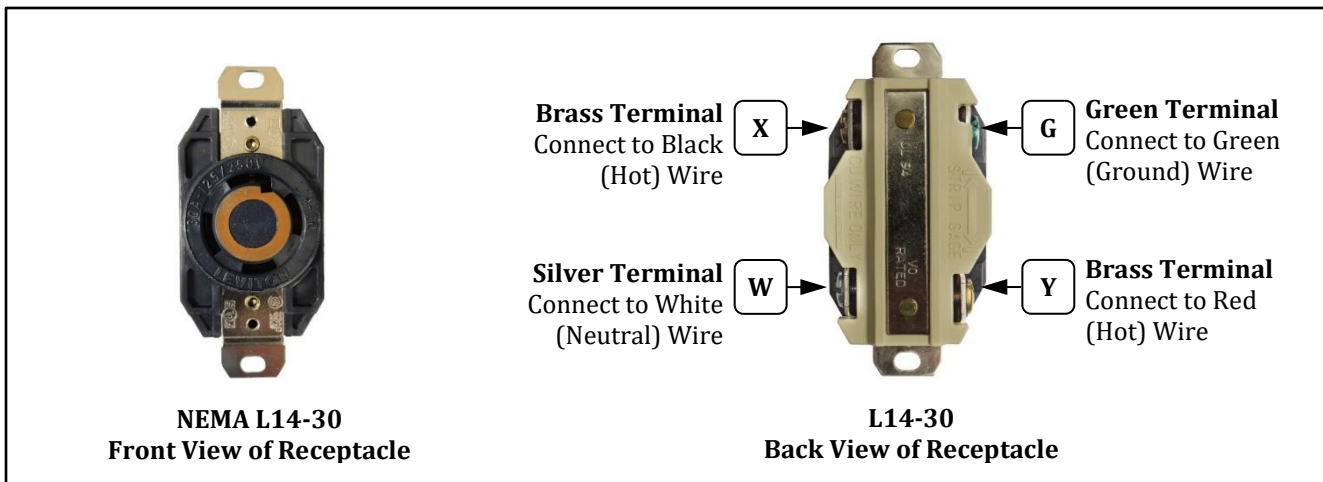


wire properly will void the warranty and may result in damage to the machine. It is Gold Medal Products Co.'s recommendation that this machine be plugged directly into a wall outlet. The use of extension cords is not recommended due to safety concerns, and may cause sacrificed and/or reduced performance. Make sure cord is located to prevent a trip hazard or unit upset.

Receptacle Wiring Diagram for NEMA L14-30 (for Domestic Units)

A certified electrician must follow the IMPORTANT instructions below for installation of the NEMA L14-30 Receptacle (Gold Medal Item No. 82208) provided with the unit.

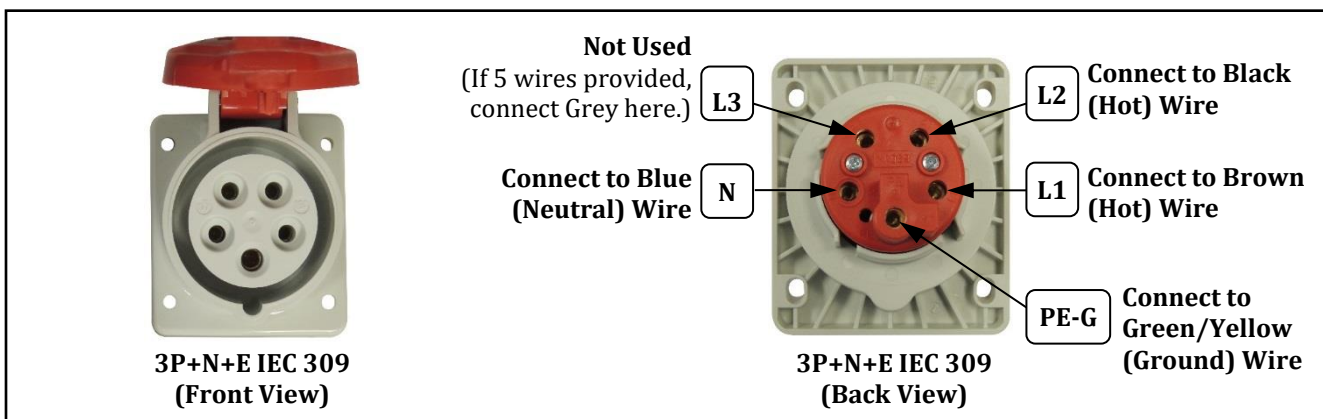
If the receptacle is wired incorrectly, the heat elements/kettle and other electrical components could be at 208 or 240 V potential instead of the needed 120 V, resulting in excessive temperatures in the heat elements (i.e.: kettle) and possible fire, and/or damage to electrical components.



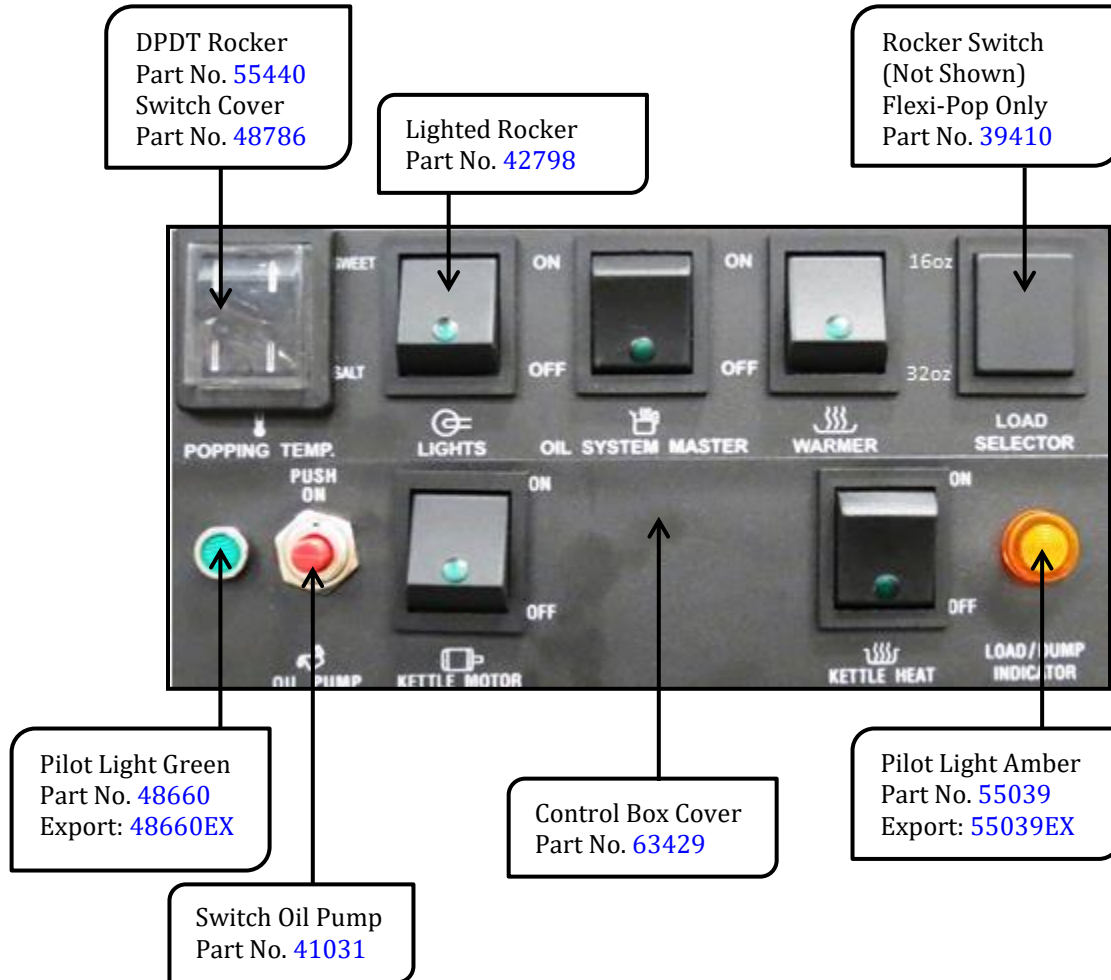
Receptacle Wiring Diagram (for Export Units)

A certified electrician must supply and install the required wall receptacle for this unit, follow the IMPORTANT instructions shown.

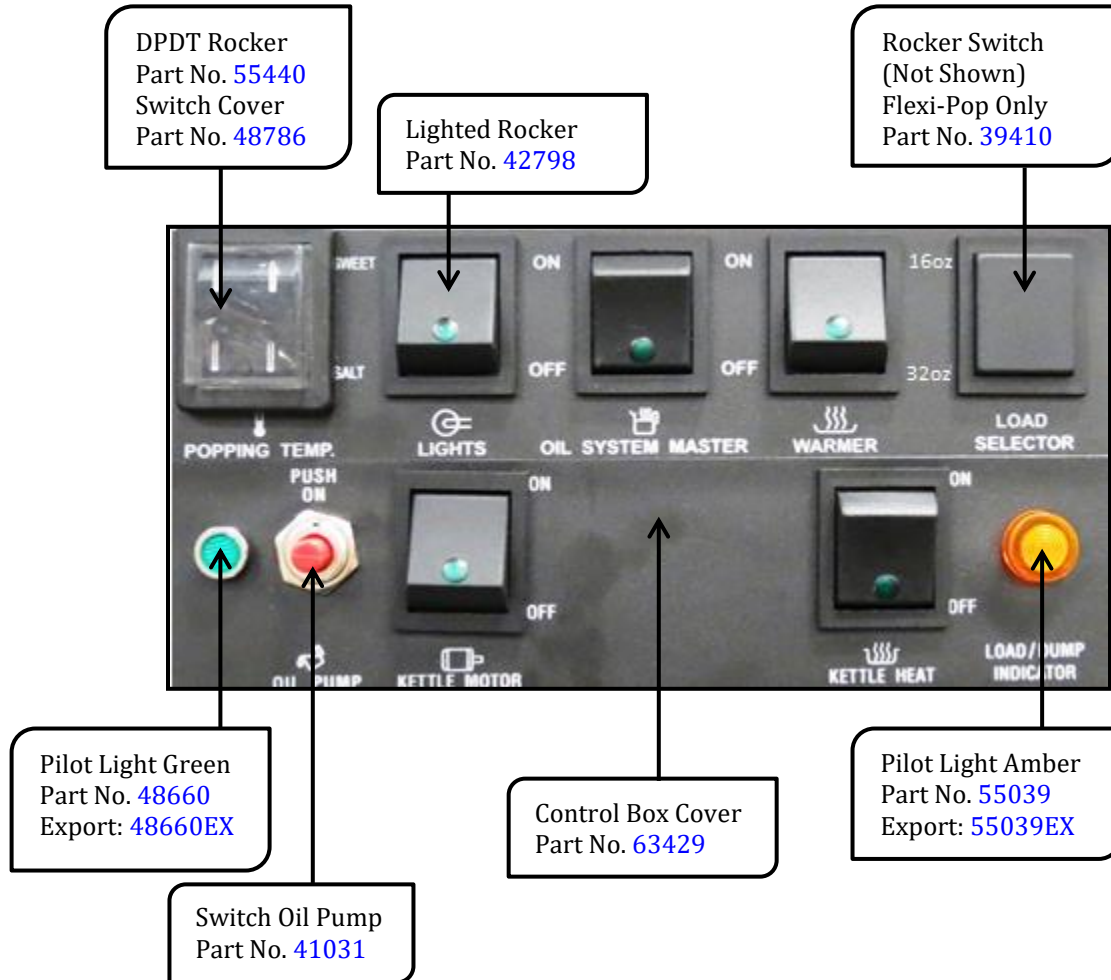
This unit is designed to operate on single phase, 16 AMP, 4 wire supply. All electrical components in this machine are 230 V. If the receptacle is wired incorrectly, the heat elements/kettle and other electrical components could be at 400 V potential instead of the needed 230 V, resulting in excessive temperatures in the heat elements (i.e.: kettle) and possible fire, and/or damage to electrical components.



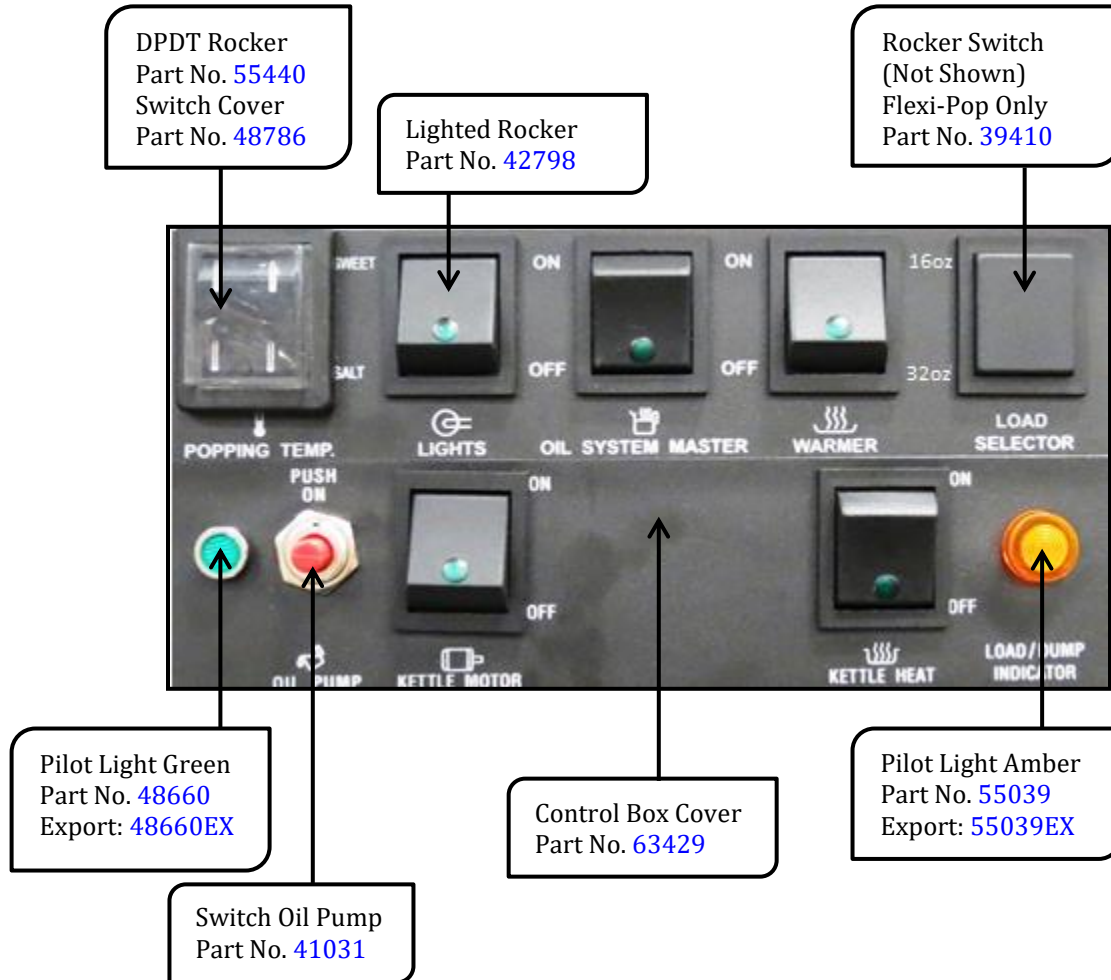
CONTROLS AND THEIR FUNCTIONS (Continued)



CONTROLS AND THEIR FUNCTIONS (Continued)

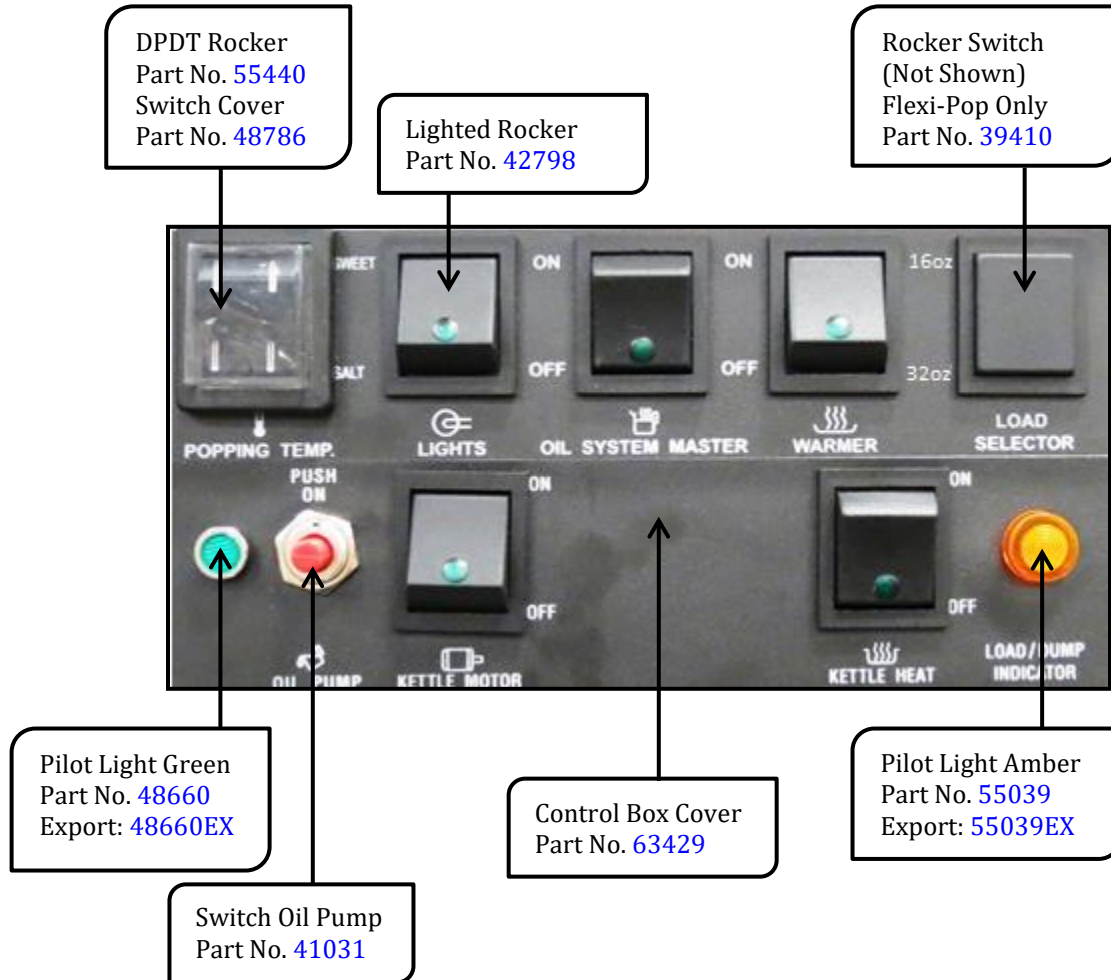


CONTROLS AND THEIR FUNCTIONS (Continued)



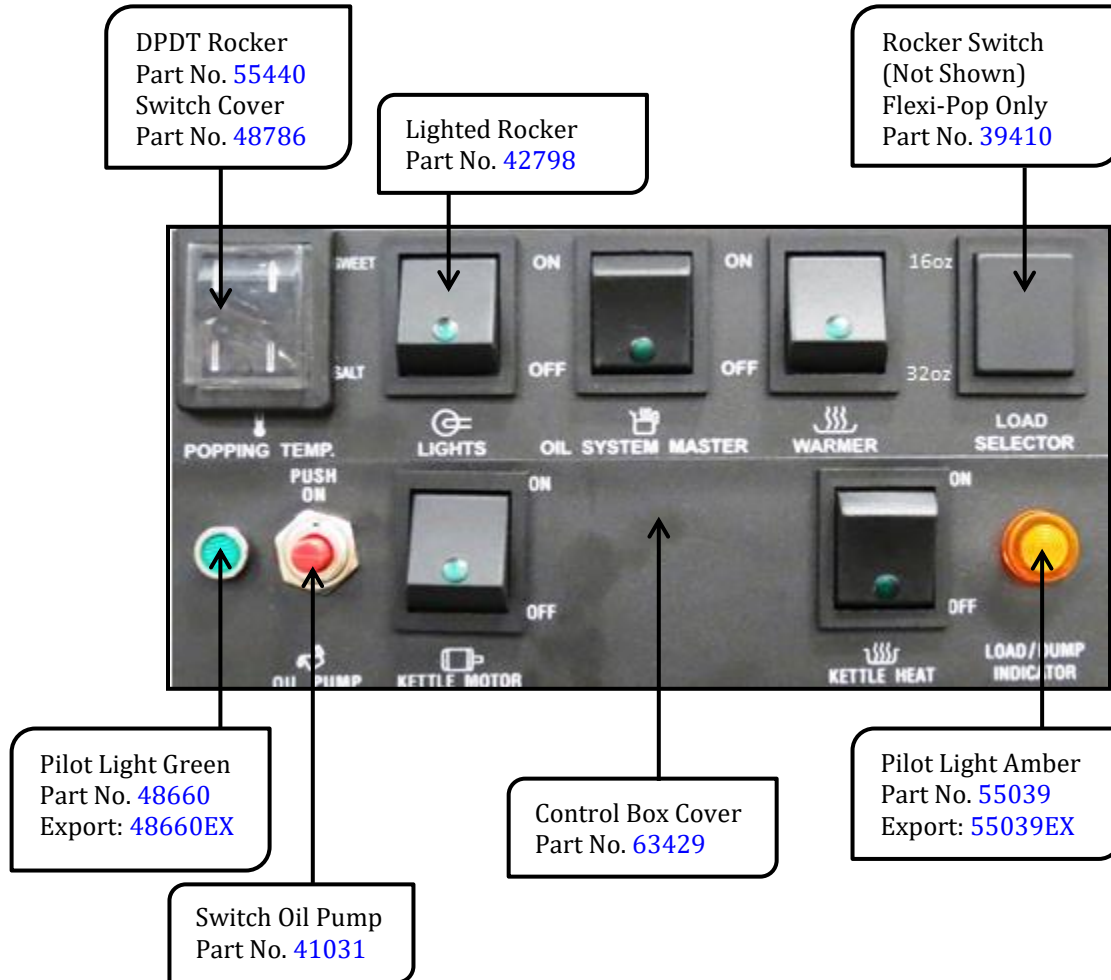


CONTROLS AND THEIR FUNCTIONS (Continued)



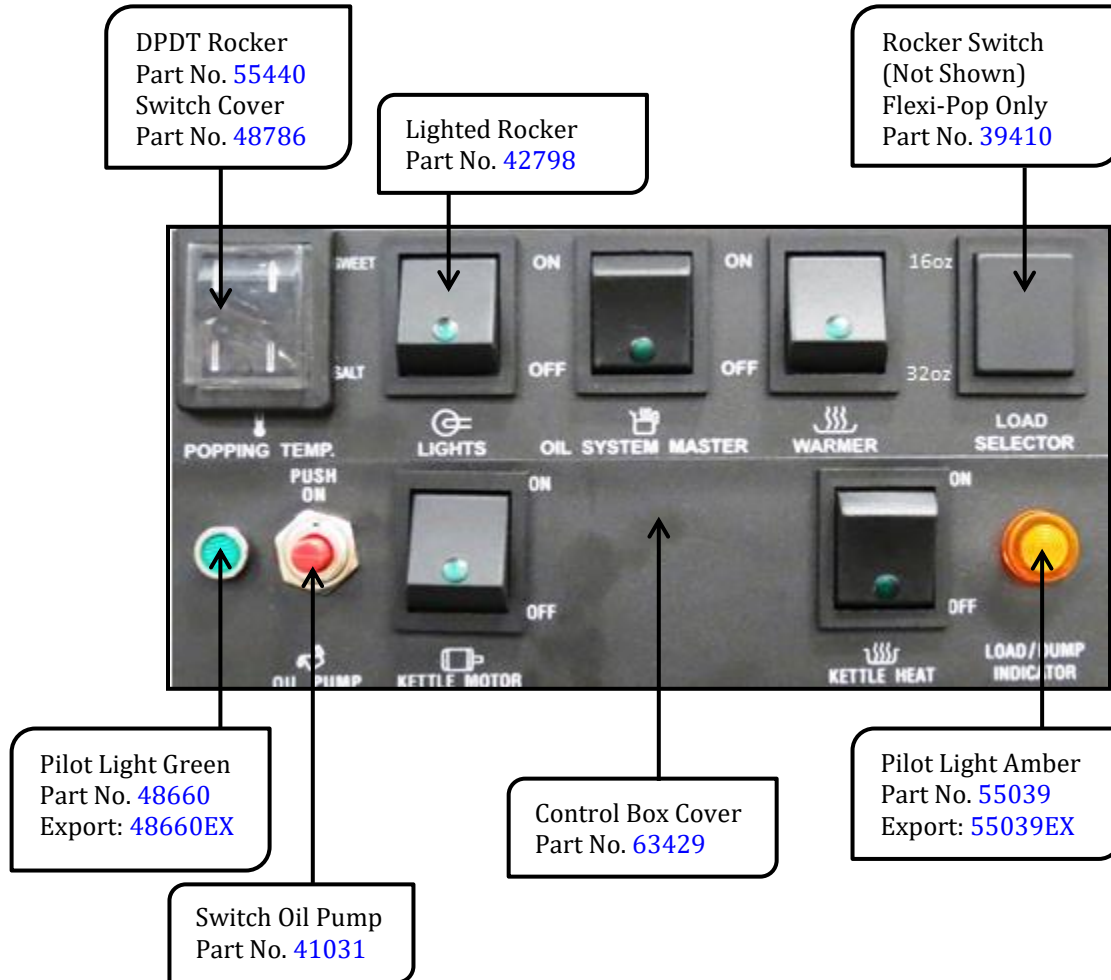


CONTROLS AND THEIR FUNCTIONS (Continued)



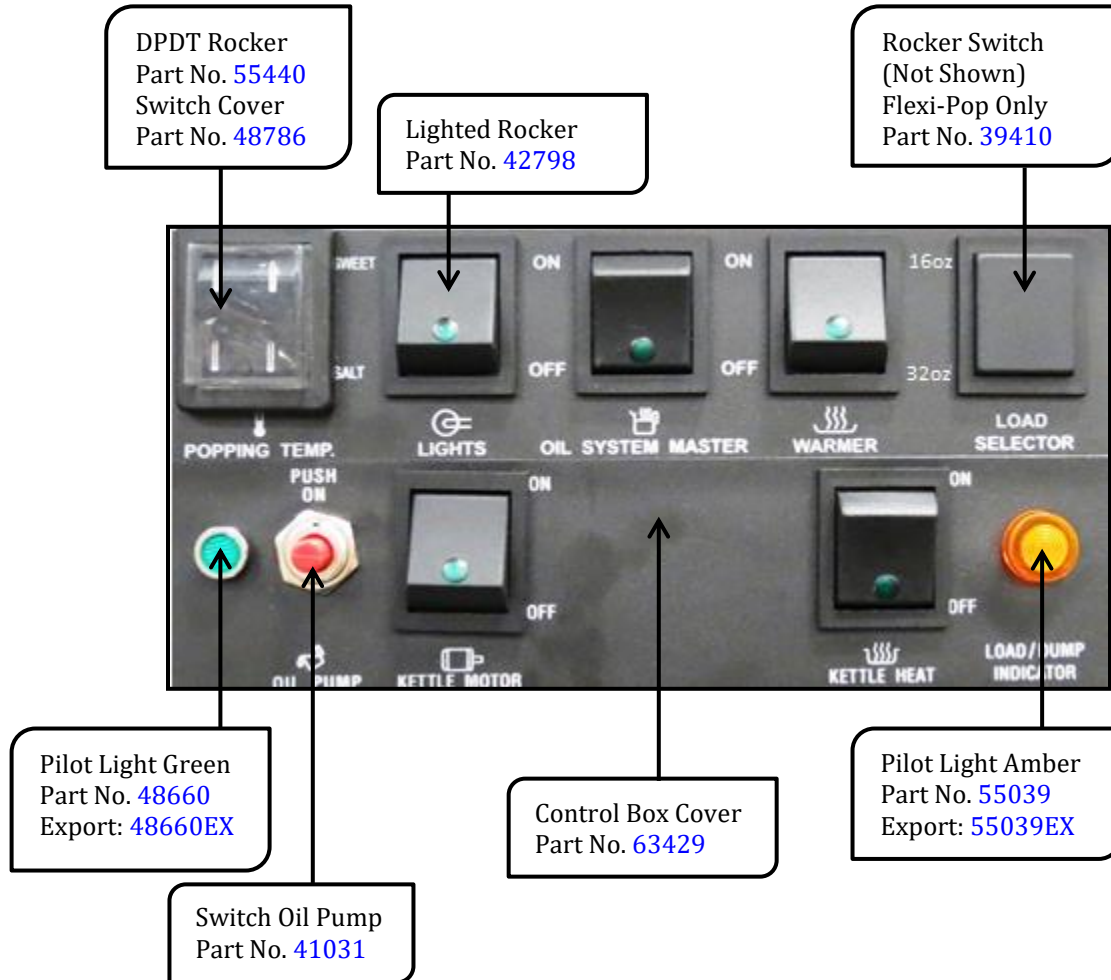


CONTROLS AND THEIR FUNCTIONS (Continued)



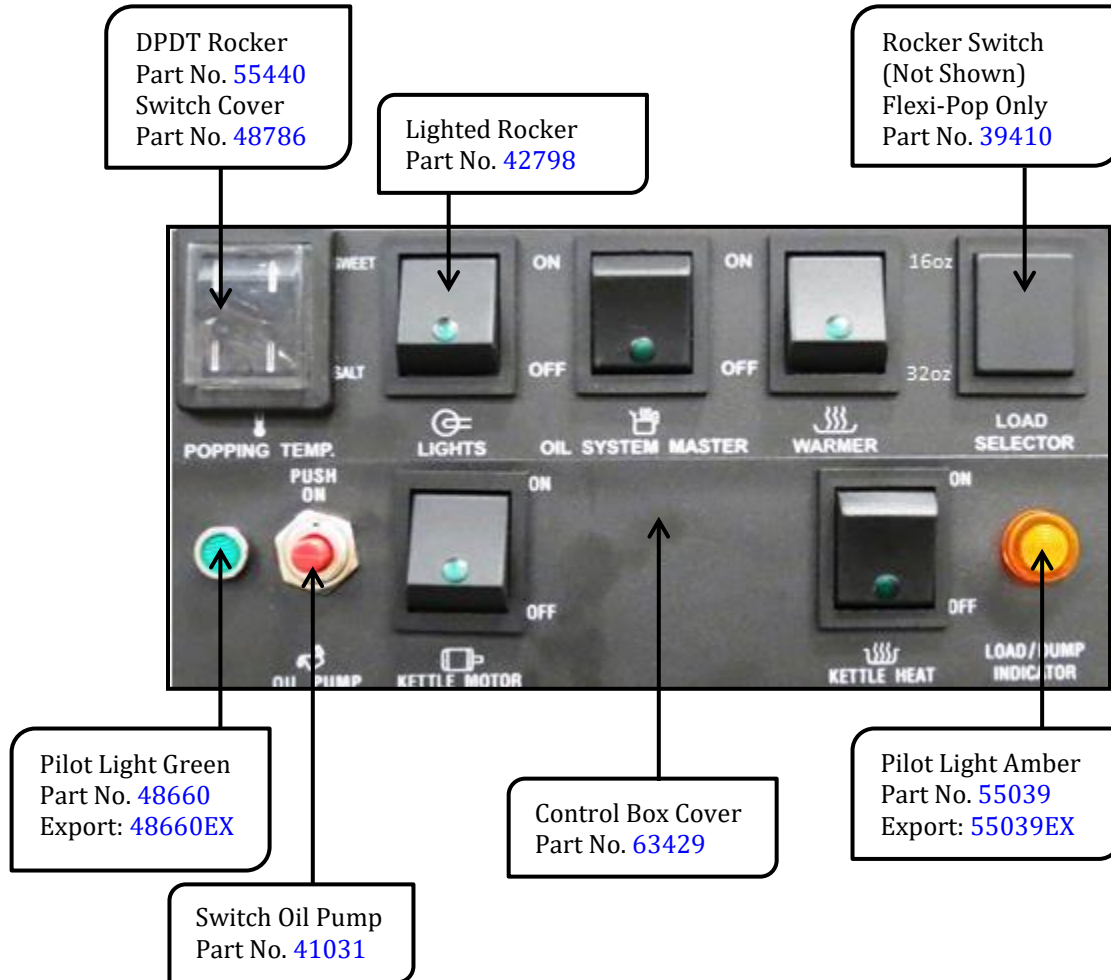


CONTROLS AND THEIR FUNCTIONS (Continued)



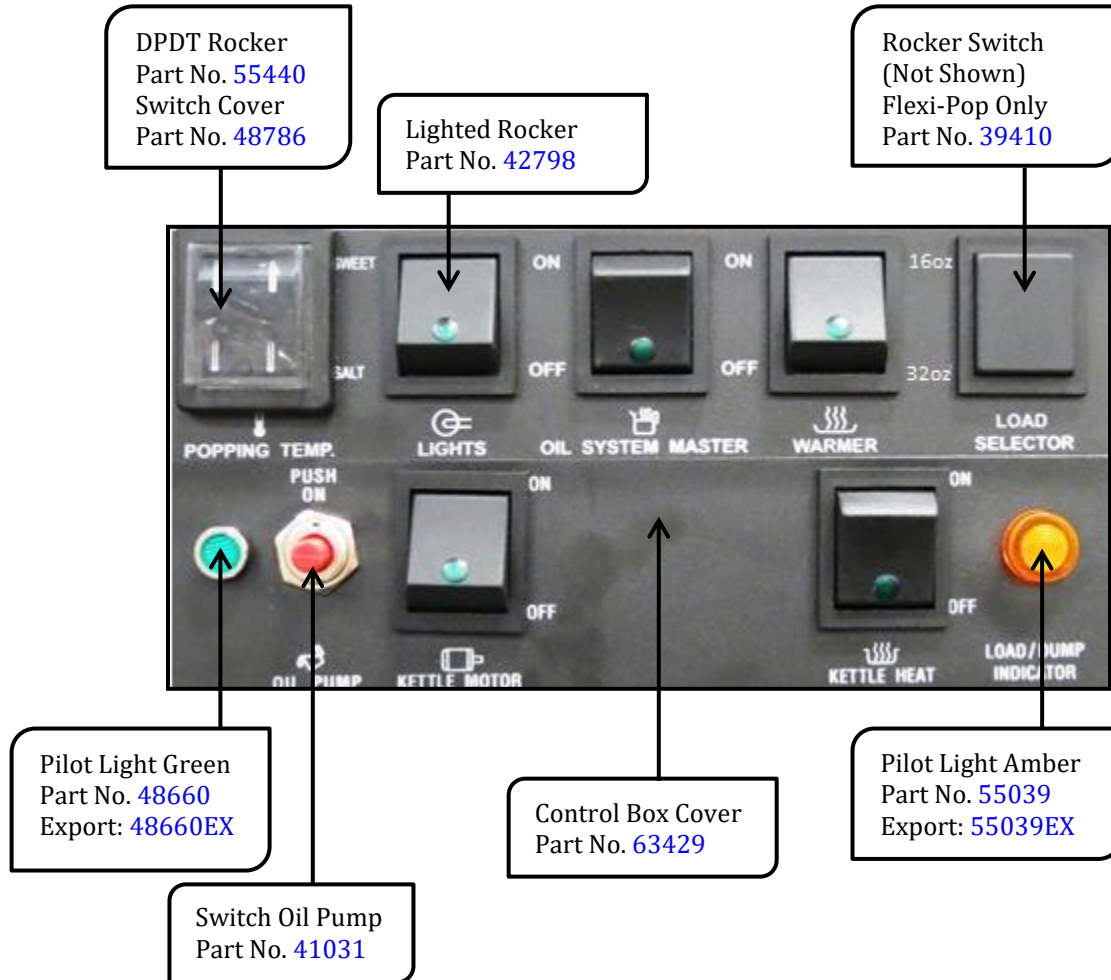


CONTROLS AND THEIR FUNCTIONS (Continued)



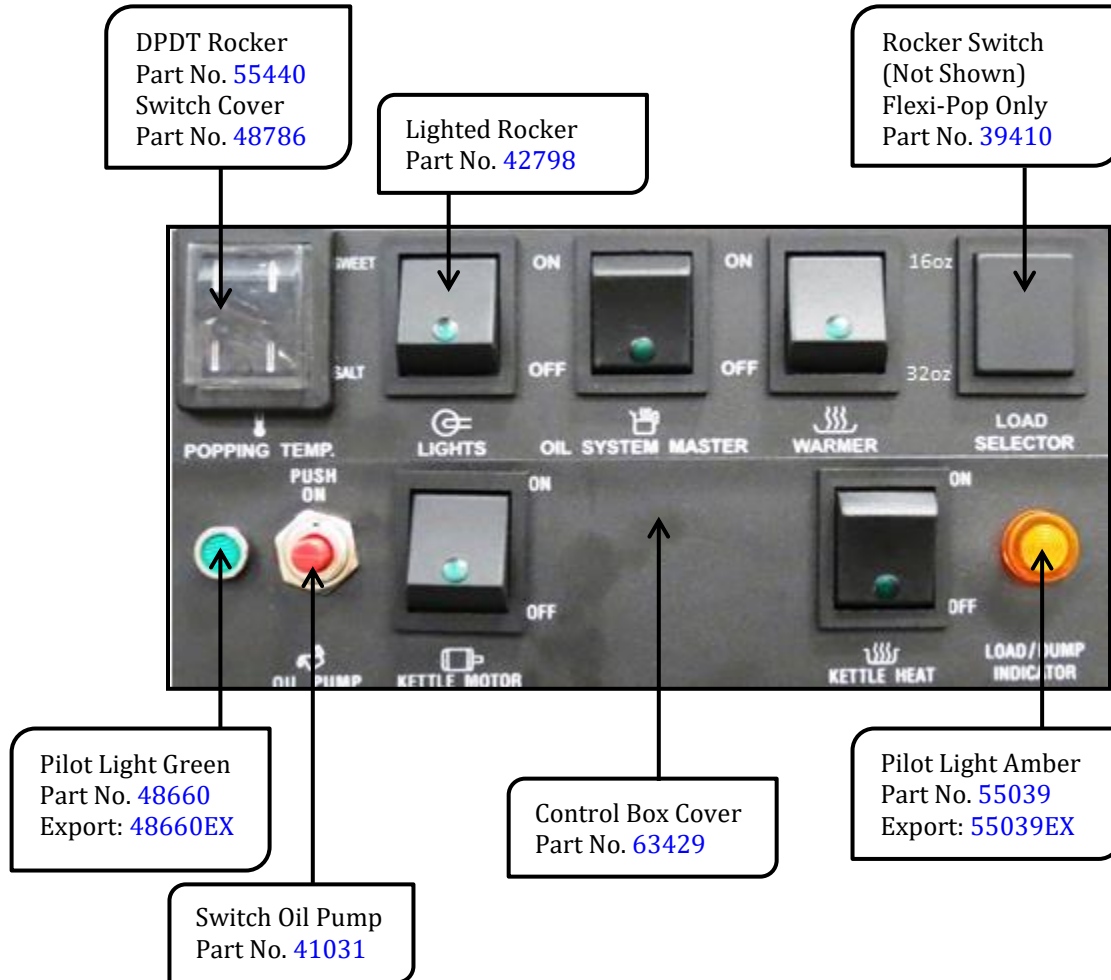


CONTROLS AND THEIR FUNCTIONS (Continued)





CONTROLS AND THEIR FUNCTIONS (Continued)





ORDERING SPARE PARTS

1. Identify the needed part by checking it against the photos, illustrations, and/or parts list.
2. Use only approved replacement parts when servicing this unit.
3. When ordering, please include part number, part name, and quantity needed.
4. Please include your model number, serial number, and date of manufacture (located on the machine nameplate/data plate) with your order.
5. Address all parts orders to:

Parts Department
Gold Medal Products Co.
10700 Medallion Drive
Cincinnati, Ohio 45241-4807

Or, place orders by phone or online:

Phone: (800) 543-0862
(513) 769-7676
Fax: (800) 542-1496
(513) 769-8500
E-mail: info@gmpopcorn.com
Web Page: gmpopcorn.com

REPLACING BROKEN GLASS

If you accidentally break a panel of glass, it can be replaced very easily without disassembling the popper. *Gold Medal®* Products does not ship glass. Obtain from local glass shop and always purchase tempered glass.

1. Remove all loose pieces of glass.
2. Remove all rigid glass channels from around the glass to be replaced. Set it aside as it must be reused.
3. Carefully remove the rest of broken glass.
4. Apply decals to the new glass panel.
5. Slide rigid glass channels over the exposed sides and bottom. Front and side glass slide under top and is then lowered into bottom channel.



