ORDERING SPARE PARTS

1. Identify the needed part by checking it against the photos, illustrations, and/or parts list. (General images may be used in manual for reference only.)
2. Use only approved replacement parts when servicing this unit.
3. When ordering, please include part number, part name, and quantity needed.
4. Please include your model number, serial number, and date of manufacture (located on the machine nameplate/data plate) with your order.
5. Address all parts orders to:

Parts Department
Gold Medal Products Co.
10700 Medallion Drive
Cincinnati, Ohio 45241-4807

Or, place orders by phone or online:

Phone: (800) 543-0862
(513) 769-7676
Fax: (800) 542-1496
(513) 769-8500
E-mail: info@gmpopcorn.com
Web Page: gmpopcorn.com

Replacing Broken Glass

If you accidentally break a panel of glass, it can be replaced very easily. Gold Medal Products Co. does not ship glass. It can be obtained from a local glass shop and always purchase tempered glass.

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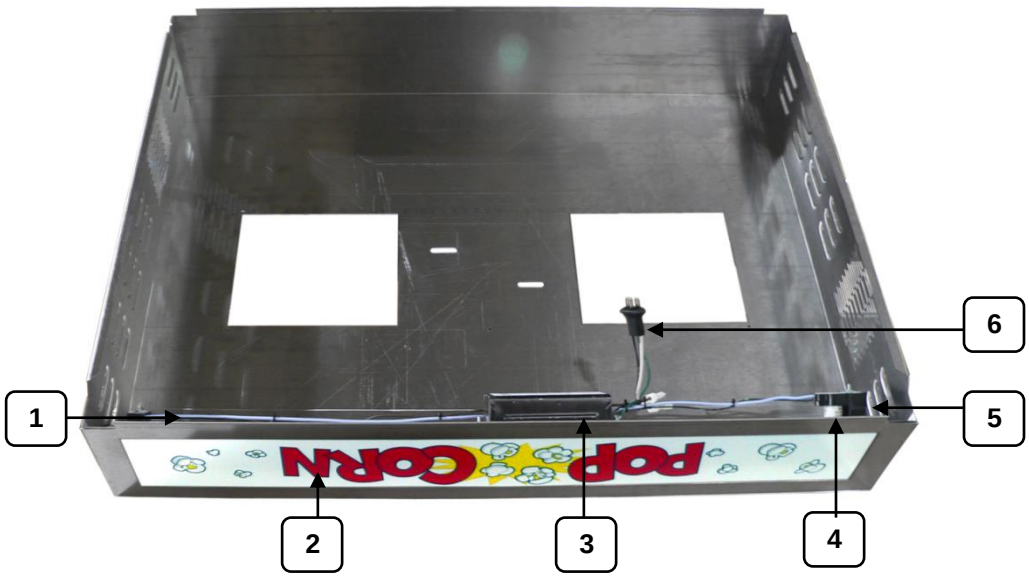
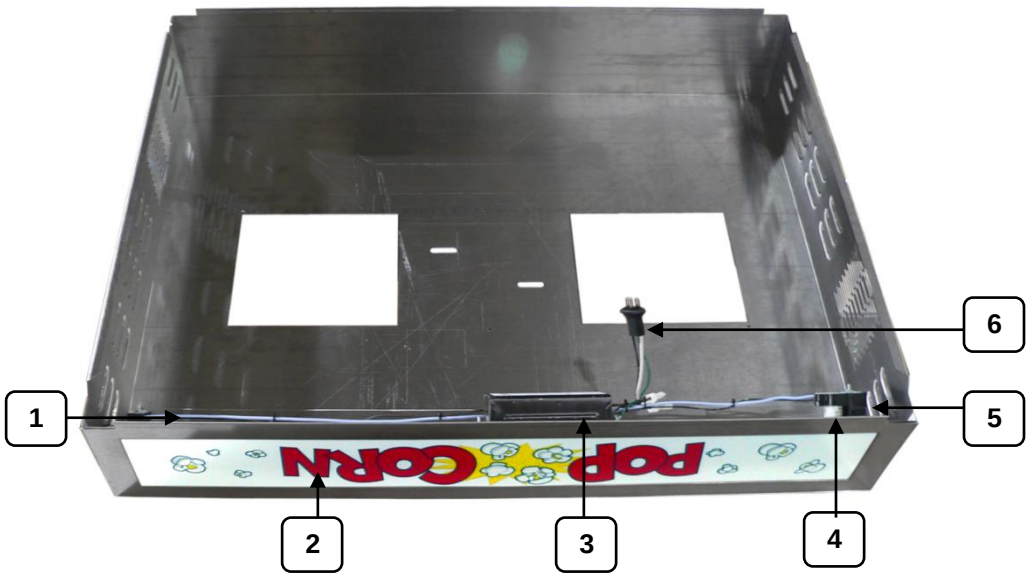
Dome Assembly, Fluorescent Light



Item	Part No.	Description
1	41020	Light Tube Holder
2	82473	Sign Glass with Graphics (48" & 60" Base)
	82719	Sign Glass with Graphics (72" Base)
3	82109	Light Ballast (48" & 60" Base)
	82414	Light Ballast - Export (48" & 60" Base)
	48777	Light Ballast (72" Base)
4	41508	Starter (48" & 60" Base)
5	41021	Light Tube Holder for Starter
6	47726	Molded Plug

Dome Assembly, Fluorescent Light



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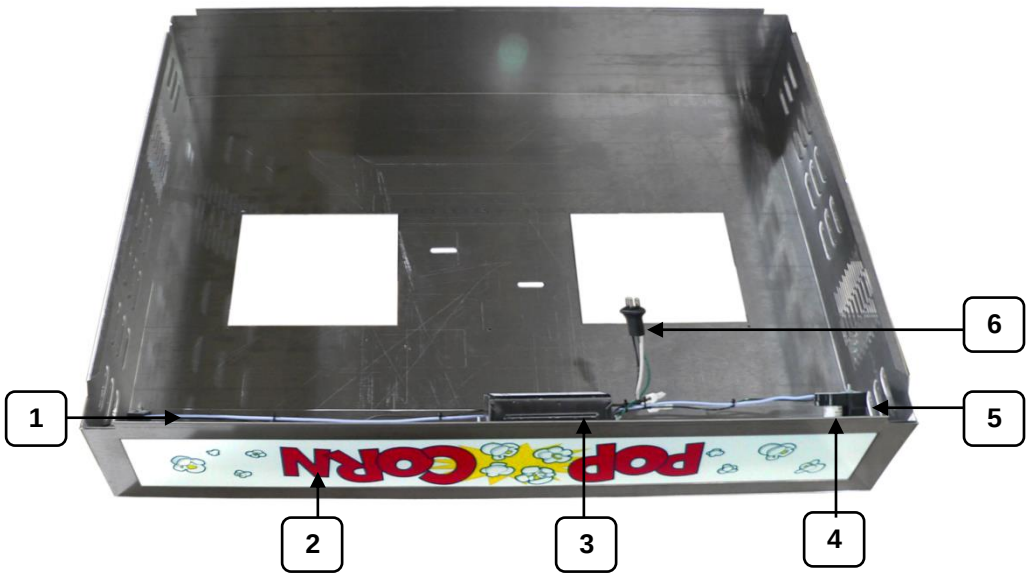
Dome Assembly, Fluorescent Light



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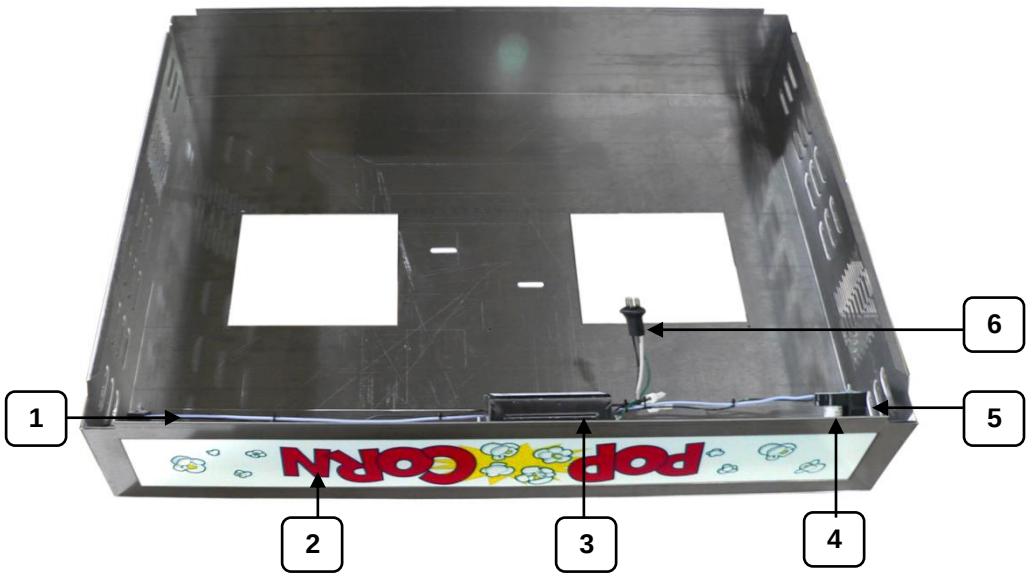
Dome Assembly, Fluorescent Light



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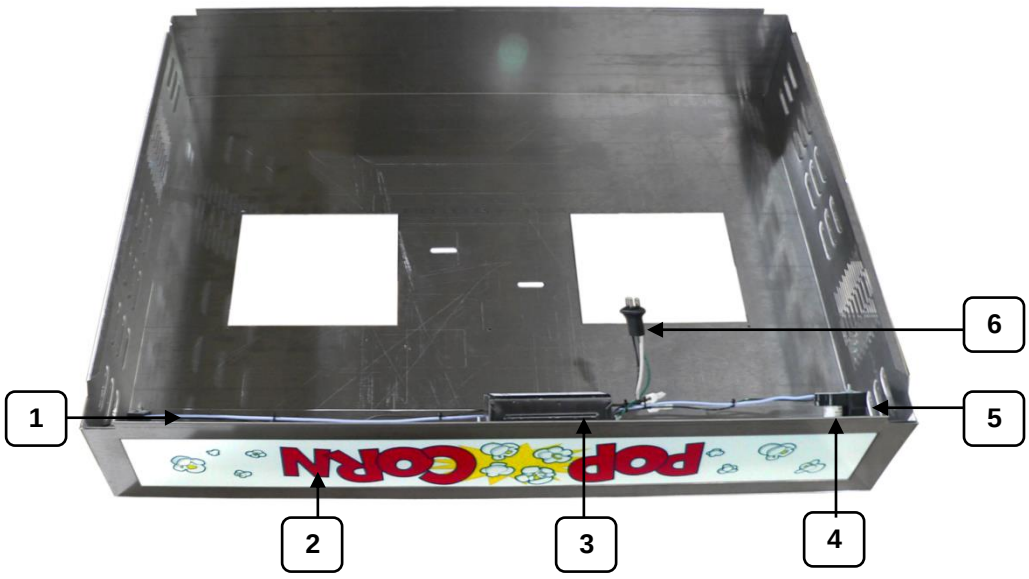
Dome Assembly, Fluorescent Light



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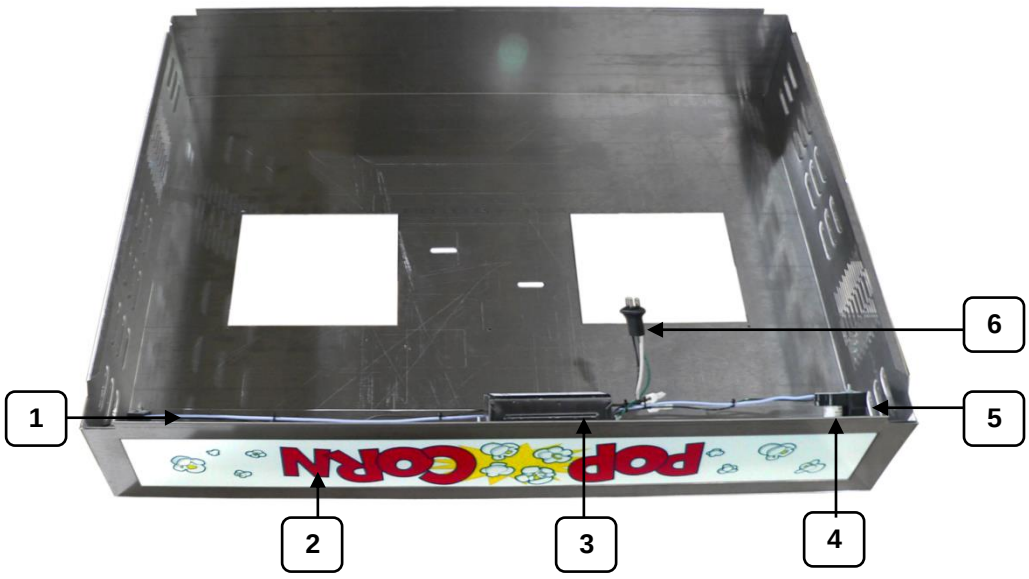
Dome Assembly, Fluorescent Light



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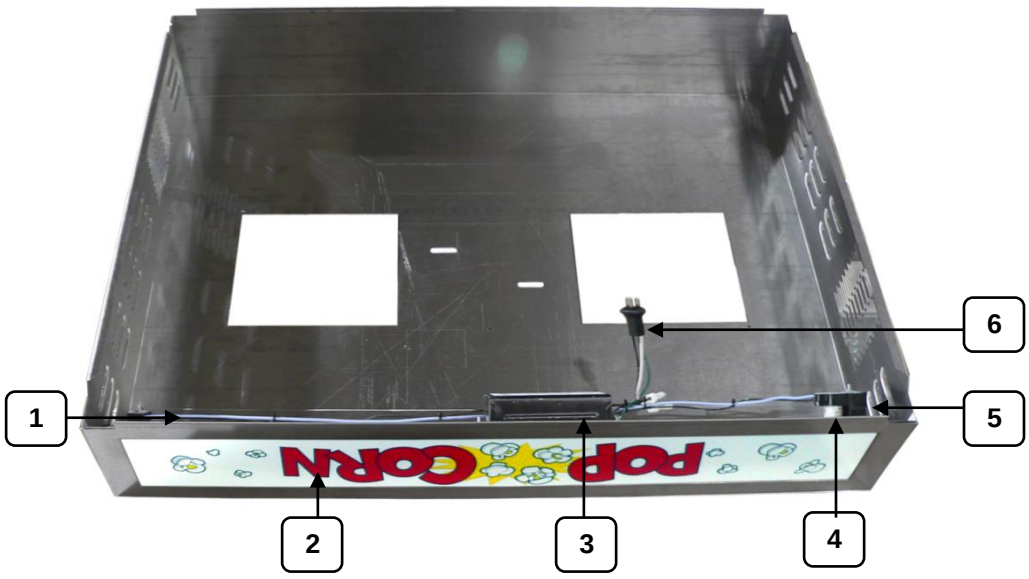
Dome Assembly, Fluorescent Light



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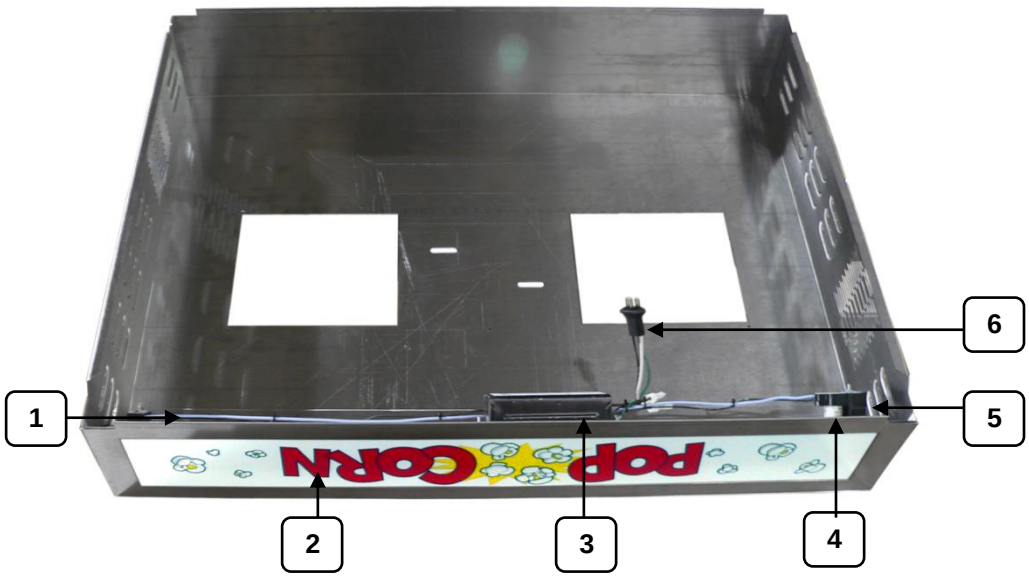

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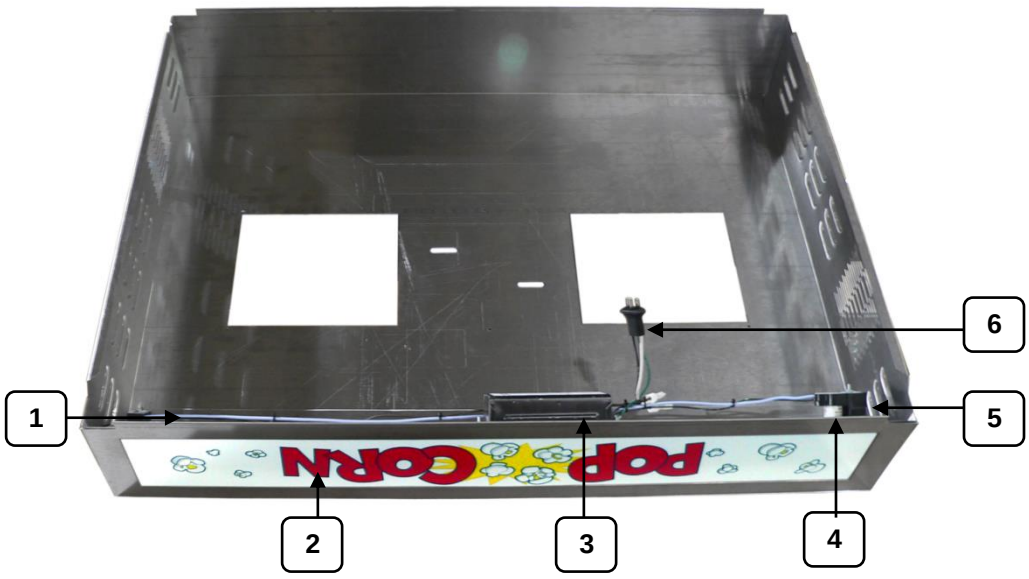

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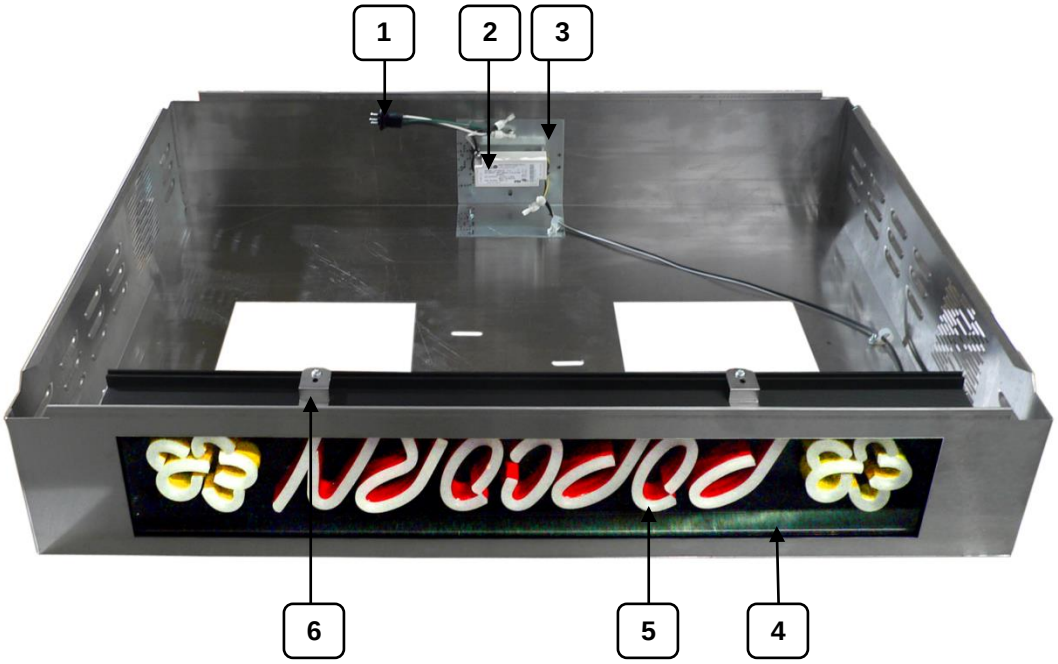
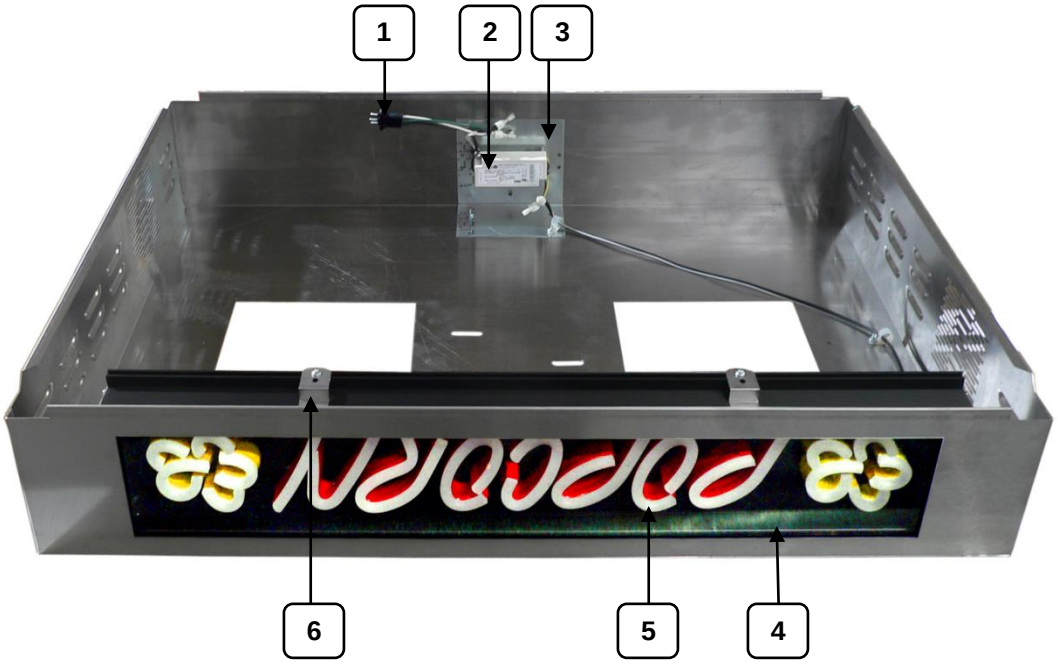
Dome Assembly, LED/Neon Light



Item	Part No.	Description
1	47726	Molded Plug
2	55231	12 Volt Power Supply
3	55233	Power Supply Bracket Assy
4	67418	Clear Sign Cover (included with 67524)
5	67524	LED Sign Assembly
6	67488	Sign Brackets (x2)

Dome Assembly, LED/Neon Light



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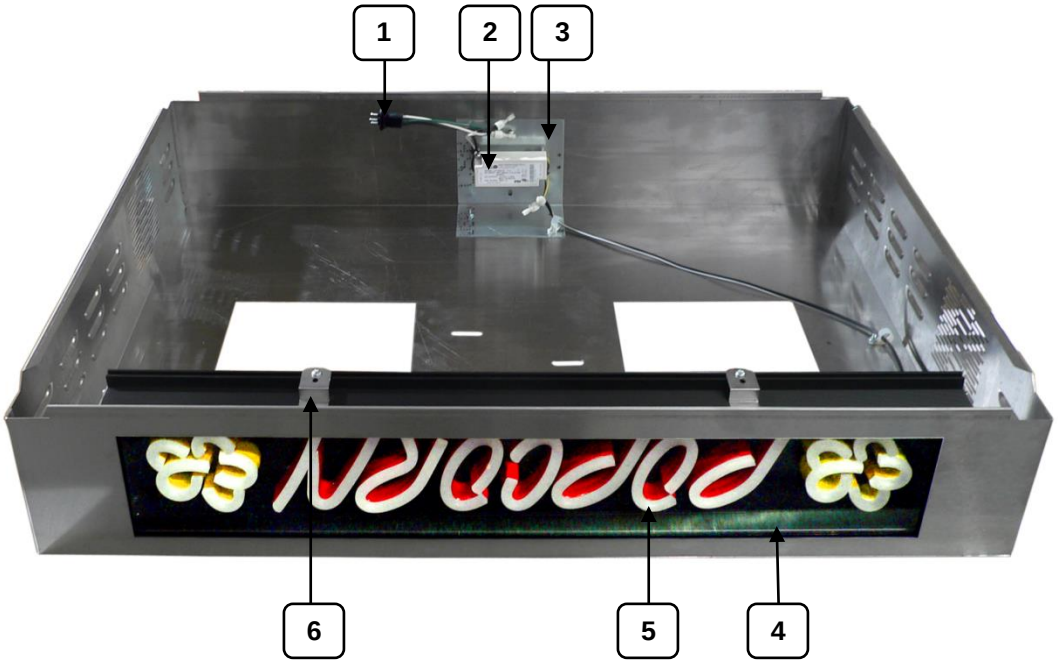

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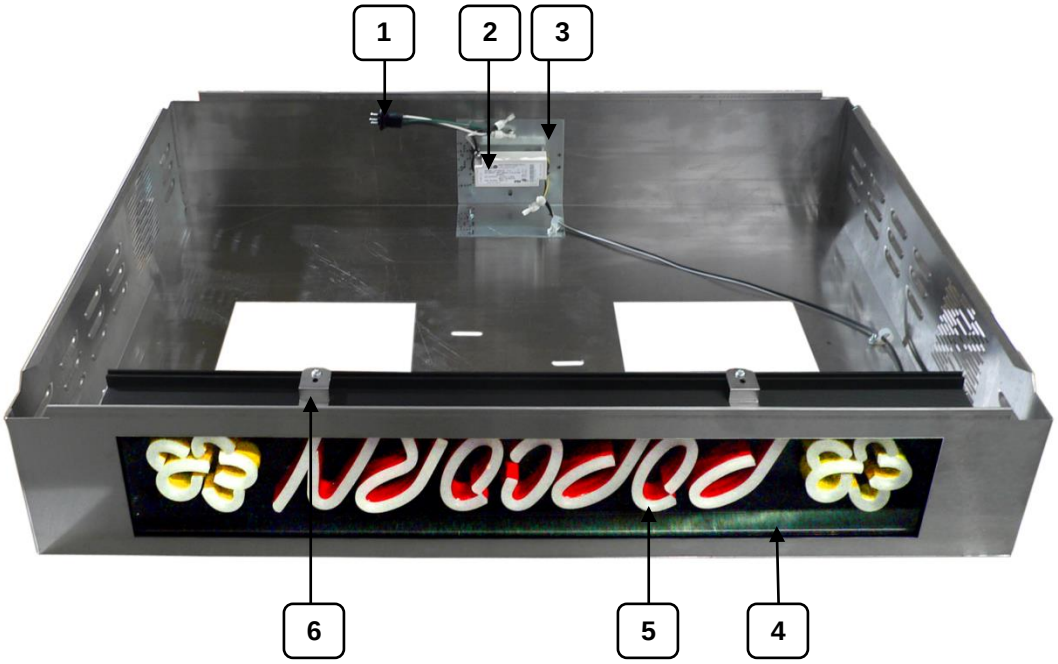

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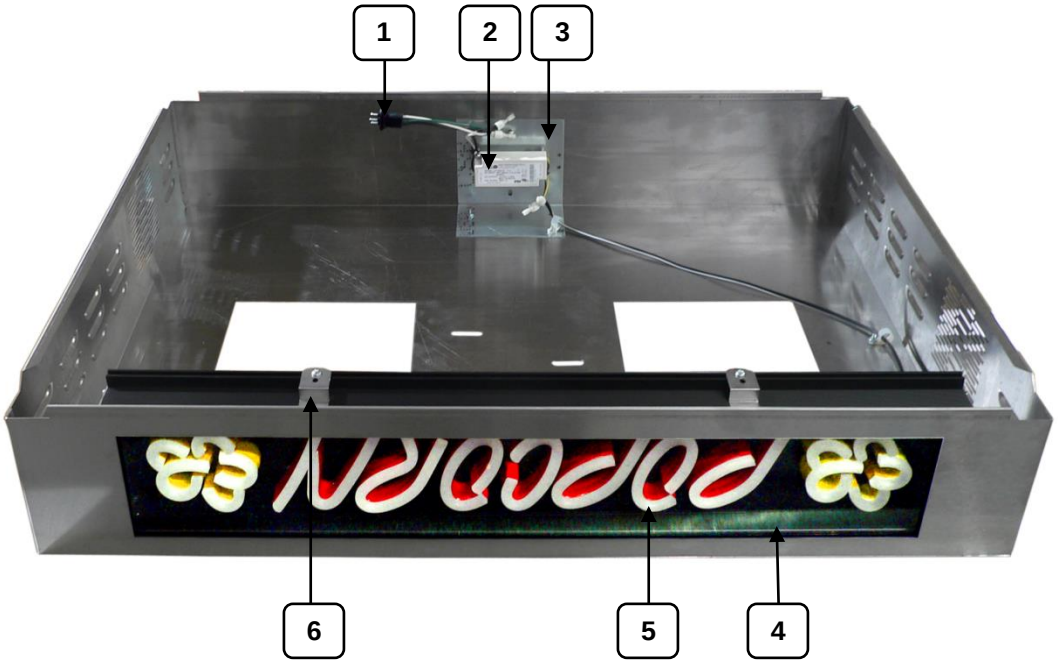
Dome Assembly, LED/Neon Light



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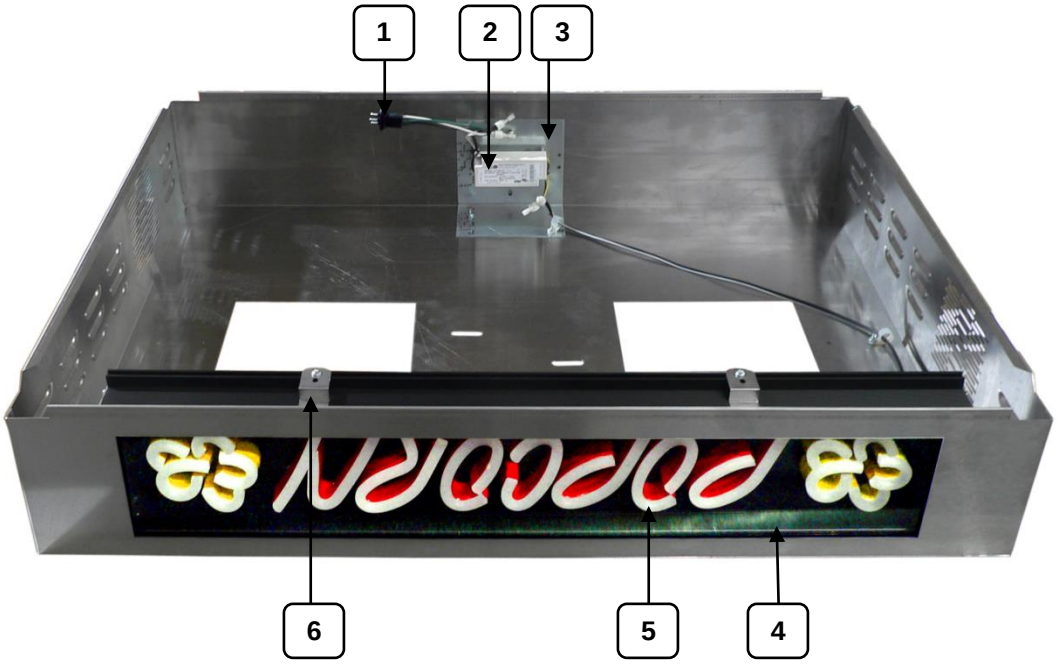
Dome Assembly, LED/Neon Light



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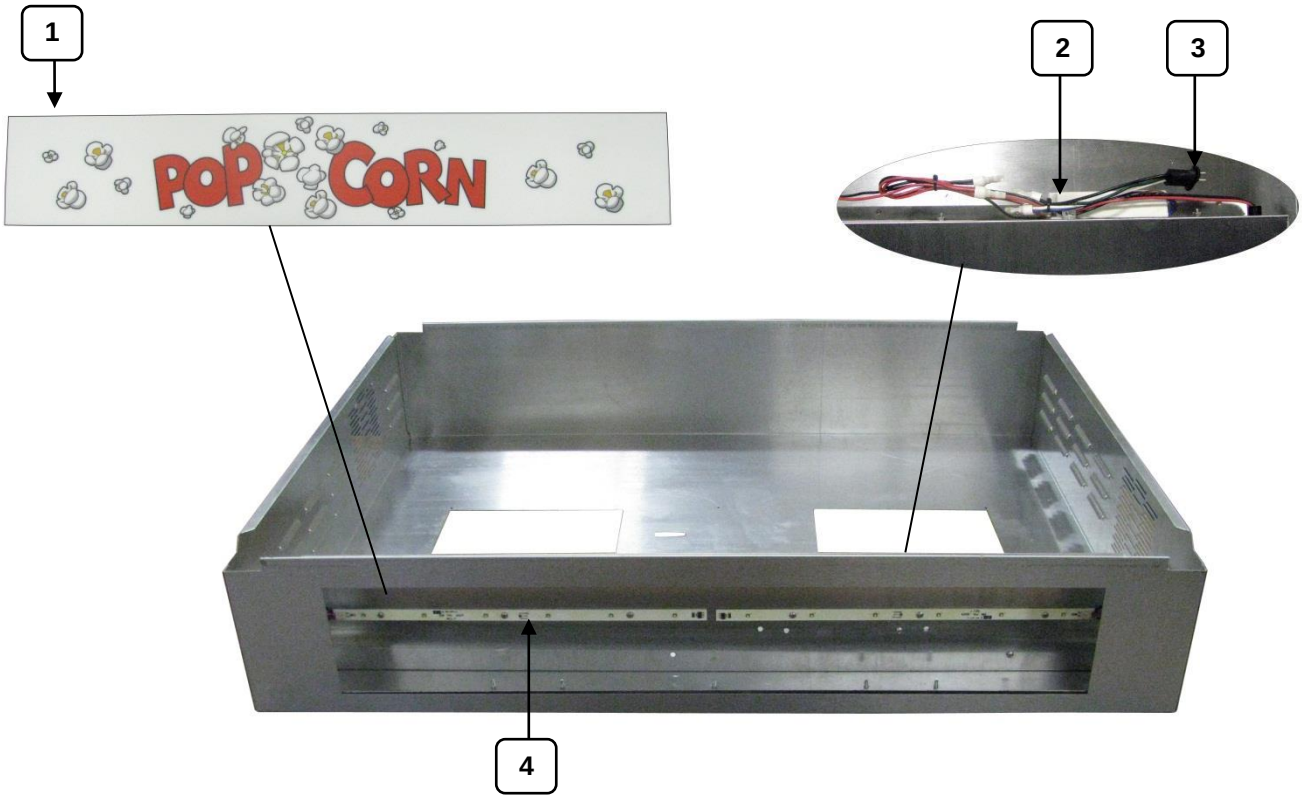
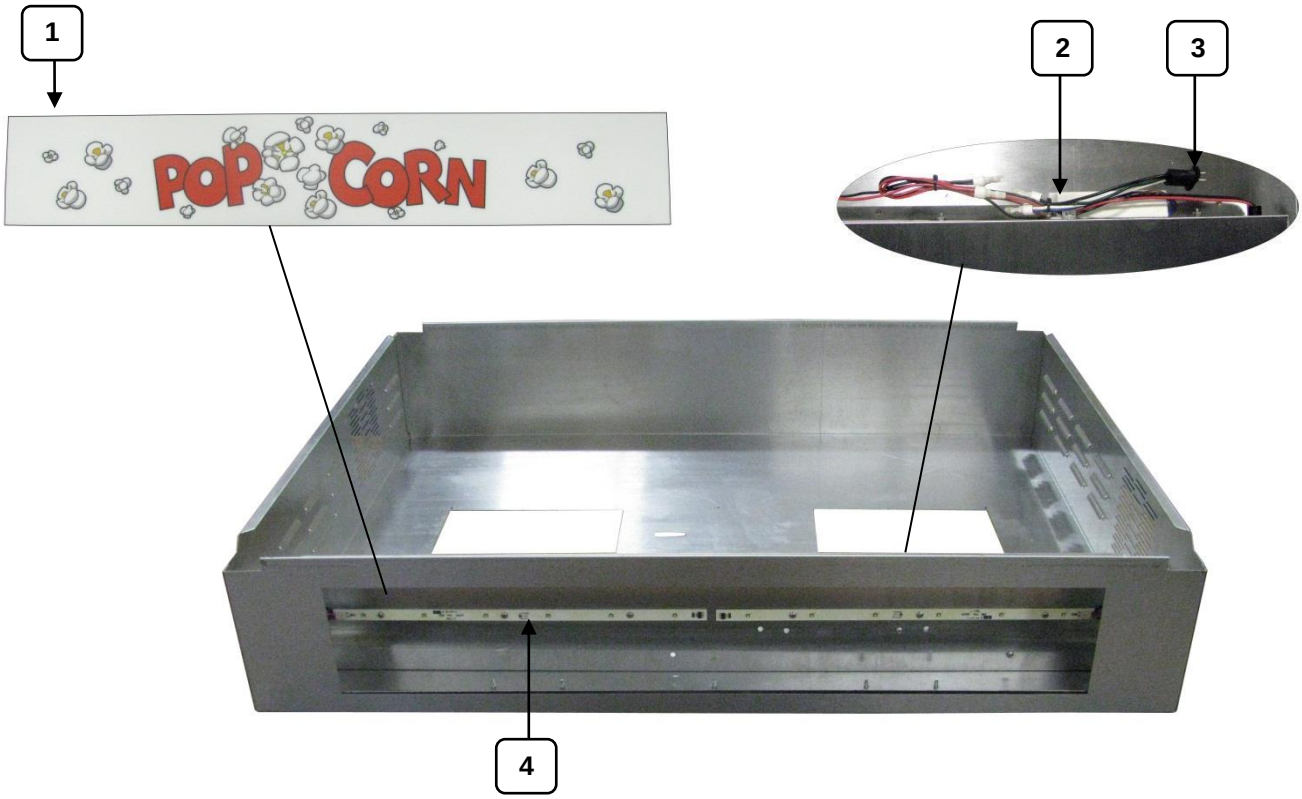
Dome Assembly, LED



Item	Part No.	Description
1	82473	Popcorn Sign w/Graphics
2	55350	24V/25W Power Supply
3	47726	Molded Plug
4	55379	LED Strip (x3)

Dome Assembly, LED



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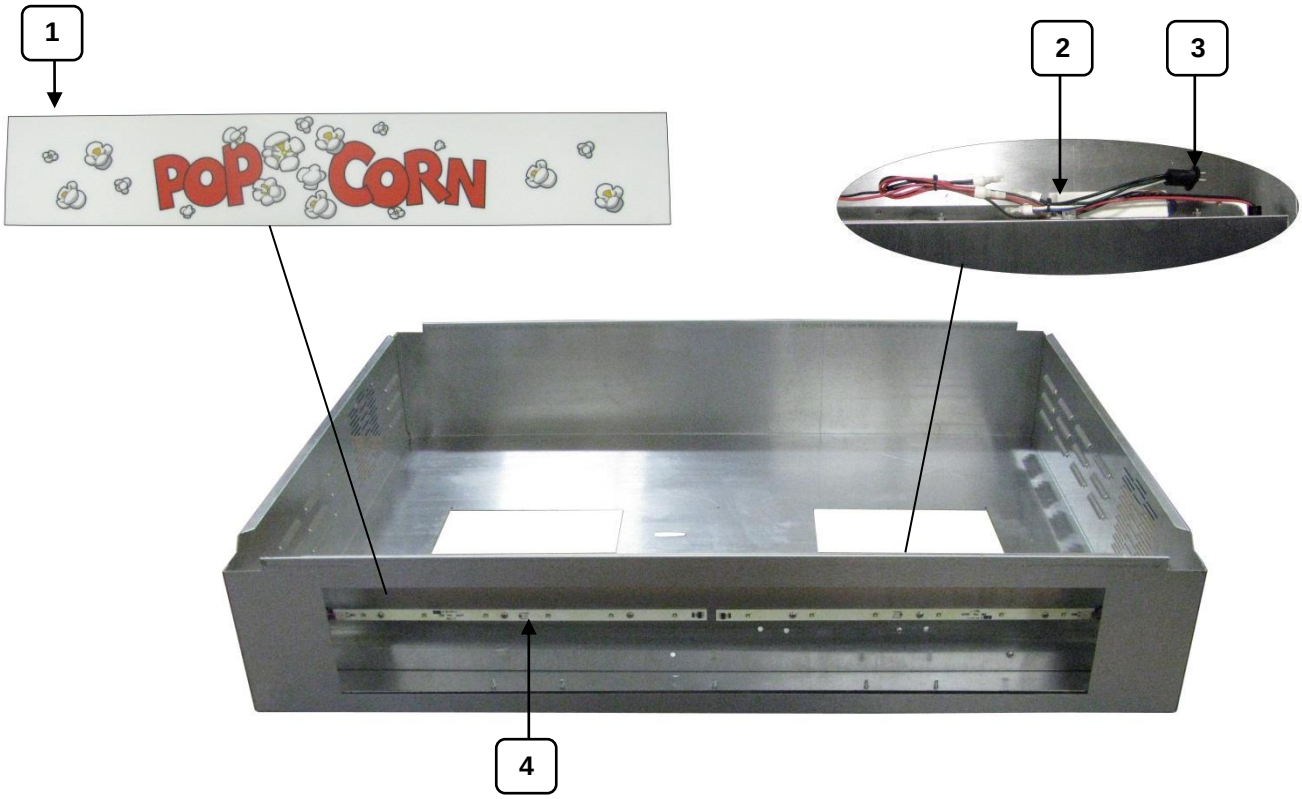
2	55350	24V/25W Power Supply
3	47726	Molded Plug
4	55379	LED Strip (x3)

Dome Assembly, LED



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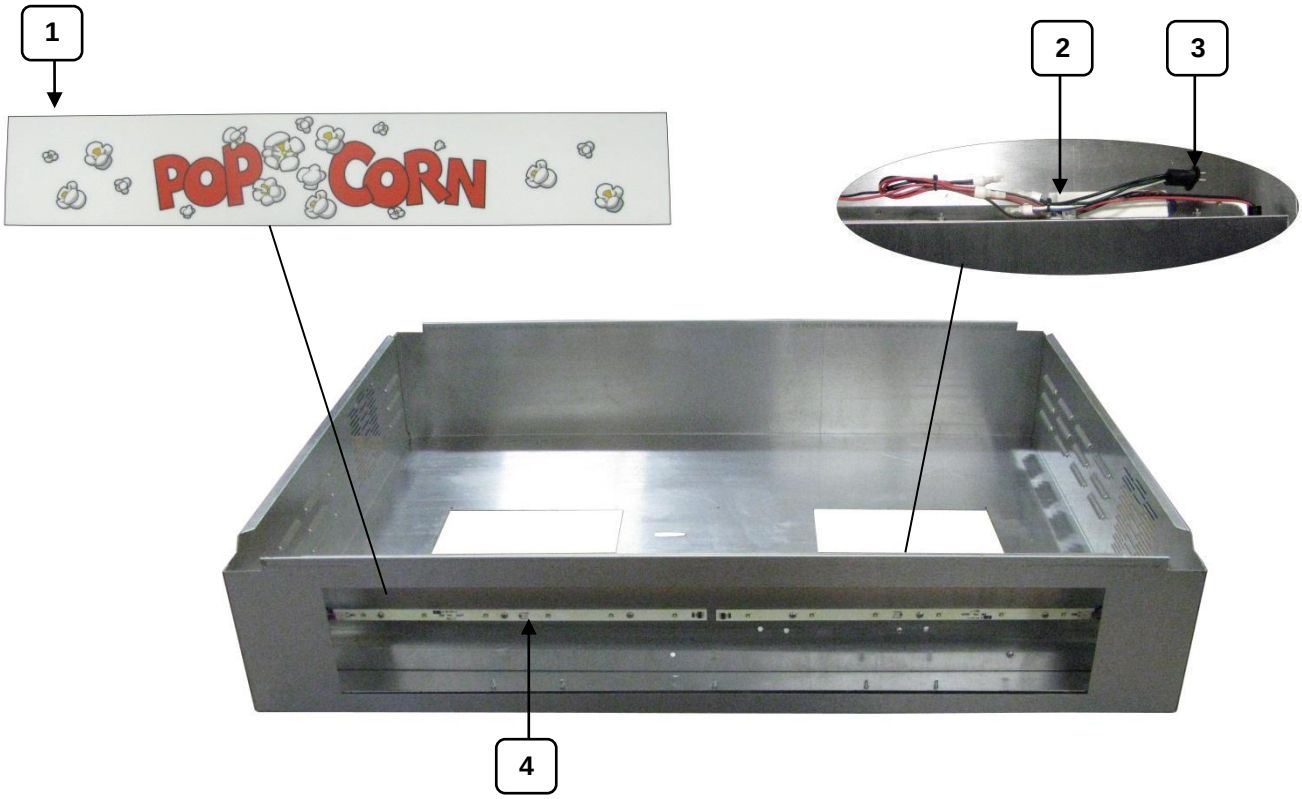
Dome Assembly, LED



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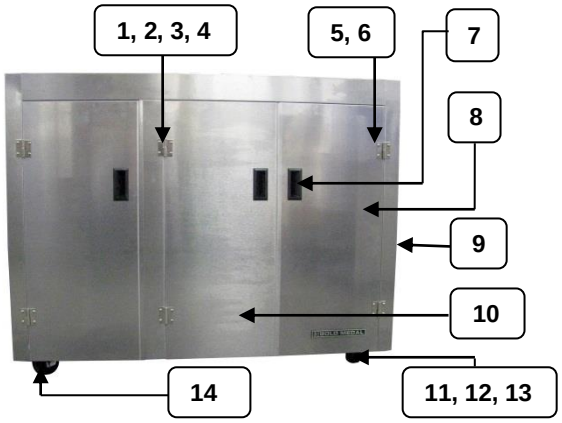
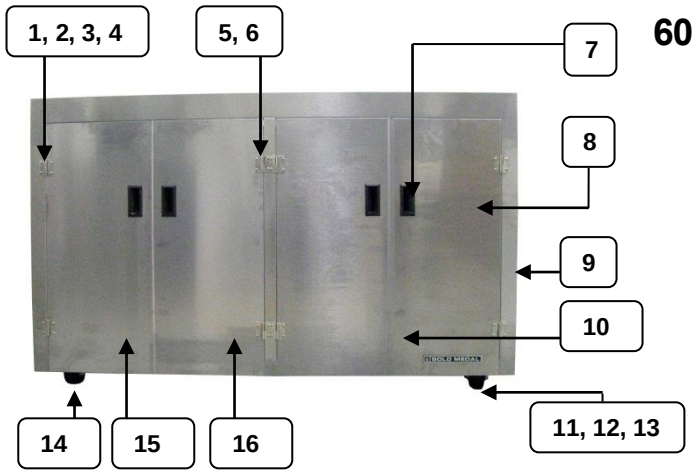
Exterior Base Components



48”

Item	Part No.	Description
1	41349	Male Hinge Short Left
2	41355	Female Hinge Left
3	42226	Hinge Screw (2/Hinge) 8-32x1/2"
4	74146	Hinge Nut (2/Hinge) 8-32
5	41350	Male Hinge Short Right
6	41354	Female Hinge Right
7	82698	Flush Mount Handle
8	82812	Right Door w/o Facing Strip
9	67804	Snap Bushing
10	82648	Left Door w/Facing Strip
11	70042	NSF Swivel Caster w/Lock (Door Side)
12	46638	Caster Screw (4/Caster) 5/16-18x1/2"
13	49317	Caster Nut (4/Caster) 5/16-18
14	70023	Swivel Caster w/o Lock



60”

Item	Part No.	Description
1	41349	Male Hinge Short Left
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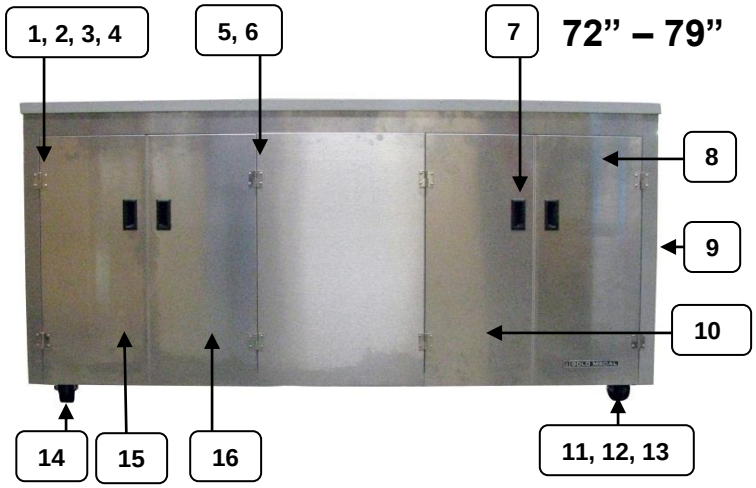
12	46638	Caster Screw (4/Caster) 5/16-18x1/2"
13	49317	Caster Nut (4/Caster) 5/16-18
14	70023	Swivel Caster w/o Lock
15	82017	Left Door w/o Facing Strip
16	82020	Right Door w/Facing Strip



72” – 79”

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14	70023	Swivel Caster w/o Lock
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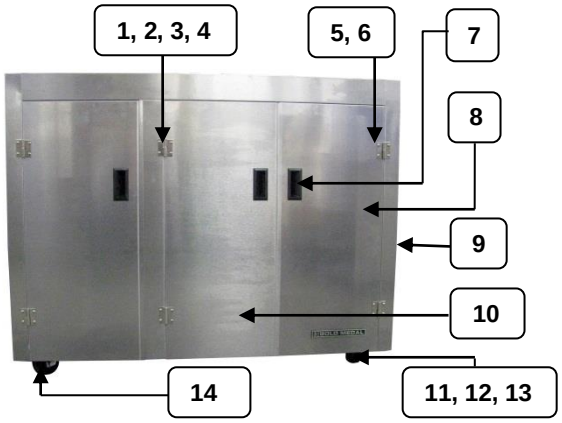
Exterior Base Components



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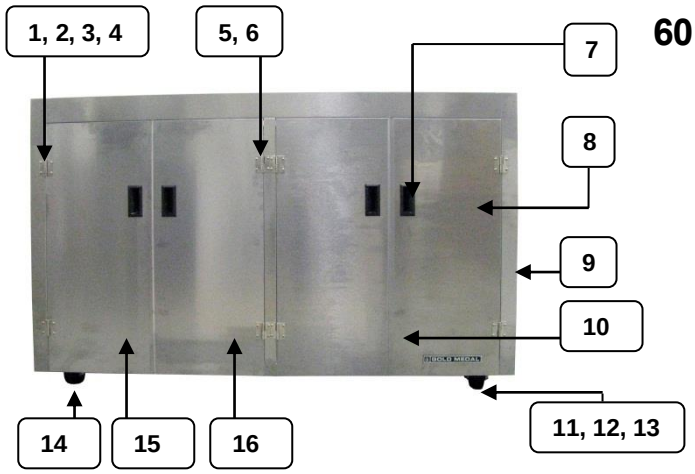

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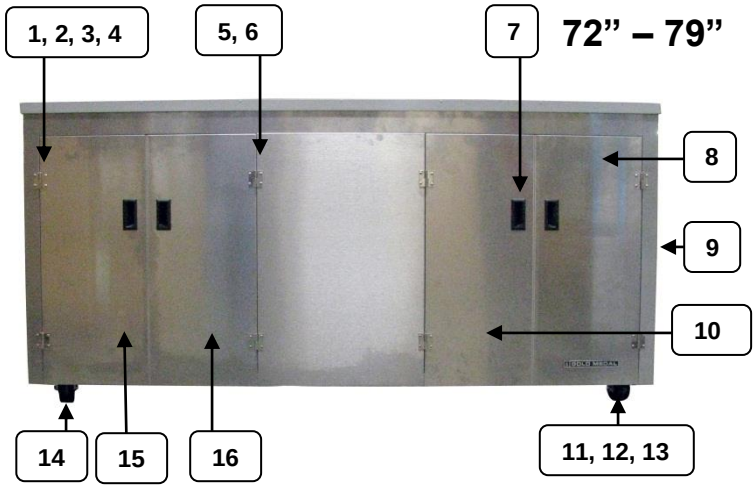

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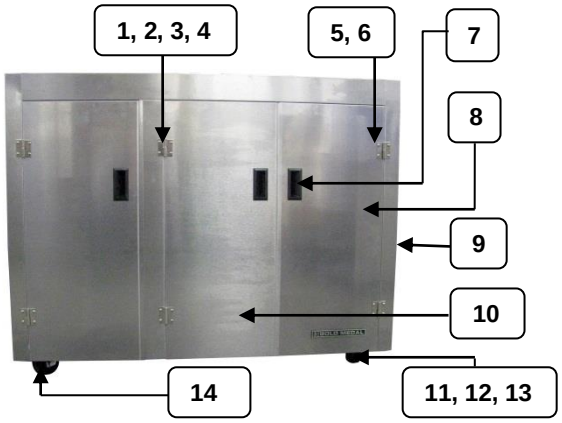

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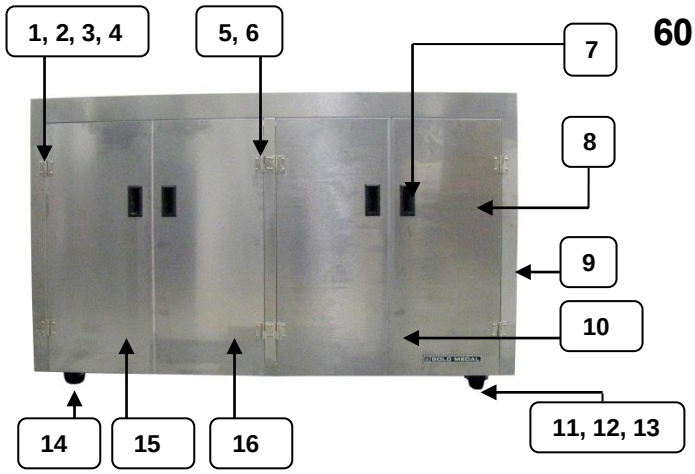

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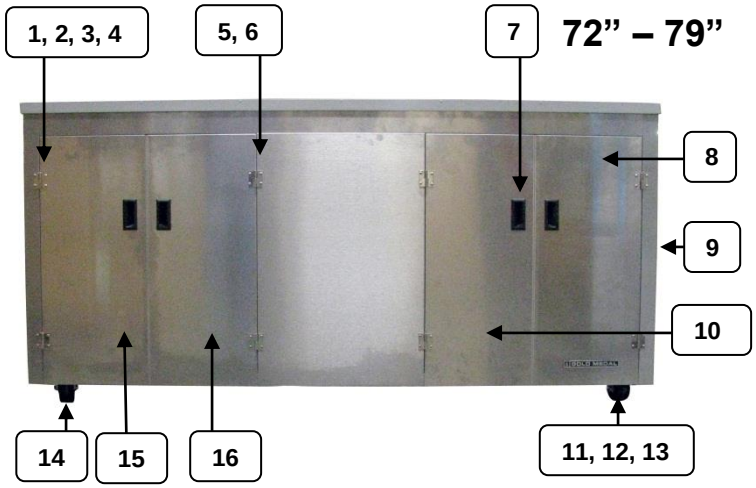

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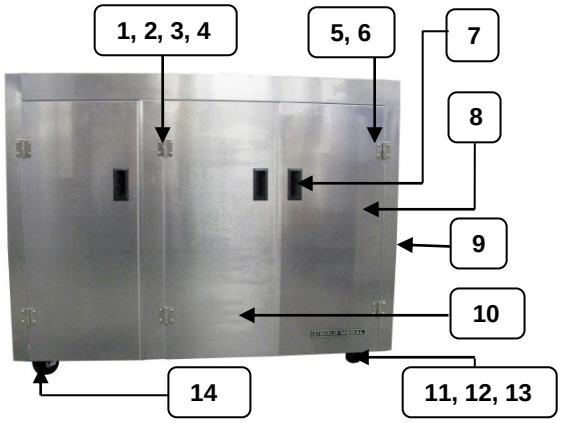

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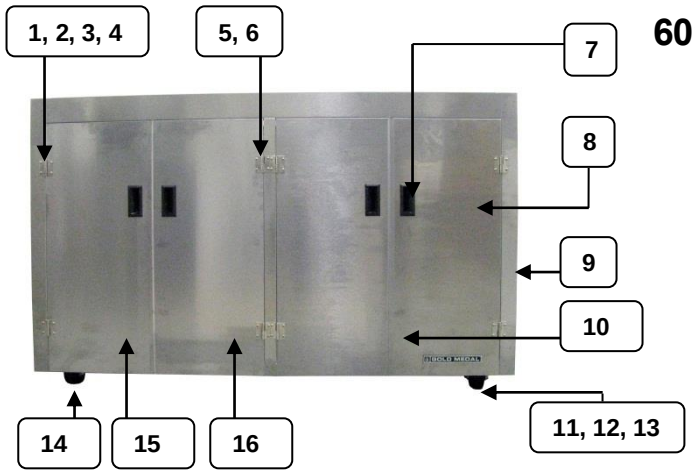

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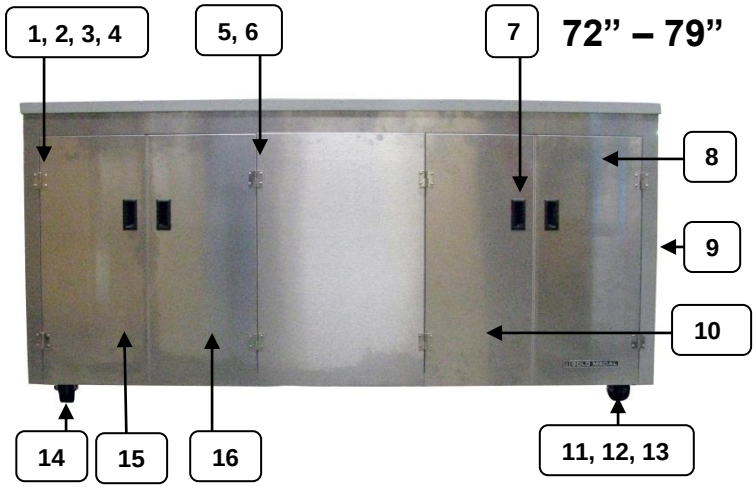

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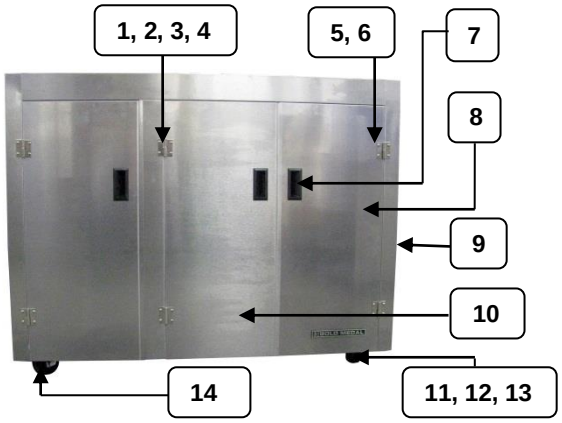

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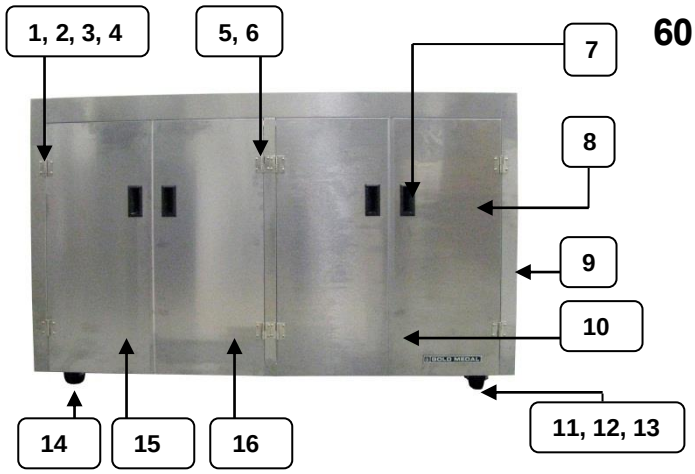

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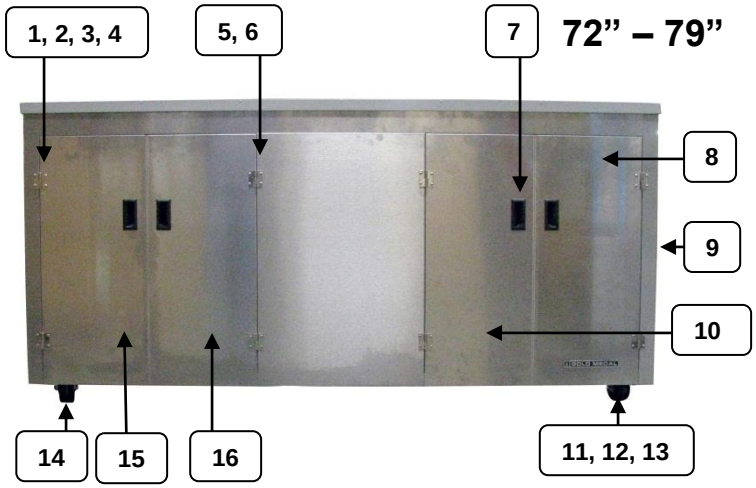

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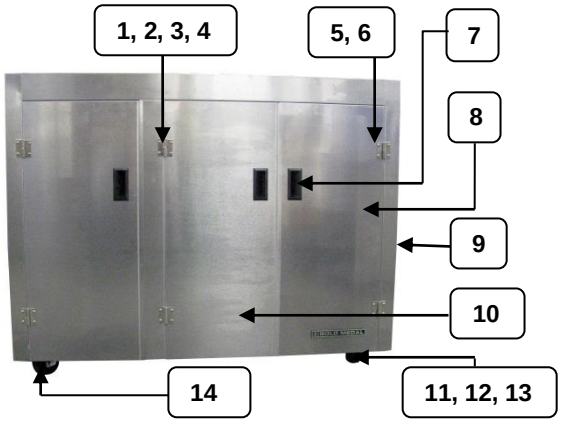

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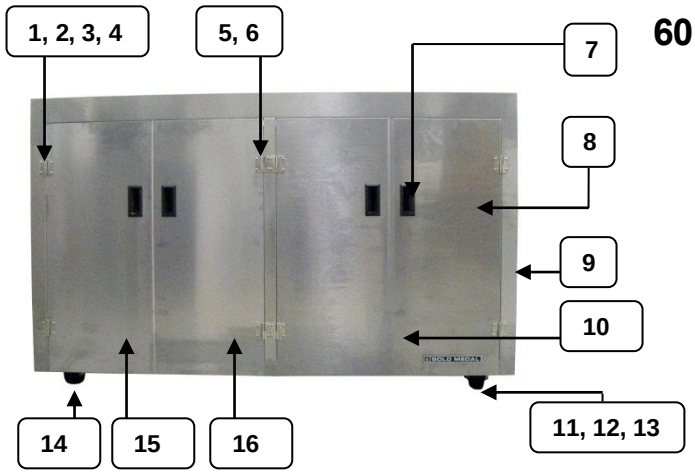

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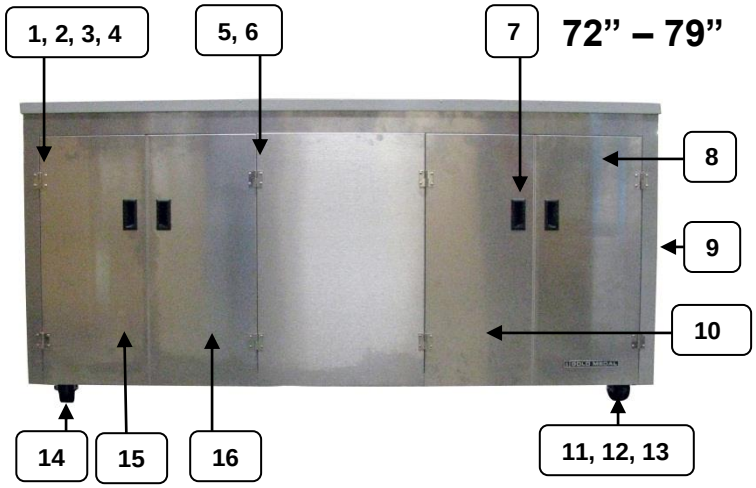

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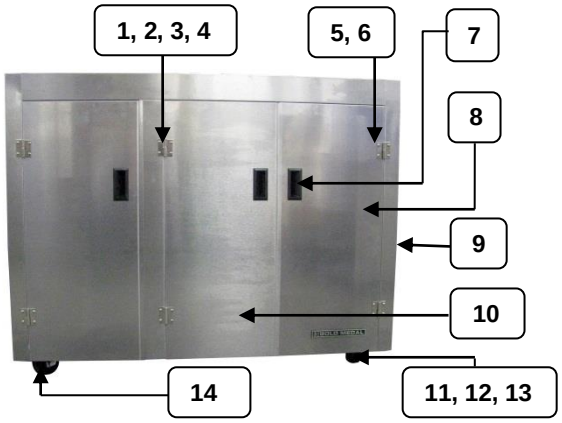

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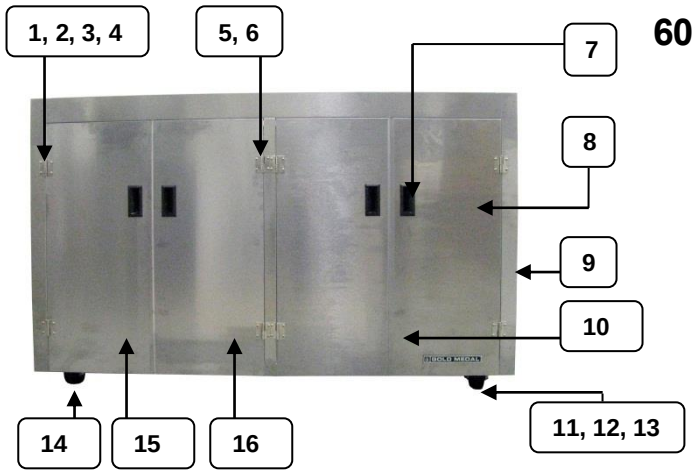

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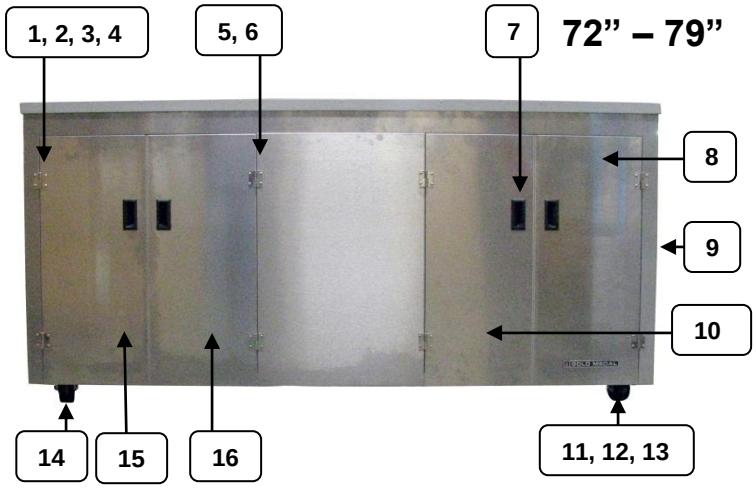

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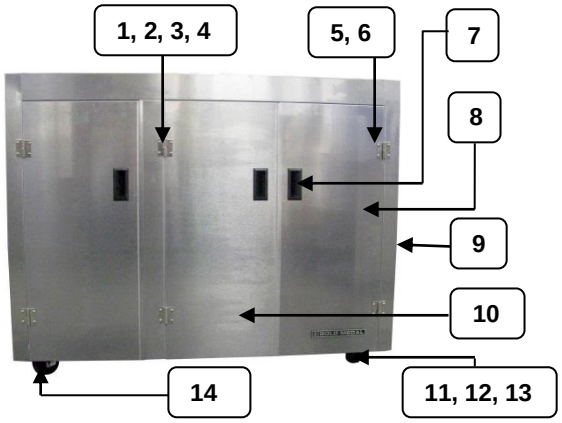

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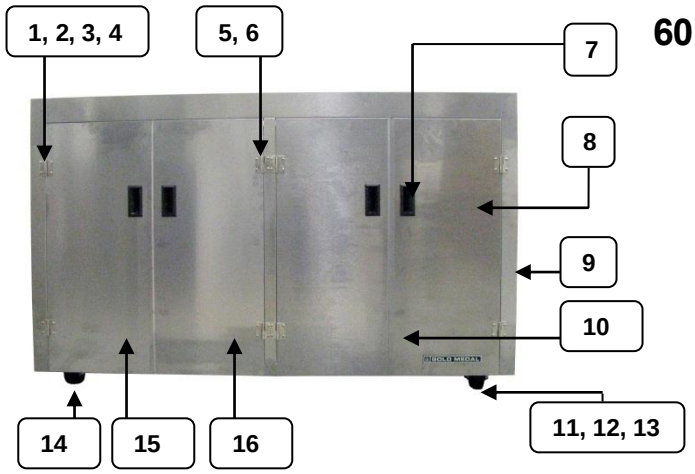

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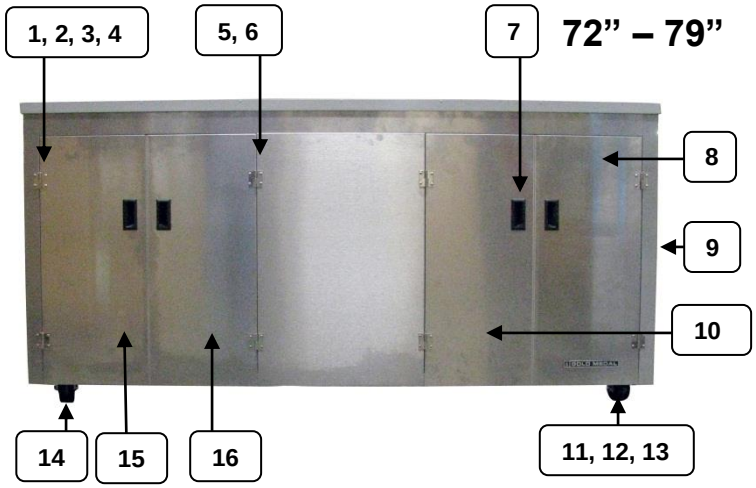

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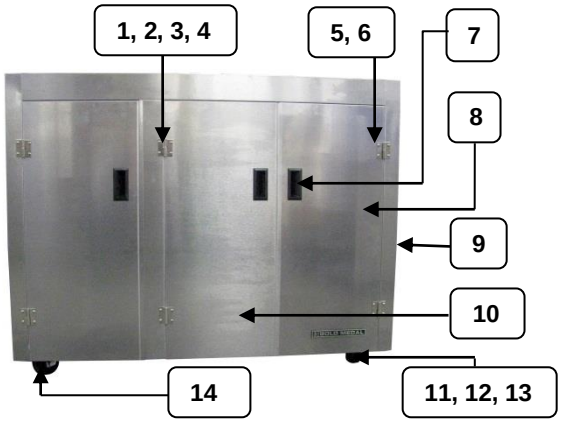

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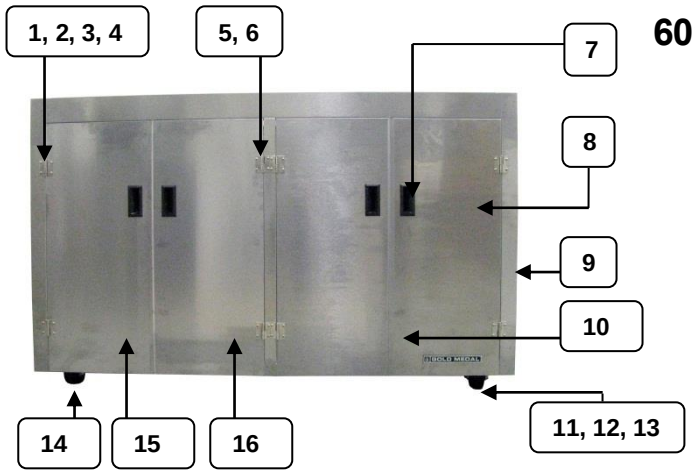

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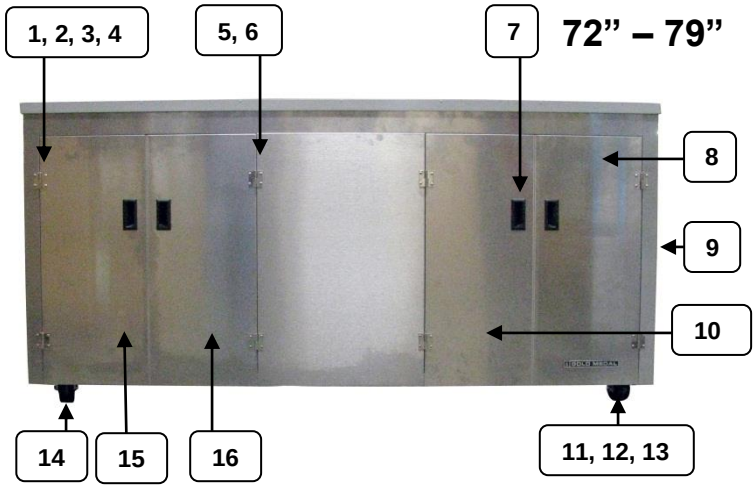

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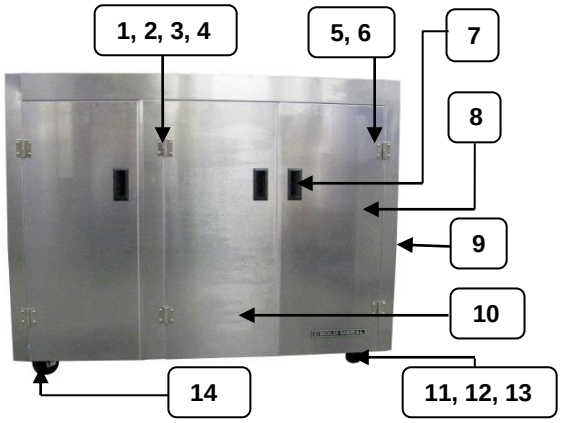

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9	67804	Snap Bushing
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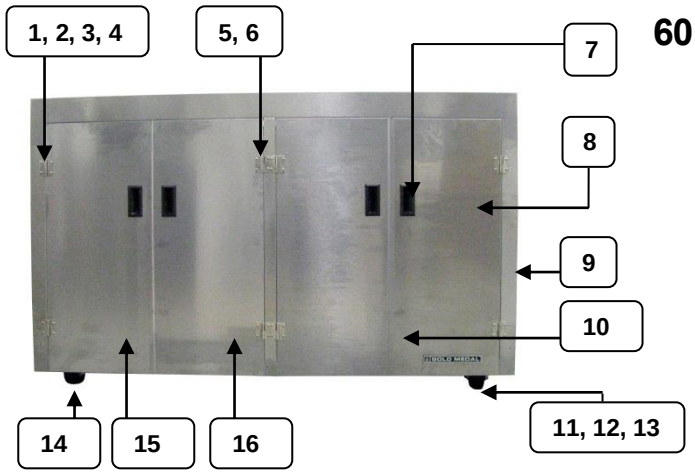

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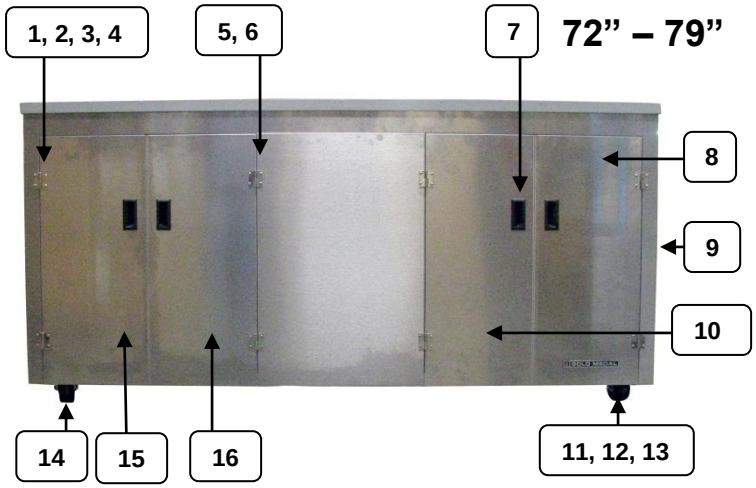

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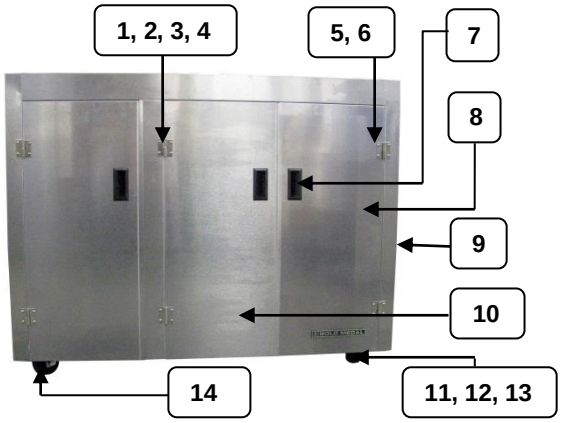

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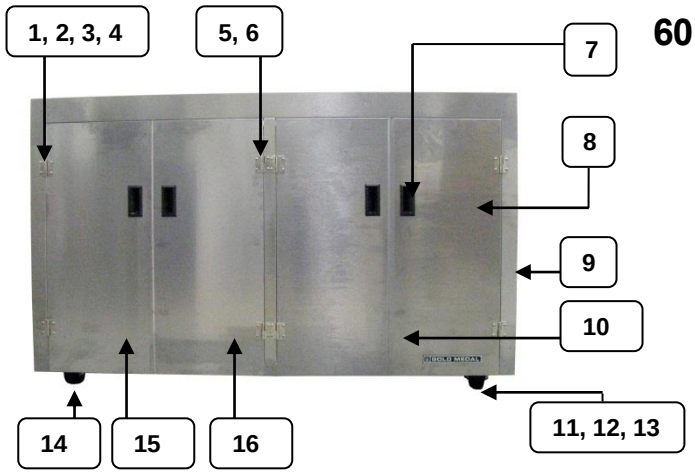

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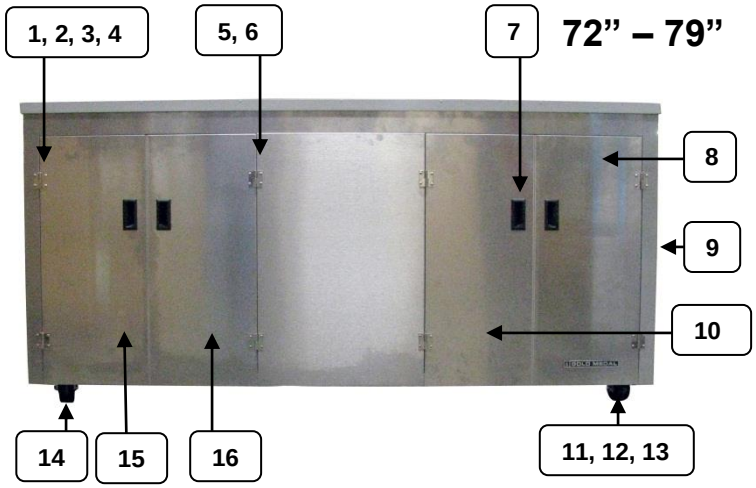

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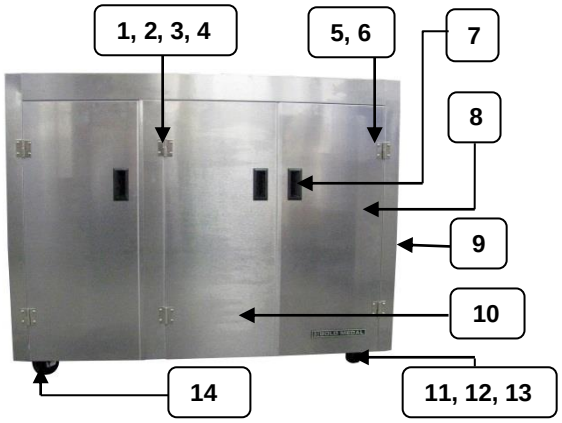

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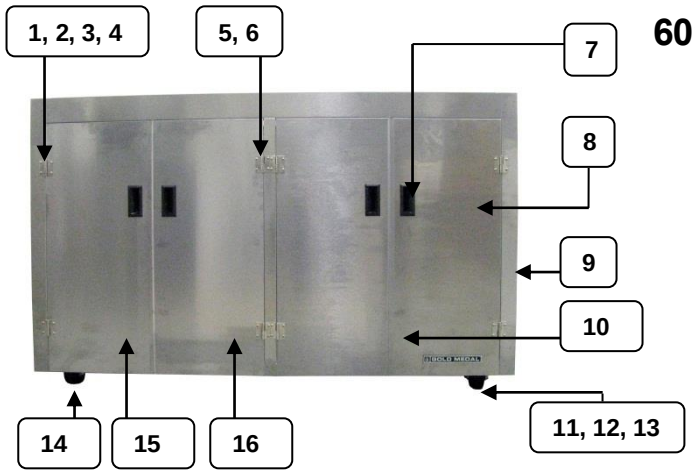

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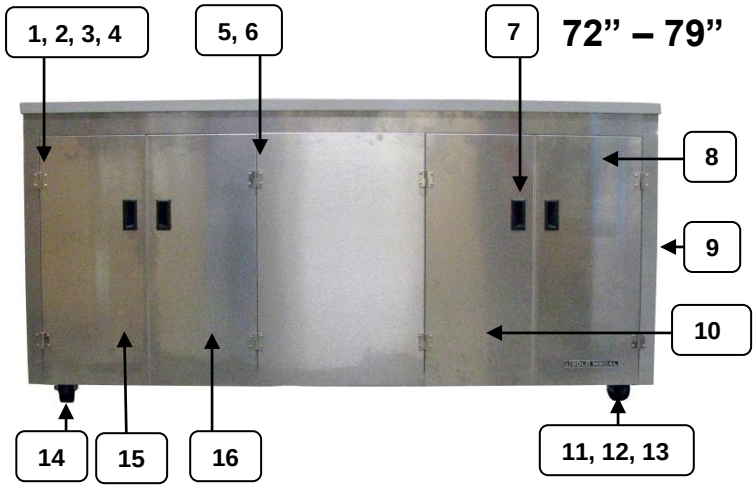

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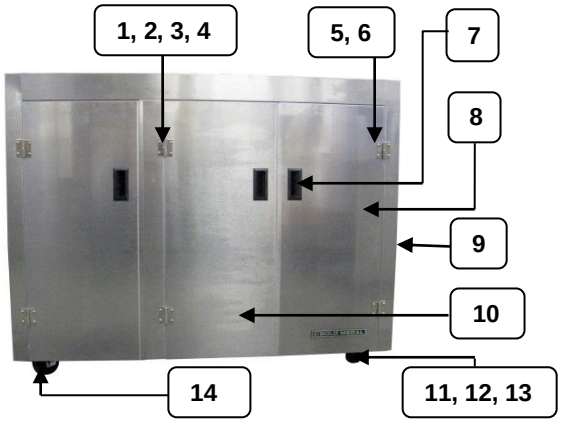

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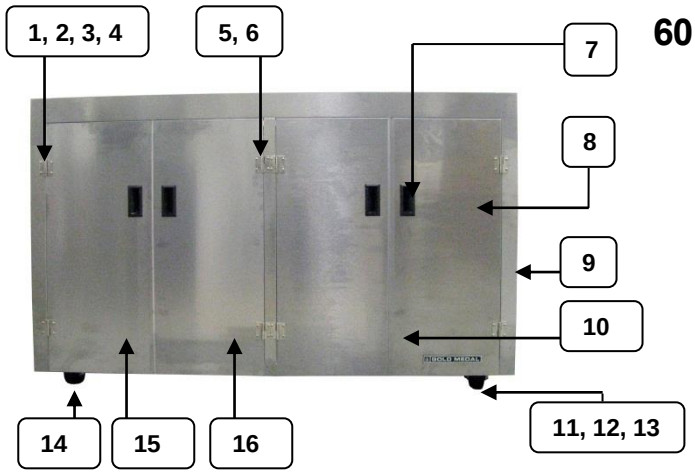

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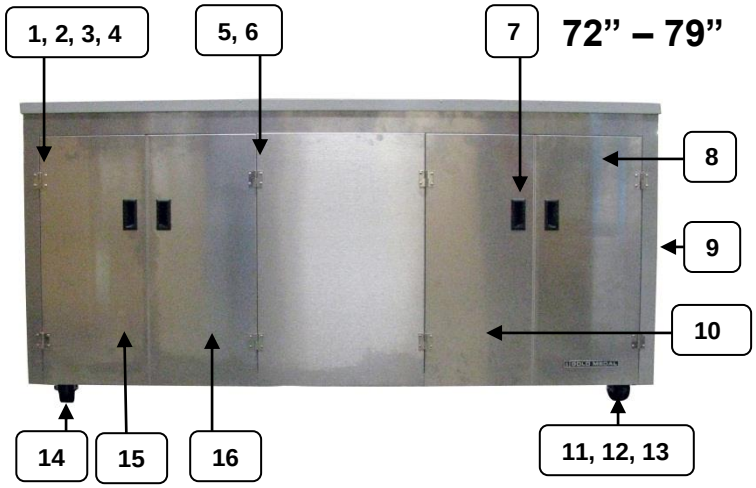

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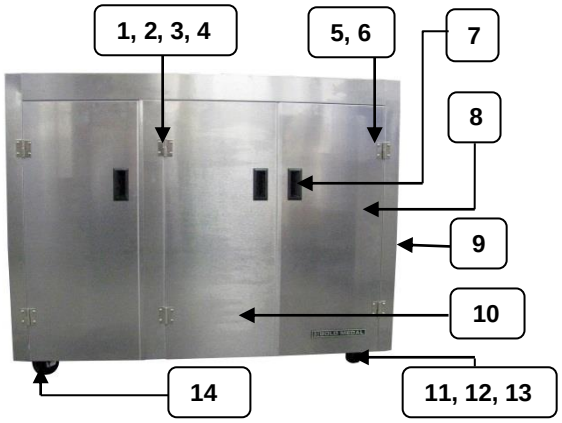

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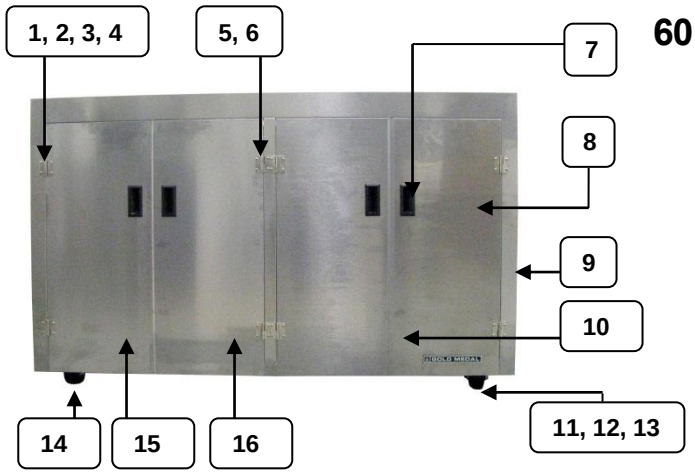

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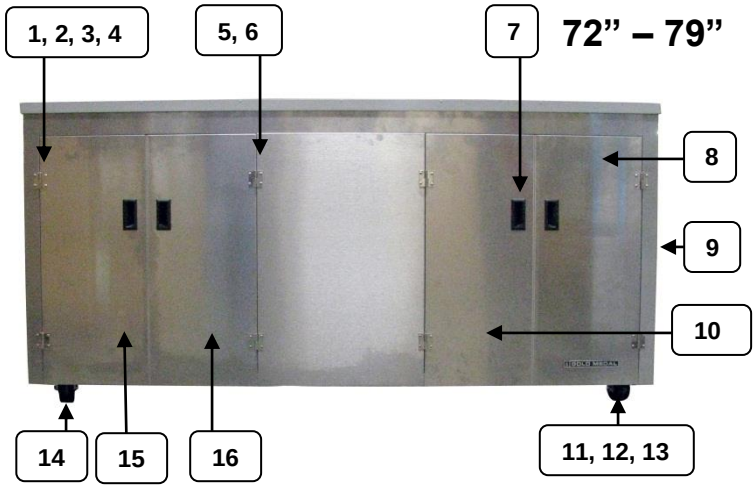

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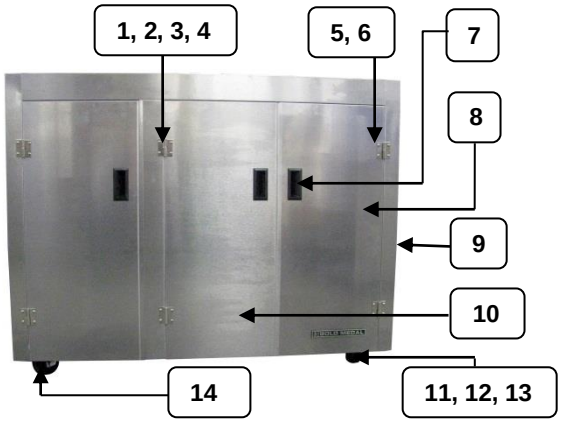

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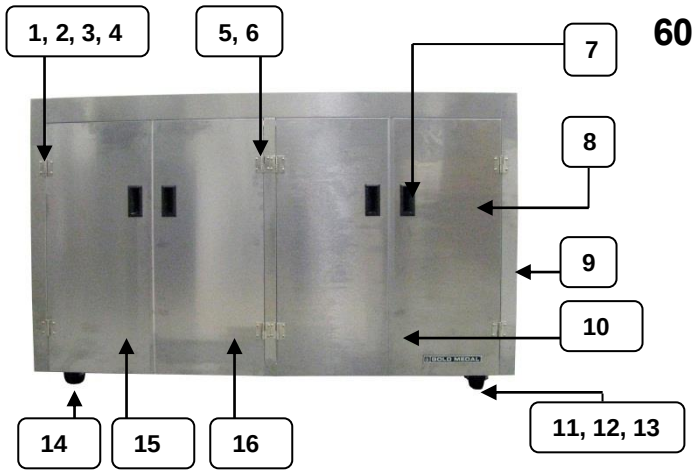

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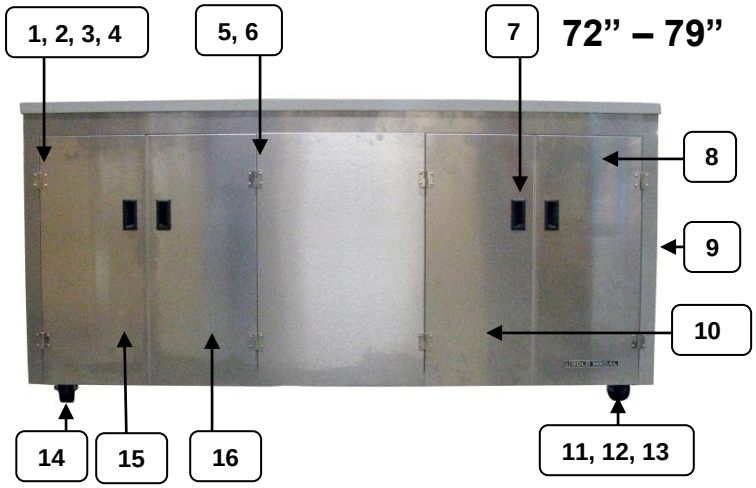

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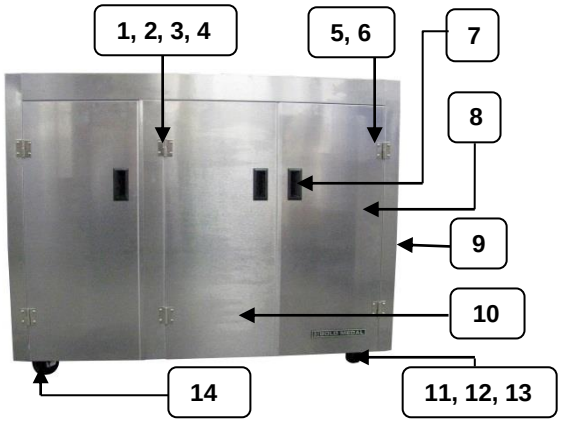

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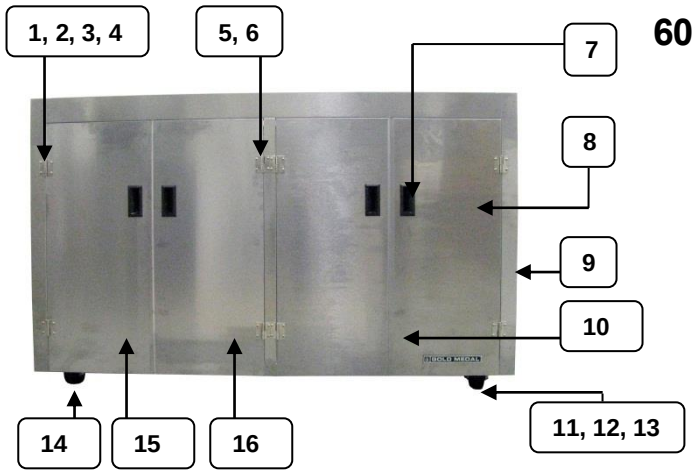

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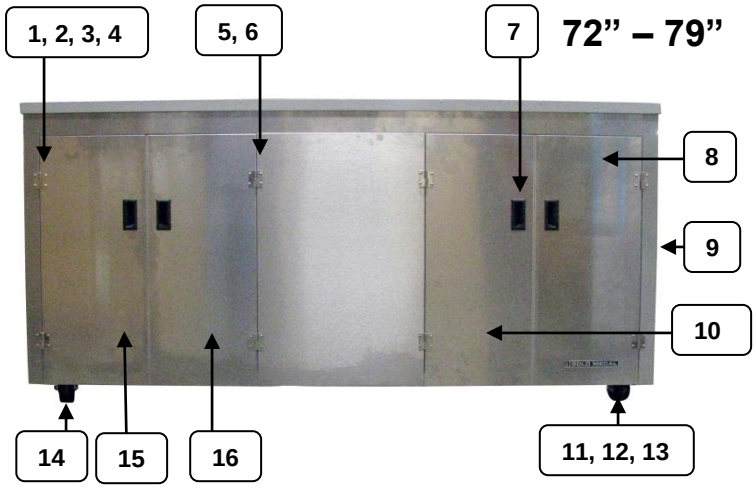

72” – 79”

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8	82812	Right Door w/o Facing Strip
9	67804	Snap Bushing
10	82648	Left Door w/Facing Strip
11	70042	NSF Swivel Caster w/Lock (Door Side)
12	46638	Caster Screw (4/Caster) 5/16-18x1/2"
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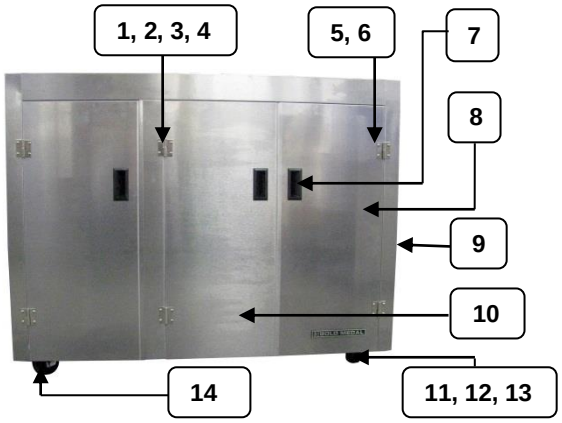
Exterior Base Components



