



CATALOG OF REPLACEMENT PARTS

MODELS H600 & L800 SERIES MIXERS

(INCLUDES MOTOR PARTS)



MANUAL BOWL LIFT

H600	ML-134191
H600	ML-134148
H600	ML-104383
H600C	ML-134203
H600C	ML-134151
H600C	ML-104557
H600D	ML-104241

L800	ML-134194
L800	ML-134157
L800	ML-104429
L800C	ML-134204
L800C	ML-134161
L800C	ML-104558
L800D	ML-104244

POWER BOWL LIFT

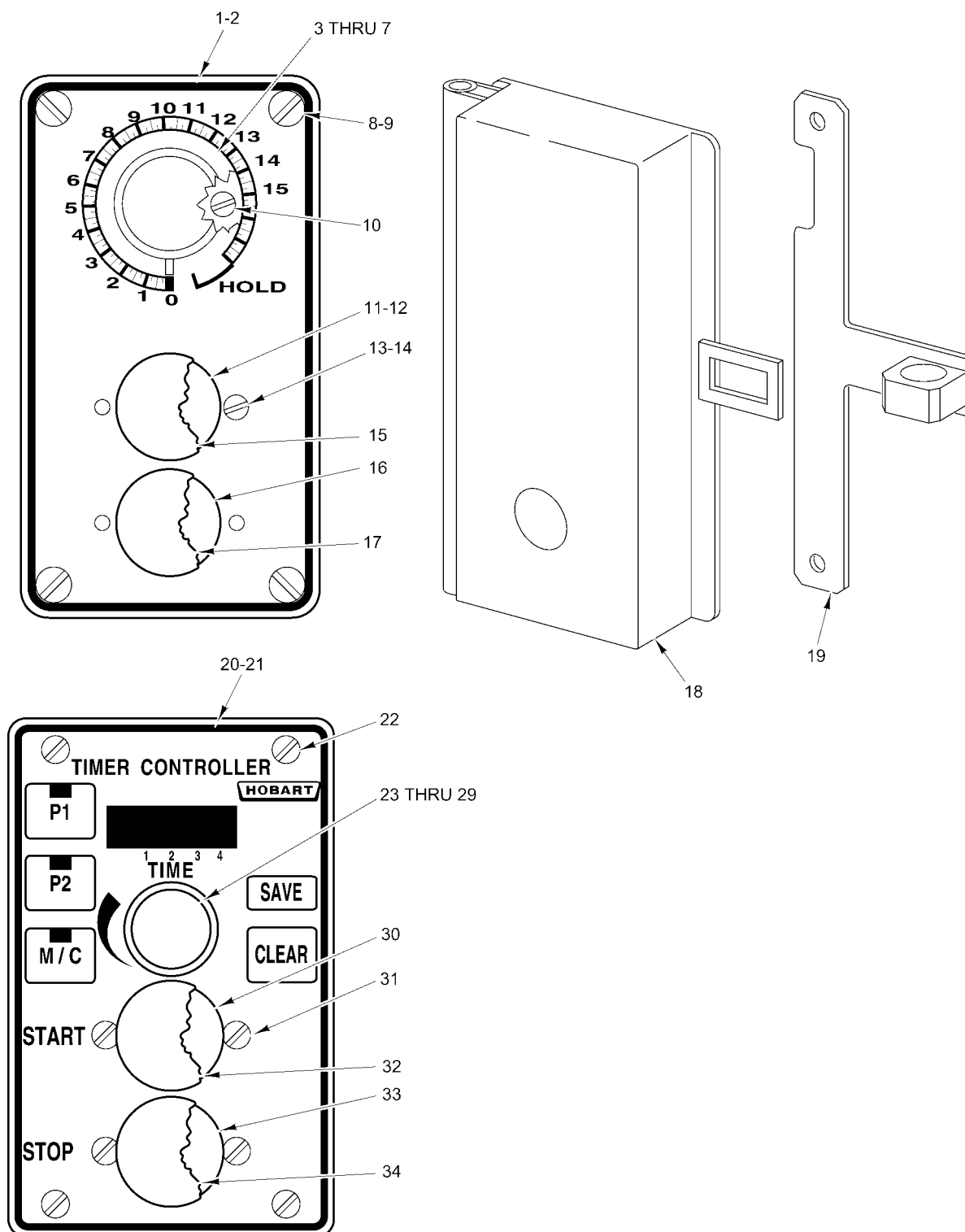
H600	ML-134150
H600	ML-104384
H600D	ML-104242

L800	ML-134160
L800	ML-104425
L800D	ML-104245

H600 & L800 Series Mixers H-600 / L-800 (H600 ML's - 104241, 104242, 104383, 104384, 104557, 134148, 134150, 134151, 134191, 134203) (L800 ML's - 104244, 104245, 104425, 104429, 104558, 134157, 134160, 134161, 134194, 134204) REPLACEMENT PARTS

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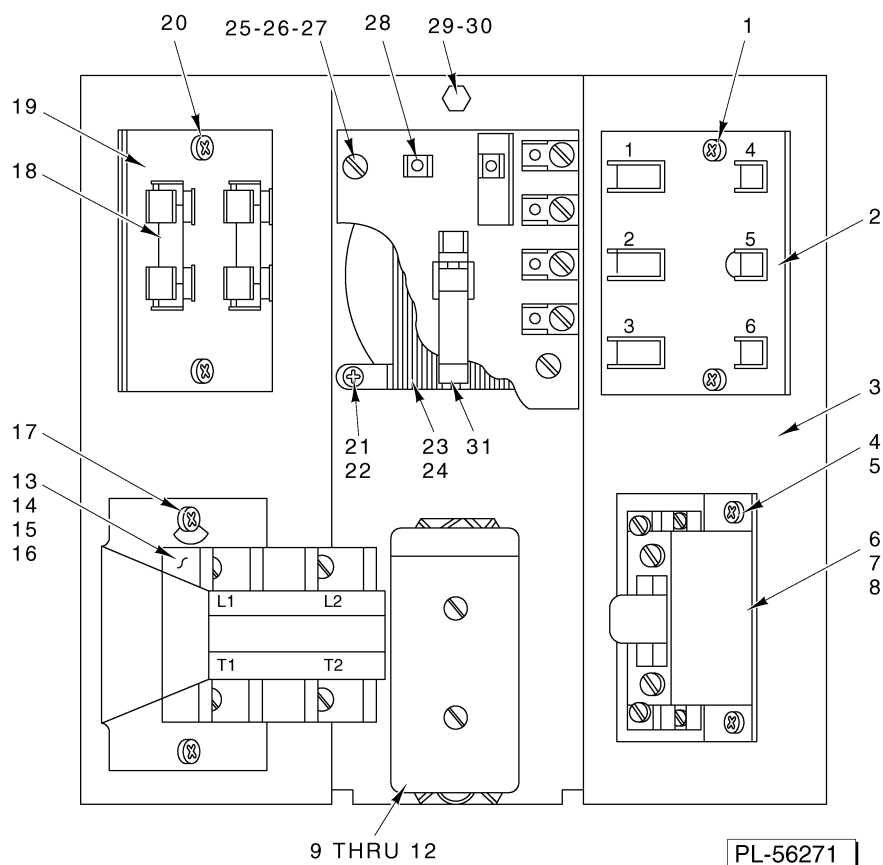
PL-57421

SWITCH PLATE AND TIMER UNIT

SWITCH PLATE AND TIMER UNIT

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-57421			
1	00-291729-00002	Plate - Switch.....	1
2	00-437324	Gasket.....	1
3	00-291748	Knob - Timer.....	1
4	00-294650-004-1	Timer Assy. (115 V., 60 Hz.).....	1
5	00-294650-004-2	Timer Assy. (208-240 V., 60 Hz.).....	1
6	00-294650-004-3	Timer Assy. (115 V., 50 Hz.).....	1
7	00-294650-004-4	Timer Assy. (230 V., 50 Hz.).....	1
8	00-123131	Self-Tapping Screw 8-32 x 3/8 Truss Hd., Taptite.....	4
9	SC-121-92	Mach. Screw 8-32 x 3/8 Hex Button Hd. (SST) (H600C & L800C).....	4
10	SC-013-07	Mach. Screw 5-40 x 1/4 Slotted Flat Hd.....	2
11	00-087711-183-4	Switch - Push Button (N.O.).....	1
12	00-291750	Insulator - Switch.....	1
13	SC-013-12	Mach. Screw 6-32 x 1/4 Slotted Flat Hd.....	4
14	SC-121-89	Mach. Screw 6-32 x 1/4 Hex Flat Hd. (SST) (H600C & L800C).....	4
15	00-102467-00001	Cap - Push Button (Start) (Black).....	1
16	00-087711-183-2	Switch - Push Button (N.C.).....	1
17	00-102467-00002	Cap - Push Button (Stop)(Red).....	1
18	00-437704	Cover Assy. (H600C & L800C).....	1
19	00-437705	Hasp Assy. (H600C & L800C).....	1
20	00-438322	Keypad & Plate.....	1
21	00-438351	Gasket.....	1
22	00-123131	Self-Tapping Screw 8-32 x 3/8 Truss Hd., Taptite.....	4
23	00-437775	Knob - Potentiometer.....	1
24	00-437742	Seal - Shaft.....	1
25	00-438499	Buzzer Assy.....	1
26	WL-007-07	Lockwasher #8 External.....	1
27	NS-031-08	Nut - Stop Special 8-32 (SST).....	1
28	00-439400-00001	Board Assy. (120 VAC).....	1
29	00-439400-00002	Board Assy. (240 VAC).....	1
30	00-087711-183-4	Switch - Push Button (N.O.).....	1
31	SC-053-38	Mach. Screw 6-32 x 1/4 Slotted Truss Hd. (SST).....	4
32	00-102467-00001	Cap - Push Button (Start) (Black).....	1
33	00-087711-183-2	Switch - Stop (N.C.).....	1
34	00-102467-00002	Cap - Push Button (Stop) (Red).....	1
*	00-438074-00001	Snubber Assy.....	1
*	00-439102-00001	Timer Upgrade Kit (120 VAC).....	1
*	00-439102-00002	Timer Upgrade Kit (240 VAC).....	1
*	00-439102-00005	Timer Upgrade Kit (120 VAC) (Pizza Hut).....	1
*	00-439102-00006	Timer Upgrade Kit (240 VAC) (Pizza Hut).....	1

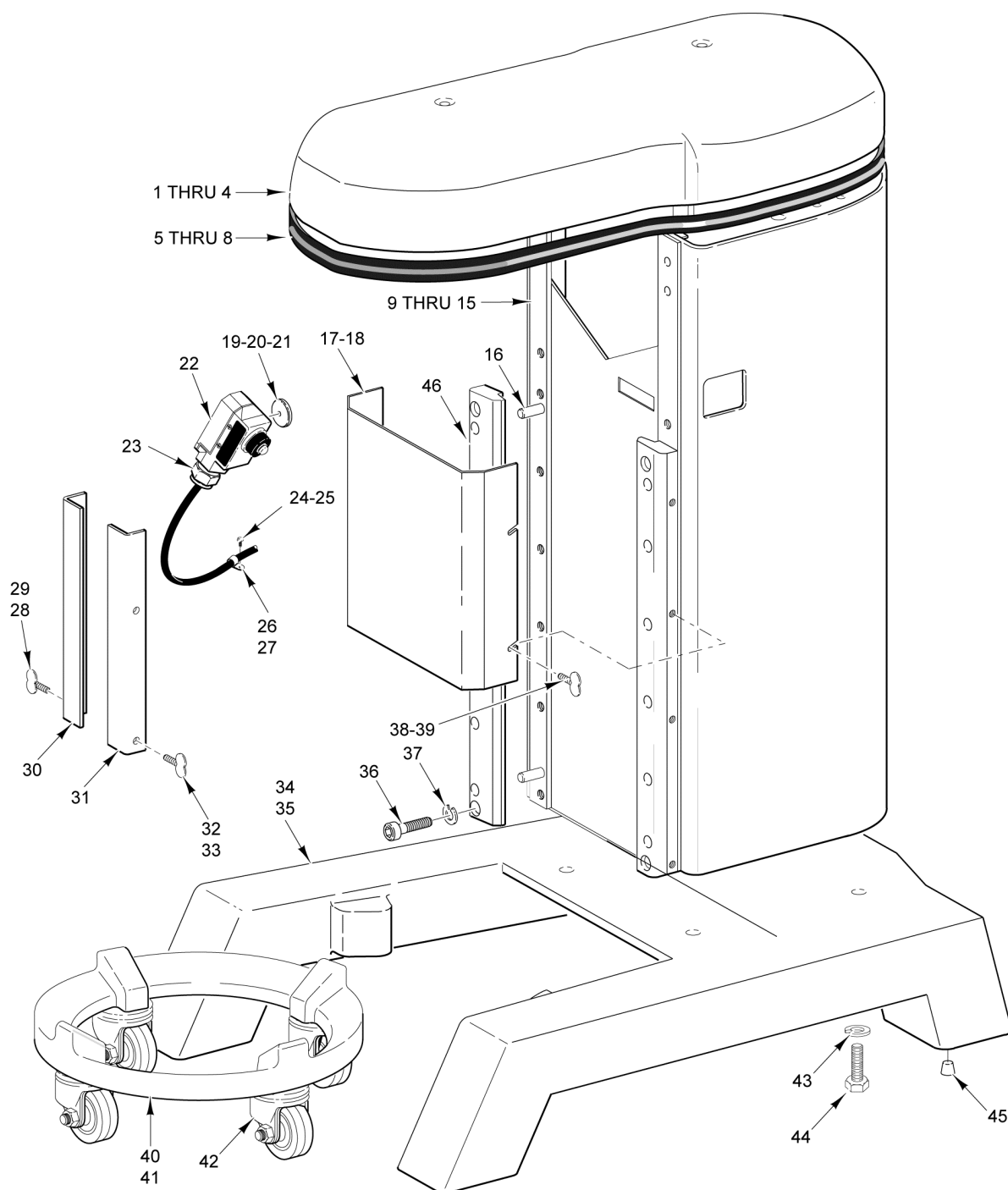
* The upgrade kit to add the electronic timer is available for installation on H600 and L800 mixers built since 1984, including the following ML numbers :
ML-33373 thru ML-33383, ML-33631 thru ML-33642, ML-33395 thru 33398 and ML-38440



CONTROL PANEL UNIT

CONTROL PANEL UNIT

ILLUS. PL-56271	PART NO.	NAME OF PART	AMT.
1	SD-015-20	Self-Tapping Screw 10-32 x 3/8 Phil. Pan Hd., Type TT.....	2
2	00-121014	Board - Terminal (3 Ph.).....	1
3	00-121823	Panel - Control.....	1
4	SD-015-20	Self-Tapping Screw 10-32 x 3/8 Phil. Pan Hd., Type TT (1 Ph.).....	2
5	SD-015-20	Self-Tapping Screw 10-32 x 3/8 Phil. Pan Hd., Type TT (3 Ph.).....	4
6	00-088196-006-1	Relay - Thermal Overload (1 Ph.).....	1
7	00-088196-005-1	Relay - Thermal Overload (3 Ph.).....	1
8		Heater Element(Give Elec. Spec., Mach. Model, & Motor Type.).....	AR
9	00-070487-00009	Capacitor (1 Ph. Motor).....	1
10	00-070486-00003	End Cap - Capacitor.....	1
11	00-066621-00002	Bracket - Capacitor.....	1
12	SC-014-57	Mach. Screw 10-24 x 1/2 Slotted Flat Hd.....	2
13	00-087713-037-2	Contacto (115 V. Coil) (2 Pole).....	1
14	00-087713-037-1	Contacto (220 V. Coil) (2 Pole).....	1
15	00-087713-101-2	Contacto Assy. (115 V. Coil) (3 Pole).....	1
16	00-087713-101-1	Contacto Assy. (200-230 V. Coil) (3 Pole).....	1
17	SD-015-20	Self-Tapping Screw 10-32 x 3/8 Phil Pan Hd., Type TT.....	2
18	FE-024-55	Fuse (5.6 Amp.) (Power Bowl Lift).....	2
19	00-120924	Terminal Board Assy. (Power Bowl Lift).....	1
20	SD-012-20	Self-Tapping Screw 8-32 x 1/2 Phil. Truss Hd., Type T (Power Bowl Lift).....	2
21	SD-015-20	Self-Tapping Screw 10-32 x 3/8 Phil. Pan Hd., Type TT.....	2
22	WL-007-12	Lockwasher #10 External Shakeproof.....	2
23	00-120907-00001	Transformer (60 Hz.).....	1
24	00-120908-00001	Transformer (50 Hz.).....	1
25	SC-019-33	Mach. Screw 8-32 x 1/2 Slotted Bndg. Hd.....	2
26	WL-007-07	Lockwasher #8 External Shakeproof.....	2
27	NS-009-12	Nut 8-32 Hex.....	2
28	00-114707	Terminal & Fuse Board (Use with Items 23 & 24).....	1
29	SC-036-14	Cap Screw 1/4-20 x 1/2 Hex Hd.....	1
30	WL-003-38	Lockwasher 1/4.....	AR
31	FE-016-30	Fuse (2 Amp.) (Use with Items 23 & 24).....	2

