



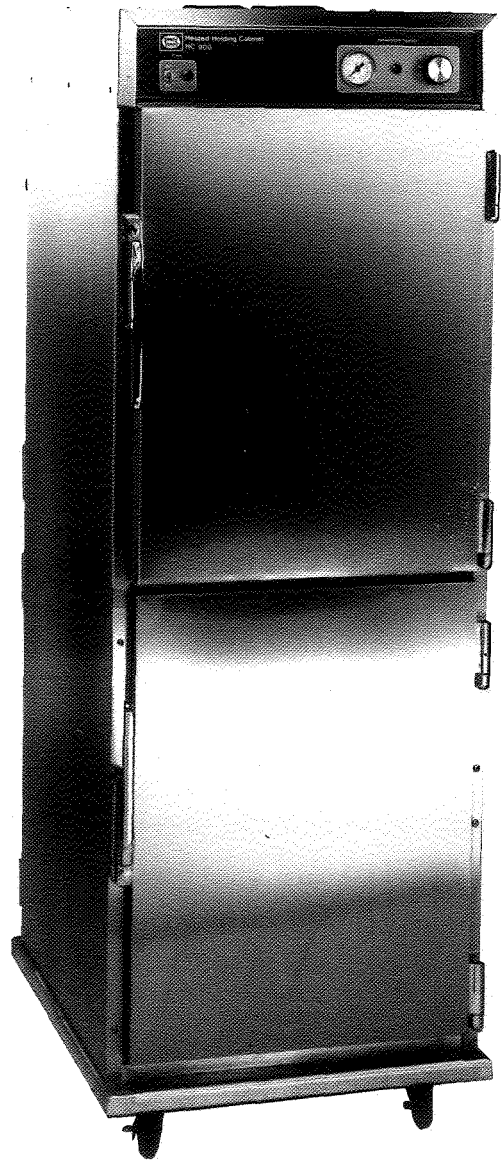
**Henny Penny
Heated Holding Cabinet
Model HC 900**

SERVICE MANUAL

Henny Penny Heated Holding Cabinet Model HC-900



Product Number 05101



Product Number 05100

LIMITED WARRANTY FOR HENNY PENNY APPLIANCES

Subject to the following conditions, Henny Penny Corporation makes the following limited warranties to the original purchaser only for Henny Penny appliances and replacement parts:

NEW EQUIPMENT: Any part of a new appliance, except lamps and fuses, which proves to be defective in material or workmanship within two (2) years from date of original installation, will be repaired or replaced without charge F.O.B. factory, Eaton, Ohio, or F.O.B. authorized distributor. To validate this warranty, the registration card for the appliance must be mailed to Henny Penny within ten (10) days after installation.

REPLACEMENT PARTS: Any appliance replacement part, except lamps and fuses, which proves to be defective in material or workmanship within ninety (90) days from date of original installation will be repaired or replaced without charge F.O.B. factory, Eaton, Ohio, or F.O.B. authorized distributor.

The warranty for new equipment and replacement parts covers only the repair or replacement of the defective part and does not include any labor charges for the removal and installation of any parts, travel or other expenses incidental to the repair or replacement of a part.

EXTENDED FRYPOT WARRANTY: Henny Penny will replace any frypot that fails due to manufacturing or workmanship issues for a period of up to seven (7) years from date of manufacture. This warranty shall not cover any frypot that fails due to any misuse or abuse, such as heating of the frypot without shortening.

0 TO 3 YEARS: During this time, any frypot that fails due to manufacturing or workmanship issues will be replaced at no charge for parts, labor, or freight. Henny Penny will either install a new frypot at no cost or provide a new or reconditioned replacement fryer at no cost.

3 TO 7 YEARS: During this time, any frypot that fails due to manufacturing or workmanship issues will be replaced at no charge for the frypot only. Any freight charges and labor costs to install the new frypot as well as the cost of any other parts replaced, such as insulation, thermal sensors, high limits, fittings, and hardware, will be the responsibility of the owner.

Any claim must be represented to either Henny Penny or the distributor from whom the appliance was purchased. No allowance will be granted for repairs made by anyone else without Henny Penny's written consent. If damage occurs during shipping, notify the sender at once so that a claim may be filed.

THE ABOVE LIMITED WARRANTY SETS FORTH THE SOLE REMEDY AGAINST HENNY PENNY FOR ANY BREACH OF WARRANTY OR OTHER TERM. BUYER AGREES THAT NO OTHER REMEDY (INCLUDING CLAIMS FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES) SHALL BE AVAILABLE.

The above limited warranty does not apply (a) to damage resulting from accident, alteration, misuse, or abuse; (b) if the equipment's serial number is removed or defaced; or (c) for lamps and fuses. THE ABOVE LIMITED WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND FITNESS, AND ALL OTHER WARRANTIES ARE EXCLUDED. HENNY PENNY NEITHER ASSUMES NOR AUTHORIZES ANY PERSON TO ASSUME FOR IT ANY OTHER OBLIGATION OR LIABILITY.

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Henny Penny Distributor List (Domestic and International)

SECTION 1. INTRODUCTION

1-1 HEATED HOLDING CABINET (HC-900)

The Henny Penny Heated Holding Cabinet is a basic unit of food processing equipment designed to hold hot foods at proper temperature in commercial food operations. This cabinet will keep hot foods humid while maintaining temperature.

1-2 MODEL VARIATIONS

This manual covers the following variations of the HC-900:

| | |
|----------------------------|----------------------------|
| Product No. 05100 or 05110 | Product No. 05101 or 05111 |
| -Full Size Unit | -HC-903 |
| -4 Doors | -120V/1500 Watt |
| -120V/2000 Watt | -Vented Module |
| -Right (05100) or | -Right (05101) or |
| Left Hand (05110) | Left Hand (05111) |
| Hinged Doors | Hinged Doors |

| | |
|---------------------|---------------------|
| Product No. 05102 | Product No. 05103 |
| -Full Size Unit | -HC-903 |
| -Features & Options | -Features & Options |
| | -Vented Module |

| | |
|-------------------|-------------------|
| Product No. 05203 | Product No. 05201 |
| -HC-906 | -HC-908 |
| -Full Size 2 door | -Single Door |
| -Vented Module | -Vented Module |

Some of the instructions and procedures in this manual will not apply to all units.

1-3 FEATURES

- Easily Cleaned
- Adjustable, Thermostatically Controlled Heat
- Lift-off Doors
- Easy Access to Electrical Components
- Moist Heat
- Removable Control Module
- Stainless Steel Construction
- Full Perimeter Magnetic Door Seals
- Lift Out Tray Racks
- UL & NSF Listed
- Venting System to Limit Humidity Levels in Cabinet (Units with vent adjustment).
- Optional Adjustable Legs.
- 200 lbs. (91 kgs) Product Capacity

1-4 PROPER CARE

As in any unit of food service equipment, the Heated Holding Cabinet does require care and maintenance. Suggestions for the proper care and maintenance are contained in this manual.

For your convenience, this manual consists of the following sections:

- Table of Contents
- Introduction
- Installation
- Operation
- Troubleshooting
- Maintenance
- Wiring Diagrams
- Part List
- Distributor List

The conscientious use of the recommended procedures, coupled with regular maintenance, will result in few repairs to the equipment. When such repairs are required, they may be accomplished by following the repair steps contained in this manual.

1-5 ASSISTANCE

Should you require outside assistance, just call your local independent distributor maintained by Henny Penny Corporation.

In addition, feel free to contact our corporate headquarters in Eaton, Ohio. Dial 800-417-8405, or 937-456-8405.

1-6 SAFETY

The only way to insure safe operation of the Henny Penny Heated Display Cabinet is to fully understand the proper installation, operation, and maintenance procedures. The instructions in this manual have been prepared to aid you in learning the proper procedures. Where information is of particular importance or is safety related, the words **NOTE**, **CAUTION** or **WARNING** are used. Their usage is described below:

NOTE

The word **NOTE** is used to highlight especially important information.

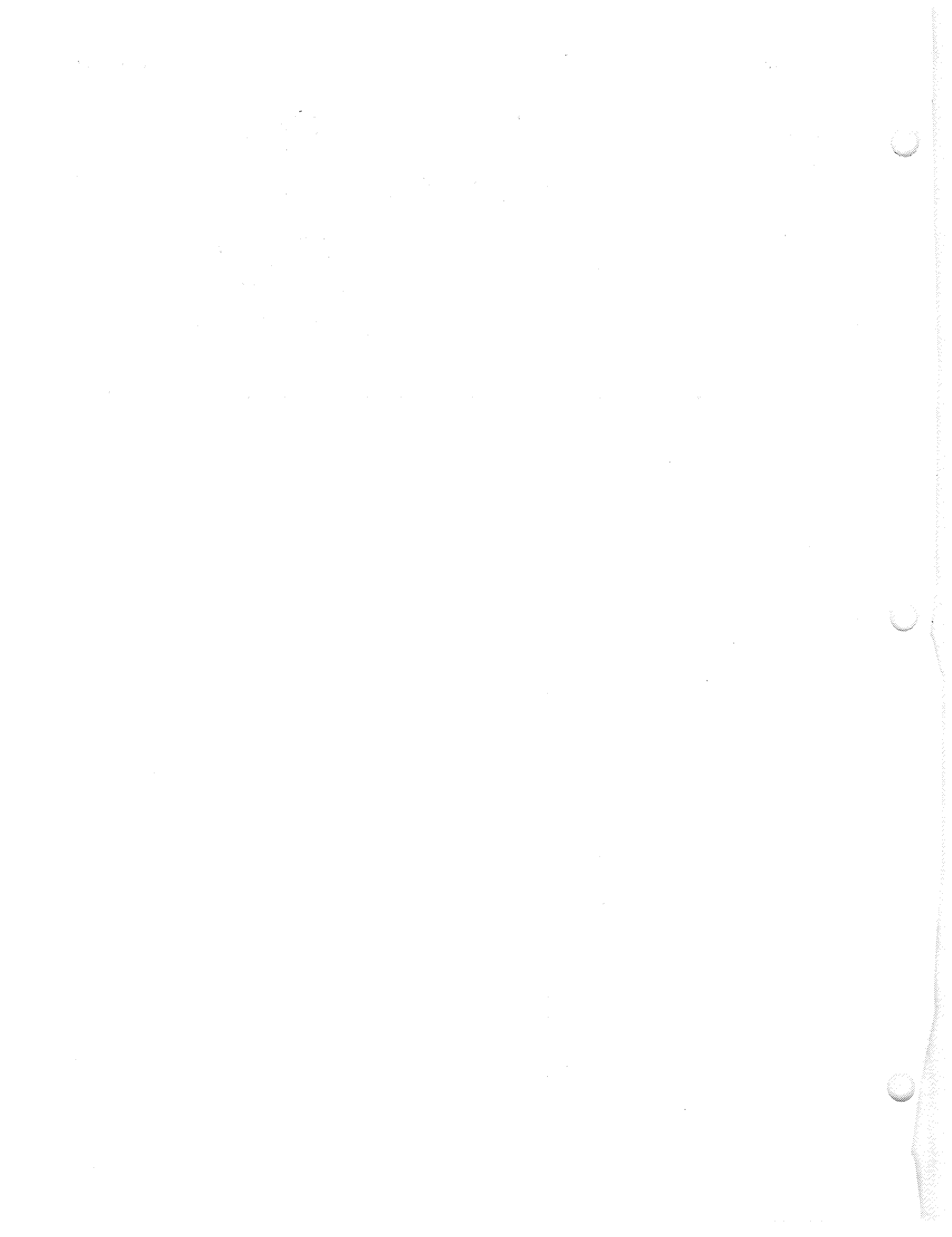
**1-6 SAFETY
(Cont.)**

CAUTION

The word CAUTION is used to alert you to a procedure that, if not performed properly, may damage the unit.

WARNING

The word WARNING is used to alert you to a procedure that, if not performed properly, might cause personal injury.



SECTION 2. INSTALLATION

2-1 INTRODUCTION

This section provides the installation instructions for the Henny Penny Heated Holding Cabinet.

NOTE

Installation of this unit should be performed only by a qualified service technician.

WARNING

Do not puncture the skin of the Heated Holding Cabinet with drills or screws as component damage or electrical shock could result.

2-2 UNPACKING

The Henny Penny Heated Holding Cabinet has been tested, inspected, and expertly packed to insure arrival at its destination in the best possible condition. The cabinet rests on cardboard pads that sit on a wooden skid. The racks inside the cabinet are secured with cardboard packing. The unit is then packed inside a heavy cardboard carton with sufficient padding to withstand normal shipping treatment.

NOTE

Any shipping damages should be noted in the presence of the delivery agent and signed prior to his or her departure.

To remove the Henny Penny Heated Holding Cabinet from the carton, you should:

1. Carefully cut banding straps.
2. Lift the carton off the unit.
3. Lift the unit off the cardboard padding and skid.

WARNING

Care should be taken when lifting unit to prevent personal injury.

4. Open doors and remove packing from behind racks.
5. Peel off any protective covering from the exterior of the cabinet.
6. Your Heated Holding Cabinet is now ready for location and set up.

NOTE

Be certain to save any literature that is packed inside the cabinet.

2-3 LOCATION

The HC-900 should be placed in an area where the doors can be opened without interruption and loading and unloading of product is easy. For proper operation, the cabinet must be level.

WARNING

Do not set anything on top of the cabinet that might close the vent holes.

2-4 ELECTRICAL CONNECTION



The Heated Holding Cabinet is available from the factory as a 120 VAC or 240 VAC unit for domestic use and as a 240 VAC unit for foreign use. The data plate, located on the side of the module, will specify the correct electrical supply. The unit requires a grounded receptacle with a separate electrical line protected by a fuse or circuit breaker of the proper rating. For European markets, verify the electrical plug meets the proper electrical rating and country type. See local authorities for proper standards.

WARNING

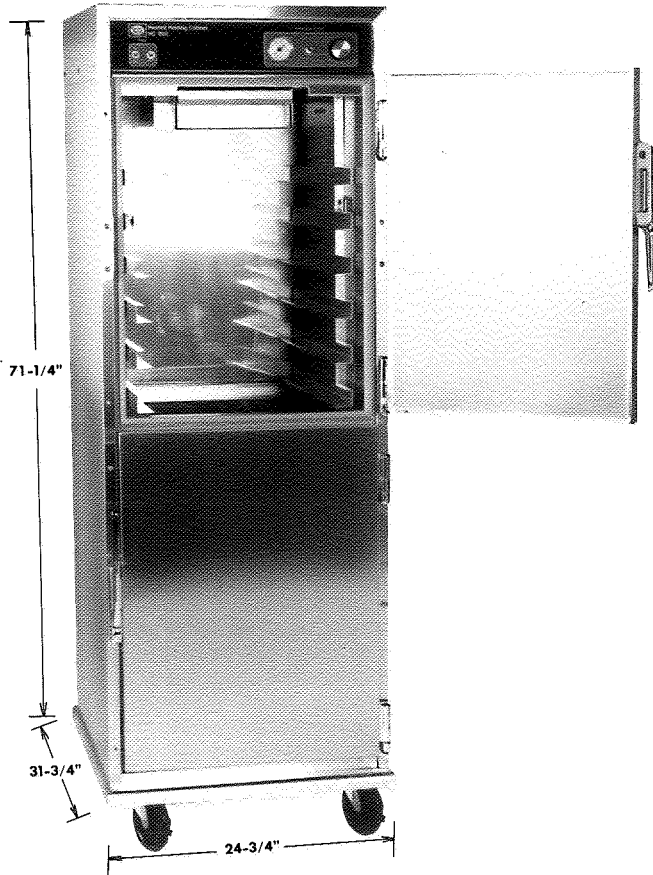
The cabinet must be adequately and safely grounded according to local electrical codes to prevent the possibility of electrical shock.

Refer to the table below for electrical ratings for the HC-900.

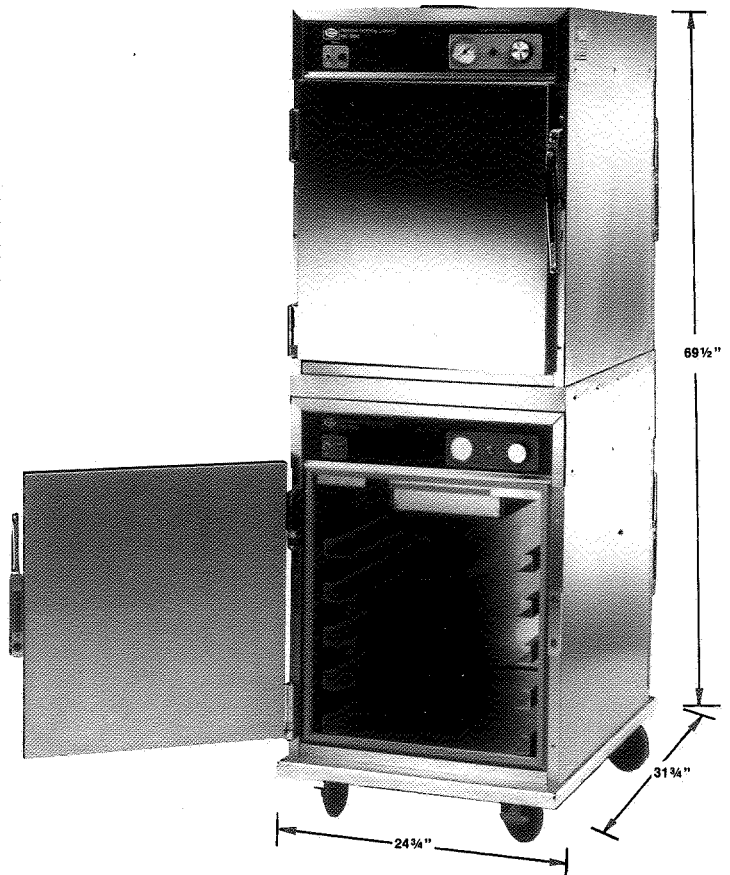
| Product Number | Volts | Watts | Amps |
|--|--------------|--------------|-------------|
| 05100 or 05110 Full Size (Standard) | 120 | 2086 | 17.5 |
| 05101 or 05111 HC-903 (Standard) | 120 | 1586 | 13.0 |
| 05102 Full Size | 240 | 3086 | 13.0 |
| 05102 Full Size | 240 | 2086 | 9.0 |
| 05103 (HC-903) | 240 | 3086 | 13.0 |
| 05103 (HC-903) | 240 | 2086 | 9.0 |
| 05108 (HC-902) stackable | 120 | 1586 | 13.0 |
| 05203 (HC-906) | 120 | 2086 | 17.5 |
| 05201 (HC-908) | 120 | 2086 | 17.5 |

2-5. CABINET DIMENSIONS

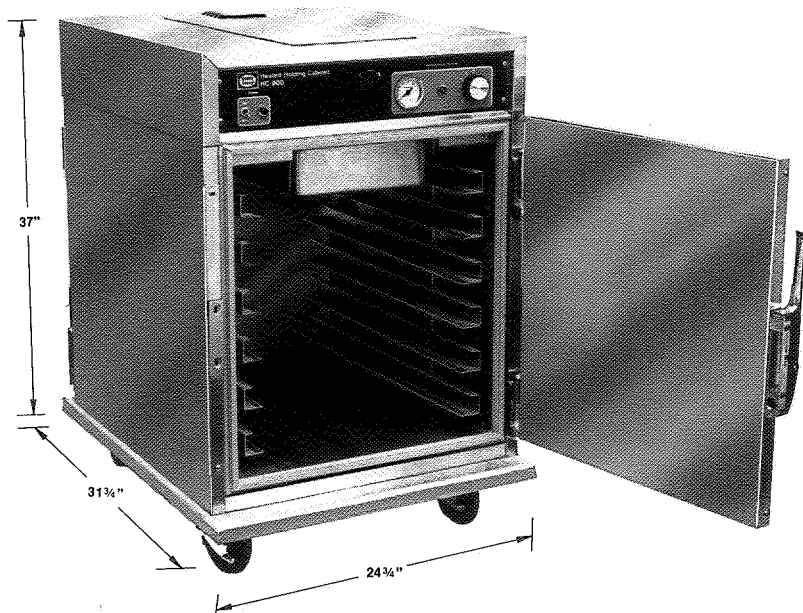
Stackable



Model HC-900
Product No. 05100 and 05110

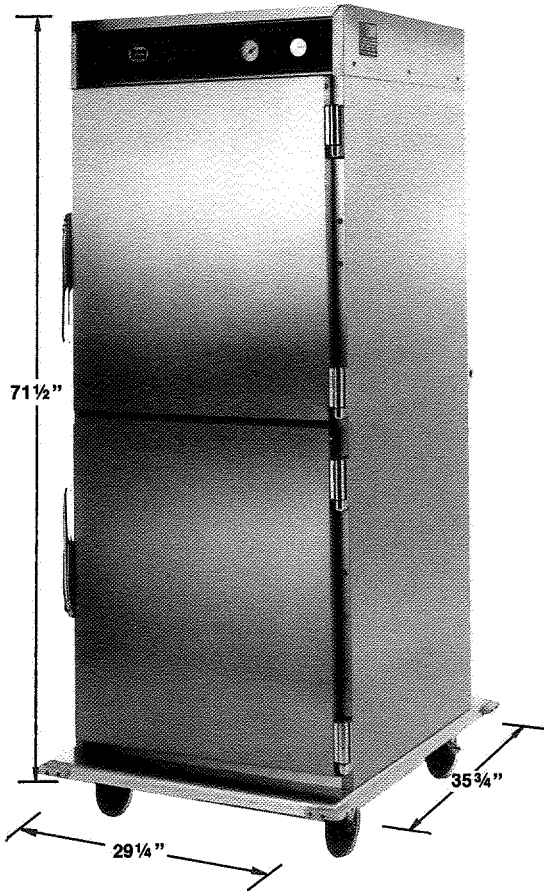


Model HC-902
Product No. 05108

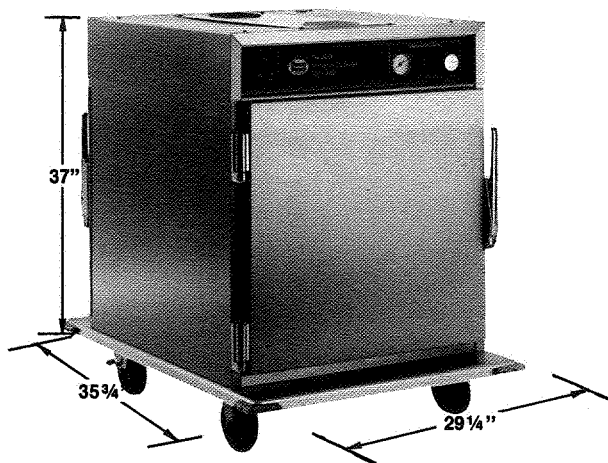


Model HC-903
Product No. 05101 and 05111

2-5. CABINET DIMENSIONS



Model HC-906
Product No. 05203



Model HC-908
Product No. 05201

SECTION 3. OPERATION

3-1 INTRODUCTION

This section provides operating procedures for the HC-900. Sections 1, 2 and 3 should be read, and all instructions should be followed before operating the cabinet.

