



Instruction Manual

Citation 16 oz. Popper

Model No. 2001, 2001ST



Model 2001



Model 2001ST







GOLD MEDAL® PRODUCTS CO.



10700 Medallion Drive, Cincinnati, Ohio 45241-4807 USA







SAFETY PRECAUTIONS

	 DANGER
	<p>Machine must be properly grounded to prevent electrical shock to personnel. Failure to do so could result in serious injury, or death.</p> <p>Make sure all machine switches are in the OFF position before plugging the equipment into the receptacle. Keep cord and plug off the ground and away from moisture. Always unplug the equipment before cleaning or servicing. DO NOT immerse any part of this equipment in water. DO NOT use a water jet or excessive water when cleaning.</p> <p style="text-align: right;">008_012221</p>

	 DANGER
	<p>Improper installation, adjustment, alteration, service, or maintenance can cause property damage, injury, or death. Any alterations to this equipment will void the warranty and may cause a dangerous condition. This appliance is not intended to be operated by means of an external timer or separate remote-control system. NEVER make alterations to this equipment. Read the Installation, Operating, and Maintenance Instructions thoroughly before installing, servicing, or operating this equipment.</p> <p style="text-align: right;">014_020416</p>



	 WARNING
	<p>To avoid burns, DO NOT touch the kettle or any heated surface. DO NOT place or leave objects in contact with heated surfaces.</p> <p style="text-align: right;">013_092414</p>



	 WARNING
	<p>ALWAYS wear safety glasses when servicing this equipment.</p> <p style="text-align: right;">010_010914</p>

	 WARNING
	<p>No user serviceable parts inside. Refer servicing to qualified service personnel.</p> <p style="text-align: right;">011_051514</p>

	 WARNING
	<p>Read and understand operator's manual and all other safety instructions before using this equipment. To order copies of the operator's manual go to gmpopcorn.com or write to Gold Medal Products Co., 10700 Medallion Drive, Cincinnati, OH 45241 USA 1-(800)-543-0862</p> <p style="text-align: right;">022_060215</p>



	 WARNING
	DO NOT allow direct contact of this equipment by the public when used in food service locations. Only personnel trained and experienced in the equipment operation may operate this equipment. Carefully read all instructions before operation. <small>012_010914</small>

	 WARNING
	This machine is NOT to be operated by minors. <small>007_010914</small>

Note: Improvements are always being made to Gold Medal’s equipment. This information may not be the latest available for your purposes. It is critical that you call Gold Medal’s Technical Service Department at 1-800-543-0862 for any questions about your machine operations, replacement parts, or any service questions. (Gold Medal Products Co. does not assume any liability for injury due to careless handling and/or reckless operation of this equipment.) General images may be used in manual for reference only.



INSTALLATION INSTRUCTIONS

Inspection of Shipment

After unpacking, check thoroughly for any damage which may have occurred in transit. Claims should be filed immediately with the transportation company. The warranty does not cover damage that occurs in transit, or damage caused by abuse, or consequential damage due to the operation of this machine, since it is beyond our control (reference warranty in back of manual).

Manual

Read and understand the operator's manual and all other safety instructions before using this equipment. To order copies of the operator's manual go to gmpopcorn.com or write to Gold Medal Products Co., 10700 Medallion Drive, Cincinnati, OH 45241 USA 1-(800)-543-0862.

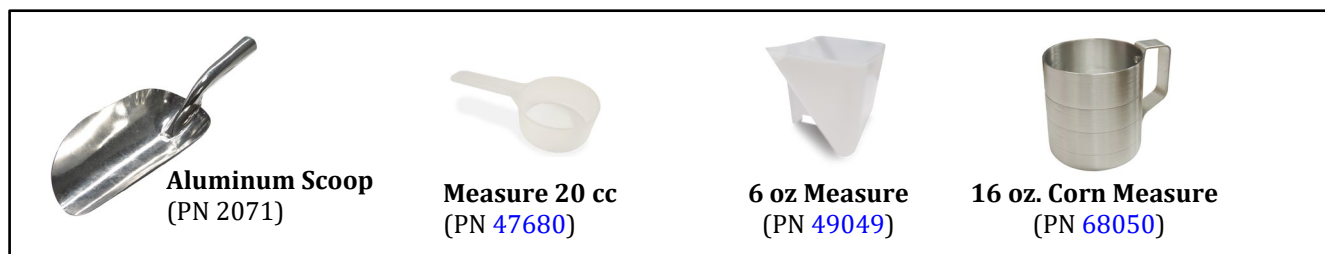
Model Description

The Citation is a 16 oz. popcorn popper.

2001: 16 oz. Citation Popper with a white molded, LED lighted dome. Unit has a forced air popcorn crisping system.

2001ST: 16 oz. Citation Popper with a stainless steel, LED lighted dome. Unit has a forced air popcorn crisping system.

Items Included with this Unit



Setup

This unit has been tested at the factory.



1. Remove all packaging and tape prior to operation.
2. Place the unit on a sturdy, level base.
3. The Popper blower vents out the top of unit, allow adequate clearance for airflow.
4. The door knobs are shipped facing the inside of the machine. Re-adjust knobs to face the outside of the machine.
5. Make sure kettle lead-in cord is securely plugged into unit, and twisted to lock into the kettle receptacle.
6. After setup, the unit should be cleaned prior to use (see Care and Cleaning section).



Electrical Requirements

The following power supply must be provided (reference unit Data Plate for Wattage requirement):



120 V~, 60 Hz

	 DANGER
	<p>Machine must be properly grounded to prevent electrical shock to personnel. Failure to do so could result in serious injury, or death. Make sure all machine switches are in the OFF position before plugging the equipment into the receptacle. Keep cord and plug off the ground and away from moisture. Always unplug the equipment before cleaning or servicing. DO NOT immerse any part of this equipment in water. DO NOT use a water jet or excessive water when cleaning.</p> <p style="text-align: right; font-size: small;">008_012221</p>

A certified electrician must furnish sufficient power for proper machine operation and install any supplied receptacle (reference unit Data Plate for model specific Volts AC, Hertz, and Wattage requirements). We recommend this equipment be on a dedicated and protected circuit. Failure to wire properly will void the warranty and may result in damage to the machine. It is Gold Medal Products Co.'s recommendation that this machine be plugged directly into a wall outlet. The use of extension cords is not recommended due to safety concerns, and may cause sacrificed and/or reduced performance. Make sure cord is located to prevent a trip hazard or unit upset.

Before You Plug In Machine

1. Make sure all machine switches are OFF before plugging equipment into receptacle.
2. Make sure wall outlet can accept the grounded plugs (where applicable) on the power supply cord.
3. The wall outlet must have the proper polarity. If in doubt, have a competent electrician inspect the outlet and correct if necessary.
4. **DO NOT** use a grounded to un-grounded receptacle adapter (where applicable).
5. Install unit in a level position.

	 CAUTION
	<p>If the supply cord is damaged, it must be replaced by Gold Medal Products Co., its service agent or similarly qualified persons in order to avoid a hazard.</p> <p style="text-align: right; font-size: small;">039_080614</p>



OPERATING INSTRUCTIONS

Controls and Their Functions

LIGHTS SWITCH

Two position, ON/OFF lighted rocker switch - supplies power to the popcorn sign and interior cabinet light. The green switch light ON indicates there is power to the lights.

KETTLE HEAT SWITCH

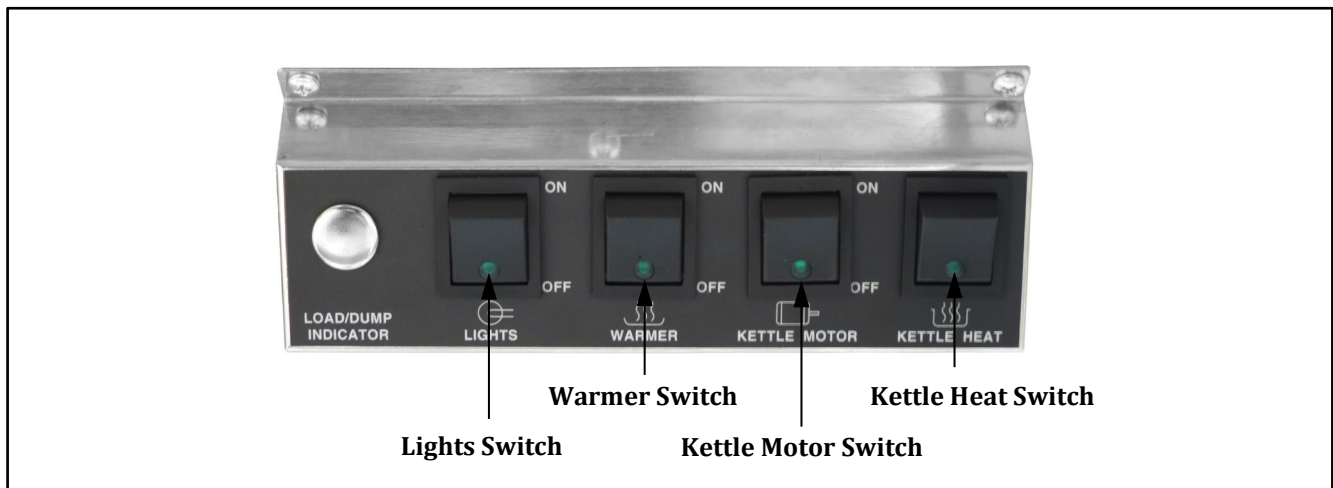
Two position, ON/OFF lighted rocker switch - supplies power to the heating elements in the popping kettle. The green switch light ON indicates there is power to the kettle heating element.