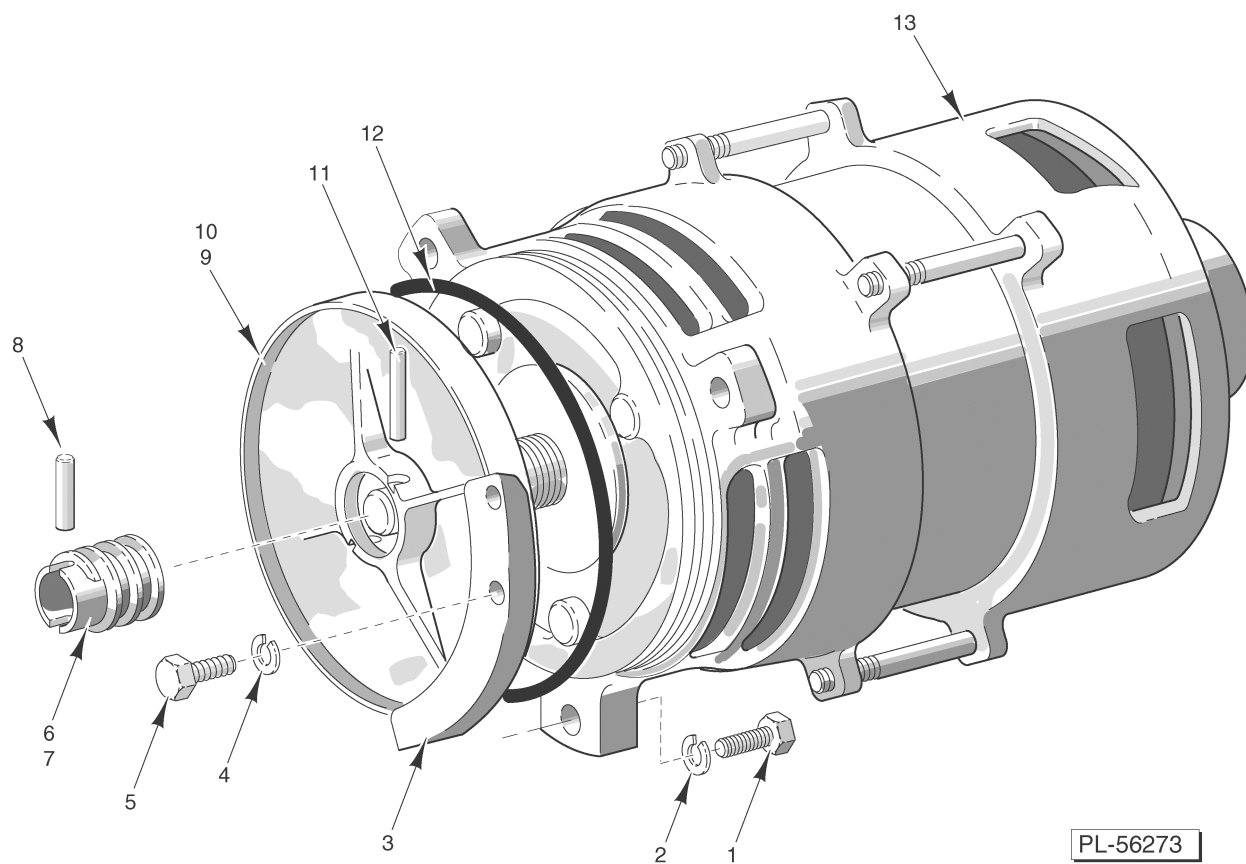


PL-57417

BASE AND PEDESTAL UNIT

BASE AND PEDESTAL UNIT

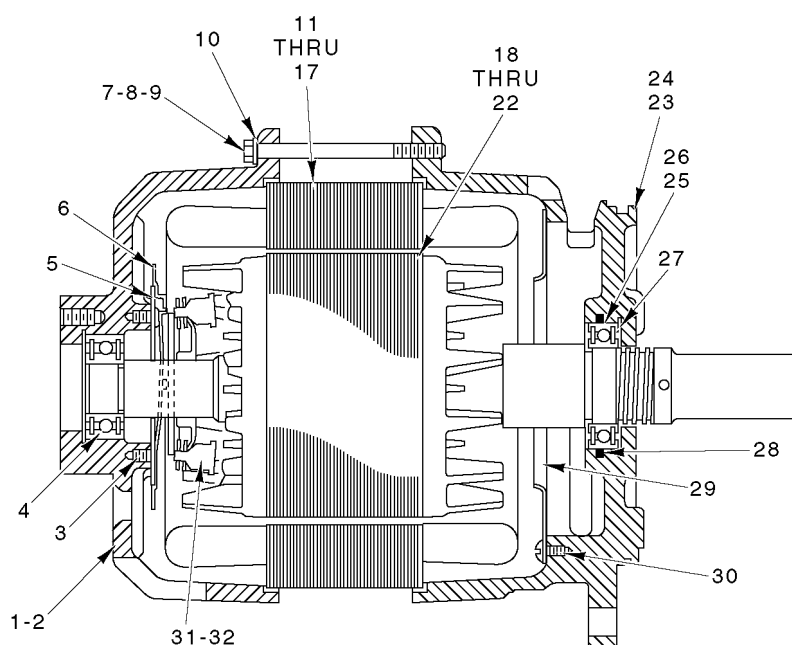
ILLUS.	PART NO.	NAME OF PART	AMT.
PL-57417			
1	00-124475-00001	Top Cover Assy. (Incls. Items 6 & 7) (H600) (Painted) (Packaged).....	1
2	00-124475-00002	Top Cover Assy. (Incls. Items 6 & 8) (L800) (Painted) (Packaged).....	1
3	00-478571-00005	Top Cover Assy. (Incls. Item 5) (H600) (Deluxe) (Packaged).....	1
4	00-478571-00006	Top Cover Assy. (Incls. Item 5) (L800) (Deluxe) (Packaged).....	1
5	00-024781-00006	Seat - Top Cover (Deluxe).....	1
6	00-123687-00002	Gasket (39 3/4In.) (Painted).....	1
7	00-123687-00003	Gasket (42 In.) (H600) (Painted).....	1
8	00-123687-00004	Gasket (44 3/4In.) (L800) (Painted).....	1
9	00-121821-00005	Pedestal Assy. (Painted).....	1
10	00-121821-00003	Pedestal Assy. Power Bowl Lift (Painted).....	1
11	00-121821-00002	Pedestal Assy. (Deluxe).....	1
12	00-121821-00004	Pedestal Assy. Power Bowl Lift (Deluxe).....	1
13	00-118544-00001	Lug - Solderless.....	1
14	SD-029-02	Self-Tapping Screw 10-24 x 1/2 Slotted Pan Hd., Type F.....	1
15	WL-007-12	Lockwasher #10 External Shakeproof.....	1
16	00-011800-00143	Pin - Dowel 1/2 x 1-3/4 SAE.....	2
17	00-024260	Apron - Pedestal (L800).....	1
18	00-438099	Apron - Pedestal (H600).....	1
19	00-437441	Spacer - Mounting.....	2
20	SC-081-43	Mach. Screw 6-32 x 1 1/2 Slotted Rd. Hd.....	2
21	WL-014-03	Lockwasher #6 External (SST).....	2
22	00-087711-060-1	Switch - Interlock (Incls. Item 22).....	1
23	FE-022-84	Connector - Strain Relief.....	1
24	00-123109	Screw 6-32 x 3/8 Serrated Hd.....	1
25	WS-023-15	Washer.....	1
26	00-078752-00012	Clamp - Cable 1/4P.....	1
27	00-113703	Cable Tie.....	1
28	00-070641-00019	Thumb Screw.....	2
29	SC-121-34	Mach. Screw 10-24 x 1/2 Hex Button Hd. (SST) (H600C & L800C).....	2
30	00-068237	Cover - Left Slideway (Deluxe).....	1
31	00-068236	Cover - Right Slideway (Deluxe).....	1
32	00-070641-00009	Thumb Screw.....	2
33	SC-121-34	Mach. Screw 10-24 x 1/2 Hex Button Hd. (SST) (H600C & L800C).....	2
34	00-110222-00002	Base Assy. (Painted).....	1
35	00-110231-00002	Base Assy. (Deluxe).....	1
36	SC-092-62	Cap Screw 3/8-16 x 1-1/2 Socket Fil. Hd.....	12
37	WL-004-04	Lockwasher 3/8.....	AR
38	00-070641-00009	Thumb Screw.....	4
39	SC-121-34	Mach. Screw 10-24 x 1/2 Hex Button Hd. (SST) (H600C & L800C).....	4
40	00-315011	Bowl Truck Assy. (Incls. Item 44) (Painted) (Packaged).....	1
41	00-315013	Bowl Truck Assy. (Incls. Item 44) (Deluxe) (Packaged).....	1
42	00-087669-00001	Caster - Bowl Truck.....	4
43	WL-004-11	Lockwasher 1/2.....	AR
44	SC-062-83	Cap Screw 1/2-13 x 1-1/2 Hex Hd.....	4
45		Plug - Base (No Replacement Part Available.).....	AR
46	00-873885	Slideway.....	1
	00-315003	Adapter 60 Qt. to 40/30 Qt. - Bowl Truck (Packaged).....	1
	00-477596	Feet Kit (SST).....	1



MOTOR

MOTOR

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-56273			
1	SC-062-88	Cap Screw 1/2-13 x 1-1/4 Hex Hd.....	3
2	WL-004-11	Lockwasher 1/2 Light.....	3
3	00-024610	Guide - Oil Flinger.....	1
4	WL-003-43	Lockwasher 5/16 Light.....	2
5	SC-036-28	Cap Screw 5/16-18 x 1 1/4 Hex Hd.....	2
6	00-024298	Worm - Drive (5T) (H600, 60 Hz.; L800, 50 Hz.).....	1
7	00-024291	Worm - Drive (5T) (H600, 50 Hz.).....	1
8	RP-002-06	Roll Pin 1/4 Dia. x 1 Lg. (H600, 50/60 Hz.; L800, 50 Hz.).....	1
9	00-291457-00001	Flinger and Hub Assy. (L800, 60 Hz.).....	1
10	00-291457-00002	Flinger and Hub Assy. (H600, 50/60 Hz.; L800, 50 Hz.).....	1
11	RP-002-28	Roll Pin 3/16 Dia. x 3/4 Lg.....	1
12	00-067500-00024	O-Ring - Bearing Bracket.....	1
13		Motor (choose from following list).....	AR
	00-120887-00002	H600 (115/230 V., 60 Hz., 1 Ph.).....	1
	00-120887-00004	H600 (200 V., 60 Hz., 1 Ph.).....	1
	00-120887-00006	H600 (115/220 V., 50 Hz., 1 Ph.) L800 (220 V., 50 Hz., 1 Ph.).....	1
	00-120886-00002	H600 (230/460 V., 60 Hz., 3 Ph.).....	1
	00-120886-00004	H600 (200 V., 60 Hz., 3 Ph.).....	1
	00-120904-00002	H600, L800 (220/380 V., 50 Hz., 3 Ph.).....	1
	ML-019330-000DP	L800 (200 V., 60 Hz., 1 Ph.).....	1
	ML-019330-000DA	L800 (230 V., 60 Hz., 1 Ph.).....	1
	ML-019330-000DN	L800 (200 V., 60 Hz., 3 Ph.).....	1
	ML-019330-000DB	L800 (230/460 V., 60 Hz., 3 Ph.).....	1
	ML-019330-000AG	L800 (550 V., 60 Hz., 3 Ph.).....	1

