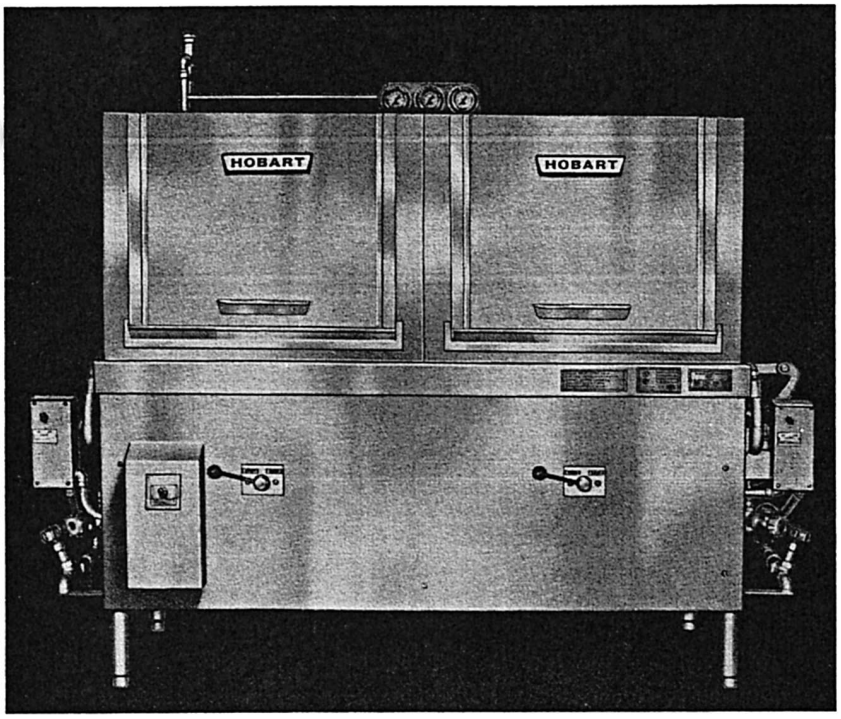
HOBART

CATALOG OF REPLACEMENT PARTS



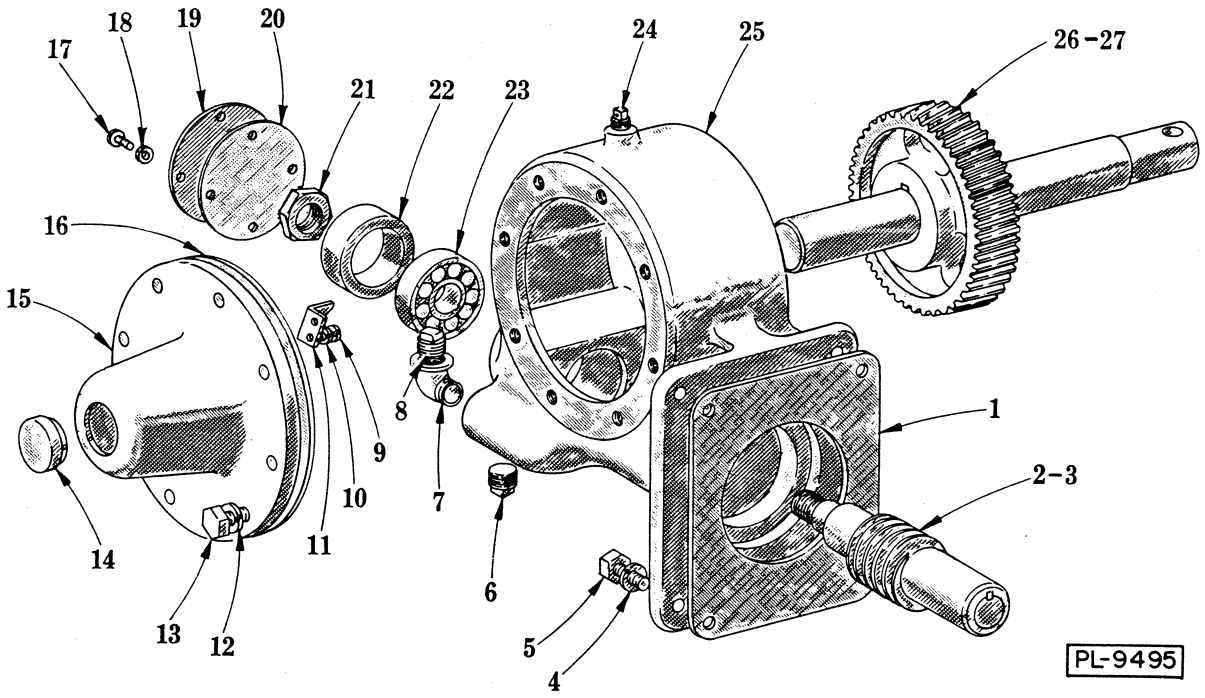
MODEL C-64 DISHWASHER

(INCLUDES MOTOR PARTS)

