



#### IMPORTANT FOR FUTURE REFERENCE

Please complete this information and retain this manual for the life of the equipment:

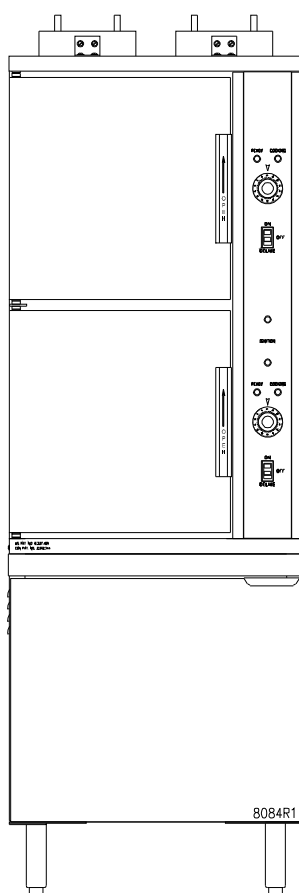
Model #: \_\_\_\_\_

Serial #: \_\_\_\_\_

Date Purchased: \_\_\_\_\_

## PARTS LIST

### Gas Two Compartment Convection Steamer on Cabinet Base GSX-7HE GSX-10HE



#### WARNING

Improper installation, adjustment, alteration, service or maintenance can cause property damage, injury or death. Read the installation, operating and maintenance instructions thoroughly before installing or servicing this equipment.

#### CROWN FOOD SERVICE EQUIPMENT



A Middleby Company

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Telephone: 919-762-1000

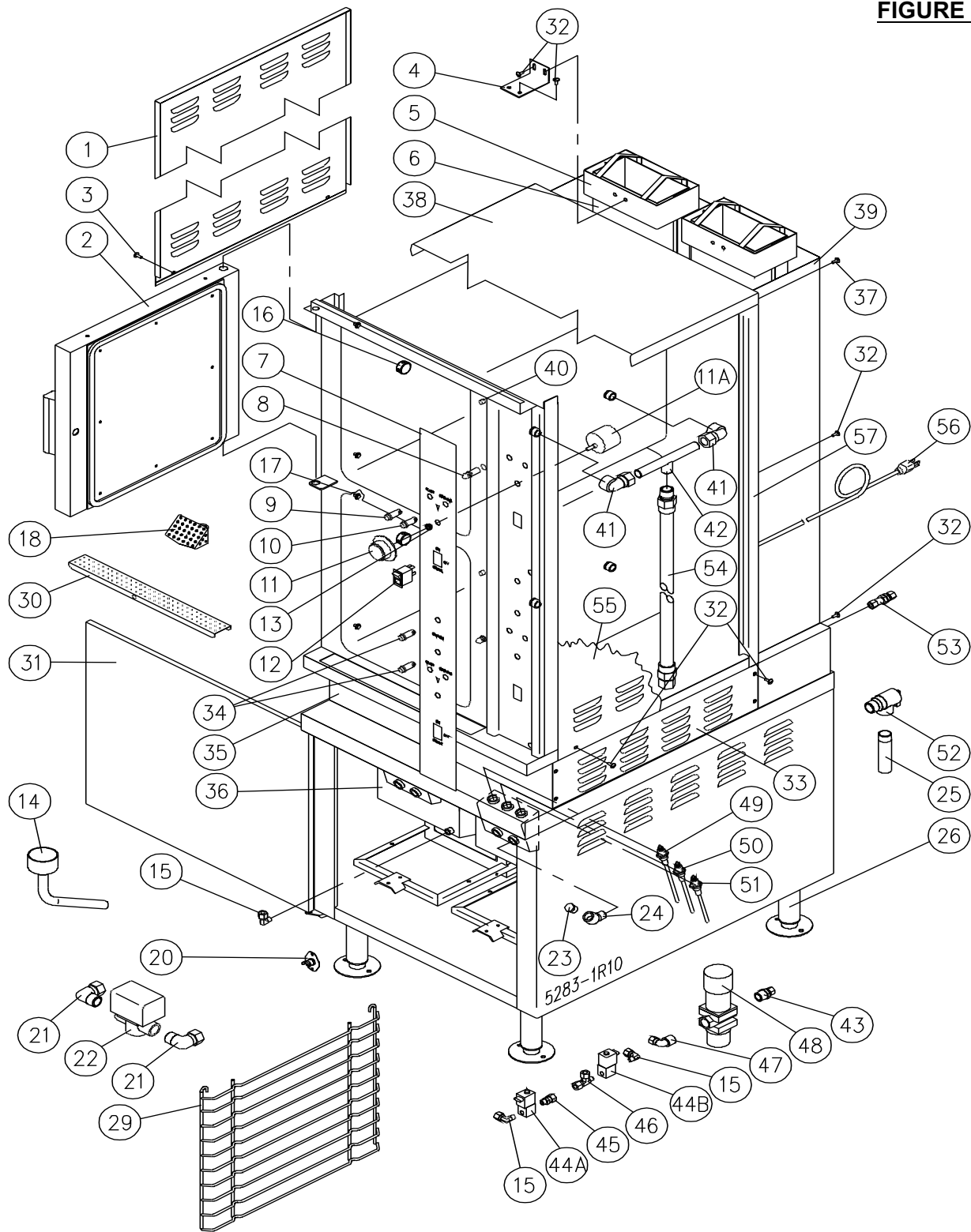
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PARTS LIST, PRESSURELESS COOKER, MODELS GSX-7HE, GSX-10HE

