



DESIGNED SMART. BUILT SOLID.®

INSTALLATION AND OPERATING INSTRUCTIONS

Contact Bun Toaster
Model: M-95

INTENDED FOR OTHER THAN HOUSEHOLD USE



WARNING: California Residents Only. This product can expose you to chemicals including chromium which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



FOR YOUR SAFETY: Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.



WARNING: Improper installation, operation, service or maintenance can cause property damage, injury or death. Read and understand these instructions thoroughly before positioning, installing, maintaining or servicing this equipment.

Initial heating of appliance may generate smoke or fumes and must be done in a well ventilated area. Overexposure to smoke or fumes may cause nausea or dizziness.

APW Wyatt® cooking equipment has been engineered to provide you with year-round dependable service when used according to the instructions in this manual and standard commercial kitchen practices.



ANSI/NSF4

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2M-70200001 REV C 02/21

Telephone: (800) 527-2100

www.apwwyott.com

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1. SAFETY PRECAUTIONS

Before installing and operating this equipment be sure everyone involved in its operation is fully trained and is aware of all precautions. Accidents & problems can result by a failure to follow fundamental rules and precautions.

The following words and symbols, found in this manual, alert you to hazards to the operator, service personnel or the equipment. The words are defined as follows:

	DANGER: This symbol warns of imminent hazard which will result in serious injury or death.	
	WARNING: This symbol refers to a potential hazard or unsafe practice, which could result in serious injury or death.	
	CAUTION: This symbol refers to a potential hazard or unsafe practice, which may result in or moderate injury or product or property damage	
	NOTICE: This symbol refers to information that needs special attention or must be fully understood even though not dangerous.	

2. IMPORTANT SAFETY INSTRUCTIONS

	IMPORTANT: Read the following important safety instructions to avoid personal injury or death, and to avoid damage to the equipment or property.	
	WARNING: APW Wyott toasters are designed, built, and sold for commercial use. If positioned where the general public can use them, make sure that all cautions, warnings, and operating instructions are clearly posted near each unit to insure proper operation, reduce the chance of personal injury and/or equipment damage.	
	WARNING: Plug unit into a properly grounded electrical outlet of the correct voltage, size and plug configuration. If the plug and receptacle do not match, contact a qualified electrician to determine the proper voltage and size and install the proper electrical outlet.	
	WARNING: Unit is not waterproof. DO NOT submerge in water. Do not operate if it has been submerged in water. Do not clean the unit with a water jet.	

	WARNING: To avoid any injury, turn the power switch off at the fuse disconnect switch/circuit breaker or unplug the unit from the power source and allow to cool completely before performing any maintenance or cleaning.	
	WARNING: For safe and proper operation, the unit must be located a reasonable distance from combustible walls and materials. If safe distances are not maintained, discoloration or combustion could occur.	
	WARNING: To avoid electrical shock or personal injury, do not steam clean or use excessive water on the unit.	
	WARNING: If service is required on this unit, contact your authorized APW Wyott Service Agent, or contact the APW Wyott Service Department directly at (972) 908-6100 or (800) 527-2100; fax (214) 565-0976.	
	WARNING: This product has no “user” serviceable parts. To avoid damage to the unit or injury to personnel, use only Authorized APW Wyott Service Agents and genuine APW Wyott Parts when service is required.	
	WARNING: Genuine APW Wyott Replacement Parts are specified to operate safely in the environments in which they are used. Some aftermarket or generic replacement parts do not have the characteristics that will allow them to operate safely in APW Wyott equipment. It is essential to use APW Wyott Replacement Parts when repairing APW Wyott equipment. Failure to use APW Wyott Replacement Parts may subject operators of the equipment to hazardous electrical voltage, resulting in electrical shock or burn.	
	CAUTION: Some exterior surfaces on the unit will get hot. Use caution when touching these areas to avoid injury.	
	CAUTION: Locate the unit at the proper counter height, in an area that is convenient for use. The location should be level to prevent the unit or its contents from accidentally falling, and strong enough to support the weight of the unit and food.	
	CAUTION: The National Sanitation Foundation (NSF) requires that units over 36” (91 cm) in length or weighing more than 80 lbs. (36 kg) to be either sealed or raised on the installation surface. If this unit cannot be sealed at the point of use, 4” (10 cm) legs are included to allow for proper cleaning access below unit	
	CAUTION: Use only non-abrasive cleaners. Abrasive cleaners could scratch the finish of your unit, marring its appearance and making it susceptible to dirt accumulation.	
	WARNING: Failure to provide clearances will cause unit failure and invalidate warranty claims (see installation instructions).	
	NOTICE: Do not use toppings (butter, etc.) on product as product is inverted during normal operation.	
	NOTICE: Operating toaster without legs invalidates any warranty claims.	
	NOTICE: Neglecting to keep fan opening clean could result in toaster failure.	