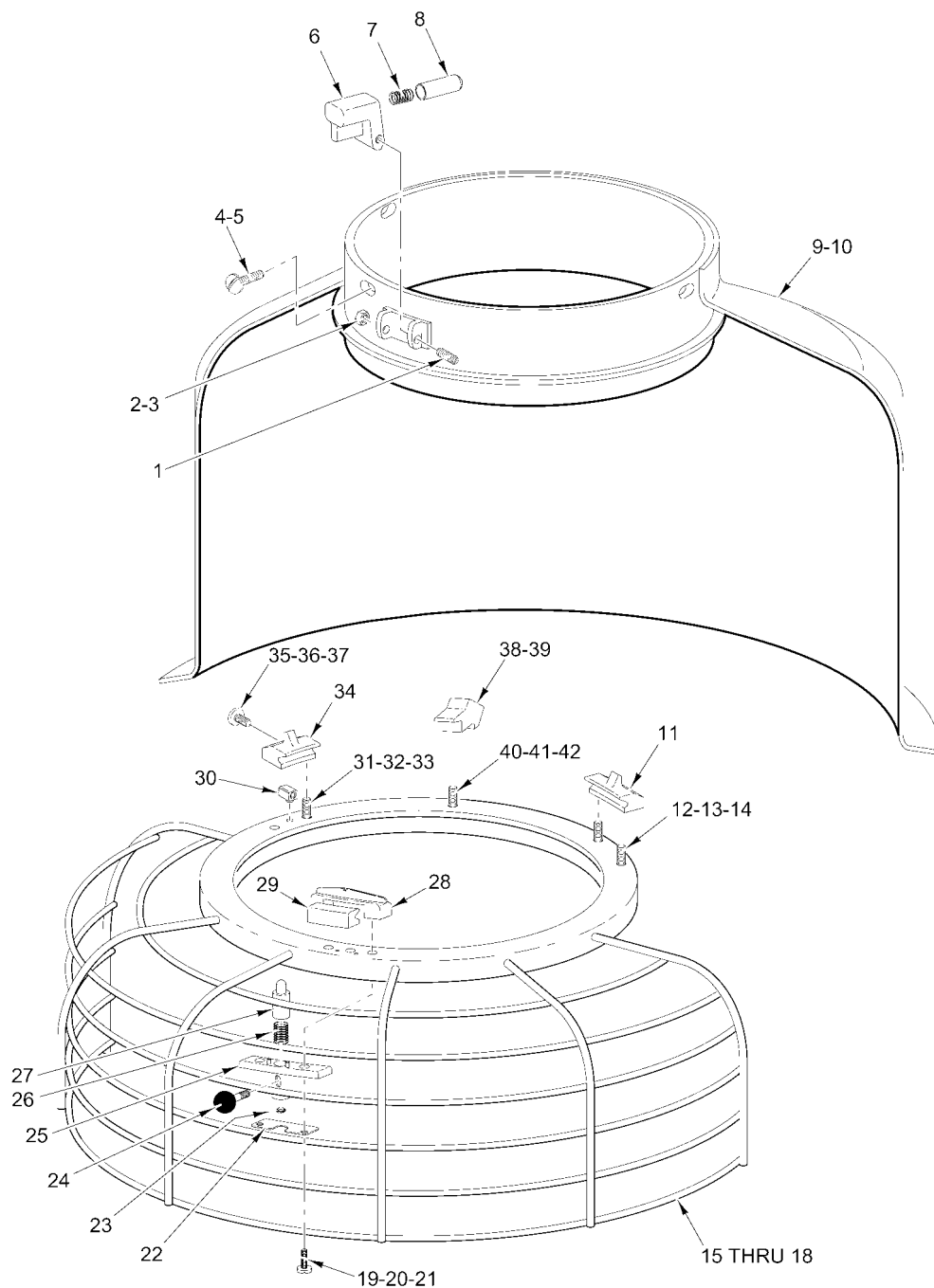


PL-56274

MOTOR PARTS

MOTOR PARTS

ILLUS. PL-56274	PART NO.	NAME OF PART	AMT.
1	00-119537-00002	Bracket - Bearing (Switch End) (1 Ph.).....	1
2	00-119537-00001	Bracket - Bearing (Switch End) (3 Ph.).....	1
3	SC-009-49	Mach. Screw 6-32 x 3/8 Slotted Rd. Hd. (1 Ph.).....	2
4	BB-016-23	Ball Bearing - Fafnir #W205PP.....	1
5	00-121111	Insulator - Switch (1 Ph.).....	1
6	00-121110	Switch - Starting (Stationary Part) (1 Ph.).....	1
7	SC-111-34	Cap Screw 1/4-20 x 4 Hex Hd. (60 Hz.) (1 Ph.).....	4
8	SC-111-33	Cap Screw 1/4-20 x 3 1/2 Hex Hd. (3 Ph.).....	4
9	SC-111-02	Cap Screw 1/4-20 x 4 1/2 Hex Hd. (50 Hz.) (H600) (1 Ph.).....	4
10	WL-003-38	Lockwasher 1/4.....	AR
11	00-065477-136-2	Stator Assy. (115/230 V., 60 Hz., 1 Ph.).....	1
12	00-065477-136-6	Stator Assy. (115/220 V., 50 Hz., 1 Ph.).....	1
13	00-065477-136-4	Stator Assy. (200/208 V., 60 Hz., 1 Ph.).....	1
14	00-065478-130-3	Stator Assy. (200/400 V., 60 Hz., 3 Ph.).....	1
15	00-065478-130-4	Stator Assy. (230/460 V., 60 Hz., 3 Ph.).....	1
16	00-065478-131-2	Stator Assy. (220/380 V., 50 Hz., 3 Ph.).....	1
17	00-065478-132-2	Stator Assy. (575 V., 60 Hz., 3 Ph.).....	1
18	00-022275-00225	Rotor Assy. (H600, 60 Hz., 1 Ph.).....	1
19	00-022275-00239	Rotor Assy. (L800, 60 Hz., 1 Ph.).....	1
20	00-022275-00224	Rotor Assy. (H600 & L800, 50 Hz., 1 Ph.).....	1
21	00-015747-00294	Rotor Assy. (H600 3 Ph. & L800 220/380 V., 50 Hz., 3 Ph.).....	1
22	00-015747-00296	Rotor Assy. (L800 3 Ph. Except 220/380 V., 50 Hz., 3 Ph.).....	1
23	00-274697-00002	Bracket - Bearing (Gear End) (H600 Series & L800 220/380 V., 50 Hz., 3 Ph.).....	1
24	00-274697-00003	Bracket - Bearing (Gear End) (L800 Series Except 220/380 V., 50 Hz., 3 Ph.).....	1
25	BB-017-26	Ball Bearing - NSK #6206 DDUCE (H600 Series & L800 220/380 V., 50 Hz., 3 Ph.).....	1
26	BB-015-36	Ball Bearing - NSK #6007DDUCE (L800 Series Except 220/380 V., 50 Hz., 3 Ph.).....	1
27	SL-003-10	Loading Spring - N.D. #62.....	1
28	OR-001-02	O-Ring (Quad).....	1
29	00-120864	Baffle - Air.....	1
30	SC-009-79	Mach. Screw 6-32 x 5/16 Slotted Rd. Hd.....	3
31	00-117549-00003	Actuator - Rotary (50 Hz., 1 Ph.).....	1
32	00-117549-00002	Actuator - Rotary (60 Hz., 1 Ph.).....	1

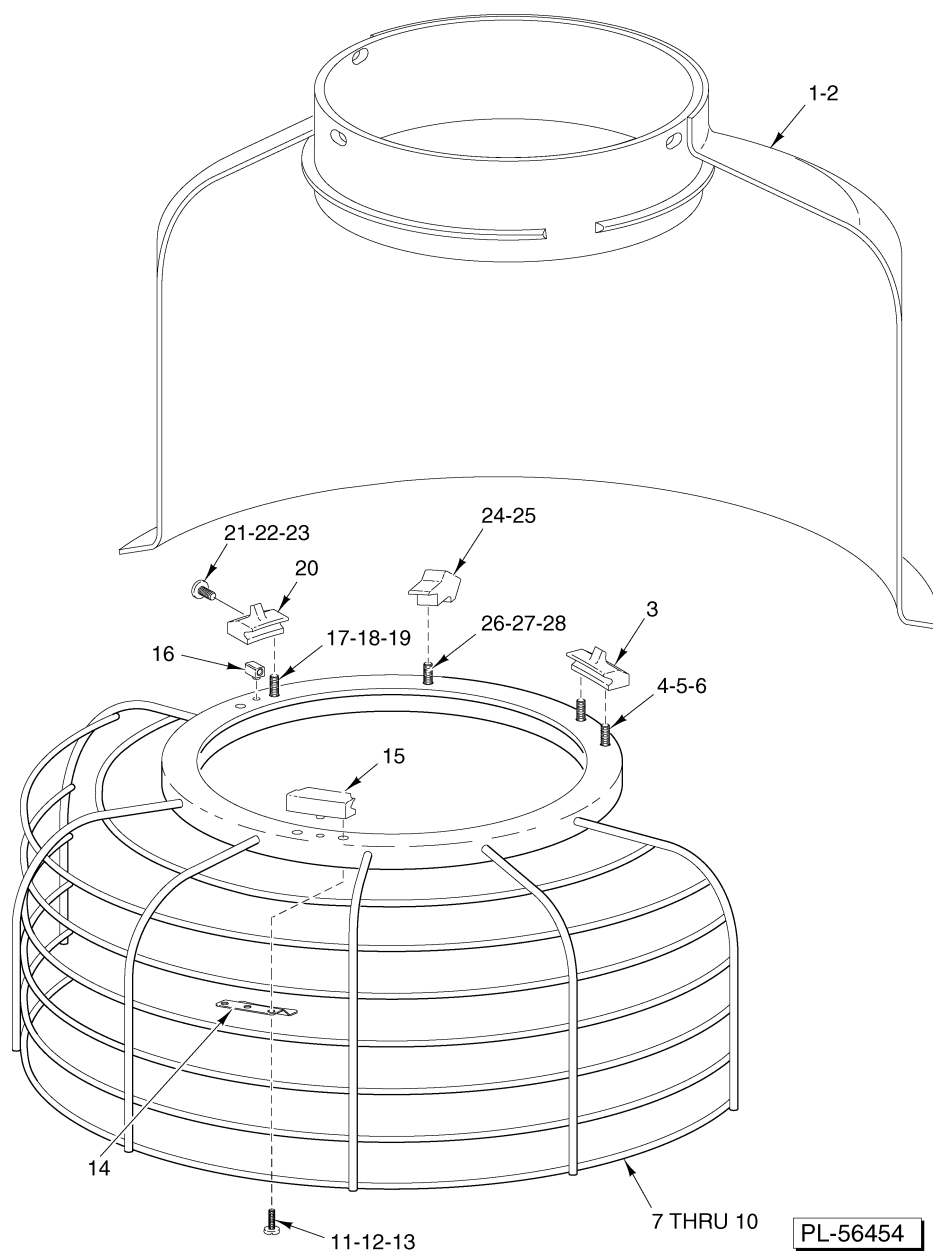


PL-56275

BOWL GUARD UNIT (PREVIOUS CONSTRUCTION)

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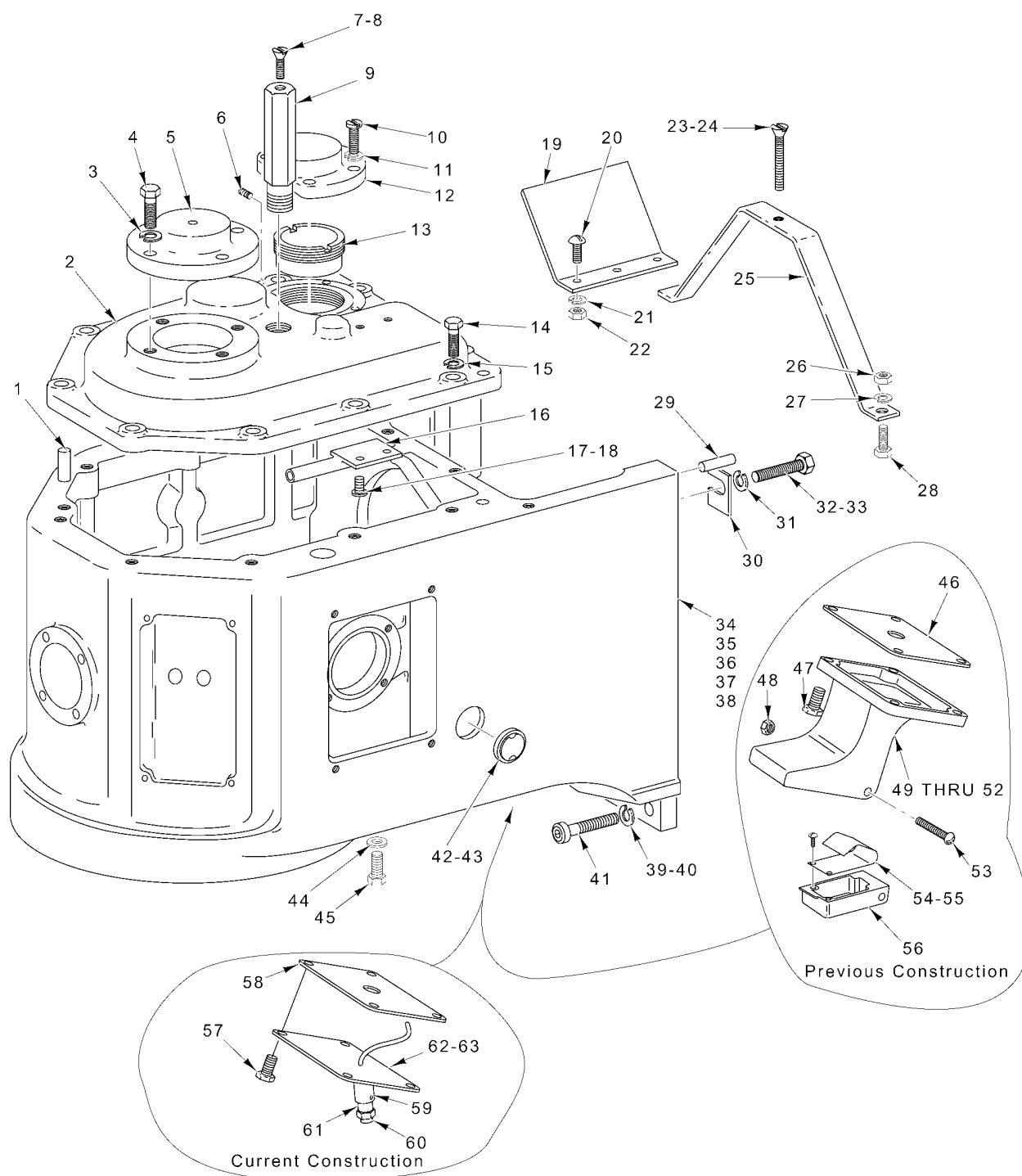
ILLUS.	PART NO.	NAME OF PART	AMT.
PL-56275			
1	00-478602	Shoulder Screw Slotted Hd.....	1
2	NS-031-50	Stop Nut 6-32 Special (SST).....	1
3	NS-011-07	Mach. Nut 6-32 Hex (SST) (H600C & L800C).....	1
4	SC-021-37	Mach. Screw 1/4-20 x 3/8 Slotted Rd. Hd. (SST).....	3
5	SC-122-52	Mach. Screw 1/4-20 x 3/8 Hex Button Hd. (SST) (H600C & L800C).....	3
6	00-479010	Latch - Cage Detent.....	1
7	00-437446-00001	Spring - Cage Detent.....	1
8	00-437445	Plunger - Drip Cup.....	1
9	00-874997	Splash Guard Assy. (H600).....	1
10	00-874994	Splash Guard Assy. (L800).....	1
11	00-437433-00002	Shoe - Fixed.....	1
12	SC-122-45	Mach. Screw 1/4-20 x 3/8 Slotted Truss Hd. (SST).....	2
13	SC-122-52	Mach. Screw 1/4-20 x 3/8 Hex Button Hd. (SST) (H600C & L800C).....	2
14	00-512987	Adhesive - Loctite 222.....	AR
15	00-874999-00001	Wire Cage Assy. (H600).....	1
16	00-874999-00002	Wire Cage Assy. (L800).....	1
17	00-874992-00001	Wire Cage Assy. (H600C).....	1
18	00-874992-00002	Wire Cage Assy. (L800C).....	1
19	SC-122-46	Mach. Screw 1/4-20 x 3/4 Slotted Truss Hd. (SST).....	2
20	SC-122-68	Mach. Screw 1/4-20 x 3/4 Hex Button Hd. (SST) (H600C & L800C).....	2
21	00-512987	Adhesive - Loctite 222.....	AR
22	00-437691	Stop - Cage.....	1
23	00-438053	Plug - Plunger Housing.....	1
24	00-437436	Pin - Plunger.....	1
25	00-437447	Housing & Pin Assy.....	1
26	00-437446-00002	Spring - Cage On/Off.....	1
27	00-437432	Plunger.....	1
28	00-437437-00002	Saddle - Shoe.....	1
29	00-437433-00001	Shoe - Saddle.....	1
30	00-437720	Key - Shoe.....	1
31	SC-122-45	Mach. Screw 1/4-20 x 3/8 Slotted Truss Hd. (SST).....	2
32	SC-122-52	Mach. Screw 1/4-20 x 3/8 Hex Button Hd. (SST) (H600C & L800C).....	2
33	00-512987	Adhesive - Loctite 222.....	AR
34	00-437433-00003	Shoe - Adjustable.....	1
35	SC-123-07	Mach. Screw 8-32 x 1/2 Slotted Truss Hd. (SST).....	1
36	SC-122-76	Mach. Screw 8-32 x 1/2 Hex Button Hd. (SST) (H600C & L800C).....	1
37	00-512987	Adhesive - Loctite 222.....	AR
38	00-437442	Retainer - Magnet (H600 Series).....	1
39	00-438086	Retainer - Magnet (L800 Series).....	1
40	SC-122-44	Mach. Screw 8-32 x 3/8 Slotted Truss Hd. (SST).....	1
41	SC-121-92	Mach. Screw 8-32 x 3/8 Hex Button Hd. (SST) (H600C & L800C).....	1
42	00-512987	Adhesive - Loctite 222.....	AR
	00-479016	Splash Guard Kit (Incls. Items 1, 2, & 6).....	1



BOWL GUARD UNIT (CURRENT CONSTRUCTION)

BOWL GUARD UNIT (CURRENT CONSTRUCTION)

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-56454			
1	00-874997	Splash Guard Assy. (H600 Series).....	1
2	00-874994	Splash Guard Assy. (L800 Series).....	1
3	00-437433-00002	Shoe - Fixed.....	2
4	SC-122-45	Mach. Screw 1/4-20 x 3/8 Slotted Truss Hd. (SST).....	2
5	SC-122-52	Mach. Screw 1/4-20 x 3/8 Hex Button Hd. (SST) (H600C & L800C).....	2
6	00-512987	Loctite 222 (H600C & L800C).....	AR
7	00-874999-00001	Wire Cage Assy. (H600) (Incls. Items 3, 4, 11, 14 thru 17, 20, 21, 24, & 26).....	1
8	00-874999-00002	Wire Cage Assy.(H600C)(Incls. Items 3,5,12 thru 16,18,19,20,22,23,27, & 28).....	1
9	00-874992-00001	Wire Cage Assy.(L800) (Incls. Items 3, 4, 11, 14 thru 17, 20, 21, 25, & 26).....	1
10	00-874992-00002	Wire Cage Assy.(L800C)(Incls. Items 3,5,6,12 thru 16,18,19,20,22,23,25,27, & 28).....	1
11	SC-122-45	Mach. Screw 1/4-20 x 3/8 Slotted Truss Hd. (SST).....	2
12	SC-122-52	Mach. Screw 1/4-20 x 3/8 Hex Button Hd., (SST) (H600C & L800C).....	2
13	00-512987	Loctite 222 (H600C & L800C).....	AR
14	00-874995	Stop - Cage.....	1
15	00-874126	Shoe - Front.....	1
16	00-437720	Key - Shoe.....	1
17	SC-122-45	Mach. Screw 1/4-20 x 3/8 Slotted Truss Hd. (SST).....	2
18	SC-122-52	Mach. Screw 1/4-20 x 3/8 Hex Button Hd. (SST) (H600C & L800C).....	2
19	00-512987	Loctite 222 (H600C & L800C).....	AR
20	00-437433-00003	Shoe - Adjustable.....	1
21	SC-123-07	Mach. Screw 8-32 x 1/2 Slotted Truss Hd. (SST).....	1
22	SC-122-76	Mach. Screw 8-32 x 1/2 Hex Button Hd. (SST) (H600C & L800C).....	1
23	00-512987	Loctite 222 (H600C & L800C).....	AR
24	00-437442	Retainer - Magnet (H600 Series).....	1
25	00-438086	Retainer - Magnet (L800 Series).....	1
26	SC-122-44	Mach. Screw 8-32 x 1/2 Slotted Truss Hd. (SST).....	1
27	SC-122-92	Mach. Screw 8-32 x 1/2 Hex Button Hd. (SST) (H600C & L800C).....	1
28	00-512987	Loctite 222 (H600C & L800C).....	AR
	00-875535	Barrier Kit (H600 Series).....	1
	00-875536	Barrier Kit (L800 Series).....	1