ORDERING SPARE PARTS

1. Identify the needed part by checking it against the photos, illustrations, and/or parts list.
2. Use only approved replacement parts when servicing this unit.
3. When ordering, please include part number, part name, and quantity needed.
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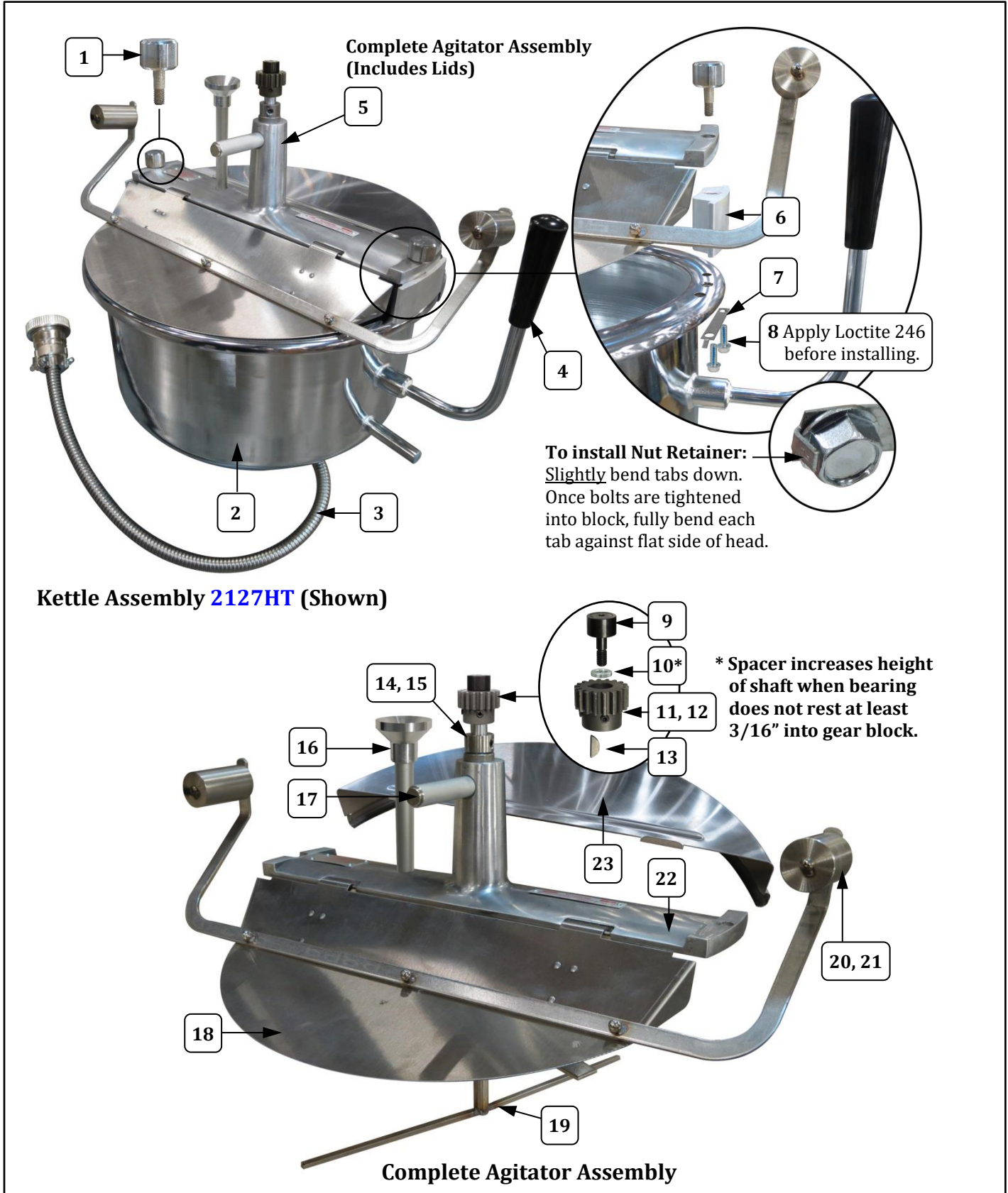
Phone: (800) 543-0862
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REPLACING BROKEN GLASS

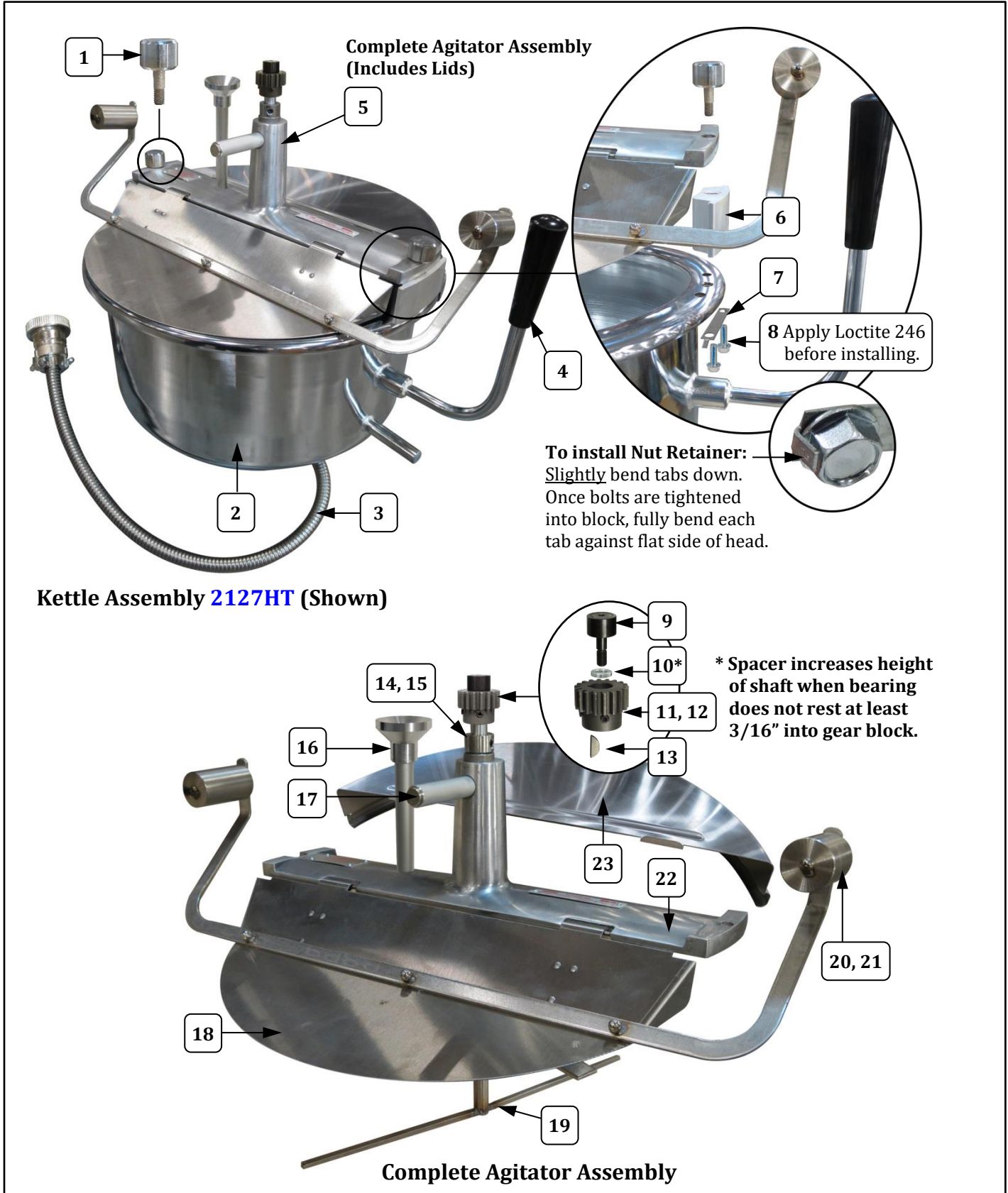
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3. Carefully remove the rest of broken glass.
4. Apply decals to the new glass panel.
5. Slide rigid glass channels over the exposed sides and bottom. Front and side glass slide under top and is then lowered into bottom channel.

32 oz. Kettle Assembly - 2127HT (Domestic), 2127HTX (Export)



32 oz. Kettle Assembly - 2127HT (Domestic), 2127HTX (Export)





32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
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15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
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18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
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19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
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10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
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19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Assembly - 2127HT, 2127HTX Parts List

Item	Parts Description	Part Number	
		2127HT	2127HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see next section for parts breakdown)	62300	62300EX
3	KETTLE LEAD ASSEMBLY	55140	55140
4	DUMP HANDLE PLASTIC	41139	41139
5	32 OZ LID AGITATOR ASSY (Complete Assy)	41775HT	41775HT
6	32 OZ TOP HAT BLOCK	46093	46093
7	NUT RETAINER	69315	69315
8	1/4-20x3/4 - 3/8 HEX (Apply Loctite 246 to screws before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SET COLLAR 1/2ID X 7/8OD (2 required)	47326	47326
15	SET SCREW 1/4-20 X 3/16 (2 required)	47751	47751
16	OIL TUBE W/FUNNEL (Oil Ready)	41239	41239
17	MAGNET HOLDER ASSY 32 OZ (Includes magnet and holder)	67925	67925
18	32 OZ REMOVABLE FRONT LID	68068	68068
19	AGITATOR WELD ASSY 32 OZ.	61221	61221
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY	41776HT	41776HT
23	32 OZ FIXED REAR LID	67918	67918



32 oz. Kettle Bottom Assembly (All Models)

Item	Part Description	Part Number	
		2127HT	2127HTX
	RH KETTLE BOTTOM ASSY (Complete Assy. - includes parts listed below.)	62300	62300EX
1	HEAT TRANSFER PLATE 32 OZ.	41534	41534
2	KETTLE GASKET	41597	41597
3	32 OZ KETTLE WELDED ASSY	41533	41533
4	ELEMENT SHIM (2 required)	68787	68787
5	NUT RETAINER (16 required)	50190	50190
6	HEX NUT 1/4-20 (16 required)	41451	41451
7	ELEMENT CLAMP (8 required)	41491	41491
8	TUBULAR ELEMENT, 1000W	41536	41538
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	HEAT ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL ASSY 32 OZ	41528	41528
12	KETTLE LEAD ASSEMBLY	55140	55140
13	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
14	JUNCTION BOX ASSEMBLY	61084	61084
15	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
16	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
17	ACORN NUT #8-32	47702	47702
18	KETTLE TERMINAL BLOCK	41129	41129
19	8-32 HEX M/S NUT	74149	74149



32 oz. Kettle Bottom Assembly (All Models)

Item	Part Description	Part Number	
		2127HT	2127HTX
	RH KETTLE BOTTOM ASSY (Complete Assy. - includes parts listed below.)	62300	62300EX
1	HEAT TRANSFER PLATE 32 OZ.	41534	41534
2	KETTLE GASKET	41597	41597
3	32 OZ KETTLE WELDED ASSY	41533	41533
4	ELEMENT SHIM (2 required)	68787	68787
5	NUT RETAINER (16 required)	50190	50190
6	HEX NUT 1/4-20 (16 required)	41451	41451
7	ELEMENT CLAMP (8 required)	41491	41491
8	TUBULAR ELEMENT, 1000W	41536	41538
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	HEAT ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL ASSY 32 OZ	41528	41528
12	KETTLE LEAD ASSEMBLY	55140	55140
13	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
14	JUNCTION BOX ASSEMBLY	61084	61084
15	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
16	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
17	ACORN NUT #8-32	47702	47702
18	KETTLE TERMINAL BLOCK	41129	41129
19	8-32 HEX M/S NUT	74149	74149

32 oz. Kettle Bottom Assembly (All Models)

Item	Part Description	Part Number	
		2127HT	2127HTX
	RH KETTLE BOTTOM ASSY (Complete Assy. - includes parts listed below.)	62300	62300EX
1	HEAT TRANSFER PLATE 32 OZ.	41534	41534
2	KETTLE GASKET	41597	41597
3	32 OZ KETTLE WELDED ASSY	41533	41533
4	ELEMENT SHIM (2 required)	68787	68787
5	NUT RETAINER (16 required)	50190	50190
6	HEX NUT 1/4-20 (16 required)	41451	41451
7	ELEMENT CLAMP (8 required)	41491	41491
8	TUBULAR ELEMENT, 1000W	41536	41538
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	HEAT ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL ASSY 32 OZ	41528	41528
12	KETTLE LEAD ASSEMBLY	55140	55140
13	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
14	JUNCTION BOX ASSEMBLY	61084	61084
15	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
16	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
17	ACORN NUT #8-32	47702	47702
18	KETTLE TERMINAL BLOCK	41129	41129
19	8-32 HEX M/S NUT	74149	74149



32 oz. Kettle Bottom Assembly (All Models)

Item	Part Description	Part Number	
		2127HT	2127HTX
	RH KETTLE BOTTOM ASSY (Complete Assy. - includes parts listed below.)	62300	62300EX
1	HEAT TRANSFER PLATE 32 OZ.	41534	41534
2	KETTLE GASKET	41597	41597
3	32 OZ KETTLE WELDED ASSY	41533	41533
4	ELEMENT SHIM (2 required)	68787	68787
5	NUT RETAINER (16 required)	50190	50190
6	HEX NUT 1/4-20 (16 required)	41451	41451
7	ELEMENT CLAMP (8 required)	41491	41491
8	TUBULAR ELEMENT, 1000W	41536	41538
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	HEAT ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL ASSY 32 OZ	41528	41528
12	KETTLE LEAD ASSEMBLY	55140	55140
13	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
14	JUNCTION BOX ASSEMBLY	61084	61084
15	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
16	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
17	ACORN NUT #8-32	47702	47702
18	KETTLE TERMINAL BLOCK	41129	41129
19	8-32 HEX M/S NUT	74149	74149

32 oz. Kettle Bottom Assembly (All Models)

Item	Part Description	Part Number	
		2127HT	2127HTX
	RH KETTLE BOTTOM ASSY (Complete Assy. - includes parts listed below.)	62300	62300EX
1	HEAT TRANSFER PLATE 32 OZ.	41534	41534
2	KETTLE GASKET	41597	41597
3	32 OZ KETTLE WELDED ASSY	41533	41533
4	ELEMENT SHIM (2 required)	68787	68787
5	NUT RETAINER (16 required)	50190	50190
6	HEX NUT 1/4-20 (16 required)	41451	41451
7	ELEMENT CLAMP (8 required)	41491	41491
8	TUBULAR ELEMENT, 1000W	41536	41538
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	HEAT ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL ASSY 32 OZ	41528	41528
12	KETTLE LEAD ASSEMBLY	55140	55140
13	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
14	JUNCTION BOX ASSEMBLY	61084	61084
15	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
16	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
17	ACORN NUT #8-32	47702	47702
18	KETTLE TERMINAL BLOCK	41129	41129
19	8-32 HEX M/S NUT	74149	74149



32 oz. Kettle Bottom Assembly (All Models)

Item	Part Description	Part Number	
		2127HT	2127HTX
	RH KETTLE BOTTOM ASSY (Complete Assy. - includes parts listed below.)	62300	62300EX
1	HEAT TRANSFER PLATE 32 OZ.	41534	41534
2	KETTLE GASKET	41597	41597
3	32 OZ KETTLE WELDED ASSY	41533	41533
4	ELEMENT SHIM (2 required)	68787	68787
5	NUT RETAINER (16 required)	50190	50190
6	HEX NUT 1/4-20 (16 required)	41451	41451
7	ELEMENT CLAMP (8 required)	41491	41491
8	TUBULAR ELEMENT, 1000W	41536	41538
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	HEAT ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL ASSY 32 OZ	41528	41528
12	KETTLE LEAD ASSEMBLY	55140	55140
13	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
14	JUNCTION BOX ASSEMBLY	61084	61084
15	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
16	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
17	ACORN NUT #8-32	47702	47702
18	KETTLE TERMINAL BLOCK	41129	41129
19	8-32 HEX M/S NUT	74149	74149



32 oz. Kettle Bottom Assembly (All Models)

Item	Part Description	Part Number	
		2127HT	2127HTX
	RH KETTLE BOTTOM ASSY (Complete Assy. - includes parts listed below.)	62300	62300EX
1	HEAT TRANSFER PLATE 32 OZ.	41534	41534
2	KETTLE GASKET	41597	41597
3	32 OZ KETTLE WELDED ASSY	41533	41533
4	ELEMENT SHIM (2 required)	68787	68787
5	NUT RETAINER (16 required)	50190	50190
6	HEX NUT 1/4-20 (16 required)	41451	41451
7	ELEMENT CLAMP (8 required)	41491	41491
8	TUBULAR ELEMENT, 1000W	41536	41538
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	HEAT ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL ASSY 32 OZ	41528	41528
12	KETTLE LEAD ASSEMBLY	55140	55140
13	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
14	JUNCTION BOX ASSEMBLY	61084	61084
15	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
16	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
17	ACORN NUT #8-32	47702	47702
18	KETTLE TERMINAL BLOCK	41129	41129
19	8-32 HEX M/S NUT	74149	74149



32 oz. Kettle Bottom Assembly (All Models)

Item	Part Description	Part Number	
		2127HT	2127HTX
	RH KETTLE BOTTOM ASSY (Complete Assy. - includes parts listed below.)	62300	62300EX
1	HEAT TRANSFER PLATE 32 OZ.	41534	41534
2	KETTLE GASKET	41597	41597
3	32 OZ KETTLE WELDED ASSY	41533	41533
4	ELEMENT SHIM (2 required)	68787	68787
5	NUT RETAINER (16 required)	50190	50190
6	HEX NUT 1/4-20 (16 required)	41451	41451
7	ELEMENT CLAMP (8 required)	41491	41491
8	TUBULAR ELEMENT, 1000W	41536	41538
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	HEAT ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL ASSY 32 OZ	41528	41528
12	KETTLE LEAD ASSEMBLY	55140	55140
13	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
14	JUNCTION BOX ASSEMBLY	61084	61084
15	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
16	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
17	ACORN NUT #8-32	47702	47702
18	KETTLE TERMINAL BLOCK	41129	41129
19	8-32 HEX M/S NUT	74149	74149



32 oz. Kettle Bottom Assembly (All Models)

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		2127HT	2127HTX
	RH KETTLE BOTTOM ASSY (Complete Assy. - includes parts listed below.)	62300	62300EX
1	HEAT TRANSFER PLATE 32 OZ.	41534	41534
2	KETTLE GASKET	41597	41597
3	32 OZ KETTLE WELDED ASSY	41533	41533
4	ELEMENT SHIM (2 required)	68787	68787
5	NUT RETAINER (16 required)	50190	50190
6	HEX NUT 1/4-20 (16 required)	41451	41451
7	ELEMENT CLAMP (8 required)	41491	41491
8	TUBULAR ELEMENT, 1000W	41536	41538
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	HEAT ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL ASSY 32 OZ	41528	41528
12	KETTLE LEAD ASSEMBLY	55140	55140
13	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
14	JUNCTION BOX ASSEMBLY	61084	61084
15	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
16	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
17	ACORN NUT #8-32	47702	47702
18	KETTLE TERMINAL BLOCK	41129	41129
19	8-32 HEX M/S NUT	74149	74149



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		2127HT	2127HTX
	RH KETTLE BOTTOM ASSY (Complete Assy. - includes parts listed below.)	62300	62300EX
1	HEAT TRANSFER PLATE 32 OZ.	41534	41534
2	KETTLE GASKET	41597	41597
3	32 OZ KETTLE WELDED ASSY	41533	41533
4	ELEMENT SHIM (2 required)	68787	68787
5	NUT RETAINER (16 required)	50190	50190
6	HEX NUT 1/4-20 (16 required)	41451	41451
7	ELEMENT CLAMP (8 required)	41491	41491
8	TUBULAR ELEMENT, 1000W	41536	41538
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	HEAT ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL ASSY 32 OZ	41528	41528
12	KETTLE LEAD ASSEMBLY	55140	55140
13	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
14	JUNCTION BOX ASSEMBLY	61084	61084
15	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
16	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
17	ACORN NUT #8-32	47702	47702
18	KETTLE TERMINAL BLOCK	41129	41129
19	8-32 HEX M/S NUT	74149	74149



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8	TUBULAR ELEMENT, 1000W	41536	41538
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	HEAT ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL ASSY 32 OZ	41528	41528
12	KETTLE LEAD ASSEMBLY	55140	55140
13	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
14	JUNCTION BOX ASSEMBLY	61084	61084
15	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
16	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
17	ACORN NUT #8-32	47702	47702
18	KETTLE TERMINAL BLOCK	41129	41129
19	8-32 HEX M/S NUT	74149	74149



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10	HEAT ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL ASSY 32 OZ	41528	41528
12	KETTLE LEAD ASSEMBLY	55140	55140
13	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
14	JUNCTION BOX ASSEMBLY	61084	61084
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17	ACORN NUT #8-32	47702	47702
18	KETTLE TERMINAL BLOCK	41129	41129
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11	KETTLE SHELL ASSY 32 OZ	41528	41528
12	KETTLE LEAD ASSEMBLY	55140	55140
13	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
14	JUNCTION BOX ASSEMBLY	61084	61084
15	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
16	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
17	ACORN NUT #8-32	47702	47702
18	KETTLE TERMINAL BLOCK	41129	41129
19	8-32 HEX M/S NUT	74149	74149



32 oz. Kettle Bottom Assembly (All Models)

Item	Part Description	Part Number	
		2127HT	2127HTX
	RH KETTLE BOTTOM ASSY (Complete Assy. - includes parts listed below.)	62300	62300EX
1	HEAT TRANSFER PLATE 32 OZ.	41534	41534
2	KETTLE GASKET	41597	41597
3	32 OZ KETTLE WELDED ASSY	41533	41533
4	ELEMENT SHIM (2 required)	68787	68787
5	NUT RETAINER (16 required)	50190	50190
6	HEX NUT 1/4-20 (16 required)	41451	41451
7	ELEMENT CLAMP (8 required)	41491	41491
8	TUBULAR ELEMENT, 1000W	41536	41538
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	HEAT ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL ASSY 32 OZ	41528	41528
12	KETTLE LEAD ASSEMBLY	55140	55140
13	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
14	JUNCTION BOX ASSEMBLY	61084	61084
15	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
16	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
17	ACORN NUT #8-32	47702	47702
18	KETTLE TERMINAL BLOCK	41129	41129
19	8-32 HEX M/S NUT	74149	74149



32 oz. Kettle Bottom Assembly (All Models)

Item	Part Description	Part Number	
		2127HT	2127HTX
	RH KETTLE BOTTOM ASSY (Complete Assy. - includes parts listed below.)	62300	62300EX
1	HEAT TRANSFER PLATE 32 OZ.	41534	41534
2	KETTLE GASKET	41597	41597
3	32 OZ KETTLE WELDED ASSY	41533	41533
4	ELEMENT SHIM (2 required)	68787	68787
5	NUT RETAINER (16 required)	50190	50190
6	HEX NUT 1/4-20 (16 required)	41451	41451
7	ELEMENT CLAMP (8 required)	41491	41491
8	TUBULAR ELEMENT, 1000W	41536	41538
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	HEAT ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL ASSY 32 OZ	41528	41528
12	KETTLE LEAD ASSEMBLY	55140	55140
13	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
14	JUNCTION BOX ASSEMBLY	61084	61084
15	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
16	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
17	ACORN NUT #8-32	47702	47702
18	KETTLE TERMINAL BLOCK	41129	41129
19	8-32 HEX M/S NUT	74149	74149



32 oz. Kettle Bottom Assembly (All Models)

Item	Part Description	Part Number	
		2127HT	2127HTX
	RH KETTLE BOTTOM ASSY (Complete Assy. - includes parts listed below.)	62300	62300EX
1	HEAT TRANSFER PLATE 32 OZ.	41534	41534
2	KETTLE GASKET	41597	41597
3	32 OZ KETTLE WELDED ASSY	41533	41533
4	ELEMENT SHIM (2 required)	68787	68787
5	NUT RETAINER (16 required)	50190	50190
6	HEX NUT 1/4-20 (16 required)	41451	41451
7	ELEMENT CLAMP (8 required)	41491	41491
8	TUBULAR ELEMENT, 1000W	41536	41538
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	HEAT ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL ASSY 32 OZ	41528	41528
12	KETTLE LEAD ASSEMBLY	55140	55140
13	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
14	JUNCTION BOX ASSEMBLY	61084	61084
15	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
16	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
17	ACORN NUT #8-32	47702	47702
18	KETTLE TERMINAL BLOCK	41129	41129
19	8-32 HEX M/S NUT	74149	74149



32 oz. Kettle Bottom Assembly (All Models)

Item	Part Description	Part Number	
		2127HT	2127HTX
	RH KETTLE BOTTOM ASSY (Complete Assy. - includes parts listed below.)	62300	62300EX
1	HEAT TRANSFER PLATE 32 OZ.	41534	41534
2	KETTLE GASKET	41597	41597
3	32 OZ KETTLE WELDED ASSY	41533	41533
4	ELEMENT SHIM (2 required)	68787	68787
5	NUT RETAINER (16 required)	50190	50190
6	HEX NUT 1/4-20 (16 required)	41451	41451
7	ELEMENT CLAMP (8 required)	41491	41491
8	TUBULAR ELEMENT, 1000W	41536	41538
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	HEAT ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL ASSY 32 OZ	41528	41528
12	KETTLE LEAD ASSEMBLY	55140	55140
13	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
14	JUNCTION BOX ASSEMBLY	61084	61084
15	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
16	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
17	ACORN NUT #8-32	47702	47702
18	KETTLE TERMINAL BLOCK	41129	41129
19	8-32 HEX M/S NUT	74149	74149

32 oz. Kettle Bottom Assembly (All Models)

Item	Part Description	Part Number	
		2127HT	2127HTX
	RH KETTLE BOTTOM ASSY (Complete Assy. - includes parts listed below.)	62300	62300EX
1	HEAT TRANSFER PLATE 32 OZ.	41534	41534
2	KETTLE GASKET	41597	41597
3	32 OZ KETTLE WELDED ASSY	41533	41533
4	ELEMENT SHIM (2 required)	68787	68787
5	NUT RETAINER (16 required)	50190	50190
6	HEX NUT 1/4-20 (16 required)	41451	41451
7	ELEMENT CLAMP (8 required)	41491	41491
8	TUBULAR ELEMENT, 1000W	41536	41538
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	HEAT ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL ASSY 32 OZ	41528	41528
12	KETTLE LEAD ASSEMBLY	55140	55140
13	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
14	JUNCTION BOX ASSEMBLY	61084	61084
15	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
16	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
17	ACORN NUT #8-32	47702	47702
18	KETTLE TERMINAL BLOCK	41129	41129
19	8-32 HEX M/S NUT	74149	74149



32 oz. Kettle Bottom Assembly (All Models)

Item	Part Description	Part Number	
		2127HT	2127HTX
	RH KETTLE BOTTOM ASSY (Complete Assy. - includes parts listed below.)	62300	62300EX
1	HEAT TRANSFER PLATE 32 OZ.	41534	41534
2	KETTLE GASKET	41597	41597
3	32 OZ KETTLE WELDED ASSY	41533	41533
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7	ELEMENT CLAMP (8 required)	41491	41491
8	TUBULAR ELEMENT, 1000W	41536	41538
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	HEAT ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL ASSY 32 OZ	41528	41528
12	KETTLE LEAD ASSEMBLY	55140	55140
13	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
14	JUNCTION BOX ASSEMBLY	61084	61084
15	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
16	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
17	ACORN NUT #8-32	47702	47702
18	KETTLE TERMINAL BLOCK	41129	41129
19	8-32 HEX M/S NUT	74149	74149



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		2127HT	2127HTX
	RH KETTLE BOTTOM ASSY (Complete Assy. - includes parts listed below.)	62300	62300EX
1	HEAT TRANSFER PLATE 32 OZ.	41534	41534
2	KETTLE GASKET	41597	41597
3	32 OZ KETTLE WELDED ASSY	41533	41533
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5	NUT RETAINER (16 required)	50190	50190
6	HEX NUT 1/4-20 (16 required)	41451	41451
7	ELEMENT CLAMP (8 required)	41491	41491
8	TUBULAR ELEMENT, 1000W	41536	41538
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	HEAT ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL ASSY 32 OZ	41528	41528
12	KETTLE LEAD ASSEMBLY	55140	55140
13	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
14	JUNCTION BOX ASSEMBLY	61084	61084
15	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
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17	ACORN NUT #8-32	47702	47702
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18	KETTLE TERMINAL BLOCK	41129	41129
19	8-32 HEX M/S NUT	74149	74149



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		2127HT	2127HTX
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12	KETTLE LEAD ASSEMBLY	55140	55140
13	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
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18	KETTLE TERMINAL BLOCK	41129	41129
19	8-32 HEX M/S NUT	74149	74149

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11	KETTLE SHELL ASSY 32 OZ	41528	41528
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		2127HT	2127HTX
	RH KETTLE BOTTOM ASSY (Complete Assy. - includes parts listed below.)	62300	62300EX
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8	TUBULAR ELEMENT, 1000W	41536	41538
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11	KETTLE SHELL ASSY 32 OZ	41528	41528
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13	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
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19	8-32 HEX M/S NUT	74149	74149



32 oz. Kettle Bottom Assembly (All Models)

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		2127HT	2127HTX
	RH KETTLE BOTTOM ASSY (Complete Assy. - includes parts listed below.)	62300	62300EX
1	HEAT TRANSFER PLATE 32 OZ.	41534	41534
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11	KETTLE SHELL ASSY 32 OZ	41528	41528
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32 oz. Kettle Bottom Assembly (All Models)

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		2127HT	2127HTX
	RH KETTLE BOTTOM ASSY (Complete Assy. - includes parts listed below.)	62300	62300EX
1	HEAT TRANSFER PLATE 32 OZ.	41534	41534
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11	KETTLE SHELL ASSY 32 OZ	41528	41528
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13	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
14	JUNCTION BOX ASSEMBLY	61084	61084
15	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
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17	ACORN NUT #8-32	47702	47702
18	KETTLE TERMINAL BLOCK	41129	41129
19	8-32 HEX M/S NUT	74149	74149



32 oz. Kettle Bottom Assembly (All Models)

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		2127HT	2127HTX
	RH KETTLE BOTTOM ASSY (Complete Assy. - includes parts listed below.)	62300	62300EX
1	HEAT TRANSFER PLATE 32 OZ.	41534	41534
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17	ACORN NUT #8-32	47702	47702
18	KETTLE TERMINAL BLOCK	41129	41129
19	8-32 HEX M/S NUT	74149	74149



32 oz. Kettle Bottom Assembly (All Models)

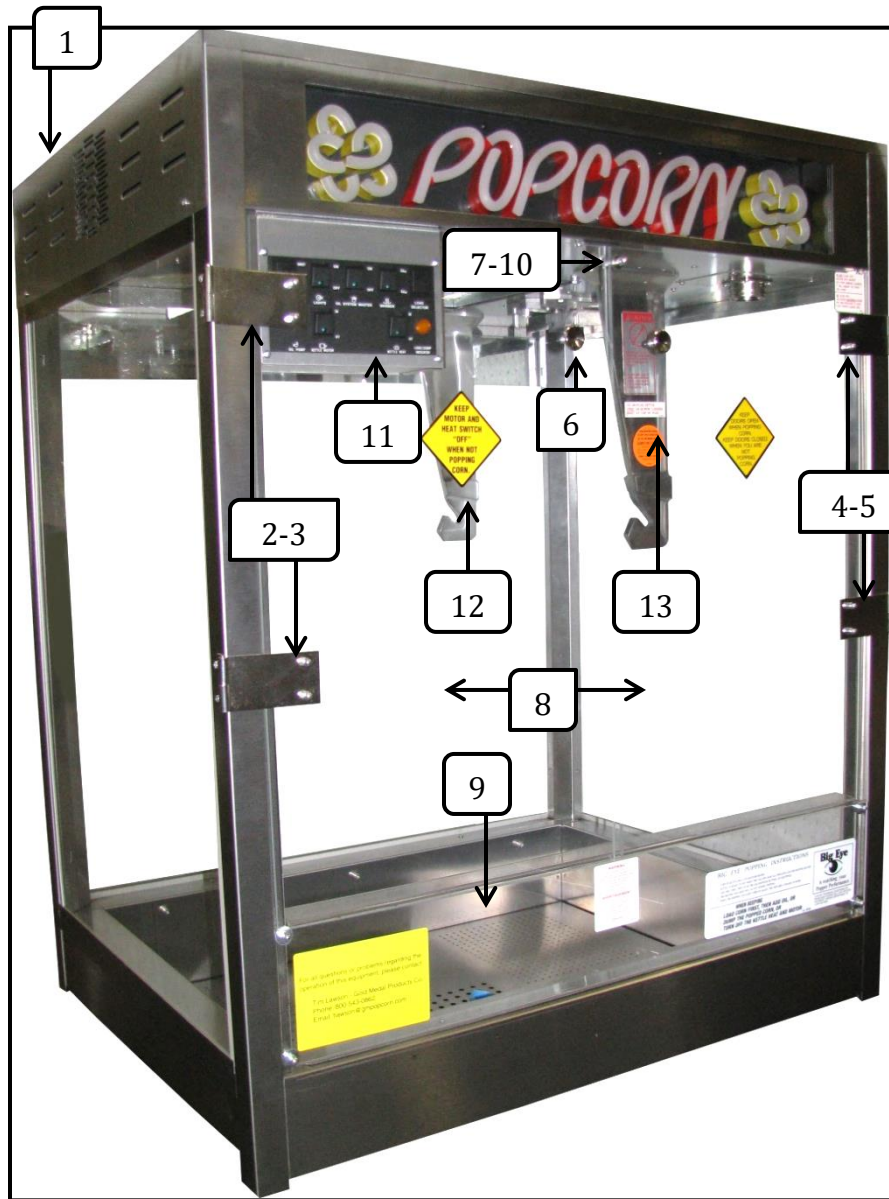
Item	Part Description	Part Number	
		2127HT	2127HTX
	RH KETTLE BOTTOM ASSY (Complete Assy. - includes parts listed below.)	62300	62300EX
1	HEAT TRANSFER PLATE 32 OZ.	41534	41534
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13	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
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19	8-32 HEX M/S NUT	74149	74149



32 oz. Kettle Bottom Assembly (All Models)

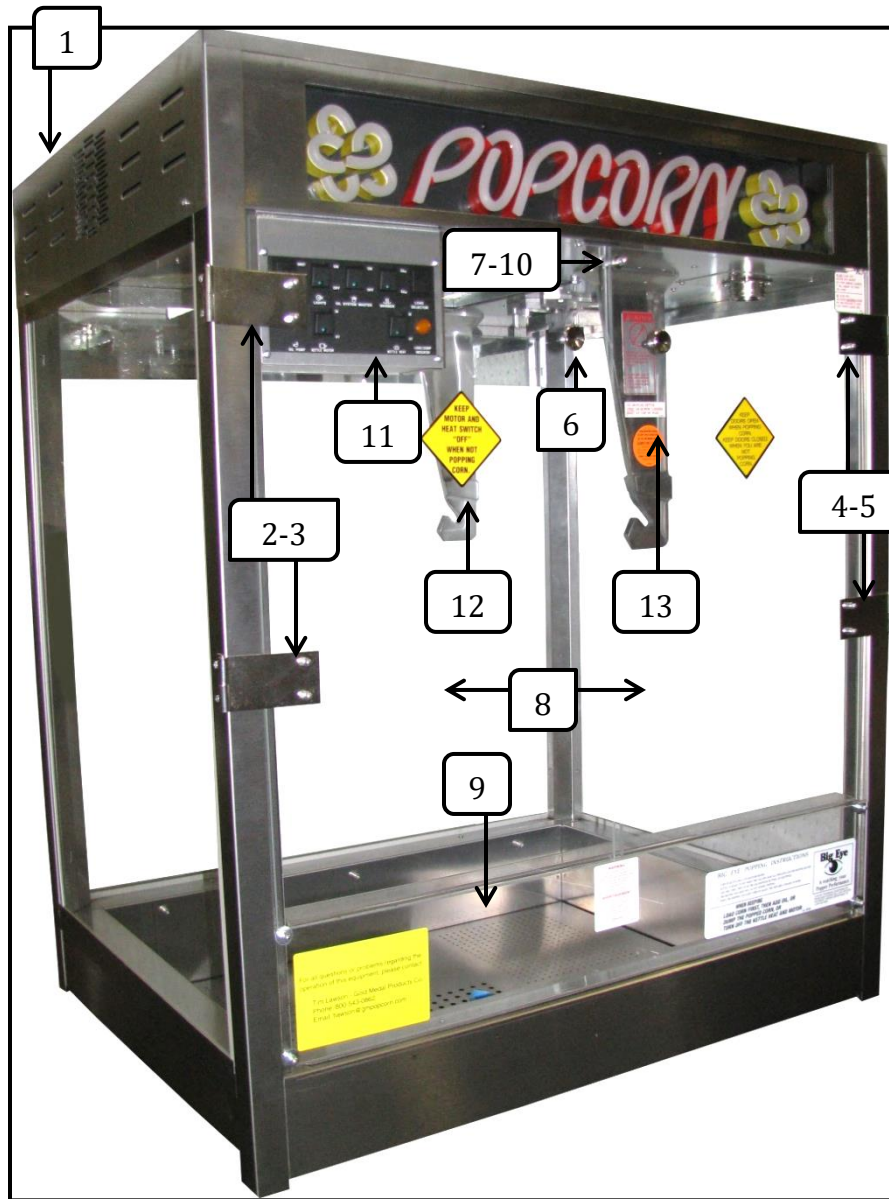
Item	Part Description	Part Number	
		2127HT	2127HTX
	RH KETTLE BOTTOM ASSY (Complete Assy. - includes parts listed below.)	62300	62300EX
1	HEAT TRANSFER PLATE 32 OZ.	41534	41534
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11	KETTLE SHELL ASSY 32 OZ	41528	41528
12	KETTLE LEAD ASSEMBLY	55140	55140
13	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
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17	ACORN NUT #8-32	47702	47702
18	KETTLE TERMINAL BLOCK	41129	41129
19	8-32 HEX M/S NUT	74149	74149

CABINET BREAKDOWN



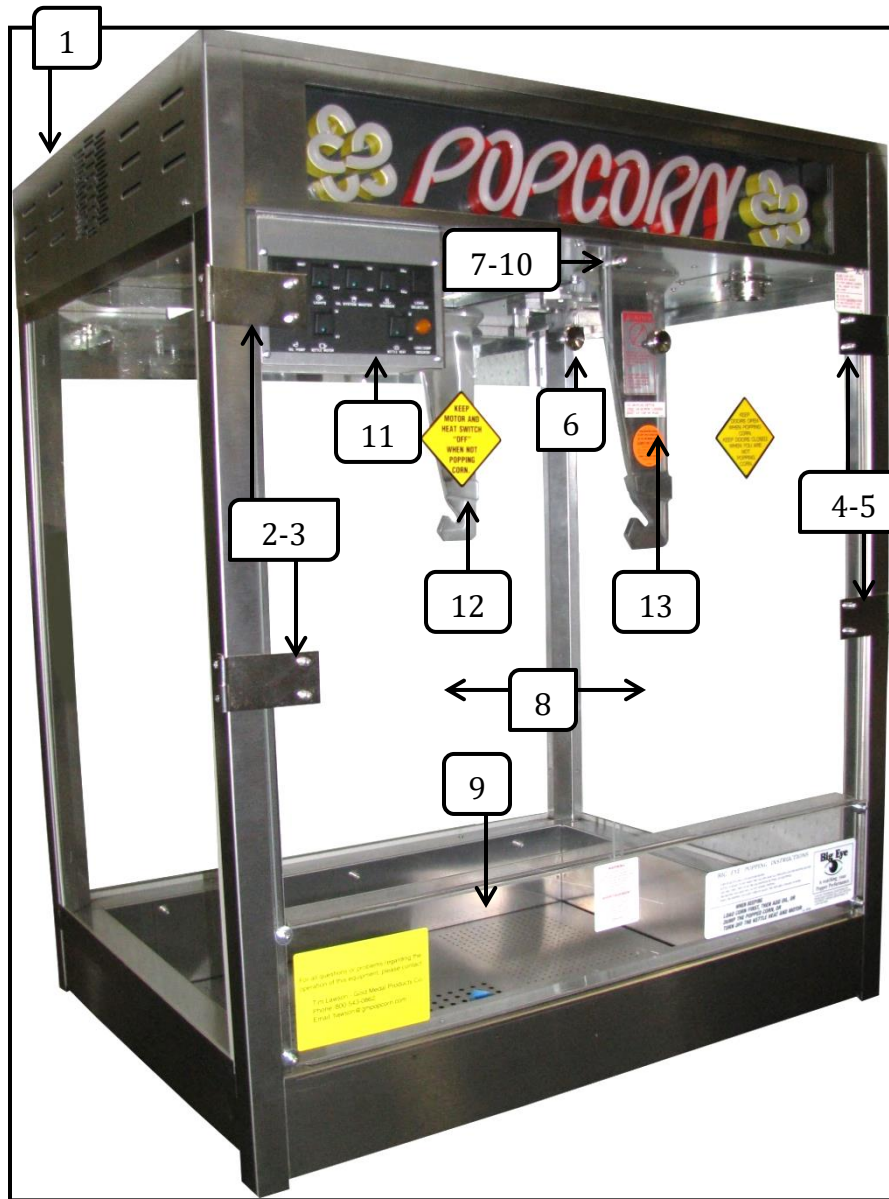
ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	63477	All	Dome Weldment	1
2	41349	All	Male Hinge Short Left	2
3	41352	All	Female Hinge Long Left	2
4	41350	All	Male Hinge Short Right	2
5	41351	All	Female Hinge Long Right	2
6	41013	All	Door Knob	2
7	50013	All	Magnet	2
8	63755	All	Door	2
9	63554	All	Drop Panel	1
10	49666	All	Door Stop	1
11	63426	All	Control Box Weldment	1
12	41941	All	Hanger Arm	1
13	49505	All	Hanger Arm With Clip	1

CABINET BREAKDOWN



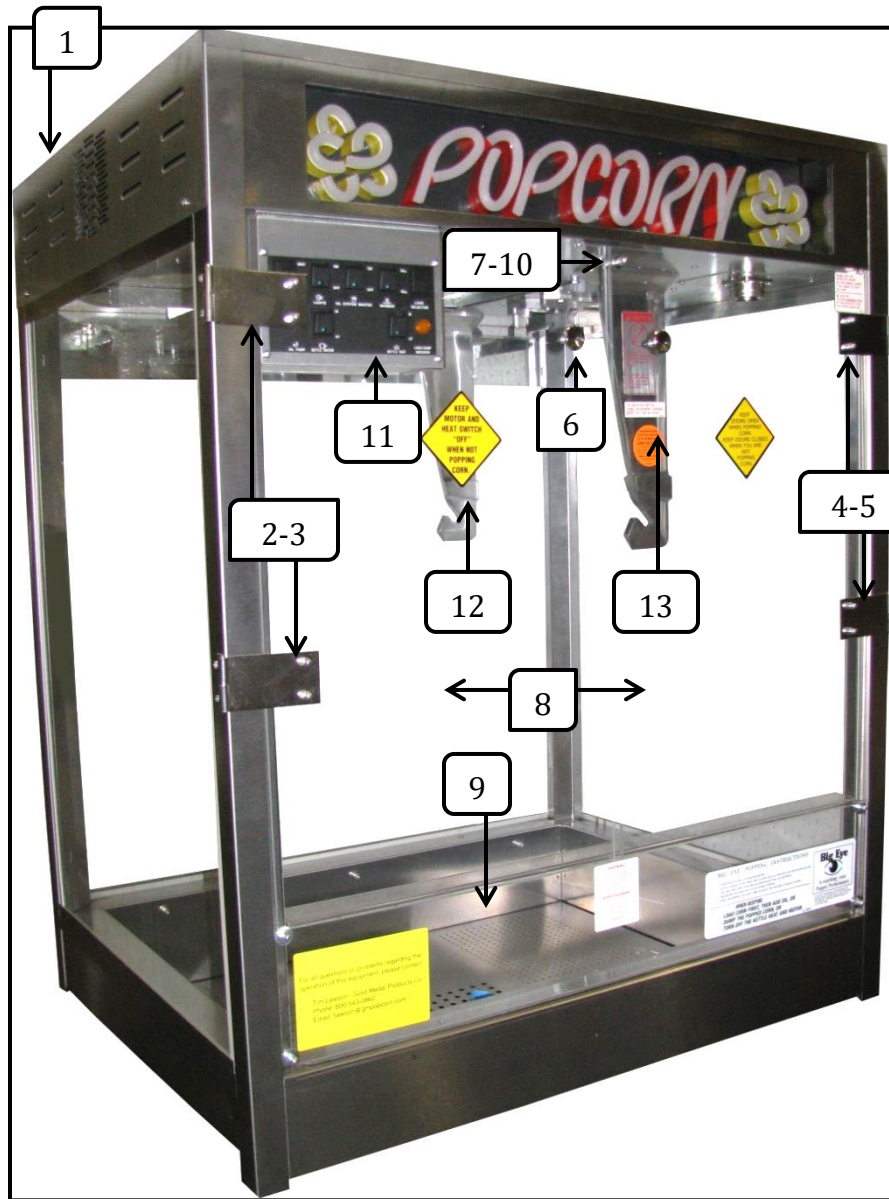
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12	41941	All	Hanger Arm	1
13	49505	All	Hanger Arm With Clip	1