3. GENERAL INFORMATION

Check the rating label for your model designation and electrical rating. The Rating Label is located on the bottom front of the control panel.

Overall dimensions with feeder: 25 15/16" x 23 1/2" x 17 1/2"

Electrical ratings: M952: 208VAC, 2780W, 13.4Amps, 60Hz or 240VAC, 2780W, 11.6Amps, 60Hz

Cordset Configuration: 208/250V:NEMA6-20P Plug, 4 foot, 3 wire grounded cord.

If the supply cord is damaged, the manufacturer or an authorized service agent or a similarly qualified person must replace it to avoid a hazard or warranty.

Shipping Weight: 97 lbs (44.1Kg)

4. INSTALLATION INSTRUCTIONS

1. Examine carton for damage. The freight carrier has assumed responsibility for its safe transit and delivery. If equipment is received damaged, either apparent or concealed, a claim must be made with delivering carrier.

A. Apparent damage or loss must be noted on the freight bill at the time of delivery. The carrier representative (Driver) must sign the freight bill. If this is not done, the carrier may refuse the claim. The carrier can supply the necessary forms.

B. Concealed damage or loss if not apparent until after the toaster is removed from carton, a request for inspection must be made to the carrier within 15 days. The carrier should arrange an inspection. Be sure to save all contents and packaging material.

2. Verify Parts

After removing unit from the shipping carton, unwrap loose parts and remove any packing tape, plastic wrap and nylon tie-down. Verify the following parts:

Item	Packaging	Qty
Legs	In plastic bag	4
Conveyor	In individual carton	1
Instruction Manual	Loose in carton	1

NOTE: PRIOR TO INITIAL START-UP, ALL REMOVABLE PARTS AND THE GRILL SURFACE SHOULD BE CLEANED WITH WARM SOAPY WATER TO REMOVE MANUFACTURING OILS, THEN RINSED AND DRIED THOROUGHLY. Apply oil (vegetable oil) to the conveyor chain after washing. (Bun oil can be used if it contains no animal fats, salts, or dairy products.)