PL-57422

TRANSMISSION CASE UNIT

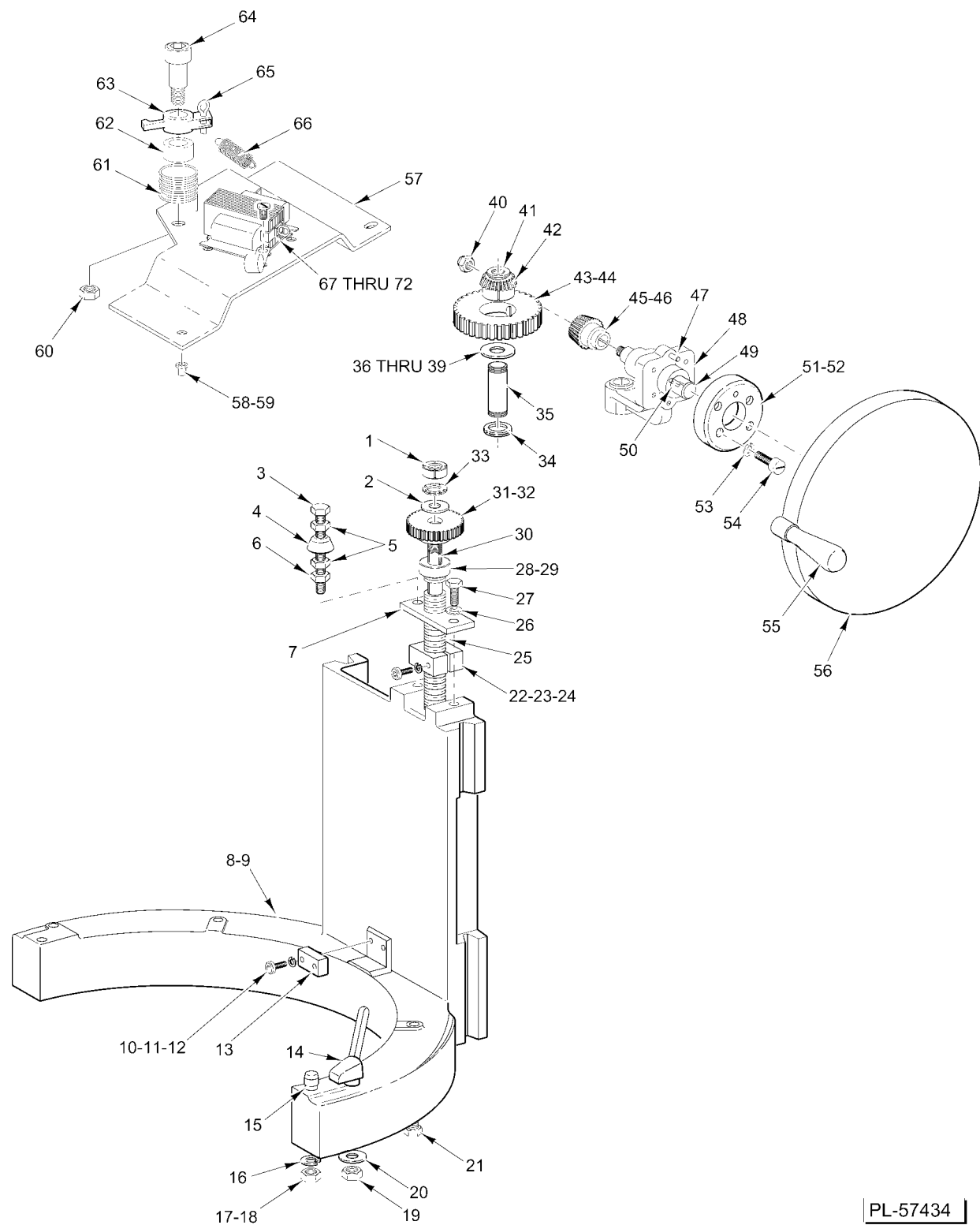
TRANSMISSION CASE UNIT

ILLUS. PL-57422	PART NO.	NAME OF PART	AMT.
1	00-011800-00224	Dowel.....	2
2	00-024203	Cover - Transmission Case.....	1
3	WL-003-44	Lockwasher 5/16 Helical.....	4
4	SC-036-28	Cap Screw 5/16-18 x 1 1/4 Hex Hd.....	4
5	00-024255	Retainer - Planetary Bearing.....	1
6	SC-047-70	Set Screw 10-32 x 3/8 Soc. Hdls., Cup Pt.....	2
7	SC-120-29	Mach. Screw 1/4-20 x 1 Phil. Oval Hd.....	1
8	SC-121-39	Mach. Screw 1/4-20 x 2 Hex Flat Hd. (SST) (H600C & L800C).....	1
9	00-292642	Support - Top Cover Front.....	1
10	SC-038-05	Cap Screw 1/4-20 x 1 Slotted Fil. Hd.....	4
11	WL-003-37	Lockwasher 1/4 Medium.....	4
12	00-024256	Retainer - Upper Worm Shaft Bearing.....	1
13	00-024254	Sleeve - Worm Gear Adjusting.....	1
14	SC-062-48	Cap Screw 3/8-16 x 1 1/8 Hex Hd.....	10
15	WL-004-04	Lockwasher 3/8Light.....	10
16	00-024253	Oil Delivery Tube & Plate Assy.....	1
17	SC-060-03	Mach. Screw 10-24 x 3/4 Slotted Rd. Hd.....	2
18	NS-032-01	Stop Nut 10-24 Flexloc.....	2
19	00-292409	Shield.....	1
20	SC-009-69	Mach. Screw 6-32 x 1/2 Rd. Hd.....	2
21	WL-003-09	Lockwasher #6 Helical.....	2
22	NS-009-07	Nut 6-32 Hex.....	2
23	SC-120-30	Mach. Screw 1/4-20 x 3/4 Phil. Oval Hd.....	2
24	SC-122-02	Mach. Screw 1/4-20 x 2 Hex Flat Hd. (SST) (H600C & L800C).....	1
25	00-479523	Strap - Top Anchoring.....	1
26	NS-013-01	Hex Nut 1/4-20.....	2
27	WL-003-37	Lockwasher 1/4 Medium.....	2
28	SC-036-04	Cap Screw 1/4-20 x 3/4 Slotted Hex Hd.....	2
29	00-011800-00221	Dowel.....	1
30	00-068288	Shim (0.0179 In. Thk.).....	AR
31	WL-004-11	Lockwasher 1/2 Helical.....	4
32	SC-062-66	Cap Screw 1/2-13 x 1 3/4 Hex Hd.....	2
33	SC-062-67	Cap Screw 1/2-13 x 2-1/4 Hex Hd.....	2
34	00-120561-00002	Case - Transmission (H600 Series) (Painted).....	1
35	00-120561-00006	Case - Transmission (H600 Series) (Deluxe) (Bright Chrome).....	1
36	00-120561-00005	Case - Transmission (H600 Series) (Deluxe) (Satin Chrome).....	1
37	00-120559-00002	Case - Transmission (L800 Series) (Painted).....	1
38	00-120559-00006	Case - Transmission (L800 Series) (Deluxe).....	1
39	WL-004-11	Lockwasher 1/2 Helical.....	2
40	WL-019-93	Lockwasher 1/2 High Collar.....	2
41	SC-040-36	Cap Screw 1/2-13 x 1-3/4 Socket Fil. Hd.....	2
42	00-022793	Gauge - Oil Level.....	1
43	00-290488	Gasket - Oil Gauge.....	1
44	WS-021-21	Washer.....	1
45	SC-041-42	Cap Screw 1/2-20 x 1 Hex Hd. (SST).....	1
46	00-024665	Gasket - Transmission Case Cover Plate.....	1
47	SC-113-96	Mach. Screw 8-32 x 1/2 Hex Washer Hd.....	4
48	NS-031-08	Stop Nut 8-32 Special (SST).....	1
49	00-437448-00002	Housing - Reed Switch (H600 Series) (Painted).....	1
50	00-437448-00003	Housing - Reed Switch (H600 Series) (Deluxe).....	1
51	00-438063-00002	Housing - Reed Switch (L800 Series) (Painted).....	1
52	00-438063-00003	Housing - Reed Switch (L800 Series) (Deluxe).....	1
53	SC-116-66	Mach. Screw 8-32 x 2 Slotted Rd. Hd. (SST).....	1
54		Spring - Reed Switch.....	1
55	SC-018-50	Mach. Screw 6-32 x 1/4 Slotted Pan Hd.....	2

TRANSMISSION CASE UNIT

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-57422			
56	00-087711-304-1	Switch - Reed.....	1
57	SC-113-96	Mach. Screw 8-32 x 1/2 Slotted Hex Washer Hd.....	4
58	00-024665	Gasket - Transmission Case Cover Plate.....	1
59	SC-047-73	Set Screw 8-32 x 3/16.....	1
60	00-087711-347-1	Switch Reed.....	1
61	00-874959-00001	Tube - Reed Switch.....	1
62	00-874988-00001	Housing - Reed Switch (H600 Series).....	1
63	00-874988-00002	Housing - Reed Switch (L800 Series).....	1
	00-874986-00001	Reed Switch & Housing Assy. (H600 Series).....	1
	00-874987	Reed Switch & Housing Assy. (L800 Series).....	1

NOTES



PL-57434

BOWL SUPPORT AND LIFT UNIT (H600 SERIES)

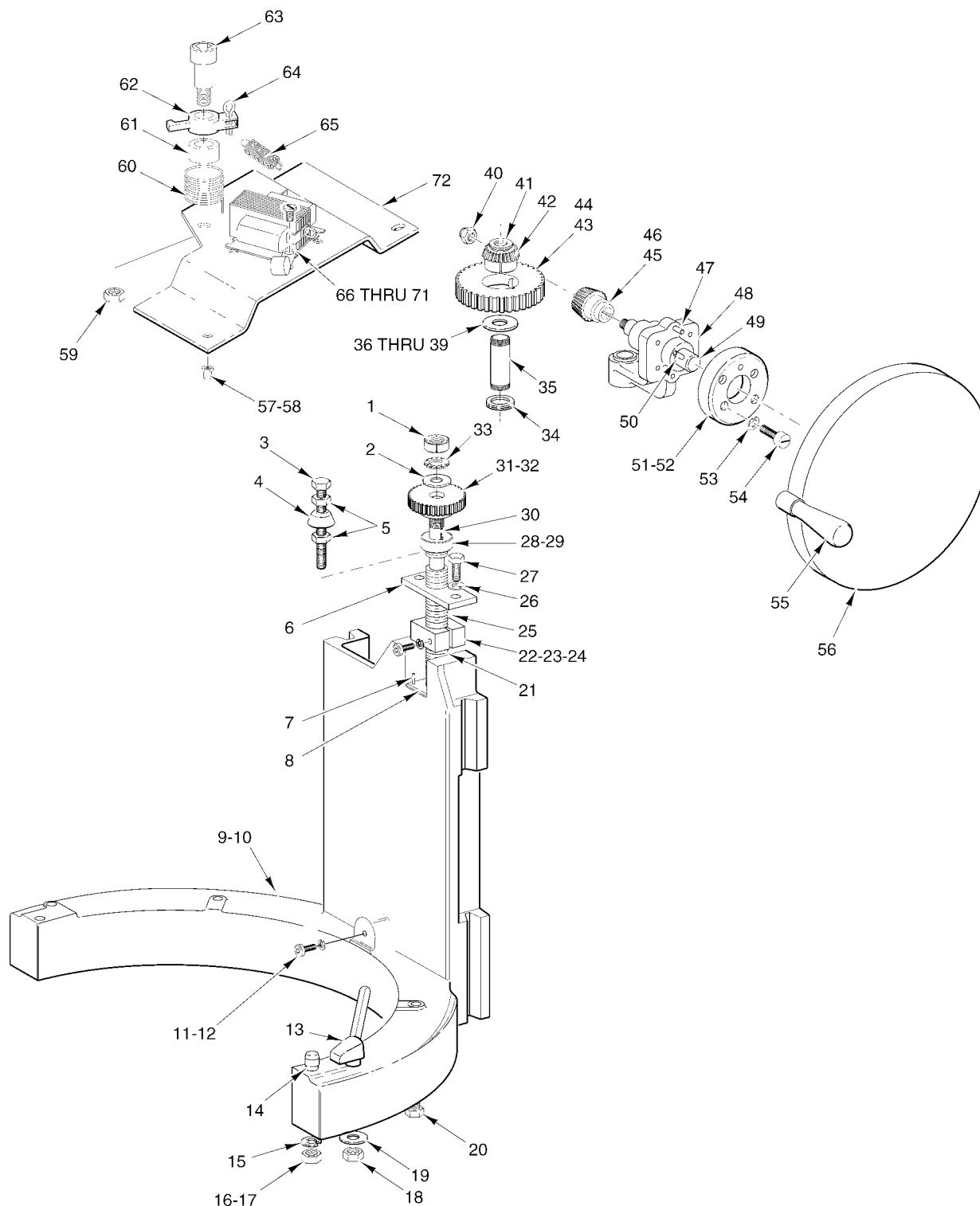
BOWL SUPPORT AND LIFT UNIT (H600 SERIES)

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-57434			
1	NS-034-04	Lock Nut N.D. #N-03.....	1
2	WS-010-17	Washer.....	1
3	SC-124-92	Cap Screw 3/8-16 x 3 1/2 Hex Hd.....	1
4	00-437430	Actuator - Bowl.....	1
5	NS-048-24	Stop Nut 3/8-16 ESNA.....	2
6	NS-017-16	Jam Nut 3/8-16 Hex.....	1
7	00-024201	Retainer - Bowl Lift Nut.....	1
8	00-124685-00002	Support - Bowl.....	1
9	00-124685-00004	Support - Bowl (Deluxe).....	1
10	SC-040-10	Cap Screw 1/4-20 x 3/4 Soc. Hex Hd. (Painted).....	2
11	SC-040-68	Cap Screw 1/4-20 x 3/4 Soc. Fil. Hd. (Deluxe).....	2
12	WL-003-35	Lockwasher 1/4 Helical.....	2
13	00-024296	Retainer - Bowl.....	1
14	00-065922-00019	Bowl Clamp (LH/RH).....	2
15	00-120349	Stud - Bowl Locating.....	2
16	WL-004-11	Lockwasher 1/2 Light.....	2
17	NS-017-27	Jam Nut 1/2-13 Hex.....	2
18	NS-017-25	Jam Nut 1/2-13 Hex.....	2
19	NS-046-18	Lock Nut 5/8-11 Hex Nylok.....	2
20	00-064636	Washer - Bowl Clamp.....	2
21	SC-037-74	Cap Screw 3/8-16 x 1 1/2 Hex Hd.....	1
22	00-024198	Nut - Bowl Lift Screw.....	1
23	SC-012-37	Mach. Screw 1/4-20 x 3/4 Slotted Fil. Hd.....	1
24	WL-004-40	Lockwasher #10 Helical.....	1
25	00-290052-00001	Screw - Bowl Lift.....	1
26	WL-004-04	Lockwasher 3/8.....	AR
27	SC-118-11	Cap Screw 3/8-16 x 7/8 Hex Hd.....	1
28	BB-005-30	Ball Bearing NSK #6203DDUCE.....	1
29	WS-010-17	Washer.....	1
30	00-012430-00043	Key 3/16 Sq. x 7/16 Lg.....	1
31	00-024193	Gear - Bowl Lift Screw (31T).....	1
32	WS-010-17	Washer.....	2
33	WL-012-04	Lockwasher N.D. #W-03.....	1
34	RR-005-02	Retaining Ring (Spirolox).....	1
35	00-024194	Shaft - Miter Gear.....	1
36	00-024614-00003	Washer - Miter Gear Spacer (0.086 In. Thk.).....	AR
37	00-024614-00004	Washer - Miter Gear Spacer (0.081 In. Thk.).....	AR
38	00-024614-00005	Washer - Miter Gear Spacer (0.076 In. Thk.).....	AR
39	00-024614-00006	Washer - Miter Gear Spacer (0.071 In. Thk.).....	AR
40	NS-032-29	Stop Nut 1/2-20 Flexloc.....	1
41	RR-005-02	Retaining Ring (Spirolox).....	1
42	00-024195-00002	Gear - Bowl Lift Miter (23T).....	1
43	KW-003-03	Key - #404 Woodruff.....	1
44	00-024192	Gear - Bowl Lift Screw (41T).....	1
45	00-024196-00002	Pinion - Bowl Lift Miter (23T).....	1
46	00-012430-00041	Key 3/16 Sq. x 11/16 Lg.....	1
47	RP-002-06	Roll Pin 1/4 Dia. x 1 Lg.....	2
48	00-089684	Handwheel Bracket & Bearing Assy.....	1
49	00-024191	Shaft - Hand Wheel.....	1
50	PG-007-19	Grooved Pin 1/4x 2 3/4, Type E.....	1
51	00-024609-00003	Ring - Handwheel Brkt. Clamping (Deluxe).....	1
52	00-024609-00001	Ring - Handwheel Brkt. Clamping.....	1
53	WL-003-48	Lockwasher 5/16 High Collar.....	4
54	SC-011-95	Mach. Screw 5/16-18 x 1 Slotted Fil. Hd.....	4
55	00-024765	Handle - Bowl Lift Handwheel.....	1