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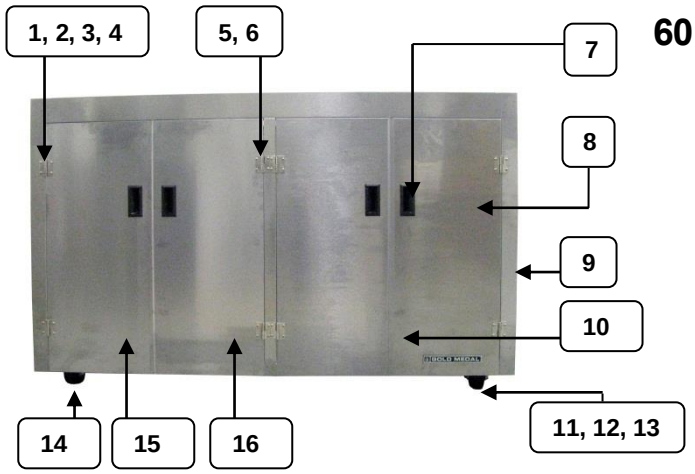

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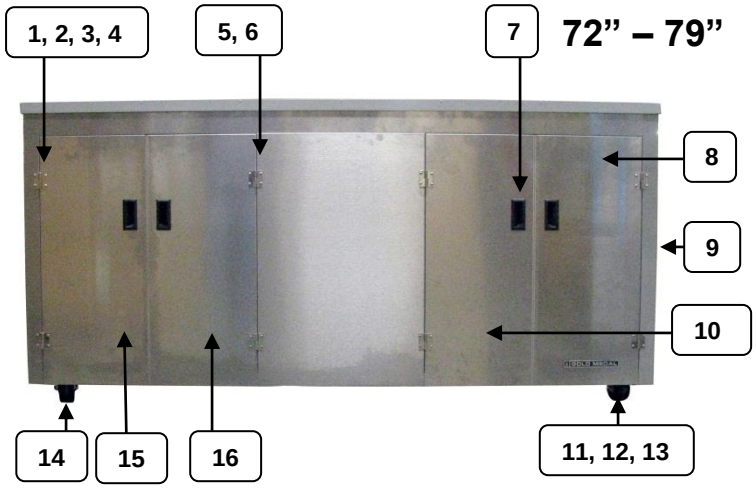

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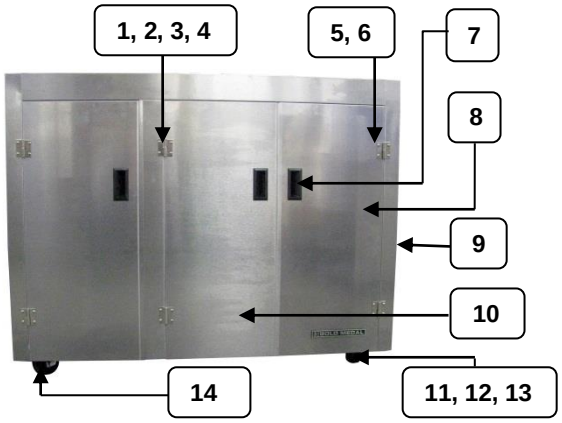

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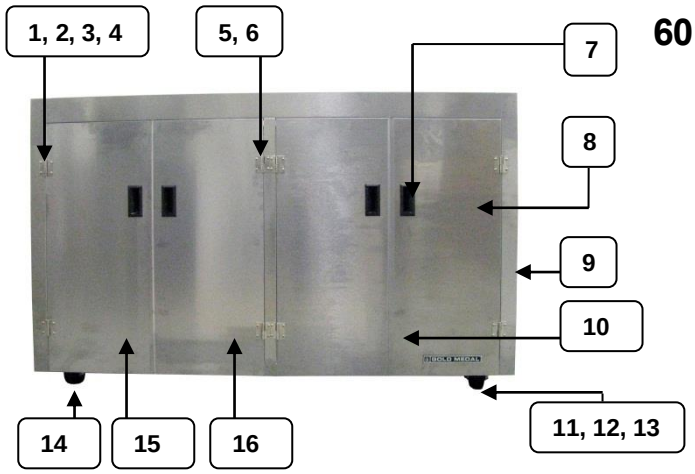

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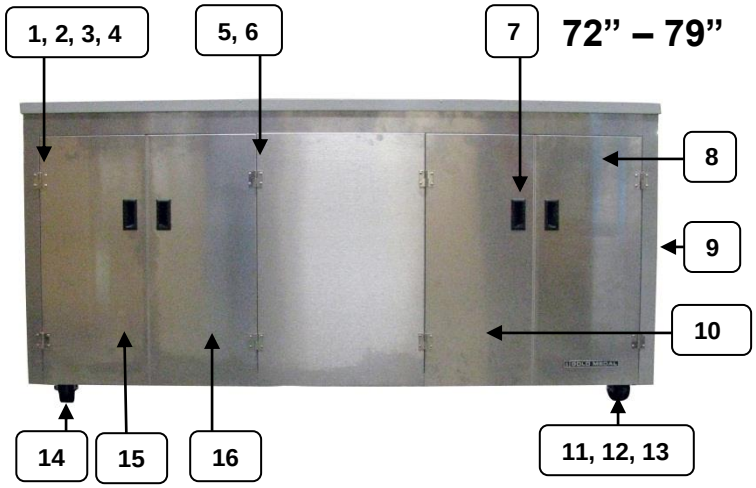

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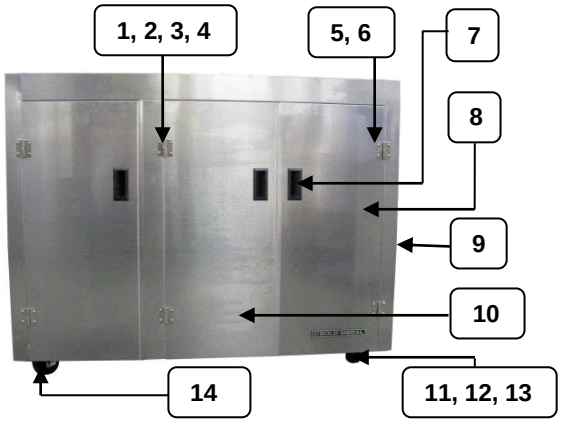

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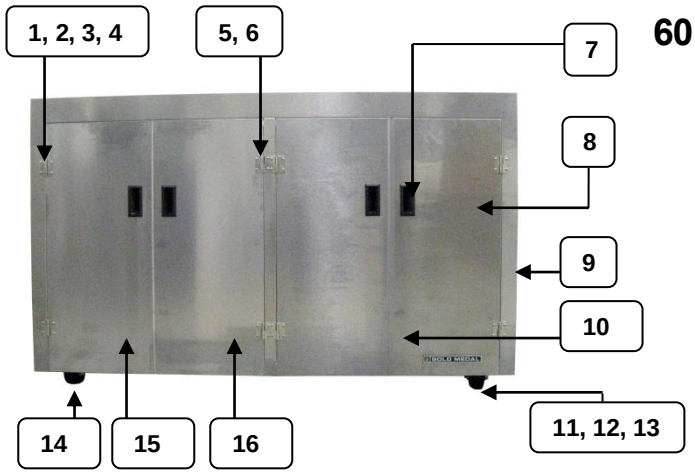

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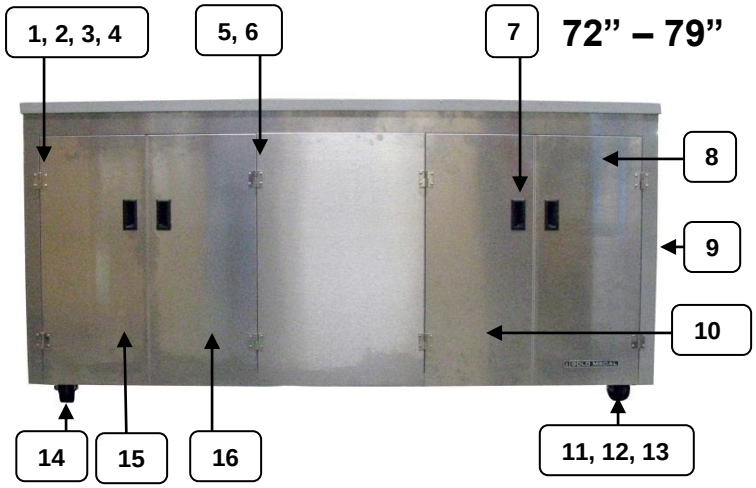

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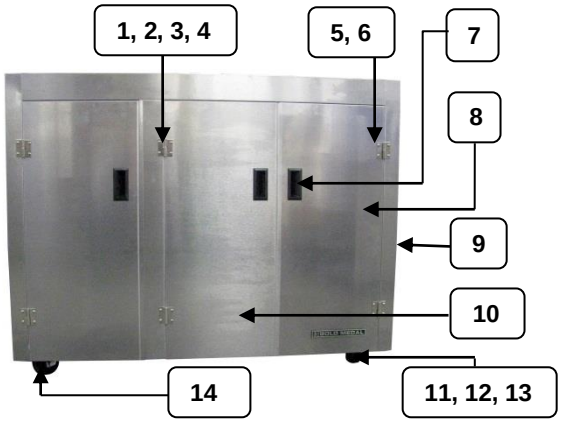

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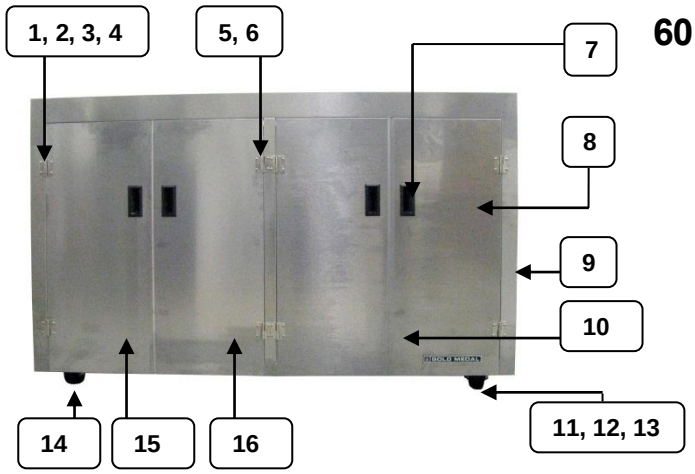

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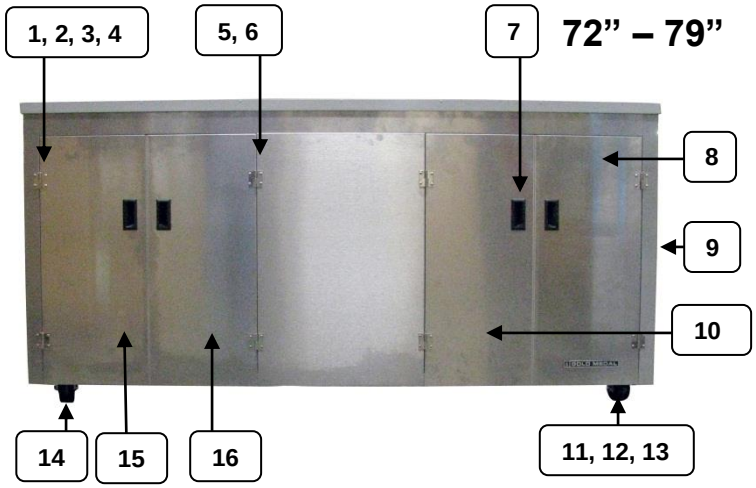

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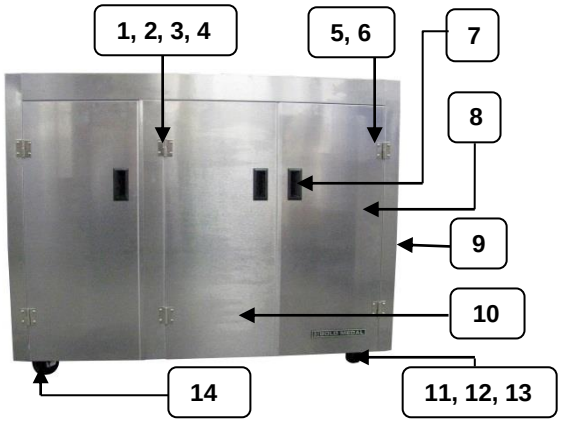

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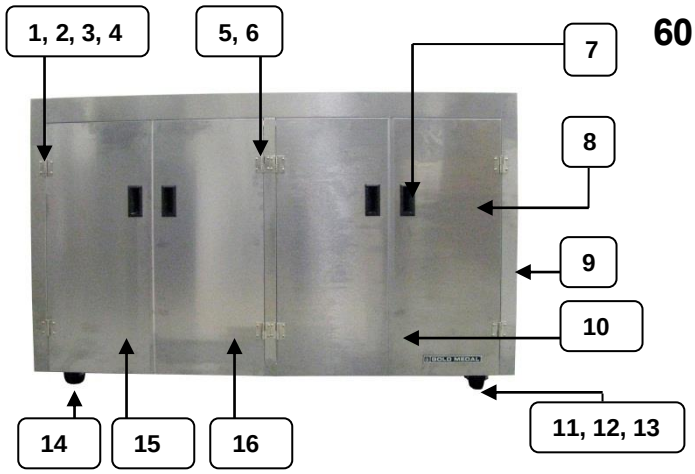

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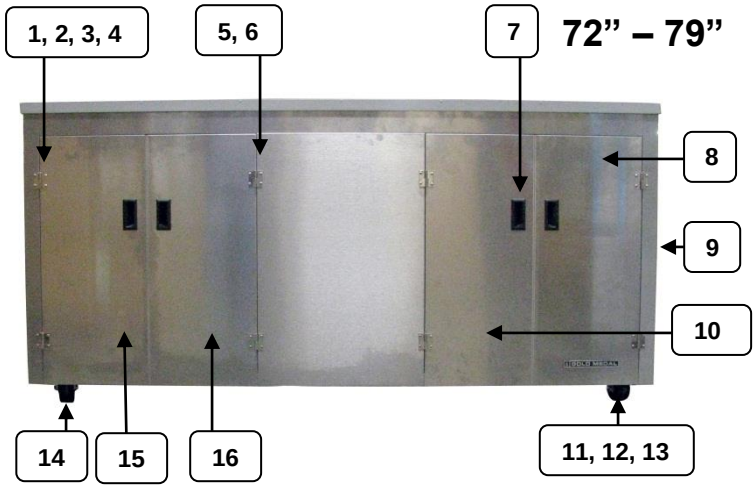

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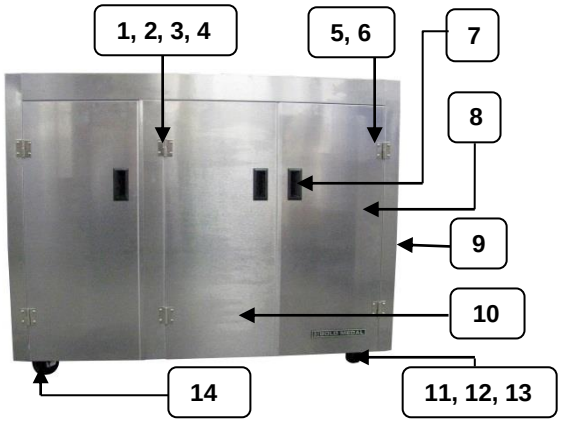

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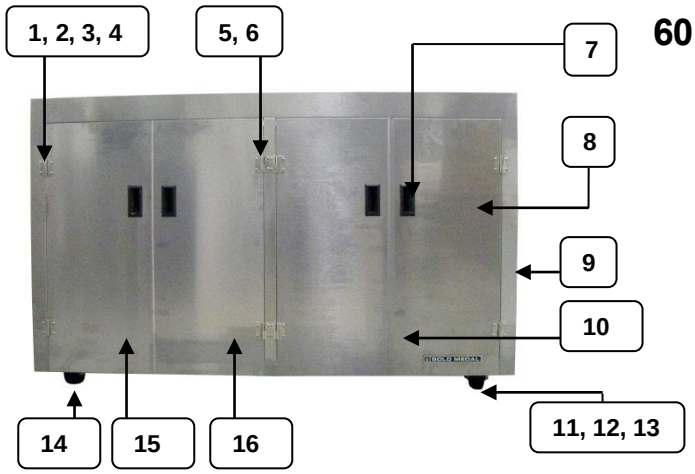

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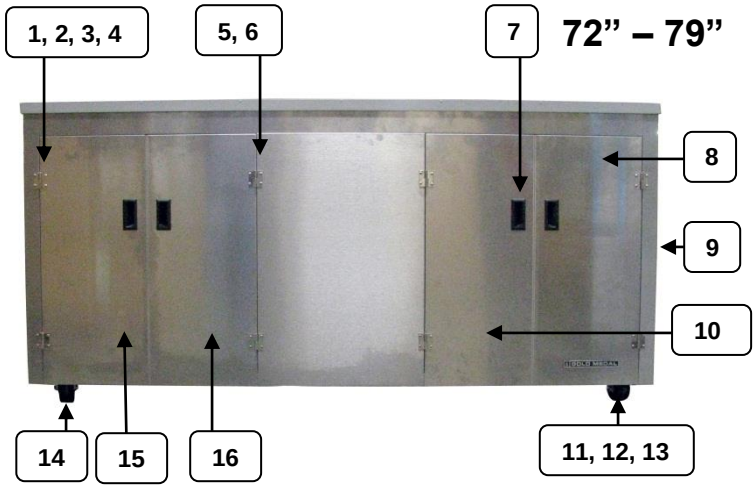

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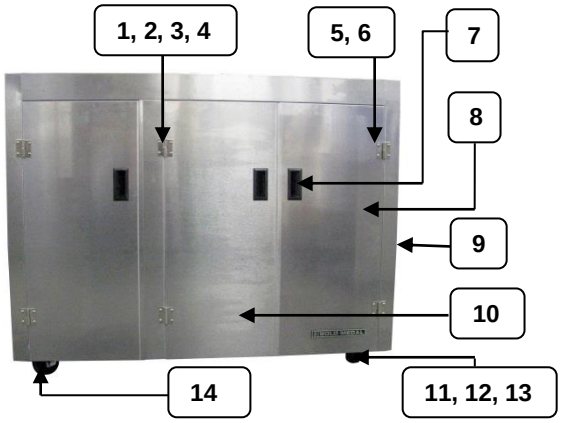

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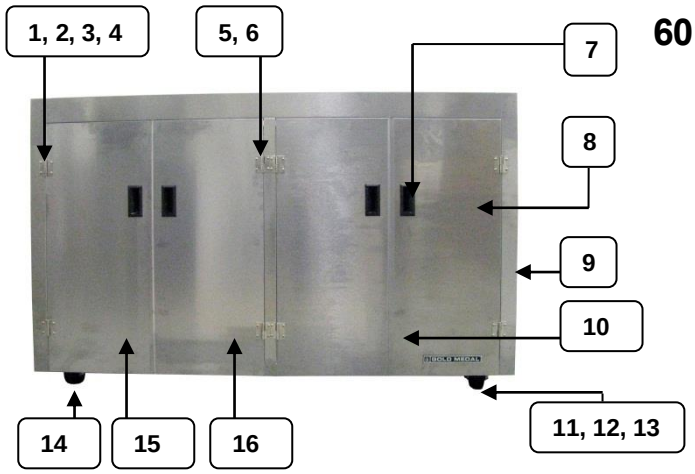

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8	82812	Right Door w/o Facing Strip
9	67804	Snap Bushing
10	82648	Left Door w/Facing Strip
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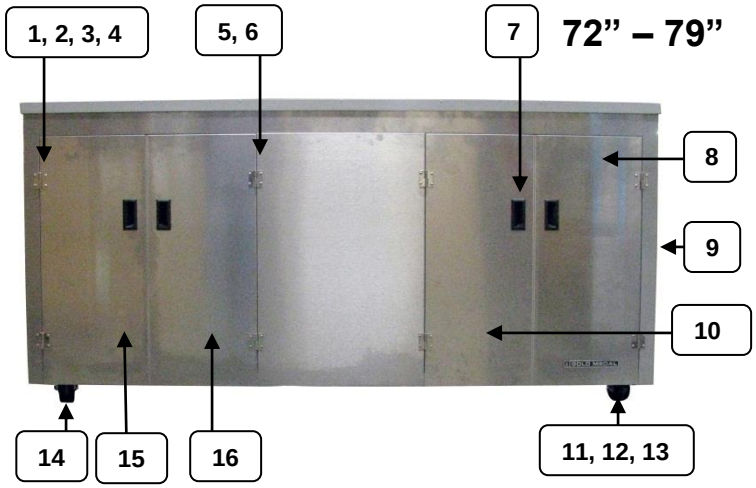

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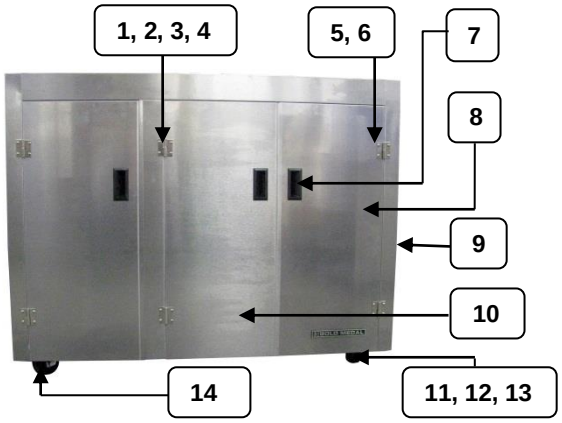

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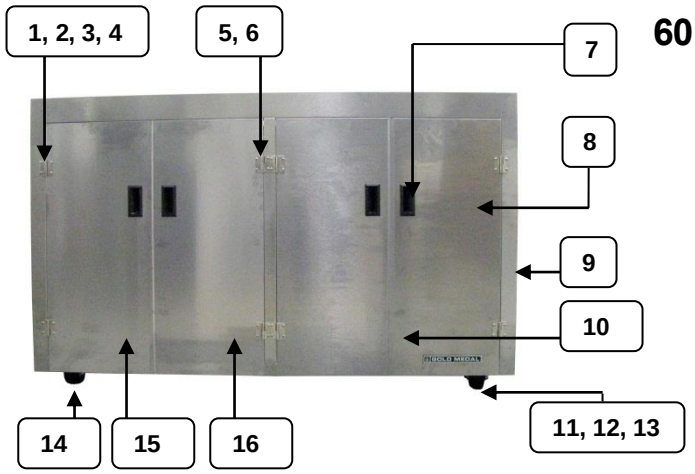

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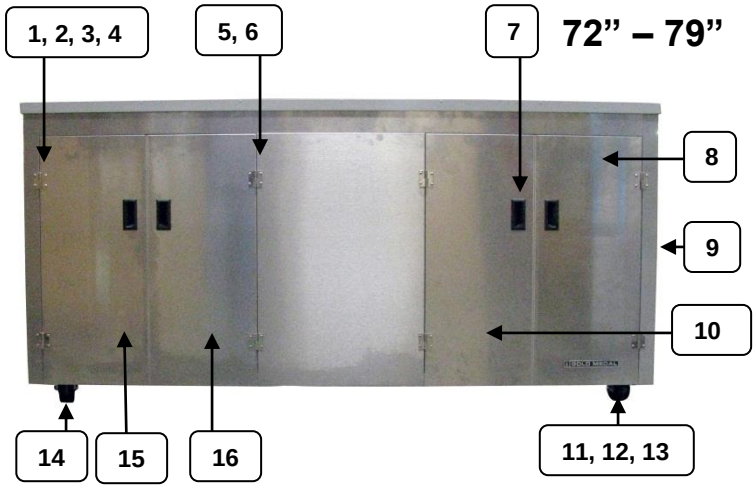

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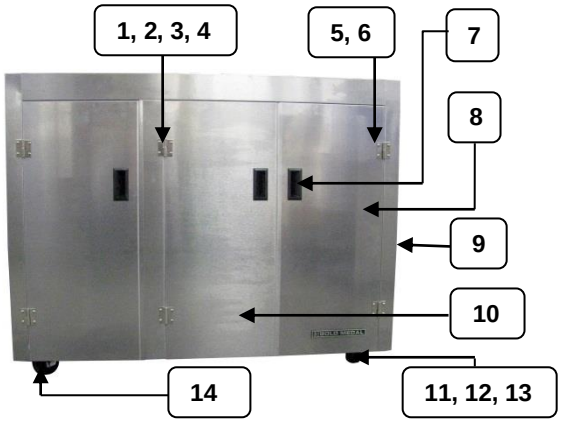

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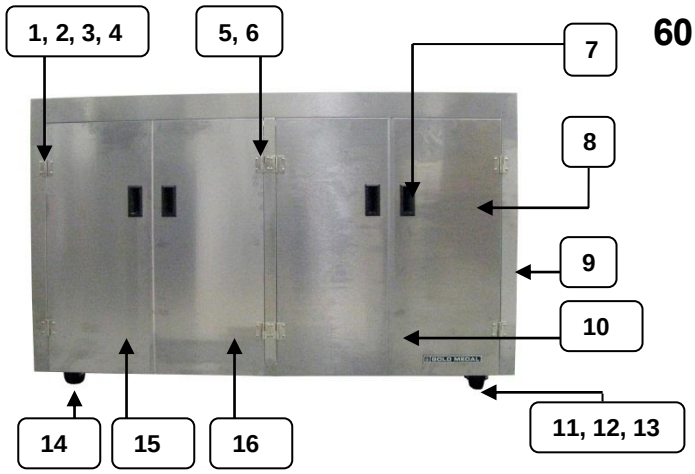

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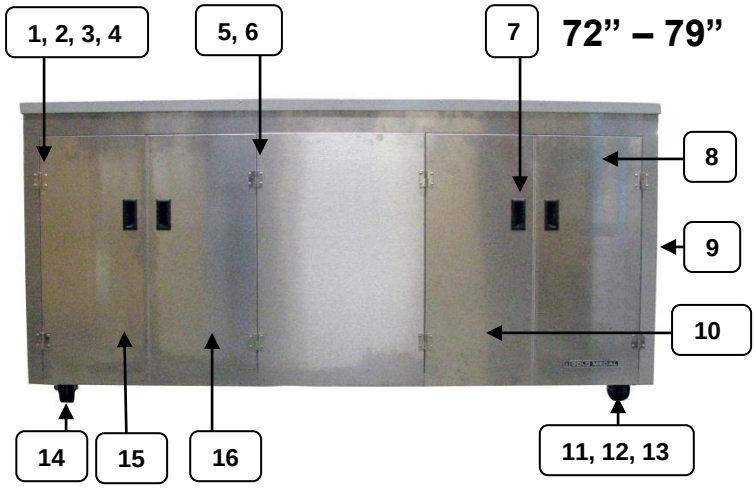

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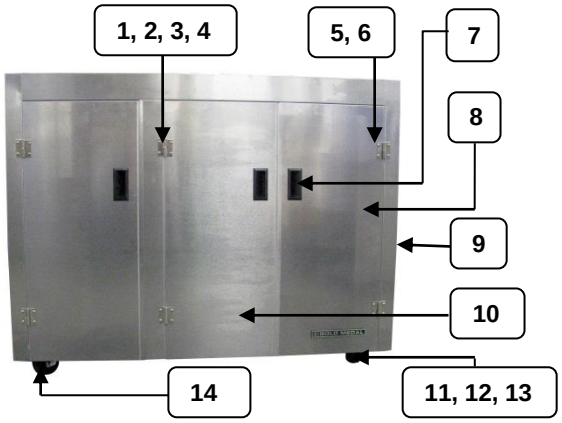

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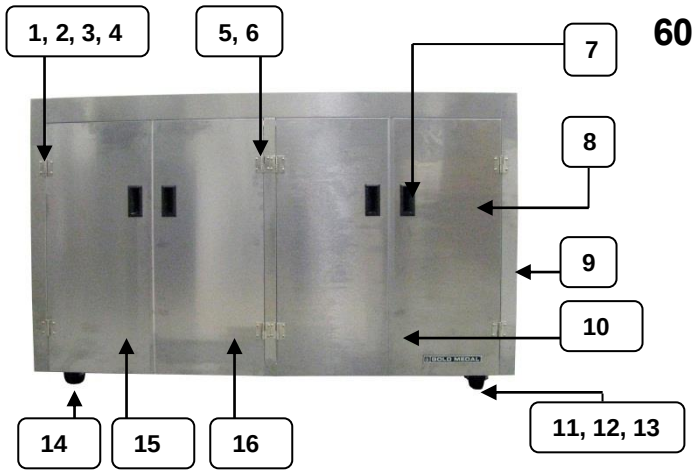

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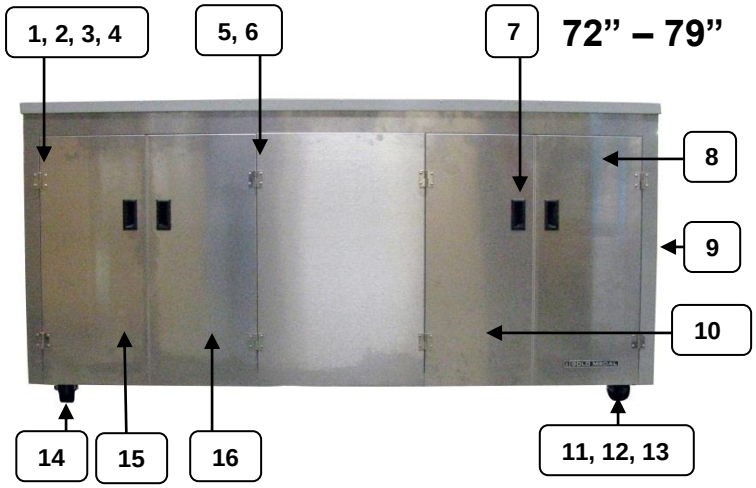

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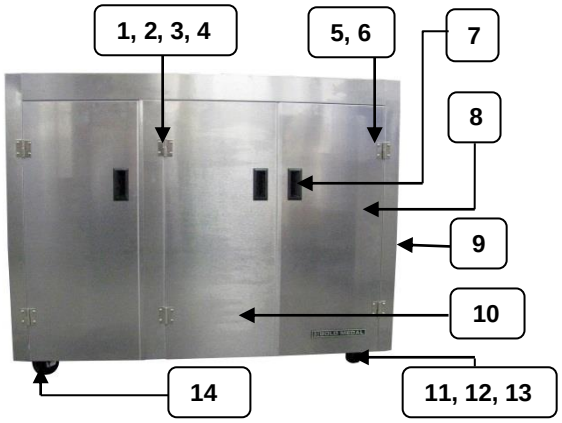

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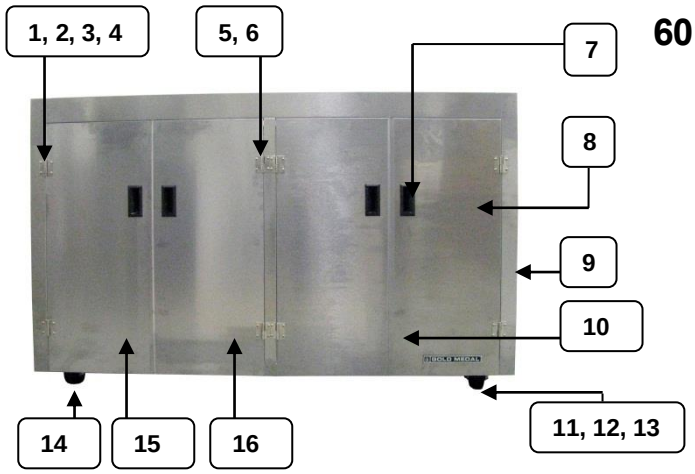

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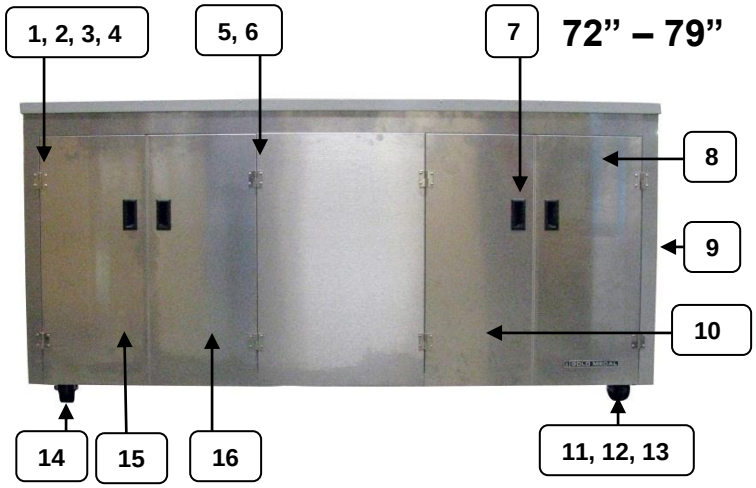

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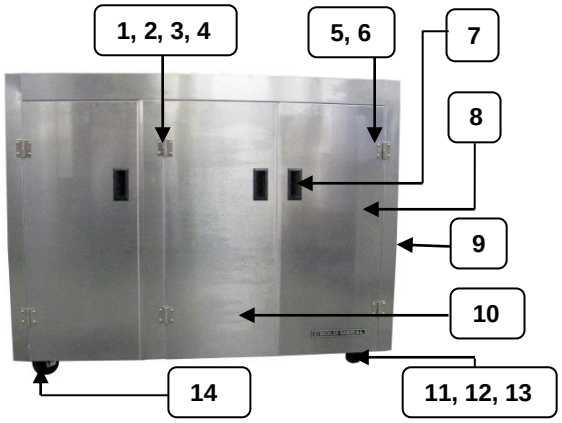

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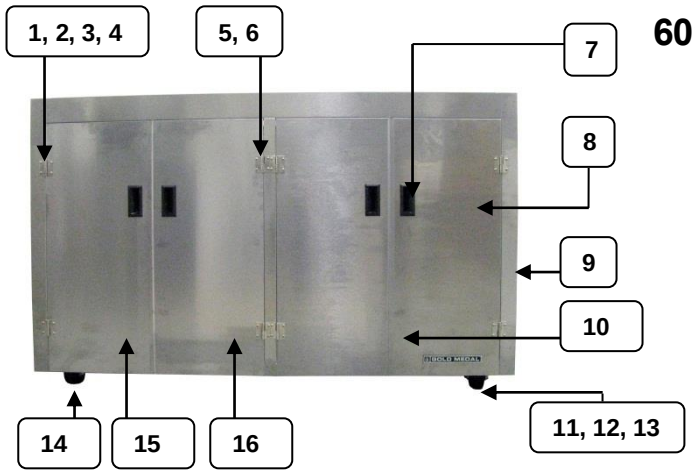

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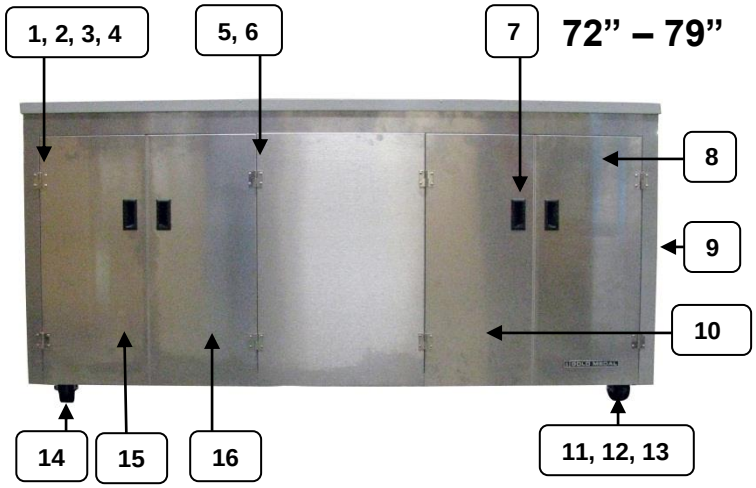

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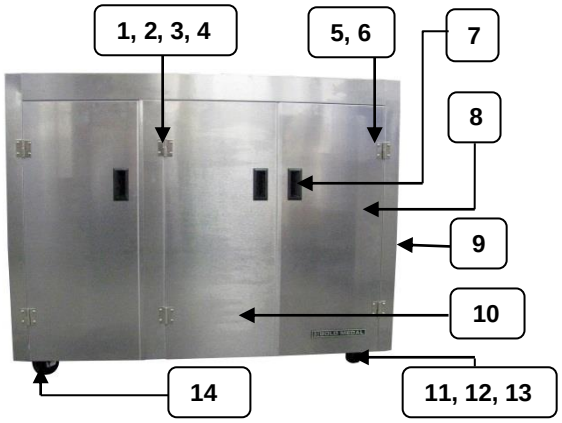

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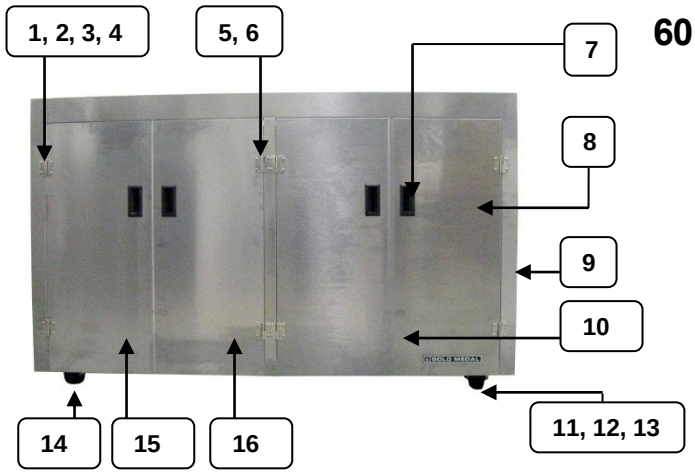

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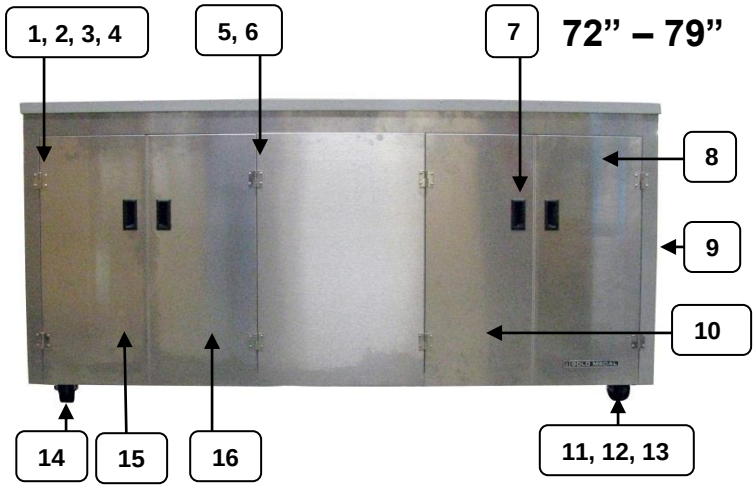

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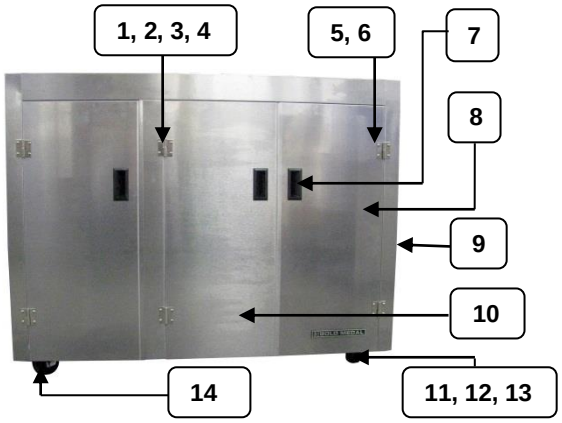

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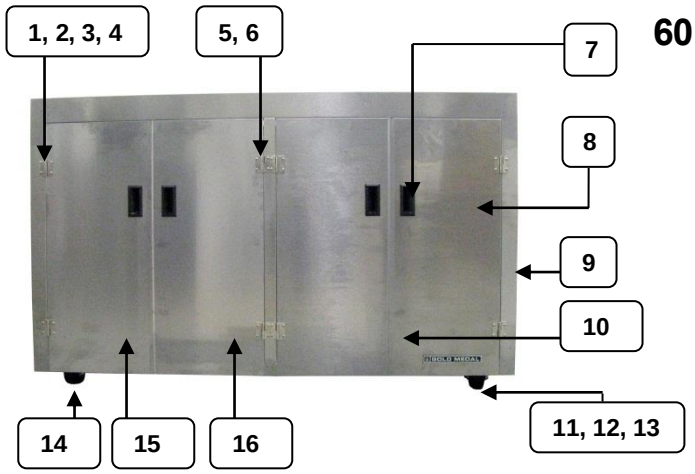

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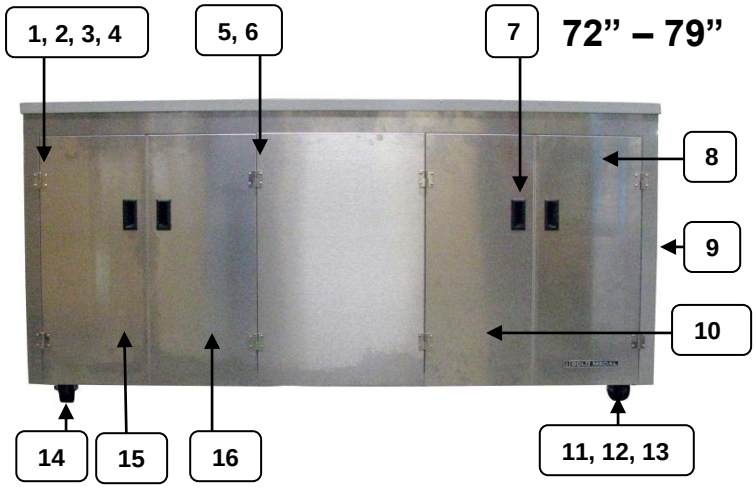

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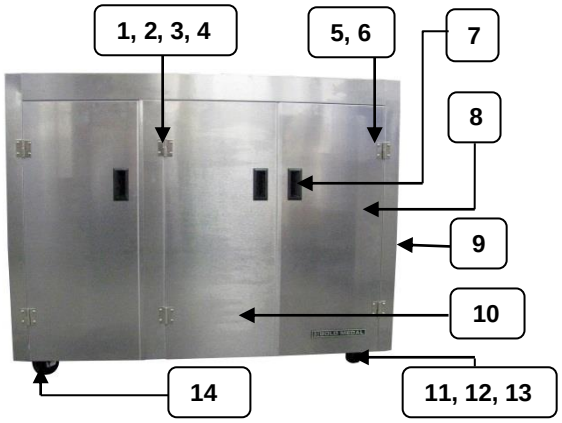

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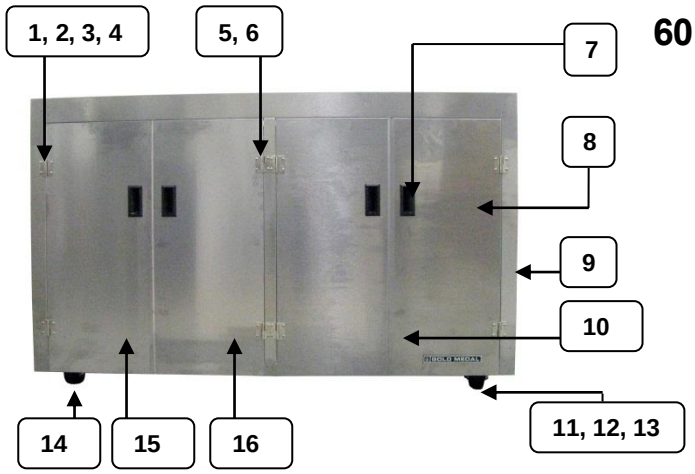

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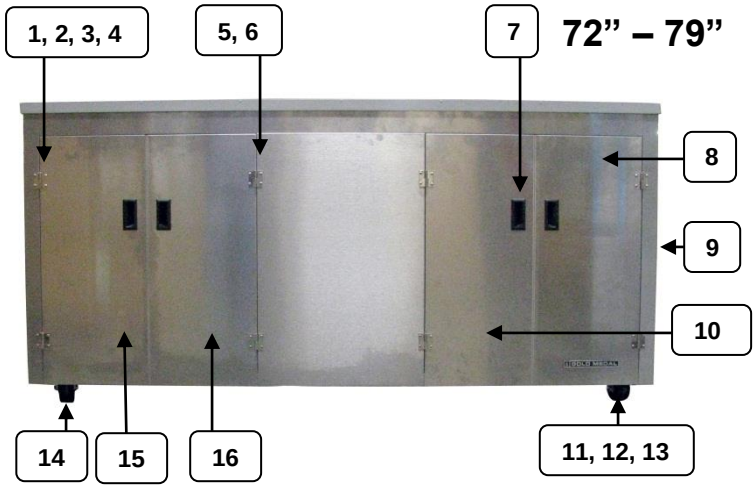

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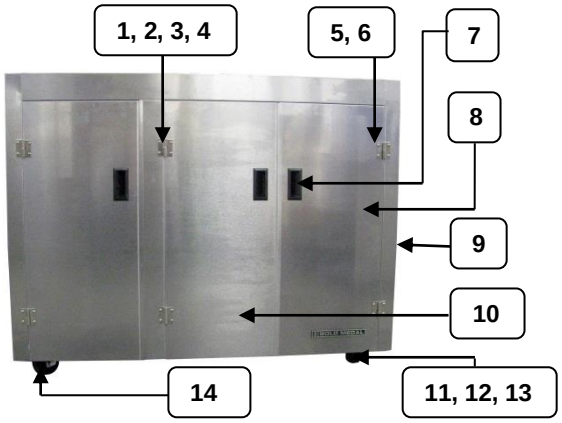

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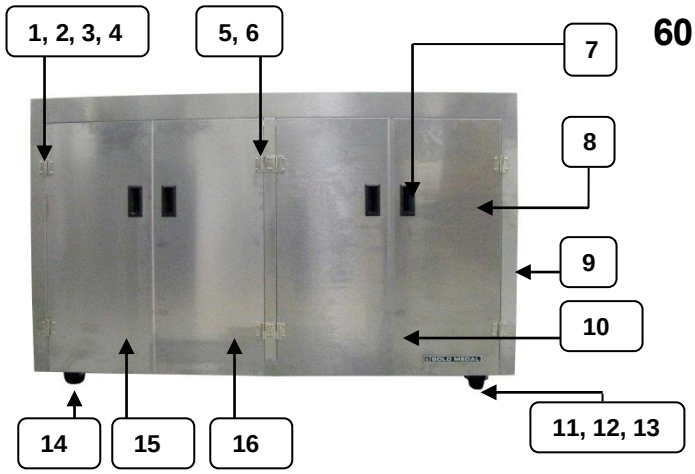

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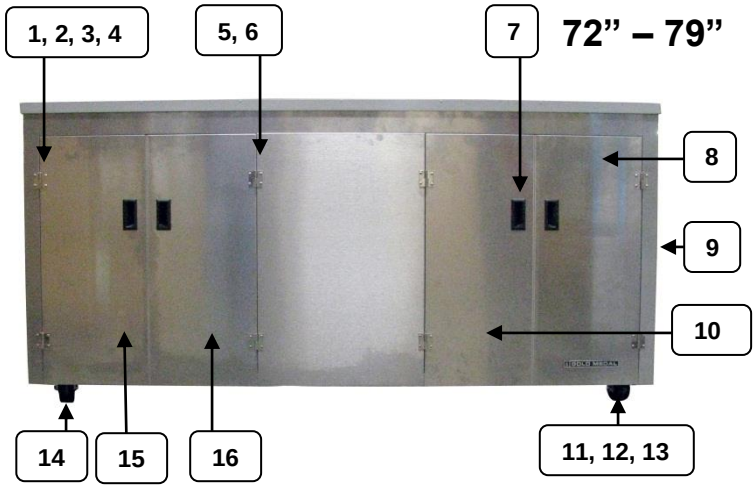

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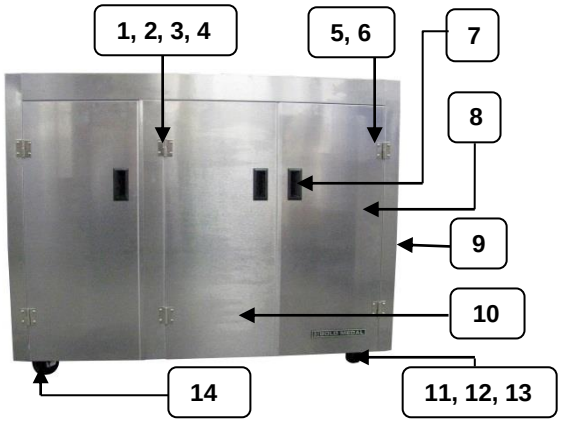

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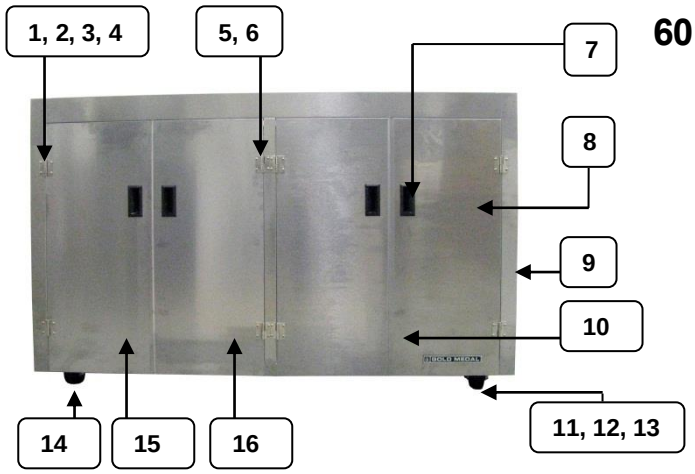

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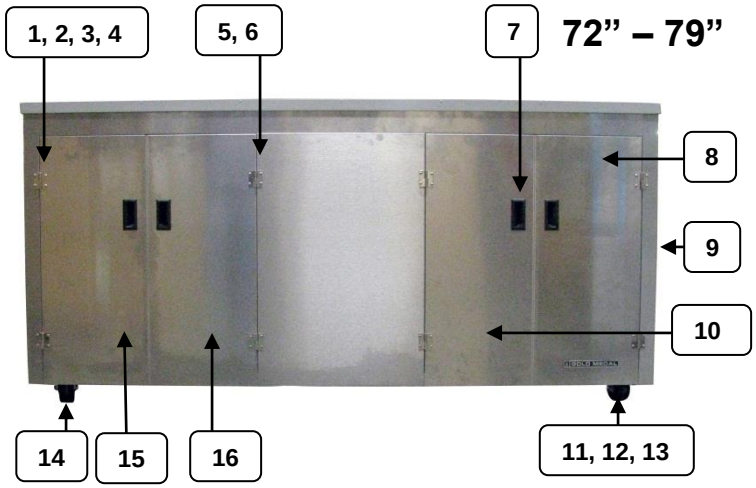

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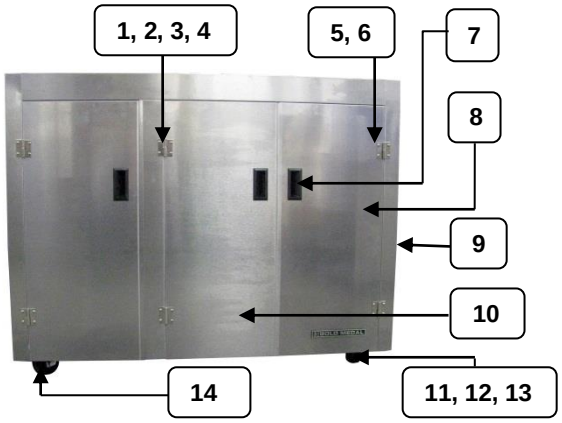

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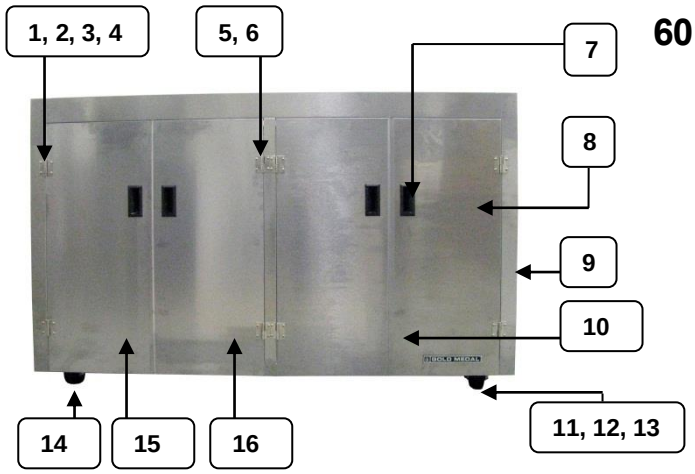

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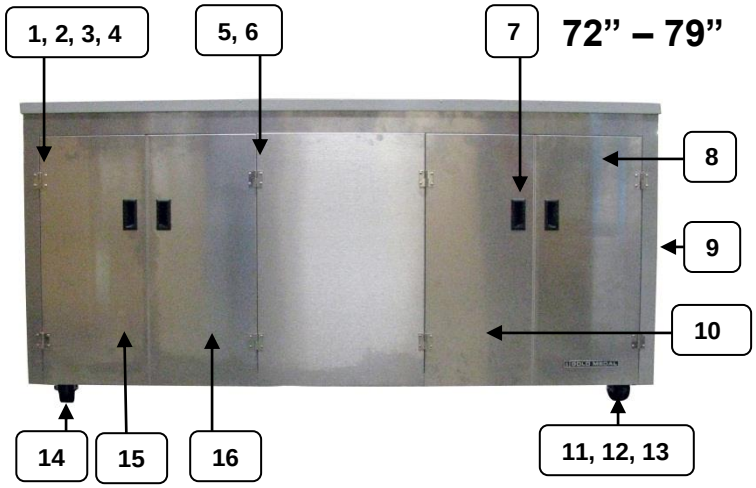

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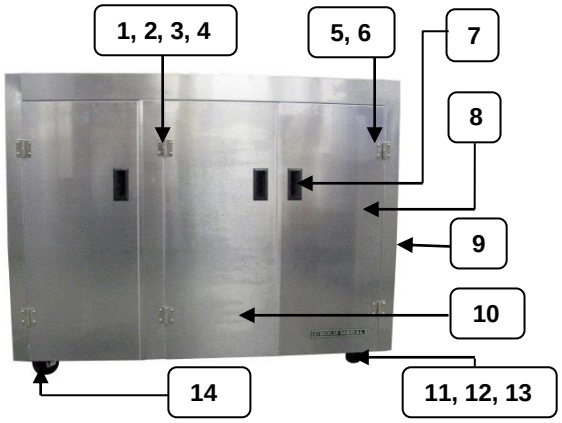

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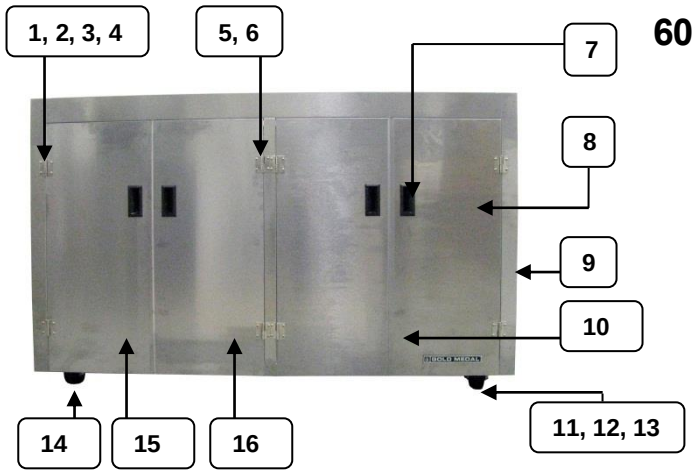

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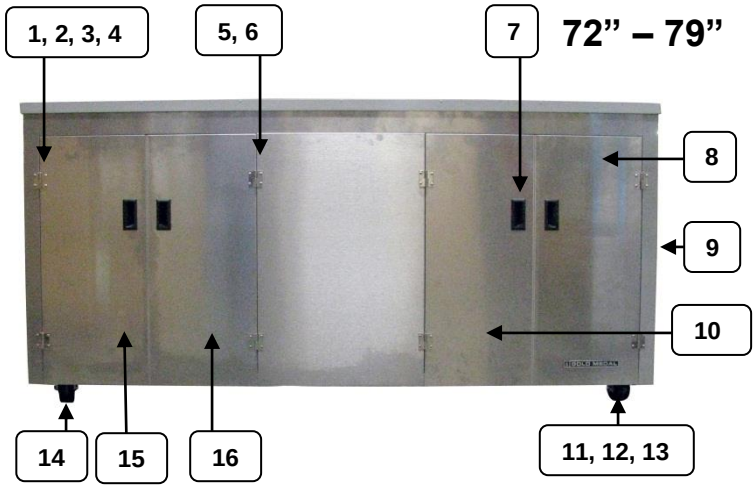

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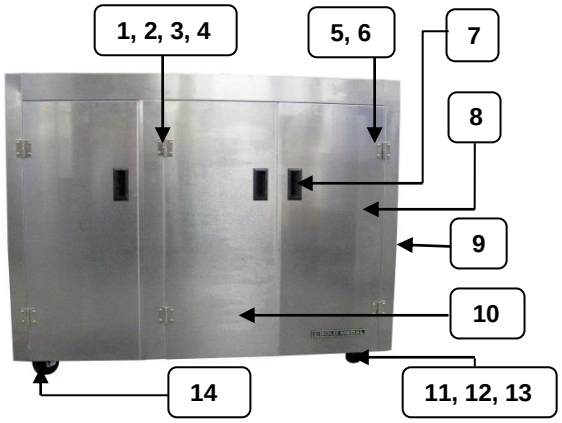

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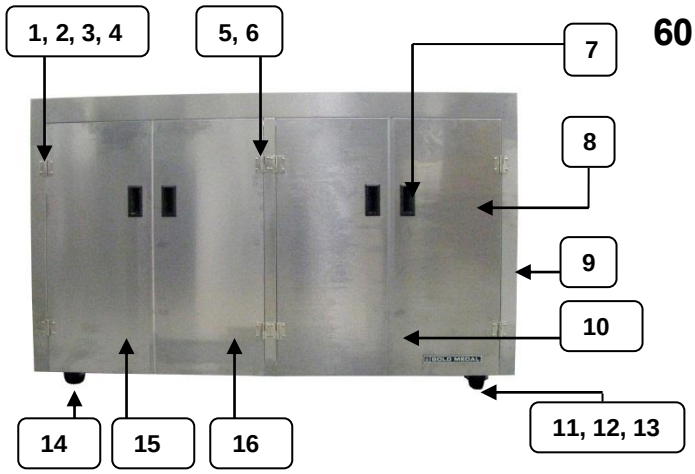

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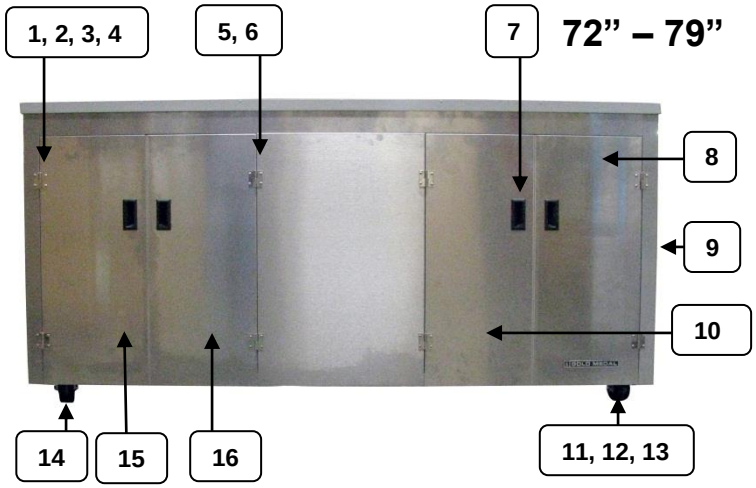

72” – 79”

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9	67804	Snap Bushing
10	82648	Left Door w/Facing Strip
11	70042	NSF Swivel Caster w/Lock (Door Side)
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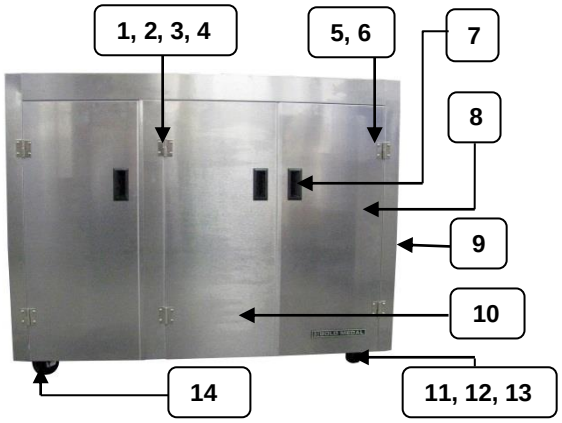
Exterior Base Components



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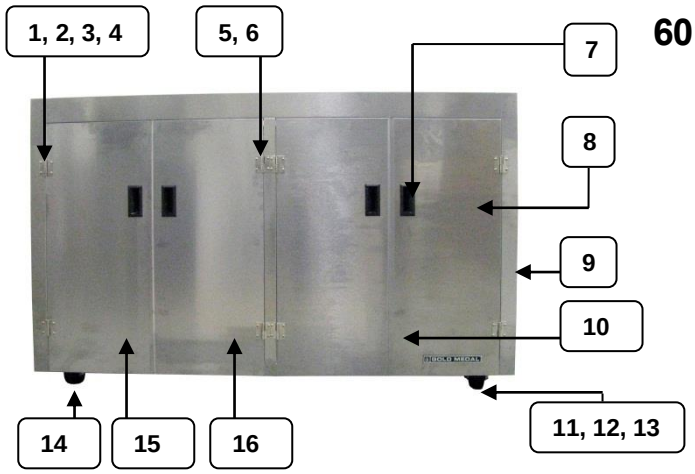

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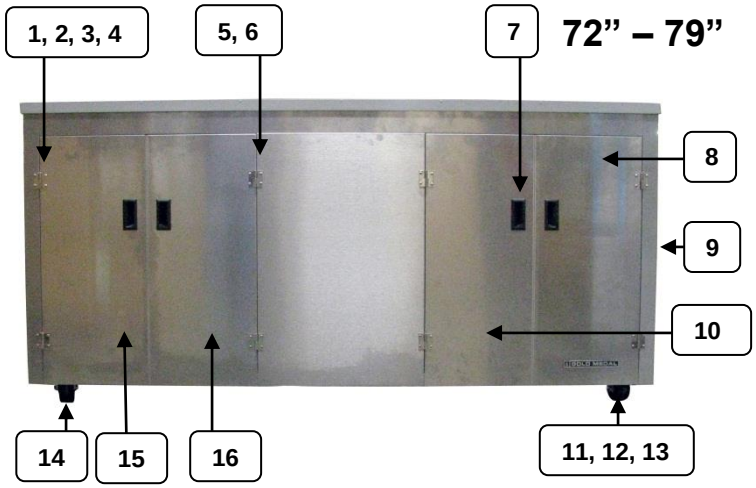

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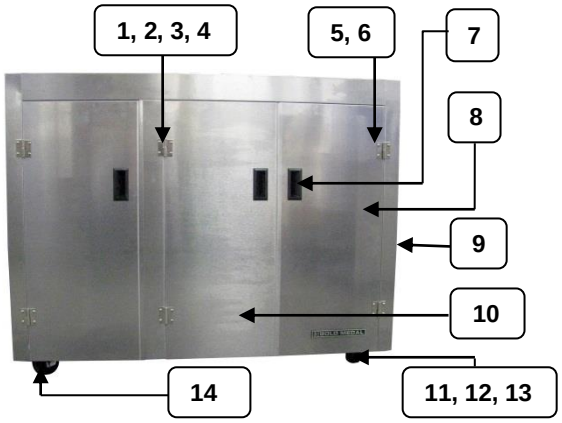

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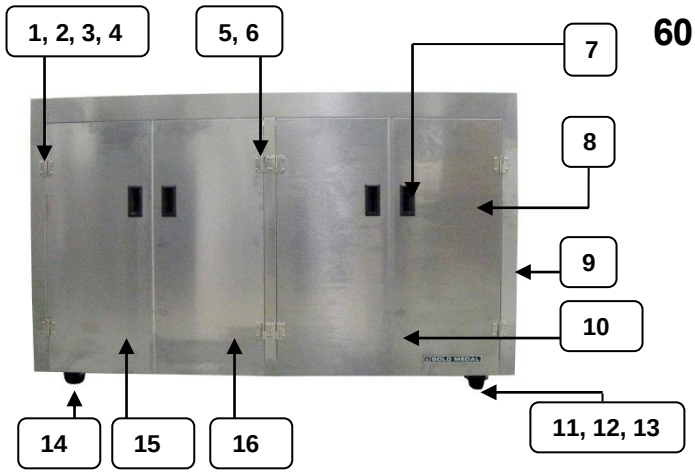

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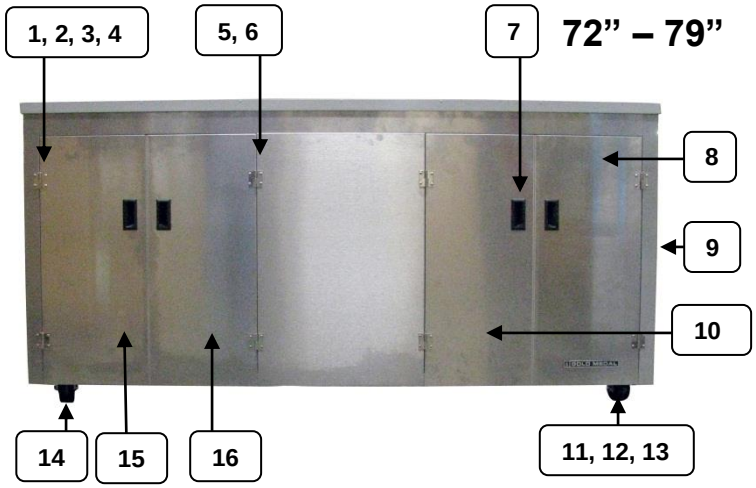

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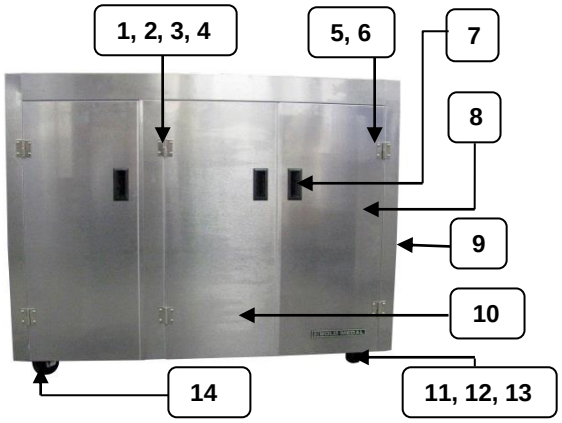

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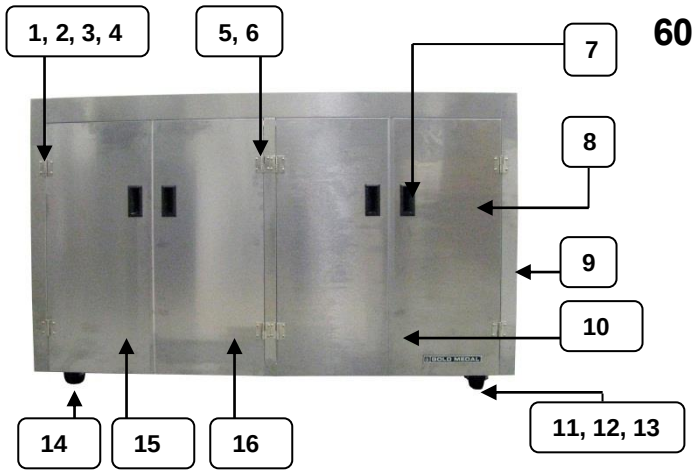

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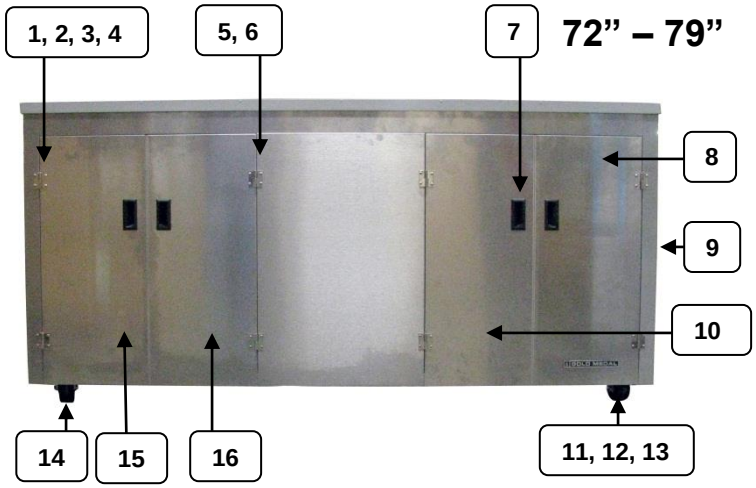

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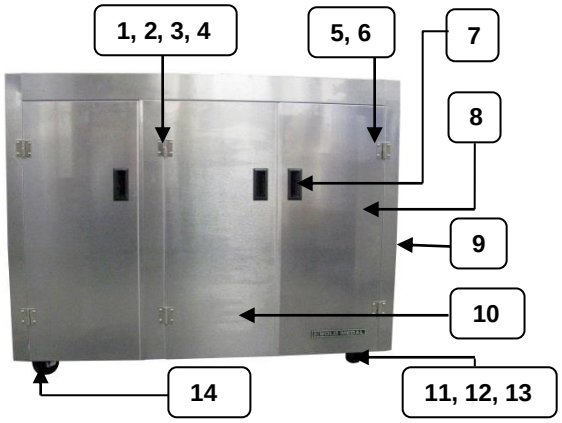

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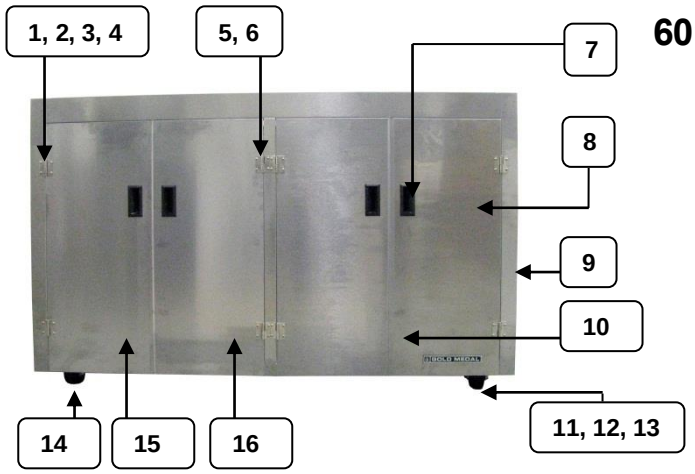

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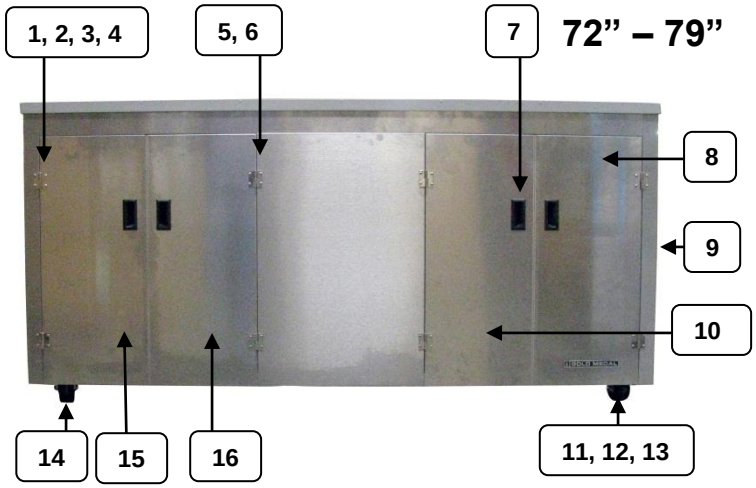

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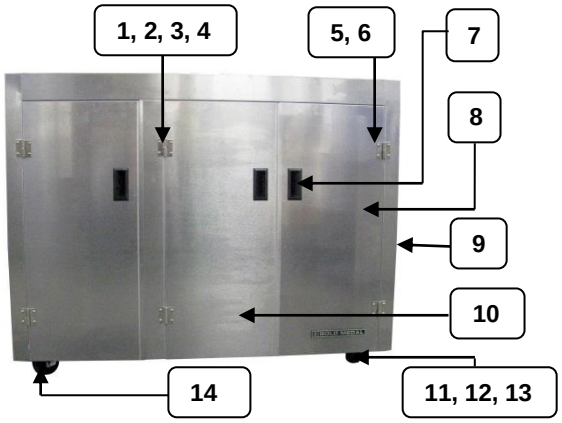

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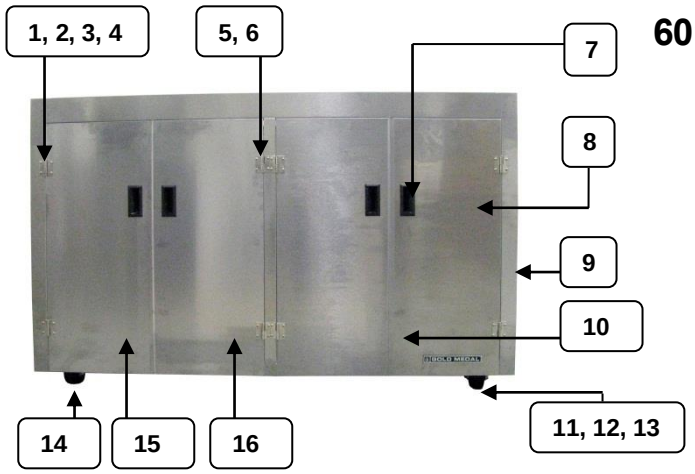

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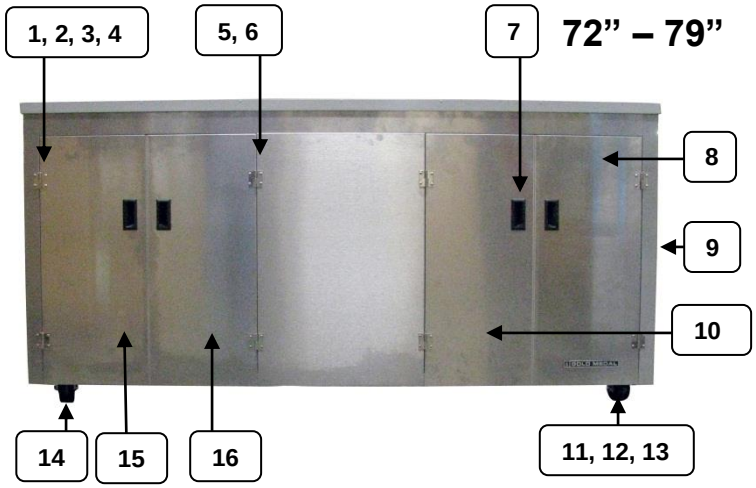

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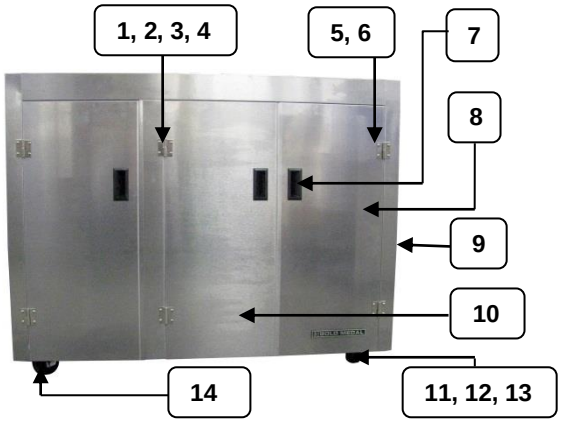

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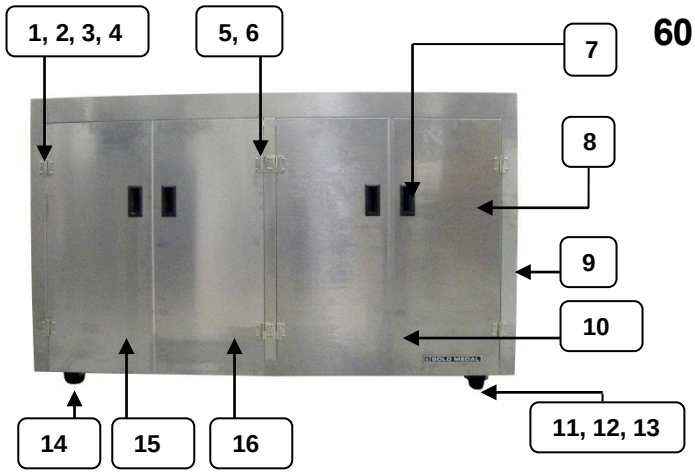

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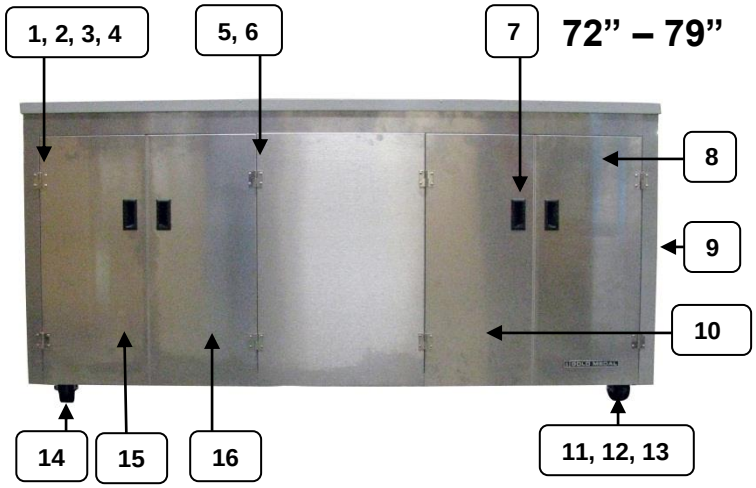

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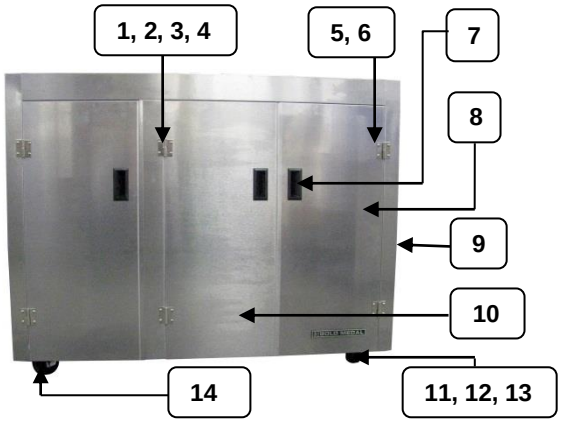

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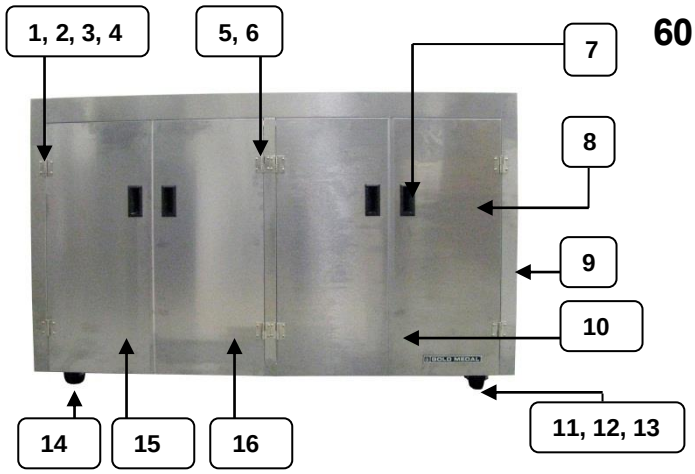
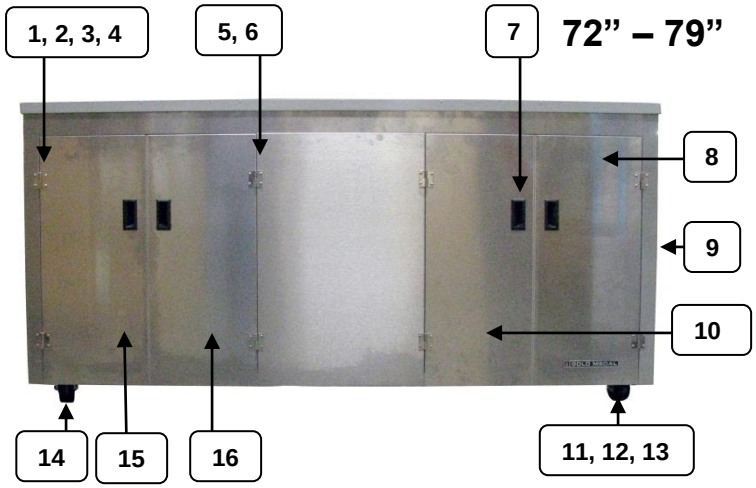


60”

Item	Part No.	Description
1	41349	Male Hinge Short Left
2	41355	Female Hinge Left
3	42226	Hinge Screw (2/Hinge) 8-32x1/2"
4	74146	Hinge Nut (2/Hinge) 8-32
5	41350	Male Hinge Short Right
6	41354	Female Hinge Right
7	82698	Flush Mount Handle
8	82812	Right Door w/o Facing Strip
9	67804	Snap Bushing
10	82648	Left Door w/Facing Strip
11	70042	NSF Swivel Caster w/Lock (Door Side)
12	46638	Caster Screw (4/Caster) 5/16-18x1/2"
13	49317	Caster Nut (4/Caster) 5/16-18
14	70023	Swivel Caster w/o Lock
15	82017	Left Door w/o Facing Strip
16	82020	Right Door w/Facing Strip



72” – 79”

Item	Part No.	Description
1	41349	Male Hinge Short Left
2	41355	Female Hinge Left
3	42226	Hinge Screw (2/Hinge) 8-32x1/2"
4	74146	Hinge Nut (2/Hinge) 8-32
5	41350	Male Hinge Short Right
6	41354	Female Hinge Right
7	82698	Flush Mount Handle
8	82812	Right Door w/o Facing Strip
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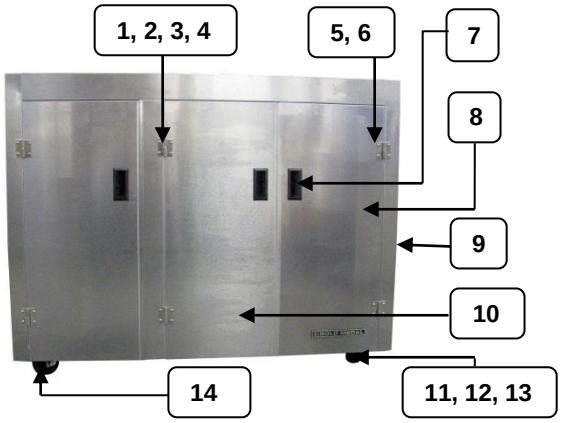
11	70042	NSF Swivel Caster w/Lock (Door Side)
12	46638	Caster Screw (4/Caster) 5/16-18x1/2"
13	49317	Caster Nut (4/Caster) 5/16-18
14	70023	Swivel Caster w/o Lock
15	82017	Left Door w/o Facing Strip
16	82020	Right Door w/Facing Strip

Exterior Base Components



48”

Item	Part No.	Description
1	41349	Male Hinge Short Left
2	41355	Female Hinge Left
3	42226	Hinge Screw (2/Hinge) 8-32x1/2"
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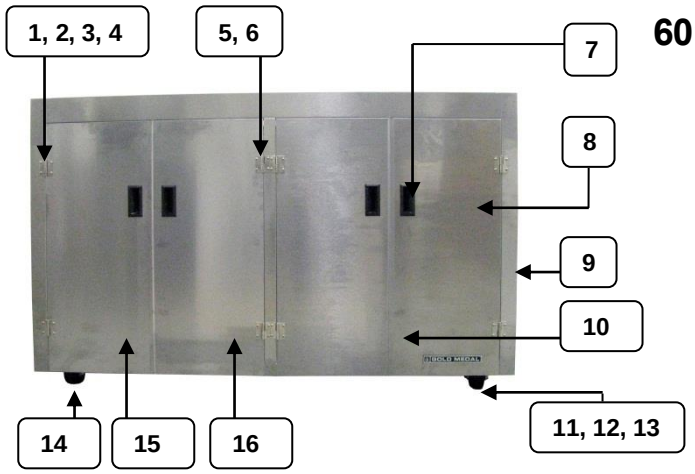

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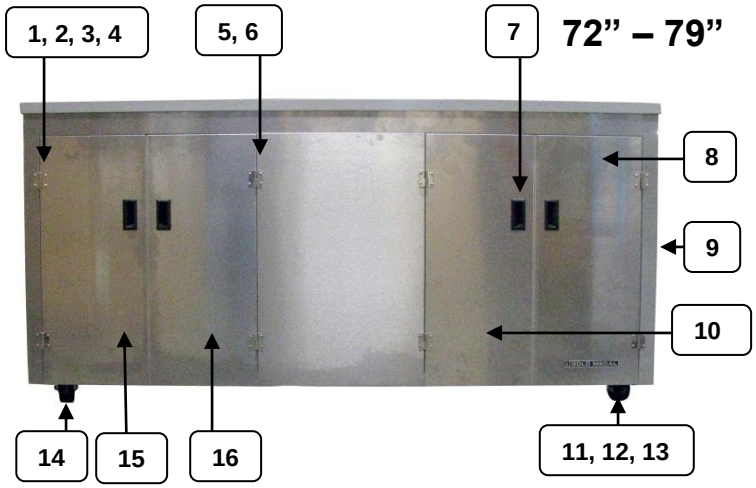

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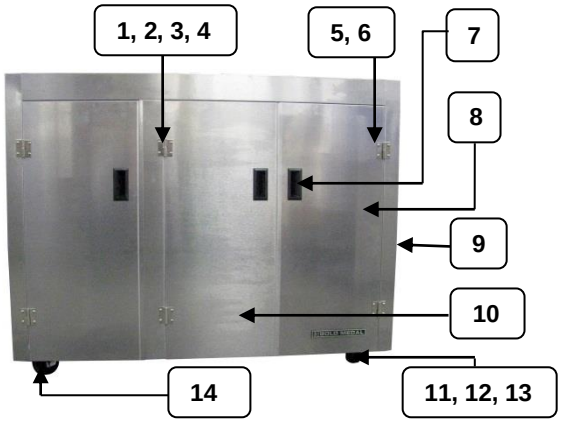

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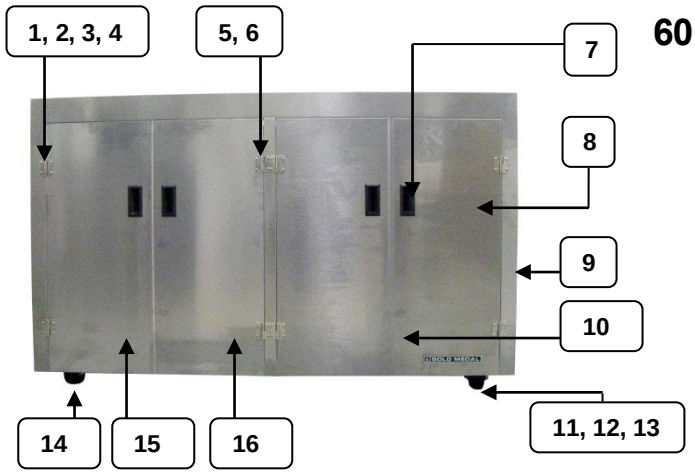

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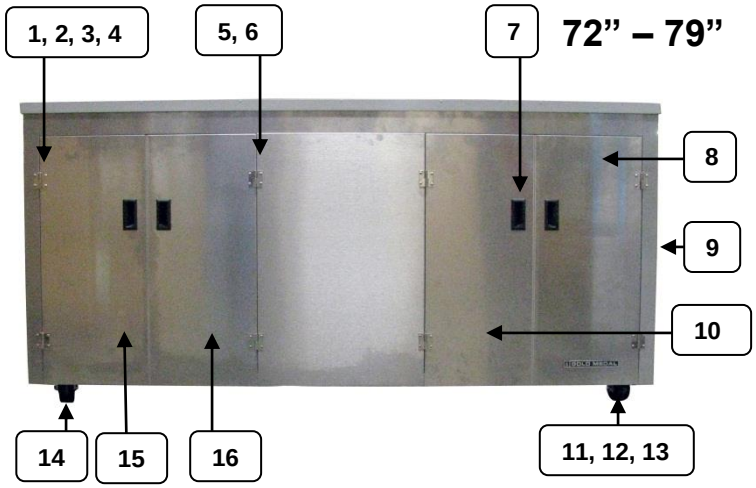

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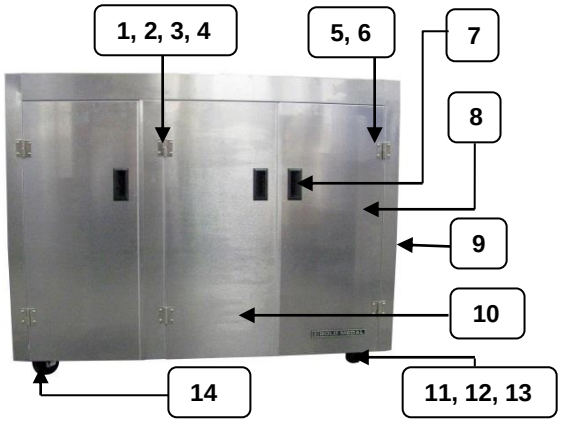

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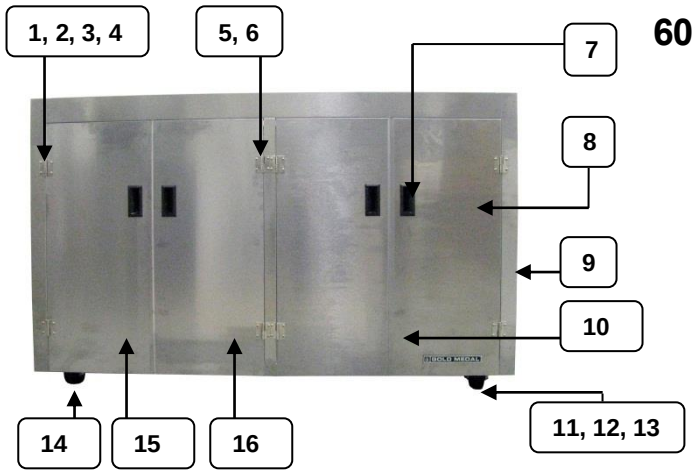

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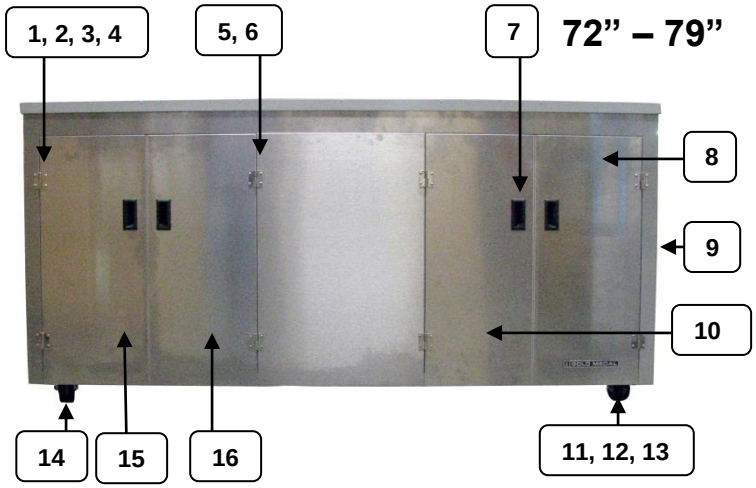

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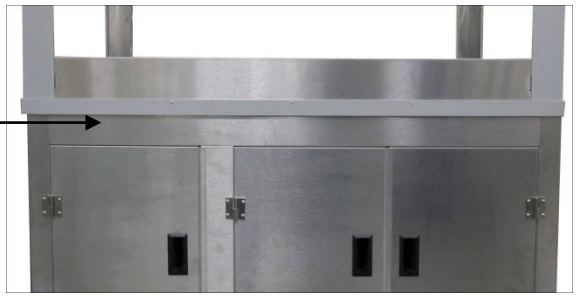
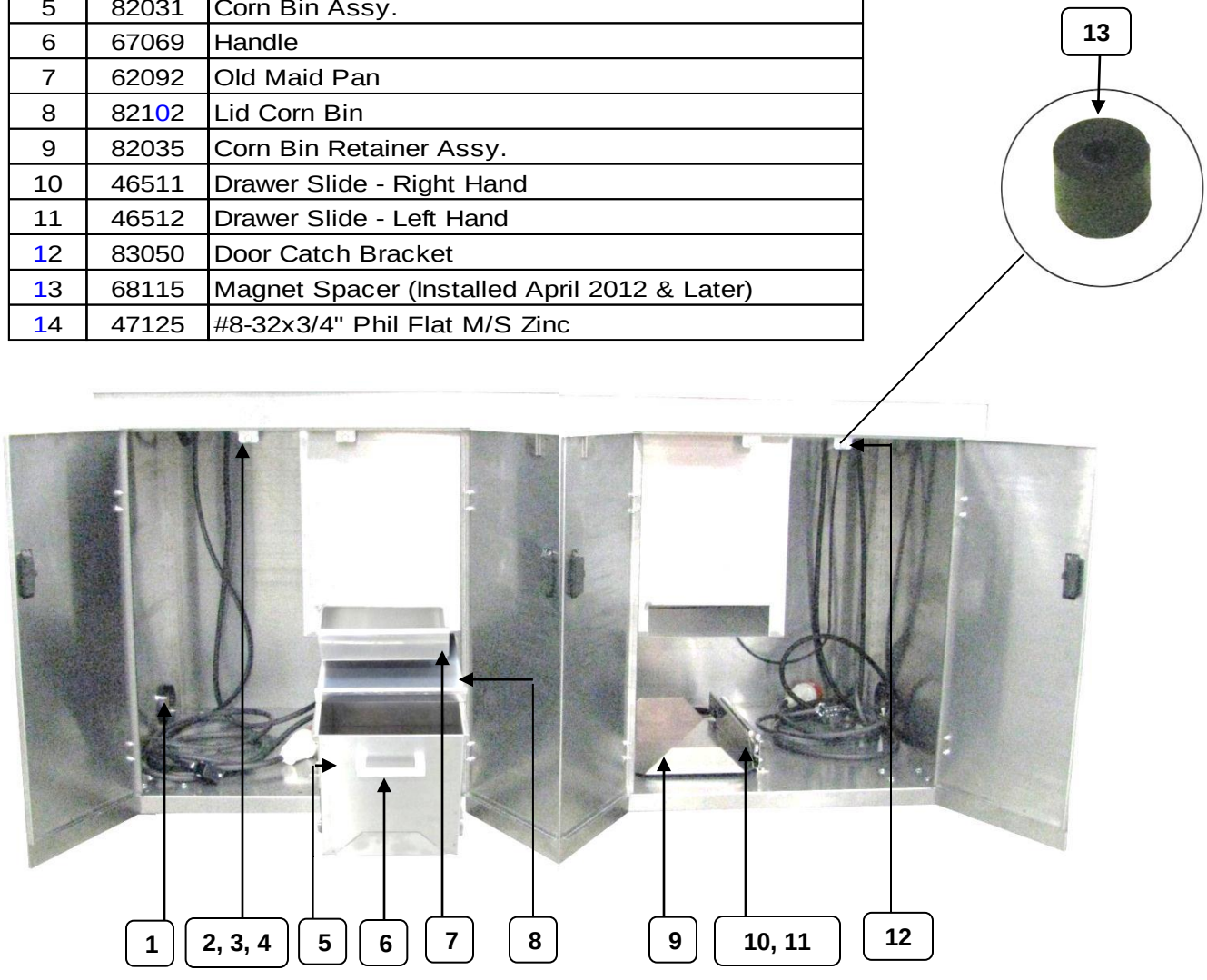
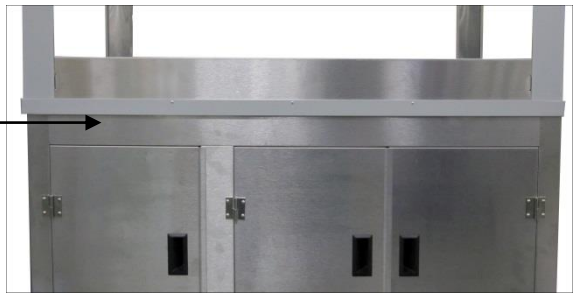


Back Panel
48” Cabinet – P/N 17015
60” Cabinet – P/N 17009
72” Cabinet – P/N 17016
79” Cabinet – P/N 17048

