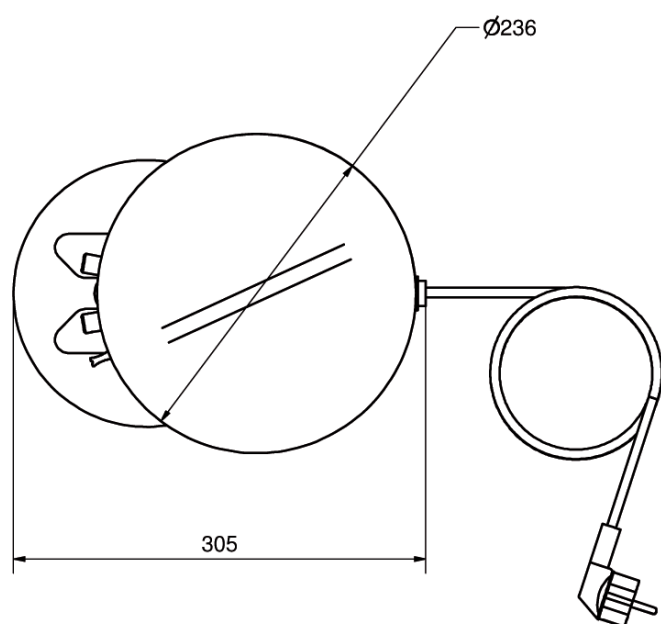
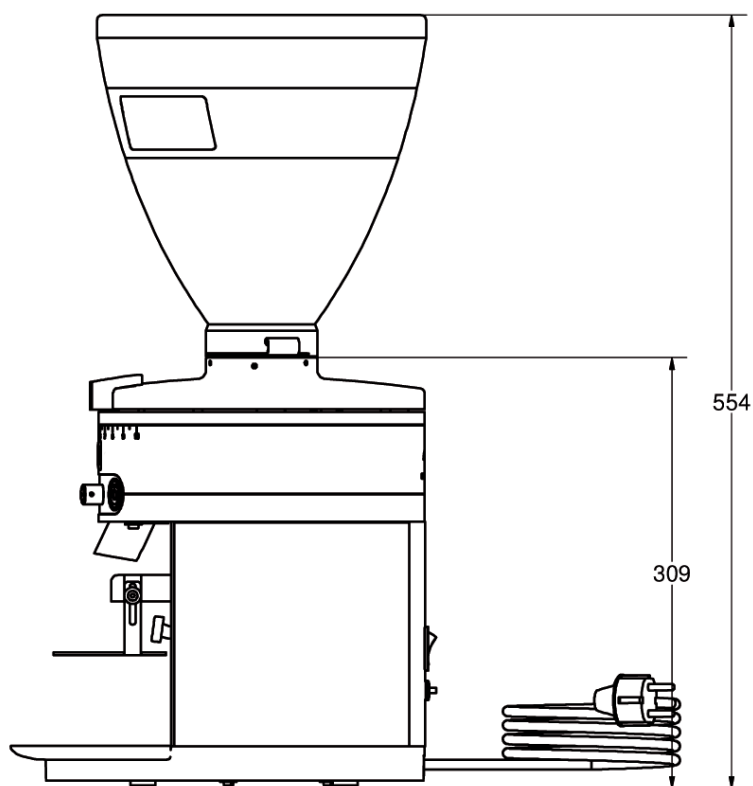
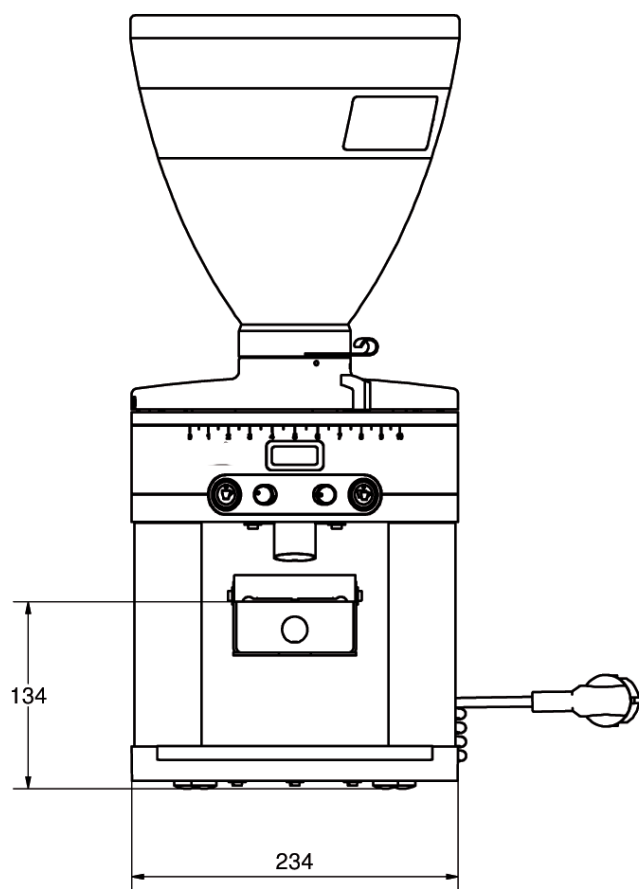


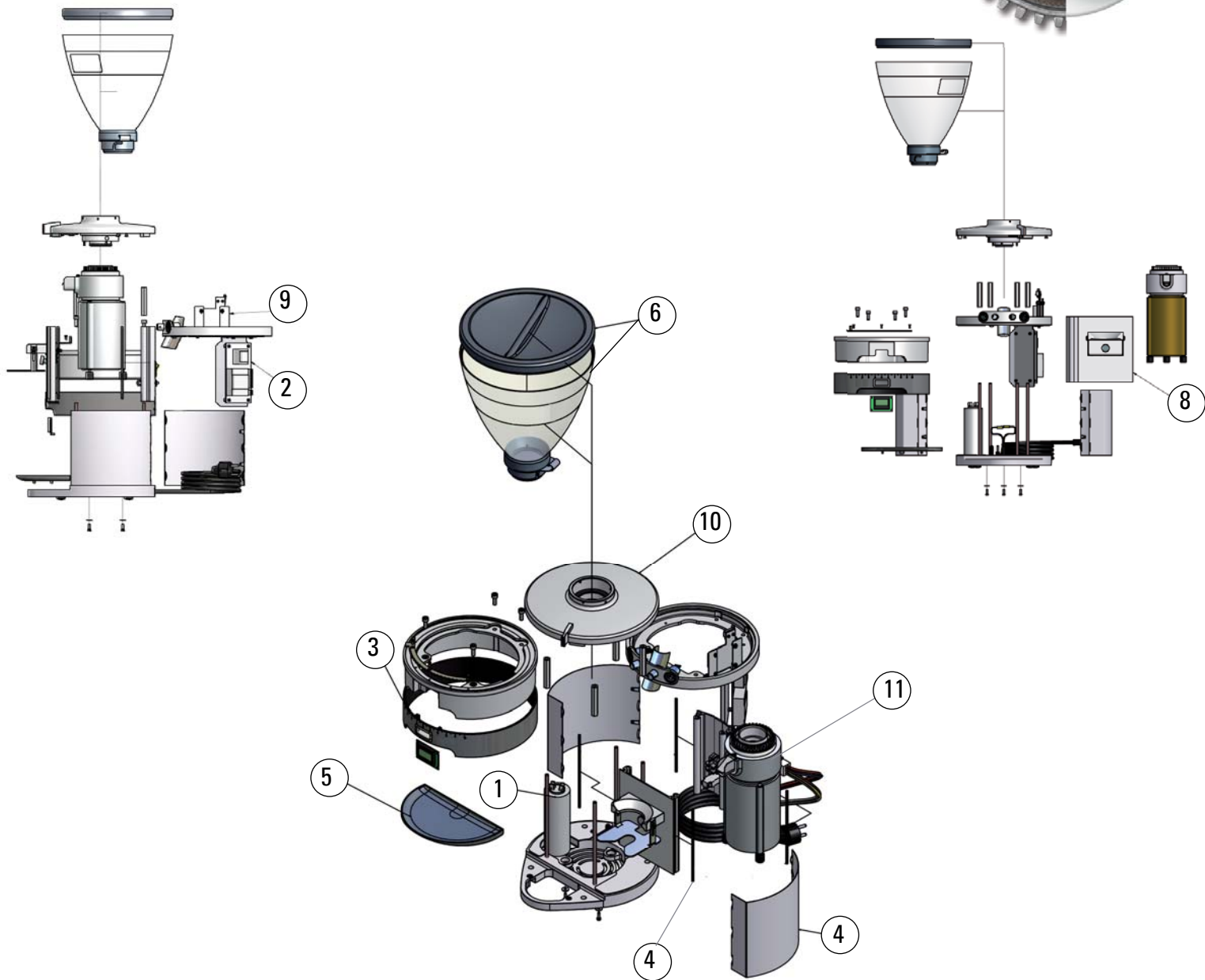
## SPARE PARTS LIST - KE 640 200-230V 50/60Hz



Valid from 1<sup>st</sup> August 2013  
Supersedes all previously issued spare parts lists

Subject to change without prior notice.

