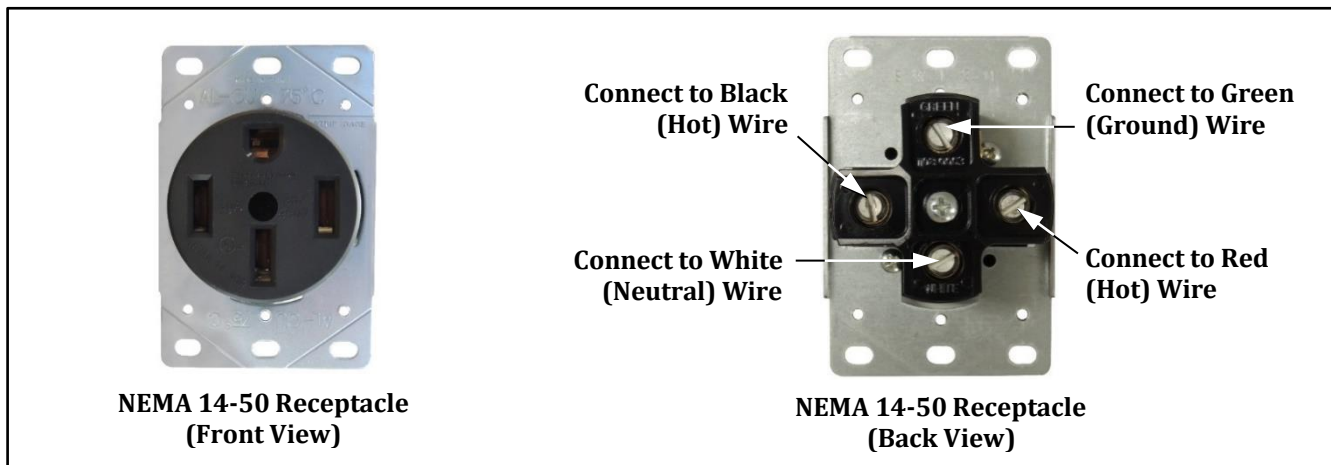


A certified electrician must furnish sufficient power for proper machine operation and install any supplied receptacle. We recommend this equipment be on a dedicated and protected circuit. Failure to wire properly will void the warranty and may result in damage to the machine. It is Gold Medal Products Co.'s recommendation that this machine be plugged directly into a wall outlet. The use of extension cords is not recommended due to safety concerns, and may cause sacrificed and/or reduced performance. Make sure cord is located to prevent a trip hazard or unit upset.

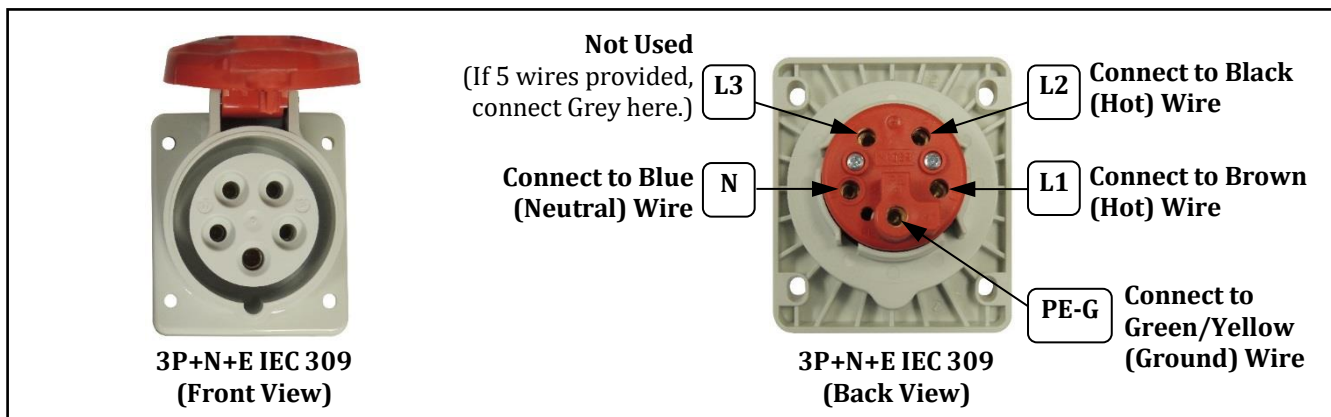
Receptacle Wiring Diagram for NEMA 14-50 (for Domestic Units)

A certified electrician must follow the IMPORTANT instructions below for installation of the NEMA 14-50 Receptacle (Gold Medal Item No. [82920](#)) provided with the unit. If the receptacle is wired incorrectly, the heat elements/kettle and other electrical components could be at 208 or 240 V potential instead of the needed 120 V, resulting in excessive temperatures in the heat elements (i.e.: kettle) and possible fire, and/or damage to electrical components.



Receptacle Wiring Diagram (for Export Units)

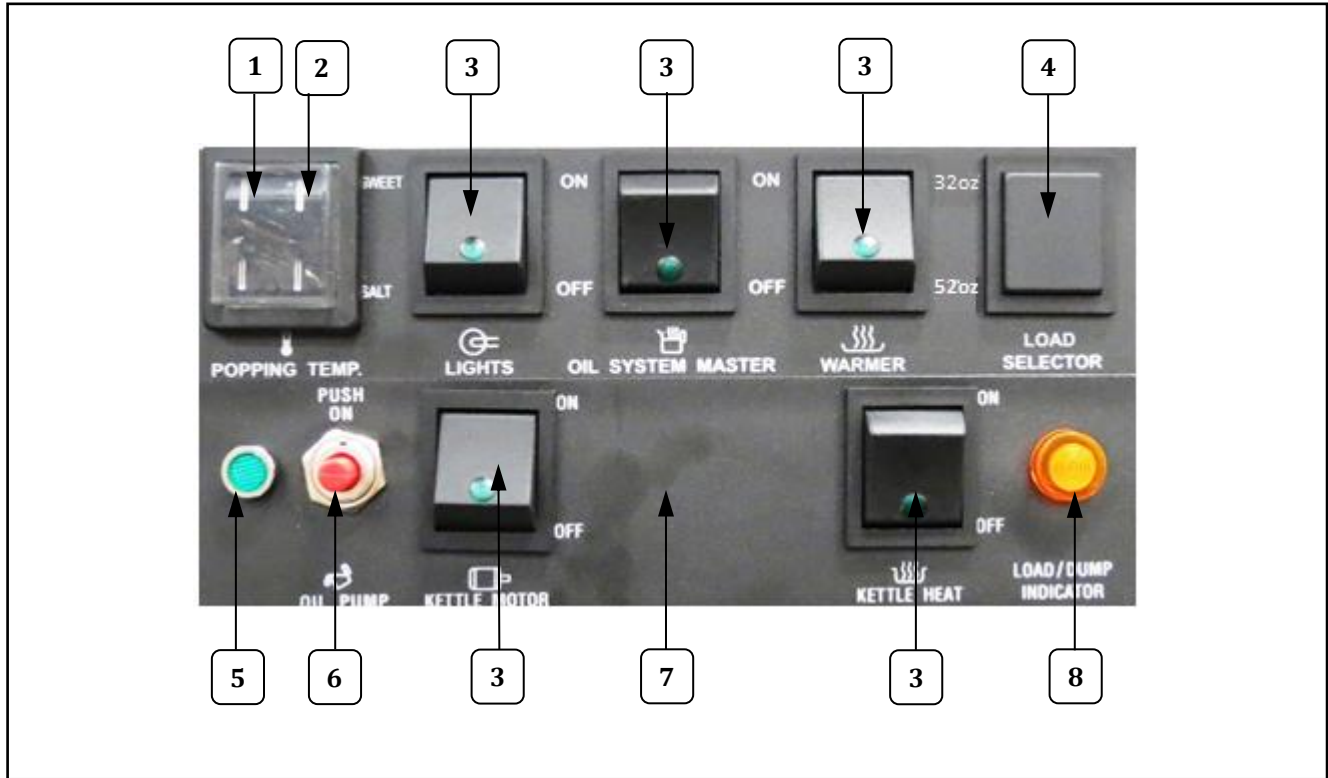
A certified electrician must supply and install the required wall receptacle for this unit, follow the IMPORTANT instructions shown. This unit is designed to operate on single phase, 16 AMP, 4 wire supply. All electrical components in this machine are 230 V. If the receptacle is wired incorrectly, the heat elements/kettle and other electrical components could be at 400 V potential instead of the needed 230 V, resulting in excessive temperatures in the heat elements (i.e.: kettle) and possible fire, and/or damage to electrical components.





FLEXI-POP SWITCH (if equipped)

This changes energy to the kettle for the load switch from 52 oz. to 32 oz. it will automatically adjust the oil amount on the 2257D model of oil pump. The blue light and blue labeled cup are for the 32oz and the green are for the 52oz. (Reference Instruction Manual for the oil dispense unit.)

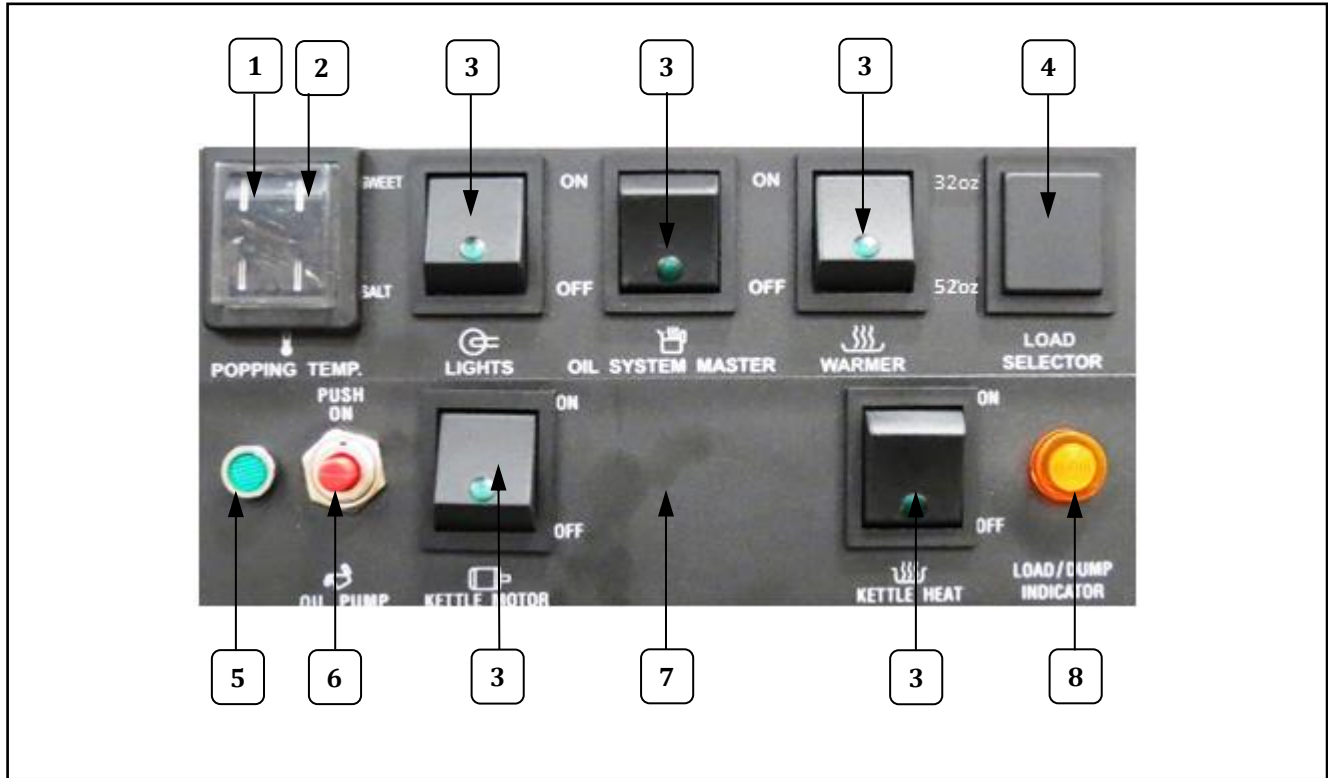


Item	Part No.	Part Description
1	55440	DPDT ROCKER SWITCH
2	48786	SWITCH COVER
3	42798	LIGHTED ROCKER
4	39410	ROCKER SWITCH (not shown) FLEXI-POP ONLY
5	48660	DOMESTIC GREEN PILOT LIGHT 125V
	48660EX	EXPORT GREEN PILOT LIGHT 230V
6	41031	SWITCH OIL PUMP
7	63429	CONTROL BOX COVER
8	55039	DOMESTIC AMBER PILOT LIGHT 125V
	55039EX	EXPORT AMBER PILOT LIGHT 230V



FLEXI-POP SWITCH (if equipped)

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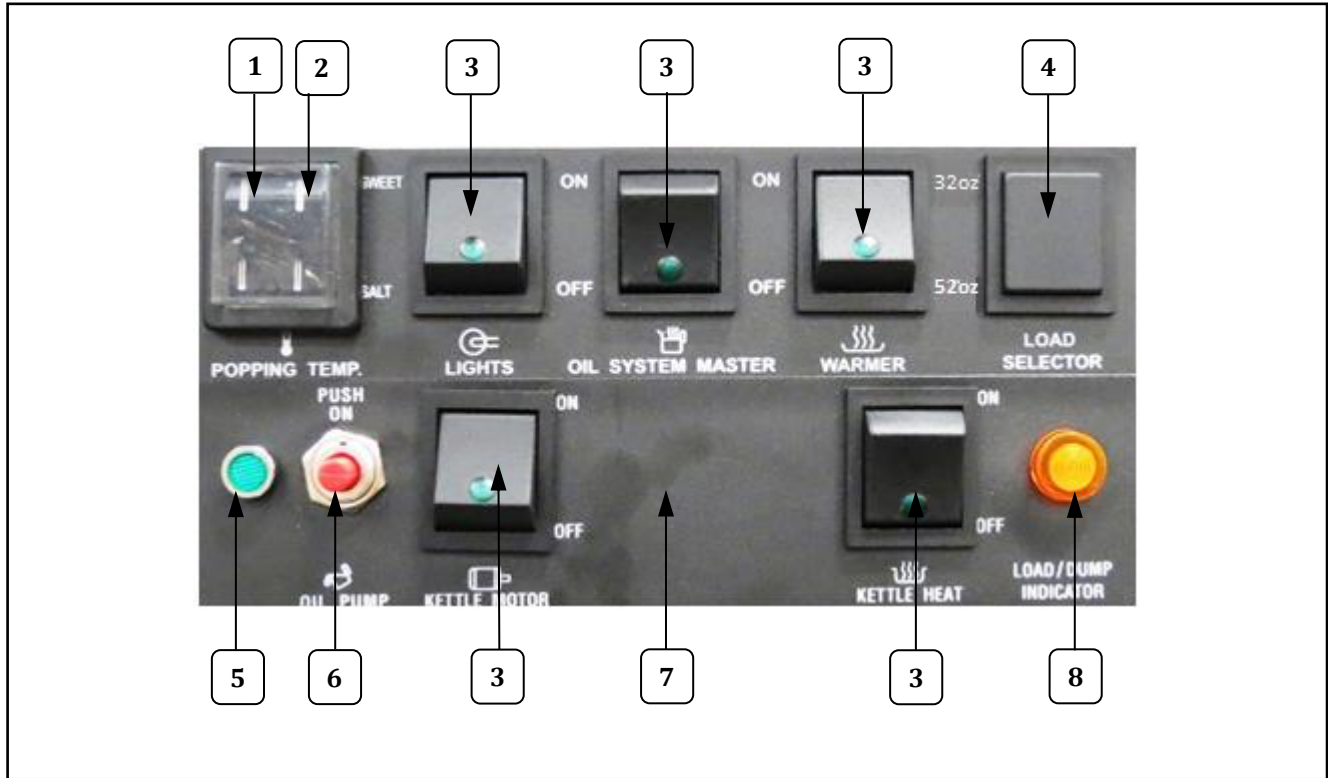


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	48660EX	EXPORT GREEN PILOT LIGHT 230V
6	41031	SWITCH OIL PUMP
7	63429	CONTROL BOX COVER
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	55039EX	EXPORT AMBER PILOT LIGHT 230V



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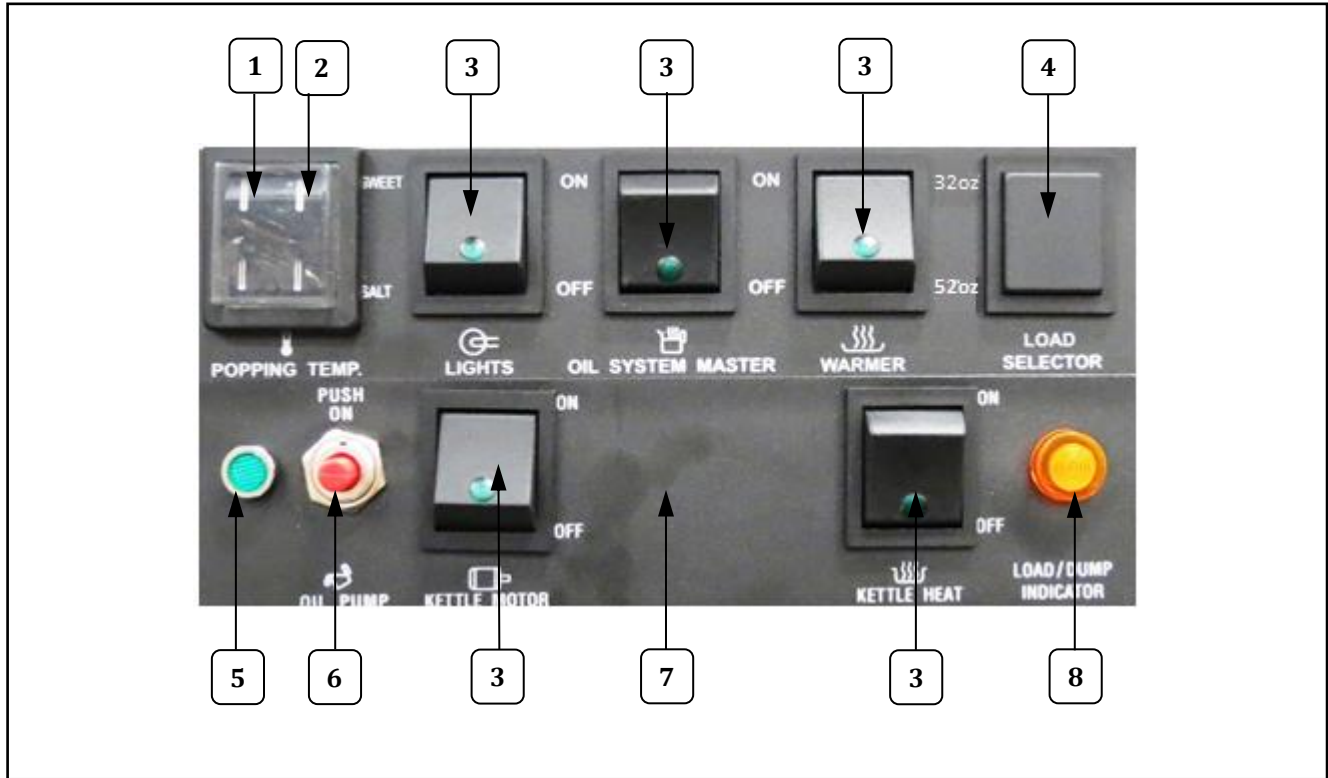


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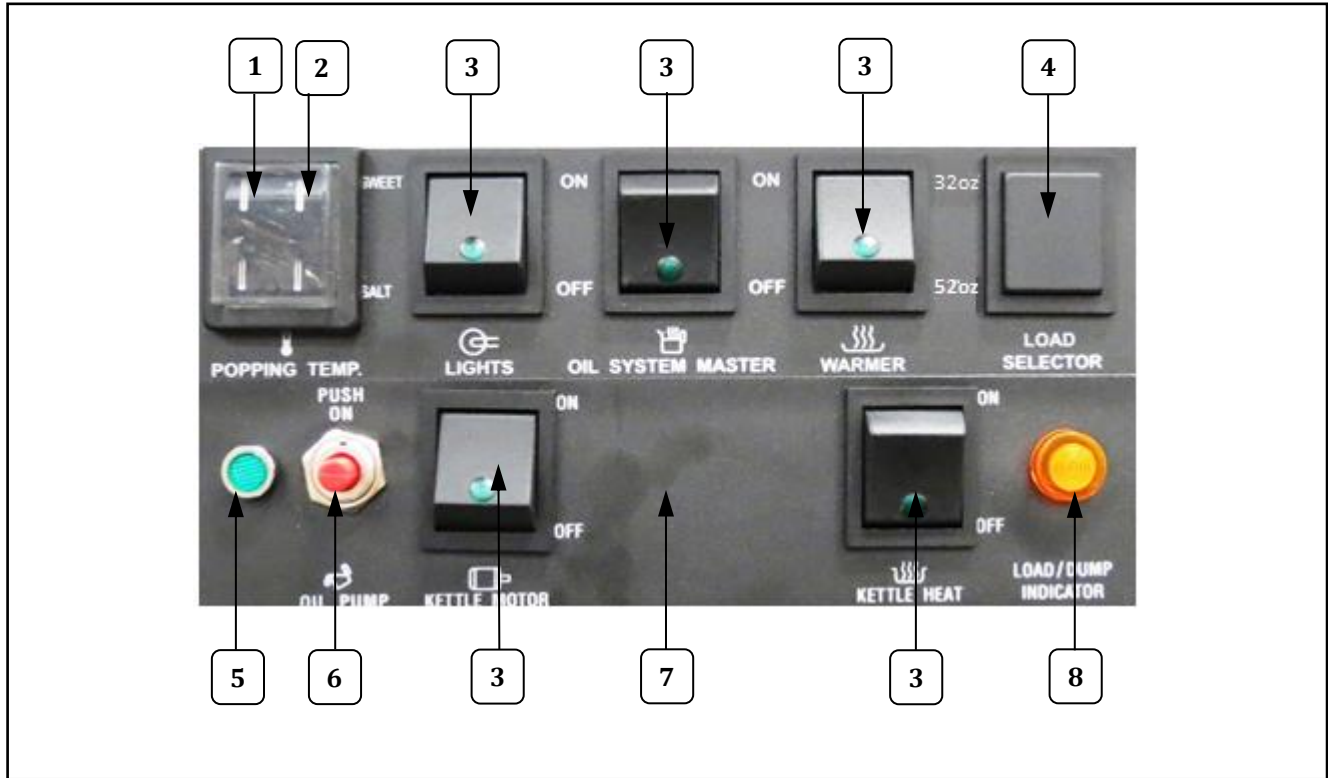


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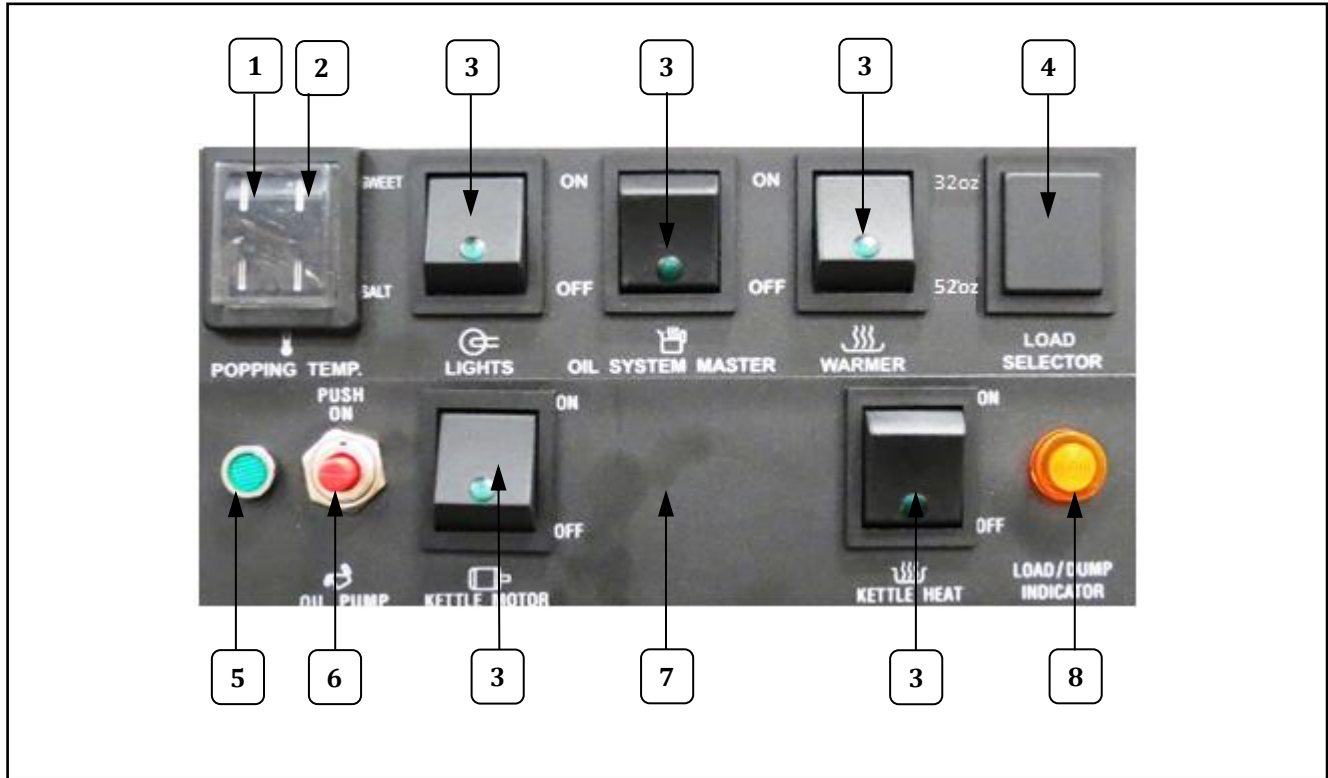


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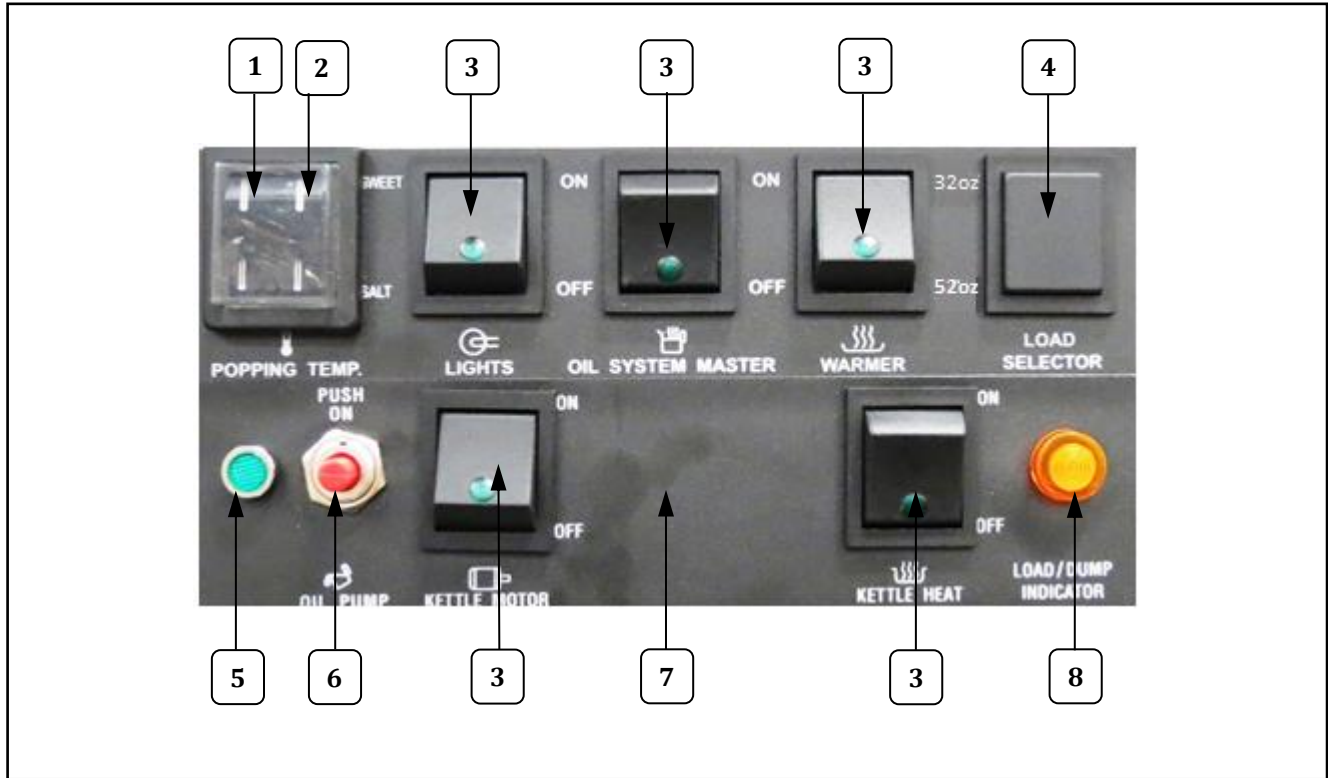


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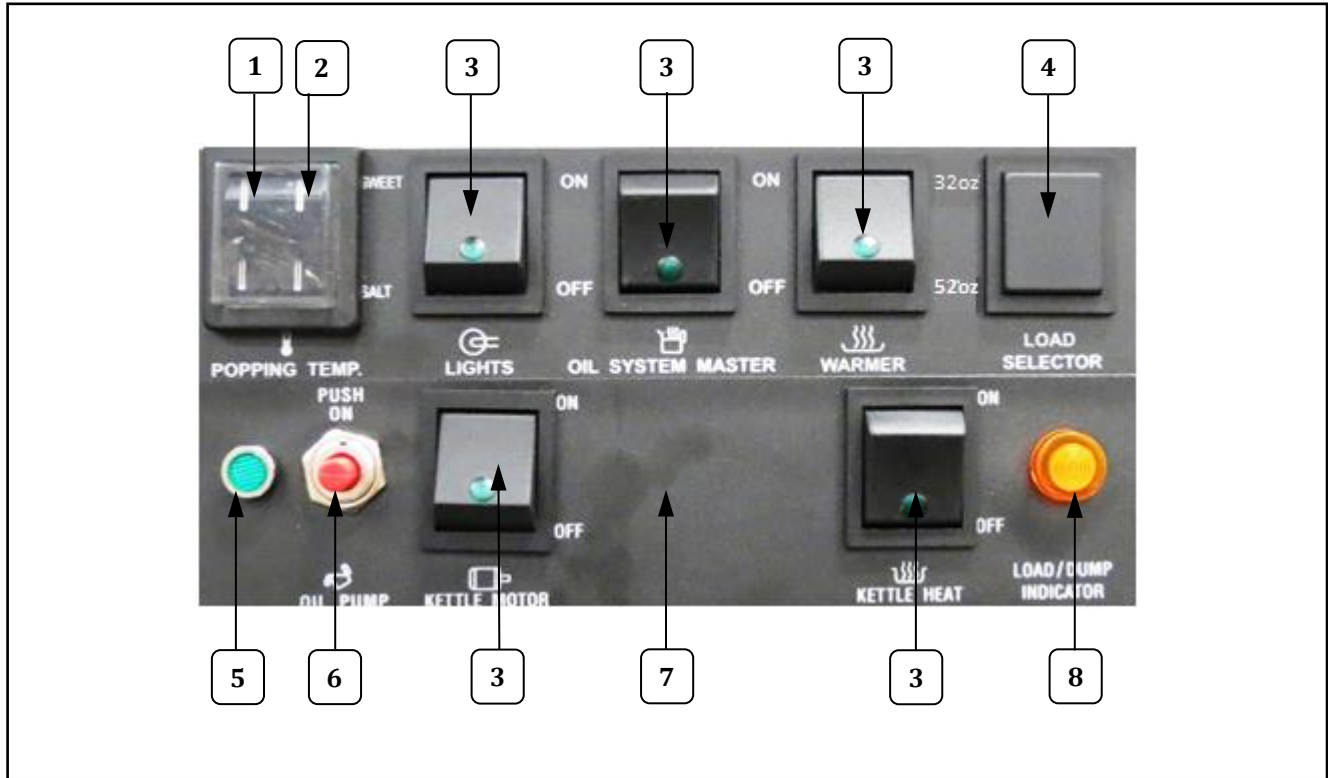


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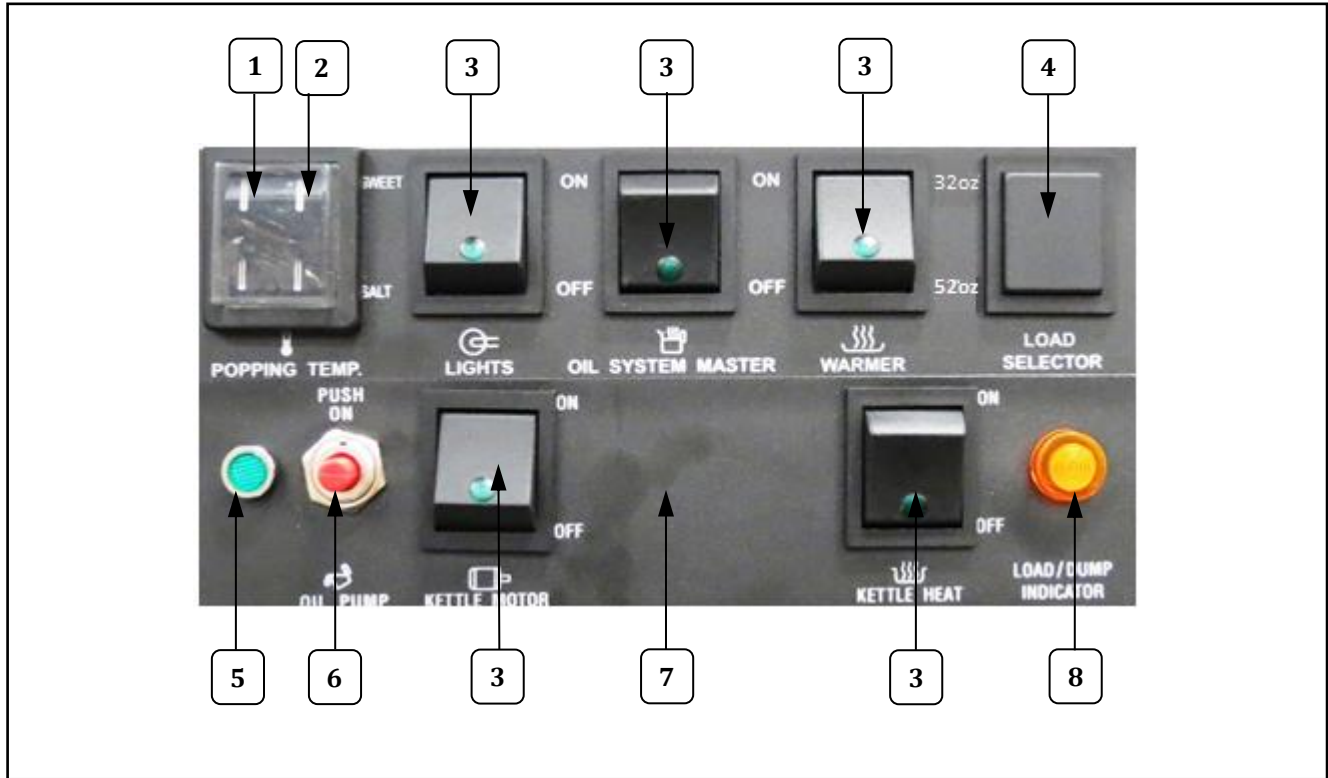


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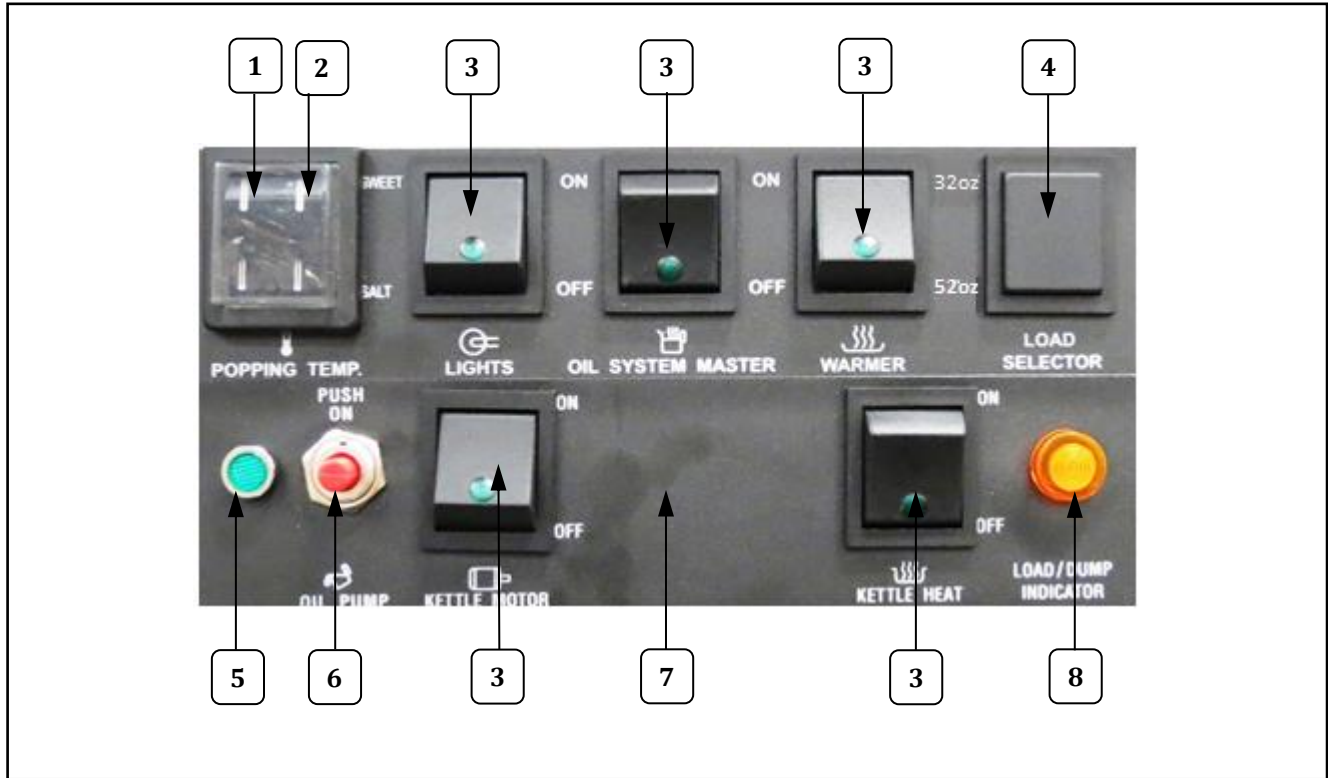


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ORDERING SPARE PARTS

1. Identify the needed part by checking it against the photos, illustrations, and/or parts list.
2. When ordering, please include part number, part name, and quantity needed.
3. Please include your model number, serial number, and date of manufacture (located on the machine nameplate) with your order.
4. Address all parts orders to:

Parts Department
Gold Medal Products Co.
10700 Medallion Drive
Cincinnati, Ohio 45241-4807

Or, place orders by phone or online:

Phone: (800) 543-0862
(513) 769-7676
Fax: (800) 542-1496
(513) 769-8500
E-mail: info@gmpopcorn.com
Web Page: gmpopcorn.com

Replacing Broken Glass

If you accidentally break a panel of glass, it can be replaced very easily without disassembling the popper. Gold Medal Products does not ship glass. Obtain from local glass shop and always purchase double strength type glass.

