



Required Tools: Drill
Phillips Bit for drill and/or Screwdriver



Kit Includes: (2) Screw, 6-32 x 1 3/4" SS Truss Head
(2) #6 SS Internal Tooth Washer



Unplug the power cord from the wall outlet.
Remove the wire racks and place aside.



If tightened, loosen the two screws holding the center rack channel in place.



Remove the center rack channel by lifting up and sliding the keyholes over the screw heads. Set aside.



Unscrew the (4) screws holding the Fan Cover in place and remove from the unit. Now, the Fan Motor should be exposed to you.



Remove Fan Motor Blade to get to the two mounting screws.



Unscrew the (2) existing " screws holding the fan motor in place. (If these screws are not damaged, they may be re-used.) Be careful not to allow the fan motor to fall and damage the blade or shaft.



Place the (2) #6 SS Internal Tooth Washers over the screws and re-tighten the screws holding the fan motor to the unit. (If existing screws are damaged in any way, use the (2) new ones provided.) Re-install the fan blade over shaft of the motor.



Re-Install the Fan Motor Cover using the (4) existing screws. **Note: Be careful to align the fan blade to the center of the ring on the fan cover. It must have the proper clearances from the ring to operate properly.**



Re-Install the center rack channel support by sliding the keyhole slot over the screws in the rear liner. (These may be tightened to eliminate any vibration noise.)



Reinstall the four wire racks.
Plug the unit back into the power supply.
You are now ready for use once the cabinet pulls back down to the proper temperature (between 33 and 41 degrees F).