Interior Base Components

Item	Part No.	Description
1	67804	Snap Bushing
2	50013	Magnet
3	20065	#8-32x3/8" Screw
4	47702	Acorn Nut 8-32
5	82031	Corn Bin Assy.
6	67069	Handle
7	62092	Old Maid Pan
8	82102	Lid Corn Bin
9	82035	Corn Bin Retainer Assy.
10	46511	Drawer Slide - Right Hand
11	46512	Drawer Slide - Left Hand
12	83050	Door Catch Bracket
13	68115	Magnet Spacer (Installed April 2012 & Later)
14	47125	#8-32x3/4" Phil Flat M/S Zinc





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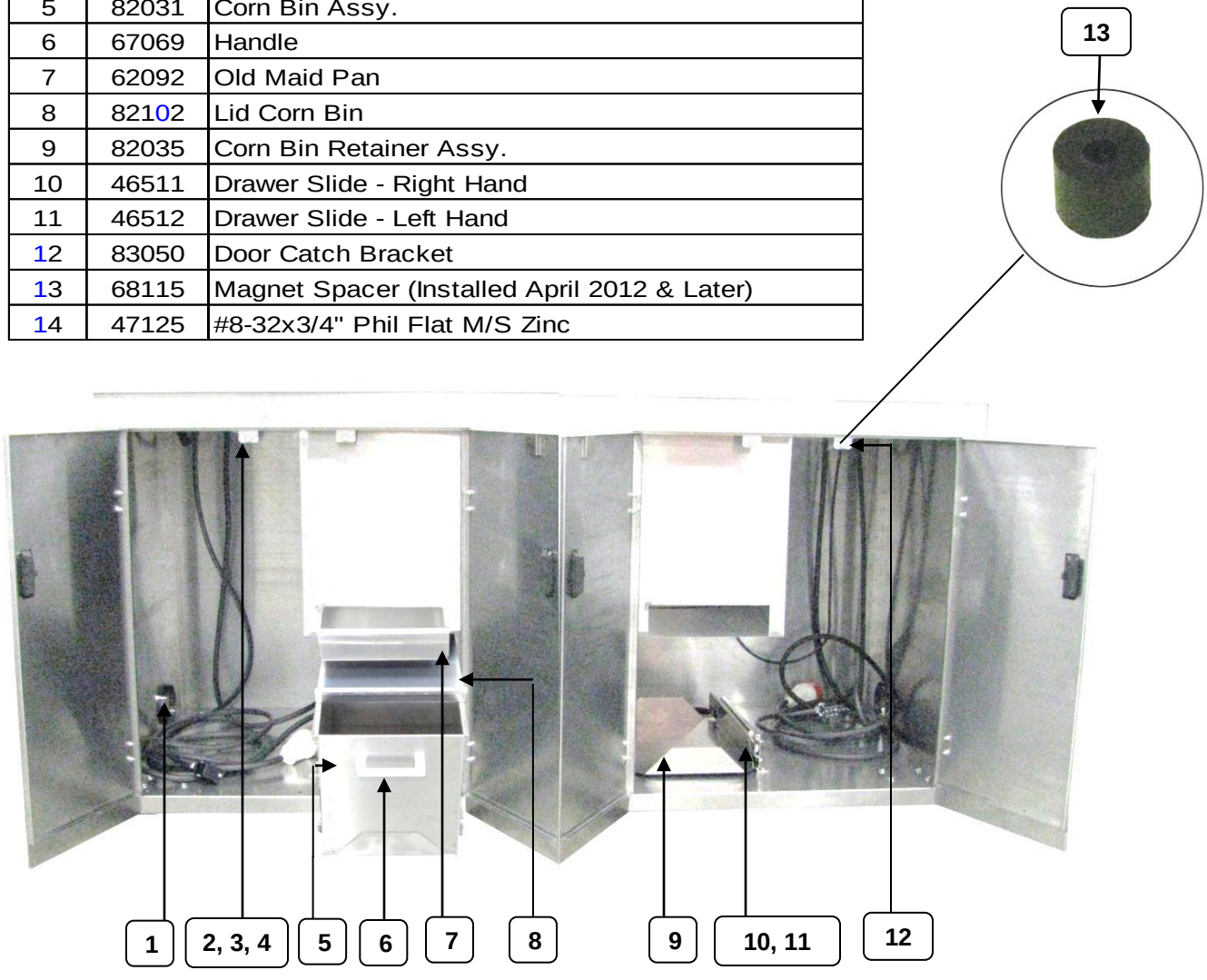

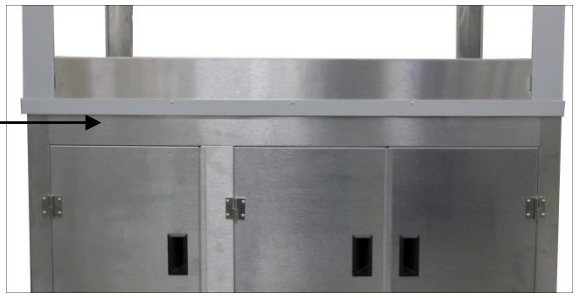

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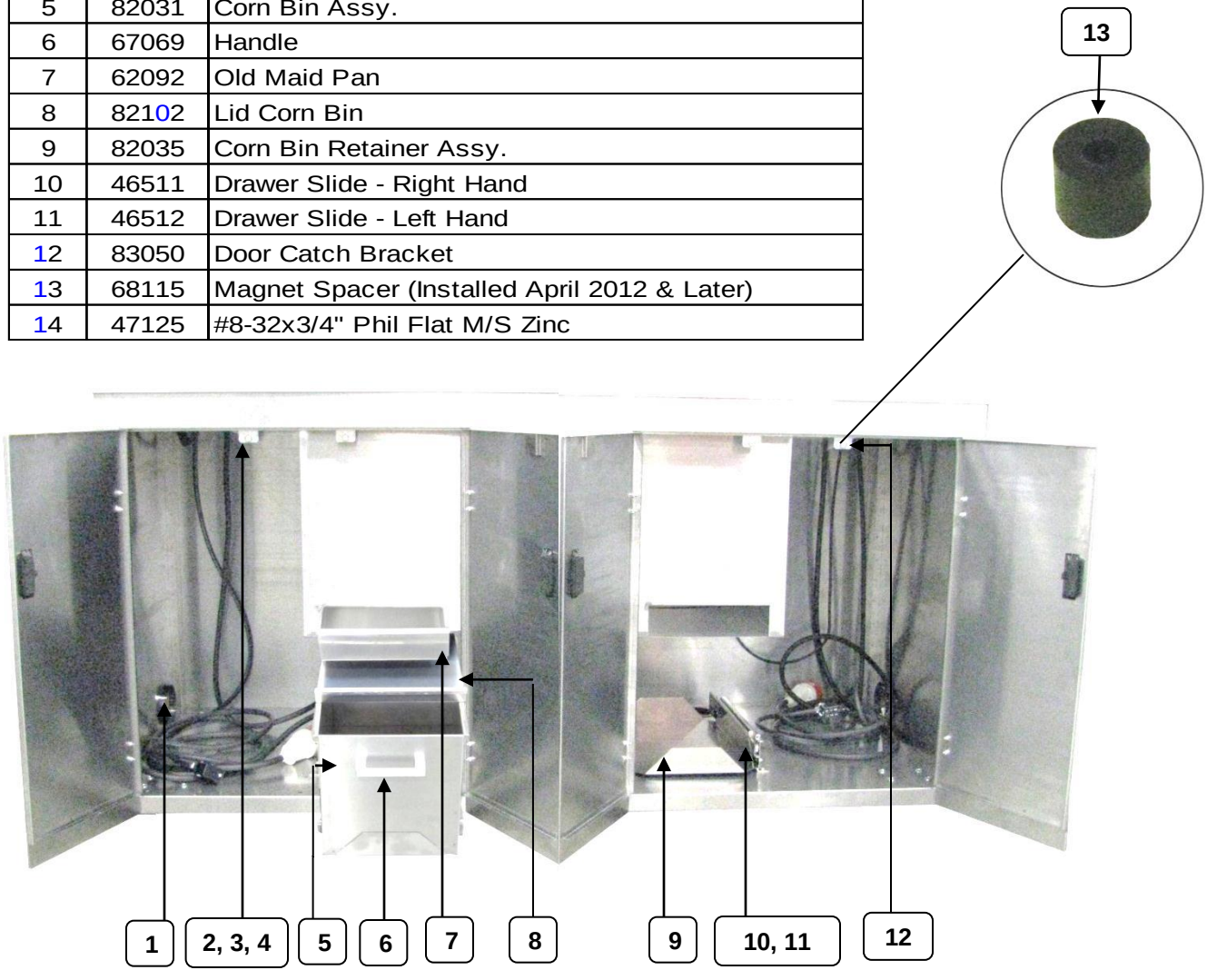

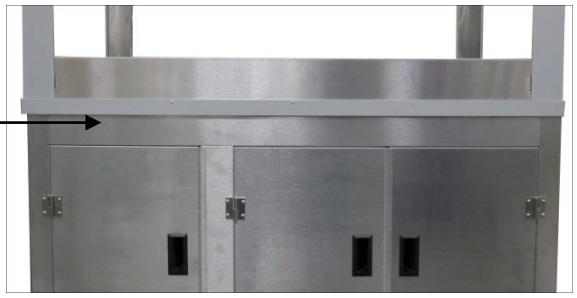

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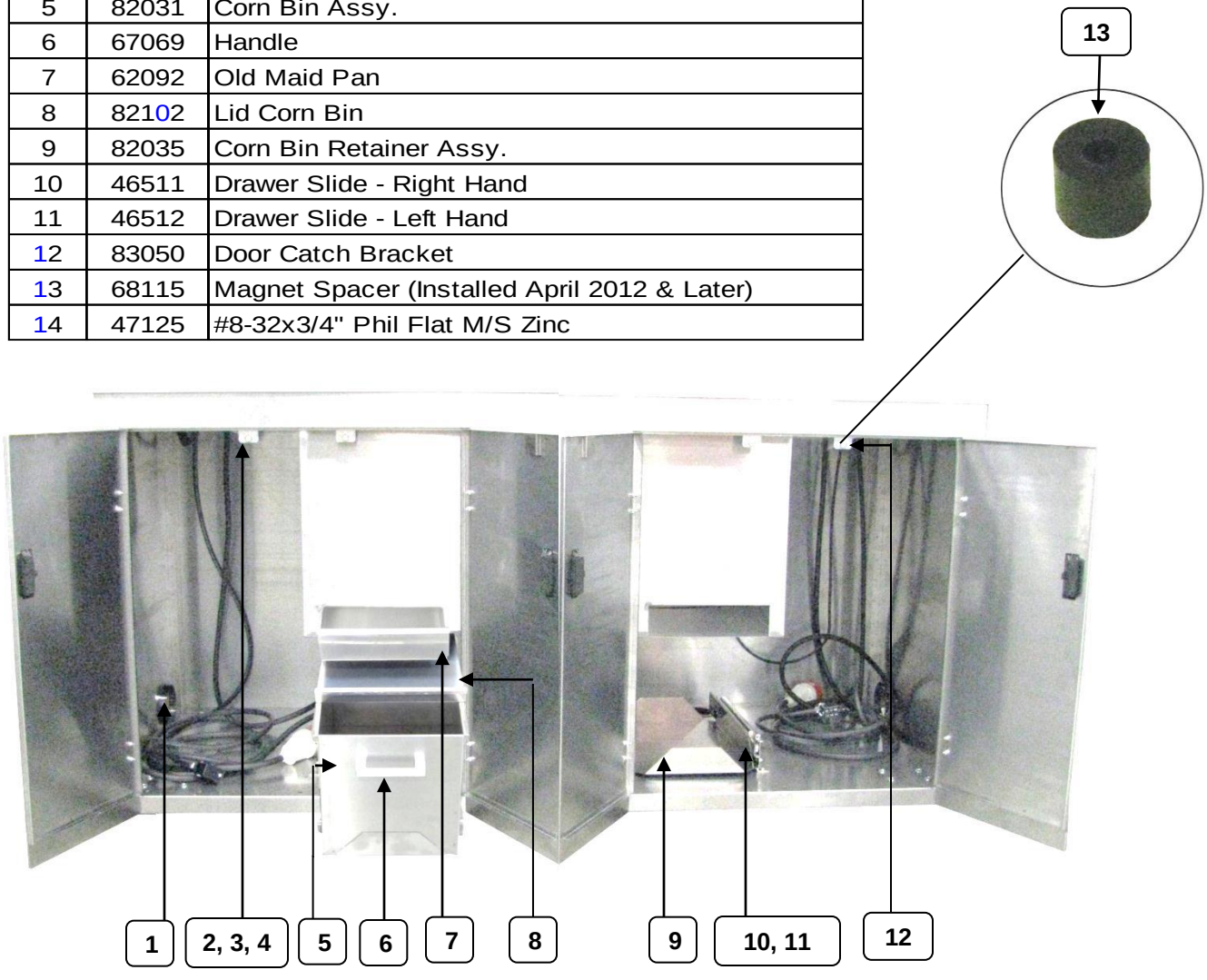

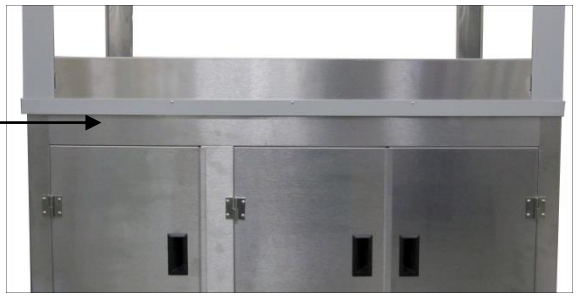

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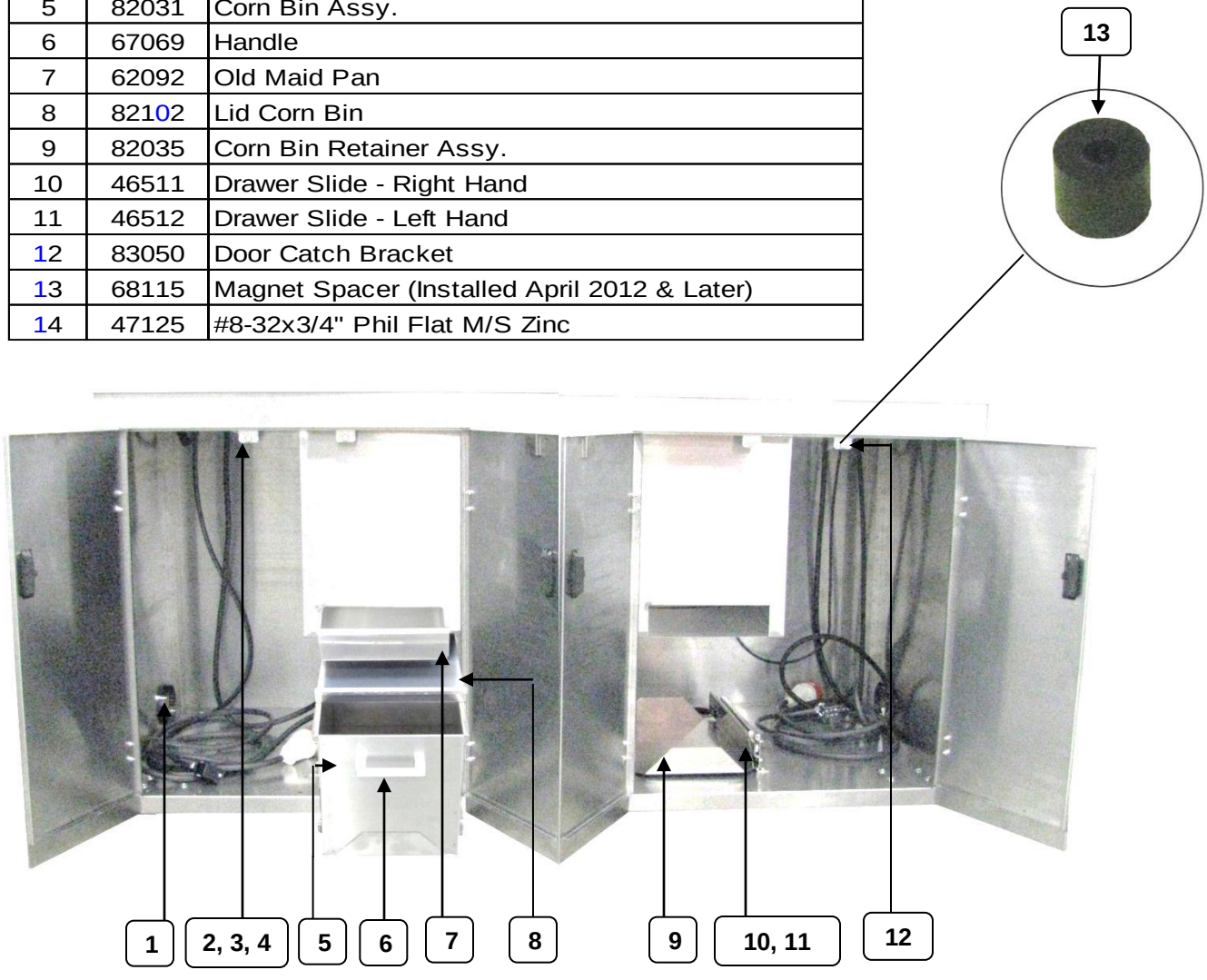

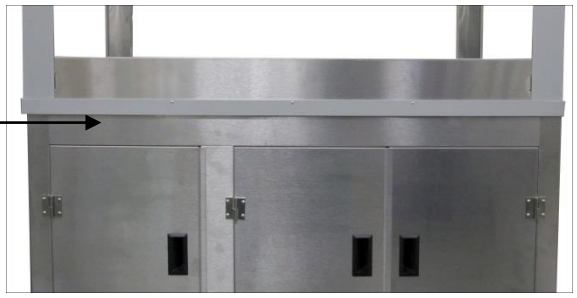

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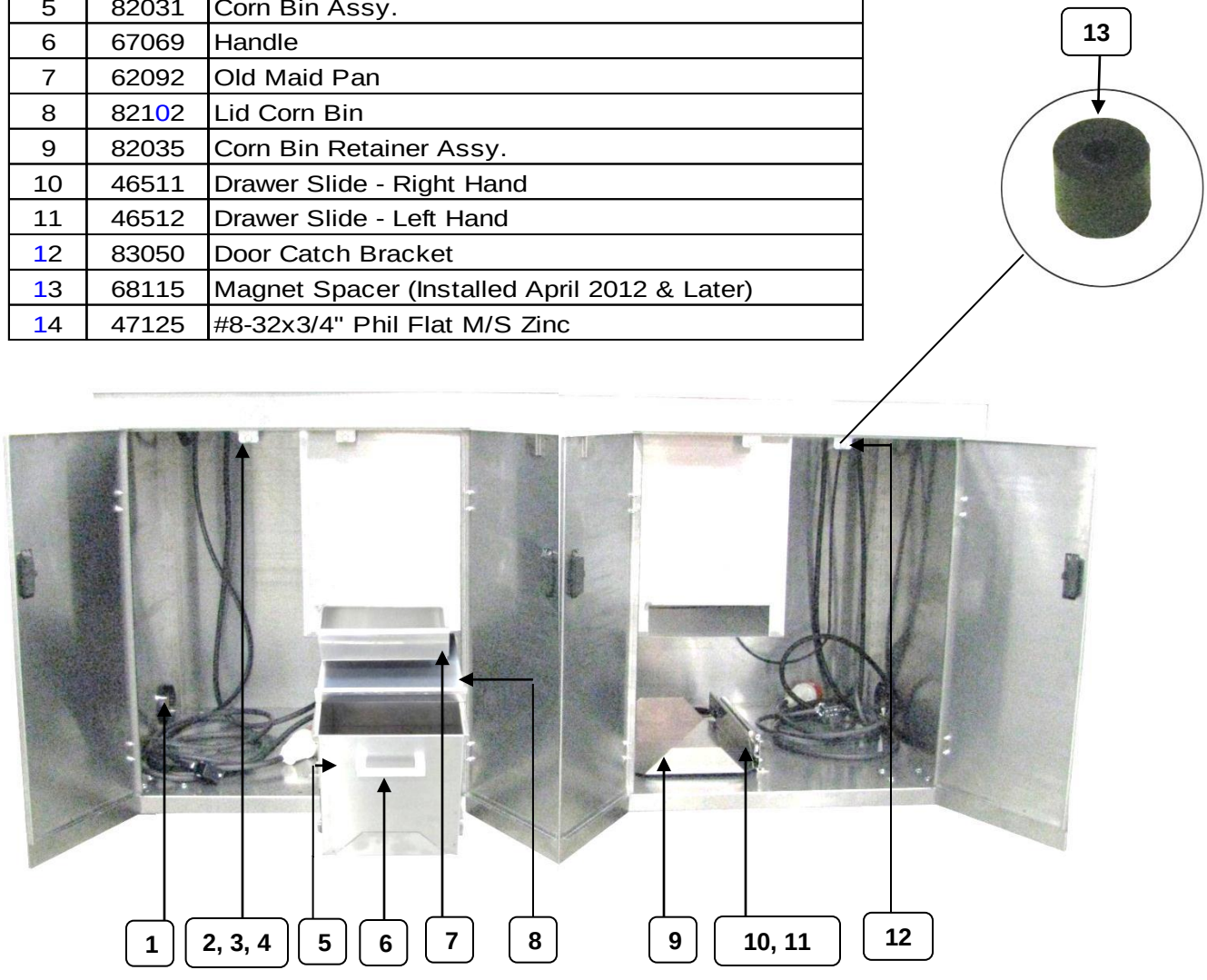

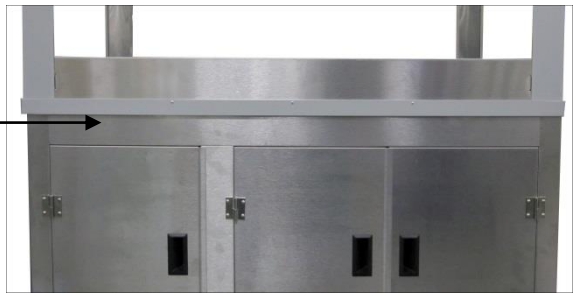

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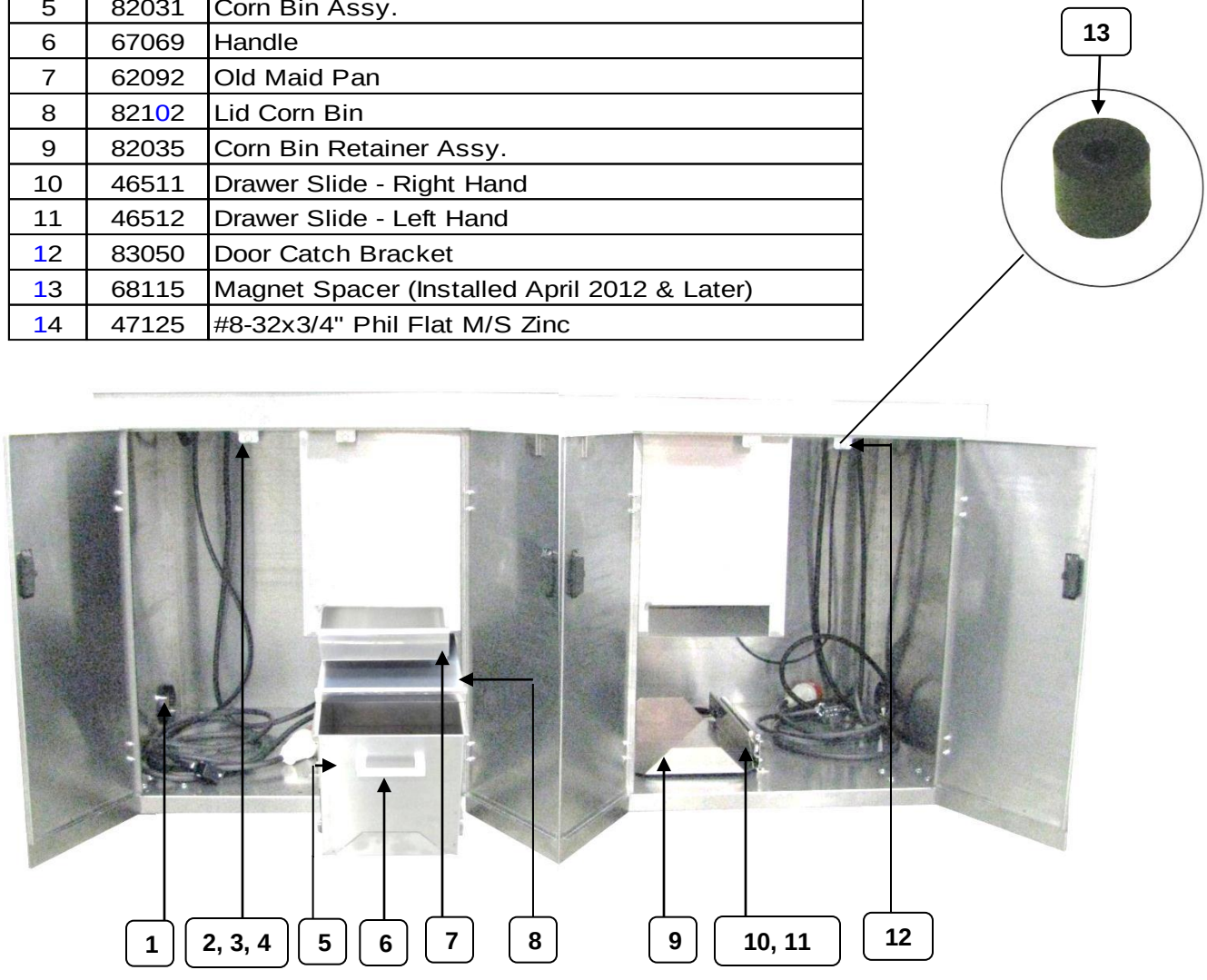

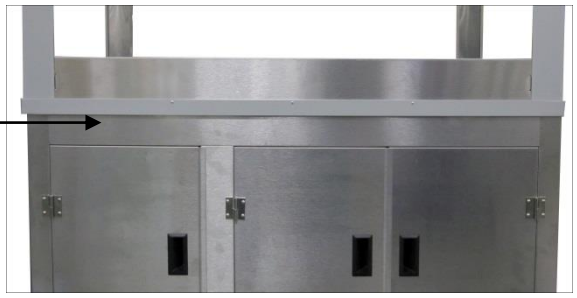

Back Panel
48” Cabinet – P/N 17015
60” Cabinet – P/N 17009
72” Cabinet – P/N 17016
79” Cabinet – P/N 17048

Interior Base Components

Item	Part No.	Description
1	67804	Snap Bushing
2	50013	Magnet
3	20065	#8-32x3/8" Screw
4	47702	Acorn Nut 8-32
5	82031	Corn Bin Assy.
6	67069	Handle
7	62092	Old Maid Pan
8	82102	Lid Corn Bin
9	82035	Corn Bin Retainer Assy.
10	46511	Drawer Slide - Right Hand
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12	83050	Door Catch Bracket
13	68115	Magnet Spacer (Installed April 2012 & Later)
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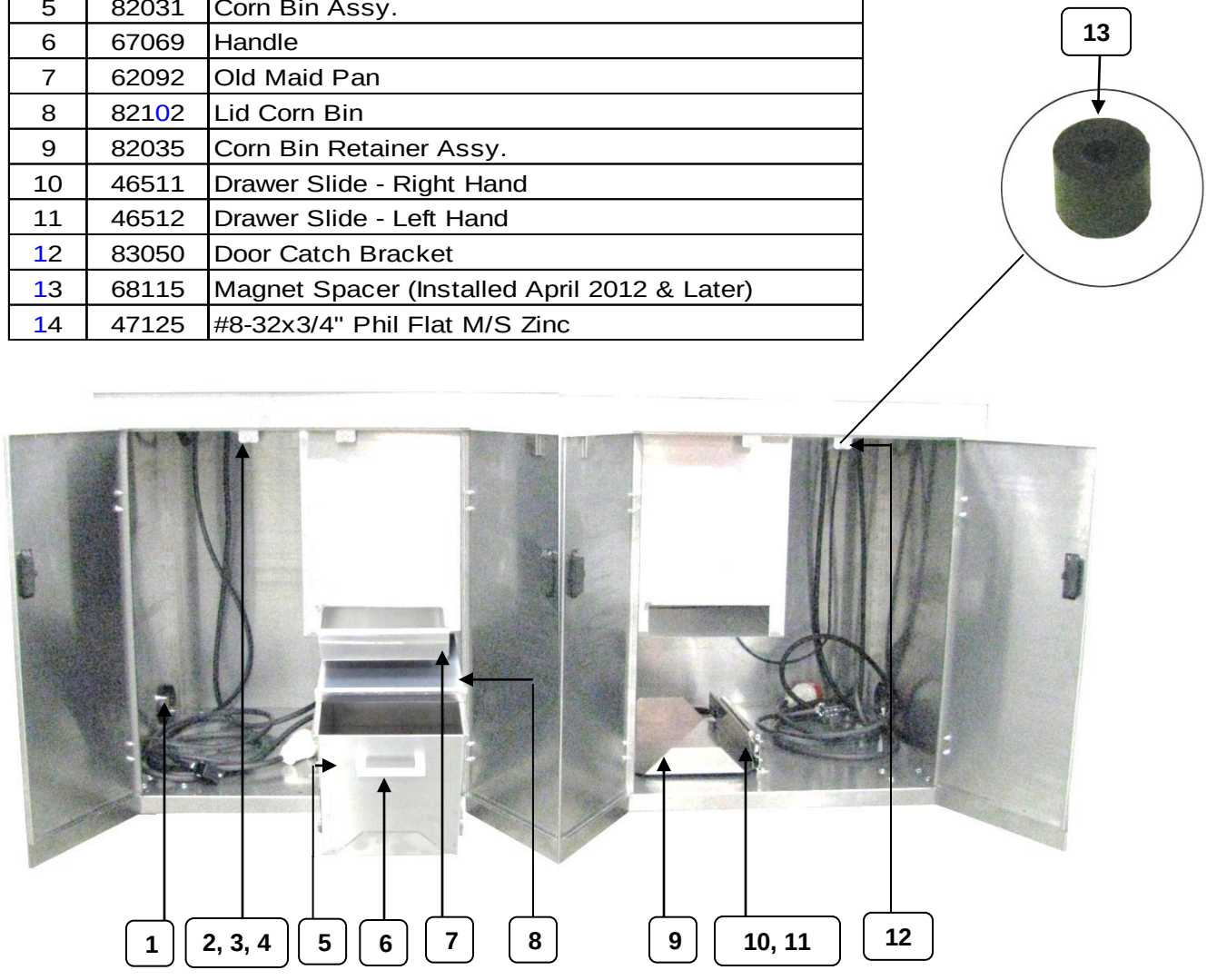

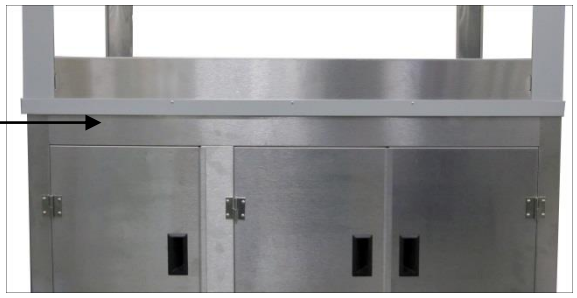

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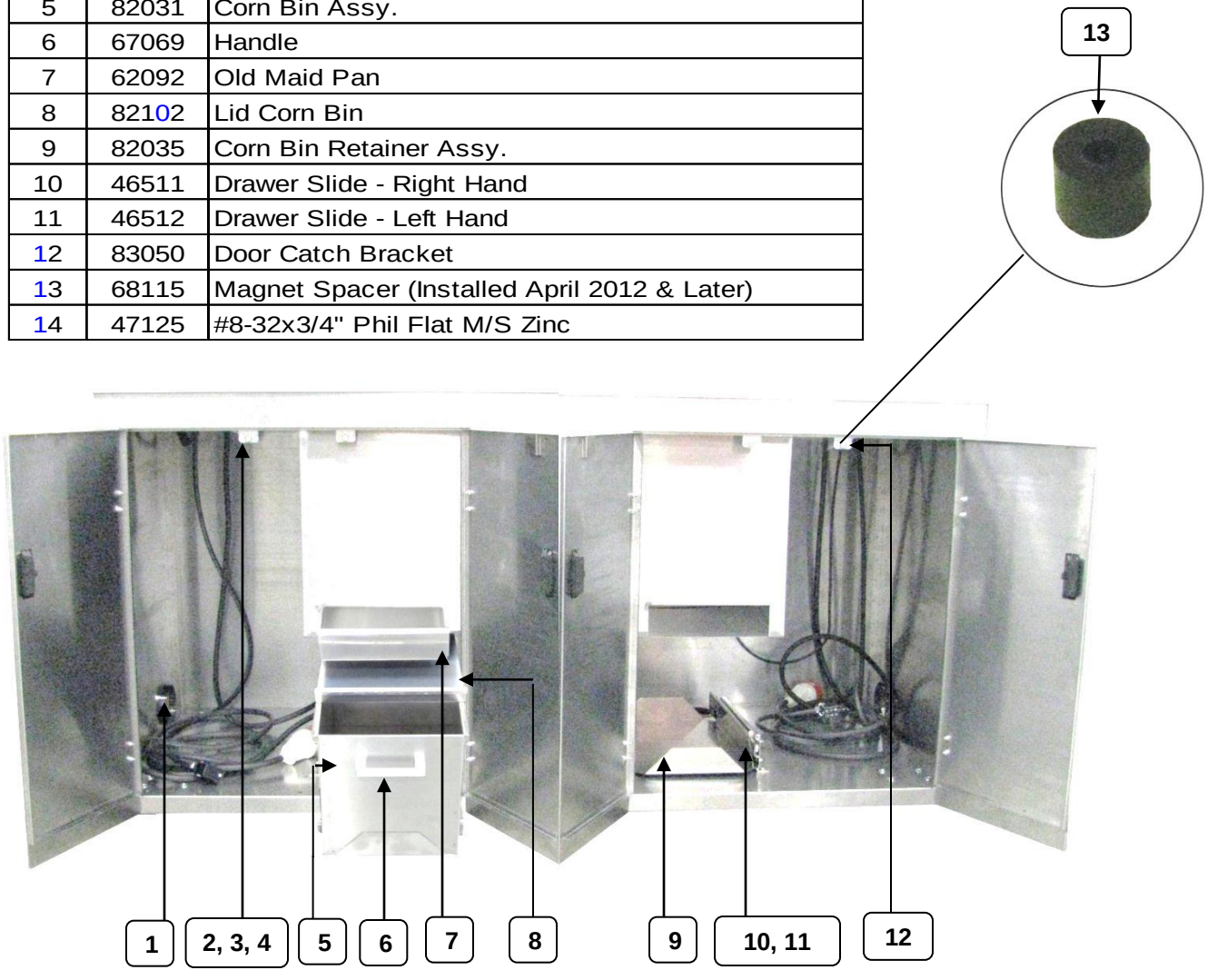

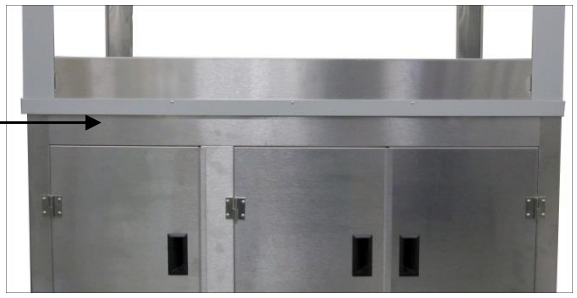

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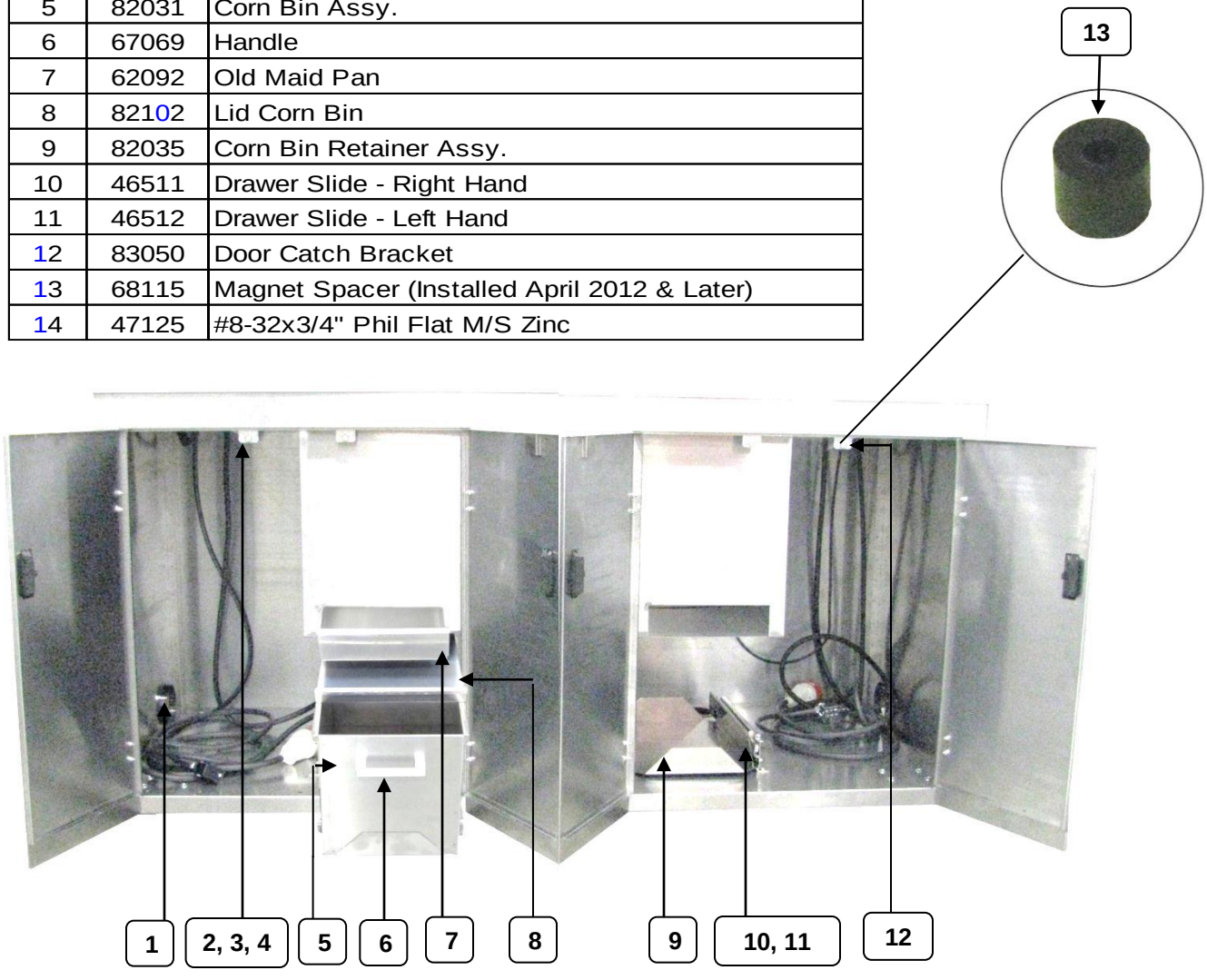

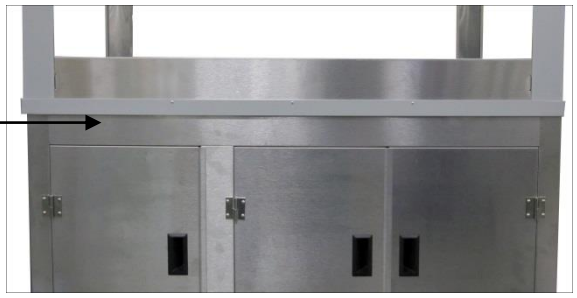

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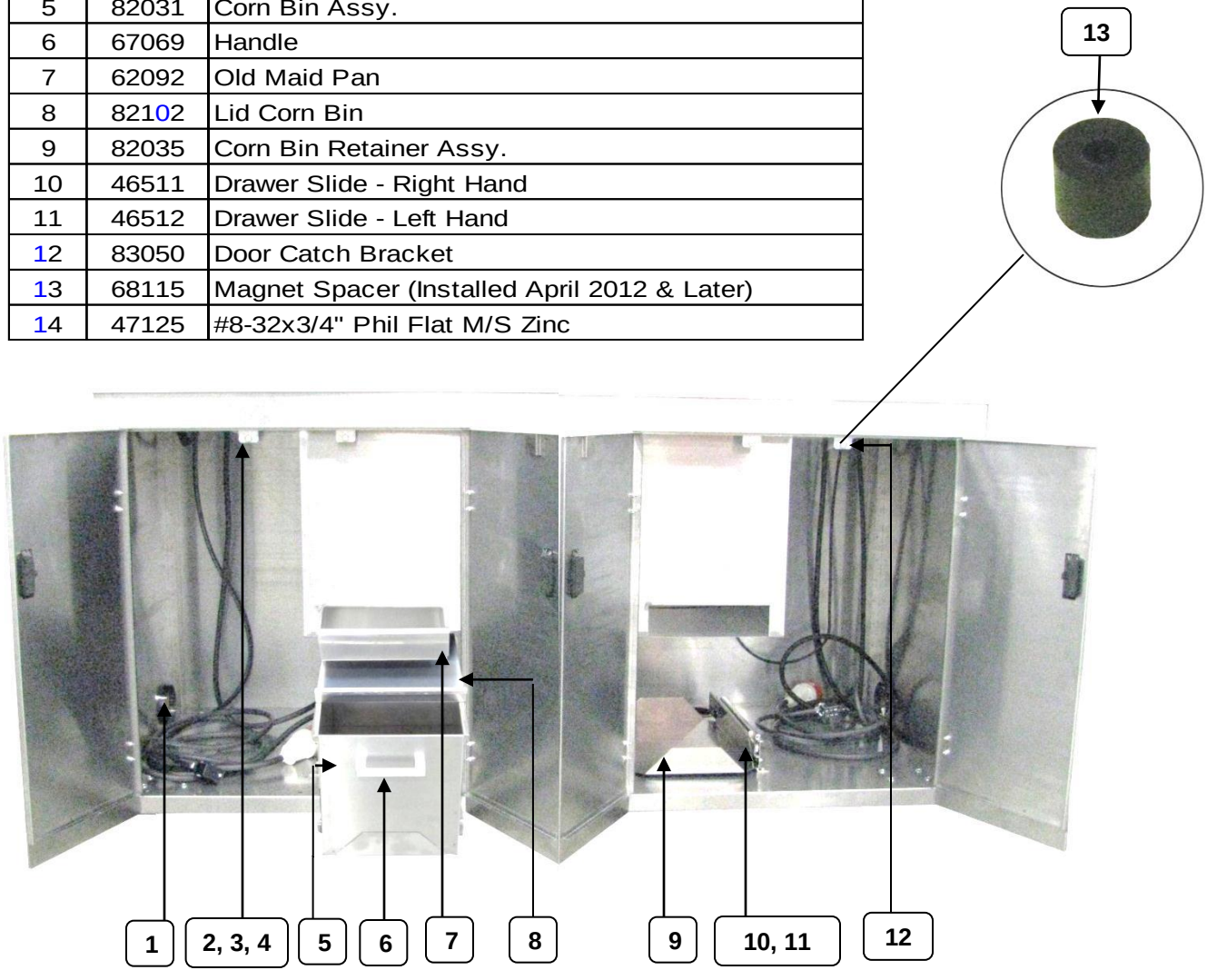

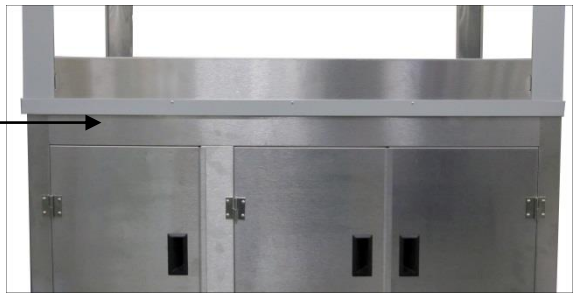

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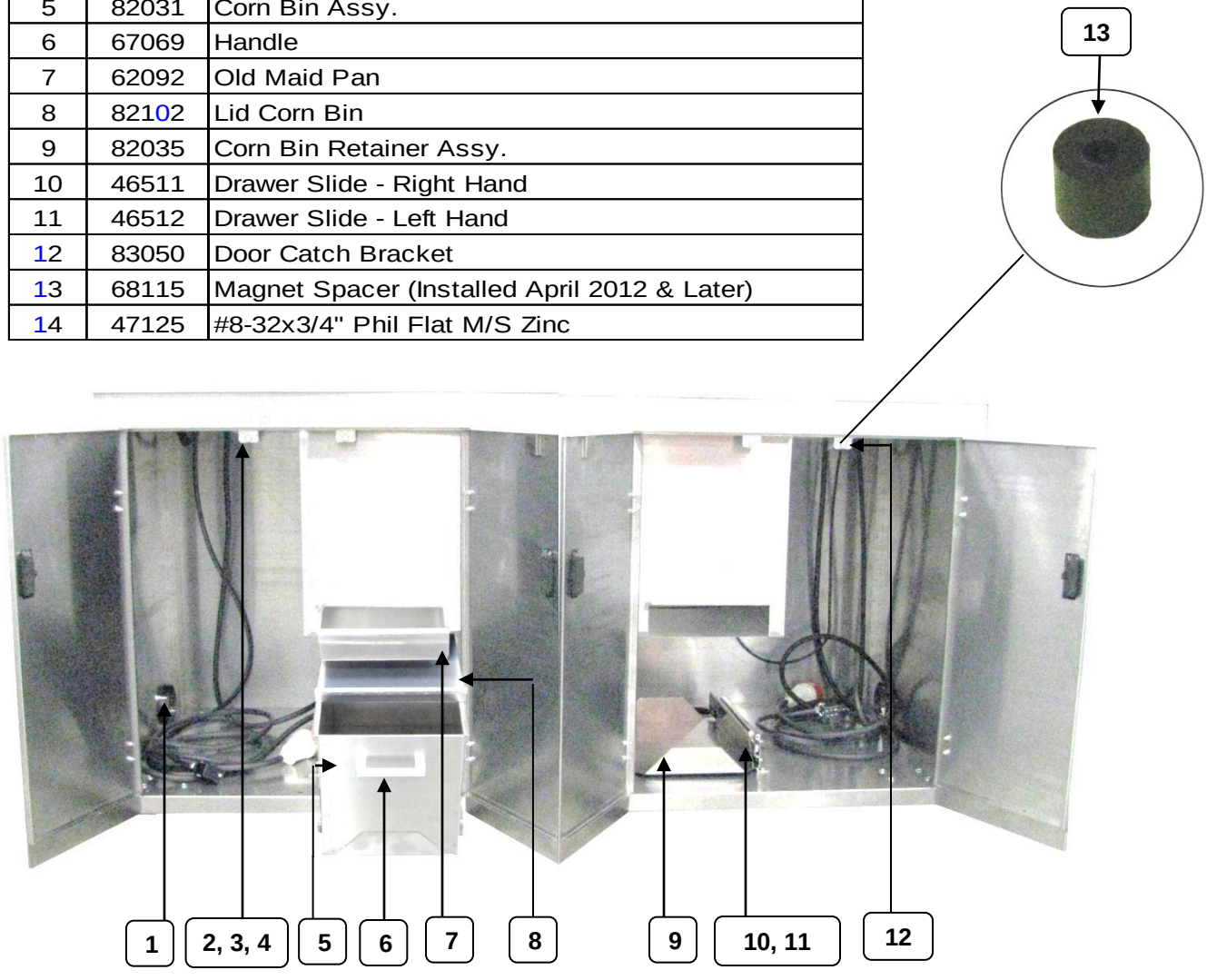

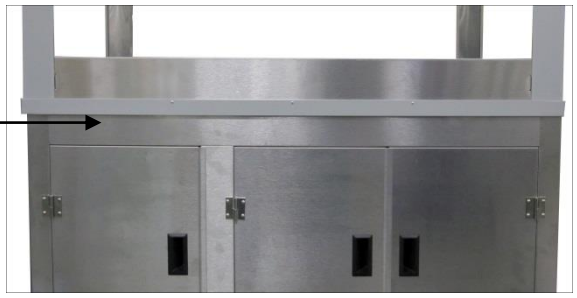

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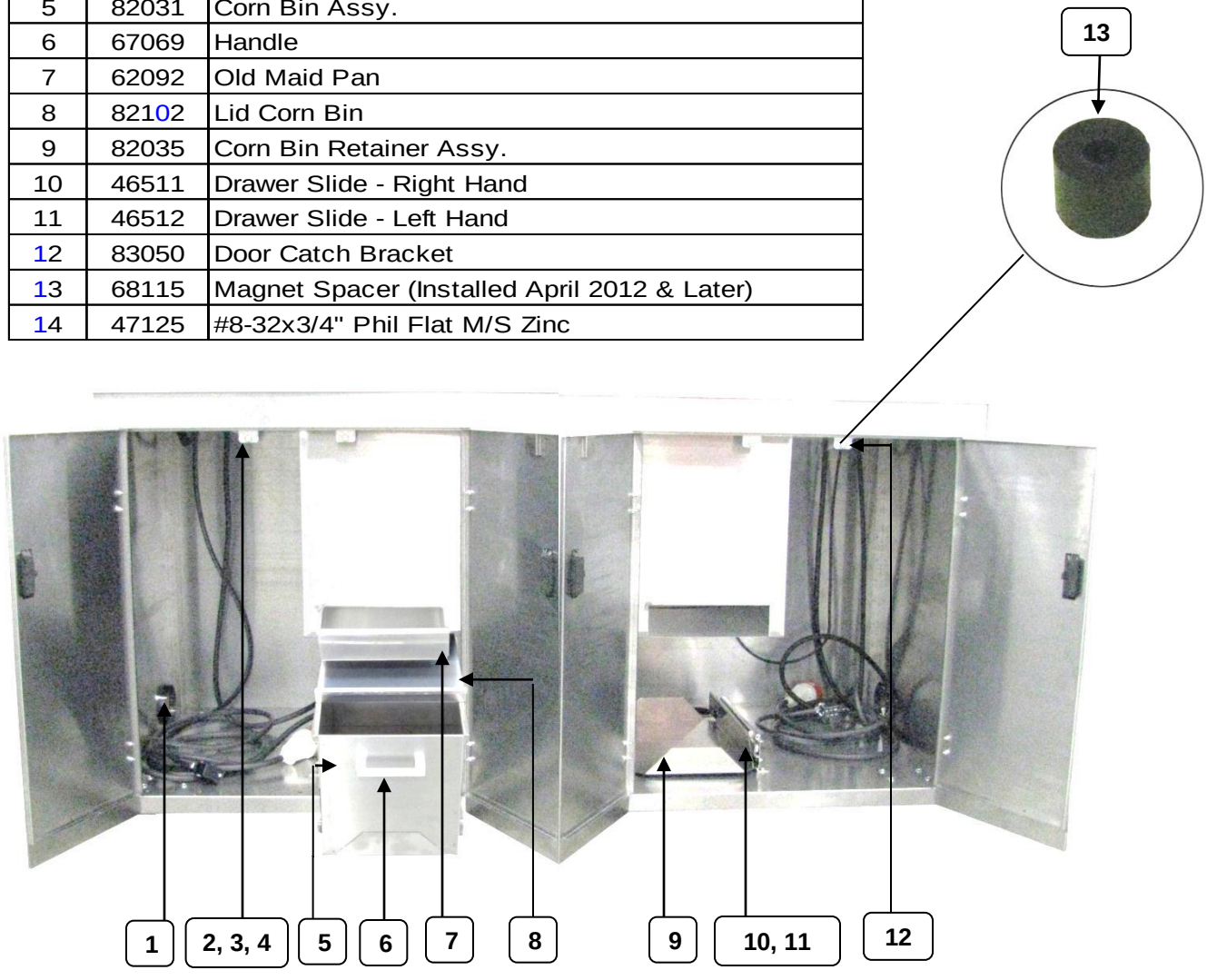

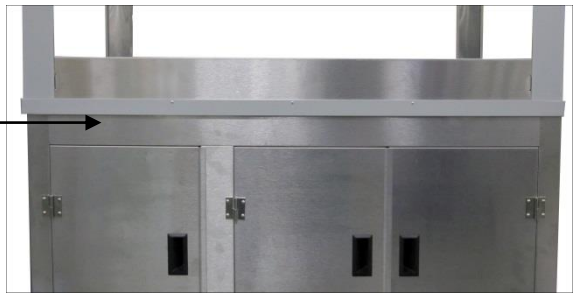

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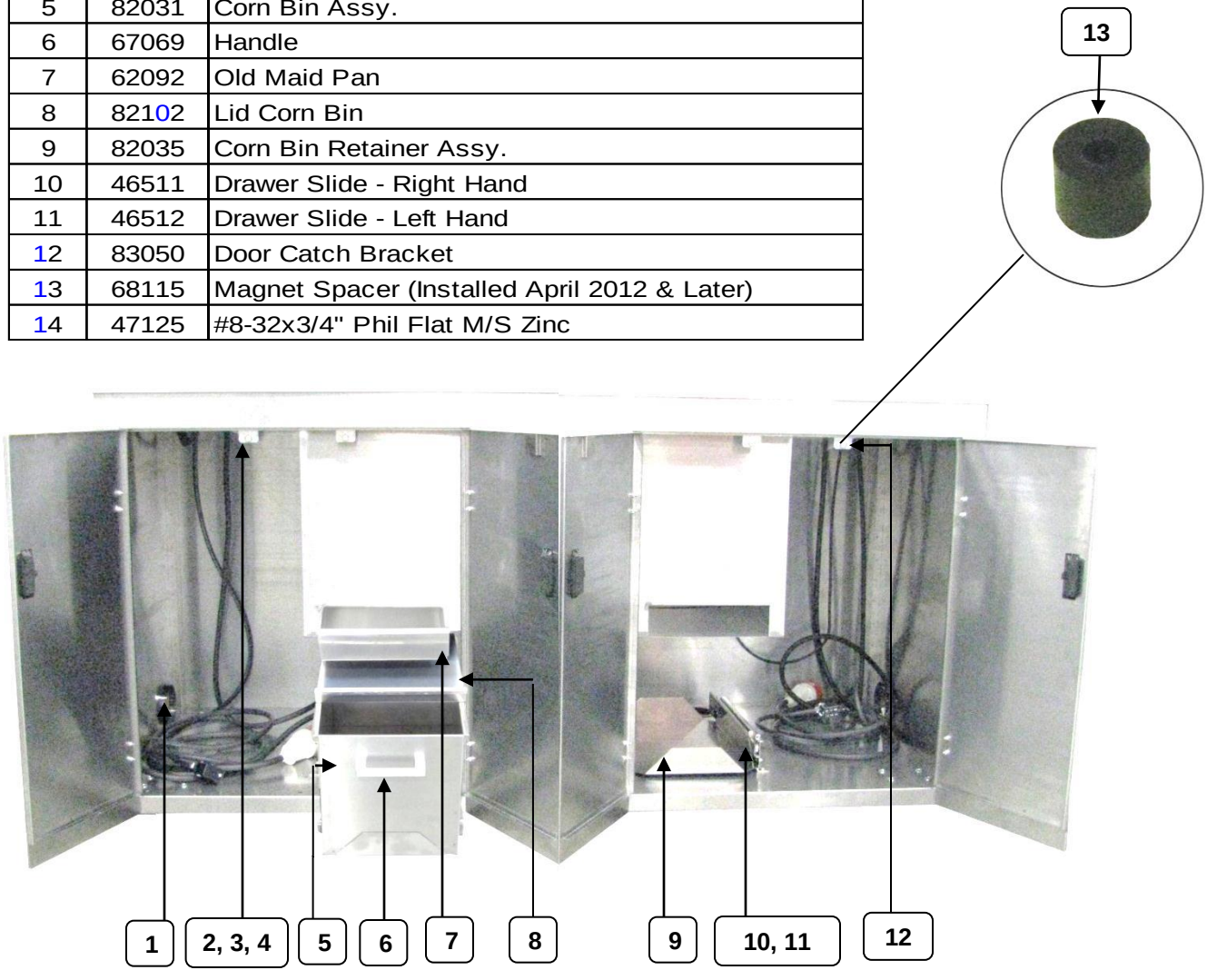

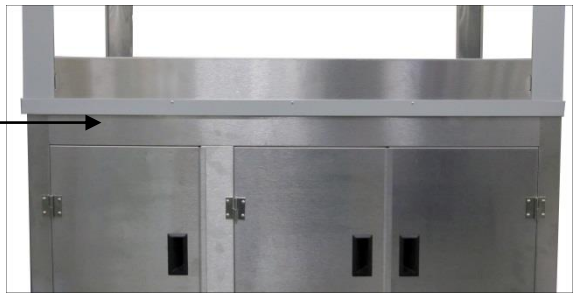

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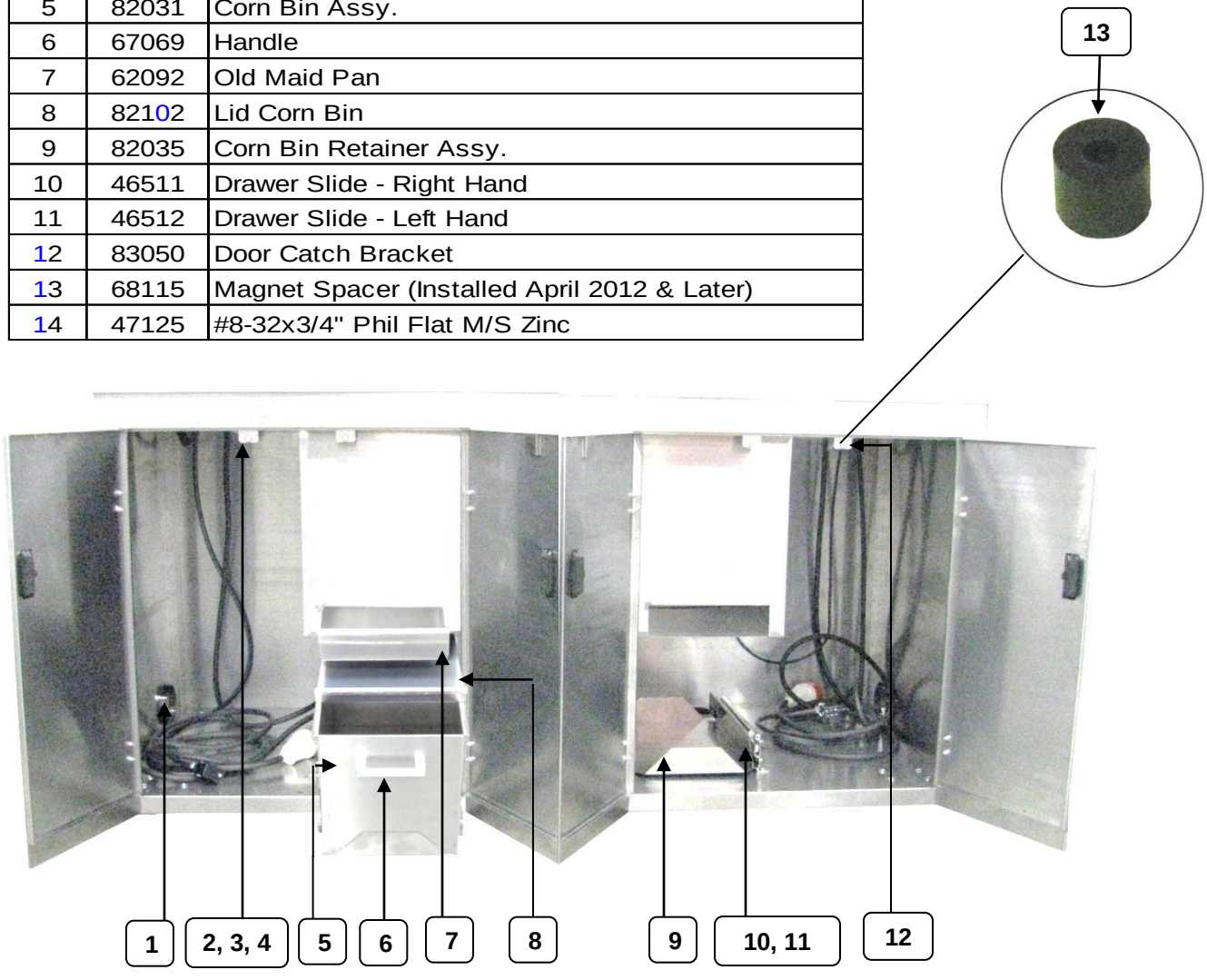

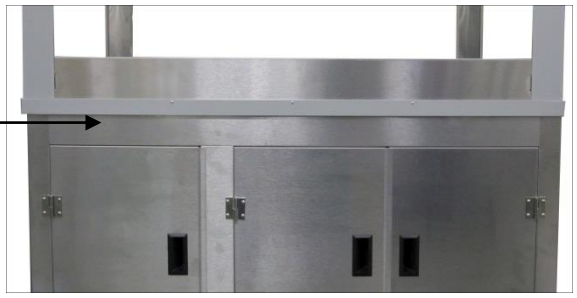

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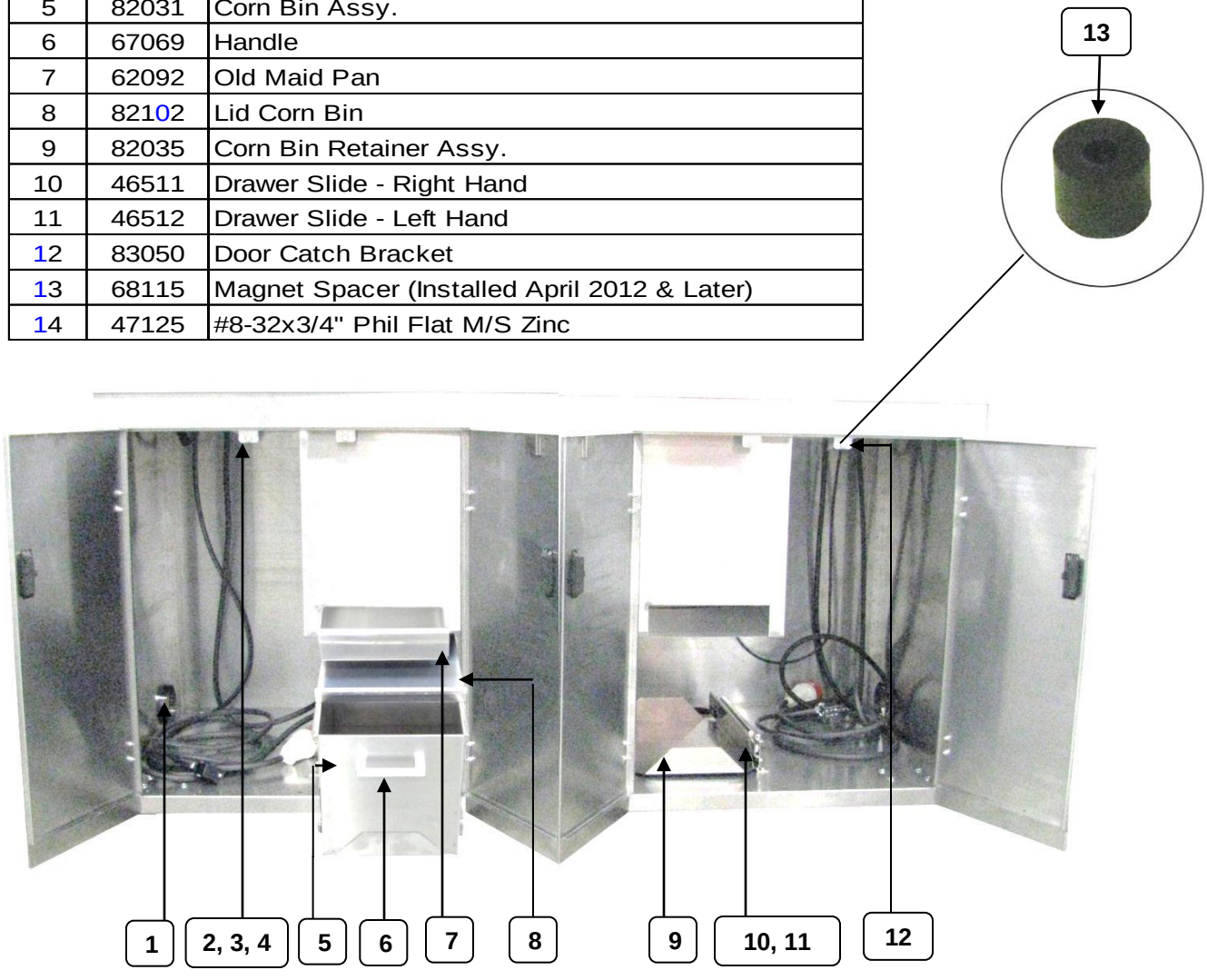

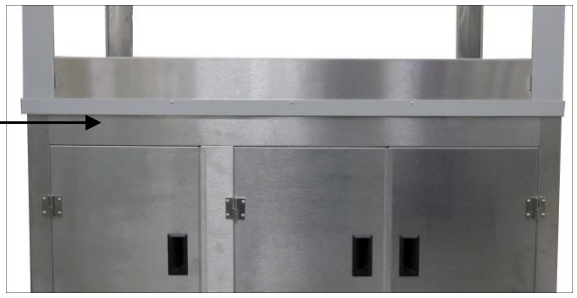

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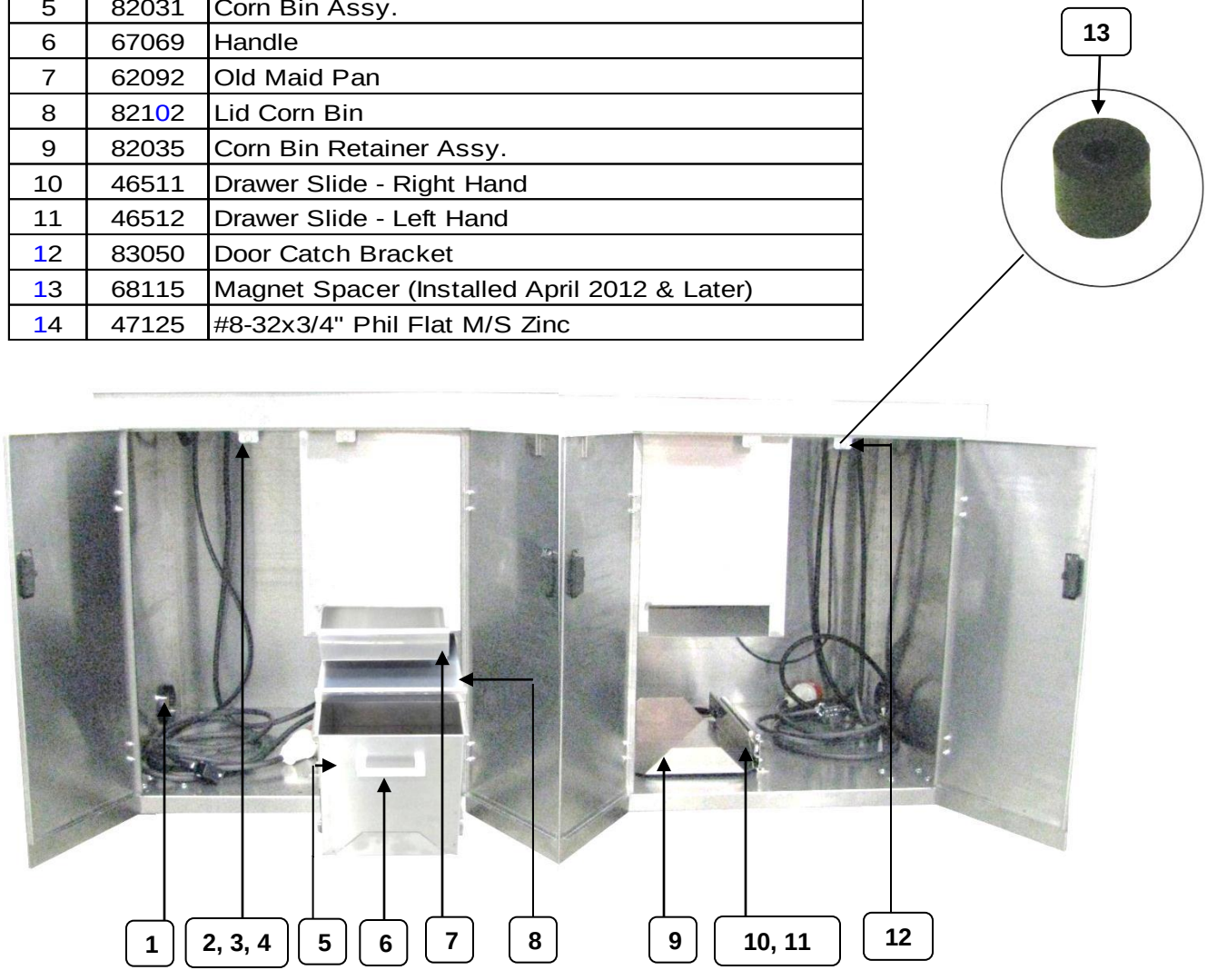

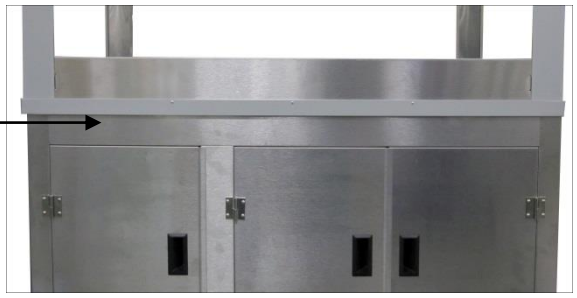

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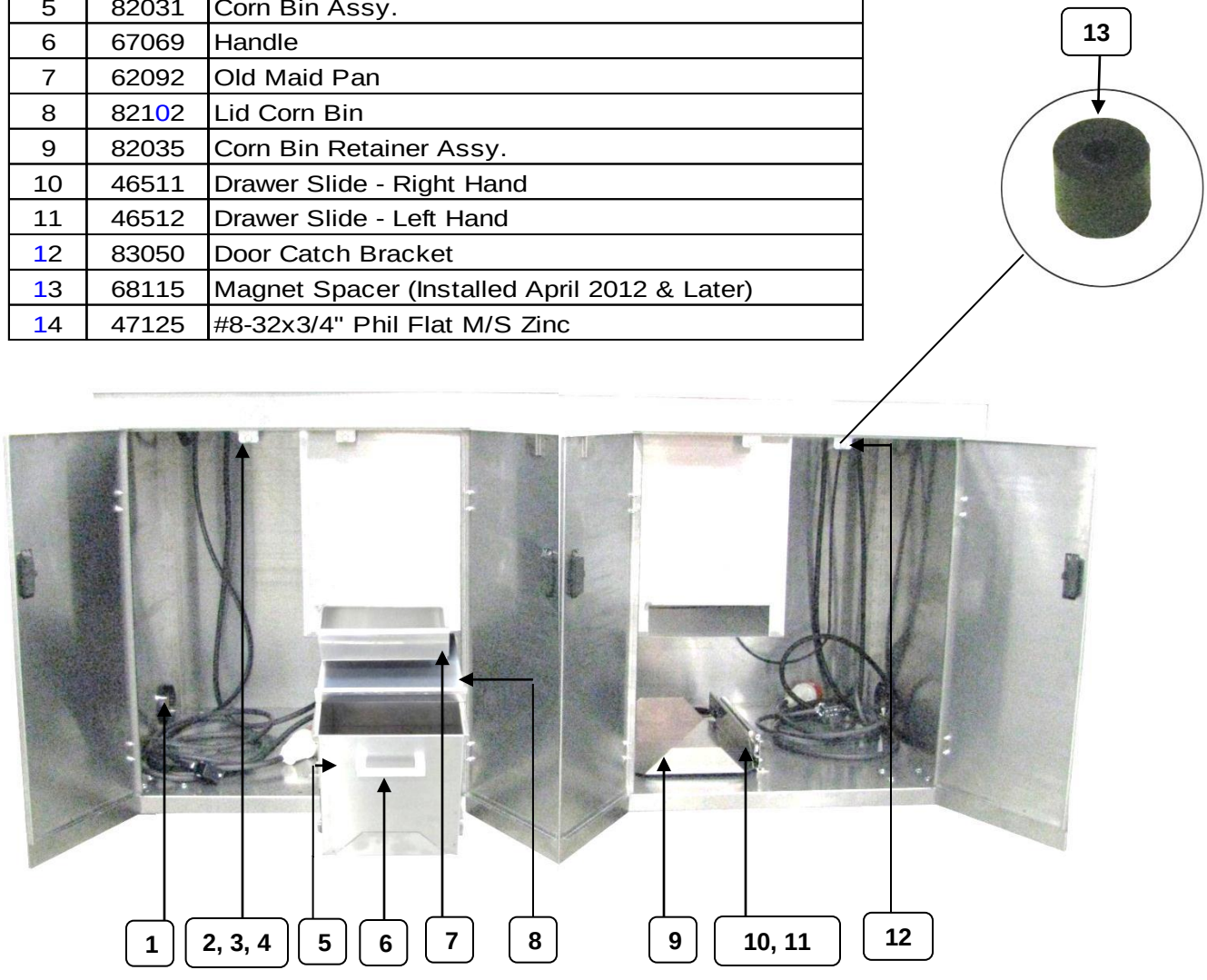
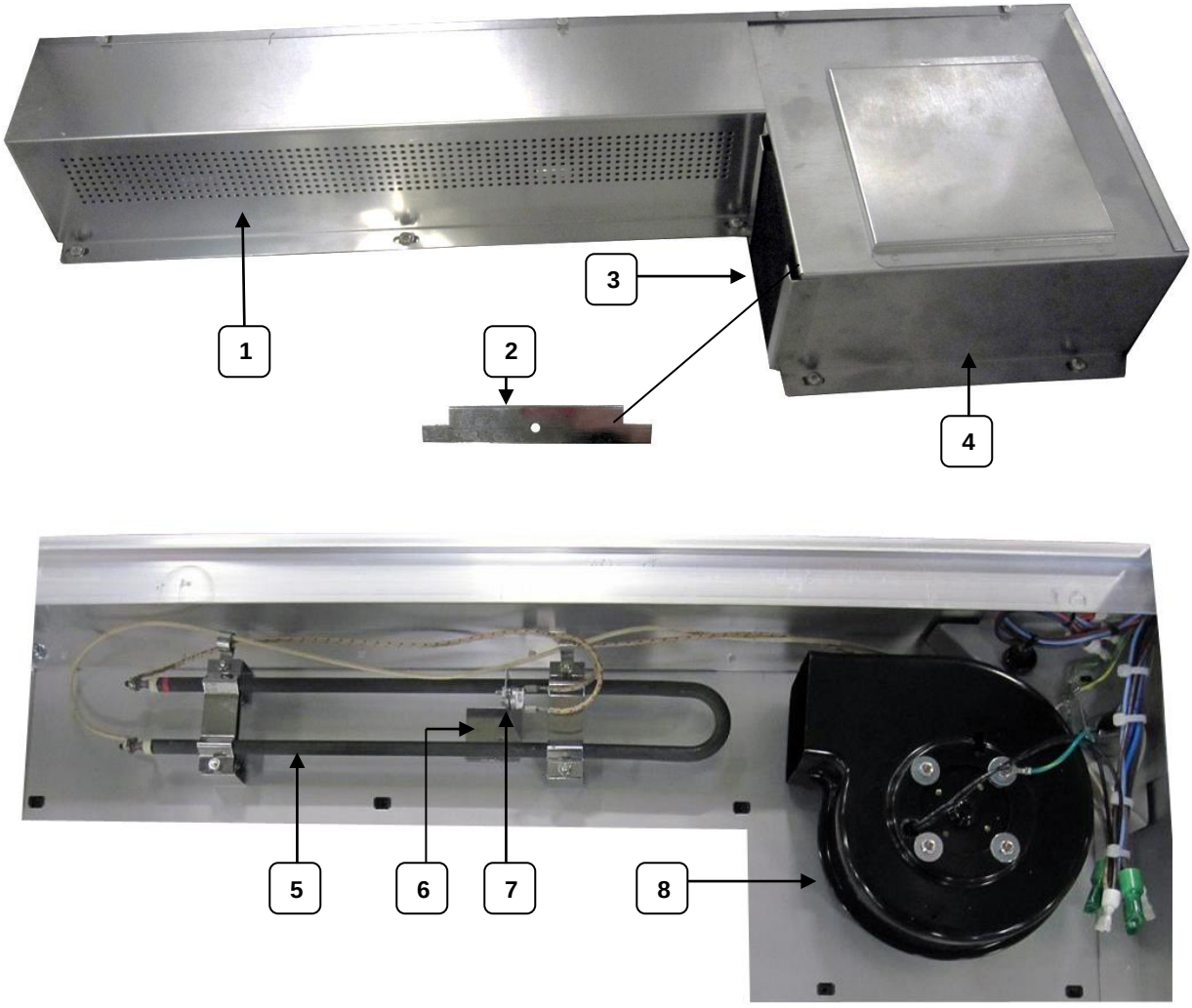


Warmer – Exterior / Interior Parts



Complete Assembly Available – 62094 (Domestic) 62094EX (Export)

Item	Part No.	Description
1	61139	Diffuser Cover
2	63634	Filter Retainer
3	63633	Filter (Pack of 5 Filters)
4	62158	Blower Cover
5	61128	800 Watt Tubular Element*
	61135	800 Watt Tubular Element* (Export)
6	55500	Thermostat Mounting Bracket
7	55496	Thermostat
8	61123	Blower Motor, 115V 50/60
	61124	Blower Motor (Export)

*** WARNING:** This Element will be covered. For proper operation, you MUST remove the cover and clean underneath the element every 3 – 4 months. Be sure the machine is off and the power is disconnected before cleaning.

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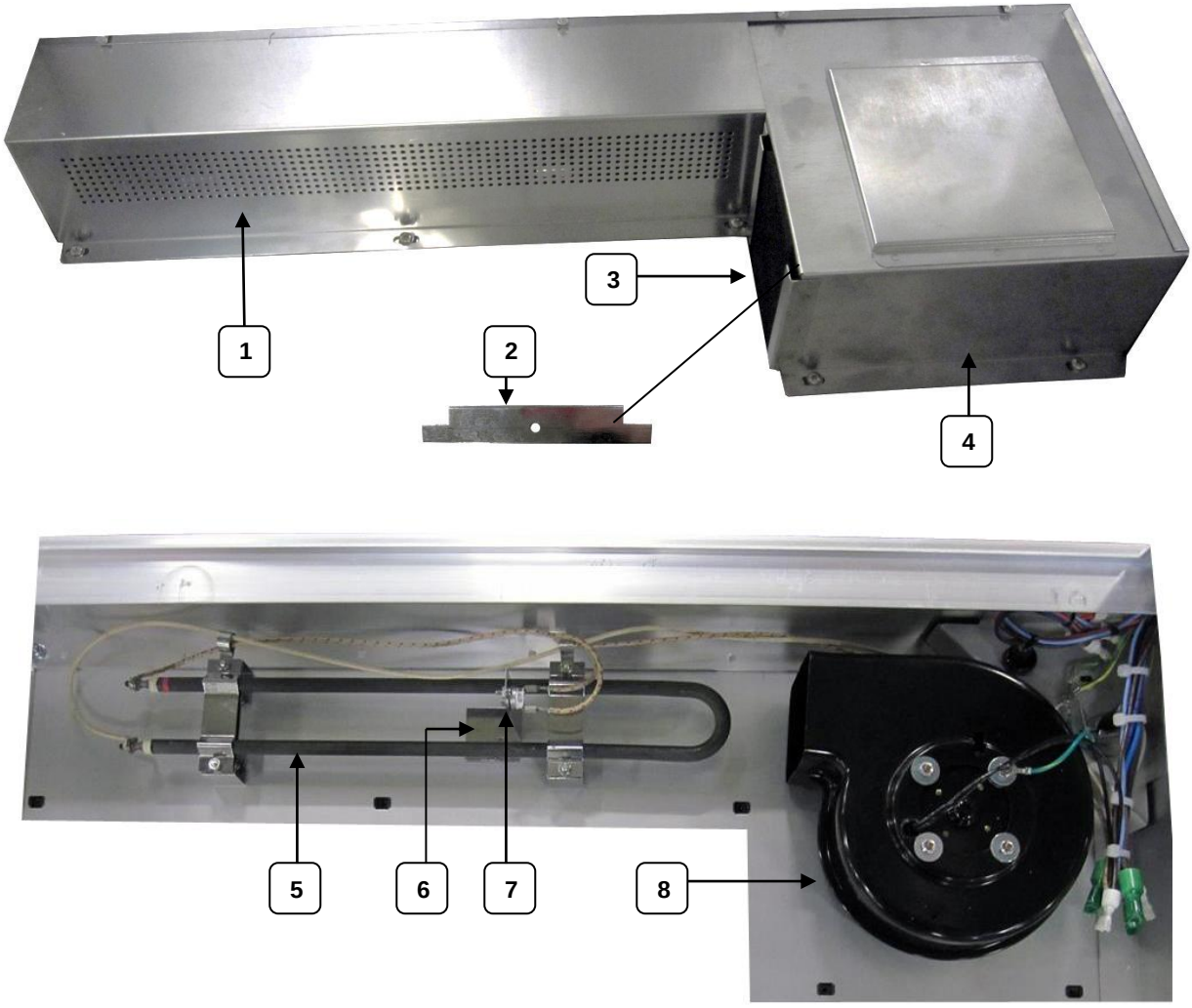

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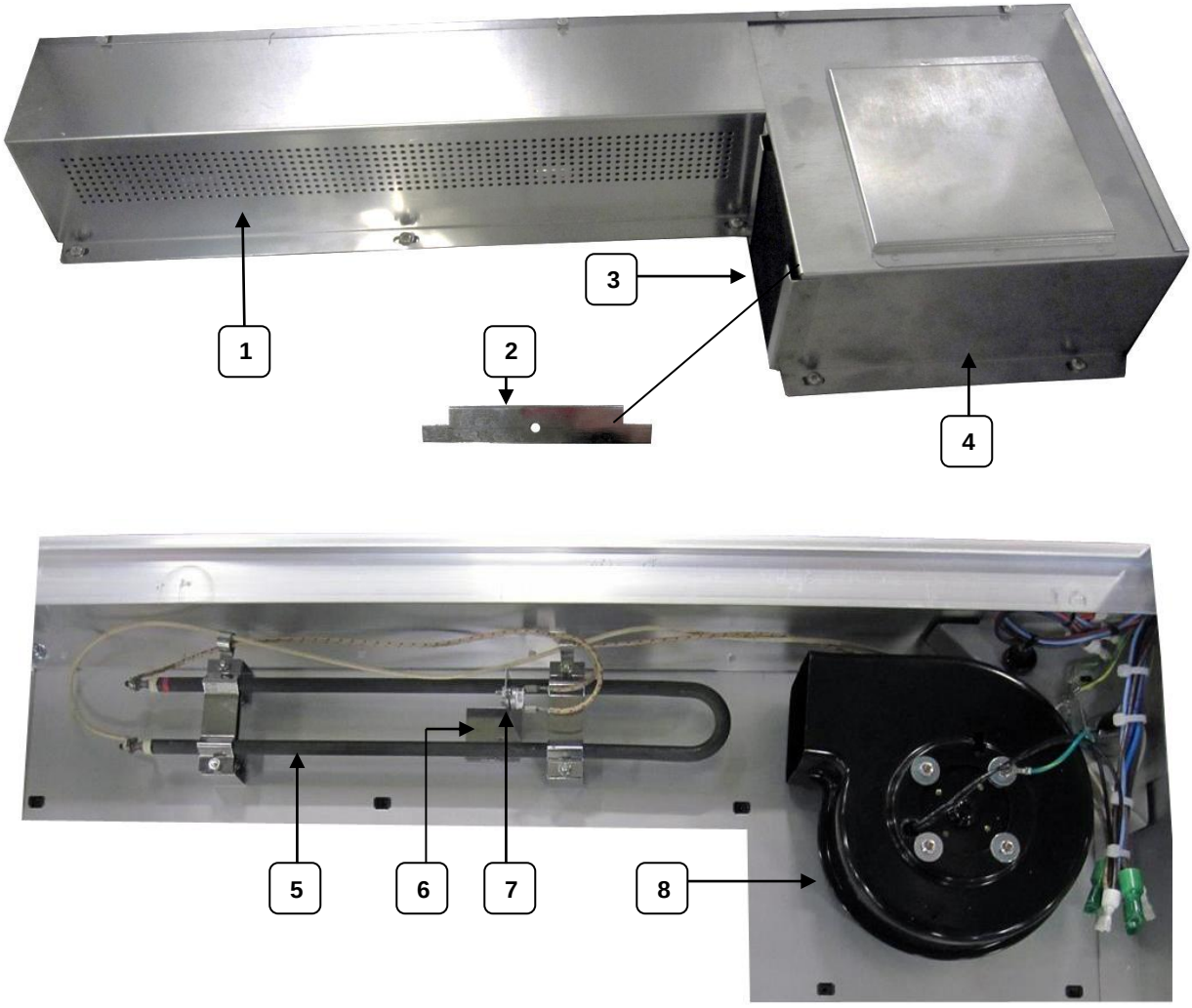

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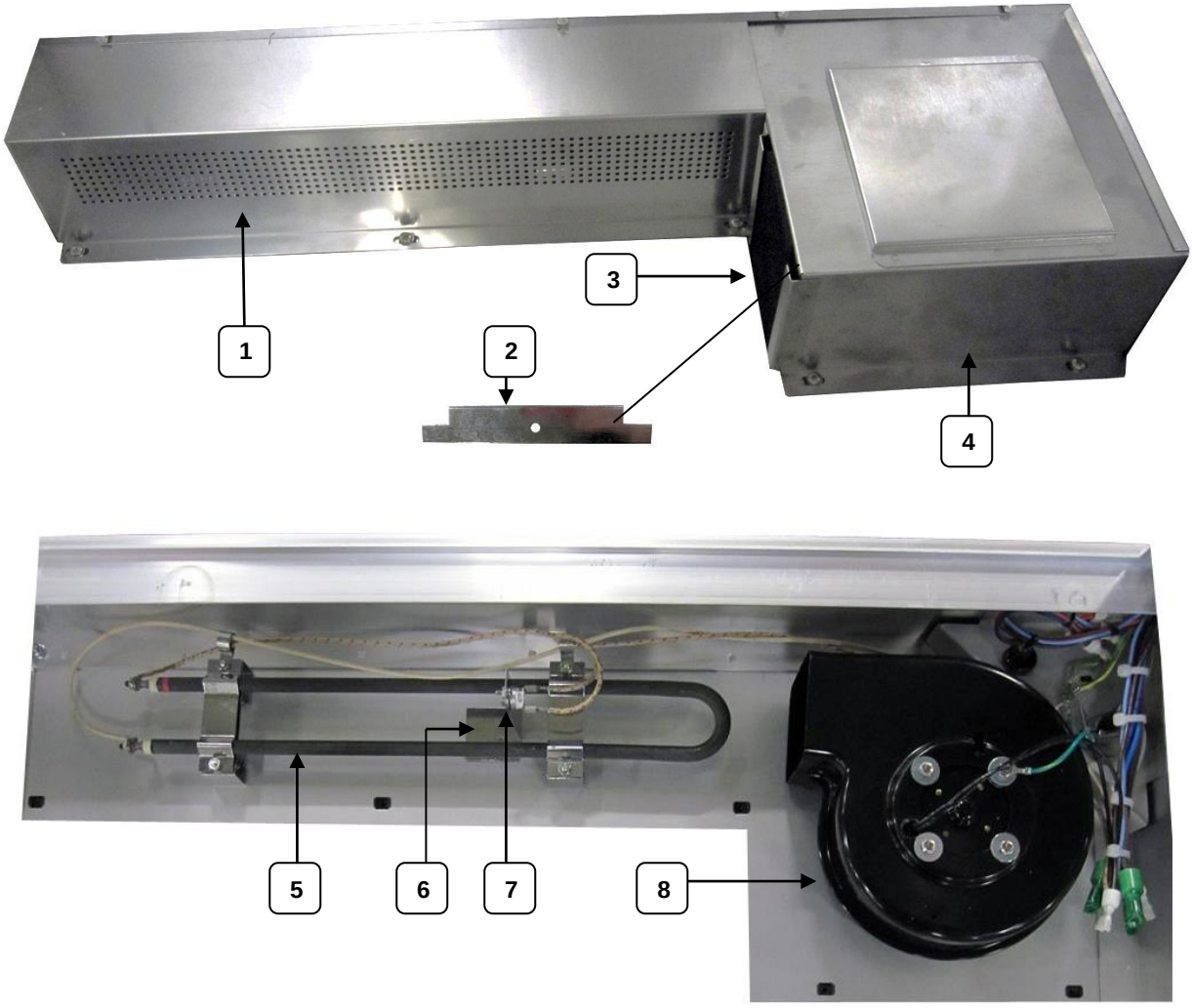

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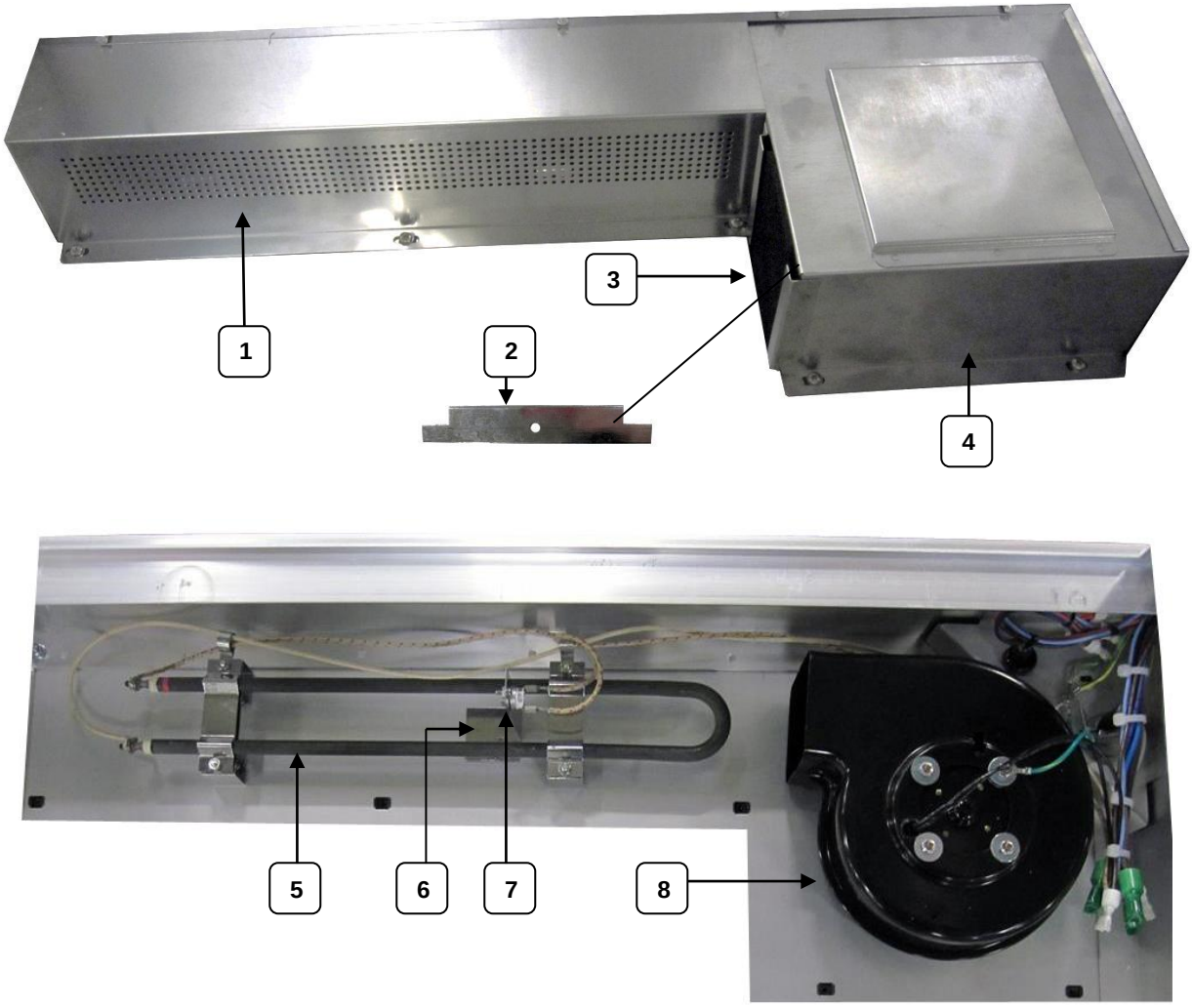

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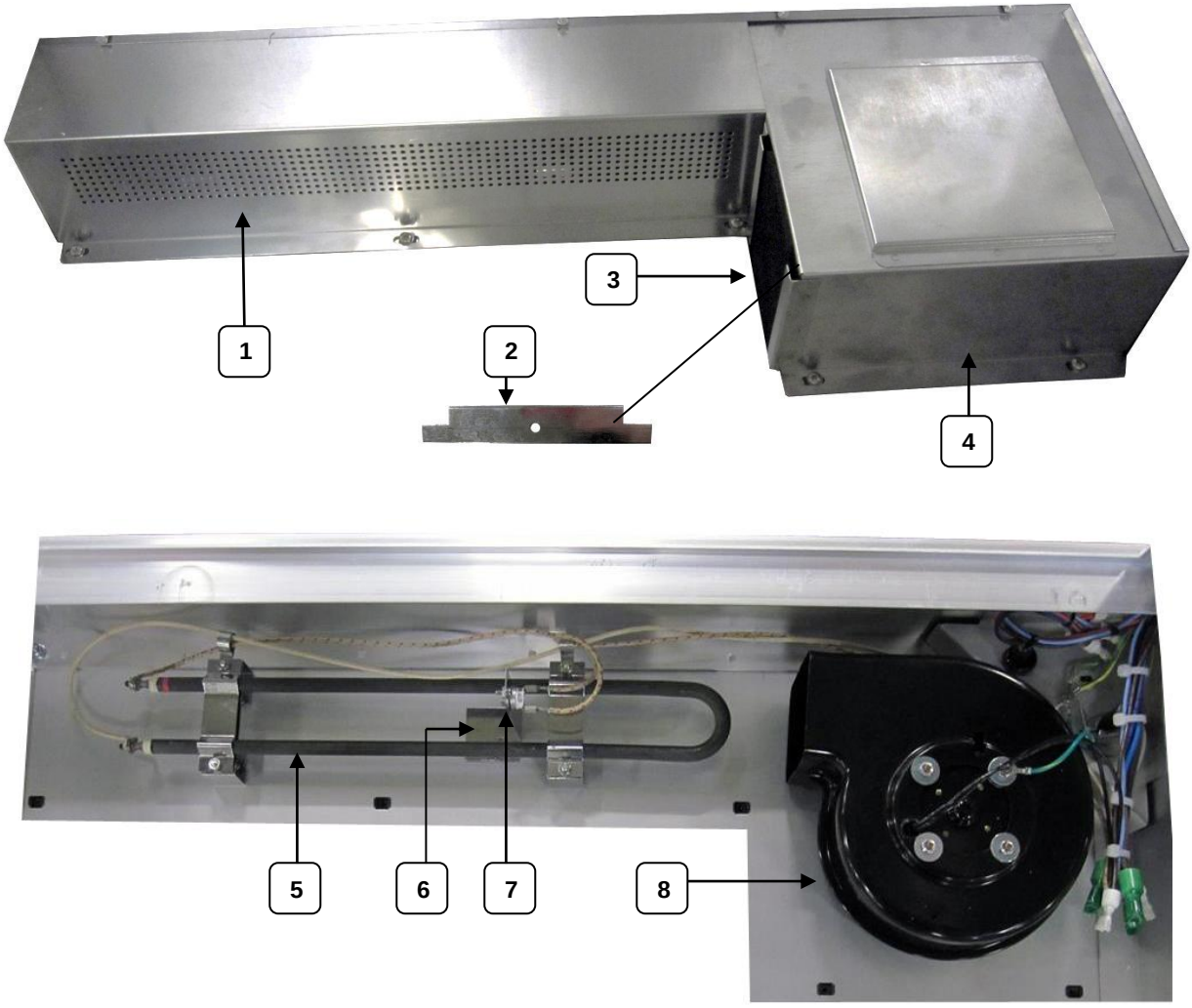

