



# CATALOG OF REPLACEMENT PARTS

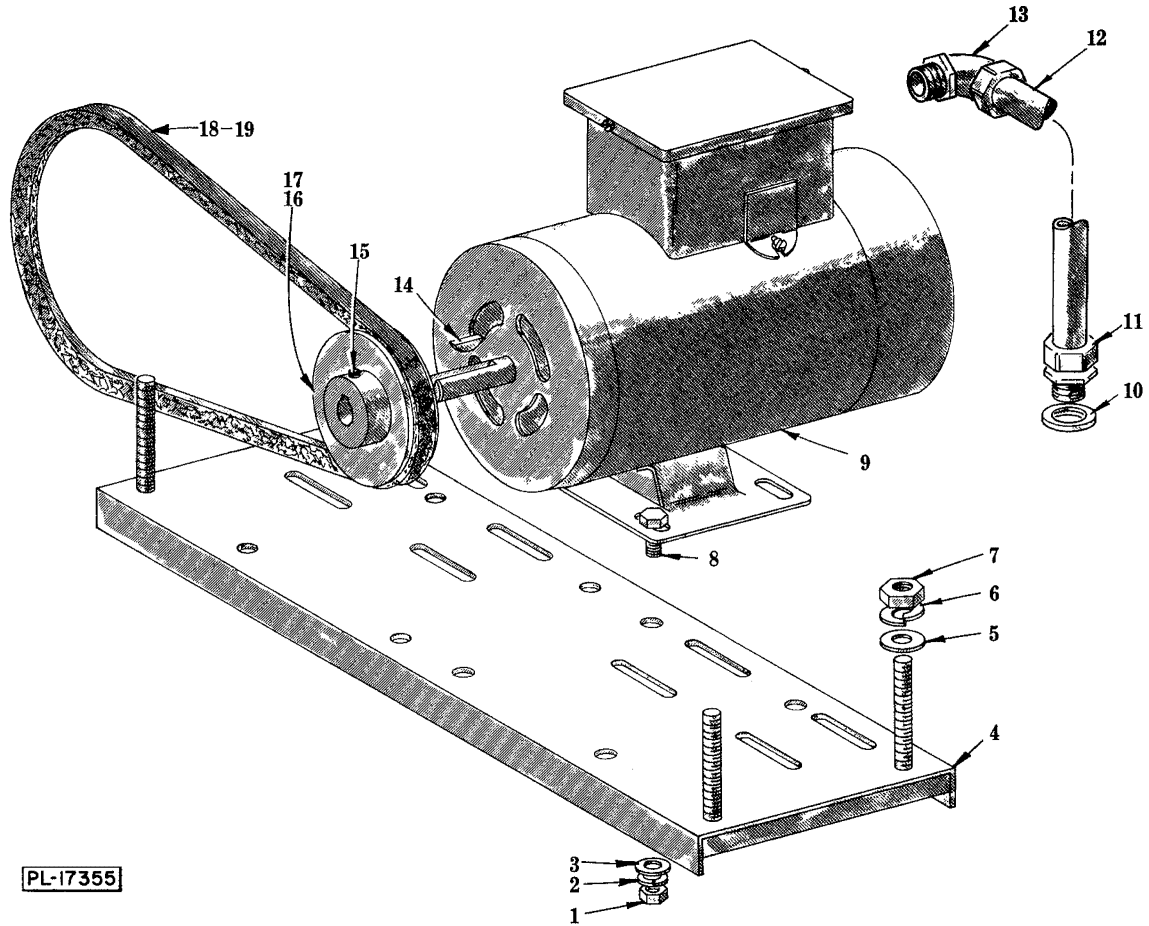
## FT-600 & FT-700 SERIES DISHWASHERS

### 96" DISCHARGE (Unloading) UNIT (INCLUDES MOTOR PARTS)

R. to L.	L. to R.	
ML-19234	ML-18543	FT-600 W/O Dryer
ML-39144	ML-39142	FT-600 W/Dryer
ML-19414	ML-19415	FT-700 W/O Dryer
ML-39145	ML-39143	FT-700 W/Dryer

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39	Electric Heater (Blower Dryer)
41	Blower
43	Blower Motor Parts
45	Panels (Steam Dryer)
47	Panels (Electric Dryer)
48	Dryer Door



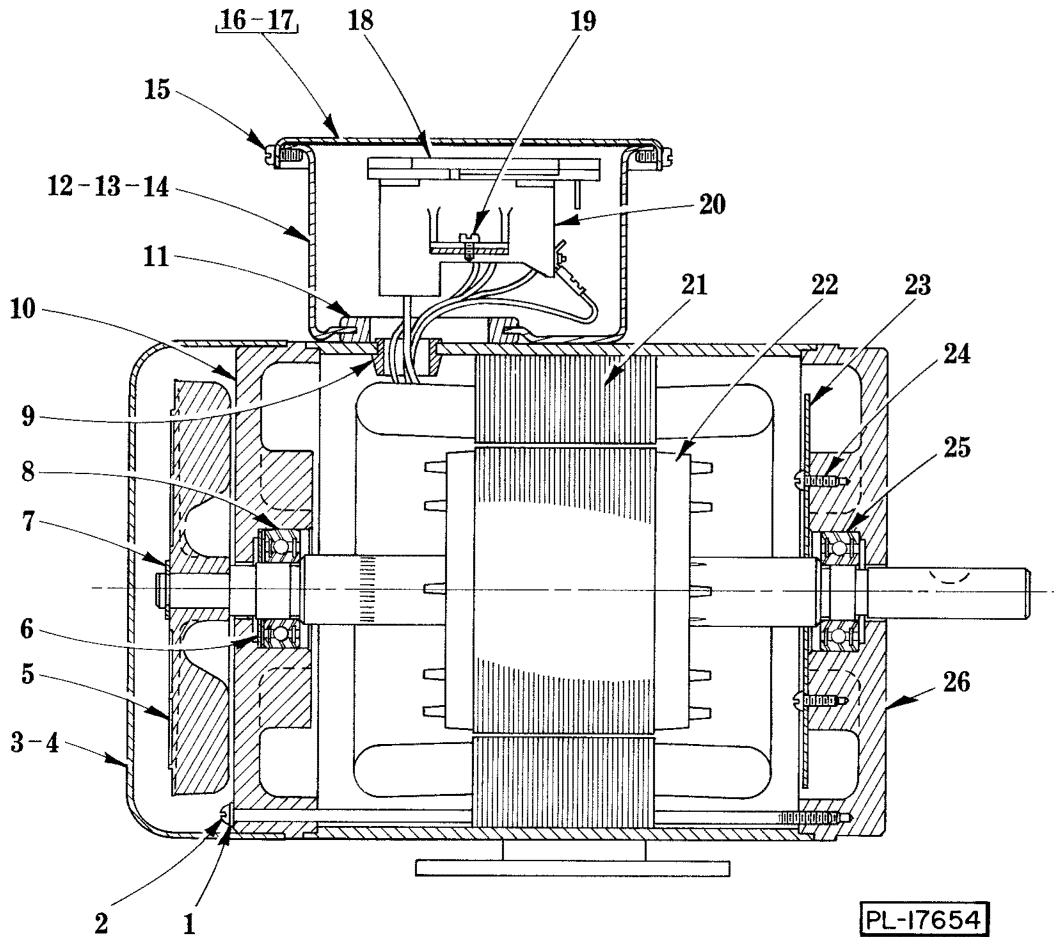
CONVEYOR DRIVE MOTOR UNIT

ILLUS. PL-17355	PART NO.	NAME OF PART	AMT.
	1	NS-13-11 Full Nut - 5/16"-18 Hex Fin	4
	2	WL-3-43 Lock Washer - 5/16" Light	4
	3	WS-5-1 Washer	4
	4	D-287186 Motor & Speed Reducer Base Assy	1
	5	WS-8-4 Washer	8
	6	WL-4-12 Lock Washer - 1/2" Light	4
	7	NS-13-30 Full Nut - 1/2"-13 Hex Fin	8
	8	SC-36-26 Cap Screw - 5/16"-18 x 7/8" Hex Hd	4
	9	ML-31341 Motor (Give Elec. Spec.)	1
	10	FE-8-11 3/4" Gasket Assy	1
	11	FE-8-23 Connector - Straight "Sealtite" (3/4" Male Thd. x 3/4" Flex. Cnd.)	1
	12	P-77657-4 Conduit - 3/4" x 14" (Waterproof)	1
	13	FE-8-25 Connector - 90° "Sealtite" (3/4" Male Thd. x 3/4" Flex. Cnd.)	1
	14	KW-3-10 Key - #606 Woodruff	1
	15	SC-75-15 Set Screw - 5/16"-18 x 3/8" Soc. Hdls., Cup Pt	1
	*16	C-115018-2 Sheave - Motor (2.6" Pitch Dia.) (Incls. item #15)	1
	**17	C-115018-4 Sheave - Motor (4" Pitch Dia.) (Incls. item #15)	1
	*18	BV-10-11 "V" Belt	1
	**19	BV-10-12 "V" Belt	1

\*FT-600.

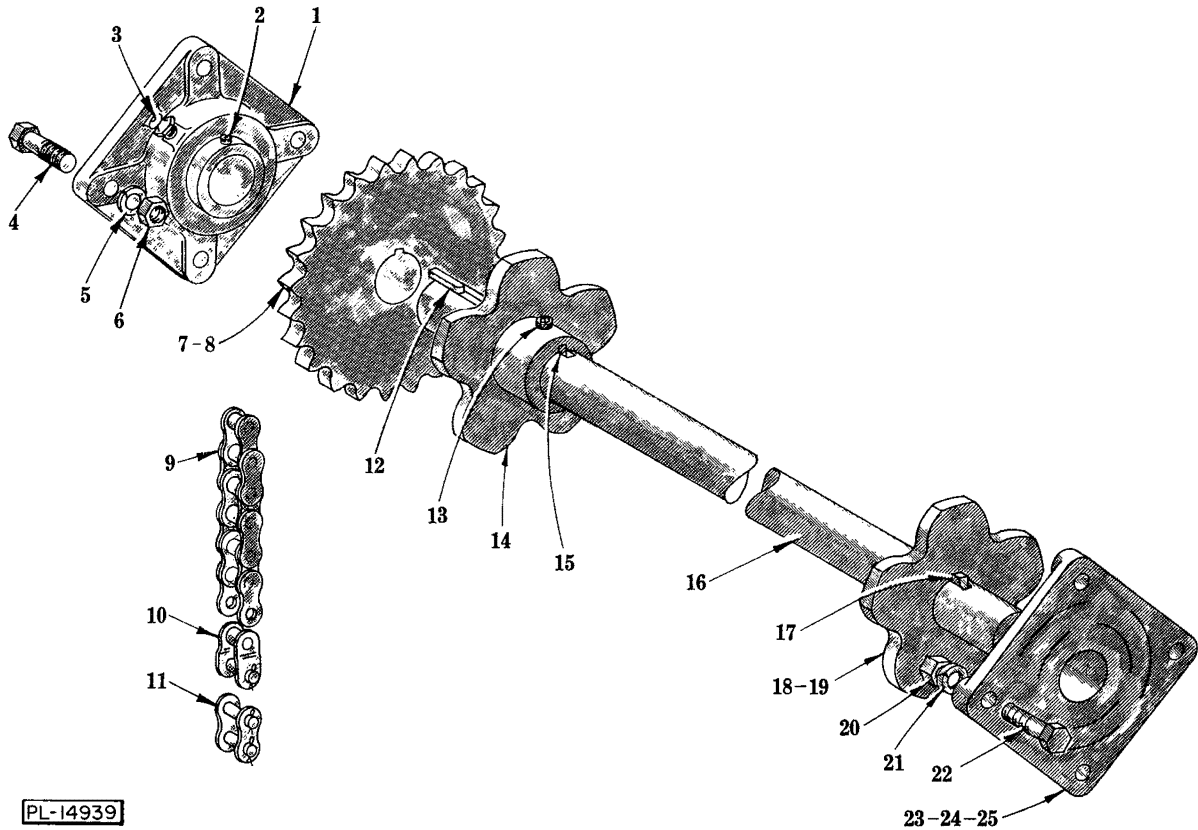
\*\*FT-700.

96 DISCHARGE REPLACEMENT PARTS



MOTOR UNIT

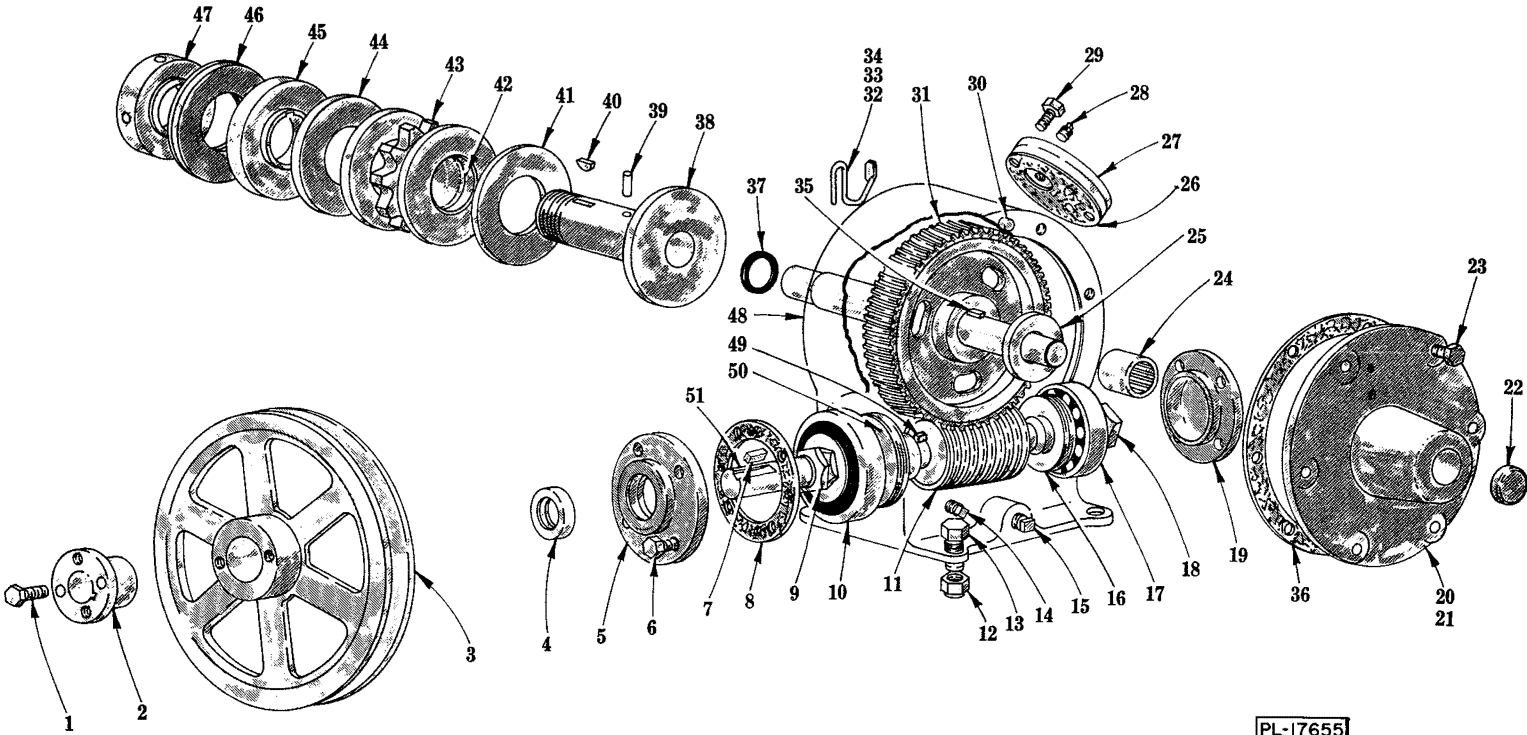
ILLUS. PL-17654	PART NO.	NAME OF PART	AMT.
1	WL-8-13	Lock Washer - #10 Int. Shakeproof . . . . .	4
2	SC-60-68	Mach. Screw - #10-24 x 7-1/2" Rd. Hd . . . . .	4
3	R-77067	Cover - Motor End . . . . .	1
4	SC-9-65	Mach. Screw - #8-32 x 1/4" Rd. Hd. (Not Shown) . . . . .	2
5	D-111493-1	Fan - Ventilating . . . . .	1
6	SL-2-4	Loading Spring - N.D. #S-17 . . . . .	1
7	RR-4-17	Retaining Ring . . . . .	1
8	BB-20-18	Ball Bearing - N.D. #77503 . . . . .	1
9	M-79118	Bushing - Snap (Field Ring) . . . . .	1
10	D-114379-2	Bracket - Bearing (Fan End) . . . . .	1
11	M-60395	Grommet . . . . .	1
12	D-113403	Box - Terminal . . . . .	1
13	SD-15-27	Self-Tapping Screw - #10-24 x 5/16" Pan Hd. "Taptite" (Not Shown) . . . . .	2
14	WL-7-12	Lock Washer - #10 Ext. Shakeproof (Not Shown) . . . . .	2
15	SD-12-45	Self-Tapping Screw - #8-32 x 5/16" Pan Hd., Type 23 . . . . .	2
16	C-113405	Cover - Terminal Box . . . . .	1
17	B-114811	Gasket - Terminal Box Cover . . . . .	1
18	C-113417	Connector Block Assy . . . . .	1
19	SD-12-45	Self-Tapping Screw - #8-32 x 5/16" Pan Hd., Type 23 . . . . .	2
20	C-113552	Terminal Block Base Assy . . . . .	1
21	D-65478-128-1	Stator Assy. (200-240 V./400-480 V.; 60 Hz.) . . . . .	1
22	C-15747-281	Rotor Assy . . . . .	1
23	P-81949	Baffle - Air . . . . .	1
24	SC-9-70	Mach. Screw - #6-32 x 1/4" Rd. Hd . . . . .	2
25	BB-20-18	Ball Bearing - N.D. #77503 . . . . .	1
26	D-114379-5	Bracket - Bearing (Pulley End) . . . . .	1



PL-14939

CONVEYOR DRIVE UNIT

ILLUS. PL-14939	PART NO.	NAME OF PART	AMT.
1	R-81656	Bearing - Flange (Incls. item #3)	1
2	SC-47-28	Set Screw - 1/4"-20 x 3/8" Soc. Hdls., Kn. Cup Pt	1
3	OG-3-1	Fitting - Hydraulic (1/8" Pipe Thd.)	1
4	SC-41-32	Cap Screw - 3/8"-16 x 1-1/2" Hex Hd	2
5	WL-6-27	Lock Washer - 3/8" Light	2
6	NS-15-13	Full Nut - 3/8"-16 Hex Fin	2
7	P-62771	Sprocket - Driven (24T) (Incls. item #8)	1
8	SC-48-22	Set Screw - 3/8"-16 x 3/4" Sq. Hd., Cup Pt	1
9	P-62804-5	Chain - Drive (42-3/4" Lg., 57 Pitches)	1
10	M-62805	Half Link - Drive Chain Connecting	AR
11	M-62803	Link - Drive Chain Connecting	AR
12	R-12430-148	Key	1
13	SC-47-41	Set Screw - 3/8"-16 x 3/8" Soc. Hdls., Cup Pt	1
14	R-82654-1	Conveyor Chain Sprocket Assy. (5T) (Incls. item #13)	1
15	R-12430-163	Key	1
16	B-156518	Shaft - Conveyor Drive	1
17	R-12430-163	Key	1
18	R-82654-1	Conveyor Chain Sprocket Assy. (5T) (Incls. item #19)	1
19	SC-47-41	Set Screw - 3/8"-16 x 3/8" Soc. Hdls., Cup Pt	1
20	NS-15-13	Full Nut - 3/8"-16 Hex Fin	2
21	WL-6-27	Lock Washer - 3/8" Light	2
22	SC-41-32	Cap Screw - 3/8"-16 x 1-1/2" Hex Hd	2
23	R-81656	Bearing - Flange (Incls. item #25)	1
24	SC-47-28	Set Screw - 1/4"-28 x 3/8" Soc. Hdls., Kn. Cup Pt	1
25	OG-3-1	Fitting - Hydraulic (1/8" Pipe Thd.)	1