ML-18709 R. to L.
ML-18708 L. to R.

A product of HOBART CORPORATION TROY, OHIO 45374

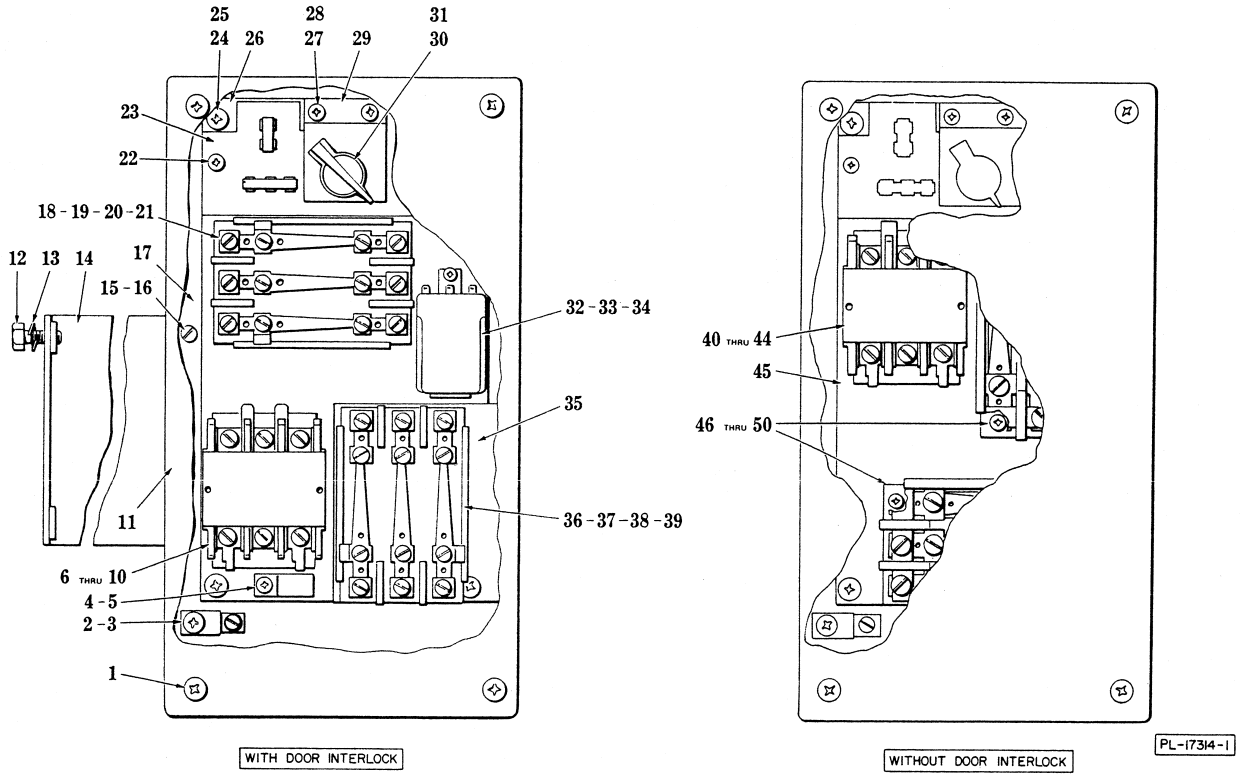
FORM 12806A (12-80) (Supsds. F. 12806)



