

# INSTALLATION INSTRUCTIONS

## Inspection of Shipment

After unpacking, check thoroughly for any damage which may have occurred in transit. Claims should be filed immediately with the transportation company. The warranty does not cover damage that occurs in transit, or damage caused by abuse, or consequential damage due to the operation of this machine, since it is beyond our control (reference warranty in back of manual).

## Manual

Read and understand the operator's manual and all other safety instructions before using this equipment. To order copies of the operator's manual go to [gmpopcorn.com](http://gmpopcorn.com) or write to Gold Medal Products Co., 10700 Medallion Drive, Cincinnati, OH 45241 USA 1-(800)-543-0862.

## Model Description

The Digital Mark 20 Corn Treat Unit has a 20 gallon capacity and is available with either right hand or left hand dump capability (see below for unit description). For electrical specifications, refer to the Electrical Requirements section of this manual.

### 240 Volt Corn Treat Units

**2620D:** Mark 20 with Digital Heat Control, Right Hand Dump

**2620DT:** Mark 20 with Digital Heat Control, Right Hand Dump, and Dual Timer

**2621D:** Mark 20 with Digital Heat Control, Left Hand Dump

**2621DT:** Mark 20 with Digital Heat Control, Left Hand Dump, and Dual Timer

### 208 Volt Corn Treat Units

**2630D:** Mark 20 with Digital Heat Control, Right Hand Dump

**2630DT:** Mark 20 with Digital Heat Control, Right Hand Dump, and Dual Timer

**2631D:** Mark 20 with Digital Heat Control and Left Hand Dump

**2631DT:** Mark 20 with Digital Heat Control, Left Hand Dump, and Dual Timer

## Items Included with this Unit



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## Model Description

The Digital Mark 20 Corn Treat Unit has a 20 gallon capacity and is available with either right hand or left hand dump capability (see below for unit description). For electrical specifications, refer to the Electrical Requirements section of this manual.

### 240 Volt Corn Treat Units

**2620D:** Mark 20 with Digital Heat Control, Right Hand Dump

**2620DT:** Mark 20 with Digital Heat Control, Right Hand Dump, and Dual Timer

**2621D:** Mark 20 with Digital Heat Control, Left Hand Dump

**2621DT:** Mark 20 with Digital Heat Control, Left Hand Dump, and Dual Timer

### 208 Volt Corn Treat Units

**2630D:** Mark 20 with Digital Heat Control, Right Hand Dump

**2630DT:** Mark 20 with Digital Heat Control, Right Hand Dump, and Dual Timer

**2631D:** Mark 20 with Digital Heat Control and Left Hand Dump

**2631DT:** Mark 20 with Digital Heat Control, Left Hand Dump, and Dual Timer

## Items Included with this Unit



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## Model Description

The Digital Mark 20 Corn Treat Unit has a 20 gallon capacity and is available with either right hand or left hand dump capability (see below for unit description). For electrical specifications, refer to the Electrical Requirements section of this manual.

### 240 Volt Corn Treat Units

**2620D:** Mark 20 with Digital Heat Control, Right Hand Dump

**2620DT:** Mark 20 with Digital Heat Control, Right Hand Dump, and Dual Timer

**2621D:** Mark 20 with Digital Heat Control, Left Hand Dump

**2621DT:** Mark 20 with Digital Heat Control, Left Hand Dump, and Dual Timer

### 208 Volt Corn Treat Units

**2630D:** Mark 20 with Digital Heat Control, Right Hand Dump

**2630DT:** Mark 20 with Digital Heat Control, Right Hand Dump, and Dual Timer

**2631D:** Mark 20 with Digital Heat Control and Left Hand Dump

**2631DT:** Mark 20 with Digital Heat Control, Left Hand Dump, and Dual Timer

## Items Included with this Unit



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## Model Description

The Digital Mark 20 Corn Treat Unit has a 20 gallon capacity and is available with either right hand or left hand dump capability (see below for unit description). For electrical specifications, refer to the Electrical Requirements section of this manual.

### 240 Volt Corn Treat Units

**2620D:** Mark 20 with Digital Heat Control, Right Hand Dump

**2620DT:** Mark 20 with Digital Heat Control, Right Hand Dump, and Dual Timer

**2621D:** Mark 20 with Digital Heat Control, Left Hand Dump

**2621DT:** Mark 20 with Digital Heat Control, Left Hand Dump, and Dual Timer

### 208 Volt Corn Treat Units

**2630D:** Mark 20 with Digital Heat Control, Right Hand Dump

**2630DT:** Mark 20 with Digital Heat Control, Right Hand Dump, and Dual Timer

**2631D:** Mark 20 with Digital Heat Control and Left Hand Dump

**2631DT:** Mark 20 with Digital Heat Control, Left Hand Dump, and Dual Timer

## Items Included with this Unit



## Cabinet Exterior



Item	Parts Description	Part Number
		All Models
1	LID ASSEMBLY	<a href="#">48827</a>
2	2 POSITION BRACKET	<a href="#">46153</a>
3	1/4-20 X 3/4 GRADE 5 BOLT	<a href="#">74520</a>
4	1/4-20 SERRATED LOCK NUT	<a href="#">46311</a>
5	CONTROL BOX COVER	<a href="#">55453</a>
6	8-32 X 1/4 PHIL PAN M/S	<a href="#">87314</a>

## Cabinet Exterior



Item	Parts Description	Part Number
		All Models
1	LID ASSEMBLY	<a href="#">48827</a>
2	2 POSITION BRACKET	<a href="#">46153</a>
3	1/4-20 X 3/4 GRADE 5 BOLT	<a href="#">74520</a>
4	1/4-20 SERRATED LOCK NUT	<a href="#">46311</a>
5	CONTROL BOX COVER	<a href="#">55453</a>
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		All Models
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2	2 POSITION BRACKET	<a href="#">46153</a>
3	1/4-20 X 3/4 GRADE 5 BOLT	<a href="#">74520</a>
4	1/4-20 SERRATED LOCK NUT	<a href="#">46311</a>
5	CONTROL BOX COVER	<a href="#">55453</a>
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		All Models
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3	1/4-20 X 3/4 GRADE 5 BOLT	<a href="#">74520</a>
4	1/4-20 SERRATED LOCK NUT	<a href="#">46311</a>
5	CONTROL BOX COVER	<a href="#">55453</a>
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		All Models
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3	1/4-20 X 3/4 GRADE 5 BOLT	<a href="#">74520</a>
4	1/4-20 SERRATED LOCK NUT	<a href="#">46311</a>
5	CONTROL BOX COVER	<a href="#">55453</a>
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## Cabinet Exterior



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		All Models
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2	2 POSITION BRACKET	<a href="#">46153</a>
3	1/4-20 X 3/4 GRADE 5 BOLT	<a href="#">74520</a>
4	1/4-20 SERRATED LOCK NUT	<a href="#">46311</a>
5	CONTROL BOX COVER	<a href="#">55453</a>
6	8-32 X 1/4 PHIL PAN M/S	<a href="#">87314</a>



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



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Item	Parts Description	Part Number	
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2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

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3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
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5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
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26*	RT DUMP BAR WELDMENT	48841	
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27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



