

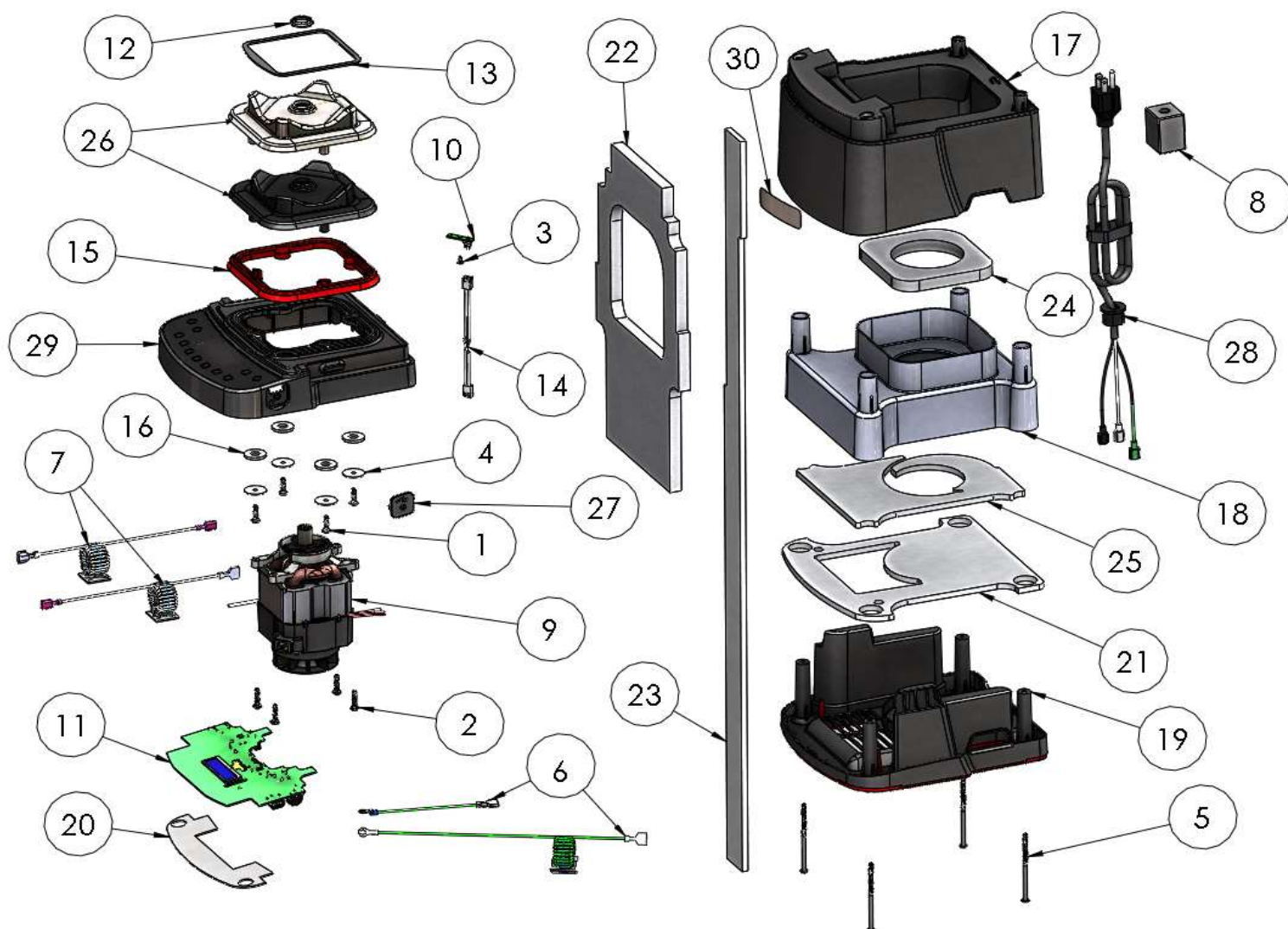
Item # shown in exploded view

*Several parts are model specific. Refer to appropriate tables and "Notes" column to determine which parts are used on your specific blender.