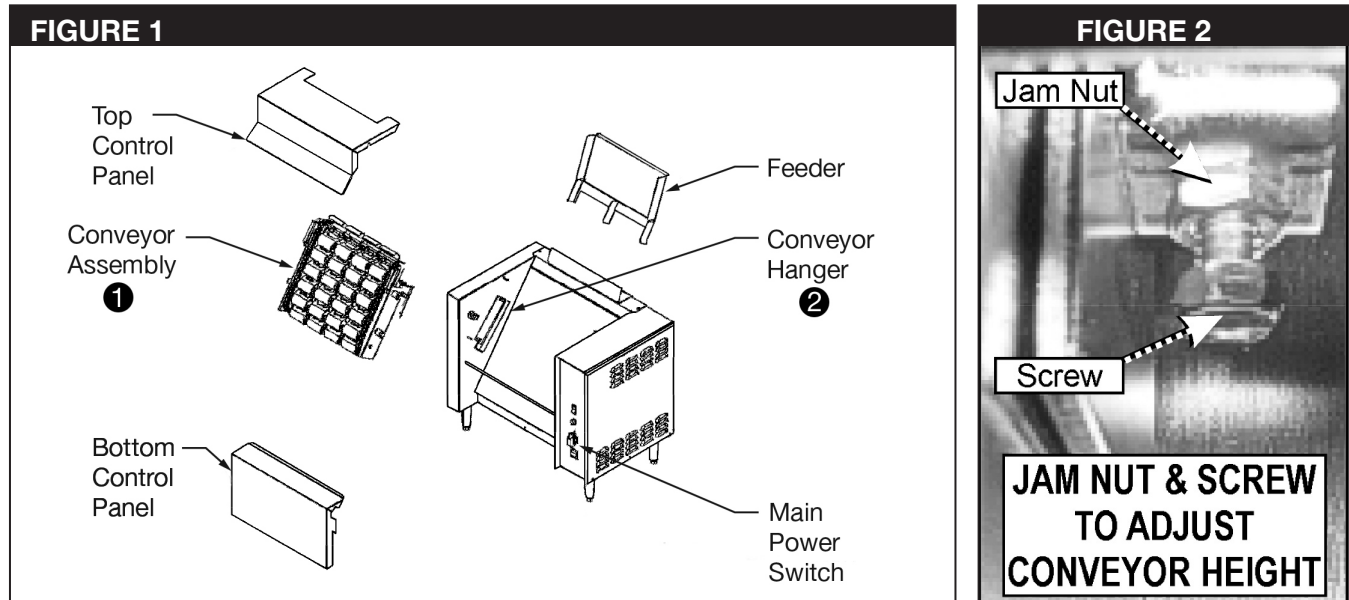
3. Assemble Legs

Lay the toaster on its back and install the four adjustable legs into the threaded holes on the bottom of the toaster. Hand tighten the legs by gripping the steel shank and turning until it is seated firmly against the bottom of the toaster. Set the toaster upright on a flat surface.

Unscrewing the lower, chrome insert of each leg levels the unit. Flats are provided to allow use of a wrench. "Precise" leveling is not required for proper operation

4. Conveyor Installation

Remove the top and bottom control panels by lifting it straight up. (See Figure 1) Lift conveyor assembly ① by using “U” shaped handles on each conveyor side bracket. Lower the conveyor into the two conveyor hanger brackets ② above the grill plate on each side, so the four spacers on the sides of the conveyor rest on the bottom flange and the bottom spacers are against the adjustment screws. The conveyor hanger brackets ② are factory adjusted. However, before reinstalling the front panels apply power to the unit and run the conveyor to insure proper gear engagement. If gears are not properly engaged adjust the conveyor by loosening the jam nuts on the conveyor hanger brackets and adjusting the screw (see Figure 2) to set the conveyor to the correct height. Re-tighten jam nuts after adjustment is complete.



- To adjust the conveyor up into the drive gear, turn the conveyor adjustment screw clockwise. Use a 7/16-end wrench to tighten the jam nut.
- To adjust the conveyor away from the drive gear, turn the conveyor adjustment screw counterclockwise. Use a 7/16-end wrench to tighten the jam nut.

5. Replace top and bottom control panels

5. LOCATION

Place the toaster on a flat surface. Locate the toaster near a wall receptacle of the proper configuration. **DO NOT USE AN EXTENSION CORD.** Plug the power cord into an outlet (receptacle) of the specified voltage on the rating label. Outlets must be properly grounded.

6. OPERATION INSTRUCTIONS

- 6. Wet operation.** (using oil) Season the toaster grill by applying a light coating of oil to entire grill surface (Fry oil can be used). When toasting using oil, any high-quality cooking oil may be used with this toaster (do not use oils that contain dairy products such as butter). Allow the griddle to heat up for 20 minutes. After 20 minutes season the grill surface again by applying another coating of oil to the entire grill surface. Fill the Butter Pan 2/3 full of warmed cooking oil. The oil should spread evenly over the surface of the roller.
- Turn Main Power Switch on. Set Temperature Control knob to 450 degrees Fahrenheit. Allow Pilot Light to cycle at least two times (on/off). When the light is on, the grill is heating. Heat up time is about 15-20 minutes.
 - Turn on motor switch. Conveyor should start to turn.
 - Holding the bun half in the palm of the hand, slap the face (cut side) of the bun on the turning Butter Roller surface.
 - Place bun halves on feeder cut side down (facing grill surface). Try several buns to determine the correct pressure and time to achieve the desired browning and temperature of bun. Using too little oil will cause the bun surface to be cool and uneven in color. It will also cause the bun to stick to the grill. Using too much oil will give the bun a yellow un-toasted look. Toast time is approximately 36 seconds depending on bun height and diameter. Increase or decrease the temperature setting to achieve desired brownness and temperature.



NOTE: Should the temperature setting be changed, allow several cycles for the grill plate to adjust. Once the desired setting has been achieved, note the temperature and keep it set there.



7. CLEANING INSTRUCTIONS



WARNING: Make sure the toaster is in the off position and has been off at least 15 -30 minutes. Do not attempt this cleaning procedure if the toaster components are too hot to touch. Never spray water on the toaster or controls. Damage to the toaster as well as injury could occur. Severe injury and burns may occur if you do not follow this instruction sheet.



WARNING: Do not use a grill brick or grill screen to clean the griddle plate. Use of these products will scrape the plating off of the griddle surface causing buns to stick to the grill plate.



Disassembly

Turn off main power switch and conveyor switch. Disconnect the power supply cord from the wall outlet. The toaster will be hot when turned off. Allow the toaster to cool for at least 15-30 minutes before handling. USE CAUTION during disassembly and cleaning. Grasp the left side of the Butter Roller Shaft. Lift up and to the left to remove from drive assembly. Remove the Butter Pan. Remove the Top and Bottom Control Panels.