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5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
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6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
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Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Cabinet Exterior/Spring Assembly – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D, 2620DT 2630D, 2630DT	LH Models 2621D, 2621DT 2631D, 2631DT
1	KETTLE LEAD IN ASSY (includes connectors)	69867	69867
2**	POWER CORD, 50A PLUG	89810	89810
3	STRAIN RELIEF T&B 3304	82227	82227
4	1/4-20 X 3/4 HEX CAP 18-8	12515	12515
5	FLAT WASHER 1/4 STAINLESS	87261	87261
6	1/4-20 SERRATED LOCK NUT (top side of bracket use a 1/4-20 ESLOK Hex Nut)	46311	46311
7	KETTLE MTNG BRKT MACHINED	48812	48812
8	KETTLE STOP	70047	70047
9	HEX NUT 1/4-20 ESLOK	42361	42361
10	SPRING RETAINER ROD	82551	82551
11	SET COLLAR 1/2ID X 7/8OD	47326	47326
12	SET SCREW 1/4-20 X 3/16	47751	47751
13	GRIP, HANDLE BAR	46028	46028
14	TILT LEVER, MARK 10 CTC	46488	46488
15	1/4-20 X 3/4 GRADE 5 BOLT	74520	74520
16	KEY (.187 X .187 X 3/4)	12509	12509
17	SET SCREW 1/4-20 X 3/8	74125	74125
18	HUB	48839	48839
19	COILED SPRING PIN	48883	48883
20	RT SPRING & DUMP BAR ASSEMBLY (includes items listed below)	48842	
	LT SPRING & DUMP BAR ASSEMBLY (includes items listed below)		48882
21	COLLAR	74661	74661
22	SET SCREW, 5/16-18 X 5/8 (3 req'd. per collar)	74662	74662
23	TORSION SPRING	74660	74660
24	SPACER	74658	74658
25	SPACER,LARGE (DUMP SIDE) - Concave side fits up against bracket weld on Dump Bar Shaft	74659	74659
26*	RT DUMP BAR WELDMENT	48841	
	LEFT DUMP SHAFT WELDMENT		48881
27	SPACER,LARGE (CUSTOMER SIDE)	74690	74690



## Kettle and Drum – Parts List

Item	Parts Description	Part Number
		All Models
1	WING NUT, #8-32	89126
2	8-32 X 3/8 PAN HD PH M/S	12389
3	BLENDING STRIP	46702
4	MIXING DRUM	48819
5	MIXER PADDLE ASSY (includes Mix Paddle, Hex Nut and Plunger)	111408
6	MIXER PADDLE MACHINED	111407
7	HEX NUT 5/8-11	111402
8	PLUNGER 5/8-11	111401
9	HUB SEAL ASSY MARK 10,20 (includes Oil Seal, Hub Body, and O-Ring)	46646
10	O-RING 1 3/4ID X 2OD	46641
11	HUB SEAL (If Hub Seal needs replacement, Gold Medal recommends replacing the assembly.)	46640
12	HUB SEAL BODY	46642
13	DRIVE SHAFT	111406
14	RETAIN RING MARK 20	48820
15	DRUM SEAL MARK 20	48822
16	KEY (.187 X .187 X 3/4 )	12509
17	KETTLE ASSY, ELECTRONIC (includes Shaft, Hub Seal Assy, Retaining Ring and Gasket; also see Kettle Bottom and Kettle Element View sections for itemized parts breakdown).	48828



## Kettle and Drum – Parts List

Item	Parts Description	Part Number
		All Models
1	WING NUT, #8-32	89126
2	8-32 X 3/8 PAN HD PH M/S	12389
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4	MIXING DRUM	48819
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6	MIXER PADDLE MACHINED	111407
7	HEX NUT 5/8-11	111402
8	PLUNGER 5/8-11	111401
9	HUB SEAL ASSY MARK 10,20 (includes Oil Seal, Hub Body, and O-Ring)	46646
10	O-RING 1 3/4ID X 2OD	46641
11	HUB SEAL (If Hub Seal needs replacement, Gold Medal recommends replacing the assembly.)	46640
12	HUB SEAL BODY	46642
13	DRIVE SHAFT	111406
14	RETAIN RING MARK 20	48820
15	DRUM SEAL MARK 20	48822
16	KEY (.187 X .187 X 3/4 )	12509
17	KETTLE ASSY, ELECTRONIC (includes Shaft, Hub Seal Assy, Retaining Ring and Gasket; also see Kettle Bottom and Kettle Element View sections for itemized parts breakdown).	48828



## Kettle and Drum – Parts List

Item	Parts Description	Part Number
		All Models
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3	BLENDING STRIP	46702
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5	MIXER PADDLE ASSY (includes Mix Paddle, Hex Nut and Plunger)	111408
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7	HEX NUT 5/8-11	111402
8	PLUNGER 5/8-11	111401
9	HUB SEAL ASSY MARK 10,20 (includes Oil Seal, Hub Body, and O-Ring)	46646
10	O-RING 1 3/4ID X 2OD	46641
11	HUB SEAL (If Hub Seal needs replacement, Gold Medal recommends replacing the assembly.)	46640
12	HUB SEAL BODY	46642
13	DRIVE SHAFT	111406
14	RETAIN RING MARK 20	48820
15	DRUM SEAL MARK 20	48822
16	KEY (.187 X .187 X 3/4 )	12509
17	KETTLE ASSY, ELECTRONIC (includes Shaft, Hub Seal Assy, Retaining Ring and Gasket; also see Kettle Bottom and Kettle Element View sections for itemized parts breakdown).	48828



## Kettle and Drum – Parts List

Item	Parts Description	Part Number
		All Models
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7	HEX NUT 5/8-11	111402
8	PLUNGER 5/8-11	111401
9	HUB SEAL ASSY MARK 10,20 (includes Oil Seal, Hub Body, and O-Ring)	46646
10	O-RING 1 3/4ID X 2OD	46641
11	HUB SEAL (If Hub Seal needs replacement, Gold Medal recommends replacing the assembly.)	46640
12	HUB SEAL BODY	46642
13	DRIVE SHAFT	111406
14	RETAIN RING MARK 20	48820
15	DRUM SEAL MARK 20	48822
16	KEY (.187 X .187 X 3/4 )	12509
17	KETTLE ASSY, ELECTRONIC (includes Shaft, Hub Seal Assy, Retaining Ring and Gasket; also see Kettle Bottom and Kettle Element View sections for itemized parts breakdown).	48828



## Kettle and Drum – Parts List

Item	Parts Description	Part Number
		All Models
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3	BLENDING STRIP	46702
4	MIXING DRUM	48819
5	MIXER PADDLE ASSY (includes Mix Paddle, Hex Nut and Plunger)	111408
6	MIXER PADDLE MACHINED	111407
7	HEX NUT 5/8-11	111402
8	PLUNGER 5/8-11	111401
9	HUB SEAL ASSY MARK 10,20 (includes Oil Seal, Hub Body, and O-Ring)	46646
10	O-RING 1 3/4ID X 2OD	46641
11	HUB SEAL (If Hub Seal needs replacement, Gold Medal recommends replacing the assembly.)	46640
12	HUB SEAL BODY	46642
13	DRIVE SHAFT	111406
14	RETAIN RING MARK 20	48820
15	DRUM SEAL MARK 20	48822
16	KEY (.187 X .187 X 3/4 )	12509
17	KETTLE ASSY, ELECTRONIC (includes Shaft, Hub Seal Assy, Retaining Ring and Gasket; also see Kettle Bottom and Kettle Element View sections for itemized parts breakdown).	48828



