



Kettle Assembly – Parts List

Item	Part Description	Part No.
1	10-24 X 2 PHIL/SLT PAN MS	42041
2	KETTLE WELDMENT	74865
3	KETTLE STOP ROD	74859
4	KETTLE PIVOT ROD	74863
5	KETTLE HEAT SHROUD	74852
6	AGITATOR & LID ASSEMBY	74868
7	RETAINING RING	49701
8	NEEDLE BEARING	47106
9	SPUR GEAR Kit (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K
10	SET SCREW #10-32 X 3/16 (for Spur Gear)	41742
11	AGITATOR SHAFT WELDMENT	74869
12	SET COLLAR 1/2ID X 7/8 OD	47326
13	SET SCREW 1/4-20 X 3/16 (for Set Collar)	47751
14	CROSSBAR W/BUSHING	74883
15	REAR KETTLE LID	47119
16	FRONT KETTLE LID	47720
17	AGITATOR WEIGHT	61093
18	STIR ROD 6,12 OZ	49011
19	DUMP HANDLE ASSEMBLY (assembly includes Handle, Knob, 2 SQ HD Screws, and Key)	47102
20	KNOB DUMP HANDLE	47110
21	DUMP HANDLE	47707
22	5/16-18 X 3/8 SQ HD SCREW	47662
23	WOODRUFF KEY #3 1/8 X1/2	41730



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7	RETAINING RING	49701
8	NEEDLE BEARING	47106
9	SPUR GEAR Kit (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K
10	SET SCREW #10-32 X 3/16 (for Spur Gear)	41742
11	AGITATOR SHAFT WELDMENT	74869
12	SET COLLAR 1/2ID X 7/8 OD	47326
13	SET SCREW 1/4-20 X 3/16 (for Set Collar)	47751
14	CROSSBAR W/BUSHING	74883
15	REAR KETTLE LID	47119
16	FRONT KETTLE LID	47720
17	AGITATOR WEIGHT	61093
18	STIR ROD 6,12 OZ	49011
19	DUMP HANDLE ASSEMBLY (assembly includes Handle, Knob, 2 SQ HD Screws, and Key)	47102
20	KNOB DUMP HANDLE	47110
21	DUMP HANDLE	47707
22	5/16-18 X 3/8 SQ HD SCREW	47662
23	WOODRUFF KEY #3 1/8 X1/2	41730



Kettle Assembly – Parts List

Item	Part Description	Part No.
1	10-24 X 2 PHIL/SLT PAN MS	42041
2	KETTLE WELDMENT	74865
3	KETTLE STOP ROD	74859
4	KETTLE PIVOT ROD	74863
5	KETTLE HEAT SHROUD	74852
6	AGITATOR & LID ASSEMBY	74868
7	RETAINING RING	49701
8	NEEDLE BEARING	47106
9	SPUR GEAR Kit (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K
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12	SET COLLAR 1/2ID X 7/8 OD	47326
13	SET SCREW 1/4-20 X 3/16 (for Set Collar)	47751
14	CROSSBAR W/BUSHING	74883
15	REAR KETTLE LID	47119
16	FRONT KETTLE LID	47720
17	AGITATOR WEIGHT	61093
18	STIR ROD 6,12 OZ	49011
19	DUMP HANDLE ASSEMBLY (assembly includes Handle, Knob, 2 SQ HD Screws, and Key)	47102
20	KNOB DUMP HANDLE	47110
21	DUMP HANDLE	47707
22	5/16-18 X 3/8 SQ HD SCREW	47662
23	WOODRUFF KEY #3 1/8 X1/2	41730



Kettle Assembly – Parts List

Item	Part Description	Part No.
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5	KETTLE HEAT SHROUD	74852
6	AGITATOR & LID ASSEMBY	74868
7	RETAINING RING	49701
8	NEEDLE BEARING	47106
9	SPUR GEAR Kit (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K
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11	AGITATOR SHAFT WELDMENT	74869
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14	CROSSBAR W/BUSHING	74883
15	REAR KETTLE LID	47119
16	FRONT KETTLE LID	47720
17	AGITATOR WEIGHT	61093
18	STIR ROD 6,12 OZ	49011
19	DUMP HANDLE ASSEMBLY (assembly includes Handle, Knob, 2 SQ HD Screws, and Key)	47102
20	KNOB DUMP HANDLE	47110
21	DUMP HANDLE	47707
22	5/16-18 X 3/8 SQ HD SCREW	47662
23	WOODRUFF KEY #3 1/8 X1/2	41730

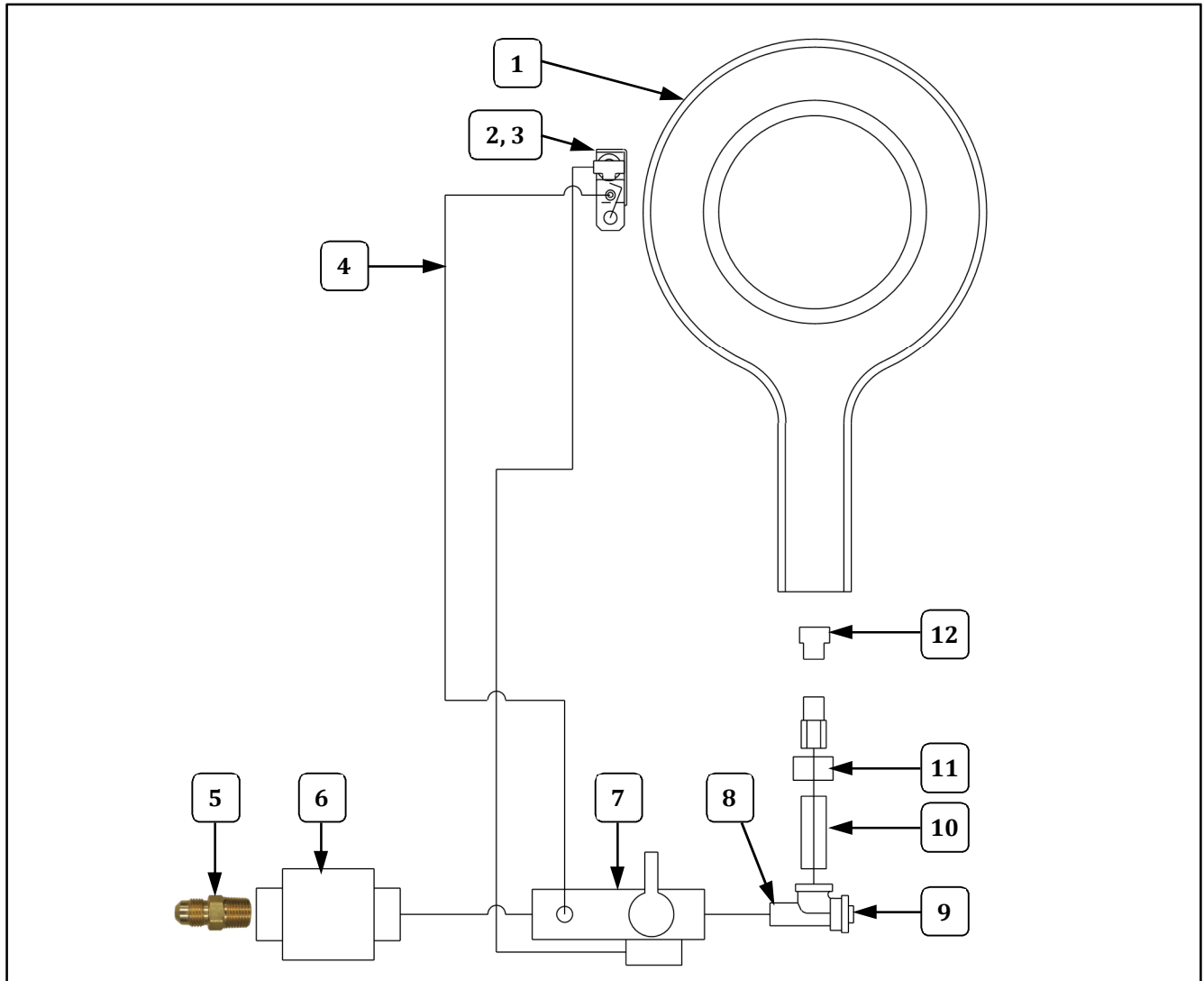


Kettle Assembly – Parts List

Item	Part Description	Part No.
1	10-24 X 2 PHIL/SLT PAN MS	42041
2	KETTLE WELDMENT	74865
3	KETTLE STOP ROD	74859
4	KETTLE PIVOT ROD	74863
5	KETTLE HEAT SHROUD	74852
6	AGITATOR & LID ASSEMBY	74868
7	RETAINING RING	49701
8	NEEDLE BEARING	47106
9	SPUR GEAR Kit (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K
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14	CROSSBAR W/BUSHING	74883
15	REAR KETTLE LID	47119
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17	AGITATOR WEIGHT	61093
18	STIR ROD 6,12 OZ	49011
19	DUMP HANDLE ASSEMBLY (assembly includes Handle, Knob, 2 SQ HD Screws, and Key)	47102
20	KNOB DUMP HANDLE	47110
21	DUMP HANDLE	47707
22	5/16-18 X 3/8 SQ HD SCREW	47662
23	WOODRUFF KEY #3 1/8 X 1/2	41730



