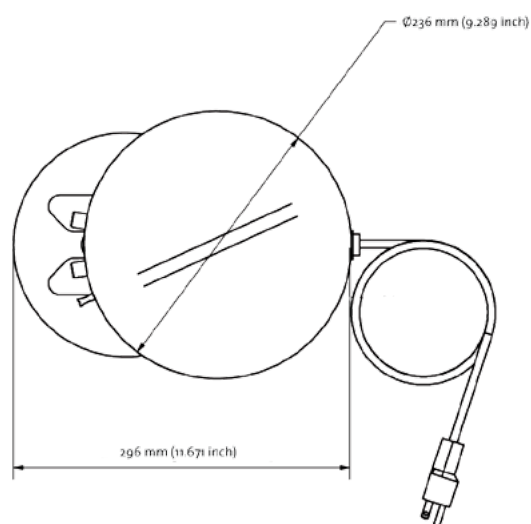
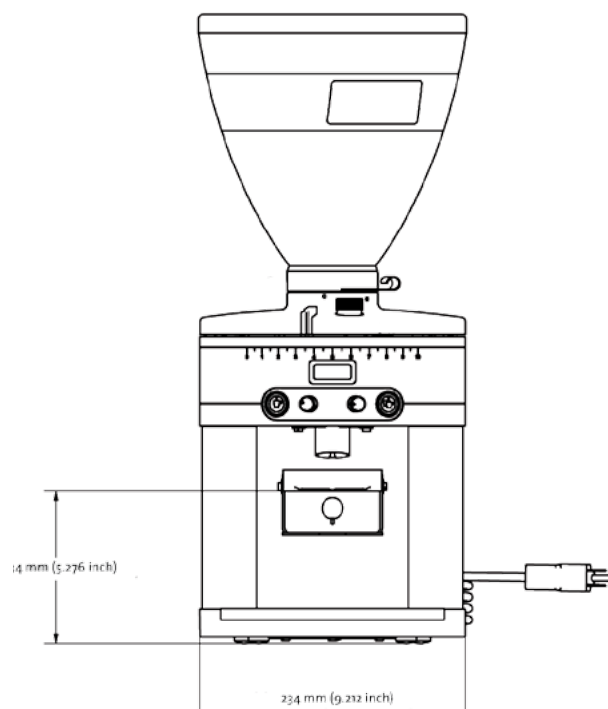
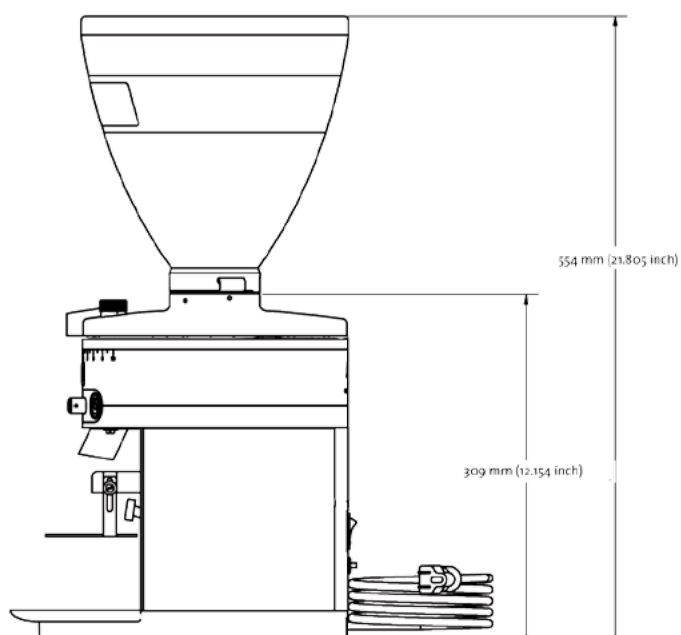


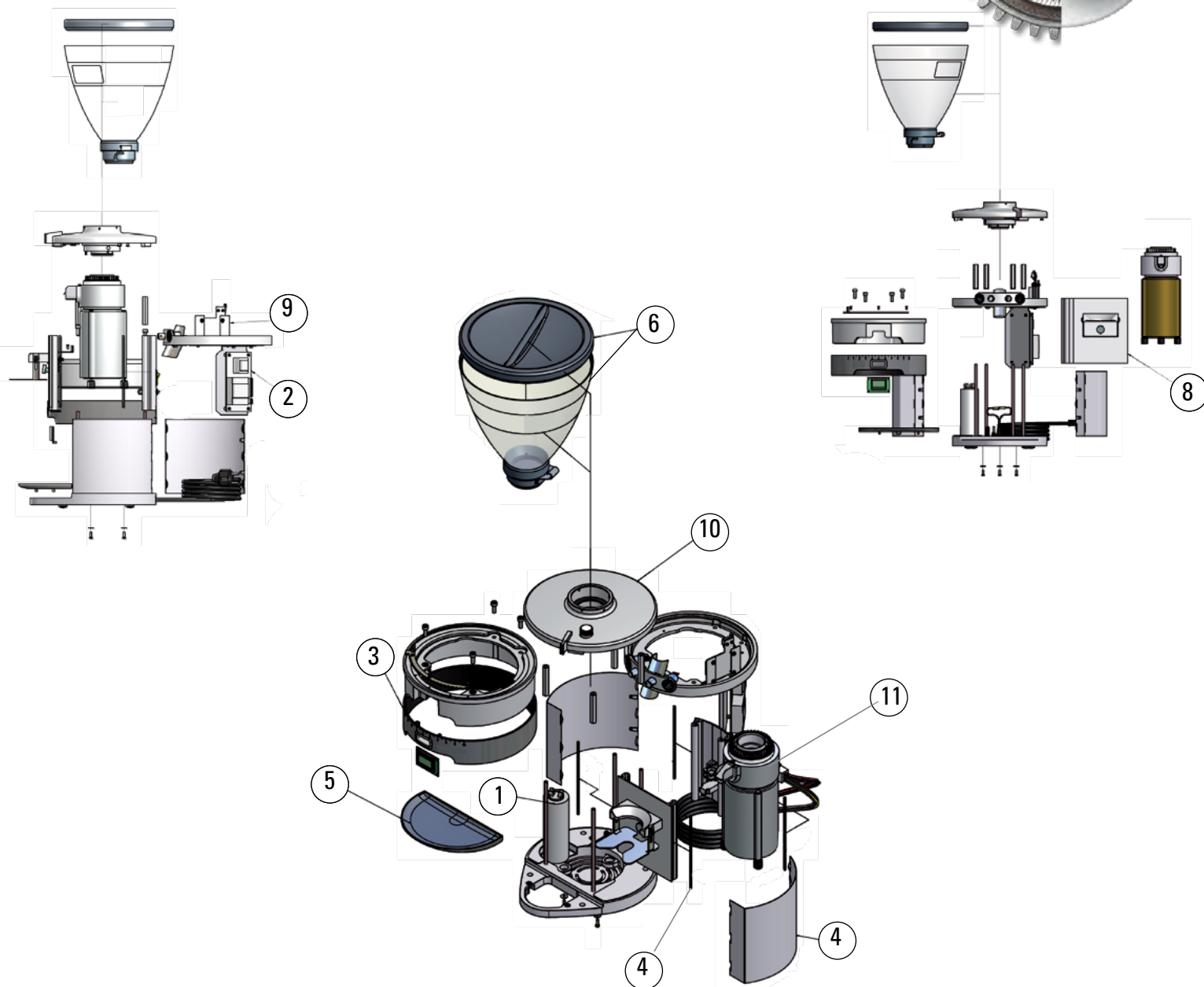
SPARE PARTS LIST - KE 640 Vario 100-115V 50/60Hz



Valid from 19th November 2015
Supersedes all previously issued spare parts lists

Subject to change without prior notice.