## Kettle and Drum – Parts List

Item	Parts Description	Part Number
		All Models
1	WING NUT, #8-32	89126
2	8-32 X 3/8 PAN HD PH M/S	12389
3	BLENDING STRIP	46702
4	MIXING DRUM	48819
5	MIXER PADDLE ASSY (includes Mix Paddle, Hex Nut and Plunger)	111408
6	MIXER PADDLE MACHINED	111407
7	HEX NUT 5/8-11	111402
8	PLUNGER 5/8-11	111401
9	HUB SEAL ASSY MARK 10,20 (includes Oil Seal, Hub Body, and O-Ring)	46646
10	O-RING 1 3/4ID X 2OD	46641
11	HUB SEAL (If Hub Seal needs replacement, Gold Medal recommends replacing the assembly.)	46640
12	HUB SEAL BODY	46642
13	DRIVE SHAFT	111406
14	RETAIN RING MARK 20	48820
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16	KEY (.187 X .187 X 3/4 )	12509
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## Kettle Bottom Plate/Motor Mount – Parts Breakdown

Item	Parts Description	Part Number
		All Models
1	KETTLE ASSY, ELECTRONIC (see Kettle Bottom and Kettle Element View sections for itemized parts breakdown)	48828
2	KETTLE REST BUMPER (rubber bumper)	83111
3	KETTLE REST (metal rest/holds rubber bumper)	83110
4	1/4-20 X 3/4 GRADE 5 BOLT	74520
5	DRIVE COUPLING	48826
6	.187 X .187 X 3/4 KEY	12509
7	JUNCTION BOX COVER	83262
8	8-32 X 1/2 SLOTTED H W H (screws for cover)	49379
9	JUNCTION BOX LEAD-SIDE	68875
10	JUNCTION BOX TERMINAL-SIDE	83261
11	8-32 SERRATED FLANGE NUT	61151
12	TERMINAL BLOCK KETTLE	41129
13	8-32 HEX M/S NUT	74149
14	8-32 X 3/4 PHIL PAN MS SS	39007
15	WASHER #8 INTERNAL TOOTH	74150
16	KETTLE LEAD IN ASSY (includes connectors)	69867
17	BOTTOM PLATE	48817
18	1/4-20 X 1/2 HX HD SCREW	12382
19	WASHER 1/4 INTERNAL TOOTH	12383
20	MOTOR MOUNT (Bracket)	48818
21	5/16-18 X 1/2 HHC GRADE 2	47206
22	5/16-18 SERRATED LOCK NUT	49317
23	HEX BOLT 3/8-16 X 3/4	20051
24	PIVOT CASTING MACHINED	48810
25	1/4-20 X 1 HX HD C S 18-8 (fastens motor)	12185
26	MOTOR SPACER	67207
27	1/4 HP DRIVE MOTOR (includes shaft key)	48880
28	STRAIN RELIEF T&B 3302 (Metal strain relief)	89045
29	STRAIN RELIEF (Plastic Strain Relief on cord end to Control Box)	67060



## Kettle Bottom Plate/Motor Mount – Parts Breakdown

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17	BOTTOM PLATE	48817
18	1/4-20 X 1/2 HX HD SCREW	12382
19	WASHER 1/4 INTERNAL TOOTH	12383
20	MOTOR MOUNT (Bracket)	48818
21	5/16-18 X 1/2 HHC GRADE 2	47206
22	5/16-18 SERRATED LOCK NUT	49317
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20	MOTOR MOUNT (Bracket)	48818
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15	WASHER #8 INTERNAL TOOTH	74150
16	KETTLE LEAD IN ASSY (includes connectors)	69867
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18	1/4-20 X 1/2 HX HD SCREW	12382
19	WASHER 1/4 INTERNAL TOOTH	12383
20	MOTOR MOUNT (Bracket)	48818
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14	8-32 X 3/4 PHIL PAN MS SS	39007
15	WASHER #8 INTERNAL TOOTH	74150
16	KETTLE LEAD IN ASSY (includes connectors)	69867
17	BOTTOM PLATE	48817
18	1/4-20 X 1/2 HX HD SCREW	12382
19	WASHER 1/4 INTERNAL TOOTH	12383
20	MOTOR MOUNT (Bracket)	48818
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3	KETTLE REST (metal rest/holds rubber bumper)	83110
4	1/4-20 X 3/4 GRADE 5 BOLT	74520
5	DRIVE COUPLING	48826
6	.187 X .187 X 3/4 KEY	12509
7	JUNCTION BOX COVER	83262
8	8-32 X 1/2 SLOTTED H W H (screws for cover)	49379
9	JUNCTION BOX LEAD-SIDE	68875
10	JUNCTION BOX TERMINAL-SIDE	83261
11	8-32 SERRATED FLANGE NUT	61151
12	TERMINAL BLOCK KETTLE	41129
13	8-32 HEX M/S NUT	74149
14	8-32 X 3/4 PHIL PAN MS SS	39007
15	WASHER #8 INTERNAL TOOTH	74150
16	KETTLE LEAD IN ASSY (includes connectors)	69867
17	BOTTOM PLATE	48817
18	1/4-20 X 1/2 HX HD SCREW	12382
19	WASHER 1/4 INTERNAL TOOTH	12383
20	MOTOR MOUNT (Bracket)	48818
21	5/16-18 X 1/2 HHC GRADE 2	47206
22	5/16-18 SERRATED LOCK NUT	49317
23	HEX BOLT 3/8-16 X 3/4	20051
24	PIVOT CASTING MACHINED	48810
25	1/4-20 X 1 HX HD C S 18-8 (fastens motor)	12185
26	MOTOR SPACER	67207
27	1/4 HP DRIVE MOTOR (includes shaft key)	48880
28	STRAIN RELIEF T&B 3302 (Metal strain relief)	89045
29	STRAIN RELIEF (Plastic Strain Relief on cord end to Control Box)	67060



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27	1/4 HP DRIVE MOTOR (includes shaft key)	48880
28	STRAIN RELIEF T&B 3302 (Metal strain relief)	89045
29	STRAIN RELIEF (Plastic Strain Relief on cord end to Control Box)	67060



