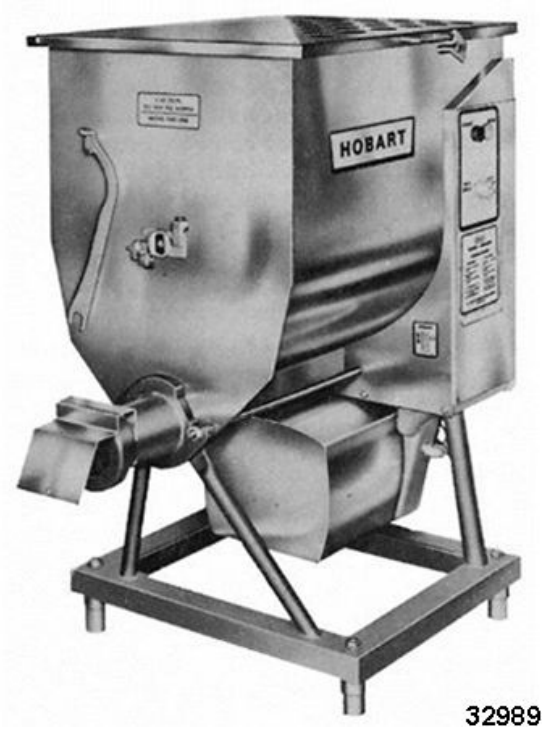
HOBART

CATALOG OF REPLACEMENT PARTS



Mixer -Grinders, ML 19633 LH (Standard Hopper W/O Feed Opening), ML 19634 RH (Optional Hopper W/Feed Opening), ML 19635 LH (Optional Hopper W/ Feed Opening) ML 19239 RH (Standard Hopper W/O Feed Opening), ML 19240 LH (Standard Hopper W/O Feed Opening), ML 19241 RH (Optional Hopper W/ Feed Opening), ML 19242 LH (Optional Hopper W/Feed Opening), ML 19632 RH (Standard Hopper W/O Feed Opening)

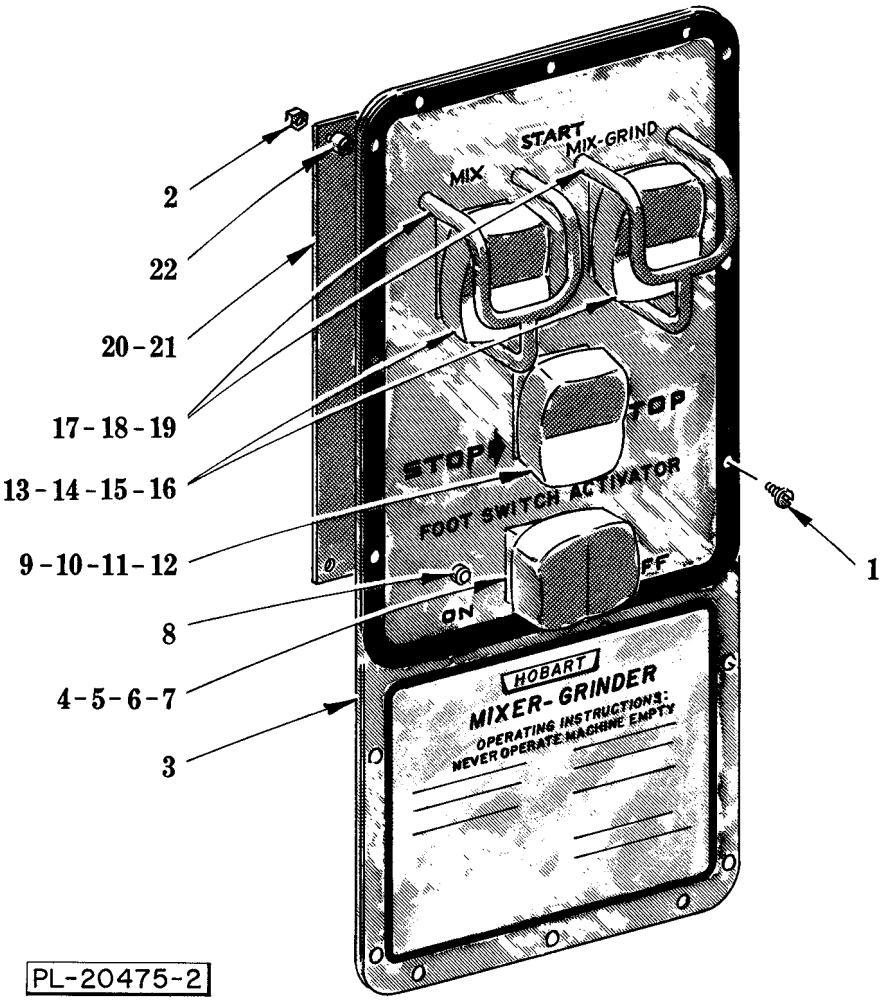
A product of HOBART 701 S. RIDGE AVENUE TROY, OHIO 45374-0001

FORM 13141 Rev. D (February 2020)

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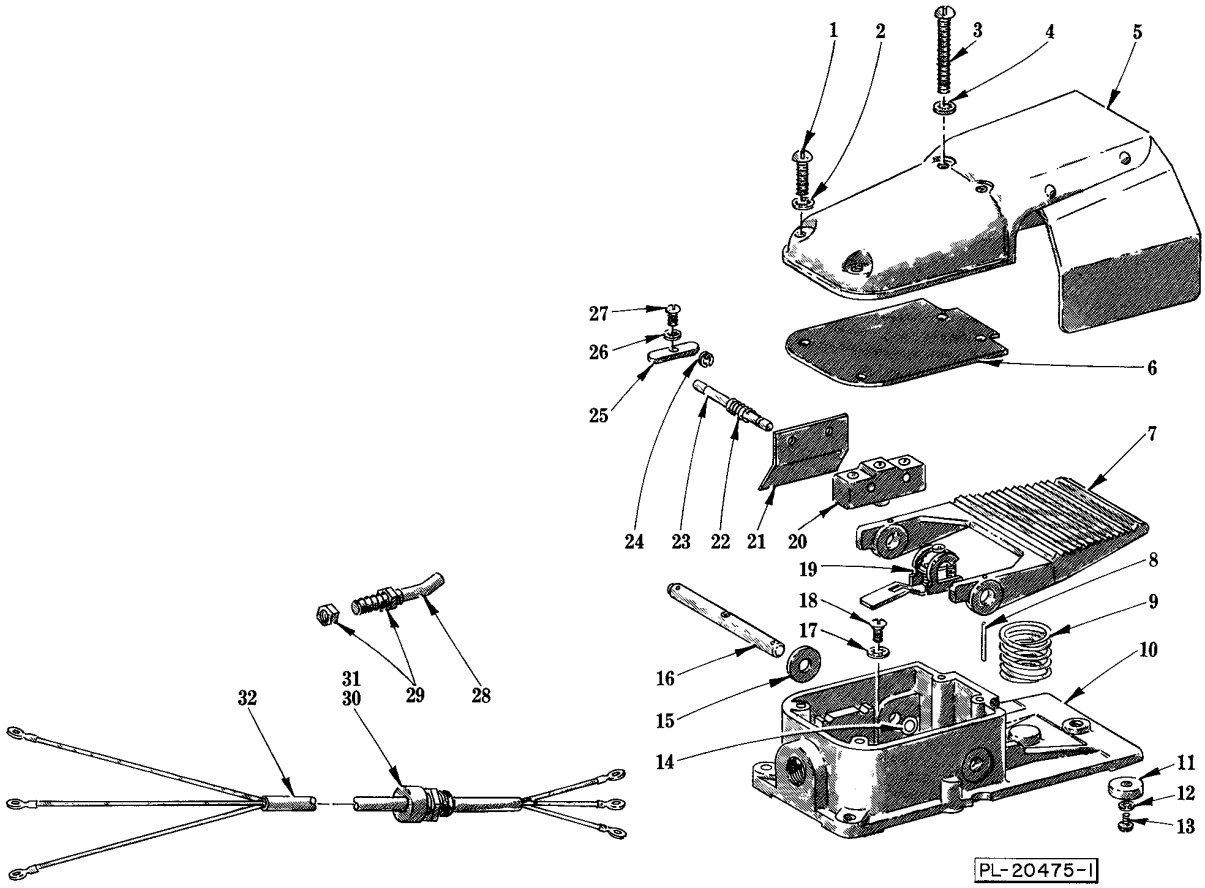
5 CONTROL PANEL W/FOOT SWITCH ACTIVATOR
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CONTROL PANEL W/FOOT SWITCH ACTIVATOR