**FIGURE 1**



PARTS LIST, PRESSURELESS COOKER, MODELS GSX-7HE, GSX-10HE

**FIGURE 1**

| <u>ITEM</u> | <u>PART NO.</u> | <u>DESCRIPTION</u>                                | <u>GSX-7HE</u>           | <u>GSX-10HE</u> |   |
|-------------|-----------------|---------------------------------------------------|--------------------------|-----------------|---|
| 1.          | 6765-2          | Left Hand Side Panel                              | 1                        |                 |   |
|             | 6765-3          | Left Hand Side Panel                              |                          | 1               |   |
| 2.          | 8-5076-8        | Door Assembly                                     |                          | 2               |   |
|             | 8-5076-7        | Door Assembly,<br>Lower Compartment               | 1                        |                 |   |
|             | 8-5076-9        | Door Assembly,<br>Upper Compartment               | 1                        |                 |   |
| 3.          | M33S-1032-12    | Truss HD Screw, 10 - 32 x 1/2"<br>Stainless Steel | 2                        | 2               |   |
| 4.          | 5116-1          | Flue Support                                      | 2                        | 2               |   |
| 5.          | 6714-1          | Flue Top                                          | 2                        | 2               |   |
| 6.          | 1344-1          | Flue                                              |                          | 2               |   |
|             | 1344-5          | Flue                                              | 2                        |                 |   |
| 7.          | 6412-1          | Decal                                             |                          | 1               |   |
|             | 6410-1          | Decal                                             | 1                        |                 |   |
| 8.          | 8-5021          | Striker                                           | 2                        | 2               |   |
|             | 8-5022          | Washer Stainless Steel                            | 2                        | 2               |   |
|             | 1-90S0          | Lock Washer                                       | 2                        | 2               |   |
|             | 1-89S0          | Hex Nut, 1/2-20 UNF, Stainless Steel              | 2                        | 2               |   |
| 9.          | 4-PL04          | Pilot Light - Green (125V)                        | 2                        | 2               |   |
| 10.         | 4-PL07          | Pilot Light - Red                                 | 2                        | 2               |   |
| **          | 11.             | 4-TD12                                            | Dial 60 Hz (120 minutes) | 2               | 2 |
|             | 4104-1          | Dial 60 Hz (60 minutes)                           | 2                        | 2               |   |
|             | 4103-1          | Dial 50 Hz (60 minutes)                           | 2                        | 2               |   |

PARTS LIST, PRESSURELESS COOKER, MODELS GSX-7HE, GSX-10HE

| <u>ITEM</u> | <u>PART NO.</u> | <u>DESCRIPTION</u> | <u>GSX-7HE</u>                        | <u>GSX-10HE</u> |    |
|-------------|-----------------|--------------------|---------------------------------------|-----------------|----|
| **          | 11A.            | 4-T210             | Timer (60 minutes)                    | 2               | 2  |
|             | 11A.            | 9190-1             | Timer (120 minutes) Optional          | 2               | 2  |
|             | 12.             | 9124-2             | Switch, 120V                          | 2               | 2  |
|             | 13.             | 9109-1             | Rotary Shaft Seal                     | 2               | 2  |
|             | 14.             | 5288-1             | Delime Funnel                         | 1               | 1  |
|             | 15.             | 3-696A             | Elbow, 3/8" Copper x 1/8" MPT         | 4               | 4  |
|             | 16.             | 5281-1             | Steam Diverters                       | 4               | 8  |
|             | 17.             | 4721-1             | Rack Hanger Assembly                  | 12              | 12 |
|             | 18.             | 5224-2             | Compartment Strainer                  | 2               | 2  |
| *           | 19.             | 3-U6BE             | Union Elbow, 3/4 NPT                  | 2               | 2  |
|             | 20.             | 4874-3             | High Limit Thermostat                 | 2               | 2  |
| *           |                 | 5299-2             | High Limit Thermostat Cover           | 2               | 2  |
|             | 21.             | 3-6912E            | Elbow - Blowdown<br>3/4" C x 3/4" MPT | 4               | 4  |
|             | 22.             | 3-S543             | Blowdown Valve<br>3/4" C x 3/4" FPT   | 2               | 2  |
|             | 23.             | 3-121C             | Brass Plug, 3/8" MPT                  | 2               | 2  |
|             | 24.             | 3-124C             | 45° Brass St. Elbow, 3/8" MPT         | 2               | 2  |
|             | 25.             | 5784-1             | Relief Valve Extension                | 2               | 2  |
|             | 26.             | 5379-1             | Flanged Leg Assembly, 6"              | 4               | 4  |
| *           | 27.             | 5381-1             | Swivel Caster 5" c/w Brake Optional   | 2               | 2  |
| *           | 28.             | 5382-1             | Swivel Caster 5", Optional            | 2               | 2  |
|             | 29.             | 2681-1             | Pan Rack, 3 Pan                       | 2               |    |
|             |                 | 2681-3             | Pan Rack, 5 Pan                       |                 | 4  |
|             |                 | 2681-2             | Pan Rack, 4 Pan                       | 2               |    |