SPEED REDUCER UNIT

SPEED REDUCER UNIT

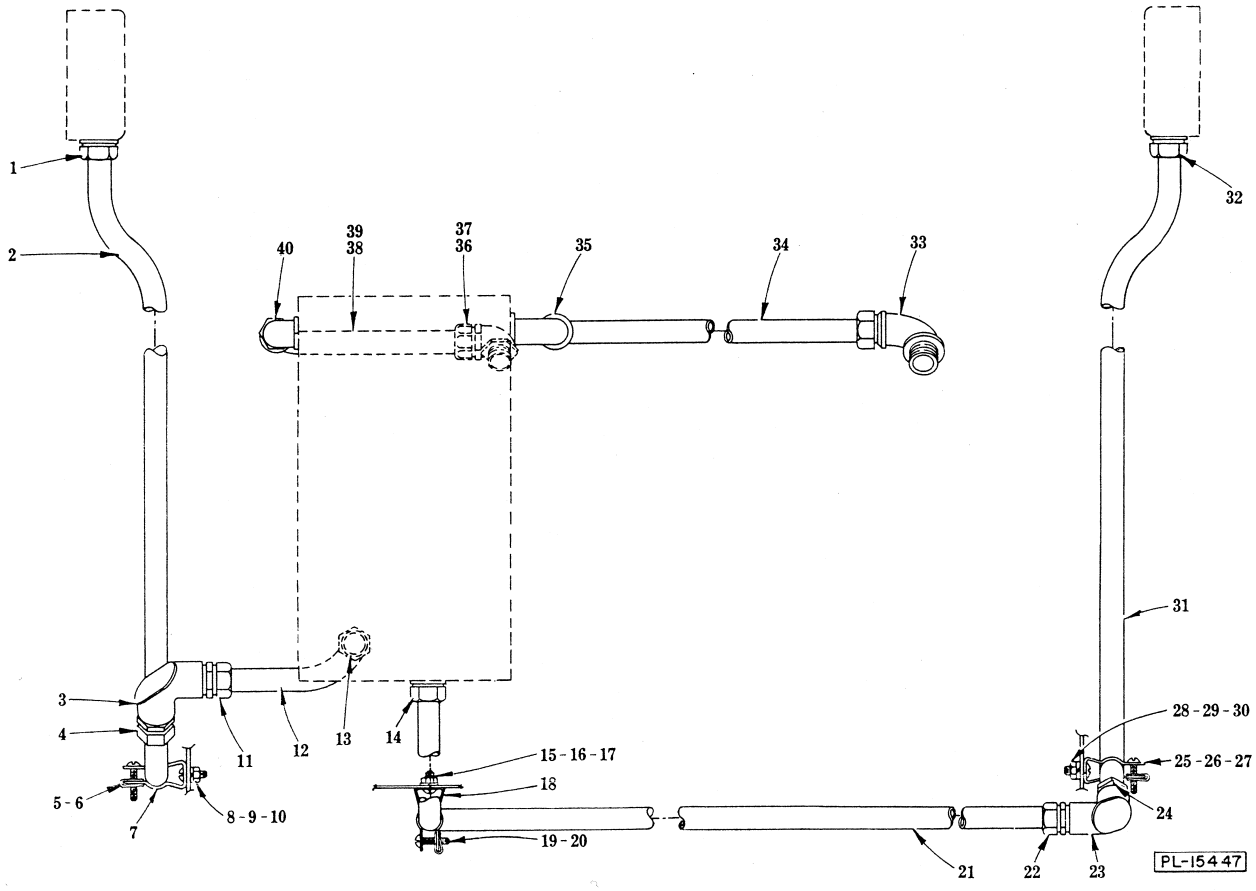
ILLUS. PL-9495	PART NO.	NAME OF PART	AMT.
1	M-14039	Gasket - Gear Case	1
2	P-79277-3	Worm (1T), Shaft & Connecting Sleeve Assy. (60 Hz.)	1
3	P-79277-2	Worm (1T), Shaft & Connecting Sleeve Assy. (50 Hz.)	1
4	WL-3-36	Lock Washer - 1/4" Light	4
5	SC-36-6	Cap Screw - 1/4"-20 x 1" Hex Hd	4
6	FP-28-6	Plug - 1/4" Sq. Hd. Pipe	1
7	FP-13-7	Elbow - 1/4" x 90° Street	1
8	FP-28-6	Plug - 1/4" Sq. Hd. Pipe	1
9	SC-7-74	Mach. Screw - #10-24 x 3/8" Rd. Hd	4
10	WL-3-22	Lock Washer - #10 Light	4
11	M-12841	Wiper - Oil	2
12	WL-3-36	Lock Washer - 1/4" Light	16
13	SC-36-4	Cap Screw - 1/4"-20 x 3/4" Hex Hd	16
14	V-17671	Cap - Face Plate	1
15	P-12830	Plate - Face	2
16	M-12890	Gasket - Face Plate	2
17	SC-7-42	Mach. Screw - #8-32 x 1/2" Rd. Hd	4
18	WL-3-15	Lock Washer - #8 Light	4
19	M-79453	Plate - Thrust	1
20	M-89919	Gasket - Thrust Plate	1
21	V-6571	Lock Nut - Worm Shaft	2
22	V-6545	Collar - Thrust	1
23	BB-5-21	Ball Bearing - N.D. #3302	1
24	M-4133-2	Plug - Ventilating	1
25	S-79395	Case - Gear	1
26	M-12840-3	Worm Wheel (58T) & Shaft Assy. (60 Hz.)	1
27	M-12840-2	Worm Wheel (52T) & Shaft Assy. (50 Hz.)	1
	S-79278-2	Speed Reducer Assy. (60 Hz.) (Incls. items #2 & 6 thru 26)	1
	S-79278-3	Speed Reducer Assy. (50 Hz.) (Incls. items #3, 6 thru 25 & 27)	1



