# CATALOG OF REPLACEMENT PARTS

## HALF SIZE GAS CONVECTION OVENS

| | |
|---|---|
| **ML-114573** | **HGC20** |
| **ML-114575** | **HGC20D** |

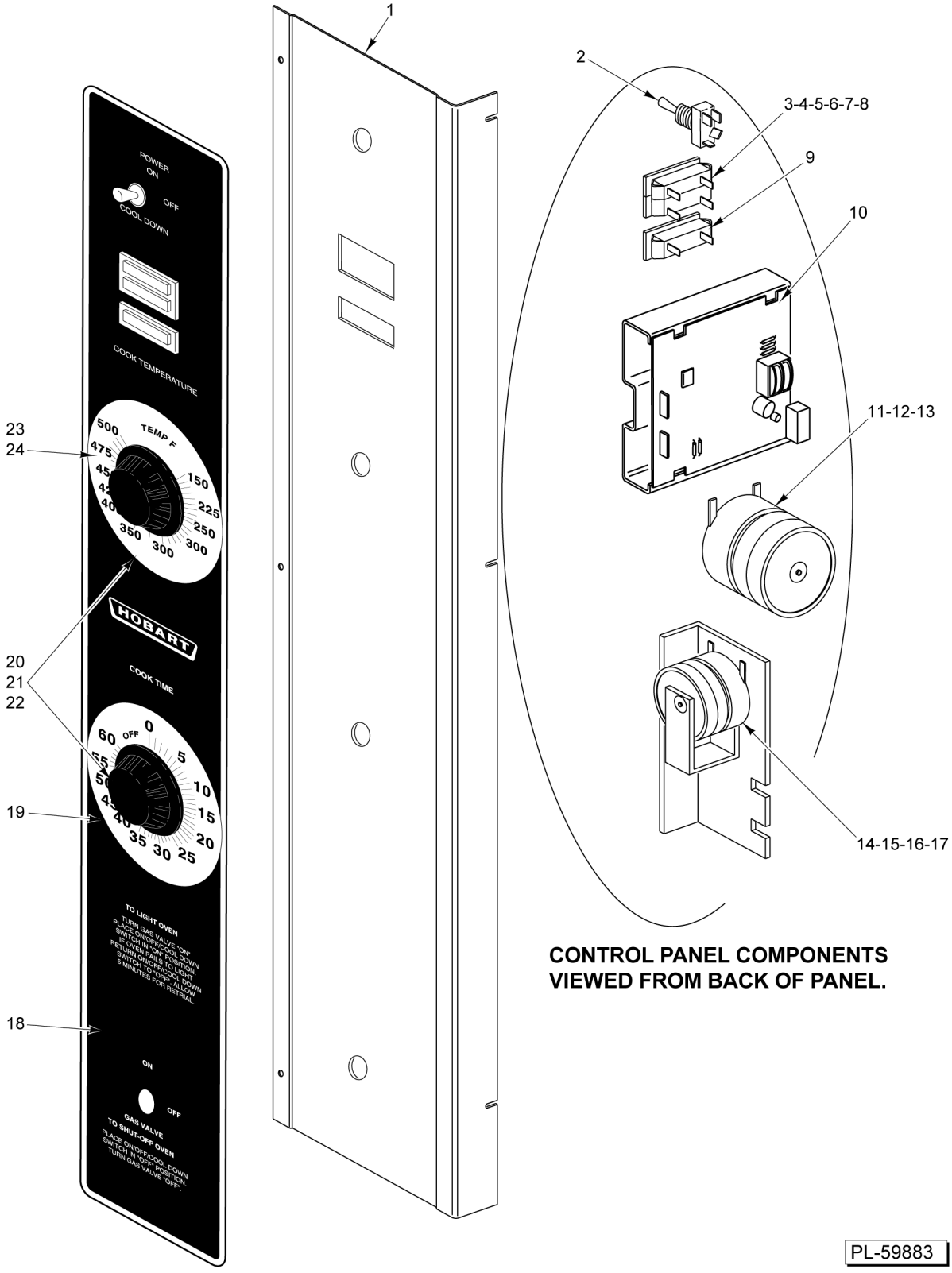
**A product of HOBART 701 S. RIDGE AVENUE TROY, OHIO 45374-0001**

**FORM 33717 Rev. C (April 2021)**

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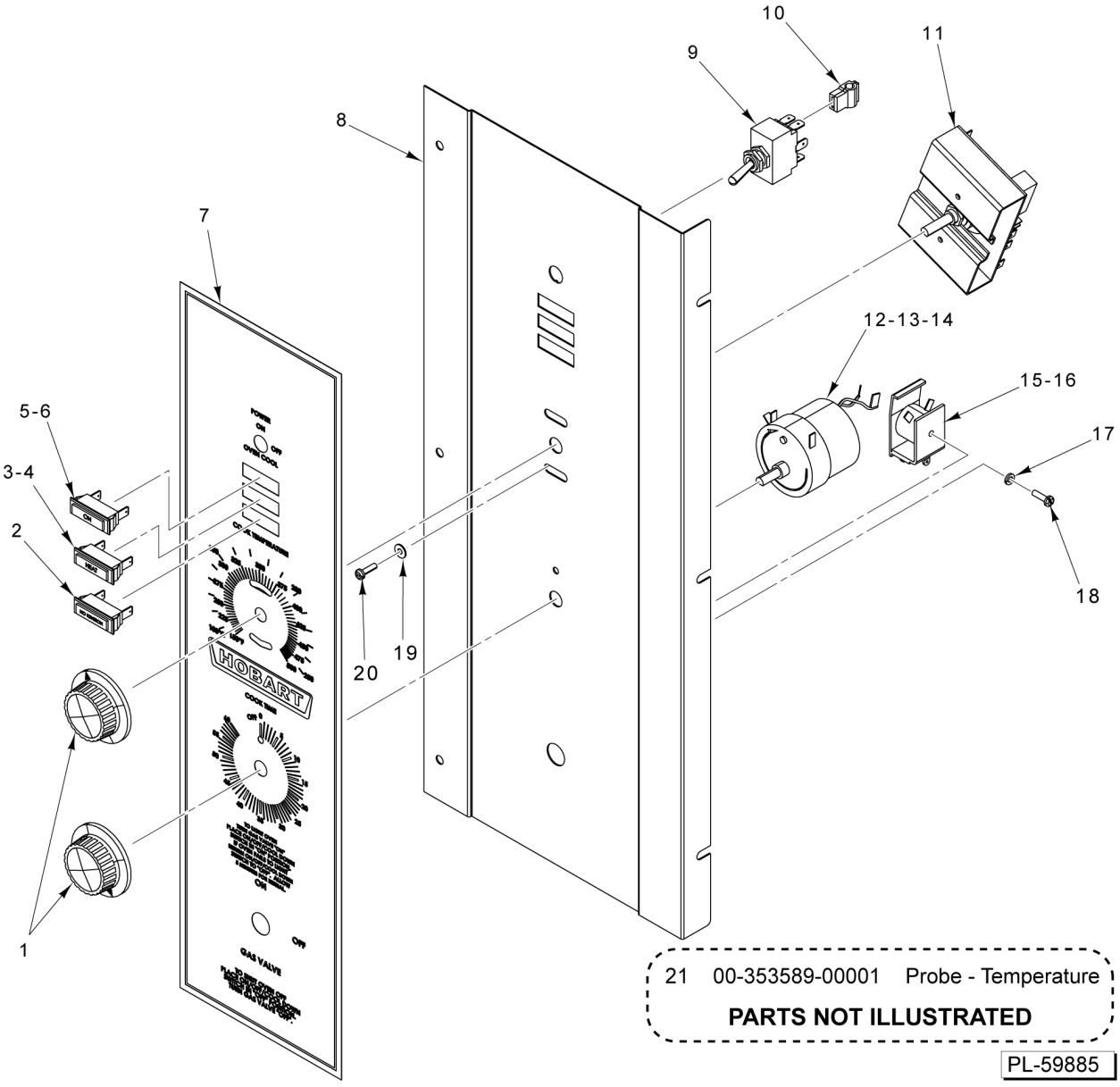