BOWL SUPPORT AND LIFT UNIT (H600 SERIES)

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-57434			
56	00-435235	Handwheel & Handle Assy. (Incls. Item 56).....	1
57	00-438414	Plate - Bowl Lock.....	1
58	00-120100	Nut - Vibration Mount.....	3
59	SC-037-87	Cap Screw 1/4-20 x 1 Hex Hd.....	3
60	NS-048-24	Stop Nut Special 3/8-16 ESNA.....	1
61	00-438575	Spring - Torsion.....	1
62	00-438516	Spacer - Lever.....	1
63	00-438413-00002	Lever - Bowl Lock.....	1
64	SC-086-24	Shoulder Screw 3/8-16 x 1 1/2 Lg. Soc. Hex Hd.....	1
65	PC-006-32	Cotter Pin.....	1
66	00-438494	Spring - Extension.....	1
67	00-875737-00001	Solenoid (115 V. Coil).....	1
68	00-875737-00002	Solenoid (230 V. Coil).....	1
69	00-438614-001-3	Solenoid (115/230 V. Coil).....	1
70	SC-018-20	Mach. Screw 10-24 x 1/2 Slotted Pan Hd.....	4
71	NS-048-20	Stop Nut 10-24 Flexloc.....	4
72	00-078752-00011	Clamp.....	1

NOTES



PL-57435

BOWL SUPPORT AND LIFT UNIT (L800 SERIES)

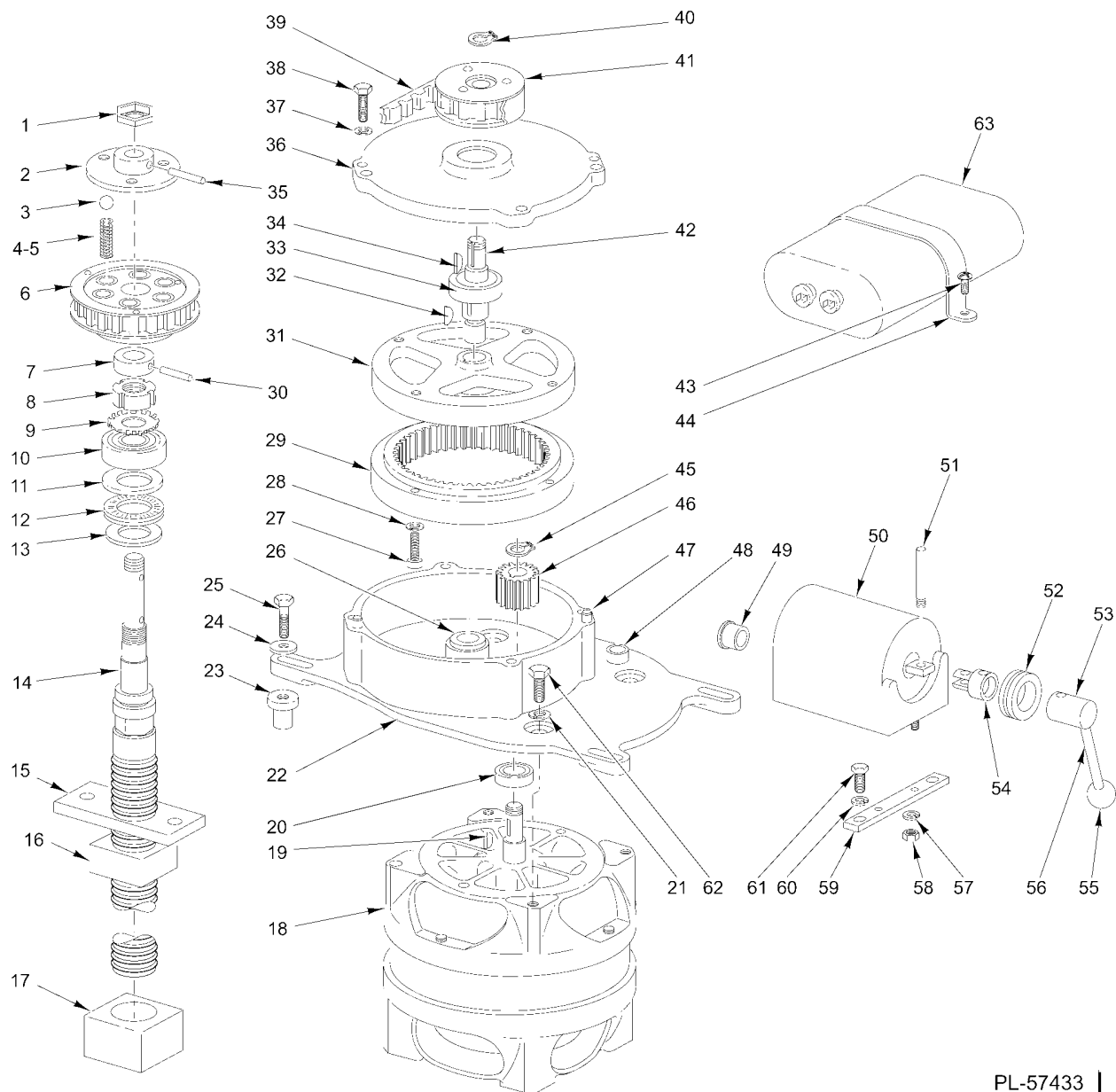
BOWL SUPPORT AND LIFT UNIT (L800 SERIES)

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-57435			
1	NS-034-04	Lock Nut N.D. #N-03.....	1
2	WS-010-17	Washer.....	1
3	SC-124-92	Cap Screw 3/8-16 x 3 1/2 Hex Hd.....	1
4	00-437430	Actuator - Bowl.....	1
5	NS-017-16	Jam Nut 3/8-16 Hex.....	2
6	00-024201	Retainer - Bowl Lift Nut.....	1
7	RP-002-11	Roll Pin 3/16 Dia. x 1/2 Lg.....	2
8	00-024617	Seat - Bowl Support Stop Spring.....	1
9	00-122889-00004	Support - Bowl (Painted).....	1
10	00-122889-00006	Support - Bowl (Deluxe).....	1
11	00-024507-00002	Special Screw 1/2-13 x 1 1/4 Soc. Hd.....	1
12	WL-004-14	Lockwasher 1/2 High Collar.....	1
13	00-065922-00020	Bowl Clamp (LH/RH).....	2
14	00-120350	Stud - Bowl Locating.....	2
15	WL-004-11	Lockwasher 1/2 Light.....	2
16	NS-017-27	Jam Nut 1/2-13 Hex (Painted).....	2
17	NS-017-25	Jam Nut 1/2-13 Hex (Deluxe).....	2
18	NS-046-18	Lock Nut 5/8-11 Hex Nylok.....	2
19	00-064636	Washer - Bowl Clamp.....	2
20	SC-037-74	Cap Screw 3/8-16 x 1 1/2 Hex Hd.....	1
21	00-024618	Spring - Bowl Support Stop.....	1
22	00-024198	Nut - Bowl Lift Screw.....	1
23	SC-012-37	Mach. Screw 1/4-20 x 3/4 Slotted Fil. Hd.....	1
24	WL-004-40	Lockwasher #10 Helical.....	1
25	00-290052-00001	Screw - Bowl Lift.....	1
26	WL-004-11	Lockwasher 1/2 Light.....	1
27	SC-118-11	Cap Screw 3/8-16 x 7/8 Hex Hd.....	1
28	BB-005-30	Ball Bearing N.D. #Z 99503.....	1
29	WS-010-17	Washer.....	1
30	00-012430-00043	Key 3/16 Sq. x 7/16 Lg.....	1
31	00-024193	Gear - Bowl Lift Screw (31T).....	1
32	WS-010-17	Washer.....	2
33	WL-012-04	Lockwasher N.D. #W-03.....	1
34	RR-005-02	Retaining Ring (Spirolox).....	1
35	00-024194	Shaft - Miter Gear.....	1
36	00-024614-00003	Washer - Miter Gear Spacer (0.086 In. Thk.).....	AR
37	00-024614-00004	Washer - Miter Gear Spacer (0.081 In. Thk.).....	AR
38	00-024614-00005	Washer - Miter Gear Spacer (0.076 In. Thk.).....	AR
39	00-024614-00006	Washer - Miter Gear Spacer (0.071 In. Thk.).....	AR
40	NS-032-29	Stop Nut 1/2-20 Flexloc.....	1
41	RR-005-02	Retaining Ring (Spirolox).....	1
42	00-024195-00002	Gear - Bowl Lift Miter (23T).....	1
43	KW-003-03	Key - #404 Woodruff.....	1
44	00-024192	Gear - Bowl Lift Screw (41T).....	1
45	00-024196-00002	Pinion - Bowl Lift Miter (23T).....	1
46	00-012430-00041	Key 3/16 Sq. x 11/16 Lg.....	1
47	RP-002-06	Roll Pin 1/4 Dia. x 1 Lg.....	2
48	00-089684	Handwheel Bracket & Bearing Assy.....	1
49	00-024191	Shaft - Hand Wheel.....	1
50	PG-007-19	Grooved Pin 1/4 x 2 3/4, Type E.....	1
51	00-024609-00001	Ring - Handwheel Brkt. Clamping.....	1
52	00-024609-00003	Ring - Handwheel Brkt. Clamping (Deluxe).....	1
53	WL-003-48	Lockwasher 5/16 High Collar.....	4
54	SC-011-95	Mach. Screw 5/16-18 x 1 Slotted Fil. Hd.....	4
55	00-024765	Handle - Bowl Lift Handwheel.....	1

BOWL SUPPORT AND LIFT UNIT (L800 SERIES)

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-57435			
56	00-078182	Handwheel & Handle Assy. (Incls. Item 56).....	1
57	00-120100	Nut - Vibration Mount.....	3
58	SC-037-87	Cap Screw 1/4-20 x 1 Hex Hd.....	3
59	NS-048-24	Stop Nut 3/8-16.....	1
60	00-438575	Spring - Torsion.....	1
61	00-438516	Spacer - Lever.....	1
62	00-438413-00002	Lever - Bowl Lock.....	1
63	SC-086-24	Shoulder Screw 3/8-16 x 1 1/2 Lg. Soc. Hex Hd.....	1
64	PC-006-32	Cotter Pin.....	1
65	00-438494	Spring - Extension.....	1
66	00-875737-00001	Solenoid (115 V. Coil).....	1
67	00-875737-00002	Solenoid (230 V. Coil).....	1
68	00-438614-001-3	Solenoid (115/230 V. Coil).....	1
69	SC-018-20	Mach. Screw 10-24 x 1/2 Slotted Pan Hd.....	4
70	NS-048-20	Stop Nut 10-24 Flexloc.....	4
71	00-78752-00011	Clamp.....	1
72	00-438414	Plate - Bowl Lock.....	1