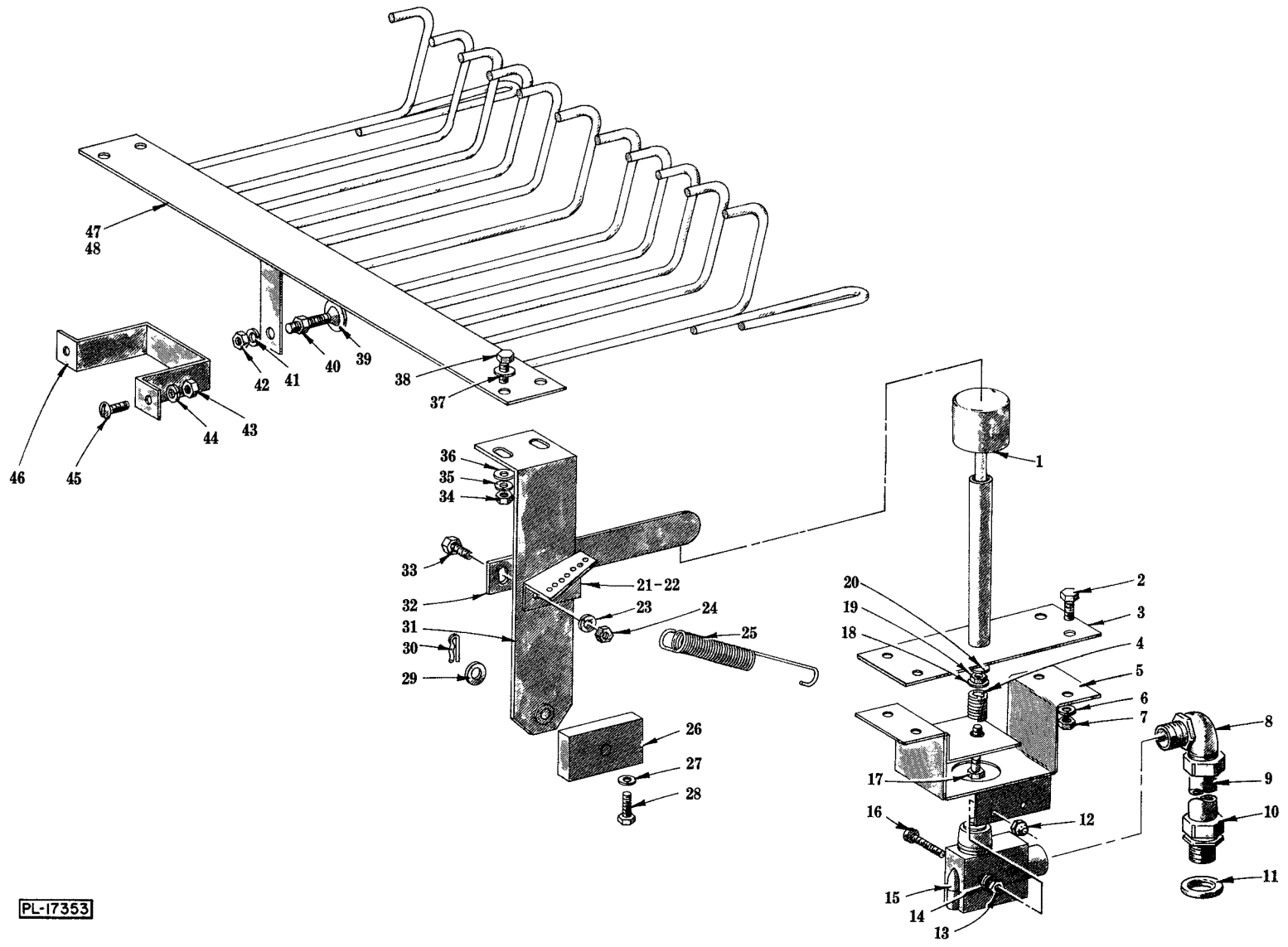


PL-17655

SPEED REDUCER

## SPEED REDUCER

ILLUS. PL-17655	PART NO.	NAME OF PART	AMT.
1	SC-36-13	Cap Screw - 1/4"-20 x 3/4" Hex Hd . . . . .	2
2	M-62205	Bushing - Conveyor Drive Sheave . . . . .	1
3	P-62202-11	Sheave (6.2" P.D.) . . . . .	1
4	B-121529	Seal - Oil . . . . .	1
5	P-77075	Seal Box & Oil Seal Assy. (Incls. item #4) . . . . .	1
6	SC-36-25	Cap Screw - 5/16"-18 x 3/4" Hex Hd . . . . .	8
7	R-12430-75	Key . . . . .	1
8	M-66540	Gasket . . . . .	2
9	M-66538-1	Lock Nut - Ball Bearing (L.H. Thd.) . . . . .	2
10	BB-7-46	Ball Bearing - N.D. #7506 . . . . .	1
11	C-66535-2	Worm (1T) (60 Hz.) . . . . .	1
12	NS-31-38	Stop Nut - 1/2"-13 "Elastic" . . . . .	4
13	SC-37-21	Cap Screw - 1/2"-13 x 1-1/2" Hex Hd . . . . .	4
14	FP-28-5	Plug - 1/4" Sq. Hd. Pipe . . . . .	2
19	FP-28-13	Plug - 1/2" Sq. Hd. Pipe . . . . .	2
16	M-13212-1	Grease Conveyor (R.H.) . . . . .	1
17	BB-7-47	Ball Bearing - N.D. #7606 . . . . .	1
18	M-66538-2	Lock Nut - Ball Bearing (R.H. Thd.) . . . . .	2
19	P-67029	Cover - Ball Bearing . . . . .	1
20	P-77154	Blind End Face Plate, Plug & Brg. Assy. (Incls. items #22 & 24) . . . . .	1
21	P-77153	Drive End Face Plate & Brg. Assy. (Incls. item #24) . . . . .	1
22	M-62081	Plug - Face Plate . . . . .	1
23	SC-36-25	Cap Screw - 5/16"-18 x 3/4" Hex Hd . . . . .	12
24	BN-2-7	Needle Bearing (Torrington B-1616) . . . . .	2
25	M-61724	Washer - Thrust . . . . .	2
26	P-66544	Gasket . . . . .	1
27	P-66543	Cover - Oil Hole . . . . .	1
28	M-4133-2	Plug - Ventilating . . . . .	1
29	SC-36-25	Cap Screw - 5/16"-18 x 3/4" Hex Hd . . . . .	2
30	D-11800-88	Dowel . . . . .	2
31	P-62088-2	Worm Wheel & Shaft Assy. (60 Hz.) (Incls. item #35) . . . . .	1
32	M-62082	Wiper - Oil . . . . .	2
33	SC-7-77	Mach. Screw - #10-24 x 1/2" Rd. Hd . . . . .	4
34	WL-7-12	Lock Washer - #10 Ext. Shakeproof . . . . .	4
35	R-12430-176	Key . . . . .	1
36	P-66539	Gasket . . . . .	2
37	D-67500-11	"O" Ring . . . . .	1
38	P-63137	Hub - Clutch . . . . .	1
39	D-11800-230	Dowel . . . . .	1
40	KW-3-1	Key - #304 Woodruff . . . . .	1
41	V-16006	Disc - Friction . . . . .	1
42	M-74456	Bushing - Slip Clutch . . . . .	1
43	P-74621	Sprocket & Hub Assy . . . . .	1
44	V-16006	Disc - Friction . . . . .	1
45	P-63139	Disc - Clutch . . . . .	1
46	P-63141	Spring - Belleville . . . . .	2
47	P-63140	Nut . . . . .	1
48	S-66576	Shell . . . . .	1
49	R-12430-78	Key . . . . .	1
50	M-13213-1	Grease Conveyor (L.H.) . . . . .	1
51	R-73405	Shaft - Worm . . . . .	1
	P-63143	Slip Clutch Assy. (Incls. items #38 & 40 thru 47) . . . . .	1
	S-73916-18	Speed Reducer Assy. (R. to L. Operation) (Incls. items #5, 6, 8, 9, 10, 11, 14 thru 37, 48, 49, 50 & 51) . . . . .	1
	S-73916-4	Speed Reducer Assy. (L. to R. Operation) (Incls. items #5, 6, 8, 9, 10, 11, 14 thru 37, 48, 49, 50 & 51) . . . . .	1

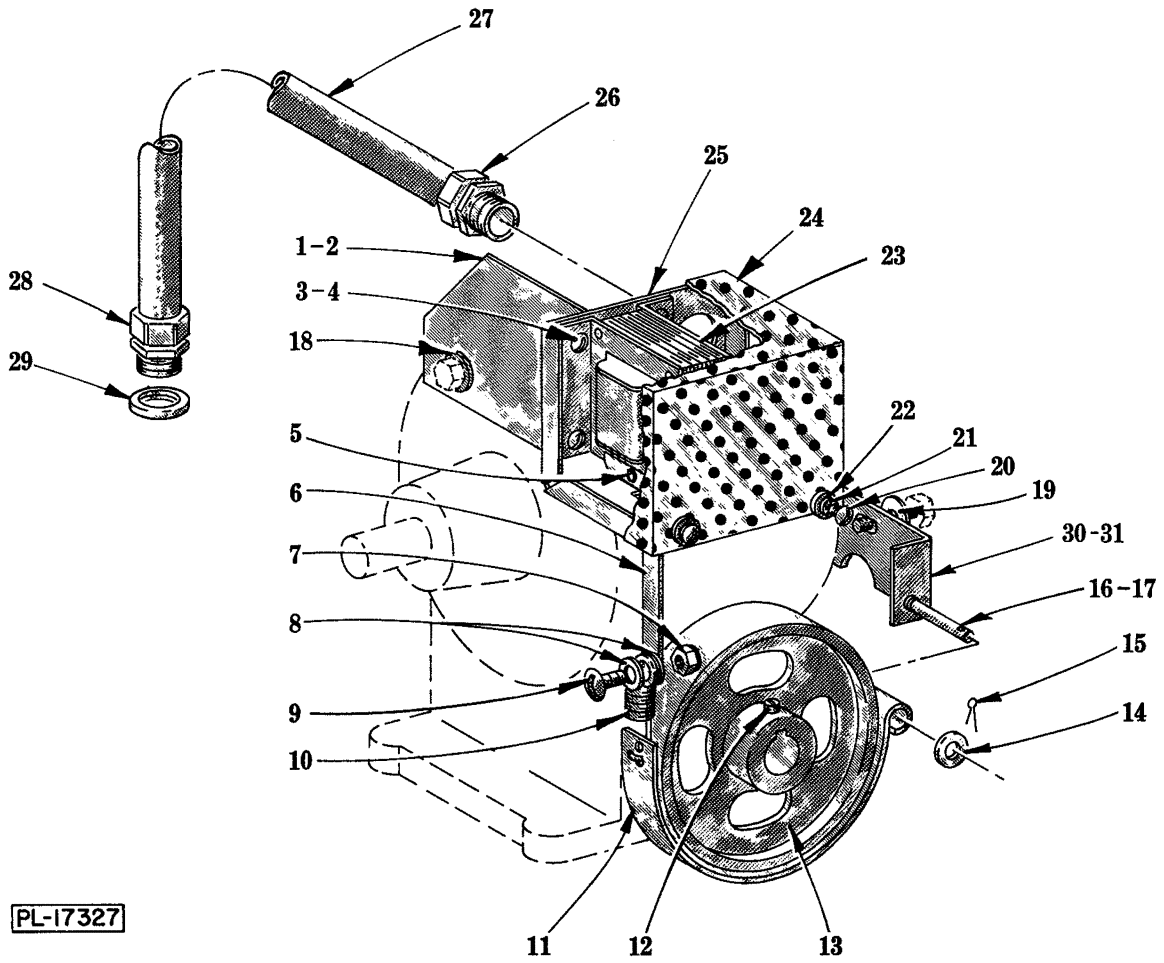


CONVEYOR SAFETY UNIT

PL-17353

## CONVEYOR SAFETY UNIT

ILLUS. PL-17353	PART NO.	NAME OF PART	AMT.
1	B-156684	Push Rod & Shield Assy . . . . .	1
2	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd . . . . .	4
3	P-67526-2	Plate & Guide Tube Assy . . . . .	1
4	M-67548	Spring - Interlock Switch . . . . .	1
5	R-87260	Interlock Switch Support Assy . . . . .	1
6	WL-6-22	Lock Washer - 5/16" Light . . . . .	4
7	NS-15-11	Full Nut - 5/16"-18 Hex Fin . . . . .	4
8	FE-6-37	Ell - 90° Short (1/2" Male Thd. x 1/2" Thinwall) . . . . .	1
9	P-67572-58	Conduit - 1/2" x 8-7/8" (Thinwall) . . . . .	1
10	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall) . . . . .	1
11	FE-8-10	1/2" Gasket Assy . . . . .	1
12	NS-31-50	Stop Nut - #6-32 "Elastic" . . . . .	2
13	NS-10-6	Mach. Nut - #6-32 Hex . . . . .	2
14	WS-2-6	Washer . . . . .	4
15	M-85617	Switch - Interlock (Incls. items #13, 14 & 16) . . . . .	1
16	SC-27-24	Mach. Screw - #6-32 x 1-1/2" Rd. Hd . . . . .	2
17	M-68205	Bolt - Special . . . . .	1
18	WS-17-6	Washer . . . . .	1
19	NS-18-1	Jam Nut - 1/4"-20 Hex Fin . . . . .	1
20	WS-17-6	Washer . . . . .	1
21	A-156622-1	Bracket - Spring Adjustment (Front, R. to L.; Rear, L. to R.) . . . . .	1
22	A-156622-2	Bracket - Spring Adjustment (Front, L. to R.; Rear, R. to L.) (Not Shown) . . . . .	1
23	WL-6-22	Lock Washer - 5/16" Light . . . . .	4
24	NS-15-11	Full Nut - 5/16"-18 Hex Fin . . . . .	4
25	P-62528	Spring - Conveyor Trip . . . . .	2
26	A-156678	Pivot Block Assy . . . . .	2
27	WL-6-22	Lock Washer - 5/16" Light . . . . .	4
28	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd . . . . .	4
29	WS-6-27	Washer . . . . .	2
30	M-66233	Retainer (Safety Stop Bracket Assy.) . . . . .	2
31	C-120250	Safety Stop Bracket Assy . . . . .	2
32	A-156681	Arm - Interlock Switch Actuating (Front) . . . . .	1
33	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd . . . . .	4
34	NS-15-11	Full Nut - 5/16"-18 Hex Fin . . . . .	4
35	WL-6-22	Lock Washer - 5/16" Light . . . . .	4
36	WS-17-8	Washer . . . . .	4
37	WS-17-8	Washer . . . . .	4
38	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd . . . . .	4
39	M-67508	Stop Plate & Screw Assy . . . . .	1
40	NS-15-11	Full Nut - 5/16"-18 Hex Fin . . . . .	1
41	WL-6-22	Lock Washer - 5/16" Light . . . . .	1
42	NS-15-11	Full Nut - 5/16"-18 Hex Fin . . . . .	1
43	NS-15-11	Full Nut - 5/16"-18 Hex Fin . . . . .	2
44	WL-6-22	Lock Washer - 5/16" Light . . . . .	2
45	SC-53-16	Mach. Screw - 5/16"-18 x 5/8" Truss Hd . . . . .	2
46	C-277865	Bracket - Stop (Safety Stop) . . . . .	1
47	D-156725	Conveyor Safety Stop Assy. (Type A Conveyor) (Incls. items #39 thru 42) . . . . .	1
48	D-156568	Conveyor Safety Stop Assy. (Type B Conveyor) (Incls. items #39 thru 42) (Not Shown) . . . . .	1

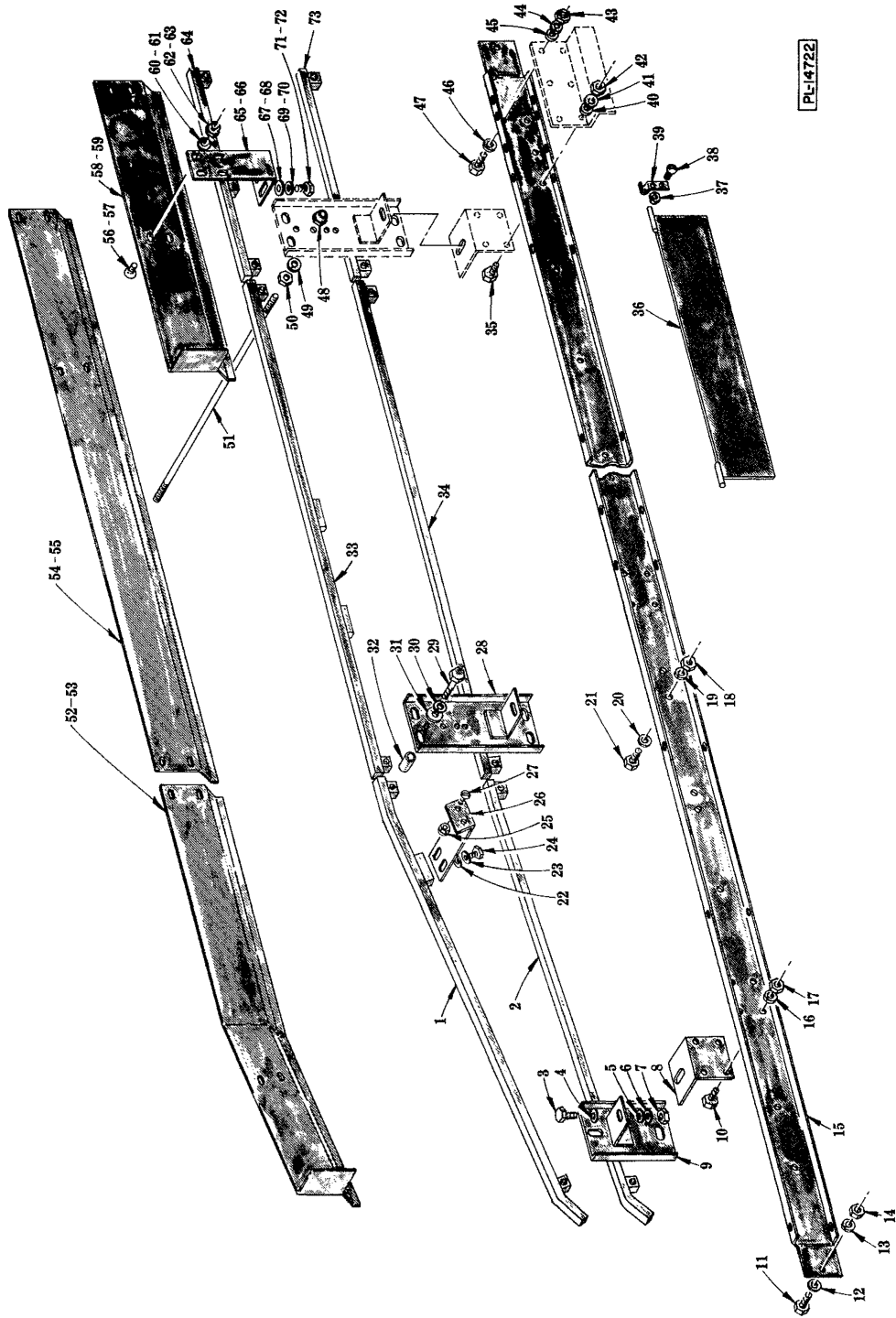


PL-17327

CONVEYOR BRAKE

## CONVEYOR BRAKE

ILLUS. PL-17327	PART NO.	NAME OF PART	AMT.
1	C-156716-1	Support - Brkt. (R. to L.) . . . . .	1
2	C-156716-2	Support - Brkt. (L. to R.) . . . . .	1
3	SC-21-39	Mach. Screw - 1/4"-20 x 5/8" Rd. Hd . . . . .	4
4	NS-31-19	Stop Nut - 1/4"-20 "Elastic" . . . . .	4
5	RP-2-30	Rollpin - .156" Dia. x 1-1/8" Lg . . . . .	1
6	A-156715	Bar - Tie . . . . .	1
7	NS-31-15	Stop Nut - #10-24 "Elastic" . . . . .	1
8	WS-3-5	Washer . . . . .	2
9	SC-21-24	Mach. Screw - #10-24 x 5/8" Rd. Hd . . . . .	1
10	M-24775	Spring - Motor Brake . . . . .	1
11	P-24776	Brake Band Assy . . . . .	1
12	SC-46-29	Set Screw - 1/4"-20 x 3/8" Hdls., Cup Pt . . . . .	1
13	R-73406	Drum - Brake . . . . .	1
14	WS-3-20	Washer . . . . .	1
15	PC-3-32	Cotter Pin - 3/32" x 1/2" . . . . .	1
16	M-24774	Stud - Brake Band . . . . .	1
17	NS-32-7	Stop Nut - 1/4"-20 "Flexloc" . . . . .	1
18	WS-4-25	Washer . . . . .	2
19	WS-4-25	Washer . . . . .	2
20	SC-21-7	Mach. Screw - #6-32 x 1/4" Rd. Hd . . . . .	6
21	WL-8-2	Lock Washer - #6 Int. Shakeproof . . . . .	6
22	WS-23-1	Washer . . . . .	6
23	P-77069-1	Solenoid - 115 V., 60 Hz . . . . .	1
24	R-83244	Shield - Solenoid Cover . . . . .	1
25	R-83243	Cover - Solenoid Support . . . . .	1
26	FE-7-1	Connector - Straight "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.) . . . . .	1
27	P-68190-10	Conduit - 3/8" x 29" (Waterproof) . . . . .	1
28	FE-7-1	Connector - Straight "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.) . . . . .	1
29	FE-8-10	1/2" Gasket Assy . . . . .	1
30	P-156164	Support - Brake Band Stud (R. to L.) . . . . .	1
31	P-73910	Support - Brake Band Stud (L. to R.) . . . . .	1



