



CATALOG OF REPLACEMENT PARTS

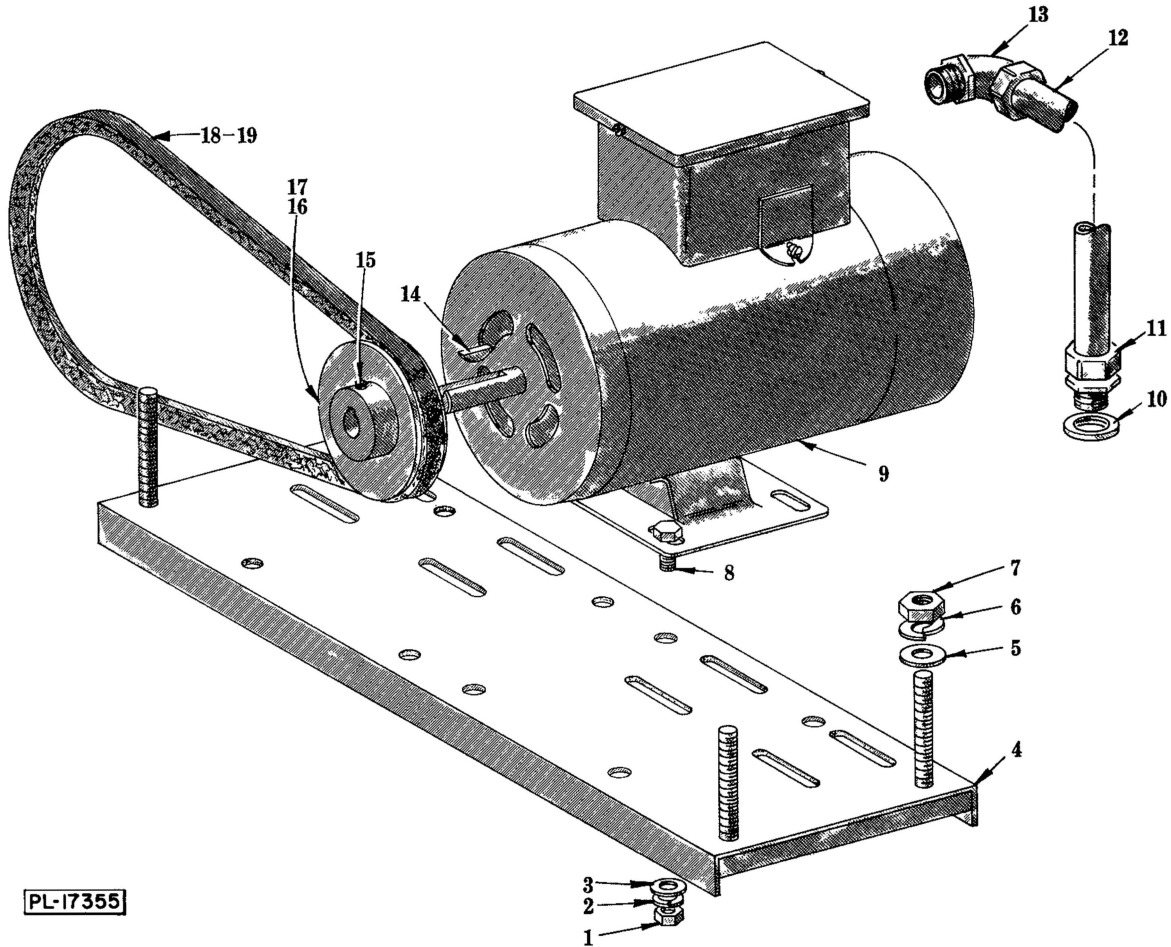
FT-600 & FT-700 SERIES DISHWASHERS

114" DISCHARGE (Unloading) UNIT (INCLUDES MOTOR PARTS)

R. to L.	L. to R.	
ML-19335	ML-19334	FT-600 W/O Dryer
ML-39148	ML-39146	FT-600 W/Dryer
ML-19417	ML-19416	FT-700 W/O Dryer
ML-39149	ML-39147	FT-700 W/Dryer

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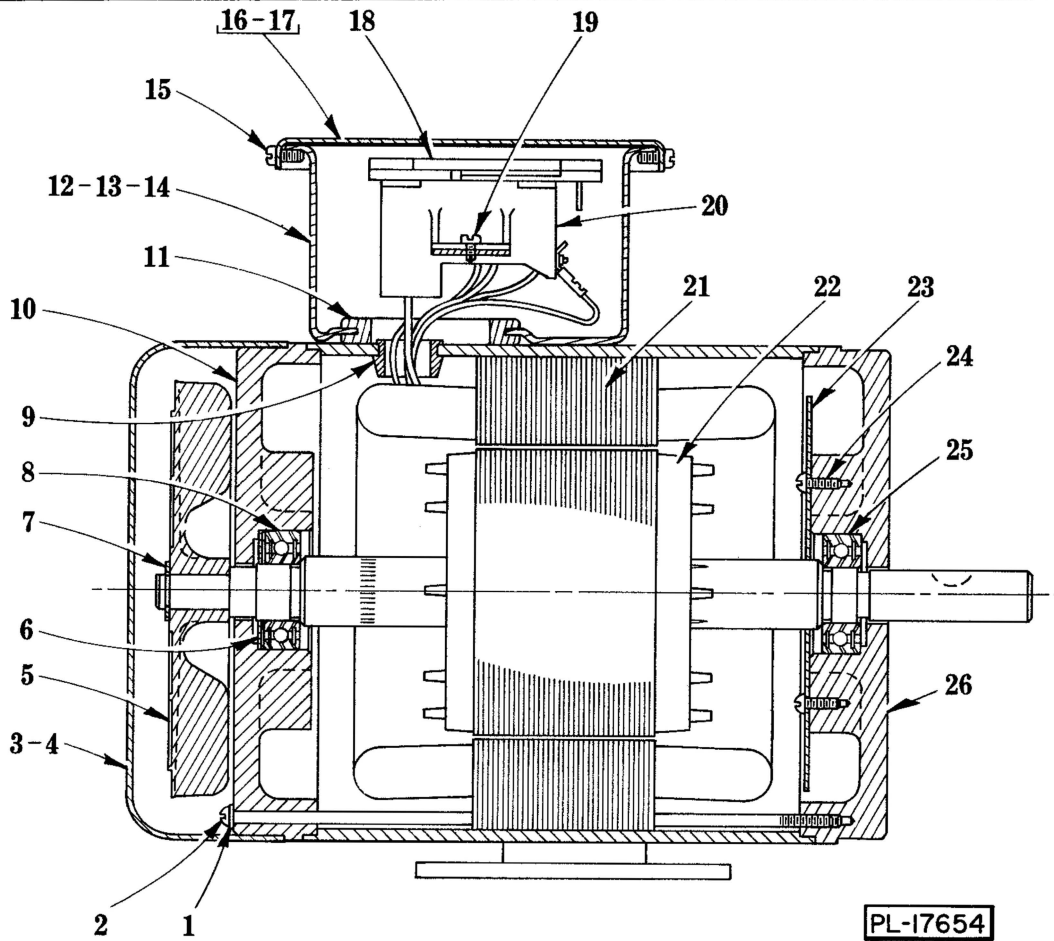


CONVEYOR DRIVE MOTOR UNIT

ILLUS. PL-17355	PART NO.	NAME OF PART	AMT.
	1	Full Nut - 5/16"-18 Hex Fin	4
	2	Lock Washer - 5/16" Light	4
	3	Washer	4
	4	Motor & Speed Reducer Base Assy	1
	5	Washer	8
	6	Lock Washer - 1/2" Light	4
	7	Full Nut - 1/2"-13 Hex Fin	8
	8	Cap Screw - 5/16"-18 x 7/8" Hex Hd	4
	9	Motor (Give Elec. Spec.)	1
	10	3/4" Gasket Assy	1
	11	Connector - Straight "Sealtite" (3/4" Male Thd. x 3/4" Flex. Cnd.)	1
	12	Conduit - 3/4" x 14" (Waterproof)	1
	13	Connector - 90° "Sealtite" (3/4" Male Thd. x 3/4" Flex. Cnd.)	1
	14	Key - #606 Woodruff	1
	15	Set Screw - 5/16"-18 x 3/8" Soc. Hdls., Cup Pt.	1
	*16	Sheave - Motor (2.6" Pitch Dia.) (Incls. item #15)	1
	**17	Sheave - Motor (4" Pitch Dia.) (Incls. item #15)	1
	*18	"V" Belt	1
	**19	"V" Belt	1

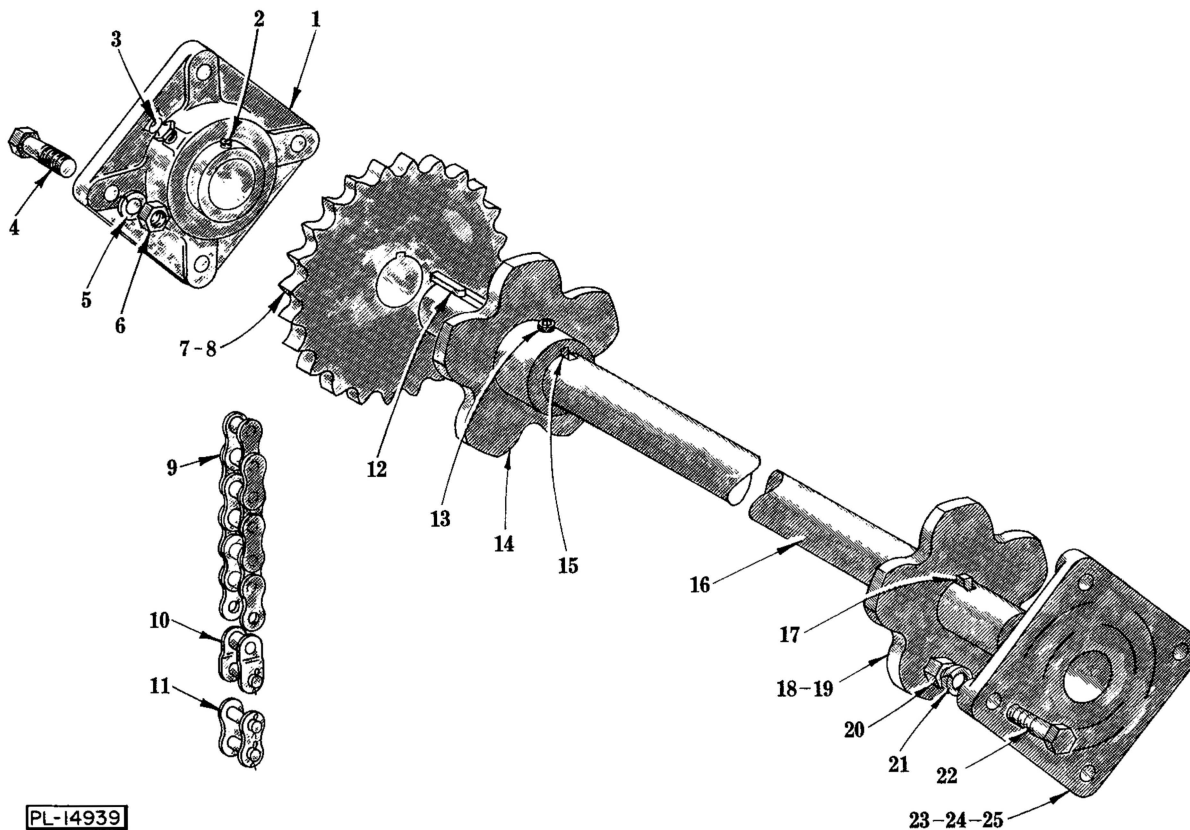
*FT-600.
**FT-700.

114 DISCHARGE REPLACEMENT PARTS



MOTOR UNIT

ILLUS. PL-17654	PART NO.	NAME OF PART	AMT.
1	WL-8-13	Lock Washer - #10 Int. Shakeproof	4
2	SC-60-68	Mach. Screw - #10-24 x 7-1/2" Rd. Hd	4
3	R-77067	Cover - Motor End	1
4	SC-9-65	Mach. Screw - #8-32 x 1/4" Rd. Hd. (Not Shown)	2
5	D-111493-1	Fan - Ventilating	1
6	SL-2-4	Loading Spring - N.D. #S-17	1
7	RR-4-17	Retaining Ring	1
8	BB-20-18	Ball Bearing - N.D. #77503	1
9	M-79118	Bushing - Snap (Field Ring)	1
10	D-114379-2	Bracket - Bearing (Fan End)	1
11	M-60395	Grommet	1
12	D-113403	Box - Terminal	1
13	SD-15-27	Self-Tapping Screw - #10-24 x 5/16" Pan Hd. "Taptite" (Not Shown)	2
14	WL-7-12	Lock Washer - #10 Ext. Shakeproof (Not Shown)	2
15	SD-12-45	Self-Tapping Screw - #8-32 x 5/16" Pan Hd., Type 23	2
16	C-113405	Cover - Terminal Box	1
17	B-114811	Gasket - Terminal Box Cover	1
18	C-113417	Connector Block Assy	1
19	SD-12-45	Self-Tapping Screw - #8-32 x 5/16" Pan Hd., Type 23	2
20	C-113552	Terminal Block Base Assy	1
21	D-65478-128-1	Stator Assy. (200-240 V./400-480 V.; 60 Hz.)	1
22	C-15747-281	Rotor Assy	1
23	P-81949	Baffle - Air	1
24	SC-9-70	Mach. Screw - #6-32 x 1/4" Rd. Hd	2
25	BB-20-18	Ball Bearing - N.D. #77503	1
26	D-114379-5	Bracket - Bearing (Pulley End)	1

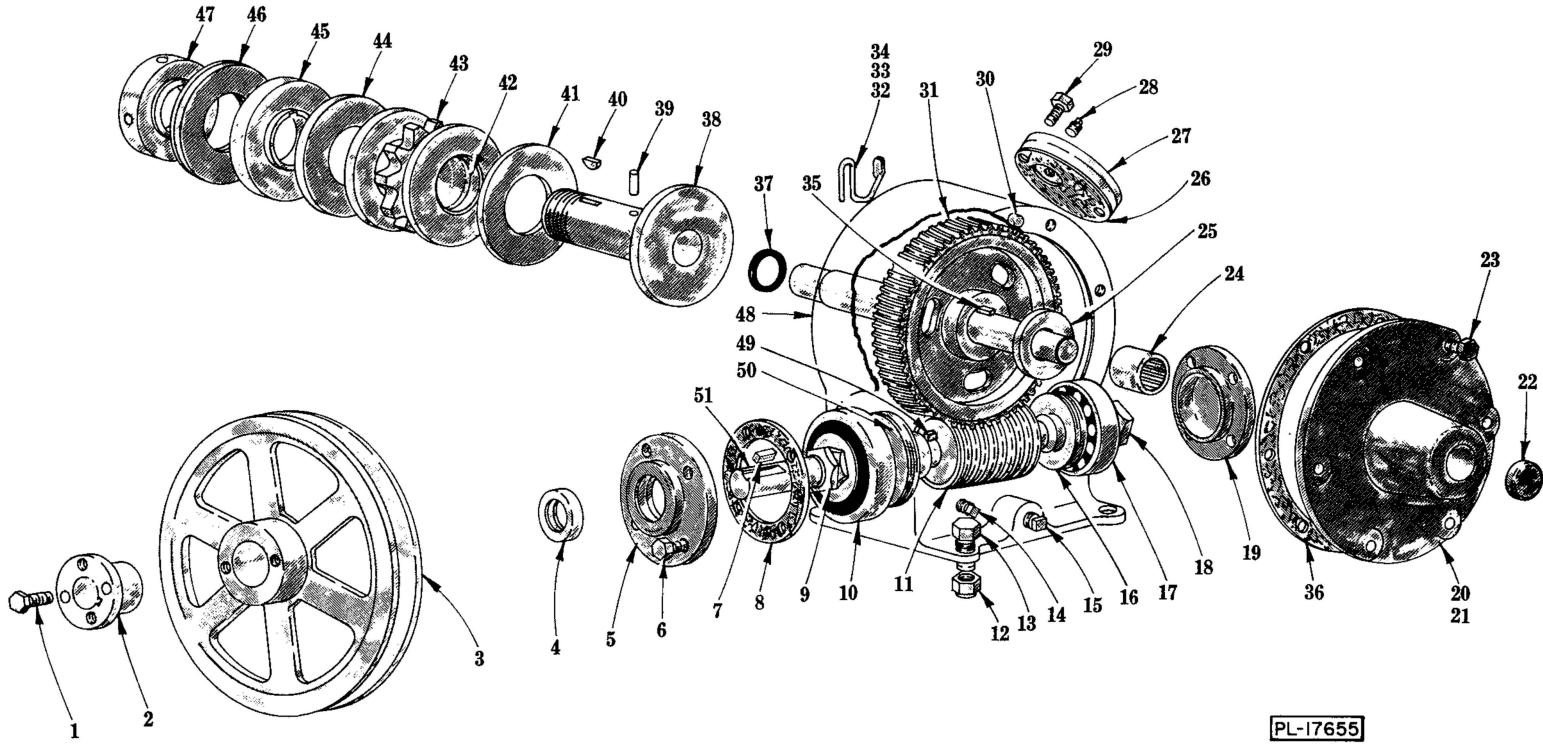


PL-14939

CONVEYOR DRIVE UNIT

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-14939	1	R-81656 Bearing - Flange (Incls. item #3)	1
	2	SC-47-28 Set Screw - 1/4"-20 x 3/8" Soc. Hdls., Kn. Cup Pt	1
	3	OG-3-1 Fitting - Hydraulic (1/8" Pipe Thd.)	1
	4	SC-41-32 Cap Screw - 3/8"-16 x 1-1/2" Hex Hd	2
	5	WL-6-27 Lock Washer - 3/8" Light	2
	6	NS-15-13 Full Nut - 3/8"-16 Hex Fin	2
	7	P-62771 Sprocket - Driven (24T) (Incls. item #8)	1
	8	SC-48-22 Set Screw - 3/8"-16 x 3/4" Sq. Hd., Cup Pt	1
	9	P-62804-5 Chain - Drive (42-3/4" Lg., 57 Pitches)	1
	10	M-62805 Half Link - Drive Chain Connecting	AR
	11	M-62803 Link - Drive Chain Connecting	AR
	12	R-12430-148 Key	1
	13	SC-47-41 Set Screw - 3/8"-16 x 3/8" Soc. Hdls., Cup Pt	1
	14	R-82654-1 Conveyor Chain Sprocket Assy. (5T) (Incls. item #13)	1
	15	R-12430-163 Key	1
	16	B-156518 Shaft - Conveyor Drive	1
	17	R-12430-163 Key	1
	18	R-82654-1 Conveyor Chain Sprocket Assy. (5T) (Incls. item #19)	1
	19	SC-47-41 Set Screw - 3/8"-16 x 3/8" Soc. Hdls., Cup Pt	1
	20	NS-15-13 Full Nut - 3/8"-16 Hex Fin	2
	21	WL-6-27 Lock Washer - 3/8" Light	2
	22	SC-41-32 Cap Screw - 3/8"-16 x 1-1/2" Hex Hd	2
	23	R-81656 Bearing - Flange (Incls. item #25)	1
	24	SC-47-28 Set Screw - 1/4"-28 x 3/8" Soc. Hdls., Kn. Cup Pt	1
	25	OG-3-1 Fitting - Hydraulic (1/8" Pipe Thd.)	1