CONTROL PANEL W/FOOT SWITCH ACTIVATOR

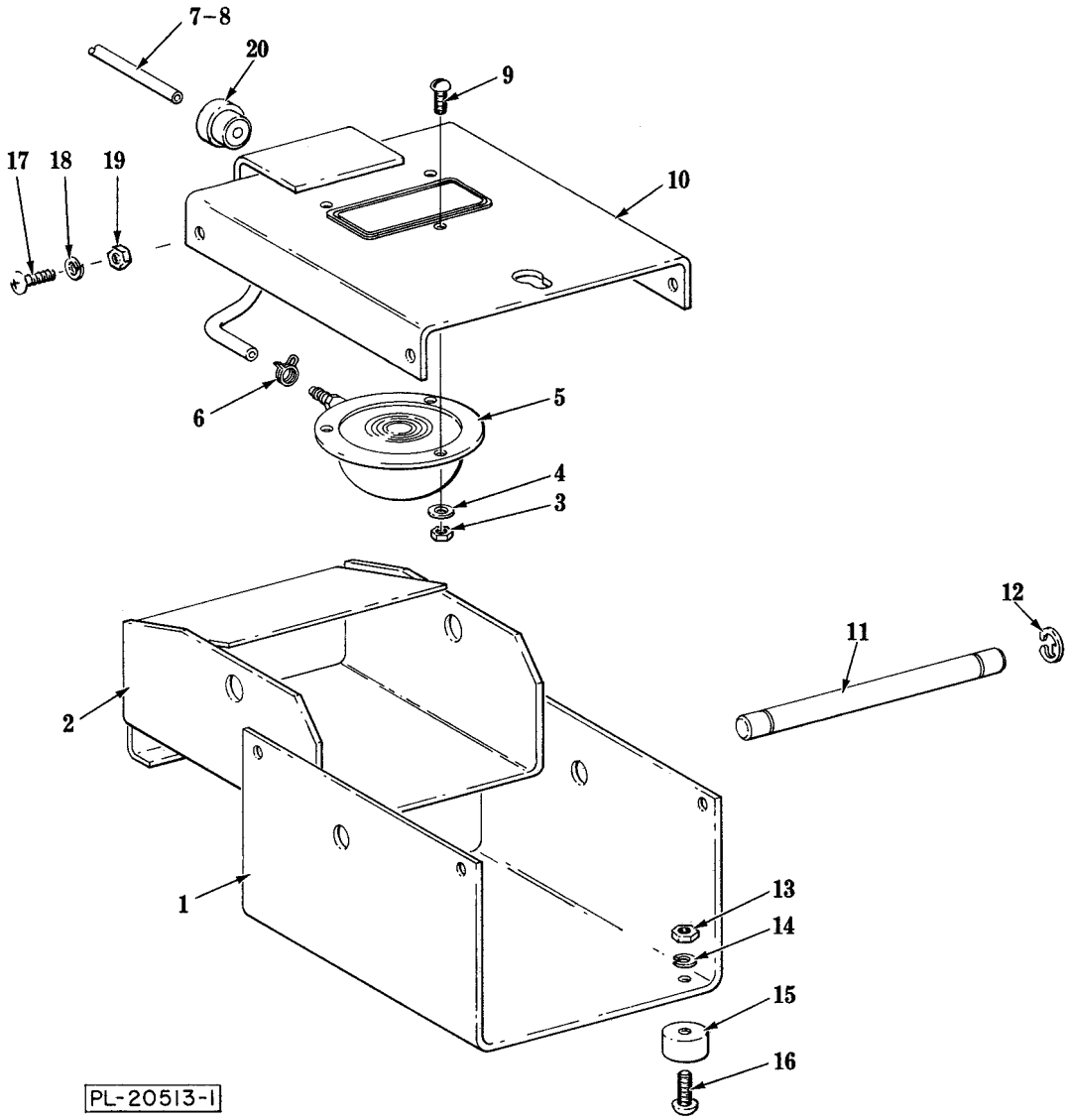
ILLUS. PL-20475-2A	PART NO.	NAME OF PART	AMT.
1	SD-29-15	Self-Tapping Screw 10-24 x 5/8 Pan Hd., Type F	16
2	NS-31-15	Lock Nut 10-24 Hex (Nylon)	8
3	124500	Control Panel Assy.	1
4	120872-3	Switch Assy. (Foot Switch)	1
5	SD-32-3	Self-Tapping Screw 6-19 x 3/8 Phil. Pan Hd. "Plastite"	2
6	WS-28-1	Washer	2
7	WL-7-2	Lock Washer 6 Ext. Shakeproof	2
8	294700-4-3	Pilot Light Assy.	1
9	120872-4	Stop Switch Assy.	1
10	SD-32-3	Self-Tapping Screw 6-19 x 3/8 Phil. Pan Hd. "Plastite"	2
11	WS-28-1	Washer	2
12	WL-7-2	Lock Washer 6 Ext. Shakeproof	2
13	120872-2	Start Switch Assy. (Mix & Mix-Grind)	2
14	SD-32-3	Self-Tapping Screw 6-19 x 3/8 Phil. Pan Hd. "Plastite"	4
15	WS-28-1	Washer	4
16	WL-7-2	Lock Washer 6 Ext. Shakeproof	4
17	115090	Switch Guard Assy.	2
18	SC-21-8	Mach. Screw 6-32 x 3/8 Rd. Hd.	6
19	WS-23-44	Washer	6
20	294420	Reed Mounting Board Assy. (Incls. item 21)	1
21	111964	Switch - Reed	4
22	117495	Spacer	8
	111889	Relay	3



FOOT SWITCH UNIT (ELECTRIC)

FOOT SWITCH UNIT (ELECTRIC)