**CONTROL PANEL COMPONENTS VIEWED FROM BACK OF PANEL.**

PL-59883

## CONTROL PANEL (HGC20) (PREVIOUS CONSTRUCTION) (PRIOR TO FEBRUARY 2003)

# CONTROL PANEL
# (HGC20)
# (PREVIOUS CONSTRUCTION)
# (PRIOR TO FEBRUARY 2003)

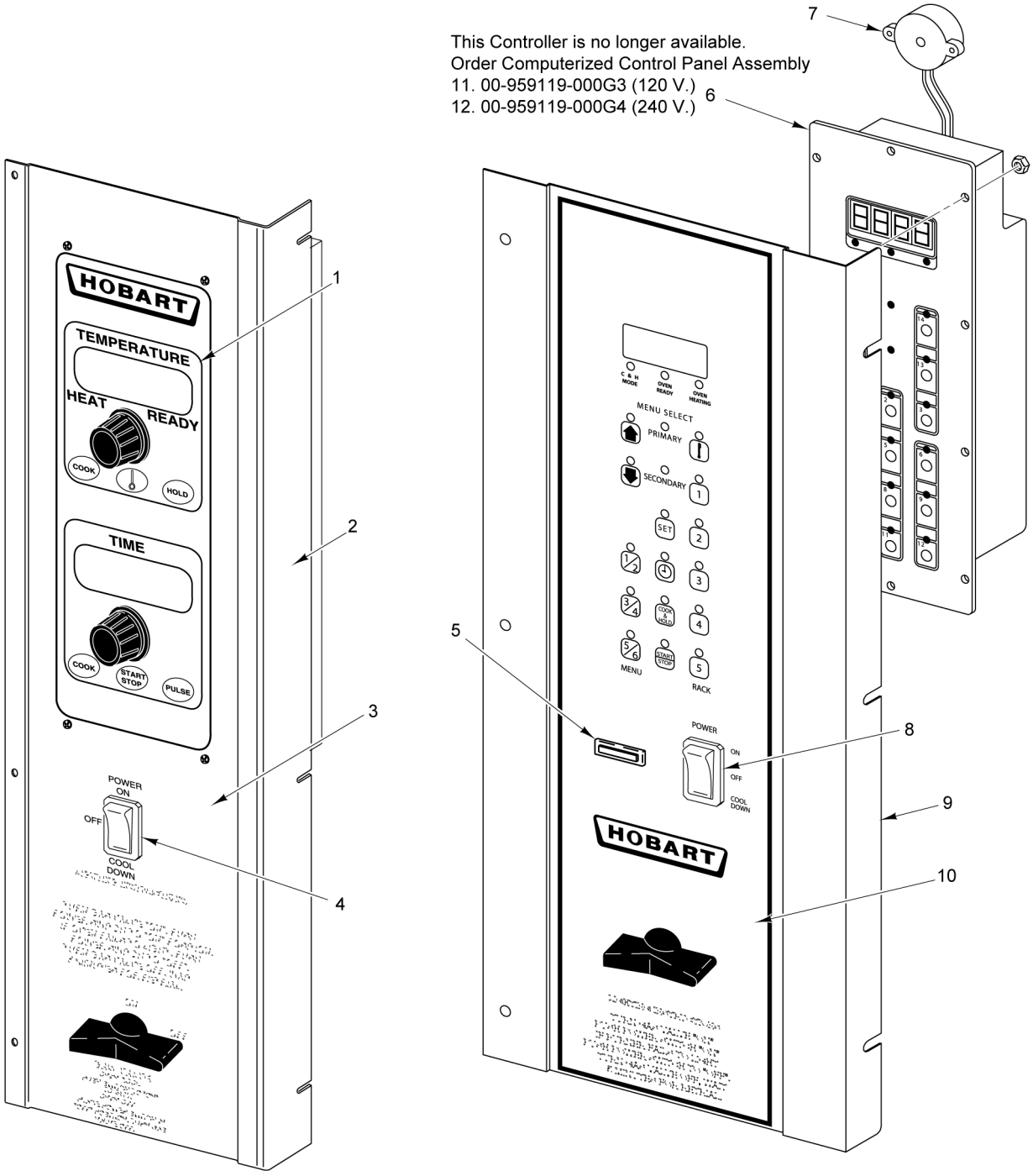
| ILLUS. PL-59883 | PART NO. | NAME OF PART | AMT. |
|---|---|---|---|
| 1 | 00-422561-000G1 | Panel - Control | 1 |
| 2 | 00-340324-00008 | Switch (4P.D.T.) | 1 |
| 3 | 00-354575-00007 | Light - Indicator (Amber) (200-240 V.) | 1 |
| 4 | 00-354575-00009 | Light - Indicator (Clear) (200-240 V.) | 1 |
| 5 | 00-913102-00161 | Light - Indicator (Double) (200-240 V.) (Incls. Items 3 & 4) | 1 |
| 6 | 00-354575-00008 | Light - Indicator (Amber) (110-120 V.) | 1 |
| 7 | 00-354575-00010 | Light - Indicator (Clear) (110-120 V.) | 1 |
| 8 | 00-913102-00163 | Light - Indicator (Double) (110-120 V.) (Incls. Items 6 & 7) | 1 |
| 9 | 00-354575-00004 | Light - Indicator (No Ignition) | 1 |
| 10 | 00-913149 | Kit - Temperature Control (With Harness) | 1 |
| 11 | 00-411690-00001 | Timer (120 V.) (60 Hz.) (1-Hr.) | 1 |
| 12 | 00-411690-00002 | Timer (200-240 V.) (60 Hz.) (1-Hr.) | 1 |
| 13 | 00-411690-00005 | Timer (240 V.) (50 Hz.) (1-Hr.) | 1 |
| 14 | 00-411499-00003 | Buzzer (230 V.) | 1 |
| 15 | 00-411499-00004 | Buzzer (115 V.) | 1 |
| 16 | SD-034-49 | Self-Tapping Screw 8-32 x 1/2 Hex Washer Hd., Type T | 1 |
| 17 | WL-014-10 | Lockwasher 1/4 External Shakeproof | 1 |
| 18 | 00-422912-00001 | Overlay - Control Panel | 1 |
| 19 | 00-358538-00001 | Plate - Dial Timer | 1 |
| 20 | 00-411242-00001 | Knob | 2 |
| 21 | SC-114-83 | Mach. Screw 6-32 x 1/4 Slotted Pan Hd. (SST) | 2 |
| 22 | WS-028-20 | Washer (SST) | 2 |
| 23 | 00-358539-00001 | Plate - Temperature Dial (Fahrenheit) | 1 |
| 24 | 00-353589-00001 | Probe Temperature (SST) Solid State | 1 |




**CONTROL PANEL**
**(HGC20)**
**(CURRENT CONSTRUCTION)**

## CONTROL PANEL
## (HGC20)
## (CURRENT CONSTRUCTION)

| ILLUS. PL-59885 | PART NO. | NAME OF PART | AMT. |
|---|---|---|---|
| 1 | 00-411242-00001 | Knob | 2 |
| 2 | 00-354575-00004 | Light - Indicator | 1 |
| 3 | 00-354575-00009 | Light - Indicator (Clear) (240 V.) | 1 |
| 4 | 00-354575-00010 | Light - Indicator (Clear) (120 V.) | 1 |
| 5 | 00-354575-00007 | Light - Indicator (Amber) (240 V.) | 1 |
| 6 | 00-354575-00008 | Light - Indicator (Amber) (120 V.) | 1 |
| 7 | 00-428124-00001 | Overlay - Control Panel | 1 |
| 8 | 00-428129-000G1 | Panel - Control Weldment | 1 |
| 9 | 00-340324-00008 | Switch (4P.D.T.) | 1 |
| 10 | 00-412575-00007 | Insulator - Terminal | 1 |
| 11 | 00-913149 | Kit - Temperature Control (With Harness) | 1 |
| 12 | 00-411690-00001 | Timer (120 V.) (60 Hz.) (1-Hr.) | 1 |
| 13 | 00-411690-00002 | Timer (200-240 V.) (60 Hz.) (1-Hr.) | 1 |
| 14 | 00-411690-00005 | Timer (240 V.) (50 Hz.) (1-Hr.) | 1 |
| 15 | 00-411499-00003 | Buzzer (230 V.) | 1 |
| 16 | 00-411499-00004 | Buzzer (115 V.) | 1 |
| 17 | WL-003-12 | Lockwasher #8 Helical | 1 |
| 18 | SC-114-83 | Mach. Screw 6-32 x 1/4 Slotted Pan Hd. (SST) | 1 |
| 19 | WS-028-20 | Washer (SST) | 2 |
| 20 | SC-114-83 | Mach. Screw 6-32 x 1/4 Slotted Pan Hd. (SST) | 2 |
| 21 | 00-353589-00001 | Probe Temperature (SST) Solid State | 1 |