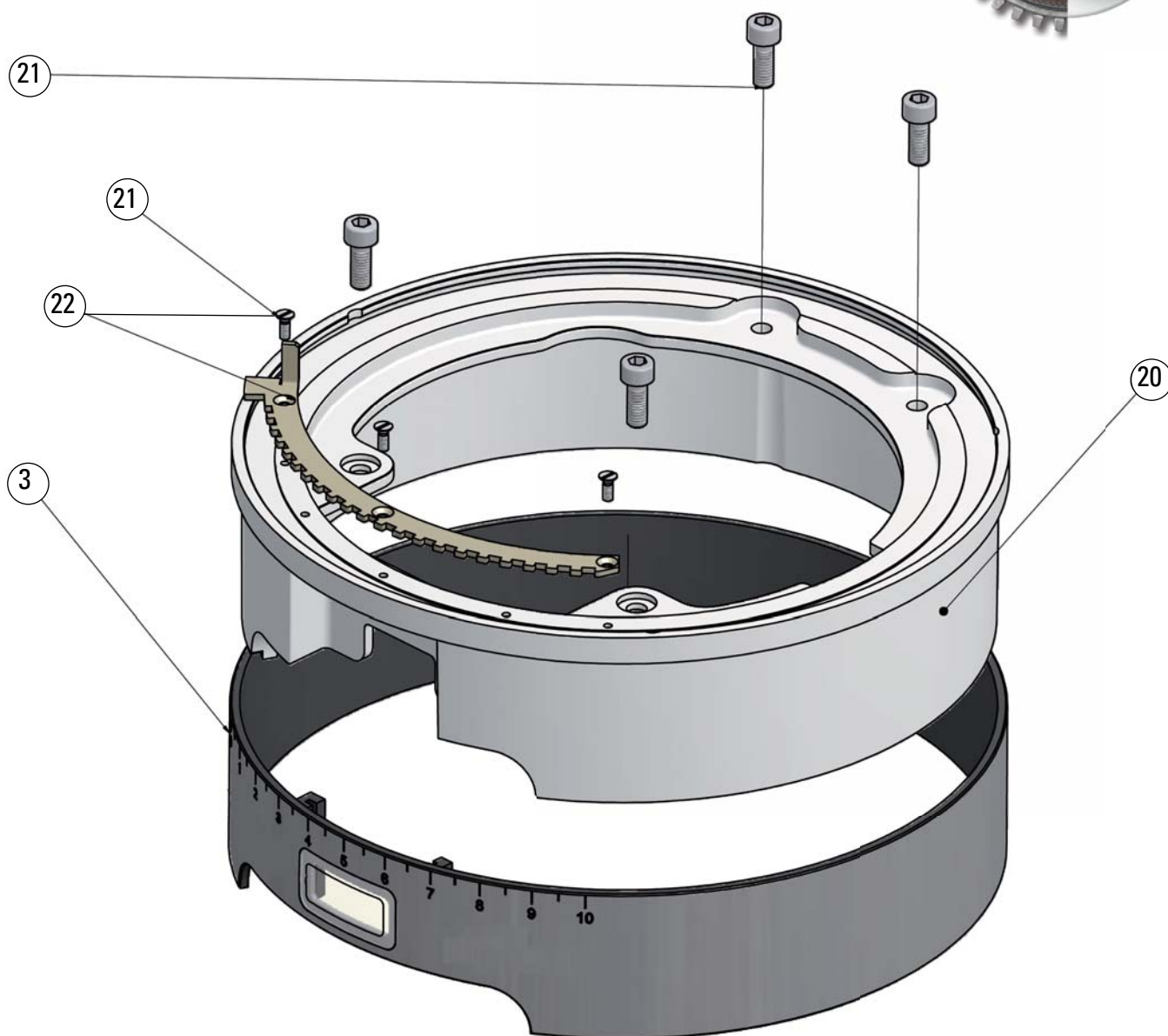
## SPARE PARTS LIST - KE 640 200-230V 50/60Hz



## Model: KE 640 200-230V 50/60Hz

| ARTICLE NO. | DRAWING NO. | DESCRIPTION                                                                                      |
|-------------|-------------|--------------------------------------------------------------------------------------------------|
| 242765      | 1           | Running capacitor 10 $\mu$ F (200-230V / 50Hz)                                                   |
| 243174      | 2           | Power board KE 640, 200-240V 50/60Hz 1,5VA, service pack                                         |
| 230604      | 3           | Deco ring silver (Ditting) with lens (other colours on request)                                  |
| 243246      | 4           | Side panel KE 640 RAL 9005 matt black fine structured, flat, service pack (until ser.no. 523784) |
|             | 4           | Side panel KE 640 RAL 9005 matt black fine structured, round, service pack (from ser.no. 823785) |
| 242362      | 5           | Residue tray                                                                                     |
| 220302      | 6           | Hopper complete with lid (Ditting)                                                               |
| 220358      | (6)         | Hopper complete with lid (without logo)                                                          |
| 230608      | 8           | Front plate compl. (angular cutout)                                                              |
| 243173      | 9           | Processor board UL/CE, service pack                                                              |
| 230619      | 10          | Cover with grind adjustment complete                                                             |
| -           | 11          | EK11 built-in grinder (see pages 4 & 5-6)                                                        |

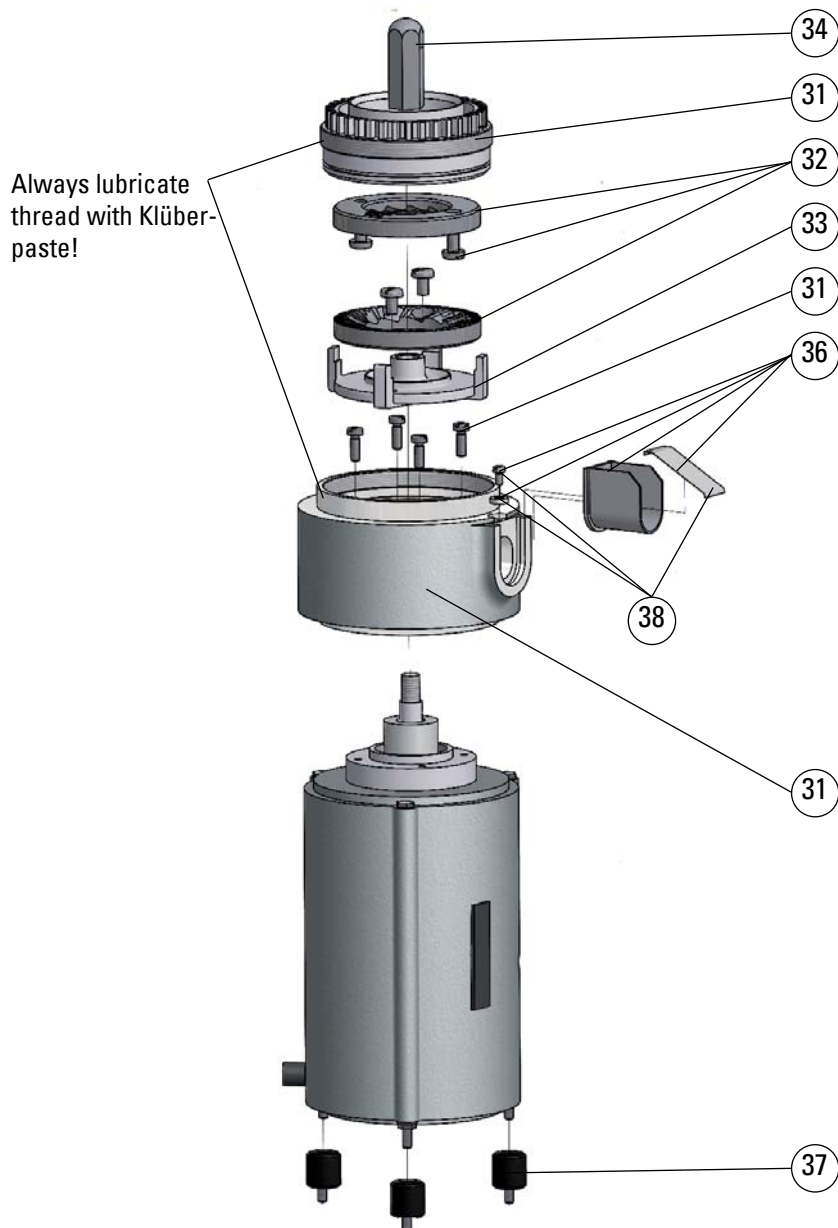
## SPARE PARTS LIST - KE 640 200-230V 50/60Hz



