25HBC5
Comfort™ 15 Heat Pump with Puron® Refrigerant 1–1/2 to 5 Nominal Tons

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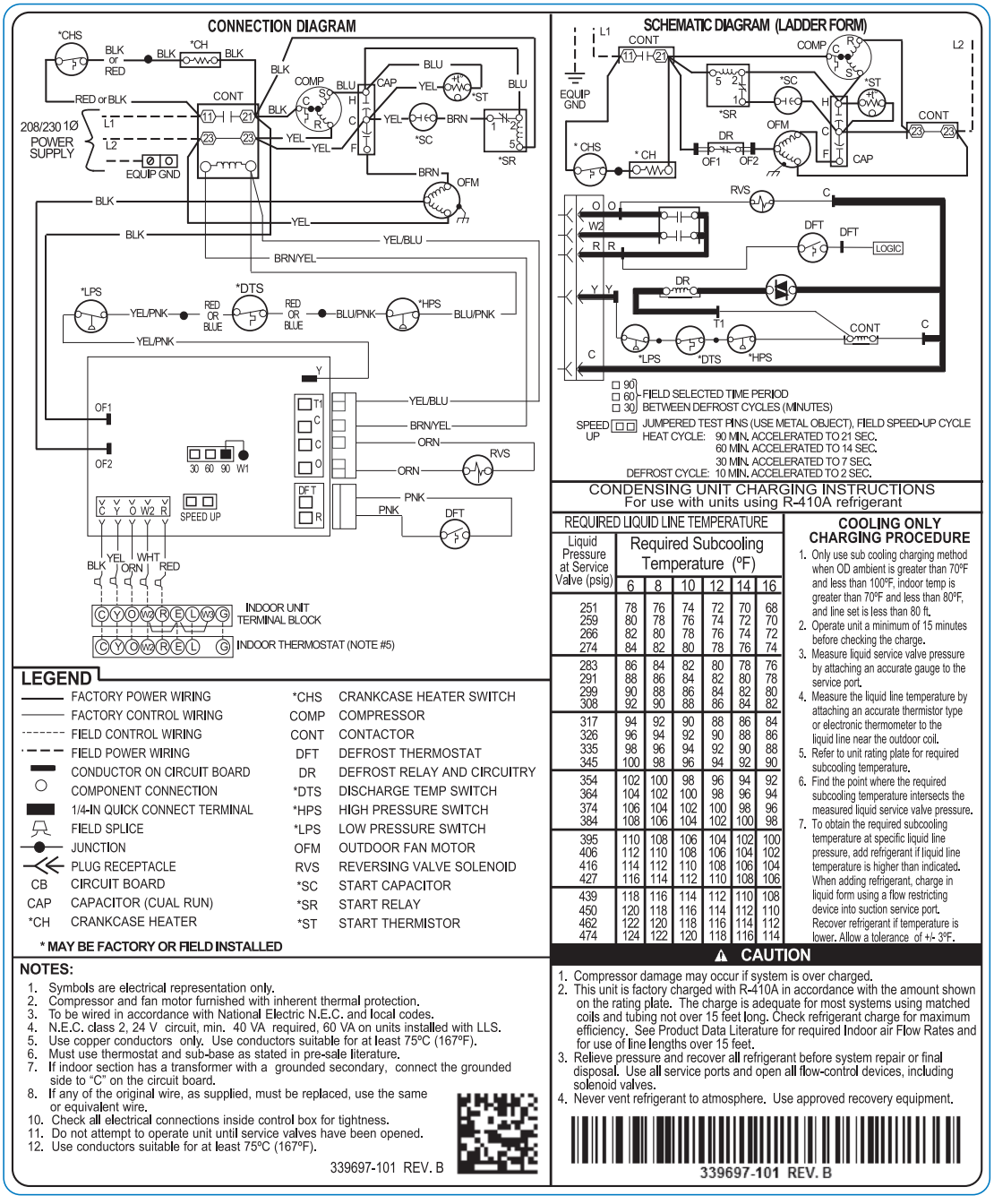
Wiring Diagrams