KETTLE MOTOR SWITCH

Two position, ON/OFF lighted rocker switch - supplies power to the kettle agitator motor and exhaust blower. The Kettle Motor Switch **MUST** be ON at all times when there is popcorn (popped or un-popped) in the kettle. The green switch light ON indicates there is power to the agitator motor and exhaust blower.

WARMER SWITCH

Two position, ON/OFF lighted rocker switch - supplies power to the heat element for the corn deck freshener. The green switch light ON indicates there is power to the corn pan heat element.





Popping Corn

This section describes instructions for popping Standard (salted popcorn)

Amount of Popcorn and Oil

The popper is equipped with a corn, salt, and oil measure. We recommend flavored and colored coconut oil. Popcorn popped in coconut oil stays fresh longer and does not leave black deposits in the kettle like other oils. Use only top quality, fresh popcorn from reputable suppliers.

Ingredient amounts for popping Standard Popcorn:

Kettle Size	Popcorn Charge	Oil Charge	Flavacol (Salt)
16 oz.	16 oz. (473 ml)	5 oz. (148 ml)	1.5 Tblsp. (20cc)

For best results use Mega-Pop® 16 oz. premeasured pouches (Item# 2846).


Popping Standard (Salted) Popcorn

1. Turn all switches ON.
2. To determine when kettle is ready to pop corn (about 4 minutes), test pop three kernels of corn in one ounce (30 ml) of popping oil. When kernels pop, kettle is ready.
3. Lift kettle lid and load Mega-Pop® premeasured popcorn and oil pouch, or pour in popcorn and Flavacol, then add oil in premeasured amount. Close lid.
4. When corn has finished popping, gently dump the popcorn.
5. On final kettle of corn, turn Kettle Heat Switch OFF just as lids are forced open by the popping corn. This procedure saves electricity, since kettle has plenty of heat, and helps eliminate smoke/odor from any oil residue that remains after popping has stopped.
6. When finished popping, turn KETTLE HEAT and KETTLE MOTOR switches OFF.

NEVER LEAVE THE HEAT ON WHEN YOU ARE NOT POPPING CORN!



Care and Cleaning

	⚠ DANGER
	Machine must be properly grounded to prevent electrical shock to personnel. DO NOT immerse in water. DO NOT clean appliance with a water jet. Always unplug the equipment before cleaning or servicing. 025_111616

	⚠ WARNING
	To avoid serious burns, DO NOT touch the kettle while it is hot! 028_082715

Good sanitation practice demands that all food preparation equipment be cleaned regularly (only use non-toxic, food grade cleaners).

For surfaces needing further cleaning or degreasing, Watchdog Stainless Cleaner (Item No. 2088) or Watchdog Concession Equipment Degreaser (Item No. 2580) is available for use accordingly. For any cleaning products used, follow the manufacturer's instructions on the product. **DO NOT use oven cleaners or abrasive materials** as they will damage parts of machine.

Note: It is extremely important to follow all cleaning procedures, otherwise parts damage and equipment failure will result. The warranty does not cover parts that are damaged due to improper cleaning.

Daily Kettle Cleaning Instructions

1. Turn the power switch OFF and unplug the unit.

CAUTION: A hot kettle will cause burns if you touch it. Allow kettle to cool at least 1 hour before attempting to clean. DO NOT use ice or water to cool down a hot kettle! Severe kettle damage will result and steam burns may occur!

2. When cool, wipe **outside** of kettle clean using a clean, soft cloth and Gold Medal Watchdog Stainless Cleaner (Item No. 2088). **DO NOT** use oven cleaners or abrasive materials as they will damage the kettle.
3. Mix 2 tablespoons (29.6 ml) of Gold Medal's Heat'n Kleen (Item No. 2095) in 1 gallon (3.8 L) of water.
4. Only pour enough of the Heat'n Kleen pre-mixed solution into the kettle to fill it 1/2 inch (12.7 mm) deep (it is not necessary to use the entire gallon at once).
5. Plug in the unit.
6. Turn kettle heat ON. When solution starts to boil, turn kettle heat OFF.
7. Allow kettle to cool at least 1 hour, then unplug unit.
8. Dump solution into a bucket, do not spill any in the interior of machine.
9. Rinse kettle interior with clean water and a clean cloth.



10. Dump any water remaining into a bucket (do not spill any in the interior of machine), then wipe the kettle interior clean with a clean dry cloth.
For an extra dirty kettle, the process may be repeated; or, after turning kettle heat OFF, allow solution to sit in kettle overnight. The next morning, finish the cleaning steps.
11. With unit OFF and unplugged, use a clean SLIGHTLY damp cloth (wring ANY EXCESS water from cloth before use) and wipe the kettle lead cord clean. **DO NOT get moisture into the kettle lead-in cord, severe damage will result.**
12. After kettle cleaning, check to be sure the crossbar fasteners are securely tightened.

Daily Unit Cleaning Instructions

1. Turn machine OFF, unplug unit and allow it to cool before attempting to clean.
2. Remove any remaining popcorn.
3. Remove all pans/accessories and take them to the sink to clean with soap and water, then rinse and dry.
4. Clean under corn pan to remove all popcorn bits and seeds with a vacuum as needed, then wipe the area with a clean dry cloth to remove any grease.
5. Wipe clean the area above the corn pan and exterior surfaces using a clean, SLIGHTLY damp cloth to remove any grease from the glass and cabinet (cloth may be SLIGHTLY dampened with soap and water, then wipe again with clean water to remove any remaining cleaner).
6. Clean glass panels with glass cleaner. Gold Medal Watchdog Glass Cleaner (Item No. 2588) is recommended.
Ammonia cleaners will damage plastic doors/panels. Only use a non-ammonia cleaner, such as Gold Medal Watchdog Glass Cleaner (Item No. 2588).
7. Reinstall the clean, dry pans/accessories.
8. Check the kettle lead cord, make sure it is fully plugged into the kettle receptacle and the plug (or plug collar) is fully twisted to lock it into place.

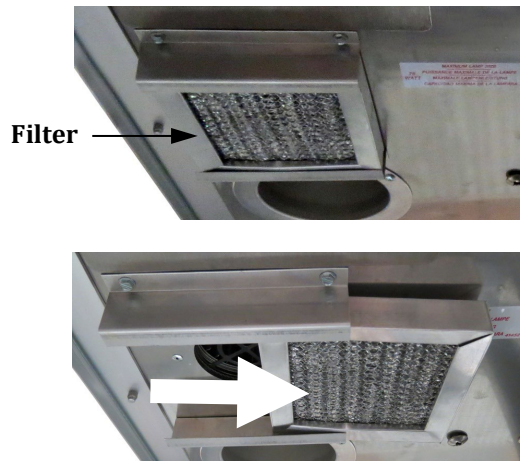


Weekly Filter Cleaning Instructions

The popcorn machine is equipped with an efficient and durable filtration system. The filter should be cleaned every week to maintain maximum efficiency.

Steps to Clean Filter

1. Turn unit OFF and allow it to cool before removing filter. Filter is located inside the popcorn machine, above the popping kettle.
2. Remove filter by sliding it out of the filter retaining angles.
3. Clean filter in warm soapy water, then rinse and allow to dry overnight. Reinstall filter to its original position (as shown above).



Clean the Crisper/Blower Compartment

The blower compartment **MUST** be inspected/cleaned every 3-4 months by Qualified Service Personnel to maintain proper operation.

1. Turn machine OFF, unplug unit and allow it to cool before attempting to clean.
2. Lift off the corn pan to view the blower assembly.
3. Remove the blower cover and if required, carefully clean the blower compartment, and underneath the element with a vacuum only.
4. After cleaning, reassemble blower cover and corn pan.



Troubleshooting

Issue	Possible Cause	Solution
Power to the Unit	A. Power to the Unit	A. Make sure the unit's power cord is plugged in.
Kettle Does Not Heat	A. Power to the Kettle B. Kettle Heat Switch C. Heating Element	A. Make sure kettle lead-in cord is plugged in and twisted to lock into the kettle receptacle. B. Have a qualified service person check the voltage to and from the Kettle Heat Switch; if switch is defective, replace it. C. Heating element in the kettle may be burned out. Check with a qualified service person for inspection/repair.
Long Popping Cycles (Longer than 4 minutes for Salt Popcorn)	A. Low Voltage B. Inadequate Supply Lines C. Inferior Corn	A. If the machine is operated on low voltage, this could cause the kettle not to reach the proper operating temperature. Check with a qualified electrician. B. Inadequately sized electrical supply lines or use of extension cord, in addition to being a fire hazard, would also prevent the kettle from reaching the proper operating temperature. Check with a qualified electrician. C. Inferior quality corn would result in longer popping cycles. Use only top quality hybrid popcorn from reputable suppliers. Even then, if you let your corn pick up moisture or dry out, your popping cycles will be slow.
Kettle Agitator Shaft not Rotating	A. Kettle Motor Switch B. Kettle Agitator Shaft/Stir Blade not rotating. (Unit must be OFF, unplugged and cool prior to checking or adjusting the agitator assembly.)	A. If the kettle agitator shaft is not rotating, DO NOT pop corn. Make sure the Kettle Motor Switch is ON. If the switch is ON, and the shaft is not rotating, the switch or motor may be faulty, contact qualified service personnel for inspection/repair. B. If the kettle agitator shaft is not rotating, DO NOT pop corn. Kettles with a FIXED Stir Rod – check the clearance between the shaft with welded stir blade and the kettle bottom; it should be a minimum of 1/32" (1 mm) (thickness of a dime). To make shaft adjustments, reference the Agitator Set Collar Adjustment section.