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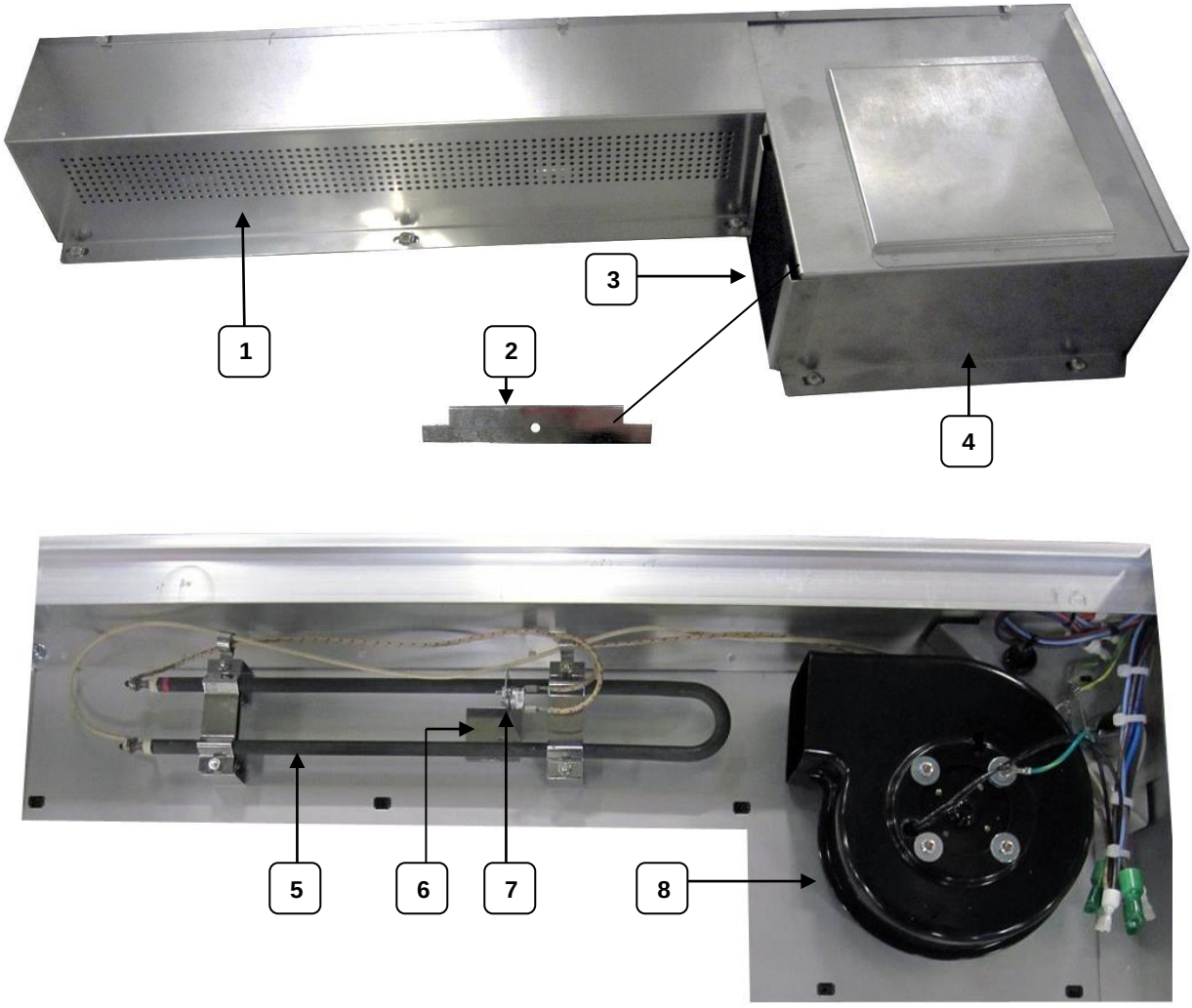

Complete Assembly Available – 62094 (Domestic) 62094EX (Export)

Item	Part No.	Description
1	61139	Diffuser Cover
2	63634	Filter Retainer
3	63633	Filter (Pack of 5 Filters)
4	62158	Blower Cover
5	61128	800 Watt Tubular Element*
	61135	800 Watt Tubular Element* (Export)
6	55500	Thermostat Mounting Bracket
7	55496	Thermostat
8	61123	Blower Motor, 115V 50/60
	61124	Blower Motor (Export)

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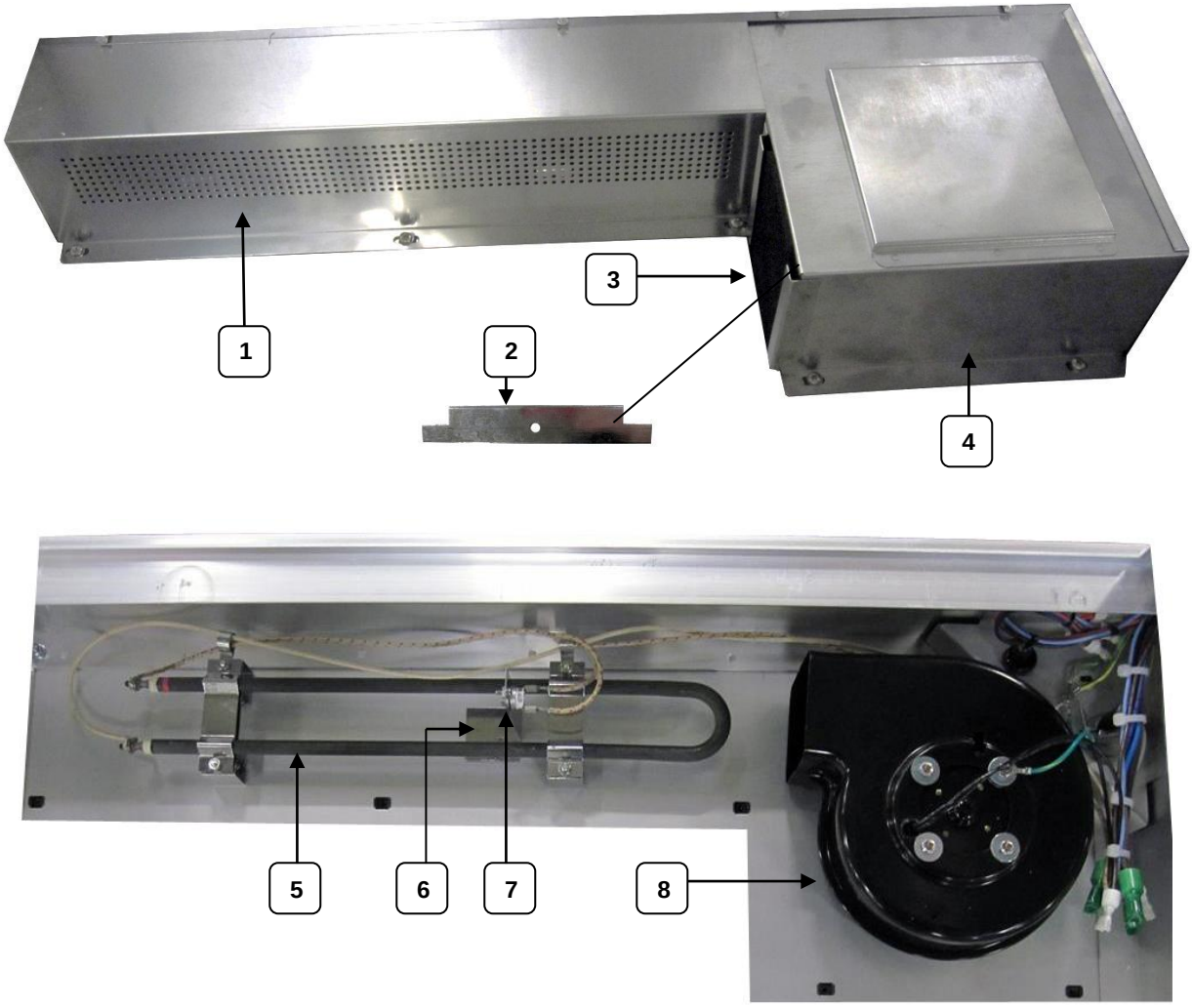

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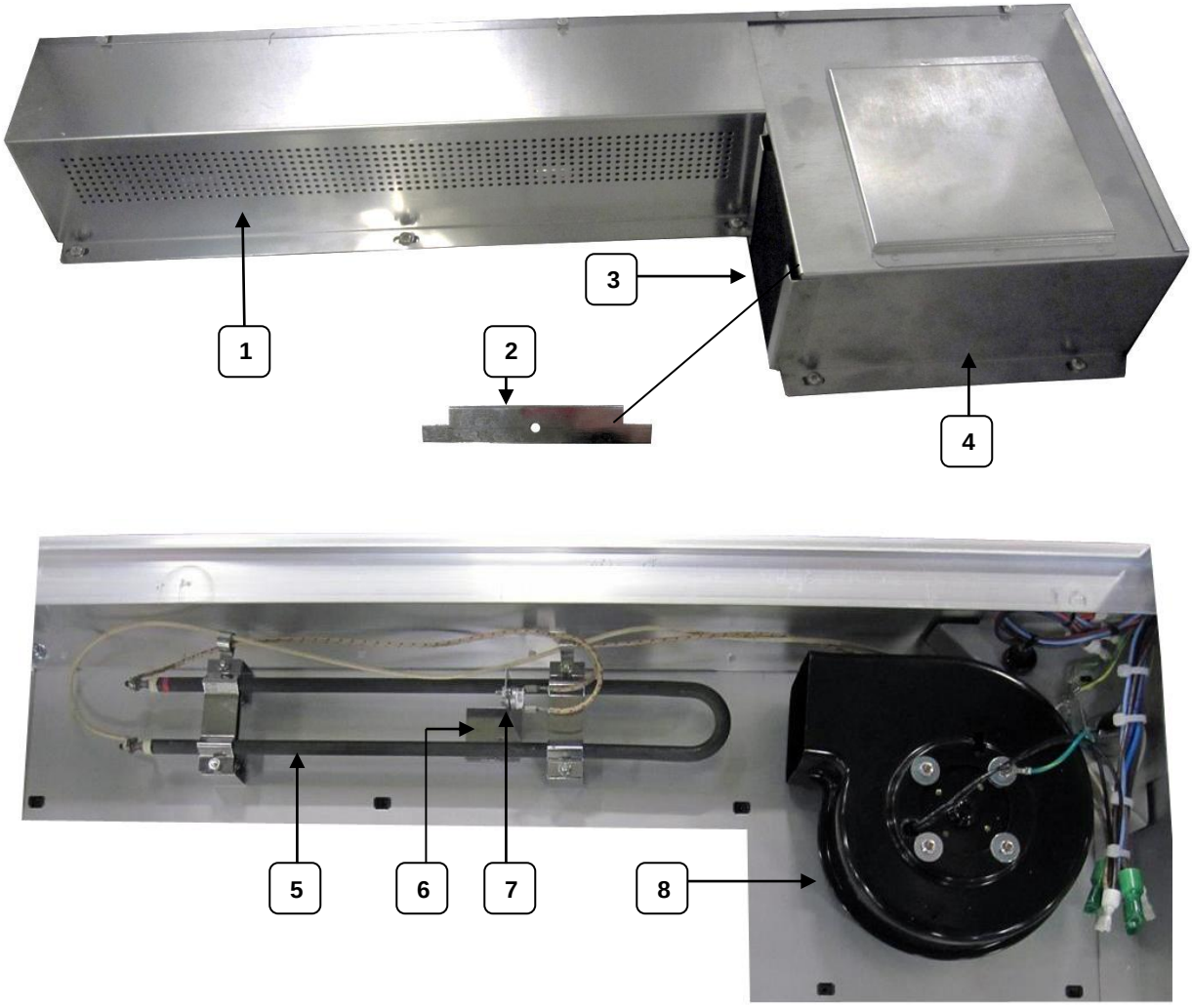

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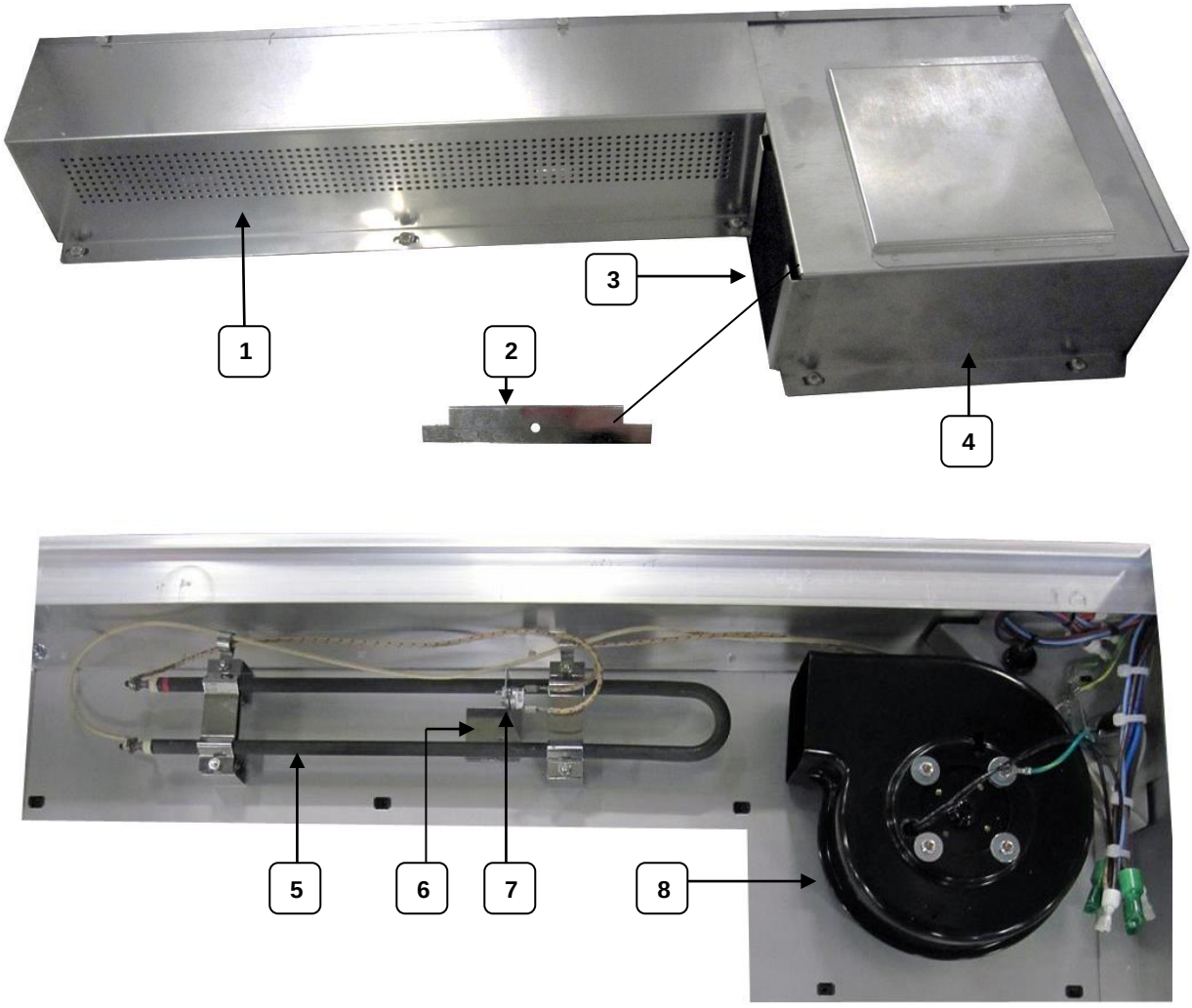

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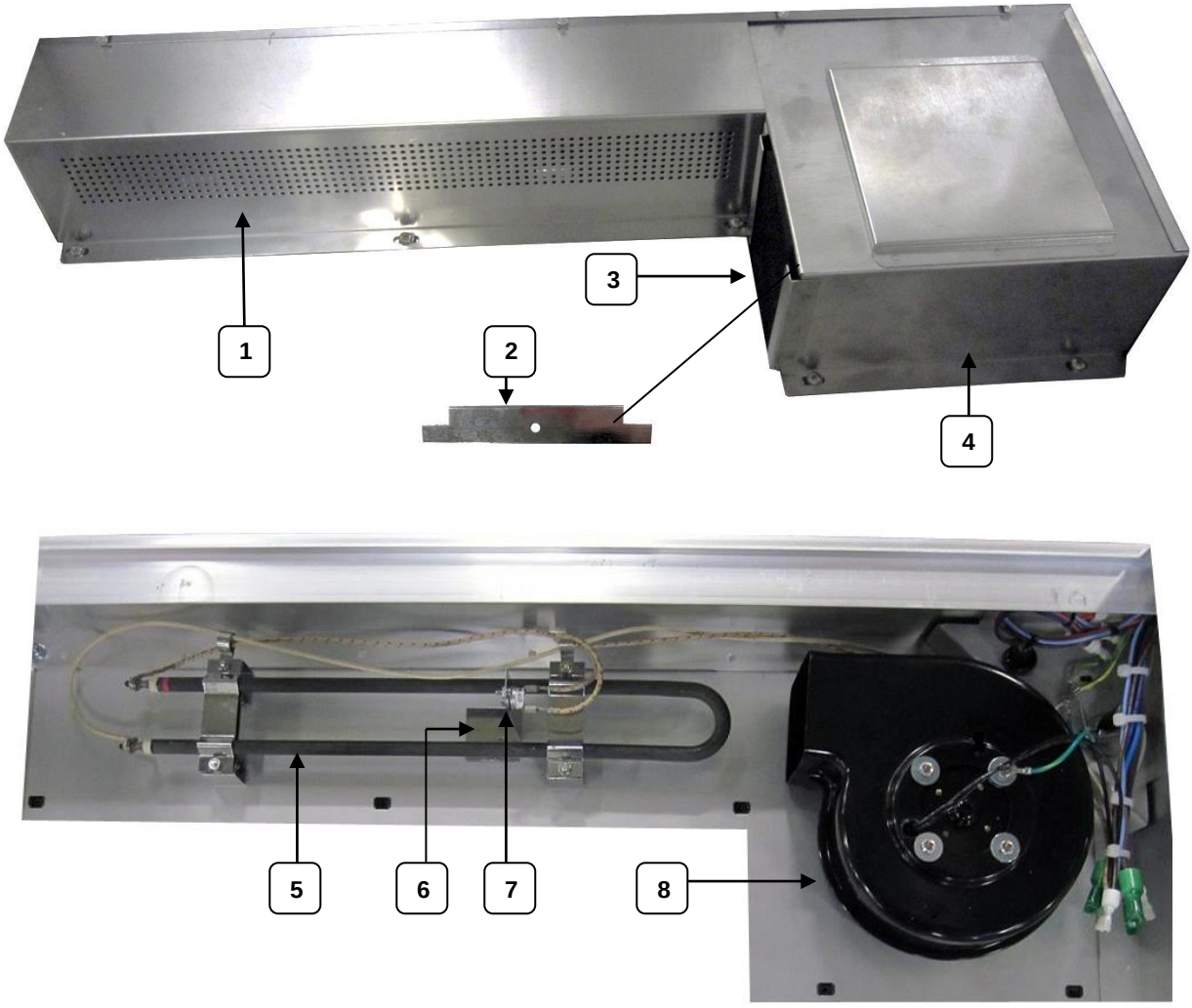

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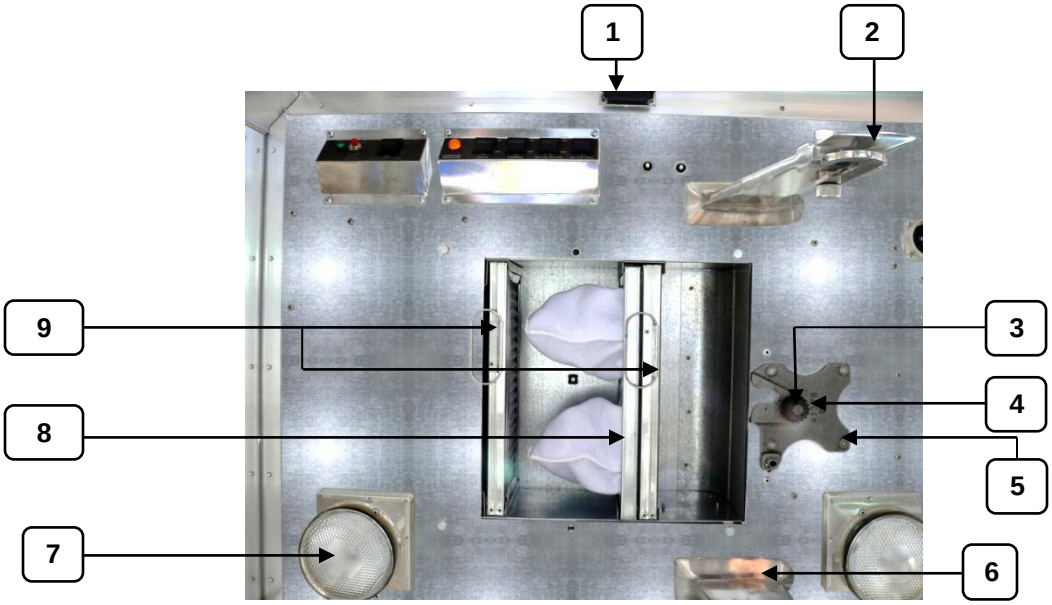
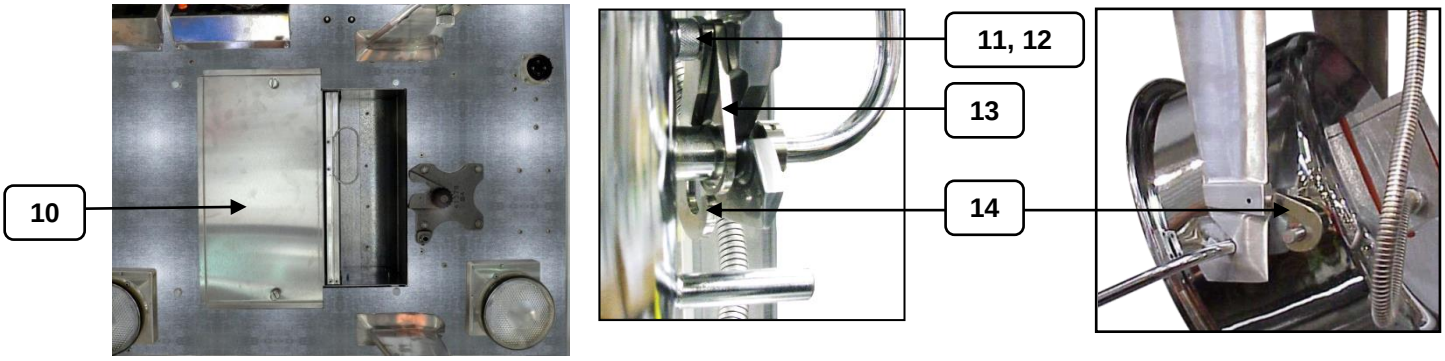
Cabinet Interior – Ceiling Components, Single Kettle

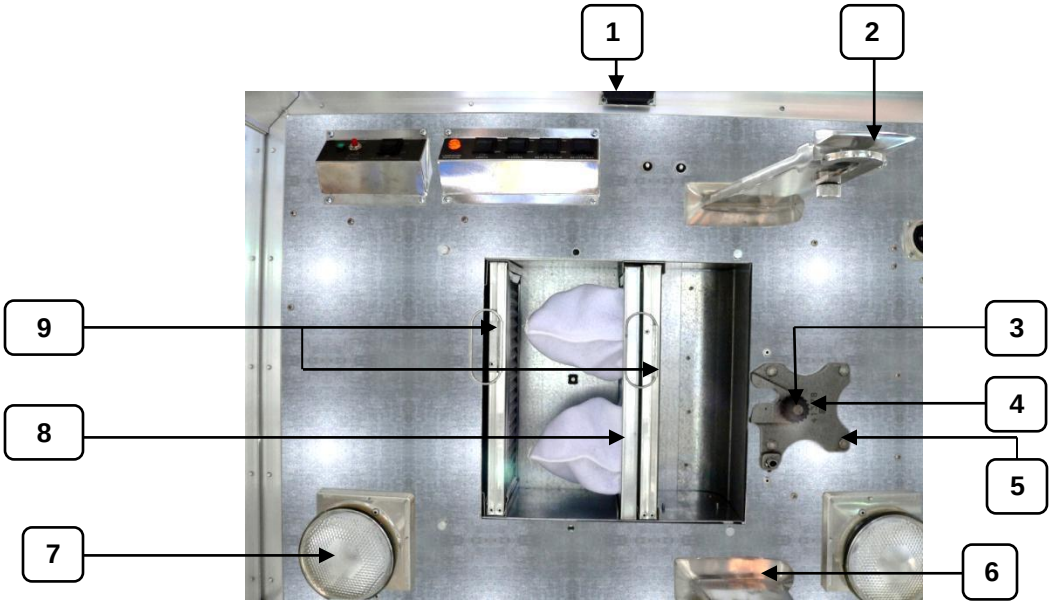


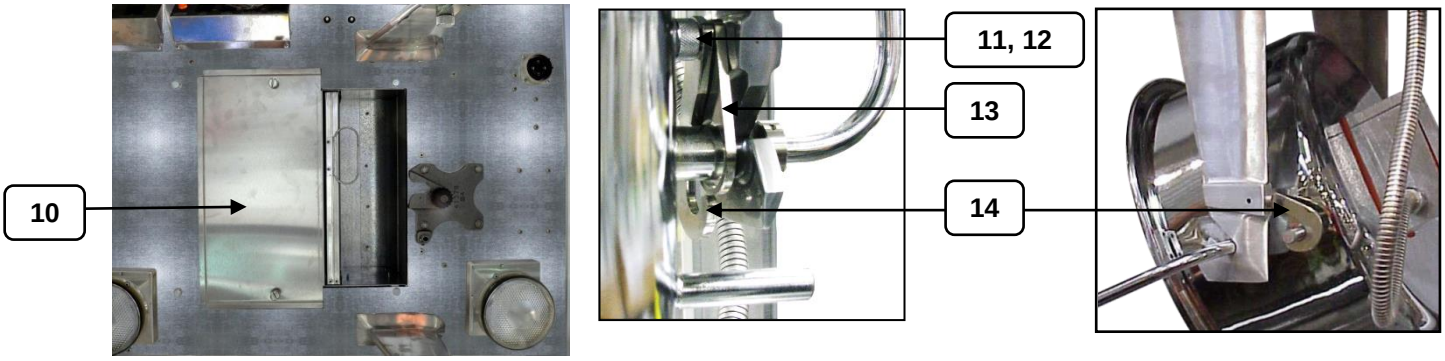


Item	Part No.	Description
1	47561	Magnetic Catch
2	48908	Hanger Arm Assy w/Clean-In-Place Latch
3	41742	Set Screw 10-32 x 3/16 (x2)
4	41380	Spur Gear
5	41432	Gear Block Assy
6	48907	Hanger Arm Assy
7	41979S	60W Flood Short Coated (x2)
	55590	LED LIGHT 800 LUMENS - **Export Units (with permanently mounted LED light)**
		Export Units (with screw in bulb light) - Purchase a LED PAR30 Short Neck Light (rated minimum of 800 lumens) from a local supplier.
8	41169	Oil Mist Filter *
9	41250	5-Layer Grease Filter (x2) *

Item	Part No.	Description
11	12319	Knob
12	41448	Set Screw 10-32 x 1"
13	43426	Kettle Retainer
14	41618	Clean-In-Place Latch
15	41833	Shock Absorber Pin (Not Shown)
16	86009	Spring (Not Shown)

Cabinet Interior – Ceiling Components, Single Kettle





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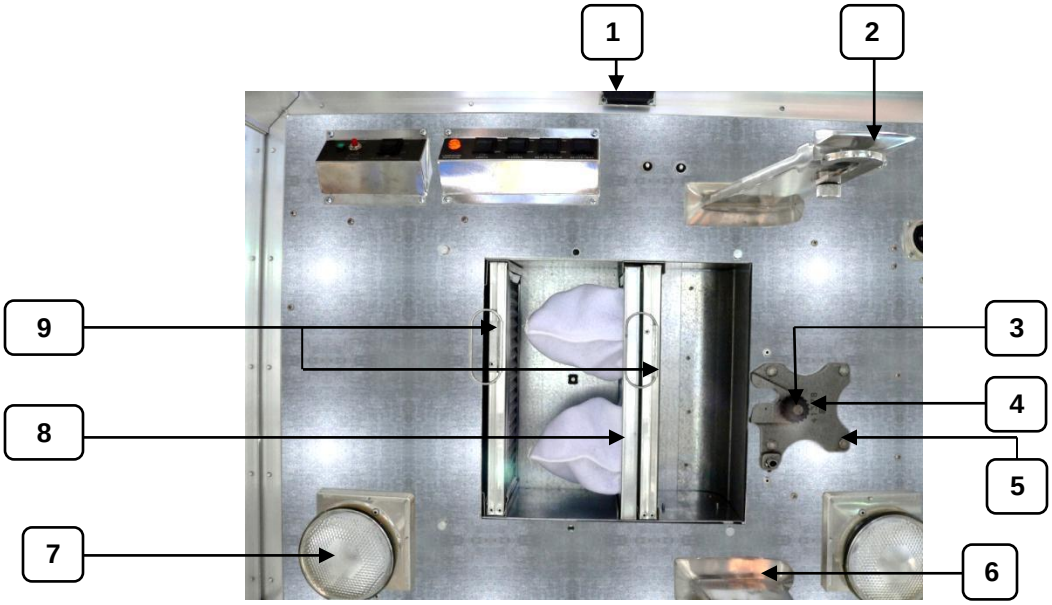

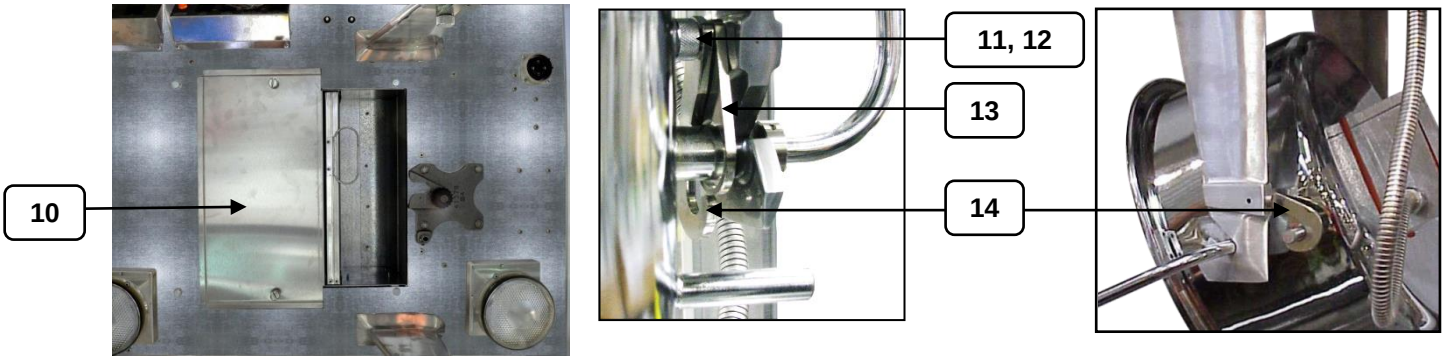

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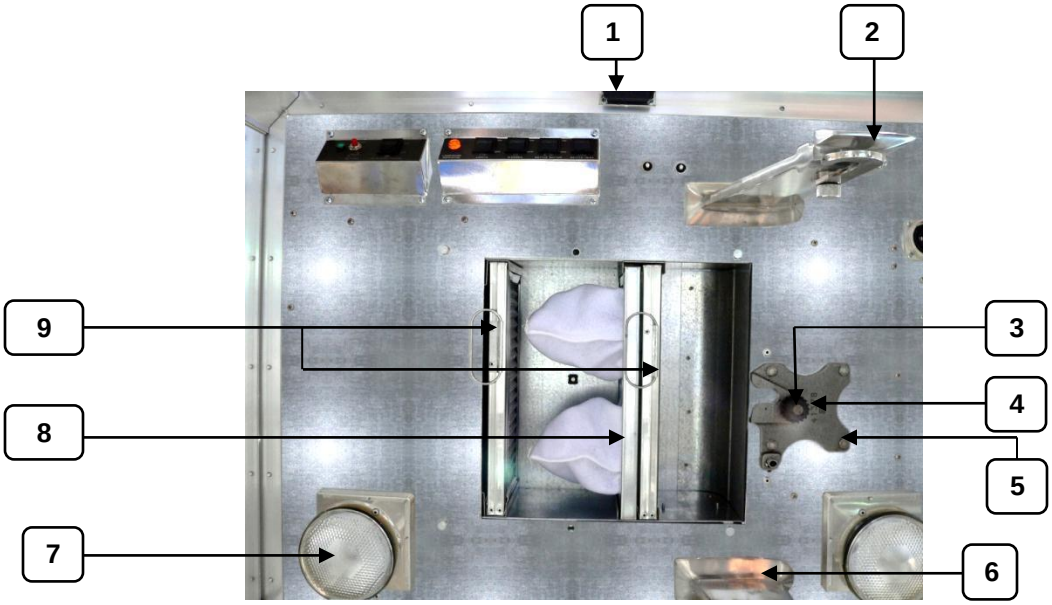

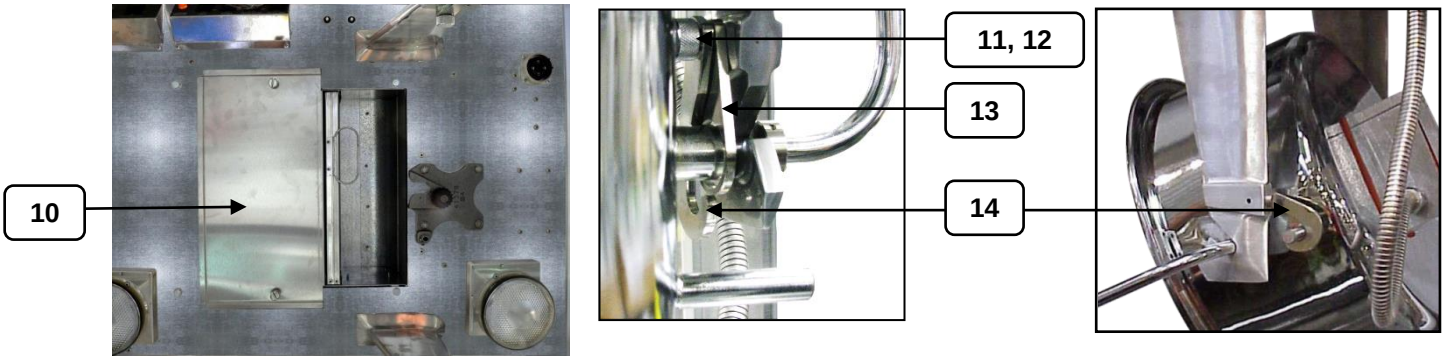

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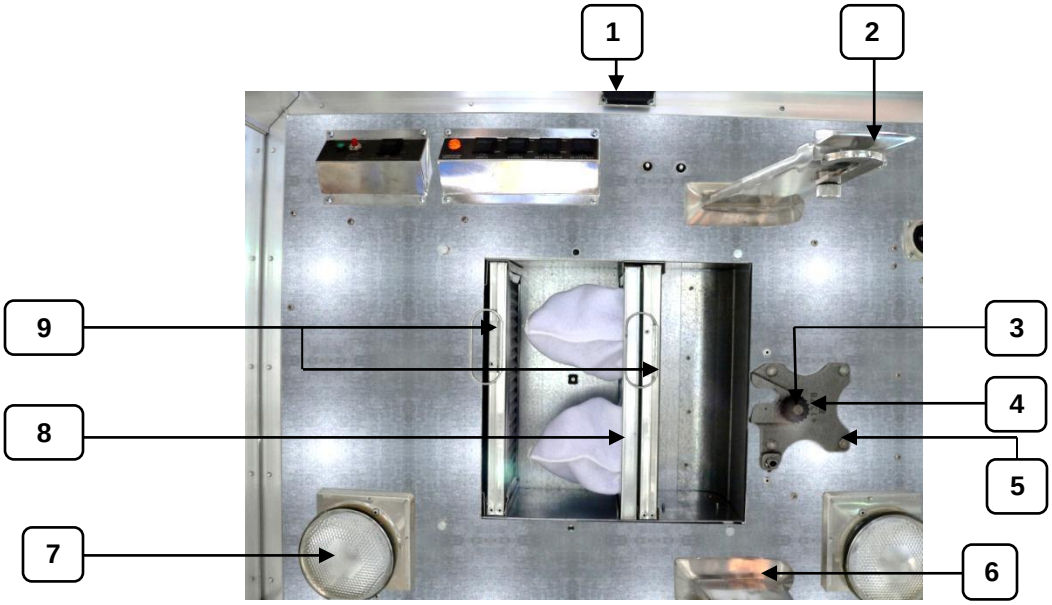

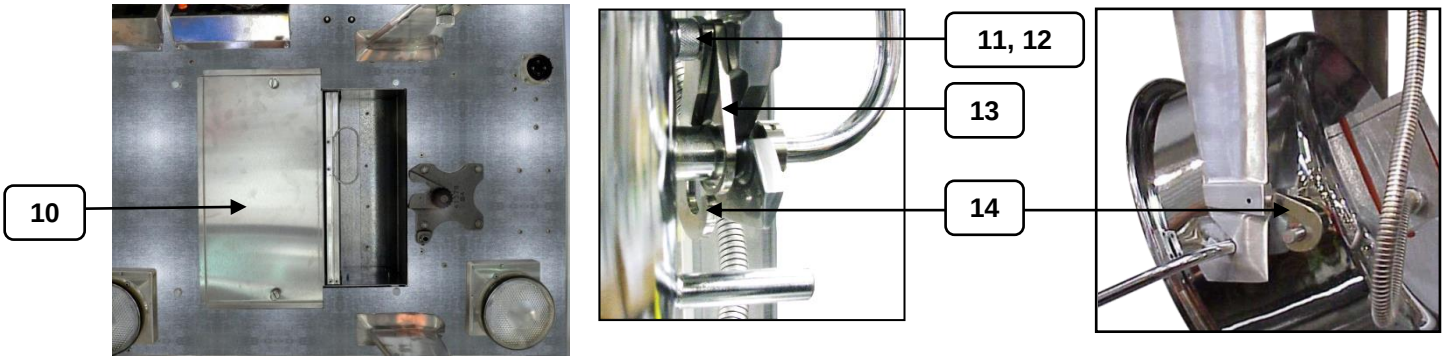

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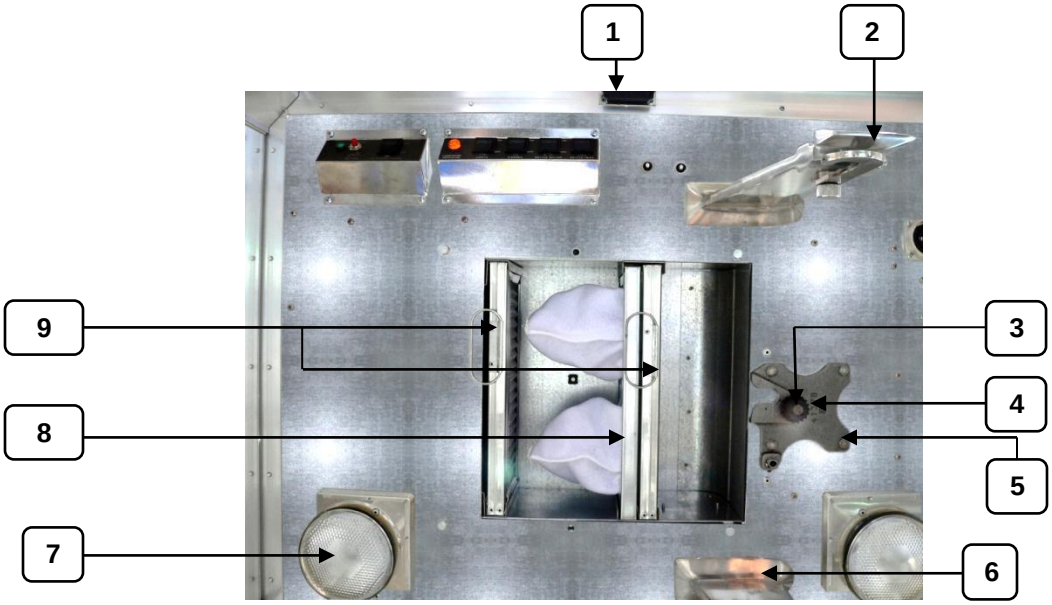

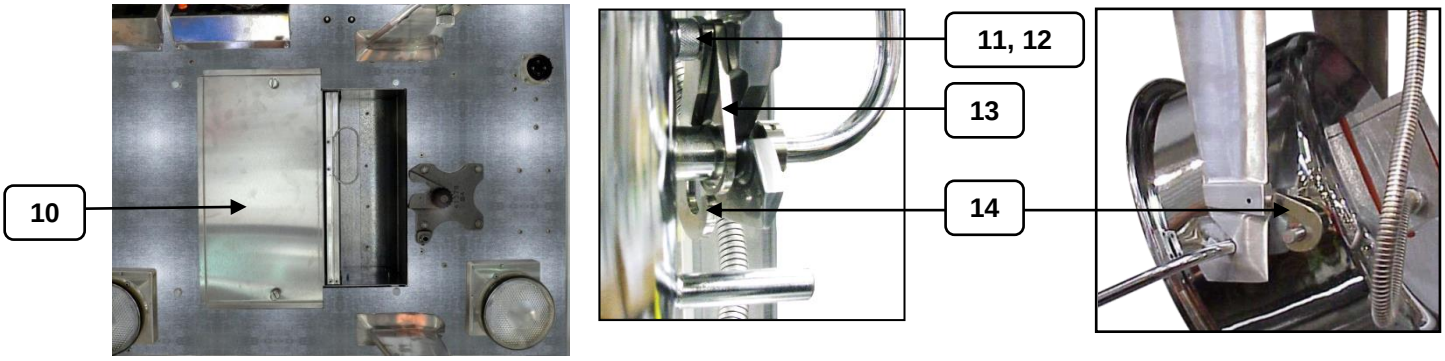

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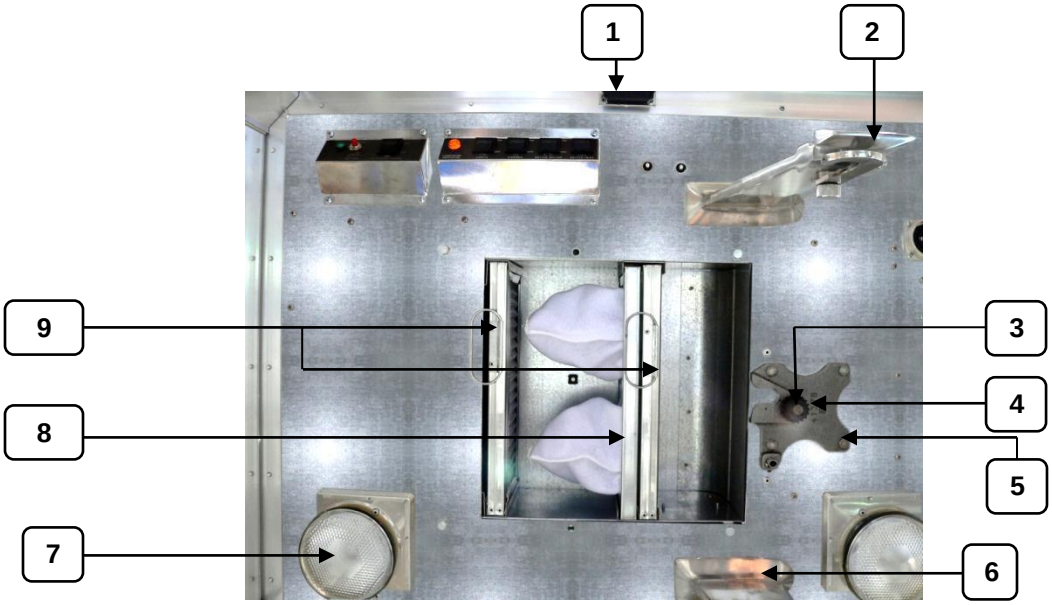

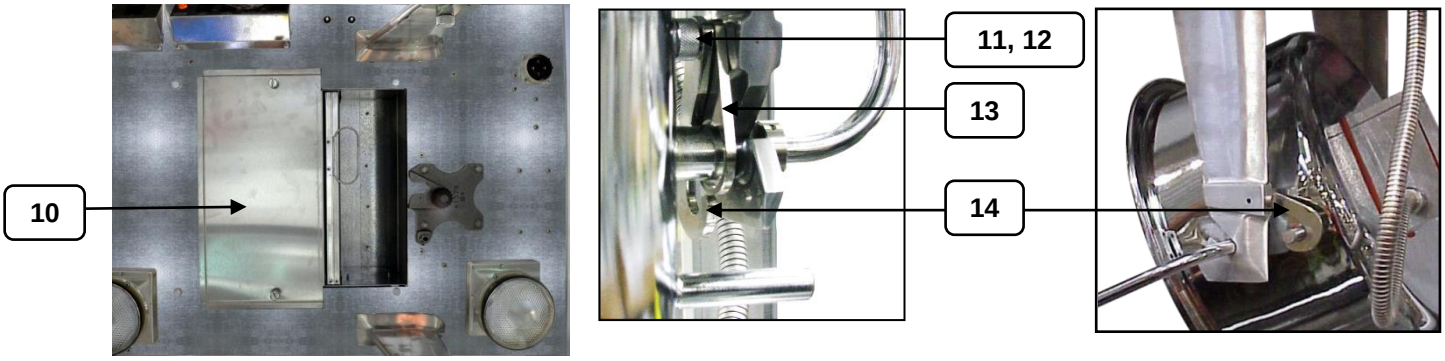

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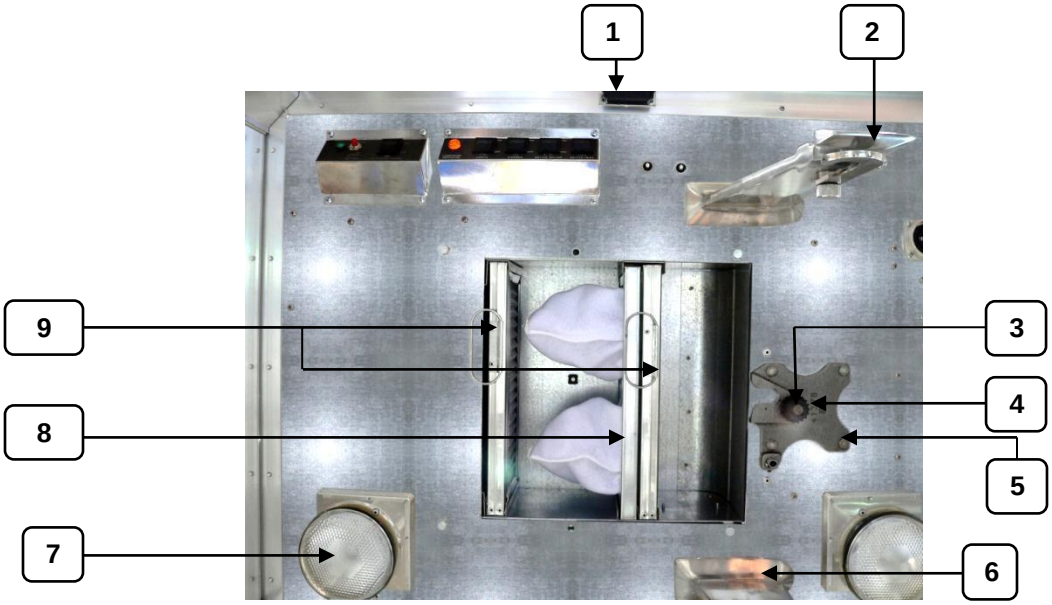

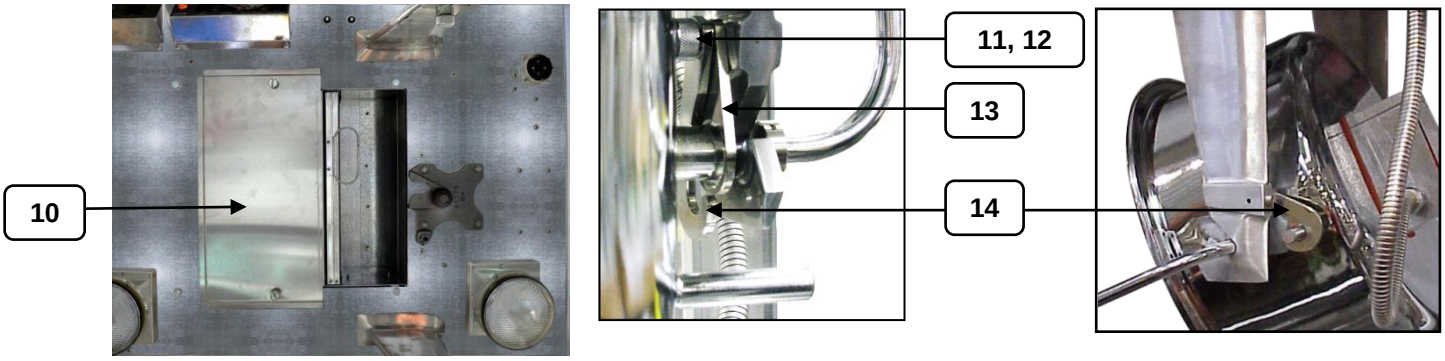

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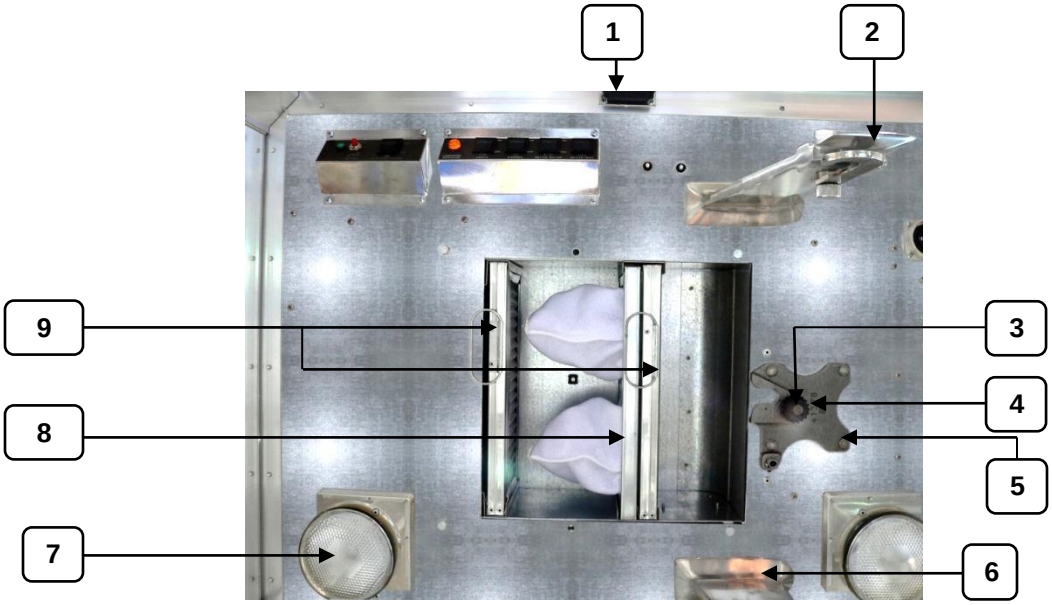

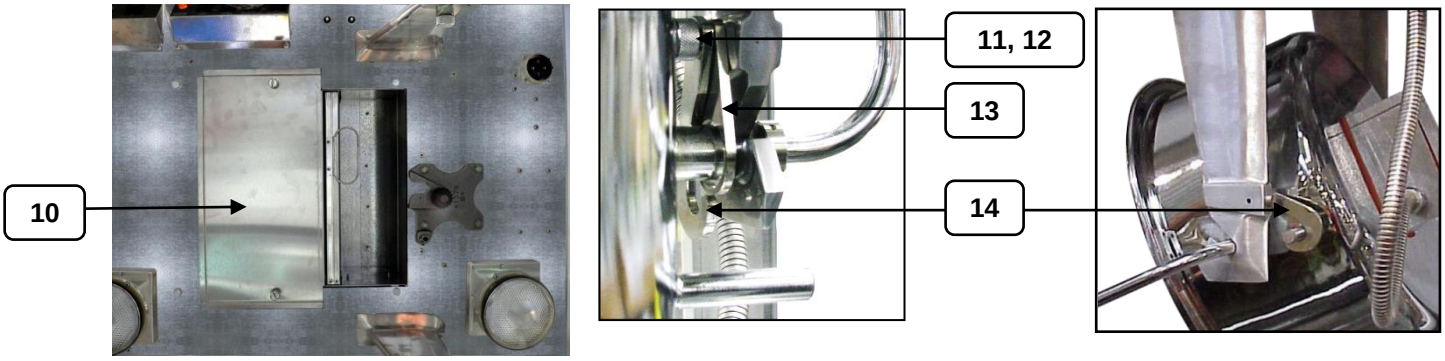

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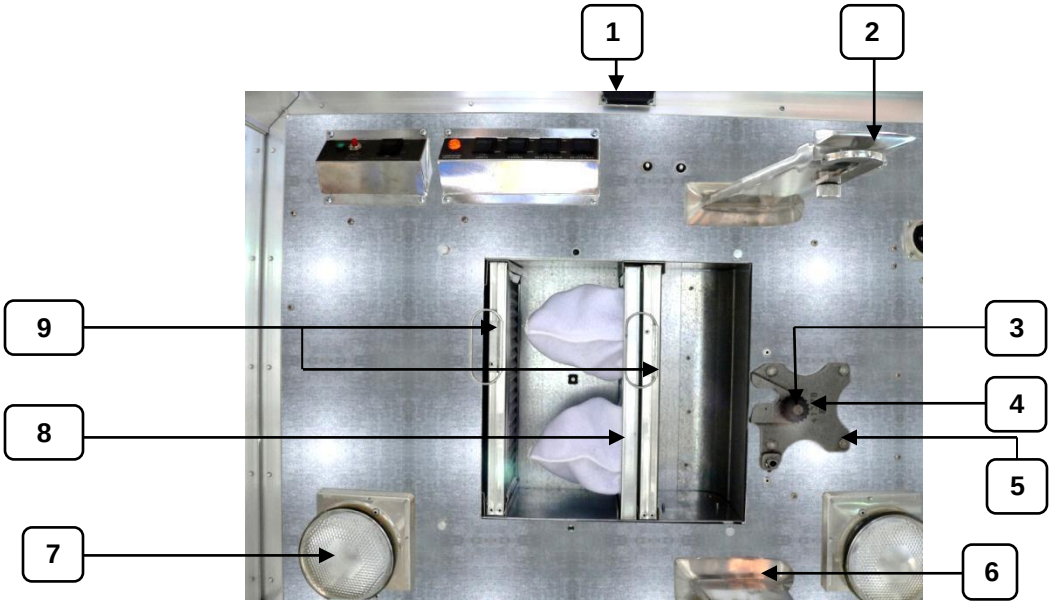

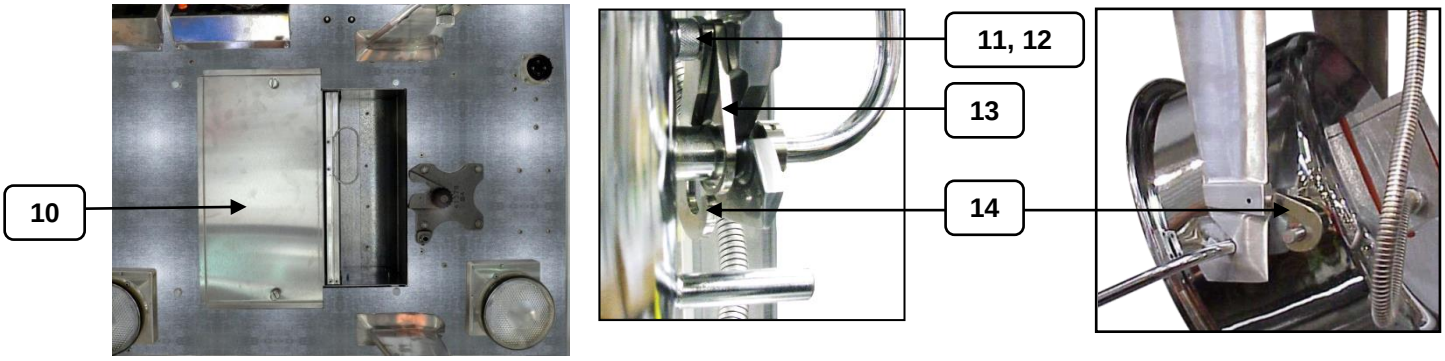

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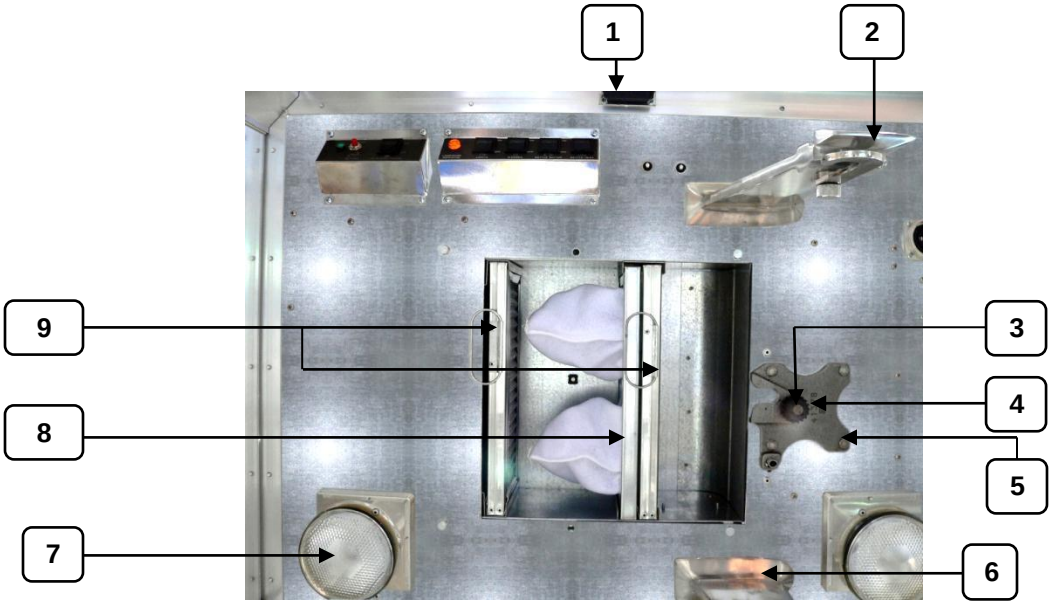

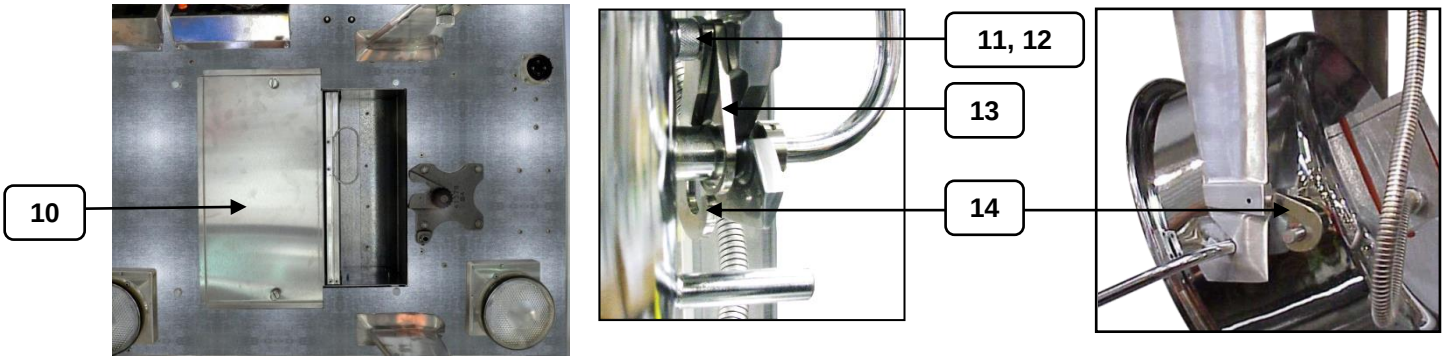

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9	41250	5-Layer Grease Filter (x2) *

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11	12319	Knob
12	41448	Set Screw 10-32 x 1"
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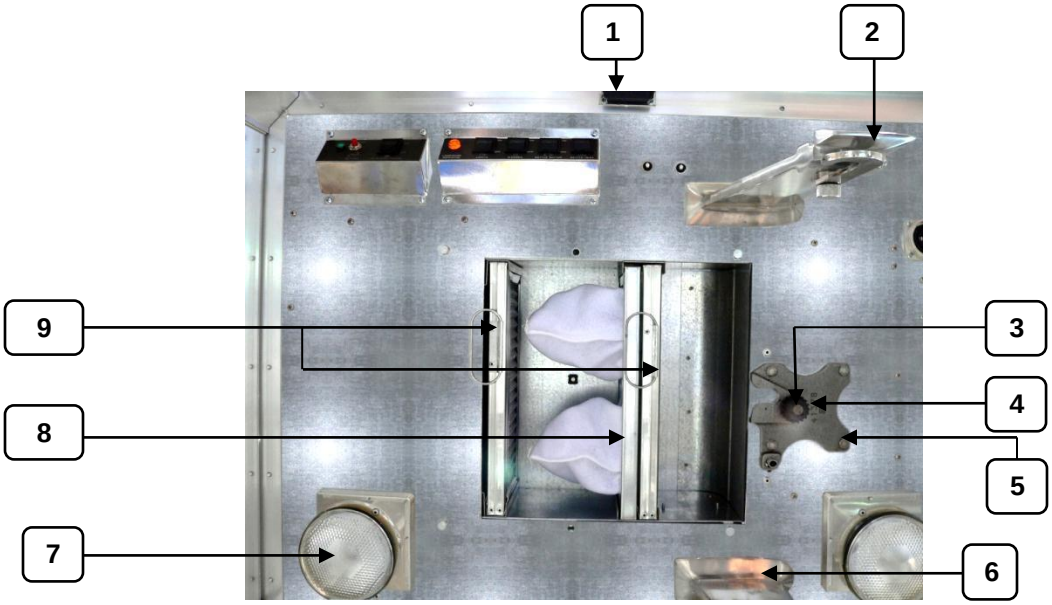
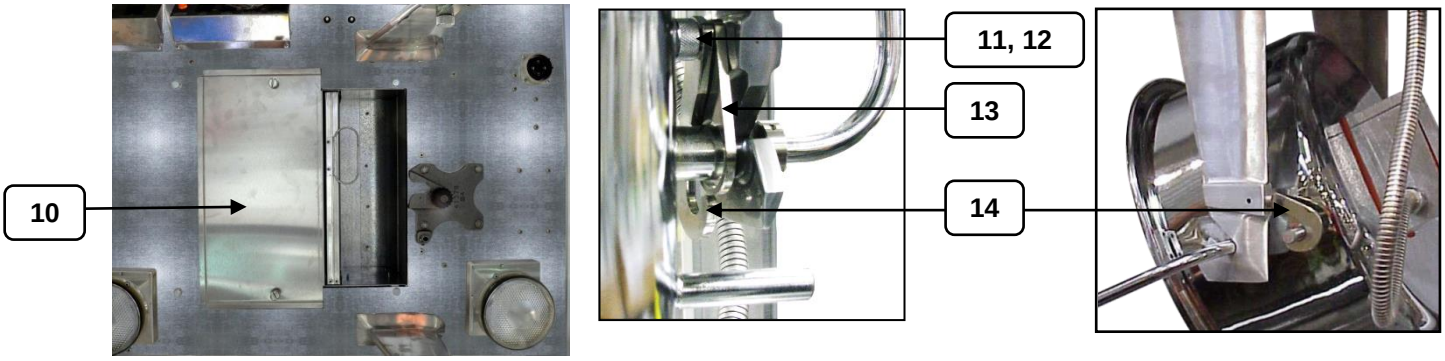
14	41618	Clean-In-Place Latch
15	41833	Shock Absorber Pin (Not Shown)
16	86009	Spring (Not Shown)

Cabinet Interior – Ceiling Components, Single Kettle





Item	Part No.	Description
1	47561	Magnetic Catch
2	48908	Hanger Arm Assy w/Clean-In-Place Latch
3	41742	Set Screw 10-32 x 3/16 (x2)
4	41380	Spur Gear
5	41432	Gear Block Assy
6	48907	Hanger Arm Assy
7	41979S	60W Flood Short Coated (x2)
	55590	LED LIGHT 800 LUMENS - **Export Units (with permanently mounted LED light)**
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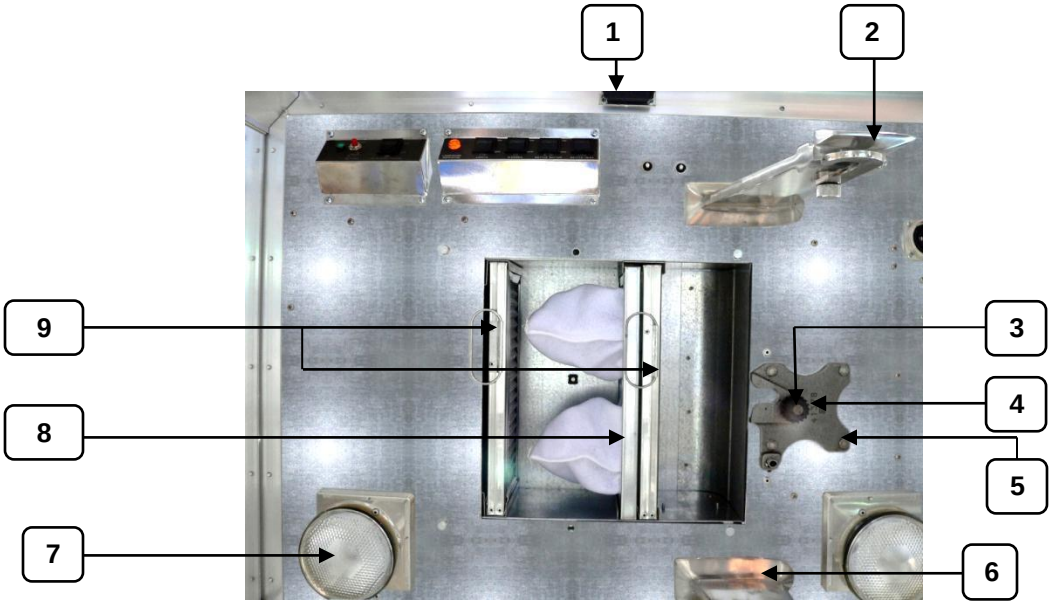

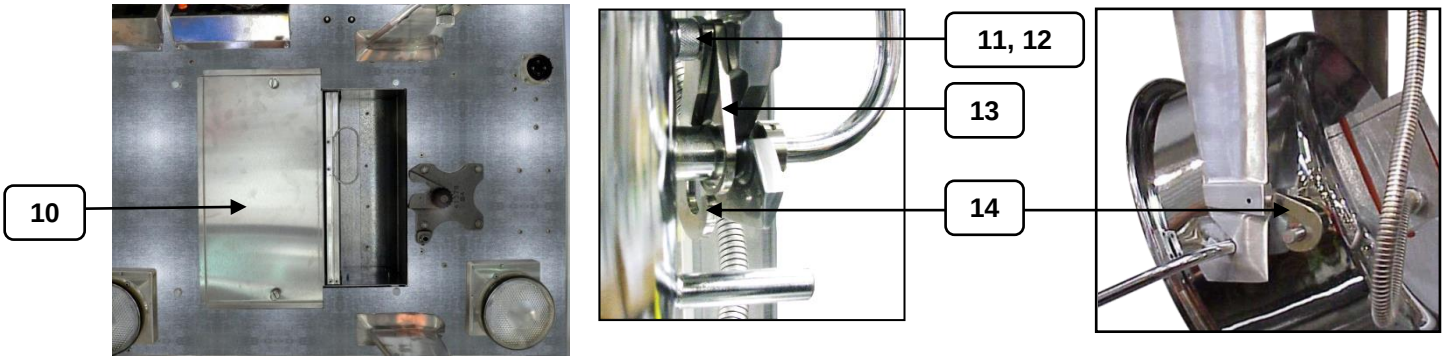

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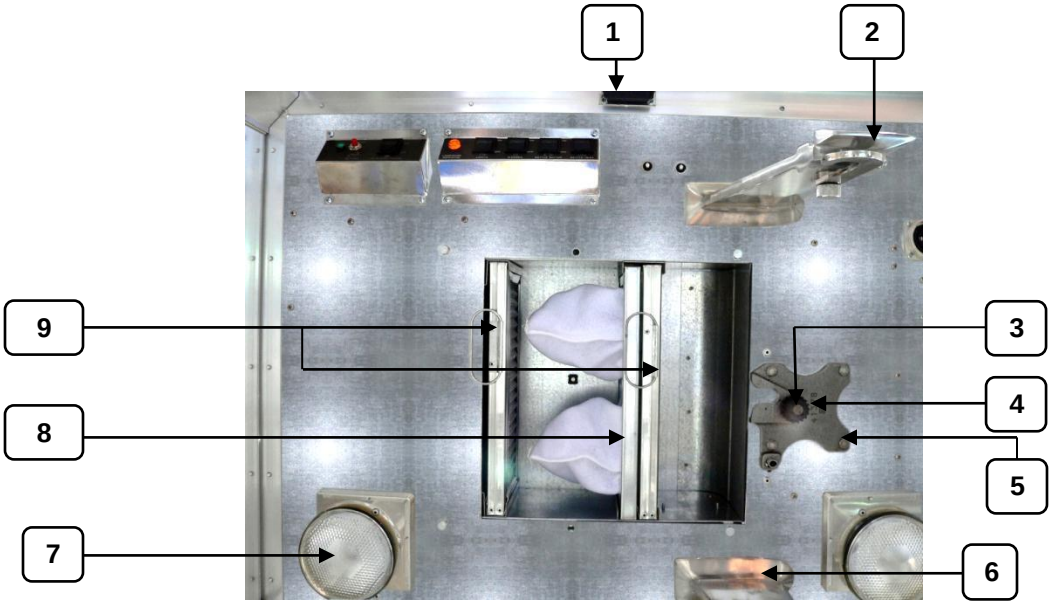

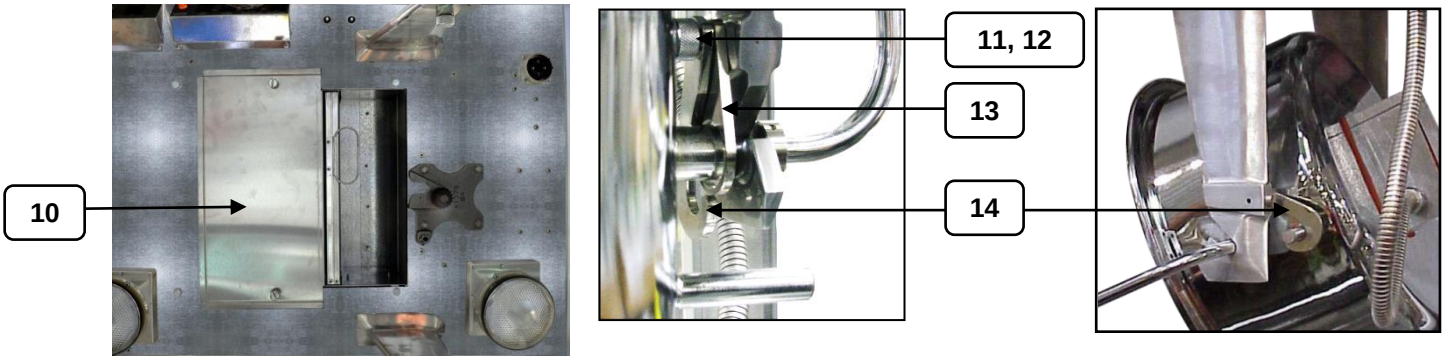

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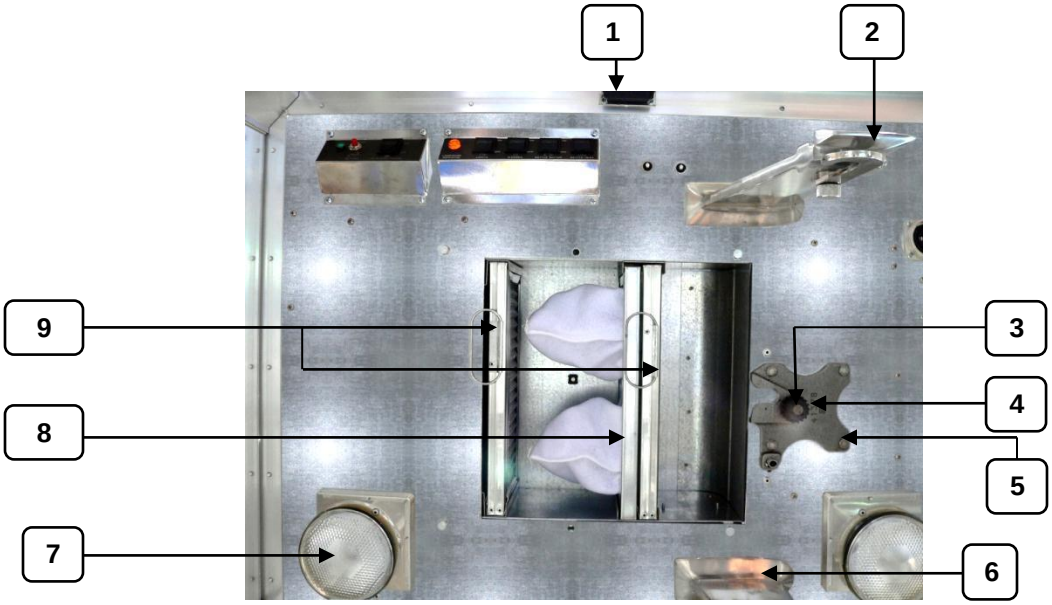

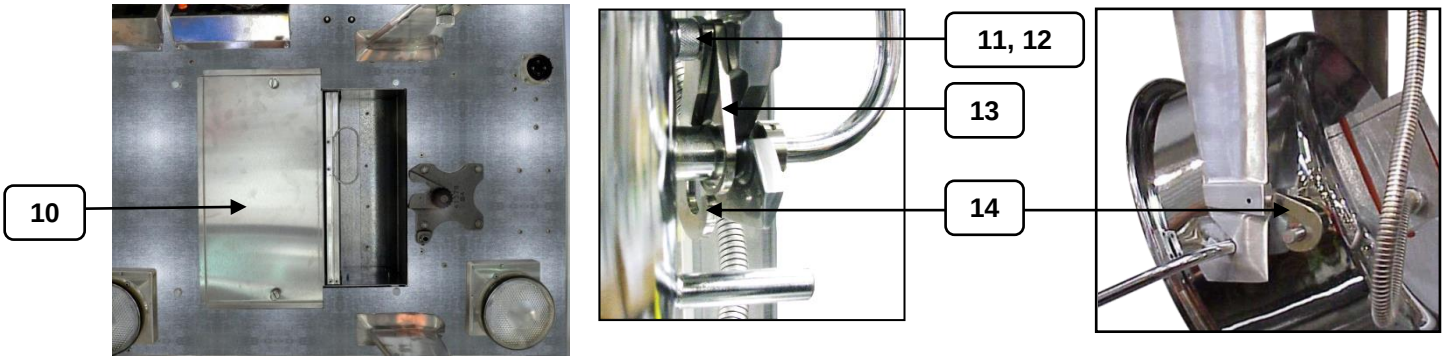

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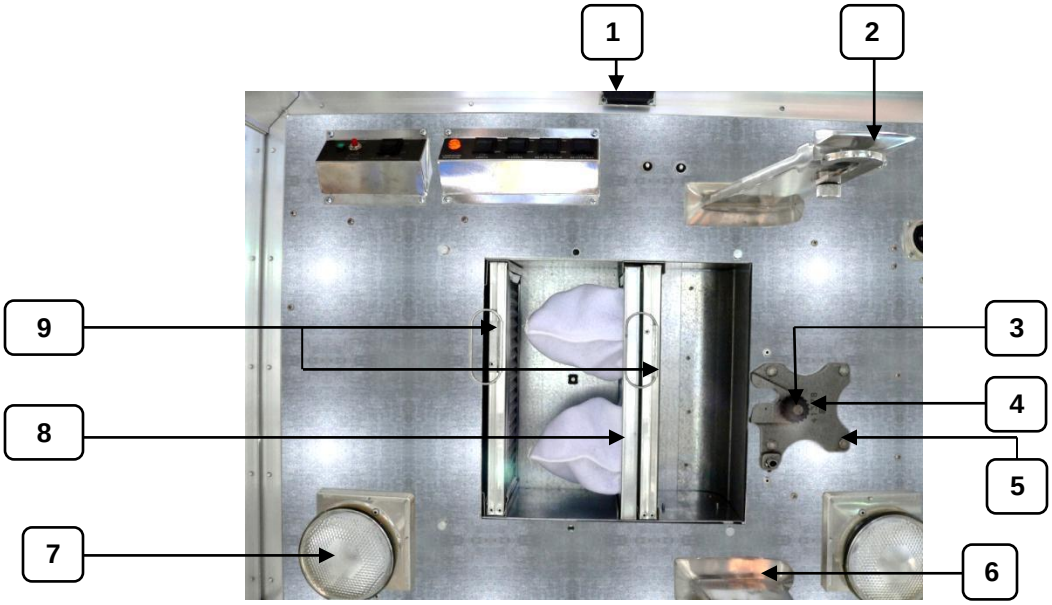

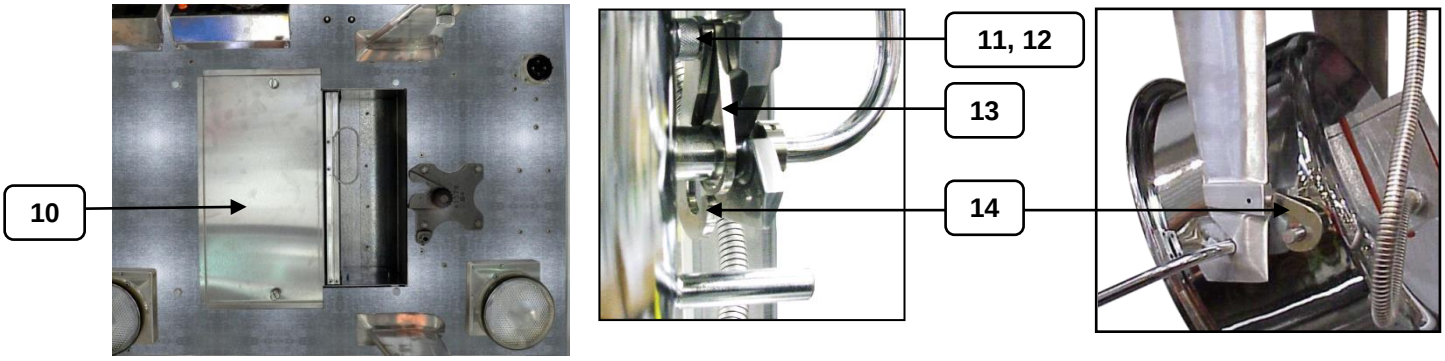

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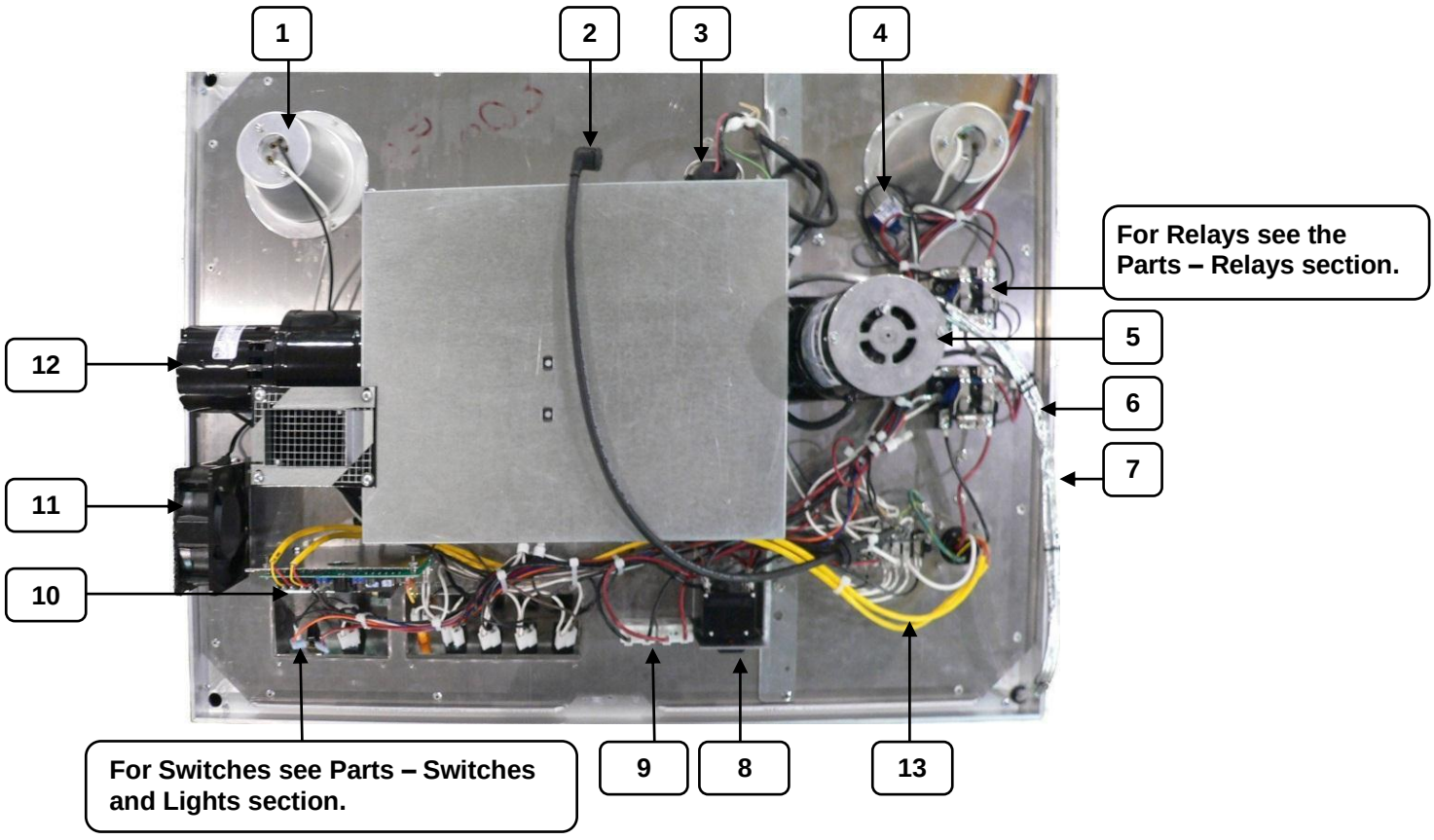
Motor Plate Assembly



Item	Part No.	Description
1	47047	Lamp Holder
2	41712	Wire Harness
3	46107	Motor Capacitator 7.5 uf (Black-Bison Motor)
	46110	Motor Capacitator 10 uf (White-Franklin Motor)
4	89087	Transient Filter
5	41449R	Kettle Drive Motor (Domestic)
	41500R	Kettle Drive Motor (Export)
6	41640	8W Foil Element (Domestic)
	41640EX	8W Foil Element (Export)
7	41047	Aluminum Oil Tubing (sold by the ft.)
8	55223	Kettle Shunt Trip Breaker (Domestic)
	55225	Kettle Shunt Trip Breaker (Export)
9	47364	Circuit Breaker, 15A (Domestic)
	48659	Circuit Breaker, 10A (Export)
10	41001	Temperature Control Board
11	48018	Axial Fan (Domestic)
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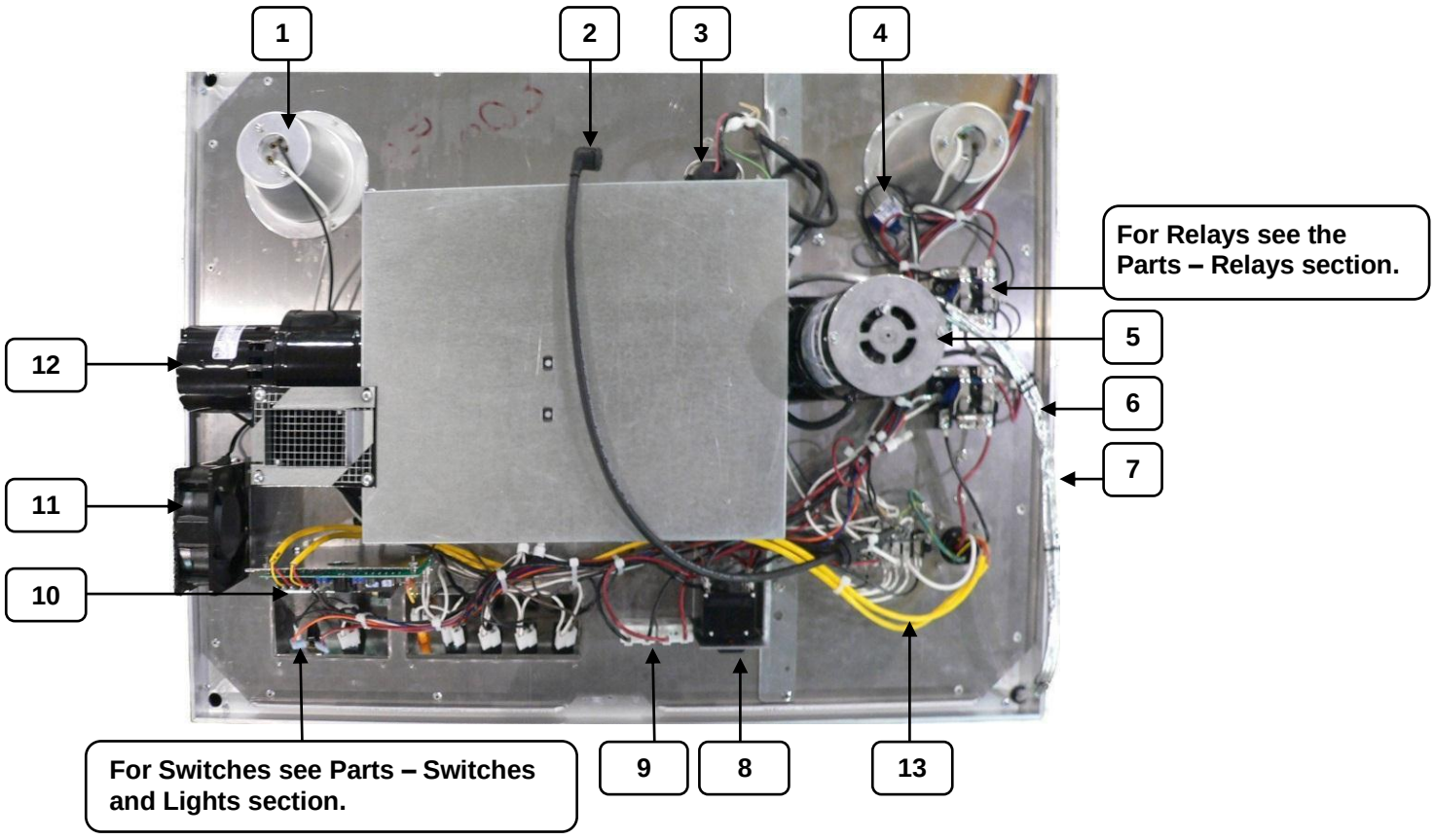
Motor Plate Assembly



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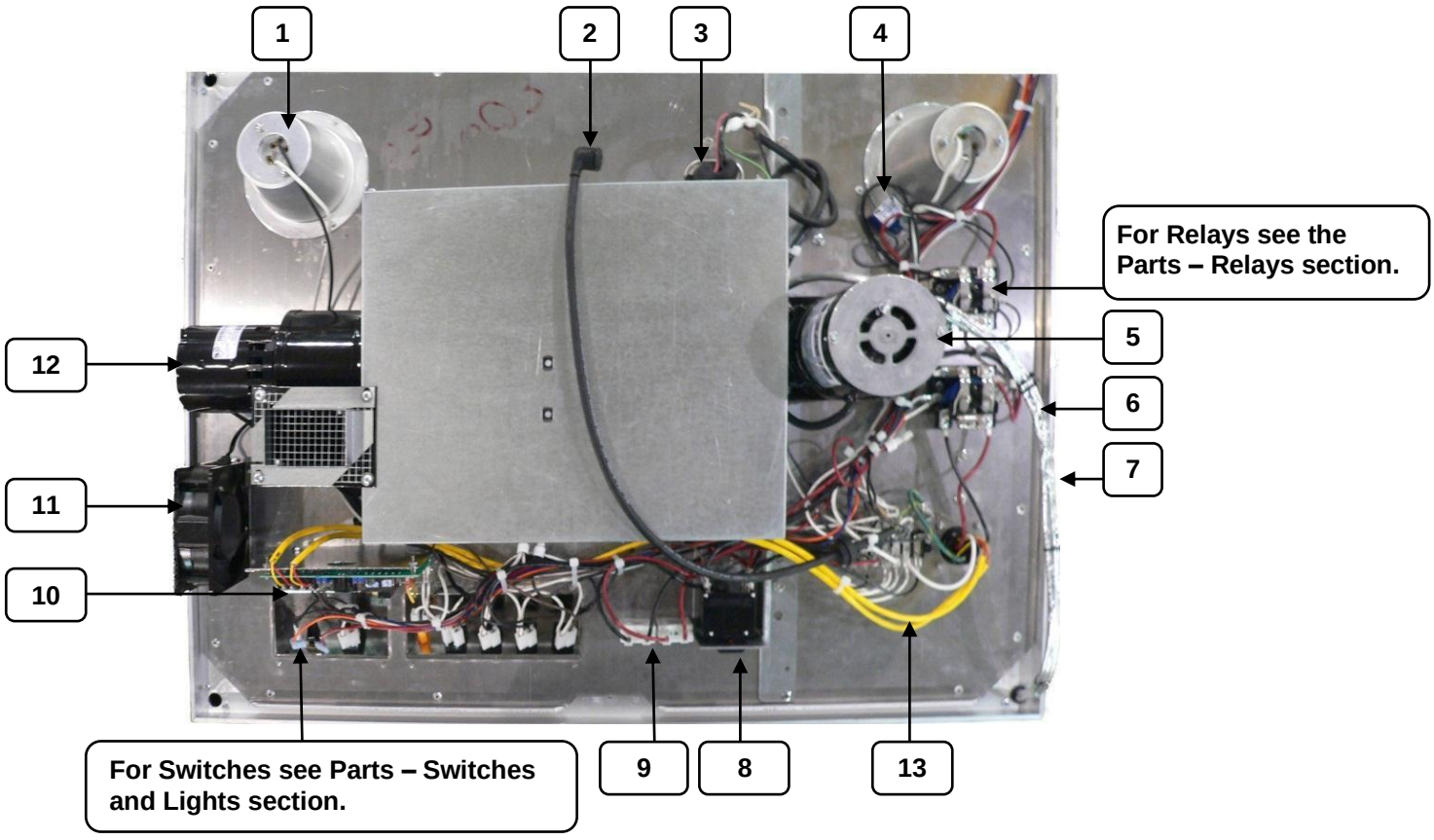

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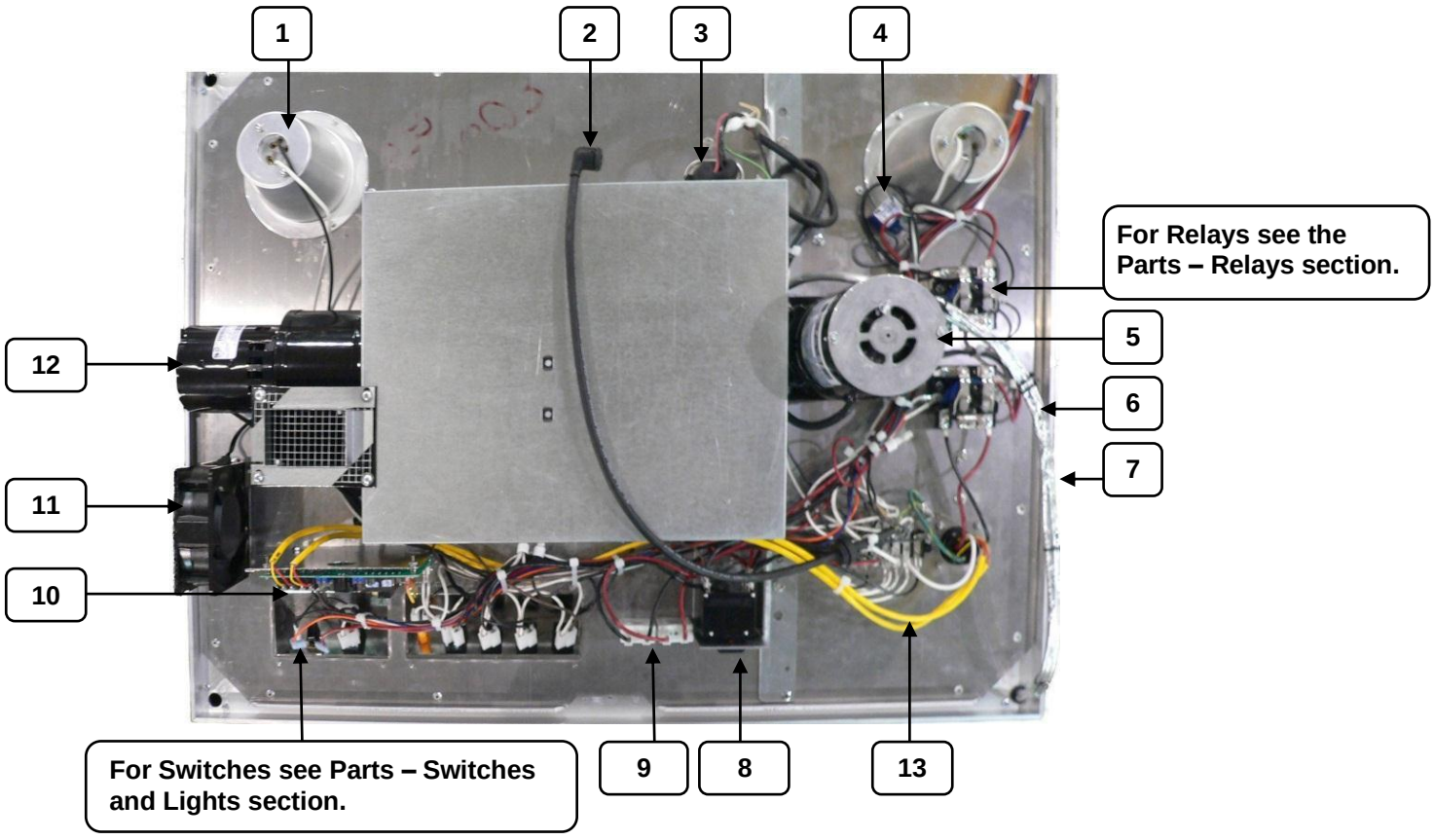