LEGEND

———	FACTORY POWER WIRING	*CHS	CRANKCASE HEATER SWITCH
———	FACTORY CONTROL WIRING	COMP	COMPRESSOR
- - - - - -	FIELD CONTROL WIRING	CONT	CONTACTOR
- - - -	FIELD POWER WIRING	DFT	DEFROST THERMOSTAT
▬	CONDUCTOR ON CIRCUIT BOARD	DR	DEFROST RELAY AND CIRCUITRY
○	COMPONENT CONNECTION	*DTS	DISCHARGE TEMP SWITCH
■	1/4-IN QUICK CONNECT TERMINAL	*HPS	HIGH PRESSURE SWITCH
	FIELD SPLICE	*LPS	LOW PRESSURE SWITCH
—●—	JUNCTION	OFM	OUTDOOR FAN MOTOR
—<—	PLUG RECEPTACLE	RVS	REVERSING VALVE SOLENOID
CB	CIRCUIT BOARD	*SC	START CAPACITOR
CAP	CAPACITOR (CUAL RUN)	*SR	START RELAY
*CH	CRANKCASE HEATER	*ST	START THERMISTOR

* MAY BE FACTORY OR FIELD INSTALLED

NOTES:

1. Symbols are electrical representation only.
2. Compressor and fan motor furnished with inherent thermal protection.
3. To be wired in accordance with National Electric N.E.C. and local codes.
4. N.E.C. class 2, 24 V circuit, min. 40 VA required, 60 VA on units installed with LLS.
5. Use copper conductors only. Use conductors suitable for at least 75°C (167°F).
6. Must use thermostat and sub-base as stated in pre-sale literature.
7. If indoor section has a transformer with a grounded secondary, connect the grounded side to "C" on the circuit board.
8. If any of the original wire, as supplied, must be replaced, use the same or equivalent wire.
10. Check all electrical connections inside control box for tightness.
11. Do not attempt to operate unit until service valves have been opened.
12. Use conductors suitable for at least 75°C (167°F).

339697-101 REV. B

CONDENSING UNIT CHARGING INSTRUCTIONS
For use with units using R-410A refrigerant

REQUIRED LIQUID LINE TEMPERATURE

Liquid Pressure at Service Valve (psig)	Required Subcooling Temperature (°F) 6	8	10	12	14	16
251	78	76	74	72	70	68
259	80	78	76	74	72	70
266	82	80	78	76	74	72
274	84	82	80	78	76	74
283	86	84	82	80	78	76
291	88	86	84	82	80	78
299	90	88	86	84	82	80
308	92	90	88	86	84	82
317	94	92	90	88	86	84
326	96	94	92	90	88	86
335	98	96	94	92	90	88
345	100	98	96	94	92	90
354	102	100	98	96	94	92
364	104	102	100	98	96	94
374	106	104	102	100	98	96
384	108	106	104	102	100	98
395	110	108	106	104	102	100
406	112	110	108	106	104	102
416	114	112	110	108	106	104
427	116	114	112	110	108	106
439	118	116	114	112	110	108
450	120	118	116	114	112	110
462	122	120	118	116	114	112
474	124	122	120	118	116	114

COOLING ONLY CHARGING PROCEDURE

1. Only use sub cooling charging method when OD ambient is greater than 70°F and less than 100°F, indoor temp is greater than 70°F and less than 80°F, and line set is less than 80 ft.
2. Operate unit a minimum of 15 minutes before checking the charge.
3. Measure liquid service valve pressure by attaching an accurate gauge to the service port.
4. Measure the liquid line temperature by attaching an accurate thermistor type or electronic thermometer to the liquid line near the outdoor coil.
5. Refer to unit rating plate for required subcooling temperature.
6. Find the point where the required subcooling temperature intersects the measured liquid service valve pressure.
7. To obtain the required subcooling temperature at specific liquid line pressure, add refrigerant if liquid line temperature is higher than indicated. When adding refrigerant, charge in liquid form using a flow restricting device into suction service port. Recover refrigerant if temperature is lower. Allow a tolerance of +/- 3°F.

⚠ CAUTION

1. Compressor damage may occur if system is over charged.
2. This unit is factory charged with R-410A in accordance with the amount shown on the rating plate. The charge is adequate for most systems using matched coils and tubing not over 15 feet long. Check refrigerant charge for maximum efficiency. See Product Data Literature for required Indoor air Flow Rates and for use of line lengths over 15 feet.
3. Relieve pressure and recover all refrigerant before system repair or final disposal. Use all service ports and open all flow-control devices, including solenoid valves.
4. Never vent refrigerant to atmosphere. Use approved recovery equipment.