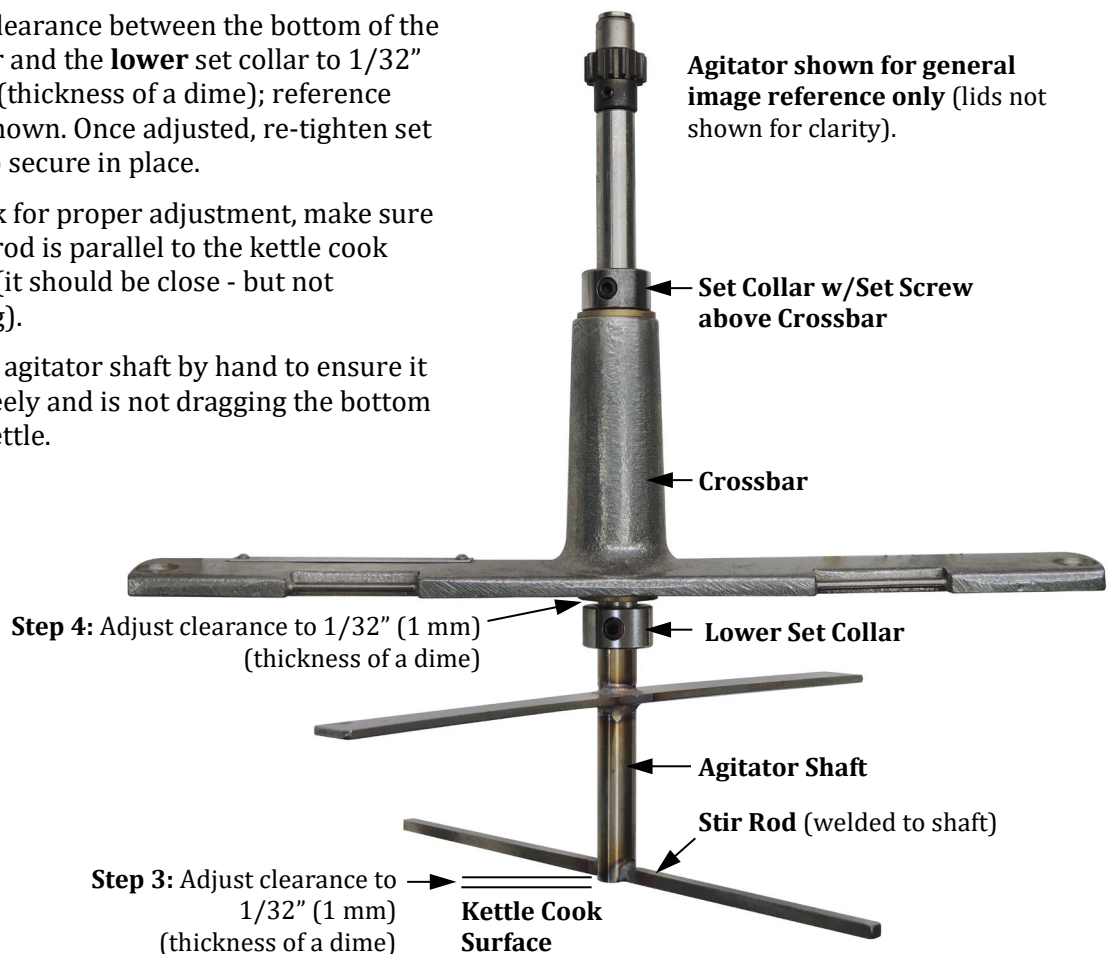
Agitator Set Collar Adjustment

The following instructions describe how to properly adjust set collars on an agitator assembly with a fixed stir rod.

Steps to Adjust Set Collars on Agitator with a Fixed Stir Rod

Agitator assembly is adjusted while fastened to the kettle (image shown for general reference only).



1. Turn machine OFF, unplug unit, and allow it to cool completely before attempting to adjust the agitator height.
2. Loosen the set screw in the set collar above the crossbar and below the crossbar.
3. Place a 1/32" (1 mm) gauge (thickness of a dime) under the base of the agitator shaft to adjust clearance between the kettle cook surface and the shaft; reference image shown. Once adjusted, re-tighten the set screw in the set collar **above** the crossbar to secure shaft in place.
4. Adjust clearance between the bottom of the crossbar and the **lower** set collar to 1/32" (1 mm) (thickness of a dime); reference image shown. Once adjusted, re-tighten set screw to secure in place.
5. To check for proper adjustment, make sure the stir rod is parallel to the kettle cook surface (it should be close - but not touching).
6. Spin the agitator shaft by hand to ensure it spins freely and is not dragging the bottom of the kettle.











—THE FOLLOWING SECTIONS ARE FOR QUALIFIED SERVICE PERSONNEL ONLY—

MAINTENANCE INSTRUCTIONS

	 DANGER
	<p>Machine must be properly grounded to prevent electrical shock to personnel. Failure to do so could result in serious injury, or death. Make sure all machine switches are in the OFF position before plugging the equipment into the receptacle. Keep cord and plug off the ground and away from moisture. Always unplug the equipment before cleaning or servicing. DO NOT immerse any part of this equipment in water. DO NOT use a water jet or excessive water when cleaning.</p> <p style="text-align: right;">008_012221</p>

	 DANGER
	<p>Improper installation, adjustment, alteration, service, or maintenance can cause property damage, injury, or death. Any alterations to this equipment will void the warranty and may cause a dangerous condition. This appliance is not intended to be operated by means of an external timer or separate remote-control system. NEVER make alterations to this equipment. Read the Installation, Operating, and Maintenance Instructions thoroughly before installing, servicing, or operating this equipment.</p> <p style="text-align: right;">014_020416</p>

	 WARNING
	<p>No user serviceable parts inside. Refer servicing to qualified service personnel.</p> <p style="text-align: right;">011_051514</p>

	 CAUTION
	<p>THE FOLLOWING SECTIONS OF THIS MANUAL ARE INTENDED ONLY FOR QUALIFIED SERVICE PERSONNEL WHO ARE FAMILIAR WITH ELECTRICAL EQUIPMENT. THESE ARE NOT INTENDED FOR THE OPERATOR.</p> <p style="text-align: right;">027_010914</p>



ORDERING SPARE PARTS

1. Identify the needed part by checking it against the photos, illustrations, and/or parts list. (General images may be used in manual for reference only.)
2. Use only approved replacement parts when servicing this unit.
3. When ordering, please include part number, part name, and quantity needed.
4. Please include your model number, serial number, and date of manufacture (located on the machine nameplate/data plate) with your order.
5. Address all parts orders to Parts Department, Gold Medal Products Co., 10700 Medallion Drive, Cincinnati, Ohio 45241-4807

or place orders by phone or online:

Phone: (800) 543-0862
(513) 769-7676

Fax: (800) 542-1496
(513) 769-8500

E-mail: info@gmpopcorn.com
Web Page: gmpopcorn.com

Replacing Broken Glass

Broken glass panels can be easily replaced. Gold Medal Products Co. does not ship glass. It can be obtained from a local glass shop, always purchase tempered glass.