1. Remove all loose pieces of glass.
2. Remove all rigid glass channels from around the glass to be replaced. Set it aside as it must be reused.
3. Carefully remove the rest of broken glass.
4. Apply decals to the new glass panel.
5. Slide rigid glass channels over the exposed sides and bottom. Front and side glass slide under top and is then lowered into bottom channel.



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CABINET BREAKDOWN



Item	Part No.	Model(s)	Part Description	Qty.
1	63477	ALL	DOME WELDMENT	1
2	41349	ALL	MALE HINGE SHORT LEFT	2
3	41352	ALL	FEMALE HINGE LONG LEFT	2
4	41350	ALL	MALE HINGE SHORT RIGHT	2
5	41351	ALL	FEMALE HINGE LONG RIGHT	2
6	41013	ALL	DOOR KNOB	2
7	50013	ALL	MAGNET	2
8	63755	ALL	DOOR	2
9	63554	ALL	DROP PANEL	1
10	49666	ALL	DOOR STOP	1
11	63426	ALL	CONTROL BOX WELDMENT	1
12	48907	ALL	HANGER ARM	1
13	48908	ALL	HANGER ARM WITH "CLEAN-IN-PLACE"	1

CABINET BREAKDOWN



Item	Part No.	Model(s)	Part Description	Qty.
1	63477	ALL	DOME WELDMENT	1
2	41349	ALL	MALE HINGE SHORT LEFT	2
3	41352	ALL	FEMALE HINGE LONG LEFT	2
4	41350	ALL	MALE HINGE SHORT RIGHT	2
5	41351	ALL	FEMALE HINGE LONG RIGHT	2
6	41013	ALL	DOOR KNOB	2
7	50013	ALL	MAGNET	2
8	63755	ALL	DOOR	2
9	63554	ALL	DROP PANEL	1
10	49666	ALL	DOOR STOP	1
11	63426	ALL	CONTROL BOX WELDMENT	1
12	48907	ALL	HANGER ARM	1
13	48908	ALL	HANGER ARM WITH "CLEAN-IN-PLACE"	1

CABINET BREAKDOWN



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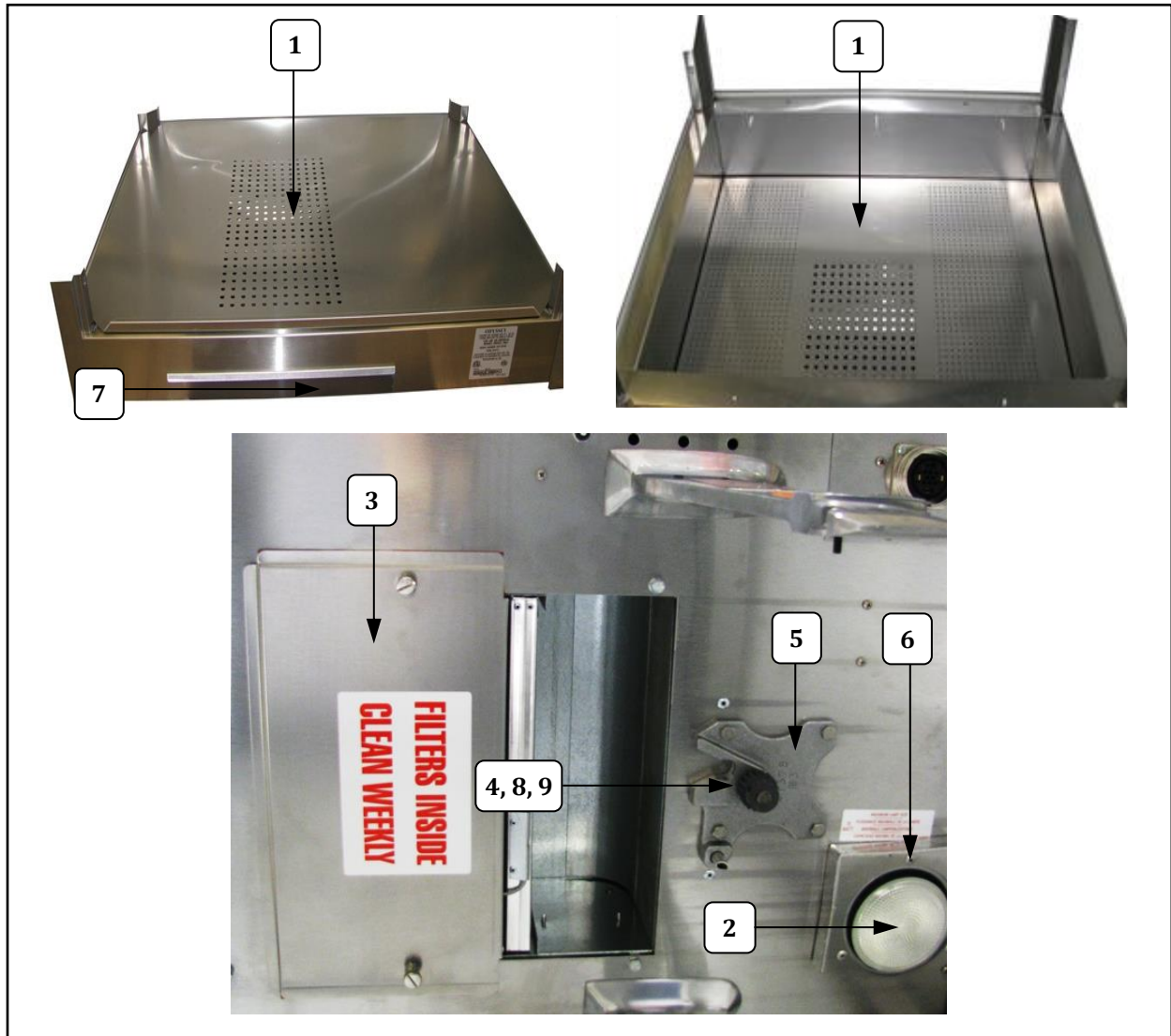
CABINET BREAKDOWN



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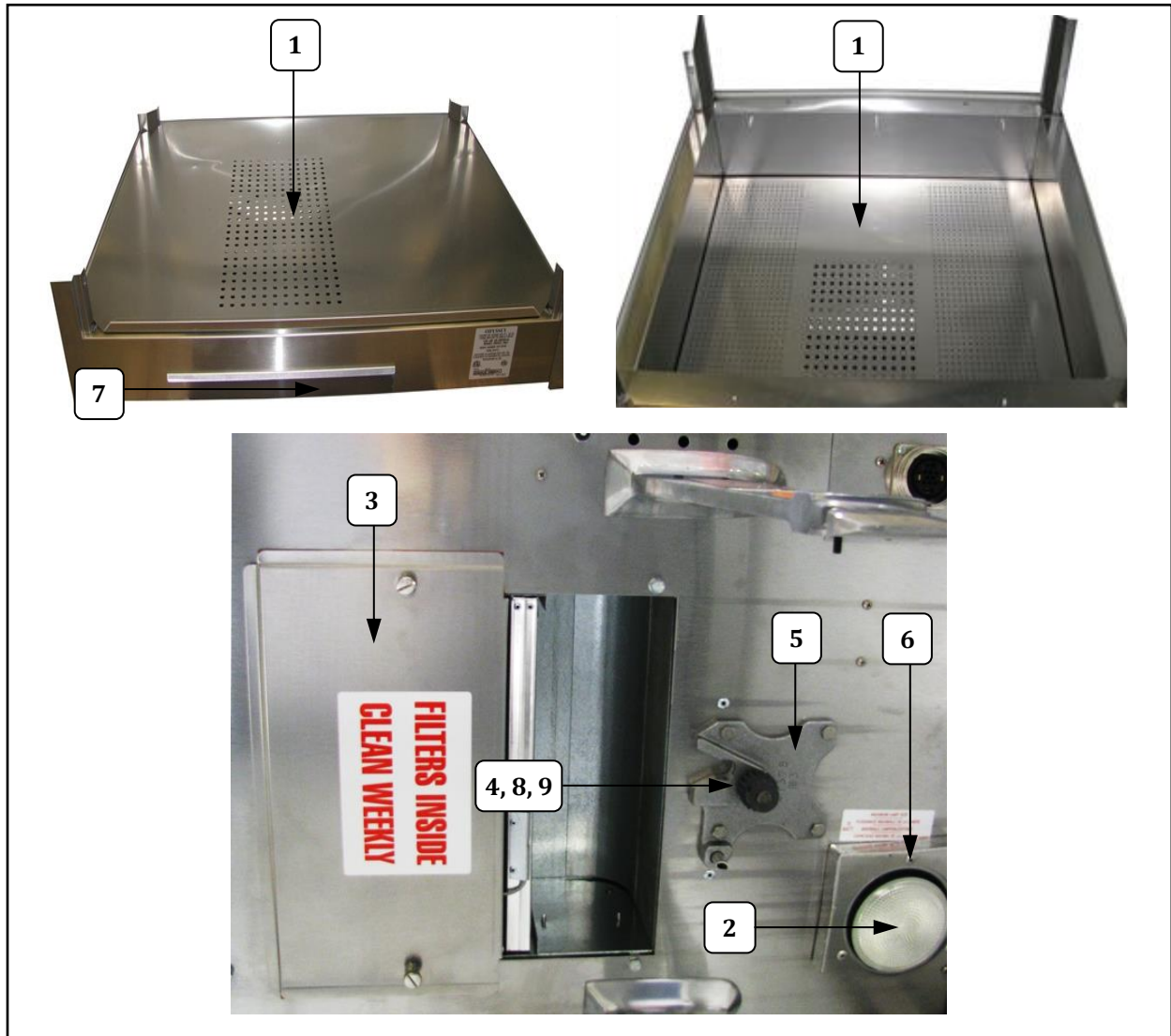
Cabinet Breakdown



ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	63384	Non Deep Well	Old Maid Screen	1
	63718	Deep Well	Old Maid Screen	1
	63454	Japan	LH Old Maid Screen (Not Shown)	1
	63455	Japan	RH Old Maid Screen (Not Shown)	1
2	41979S	Domestic	75W Halogen Flood	2
	41979EX	Export	75W 240V Halogen Flood	
3	41934	All	Cover Assy.	1
4	41380	All	Spur Gear	1
5	41432	All	Gear Block Assy.	1
6	49584	All	Light Cover	1
7	63808	Deep Well	*Old Maid Pan	1
	40276	Non Deep Well	Old Maid Pan	
8	41730	All	Woodruff Key	1
9	41742	All	Set Screw	1



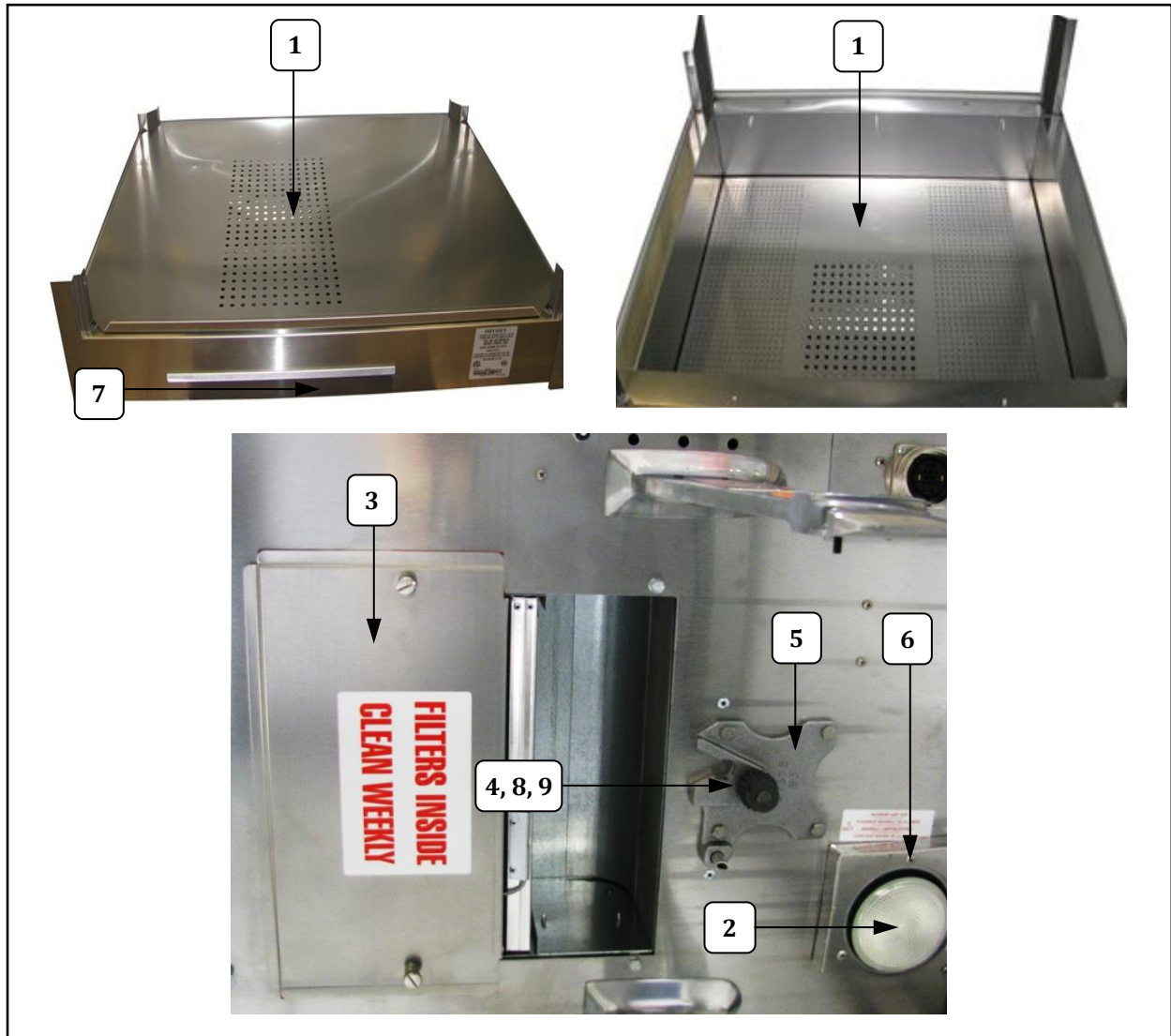
Cabinet Breakdown



ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	63384	Non Deep Well	Old Maid Screen	1
	63718	Deep Well	Old Maid Screen	1
	63454	Japan	LH Old Maid Screen (Not Shown)	1
	63455	Japan	RH Old Maid Screen (Not Shown)	1
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4	41380	All	Spur Gear	1
5	41432	All	Gear Block Assy.	1
6	49584	All	Light Cover	1
7	63808	Deep Well	*Old Maid Pan	1
	40276	Non Deep Well	Old Maid Pan	
8	41730	All	Woodruff Key	1
9	41742	All	Set Screw	1



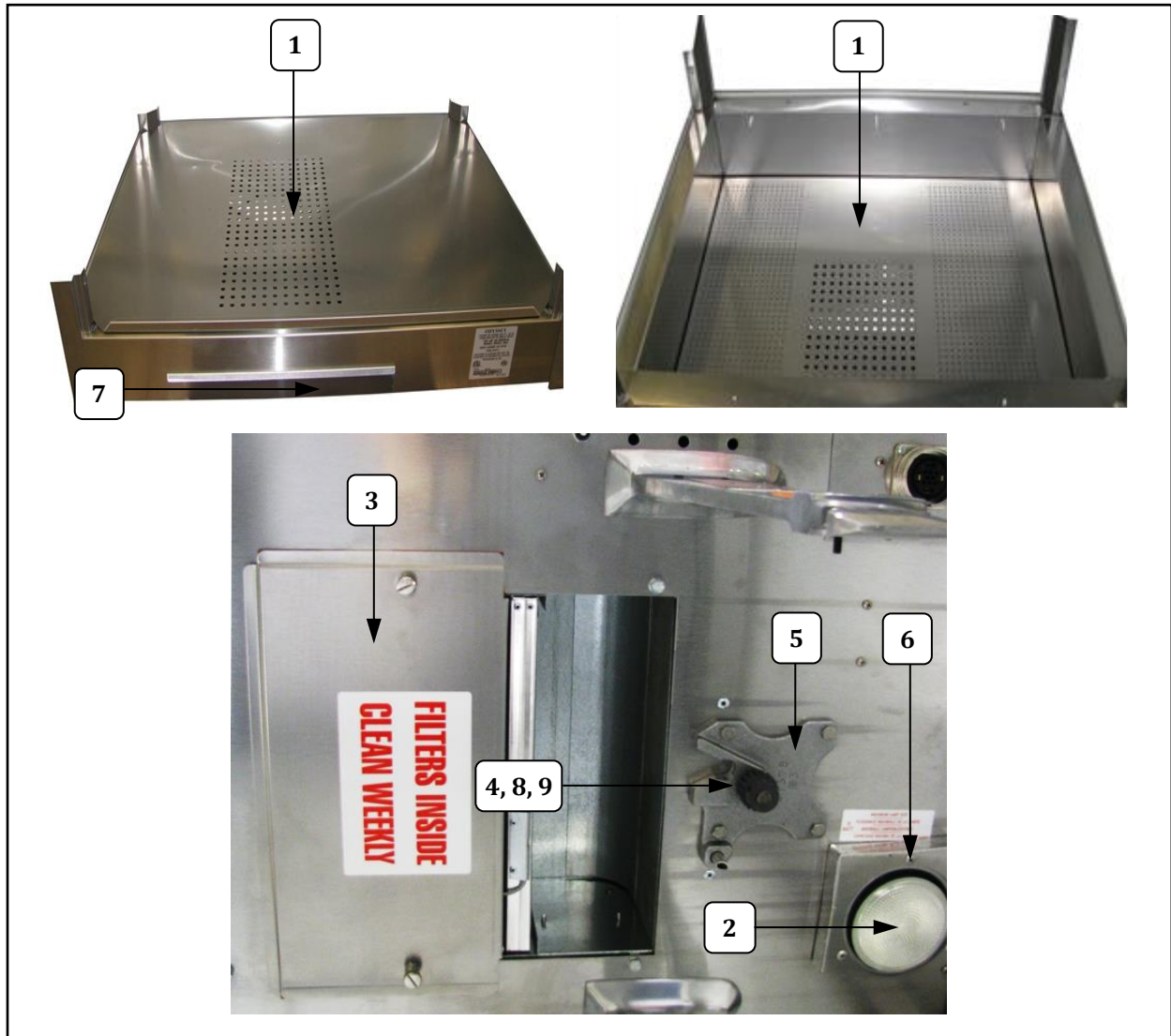
Cabinet Breakdown



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1	63384	Non Deep Well	Old Maid Screen	1
	63718	Deep Well	Old Maid Screen	1
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	41979EX	Export	75W 240V Halogen Flood	
3	41934	All	Cover Assy.	1
4	41380	All	Spur Gear	1
5	41432	All	Gear Block Assy.	1
6	49584	All	Light Cover	1
7	63808	Deep Well	*Old Maid Pan	1
	40276	Non Deep Well	Old Maid Pan	
8	41730	All	Woodruff Key	1
9	41742	All	Set Screw	1



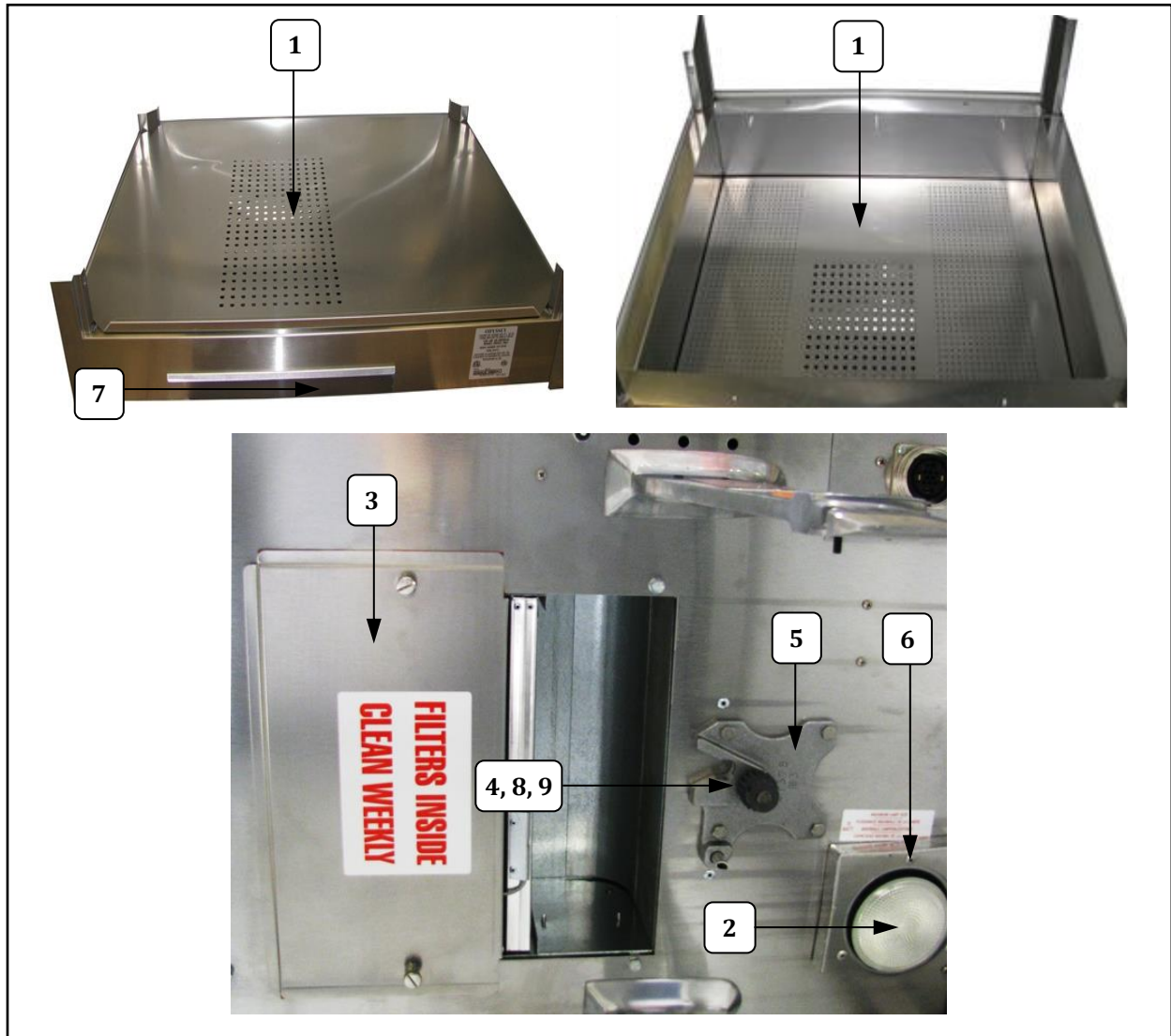
Cabinet Breakdown



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7	63808	Deep Well	*Old Maid Pan	1
	40276	Non Deep Well	Old Maid Pan	
8	41730	All	Woodruff Key	1
9	41742	All	Set Screw	1



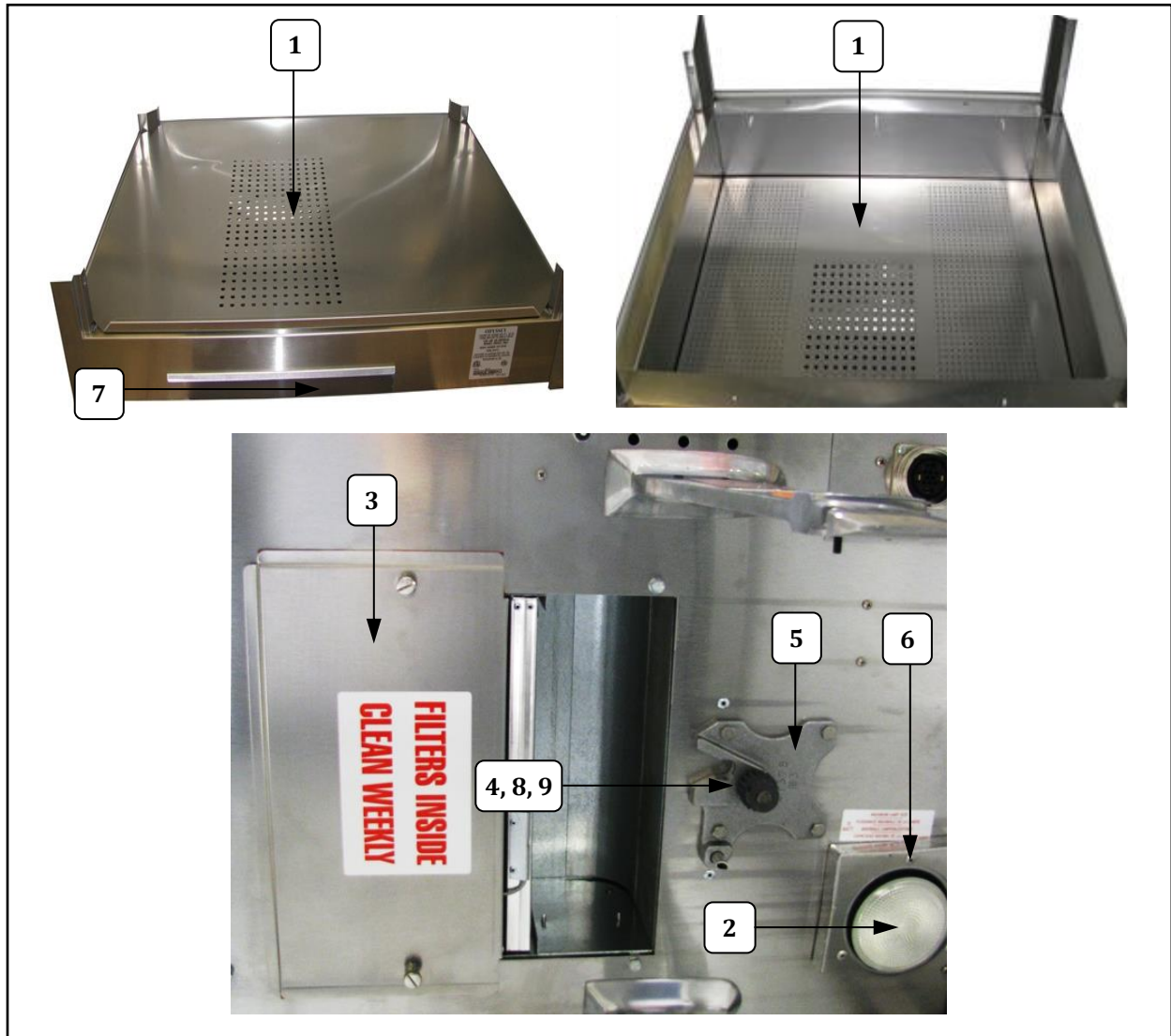
Cabinet Breakdown



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7	63808	Deep Well	*Old Maid Pan	1
	40276	Non Deep Well	Old Maid Pan	
8	41730	All	Woodruff Key	1
9	41742	All	Set Screw	1



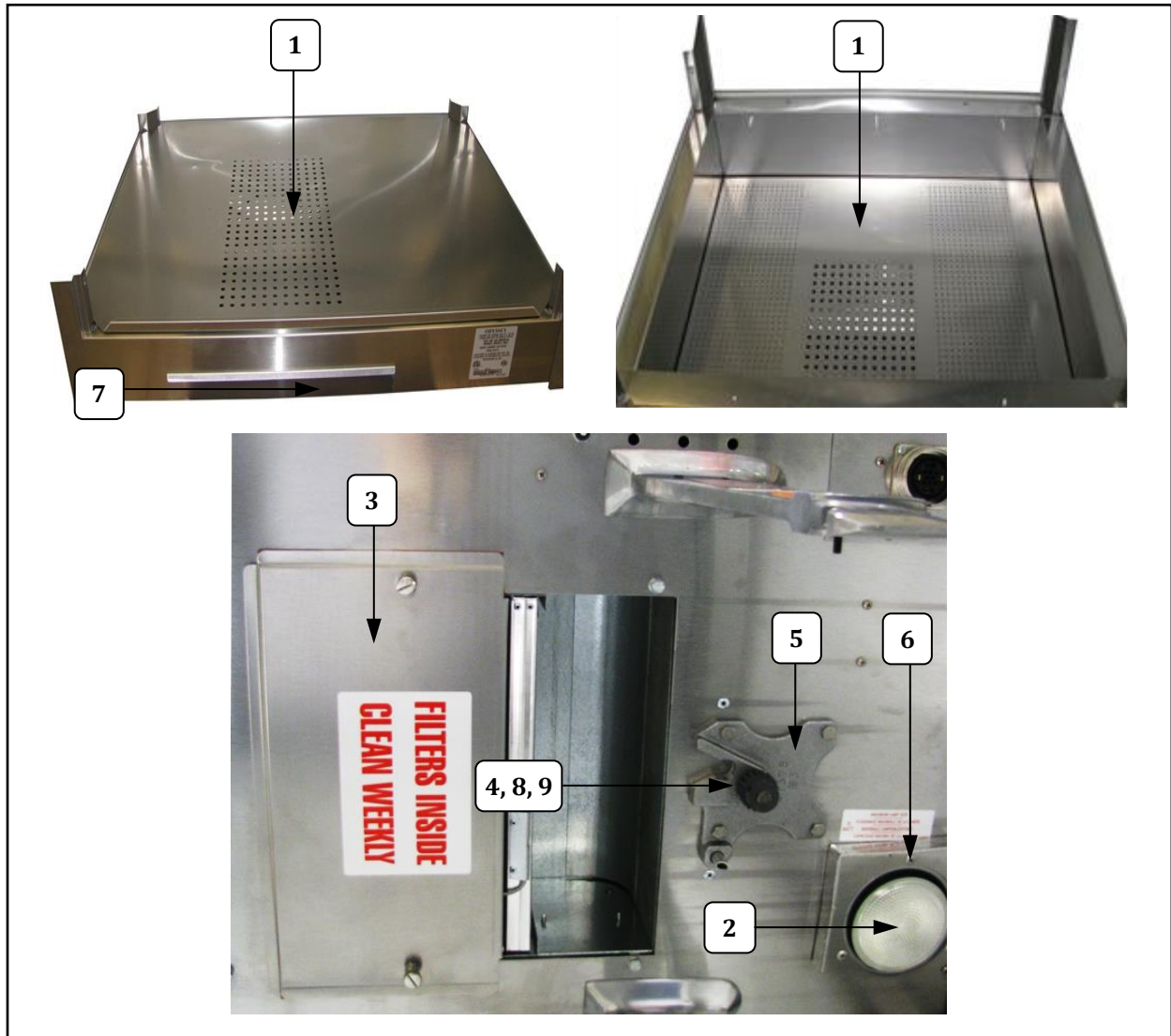
Cabinet Breakdown



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7	63808	Deep Well	*Old Maid Pan	1
	40276	Non Deep Well	Old Maid Pan	
8	41730	All	Woodruff Key	1
9	41742	All	Set Screw	1



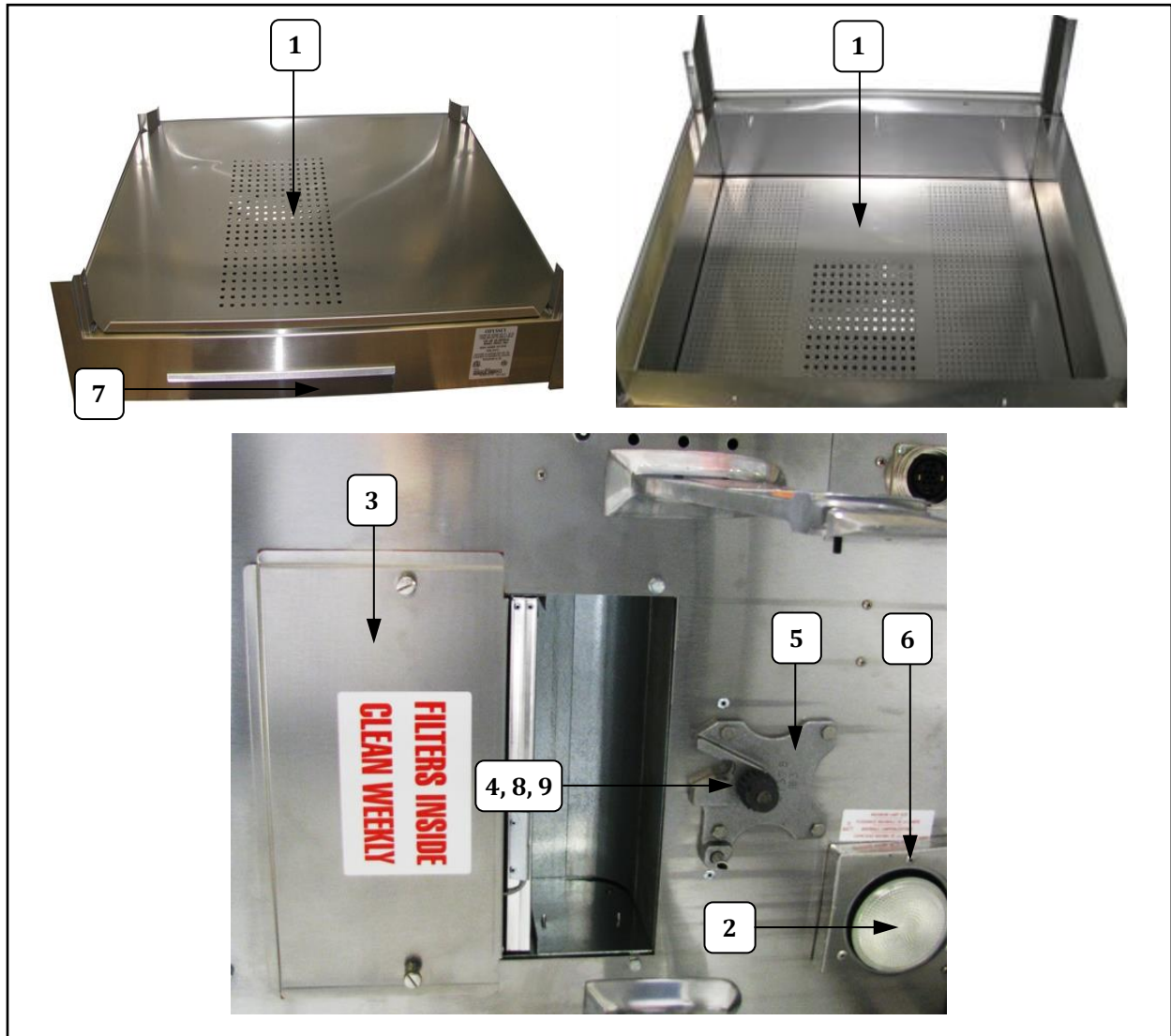
Cabinet Breakdown



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	40276	Non Deep Well	Old Maid Pan	
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9	41742	All	Set Screw	1