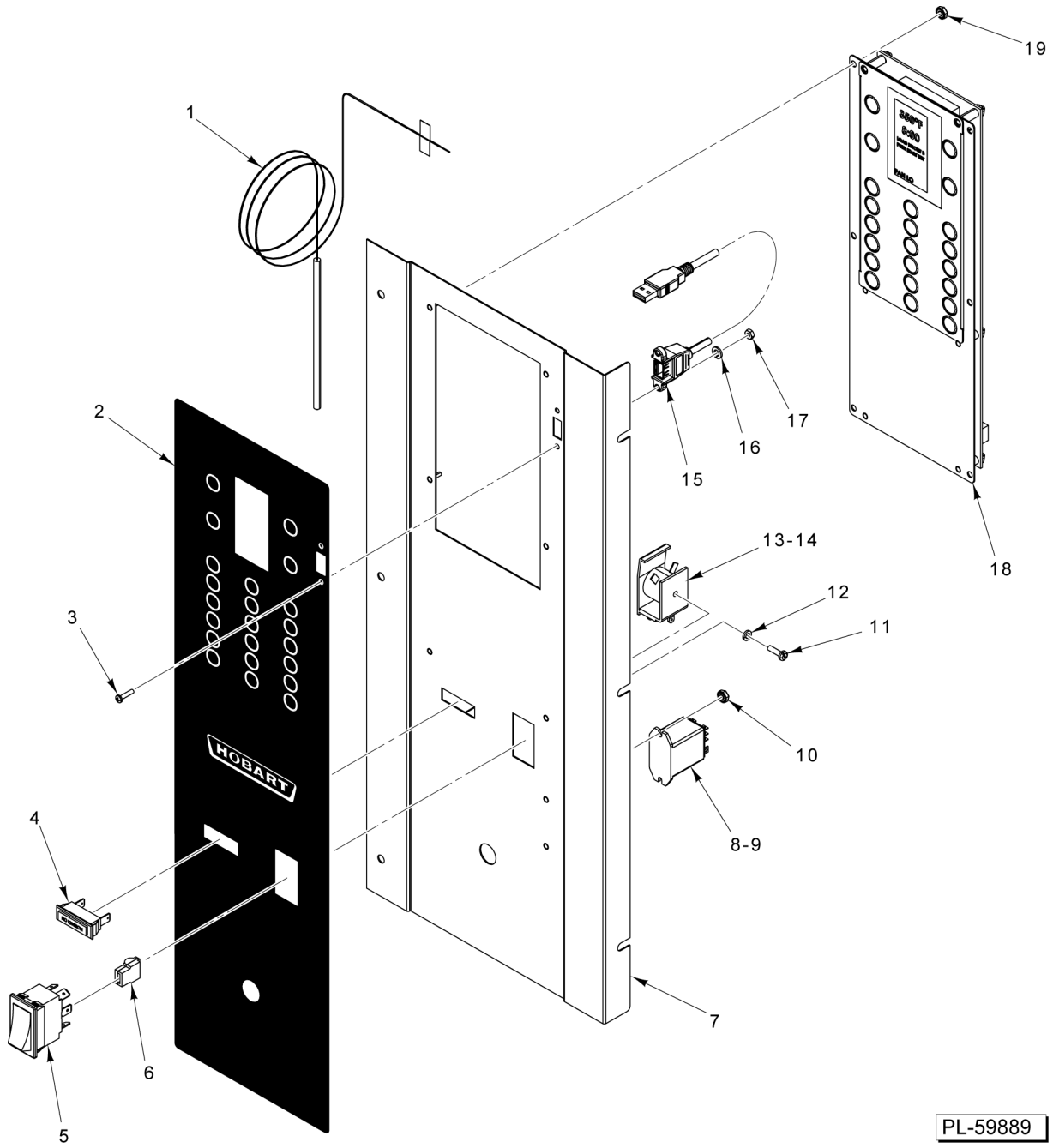



**COMPUTERIZED CONTROLS**
**(HGC20D)**
**(PREVIOUS CONSTRUCTION)**

## COMPUTERIZED CONTROLS
## (HGC20D)
## (PREVIOUS CONSTRUCTION)

| ILLUS. PL-59887 | PART NO. | NAME OF PART | AMT. |
|---|---|---|---|
| *1 | 00-355903-00005 | Controller (With Cook, Hold , & Pulse) | 1 |
| 2 | 00-422921-000G1 | Panel - Control Weldment | 1 |
| 3 | 00-422666-00001 | Overlay | 1 |
| 4 | 00-358628-00001 | Switch - Rocker (3-Position) | 1 |
| 5 | 00-354575-00004 | Light - Indicator | 1 |
| **6 | | Controller | 1 |
| 7 | 00-423918-00001 | Electronic Beeper | 1 |
| 8 | 00-358628-00001 | Switch - Rocker (3-Position) | 1 |
| 9 | 00-426687-000G1 | Panel - Control Weldment | 1 |
| 10 | 00-426696-00001 | Overlay | 1 |
| 11 | 00-959119-000G3 | Panel - Control Assy. (Complete) (120 V.) | AR |
| 12 | 00-959119-000G4 | Panel - Control Assy. (Complete) (240 V.) | AR |

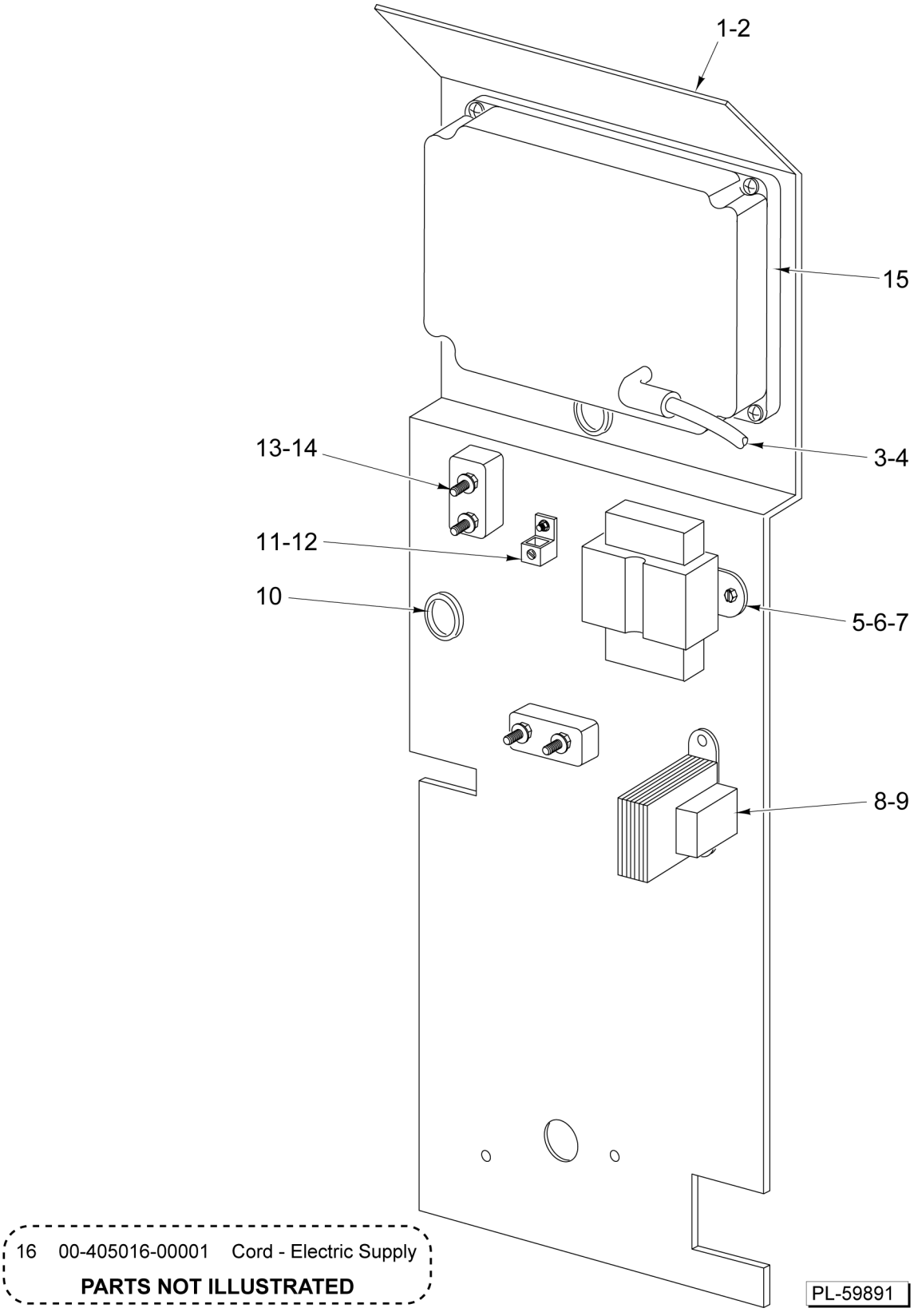
* No Longer Available
** No Longer Available, Order 00-959119-000G3 or 00-959119-000G4