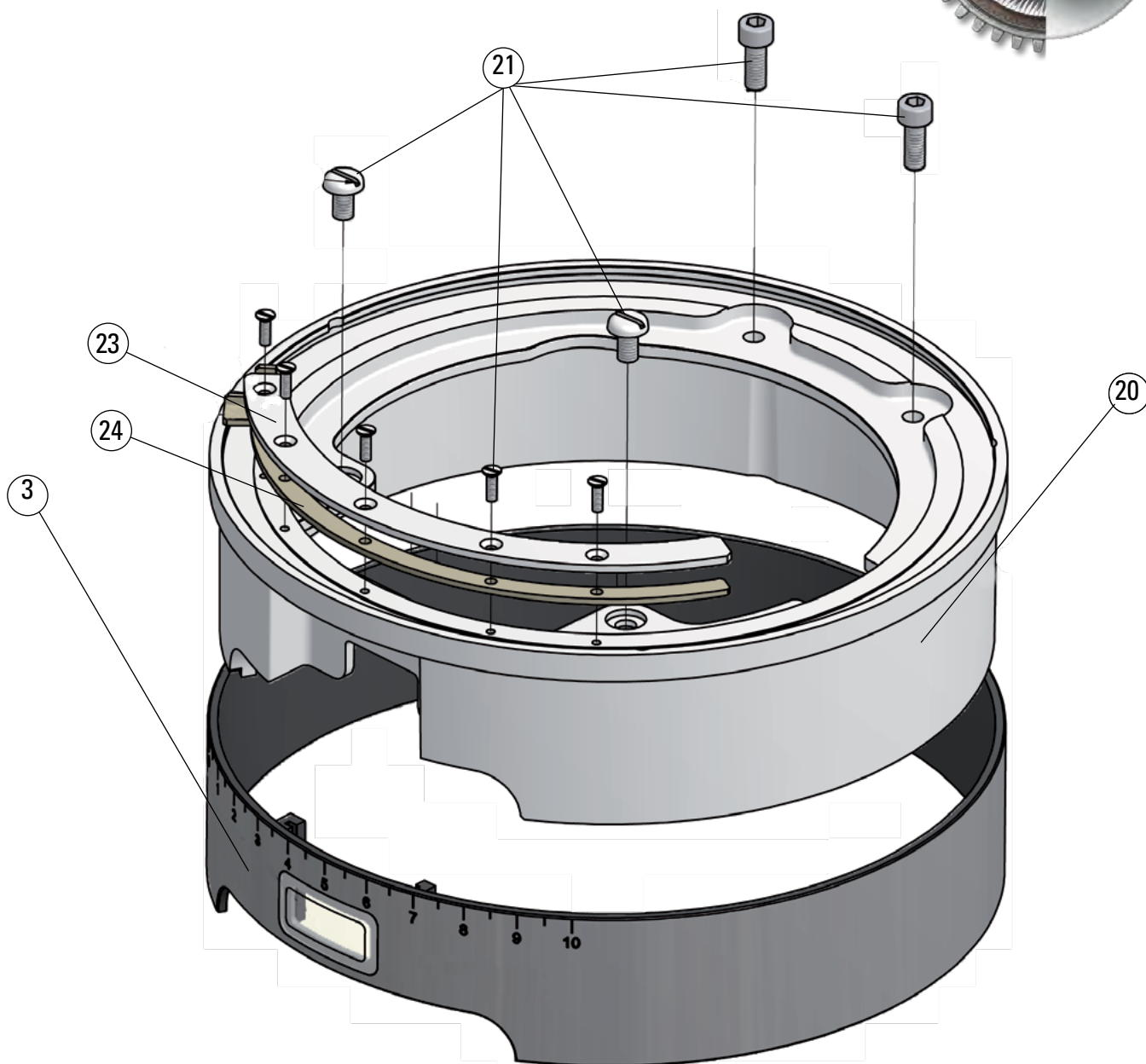
SPARE PARTS LIST - KE 640 Vario 100-115V 50/60Hz



Model: KE 640 Vario 100-115V 50/60 Hz

ARTICLE NO.	DRAWING NO.	DESCRIPTION
242582	1	Running capacitor 50µF (100-115V / 60Hz)
101659	2	Power Board KE 640 100-120V, 1,5VA, service pack
230604	3	Deco ring silver (Ditting) with lens (other colours on request)
243246	4	Side panel KE 640 RAL 9005 matt black fine structured, flat, service pack (until ser.no. 523784)
	4	Side panel KE 640 RAL 9005 matt black fine structured, round, service pack (from ser.no. 823785)
242362	5	Residue tray
220302	6	Hopper complete with lid (Ditting)
220358	(6)	Hopper complete with lid (without logo)
230599	8	Front plate compl. NSF (angular outcut)
243173	9	Processor board UL/CE timer with counter, service pack
230886	10	Cover with grind adjustment KE 640 Vario compl. UL+NSF
-	11	EK11 built-in grinder 110-115V see pages 4 & 5-6

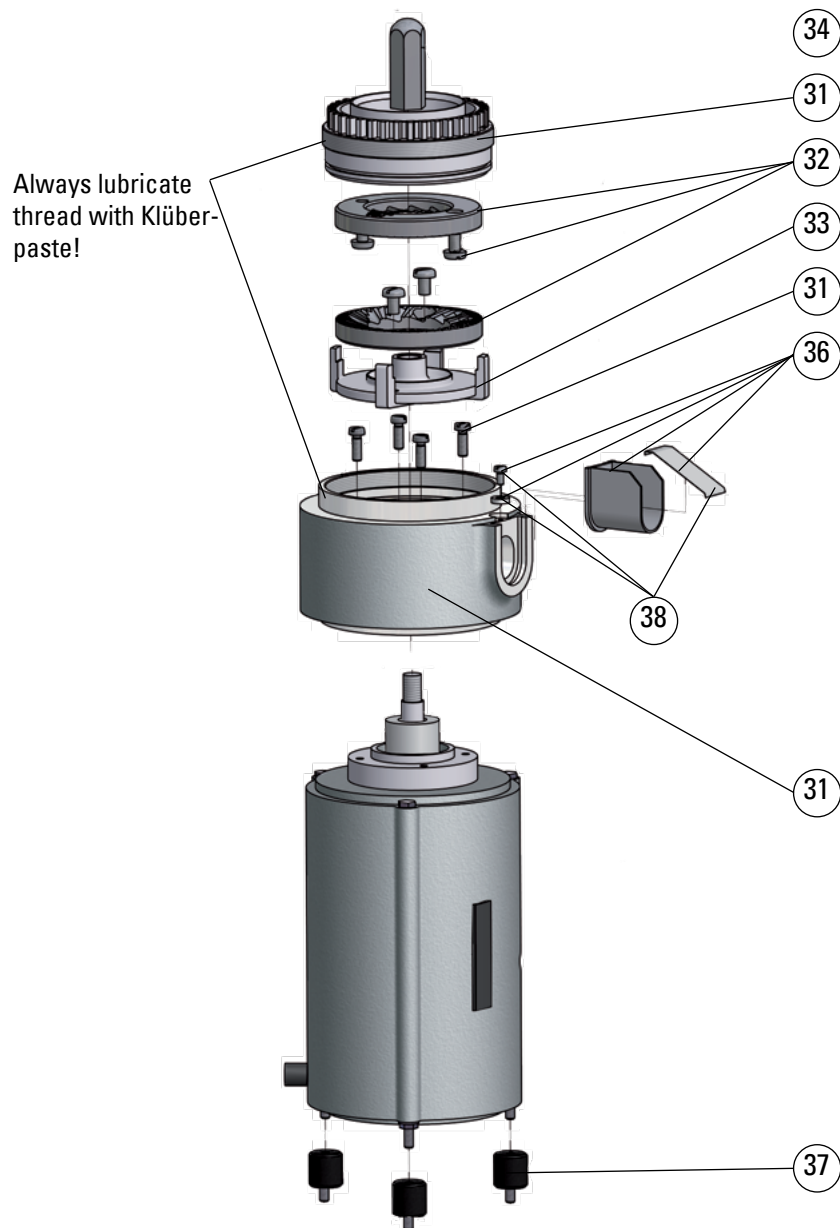
SPARE PARTS LIST - KE 640 Vario 100-115V 50/60Hz