GLASS DIMENSIONS (Height x Width x Thickness)

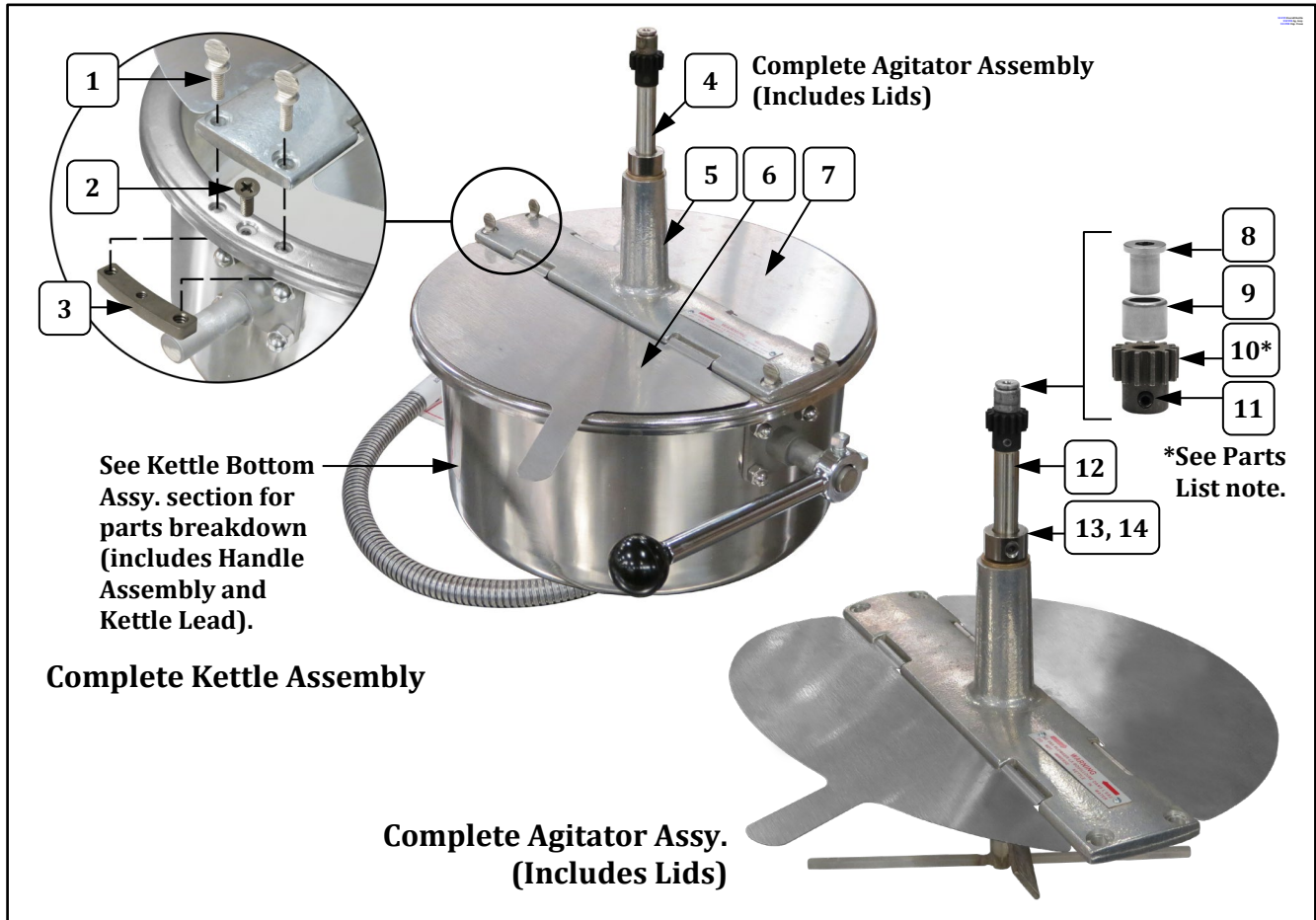
Front Glass: 28 3/16" x 22 15/16" x 1/8" (1 Piece)

Side Glass: 28 3/16" x 15 1/2" x 1/8" (2 Pieces)

1. Turn machine OFF, unplug unit and allow it to cool before attempting to replace glass.
2. Carefully remove all loose pieces of broken glass.
3. Lift out the corn pan (bottom pan).
4. Locate the Glass Retainer Strips on each corner post holding in the glass panel, and remove the screws to unfasten the retainers.
5. Carefully remove the rest of the broken glass.
6. Remove all rigid glass channels from around the glass to be replaced, set channels aside for reuse.
7. Apply decals (if desired) to new glass panel.
8. Slide rigid glass channels over the exposed sides and bottom of new glass panel.
9. Fasten new glass panel in machine with existing glass strips and screws.
10. Reinstall corn pan (bottom pan).



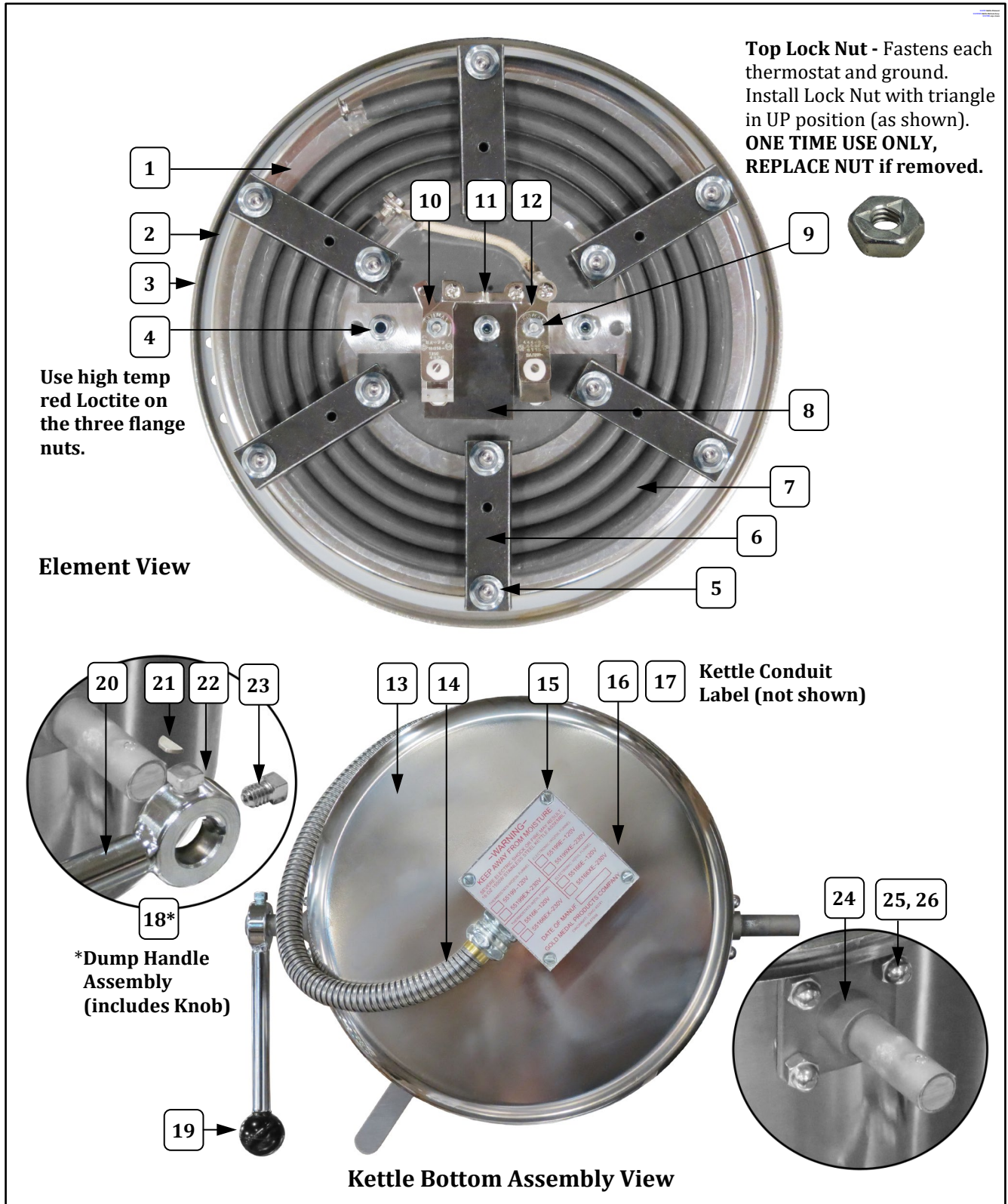
16 oz. Kettle Assembly (55199) – Agitator Assembly View



Item	Part Description	Part Number
		55199
1	1/4-20 X 1 THUMB SCREW	47691
2	8-32 X 1/2 PHILL FLAT M/S ZINC	20066
3	THREADED BLOCK	61167
4	LID & AGITATOR ASSEMBLY (Complete Assy.)	41181
5	CROSSBAR ASSEMBLY	41180
6	FRONT LID	41123
7	REAR LID	41120
8	AGITATOR BEARING HUB	43434
9	NEEDLE BEARING	47106
10*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K
11	10-32 X 3/16 SET SCREW	41742
12	AGITATOR SHAFT ASSEMBLY	41093
13	1/2 ID X 7/8 OD SET COLLAR	47326
14	1/4-20 X 3/16 SET SCREW	47751



