



REV	DATE	BY	DESCRIPTION	ECO #
F	2-26-2020	MAS	ADD III 62448	1155
G	4-27-2020	MAS	REMOVE (4) 10617, (II) 8603124, ADD (II) 8603128	
H	3-1-2021	MAS	REMOVE (II) 8609116, (II) 86850, ADD (II) 8621237, (II) 50342	1171

1	70	73247	NUT 3/8-16 JAM NYLON INSERT ZPS
REF	69	72495	CORDSET 220V 14/3 SJTOW 6-20P
REF	68	72223	TERM BD 601-2-KT37, 38,39
I	67	71092	DECAL THICKNESS DIAL CLEAR/BLK
I	66	71089	DECAL TEMP / TIME HTC
I	65	71088	CONTROL TEMP HTC 18" 14COND
I	64	71041	SEAL SHAFT 2.500
I	63	71011	M-DECAL DOUGHXPRESS
I	62	71003	M-DECAL HIX CORPORATION
I	61	70956	CONTROL TEMP EM TOUCH-SPLIT
I	60	70956	CONTROL TEMP EM TOUCH-SPLIT
2	59	70597	SCREW SET 5/16-24x0.625 CP
4	58	70563	BOLT CAR 3/8-16x1.250
I	57	70268	DECAL HIX ID. 3" X 3" SILVER
I	56	70077	SCREW FHSKT 1/4-20x1.000
2	55	68330	WASHER LOCK #6 SPLIT ZPS
2	54	67490	KEY STL .250x.250x1.50 UNDSZ
I	53	66729	SCREW MCH 10-32x0.375 GRND
2	52	65242	SCREW CPSKT 1/4-20x1.750
I	51	63916	KEY STL .250x.250x.750
4	50	63746	SCREW SET 3/8-16x1.750
4	49	63711	FOOT RUBBER 1-1/2"ODx1/4"
2	48	62766	SWITCH PB AMBER 2NO 240V LATCH
REF	47	62731	RELAY SS 25A 3-32VDC INPUT
4	46	62723	SPACER .140X.313X1.25 NYLON
4	45	62707	SCREW MCH 4-40x1.750 PPHP SS
I	44	62561	KNOB PHENOLIC CL 852-PB
II	43	62448	WIRE CABLE CLIP ADHESIVE BACK
2	42	61638	FUSE HOLDER S8301-I BUSSMANN
I	41	61220	ROD END 3/8-24 RH FEM
I	40	60042	RELAY ICE CUBE 2PDT 240V
2	39	50628	SCREW MCH 6-32x2.000 RHPH
I	38	50342	BOLT 3/8-16x0.500
I	37	39748	KEY STL .250x.250x1.75 UNDSZ
I	36	39705	SPRING DIE M150-500
2	35	39586	BEARING 1-1/4" 2 BOLT FLANGE
I	34	39446	GROMMET .313IDx.563 GRV
2	33	34592	SCREW MCH 8-32x0.625 PPHP
I	32	33605	DECAL, UNPLUG MACHINE
3	31	33071	DETENT 3/8-16X0.188 BALL
I	30	32241	DECAL POWER
I	29	32240	O-DECAL LOWER PLATEN POWER
I	28	32235	M-DECAL D-TXM-2-18 SS
II	27	32228	WASHER LOCK HEL SPR #10 ZP
I	26	32224	SCREW SET 3/8-16x0.375 DP
I	25	31823	SWITCH MICRO SMALL SEMI-HOOK
REF	24	31453	FOOT RUBBER 0.75x1.50x0.25
4	23	28142	SCREW FHSKT 5/16-18x1.000
I	22	25720	WASHER FLT .406X1.500X1.20 ZPS
I	21	21326	SOCKET RELAY 8 PIN 2-POLE
4	20	16774	WASHER FLT .281 X 0.625 X .063 ZPS
2	19	16683	WASHER FLT .375x0.875x0.78 ZPS
I	18	15644	SLEEVEING SZ 3 #710C-3BK
II	17	15321	SCREW MCH 10-32x0.375 PPHP
10	16	15131	SCREW SET 1/4-20x0.250
3	15	14647	NUT HEX JAM 3/8-16 NC ZP
5	14	14571	NUT 3/8-16 ZPS
6	13	14524	SCREW MCH 4-40X0.250 PPHP
12	12	13919	WASHER LOCK HEL SPR #4 ZP
I	11	13250	CORD GRIP HEYCO 1557 RDD201
2	10	13103	SCREW MCH 4-40x0.750 RHSL
2	9	13045	FUSE MDA-15 / 65 TS
6	8	10850	BOLT 3/8-16 X 1.000
5	7	10678	BOLT 1/4-20x0.750
4	6	10660	BOLT 1/4-20X0.500
I	5	10461	WIRE CUT LIST D-TXM 2-18
3	4	10341	SCREW CPSKT 3/8-16X1.500 GD 8
I	3	10027	SCREW FHSKT 3/8-16X1.000 SS
I	2	10024	SCREW SET 3/8-24 X 2.000
2	1	10021	WASHER LOCK HEL SPR #8 ZP