SPEED REDUCER

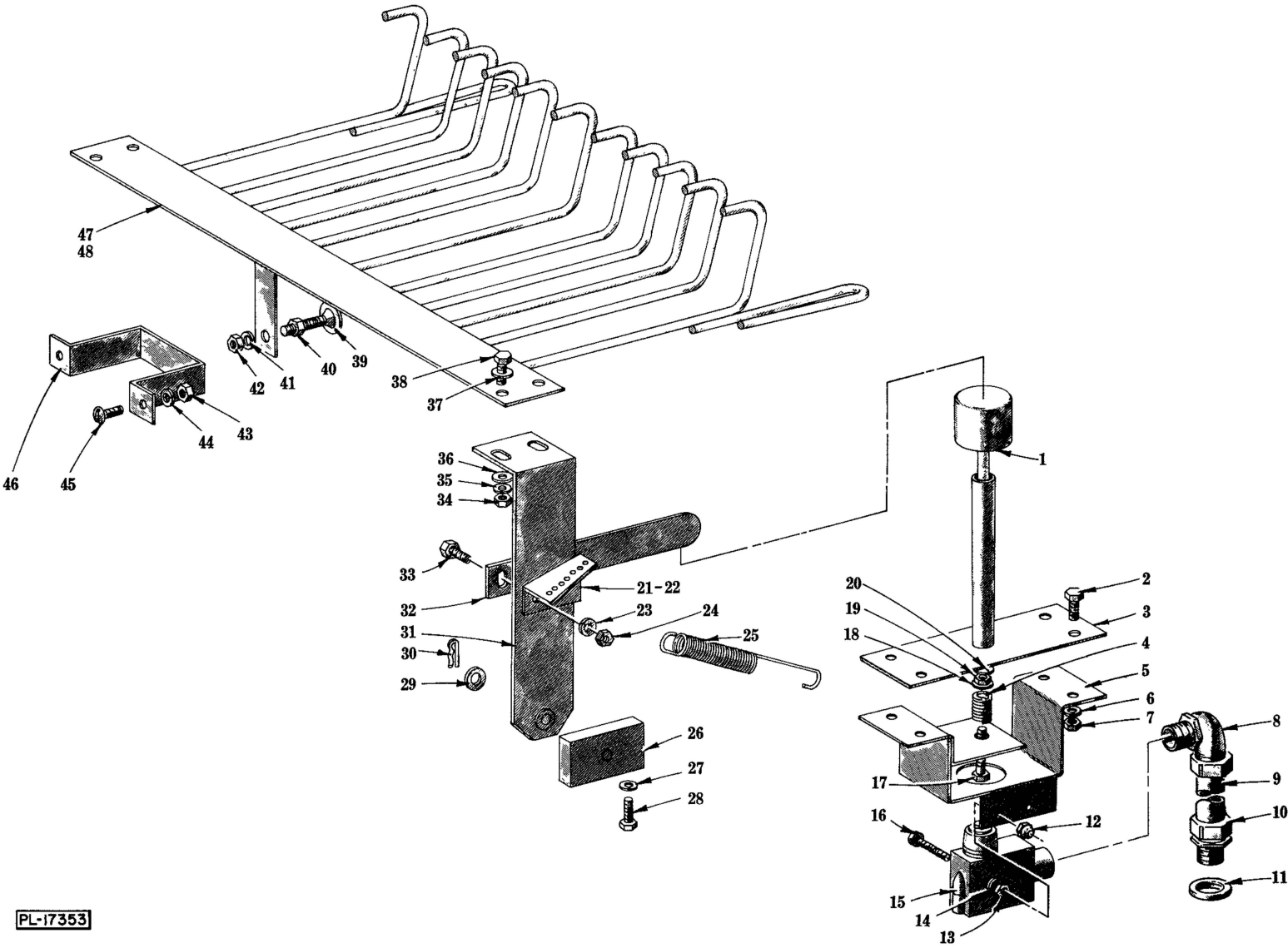


PL-17655

SPEED REDUCER

ILLUS. PL-17655	PART NO.	NAME OF PART	AMT.
1	SC-36-13	Cap Screw - 1/4"-20 x 3/4" Hex Hd	2
2	M-62205	Bushing - Conveyor Drive Sheave	1
3	P-62202-11	Sheave (6.2" P.D.)	1
4	B-121529	Seal - Oil	1
5	P-77075	Seal Box & Oil Seal Assy. (Incls. item #4)	1
6	SC-36-25	Cap Screw - 5/16"-18 x 3/4" Hex Hd	8
7	R-12430-75	Key	1
8	M-66540	Gasket	2
9	M-66538-1	Lock Nut - Ball Bearing (L.H. Thd.)	2
10	BB-7-46	Ball Bearing - N.D. #7506	1
11	C-66535-2	Worm (1T) (60 Hz.)	1
12	NS-31-38	Stop Nut - 1/2"-13 "Elastic"	4
13	SC-37-21	Cap Screw - 1/2"-13 x 1-1/2" Hex Hd	4
14	FP-28-5	Plug - 1/4" Sq. Hd. Pipe	2
19	FP-28-13	Plug - 1/2" Sq. Hd. Pipe	2
16	M-13212-1	Grease Conveyor (R.H.)	1
17	BB-7-47	Ball Bearing - N.D. #7606	1
18	M-66538-2	Lock Nut - Ball Bearing (R.H. Thd.)	2
19	P-67029	Cover - Ball Bearing	1
20	P-77154	Blind End Face Plate, Plug & Brg. Assy. (Incls. items #22 & 24)	1
21	P-77153	Drive End Face Plate & Brg. Assy. (Incls. item #24)	1
22	M-62081	Plug - Face Plate	1
23	SC-36-25	Cap Screw - 5/16"-18 x 3/4" Hex Hd	12
24	BN-2-7	Needle Bearing (Torrington B-1616)	2
25	M-61724	Washer - Thrust	2
26	P-66544	Gasket	1
27	P-66543	Cover - Oil Hole	1
28	M-4133-2	Plug - Ventilating	1
29	SC-36-25	Cap Screw - 5/16"-18 x 3/4" Hex Hd	2
30	D-11800-88	Dowel	2
31	P-62088-2	Worm Wheel & Shaft Assy. (60 Hz.) (Incls. item #35)	1
32	M-62082	Wiper - Oil	2
33	SC-7-77	Mach. Screw - #10-24 x 1/2" Rd. Hd	4
34	WL-7-12	Lock Washer - #10 Ext. Shakeproof	4
35	R-12430-176	Key	1
36	P-66539	Gasket	2
37	D-67500-11	"O" Ring	1
38	P-63137	Hub - Clutch	1
39	D-11800-230	Dowel	1
40	KW-3-1	Key - #304 Woodruff	1
41	V-16006	Disc - Friction	1
42	M-74456	Bushing - Slip Clutch	1
43	P-74621	Sprocket & Hub Assy	1
44	V-16006	Disc - Friction	1
45	P-63139	Disc - Clutch	1
46	P-63141	Spring - Belleville	2
47	P-63140	Nut	1
48	S-66576	Shell	1
49	R-12430-78	Key	1
50	M-13213-1	Grease Conveyor (L.H.)	1
51	R-73405	Shaft - Worm	1
	P-63143	Slip Clutch Assy. (Incls. items #38 & 40 thru 47)	1
	S-73916-18	Speed Reducer Assy. (R. to L. Operation) (Incls. items #5, 6, 8, 9, 10, 11, 14 thru 37, 48, 49, 50 & 51)	1
	S-73916-4	Speed Reducer Assy. (L. to R. Operation) (Incls. items #5, 6, 8, 9, 10, 11, 14 thru 37, 48, 49, 50 & 51)	1

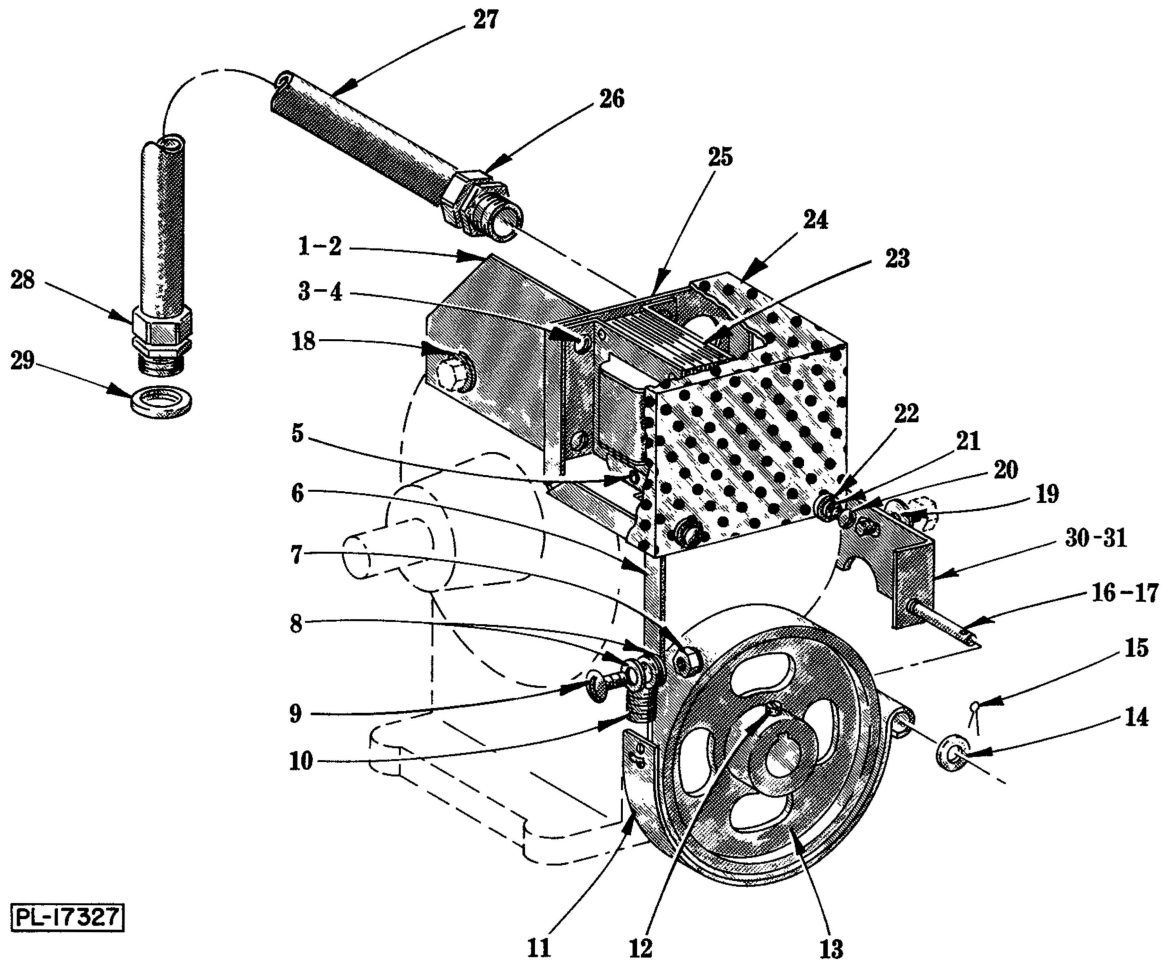
CONVEYOR SAFETY UNIT



PL-17353

CONVEYOR SAFETY UNIT

ILLUS. PL-17353	PART NO.	NAME OF PART	AMT.
1	B-156684	Push Rod & Shield Assy	1
2	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	4
3	P-67526-2	Plate & Guide Tube Assy	1
4	M-67548	Spring - Interlock Switch	1
5	R-87260	Interlock Switch Support Assy	1
6	WL-6-22	Lock Washer - 5/16" Light	4
7	NS-15-11	Full Nut - 5/16"-18 Hex Fin	4
8	FE-6-37	Ell - 90° Short (1/2" Male Thd. x 1/2" Thinwall)	1
9	P-67572-58	Conduit - 1/2" x 8-7/8" (Thinwall)	1
10	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall)	1
11	FE-8-10	1/2" Gasket Assy	1
12	NS-31-50	Stop Nut - #6-32 "Elastic"	2
13	NS-10-6	Mach. Nut - #6-32 Hex	2
14	WS-2-6	Washer	4
15	M-85617	Switch - Interlock (Incls. items #13, 14 & 16)	1
16	SC-27-24	Mach. Screw - #6-32 x 1-1/2" Rd. Hd	2
17	M-68205	Bolt - Special	1
18	WS-17-6	Washer	1
19	NS-18-1	Jam Nut - 1/4"-20 Hex Fin	1
20	WS-17-6	Washer	1
21	A-156622-1	Bracket - Spring Adjustment (Front, R. to L.; Rear, L. to R.)	1
22	A-156622-2	Bracket - Spring Adjustment (Front, L. to R.; Rear, R. to L.) (Not Shown)	1
23	WL-6-22	Lock Washer - 5/16" Light	4
24	NS-15-11	Full Nut - 5/16"-18 Hex Fin	4
25	P-62528	Spring - Conveyor Trip	2
26	A-156678	Pivot Block Assy	2
27	WL-6-22	Lock Washer - 5/16" Light	4
28	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	4
29	WS-6-27	Washer	2
30	M-66233	Retainer (Safety Stop Bracket Assy.)	2
31	C-120250	Safety Stop Bracket Assy	2
32	A-156681	Arm - Interlock Switch Actuating (Front)	1
33	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	4
34	NS-15-11	Full Nut - 5/16"-18 Hex Fin	4
35	WL-6-22	Lock Washer - 5/16" Light	4
36	WS-17-8	Washer	4
37	WS-17-8	Washer	4
38	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	4
39	M-67508	Stop Plate & Screw Assy	1
40	NS-15-11	Full Nut - 5/16"-18 Hex Fin	1
41	WL-6-22	Lock Washer - 5/16" Light	1
42	NS-15-11	Full Nut - 5/16"-18 Hex Fin	1
43	NS-15-11	Full Nut - 5/16"-18 Hex Fin	2
44	WL-6-22	Lock Washer - 5/16" Light	2
45	SC-53-16	Mach. Screw - 5/16"-18 x 5/8" Truss Hd	2
46	C-277865	Bracket - Stop (Safety Stop)	1
47	D-156725	Conveyor Safety Stop Assy. (Type A Conveyor) (Incls. items #39 thru 42)	1
48	D-156568	Conveyor Safety Stop Assy. (Type B Conveyor) (Incls. items #39 thru 42) (Not Shown)	1

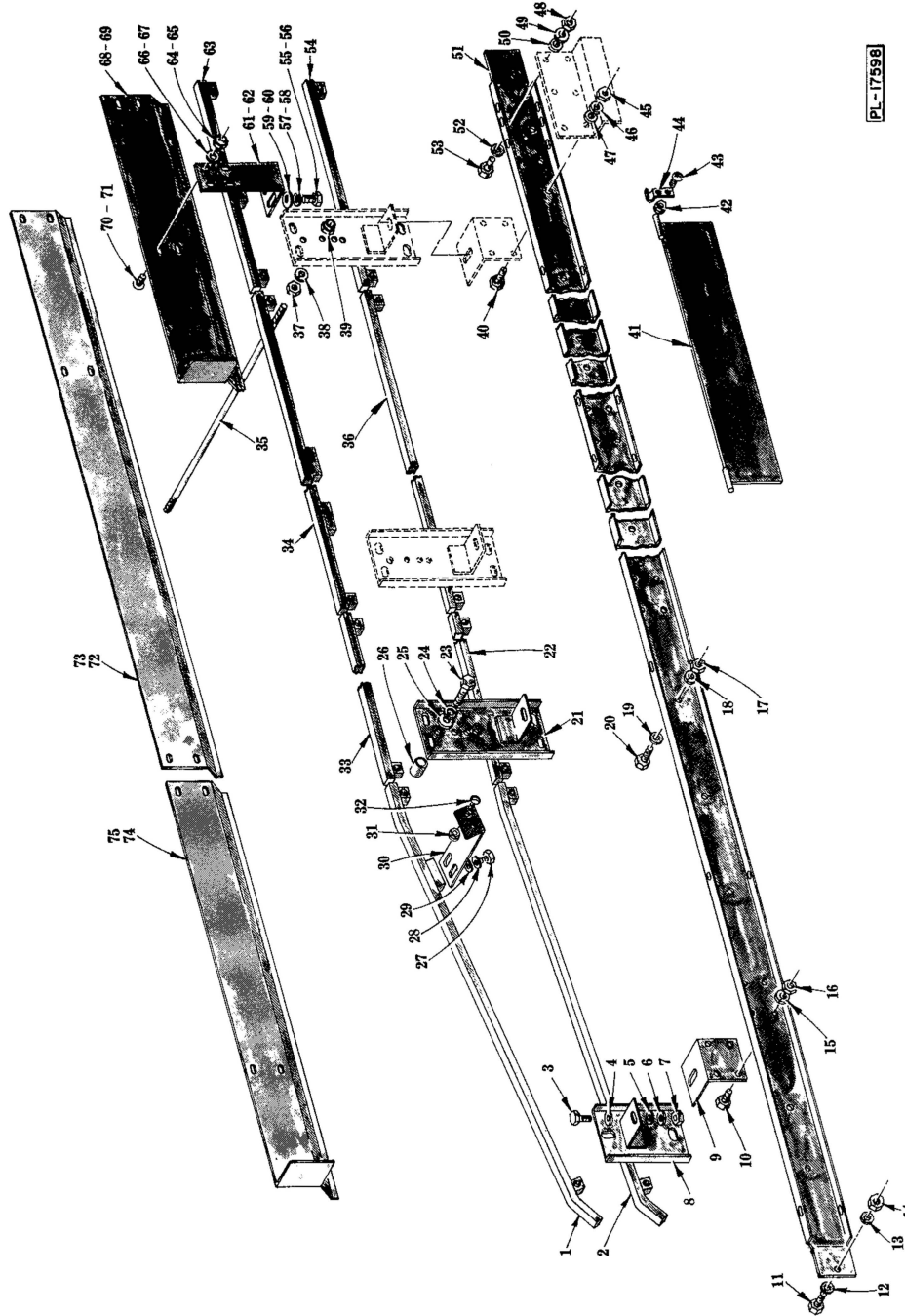


PL-17327

CONVEYOR BRAKE

CONVEYOR BRAKE

ILLUS. PL-17327	PART NO.	NAME OF PART	AMT.
1	C-156716-1	Support - Brkt. (R. to L.)	1
2	C-156716-2	Support - Brkt. (L. to R.)	1
3	SC-21-39	Mach. Screw - 1/4"-20 x 5/8" Rd. Hd	4
4	NS-31-19	Stop Nut - 1/4"-20 "Elastic"	4
5	RP-2-30	Rollpin - .156" Dia. x 1-1/8" Lg	1
6	A-156715	Bar - Tie	1
7	NS-31-15	Stop Nut - #10-24 "Elastic"	1
8	WS-3-5	Washer	2
9	SC-21-24	Mach. Screw - #10-24 x 5/8" Rd. Hd	1
10	M-24775	Spring - Motor Brake	1
11	P-24776	Brake Band Assy	1
12	SC-46-29	Set Screw - 1/4"-20 x 3/8" Hdls., Cup Pt	1
13	R-73406	Drum - Brake	1
14	WS-3-20	Washer	1
15	PC-3-32	Cotter Pin - 3/32" x 1/2"	1
16	M-24774	Stud - Brake Band	1
17	NS-32-7	Stop Nut - 1/4"-20 "Flexloc"	1
18	WS-4-25	Washer	2
19	WS-4-25	Washer	2
20	SC-21-7	Mach. Screw - #6-32 x 1/4" Rd. Hd	6
21	WL-8-2	Lock Washer - #6 Int. Shakeproof	6
22	WS-23-1	Washer	6
23	P-77069-1	Solenoid - 115 V., 60 Hz	1
24	R-83244	Shield - Solenoid Cover	1
25	R-83243	Cover - Solenoid Support	1
26	FE-7-1	Connector - Straight "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
27	P-68190-10	Conduit - 3/8" x 29" (Waterproof)	1
28	FE-7-1	Connector - Straight "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
29	FE-8-10	1/2" Gasket Assy	1
30	P-156164	Support - Brake Band Stud (R. to L.)	1
31	P-73910	Support - Brake Band Stud (L. to R.)	1