16 oz. Kettle Assembly (55199) – Kettle Bottom Assembly





16 oz. Kettle Assembly (55199) – Kettle Bottom Assy. – Parts List

Item	Part Description	Part Number
		55199
	16OZ KETTLE BOTTOM ASSY (Complete Assy.)	55200
1	TRANSFER PLATE ASSY (beneath heat element)	67944
2	KETTLE GASKET	41598
3	KETTLE WELDMENT	67892
4	8-32 SERRATED FLANGE NUT	
5	¼ - 20 SERRATED LOCK NUT	46311
6	ELEMENT CLAMP (6 required)	67894
7	1550 TUBULAR HEAT ELEMENT	67014
8	LIMIT THERMOSTAT SHIELD	67959
9	8-32 TOP LOCK NUT (always replace if removed)	67943
10	482 F THERMOSTAT (includes two 6-32 screws)	76708
10	420 F THERMOSTAT (includes two 6-32 screws)	
11	THERMOSTAT SHUNT BAR	47193
12	550 F THERMOSTAT (includes two 6-32 screws)	77108
13	KETTLE SHELL ASSEMBLY (has Pivot Pins attached)	41081
14	KETTLE LEAD ASSEMBLY	47361
15	8-32 x 3/8 SLT HWHW M/S (fastens Nameplate to Jct. Box, and fastens Jct. Box to Kettle)	42044
16	JUNCTION BOX	47393
17	KETTLE CONDUIT LABEL	82840
18	DUMP HANDLE ASSEMBLY (assembly includes Handle, Knob, 2 SQ HD Screws, and Key)	47102
19	DUMP HANDLE KNOB	47110
20	DUMP HANDLE	47707
21	3 1/8 X ½ WOODRUFF KEY	41730
22	5/16 - 18 X ½ SQ HD SCREW	47725
23	5/16 - 18 X 3/8 SQ HD SCREW (holds key)	47662
24	PIVOT PIN	41426
25	1/4-20 ACORN NUT	42229
26	1/4-20 X 3/8 BUTTON HEAD	12492



Cabinet Exterior – Front View

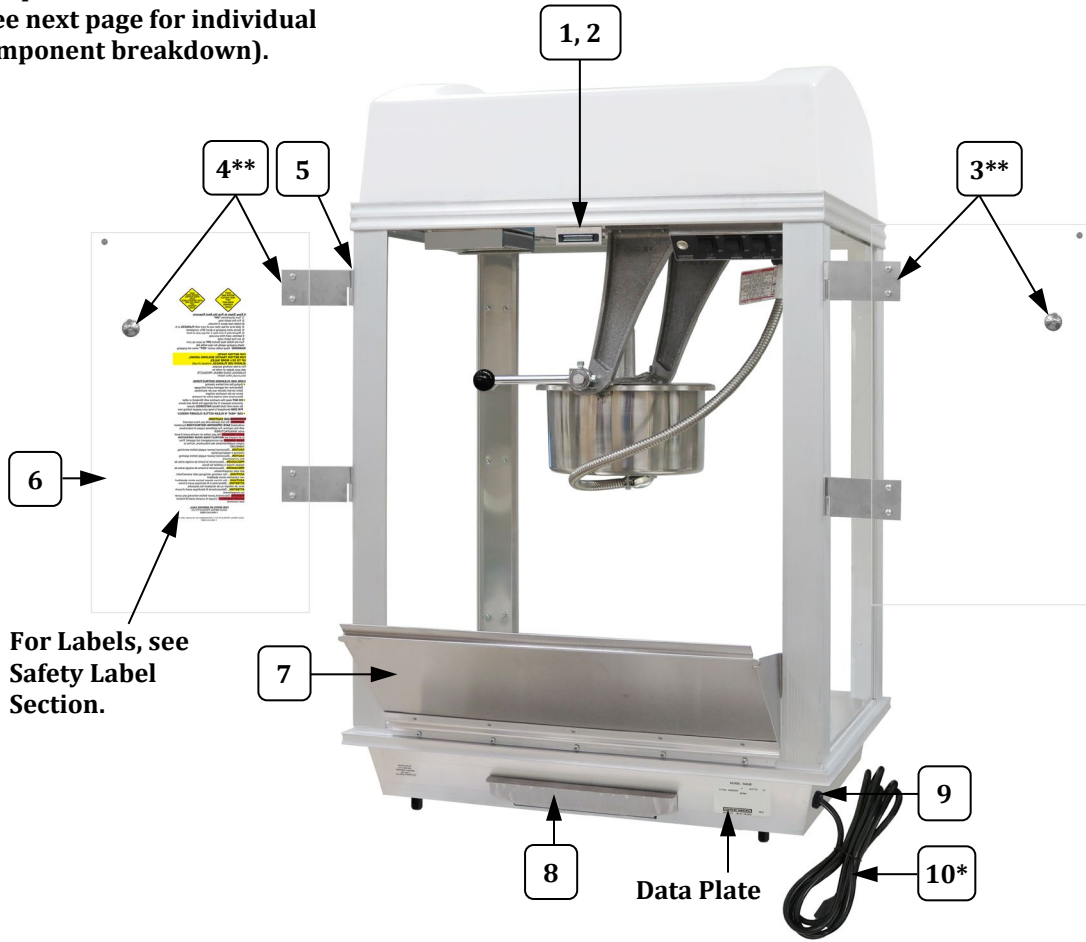


Item	Part Description	Part Number
		2001, 2001ST
1	27 13/16" GLASS CHANNEL (used on side edges of front and side glass panels)	47697
2	22 7/8" GLASS CHANNEL (used on bottom edge of front glass panels)	47694
3	15 3/8" GLASS CHANNEL (used on bottom edge of side glass panels)	47692
4	RUBBER FEET (4 required)	41282
5	10-24 x 1 1/8 PAN HEAD (fastens rubber feet)	47128
6	10-24 LOCK NUT (fastens rubber feet)	49363



Cabinet Exterior – Rear View

****Complete Door Hardware Kit**
(See next page for individual component breakdown).



For Labels, see Safety Label Section.

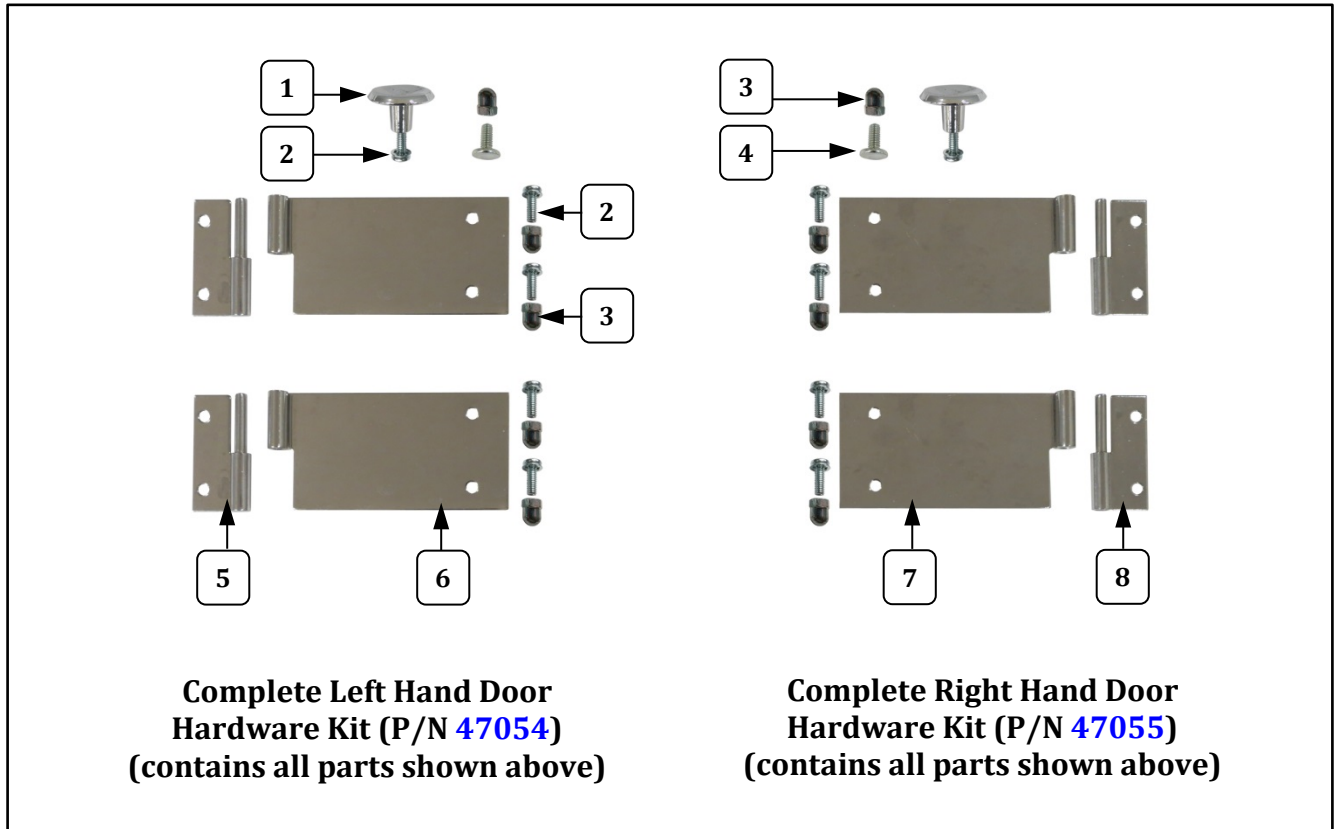
***CAUTION:** If supply cord is damaged, it must be replaced by Gold Medal Products Co., its service agent, or similarly qualified persons in order to avoid a hazard.