TRACKS AND DISH GUIDES

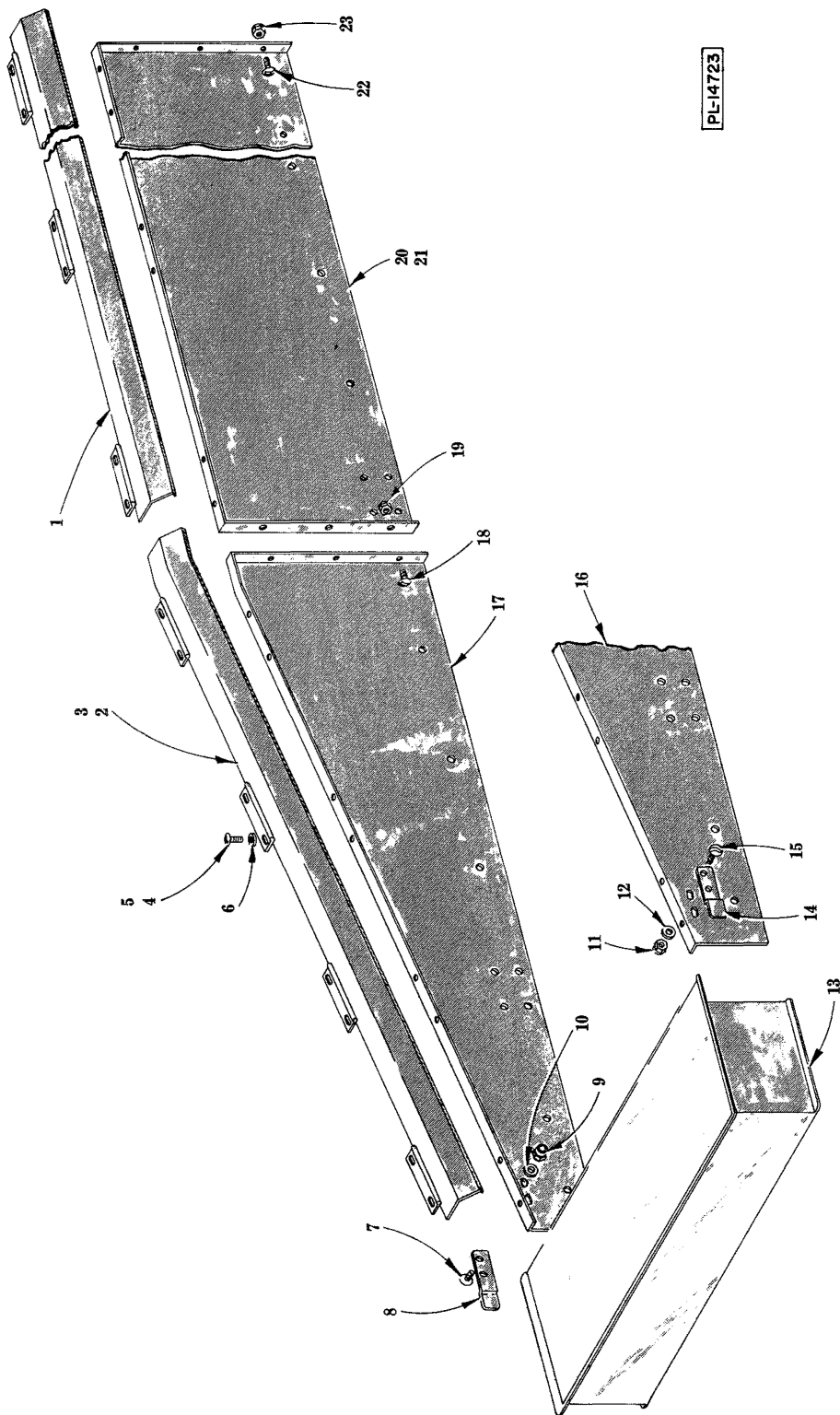
ILLUS. NO.	PART NO.	NAME OF PART	AMT.
1	D-118774-2	Upper Track Assy	2
2	D-118784-1	Lower Track Assy	2
3	SC-41-30	Cap Screw - 3/8"-16 x 1" Hex Hd	6
4	WS-6-44	Washer	6
5	WS-6-44	Washer	6

## TRACKS AND DISH GUIDES (Cont.)

ILLUS. PL-14722	PART NO.	NAME OF PART	AMT.
6	WL-6-27	Lock Washer - 3/8" Light	6
7	NS-15-13	Full Nut - 3/8"-16 Hex Fin	6
8	R-81010-1	Bracket - Track	6
9	D-120352-1	Track Support & Bracket Assy. (Short)	2
10	SC-41-12	Cap Screw - 5/16"-18 x 7/8" Hex Hd	22
11	SC-41-12	Cap Screw - 5/16"-18 x 7/8" Hex Hd	4
12	WS-17-8	Washer	4
13	WL-6-23	Lock Washer - 5/16" Medium	4
14	NS-15-11	Full Nut - 5/16"-18 Hex Fin	4
15	E-119519-2	Support - Tank	2
16	WL-6-23	Lock Washer - 5/16" Medium	22
17	NS-15-11	Full Nut - 5/16"-18 Hex Fin	22
18	NS-15-11	Full Nut - 5/16"-18 Hex Fin	14
19	WL-6-23	Lock Washer - 5/16" Medium	14
20	WS-17-8	Washer	14
21	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	14
22	WS-17-8	Washer	4
23	WL-6-22	Lock Washer - 5/16" Light	4
24	SC-41-10	Cap Screw - 5/16"-18 x 5/8" Hex Hd	4
25	NS-31-15	Stop Nut - #10-24 "Elastic"	4
26	P-85753	Support - Extension Panel	2
27	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	4
28	C-118793	Track Support & Bracket Assy	4
29	SC-41-60	Cap Screw - 1/2"-13 x 2" Hex Hd	24
30	WL-6-35	Lock Washer - 1/2" Light	24
31	WS-8-49	Washer	24
32	M-83204	Spacer - Track	24
33	D-118768-5	Upper Track Extension Assy	2
34	C-121017-4	Lower Track Extension Assy	2
35	SC-41-13	Cap Screw - 5/16"-18 x 1" Hex Hd	4
36	C-120784	Splash Shield & Pin Assy	1
37	NS-31-15	Stop Nut - #10-24 "Elastic"	4
38	SC-53-5	Mach. Screw - #10-24 x 3/8" Truss Hd	4
39	C-122065	Support - Splash Shield	2
40	WS-17-8	Washer	4
41	WL-6-23	Lock Washer - 5/16" Medium	4
42	NS-15-11	Full Nut - 5/16"-18 Hex Fin	4
43	NS-15-11	Full Nut - 5/16"-18 Hex Fin	2
44	WL-6-23	Lock Washer - 5/16" Medium	2
45	WS-17-8	Washer	2
46	WS-17-8	Washer	2
47	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	2
48	NS-31-33	Stop Nut - 3/8"-16 "Elastic"	6
49	WL-6-27	Lock Washer - 3/8" Light	6
50	NS-15-13	Full Nut - 3/8"-16 Hex Fin	6
51	A-156661	Rod - Tie	3
**52	D-120286-1	Dish Guide (Front, R. to L.; Rear, L. to R.)	1
**53	D-120286-2	Dish Guide (Front, L. to R.; Rear, R. to L.) (Not Shown)	1
**54	D-119514-3	Dish Guide (Front, R. to L.; Rear, L. to R.)	1
**55	D-119514-4	Dish Guide (Front, L. to R.; Rear, R. to L.) (Not Shown)	1
*56	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	8
**57	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	20
*58	D-119510-1	Dish Guide (Front, R. to L.; Rear, L. to R.)	1
*59	D-119510-2	Dish Guide (Front, L. to R.; Rear, R. to L.) (Not Shown)	1
*60	WS-19-6	Washer	8
**61	WS-19-6	Washer	20
*62	NS-31-15	Stop Nut - #10-24 "Elastic"	8
**63	NS-31-15	Stop Nut - #10-24 "Elastic"	20
64	D-118768-3	Upper Track Extension Assy	2
*65	R-81059	Bracket - Dish Guide	2
**66	R-81059	Bracket - Dish Guide	6
*67	WS-17-8	Washer	4
**68	WS-17-8	Washer	12
*69	WL-6-22	Lock Washer - 5/16" Light	4
**70	WL-6-22	Lock Washer - 5/16" Light	12
*71	SC-41-10	Cap Screw - 5/16"-18 x 5/8" Hex Hd	4
**72	SC-41-10	Cap Screw - 5/16"-18 x 5/8" Hex Hd	12
73	C-121017-3	Lower Track Extension Assy	2

\*W/O Blower Dryer.

\*\*W/Blower Dryer.

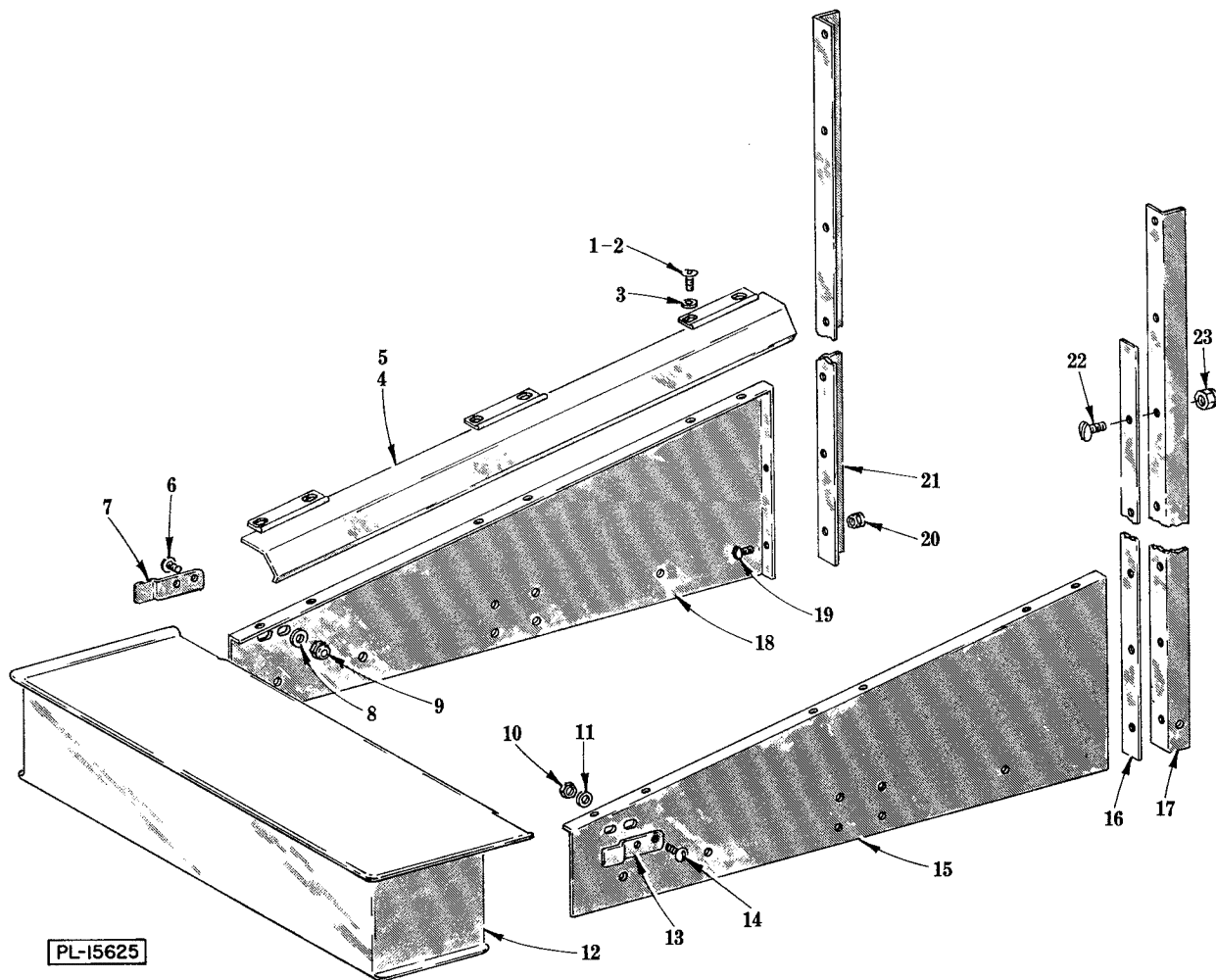


PL-14723

DISH PLATFORM AND EXTENSION PANELS  
(WITHOUT BLOWER DRYER)

**DISH PLATFORM AND EXTENSION PANELS  
(WITHOUT BLOWER DRYER)**

ILLUS. PL-14723	PART NO.	NAME OF PART	AMT.
1	D-118876-2	Conveyor Chain Cover Extension Assy . . . . .	2
2	D-118853-1	Conveyor Chain Cover Assy. (Rear, R. to L.; Front, L. to R.) . . . . .	1
3	D-118853-2	Conveyor Chain Cover Assy. (Front, R. to L.; Rear, L. to R.) (Not Shown) . . . . .	1
4	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd . . . . .	28
5	NS-31-15	Stop Nut - #10-24 "Elastic" . . . . .	28
6	WS-19-6	Washer . . . . .	28
7	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd . . . . .	2
8	C-119597	Latch - Dish Platform (Rear, R. to L.; Front, L. to R.) . . . . .	1
9	NS-31-15	Stop Nut - #10-24 "Elastic" . . . . .	2
10	WS-19-6	Washer . . . . .	2
11	NS-31-15	Stop Nut - #10-24 "Elastic" . . . . .	2
12	WS-19-6	Washer . . . . .	2
13	D-119654	Dish Platform Assy . . . . .	1
14	C-119596	Latch - Dish Platform (Front, R. to L.; Rear, L. to R.) . . . . .	1
15	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd . . . . .	2
16	E-118825-2	Panel - Extension (Front, R. to L.; Rear, L. to R.) . . . . .	1
17	E-118825-1	Panel - Extension (Rear, R. to L.; Front, L. to R.) . . . . .	1
18	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd . . . . .	6
19	NS-31-15	Stop Nut - #10-24 "Elastic" . . . . .	6
20	E-122604-1	Panel - Extension (Rear, R. to L.; Front, L. to R.) . . . . .	1
21	E-122604-2	Panel - Extension (Front, R. to L.; Rear, L. to R.) (Not Shown) . . . . .	1
22	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd . . . . .	6
23	NS-31-15	Stop Nut - #10-24 "Elastic" . . . . .	6

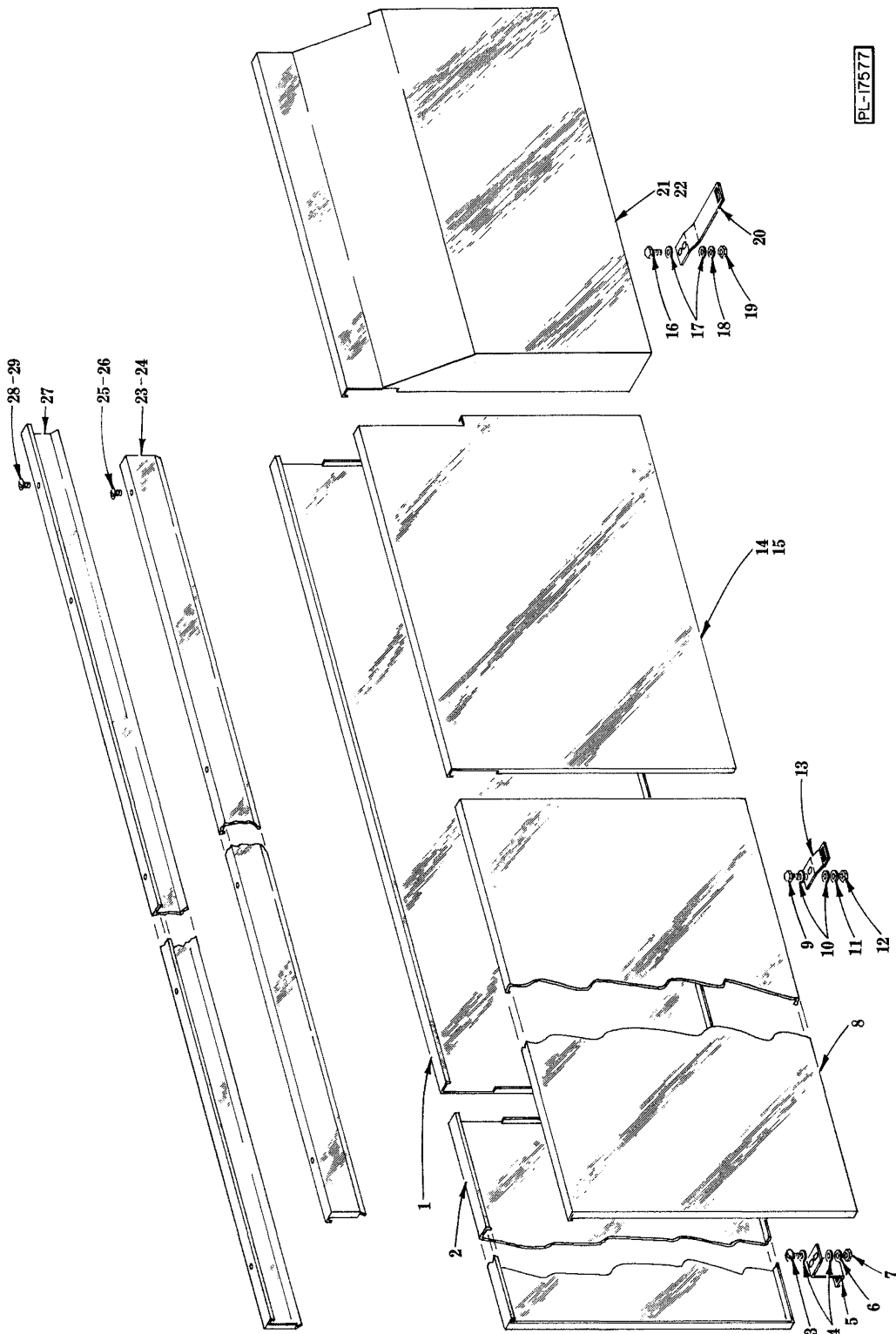


DISH PLATFORM AND EXTENSION PANELS  
(WITH BLOWER DRYER)