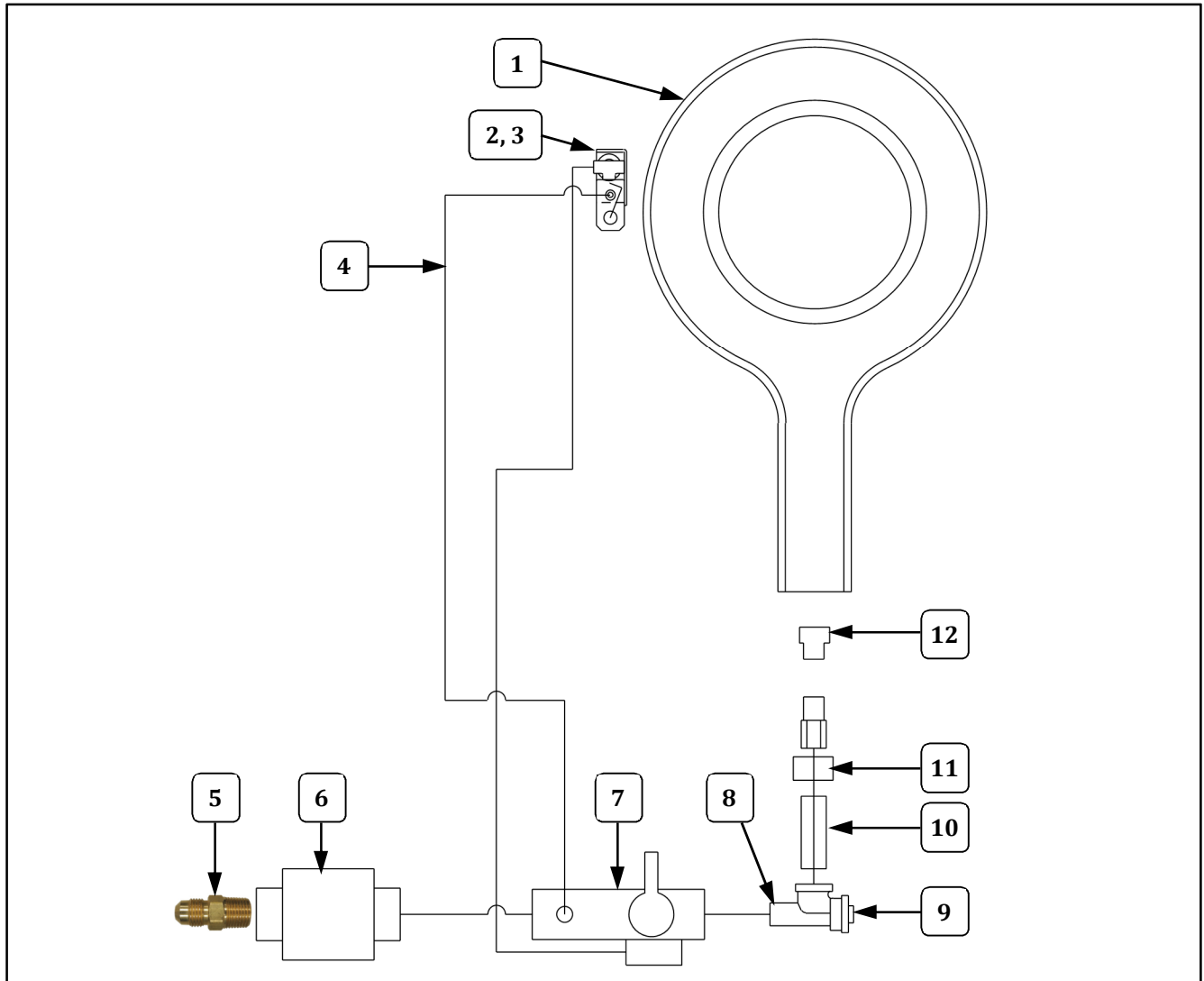
Gas Line Breakdown



Item	Part Description	Part No.
1	BURNER FOR 16OZ BG POPPER	67903
2	PILOT BURNER	74032
3	PILOT ORIFICE .010 LP	74050
4	THERMOCOUPLE	57030
5	ADAPTER, GAS LINE 3/8 NPT (Flare Pipe Fitting, use with Gas Hose P/N 109000)	74595
6	PRESSURE REGULATOR	74115
7	GAS SAFETY VALVE	74027
8	T-FITTING	74560
9	BRASS PIPE PLUG 1/8 NPT	74562
10	1/8 NPT X 1-1/2 LONG NPL	74884
11	1/8 NPT COUPLING	74885
12	LIGHTER TUBE ORIFICE #66	89694
	1/4 ALUM TUBE 18 INCH LG. (not shown)	74561



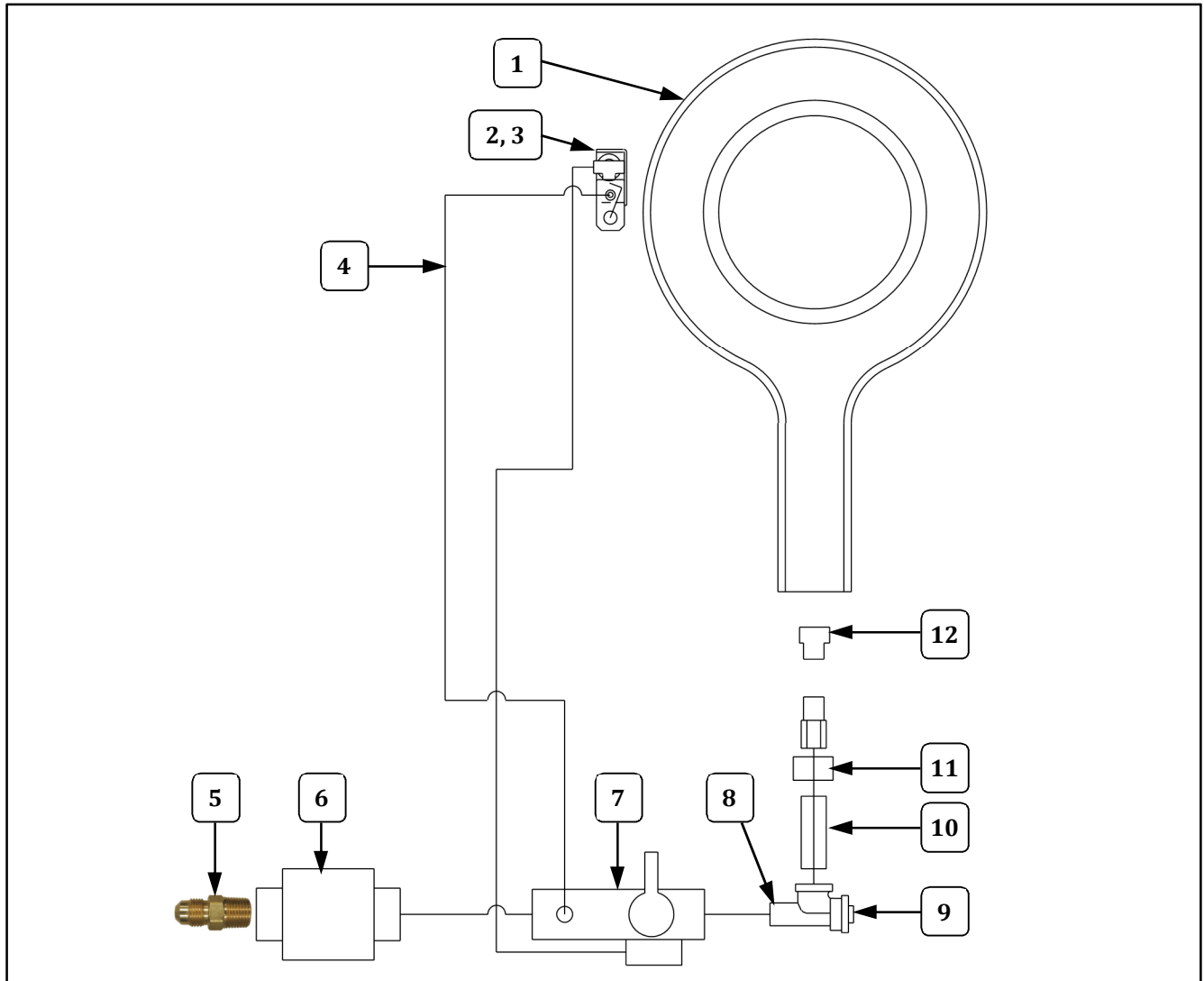
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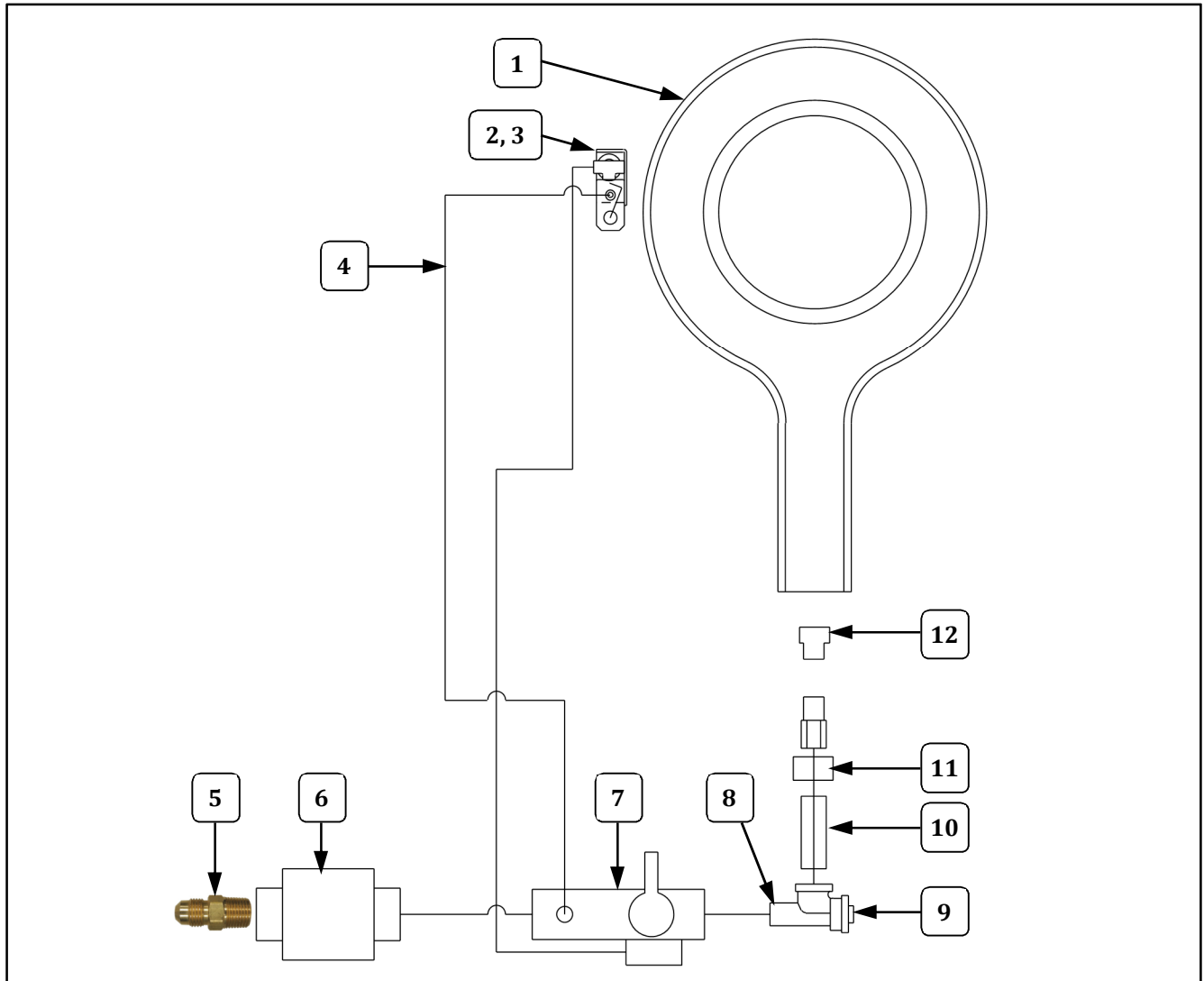
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	1/4 ALUM TUBE 18 INCH LG. (not shown)	74561