This section contains an explanation of all controls and components and information on operating procedures and daily maintenance.

**3-2 OPERATING CONTROLS
AND COMPONENTS**

Figures 3-1 through 3-5 identify and describe the function of all the operating controls and the major components of the cabinet.

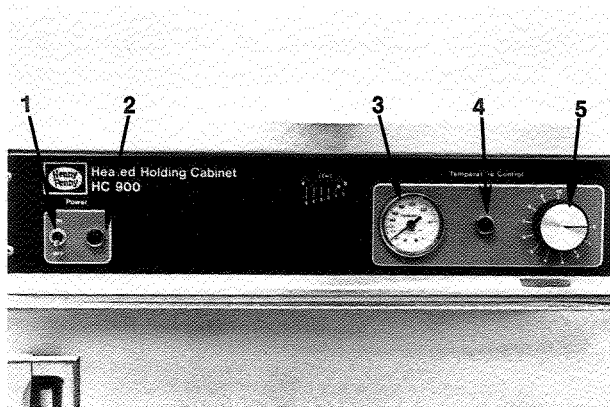


Fig. 3-1

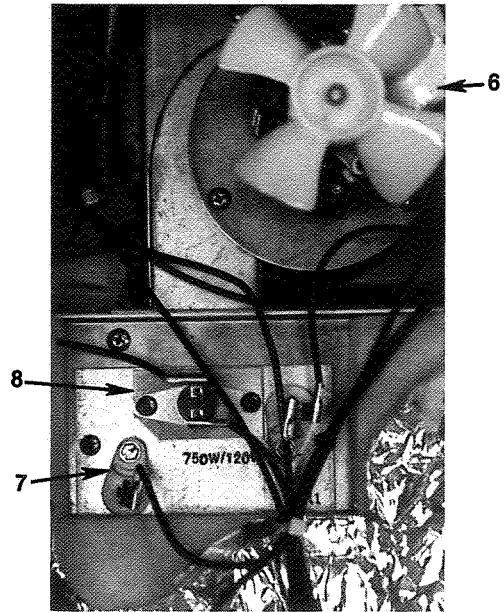


Fig. 3-2

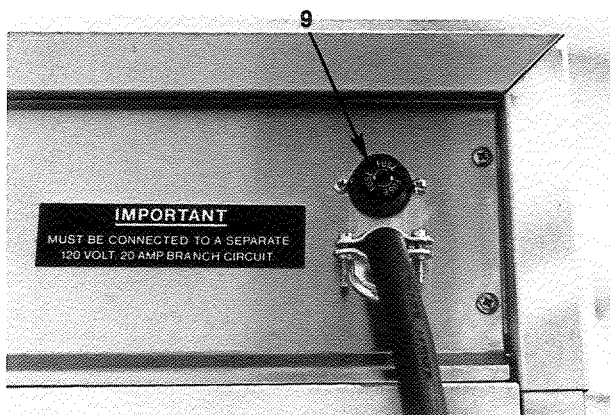


Fig. 3-3

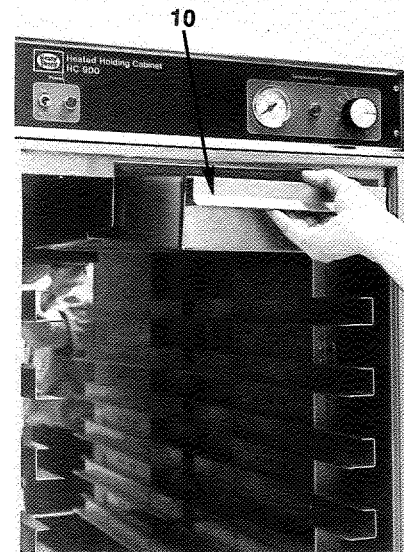


Fig. 3-4

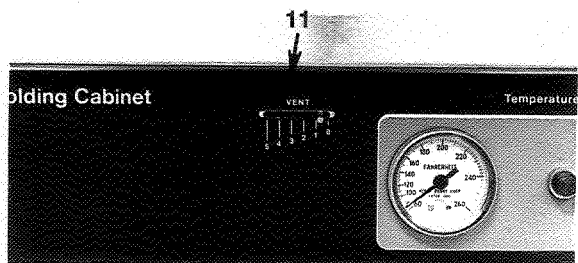
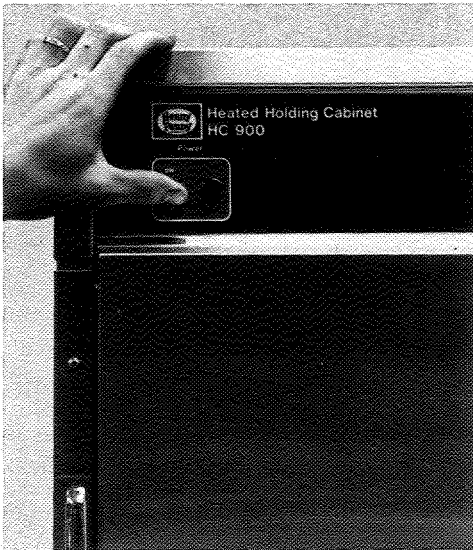


Fig. 3-5

| Fig. No. | Item No. | Description | Function |
|----------|----------|---|--|
| 3-1 | 1 | Power Switch | The power switch is a toggle switch that switches electrical current to the unit. |
| 3-1 | 2 | Power Light | When illuminated, the power light indicates that the power switch is in the "ON" position and the components are energized. |
| 3-1 | 3 | Thermometer | The thermometer indicates the air temperature inside the cabinet. |
| 3-1 | 4 | Heat Light | When illuminated, the heat light indicates that the thermostat has turned the heaters on. |
| 3-1 | 5 | Thermostat | The thermostat is an electromechanical device that controls the temperature inside the cabinet. |
| 3-2 | 6 | Blower Motor | There are two blower motor assemblies in the HC-900. The blower motors are used to recirculate the hot humid air throughout the cabinet. |
| 3-2 | 7 | Heater | There are two heaters in the HC-900. The heaters are of open-resistance wire type construction. If a full sized 120 VAC unit is purchased, each heater will be rated at 1000 Watts. If a full sized 240 VAC unit is purchased, each heater will be rated at 1500 Watts. The 120V, HC-903 cabinet will be supplied with two heaters, each rated at 750 Watts. |
| 3-2 | 8 | High Limit | The high limit is a safety device mounted next to the heater which protects the unit from overheating. |
| 3-3 | 9 | Fuse | The fuse is a protective device that breaks the circuit when current exceeds the rated value. The fuse provides an overload protection for the electrical components. To remove the fuse, twist and pull the cap. (The fuse is used only on the 120V/2000 Watt units.) |
| 3-4 | 10 | Water Pan | The water pan holds the water that, when heated, creates humidity in the cabinet. |
| 3-5 | 11 | Venting System (Units with vent adjustment only) | The vent system has been installed into the unit to limit humidity levels in the cabinet. |

3-3 START UP



Step 1



Step 2



Proper location of water pan.

NOTE

Before using the Heated Holding Cabinet, the unit should be thoroughly cleaned as described in the "Cleaning Procedures" section of this manual.

1. To put the HC-900 into operation, move the power switch to the "ON" position. The power light should now be illuminated and the blowers should be in operation.
2. Remove the water pan and put approximately 1" of hot water in the pan. Return the pan to its location.

NOTE

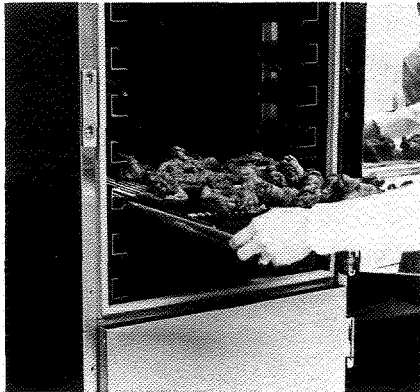
Be sure to push the water pan in as far as it will go so that it does not block air from the thermometer and thermostat capillary tubes. This will assure proper operation of these components.

3. Set the thermostat at #7 or approximately 180°F. When the heat light goes out, the unit is ready for operation.

NOTE

The unit should take approximately 25-35 minutes to heat to temperature during start up. Be sure that the temperature light goes out before loading with product.

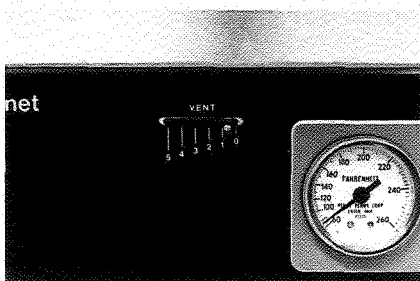
3-4 OPERATION WITH PRODUCT



Step 1

1. Place the hot product on bun pans and insert between the cabinet racks.
2. Serve the product first that has been in the cabinet the longest.
3. Open the doors only as necessary to load and unload product. This will help temperature stay constant and will save energy.

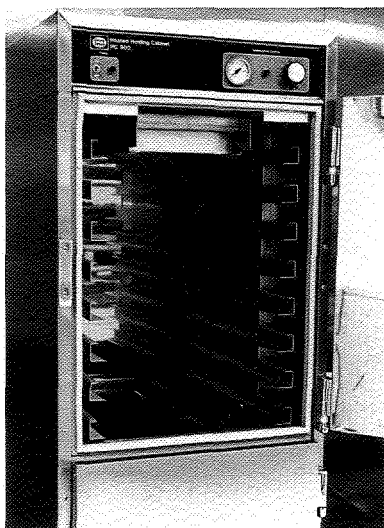
3-5 VENT ADJUSTMENT



As mentioned in 3-2 of this section, the vent system limits the humidity level of the cabinet. The vent adjustments are very easy to follow.

The vent setting corresponds to the number of trays of product. With one tray of product, set the vent at No. 1. With two trays of product, set the vent at No. 2 and so on.

3-6 CLEANING PROCEDURES



Step 3

1. Turn all controls to the "OFF" position.
2. Disconnect the electrical supply to the cabinet.

WARNING

Allow the unit to cool before cleaning, as the interior of the cabinet may be hot enough to burn.

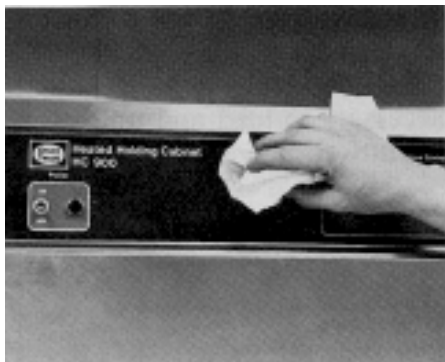
3. Open the doors and remove all trays from the cabinet.
4. Take the trays to a sink and clean them thoroughly.

CAUTION

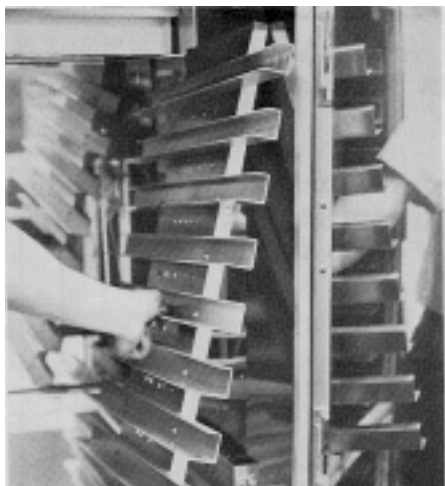
Most surfaces of the HC-900 can be cleaned with a soft cloth, soap, and water. DO NOT USE ABRASIVE CLEANERS.

5. Remove the water pan. Clean the pan with a soft cloth, soap, and water.

3-6 CLEANING PROCEDURES (Cont.)



Step 6



Step 8

6. Wipe the control panel with a damp cloth. Do not splash water around the controls.
7. Clean the exterior of the cabinet with a damp cloth.

CAUTION

DO NOT use a spray hose to clean the unit. Failure to follow these instructions could cause component damage.

8. Open the doors and remove side racks. Clean the racks with soap and water.
9. Clean the interior of the cabinet thoroughly with a cloth and soap water.
10. Put the side racks and water pan back into the cabinet.
11. Leave at least one door open over night to allow the unit to thoroughly dry out.

3-7. OPERATING CONTROLS 900 and 903 CDT (if applicable)

These instructions are for both 13 and 5 count down timers.

Start-UP

1. Turn the power switch to the ON position.
2. The display shows the increase in temperature, indicating the unit is heating.
3. When the preset temperature is reached, the “HEAT ON” LED turns off and the display stays at the preset temperature.

Temperature Regulation

1. Press and hold the PROGRAM button.
2. The control beeps and “Prog Enter Code” shows in display.
3. Enter access code 1, 2, 3.
4. Press the INCREASE or DECREASE buttons to change the flashing setpoint temperature.
5. Press and hold the PROGRAM button to set the temperature and exits the programming.

Timer Operation

Each of the timers can be started, stopped, or cancelled, and not affect the status of the other timers.

1. Press the desired timer button.
2. The time remaining shows in the display.
3. At end of time cycle, an alarm sounds and “0:00” is displayed.
4. Press the timer to stop alarm and “---” is displayed.

Press and **hold** an active timer to cancel.

3-7. OPERATING CONTROLS
900 and 903 CDT
(if applicable)
(Continued)

Timer Regulation - All timers can be set to a different starting time.

1. Press and hold the PROGRAM button.
2. The control beeps and “Prog Enter Code” shows in display.
3. Enter access code 1, 2, 3.
4. Press the PROGRAM button, and “---” is displayed, along with all the timer settings.
5. Press the desired timer and the starting time flashes.
6. Press the INCREASE and DECREASE buttons to change the starting time.
7. Press the timer button to set the new starting time, and now a different timer button can be pressed, and it changes.
8. When finished setting timers, press and hold the PROGRAM button to exit programming.

NOTE

Exit the program mode at any time by pressing and holding the PROGRAM button. Also, if no buttons are pressed for two minutes, programming is exited automatically.

Timing Through Power Down

If a power failure occurs while a timer, or timers are running, the controls will continue to count down even though the unit has no power going to it. Once the power comes back on, the timers will show the correct time remaining and will not have to be reset.

**3-7. OPERATING CONTROLS
900 and 903 CDT
(if applicable)
(Continued)**

Special Program Mode - Consists of Setup Mode and Tech Mode.

Setup Mode

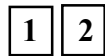
- Fahrenheit or Celsius
- Initialize System - One button programming for times and temperatures

Fahrenheit or Celsius

1. Press and hold the PROGRAM button for 4 seconds.
2. "Setup" and "Tech" is displayed.
3. Press a timer button under the word "Setup".

Ex: **Setup**

Press either 1 or 2.



4. Enter access code 1, 2, 3.
5. "Setup deg." "F" is displayed.
6. Press the INCREASE or DECREASE buttons to toggle from "F" (Fahrenheit) and "C" (Celsius).
7. When correct setting displays, press the PROGRAM button to move to Initialize System, or press and hold the PROGRAM button to exit programming.

NOTE

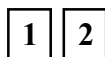
CE and International units must have the temperature readings in Celsius. Follow above procedures and set to "C".

Initialize System

1. Press and hold the PROGRAM button for 4 seconds.
2. "Setup" and "Tech" is displayed.
3. Press a timer button under the word "Setup".

Ex: **Setup**

Press either 1 or 2.



4. Enter access code 1, 2, 3.
5. "Setup deg." "F" is displayed.

**3-7. OPERATING CONTROLS
900 and 903 CDT
(if applicable)
(Continued)**

Initialize System (Continued)

6. Press PROGRAM button and “Setup init sys” is displayed.
7. Press and hold either the INCREASE or DECREASE button.
8. The control beeps and the display counts down, 5, 4, 3, 2, 1, 0.
9. When display reaches 0, release the button and the initialization is complete.

If the INCREASE or DECREASE button is released before 0 is displayed, the control will not initialize.

10. Press the PROGRAM button to return to the Fahrenheit/Celsius mode, or press and hold the PROGRAM button to exit programming.

Tech Mode

- Output Test - Heaters
- CPU Calibration
- Temperature Calibration
- Display Tests
- Push-button test
- Total Initialization

NOTE

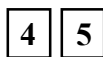
The Tech Mode is mostly used at the factory level. The output tests and temperature probe calibration is given below. For further information, call the Technical Services Department at Henny Penny, 800-417-8405, or 937-456-8405.

Output Test

1. Press and hold the PROGRAM button for 4 seconds.
2. “Setup” and “Tech” is displayed.
3. Press a timer button under the word “Tech”.

Ex: **Tech**

Press either 4 or 5.



4. Enter access code 1, 1, 2, 2, 1, 1, 2, 2.
5. “outP test Htr” is displayed.

**3-7. OPERATING CONTROLS
900 and 903 CDT
(if applicable)
(Continued)**

Output Test (Continued)

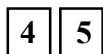
6. Press the 5 timer button (under “Htr”) to turn heat and heat LED on and off.
7. Press the PROGRAM button to move to the next step, or press and hold the PROGRAM button to exit programming.

Temperature Calibration

1. Press and hold the PROGRAM button for 4 seconds.
2. “Setup” and “Tech” is displayed.
3. Press a timer button under the word “Tech”.

Ex: **Tech**

Press either 4 or 5.



4. Enter access code 1, 1, 2, 2, 1, 1, 2, 2.
5. “outP test Htr” is displayed.
6. Press the PROGRAM button 3 times until “CAL OFS Hi Probe 185” is displayed.
7. Press and hold number 1 timer (under “CAL”), while pressing the INCREASE and DECREASE buttons and set the display to match the actual cabinet temperature.
8. Press the PROGRAM button to move to the next step or press and hold the PROGRAM button to exit programming.

3-8. ERROR CODES (CDT Controls)

The CDT controls have built-in diagnostics which displays error codes on the display. This section describes the codes.