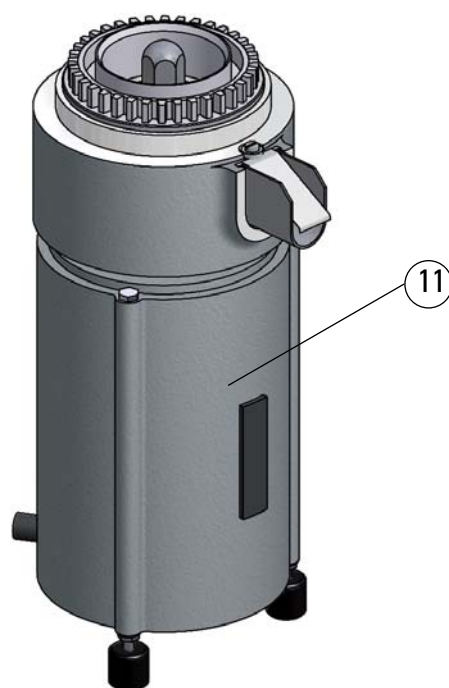
## Model: KE 640 200-230V 50/60Hz

| ARTICLE NO. | DRAWING NO. | DESCRIPTION                                          |
|-------------|-------------|------------------------------------------------------|
| 230604      | 3           | Deco ring silver Ditting complete with lens          |
| 242546      | 20          | Intermediate ring coated silver metallic             |
| 243247      | 21          | Small parts set, clamp ring/intermediate ring KE 640 |
| 243248      | 22          | Notch plate KE 640 , service pack                    |
|             |             |                                                      |
|             |             |                                                      |
|             |             |                                                      |
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|             |             |                                                      |
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## SPARE PARTS LIST - KE 640 200-230V 50/60Hz



**! EK11a: aluminium thread and flat spring spout!  
Valid until serial number 3331**

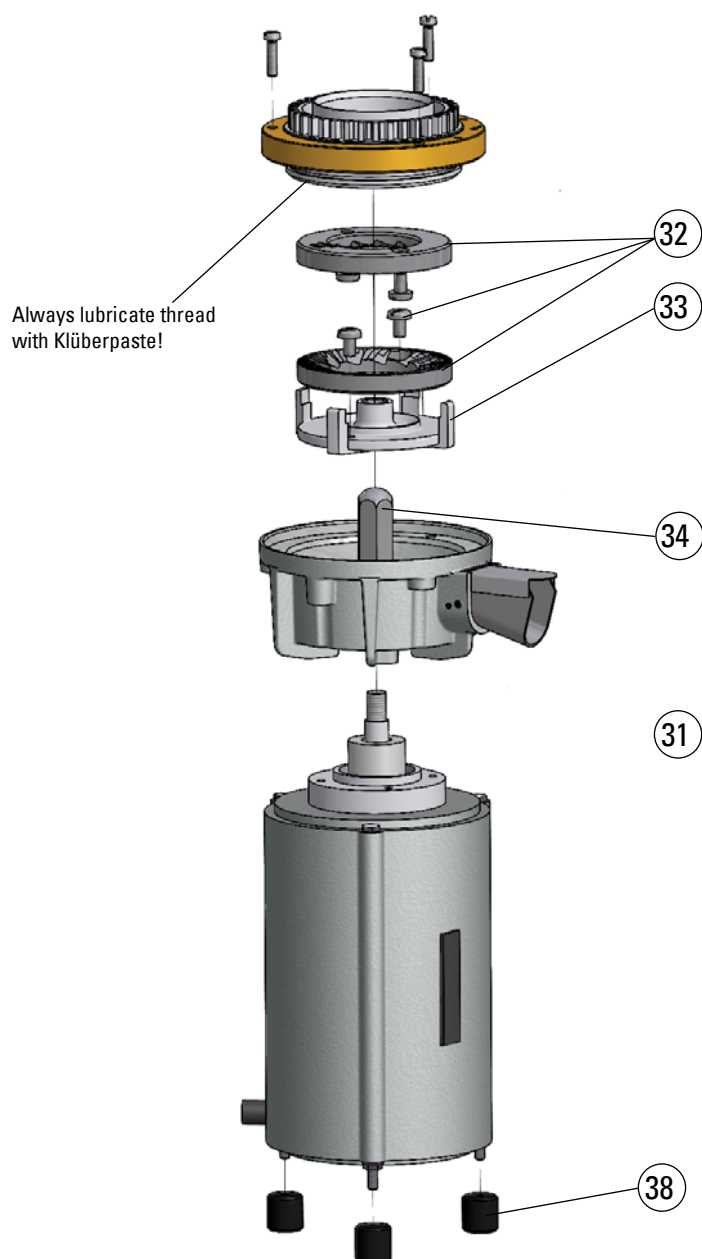


## Model: KE 640 200-230V 50/60Hz

| ARTICLE NO. | DRAWING NO. | DESCRIPTION                                                                             |
|-------------|-------------|-----------------------------------------------------------------------------------------|
| 230616      | 11          | EK11a built-in grinder 200-230V (C0212.00) KE640 flat spring spout (until ser.no. 3331) |
| 243308      | 31          | Grinder casing set EK11a, service pack                                                  |
| 275123      | 32          | Grinding disc set 65mm, KE640                                                           |
| 242544      | 33          | Grinding disc carrier rotary                                                            |
| 242377      | 34          | Finger Protection 40mm                                                                  |
| 243309      | 36          | Spout EK11a, service pack                                                               |
| 242542      | 37          | Shock absorber EK11 15x15mm                                                             |
| 243548      | 38          | Flat spring EK11a, Service Pack (pack of 5)                                             |
| 243183      | --          | Klüberpaste lubricant tube of 60 gr                                                     |



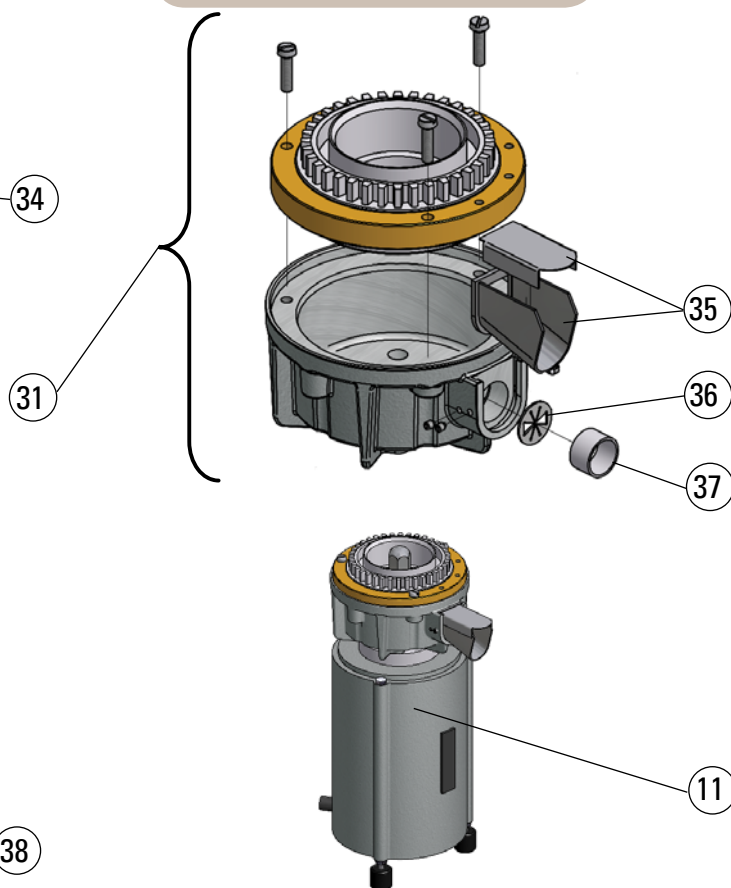
## SPARE PARTS LIST - KE 640 200-230V 50/60Hz