**DISH PLATFORM AND EXTENSION PANELS  
(WITH BLOWER DRYER)**

ILLUS. PL-15625	PART NO.	NAME OF PART	AMT.
1	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd . . . . .	12
2	NS-31-15	Stop Nut - #10-24 "Elastic" . . . . .	12
3	WS-19-6	Washer . . . . .	12
4	C-118934-1	Conveyor Chain Cover Assy. (Rear, R. to L.; Front, L. to R.) . . . . .	1
5	C-118934-2	Conveyor Chain Cover Assy. (Front, R. to L.; Rear, L. to R.) (Not Shown) . . . . .	1
6	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd . . . . .	2
7	C-119597	Latch - Dish Platform (Rear, R. to L.; Front, L. to R.) . . . . .	1
8	WS-19-6	Washer . . . . .	2
9	NS-31-15	Stop Nut - #10-24 "Elastic" . . . . .	2
10	NS-31-15	Stop Nut - #10-24 "Elastic" . . . . .	2
11	WS-19-6	Washer . . . . .	2
12	D-119654	Dish Platform Assy . . . . .	1
13	C-119596	Latch - Dish Platform (Front, R. to L.; Rear, L. to R.) . . . . .	1
14	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd . . . . .	2
15	E-118916-1	Panel - Extension (Front, R. to L.; Rear, L. to R.) . . . . .	1
16	C-119504	Spacer - Brace . . . . .	2
17	D-119501-1	Brace - Angle (Dryer) (Front, R. to L.; Rear, L. to R.) . . . . .	1
18	E-118916-2	Panel - Extension (Rear, R. to L.; Front, L. to R.) . . . . .	1
19	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd . . . . .	6
20	NS-31-15	Stop Nut - #10-24 "Elastic" . . . . .	6
21	D-119501-2	Brace - Angle (Dryer) (Rear, R. to L.; Front, L. to R.) . . . . .	1
22	SC-53-18	Mach. Screw - 5/16"-18 x 7/8" Truss Hd . . . . .	8
23	NS-32-35	Stop Nut - 5/16"-18 "Flexloc" . . . . .	8

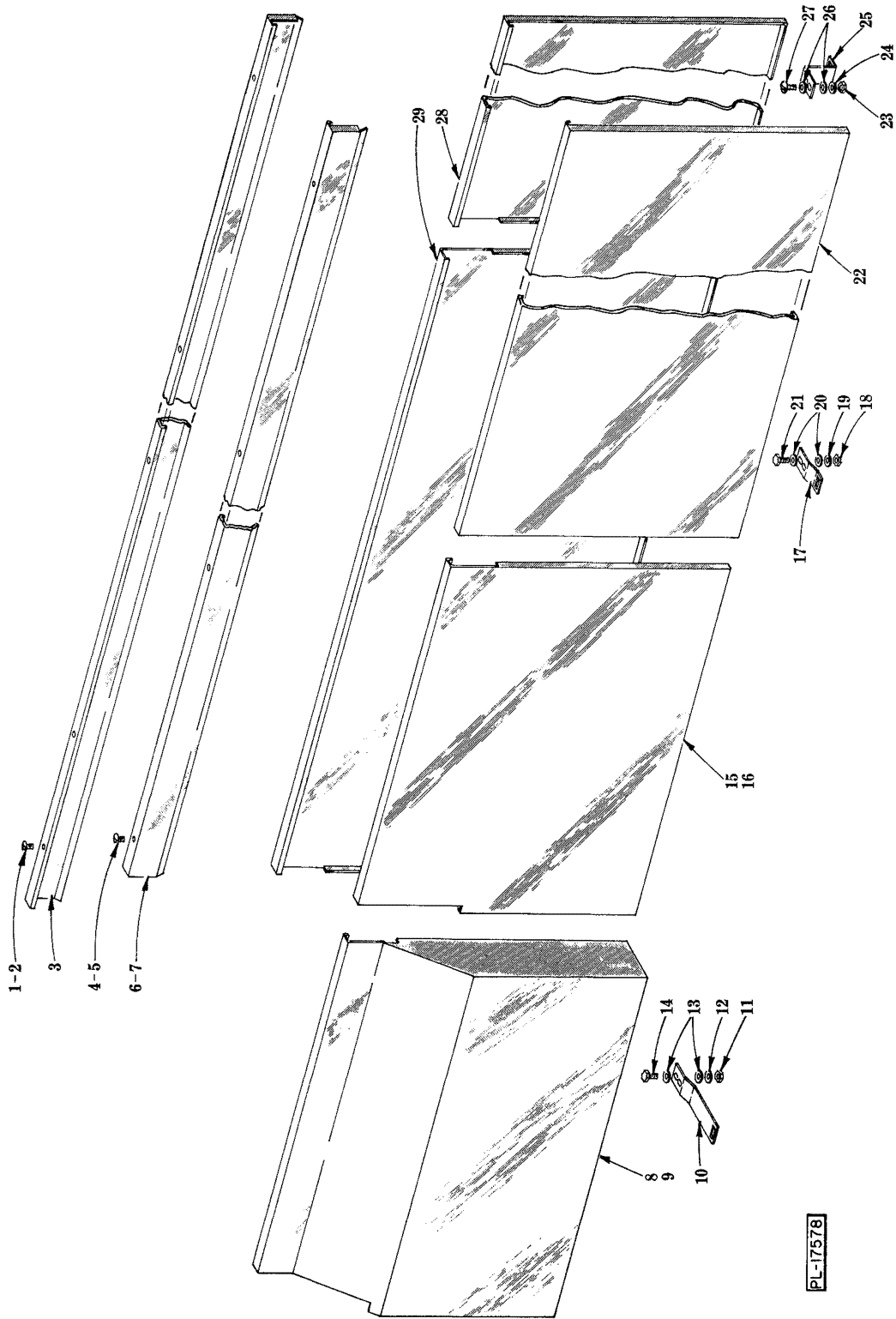
PL-17577



PANELS

**PANELS**  
(R. TO L. OPERATION)

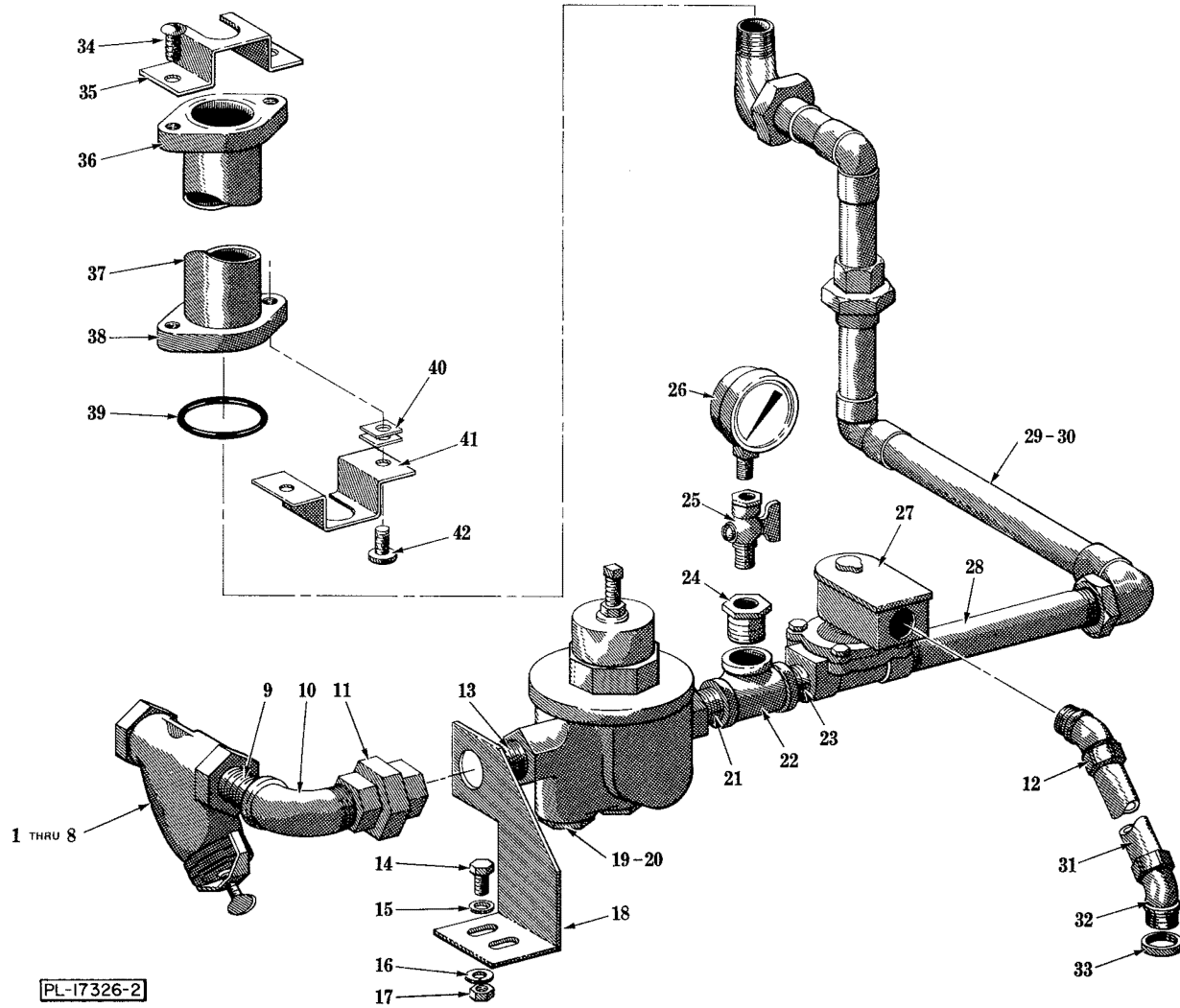
ILLUS. PL-17577	PART NO.	NAME OF PART	AMT.
1	E-123159-11	Panel - Rear . . . . .	1
2	E-123159-5	Panel - Rear (End) . . . . .	1
3	SC-21-25	Mach. Screw - #10-24 x 3/4" Rd. Hd . . . . .	10
4	WS-19-6	Washer . . . . .	20
5	C-123100	Bracket - Panel Support (Rear) . . . . .	5
6	WL-6-16	Lock Washer - 1/4" Light . . . . .	10
7	NS-11-18	Mach. Nut - #10-24 Hex . . . . .	10
8	E-123160-6	Panel - Front (End) . . . . .	1
9	M-81921	Mach. Screw - #10-24 x 1/2" Trim, Hex Hd . . . . .	AR
10	WS-19-6	Washer . . . . .	AR
11	WL-6-16	Lock Washer - 1/4" Light . . . . .	AR
12	NS-11-18	Mach. Nut - #10-24 Hex . . . . .	AR
13	C-122835-1	Bracket - Panel Support (Front) . . . . .	AR
14	E-123160-18	Panel - Front (Use W/O Circuit Breakers) . . . . .	1
15	E-123160-14	Panel - Front (Use W/Circuit Breakers) . . . . .	1
16	M-81921	Mach. Screw - #10-24 x 1/2" Trim, Hex Hd . . . . .	4
17	WS-19-6	Washer . . . . .	8
18	WL-6-16	Lock Washer - 1/4" Light . . . . .	4
19	NS-11-18	Mach. Nut - #10-24 Hex . . . . .	4
20	C-122835-2	Bracket - Panel Support (Use W/Electric Booster) . . . . .	2
21	E-123205-5	Panel - Front (Use W/Electric Booster & W/O Circuit Breakers) . . . . .	1
22	E-123205-6	Panel - Front (Use W/Electric Booster & Circuit Breakers) . . . . .	1
23	D-276003-11	Panel - Trim (Front) (Use W/O Circuit Breakers) . . . . .	1
24	D-276003-12	Panel - Trim (Front) (Use W/Circuit Breakers) . . . . .	1
25	SC-53-4	Mach. Screw - #10-24 x 5/16" Truss Hd . . . . .	4
26	M-75895	Speed Nut - #10-24 . . . . .	4
27	D-276002-10	Panel - Trim (Rear) . . . . .	1
28	SC-53-4	Mach. Screw - #10-24 x 5/16" Truss Hd . . . . .	5
29	M-75895	Speed Nut - #20-24 . . . . .	5



PANELS

**PANELS**  
(L. TO R. OPERATION)

ILLUS. PL-17578	PART NO.	NAME OF PART	AMT.
1	SC-53-4	Mach. Screw - #10-24 x 5/16" Truss Hd . . . . .	5
2	M-75895	Speed Nut - #10-24 . . . . .	5
3	D-276003-10	Panel - Trim (Rear) . . . . .	1
4	SC-53-4	Mach. Screw - #10-24 x 5/16" Truss Hd . . . . .	4
5	M-75895	Speed Nut - #10-24 . . . . .	4
6	D-276002-11	Panel - Trim (Front) (Use W/O Circuit Breakers) . . . . .	1
7	D-276002-12	Panel - Trim (Front) (Use W/Circuit Breakers) . . . . .	1
8	E-123205-7	Panel - Front (Use W/Elec. Booster & W/O Circuit Breakers) . . . . .	1
9	E-123205-8	Panel - Front (Use W/Elec. Booster & Circuit Breakers) . . . . .	1
10	C-122835-2	Bracket - Panel Support (Front) (Use W/Elec. Booster) . . . . .	2
11	NS-11-18	Mach. Nut - #10-24 Hex . . . . .	4
12	WL-6-16	Lock Washer - 1/4" Light . . . . .	4
13	WS-19-6	Washer . . . . .	8
14	M-81921	Mach. Screw - #10-24 x 1/2" Trim. Hex Hd . . . . .	4
15	E-123159-15	Panel - Front (Use W/O Circuit Breakers) . . . . .	1
16	E-123159-16	Panel - Front (Use W/Circuit Breakers) . . . . .	1
17	C-122835-1	Bracket - Panel Support (Front) . . . . .	AR
18	NS-11-18	Mach. Nut - #10-24 Hex . . . . .	AR
19	WL-6-16	Lock Washer - 1/4" Light . . . . .	AR
20	WS-19-6	Washer . . . . .	AR
21	M-81921	Mach. Screw - #10-24 x 1/2" Trim. Hex Hd . . . . .	AR
22	E-123159-6	Panel - Front (End) . . . . .	1
23	NS-11-18	Mach. Nut - #10-24 Hex . . . . .	10
24	WL-6-16	Lock Washer - 1/4" Light . . . . .	10
25	C-123100	Bracket - Panel Support (Rear) . . . . .	5
26	WS-19-6	Washer . . . . .	20
27	SC-21-25	Mach. Screw - #10-24 x 3/4" Rd. Hd . . . . .	10
28	E-123160-5	Panel - Rear (End) . . . . .	1
29	E-123159-11	Panel - Rear . . . . .	1

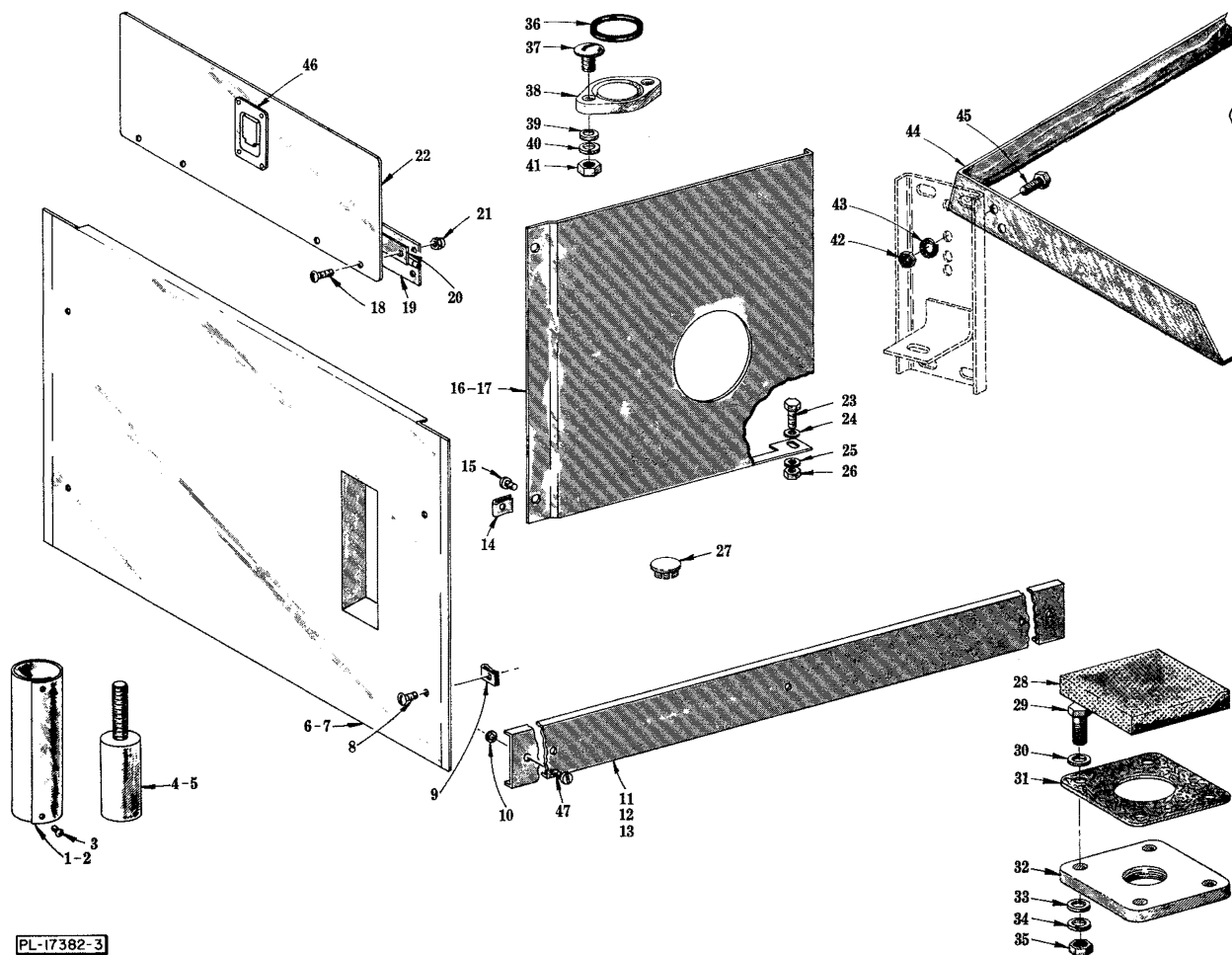


FINAL RINSE SUPPLY PIPING

## FINAL RINSE SUPPLY PIPING

ILLUS. PL-17326-2 NO.	PART	NAME OF PART	AMT.
1	M-82228	Line Strainer (3/4") (C.I.) (Incls. items #3, 4, 6, 7 & 8)	1
2	A-102516	Line Strainer (3/4") (Brass) (Incls. items #3, 5, 6, 7 & 8)	1
3	M-82231	Screen (3/4" Line Strainer)	1
4	M-82234	Plate - Seal (3/4" Line Strainer) (Use with item #1)	1
5	A-102517	Plate Seal (3/4" Line Strainer) (Use with item #2)	1
6	M-82236	Clamp (3/4" Line Strainer)	1
7	M-82238	Thumb Screw	1
8	D-67500-59	"O" Ring (3/4" Line Strainer)	1
9	FP-41-54	Nipple - 3/4" x 2" Lg. (T.B.E.)	1
10	FP-15-24	Elbow - 3/4" x 90° Street	1
11	FP-22-18	Union - 3/4"	1
12	FE-7-2	Connector - 45° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
13	FP-41-50	Nipple - 3/4" x 1-3/8" Lg. (T.B.E.)	1
14	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	2
15	WS-17-8	Washer	2
16	WL-6-22	Lock Washer - 5/16" Light	2
17	NS-15-11	Full Nut - 5/16"-18 Hex Fin	2
18	C-121965	Bracket - Hot Water Pipe	1
19	C-103534	Valve - Pressure Regulating (C.I.)	1
20	C-102513	Valve - Pressure Regulating (Brass)	1
21	FP-41-50	Nipple - 3/4" x 1-3/8" Lg. (T.B.E.)	1
22	FP-19-28	Tee - 3/4"	1
23	FP-41-50	Nipple - 3/4" x 1-3/8" Lg. (T.B.E.)	1
24	FP-27-15	Bushing - 3/4" to 1/4" Hex Reducing	1
25	P-86218	Pet Cock - 1/4"	1
26	C-277915	Gauge - Water Pressure	1
27	M-89445-5	Valve - 3/4" Solenoid (110-120 V.) (Incls. Coil)	1
28	FP-41-92	Nipple - 3/4" x 5-5/8" Lg. (T.B.E.)	1
29	D-276920-5	Hot Water Pipe Assy. (R-L)	1
30	D-276920-6	Hot Water Pipe Assy. (L-R)	1
31	P-68190-13	Conduit - 3/8" x 8" Waterproof	1
32	FE-7-2	Connector - 45° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
33	FE-8-10	1/2" Gasket Assy	1
34	SC-53-17	Mach. Screw - 5/16"-18 x 3/4" Truss Hd	2
35	R-81713	Tube - Support	1
36	B-123363	Flange - Upper	1
37	C-123365-2	Tube - Protective	1
38	C-123364	Flange - Lower	1
39	D-67500-18	"O" Ring	1
40	A-121204	Shim	AR
41	R-81713	Tube - Support	1
42	SC-53-17	Mach. Screw - 5/16"-18 x 3/4" Truss Hd	2
	C-112062-1	Coil - 3/4" Solenoid Valve (Use with item #27)	1