MOTOR CONTROLLER UNIT

MOTOR CONTROLLER UNIT

ILLUS. PL-17314-1	PART NO.	NAME OF PART	AMT.
1	SC-71-11	Mach. Screw - #10-24 x 3/8" Phil. Truss Hd	4
2	C-118544-1	Lug - Solderless	1
3	SD-8-25	Self-Tapping Screw - #10 x 3/8" Phil. Bind. Hd., Type B	1
4	C-78752-6	Clamp	1
5	SD-8-25	Self-Tapping Screw - #10 x 3/8" Phil. Bind. Hd., Type B	1
6	B-87713-15-1	Contactor - Magnetic (200-230 V., 60 Hz.; 220 V., 50 Hz.) (1 Ph.)	AR
7	B-87713-15-2	Contactor - Magnetic (115 V., 50/60 Hz., 1 Ph.) (Pilot Circuit)	AR
8	B-87713-17-1	Contactor - Magnetic (200-230 V., 60 Hz.; 220 V., 50 Hz.) (3 Ph.)	AR
9	B-87713-17-2	Contactor - Magnetic (115 V., 50/60 Hz., 3 Ph.) (Pilot Circuit)	AR
10	SD-8-18	Self-Tapping Screw - #8 x 3/8" Phil. Bind. Hd., Type B	1
11	A-113901	Control Box Cover & Pump Plate Assy	1
12	SC-36-24	Cap Screw - 5/16"-18 x 5/8" Hex Hd	2
13	WL-3-43	Lock Washer - 5/16" Light	2
14	R-80258	Control Box Support Bracket Assy	1
15	SC-8-10	Mach. Screw - #10-24 x 1/2" Rd. Hd	4
16	WL-3-20	Lock Washer - #10 Light	4
17	R-79952	Control Box Assy	1
18	B-88196-6-1	Relay - Thermal Overload (1 Ph.)	AR
19	B-88196-9-1	Relay - Thermal Overload (3 Ph.)	AR
20	---	Heater Element (Give Elec. Spec., Mach. Model & Motor Type)	AR
21	SD-8-25	Self-Tapping Screw - #10 x 3/8" Phil. Bind. Hd., Type B	AR
22	SD-8-18	Self-Tapping Screw - #8 x 3/8" Phil. Bind. Hd., Type B	3
23	P-89375	Board - Terminal	1
24	SC-71-11	Mach. Screw - #10-24 x 3/8" Phil. Truss Hd	4
25	WL-7-12	Lock Washer - #10 Ext. Shakeproof	4
26	C-286839	Plate - Base	1
27	SD-8-18	Self-Tapping Screw - #8 x 3/8" Phil. Bind. Hd., Type B	2
28	WL-7-7	Lock Washer - #8 Ext. Shakeproof	2
29	P-79954	Bracket - Switch	1
30	M-82357	Rotary Switch & Knob Assy. (Incls. item #31)	1
31	M-82359	Knob - Rotary Switch	1
32	B-205113-2	Relay (3 P.D.T.) (WO/Pilot Circuit)	1
33	B-205113-3	Relay (3 P.D.T.) (W/Pilot Circuit)	1
34	SD-8-18	Self-Tapping Screw - #8 x 3/8" Phil. Bind. Hd., Type B	1
35	B-120270	Insulator - Relay	1
36	B-88196-6-1	Relay - Thermal Overload (1 Ph.)	AR
37	B-88196-9-1	Relay - Thermal Overload (3 Ph.)	AR
38	---	Heater Element (Give Elec. Spec., Mach. Model & Motor Type)	AR
39	SD-8-25	Self-Tapping Screw - #10 x 3/8" Phil. Bind. Hd., Type B	AR
40	B-87713-15-1	Contactor - Magnetic (200-230 V., 60 Hz.; 220 V., 50 Hz.) (1 Ph.)	AR
41	B-87713-15-2	Contactor - Magnetic (115 V., 50/60 Hz., 1 Ph.) (Pilot Circuit)	AR
42	B-87713-17-1	Contactor - Magnetic (200-230 V., 60 Hz.; 220 V., 50 Hz.) (3 Ph.)	AR
43	B-87713-17-2	Contactor - Magnetic (115 V., 50/60 Hz., 3 Ph.) (Pilot Circuit)	AR
44	SD-8-18	Self-Tapping Screw - #8 x 3/8" Phil. Bind. Hd., Type B	2
45	P-79955	Plate - Base	1
46	B-88196-6-1	Relay - Thermal Overload (1 Ph.)	AR
47	B-88196-5-1	Relay - Thermal Overload (3 Ph.)	AR
48	SC-9-65	Mach. Screw - #8-32 x 1/4" Rd. Hd., (3 Ph. Only)	4
49	B-120270	Insulator - Relay (3 Ph. Only)	1
50	---	Heater Element (Give Elec. Spec., Mach. Model & Motor Type)	AR