NOTE: Do not use any chloride or chlorine-based products to clean or rinse toaster or toaster parts.



Daily Parts Cleaning:

The Butter Roller, Butter Pan, Feeder, and Top and Bottom Control Panels can be placed in a dishwasher or sink and washed with mild detergent and warm water.

Daily Conveyor Cleaning:

Conveyor may be hot and is heavy, use caution when lifting and removing. Remove conveyor assembly by simply pushing back on the top row of paddles on conveyor. Conveyor should loosen from gears and you should grab handles and pull upward. Pull out gently placing it in a sink with the drain stopped, or in a suitable container to soak over night. Conveyor can be placed in the sink or container while warm. Use caution when handling a hot conveyor. The soak solution is a mix of 10 parts hot water (120°F or more) to 1 part (minimum) “INSIDE OUT” brand 3-IN-1. Fill the sink or suitable container with the solution, to completely cover the conveyor by approximately one inch. Allow the conveyor to soak in the solution overnight. Remove the conveyor from the solution. Use a stiff non-metal brush or plastic pad to remove residual bun oil. Insure the chains are clean and free from debris. Use a brush to remove any soil or debris remaining on the chain. Rinse conveyor with plain hot water and allow to drain. Lubricate both chains thoroughly with vegetable oil. Bun oil may be used if it contains no animal fats, salts or dairy products. Note: Chain Lubrication is critical to chain life. Oil the chain daily. Gently replace conveyor into toaster. Discard used soak solution. Clean and sanitize sink or container after over night use!

Replace all removed toaster parts. Plug power supply cord into wall outlet. Turn main power switch on. Turn conveyor switch on.

	NOTE: The conveyor must stay clean to optimize speed and bun temperature.	
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Daily Griddle Cleaning:

Wet Operation:

It is not necessary to completely remove residue, as long as the grill surface is smooth and free of burned on bread that may cause buns to stick. To remove baked-on-bread use the cleaning procedure below.

Tools needed for cleaning:

Scotch-Brite™ Quick Clean Small Appliance Cleaner No. 702 or Equivalent

Scotch-Brite™ Multi-Purpose Pad Holder No. 405 or Equivalent

Scotch-Brite™ Squeegee No. 410 or Equivalent

Scotch-Brite™ Griddle Polishing Pad No. 46 or Scotch-Brite™ General Purpose Scrubbing Pad No. 9650 or Equivalent

Also needed:

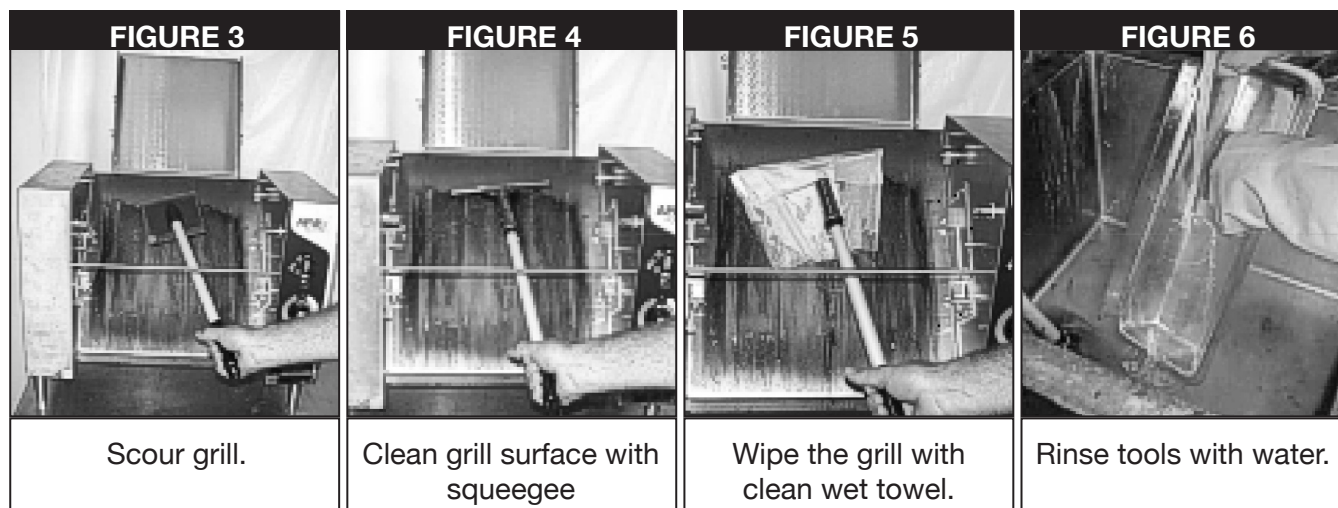
(Wet) terry towel

Catch pan for food soil (Butter Pan can be used)

Common kitchen scraper

If PTFE sheet is installed remove it when Bun Grill Toaster is cool.