Displayed Error Code/Warning

Problem

- | | |
|--------|--|
| “E-4” | <ul style="list-style-type: none">• Displayed if Control Board exceeds 140° F (60° C). |
| “E-5” | <ul style="list-style-type: none">• Displayed if Cabinet air temperature is too hot. Heat relay locked on? Blower in cabinet not running? |
| “E-6” | <ul style="list-style-type: none">• Displayed if the temperature probe fails or is unplugged. |
| “E-41” | <ul style="list-style-type: none">• Displayed if PC board memory scrambles. Turn unit OFF then back ON. If E-41 reappears, replace PC board. |
| E-50 | <ul style="list-style-type: none">• Displayed if the RAM inside the CPU chip of the controller fails. Turn unit OFF then back ON. If E-50 reappears, replace PC board. |
| E-51 | <ul style="list-style-type: none">• Displayed if the NOVRAM chip on controller fails. Turn unit OFF then back ON. If E-51 reappears, replace PC board. |
| E-53 | <ul style="list-style-type: none">• Displayed if the ROM (EPROM) chip on controller fails. Turn unit OFF then back ON. If E-53 reappears, replace PC board. |

SECTION 4. TROUBLESHOOTING

4-1 INTRODUCTION

This section provides troubleshooting information in the form of an easy to read list.

If a problem occurs during the first operation of a new cabinet, recheck the installation per section 2 of this manual.

Before troubleshooting, always recheck the operating procedure per section 3 of this manual.

4-2 TROUBLESHOOTING

To isolate a malfunction, proceed as follows:

1. Clearly define the problem (or symptom) when it occurs.
2. Locate the problem in the troubleshooting table.
3. Review all possible causes, then, one at a time, work through the list of corrections until the problem is solved.
4. If the problem that you are having is not described in the troubleshooting section of this manual, please call your local distributor maintained by Henny Penny or call Henny Penny Corporation for assistance.



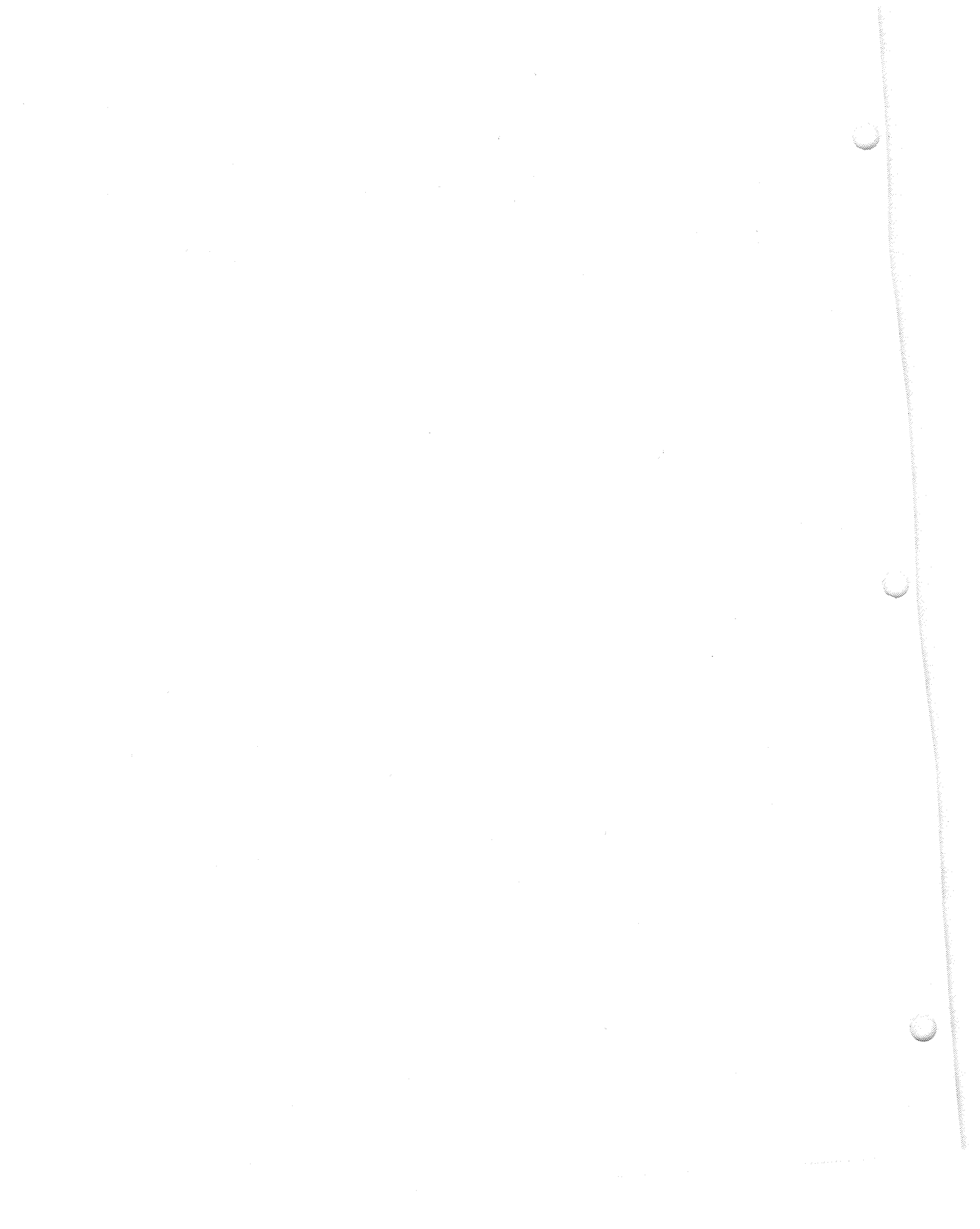
Refer to maintenance procedures in section 5 to check and repair the unit safely and properly.

| PROBLEM | CAUSE | CORRECTION |
|---|--|--|
| OPERATION | | |
| <p>A. Product Not Holding Temperature</p> | <p>Doors are left open.</p> <p>Thermostat set too low.</p> <p>Gasket torn or wore.</p> <p>Heater not working.</p> <p>Blower not working.</p> <p>Product held too long.</p> <p>Low or improper voltage.</p> | <p>Keep doors closed except to load and unload product.</p> <p>Increase thermostat setting by moving the knob to a higher number setting.</p> <p>Replace gasket per section 5-14.</p> <p>Check heater. Replace per section 5-11.</p> <p>Check blower. Replace per section 5-13.</p> <p>Hold product only for recommended time.</p> <p>Using meter, compare receptacle voltage to data plate voltage.</p> |
| <p>B. Cabinet Steaming — Product Becoming Soggy</p> | <p>Too much humidity inside the cabinet.</p> <p>Holding product too long.</p> <p>Vent not set properly. (Units with vent adjustment only).</p> | <p>Empty water from the water pan.</p> <p>Hold product for recommended time.</p> <p>Adjust vent per section 3-5.</p> |
| <p>C. Product Dry</p> | <p>No water in pan.</p> | <p>Remove pan and put in approximately 1" of hot water.</p> |

HEATING SYSTEM

| | | |
|------------------------------|---|--|
| <p>A. Unit Will Not Heat</p> | <p>Faulty thermostat.</p> <p>Faulty high limit.</p> <p>Faulty heater.</p> <p>Faulty wiring.</p> | <p>Check thermostat per section 5-8.</p> <p>Check high limit per section 5-12.</p> <p>Check heater. Replace per section 5-11.</p> <p>Check wiring for loose connections or broken wires and repair as necessary.</p> |
|------------------------------|---|--|

| PROBLEM | CAUSE | CORRECTION |
|---|---|--|
| HEATING SYSTEM (Cont.) | | |
| <p>B. Unit Will Not Heat To Desired Temperature</p> | <p>Faulty Blower.</p> <p>Thermometer not indicating true temperature.</p> <p>One of heaters defective.</p> <p>Doors being left open too much.</p> <p>Gaskets torn or wore.</p> <p>Defective high limit on one of heaters.</p> | <p>Check Blower. Replace per section 5-13.</p> <p>Check cabinet temperature with another thermometer. If necessary, replace thermometer per section 5-10.</p> <p>Check heater. Replace per section 5-11.</p> <p>Only open doors as necessary.</p> <p>Replace gasket per section 5-14.</p> <p>Check high limit. Replace per section 5-12.</p> |
| <p>C. Unit Overheating</p> | <p>Faulty thermostat.</p> <p>Faulty blower.</p> | <p>Check thermostat. Replace per section 5-8.</p> <p>Check blower. Replace per section 5-13.</p> |
| VENTILATING SYSTEM | | |
| <p>A. Both Blowers Not Working</p> | <p>Faulty blowers.</p> <p>Faulty fuse. (If unit is equipped with)</p> | <p>Check blowers. Replace per section 5-13.</p> <p>Check fuse. Replace per section 5-6.</p> |



SECTION 5. MAINTENANCE

5-1 INTRODUCTION

This section provides procedures for the testing and replacement of the various parts used within the cabinet. Before replacing any parts, refer to section 4, Troubleshooting. It will aid you in determining the cause of the malfunction.

5-2 TEST INSTRUMENTS

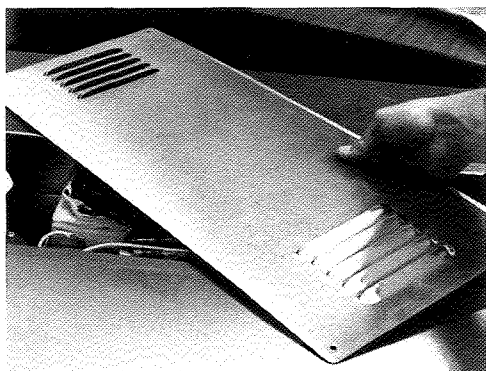
You may use two test instruments to check the electric components.

- 1. A Continuity Light
- 2. An Ohm Meter

When the manual refers to the circuit being closed, the continuity light will be illuminated or the ohm meter should read zero (0) unless otherwise noted.

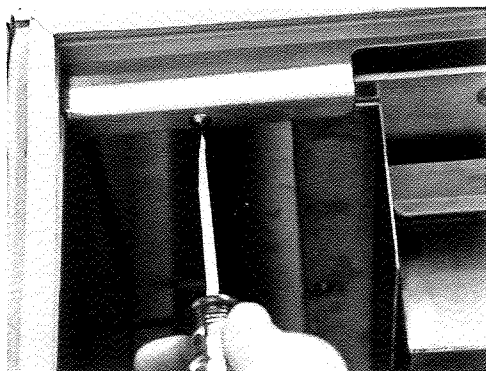
When the manual refers to the circuit being open, the continuity light will not illuminate or the ohm meter will read one (1) or infinite resistance.

**5-3 REMOVAL OF THE
MODULE ACCESS PANEL**



In most procedures of the maintenance section, the access panel must be removed from the top of the module. This access panel can easily be removed by taking out the four screws that fasten it to the module shell.

5-4 MODULE REMOVAL



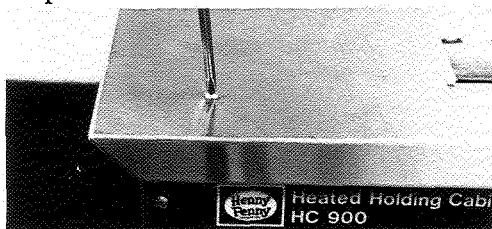
NOTE

If the component module of the HC-900 has to be removed, be sure to remove the four screws (one at each corner) before lifting it from the unit. Also, when work has been completed on the module, be sure to relocate it properly and reinstall the screws that fasten the module to the cabinet. Failure to do so might cause the unit to perform inadequately.

5-5 REMOVAL OF MODULE HOUSING



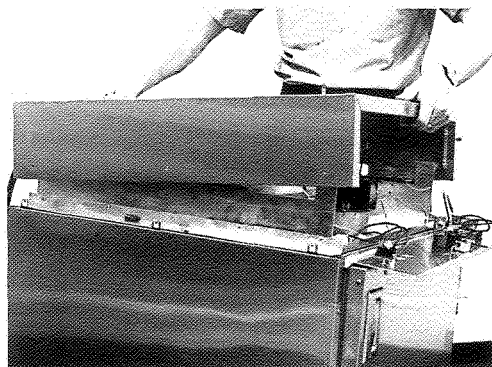
Step 2



Step 3



Step 4

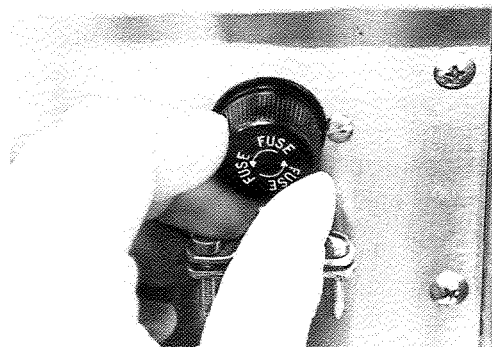


Step 5

If the need for extensive service is required on the module components, the entire outer shell of the module can be removed to make servicing easier. To remove the outer shell of the module, follow these procedures:

1. Remove the module from the cabinet per section 5-4.
2. Remove the six (6) screws that are located on the sides of the module.
3. Remove the four (4) screws located at the corners of the module top.
4. Remove the screws from the control panel and the back panel that fasten them to the module housing.
5. Lift the shell of the module off the unit.
6. When work is completed, reassemble in reverse order.

5-6 FUSE



Step 2

NOTE

All units are not equipped with fuses.

If both blowers quit working at the same time:

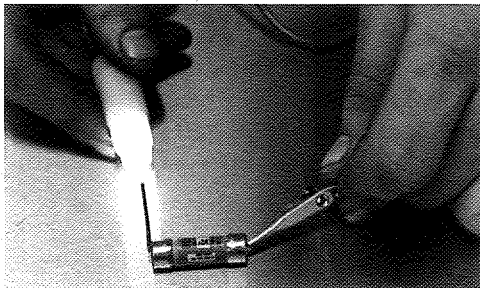
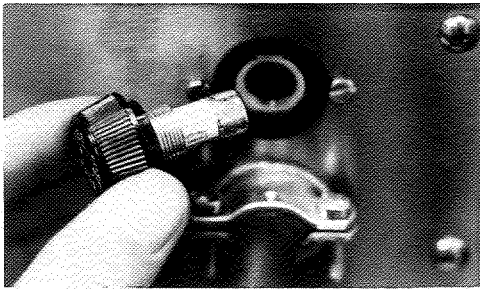
1. Remove electrical power supplied to the cabinet.

WARNING

Place the power switch in the "OFF" position and unplug the power cord. Failure to do so could result in electrical shock.

2. Remove the cap from the fuse holder by turning it counter-clockwise. (Located above the power cord.)

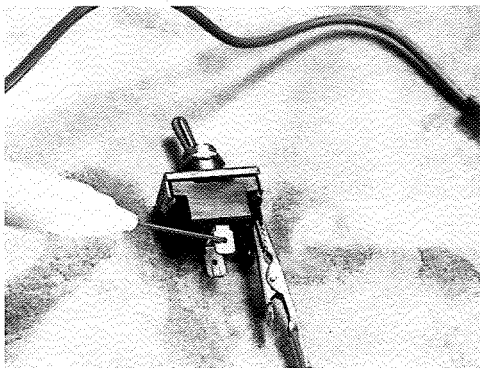
5-6 FUSE (Cont.)



Step 4

3. Pull the fuse from the holder.
4. Check the fuse for defectiveness by putting both leads of the ohm meter or continuity light on opposite ends of the fuse. The fuse should be closed, or read no resistance. If the fuse is found to be defective, replace it with a new one. Be sure to use an identical fuse as the one being replaced.
5. Replace the cap to the fuse holder.
6. Reconnect the electrical supply to the cabinet.

5-7 POWER SWITCH



Step 3 Tested with switch removed for better illustration.



Step 4

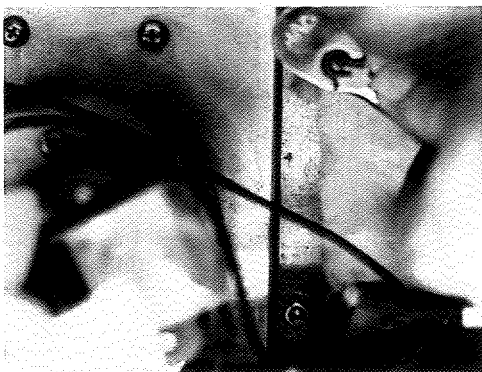
1. Disconnect the electrical supply to the cabinet.

WARNING

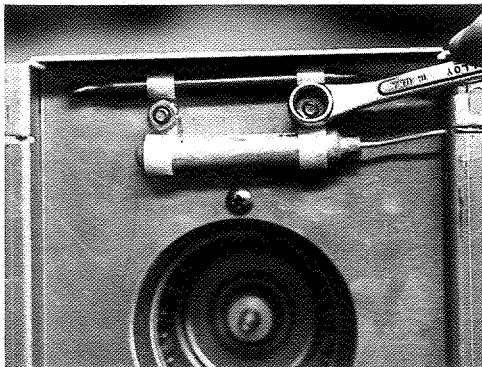
Place the power switch in the "OFF" position and unplug the power cord. Failure to do so could result in electrical shock.

2. Remove the four (4) screws from the control panel and pull it down.
3. Remove all wires from the switch. Check across the two terminals of the switch for continuity. With the switch in the "ON" position, the circuit should be closed. With the switch in the "OFF" position, the circuit should be open. If the switch is found to be defective, replace it by continuing with the following instructions in this section.
4. Loosen the nut holding the switch on the back side of the control panel and then remove the nut on the front of the control panel.
5. Remove the switch.
6. Install a new switch in reverse order.
7. Reconnect the wires to the switch on the same terminals that they were previously on.
8. Push the control panel back in place and put in screws.
9. Reconnect the electrical supply to the cabinet.

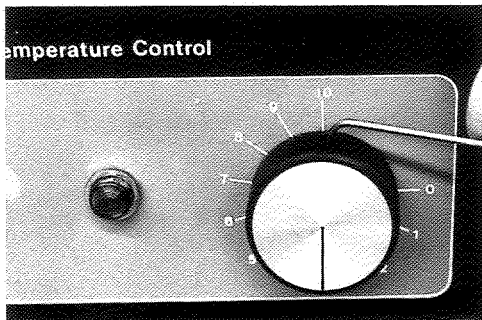
5-8 THERMOSTAT



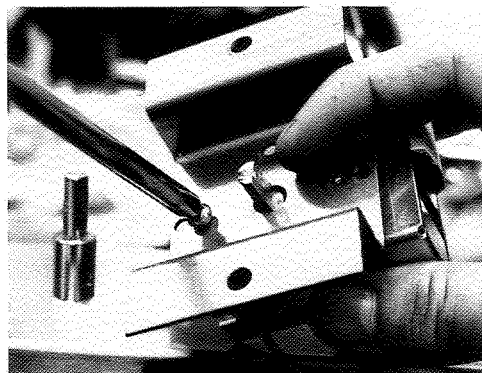
Step 5



Step 7



Step 8



Step 11

1. Disconnect the electrical supply to the cabinet.

WARNING

Place the power switch in the "OFF" position and unplug the power cord. Failure to do so could result in electrical shock.

2. Remove the access panel from the top of the module.
3. Remove the four (4) screws from the control panel and pull it down.
4. Remove the wires from the thermostat. With the thermostat set at the maximum setting (all the way clockwise), the circuit should be closed. With the thermostat in the "OFF" position (all the way counter-clockwise), the circuit should be open. If the thermostat is found to be defective, replace it by continuing with the following instructions in this section.
5. Remove the four (4) nuts that hold the blower box to the cabinet.
6. Lift the blower box up to expose the thermometer and thermostat bulbs.
7. While holding the blower box, remove the two (2) nuts that secure the bulb retaining clamps and remove the thermostat bulb from the clamps.
8. Using a 5/64" Allen wrench, loosen the two (2) set screws in the thermostat knob and remove the knob.
9. Remove the two (2) nuts that hold the thermostat bracket to the control panel.
10. Remove the thermostat shaft extension with a 1/16" Allen wrench.
11. Remove the two (2) screws that hold the thermostat to the bracket.
12. Remove the thermostat from the unit.
13. Install a new thermostat in reverse order.
14. Reposition the blower box and secure it with the four (4) nuts previously removed.

CAUTION

Be sure that both the thermometer and thermostat capillary tubes pass through the notches in the front corners of the blower box. Failure to do so could permanently damage the thermometer or thermostat and cause improper operation of the cabinet.

**5-8 THERMOSTAT
(Cont.)**

15. Reseal the notches in the blower box corners with silicone rubber sealant.
16. Push the control panel back in place and put in screws.
17. Replace the access panel to the module.
18. Reconnect the electrical supply to the cabinet.