NOTES



PL-57433

POWER BOWL LIFT UNIT

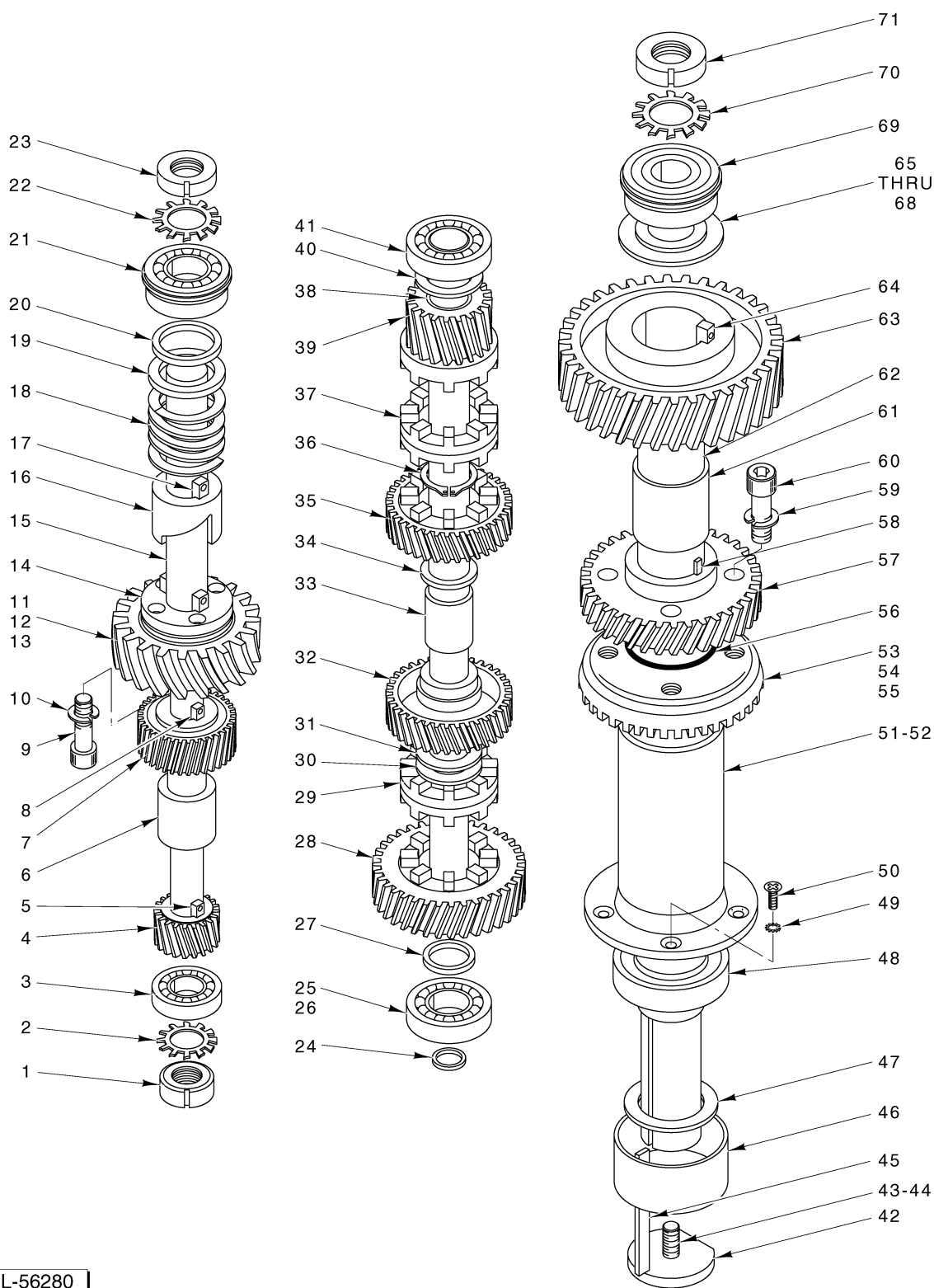
POWER BOWL LIFT UNIT

ILLUS. PL-57433	PART NO.	NAME OF PART	AMT.
1	NS-035-17	Special Nut 9/16-18 Palnut.....	1
2	00-120098	Detent Plate & Hub Assy.....	1
3	BA-002-18	Ball 3/8 Dia.....	6
4	00-064616	Spring - Detent (12 lb.) (Holes nearest drive screws).....	3
5	00-007009	Spring - Detent (6 lb.).....	3
6	00-120097	Pulley Assy. (20T).....	1
7	00-064405	Collar - Input Shaft.....	1
8	NS-034-04	Lock Nut N.D. #N-03.....	1
9	WL-012-04	Lockwasher N.D. #W-03.....	1
10	BB-005-30	Ball Bearing NSK #6203DDUCE.....	1
11	00-064558	Washer - Thrust.....	1
12	BN-002-18	Needle Bearing - Torrington #NTA-1423.....	1
13	00-064558	Washer - Thrust.....	1
14	00-120094	Screw - Lift.....	1
15	00-120096	Retainer - Lift Nut.....	1
16	00-120095	Nut - Bowl Lift Screw.....	1
17	00-120173	Spacer - Nut (L800 Series).....	1
18	00-293443	Motor (230 V.) (1 Ph.).....	1
19	KW-003-01	Key #304 Woodruff.....	1
20	00-120053	Seal - Oil.....	1
21	WL-003-43	Lockwasher 5/16 Light.....	4
22	00-270747	Gear Case Assy. (Incls. Items 20, 26, 47, & 48).....	1
23	00-120100	Nut - Vibration Mount.....	4
24	WS-004-39	Washer.....	4
25	SC-036-07	Cap Screw 1/4-20 x 1 1/8 Hex Hd.....	4
26	00-064641	Bearing - Gear Box.....	1
27	SC-040-04	Cap Screw 10-32 x 3/4 Hex Socket Hd.....	4
28	WL-003-22	Lockwasher #10 Light.....	4
29	00-120080	Gear - Internal (64T).....	1
30	RP-002-25	Roll Pin 1/8 Dia. x 7/8 Lg.....	1
31	00-120079	Hub - Gear.....	1
32	KW-003-03	Key - #404 Woodruff.....	1
33	BB-005-19	Ball Bearing - Fafnir #H202NPP.....	1
34	KW-003-01	Key #304 Woodruff.....	1
35	PS-004-09	Spirol Pin 3/16 Dia. x 1 Lg.....	1
36	00-120084	Cover - Gear Case.....	1
37	WL-003-36	Lockwasher 1/4 Light.....	4
38	SC-036-04	Cap Screw 1/4-20 x 3/4 Slotted Hex Hd.....	4
39	00-116634	Belt - Timing.....	1
40	RR-008-06	Retaining Ring.....	1
41	00-120086	Drive Pulley Assy. (14T).....	1
42	00-120083	Shaft - Transmission.....	1
43	SD-012-20	Self-Tapping Screw 8-32 x 1/2 Phil. Truss Hd., Type T.....	2
44	00-120163	Bracket - Capacitor.....	1
45	RR-004-17	Retaining Ring.....	1
46	00-120081	Gear - Motor Pinion (16T).....	1
47	00-011800-00091	Dowel.....	2
48	00-024670	Insulator - Fiber.....	1
49	FE-021-14	Bushing - Snap.....	1
50	00-875756	Switch Assy. (Incls. Items 49, 51, 53, 54, 57, 58, 59, & 60).....	1
51	RP-002-41	Roll Pin 0.094 In. Dia. x 3/4 Lg.....	1
52	00-120105	Grommet.....	1
53	00-875758	Hub - Switch.....	1
54	00-875757	Adapter.....	1
55	00-077401	Knob - Switch Control.....	1

POWER BOWL LIFT UNIT

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-57433			
56	00-120107	Handle - Switch.....	1
57	WL-003-36	Lockwasher 1/4 Light.....	2
58	NS-013-01	Hex Nut 1/4-20.....	2
59	00-438321	Plate - Switch Mounting.....	1
60	WS-030-06	Washer.....	2
61	SC-040-10	Cap Screw 1/4-20 x 3/4 Hex Socket Hd.....	2
62	SC-037-85	Cap Screw 5/16-18 x 1 Hex Hd.....	4
63	00-120359-00001	Capacitor.....	1

NOTES



PL-56280

TRANSMISSION UNIT

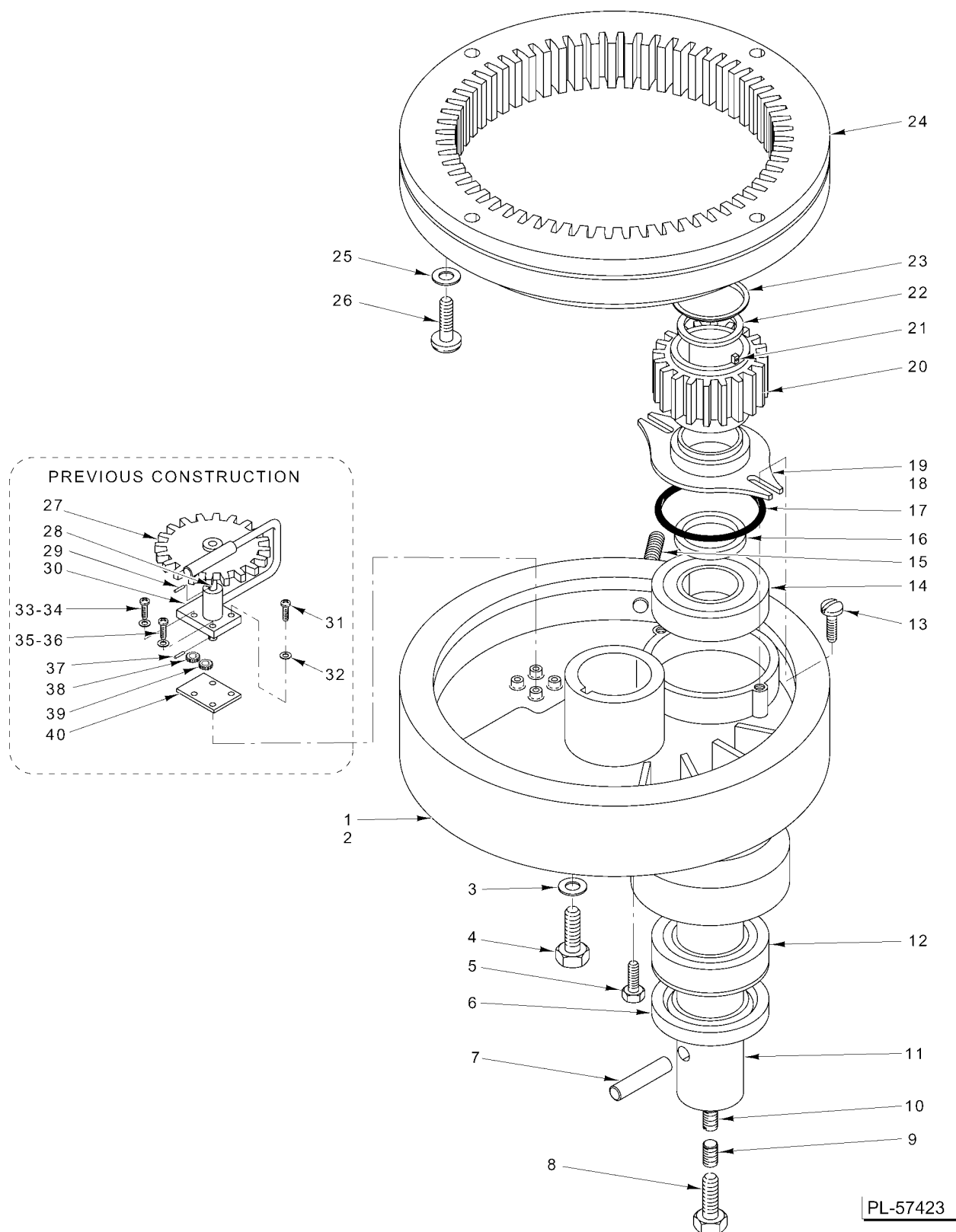
TRANSMISSION UNIT

ILLUS. PL-56280	PART NO.	NAME OF PART	AMT.
1	NS-034-05	Lock Nut N.D. #N-04.....	1
2	WL-0012-05	Lockwasher N.D. #W-04.....	1
3	BB-012-07	Ball Bearing - SKF #1204 Self-Aligning.....	1
4	00-121382	Gear - Lower Worm Shaft (17T).....	1
5	00-012430-00051	Key.....	1
6	00-024206	Spacer - Worm Gear Shaft.....	1
7	00-024207	Gear - Upper Worm Shaft (25T).....	1
8	00-012430-00051	Key.....	1
9	SC-040-08	Cap Screw 1/4-20 x 1 Soc. Hex Hd.....	4
10	WL-003-35	Lockwasher 1/4 Medium.....	4
11	00-024288	Worm Gear (26T, 50 Hz.) (H600 Series).....	1
12	00-024208	Worm Gear (29T, 60 Hz.) (L800 Series).....	1
13	00-024735	Worm Gear (31T, H600, 60 Hz.; L800, 50 Hz.).....	1
14	00-061497	Flange - Shock Absorber Drive.....	1
15	00-024204	Shaft - Worm Gear.....	1
16	00-061498	Compressor - Shock Absorber.....	1
17	00-024546	Key - Compressor to Shaft.....	1
18	00-009733	Spring - Worm Shaft.....	1
19	00-024238	Washer - Shock Absorber.....	1
20	RR-005-10	Retaining Ring (Spirolox).....	1
21	BB-009-37	Ball Bearing SKF #5204-ZNBR.....	1
22	WL-012-05	Lockwasher N.D. #W-04.....	1
23	NS-034-05	Lock Nut #N-04.....	1
24	RR-005-04	Retaining Ring (Spirolox).....	1
25	BB-018-33	Ball Bearing - Fafnir #205KFA (H600 Series).....	1
26	BB-008-31	Ball Bearing - Fafnir #7205W (L800 Series).....	1
27	00-024210	Spacer - Clutch Shaft.....	1
28	00-024539	Lower Clutch & Lower Gear Assy. (49T).....	1
29	00-024213	Clutch - Shifting.....	1
30	RR-004-13	Retaining Ring (Truarc).....	1
31	00-060767	Washer - Clutch Shaft.....	1
32	00-024538	Lower Clutch & Upper Gear Assy. (41T).....	1
33	00-024209	Shaft - Clutch.....	1
34	00-024216	Washer - Clutch Shaft.....	1
35	00-024537	Upper Clutch and Lower Gear Assy. (33T).....	1
36	RR-004-13	Retaining Ring (Truarc).....	1
37	00-024213	Clutch - Shifting.....	1
38	00-024218	Bearing - Sleeve.....	1
39	00-024545	Upper Clutch & Upper Gear Assy. (17T) (Incls. Item 38).....	1
40	00-024210	Spacer - Clutch Shaft.....	1
41	BB-018-33	Ball Bearing - Fafnir #205KFA.....	1
42	00-024266-00001	Washer - Planetary.....	1
43	SC-041-66	Cap Screw 3/8-24 x 1 1/4 Hex Hd. (SST).....	1
44	WL-006-27	Lockwasher 3/8 Light (SST).....	1
45	00-012430-00195	Key.....	1
46	00-060486	Shield - Planetary Oil.....	1
47	00-024543	Washer - Planetary Spacer.....	1
48	BB-015-26	Ball Bearing - Fafnir #9109PP.....	1
49	WL-009-08	Lockwasher 1/4 Csk. External Shakeproof.....	5
50	SC-013-79	Mach. Screw 1/4-20 x 1/2 Slotted Flat Hd.....	5
51	00-121478-00001	Chimney.....	1
52	00-067500-00102	O-Ring.....	1
53	00-061727-00002	Gear - Spiral Bevel (41T) (Order With Item 54 or 55).....	1
54	00-061914-00002	Pinion - Bevel (16T) (#12) (Order With Item 53).....	1
55	00-061224-00002	Pinion - Bevel (16T) (#22) (Order With Item 53).....	1

TRANSMISSION UNIT

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-56280			
56	00-067500-00019	O-Ring.....	1
57	00-024223	Gear - Planetary Shaft Lower (35T).....	1
58	00-012430-00211	Key.....	1
59	WL-003-48	Lockwasher 5/16 High Collar.....	4
60	SC-040-15	Cap Screw 5/16-18 x 1-1/4 Socket Fil. Hd.....	4
61	00-024224	Spacer - Planetary Shaft.....	1
62	00-024222	Shaft - Planetary.....	1
63	00-024225	Gear - Upper Planetary Shaft (53T).....	1
64	00-012430-00210	Key - 5/16 x 5/16 x 1 3/8.....	1
65	00-479808	Shim - Planetary Shaft.....	1
66	WS-030-91	Washer (0.003 In. Thk.).....	AR
67	WS-030-92	Washer (0.005 In. Thk.).....	AR
68	WS-030-93	Washer (0.010 In. Thk.).....	AR
69	BB-009-48	Ball Bearing - MRC #5206SBK-FFG.....	1
70	WL-012-07	Lockwasher N.D. #W-06.....	1
71	NS-034-07	Lock Nut N.D. #N-06.....	1
	00-089673-00001	Worm Gear Assy. (H600, 60 Hz. or L800, 50 Hz.) (Incls. Items 1 thru 10 & 13 thru 20)	1
	00-089673-00002	Worm Gear Assy. (50 Hz.) (H600 Series) (Incls. Items 1 thru 11 & 14 thru 20).....	1
	00-089673-00003	Worm Gear Assy. (60 Hz.) (L800 Series) (Incls. Items 1 thru 10, 12, & 14 thru 20)	1