Item #	Part #	Description	Notes
1	*10-012-D05EL	Screw, Thread Forming Tri-Lobe, #8-16 x 5/8", PH, ZP, Torx T20	For plastic motor mount only
	*28-036	Screw, Machine, #8-32 x 3/8", PHP, ZP, Nylon Patch	For metal motor mount only
2	*10-012-D06EL	Screw, Thread Forming Tri-Lobe, #8-16 x 3/4", PH, ZP, Torx T20	For plastic motor mount only
	*10-015-D06GN	Screw, Machine, #8-32 x 3/4", PHP, ZP, Nylon Patch	For metal motor mount only
3	*10-015-A02GN	Screw, Machine, #4-40 x 1/4", PHP, ZP, Nylon Patch	For metal motor mount only
4	10-209-18	Washer, ZP Steel, AN 970, .2" ID x .88" OD x .065" Thk	
5	10-245-01	Screw, Type 25, #8-18 x 3-1/8", PHP, Blk Oxi	
6	*10-029-30	Wire, Ground, Green, 4.5"L, 1/4" M x #8 Ring	Only one ground wire labeled as item 6 required. See table " Ground Configurations " for country specific part number requirements.
	*10-273-03	Wire, Ground w/ 20 Loop Ferrite, Green, 9.5"L, 1/4" M x #8 Ring	
	*10-273-05	Wire, Ground w/ 24 Loop Ferrite, Green, 9.5"L, 1/4" M x #8 Ring	
7	*10-273-06	Wire, Motor Lead w/ 24 Loop Ferrite, 6.5" L, 1/4"M x 1/4" F	Required on Korean Stealth models only
8	*10-277-02	Ferrite for Power Cord, Clamp on, Black, 240V	Required on 240V models only
9	*11-220-01-SRV-01	Blender Motor Service Kit, 120V , 1-1/2" Stack, Ametek, Stealth	For 120V Stealth models only
	*11-220-02-SRV-01	Blender Motor Service Kit, 240V , 1-1/2" Stack, Ametek, Stealth	For 240V Stealth models only
10	15-350-01	Electronic Assembly, Speed Sensor, Hall Effect	
11	*15-469-02	Electronic Assembly w/ Firmware, P800	For P800 models only
	*15-470-01	Electronic Assembly w/ Firmware, S885	For S885 models only
	*15-470-02	Electronic Assembly w/ Firmware, S895, NBS	For S895, NBS (Nitro) models only
12	20-217-01	Sling Ring	
13	*20-270	Wear Strip, Black	For metal motor mount only
14	20-272	Wire Harness, Speed Sensor, Hall Effect	
15	28-003	Gasket, Motor Isolation, Stealth, Red	Other color variants discontinued
16	28-004	Washer, Silicone, Motor Isolation	
17	28-013-01	Housing, Middle, Stealth, Black	Other color variants discontinued
18	28-014	Baffle, Stealth	
19	28-015-01	Housing, Base, Stealth, Overmolded Assembly, Red	Other color variants discontinued
20	28-025	Gasket, PCB, Stealth	
21	28-026-01	Foam, Stealth, 1/4" Thk, Base	
22	28-026-02	Foam, Stealth, 1/2" Thk, Middle Housing	
23	28-026-03	Foam, Stealth, 1/4" Thk, Long Strip, Baffle	
24	28-026-05	Foam, Stealth, 1/2" Thk, Top, Baffle	
25	28-026-06	Foam, Stealth, 1/4" Thk, Bottom, Baffle	
26	* 28-040	Motor Mount, Stealth, Metal Casted, Chrome Finish	Being phased out. To be replaced by 28-043-01 .
	*28-041-01	Motor Mount, Stealth, Plastic, Black, NBS	
	* 28-043-01	Motor Mount, Stealth, Plastic, Black	Incompatible with NBS (Nitro) accessories
27	28-303	USB Cover, Stealth, Black	Other color variants discontinued
28	*28-309-XX	Power Cord Assembly, Stealth	See table " Power Cords " for correct P/N
29	* 28-310-01-SRV	Assembly, Top Housing, Tactile, Service Kit	For S885 and S895 models only
	*28-306-01-SRV	Assembly, Top Housing, Capacitive, Service Kit	For P800 models only
30	37-804	Nameplate, Stealth, Stainless	
31	* SRV-503	Stealth Hardware Service Kit	Not shown. See table " SRV-503 " for kit details