EK11b: silicone flapper.  
Valid for serial no. 3332 - 515654

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EK11b: steel flapper.  
Valid for serial no. 515655 - 523568

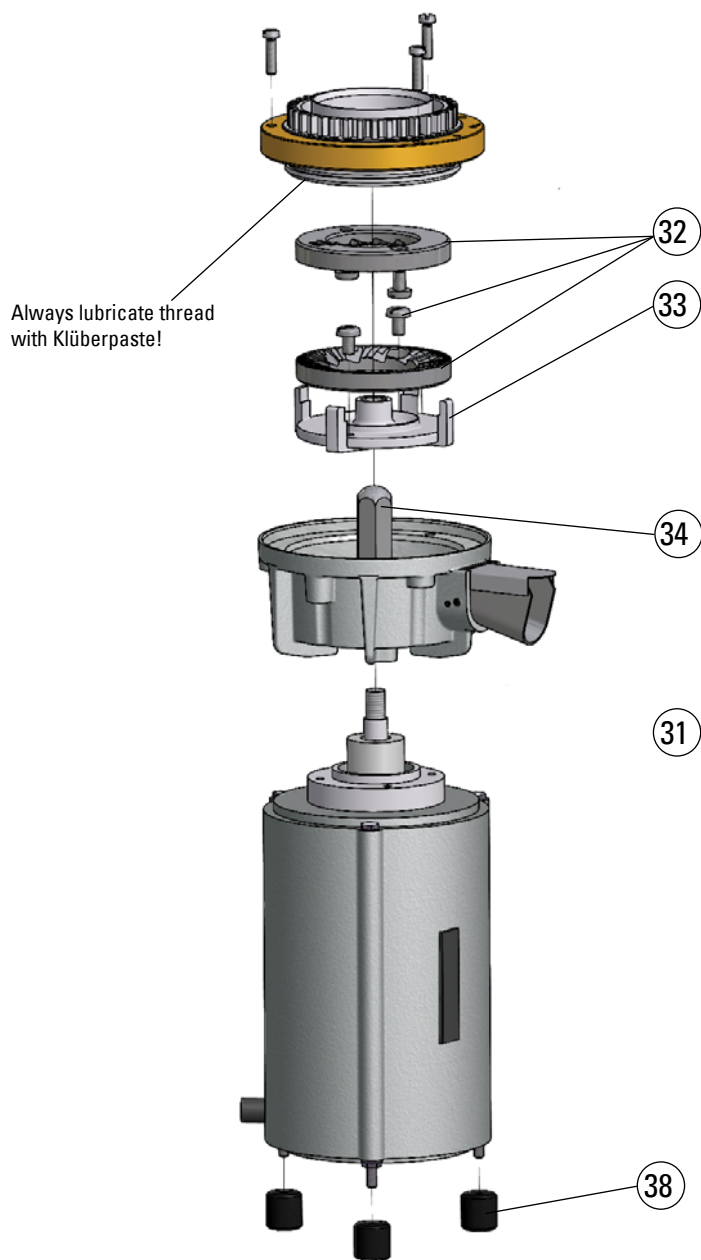
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EK11b: silicone flapper.  
Valid again from serial no. 523569



## Model: KE 640 200-230V 50/60Hz

| ARTICLE NO. | DRAWING NO. | DESCRIPTION                                                                                     |
|-------------|-------------|-------------------------------------------------------------------------------------------------|
| 101147      | 11          | EK11b built-in grinder 200-230V (C0212.00) KE 640 silicone flapper (from ser.no. 3332)          |
| 267606      | 11          | EK11b built-in grinder 200-230V (C0212.00) KE 640 steel flapper (only ser.nos. 515655 - 523568) |
| 101145      | 31          | Grinder casing set EK11b, silicon flapper, brass thread                                         |
| 243555      | 31          | Grinder casing set EK11b, steel flapper, brass thread (only ser.nos. 515655 - 523568)           |
| 275123      | 32          | Grinding disc set 65mm, KE640                                                                   |
| 242544      | 33          | Grinding disc carrier rotary                                                                    |
| 242377      | 34          | Finger Protection 40mm                                                                          |
| 243557      | 35          | Spout EK11b covered                                                                             |

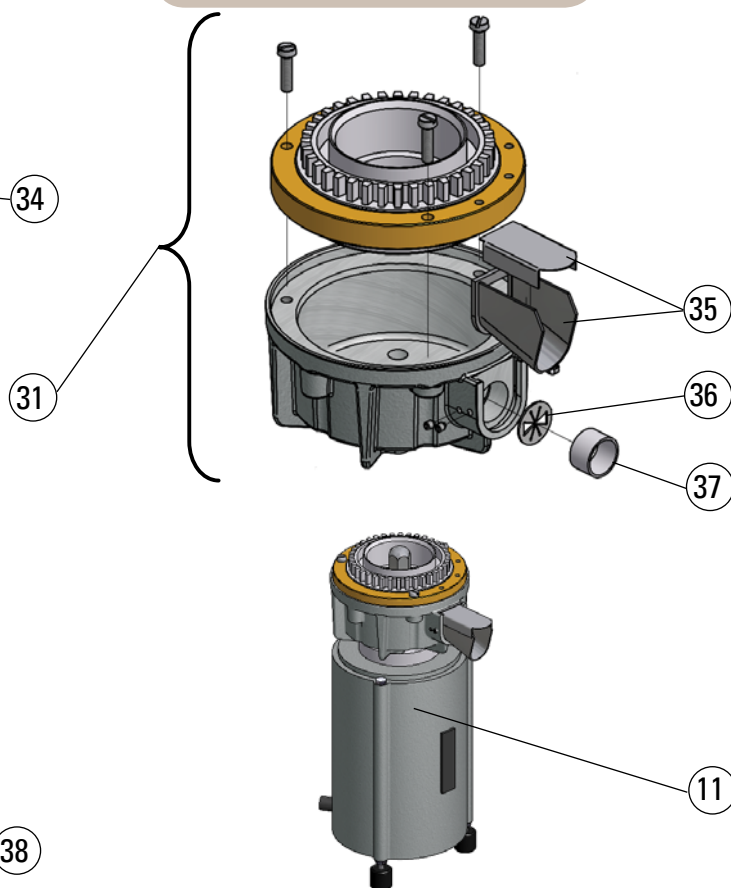
## SPARE PARTS LIST - KE 640 200-230V 50/60Hz