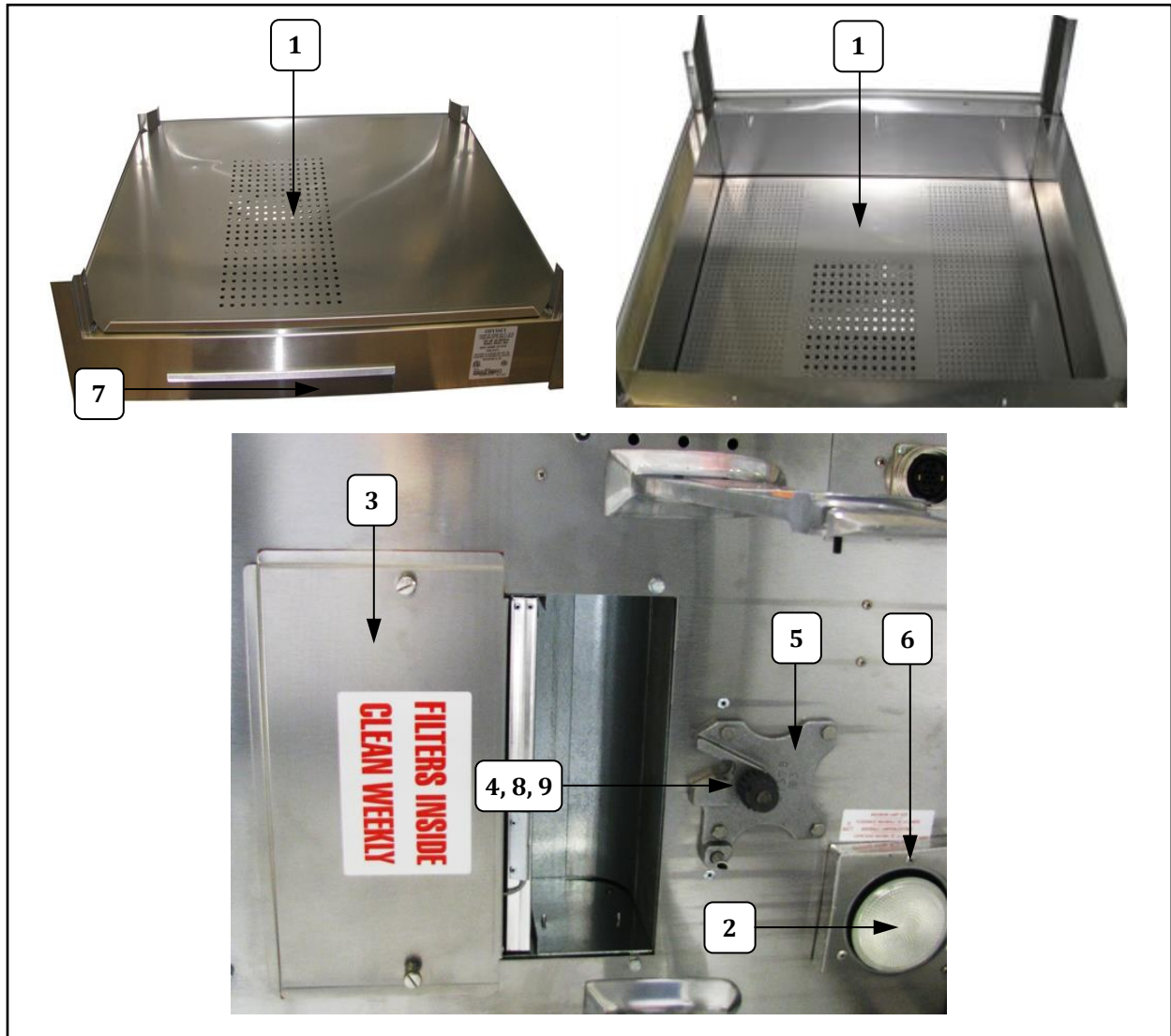
Cabinet Breakdown



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	40276	Non Deep Well	Old Maid Pan	
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9	41742	All	Set Screw	1



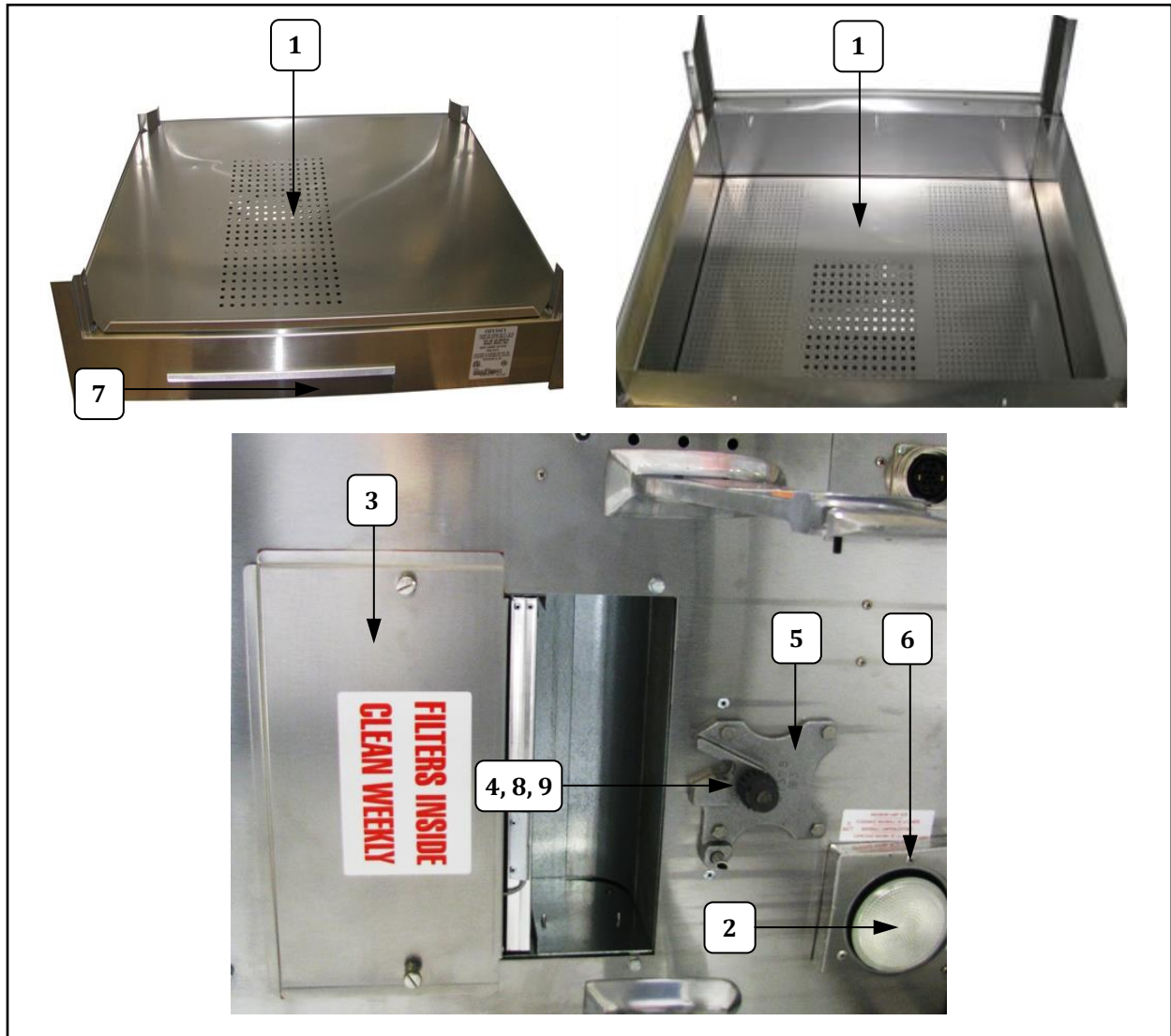
Cabinet Breakdown



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	40276	Non Deep Well	Old Maid Pan	
8	41730	All	Woodruff Key	1
9	41742	All	Set Screw	1



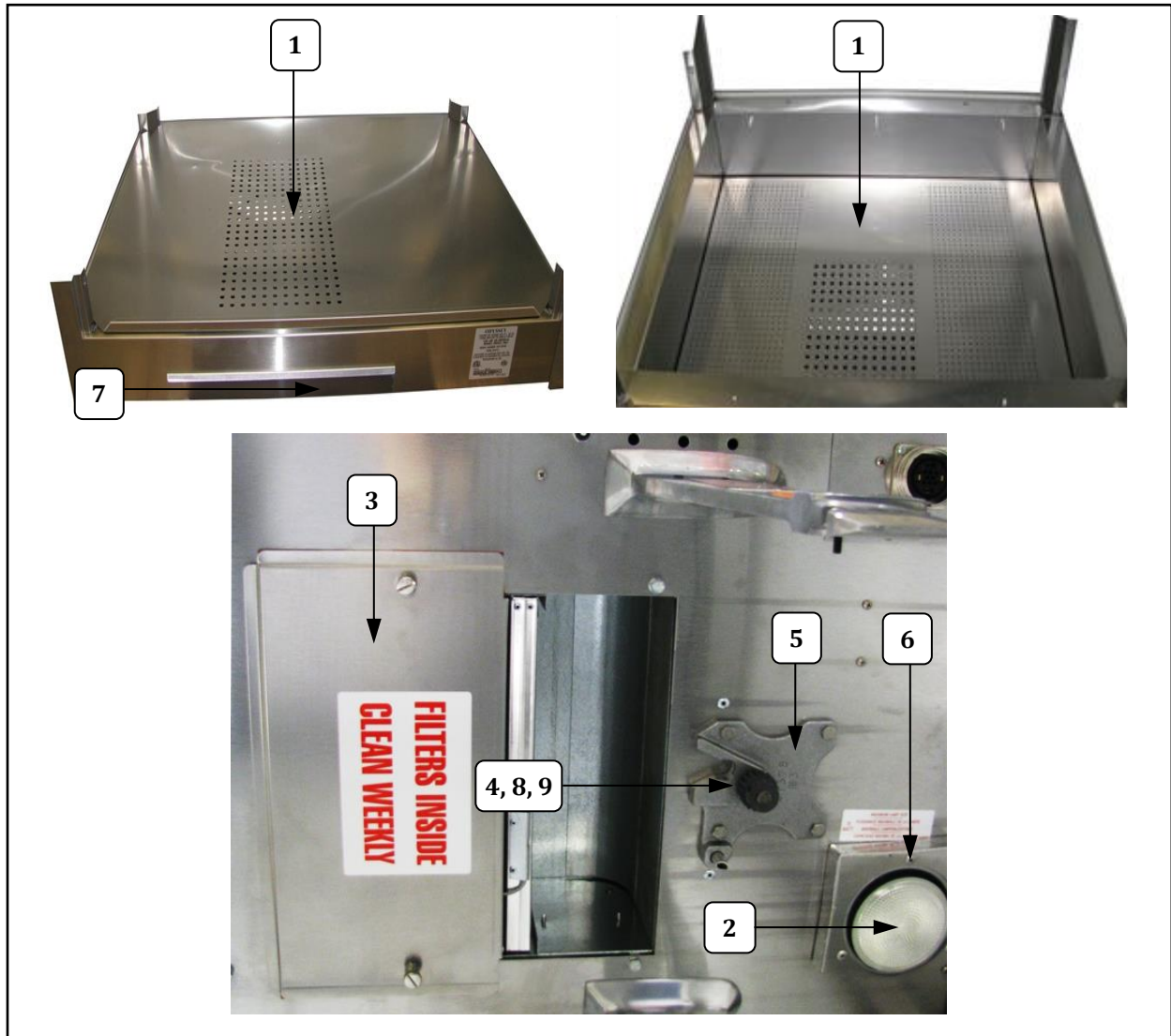
Cabinet Breakdown



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	40276	Non Deep Well	Old Maid Pan	
8	41730	All	Woodruff Key	1
9	41742	All	Set Screw	1



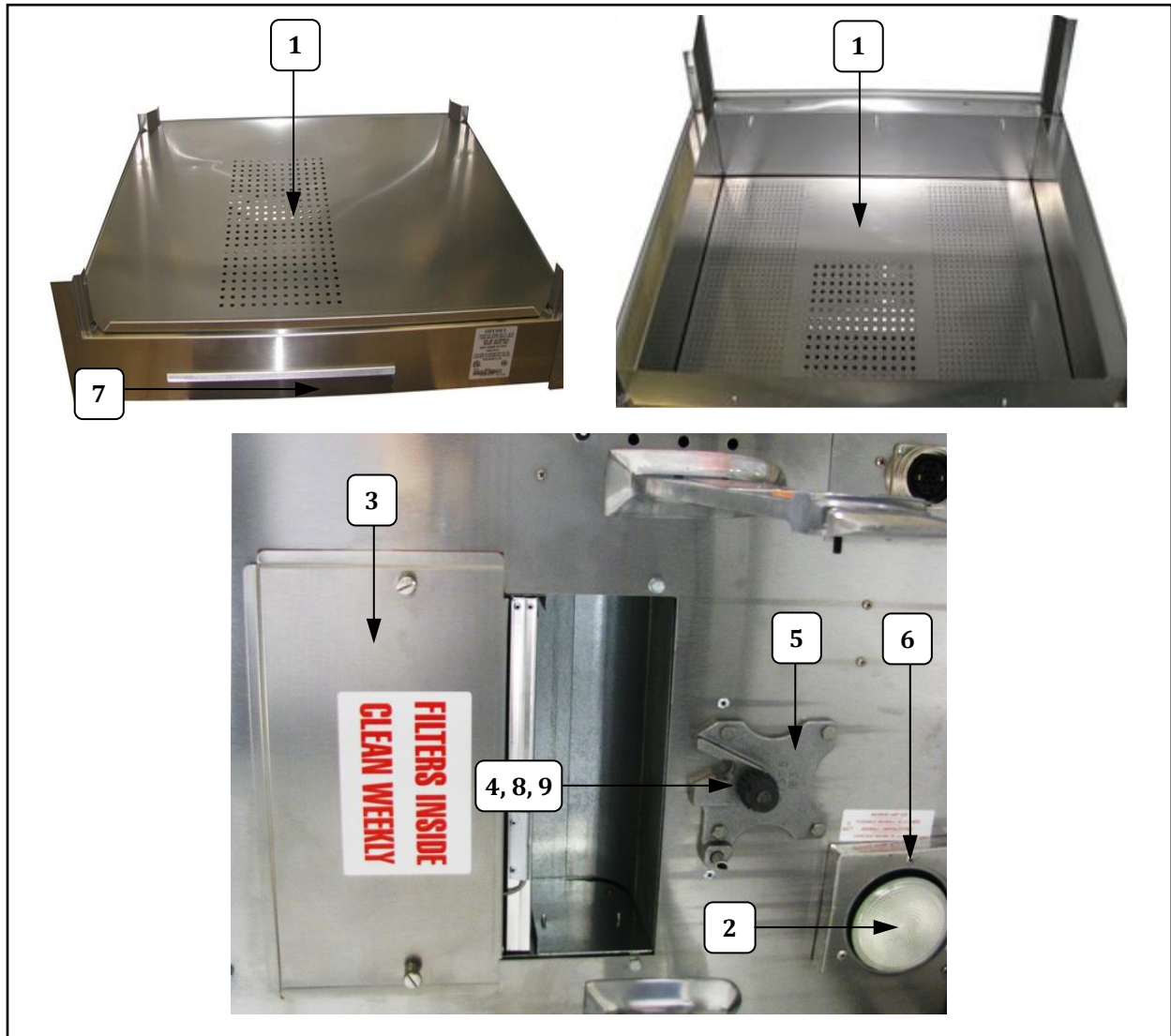
Cabinet Breakdown



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	40276	Non Deep Well	Old Maid Pan	
8	41730	All	Woodruff Key	1
9	41742	All	Set Screw	1



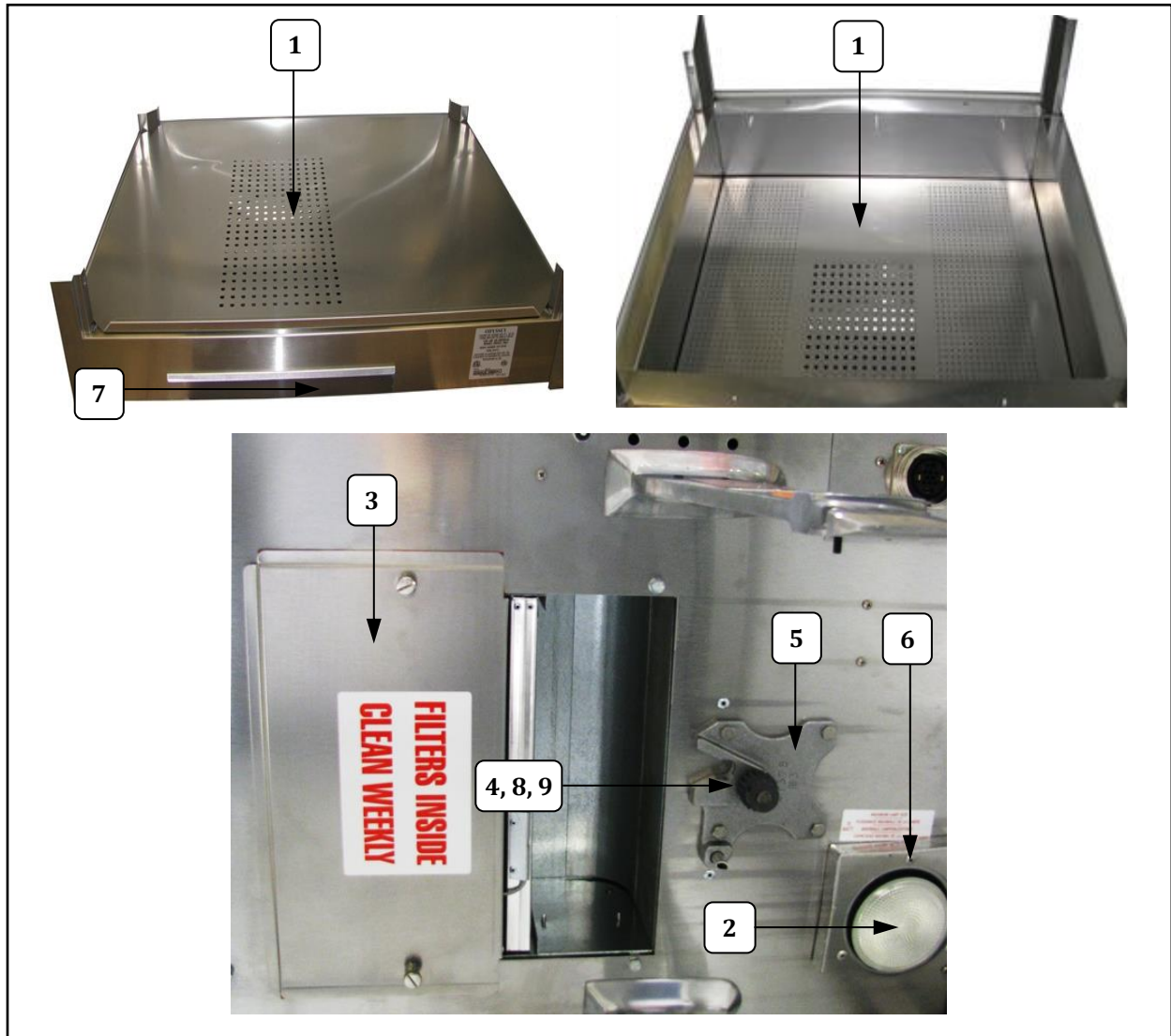
Cabinet Breakdown



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7	63808	Deep Well	*Old Maid Pan	1
	40276	Non Deep Well	Old Maid Pan	
8	41730	All	Woodruff Key	1
9	41742	All	Set Screw	1



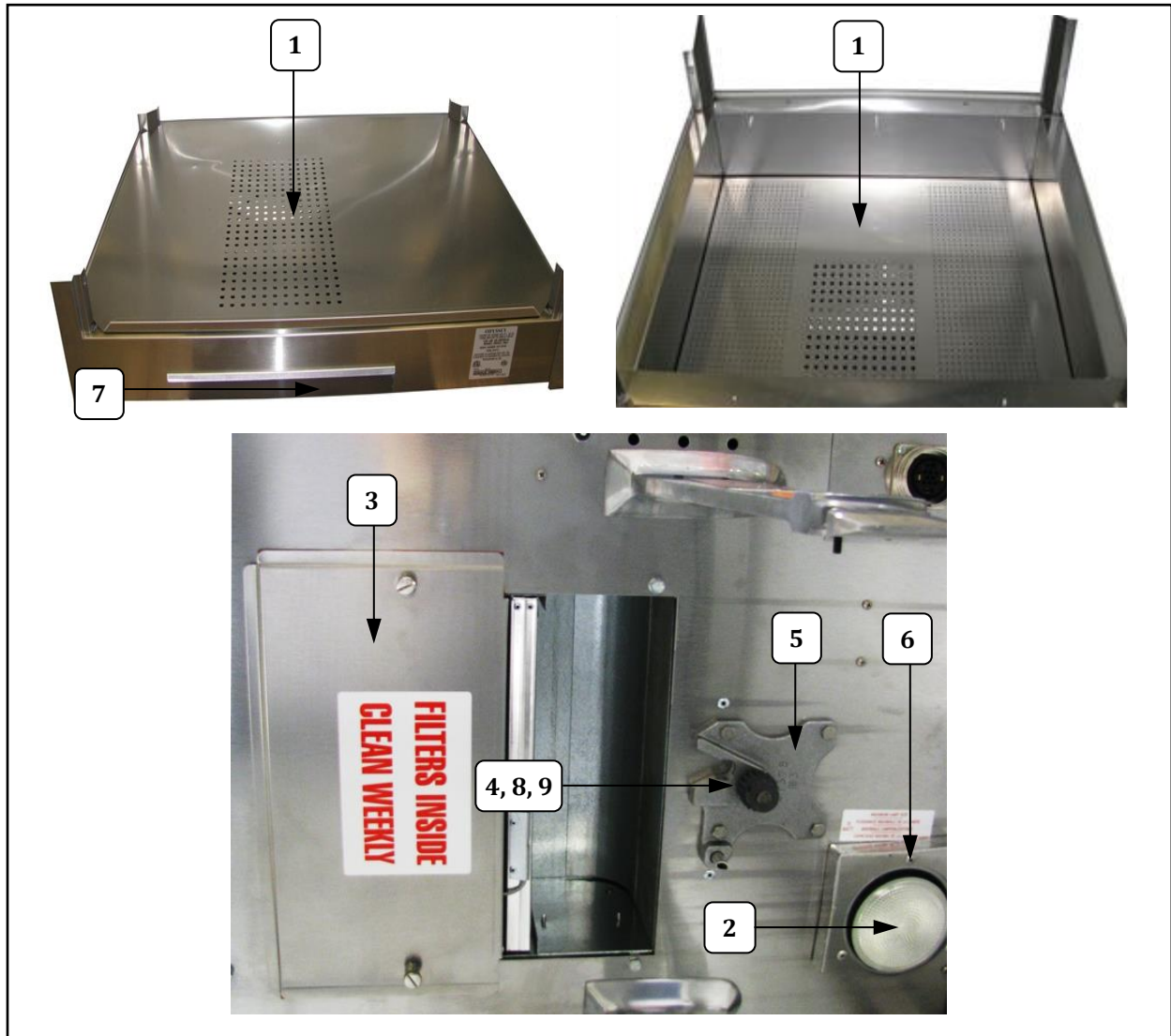
Cabinet Breakdown



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6	49584	All	Light Cover	1
7	63808	Deep Well	*Old Maid Pan	1
	40276	Non Deep Well	Old Maid Pan	
8	41730	All	Woodruff Key	1
9	41742	All	Set Screw	1

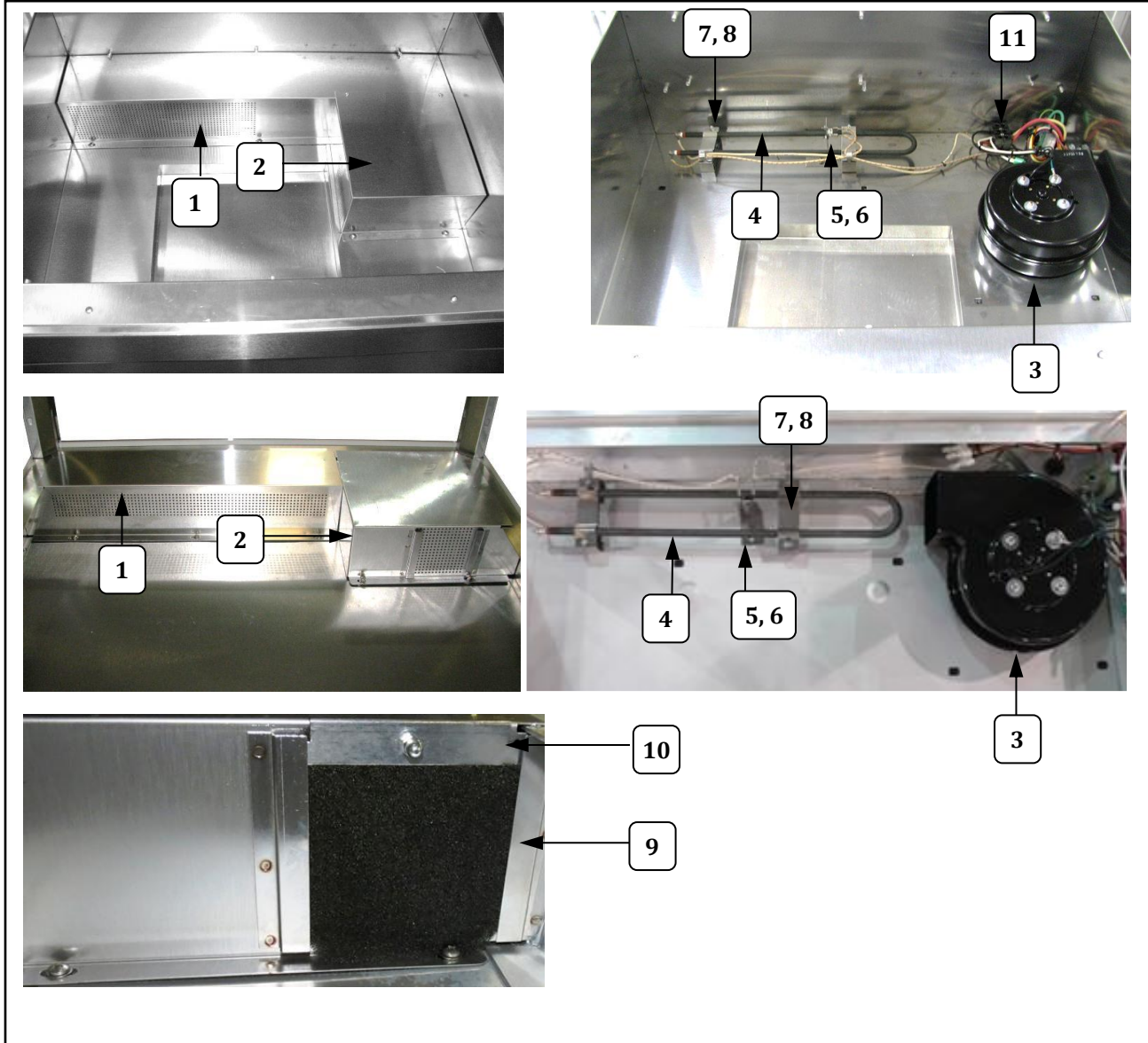


Cabinet Breakdown



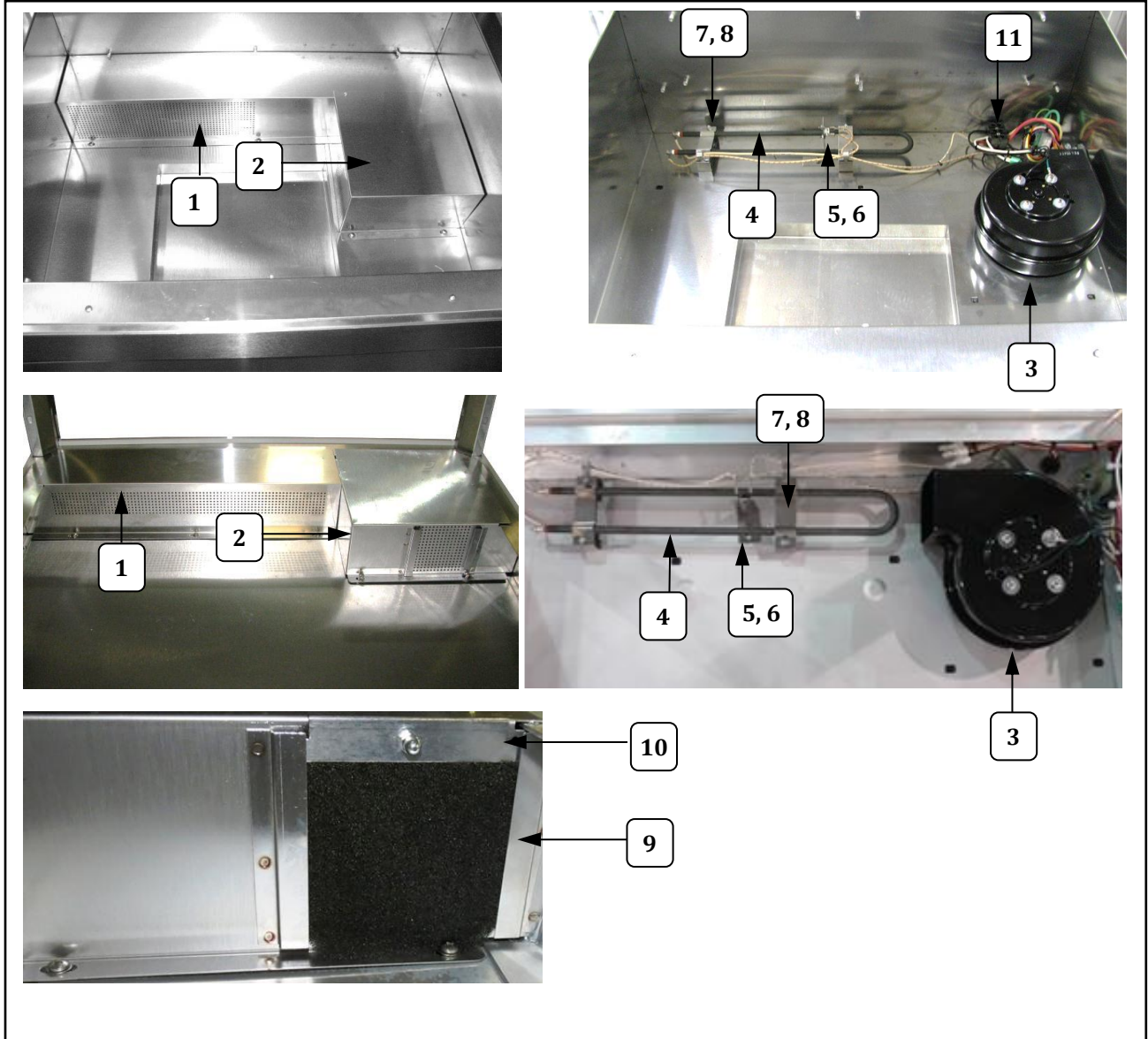
ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	63384	Non Deep Well	Old Maid Screen	1
	63718	Deep Well	Old Maid Screen	1
	63454	Japan	LH Old Maid Screen (Not Shown)	1
	63455	Japan	RH Old Maid Screen (Not Shown)	1
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	41979EX	Export	75W 240V Halogen Flood	
3	41934	All	Cover Assy.	1
4	41380	All	Spur Gear	1
5	41432	All	Gear Block Assy.	1
6	49584	All	Light Cover	1
7	63808	Deep Well	*Old Maid Pan	1
	40276	Non Deep Well	Old Maid Pan	
8	41730	All	Woodruff Key	1
9	41742	All	Set Screw	1

Cabinet Breakdown



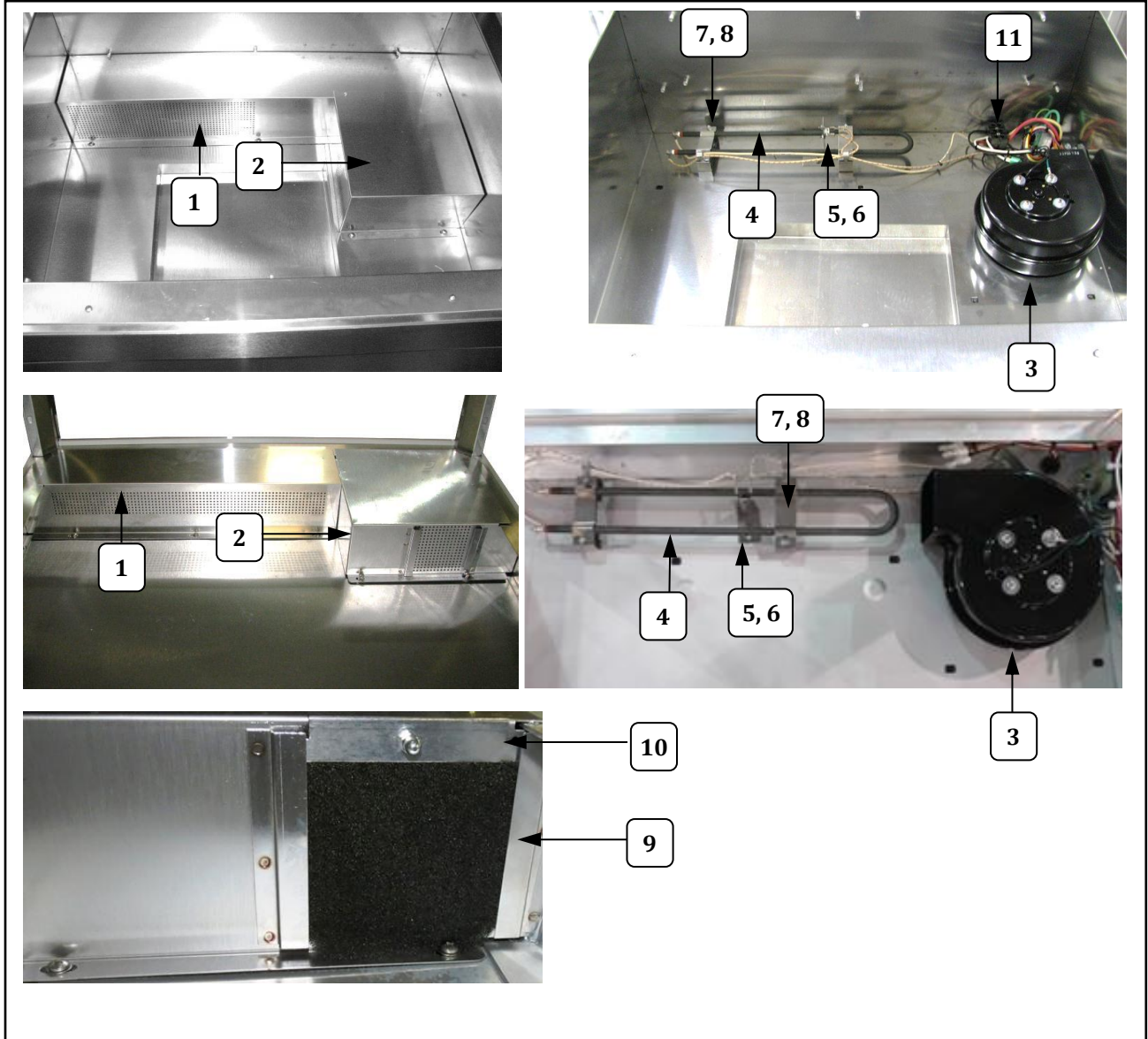
ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	63386	Non Deep Well	Diffuser Cover Weldment	1
	63717	Deep Well	Diffuser	1
2	63383	Non Deep Well	Blower Cover Weldment	1
	13406	Deep Well	Blower Housing	1
3	61123	Domestic	120V Blower	1
	61124	Export	230V Blower	1
4	61128	Domestic	120V 800W Heat Element	1
	61135	Export	230V 800W Heat Element	1
5	55496	ALL	260°F Thermostat	1
6	55500	ALL	Thermostat Mounting Bracket	1
7	61133	ALL	Heater Clamp	2
8	61134	ALL	Heater Mount	2
9	63633	ALL	Filter	1
10	63634	ALL	Filter Retainer	1
11	55272	ALL	Terminal Block	1