CABINET BREAKDOWN



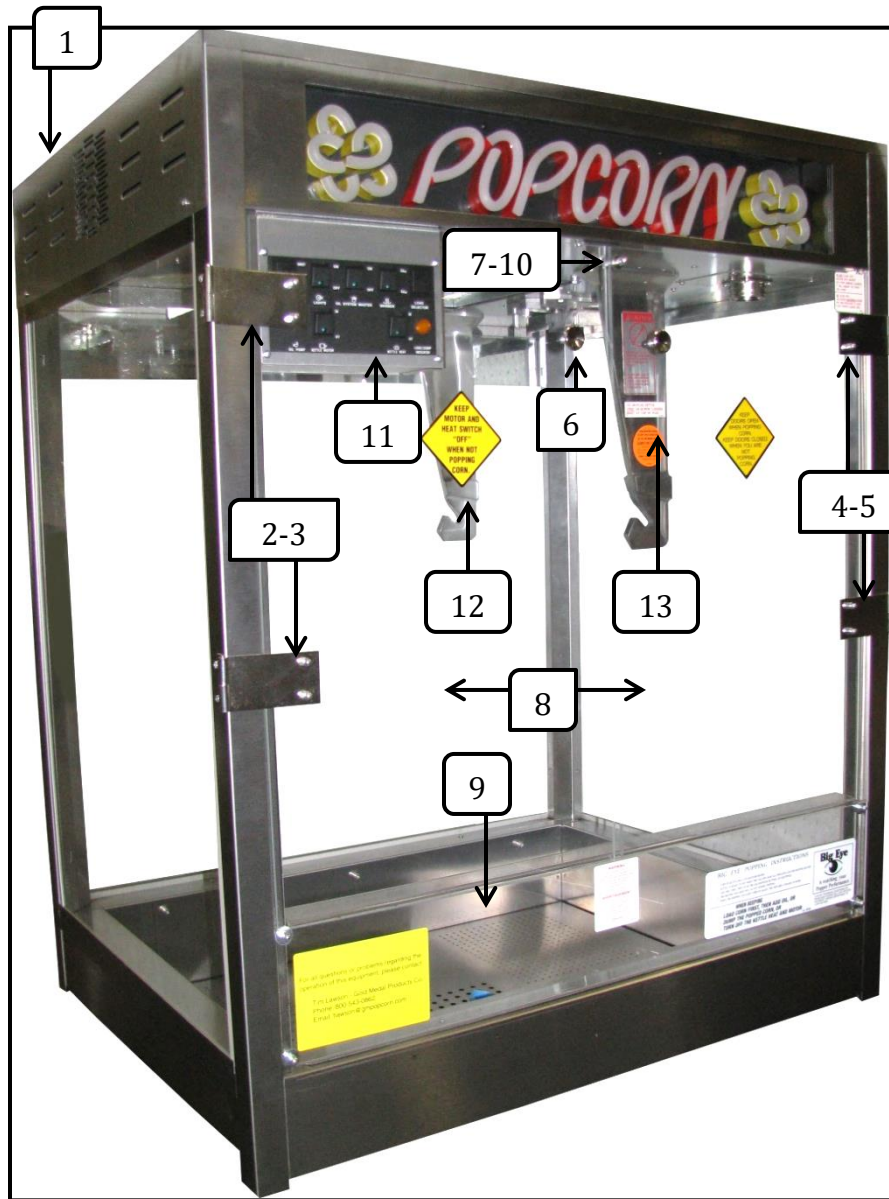
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12	41941	All	Hanger Arm	1
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CABINET BREAKDOWN



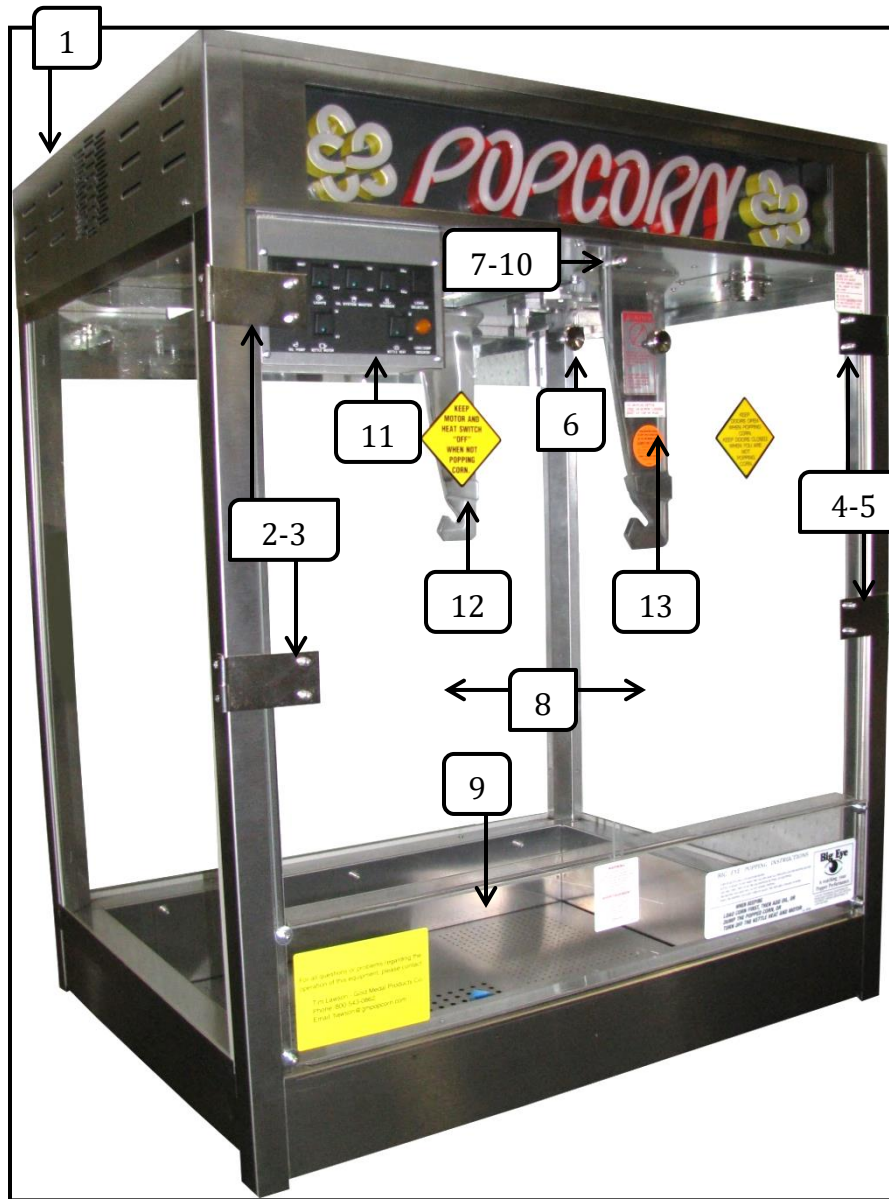
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CABINET BREAKDOWN



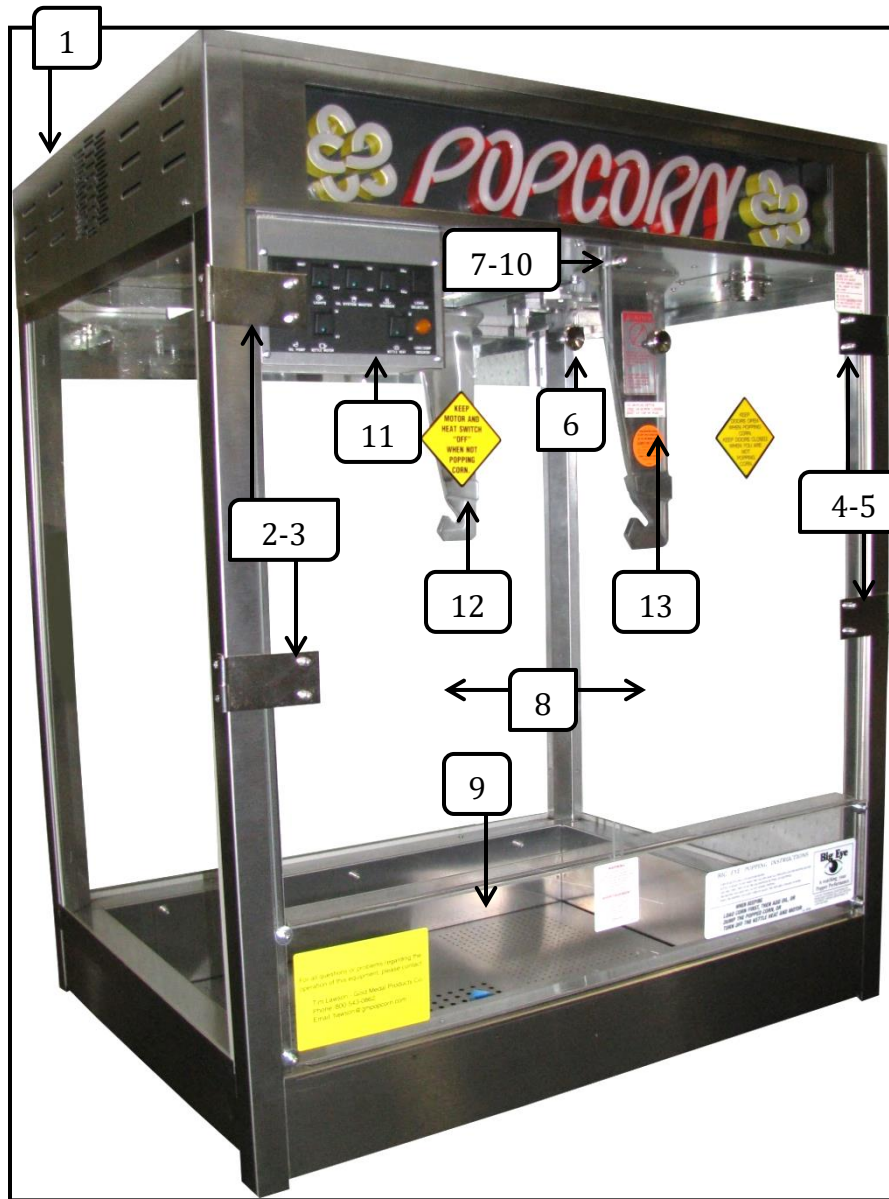
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CABINET BREAKDOWN



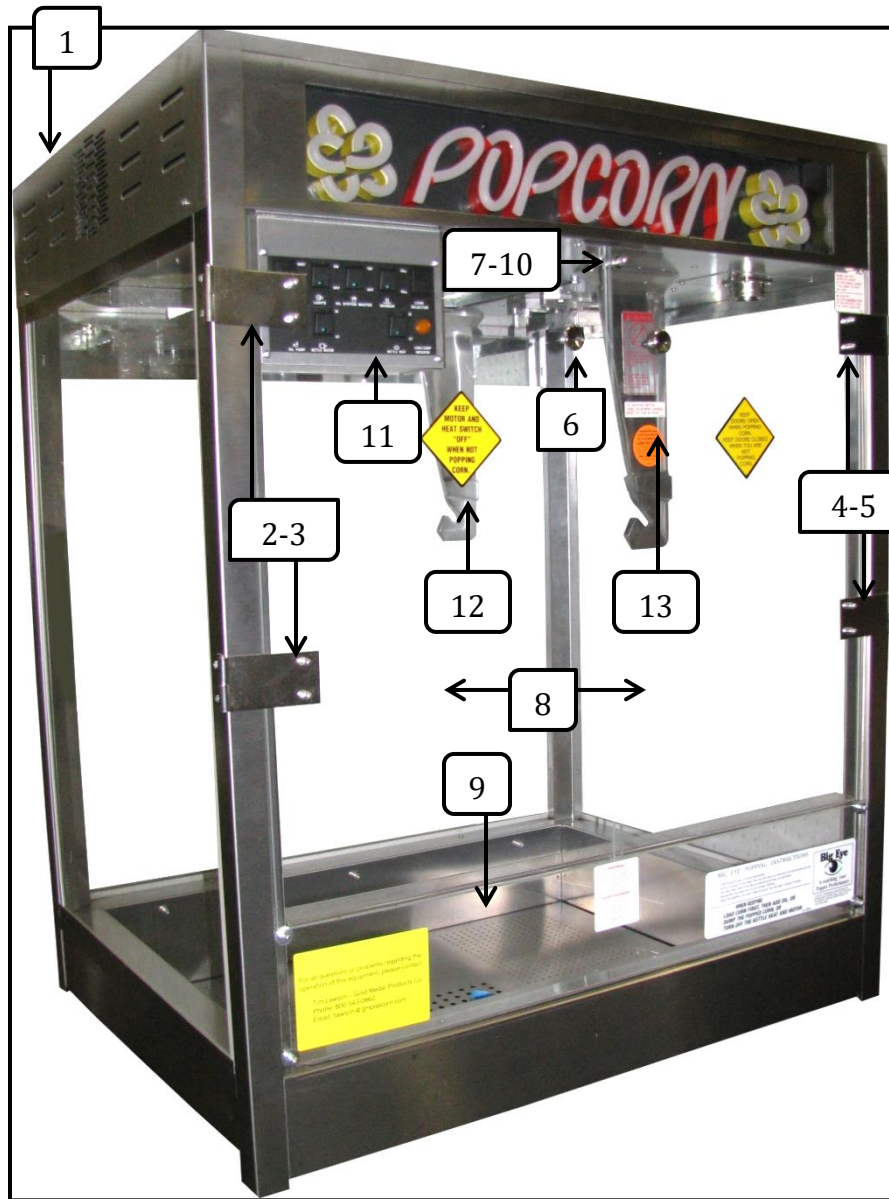
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CABINET BREAKDOWN



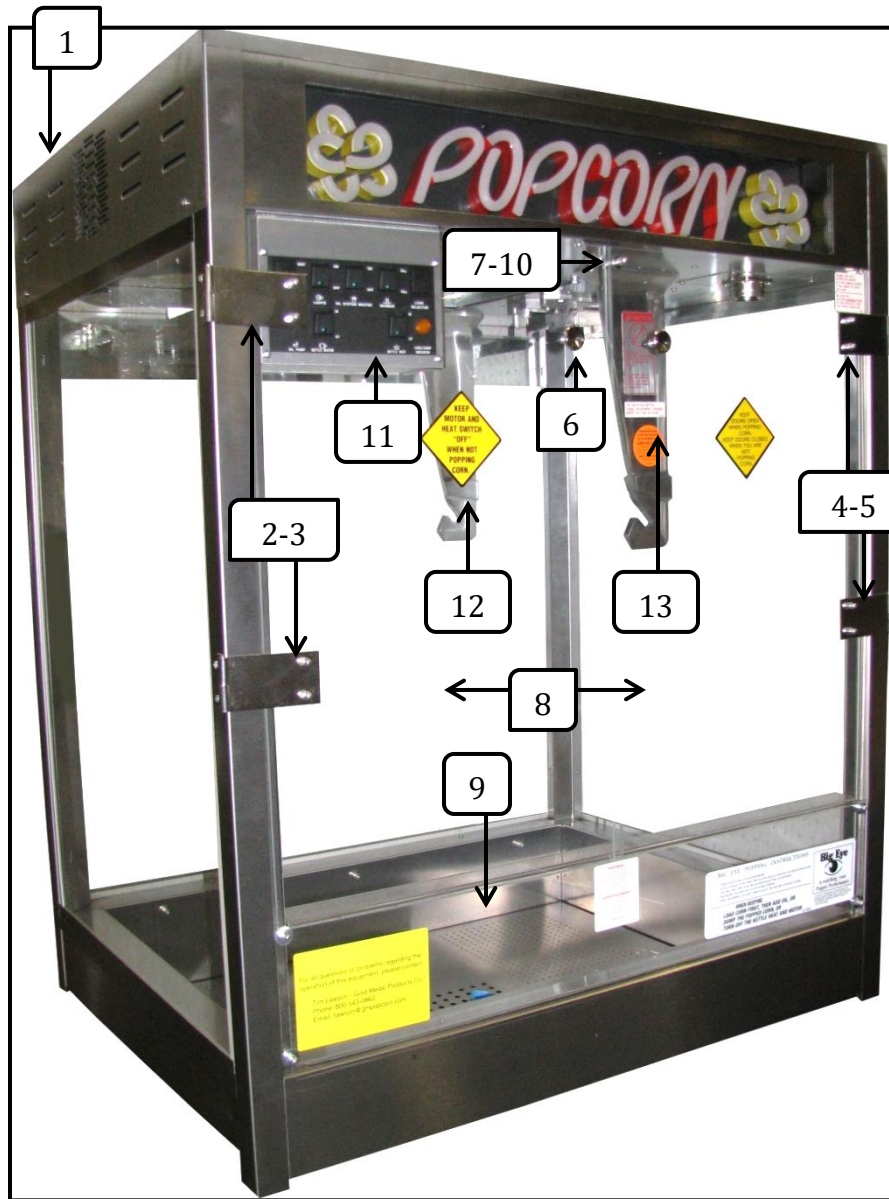
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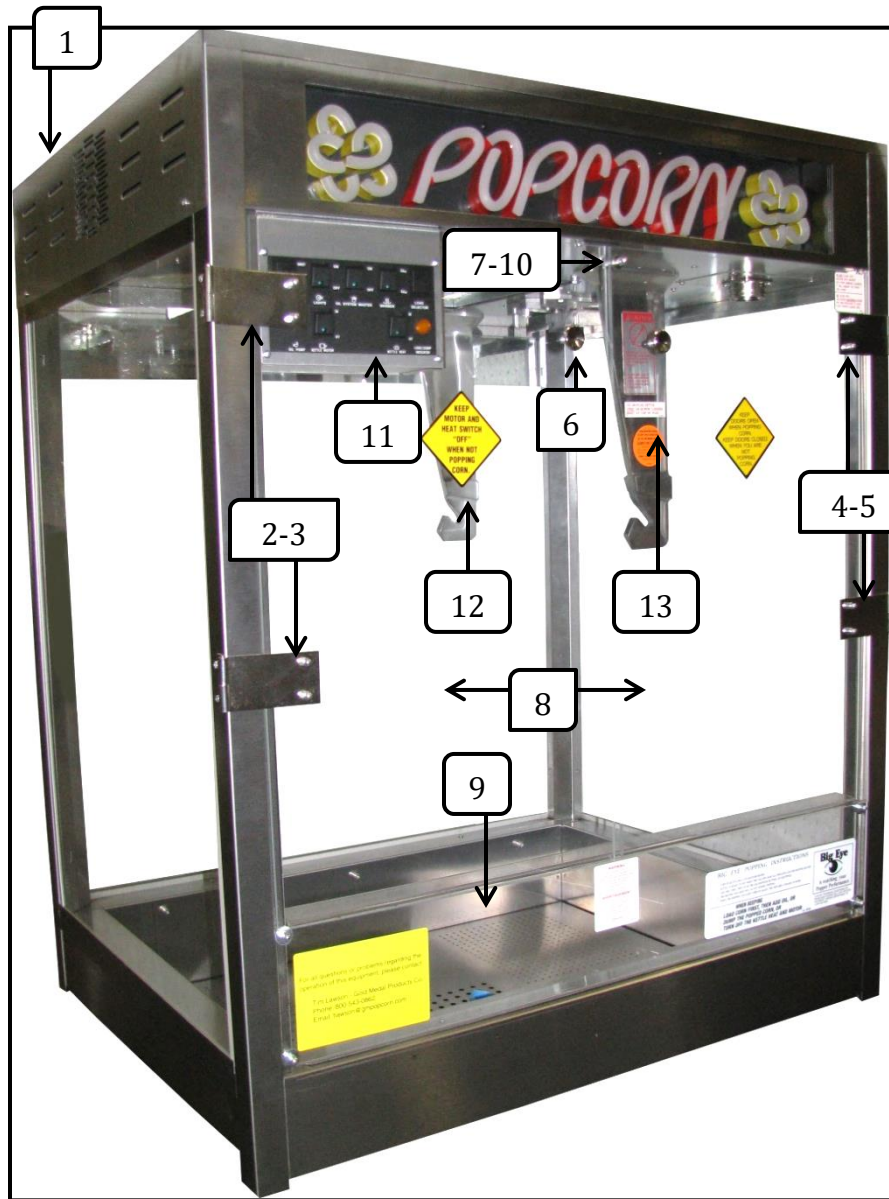
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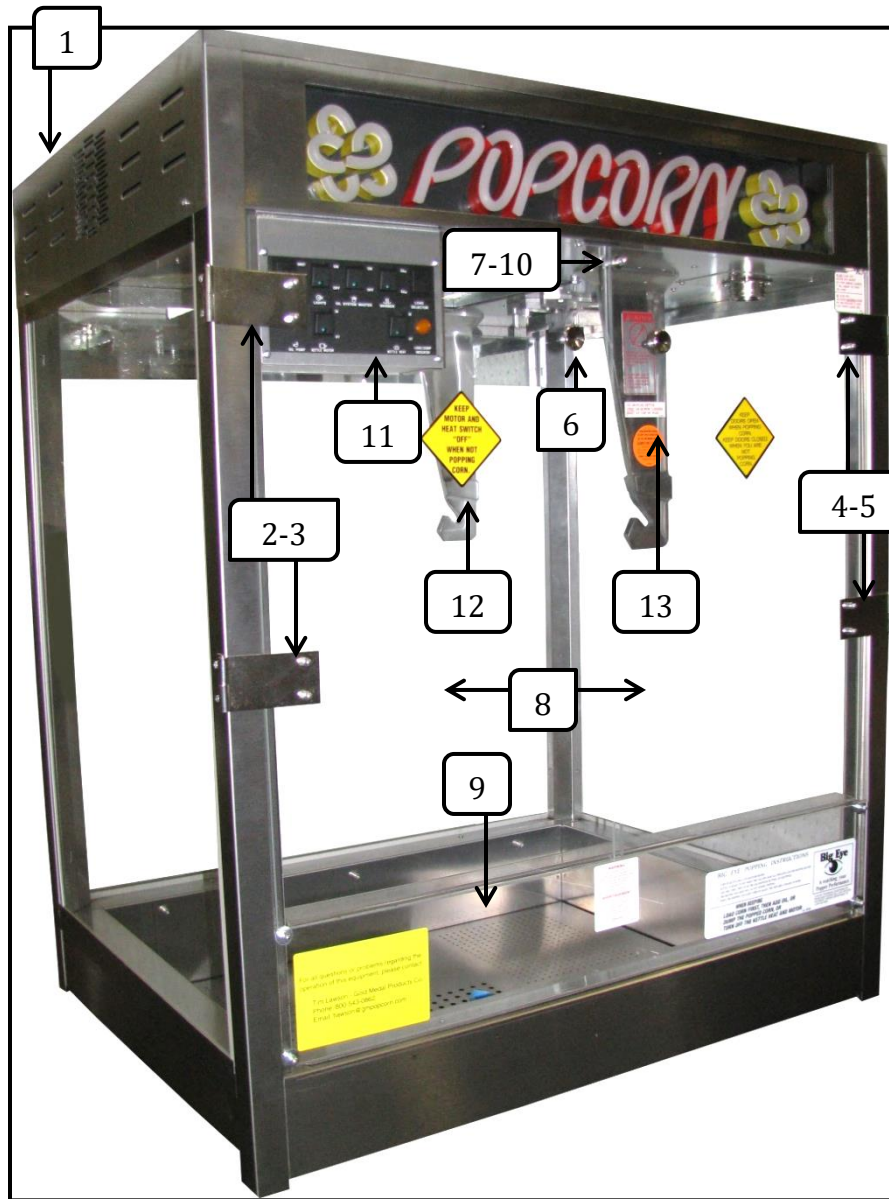
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CABINET BREAKDOWN



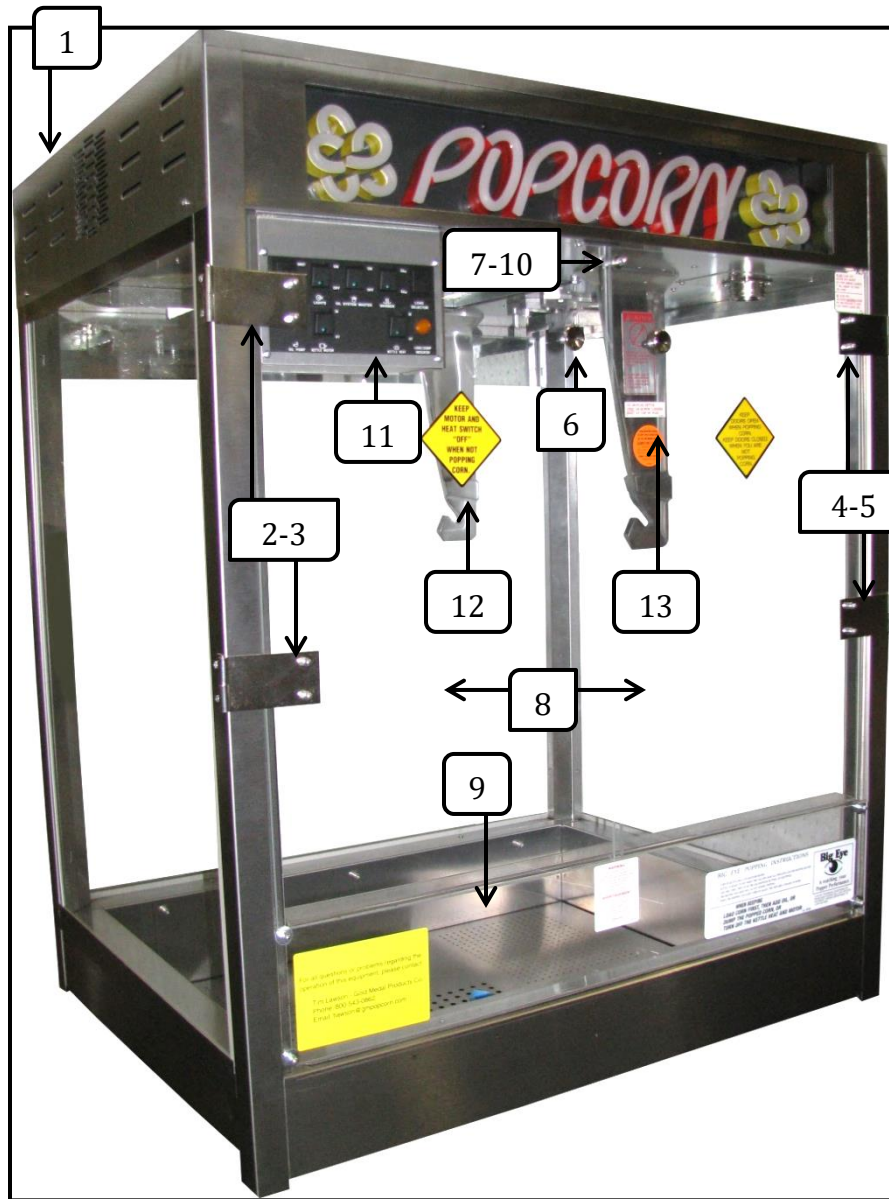
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CABINET BREAKDOWN



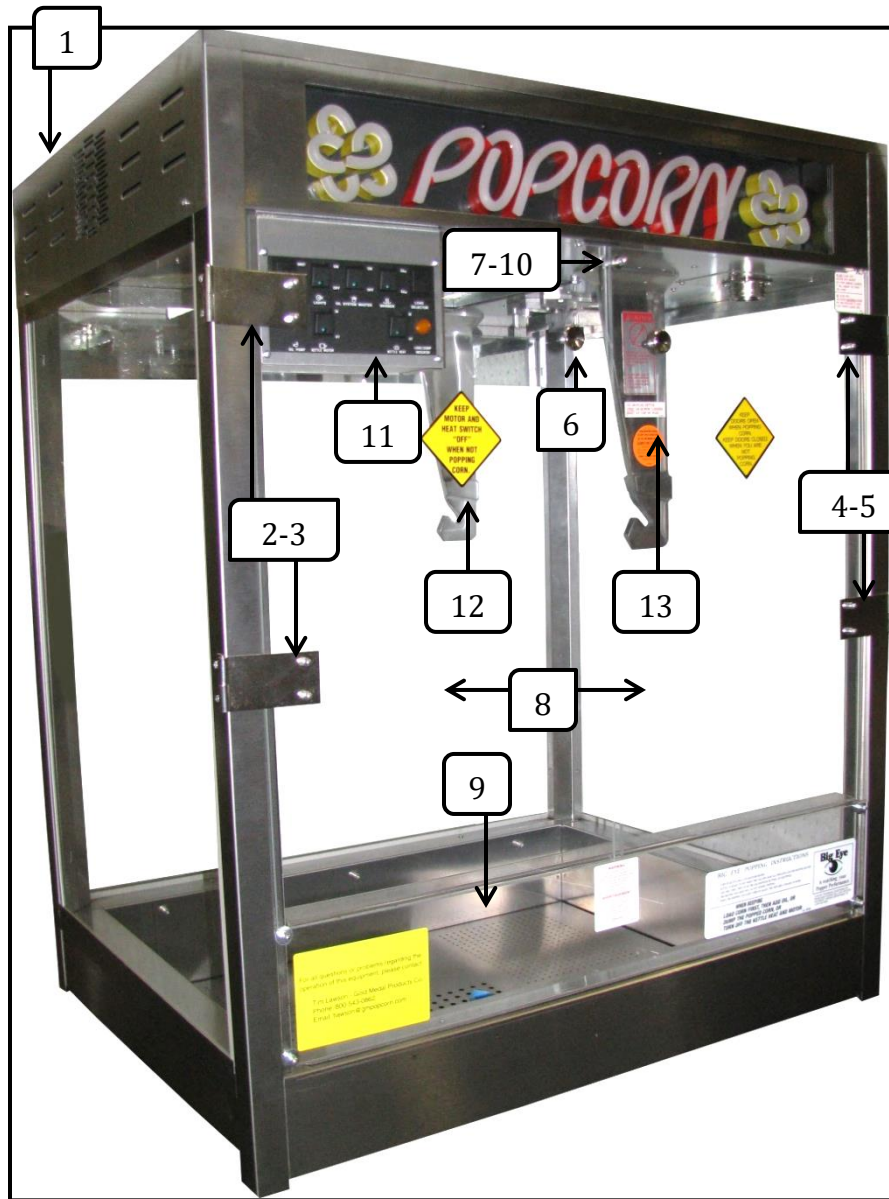
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CABINET BREAKDOWN



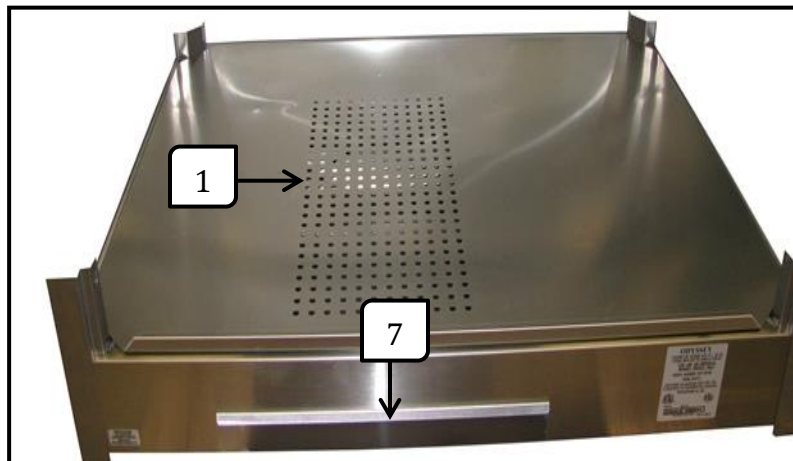
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CABINET BREAKDOWN

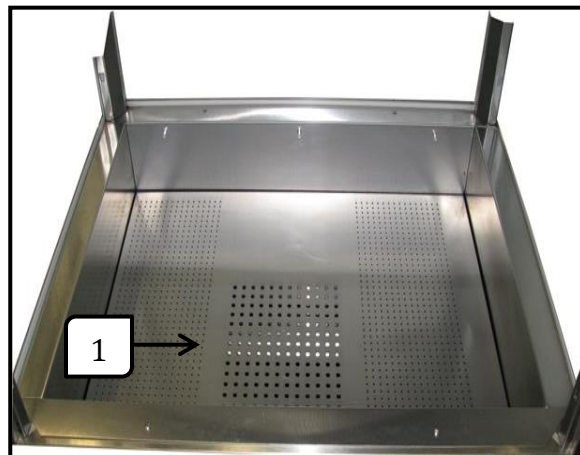


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CABINET BREAKDOWN



Non Deep Well Assembly



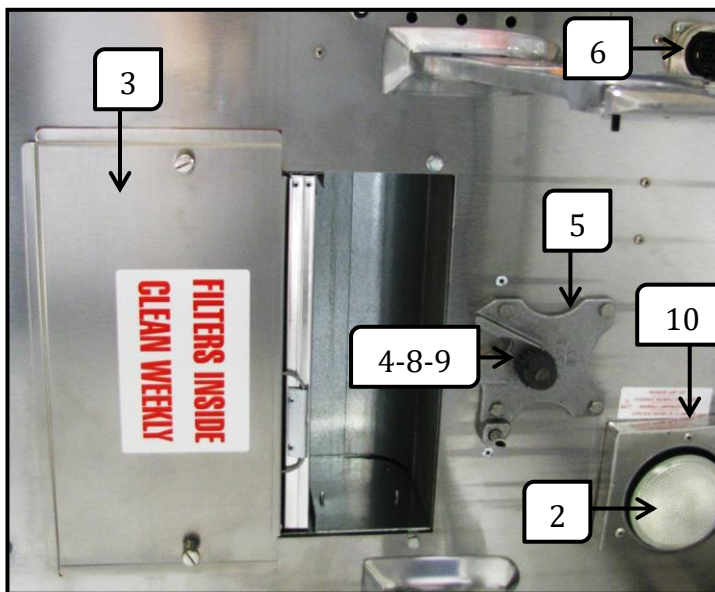
Deep Well Assembly



Oil Mist Bag Filter P/N 41169

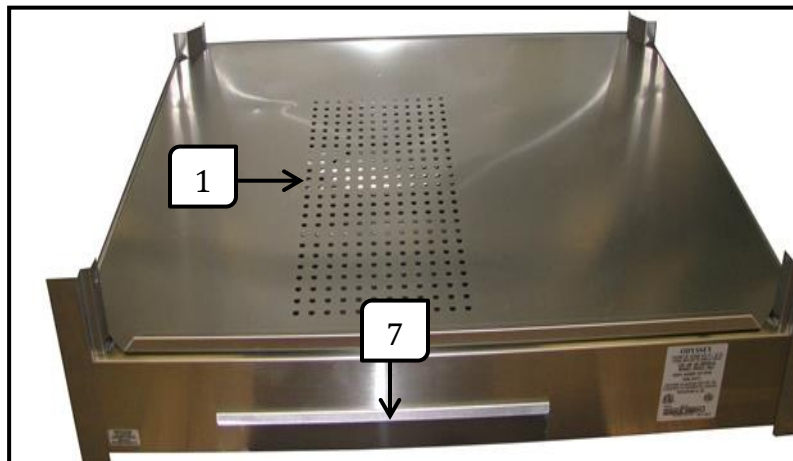


Metal Mesh Filter (2 required)
P/N 41250

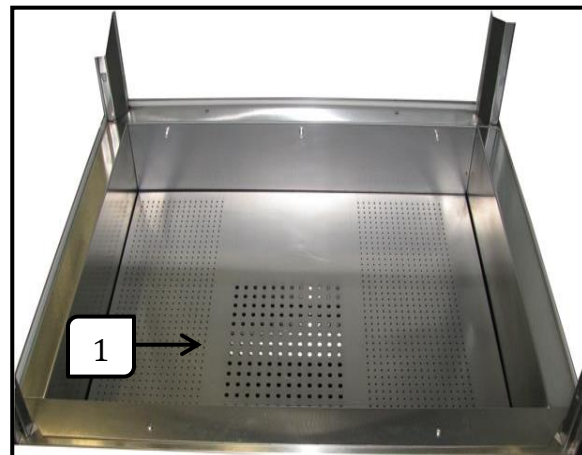


ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	63384	Non Deep Well	Old Maid Screen	1
	63718	Deep Well	Corn Pan	1
	63454	Japan	LH Old Maid Screen (Not Shown)	1
	63455	Japan	RH Old Maid Screen (Not Shown)	1
2	41979S	Domestic	75W Halogen Flood	2
	41979EX	Export	75W 240V Halogen Flood	2
3	41934	All	Cover Assy.	1
4	41380	All	Spur Gear	1
5	41432	All	Gear Block Assy.	1
6	55165	Domestic	Receptacle Assy.	1
	55165EX	Export	Receptacle Assy.	1
7	63808	Deep Well	*Old Maid Pan	1
	40276	Non Deep Well	Old Maid Pan	1
8	41730	All	Woodruff Key	1
9	41742	All	Set Screw	1
10	49584	All	Light Cover	1

CABINET BREAKDOWN



Non Deep Well Assembly



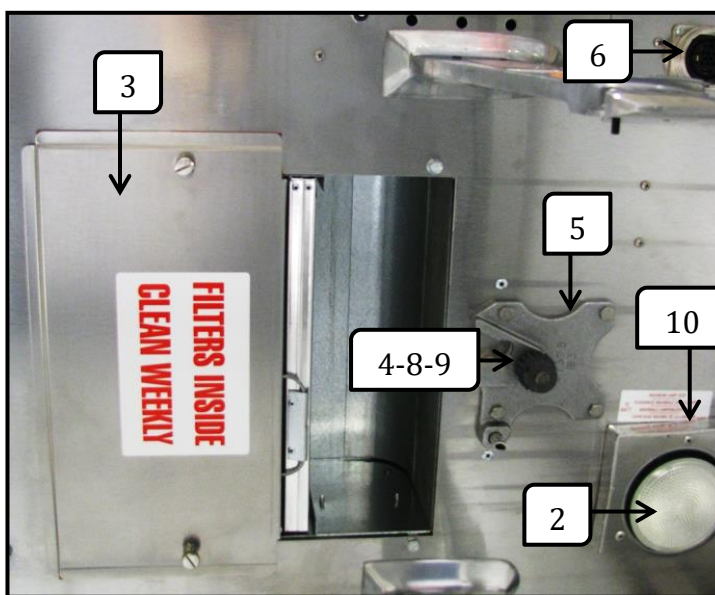
Deep Well Assembly



Oil Mist Bag Filter P/N 41169

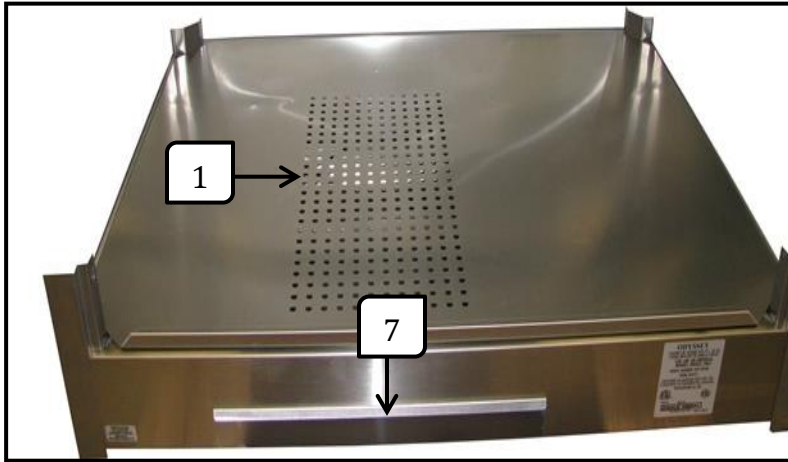


Metal Mesh Filter (2 required)
P/N 41250

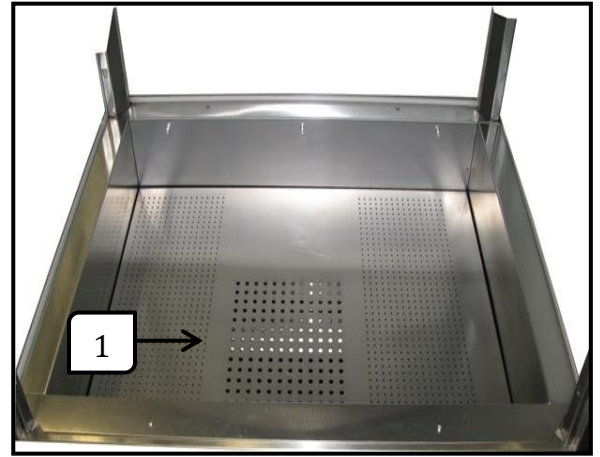


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6	55165	Domestic	Receptacle Assy.	1
	55165EX	Export	Receptacle Assy.	1
7	63808	Deep Well	*Old Maid Pan	1
	40276	Non Deep Well	Old Maid Pan	1
8	41730	All	Woodruff Key	1
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CABINET BREAKDOWN



Non Deep Well Assembly



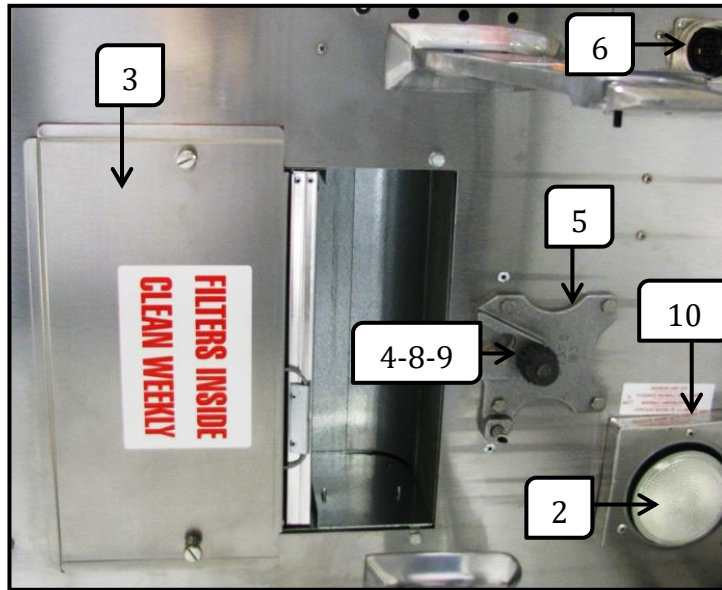
Deep Well Assembly



Oil Mist Bag Filter P/N 41169

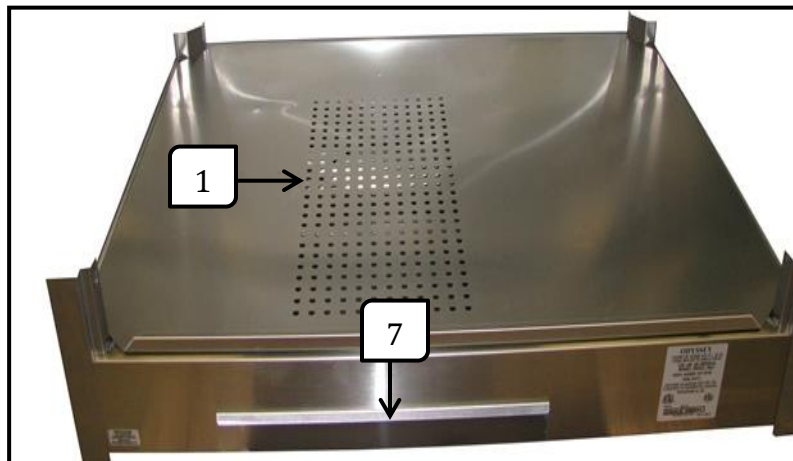


Metal Mesh Filter (2 required)
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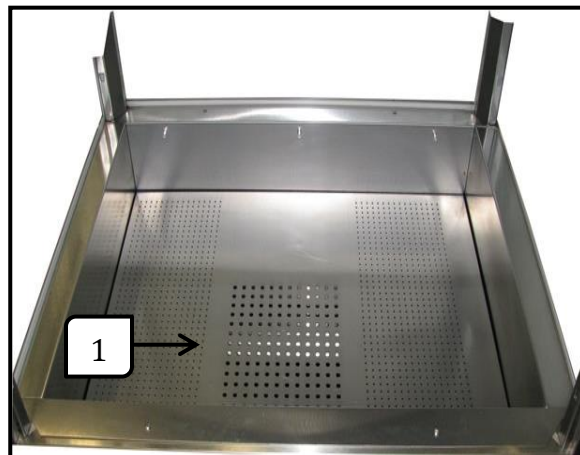