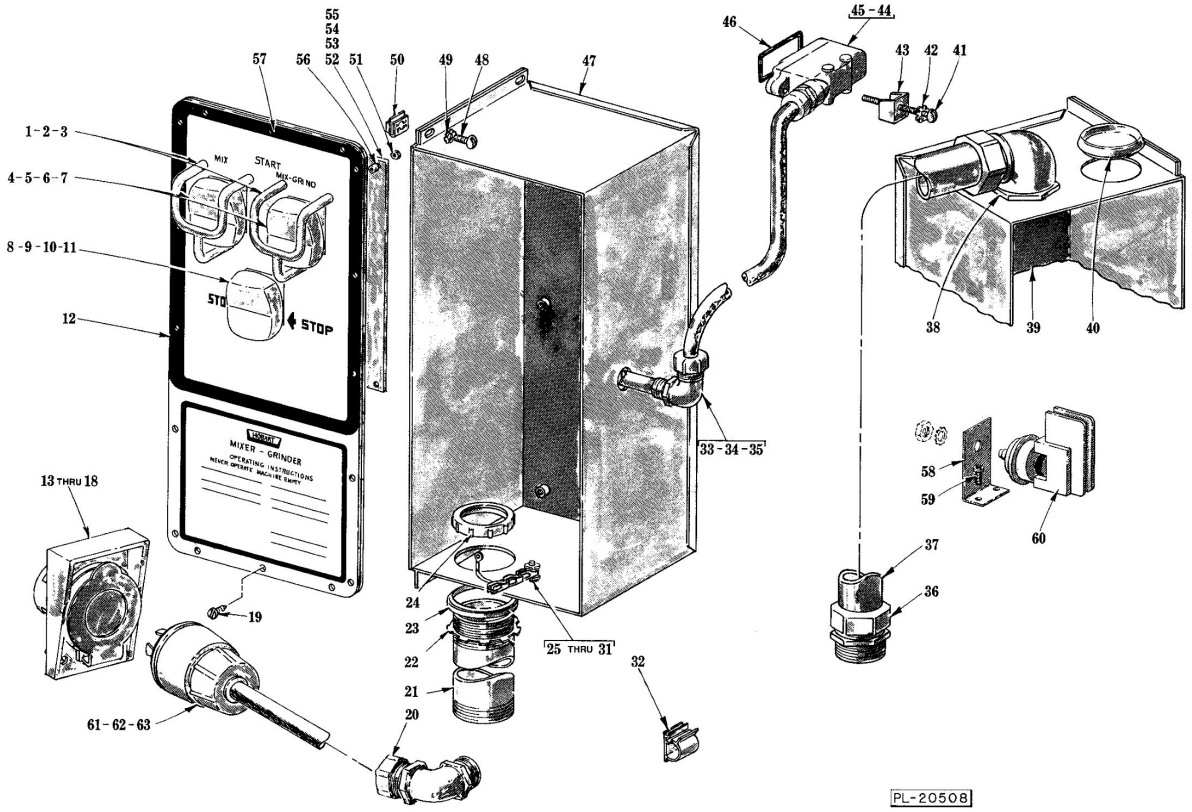
ILLUS. PL-20475-1A	PART NO.	NAME OF PART	AMT.
1	81997-31	Screw - Cover (Short)	2
2	81997-2	Washer - Cover & Guard Screw	2
3	81997-1	Screw - Cover (Long)	2
4	81997-2	Washer - Cover & Guard Screw	2
5	81997-3	Cover - Guard Assy	1
6	81997-6	Gasket - Cover	1
7	81997-9	Treadle	1
8	81997-10	Spirol Pin	2
9	81997-11	Spring - Treadle (Main)	1
10	81997-12	Base	1
11	81997-13	Foot - Rubber	4
12	81998-15	Washer - Rubber Foot Screw	4
13	81997-14	Screw - Rubber Foot	4
14	81997-16	"O" Ring	2
15	81997-17	Spacer	2
16	81997-18	Rod - Pivot	1
17	81997-19	NLA - Obsolete--Washer - Ground Screw	1
18	81997-20	NLA - Obsolete--Screw - Ground	1
19	81997-33	Actuating Mech. Assy	1
20	81997-23	Switch	1
21	81997-24	Insulation	2
22	81997-25	Spring - Spacing	4
23	81997-26	Rod - Interior	2
24	81997-27	Retaining Ring	4
25	81997-28	Clamp - Interior Rod	2
26	81997-29	Washer - Interior Rod Clamp Screw	2
27	81997-30	Screw - Interior Rod Clamp	2
28	113117	Hanger - Foot Switch	1
29	NS-18-6	Jam Nut 5/16-18 Hex Fin	2
30	FE-6-49	Connector - Strain Relief (1/2") (Switch)	1
31	FE-15-38	Connector - Strain Relief (3/4") (Transmission Case)	1
32	80828-2	Cord	1
	87711-62-1	Foot Switch Assy. (Incls. items 1 thru 27)	1



FOOT SWITCH UNIT (PNEUMATIC)

FOOT SWITCH UNIT (PNEUMATIC)

ILLUS. PL-20513-1A	PART NO.	NAME OF PART	AMT.
1	292632	Base - Foot Switch	1
2	292635	Switch - Rocker Assy	1
3	NS-31-8	Nut - Special Stop 8-32	3
4	WS-19-10	Washer	3
5	87711-214-1	Switch - Actuator	1
6	115747-8	Clamp - Hose	2
7	292629-2	Tubing - Air (R.H. Mach.)	1
8	292629-3	Tubing - Air (L.H. Mach.)	1
9	SC-21-15	Mach. Screw 8-32 x 1/2 Rd. Hd	3
10	292633	Cover - Foot Switch	1
11	292638	Shaft - Pivot	1
12	RR-10-12	Retaining Ring	2
13	NS-11-18	Mach. Nut 10-24 Hex	4
14	WL-6-7	Lock Washer 10 Medium	4
15	19105-2	Bumper	4
16	SC-21-23	Mach. Screw 10-24 x 1/2 Rd. Hd	4
17	SC-21-23	Mach. Screw 10-24 x 1/2 Rd. Hd	4
18	WL-6-7	Lock Washer 10 Medium	4
19	NS-11-18	Mach. Nut 10-24 Hex	4
20	FE-14-47	Strain Relief	1
	292631-2	Foot Switch Assy. (R.H. Mach.) (Incls. items 1 thru 7 & 9 thru 20)	1
	292631-3	Foot Switch Assy. (L.H. Mach.) (Incls. items 1 thru 6 & 8 thru 20)	1



CONTROL BOX AND INTERLOCK UNIT

CONTROL BOX AND INTERLOCK UNIT

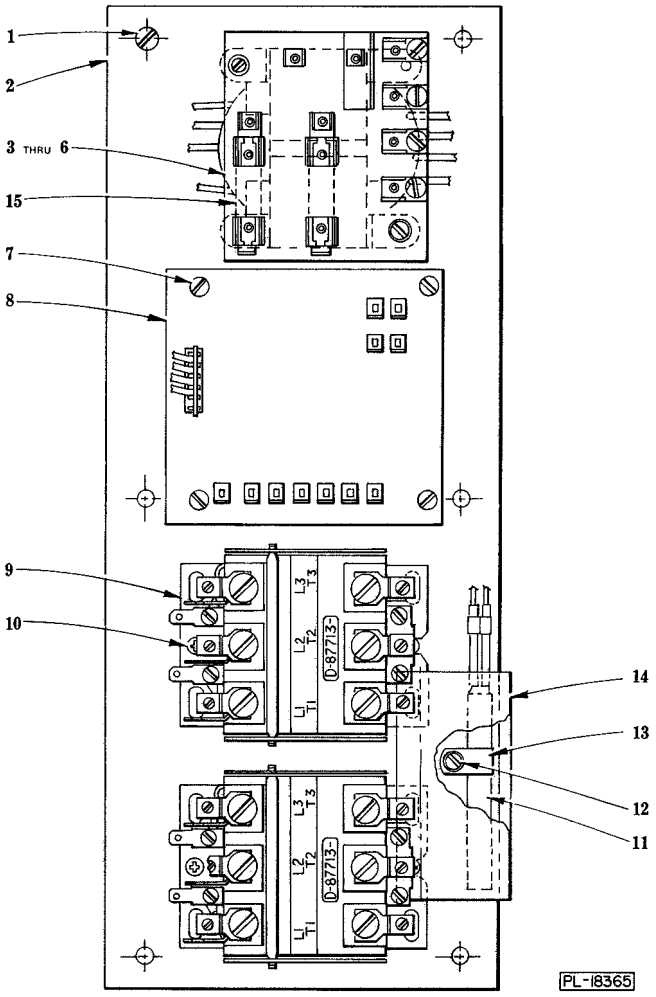