5-9 INDICATING LIGHTS

NOTE

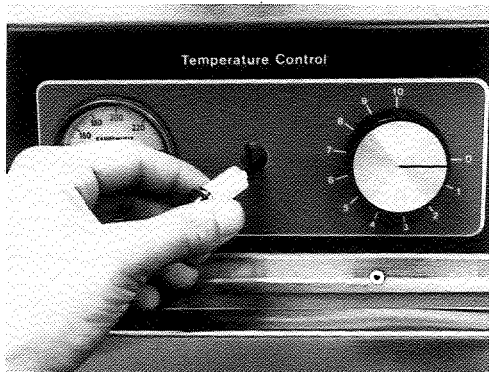
This section should be followed when replacing either of the two (2) indicating lights in the control panel.

1. Disconnect the electrical supply to the cabinet.

WARNING

Place the power switch in the "OFF" position and unplug the power cord. Failure to do so could result in electrical shock.

2. Remove the four (4) screws from the control panel and pull it down.
3. Cut the light wires just behind the body of the light.
4. Remove the light by squeezing the retainers on the body and pushing the light out through the control panel.
5. Install a new light by pushing it through the front of the control panel until it snaps securely in place.
6. Strip the ends of the cut wires and connect them to the new light with wire nuts.
7. Push the control panel back in place and put in screws.
8. Reconnect the electrical supply to the cabinet.



Step 4

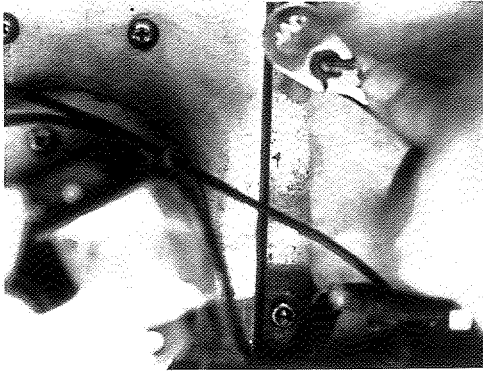
5-10 THERMOMETER

1. Disconnect the electrical supply to the cabinet.

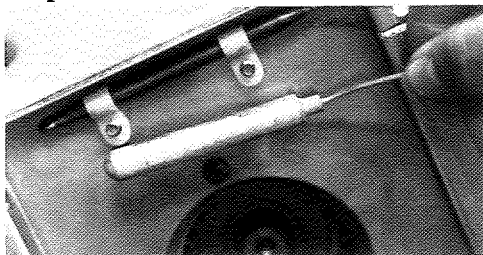
WARNING

Place the power switch in the "OFF" position and unplug the power cord. Failure to do so could result in electrical shock.

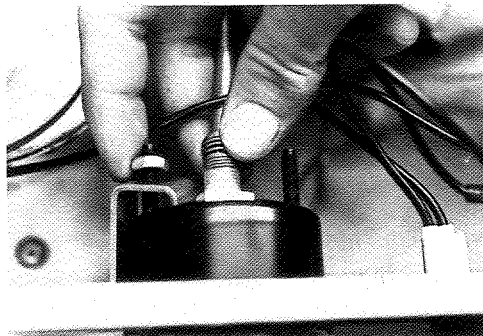
5-10 THERMOMETER (Cont.)



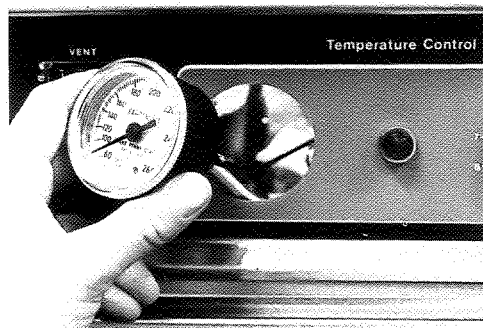
Step 4



Step 6



Step 7



Step 8

5-11 HEATER

2. Remove the access panel from the top of the module.
3. Remove the four (4) screws from the control panel and pull it down.
4. Remove the four (4) nuts that hold the blower box to the cabinet.
5. Lift the blower box up to expose thermometer and thermostat bulbs.
6. While holding the blower box, remove the two nuts that secure the bulb retaining clamps and remove the thermometer bulb from the clamps.
7. Remove the two (2) nuts that hold the mounting brackets on the back of the thermometer body.
8. Remove the thermometer by pulling the body and capillary tube through the control panel.
9. Install a new thermometer in reverse order.
10. Re-position the blower box and secure it with the four (4) nuts previously removed.

CAUTION

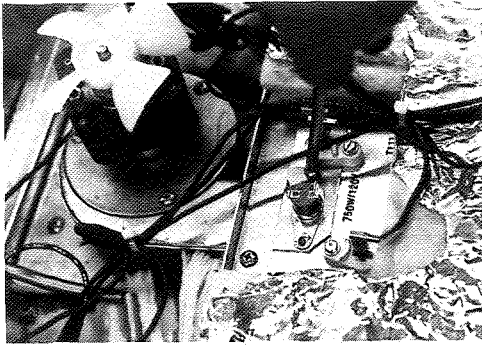
Be sure that both the thermometer and thermostat capillary tubes pass through the notches in the front corners of the blower box. Failure to do so could permanently damage the thermometer or thermostat and cause improper operation of the cabinet.

11. Reseal the notches in the blower box corners with silicone rubber sealant.
12. Replace the access panel to the top of the module.
13. Push the control panel back in place and put in screws.
14. Reconnect the electrical supply to the cabinet.

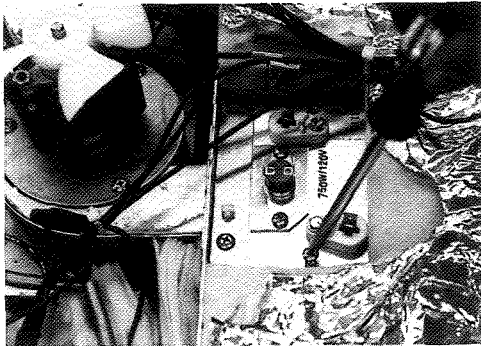
NOTE

This section should be followed when replacing either of the two (2) heaters in the cabinet. If there is a heating problem, both heaters should be checked.

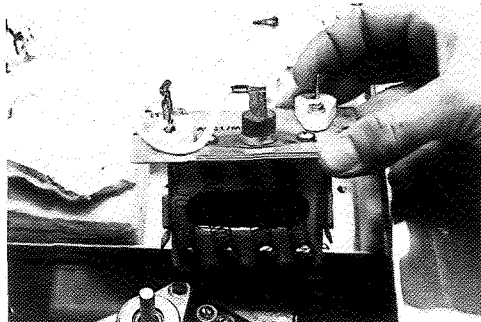
5-11 HEATER (Cont.)



Step 3



Step 5



Step 6

5-12 HIGH LIMIT

1. Disconnect the electrical supply to the cabinet.

WARNING

Place the power switch in the "OFF" position and unplug the power cord. Failure to do so could result in electrical shock.

2. Remove the access panel from the top of the cabinet.
3. Remove the two (2) screws holding the high limit to the heater.
4. Remove the wires attached to the two (2) heater terminals.
5. Remove the two (2) screws holding the heater to the module.
6. Remove the heater.
7. Install a new heater in reverse order.

NOTE

If you have a 240V, 3,000 W unit, you must install the new heater so that the coils are spread furthest apart where air from the blower enters the heater.

8. Reattach the heater wires.
9. Refasten the high limit to the new heater.
10. Replace the access panel to the module.
11. Reconnect the electrical supply to the cabinet.

NOTE

This section should be followed when replacing either of the two (2) high limits in the cabinet. If there is a heating problem in the cabinet, both high limits should be tested.

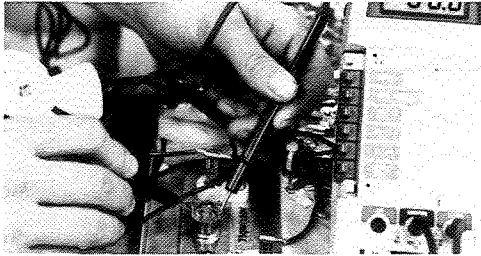
1. Disconnect the electrical supply to the cabinet.

WARNING

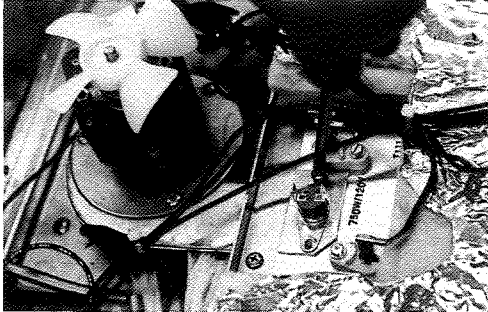
Place the power switch in the "OFF" position and unplug the cord. Failure to do so could result in electrical shock.

2. Remove the access panel from the top of the cabinet.

5-12 HIGH LIMIT (Cont.)



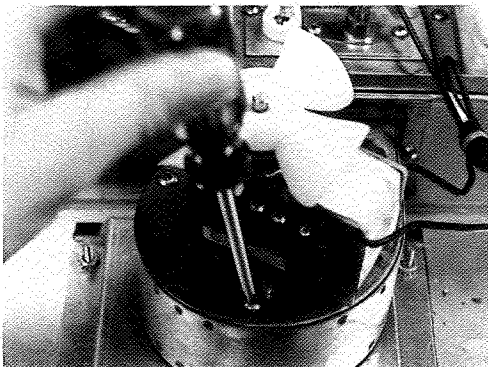
Step 4



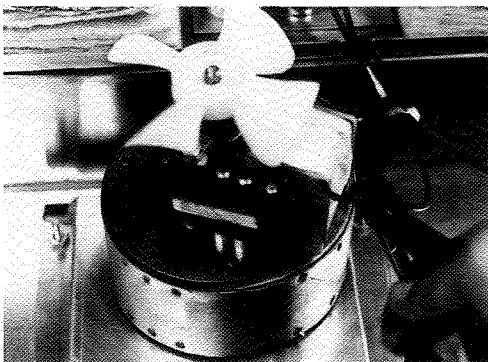
Step 5

3. Remove the wires attached to the high limit.
4. Check across the high limit terminals for continuity. As long as the cabinet temperature is below 210°F and the blower has been operating properly, the high limit should be closed, or read no resistance. If the high limit is found to be defective, replace it by continuing with the following instructions in this section.
5. Remove the two (2) screws that hold the high limit to the heater.
6. Remove the high limit.
7. Install a new high limit in reverse order.
8. Reconnect the two wires to the high limit.
9. Replace the access panel to the module.
10. Reconnect the electrical supply to the cabinet.

5-13 BLOWER



Step 3



Step 4

NOTE

Procedures for blower motor replacement are the same on both blowers.

1. Disconnect the electrical supply to the cabinet.

WARNING

Place the power switch in the "OFF" position and unplug the power cord. Failure to do so could result in electrical shock.

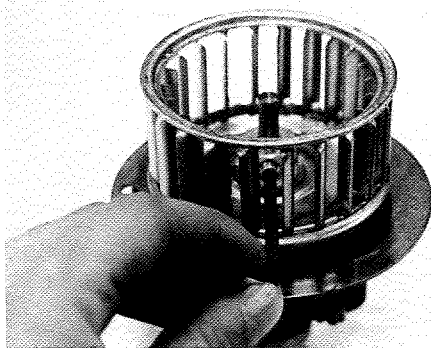
2. Remove the access panel from the top of the cabinet.
3. Remove the three (3) screws that fasten the blower motor to the blower housing.
4. Cut the two (2) blower wires approximately 2" away from the blower.
5. Lift the blower motor and wheel out of the blower housing.

NOTE

The blower motor can be ordered as an assembly. This will include the motor, the fan, and the wheel. Normally, just the motor would need replacing if found to be defective. If you are just replacing the motor, continue with the following procedures.

6. The fan can be pulled off the shaft of the motor.

**5-13 BLOWER
(Cont.)**



Step 7



Step 8

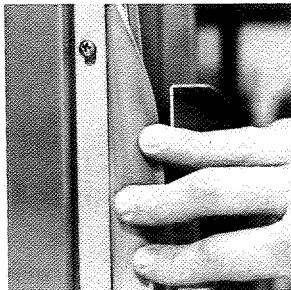
7. With a 5/64" Allen wrench, loosen the set screw that holds the blower wheel to the motor shaft and remove the wheel.
8. Remove the four (4) screws that hold the blower cover to the motor.
9. Install a new blower motor in reverse order.
10. Be sure to put the spacers back between the blower cover and the motor.

NOTE

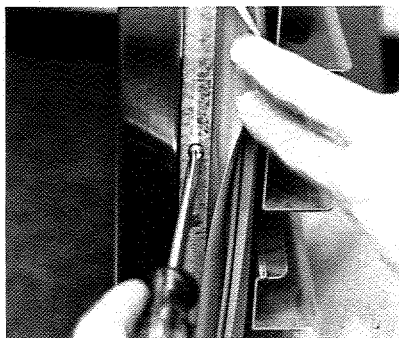
When replacing a blower motor, be sure that the motor coil is positioned away from the heater when reinstalling.

11. Reconnect the two wires to the new blower by stripping the wire ends and fastening with wire nuts.
12. Replace the access panel to the module.
13. Reconnect the electrical supply to the cabinet.