NOTES

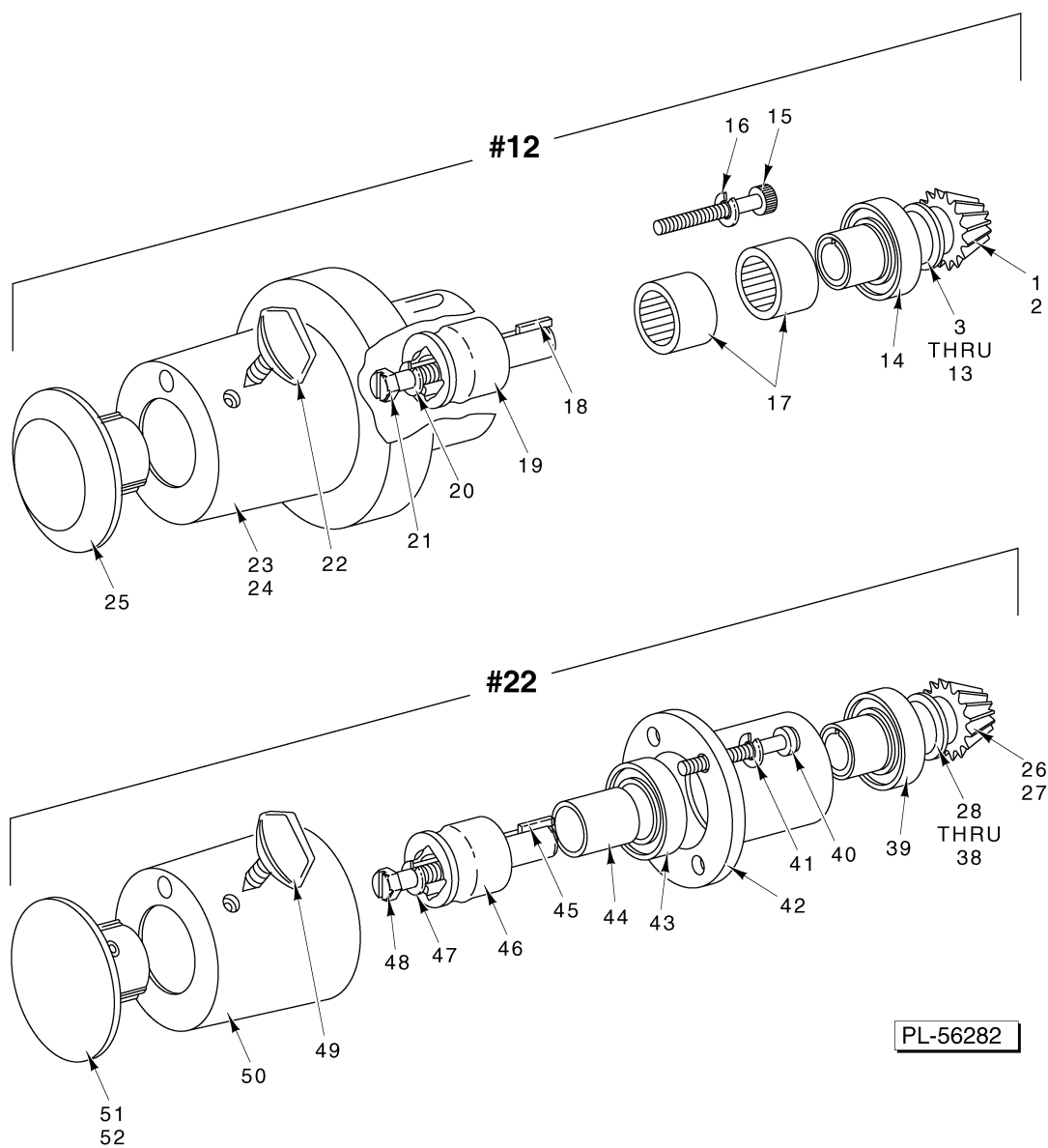


PLANETARY UNIT

PLANETARY UNIT

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-57423			
1	00-024265-00001	Planetary (Painted) (Incls. Item 15).....	1
2	00-024265-00003	Planetary (Deluxe) (Incls. Item 15).....	1
3	WS-021-21	Washer.....	1
4	SC-041-42	Cap Screw 1/2-20 x 1 Hex Hd. (SST).....	1
5	SC-041-26	Cap Screw 3/8-16 x 1/2 Hex Hd. (SST).....	2
6	00-024651	Seal - Planetary.....	1
7	00-111156	Pin - Agitator Shaft.....	1
8	00-064723	Screw - Agitator Shaft.....	1
9	SC-047-41	Set Screw 3/8-16 x 3/8 Hex Hdls., Cup Pt.....	1
10	00-007744	Set Screw Hdls., Cone Pt.....	1
11	00-064137	Agitator Shaft Assy. (Incls. Items 7 thru 10).....	1
12	BB-007-39	Ball Bearing - MRC #207-SZZ.....	1
13	SC-009-41	Mach. Screw 1/4-20 x 3/8 Slotted Rd. Hd.....	2
14	BB-006-36	Ball Bearing - MRC #306-SZZ.....	1
15	FP-028-38	Plug 3/8 Hex Socket Pipe.....	1
16	00-060768	Shim - Internal Pinion.....	AR
17	00-067500-00021	O-Ring.....	1
18	00-270866	Oil Baffle - Planetary.....	1
19	00-270867	Washer - Special.....	1
20	00-024270	Pinion - Internal (18T).....	1
21	00-012430-00154	Key 1/4 x 1/4 x 1-3/8.....	1
22	RR-005-08	Retaining Ring.....	1
23	00-060071	Cap - Oil Retaining.....	1
24	00-437692	Gear - Internal (59T).....	1
25	WL-019-92	Lockwasher 3/8 High Collar.....	4
26	SC-040-23	Cap Screw 3/8-16 x 1-1/4 Socket Fil. Hd.....	4
*27	00-060467	Conveying Gear Assy. (18T).....	1
*28	00-186271	Shaft - Oil Pump.....	1
*29	RP-002-08	Roll Pin 5/64 Dia. x 11/16 Lg.....	1
*30	00-123679	Housing & Tube Assy.....	1
*31	SC-060-87	Mach. Screw 10-32 x 3/4 Slotted Rd. Hd.....	1
*32	WL-003-22	Lockwasher #10 Light.....	1
*33	SC-009-68	Mach. Screw 8-32 x 3/4 Slotted Rd. Hd.....	1
*34	WL-003-15	Lockwasher #8 Light.....	1
*35	SC-081-17	Mach. Screw 10-32 x 1 Slotted Rd. Hd. (SST).....	2
*36	WL-003-22	Lockwasher #10 Light.....	2
*37	00-538772	Dowel 3/32Dia. x 11/32 Lg.....	1
*38	00-290277	Gear - Oil Pump (15T) (Slotted).....	1
*39	00-186270	Gear - Oil Pump (15T).....	1
*40	00-060443	Plate - Oil Pump Bottom.....	1
	00-186273-00001	Oil Pump Service Kit (Incls. Items 28, 37, & 39).....	1
	00-290230	Planetary Oil Pump.....	1
	00-089669-00005	Planetary Assembly.....	1

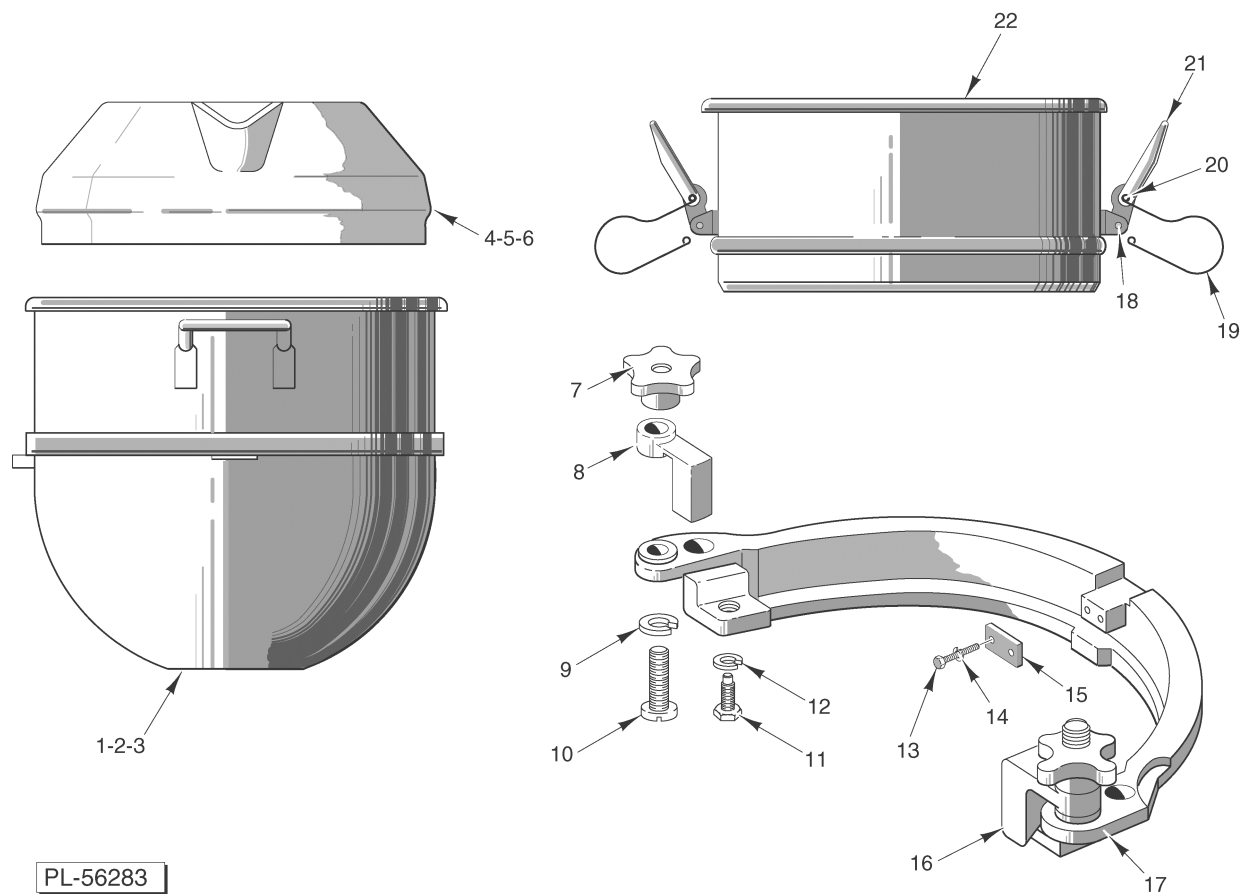
* For Service Use Items 58 thru 62 or 63.



ATTACHMENT HUB UNIT

ATTACHMENT HUB UNIT

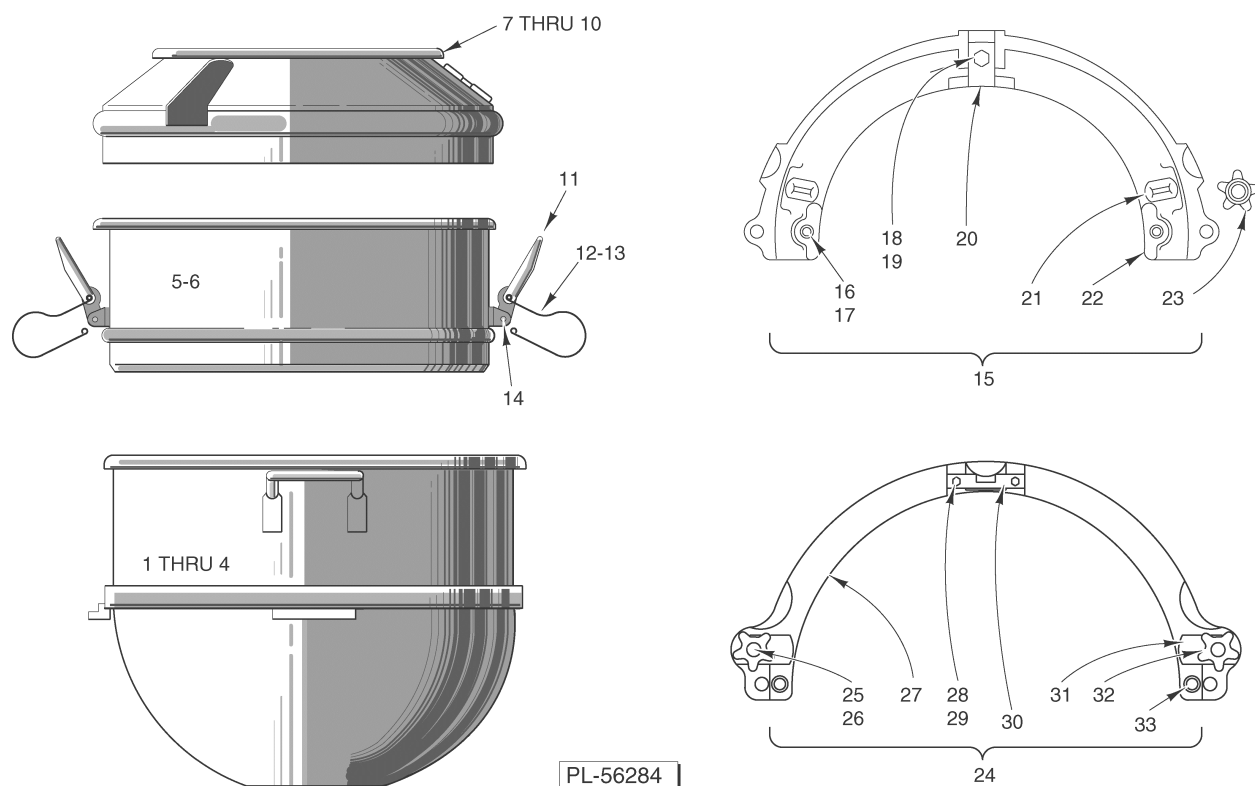
ILLUS. PL-56282	PART NO.	NAME OF PART	AMT.
1	00-061914-00002	Pinion - Bevel (16T) (Order With Item 2).....	1
2	00-061727-00002	Gear - Pinion (41T) (Order With Item 1).....	1
3	00-061920-00001	Washer - Thrust (0.076 Thk.).....	AR
4	00-061920-00002	Washer (0.079 In. Thk.).....	AR
5	00-061920-00003	Washer - Thrust (0.082 Thk.).....	AR
6	00-061920-00004	Washer - Thrust (0.085 Thk.).....	AR
7	00-061920-00005	Washer (0.088 In. Thk.).....	AR
8	00-061920-00006	Washer - Thrust (0.091 Thk.).....	AR
9	00-061920-00007	Washer (0.094 In. Thk.).....	AR
10	00-061920-00008	Washer - Thrust (0.097 Thk.).....	AR
11	00-061920-00009	Washer (0.100 In. Thk.).....	AR
12	00-061920-00010	Washer - Thrust (0.103 Thk.).....	AR
13	00-061920-00011	Washer - Thrust (0.106 Thk.).....	AR
14	BB-013-03	Ball Bearing - Nice #618.....	1
15	SC-040-50	Cap Screw 5/16-18 x 2 1/4 Soc. Fil. Hd.....	4
16	WL-003-44	Lockwasher 5/16 Helical.....	4
17	BN-002-06	Needle Bearing (Torrington B-2212).....	2
18	00-012430-00042	Key.....	1
19	00-061506	Sleeve - Square Drive.....	1
20	WL-003-44	Lockwasher 5/16 Helical.....	1
21	00-439271	Screw - Special (LH Thread).....	1
22	00-108197-00001	Thumb Screw 1-1/4.....	1
23	00-061894-00003	Hub - Attachment (Painted).....	1
24	00-061894-00004	Hub - Attachment (Deluxe).....	1
25	00-114824-00001	Plug - Attachment Hub.....	1
26	00-061224-00002	Pinion - Bevel (16T) (Order With Item 27).....	1
27	00-061727-00002	Gear - Pinion (41T) (Order With Item 26).....	1
28	00-061920-00001	Washer - Thrust (0.076 Thk.).....	AR
29	00-061920-00002	Washer (0.079 In. Thk.).....	AR
30	00-061920-00003	Washer - Thrust (0.082 Thk.).....	AR
31	00-061920-00004	Washer - Thrust (0.085 Thk.).....	AR
32	00-061920-00005	Washer (0.088 In. Thk.).....	AR
33	00-061920-00006	Washer - Thrust (0.091 Thk.).....	AR
34	00-061920-00007	Washer (0.094 In. Thk.).....	AR
35	00-061920-00008	Washer - Thrust (0.097 Thk.).....	AR
36	00-061920-00009	Washer (0.100 In. Thk.).....	AR
37	00-061920-00010	Washer - Thrust (0.103 Thk.).....	AR
38	00-061920-00011	Washer - Thrust (0.106 Thk.).....	AR
39	BB-015-16	Ball Bearing - Fafnir #9106 PP.....	1
40	SC-040-67	Cap Screw 5/16-18 x 2 1/2 Soc. Fil. Hd.....	4
41	WL-003-44	Lockwasher 5/16 Helical.....	4
42	00-061228-00001	Carrier - Bearing.....	1
43	BB-015-16	Ball Bearing - Fafnir #9106 PP.....	1
44	00-061227	Spacer - Bearing.....	1
45	00-012430-00060	Key.....	1
46	00-061230	Sleeve - Square Drive.....	1
47	WL-003-44	Lockwasher 5/16 Helical.....	1
48	00-439271	Screw - Special (LH Thread).....	1
49	00-108197-00001	Thumb Screw 1-1/4.....	1
50	00-061226-00003	Hub - Attachment.....	1
51	00-024799-00001	Plug - Attachment Hole (Painted).....	1
52	00-114824-00001	Plug - Attachment Hub (Deluxe).....	1



BOWLS AND EQUIPMENT (H600 SERIES)

BOWLS AND EQUIPMENT (H600 SERIES)

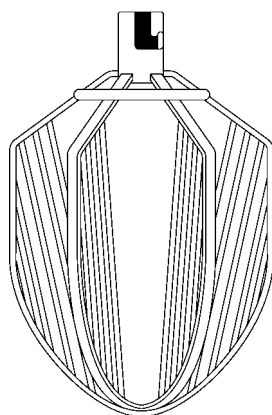
ILLUS.	PART NO.	NAME OF PART	AMT.
PL-56283			
1	00-275688	Bowl - 60 Qt. (SST) (Packaged).....	1
2	00-275686	Bowl - 40 Qt. (SST) (Packaged).....	1
3	00-295648	Bowl - 30 Qt. (SST) (Packaged).....	1
4	00-438082	Cover Assy. - Splash 60 Qt. (Plastic) (Packaged).....	1
5	00-438081	Cover Assy. - Splash 40 Qt. (SST) (Packaged).....	1
6	00-438080	Cover Assy. - Splash 30 Qt. (SST) (Packaged).....	1
7	00-008101-00001	Knob - Clamp Stud.....	2
8	00-024845-00001	Clamp - Adapter (60-40 Qt. & 60-30 Qt., LH).....	1
9	WL-004-11	Lockwasher 1/2 Helical.....	2
10	00-022196	Bolt - Bowl Lock.....	2
11	00-024846	Stud - Bowl Locating.....	2
12	WL-004-17	Lockwasher 5/8 Light.....	2
13	SC-062-38	Cap Screw 1/4-20 x 5/8 Hex Hd.....	2
14	WL-003-38	Lockwasher 1/4 Helical.....	2
15	00-024301	Retainer - Bowl.....	1
16	00-060222-00001	Clamp - Adapter (60-40 Qt. & 60-30 Qt., RH).....	1
17	00-065790-00001	Adaptor Bowl (60-40 Qt. & 60-30 Qt.).....	1
18	RP-002-35	Roll Pin 3/16 Dia. x 5/8 Lg. (SST).....	2
19	00-437636	Spring - Bowl Clamp.....	2
20	RP-003-22	Roll Pin 3/16 Dia. x 1 1/8 Lg. (SST).....	2
21	00-437586	Handle - Clamp.....	2
22	00-438104-00004	Extension 60 Qt. Bowl (SST) (Flange Top Bowl) (Incls. Items 18 thru 21) (Packaged)	1
	00-062087-00001	Adapter Assy. (60-40 Qt. & 60-30 Qt.) (Incls. Items 7 thru 17).....	1
	00-118801	Scraper - Bowl (Hand Held).....	1
	00-102714	Brush.....	1
	00-438824	Ingredient Chute (Packaged).....	1
	00-315284-00001	Scraper - Bowl and Mounting Bracket (60 Qt.) (Packaged).....	1
	00-315284-00002	Scraper - Bowl (60 Qt.) (Packaged).....	1