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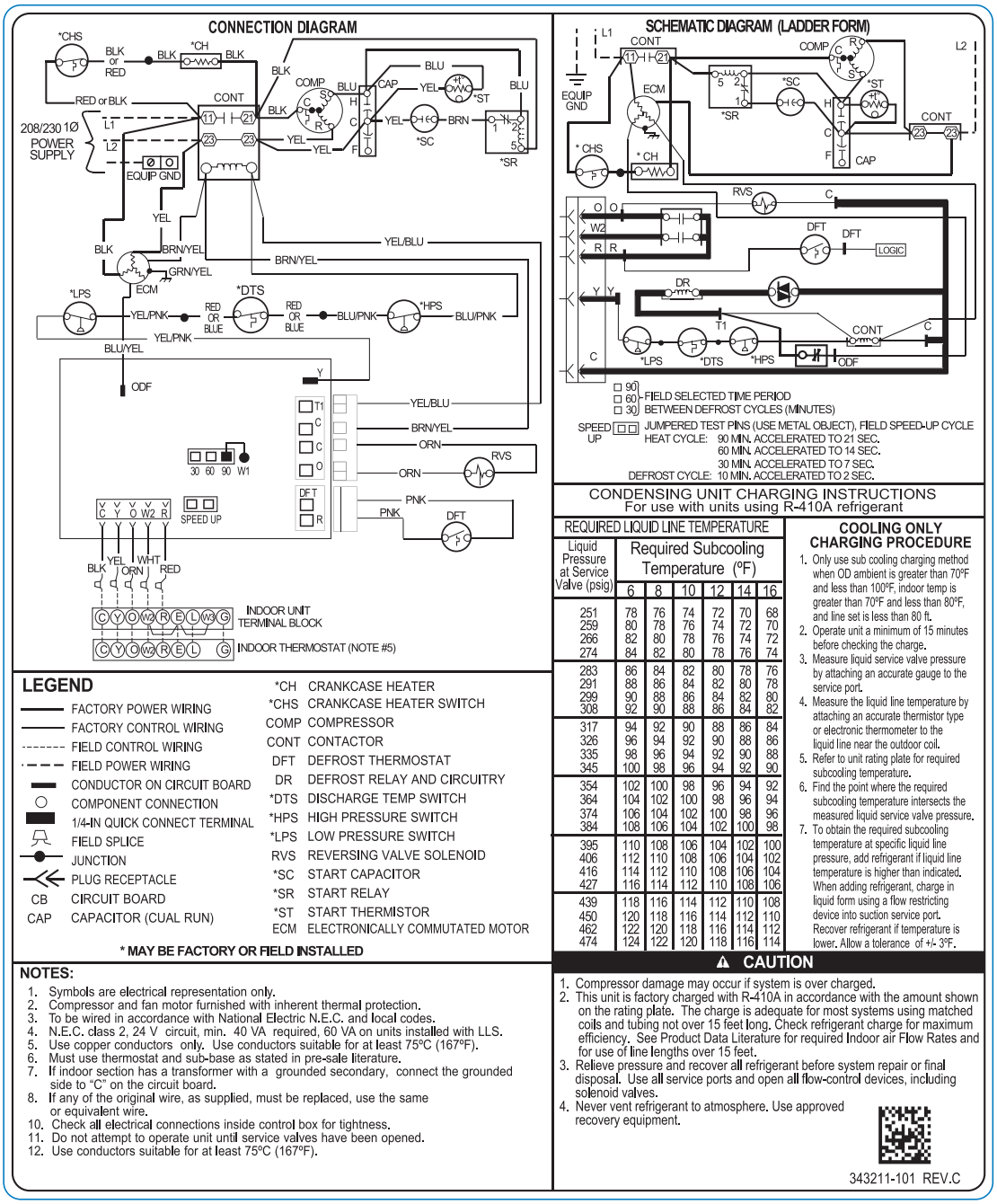
Fig. 1 – Wiring Diagram — 25HBC518-60, 208/230-1



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	ECM ELECTRONICALLY COMMUTATED MOTOR

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343211-101 REV.C

Fig. 1 – Wiring Diagram — 25HBC561, 208/230-1

Edition Date: 06/19

Catalog No: 25HBC5–2W

Replaces: **25HBC5–1W**