96 DISCHARGE REPLACEMENT PARTS

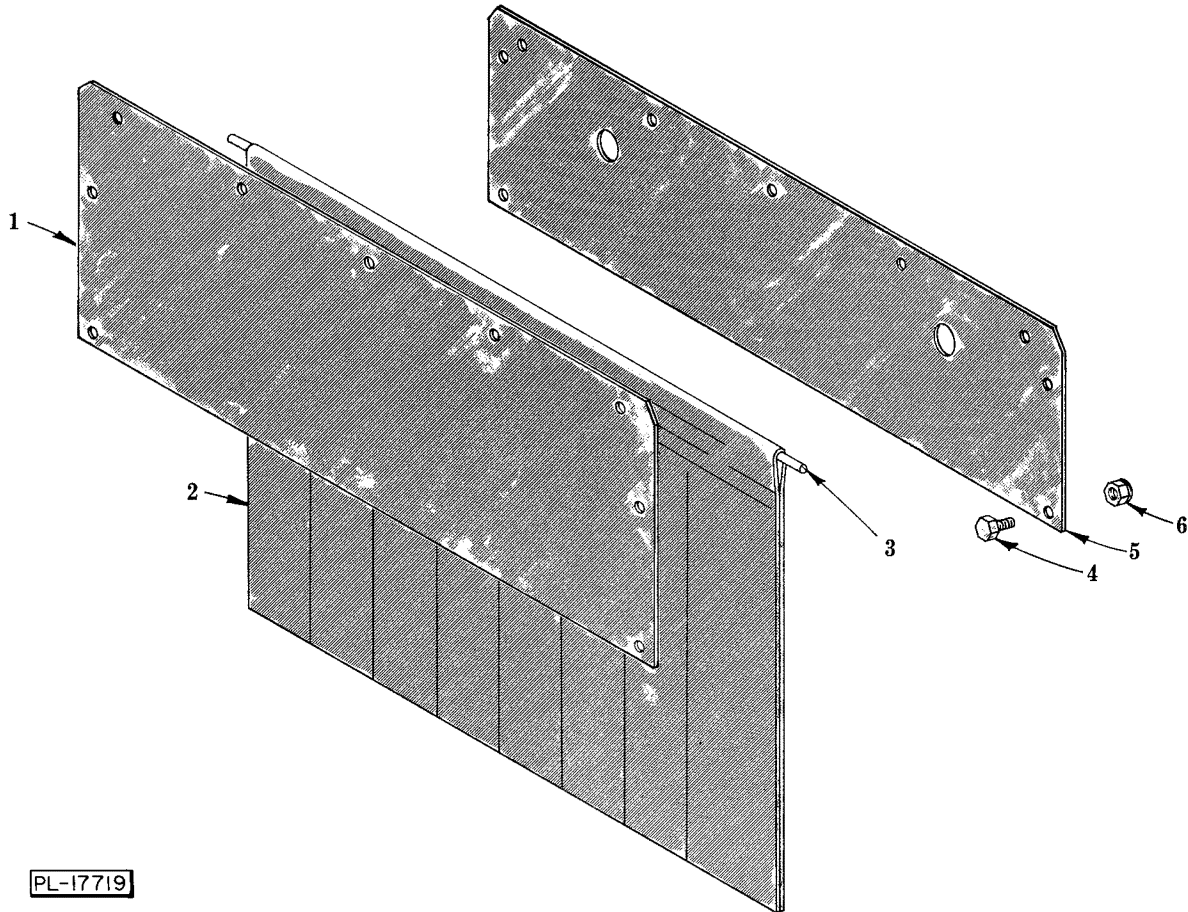


PL-17382-3

MISCELLANEOUS

MISCELLANEOUS

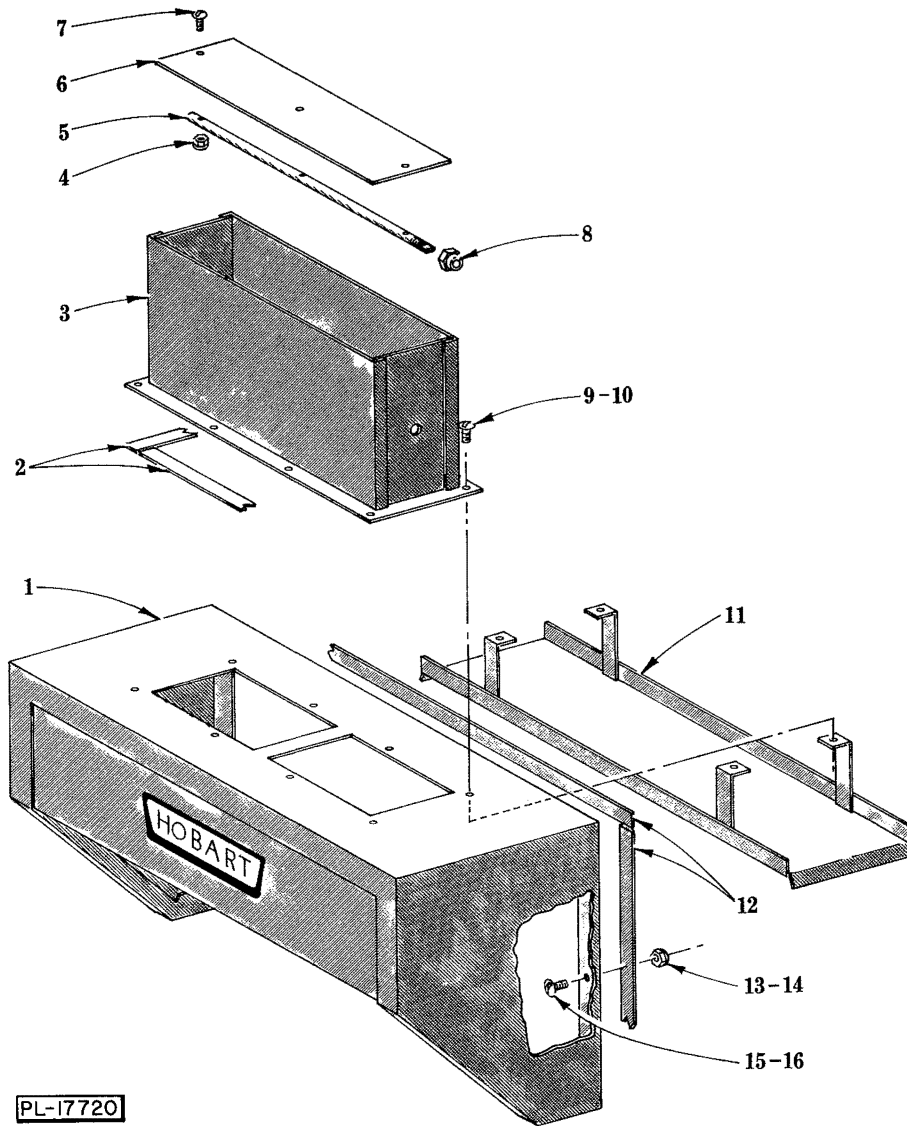
ILLUS. PL-17382-3	PART NO.	NAME OF PART	AMT.
1	C-120702	Trim - Short Leg (Front)	AR
2	R-81848	Trim - Leg (Rear)	AR
3	SD-7-15	Self-Tapping Screw - #6 x 3/16" Phil. Bind. Hd., Type B	AR
4	C-108821-1	Foot - Adjustable (STL)	4
5	C-108821-2	Foot - Adjustable (SST)	4
6	E-119747-8	End Panel Assy. (R. to L.)	1
7	E-121178-8	End Panel Assy. (L. to R.) (Not Shown)	1
8	SC-53-5	Mach. Screw - #10-24 x 3/8" Truss Hd	4
9	M-74348	Speed Nut - #10-24	4
10	B-112016	Retainer - Bolt	AR
11	D-118723-1	Cover - Channel (Use W/O Elec. Booster Circuit Breakers)	1
12	D-287316-4	Channel Cover Assy. (Use W/Elec. Booster Circuit Breakers, R. to L.)	1
13	D-287314-4	Channel Cover Assy. (Use W/Elec. Booster Circuit Breakers, L. to R.)	1
14	M-74398	Speed Nut - #10-24	2
15	SC-53-5	Mach. Screw - #10-24 x 3/8" Truss Hd	2
16	D-122058-1	Guard - Conveyor Sprocket (R. to L.)	1
17	D-122058-2	Guard - Conveyor Sprocket (L. to R.) (Not Shown)	1
18	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	8
19	M-67177	Hinge	2
20	M-62788	Spacer - Hinge	2
21	NS-31-15	Stop Nut - #10-24 "Elastic"	8
22	C-102674	Door & Latch Assy. (Incls. item #46)	1
23	SC-41-12	Cap Screw - 5/16"-18 x 7/8" Hex Hd	1
24	WS-17-8	Washer	1
25	WL-6-22	Lock Washer - 5/16" Light	1
26	NS-15-11	Full Nut - 5/16"-18 Hex Fin	1
27	FE-21-12	Plug - Conduit 1/2"	AR
28	B-157957	Strainer Cover Assy	1
29	SC-41-31	Cap Screw - 3/8"-16 x 1-1/4" Hex Hd	4
30	WS-6-44	Washer	4
31	P-9934-1	Gasket	1
32	P-63240	Flange - Drain	1
33	WS-6-44	Washer	4
34	WL-6-27	Lock Washer - 3/8" Light	4
35	NS-15-13	Full Nut - 3/8"-16 Hex Fin	4
36	D-67500-20	"O" Ring	1
37	SC-53-20	Mach. Screw - 5/16"-18 x 1" Truss Hd	2
38	P-82429	Flange	1
39	WS-17-21	Washer	2
40	WL-6-22	Lock Washer - 5/16" Light	2
41	NS-15-11	Full Nut - 5/16"-18 Hex Fin	2
42	NS-15-11	Full Nut - 5/16"-18 Hex Fin	4
43	WL-6-22	Lock Washer - 5/16" Light	4
44	D-276928	Pan - Drain Back	1
45	SC-41-10	Cap Screw - 5/16"-18 x 5/8" Hex Hd	4
46	B-102672	Latch	1
47	B-112129	Screw - Captive	AR



PL-17719

**CURTAIN AND BAFFLES  
(WITHOUT BLOWER DRYER)**

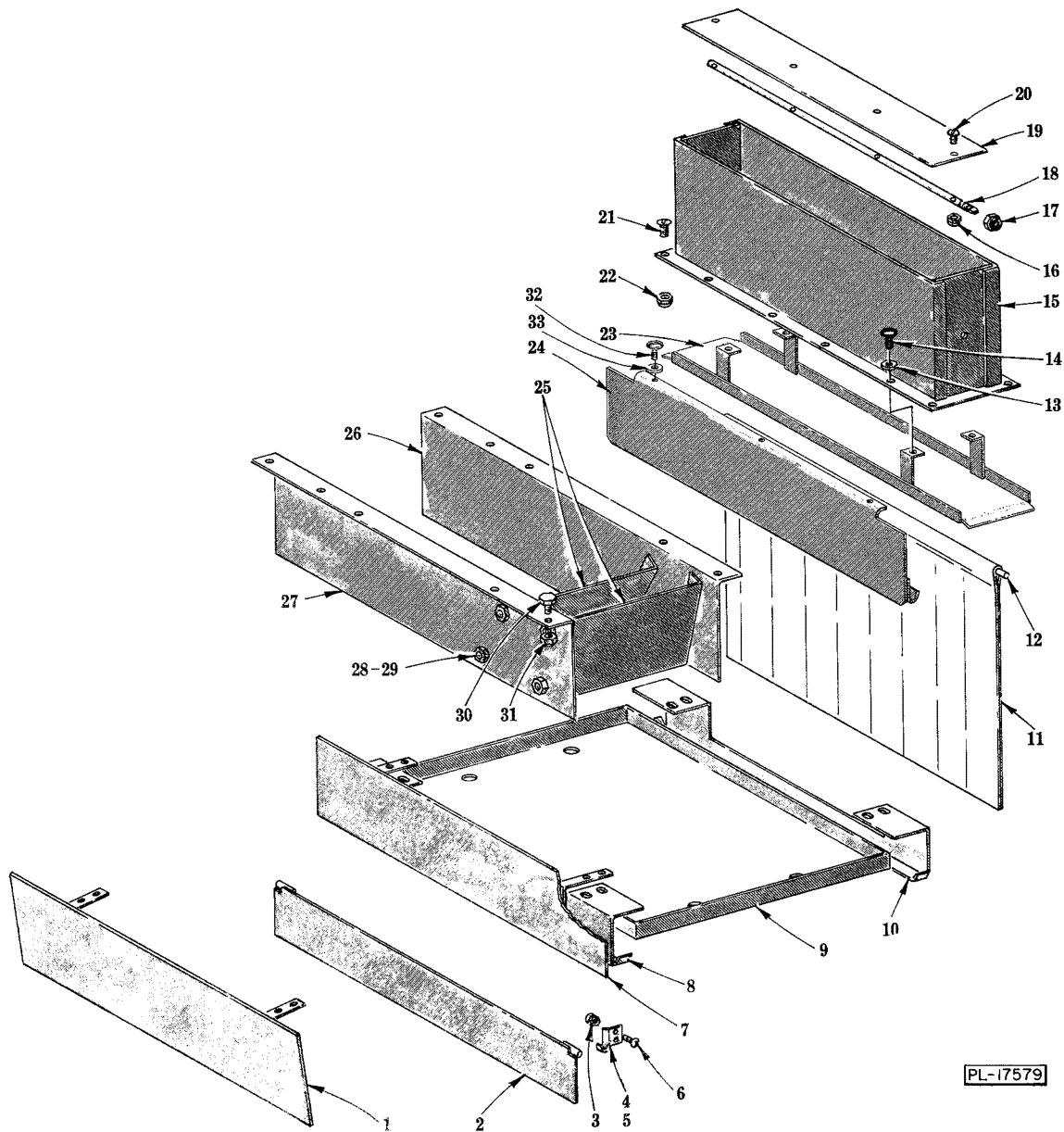
ILLUS. PL-17719	PART NO.	NAME OF PART	AMT.
1	D-276693-1	End Plate & Curtain Hook Assy . . . . .	1
2	E-120201-2	Curtain - Splash (15-E-3) . . . . .	1
3	B-120266-3	Rod - Splash Curtain . . . . .	1
4	SC-41-5	Cap Screw - 1/4"-20 x 5/8" Hex Hd . . . . .	9
5	D-118309	Baffle - End Plate (Inside) . . . . .	1
6	NS-31-19	Stop Nut - 1/4"-20 "Elastic" . . . . .	9
	D-120152-27	Curtain Assy. (15-E-3) (Incls. items #2 & 3) . . . . .	1



PL-17720

**VENT HOOD UNIT  
(WITHOUT BLOWER DRYER)**

ILLUS. PL-17720	PART NO.	NAME OF PART	AMT.
1	C-158694	Vent Hood Assy . . . . .	1
2	506150	Tape - Foam . . . . .	AR
3	R-75621	Vent Stack Assy . . . . .	1
4	NS-31-50	Stop Nut - #6-32 "Elastic" . . . . .	3
5	P-64919	Shaft - Damper . . . . .	1
6	P-75623	Damper - Vent Stack . . . . .	1
7	SC-21-11	Mach. Screw - #6-32 x 3/4" Rd. Hd . . . . .	3
8	NS-36-12	Stop Nut - 3/8"-24 "Elastic" . . . . .	1
9	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd . . . . .	8
10	NS-31-15	Stop Nut - #10-24 "Elastic" . . . . .	4
11	D-276702	Drip Shield Assy . . . . .	1
12	526408	Tape - Foam . . . . .	AR
13	NS-31-29	Stop Nut - 5/16"-18 "Elastic" . . . . .	4
14	NS-31-19	Stop Nut - 1/4"-20 "Elastic" . . . . .	7
15	SC-53-16	Mach. Screw - 5/16"-18 x 5/8" Truss Hd . . . . .	4
16	SC-41-5	Cap Screw - 1/4"-20 x 5/8" Hex Hd . . . . .	7