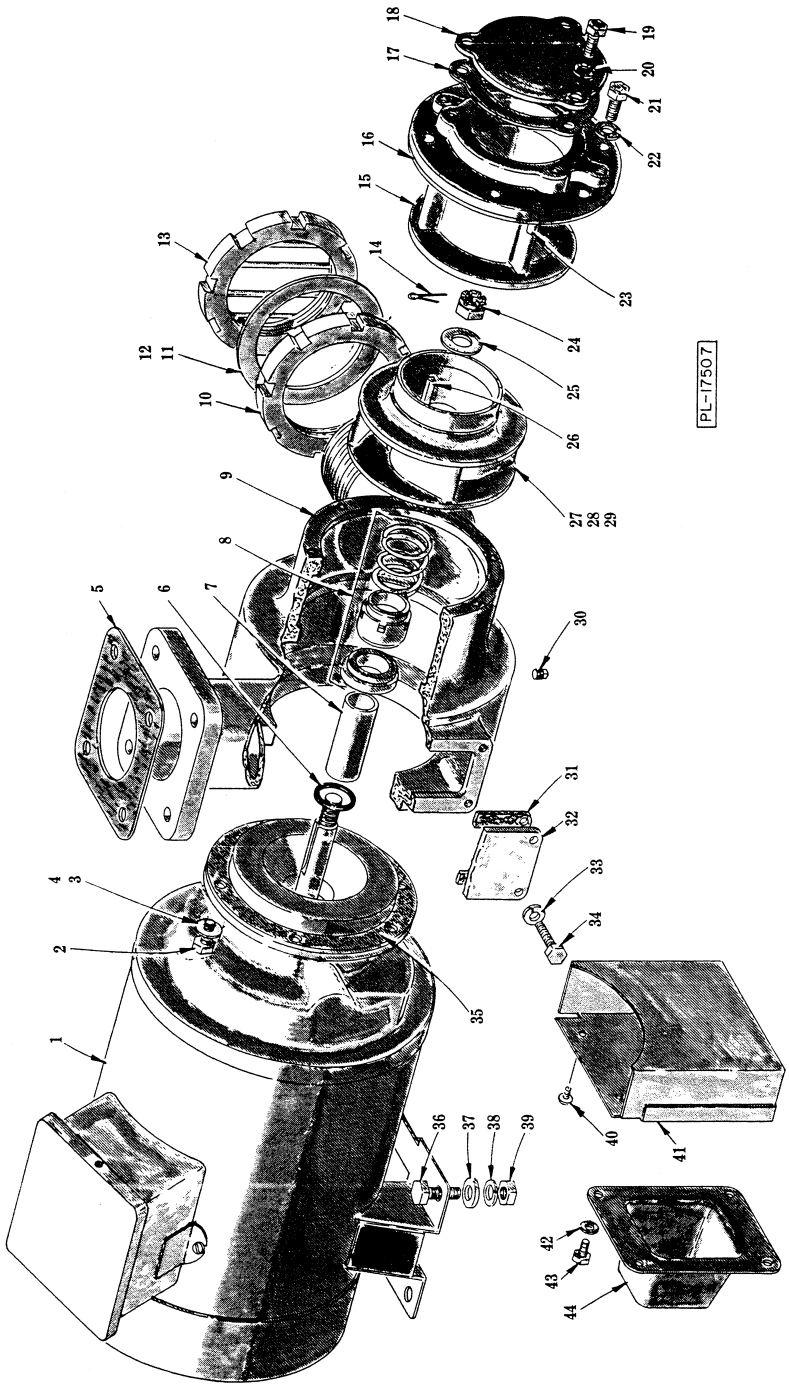


FINAL RINSE AND MOTOR CONDUIT

FINAL RINSE AND MOTOR CONDUIT

ILLUS. PL-15447	PART NO.	NAME OF PART	AMT.
*1	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall)	1
*2	D-113986	Conduit - 1/2" (Pulling Ell to Final Rinse)	1
*3	FE-7-31	Ell - 90° x 1/2" Pulling	1
*4	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall)	1
*5	SC-60-85	Mach. Screw - #10-24 x 1" Rd. Hd	1
*6	M-74348	Speed Nut - #10-24	1
*7	M-62271	Hanger - Cable (Size 0)	1
*8	SC-8-68	Mach. Screw - 1/4"-20 x 1/2" Rd. Hd	1
*9	WL-3-36	Lock Washer - 1/4" Light	1
*10	NS-13-1	Full Nut - 1/4"-20 Hex Fin	1
*11	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall)	1
*12	P-80275	Conduit - 1/2" (Control Box to Pulling Ell)	1
*13	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall)	1
**14	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall)	1
**15	SC-8-68	Mach. Screw - 1/4"-20 x 1/2" Rd. Hd	1
**16	WL-3-36	Lock Washer - 1/4" Light	1
**17	NS-13-1	Full Nut - 1/4"-20 Hex Fin	1
**18	M-62271	Hanger - Cable (Size 0)	1
**19	SC-60-85	Mach. Screw - #10-24 x 1" Rd. Hd	1
**20	M-74348	Speed Nut - #10-24	1
**21	R-84261	Conduit - 1/2" (Control