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CABINET BREAKDOWN



Non Deep Well Assembly



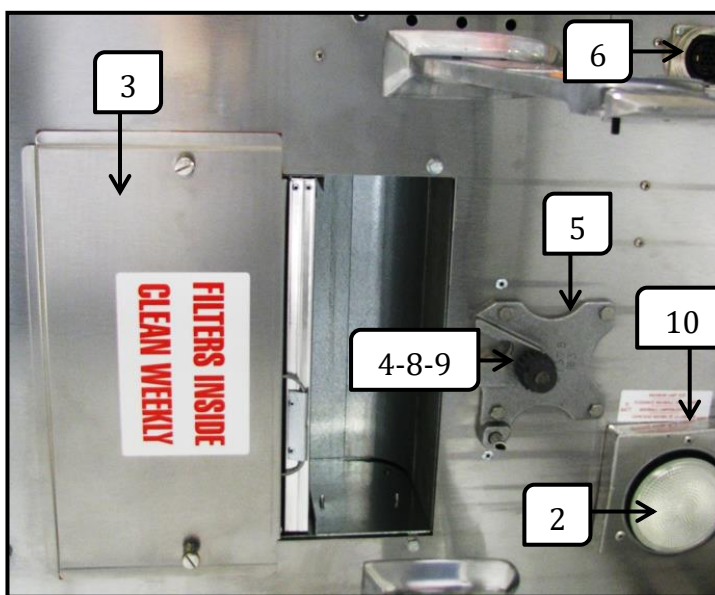
Deep Well Assembly



Oil Mist Bag Filter P/N 41169

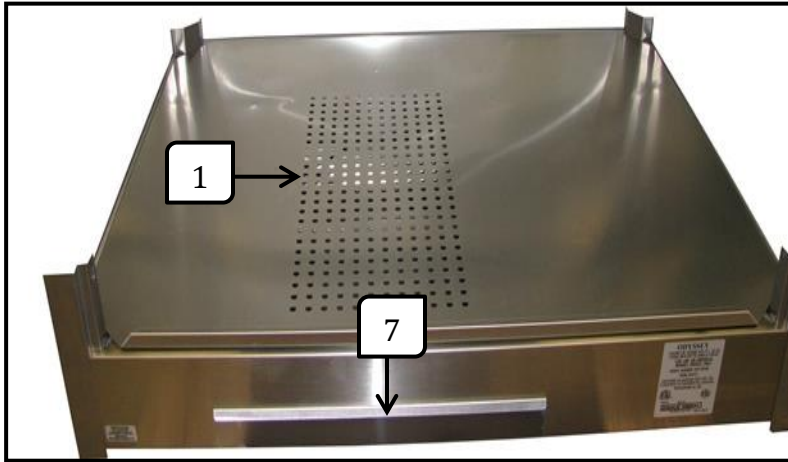


Metal Mesh Filter (2 required)
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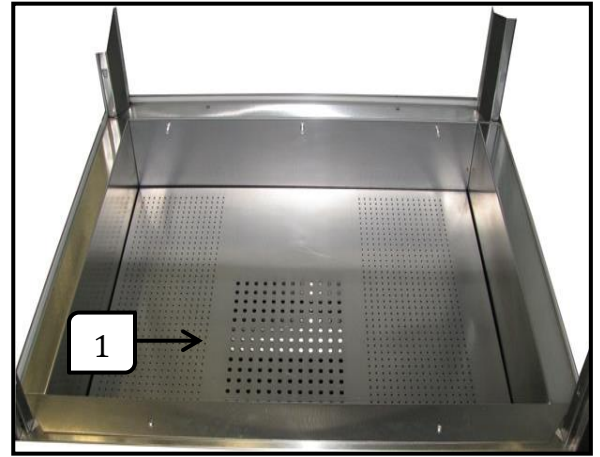


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CABINET BREAKDOWN



Non Deep Well Assembly



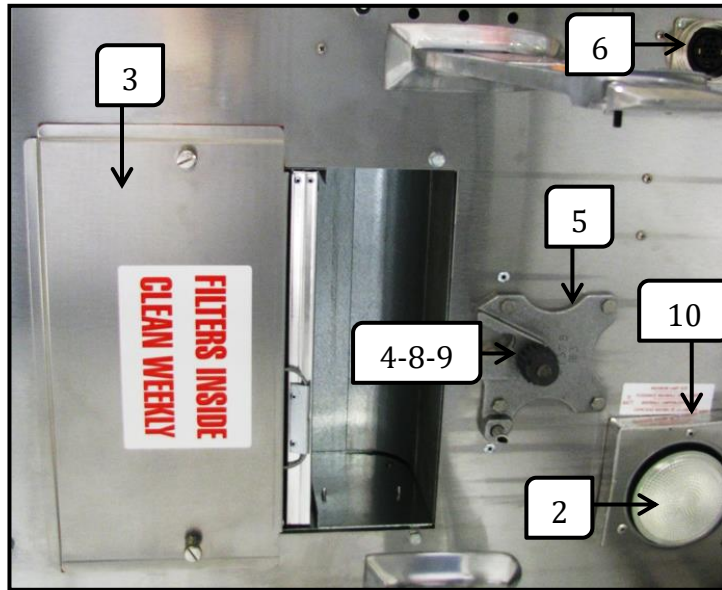
Deep Well Assembly



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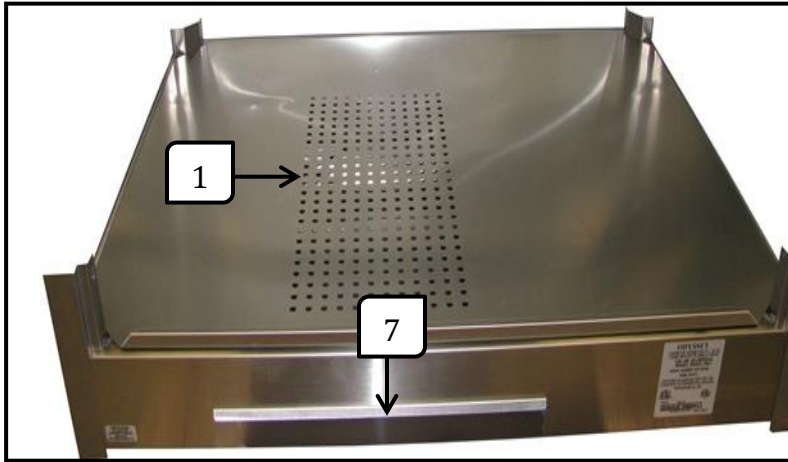


Metal Mesh Filter (2 required)
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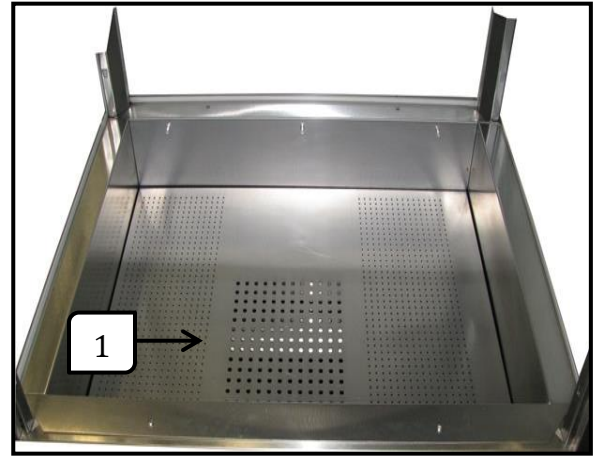


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CABINET BREAKDOWN



Non Deep Well Assembly



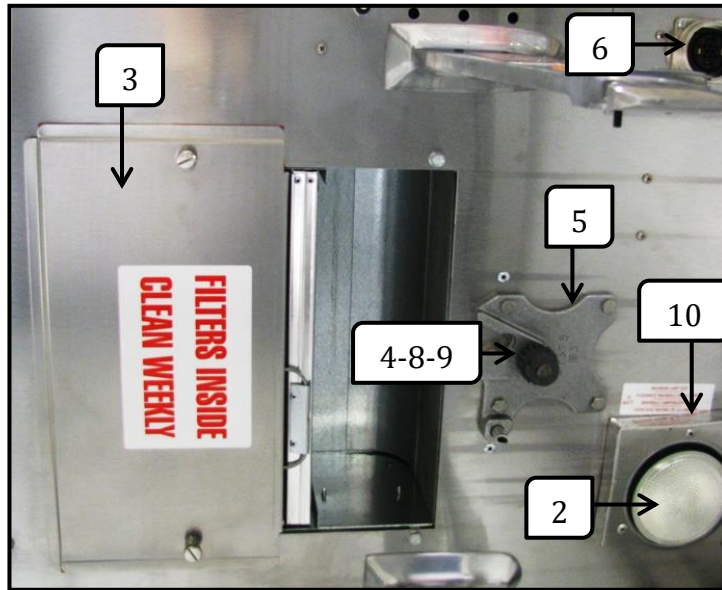
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Oil Mist Bag Filter P/N 41169

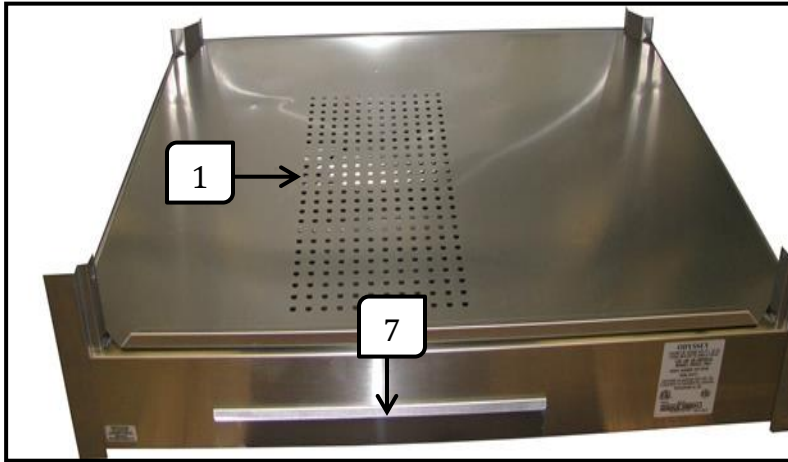


Metal Mesh Filter (2 required)
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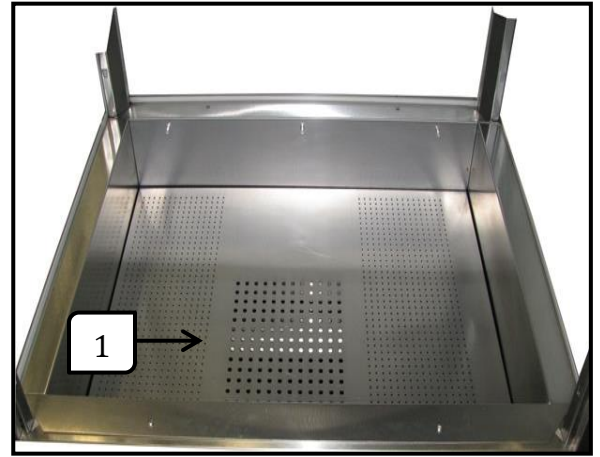


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CABINET BREAKDOWN



Non Deep Well Assembly



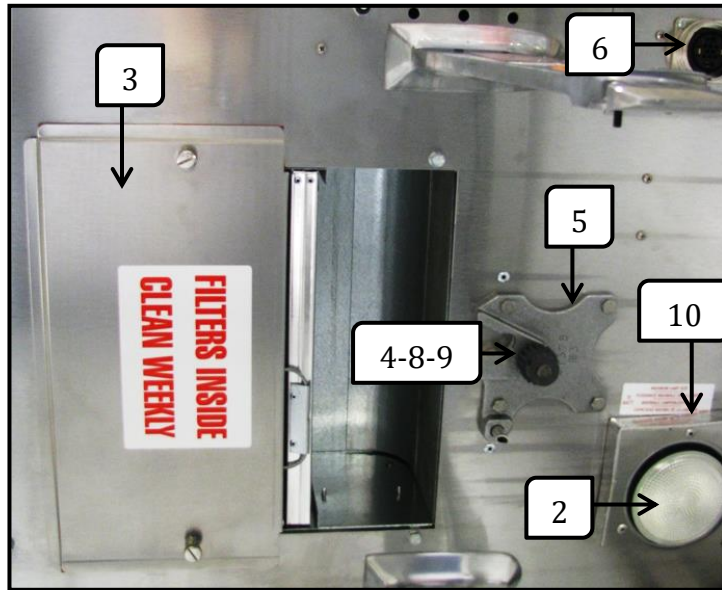
Deep Well Assembly



Oil Mist Bag Filter P/N 41169

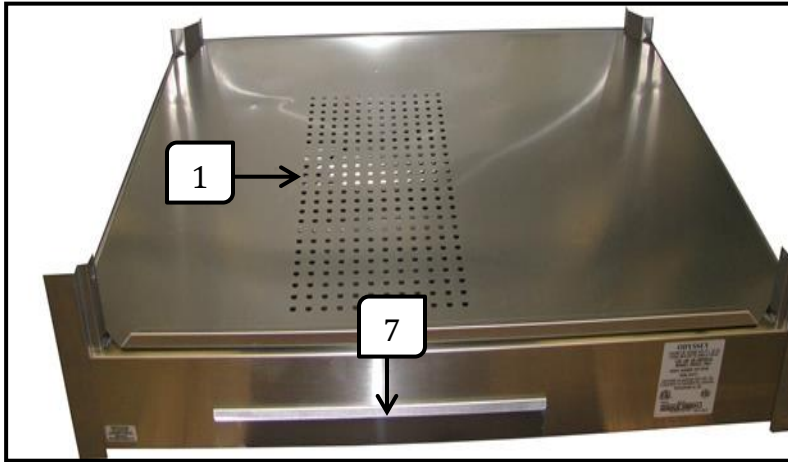


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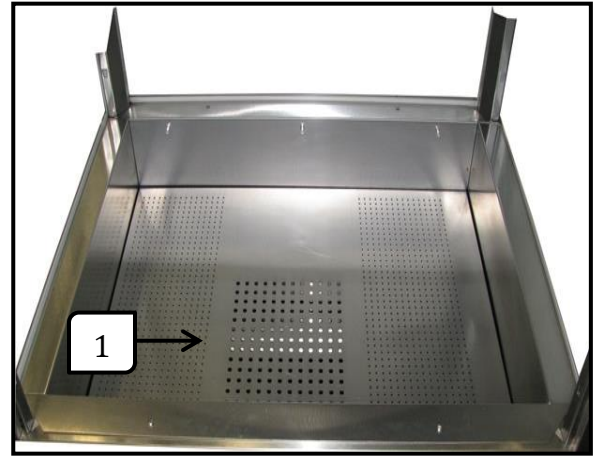


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	40276	Non Deep Well	Old Maid Pan	1
8	41730	All	Woodruff Key	1
9	41742	All	Set Screw	1
10	49584	All	Light Cover	1

CABINET BREAKDOWN



Non Deep Well Assembly



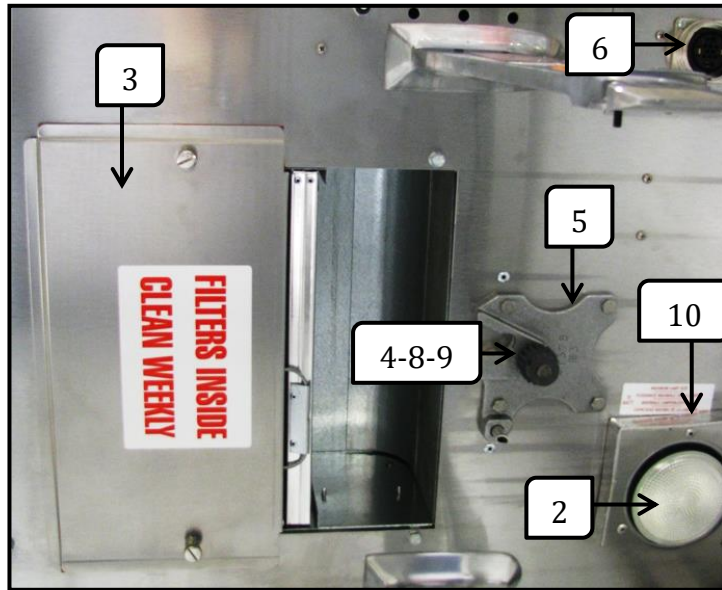
Deep Well Assembly



Oil Mist Bag Filter P/N 41169

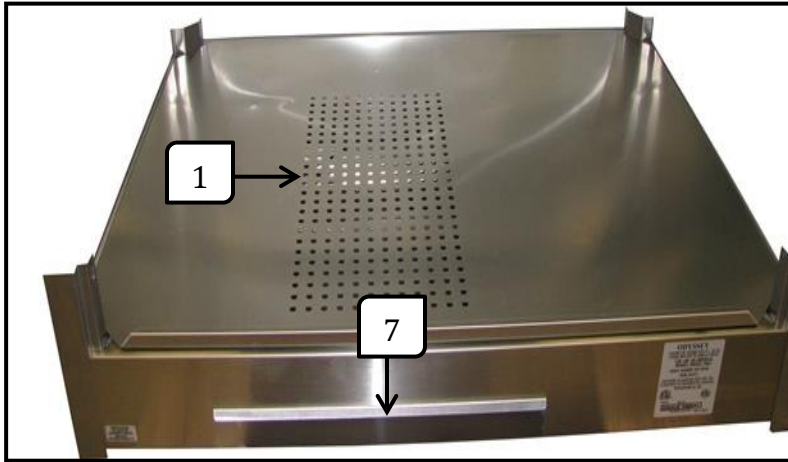


Metal Mesh Filter (2 required)
P/N 41250

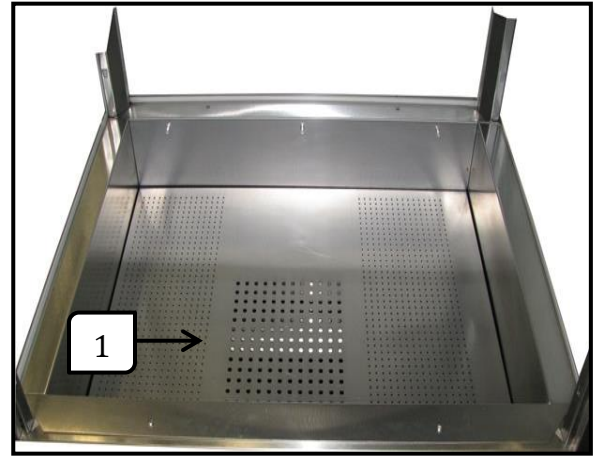


ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	63384	Non Deep Well	Old Maid Screen	1
	63718	Deep Well	Corn Pan	1
	63454	Japan	LH Old Maid Screen (Not Shown)	1
	63455	Japan	RH Old Maid Screen (Not Shown)	1
2	41979S	Domestic	75W Halogen Flood	2
	41979EX	Export	75W 240V Halogen Flood	2
3	41934	All	Cover Assy.	1
4	41380	All	Spur Gear	1
5	41432	All	Gear Block Assy.	1
6	55165	Domestic	Receptacle Assy.	1
	55165EX	Export	Receptacle Assy.	1
7	63808	Deep Well	*Old Maid Pan	1
	40276	Non Deep Well	Old Maid Pan	1
8	41730	All	Woodruff Key	1
9	41742	All	Set Screw	1
10	49584	All	Light Cover	1

CABINET BREAKDOWN



Non Deep Well Assembly



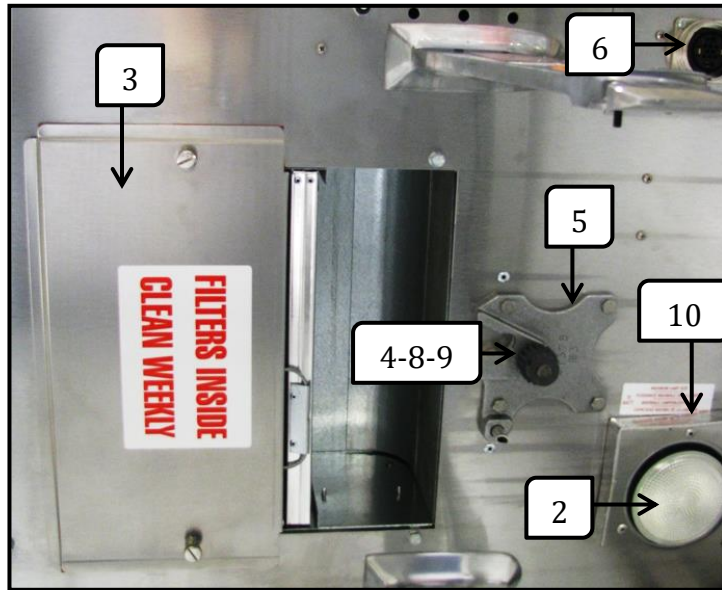
Deep Well Assembly



Oil Mist Bag Filter P/N 41169

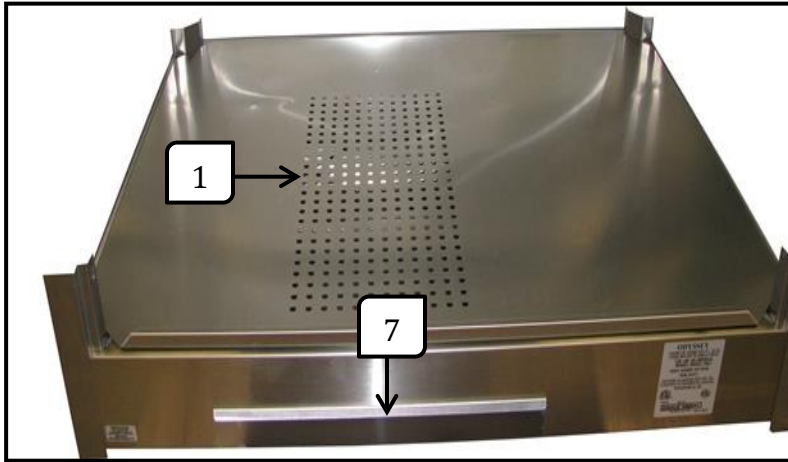


Metal Mesh Filter (2 required)
P/N 41250

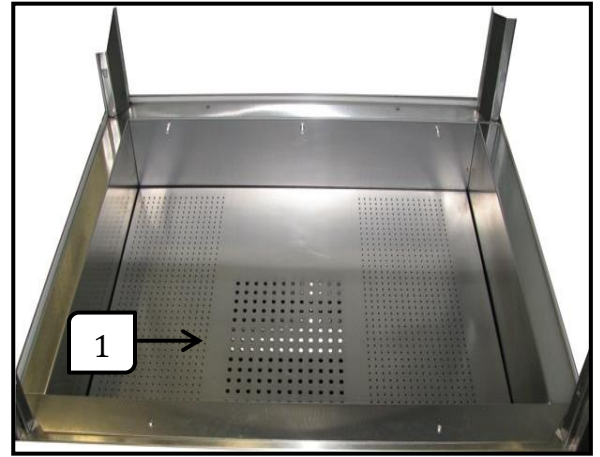


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10	49584	All	Light Cover	1

CABINET BREAKDOWN



Non Deep Well Assembly



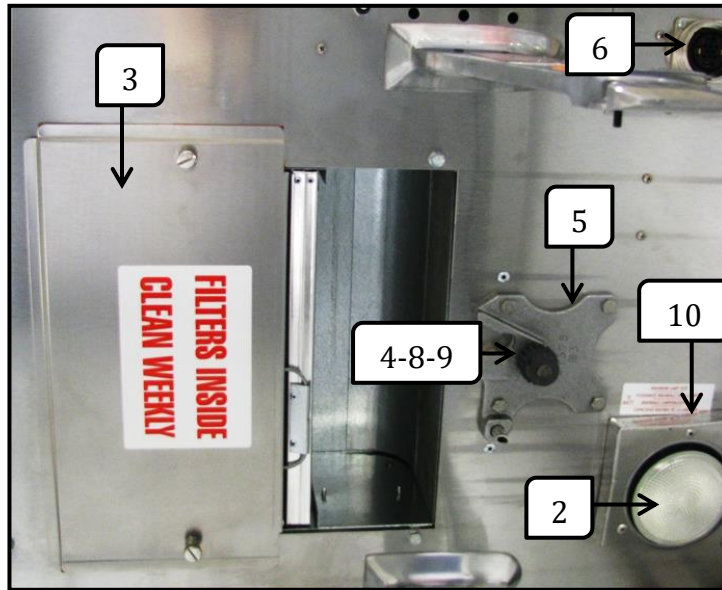
Deep Well Assembly



Oil Mist Bag Filter P/N 41169

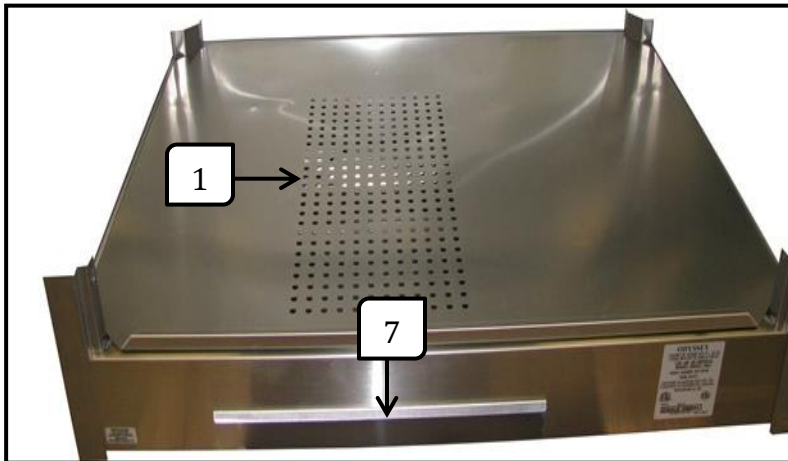


Metal Mesh Filter (2 required)
P/N 41250

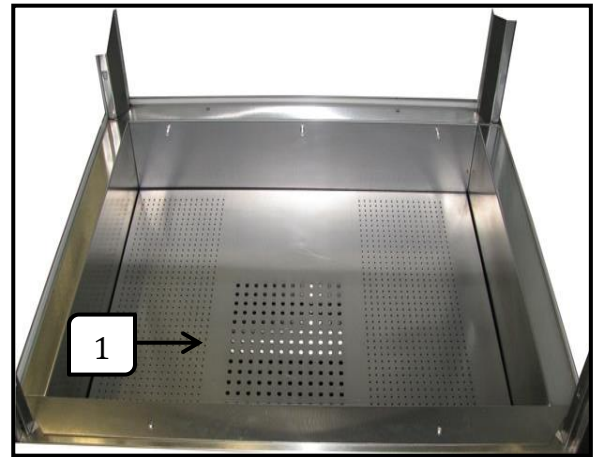


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CABINET BREAKDOWN



Non Deep Well Assembly



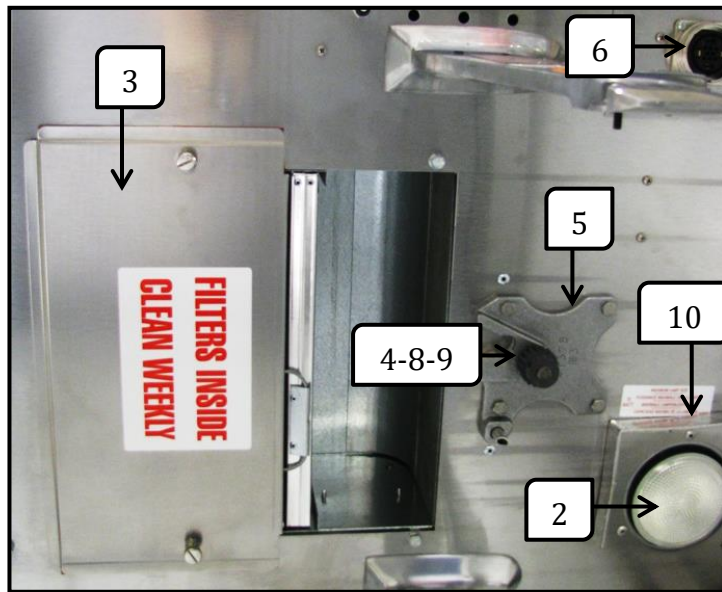
Deep Well Assembly



Oil Mist Bag Filter P/N 41169

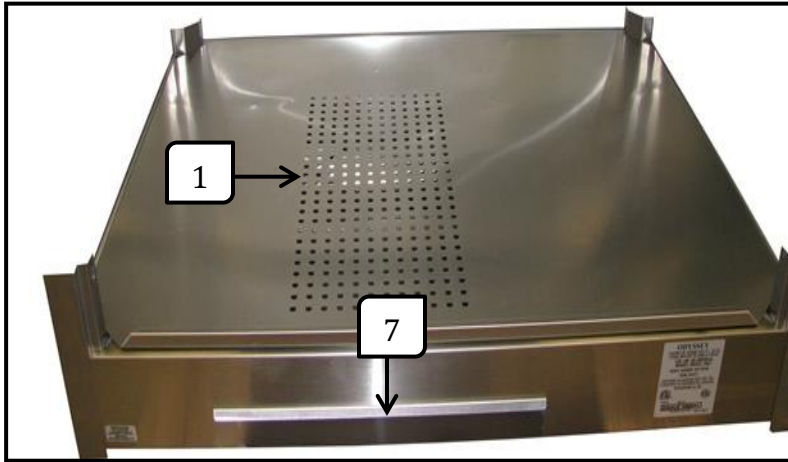


Metal Mesh Filter (2 required)
P/N 41250

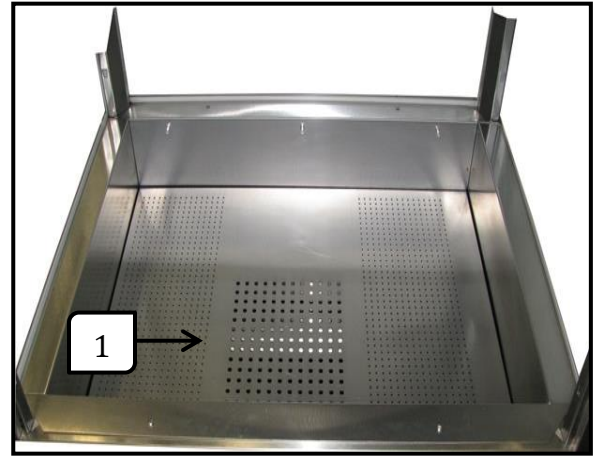


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CABINET BREAKDOWN



Non Deep Well Assembly



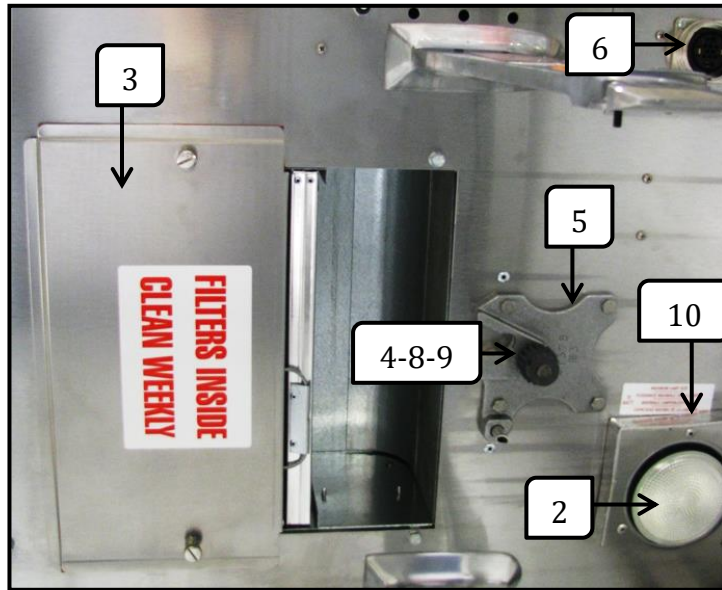
Deep Well Assembly



Oil Mist Bag Filter P/N 41169

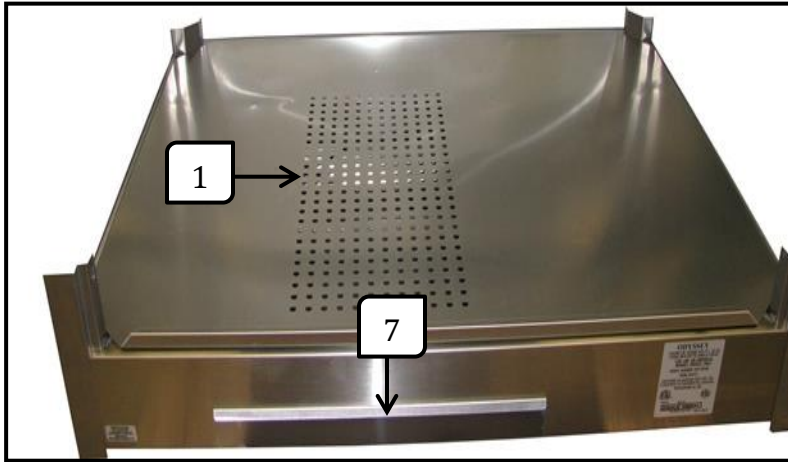


Metal Mesh Filter (2 required)
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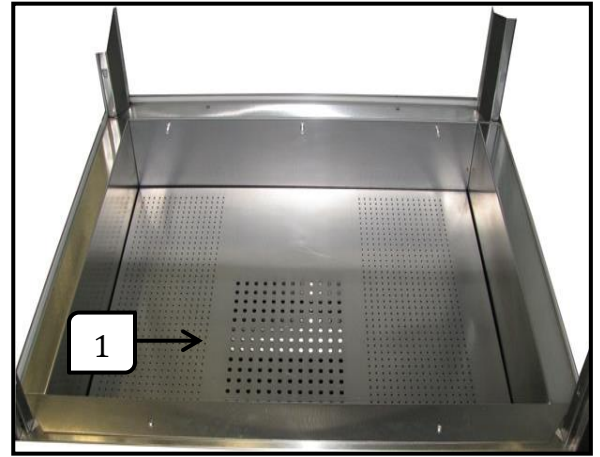


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CABINET BREAKDOWN



Non Deep Well Assembly



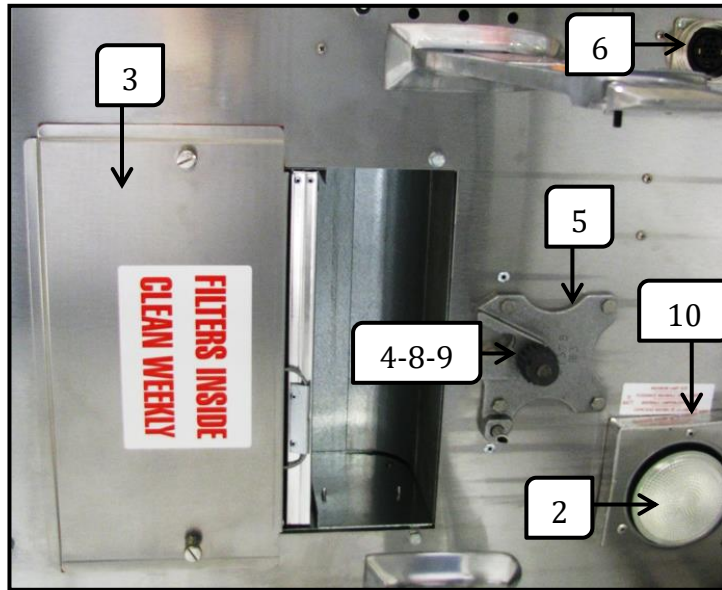
Deep Well Assembly



Oil Mist Bag Filter P/N 41169

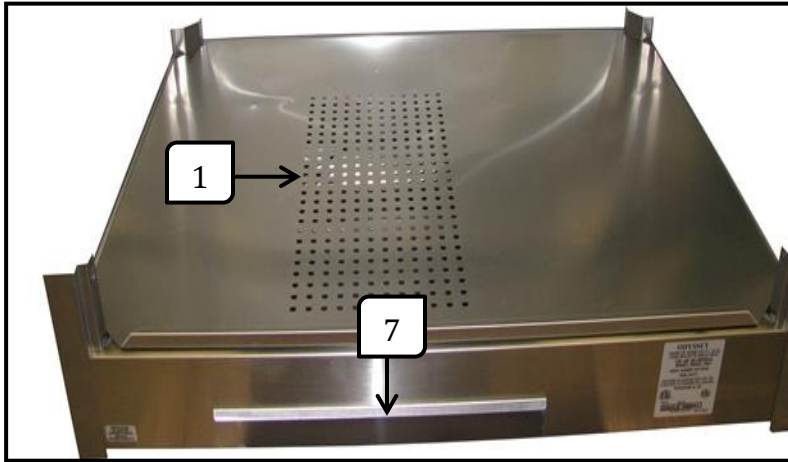


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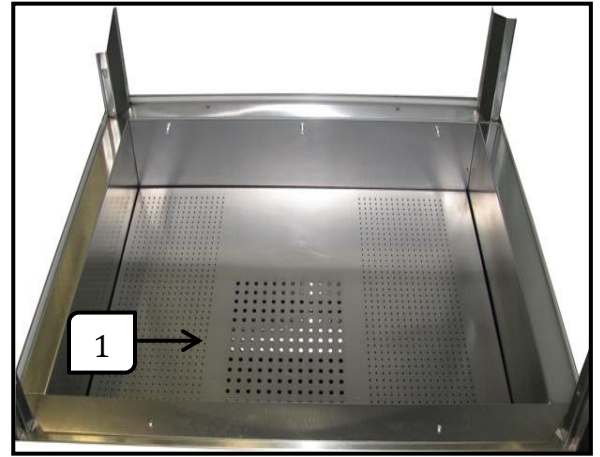


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CABINET BREAKDOWN



Non Deep Well Assembly



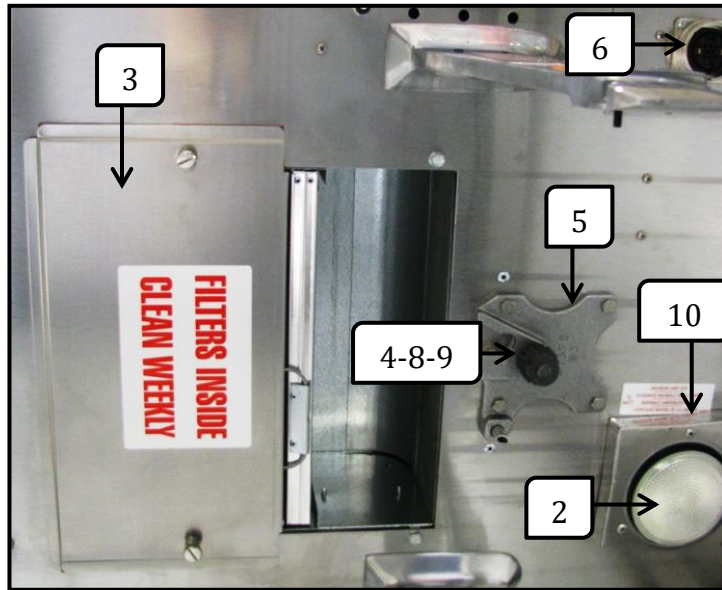
Deep Well Assembly



Oil Mist Bag Filter P/N 41169

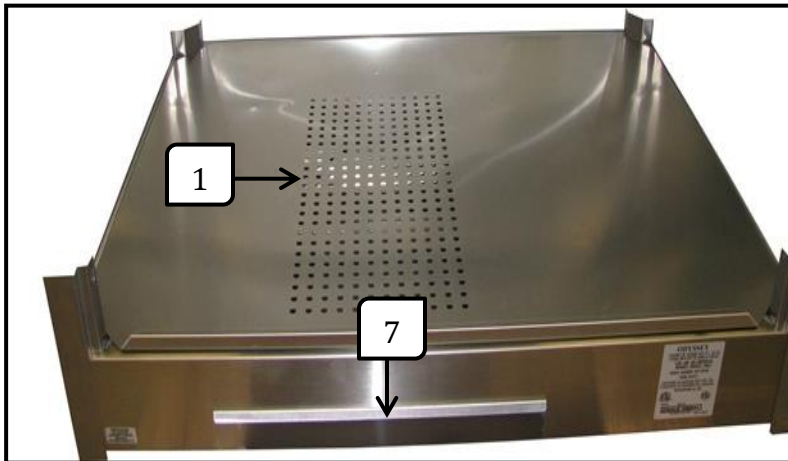


Metal Mesh Filter (2 required)
P/N 41250

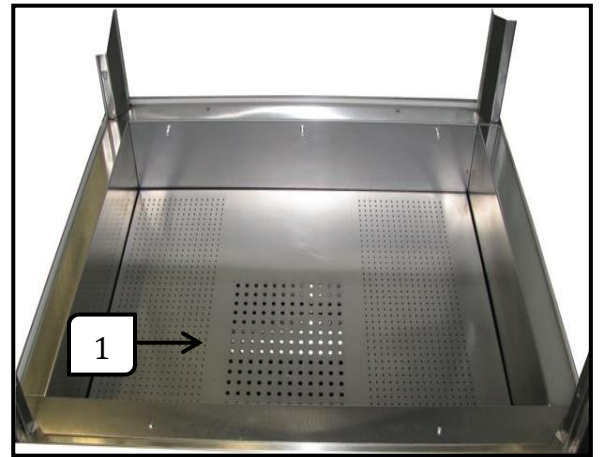


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CABINET BREAKDOWN



Non Deep Well Assembly



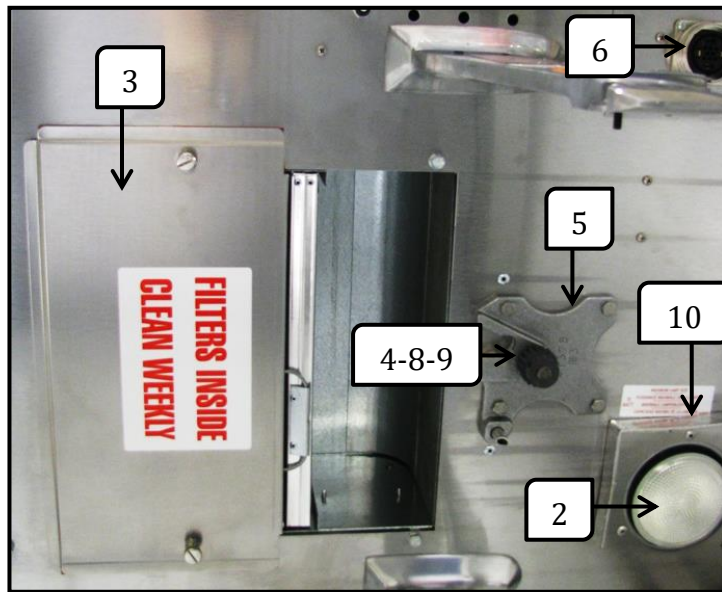
Deep Well Assembly



Oil Mist Bag Filter P/N 41169

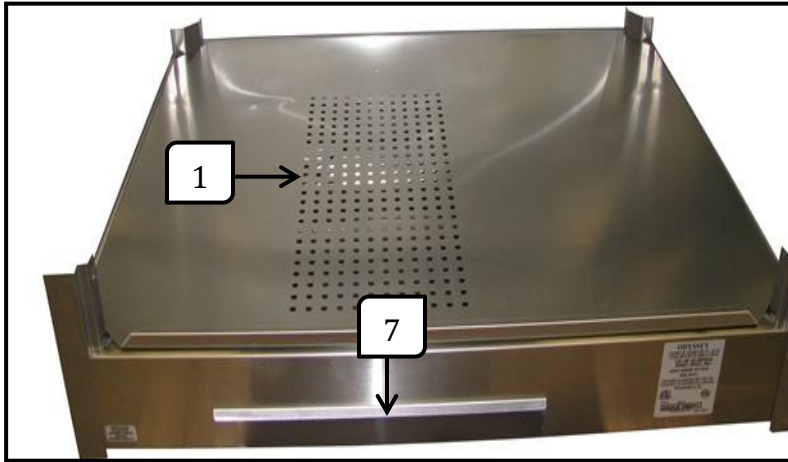


Metal Mesh Filter (2 required)
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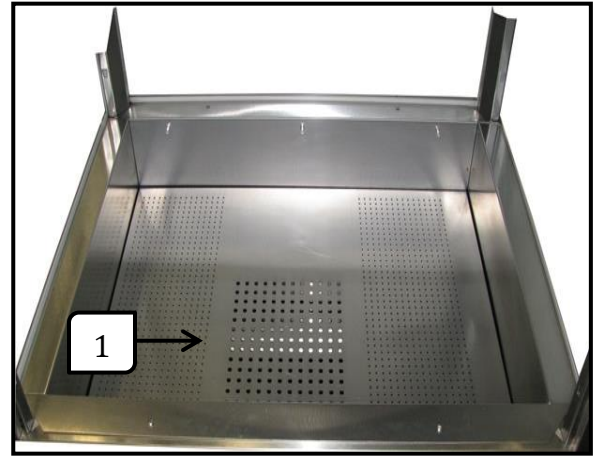