TRACKS AND DISH GUIDES

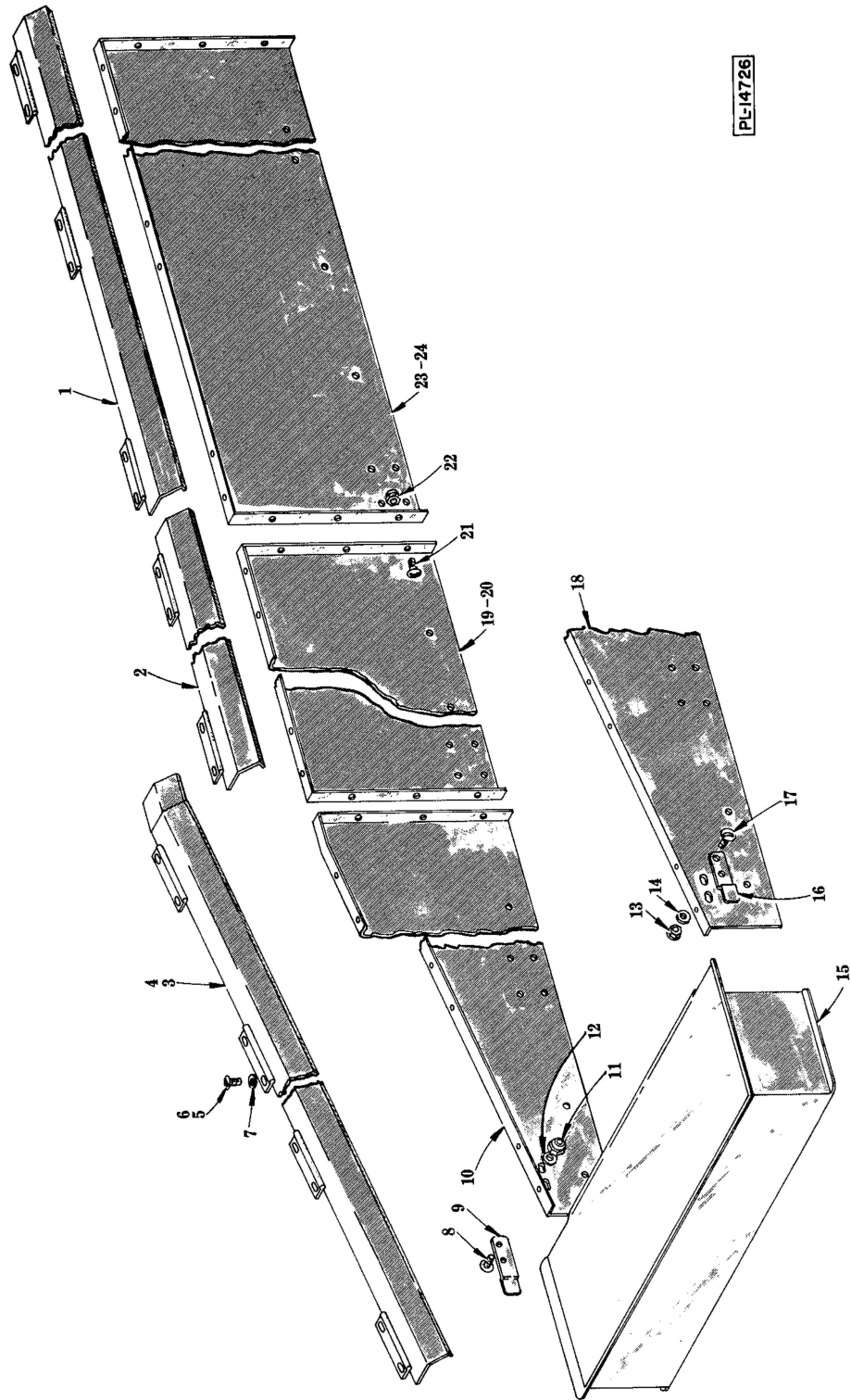
ILLUS. NO.	PART NO.	NAME OF PART	AMT.
1	D-118774-2	Upper Track Assy	2
2	D-118784-1	Lower Track Assy	2
3	SC-41-30	Cap Srew - 3/8"-16 x 1" Hex Hd	8
4	WS-6-44	Washer	8
5	WS-6-44	Washer	8
6	WL-6-27	Lock Washer - 3/8" Light	8
7	NS-15-13	Full Nut - 3/8"-16 Hex Fin	8
8	D-120352-1	Track Support & Bracket Assy. (Short)	2
9	R-81010-1	Bracket - Track	8
10	SC-41-12	Cap Screw - 5/16"-18 x 7/8" Hex Hd	28

TRACKS AND DISH GUIDES (Cont.)

ILLUS. PL-17598	PART NO.	NAME OF PART	AMT.
11	SC-41-12	Cap Screw - 5/16"-18 x 7/8" Hex Hd	4
12	WS-17-8	Washer	4
13	WL-6-23	Lock Washer - 5/16" Medium	4
14	NS-15-11	Full Nut - 5/16"-18 Hex Fin	4
15	WL-6-23	Lock Washer - 5/16" Medium	28
16	NS-15-11	Full Nut - 5/16"-18 Hex Fin	28
17	NS-15-11	Full Nut - 5/16"-18 Hex Fin	18
18	WL-6-23	Lock Washer - 5/16" Medium	18
19	WS-17-8	Washer	18
20	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	18
21	C-118793	Track Support & Bracket Assy	6
22	C-121017-5	Lower Track Extension Assy. (17-7/8")	2
23	SC-41-60	Cap Screw - 1/2"-13 x 2" Hex Hd	32
24	WL-6-35	Lock Washer - 1/2" Light	32
25	WS-8-49	Washer	32
26	M-83204	Spacer - Track	32
27	SC-41-10	Cap Screw - 5/16"-18 x 5/8" Hex Hd	4
28	WL-6-22	Lock Washer - 5/16" Light	4
29	WS-17-8	Washer	4
30	P-85753	Support - Extension Panel	2
31	NS-31-15	Stop Nut - #10-24 "Elastic"	4
32	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	4
33	D-118768-4	Upper Track Extension Assy. (17-7/8")	2
34	D-118768-5	Upper Track Extension Assy. (35-3/4")	2
35	A-156661	Rod - Tie	4
36	C-121017-4	Lower Track Extension Assy. (35-3/4")	2
37	NS-15-13	Full Nut - 3/8"-16 Hex Fin	8
38	WL-6-27	Lock Washer - 3/8" Light	8
39	NS-31-33	Stop Nut - 3/8"-16 "Elastic"	8
40	SC-41-13	Cap Screw - 5/16"-18 x 1" Hex Hd	4
41	C-120784	Splash Shield & Pin Assy	1
42	NS-31-15	Stop Nut - #10-24 "Elastic"	4
43	SC-53-5	Mach. Screw - #10-24 x 3/8" Truss Hd	4
44	C-122065	Support - Splash Shield	2
45	NS-15-11	Full Nut - 5/16"-18 Hex Fin	4
46	WL-6-23	Lock Washer - 5/16" Medium	4
47	WS-17-8	Washer	4
48	NS-15-11	Full Nut - 5/16"-18 Hex Fin	2
49	WL-6-23	Lock Washer - 5/16" Medium	2
50	WS-17-8	Washer	2
51	E-120749-2	Support - Tank	2
52	WS-17-8	Washer	2
53	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	2
54	C-121017-3	Lower Track Extension Assy. (15-5/16")	2
*55	SC-41-10	Cap Screw - 5/16"-18 x 5/8" Hex Hd	4
**56	SC-41-10	Cap Screw - 5/16"-18 x 5/8" Hex Hd	12
*57	WL-6-22	Lock Washer - 5/16" Light	4
**58	WL-6-22	Lock Washer - 5/16" Light	12
*59	WS-17-8	Washer	4
**60	WS-17-8	Washer	12
*61	R-81059	Bracket - Dish Guide	2
**62	R-81059	Bracket - Dish Guide	6
63	D-118768-3	Upper Track Extension Assy. (15-5/16")	2
*64	NS-31-15	Stop Nut - #10-24 "Elastic"	8
**65	NS-31-15	Stop Nut - #10-24 "Elastic"	20
*66	WS-19-6	Washer	8
**67	WS-19-6	Washer	20
*68	D-119510-1	Dish Guide (Front, R. to L.; Rear, L. to R.)	1
*69	D-119510-2	Dish Guide (Rear, R. to L.; Front, L. to R.) (Not Shown)	1
*70	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	8
**71	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	20
**72	D-119514-3	Dish Guide (Front, R. to L.; Rear, L. to R.)	1
**73	D-119514-4	Dish Guide (Rear, R. to L.; Front, L. to R.) (Not Shown)	1
**74	D-120287-2	Dish Guide (Front, R. to L.; Rear, L. to R.)	1
**75	D-120287-1	Dish Guide (Rear, R. to L.; Front, L. to R.) (Not Shown)	1

*W/O Blower Dryer.

**W/Blower Dryer.

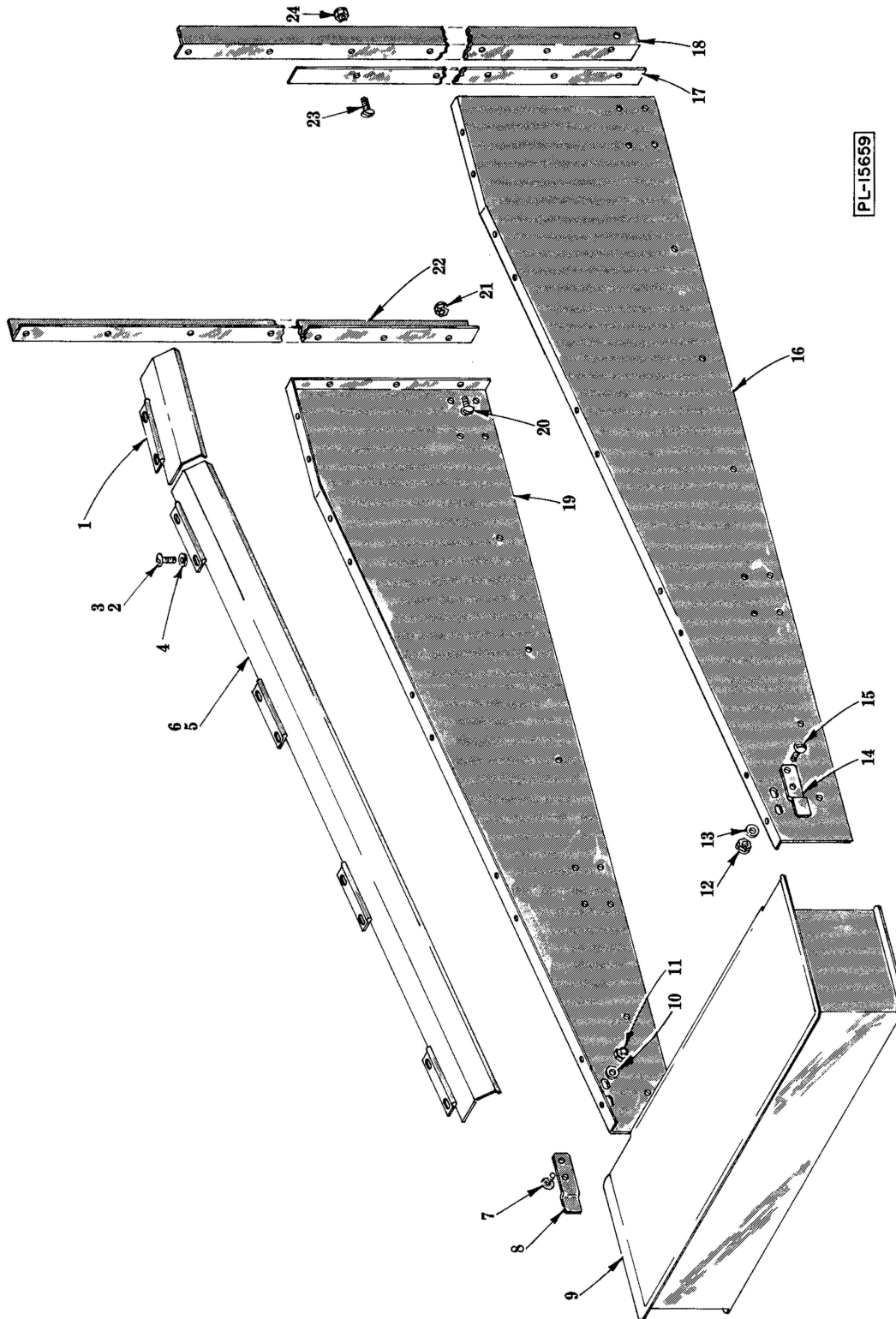


PL-14726

DISH PLATFORM AND EXTENSION PANELS
(WITHOUT BLOWER DRYER)

**DISH PLATFORM AND EXTENSION PANELS
(W/O BLOWER DRYER)**

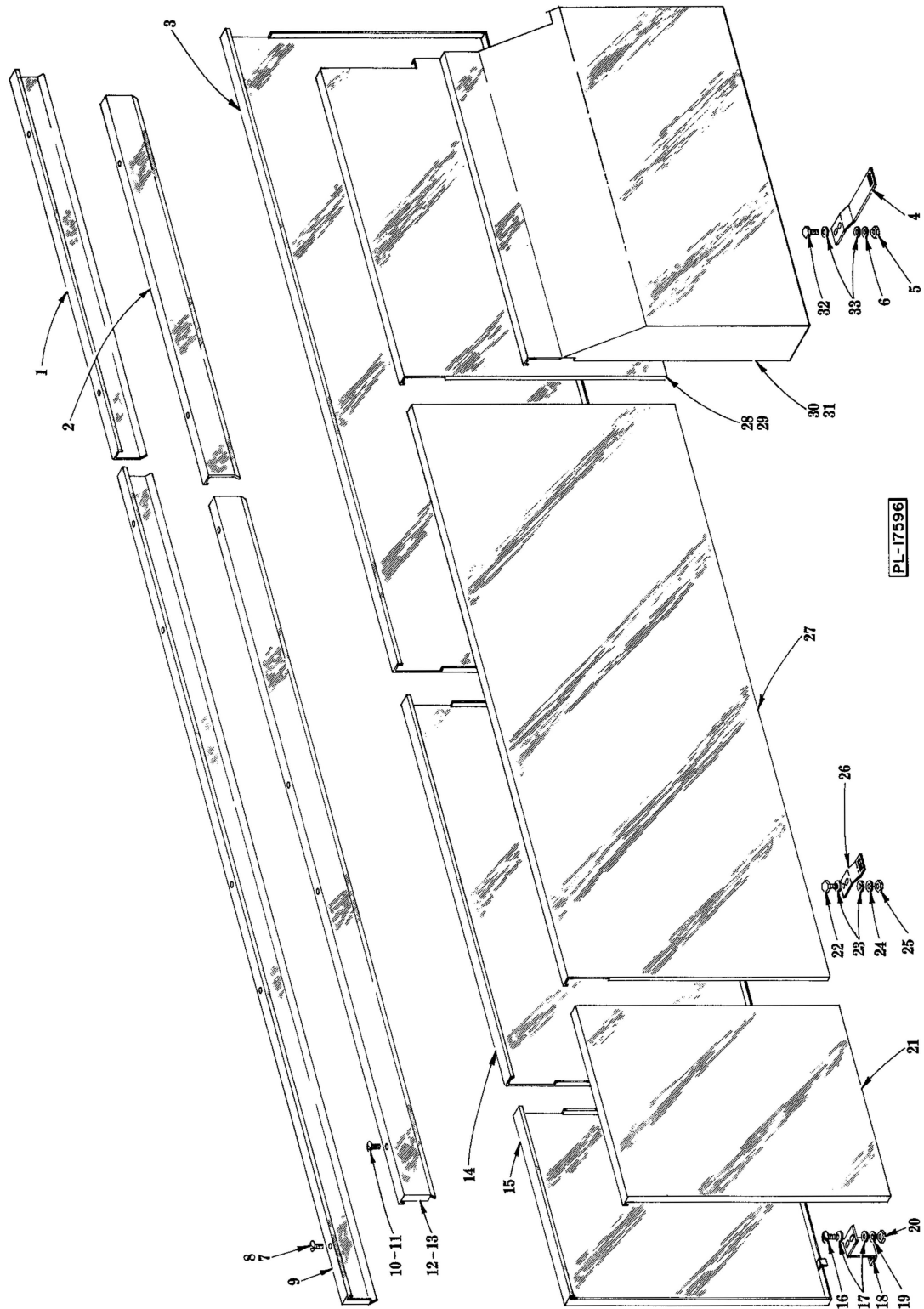
ILLUS. PL-14726	PART NO.	NAME OF PART	AMT.
1	D-118876-2	Conveyor Chain Cover Extension Assy	2
2	D-118876-1	Conveyor Chain Cover Extension Assy	2
3	D-118853-1	Conveyor Chain Cover Assy. (Rear, R. to L.; Front, L. to R.)	1
4	D-118853-2	Conveyor Chain Cover Assy. (Front, R. to L.; Rear, L. to R.) (Not Shown)	1
5	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	36
6	NS-31-15	Stop Nut - #10-24 "Elastic"	36
7	WS-19-6	Washer	36
8	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	2
9	C-119597	Latch - Dish Platform (Rear, R. to L.; Front, L. to R.)	1
10	E-118825-1	Panel - Extension (Rear, R. to L.; Front, L. to R.)	1
11	NS-31-15	Stop Nut - #10-24 "Elastic"	2
12	WS-19-6	Washer	2
13	NS-31-15	Stop Nut - #10-24 "Elastic"	2
14	WS-19-6	Washer	2
15	D-119654	Dish Platform Assy	1
16	C-119596	Latch - Dish Platform (Front, R. to L.; Rear, L. to R.)	1
17	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	2
18	E-118825-2	Panel - Extension (Front, R. to L.; Rear, L. to R.)	1
19	E-118864-1	Panel - Extension (Rear, R. to L.; Front, L. to R.)	1
20	E-118864-2	Panel - Extension (Front, R. to L.; Rear, L. to R.) (Not Shown)	1
21	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	18
22	NS-31-15	Stop Nut - #10-24 "Elastic"	18
23	E-122604-1	Panel - Extension (Rear, R. to L.; Front, L. to R.)	1
24	E-122604-2	Panel - Extension (Front, R. to L.; Rear, L. to R.) (Not Shown)	1



DISH PLATFORM AND EXTENSION PANELS
(WITH BLOWER DRYER)