## Kettle Bottom Plate/Motor Mount – Parts Breakdown

Item	Parts Description	Part Number
		All Models
1	KETTLE ASSY, ELECTRONIC (see Kettle Bottom and Kettle Element View sections for itemized parts breakdown)	48828
2	KETTLE REST BUMPER (rubber bumper)	83111
3	KETTLE REST (metal rest/holds rubber bumper)	83110
4	1/4-20 X 3/4 GRADE 5 BOLT	74520
5	DRIVE COUPLING	48826
6	.187 X .187 X 3/4 KEY	12509
7	JUNCTION BOX COVER	83262
8	8-32 X 1/2 SLOTTED H W H (screws for cover)	49379
9	JUNCTION BOX LEAD-SIDE	68875
10	JUNCTION BOX TERMINAL-SIDE	83261
11	8-32 SERRATED FLANGE NUT	61151
12	TERMINAL BLOCK KETTLE	41129
13	8-32 HEX M/S NUT	74149
14	8-32 X 3/4 PHIL PAN MS SS	39007
15	WASHER #8 INTERNAL TOOTH	74150
16	KETTLE LEAD IN ASSY (includes connectors)	69867
17	BOTTOM PLATE	48817
18	1/4-20 X 1/2 HX HD SCREW	12382
19	WASHER 1/4 INTERNAL TOOTH	12383
20	MOTOR MOUNT (Bracket)	48818
21	5/16-18 X 1/2 HHC GRADE 2	47206
22	5/16-18 SERRATED LOCK NUT	49317
23	HEX BOLT 3/8-16 X 3/4	20051
24	PIVOT CASTING MACHINED	48810
25	1/4-20 X 1 HX HD C S 18-8 (fastens motor)	12185
26	MOTOR SPACER	67207
27	1/4 HP DRIVE MOTOR (includes shaft key)	48880
28	STRAIN RELIEF T&B 3302 (Metal strain relief)	89045
29	STRAIN RELIEF (Plastic Strain Relief on cord end to Control Box)	67060



## Kettle Bottom Plate/Motor Mount – Parts Breakdown

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		All Models
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5	DRIVE COUPLING	48826
6	.187 X .187 X 3/4 KEY	12509
7	JUNCTION BOX COVER	83262
8	8-32 X 1/2 SLOTTED H W H (screws for cover)	49379
9	JUNCTION BOX LEAD-SIDE	68875
10	JUNCTION BOX TERMINAL-SIDE	83261
11	8-32 SERRATED FLANGE NUT	61151
12	TERMINAL BLOCK KETTLE	41129
13	8-32 HEX M/S NUT	74149
14	8-32 X 3/4 PHIL PAN MS SS	39007
15	WASHER #8 INTERNAL TOOTH	74150
16	KETTLE LEAD IN ASSY (includes connectors)	69867
17	BOTTOM PLATE	48817
18	1/4-20 X 1/2 HX HD SCREW	12382
19	WASHER 1/4 INTERNAL TOOTH	12383
20	MOTOR MOUNT (Bracket)	48818
21	5/16-18 X 1/2 HHC GRADE 2	47206
22	5/16-18 SERRATED LOCK NUT	49317
23	HEX BOLT 3/8-16 X 3/4	20051
24	PIVOT CASTING MACHINED	48810
25	1/4-20 X 1 HX HD C S 18-8 (fastens motor)	12185
26	MOTOR SPACER	67207
27	1/4 HP DRIVE MOTOR (includes shaft key)	48880
28	STRAIN RELIEF T&B 3302 (Metal strain relief)	89045
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5	DRIVE COUPLING	48826
6	.187 X .187 X 3/4 KEY	12509
7	JUNCTION BOX COVER	83262
8	8-32 X 1/2 SLOTTED H W H (screws for cover)	49379
9	JUNCTION BOX LEAD-SIDE	68875
10	JUNCTION BOX TERMINAL-SIDE	83261
11	8-32 SERRATED FLANGE NUT	61151
12	TERMINAL BLOCK KETTLE	41129
13	8-32 HEX M/S NUT	74149
14	8-32 X 3/4 PHIL PAN MS SS	39007
15	WASHER #8 INTERNAL TOOTH	74150
16	KETTLE LEAD IN ASSY (includes connectors)	69867
17	BOTTOM PLATE	48817
18	1/4-20 X 1/2 HX HD SCREW	12382
19	WASHER 1/4 INTERNAL TOOTH	12383
20	MOTOR MOUNT (Bracket)	48818
21	5/16-18 X 1/2 HHC GRADE 2	47206
22	5/16-18 SERRATED LOCK NUT	49317
23	HEX BOLT 3/8-16 X 3/4	20051
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26	MOTOR SPACER	67207
27	1/4 HP DRIVE MOTOR (includes shaft key)	48880
28	STRAIN RELIEF T&B 3302 (Metal strain relief)	89045
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5	DRIVE COUPLING	48826
6	.187 X .187 X 3/4 KEY	12509
7	JUNCTION BOX COVER	83262
8	8-32 X 1/2 SLOTTED H W H (screws for cover)	49379
9	JUNCTION BOX LEAD-SIDE	68875
10	JUNCTION BOX TERMINAL-SIDE	83261
11	8-32 SERRATED FLANGE NUT	61151
12	TERMINAL BLOCK KETTLE	41129
13	8-32 HEX M/S NUT	74149
14	8-32 X 3/4 PHIL PAN MS SS	39007
15	WASHER #8 INTERNAL TOOTH	74150
16	KETTLE LEAD IN ASSY (includes connectors)	69867
17	BOTTOM PLATE	48817
18	1/4-20 X 1/2 HX HD SCREW	12382
19	WASHER 1/4 INTERNAL TOOTH	12383
20	MOTOR MOUNT (Bracket)	48818
21	5/16-18 X 1/2 HHC GRADE 2	47206
22	5/16-18 SERRATED LOCK NUT	49317
23	HEX BOLT 3/8-16 X 3/4	20051
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6	.187 X .187 X 3/4 KEY	12509
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11	8-32 SERRATED FLANGE NUT	61151
12	TERMINAL BLOCK KETTLE	41129
13	8-32 HEX M/S NUT	74149
14	8-32 X 3/4 PHIL PAN MS SS	39007
15	WASHER #8 INTERNAL TOOTH	74150
16	KETTLE LEAD IN ASSY (includes connectors)	69867
17	BOTTOM PLATE	48817
18	1/4-20 X 1/2 HX HD SCREW	12382
19	WASHER 1/4 INTERNAL TOOTH	12383
20	MOTOR MOUNT (Bracket)	48818
21	5/16-18 X 1/2 HHC GRADE 2	47206
22	5/16-18 SERRATED LOCK NUT	49317
23	HEX BOLT 3/8-16 X 3/4	20051
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10	JUNCTION BOX TERMINAL-SIDE	83261
11	8-32 SERRATED FLANGE NUT	61151
12	TERMINAL BLOCK KETTLE	41129
13	8-32 HEX M/S NUT	74149
14	8-32 X 3/4 PHIL PAN MS SS	39007
15	WASHER #8 INTERNAL TOOTH	74150
16	KETTLE LEAD IN ASSY (includes connectors)	69867
17	BOTTOM PLATE	48817
18	1/4-20 X 1/2 HX HD SCREW	12382
19	WASHER 1/4 INTERNAL TOOTH	12383
20	MOTOR MOUNT (Bracket)	48818
21	5/16-18 X 1/2 HHC GRADE 2	47206
22	5/16-18 SERRATED LOCK NUT	49317
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13	8-32 HEX M/S NUT	74149
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19	WASHER 1/4 INTERNAL TOOTH	12383
20	MOTOR MOUNT (Bracket)	48818
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10	JUNCTION BOX TERMINAL-SIDE	83261
11	8-32 SERRATED FLANGE NUT	61151
12	TERMINAL BLOCK KETTLE	41129
13	8-32 HEX M/S NUT	74149
14	8-32 X 3/4 PHIL PAN MS SS	39007
15	WASHER #8 INTERNAL TOOTH	74150
16	KETTLE LEAD IN ASSY (includes connectors)	69867
17	BOTTOM PLATE	48817
18	1/4-20 X 1/2 HX HD SCREW	12382
19	WASHER 1/4 INTERNAL TOOTH	12383
20	MOTOR MOUNT (Bracket)	48818
21	5/16-18 X 1/2 HHC GRADE 2	47206
22	5/16-18 SERRATED LOCK NUT	49317
23	HEX BOLT 3/8-16 X 3/4	20051
24	PIVOT CASTING MACHINED	48810
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27	1/4 HP DRIVE MOTOR (includes shaft key)	48880
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5	DRIVE COUPLING	48826
6	.187 X .187 X 3/4 KEY	12509
7	JUNCTION BOX COVER	83262
8	8-32 X 1/2 SLOTTED H W H (screws for cover)	49379
9	JUNCTION BOX LEAD-SIDE	68875
10	JUNCTION BOX TERMINAL-SIDE	83261
11	8-32 SERRATED FLANGE NUT	61151
12	TERMINAL BLOCK KETTLE	41129
13	8-32 HEX M/S NUT	74149
14	8-32 X 3/4 PHIL PAN MS SS	39007
15	WASHER #8 INTERNAL TOOTH	74150
16	KETTLE LEAD IN ASSY (includes connectors)	69867
17	BOTTOM PLATE	48817
18	1/4-20 X 1/2 HX HD SCREW	12382
19	WASHER 1/4 INTERNAL TOOTH	12383
20	MOTOR MOUNT (Bracket)	48818
21	5/16-18 X 1/2 HHC GRADE 2	47206
22	5/16-18 SERRATED LOCK NUT	49317
23	HEX BOLT 3/8-16 X 3/4	20051
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25	1/4-20 X 1 HX HD C S 18-8 (fastens motor)	12185
26	MOTOR SPACER	67207
27	1/4 HP DRIVE MOTOR (includes shaft key)	48880
28	STRAIN RELIEF T&B 3302 (Metal strain relief)	89045
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## Kettle Element View – Parts List

Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
2	ELEMENT SHIM	68787	68787
3	BUSHING, MIX BOWL (2 Required, one used on top and one on bottom)	46484	46484
4	ELEMENT CLAMP – Short (8 required)	48832	48832
5	ELEMENT CLAMP – Long (8 required)	48831	48831
6	1/4-20 X 1/2 SHCS	46722	46722
7	HEX NUT 1/4-20	74133	74133
8	1/4-20 x 1.25 SET SCREW	69140	69140
9	NUT RETAINER	50190	50190
10	THERMOSTAT KETTLE L-510	82219	82219
11*	RTD HEAT SENSOR	46299	46299
12	1800W 230V TUBULAR ELEMENT	48650EX	
	1800W 208V ELEMENT		69863
13	2700W 240V HEAT ELEMENT	46498	
	2700W 208V ELEMENT		69864
14	2100 WATT 240V HEAT ELEMENT	48887	
	2100W 208V ELEMENT		69865



## Kettle Element View – Parts List

Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
2	ELEMENT SHIM	68787	68787
3	BUSHING, MIX BOWL (2 Required, one used on top and one on bottom)	46484	46484
4	ELEMENT CLAMP – Short (8 required)	48832	48832
5	ELEMENT CLAMP – Long (8 required)	48831	48831
6	1/4-20 X 1/2 SHCS	46722	46722
7	HEX NUT 1/4-20	74133	74133
8	1/4-20 x 1.25 SET SCREW	69140	69140
9	NUT RETAINER	50190	50190
10	THERMOSTAT KETTLE L-510	82219	82219
11*	RTD HEAT SENSOR	46299	46299
12	1800W 230V TUBULAR ELEMENT	48650EX	
	1800W 208V ELEMENT		69863
13	2700W 240V HEAT ELEMENT	46498	
	2700W 208V ELEMENT		69864
14	2100 WATT 240V HEAT ELEMENT	48887	
	2100W 208V ELEMENT		69865



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Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
2	ELEMENT SHIM	68787	68787
3	BUSHING, MIX BOWL (2 Required, one used on top and one on bottom)	46484	46484
4	ELEMENT CLAMP – Short (8 required)	48832	48832
5	ELEMENT CLAMP – Long (8 required)	48831	48831
6	1/4-20 X 1/2 SHCS	46722	46722
7	HEX NUT 1/4-20	74133	74133
8	1/4-20 x 1.25 SET SCREW	69140	69140
9	NUT RETAINER	50190	50190
10	THERMOSTAT KETTLE L-510	82219	82219
11*	RTD HEAT SENSOR	46299	46299
12	1800W 230V TUBULAR ELEMENT	48650EX	
	1800W 208V ELEMENT		69863
13	2700W 240V HEAT ELEMENT	46498	
	2700W 208V ELEMENT		69864
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	2100W 208V ELEMENT		69865



## Kettle Element View – Parts List

Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
2	ELEMENT SHIM	68787	68787
3	BUSHING, MIX BOWL (2 Required, one used on top and one on bottom)	46484	46484
4	ELEMENT CLAMP – Short (8 required)	48832	48832
5	ELEMENT CLAMP – Long (8 required)	48831	48831
6	1/4-20 X 1/2 SHCS	46722	46722
7	HEX NUT 1/4-20	74133	74133
8	1/4-20 x 1.25 SET SCREW	69140	69140
9	NUT RETAINER	50190	50190
10	THERMOSTAT KETTLE L-510	82219	82219
11*	RTD HEAT SENSOR	46299	46299
12	1800W 230V TUBULAR ELEMENT	48650EX	
	1800W 208V ELEMENT		69863
13	2700W 240V HEAT ELEMENT	46498	
	2700W 208V ELEMENT		69864
14	2100 WATT 240V HEAT ELEMENT	48887	
	2100W 208V ELEMENT		69865



## Kettle Element View – Parts List

Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
2	ELEMENT SHIM	68787	68787
3	BUSHING, MIX BOWL (2 Required, one used on top and one on bottom)	46484	46484
4	ELEMENT CLAMP – Short (8 required)	48832	48832
5	ELEMENT CLAMP – Long (8 required)	48831	48831
6	1/4-20 X 1/2 SHCS	46722	46722
7	HEX NUT 1/4-20	74133	74133
8	1/4-20 x 1.25 SET SCREW	69140	69140
9	NUT RETAINER	50190	50190
10	THERMOSTAT KETTLE L-510	82219	82219
11*	RTD HEAT SENSOR	46299	46299
12	1800W 230V TUBULAR ELEMENT	48650EX	
	1800W 208V ELEMENT		69863
13	2700W 240V HEAT ELEMENT	46498	
	2700W 208V ELEMENT		69864
14	2100 WATT 240V HEAT ELEMENT	48887	
	2100W 208V ELEMENT		69865