Exploded View for Stealth Models



Power Cords (Item 28)		
Plug Type	Country / Region	Part #
B	USA	
	Japan	28-309-40
	Mexico	
	Taiwan	28-309-19
F	Korea	28-309-46
	EU	
G	UK	28-309-43
I	China	28-309-45
	Australia	28-309-06

Ground Configurations (Item 6)	
Country / Region	Required Ground Wire
USA	10-029-30
Japan	
Mexico	
Taiwan	
Korea	10-273-05
EU	10-273-03
UK	
China	
Australia	

SRV-503, Stealth Hardware Kit (Item 31)		
Kit includes small hardware parts such as screws and washers		
Item #	Part #	Qty in Kit
1	10-012-D05EL	4
	28-036	4
2	10-012-D06EL	4
	10-015-D06GN	4
3	10-015-A02GN	1
4	10-209-18	4
5	10-245-01	4
12	20-217-01	1
16	28-004	4

Item # shown in exploded view

*Several parts are model specific. Refer to appropriate tables and "Notes" column to determine which parts are used on your specific blender.



Item #	Part #	Description	Notes
1	10-012-D05EL	Screw, Thread Forming Tri-Lobe, #8-16 x 5/8", PH, ZP, Torx T20	For plastic motor mount only
2	10-012-D06EL	Screw, Thread Forming Tri-Lobe, #8-16 x 3/4", PH, ZP, Torx T20	For plastic motor mount only
3	10-012-D14CG	Screw, Type 25, #8-18 x 1-3/4", PHP, ZP	
4	10-029-24	Wire, Ground, Green, 9"L, 1/4" F x #8 Ring	
5	10-209-18	Washer, ZP Steel, AN 970, .2" ID x .88" OD x .065" Thk	
6	10-245-01	Screw, Type 25, #8-18 x 3-1/8", PHP, Blk Oxi	
7	11-402-01	Assembly, BLDC Motor w/ Socket	
8	15-456-01	Electronic Assembly w/ Firmware, BLDC, Motor Control	
9	15-457-01	Electronic Assembly w/ Firmware, BLDC, User Interface	For S885X Models only
	15-457-02	Electronic Assembly w/ Firmware, BLDC, User Interface, NBS	For S895X, NBS (Nitro Models) only
10	20-217-01	Sling Ring	
11	28-003	Gasket, Motor Isolation, Stealth, Red	Other color variants discontinued
12	28-004	Washer, Silicone, Motor Isolation	
13	28-013-01	Housing, Middle, Stealth, Black	Other color variants discontinued
14	28-015-01	Housing, Base, Stealth, Overmolded Assembly, Red	Other color variants discontinued
15	28-025	Gasket, PCB, Stealth	
16	28-026-01	Foam, Stealth, 1/4" Thk, Base	
17	*28-041-01	Motor Mount, Stealth, Plastic, Black, NBS	
	* 28-043-01	Motor Mount, Stealth, Plastic, Black	Incompatible with NBS (Nitro) accessories
18	28-050	Baffle, Stealth, BLDC	
19	28-051	Fan, Stealth, BLDC	
20	28-052	Baffle Gasket, Stealth, BLDC	
21	28-053	Ribbon Cable, Stealth, BLDC	
22	28-303	USB Cover, Stealth, Black	Other color variants discontinued
23	* 28-309-40	Power Cord Assembly, Stealth, Type B, USA	Only sold in USA. Other power cord types unavailable for BLDC models.
24	28-310-01-SRV	Assembly, Top Housing, Tactile, Service Kit	
25	37-804	Nameplate, Stealth, Stainless	
26	* SRV-503	Stealth Hardware Service Kit	Not shown. See table " SRV-503 " for kit details



SRV-503, Stealth Hardware Kit (Item 26)		
Kit includes small hardware parts such as screws and washers		
Item #	Part #	Qty in Kit
1	10-012-D05EL	4
	28-036	4
2	10-012-D06EL	4
	10-015-D06GN	4
3	10-015-A02GN	1
4	10-209-18	4
5	10-245-01	4
12	20-217-01	1
16	28-004	4