PARTS LIST, PRESSURELESS COOKER, MODELS GSX-7HE, GSX-10HE

| <u>ITEM</u> | <u>PART NO.</u> | <u>DESCRIPTION</u>                       | <u>GSX-7HE</u> | <u>GSX-10HE</u> |
|-------------|-----------------|------------------------------------------|----------------|-----------------|
| 30.         | 8-5023          | Perforated Trough                        | 1              | 1               |
| 31.         | 5421-1          | Cabinet Door Assembly                    | 1              | 1               |
| 32.         | M33S-1032-12    | Truss HD Screw 10 - 32 x 1/2"            | 28             | 20              |
| 33.         | 2859-1          | Side Riser Panel                         | 2              |                 |
| 34.         | 4-PL04-2        | Pilot Light - Green, 28V                 | 2              | 2               |
| 35.         | 6768-1          | Front Riser Panel                        | 1              |                 |
| 36.         | 0672-2          | Generator Tank                           | 2              | 2               |
| 37.         | M23S-1420-12    | Binding Screw, 1/4 - 20 x 1/2"           | 2              | 2               |
| 38.         | 8-5108          | Top Panel                                | 1              | 1               |
| 39.         | 5420-1          | Flue Cover                               |                | 1               |
|             | 5420-3          | Flue Cover                               | 1              |                 |
| 40.         | 9-3213          | Door Switch                              | 2              | 2               |
|             | 9-3336          | Actuator Pin complete with Clip          | 2              | 2               |
| * 41.       | 3-7012E         | Elbow, 3/4"C x 3/4" FPT                  | 8              | 8               |
| 42.         | 5282-1          | Steam Manifold                           | 4              | 4               |
| 43.         | 3-686D          | Connector, 3/8" C x 1/2" MPT             | 1              | 1               |
| 44A.        | 5162-1          | Generator Fill Solenoid,<br>Upper Cavity | 1              | 1               |
| 44B.        | 5162-1          | Generator Fill Solenoid,<br>Lower Cavity | 1              | 1               |
| 45.         | 3-686A          | Connector, 3/8" C x 1/8" MPT             | 1              | 1               |
| 46.         | 3-716A          | Tee, 3/8 C x 3/8" C x 1/8" MPT           | 1              | 1               |
| 47.         | 3-696D          | Elbow, 3/8" C x 1/2" MPT                 | 1              | 1               |
| 48.         | 5444-1          | Thermostatic Cooling Valve               | 1              | 1               |
| * 48.       | 5376-1          | Cooling Valve Bracket                    | 1              | 1               |