Box to Pulling Ell)	1
**22	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall)	1
**23	FE-7-31	Ell - 90° x 1/2" Pulling	1
**24	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall)	1
**25	M-62271	Hanger - Cable (Size 0)	1
**26	SC-60-85	Mach. Screw - #10-24 x 1" Rd. Hd	1
**27	M-74348	Speed Nut - #10-24	1
**28	SC-8-68	Mach. Screw - 1/4" x 1/2" Rd. Hd	1
**29	WL-3-36	Lock Washer - 1/4" Light	1
**30	NS-13-1	Full Nut - 1/4"-20 Hex Fin	1
**31	D-113988	Conduit - 1/2" (Pulling Ell to Final Rinse)	1
**32	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall)	1
33	FE-18-31	Ell - 90° Long (1/2" Male Thd. x 1/2" Thinwall)	1
34	P-80257	Conduit - 1/2" (Pump & Speed Reducer Motor to Control Box)	1
35	FE-18-31	Ell - 90° Long (1/2" Male Thd. x 1/2" Thinwall)	1
36	FE-6-37	Ell - 90° Short (1/2" Male Thd. x 1/2" Thinwall) (1 Ph.)	1
37	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall) (3 Ph.)	1
38	P-80255	Conduit - 1/2" (Pump Motor to Control Box) (1 Ph.)	1
39	C-89740-67	Conduit - 1/2" (Pump Motor to Control Box) (3 Ph.)	1
40	FE-6-37	Ell - 90° Short (1/2" Male Thd. x 1/2" Thinwall)	1

*Right to Left Operation.
**Left to Right Operation.