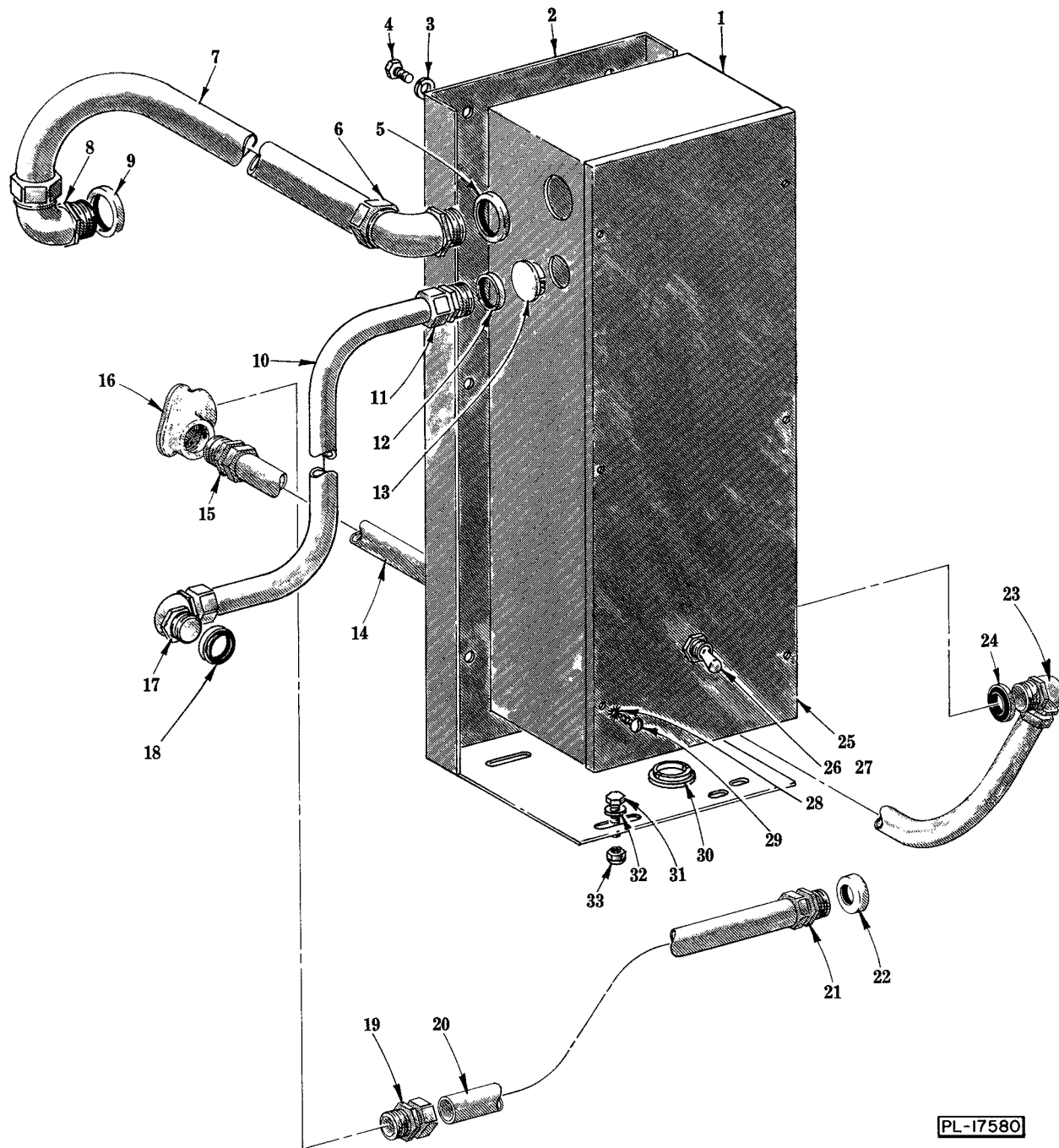


PL-17579

BLOWER BAFFLES AND VENT

## BLOWER BAFFLES AND VENT

ILLUS. PL-17579	PART NO.	NAME OF PART	AMT.
1	C-276039-1	Air Baffle Assy . . . . .	1
2	C-120922	Tank Air Baffle & Pin Assy . . . . .	1
3	NS-31-15	Stop Nut - #10-24 "Elastic" . . . . .	4
4	P-84922-2	Hook - Baffle (Front, R. to L.; Rear, L. to R.) . . . . .	1
5	P-84922-1	Hook - Baffle (Rear, R. to L.; Front, L. to R.) (Not Shown) . . . . .	1
6	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd . . . . .	4
7	C-276039-2	Air Baffle Assy . . . . .	1
8	D-118672	Support - Deflector Pan (Discharge End) . . . . .	1
9	D-123047	Pan - Deflector . . . . .	1
10	D-123048	Support - Deflector Pan (Entrance End) . . . . .	1
11	E-120201-2	Curtain - Splash (15-E-3) . . . . .	1
12	B-120266-3	Rod - Splash Curtain . . . . .	1
13	WL-6-6	Lock Washer - #10 Light . . . . .	4
14	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd . . . . .	4
15	C-157371	Vent Stack Assy . . . . .	1
16	NS-31-50	Stop Nut - #6-32 "Elastic" . . . . .	4
17	NS-36-12	Stop Nut - 3/8"-24 "Elastic" . . . . .	1
18	B-157374	Shaft - Damper . . . . .	1
19	B-157373	Damper - Vent Stack . . . . .	1
20	SC-21-11	Mach. Screw - #6-32 x 3/4" Rd. Hd . . . . .	4
21	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd . . . . .	8
22	NS-31-15	Stop Nut - #10-24 "Elastic" . . . . .	8
23	D-276702	Drip Shield Assy . . . . .	1
24	E-286834-1	Baffle Assy . . . . .	1
25	C-119499	Baffle - Air . . . . .	2
26	D-119980-2	Support - Deflector . . . . .	1
27	D-119980-1	Support - Deflector . . . . .	1
28	SC-53-5	Mach. Screw - #10-24 x 3/8" Truss Hd . . . . .	8
29	NS-31-15	Stop Nut - #10-24 "Elastic" . . . . .	8
30	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd . . . . .	3
31	NS-31-29	Stop Nut - 5/16"-18 "Elastic" . . . . .	3
32	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd . . . . .	3
33	WL-6-6	Lock Washer - #10 Light . . . . .	3
	D-120152-27	Curtain Assy. (15-E-3) (Incls. items #11 & 12) . . . . .	1

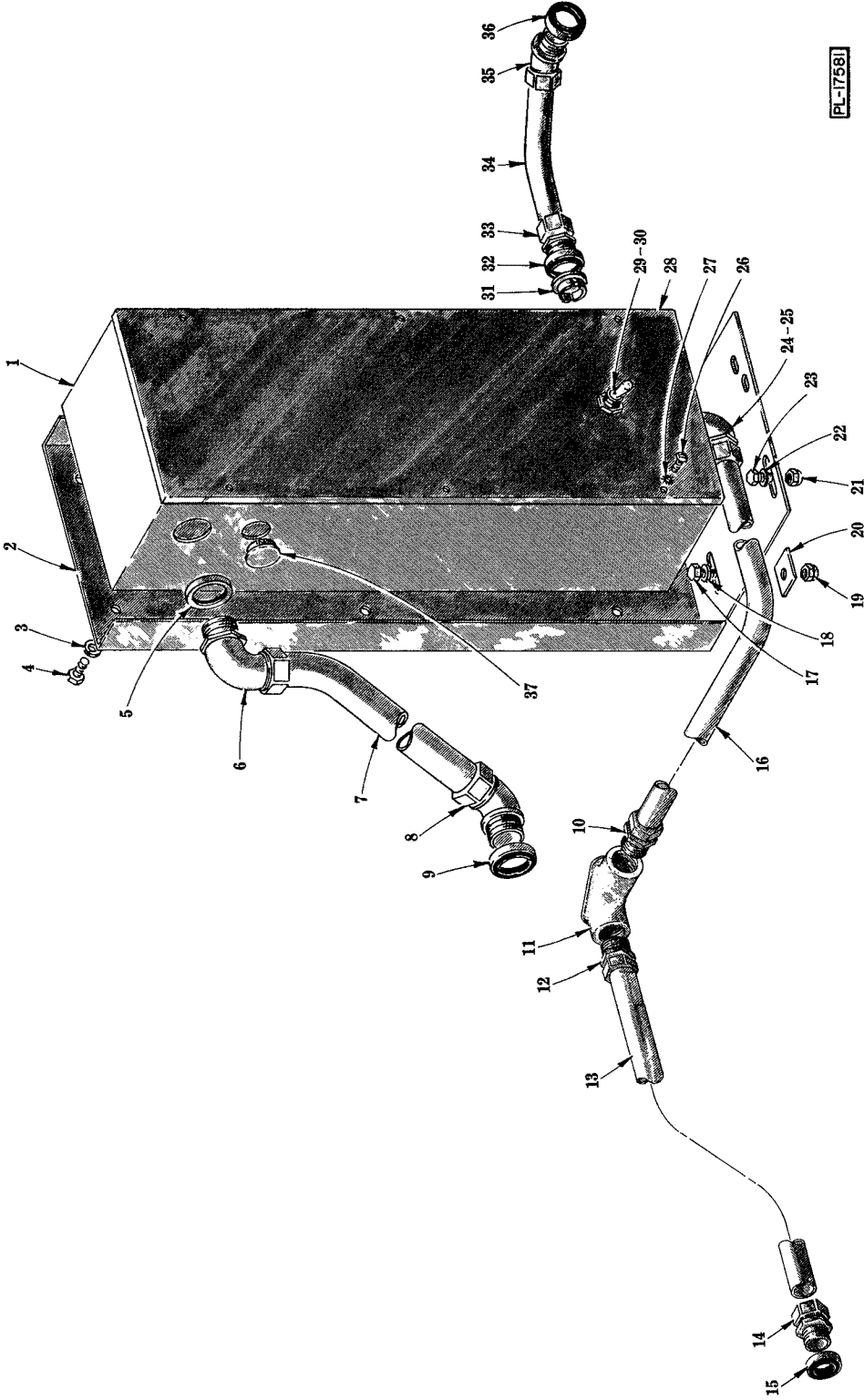


DRYER CONTROL BOX AND CONDUIT

**DRYER CONTROL BOX AND CONDUIT  
(R. TO L. OPERATION)**

ILLUS. PL-17580	PART NO.	NAME OF PART	AMT.
1	C-123073	Dryer Control Box Assy . . . . .	1
2	D-121205	Bracket - Dryer Control Box . . . . .	1
3	WL-6-16	Lock Washer - 1/4" Light . . . . .	6
4	SC-41-50	Cap Screw - 1/4"-20 x 1/2" Hex Hd . . . . .	6
5	FE-8-11	3/4" Gasket Assy . . . . .	1
6	FE-8-25	Connector - 90° "Sealtite" (3/4" Male Thd. x 3/4" Flex. Cnd.) . . . . .	1
7	P-77657-26	Conduit - 3/4" x 27" (Waterproof) . . . . .	1
8	FE-8-25	Connector - 90° "Sealtite" (3/4" Male Thd. x 3/4" Flex. Cnd.) . . . . .	1
9	FE-8-11	3/4" Gasket Assy . . . . .	1
*10	C-123153	Conduit - 1/2" Thinwall . . . . .	1
*11	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall) . . . . .	1
*12	FE-8-10	1/2" Gasket Assy . . . . .	1
13	FE-21-12	Plug - 1/2" (7/8" Dia. Hole) (Steam Dryer ONLY) . . . . .	1
14	C-276839	Conduit - Blower/Dryer . . . . .	1
15	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall) . . . . .	1
16	FE-7-31	Ell - 90° x 1/2" Pulling . . . . .	1
*17	FE-6-37	Ell - 90° Short (1/2" Male Thd. x 1/2" Thinwall) . . . . .	1
*18	FE-8-10	1/2" Gasket Assy . . . . .	1
19	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall) . . . . .	1
20	C-276838	Conduit - 1/2" Thinwall (Pulling Ell to Wiring Channel) . . . . .	1
21	M-83294	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall) . . . . .	1
22	FE-8-10	1/2" Gasket Assy . . . . .	1
23	FE-6-37	Connector - 90° (1/2" Male Thd. x 1/2" Thinwall) . . . . .	1
24	FE-8-10	1/2" Gasket Assy . . . . .	1
25	D-123072	Cover - Control Box . . . . .	1
26	WL-8-32	Lock Washer - 1/2" Int. Shakeproof . . . . .	1
27	B-87711-146-1	Switch - Toggle . . . . .	1
28	WL-14-7	Lock Washer - #10 Ext. Shakeproof . . . . .	1
29	SD-19-13	Self-Tapping Screw - #10 x 3/8" Rd. Hd., Type B . . . . .	6
30	FE-21-12	Plug - 1/2" (7/8" Dia. Hole) . . . . .	1
31	SC-41-12	Cap Screw - 5/16"-18 x 7/8" Hex Hd . . . . .	4
32	WS-17-8	Washer . . . . .	4
33	NS-32-35	Stop Nut - 5/16"-18 "Flexloc" . . . . .	4

\*Elec. Dryer.

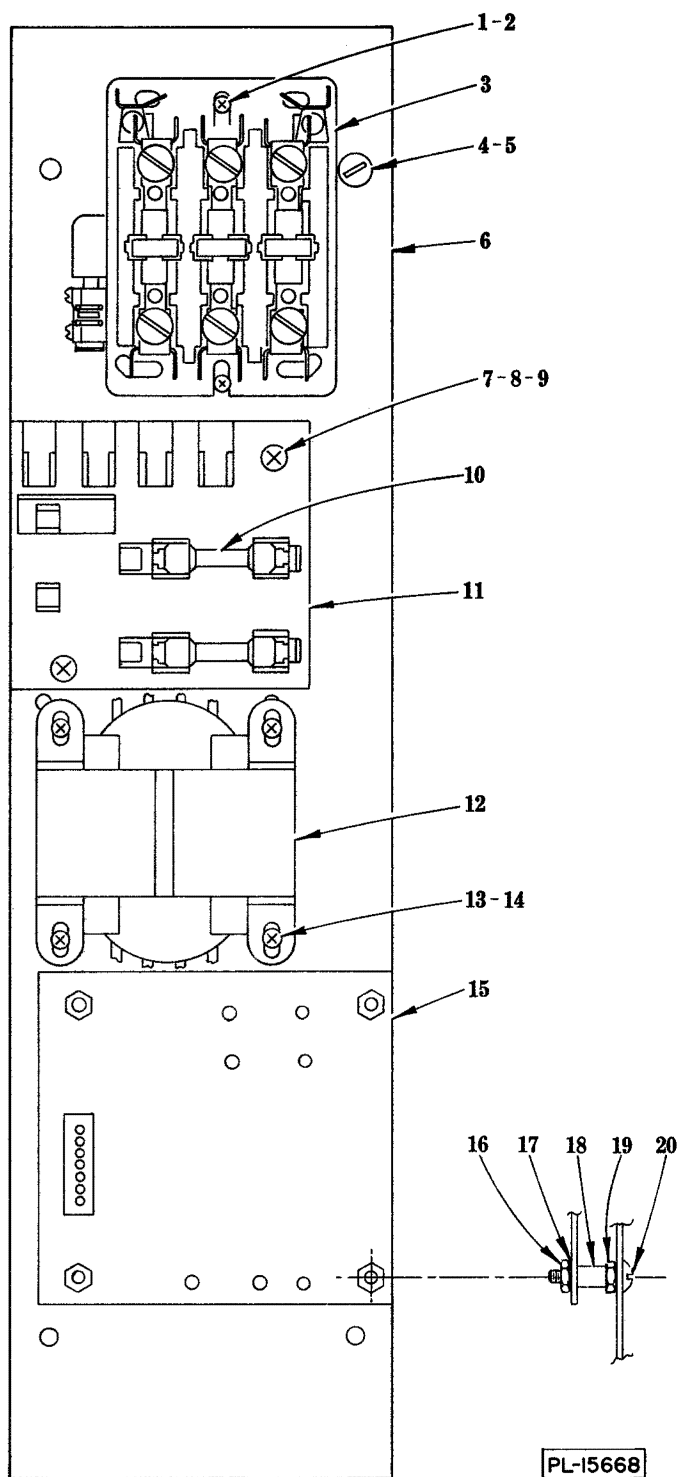


DRYER CONTROL BOX AND CONDUIT

**DRYER CONTROL BOX AND CONDUIT  
(L. TO R. OPERATION)**

ILLUS. PL-17581	PART NO.	NAME OF PART	AMT.
1	C-123073	Dryer Control Box Assy . . . . .	1
2	D-121205	Bracket - Dryer Control Box . . . . .	1
3	WL-6-16	Lock Washer - 1/4" Light . . . . .	6
4	SC-41-50	Cap Screw - 1/4"-20 x 1/2" Hex Hd . . . . .	6
5	FE-8-11	3/4" Gasket Assy . . . . .	1
6	FE-8-25	Connector - 90° "Sealtite" (3/4" Male Thd. x 3/4" Flex. Cnd.) . . . . .	1
7	P-77657-36	Conduit - 3/4" x 6" (Waterproof) . . . . .	1
8	FE-8-24	Connector - 45° "Sealtite" (3/4" Male Thd. x 3/4" Flex. Cnd.) . . . . .	1
9	FE-8-11	3/4" Gasket Assy . . . . .	1
10	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall) . . . . .	1
11	FE-7-31	Ell - 90° x 1/2" Pulling . . . . .	1
12	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall) . . . . .	1
13	C-276838	Conduit - Blower/Dryer . . . . .	1
14	M-83294	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall) . . . . .	1
15	FE-8-10	1/2" Gasket Assy . . . . .	1
16	C-89740-75	Conduit - Blower/Dryer . . . . .	1
17	SC-41-12	Cap Screw - 5/16"-18 x 7/8" Hex Hd . . . . .	2
18	WS-17-8	Washer . . . . .	2
19	NS-32-35	Stop Nut - 5/16"-18 "Flexloc" . . . . .	2
20	A-121204	Shim - Control Box . . . . .	2
21	NS-32-35	Stop Nut - 5/16"-18 "Flexloc" . . . . .	2
22	WS-17-8	Washer . . . . .	2
23	SC-41-12	Cap Screw - 5/16"-18 x 7/8" Hex Hd . . . . .	2
24	FE-6-37	Ell - 90° Short (1/2" Male Thd. x 1/2" Thinwall) . . . . .	1
25	FE-8-10	1/2" Gasket Assy . . . . .	1
26	SD-19-13	Self-Tapping Screw - #10 x 3/8" Rd. Hd., Type B . . . . .	6
27	WL-14-7	Lock Washer - #10 Ext. Shakeproof . . . . .	1
28	D-123072	Cover - Control Box . . . . .	1
29	B-87711-146-1	Switch - Toggle . . . . .	1
30	WL-8-32	Lock Washer - 1/2" Int. Shakeproof . . . . .	1
31	FE-21-12	Plug - 1/2" (7/8" Dia. Hole) (Steam Dryer ONLY) . . . . .	1
*32	FE-8-10	1/2" Gasket Assy . . . . .	1
*33	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall) . . . . .	1
*34	C-89740-72	Conduit - 1/2" Thinwall (Control Box to Wiring Channel) . . . . .	1
*35	FE-8-45	Connector - 45° (1/2" Male Thd. x 1/2" Thinwall) . . . . .	1
*36	FE-8-10	1/2" Gasket Assy . . . . .	1
37	FE-21-12	Plug - 1/2" (7/8" Dia. Hole) . . . . .	1

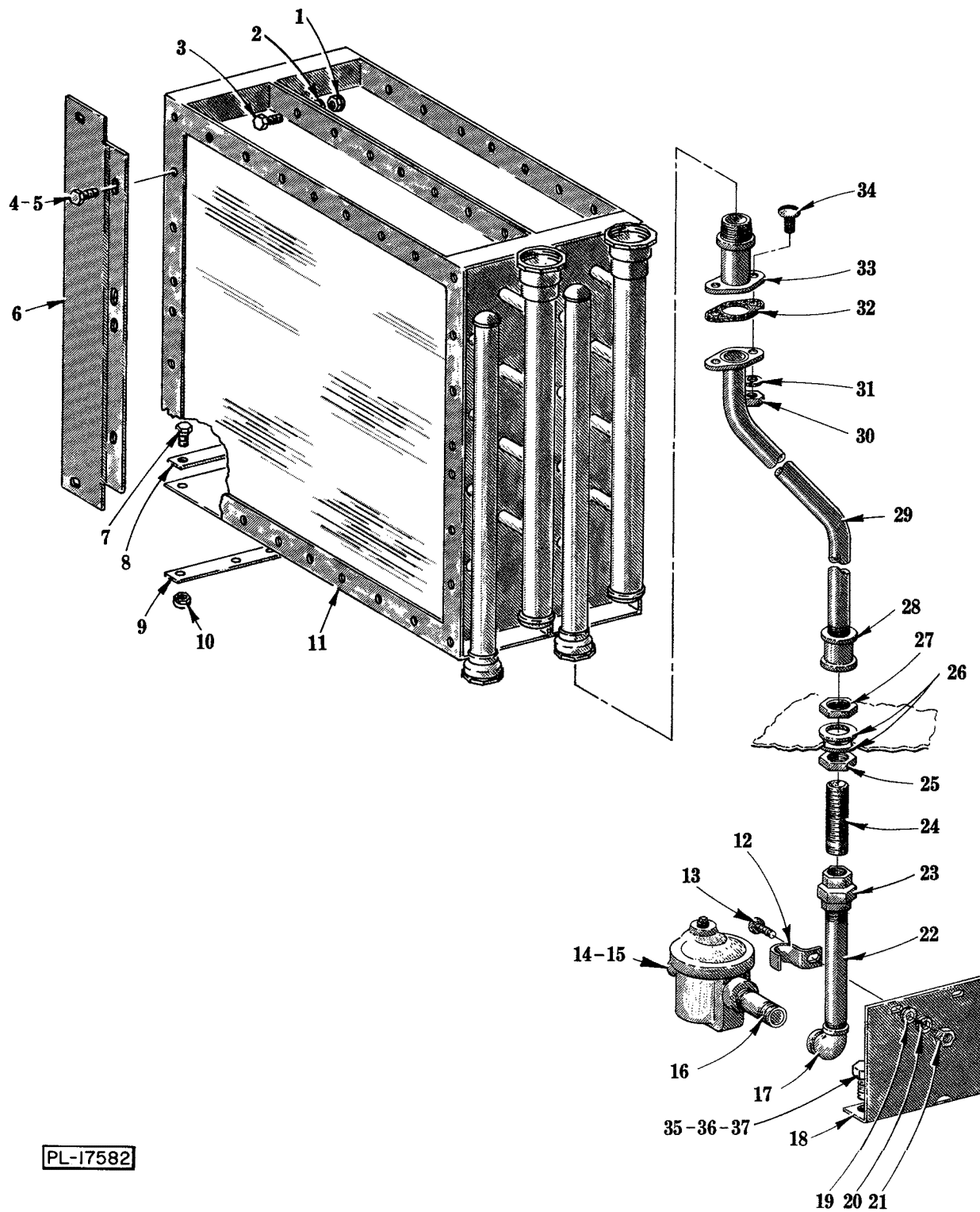
\*Elec. Dryer.