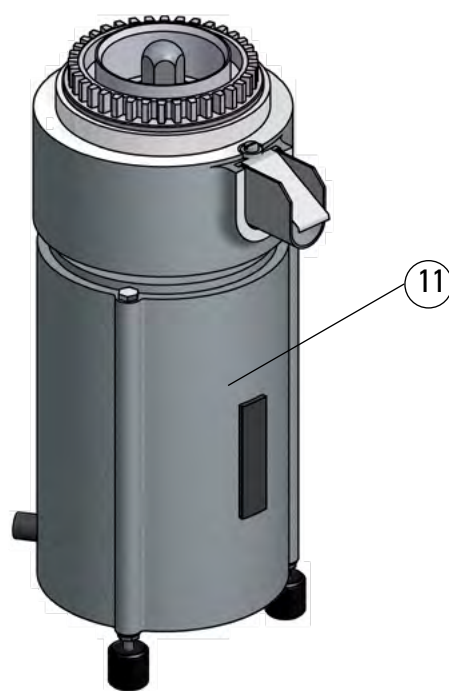
Model: KE 640 Vario 100-115V 50/60 Hz

ARTICLE NO.	DRAWING NO.	DESCRIPTION
230604	3	Deco ring silver Ditting complete with lens
242546	20	Intermediate ring coated silver metallic
243501	21	Small parts set, clamp ring / intermediate ring KE 640
243502	23	Clamp bar KE 640
243503	24	Distance bar KE 640

SPARE PARTS LIST - KE 640 Vario 100-115V 50/60Hz



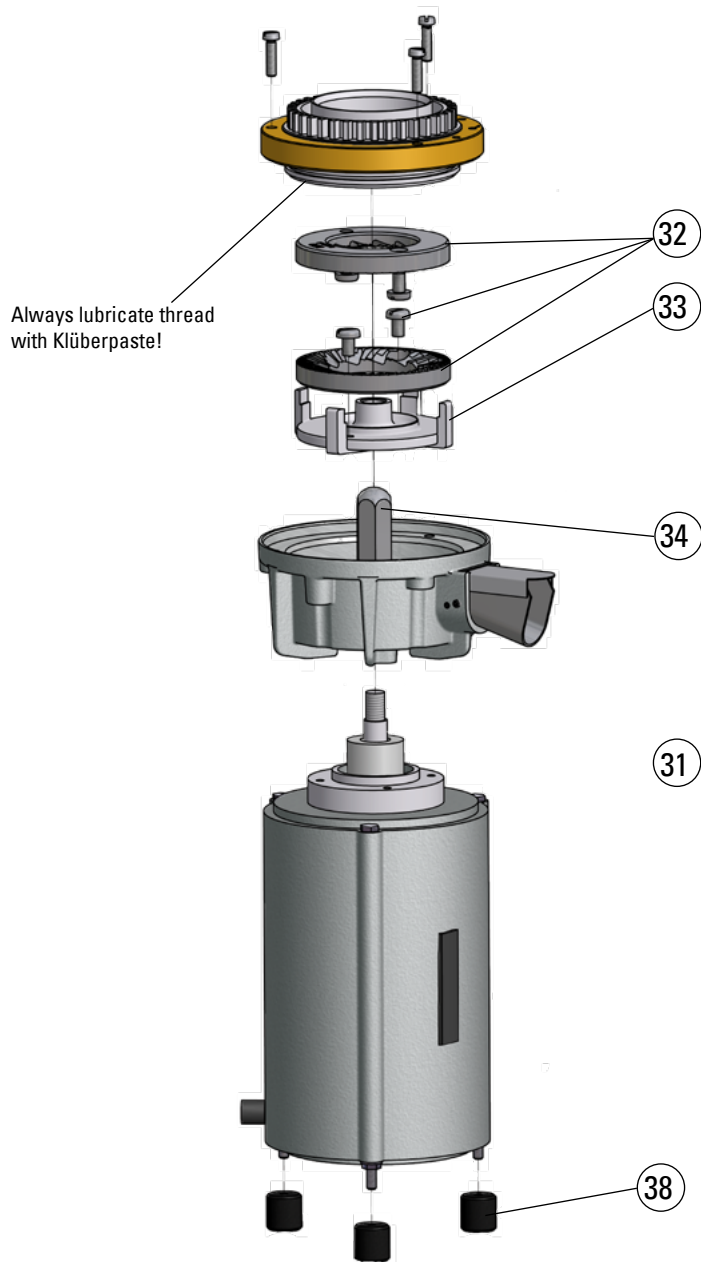
**! EK11a: aluminium thread and flat spring spout!
Valid until serial number 3331**



Model: KE 640 Vario 100-115V 50/60 Hz

ARTICLE NO.	DRAWING NO.	DESCRIPTION
230614	11	EK11a built-in grinder 110-115V (C0389.00) KE640 flat spring spout (until ser.no. 3331)
243515	31	Grinder casing set EK11a, 115V, UL, service pack
275123	32	Grinding disc set 65mm, KE640
242544	33	Grinding disc carrier rotary
242377	34	Finger Protection 40mm
243309	36	Spout EK11a, service pack
242542	37	Shock absorber EK11 15x15mm
243548	38	Flat spring EK11a, Service Pack (pack of 5)
243183	--	Klüberpaste lubricant tube of 60 gr

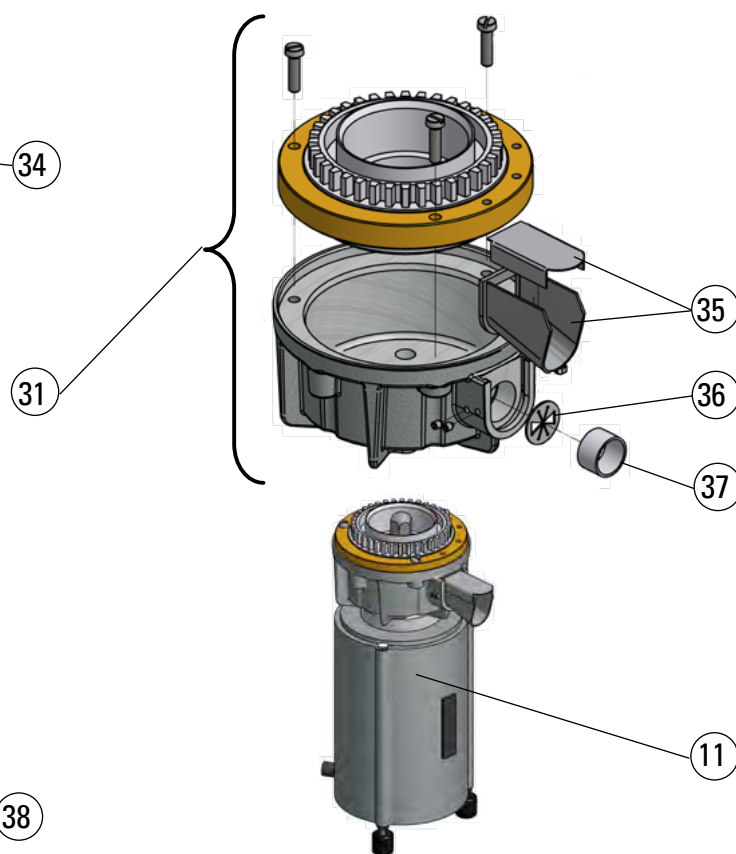
SPARE PARTS LIST - KE 640 Vario 100-115V 50/60Hz