**COMPUTERIZED CONTROLS**
**(HGC20D)**
**(CURRENT CONSTRUCTION)**

## COMPUTERIZED CONTROLS
## (HGC20D)
## (CURRENT CONSTRUCTION)

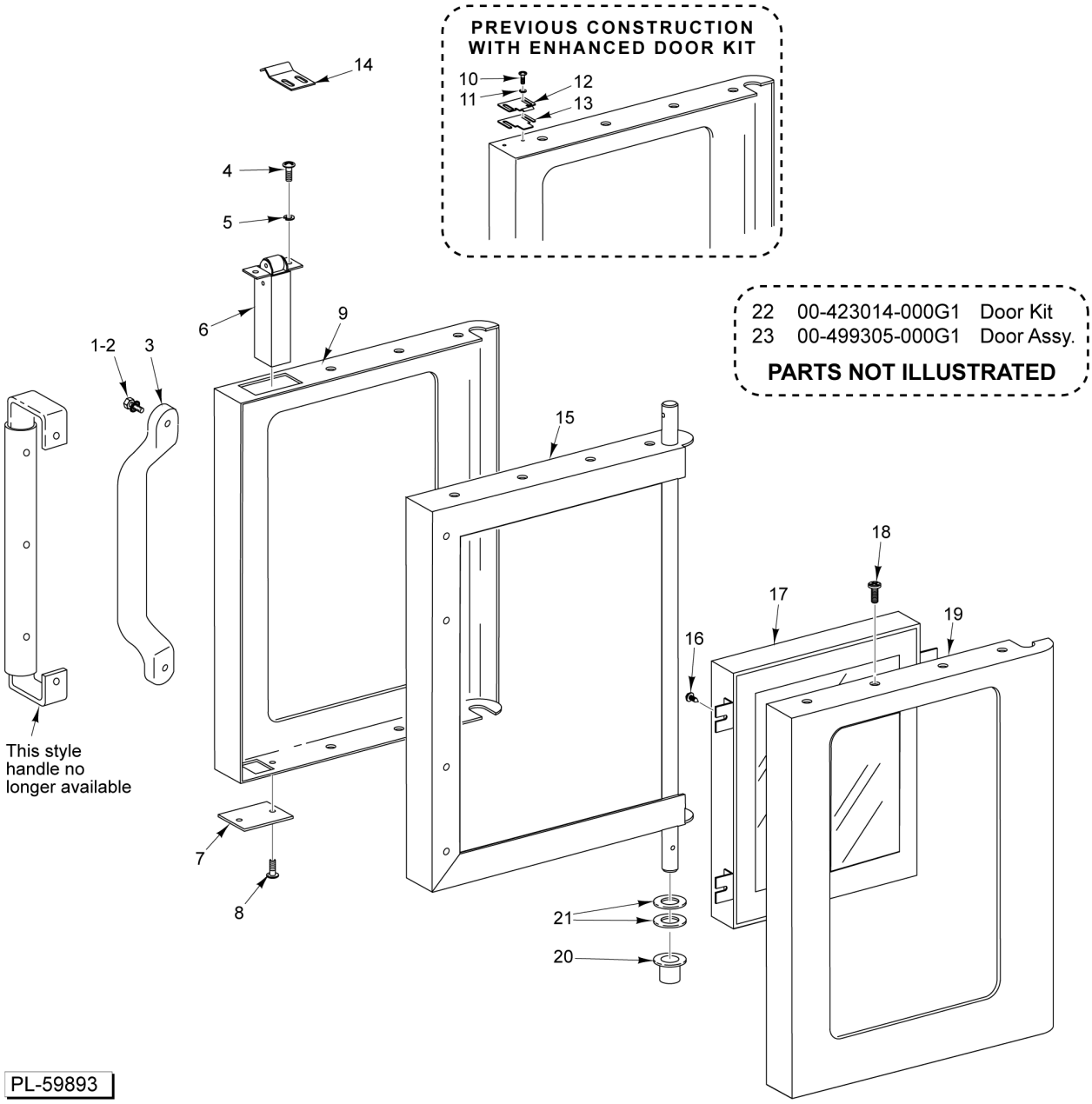
| ILLUS. PL-59889 | PART NO. | NAME OF PART | AMT. |
|---|---|---|---|
| 1 | 00-920883-00003 | Probe - Temperature For Computer Controller | 1 |
| 2 | 00-959126-00003 | Overlay (Hobart) | 1 |
| 3 | | Mach. Screw 4-40 x 1/2 Phil. Pan Hd | 2 |
| 4 | 00-354575-00004 | Light - Indicator | 1 |
| 5 | 00-358628-00001 | Switch - Rocker (3-Position) | 1 |
| 6 | 00-412575-00007 | Insulator - Terminal | 2 |
| 7 | 00-959116-000G1 | Panel - Control Weldment | 1 |
| 8 | 00-416535-00006 | Relay - Heating (120 V.) | 1 |
| 9 | 00-416535-00007 | Relay - Heating (200-240 V.) | 1 |
| 10 | NS-046-89 | Nut Assy. 6-32 Hex | 2 |
| 11 | SC-114-83 | Mach. Screw 6-32 x 1/4 Slotted Pan Hd. (SST) | 1 |
| 12 | WL-003-12 | Lockwasher #8 Helical | 1 |
| 13 | 00-411499-00003 | Buzzer (230 V.) | 1 |
| 14 | 00-411499-00004 | Buzzer (115 V.) | 1 |
| 15 | 00-959000-000G1 | Cable Assy. (USB) (1 Ft.) (Incls. Items 3, 16, & 17) | 1 |
| 16 | | Lockwasher | 2 |
| 17 | | Nut 4-40 Hex | 2 |
| 18 | 00-959077-00001 | Controller - Cooking (NCC) | 1 |
| 19 | NS-046-89 | Nut Assy. 6-32 Hex | 6 |