CONTROL PANEL  
(BLOWER DRYER)

**CONTROL PANEL  
(BLOWER DRYER)**

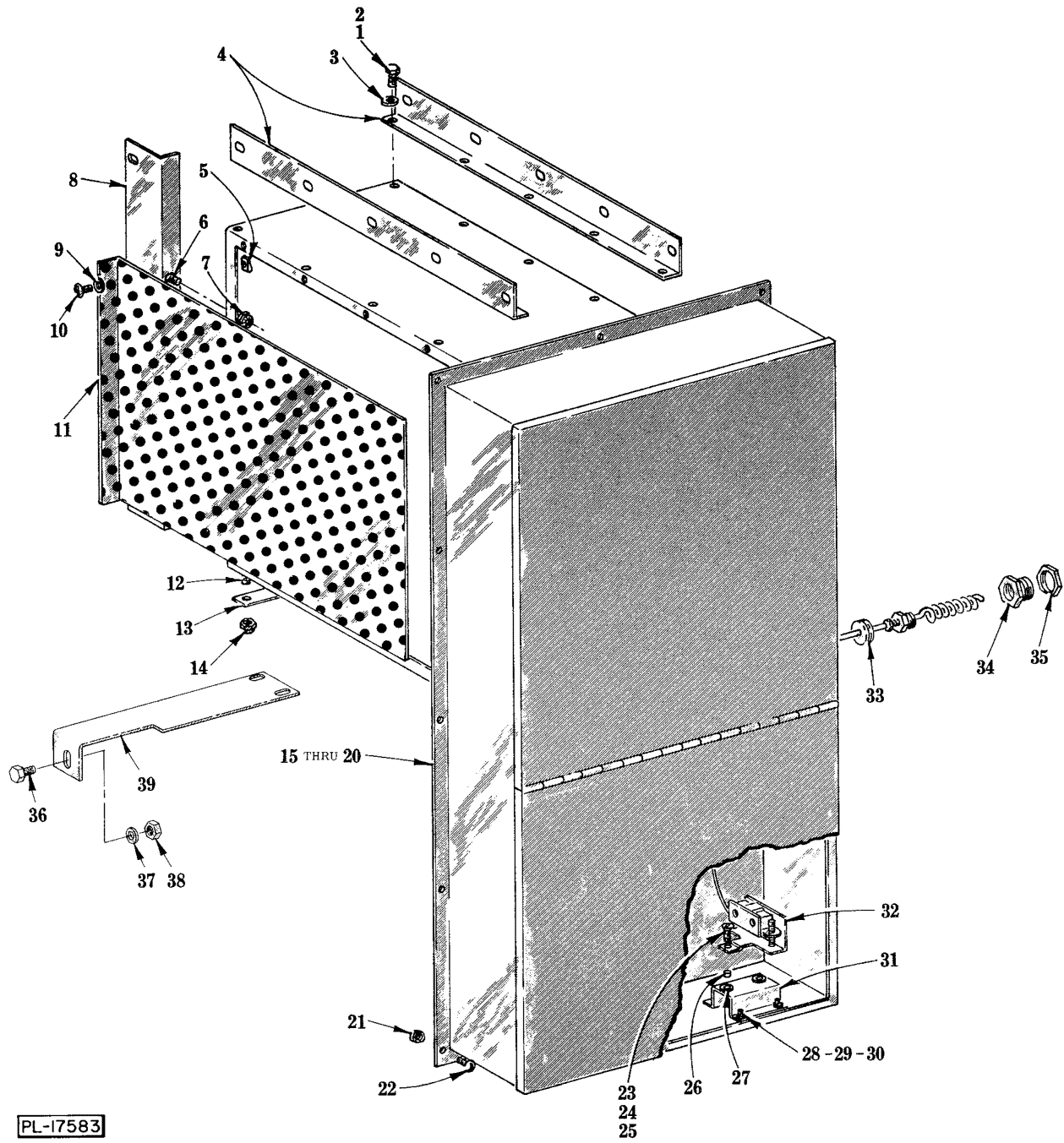
ILLUS. PL-15668	PART NO.	NAME OF PART	AMT.
1	SD-8-25	Self-Tapping Screw - #10 x 3/8" Phil. Bind Hd., Type B . . . . .	2
2	WL-14-7	Lock Washer - #10 Ext. Shakeproof . . . . .	2
3	B-121926-2	Contactora - Magnetic (3 Ph.) . . . . .	1
4	SC-21-22	Mach. Screw - #10-24 x 3/8" Rd. Hd . . . . .	4
5	WL-6-7	Lock Washer - #10 Medium . . . . .	4
6	D-121226	Panel - Control . . . . .	1
7	SD-9-39	Self-Tapping Screw - #8-32 x 3/8" Phil. Pan Hd., Type F . . . . .	2
8	WL-14-5	Lock Washer - #8 Ext. Shakeproof . . . . .	2
9	WS-23-44	Washer . . . . .	2
10	FE-19-48	Fuse - Fiber Tube (.8 Amp. BBS-.8) . . . . .	2
11	C-114707	Terminals & Mounting Board Assy . . . . .	1
12	C-111983-2	Power Input Board Assy. (3 Ph.) . . . . .	1
13	SD-8-25	Self-Tapping Screw - #10 x 3/8" Phil. Bind Hd., Type B . . . . .	4
14	WL-14-7	Lock Washer - #10 Ext. Shakeproof . . . . .	4
15	E-278328	Motor Proector Board Assy . . . . .	1
16	NS-9-8	Mach. Nut - #6-32 Hex . . . . .	4
17	WL-6-42	Lock Washer - #6 Medium . . . . .	4
18	B-119994	Spacer - Motor Protector Board . . . . .	4
19	NS-9-8	Mach. Nut - #6-32 Hex . . . . .	4
20	SD-29-11	Self-Tapping Screw - #6-32 x 1" Phil. Pan Hd., Type F . . . . .	4



STEAM HEATER  
(BLOWER DRYER)

**STEAM HEATER  
(BLOWER DRYER)**

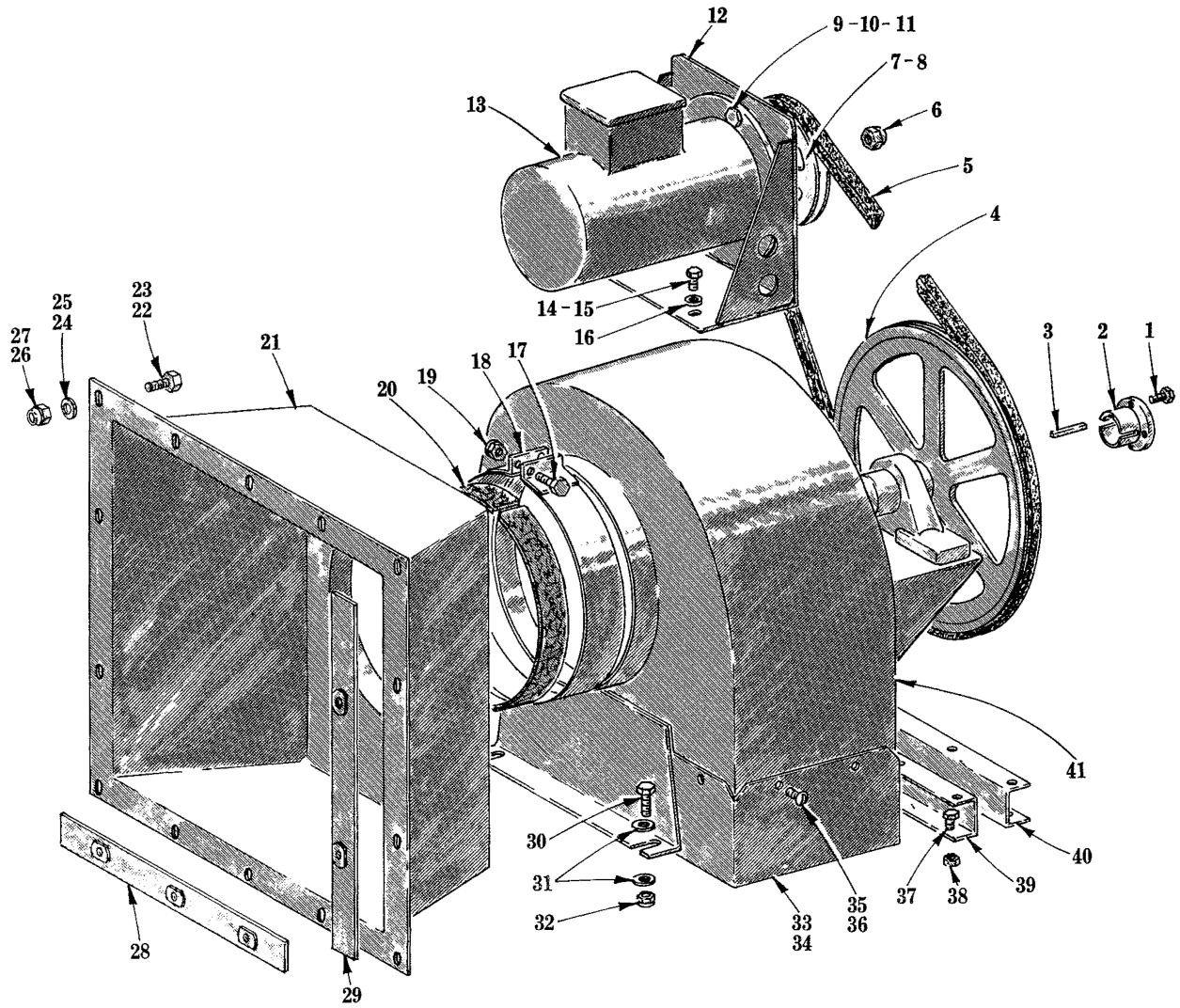
ILLUS. PL-17582	PART NO.	NAME OF PART	AMT.
1	NS-31-19	Stop Nut - 1/4"-20 "Elastic"	15
2	WS-3-43	Washer	15
3	SC-41-5	Cap Screw - 1/4"-20 x 3/4" Hex Hd	15
4	SC-41-5	Cap Screw - 1/4"-20 x 3/4" Hex Hd	4
5	NS-31-19	Stop Nut - 1/4"-20 "Elastic"	4
6	C-119607	Baffle - Steam	1
7	SC-41-12	Cap Screw - 5/16"-18 x 7/8" Hex Hd	8
8	B-123052	Bracket - Coil	4
9	B-121102	Shim - Coils	1
10	NS-32-35	Stop Nut - 5/16"-18 "Flexloc"	8
11	S-89751	Coil - Steam	2
12	FE-6-48	Clamp - Pipe	2
13	SC-8-10	Mach. Screw - #10-24 x 1/2" Rd. Hd	2
14	C-118316	Trap - Steam (0-20 P.S.I.)	2
15	C-118317	Trap - Steam (21-50 P.S.I.)	2
16	FP-35-98	Nipple - 3/4" x 3-1/4" Lg. (T.B.E.)	2
17	FP-13-22	Elbow - 3/4" x 90°	2
18	D-277624	Bracket - Condensate Pipe	1
19	WS-19-6	Washer	2
20	WL-3-20	Lock Washer - #10 Light	2
21	NS-9-22	Mach. Nut - #10-24 Hex	2
22	FP-77-46	Nipple - 3/4" x 7-3/16" Lg. (T.B.E.)	1
23	FP-22-17	Union - 3/4" (Grd. Seat)	2
24	FP-77-45	Nipple - 3/4" x 4" Lg. (T.B.E., R.T.O.E. 3-1/4" Lg. )	1
25	FP-53-9	Lock Nut - 3/4" Pipe	2
26	WS-13-45	Washer	4
27	FP-53-9	Lock Nut - 3/4" Pipe	2
28	FP-57-15	Coupling - 3/4" Pipe	1
29	D-287521-1	Condensate Pipe Assy	2
30	NS-15-11	Full Nut - 5/16"-18 Hex Fin	4
31	WL-6-22	Lock Washer - 5/16" Light	4
32	B-287523	Gasket - Condensate Pipe	2
33	B-287522-1	Condensate Pipe Assy	2
34	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	4
35	SC-41-10	Cap Screw - 5/16"-18 x 5/8" Hex Hd	2
36	WS-17-8	Washer	2
37	NS-31-29	Stop Nut - 5/16"-18 "Elastic"	2



**ELECTRIC HEATER  
(BLOWER DRYER)**

**ELECTRIC HEATER  
(BLOWER DRYER)**

ILLUS. PL-17583	PART NO.	NAME OF PART	AMT.
1	SC-41-5	Cap Screw - 1/4"-20 x 5/8" Hex Hd	10
2	NS-31-19	Stop Nut - 1/4"-20 "Elastic"	10
3	WS-3-43	Washer	10
4	D-119500	Baffle - Elec. Dryer	2
5	M-74348	Speed Nut - #10-24	4
6	SC-41-1	Cap Screw - 1/4"-20 x 3/4" Hex Hd	2
7	NS-31-19	Stop Nut - 1/4"-20 "Elastic"	2
8	C-120954	Baffle - Dryer Side	1
9	WS-29-10	Washer	4
10	SC-53-5	Mach. Screw - #10-24 x 3/8" Truss Hd	4
11	C-113073	Screen - Air	1
12	SC-41-12	Cap Screw - 5/16"-18 x 7/8" Hex Hd	4
13	B-121102	Shim - Coils	1
14	NS-32-35	Stop Nut - 5/16"-18 "Flexloc"	4
15	E-112829-2	Heater - Air Duct (42 KW) (200 V., 60 Hz., 3 Ph.) (W/Terminal Block)	1
16	E-112829-12	Heater - Air Duct (42 KW) (200 V., 60 Hz., 3 Ph.) (W/Circuit Breaker)	1
17	E-112829-3	Heater - Air Duct (42 KW) (460 V., 60 Hz., 3 Ph.) (W/Terminal Block)	1
18	E-112829-13	Heater - Air Duct (42 KW) (460 V., 60 Hz., 3 Ph.) (W/Circuit Breaker)	1
19	E-112829-5	Heater - Air Duct (42 KW) (230 V., 60 Hz., 3 Ph.) (W/Terminal Block)	1
20	E-112829-15	Heater - Air Duct (42 KW) (230 V., 60 Hz., 3 Ph.) (W/Circuit Breaker)	1
21	NS-31-15	Stop Nut - #10-24 "Elastic"	12
22	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	12
23	SC-12-36	Mach. Screw - #10-24 x 3/4" Fil. Hd	2
24	WL-3-20	Lock Washer - #10 Light	2
25	NS-9-22	Mach. Nut - #10-24 Hex	2
26	V-23450	Spacer - Solenoid	2
27	V-23458	Grommet	2
28	SC-53-35	Mach. Screw - #8-32 x 3/8" Truss Hd	4
29	WL-6-1	Lock Washer - #8 Light	4
30	NS-11-12	Mach. Nut - #8-32 Hex	4
31	C-114200	Support - Thermostat	1
32	C-277244-1	Thermostat	1
33	M-65028	Grommet	1
34	P-79531	Adapter - Tank (Thermostat Bulb)	1
35	FP-30-16	Lock Nut - 1/2" Pipe	1
36	SC-41-5	Cap Screw - 1/4"-20 x 5/8" Hex Hd	2
37	WS-3-43	Washer	2
38	NS-31-19	Stop Nut - 1/4"-20 "Elastic"	2
39	C-287057-2	Bracket - Sealing (R. to L.)	1
40	C-287057-1	Bracket - Sealing (L. to R.)	1

