CRES COR®
5925 Heisley Road • Mentor, OH 44060-1833

OPERATING and MAINTENANCE INSTRUCTIONS
Model: H137UA12B and H1381834B Series Hot Cabinets
H137SUA12 and H138S1834 Series Hot Cabinets

ELECTRICAL SPECIFICATIONS:

Model No.	Volts	Watts	Amps	Hertz	Phase	NEMA
H137UA12B H137SUA12 H1381834B H138S1834	120	2000	17.3	60	1	5-20P
w/240 suffix	240	2000	8.6	60	1	6-15P
w/208 suffix	208	2000	10.0	60	1	6-15P

All models are designed for AC service.

HOW TO INSTALL UNIT:

1. Place cabinet on level floor.
2. Plug cord end into proper wall outlet.
3. Fill water pan with water if you want humidity.

Note: Pan holds 2 quarts (1.9 liters) of water.

HOW TO START UNIT:

1. Turn the POWER switch on. The *yellow* light will turn on.
2. Turn thermostat to #10.
3. Preheat cabinet for 30 minutes.
4. Put food into cabinet.
5. Turn thermostat to #8 and close door.

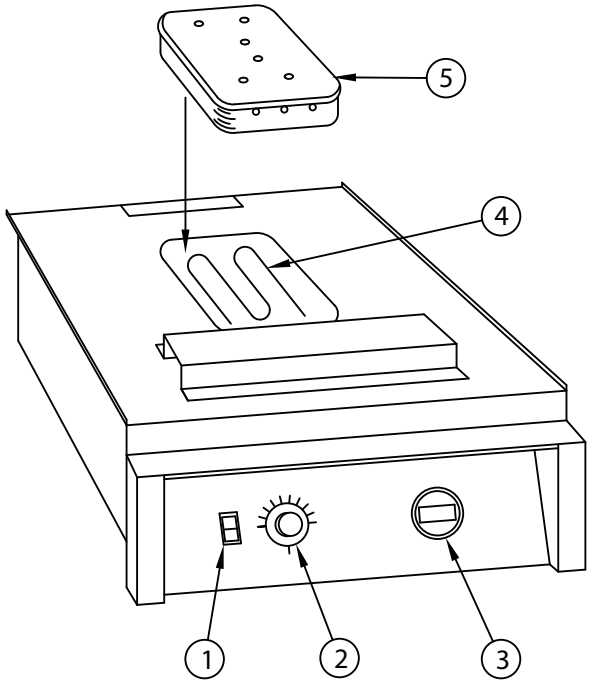
Note: No. 8 setting = approx. 185°F (85°C).
No. 6 setting = approx. 160°F (71°C).
No. 4 setting = approx. 130°F (54°C).

Proper food holding temperature is 140°F (60°C) or higher.

Note: The thermometer display flashes when center of cabinet is below 140°F (60°C) or above 250°F (121°C). Call the factory if you need different settings.

TO TURN OFF UNIT:

1. Turn the POWER switch off. The *yellow* light will go out.



PARTS IDENTIFICATION

1. Power Switch
2. Thermostat
3. Temperature Display
4. Heater
5. Water Pan w/cover

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MAINTENANCE

HOT UNIT REMOVAL INSTRUCTIONS:

1. Unplug power cord from wall outlet.
2. Slide the entire unit out from the front of the cabinet.

HOW TO CLEAN THE CABINET:

⚠ WARNING ***BEFORE*** **cleaning the cabinet:**

1. **Allow cabinet to cool.**
2. **Remove Hot unit from cabinet.**
3. **Do NOT use abrasives or harsh chemicals.**

Is your cabinet of *aluminum*, or *stainless steel* construction? Be sure your cleaner is suitable for that material.

Cleaning hints:

1. Wipe up spills as soon as possible.
2. Clean cabinet regularly to avoid heavy dirt build-up.
3. Make a test spot with cleaner.
4. Follow manufacturer's directions on cleaner.
5. Do not mix cleaners.
6. Avoid drips and splashes.
7. Empty water pan at least once a week.