EK11b: silicone flapper.
Valid for serial no. 22039 - 515654

EK11b: steel flapper.
Valid for serial no. 515655 - 523568

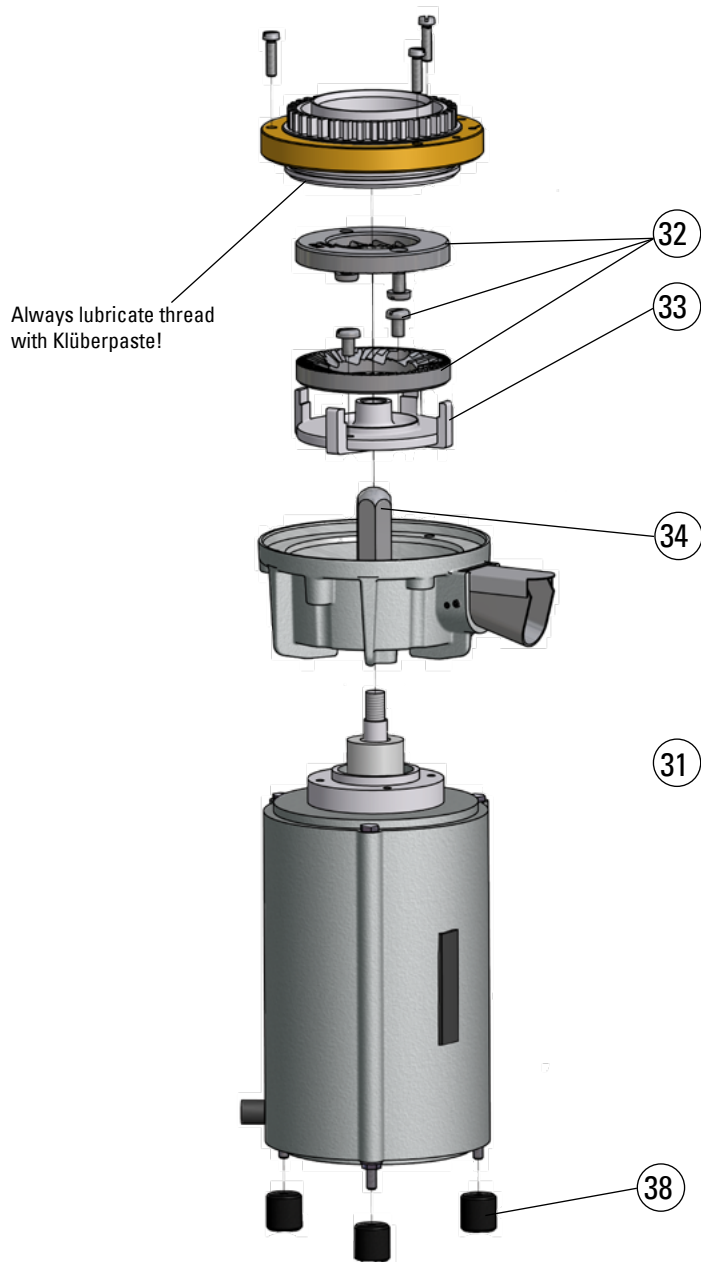
EK11b: silicone flapper.
Valid again from serial no. 523569



Model: KE 640 Vario 100-115V 50/60 Hz

ARTICLE NO.	DRAWING NO.	DESCRIPTION
101284	11	EK11b built-in grinder 110-115V (C0389.00) KE 640 silicone flapper (from ser.no. 22039)
267607	11	EK11b built-in grinder 110-115V (C0389.00) KE 640 steel flapper (for ser.no. 515655 - 523568 only)
101177	31	Grinder casing set EK11b, UL, with silicone flapper, covered spout, brass thread
243556	31	Grinder casing set EK11b, UL, with steel flapper, spout, brass thread (for ser.no. 515655 - 523568 only)
275123	32	Grinding disc set 65mm, KE640
242544	33	Grinding disc carrier rotary
242377	34	Finger Protection 40mm
243557	35	Spout EK11b covered

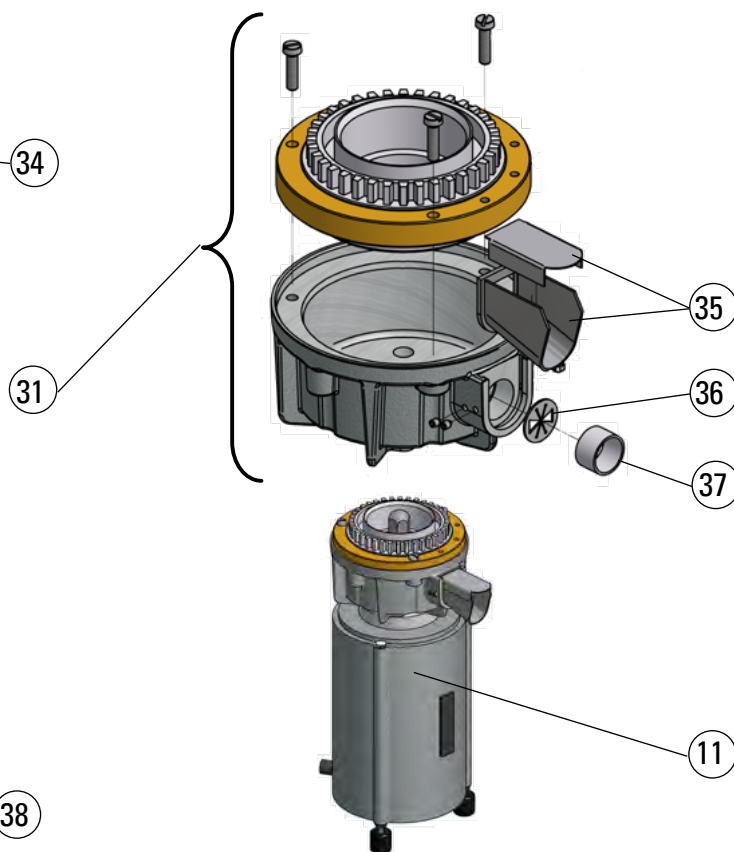
SPARE PARTS LIST - KE 640 Vario 100-115V 50/60Hz