Cabinet Breakdown



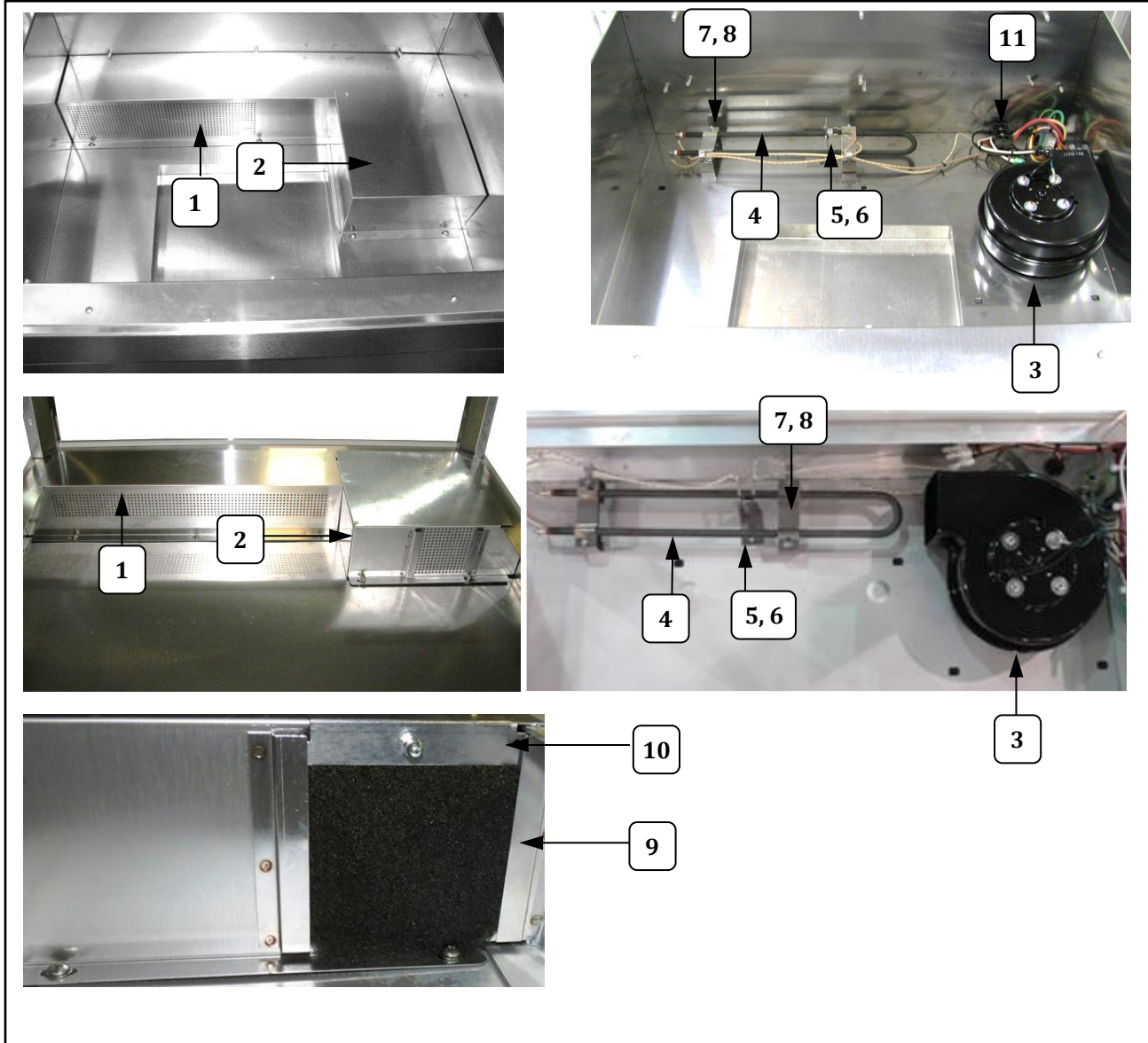
ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	63386	Non Deep Well	Diffuser Cover Weldment	1
	63717	Deep Well	Diffuser	1
2	63383	Non Deep Well	Blower Cover Weldment	1
	13406	Deep Well	Blower Housing	1
3	61123	Domestic	120V Blower	1
	61124	Export	230V Blower	1
4	61128	Domestic	120V 800W Heat Element	1
	61135	Export	230V 800W Heat Element	1
5	55496	ALL	260°F Thermostat	1
6	55500	ALL	Thermostat Mounting Bracket	1
7	61133	ALL	Heater Clamp	2
8	61134	ALL	Heater Mount	2
9	63633	ALL	Filter	1
10	63634	ALL	Filter Retainer	1
11	55272	ALL	Terminal Block	1

Cabinet Breakdown



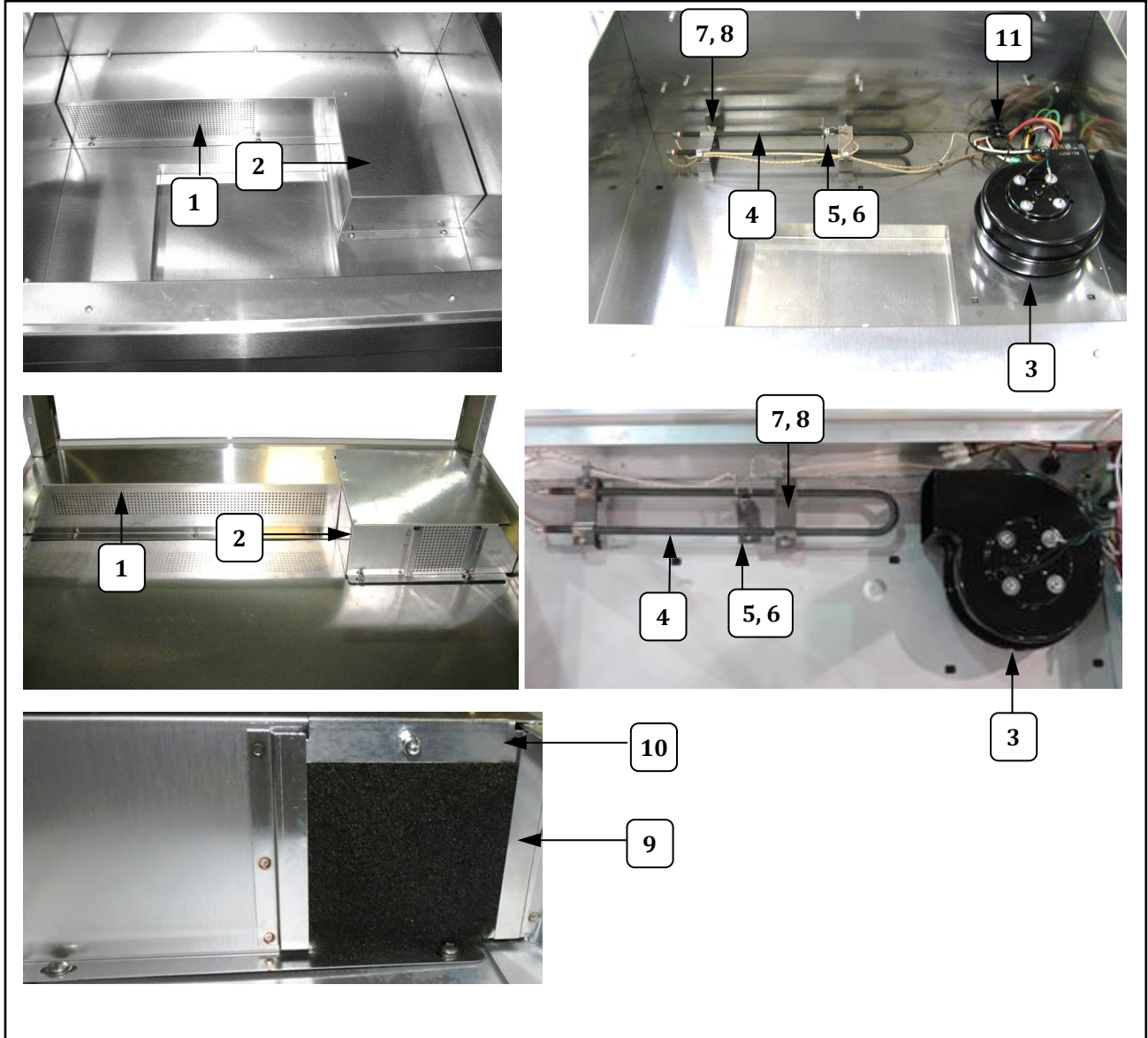
ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
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	63717	Deep Well	Diffuser	1
2	63383	Non Deep Well	Blower Cover Weldment	1
	13406	Deep Well	Blower Housing	1
3	61123	Domestic	120V Blower	1
	61124	Export	230V Blower	1
4	61128	Domestic	120V 800W Heat Element	1
	61135	Export	230V 800W Heat Element	1
5	55496	ALL	260°F Thermostat	1
6	55500	ALL	Thermostat Mounting Bracket	1
7	61133	ALL	Heater Clamp	2
8	61134	ALL	Heater Mount	2
9	63633	ALL	Filter	1
10	63634	ALL	Filter Retainer	1
11	55272	ALL	Terminal Block	1

Cabinet Breakdown



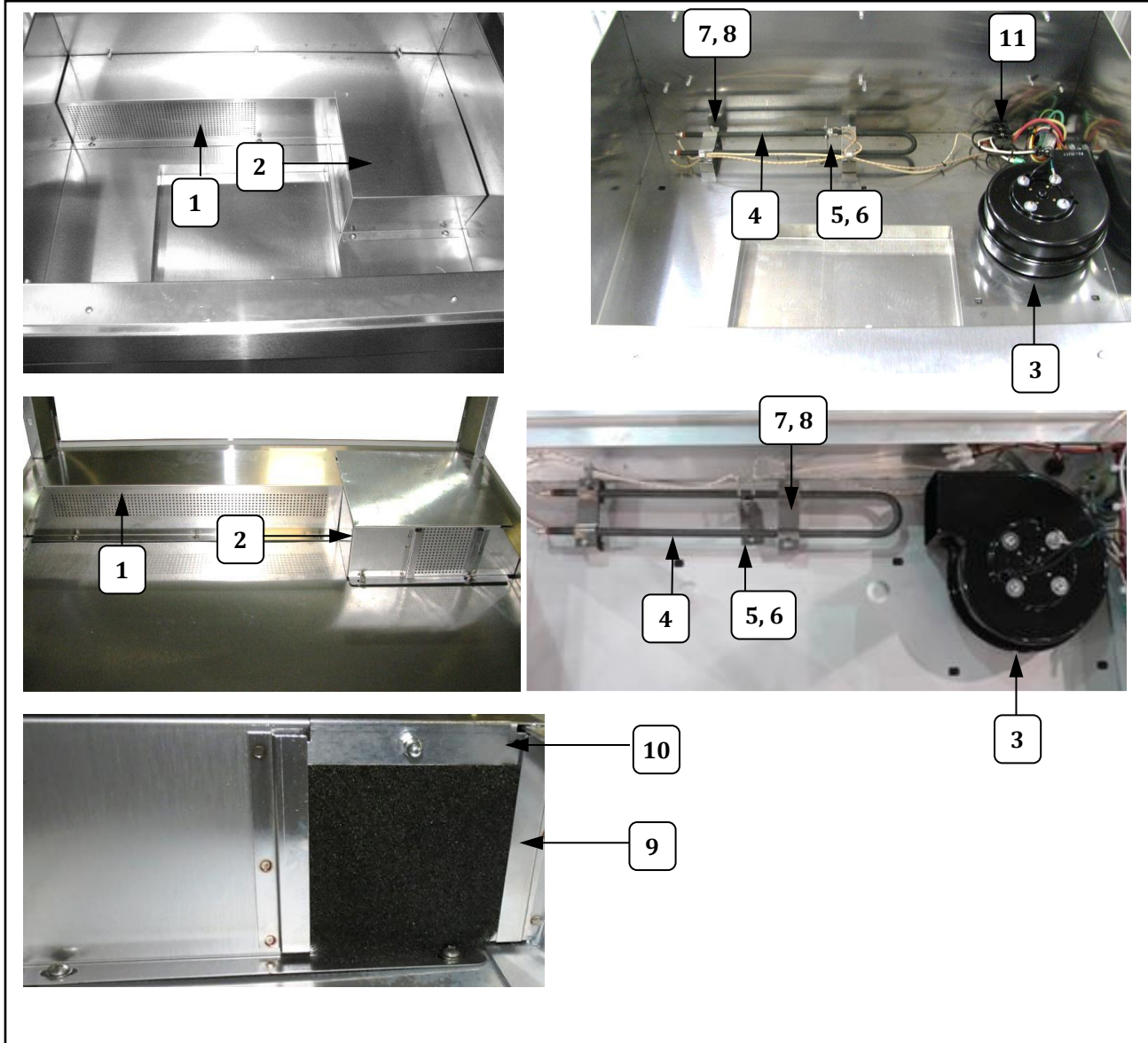
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6	55500	ALL	Thermostat Mounting Bracket	1
7	61133	ALL	Heater Clamp	2
8	61134	ALL	Heater Mount	2
9	63633	ALL	Filter	1
10	63634	ALL	Filter Retainer	1
11	55272	ALL	Terminal Block	1

Cabinet Breakdown



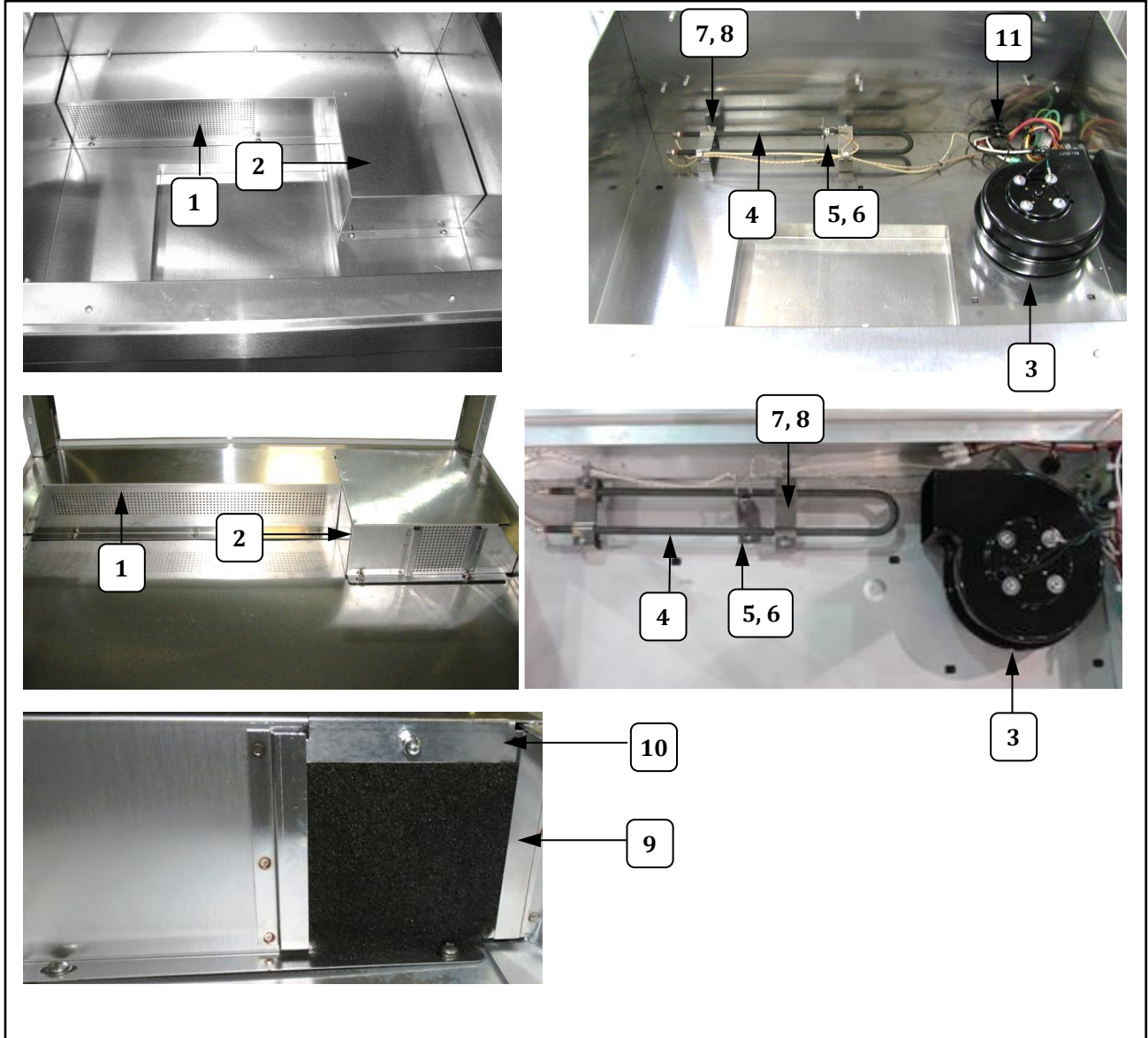
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6	55500	ALL	Thermostat Mounting Bracket	1
7	61133	ALL	Heater Clamp	2
8	61134	ALL	Heater Mount	2
9	63633	ALL	Filter	1
10	63634	ALL	Filter Retainer	1
11	55272	ALL	Terminal Block	1

Cabinet Breakdown



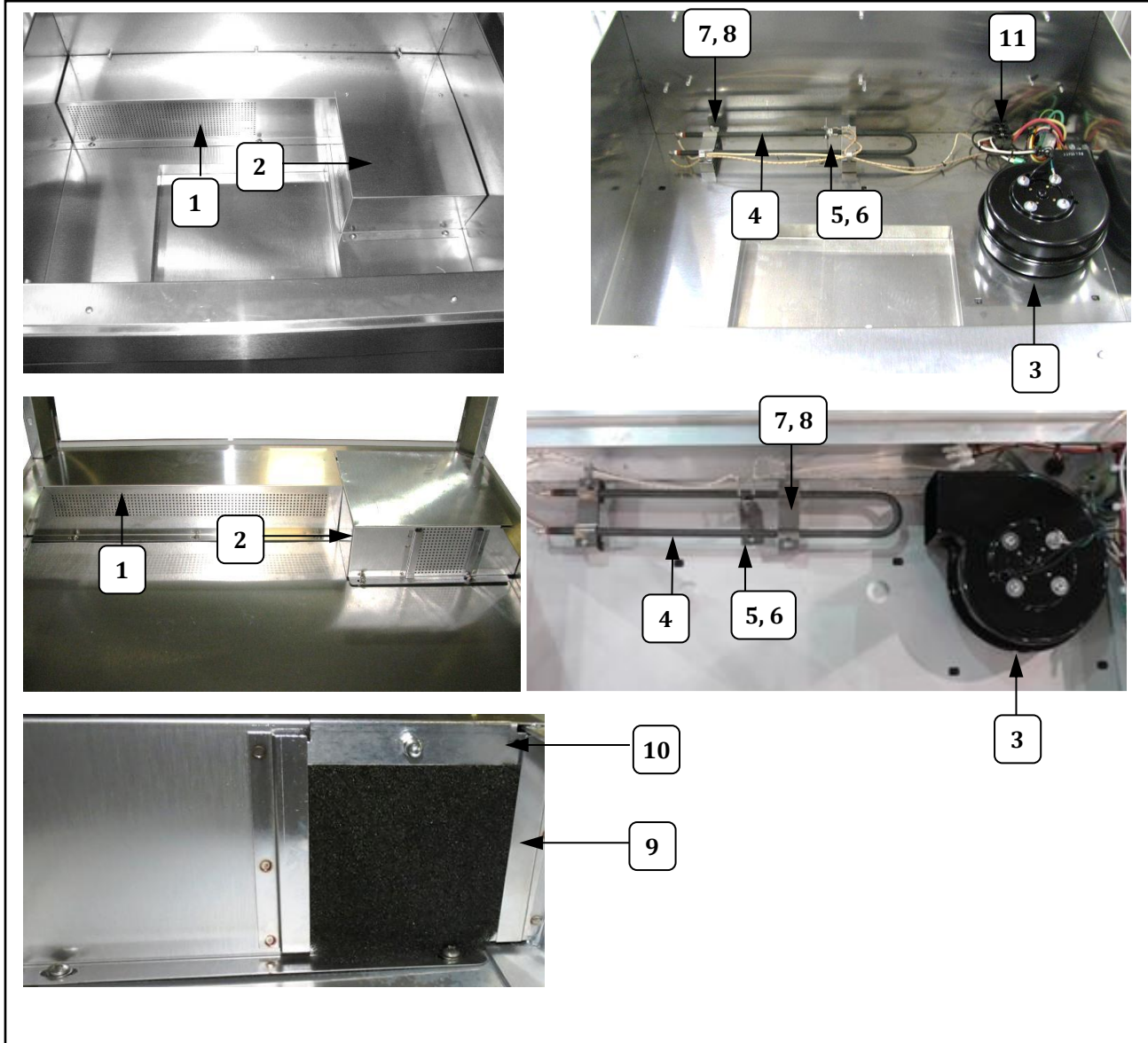
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6	55500	ALL	Thermostat Mounting Bracket	1
7	61133	ALL	Heater Clamp	2
8	61134	ALL	Heater Mount	2
9	63633	ALL	Filter	1
10	63634	ALL	Filter Retainer	1
11	55272	ALL	Terminal Block	1

Cabinet Breakdown



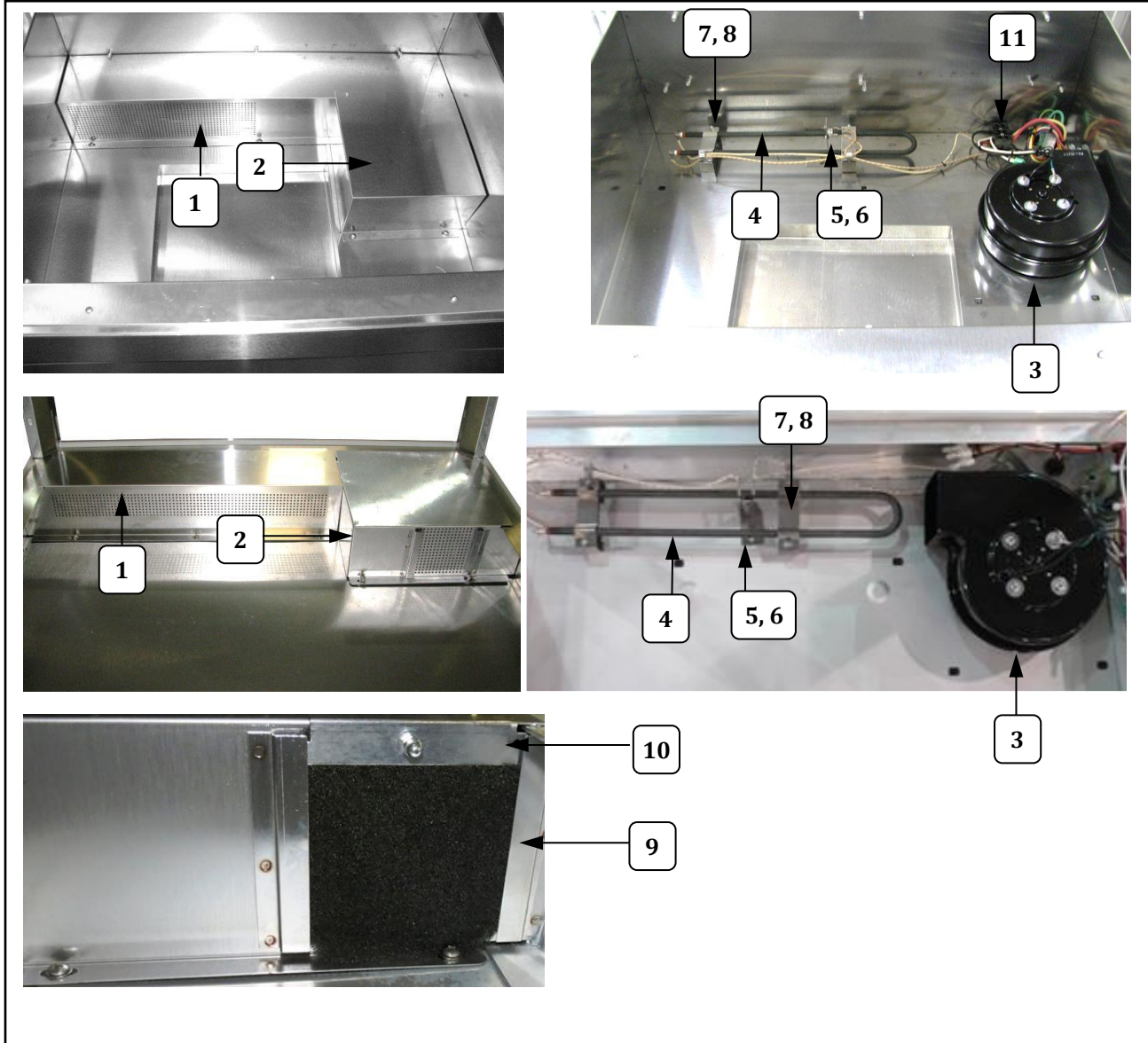
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6	55500	ALL	Thermostat Mounting Bracket	1
7	61133	ALL	Heater Clamp	2
8	61134	ALL	Heater Mount	2
9	63633	ALL	Filter	1
10	63634	ALL	Filter Retainer	1
11	55272	ALL	Terminal Block	1

Cabinet Breakdown



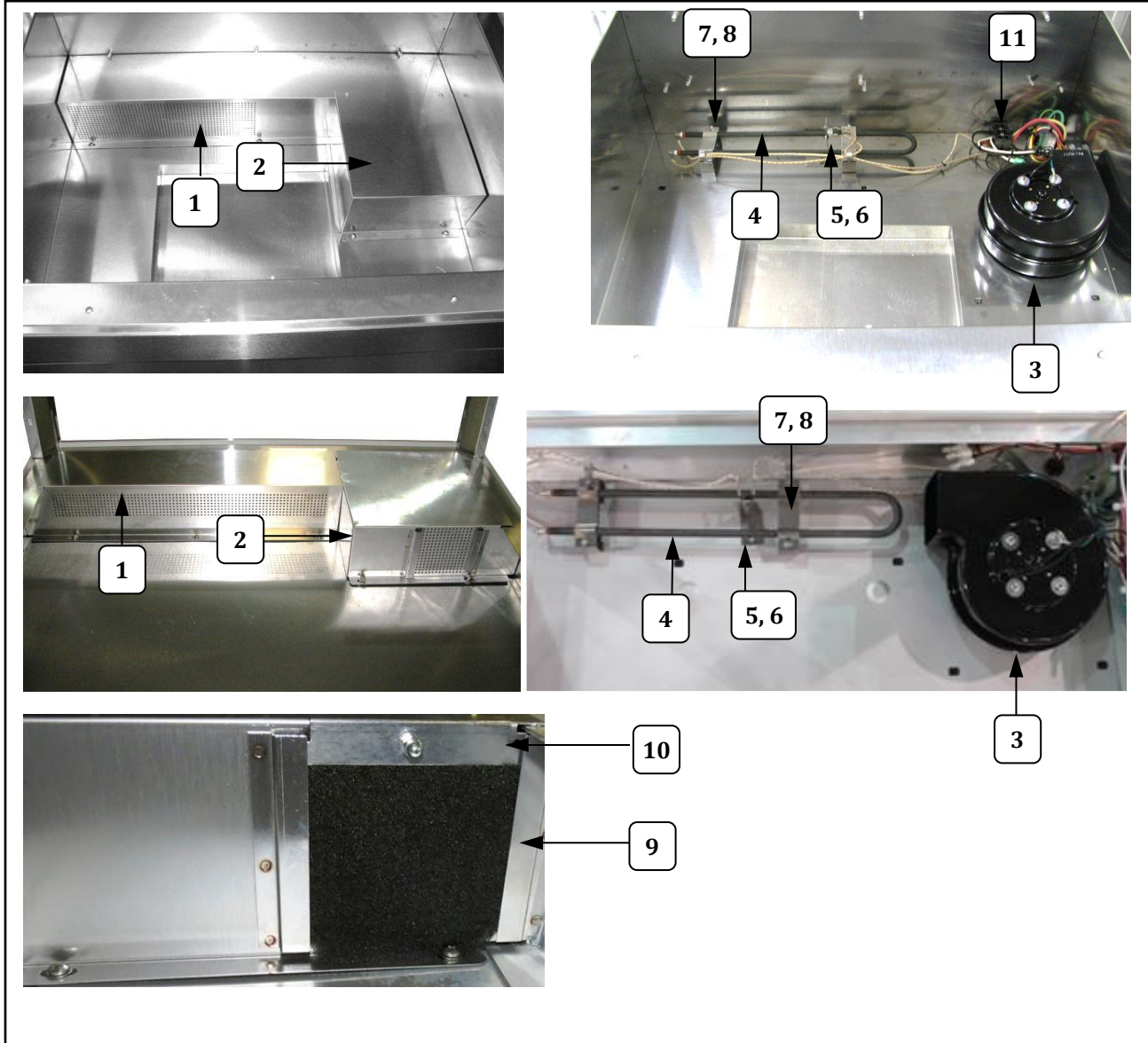
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7	61133	ALL	Heater Clamp	2
8	61134	ALL	Heater Mount	2
9	63633	ALL	Filter	1
10	63634	ALL	Filter Retainer	1
11	55272	ALL	Terminal Block	1

Cabinet Breakdown



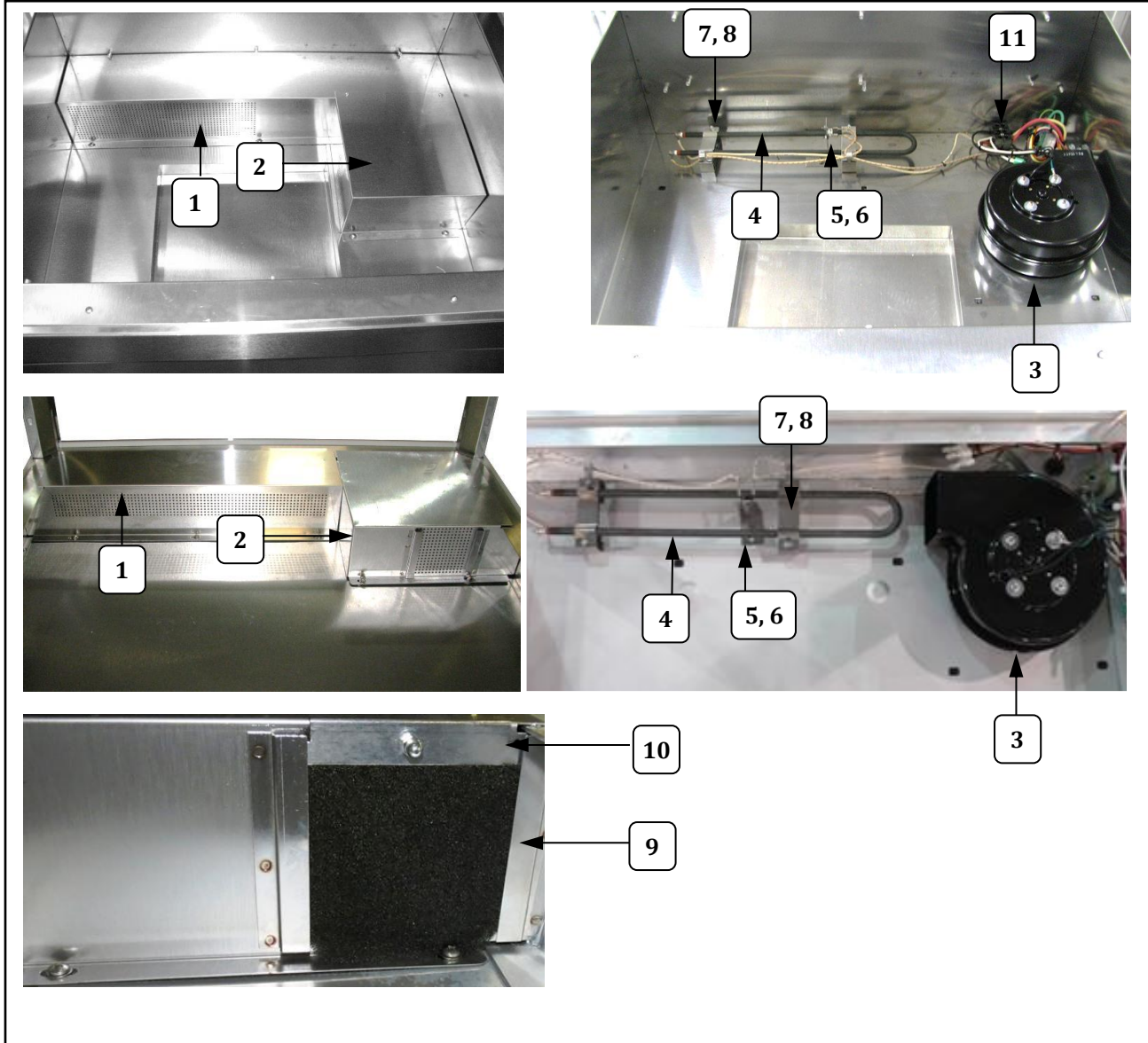
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8	61134	ALL	Heater Mount	2
9	63633	ALL	Filter	1
10	63634	ALL	Filter Retainer	1
11	55272	ALL	Terminal Block	1

Cabinet Breakdown



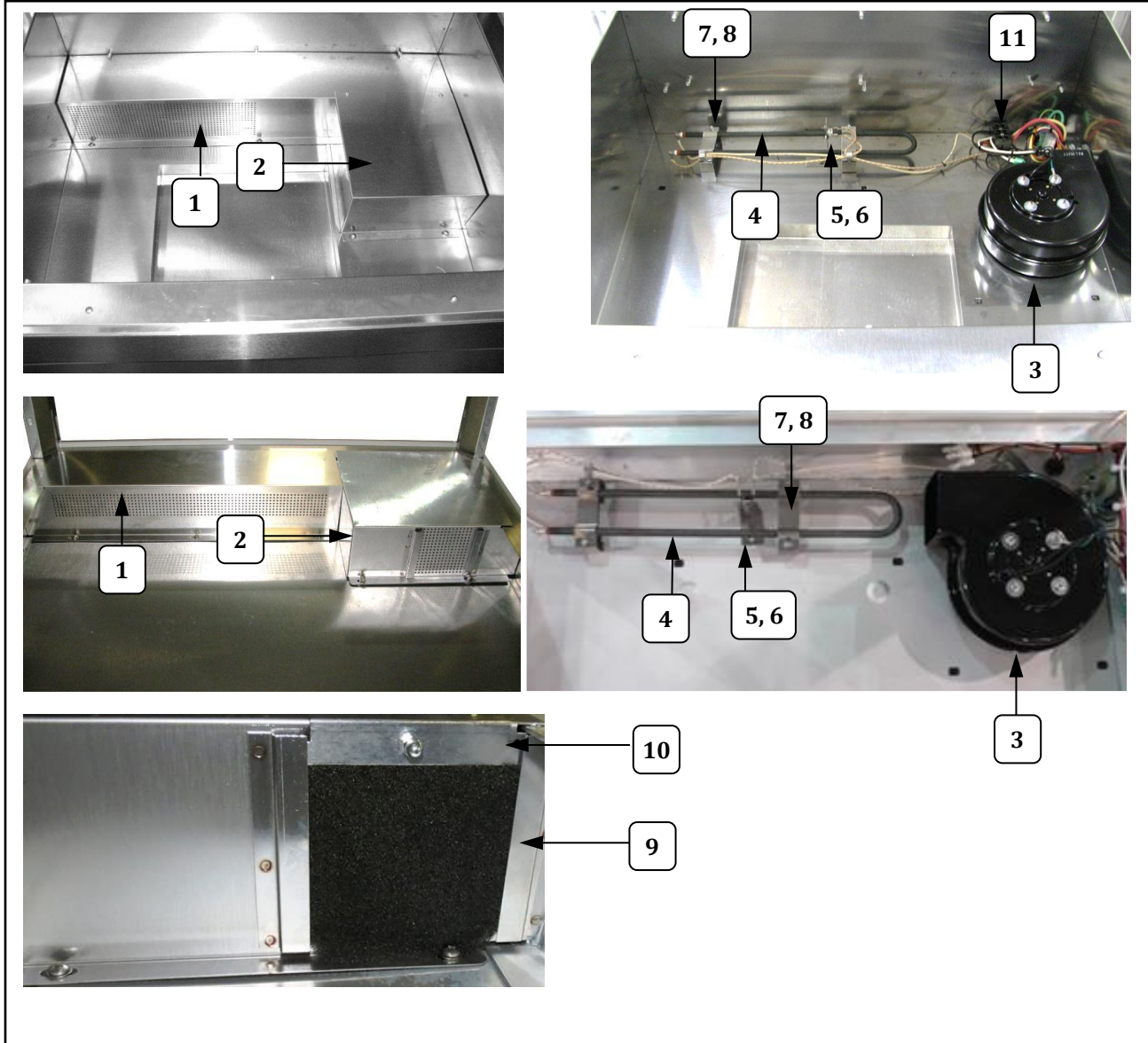
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6	55500	ALL	Thermostat Mounting Bracket	1
7	61133	ALL	Heater Clamp	2
8	61134	ALL	Heater Mount	2
9	63633	ALL	Filter	1
10	63634	ALL	Filter Retainer	1
11	55272	ALL	Terminal Block	1