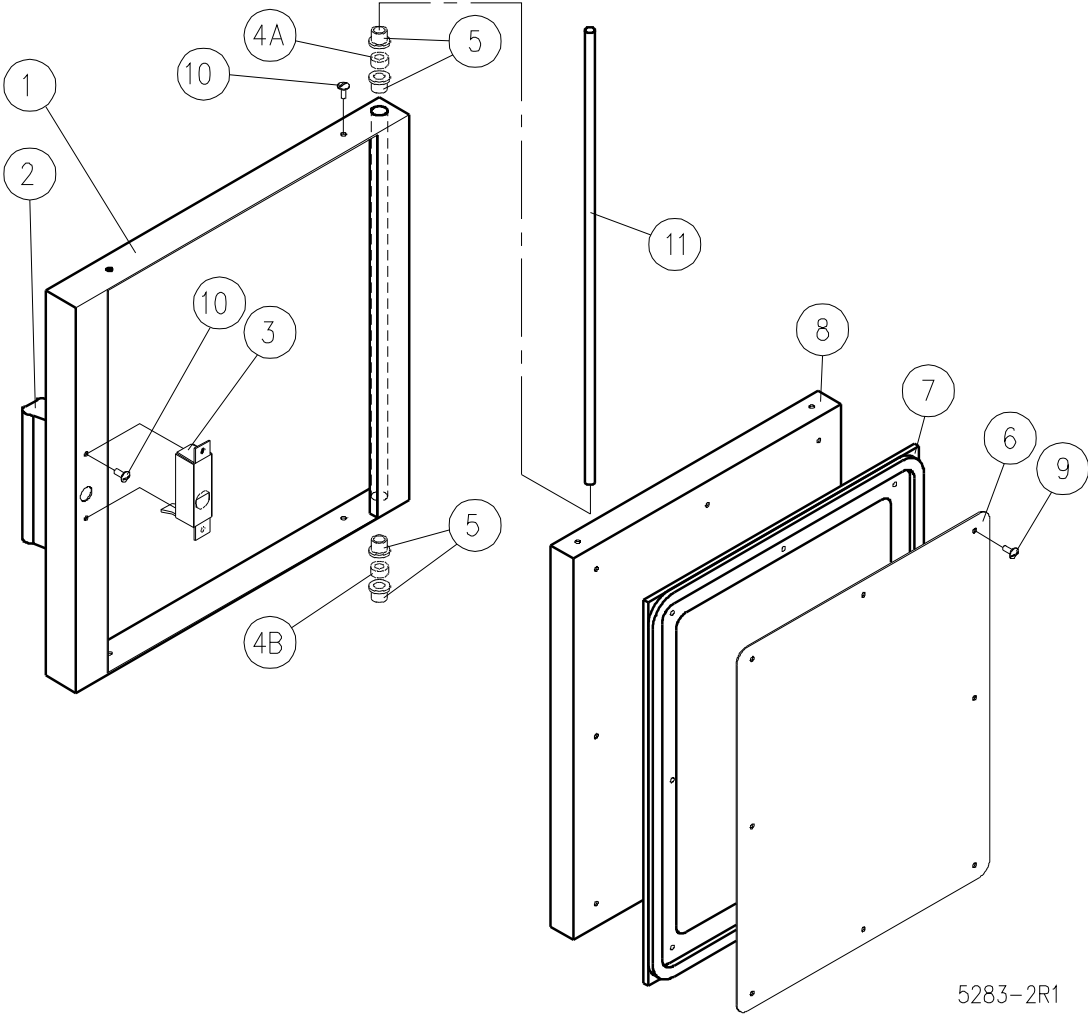
PARTS LIST, PRESSURELESS COOKER, MODELS GSX-7HE, GSX-10HE

| <u>ITEM</u> | <u>PART NO.</u> | <u>DESCRIPTION</u>                  | <u>GSX-7HE</u> | <u>GSX-10HE</u> |
|-------------|-----------------|-------------------------------------|----------------|-----------------|
| 49.         | 3738-10         | Probe, 2 inches                     | 2              | 2               |
| 50.         | 3738-11         | Probe, 2-1/2 inches                 | 2              | 2               |
| 51.         | 3738-12         | Probe, 3 inches                     | 2              | 2               |
| 52.         | 5286-1          | Relief Valve, 5 psi                 | 2              | 2               |
| 53.         | 3-776           | Water Fill - Bulk Head, 3/8" C.     | 2              | 2               |
| ** 54.      | 9083-18         | Bottom Left, Flex Steam Tube, 18"   | 1              | 1               |
|             | 9083-30         | Bottom Right, Flex Steam Tube, 30"  | 1              | 1               |
|             | 9083-48         | Top Left Flex Steam Tube, 48"       | 1              | 1               |
|             | 9083-36         | Top Right Flex Steam Tube, 36"      | 1              | 1               |
| 55.         | 6765-3          | Right Hand Side Panel               |                | 1               |
|             | 6765-2          | Right Hand Side Panel               | 1              |                 |
| 56.         | 4127-3          | Cord Set, 120V                      | 1              | 1               |
| ** 57.      | 8140-1          | Back Panel                          | 1              |                 |
|             | 8141-1          | Back Panel                          |                | 1               |
| * 58.       | 7156-1          | Drain Box Assembly                  | 1              | 1               |
| * 59.       | 3-6812E         | Connector - Drain, 3/4C" x 3/4" MPT | 4              | 4               |

\* NOT SHOWN.

\*\* SELECT AS REQUIRED.

**FIGURE 2**



PARTS LIST, PRESSURELESS COOKER, MODELS GSX-7HE, GSX-10HE

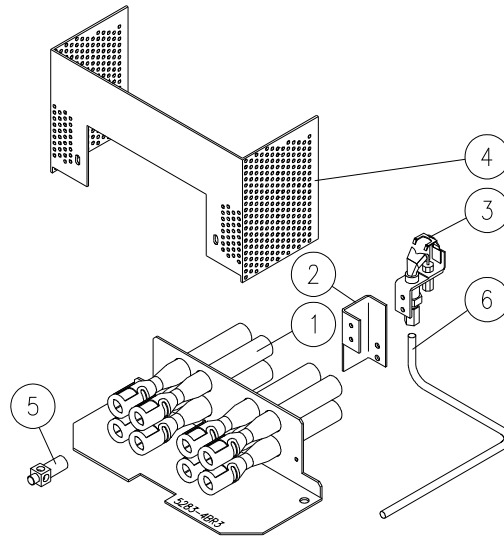
**FIGURE 2**

| <u>ITEM</u> | <u>PART NO.</u> | <u>DESCRIPTION</u>             | <u>GSX-7HE</u> | <u>GSX-10HE</u> |