HOW TO CLEAN THE UNIT:

	Soil	Cleaner	Method
Aluminum Cabinets have "B" in Model number. **Stainless Steel** Cabinets have "S" in model number.	DIRT	Mild detergent* and hot water, or mild abrasive cleaner.	1. Use soft, damp cloth 2. Rinse with hot water 3. Wipe dry
		Steam (no strong alkaline additive).	1. Rinse after steam cleaning 2. Wipe dry
	FINGERPRINTS, GREASE and OIL	Chemical oven cleaner.	Follow oven cleaner manufacturer's directions.
		Mild abrasive cleaner. Oily or waxy cleaner.	Apply with soft, clean cloth.
	WATER SPOTS	Mild abrasive cleaner.	1. Apply with damp cloth 2. Rinse and dry

**Mild detergents include soaps and non-abrasive cleaners.*

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TROUBLE-SHOOTING CHART:

FAILURE	POSSIBLE CAUSE
1. *Yellow* light does NOT light.	1a. Circuit breaker/fuse to wall outlet is blown. 1b. Cord is unplugged from wall outlet or cabinet. 1c. Switch is "OFF".
2. Unit does not get hot.	2a. Thermostat set too low or is "OFF". 2b. Switch is "OFF".
3. Unit gets too hot or won't shut off.	3a. Defective electrical parts. ***UNPLUG UNIT FROM WALL OUTLET.***
4. Blower does not work or makes noise.	4a. Defective blower.
5. Excess moisture in cabinet.	5a. Do NOT add water to water pan. 5b. "Slack out" foods from oven or fryer for 5 minutes before putting in hot cabinet.

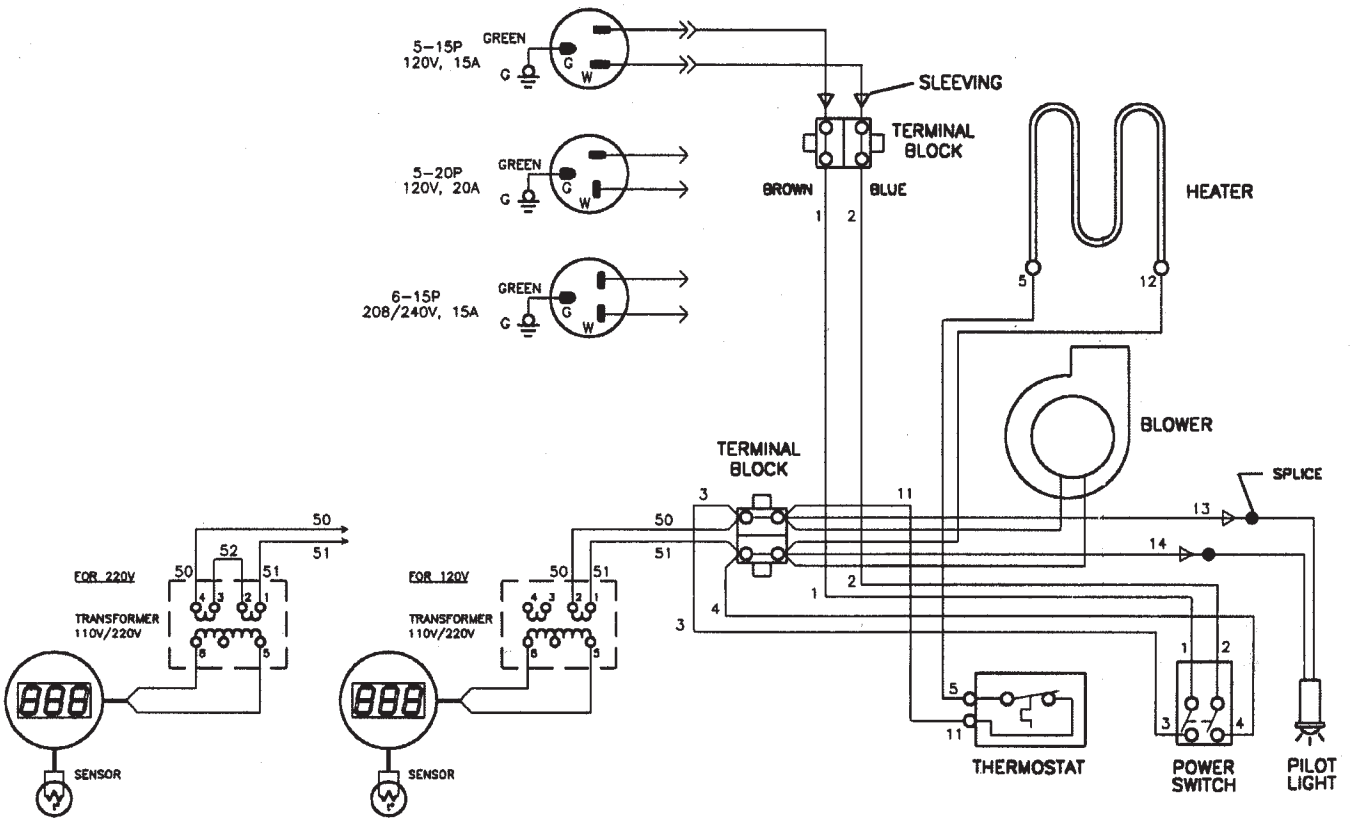
If cause is none of the above, refer to our list of Authorized Service Centers, FL-1400.
Instructions for replacing parts are included in replacement parts kits.