Cabinet Breakdown



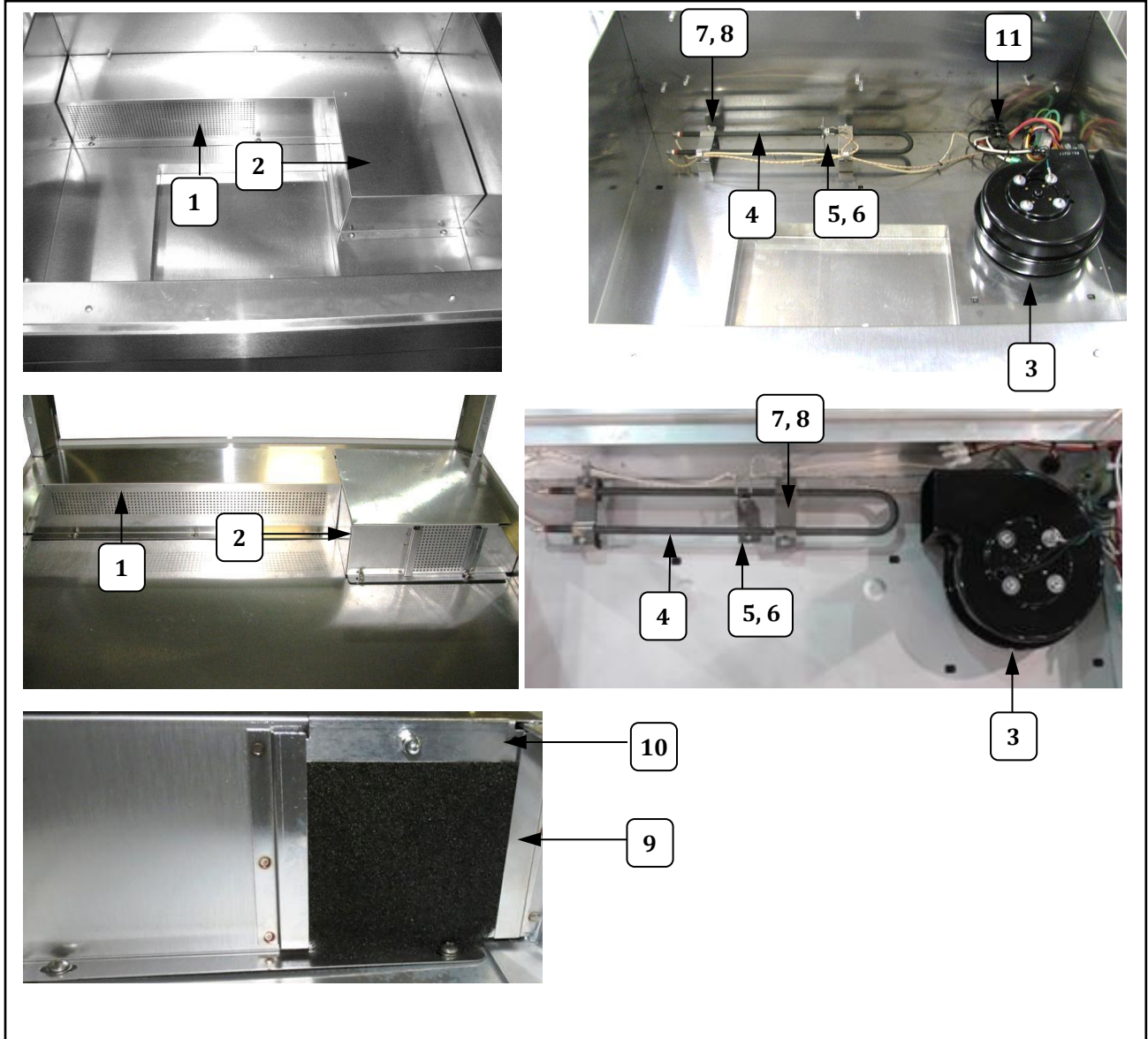
ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	63386	Non Deep Well	Diffuser Cover Weldment	1
	63717	Deep Well	Diffuser	1
2	63383	Non Deep Well	Blower Cover Weldment	1
	13406	Deep Well	Blower Housing	1
3	61123	Domestic	120V Blower	1
	61124	Export	230V Blower	1
4	61128	Domestic	120V 800W Heat Element	1
	61135	Export	230V 800W Heat Element	1
5	55496	ALL	260°F Thermostat	1
6	55500	ALL	Thermostat Mounting Bracket	1
7	61133	ALL	Heater Clamp	2
8	61134	ALL	Heater Mount	2
9	63633	ALL	Filter	1
10	63634	ALL	Filter Retainer	1
11	55272	ALL	Terminal Block	1

Cabinet Breakdown



ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	63386	Non Deep Well	Diffuser Cover Weldment	1
	63717	Deep Well	Diffuser	1
2	63383	Non Deep Well	Blower Cover Weldment	1
	13406	Deep Well	Blower Housing	1
3	61123	Domestic	120V Blower	1
	61124	Export	230V Blower	1
4	61128	Domestic	120V 800W Heat Element	1
	61135	Export	230V 800W Heat Element	1
5	55496	ALL	260°F Thermostat	1
6	55500	ALL	Thermostat Mounting Bracket	1
7	61133	ALL	Heater Clamp	2
8	61134	ALL	Heater Mount	2
9	63633	ALL	Filter	1
10	63634	ALL	Filter Retainer	1
11	55272	ALL	Terminal Block	1

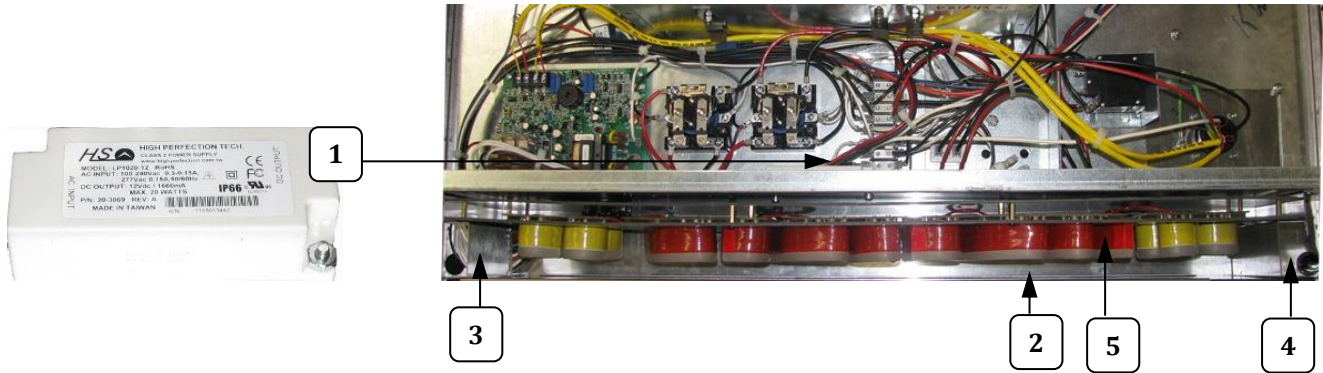
Cabinet Breakdown



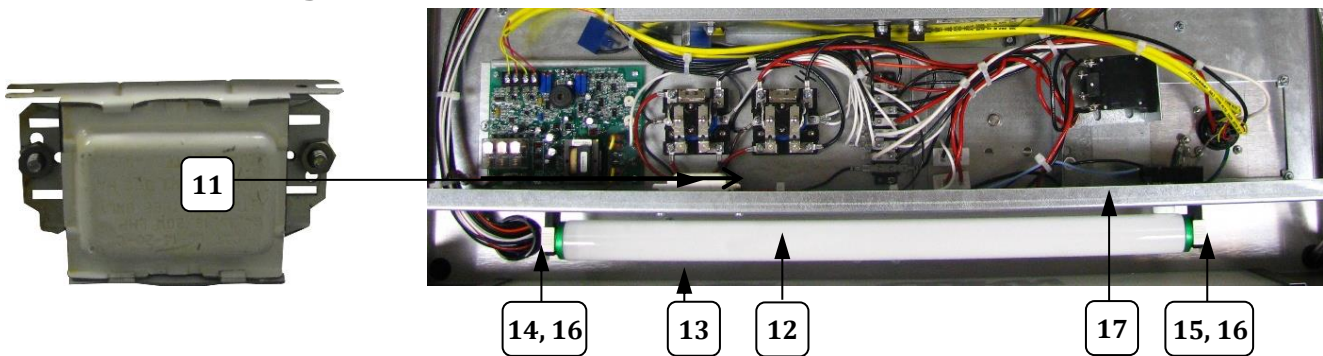
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8	61134	ALL	Heater Mount	2
9	63633	ALL	Filter	1
10	63634	ALL	Filter Retainer	1
11	55272	ALL	Terminal Block	1

POPCORN SIGN BREAKDOWN

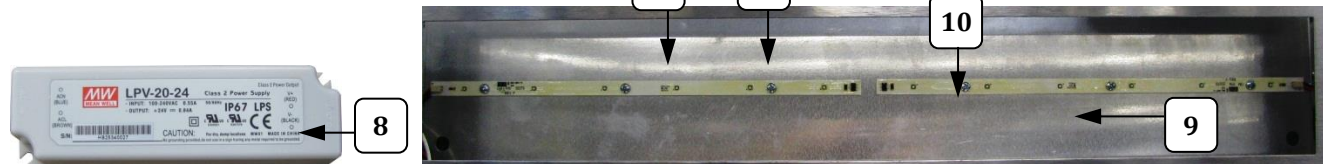
Neon Sign Options – 63470N



Fluorescent Sign Options – 63470



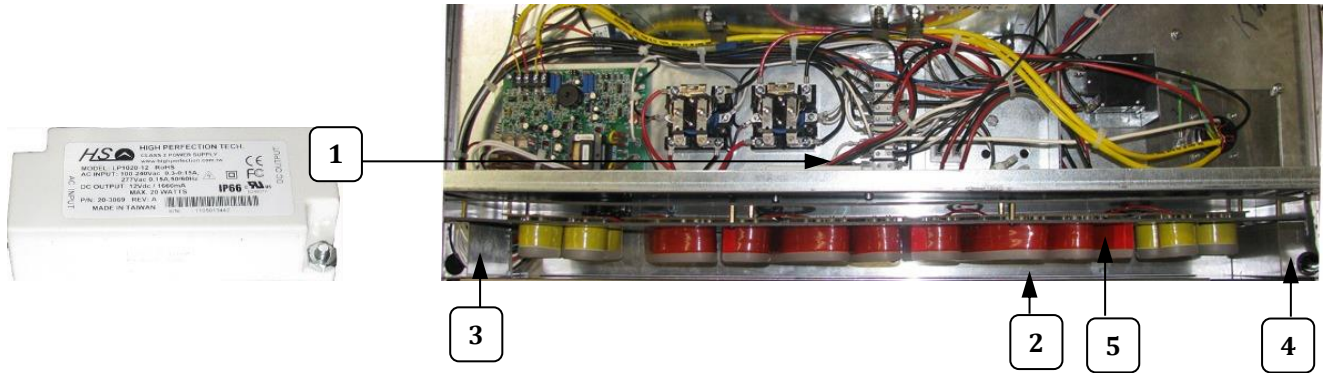
LED Sign Options – 63470L



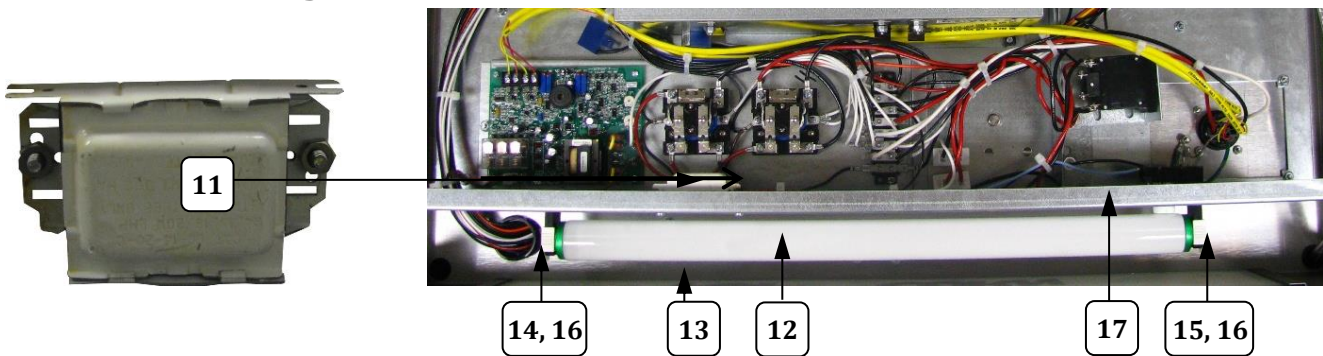
ITEM	PART NO.	MODEL(S)	PART NAME	QTY.	ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	55231	NEON	12V Power Supply	1	11	41022	Domestic	120V 60Hz Light Ballast	1
2	63809	NEON	Neon Sign Cover	1		48777	Export	Universal Ballast	1
3	63498	NEON	Neon Bracket LH	1	12	16264	ALL	20W Fluorescent Bulb	1
4	63499	NEON	Neon Bracket RH	1	13	55356	ALL	Popcorn Sign (Not Shown)	1
5	69707	NEON	Neon Lighted Sign	1	14	41020	ALL	Light Tube Holder	1
6	41301	LED	Lighted Sign (Not Shown)	1	15	41021	Domestic	Light Tube Holder Starter	1
7	55424	LED	Light Filter (Not Shown)	1	16	12502	ALL	Tube Lock	2
8	55394	LED	24VDC 20W Power Supply	1	17	41023	Domestic	Light Starter	1
9	39656	LED	LED Mounting Plate	1					
10	55379	LED	1W LED Strip	2					

POPCORN SIGN BREAKDOWN

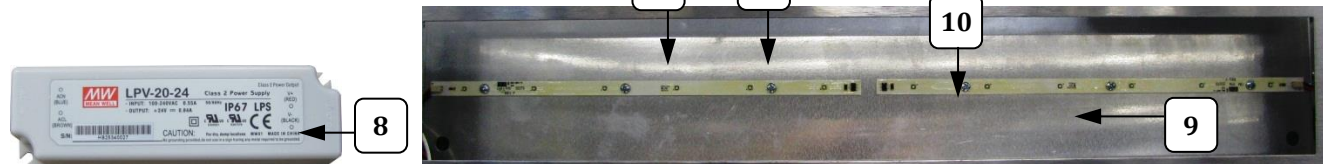
Neon Sign Options – 63470N



Fluorescent Sign Options – 63470



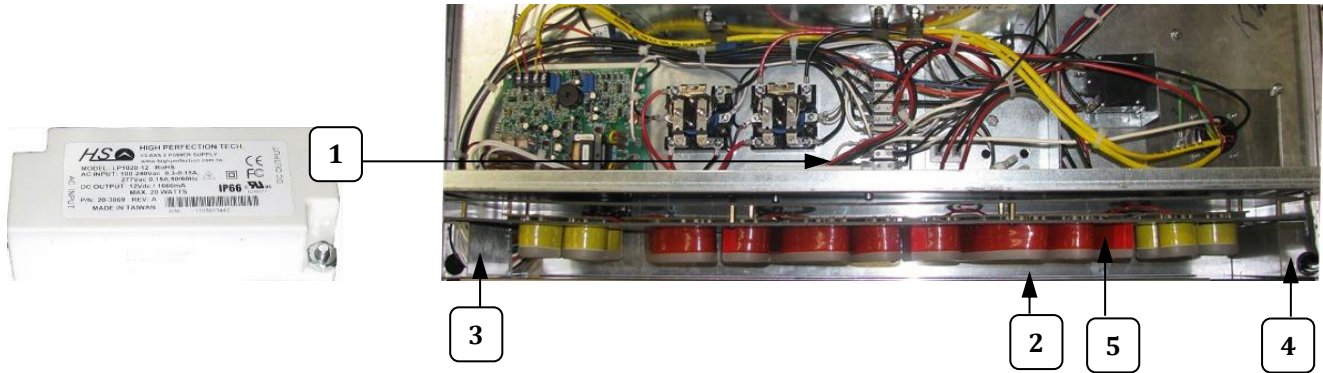
LED Sign Options – 63470L



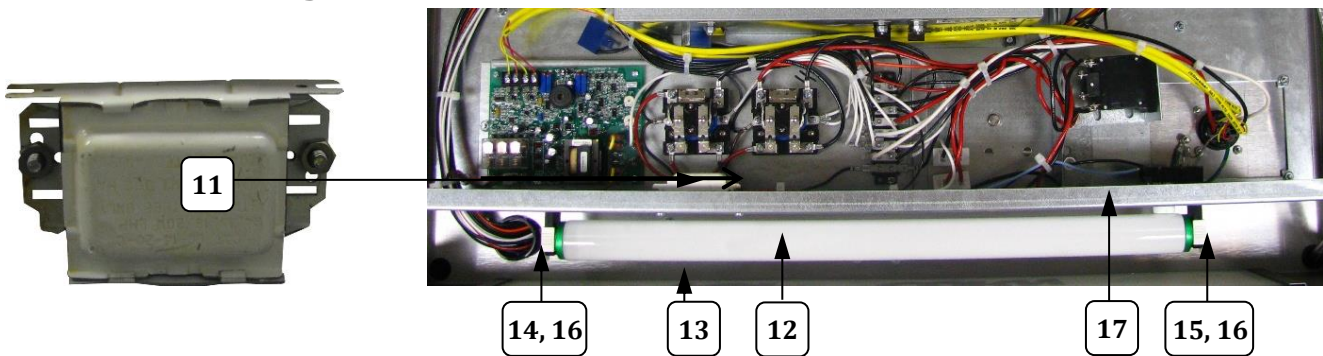
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8	55394	LED	24VDC 20W Power Supply	1	17	41023	Domestic	Light Starter	1
9	39656	LED	LED Mounting Plate	1					
10	55379	LED	1W LED Strip	2					

POPCORN SIGN BREAKDOWN

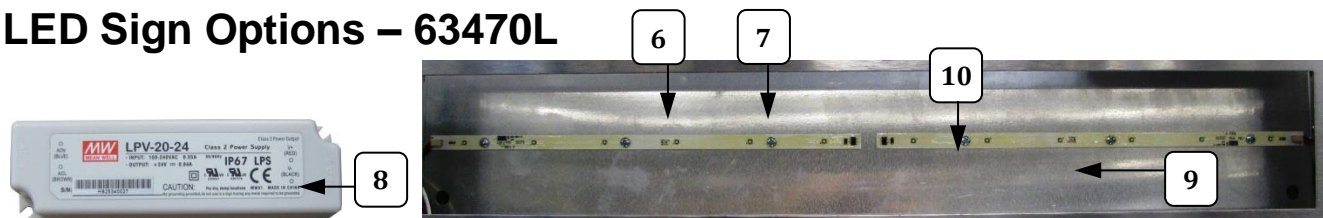
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Fluorescent Sign Options – 63470



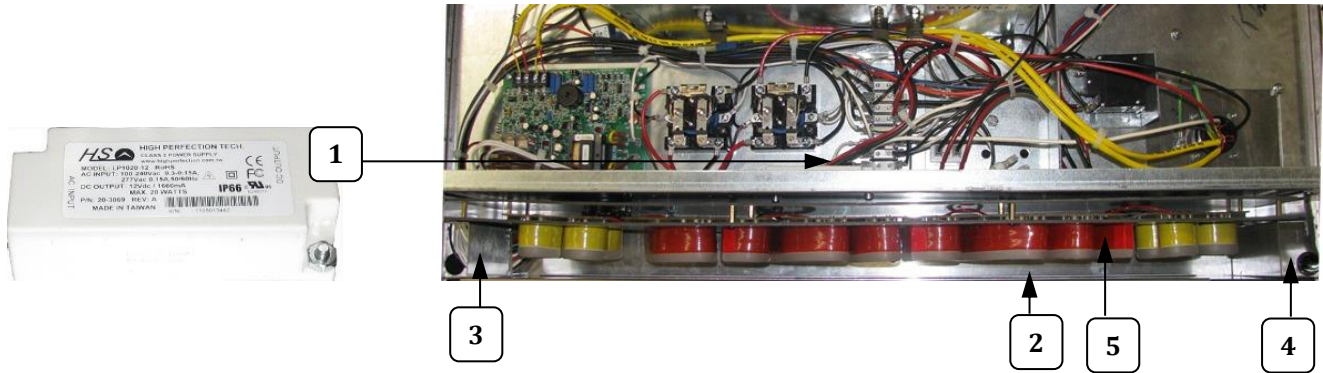
LED Sign Options – 63470L



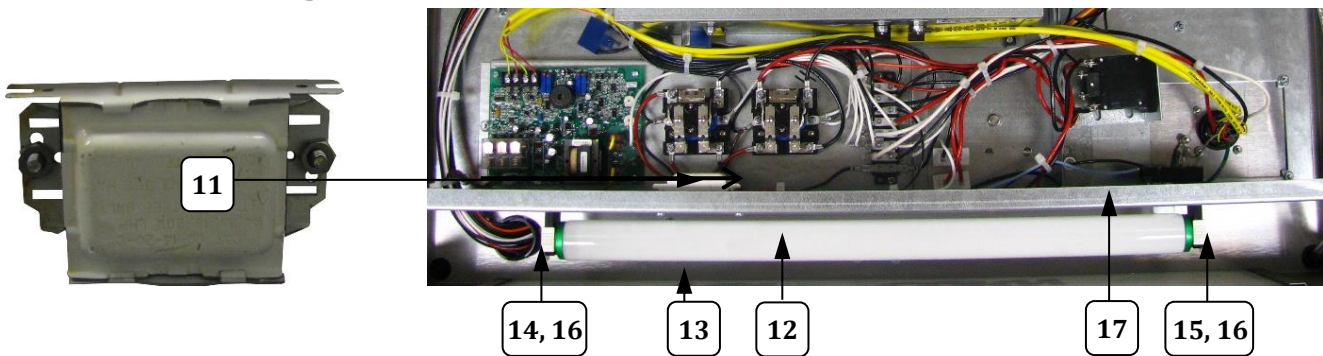
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9	39656	LED	LED Mounting Plate	1					
10	55379	LED	1W LED Strip	2					

POPCORN SIGN BREAKDOWN

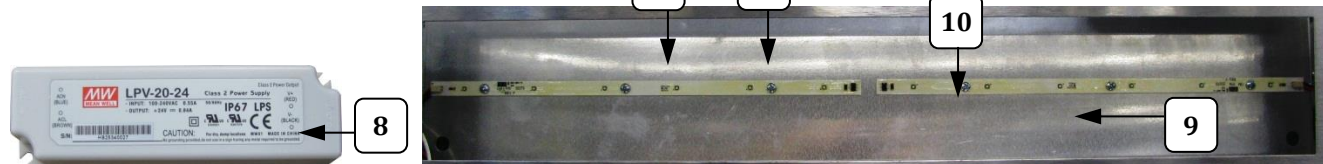
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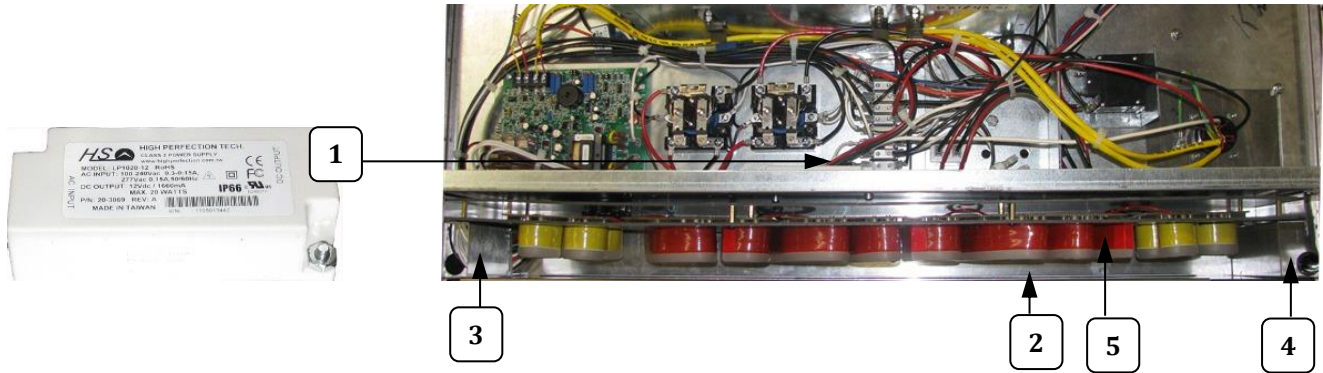
LED Sign Options – 63470L



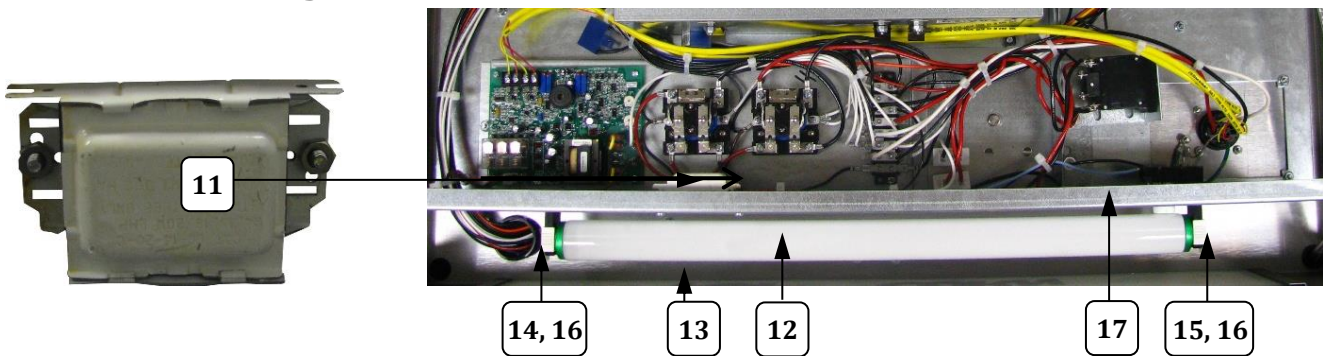
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9	39656	LED	LED Mounting Plate	1					
10	55379	LED	1W LED Strip	2					

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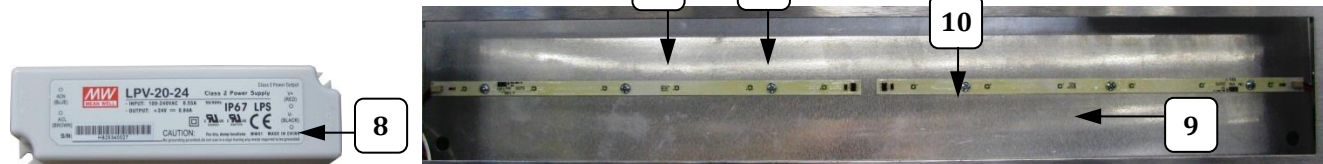
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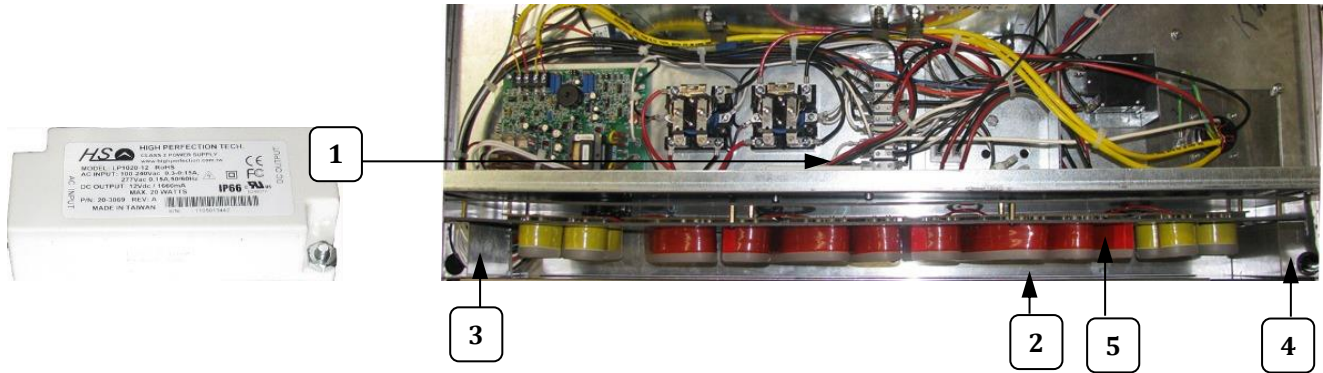
LED Sign Options – 63470L



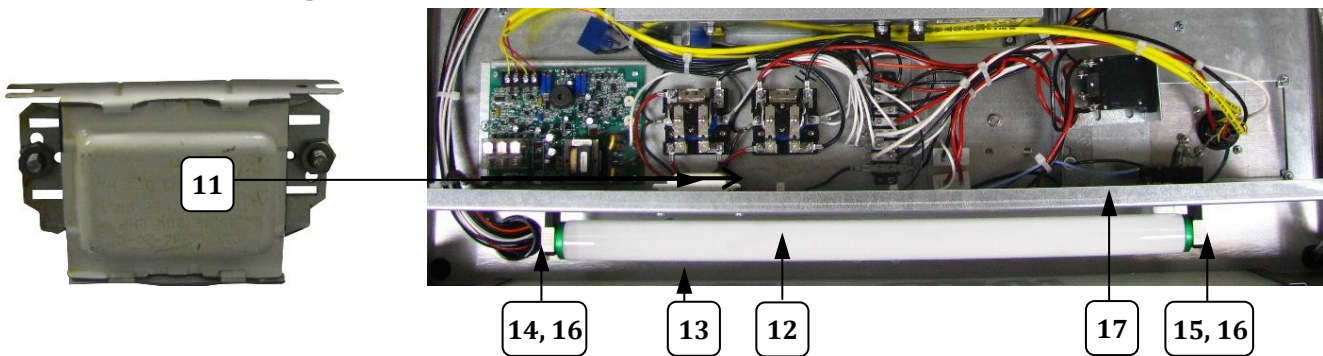
ITEM	PART NO.	MODEL(S)	PART NAME	QTY.	ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	55231	NEON	12V Power Supply	1	11	41022	Domestic	120V 60Hz Light Ballast	1
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9	39656	LED	LED Mounting Plate	1					
10	55379	LED	1W LED Strip	2					

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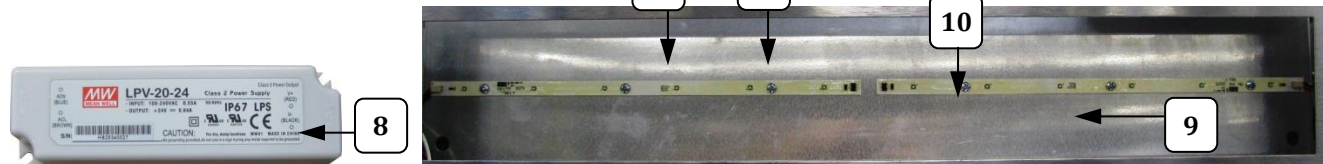
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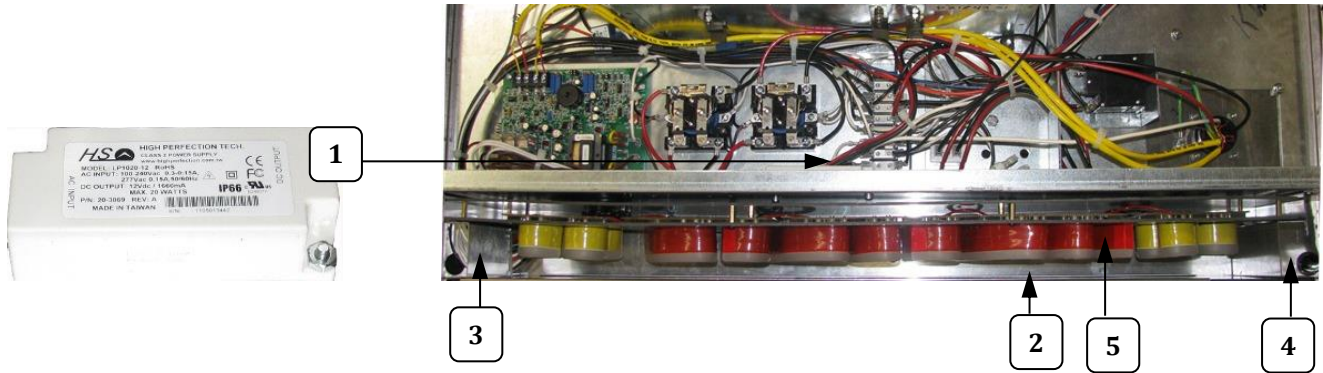
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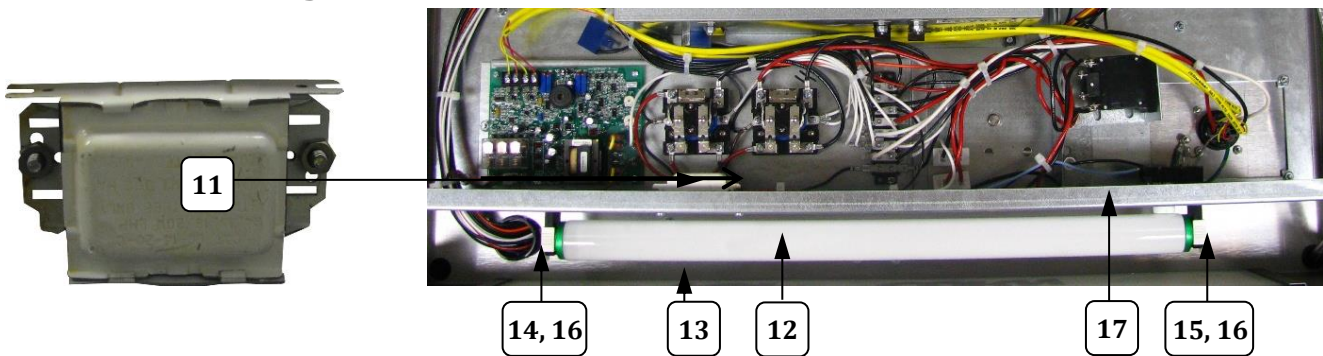
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9	39656	LED	LED Mounting Plate	1					
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POPCORN SIGN BREAKDOWN

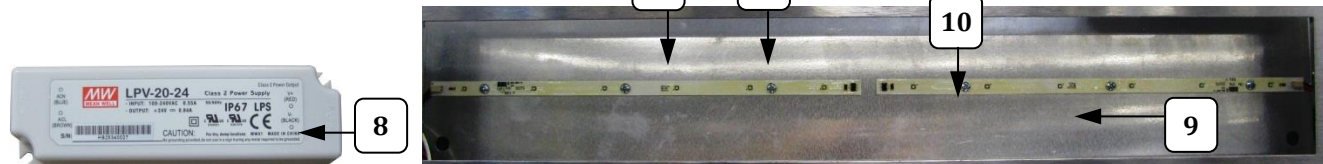
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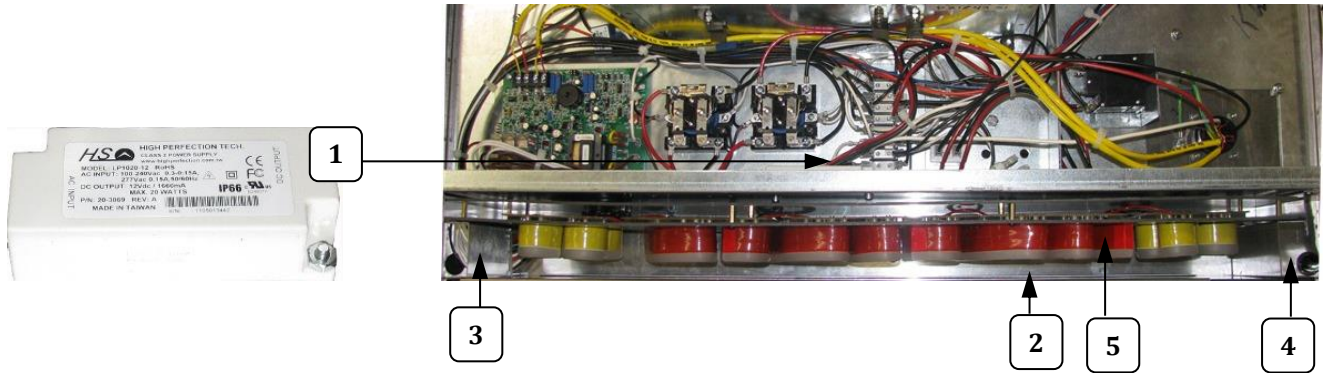
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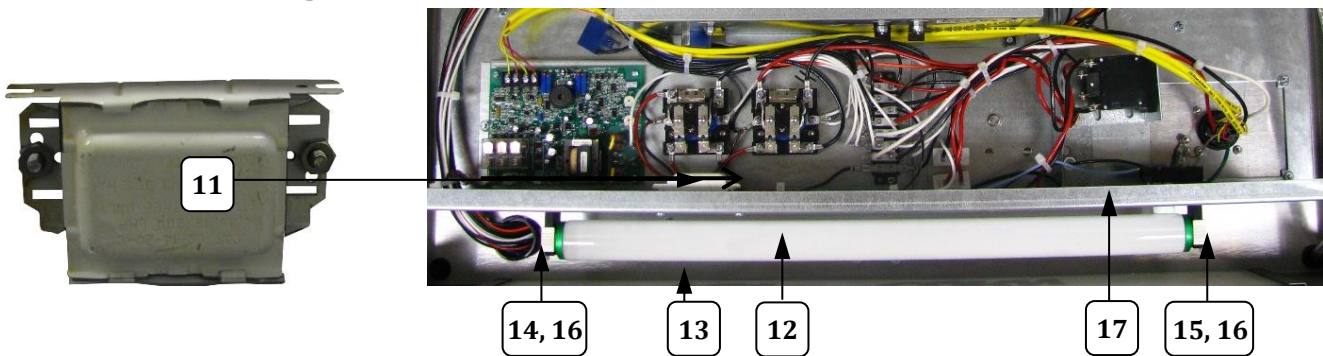
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POPCORN SIGN BREAKDOWN

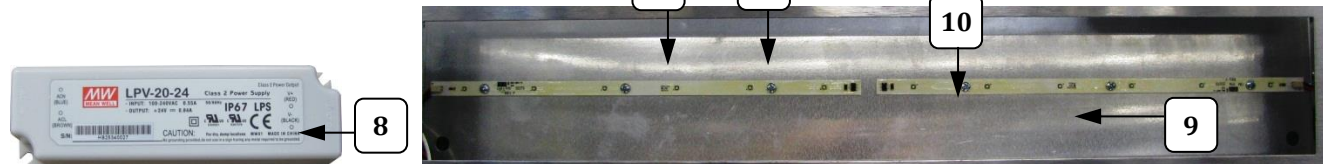
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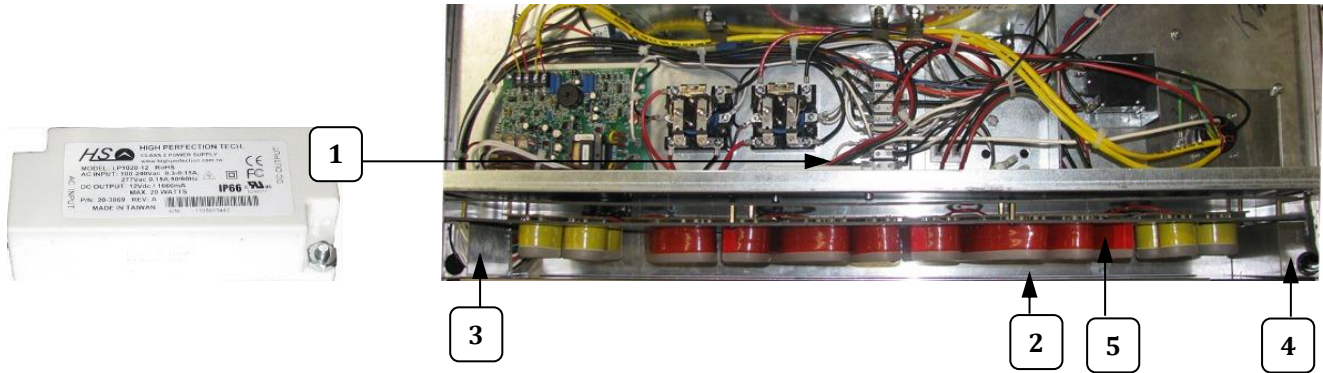
LED Sign Options – 63470L