EK11b: silicone flapper.
Valid for serial no. 22039 - 515654

EK11b: steel flapper.
Valid for serial no. 515655 - 523568

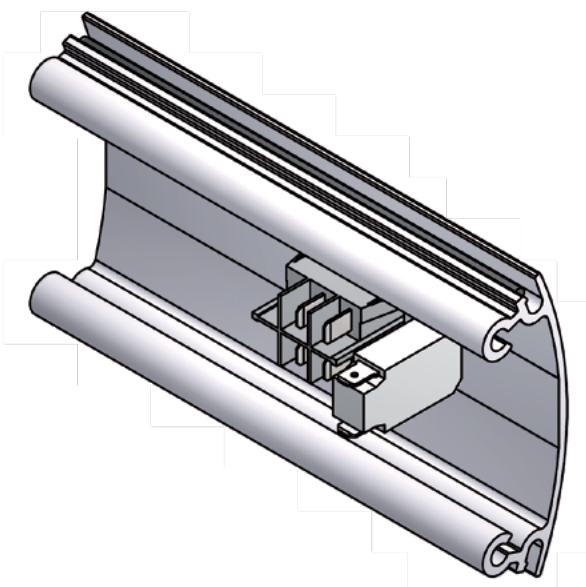
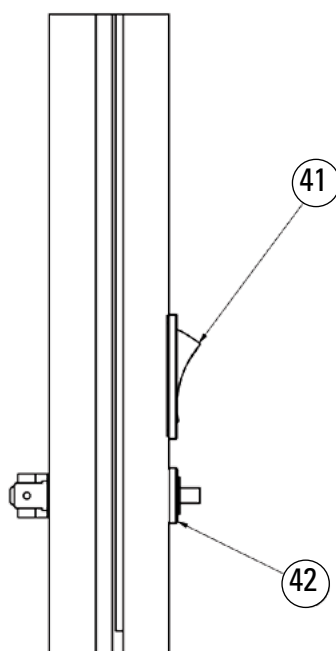
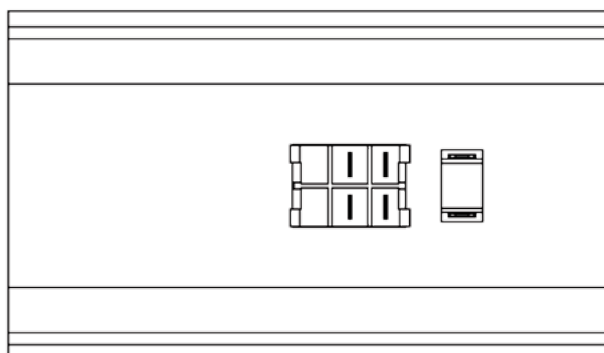
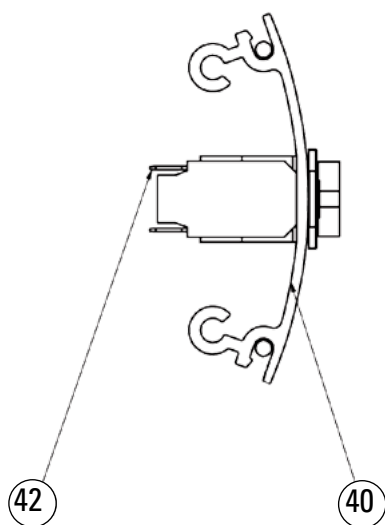
EK11b: silicone flapper.
Valid again from serial no. 523569



Model: KE 640 Vario 100-115V 50/60 Hz

ARTICLE NO.	DRAWING NO.	DESCRIPTION
243558	36	Silicone flapper Ø17mm
100584	36	Steel flapper Ø15,8mm (ser.no. 515655-523568 only)
101518	36	Silicone flapper Ø15,8mm (exchange for steel flapper only! Serial.no. 515655-523568 only)
243559	37	Spout Tube EK11b
242542	38	Shock absorber EK11 15x15mm
243183	--	Klüberpaste lubricant tube of 60 gr

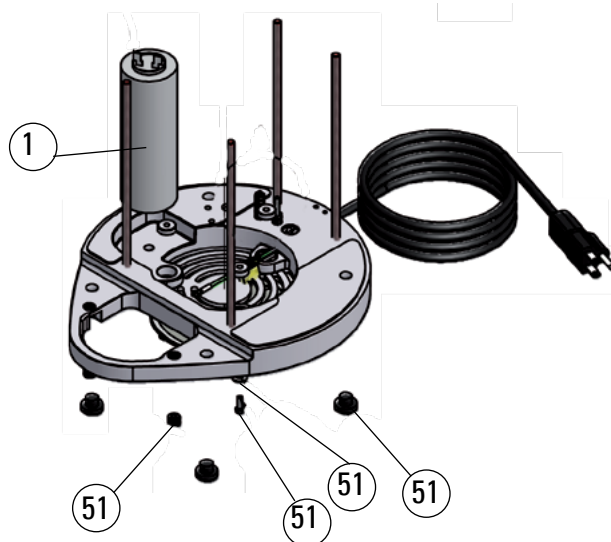
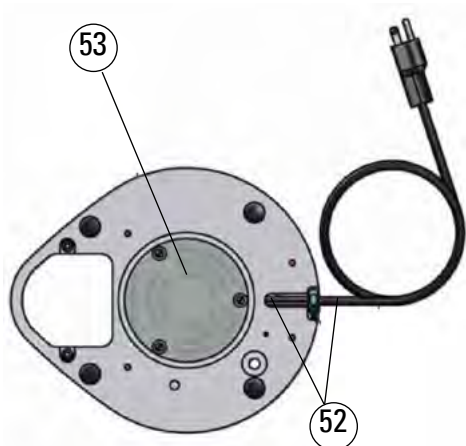
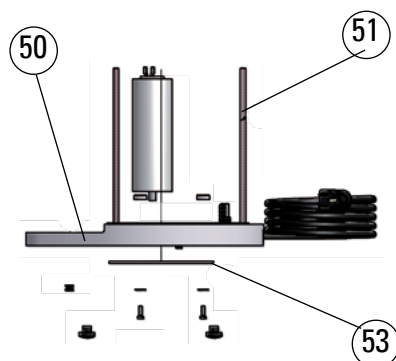
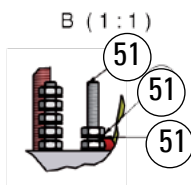
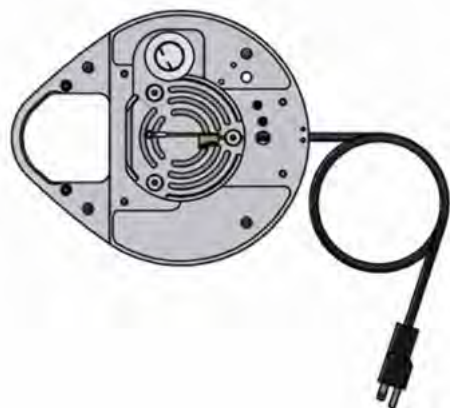
SPARE PARTS LIST - KE 640 Vario 100-115V 50/60Hz



Model: KE 640 Vario 100-115V 50/60 Hz

ARTICLE NO.	DRAWING NO.	DESCRIPTION
242510	40	Back panel KE 640 coated
242506	41	Rocker switch
243504	42	Circuit breakerer CBE-7A, service pack