ILLUS. PL-20508	PART NO.	NAME OF PART	AMT.
1	115090	Switch Guard Assy.	2
2	SC-21-8	Mach. Screw 6-32 x 3/8 Rd. Hd.	6
3	WS-23-44	Washer	6
4	120872-2	Start Switch Assy. (Mix & Mix-Grind)	2
5	SD-32-3	Self-Tapping Screw 6-19 x 3/8 Phil. Pan Hd. "Plastite"	4
6	WS-28-1	Washer	4
7	WL-7-2	Lock Washer 6 Ext. Shakeproof	4
8	120872-4	Stop Switch Assy.	1
9	SD-32-3	Self-Tapping Screw 6-19 x 3/8 Phil. Pan Hd. "Plastite"	2
10	WS-28-1	Washer	2
11	WL-7-2	Lock Washer 6 Ext. Shakeproof	2
12	124499	Control Panel Assy.	1
13	295692	Receptacle (200 V., 60 Hz.)	1
14	315147	Receptacle (230 V., 60 Hz.)	1
15	315149	Receptacle (460 V., 60 Hz.)	1
16	295691	Connector - Pendent (200 V., 60 Hz.)	1
17	315141	Connector - Pendent (230 V., 60 Hz.)	1
18	315143	Connector - Pendent (460 V., 60 Hz.)	1
19	SD-29-15	Self-Tapping Screw 10-24 x 5/8 Pan Hd., Type F	7
20	FE-15-12	Connector 90 Degree Strain Relief (1/4")	1
*21	106043-1	Conduit (Junction Box to Control Box)	1
*22	FE-9-7	Lock Nut 1 1/4 Cnd.	1
*23	FE-8-26	Gasket Assy. (1 1/4 ")	1
*24	FE-9-6	Bushing - Conduit (1 1/4")	1
25	64744-6	Chain	1
26	SC-18-38	Mach. Screw 8-32 x 1/2 Pan Hd.	1
27	NS-9-12	Mach. Nut 8-32 Hex.	2
28	WL-7-7	Lock Washer 8 Ext. Shakeproof	1
29	87526-303	Lead Wire Asy. (Ground)	1
30	WL-7-12	Lock Washer 10 Ext. Shakeproof	1
31	NS-9-22	Mach. Nut 10-24 Hex.	2
32	106825-1	Clip - Wiring	4
33	FE-15-10	Connector 90 Degree Strain Relief (1/2")	1
34	FE-6p7	Lock Nut 1/2" Cnd.	1
35	FE-8-10	1/2" Gasket Assy.	1
**36	FE-15-8	Connector - Straight "Sealtite" (1 1/4 Male Thd. x 1 1/4 Flex Cnd.)	1
**37	106044	Conduit 1 1/4" "Sealtite"	1
**38	FE-15-9	Connector 90 Degree "Sealtite" (1 1/4 Male Thd x 1 1/4 Flex. Cnd.)	1
**39	105377-2	NLA - Obsolete--Control Box Assy.	1
**40	106827-2	Caplug	1
41	SC-12-72	Mach. Screw 10-24 x 1 3/4 Fil. Hd.	1
42	WL-7-12	Lock Washer 10 Ext. Shakeproof	1
43	107341	Retainer - Switch	1
*44	108964-6	Interlock Switch Assy.	1
**45	108964-7	Interlock Switch Assy.	1
46	67500-71	"O" Ring	1
*47	105377-1	Control Box Assy.	1
48	SC-8-17	Mach. Screw 10-32 x 3/8 Rd. Hd.	3
49	WL-7-12	Lock Washer 10 Ext. Shakeproof	3
50	106540	Speed Nut	3
51	NS-31-15	Lock Nut 10-24 (Nylon)	7
52	294421	Reed Mounting Board Assy. (Incls. item 53)	1
53	111964	Switch - Reed	3
54	111889	Relay - Detergent	2
55	112118	Clip - Relay Retainer	2