EK11b: silicone flapper.  
Valid for serial no. 3332 - 515654

---  
EK11b: steel flapper.  
Valid for serial no. 515655 - 523568

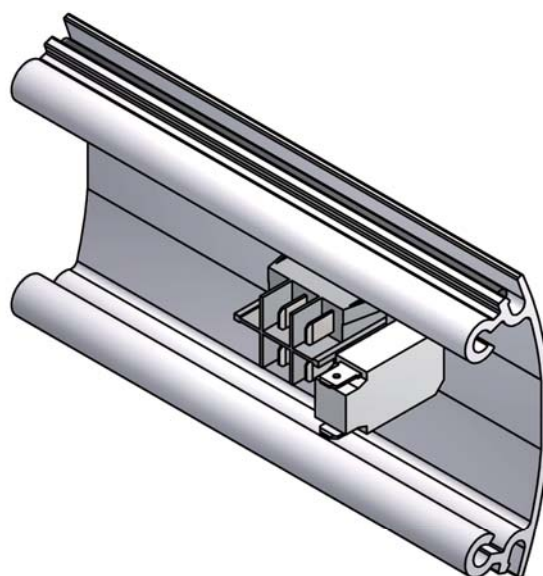
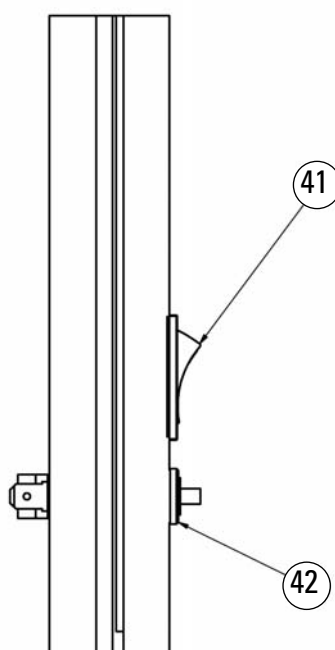
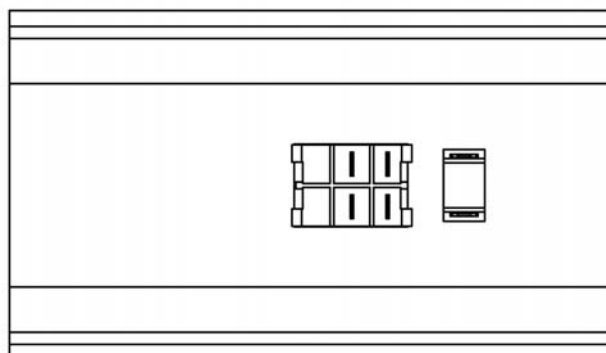
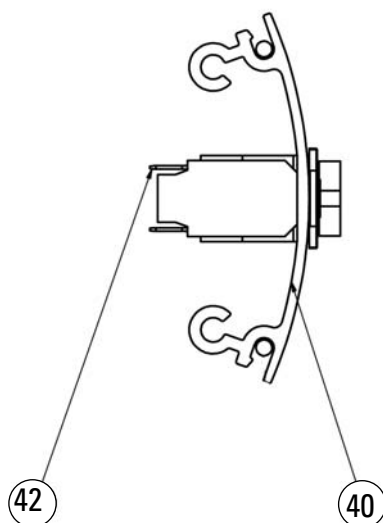
---  
EK11b: silicone flapper.  
Valid again from serial no. 523569



## Model: KE 640 200-230V 50/60Hz

| ARTICLE NO. | DRAWING NO. | DESCRIPTION                                                                               |
|-------------|-------------|-------------------------------------------------------------------------------------------|
| 243558      | 36          | Silicone flapper Ø17mm                                                                    |
| 100584      | 36          | Steel flapper Ø15,8mm (ser.no. 515655-523568 only)                                        |
| 101518      | 36          | Silicone flapper Ø15,8mm (exchange for steel flapper only! Serial.no. 515655-523568 only) |
| 243559      | 37          | Spout Tube EK11b                                                                          |
| 242542      | 38          | Shock absorber EK11 15x15mm                                                               |
| 243183      | --          | Klüberpaste lubricant tube of 60 gr                                                       |

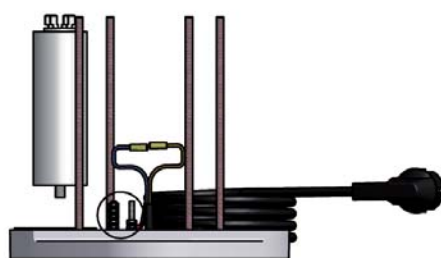
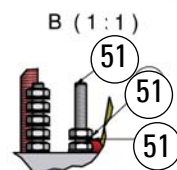
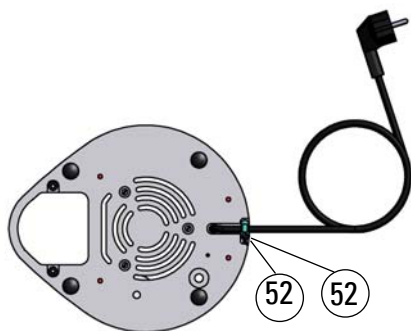
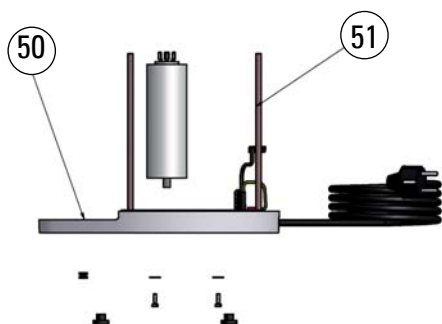
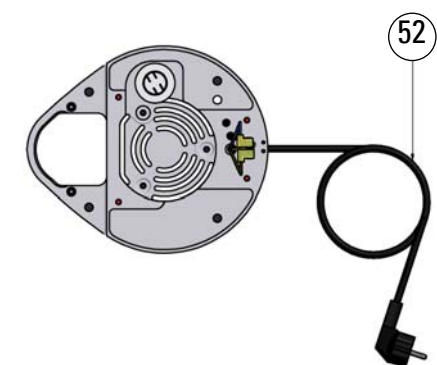
## SPARE PARTS LIST - KE 640 200-230V 50/60Hz



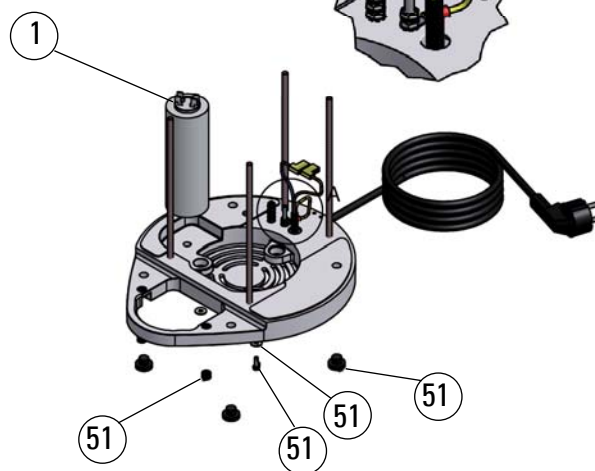
## Model: KE 640 200-230V 50/60Hz

| ARTICLE NO. | DRAWING NO. | DESCRIPTION                          |
|-------------|-------------|--------------------------------------|
| 242510      | 40          | Back panel KE 640 coated             |
| 242506      | 41          | Rocker switch                        |
| 243249      | 42          | Circuit breaker CBE-4A, service pack |
|             |             |                                      |
|             |             |                                      |
|             |             |                                      |
|             |             |                                      |
|             |             |                                      |
|             |             |                                      |

## SPARE PARTS LIST - KE 640 200-230V 50/60Hz



A (2:3)