- Step 1. Set the toaster temperature to 350°F.
- Step 2. Scrape loose food particles with scraper into Butter Pan under grill plate.
- Step 3. Squeeze 1 to 2 ounces of Scotch-Brite™ Quick Clean Small Appliance Cleaner No. 702 or equivalent into measuring reservoir of bottle. Pour cleaner onto pad. Do not pour directly onto grill surface.
- Step 4. Scour using Scotch-Brite™ Multi-Purpose Pad Holder No. 405 or equivalent, and Scotch- Brite™ Griddle Polishing Pad No. 46 (or 9650). (See Figure 3).
- Step 5. After scouring, squeegee the surface clean with the Scotch-Brite™ Squeegee No. 410 (See Figure 5).
- Step 6. Turn off Bun Grill Toaster and wipe surface with clean wet towel. If the surface is still hot, use the Scotch-Brite™ Multi-Purpose Pad Holder to move the towel over the surface. (See Figure 5).
- Step 7. Dry the grill thoroughly. Season the grill plate by applying a light coating of cooking oil to the grill plate. Allow the griddle to heat up for 20 minutes. After 20 minutes season the grill surface again by applying another coating of oil to the entire grill surface.
- Step 8. Rinse all cleaning tools with hot water. (See Figure 6).
- Step 9. Wipe down all external stainless steel surfaces with a damp cloth.



Re-Assembly

Before assembling the conveyor check the following: Fasteners on the Conveyor Assembly hardware should be tight with no signs of wear. Conveyor shaft gear and the Motor Shaft gear are tight. Hanger Bracket screws are tight and the brackets have not shifted during use.

8. TROUBLESHOOTING GUIDE

Always ask and check the following:

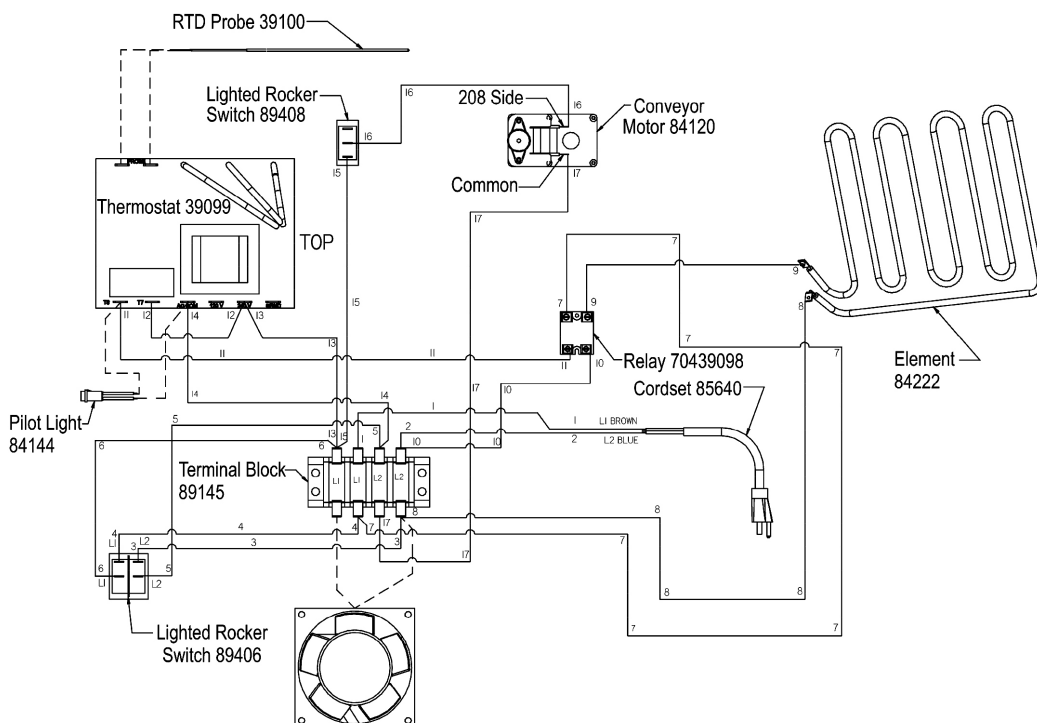
1. Is the unit connected to a live power source of the proper voltage?
2. Check the circuit breaker.
3. Is power switch “ON” and pilot light glowing?
4. Check the rating label. Is the unit connected to the correct power source?