CONTROL BOX AND INTERLOCK UNIT

ILLUS. PL-20508	PART NO.	NAME OF PART	AMT.
56	117495	Spacer	7
57	SD-29-14	Self-Tapping Screw 10-24 x 5/8 Pan Hd., Type F (Black)	9
58	293158	Bracket (Air Actuated Switch)	1
59	SD-8-18	Self-Tapping Screw 8-18 x 3/8 Phil. Bind Hd., Type B	2
60	87711-213-1	Switch - Air Actuated	1
61	290114-6	Cord & Plug Assy. (208 V., 60 Hz.) (Use with items 13, 15 & 20)	1
62	117612-3	Cord & Plug Assy. (230 V., 60 Hz.) (Use with items 13, 16 & 20)	1
63	117612-4	Cord & Plug Assy. (460 V., 60 Hz.) (Use with items 14, 17 & 20)	1
	117659-3	Cord & Strain Relief Assy. (Incls. items 20 & 62)	1
	117659-4	Cord & Strain Relief Assy. (Incls. items 20 & 63)	1
	117659-7	Cord & Strain Relief Assy. (Incls. items 20 & 61)	1

* R.H. Control Box.
** L.H. Control Box.

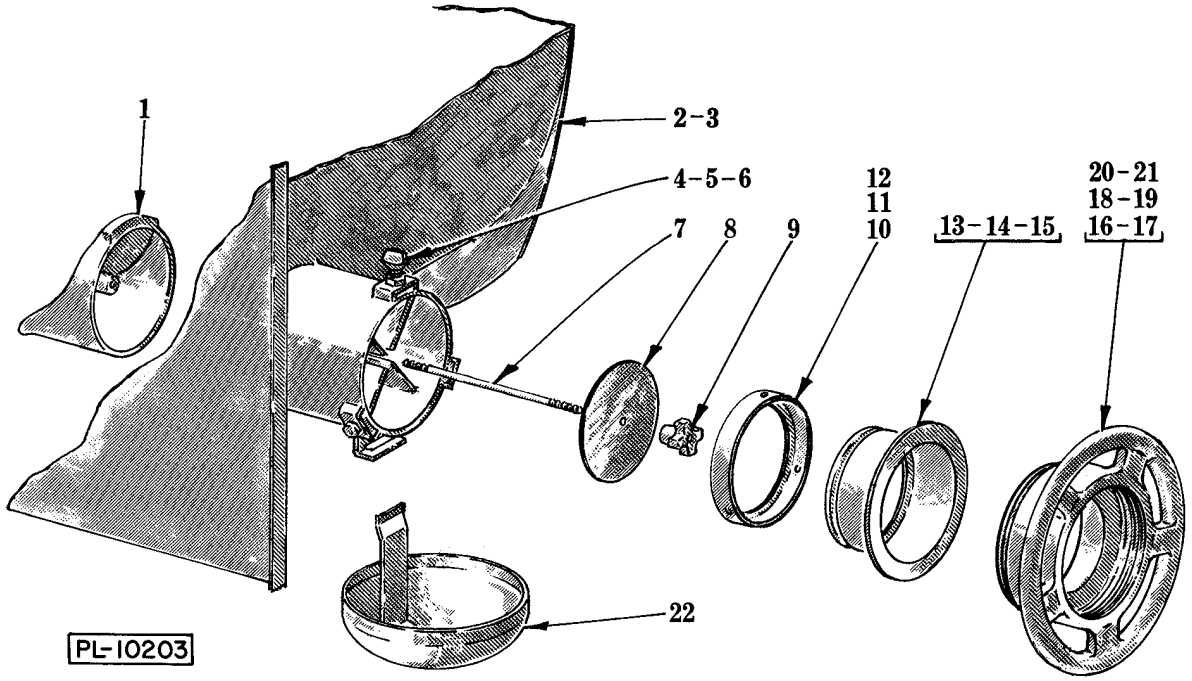
NOTES



CONTROL PANEL UNIT

CONTROL PANEL UNIT

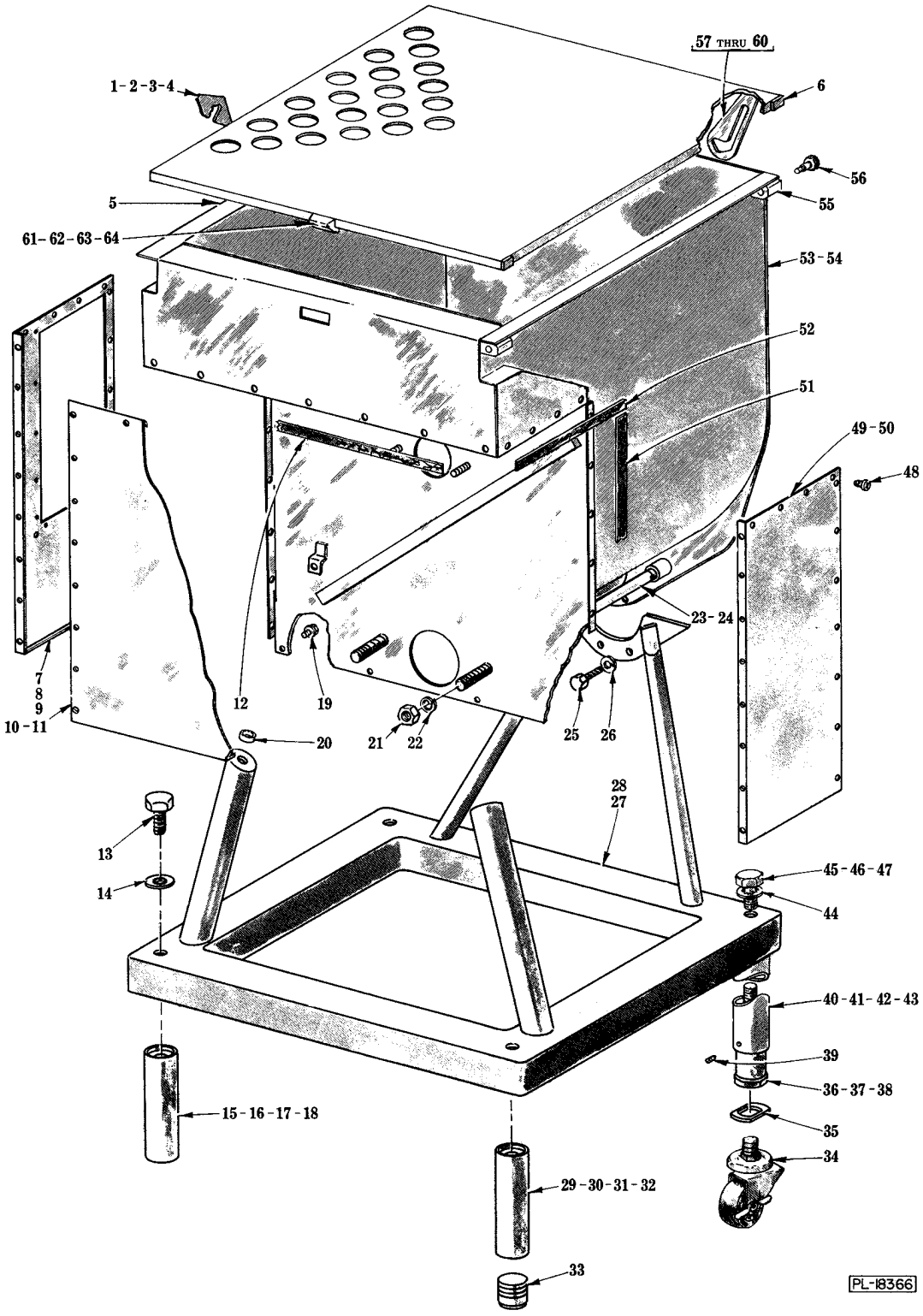
ILLUS. PL-18365	PART NO.	NAME OF PART	AMT.
1	SC-8-9	Mach. Screw 10-24 x 3/8 Rd. Hd	6
2	117559	Mounting Panel & Spacer Assy	1
3	117034-4	Power Imput Board Assy. (60 Hz.) (Incls. item 5)	1
4	117033	Power Imput Board Assy. (50 Hz.) (Incls. item 5)	1
5	FE-22-63	Fuse - Power Input Board (3 Amp.) (Not Shown)	1
6	SC-9-43	Self-Tapping Screw 10-32 x 3/8 Phil. Pan Hd., Type F	2
7	SC-9-49	Mach. Screw 6-32 x 3/8 Rd. Hd	4
8	278328	Motor Protector Assy	1
9	87713-41-2	Contactor (1 15 V., 50/60 Hz.)	2
10	SD-9-43	Self-Tapping Screw 10-32 x 3/8 Phil. Pan Hd., Type F	4
11	108202-4	Air Heater & Terminal Assy. (115 V., W/Pilot Circuit)	1
12	SD-8-33	Self-Tapping Screw 8 X 5/16 Rd. Hd., Type B	1
13	108199-2	Clamp - Air Heater	1
14	108101	Shield - Heater	1
15	FE-16-29	Fuse (1 Amp.)	2



SIDE FEED UNIT

SIDE FEED UNIT

ILLUS. PL-10203	PART NO.	NAME OF PART	AMT.
1	107092	Plug - Side Feed Hopper	1
2	107230-2	R.H. Hopper Assy. (R.H. Side Inlet Feed) (Incls. items 23 & 24 on Page 17)	1
3	107229-2	L.H. Hopper Assy. (L.H. Side Inlet Feed) (Incls. items 23 & 24 on Page 17)	1
4	108197-6	Thumb Screw (2" Lg.)	3
5	108197-7	Thumb Screw (17/16" Lg.)	3
6	108197-8	Thumb Screw (29/16" Lg.)	3
7	107236	Rod - Tie	1
8	107237	Cap - Hopper Feed	1
9	292420	Knob Assy	1
10	86111	Retainer - Adapter (#56 Size)	1
11	82153	Retainer - Adapter (#32 Size)	1
12	82154	Retainer - Adapter (#52 Size)	1
13	86110	Adapter (#56 Size)	1
14	82146	Adapter (#32 Size)	1
15	82149	Adapter (#52 Size)	1
16	80879-1	Ring - Adapter Adj. (4532, 4046, 4346 & 4146 "V" Thread)	1
17	80879-2	Ring - Adapter Adj. (4532, 4046 "Stud" Thread)	1
18	81374-1	Ring - Adapter Adj. (#52F "V" Thread)	1
19	81374-2	Ring - Adapter Adj. (#52-46 "Stub" Thread)	1
20	109738-1	Ring - Adapter Adj. (#56 "Stub" Thread)	1
21	109738-2	Ring - Adapter Adj. (#56 "V" Thread)	1
22	81531	Drippings Cup Assy	1
	107238	Hopper Feed Plug Assy. (Incls.items 1, 7, 8 & 9)	1
	109369-2	#56 Adapter Assy. (Incls. items 5, 10 & 13) (Non-Hobart)	1
	109370-2	#52 Adapter Assy. (Incls. items 4, 12 & 15) (Non-Hobart)	1
	109371-2	NLA - Obsolete--#32 Adapter Assy. (Incls. items 6, 11 & 14) (Non-Hobart)	1