**5-14 DOOR GASKET
REPLACEMENT**

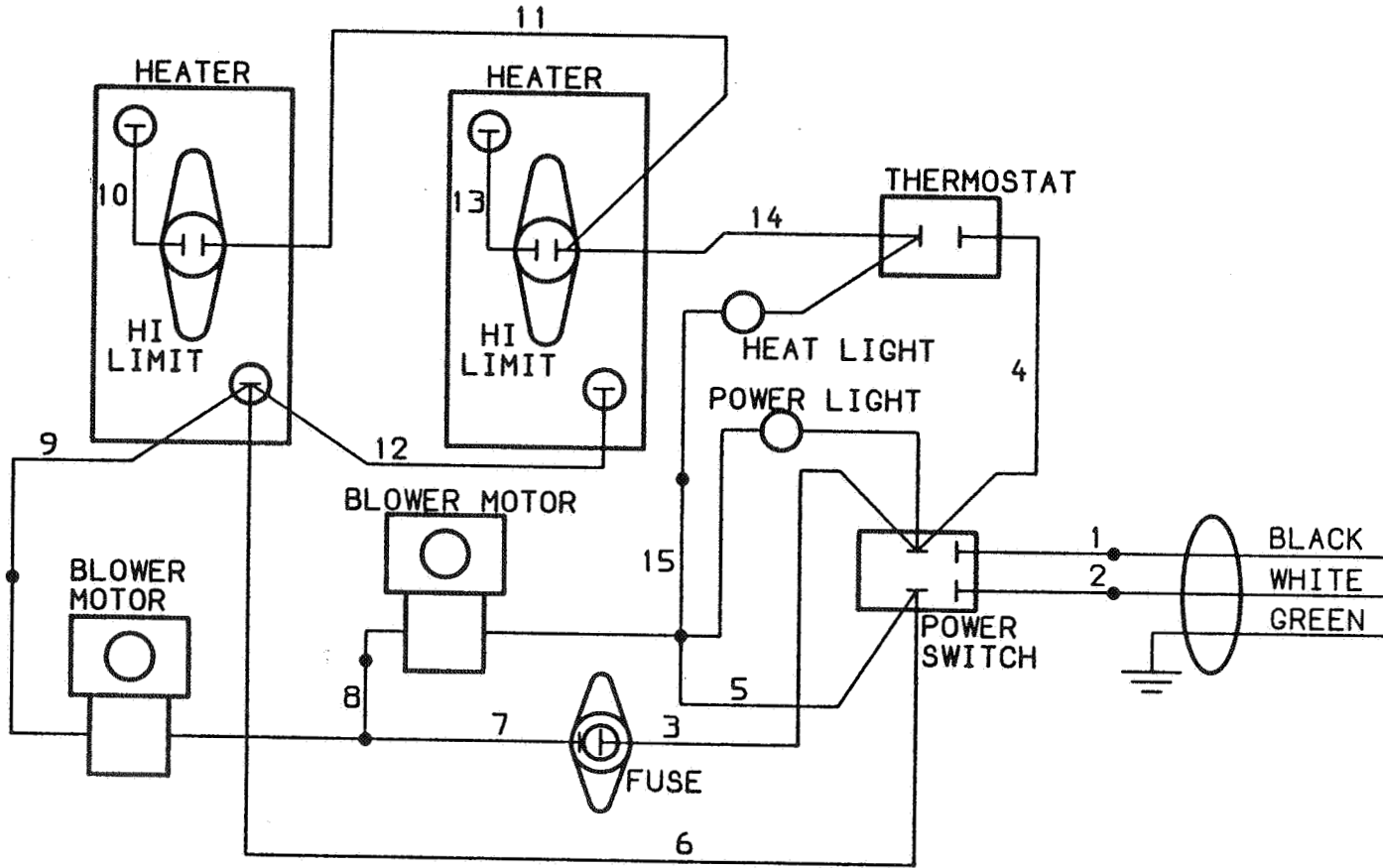


Step 1

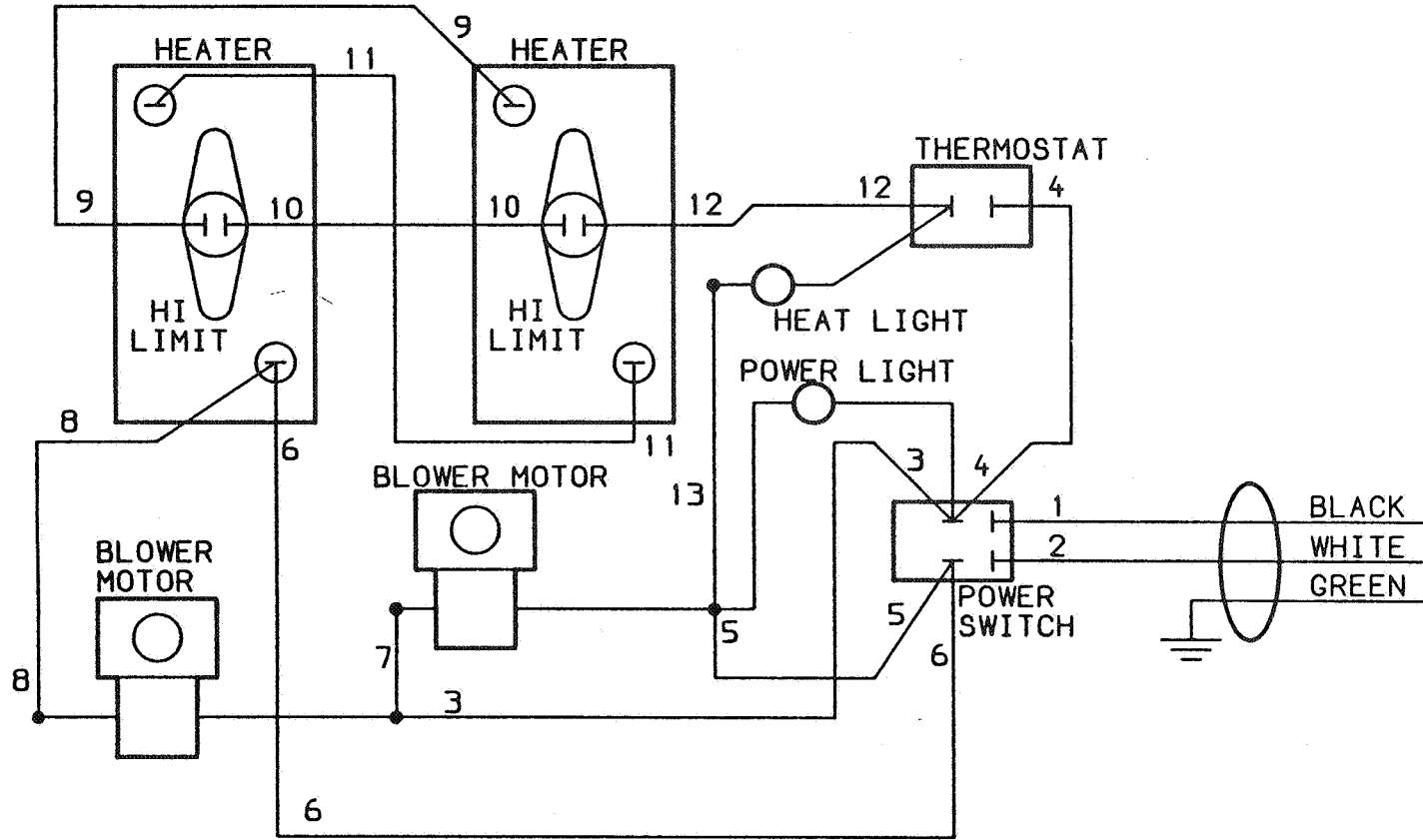


Step 2

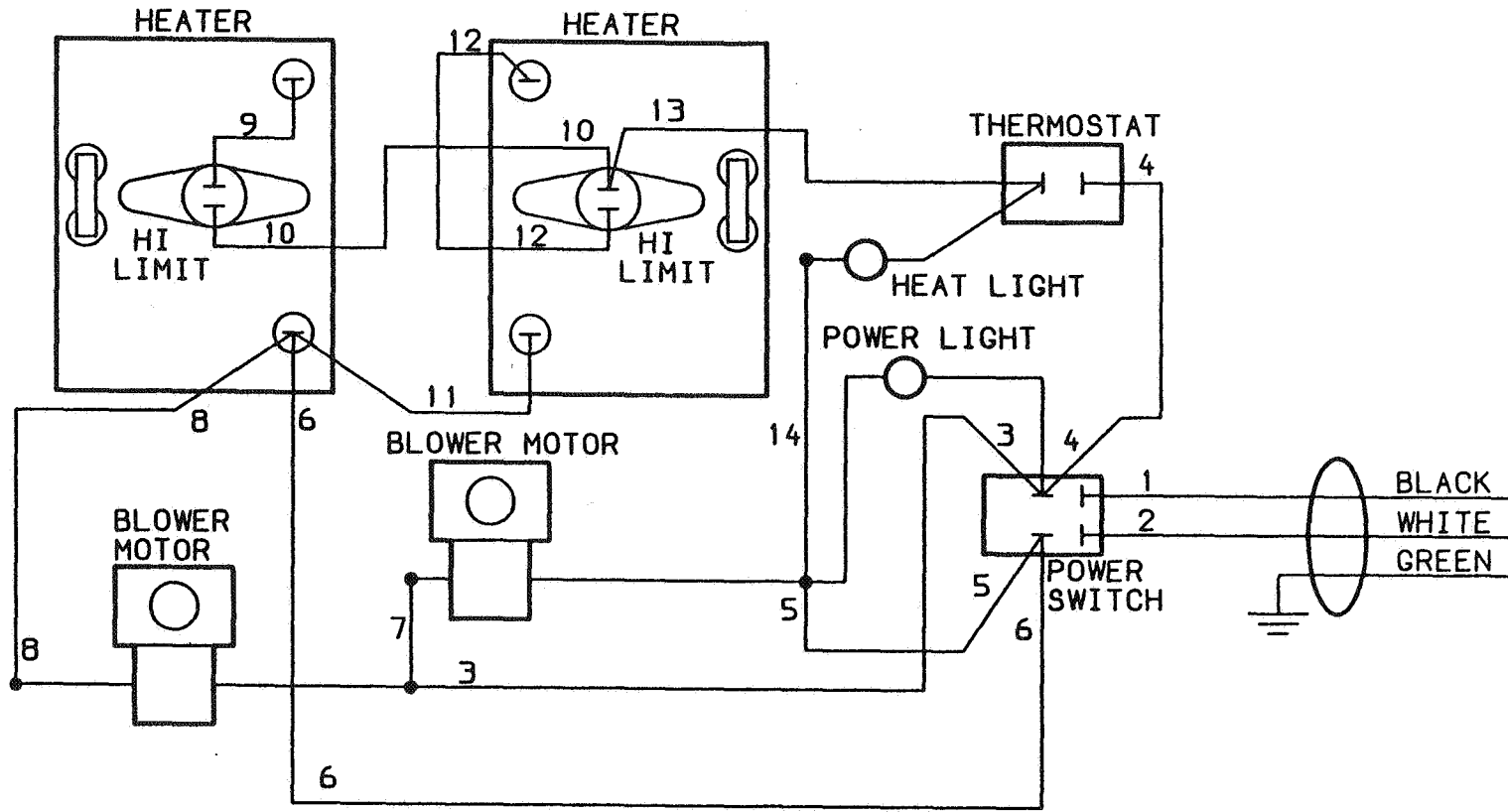
1. Pull the gasket to the side to expose the screws that hold the retainer to the cabinet.
2. Loosen the screws around the full outside perimeter of the gasket.
3. With the screws loose, the gasket should slide out from under the retainer.
4. Remove the gasket and replace with a new one by reversing the above procedures.



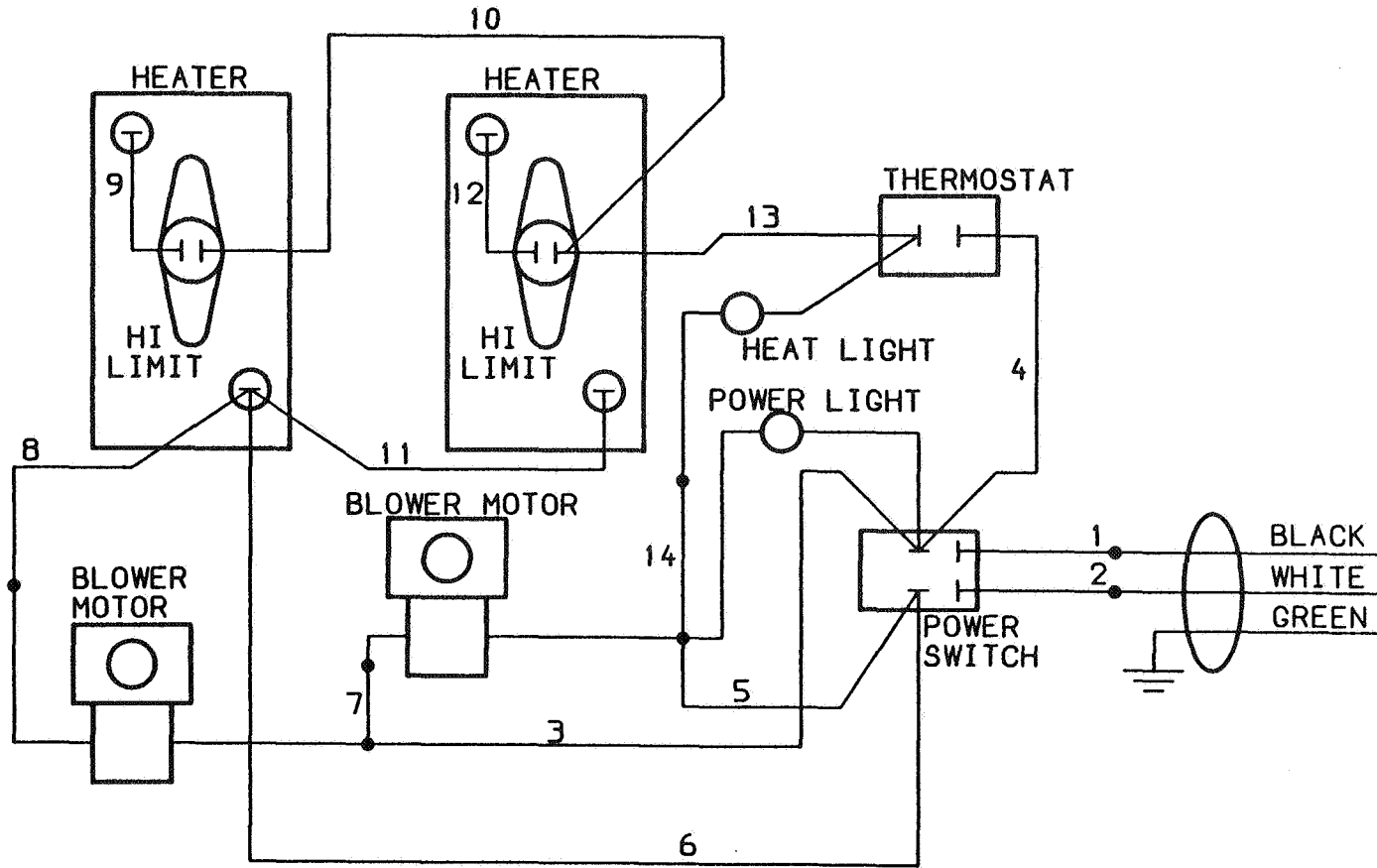
MODEL HC-900
120 VOLT 60Hz 2000 WATT
HENNY PENNY CORP.
EATON, OHIO 45320



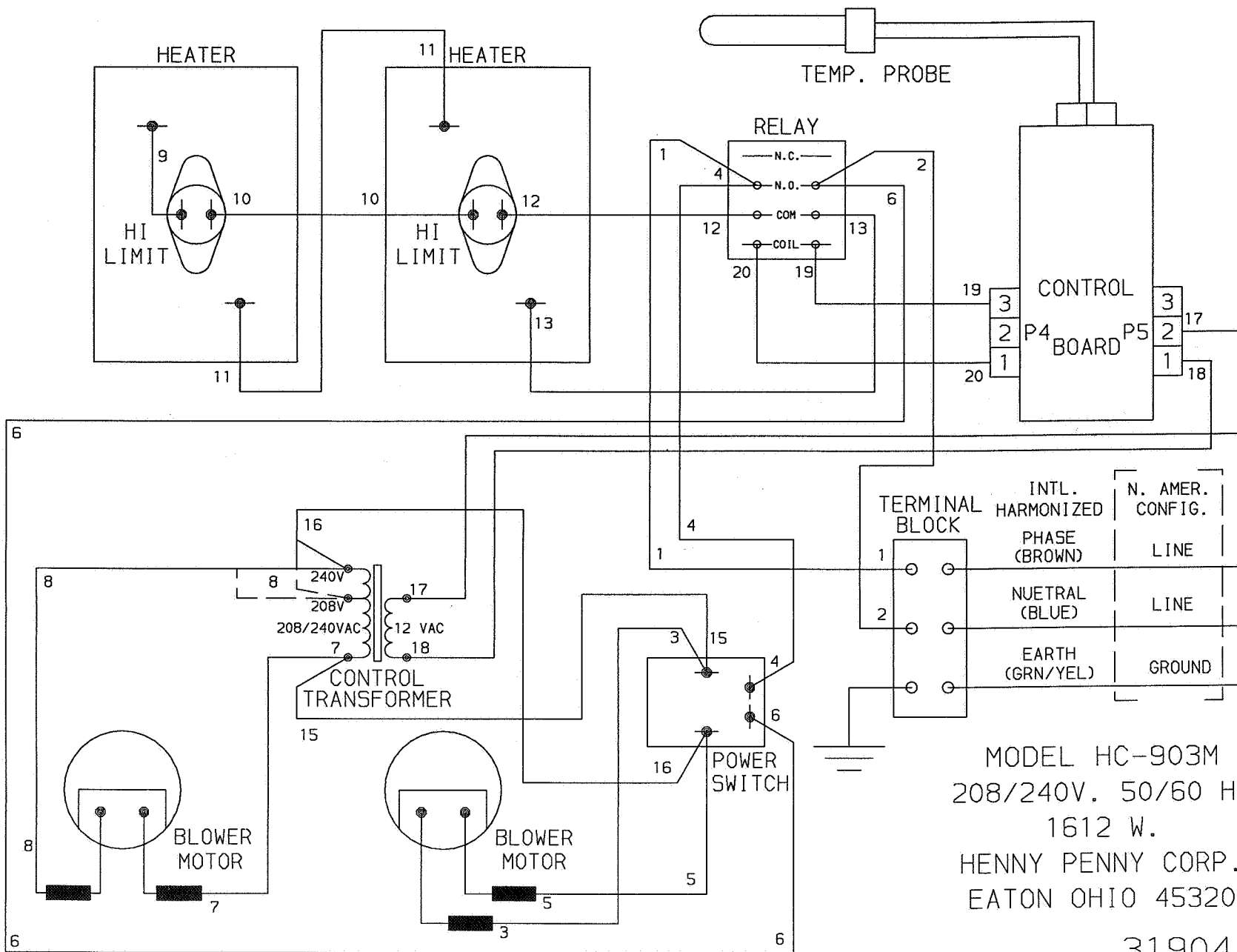
MODEL HC-900
240V. 50/60 HZ 1586/2086 W.
HENNY PENNY CORP.
EATON OHIO 45320