QTY.	ITEM #	PART #	Title	QTY.	ITEM #	PART #	Title
4	117	9044419	NYLON STANDOFF FOR EMERSON	REF	47	62731	RELAY SS 25A 3-32VDC INPUT
I	116	90134	SCREW CPSKT 1/4-20x0.750	4	46	62723	SPACER .140X.313X1.25 NYLON
I	115	8621237	HANDLE STOP, DX SHEETMETAL	4	45	62707	SCREW MCH 4-40x1.750 PPHP SS
I	114	8621174	DX SERIES PACKAGING	I	44	62561	KNOB PHENOLIC CL 852-PB
I	113	8621162	DP LOWER ENC MAN 2 SWITCH WHT LV	II	43	62448	WIRE CABLE CLIP ADHESIVE BACK
I	112	8621153	M-DX JACK .5 HEX SHAFT	2	42	61638	FUSE HOLDER S8301-I BUSSMANN
I	111	8621111	M-HANDLE LC	I	41	61220	ROD END 3/8-24 RH FEM
I	110	8621100	P-ASSY UPPER PLATEN MOUNT PLATE	I	40	60042	RELAY ICE CUBE 2PDT 240V
I	109	8621065	M-WIRE CLAMP CAP	2	39	50628	SCREW MCH 6-32x2.000 RHPH
I	108	8621064	M-WIRE CLAMP BASE	I	38	50342	BOLT 3/8-16x0.500
I	107	8621026	JACK SHAFT D-TXM-2-18	I	37	39748	KEY STL .250x.250x1.75 UNDSZ
I	106	8620171	ASSY FRAME WITH SUPPORTS	I	36	39705	SPRING DIE M150-500
I	105	8620120	ASSY. DX-2-18 UPPER PLATEN LV	2	35	39586	BEARING 1-1/4" 2 BOLT FLANGE
I	104	8620080	ASSY. DP LOWER PLATEN 18 IN. DIA. HEATED	I	34	39446	GROMMET .313IDx.563 GRV
I	103	8609117	DXM SHAFT CLAMP	2	33	34592	SCREW MCH 8-32x0.625 PPHP
I	102	8609114	DP ENC BACK PANEL WHITE	I	32	33605	DECAL, UNPLUG MACHINE
2	101	8609081	M-DXM SHAFT SEAL	3	31	33071	DETENT 3/8-16X0.188 BALL
I	100	8609047	DXE-DXM BOTTOM COVER	I	30	32241	DECAL POWER
I	99	8605907	P-DP TXMSS FAN ASSY 220v	I	29	32240	O-DECAL LOWER PLATEN POWER
2	98	8603503	M-DXE PIN RETAINER	I	28	32235	M-DECAL D-TXM-2-18 SS
2	97	8603502	DXE MAIN SHAFT BUSHING	II	27	32228	WASHER LOCK HEL SPR #10 ZP
I	96	8603149	M-DP DIN RAIL 4.00	I	26	32224	SCREW SET 3/8-16x0.375 DP
I	95	8603134	SPRING PLATE UPPER	REF	25	31823	SWITCH MICRO SMALL SEMI-HOOK
2	94	8603133	DXM SPRING HOLDER	I	24	31453	FOOT RUBBER 0.75x1.50x0.25
I	93	8603132	M-DXM PINION SHAFT	4	23	28142	SCREW FHSKT 5/16-18x1.000
