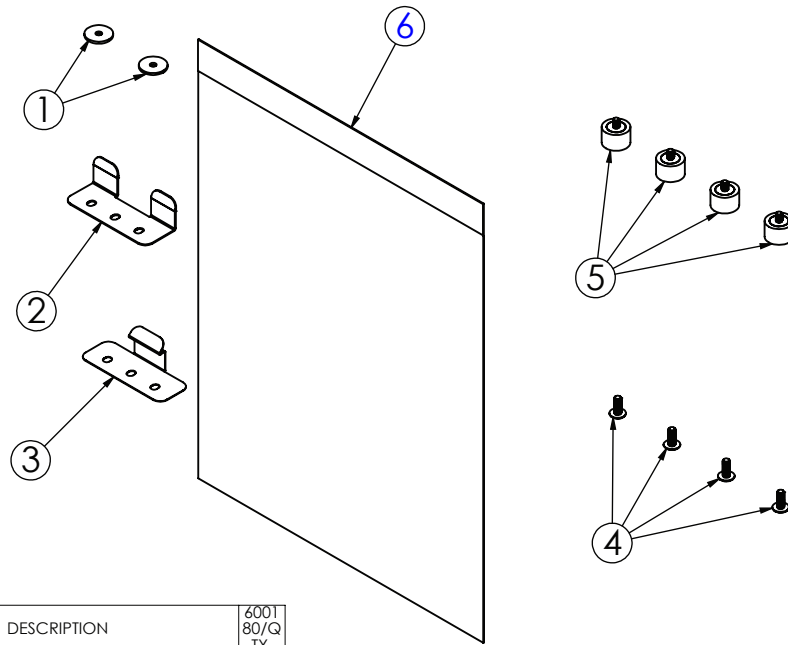




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# INSTRUCTIONS

## AIR-WASH DOOR RUBBER BUMPER REPLACEMENT INSTRUCTIONS



ITEM NO.	PART NUMBER	DESCRIPTION	6001 80/Q TY.
1	512498	WASHER, .063 X .75 OD X .174 ID	2
2	512995	SUPPORT RAMP, W/MTG HOLES	2
3	512994	CLIP, LATCHING, INNER DOOR, W/MTG HOLES	2
4	0280750	SCREW, 10-24 X 1/2" TR PH S/S	4
5	512877	BUMPER, SILICONE RUBBER	4
6	PT3001436	BAG, #4 JIFFY PADDED	1

Items required for this installation:

- Cross Tip screw driver

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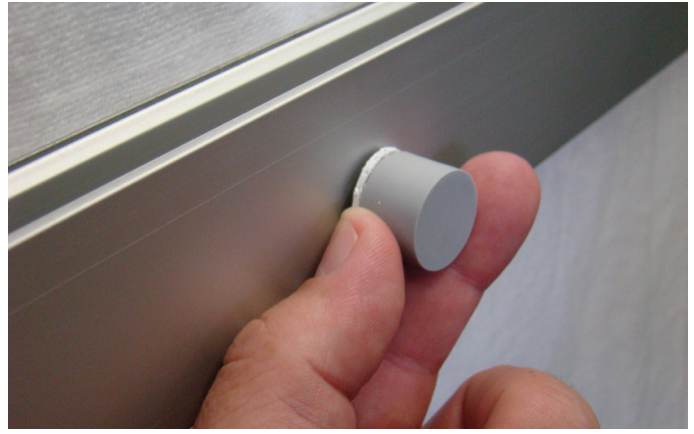
2305 N. Broadway  
 St. Louis, MO 63102  
 Phone: 314-231-1130  
 Toll Free: 1-800-735-3853  
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[www.dukemfg.com](http://www.dukemfg.com)

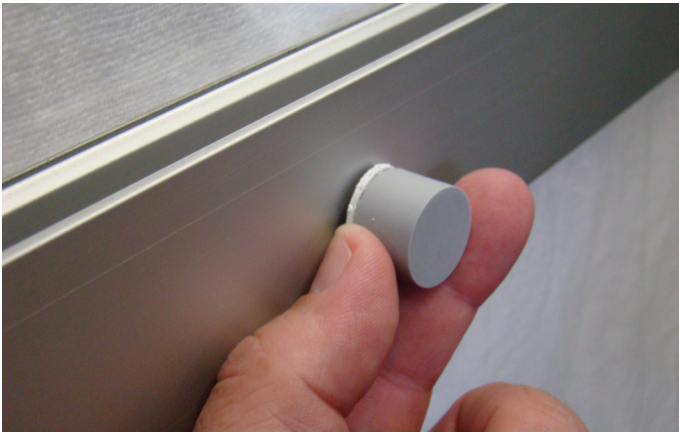
## Air-Wash Door Rubber Bumper Replacement Instructions



1. Remove the old bumper and Teflon washer.



2. Install the new bumper with 1 Teflon washer.



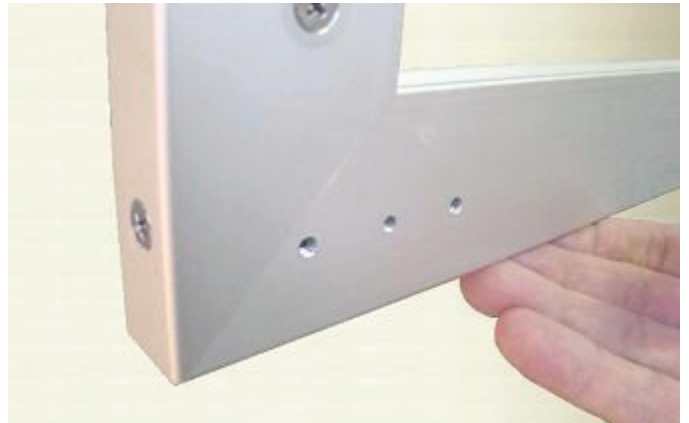
3. Tighten finger tight.



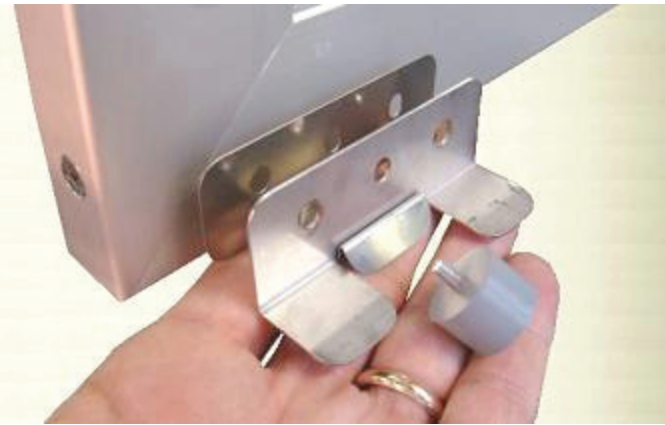
4. Remove the corner bumper.



5. Remove the screws, and save them for later



6. Remove all parts and discard.



7. Install new bumper and metal pieces. The clip is installed behind the support ramps.

8. It is easiest to start the bumper first.



9. If there is a gap between the latching lip and the support ramp, the metal parts must be adjusted to eliminate the gap.

10. Adjust to close the gap. Then tighten the screws.



11. There is to be no gap between the latching lip and the support ramp.

12. There is to be no gap between the latching lip and the support ramp



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