**DISH PLATFORM AND EXTENSION PANELS
(W/BLOWER DRYER)**

ILLUS. PL-15659	PART NO.	NAME OF PART	AMT.
1	B-118950	Conveyor Chain Cover Assy.	2
2	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	20
3	NS-31-15	Stop Nut - #10-24 "Elastic"	20
4	WS-19-6	Washer	20
5	C-123178-1	Conveyor Chain Cover Assy. (Rear, R. to L.; Front, L. to R.)	1
6	C-123178-2	Conveyor Chain Cover Assy. (Front, R. to L.; Rear, L. to R.) (Not Shown)	1
7	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	2
8	C-119597	Latch - Dish Platform (Rear, R. to L.; Front, L. to R.)	1
9	D-119654	Dish Platform Assy	1
10	WS-19-6	Washer	2
11	NS-31-15	Stop Nut - #10-24 "Elastic"	2
12	NS-31-15	Stop Nut - #10-24 "Elastic"	2
13	WS-19-6	Washer	2
14	C-119596	Latch - Dish Platform (Front, R. to L.; Rear, L. to R.)	1
15	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	2
16	E-118941-1	Panel - Extension (Front, R. to L.; Rear, L. to R.)	1
17	C-119504	Spacer - Brace	2
18	D-119501-1	Brace - Angle (Dryer) (Front, R. to L.; Rear, L. to R.)	1
19	E-118941-2	Panel - Extension (Rear, R. to L.; Front, L. to R.)	1
20	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	6
21	NS-31-15	Stop Nut - #10-24 "Elastic"	6
22	D-119501-2	Brace - Angle (Dryer) (Rear, R. to L.; Front, L. to R.)	1
23	SC-53-18	Mach. Screw - 5/16"-18 x 7/8" Truss Hd	8
24	NS-32-35	Stop Nut - 5/16"-18 "Flexloc"	8

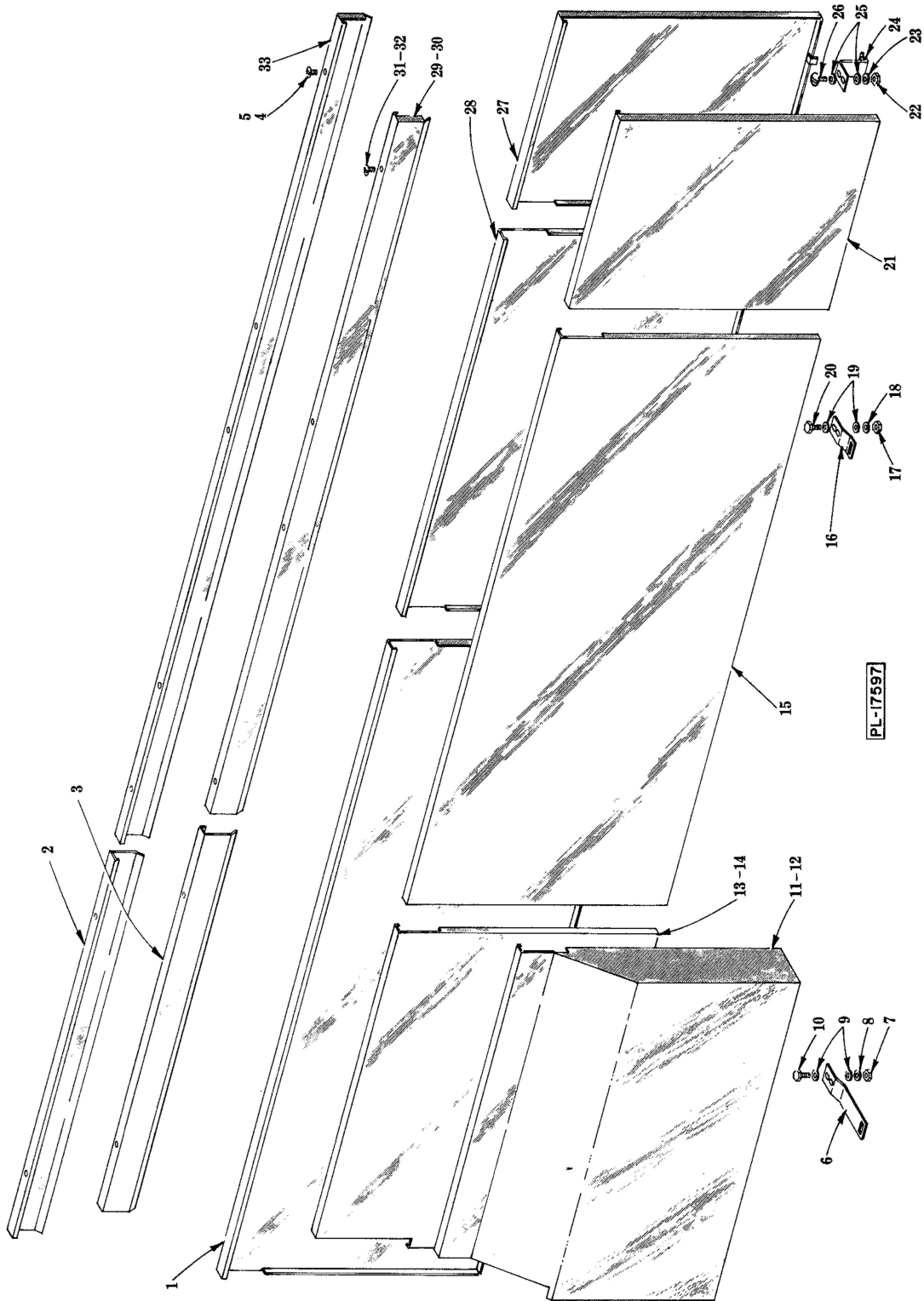


PL-17596

PANELS

**PANELS
(R. TO L. OPERATION)**

ILLUS. PL-17596	PART NO.	NAME OF PART	AMT.
1	D-276004-4	Panel - Trim (Rear)	1
2	D-276004-4	Panel - Trim (Front)	1
3	E-123159-11	Panel - Rear (Long)	1
4	C-122835-2	Bracket - Panel Support (Use W/Elec. Booster)	2
5	NS-11-18	Mach. Nut - #10-24 Hex	4
6	WL-6-16	Lock Washer - 1/4" Light	4
7	SC-53-4	Mach. Screw - #10-24 x 5/16" Truss Hd	7
8	M-75895	Speed Nut - #10-24	7
9	D-276002-7	Panel - Trim (Rear)	1
10	SC-53-4	Mach. Screw - #10-24 x 5/16" Truss Hd	6
11	M-75895	Speed Nut - #10-24	6
12	D-276003-8	Panel - Trim (Front) (Use W/O Circuit Breakers)	1
13	D-276003-9	Panel - Trim (Front) (Use W/Circuit Breakers)	1
14	E-123159-12	Panel - Rear (Center)	1
15	E-123159-4	Panel - Rear (End)	1
16	SC-21-25	Mach. Screw - #10-24 x 3/4" Rd. Hd	14
17	WS-19-6	Washer	28
18	C-123100	Bracket - Panel Support (Rear)	7
19	WL-6-16	Lock Washer - 1/4" Light	14
20	NS-11-18	Mach. Nut - #10-24 Hex	14
21	E-123160-4	Panel - Front (End)	1
22	M-81921	Mach. Screw - #10-24 x 1/2" Trim. Hex Hd	AR
23	WS-19-6	Washer	AR
24	WL-6-16	Lock Washer - 1/4" Light	AR
25	NS-11-18	Mach. Nut - #10-24 Hex	AR
26	C-122835-1	Bracket - Panel Support (Front)	AR
27	E-123160-16	Panel - Front (Center)	1
28	E-123160-18	Panel - Front (Use W/O Circuit Breakers)	1
29	E-123160-14	Panel - Front (Use W/Circuit Breakers)	1
30	E-123205-5	Panel - Front (Use W/Elec. Booster & W/O Circuit Breakers)	1
31	E-123205-6	Panel - Front (Use W/Elec. Booster & Circuit Breakers)	1
32	M-81921	Mach. Screw - #10-24 x 1/2" Trim. Hex Hd	4
33	WS-19-6	Washer	8

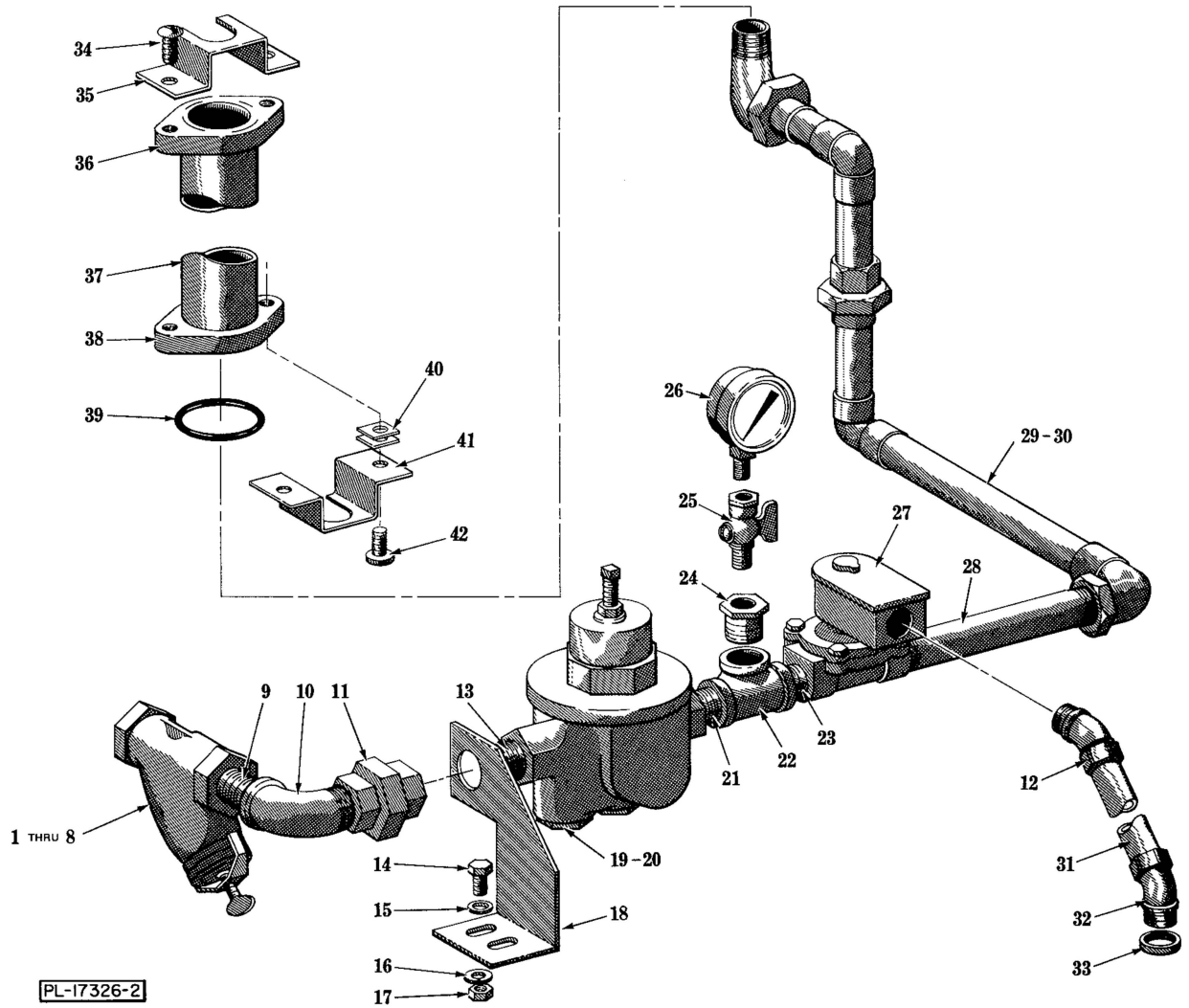


PANELS

PANELS
(L. TO R. OPERATION)

ILLUS. PL-17597	PART NO.	NAME OF PART	AMT.
1	E-123159-11	Panel - Rear (Long)	1
2	D-276004-4	Panel - Trim (Rear)	1
3	D-276004-4	Panel - Trim (Front)	1
4	SC-53-4	Mach. Screw - #10-24 x 5/16" Truss Hd	7
5	M-75895	Speed Nut - #10-24	7
6	C-122835-2	Bracket - Panel Support (Front) (Use W/Elec. Booster)	2
7	NS-11-18	Mach. Nut - #10-24 Hex	4
8	WL-6-16	Lock Washer - 1/4" Light	4
9	WS-19-6	Washer	8
10	M-81921	Mach. Screw - #10-24 x 1/2" Trim. Hex Hd	4
11	E-123205-7	Panel - Front (Use W/Elec. Booster & W/O Circuit Breakers)	1
12	E-123205-8	Panel - Front (Use W/Elec. Booster & Circuit Breakers)	1
13	E-123159-15	Panel - Front (Use W/O Circuit Breakers)	1
14	E-123159-16	Panel - Front (Use W/Circuit Breakers)	1
15	E-123159-13	Panel - Front (Center)	1
16	C-122835-1	Bracket - Panel Support (Front)	AR
17	NS-11-18	Mach. Nut - #10-24 Hex	AR
18	WL-6-16	Lock Washer - 1/4" Light	AR
19	WS-19-6	Washer	AR
20	M-81921	Mach. Screw - #10-24 x 1/2" Trim. Hex Hd	AR
21	E-123159-4	Panel - Front (End)	1
22	NS-11-18	Mach. Nut - #10-24 Hex	14
23	WL-6-16	Lock Washer - 1/4" Light	14
24	C-123100	Bracket - Panel Support (Rear)	7
25	WS-19-6	Washer	28
26	SC-21-25	Mach. Screw - #10-24 x 3/4" Rd. Hd	14
27	E-123160-4	Panel - Rear (End)	1
28	E-123160-15	Panel - Rear (Center)	1
29	D-276002-8	Panel - Trim (Front) (Use W/O Circuit Breakers)	1
30	D-276002-9	Panel - Trim (Front) (Use W/Circuit Breakers)	1
31	SC-53-4	Mach. Screw - #10-24 x 5/16" Truss Hd	6
32	M-75895	Speed Nut - #10-24	6
33	D-276003-7	Panel - Trim (Rear)	1

114 DISCHARGE REPLACEMENT PARTS

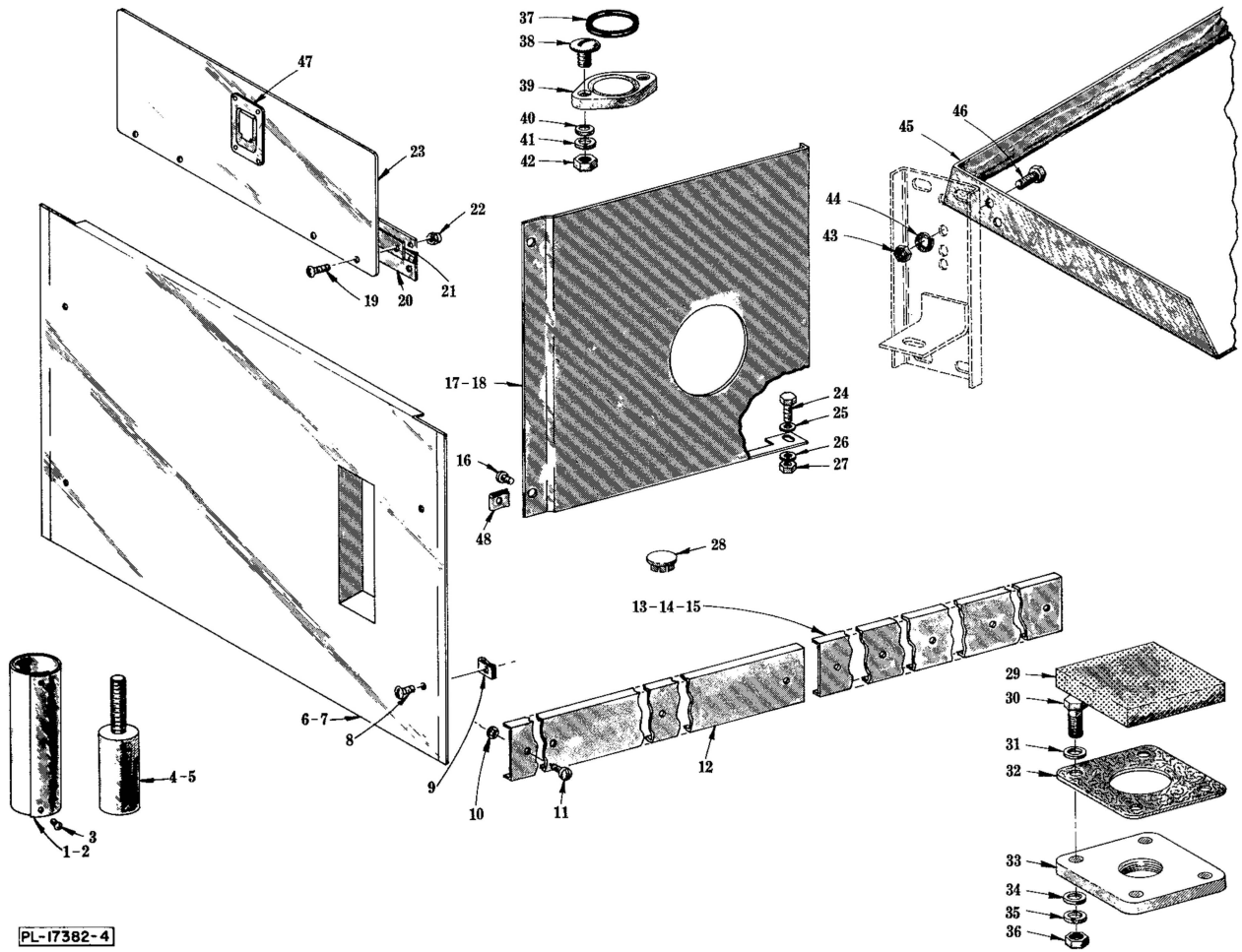


FINAL RINSE SUPPLY PIPING

FINAL RINSE SUPPLY PIPING

ILLUS. PL-17326-2	PART NO.	NAME OF PART	AMT.
1	M-82228	Line Strainer (3/4") (C.I.) (Incls. items #3, 4, 6, 7 & 8)	1
2	A-102516	Line Strainer (3/4") (Brass) (Incls. items #3, 5, 6, 7 & 8)	1
3	M-82231	Screen (3/4" Line Strainer)	1
4	M-82234	Plate - Seal (3/4" Line Strainer) (Use with item #1)	1
5	A-102517	Plate Seal (3/4" Line Strainer) (Use with item #2)	1
6	M-82236	Clamp (3/4" Line Strainer)	1
7	M-82238	Thumb Screw	1
8	D-67500-59	"O" Ring (3/4" Line Strainer)	1
9	FP-41-54	Nipple - 3/4" x 2" Lg. (T.B.E.)	1
10	FP-15-24	Elbow - 3/4" x 90° Street	1
11	FP-22-18	Union - 3/4"	1
12	FE-7-2	Connector - 45° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
13	FP-41-50	Nipple - 3/4" x 1-3/8" Lg. (T.B.E.)	1
14	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	2
15	WS-17-8	Washer	2
16	WL-6-22	Lock Washer - 5/16" Light	2
17	NS-15-11	Full Nut - 5/16"-18 Hex Fin	2
18	C-121965	Bracket - Hot Water Pipe	1
19	C-103534	Valve - Pressure Regulating (C.I.)	1
20	C-102513	Valve - Pressure Regulating (Brass)	1
21	FP-41-50	Nipple - 3/4" x 1-3/8" Lg. (T.B.E.)	1
22	FP-19-28	Tee - 3/4"	1
23	FP-41-50	Nipple - 3/4" x 1-3/8" Lg. (T.B.E.)	1
24	FP-27-15	Bushing - 3/4" to 1/4" Hex Reducing	1
25	P-86218	Pet Cock - 1/4"	1
26	C-277915	Gauge - Water Pressure	1
27	M-89445-5	Valve - 3/4" Solenoid (110-120 V.) (Incls. Coil)	1
28	FP-41-92	Nipple - 3/4" x 5-5/8" Lg. (T.B.E.)	1
29	D-276920-5	Hot Water Pipe Assy. (R-L)	1
30	D-276920-6	Hot Water Pipe Assy. (L-R)	1
31	P-68190-13	Conduit - 3/8" x 8" Waterproof	1
32	FE-7-2	Connector - 45° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
33	FE-8-10	1/2" Gasket Assy	1
34	SC-53-17	Mach. Screw - 5/16"-18 x 3/4" Truss Hd	2
35	R-81713	Tube - Support	1
36	B-123363	Flange - Upper	1
37	C-123365-2	Tube - Protective	1
38	C-123364	Flange - Lower	1
39	D-67500-18	"O" Ring	1
40	A-121204	Shim	AR
41	R-81713	Tube - Support	1
42	SC-53-17	Mach. Screw - 5/16"-18 x 3/4" Truss Hd	2
	C-112062-1	Coil - 3/4" Solenoid Valve (Use with item #27)	1