General image shown for parts reference only

Item	Part Description	Part Number
		2001, 2001ST
1	MAGNETIC CATCH	47561
2	MAGNETIC CATCH BRACKET	47559
3**	COMPLETE HARDWARE KIT FOR RH DOOR	47055
4**	COMPLETE HARDWARE KIT FOR LH DOOR	47054
5	8-32 X 3/8 SLT. HWH M/S (Frame Hinge Screws not included in Door Hardware Kit)	42044
6	DOOR	47600
7	DROP PANEL ASSEMBLY	41017
8	OLD MAID PAN	61181
9	SR-6P-4 STRAIN RELIEF	44073
10*	LEAD-IN CORD 20 AMP PLUG	47580



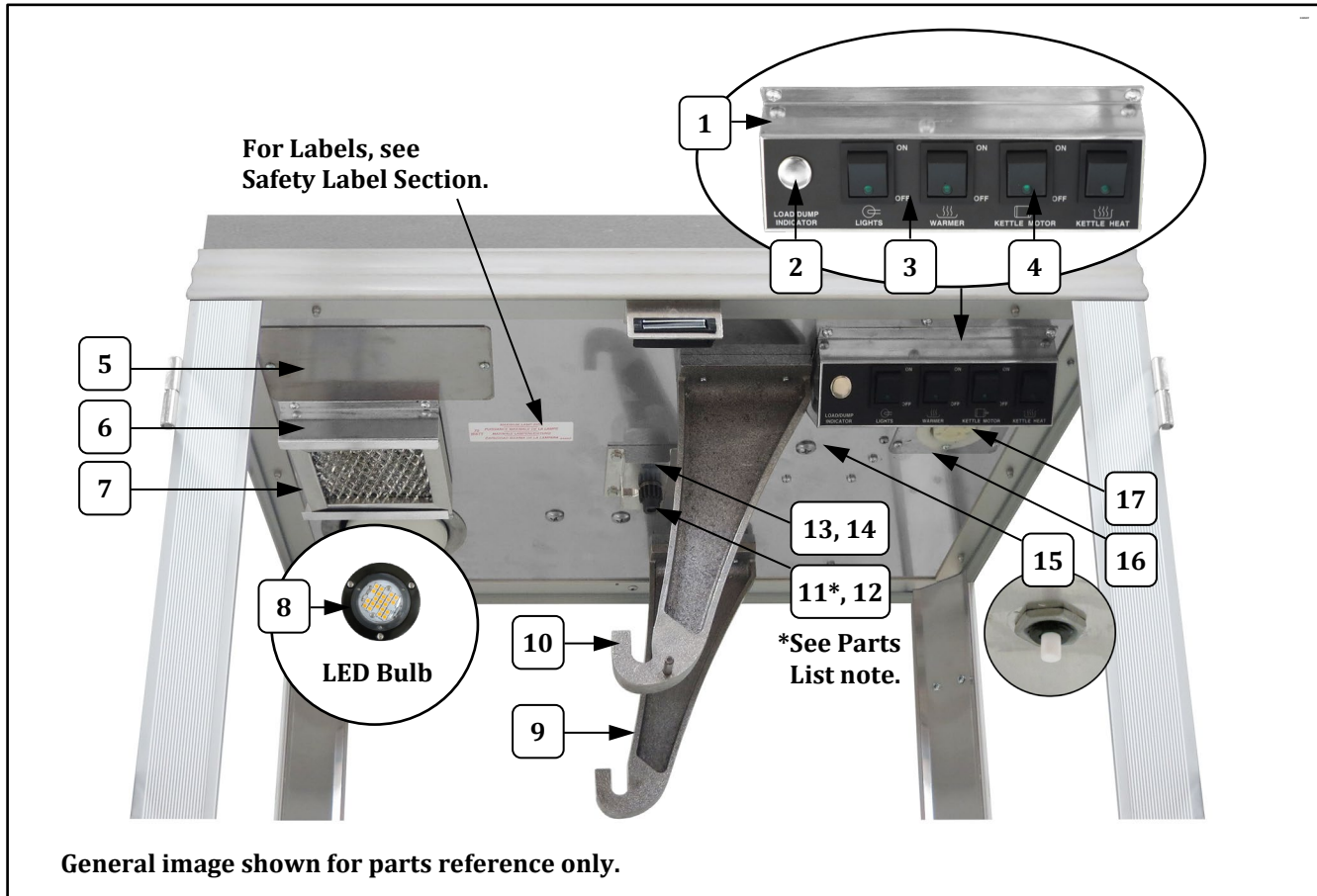
Door Hardware Kits – Individual Component Breakdown



Item	Part Description	Part Number	
		47054	47055
1	DOOR KNOB	41013	41013
2	8-32 X 1/2 SCREWS PH PAN W/SEMS	47124	47124
3	ACORN NUT #8-32	47702	47702
4	TEE BOLT	75267	75267
5	MALE HINGE SHORT LEFT	41349	
6	FEMALE HINGE LONG LEFT	41352	
7	FEMALE HINGE LONG RIGHT		41351
8	MALE HINGE SHORT RIGHT		41350



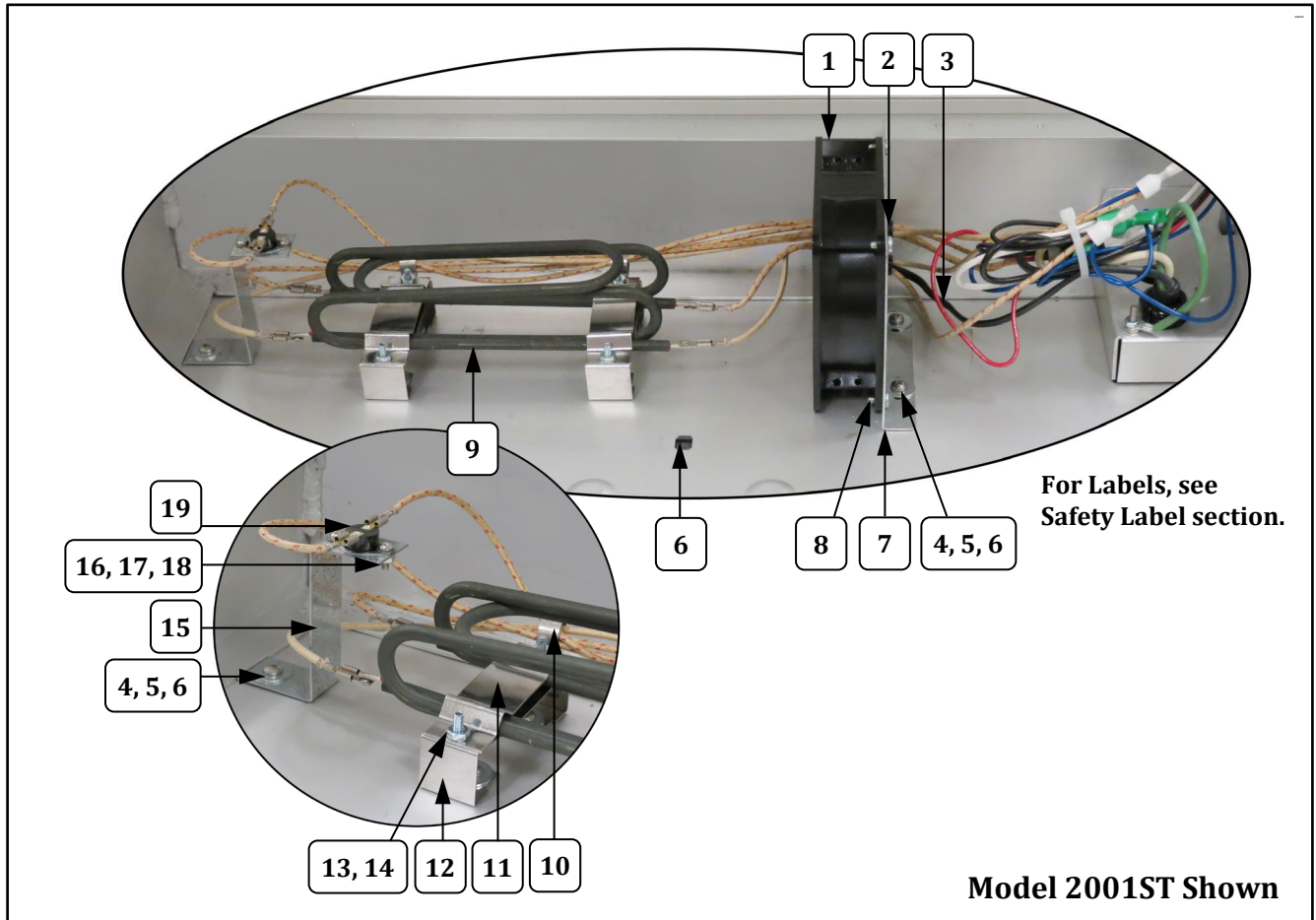
Cabinet Interior – Hanger Assembly/Controls View



Item	Part Description	Part Number
		2001, 2001ST
1	5 HOLE SWITCH BOX	17450
2	HOLE PLUG	45395
3	ROCKER SWITCH LABEL	48542
4	LIGHTED ROCKER SWITCH	42798
5	COVER PLATE FOR NO OIL	77478
6	FILTER RETAIN ANGLE	41644
7	FILTER	47043
8	LED REPLACEMENT NO PLATE	100544
9	FRONT HANGER ARM ASSEMBLY	47262
10	REAR HANGER ARM ASSEMBLY	47228
11*	SPUR GEAR KIT (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K
12	10-32" X 3/16" SET SCREW	41742
13	GEAR BLOCK ASSEMBLY	67194
14	10-24 X 1 HEX MACH SCREW (fastens gear block assembly to kettle drive motor)	49322
15	CIRCUIT BREAKER 15 AMP	47364
16	20A TWIST MOUNTING PLATE	77476
17	KETTLE LEAD IN RECPT	47327