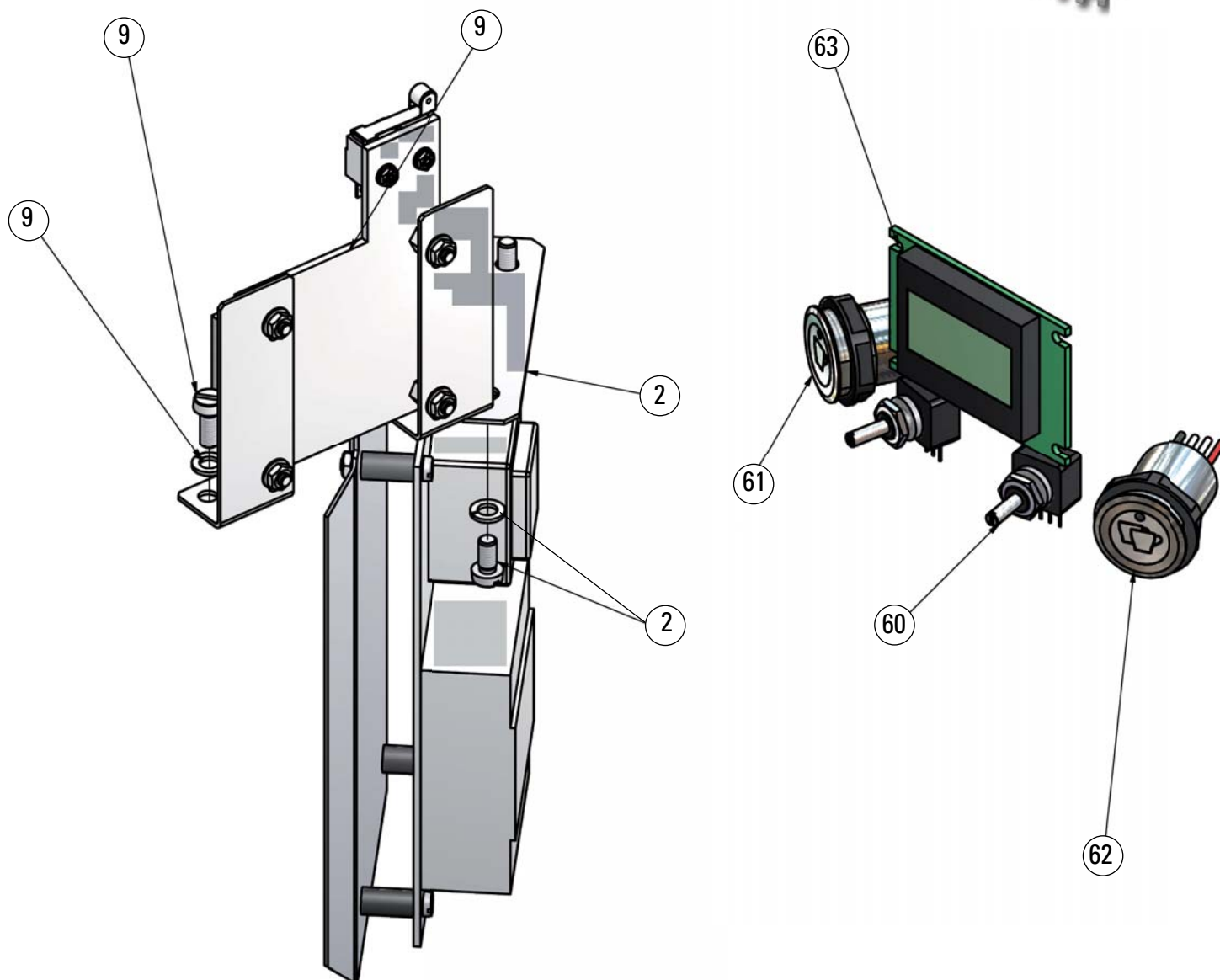


## Model: KE 640 200-230V 50/60Hz

| ARTICLE NO. | DRAWING NO. | DESCRIPTION                                                      |
|-------------|-------------|------------------------------------------------------------------|
| 242765      | 1           | Running capacitor 10µF (200-230V / 50Hz)                         |
| 242524      | 50          | Base plate KE 640 machined and coated (until ser.no. 523784)     |
| 243171      | 51          | Small parts set, base plate KE 640                               |
| 243250      | 52          | Power cord KE 640 230V CE with strain relief clamp, service pack |



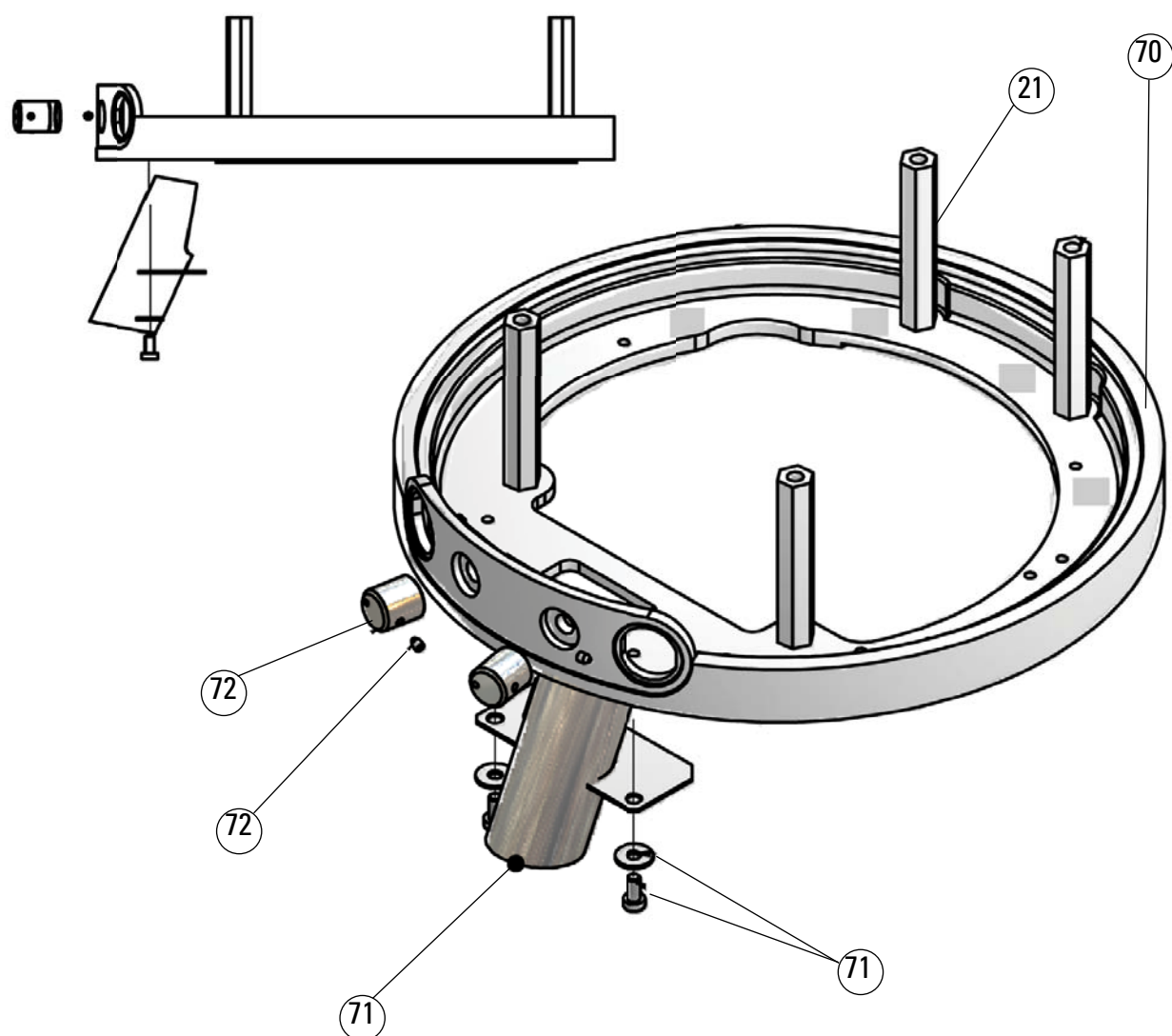
## SPARE PARTS LIST - KE 640 200-230V 50/60Hz



## Model: KE 640 200-230V 50/60Hz

| ARTICLE NO. | DRAWING NO. | DESCRIPTION                                                |
|-------------|-------------|------------------------------------------------------------|
| 243173      | 9           | Processor board UL/CE timer with counter, service pack     |
| 243174      | 2           | Power board KE 640 CE, 200-240V 50/60Hz, service pack      |
| 243223      | 60          | Potentiometer 5k0hm from serial number 12414 (short cable) |
| 242533      | 61          | Push button "single shot"                                  |
| 242534      | 62          | Push button "double shot"                                  |
| 242554      | 63          | Display KE 640                                             |