MODEL HC-900
240V. 50/60 HZ 3086 WATT
HENNY PENNY CORP.
EATON OHIO 45320

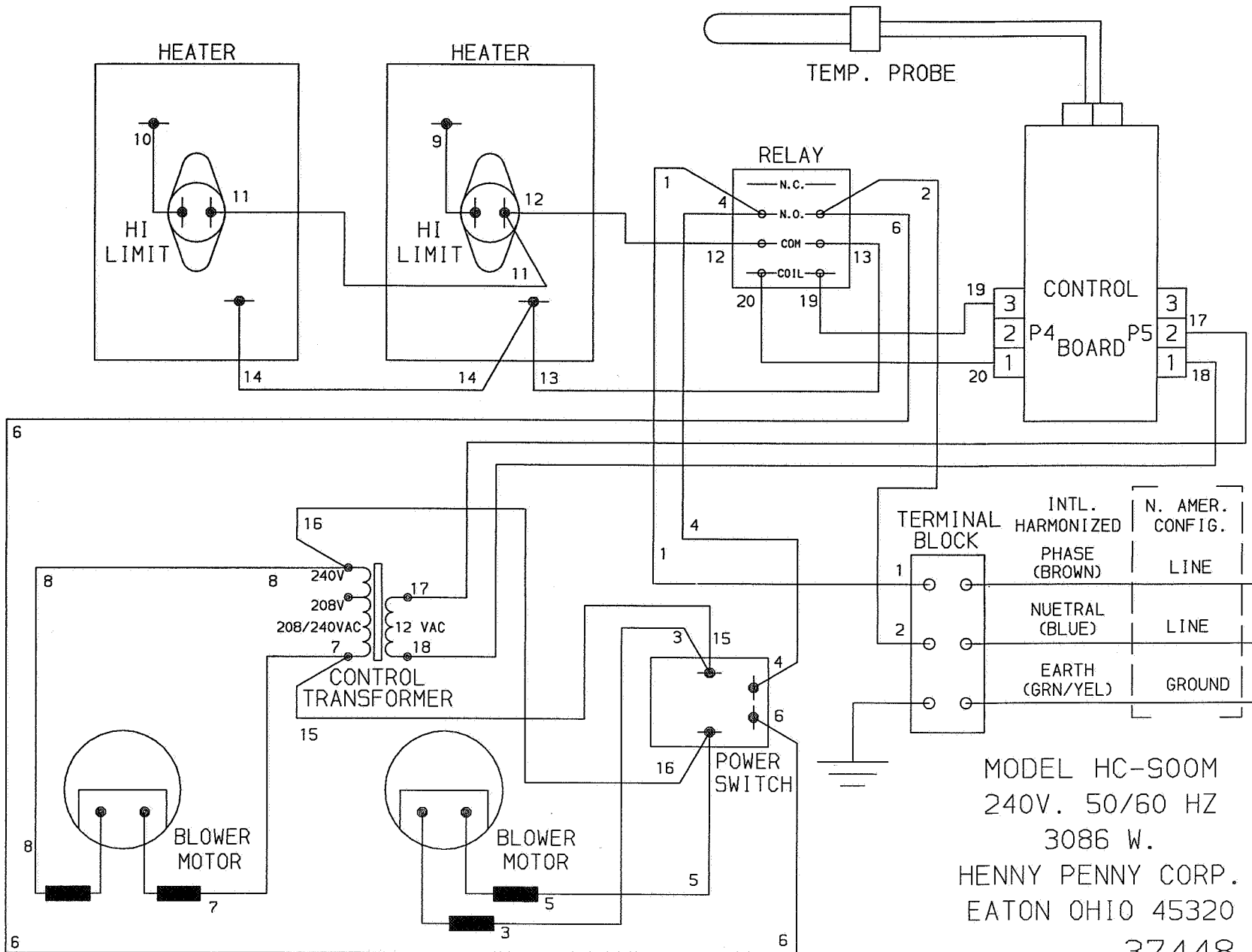


MODEL HC-900
120 VOLT 60Hz 1500 WATT
HENNY PENNY CORP.
EATON, OHIO 45320

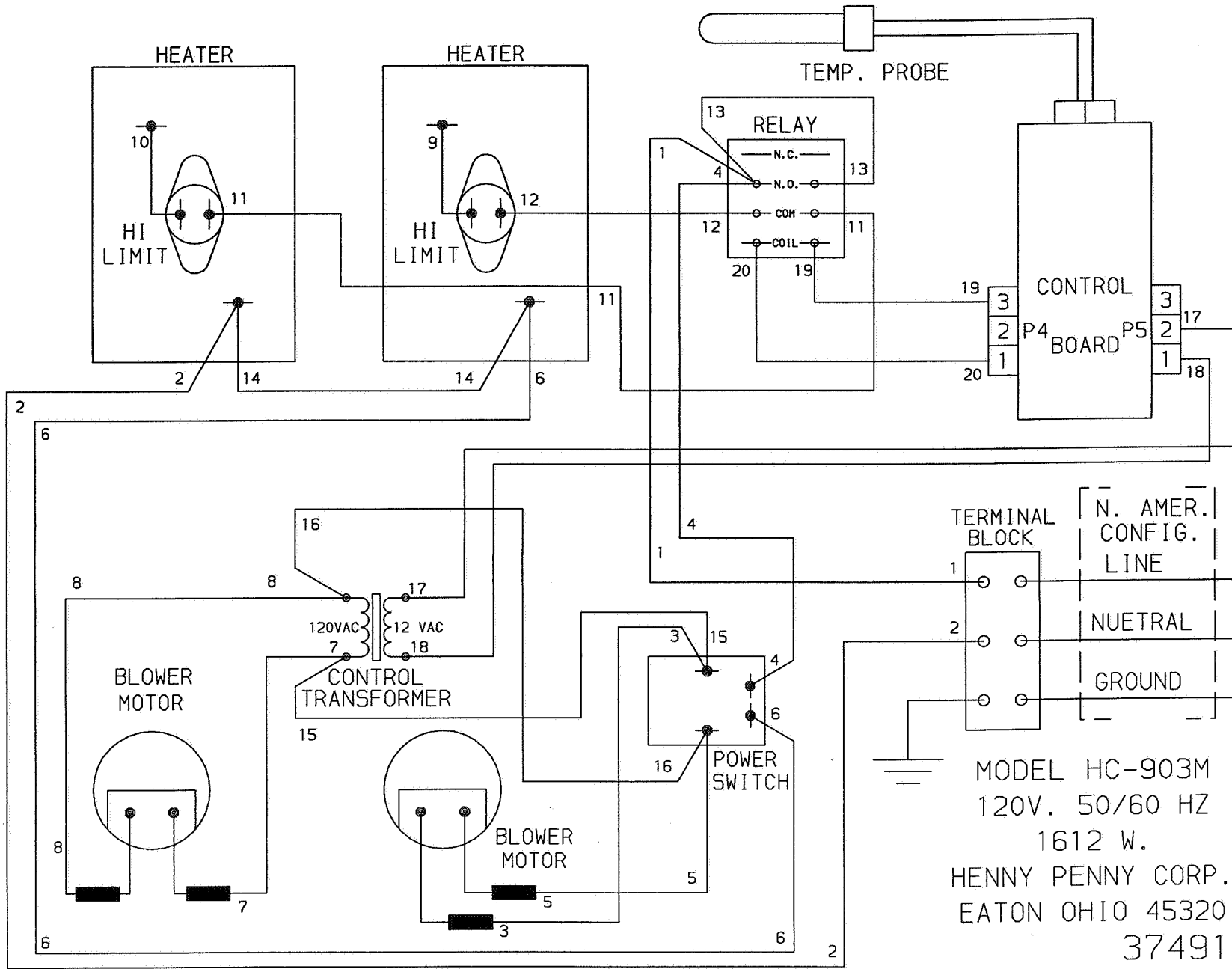


MODEL HC-903M
 208/240V. 50/60 HZ
 1612 W.
 HENNY PENNY CORP.
 EATON OHIO 45320

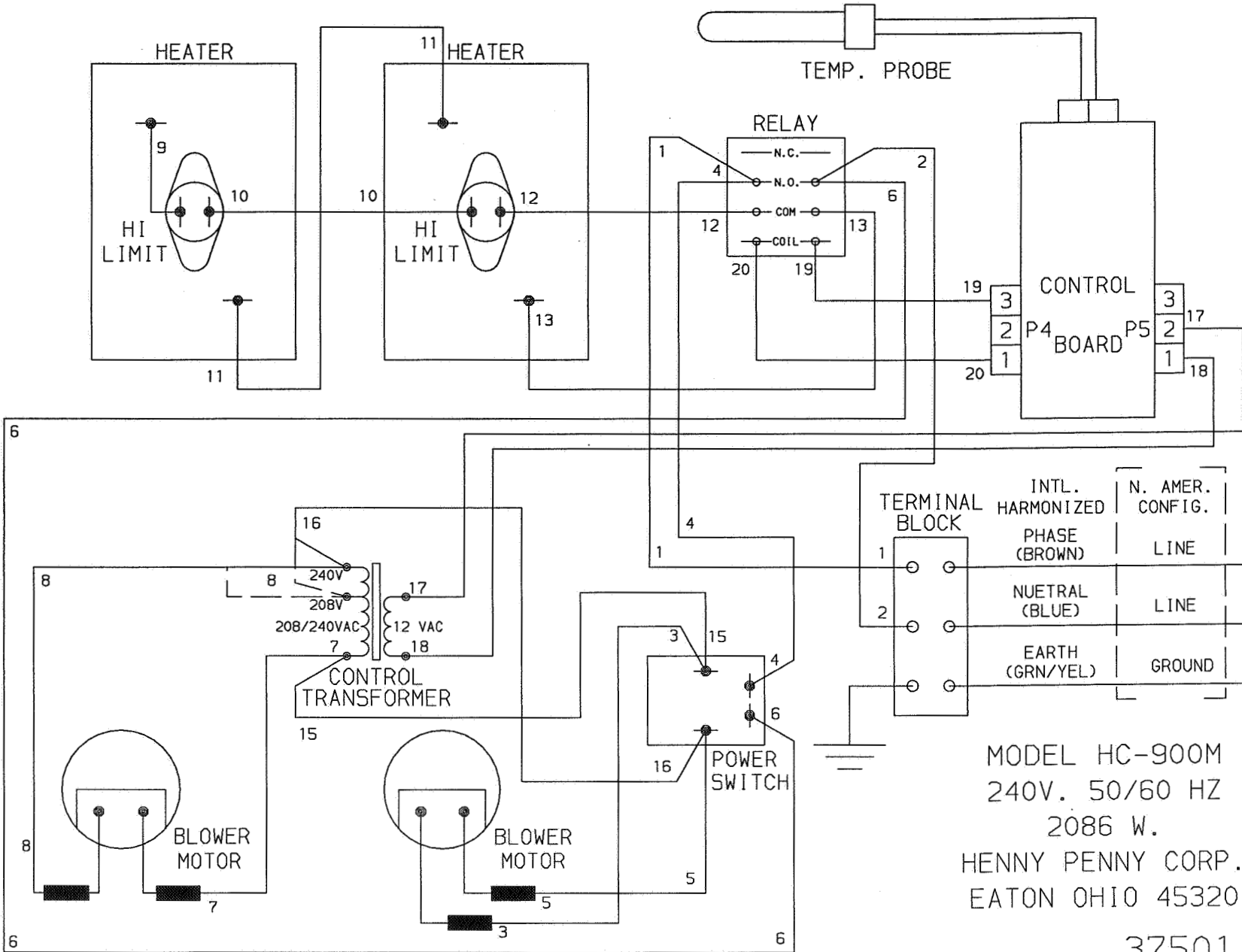
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MODEL HC-900M
 240V. 50/60 HZ
 3086 W.
 HENNY PENNY CORP.
 EATON OHIO 45320
 37448

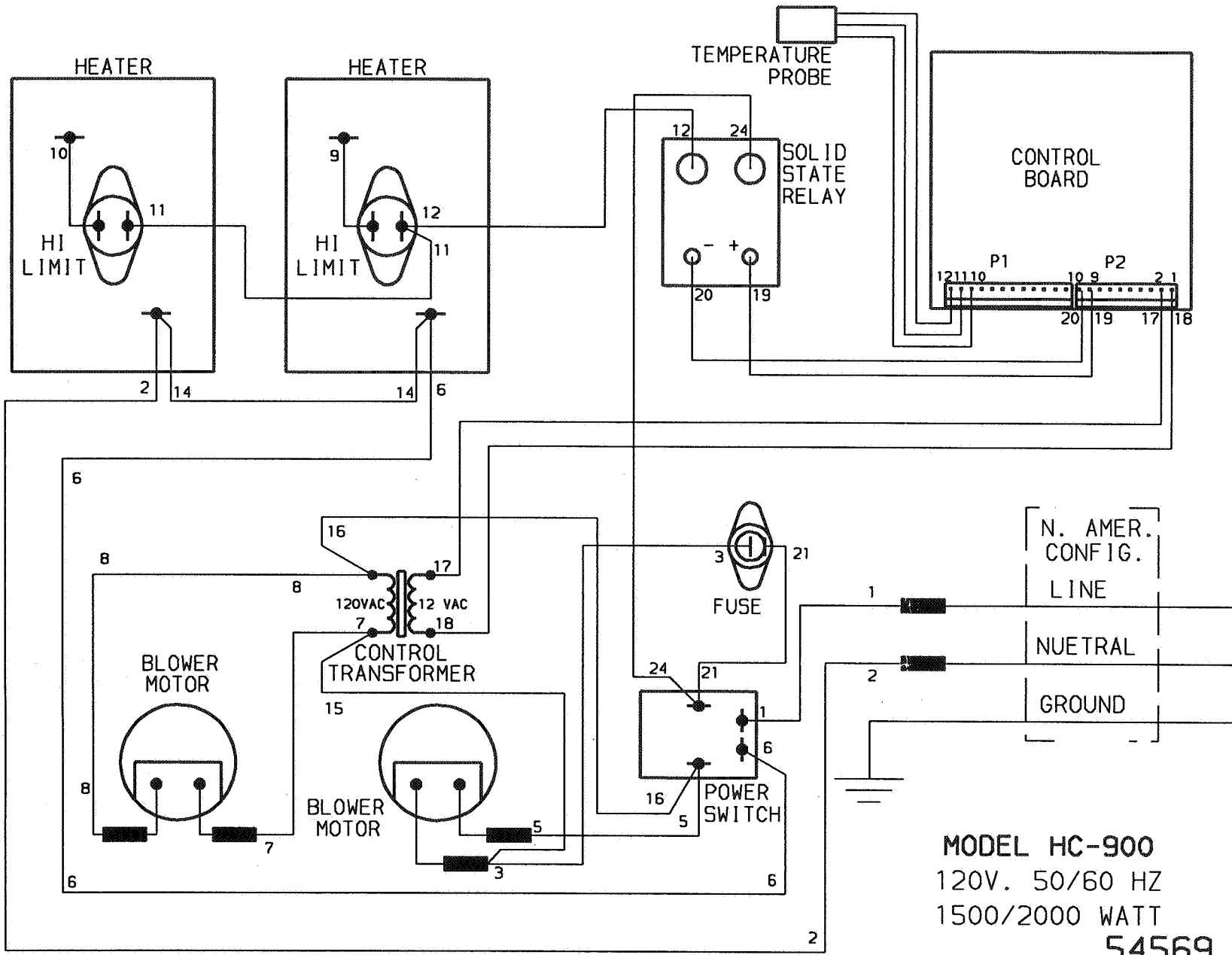


MODEL HC-903M
 120V. 50/60 HZ
 1612 W.
 HENNY PENNY CORP.
 EATON OHIO 45320
 37491

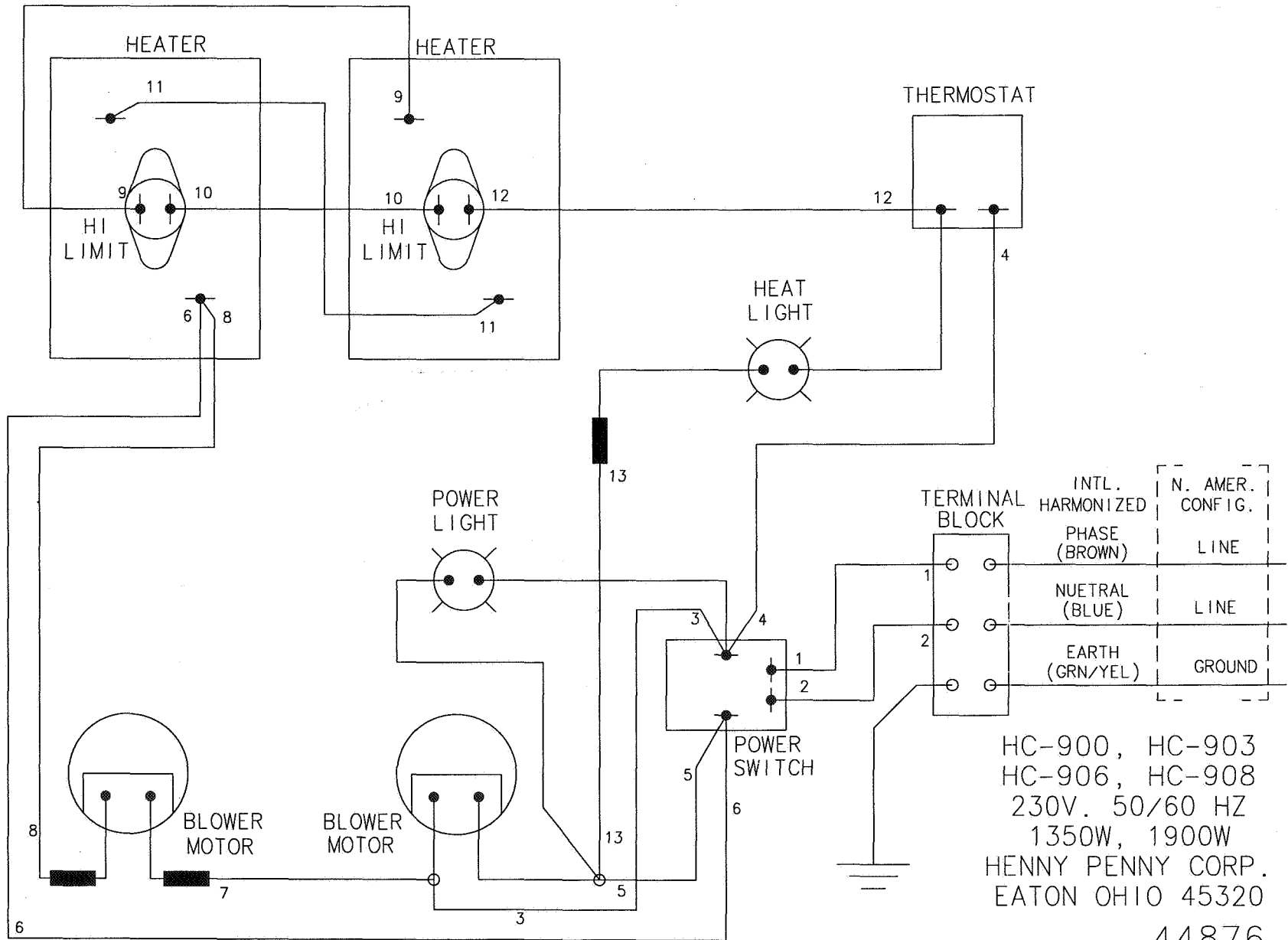


MODEL HC-900M
 240V. 50/60 HZ
 2086 W.
 HENNY PENNY CORP.
 EATON OHIO 45320

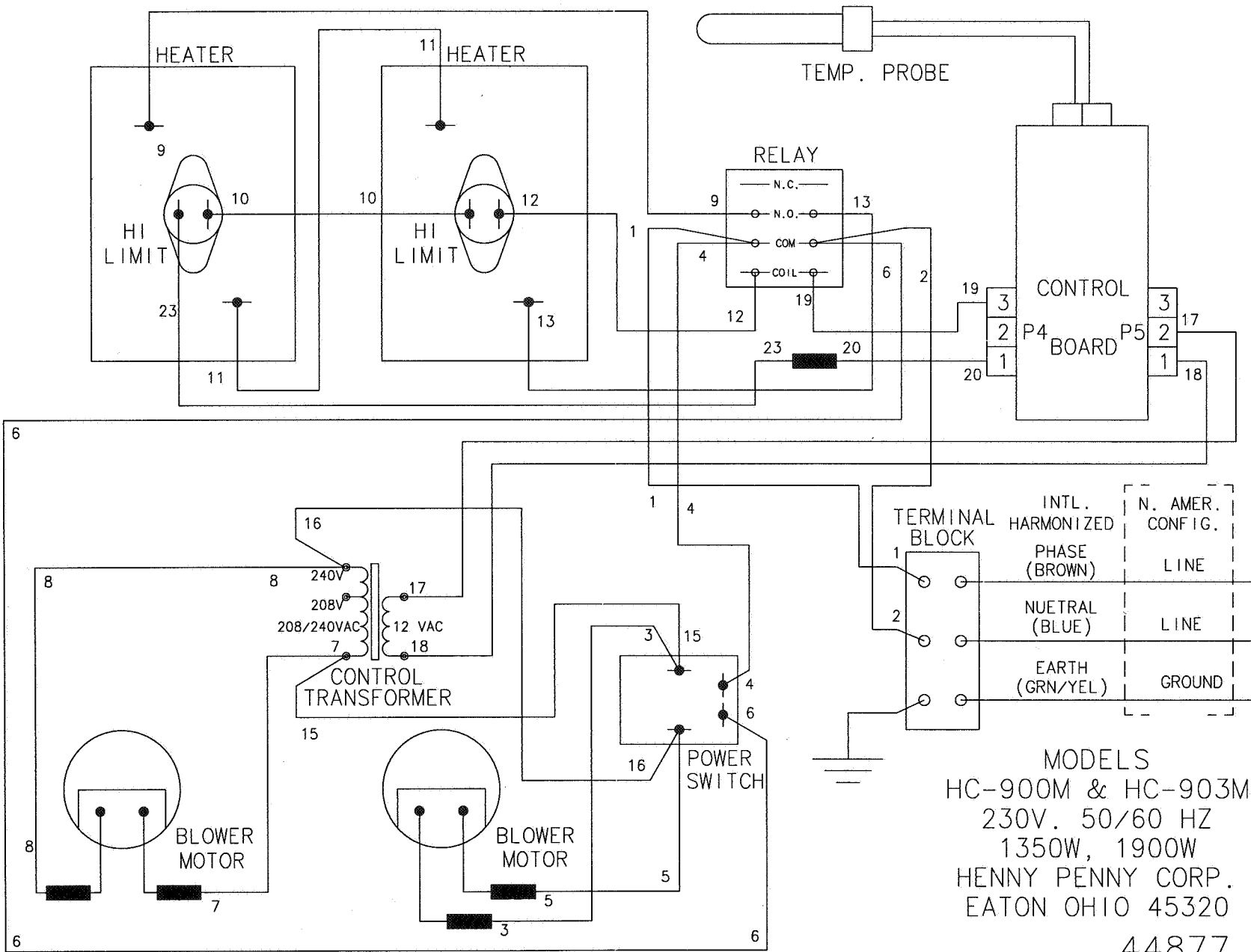
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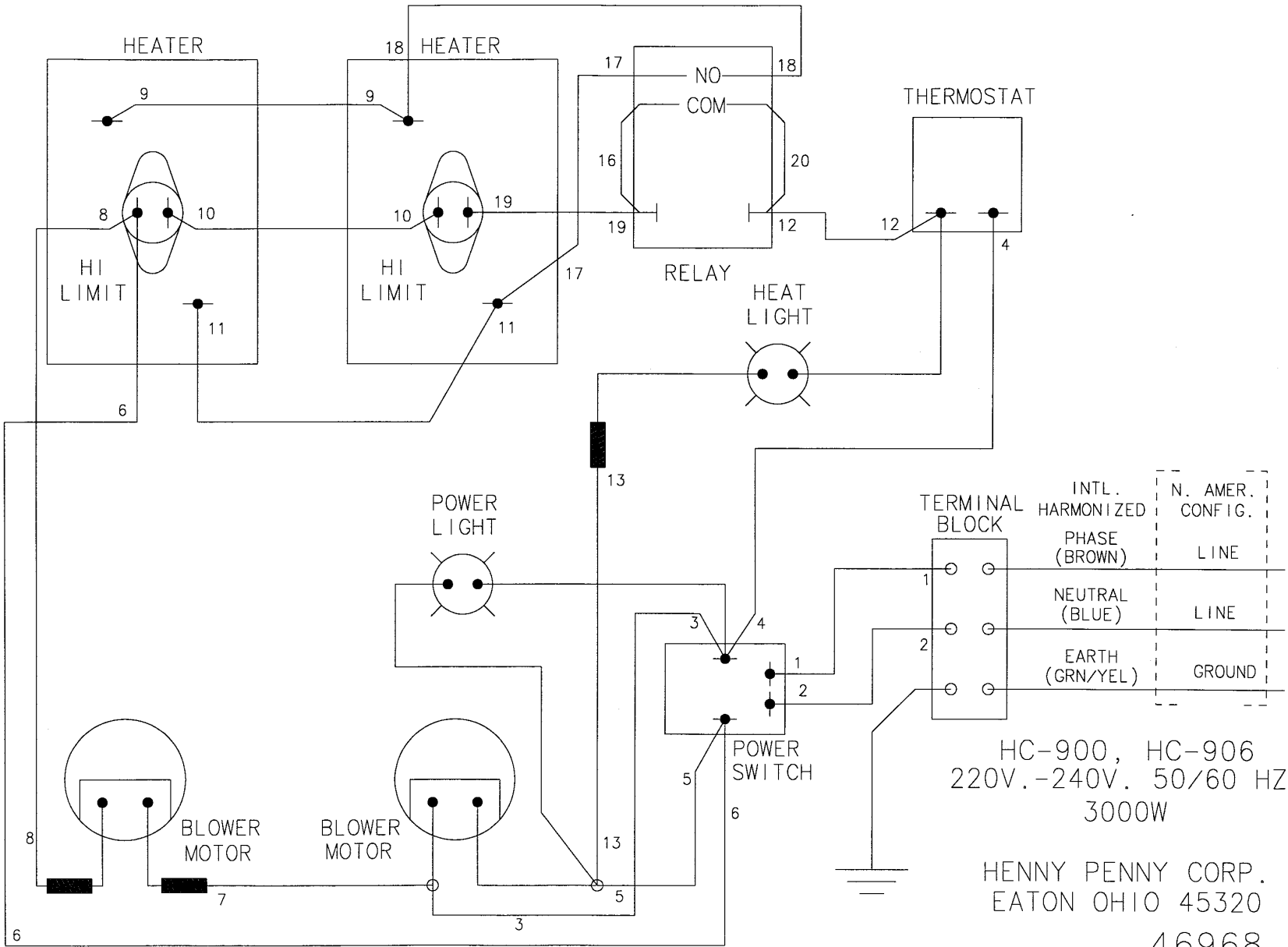


MODEL HC-900
 120V. 50/60 HZ
 1500/2000 WATT
 54569



HC-900, HC-903
 HC-906, HC-908
 230V. 50/60 HZ
 1350W, 1900W
 HENNY PENNY CORP.
 EATON OHIO 45320
 44876





LIMITED WARRANTY FOR HENNY PENNY APPLIANCES

Subject to the following conditions, Henny Penny Corporation makes the following limited warranties to the original purchaser only for Henny Penny appliances and replacement parts:

NEW EQUIPMENT: Any part of a new appliance, except lamps and fuses, which proves to be defective in material or workmanship within two (2) years from date of original installation, will be repaired or replaced without charge F.O.B. factory, Eaton, Ohio, or F.O.B. authorized distributor. To validate this warranty, the registration card for the appliance must be mailed to Henny Penny within ten (10) days after installation.

REPLACEMENT PARTS: Any appliance replacement part, except lamps and fuses, which proves to be defective in material or workmanship within ninety (90) days from date of original installation will be repaired or replaced without charge F.O.B. factory, Eaton, Ohio, or F.O.B. authorized distributor.

The warranty for new equipment and replacement parts covers only the repair or replacement of the defective part and does not include any labor charges for the removal and installation of any parts, travel or other expenses incidental to the repair or replacement of a part.

EXTENDED FRYPOT WARRANTY: Henny Penny will replace any frypot that fails due to manufacturing or workmanship issues for a period of up to seven (7) years from date of manufacture. This warranty shall not cover any frypot that fails due to any misuse or abuse, such as heating of the frypot without shortening.

0 TO 3 YEARS: During this time, any frypot that fails due to manufacturing or workmanship issues will be replaced at no charge for parts, labor, or freight. Henny Penny will either install a new frypot at no cost or provide a new or reconditioned replacement fryer at no cost.

3 TO 7 YEARS: During this time, any frypot that fails due to manufacturing or workmanship issues will be replaced at no charge for the frypot only. Any freight charges and labor costs to install the new frypot as well as the cost of any other parts replaced, such as insulation, thermal sensors, high limits, fittings, and hardware, will be the responsibility of the owner.