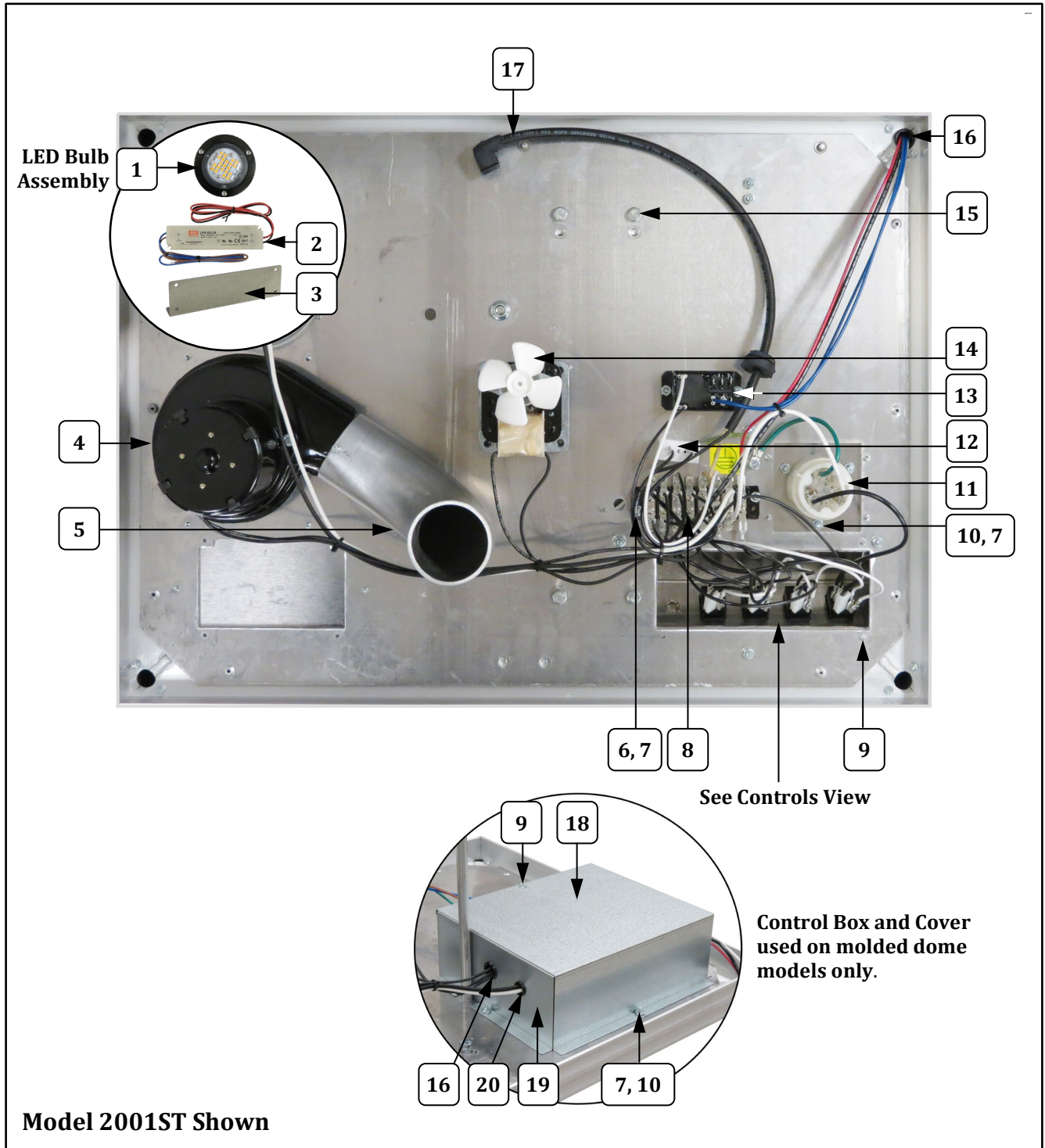
Cabinet Interior – Element View



Item	Part Description	Part Number
		2001, 2001ST
1	120V 60CY EXHAUST BLOWER	47343
2	.500 IN SNAP BUSHING	47236
3	EXHAUST BLOWER PLUG & CORD	47199
4	10-24 X 5/8 PHIL PAN M/S	76000
5	FENDER WASHER	77882
6	#10-24 CAGE NUT	76081
7	FAN MOUNT BRACKET	61183
8	10-24 X 3/8 PAN HD PH	38111
9	190 WATT HEAT ELEMENT (2 required)	55437
10	U CLIP	55215
11	HEATER CLAMP	61133
12	HEATER MOUNT	61134
13	8-32 X 1/2 PH PAN W/SEMS	47124
14	8-32 HEX M/S NUT	74149
15	THERMOSTAT MOUNTING BRACKET	61186
16	6-32 X 3/8 PH PAN HD M/S	38087
17	#8 INTERNAL TOOTH WASHER	74150
18	6-32 ZINC PLATED HEX NUT	38005
19	190°F WARMER THERMOSTAT	47385



Dome Interior – Electrical Components



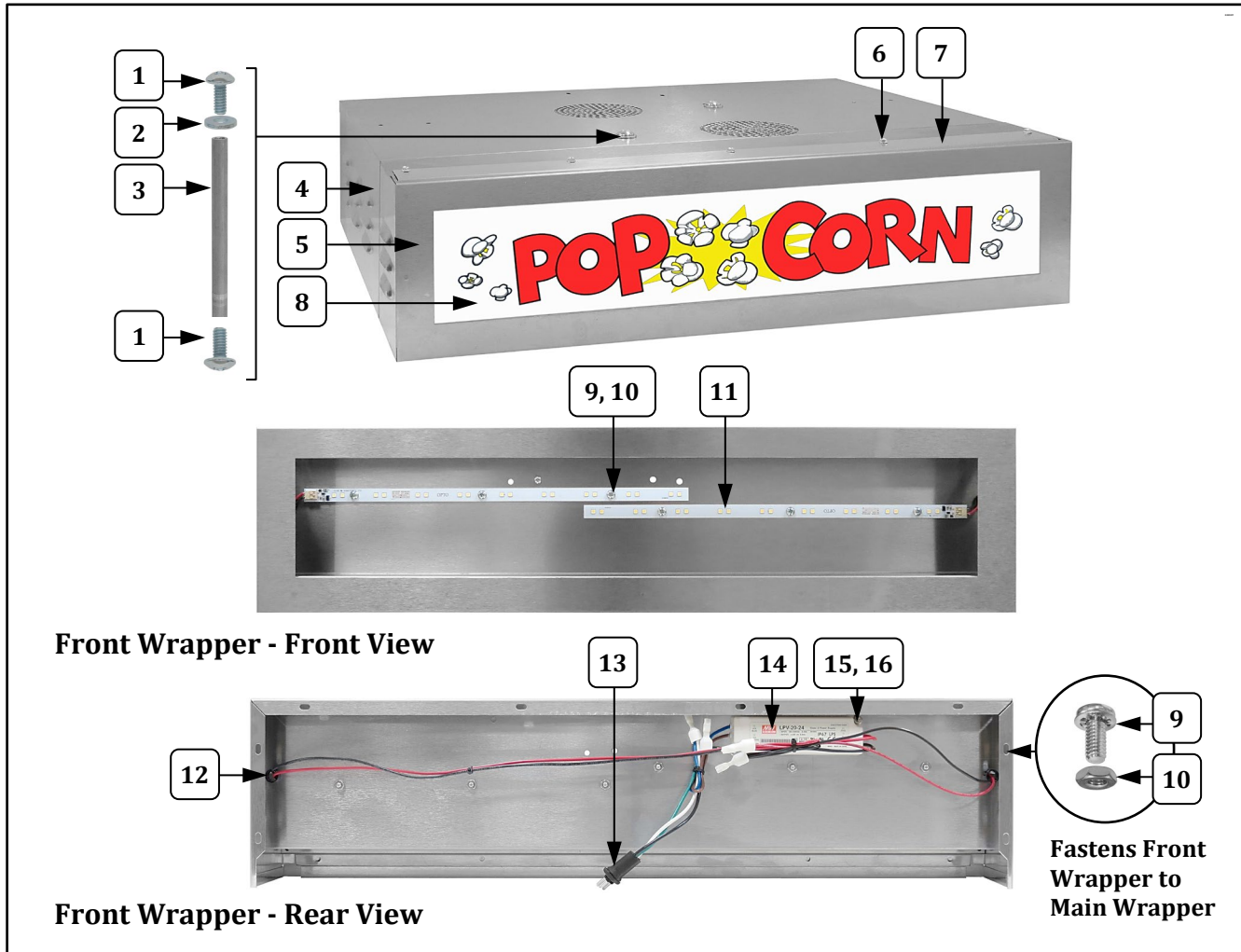


Dome Interior – Parts List

Item	Part Description	Part Number	
		2001	2001ST
1	LED REPLACEMENT NO PLATE	100544	100544
2	POWER SUPPLY 24VDC 20W	55394	
	POWER SUPPLY 24VDC 60W		55586
3	20W POWER SUPPLY BRACKET	55414	
	60W POWER SUPPLY BRACKET		55624
4	120V/60CY EXHAUST BLOWER	47343	47343
5	EXHAUST ELBOW	47506	47507
6	8-32 X 3/4 PHIL PAN MS SS	39007	39007
7	8-32 HEX M/S NUT	74149	74149
8	8 POS TERMINAL BLOCK	47208	47208
9	8-32X3/8 PAN HD PH SCREW	74141	74141
10	8-32 X 1/2 PH PAN W/SEMS	47124	47124
11	KETTLE LEAD IN RECPT	47327	47327
12	CIRCUIT BREAKER 15 AMP	47364	47364
13	RELAY, 120VAC, DPDT	48645	48645
14	120V KETTLE DRIVE MOTOR	47038	47038
15	1/4-20 X 3/4 GRADE 5 BOLT (fastens hanger arm)	74520	74520
16	.625 IN SNAP BUSHING	47282	47282
17	MOLDED RECEPTACLE	47727	61006
18	CONTROL BOX COVER	79278	
19	CONTROL BOX	79277	
20	.500 IN BUSHING SNAP	47236	