**COMPONENT PANEL**

## COMPONENT PANEL

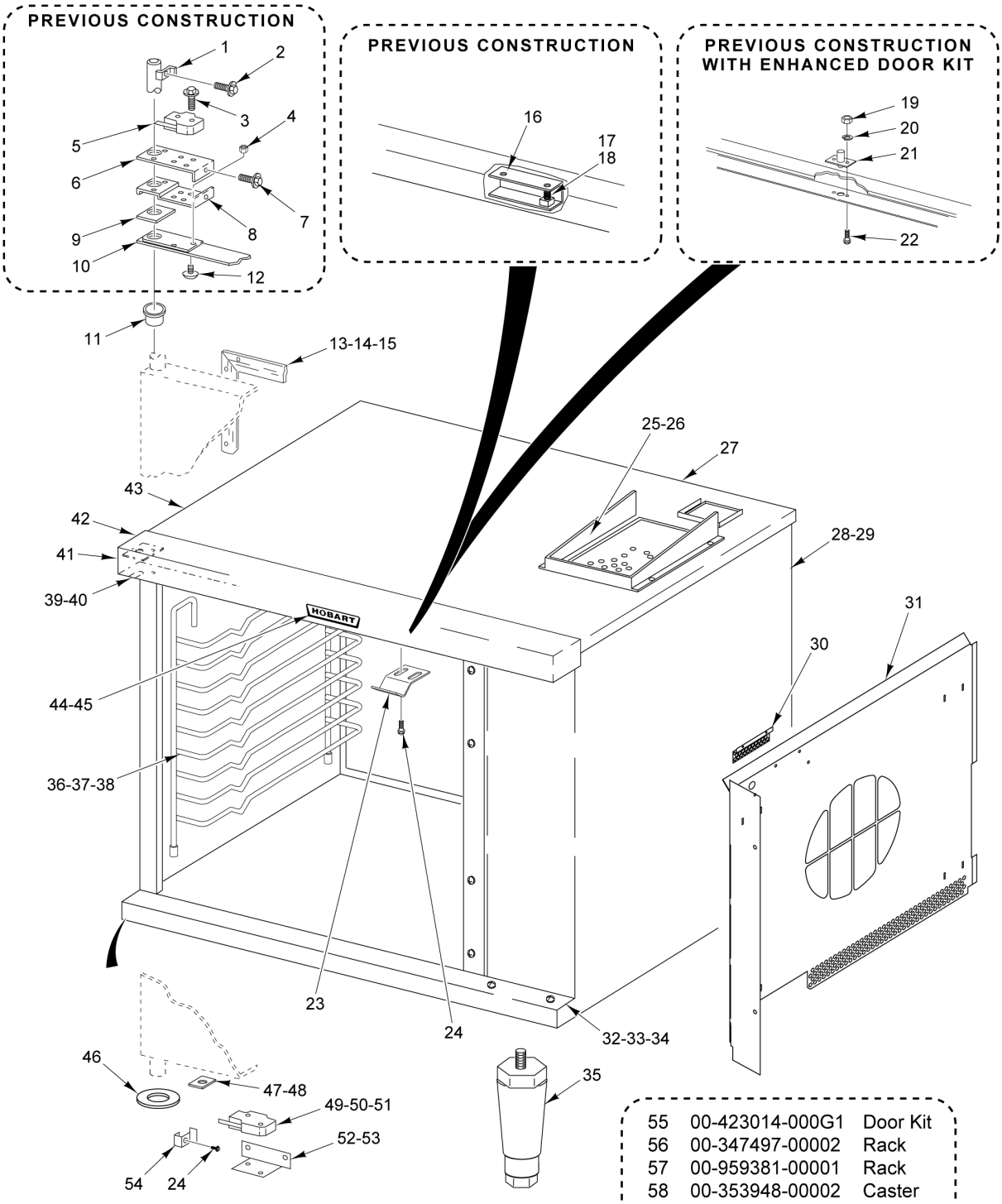
| ILLUS. PL-59891 | PART NO. | NAME OF PART | AMT. |
|---|---|---|---|
| 1 | 00-422712-00001 | Panel - Component (Before S/N 481929307) | 1 |
| 2 | 00-961783-00001 | Panel - Component (Starting S/N 481929307) | 1 |
| 3 | 00-355087-00001 | Cable - High Voltage | 1 |
| 4 | 00-354472-00002 | Harness Assy | 1 |
| 5 | 00-411500-00013 | Transformer (200-240 VAC, 28 V., 20 VA) | 1 |
| 6 | 00-421758-000G1 | Transformer (120 V.) (24 V. Output) | 1 |
| 7 | SD-034-49 | Self-Tapping Screw 8-32 x 1/2 Hex Washer Hd., Type T | 2 |
| 8 | 00-358629-00001 | Transformer (6/12/120VAC) (HGC20D) (Used on Machines Built Prior to November 1999) | 1 |
| 9 | SD-034-49 | Self-Tapping Screw 8-32 x 1/2 Hex Washer Hd., Type T | 2 |
| 10 | FE-016-32 | Bushing - Snap (Electrical) | 2 |
| 11 | 00-417856-00001 | Lug - Grounding (With Set Screw) | 1 |
| 12 | SD-034-49 | Self-Tapping Screw 8-32 x 1/2 Hex Washer Hd., Type T | 1 |
| 13 | 00-417934-000G1 | Block Assy. - Porcelain | 2 |
| 14 | SD-034-49 | Self-Tapping Screw 8-32 x 1/2 Hex Washer Hd., Type T | 2 |
| 15 | 00-354447-00001 | Controller - Spark Ignitor | 1 |
| 16 | 00-405016-00001 | Cord - Electric Supply (120 V. Only) | 1 |




**DOOR ASSEMBLY**

## DOOR ASSEMBLY

| ILLUS. PL-59893 | PART NO. | NAME OF PART | AMT. |
|---|---|---|---|
| 1 | 00-959087-00001 | Screw 1/4-20 x 1-1/4 Black Hd | 2 |
| 2 | WL-013-14 | Lockwasher 1/4 Internal Shakeproof | 2 |
| 3 | 00-913102-00179 | Kit - Handle (Incls. Items 1 & 2) | 1 |
| 4 | SC-117-73 | Mach. Screw 10-32 x 5/8 Phil. Truss Hd | 2 |
| 5 | WL-013-11 | Lockwasher #10 Internal Shakeproof | 2 |
| 6 | 00-497586-00001 | Latch - Door Roller (Mounted to Door) | 1 |
| 7 | 00-499264-00001 | Plate - Latch Cutout | 1 |
| 8 | SD-034-22 | Self-Tapping Screw 10-16 x 5/8 Phil. Truss Hd., Type AB | 2 |
| 9 | 00-360887-00001 | Panel - Outer Door (With Window) | 1 |
| 10 | SC-115-51 | Mach. Screw 10-32 x 1/2 Phil. Truss Hd | 2 |
| 11 | WL-019-35 | Lockwasher #10 Internal | 2 |
| 12 | 00-423847-00001 | Strike - Door (Mounted to Door) | 2 |
| 13 | 00-423848-00001 | Shim - Door Strike | 1 |
| 14 | 00-499270-00001 | Strike - Door (Attaches to Upper "C" Channel) | 1 |
| 15 | 00-359703-000G1 | Door Frame Assy | 1 |
| 16 | SD-034-62 | Self-Tapping Screw 10-32 x 1/2 Hex Washer Hd., Type T | 4 |
| 17 | 00-358534-00001 | Window Assy | 1 |
| 18 | SD-034-22 | Self-Tapping Screw 10-16 x 5/8 Phil. Truss Hd., Type AB | 7 |
| 19 | 00-360889-000G1 | Panel - Inner Door (With Window) | 1 |
| 20 | 00-347080-00002 | Bearing - Door Shaft | 1 |
| 21 | 00-343143-00002 | Washer | 4 |
| 22 | 00-423014-000G1 | Door Kit - Enhanced (Prior to 7/15/08) (Incls. Items 4, 5, 7, & 12) | 1 |
| 23 | 00-499305-000G1 | Door Assy | 1 |