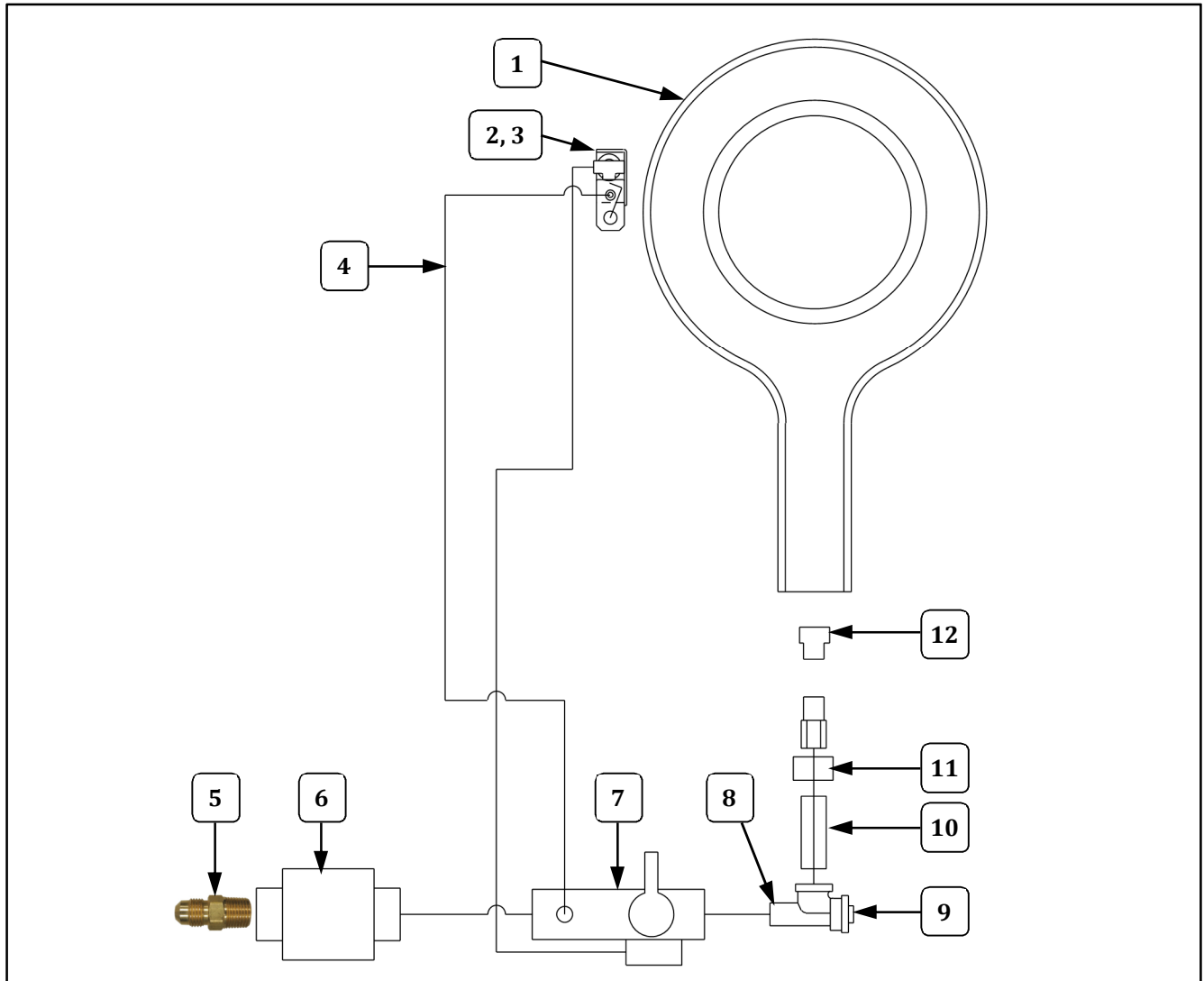
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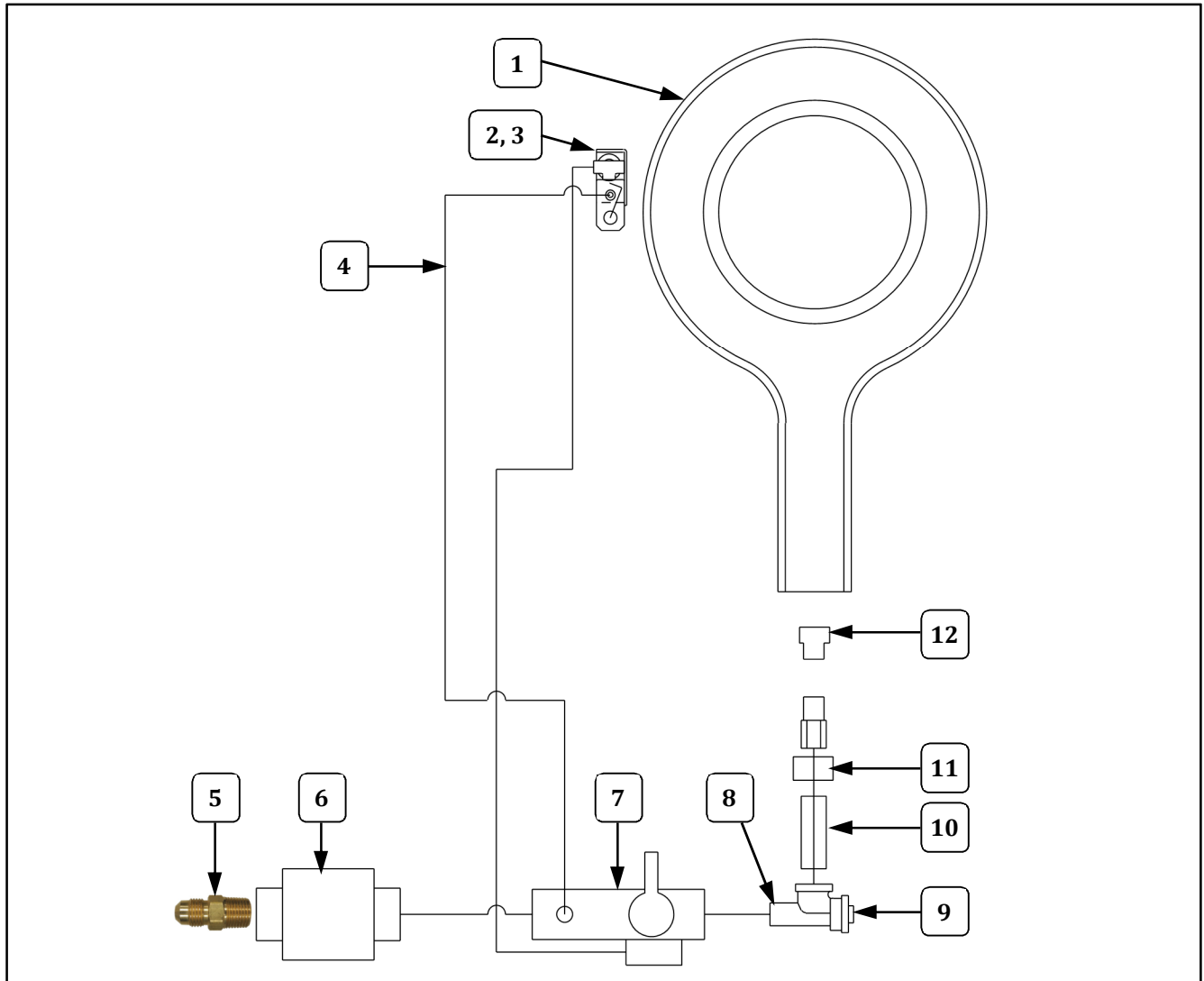
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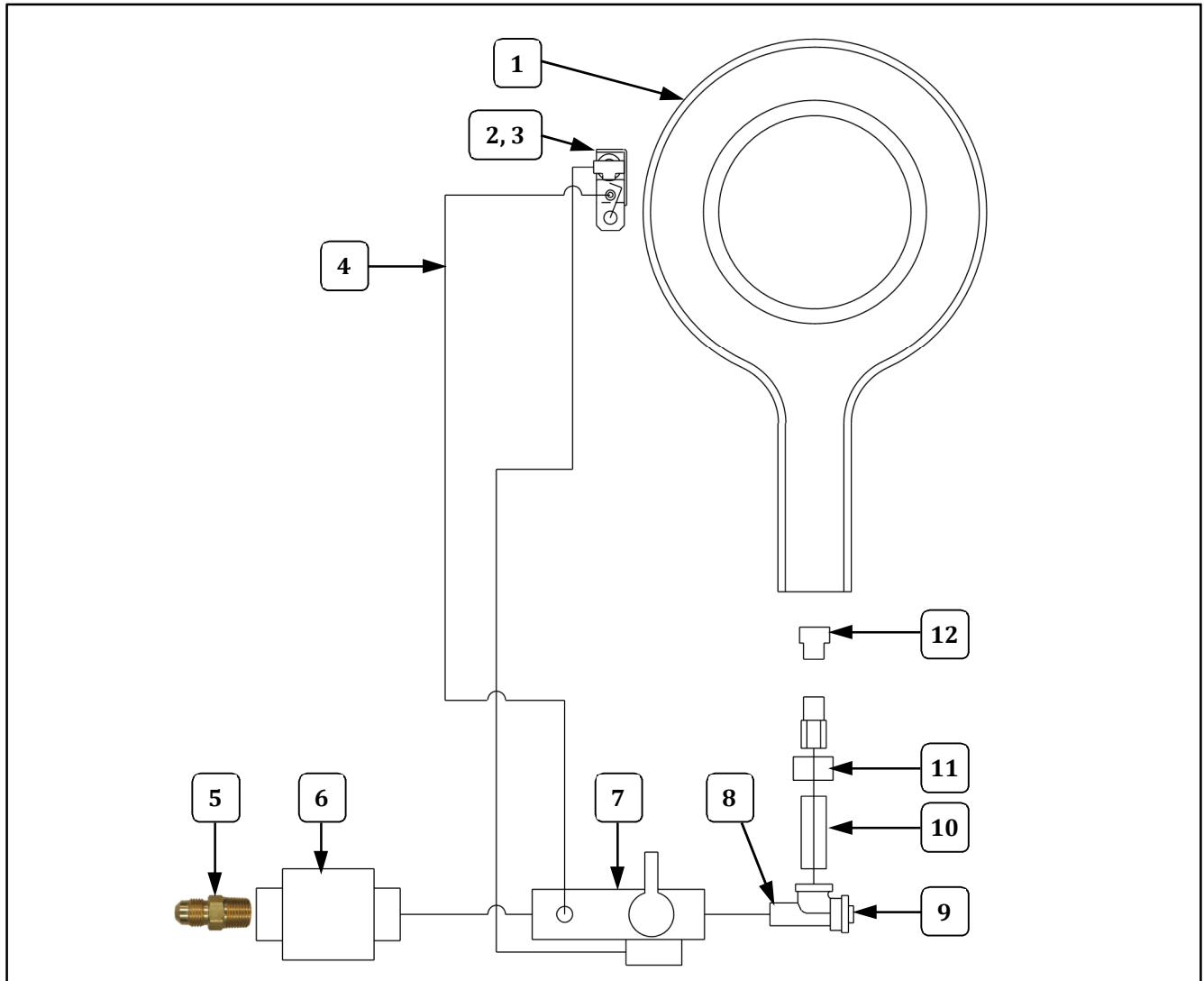
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11	1/8 NPT COUPLING	74885