HOPPER AND FRAME UNIT

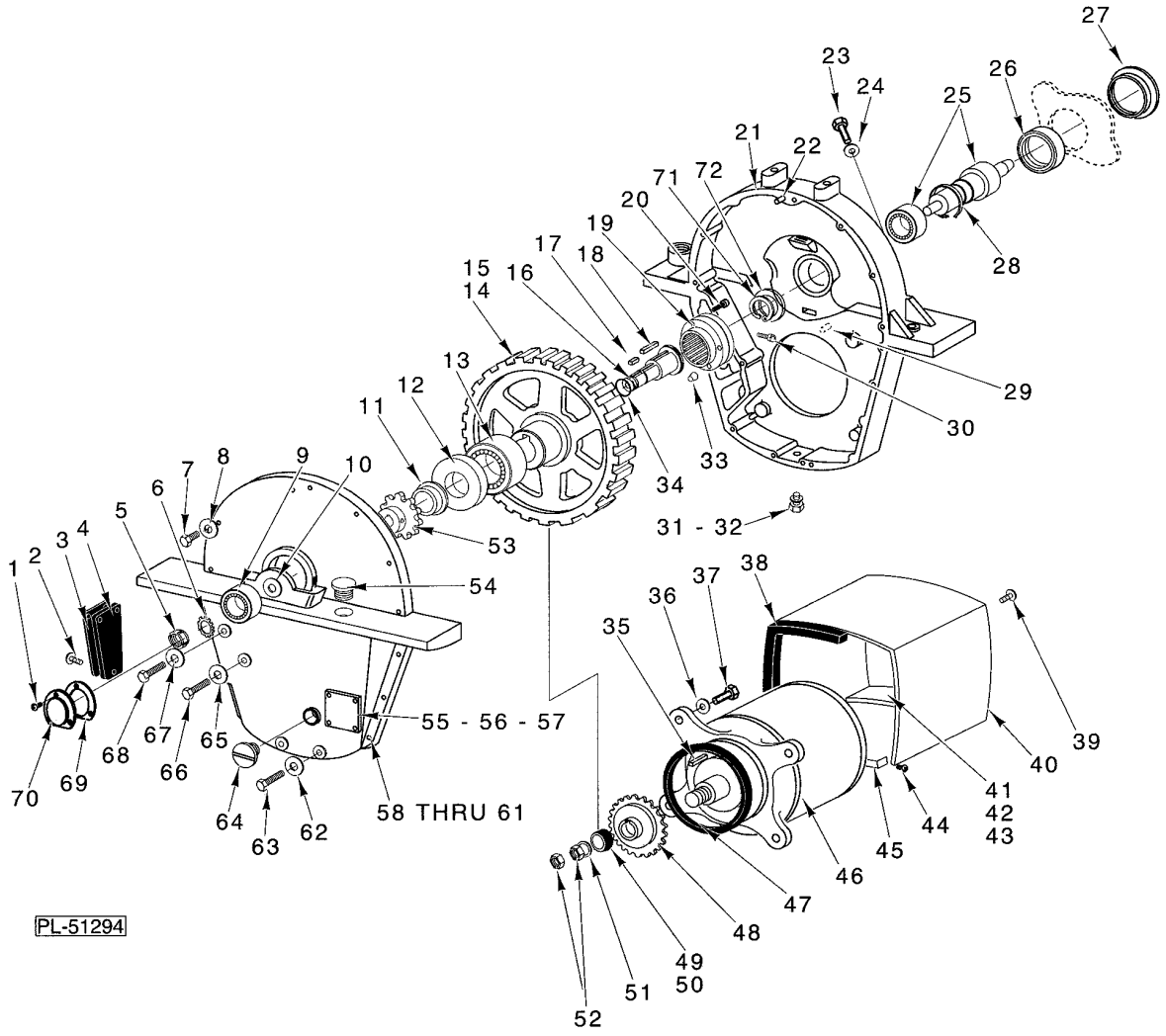
HOPPER AND FRAME UNIT

ILLUS. PL-18366	PART NO.	NAME OF PART	AMT.
1	106732-1	Catch - Guard	1
2	290563-1	Pin - Catch Pivot (Welded Part)	1
3	NS-25-4	Acorn Nut 1/4-20	1
4	WS-22-6	Washer	1
5	106972-2	Pin - Catch (Welded Part)	1
6	107541-1	NLA - Obsolete--Hopper Guard Assv. (Incls. items 1, 2, 3, 4, 61, 62, 63 & 64)	1
7	108361-1	Side Panel & Gasket Assy. (W/Control Opening) (Incls. items 51 & 52)	1
8	108361-2	Side Panel & Gasket Assy. (W/O Control Opening) (Incls. items 51 & 52) (Not Shown)	1
9	SD-29-15	Self-Tapping Screw 10-24 x 5/8 Pan Hd., Type F	3
10	108362	Rear Panel & Gasket Assy. (Incls. item 12)	1
11	SC-18-20	Self-Tapping Screw 10-24 x 5/8 Pan Hd. "Powerlok"	21
12	527014	Gasket - Rear Panel	AR
13	SC-6-51	Cap Screw 5/8-11 x 1 1/2 Hex Hd	4
14	WL-8-37	Lock Washer 5/8 Int. Shakeproof	4
15	105347-1	Leg & Expansion Plug Assy. (7 1/2" Lg)	3
16	105347-2	Leg & Expansion Plug Assy. (11" Lg.) (Std.)	3
17	105347-3	Leg & Expansion Plug Assy. (15 1/2" Lg.)	3
18	105347-4	Leg & Expansion Plug Assy. (18 1/2" Lg.)	3
19	SC-100-12	Mach. Screw 5/16-18 x 3/4 Hex Washer Hd	4
20	108765	Spacer - Rear Support	2
21	NS-13-43	Full Nut 5/8-11 Hex Fin	2
22	WL-4-18	Lock Washer 5/8 Light	2
23	106546-2	Rod - Tie	2
24	NS-15-17	Full Nut 5/8-11 Hex Fin	4
25	SC-62-59	Cap Screw 5/16-18 x 5/8 Hex Hd	2
26	WL-3-47	Lock Washer 5/16 Medium	2
27	105329-2	NLA - Obsolete--Frame & Support Leg Assy	1
28	106827-1	Caplug	4
29	105348-1	Adjustable Leg & Foot Assy.(7 1/2") (Incls. item 33)	1
30	105348-2	Adjustable Leg & Foot Assy. (11" Lg.) (Std.) (Incls. item 33)	1
31	105348-3	Adjustable Leg & Foot Assy. (15 1/2" Lg.) (Incls. item 33)	1
32	105348-4	Adjustable Leg & Foot Assy. (18 1/2" Lg.) (Incls. item 33)	1
33	89247	Foot - Leg	1
34	107993	Caster - Locking	4
35	80957	Washer	4
36	107242-1	Foot - Adj. (3 1/8" Lg.) (Use with item 40)	4
37	107242-2	Foot - Adj. (4 9/16" Lg.) (Use with item 41)	4
38	107244	Stud & Foot Assy. (Use with items 42 & 43)	4
39	SC-46-4	Set Screw 8-32 x 3/16 Hdls., Cup Pt	4
40	107240-1	Leg & Anchor Nut Assy. (3 1/4" Lg.)	4
41	107240-2	Leg & Anchor Nut Assy. (4 3/4" Lg.)	4
42	107246-1	Leg & Anchor Nut Assy. (7 13/16" Lg.)	4
43	107246-2	Leg & Anchor Nut Assy. (10 11/16" Lg.)	4
44	WL-8-37	Lock Washer 5/8 Int. Shakeproof	4
45	SC-97-56	Cap Screw 5/8-11 x 3 1/2 Hex Hd. (Use with item 40)	1
46	SC-97-57	Cap Screw 5/8-11 x 5 Hex Hd. (Use with item 41)	4
47	SC-62-51	Cap Screw 5/8-11 x 1 1/2 Hex Hd. (Use with items 42 & 43)	4
48	SD-29-15	Self-Tapping Screw 10-24 x 5/8 Pan Hd., Type F	11
49	108360-1	Side Panel & Gasket Assy. (W/Control Opening) (Incls. items 51 & 52) (Not Shown)	1
50	108360-2	Side Panel & Gasket Assy. (W/O Control Opening) (Incls. items 51 & 52)	1
51	527014	Gasket - Housing (Side Panel) (Long)	AR
52	527014	Gasket - Housing (Side Panel) (Short)	AR
53	105354-2	R.H. Hopper Assy. (Incls. items 23 & 24)	1
54	106012-2	L.H. Hopper Assy. (Incls. items 23 & 24) (Not Shown)	1
55	106545-2	Block - Hinge	2

HOPPER AND FRAME UNIT

ILLUS. PL-18366	PART NO.	NAME OF PART	AMT.
56	113357	Screw - Shoulder	2
57	120431-1	Latch (R.H. Mach.)	1
58	120432	Screw - Latch	1
59	NS-25-4	Acorn Nut 1/4-20	1
60	108532	Pin - Latch (Welded Part)	1
61	106817	Interlock Actuator Assy	1
62	291053	Stud 1/2" Drive	2
63	108629-1	Shim - Actuator (.065" Thk.)	AR
64	108629-2	Shim - Actuator (.146" Thk.)	AR
	107135-1	Adj. Leg & Caster Assy. (8" Lg. Min.) (Incls. items 34, 35, 36, 39, 40, 44 & 45)	4
	107135-2	Adj. Leg & Caster Assy. (9 3/8" Lg. Min.) (Incls. items 34, 35, 37, 39, 41, 44 & 46)	4
	107243-1	Adj. Leg & Caster Assy. (12 1/4" Lg. Min.) (Incls. items 34, 35, 38, 39, 42, 44 & 47)	4
	107243-2	Adj. Leg & Caster Assy. (15 1/4" Lg. Min.) (Incls. items 34, 35, 38, 39, 43, 44 & 47)	4

NOTES



S/N 27-1010-427 and later shown. Prior to S/N 27-1010-427, or if your transmission is different than shown, consult your local Hobart Office, (TSB-498B).