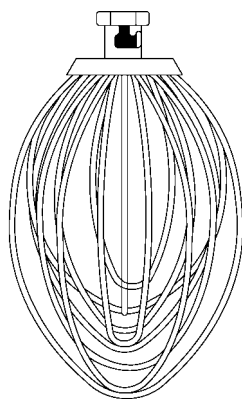
BOWLS AND EQUIPMENT (L800 SERIES)

BOWLS AND EQUIPMENT (L800 SERIES)

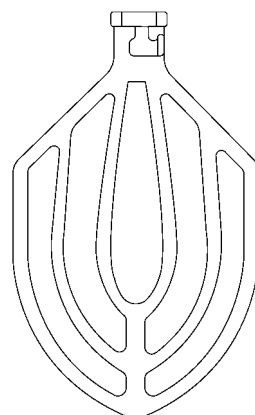
ILLUS.	PART NO.	NAME OF PART	AMT.
PL-56284			
1	00-275690	Bowl - 80 Qt. (SST) (Packaged).....	1
2	00-275688	Bowl - 60 Qt. (SST) (Packaged).....	1
3	00-275686	Bowl - 40 Qt. (SST) (Packaged).....	1
4	00-295648	Bowl - 30 Qt. (SST) (Packaged).....	1
5	00-438104-00002	Extension 80 Qt. Bowl (SST) (Flange Top Bowl) (Incls. Items 11 thru 14) (Packaged)	1
6	00-438104-00004	Extension 60 Qt. Bowl (SST) (Flange Top Bowl) (Incls. Items 11 thru 14) (Packaged)	1
7	00-438083	Cover Assy. - Splash 80 Qt. (SST).....	1
8	00-438082	Cover Assy. - Splash 60 Qt. (Plastic) (Packaged).....	1
9	00-438081	Cover Assy. - Splash 40 Qt. (SST) (Packaged).....	1
10	00-438080	Cover Assy. - Splash 30 Qt. (SST) (Packaged).....	1
11	00-437586	Handle - Clamp.....	2
12	00-437636	Spring - Bowl Clamp.....	2
13	RP-003-22	Roll Pin 3/16 Dia. x 1 1/8 Lg. (SST).....	2
14	RP-002-35	Roll Pin 3/16 Dia. x 5/8 Lg. (SST).....	2
15	00-024653-00001	Bowl Adapter Assy. (80-40 Qt. & 80-30 Qt.) (Incls. Items 16 thru 23).....	1
16	WL-004-17	Lockwasher 5/8 Light.....	2
17	00-007629-00002	Stud - Bowl Locating.....	2
18	WL-004-11	Lockwasher 1/2 Helical.....	1
19	SC-062-37	Cap Screw 1/2-13 x 1 Hex Hd.....	1
20	00-007624-00001	Retainer - Bowl.....	1
21	00-008100-00001	Stud - Clamp.....	2
22	00-111165-00001	Adapter (80-40 Qt. & 80-30 Qt.).....	1
23	00-111268-00001	Knob - Clamp Stud.....	2
24	00-061033-00001	Bowl Adapter Assy. (60 Qt.) (Incls. Items 25 thru 33).....	2
25	00-022196	Bolt - Bowl Lock.....	2
26	WL-004-11	Lockwasher 1/2 Helical.....	2
27	00-065791-00001	Adapter (80-60 Qt.).....	1
28	SC-037-88	Cap Screw 5/16-18 x 1 1/4 Hex Hd.....	2
29	WL-003-47	Lockwasher 5/16 Helical.....	2
30	00-024289	Retainer - Bowl.....	1
31	00-065532-00001	Clamp - Bowl Adapter.....	2
32	00-008101-00001	Knob - Clamp Stud.....	2
33	00-024300	Pin - Bowl Locating.....	2
	00-438047-00001	Ingredient Chute (Packaged).....	1
	00-315285-00001	Scraper - Bowl and Mounting Bracket (80 Qt.) (Packaged).....	1
	00-315284-00002	Scraper - Bowl (60 Qt.) (Packaged).....	1



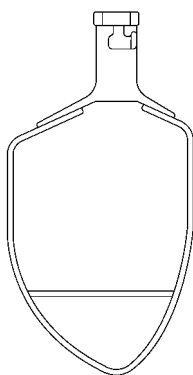
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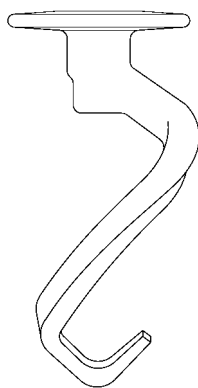
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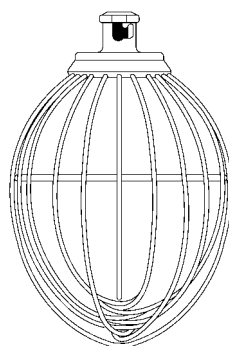
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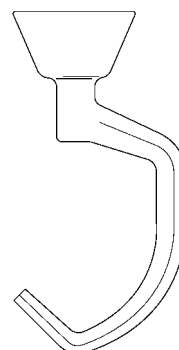
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7



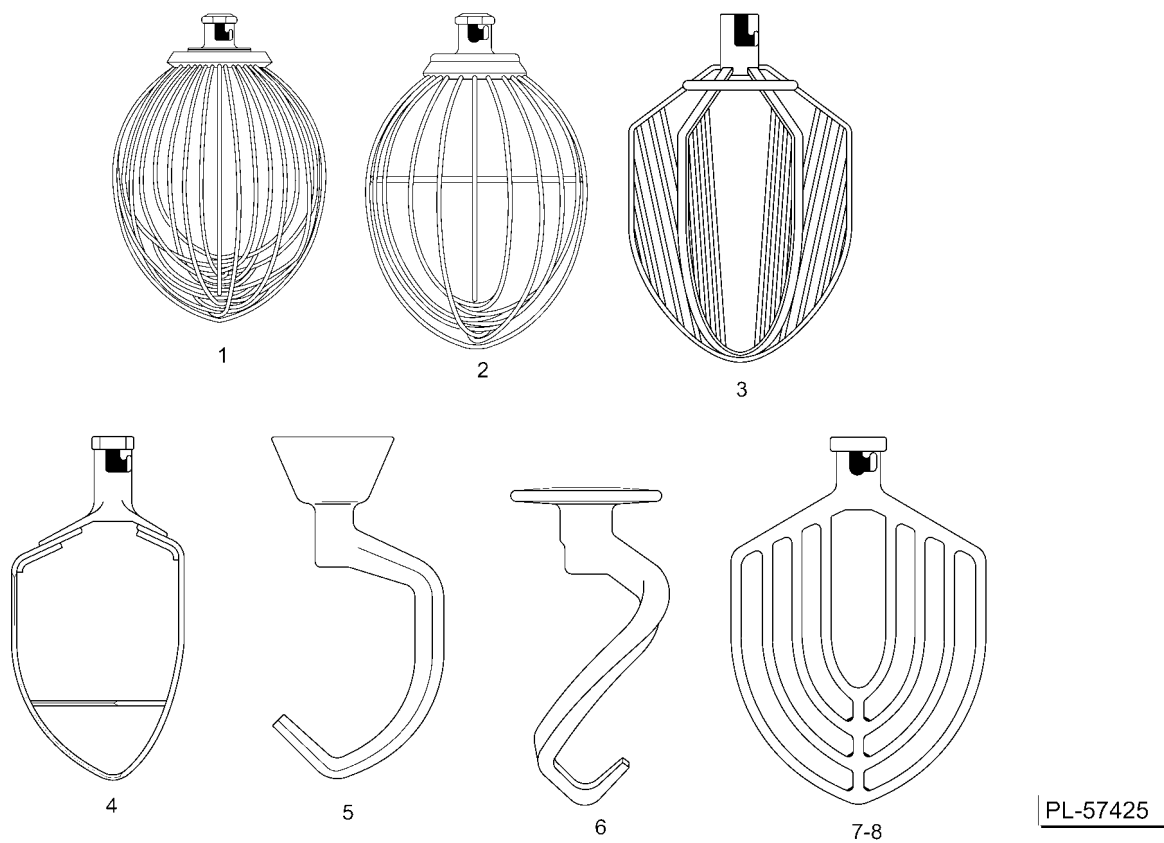
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PL-57424

AGITATORS (H600 SERIES)

AGITATORS (H600 SERIES)

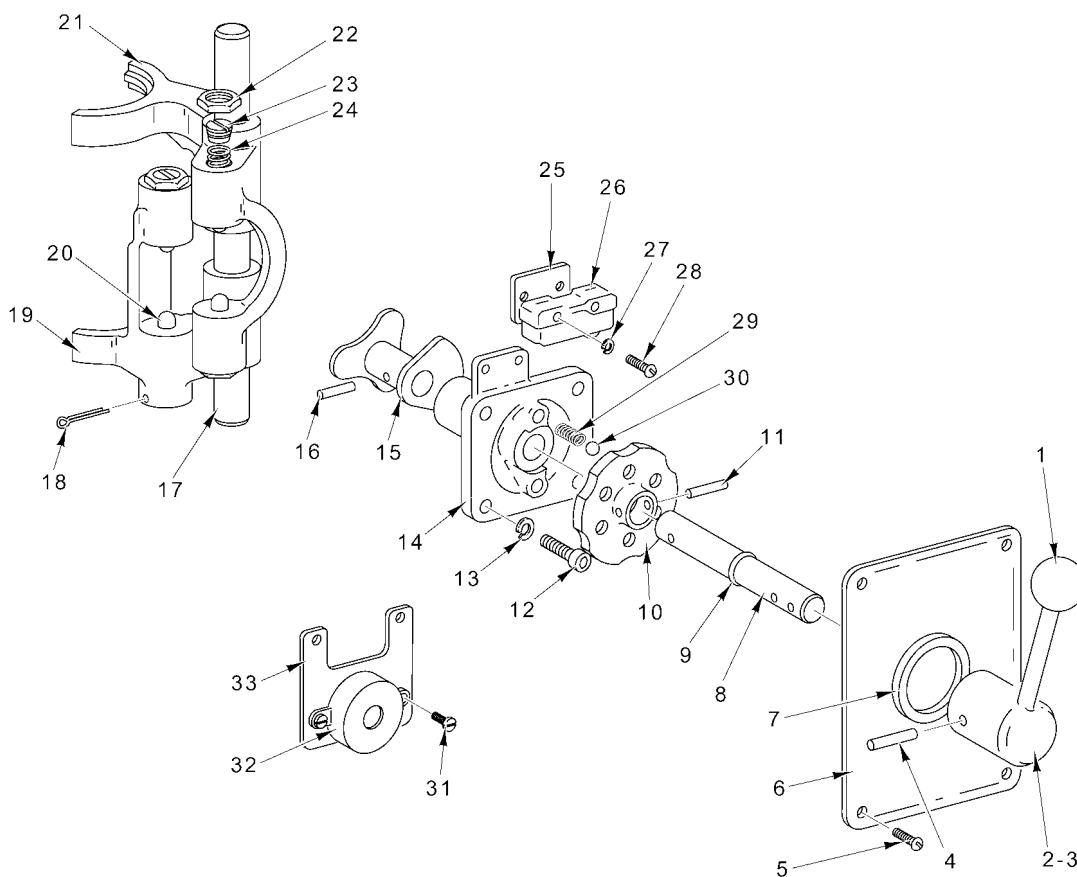
ILLUS.	PART NO.	NAME OF PART	AMT.
PL-57424			
1	00-295156	"C" Six-Wing Whip (Packaged) (60 Qt.).....	1
2		"D" Wire Whip(SST)(Packaged)(60 Qt. 00-295154; 40 Qt. 00-295157; 30 Qt. 00-439740).....	1
3		"B" Flat Beater(SST)(60 Qt. 00-275886;40 Qt. 00-295033;30 Qt. 00-295034) (Pckgd).....	1
4		"B" Flat Beater(Alum.)(Packaged)(60 Qt. 00-275885;40 Qt. 00-275447;30 Qt. 00-275809).....	1
5	00-275865	"P" Pastry Knife (Packaged) (60 Qt.).....	1
6	00-295174	"ED" Dough Arm - Spiral (Packaged).....	AR
7		"I" Wire Whip (Packaged)(60 Qt. 00-295155; 40 Qt. 00-295158; 30 Qt. 00-295162).....	1
8		"E" Dough Arm (Packaged)(60 Qt. 00-295175; 40 Qt. 00-295176; 30 Qt. 00-275458).....	1



AGITATORS (L800 SERIES)

AGITATORS (L800 SERIES)

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-57425			
1		"D" Wire Whip(SST)(Pkgd)(80Qt. 295149;60Qt. 295154;40Qt. 295157;30 Qt. 00-439740).....	1
2		"I" Wire Whip(SST)(Pkgd)(80Qt. 295150;60 Qt. 295155;40Qt. 295158;30Qt. 295162).....	1
3		"C" Six-Wing Whip (Packaged) (80 Qt. 00-295151 ; 60 Qt. 00-295156).....	1
4		"P" Pastry Knife (Packaged) (80 Qt. 00-275836 ; 60 Qt. 00-275865).....	1
5		"E" Dough Arm (Packaged) (60 Qt. 00-295175 ; 40 Qt. 00-295176 ; 30 Qt. 00-275458).....	1
6		"ED" Dough Arm (Spiral) (Packaged) (80 Qt. 00-437701 ; 60 Qt. 00-295174).....	1
7		"B" Flat Beater(SST)(Pkgd)(80Qt. 295041;60Qt. 275886;40Qt. 295033;30Qt. 295034).....	1
8		"B" Flat Beater(Alum.)(Pkgd)(80Qt. 275448;60Qt. 275885;40Qt. 275447;30Qt. 275809).....	1



PL-57420

SHIFTING UNIT

SHIFTING UNIT

ILLUS. PL-57420	PART NO.	NAME OF PART	AMT.
1	00-060468	Knob - Gear Shift.....	1
2	00-060469	Handle & Hub Assy.....	1
3	00-060469-00002	Handle & Hub Assy. (H600C & L800C).....	1
4	RP-002-03	Roll Pin 3/16 Dia. x 1 1/4 Lg.....	1
5	00-123131	Screw - Serrated 8-32 x 3/8.....	4
6	00-117873-00001	Plate - Shift Selector.....	1
7	00-060395	Grommet - Gear Shift.....	1
8	00-060400	Shaft - Gear Shift.....	1
9	00-067500-00006	O-Ring.....	1
10	00-875484	Hub & Cam Assy.....	1
11	RP-002-10	Roll Pin 3/16 Dia. x 1 Lg.....	1
12	SC-040-16	Cap Screw 5/16-18 x 1 Socket Fil. Hd.....	4
13	WL-003-44	Lockwasher 5/16 Helical.....	4
14	00-060359	Bracket - Gear Shift.....	1
15	00-024249	Gear Shift Cam Assy.....	1
16	RP-002-06	Roll Pin 1/4 Dia. x 1 Lg.....	1
17	00-024227	Shaft - Shifter.....	1
18	PC-003-24	Cotter Pin 1/16 Dia. x 1 1/2 Lg.....	1
19	00-024228	Yoke - Lower Shifting.....	1
20	00-024230	Plunger - Shifting Yoke.....	4
21	00-024229	Yoke - Upper Shifting.....	1
22	00-024232	Nut - Plunger Screw.....	3
23	00-060723	Screw - Shifting Plunger.....	4
24	00-024233	Spring - Shifting Plunger.....	4
25	00-060679	Insulator.....	1
26	00-087711-071-1	Switch - Interlock.....	1
27	WL-003-07	Lockwasher #6 Light.....	2
28	SC-009-45	Mach. Screw 6-32 x 1 Slotted Rd. Hd.....	2
29	00-007009	Spring - Detent (6 lb).....	2
30	BA-002-18	Ball 3/8 Dia.....	2
31	SC-009-49	Mach. Screw 6-32 x 3/8 Slotted Rd. Hd.....	2
32	00-438488	Buzzer.....	1
33	00-438489	Plate - Buzzer (Mount to Gear Shift Bracket).....	1

H600 & L800 Series Mixers H-600 / L-800 (H600 ML's - 104241, 104242, 104383, 104384, 104557, 134148, 134150, 134151, 134191, 134203) (L800 ML's - 104244, 104245, 104425, 104429, 104558, 134157, 134160, 134161, 134194, 134204) REPLACEMENT PARTS