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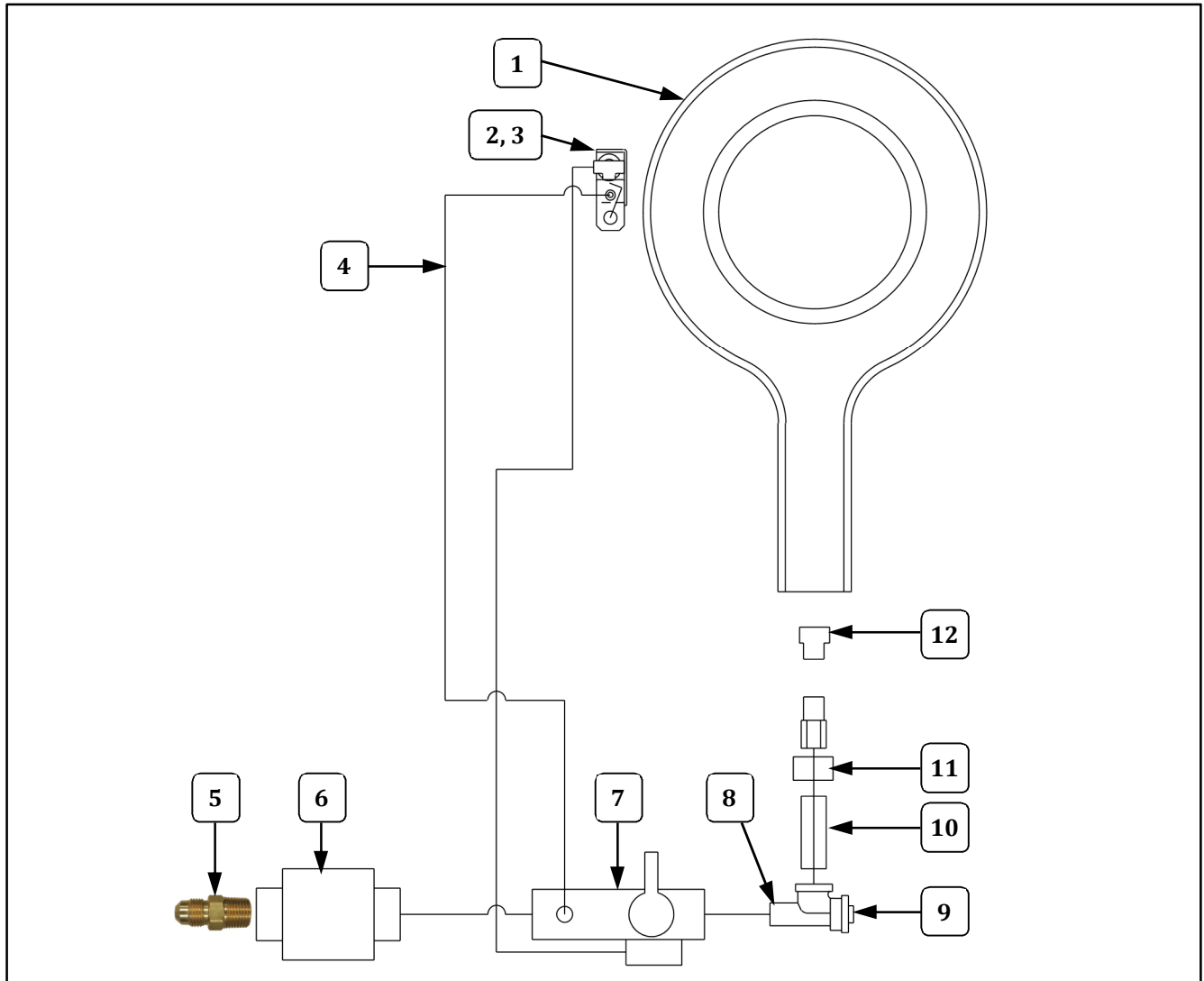
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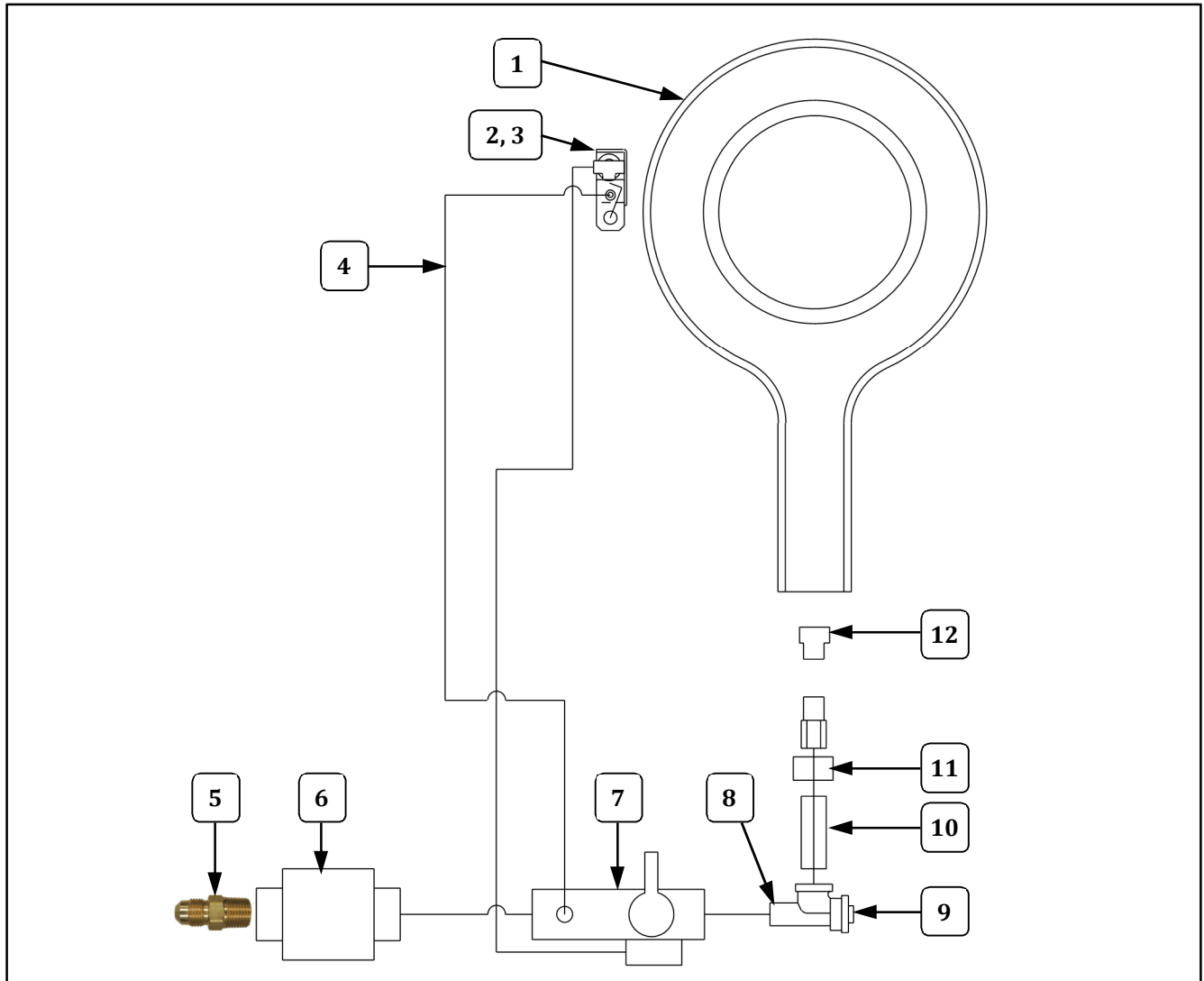
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12	LIGHTER TUBE ORIFICE #66	89694
	1/4 ALUM TUBE 18 INCH LG. (not shown)	74561