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CABINET BREAKDOWN



Non Deep Well Assembly



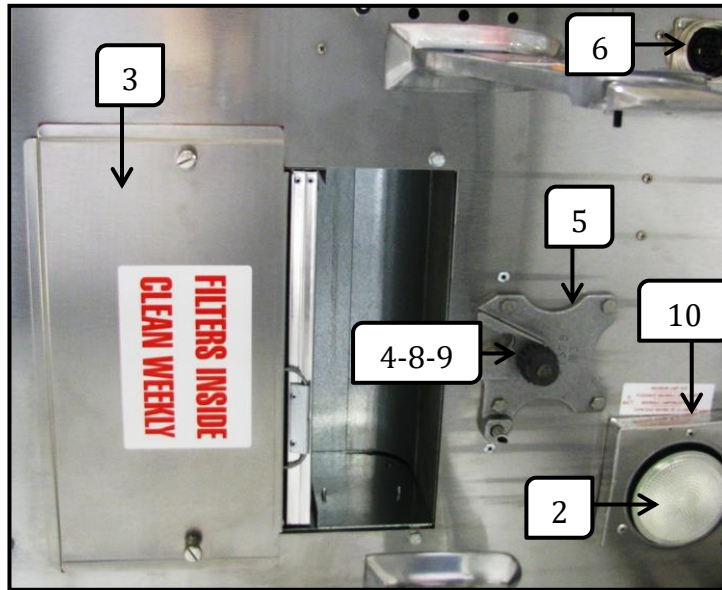
Deep Well Assembly



Oil Mist Bag Filter P/N 41169

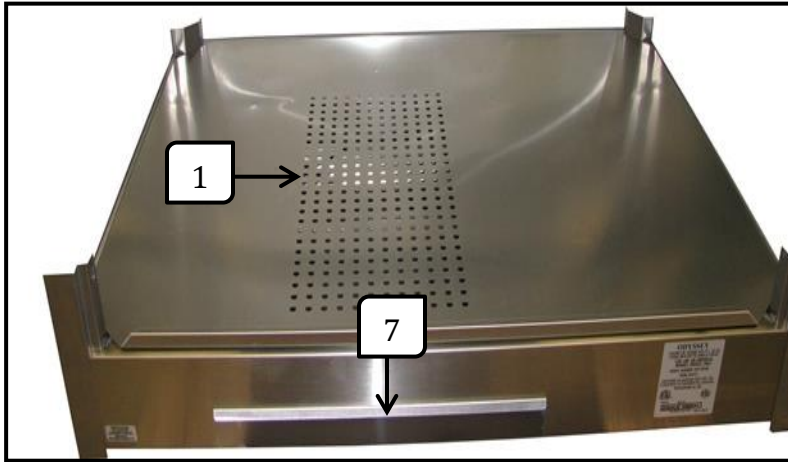


Metal Mesh Filter (2 required)
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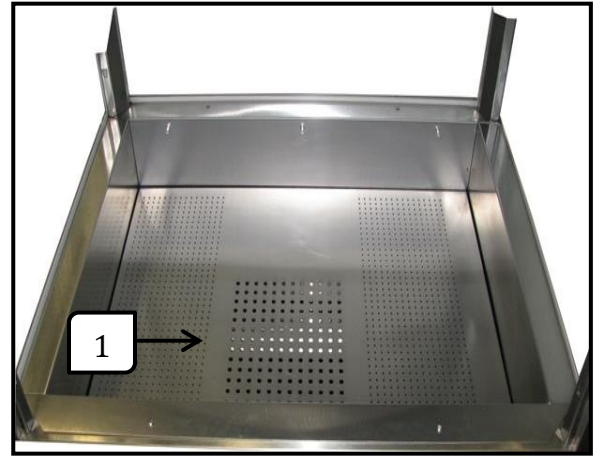


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CABINET BREAKDOWN



Non Deep Well Assembly



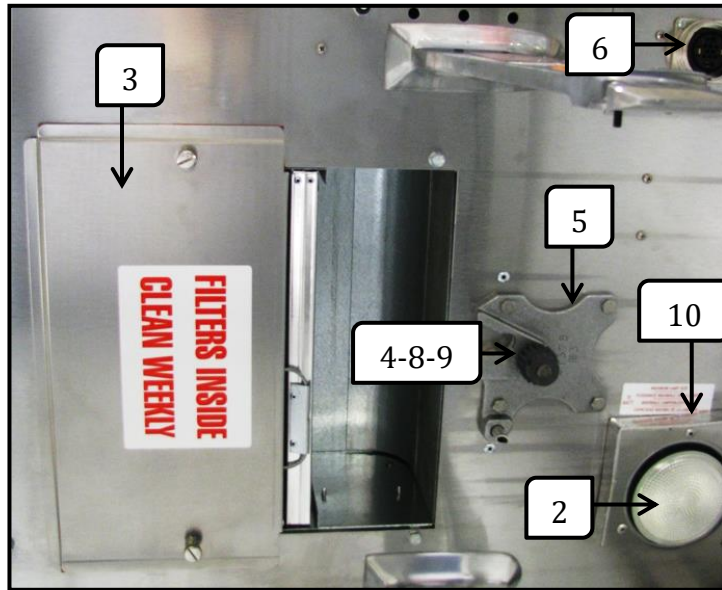
Deep Well Assembly



Oil Mist Bag Filter P/N 41169

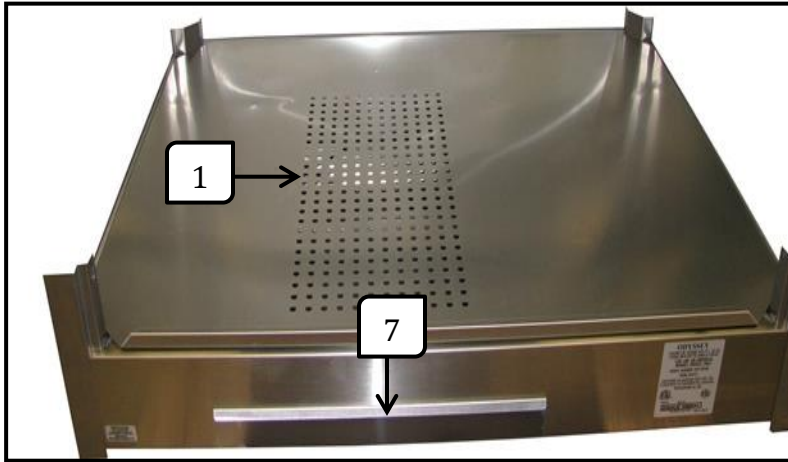


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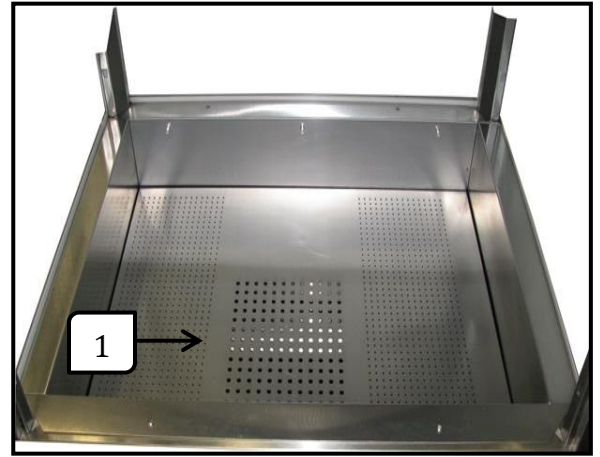


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CABINET BREAKDOWN



Non Deep Well Assembly



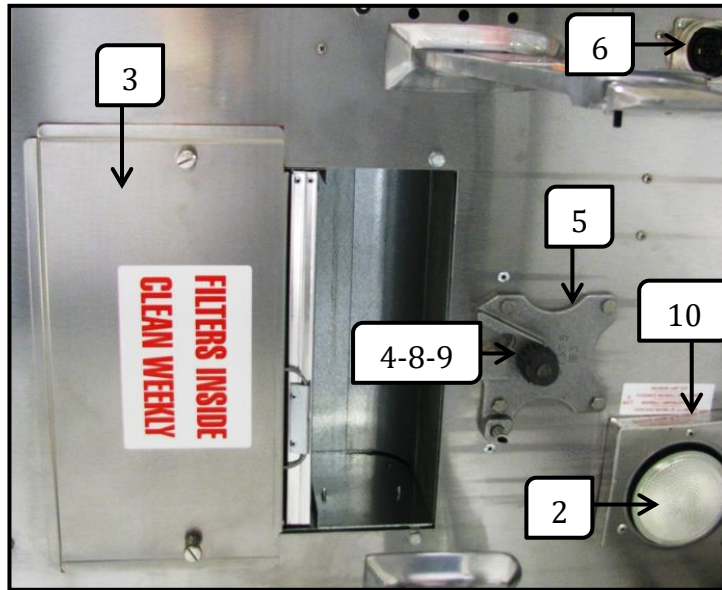
Deep Well Assembly



Oil Mist Bag Filter P/N 41169



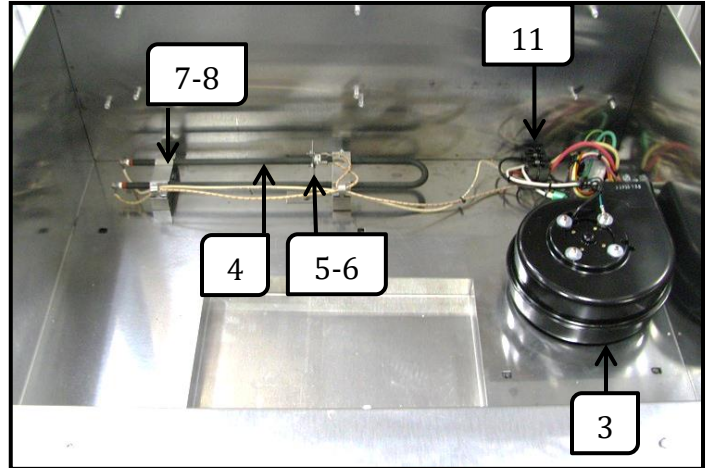
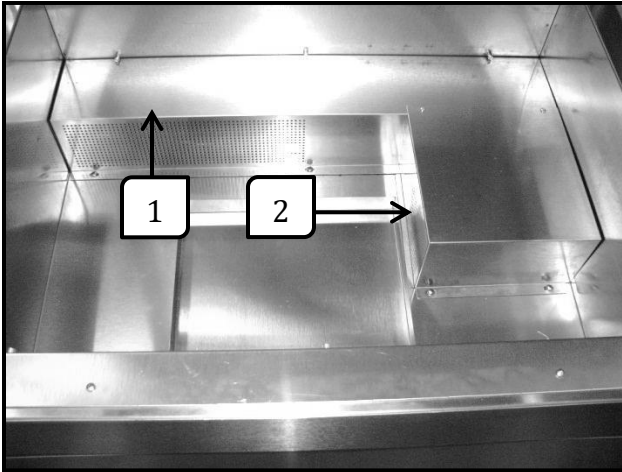
Metal Mesh Filter (2 required)
P/N 41250



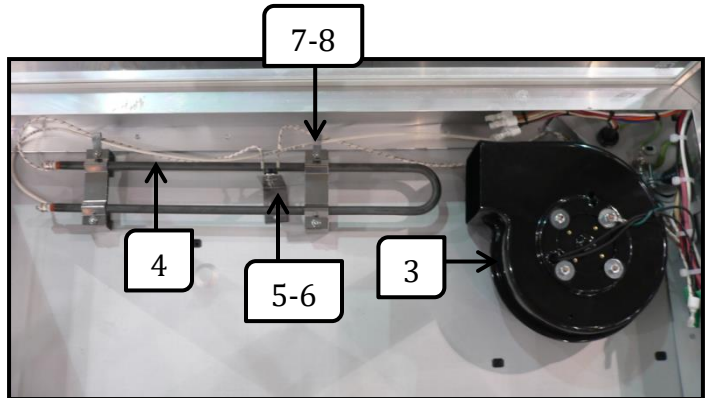
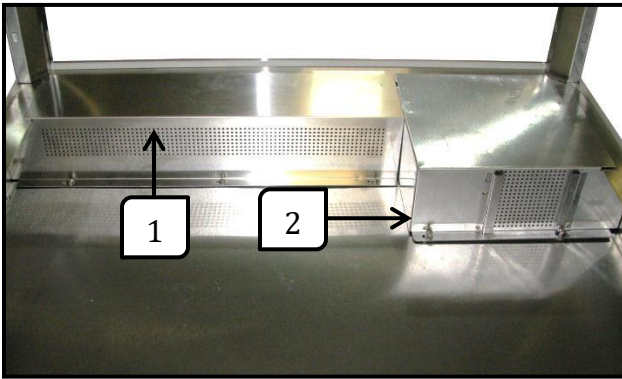
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CABINET BREAKDOWN

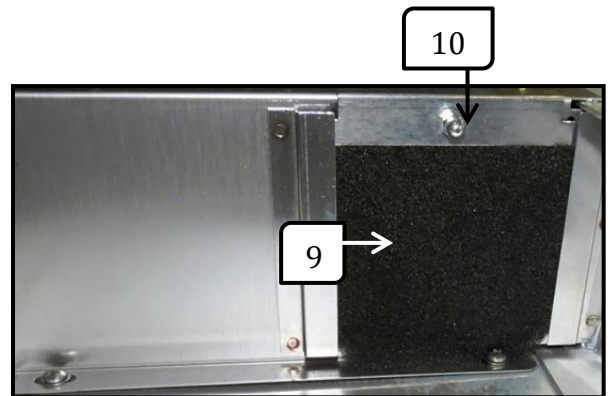
DEEP WELL BLOWER



NON-DEEP WELL BLOWER

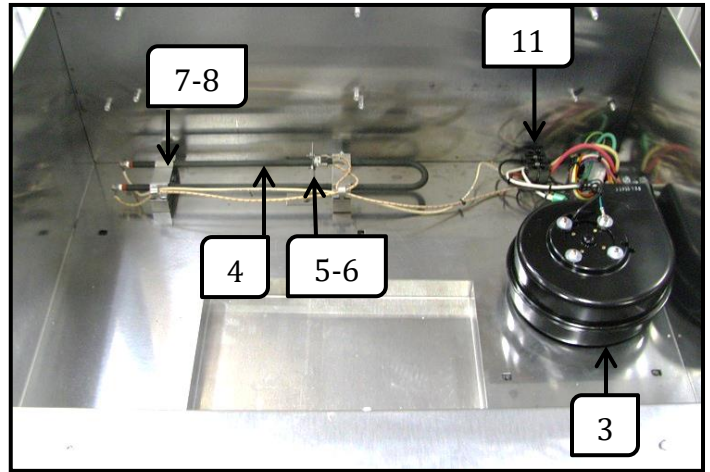
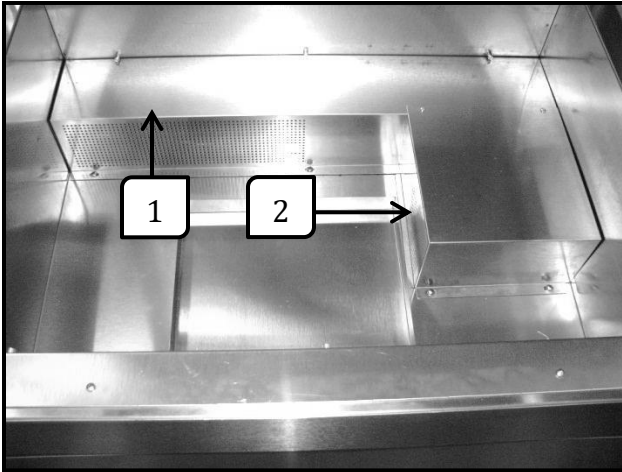


ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	63386	Non Deep Well	Diffuser Cover Weldment	1
	63717	Deep Well	Diffuser	1
2	63383	Non Deep Well	Blower Cover Weldment	1
	13406	Deep Well	Blower Housing	1
3	61123	Domestic	120V Blower	1
	61124	Export	230V Blower	1
4	61128	Domestic	120V 800W Heat Element	1
	61135	Export	230V 800W Heat Element	1
5	55496	ALL	260 °F Thermostat	1
6	55500	ALL	Thermostat Mounting Bracket	1
7	61133	ALL	Heater Clamp	2
8	61134	ALL	Heater Mount	2
9	63633	ALL	Filter	1
10	63634	ALL	Filter Retainer	1
11	55272	ALL	Terminal Block	1

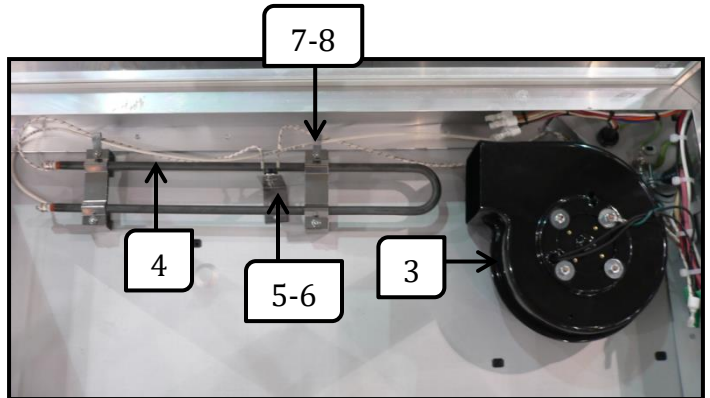
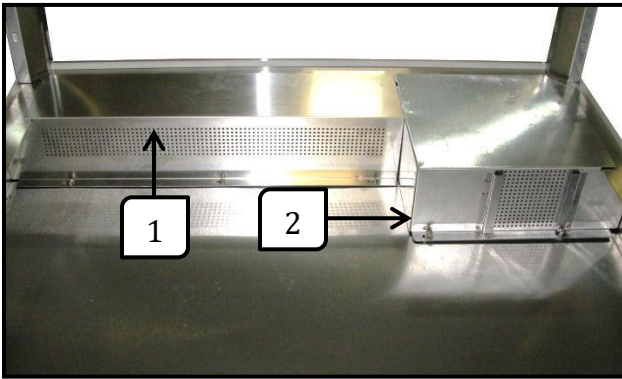


CABINET BREAKDOWN

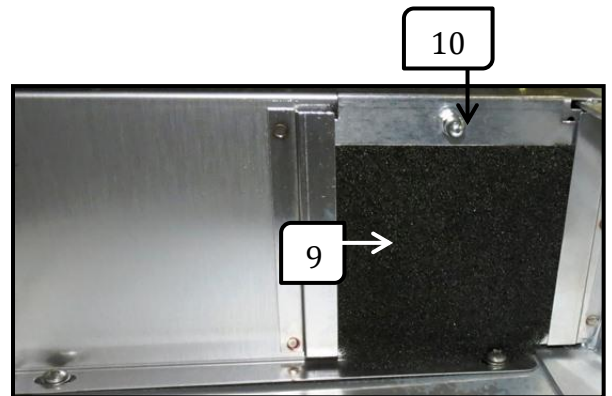
DEEP WELL BLOWER



NON-DEEP WELL BLOWER

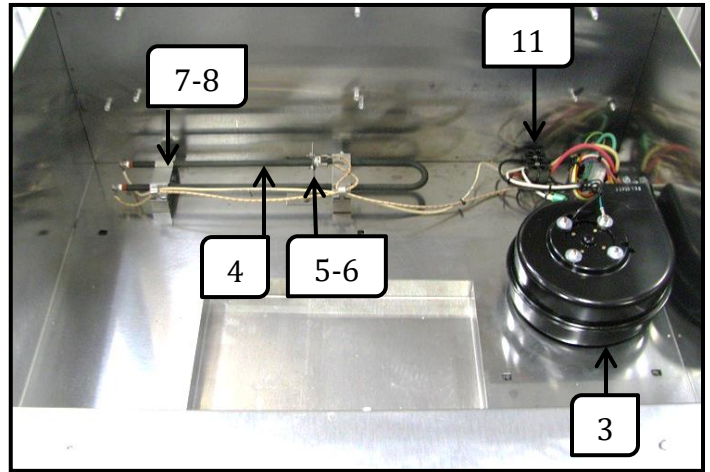
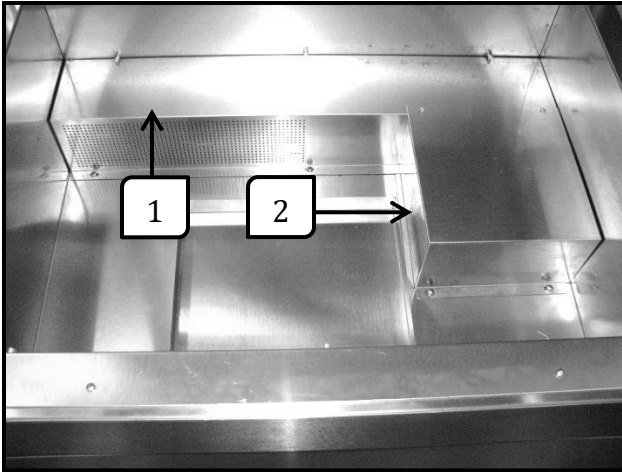


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	63717	Deep Well	Diffuser	1
2	63383	Non Deep Well	Blower Cover Weldment	1
	13406	Deep Well	Blower Housing	1
3	61123	Domestic	120V Blower	1
	61124	Export	230V Blower	1
4	61128	Domestic	120V 800W Heat Element	1
	61135	Export	230V 800W Heat Element	1
5	55496	ALL	260 °F Thermostat	1
6	55500	ALL	Thermostat Mounting Bracket	1
7	61133	ALL	Heater Clamp	2
8	61134	ALL	Heater Mount	2
9	63633	ALL	Filter	1
10	63634	ALL	Filter Retainer	1
11	55272	ALL	Terminal Block	1

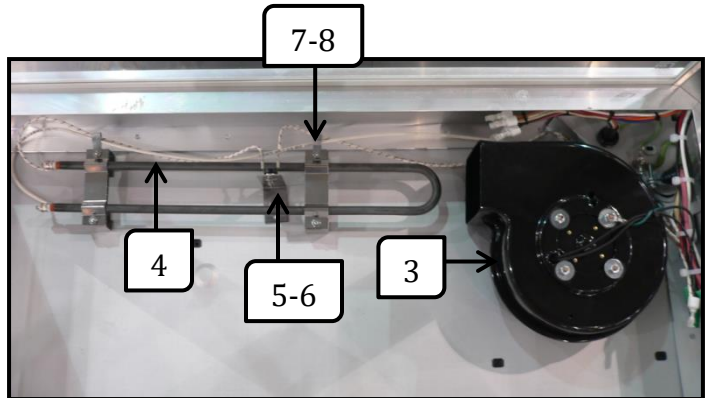
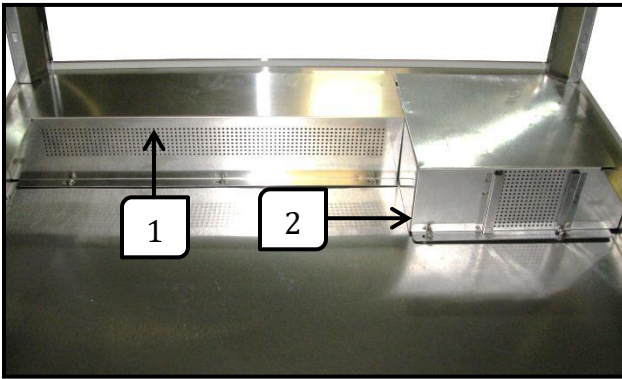


CABINET BREAKDOWN

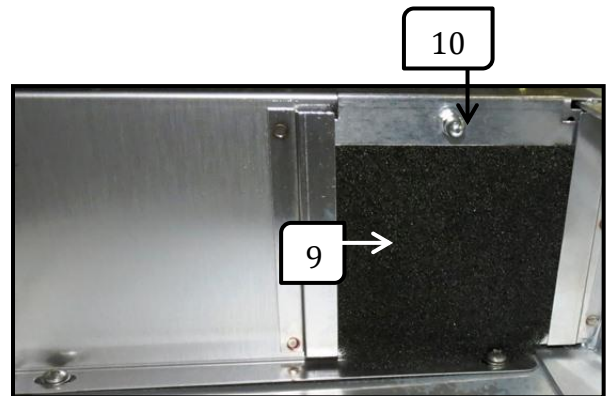
DEEP WELL BLOWER



NON-DEEP WELL BLOWER

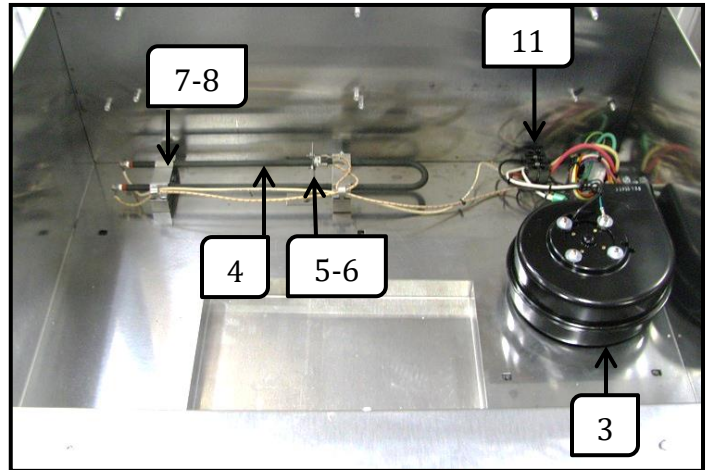
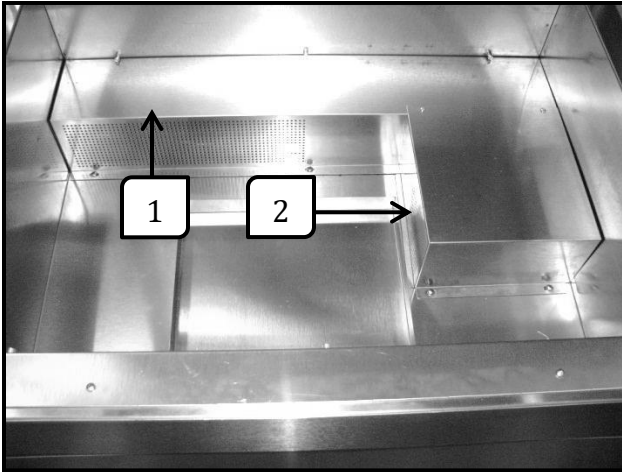


ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	63386	Non Deep Well	Diffuser Cover Weldment	1
	63717	Deep Well	Diffuser	1
2	63383	Non Deep Well	Blower Cover Weldment	1
	13406	Deep Well	Blower Housing	1
3	61123	Domestic	120V Blower	1
	61124	Export	230V Blower	1
4	61128	Domestic	120V 800W Heat Element	1
	61135	Export	230V 800W Heat Element	1
5	55496	ALL	260 °F Thermostat	1
6	55500	ALL	Thermostat Mounting Bracket	1
7	61133	ALL	Heater Clamp	2
8	61134	ALL	Heater Mount	2
9	63633	ALL	Filter	1
10	63634	ALL	Filter Retainer	1
11	55272	ALL	Terminal Block	1

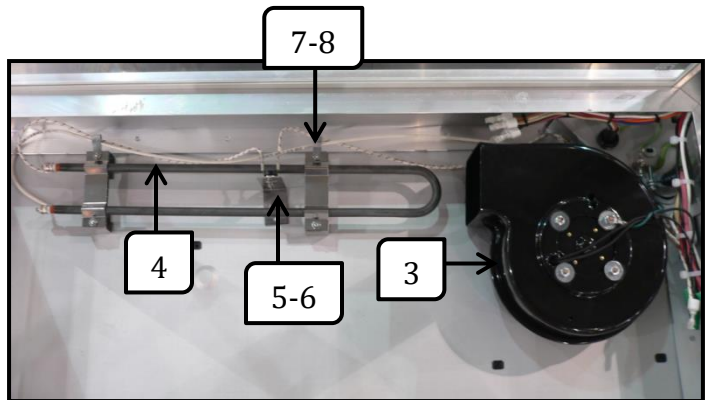
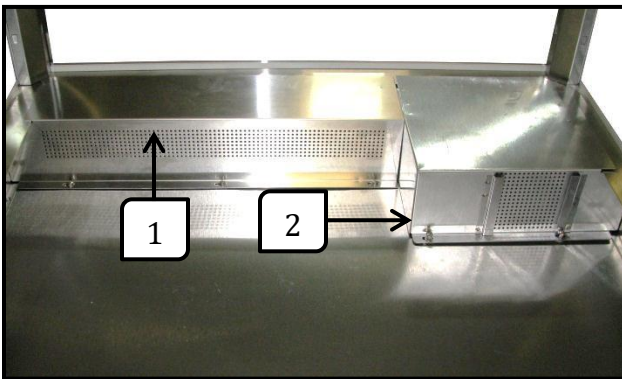


CABINET BREAKDOWN

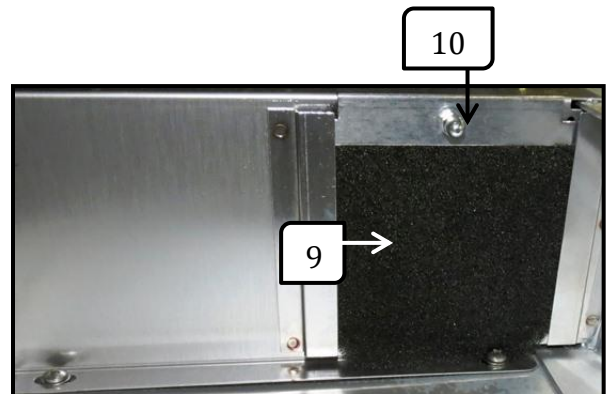
DEEP WELL BLOWER



NON-DEEP WELL BLOWER

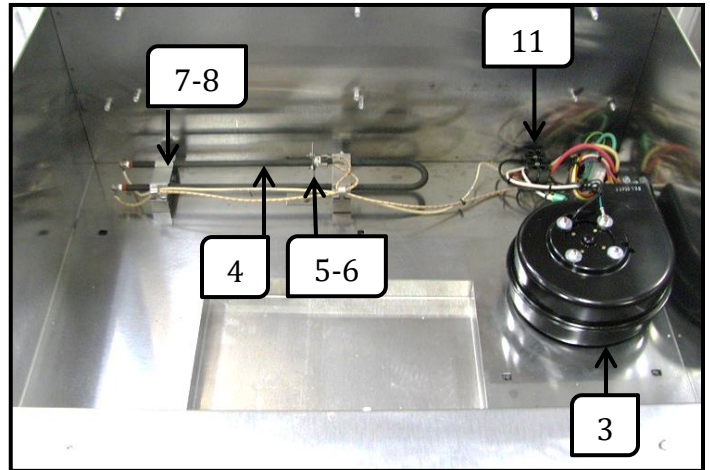
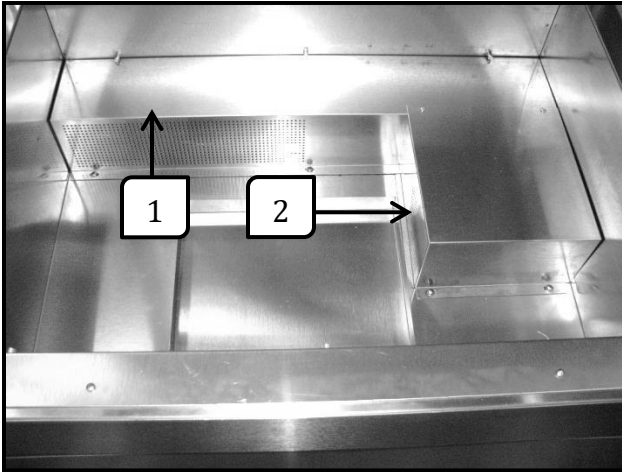


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	61135	Export	230V 800W Heat Element	1
5	55496	ALL	260 °F Thermostat	1
6	55500	ALL	Thermostat Mounting Bracket	1
7	61133	ALL	Heater Clamp	2
8	61134	ALL	Heater Mount	2
9	63633	ALL	Filter	1
10	63634	ALL	Filter Retainer	1
11	55272	ALL	Terminal Block	1

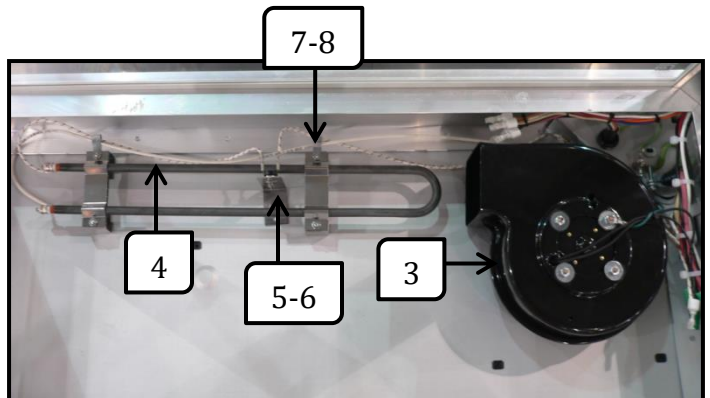
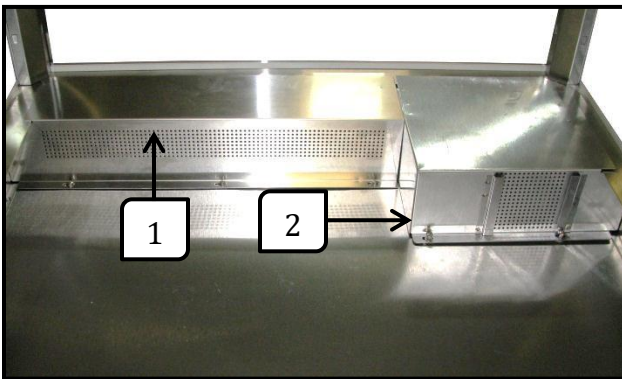


CABINET BREAKDOWN

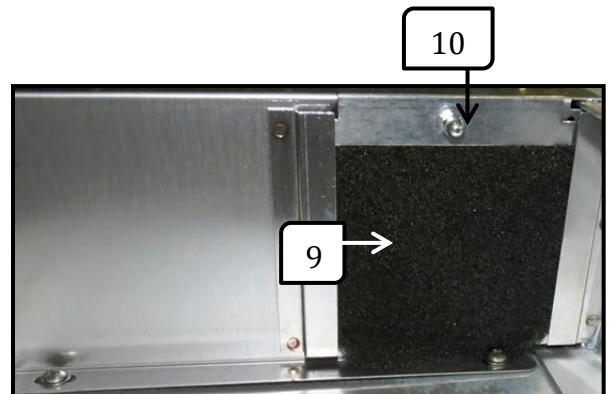
DEEP WELL BLOWER



NON-DEEP WELL BLOWER

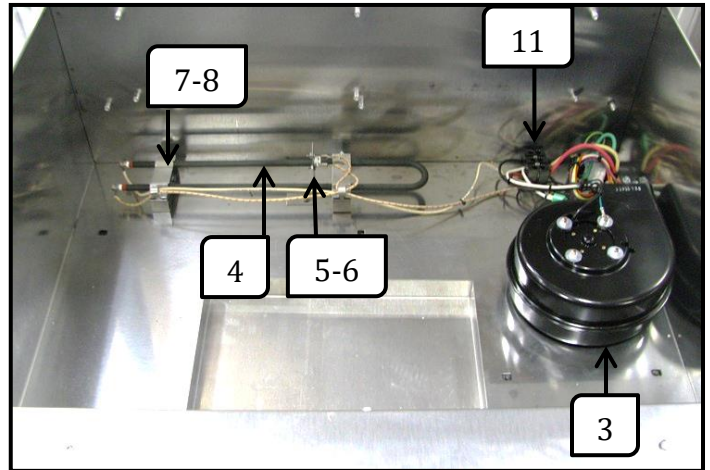
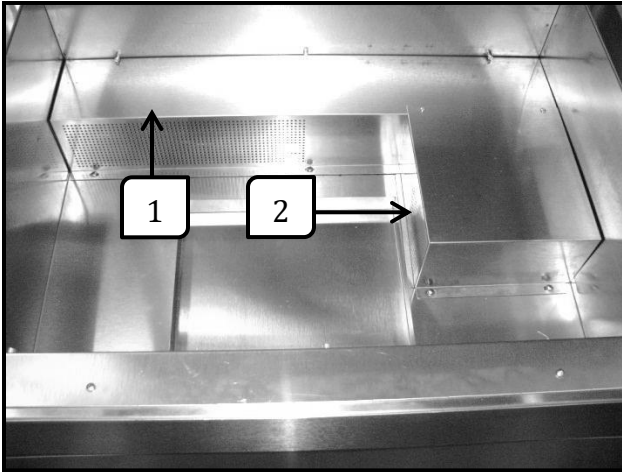


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6	55500	ALL	Thermostat Mounting Bracket	1
7	61133	ALL	Heater Clamp	2
8	61134	ALL	Heater Mount	2
9	63633	ALL	Filter	1
10	63634	ALL	Filter Retainer	1
11	55272	ALL	Terminal Block	1

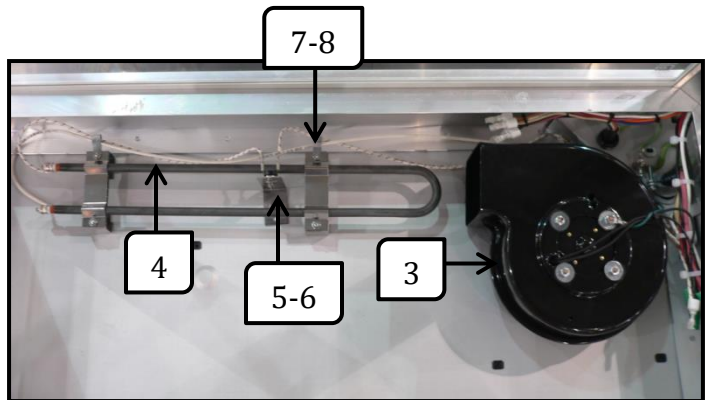
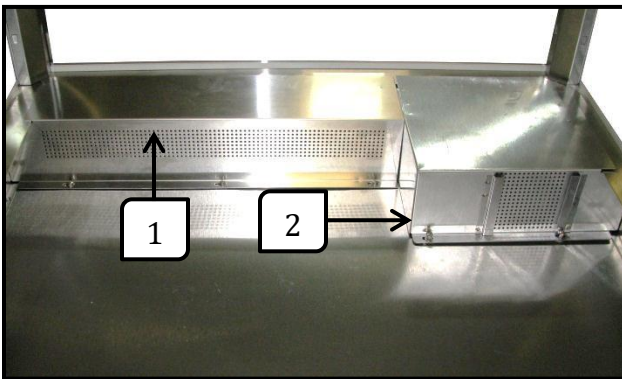


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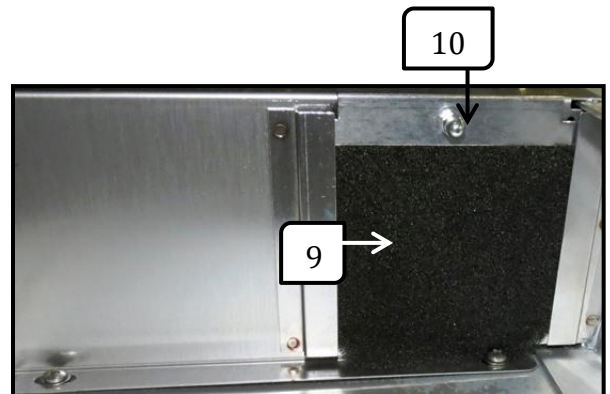
DEEP WELL BLOWER