114 DISCHARGE REPLACEMENT PARTS

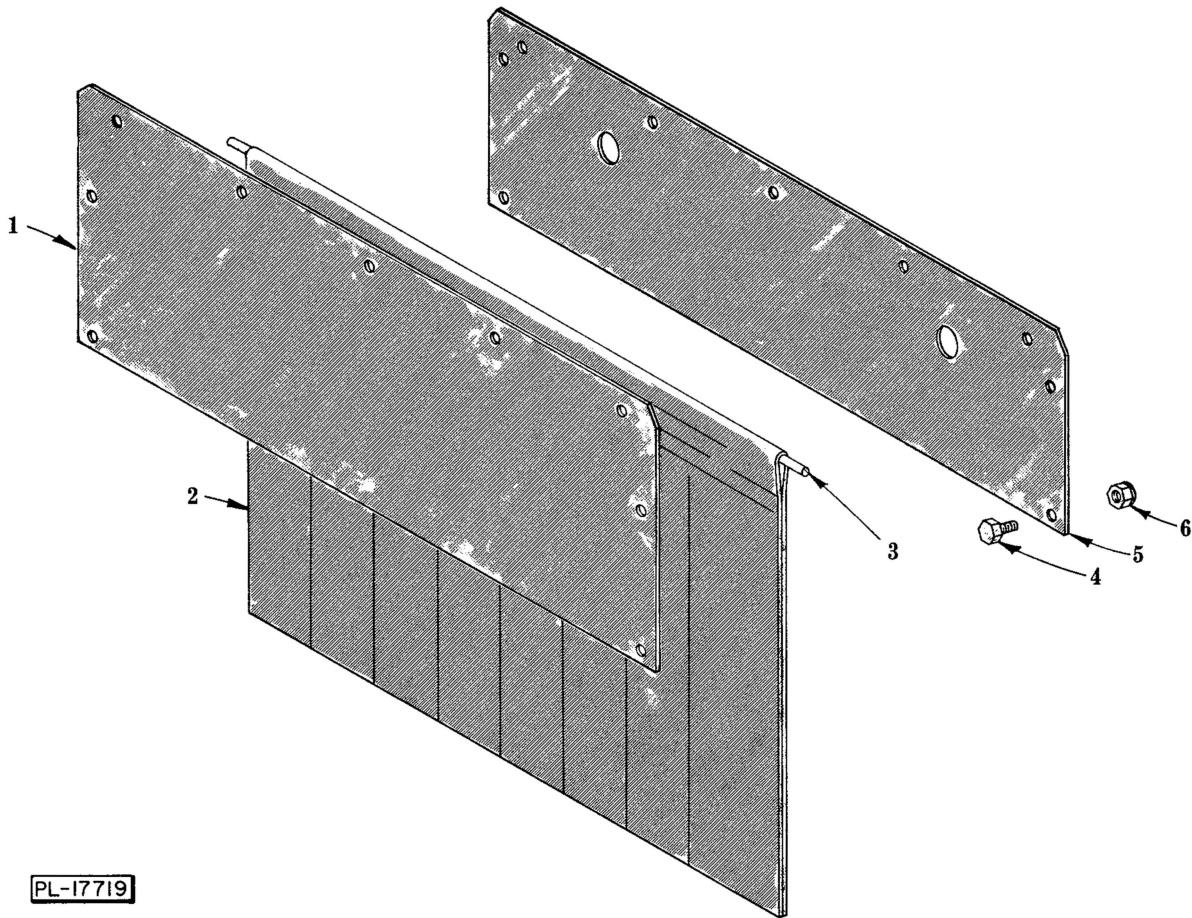


PL-17382-4

MISCELLANEOUS

MISCELLANEOUS

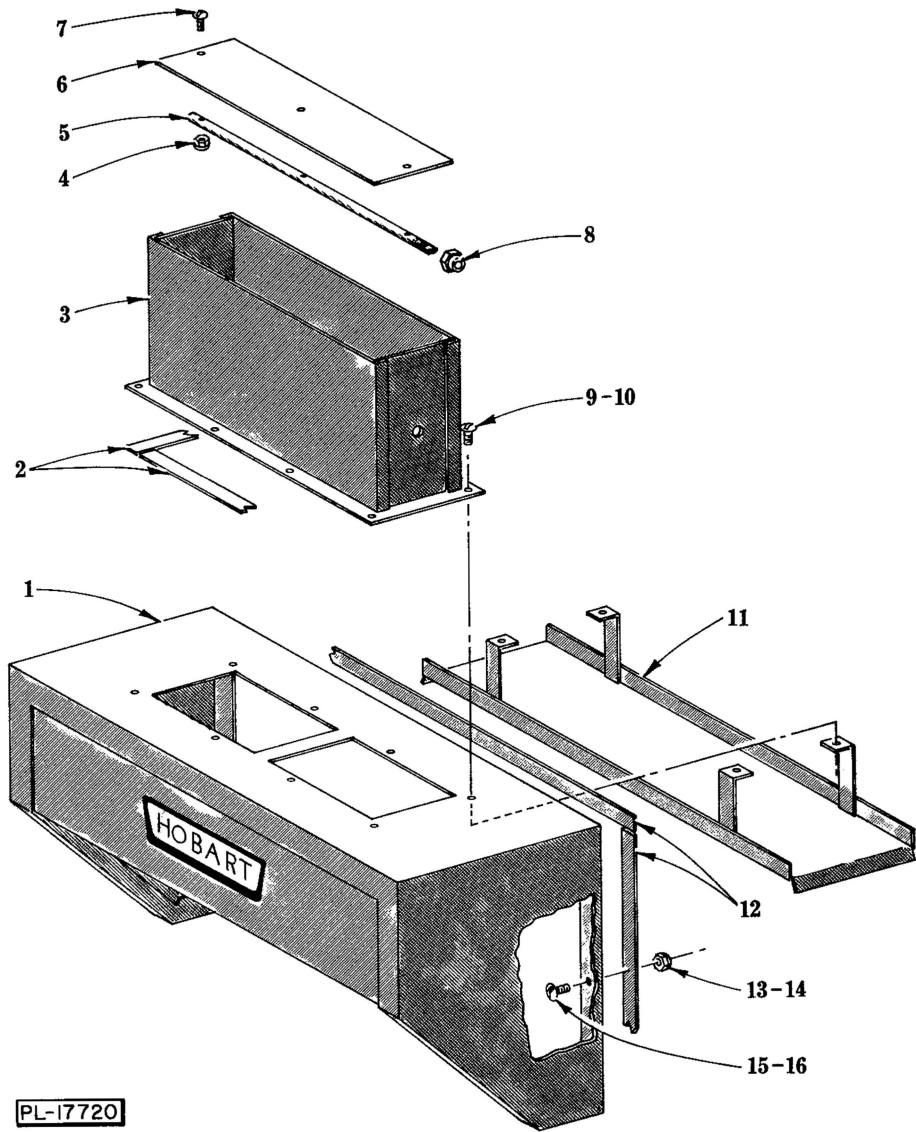
ILLUS. PL-17382-4	PART NO.	NAME OF PART	AMT.
1	C-120702	Trim- Short Leg (Front)	AR
2	R-81848	Trim - Leg (Rear)	AR
3	SD-7-15	Self-Tapping Screw - #6 x 3/16" Phil. Bind Hd., Type B	AR
4	C-108821-1	Foot - Adjustable (STL)	6
5	C-108821-2	Foot - Adjustable (SST)	6
6	E-119747-8	End Panel Assy. (R. to L.)	1
7	E-121178-8	End Panel Assy. (L. to R.) (Not Shown)	1
8	SC-53-5	Mach. Screw - #10-24 x 3/8" Truss Hd	4
9	M-74348	Speed Nut - #10-24	4
10	B-112016	Retainer - Bolt	9
11	B-112129	Screw - Captive	9
12	D-118733	Cover - Channel	1
13	D-118698-1	Cover - Channel (Use W/O Elec. Booster Circuit Breakers)	1
14	D-287316-2	Channel Cover Assy. (Use W/Elec. Booster Circuit Breakers, R. to L.)	1
15	D-287314-2	Channel Cover Assy. (Use W/Elec. Booster Circuit Breakers, L. to R.)	1
16	SC-53-5	Mach. Screw - #10-24 x 3/8" Truss Hd	2
17	D-122058-1	Guard - Conveyor Sprocket (R. to L.)	1
18	D-122058-2	Guard - Conveyor Sprocket (L. to R.) (Not Shown)	1
19	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	8
20	M-67177	Hinge	2
21	M-62788	Spacer - Hinge	2
22	NS-31-15	Stop Nut - #10-24 "Elastic"	8
23	C-102674	Door & Latch Assy. (Incls. item #47)	1
24	SC-41-12	Cap Screw - 5/16"-18 x 7/8" Hex Hd	1
25	WS-17-8	Washer	1
26	WL-6-22	Lock Washer - 5/16" Light	1
27	NS-15-11	Full Nut - 5/16"-18 Hex Fin	1
28	FE-21-12	Plug - 1/2" Conduit	AR
29	B-157957	Strainer Cover Assy	1
30	SC-41-31	Cap Screw - 3/8"-16 x 1-1/4" Hex Hd	4
31	WS-6-44	Washer	4
32	P-9934-1	Gasket - Pump Outlet	1
33	P-63240	Flange - Drain	1
34	WS-6-44	Washer	4
35	WL-6-27	Lock Washer - 3/8" Light	4
36	NS-15-13	Full Nut - 3/8"-16 Hex Fin	4
37	D-67500-20	"O" Ring	1
38	SC-53-20	Mach. Screw - 5/16"-18 x 1" Truss Hd	2
39	P-82429	Flange	1
40	WS-17-21	Washer	2
41	WL-6-22	Lock Washer - 5/16" Light	2
42	NS-15-11	Full Nut - 5/16"-18 Hex Fin	2
43	NS-15-11	Full Nut - 5/16"-18 Hex Fin	4
44	WL-6-22	Lock Washer - 5/16" Light	4
45	D-276928	Pan - Drain Back	1
46	SC-41-10	Cap Screw - 5/16"-18 x 5/8" Hex Hd	4
47	B-102672	Latch - Recess Paddle	1
48	M-74398	Speed Nut - #10-24	2



PL-17719

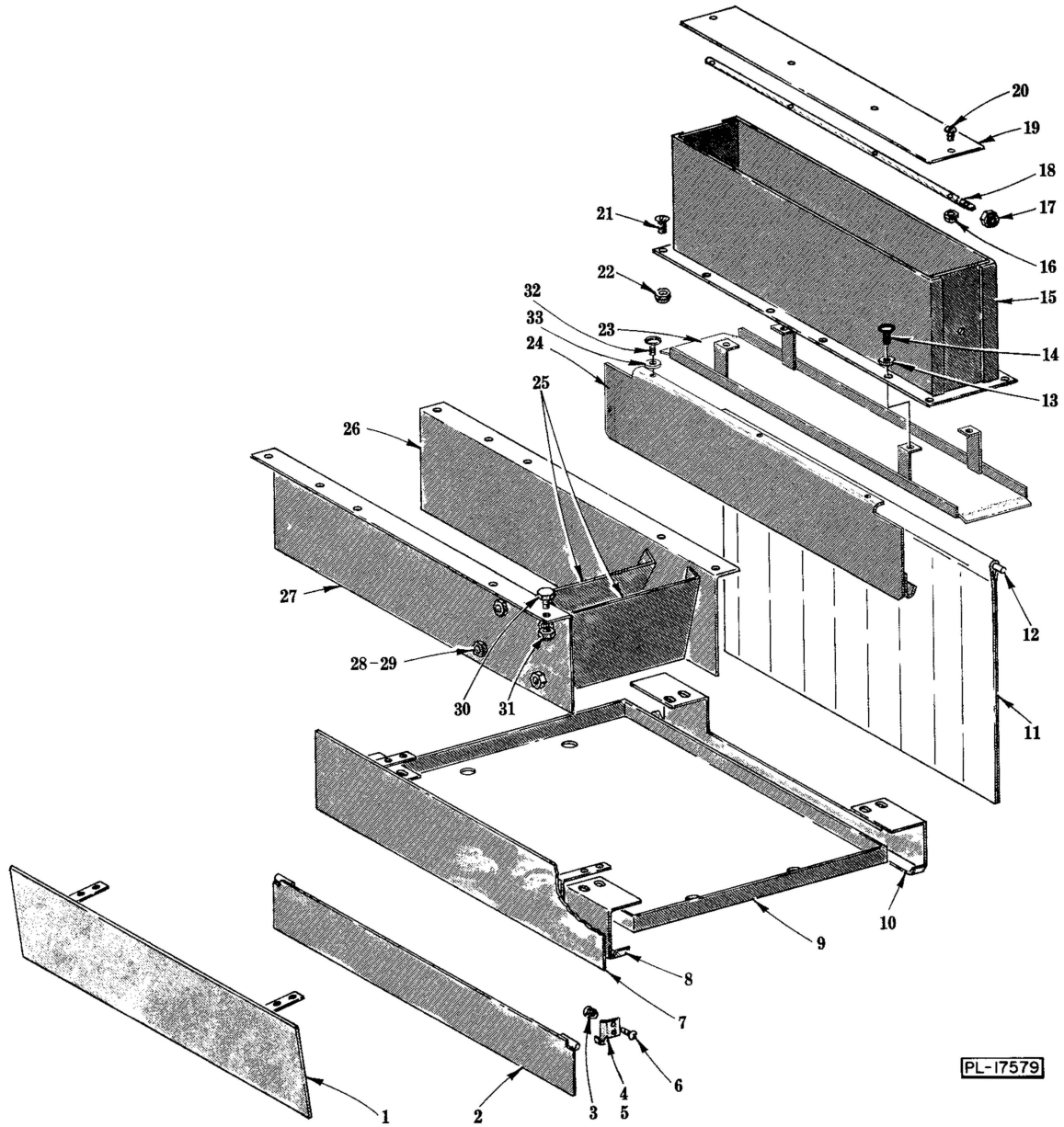
**CURTAIN AND BAFFLES
(WITHOUT BLOWER DRYER)**

ILLUS. PL-17719	PART NO.	NAME OF PART	AMT.
1	D-276693-1	End Plate & Curtain Hook Assy	1
2	E-120201-2	Curtain - Splash (15-E-3)	1
3	B-120266-3	Rod - Splash Curtain	1
4	SC-41-5	Cap Screw - 1/4"-20 x 5/8" Hex Hds	9
5	D-118309	Baffle - End Plate (Inside)	1
6	NS-31-19	Stop Nut - 1/4"-20 "Elastic"	9
	D-120152-27	Curtain Assy. (15-E-3) (Incls. items #2 & 3)	1



**VENT HOOD UNIT
(WITHOUT BLOWER DRYER)**

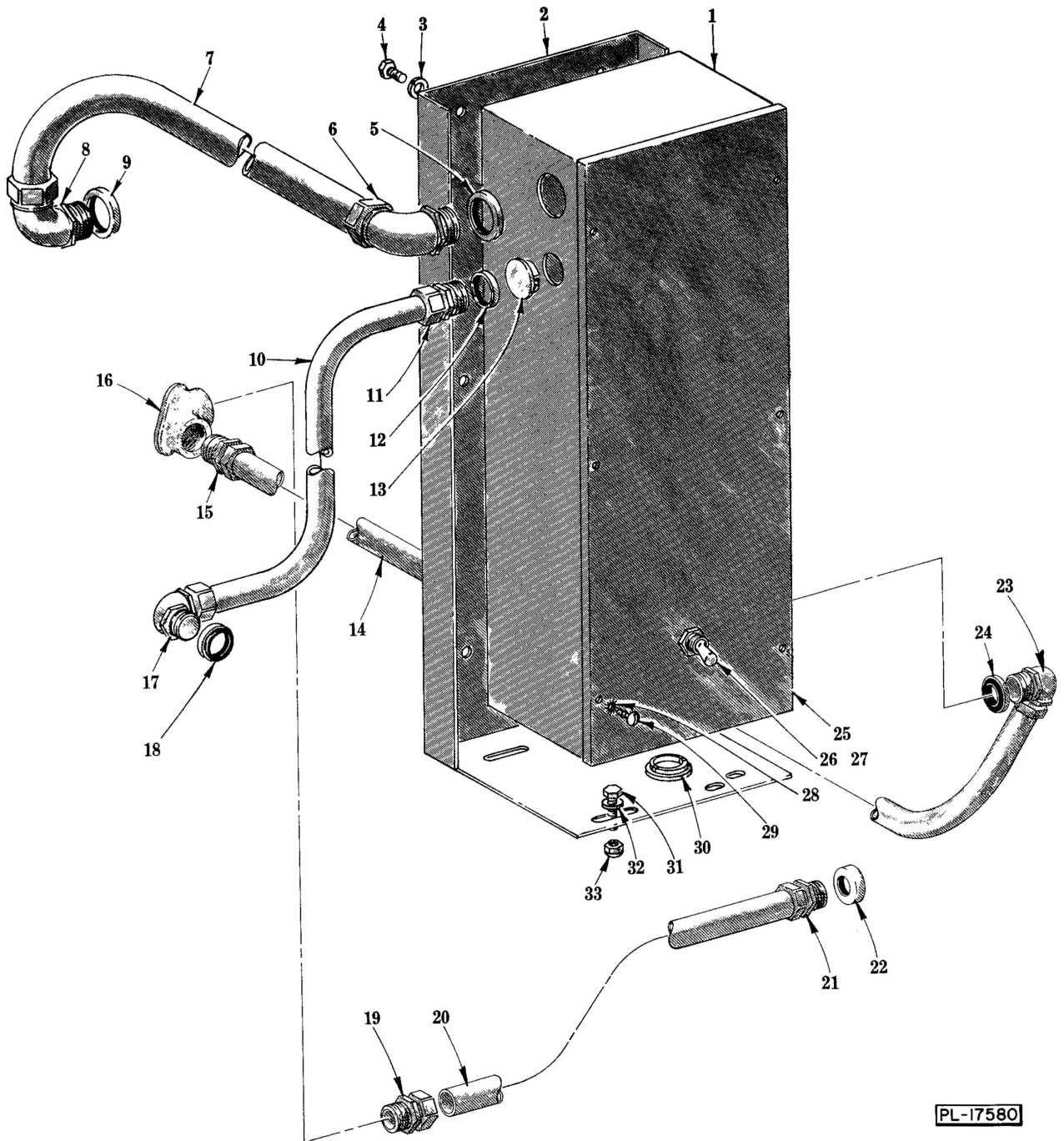
ILLUS. PL-17720	PART NO.	NAME OF PART	AMT.
1	C-158694	Vent Hood Assy	1
2	506150	Tape - Foam	AR
3	R-75621	Vent Stack Assy	1
4	NS-31-50	Stop Nut - #6-32 "Elastic"	3
5	P-64919	Shaft - Damper	1
6	P-75623	Damper - Vent Stack	1
7	SC-21-11	Mach. Screw - #6-32 x 3/4" Rd. Hd	3
8	NS-36-12	Stop Nut - 3/8"-24 "Elastic"	1
9	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	8
10	NS-31-15	Stop Nut - #10-24 "Elastic"	4
11	D-276702	Drip Shield Assy	1
12	526408	Tape - Foam	AR
13	NS-31-29	Stop Nut - 5/16"-18 "Elastic"	4
14	NS-31-19	Stop Nut - 1/4"-20 "Elastic"	7
15	SC-53-16	Mach. Screw - 5/16"-18 x 5/8" Truss Hd	4
16	SC-41-5	Cap Screw - 1/4"-20 x 5/8" Hex Hd	7