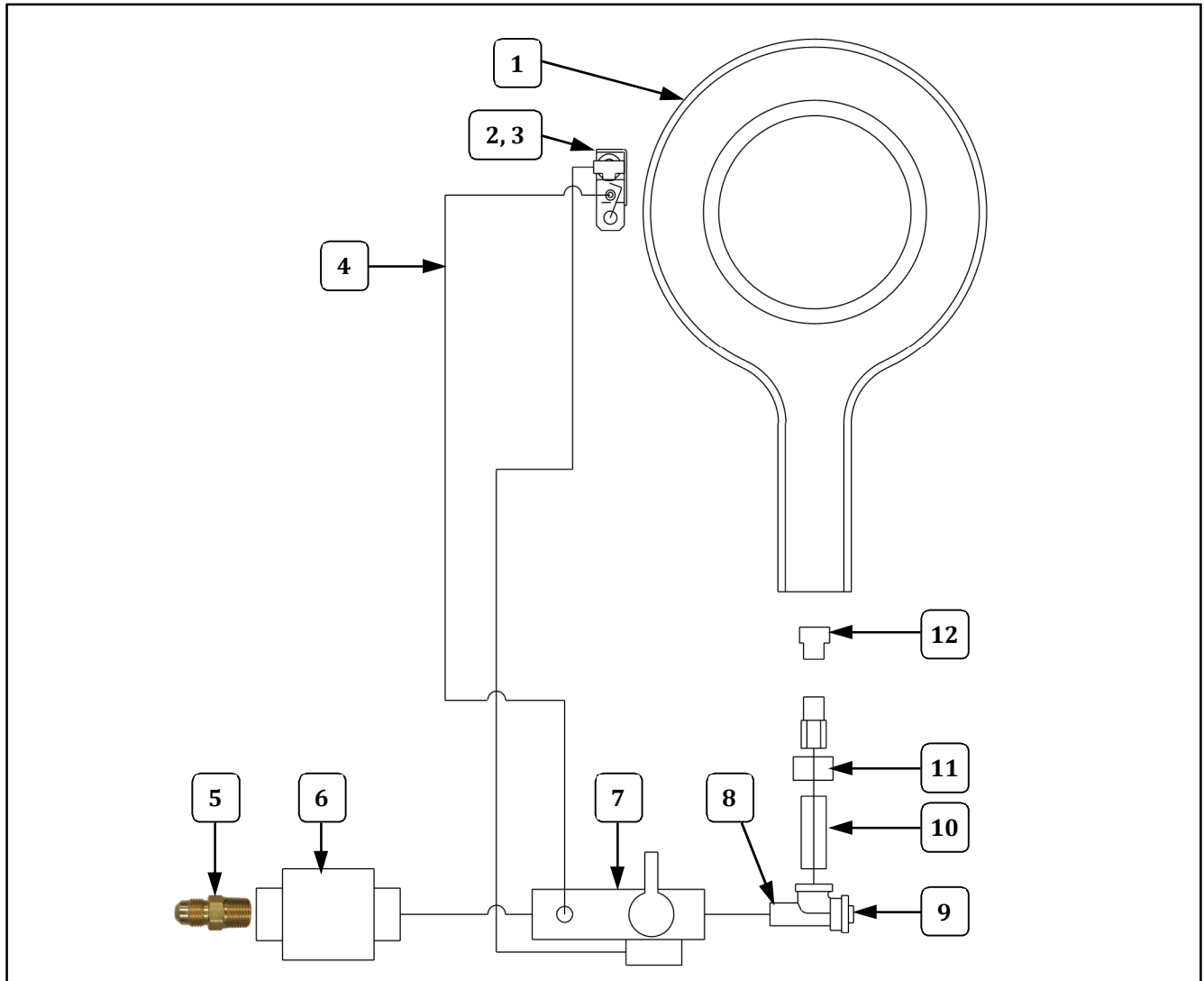
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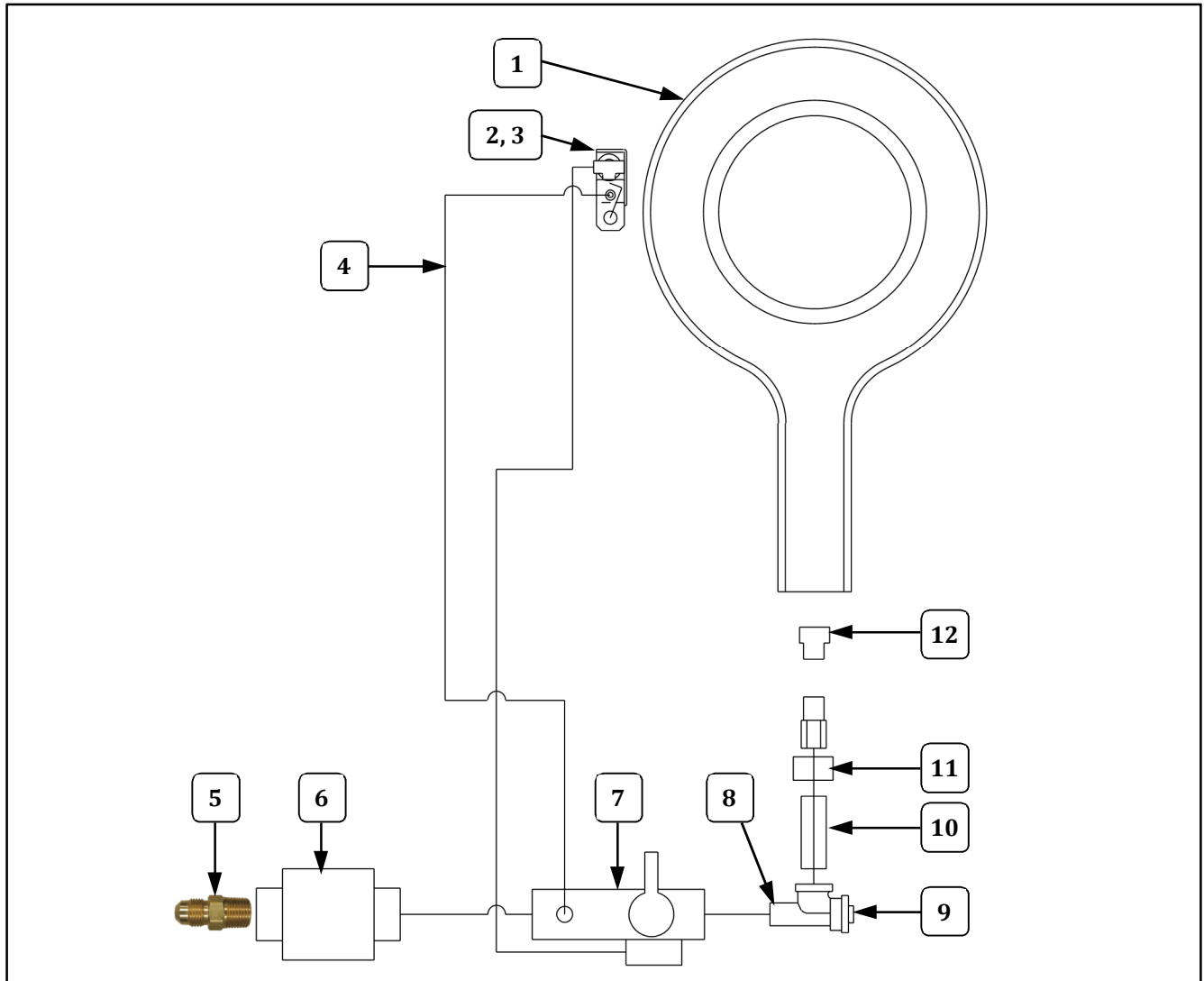
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12	LIGHTER TUBE ORIFICE #66	89694
	1/4 ALUM TUBE 18 INCH LG. (not shown)	74561