|-------------|-----------------|--------------------------------|----------------|-----------------|
| 1.          | 8-5060-7        | Door Frame, Bottom             | 1              |                 |
|             | 8-5060-8        | Door Frame, (2840)             |                | 2               |
|             | 8-5060-9        | Door Frame, Top                | 1              |                 |
| 2.          | 3903-2          | Door Handle Assembly           | 2              | 2               |
| *           | 3646-1          | Decal                          | 2              | 2               |
| 3.          | 8-5068-9        | Latch Assembly                 | 2              | 2               |
| 4A.         | 5716-1          | Spacer - Upper                 | 2              | 2               |
| 4B.         | 5717-1          | Spacer - Lower                 | 2              | 2               |
| 5.          | 8-5078          | Door Bushing                   | 8              | 8               |
| 6.          | 8-5064-7        | Gasket Plate, Bottom           | 1              |                 |
|             | 8-5064-8        | Gasket Plate,                  |                | 2               |
|             | 8-5064-9        | Gasket Plate, Top              | 1              |                 |
| 7.          | 8-5063-8        | Gasket                         |                | 2               |
|             | 8-5063-7        | Gasket, Bottom                 | 1              |                 |
|             | 8-5063-9        | Gasket, Top                    | 1              |                 |
| 8.          | 8-5065-7        | Door Panel, Bottom             | 1              |                 |
|             | 8-5065-8        | Door Panel                     |                | 2               |
|             | 8-5065-9        | Door Panel, Top                | 1              |                 |
| 9.          | 9-1011-1        | Special Screw, 10 - 32 x 1/2"  | 16             | 16              |
| 10.         | M33S-1032-12    | Truss HD Screw, 10 - 32 x 1/2" | 12             | 12              |
| 11.         | 8-5101-5        | Hinge Rod                      |                | 1               |
|             | 3977-1          | Hinge Rod                      | 1              |                 |