Lighted Sign Assembly – Stainless Steel Dome



Front Wrapper - Front View

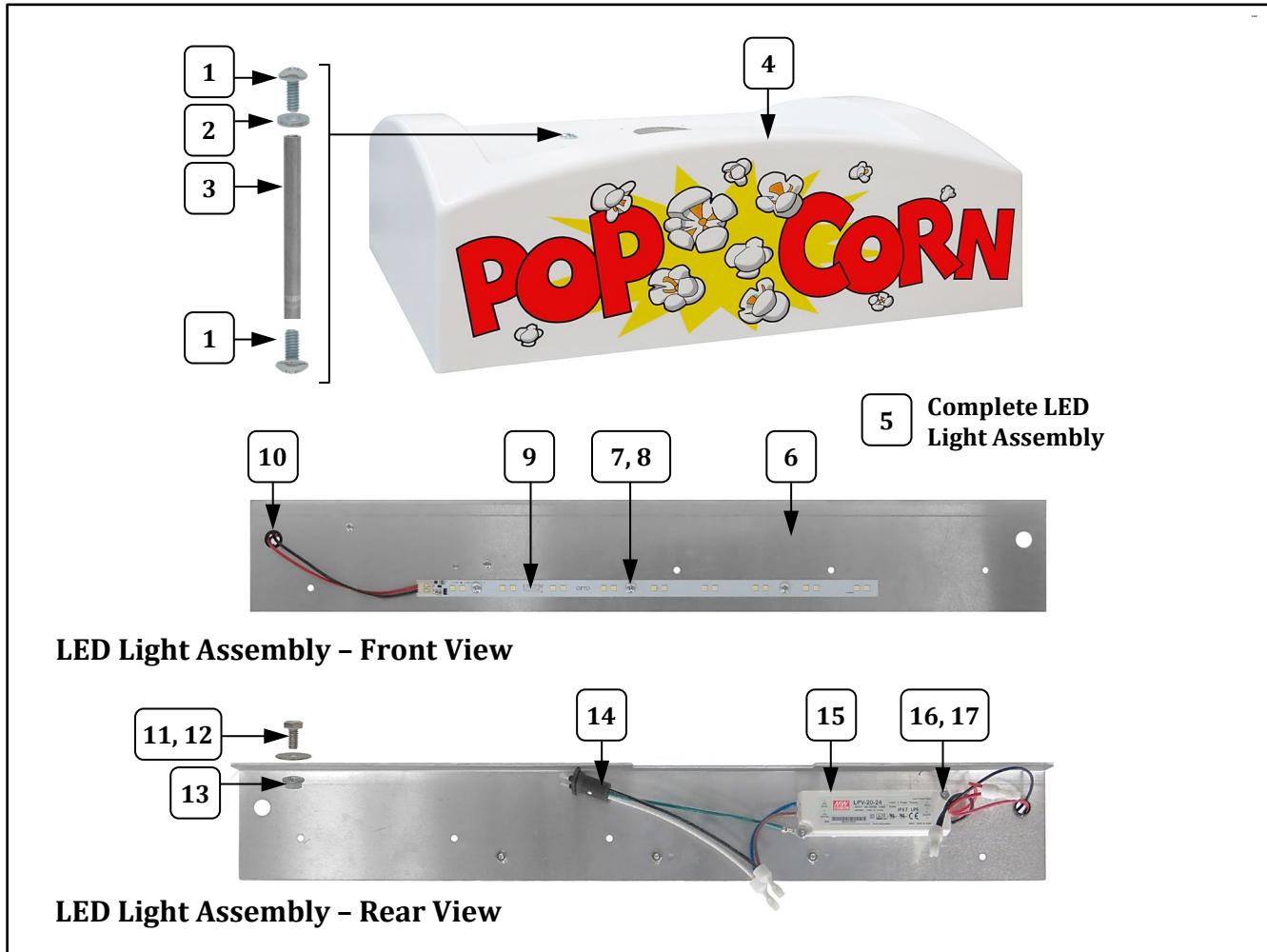
Front Wrapper - Rear View

Fastens Front Wrapper to Main Wrapper

Item	Part Description	Part Number
		2001ST
1	5/16-18 X 5/8 PH TR (fastens dome)	46638
2	5/16 FLAT WASHER (fastens dome)	74134
3	DOME SPACER	54014
4	MAIN WRAPPER	41794
5	FRONT WRAPPER	41797
6	8-32 X 3/8 SLT. (fastens support angle)	42044
7	DOME SUPPORT ANGLE	41316
8	FRONT WRAPPER PLEX SIGN	41559
9	8-32 X 3/8 PH PAN	42227
10	8-32 HEX NUT	74149
11	LED STRIP COOL WHITE	55379
12	.500 IN SNAP BUSHING	47236
13	MOLDED PLUG	47726
14	24VDC 20W POWER SUPPLY	55394
15	6-32 X 3/8 PHIL PAN	39000
16	6-32 NUT	14221



Lighted Sign Assembly – Molded Dome



Item	Part Description	Part Number
		2001
1	5/16-18 X 5/8 PH TR (fastens dome)	46638
2	5/16 FLAT WASHER (fastens dome)	74134
3	DOME SPACER	54014
4	20" X 28" MOLDED DOME	77001
5	LED LIGHT ASSEMBLY	77040
6	LED MOUNTING	55475
7	8-32 X 3/8 PH PAN (fastens LED strip)	42227
8	8-32 HEX NUT (fastens LED Strip)	74149
9	LED STRIP COOL WHITE	55379
10	.500 IN SNAP BUSHING	47236
11	1/4-20 X 1/2 HEX HD (fastens LED mount.)	14821
12	FENDER WASHER (fastens LED mount.)	82101
13	1/4-20 SERRATED NUT (fastens LED mount.)	46311
14	MOLDED PLUG	47726
15	24VDC 20W POWER SUPPLY	55394
16	6-32 X 3/8 PHIL PAN (fastens power supply)	39000
17	6-32 NUT (fastens power supply)	14221



Safety Labels

Unit Labels

Power Cord Label

Item	Part Description	Part Number
		All Models
1	UNIVERSAL POPPER DECAL	41019
2	MAIN GROUND LABEL	42375
3	WARNING, SURFACE CONTACT	87087
4	CONDUIT WARNING LABEL	82840
5	WARNING LABEL CORD	68720

Accessories



Item	Part Description	Part Number
		All Models
1	STAMPED ALUM SCOOP	2071
2	MEASURE 20 CC	47680
3	MEASURE 6 OZ	49049
4	16OZ CORN MEASURE W/HANDL	68050



WARRANTY

Gold Medal Products Co. warrants to the original purchaser each item of its manufacture to be free of defects in workmanship and material under normal use and service. Gold Medal Products Co.'s obligation under this warranty is limited solely to repairing or replacing parts, f.o.b. Cincinnati, Ohio, which in its judgment are defective in workmanship or material and which are returned, freight prepaid, to its Cincinnati, Ohio factory or other designated point. Except for "Perishable Parts" on specific machines, the above warranty applies for a period of two (2) years from the date of original sale to the original purchaser of equipment when recommended operating instructions and maintenance procedures have been followed. These are packed with the machine. Parts warranty is two (2) years, labor is six (6) months.

THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, AND OF ALL OTHER OBLIGATIONS OR LIABILITIES ON OUR PART, INCLUDING THE IMPLIED WARRANTY OF MERCHANTABILITY. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF. In no event shall Gold Medal Products Co. be liable for special, incidental or consequential damages. No claim under this warranty will be honored if the equipment covered has been misused, neglected, damaged in transit, or has been tampered with or changed in any way. No claim under this warranty shall be honored in the event that components in the unit at the time of the claim were not supplied or approved by Gold Medal Products Co. This warranty is effective only when electrical items have been properly attached to city utility lines only at proper voltages. This warranty is not transferable without the written consent of Gold Medal Products Co.

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