## Kettle Element View – Parts List

Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
2	ELEMENT SHIM	68787	68787
3	BUSHING, MIX BOWL (2 Required, one used on top and one on bottom)	46484	46484
4	ELEMENT CLAMP – Short (8 required)	48832	48832
5	ELEMENT CLAMP – Long (8 required)	48831	48831
6	1/4-20 X 1/2 SHCS	46722	46722
7	HEX NUT 1/4-20	74133	74133
8	1/4-20 x 1.25 SET SCREW	69140	69140
9	NUT RETAINER	50190	50190
10	THERMOSTAT KETTLE L-510	82219	82219
11*	RTD HEAT SENSOR	46299	46299
12	1800W 230V TUBULAR ELEMENT	48650EX	
	1800W 208V ELEMENT		69863
13	2700W 240V HEAT ELEMENT	46498	
	2700W 208V ELEMENT		69864
14	2100 WATT 240V HEAT ELEMENT	48887	
	2100W 208V ELEMENT		69865



## Kettle Element View – Parts List

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		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
2	ELEMENT SHIM	68787	68787
3	BUSHING, MIX BOWL (2 Required, one used on top and one on bottom)	46484	46484
4	ELEMENT CLAMP – Short (8 required)	48832	48832
5	ELEMENT CLAMP – Long (8 required)	48831	48831
6	1/4-20 X 1/2 SHCS	46722	46722
7	HEX NUT 1/4-20	74133	74133
8	1/4-20 x 1.25 SET SCREW	69140	69140
9	NUT RETAINER	50190	50190
10	THERMOSTAT KETTLE L-510	82219	82219
11*	RTD HEAT SENSOR	46299	46299
12	1800W 230V TUBULAR ELEMENT	48650EX	
	1800W 208V ELEMENT		69863
13	2700W 240V HEAT ELEMENT	46498	
	2700W 208V ELEMENT		69864
14	2100 WATT 240V HEAT ELEMENT	48887	
	2100W 208V ELEMENT		69865



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Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
2	ELEMENT SHIM	68787	68787
3	BUSHING, MIX BOWL (2 Required, one used on top and one on bottom)	46484	46484
4	ELEMENT CLAMP – Short (8 required)	48832	48832
5	ELEMENT CLAMP – Long (8 required)	48831	48831
6	1/4-20 X 1/2 SHCS	46722	46722
7	HEX NUT 1/4-20	74133	74133
8	1/4-20 x 1.25 SET SCREW	69140	69140
9	NUT RETAINER	50190	50190
10	THERMOSTAT KETTLE L-510	82219	82219
11*	RTD HEAT SENSOR	46299	46299
12	1800W 230V TUBULAR ELEMENT	48650EX	
	1800W 208V ELEMENT		69863
13	2700W 240V HEAT ELEMENT	46498	
	2700W 208V ELEMENT		69864
14	2100 WATT 240V HEAT ELEMENT	48887	
	2100W 208V ELEMENT		69865



## Kettle Element View – Parts List

Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
2	ELEMENT SHIM	68787	68787
3	BUSHING, MIX BOWL (2 Required, one used on top and one on bottom)	46484	46484
4	ELEMENT CLAMP – Short (8 required)	48832	48832
5	ELEMENT CLAMP – Long (8 required)	48831	48831
6	1/4-20 X 1/2 SHCS	46722	46722
7	HEX NUT 1/4-20	74133	74133
8	1/4-20 x 1.25 SET SCREW	69140	69140
9	NUT RETAINER	50190	50190
10	THERMOSTAT KETTLE L-510	82219	82219
11*	RTD HEAT SENSOR	46299	46299
12	1800W 230V TUBULAR ELEMENT	48650EX	
	1800W 208V ELEMENT		69863
13	2700W 240V HEAT ELEMENT	46498	
	2700W 208V ELEMENT		69864
14	2100 WATT 240V HEAT ELEMENT	48887	
	2100W 208V ELEMENT		69865



## Kettle Element View – Parts List

Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
2	ELEMENT SHIM	68787	68787
3	BUSHING, MIX BOWL (2 Required, one used on top and one on bottom)	46484	46484
4	ELEMENT CLAMP – Short (8 required)	48832	48832
5	ELEMENT CLAMP – Long (8 required)	48831	48831
6	1/4-20 X 1/2 SHCS	46722	46722
7	HEX NUT 1/4-20	74133	74133
8	1/4-20 x 1.25 SET SCREW	69140	69140
9	NUT RETAINER	50190	50190
10	THERMOSTAT KETTLE L-510	82219	82219
11*	RTD HEAT SENSOR	46299	46299
12	1800W 230V TUBULAR ELEMENT	48650EX	
	1800W 208V ELEMENT		69863
13	2700W 240V HEAT ELEMENT	46498	
	2700W 208V ELEMENT		69864
14	2100 WATT 240V HEAT ELEMENT	48887	
	2100W 208V ELEMENT		69865



## Kettle Element View – Parts List

Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
2	ELEMENT SHIM	68787	68787
3	BUSHING, MIX BOWL (2 Required, one used on top and one on bottom)	46484	46484
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6	1/4-20 X 1/2 SHCS	46722	46722
7	HEX NUT 1/4-20	74133	74133
8	1/4-20 x 1.25 SET SCREW	69140	69140
9	NUT RETAINER	50190	50190
10	THERMOSTAT KETTLE L-510	82219	82219
11*	RTD HEAT SENSOR	46299	46299
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	1800W 208V ELEMENT		69863
13	2700W 240V HEAT ELEMENT	46498	
	2700W 208V ELEMENT		69864
14	2100 WATT 240V HEAT ELEMENT	48887	
	2100W 208V ELEMENT		69865



## Kettle Element View – Parts List

Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
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3	BUSHING, MIX BOWL (2 Required, one used on top and one on bottom)	46484	46484
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6	1/4-20 X 1/2 SHCS	46722	46722
7	HEX NUT 1/4-20	74133	74133
8	1/4-20 x 1.25 SET SCREW	69140	69140
9	NUT RETAINER	50190	50190
10	THERMOSTAT KETTLE L-510	82219	82219
11*	RTD HEAT SENSOR	46299	46299
12	1800W 230V TUBULAR ELEMENT	48650EX	
	1800W 208V ELEMENT		69863
13	2700W 240V HEAT ELEMENT	46498	
	2700W 208V ELEMENT		69864
14	2100 WATT 240V HEAT ELEMENT	48887	
	2100W 208V ELEMENT		69865



## Kettle Element View – Parts List

Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
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	1800W 208V ELEMENT		69863
13	2700W 240V HEAT ELEMENT	46498	
	2700W 208V ELEMENT		69864
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	2100W 208V ELEMENT		69865



## Kettle Element View – Parts List

Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
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	1800W 208V ELEMENT		69863
13	2700W 240V HEAT ELEMENT	46498	
	2700W 208V ELEMENT		69864
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	2100W 208V ELEMENT		69865



## Kettle Element View – Parts List

Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
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	2700W 208V ELEMENT		69864
14	2100 WATT 240V HEAT ELEMENT	48887	
	2100W 208V ELEMENT		69865