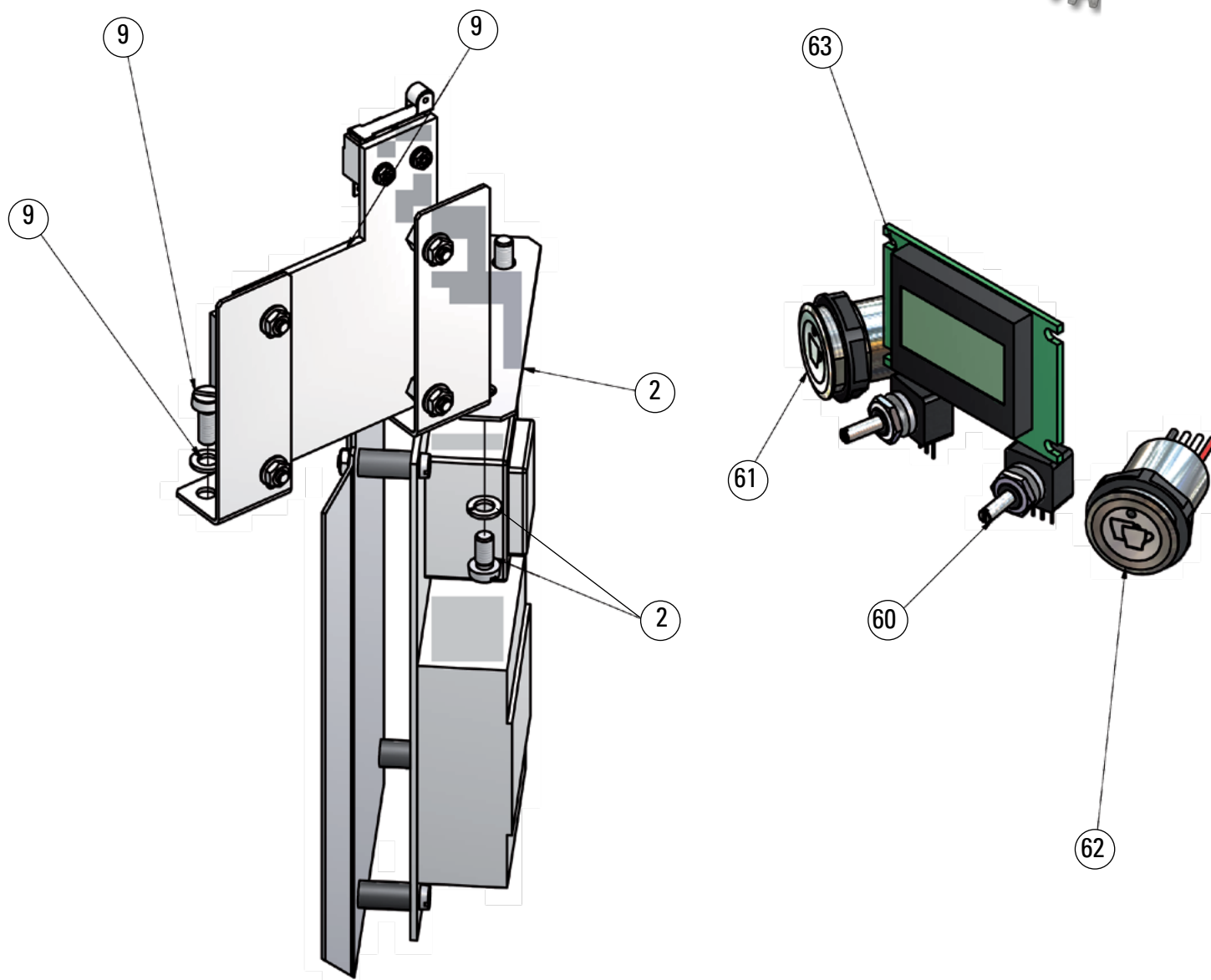
SPARE PARTS LIST - KE 640 Vario 100-115V 50/60Hz



Model: KE 640 Vario 100-115V 50/60 Hz

ARTICLE NO.	DRAWING NO.	DESCRIPTION
242582	1	Running capacitor 50µF (100-115V / 60Hz)
242524	50	Base plate KE 640 machined and coated (until ser.no. 523784)
243171	51	Small parts set, base plate KE 640
243505	52	Power cord KE 640 115V UL (US-plug) with strain relief clamp, service pack
243506	53	Air vent grid KE 640

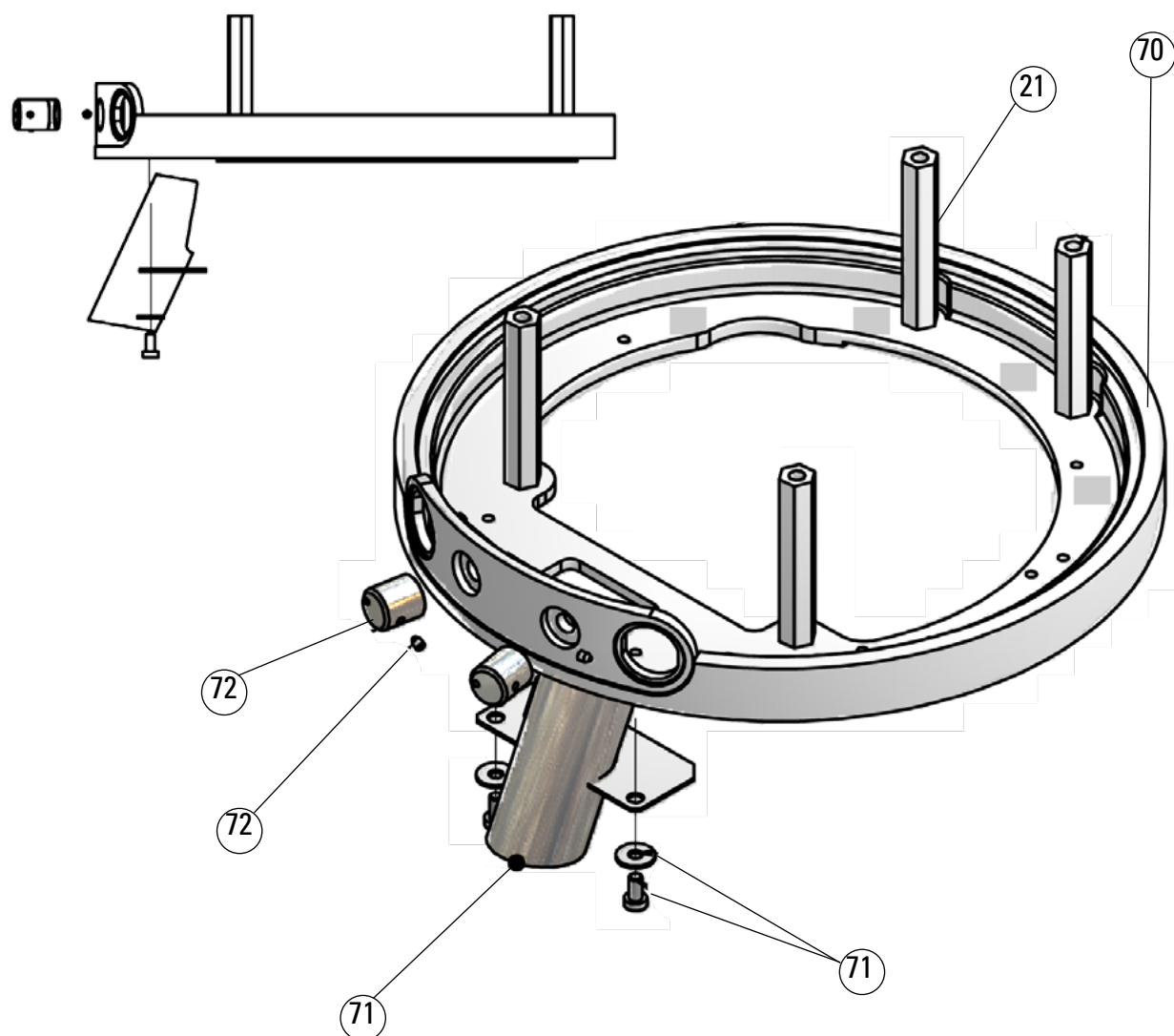
SPARE PARTS LIST - KE 640 Vario 100-115V 50/60Hz



Model: KE 640 Vario 100-115V 50/60 Hz

ARTICLE NO.	DRAWING NO.	DESCRIPTION
243173	9	Processor board UL/CE timer with counter, service pack
101659	2	Power board KE 640 100-120V, 1,5VA, service pack
243223	60	Potentiometer 5k0hm from serial number 12414 (short cable)
242526	61	Push button "single shot" UL (potted)
242528	62	Push button "double shot" UL (potted)
242554	63	Display KE 640