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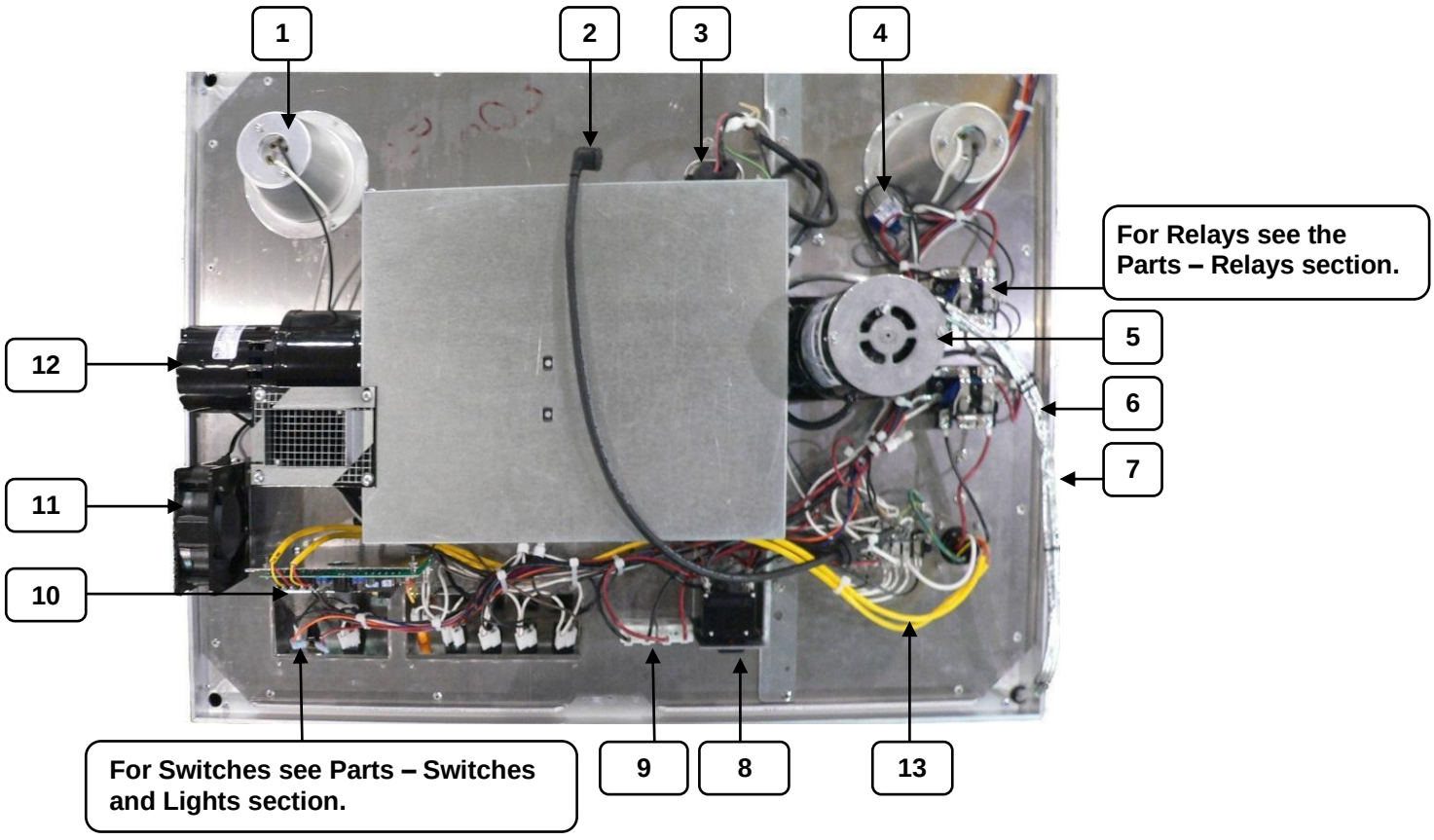

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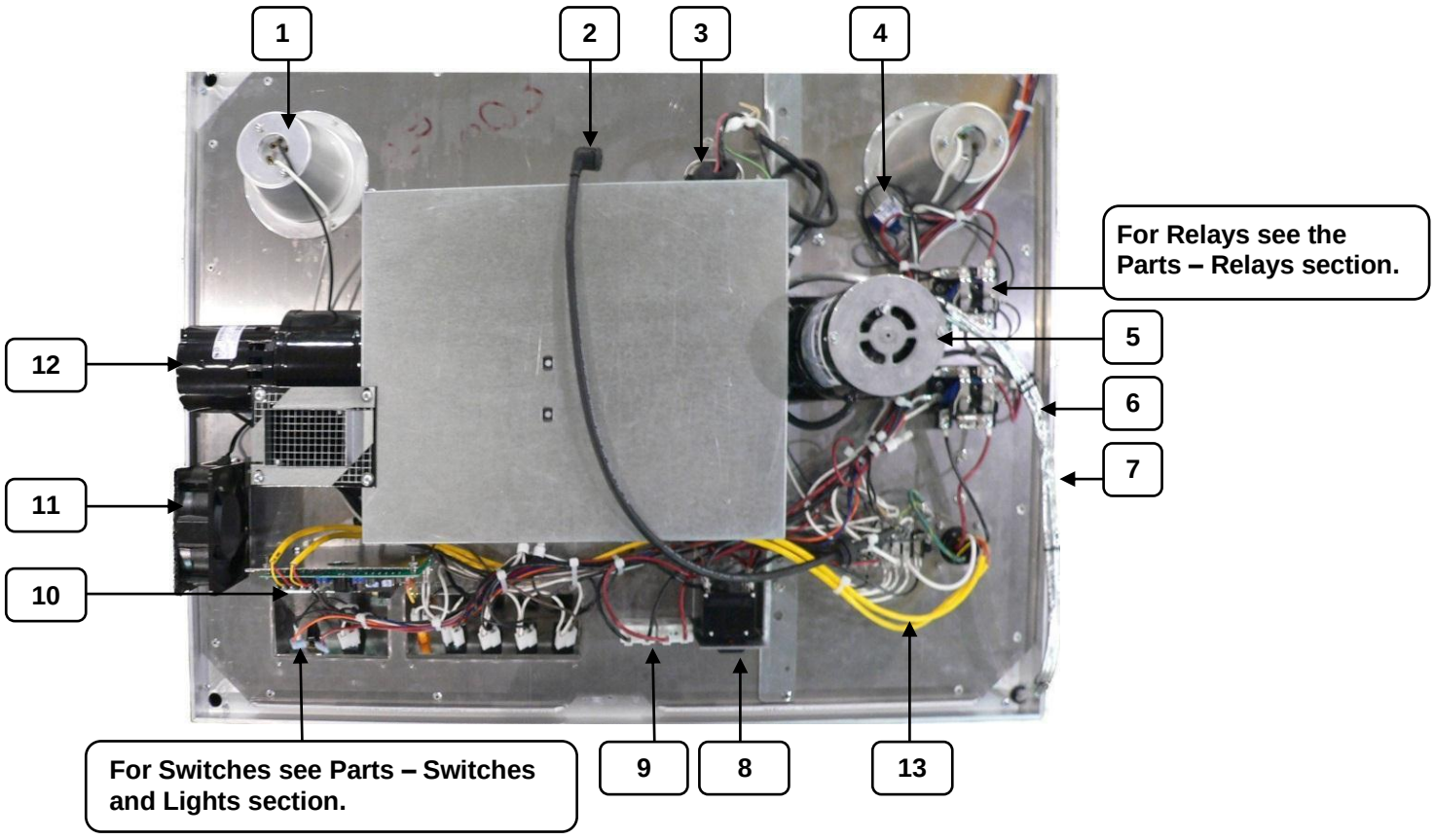

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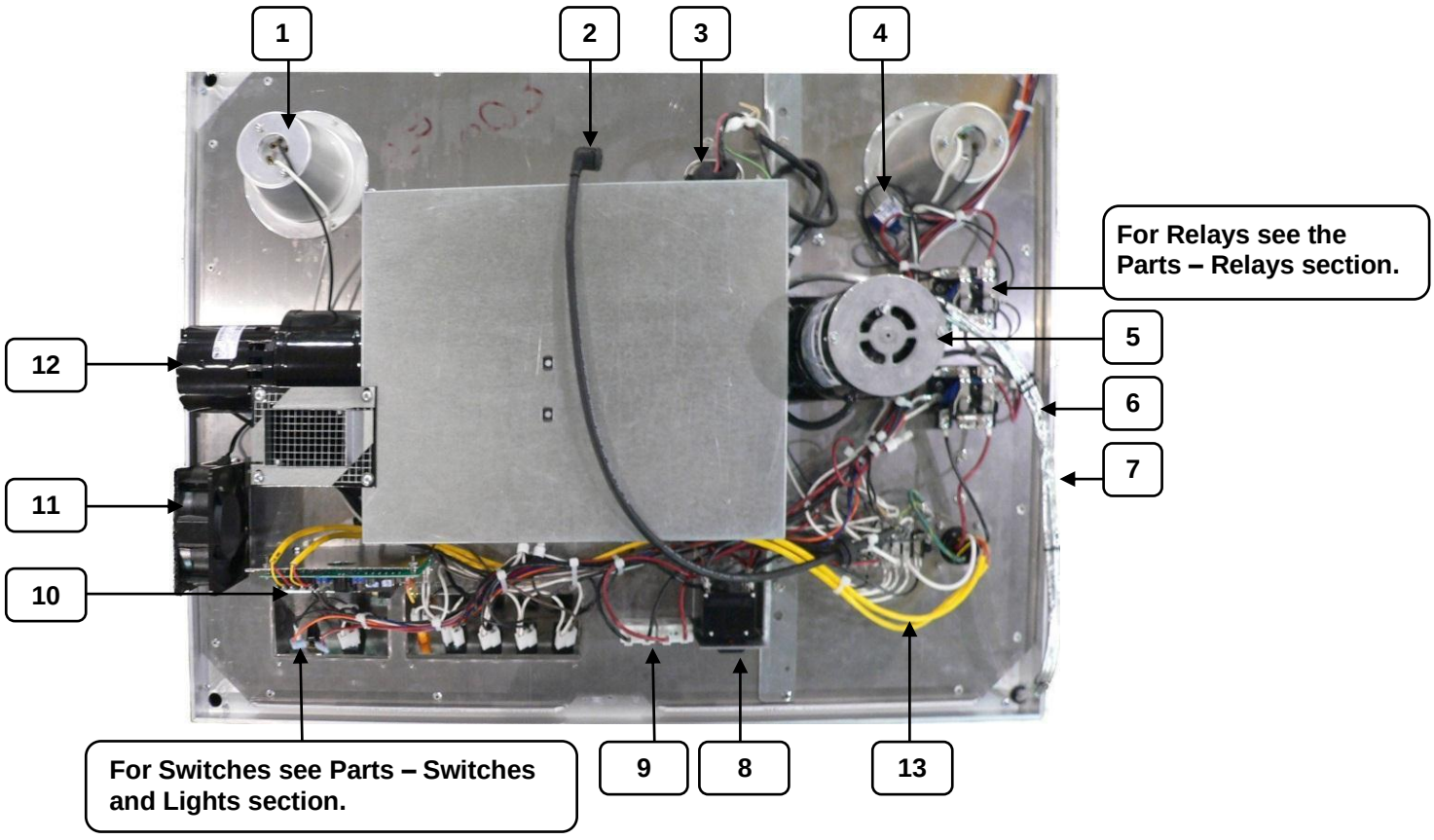

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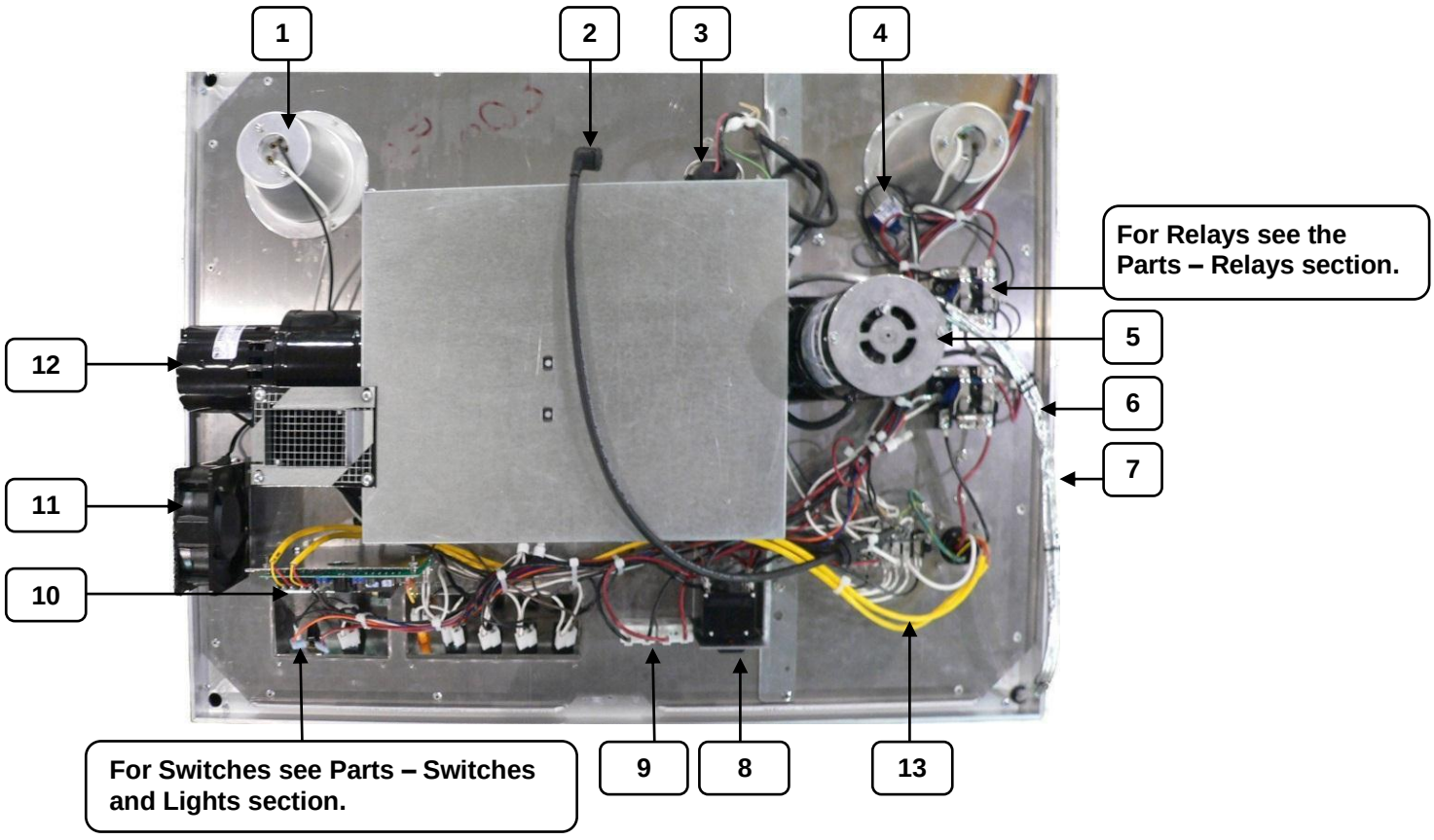

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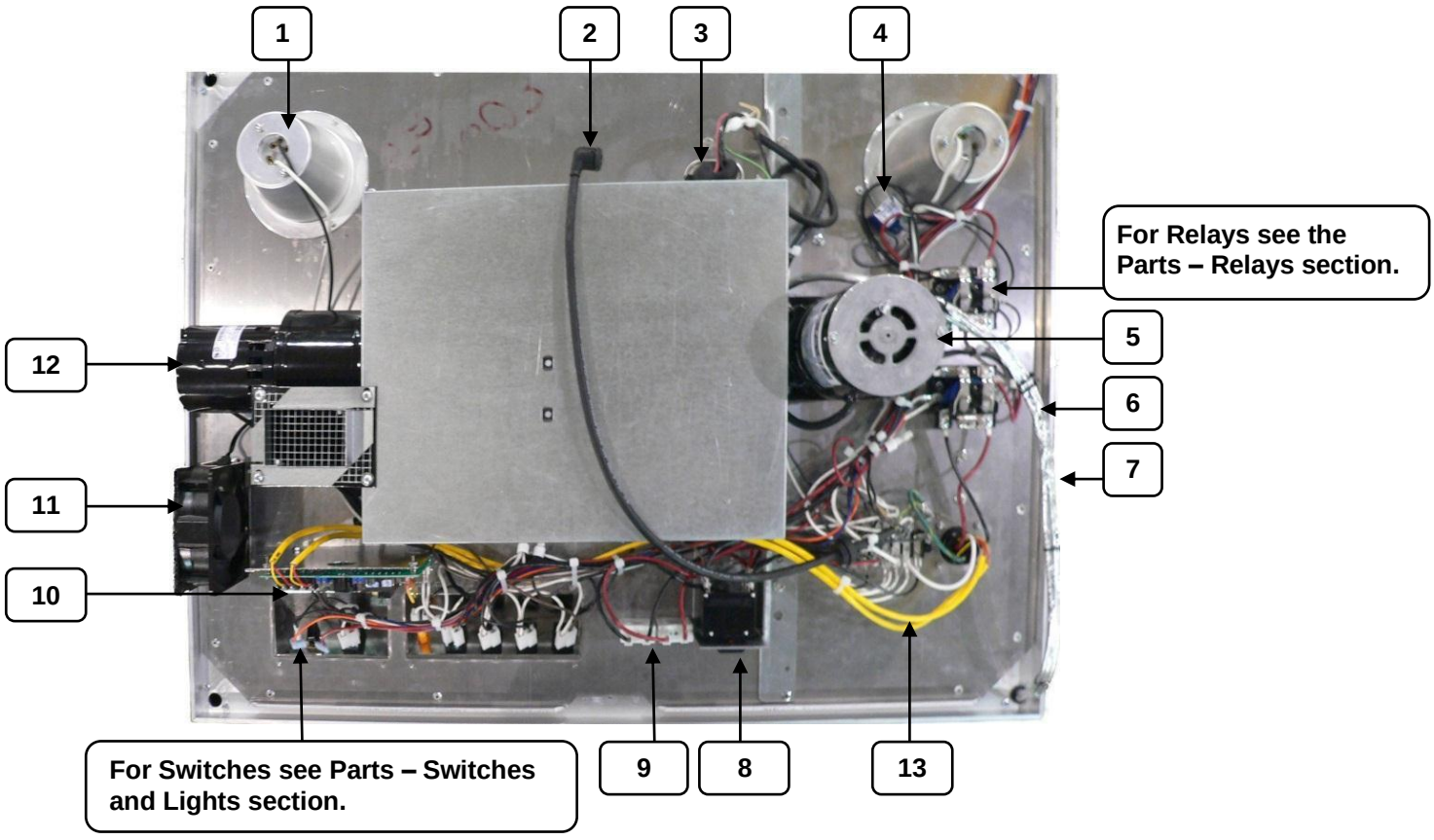

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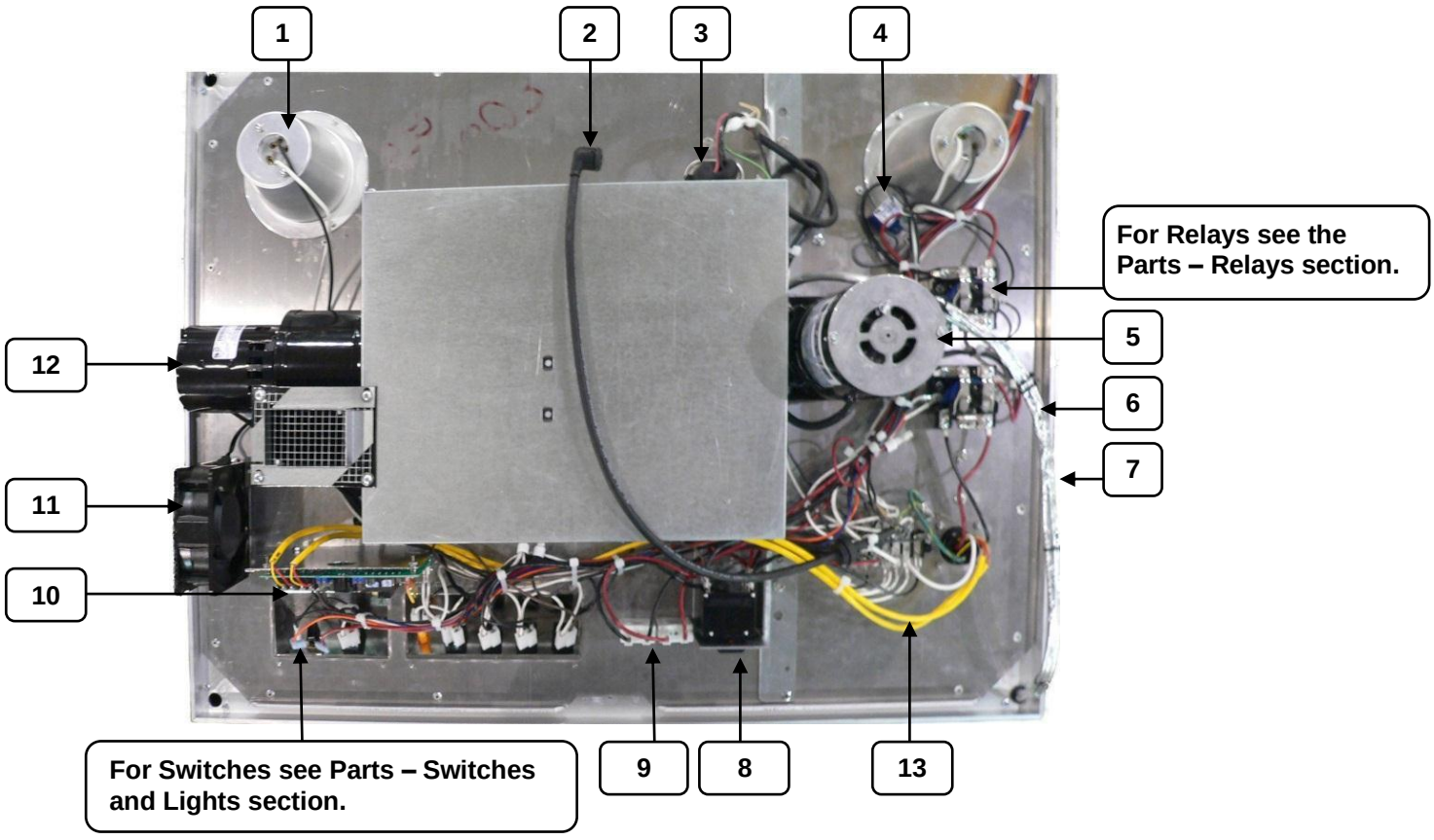

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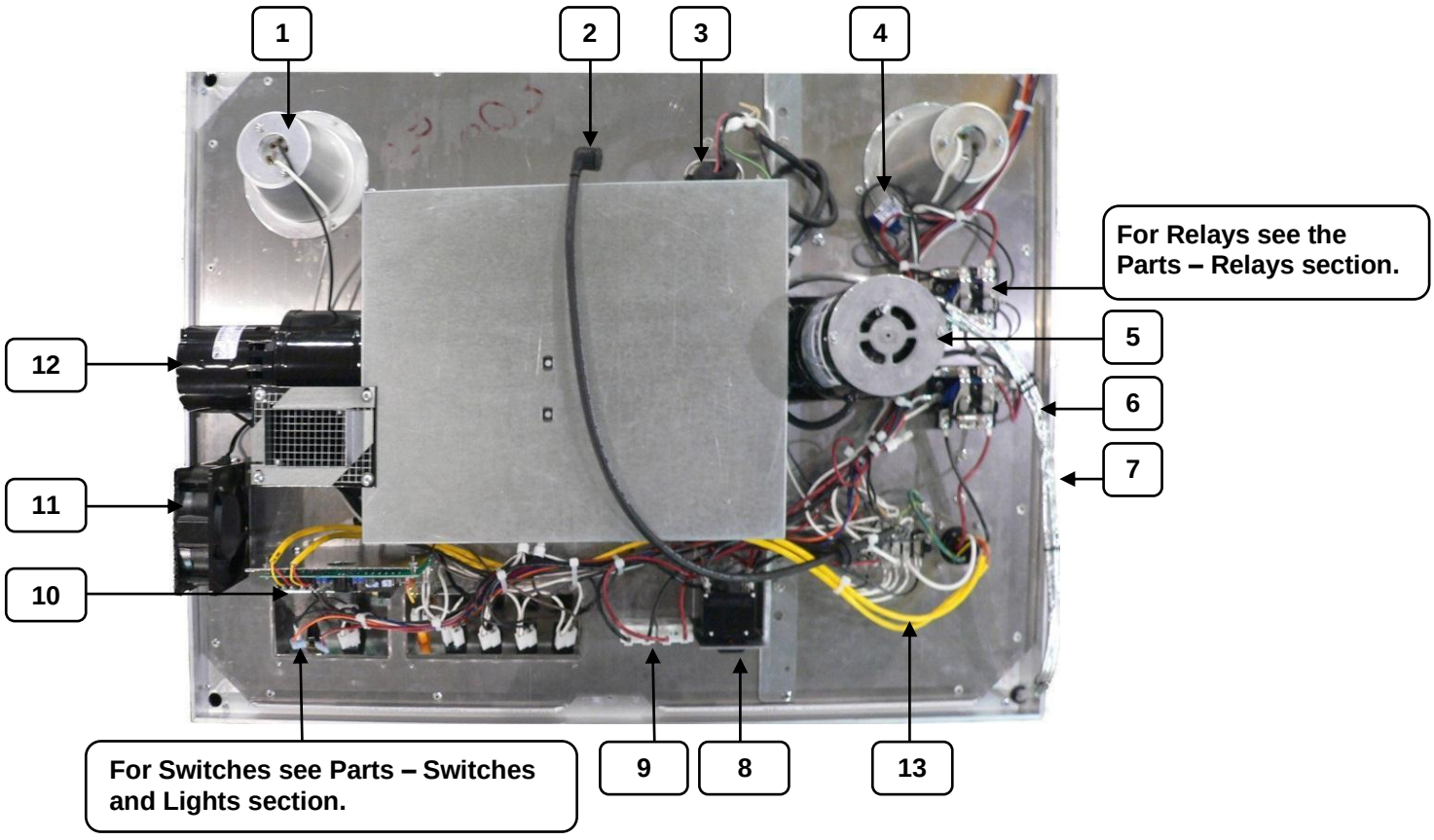

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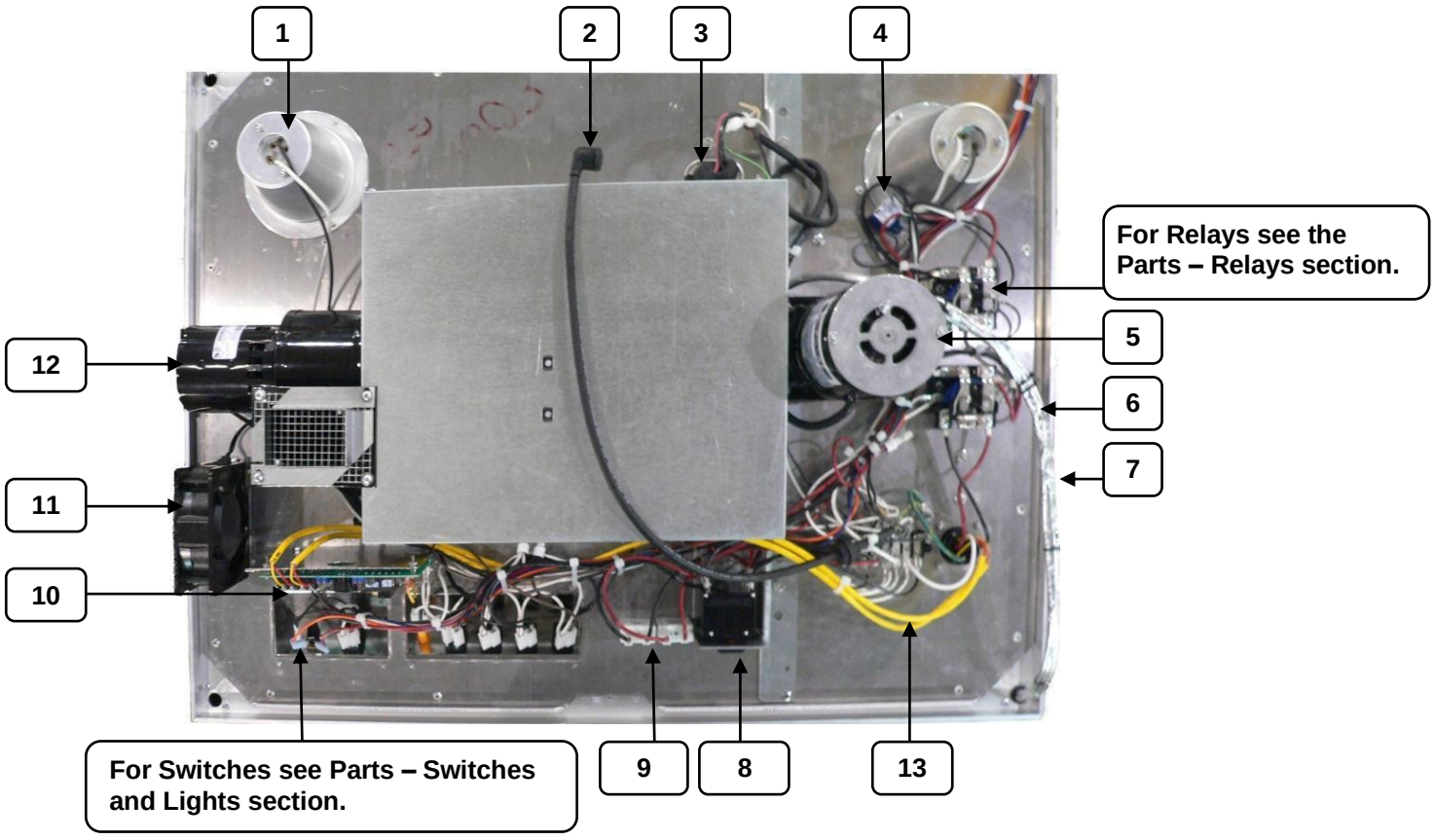
10	41001	Temperature Control Board
11	48018	Axial Fan (Domestic)
	48037	Axial Fan (Export)

Item	Part No.	Description
12	41015	Exhaust Blower (Domestic)
	41965	Exhaust Blower (Export)
13	55051-36	Thermocouple Extension

Motor Plate Assembly



Item	Part No.	Description
1	47047	Lamp Holder
2	41712	Wire Harness
3	46107	Motor Capacitator 7.5 uf (Black-Bison Motor)
	46110	Motor Capacitator 10 uf (White-Franklin Motor)
4	89087	Transient Filter
5	41449R	Kettle Drive Motor (Domestic)
	41500R	Kettle Drive Motor (Export)
6	41640	8W Foil Element (Domestic)
	41640EX	8W Foil Element (Export)
7	41047	Aluminum Oil Tubing (sold by the ft.)
8	55223	Kettle Shunt Trip Breaker (Domestic)
	55225	Kettle Shunt Trip Breaker (Export)
9	47364	Circuit Breaker, 15A (Domestic)
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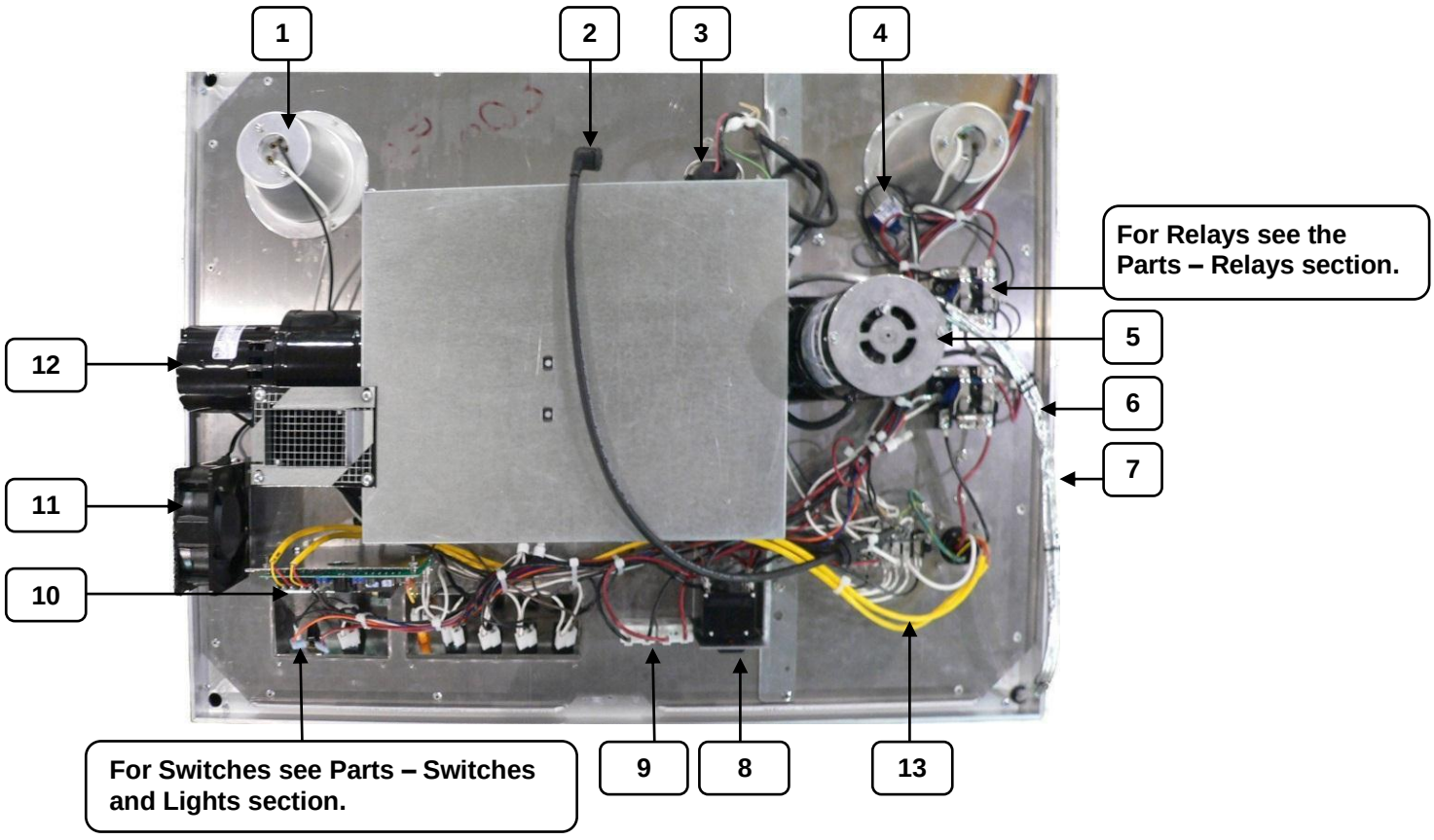

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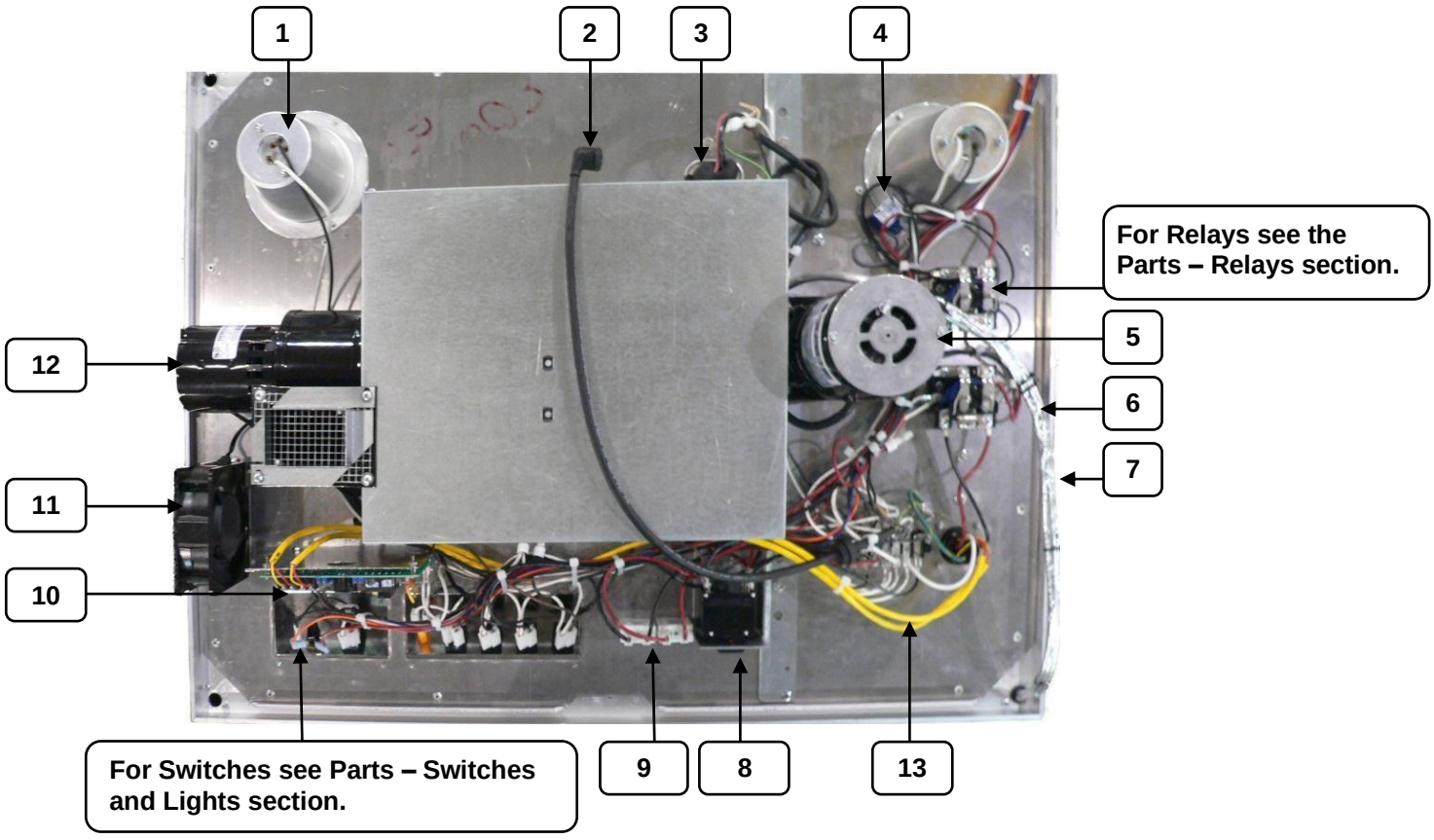

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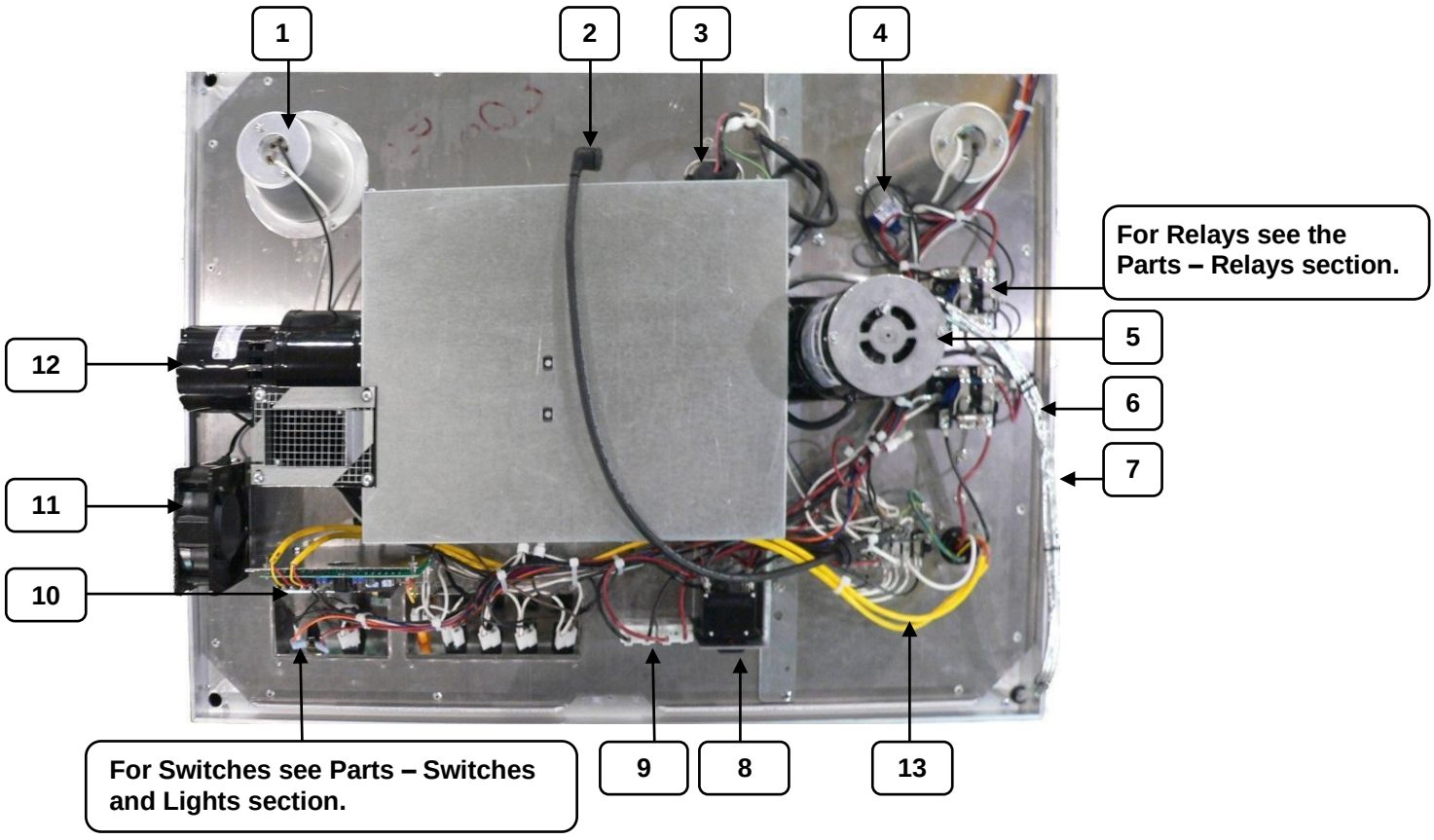
Motor Plate Assembly



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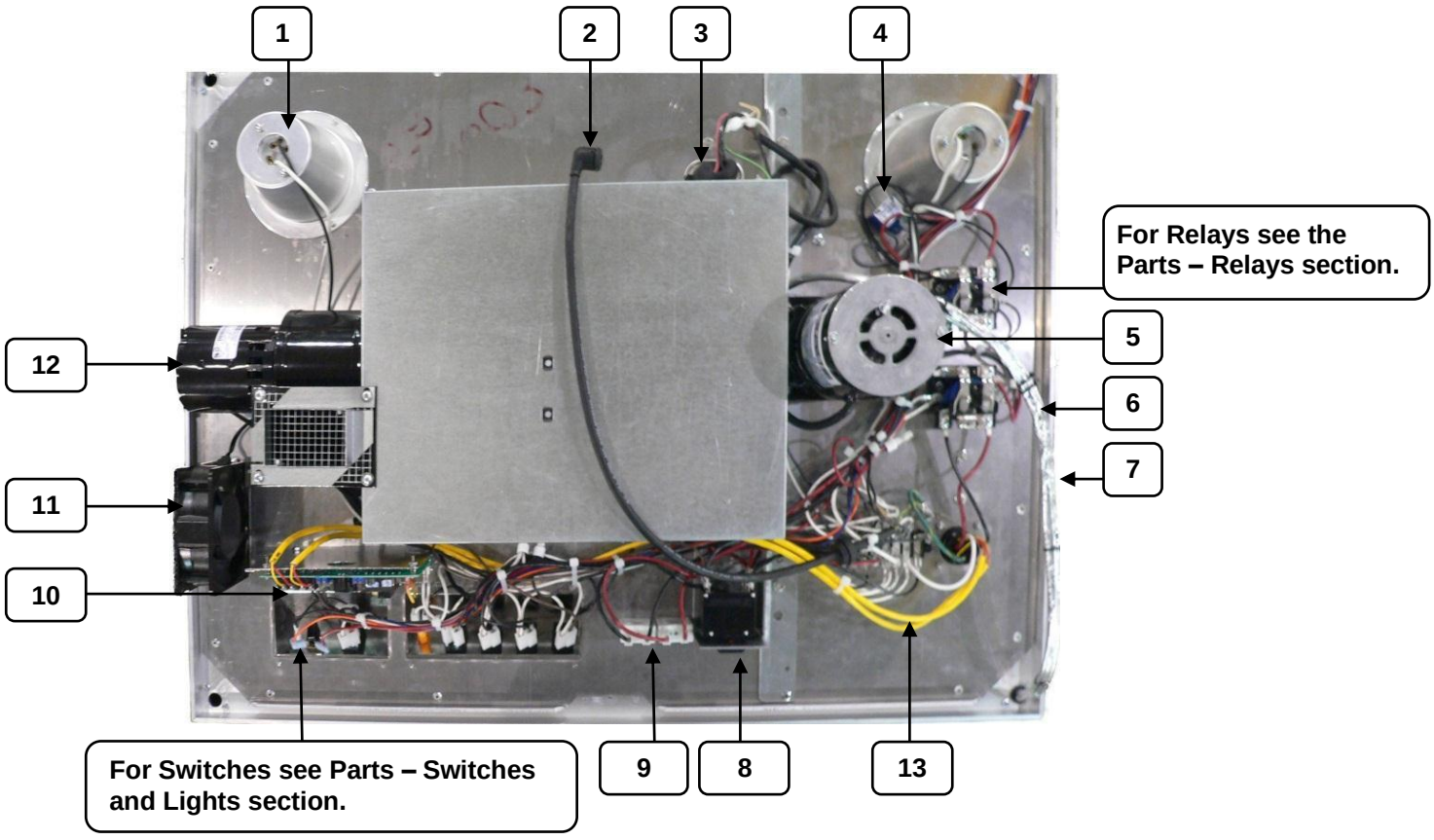

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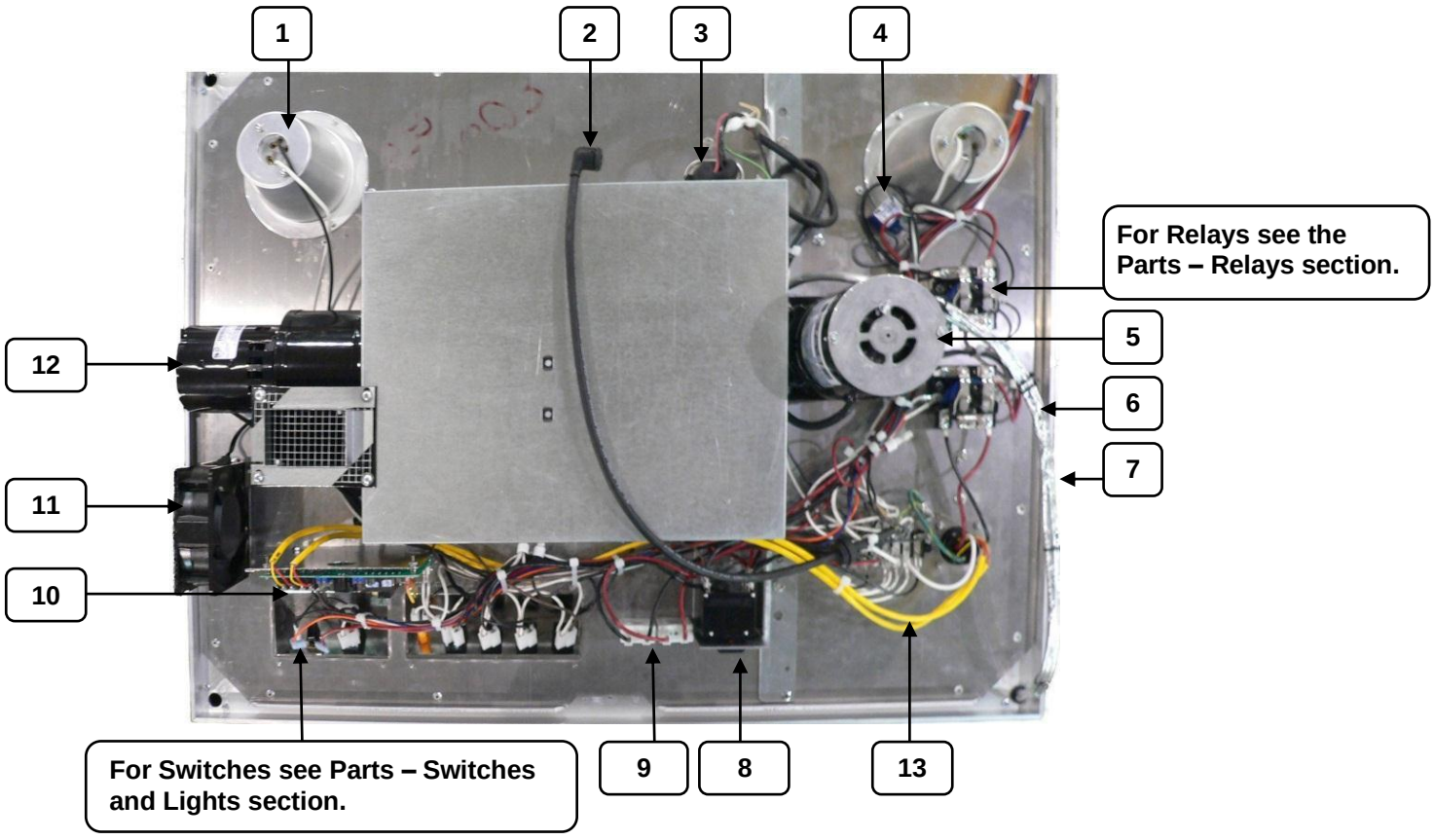

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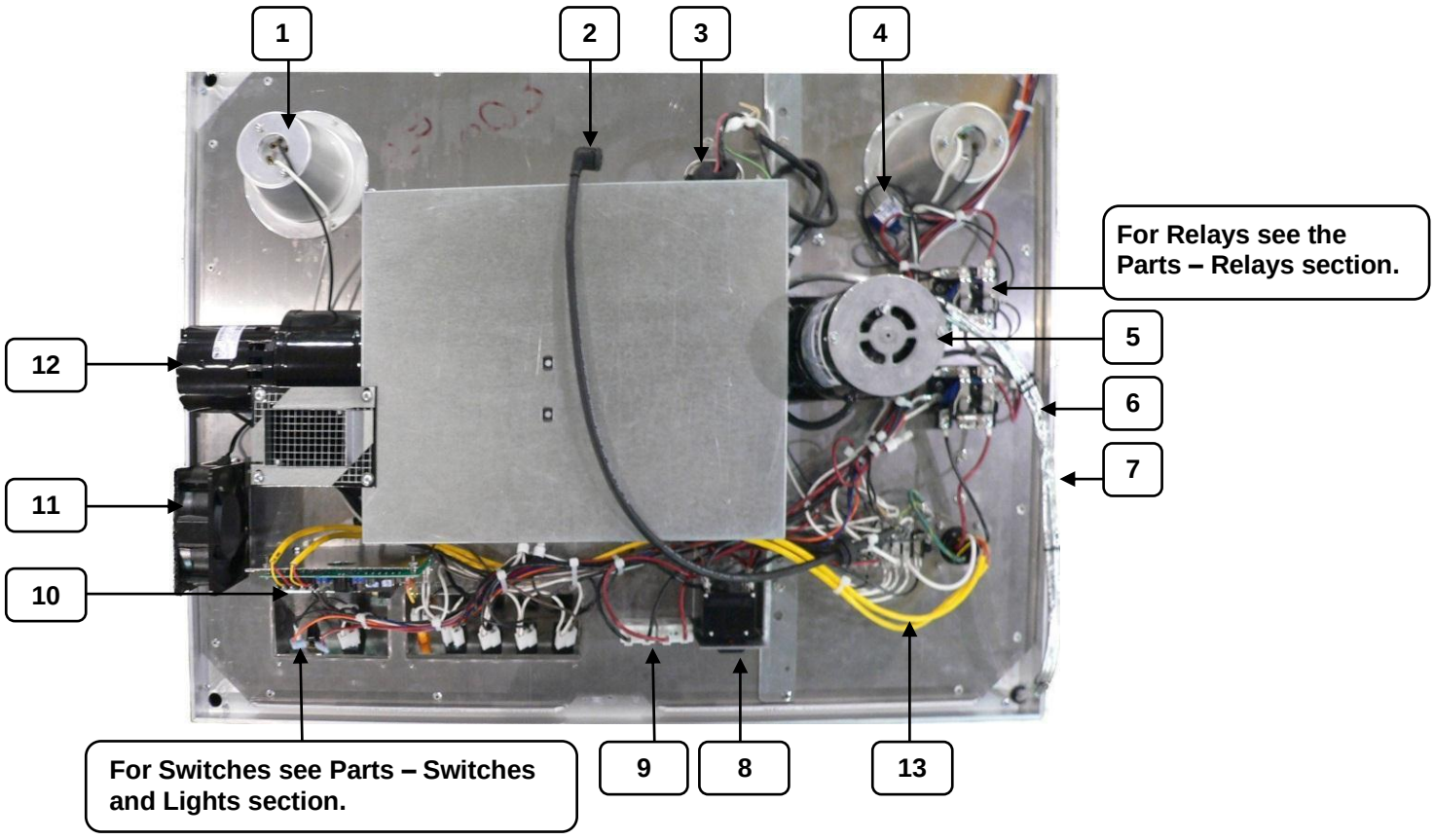

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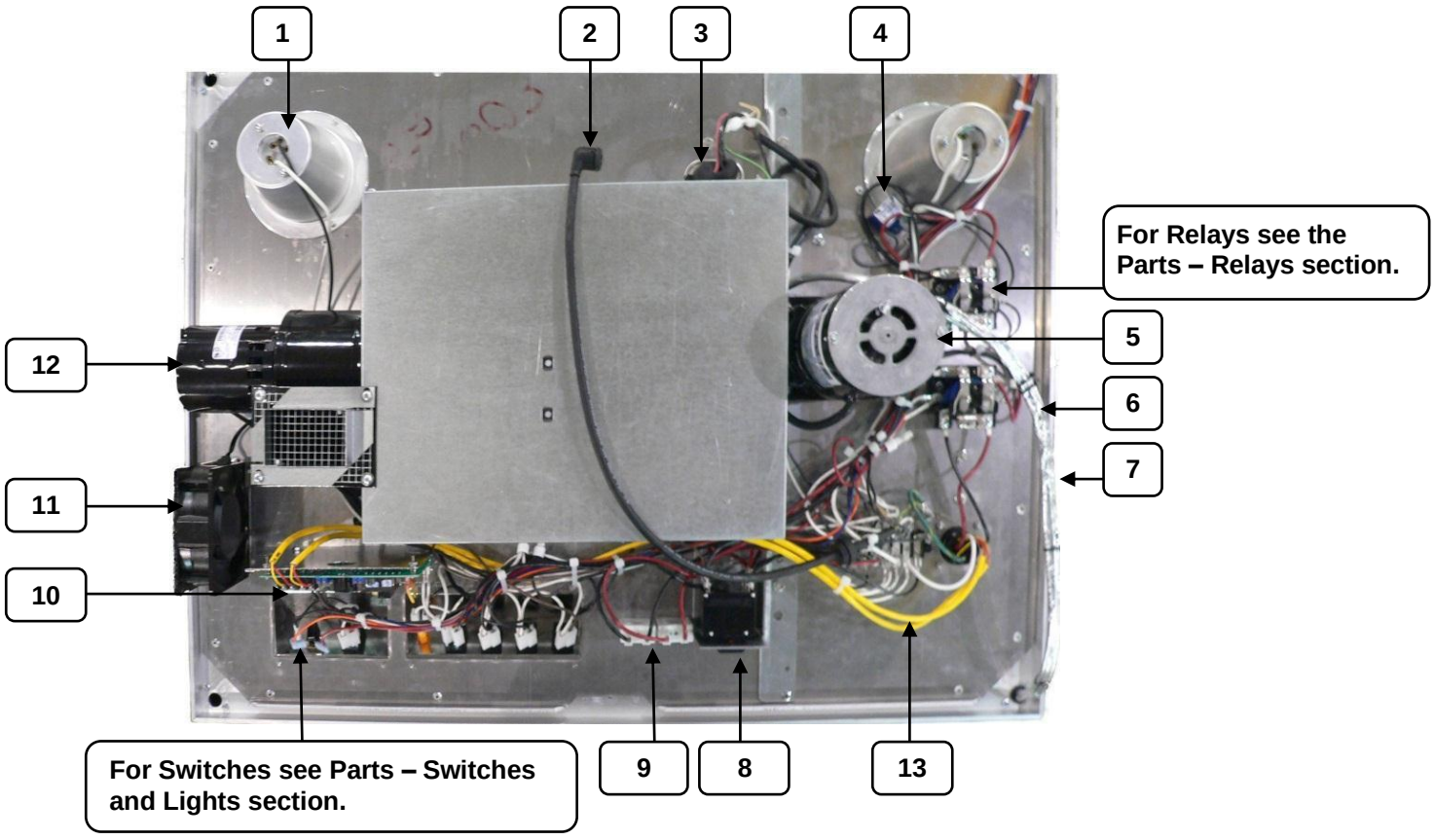

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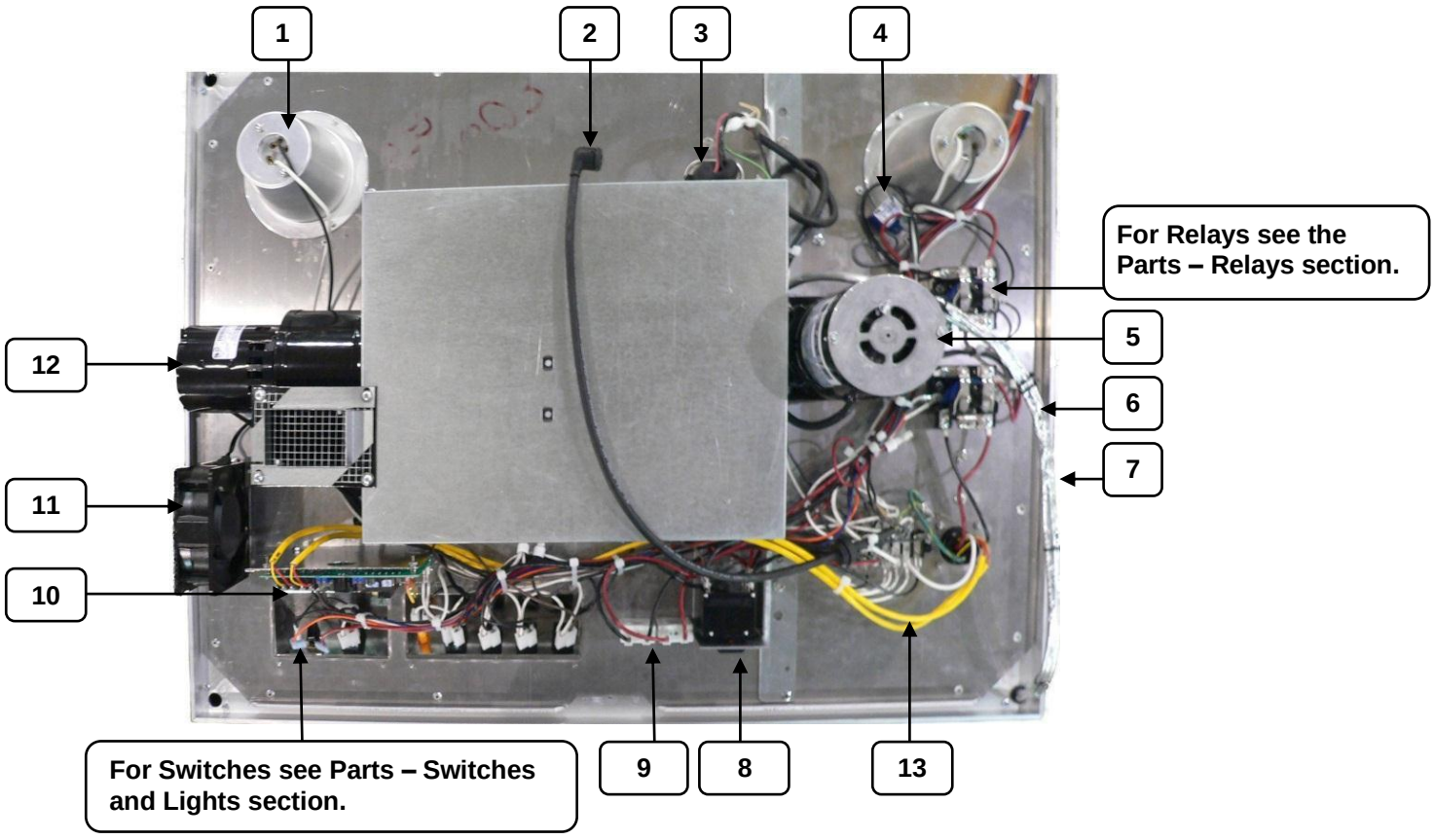

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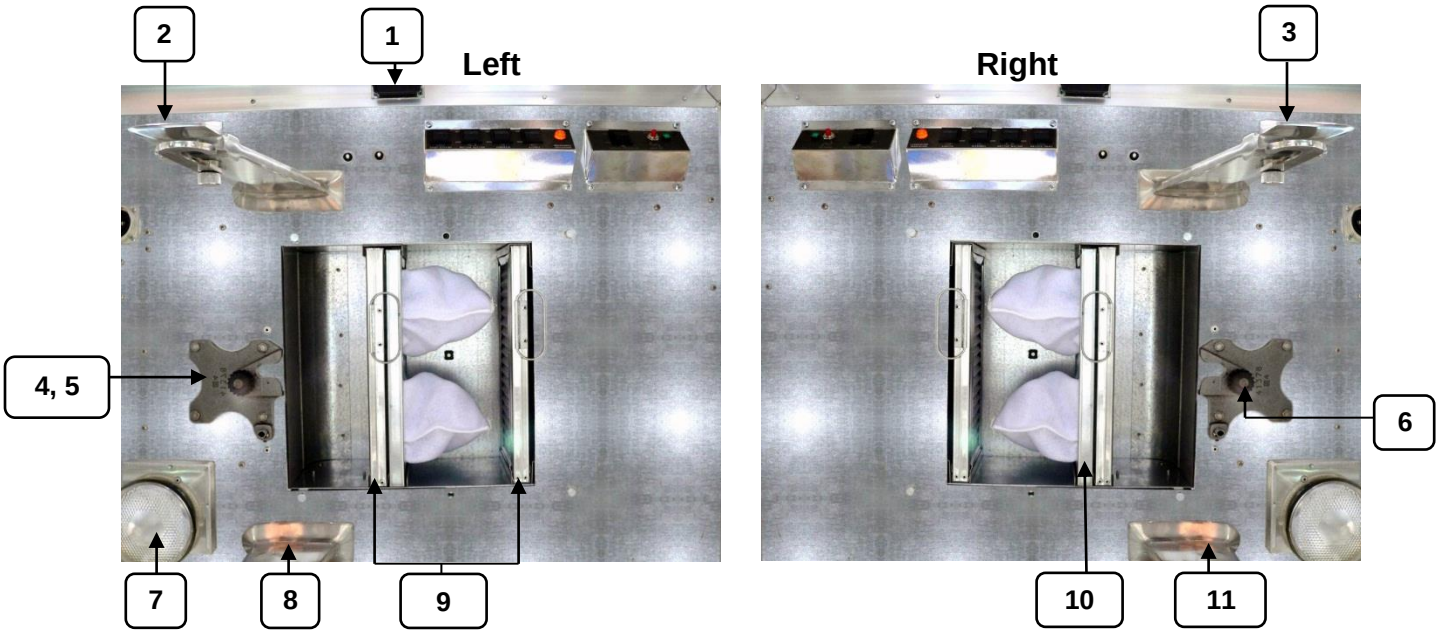
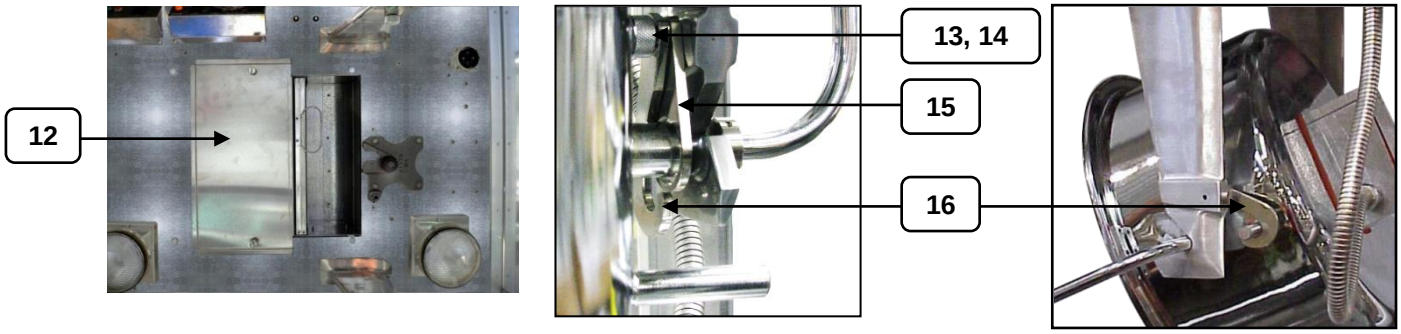
Cabinet Interior – Ceiling Components, Dual Kettle

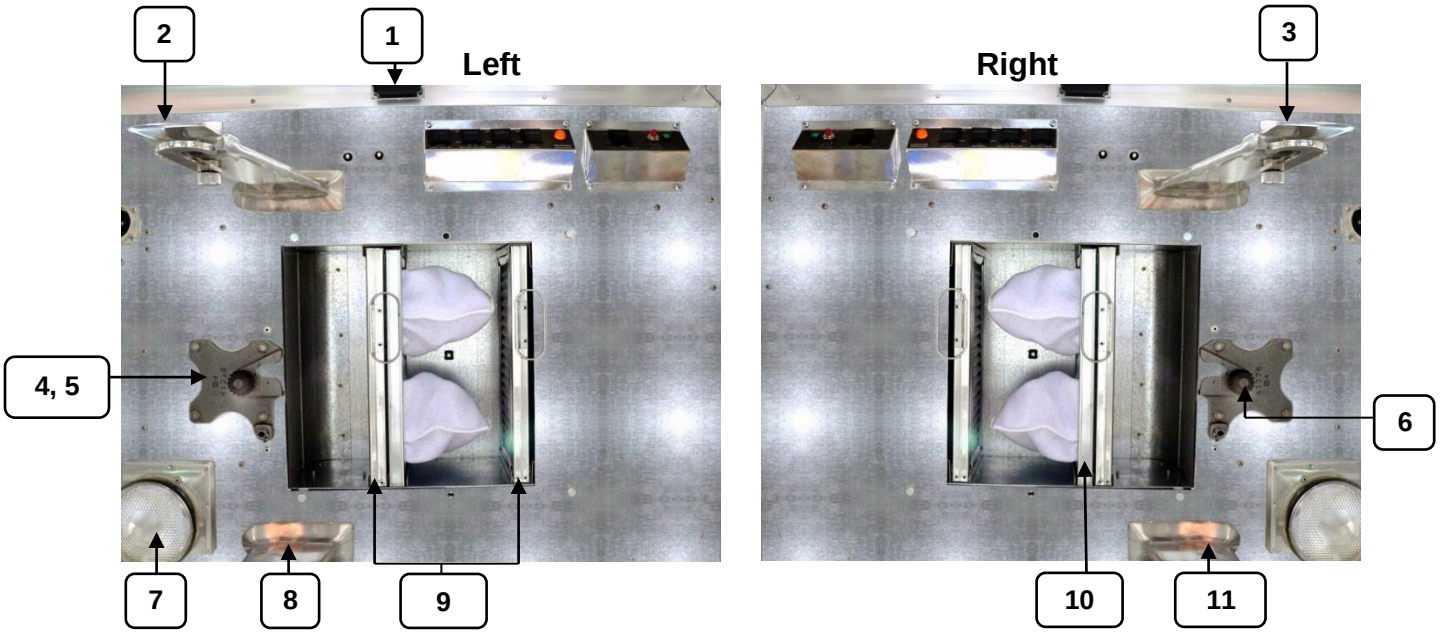


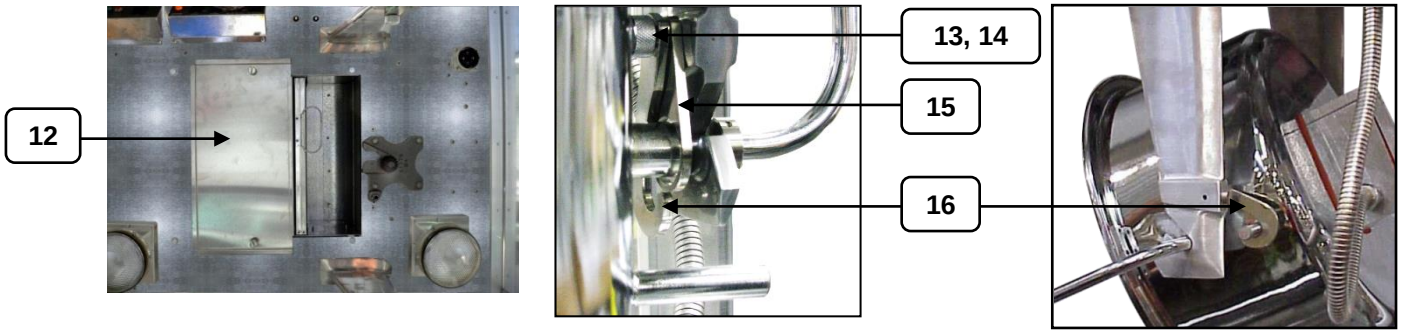


Item	Part No.	Description
1	47561	Magnetic Catch
2	48908	Hanger Arm Assy w/Clean-In-Place Latch
3	48908	Hanger Arm Assy w/Clean-In-Place Latch
4	41380	Spur Gear
5	41742	Set Screw 10-32 x 3/16 (x2)
6	41432	Gear Block Assy
7	41979S	60W FLOOD SHORT COATED
	55590	LED LIGHT 800 LUMENS - **Export Units (with permanently mounted LED light)**
		Export Units (with screw in bulb light) - Purchase a LED PAR30 Short Neck Light (rated minimum of 800 lumens) from a local supplier.
8	48907	Hanger Arm Assy
9	41250	5-Layer Grease Filter (x2)*
10	41169	Oil Mist Filter*
11	48907	Hanger Arm Assy
12	41934	Filter Cover Assy
13	12319	Knob
14	41448	Set Screw 10-32 x 1"
15	43426	Kettle Retainer
16	41618	Clean-in-Place Latch
17	41833	Shock Absorber Pin (Not Shown)
18	86009	Spring (Not Shown)

* All three available as Part No.82015 – Filter Pack

Cabinet Interior – Ceiling Components, Dual Kettle





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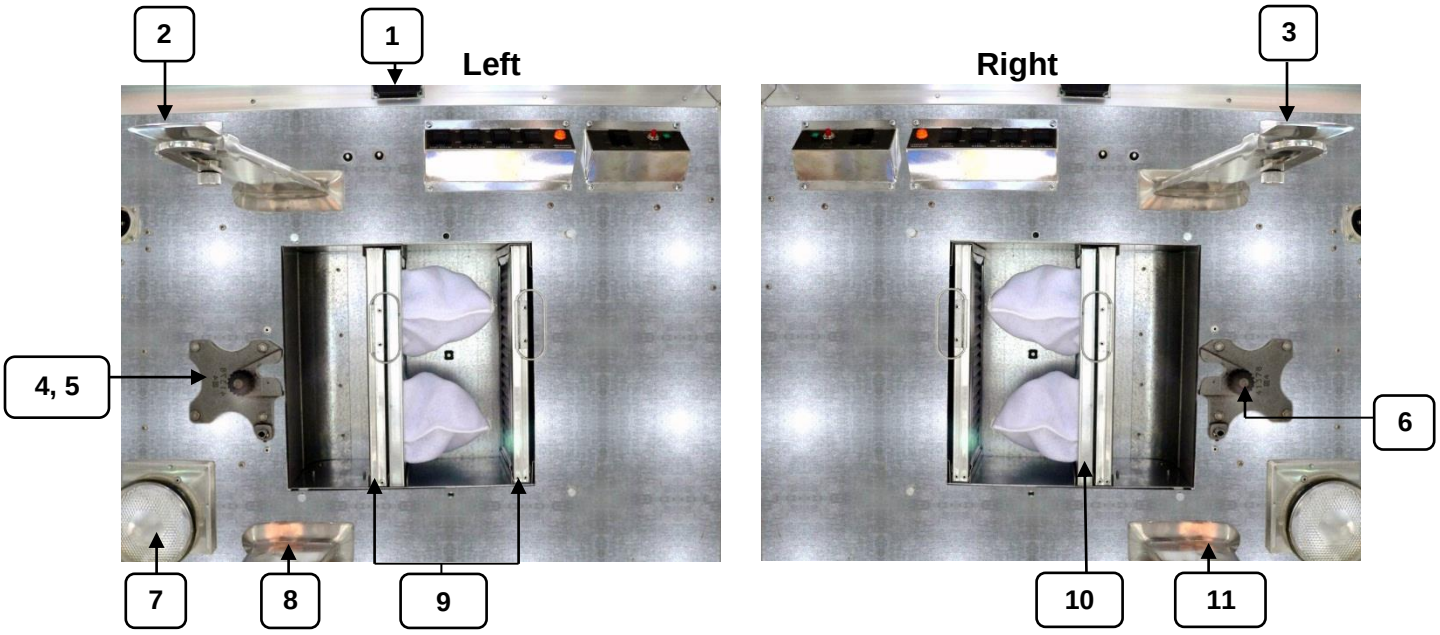
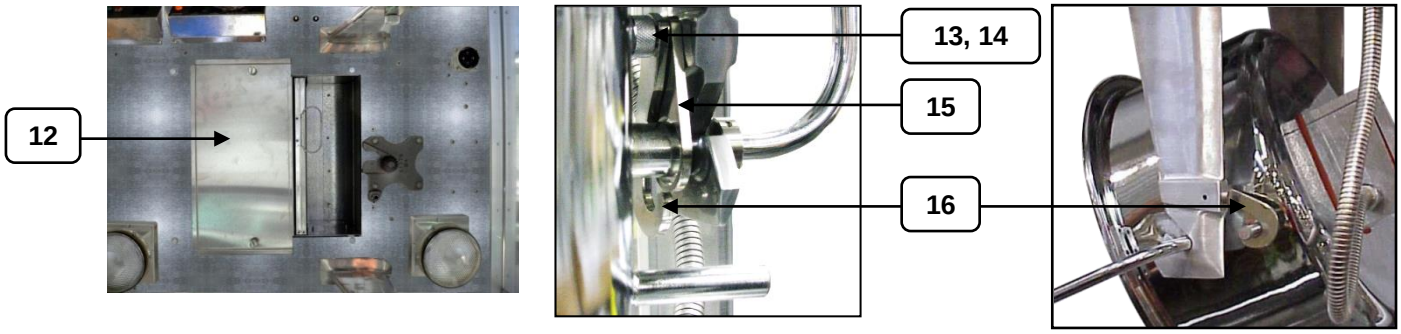
Cabinet Interior – Ceiling Components, Dual Kettle





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		Export Units (with screw in bulb light) - Purchase a LED PAR30 Short Neck Light (rated minimum of 800 lumens) from a local supplier.
8	48907	Hanger Arm Assy
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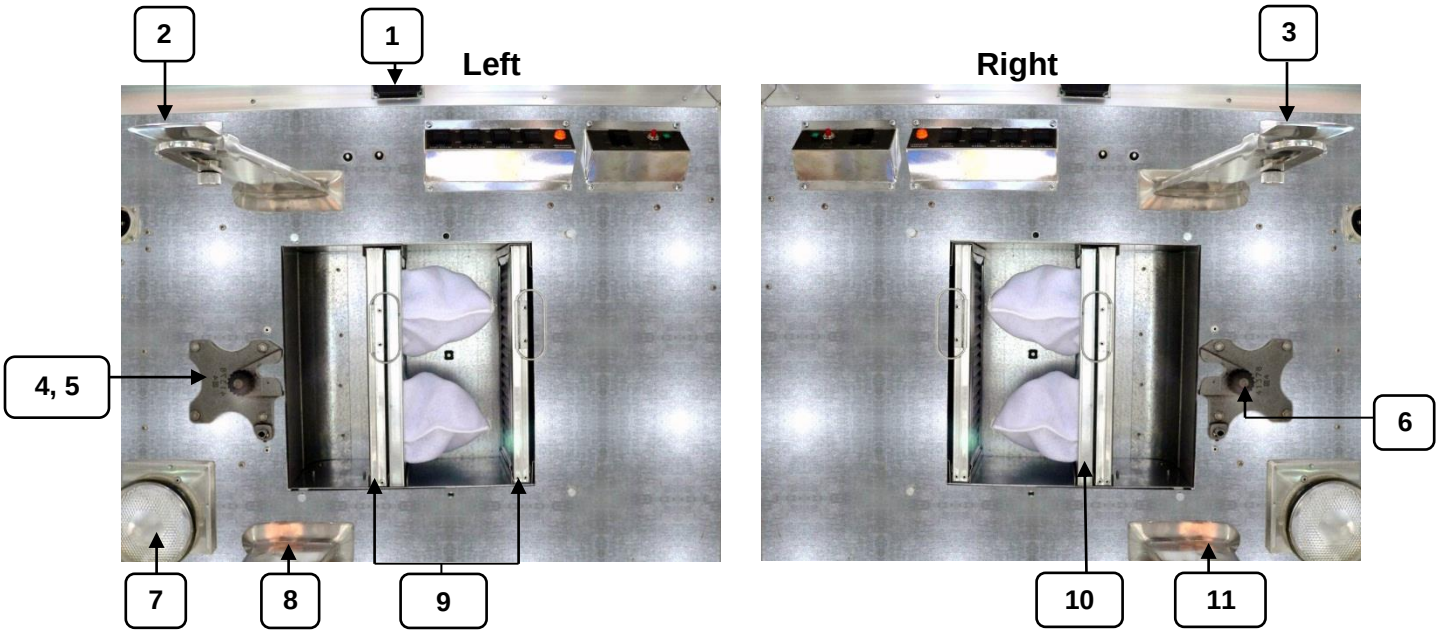

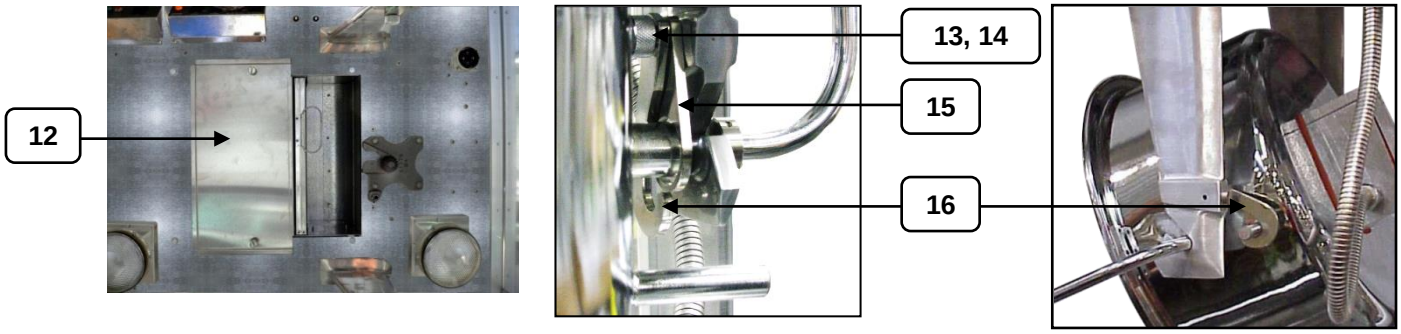

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	55590	LED LIGHT 800 LUMENS - **Export Units (with permanently mounted LED light)**
		Export Units (with screw in bulb light) - Purchase a LED PAR30 Short Neck Light (rated minimum of 800 lumens) from a local supplier.
8	48907	Hanger Arm Assy
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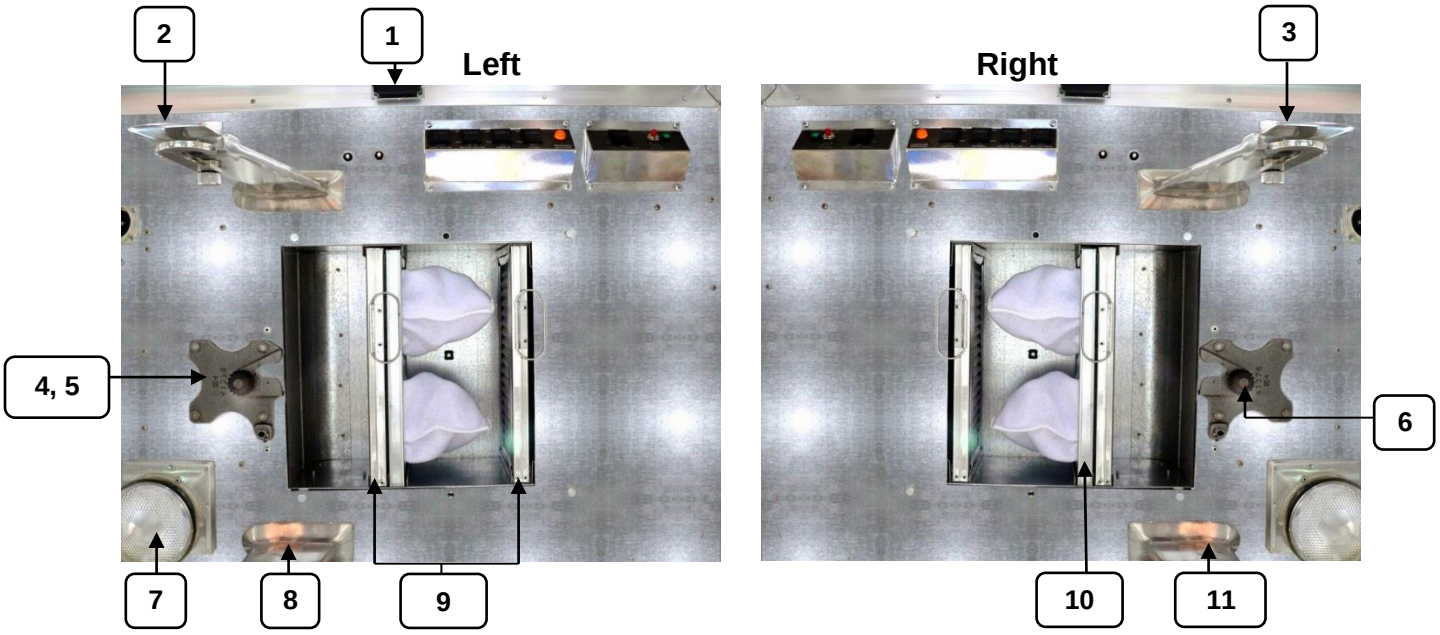

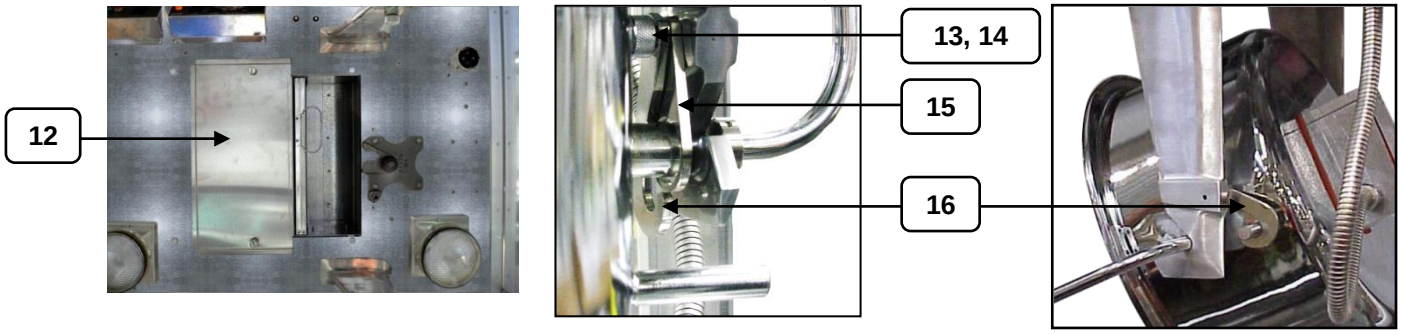

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7	41979S	60W FLOOD SHORT COATED
	55590	LED LIGHT 800 LUMENS - **Export Units (with permanently mounted LED light)**
		Export Units (with screw in bulb light) - Purchase a LED PAR30 Short Neck Light (rated minimum of 800 lumens) from a local supplier.
8	48907	Hanger Arm Assy
9	41250	5-Layer Grease Filter (x2)*
10	41169	Oil Mist Filter*
11	48907	Hanger Arm Assy
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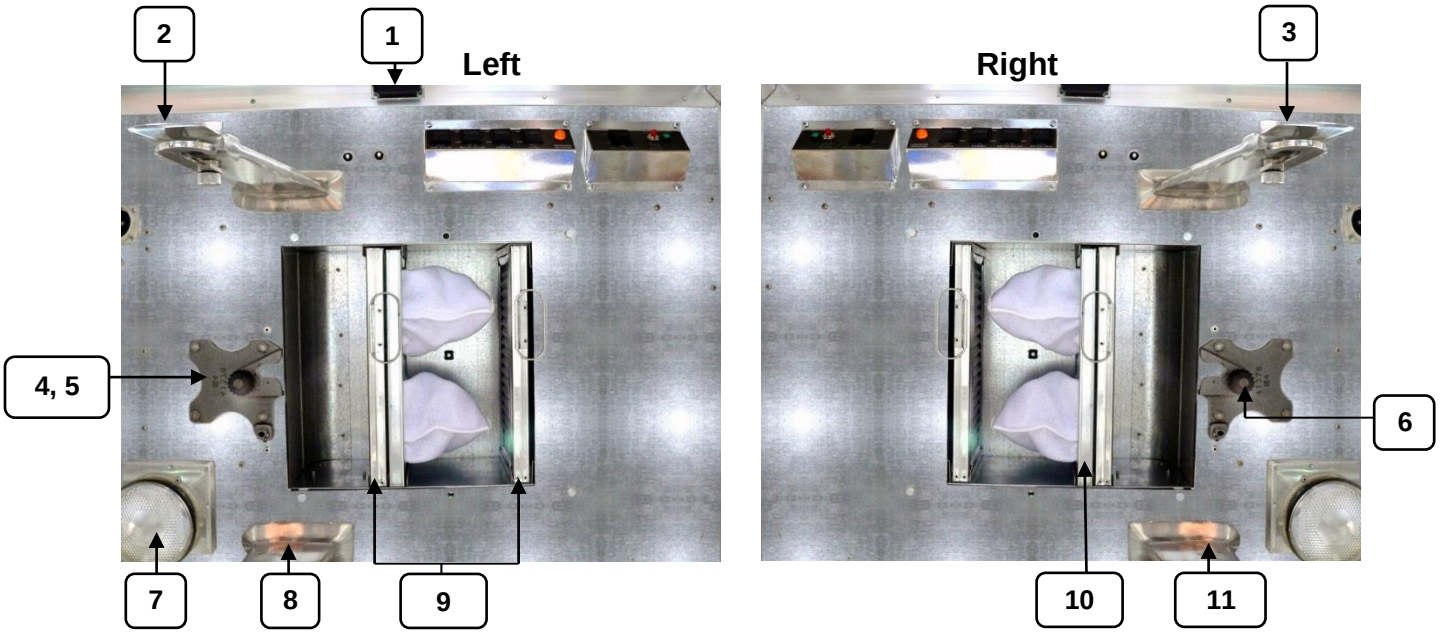

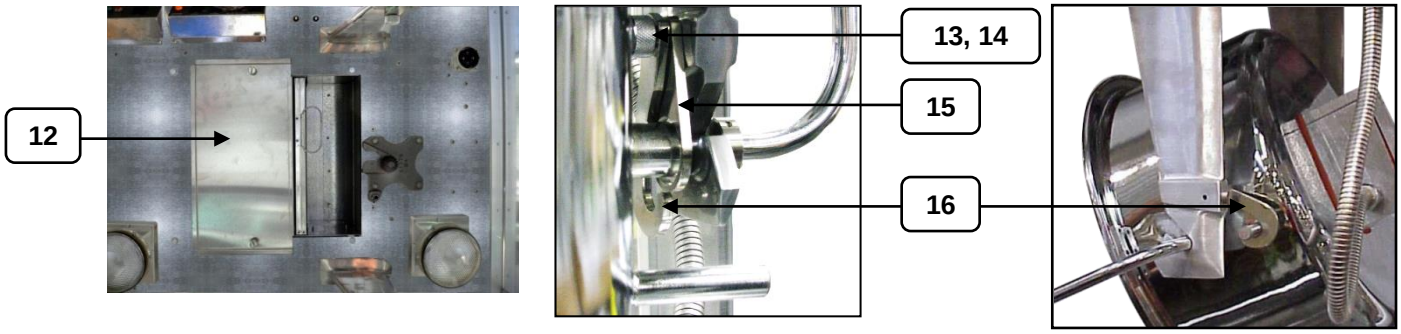

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	55590	LED LIGHT 800 LUMENS - **Export Units (with permanently mounted LED light)**
		Export Units (with screw in bulb light) - Purchase a LED PAR30 Short Neck Light (rated minimum of 800 lumens) from a local supplier.
8	48907	Hanger Arm Assy
9	41250	5-Layer Grease Filter (x2)*
10	41169	Oil Mist Filter*
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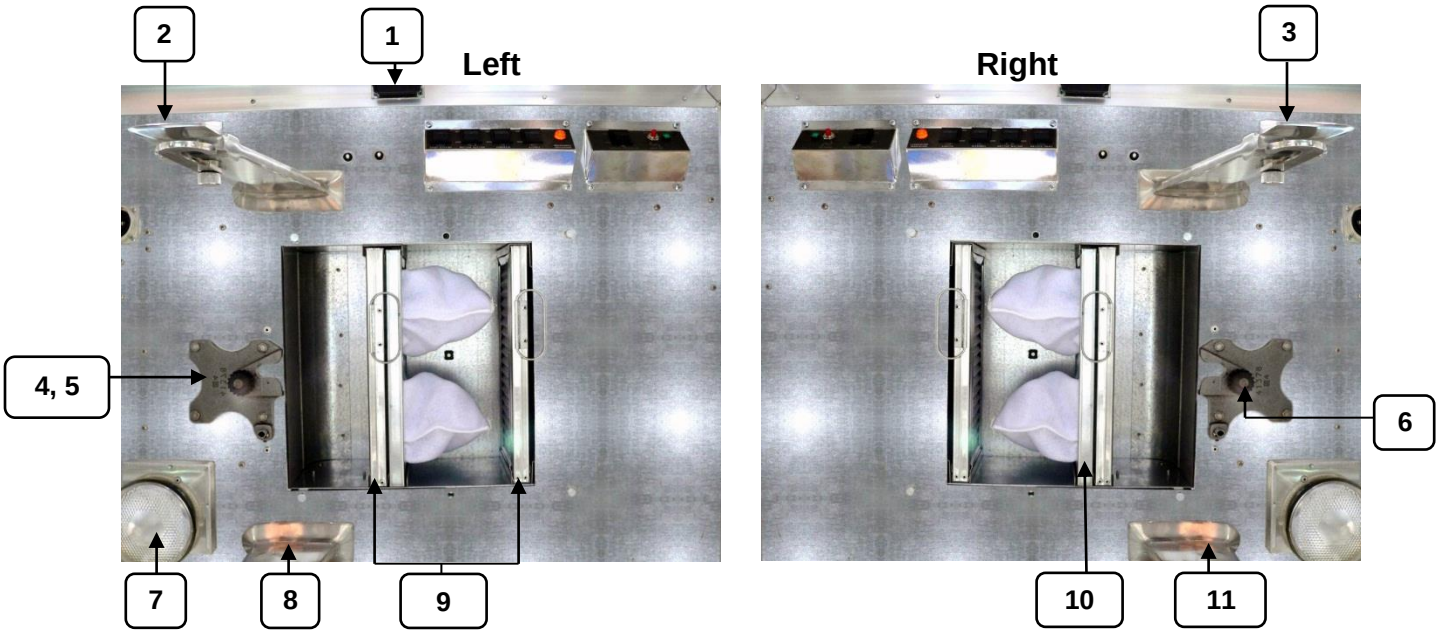
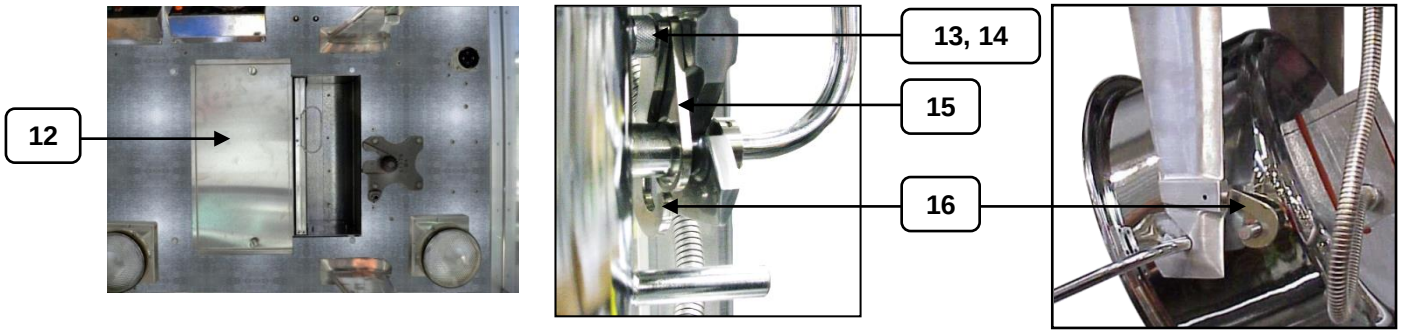
Cabinet Interior – Ceiling Components, Dual Kettle





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5	41742	Set Screw 10-32 x 3/16 (x2)
6	41432	Gear Block Assy
7	41979S	60W FLOOD SHORT COATED
	55590	LED LIGHT 800 LUMENS - **Export Units (with permanently mounted LED light)**
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15	43426	Kettle Retainer
16	41618	Clean-in-Place Latch
17	41833	Shock Absorber Pin (Not Shown)
18	86009	Spring (Not Shown)

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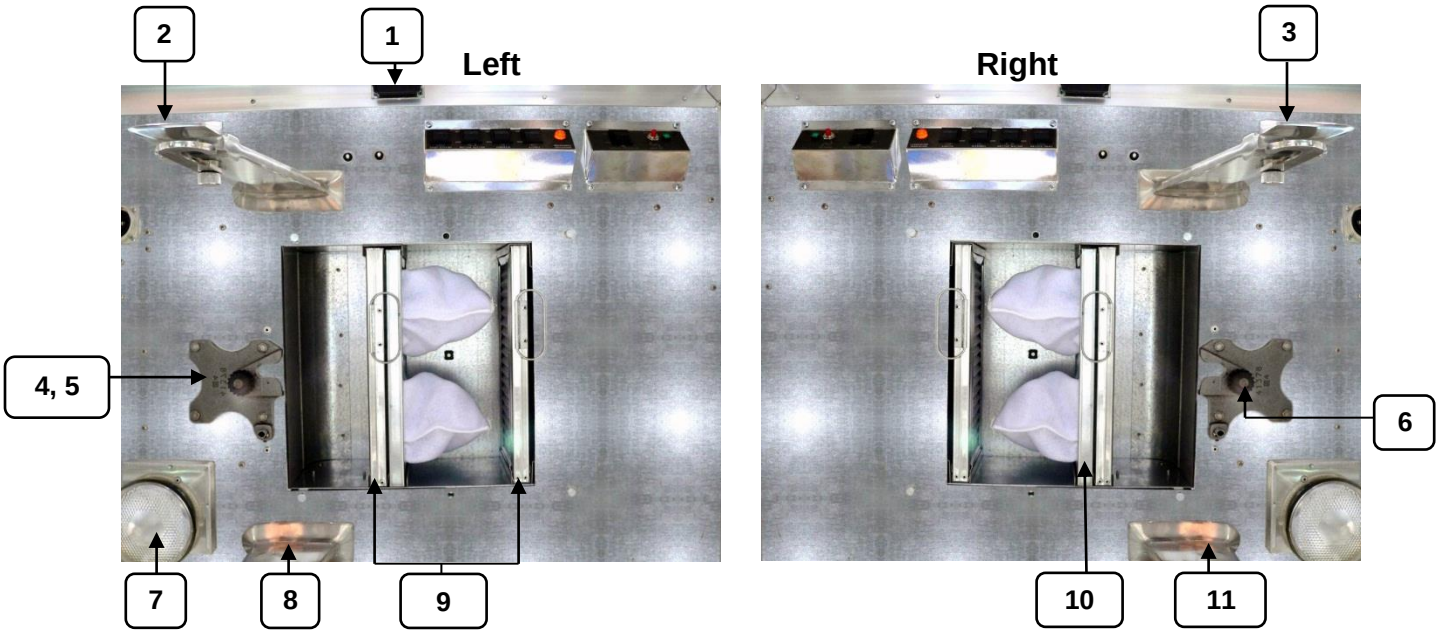
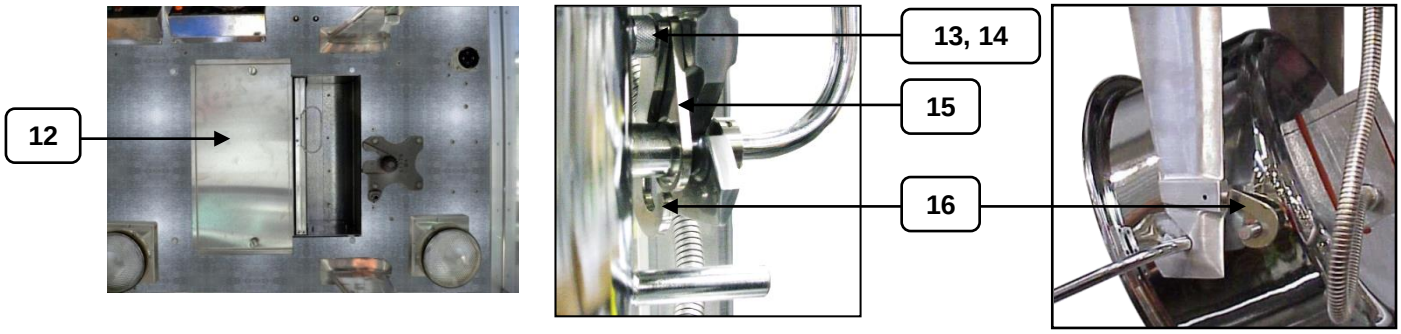
Cabinet Interior – Ceiling Components, Dual Kettle