\* NOT SHOWN.

PARTS LIST, PRESSURELESS COOKER, MODELS GSX-7HE, GSX-10HE

**FIGURE 3**



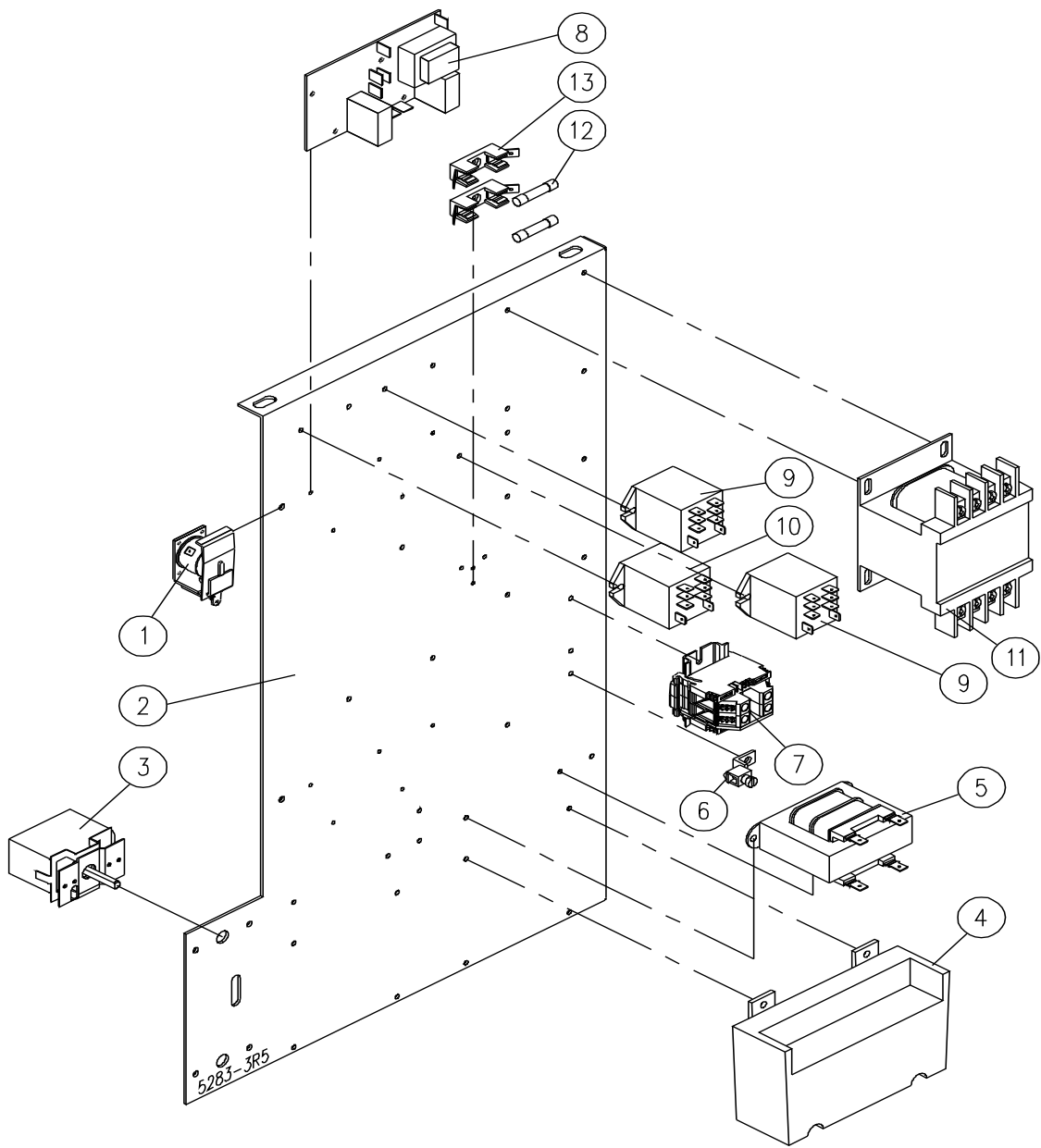
**BURNER PARTS**

| <b><u>ITEM</u></b> | <b><u>PART NO.</u></b> | <b><u>DESCRIPTION</u></b>                        | <b><u>7HE</u></b> | <b><u>10HE</u></b> |
|--------------------|------------------------|--------------------------------------------------|-------------------|--------------------|
| 1.                 | 7283-1                 | Burner Assembly                                  | 2                 | 2                  |
| 2.                 | 5861-1                 | Pilot Bracket                                    | 2                 | 2                  |
| ** 3.              | 5171-024               | Pilot Burner, Natural Gas                        | 2                 | 2                  |
|                    | 5171-016               | Pilot Burner, Propane Gas                        | 2                 | 2                  |
| 4.                 | 5593-1                 | Burner Cover                                     | 2                 | 2                  |
| ** 5.              | 4951-52                | Orifice Jet, Natural Gas, #52                    |                   | 16                 |
|                    | 4951-53                | Orifice Jet, Natural Gas, #53, Lower Compartment | 8                 |                    |
|                    | 4951-55                | Orifice Jet, Natural Gas, #55, Upper Compartment | 8                 |                    |
|                    | 4951-61                | Orifice Jet, Propane Gas, #61                    |                   | 16                 |
|                    | 4951-64                | Orifice Jet, Propane Gas, #64, Lower Compartment | 8                 |                    |
|                    | 4951-67                | Orifice Jet, Propane Gas, #67, Upper Compartment | 8                 |                    |
| 6.                 | 6310-1                 | Pilot Burner Tube                                | 1                 | 1                  |

\*\* SELECT AS REQUIRED.

PARTS LIST, PRESSURELESS COOKER, MODELS GSX-7HE, GSX-10HE

**FIGURE 4**



PARTS LIST, PRESSURELESS COOKER, MODELS GSX-7HE, GSX-10HE