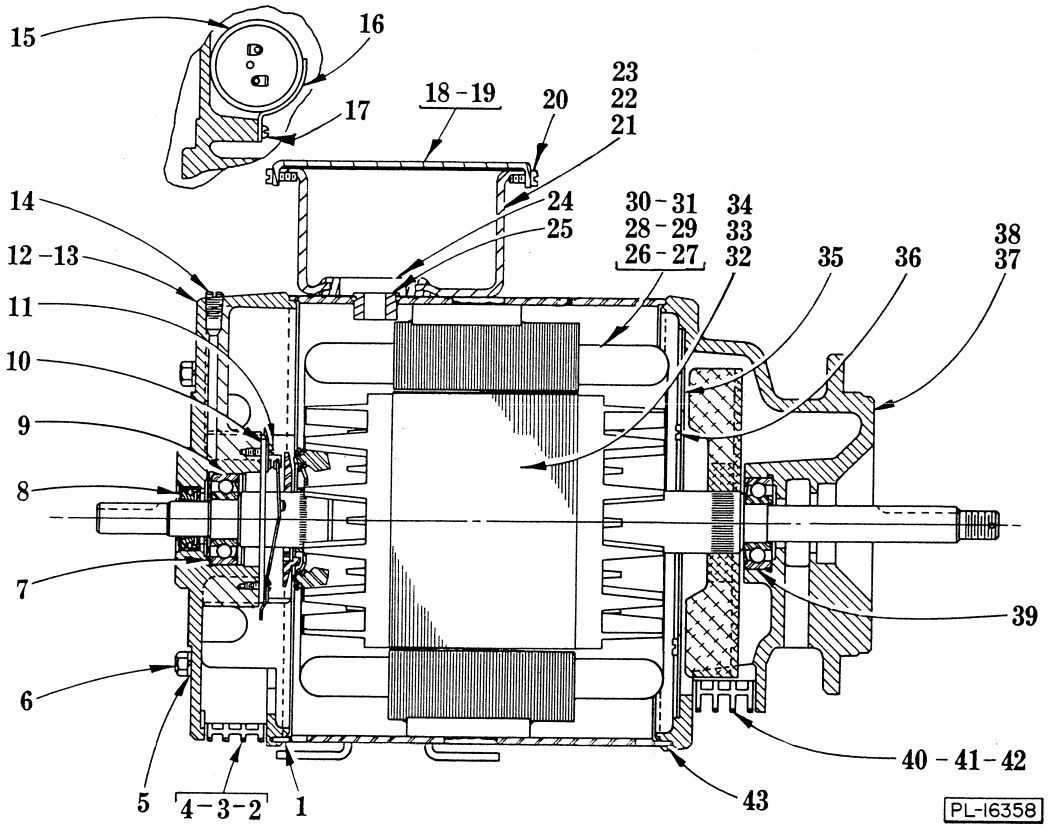


MOTOR AND PUMP UNIT (H-6-G)
(2 UNITS REQD., 1 PH.)
(1 UNIT REQD., 3 PH.)

ILLUS. PL-17507	PART NO.	NAME OF PART	AMT. (Per Unit)
1	ML-39850	Motor (Give Elec. Spec.)	1
2	SC-41-12	Cap Screw - 5/16"-18 x 7/8" Hex Hd	6
3	WS-17-8	Washer	6
4	508454	Sealer (1/8" Rd.)	AR
5	P-9934-1	Gasket - Pump Outlet	1
6	D-67500-31	"O" Ring	1
7	P-79196	Tube - Spacing	1

MOTOR AND PUMP UNIT (H-6-G) (Cont.)
(2 UNITS REQD., 1 PH.)
(1 UNIT REQD., 3 PH.)