BLOWER BAFFLES AND VENT

BLOWER BAFFLES AND VENT

ILLUS. PL-17579	PART NO.	NAME OF PART	AMT.
1	C-276039-1	Air Baffle Assy	1
2	C-120922	Tank Air Baffle & Pin Assy	1
3	NS-31-15	Stop Nut - #10-24 "Elastic"	4
4	P-84922-2	Hook - Baffle (Front, R. to L.; Rear, L. to R.)	1
5	P-84922-1	Hook - Baffle (Rear, R. to L.; Front, L. to R.) (Not Shown)	1
6	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	4
7	C-276039-2	Air Baffle Assy	1
8	D-118672	Support - Deflector Pan (Discharge End)	1
9	D-123047	Pan - Deflector	1
10	D-123048	Support - Deflector Pan (Entrance End)	1
11	E-120201-2	Curtain - Splash (15-E-3)	1
12	B-120266-3	Rod - Splash Curtain	1
13	WL-6-6	Lock Washer - #10 Light	4
14	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	4
15	C-157371	Vent Stack Assy	1
16	NS-31-50	Stop Nut - #6-32 "Elastic"	4
17	NS-36-12	Stop Nut - 3/8"-24 "Elastic"	1
18	B-157374	Shaft - Damper	1
19	B-157373	Damper - Vent Stack	1
20	SC-21-11	Mach. Screw - #6-32 x 3/4" Rd. Hd	4
21	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	8
22	NS-31-15	Stop Nut - #10-24 "Elastic"	8
23	D-276702	Drip Shield Assy	1
24	E-286834-1	Baffle Assy	1
25	C-119499	Baffle - Air	2
26	D-119980-2	Support - Deflector	1
27	D-119980-1	Support - Deflector	1
28	SC-53-5	Mach. Screw - #10-24 x 3/8" Truss Hd	8
29	NS-31-15	Stop Nut - #10-24 "Elastic"	8
30	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	3
31	NS-31-29	Stop Nut - 5/16"-18 "Elastic"	3
32	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	3
33	WL-6-6	Lock Washer - #10 Light	3
	D-120152-27	Curtain Assy. (15-E-3) (Incls. items #11 & 12)	1



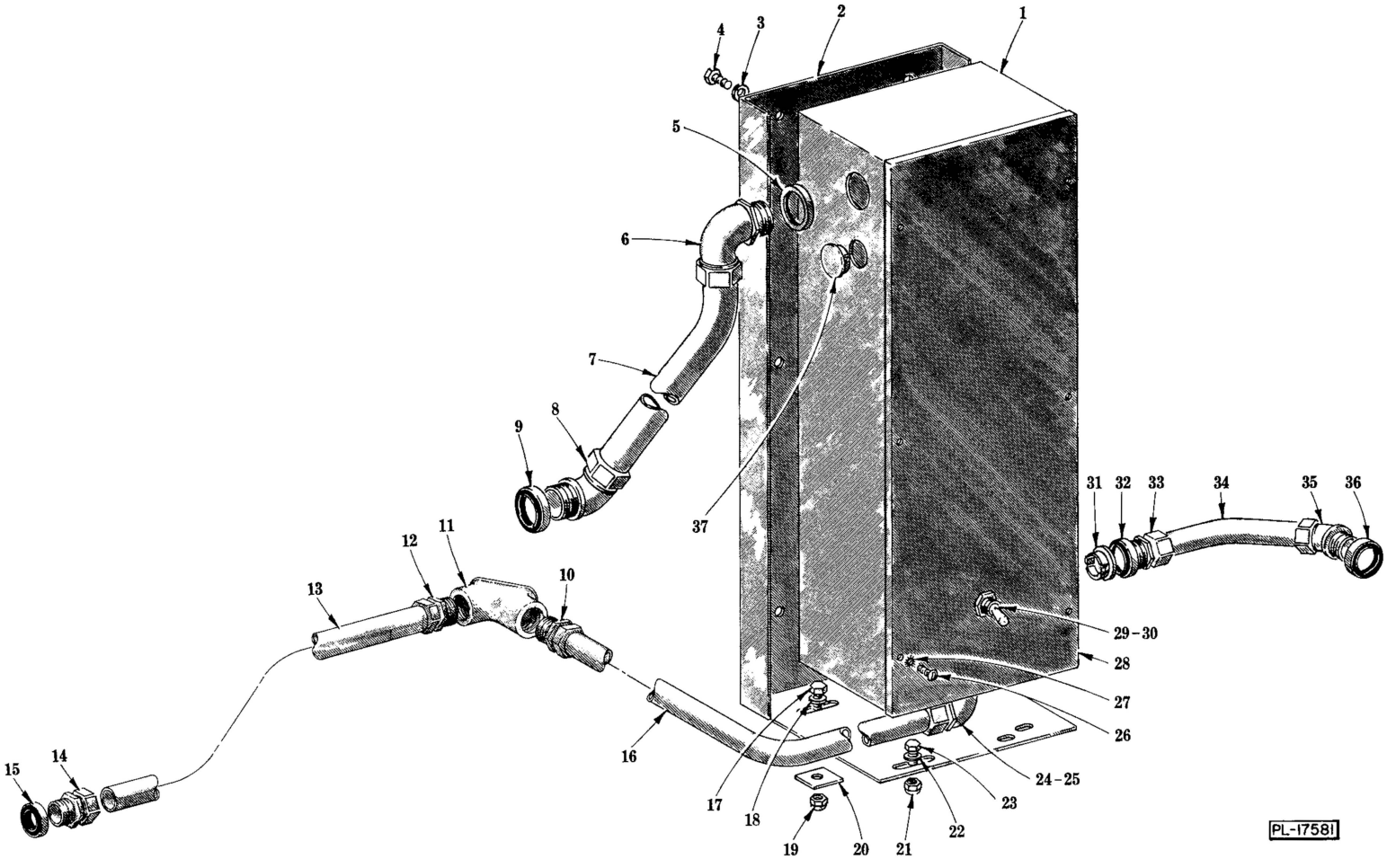
PL-17580

DRYER CONTROL BOX AND CONDUIT

**DRYER CONTROL BOX AND CONDUIT
(R. TO L. OPERATION)**

ILLUS. PL-17580	PART NO.	NAME OF PART	AMT.
1	C-123073	Dryer Control Box Assy	1
2	D-121205	Bracket - Dryer Control Box	1
3	WL-6-16	Lock Washer - 1/4" Light	6
4	SC-41-50	Cap Screw - 1/4"-20 x 1/2" Hex Hd	6
5	FE-8-11	3/4" Gasket Assy	1
6	FE-8-25	Connector - 90° "Sealtite" (3/4" Male Thd. x 3/4" Flex. Cnd.)	1
7	P-77657-26	Conduit - 3/4" x 27" (Waterproof)	1
8	FE-8-25	Connector - 90° "Sealtite" (3/4" Male Thd. x 3/4" Flex. Cnd.)	1
9	FE-8-11	3/4" Gasket Assy	1
*10	C-123153	Conduit - 1/2" Thinwall	1
*11	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall)	1
*12	FE-8-10	1/2" Gasket Assy	1
13	FE-21-12	Plug - 1/2" (7/8" Dia. Hole) (Steam Dryer ONLY)	1
14	C-276839	Conduit - Blower/Dryer	1
15	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall)	1
16	FE-7-31	Ell - 90° x 1/2" Pulling	1
*17	FE-6-37	Ell - 90° Short (1/2" Male Thd. x 1/2" Thinwall)	1
*18	FE-8-10	1/2" Gasket Assy	1
19	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall)	1
20	C-276838	Conduit - 1/2" Thinwall (Pulling Ell to Wiring Channel)	1
21	M-83294	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall)	1
22	FE-8-10	1/2" Gasket Assy	1
23	FE-6-37	Connector - 90° (1/2" Male Thd. x 1/2" Thinwall)	1
24	FE-8-10	1/2" Gasket Assy	1
25	D-123072	Cover - Control Box	1
26	WL-8-32	Lock Washer - 1/2" Int. Shakeproof	1
27	B-87711-146-1	Switch - Toggle	1
28	WL-14-7	Lock Washer - #10 Ext. Shakeproof	1
29	SD-19-13	Self-Tapping Screw - #10 x 3/8" Rd. Hd., Type B	6
30	FE-21-12	Plug - 1/2" (7/8" Dia. Hole)	1
31	SC-41-12	Cap Screw - 5/16"-18 x 7/8" Hex Hd	4
32	WS-17-8	Washer	4
33	NS-32-35	Stop Nut - 5/16"-18 "Flexloc"	4

*Elec. Dryer.

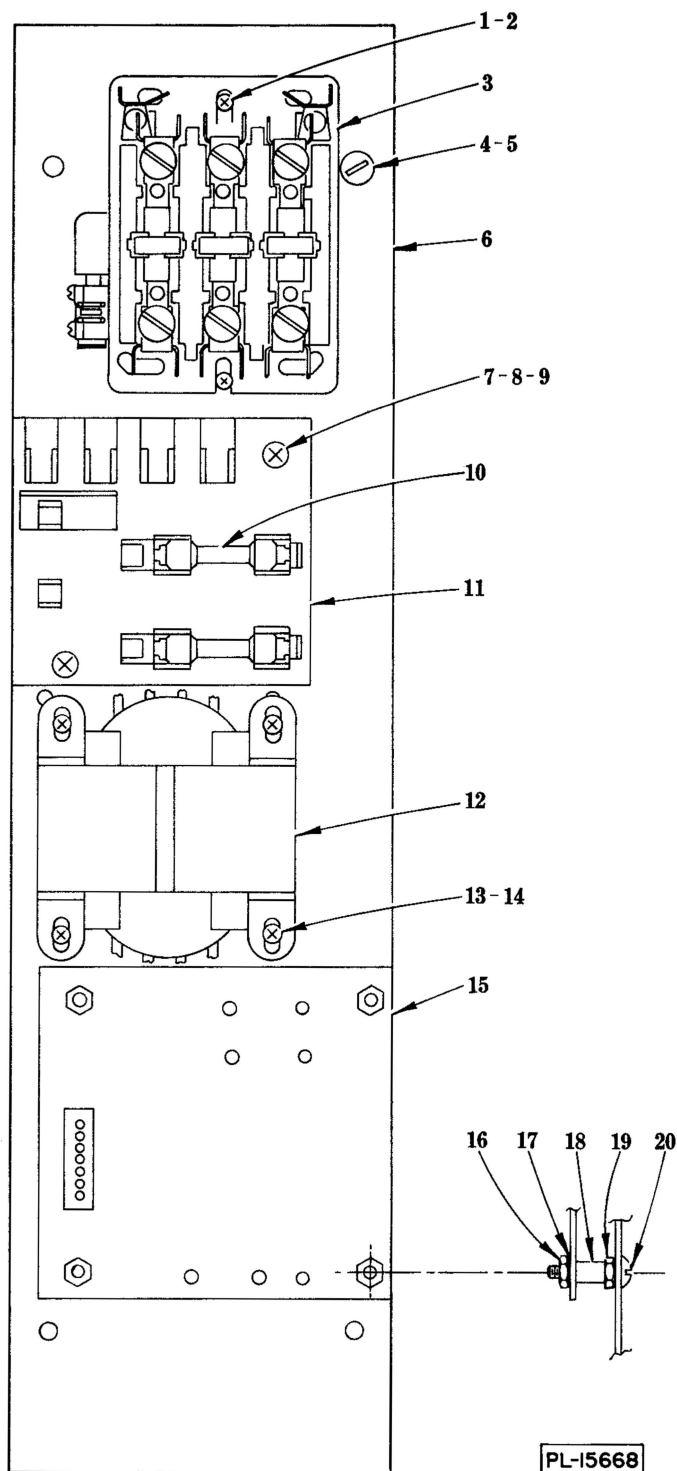


DRYER CONTROL BOX AND CONDUIT

**DRYER CONTROL BOX AND CONDUIT
(L. TO R. OPERATION)**

ILLUS. PL-17581	PART NO.	NAME OF PART	AMT.
1	C-123073	Dryer Control Box Assy	1
2	D-121205	Bracket - Dryer Control Box	1
3	WL-6-16	Lock Washer - 1/4" Light	6
4	SC-41-50	Cap Screw - 1/4"-20 x 1/2" Hex Hd	6
5	FE-8-11	3/4" Gasket Assy	1
6	FE-8-25	Connector - 90° "Sealtite" (3/4" Male Thd. x 3/4" Flex. Cnd.)	1
7	P-77657-36	Conduit - 3/4" x 6" (Waterproof)	1
8	FE-8-24	Connector - 45° "Sealtite" (3/4" Male Thd. x 3/4" Flex. Cnd.)	1
9	FE-8-11	3/4" Gasket Assy	1
10	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall)	1
11	FE-7-31	Ell - 90° x 1/2" Pulling	1
12	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall)	1
13	C-276838	Conduit - Blower/Dryer	1
14	M-83294	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall)	1
15	FE-8-10	1/2" Gasket Assy	1
16	C-89740-75	Conduit - Blower/Dryer	1
17	SC-41-12	Cap Screw - 5/16"-18 x 7/8" Hex Hd	2
18	WS-17-8	Washer	2
19	NS-32-35	Stop Nut - 5/16"-18s"Flexloc"	2
20	A-121204	Shim - Control Box	2
21	NS-32-35	Stop Nut - 5/16"-18 "Flexloc"	2
22	WS-17-8	Washer	2
23	SC-41-12	Cap Screw - 5/16"-18 x 7/8" Hex Hd	2
24	FE-6-37	Ell - 90° Short (1/2" Male Thd. x 1/2" Thinwall)	1
25	FE-8-10	1/2" Gasket Assy	1
26	SD-19-13	Self-Tapping Screw - #10 x 3/8" Rd. Hd., Type B	6
27	WL-14-7	Lock Washer - #10 Ext. Shakeproof	1
28	D-123072	Cover - Control Box	1
29	B-87711-146-1	Switch - Toggle	1
30	WL-8-32	Lock Washer - 1/2" Int. Shakeproof	1
31	FE-21-12	Plug - 1/2" (7/8" Dia. Hole) (Steam Dryer ONLY)	1
*32	FE-8-10	1/2" Gasket Assy	1
*33	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall)	1
*34	C-89740-72	Conduit - 1/2" Thinwall (Control Box to Wiring Channel)	1
*35	FE-8-45	Connector - 45° (1/2" Male Thd. x 1/2" Thinwall)	1
*36	FE-8-10	1/2" Gasket Assy	1
37	FE-21-12	Plug - 1/2" (7/8" Dia. Hole)	1

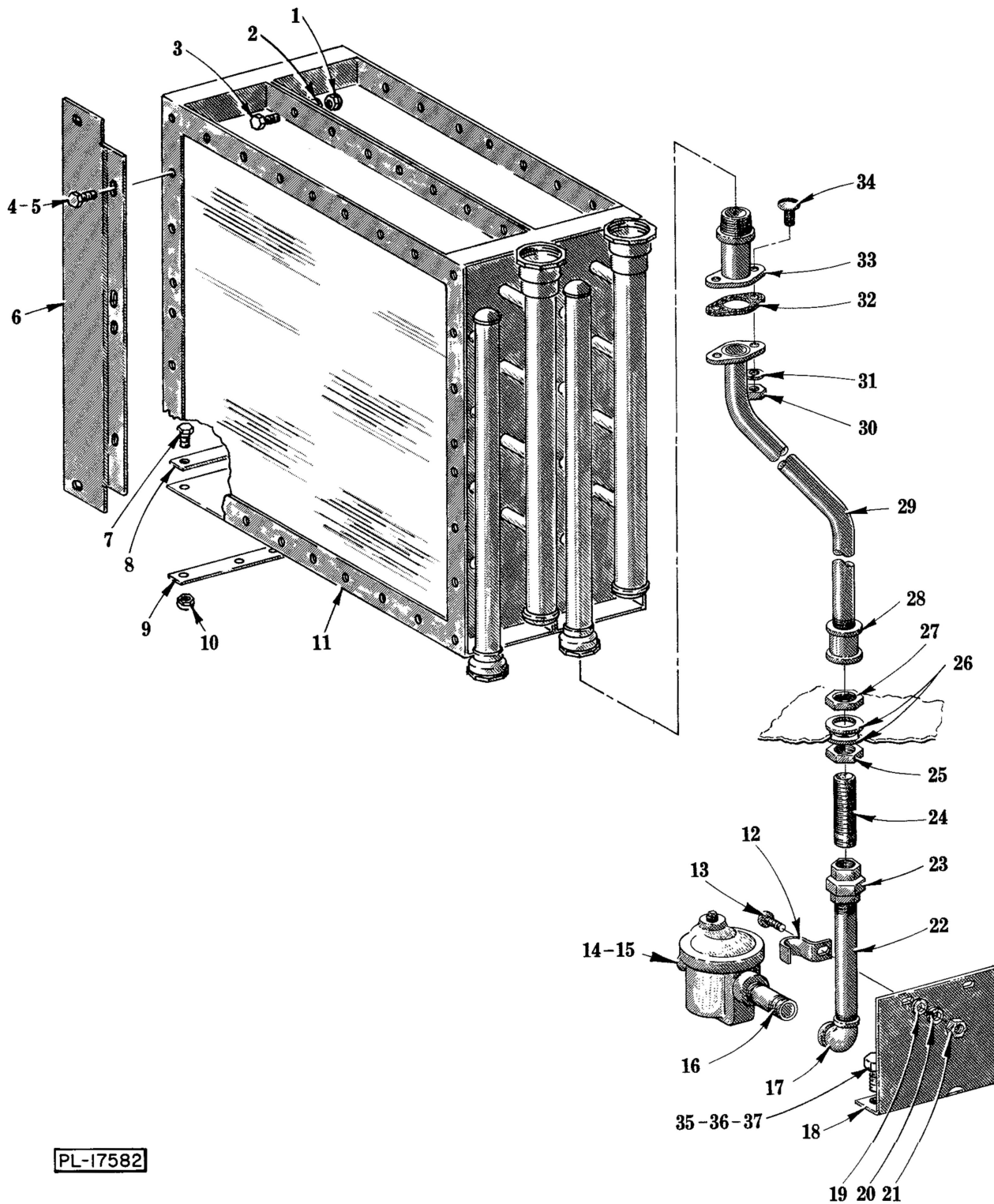
*Elec. Dryer.