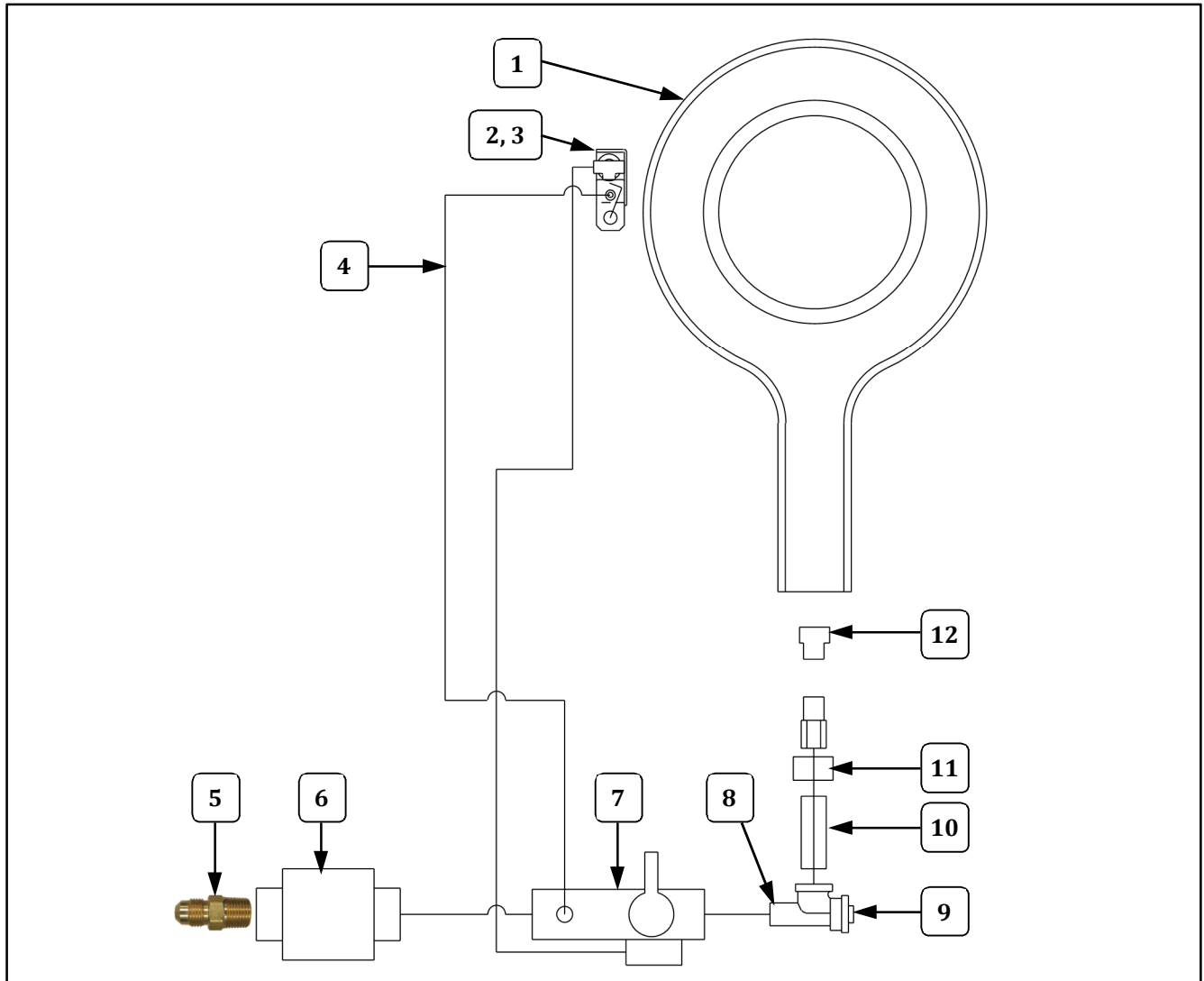
Gas Line Breakdown



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10	1/8 NPT X 1-1/2 LONG NPL	74884
11	1/8 NPT COUPLING	74885
12	LIGHTER TUBE ORIFICE #66	89694
	1/4 ALUM TUBE 18 INCH LG. (not shown)	74561



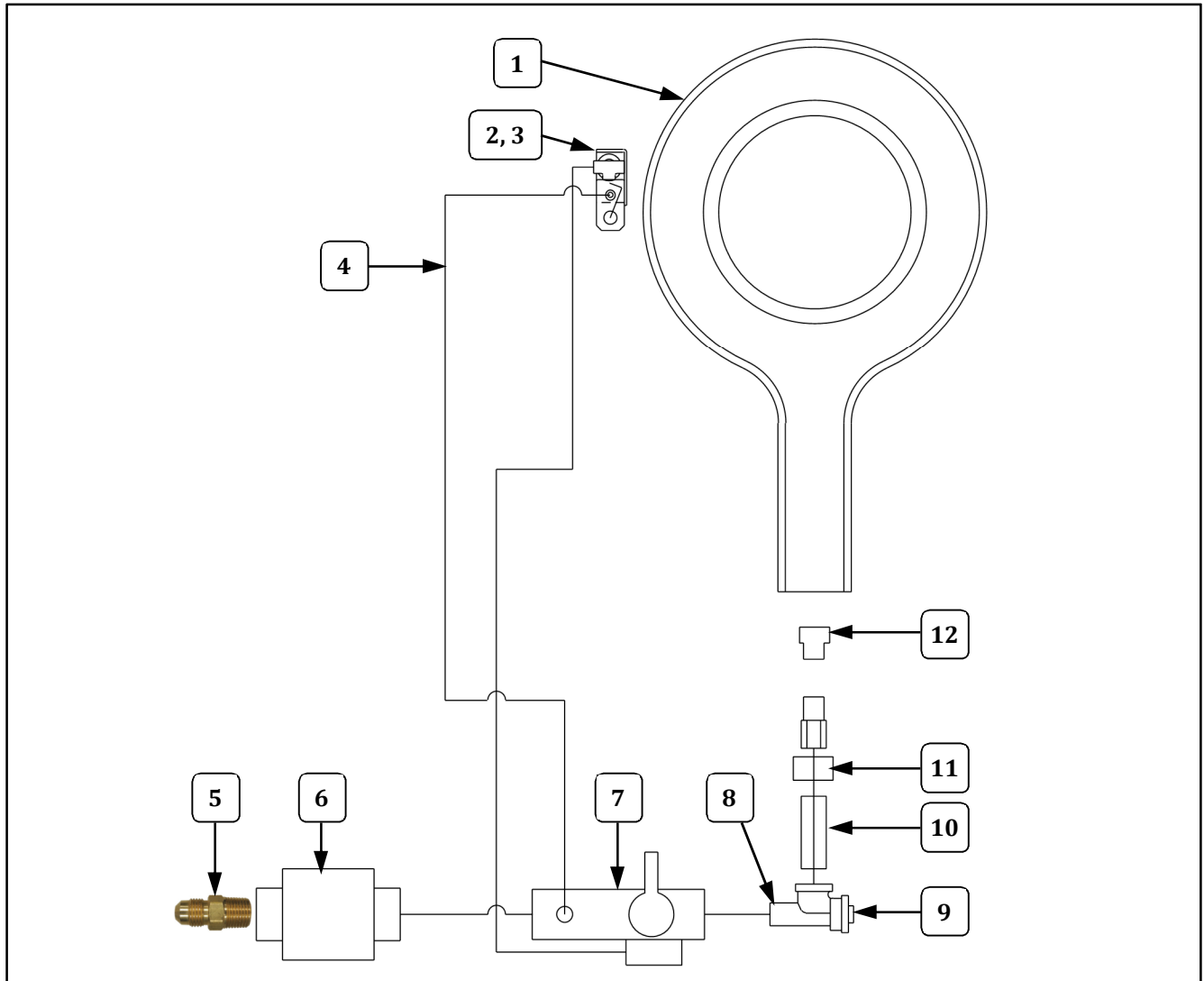
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6	PRESSURE REGULATOR	74115
7	GAS SAFETY VALVE	74027
8	T-FITTING	74560
9	BRASS PIPE PLUG 1/8 NPT	74562
10	1/8 NPT X 1-1/2 LONG NPL	74884
11	1/8 NPT COUPLING	74885
12	LIGHTER TUBE ORIFICE #66	89694
	1/4 ALUM TUBE 18 INCH LG. (not shown)	74561