## Kettle Element View – Parts List

Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
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11*	RTD HEAT SENSOR	46299	46299
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	1800W 208V ELEMENT		69863
13	2700W 240V HEAT ELEMENT	46498	
	2700W 208V ELEMENT		69864
14	2100 WATT 240V HEAT ELEMENT	48887	
	2100W 208V ELEMENT		69865



## Kettle Element View – Parts List

Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (incls 2 bushings)	48829	48829
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3	BUSHING, MIX BOWL (2 Required, one used on top and one on bottom)	46484	46484
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13	2700W 240V HEAT ELEMENT	46498	
	2700W 208V ELEMENT		69864
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	2100W 208V ELEMENT		69865



## Kettle Element View – Parts List

Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
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11*	RTD HEAT SENSOR	46299	46299
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	1800W 208V ELEMENT		69863
13	2700W 240V HEAT ELEMENT	46498	
	2700W 208V ELEMENT		69864
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	2100W 208V ELEMENT		69865



## Kettle Element View – Parts List

Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
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10	THERMOSTAT KETTLE L-510	82219	82219
11*	RTD HEAT SENSOR	46299	46299
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	1800W 208V ELEMENT		69863
13	2700W 240V HEAT ELEMENT	46498	
	2700W 208V ELEMENT		69864
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	2100W 208V ELEMENT		69865



## Kettle Element View – Parts List

Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
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10	THERMOSTAT KETTLE L-510	82219	82219
11*	RTD HEAT SENSOR	46299	46299
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	1800W 208V ELEMENT		69863
13	2700W 240V HEAT ELEMENT	46498	
	2700W 208V ELEMENT		69864
14	2100 WATT 240V HEAT ELEMENT	48887	
	2100W 208V ELEMENT		69865



## Kettle Element View – Parts List

Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
2	ELEMENT SHIM	68787	68787
3	BUSHING, MIX BOWL (2 Required, one used on top and one on bottom)	46484	46484
4	ELEMENT CLAMP – Short (8 required)	48832	48832
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6	1/4-20 X 1/2 SHCS	46722	46722
7	HEX NUT 1/4-20	74133	74133
8	1/4-20 x 1.25 SET SCREW	69140	69140
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	2700W 208V ELEMENT		69864
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	2100W 208V ELEMENT		69865



## Kettle Element View – Parts List

Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
2	ELEMENT SHIM	68787	68787
3	BUSHING, MIX BOWL (2 Required, one used on top and one on bottom)	46484	46484
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13	2700W 240V HEAT ELEMENT	46498	
	2700W 208V ELEMENT		69864
14	2100 WATT 240V HEAT ELEMENT	48887	
	2100W 208V ELEMENT		69865



## Kettle Element View – Parts List

Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
2	ELEMENT SHIM	68787	68787
3	BUSHING, MIX BOWL (2 Required, one used on top and one on bottom)	46484	46484
4	ELEMENT CLAMP – Short (8 required)	48832	48832
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	1800W 208V ELEMENT		69863
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	2700W 208V ELEMENT		69864
14	2100 WATT 240V HEAT ELEMENT	48887	
	2100W 208V ELEMENT		69865



## Kettle Element View – Parts List

Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
2	ELEMENT SHIM	68787	68787
3	BUSHING, MIX BOWL (2 Required, one used on top and one on bottom)	46484	46484
4	ELEMENT CLAMP – Short (8 required)	48832	48832
5	ELEMENT CLAMP – Long (8 required)	48831	48831
6	1/4-20 X 1/2 SHCS	46722	46722
7	HEX NUT 1/4-20	74133	74133
8	1/4-20 x 1.25 SET SCREW	69140	69140
9	NUT RETAINER	50190	50190
10	THERMOSTAT KETTLE L-510	82219	82219
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	1800W 208V ELEMENT		69863
13	2700W 240V HEAT ELEMENT	46498	
	2700W 208V ELEMENT		69864
14	2100 WATT 240V HEAT ELEMENT	48887	
	2100W 208V ELEMENT		69865



## Kettle Element View – Parts List

Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
2	ELEMENT SHIM	68787	68787
3	BUSHING, MIX BOWL (2 Required, one used on top and one on bottom)	46484	46484
4	ELEMENT CLAMP – Short (8 required)	48832	48832
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7	HEX NUT 1/4-20	74133	74133
8	1/4-20 x 1.25 SET SCREW	69140	69140
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	1800W 208V ELEMENT		69863
13	2700W 240V HEAT ELEMENT	46498	
	2700W 208V ELEMENT		69864
14	2100 WATT 240V HEAT ELEMENT	48887	
	2100W 208V ELEMENT		69865



## Kettle Element View – Parts List

Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
2	ELEMENT SHIM	68787	68787
3	BUSHING, MIX BOWL (2 Required, one used on top and one on bottom)	46484	46484
4	ELEMENT CLAMP – Short (8 required)	48832	48832
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	2700W 208V ELEMENT		69864
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	2100W 208V ELEMENT		69865



## Kettle Element View – Parts List

Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
2	ELEMENT SHIM	68787	68787
3	BUSHING, MIX BOWL (2 Required, one used on top and one on bottom)	46484	46484
4	ELEMENT CLAMP – Short (8 required)	48832	48832
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6	1/4-20 X 1/2 SHCS	46722	46722
7	HEX NUT 1/4-20	74133	74133
8	1/4-20 x 1.25 SET SCREW	69140	69140
9	NUT RETAINER	50190	50190
10	THERMOSTAT KETTLE L-510	82219	82219
11*	RTD HEAT SENSOR	46299	46299
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	1800W 208V ELEMENT		69863
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	2700W 208V ELEMENT		69864
14	2100 WATT 240V HEAT ELEMENT	48887	
	2100W 208V ELEMENT		69865



## Kettle Element View – Parts List

Item	Part Description	Part Number	
		2620D, 2620DT 2621D, 2621DT	2630D, 2630DT 2631D, 2631DT
1	KETTLE, CORN TREAT CENTER (inclds 2 bushings)	48829	48829
2	ELEMENT SHIM	68787	68787
3	BUSHING, MIX BOWL (2 Required, one used on top and one on bottom)	46484	46484
4	ELEMENT CLAMP – Short (8 required)	48832	48832
5	ELEMENT CLAMP – Long (8 required)	48831	48831
6	1/4-20 X 1/2 SHCS	46722	46722
7	HEX NUT 1/4-20	74133	74133
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9	NUT RETAINER	50190	50190
10	THERMOSTAT KETTLE L-510	82219	82219
11*	RTD HEAT SENSOR	46299	46299
12	1800W 230V TUBULAR ELEMENT	48650EX	
	1800W 208V ELEMENT		69863
13	2700W 240V HEAT ELEMENT	46498	
	2700W 208V ELEMENT		69864
14	2100 WATT 240V HEAT ELEMENT	48887	
	2100W 208V ELEMENT		69865



## Digital Control Panel (D Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620D 2630D	LH Models 2621D 2631D
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
9	RESISTOR, 500K 1 WATT (2 required)	55009	55009
10	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
11	20 MFD CAPACITOR	55558	55558
12	CAPACITOR STRAP	48301	48301
13	NAMEPLATE	48668	48668
14	HOLE PLUG, ROCKER SWITCH	42743	42743