**CONTROL PANELS
(BLOWER DRYER)**

**CONTROL PANEL
(BLOWER DRYER)**

ILLUS. PL-15668	PART NO.	NAME OF PART	AMT.
1	SD-8-25	Self-Tapping Screw - #10 x 3/8" Phil. Bind Hd., Type B	2
2	WL-14-7	Lock Washer - #10 Ext. Shakeproof	2
3	B-121926-2	Contactator - Magnetic (3 Ph.)	1
4	SC-21-22	Mach. Screw - #10-24 x 3/8" Rd. Hd	4
5	WL-6-7	Lock Washer - #10 Medium	4
6	D-121226	Panel - Control	1
7	SD-9-39	Self-Tapping Screw - #8-32 x 3/8" Phil. Pan Hd., Type F	2
8	WL-14-5	Lock Washer - #8 Ext. Shakeproof	2
9	WS-23-44	Washer	2
10	FE-19-48	Fuse - Fiber Tube (.8 Amp. BBS-8)	2
11	C-114707	Terminals & Mounting Board Assy	1
12	C-111983-2	Power Input Board Assy. (3 Ph.)	1
13	SD-8-25	Self-Tapping Screw - #10 x 3/8" Phil. Bind Hd., Type B	4
14	WL-14-7	Lock Washer - #10 Ext. Shakeproof	4
15	E-278328	Motor Proector Board Assy	1
16	NS-9-8	Mach. Nut - #6-32 Hex	4
17	WL-6-42	Lock Washer - #6 Medium	4
18	B-119994	Spacer - Motor Protector Board	4
19	NS-9-8	Mach. Nut - #6-32 Hex	4
20	SD-29-11	Self-Tapping Screw - #6-32 x 1" Phil. Pan Hd., Type F	4

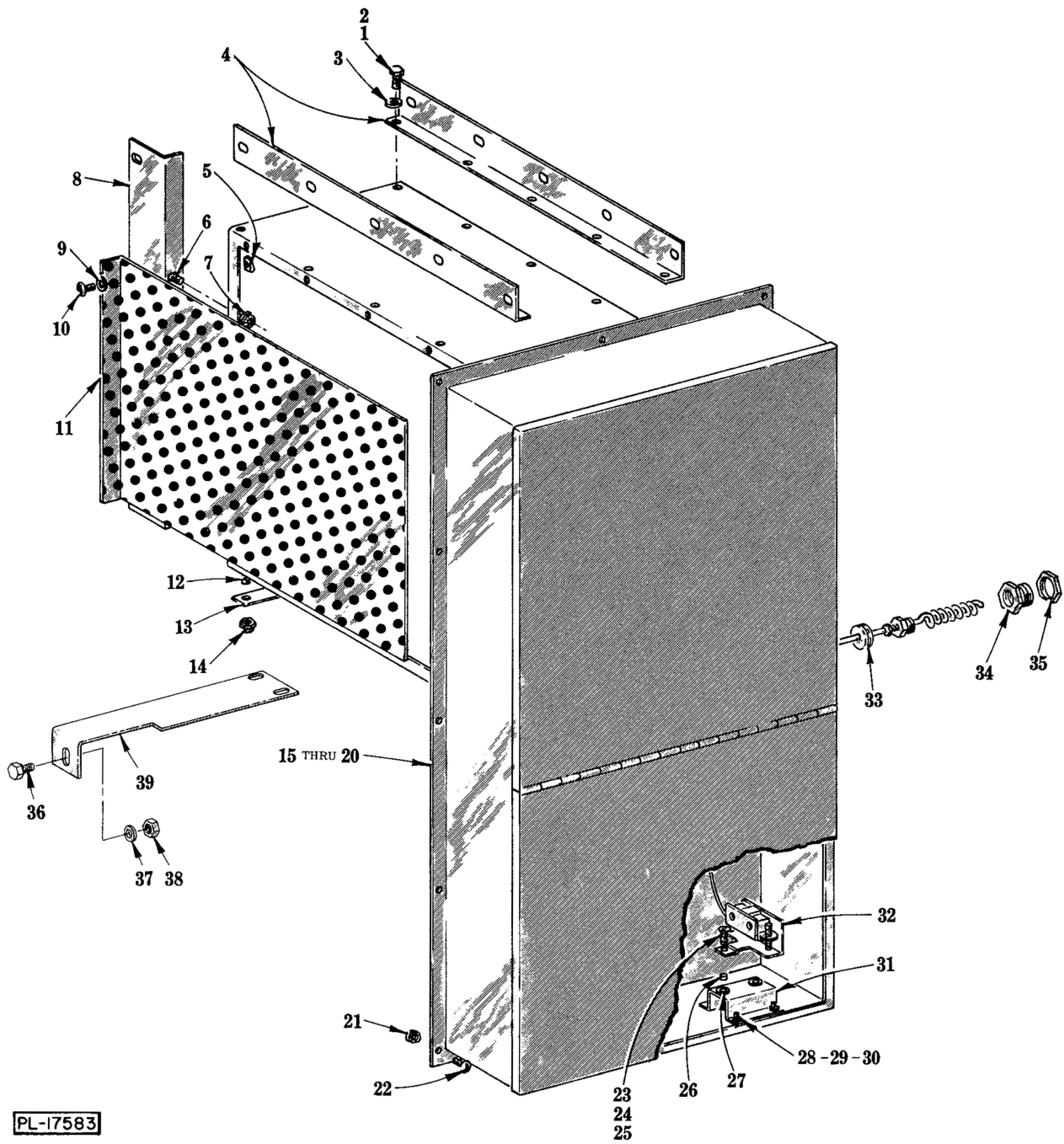


PL-17582

STEAM HEATER
(BLOWER DRYER)

**STEAM HEATER
(BLOWER DRYER)**

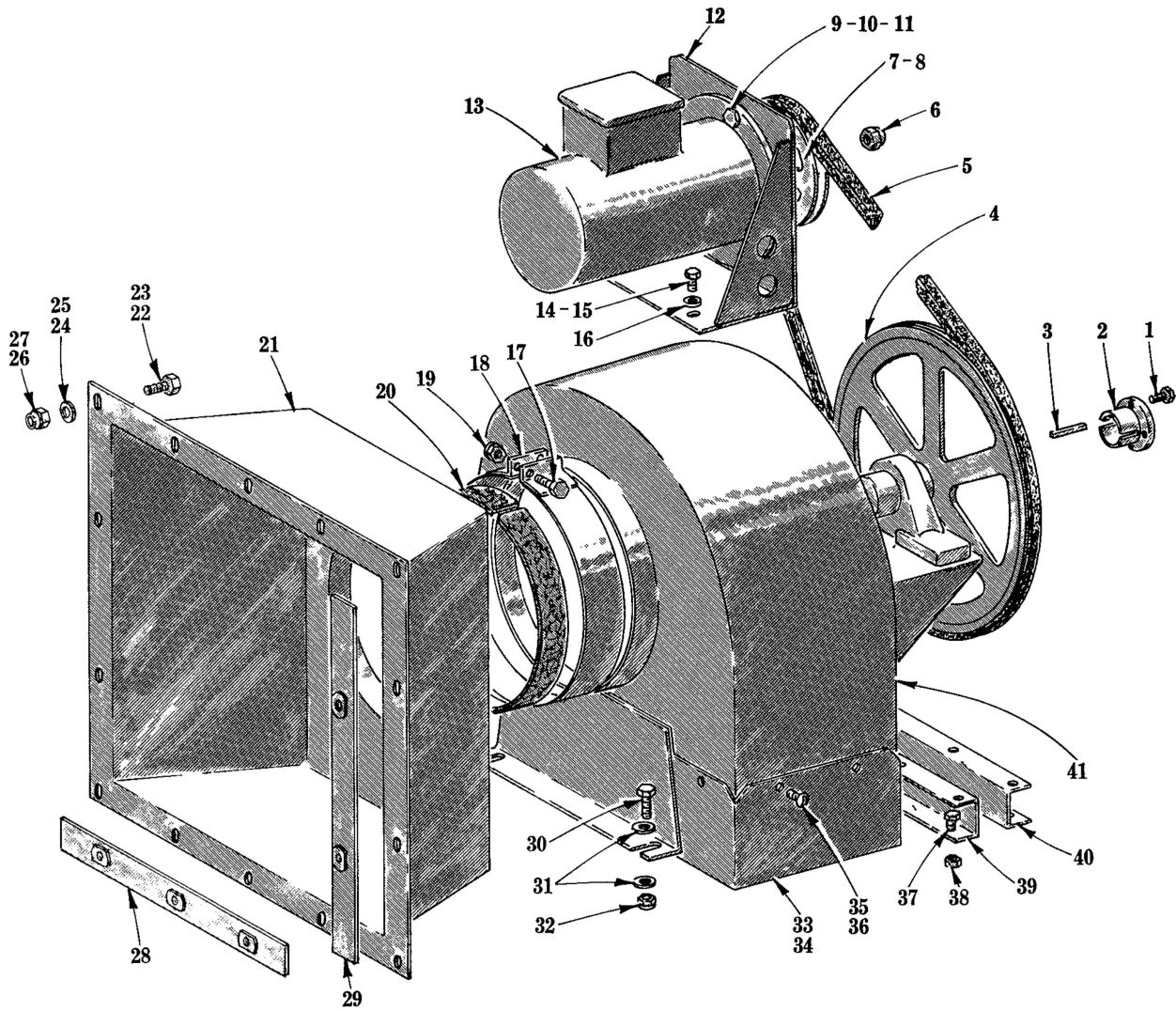
ILLUS. PL-17582	PART NO.	NAME OF PART	AMT.
1	NS-31-19	Stop Nut - 1/4"-20 "Elastic"	15
2	WS-3-43	Washer	15
3	SC-41-5	Cap Screw - 1/4"-20 x 3/4" Hex Hd	15
4	SC-41-5	Cap Screw - 1/4"-20 x 3/4" Hex Hd	4
5	NS-31-19	Stop Nut - 1/4"-20 "Elastic"	4
6	C-119607	Baffle - Steam	1
7	SC-41-12	Cap Screw - 5/16"-18 x 7/8" Hex Hd	8
8	B-123052	Bracket - Coils.	4
9	B-121102	Shim - Coils	1
10	NS-32-35	Stop Nut - 5/16"-18 "Flexloc"	8
11	S-89751	Coil - Steam	2
12	FE-6-48	Clamp - Pipe	2
13	SC-8-10	Mach. Screw - #10-24 x 1/2" Rd. Hd	2
14	C-118316	Trap - Steam (0-20 P.S.I.)	2
15	C-118317	Trap - Steam (21-50 P.S.I.)	2
16	FP-35-98	Nipple - 3/4" x 3-1/4" Lg. (T.B.E.)	2
17	FP-13-22	Elbow - 3/4" x 90°	2
18	D-277624	Bracket - Condensate Pipe	1
19	WS-19-6	Washer	2
20	WL-3-20	Lock Washer - #10 Light	2
21	NS-9-22	Mach. Nut - #10-24 Hex	2
22	FP-77-46	Nipple - 3/4" x 7-3/16" Lg. (T.B.E.)	1
23	FP-22-17	Union - 3/4" (Grd. Seat)	2
24	FP-77-45	Nipple - 3/4" x 4" Lg. (T.B.E., R.T.O.E. 3-1/4" Lg.)	1
25	FP-53-9	Lock Nut - 3/4" Pipe	2
26	WS-13-45	Washer	4
27	FP-53-9	Lock Nut - 3/4" Pipe	2
28	FP-57-15	Coupling - 3/4" Pipe	1
29	D-287521-1	Condensate Pipe Assy	2
30	NS-15-11	Full Nut - 5/16"-18 Hex Fin	4
31	WL-6-22	Lock Washer - 5/16" Light	4
32	B-287523	Gasket - Condensate Pipe	2
33	B-287522-1	Condensate Pipe Assy	2
34	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	4
35	SC-41-10	Cap Screw - 5/16"-18 x 5/8" Hex Hd	2
36	WS-17-8	Washer	2
37	NS-31-29	Stop Nut - 5/16"-18 "Elastic"	2



**ELECTRIC HEATER
(BLOWER DRYER)**

**ELECTRIC HEATER
(BLOWER DRYER)**

ILLUS. PL-17583	PART NO.	NAME OF PART	AMT.
1	SC-41-5	Cap Screw - 1/4"-20 x 5/8" Hex Hd	10
2	NS-31-19	Stop Nut - 1/4"-20 "Elastic"	10
3	WS-3-43	Washer	10
4	D-119500	Baffle - Elec. Dryer	2
5	M-74348	Speed Nut - #10-24	4
6	SC-41-1	Cap Screw - 1/4"-20 x 3/4" Hex Hd	2
7	NS-31-19	Stop Nut - 1/4"-20 "Elastic"	2
8	C-120954	Baffle Dryer Side	1
9	WS-29-10	Washer	4
10	SC-53-5	Mach. Screw - #10-24 x 3/8" Truss Hd	4
11	C-113073	Screen - Air	1
12	SC-41-12	Cap Screw - 5/16"-18 x 7/8" Hex Hd	4
13	B-121102	Shim - Coils	1
14	NS-32-35	Stop Nut - 5/16"-18 "Flexloc"	4
15	E-112829-2	Heater - Air Duct (42 KW) (200 V., 60 Hz., 3 Ph.) (W/Terminal Block)	1
16	E-112829-12	Heater - Air Duct (42 KW) (200 V., 60 Hz., 3 Ph.) (W/Circuit Breaker)	1
17	E-112829-3	Heater - Air Duct (42 KW) (460 V., 60 Hz., 3 Ph.) (W/Terminal Block)	1
18	E-112829-13	Heater - Air Duct (42 KW) (460 V., 60 Hz., 3 Ph.) (W/Circuit Breaker)	1
19	E-112829-5	Heater - Air Duct (42 KW) (230 V., 60 Hz., 3 Ph.) (W/Terminal Block)	1
20	E-112829-15	Heater - Air Duct (42 KW) (230 V., 60 Hz., 3 Ph.) (W/Circuit Breaker)	1
21	NS-31-15	Stop Nut - #10-24 "Elastic"	12
22	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	12
23	SC-12-36	Mach. Screw - #10-24 x 3/4" Fil. Hd	2
24	WL-3-20	Lock Washer - #10 Light	2
25	NS-9-22	Mach. Nut - #10-24 Hex	2
26	V-23450	Spacer - Solenoid	2
27	V-23458	Grommet	2
28	SC-53-35	Mach. Screw - #8-32 x 3/8" Truss Hd	4
29	WL-6-1	Lock Washer - #8 Light	4
30	NS-11-12	Mach. Nut - #8-32 Hex	4
31	C-114200	Support - Thermostat	1
32	C-277244-1	Thermostat	1
33	M-65028	Grommet	1
34	P-79531	Adapter - Tank (Thermostat Bulb)	1
35	FP-30-16	Lock Nut - 1/2" Pipe	1
36	SC-41-5	Cap Screw - 1/4"-20 x 5/8" Hex Hd	2
37	WS-3-43	Washer	2
38	NS-31-19	Stop Nut - 1/4"-20 "Elastic"	2
39	C-287057-2	Bracket - Sealing (R. to L.)	1
40	C-287057-1	Bracket - Sealing (L. to R.)	1

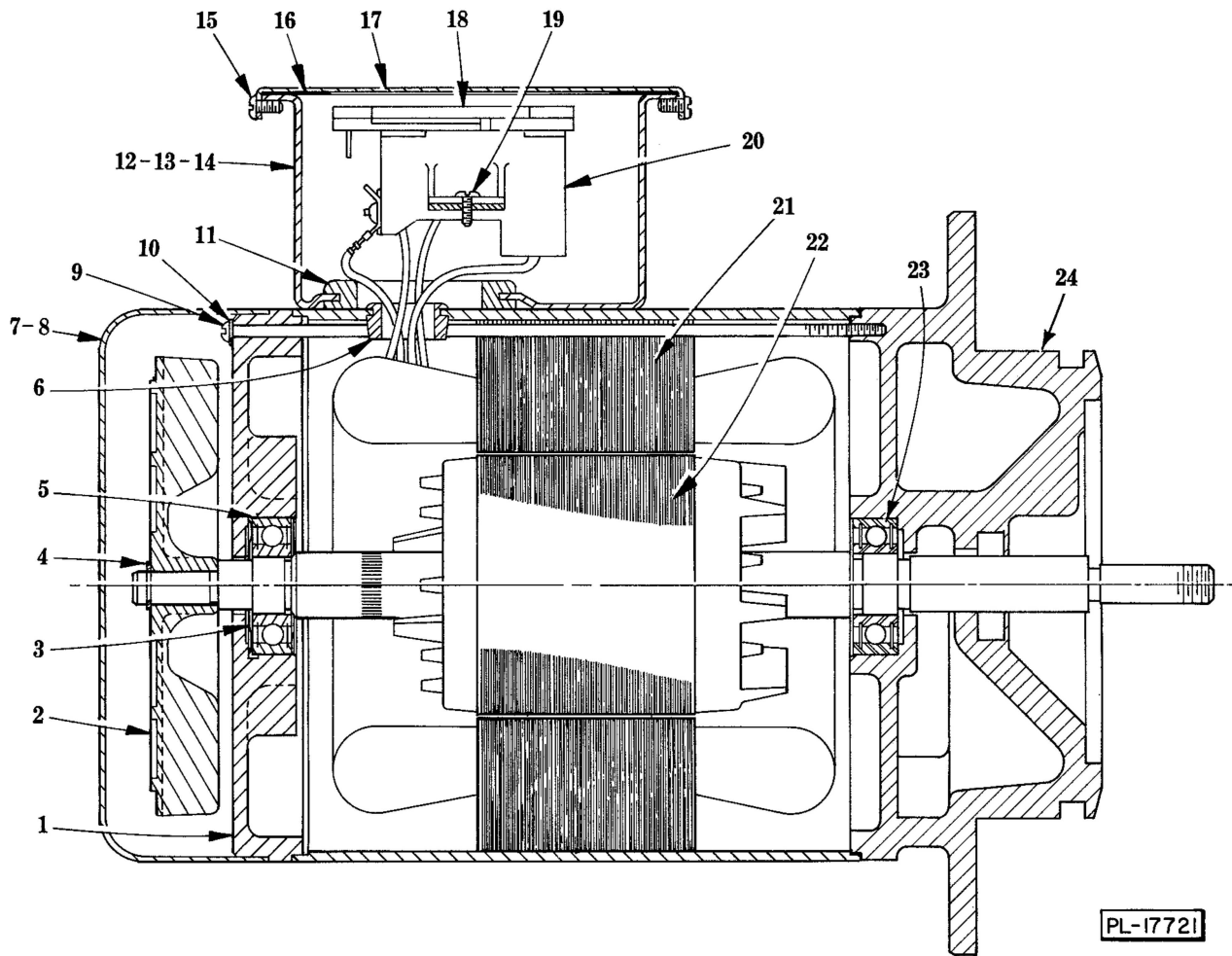


PL-17584

BLOWER

BLOWER

ILLUS. PL-17584	PART NO.	NAME OF PART	AMT.
1	SC-37-87	Cap Screw - 1/4"-20 x 1" Hex Hd	2
2	M-83605	Hub - Driven Sheave	1
3	M-83547	Key	1
4	P-62202-5	Sheave - Fan	1
5	BV-13-1	"V" Belt	1
6	NS-24-6	Acorn Nut - 7/16"-20	1
7	P-84882	Motor Sheave & Bushing Assy	1
8	KW-3-3	Key - #404 Woodruff	1
9	SC-41-29	Cap Screw - 3/8"-16 x 7/8" Hex Hd	2
10	WL-6-28	Lock Washer - 3/8" Medium	2
11	NS-15-13	Full Nut - 3/8"-16 Hex Fin	2
12	C-276612	Motor Bracket Assy	1
13	ML-34229	Motor (Give Elec. Spec.)	1
14	SC-41-13	Cap Screw - 5/16"-18 x 1" Hex Hd	4
15	NS-31-29	Stop Nut - 5/16"-18 "Elastic"	4
16	WS-5-32	Washer	8
17	SC-41-13	Cap Screw - 5/16"-18 x 1" Hex Hd	2
18	P-84865	Clamp Assy	1
19	NS-31-29	Stop Nut - 5/16"-18 "Elastic"	2
20	P-67976-3	Gasket - Clamp	1
21	E-118810	Blower Intake Assy	1
22	SC-41-5	Cap Screw - 1/4"-20 x 5/8" Hex Hd. (Steam Dryer)	14
23	SC-41-5	Cap Screw - 1/4"-20 x 5/8" Hex Hd. (Electric Dryer)	12
24	WS-3-43	Washer (Steam Dryer)S.	14
25	WS-3-43	Washer (Electric Dryer)	12
26	NS-31-19	Stop Nut - 1/4"-20 "Elastic" (Steam Dryer)	14
27	NS-31-19	Stop Nut - 1/4"-20 "Elastic" (Electric Dryer)	7
28	C-277212-1	Blower Intake Support Assy. (Electric Dryer)	1
29	C-277213-1	Blower Intake Support Assy. (Electric Dryer)	1
30	SC-41-30	Cap Screw - 3/8"-16 x 1" Hex Hd	4
31	WS-18-37	Washer	8
32	NS-31-33	Stop Nut - 3/8"-16 "Elastic"	4
33	P-84878-1	Fan Duct Assy. (Steam Dryer)	1
34	P-84878-2	Fan Duct Assy. (Electric Dryer)	1
35	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	6
36	NS-31-15	Stop Nut - #10-24 "Elastic"	6
37	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	4
38	NS-31-29	Stop Nut - 5/16"-18 "Elastic"	4
39	R-84859-3	Base - Motor (R.H.)	1
40	R-84859-4	Base - Motor (L.H.)	1
41	E-112824	Fan Assy	1