I	92	8603128	LINK MAIN LARGE 1/32 CHAMFER RIGHT	I	22	25720	WASHER FLT .406X1.500X1.20 ZPS
I	91	8603124	LINK MAIN LARGE 1/32 CHAMFER LEFT	I	21	21326	SOCKET RELAY 8 PIN 2-POLE
I	90	8603118	DXE PIN FOLLOWER	4	20	16774	WASHER FLT .281 X 0.625 X .063 ZPS
I	89	8603117	DXE PIN STABILIZER	2	19	16683	WASHER FLT .375x0.875x0.78 ZPS
I	88	8603116	M- PIN ROD LARGE	2"	18	15644	SLEEVEING SZ 3 #710C-3BK
I	87	8603115	PIN CRANK LARGE	II	17	15321	SCREW MCH 10-32x0.375 PPHP
I	86	8603110	DXE ADJUSTMENT SCREW CAP	10	16	15131	SCREW SET 1/4-20x0.250
2	85	8603105	M-DXE LINK FOLLOW	3	15	14647	NUT HEX JAM 3/8-16 NC ZP
2	84	8603103	M- LINK CRANK LARGE	5	14	14571	NUT 3/8-16 ZPS
2	83	8603101	DXE LINK STABILIZER	6	13	14524	SCREW MCH 4-40X0.250 PPHP
2	82	8601220	M-DXE DRIVE PIN	12	12	13919	WASHER LOCK HEL SPR #4 ZP
I	81	8601219	M-DXE JACK ADJ STOP	I	11	13250	CORD GRIP HEYCO 1557 RDD201
I	80	8601217	M-DXE ADJSMNT SCREW RETAINER	2	10	13103	SCREW MCH 4-40x0.750 RHSL
4	79	8601083	M-DP LEG 3"	2	9	13045	FUSE MDA-15 / 65 TS
2	78	8601081	M-DP DXM HANDLE ADAPTOR	6	8	10850	BOLT 3/8-16 X 1.000
I	77	8601075	DXM STAINLESS HANDLE	5	7	10678	BOLT 1/4-20x0.750
I	76	8600930	O-DP ENC UPPER ENCLOSURE WHITE	4	6	10660	BOLT 1/4-20X0.500
I	75	8600920	DP JACK SHAFT HOUSING ASSY.	I	5	10461	WIRE CUT LIST D-TXM 2-18
I	74	8600450	DXM STOP BAR WELDMENT	3	4	10341	SCREW CPSKT 3/8-16X1.500 GD 8
I	73	8600420	M-DXM LIMIT SWITCH WELDMENT	I	3	10027	SCREW FHSKT 3/8-16X1.000 SS
9	72	79426	WASHER LOCK HEL SPR 1/4 ZP	I	2	10024	SCREW SET 3/8-24 X 2.000
12	71	79418	WASHER LOCK HEL SPR 3/8 ZP	2	1	10021	WASHER LOCK HEL SPR #8 ZP

NOTES:
 1. REFERENCE WIRING DIAGRAM 8606055.
 2. REFERENCE MODEL 8620180.

10231
 D-TXM-2-18W 220V

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Reference Unless Noted:
 D ±.000
 .00 ±.000
 .000 ±.000
 FRACTION ±.002
 ANGLES ±.1 DEGREE

DATE: 4/6/2016
 CHECKED: MSULLTJ
 DATE: 4/6/2016

Project: DX SERIES
 DWG NO: 8620300
 REV: H

DO NOT SCALE
 SIZE: D
 SHEET 1 OF 1