MOTOR AND GEAR CASE

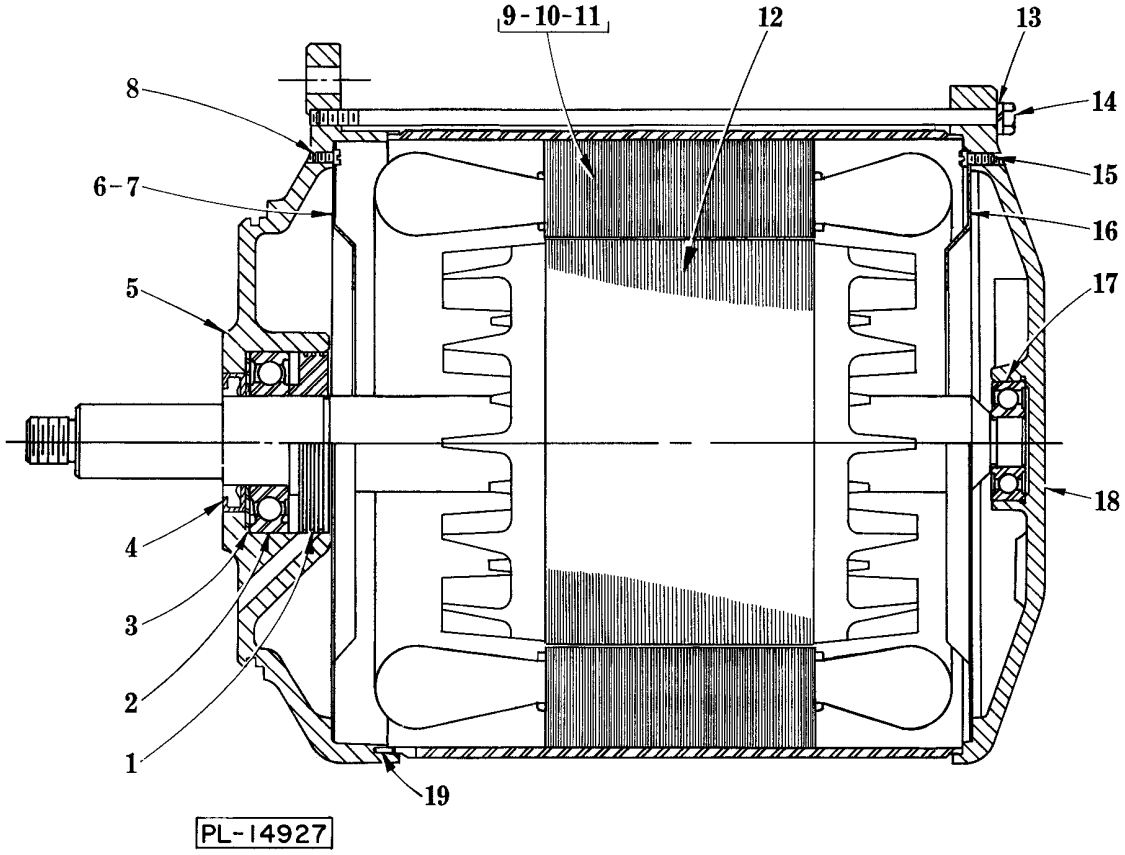
MOTOR AND GEAR CASE

ILLUS. PL-51294	PART NO.	NAME OF PART	AMT.
1	SC-18-38	Mach. Screw 8-32 x 1/2 Pan Hd	3
2	SC-18-11	Mach. Screw 10-24 x 3/8 Pan Hd	6
3	120429	Cover - Junction Box	1
4	120430	Gasket - Junction Box Cover	1
5	NS-34-6	Lock Nut Brg. N.D. #N-05	1
6	WL-12-6	Lockwasher N.D.#W-05	1
7	SC-36-40	Cap Screw 5/16-18 x 1 1/4 Hex Hd	14
8	WL-3-47	Lockwasher 5/16 Medium	14
9	BB-21-33	Ball Bearing SGL. Row ANG	1
10	438374	Spacer - Drive Sprocket	1
11	105226	Spacer - Drive Sprocket	1
12	105355	Seal - Oil	1
13	BR-2-11	Roller Bearing - Cone & Cup Assy	1
14	105178-1	Gear - Driven (163T)(60 Hz.)	1
15	105178-2	Gear - Driven (159T)(50 Hz.)	1
16	438373	Sprocket Shaft Assy	1
17	109070-8	Key	1
18	109070-29	Key	1
19	438260	Clutch	1
20	SC-110-89	Cap Screw 5/16-18 X 1 Soc. Hd. "Special"	4
21	106444	Gear Case Assy	1
22	11800-239	Dowel	2
23	SC-62-25	Cap Screw 5/8-11 x 2 1/4 Hex Hd	2
24	WL-8-37	Lockwasher 5/8 Int. Shakeproof	2
25	124628	Shaft & Bearing Assy	1
26	108591	Seal - Square Drive Shaft	1
27	105196	Seal - Outer Conveyor	1
28	108539	Spacer - Oil Seal	1
29	11800-62	Dowel	1
30	SC-92-31	Cap Screw 1/4-20 x 1 1/2 Soc. Fil. Hd	1
31	SC-36-93	Cap Screw 7/16-20 x 3/4 Hex Hd	1
32	WS-21-20	Washer	1
33	FP-28-17	Plug 3/4 Sq. Hd. Pipe	1
34	67500-47	"O" Ring	1
35	109070-28	Key	1
36	WL-4-6	Lockwasher 3/8 Medium	4
37	SC-62-58	Cap Screw 3/8-24 x 1 1/4 Hex Hd	4
38	102825-2	Seal - Motor Shroud	1
39	SC-18-4	Mach. Screw 10-24 x 1/2 Pan Hd	2
40	116905	Motor Shroud Assy	1
41	108365	Shroud Reinforcement Assy	1
42	SC-93-1	Mach. Screw 6-32 x 1 3/8 Pan Hd	2
43	123031	Spacer - Shroud Bracket	1
44	SC-21-25	Mach. Screw 10-24 x 3/4 Rd. Hd	2
45	123924	Shroud Support Bracket Assy	1
46	ML-19180	Motor (Give Elec. Spec.)	1
47	67500-24	"O" Ring	1
48	105161	Flinger Assy	1
49	437421-1	Pinion - Motor (21T)(60 Hz.)	1
50	437421-2	Pinion - Motor (25T)(50 Hz.)	1
51	105218	Washer - Pinion	1
52	6566	Locknut	2
53	120207	Sprocket - Drive (11T)	1
54	108963-2	Plug - Oil Fill	1
55	116464	Cover - Window	1

MOTOR AND GEAR CASE

ILLUS. PL-51294	PART NO.	NAME OF PART	AMT.
56	116465	Gasket - Window Cover	1
57	SD-36-39	Self-Tapping Screw 10-24 x 3/8 Truss Hd, Type TT	4
58	105243	Cover - Gear Case	1
59	118544-1	Lug - Solderless	1
60	SC-27-41	Mach. Screw 10-24 x 3/8 Rd. Hd	1
61	WL-10-6	Lockwasher 10 Ext. Shakeproof	1
62	WL-3-47	Lockwasher 5/16 Medium	2
63	SC-37-69	Cap Screw 5/16-18 x 1 3/4 Hex Hd	2
64	22793	Gauge - Oil Level	1
65	WL-3-47	Lockwasher 5/16 Medium	1
66	SC-62-28	Cap Screw 5/16-18 x 3 1/2 Hex Hd	1
67	WL-3-47	Lockwasher 5/16 Medium	1
68	SC-97-11	Cap Screw 5/16-18 x 4 Hex Hd	1
69	106823	Gasket - Bearing Cap	1
70	438279	Cap - Bearing (Metal)	1
71	RR-6-14	Retaining Ring	1
72	290201	Spacer Retaining Ring 1.426 ID	1
	123034	Motor Shroud & Seal Assy. (Incls. items 38, 40, 42 & 43)	1