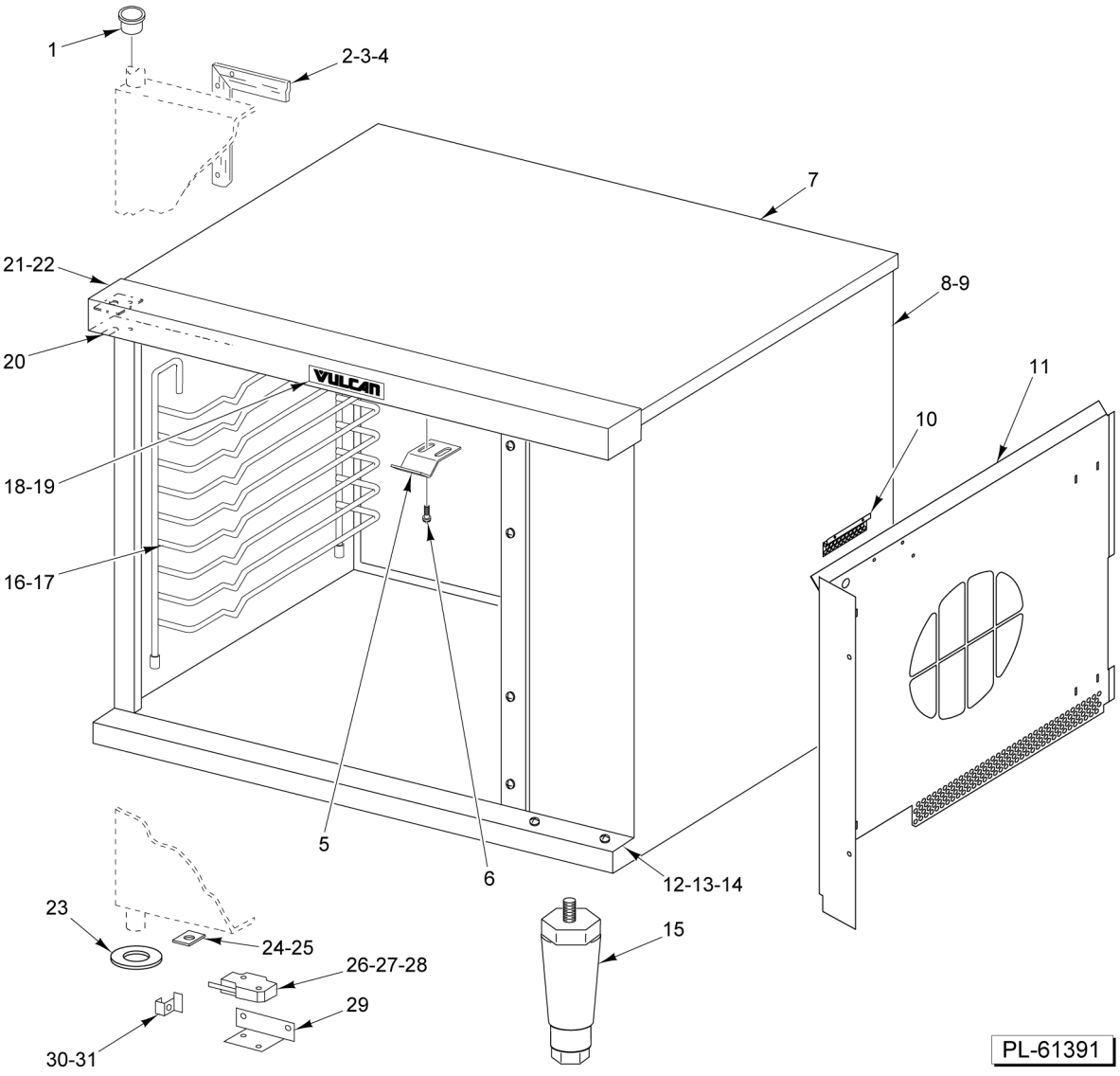

**CABINET**
**(BEFORE S/N 481929307)**

# CABINET
# (BEFORE S/N 481929307)

| ILLUS. PL-59895 | PART NO. | NAME OF PART | AMT. |
|---|---|---|---|
| 1 | 00-427855-00001 | Striker - Door Switch (Used on machines built prior to 12/2008) | 1 |
| 2 | SD-036-30 | Self-Tapping 8-32 x 1/4 Slotted Hex Washer Hd., Type T | 1 |
| 3 | SD-034-47 | Self-Tapping Screw 6-32 x 1 Hex Washer Hd., Type T | 2 |
| 4 | NS-046-52 | Nut Assy. 1/4-20 Hex | 2 |
| 5 | 00-353782-00001 | Switch - Door (Machines built prior to 8/2001) | 1 |
| 6 | 00-353780-00001 | Bracket - Switch (Machines built prior to 8/2001) | 1 |
| 7 | SD-036-30 | Self-Tapping 8-32 x 1/4 Slotted Hex Washer Hd., Type T | 1 |
| 8 | 00-353778-00001 | Support - Switch | 1 |
| 9 | 00-353482-00001 | Spacer | 1 |
| 10 | 00-353483-00001 | Plate - Upper Door Bearing | 1 |
| 11 | 00-347080-00002 | Bearing - Door Shaft | 1 |
| 12 | SC-022-40 | Mach. Screw 1/4-20 x 3/4 Phil. Flat Hd. (SST) | 2 |
| 13 | 00-423281-00001 | Seal - Door (LH or RH) | 2 |
| 14 | 00-423280-00001 | Seal - Door (Top & Bottom) | 2 |
| 15 | SD-034-05 | Self-Tapping Screw 6-20 x 3/8 Phil. Pan Hd., Type AB | 16 |
| 16 | 00-355344 | Channel - Latch (Used on machines built prior to 12/1997) | 1 |
| 17 | 00-417810-00003 | Spring - Compression (Used on machines built prior to 12/1997) | 1 |
| 18 | 00-411794-00001 | Catch - Door (Used on machines built prior to 12/1997) | 1 |
| 19 | NS-046-88 | Nut Assy. 10-32 Hex | 2 |
| 20 | WL-013-11 | Lockwasher #10 Internal Shakeproof | 2 |
| 21 | 00-347545-00001 | Catch Assy. - Door (Roller Ball Style) | 1 |
| 22 | SC-115-51 | Mach. Screw 10-32 x 1/2 Phil. Truss Hd | 4 |
| 23 | 00-499270-00001 | Strike - Door | 1 |
| 24 | SD-034-52 | Self-Tapping Screw 8-32 x 1 Hex Washer Hd., Type T | 2 |
| 25 | 00-354647-00001 | Guard | 1 |
| 26 | SD-034-22 | Self-Tapping Screw 10-16 x 5/8 Phil. Truss Hd., Type AB | 4 |
| 27 | 00-354476-00002 | Back (SST) | 1 |
| 28 | 00-422715-00002 | Panel - Side (RH) (SST) | 1 |
| 29 | 00-422724-00002 | Panel - Side (LH) (SST) | 1 |
| 30 | 00-499274-00001 | Cover - Probe | 1 |
| 31 | 00-360863-00001 | Baffle - Blower Inner | 1 |
| 32 | 00-422714-00001 | Cover - Lower (Used on machines built prior to 12/2008) | 1 |
| 33 | 00-957632-00001 | Cover - Lower (Used on machines built after 12/2008) | 1 |
| 34 | 00-422592-00001 | Sill - Door | 1 |
| 35 | 00-348164-00001 | Leg - Adjustable Chrome Plated (4 In.) | 4 |
| 36 | 00-347498-00003 | Guide - Rack (LH) (Used on machines built prior to 10/26/2012) | 1 |
| 37 | 00-959382-00001 | Guide - Rack (LH & RH) (Used on machines built after to 10/26/2012) | 2 |
| 38 | 00-347498-00004 | Guide - Rack (RH) (Used on machines built prior to 10/26/2012) | 1 |
| 39 | 00-499269-00001 | Support - Upper Door (Current Construction) | 1 |
| 40 | 00-422590-00001 | Support - Door Upper Reversible (Previous Construction) | 1 |
| 41 | 00-422588-00001 | Plate - Cover | 1 |
| 42 | 00-347593-00001 | Cover - Top | 1 |
| 43 | 00-422595-00002 | Top (SST) | 1 |
| 44 | | Nameplate (Hobart) | 1 |
| 45 | NS-047-79 | Pal Nut 3/16 | 2 |
| 46 | 00-343143-00002 | Washer | 1 |
| 47 | 00-353790-00001 | Stop | 1 |
| 48 | SD-008-27 | Self-Tapping Screw 10-16 x 1/2 Phil. Truss Hd., Type B | 1 |
| 49 | 00-411496-000F1 | Switch - Micro | 1 |
| 50 | SC-123-87 | Mach. Screw 6-32 x 7/8 Slotted Pan Hd | 1 |
| 51 | NS-046-89 | Nut Assy. 6-32 Hex | 1 |
| 52 | 00-499338-00001 | Bracket - Door Switch (Used on machines built after 12/2008) | 1 |
| 53 | 00-426854-00001 | Bracket - Switch Mounting (Used on machines built prior to 12/2008) | 1 |
| 54 | 00-499340-00001 | Bracket - Shaft (Micro Switch) (Used on machines built after 12/2008) | 1 |
| 55 | 00-423014-000G1 | Door Kit - Enhanced (Prior to 7/15/08) (Incls. Items 19 thru 22) | 1 |
| 56 | 00-347497-00002 | Rack (Used on machines built prior to 10/26/2012) | AR |
| 57 | 00-959381-00001 | Rack (Used on machines built after to 10/26/2012) | AR |
| 58 | 00-353948-00002 | Caster (Swivel With Brake) (6 In.) | 2 |
| 59 | 00-341655-00007 | Caster (Rigid) (5 In.) | 2 |

| | | | | | |
|---|---|---|---|---|---|
| 32 | 00-423014-000G1 | Door Kit - Enhanced | 37 | 00-961834-00001 | Bracket - Door Switch |
| 33 | 00-347497-00002 | Rack | 38 | 00-961711-00001 | Bracket - Door Bushing |
| 34 | 00-353948-00002 | Caster Assy. | 39 | 00-961709-00001 | Bracket - Upper Door |
| 35 | 00-342154-00002 | Plug - Hole | 40 | 00-961710-00001 | Bracket - Door Catch |
| 36 | 00-961703-00001 | Support - Lower Door | | | |