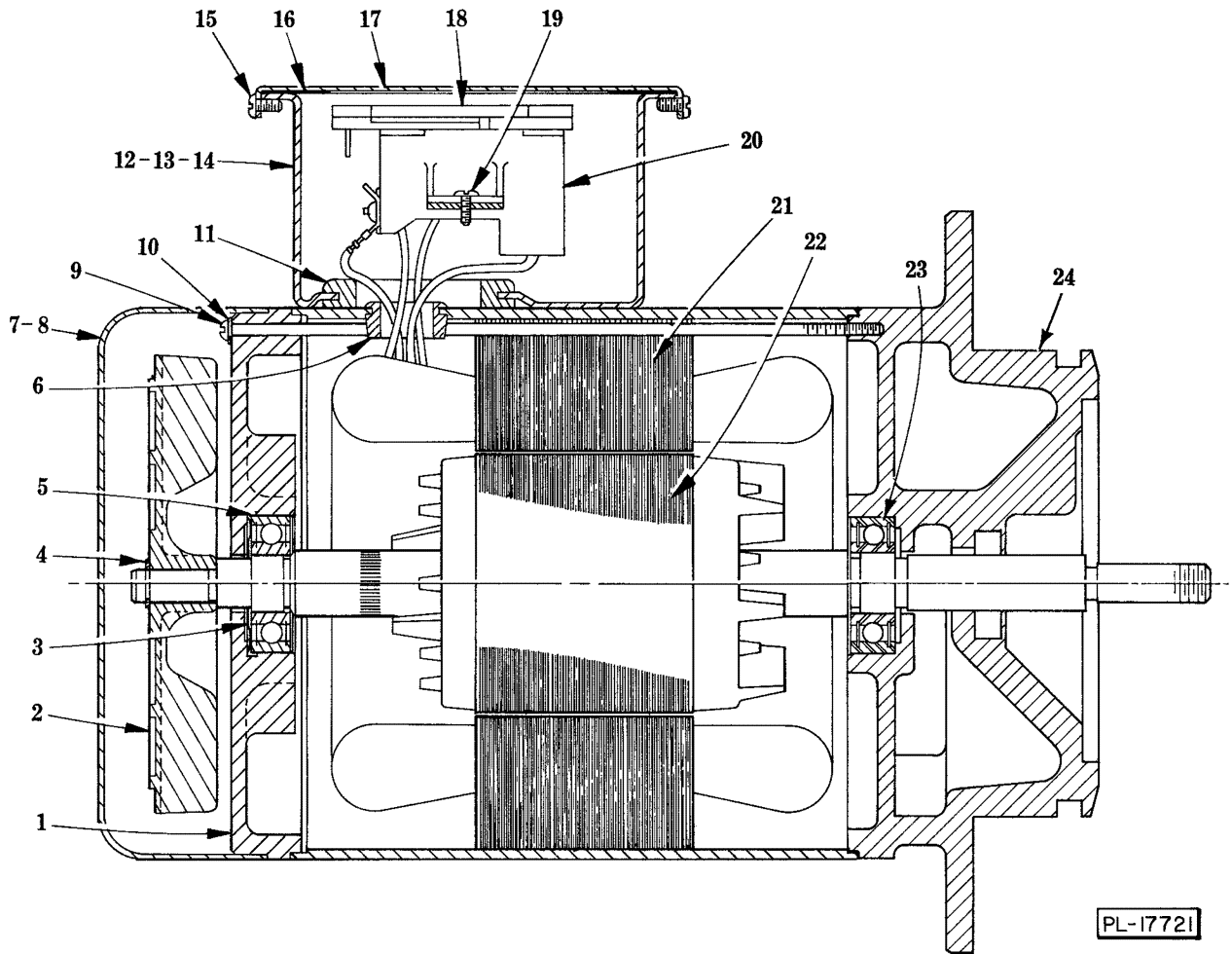


PL-17584

BLOWER

## BLOWER

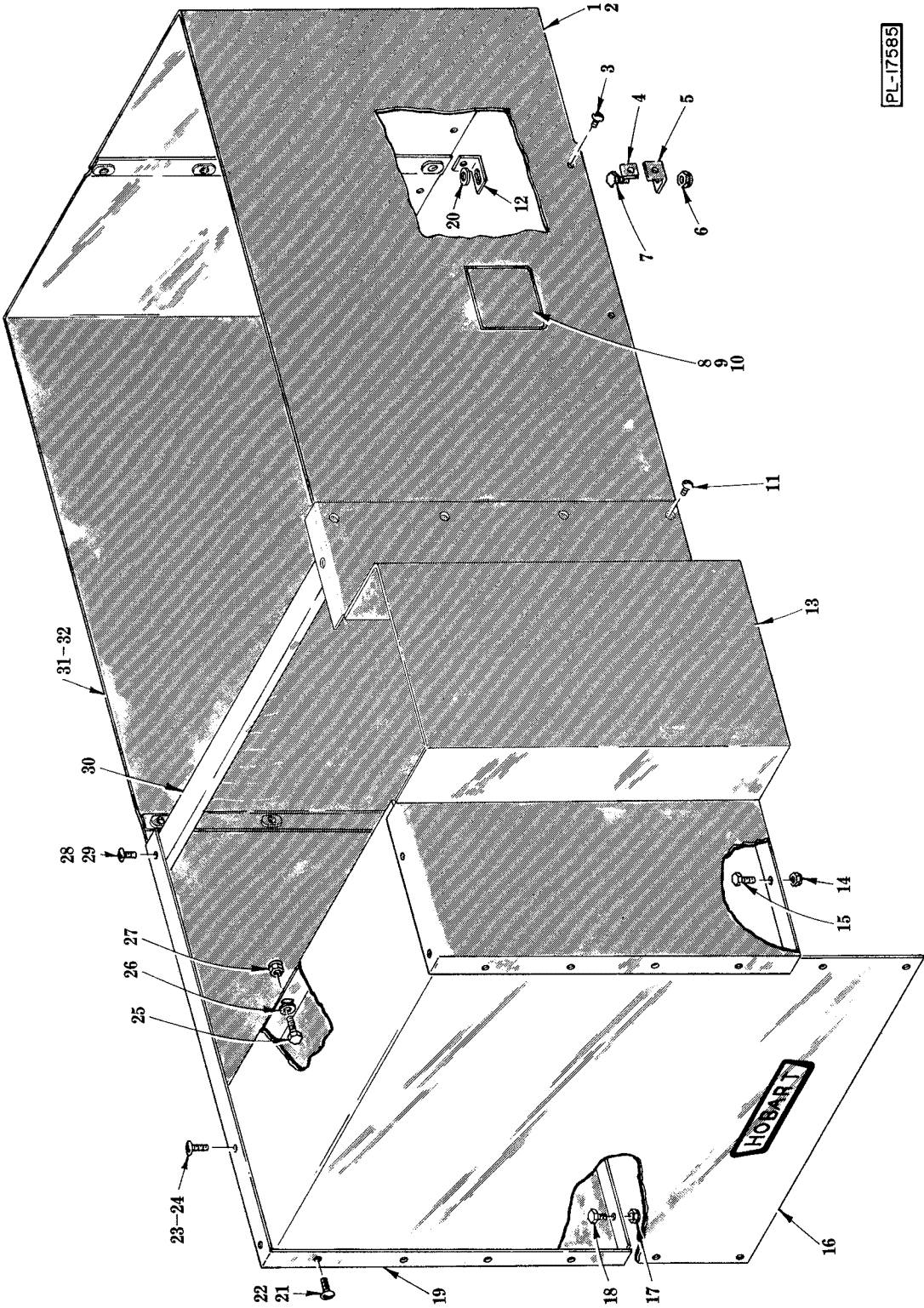
ILLUS. PL-17584	PART NO.	NAME OF PART	AMT.
1	SC-37-87	Cap Screw - 1/4"-20 x 1" Hex Hd . . . . .	2
2	M-83605	Hub - Driven Sheave . . . . .	1
3	M-83547	Key . . . . .	1
4	P-62202-5	Sheave - Fan . . . . .	1
5	BV-13-1	"V" Belt . . . . .	1
6	NS-24-6	Acorn Nut - 7/16"-20 . . . . .	1
7	P-84882	Motor Sheave & Bushing Assy . . . . .	1
8	KW-3-3	Key - #404 Woodruff . . . . .	1
9	SC-41-29	Cap Screw - 3/8"-16 x 7/8" Hex Hd . . . . .	2
10	WL-6-28	Lock Washer - 3/8" Medium . . . . .	2
11	NS-15-13	Full Nut - 3/8"-16 Hex Fin . . . . .	2
12	C-276612	Motor Bracket Assy . . . . .	1
13	ML-34229	Motor (Give Elec. Spec.) . . . . .	1
14	SC-41-13	Cap Screw - 5/16"-18 x 1" Hex Hd . . . . .	4
15	NS-31-29	Stop Nut - 5/16"-18 "Elastic" . . . . .	4
16	WS-5-32	Washer . . . . .	8
17	SC-41-13	Cap Screw - 5/16"-18 x 1" Hex Hd . . . . .	2
18	P-84865	Clamp Assy . . . . .	1
19	NS-31-29	Stop Nut - 5/16"-18 "Elastic" . . . . .	2
20	P-67976-3	Gasket - Clamp . . . . .	1
21	E-118810	Blower Intake Assy . . . . .	1
22	SC-41-5	Cap Screw - 1/4"-20 x 5/8" Hex Hd. (Steam Dryer) . . . . .	14
23	SC-41-5	Cap Screw - 1/4"-20 x 5/8" Hex Hd. (Electric Dryer) . . . . .	12
24	WS-3-43	Washer (Steam Dryer) . . . . .	14
25	WS-3-43	Washer (Electric Dryer) . . . . .	12
26	NS-31-19	Stop Nut - 1/4"-20 "Elastic" (Steam Dryer) . . . . .	14
27	NS-31-19	Stop Nut - 1/4"-20 "Elastic" (Electric Dryer) . . . . .	7
28	C-277212-1	Blower Intake Support Assy. (Electric Dryer) . . . . .	1
29	C-277213-1	Blower Intake Support Assy. (Electric Dryer) . . . . .	1
30	SC-41-30	Cap Screw - 3/8"-16 x 1" Hex Hd . . . . .	4
31	WS-18-37	Washer . . . . .	8
32	NS-31-33	Stop Nut - 3/8"-16 "Elastic" . . . . .	4
33	P-84878-1	Fan Duct Assy. (Steam Dryer) . . . . .	1
34	P-84878-2	Fan Duct Assy. (Electric Dryer) . . . . .	1
35	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd . . . . .	6
36	NS-31-15	Stop Nut - #10-24 "Elastic" . . . . .	6
37	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd . . . . .	4
38	NS-31-29	Stop Nut - 5/16"-18 "Elastic" . . . . .	4
39	R-84859-3	Base - Motor (R.H.) . . . . .	1
40	R-84859-4	Base - Motor (L.H.) . . . . .	1
41	E-112824	Fan Assy . . . . .	1



MOTOR UNIT

## MOTOR UNIT

ILLUS. PL-17721	PART NO.	NAME OF PART	AMT.
1	D-114379-2	Bracket - Bearing (Fan End)	1
2	D-111493-1	Fan - Ventilating	1
3	SL-2-4	Loading Spring - N.D. #S-17	1
4	RR-4-17	Retaining Ring	1
5	BB-20-18	Ball Bearing - N.D. #77503	1
6	M-79118	Bushing - Snap	1
7	R-77067	Cover - Motor End	1
8	SC-9-65	Mach. Screw - #8-32 x 1/4" Rd. Hd	2
9	SC-60-68	Mach. Screw - #10-24 x 7-1/2" Rd. Hd	4
10	WL-8-13	Lock Washer - #10 Int. Shakeproof	4
11	M-60395	Grommet	1
12	D-113403	Box - Terminal	1
13	SD-15-27	Self-Tapping Screw - #10-24 x 5/16" Pan Hd. "Taptite"	2
14	WL-7-12	Lock Washer - #10 Ext. Shakeproof	2
15	SD-12-45	Self-Tapping Screw - #8-32 x 5/16" Pan Hd., Type 23	2
16	B-114811	Gasket - Terminal Box	1
17	C-113405	Cover - Terminal Box	1
18	C-113417	Connector Block Assy	1
19	SD-12-45	Self-Tapping Screw - #8-32 x 5/16" Pan Hd., Type 23	2
20	C-113552	Terminal Block Base Assy	1
21	D-65478-101-1	Stator Assy	1
22	C-15747-280	Rotor Assy	1
23	BB-20-18	Ball Bearing - N.D. #77503	1
24	E-121191-2	Bracket - Bearing	1



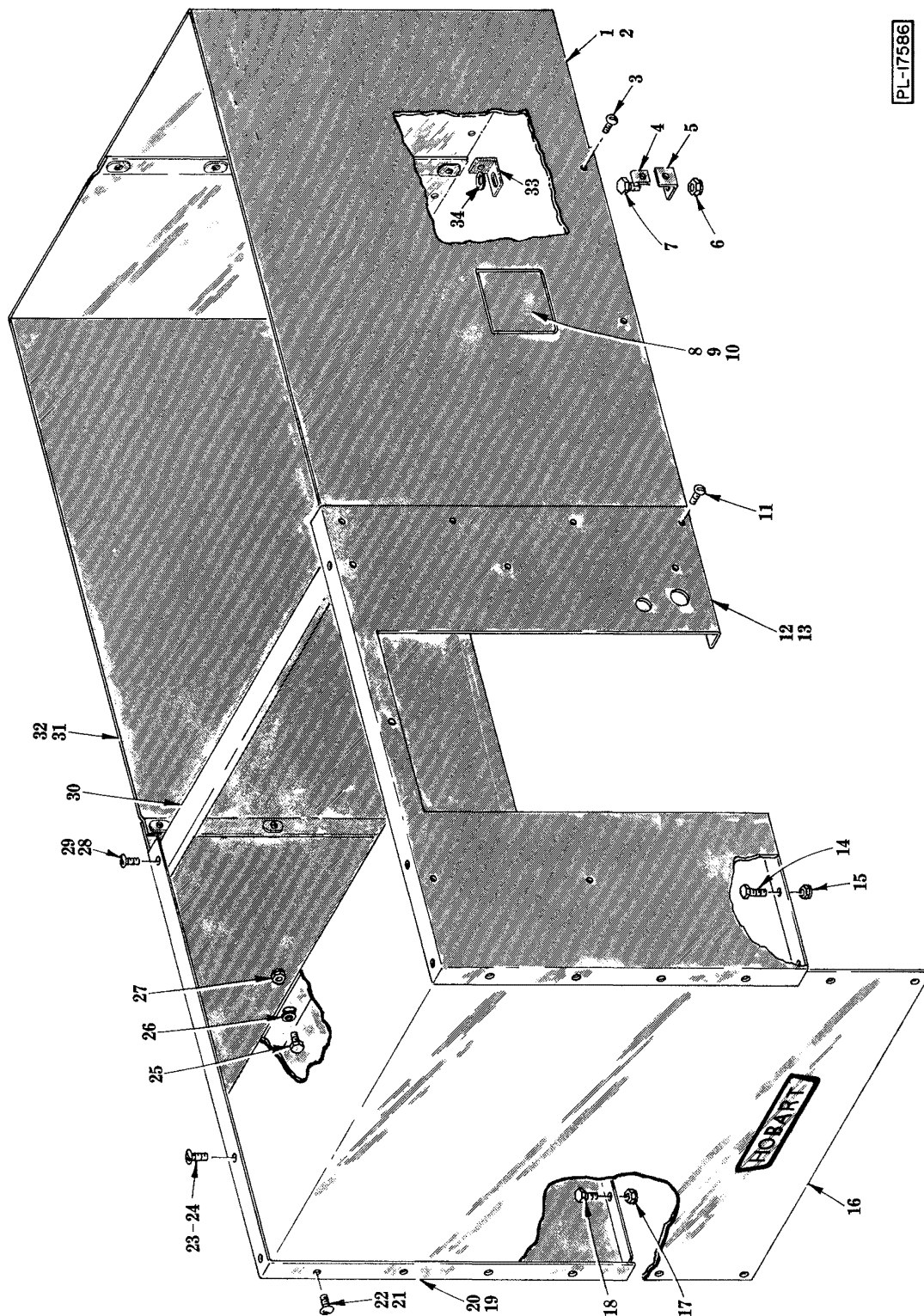
PL-17565

PANELS

**PANELS  
(STEAM DRYER)**

ILLUS. PL-17585	PART NO.	NAME OF PART	AMT.
1	E-276841-3	Blower Motor Cover Assy. (Front) (R. to L.) . . . . .	1
2	E-276841-1	Blower Motor Cover Assy. (Front) (L. to R.) (Not Shown) . . . . .	1
3	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd . . . . .	6
4	M-74348	Speed Nut - #10-24 . . . . .	6
5	M-83521	Bracket - Blower Motor Cover . . . . .	4
6	NS-32-35	Stop Nut - 5/16"-18 "Flexloc" . . . . .	4
7	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd . . . . .	4
8	C-123079-1	Access Door Assy . . . . .	1
9	M-67177	Hinge . . . . .	1
10	NS-31-15	Stop Nut - #10-24 "Elastic" . . . . .	4
11	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd . . . . .	12
12	C-276840	Bracket - Panel . . . . .	2
13	E-277632-1	Cover - Steam Dryer (Front) . . . . .	1
14	NS-32-35	Stop Nut - 5/16"-18 "Flexloc" . . . . .	4
15	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd . . . . .	4
16	E-119496	Cover - Dryer Coil Top . . . . .	1
17	NS-32-35	Stop Nut - 5/16"-18 "Flexloc" . . . . .	4
18	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd . . . . .	4
19	E-277284-2	Cover - Dryer (Rear) . . . . .	1
20	WS-19-6	Washer . . . . .	2
21	SC-53-17	Mach. Screw - 5/16"-18 x 3/4" Truss Hd . . . . .	8
22	NS-32-35	Stop Nut - 5/16"-18 "Flexloc" . . . . .	8
23	SC-53-17	Mach. Screw - 5/16"-18 x 3/4" Truss Hd . . . . .	4
24	NS-32-35	Stop Nut - 5/16"-18 "Flexloc" . . . . .	4
25	SC-41-5	Cap Screw - 1/4"-20 x 5/8" Hex Hd . . . . .	6
26	WS-3-43	Washer . . . . .	6
27	NS-31-19	Stop Nut - 1/4"-20 "Elastic" . . . . .	6
28	SC-53-17	Mach. Screw - 5/16"-18 x 3/4" Truss Hd . . . . .	2
29	NS-32-35	Stop Nut - 5/16"-18 "Flexloc" . . . . .	2
30	P-83606-2	Tie - Coil Cover . . . . .	1
31	E-276842-1	Blower Motor Cover Assy. (Rear) (R. to L.) . . . . .	1
32	E-276842-3	Blower Motor Cover Assy. (Rear) (L. to R.) (Not Shown) . . . . .	1

PL-17586

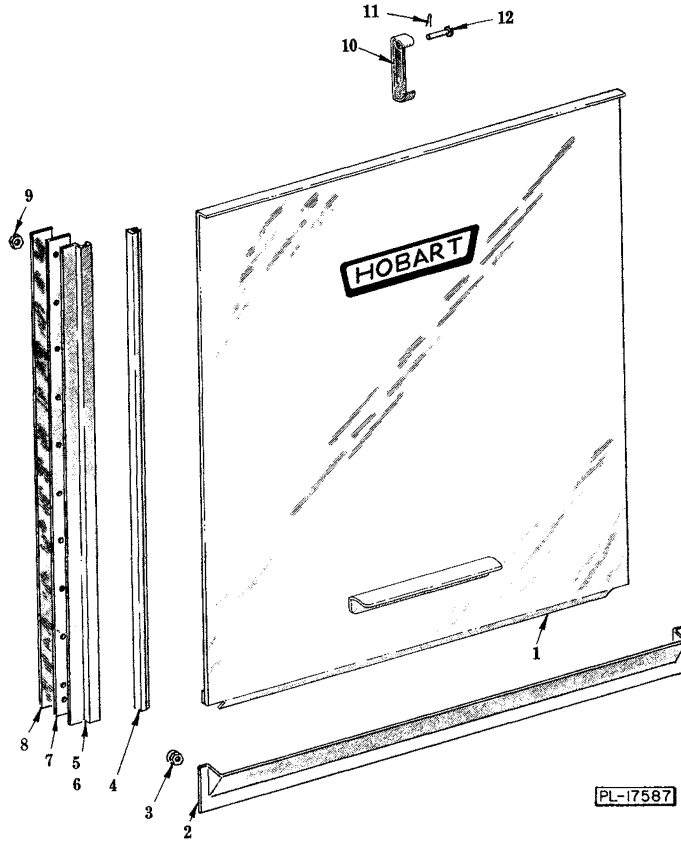


PANELS

**PANELS  
(ELECTRIC DRYER)**

ILLUS. PL-17586	PART NO.	NAME OF PART	AMT.
1	E-276841-3	Blower Motor Cover Assy. (Front) (R. to L.) . . . . .	1
2	E-276841-1	Blower Motor Cover Assy. (Front) (L. to R.) (Not Shown) . . . . .	1
3	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd . . . . .	6
4	M-74348	Speed Nut - #10-24 . . . . .	6
5	M-83521	Bracket - Blower Motor Cover . . . . .	4
6	NS-32-35	Stop Nut - 5/16"-18 "Flexloc" . . . . .	4
7	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd . . . . .	4
8	C-123079-1	Access Door Assy . . . . .	1
9	M-67177	Hinge . . . . .	1
10	NS-31-15	Stop Nut - #10-24 "Elastic" . . . . .	4
11	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd . . . . .	12
12	E-277283-2	Cover - Electric Dryer (Front) (R. to L.) . . . . .	1
13	E-277283-1	Cover - Electric Dryer (Front) (L. to R.) (Not Shown) . . . . .	1
14	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd . . . . .	4
15	NS-32-35	Stop Nut - 5/16"-18 "Flexloc" . . . . .	4
16	E-119496	Cover - Dryer Coil Top . . . . .	1
17	NS-32-35	Stop Nut - 5/16"-18 "Flexloc" . . . . .	4
18	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd . . . . .	4
19	E-277284-2	Cover - Dryer (Rear) (R. to L.) . . . . .	1
20	E-277284-1	Cover - Dryer (Rear) (L. to R.) (Not Shown) . . . . .	1
21	SC-53-17	Mach. Screw - 5/16"-18 x 3/4" Truss Hd . . . . .	8
22	NS-32-35	Stop Nut - 5/16"-18 "Flexloc" . . . . .	8
23	SC-53-17	Mach. Screw - 5/16"-18 x 3/4" Truss Hd . . . . .	4
24	NS-32-35	Stop Nut - 5/16"-18 "Flexloc" . . . . .	4
25	SC-41-5	Cap Screw - 1/4"-20 x 5/8" Hex Hd . . . . .	6
26	WS-3-43	Washer . . . . .	6
27	NS-31-19	Stop Nut - 1/4"-20 "Elastic" . . . . .	6
28	SC-53-17	Mach. Screw - 5/16"-18 x 3/4" Truss Hd . . . . .	2
29	NS-32-35	Stop Nut - 5/16"-18 "Flexloc" . . . . .	2
30	P-83606-2	Tie - Coil Cover . . . . .	1
31	E-276842-1	Blower Motor Cover Assy. (Rear) (R. to L.) . . . . .	1
32	E-276842-3	Blower Motor Cover Assy. (Rear) (L. to R.) (Not Shown) . . . . .	1
33	C-276840	Bracket - Panel . . . . .	2
34	WS-19-6	Washer . . . . .	2

**96 DISCHARGE REPLACEMENT PARTS**



**DRYER DOOR  
(2 UNITS REQUIRED)**

ILLUS. PL-17587	PART NO.	NAME OF PART	AMT. (Per Unit)
1	C-112446	Door & Lift Handle Assy . . . . .	1
2	C-156584	Inspection Door Trough Assy . . . . .	1
3	NS-31-16	Stop Nut - #10-24 "Elastic" . . . . .	11
4	D-112378-11	Slide - Door . . . . .	2
5	D-112383-1	Door Guide Assy. (L.H.) . . . . .	1
6	D-112384-1	Door Guide Assy. (R.H.) (Not Shown) . . . . .	1
7	C-112491	Spacer - Door Guide . . . . .	2
8	526454	Tape - Foam . . . . .	AR
9	NS-31-16	Stop Nut - #10-24 "Elastic" . . . . .	22
10	C-290164	Latch - Door . . . . .	1
11	PC-5-2	Cotter Pin - 1/16" x 1/2" . . . . .	1
12	V-12114	Pin . . . . .	1