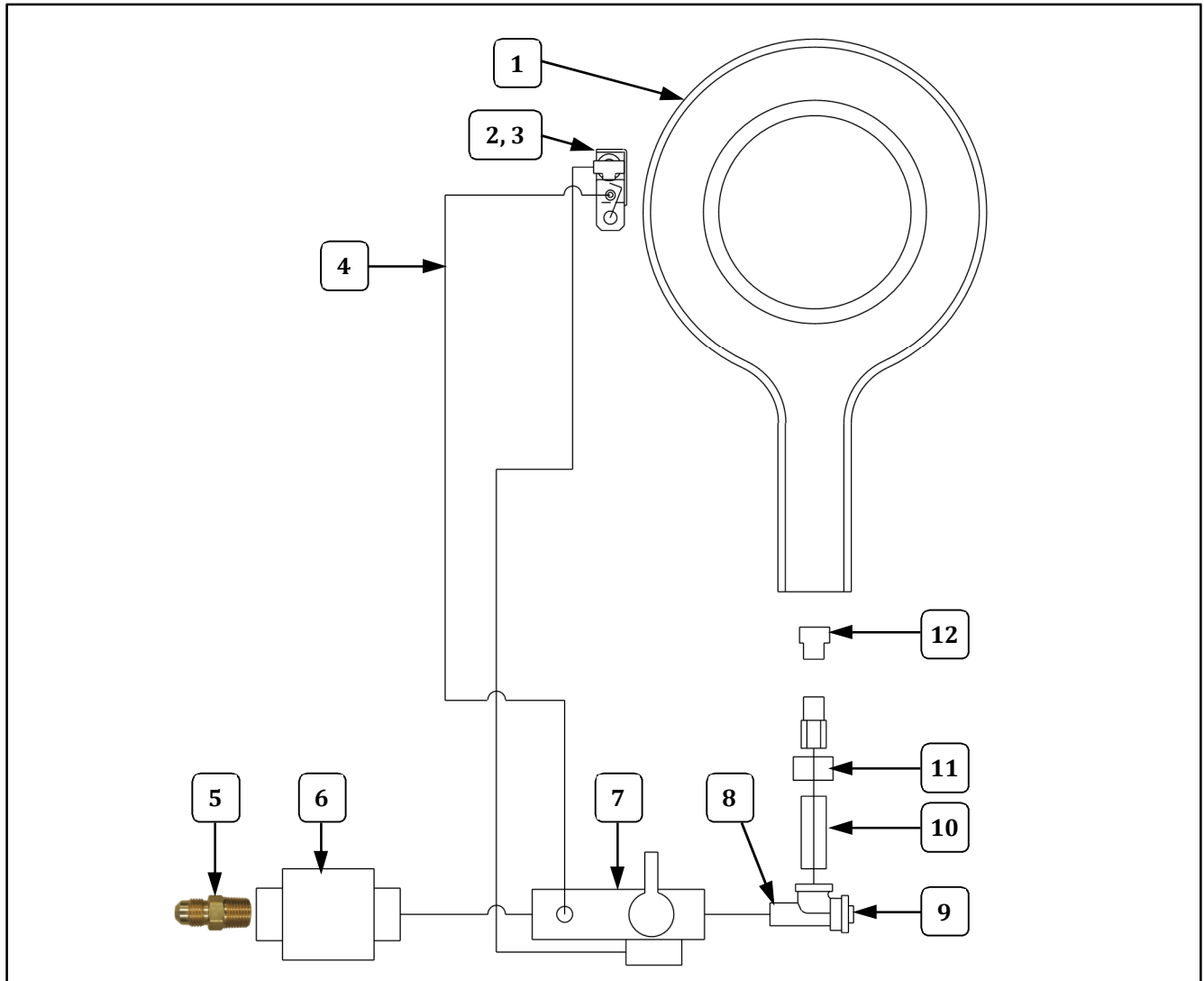
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10	1/8 NPT X 1-1/2 LONG NPL	74884
11	1/8 NPT COUPLING	74885
12	LIGHTER TUBE ORIFICE #66	89694
	1/4 ALUM TUBE 18 INCH LG. (not shown)	74561



Gas Line Breakdown



Item	Part Description	Part No.
1	BURNER FOR 16OZ BG POPPER	67903
2	PILOT BURNER	74032
3	PILOT ORIFICE .010 LP	74050
4	THERMOCOUPLE	57030
5	ADAPTER, GAS LINE 3/8 NPT (Flare Pipe Fitting, use with Gas Hose P/N 109000)	74595
6	PRESSURE REGULATOR	74115
7	GAS SAFETY VALVE	74027
8	T-FITTING	74560
9	BRASS PIPE PLUG 1/8 NPT	74562
10	1/8 NPT X 1-1/2 LONG NPL	74884
11	1/8 NPT COUPLING	74885
12	LIGHTER TUBE ORIFICE #66	89694
	1/4 ALUM TUBE 18 INCH LG. (not shown)	74561



Cabinet Breakdown – Parts List

Item	Part Description	Part Number	
		5908	5908GGT
1	PAINTED DOME, RED	74866	
	TOP FRAME EXTRUSION GOLD		67453
	TOP INSPECTION COVER		74891
2	ROCKER SWITCH BOX 2 C/O	74887	74887
3	ROCKER SWITCH LABEL	74888	74888
4	SWITCH, ROCKER DPST	55395	55395
5	12 VOLT DC MOTOR	74576	74576
6	MOTOR PLATE	74856	74856
7	FUSEHOLDER	74636	74636
8	FUSE, 8 AMP	74901	74900
9	GEAR BLOCK ASSY	67194	
10	SPUR GEAR Kit (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
11	SET SCREW #10-32 X 3/16 (for Spur Gear)	41742	41742
12	HANGER ARM, RIGHT	74855	74855
13	HANGER ARM, LEFT	74854	74854
14	BURNER FOR 16OZ BG POPPER	67903	67903
15	PILOT BURNER	74032	74032
16	THERMOCOUPLE	57030	57030
17	OLD MAID PAN	47003	47336
18	BURNER MOUNTING BRACKET	74857	74857
19	DROP PANEL ASSEMBLY	47006	47337
20	BURNER SHROUD	74858	74858
21	BOTTOM CORN PAN	47165	47359
22	BRACKET	74860	74860
23	GLIDE	47328	47328
24	GLASS CHAN 29 5/8	47698	47698
25	GLASS CHAN 16 11/16 (for top and bottom of side glass panel)	47693	47693
26	GLASS CHAN 23 13/16 (for top and bottom of front glass panel)	47695	47695
	LAMP HOLDER (not shown)	47047	47047
	LIGHT BULB 12V, 50 WATT (not shown)	74182	74182
	STRIP HEATER 12V, 15W (not shown)		42566