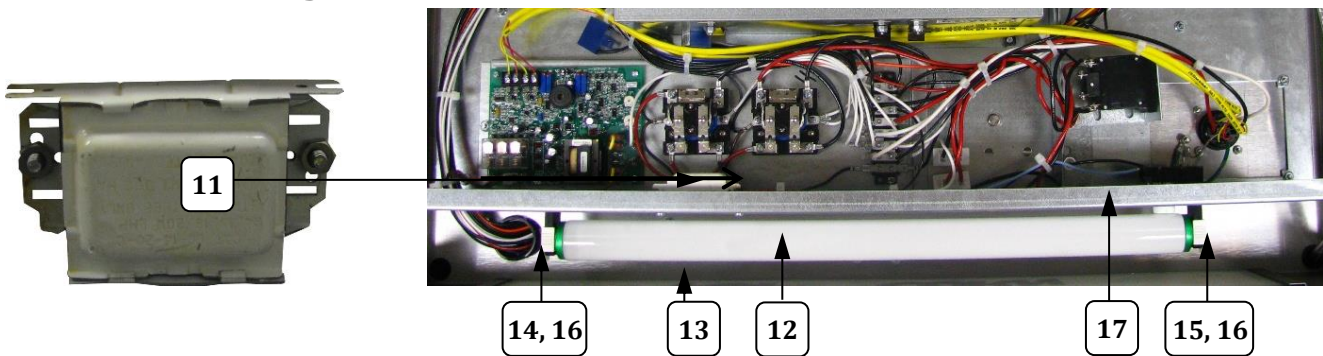
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POPCORN SIGN BREAKDOWN

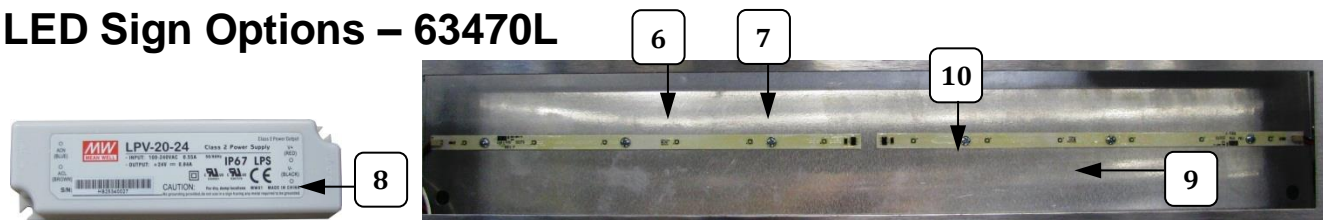
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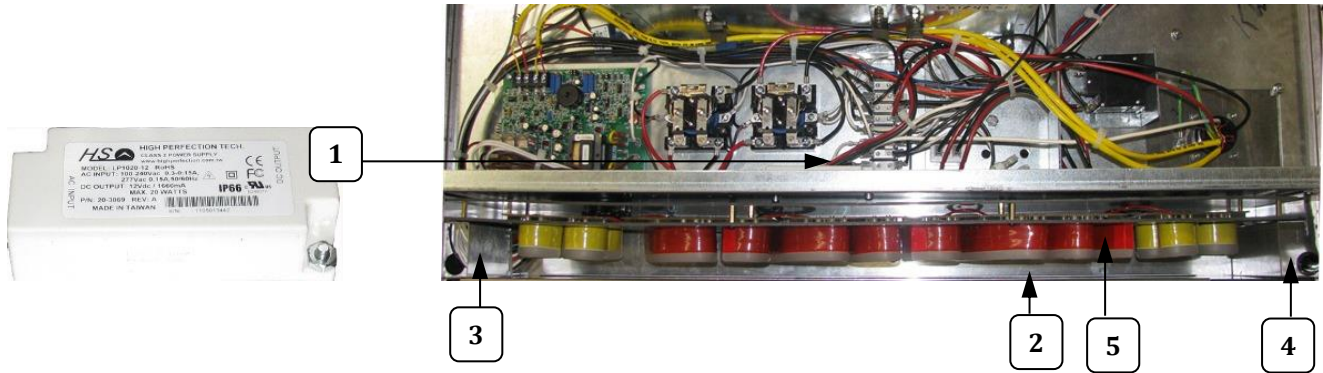
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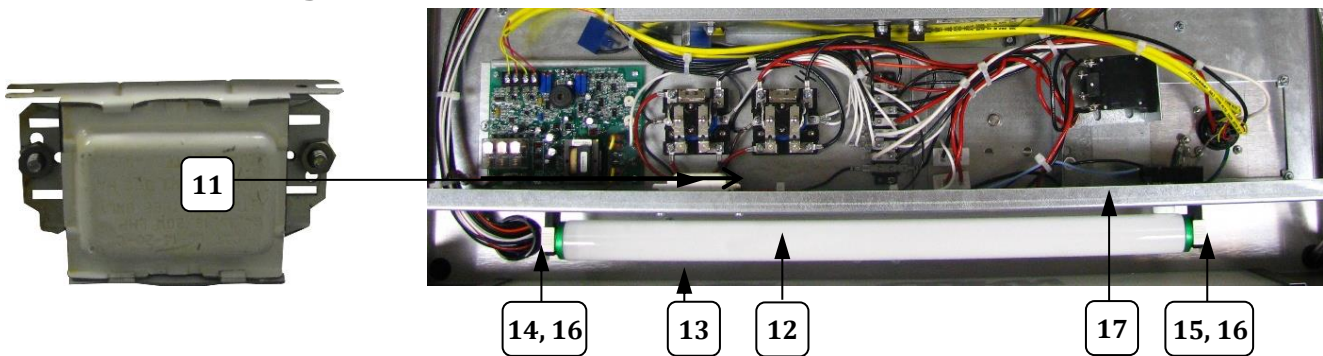
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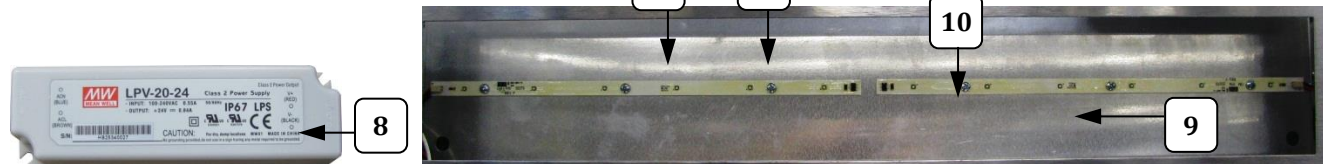
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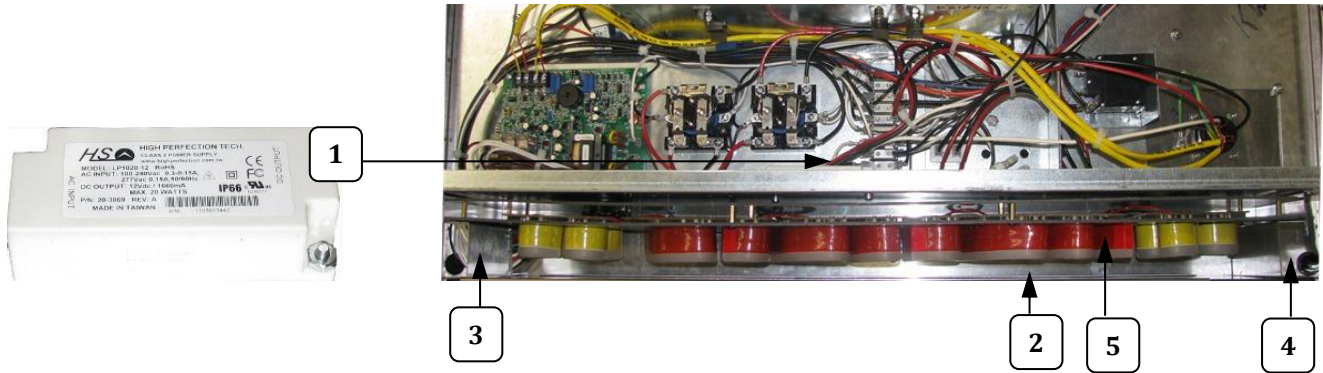
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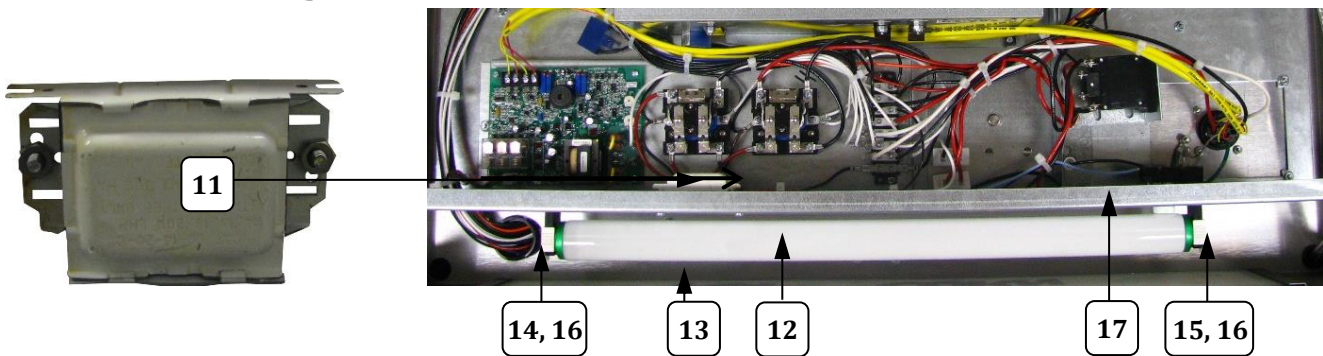
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POPCORN SIGN BREAKDOWN

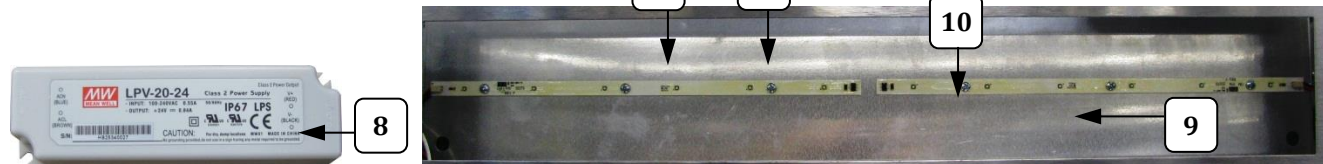
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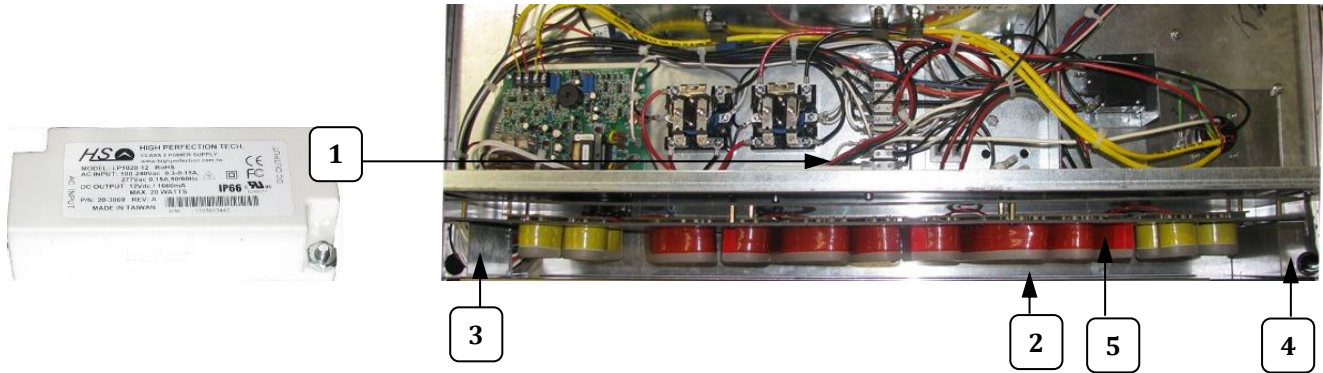
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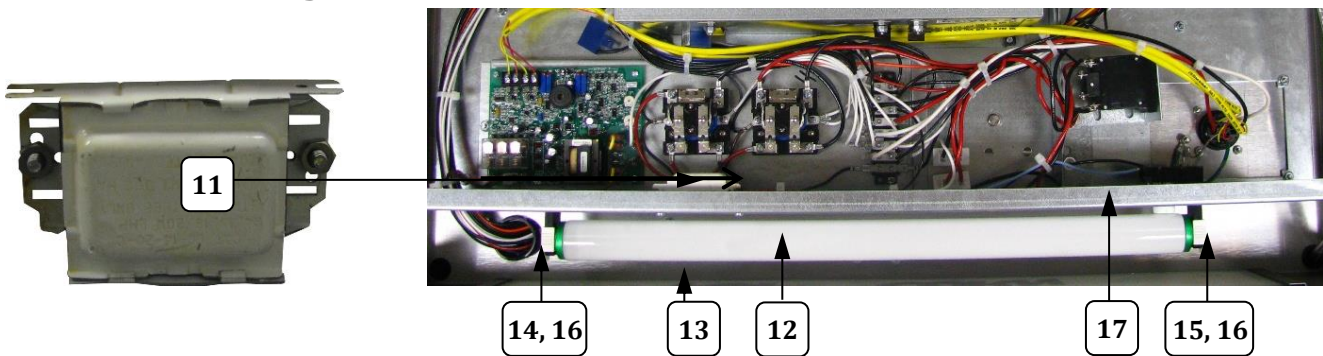
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POPCORN SIGN BREAKDOWN

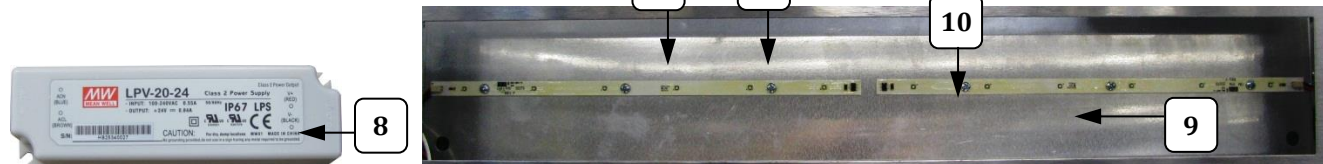
Neon Sign Options – 63470N



Fluorescent Sign Options – 63470



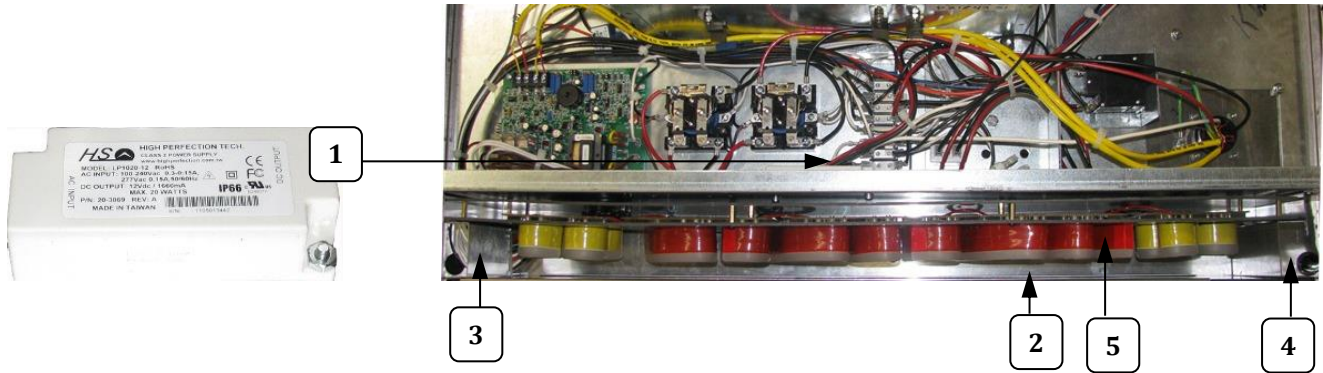
LED Sign Options – 63470L



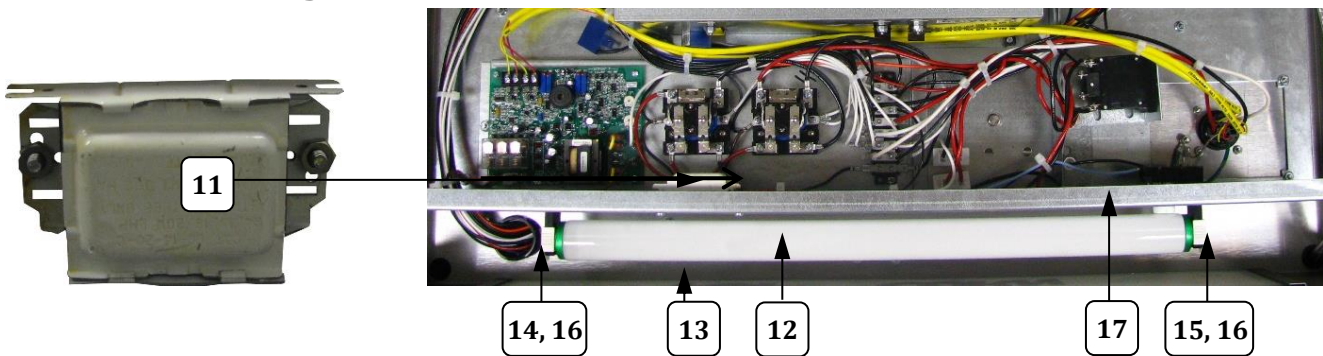
ITEM	PART NO.	MODEL(S)	PART NAME	QTY.	ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	55231	NEON	12V Power Supply	1	11	41022	Domestic	120V 60Hz Light Ballast	1
2	63809	NEON	Neon Sign Cover	1		48777	Export	Universal Ballast	1
3	63498	NEON	Neon Bracket LH	1	12	16264	ALL	20W Fluorescent Bulb	1
4	63499	NEON	Neon Bracket RH	1	13	55356	ALL	Popcorn Sign (Not Shown)	1
5	69707	NEON	Neon Lighted Sign	1	14	41020	ALL	Light Tube Holder	1
6	41301	LED	Lighted Sign (Not Shown)	1	15	41021	Domestic	Light Tube Holder Starter	1
7	55424	LED	Light Filter (Not Shown)	1	16	12502	ALL	Tube Lock	2
8	55394	LED	24VDC 20W Power Supply	1	17	41023	Domestic	Light Starter	1
9	39656	LED	LED Mounting Plate	1					
10	55379	LED	1W LED Strip	2					

POPCORN SIGN BREAKDOWN

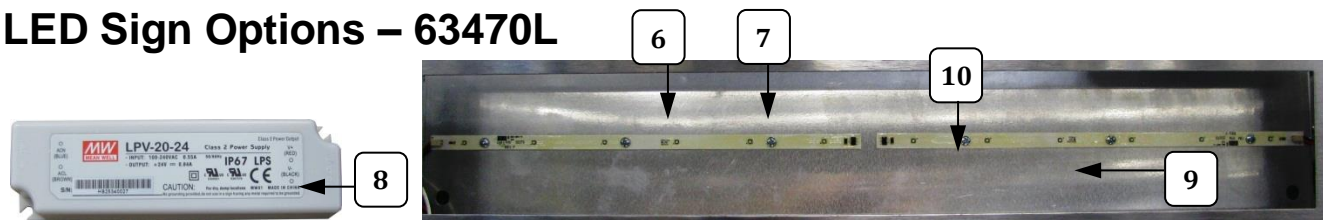
Neon Sign Options – 63470N



Fluorescent Sign Options – 63470



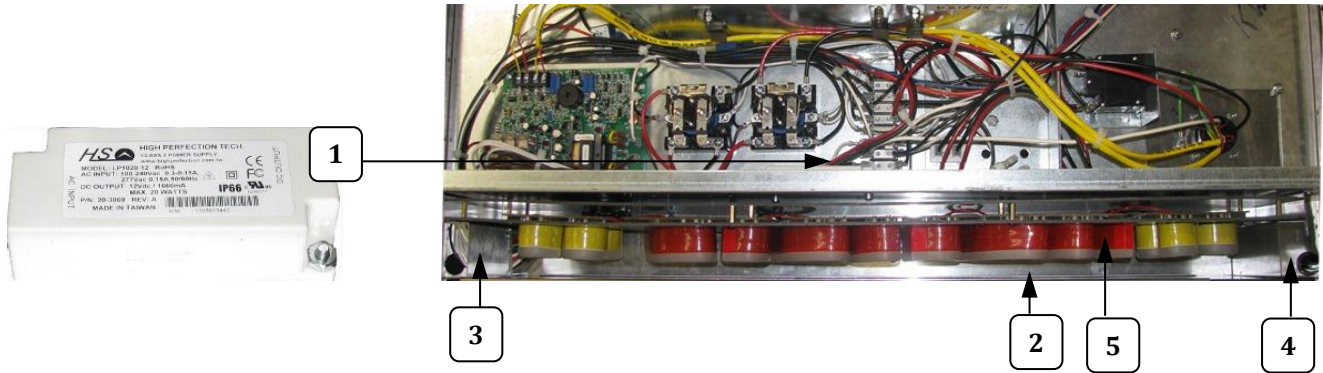
LED Sign Options – 63470L



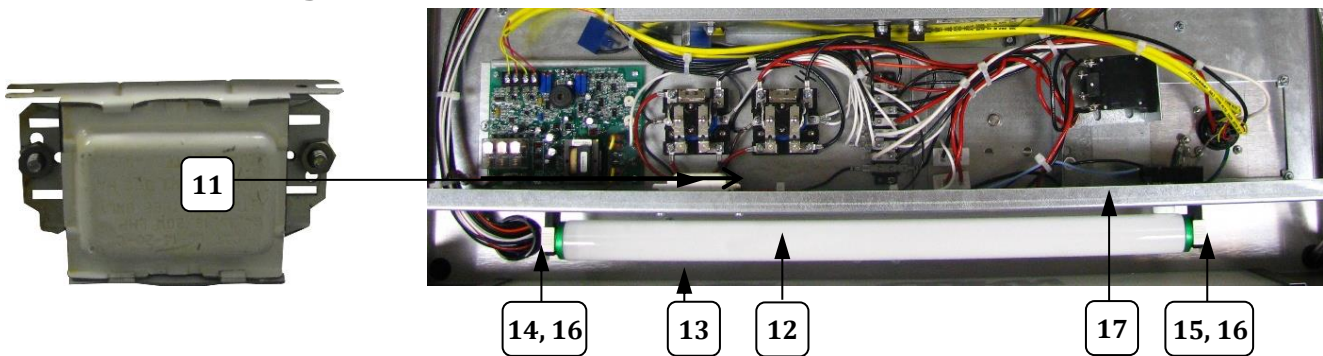
ITEM	PART NO.	MODEL(S)	PART NAME	QTY.	ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	55231	NEON	12V Power Supply	1	11	41022	Domestic	120V 60Hz Light Ballast	1
2	63809	NEON	Neon Sign Cover	1		48777	Export	Universal Ballast	1
3	63498	NEON	Neon Bracket LH	1	12	16264	ALL	20W Fluorescent Bulb	1
4	63499	NEON	Neon Bracket RH	1	13	55356	ALL	Popcorn Sign (Not Shown)	1
5	69707	NEON	Neon Lighted Sign	1	14	41020	ALL	Light Tube Holder	1
6	41301	LED	Lighted Sign (Not Shown)	1	15	41021	Domestic	Light Tube Holder Starter	1
7	55424	LED	Light Filter (Not Shown)	1	16	12502	ALL	Tube Lock	2
8	55394	LED	24VDC 20W Power Supply	1	17	41023	Domestic	Light Starter	1
9	39656	LED	LED Mounting Plate	1					
10	55379	LED	1W LED Strip	2					

POPCORN SIGN BREAKDOWN

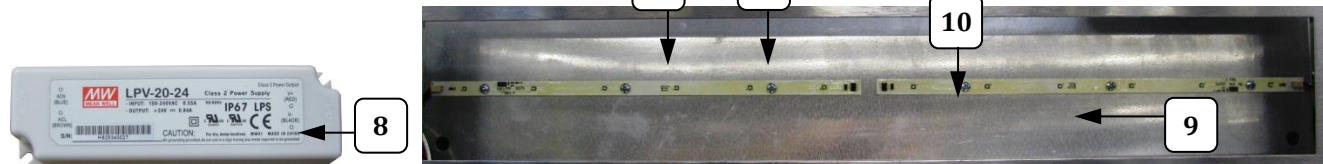
Neon Sign Options – 63470N



Fluorescent Sign Options – 63470



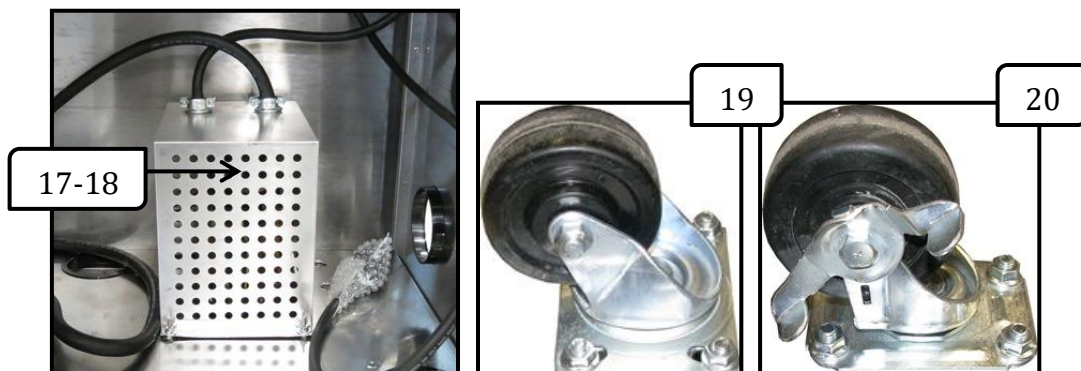
LED Sign Options – 63470L



ITEM	PART NO.	MODEL(S)	PART NAME	QTY.	ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	55231	NEON	12V Power Supply	1	11	41022	Domestic	120V 60Hz Light Ballast	1
2	63809	NEON	Neon Sign Cover	1		48777	Export	Universal Ballast	1
3	63498	NEON	Neon Bracket LH	1	12	16264	ALL	20W Fluorescent Bulb	1
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5	69707	NEON	Neon Lighted Sign	1	14	41020	ALL	Light Tube Holder	1
6	41301	LED	Lighted Sign (Not Shown)	1	15	41021	Domestic	Light Tube Holder Starter	1
7	55424	LED	Light Filter (Not Shown)	1	16	12502	ALL	Tube Lock	2
8	55394	LED	24VDC 20W Power Supply	1	17	41023	Domestic	Light Starter	1
9	39656	LED	LED Mounting Plate	1					
10	55379	LED	1W LED Strip	2					

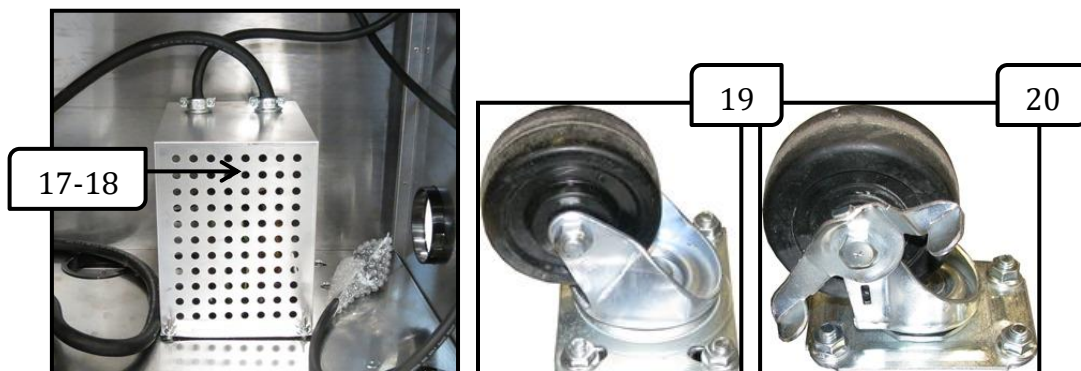
BASE PARTS LIST

ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	82698	ALL	Flush Mount Handle	2
2	50013	ALL	Magnet	2
3	68115	ALL	Magnet Spacer	1
4	83050	ALL	Door Catch Bracket	2
5	63752	ALL	Base Door Right	1
6	63751	ALL	Base Door Left	1
7	63418	ALL	Corn Bin Bracket	1
8	63417	ALL	Corn Bin	1
9	41349	ALL	Male Hinge Short Left	2
10	41355	ALL	Female Hinge Left	2
11	41350	ALL	Male Hinge Short Right	2
12	41354	ALL	Female Hinge Right	2
13	63716	Deep Well	Deep Well Weldment	1
14	63773	ALL	Drawer Slide Pair	1
15	41499	ALL	Oil Pump Wire Harness	1
16	16050	Domestic	Lead-In Cord Assy.	1
	82943	Export	Export Lead-In Cord	1
17	48646	Japan	1.5KVA Boost Transformer	1
18	82587EX	Japan	1.5KVATransformer Cover	1
19	37513	ALL	Swivel Caster W/O Lock	2
20	37514	ALL	Swivel Caster W Lock	2
21	67804	ALL	Bushing Snap	3



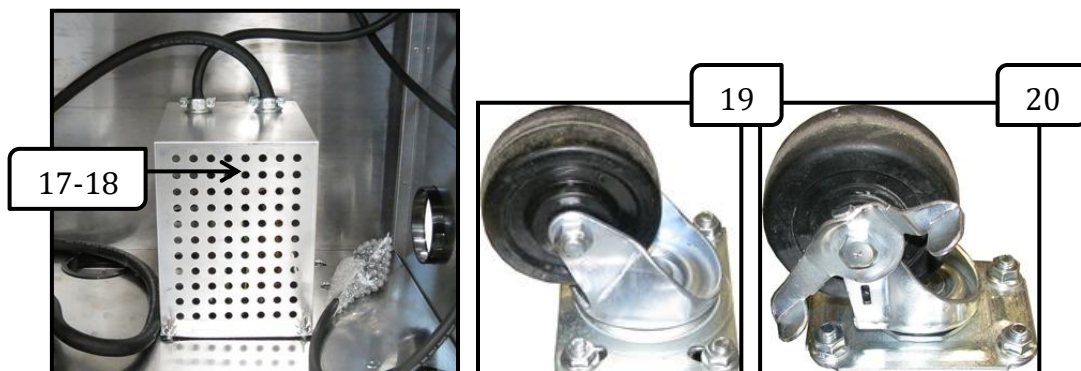
BASE PARTS LIST

ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	82698	ALL	Flush Mount Handle	2
2	50013	ALL	Magnet	2
3	68115	ALL	Magnet Spacer	1
4	83050	ALL	Door Catch Bracket	2
5	63752	ALL	Base Door Right	1
6	63751	ALL	Base Door Left	1
7	63418	ALL	Corn Bin Bracket	1
8	63417	ALL	Corn Bin	1
9	41349	ALL	Male Hinge Short Left	2
10	41355	ALL	Female Hinge Left	2
11	41350	ALL	Male Hinge Short Right	2
12	41354	ALL	Female Hinge Right	2
13	63716	Deep Well	Deep Well Weldment	1
14	63773	ALL	Drawer Slide Pair	1
15	41499	ALL	Oil Pump Wire Harness	1
16	16050	Domestic	Lead-In Cord Assy.	1
	82943	Export	Export Lead-In Cord	1
17	48646	Japan	1.5KVA Boost Transformer	1
18	82587EX	Japan	1.5KVATransformer Cover	1
19	37513	ALL	Swivel Caster W/O Lock	2
20	37514	ALL	Swivel Caster W Lock	2
21	67804	ALL	Bushing Snap	3



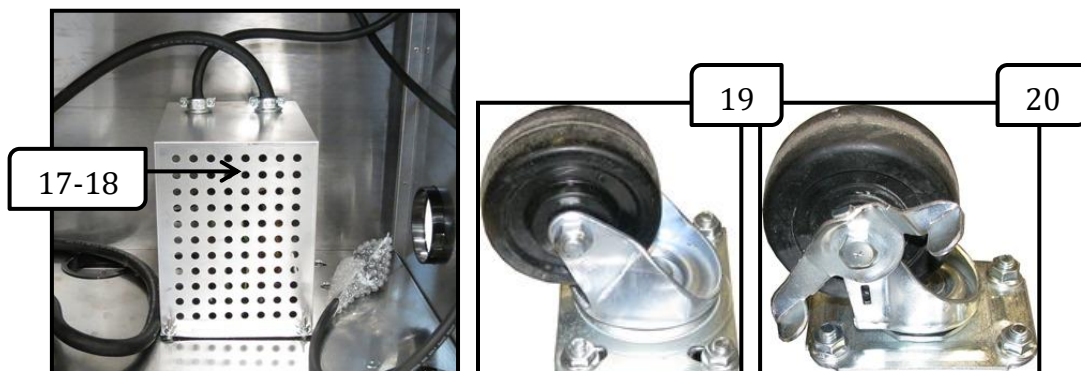
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ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	82698	ALL	Flush Mount Handle	2
2	50013	ALL	Magnet	2
3	68115	ALL	Magnet Spacer	1
4	83050	ALL	Door Catch Bracket	2
5	63752	ALL	Base Door Right	1
6	63751	ALL	Base Door Left	1
7	63418	ALL	Corn Bin Bracket	1
8	63417	ALL	Corn Bin	1
9	41349	ALL	Male Hinge Short Left	2
10	41355	ALL	Female Hinge Left	2
11	41350	ALL	Male Hinge Short Right	2
12	41354	ALL	Female Hinge Right	2
13	63716	Deep Well	Deep Well Weldment	1
14	63773	ALL	Drawer Slide Pair	1
15	41499	ALL	Oil Pump Wire Harness	1
16	16050	Domestic	Lead-In Cord Assy.	1
	82943	Export	Export Lead-In Cord	1
17	48646	Japan	1.5KVA Boost Transformer	1
18	82587EX	Japan	1.5KVATransformer Cover	1
19	37513	ALL	Swivel Caster W/O Lock	2
20	37514	ALL	Swivel Caster W Lock	2
21	67804	ALL	Bushing Snap	3



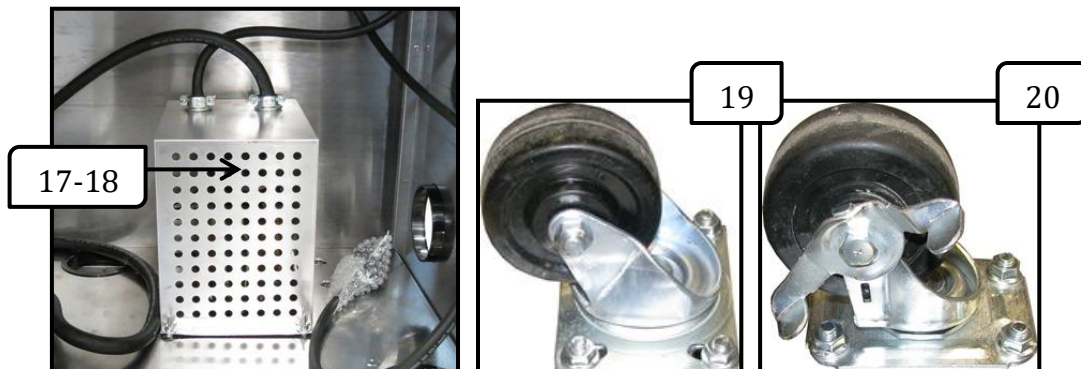
BASE PARTS LIST

ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	82698	ALL	Flush Mount Handle	2
2	50013	ALL	Magnet	2
3	68115	ALL	Magnet Spacer	1
4	83050	ALL	Door Catch Bracket	2
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7	63418	ALL	Corn Bin Bracket	1
8	63417	ALL	Corn Bin	1
9	41349	ALL	Male Hinge Short Left	2
10	41355	ALL	Female Hinge Left	2
11	41350	ALL	Male Hinge Short Right	2
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14	63773	ALL	Drawer Slide Pair	1
15	41499	ALL	Oil Pump Wire Harness	1
16	16050	Domestic	Lead-In Cord Assy.	1
	82943	Export	Export Lead-In Cord	1
17	48646	Japan	1.5KVA Boost Transformer	1
18	82587EX	Japan	1.5KVATransformer Cover	1
19	37513	ALL	Swivel Caster W/O Lock	2
20	37514	ALL	Swivel Caster W Lock	2
21	67804	ALL	Bushing Snap	3