NON-DEEP WELL BLOWER

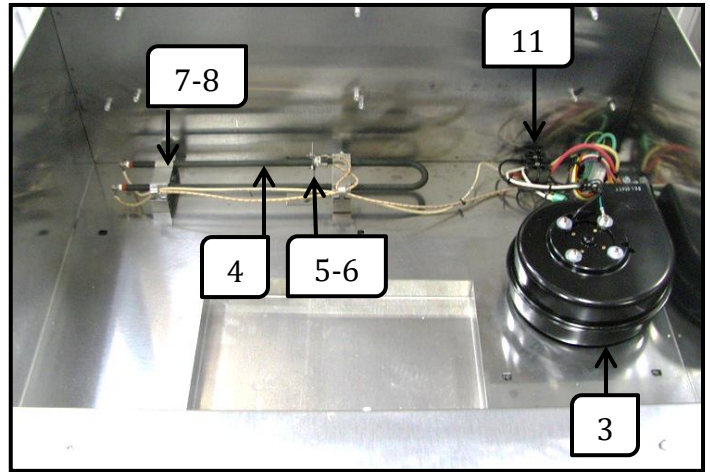
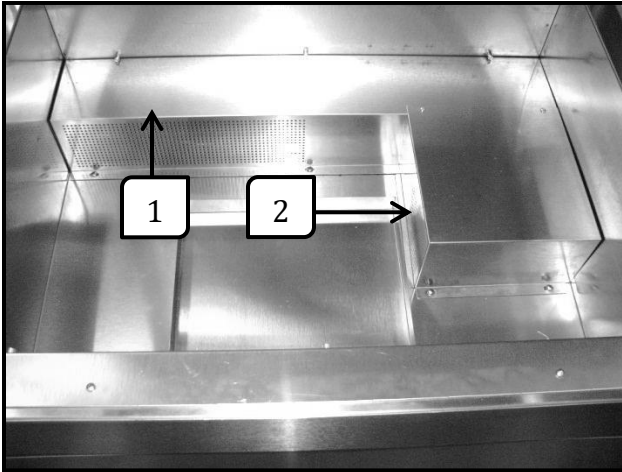


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	61135	Export	230V 800W Heat Element	1
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6	55500	ALL	Thermostat Mounting Bracket	1
7	61133	ALL	Heater Clamp	2
8	61134	ALL	Heater Mount	2
9	63633	ALL	Filter	1
10	63634	ALL	Filter Retainer	1
11	55272	ALL	Terminal Block	1

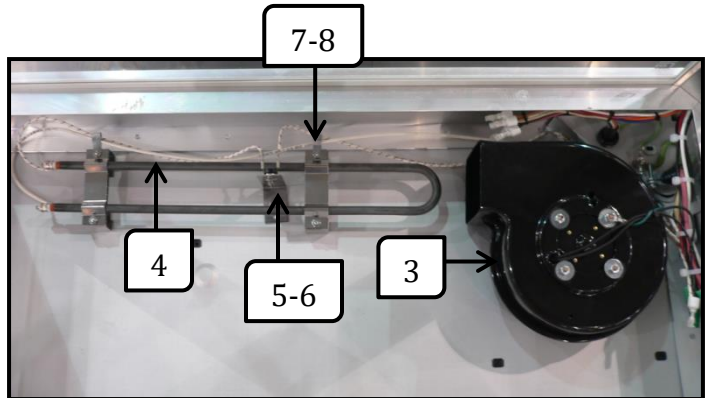
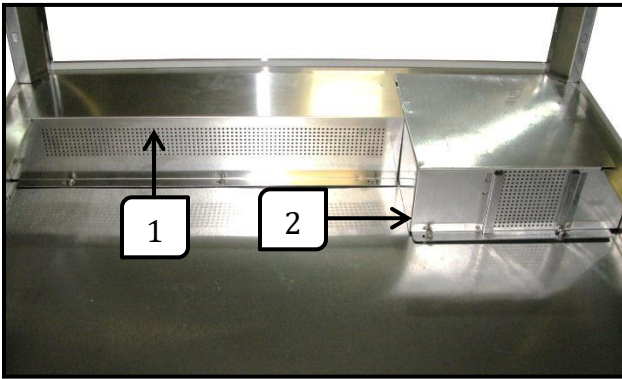


CABINET BREAKDOWN

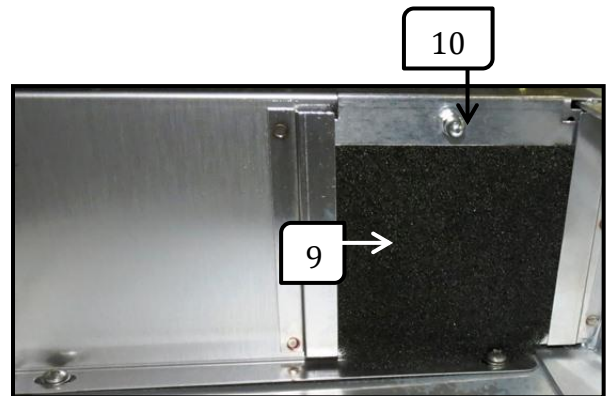
DEEP WELL BLOWER



NON-DEEP WELL BLOWER

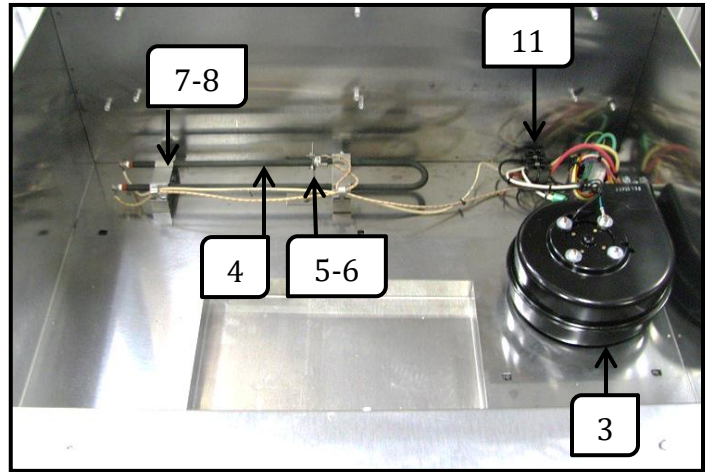
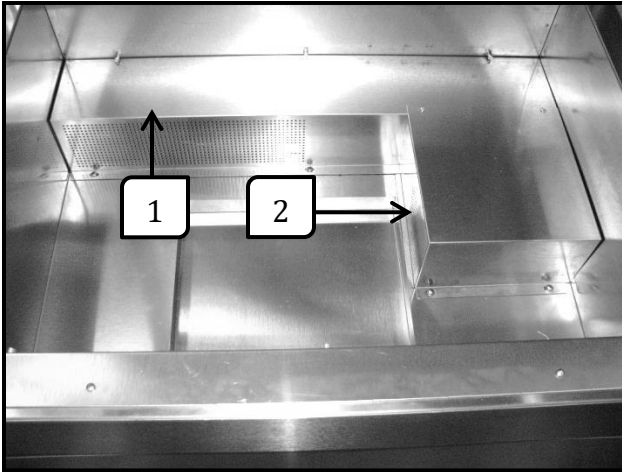


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9	63633	ALL	Filter	1
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11	55272	ALL	Terminal Block	1

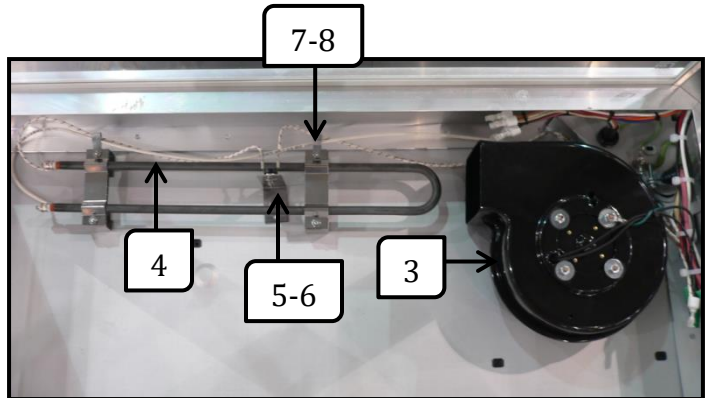
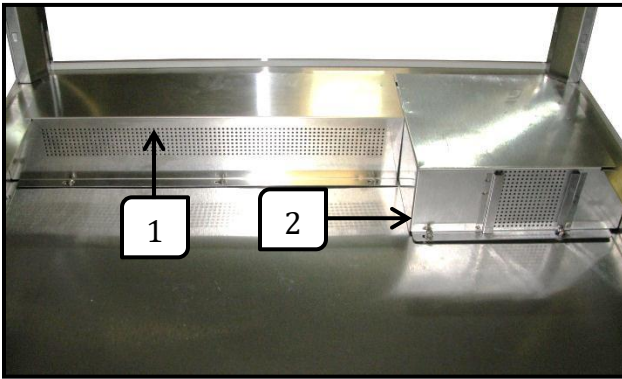


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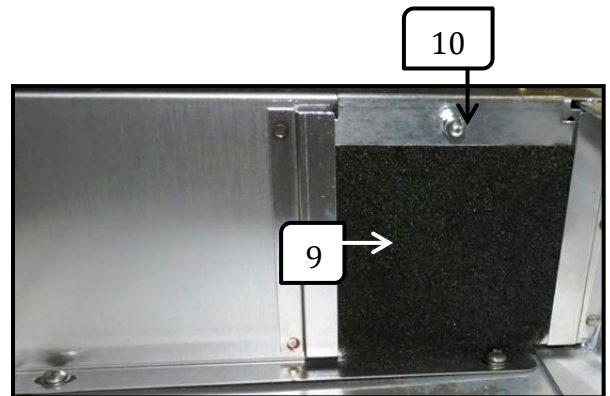
DEEP WELL BLOWER



NON-DEEP WELL BLOWER

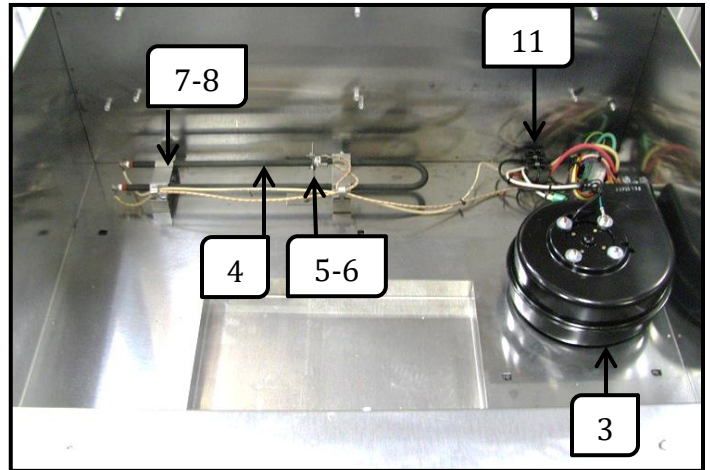
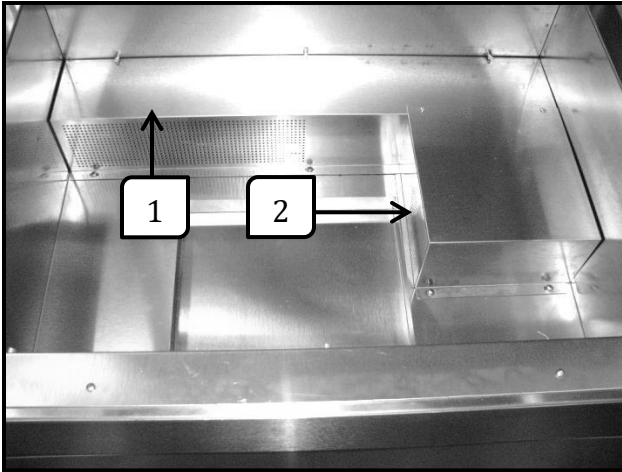


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10	63634	ALL	Filter Retainer	1
11	55272	ALL	Terminal Block	1

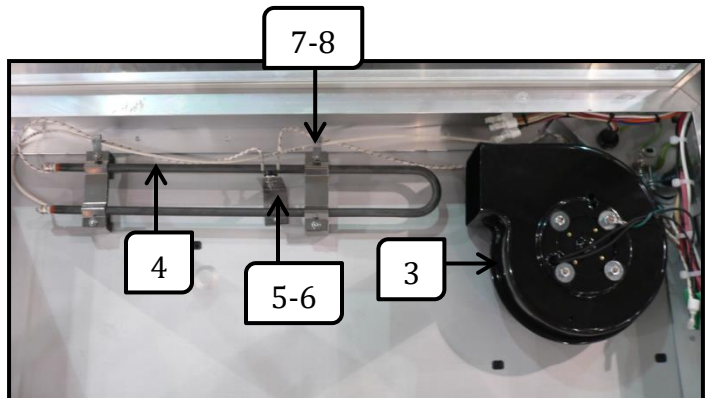
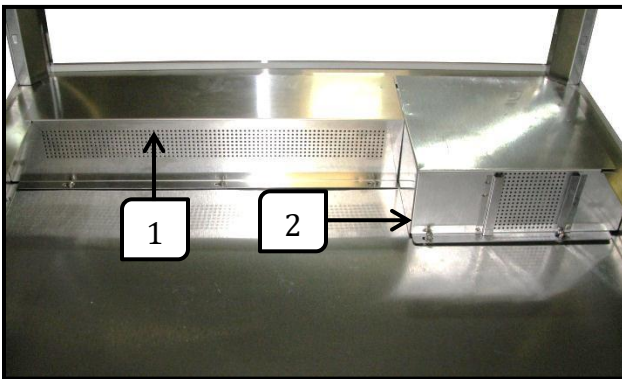


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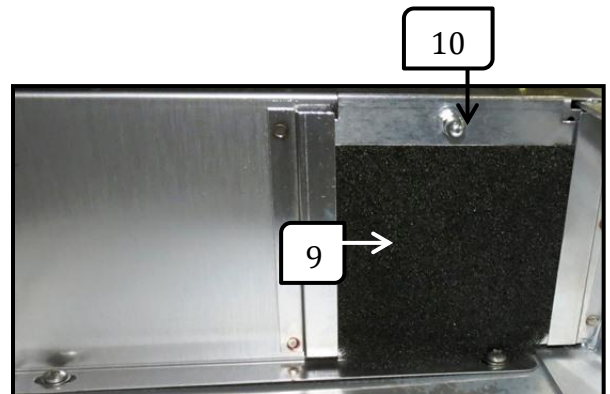
DEEP WELL BLOWER



NON-DEEP WELL BLOWER

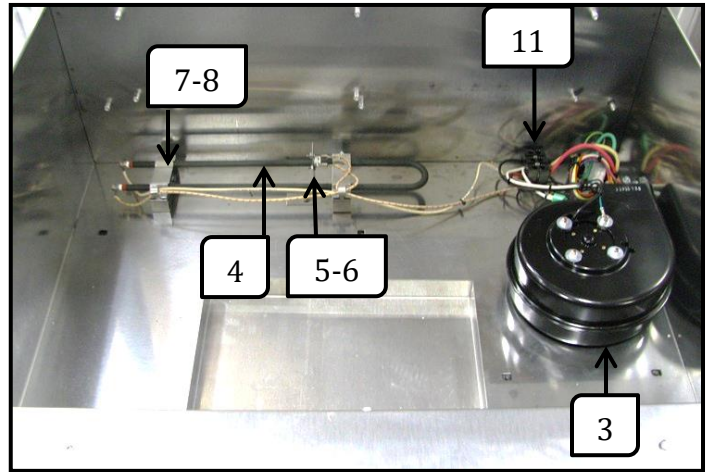
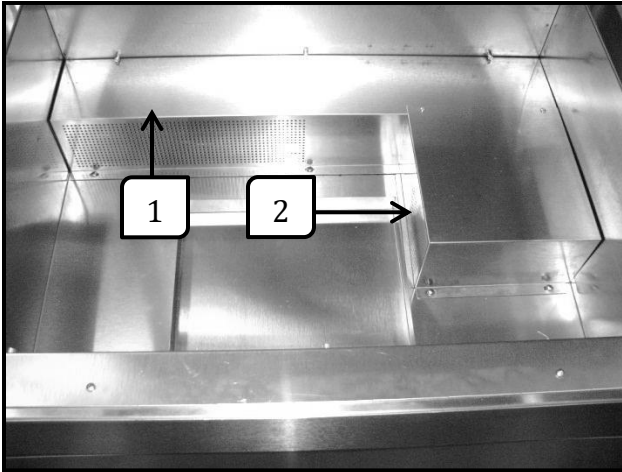


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8	61134	ALL	Heater Mount	2
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10	63634	ALL	Filter Retainer	1
11	55272	ALL	Terminal Block	1

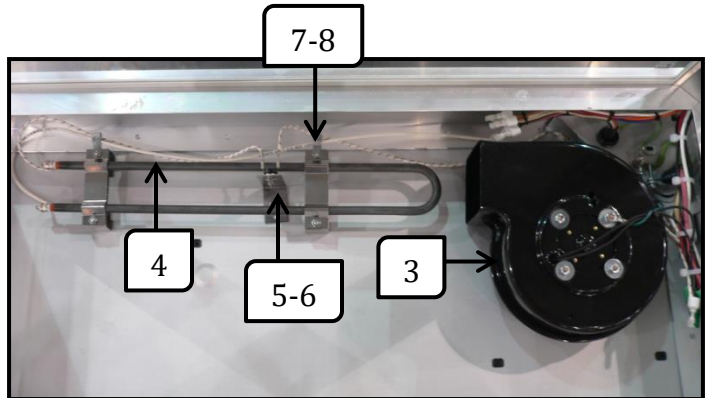
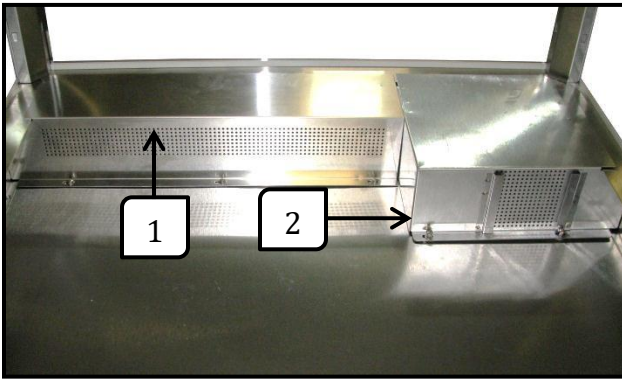


CABINET BREAKDOWN

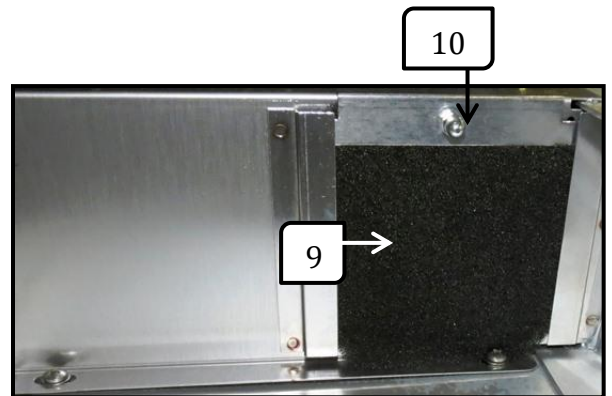
DEEP WELL BLOWER



NON-DEEP WELL BLOWER

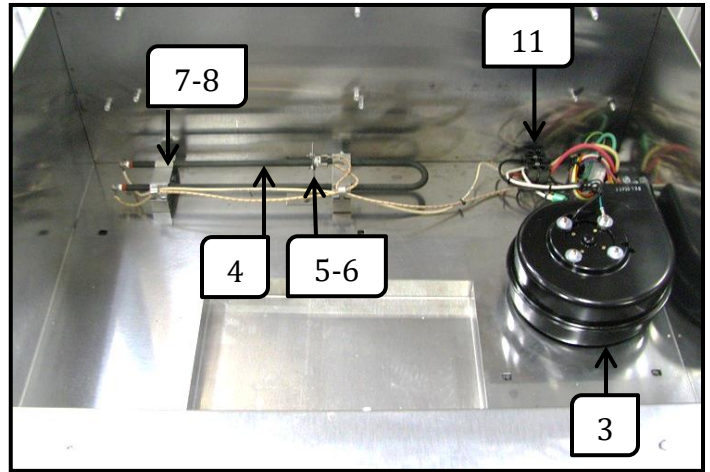
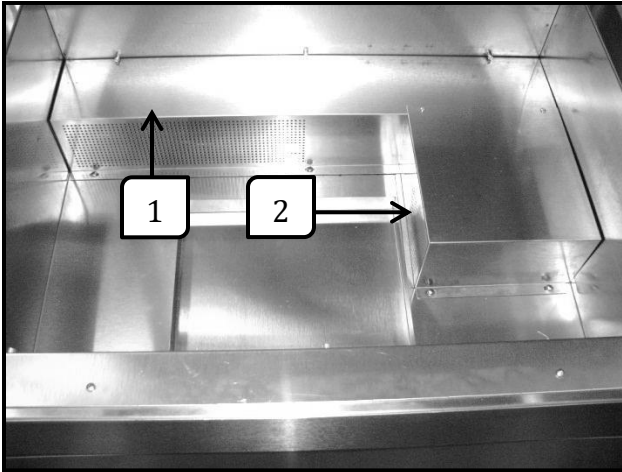


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9	63633	ALL	Filter	1
10	63634	ALL	Filter Retainer	1
11	55272	ALL	Terminal Block	1

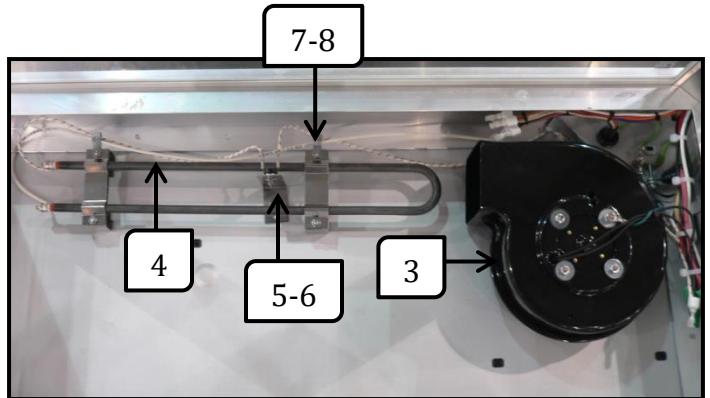
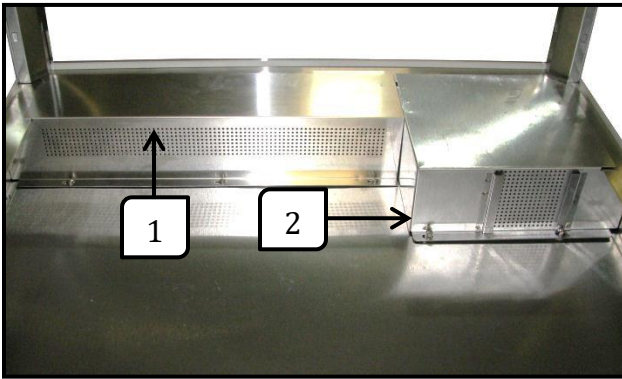


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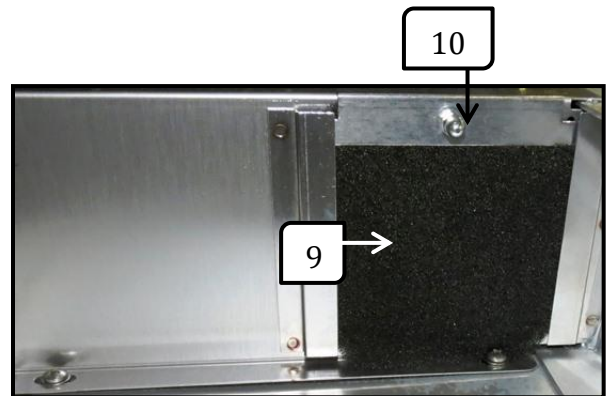
DEEP WELL BLOWER



NON-DEEP WELL BLOWER

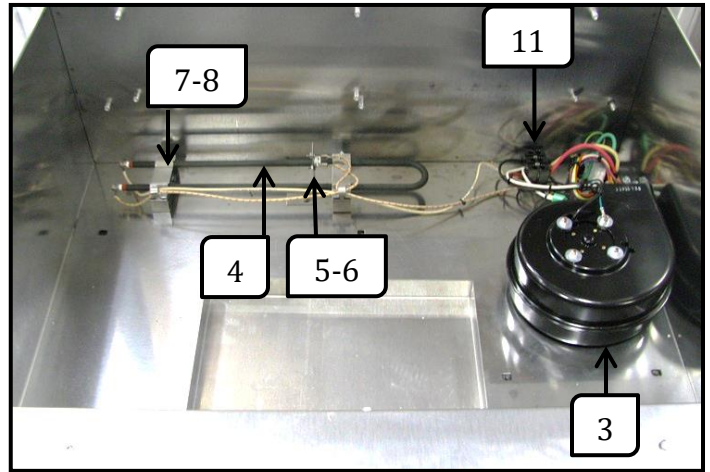
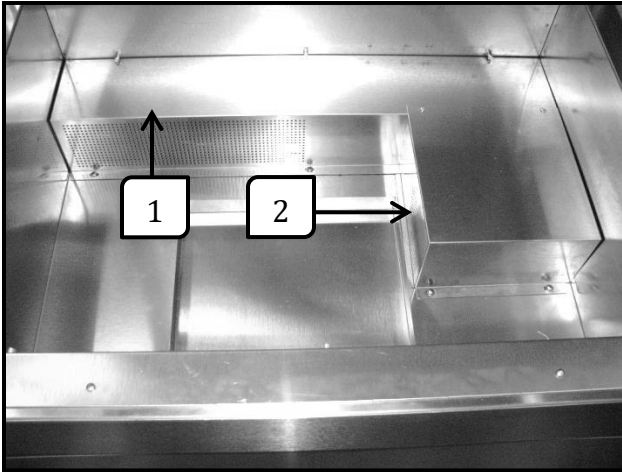


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11	55272	ALL	Terminal Block	1

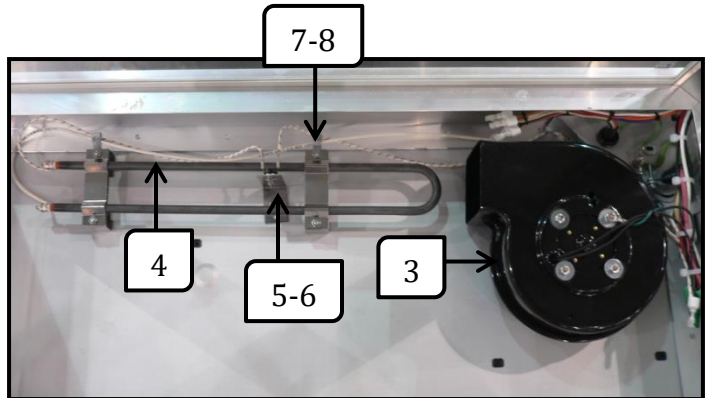
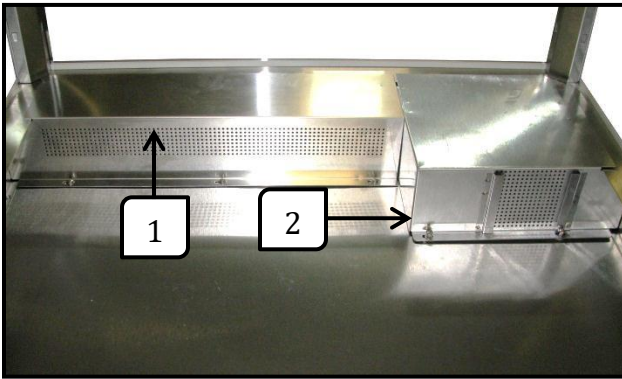


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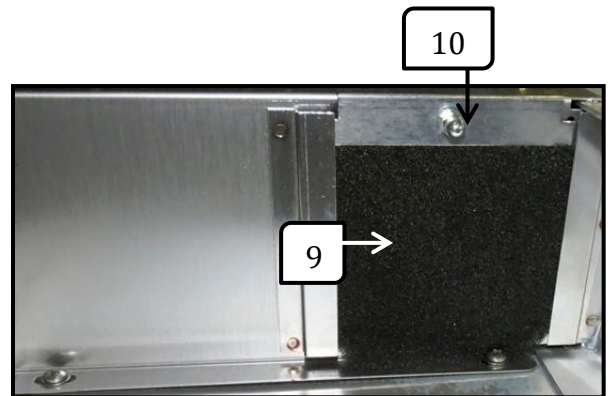
DEEP WELL BLOWER



NON-DEEP WELL BLOWER

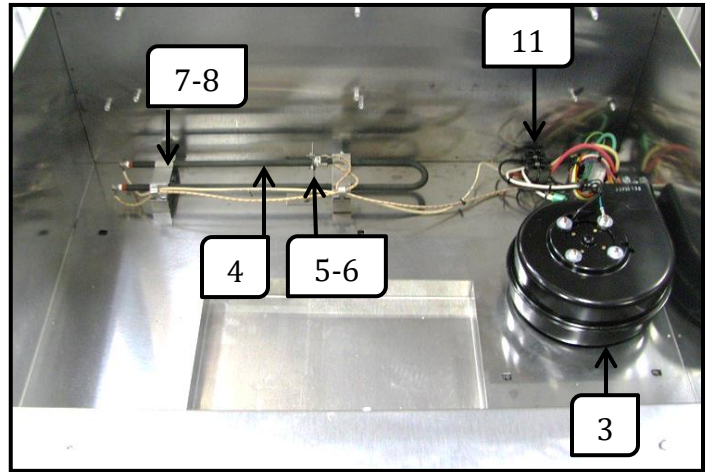
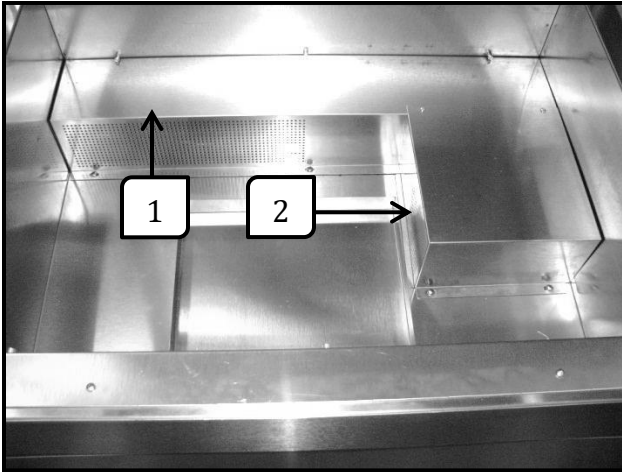


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11	55272	ALL	Terminal Block	1

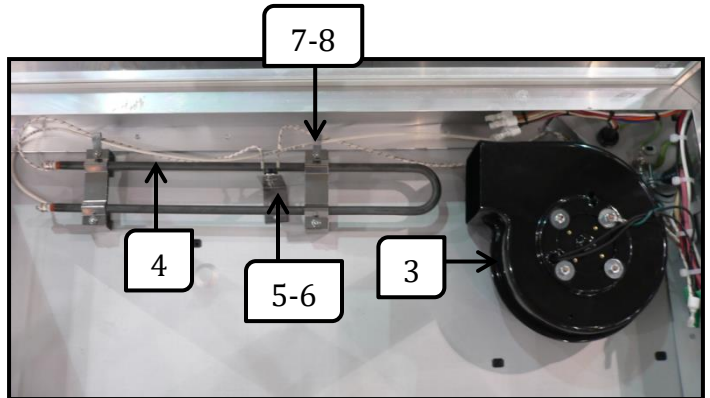
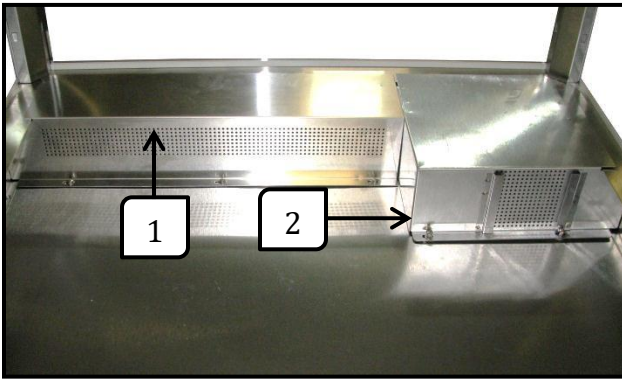


CABINET BREAKDOWN

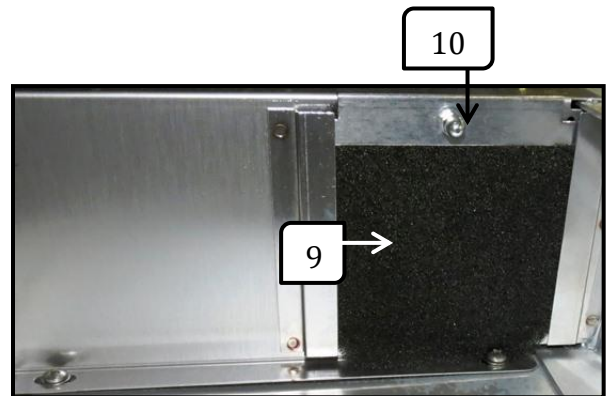
DEEP WELL BLOWER



NON-DEEP WELL BLOWER

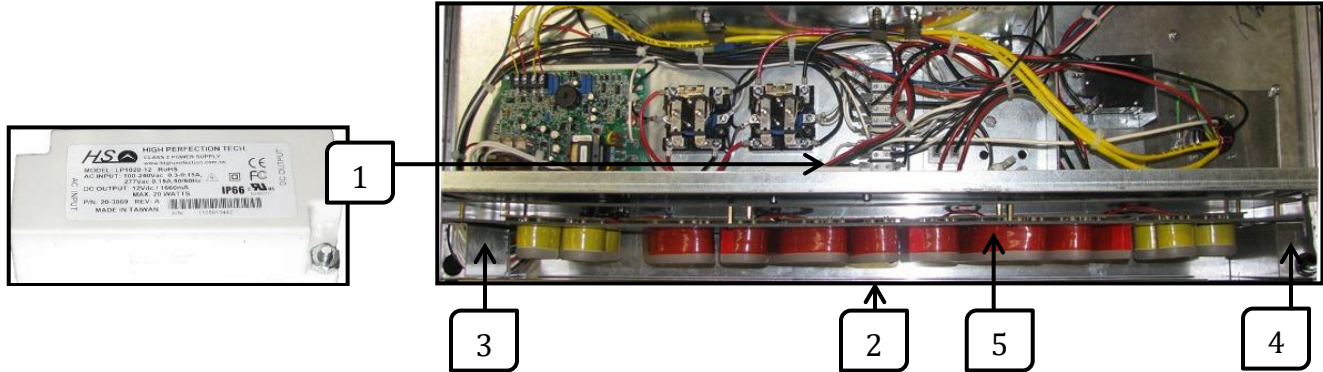


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10	63634	ALL	Filter Retainer	1
11	55272	ALL	Terminal Block	1

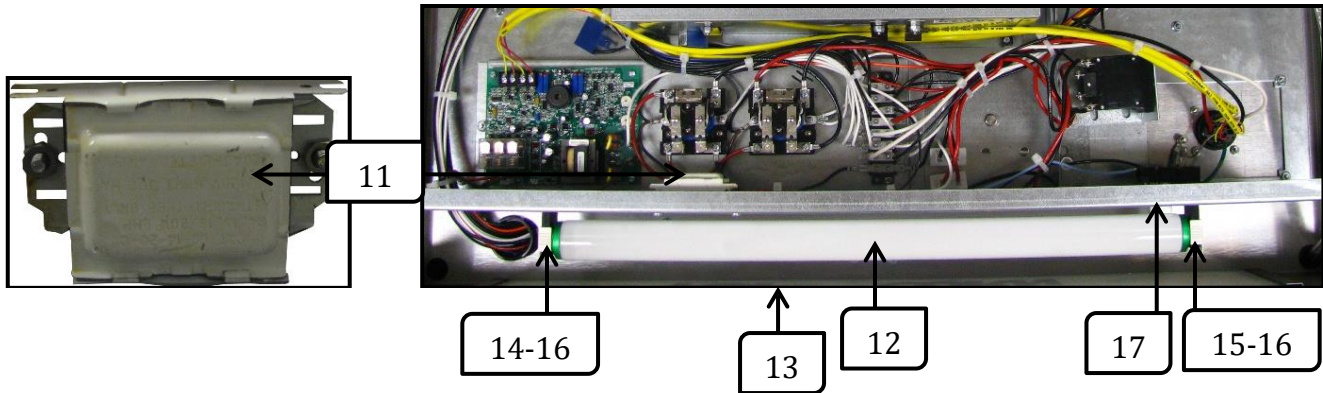


POPCORN SIGN BREAKDOWN

NEON SIGN OPTIONS – 63470N



FLUORESCENT SIGN OPTIONS – 63470



LED SIGN OPTIONS – 63470L

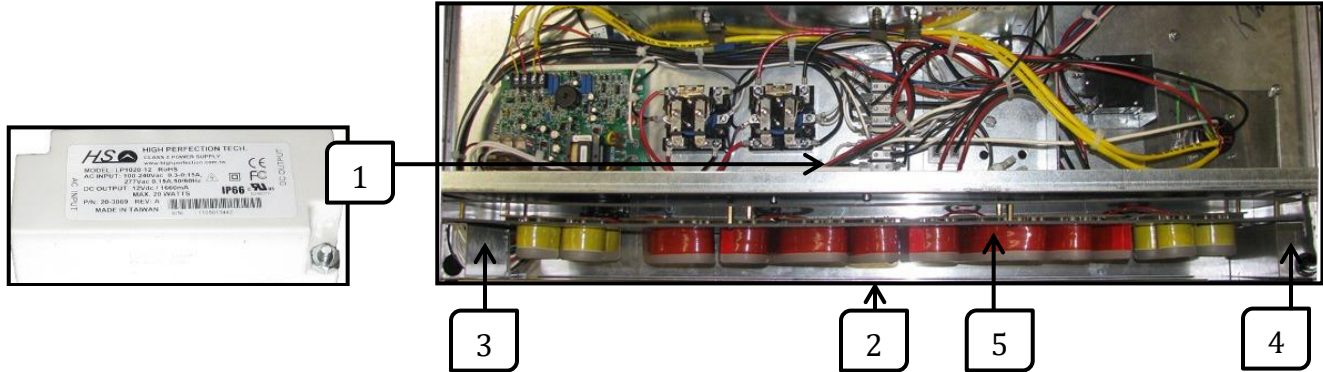


ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	55231	NEON	12V Power Supply	1
2	63809	NEON	Neon Sign Cover	1
3	63498	NEON	Neon Bracket LH	1
4	63499	NEON	Neon Bracket RH	1
5	69707	NEON	Neon Lighted Sign	1
6	41301	LED	Lighted Sign (Not Shown)	1
7	55424	LED	Light Filter (Not Shown)	1
8	55394	LED	24VDC 20W Power Supply	1
9	39656	LED	LED Mounting Plate	1
10	55379	LED	1W LED Strip	2

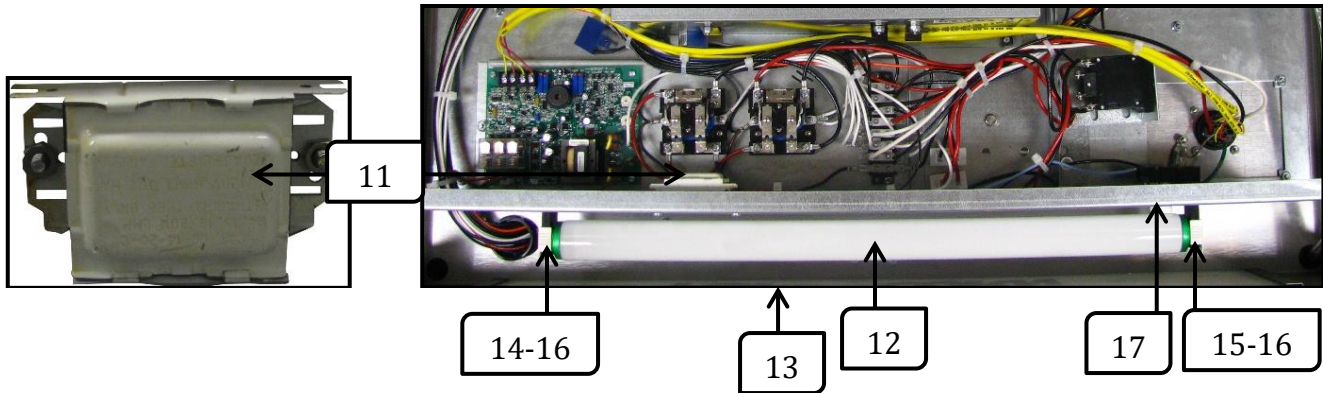
ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
11	41022	Domestic	120V 60Hz Light Ballast	1
	48777	Export	Universal Ballast	1
12	16264	ALL	20W Fluorescent Bulb	1
13	55356	ALL	Popcorn Sign (Not Shown)	1
14	41020	ALL	Light Tube Holder	1
15	41021	Domestic	Light Tube Holder Starter	1
16	12502	ALL	Tube Lock	2
17	41023	Domestic	Light Starter	1

POPCORN SIGN BREAKDOWN

NEON SIGN OPTIONS – 63470N



FLUORESCENT SIGN OPTIONS – 63470



LED SIGN OPTIONS – 63470L

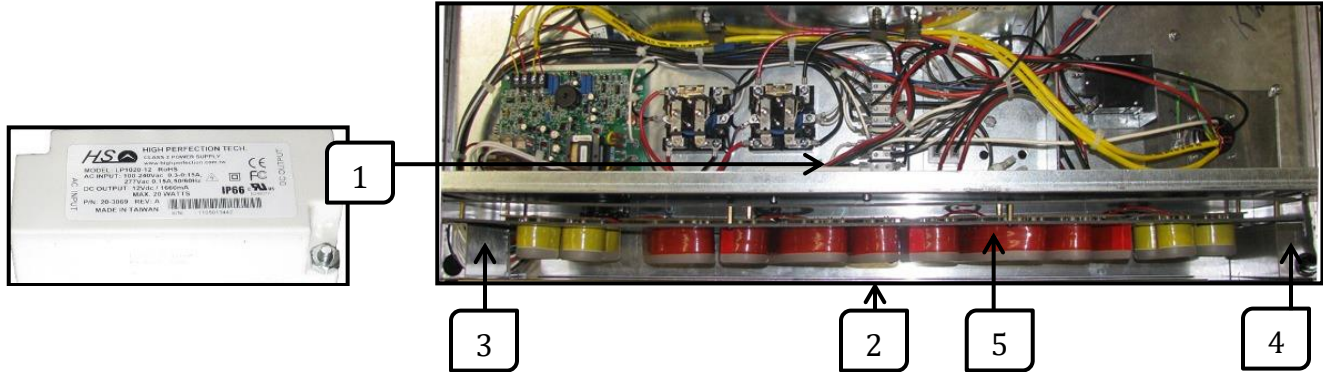


ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	55231	NEON	12V Power Supply	1
2	63809	NEON	Neon Sign Cover	1
3	63498	NEON	Neon Bracket LH	1
4	63499	NEON	Neon Brackrt RH	1
5	69707	NEON	Neon Lighted Sign	1
6	41301	LED	Lighted Sign (Not Shown)	1
7	55424	LED	Light Filter (Not Shown)	1
8	55394	LED	24VDC 20W Power Supply	1
9	39656	LED	LED Mounting Plate	1
10	55379	LED	1W LED Strip	2

