



ITEM NO.	DESCRIPTION	PART NUMBER	QTY.
1	CARRIAGE SENSOR ASSY	990149400	2
2	DOOR SENSOR ASSY	990172900	2
3	STRAIN RELIEF	NA	1
4	POWER SUPPLY	990149900	1
5	CONTROL BOARD ASSY, 230V, BIC/MIC	990152800	1
6	MOTOR CAN ASSY, 230V	990148800	1
7	LINEAR ACTUATOR ASSY	990149300	1
8	UPPER PULLEY ASSY	990149500	1
9	FESTOON SHEET METAL ASSY	NA	1
10	OPERATOR INTERFACE ENCLOSURE	990377700	1
11	TOUCH PAD, GENERIC	990153210	1
12	OPERATOR INTERFACE DOOR	990153270	1
13	BIC CUP GUARD / SHIELD ASSY	990195000	1
14	SHAFT SEAL	990167001	1
15	BIC/MIC CUP SHIELD	990152000	1
16	WASH CHAMBER ASSY	990195600	1
17	WASH CHAMBER MANIFOLD GASKET	990152500	1
18	DRAIN ADAPTER	990152600	1
19	ICE CREAM DUAL BLADE ASSY	990149201	1
20	FRONT SHIELD DOOR ASSY	990178900	OPT
21	REPLACEMENT SHIELD DOOR	990153240	1
22	MOTOR CORD	990149600	1
23	BASE WELDMENT	N/A	1
24	IMI / BIC SEAL CARRIER	990178800	SEE ITEM 13
25	SOUND INSULATION KIT ASSY	NA	1
26	CLADDING ASSEMBLY	NA	1
27	MIC/BIC CUP-IN-PLACE SENSOR	990153250	1
28	WATER VALVE	990153260	1
29	DUAL FLAT BLADE	990149100	1
30	BIC/MIC CONTROL PANEL BREAKER SWITCH	990153280	1
31	CUP HOLDER	990149700	1
32	LOWER PULLEY	990148600	1
33	FESTOON SPRING	990152700	1
34	BLADE REMOVAL TOOL	990167800	1
35	OPERATOR INTERFACE CONTROL BOARD ASSEMBLY	990153290	SEE ITEM 10
36	THUMB SCREW, FRONT DOOR ASSY	990172300	2
37	BASE GASKET, GM43	990172500	1
38	MOTOR ASSY, 230V	990171400	SEE ITEM 6
39	UPPER GUIDE ROD BUSHING	990170900	SEE ITEM 6
40	LOWER GUIDE ROD BUSHING	990171000	SEE ITEM 6
41	UPPER MOTOR MOUNT PAD	990171100	SEE ITEM 6
42	LOWER MOTOR MOUNT PAD	990171200	SEE ITEM 6
43	Molykote 111 Food Industry Seal and O-Ring Grease (McMaster Carr p/n 1204K32)		
44	BULKHEAD UNION, SANITIZER, WATER DELIVERY	990172700	1
45	FASTENER KIT, CLADDING ASSY, GM43	990173000	1
46	FASTENER KIT, WASH CHAMBER ASSY, GM42/GM43	990178300	1
47	FASTENER KIT, MOTOR CAN ASSY, GM42/GM43	990173100	1
48	FASTENER KIT, LINEAR ACTUATOR ASSY, GM42/GM43	990178000	1
49	FASTENER KIT, SHIELD ASSY, GM43	990178100	1
50	FASTENER KIT, CONTROLS ASSY, GM42/GM43	990178400	1
51	FASTENER KIT, USER INTERFACE, GM43	990178500	1
63	SANITIZER PLUG	990178600	1
64	DUAL VALVE BRACKET	990195300	1
65	FASTNER KIT, VALVE REPLACEMENT	990195400	1
66	RFI FILTER	990201800	1
67	CORDSET	990226600	1

THIS DOCUMENT (AND ALL INFORMATION CONTAINED WITHIN IT) IS THE PROPERTY OF HAMILTON BEACH BRANDS, INC. (HBB). IT IS CONFIDENTIAL AND PROPRIETARY AND HAS BEEN PROVIDED TO YOU ONLY FOR A LIMITED PURPOSE. IT MUST BE RETURNED OR DESTROYED UPON REQUEST. DISCLOSURE, REPRODUCTION OR USE OF THIS DOCUMENT AND ANY INFORMATION CONTAINED WITHIN IT, IN FULL OR IN PART, FOR ANY PURPOSE IS FORBIDDEN WITHOUT THE PRIOR WRITTEN CONSENT OF HBB. NO PHOTOGRAPHS MAY BE TAKEN OF ANY ARTICLE FABRICATED OR ASSEMBLED FROM THIS DOCUMENT WITHOUT THE PRIOR WRITTEN CONSENT OF HBB.

Remove Filter/Regulator kit.

REQUEST DESCRIPTION

Hamilton Beach Brands, Inc.
4421 WATERFRONT DRIVE GLEN ALLEN, VA. 23060

GM43
BIC STAND ALONE, 230V-CE

DOCUMENT NUMBER: **540092000** REVISION: **F** SHEET: **1** OF: **1**

TOLERANCES (UNLESS OTHERWISE SPECIFIED) SCALE: APPROVAL:

.X ±.5 .XX ±.15 ANGLE ± 1/2°

Notification Code: xx