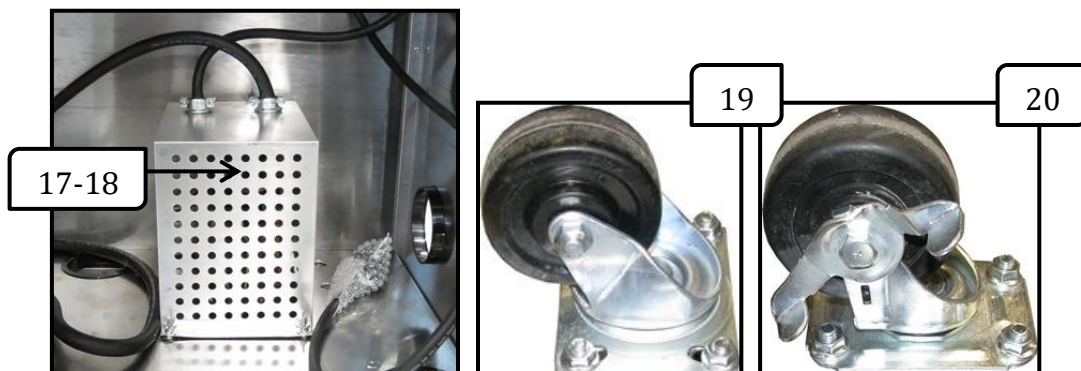
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8	63417	ALL	Corn Bin	1
9	41349	ALL	Male Hinge Short Left	2
10	41355	ALL	Female Hinge Left	2
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14	63773	ALL	Drawer Slide Pair	1
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	82943	Export	Export Lead-In Cord	1
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18	82587EX	Japan	1.5KVATransformer Cover	1
19	37513	ALL	Swivel Caster W/O Lock	2
20	37514	ALL	Swivel Caster W Lock	2
21	67804	ALL	Bushing Snap	3



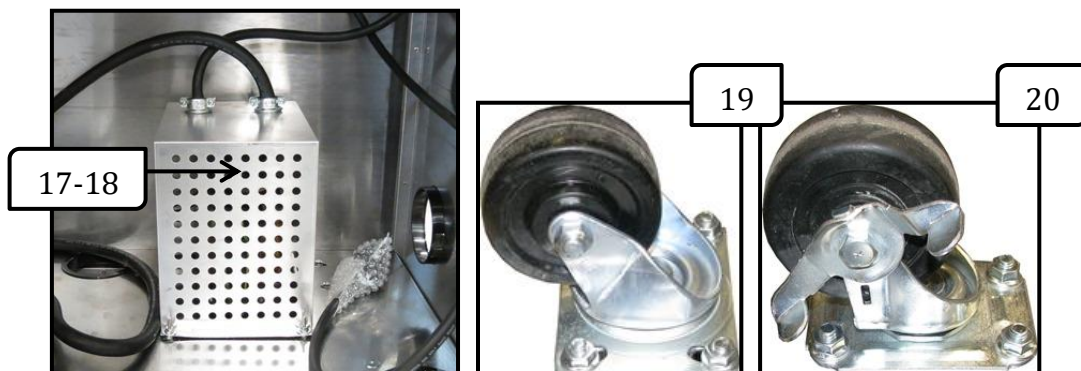
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8	63417	ALL	Corn Bin	1
9	41349	ALL	Male Hinge Short Left	2
10	41355	ALL	Female Hinge Left	2
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14	63773	ALL	Drawer Slide Pair	1
15	41499	ALL	Oil Pump Wire Harness	1
16	16050	Domestic	Lead-In Cord Assy.	1
	82943	Export	Export Lead-In Cord	1
17	48646	Japan	1.5KVA Boost Transformer	1
18	82587EX	Japan	1.5KVATransformer Cover	1
19	37513	ALL	Swivel Caster W/O Lock	2
20	37514	ALL	Swivel Caster W Lock	2
21	67804	ALL	Bushing Snap	3



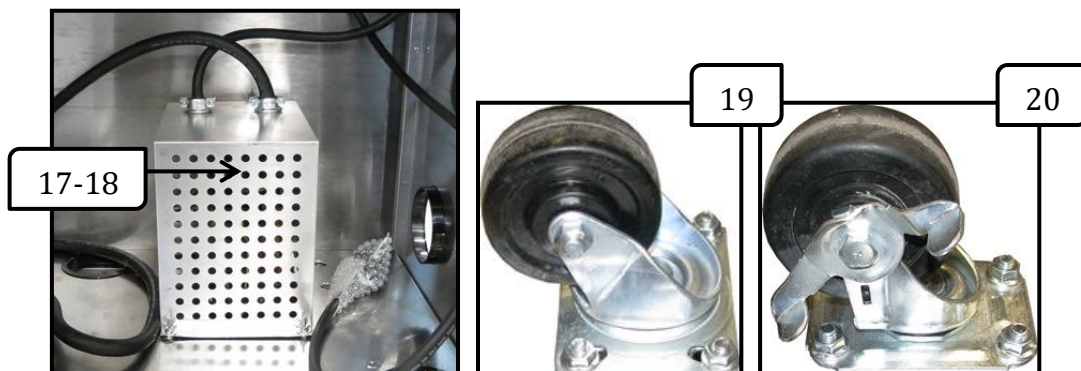
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7	63418	ALL	Corn Bin Bracket	1
8	63417	ALL	Corn Bin	1
9	41349	ALL	Male Hinge Short Left	2
10	41355	ALL	Female Hinge Left	2
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14	63773	ALL	Drawer Slide Pair	1
15	41499	ALL	Oil Pump Wire Harness	1
16	16050	Domestic	Lead-In Cord Assy.	1
	82943	Export	Export Lead-In Cord	1
17	48646	Japan	1.5KVA Boost Transformer	1
18	82587EX	Japan	1.5KVATransformer Cover	1
19	37513	ALL	Swivel Caster W/O Lock	2
20	37514	ALL	Swivel Caster W Lock	2
21	67804	ALL	Bushing Snap	3



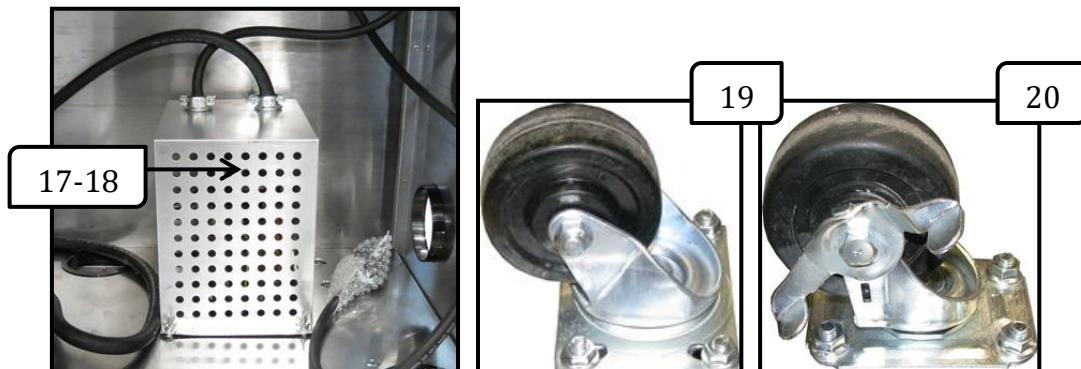
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14	63773	ALL	Drawer Slide Pair	1
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	82943	Export	Export Lead-In Cord	1
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19	37513	ALL	Swivel Caster W/O Lock	2
20	37514	ALL	Swivel Caster W Lock	2
21	67804	ALL	Bushing Snap	3



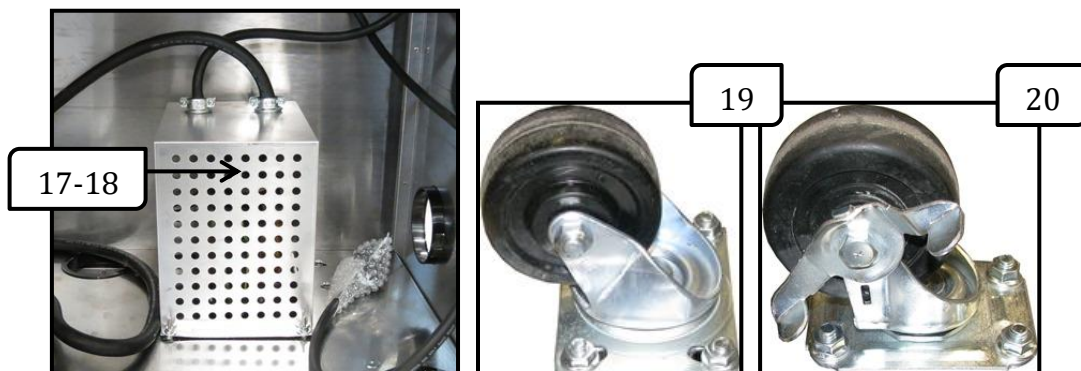
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8	63417	ALL	Corn Bin	1
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14	63773	ALL	Drawer Slide Pair	1
15	41499	ALL	Oil Pump Wire Harness	1
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	82943	Export	Export Lead-In Cord	1
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19	37513	ALL	Swivel Caster W/O Lock	2
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21	67804	ALL	Bushing Snap	3



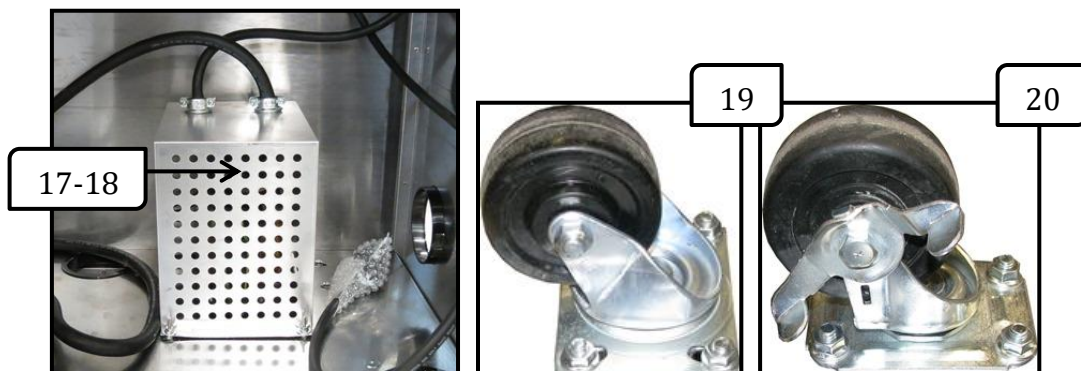
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14	63773	ALL	Drawer Slide Pair	1
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	82943	Export	Export Lead-In Cord	1
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18	82587EX	Japan	1.5KVATransformer Cover	1
19	37513	ALL	Swivel Caster W/O Lock	2
20	37514	ALL	Swivel Caster W Lock	2
21	67804	ALL	Bushing Snap	3



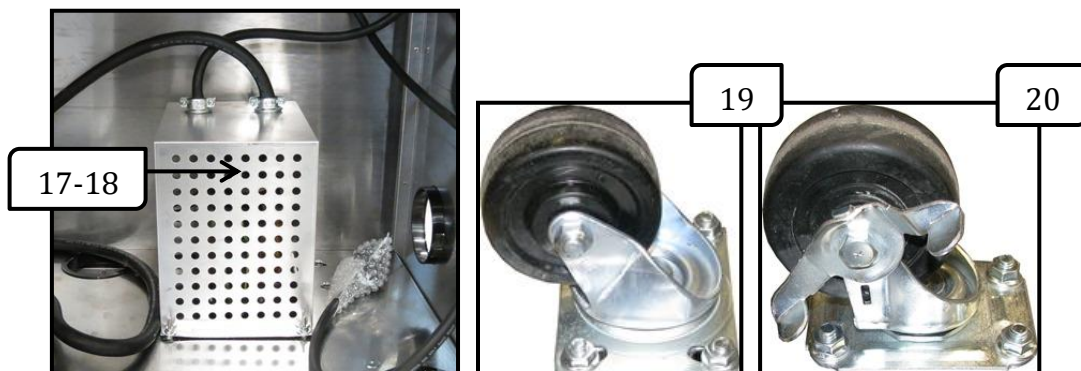
BASE PARTS LIST

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8	63417	ALL	Corn Bin	1
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10	41355	ALL	Female Hinge Left	2
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14	63773	ALL	Drawer Slide Pair	1
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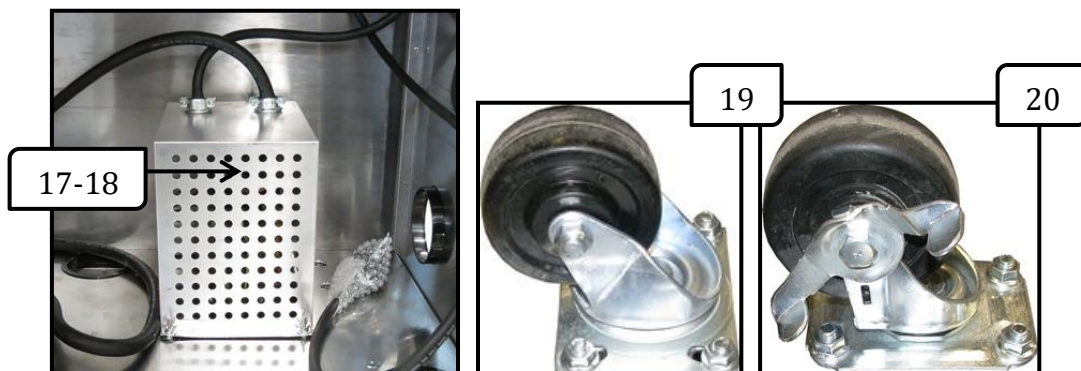
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14	63773	ALL	Drawer Slide Pair	1
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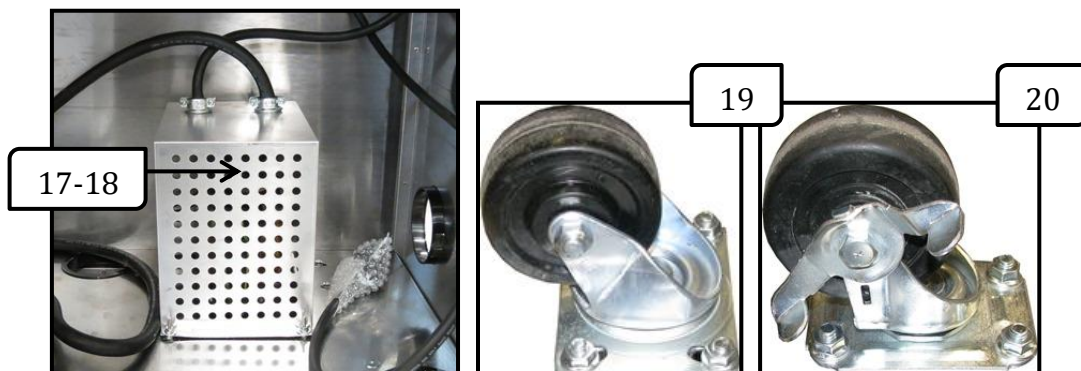
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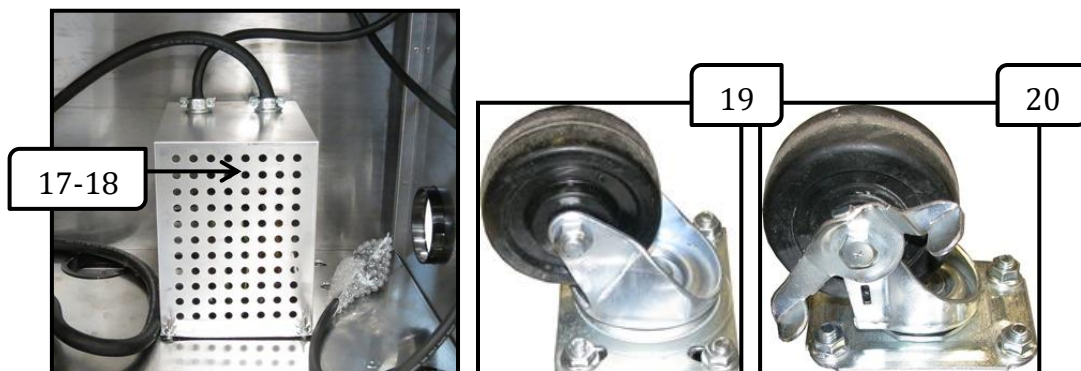
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8	63417	ALL	Corn Bin	1
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14	63773	ALL	Drawer Slide Pair	1
15	41499	ALL	Oil Pump Wire Harness	1
16	16050	Domestic	Lead-In Cord Assy.	1
	82943	Export	Export Lead-In Cord	1
17	48646	Japan	1.5KVA Boost Transformer	1
18	82587EX	Japan	1.5KVATransformer Cover	1
19	37513	ALL	Swivel Caster W/O Lock	2
20	37514	ALL	Swivel Caster W Lock	2
21	67804	ALL	Bushing Snap	3



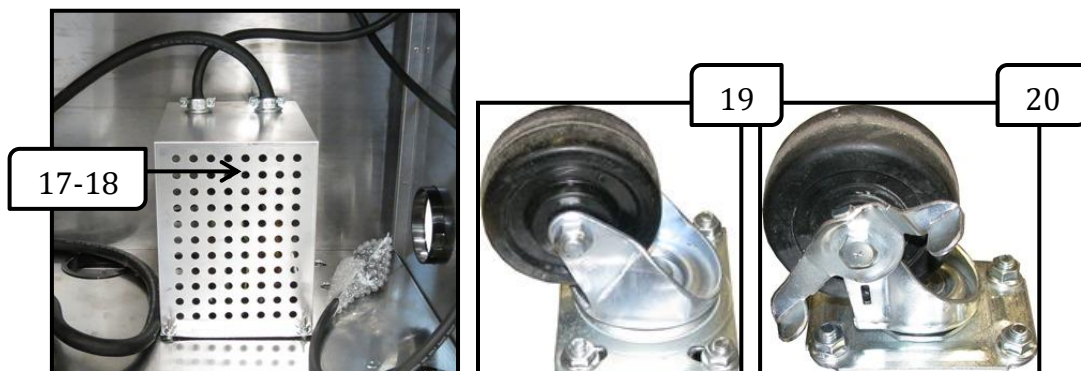
BASE PARTS LIST

ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	82698	ALL	Flush Mount Handle	2
2	50013	ALL	Magnet	2
3	68115	ALL	Magnet Spacer	1
4	83050	ALL	Door Catch Bracket	2
5	63752	ALL	Base Door Right	1
6	63751	ALL	Base Door Left	1
7	63418	ALL	Corn Bin Bracket	1
8	63417	ALL	Corn Bin	1
9	41349	ALL	Male Hinge Short Left	2
10	41355	ALL	Female Hinge Left	2
11	41350	ALL	Male Hinge Short Right	2
12	41354	ALL	Female Hinge Right	2
13	63716	Deep Well	Deep Well Weldment	1
14	63773	ALL	Drawer Slide Pair	1
15	41499	ALL	Oil Pump Wire Harness	1
16	16050	Domestic	Lead-In Cord Assy.	1
	82943	Export	Export Lead-In Cord	1
17	48646	Japan	1.5KVA Boost Transformer	1
18	82587EX	Japan	1.5KVATransformer Cover	1
19	37513	ALL	Swivel Caster W/O Lock	2
20	37514	ALL	Swivel Caster W Lock	2
21	67804	ALL	Bushing Snap	3



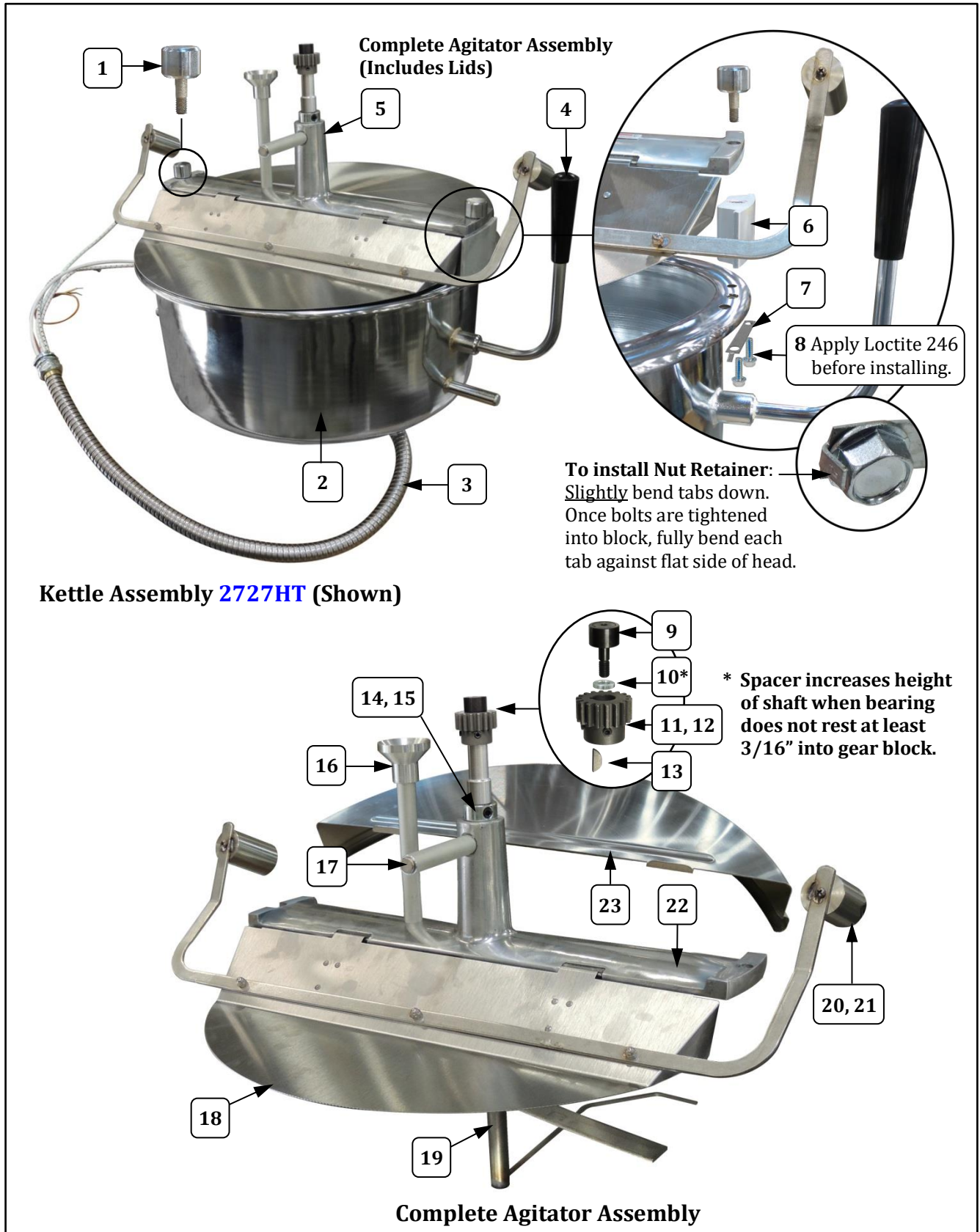
BASE PARTS LIST

ITEM	PART NO.	MODEL(S)	PART NAME	QTY.
1	82698	ALL	Flush Mount Handle	2
2	50013	ALL	Magnet	2
3	68115	ALL	Magnet Spacer	1
4	83050	ALL	Door Catch Bracket	2
5	63752	ALL	Base Door Right	1
6	63751	ALL	Base Door Left	1
7	63418	ALL	Corn Bin Bracket	1
8	63417	ALL	Corn Bin	1
9	41349	ALL	Male Hinge Short Left	2
10	41355	ALL	Female Hinge Left	2
11	41350	ALL	Male Hinge Short Right	2
12	41354	ALL	Female Hinge Right	2
13	63716	Deep Well	Deep Well Weldment	1
14	63773	ALL	Drawer Slide Pair	1
15	41499	ALL	Oil Pump Wire Harness	1
16	16050	Domestic	Lead-In Cord Assy.	1
	82943	Export	Export Lead-In Cord	1
17	48646	Japan	1.5KVA Boost Transformer	1
18	82587EX	Japan	1.5KVATransformer Cover	1
19	37513	ALL	Swivel Caster W/O Lock	2
20	37514	ALL	Swivel Caster W Lock	2
21	67804	ALL	Bushing Snap	3



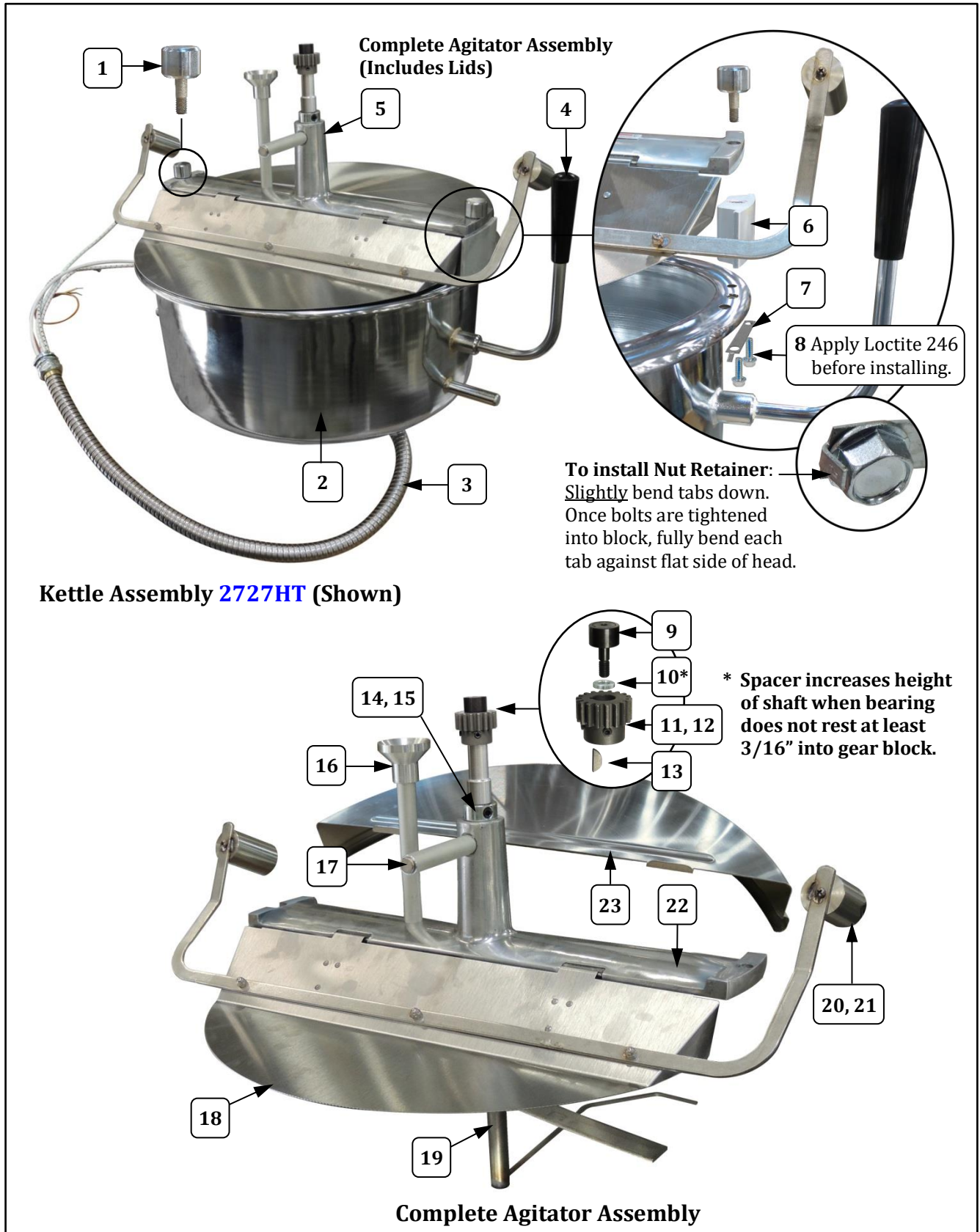


52 oz. Kettle Assembly – 2727HT (Domestic), 2727HTX (Export)



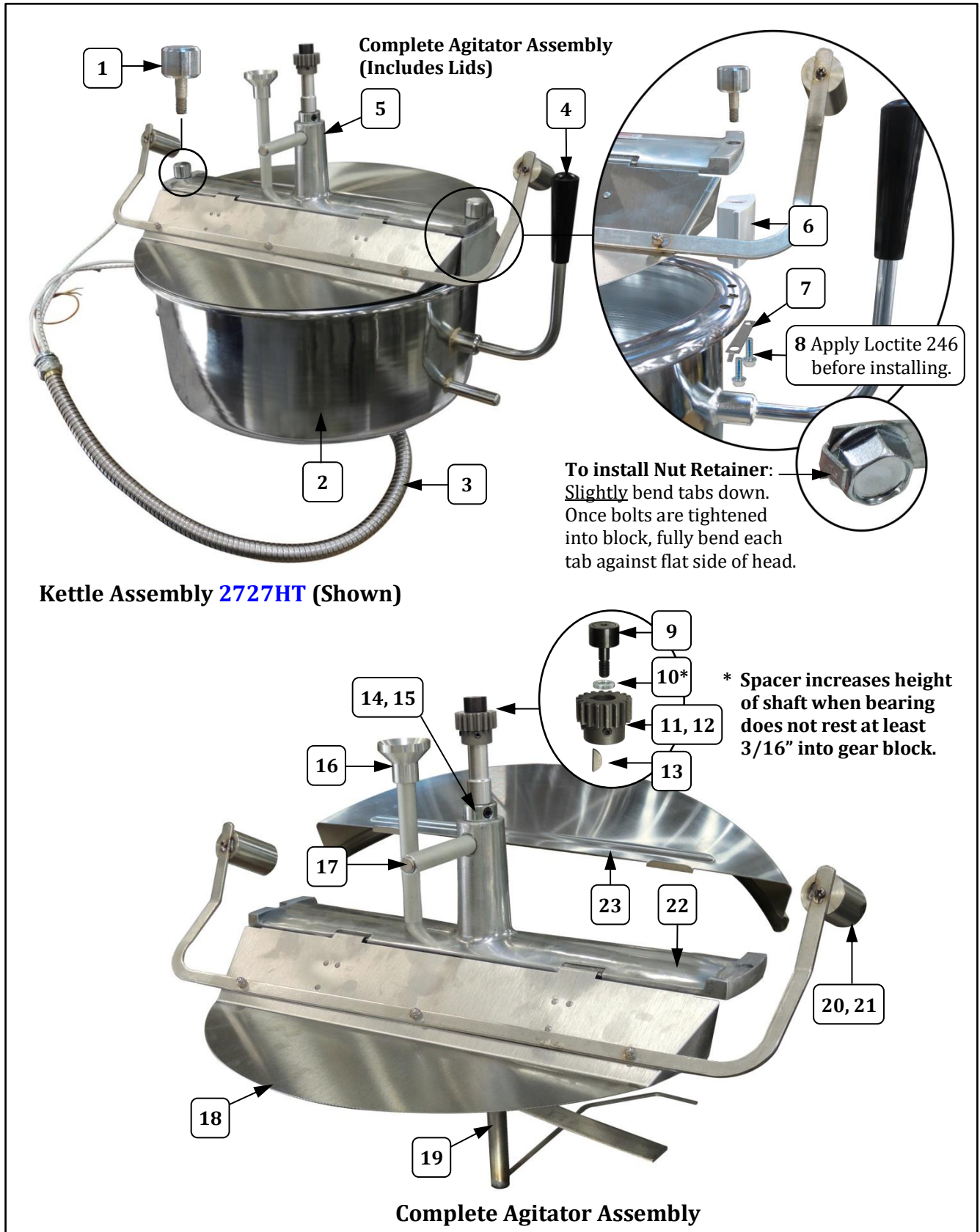


52 oz. Kettle Assembly – 2727HT (Domestic), 2727HTX (Export)





52 oz. Kettle Assembly – 2727HT (Domestic), 2727HTX (Export)





52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

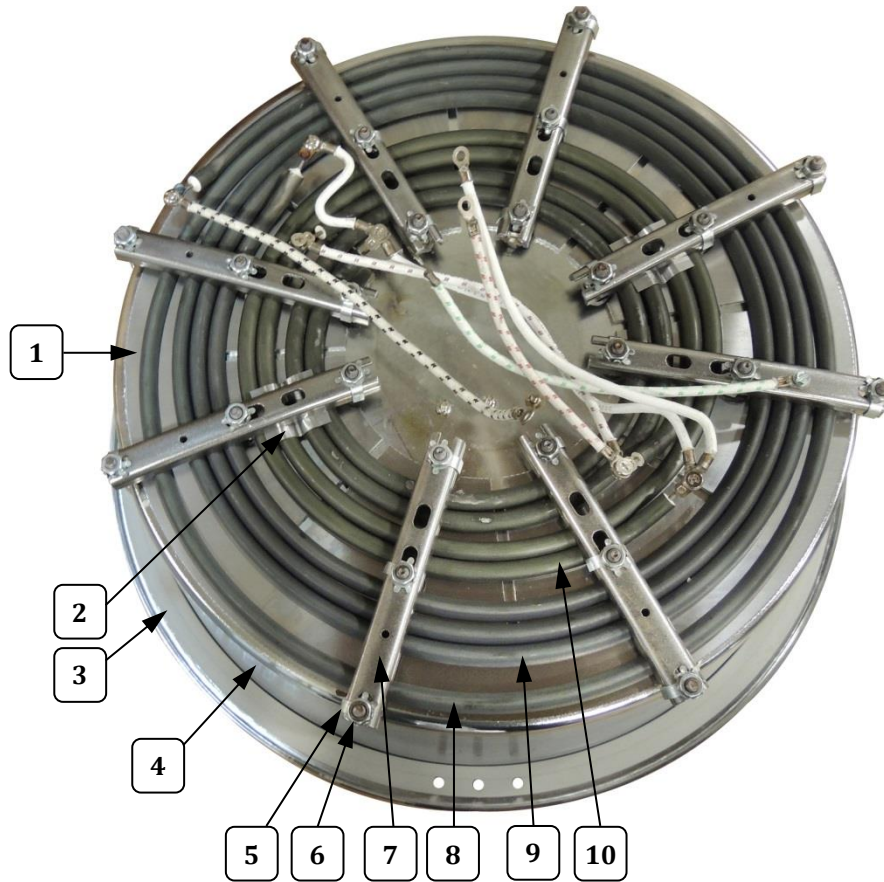
Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917



52 oz. Kettle Assembly – 2727HT, 2727HTX - Parts List

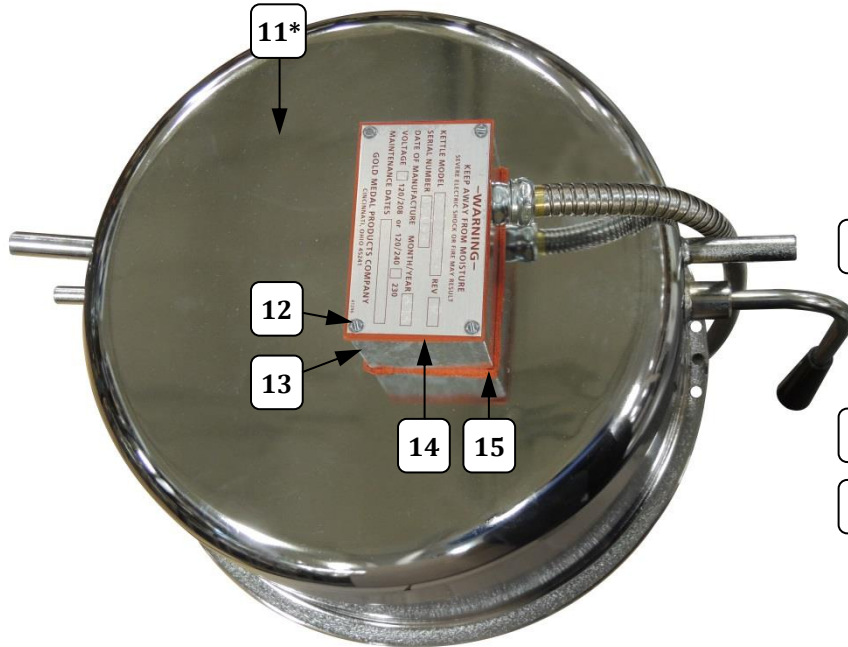
Item	Parts Description	Part Number	
		2727HT	2727HTX
1	CROSSBAR FASTENER	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	55300	48966EX
3	KETTLE LEAD ASSEMBLY	55299	55299
4	DUMP HANDLE PLASTIC	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094
7	NUT RETAINER	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
11	SPUR GEAR	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917

52 oz. Kettle Bottom Assembly – 2727HT, 2727HTX

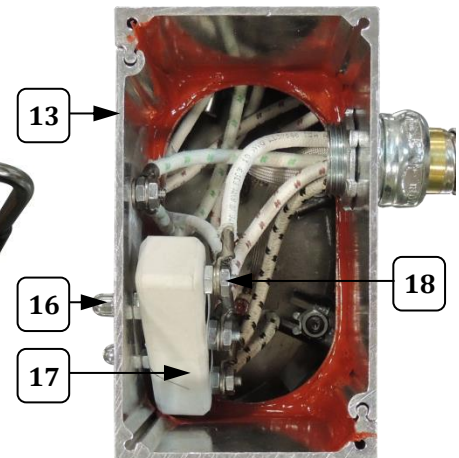


Element View - Interior

* See Parts List for note
On Pass Thru Models.