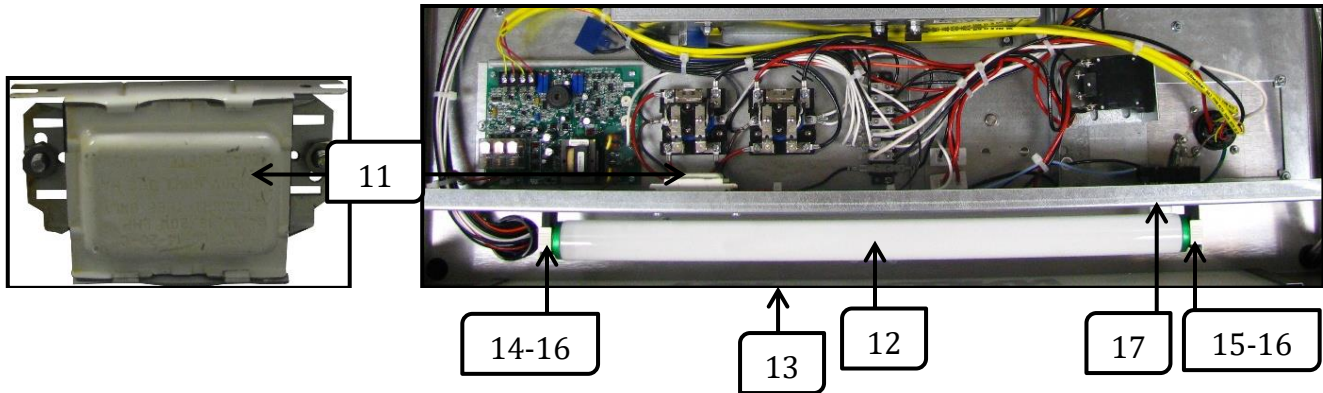
ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
11	41022	Domestic	120V 60Hz Light Ballast	1
	48777	Export	Universal Ballast	1
12	16264	ALL	20W Fluorescent Bulb	1
13	55356	ALL	Popcorn Sign (Not Shown)	1
14	41020	ALL	Light Tube Holder	1
15	41021	Domestic	Light Tube Holder Starter	1
16	12502	ALL	Tube Lock	2
17	41023	Domestic	Light Starter	1

POPCORN SIGN BREAKDOWN

NEON SIGN OPTIONS – 63470N



FLUORESCENT SIGN OPTIONS – 63470



LED SIGN OPTIONS – 63470L

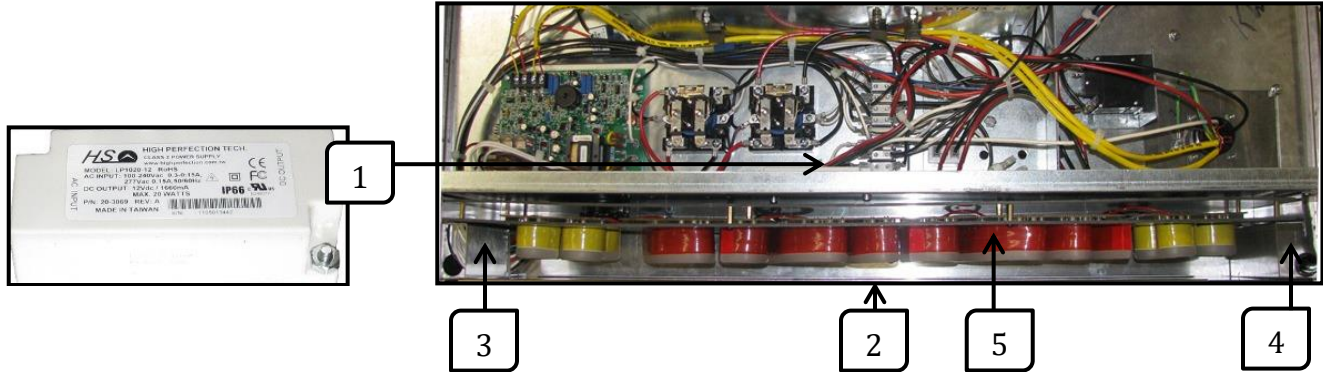


ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	55231	NEON	12V Power Supply	1
2	63809	NEON	Neon Sign Cover	1
3	63498	NEON	Neon Bracket LH	1
4	63499	NEON	Neon Bracket RH	1
5	69707	NEON	Neon Lighted Sign	1
6	41301	LED	Lighted Sign (Not Shown)	1
7	55424	LED	Light Filter (Not Shown)	1
8	55394	LED	24VDC 20W Power Supply	1
9	39656	LED	LED Mounting Plate	1
10	55379	LED	1W LED Strip	2

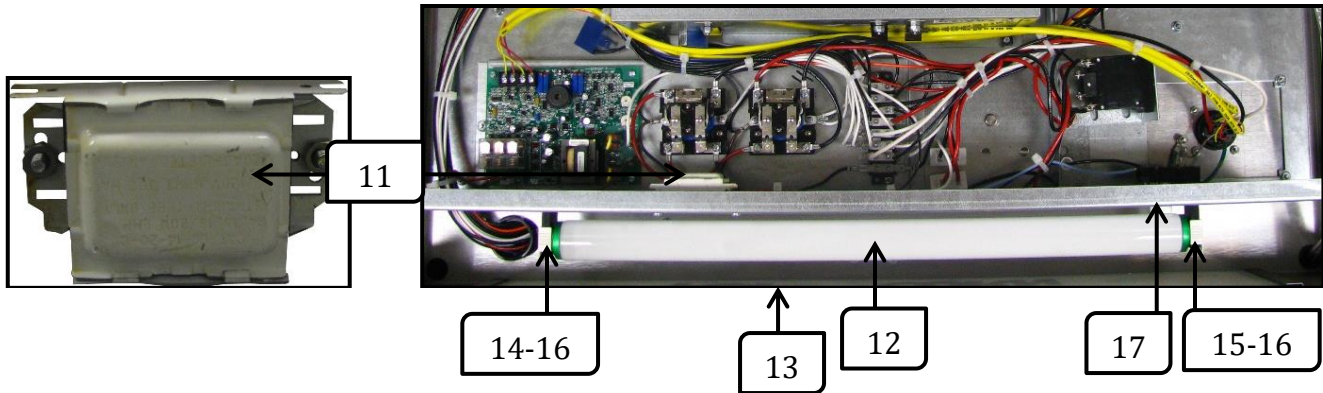
ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
11	41022	Domestic	120V 60Hz Light Ballast	1
	48777	Export	Universal Ballast	1
12	16264	ALL	20W Fluorescent Bulb	1
13	55356	ALL	Popcorn Sign (Not Shown)	1
14	41020	ALL	Light Tube Holder	1
15	41021	Domestic	Light Tube Holder Starter	1
16	12502	ALL	Tube Lock	2
17	41023	Domestic	Light Starter	1

POPCORN SIGN BREAKDOWN

NEON SIGN OPTIONS – 63470N



FLUORESCENT SIGN OPTIONS – 63470



LED SIGN OPTIONS – 63470L

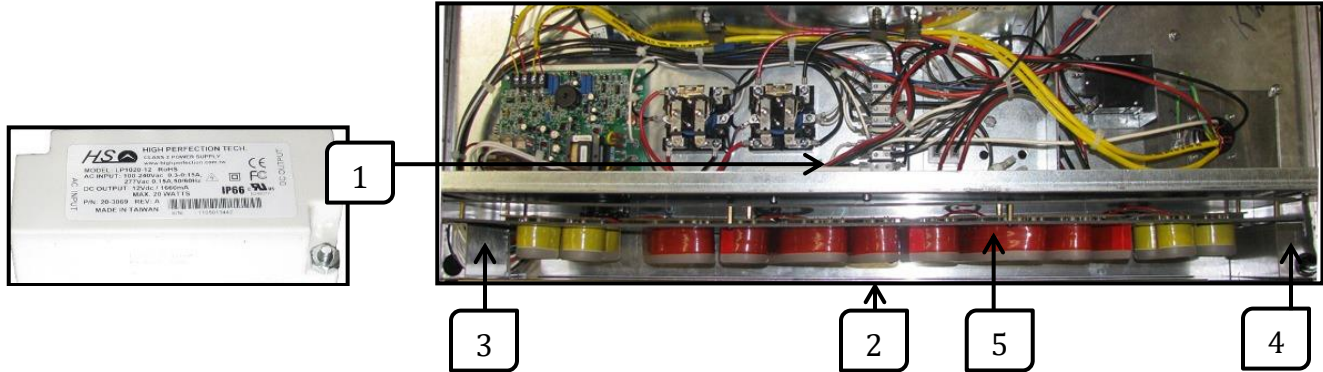


ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	55231	NEON	12V Power Supply	1
2	63809	NEON	Neon Sign Cover	1
3	63498	NEON	Neon Bracket LH	1
4	63499	NEON	Neon Brackrt RH	1
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8	55394	LED	24VDC 20W Power Supply	1
9	39656	LED	LED Mounting Plate	1
10	55379	LED	1W LED Strip	2

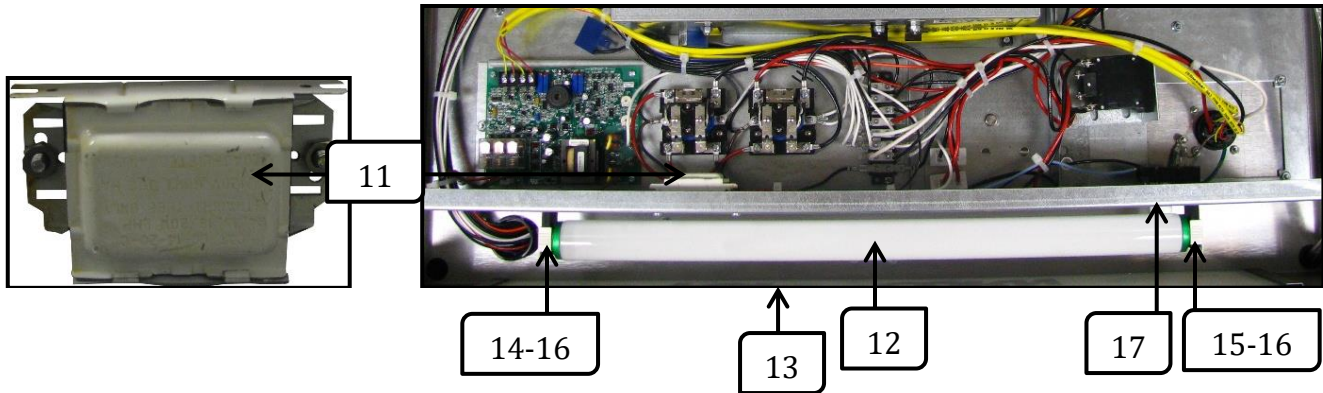
ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
11	41022	Domestic	120V 60Hz Light Ballast	1
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14	41020	ALL	Light Tube Holder	1
15	41021	Domestic	Light Tube Holder Starter	1
16	12502	ALL	Tube Lock	2
17	41023	Domestic	Light Starter	1

POPCORN SIGN BREAKDOWN

NEON SIGN OPTIONS – 63470N



FLUORESCENT SIGN OPTIONS – 63470



LED SIGN OPTIONS – 63470L

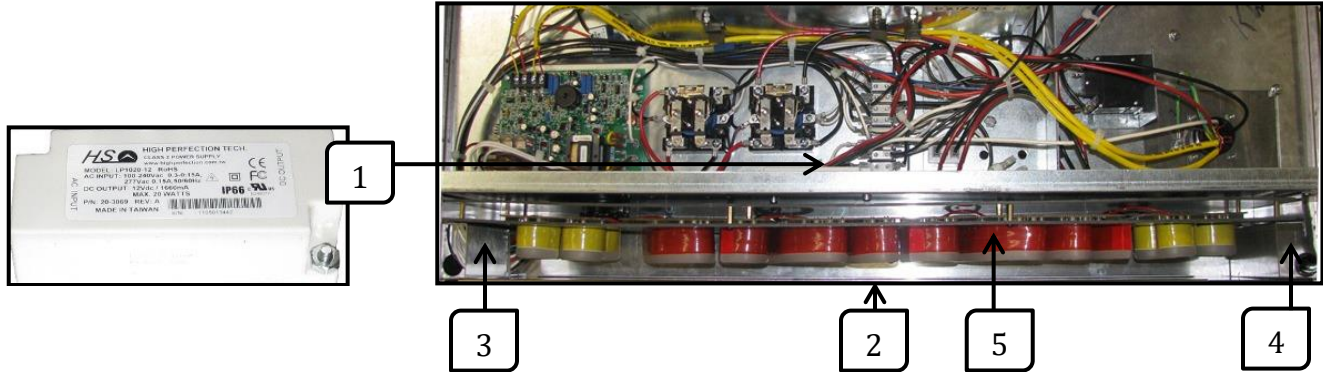


ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	55231	NEON	12V Power Supply	1
2	63809	NEON	Neon Sign Cover	1
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10	55379	LED	1W LED Strip	2

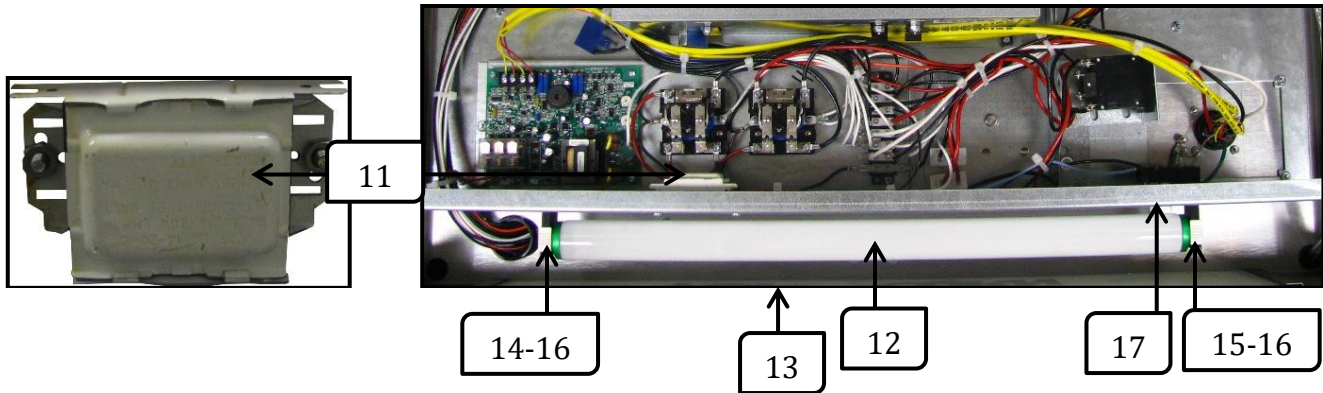
ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
11	41022	Domestic	120V 60Hz Light Ballast	1
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15	41021	Domestic	Light Tube Holder Starter	1
16	12502	ALL	Tube Lock	2
17	41023	Domestic	Light Starter	1

POPCORN SIGN BREAKDOWN

NEON SIGN OPTIONS – 63470N



FLUORESCENT SIGN OPTIONS – 63470



LED SIGN OPTIONS – 63470L

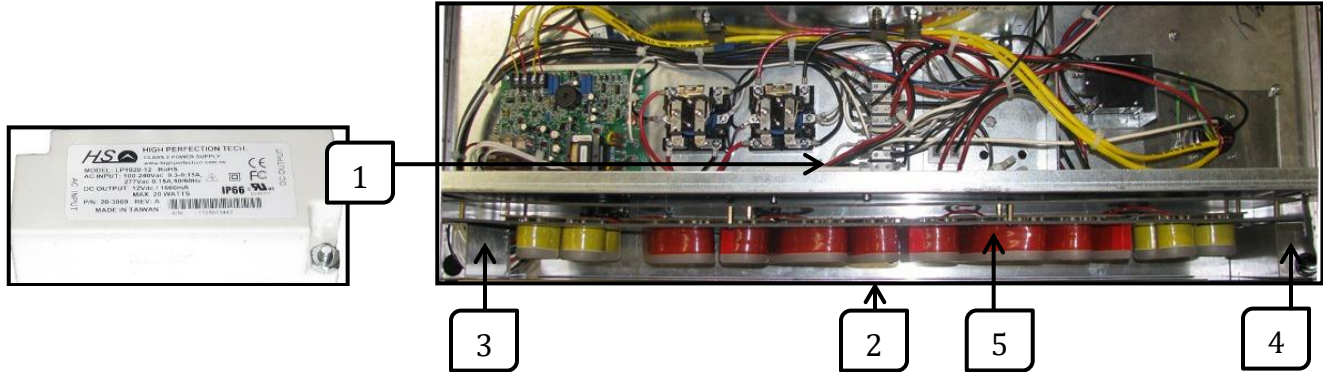


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1	55231	NEON	12V Power Supply	1
2	63809	NEON	Neon Sign Cover	1
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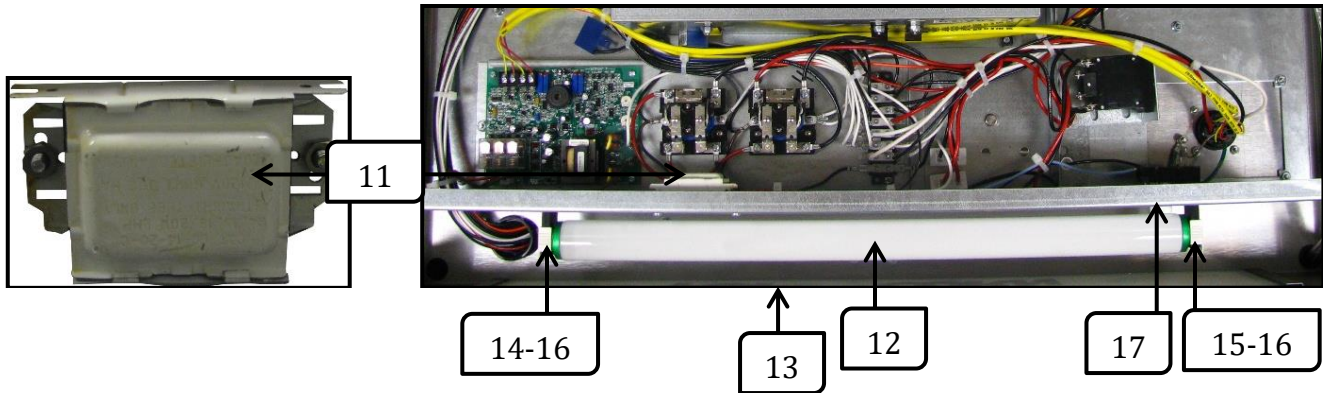
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16	12502	ALL	Tube Lock	2
17	41023	Domestic	Light Starter	1

POPCORN SIGN BREAKDOWN

NEON SIGN OPTIONS – 63470N



FLUORESCENT SIGN OPTIONS – 63470



LED SIGN OPTIONS – 63470L

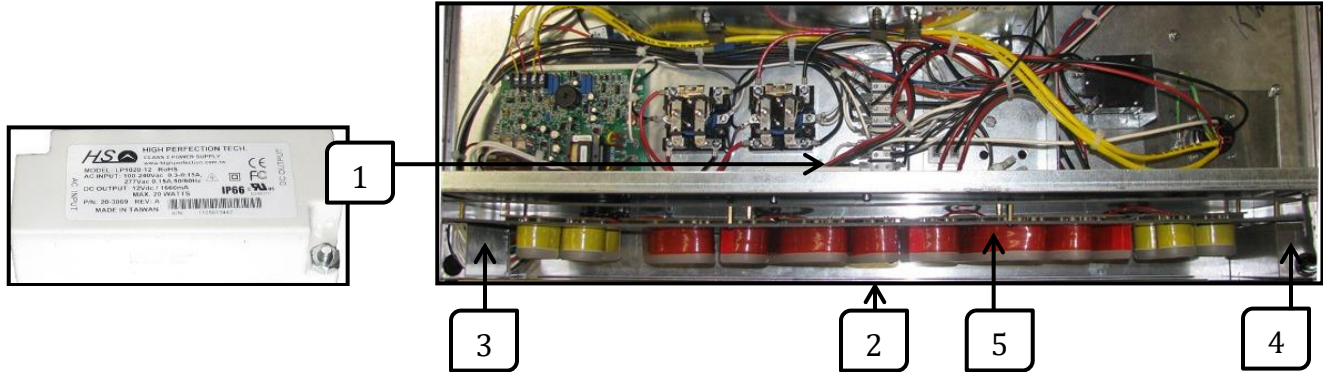


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1	55231	NEON	12V Power Supply	1
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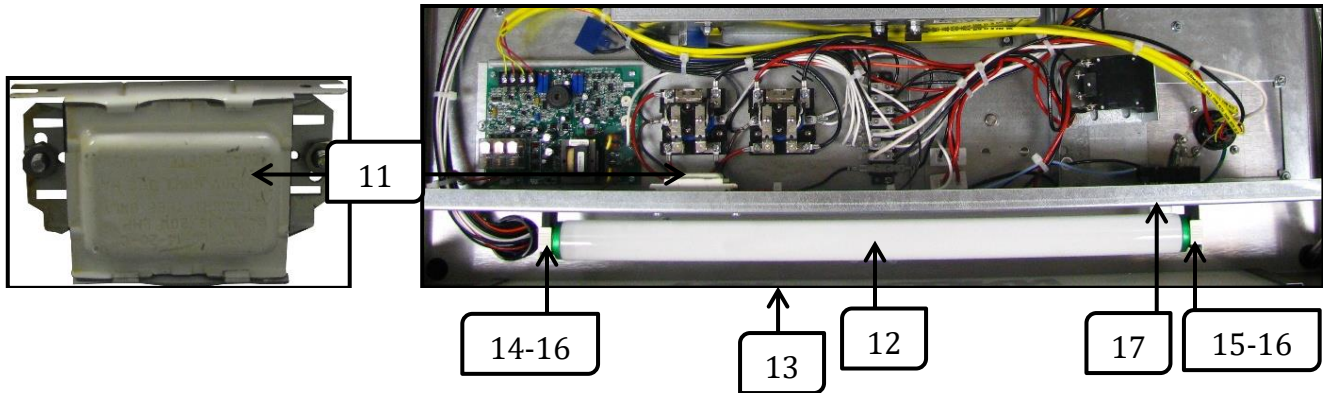
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POPCORN SIGN BREAKDOWN

NEON SIGN OPTIONS – 63470N



FLUORESCENT SIGN OPTIONS – 63470



LED SIGN OPTIONS – 63470L

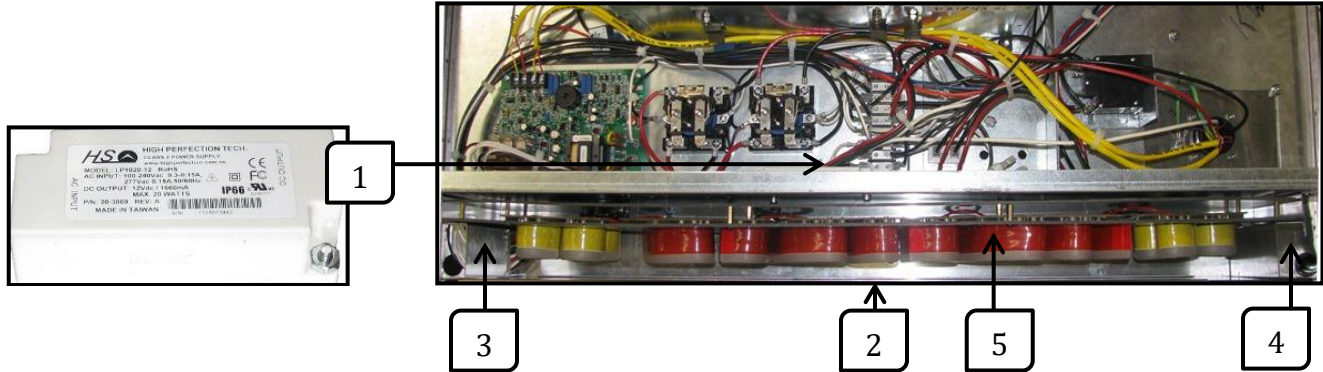


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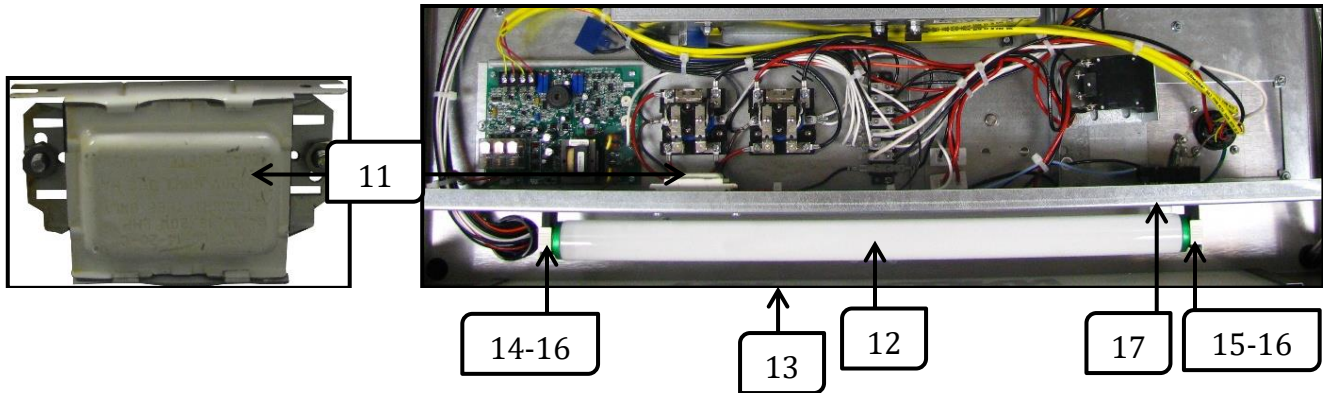
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POPCORN SIGN BREAKDOWN

NEON SIGN OPTIONS – 63470N



FLUORESCENT SIGN OPTIONS – 63470



LED SIGN OPTIONS – 63470L

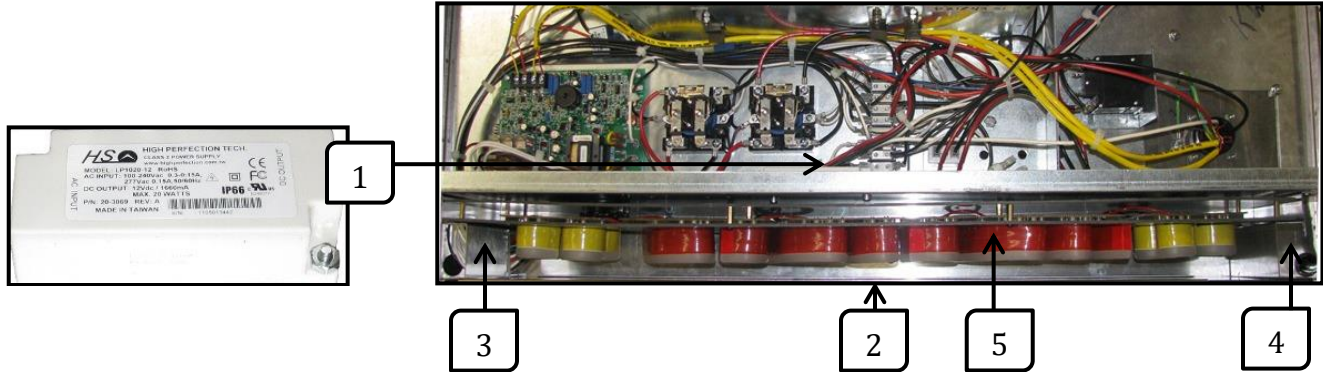


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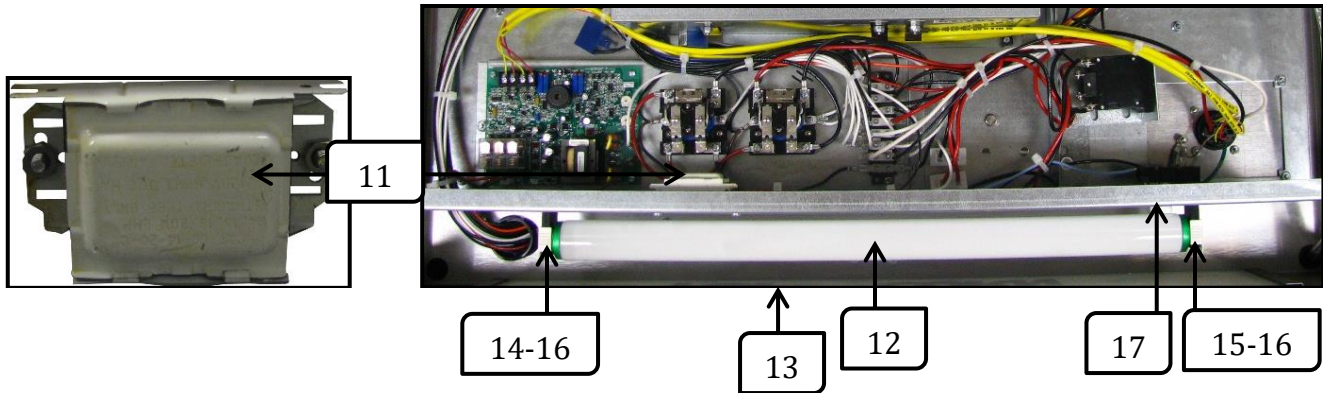
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POPCORN SIGN BREAKDOWN

NEON SIGN OPTIONS – 63470N



FLUORESCENT SIGN OPTIONS – 63470



LED SIGN OPTIONS – 63470L

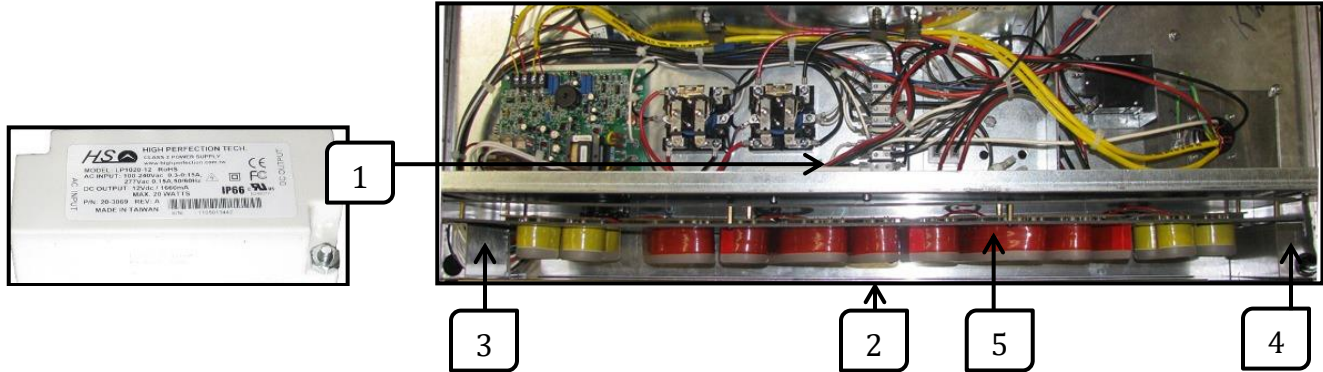


ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	55231	NEON	12V Power Supply	1
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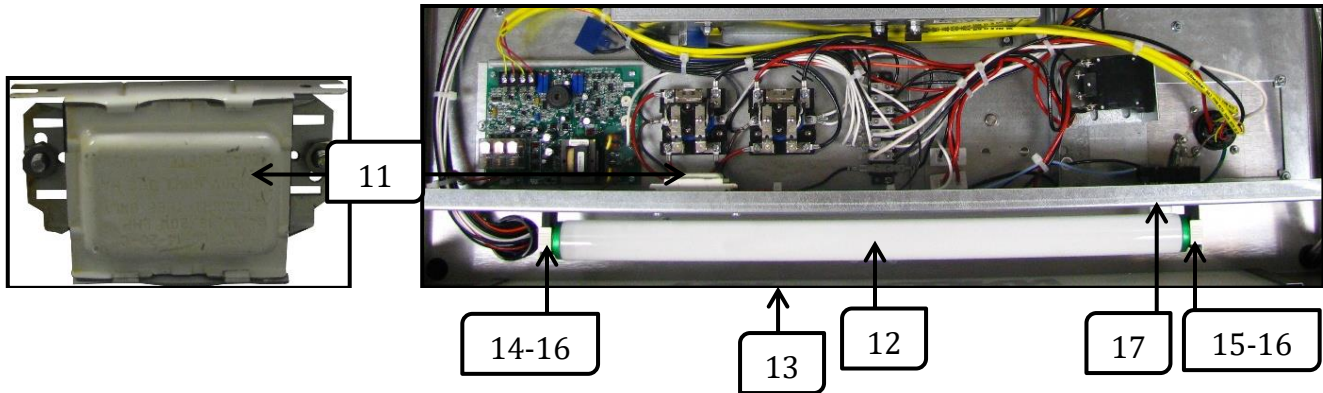
ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
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15	41021	Domestic	Light Tube Holder Starter	1
16	12502	ALL	Tube Lock	2
17	41023	Domestic	Light Starter	1

POPCORN SIGN BREAKDOWN

NEON SIGN OPTIONS – 63470N



FLUORESCENT SIGN OPTIONS – 63470



LED SIGN OPTIONS – 63470L

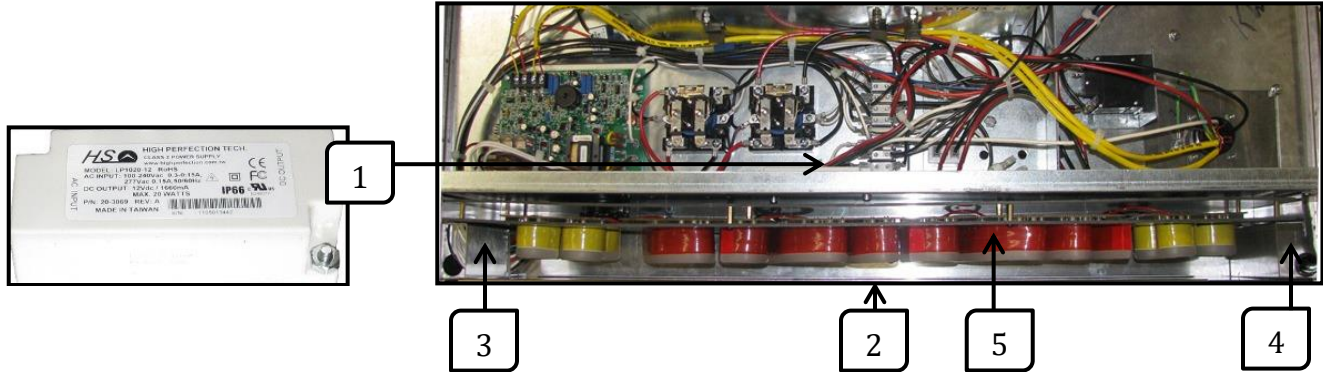


ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	55231	NEON	12V Power Supply	1
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8	55394	LED	24VDC 20W Power Supply	1
9	39656	LED	LED Mounting Plate	1
10	55379	LED	1W LED Strip	2

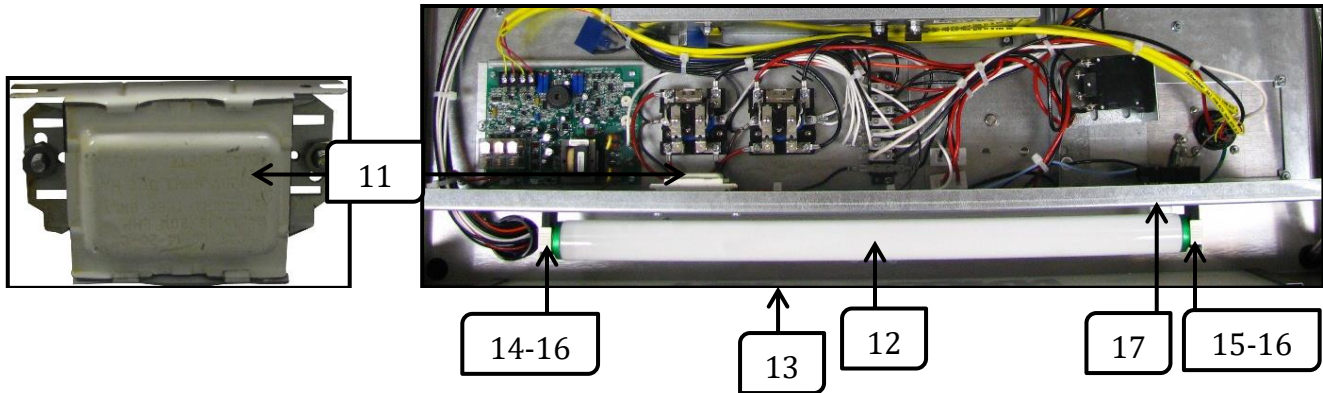
ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
11	41022	Domestic	120V 60Hz Light Ballast	1
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16	12502	ALL	Tube Lock	2
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POPCORN SIGN BREAKDOWN

NEON SIGN OPTIONS – 63470N



FLUORESCENT SIGN OPTIONS – 63470



LED SIGN OPTIONS – 63470L

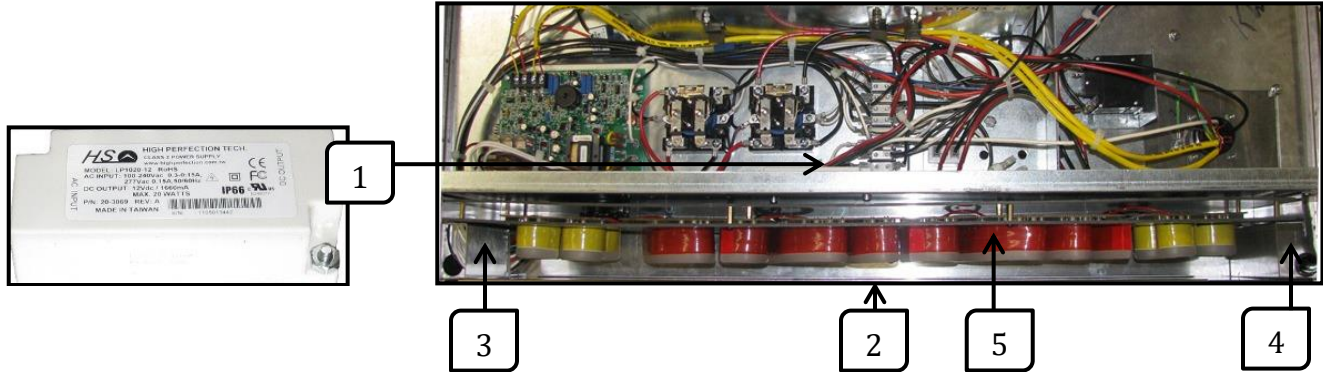


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1	55231	NEON	12V Power Supply	1
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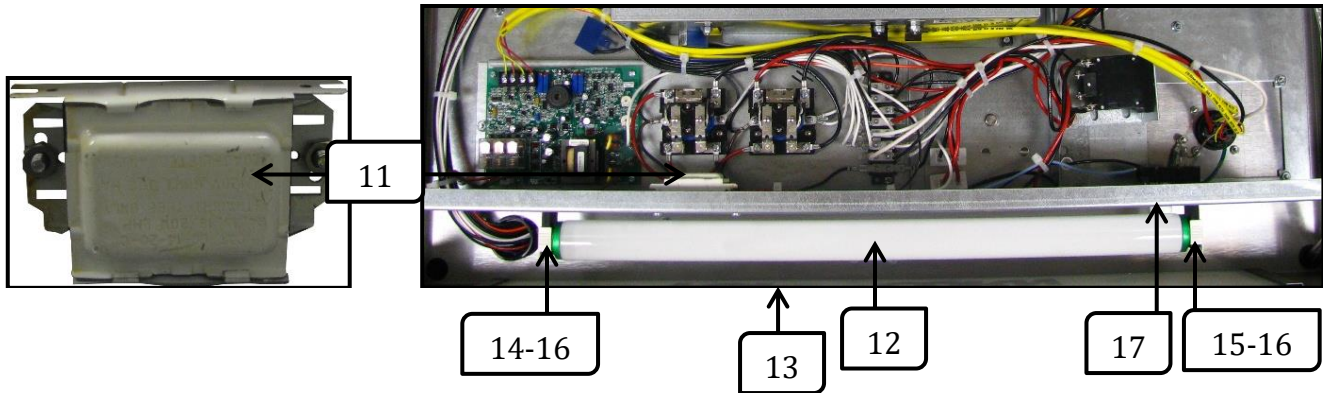
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POPCORN SIGN BREAKDOWN

NEON SIGN OPTIONS – 63470N



FLUORESCENT SIGN OPTIONS – 63470



LED SIGN OPTIONS – 63470L

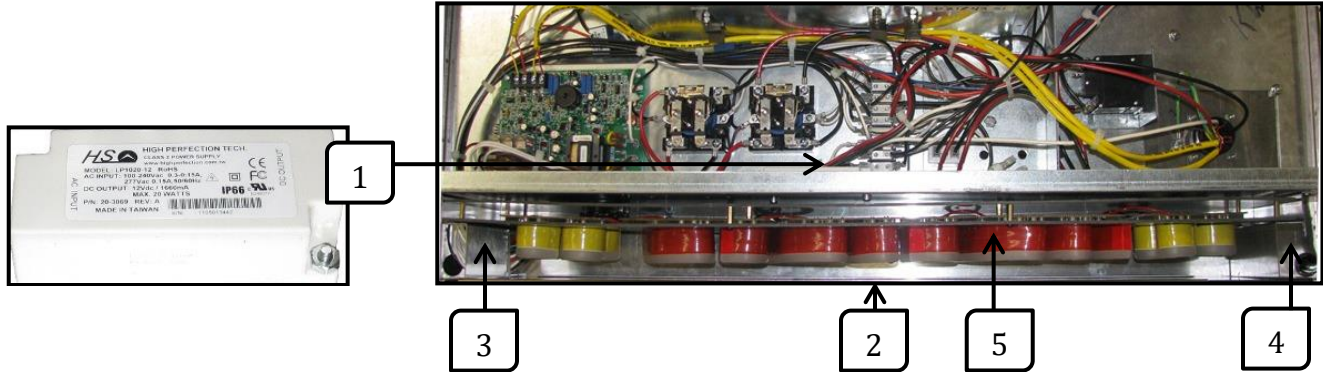


ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
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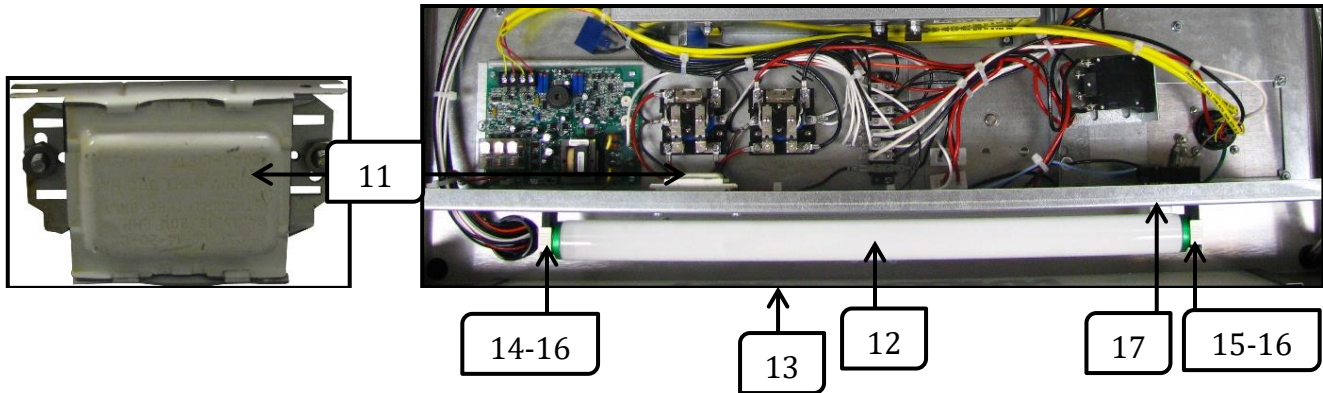
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11	41022	Domestic	120V 60Hz Light Ballast	1
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POPCORN SIGN BREAKDOWN