If the above checks out, and you still have problems, call an APW Wyott authorized service agent.
APW SERVICE HOT LINE: (800) 527-2100

The Problem	The Cause	The Solution
Buns will not toast	Wrong temperature setting Excessive cupping of bun surface	Increase temperature setting and allow two cycles to warm up. Verify bun cut to bun specification Check conveyor adjustment Buns are stale, use fresher buns.
Buns toast unevenly	Excessive cupping of bun surface Conveyor pressure too light	Buns are stale, use fresher buns. Adjust conveyor tension
Buns stick to grill	Doughy buns or excessive sugar and moisture, plus grill temperature too high. Build up on Grill Surface	Reduce grill temperature Allow buns to age. Clean Grill per instructions
No power	No power at the wall receptacle Power cord disconnected Main switch	Check circuit breaker or fuse Check plug at receptacle Check that switch is ON and operative
Conveyor will not turn (Motor turns)	Drive gears not engaged Gear set screws not tight	Check gear alignment and engagement Check screws and tighten if required

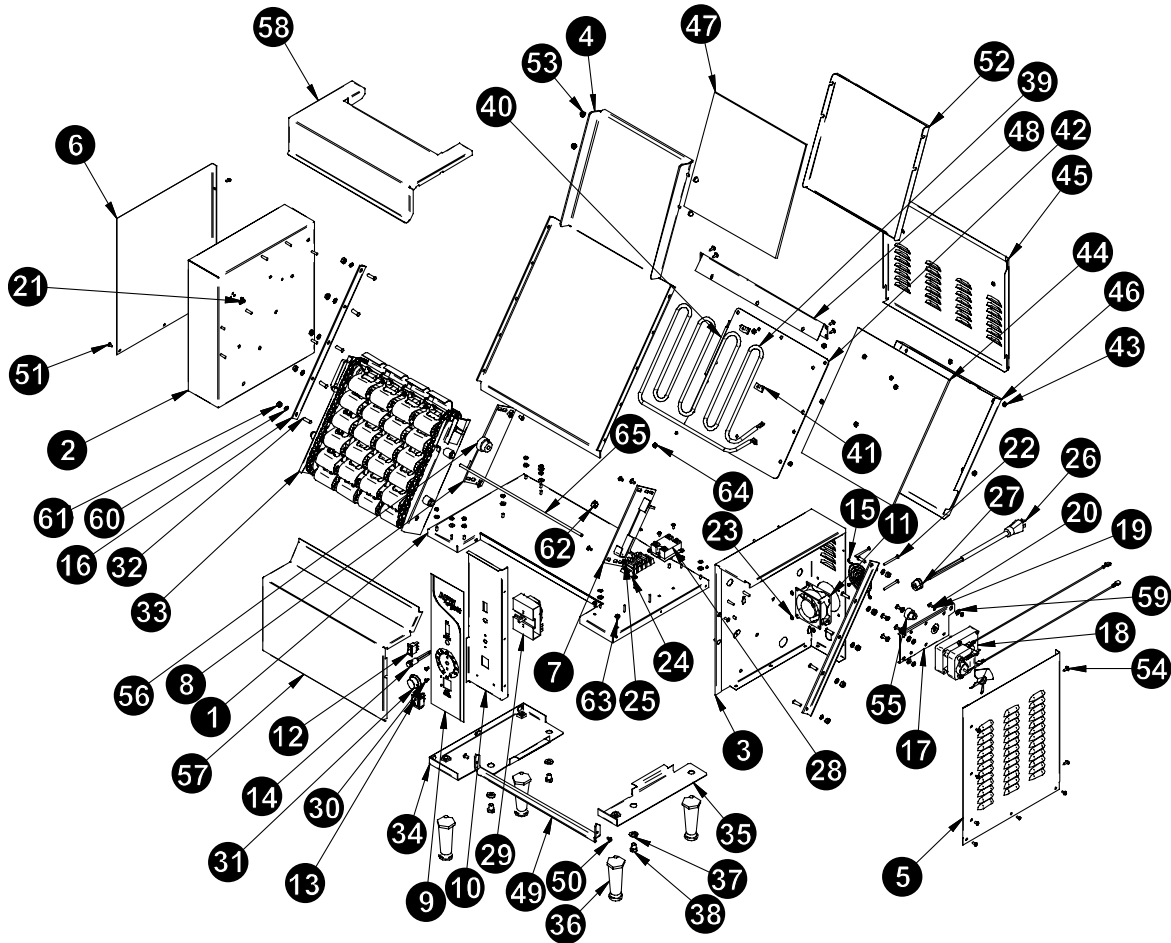
9. WIRING DIAGRAM

WIRING DIAGRAM – M-95



10. EXPLODED VIEW

EXPLODED VIEW- M-95



Item	P/N	Description	Qty
1	84229	ASSY WELD BASE WTB M 952	1
2	84217	ASSY WELD PANEL, LEFT SIDE	1
3	84118	ASSY WELD RIGHT SIDE HOUSING	1
4	84220	ASSY WELD, GRILL PLATE	1
5	84146	COVER RIGHT SIDE HOUSING	1
6	84213	PLATE COVER, LEFT SIDE	1
7	83065	ASSY CHAIN HANGER LEFT SIDE	1
8	83061	ASSY WELD HANGER ARM RIGHT SIDE	1
9	89301	LABEL, M-95 JIB CONTROL	1
10	84164	PANEL, CONTROL M-95 JIB	1
11	85281	FAN, COOLING, 3" DIA, 208/230V	1
12	89408	SWITCH, LIGHTED ROCKER	1
13	89491	SWITCH, ROCK, DPST, 20A 250VAC, BLK (TEXT)	1
14	56530	LIGHT PILOT	1
15	85282	GUARD, 3.15 Sq. Fan	1
16	84155	BRACE, GRILL	2
17	84151	PLATE MOTOR MOUNTING	1
18	84120	MOTOR, 208/240 60HZ 1 RPM CONVEYOR	1