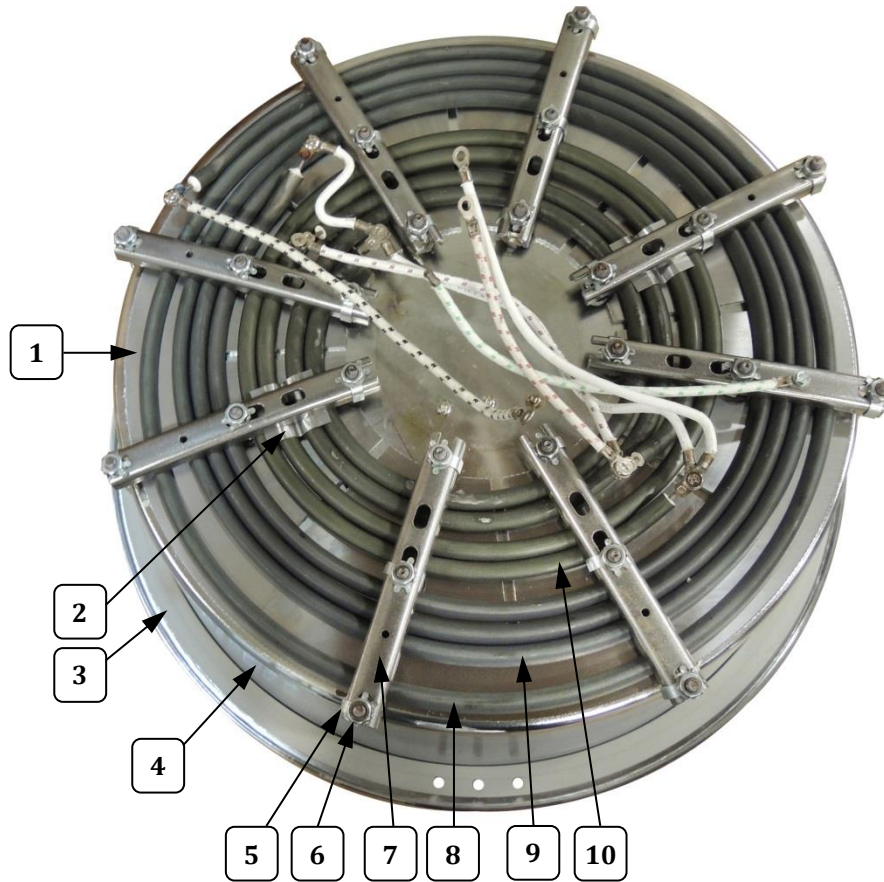


Kettle Shell - Bottom View



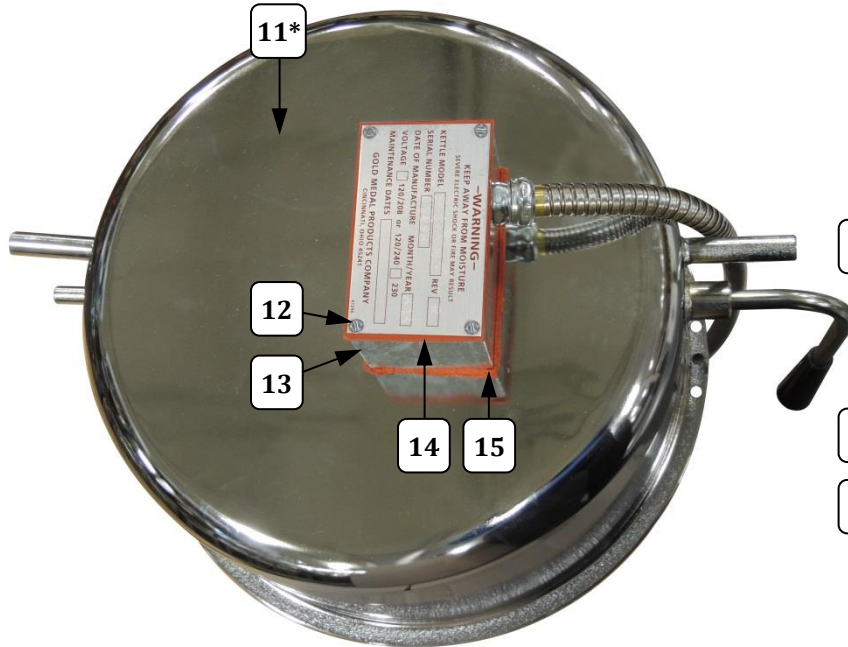
Junction Box Interior View

52 oz. Kettle Bottom Assembly – 2727HT, 2727HTX

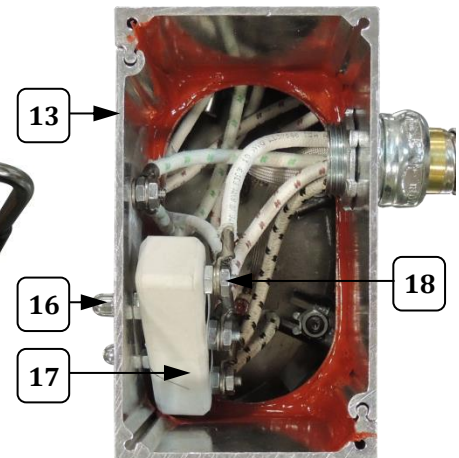


Element View - Interior

* See Parts List for note
On Pass Thru Models.



Kettle Shell - Bottom View



Junction Box Interior View



52 oz. Kettle Bottom Assembly – 2727HT, 2727HTX – Parts List

Item	Part Description	Part Number	
		2727HT	2727HTX
	RH KETTLE BOTTOM ASSY (Complete Assembly - includes all parts listed below)	55300	48966EX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968
2	ELEMENT SHIM	68787	68787
3	KETTLE GASKET	48958	48958
4	52 OZ KETTLE WELDED ASSY	48957	48957
5	NUT RETAINER	50190	50190
6	HEX NUT 1/4-20	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780
8	HEAT ELEMENT, 2700W	46491	46498
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL WELD	48959	48959
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
16	ACORN NUT #8-32	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129
18	8-32 HEX M/S NUT	74149	74149



52 oz. Kettle Bottom Assembly – 2727HT, 2727HTX – Parts List

Item	Part Description	Part Number	
		2727HT	2727HTX
	RH KETTLE BOTTOM ASSY (Complete Assembly - includes all parts listed below)	55300	48966EX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968
2	ELEMENT SHIM	68787	68787
3	KETTLE GASKET	48958	48958
4	52 OZ KETTLE WELDED ASSY	48957	48957
5	NUT RETAINER	50190	50190
6	HEX NUT 1/4-20	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780
8	HEAT ELEMENT, 2700W	46491	46498
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL WELD	48959	48959
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
16	ACORN NUT #8-32	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129
18	8-32 HEX M/S NUT	74149	74149



52 oz. Kettle Bottom Assembly – 2727HT, 2727HTX – Parts List

Item	Part Description	Part Number	
		2727HT	2727HTX
	RH KETTLE BOTTOM ASSY (Complete Assembly - includes all parts listed below)	55300	48966EX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968
2	ELEMENT SHIM	68787	68787
3	KETTLE GASKET	48958	48958
4	52 OZ KETTLE WELDED ASSY	48957	48957
5	NUT RETAINER	50190	50190
6	HEX NUT 1/4-20	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780
8	HEAT ELEMENT, 2700W	46491	46498
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL WELD	48959	48959
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
16	ACORN NUT #8-32	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129
18	8-32 HEX M/S NUT	74149	74149



52 oz. Kettle Bottom Assembly – 2727HT, 2727HTX – Parts List

Item	Part Description	Part Number	
		2727HT	2727HTX
	RH KETTLE BOTTOM ASSY (Complete Assembly - includes all parts listed below)	55300	48966EX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968
2	ELEMENT SHIM	68787	68787
3	KETTLE GASKET	48958	48958
4	52 OZ KETTLE WELDED ASSY	48957	48957
5	NUT RETAINER	50190	50190
6	HEX NUT 1/4-20	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780
8	HEAT ELEMENT, 2700W	46491	46498
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL WELD	48959	48959
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
16	ACORN NUT #8-32	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129
18	8-32 HEX M/S NUT	74149	74149



52 oz. Kettle Bottom Assembly – 2727HT, 2727HTX – Parts List

Item	Part Description	Part Number	
		2727HT	2727HTX
	RH KETTLE BOTTOM ASSY (Complete Assembly - includes all parts listed below)	55300	48966EX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968
2	ELEMENT SHIM	68787	68787
3	KETTLE GASKET	48958	48958
4	52 OZ KETTLE WELDED ASSY	48957	48957
5	NUT RETAINER	50190	50190
6	HEX NUT 1/4-20	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780
8	HEAT ELEMENT, 2700W	46491	46498
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL WELD	48959	48959
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
16	ACORN NUT #8-32	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129
18	8-32 HEX M/S NUT	74149	74149



52 oz. Kettle Bottom Assembly – 2727HT, 2727HTX – Parts List

Item	Part Description	Part Number	
		2727HT	2727HTX
	RH KETTLE BOTTOM ASSY (Complete Assembly - includes all parts listed below)	55300	48966EX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968
2	ELEMENT SHIM	68787	68787
3	KETTLE GASKET	48958	48958
4	52 OZ KETTLE WELDED ASSY	48957	48957
5	NUT RETAINER	50190	50190
6	HEX NUT 1/4-20	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780
8	HEAT ELEMENT, 2700W	46491	46498
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL WELD	48959	48959
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
16	ACORN NUT #8-32	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129
18	8-32 HEX M/S NUT	74149	74149



52 oz. Kettle Bottom Assembly – 2727HT, 2727HTX – Parts List

Item	Part Description	Part Number	
		2727HT	2727HTX
	RH KETTLE BOTTOM ASSY (Complete Assembly - includes all parts listed below)	55300	48966EX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968
2	ELEMENT SHIM	68787	68787
3	KETTLE GASKET	48958	48958
4	52 OZ KETTLE WELDED ASSY	48957	48957
5	NUT RETAINER	50190	50190
6	HEX NUT 1/4-20	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780
8	HEAT ELEMENT, 2700W	46491	46498
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL WELD	48959	48959
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
16	ACORN NUT #8-32	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129
18	8-32 HEX M/S NUT	74149	74149



52 oz. Kettle Bottom Assembly – 2727HT, 2727HTX – Parts List

Item	Part Description	Part Number	
		2727HT	2727HTX
	RH KETTLE BOTTOM ASSY (Complete Assembly - includes all parts listed below)	55300	48966EX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968
2	ELEMENT SHIM	68787	68787
3	KETTLE GASKET	48958	48958
4	52 OZ KETTLE WELDED ASSY	48957	48957
5	NUT RETAINER	50190	50190
6	HEX NUT 1/4-20	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780
8	HEAT ELEMENT, 2700W	46491	46498
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL WELD	48959	48959
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
16	ACORN NUT #8-32	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129
18	8-32 HEX M/S NUT	74149	74149



52 oz. Kettle Bottom Assembly – 2727HT, 2727HTX – Parts List

Item	Part Description	Part Number	
		2727HT	2727HTX
	RH KETTLE BOTTOM ASSY (Complete Assembly - includes all parts listed below)	55300	48966EX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968
2	ELEMENT SHIM	68787	68787
3	KETTLE GASKET	48958	48958
4	52 OZ KETTLE WELDED ASSY	48957	48957
5	NUT RETAINER	50190	50190
6	HEX NUT 1/4-20	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780
8	HEAT ELEMENT, 2700W	46491	46498
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL WELD	48959	48959
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
16	ACORN NUT #8-32	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129
18	8-32 HEX M/S NUT	74149	74149



52 oz. Kettle Bottom Assembly – 2727HT, 2727HTX – Parts List

Item	Part Description	Part Number	
		2727HT	2727HTX
	RH KETTLE BOTTOM ASSY (Complete Assembly - includes all parts listed below)	55300	48966EX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968
2	ELEMENT SHIM	68787	68787
3	KETTLE GASKET	48958	48958
4	52 OZ KETTLE WELDED ASSY	48957	48957
5	NUT RETAINER	50190	50190
6	HEX NUT 1/4-20	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780
8	HEAT ELEMENT, 2700W	46491	46498
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL WELD	48959	48959
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
16	ACORN NUT #8-32	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129
18	8-32 HEX M/S NUT	74149	74149



52 oz. Kettle Bottom Assembly – 2727HT, 2727HTX – Parts List

Item	Part Description	Part Number	
		2727HT	2727HTX
	RH KETTLE BOTTOM ASSY (Complete Assembly - includes all parts listed below)	55300	48966EX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968
2	ELEMENT SHIM	68787	68787
3	KETTLE GASKET	48958	48958
4	52 OZ KETTLE WELDED ASSY	48957	48957
5	NUT RETAINER	50190	50190
6	HEX NUT 1/4-20	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780
8	HEAT ELEMENT, 2700W	46491	46498
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL WELD	48959	48959
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
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15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
16	ACORN NUT #8-32	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129
18	8-32 HEX M/S NUT	74149	74149



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7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780
8	HEAT ELEMENT, 2700W	46491	46498
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL WELD	48959	48959
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
16	ACORN NUT #8-32	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129
18	8-32 HEX M/S NUT	74149	74149



52 oz. Kettle Bottom Assembly – 2727HT, 2727HTX – Parts List

Item	Part Description	Part Number	
		2727HT	2727HTX
	RH KETTLE BOTTOM ASSY (Complete Assembly - includes all parts listed below)	55300	48966EX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968
2	ELEMENT SHIM	68787	68787
3	KETTLE GASKET	48958	48958
4	52 OZ KETTLE WELDED ASSY	48957	48957
5	NUT RETAINER	50190	50190
6	HEX NUT 1/4-20	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780
8	HEAT ELEMENT, 2700W	46491	46498
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL WELD	48959	48959
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963
16	ACORN NUT #8-32	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129
18	8-32 HEX M/S NUT	74149	74149



52 oz. Kettle Bottom Assembly – 2727HT, 2727HTX – Parts List

Item	Part Description	Part Number	
		2727HT	2727HTX
	RH KETTLE BOTTOM ASSY (Complete Assembly - includes all parts listed below)	55300	48966EX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968
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3	KETTLE GASKET	48958	48958
4	52 OZ KETTLE WELDED ASSY	48957	48957
5	NUT RETAINER	50190	50190
6	HEX NUT 1/4-20	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780
8	HEAT ELEMENT, 2700W	46491	46498
9	TUBULAR ELEMENT, 1800W	48650	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL WELD	48959	48959
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379
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52 oz. Kettle Bottom Assembly – 2727HT, 2727HTX – Parts List

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		2727HT	2727HTX
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52 oz. Kettle Bottom Assembly – 2727HT, 2727HTX – Parts List

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52 oz. Kettle Bottom Assembly – 2727HT, 2727HTX – Parts List

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52 oz. Kettle Bottom Assembly – 2727HT, 2727HTX – Parts List

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52 oz. Kettle Bottom Assembly – 2727HT, 2727HTX – Parts List

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10	TUBULAR ELEMENT, 1050W	48651	48651EX
11	KETTLE SHELL WELD	48959	48959
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16	ACORN NUT #8-32	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129
18	8-32 HEX M/S NUT	74149	74149



Top Motor Plate

Item	Part No.	Model(s)	Part Description	Qty.
1	47047	ALL	LAMP HOLDER	2
2	49584	ALL	RECESSED LIGHT COVER	2
3	41015	DOMESTIC	115V EXHAUST BLOWER	1
	41965	EXPORT	220V EXHAUST BLOWER	
4	46107	ALL	MOTOR CAPICATOR	1
5	41449B	DOMESTIC	KETTLE DRIVE MOTOR	1
	41500B	EXPORT	KETTLE DRIVE MOTOR	
6	41001	ALL	TEMPRATURE CONTROL	1
7	47208	ALL	TERMINAL BLOCK	1
8	41640	DOMESTIC	120V 8W FOIL ELEMENT	1
	41640EX	EXPORT	230V 8W FOIL ELEMENT	
9	41047	ALL	OIL LINE TUBING	5'
10	62252	ALL	DIN RAIL	1
11	55223	DOMESTIC	26A CIRCUIT BREAKER	1
	55224	EXPORT	10A CIRCUIT BREAKER	
12	47364	DOMESTIC	15A CIRCUIT BREAKER	2
	48659	EXPORT	10A CIRCUIT BREAKER	
13	55219	DOMESTIC	30A DPST CONTROL RELAY	2
	55562	EXPORT	IEC CONTACTOR 4 POLE 30A	
	55219	FLEXI-POP	RELAY, 30A DPST 120V	3
14	62666	ALL	FILTER SPRING CLIPS	3
15	41918	ALL	BLOWER BOX WELDMENT	1
16	89087	ALL	240VAC TRANSIENT FILTER	2
17	55293	ALL	3/4IN PLATE, HARD WIRE	1
18	48301	ALL	CAPACITOR STRAP	1
19	48673	FLEXI-POP	HEAT SINK (not shown)	1
20	48675	FLEXI-POP	PHASE CONTROL (not shown)	1
21	48645	FLEXI-POP	RELAY, 120VAC, DPDT (not shown)	2



Top Motor Plate

Item	Part No.	Model(s)	Part Description	Qty.
1	47047	ALL	LAMP HOLDER	2
2	49584	ALL	RECESSED LIGHT COVER	2
3	41015	DOMESTIC	115V EXHAUST BLOWER	1
	41965	EXPORT	220V EXHAUST BLOWER	
4	46107	ALL	MOTOR CAPICATOR	1
5	41449B	DOMESTIC	KETTLE DRIVE MOTOR	1
	41500B	EXPORT	KETTLE DRIVE MOTOR	
6	41001	ALL	TEMPRATURE CONTROL	1
7	47208	ALL	TERMINAL BLOCK	1
8	41640	DOMESTIC	120V 8W FOIL ELEMENT	1
	41640EX	EXPORT	230V 8W FOIL ELEMENT	
9	41047	ALL	OIL LINE TUBING	5'
10	62252	ALL	DIN RAIL	1
11	55223	DOMESTIC	26A CIRCUIT BREAKER	1
	55224	EXPORT	10A CIRCUIT BREAKER	
12	47364	DOMESTIC	15A CIRCUIT BREAKER	2
	48659	EXPORT	10A CIRCUIT BREAKER	
13	55219	DOMESTIC	30A DPST CONTROL RELAY	2
	55562	EXPORT	IEC CONTACTOR 4 POLE 30A	
	55219	FLEXI-POP	RELAY, 30A DPST 120V	3
14	62666	ALL	FILTER SPRING CLIPS	3
15	41918	ALL	BLOWER BOX WELDMENT	1
16	89087	ALL	240VAC TRANSIENT FILTER	2
17	55293	ALL	3/4IN PLATE, HARD WIRE	1
18	48301	ALL	CAPACITOR STRAP	1
19	48673	FLEXI-POP	HEAT SINK (not shown)	1
20	48675	FLEXI-POP	PHASE CONTROL (not shown)	1
21	48645	FLEXI-POP	RELAY, 120VAC, DPDT (not shown)	2



Top Motor Plate

Item	Part No.	Model(s)	Part Description	Qty.
1	47047	ALL	LAMP HOLDER	2
2	49584	ALL	RECESSED LIGHT COVER	2
3	41015	DOMESTIC	115V EXHAUST BLOWER	1
	41965	EXPORT	220V EXHAUST BLOWER	
4	46107	ALL	MOTOR CAPICATOR	1
5	41449B	DOMESTIC	KETTLE DRIVE MOTOR	1
	41500B	EXPORT	KETTLE DRIVE MOTOR	
6	41001	ALL	TEMPRATURE CONTROL	1
7	47208	ALL	TERMINAL BLOCK	1
8	41640	DOMESTIC	120V 8W FOIL ELEMENT	1
	41640EX	EXPORT	230V 8W FOIL ELEMENT	
9	41047	ALL	OIL LINE TUBING	5'
10	62252	ALL	DIN RAIL	1
11	55223	DOMESTIC	26A CIRCUIT BREAKER	1
	55224	EXPORT	10A CIRCUIT BREAKER	
12	47364	DOMESTIC	15A CIRCUIT BREAKER	2
	48659	EXPORT	10A CIRCUIT BREAKER	
13	55219	DOMESTIC	30A DPST CONTROL RELAY	2
	55562	EXPORT	IEC CONTACTOR 4 POLE 30A	
	55219	FLEXI-POP	RELAY, 30A DPST 120V	3
14	62666	ALL	FILTER SPRING CLIPS	3
15	41918	ALL	BLOWER BOX WELDMENT	1
16	89087	ALL	240VAC TRANSIENT FILTER	2
17	55293	ALL	3/4IN PLATE, HARD WIRE	1
18	48301	ALL	CAPACITOR STRAP	1
19	48673	FLEXI-POP	HEAT SINK (not shown)	1
20	48675	FLEXI-POP	PHASE CONTROL (not shown)	1
21	48645	FLEXI-POP	RELAY, 120VAC, DPDT (not shown)	2



Top Motor Plate

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	41500B	EXPORT	KETTLE DRIVE MOTOR	
6	41001	ALL	TEMPRATURE CONTROL	1
7	47208	ALL	TERMINAL BLOCK	1
8	41640	DOMESTIC	120V 8W FOIL ELEMENT	1
	41640EX	EXPORT	230V 8W FOIL ELEMENT	
9	41047	ALL	OIL LINE TUBING	5'
10	62252	ALL	DIN RAIL	1
11	55223	DOMESTIC	26A CIRCUIT BREAKER	1
	55224	EXPORT	10A CIRCUIT BREAKER	
12	47364	DOMESTIC	15A CIRCUIT BREAKER	2
	48659	EXPORT	10A CIRCUIT BREAKER	
13	55219	DOMESTIC	30A DPST CONTROL RELAY	2
	55562	EXPORT	IEC CONTACTOR 4 POLE 30A	
	55219	FLEXI-POP	RELAY, 30A DPST 120V	3
14	62666	ALL	FILTER SPRING CLIPS	3
15	41918	ALL	BLOWER BOX WELDMENT	1
16	89087	ALL	240VAC TRANSIENT FILTER	2
17	55293	ALL	3/4IN PLATE, HARD WIRE	1
18	48301	ALL	CAPACITOR STRAP	1
19	48673	FLEXI-POP	HEAT SINK (not shown)	1
20	48675	FLEXI-POP	PHASE CONTROL (not shown)	1
21	48645	FLEXI-POP	RELAY, 120VAC, DPDT (not shown)	2



Top Motor Plate

Item	Part No.	Model(s)	Part Description	Qty.
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4	46107	ALL	MOTOR CAPICATOR	1
5	41449B	DOMESTIC	KETTLE DRIVE MOTOR	1
	41500B	EXPORT	KETTLE DRIVE MOTOR	
6	41001	ALL	TEMPRATURE CONTROL	1
7	47208	ALL	TERMINAL BLOCK	1
8	41640	DOMESTIC	120V 8W FOIL ELEMENT	1
	41640EX	EXPORT	230V 8W FOIL ELEMENT	
9	41047	ALL	OIL LINE TUBING	5'
10	62252	ALL	DIN RAIL	1
11	55223	DOMESTIC	26A CIRCUIT BREAKER	1
	55224	EXPORT	10A CIRCUIT BREAKER	
12	47364	DOMESTIC	15A CIRCUIT BREAKER	2
	48659	EXPORT	10A CIRCUIT BREAKER	
13	55219	DOMESTIC	30A DPST CONTROL RELAY	2
	55562	EXPORT	IEC CONTACTOR 4 POLE 30A	
	55219	FLEXI-POP	RELAY, 30A DPST 120V	3
14	62666	ALL	FILTER SPRING CLIPS	3
15	41918	ALL	BLOWER BOX WELDMENT	1
16	89087	ALL	240VAC TRANSIENT FILTER	2
17	55293	ALL	3/4IN PLATE, HARD WIRE	1
18	48301	ALL	CAPACITOR STRAP	1
19	48673	FLEXI-POP	HEAT SINK (not shown)	1
20	48675	FLEXI-POP	PHASE CONTROL (not shown)	1
21	48645	FLEXI-POP	RELAY, 120VAC, DPDT (not shown)	2



Top Motor Plate

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	41965	EXPORT	220V EXHAUST BLOWER	
4	46107	ALL	MOTOR CAPICATOR	1
5	41449B	DOMESTIC	KETTLE DRIVE MOTOR	1
	41500B	EXPORT	KETTLE DRIVE MOTOR	
6	41001	ALL	TEMPRATURE CONTROL	1
7	47208	ALL	TERMINAL BLOCK	1
8	41640	DOMESTIC	120V 8W FOIL ELEMENT	1
	41640EX	EXPORT	230V 8W FOIL ELEMENT	
9	41047	ALL	OIL LINE TUBING	5'
10	62252	ALL	DIN RAIL	1
11	55223	DOMESTIC	26A CIRCUIT BREAKER	1
	55224	EXPORT	10A CIRCUIT BREAKER	
12	47364	DOMESTIC	15A CIRCUIT BREAKER	2
	48659	EXPORT	10A CIRCUIT BREAKER	
13	55219	DOMESTIC	30A DPST CONTROL RELAY	2
	55562	EXPORT	IEC CONTACTOR 4 POLE 30A	
	55219	FLEXI-POP	RELAY, 30A DPST 120V	3
14	62666	ALL	FILTER SPRING CLIPS	3
15	41918	ALL	BLOWER BOX WELDMENT	1
16	89087	ALL	240VAC TRANSIENT FILTER	2
17	55293	ALL	3/4IN PLATE, HARD WIRE	1
18	48301	ALL	CAPACITOR STRAP	1
19	48673	FLEXI-POP	HEAT SINK (not shown)	1
20	48675	FLEXI-POP	PHASE CONTROL (not shown)	1
21	48645	FLEXI-POP	RELAY, 120VAC, DPDT (not shown)	2



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4	46107	ALL	MOTOR CAPICATOR	1
5	41449B	DOMESTIC	KETTLE DRIVE MOTOR	1
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7	47208	ALL	TERMINAL BLOCK	1
8	41640	DOMESTIC	120V 8W FOIL ELEMENT	1
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13	55219	DOMESTIC	30A DPST CONTROL RELAY	2
	55562	EXPORT	IEC CONTACTOR 4 POLE 30A	
	55219	FLEXI-POP	RELAY, 30A DPST 120V	3
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15	41918	ALL	BLOWER BOX WELDMENT	1
16	89087	ALL	240VAC TRANSIENT FILTER	2
17	55293	ALL	3/4IN PLATE, HARD WIRE	1
18	48301	ALL	CAPACITOR STRAP	1
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	41500B	EXPORT	KETTLE DRIVE MOTOR	
6	41001	ALL	TEMPRATURE CONTROL	1
7	47208	ALL	TERMINAL BLOCK	1
8	41640	DOMESTIC	120V 8W FOIL ELEMENT	1
	41640EX	EXPORT	230V 8W FOIL ELEMENT	
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	48659	EXPORT	10A CIRCUIT BREAKER	
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	55219	FLEXI-POP	RELAY, 30A DPST 120V	3
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15	41918	ALL	BLOWER BOX WELDMENT	1
16	89087	ALL	240VAC TRANSIENT FILTER	2
17	55293	ALL	3/4IN PLATE, HARD WIRE	1
18	48301	ALL	CAPACITOR STRAP	1
19	48673	FLEXI-POP	HEAT SINK (not shown)	1
20	48675	FLEXI-POP	PHASE CONTROL (not shown)	1
21	48645	FLEXI-POP	RELAY, 120VAC, DPDT (not shown)	2



Top Motor Plate

Item	Part No.	Model(s)	Part Description	Qty.
1	47047	ALL	LAMP HOLDER	2
2	49584	ALL	RECESSED LIGHT COVER	2
3	41015	DOMESTIC	115V EXHAUST BLOWER	1
	41965	EXPORT	220V EXHAUST BLOWER	
4	46107	ALL	MOTOR CAPICATOR	1
5	41449B	DOMESTIC	KETTLE DRIVE MOTOR	1
	41500B	EXPORT	KETTLE DRIVE MOTOR	
6	41001	ALL	TEMPRATURE CONTROL	1
7	47208	ALL	TERMINAL BLOCK	1
8	41640	DOMESTIC	120V 8W FOIL ELEMENT	1
	41640EX	EXPORT	230V 8W FOIL ELEMENT	
9	41047	ALL	OIL LINE TUBING	5'
10	62252	ALL	DIN RAIL	1
11	55223	DOMESTIC	26A CIRCUIT BREAKER	1
	55224	EXPORT	10A CIRCUIT BREAKER	
12	47364	DOMESTIC	15A CIRCUIT BREAKER	2
	48659	EXPORT	10A CIRCUIT BREAKER	
13	55219	DOMESTIC	30A DPST CONTROL RELAY	2
	55562	EXPORT	IEC CONTACTOR 4 POLE 30A	
	55219	FLEXI-POP	RELAY, 30A DPST 120V	3
14	62666	ALL	FILTER SPRING CLIPS	3
15	41918	ALL	BLOWER BOX WELDMENT	1
16	89087	ALL	240VAC TRANSIENT FILTER	2
17	55293	ALL	3/4IN PLATE, HARD WIRE	1
18	48301	ALL	CAPACITOR STRAP	1
19	48673	FLEXI-POP	HEAT SINK (not shown)	1
20	48675	FLEXI-POP	PHASE CONTROL (not shown)	1
21	48645	FLEXI-POP	RELAY, 120VAC, DPDT (not shown)	2



Top Motor Plate

Item	Part No.	Model(s)	Part Description	Qty.
1	47047	ALL	LAMP HOLDER	2
2	49584	ALL	RECESSED LIGHT COVER	2
3	41015	DOMESTIC	115V EXHAUST BLOWER	1
	41965	EXPORT	220V EXHAUST BLOWER	
4	46107	ALL	MOTOR CAPICATOR	1
5	41449B	DOMESTIC	KETTLE DRIVE MOTOR	1
	41500B	EXPORT	KETTLE DRIVE MOTOR	
6	41001	ALL	TEMPRATURE CONTROL	1
7	47208	ALL	TERMINAL BLOCK	1
8	41640	DOMESTIC	120V 8W FOIL ELEMENT	1
	41640EX	EXPORT	230V 8W FOIL ELEMENT	
9	41047	ALL	OIL LINE TUBING	5'
10	62252	ALL	DIN RAIL	1
11	55223	DOMESTIC	26A CIRCUIT BREAKER	1
	55224	EXPORT	10A CIRCUIT BREAKER	
12	47364	DOMESTIC	15A CIRCUIT BREAKER	2
	48659	EXPORT	10A CIRCUIT BREAKER	
13	55219	DOMESTIC	30A DPST CONTROL RELAY	2
	55562	EXPORT	IEC CONTACTOR 4 POLE 30A	
	55219	FLEXI-POP	RELAY, 30A DPST 120V	3
14	62666	ALL	FILTER SPRING CLIPS	3
15	41918	ALL	BLOWER BOX WELDMENT	1
16	89087	ALL	240VAC TRANSIENT FILTER	2
17	55293	ALL	3/4IN PLATE, HARD WIRE	1
18	48301	ALL	CAPACITOR STRAP	1
19	48673	FLEXI-POP	HEAT SINK (not shown)	1
20	48675	FLEXI-POP	PHASE CONTROL (not shown)	1
21	48645	FLEXI-POP	RELAY, 120VAC, DPDT (not shown)	2



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Item	Part No.	Model(s)	Part Description	Qty.
1	47047	ALL	LAMP HOLDER	2
2	49584	ALL	RECESSED LIGHT COVER	2
3	41015	DOMESTIC	115V EXHAUST BLOWER	1
	41965	EXPORT	220V EXHAUST BLOWER	
4	46107	ALL	MOTOR CAPICATOR	1
5	41449B	DOMESTIC	KETTLE DRIVE MOTOR	1
	41500B	EXPORT	KETTLE DRIVE MOTOR	
6	41001	ALL	TEMPRATURE CONTROL	1
7	47208	ALL	TERMINAL BLOCK	1
8	41640	DOMESTIC	120V 8W FOIL ELEMENT	1
	41640EX	EXPORT	230V 8W FOIL ELEMENT	
9	41047	ALL	OIL LINE TUBING	5'
10	62252	ALL	DIN RAIL	1
11	55223	DOMESTIC	26A CIRCUIT BREAKER	1
	55224	EXPORT	10A CIRCUIT BREAKER	
12	47364	DOMESTIC	15A CIRCUIT BREAKER	2
	48659	EXPORT	10A CIRCUIT BREAKER	
13	55219	DOMESTIC	30A DPST CONTROL RELAY	2
	55562	EXPORT	IEC CONTACTOR 4 POLE 30A	
	55219	FLEXI-POP	RELAY, 30A DPST 120V	3
14	62666	ALL	FILTER SPRING CLIPS	3
15	41918	ALL	BLOWER BOX WELDMENT	1
16	89087	ALL	240VAC TRANSIENT FILTER	2
17	55293	ALL	3/4IN PLATE, HARD WIRE	1
18	48301	ALL	CAPACITOR STRAP	1
19	48673	FLEXI-POP	HEAT SINK (not shown)	1
20	48675	FLEXI-POP	PHASE CONTROL (not shown)	1
21	48645	FLEXI-POP	RELAY, 120VAC, DPDT (not shown)	2



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4	46107	ALL	MOTOR CAPICATOR	1
5	41449B	DOMESTIC	KETTLE DRIVE MOTOR	1
	41500B	EXPORT	KETTLE DRIVE MOTOR	
6	41001	ALL	TEMPRATURE CONTROL	1
7	47208	ALL	TERMINAL BLOCK	1
8	41640	DOMESTIC	120V 8W FOIL ELEMENT	1
	41640EX	EXPORT	230V 8W FOIL ELEMENT	
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15	41918	ALL	BLOWER BOX WELDMENT	1
16	89087	ALL	240VAC TRANSIENT FILTER	2
17	55293	ALL	3/4IN PLATE, HARD WIRE	1
18	48301	ALL	CAPACITOR STRAP	1
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20	48675	FLEXI-POP	PHASE CONTROL (not shown)	1
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	41640EX	EXPORT	230V 8W FOIL ELEMENT	
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13	55219	DOMESTIC	30A DPST CONTROL RELAY	2
	55562	EXPORT	IEC CONTACTOR 4 POLE 30A	
	55219	FLEXI-POP	RELAY, 30A DPST 120V	3
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15	41918	ALL	BLOWER BOX WELDMENT	1
16	89087	ALL	240VAC TRANSIENT FILTER	2
17	55293	ALL	3/4IN PLATE, HARD WIRE	1
18	48301	ALL	CAPACITOR STRAP	1
19	48673	FLEXI-POP	HEAT SINK (not shown)	1
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4	46107	ALL	MOTOR CAPICATOR	1
5	41449B	DOMESTIC	KETTLE DRIVE MOTOR	1
	41500B	EXPORT	KETTLE DRIVE MOTOR	
6	41001	ALL	TEMPRATURE CONTROL	1
7	47208	ALL	TERMINAL BLOCK	1
8	41640	DOMESTIC	120V 8W FOIL ELEMENT	1
	41640EX	EXPORT	230V 8W FOIL ELEMENT	
9	41047	ALL	OIL LINE TUBING	5'
10	62252	ALL	DIN RAIL	1
11	55223	DOMESTIC	26A CIRCUIT BREAKER	1
	55224	EXPORT	10A CIRCUIT BREAKER	
12	47364	DOMESTIC	15A CIRCUIT BREAKER	2
	48659	EXPORT	10A CIRCUIT BREAKER	
13	55219	DOMESTIC	30A DPST CONTROL RELAY	2
	55562	EXPORT	IEC CONTACTOR 4 POLE 30A	
	55219	FLEXI-POP	RELAY, 30A DPST 120V	3
14	62666	ALL	FILTER SPRING CLIPS	3
15	41918	ALL	BLOWER BOX WELDMENT	1
16	89087	ALL	240VAC TRANSIENT FILTER	2
17	55293	ALL	3/4IN PLATE, HARD WIRE	1
18	48301	ALL	CAPACITOR STRAP	1
19	48673	FLEXI-POP	HEAT SINK (not shown)	1
20	48675	FLEXI-POP	PHASE CONTROL (not shown)	1
21	48645	FLEXI-POP	RELAY, 120VAC, DPDT (not shown)	2



Top Motor Plate

Item	Part No.	Model(s)	Part Description	Qty.
1	47047	ALL	LAMP HOLDER	2
2	49584	ALL	RECESSED LIGHT COVER	2
3	41015	DOMESTIC	115V EXHAUST BLOWER	1
	41965	EXPORT	220V EXHAUST BLOWER	
4	46107	ALL	MOTOR CAPICATOR	1
5	41449B	DOMESTIC	KETTLE DRIVE MOTOR	1
	41500B	EXPORT	KETTLE DRIVE MOTOR	
6	41001	ALL	TEMPRATURE CONTROL	1
7	47208	ALL	TERMINAL BLOCK	1
8	41640	DOMESTIC	120V 8W FOIL ELEMENT	1
	41640EX	EXPORT	230V 8W FOIL ELEMENT	
9	41047	ALL	OIL LINE TUBING	5'
10	62252	ALL	DIN RAIL	1
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	55224	EXPORT	10A CIRCUIT BREAKER	
12	47364	DOMESTIC	15A CIRCUIT BREAKER	2
	48659	EXPORT	10A CIRCUIT BREAKER	
13	55219	DOMESTIC	30A DPST CONTROL RELAY	2
	55562	EXPORT	IEC CONTACTOR 4 POLE 30A	
	55219	FLEXI-POP	RELAY, 30A DPST 120V	3
14	62666	ALL	FILTER SPRING CLIPS	3
15	41918	ALL	BLOWER BOX WELDMENT	1
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17	55293	ALL	3/4IN PLATE, HARD WIRE	1
18	48301	ALL	CAPACITOR STRAP	1
19	48673	FLEXI-POP	HEAT SINK (not shown)	1
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