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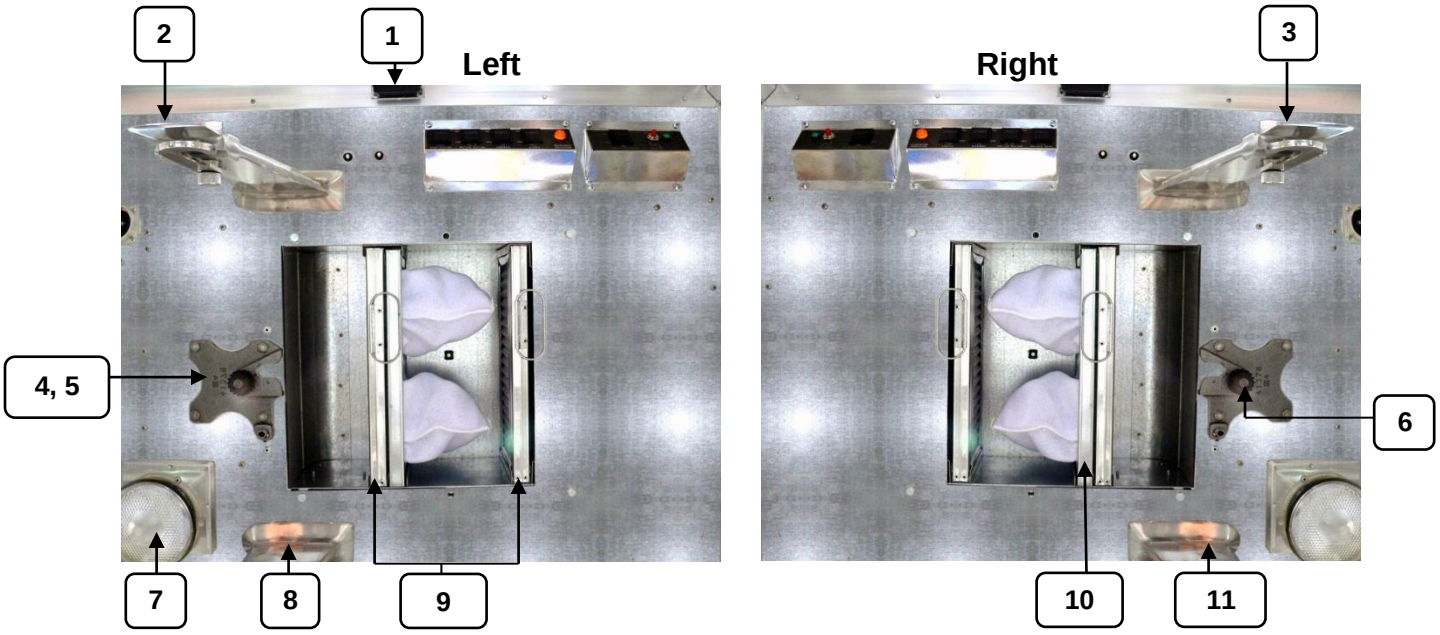

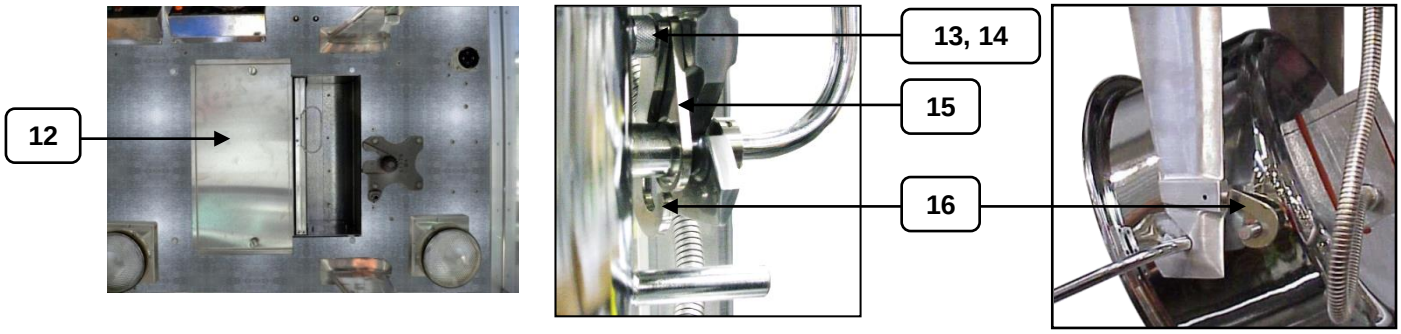

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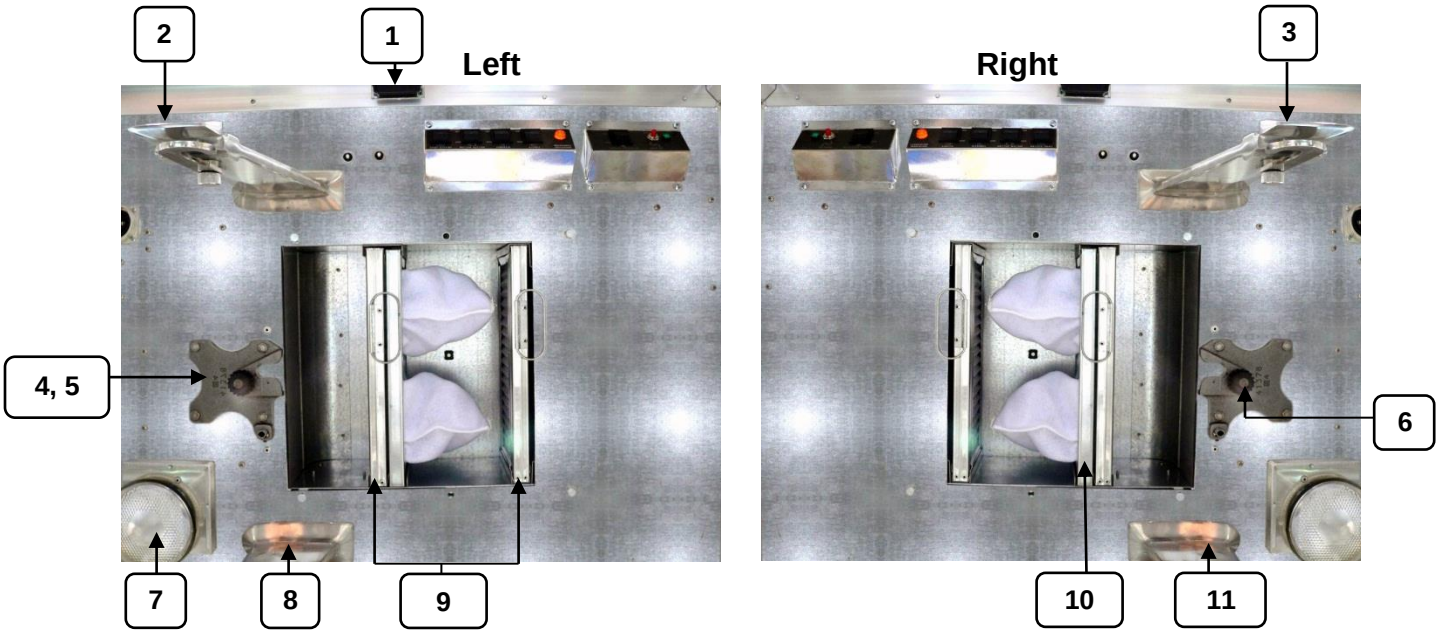

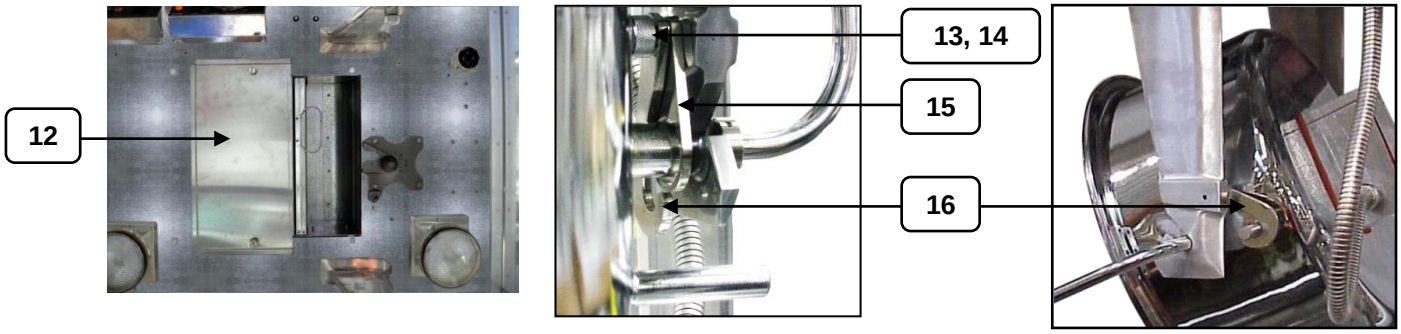

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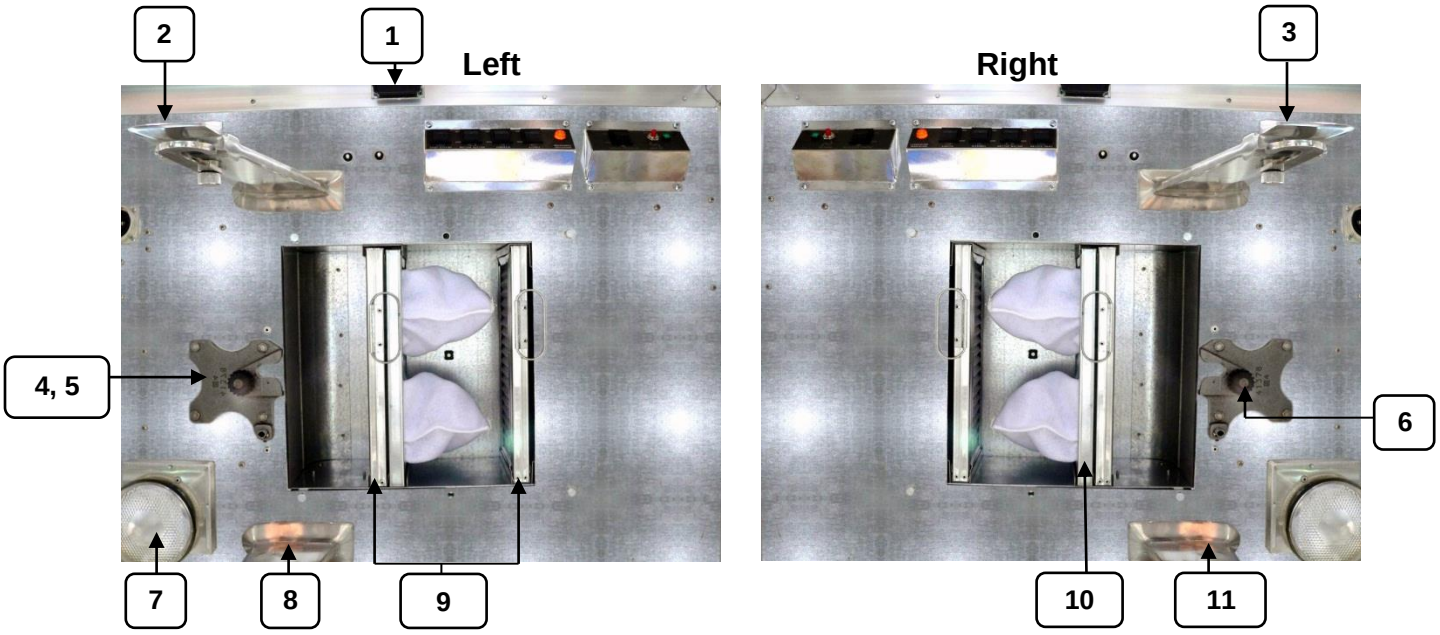

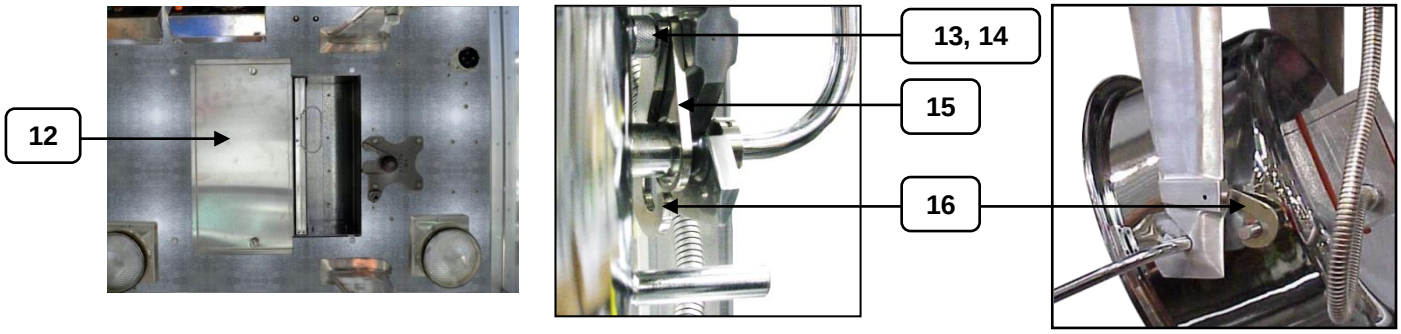

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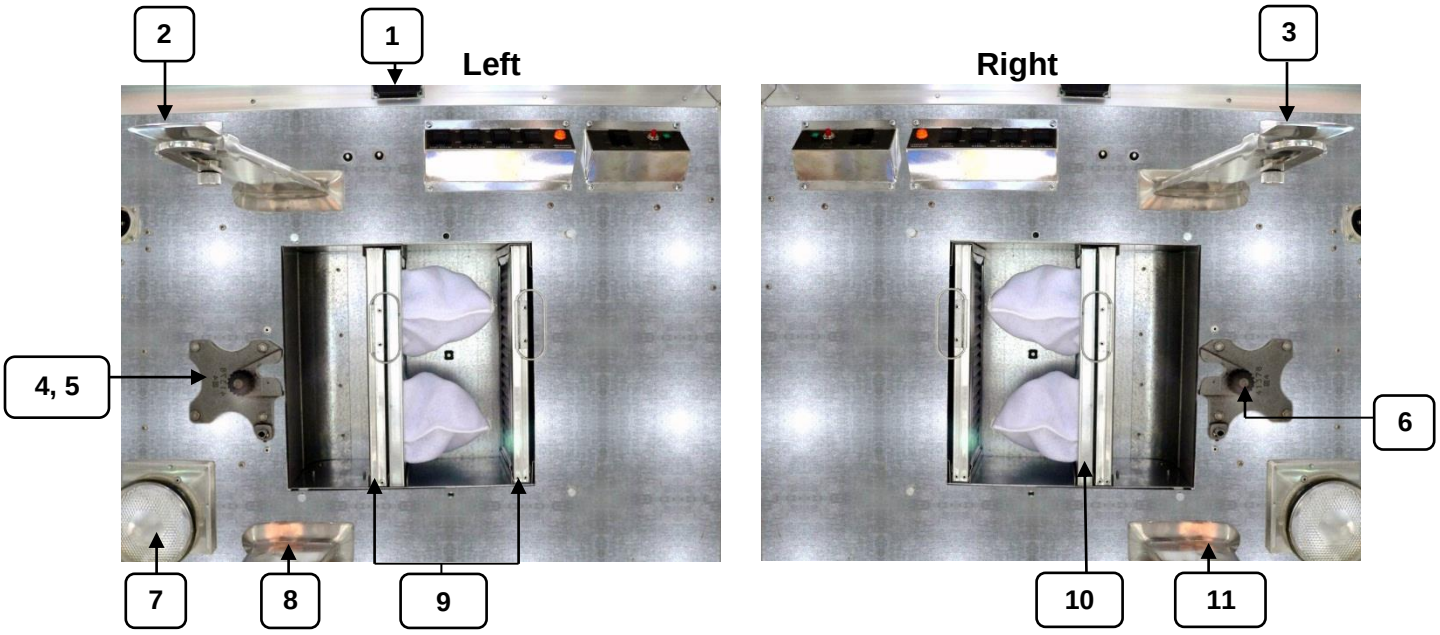

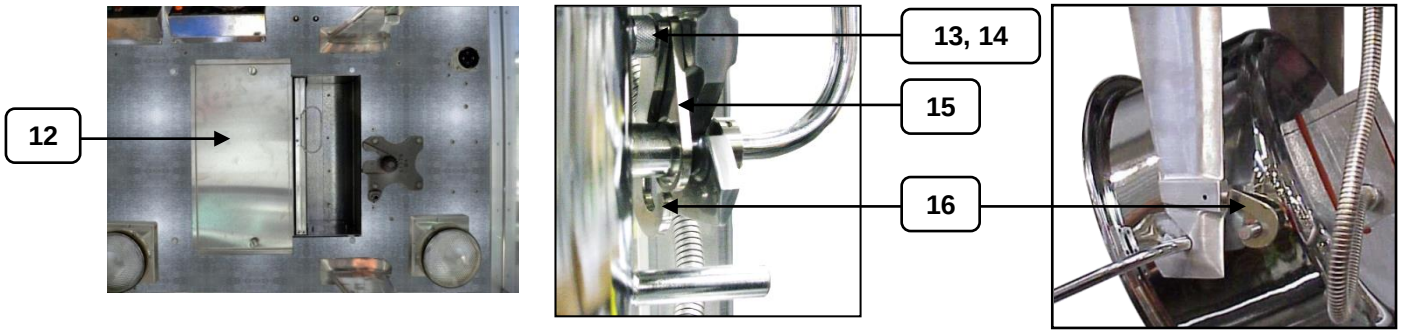

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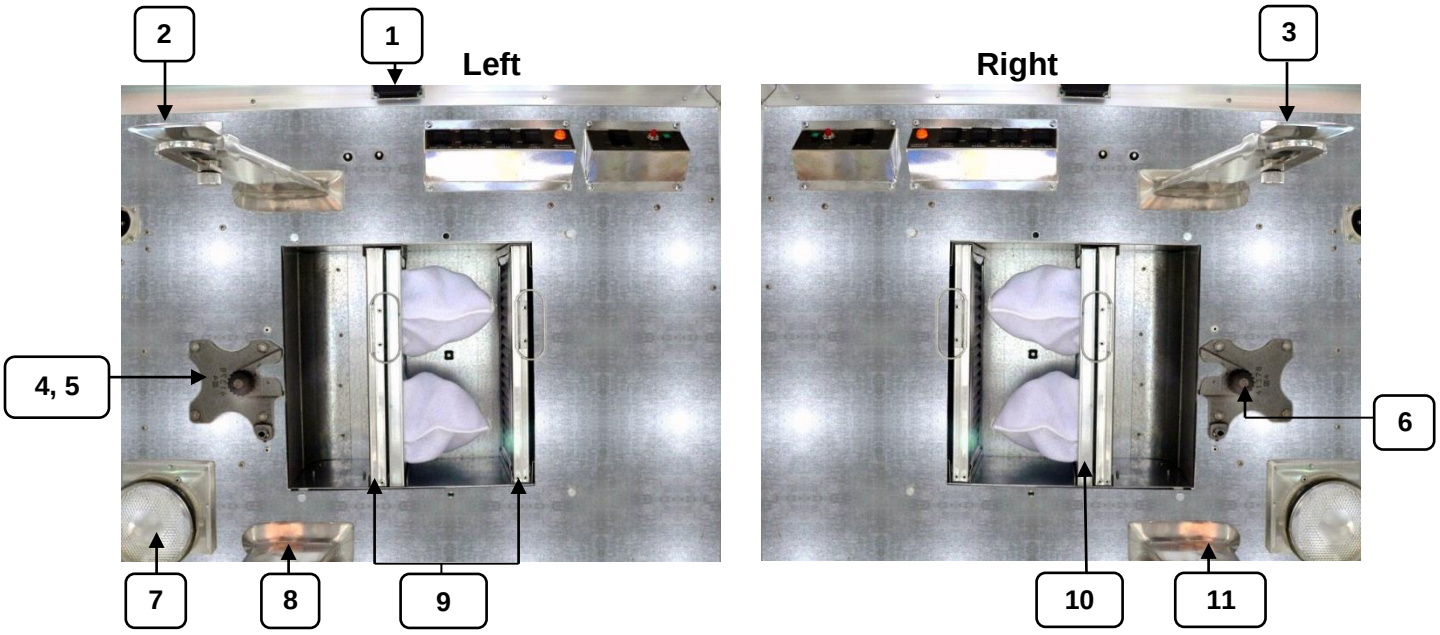

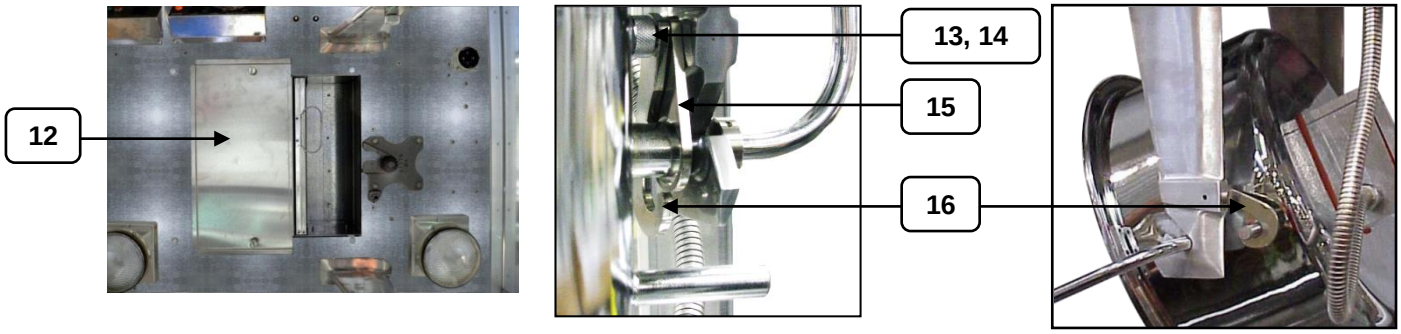

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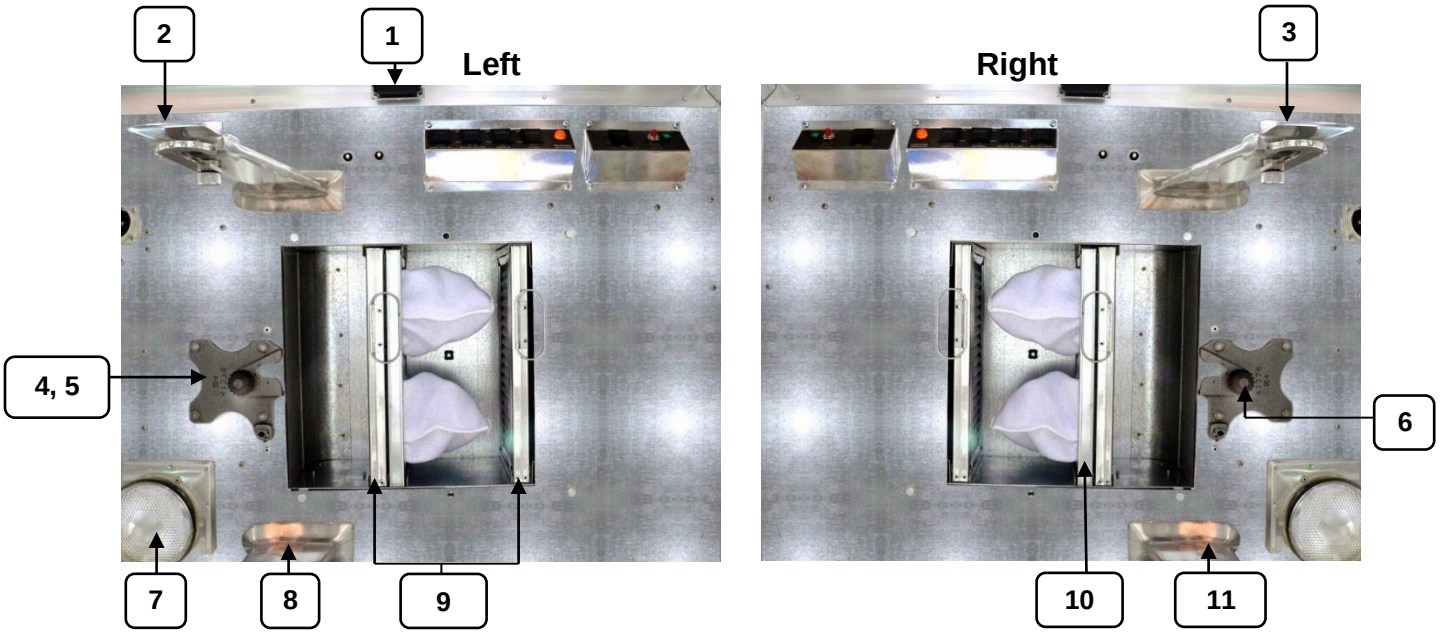

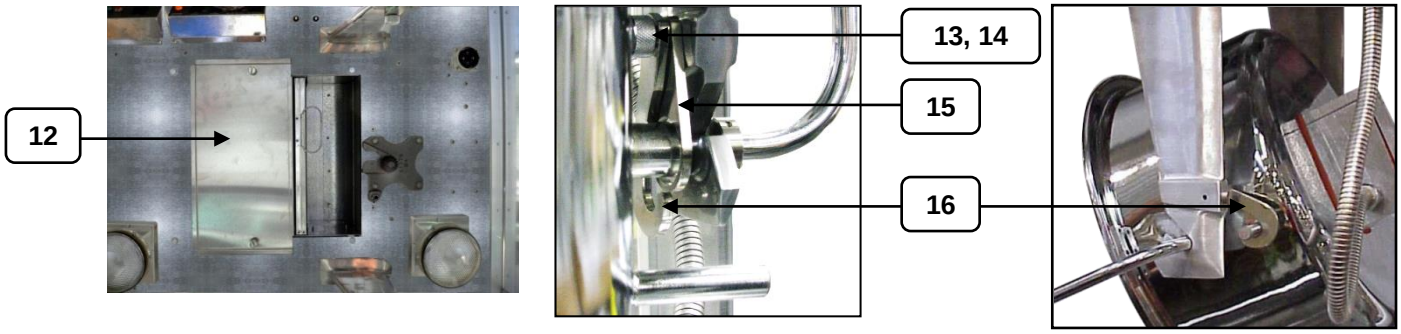

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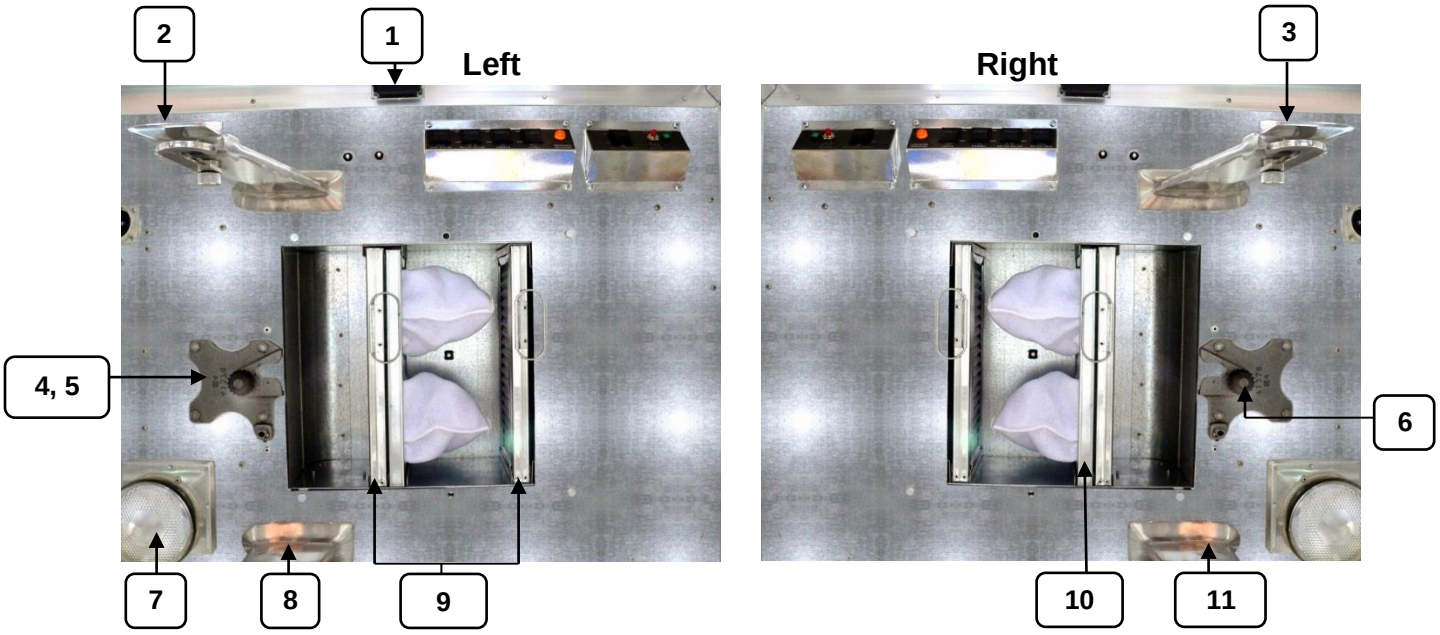

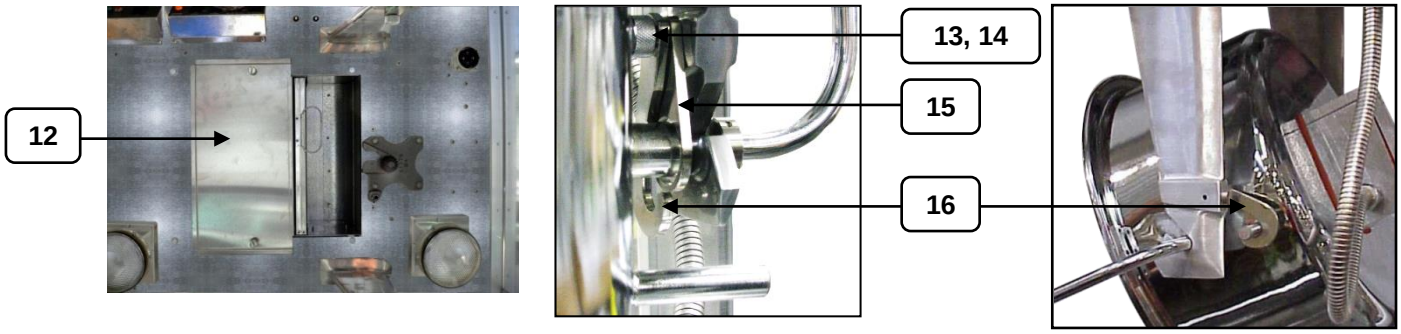

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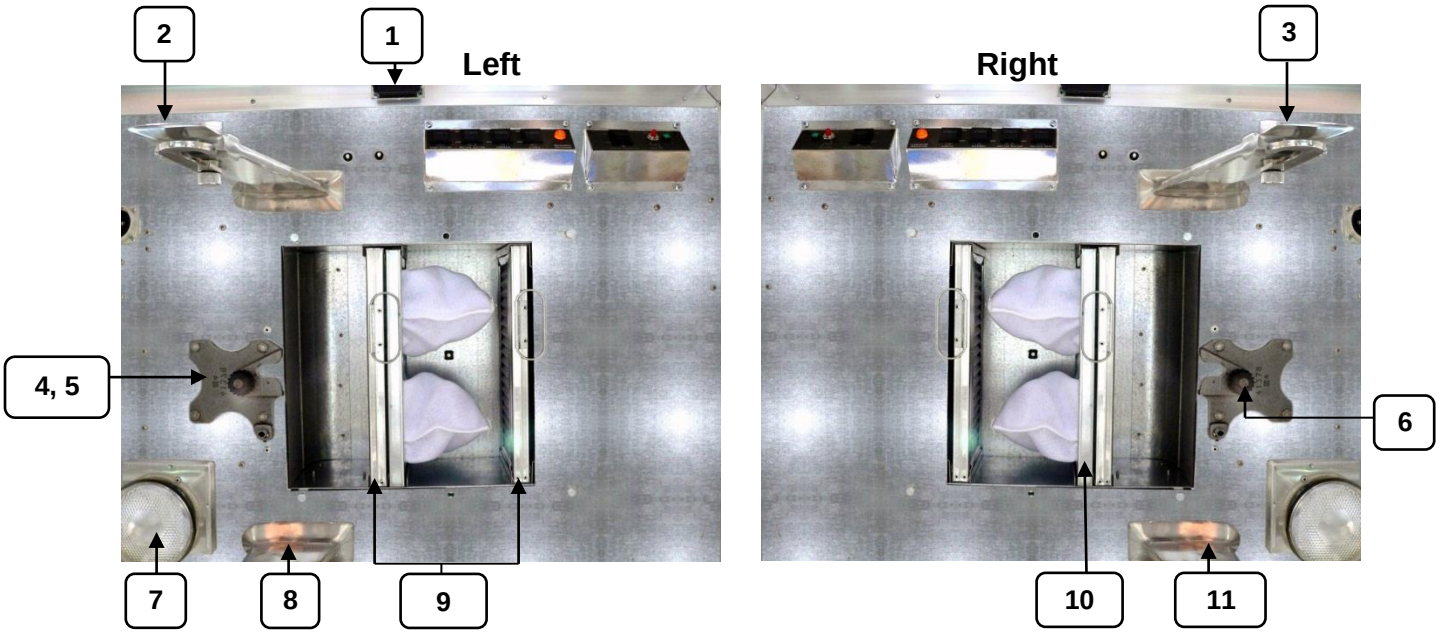

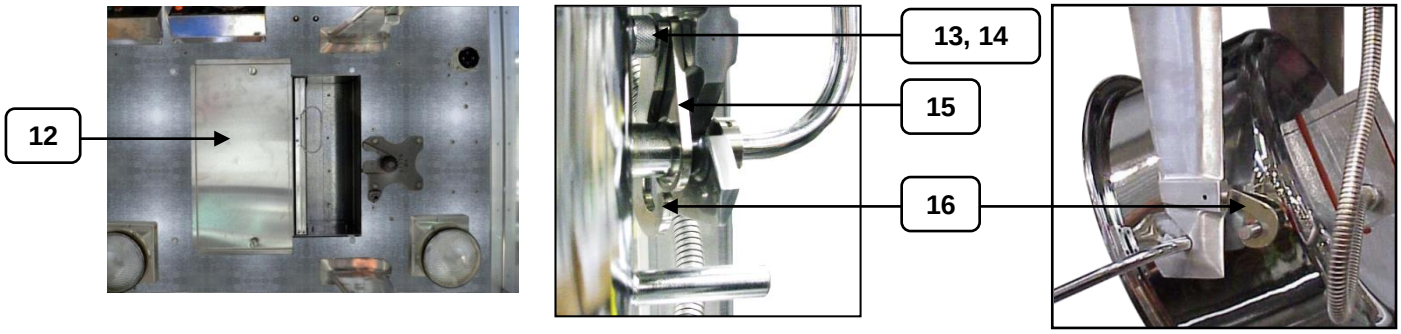

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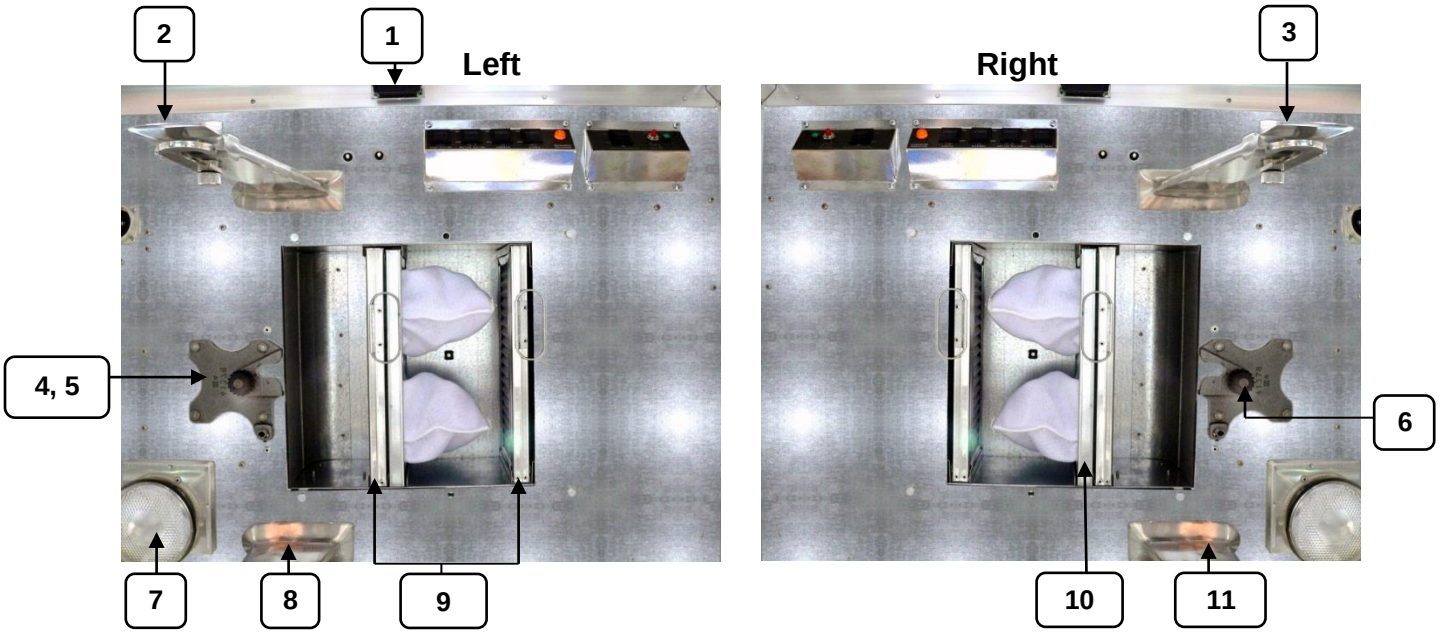

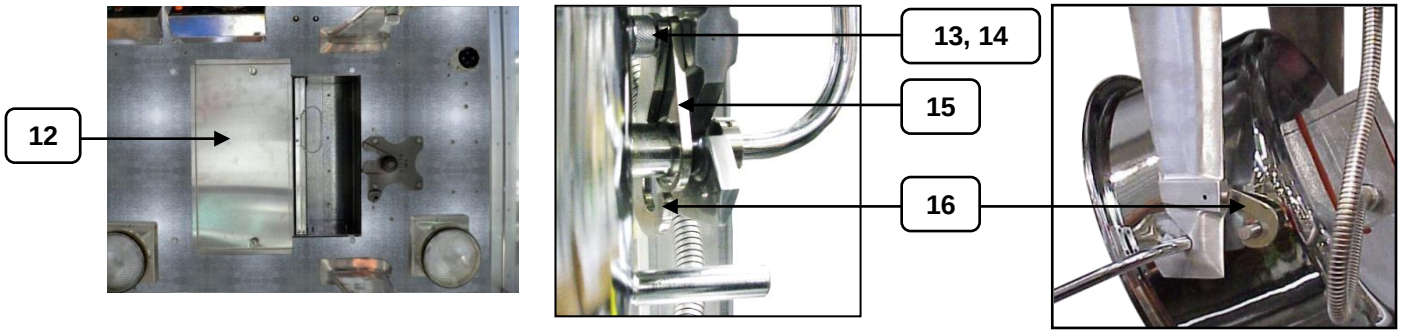

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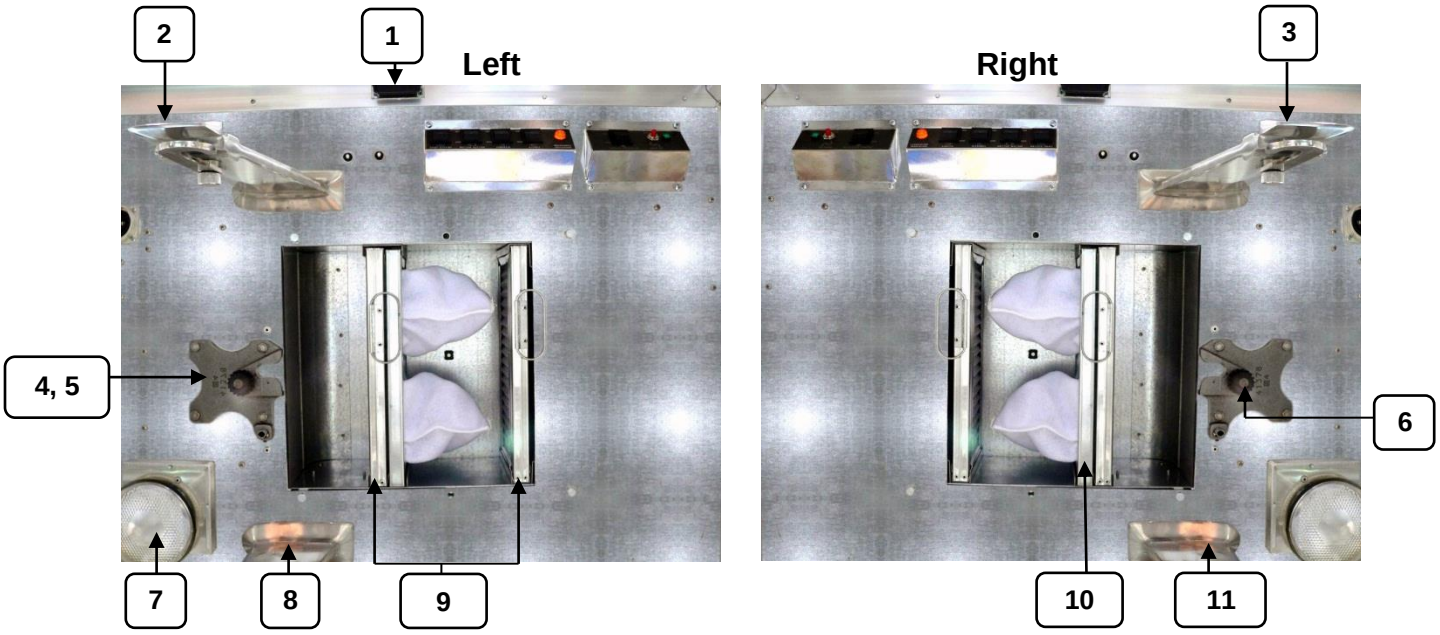

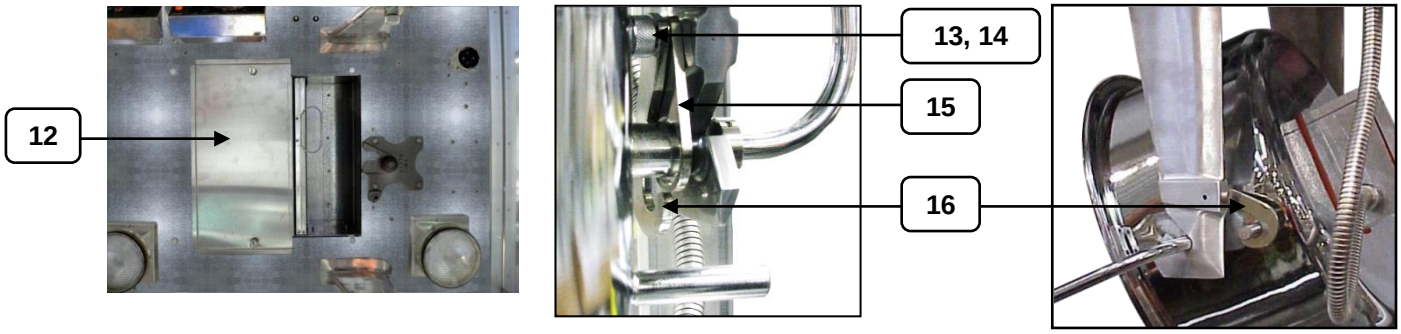

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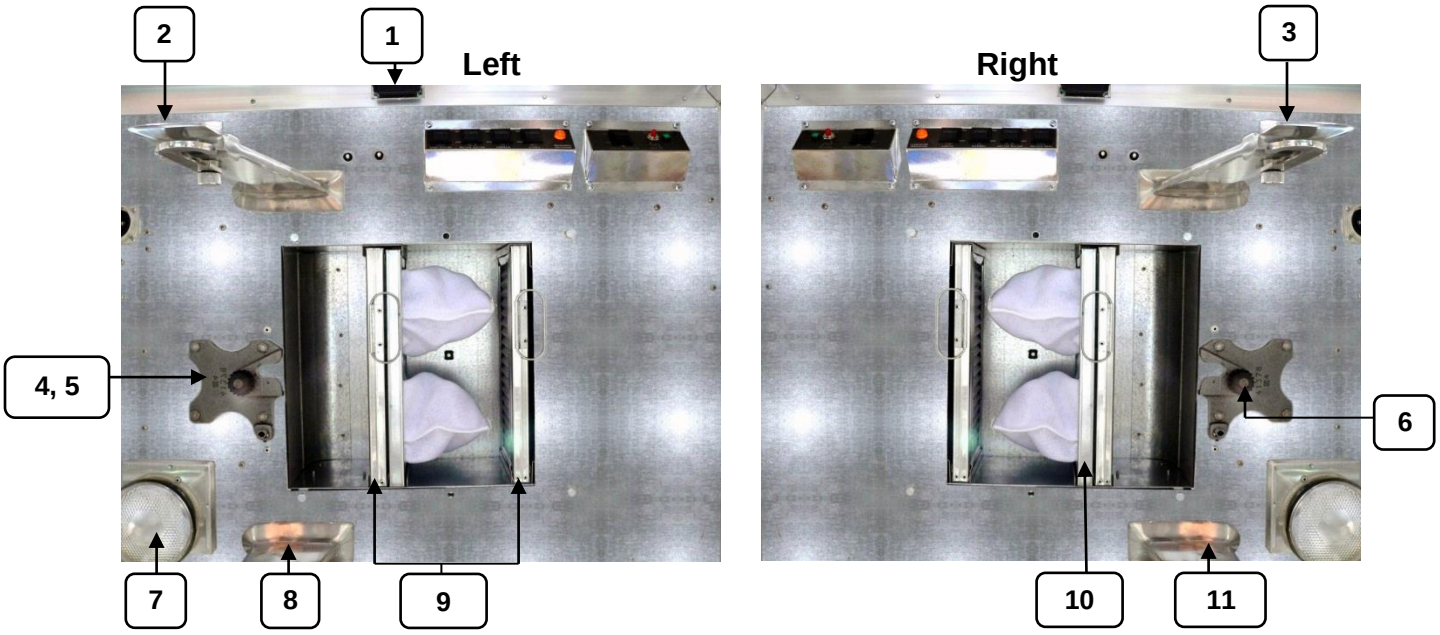

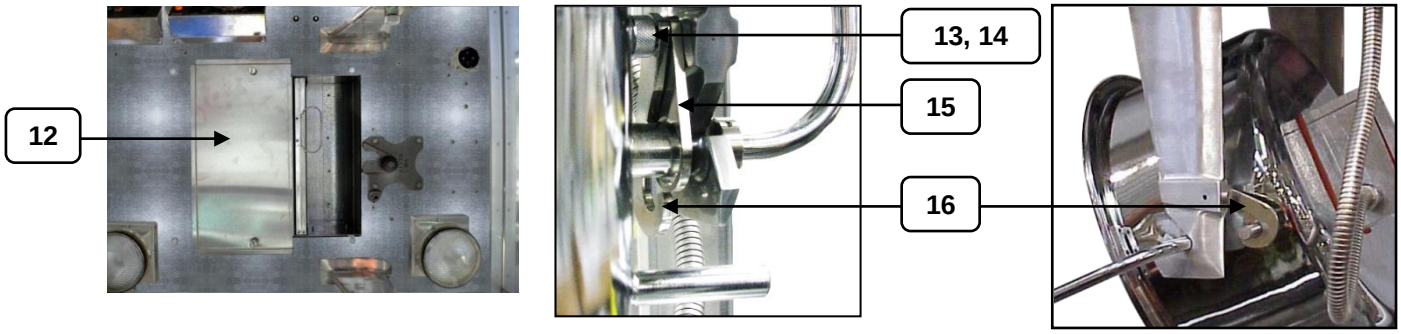

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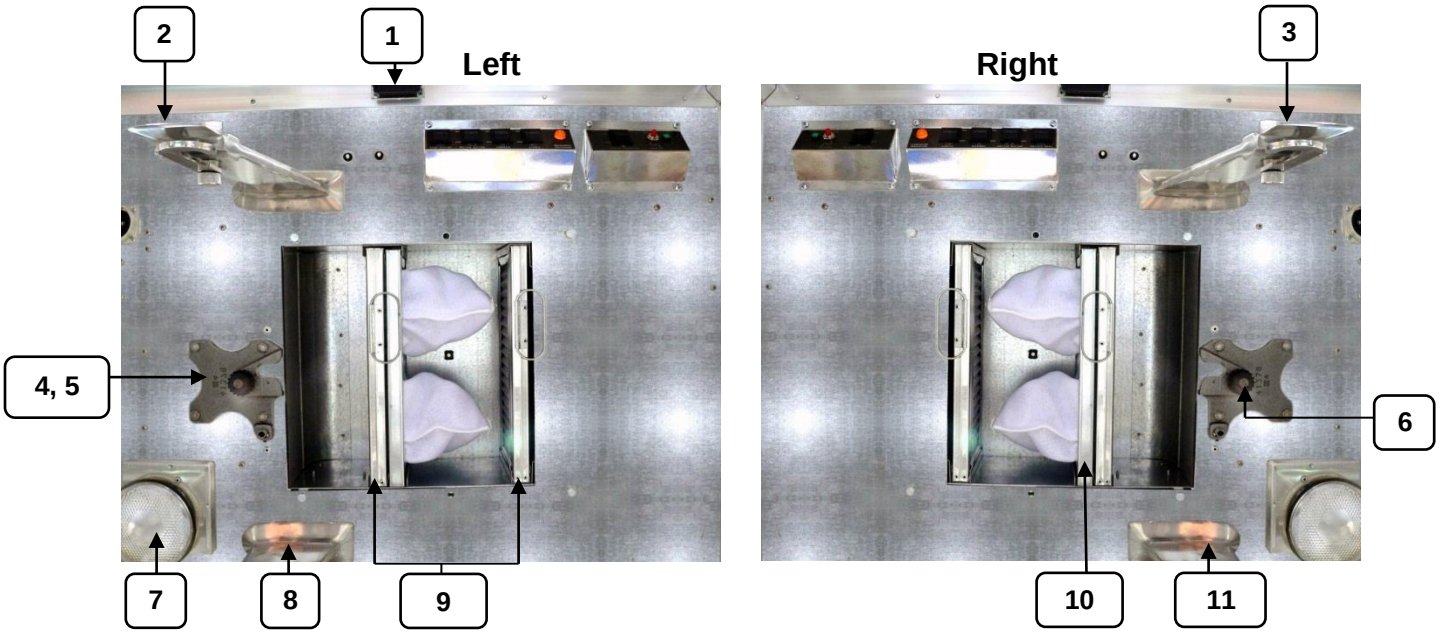
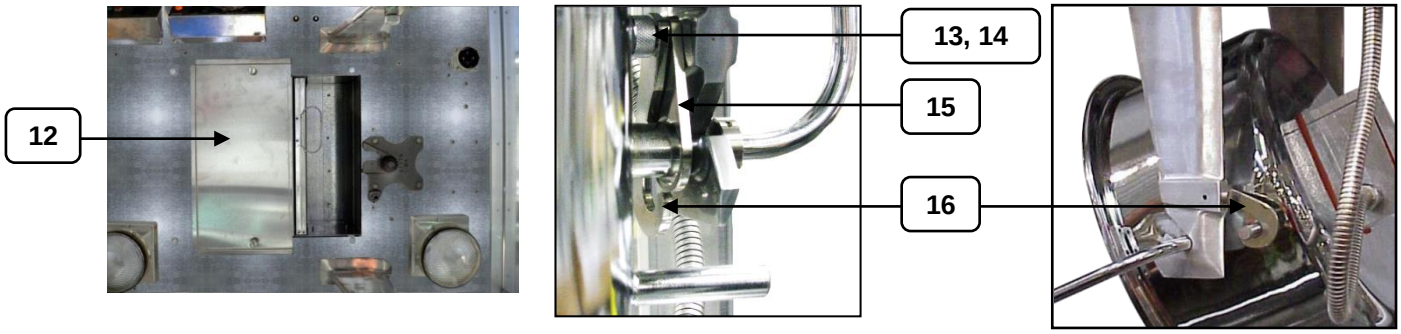
14	41448	Set Screw 10-32 x 1"
15	43426	Kettle Retainer
16	41618	Clean-in-Place Latch
17	41833	Shock Absorber Pin (Not Shown)
18	86009	Spring (Not Shown)

* All three available as Part No.82015 – Filter Pack

Cabinet Interior – Ceiling Components, Dual Kettle





Item	Part No.	Description
1	47561	Magnetic Catch
2	48908	Hanger Arm Assy w/Clean-In-Place Latch
3	48908	Hanger Arm Assy w/Clean-In-Place Latch
4	41380	Spur Gear
5	41742	Set Screw 10-32 x 3/16 (x2)
6	41432	Gear Block Assy
7	41979S	60W FLOOD SHORT COATED
	55590	LED LIGHT 800 LUMENS - **Export Units (with permanently mounted LED light)**
		Export Units (with screw in bulb light) - Purchase a LED PAR30 Short Neck Light (rated minimum of 800 lumens) from a local supplier.
8	48907	Hanger Arm Assy
9	41250	5-Layer Grease Filter (x2)*
10	41169	Oil Mist Filter*
11	48907	Hanger Arm Assy
12	41934	Filter Cover Assy
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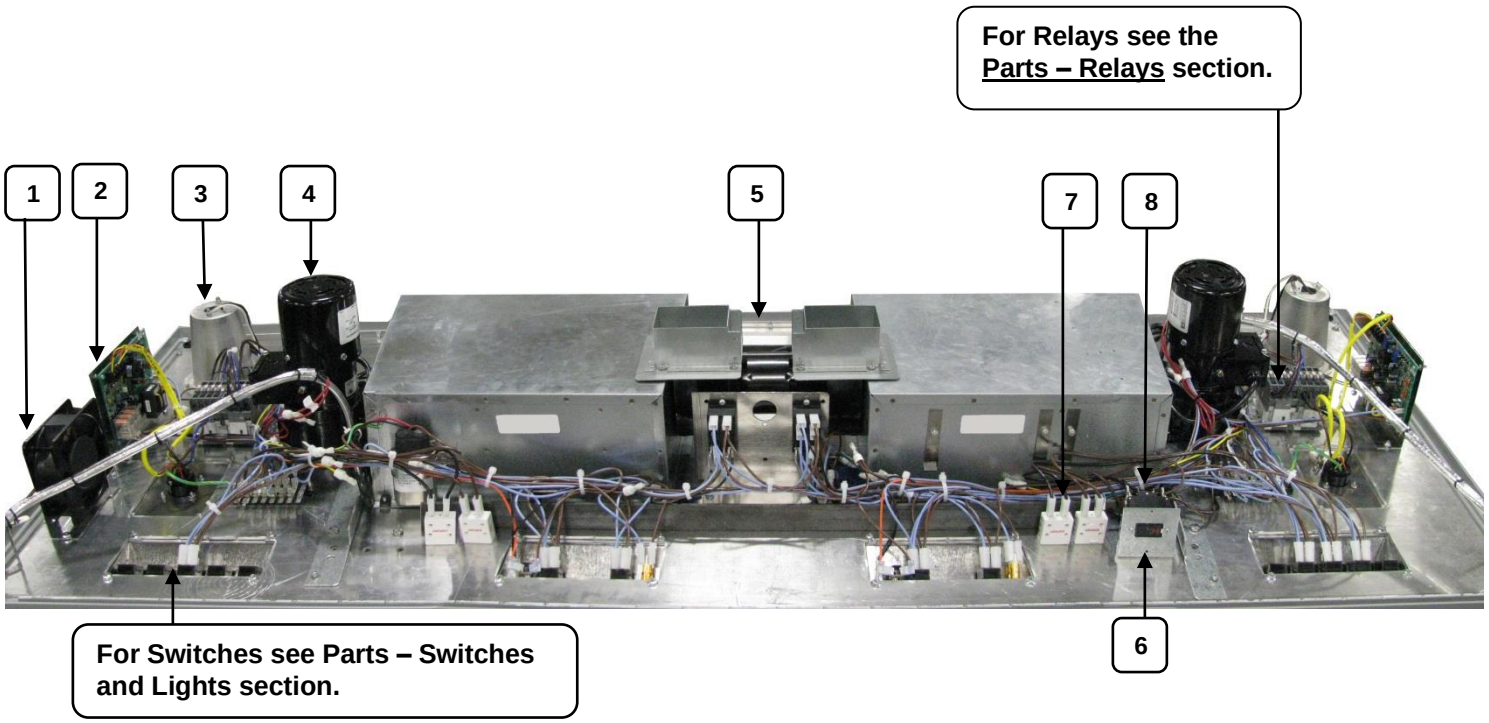
Motor Plate Assembly – Dual Kettle Models



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2	41001	Temperature Control Board
3	47047	Lamp Holder
4	41449R	Kettle Drive Motor
	41500R	Kettle Drive Motor (Export)
5	62845	Double Blower Exhaust
	62845EX	Double Blower Exhaust (Export)
6	55254	CB Bracket
7	47364	Circuit Breaker, 15A (Domestic)
	48659	Circuit Breaker, 10A (Export)
8	55223	Kettle Shunt Trip Breaker (Domestic)
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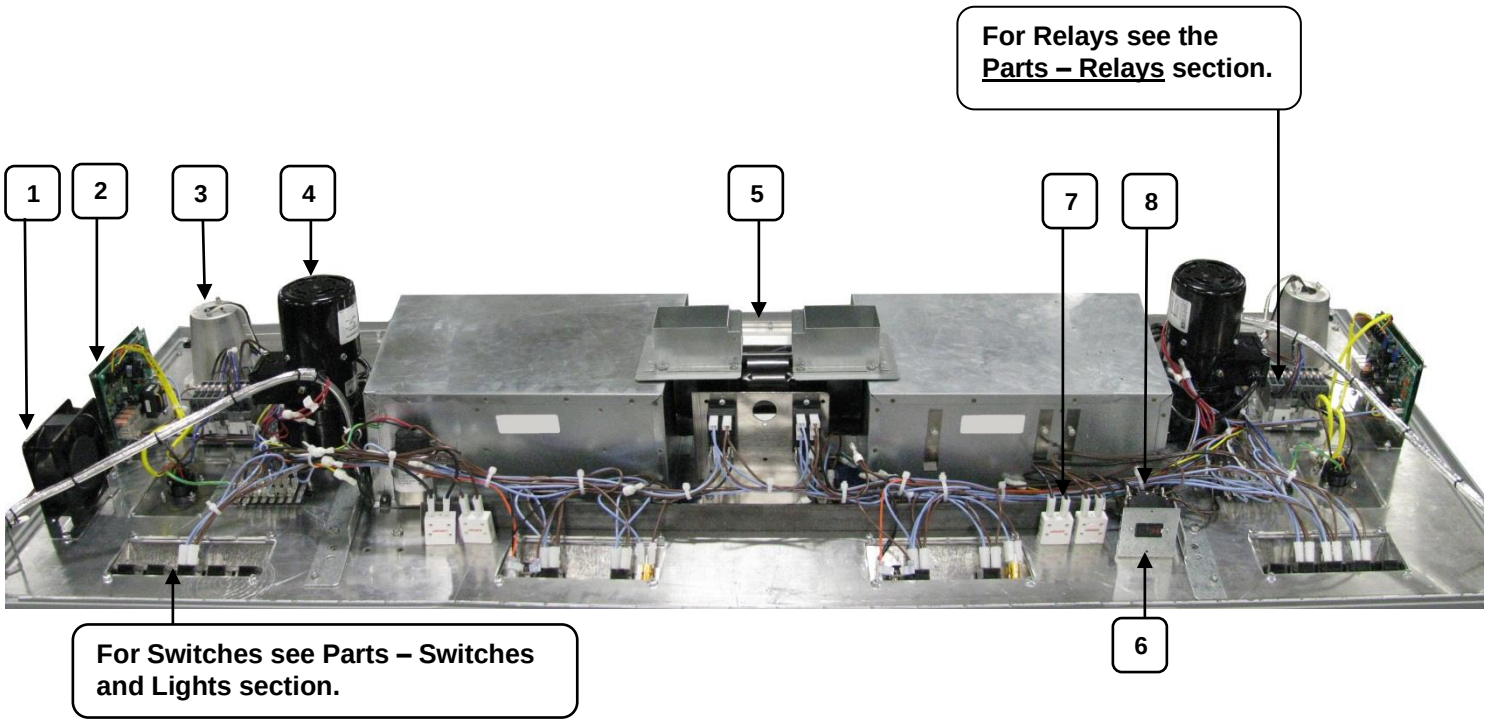
Motor Plate Assembly – Dual Kettle Models



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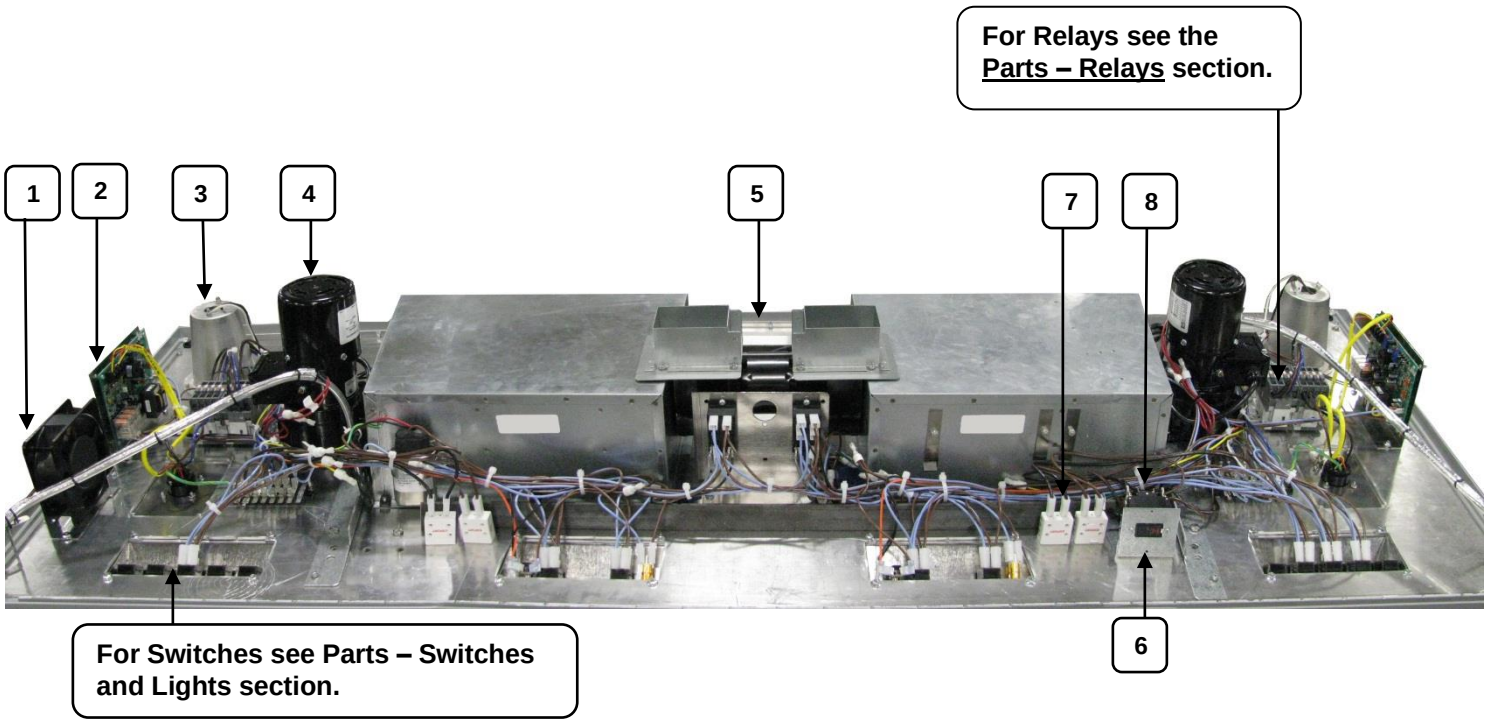

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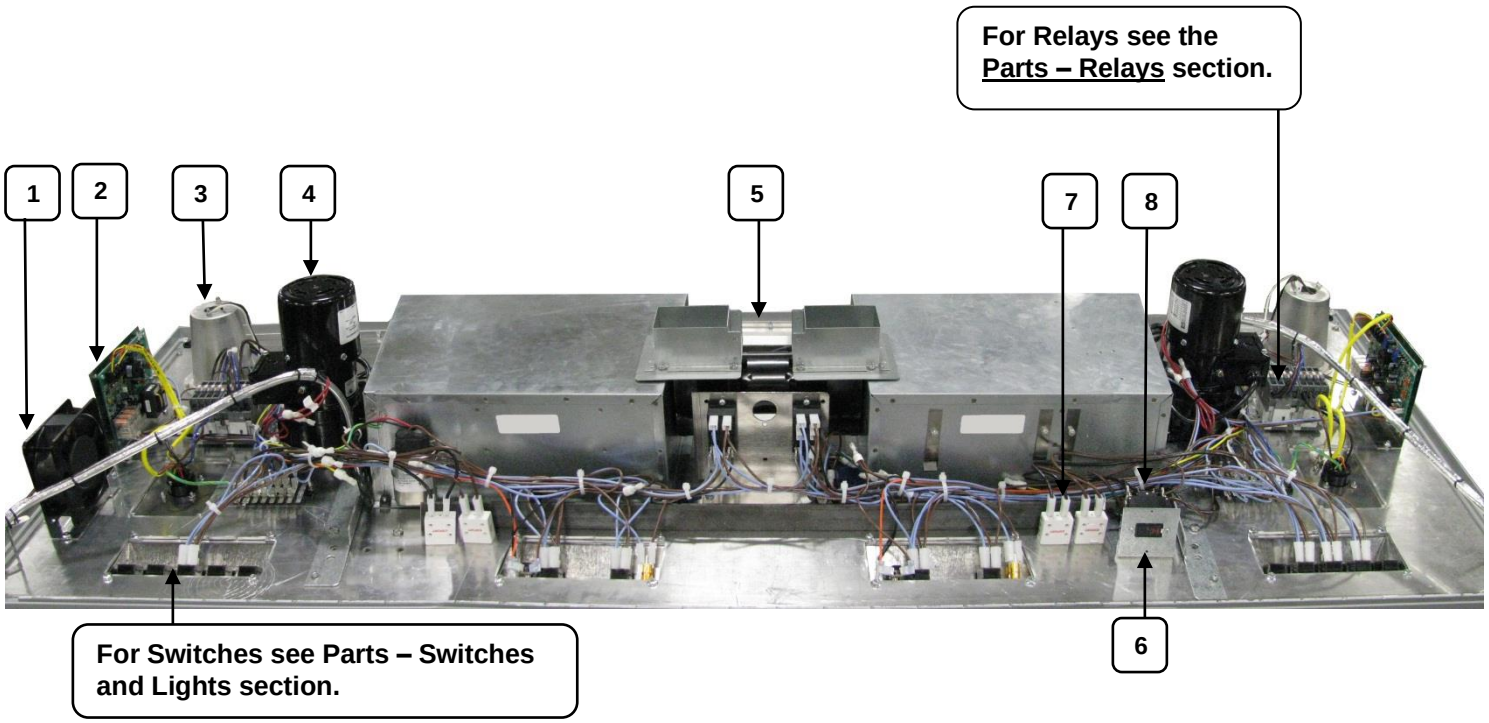

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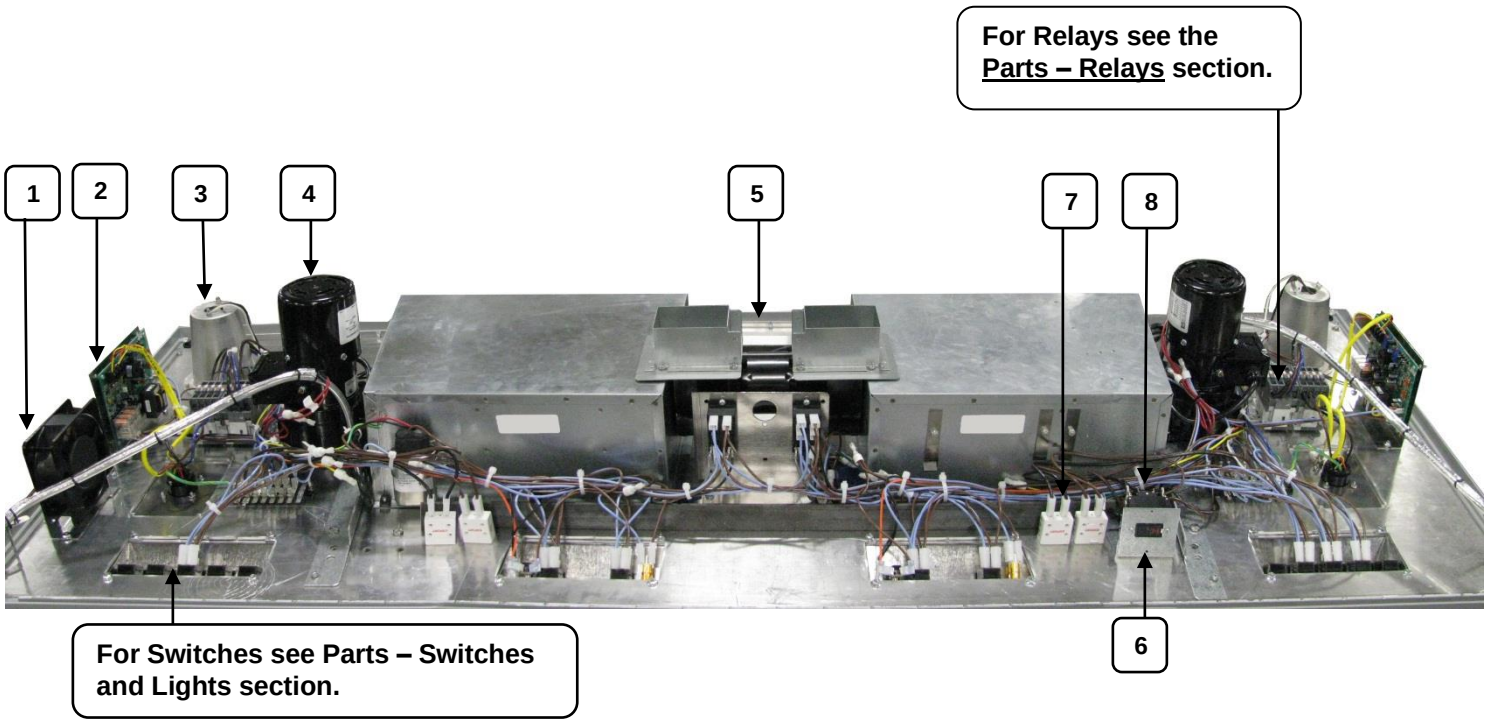

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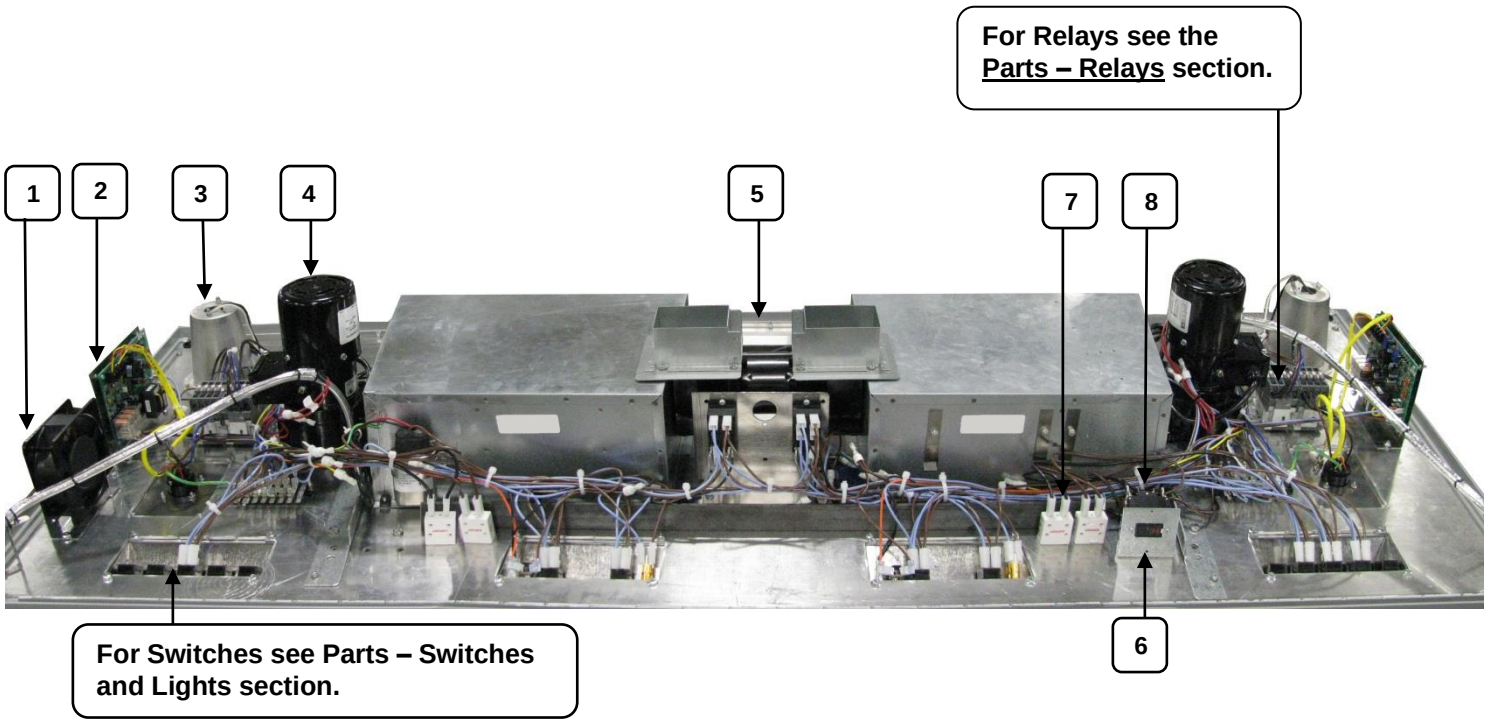

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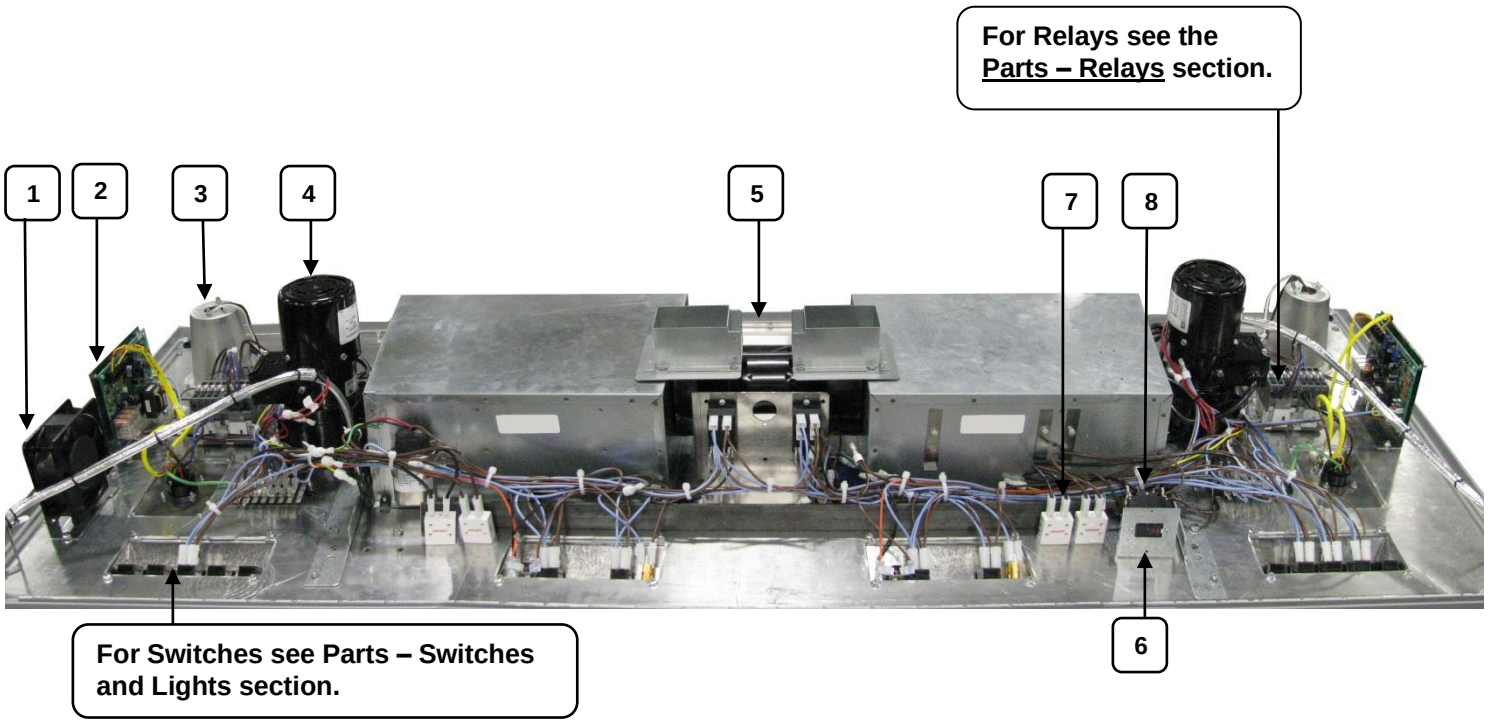

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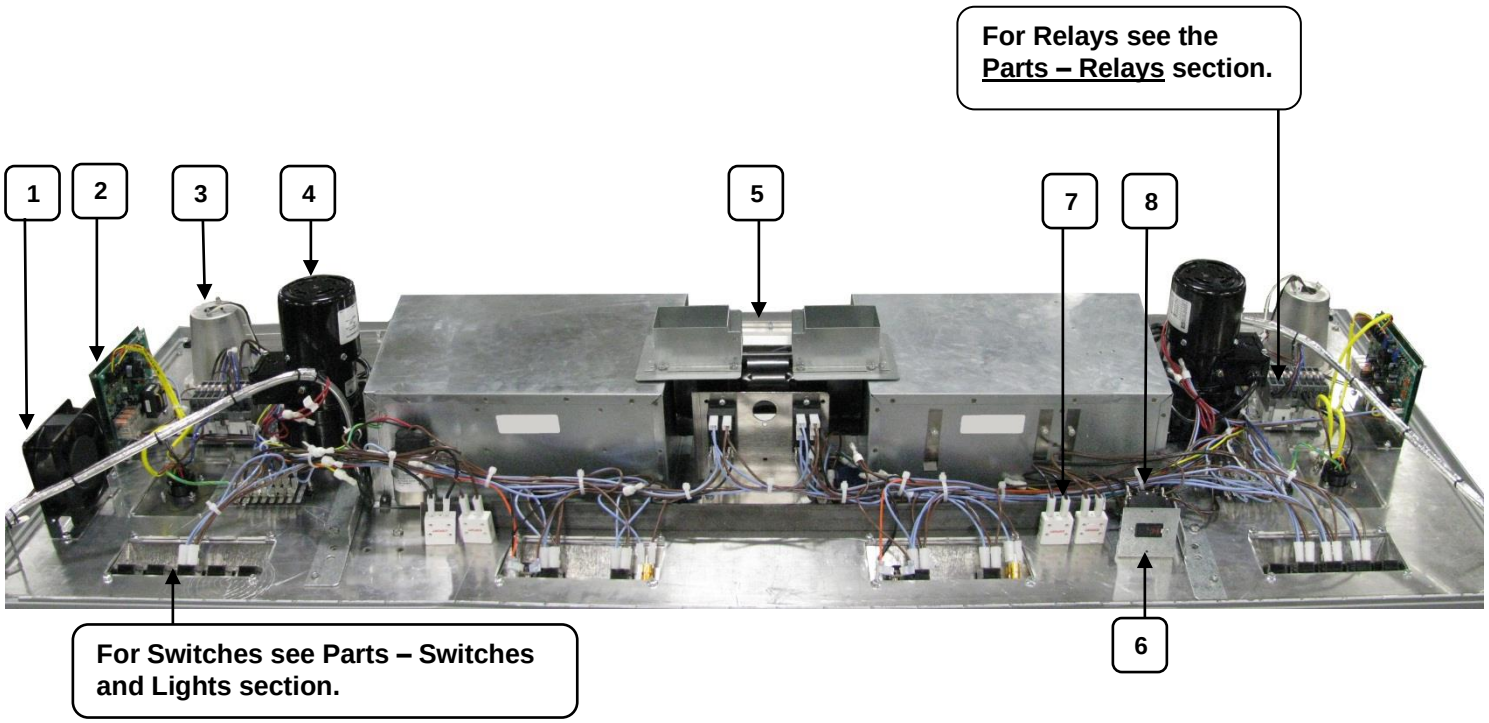

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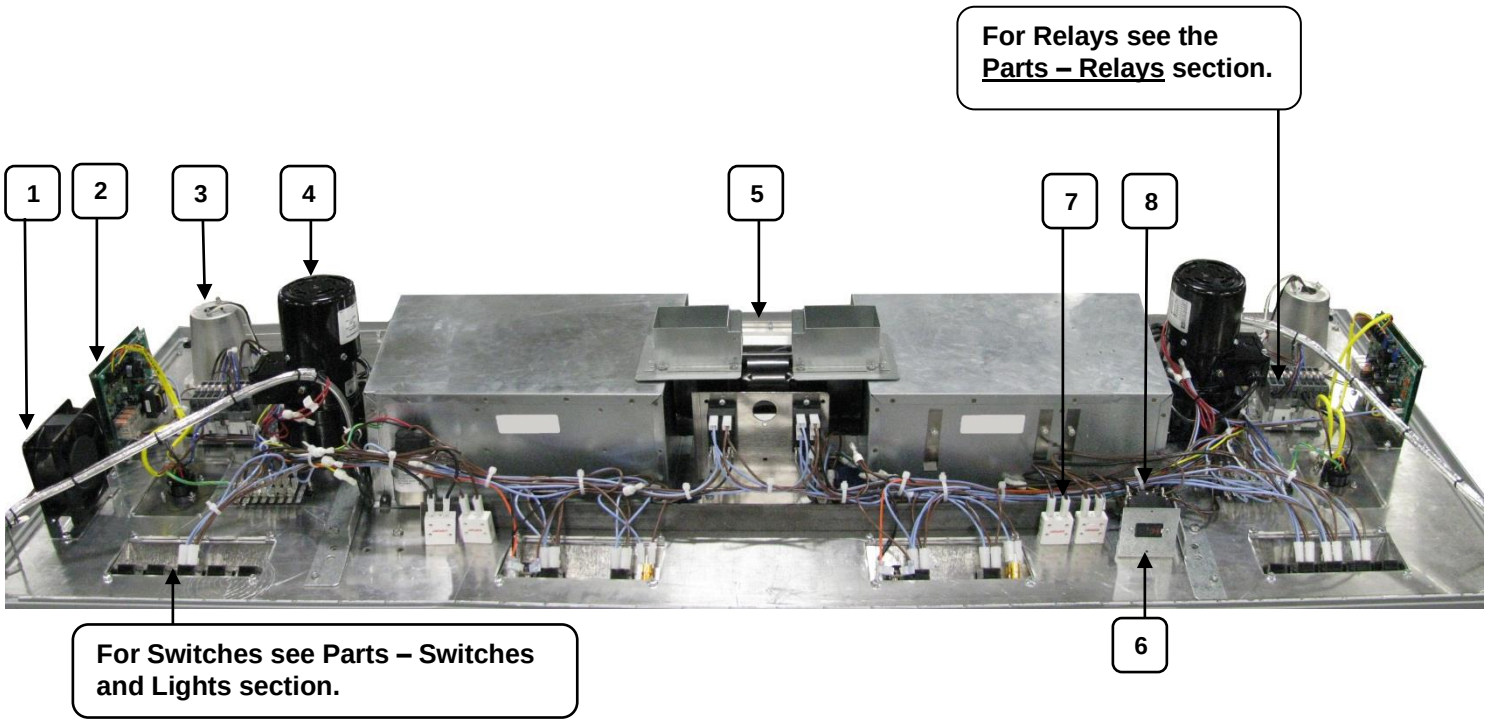

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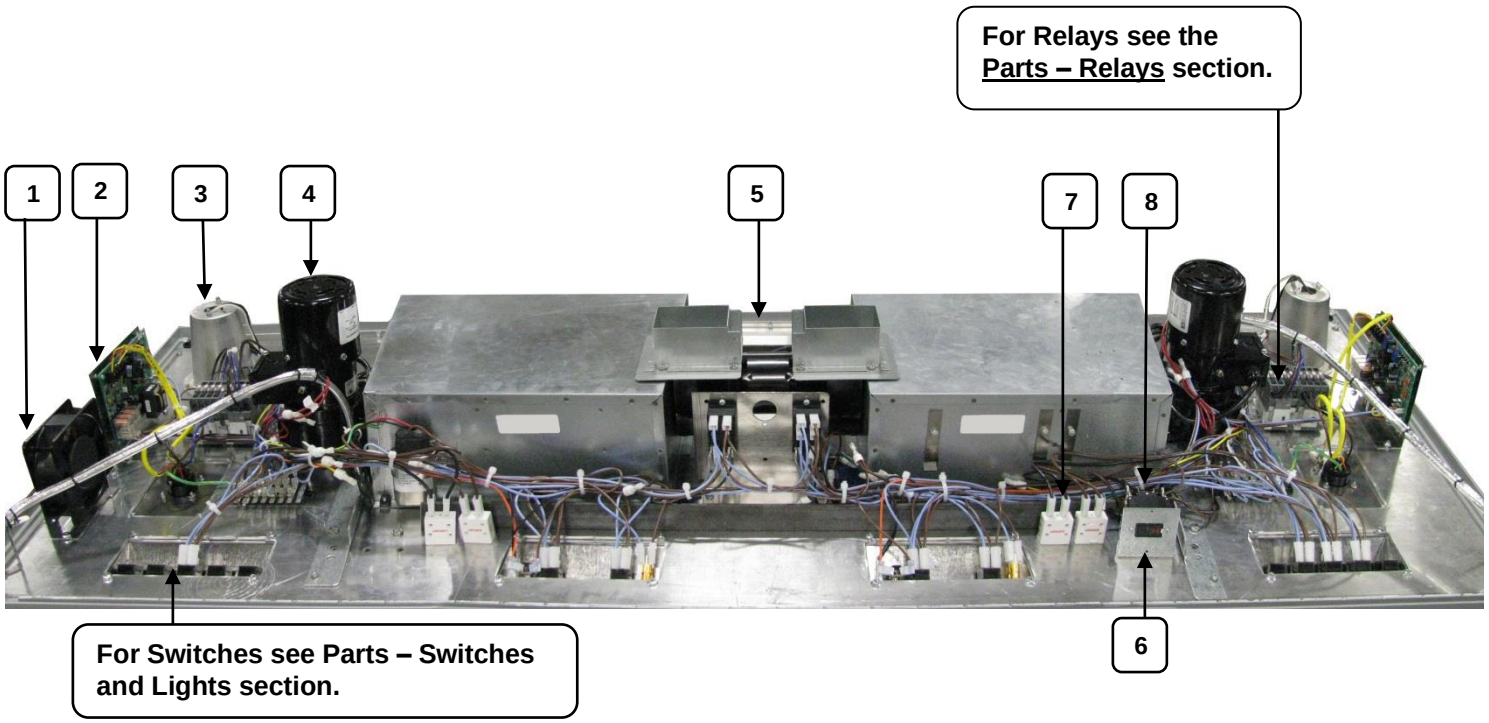

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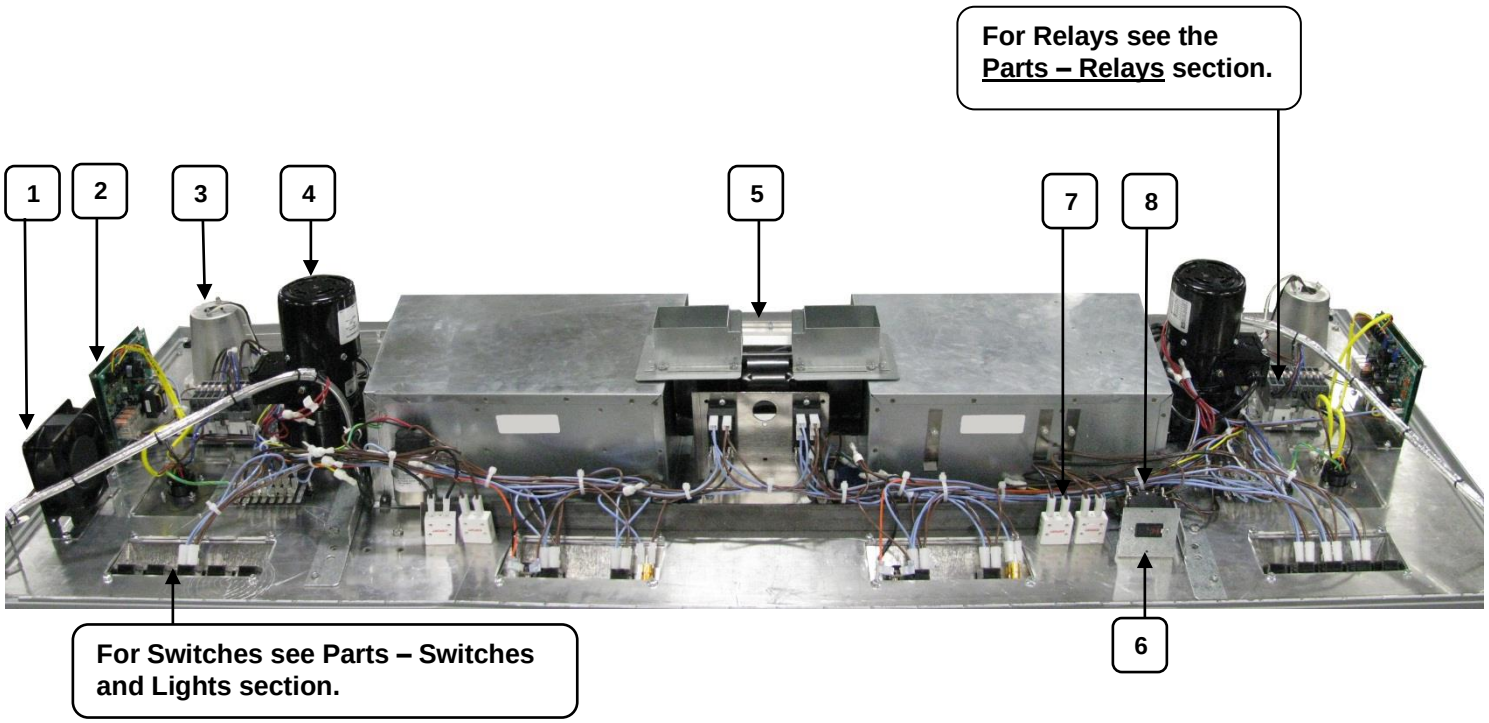

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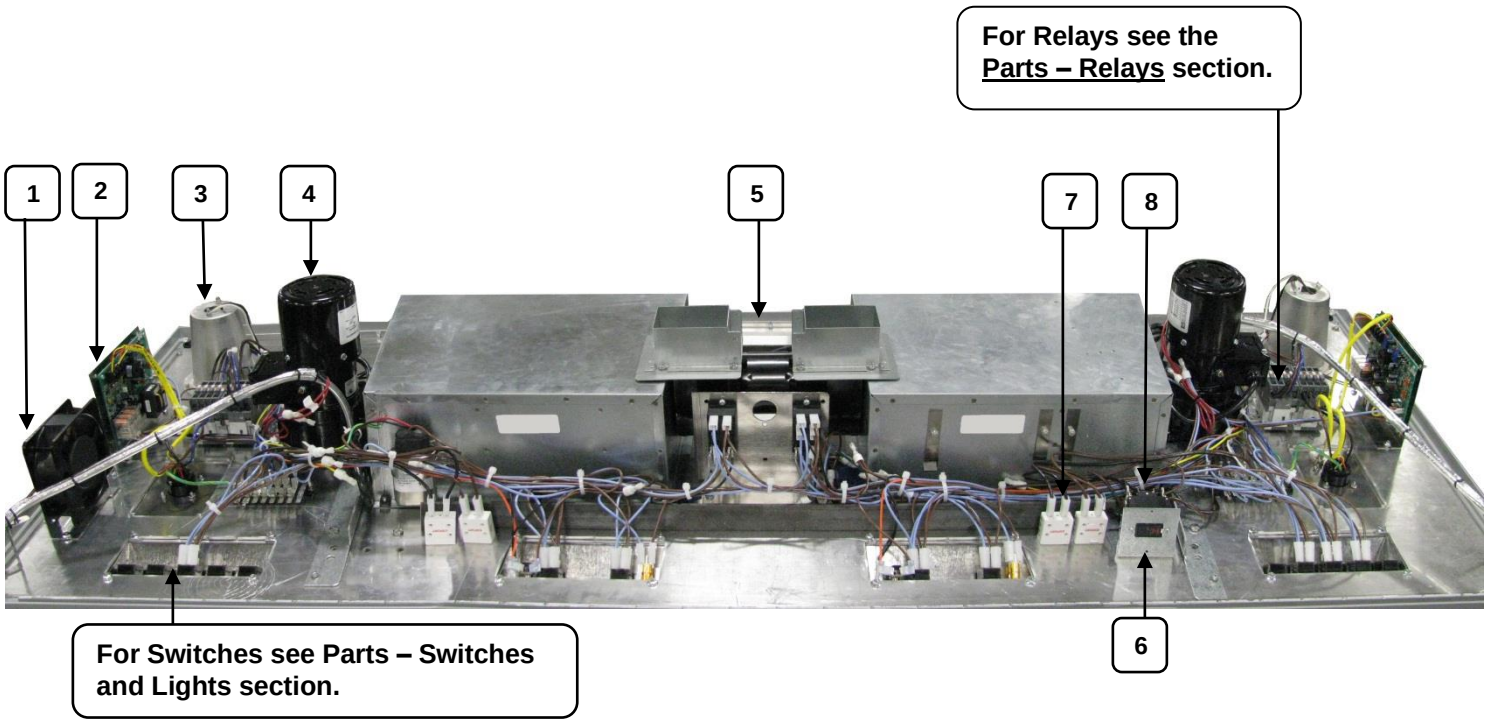