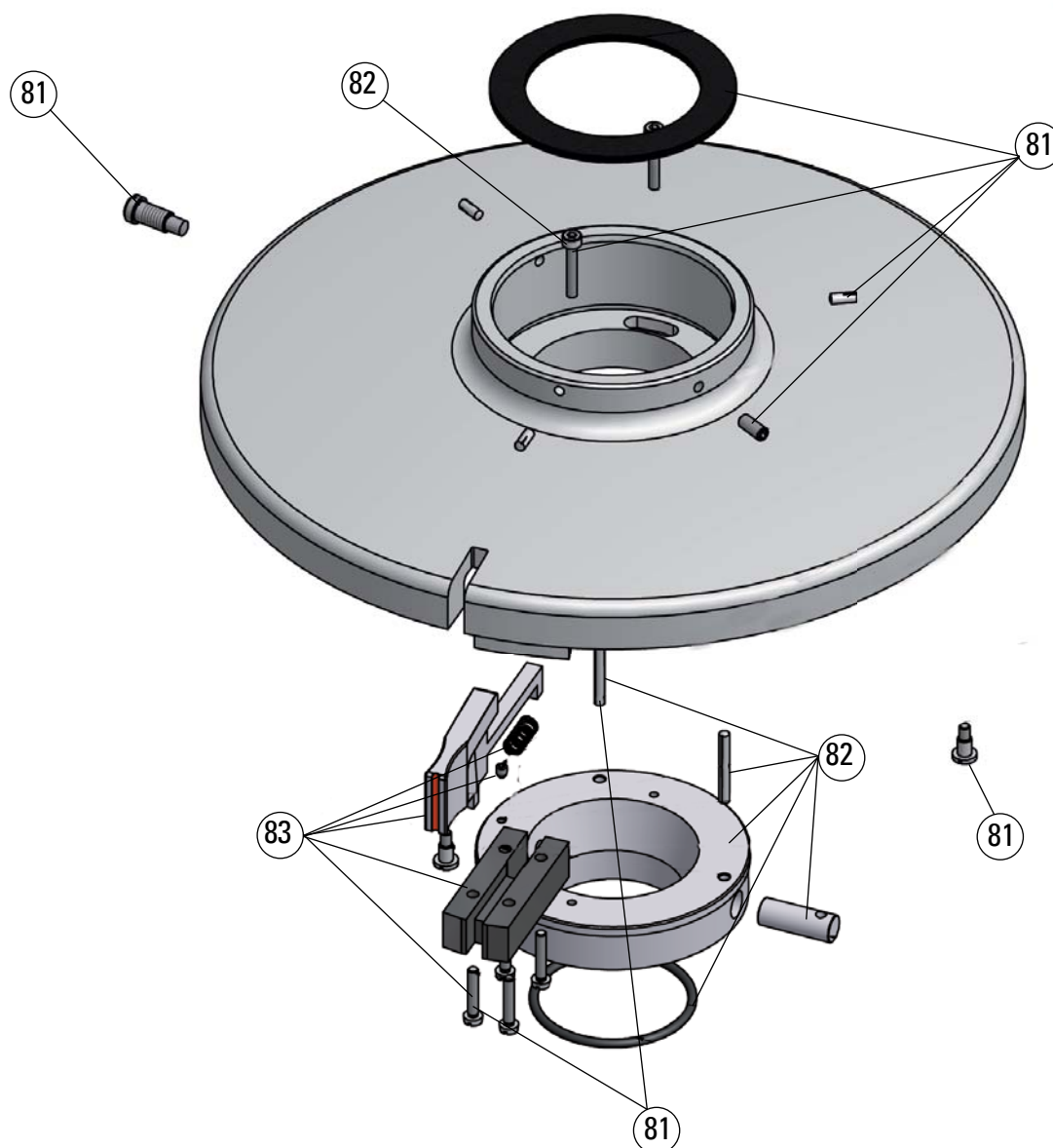
## SPARE PARTS LIST - KE 640 200-230V 50/60Hz



## Model: KE 640 200-230V 50/60Hz

| ARTICLE NO. | DRAWING NO. | DESCRIPTION                                                  |
|-------------|-------------|--------------------------------------------------------------|
| 243247      | 21          | Small parts set, clamp ring/intermediate ring KE 640         |
| 242536      | 70          | Clamp ring KE 640 machined and coated (until ser.no. 523784) |
| 243404      | 71          | Spout KE 640 , service pack                                  |
| 242530      | 72          | Adjusting knob for potentiometer, service pack               |

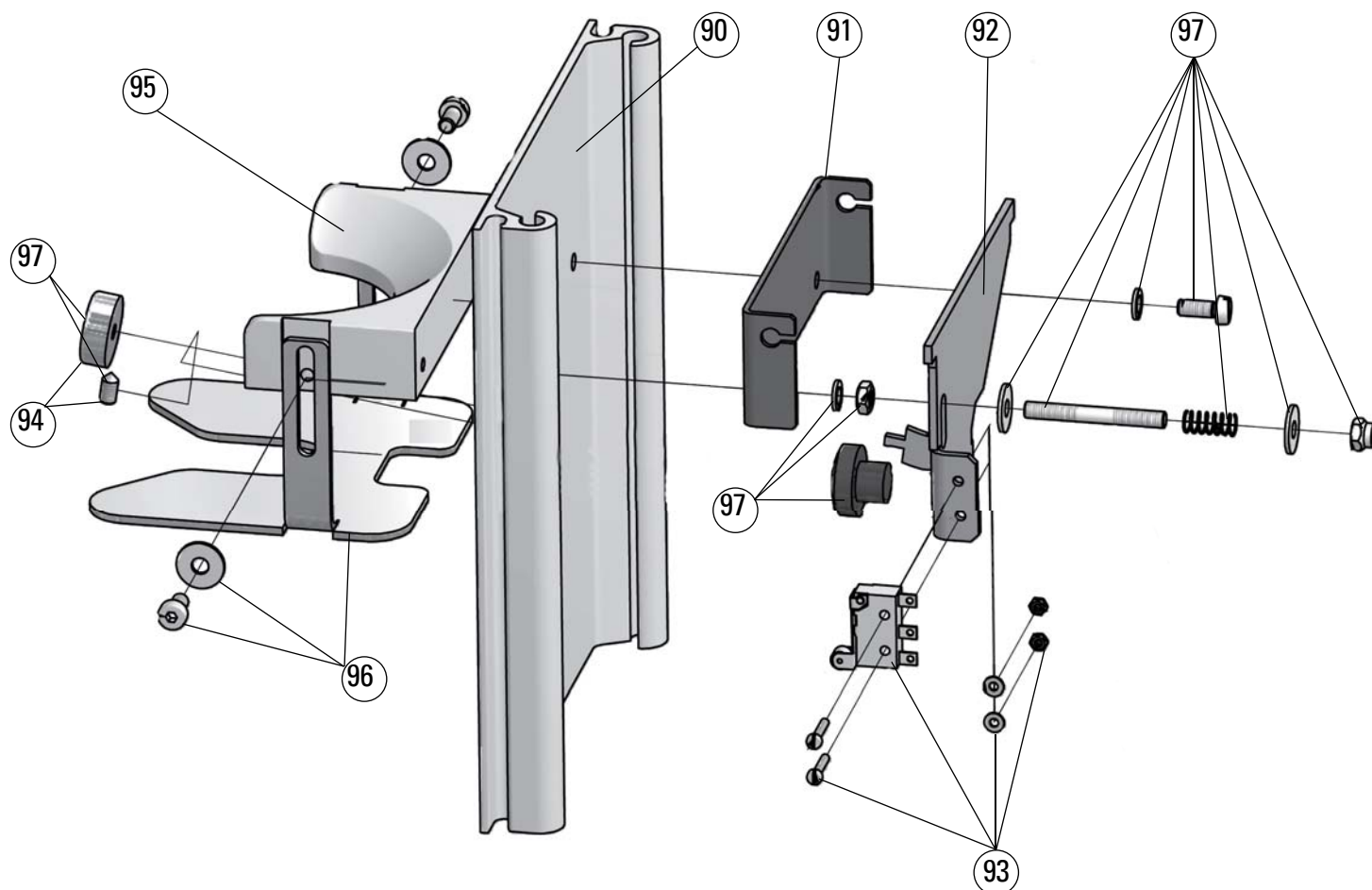
## SPARE PARTS LIST - KE 640 200-230V 50/60Hz



## Model: KE 640 200-230V 50/60Hz

| ARTICLE NO. | DRAWING NO. | DESCRIPTION                                    |
|-------------|-------------|------------------------------------------------|
| 243175      | 81          | Small parts set, grind adjustment cover KE 640 |
| 242580      | 82          | Adapter grind adjustment KE 640 , service pack |
| 243176      | 83          | Notch slide handle KE 640 , service pack       |
|             |             |                                                |
|             |             |                                                |
|             |             |                                                |
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## SPARE PARTS LIST - KE 640 200-230V 50/60Hz