NEON SIGN OPTIONS – 63470N



FLUORESCENT SIGN OPTIONS – 63470



LED SIGN OPTIONS – 63470L

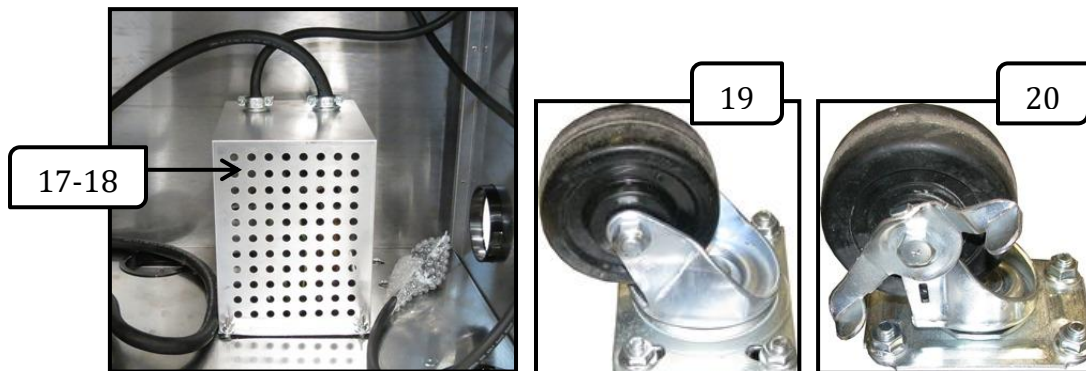


ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	55231	NEON	12V Power Supply	1
2	63809	NEON	Neon Sign Cover	1
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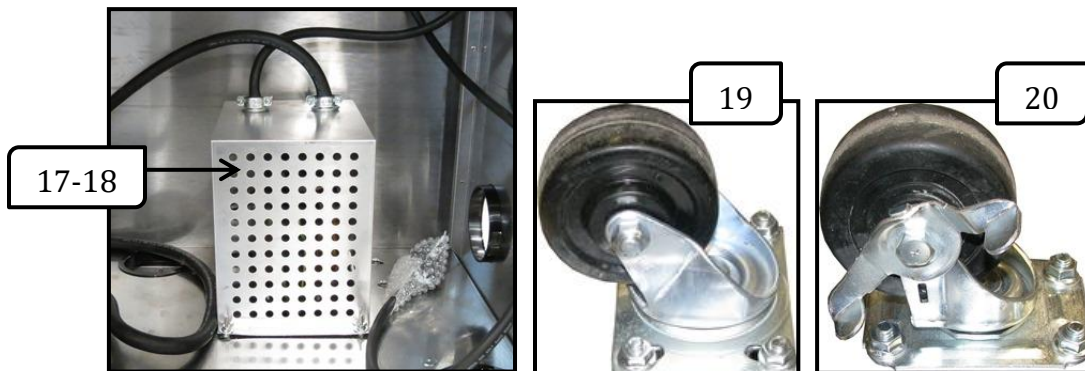
BASE PARTS LIST

ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	82698	ALL	Flush Mount Handle	2
2	50013	ALL	Magnet	2
3	68115	ALL	Magnet Spacer	1
4	83050	ALL	Door Catch Bracket	2
5	63752	ALL	Base Door Right	1
6	63751	ALL	Base Door Left	1
7	63418	ALL	Corn Bin Bracket	1
8	63417	ALL	Corn Bin	1
9	41349	ALL	Male Hinge Short Left	2
10	41355	ALL	Female Hinge Left	2
11	41350	ALL	Male Hinge Short Right	2
12	41354	ALL	Female Hinge Right	2
13	63716	Deep Well	Deep Well Weldment	1
14	63773	ALL	Drawer Slide Pair	1
15	41499	ALL	Oil Pump Wire Harness	1
16	16050	Domestic	Lead-In Cord Assy.	1
	82943	Export	Export Lead-In Cord	1
17	48646	Japan	1.5KVA Boost Transformer	1
	48761	Australia	80VA 120/28 Transformer	1
18	82587EX	Japan	1.5KVATransformer Cover	1
19	37513	ALL	Swivel Caster W/O Lock	2
20	37514	ALL	Swivel Caster W Lock	2
21	67804	ALL	Bushing Snap	3



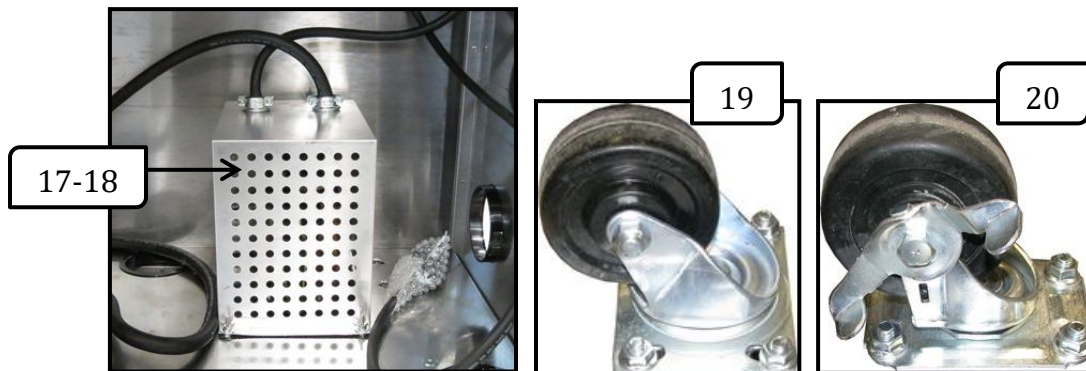
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7	63418	ALL	Corn Bin Bracket	1
8	63417	ALL	Corn Bin	1
9	41349	ALL	Male Hinge Short Left	2
10	41355	ALL	Female Hinge Left	2
11	41350	ALL	Male Hinge Short Right	2
12	41354	ALL	Female Hinge Right	2
13	63716	Deep Well	Deep Well Weldment	1
14	63773	ALL	Drawer Slide Pair	1
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16	16050	Domestic	Lead-In Cord Assy.	1
	82943	Export	Export Lead-In Cord	1
17	48646	Japan	1.5KVA Boost Transformer	1
	48761	Australia	80VA 120/28 Transformer	1
18	82587EX	Japan	1.5KVATransformer Cover	1
19	37513	ALL	Swivel Caster W/O Lock	2
20	37514	ALL	Swivel Caster W Lock	2
21	67804	ALL	Bushing Snap	3



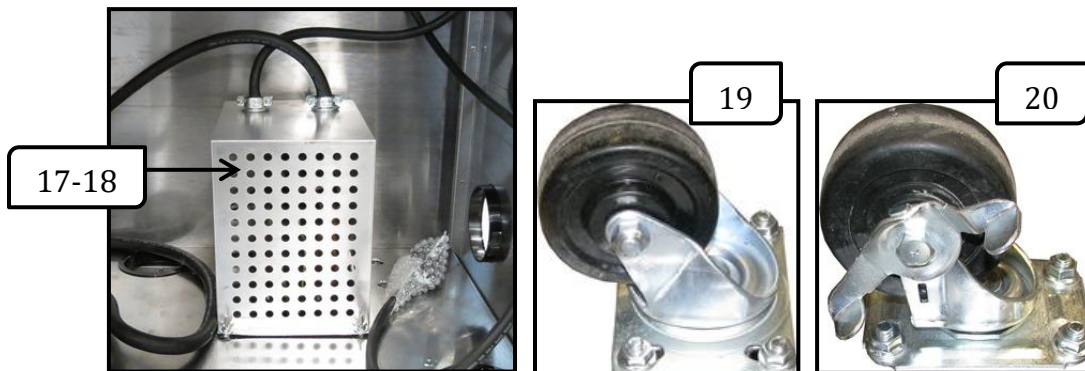
BASE PARTS LIST

ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	82698	ALL	Flush Mount Handle	2
2	50013	ALL	Magnet	2
3	68115	ALL	Magnet Spacer	1
4	83050	ALL	Door Catch Bracket	2
5	63752	ALL	Base Door Right	1
6	63751	ALL	Base Door Left	1
7	63418	ALL	Corn Bin Bracket	1
8	63417	ALL	Corn Bin	1
9	41349	ALL	Male Hinge Short Left	2
10	41355	ALL	Female Hinge Left	2
11	41350	ALL	Male Hinge Short Right	2
12	41354	ALL	Female Hinge Right	2
13	63716	Deep Well	Deep Well Weldment	1
14	63773	ALL	Drawer Slide Pair	1
15	41499	ALL	Oil Pump Wire Harness	1
16	16050	Domestic	Lead-In Cord Assy.	1
	82943	Export	Export Lead-In Cord	1
17	48646	Japan	1.5KVA Boost Transformer	1
	48761	Australia	80VA 120/28 Transformer	1
18	82587EX	Japan	1.5KVATransformer Cover	1
19	37513	ALL	Swivel Caster W/O Lock	2
20	37514	ALL	Swivel Caster W Lock	2
21	67804	ALL	Bushing Snap	3



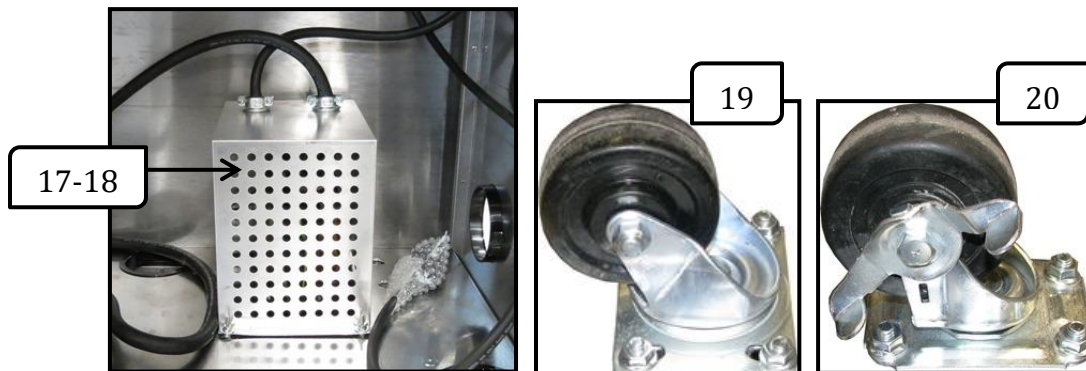
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ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	82698	ALL	Flush Mount Handle	2
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3	68115	ALL	Magnet Spacer	1
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6	63751	ALL	Base Door Left	1
7	63418	ALL	Corn Bin Bracket	1
8	63417	ALL	Corn Bin	1
9	41349	ALL	Male Hinge Short Left	2
10	41355	ALL	Female Hinge Left	2
11	41350	ALL	Male Hinge Short Right	2
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14	63773	ALL	Drawer Slide Pair	1
15	41499	ALL	Oil Pump Wire Harness	1
16	16050	Domestic	Lead-In Cord Assy.	1
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20	37514	ALL	Swivel Caster W Lock	2
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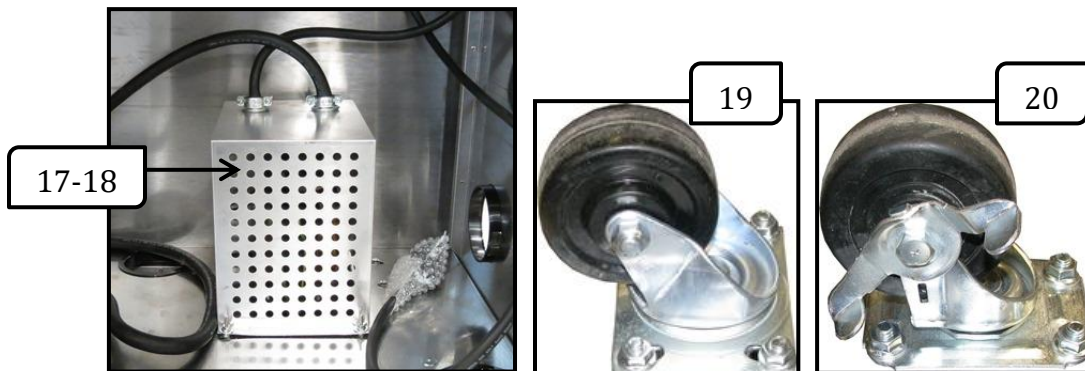
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6	63751	ALL	Base Door Left	1
7	63418	ALL	Corn Bin Bracket	1
8	63417	ALL	Corn Bin	1
9	41349	ALL	Male Hinge Short Left	2
10	41355	ALL	Female Hinge Left	2
11	41350	ALL	Male Hinge Short Right	2
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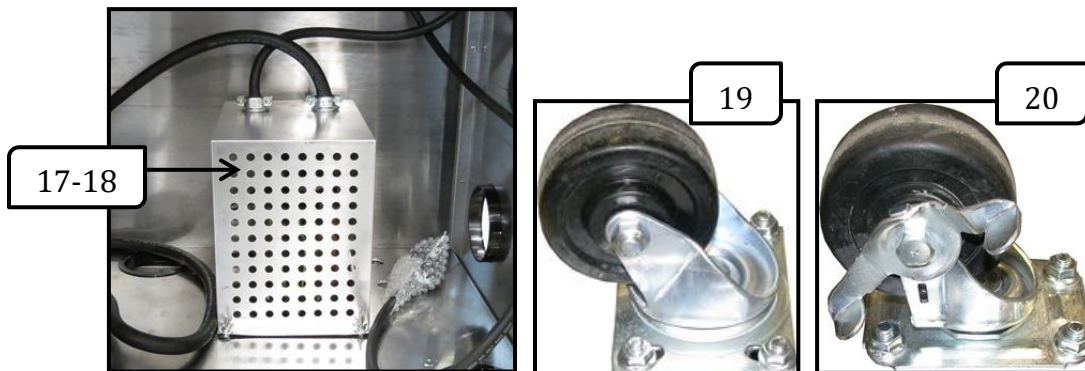
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8	63417	ALL	Corn Bin	1
9	41349	ALL	Male Hinge Short Left	2
10	41355	ALL	Female Hinge Left	2
11	41350	ALL	Male Hinge Short Right	2
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21	67804	ALL	Bushing Snap	3



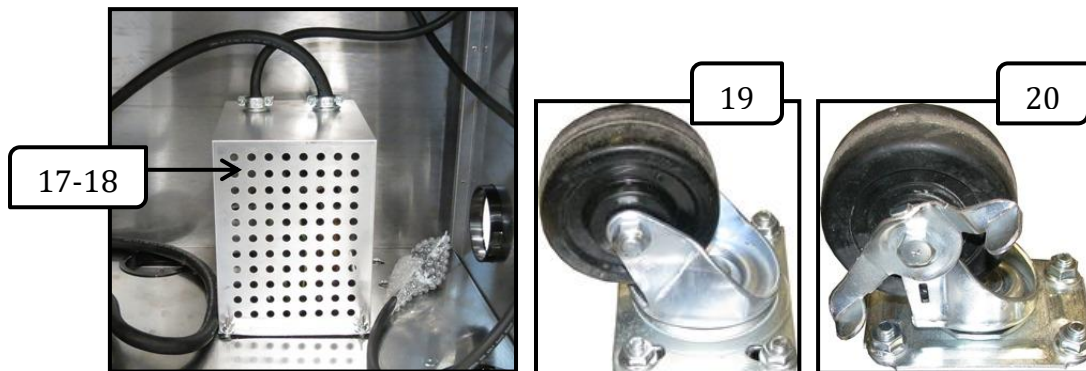
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9	41349	ALL	Male Hinge Short Left	2
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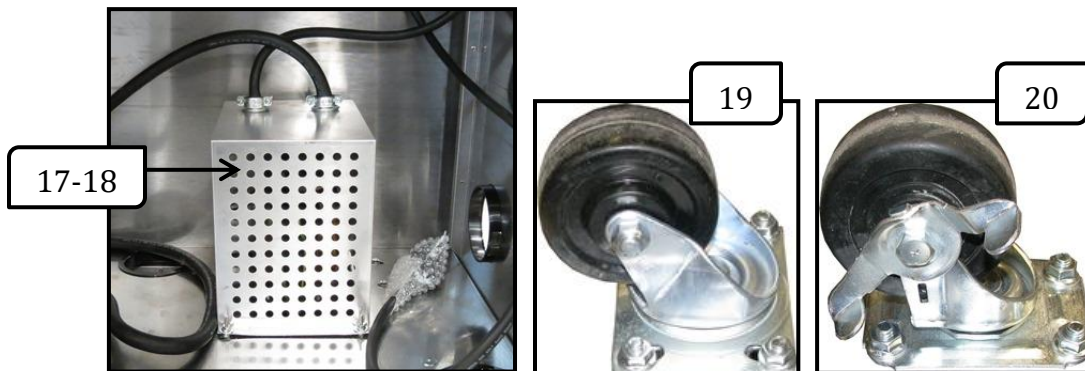
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7	63418	ALL	Corn Bin Bracket	1
8	63417	ALL	Corn Bin	1
9	41349	ALL	Male Hinge Short Left	2
10	41355	ALL	Female Hinge Left	2
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14	63773	ALL	Drawer Slide Pair	1
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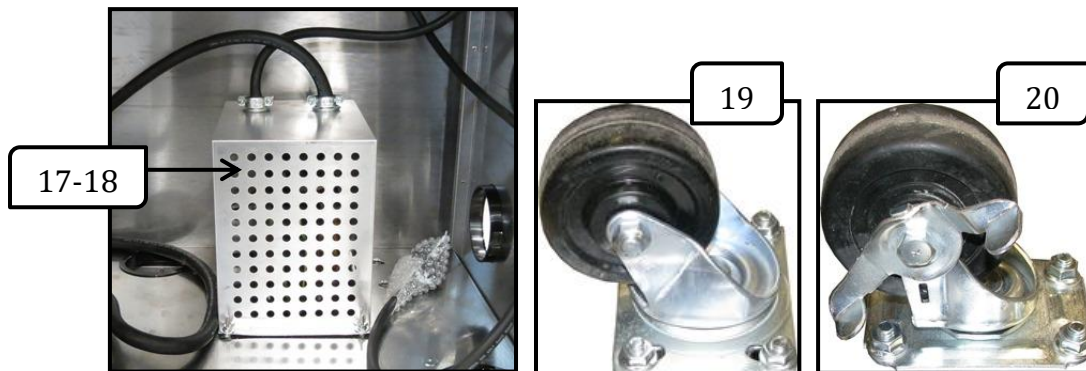
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8	63417	ALL	Corn Bin	1
9	41349	ALL	Male Hinge Short Left	2
10	41355	ALL	Female Hinge Left	2
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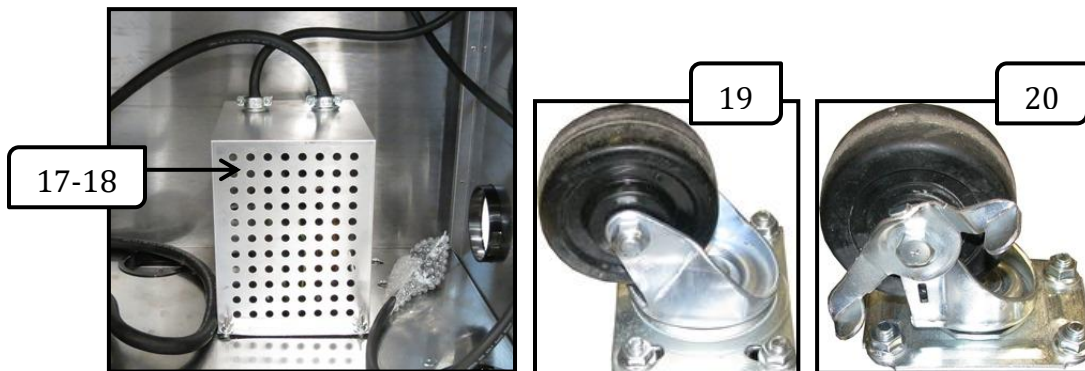
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9	41349	ALL	Male Hinge Short Left	2
10	41355	ALL	Female Hinge Left	2
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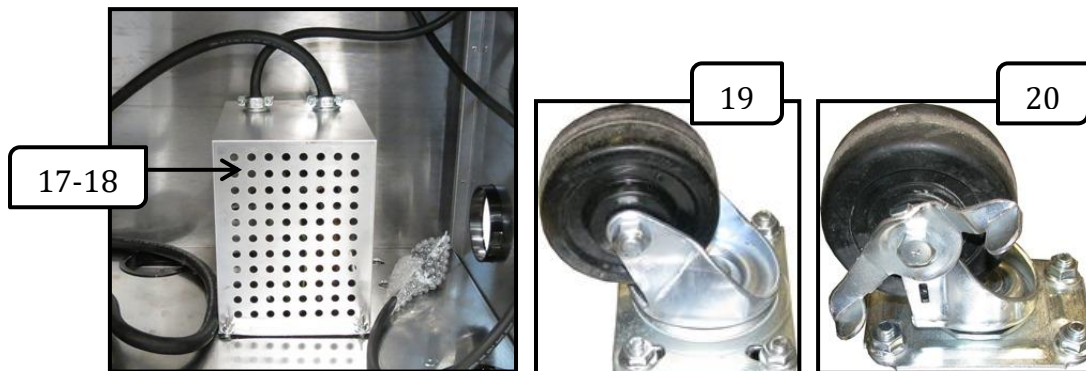
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8	63417	ALL	Corn Bin	1
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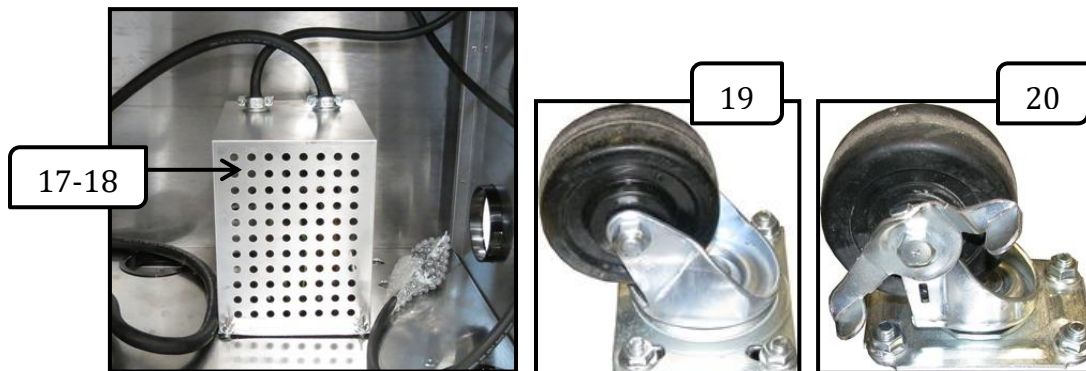
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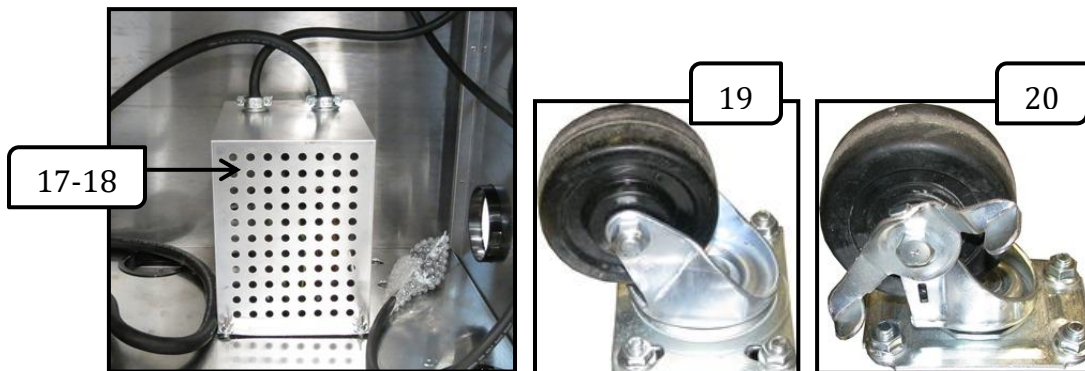
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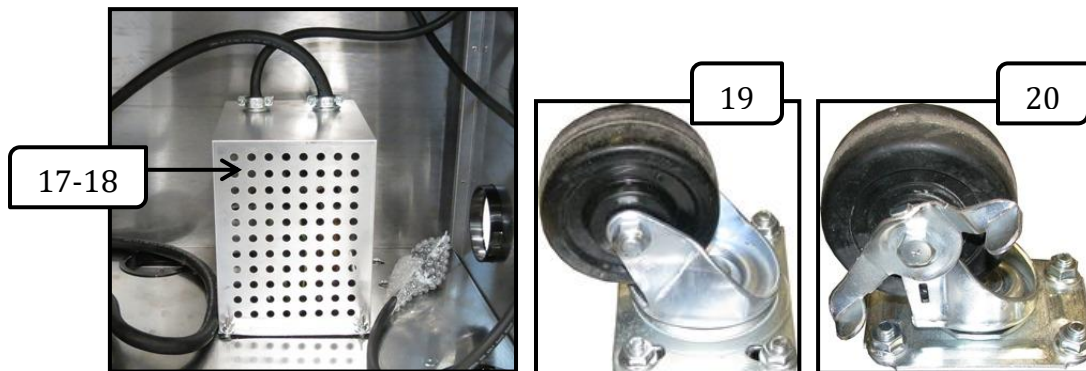
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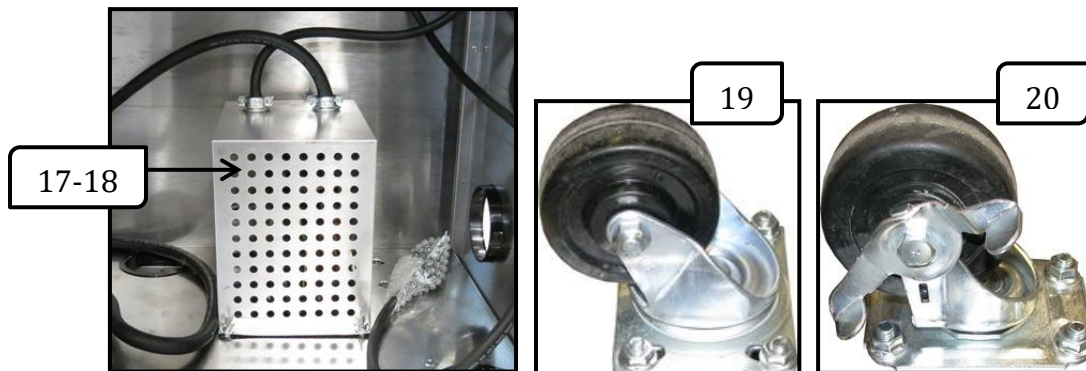
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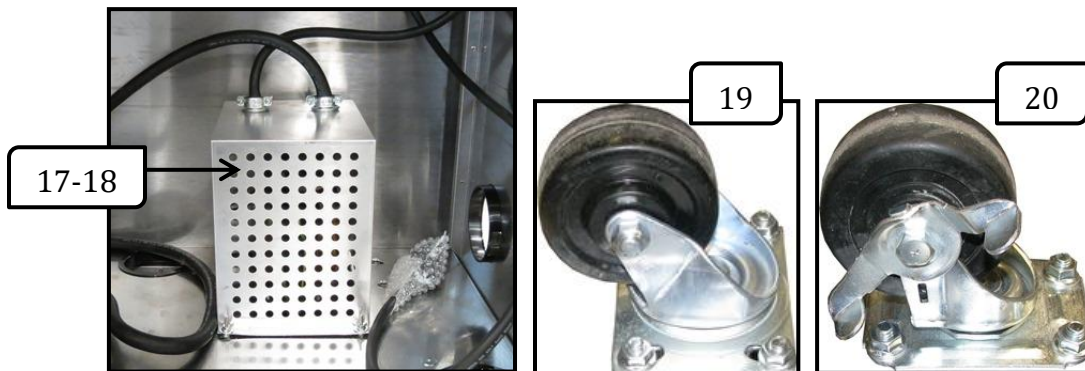
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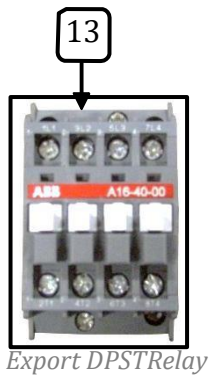
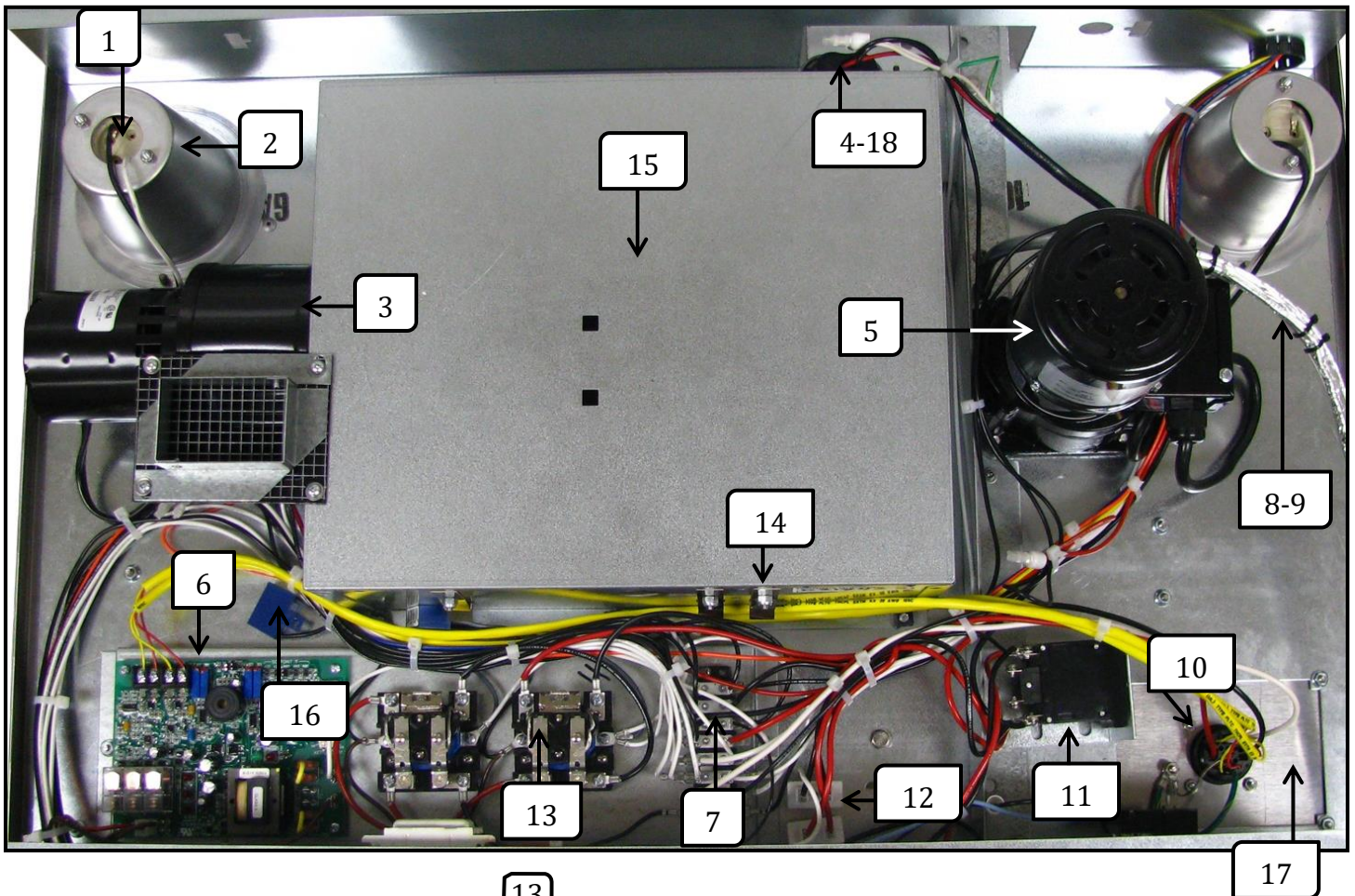
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TOP MOTOR PLATE ASSEMBLY

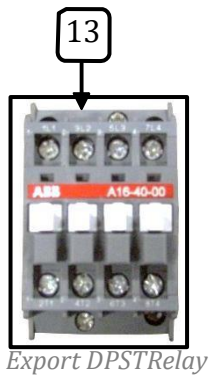
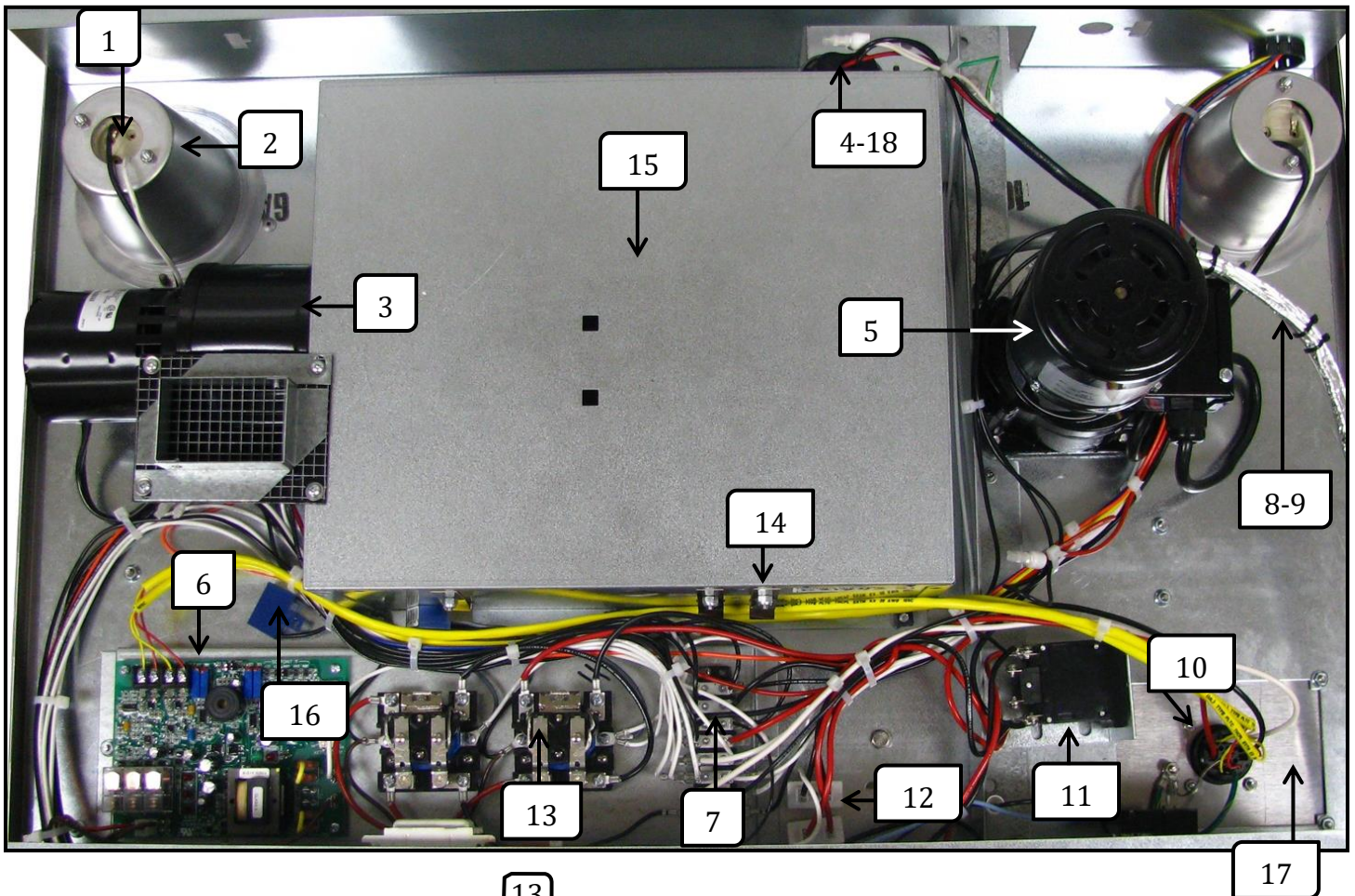
(Model No. 2127HT, 2127EX)



Export DPST Relay

TOP MOTOR PLATE ASSEMBLY

(Model No. *2127HT, 2127EX*)



Export DPST Relay



TOP MOTOR PLATE PARTS LIST

ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	47047	All	Lamp Holder	2
2	49584	All	Recessed Light Cover	2
3	41015	Domestic	115V Exhaust Blower	1
	41965	Export	220V Exhaust Blower	1
4	46107	All	Motor Capacitor	1
5	41449B	Domestic	Kettle Drive Motor	1
	41500B	Export	Kettle Drive Motor	1
6	41001	All	Temperature Control	1
7	47208	All	Terminal Block	1
8	41640	Domestic	120V 8W Foil Element	1
	41640EX	Export	230V 8W Foil Element	1
9	41047	All	Oil Line Tubing	5'
10	55165	Domestic	Kettle Receptacle	1
	55165EX	Export	Kettle Receptacle	1
11	55222	Domestic	20A Circuit Breaker	1
	55224	Export	26A Circuit Breaker	1
12	47364	Domestic	15A Circuit Breaker	2
	48659	Export	10A Circuit Breaker	2
13	55219	Domestic	30A DPST Control Relay	2
	55562	Export	IEC CONTACTOR 4 POLE 30A	2
14	62666	All	Filter Spring Chips	3
15	41918	All	Blower Box Weld Assy	1
16	89087	All	240VAC Transient Filter	2
17	68701	All	Adapter Plate	1
18	48301	All	Capacitor Strap	1



TOP MOTOR PLATE PARTS LIST

ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	47047	All	Lamp Holder	2
2	49584	All	Recessed Light Cover	2
3	41015	Domestic	115V Exhaust Blower	1
	41965	Export	220V Exhaust Blower	1
4	46107	All	Motor Capacitor	1
5	41449B	Domestic	Kettle Drive Motor	1
	41500B	Export	Kettle Drive Motor	1
6	41001	All	Temperature Control	1
7	47208	All	Terminal Block	1
8	41640	Domestic	120V 8W Foil Element	1
	41640EX	Export	230V 8W Foil Element	1
9	41047	All	Oil Line Tubing	5'
10	55165	Domestic	Kettle Receptacle	1
	55165EX	Export	Kettle Receptacle	1
11	55222	Domestic	20A Circuit Breaker	1
	55224	Export	26A Circuit Breaker	1
12	47364	Domestic	15A Circuit Breaker	2
	48659	Export	10A Circuit Breaker	2
13	55219	Domestic	30A DPST Control Relay	2
	55562	Export	IEC CONTACTOR 4 POLE 30A	2
14	62666	All	Filter Spring Chips	3
15	41918	All	Blower Box Weld Assy	1
16	89087	All	240VAC Transient Filter	2
17	68701	All	Adapter Plate	1
18	48301	All	Capacitor Strap	1



TOP MOTOR PLATE PARTS LIST

ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	47047	All	Lamp Holder	2
2	49584	All	Recessed Light Cover	2
3	41015	Domestic	115V Exhaust Blower	1
	41965	Export	220V Exhaust Blower	1
4	46107	All	Motor Capacitor	1
5	41449B	Domestic	Kettle Drive Motor	1
	41500B	Export	Kettle Drive Motor	1
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	55224	Export	26A Circuit Breaker	1
12	47364	Domestic	15A Circuit Breaker	2
	48659	Export	10A Circuit Breaker	2
13	55219	Domestic	30A DPST Control Relay	2
	55562	Export	IEC CONTACTOR 4 POLE 30A	2
14	62666	All	Filter Spring Chips	3
15	41918	All	Blower Box Weld Assy	1
16	89087	All	240VAC Transient Filter	2
17	68701	All	Adapter Plate	1
18	48301	All	Capacitor Strap	1



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1	47047	All	Lamp Holder	2
2	49584	All	Recessed Light Cover	2
3	41015	Domestic	115V Exhaust Blower	1
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	55562	Export	IEC CONTACTOR 4 POLE 30A	2
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16	89087	All	240VAC Transient Filter	2
17	68701	All	Adapter Plate	1
18	48301	All	Capacitor Strap	1



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16	89087	All	240VAC Transient Filter	2
17	68701	All	Adapter Plate	1
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16	89087	All	240VAC Transient Filter	2
17	68701	All	Adapter Plate	1
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16	89087	All	240VAC Transient Filter	2
17	68701	All	Adapter Plate	1
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	55562	Export	IEC CONTACTOR 4 POLE 30A	2
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16	89087	All	240VAC Transient Filter	2
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11	55222	Domestic	20A Circuit Breaker	1
	55224	Export	26A Circuit Breaker	1
12	47364	Domestic	15A Circuit Breaker	2
	48659	Export	10A Circuit Breaker	2
13	55219	Domestic	30A DPST Control Relay	2
	55562	Export	IEC CONTACTOR 4 POLE 30A	2
14	62666	All	Filter Spring Chips	3
15	41918	All	Blower Box Weld Assy	1
16	89087	All	240VAC Transient Filter	2
17	68701	All	Adapter Plate	1
18	48301	All	Capacitor Strap	1



TOP MOTOR PLATE PARTS LIST

ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	47047	All	Lamp Holder	2
2	49584	All	Recessed Light Cover	2
3	41015	Domestic	115V Exhaust Blower	1
	41965	Export	220V Exhaust Blower	1
4	46107	All	Motor Capacitor	1
5	41449B	Domestic	Kettle Drive Motor	1
	41500B	Export	Kettle Drive Motor	1
6	41001	All	Temperature Control	1
7	47208	All	Terminal Block	1
8	41640	Domestic	120V 8W Foil Element	1
	41640EX	Export	230V 8W Foil Element	1
9	41047	All	Oil Line Tubing	5'
10	55165	Domestic	Kettle Receptacle	1
	55165EX	Export	Kettle Receptacle	1
11	55222	Domestic	20A Circuit Breaker	1
	55224	Export	26A Circuit Breaker	1
12	47364	Domestic	15A Circuit Breaker	2
	48659	Export	10A Circuit Breaker	2
13	55219	Domestic	30A DPST Control Relay	2
	55562	Export	IEC CONTACTOR 4 POLE 30A	2
14	62666	All	Filter Spring Chips	3
15	41918	All	Blower Box Weld Assy	1
16	89087	All	240VAC Transient Filter	2
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