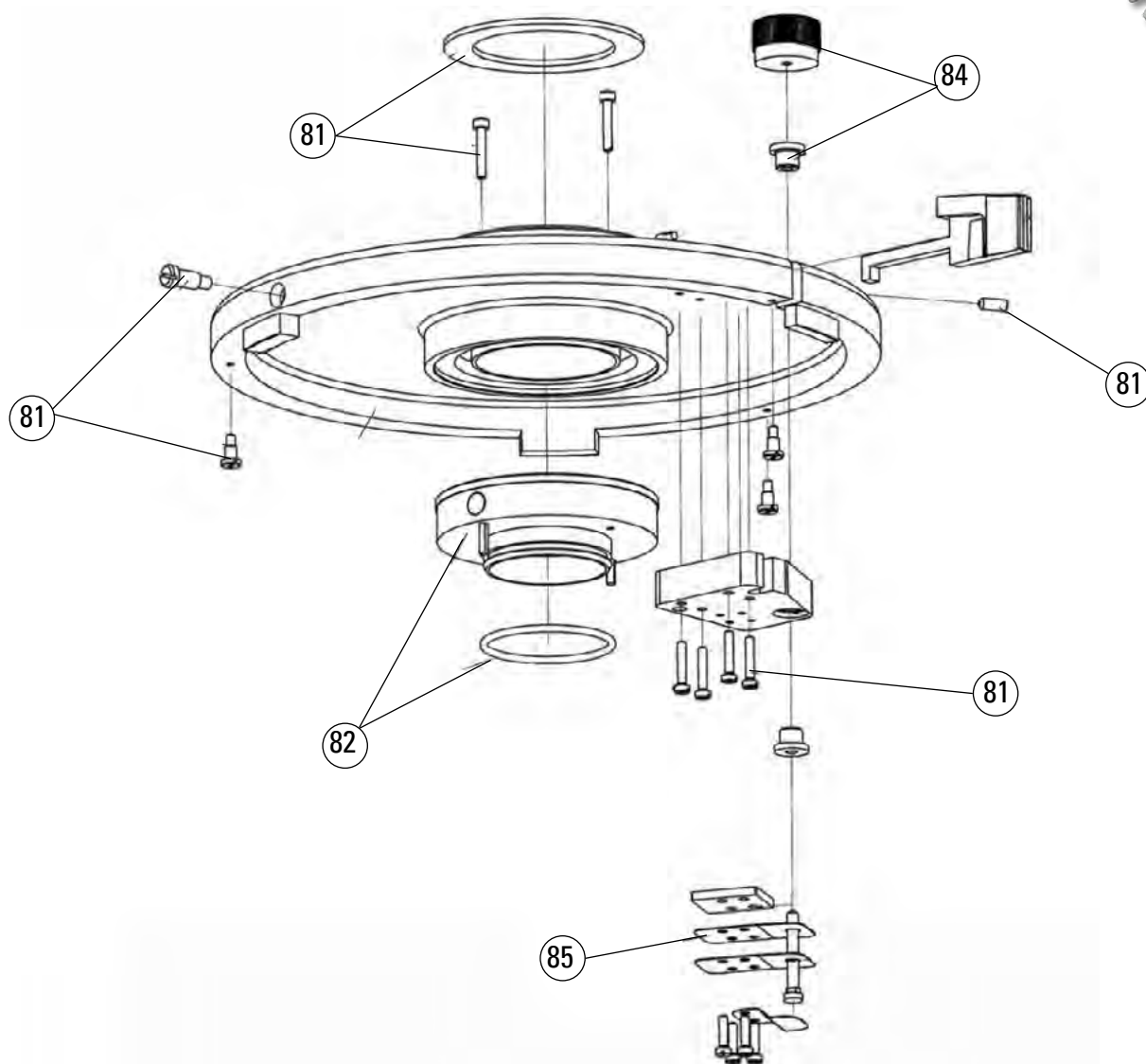
SPARE PARTS LIST - KE 640 Vario 100-115V 50/60Hz



Model: KE 640 Vario 100-115V 50/60 Hz

ARTICLE NO.	DRAWING NO.	DESCRIPTION
243501	21	Small parts set, clamp ring / intermediate ring KE 640
242536	70	Clamp ring KE 640 machined and coated (until ser.no. 523784)
243507	71	Spout KE 640 (UL/NSF), service pack
242530	72	Adjusting knob for potentiometer, service pack

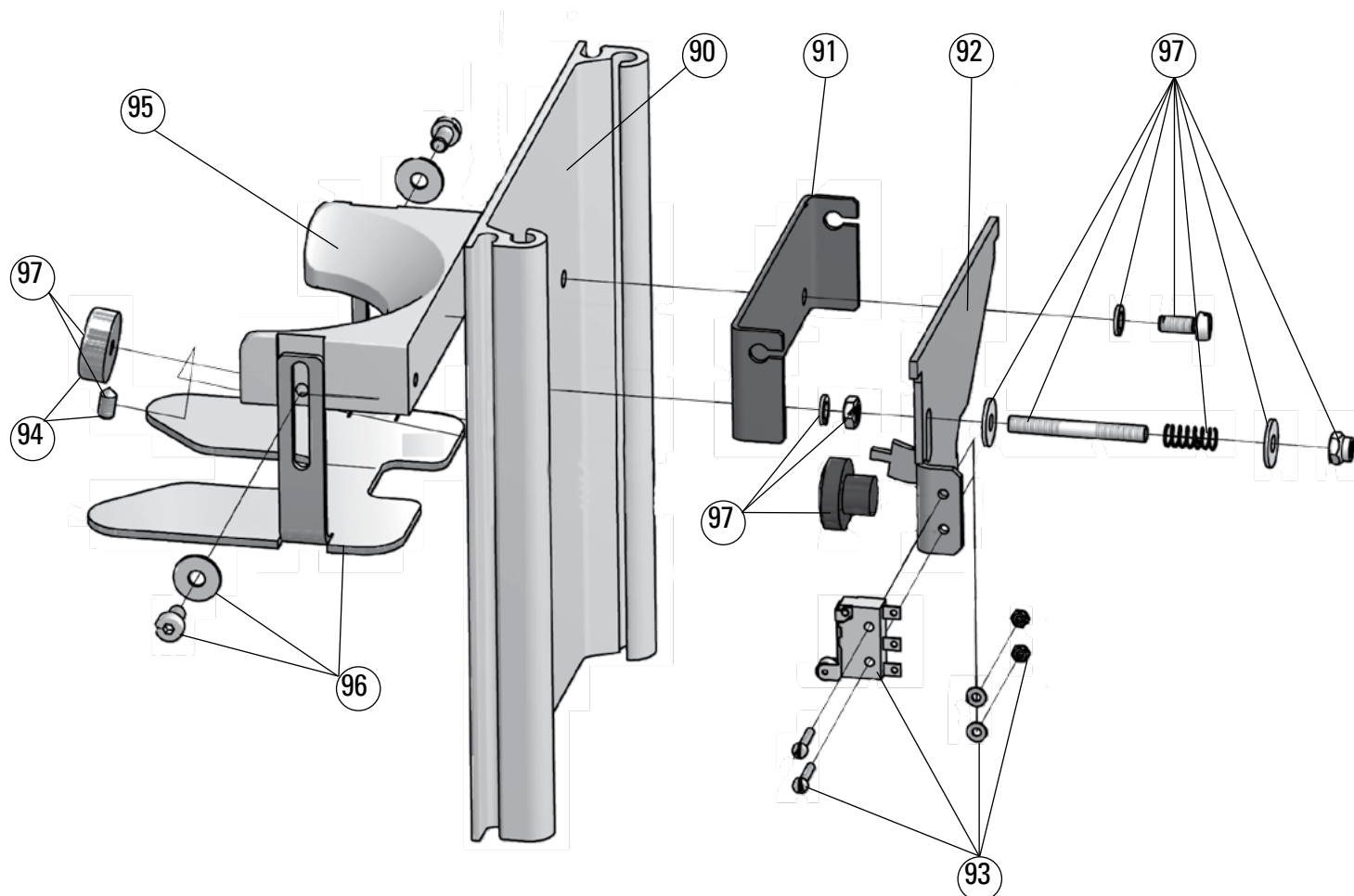
SPARE PARTS LIST - KE 640 Vario 100-115V 50/60Hz