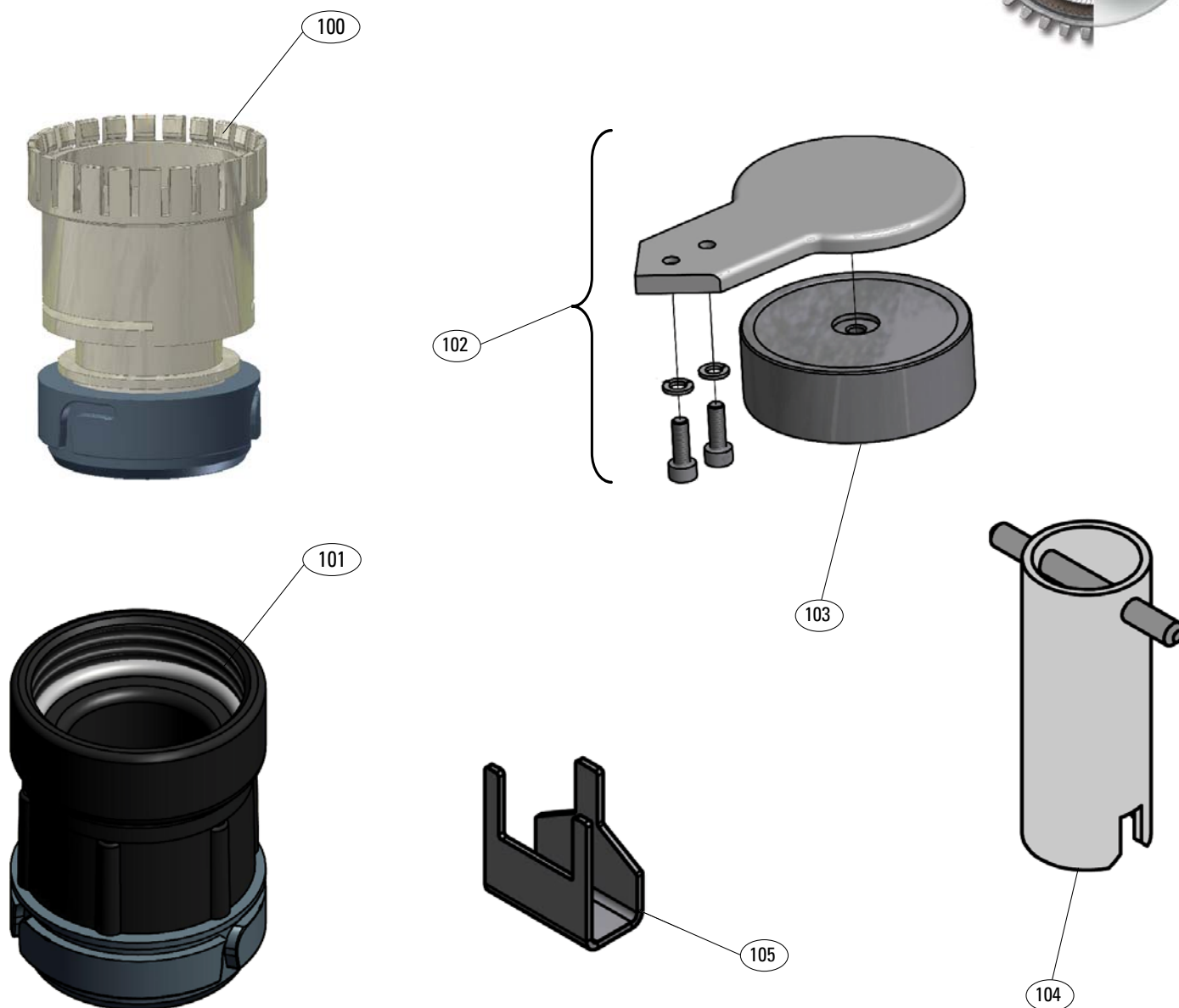


## Model: KE 640 200-230V 50/60Hz

| ARTICLE NO. | DRAWING NO. | DESCRIPTION                              |
|-------------|-------------|------------------------------------------|
| 242511      | 90          | Front plate machined and coated          |
| 242503      | 91          | Rocker switch bent                       |
| 242505      | 92          | Rocker switch                            |
| 243252      | 93          | Micro switch, service pack               |
| 242365      | 94          | Rocker switch knob, service pack         |
| 230455      | 95          | Portafilter mounting machined and coated |
| 243253      | 96          | Portafilter rest - angular, service pack |
| 243177      | 97          | Small parts set, front panel KE 640      |



## SPARE PARTS LIST - KE 640 200-230V 50/60Hz



## Model: KE 640 200-230V 50/60Hz

| ARTICLE NO.                 | DRAWING NO. | DESCRIPTION                                                                                       |
|-----------------------------|-------------|---------------------------------------------------------------------------------------------------|
| <b>ADDITIONAL EQUIPMENT</b> |             |                                                                                                   |
| 309466                      | 100         | Clamping adapter for can necks 67,4 - 67,8mm                                                      |
| 100491                      | 101         | Threaded adapter for Illy cans (360° alignment of can) Tamper mounting kit d=53mm KE 640 complete |
| 243500                      | (102)       | Tamper mounting kit d=53mm KE 640 complete                                                        |
| 243417                      | (102)       | Tamper mounting kit d=55mm KE 640 complete                                                        |
| 243573                      | (102)       | Tamper mounting kit d=57mm KE 640 complete                                                        |
| 242537                      | 102         | Tamper mounting kit d=58mm KE 640 complete                                                        |
| 242374                      | (103)       | Tamper insert d=53mm for static tamper                                                            |
| 242375                      | (103)       | Tamper insert d=55mm for static tamper                                                            |
| 243576                      | (103)       | Tamper insert d=57mm for static tamper                                                            |
| 242376                      | 103         | Tamper insert d=58mm for static tamper                                                            |
| 230546                      | 104         | Grind adjustment key KE 640                                                                       |
| 101066                      | 105         | Tool for disc change in EK11b                                                                     |



## SPARE PARTS LIST - KE 640 200-230V 50/60Hz

### Changes In The Spare Parts List:

| VALID FROM<br>SERIAL NO. | ARTICLE NO. | DRAWING<br>NO. | DESCRIPTION                                                                                       | COMMENT                          |
|--------------------------|-------------|----------------|---------------------------------------------------------------------------------------------------|----------------------------------|
| 2.4                      | 242549      | 6 & 7          | Lid for hopper                                                                                    | Only available as a set:         |
|                          | 243498+99   |                | Hopper without lid (with logo and without logo)                                                   | Hopper + lid                     |
| 2.4                      | 242552      | 80             | Cover grind adjustment                                                                            | Only available compl.<br>mounted |
| 2.4                      | -           | 100-104        | Hopper adapters, Tampers, Grind adjustment key                                                    | New in spare parts list          |
| 2.5                      | 101147      | 11             | EK11b built-in grinder 200-230V (C0212.00) KE640 silicone flapper<br>(from ser.no. 3332)          | New in spare parts list          |
| 2.5                      | 267606      | 11             | EK11b built-in grinder 200-230V (C0212.00) KE640 steel flapper<br>(only ser.nos. 515655 - 523568) | New in spare parts list          |
| 2.5                      | 101145      | 31             | Grinder casing set EK11b, silicon flapper, brass thread                                           | New in spare parts list          |
| 2.5                      | 243555      | 31             | Grinder casing set EK11b, steel flapper, brass thread<br>(only ser.nos. 515655 - 523568)          | New in spare parts list          |
| 2.5                      | 100584      | 36             | Steel flapper Ø15,8mm (ser.no. 515655-523568 only)                                                | New in spare parts list          |
| 2.5                      | 101518      | 36             | Silicone flapper Ø15,8mm (exchange for steel flapper only!<br>Serial.no. 515655-523568 only)      | New in spare parts list          |
| 2.5                      | 101066      | 105            | Tool for disc change in EK11b                                                                     | New in spare parts list          |
| 2.6                      | 275123      | 32             | Grinding disc set 65mm, KE640                                                                     | New part number                  |