**FIGURE 4**

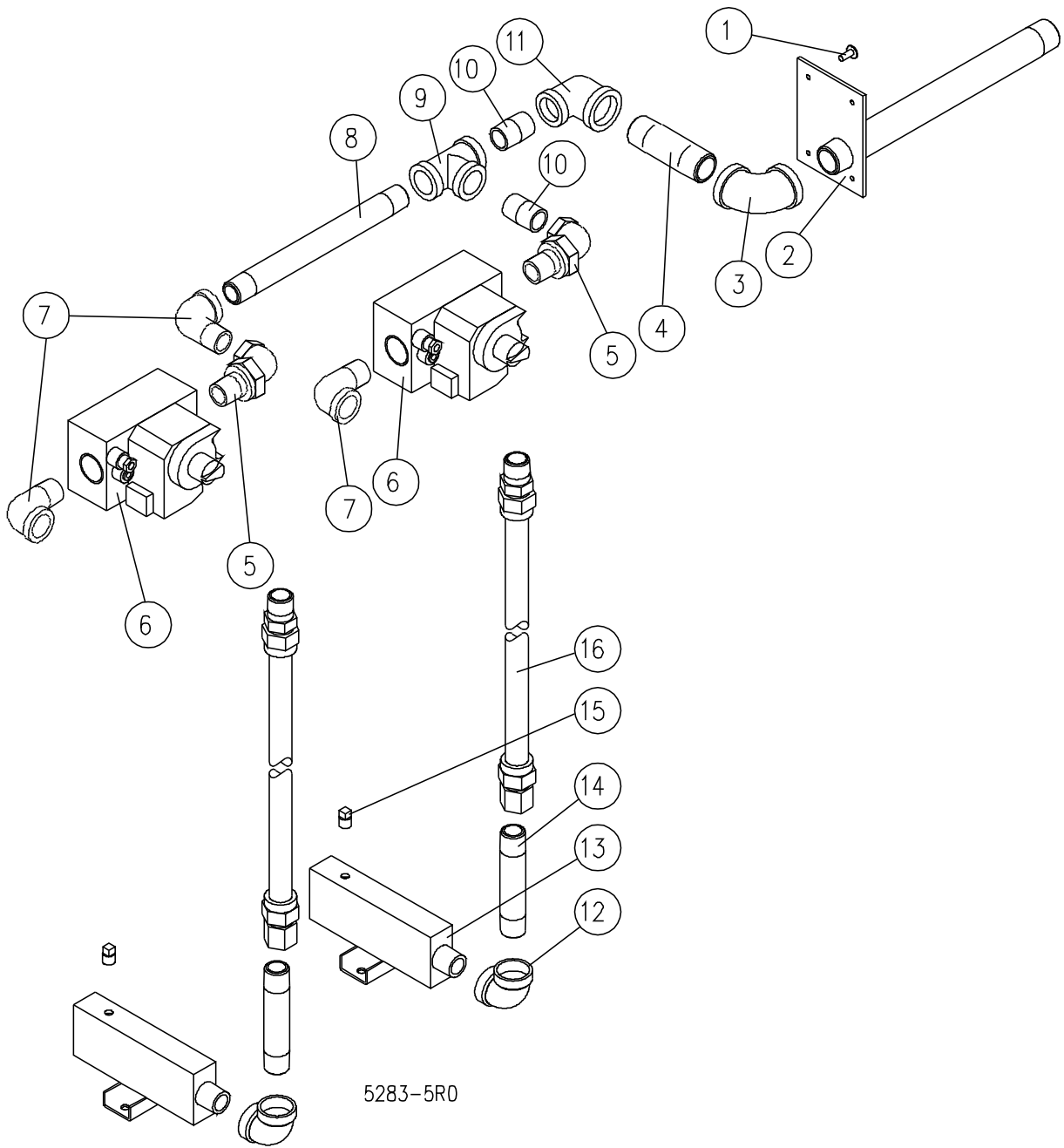
| <u>ITEM</u> | <u>PART NO.</u> | <u>DESCRIPTION</u>                     | <u>7HE</u> | <u>10HE</u> |
|-------------|-----------------|----------------------------------------|------------|-------------|
| 1.          | 3821-1          | Buzzer, 120V                           | 2          | 2           |
| 2.          | 7926-1          | Component Mounting Board               | 1          | 1           |
| 3.          | 9126-1          | Operating Thermostat                   | 2          | 2           |
| 4.          | 9210-2          | Ignition Module, Intermittent Pilot    | 2          | 2           |
| 5.          | 9-3383          | Transformer, 120V - 24V                | 2          | 2           |
| 6.          | 4-35EU          | Ground Lug                             | 1          | 1           |
| 7.          | 9390-2          | Modular Terminal Assembly, 2 Poles     | 1          | 1           |
|             |                 | Includes the following parts:          |            |             |
|             | 9391-1          | Modular Terminal                       | 2          | 2           |
|             | 9392-1          | End Plate                              | 1          | 1           |
|             | 9393-1          | End Clamp                              | 2          | 2           |
|             | 9394-053        | Mounting Rail, 53 mm                   | 1          | 1           |
| ** 8.       | 4038-4          | Level Control Board, 10 K OHM, 120V    | 2          | 2           |
|             | 5230-1          | Level Control Board, 1 M OHM, 120V     | 4          | 4           |
| 9.          | 9332-1          | Relay, DPDT, 120V (Single Pole In Use) | 4          | 4           |
| 10.         | 9332-1          | Relay, DPDT, 120V                      | 2          | 2           |
| 11.         | 4-T265          | Transformer, 220/480V - 120V, 50/60 Hz | 2          | 2           |
| ** 12.      | 9092-2          | Glass Fuse, 2 amp, 120V                | 2          | 2           |
|             | 9092-1          | Glass Fuse, 1 Amp. 220V                | 2          | 2           |
| 13.         | 9068-1          | Fuse Holder                            | 2          | 2           |