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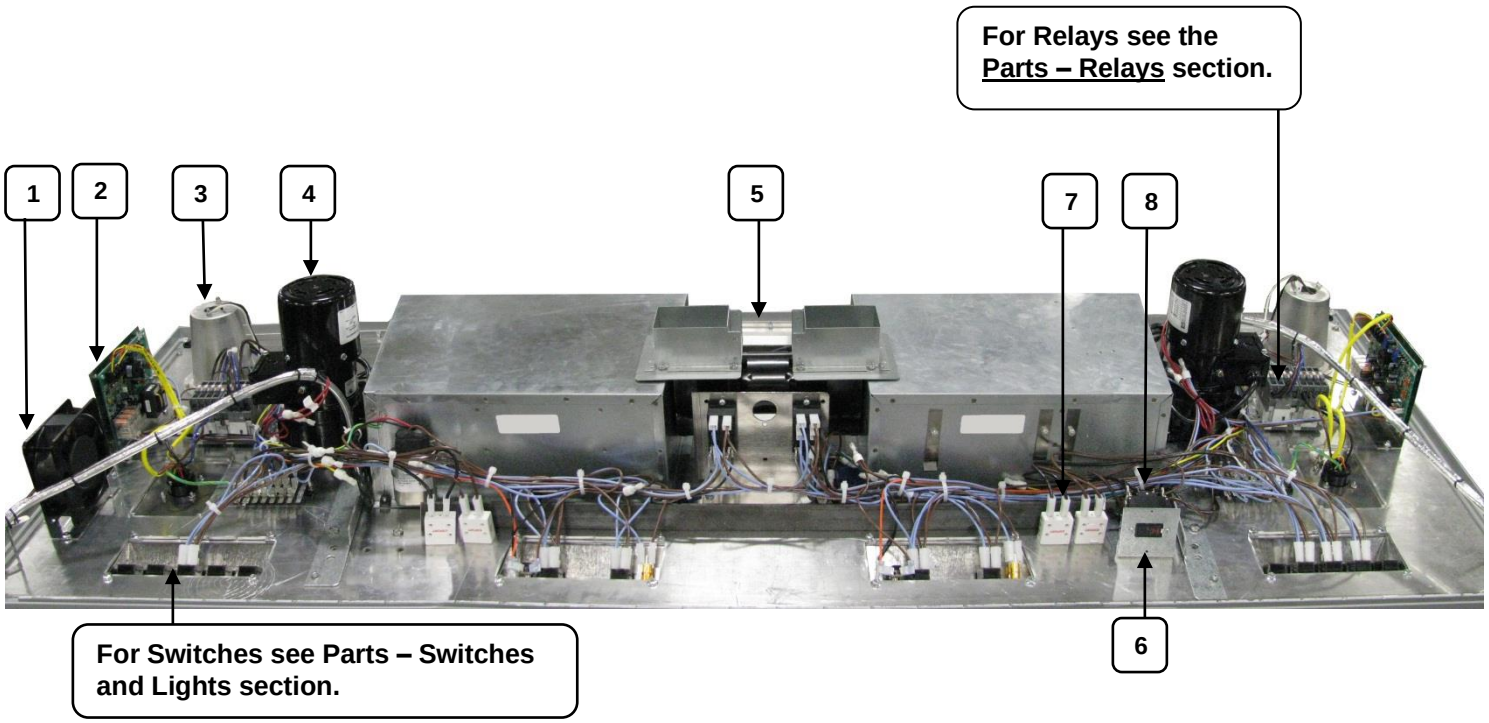

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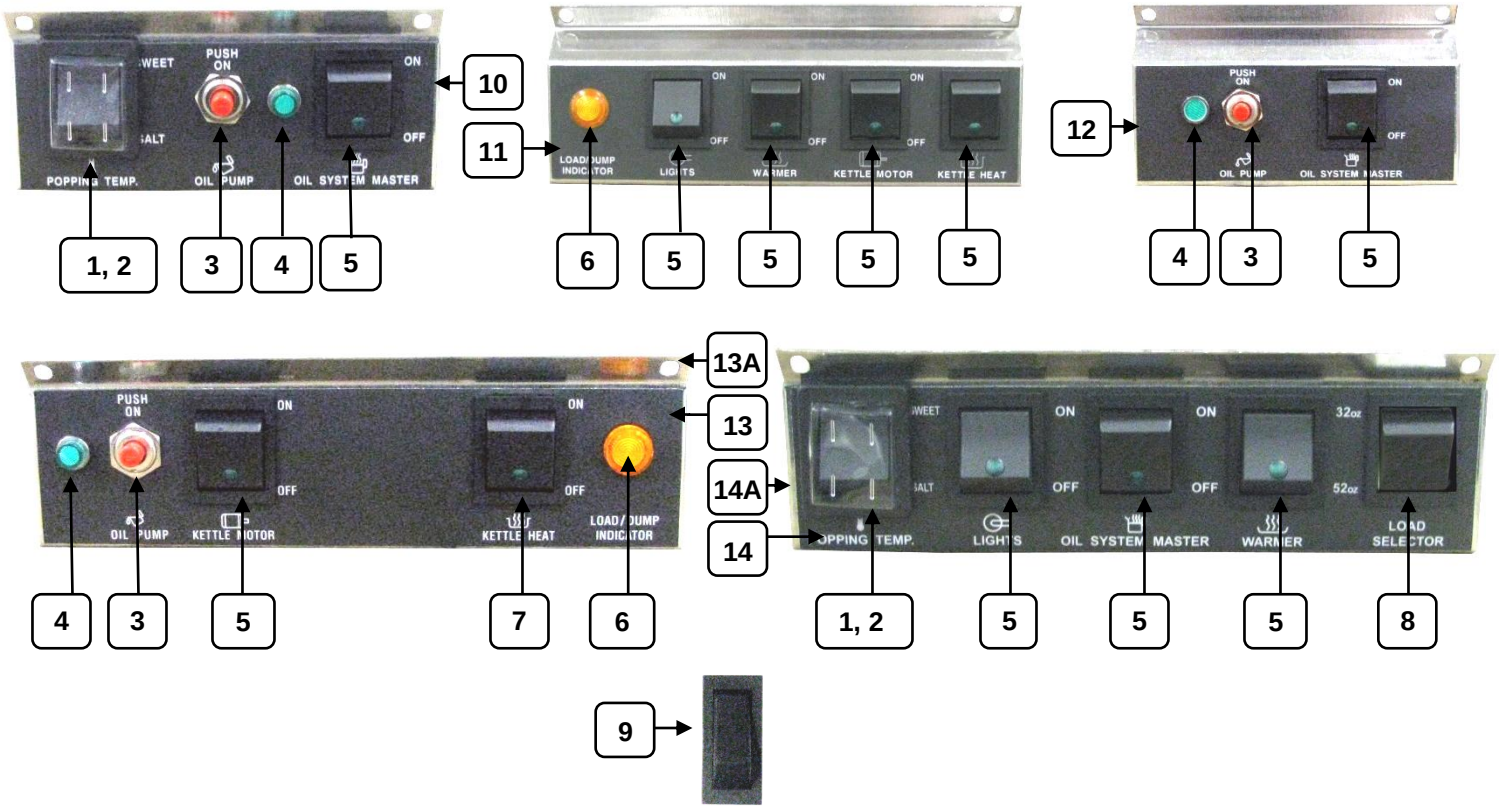
Parts – Switches and Lights



Item	Part No.	Description
1	55440	Salt / Sweet Switch
2	48786	Switch Cover - for Salt / Sweet Switch only
3	41031	Oil Momentary
4	48660	Green Pilot Light
	48660EX	Green Pilot Light (Export)
5	42798	Lighted Rocker Switch
6	55039	Load/Dump Pilot Light - Amber
	55039EX	Load/Dump Pilot Light - Amber (Export)
7	82675	On/On Rocker Switch - Pass-thru models only**
8	39410	3 Position Rocker Switch - Flexi-Pop models only
9	55050	Switch, Rocker SPDT * - Salt/Sweet only
10	48635	2 ROCKER+OIL BUTTON LABEL
11	48542	ROCKER SWITCH LABEL, 5 PN
12	48496	ROCKER & BUTTON OIL LABEL
13	48921	ROCKER SWITCH LABEL
13A	48919	ROCKER SWITCH BOX
14	48918	ROCKER SWITCH LABEL
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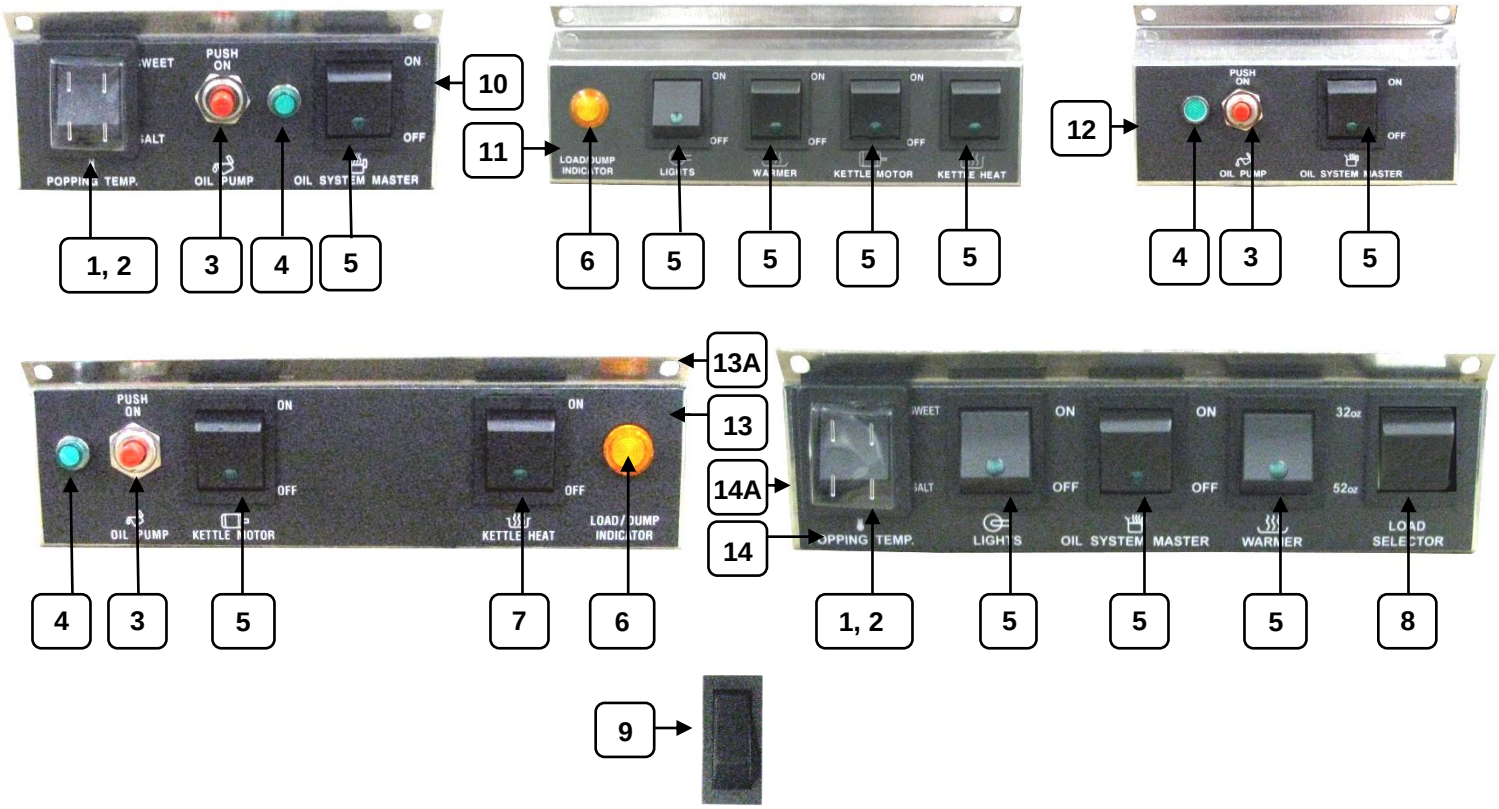
***Used only in models with a 48" cabinet and both Flexi and Salt-Sweet Options**

**** Pass-thru only. For standard heat switch, see item # 5.**

Parts – Switches and Lights



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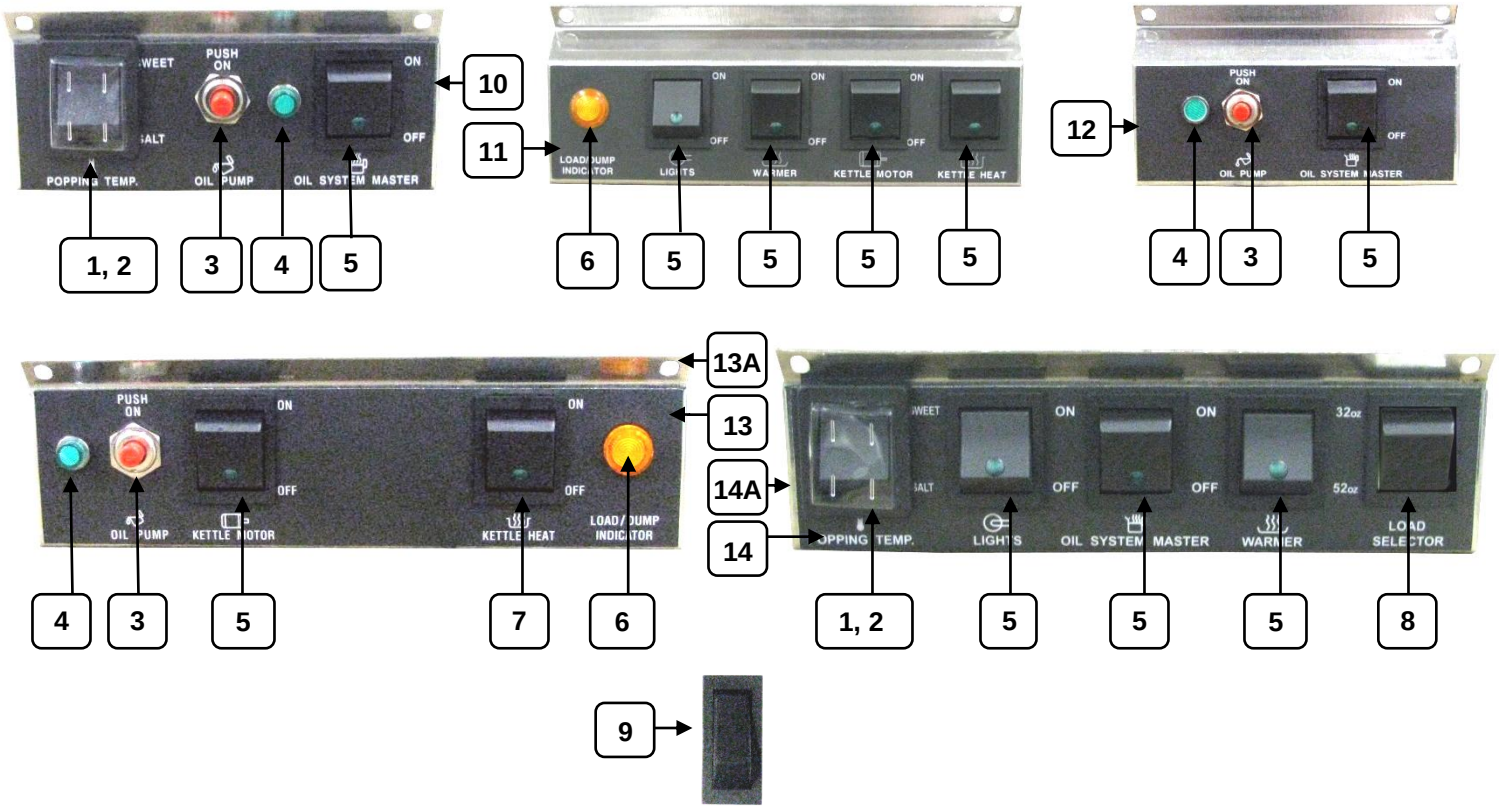

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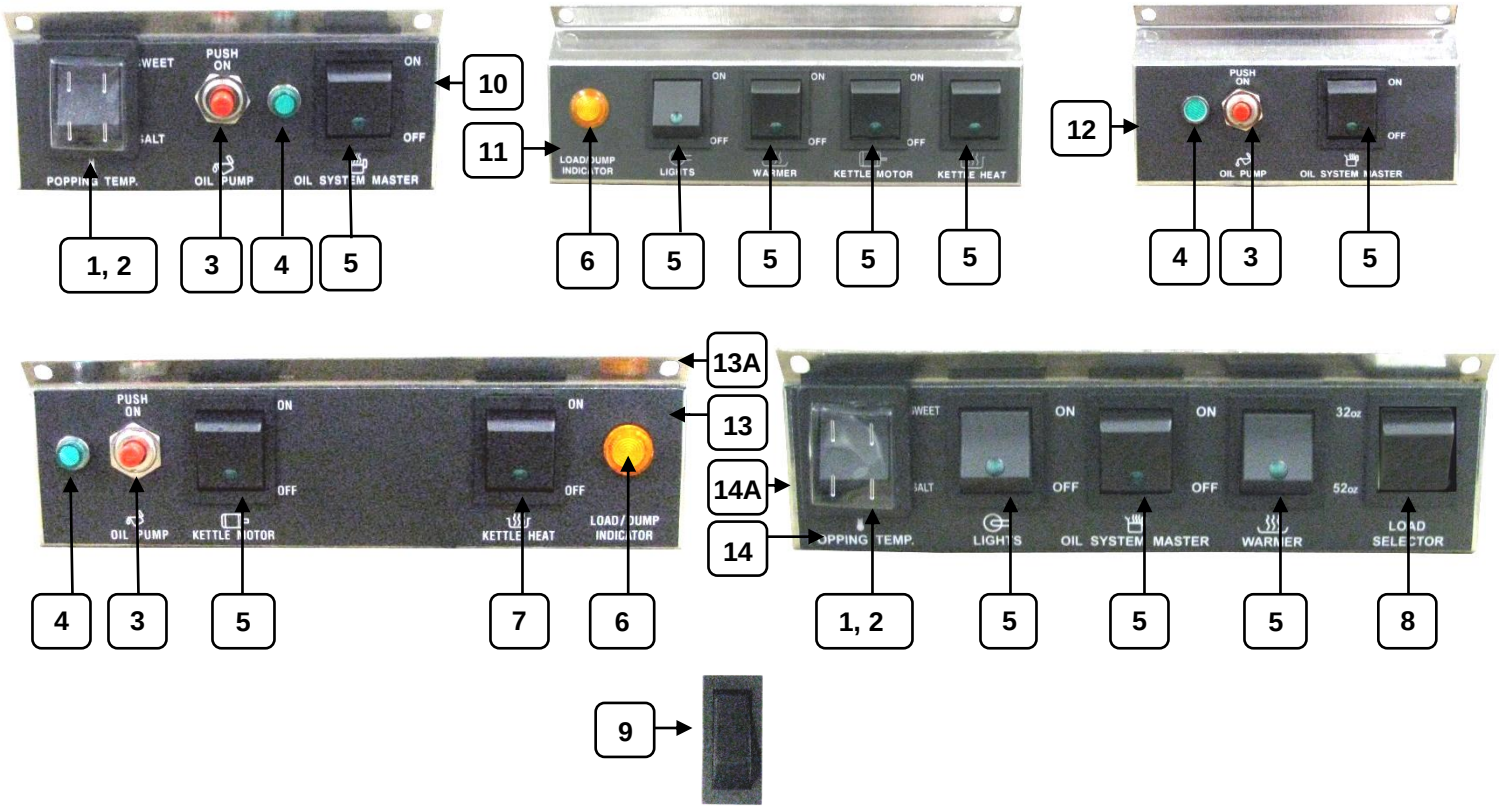

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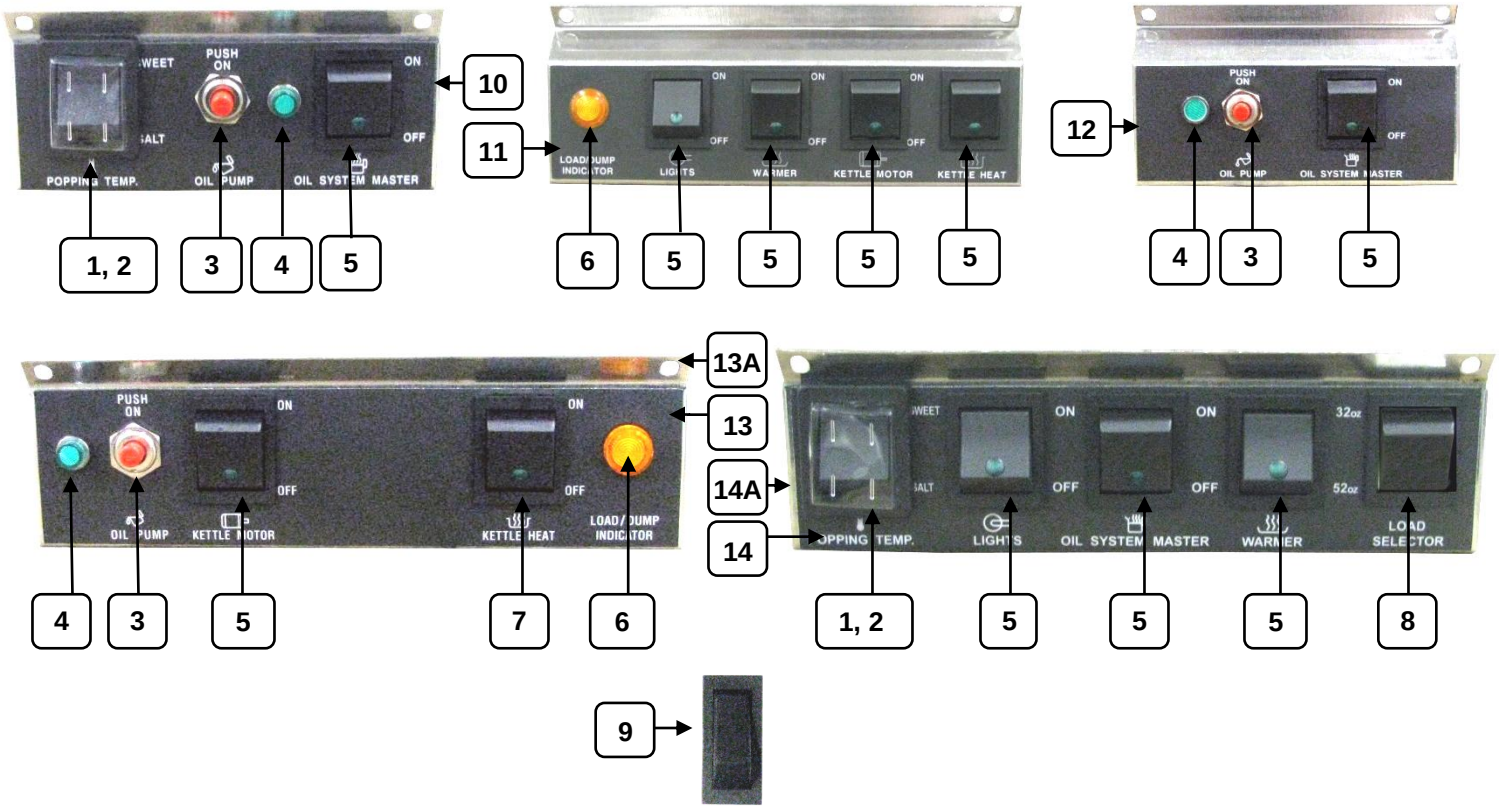

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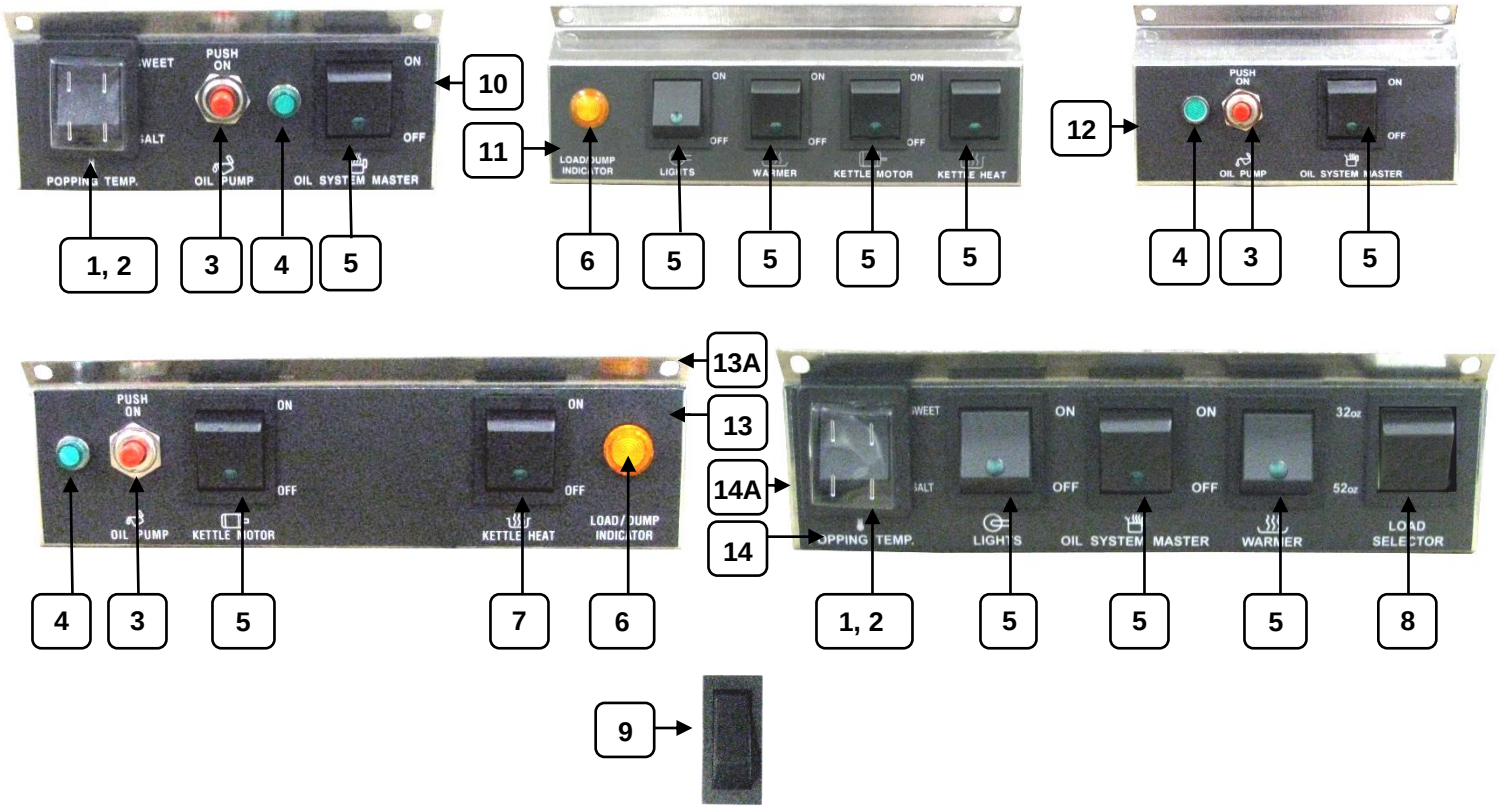

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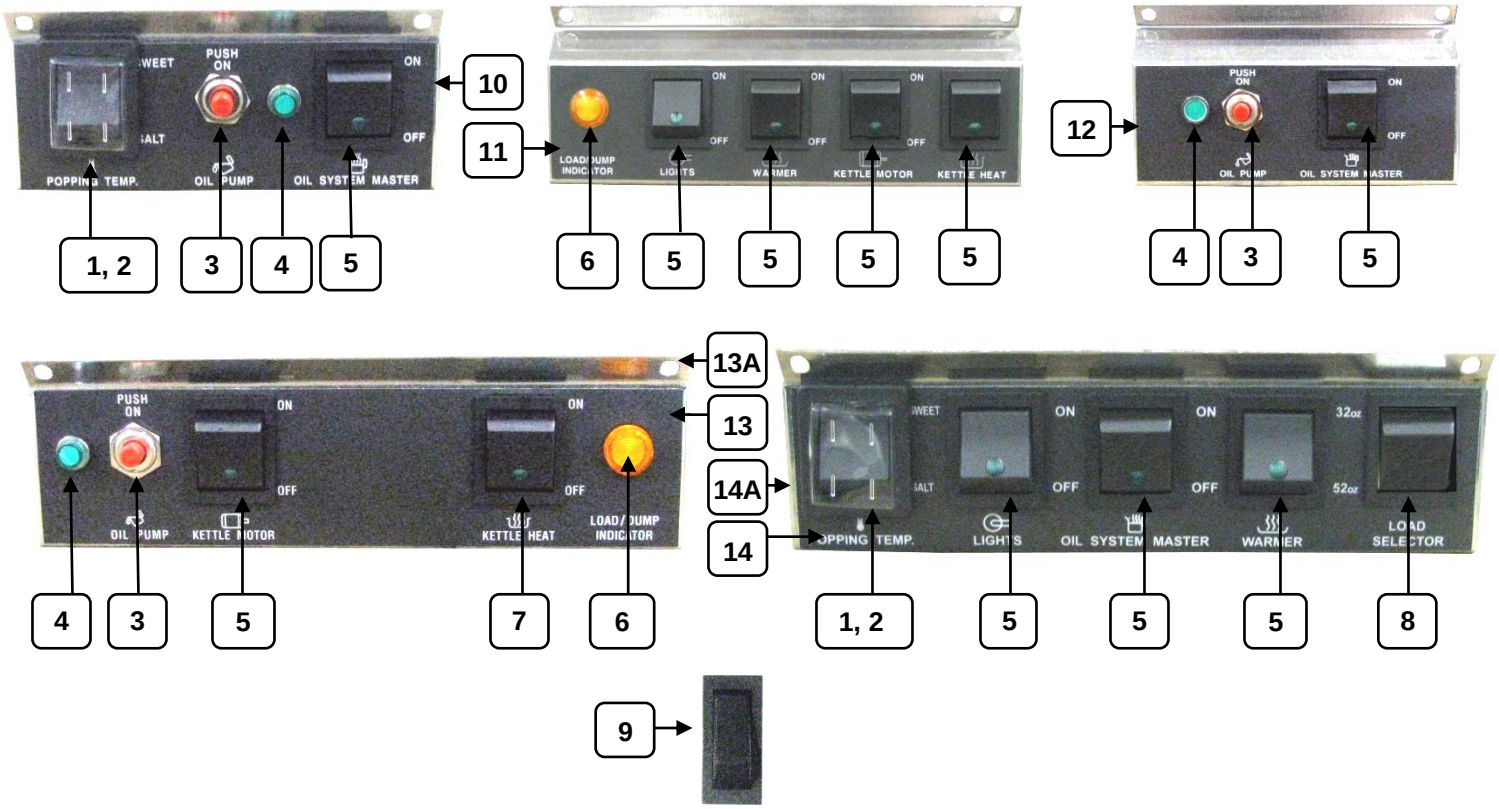

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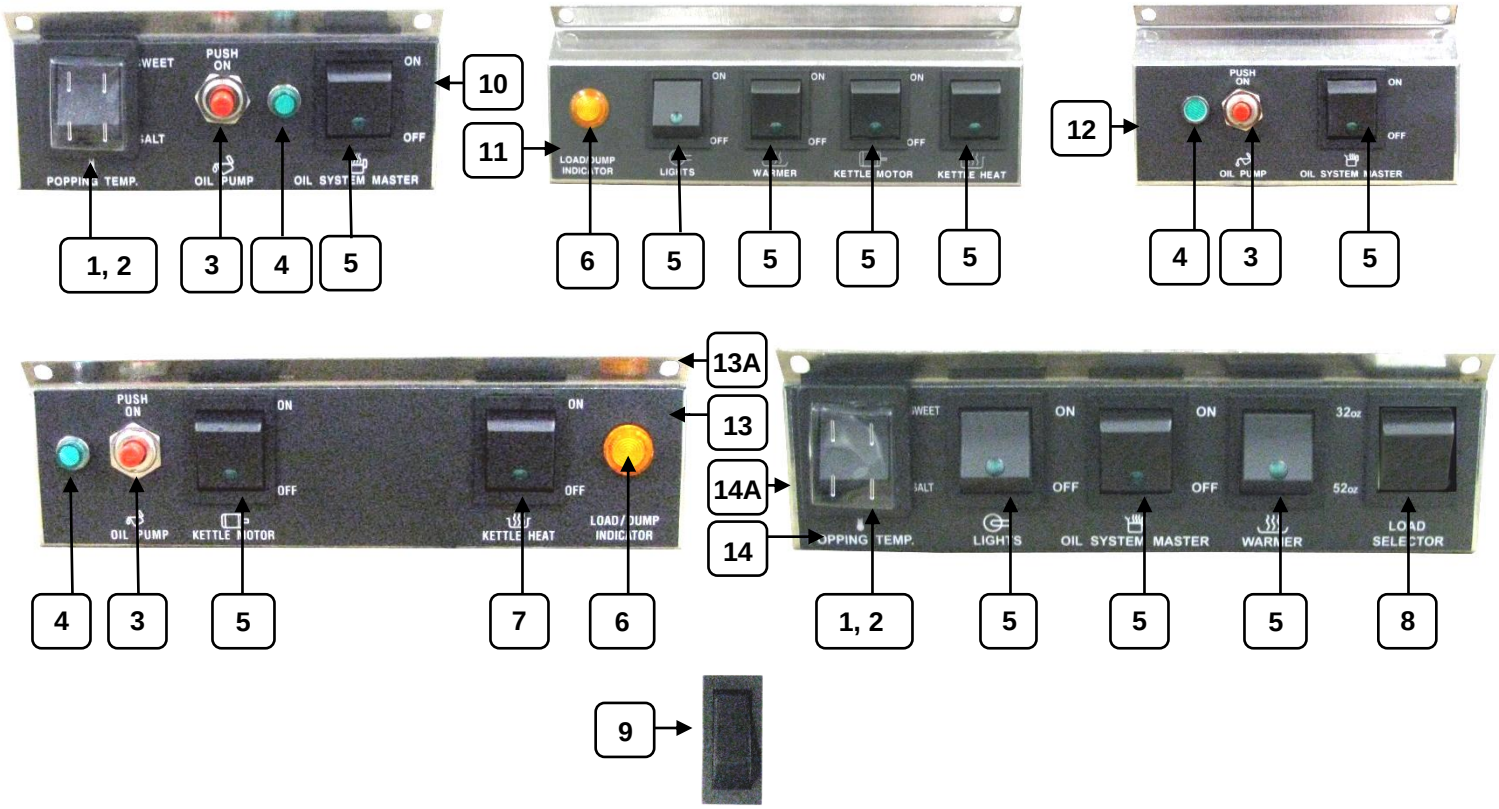
7	82675	On/On Rocker Switch - Pass-thru models only**
8	39410	3 Position Rocker Switch - Flexi-Pop models only
9	55050	Switch, Rocker SPDT * - Salt/Sweet only
10	48635	2 ROCKER+OIL BUTTON LABEL
11	48542	ROCKER SWITCH LABEL, 5 PN
12	48496	ROCKER & BUTTON OIL LABEL
13	48921	ROCKER SWITCH LABEL
13A	48919	ROCKER SWITCH BOX
14	48918	ROCKER SWITCH LABEL
14A	48916	ROCKER SWITCH BOX

***Used only in models with a 48" cabinet and both Flexi and Salt-Sweet Options**

**** Pass-thru only. For standard heat switch, see item # 5.**

Parts – Switches and Lights



Item	Part No.	Description
1	55440	Salt / Sweet Switch
2	48786	Switch Cover - for Salt / Sweet Switch only
3	41031	Oil Momentary
4	48660	Green Pilot Light
	48660EX	Green Pilot Light (Export)
5	42798	Lighted Rocker Switch
6	55039	Load/Dump Pilot Light - Amber
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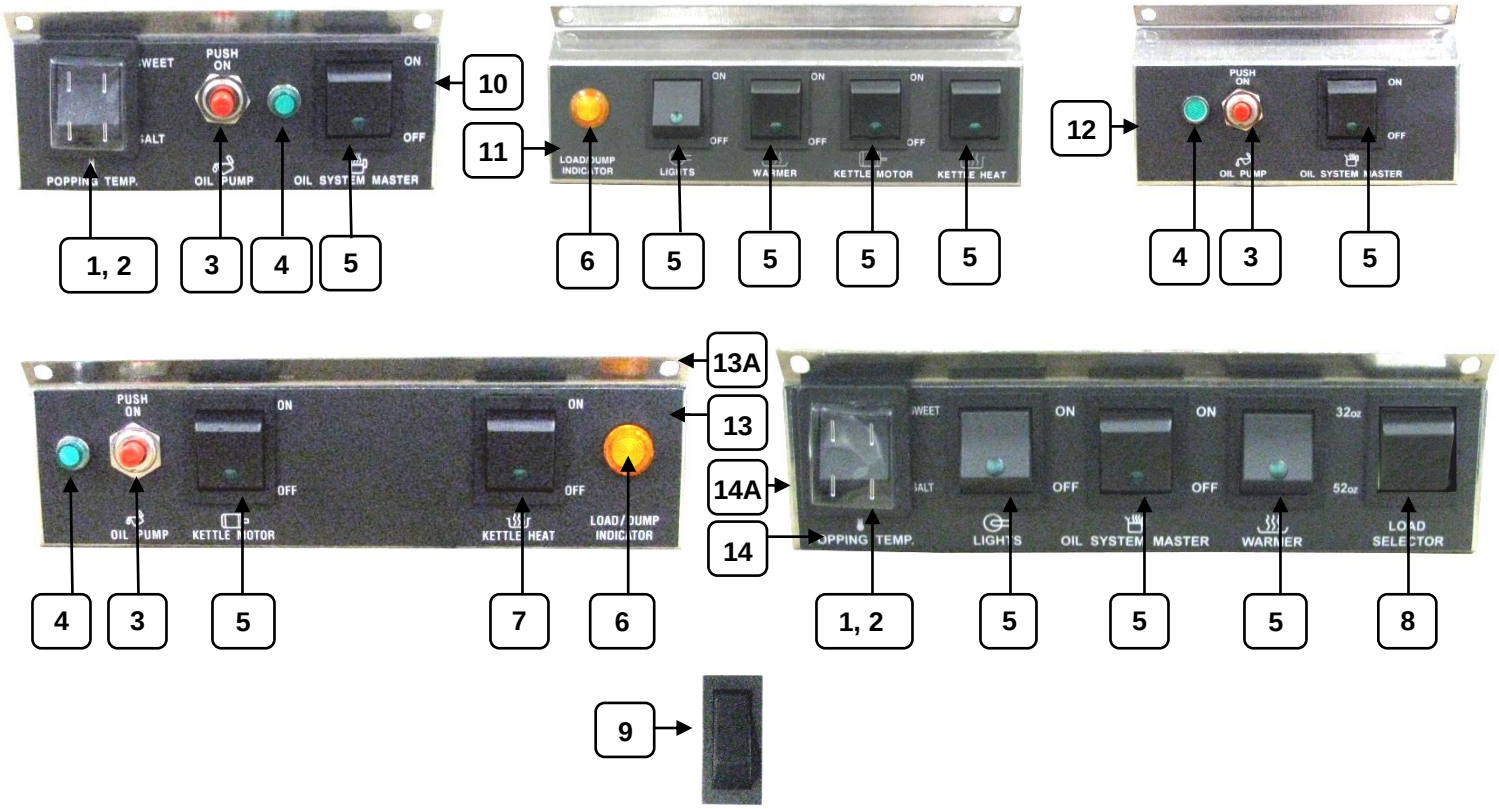
Parts – Switches and Lights



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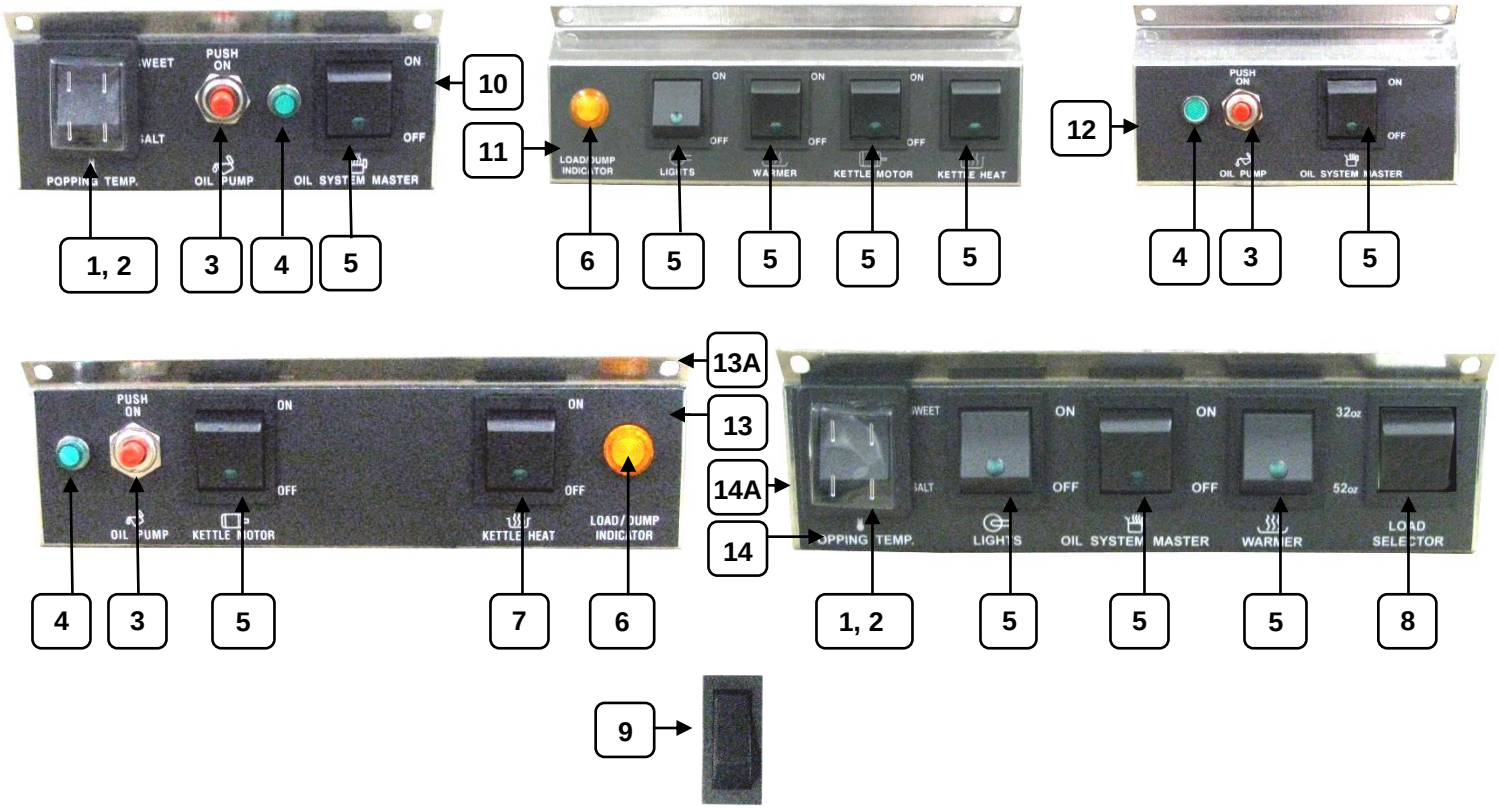
Parts – Switches and Lights



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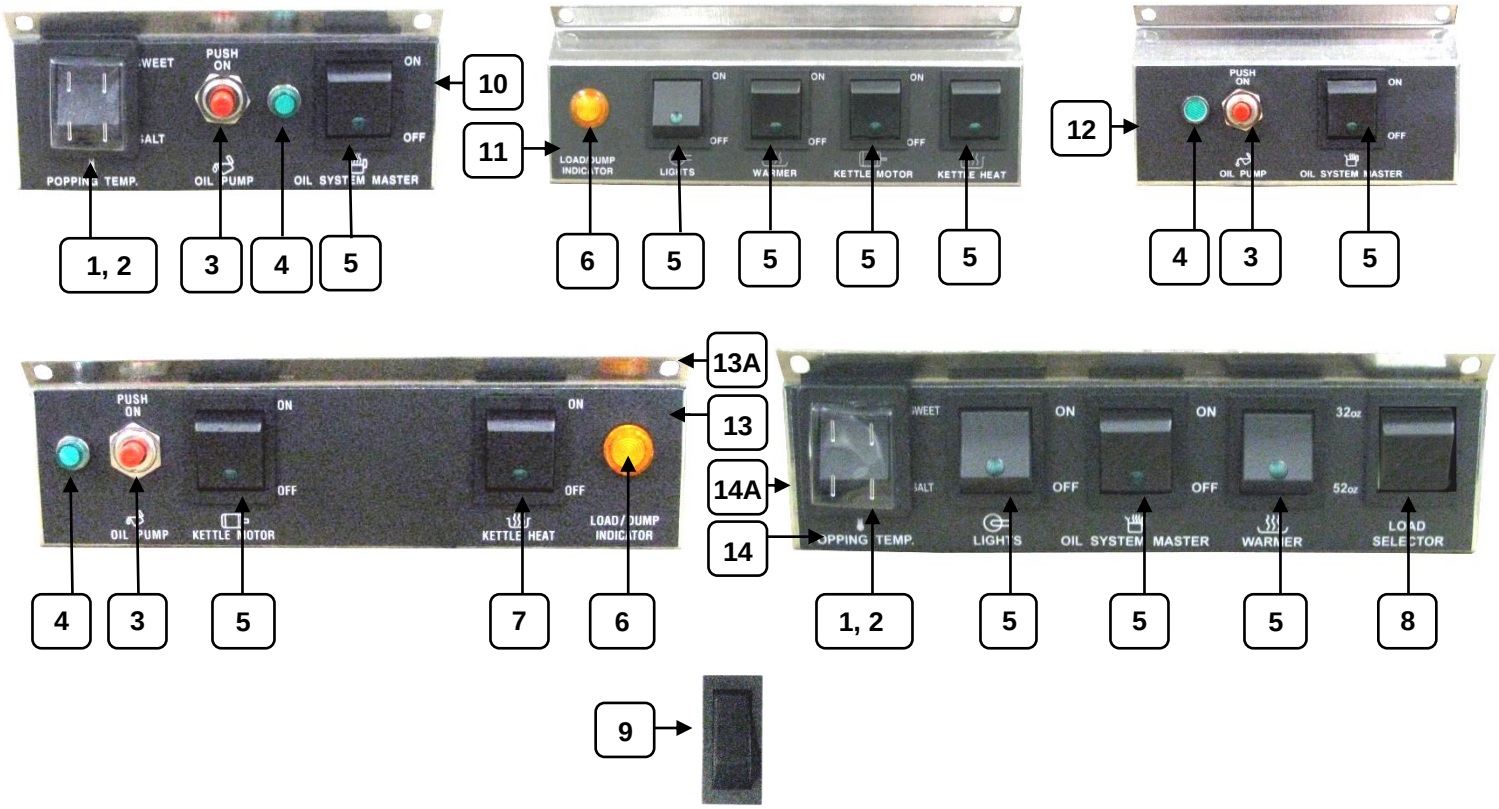
Parts – Switches and Lights



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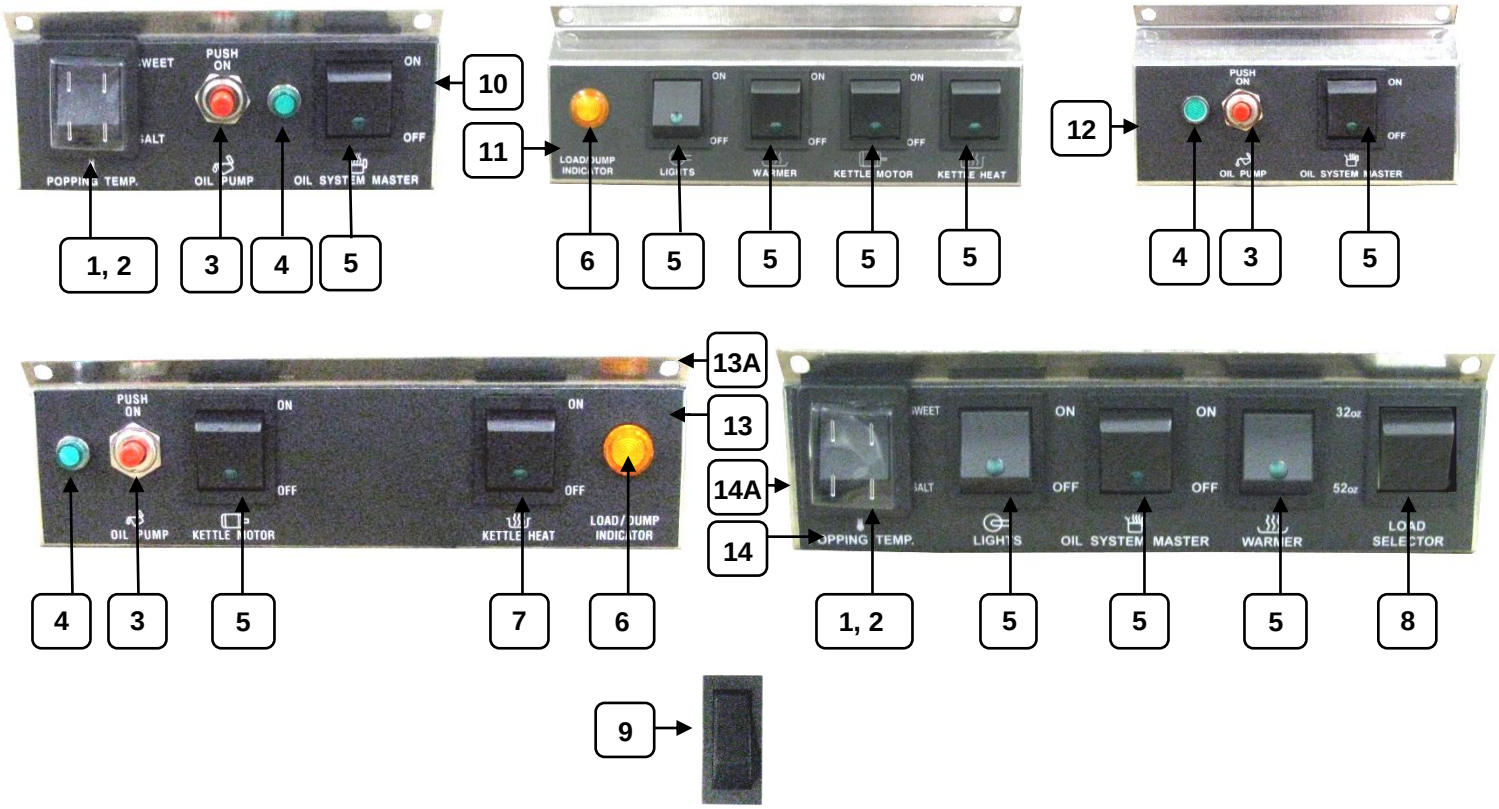
Parts – Switches and Lights



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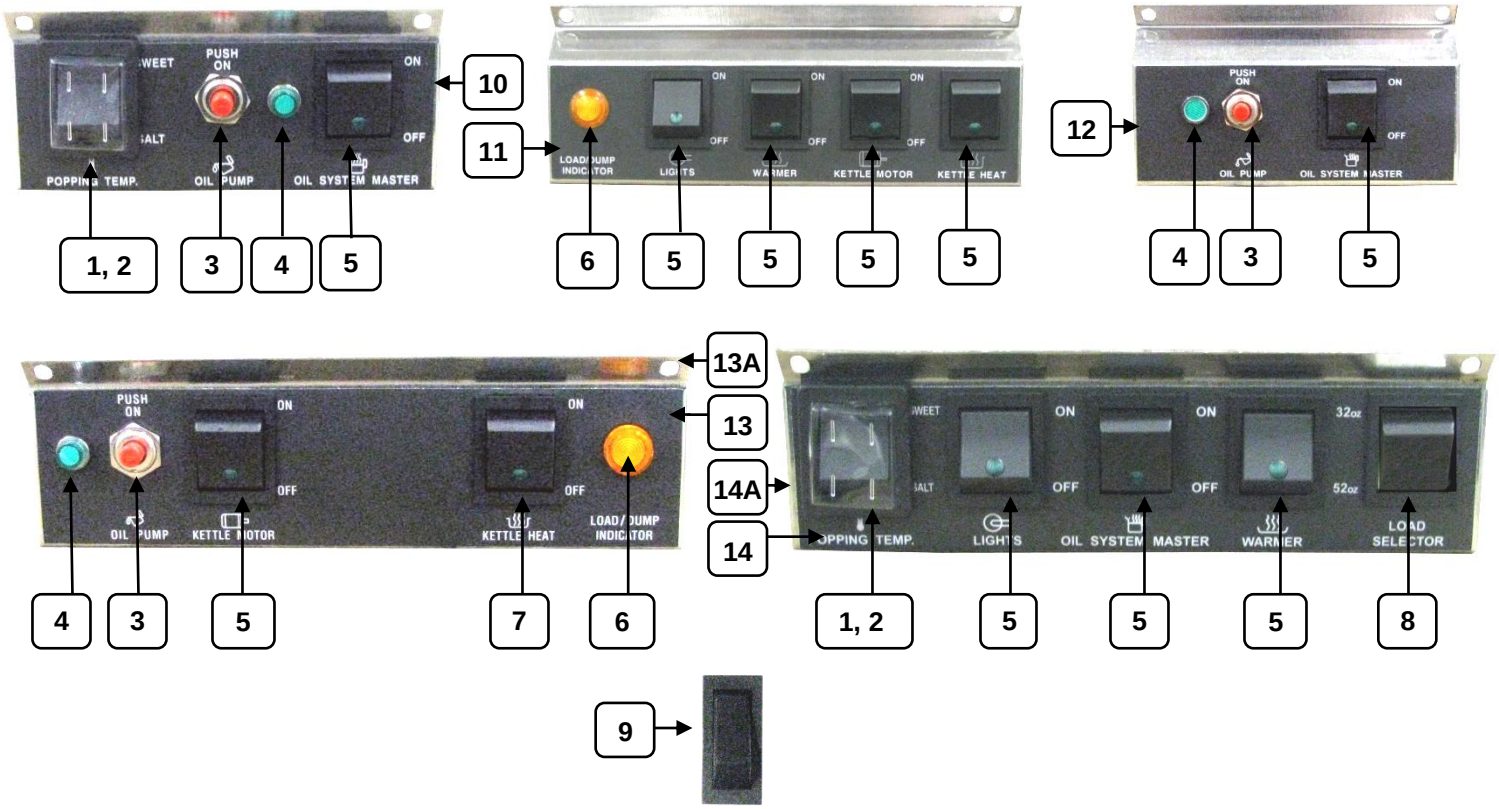
Parts – Switches and Lights



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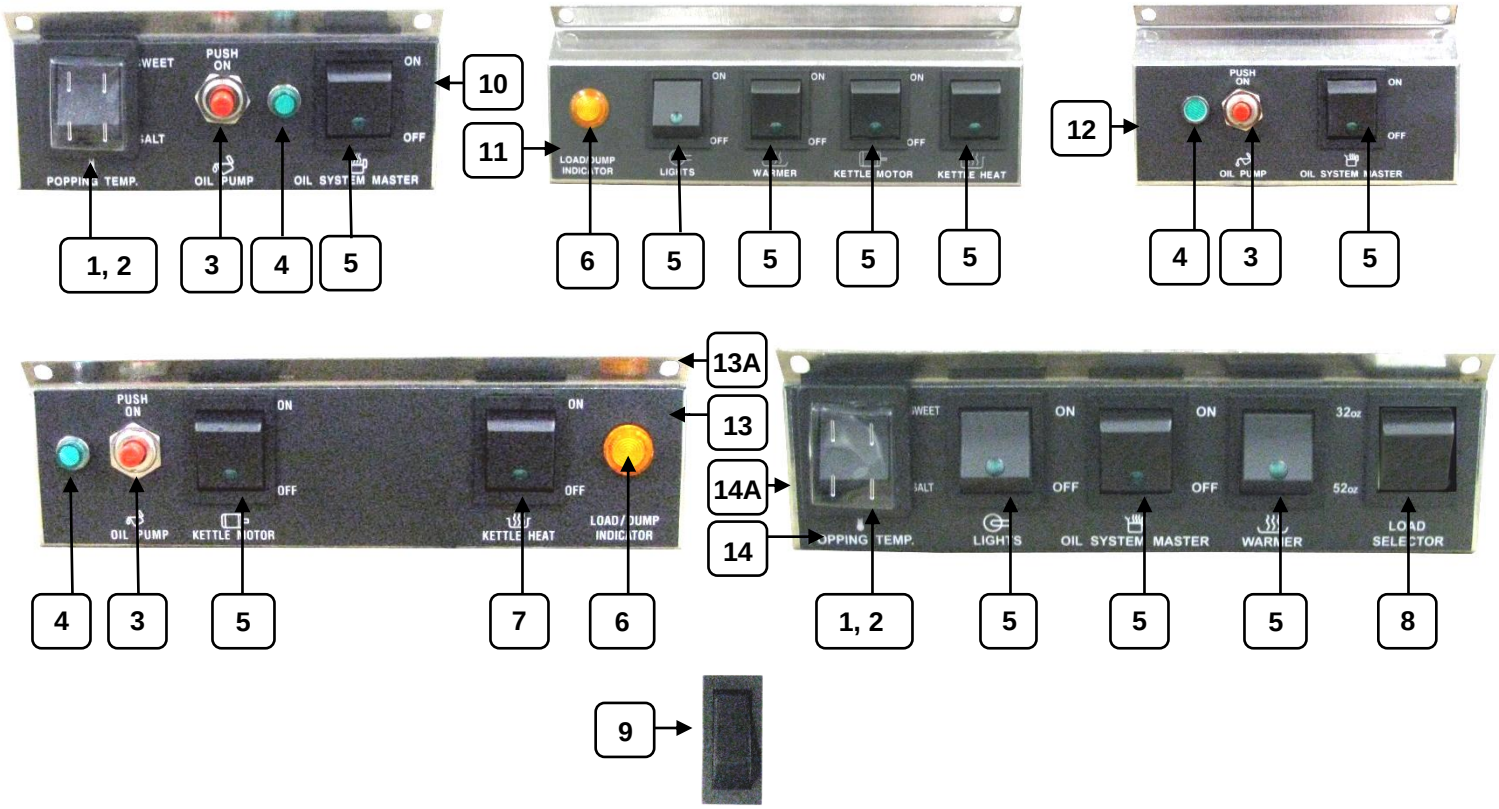

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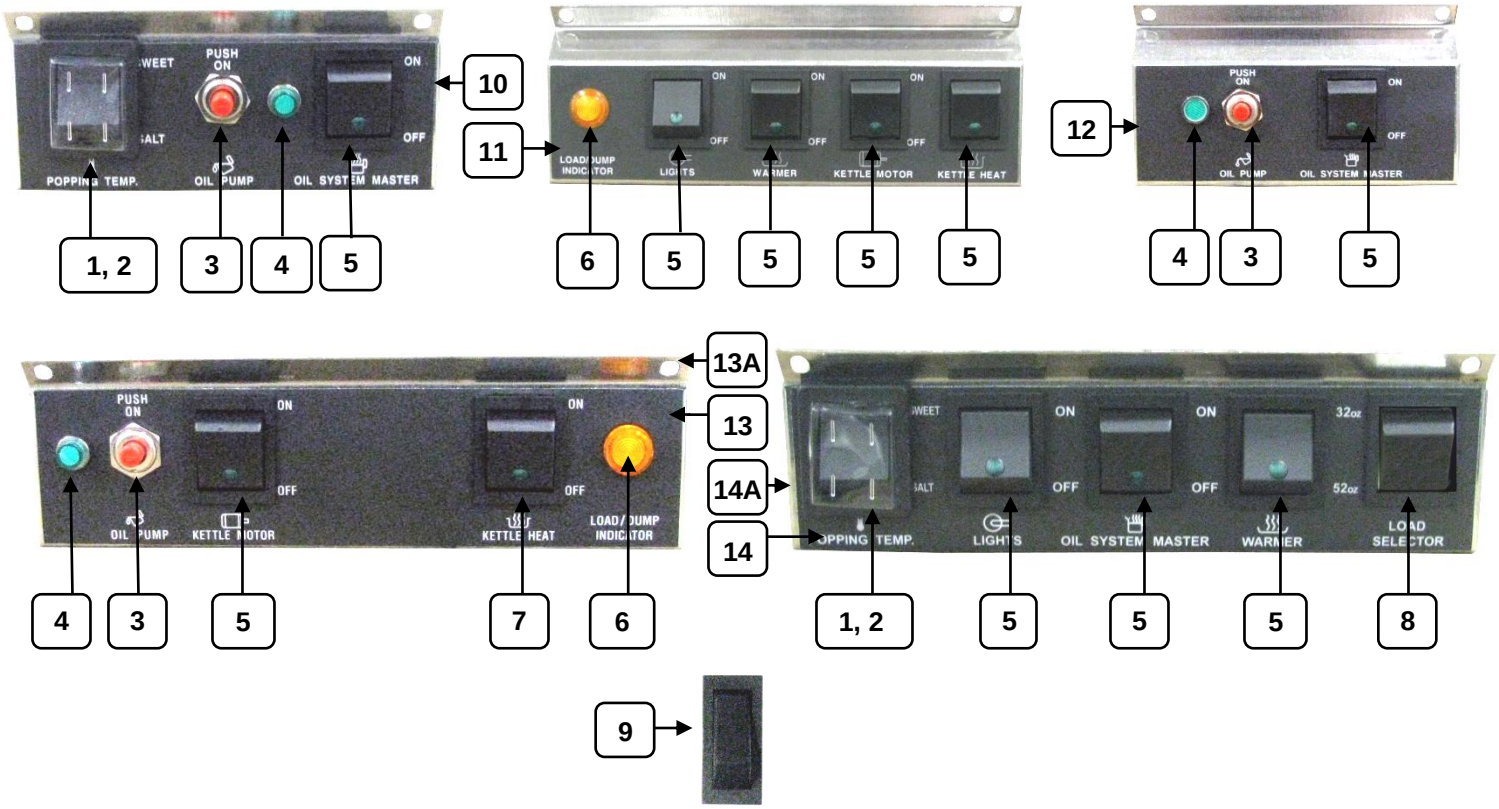

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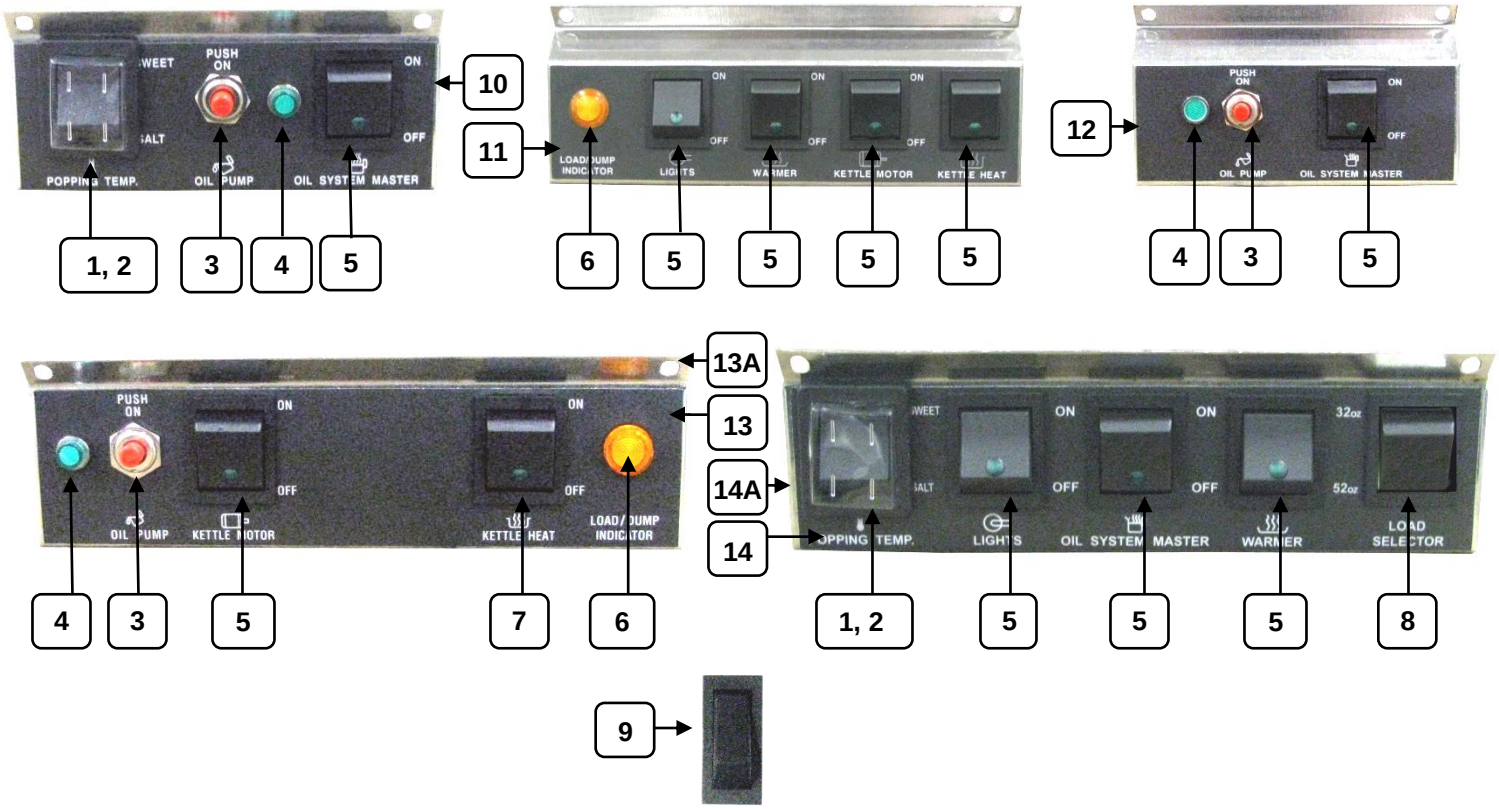

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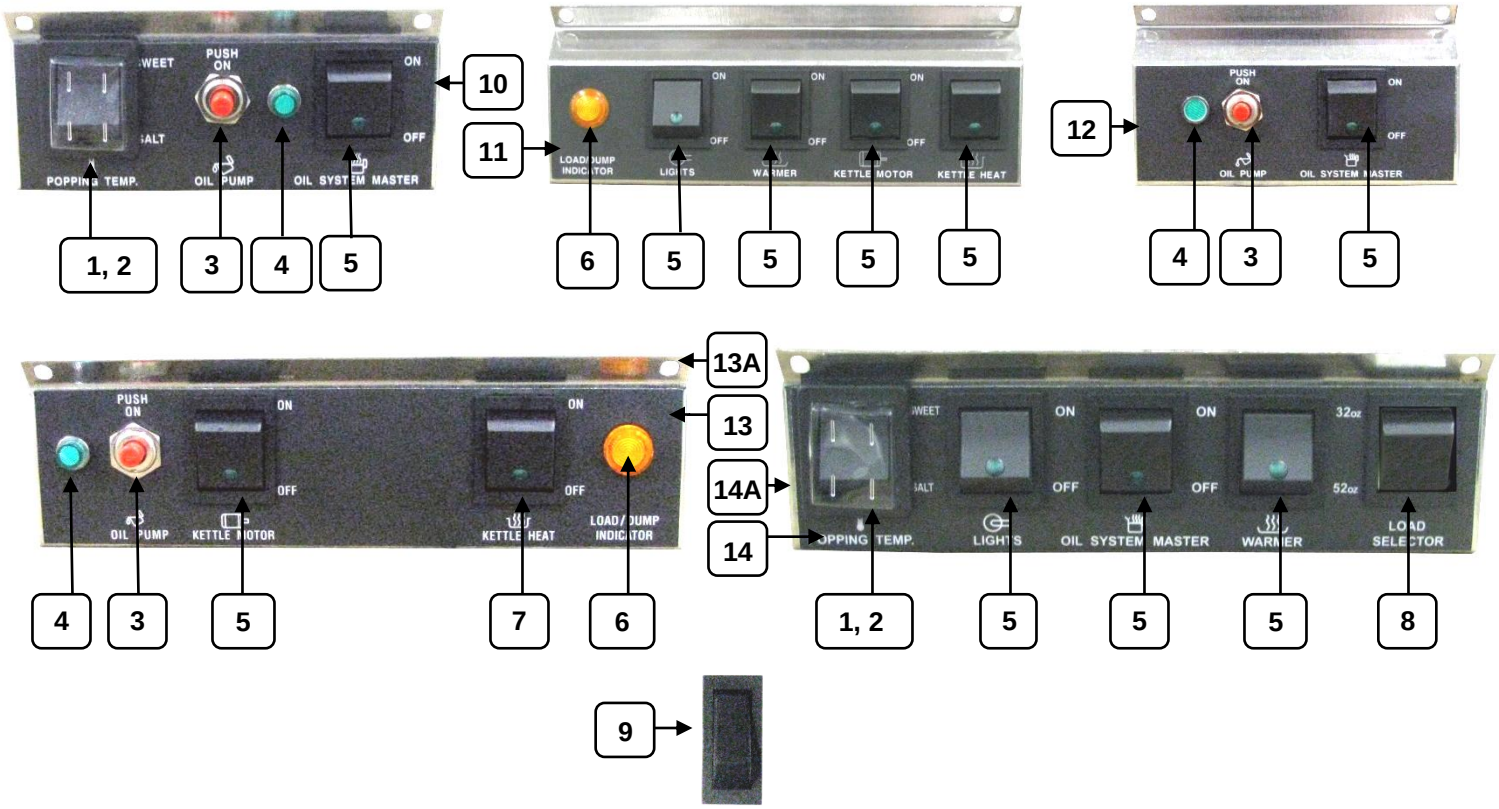
Parts – Switches and Lights



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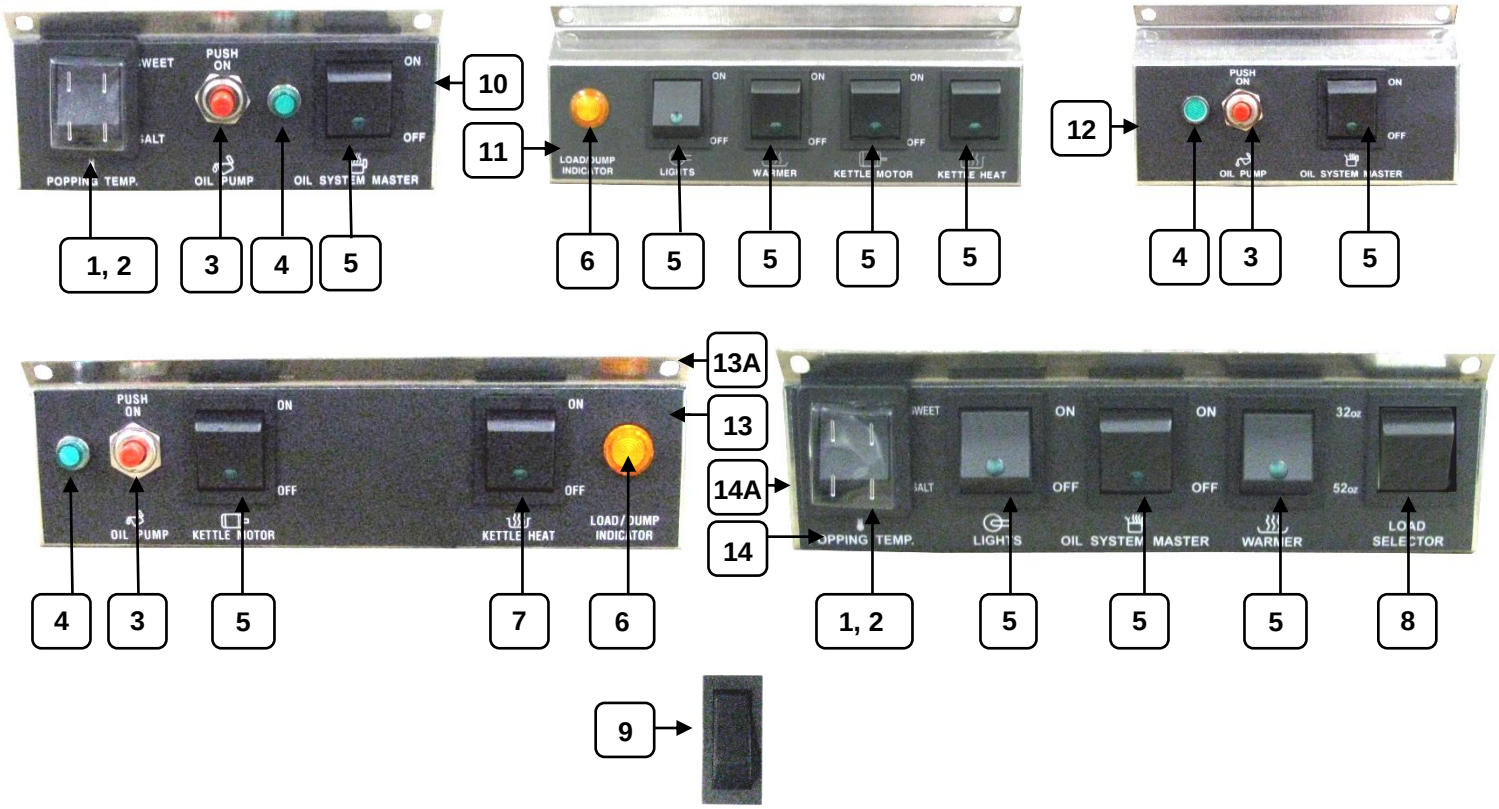

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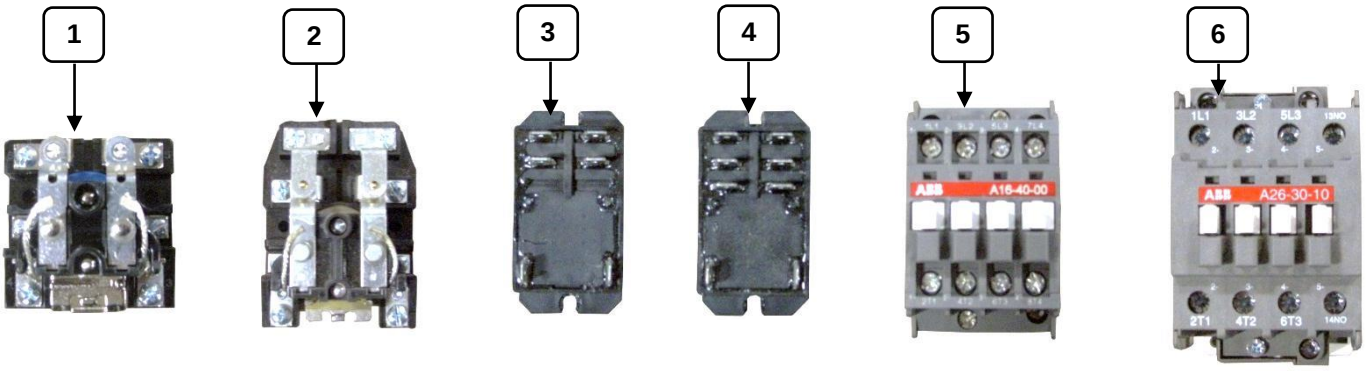
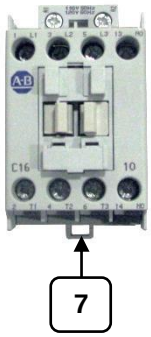
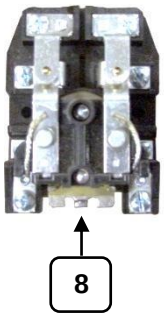
Parts – Relays

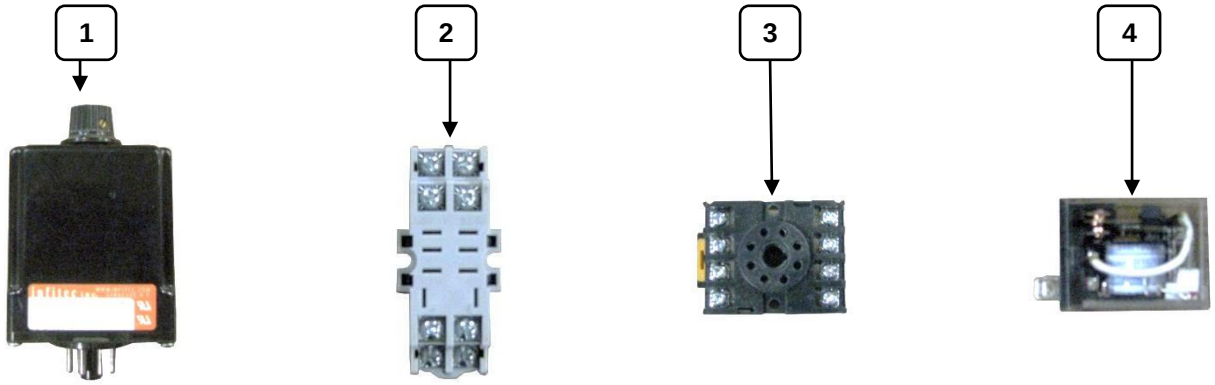




Item	Part No.	Description
1	55219	Relay/30A/DPST/120V Coil/Domestic
	55219EX	Relay/30A/DPST/240V Coil/Export
2	46081	Relay/30A/DPDT/120V Coil/Domestic Flexi-Pop
3	48590	Relay/30A/DPST-NO/120V Coil/4 Terminals/Domestic
	48590EX	Relay/30A/DPST-NO/120V Coil/4 Terminals/Export
4	48645	Relay/30A/DPDT/120V Coil/6 Terminals/Domestic
	48645EX	Relay/30A/DPDT/120V Coil/6 Terminals/Export
5	89082	Contactor IEC/220V Coil/Export
6	48912	Contactor IEC/40A/120V Coil/Domestic
7	48945	Contactor IEC/32A/120V Coil/Domestic
8	89858	Relay/30A/DPDT/240V Coil/Export

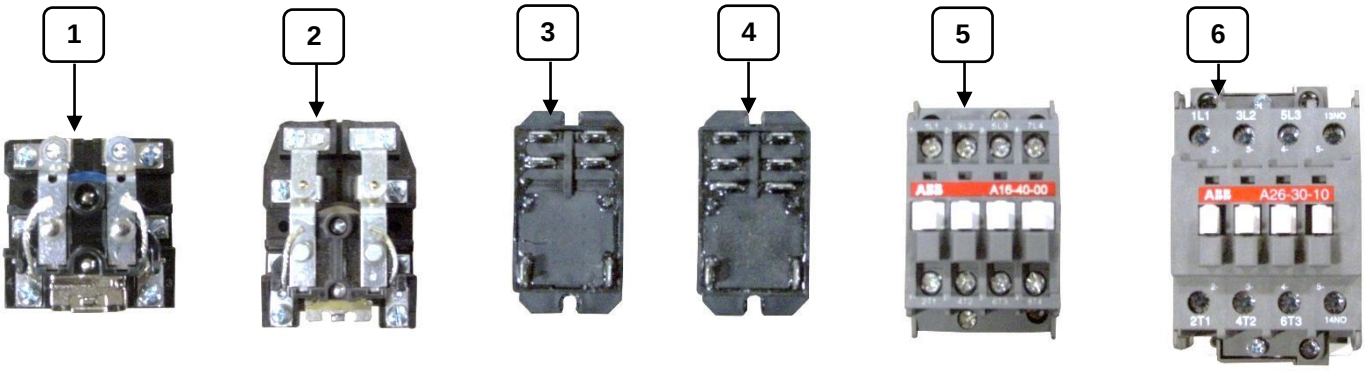


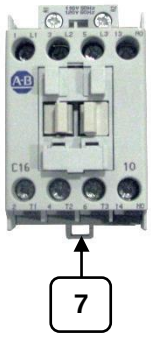
Ventilation Control Components – “V” Models Only



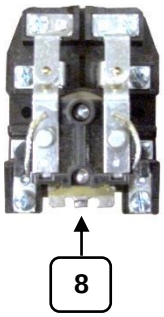
Item	Part No.	Description
1	55157	Timer
2	89085	Relay Socket
3	79141	8 Pin Timer Socket
4	55036	Relay

Parts – Relays





Item	Part No.	Description
1	55219	Relay/30A/DPST/120V Coil/Domestic
	55219EX	Relay/30A/DPST/240V Coil/Export
2	46081	Relay/30A/DPDT/120V Coil/Domestic Flexi-Pop
3	48590	Relay/30A/DPST-NO/120V Coil/4 Terminals/Domestic
	48590EX	Relay/30A/DPST-NO/120V Coil/4 Terminals/Export
4	48645	Relay/30A/DPDT/120V Coil/6 Terminals/Domestic
	48645EX	Relay/30A/DPDT/120V Coil/6 Terminals/Export
5	89082	Contactor IEC/220V Coil/Export
6	48912	Contactor IEC/40A/120V Coil/Domestic
7	48945	Contactor IEC/32A/120V Coil/Domestic
8	89858	Relay/30A/DPDT/240V Coil/Export



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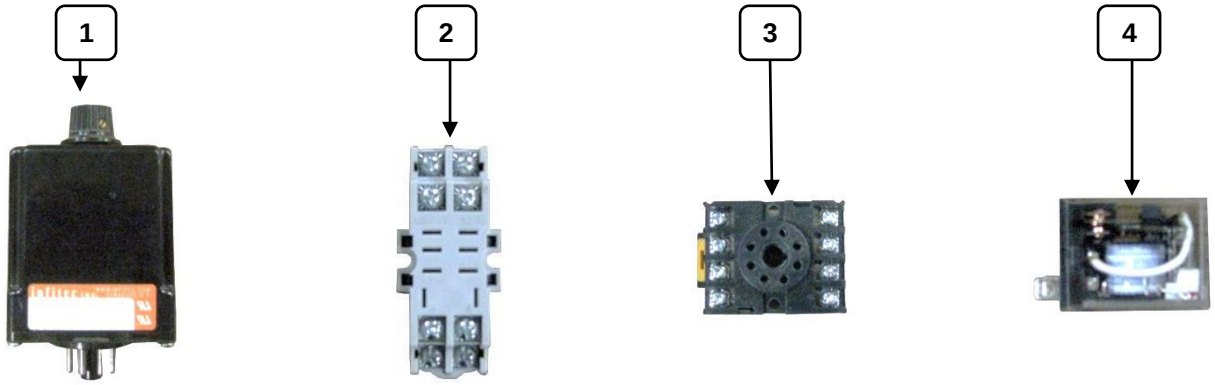
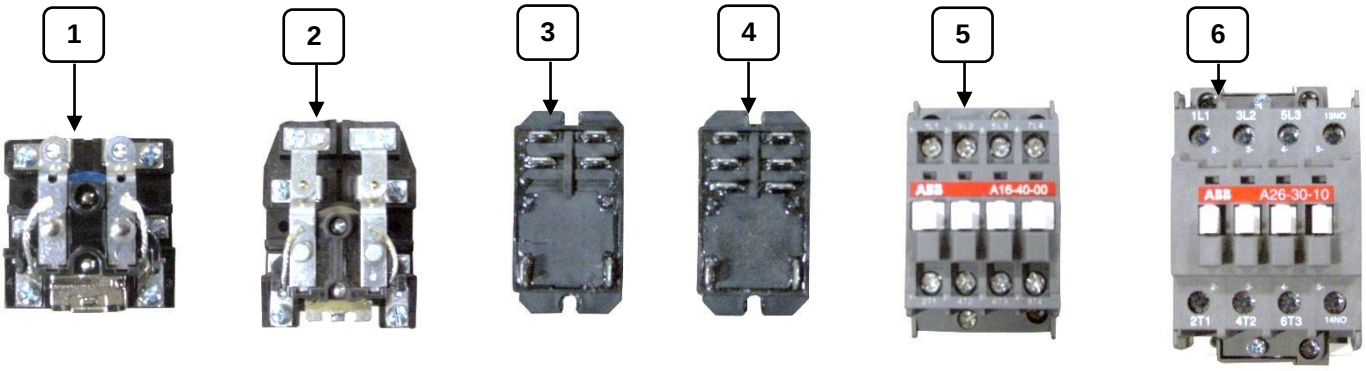
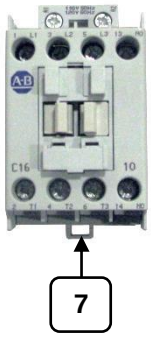


Item	Part No.	Description
1	55157	Timer
2	89085	Relay Socket
3	79141	8 Pin Timer Socket
4	55036	Relay

Parts – Relays





Item	Part No.	Description
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2	46081	Relay/30A/DPDT/120V Coil/Domestic Flexi-Pop
3	48590	Relay/30A/DPST-NO/120V Coil/4 Terminals/Domestic
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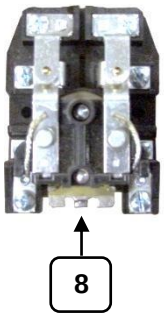

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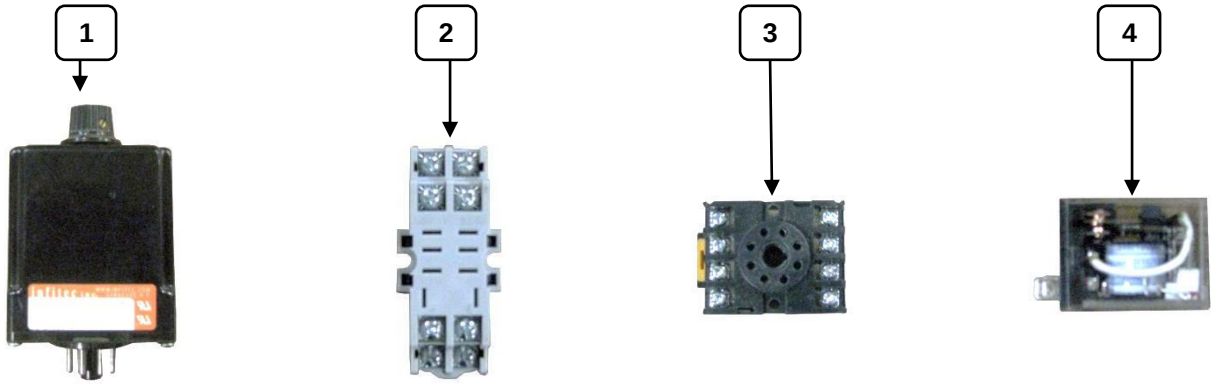
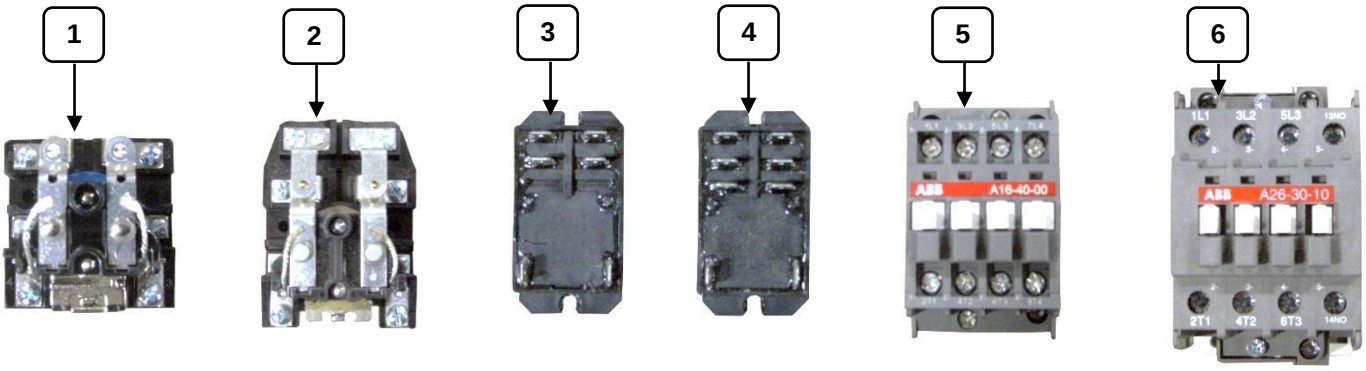
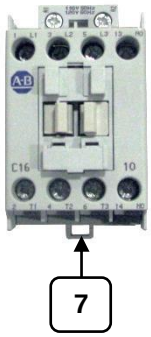


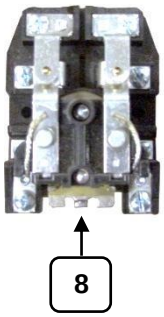
Item	Part No.	Description
1	55157	Timer
2	89085	Relay Socket
3	79141	8 Pin Timer Socket
4	55036	Relay

Parts – Relays

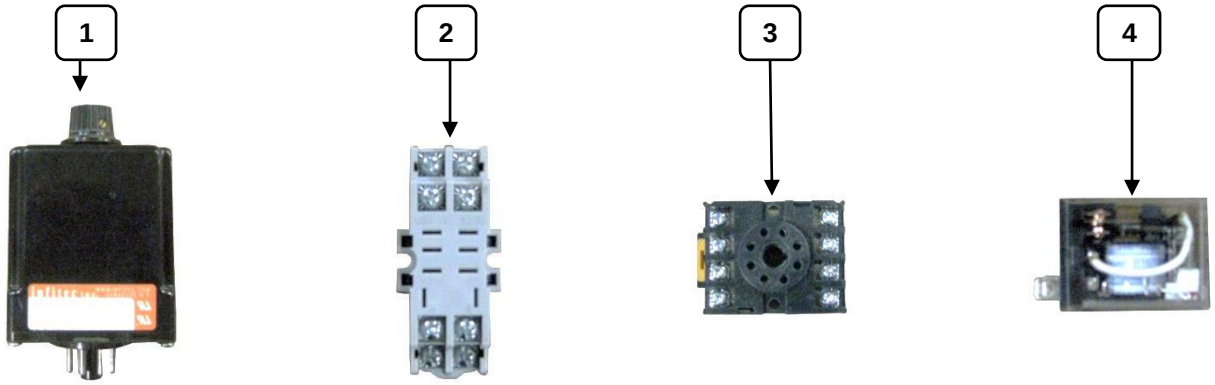




Item	Part No.	Description
1	55219	Relay/30A/DPST/120V Coil/Domestic
	55219EX	Relay/30A/DPST/240V Coil/Export
2	46081	Relay/30A/DPDT/120V Coil/Domestic Flexi-Pop
3	48590	Relay/30A/DPST-NO/120V Coil/4 Terminals/Domestic
	48590EX	Relay/30A/DPST-NO/120V Coil/4 Terminals/Export
4	48645	Relay/30A/DPDT/120V Coil/6 Terminals/Domestic
	48645EX	Relay/30A/DPDT/120V Coil/6 Terminals/Export
5	89082	Contactor IEC/220V Coil/Export
6	48912	Contactor IEC/40A/120V Coil/Domestic
7	48945	Contactor IEC/32A/120V Coil/Domestic
8	89858	Relay/30A/DPDT/240V Coil/Export

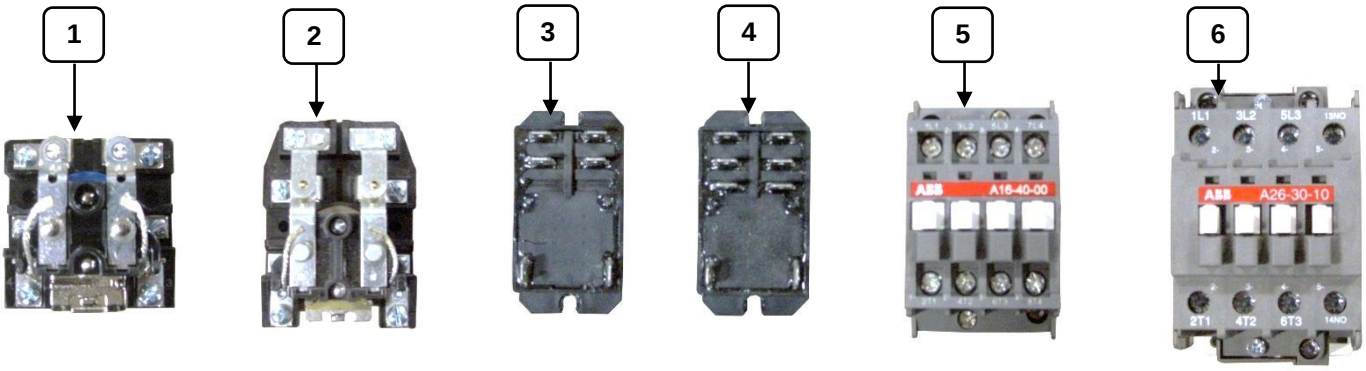


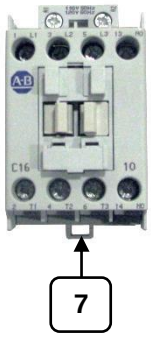
Ventilation Control Components – “V” Models Only



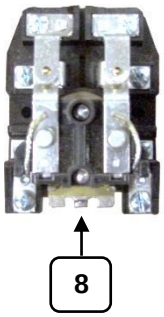
Item	Part No.	Description
1	55157	Timer
2	89085	Relay Socket
3	79141	8 Pin Timer Socket
4	55036	Relay

Parts – Relays

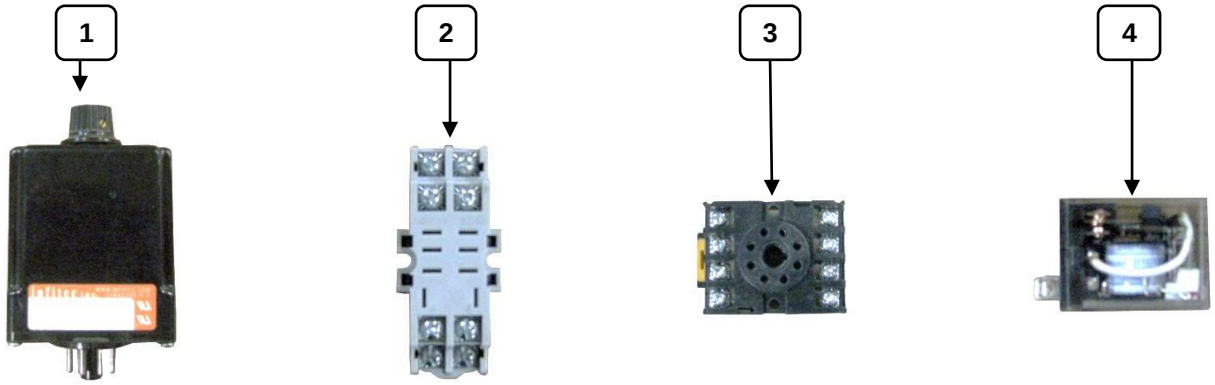




Item	Part No.	Description
1	55219	Relay/30A/DPST/120V Coil/Domestic
	55219EX	Relay/30A/DPST/240V Coil/Export
2	46081	Relay/30A/DPDT/120V Coil/Domestic Flexi-Pop
3	48590	Relay/30A/DPST-NO/120V Coil/4 Terminals/Domestic
	48590EX	Relay/30A/DPST-NO/120V Coil/4 Terminals/Export
4	48645	Relay/30A/DPDT/120V Coil/6 Terminals/Domestic
	48645EX	Relay/30A/DPDT/120V Coil/6 Terminals/Export
5	89082	Contactor IEC/220V Coil/Export
6	48912	Contactor IEC/40A/120V Coil/Domestic
7	48945	Contactor IEC/32A/120V Coil/Domestic
8	89858	Relay/30A/DPDT/240V Coil/Export

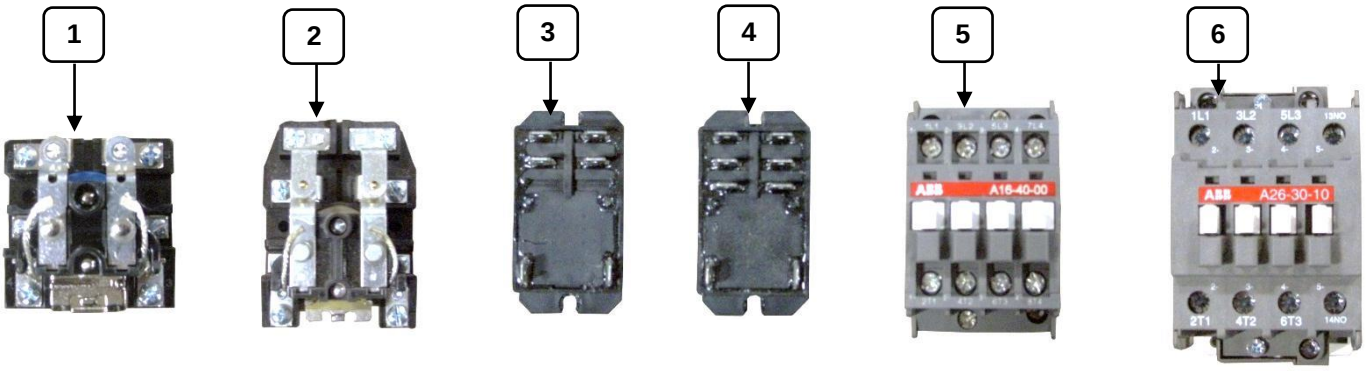


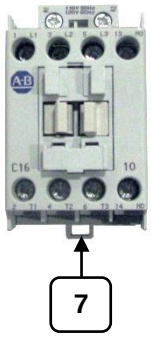
Ventilation Control Components – “V” Models Only



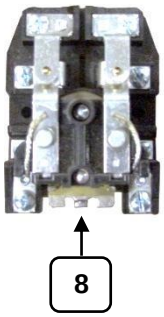
Item	Part No.	Description
1	55157	Timer
2	89085	Relay Socket
3	79141	8 Pin Timer Socket
4	55036	Relay

