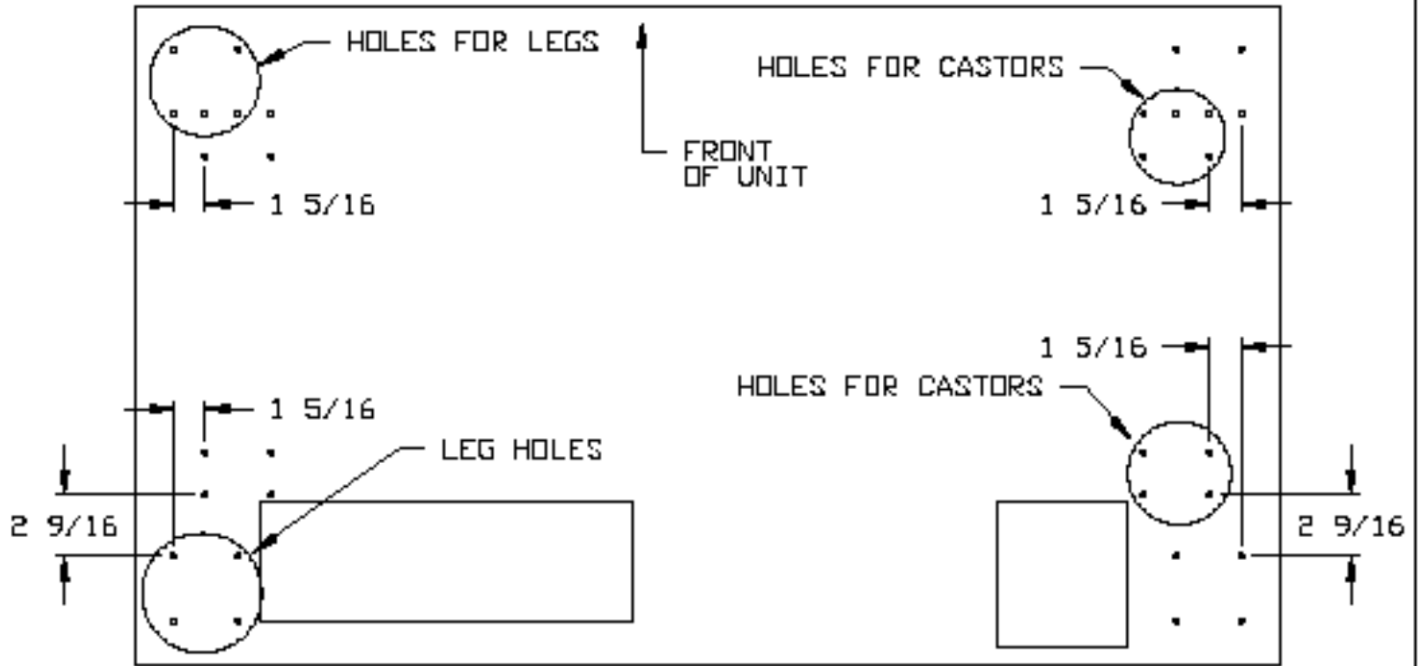


# CASTOR KIT INSTALLATION INSTRUCTIONS

1. Turn off unit, unplug, and remove everything from interior of unit.
2. Move RUF unit away from wall at least 4 feet.
3. Tip unit over and lay it on its back.
4. Unbolt legs from bottom of unit.
5. If unit has extra holes in each corner for castors (drawing A) then skip to step 9.
6. Use template "B" to mark location of holes for drilling. Use drawing "A" to reference location of holes. Suggested distances for hole placement are on drawing.
7. Before drilling holes, align holes in castors over marks and, make sure castor can swivel a full 360° without hitting the kickplates.
8. Drill 7/32" holes at locations marked in previous step.  
**BE VERY CAREFUL NOT TO PUNCTURE INNER LINER WITH DRILL BIT.**
9. Align holes in flanges of castors with drilled holes and bolt castors down with supplied bolts.
10. Turn unit upright onto castors.
11. If unit has an adjustable center baffle under unit, make sure it is adjusted to touch the floor when upright on castors.
12. **DO NOT PLUG UNIT IN FOR FOUR (4) HOURS.**  

This is to allow oil and refrigerant to run back down to bottom of compressing unit. Otherwise the compressor may destroy itself on start-up.
13. After four hours plug-in, restart, and refill interior.



DRAWING "A"

TEMPLATE "B"