\*\* SELECT AS REQUIRED.

PARTS LIST, PRESSURELESS COOKER, MODELS GSX-7HE, GSX-10HE

**GSX-7HE**

**FIGURE 5**



PARTS LIST, PRESSURELESS COOKER, MODELS GSX-7HE, GSX-10HE

**GSX-7HE**

**FIGURE 5**

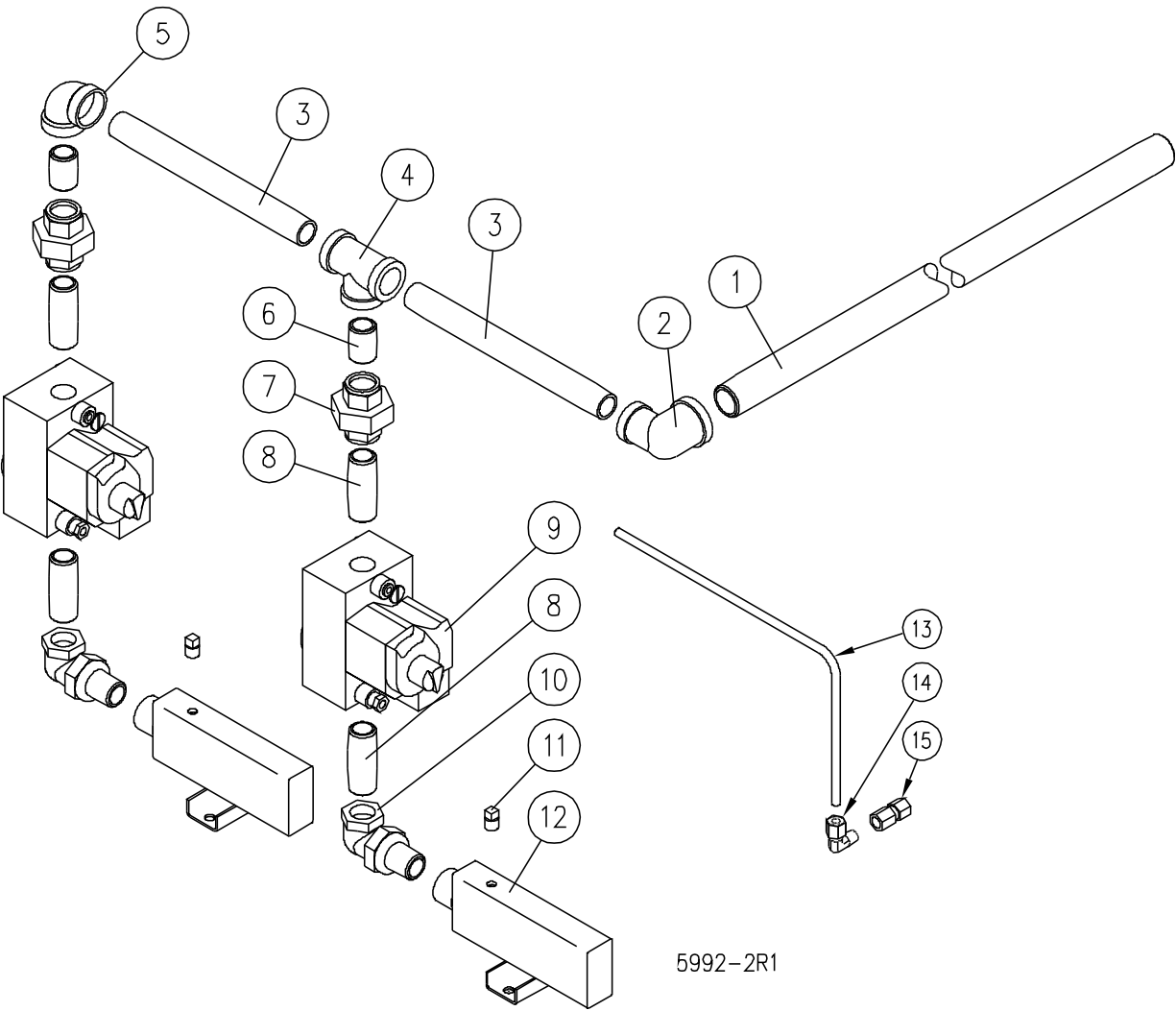
| <b><u>ITEM</u></b> | <b><u>PART NO.</u></b> | <b><u>DESCRIPTION</u></b>          | <b><u>QTY</u></b> |
|--------------------|------------------------|------------------------------------|-------------------|
| 1.                 | M23C-1032-12           | Binding Screw, 10 - 32 x 1/2" Lg.  | 4                 |
| 2.                 | 5233-1                 | Gas Supply Pipe, 3/4" x 9 - 13/16" | 1                 |
| 3.                 | 9011-4                 | Elbow, 3/4"                        | 1                 |
| 4.                 | 9010-030               | Nipple, 3/4" x 3"                  | 1                 |
| 5.                 | 3-U4BE                 | Union Elbow, 1/2"                  | 2                 |
| **                 | 6. 5450-1              | Combination Control, Natural Gas   | 2                 |
|                    | 5450-2                 | Combination Control, LP            | 2                 |
| 7.                 | 9012-3                 | Street Elbow, 1/2"                 | 3                 |
| 8.                 | 9009-076               | Nipple, 1/2" x 7 - 3/4"            | 1                 |
| 9.                 | 9013-3                 | Tee, 1/2"                          | 1                 |
| 10.                | 9009-000               | Close Nipple, 1/2"                 | 2                 |
| 11.                | 9014-1                 | Reducing Elbow, 1/2" x 3/4"        | 1                 |
| 12.                | 9011-3                 | Elbow, 90, 1/2" NPT                | 2                 |
| 13.                | 7280-1                 | Manifold Assembly                  | 2                 |
| 14.                | 9009-050               | Nipple, 1/2" x 5"                  | 2                 |
| 15.                | 3-109C                 | Square Head Pipe Plug, 1/8" MPT    | 2                 |
| 16.                | 9026-18                | Gas Flex Tube, 1/2" x 18"          | 2                 |

\*\* SELECT AS REQUIRED.

PARTS LIST, PRESSURELESS COOKER, MODELS GSX-7HE, GSX-10HE

GSX-10HE

FIGURE 6



PARTS LIST, PRESSURELESS COOKER, MODELS GSX-7HE, GSX-10HE

**FIGURE 6**

**GSX-10HE**

| <b><u>ITEM</u></b> | <b><u>PART NO.</u></b> | <b><u>DESCRIPTION</u></b>               | <b><u>QTY</u></b> |
|--------------------|------------------------|-----------------------------------------|-------------------|
| 1.                 | 9010-320               | Nipple, 3/4 NPT x 32 Lg.                | 1                 |
| 2.                 | 9014-1                 | Reducing Elbow, 150#, 1/2 NPT x 3/4 NPT | 1                 |
| 3.                 | 9009-094               | Nipple, 1/2 NPT x 9-1/2 LG.             | 2                 |
| 4.                 | 9013-3                 | Tee, 150#, 1/2 NPT                      | 1                 |
| 5.                 | 9011-3                 | Elbow, 90°, 150#, 1/2 NPT               | 1                 |
| 6.                 | 9009-000               | Close Nipple, 1/2 NPT                   | 2                 |
| 7.                 | 9015-3                 | Union, 150#, 1/2 NPT                    | 2                 |
| 8.                 | 9009-020               | Nipple, 1/2 NPT x 2 LG.                 | 4                 |
| ** 9.              | 5450-1                 | Combination Control Valve, N.G.         | 2                 |
|                    | 5450-2                 | Combination Control Valve, LP           | 2                 |
| 10.                | 3-U4BE                 | Union Elbow, 1/2 NPT                    | 2                 |
| 11.                | 3-109C                 | Sq. Head Pipe Plug, 1/8 MPT             | 2                 |
| 12.                | 8083-1                 | Manifold Assembly                       | 2                 |
| 13.                | 6309-1                 | Pilot Tube                              | 2                 |
| 14.                | 3-694A                 | Brass Elbow, 1/4 C x 1/8 MPT            | 2                 |
| 15.                | 3-664A                 | Brass Connector, 1/4 C x 1/8 MPT        | 2                 |

\*\* SELECT AS REQUIRED.