Cabinet Breakdown – Parts List

Item	Part Description	Part Number	
		5908	5908GGT
1	PAINTED DOME, RED	74866	
	TOP FRAME EXTRUSION GOLD		67453
	TOP INSPECTION COVER		74891
2	ROCKER SWITCH BOX 2 C/O	74887	74887
3	ROCKER SWITCH LABEL	74888	74888
4	SWITCH, ROCKER DPST	55395	55395
5	12 VOLT DC MOTOR	74576	74576
6	MOTOR PLATE	74856	74856
7	FUSEHOLDER	74636	74636
8	FUSE, 8 AMP	74901	74900
9	GEAR BLOCK ASSY	67194	
10	SPUR GEAR Kit (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
11	SET SCREW #10-32 X 3/16 (for Spur Gear)	41742	41742
12	HANGER ARM, RIGHT	74855	74855
13	HANGER ARM, LEFT	74854	74854
14	BURNER FOR 16OZ BG POPPER	67903	67903
15	PILOT BURNER	74032	74032
16	THERMOCOUPLE	57030	57030
17	OLD MAID PAN	47003	47336
18	BURNER MOUNTING BRACKET	74857	74857
19	DROP PANEL ASSEMBLY	47006	47337
20	BURNER SHROUD	74858	74858
21	BOTTOM CORN PAN	47165	47359
22	BRACKET	74860	74860
23	GLIDE	47328	47328
24	GLASS CHAN 29 5/8	47698	47698
25	GLASS CHAN 16 11/16 (for top and bottom of side glass panel)	47693	47693
26	GLASS CHAN 23 13/16 (for top and bottom of front glass panel)	47695	47695
	LAMP HOLDER (not shown)	47047	47047
	LIGHT BULB 12V, 50 WATT (not shown)	74182	74182
	STRIP HEATER 12V, 15W (not shown)		42566



Cabinet Breakdown – Parts List

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4	SWITCH, ROCKER DPST	55395	55395
5	12 VOLT DC MOTOR	74576	74576
6	MOTOR PLATE	74856	74856
7	FUSEHOLDER	74636	74636
8	FUSE, 8 AMP	74901	74900
9	GEAR BLOCK ASSY	67194	
10	SPUR GEAR Kit (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
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12	HANGER ARM, RIGHT	74855	74855
13	HANGER ARM, LEFT	74854	74854
14	BURNER FOR 16OZ BG POPPER	67903	67903
15	PILOT BURNER	74032	74032
16	THERMOCOUPLE	57030	57030
17	OLD MAID PAN	47003	47336
18	BURNER MOUNTING BRACKET	74857	74857
19	DROP PANEL ASSEMBLY	47006	47337
20	BURNER SHROUD	74858	74858
21	BOTTOM CORN PAN	47165	47359
22	BRACKET	74860	74860
23	GLIDE	47328	47328
24	GLASS CHAN 29 5/8	47698	47698
25	GLASS CHAN 16 11/16 (for top and bottom of side glass panel)	47693	47693
26	GLASS CHAN 23 13/16 (for top and bottom of front glass panel)	47695	47695
	LAMP HOLDER (not shown)	47047	47047
	LIGHT BULB 12V, 50 WATT (not shown)	74182	74182
	STRIP HEATER 12V, 15W (not shown)		42566



Cabinet Breakdown – Parts List

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		5908	5908GGT
1	PAINTED DOME, RED	74866	
	TOP FRAME EXTRUSION GOLD		67453
	TOP INSPECTION COVER		74891
2	ROCKER SWITCH BOX 2 C/O	74887	74887
3	ROCKER SWITCH LABEL	74888	74888
4	SWITCH, ROCKER DPST	55395	55395
5	12 VOLT DC MOTOR	74576	74576
6	MOTOR PLATE	74856	74856
7	FUSEHOLDER	74636	74636
8	FUSE, 8 AMP	74901	74900
9	GEAR BLOCK ASSY	67194	
10	SPUR GEAR Kit (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
11	SET SCREW #10-32 X 3/16 (for Spur Gear)	41742	41742
12	HANGER ARM, RIGHT	74855	74855
13	HANGER ARM, LEFT	74854	74854
14	BURNER FOR 16OZ BG POPPER	67903	67903
15	PILOT BURNER	74032	74032
16	THERMOCOUPLE	57030	57030
17	OLD MAID PAN	47003	47336
18	BURNER MOUNTING BRACKET	74857	74857
19	DROP PANEL ASSEMBLY	47006	47337
20	BURNER SHROUD	74858	74858
21	BOTTOM CORN PAN	47165	47359
22	BRACKET	74860	74860
23	GLIDE	47328	47328
24	GLASS CHAN 29 5/8	47698	47698
25	GLASS CHAN 16 11/16 (for top and bottom of side glass panel)	47693	47693
26	GLASS CHAN 23 13/16 (for top and bottom of front glass panel)	47695	47695
	LAMP HOLDER (not shown)	47047	47047
	LIGHT BULB 12V, 50 WATT (not shown)	74182	74182
	STRIP HEATER 12V, 15W (not shown)		42566



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11	SET SCREW #10-32 X 3/16 (for Spur Gear)	41742	41742
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13	HANGER ARM, LEFT	74854	74854
14	BURNER FOR 16OZ BG POPPER	67903	67903
15	PILOT BURNER	74032	74032
16	THERMOCOUPLE	57030	57030
17	OLD MAID PAN	47003	47336
18	BURNER MOUNTING BRACKET	74857	74857
19	DROP PANEL ASSEMBLY	47006	47337
20	BURNER SHROUD	74858	74858
21	BOTTOM CORN PAN	47165	47359
22	BRACKET	74860	74860
23	GLIDE	47328	47328
24	GLASS CHAN 29 5/8	47698	47698
25	GLASS CHAN 16 11/16 (for top and bottom of side glass panel)	47693	47693
26	GLASS CHAN 23 13/16 (for top and bottom of front glass panel)	47695	47695
	LAMP HOLDER (not shown)	47047	47047
	LIGHT BULB 12V, 50 WATT (not shown)	74182	74182
	STRIP HEATER 12V, 15W (not shown)		42566



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2	ROCKER SWITCH BOX 2 C/O	74887	74887
3	ROCKER SWITCH LABEL	74888	74888
4	SWITCH, ROCKER DPST	55395	55395
5	12 VOLT DC MOTOR	74576	74576
6	MOTOR PLATE	74856	74856
7	FUSEHOLDER	74636	74636
8	FUSE, 8 AMP	74901	74900
9	GEAR BLOCK ASSY	67194	
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22	BRACKET	74860	74860
23	GLIDE	47328	47328
24	GLASS CHAN 29 5/8	47698	47698
25	GLASS CHAN 16 11/16 (for top and bottom of side glass panel)	47693	47693
26	GLASS CHAN 23 13/16 (for top and bottom of front glass panel)	47695	47695
	LAMP HOLDER (not shown)	47047	47047
	LIGHT BULB 12V, 50 WATT (not shown)	74182	74182
	STRIP HEATER 12V, 15W (not shown)		42566



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1	PAINTED DOME, RED	74866	
	TOP FRAME EXTRUSION GOLD		67453
	TOP INSPECTION COVER		74891
2	ROCKER SWITCH BOX 2 C/O	74887	74887
3	ROCKER SWITCH LABEL	74888	74888
4	SWITCH, ROCKER DPST	55395	55395
5	12 VOLT DC MOTOR	74576	74576
6	MOTOR PLATE	74856	74856
7	FUSEHOLDER	74636	74636
8	FUSE, 8 AMP	74901	74900
9	GEAR BLOCK ASSY	67194	
10	SPUR GEAR Kit (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
11	SET SCREW #10-32 X 3/16 (for Spur Gear)	41742	41742
12	HANGER ARM, RIGHT	74855	74855
13	HANGER ARM, LEFT	74854	74854
14	BURNER FOR 16OZ BG POPPER	67903	67903
15	PILOT BURNER	74032	74032
16	THERMOCOUPLE	57030	57030
17	OLD MAID PAN	47003	47336
18	BURNER MOUNTING BRACKET	74857	74857
19	DROP PANEL ASSEMBLY	47006	47337
20	BURNER SHROUD	74858	74858
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	TOP INSPECTION COVER		74891
2	ROCKER SWITCH BOX 2 C/O	74887	74887
3	ROCKER SWITCH LABEL	74888	74888
4	SWITCH, ROCKER DPST	55395	55395
5	12 VOLT DC MOTOR	74576	74576
6	MOTOR PLATE	74856	74856
7	FUSEHOLDER	74636	74636
8	FUSE, 8 AMP	74901	74900
9	GEAR BLOCK ASSY	67194	
10	SPUR GEAR Kit (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K
11	SET SCREW #10-32 X 3/16 (for Spur Gear)	41742	41742
12	HANGER ARM, RIGHT	74855	74855
13	HANGER ARM, LEFT	74854	74854
14	BURNER FOR 16OZ BG POPPER	67903	67903
15	PILOT BURNER	74032	74032
16	THERMOCOUPLE	57030	57030
17	OLD MAID PAN	47003	47336
18	BURNER MOUNTING BRACKET	74857	74857
19	DROP PANEL ASSEMBLY	47006	47337
20	BURNER SHROUD	74858	74858
21	BOTTOM CORN PAN	47165	47359
22	BRACKET	74860	74860
23	GLIDE	47328	47328
24	GLASS CHAN 29 5/8	47698	47698
25	GLASS CHAN 16 11/16 (for top and bottom of side glass panel)	47693	47693
26	GLASS CHAN 23 13/16 (for top and bottom of front glass panel)	47695	47695
	LAMP HOLDER (not shown)	47047	47047
	LIGHT BULB 12V, 50 WATT (not shown)	74182	74182
	STRIP HEATER 12V, 15W (not shown)		42566



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Accessories



Item	Part Description	Part No.
1	STAMPED ALUMINUM SCOOP	2071
2	MEASURE 14.7CC	47679
3	MEASURE 1/2 CUP	47149
4	12 OZ (VOL) CORN MEASURE	47148
5	TANK REGULATOR	89920
6	GAS HOSE (has a Flared Hose Fitting)	109000



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