Model: KE 640 Vario 100-115V 50/60 Hz

ARTICLE NO.	DRAWING NO.	DESCRIPTION
243509	81	Small parts set, grind adjustment cover KE 640 UL+NSF
243510	82	Adapter grind adjustment KE 640 UL/NSF, service pack
243511	84	Knob grind adjustment lock KE 640
243512	85	Spring steel sheet KE 640

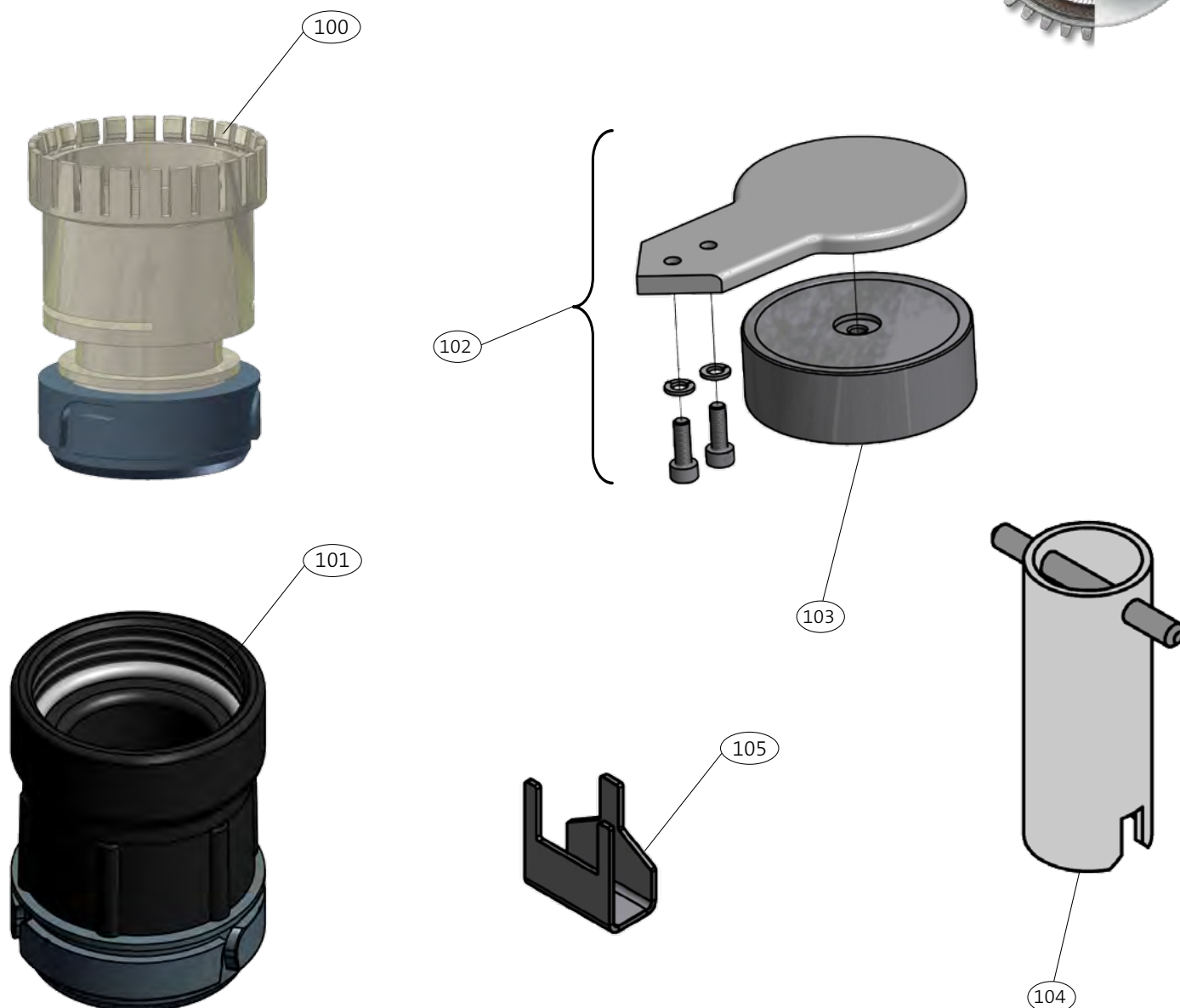
SPARE PARTS LIST - KE 640 Vario 100-115V 50/60Hz



Model: KE 640 Vario 100-115V 50/60 Hz

ARTICLE NO.	DRAWING NO.	DESCRIPTION
242511	90	Front plate machined and coated
242503	91	Rocker switch bent
242505	92	Rocker switch
243252	93	Micro switch, service pack
242365	94	Rocker switch knob, service pack
243513	95	Portafilter mounting machined and polished
243514	96	Portafilter rest - angular UL+NSF, service pack
243177	97	Small parts set, front panel KE 640

SPARE PARTS LIST - KE 640 Vario 100-115V 50/60Hz



Model: KE 640 Vario 100-115V 50/60 Hz

ARTICLE NO.	DRAWING NO.	DESCRIPTION
ADDITIONAL EQUIPMENT		
309466	100	Clamping adapter for can necks 67,4 - 67,8mm
100491	101	Threaded adapter for Illy cans (360° alignment of can) Tamper mounting kit d=53mm KE 640 complete
243500	(102)	Tamper mounting kit d=53mm KE 640 complete
243417	(102)	Tamper mounting kit d=55mm KE 640 complete
243573	(102)	Tamper mounting kit d=57mm KE 640 complete
242537	102	Tamper mounting kit d=58mm KE 640 complete
242374	(103)	Tamper insert d=53mm for static tamper
242375	(103)	Tamper insert d=55mm for static tamper
243576	(103)	Tamper insert d=57mm for static tamper
242376	103	Tamper insert d=58mm for static tamper
230546	104	Grind adjustment key KE 640
101066	105	Tool for disc change EK11b



SPARE PARTS LIST - KE 640 Vario 100-115V 50/60Hz

Changes In The Spare Parts List:

VALID FROM SERIAL NO.	ARTICLE NO.	DRAWING NO.	DESCRIPTION	COMMENT
3.6	242549	6 & 7	Lid for hopper	Only available as a set:
	243498+99		Hopper without lid (with logo and without logo)	Hopper + lid
3.6	242552	80	Cover grind adjustment	Only available compl. mounted
3.6	-	100-104	Hopper adapters, Tampers, Grind adjustment key	New in spare parts list
3.7	101659	2	Power Board KE 640 100-120V, 1,5VA, service pack	new part number
3.7	101284	11	EK11b built-in grinder 100-115V (C0389.00) K30 ES silicone flapper (from ser.no. 22039)	standard EK11b with silicone flapper
3.7	267607	11	EK11b built-in grinder 100-115V (C0389.00) K30 ES steel flapper (only ser. nos. 515655 - 523568)	short term EK11b with steel flapper
3.7	101177	31	Grinder casing set EK11b, UL, with silicone flapper, spout, brass thread	standard grinder casing with silicone flapper
3.7	243556	31	Grinder casing set EK11b, UL, with steel flapper, spout, brass thread (only ser.nos. 515655 - 523568)	short term casing with steel flapper
3.7	243558	36	Silicone flapper Ø17mm	standard flapper
3.7	100584	36	Steel flapper Ø15,8mm (ser.no. 515655-523569 only)	short term steel flapper
3.7	101518	36	Silicone flapper Ø15,8mm (exchange for steel flapper only! Serial.no. 515655-523569 only)	only for exchange of steel flapper
3.7	101066	105	Tool for disc change in EK11b	new
3.8	275123	32	Grinding disc set 65mm, KE640	new part number
3.9	242526	61	Push button "single shot" UL (potted)	corrected material number
3.9	242528	62	Push button "double shot" UL (potted)	corrected material number