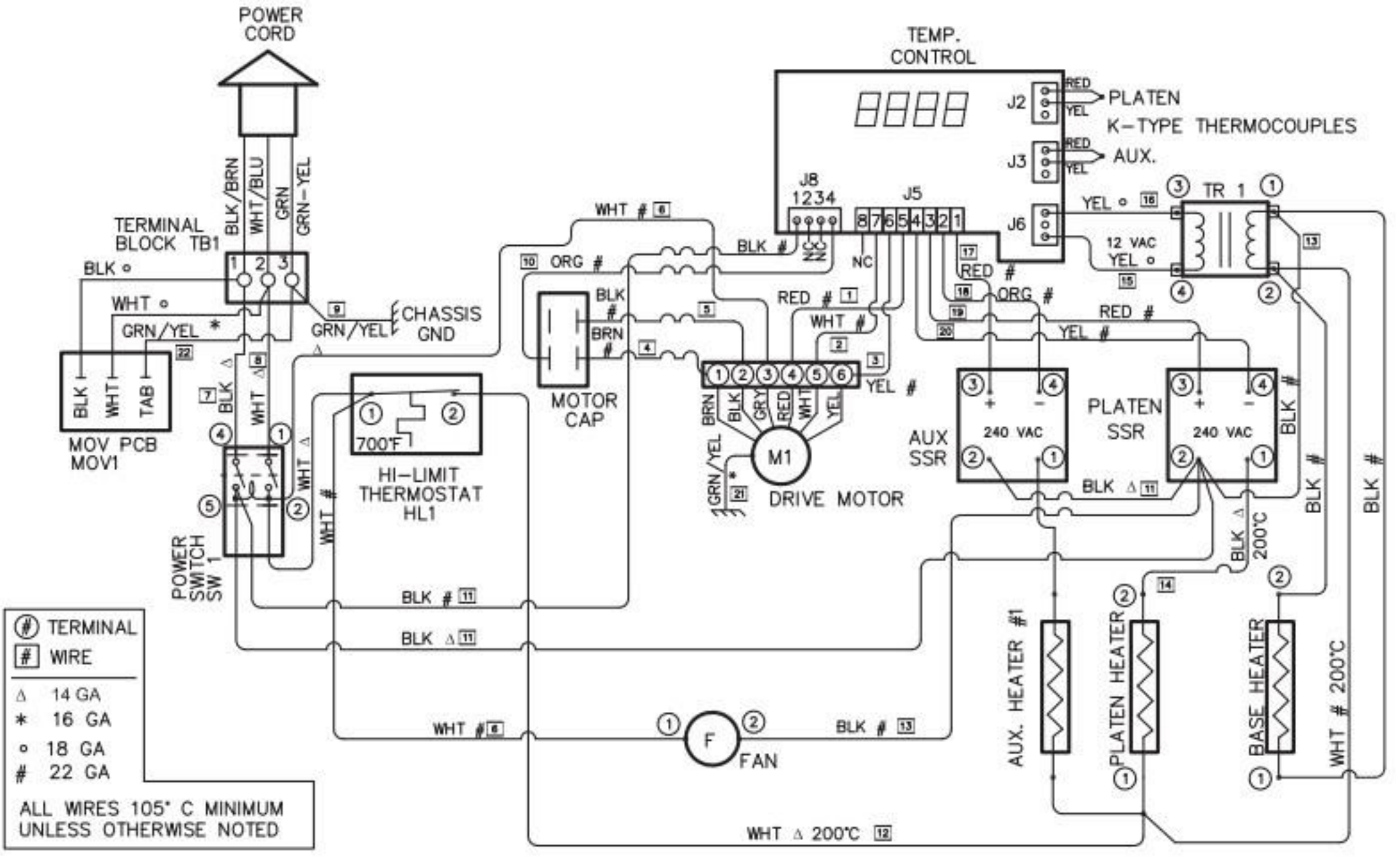
POWER CORD
BLK/BRN
WHT/BLU
GRN
GRN-YEL
TERMINAL BLOCK TB1
BLK
WHT
GRN/YEL
CHASSIS GND
MOV PCB MOV1
BLK
WHT
TAB
POWER SWITCH SW 1
HI-LIMIT THERMOSTAT HL1
700°F
MOTOR CAP
M1
DRIVE MOTOR
BRN
BLK
GRY
RED
WHT
YEL
GRN/YEL
TEMP. CONTROL
J2
J3
J6
J8
1234
J5
8 7 6 5 4 3 2 1
NC
PLATEN
K-TYPE THERMOCOUPLES
AUX.
12 VAC
TR 1
AUX SSR
PLATEN SSR
240 VAC
240 VAC
AUX. HEATER #1
PLATEN HEATER
BASE HEATER
FAN
F
WHT # 200°C
BLK # 200°C
WHT Δ 200°C
BLK # 11
BLK Δ 11
WHT # 6
BLK # 13
TERMINAL
WIRE
Δ 14 GA
* 16 GA
∘ 18 GA
22 GA
ALL WIRES 105° C MINIMUM
UNLESS OTHERWISE NOTED