Item	P/N	Description	Qty
19	89059	WASHER #10 EXTERNAL LOCK	6
20	88993	SCREW 10-32X3/8 TRS HD PHILLIPS NYLK MS	12
21	89143	PLUG, HYCO # DP-187	3
22	88923	SCREW, 8-32x1-3/4 SLT PAN MS SS	4
23	89063	NUT, HEX 8-32	4
24	89145	TERMINAL BLOCK 300V-30AMPS	1
25	89054	NUT, KEPS 6-32	2
26	85640	CORDSET, 14/3 600V .440 HSJO 620P	1
27	89111	BUSHING, STRAIN RELIEF SR-7W-2	1
28	70439098	RELAY, SLD ST 50A 280V OUT,90-280VAC IN	1
29	39099	T'STAT, FASTRON G6	1
30	88901	SCREW 6/32 X 1/4 PAN HD M/S BLKZC	2
31	88705	KNOB 039-266 8A BLACK	1
32	88894	STUD PRESS THREADED	10
33	84127	S/ASS'Y, CHAIN WEIGHT CONVEYOR	1
34	84211	ASSY WELD PLATE ATTACHMENT LEFT SIDE	1
35	84212	ASSY WELD PLATE ATTACHMENT RIGHT SIDE	1
36	87320	LEG, 4" PLASTIC ADJ.	4
37	88947	WASHER FLAT PLATED 3/8" SAE	3
38	88932	BOLT, 3/8" - 16 HEX HEAD X 1 LG.	3
39	84222	ELEMENT, HEATING	1
40	39100	PROBE, THERMOSTAT	1
41	89120	CLIP, JIFFY	2
42	84219	PLATE, ELEMENT CLAMP	1
43	89061	NUT, HEX 10-24	31
44	84226	INSULATION, ELEMENT COVER	1
45	84121	ASSY BACK COVER	1
46	84221	COVER, ELEMENT	1
47	84227	INSULATION, COVER GRILL	1
48	84163	BRACKET REAR GRILL SEAL	1
49	84232	BRACKET, GRILL GUARD, M952 WTB	1
50	89032	SCREW, 10-32X3/8	3
51	89039	SCREW, 8-32X5/16 PH PAN SS	13
52	84216	COVER, GRILL	1
53	89026	NUT, 10-24 PLATED	4
54	88889	SCREW #8 X 1/2 AB SMS PHL TRUSS LGM NI PLT	6
55	85033	GEAR, 13 TOOTH 3/8 BORE	1
56	85043	GEAR, 19 TOOTH	1
57	84145	COVER BOTTOM FRONT	1
58	84215	COVER, TOP FRONT	1
59	89071	WASHER, #10 FLAT	15
60	89076	WASHER, LOCK 1/4 INTERNAL	10
61	89060	NUT, FULL HEX 1/4-20	10
62	84559	PLUG, HOLE HEYCO #DP687	1
63	88995	SCREW, 10-32x.375 HEX WASHER HEAD	2
64	88961	NUT, HEX 10-24, GREEN	3
65	83733	ROD, FRONT AND TOP	1

Please complete this information and retain this manual for the life of the equipment.
For Warranty Service and/or Parts, this information is required.