Any claim must be represented to either Henny Penny or the distributor from whom the appliance was purchased. No allowance will be granted for repairs made by anyone else without Henny Penny's written consent. If damage occurs during shipping, notify the sender at once so that a claim may be filed.

THE ABOVE LIMITED WARRANTY SETS FORTH THE SOLE REMEDY AGAINST HENNY PENNY FOR ANY BREACH OF WARRANTY OR OTHER TERM. BUYER AGREES THAT NO OTHER REMEDY (INCLUDING CLAIMS FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES) SHALL BE AVAILABLE.

The above limited warranty does not apply (a) to damage resulting from accident, alteration, misuse, or abuse; (b) if the equipment's serial number is removed or defaced; or (c) for lamps and fuses. THE ABOVE LIMITED WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND FITNESS, AND ALL OTHER WARRANTIES ARE EXCLUDED. HENNY PENNY NEITHER ASSUMES NOR AUTHORIZES ANY PERSON TO ASSUME FOR IT ANY OTHER OBLIGATION OR LIABILITY.

SECTION 6. PARTS INFORMATION

6-1 INTRODUCTION

This section identifies and lists the replaceable parts of the Henny Penny Model HC-900 Heated Holding Cabinet.

6-2 GENUINE PARTS

Use only genuine Henny Penny parts in your cabinet. Using a part of lesser quality or substitute design may result in cabinet damage or personal injury.

6-3 HOW TO FIND PARTS

To find items you want to order from the Parts List, proceed as follows:

1. Refer to the photographs in the front of the Operation Section and the exploded drawings in this section to identify the part needed.
2. Use the item number from the exploded drawing to locate the corresponding part in the Parts List in this section. In this list will be the Henny Penny part number and a description of the part.

6-4 HOW TO ORDER

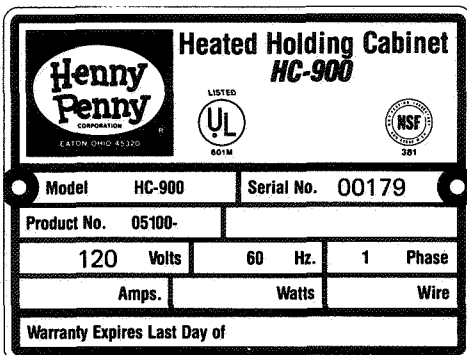
Once the parts you want to order have been found in the Parts List, write down the following information:

1. From the photograph and Parts List (SAMPLE)

Item Number 44
 Part Number 22198
 Description Power Switch

2. From the data plate (SAMPLE)

Product Number 05100
 Serial Number 00179
 Voltage 120



6-4 HOW TO ORDER
(Cont.)

3. The following table has been provided as a sample format for you to use in preparing your spare parts orders. By providing all the entries, your distributor will be able to insure the correct parts will be sent to you. Also, by prepayment your order will be expedited.

| FROM PARTS LIST | | | YOUR ORDER | | |
|--------------------------|-------------|-------------|-------------------------|------------|--------------------|
| Item Number | Part Number | Description | Quantity Ordered | Price Each | Total |
| 46 | 25183 | Thermometer | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| Product No. <u>05100</u> | | | Serial No. <u>00179</u> | | Voltage <u>120</u> |

6-5 PRICES

Your distributor has a priced parts list and will be glad to inform you of the cost of your parts order.

6-6 DELIVERY

Commonly replaced items are stocked by your distributor and will be sent out when your order is received. Other parts will be ordered by your distributor from Henny Penny Corporation. Normally, these will be sent to your distributor within three working days.

6-7 WARRANTY

All replacement parts (except lamps and fuses) are warranted for 90 days against manufacturing defects and workmanship. If damage occurs during shipping, notify the sender and the carrier at once so that a claim may be properly filed. Refer to warranty in the front of this section for other rights and limitations.

PARTS LIST
HC-900, HC-902, HC-903, HC-906, and HC-908
VENTED CONTROL MODULE

1/3 SIZE AND WIDE BODIED UNITS

| Item No. | Part No. | Description | Quantity |
|----------|----------|------------------------------|----------|
| - | 25944 | Rear Panel Studweld Assembly | 1 |
| - | 28155 | Cable | 1 |
| - | 25964 | Hose - Intake | 1 |
| - | 25963 | Hose - Exhaust | 1 |
| - | 25977 | Hose Clamp | 4 |
| - | 25919 | Slide - Vent | 1 |
| - | 25942 | Coupling - Hose | 1 |
| - | 25999 | Control Panel Stud Assembly | 1 |
| - | 38429 | Vent Control Arm | 1 |
| - | 38367 | Knob - Vented Module | 1 |

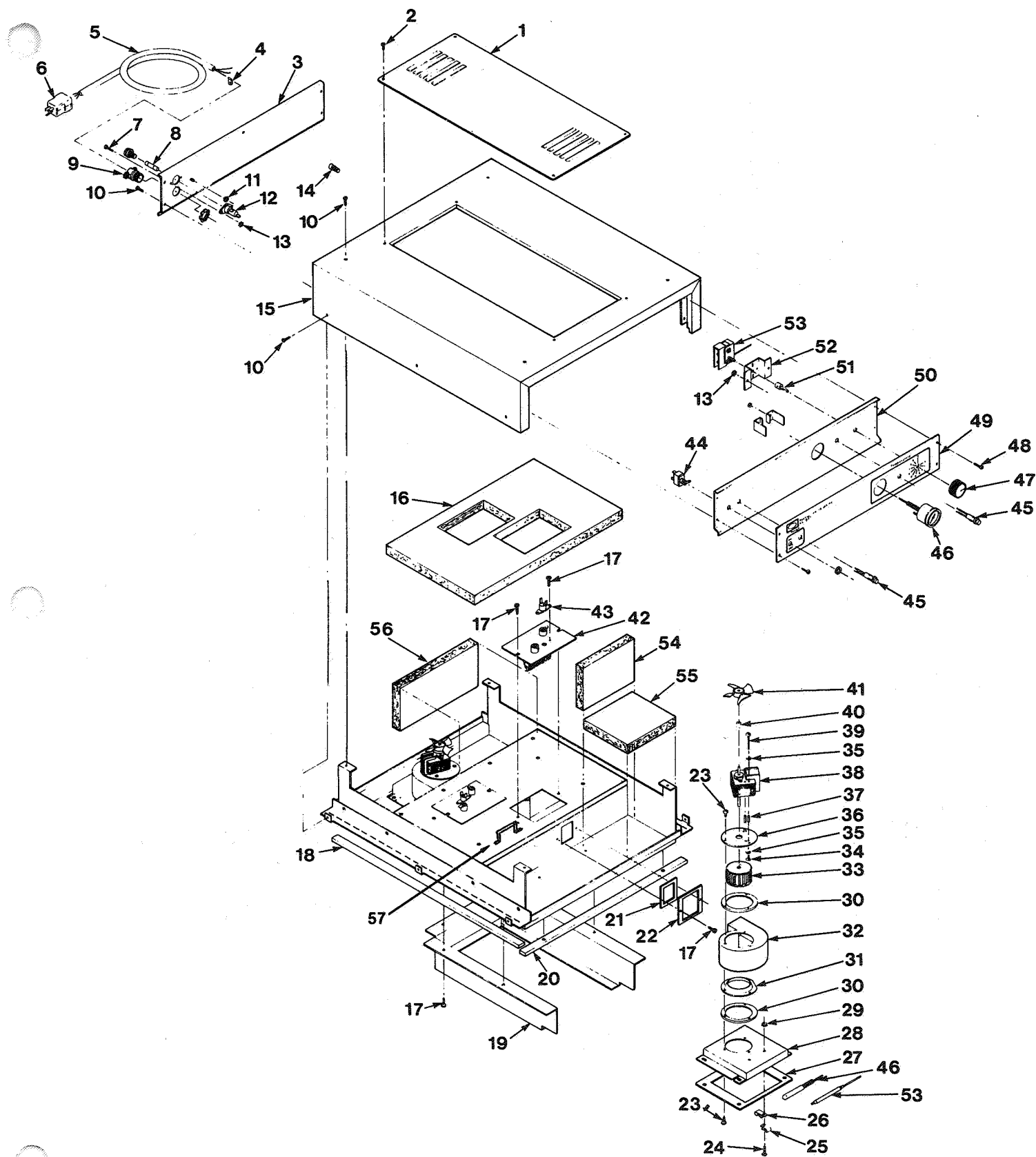
FULL SIZE 900s

| | | | |
|---|-------|------------------------------|---|
| - | 25942 | Coupling Hose | 1 |
| - | 48990 | Rear Panel Studweld Assembly | 1 |
| - | 25950 | Cable | 1 |
| - | 27927 | Spacer - Slide Vent | 1 |
| - | 27828 | Slide - Vent - Back | 1 |
| - | 28092 | Slide - Vent - Blower - Box | 1 |
| - | 25964 | Hose - Intake | 1 |
| - | 25963 | Hose - Exhaust | 1 |
| - | 25977 | Hose - Clamp | 4 |

PARTS LIST
HC-900, HC-902, HC-903, HC-906, and HC-908
CONTROL MODULE

| Item No. | Part No. | Description | Quantity | Item No. | Part No. | Description | Quantity |
|----------|----------|---|----------|----------|----------|--|----------|
| 1 | 25704 | Panel - Access | 1 | 49 | 25717 | Label Control Panel | 1 |
| | 51209 | Panel -Access - C E | 1 | | 44024 | Label Control Panel - KFC | 1 |
| 2 | SC01-053 | Screw #8-32 x 1/2 PH RHD | 4 | | 61445 | Label Control Panel-Pollo Campero | 1 |
| 3 | 48993 | Panel - Rear S/A | 1 | | 61523 | Label Control Panel-Pollo Campero - 903 | 1 |
| | 25944 | Panel Rear S/A: HC-903 | 1 | | 25948 | Label Control Panel; Std. 900 - Vented | 1 |
| | 28121 | Panel - Rear HC-906; HC-908 | 1 | | 44023 | Label Control Panel KFC- Vented | 1 |
| | 49018 | Panel - Rear - CE | 1 | | 28188 | Label Control Panel; HC-906 | 1 |
| 4 | EC04-002 | Terminal Flag #10-10-12 Ga. | 1 | | 28190 | Label Control Panel; HC-908 | 1 |
| 5 | MS01-212 | Cable #12/3, 2,000W/120V | 8 Ft. | | 33874 | Label Control Panel KFC - CDT Vented | 1 |
| | MS01-175 | Cable #14/3; Used on 1500W/120V and 3,000W/240V | | | 45616 | Label Control Panel-HC-906 Auto Water-CE | 1 |
| | 28542 | Power Cord Assy. - Twist | 1 | | 49060 | Label Control Panel - CE - Std. 900 | 1 |
| | 44857 | Power Cord Assy. - CE | 1 | | 61470 | Label Control Panel - 903 - Wendy's | 1 |
| | 26671 | Power Cord Assy. - Canada | 1 | | 25947 | Panel Control S/A HC-903 | 1 |
| 6 | 25765 | Plug 125V, 20 Amp; Used on 2 000W/120V | 1 | | 28182 | Panel Control S/A HC 906. HC-908 | 1 |
| | 25764 | Plug 125V, 15 Amp, Used on 1500W/120V | 1 | 51 | 49054 | Panel Control S/A - CE - Std. 900 | 1 |
| | 27567 | Plug 250V, 20 Amp; Used on 3,000W/240V | 1 | 52 | 25263 | Extension Thermostat Shaft | 1 |
| | 28543 | Plug - Twist | 1 | 53 | 25241 | Bracket Thermostat Mount | 1 |
| | 22193 | Plug - 120V, 30 Amp - Canada | 1 | 54 | 14209 | Thermostat w/clips | 1 |
| 7 | SC01-010 | Screw #6-32 x 112 pH PHD | 2 | 55 | 25733 | Insulation 5 x 7 x 1 | 2 |
| 8 | EF02-007 | Fuse 15 Amp | 1 | 56 | 25735 | Insulation 6 x 6 1/2 x 1 | 4 |
| 9 | 26779 | Connector - Cable 3/4 | 1 | 57 | 27124 | Insulation 5 x 10 1/2 x 1 | 2 |
| 10 | SC02-023 | Screw 48-B x 3/8 pH THD | 15 | * | 25950 | Access Panel Support | 2 |
| 11 | NS02-001 | Nut #10-32 Hex Keps | 1 | * | 27849 | Control Cable; HC 903 | 1 |
| 12 | EF02-006 | Fuse Holder | 1 | 28-32 | 25872 | Actuator HC-903 | 1 |
| 13 | NS02 005 | Nut #6-32 Hex Keps | 2 | 33-41 | 14249 | Blower Box Assembly | 1 |
| 14 | EC01-010 | Wire Nut 12-18 Ga | 2 | | 25753 | Blower Motor Assembly 240V | 1 |
| 15 | 25602 | Top | 1 | * | 51214 | Blower Motor Assembly 120V | 1 |
| | 28153 | Top HC-906, HC-908 | 1 | * | ME90-009 | Vent Housing - CE | 2 |
| | 26225 | Insulation - Cover | 1 | * | 04158 | Relay - 240V - CE | 1 |
| 17 | SC02-016 | Screw #8-AB x 1/2 PH PHD | 18 | * | 01460 | Wiring Kit (higher wattage)-E/M-Top Cord | 1 |
| 18 | 25620 | Seal | 2 | * | 01461 | Wiring Kit (higher wattage)-E/M-Rear Cord | 1 |
| 19 | 25670 | Cradle | 1 | | | Wiring Kit (higher wattage)-S/S Controls | 1 |
| 20 | 25624 | Seal | 2 | | | | |
| 21 | 25619 | Gasket - Blower Outlet | 2 | * | 51040RB | 900 CDT Only - 13 Timers | |
| 22 | 25618 | Gasket Retainer | 2 | * | 44741RB | Display PC Board Assy; GV083IE and above1 | |
| 23 | SC02-012 | Screw #12-AB x 3/8 Ph PHD | 2 | * | 31910RB | Control PC Board Assy; GV083IE and above 1 | |
| 24 | SC01-055 | Screw #1 0-32 x 3/4 Hex HD | 2 | * | 40500 | 2 Digit Display Board | 1 |
| 25 | EF02-031 | Clamp 1/4 x 3/8" | 2 | * | 36210 | Replaceable Beeper-3 Digit | 1 |
| 26 | EF02-033 | Clamp 7/16 x 3/8" | 2 | * | 30954RB | Replaceable Beeper-2 Digit | 1 |
| 27 | 25627 | Gasket | 2 | | | 2 Digit Control Board | 1 |
| 28 | 25616 | Box Blower | 2 | | | | |
| | 25924 | Rear Box - Blower; HC-903 | 1 | 3 | 37147 | HC 900M - 6 Timers | |
| 29 | NS02-001 | Nut #1 0-32 Hex Keps | 2 | 5 | 37556 | Rear Panel Assy. | 1 |
| 30 | 25698 | Gasket - Blower Plate | 4 | 44 | 31561 | Power Cord Assy. | 1 |
| 31 | 25622 | Flange - Inlet | 2 | 49 | 31931 | Power Switch | 1 |
| 32 | 25623 | Housing - Blower | 2 | 50 | 37395 | Label-Control Panel | 1 |
| 33 | 25621 | Wheel - Blower - Std. | 2 | 53 | 29523 | Control Panel Weld Assy, | 1 |
| | 52240 | Wheel - Blower - Int'l (larger) | 2 | * | 37374RB | Probe Assy. | 1 |
| 34 | SC01-090 | Screw #6 32 x 5/16 SL RH | 8 | * | 37367RB | Display Board Assy. | 1 |
| 35 | LW02-010 | Lockwasher - Internal #6 S | 8 | * | ME90-003 | Control Board Assy. | 1 |
| 36 | 25632 | Plate - Blower | 2 | * | TS22-006 | Relay 12 | 1 |
| 37 | 25767 | Spacer - Motor | 8 | * | 28979 | Transformer 115V | 1 |
| 38 | 25751 | Motor -Blower 120V | 2 | * | 36210 | Transformer 240V | 1 |
| | 25752 | Motor -Blower 240V | 2 | | | Replaceable Beeper | 1 |
| 39 | SC01-091 | Screw #6-32 x 1 3/4 SL | 8 | | | | |
| | 25768 | Spacer - Cooling Fan | 2 | * | 33874 | 900 CDT Decals | |
| 41 | 25706 | Fan Cooling 3 112 " | 2 | * | 43952 | KFC Vented | 1 |
| 42 | 25759 | Heater 120V/1000W | 2 | * | 30950 | KFC Non Vented | 1 |
| | 25738 | Heater 120V/750W | 2 | * | 31901 | GM 900 | 1 |
| | 25739 | Heater 240V/1 500W | 2 | * | 52347 | 903 - 6 Timer | 1 |
| | 51279 | Heater 120V/1000W-CE | 2 | * | 55180 | 903 - 5 Timer - Gen. Mkt | 1 |
| | 51278 | Heater 120V/750W-CE | 2 | * | 61443 | 903- Churches | 1 |
| 43 | 18201 | High Limit Thermostat | 2 | | | 900 Pollo Campero | 1 |
| 43 | 59272 | High Limit Sensor (manual reset)-CE | 2 | | | | |
| 44 | 22198 | Power Switch | 1 | * | 51117RB | 900 CDT-6 Timers-KFC | |
| | 43768 | Black Rocker Switch - CDT | 1 | * | 44741 RB | Display PC Board | 1 |
| | 52224 | Rocker Switch - CDT - CE | 1 | * | 43073 | Control PC Board | 1 |
| 45 | 16624 | Indicator Light | 2 | * | 40500 | Control Panel Decal | 1 |
| 46 | 14250 | Thermometer | 1 | | | Replaceable Beeper | 1 |
| 47 | 25863 | Knob - Thermostat | 1 | | | | |
| 48 | SC02-030 | Screw #8-B x 3/8 PH THD Black Oxide | 4 | * | 54511 | Boston Market HC-900 | |
| | | | | * | 54571 | Decal | 1 |
| | | | | * | 54577 | PC Board Assy. | 1 |
| | | | | * | 30978 | Temperature Sensor Assy. | 1 |
| | | | | * | 40645 | Transformer | 1 |
| | | | | | | Relay | 1 |