Parts – Relays

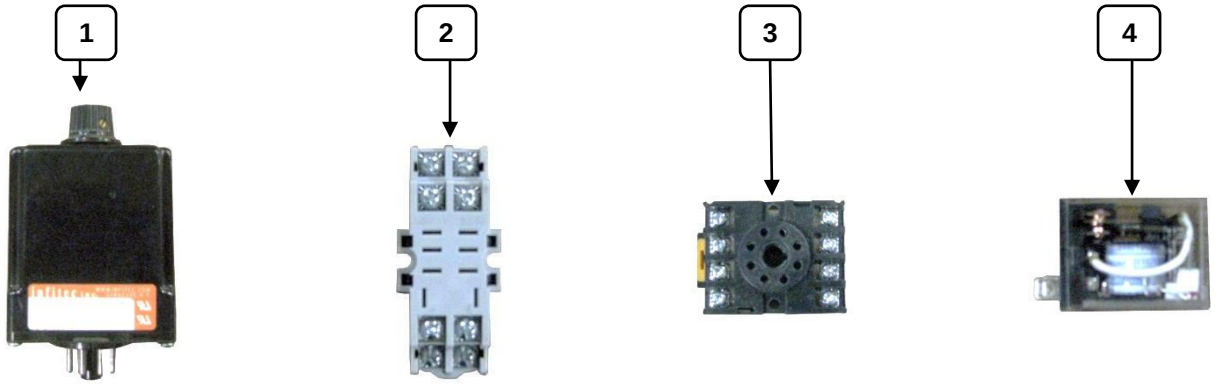




Item	Part No.	Description
1	55219	Relay/30A/DPST/120V Coil/Domestic
	55219EX	Relay/30A/DPST/240V Coil/Export
2	46081	Relay/30A/DPDT/120V Coil/Domestic Flexi-Pop
3	48590	Relay/30A/DPST-NO/120V Coil/4 Terminals/Domestic
	48590EX	Relay/30A/DPST-NO/120V Coil/4 Terminals/Export
4	48645	Relay/30A/DPDT/120V Coil/6 Terminals/Domestic
	48645EX	Relay/30A/DPDT/120V Coil/6 Terminals/Export
5	89082	Contactor IEC/220V Coil/Export
6	48912	Contactor IEC/40A/120V Coil/Domestic
7	48945	Contactor IEC/32A/120V Coil/Domestic
8	89858	Relay/30A/DPDT/240V Coil/Export

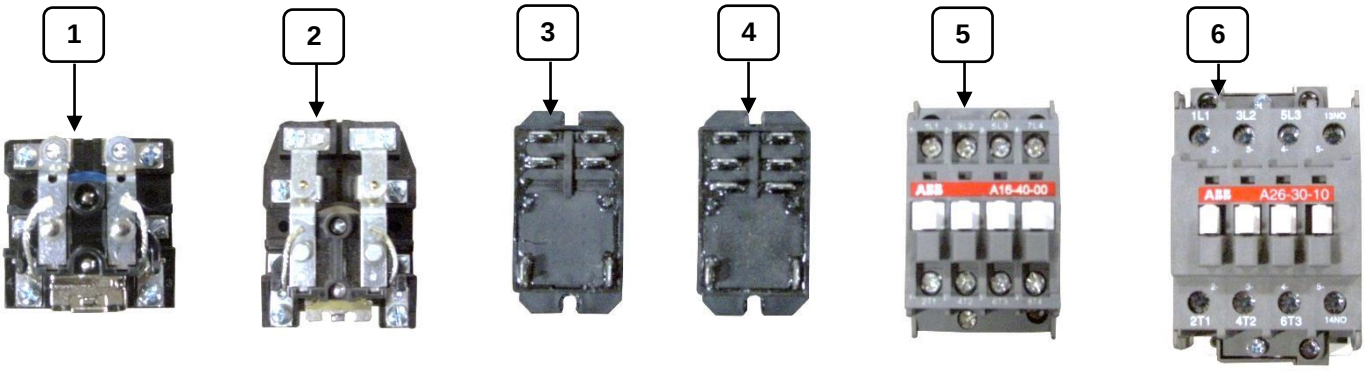


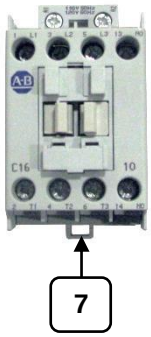
Ventilation Control Components – “V” Models Only



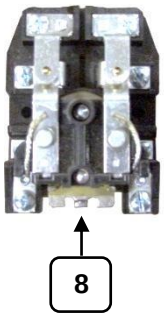
Item	Part No.	Description
1	55157	Timer
2	89085	Relay Socket
3	79141	8 Pin Timer Socket
4	55036	Relay

Parts – Relays

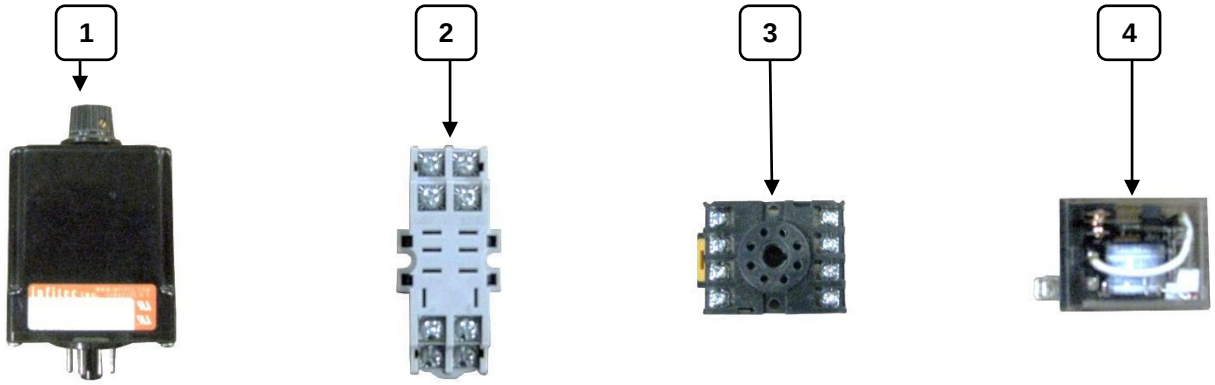




Item	Part No.	Description
1	55219	Relay/30A/DPST/120V Coil/Domestic
	55219EX	Relay/30A/DPST/240V Coil/Export
2	46081	Relay/30A/DPDT/120V Coil/Domestic Flexi-Pop
3	48590	Relay/30A/DPST-NO/120V Coil/4 Terminals/Domestic
	48590EX	Relay/30A/DPST-NO/120V Coil/4 Terminals/Export
4	48645	Relay/30A/DPDT/120V Coil/6 Terminals/Domestic
	48645EX	Relay/30A/DPDT/120V Coil/6 Terminals/Export
5	89082	Contactor IEC/220V Coil/Export
6	48912	Contactor IEC/40A/120V Coil/Domestic
7	48945	Contactor IEC/32A/120V Coil/Domestic
8	89858	Relay/30A/DPDT/240V Coil/Export

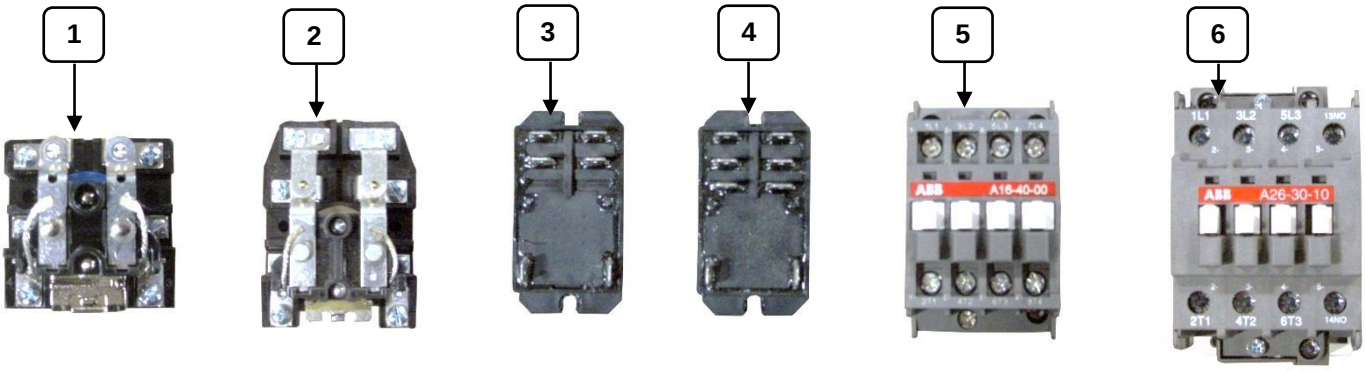


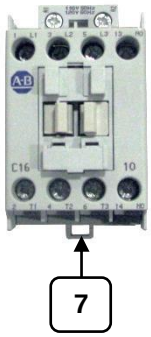
Ventilation Control Components – “V” Models Only



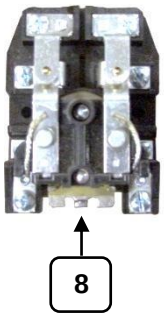
Item	Part No.	Description
1	55157	Timer
2	89085	Relay Socket
3	79141	8 Pin Timer Socket
4	55036	Relay

Parts – Relays

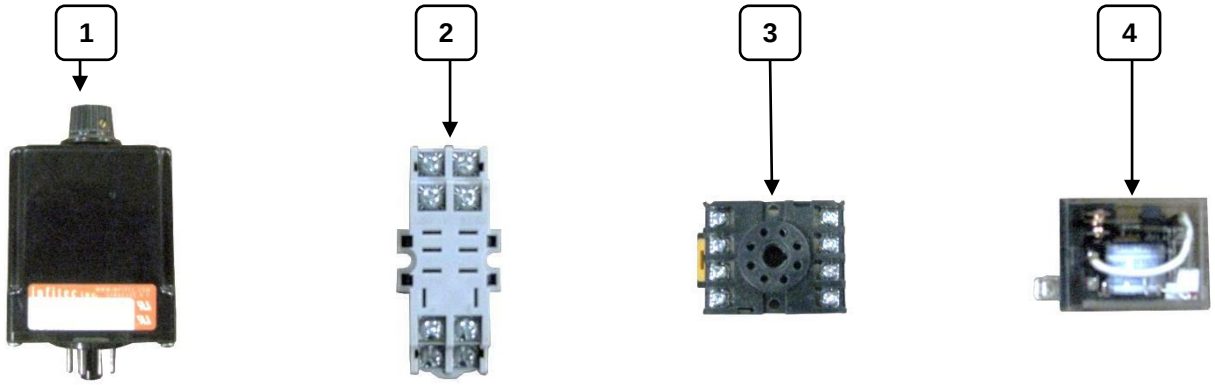




Item	Part No.	Description
1	55219	Relay/30A/DPST/120V Coil/Domestic
	55219EX	Relay/30A/DPST/240V Coil/Export
2	46081	Relay/30A/DPDT/120V Coil/Domestic Flexi-Pop
3	48590	Relay/30A/DPST-NO/120V Coil/4 Terminals/Domestic
	48590EX	Relay/30A/DPST-NO/120V Coil/4 Terminals/Export
4	48645	Relay/30A/DPDT/120V Coil/6 Terminals/Domestic
	48645EX	Relay/30A/DPDT/120V Coil/6 Terminals/Export
5	89082	Contactor IEC/220V Coil/Export
6	48912	Contactor IEC/40A/120V Coil/Domestic
7	48945	Contactor IEC/32A/120V Coil/Domestic
8	89858	Relay/30A/DPDT/240V Coil/Export

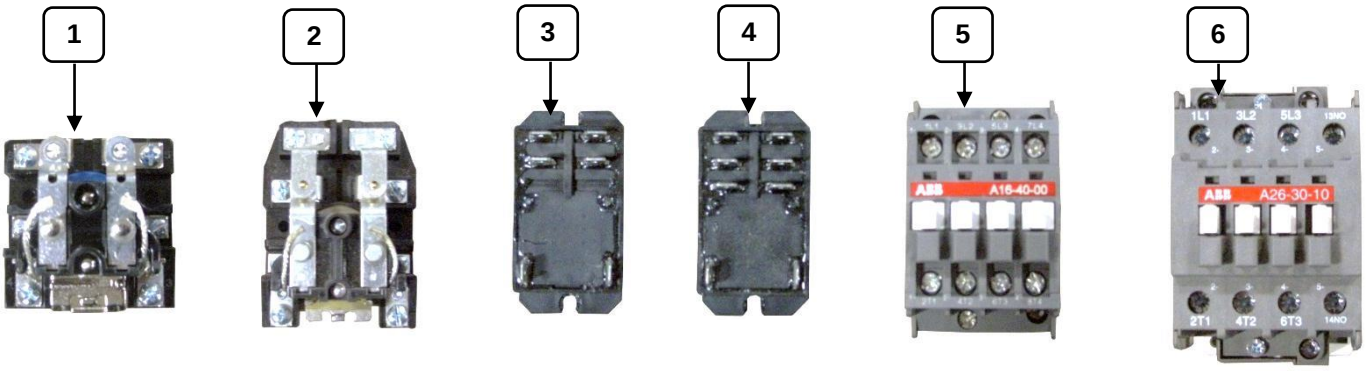


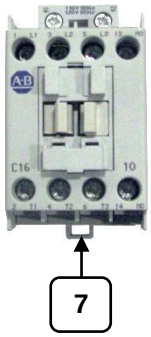
Ventilation Control Components – “V” Models Only



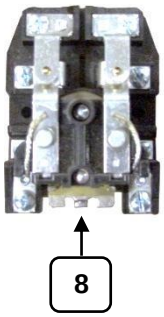
Item	Part No.	Description
1	55157	Timer
2	89085	Relay Socket
3	79141	8 Pin Timer Socket
4	55036	Relay

Parts – Relays

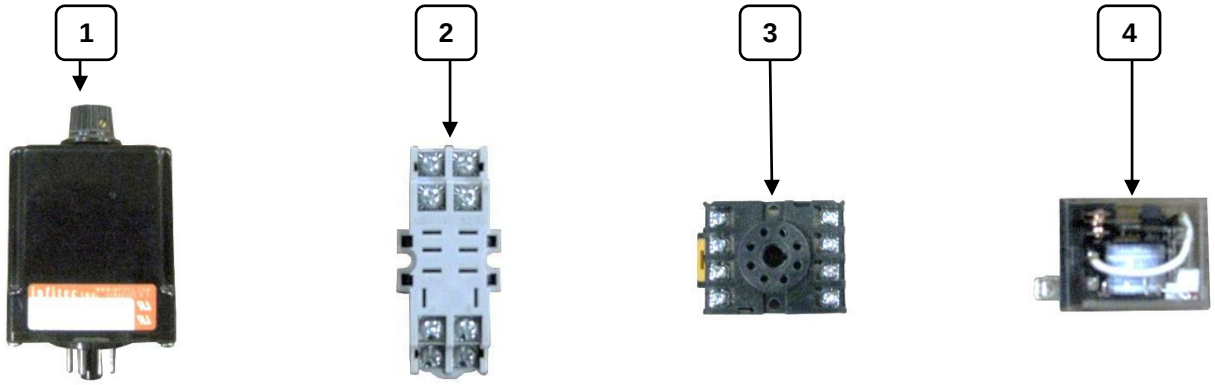




Item	Part No.	Description
1	55219	Relay/30A/DPST/120V Coil/Domestic
	55219EX	Relay/30A/DPST/240V Coil/Export
2	46081	Relay/30A/DPDT/120V Coil/Domestic Flexi-Pop
3	48590	Relay/30A/DPST-NO/120V Coil/4 Terminals/Domestic
	48590EX	Relay/30A/DPST-NO/120V Coil/4 Terminals/Export
4	48645	Relay/30A/DPDT/120V Coil/6 Terminals/Domestic
	48645EX	Relay/30A/DPDT/120V Coil/6 Terminals/Export
5	89082	Contactor IEC/220V Coil/Export
6	48912	Contactor IEC/40A/120V Coil/Domestic
7	48945	Contactor IEC/32A/120V Coil/Domestic
8	89858	Relay/30A/DPDT/240V Coil/Export

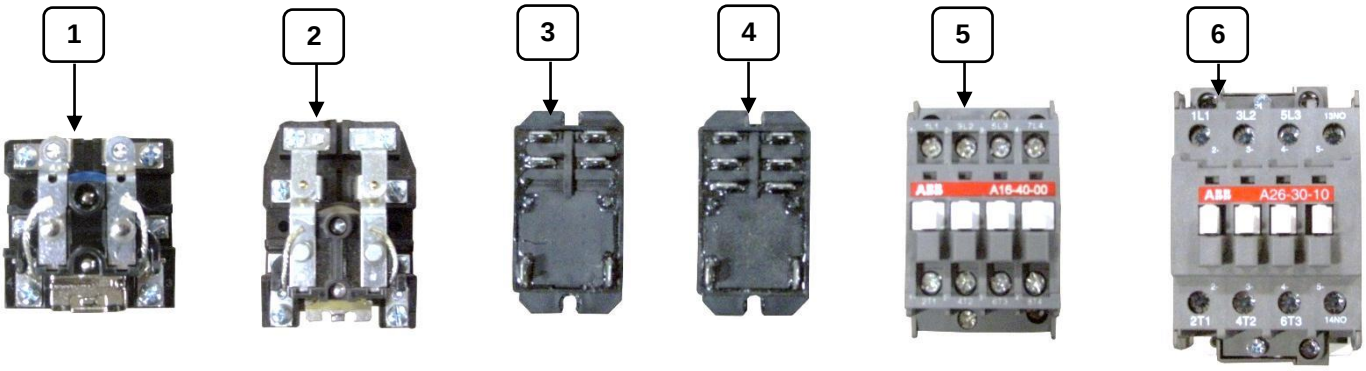


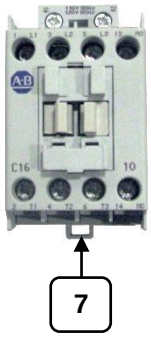
Ventilation Control Components – “V” Models Only



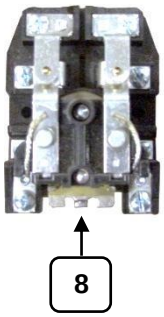
Item	Part No.	Description
1	55157	Timer
2	89085	Relay Socket
3	79141	8 Pin Timer Socket
4	55036	Relay

Parts – Relays

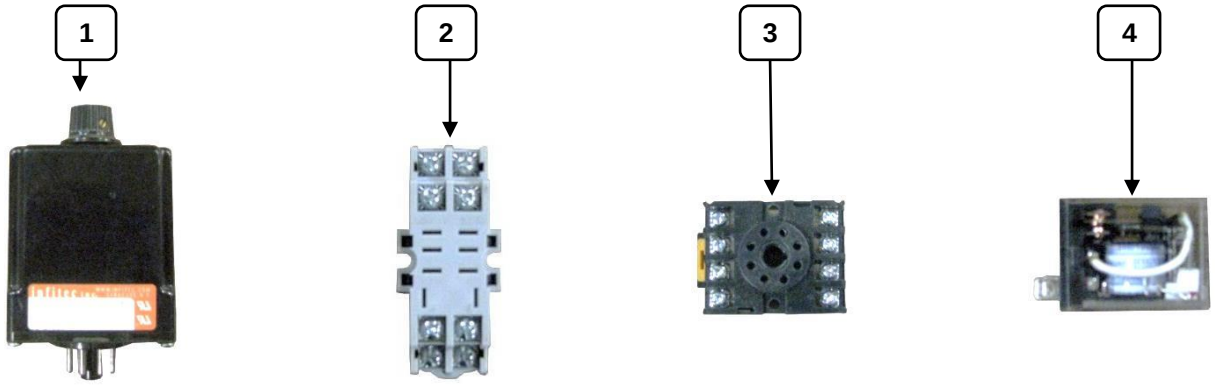




Item	Part No.	Description
1	55219	Relay/30A/DPST/120V Coil/Domestic
	55219EX	Relay/30A/DPST/240V Coil/Export
2	46081	Relay/30A/DPDT/120V Coil/Domestic Flexi-Pop
3	48590	Relay/30A/DPST-NO/120V Coil/4 Terminals/Domestic
	48590EX	Relay/30A/DPST-NO/120V Coil/4 Terminals/Export
4	48645	Relay/30A/DPDT/120V Coil/6 Terminals/Domestic
	48645EX	Relay/30A/DPDT/120V Coil/6 Terminals/Export
5	89082	Contactor IEC/220V Coil/Export
6	48912	Contactor IEC/40A/120V Coil/Domestic
7	48945	Contactor IEC/32A/120V Coil/Domestic
8	89858	Relay/30A/DPDT/240V Coil/Export

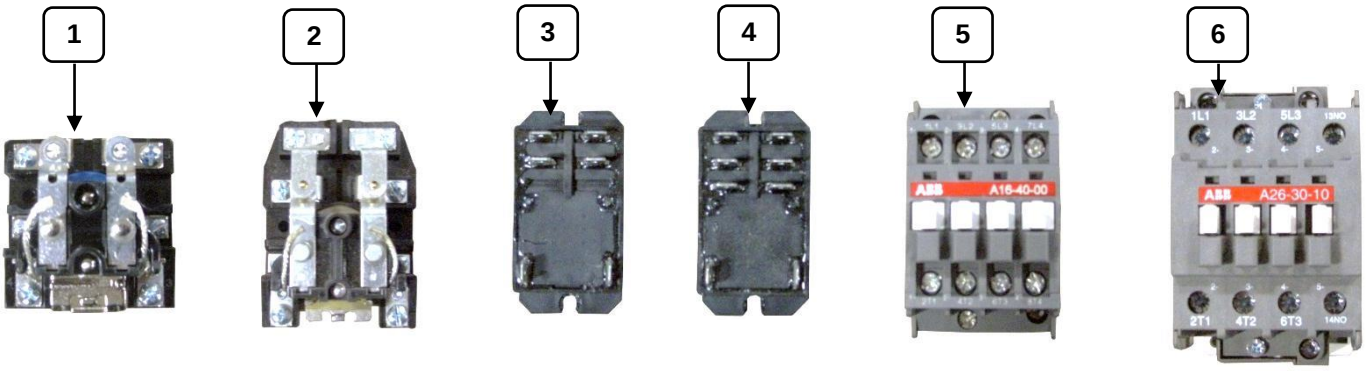


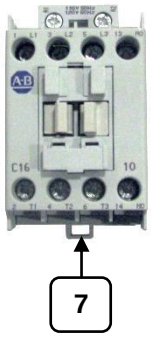
Ventilation Control Components – “V” Models Only



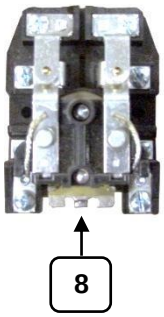
Item	Part No.	Description
1	55157	Timer
2	89085	Relay Socket
3	79141	8 Pin Timer Socket
4	55036	Relay

Parts – Relays

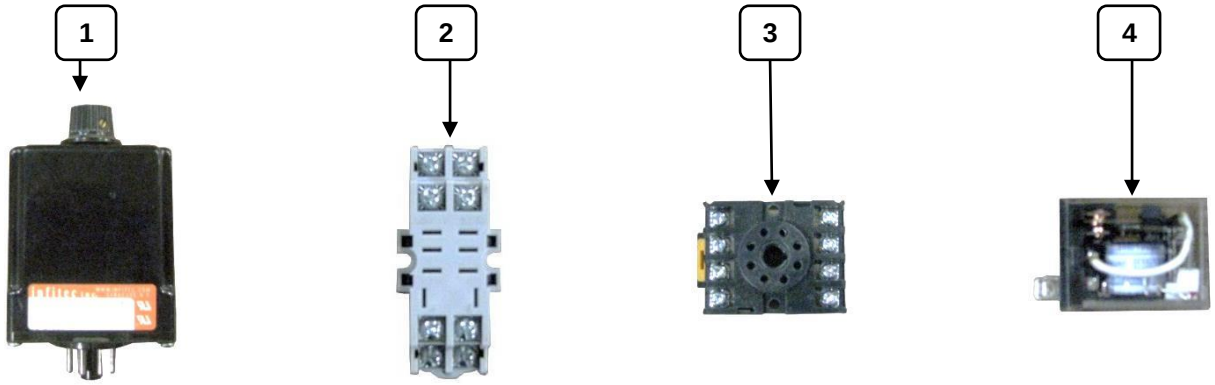




Item	Part No.	Description
1	55219	Relay/30A/DPST/120V Coil/Domestic
	55219EX	Relay/30A/DPST/240V Coil/Export
2	46081	Relay/30A/DPDT/120V Coil/Domestic Flexi-Pop
3	48590	Relay/30A/DPST-NO/120V Coil/4 Terminals/Domestic
	48590EX	Relay/30A/DPST-NO/120V Coil/4 Terminals/Export
4	48645	Relay/30A/DPDT/120V Coil/6 Terminals/Domestic
	48645EX	Relay/30A/DPDT/120V Coil/6 Terminals/Export
5	89082	Contactor IEC/220V Coil/Export
6	48912	Contactor IEC/40A/120V Coil/Domestic
7	48945	Contactor IEC/32A/120V Coil/Domestic
8	89858	Relay/30A/DPDT/240V Coil/Export

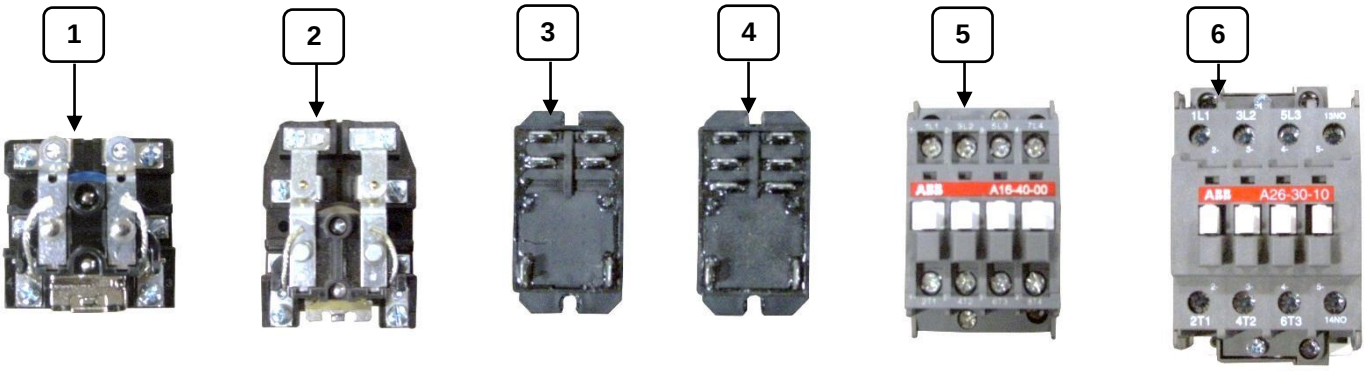


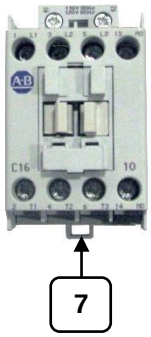
Ventilation Control Components – “V” Models Only



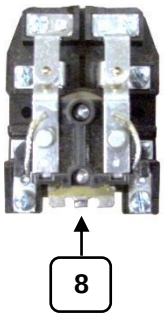
Item	Part No.	Description
1	55157	Timer
2	89085	Relay Socket
3	79141	8 Pin Timer Socket
4	55036	Relay

Parts – Relays

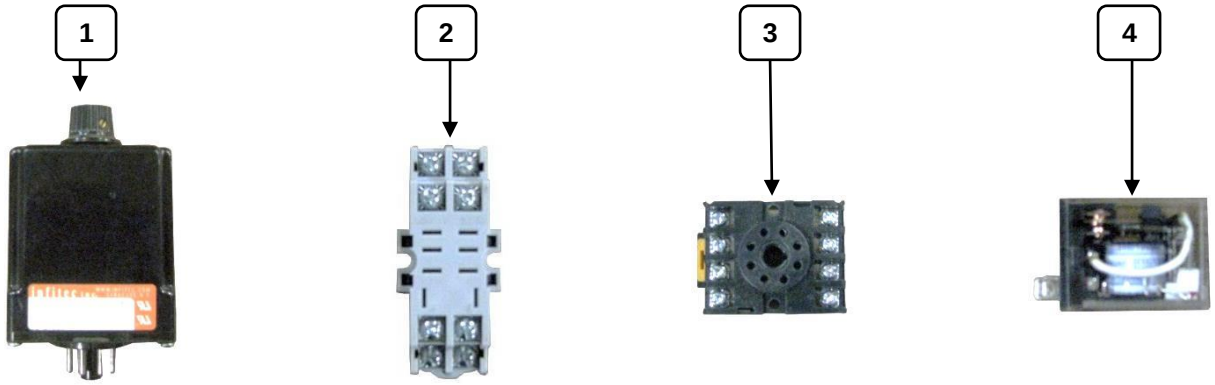




Item	Part No.	Description
1	55219	Relay/30A/DPST/120V Coil/Domestic
	55219EX	Relay/30A/DPST/240V Coil/Export
2	46081	Relay/30A/DPDT/120V Coil/Domestic Flexi-Pop
3	48590	Relay/30A/DPST-NO/120V Coil/4 Terminals/Domestic
	48590EX	Relay/30A/DPST-NO/120V Coil/4 Terminals/Export
4	48645	Relay/30A/DPDT/120V Coil/6 Terminals/Domestic
	48645EX	Relay/30A/DPDT/120V Coil/6 Terminals/Export
5	89082	Contactor IEC/220V Coil/Export
6	48912	Contactor IEC/40A/120V Coil/Domestic
7	48945	Contactor IEC/32A/120V Coil/Domestic
8	89858	Relay/30A/DPDT/240V Coil/Export

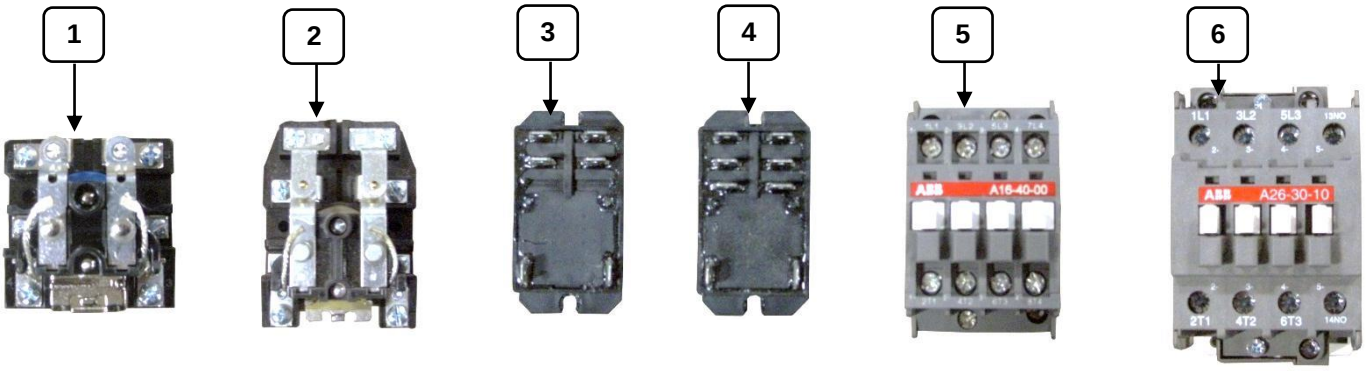


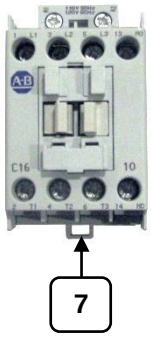
Ventilation Control Components – “V” Models Only



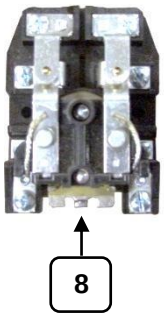
Item	Part No.	Description
1	55157	Timer
2	89085	Relay Socket
3	79141	8 Pin Timer Socket
4	55036	Relay

Parts – Relays

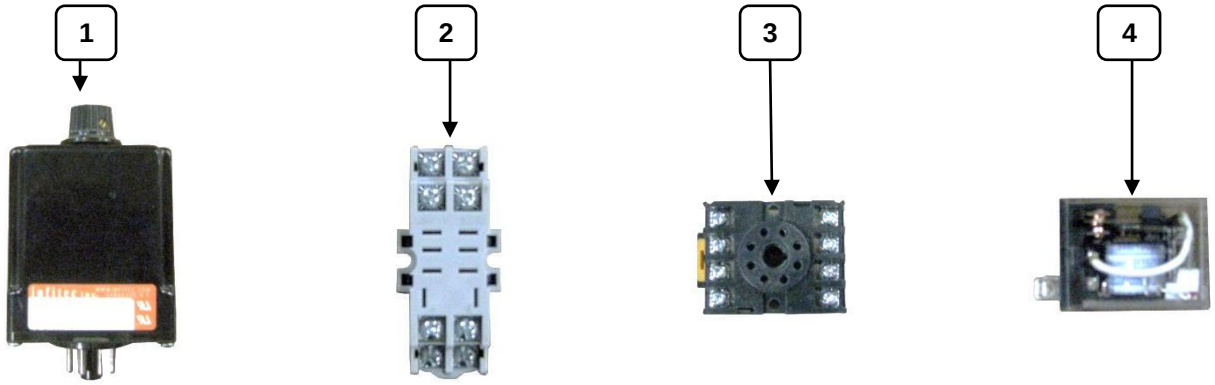




Item	Part No.	Description
1	55219	Relay/30A/DPST/120V Coil/Domestic
	55219EX	Relay/30A/DPST/240V Coil/Export
2	46081	Relay/30A/DPDT/120V Coil/Domestic Flexi-Pop
3	48590	Relay/30A/DPST-NO/120V Coil/4 Terminals/Domestic
	48590EX	Relay/30A/DPST-NO/120V Coil/4 Terminals/Export
4	48645	Relay/30A/DPDT/120V Coil/6 Terminals/Domestic
	48645EX	Relay/30A/DPDT/120V Coil/6 Terminals/Export
5	89082	Contactor IEC/220V Coil/Export
6	48912	Contactor IEC/40A/120V Coil/Domestic
7	48945	Contactor IEC/32A/120V Coil/Domestic
8	89858	Relay/30A/DPDT/240V Coil/Export

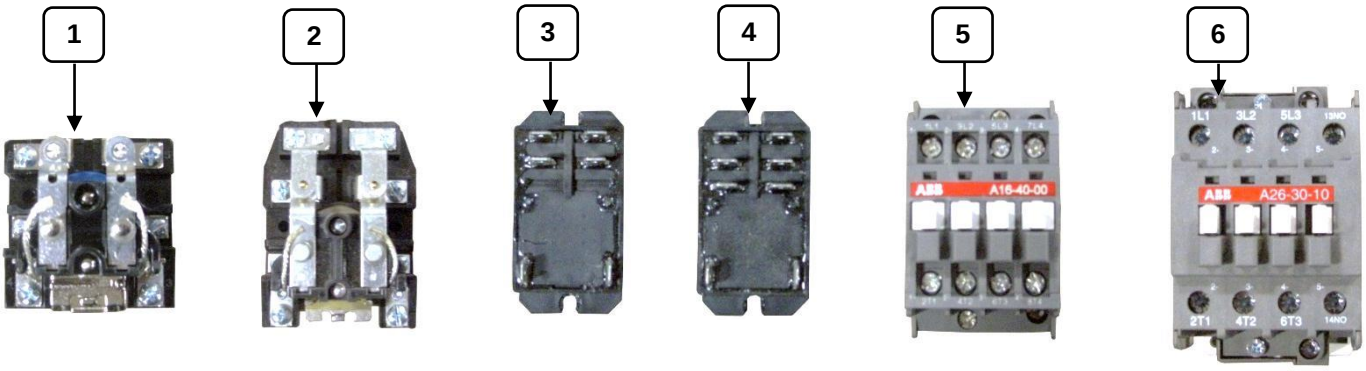


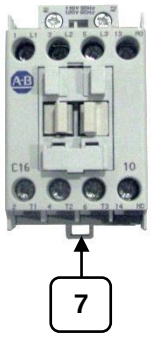
Ventilation Control Components – “V” Models Only



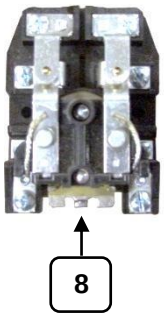
Item	Part No.	Description
1	55157	Timer
2	89085	Relay Socket
3	79141	8 Pin Timer Socket
4	55036	Relay

Parts – Relays

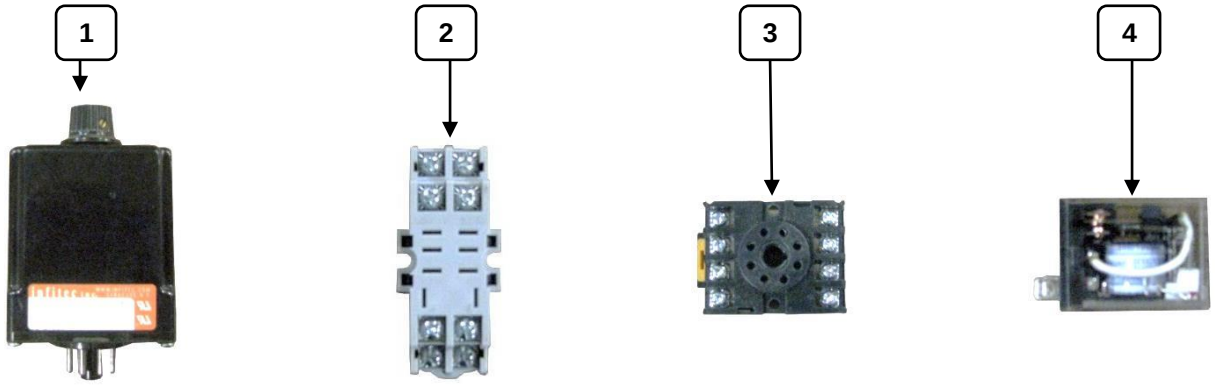




Item	Part No.	Description
1	55219	Relay/30A/DPST/120V Coil/Domestic
	55219EX	Relay/30A/DPST/240V Coil/Export
2	46081	Relay/30A/DPDT/120V Coil/Domestic Flexi-Pop
3	48590	Relay/30A/DPST-NO/120V Coil/4 Terminals/Domestic
	48590EX	Relay/30A/DPST-NO/120V Coil/4 Terminals/Export
4	48645	Relay/30A/DPDT/120V Coil/6 Terminals/Domestic
	48645EX	Relay/30A/DPDT/120V Coil/6 Terminals/Export
5	89082	Contactor IEC/220V Coil/Export
6	48912	Contactor IEC/40A/120V Coil/Domestic
7	48945	Contactor IEC/32A/120V Coil/Domestic
8	89858	Relay/30A/DPDT/240V Coil/Export

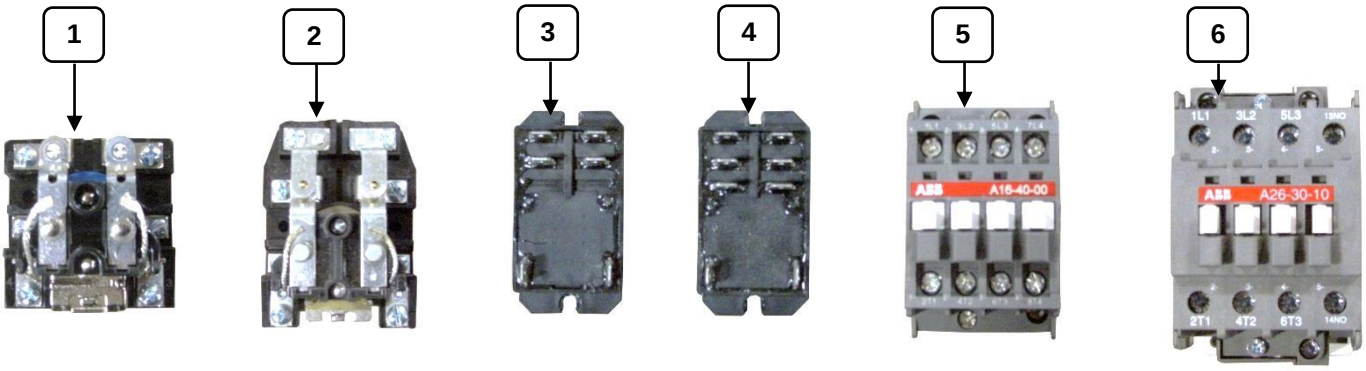


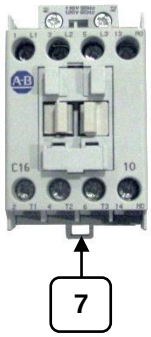
Ventilation Control Components – “V” Models Only



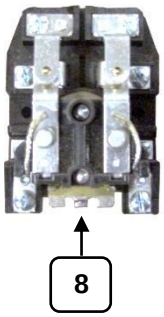
Item	Part No.	Description
1	55157	Timer
2	89085	Relay Socket
3	79141	8 Pin Timer Socket
4	55036	Relay

Parts – Relays

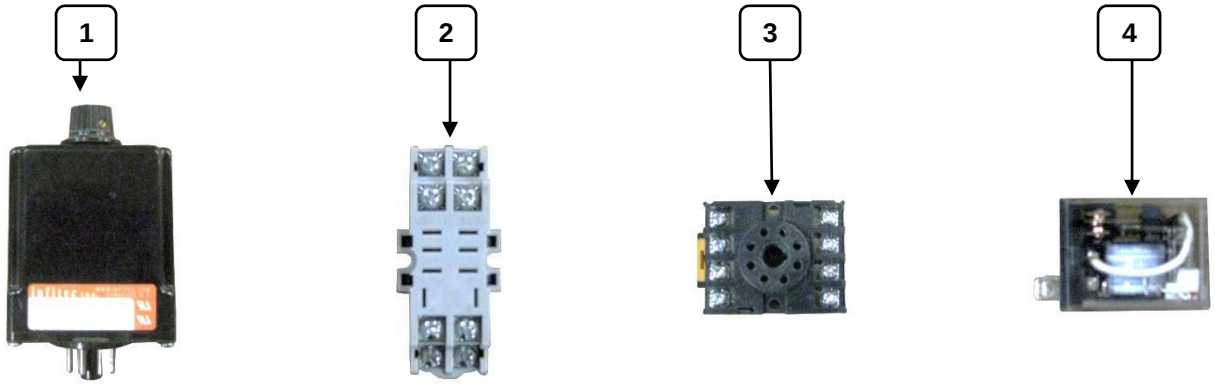




Item	Part No.	Description
1	55219	Relay/30A/DPST/120V Coil/Domestic
	55219EX	Relay/30A/DPST/240V Coil/Export
2	46081	Relay/30A/DPDT/120V Coil/Domestic Flexi-Pop
3	48590	Relay/30A/DPST-NO/120V Coil/4 Terminals/Domestic
	48590EX	Relay/30A/DPST-NO/120V Coil/4 Terminals/Export
4	48645	Relay/30A/DPDT/120V Coil/6 Terminals/Domestic
	48645EX	Relay/30A/DPDT/120V Coil/6 Terminals/Export
5	89082	Contactor IEC/220V Coil/Export
6	48912	Contactor IEC/40A/120V Coil/Domestic
7	48945	Contactor IEC/32A/120V Coil/Domestic
8	89858	Relay/30A/DPDT/240V Coil/Export

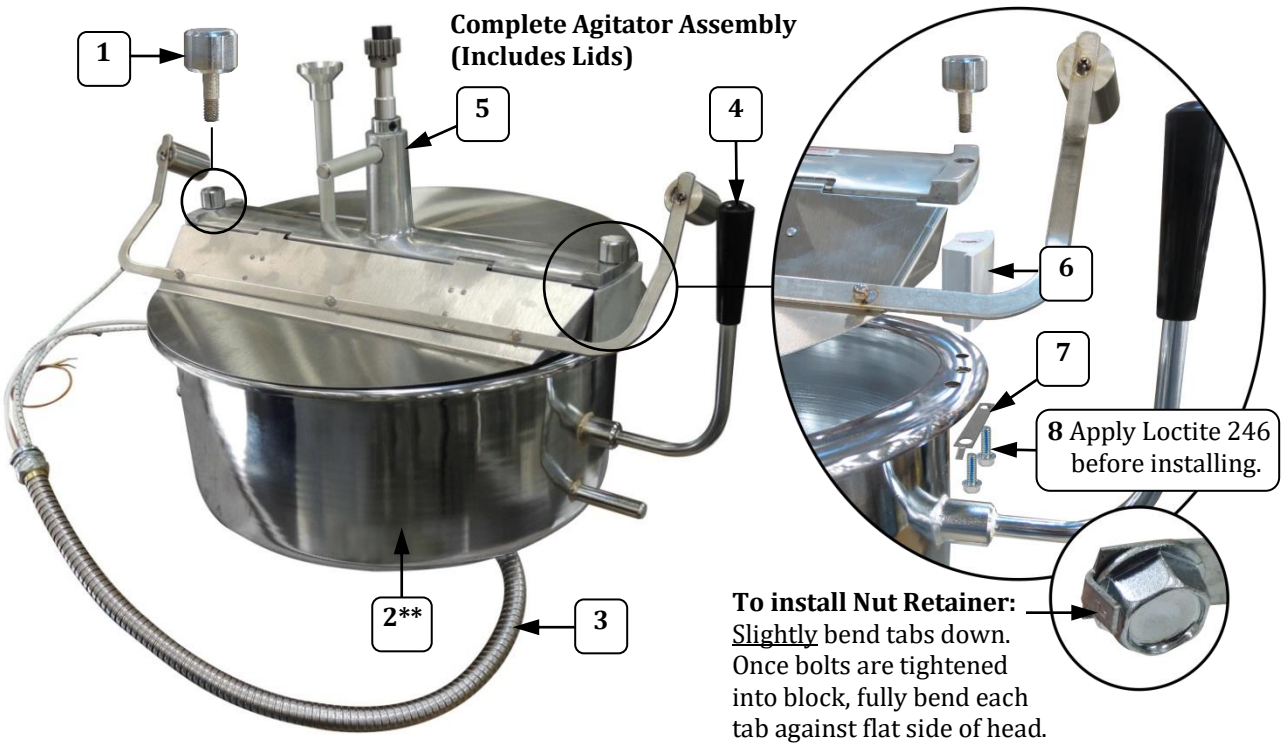


Ventilation Control Components – “V” Models Only



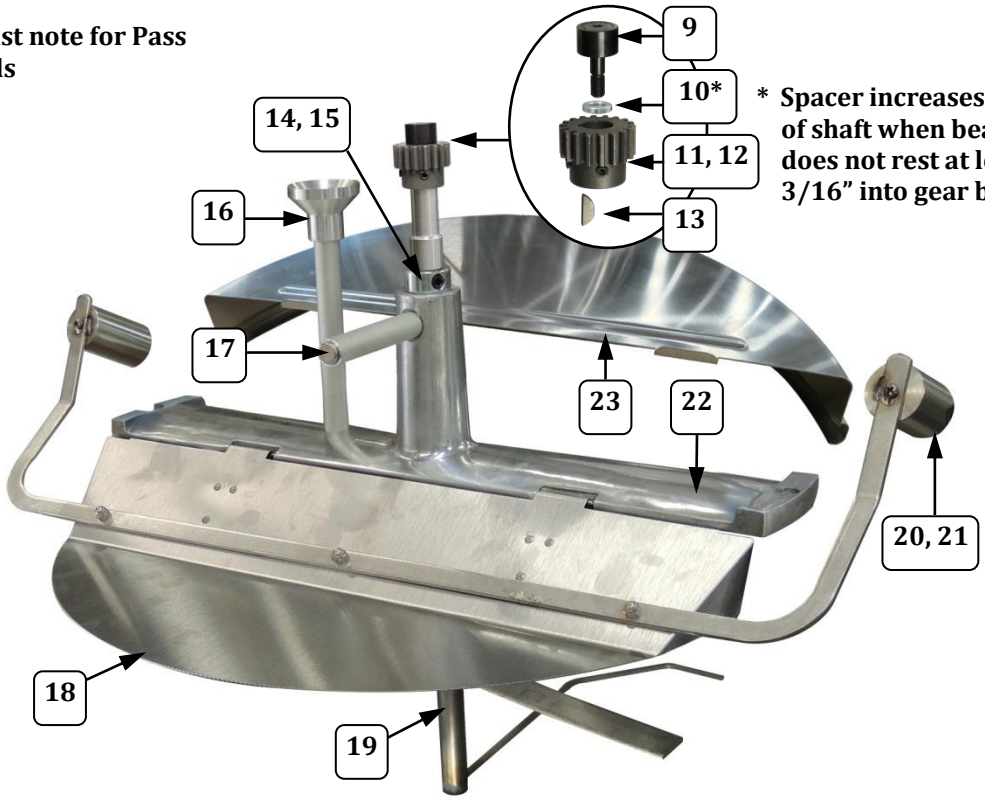
Item	Part No.	Description
1	55157	Timer
2	89085	Relay Socket
3	79141	8 Pin Timer Socket
4	55036	Relay

52 oz. High Top Kettle Assembly (2727HT, 2727HTL, 2727HTX)



Kettle Assembly 2727HT (Shown)

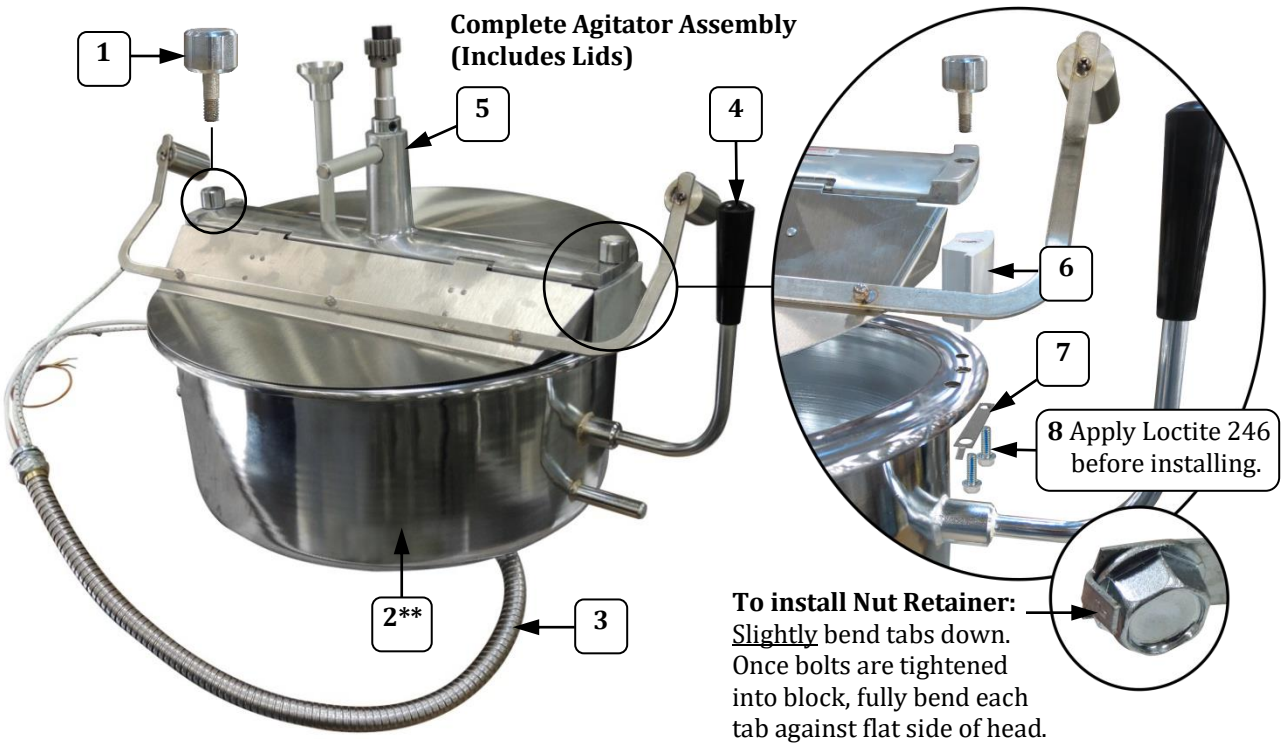
** See Parts List note for Pass Thru Models



* Spacer increases height of shaft when bearing does not rest at least 3/16" into gear block.

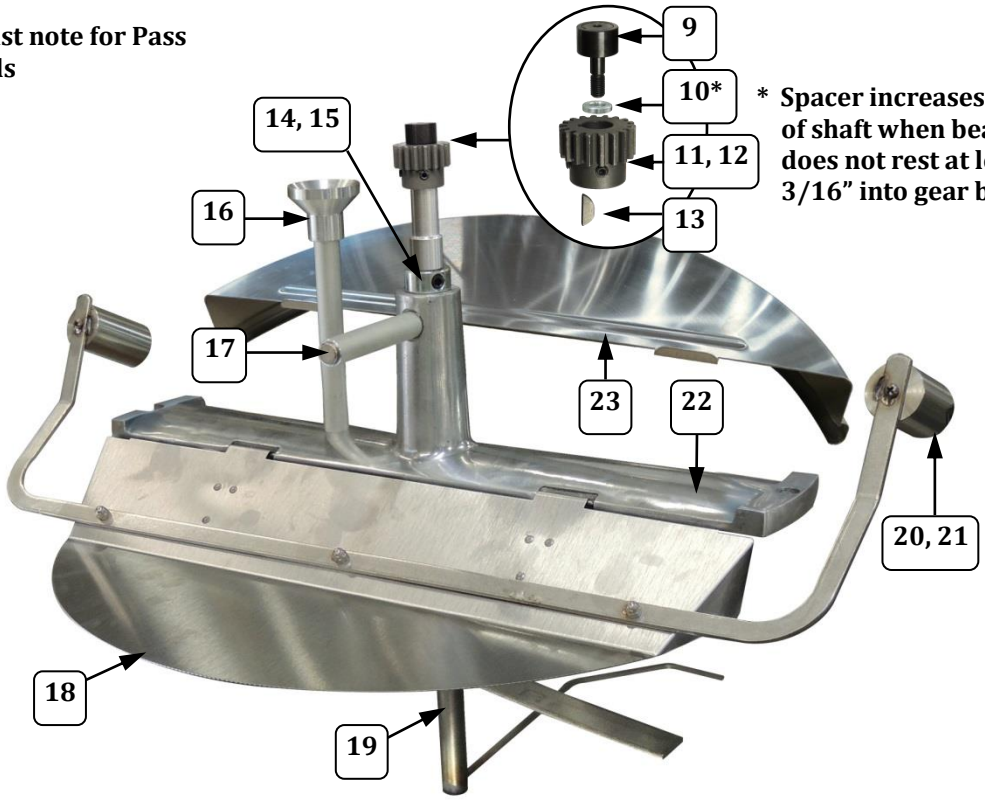
Complete Agitator Assembly

52 oz. High Top Kettle Assembly (2727HT, 2727HTL, 2727HTX)



Kettle Assembly 2727HT (Shown)

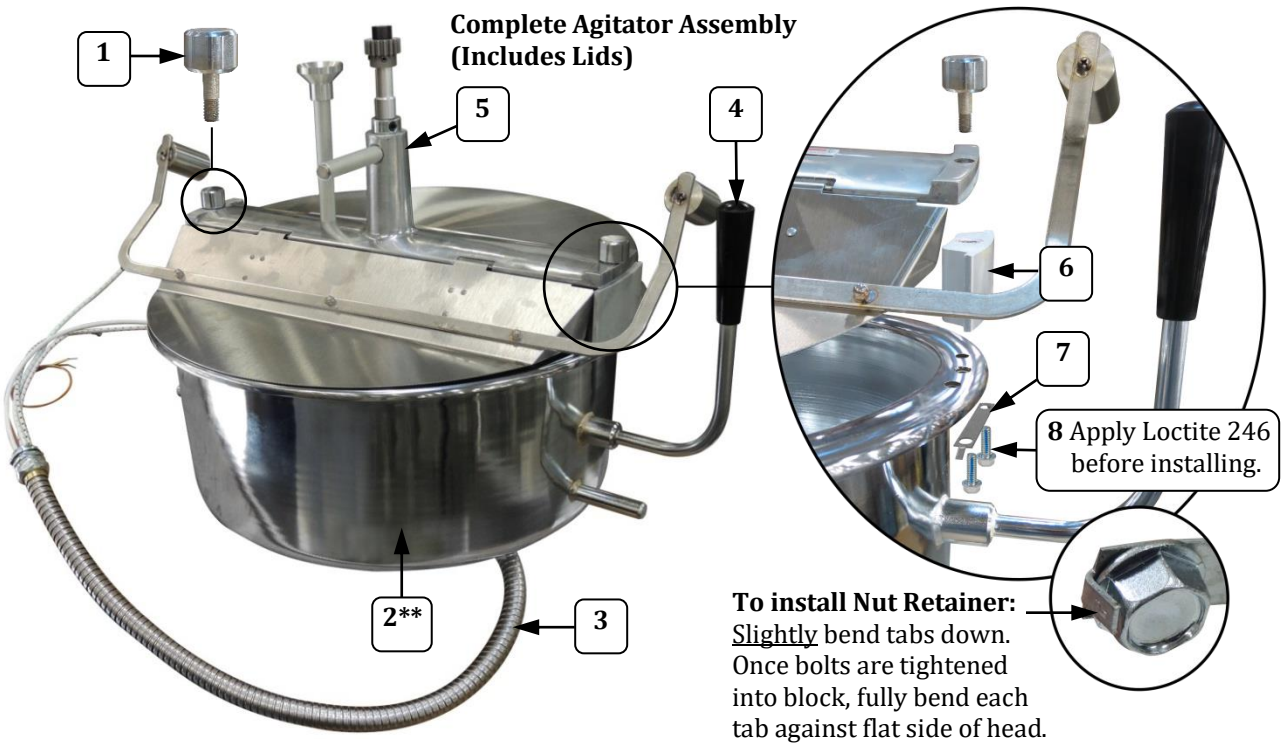
** See Parts List note for Pass Thru Models



* Spacer increases height of shaft when bearing does not rest at least 3/16" into gear block.

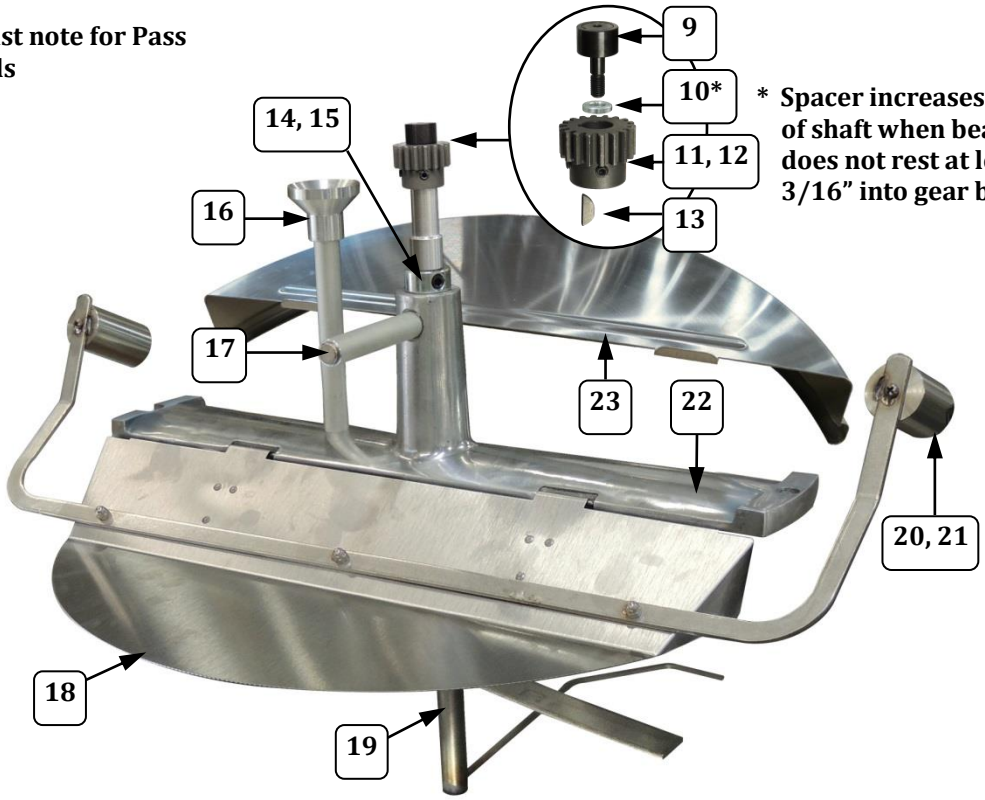
Complete Agitator Assembly

52 oz. High Top Kettle Assembly (2727HT, 2727HTL, 2727HTX)



Kettle Assembly 2727HT (Shown)

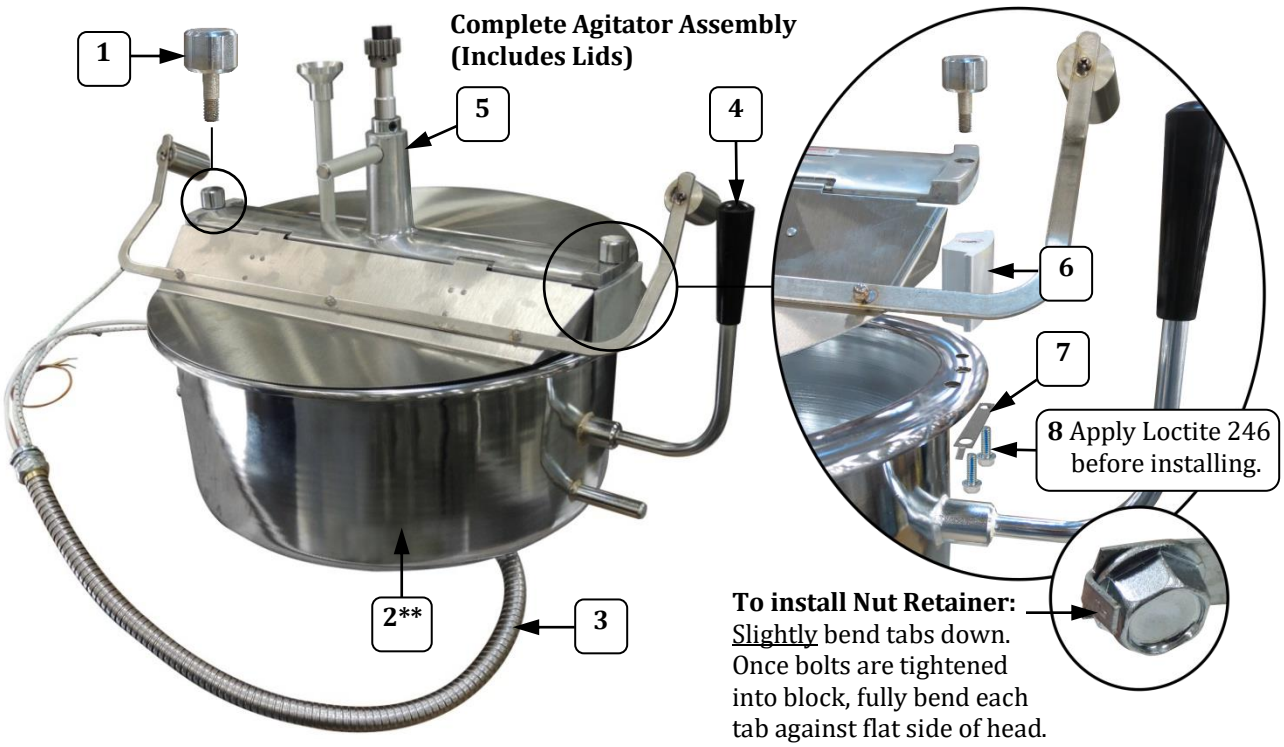
** See Parts List note for Pass Thru Models



* Spacer increases height of shaft when bearing does not rest at least 3/16" into gear block.

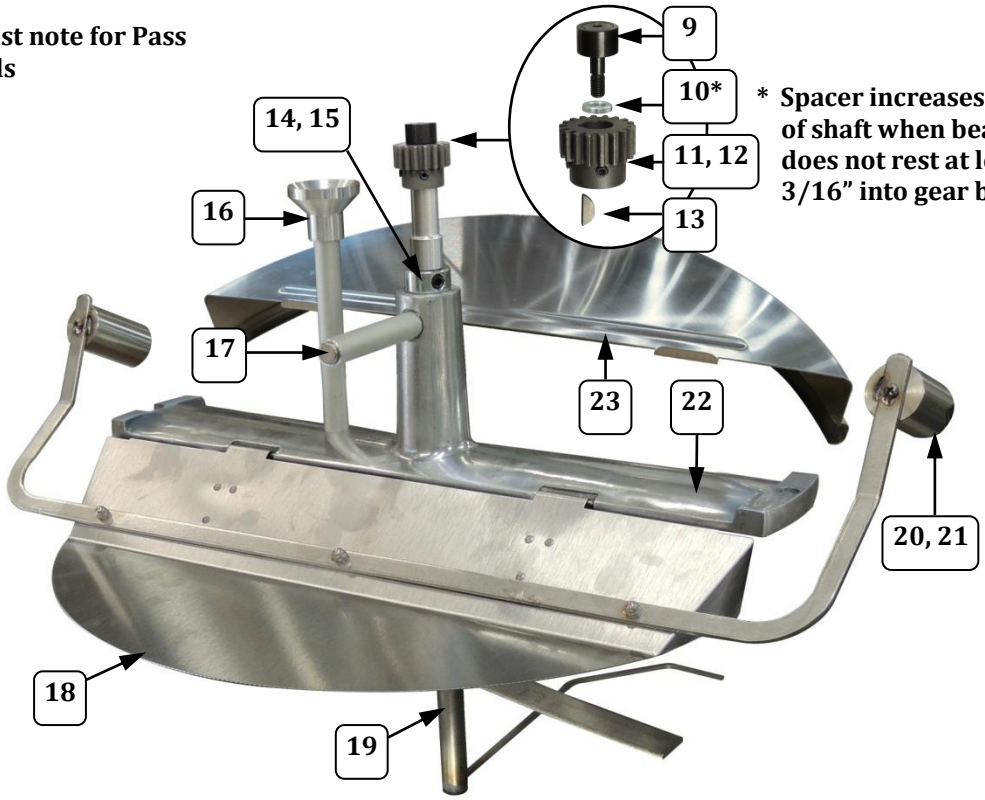
Complete Agitator Assembly

52 oz. High Top Kettle Assembly (2727HT, 2727HTL, 2727HTX)



Kettle Assembly 2727HT (Shown)

** See Parts List note for Pass Thru Models



* Spacer increases height of shaft when bearing does not rest at least 3/16" into gear block.

Complete Agitator Assembly

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. High Top Kettle Assembly – Parts List

Item	Parts Description	Part Number		
		2727HT	2727HTL	2727HTX
1	CROSSBAR FASTENER	47977	47977	47977
2	RH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown) ** **NOTE:** Pass Thru Models Order #55300P	55300		48966EX
	LH KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)		55300EL	
3	KETTLE LEAD ASSEMBLY	55299	55299L	55299
4	DUMP HANDLE PLASTIC	41139	41139	41139
5	52 OZ LID AGITATOR ASSY (Complete Assy)	48961HT	48961HT	48961HT
6	BLOCK/LID ASSY	46094	46094	46094
7	NUT RETAINER	69315	69315	69315
8	1/4-20 X 3/4 - 3/8 HEX (Apply Loctite 246 to bolts before installing.)	106038	106038	106038
9	BEARING, CAM FOLLOWER	61225	61225	61225
10	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035	106035
11	SPUR GEAR	41380	41380	41380
12	SET SCREW #10-32 X 3/16	41742	41742	41742
13	WOODRUFF KEY #3 1/8 X 1/2	41730	41730	41730
14	SHAFT COLLAR 5/8 IN	68761	68761	68761
15	SET SCREW 5/16-18 X 3/8	74127	74127	74127
16	OIL TUBE W/FUNNEL	47689	47689	47689
17	MAGNET HOLDER ASSY 52 OZ (includes magnet and holder)	67926	67926	67926
18	52 OZ REMOVABLE FRONT LID	68069	68069	68069
19	AGITATOR WELD ASSY 52 OZ.	68121	68121	68121
20	COUNTER WEIGHT, W-8/32 TAP	82108	82108	82108
21	8-32 X 3/8 PH PAN HD M/S	42226	42226	42226
22	CROSSBAR ASSY 52 OZ.	48965HT	48965HT	48965HT
23	52 OZ FIXED REAR LID	67917	67917	67917

52 oz. Flat Lid Kettle Assembly – Parts List

Item	Parts Description	Part Number	
		2727EX	2727ELX
1	CROSSBAR FASTENER	47977	47977
2	KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	48966EX	
	LH KETTLE ASSY (see Kettle Bottom Assembly section for parts breakdown)		48966ELX
3	KETTLE LEAD ASSEMBLY	55299	55299L
4	DUMP HANDLE PLASTIC	41139	41139
5	LID, AGITATOR ASSY (Complete Assy)	48961	48961
6	1/4-20 X 5/8 PH FL HD M/S (Apply Loctite 246 to bolts before installing.)	67947	67947
7	THREADED BLOCK	47999	47999
8	BEARING, CAM FOLLOWER	61225	61225
9	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
10	SPUR GEAR	41380	41380
11	SET SCREW #10-32 X 3/16	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
13	SHAFT COLLAR 5/8 IN (2 required)	68761	68761
14	SET SCREW 5/16-18 X 3/8 (2 required)	74127	74127
15	OIL TUBE W/FUNNEL	62771	62771
16	THREADED PLUG	68071	68071
17	FRONT KETTLE LID	48971	48971
18	AGITATOR SHAFT WELD ASSY	68121	68121
19	CROSSBAR ASSEMBLY	48965	48965
20	REAR KETTLE LID	48972	48972

52 oz. Flat Lid Kettle Assembly – Parts List

Item	Parts Description	Part Number	
		2727EX	2727ELX
1	CROSSBAR FASTENER	47977	47977
2	KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	48966EX	
	LH KETTLE ASSY (see Kettle Bottom Assembly section for parts breakdown)		48966ELX
3	KETTLE LEAD ASSEMBLY	55299	55299L
4	DUMP HANDLE PLASTIC	41139	41139
5	LID, AGITATOR ASSY (Complete Assy)	48961	48961
6	1/4-20 X 5/8 PH FL HD M/S (Apply Loctite 246 to bolts before installing.)	67947	67947
7	THREADED BLOCK	47999	47999
8	BEARING, CAM FOLLOWER	61225	61225
9	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
10	SPUR GEAR	41380	41380
11	SET SCREW #10-32 X 3/16	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
13	SHAFT COLLAR 5/8 IN (2 required)	68761	68761
14	SET SCREW 5/16-18 X 3/8 (2 required)	74127	74127
15	OIL TUBE W/FUNNEL	62771	62771
16	THREADED PLUG	68071	68071
17	FRONT KETTLE LID	48971	48971
18	AGITATOR SHAFT WELD ASSY	68121	68121
19	CROSSBAR ASSEMBLY	48965	48965
20	REAR KETTLE LID	48972	48972

52 oz. Flat Lid Kettle Assembly – Parts List

Item	Parts Description	Part Number	
		2727EX	2727ELX
1	CROSSBAR FASTENER	47977	47977
2	KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	48966EX	
	LH KETTLE ASSY (see Kettle Bottom Assembly section for parts breakdown)		48966ELX
3	KETTLE LEAD ASSEMBLY	55299	55299L
4	DUMP HANDLE PLASTIC	41139	41139
5	LID, AGITATOR ASSY (Complete Assy)	48961	48961
6	1/4-20 X 5/8 PH FL HD M/S (Apply Loctite 246 to bolts before installing.)	67947	67947
7	THREADED BLOCK	47999	47999
8	BEARING, CAM FOLLOWER	61225	61225
9	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
10	SPUR GEAR	41380	41380
11	SET SCREW #10-32 X 3/16	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
13	SHAFT COLLAR 5/8 IN (2 required)	68761	68761
14	SET SCREW 5/16-18 X 3/8 (2 required)	74127	74127
15	OIL TUBE W/FUNNEL	62771	62771
16	THREADED PLUG	68071	68071
17	FRONT KETTLE LID	48971	48971
18	AGITATOR SHAFT WELD ASSY	68121	68121
19	CROSSBAR ASSEMBLY	48965	48965
20	REAR KETTLE LID	48972	48972

52 oz. Flat Lid Kettle Assembly – Parts List

Item	Parts Description	Part Number	
		2727EX	2727ELX
1	CROSSBAR FASTENER	47977	47977
2	KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	48966EX	
	LH KETTLE ASSY (see Kettle Bottom Assembly section for parts breakdown)		48966ELX
3	KETTLE LEAD ASSEMBLY	55299	55299L
4	DUMP HANDLE PLASTIC	41139	41139
5	LID, AGITATOR ASSY (Complete Assy)	48961	48961
6	1/4-20 X 5/8 PH FL HD M/S (Apply Loctite 246 to bolts before installing.)	67947	67947
7	THREADED BLOCK	47999	47999
8	BEARING, CAM FOLLOWER	61225	61225
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10	SPUR GEAR	41380	41380
11	SET SCREW #10-32 X 3/16	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
13	SHAFT COLLAR 5/8 IN (2 required)	68761	68761
14	SET SCREW 5/16-18 X 3/8 (2 required)	74127	74127
15	OIL TUBE W/FUNNEL	62771	62771
16	THREADED PLUG	68071	68071
17	FRONT KETTLE LID	48971	48971
18	AGITATOR SHAFT WELD ASSY	68121	68121
19	CROSSBAR ASSEMBLY	48965	48965
20	REAR KETTLE LID	48972	48972

52 oz. Flat Lid Kettle Assembly – Parts List

Item	Parts Description	Part Number	
		2727EX	2727ELX
1	CROSSBAR FASTENER	47977	47977
2	KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	48966EX	
	LH KETTLE ASSY (see Kettle Bottom Assembly section for parts breakdown)		48966ELX
3	KETTLE LEAD ASSEMBLY	55299	55299L
4	DUMP HANDLE PLASTIC	41139	41139
5	LID, AGITATOR ASSY (Complete Assy)	48961	48961
6	1/4-20 X 5/8 PH FL HD M/S (Apply Loctite 246 to bolts before installing.)	67947	67947
7	THREADED BLOCK	47999	47999
8	BEARING, CAM FOLLOWER	61225	61225
9	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
10	SPUR GEAR	41380	41380
11	SET SCREW #10-32 X 3/16	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
13	SHAFT COLLAR 5/8 IN (2 required)	68761	68761
14	SET SCREW 5/16-18 X 3/8 (2 required)	74127	74127
15	OIL TUBE W/FUNNEL	62771	62771
16	THREADED PLUG	68071	68071
17	FRONT KETTLE LID	48971	48971
18	AGITATOR SHAFT WELD ASSY	68121	68121
19	CROSSBAR ASSEMBLY	48965	48965
20	REAR KETTLE LID	48972	48972

52 oz. Flat Lid Kettle Assembly – Parts List

Item	Parts Description	Part Number	
		2727EX	2727ELX
1	CROSSBAR FASTENER	47977	47977
2	KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	48966EX	
	LH KETTLE ASSY (see Kettle Bottom Assembly section for parts breakdown)		48966ELX
3	KETTLE LEAD ASSEMBLY	55299	55299L
4	DUMP HANDLE PLASTIC	41139	41139
5	LID, AGITATOR ASSY (Complete Assy)	48961	48961
6	1/4-20 X 5/8 PH FL HD M/S (Apply Loctite 246 to bolts before installing.)	67947	67947
7	THREADED BLOCK	47999	47999
8	BEARING, CAM FOLLOWER	61225	61225
9	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
10	SPUR GEAR	41380	41380
11	SET SCREW #10-32 X 3/16	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
13	SHAFT COLLAR 5/8 IN (2 required)	68761	68761
14	SET SCREW 5/16-18 X 3/8 (2 required)	74127	74127
15	OIL TUBE W/FUNNEL	62771	62771
16	THREADED PLUG	68071	68071
17	FRONT KETTLE LID	48971	48971
18	AGITATOR SHAFT WELD ASSY	68121	68121
19	CROSSBAR ASSEMBLY	48965	48965
20	REAR KETTLE LID	48972	48972

52 oz. Flat Lid Kettle Assembly – Parts List

Item	Parts Description	Part Number	
		2727EX	2727ELX
1	CROSSBAR FASTENER	47977	47977
2	KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	48966EX	
	LH KETTLE ASSY (see Kettle Bottom Assembly section for parts breakdown)		48966ELX
3	KETTLE LEAD ASSEMBLY	55299	55299L
4	DUMP HANDLE PLASTIC	41139	41139
5	LID, AGITATOR ASSY (Complete Assy)	48961	48961
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7	THREADED BLOCK	47999	47999
8	BEARING, CAM FOLLOWER	61225	61225
9	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
10	SPUR GEAR	41380	41380
11	SET SCREW #10-32 X 3/16	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
13	SHAFT COLLAR 5/8 IN (2 required)	68761	68761
14	SET SCREW 5/16-18 X 3/8 (2 required)	74127	74127
15	OIL TUBE W/FUNNEL	62771	62771
16	THREADED PLUG	68071	68071
17	FRONT KETTLE LID	48971	48971
18	AGITATOR SHAFT WELD ASSY	68121	68121
19	CROSSBAR ASSEMBLY	48965	48965
20	REAR KETTLE LID	48972	48972

52 oz. Flat Lid Kettle Assembly – Parts List

Item	Parts Description	Part Number	
		2727EX	2727ELX
1	CROSSBAR FASTENER	47977	47977
2	KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	48966EX	
	LH KETTLE ASSY (see Kettle Bottom Assembly section for parts breakdown)		48966ELX
3	KETTLE LEAD ASSEMBLY	55299	55299L
4	DUMP HANDLE PLASTIC	41139	41139
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15	OIL TUBE W/FUNNEL	62771	62771
16	THREADED PLUG	68071	68071
17	FRONT KETTLE LID	48971	48971
18	AGITATOR SHAFT WELD ASSY	68121	68121
19	CROSSBAR ASSEMBLY	48965	48965
20	REAR KETTLE LID	48972	48972

52 oz. Flat Lid Kettle Assembly – Parts List

Item	Parts Description	Part Number	
		2727EX	2727ELX
1	CROSSBAR FASTENER	47977	47977
2	KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	48966EX	
	LH KETTLE ASSY (see Kettle Bottom Assembly section for parts breakdown)		48966ELX
3	KETTLE LEAD ASSEMBLY	55299	55299L
4	DUMP HANDLE PLASTIC	41139	41139
5	LID, AGITATOR ASSY (Complete Assy)	48961	48961
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17	FRONT KETTLE LID	48971	48971
18	AGITATOR SHAFT WELD ASSY	68121	68121
19	CROSSBAR ASSEMBLY	48965	48965
20	REAR KETTLE LID	48972	48972

52 oz. Flat Lid Kettle Assembly – Parts List

Item	Parts Description	Part Number	
		2727EX	2727ELX
1	CROSSBAR FASTENER	47977	47977
2	KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	48966EX	
	LH KETTLE ASSY (see Kettle Bottom Assembly section for parts breakdown)		48966ELX
3	KETTLE LEAD ASSEMBLY	55299	55299L
4	DUMP HANDLE PLASTIC	41139	41139
5	LID, AGITATOR ASSY (Complete Assy)	48961	48961
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18	AGITATOR SHAFT WELD ASSY	68121	68121
19	CROSSBAR ASSEMBLY	48965	48965
20	REAR KETTLE LID	48972	48972

52 oz. Flat Lid Kettle Assembly – Parts List

Item	Parts Description	Part Number	
		2727EX	2727ELX
1	CROSSBAR FASTENER	47977	47977
2	KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	48966EX	
	LH KETTLE ASSY (see Kettle Bottom Assembly section for parts breakdown)		48966ELX
3	KETTLE LEAD ASSEMBLY	55299	55299L
4	DUMP HANDLE PLASTIC	41139	41139
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12	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
13	SHAFT COLLAR 5/8 IN (2 required)	68761	68761
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16	THREADED PLUG	68071	68071
17	FRONT KETTLE LID	48971	48971
18	AGITATOR SHAFT WELD ASSY	68121	68121
19	CROSSBAR ASSEMBLY	48965	48965
20	REAR KETTLE LID	48972	48972

52 oz. Flat Lid Kettle Assembly – Parts List

Item	Parts Description	Part Number	
		2727EX	2727ELX
1	CROSSBAR FASTENER	47977	47977
2	KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	48966EX	
	LH KETTLE ASSY (see Kettle Bottom Assembly section for parts breakdown)		48966ELX
3	KETTLE LEAD ASSEMBLY	55299	55299L
4	DUMP HANDLE PLASTIC	41139	41139
5	LID, AGITATOR ASSY (Complete Assy)	48961	48961
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13	SHAFT COLLAR 5/8 IN (2 required)	68761	68761
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17	FRONT KETTLE LID	48971	48971
18	AGITATOR SHAFT WELD ASSY	68121	68121
19	CROSSBAR ASSEMBLY	48965	48965
20	REAR KETTLE LID	48972	48972

52 oz. Flat Lid Kettle Assembly – Parts List

Item	Parts Description	Part Number	
		2727EX	2727ELX
1	CROSSBAR FASTENER	47977	47977
2	KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	48966EX	
	LH KETTLE ASSY (see Kettle Bottom Assembly section for parts breakdown)		48966ELX
3	KETTLE LEAD ASSEMBLY	55299	55299L
4	DUMP HANDLE PLASTIC	41139	41139
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7	THREADED BLOCK	47999	47999
8	BEARING, CAM FOLLOWER	61225	61225
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11	SET SCREW #10-32 X 3/16	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
13	SHAFT COLLAR 5/8 IN (2 required)	68761	68761
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17	FRONT KETTLE LID	48971	48971
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19	CROSSBAR ASSEMBLY	48965	48965
20	REAR KETTLE LID	48972	48972

52 oz. Flat Lid Kettle Assembly – Parts List

Item	Parts Description	Part Number	
		2727EX	2727ELX
1	CROSSBAR FASTENER	47977	47977
2	KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	48966EX	
	LH KETTLE ASSY (see Kettle Bottom Assembly section for parts breakdown)		48966ELX
3	KETTLE LEAD ASSEMBLY	55299	55299L
4	DUMP HANDLE PLASTIC	41139	41139
5	LID, AGITATOR ASSY (Complete Assy)	48961	48961
6	1/4-20 X 5/8 PH FL HD M/S (Apply Loctite 246 to bolts before installing.)	67947	67947
7	THREADED BLOCK	47999	47999
8	BEARING, CAM FOLLOWER	61225	61225
9	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
10	SPUR GEAR	41380	41380
11	SET SCREW #10-32 X 3/16	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
13	SHAFT COLLAR 5/8 IN (2 required)	68761	68761
14	SET SCREW 5/16-18 X 3/8 (2 required)	74127	74127
15	OIL TUBE W/FUNNEL	62771	62771
16	THREADED PLUG	68071	68071
17	FRONT KETTLE LID	48971	48971
18	AGITATOR SHAFT WELD ASSY	68121	68121
19	CROSSBAR ASSEMBLY	48965	48965
20	REAR KETTLE LID	48972	48972

52 oz. Flat Lid Kettle Assembly – Parts List

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2	KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	48966EX	
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13	SHAFT COLLAR 5/8 IN (2 required)	68761	68761
14	SET SCREW 5/16-18 X 3/8 (2 required)	74127	74127
15	OIL TUBE W/FUNNEL	62771	62771
16	THREADED PLUG	68071	68071
17	FRONT KETTLE LID	48971	48971
18	AGITATOR SHAFT WELD ASSY	68121	68121
19	CROSSBAR ASSEMBLY	48965	48965
20	REAR KETTLE LID	48972	48972

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18	AGITATOR SHAFT WELD ASSY	68121	68121
19	CROSSBAR ASSEMBLY	48965	48965
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7	THREADED BLOCK	47999	47999
8	BEARING, CAM FOLLOWER	61225	61225
9	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
10	SPUR GEAR	41380	41380
11	SET SCREW #10-32 X 3/16	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
13	SHAFT COLLAR 5/8 IN (2 required)	68761	68761
14	SET SCREW 5/16-18 X 3/8 (2 required)	74127	74127
15	OIL TUBE W/FUNNEL	62771	62771
16	THREADED PLUG	68071	68071
17	FRONT KETTLE LID	48971	48971
18	AGITATOR SHAFT WELD ASSY	68121	68121
19	CROSSBAR ASSEMBLY	48965	48965
20	REAR KETTLE LID	48972	48972

52 oz. Flat Lid Kettle Assembly – Parts List

Item	Parts Description	Part Number	
		2727EX	2727ELX
1	CROSSBAR FASTENER	47977	47977
2	KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	48966EX	
	LH KETTLE ASSY (see Kettle Bottom Assembly section for parts breakdown)		48966ELX
3	KETTLE LEAD ASSEMBLY	55299	55299L
4	DUMP HANDLE PLASTIC	41139	41139
5	LID, AGITATOR ASSY (Complete Assy)	48961	48961
6	1/4-20 X 5/8 PH FL HD M/S (Apply Loctite 246 to bolts before installing.)	67947	67947
7	THREADED BLOCK	47999	47999
8	BEARING, CAM FOLLOWER	61225	61225
9	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
10	SPUR GEAR	41380	41380
11	SET SCREW #10-32 X 3/16	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
13	SHAFT COLLAR 5/8 IN (2 required)	68761	68761
14	SET SCREW 5/16-18 X 3/8 (2 required)	74127	74127
15	OIL TUBE W/FUNNEL	62771	62771
16	THREADED PLUG	68071	68071
17	FRONT KETTLE LID	48971	48971
18	AGITATOR SHAFT WELD ASSY	68121	68121
19	CROSSBAR ASSEMBLY	48965	48965
20	REAR KETTLE LID	48972	48972

52 oz. Flat Lid Kettle Assembly – Parts List

Item	Parts Description	Part Number	
		2727EX	2727ELX
1	CROSSBAR FASTENER	47977	47977
2	KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	48966EX	
	LH KETTLE ASSY (see Kettle Bottom Assembly section for parts breakdown)		48966ELX
3	KETTLE LEAD ASSEMBLY	55299	55299L
4	DUMP HANDLE PLASTIC	41139	41139
5	LID, AGITATOR ASSY (Complete Assy)	48961	48961
6	1/4-20 X 5/8 PH FL HD M/S (Apply Loctite 246 to bolts before installing.)	67947	67947
7	THREADED BLOCK	47999	47999
8	BEARING, CAM FOLLOWER	61225	61225
9	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
10	SPUR GEAR	41380	41380
11	SET SCREW #10-32 X 3/16	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
13	SHAFT COLLAR 5/8 IN (2 required)	68761	68761
14	SET SCREW 5/16-18 X 3/8 (2 required)	74127	74127
15	OIL TUBE W/FUNNEL	62771	62771
16	THREADED PLUG	68071	68071
17	FRONT KETTLE LID	48971	48971
18	AGITATOR SHAFT WELD ASSY	68121	68121
19	CROSSBAR ASSEMBLY	48965	48965
20	REAR KETTLE LID	48972	48972

52 oz. Flat Lid Kettle Assembly – Parts List

Item	Parts Description	Part Number	
		2727EX	2727ELX
1	CROSSBAR FASTENER	47977	47977
2	KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	48966EX	
	LH KETTLE ASSY (see Kettle Bottom Assembly section for parts breakdown)		48966ELX
3	KETTLE LEAD ASSEMBLY	55299	55299L
4	DUMP HANDLE PLASTIC	41139	41139
5	LID, AGITATOR ASSY (Complete Assy)	48961	48961
6	1/4-20 X 5/8 PH FL HD M/S (Apply Loctite 246 to bolts before installing.)	67947	67947
7	THREADED BLOCK	47999	47999
8	BEARING, CAM FOLLOWER	61225	61225
9	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
10	SPUR GEAR	41380	41380
11	SET SCREW #10-32 X 3/16	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
13	SHAFT COLLAR 5/8 IN (2 required)	68761	68761
14	SET SCREW 5/16-18 X 3/8 (2 required)	74127	74127
15	OIL TUBE W/FUNNEL	62771	62771
16	THREADED PLUG	68071	68071
17	FRONT KETTLE LID	48971	48971
18	AGITATOR SHAFT WELD ASSY	68121	68121
19	CROSSBAR ASSEMBLY	48965	48965
20	REAR KETTLE LID	48972	48972

52 oz. Flat Lid Kettle Assembly – Parts List

Item	Parts Description	Part Number	
		2727EX	2727ELX
1	CROSSBAR FASTENER	47977	47977
2	KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	48966EX	
	LH KETTLE ASSY (see Kettle Bottom Assembly section for parts breakdown)		48966ELX
3	KETTLE LEAD ASSEMBLY	55299	55299L
4	DUMP HANDLE PLASTIC	41139	41139
5	LID, AGITATOR ASSY (Complete Assy)	48961	48961
6	1/4-20 X 5/8 PH FL HD M/S (Apply Loctite 246 to bolts before installing.)	67947	67947
7	THREADED BLOCK	47999	47999
8	BEARING, CAM FOLLOWER	61225	61225
9	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
10	SPUR GEAR	41380	41380
11	SET SCREW #10-32 X 3/16	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
13	SHAFT COLLAR 5/8 IN (2 required)	68761	68761
14	SET SCREW 5/16-18 X 3/8 (2 required)	74127	74127
15	OIL TUBE W/FUNNEL	62771	62771
16	THREADED PLUG	68071	68071
17	FRONT KETTLE LID	48971	48971
18	AGITATOR SHAFT WELD ASSY	68121	68121
19	CROSSBAR ASSEMBLY	48965	48965
20	REAR KETTLE LID	48972	48972

52 oz. Flat Lid Kettle Assembly – Parts List

Item	Parts Description	Part Number	
		2727EX	2727ELX
1	CROSSBAR FASTENER	47977	47977
2	KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	48966EX	
	LH KETTLE ASSY (see Kettle Bottom Assembly section for parts breakdown)		48966ELX
3	KETTLE LEAD ASSEMBLY	55299	55299L
4	DUMP HANDLE PLASTIC	41139	41139
5	LID, AGITATOR ASSY (Complete Assy)	48961	48961
6	1/4-20 X 5/8 PH FL HD M/S (Apply Loctite 246 to bolts before installing.)	67947	67947
7	THREADED BLOCK	47999	47999
8	BEARING, CAM FOLLOWER	61225	61225
9	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
10	SPUR GEAR	41380	41380
11	SET SCREW #10-32 X 3/16	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
13	SHAFT COLLAR 5/8 IN (2 required)	68761	68761
14	SET SCREW 5/16-18 X 3/8 (2 required)	74127	74127
15	OIL TUBE W/FUNNEL	62771	62771
16	THREADED PLUG	68071	68071
17	FRONT KETTLE LID	48971	48971
18	AGITATOR SHAFT WELD ASSY	68121	68121
19	CROSSBAR ASSEMBLY	48965	48965
20	REAR KETTLE LID	48972	48972

52 oz. Flat Lid Kettle Assembly – Parts List

Item	Parts Description	Part Number	
		2727EX	2727ELX
1	CROSSBAR FASTENER	47977	47977
2	KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	48966EX	
	LH KETTLE ASSY (see Kettle Bottom Assembly section for parts breakdown)		48966ELX
3	KETTLE LEAD ASSEMBLY	55299	55299L
4	DUMP HANDLE PLASTIC	41139	41139
5	LID, AGITATOR ASSY (Complete Assy)	48961	48961
6	1/4-20 X 5/8 PH FL HD M/S (Apply Loctite 246 to bolts before installing.)	67947	67947
7	THREADED BLOCK	47999	47999
8	BEARING, CAM FOLLOWER	61225	61225
9	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
10	SPUR GEAR	41380	41380
11	SET SCREW #10-32 X 3/16	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
13	SHAFT COLLAR 5/8 IN (2 required)	68761	68761
14	SET SCREW 5/16-18 X 3/8 (2 required)	74127	74127
15	OIL TUBE W/FUNNEL	62771	62771
16	THREADED PLUG	68071	68071
17	FRONT KETTLE LID	48971	48971
18	AGITATOR SHAFT WELD ASSY	68121	68121
19	CROSSBAR ASSEMBLY	48965	48965
20	REAR KETTLE LID	48972	48972

52 oz. Flat Lid Kettle Assembly – Parts List

Item	Parts Description	Part Number	
		2727EX	2727ELX
1	CROSSBAR FASTENER	47977	47977
2	KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	48966EX	
	LH KETTLE ASSY (see Kettle Bottom Assembly section for parts breakdown)		48966ELX
3	KETTLE LEAD ASSEMBLY	55299	55299L
4	DUMP HANDLE PLASTIC	41139	41139
5	LID, AGITATOR ASSY (Complete Assy)	48961	48961
6	1/4-20 X 5/8 PH FL HD M/S (Apply Loctite 246 to bolts before installing.)	67947	67947
7	THREADED BLOCK	47999	47999
8	BEARING, CAM FOLLOWER	61225	61225
9	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
10	SPUR GEAR	41380	41380
11	SET SCREW #10-32 X 3/16	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
13	SHAFT COLLAR 5/8 IN (2 required)	68761	68761
14	SET SCREW 5/16-18 X 3/8 (2 required)	74127	74127
15	OIL TUBE W/FUNNEL	62771	62771
16	THREADED PLUG	68071	68071
17	FRONT KETTLE LID	48971	48971
18	AGITATOR SHAFT WELD ASSY	68121	68121
19	CROSSBAR ASSEMBLY	48965	48965
20	REAR KETTLE LID	48972	48972

52 oz. Flat Lid Kettle Assembly – Parts List

Item	Parts Description	Part Number	
		2727EX	2727ELX
1	CROSSBAR FASTENER	47977	47977
2	KETTLE BOTTOM ASSY (see Kettle Bottom Assembly section for parts breakdown)	48966EX	
	LH KETTLE ASSY (see Kettle Bottom Assembly section for parts breakdown)		48966ELX
3	KETTLE LEAD ASSEMBLY	55299	55299L
4	DUMP HANDLE PLASTIC	41139	41139
5	LID, AGITATOR ASSY (Complete Assy)	48961	48961
6	1/4-20 X 5/8 PH FL HD M/S (Apply Loctite 246 to bolts before installing.)	67947	67947
7	THREADED BLOCK	47999	47999
8	BEARING, CAM FOLLOWER	61225	61225
9	SPACER (used to increase shaft height when Cam Follower Bearing does not rest at least 3/16" into Gear Block)	106035	106035
10	SPUR GEAR	41380	41380
11	SET SCREW #10-32 X 3/16	41742	41742
12	WOODRUFF KEY #3 1/8 X 1/2	41730	41730
13	SHAFT COLLAR 5/8 IN (2 required)	68761	68761
14	SET SCREW 5/16-18 X 3/8 (2 required)	74127	74127
15	OIL TUBE W/FUNNEL	62771	62771
16	THREADED PLUG	68071	68071
17	FRONT KETTLE LID	48971	48971
18	AGITATOR SHAFT WELD ASSY	68121	68121
19	CROSSBAR ASSEMBLY	48965	48965
20	REAR KETTLE LID	48972	48972

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149

52 oz. Kettle Bottom Assembly (All Models) – Parts List

Item	Part Description	Part Number			
		2727HT	2727HTL	2727HTX, 2727EX	2727ELX
	RH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)	55300		48966EX	
	LH KETTLE BOTTOM ASSY (Complete Assembly – includes all parts listed below)		55300EL		48966ELX
1	HEAT TRANSFER PLATE 52 OZ.	48968	48968	48968	48968
2	ELEMENT SHIM	68787	68787	68787	68787
3	KETTLE GASKET	48958	48958	48958	48958
4	52 0Z KETTLE WELDED ASSY	48957	48957	48957	48957
5	NUT RETAINER	50190	50190	50190	50190
6	HEX NUT 1/4-20	74133	74133	74133	74133
7	ELEMENT CLAMP 48, 52, 66OZ	68780	68780	68780	68780
8	HEAT ELEMENT, 2700W	46491	46491	46498	46498
9	TUBULAR ELEMENT, 1800W	48650	48650	48650EX	48650EX
10	TUBULAR ELEMENT, 1050W	48651	48651	48651EX	48651EX
11	KETTLE SHELL WELD * **NOTE:** Pass Thru Models Order #48959P	48959	48959L	48959	48959L
12	8-32 X 1/2 SLOTTED H W H (Screw)	49379	49379	49379	49379
13	JUNCTION BOX ASSEMBLY	55311	55311L	55311	55311L
14	JUNCTION BOX GASKET (between Junction Box and Cover)	40965	40965	40965	40965
15	JUNCTION BOX GASKET (between Kettle and Junction Box)	40963	40963	40963	40963
16	ACORN NUT #8-32	47702	47702	47702	47702
17	KETTLE TERMINAL BLOCK	41129	41129	41129	41129
18	8-32 HEX M/S NUT	74149	74149	74149	74149