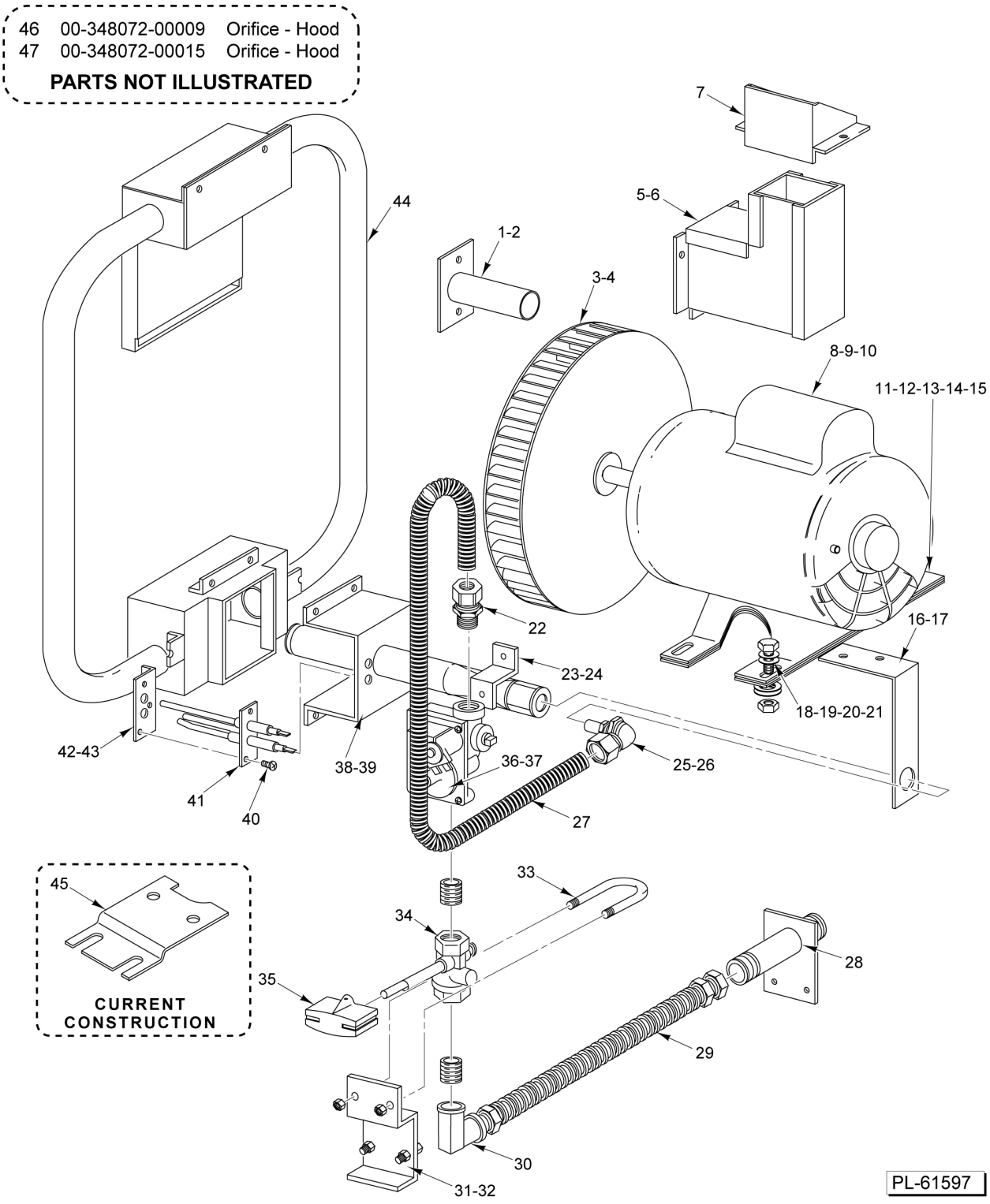
**PARTS NOT ILLUSTRATED**




**CABINET**
**(STARTING S/N 481929307)**

## CABINET
## (STARTING S/N 481929307)

| ILLUS. PL-61391 | PART NO. | NAME OF PART | AMT. |
|---|---|---|---|
| 1 | 00-347080-00002 | Bearing - Door Shaft | 1 |
| 2 | 00-423281-00001 | Seal - Door (LH or RH) | 1 |
| 3 | 00-423280-00001 | Seal - Door (Top & Bottom) | 2 |
| 4 | SD-034-05 | Self-Tapping Screw 6-20 x 3/8 Phil. Pan Hd., Type AB | 2 |
| 5 | 00-497585-00001 | Plate - Strike | 1 |
| 6 | SD-034-22 | Self-Tapping Screw 10-16 x 5/8 Phil. Truss Hd., Type AB | 1 |
| 7 | 00-354476-00002 | Back (SST) | 1 |
| 8 | 00-961747-00001 | Panel - Right | 1 |
| 9 | 00-961745-00001 | Panel - Left | 1 |
| 10 | 00-499274-00001 | Cover - Probe | 1 |
| 11 | 00-961759-00001 | Cover - Fan | 1 |
| 12 | 00-961769-00001 | Trim - Bottom | 2 |
| 13 | 00-961786-00001 | Cover - Lower | 2 |
| 14 | 00-422592-00001 | Sill - Door | 2 |
| 15 | 00-348164-00001 | Leg - Adjustable Chrome Plated (4 In.) | 16 |
| 16 | 00-347498-00003 | Guide - Rack (LH) | 1 |
| 17 | 00-347498-00004 | Guide - Rack (RH) | 1 |
| 18 | | Nameplate - Small | 1 |
| 19 | NS-047-79 | Pal Nut 3/16 | 2 |
| 20 | 00-422590-00001 | Support - Door Upper Reversible | 2 |
| 21 | 00-961781-00002 | Trim - Top | 1 |
| 22 | 00-961703-00001 | Support - Lower Door | 2 |
| 23 | 00-343143-00002 | Washer | 1 |
| 24 | 00-353790-00001 | Stop | 2 |
| 25 | SD-008-27 | Self-Tapping Screw 10-16 x 1/2 Phil. Truss Hd., Type B | 1 |
| 26 | 00-411496-000F1 | Switch - Micro | 4 |
| 27 | SC-123-87 | Mach. Screw 6-32 x 7/8 Slotted Pan Hd | 1 |
| 28 | NS-046-89 | Nut Assy. 6-32 Hex | 1 |
| 29 | 00-499338-00001 | Bracket - Door Switch | 1 |
| 30 | 00-499340-00001 | Bracket - Shaft (Micro Switch) | 1 |
| 31 | SD-034-52 | Self-Tapping Screw 8-32 x 1 Hex Washer Hd., Type T | 1 |
| 32 | 00-423014-000G1 | Door Kit - Enhanced | 1 |
| 33 | 00-347497-00002 | Rack | 1 |
| 34 | 00-358272 | Caster (Set of 4) | 1 |
| 35 | 00-342154-00002 | Plug - Hole | 1 |
| 36 | 00-961703-00001 | Support - Lower Door | 1 |
| 37 | 00-961834-00001 | Bracket - Door Switch | 1 |
| 38 | 00-961711-00001 | Bracket - Door Bushing | 1 |
| 39 | 00-961709-00001 | Bracket - Upper Door | 1 |
| 40 | 00-961710-00001 | Bracket - Door Catch | 1 |