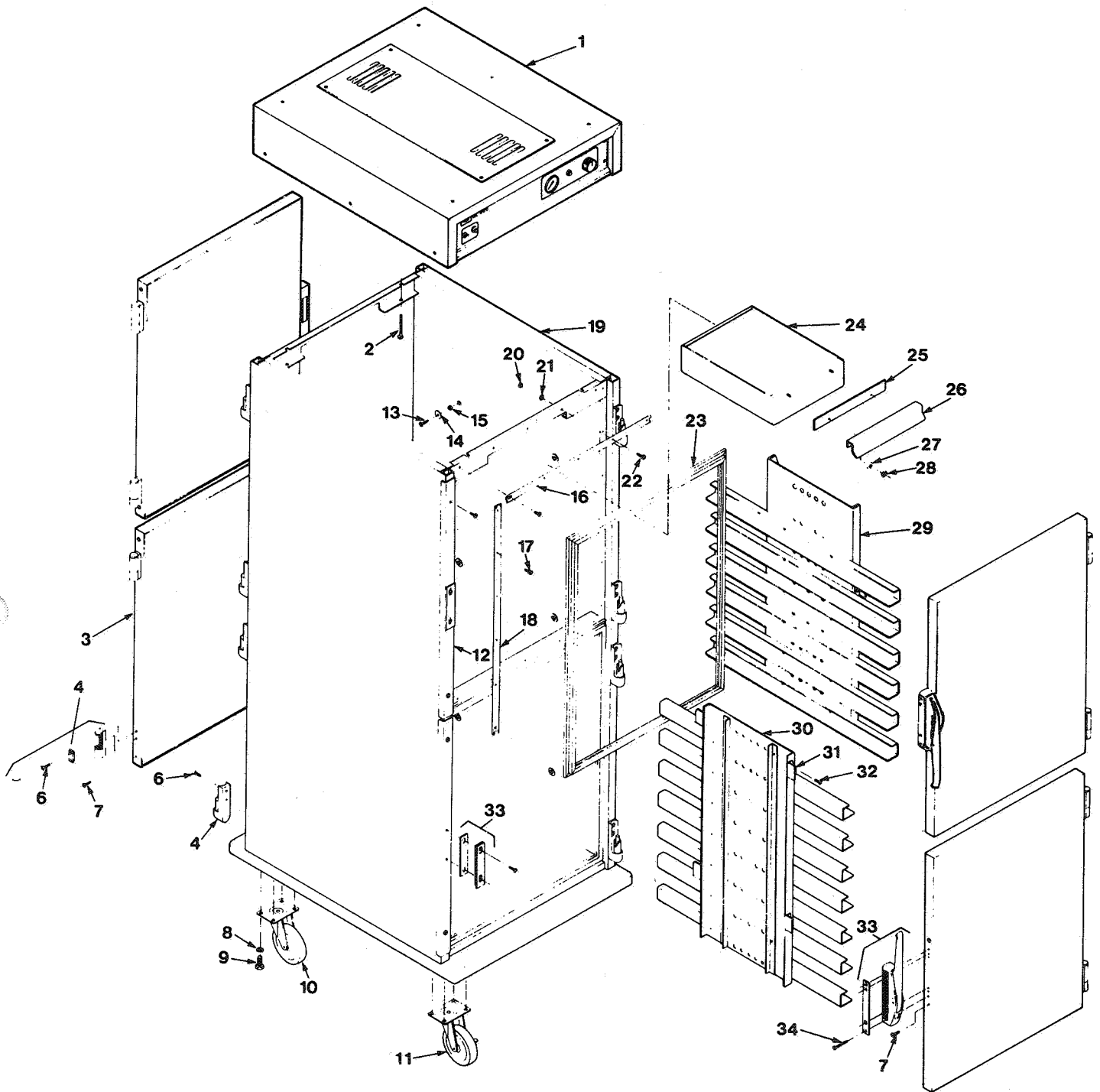
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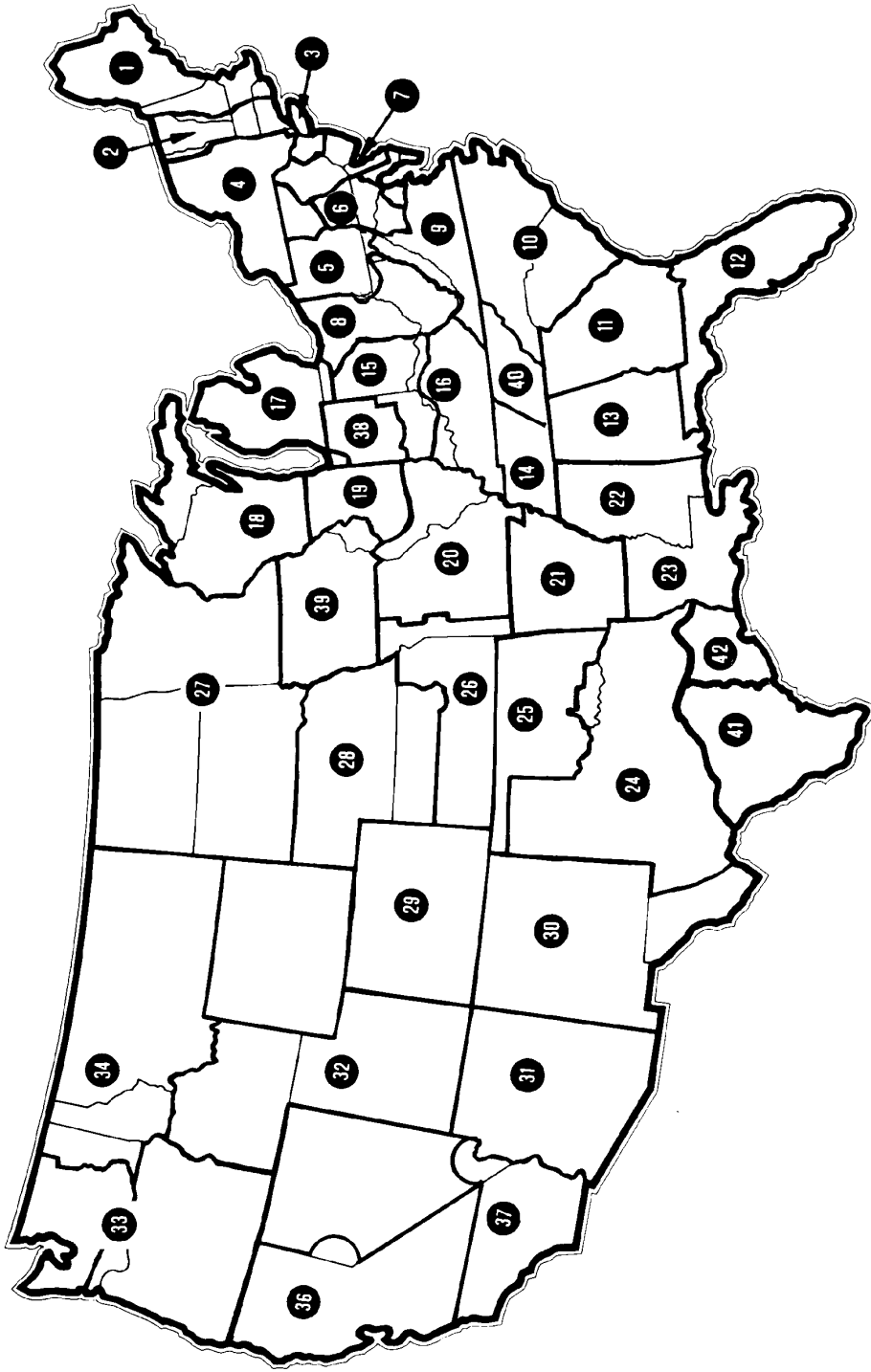


PARTS LIST
HC.900, HC.903, HC-906 and HC-908
CABINET ASSEMBLY

| <u>Item No.</u> | <u>Part No.</u> | <u>Description</u> | <u>Quantity</u> | <u>Item No.</u> | <u>Part No.</u> | <u>Description</u> | <u>Quantity</u> |
|-----------------|-----------------|--|-----------------|-----------------|-----------------|--|-----------------|
| 1 | 31023 | Control Module 120V, 2,000W | 1 | 30 | 27811 | Air Duct Assembly - Lower | 2 |
| | 31031 | Control Module 120V, 1,500W, HC-903 | 1 | | 34929 | Air Duct Assembly-Lower-Boston Mkt. | 2 |
| | 28180 | Control Module 120V, 2,000W, HC 906, HC-908 | 1 | | 52346 | Air Duct-Lower-KFC-Int'l-CDT-15 Tray | 2 |
| 2 | SC01-092 | Screw #10-32 x 3 SL RHD | 4 | | 28130 | Air Duct Assembly-Lower HC-906 | 2 |
| 3 | 28816 | Right Hand Top Door Assembly | 1 | | 52257 | Air Duct -Lower-KFC-Int'l-13 Tray | 2 |
| | 28817 | Right Hand Bottom Door Assembly | 1 | | 42965 | Air Duct Assembly - Lower 900K(SIB) | 2 |
| | 28818 | Left Hand Top Door Assembly | 1 | | 34545 | Air Duct Assembly - Lower - 906 Int'l | 2 |
| | 28819 | Left Hand Bottom Door Assembly | 1 | 3125696 | Hanger | 16 | |
| | 27033 | Right Door Assembly, HC-903 | 1 | 32 | SC02-023 | Screw #8-B x 3/8 PH THD S | 8 |
| | 27034 | Left Door Assembly, HC-903 | 1 | 33 | 25937 | Latch - Magnetic Kasen 171 | 4 |
| | 28144 | Door Assembly, HC-906 | 1 | 34 | SC01-186 | Screw #1032 x 13/4 PH | 16 |
| | 28167 | Door Assembly, HC-908 | 1 | | 14272 | Latch Screw Kit (4 screws w/o latch) | 1 |
| 4 | 25702 | Hinge Assembly | 8 | * | 27146 | Chrome Hinge Cover | 1 |
| 6 | SC01-086 | Screw #10-32 x 3/4 PH TH | 16 | * | 27912 | Handle, HC-906, HC-908 | 1 |
| | 14271 | Door Hinge Screw Kit (4 screws w/o hinge) | 1 | * | 27939 | Brkt. Handle, HC-906, HC-908 | 2 |
| 7 | SC01-074 | Screw #10-32 x 1/2 PH TH | 16 | * | 28133 | Pan Brkt. Weldment (906 & 908) | 22 & 8 |
| 8 | LW01-002 | Lockwasher Split 1/4" | 8 | * | 34949 | Door Stop - Boston Mkt. | 2 or 4 |
| 9 | SC01-039 | Screw 1/4-20 x 1 Hex Head | 8 | 24-28 | 25879 | Water Box Assembly with Handle | 1 |
| 10 | 27155 | Caster 5" | 2 | * | 58275 | Hinge Plate (Tap Bar) 900 | 4 |
| 11 | 27154 | Caster 5" W/Brake | 2 | * | 58276 | Hinge Plate (Tap Bar) 903 | 4 |
| | 28170 | Caster 5" Non-Swivel HC-906, HC-908 | 2 | * | 03182 | Worktop - HC-903 | 1 |
| 13 | SC01-075 | Screw #10-32 x 3/. PHT TH | 12 | * | 56179 | Worktop - HC-908 | 1 |
| 14 | 25695 | Washer | 12 | | | | |
| 15 | 25644 | Spacer | 12 | | | | |
| 16 | 25687 | Retainer, HC-900 and HC-903 | 8 & 4 | | | Glass Doors Only | |
| | 28117 | Retainer, HC-906; HC-908 | 8 & 4 | * | 54353 | Glass Door Assembly - 1/3 size(LH) | 1 |
| 17 | SC02-016 | Screw #8-AB x 1/2 PH PHD | 24 | * | 54352 | Glass Door Assembly - 1/3 size(RH) | 1 |
| 18 | 25689 | Retainer, HC-900 | 8 | * | 56589 | Glass Door Assembly - 1/3 size(RH) | 1 |
| | 25690 | Retainer, HC-903 | 4 | | | less latch and hinges | |
| 19 | 25880 | Cabinet Assembly, Complete, less Module | 1 | * | 58487 | Glass Door Assy-less latch and hinges | 1 |
| | 25951 | Cab. Ass'y Comp., less Module, HC-903 | 1 | * | 30517 | Nut - Glass Retainer | 4 |
| | 28160 | Cab. Ass'y Comp., less Module, HC-906 | 1 | * | 59257 | Glass Door Assy.-Left, Top | 1 |
| | 28179 | Cab. Ass'y Comp., less Module, HC-908 | 1 | * | 59258 | Glass Door Assy.-Left, Bottom | 1 |
| 20 | NS01-008 | Nut #8-32 Hex S | 10 | * | 59260 | Glass Door Assy.-Right, Top | 1 |
| 21 | LW02-006 | Lockwasher Internal #8 S | 10 | * | 59261 | Glass Door Assy.-Right, Bottom | 1 |
| 22 | SC01 -053 | Screw #8-32 x 1/2 PH RHD | 10 | | | | |
| 23 | 25643 | Gasket Door | 4 | | | Church's HC-903 | |
| | 25793 | Gasket - Door, HC-903 | 4 | | | | |
| | 28147 | Gasket - Door, HC-906 | 2 | * | 54353 | Glass door Assy(LH w/o Pedal) | 1 |
| | 28143 | Gasket - Door, HC-908 | 1 | * | 54352 | Glass Door Assy(RH w/o Pedal) | 1 |
| 24 | 25707 | Water Box and Stud Assembly | 1 | | | | |
| 25 | 25646 | Wiper | 1 | | | | |
| 26 | 25685 | Pull | 1 | | | C.E. Parts | |
| 27 | LW02-005 | Lockwasher Internal #10 | 2 | | | | |
| 28 | NS01-014 | Nut Hex #10-32 | 2 | * | 43768 | Power Switch - Plastic | 1 |
| 29 | 27809 | Air Duct Assembly - Upper | 2 | * | 49038 | Decal - Control Panel - HC 900 | 1 |
| | 42964 | Air Duct Assembly - Upper - 900K (SIB) | 2 | * | 49060 | Decal -Control Panel-Vented-HC-903 | 1 |
| | 28129 | Air Duct Assembly Upper HC-906 | 2 | * | 49086 | Decal - Control Panel - KFC - 900 | 1 |
| | 28128 | Air Duct Assembly HC-908 | 2 | * | 49108 | Decal -Control Panel-w/Vent - HC-906 | 1 |
| | 52345 | Air Duct -Upper-KFC-Int'l-CDT-15 Tray | 2 | * | 49118 | Decal - Control Panel- w/Vent - HC-900 | 1 |
| | 52258 | Air Duct Assembly-Upper-KFC-Int'l-13 Tray | 2 | * | 44857 | Power Cord Assembly | 1 |
| | 25956 | Air Duct Assembly - HC-903 | 1 | * | 52224 | Rocker Switch - CDT - CE | 1 |
| | 34928 | Air Duct Assembly- Upper - Boston Mkt. | 2 | | | | |
| | 34550 | Air Duct Assembly - Upper - 906- Int'l | 2 | | | | |
| | 55181 | Air Duct Assembly- Upper- Churches | 2 | | | | |
| | 55187 | Air Duct Assembly- Lower-Churches | 2 | | | | |
| | 55087 | Air Duct Assembly- Upper- Wendys 10 Plastic Tray | 2 | | | | |
| | 55088 | Air Duct Assembly- Lower- Wendys 10 Plastic Tray | 2 | | | | |
| | 55084 | Air Duct Assembly- Wendys- 903 Plastic Tray | 2 | | | | |

* not shown





**For Sales or Service Please Contact
The Nearest Henny Penny Distributor**

- | | | | |
|--|--|---|--|
| <p>1. General Services 100 Hicks Ave. Medford, MA 02155 (800) 233-1033</p> <p>2. Cole Associates 172 Golden Street Industrial Park Meriden, CT 06450 (203) 237-7177</p> <p>3. Globe-Monte Metro, Inc. 47-02 Metropolitan Avenue Ridgewood, NY 11385 (718) 786-5760</p> <p>4. Guertin Dist. Inc. 5 Technology Drive East Syracuse, NY 13057-9713 (315) 437-4928 (800) 468-6336</p> <p>5. Kreiser Distributing Co. 13800 Route 30 N. Huntington, PA 15642 (724) 863-3360</p> <p>6. AFS Equipment Company 9130-X Red Branch Road Columbia, MD 21045 (410) 964-3770 (800) 969-3770</p> <p>7. HP Sales & Service Co. 200 Rittenhouse Circle, 5-East Bristol, PA 19007 (215) 785-3250 NJ Watts (800) 477-4379</p> <p>8. Astro Food Equipment 7901 Old Rockside Rd. Independence, OH 44131 (216) 619-8821 (800) 367-4237</p> <p>9. Carlisle Food Systems, Inc. 11020 Lakeridge Pkwy. Ashland, VA 23005 (804) 550-2169</p> <p>10. Price-Davis, Inc. 3882 East Highway 27 Iron Station, NC 28080 (509) 928-8815 (704) 732-2236 (800) 456-1014</p> <p>11. Big A Distributors, Inc. 1744 Forest Parkway Lake City, GA 30260 (404) 366-6510 (800) 222-0298</p> <p>12. W.H. Reynolds Distributors, Inc. 4824 North Renelli Dr. Tampa, FL 33614 (813) 873-2402 Miami-(954) 845-0841 Jacksonville-(904) 781-9054 FL Watts (800) 282-2733</p> <p>13. Ber-Vel Distributing Co. Inc. 7376 Highway 75 Pison, AL 35126 (205) 681-1855</p> | <p>14. Barnett Group 2089 York Ave. Memphis, TN 38104 (901) 278-0440 Nashville, TN (615) 242-6451 Scotsman Supply 516 5th Ave., South Nashville, TN 37203 (615) 242-6451</p> <p>15. St. Clair Supply Company 231 East Main Street Eaton, OH 45320 (937) 456-5500 (800) 762-2968</p> <p>16. Dine Equipment Co. 3110 Preston Hwy. P.O. Box 34038 Louisville, KY 40232 (502) 637-3232 FAX (502) 637-5177</p> <p>17. United Marketing Assoc. 11877 Belden Court Livonia, MI 48150 (734) 261-5380</p> <p>18. T&H Distributors 1235 Parkview Rd. Green Bay, WI 54304 (920) 339-9838</p> <p>19. Food Service Solutions, Inc. 1682 Barclay Blvd. Buffalo Grove, IL 60089 (847) 459-8040 (847) 459-7942</p> <p>20. MEC 2511 Cassens Dr. Fenton, MO 63026-2547 (636) 343-0664 (800) 397-1515</p> <p>21. Delta Supply Co., Inc. 3315 W. Roosevelt Rd. Little Rock, AR 72204 (501) 664-4326</p> <p>22. Dixie Supply 490 Julianne St. Bldg. C-1 Jackson, MS 39201 (601) 354-3025</p> <p>23. Beaulieu Refrigeration Inc. 200 North Luke St. Lafayette, LA 70506 (337) 235-9755</p> <p>24. S.L.E. Corporation 1110 Avenue "H" East Suite 100 Arlington, TX 76011 (817) 640-7999</p> <p>25. Brooks Industries 4420 S.W. 29th St. Oklahoma City, OK 73119 (405) 685-7200</p> <p>26. B & D Dist. 19915 W. 161st St. Suite D Olathe, KS 66062 (913) 768-8588 FAX 913-768-8855</p> | <p>27. PHT Systems 1801 Old Highway 8 Suite 120 New Brighton, MN 55112 (651) 639-0368</p> <p>28. Mid-Nebraska Restaurant Supply Co. 1415 S. Webb Road Grand Island, NE 68802 (308) 384-5780</p> <p>29. Robert G. Wood & Co. 2080 W. Cornell Ave. Englewood, CO 80110 (303) 761-0500 (800) 358-3061</p> <p>30. Taylor Restaurant Equip, LLC 8307 Central Ave. - NE Albuquerque, NM 87108 (505) 255-9898 FAX (505) 255-3279</p> <p>31. CPE-USALCO 1310 West Drivers Way Tempe, AZ 85284 (480) 496-6995</p> <p>32. National Equipment Corp. 242 West-3680 South Salt Lake City, UT 84115 (800) 266-5824 (800) 955-9202</p> <p>33. The Nicewonger Co. 19219 West Valley Hwy Suite M103 Kent, WA 98032 (800) 426-5972 FAX (425) 656-0907</p> <p>34. Tri-State Market Supply 11115 E. Montgomery, Suite A Spokane, WA 99206 (509) 928-8815 (877) 828-4268</p> <p>36. Western Pacific Distributors, Inc. 2368 West Winton Ave. Haywood, CA 94545 (510) 732-0100</p> <p>37. Don Walters Company 2121 S. Susan Street Suite A Santa Ana, CA 92704 (714) 979-5863</p> <p>38. Troyer Foods, Inc. 17141 State Route 4 Goshen, IN 46526 (219) 533-0302</p> <p>39. Tri-City HP, Inc. 527 West Fourth St. Davenport, IA 52801 (319) 322-5382</p> <p>40. Certified Commercial Service & Equipment (CCSE) 6031-A Industrial Heights Drive Knoxville, TN 37909 (865)-546-8778</p> <p>41. Gower Distributors, Inc. 9743 US Highway 87 N. Victoria, TX 77903 (361) 573-9777</p> | <p>42. Top-Line Distributors 1501 College Ave. Houston, TX 77585 (713) 946-6008</p> <p>43. DSL Inc., Canada 14520 128th Ave. Edmonton, Alberta Canada T5L 3H6 (403) 452-7580 (Alberta, British Columbia, Manitoba, Saskatchewan, Yukon, & N.W. Territories)</p> <p>44. Taylor Freezers, Inc. 52 Armthorpe Rd. Brampton, Ontario Canada L6T 5M4 (905) 790-2211 (Ontario, Montreal, and Maritime Provinces)</p> <p>45. Bazinet Taylor Ltee. 4750 Rue Bourg Ville St. Laurent Quebec, Canada H4T 1J2 (514) 735-3627 (Quebec only)</p> |
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Henny Penny International Distributor Network

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Fax: 55-11-7690-1466
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23A Rue Oborichte
Sofia 1604, Bulgaria
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Fax: 19-359-2-946-1669
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Manuel Montt 1154 Providencia
Santiago, Chile
Tel: 562-341-4953/5707
Fax: 562-274-8567
- China**
13. Bonny Foodservice Products
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- Czech Republic**
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Argentinska 20
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- Denmark**
18. Inter-Gastro A.S.
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19. Equindeca Cia. Ltda.
Hotel El Conquistador
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Fax: 593-7-843221
- Egypt**
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- France**
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62-21-4508910 Fax:
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- Italy**
35. Allegra SRL
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Torino, Italy
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36. Toei Kogyo Co. Ltd.
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- Shopfit (S) Pte. Ltd.
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64. **Suriname**
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