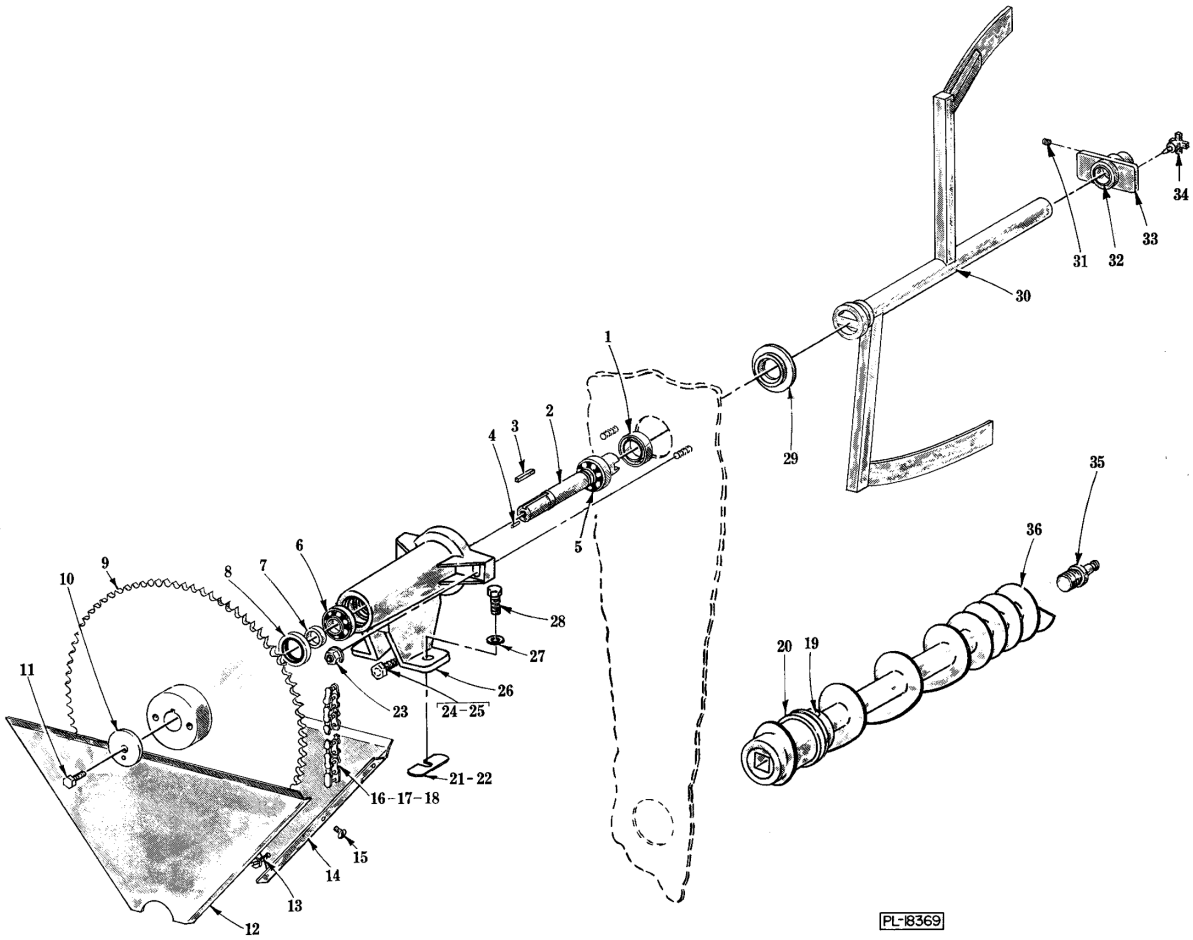
NOTES



MOTOR PARTS

MOTOR PARTS

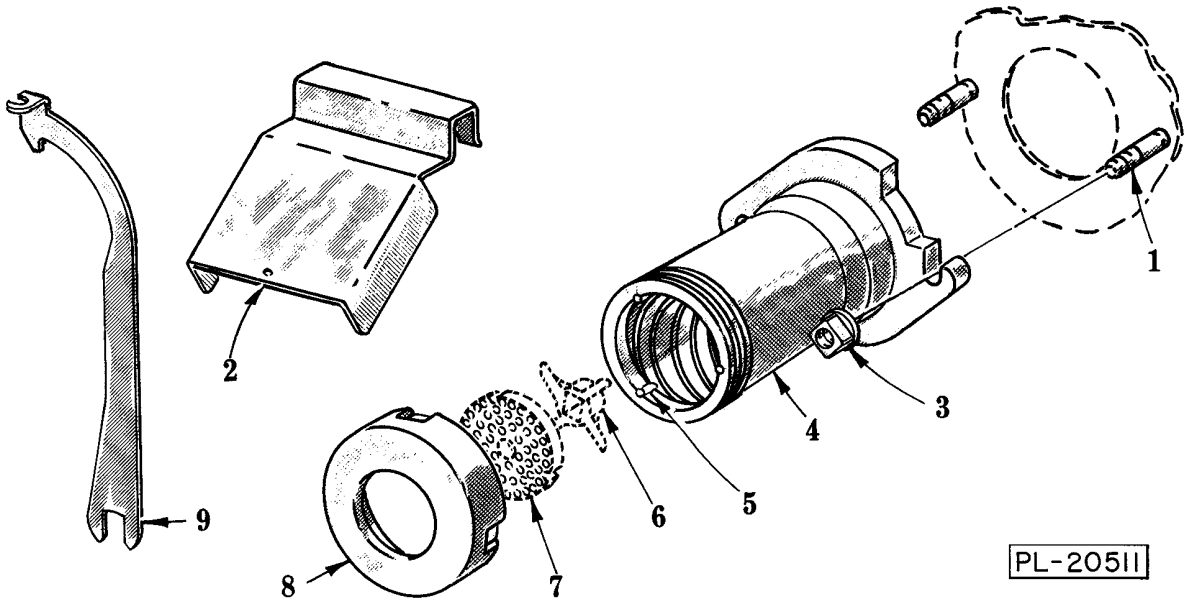
ILLUS. PL-14927	PART NO.	NAME OF PART	AMT.
1	105152	Seal	1
2	BB-7-39	Ball Bearing - MRC #207SZZ	1
3	SL-3-11	Locking Spring - Wavy	1
4	275053	Seal	1
5	118100	Bracket - Bearing	1
6	89203-2	Shroud - Fan	1
7	79118	Bushing - Snap	1
8	SC-18-13	Mach. Screw 8-32 x 1/4 Pan Hd	4
9	65478-133-1	Stator Assy. (200 V., 60 Hz.)	1
10	65478-133-2	Stator Assy. (230/460 V., 60 Hz.)	1
11	65478-134-1	Stator Assy. (50 Hz.)	1
12	15747-271	Rotor Assy	1
13	WL-3-38	Lock Washer 1/4 Medium	4
14	80977-5	Cap Screw 1/4-28 x 10 3/4 Hex Hd	4
15	SC-18-13	Mach. Screw 8-32 x 1/4 Pan Hd	4
16	89203-2	Shroud - Fan	1
17	BB-5-46	Ball Bearing - N.D. #77504	1
18	89188-1	Bracket - Bearing	1
19	RP-2-42	Rollpin 3/32 Dia. x 3/8 Lg	1



CONVEYOR AND MIXING ARM UNIT

CONVEYOR AND MIXING ARM UNIT

ILLUS. PL-18369	PART NO.	NAME OF PART	AMT.
1	105359	Seal - Oil	1
2	116789	Mixing Arm Drive Shaft	1
3	109070-22	Key	1
4	RP-3-15	Rollpin 1/8 Dia. x 1 Lg	1
5	BR-2-27	Roller Bearing - Cone & Cup Assy	1
6	BR-2-27	Roller Bearing - Cone & Cup Assy	1
7	105386	Spacer - Sprocket	1
8	105359	Seal - Oil	1
9	117013	Sprocket - Driven (84T)	1
10	105380	Washer - Sprocket Retaining	1
11	SC-62-48	Cap Screw 3/8-16 x 1 1/8 Hex Hd	1
12	107122	Panel - Oil Splash (Outside)	1
13	SC-18-38	Mach. Screw 8-32 x 1/2 Pan Hd	2
14	107123	Panel - Oil Splash (inside)	1
15	SD-19-15	Self-Tapping Screw 8 x 1/2 Pan Hd., Type B	4
16	105193-1	Chain - Mixing Drive (Incls. items 17 & 18)	1
17	107540	Link - Offset (#50)	AR
18	107539	Llnk - Connecting (#50)	AR
19	106457	Pin - Shear	1
20	106299	Worm - Short	1
21	105781-3	Shim (.020" Thk.) (Yellow)	AR
22	105781-4	Shim (.030" Thk.) (Coral)	AR
23	NS-38-10	Lock Nut 3/8-16 Flange "Whiz-Lock"	2
24	108951	Support Screw & Nut Assy	1
25	NS-17-25	Jam Nut 1/2-13 Hex Fin	2
26	105258	Carrier - Bearing	1
27	WL-4-6	Lock Washer 3/8 Medium	2
28	SC-62-42	Cap Screw 3/8-16 x 1 Hex Hd	2
29	105266	Seal - Outer (Mixing Arm)	1
30	111030	Mixing Arm Assy	1
31	SC-116-87	Set Screw 10-24 x 1/4 Hdls., Cup Pt	1
32	110326	Bushing - Mixing Arm	1
33	110342	Bushing Retainer Assy. (Incls. items 31 & 32)	1
34	106830	Thumb Screw Assy	1
35	110576	Stud - Plate	1
36	111840	Worm Assy. (Incls. items 19, 20 & 35)	1
	111693	Mixing Arm Drive Shaft Assy. Unit (Incls. items 1 thru 6 & 8)	1
	110565	Bearing Carrier Assy. (Incls. items 1, 2, 4, 5, 6, 7, 8 & 26)	1



#46 GRINDER UNIT

#46 GRINDER UNIT

ILLUS. PL-20511	PART NO.	NAME OF PART	AMT.
1	118266	Stud - Cylinder	2
2	292953	Deflector - Meat	1
3	69862	Nut - Cylinder	2
4	111700	Grinder Cylinder Assy. (Incls. item 5)	1
5	105806	Pin - Plate	3
8	00-873697	Ring - Adjusting	1
9	88187	Wrench - Spanner (#46)	1