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		RH Models 2620D 2630D	LH Models 2621D 2631D
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
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13	NAMEPLATE	48668	48668
14	HOLE PLUG, ROCKER SWITCH	42743	42743

## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743

## Safety Labels

**1**

**2**

**4**

**Unit Labels**

**5**

**Power Cord Label**


**3**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720


## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743


## Safety Labels



**1**

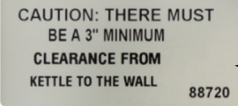


**2**




**4**

**Unit Labels**



**3**

**Power Cord Label**




**5**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720


## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743


## Safety Labels



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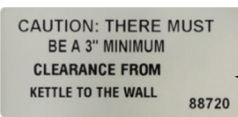


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**4**

**Unit Labels**



**3**

**Power Cord Label**



**5**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720

## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743

## Safety Labels

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**Unit Labels**

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**Power Cord Label**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720

## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743

## Safety Labels

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**Unit Labels**

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**3**

**Power Cord Label**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720

## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743

## Safety Labels

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**Unit Labels**

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**Power Cord Label**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720


## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743


## Safety Labels



**1**

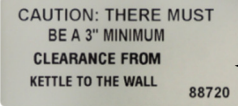


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**4**

**Unit Labels**



**3**

**Power Cord Label**



**5**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720

## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743

## Safety Labels

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**Unit Labels**

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**Power Cord Label**

**5**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720

## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743

## Safety Labels

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**Unit Labels**

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**Power Cord Label**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720

## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743

## Safety Labels

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**Unit Labels**

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**Power Cord Label**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720

## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743

## Safety Labels

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**Unit Labels**

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**Power Cord Label**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720

## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743

## Safety Labels

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**Unit Labels**

**5**

**3**

**Power Cord Label**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720

## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743

## Safety Labels

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**Unit Labels**

**5**

**Power Cord Label**

**3**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720

## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743

## Safety Labels

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**Unit Labels**

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**Power Cord Label**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720

## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743

## Safety Labels

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**Unit Labels**

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**Power Cord Label**

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Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720

## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
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10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743

## Safety Labels

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**Unit Labels**

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**Power Cord Label**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720


## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743


## Safety Labels



**1**




**2**



**4**

**Unit Labels**



**5**


**Power Cord Label**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720


## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743


## Safety Labels



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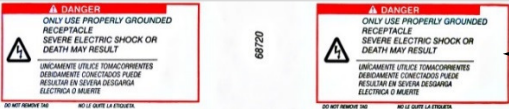


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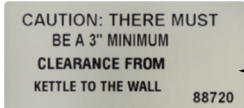
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**Unit Labels**



5

**Power Cord Label**



3

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720

## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743

## Safety Labels

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**Unit Labels**

**5**

**Power Cord Label**

**3**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720

## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743

## Safety Labels

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**Unit Labels**

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**Power Cord Label**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720

## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743

## Safety Labels

**Unit Labels**

**Power Cord Label**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720

## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743

## Safety Labels

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**Unit Labels**

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**Power Cord Label**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720

## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743

## Safety Labels

**1**

**2**

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**Unit Labels**

**5**

**Power Cord Label**


**3**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720


## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743


## Safety Labels



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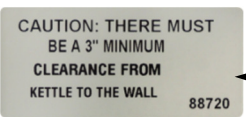
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**Unit Labels**



5

**Power Cord Label**




3

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720


## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
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10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743


## Safety Labels



**1**

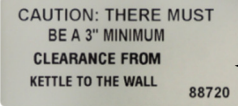


**2**




**4**

**Unit Labels**



**3**

**Power Cord Label**




**5**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720


## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743


## Safety Labels



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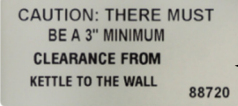


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**4**

**Unit Labels**



**3**

**Power Cord Label**



**5**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720

## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743

## Safety Labels

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**Unit Labels**

**5**

**Power Cord Label**

**3**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720

## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743

## Safety Labels

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**Unit Labels**

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**Power Cord Label**


Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720

## Dual Timer Digital Control Panel (DT Models) – Parts List


Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743

## Safety Labels

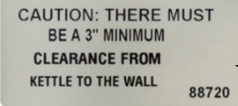
**Unit Labels**




1



2




3



4

**Power Cord Label**



5

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720

## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743

## Safety Labels

**Unit Labels**


**Power Cord Label**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720


## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
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9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
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11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743


## Safety Labels



**1**

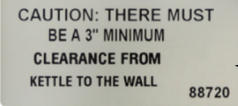


**2**




**4**

**Unit Labels**



**3**

**Power Cord Label**



**5**


Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720

## Dual Timer Digital Control Panel (DT Models) – Parts List


Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
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7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
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11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743

## Safety Labels

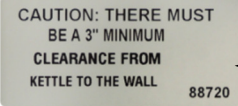
**Unit Labels**




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4

**Power Cord Label**



5

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720

## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
10	RESISTOR, 500K 1 WATT (2 required)	55009	55009
11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743

## Safety Labels

**Unit Labels**

**Power Cord Label**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720

## Dual Timer Digital Control Panel (DT Models) – Parts List

Item	Parts Description	Part Number	
		RH Models 2620DT 2630DT	LH Models 2621DT 2631DT
1	DIGITAL CONTROL BOX ASSY (includes support and cover)	55494	
2	TEMPERATURE CONTROL 32C	48720	48720
3	SWITCH, ROCKER DPDT LGHT	48616	48616
4	FUSE HOLDER	74636	74636
5	FUSE, 15 AMP	55462	55462
6	BUZZER SIGNAL 240 VAC	46120	46120
7	RESISTOR, 10K 8 WATT	48612EX	48612EX
8	TIMER, ONE SHOT OFF TRIG (2 required)	55464EX	55464EX
9	CONTACTOR, 2 POLE 40 AMP	62059EX	62059EX
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11	TIMER, PERCENTAGE 60 SEC	48688EX	48688EX
12	20 MFD CAPACITOR	55558	55558
13	CAPACITOR STRAP	48301	48301
14	NAMEPLATE	48668	48668
15	HOLE PLUG, ROCKER SWITCH	42743	42743

## Safety Labels

**1**

**2**

**4**

**Unit Labels**

**5**

**Power Cord Label**

**3**

Item	Part Description	Part Number
		All Models
1	COOKER LABEL	111031
2	CAUTION HOT LABEL	38201
3	MINIMUM CLEARANCE LABEL	88720
4	MAIN GROUND LABEL	42375
5	WARNING LABEL CORD	68720

## Accessories



Item	Part Description	Part Number
		All Models
1	8 CUP MEASURE	<a href="#">69826</a>
2	2 CUP ACRYLIC MEASURE	<a href="#">62807</a>
3	36IN WOODEN MIXING PADDLE	2093
4	STAMPED ALUM SCOOP	2071
5	CORN MEASURE (20 Gallon)	<a href="#">48886</a>
6	RECEPTACLE 6-50R 50A 250V	<a href="#">89830</a>

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