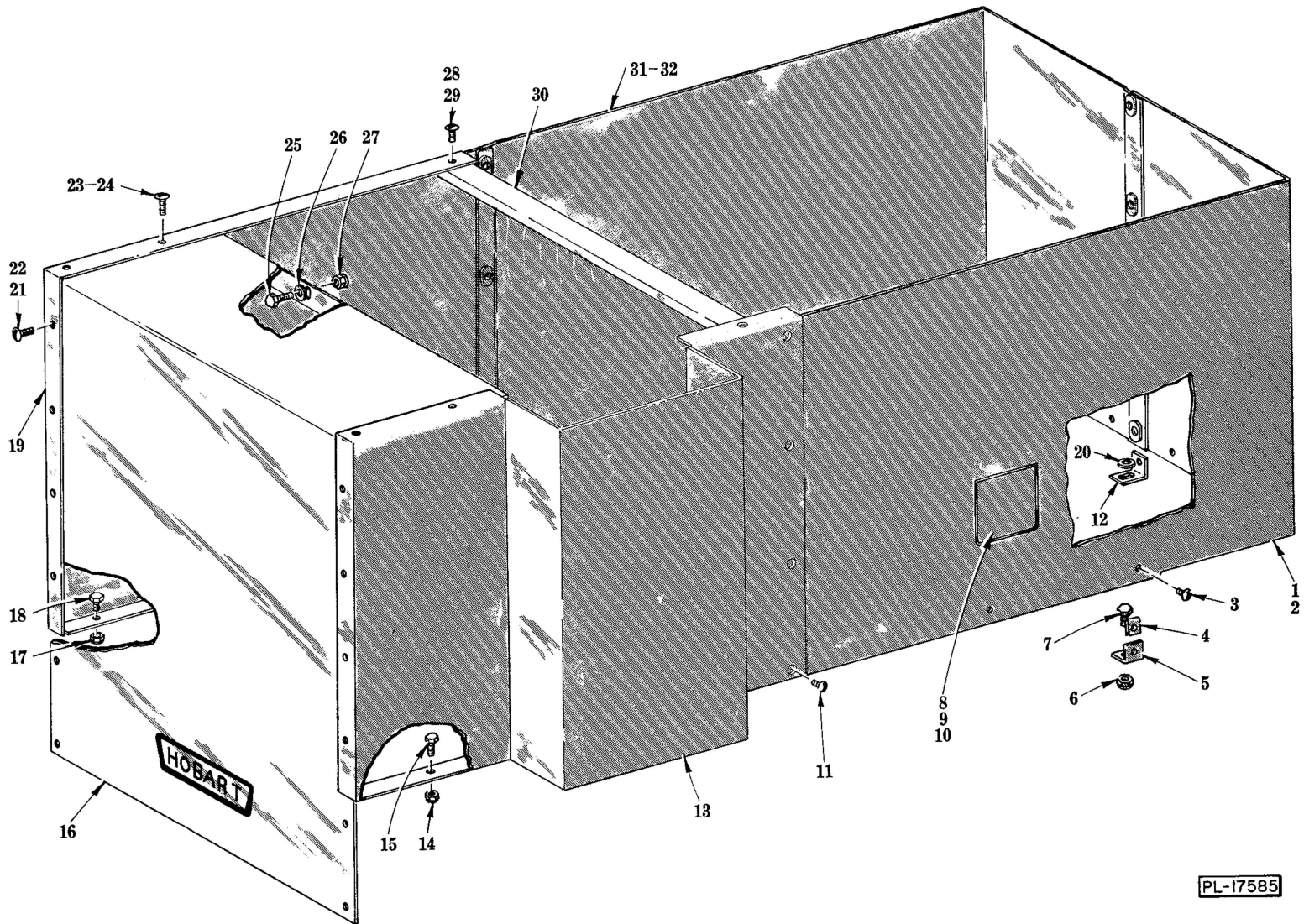
PL-17721

MOTOR UNIT

MOTOR UNIT

ILLUS. PL-17721	PART NO.	NAME OF PART	AMT.
1	D-114379-2	Bracket - Bearing (Fan End)	1
2	D-111493-1	Fan - Ventilating	1
3	SL-2-4	Loading Spring - N.D. #S-17	1
4	RR-4-17	Retaining Ring	1
5	BB-20-18	Ball Bearing - N.D. #77503	1
6	M-79118	Bushing - Snap	1
7	R-77067	Cover - Motor End	1
8	SC-9-65	Mach. Screw - #8-32 x 1/4" Rd. Hd	2
9	SC-60-68	Mach. Screw - #10-24 x 7-1/2" Rd. Hd	4
10	WL-8-13	Lock Washer - #10 Int. Shakeproof	4
11	M-60395	Grommet	1
12	D-113403	Box - Terminal	1
13	SD-15-27	Self-Tapping Screw - #10-24 x 5/16" Pan Hd. "Taptite"	2
14	WL-7-12	Lock Washer - #10 Ext. Shakeproof	2
15	SD-12-45	Self-Tapping Screw - #8-32 x 5/16" Pan Hd., Type 23	2
16	B-114811	Gasket - Terminal Box	1
17	C-113405	Cover - Terminal Box	1
18	C-113417	Connector Block Assy	1
19	SD-12-45	Self-Tapping Screw - #8-32 x 5/16" Pan Hd., Type 23	2
20	C-113552	Terminal Block Base Assy	1
21	D-65478-101-1	Stator Assy	1
22	C-15747-280	Rotor Assy	1
23	BB-20-18	Ball Bearing - N.D. #77503	1
24	E-121191-2	Bracket - Bearing	1

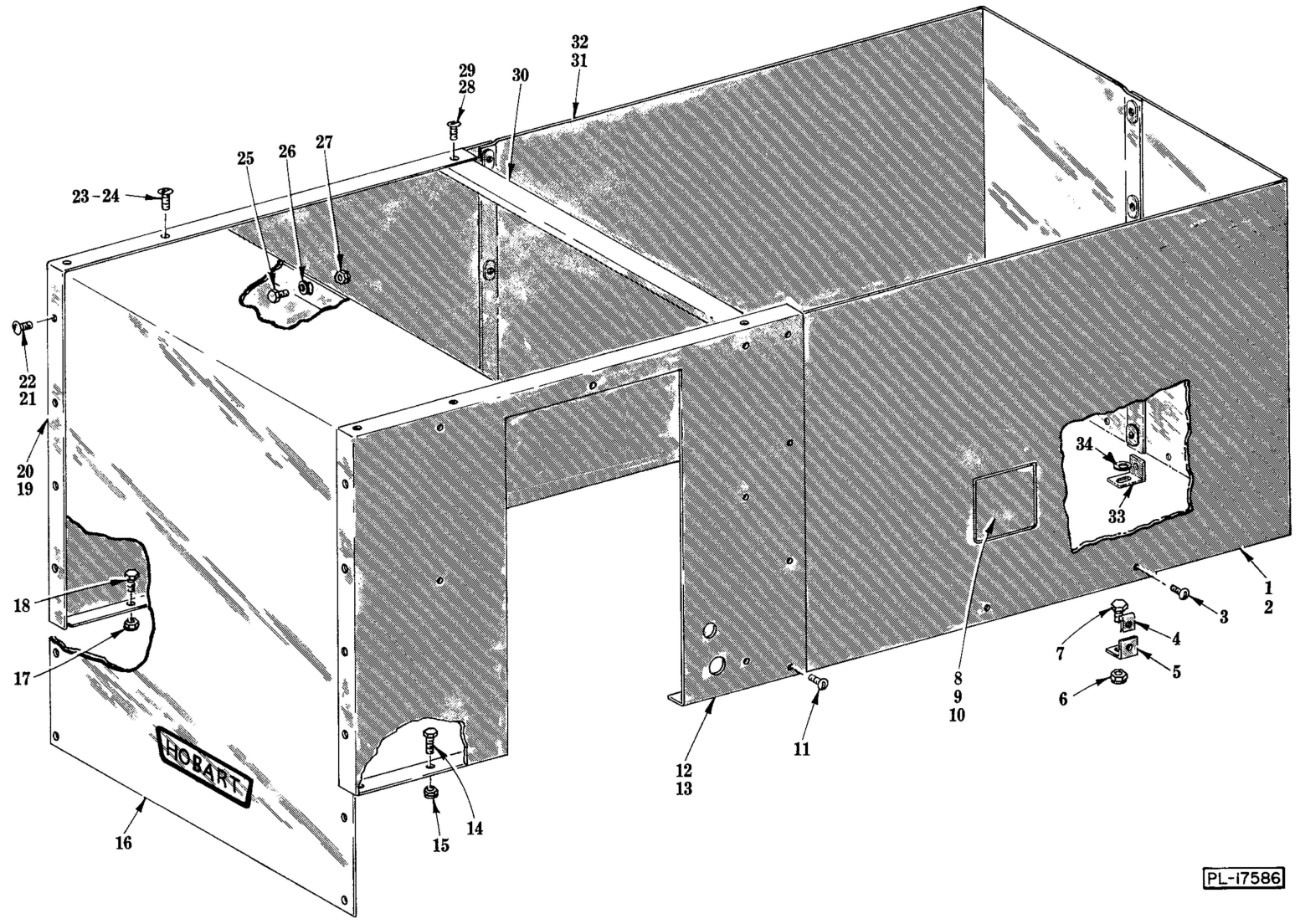
PANELS



**PANELS
(STEAM DRYER)**

ILLUS. PL-17585	PART NO.	NAME OF PART	AMT.
1	E-276841-3	Blower Motor Cover Assy. (Front) (R. to L.)	1
2	E-276841-1	Blower Motor Cover Assy. (Front) (L. to R.) (Not Shown)	1
3	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	6
4	M-74348	Speed Nut - #10-24	6
5	M-83521	Bracket - Blower Motor Cover	4
6	NS-32-35	Stop Nut - 5/16"-18 "Flexloc"	4
7	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	4
8	C-123079-1	Access Door Assy	1
9	M-67177	Hinge	1
10	NS-31-15	Stop Nut - #10-24 "Elastic"	4
11	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	12
12	C-276840	Bracket - Panel	2
13	E-277632-1	Cover - Steam Dryer (Front)	1
14	NS-32-35	Stop Nut - 5/16"-18 "Flexloc"	4
15	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	4
16	E-119496	Cover - Dryer Coil Top	1
17	NS-32-35	Stop Nut - 5/16"-18 "Flexloc"	4
18	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	4
19	E-277284-2	Cover - Dryer (Rear)	1
20	WS-19-6	Washer	2
21	SC-53-17	Mach. Screw - 5/16"-18 x 3/4" Truss Hd	8
22	NS-32-35	Stop Nut - 5/16"-18 "Flexloc"	8
23	SC-53-17	Mach. Screw - 5/16"-18 x 3/4" Truss Hd	4
24	NS-32-35	Stop Nut - 5/16"-18 "Flexloc"	4
25	SC-41-5	Cap Screw - 1/4"-20 x 5/8" Hex Hd	6
26	WS-3-43	Washer	6
27	NS-31-19	Stop Nut - 1/4"-20 "Elastic"	6
28	SC-53-17	Mach. Screw - 5/16"-18 x 3/4" Truss Hd	2
29	NS-32-35	Stop Nut - 5/16"-18 "Flexloc"	2
30	P-83606-2	Tie - Coil Cover	1
31	E-276842-1	Blower Motor Cover Assy. (Rear) (R. to L.)	1
32	E-276842-3	Blower Motor Cover Assy. (Rear) (L. to R.) (Not Shown)	1

PANELS

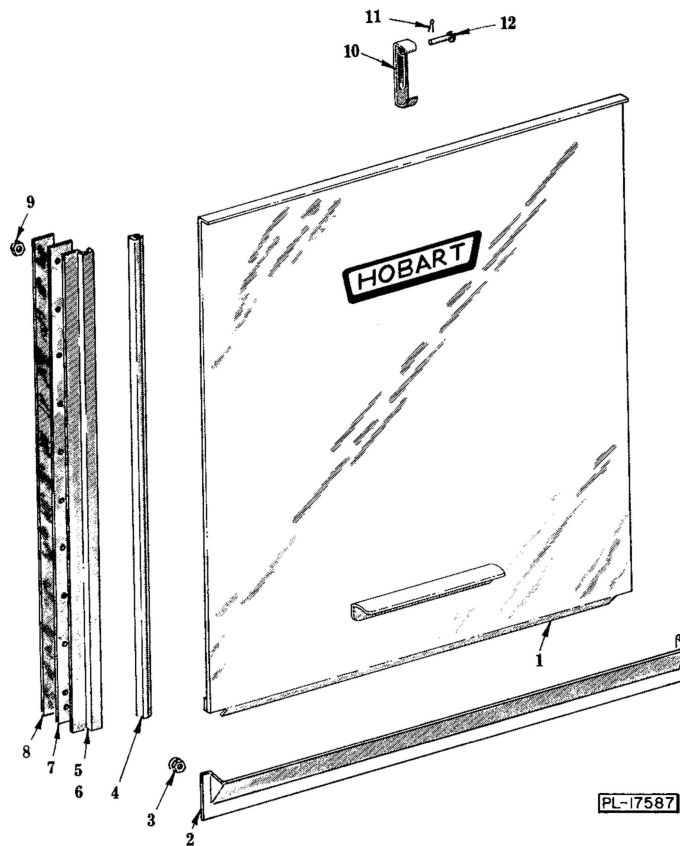


PL-17586

**PANELS
(ELECTRIC DRYER)**

ILLUS. PL-17586	PART NO.	NAME OF PART	AMT.
1	E-276841-3	Blower Motor Cover Assy. (Front) (R. to L.)	1
2	E-276841-1	Blower Motor Cover Assy. (Front) (L. to R.) (Not Shown)	1
3	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	6
4	M-74348	Speed Nut - #10-24	6
5	M-83521	Bracket - Blower Motor Cover	4
6	NS-32-35	Stop Nut - 5/16"-18s"Flexloc"	4
7	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	4
8	C-123079-1	Access Door Assy	1
9	M-67177	Hinge	1
10	NS-31-15	Stop Nut - #10-24 "Elastic"	4
11	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	12
12	E-277283-2	Cover - Electric Dryer (Front) (R. to L.)	1
13	E-277283-1	Cover - Electric Dryer (Front) (L. to R.) (Not Shown)	1
14	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	4
15	NS-32-35	Stop Nut - 5/16"-18 "Flexloc"	4
16	E-119496	Cover - Dryer Coil Top	1
17	NS-32-35	Stop Nut - 5/16"-18 "Flexloc"	4
18	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	4
19	E-277284-2	Cover - Dryer (Rear) (R. to L.)	1
20	E-277284-1	Cover - Dryer (Rear) (L. to R.) (Not Shown)	1
21	SC-53-17	Mach. Screw - 5/16"-18 x 3/4" Truss Hd	8
22	NS-32-35	Stop Nut - 5/16"-18 "Flexloc"	8
23	SC-53-17	Mach. Screw - 5/16"-18 x 3/4" Truss Hd	4
24	NS-32-35	Stop Nut - 5/16"-18 "Flexloc"	4
25	SC-41-5	Cap Screw - 1/4"-20 x 5/8" Hex Hd	6
26	WS-3-43	Washer	6
27	NS-31-19	Stop Nut - 1/4"-20 "Elastic"	6
28	SC-53-17	Mach. Screw - 5/16"-18 x 3/4" Truss Hd	2
29	NS-32-35	Stop Nut - 5/16"-18 "Flexloc"	2
30	P-83606-2	Tie - Coil Cover	1
31	E-276842-1	Blower Motor Cover Assy. (Rear) (R. to L.)S.	1
32	E-276842-3	Blower Motor Cover Assy. (Rear) (L. to R.) (Not Shown)	1
33	C-276840	Bracket - Panel	2
34	WS-19-6	Washer	2

114 DISCHARGE REPLACEMENT PARTS



**DRYER DOOR
(2 UNITS REQUIRED)**

ILLUS. PL-17587	PART NO.	NAME OF PART	AMT. (Per Unit)
1	C-112446	Door & Lift Handle Assy	1
2	C-156584	Inspection Door Trough Assy	1
3	NS-31-16	Stop Nut - #10-24 "Elastic"	11
4	D-112378-11	Slide - Door	2
5	D-112383-1	Door Guide Assy. (L.H.)	1
6	D-112384-1	Door Guide Assy. (R.H.) (Not Shown)	1
7	C-112491	Spacer - Door Guide	2
8	526454	Tape - Foam	AR
9	NS-31-16	Stop Nut - #10-24 "Elastic"	22
10	C-290164	Latch - Door	1
11	PC-5-2	Cotter Pin - 1/16" x 1/2"	1
12	V-12114	Pin	1