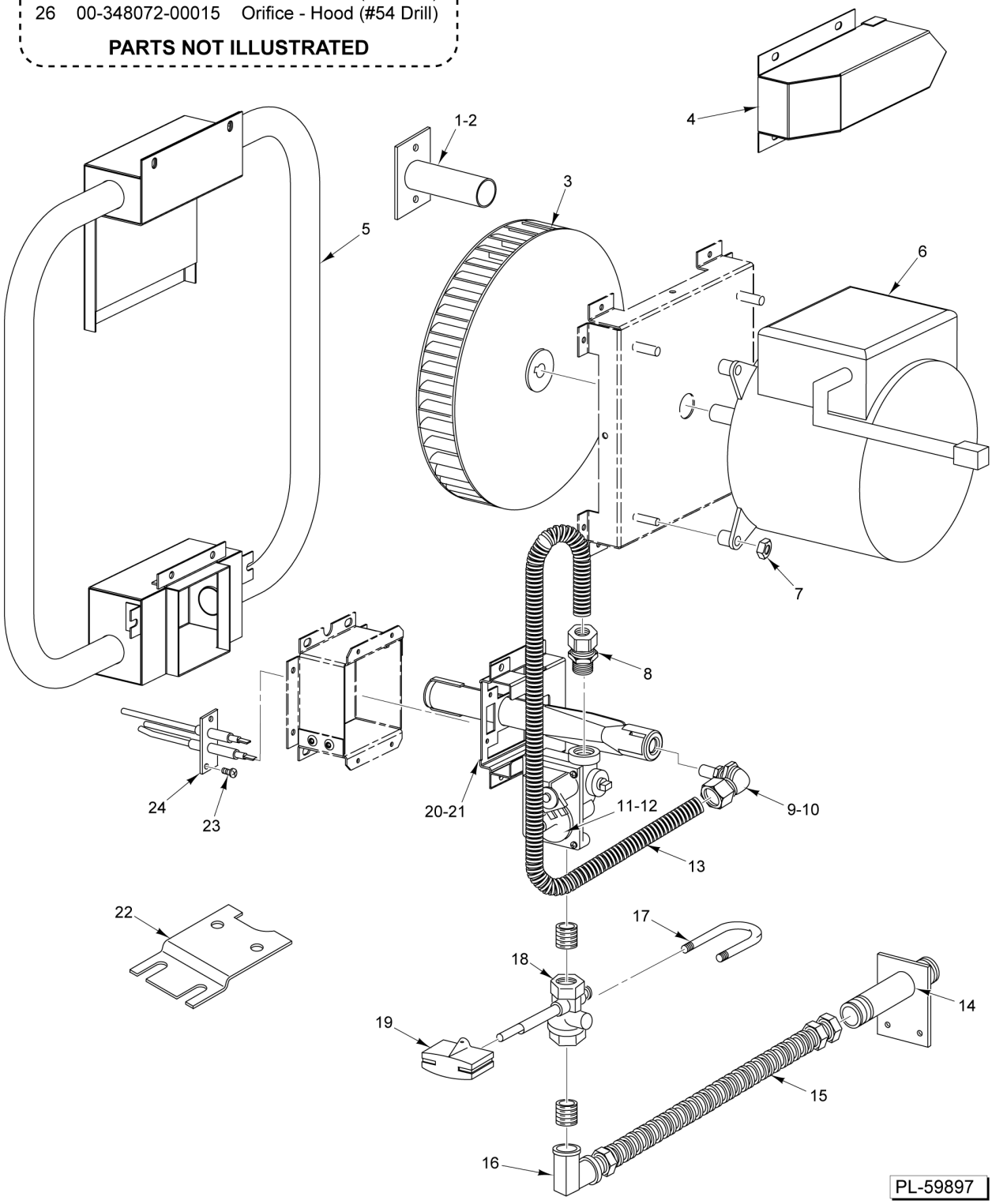

**GAS BURNER AND BLOWER**
**(BEFORE S/N 481929307)**

## GAS BURNER AND BLOWER
## (BEFORE S/N 481929307)

| ILLUS. PL-61597 | PART NO. | NAME OF PART | AMT. |
|---|---|---|---|
| 1 | 00-354431-00001 | Flue Assy | 1 |
| 2 | SD-034-21 | Self-Tapping Screw 10-16 x 1/2 Hex Washer Hd., Type AB | 2 |
| 3 | 00-354262-00001 | Blower | 1 |
| 4 | SC-114-03 | Mach. Screw 10-32 x 1/2 Hex Washer Hd | 2 |
| 5 | 00-354446-00001 | Deflector Assy | 1 |
| 6 | SD-034-21 | Self-Tapping Screw 10-16 x 1/2 Hex Washer Hd., Type AB | 2 |
| 7 | 00-354482-00001 | Vent Extension | 1 |
| 8 | FE-023-56 | Bushing - Electric Snap | 1 |
| 9 | 00-358516-00001 | Motor 1/2 Hp. (2-Speed) (115 V., 50/60 Hz., 1 Ph.) | 1 |
| 10 | 00-358516-00002 | Motor 1/2 Hp. (2-Speed) (208-240 V., 50/60 Hz., 1 Ph.) | 1 |
| 11 | 00-347786-00002 | Motor Mount Assy | 1 |
| 12 | SC-116-84 | Cap Screw 5/16-18 x 1-1/8 Hex Hd | 4 |
| 13 | WS-029-46 | Washer | 4 |
| 14 | NS-046-86 | Nut Assy. 5/16-18 KEPS Hex | 4 |
| 15 | 00-358723-00001 | Spacer - Steel | 1 |
| 16 | 00-354485-00001 | Support - Gas Inlet | 1 |
| 17 | SD-034-62 | Self-Tapping Screw 10-32 x 1/2 Hex Washer Hd., Type T | 2 |
| 18 | SC-116-84 | Cap Screw 5/16-18 x 1-1/8 Hex Hd | 4 |
| 19 | WS-029-46 | Washer | 4 |
| 20 | WS-029-46 | Washer | 4 |
| 21 | NS-046-86 | Nut Assy. 5/16-18 KEPS Hex | 4 |
| 22 | FP-085-68 | Fitting- Elbow (7/16 TBG X 3/8 MPT) (Brass) | 1 |
| 23 | 00-422982-00001 | Support - Gas Valve (Previous Construction) | 1 |
| 24 | SD-034-52 | Self-Tapping Screw 8-32 x 1 Hex Washer Hd., Type T | 2 |
| 25 | 00-348031-00009 | Orifice 90 Deg. Compression (#42 Drill) | 1 |
| 26 | 00-348031-00005 | Orifice 90 Deg. Compression (#54 Drill) | 1 |
| 27 | 00-426508-00016 | Tube - Flex 7/16 O.D. (16 In. Lg.) | 1 |
| 28 | 00-354513-00001 | Pipe & Support Assy | 1 |
| 29 | 00-423828-00004 | Tube - Flex (18 In. Lg.) | 1 |
| 30 | FP-087-19 | Elbow - Reducing 1/2 x 3/8 x 90 Deg. (Brass) | 1 |
| 31 | 00-356735-00001 | Support - Valve | 1 |
| 32 | NS-046-52 | Nut Assy. 1/4-20 Hex | 2 |
| 33 | 00-521820 | U-Bolt | 1 |
| 34 | 00-407789-00001 | Valve - Service | 1 |
| 35 | 00-402957-00003 | Handle - Gas (Black) | 1 |
| 36 | 00-354344-00004 | Valve - Gas Control (NAT) | 1 |
| 37 | 00-354344-00005 | Valve - Gas Control (LP) | 1 |
| 38 | 00-354519-00001 | Burner Assy | 1 |
| 39 | 00-422918-00001 | Gasket | 1 |
| 40 | SD-034-05 | Self-Tapping Screw 6-20 x 3/8 Phil. Pan Hd., Type AB | 2 |
| 41 | 00-354444-00001 | Ignition Electrode Assy | 1 |
| 42 | 00-354496-00001 | Support - Lighter | 1 |
| 43 | SD-034-05 | Self-Tapping Screw 6-20 x 3/8 Phil. Pan Hd., Type AB | 2 |
| 44 | 00-422783-000G1 | Heat Exchanger Assy | 1 |
| 45 | 00-356735 | Support - Valve | 1 |
| 46 | 00-348072-00009 | Orifice - Hood (#42 Drill) (NAT) | 1 |
| 47 | 00-348072-00015 | Orifice - Hood (#54 Drill) (LP) | 1 |

| | | |
|---|---|---|
| 25 | 00-348072-00009 | Orifice - Hood (#42 Drill) |
| 26 | 00-348072-00015 | Orifice - Hood (#54 Drill) |

**PARTS NOT ILLUSTRATED**




**GAS BURNER AND BLOWER**
**(STARTING S/N 481929307)**

## GAS BURNER AND BLOWER
## (STARTING S/N 481929307)

| ILLUS. PL-59897 | PART NO. | NAME OF PART | AMT. |
|---|---|---|---|
| 1 | 00-354431-00001 | Flue Assy | 1 |
| 2 | SD-034-21 | Self-Tapping Screw 10-16 x 1/2 Hex Washer Hd., Type AB | 2 |
| 3 | 00-354262-00001 | Blower | 1 |
| 4 | 00-960120-000G1 | Deflector Assy | 1 |
| 5 | 00-422783-000G1 | Heat Exchanger Assy | 1 |
| 6 | 00-961739-000G1 | Motor, 120 VAC, 0.5 HP | 1 |
| 7 | NS-046-86 | Nut Assy. 5/16-18 KEPS Hex | 4 |
| 8 | FP-085-68 | Fitting- Elbow (7/16 TBG X 3/8 MPT) | 1 |
| 9 | 00-348031-00009 | Orifice 90 Deg. Compression (#42 Drill) | 1 |
| 10 | 00-348031-00005 | Orifice 90 Deg. Compression (#54 Drill) | 1 |
| 11 | 00-354344-00004 | Valve - Gas Control (NAT) | 1 |
| 12 | 00-354344-00005 | Valve - Gas Control (LP) | 1 |
| 13 | 00-426508-00016 | Tube - Flex 7/16 O.D. (16 In. Lg.) | 1 |
| 14 | 00-354513-00001 | Pipe & Support Assy | 1 |
| 15 | 00-423828-00004 | Tube - Flex (18 In. Lg.) | 1 |
| 16 | FP-087-19 | Elbow - Reducing 1/2 x 3/8 x 90 Deg. (Brass) | 1 |
| 17 | 00-521820 | U-Bolt | 1 |
| 18 | 00-407789-00001 | Valve - Service | 1 |
| 19 | 00-402957-00003 | Handle - Gas (Black) | 1 |
| 20 | 00-961787-000G1 | Burner Assy | 1 |
| 21 | 00-961543-00001 | Cover - Burner | 1 |
| 22 | 00-356735-00001 | Support - Valve | 1 |
| 23 | SD-034-05 | Self-Tapping Screw 6-20 x 3/8 Phil. Pan Hd., Type AB | 2 |
| 24 | 00-354444-00001 | Ignition Electrode Assy | 1 |
| 25 | 00-348072-00009 | Orifice - Hood (#42 Drill) (NAT) | 1 |
| 26 | 00-348072-00015 | Orifice - Hood (#54 Drill) (LP) | 1 |