Date Purchased

[illegible]

LIMITED EQUIPMENT WARRANTY

APW warrants to the original purchaser of new APW's products to be free from defects in material or workmanship, under normal and proper use and maintenance service as specified by APW and upon proper installation and start-up in accordance with the instructions supplied with each APW unit. APWs' obligation under this warranty is limited to a period of one [1] year from the date of original installation, or eighteen [18] months from original invoice date, whichever occurs first. Defects that occur as a result of normal use, within the time period and limitations defined in this warranty, will at APWs' discretion have the parts replaced or repaired by APW or a APWs-authorized service agency.

THIS WARRANTY IS SUBJECT TO ALL LISTED CONDITIONS

Repairs performed under this warranty are to be performed by an APW authorized service agency. APW will not be responsible for charges incurred or service performed by non-authorized repair agencies. In all cases, the nearest APW-authorized service agency must be used. APW will be responsible for normal labor charges incurred in the repair or replacement of a warrantied product within 50 miles (80.5 km) of an authorized service agency. Time and expense charges for anything beyond that distance will be the responsibility of the owner. All labor will need to be performed during regular service hours. Any overtime premium will be charged to the owner. For all shipments outside the U.S.A. and Canada, please see the International Warranty for specific details. It is the responsibility of the owner to inspect and report any shipping damage claims, hidden or otherwise, promptly following delivery. No mileage or travel charges will be honored on any equipment that is deemed portable. In general, equipment with a cord and plug weighing less than 50 lb. (22.7 kg) is considered portable and should be taken or shipped to the closest authorized service agency, transportation prepaid.

CONTACT

Should you require any assistance regarding the operation or maintenance of any APW Manufacturing; phone or email our service department. In all correspondence provide the model number and serial number of the unit needing service; include the voltage or gas type.

Normal Business Hours: 8:00 a.m. to 4:30 p.m. Central

Telephone: 800-264-7827 Tech Service Option 2

Email: TechService@partstown.com

www.apwwyott.com

WARRANTY EXCLUSIONS

THE FOLLOWING WILL NOT BE COVERED UNDER WARRANTY.

APWs' sole obligation under this warranty is limited to either repair or replacement parts, subject to the additional limitations detailed below. This warranty neither assumes nor authorizes any person to assume obligations other than those expressly covered by this warranty.

- Any product which has not been used, maintained, or installed in accordance with the directions published in the appropriate installation sheet and/or owner's manual, including incorrect gas or electrical connection. APW is not liable for any unit which has been mishandled, abused, misapplied, subjected to harsh chemicals, modified by unauthorized personnel, damaged by flood, fire, or other acts of nature [or God], or which have an altered or missing serial number.
- Installation, labor, and job checkouts, calibration of heat controls, air and gas burner/bypass/pilot adjustments, gas or electrical system checks, voltage and phase conversions, cleaning of equipment, or seasoning of griddle surface.
- Replacement of fuses or resetting of circuit breakers, safety controls, or reset buttons.
- Replacement of broken or damaged glass components, quartz heating elements, and light bulbs.
- Labor charges for all removable and consumable parts in gas charbroilers and hotplates, including but not limited to burners, grates, and radiant.
- Any labor charges incurred by delays, waiting time, or operating restrictions that hinder a service technician's ability to perform service.
- Replacement of parts that fail or are damaged due to normal wear or labor for replacement of parts that can be replaced during a daily cleaning routine, such as but not limited to silicone belts, PTFE non-stick sheets, control labels, knobs, bulbs, fuses, quartz heating elements, baskets, racks, and grease drawers.
- Any economic loss of business or profits.
- Non-OEM parts. Use of non-OEM parts without APWs' approval will void the warranty.
- Units exceeding one [1] year from original installation date, or more than eighteen [18] months from original invoice date, whichever comes first.

ADDITIONAL WARRANTIES

- Specific/chain-specific equipment may have additional and/or extended warranties.

The foregoing warranty is in lieu of any and all other warranties expressed or implied and constitutes the entire warranty.