REPLACEMENT PARTS:

DESCRIPTION	120 VOLT	240 VOLT	208 VOLT
Hot Unit (Aluminum, 23" wide)	HU-18-671-105	HU-18-671-106	HU-18-671-107
Hot Unit (Stainless Steel, 23.5" wide)	HU-18-671-175	HU-18-671-177	HU-18-671-176
Water Pan, Complete	1017-001-03	1017-001-03	1017-001-03
Air Tunnel	6217-002	6217-002	6217-002
Blower Kit	0769-180-K	0769-182-K	0769-182-K
Casters	0569-306	0569-306	0569-306
Caster w/brake	0569-306-B	0569-306-B	0569-306-B
Door Hinge	0519-087-K	0519-087-K	0519-087-K
Gasket Kit, (aluminum)	0861-203-K	0861-203-K	0861-203-K
Gasket Kit (stainless steel)	0861-229-K	0861-229-K	0861-229-K
Handle, black plastic	0911-087	0911-087	0911-087
Hi-Limit	0848-060	0848-060	0848-060
Heater Kit	0811-022-K	0811-023-K	0811-185-K
Latch, Spring compression	1246-011	1246-011	1246-011
Power Switch	0808-116	0808-116	0808-116
Power Light	0766-094	0766-095	0766-095
Power Cord (w/strain relief)	0810-093	0810-039	0810-039
Strain Relief	0818-048	0818-057	0818-057
Terminal Block, Front	0852-091	0852-091	0852-091
Terminal Block, Rear	0852-063	0852-063	0852-063
Thermostat Kit	0848-062-K	0848-062-K	0848-062-K
Thermostat Knob	0595-061	0595-061	0595-061
Thermometer Kit (analog)	5238-030-K	5238-030-K	5238-030-K
Thermometer Kit (digital °F)	5238-034-K	5238-034-K	5238-034-K
Thermometer °F only	5238-034	5238-034	5238-034
Transformer, 110/220 V. only	0769-159	0769-159	0769-159
Wiring Harness	5812-899	5812-899	5812-899
Door Kit	1221-383		
Rack Insert Assembly	1103-088		
Universal Angles	0692-095-K		

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ELECTRICAL SPECS

Model #0671-105 Series 2000W, 120V, 60Hz, 1Ph	Model #0671-175 Series 2000W, 120V, 60Hz, 1Ph
Model #0671-106 Series 2000W, 240V, 60Hz, 1Ph	Model #0671-177 Series 2000W, 240V, 60Hz, 1Ph
Model #0671-107 Series 2000W, 208V, 60Hz, 1Ph	Model #0671-176 Series 2000W, 208V, 60Hz, 1Ph