ILLUS. PL-17507	PART NO.	NAME OF PART	AMT. (Per Unit)
8	A-104330	Shaft Seal Assy. (1")	1
9	T-77726	Shell - Pump	1
10	M-9925	Lock Nut - Inlet	AR
11	WS-16-18	Washer	2
12	508458	Sealer (1/4" Rd.)	AR
13	P-87954	Pump Intake Screen Assy	AR
14	PC-5-9	Cotter Pin - 3/32" x 1"	1
15	S-77728	Plate - Face	1
16	P-78179-3	Gasket - Face Plate (Yellow, .020" Thk.)	1
17	P-22465	Gasket - Face Plate Cover	1
18	B-112477	Cover - Face Plate	1
19	SC-41-10	Cap Screw - 5/16"-18 x 5/8" Hex Hd	3
20	WL-6-22	Lock Washer - 5/16" Light	3
21	SC-41-12	Cap Screw - 5/16"-18 x 7/8" Hex Hd	6
22	WL-6-22	Lock Washer - 5/16" Light	6
23	D-11800-37	Dowel	1
24	NS-22-5	Castle Nut - 1/2"-20	1
25	V-7350	Washer	1
26	R-12430-64	Key	1
27	R-111320	Impeller (1-1/2 HP., 60 Hz.)	1
28	R-80413	Impeller (1-1/2 HP., 50 Hz.; 2 HP., 60 Hz.)	1
29	R-78642	Impeller (2 HP., 50 Hz.)	1
30	FP-52-20	Plug - 1/8" Sq. Hd. Pipe	1
31	M-12137	Gasket	1
32	B-112478	Cover - Hand Hole	1
33	WL-6-22	Lock Washer - 5/16" Light	4
34	SC-41-10	Cap Screw - 5/16"-18 x 5/8" Hex Hd	4
35	P-104032	Gasket	1
36	SC-36-54	Cap Screw - 3/8"-16 x 1" Hex Hd	4
37	WS-6-36	Washer	8
38	WL-4-2	Lock Washer - 3/8" Light	4
39	NS-13-22	Full Nut - 3/8"-16 Hex Fin	4
40	SC-60-21	Mach. Screw - #10-24 x 1/4" Rd. Hd	2
41	R-80812	Air Duct Assy	1
42	WL-3-36	Lock Washer - 1/4" Light	4
43	SC-36-14	Cap Screw - 1/4"-20 x 1/2" Hex Hd	4
44	P-79111	Cover - Motor Shaft (Use on L.H. Tank Motor) (1 Ph.) (1 Per Mach.)	1
	M-81925-1	H-6-G Pump Unit Assy. (1-1/2 HP., 60 Hz.) (Incls. items #2, 3, 5 thru 11, 14 thru 27 & 30 thru 35)	1
	M-81925-2	H-6-G Pump Unit Assy. (1-1/2 HP., 50 Hz.) (Incls. items #2, 3, 5 thru 11, 14 thru 26, 28 & 30 thru 35)	1
	M-81925-3	H-6-G Pump Unit Assy. (2 HP., 60 Hz.) (Incls. items #2, 3, 5 thru 11, 14 thru 26, 28 & 30 thru 35)	1
	M-81925-4	H-6-G Pump Unit Assy. (2 HP., 50 Hz.) (Incls. items #2, 3, 5 thru 11, 14 thru 26 & 29 thru 35)	1
	P-101419-1	Motor & Impeller Assy. (200-230 V., 60 Hz., 1 Ph.) (1-1/2 HP.) (Incls. items #1, 6, 7, 8, 14, 24, 25, 26 & 27)	1
	P-101419-2	Motor & Impeller Assy. (200-230 V., 60 Hz., 3 Ph.) (1-1/2 HP.) (Incls. items #1, 6, 7, 8, 14, 24, 25, 26 & 27)	1
	P-101419-3	Motor & Impeller Assy. (400-460 V., 60 Hz., 3 Ph.) (1-1/2 HP.) (Incls. items #1, 6, 7, 8, 14, 24, 25, 26 & 27)	1
	P-101419-4	Motor & Impeller Assy. (200 V., 50 Hz., 1 Ph.) (1-1/2 HP.) (Incls. items #1, 6, 7, 8, 14, 24, 25, 26 & 28)	1
	P-101419-5	Motor & Impeller Assy. (220 V., 50 Hz., 3 Ph.) (1-1/2 HP.) (Incls. items #1, 6, 7, 8, 14, 24, 25, 26 & 28)	1
	P-101419-6	Motor &Impeller Assy. (380 V., 50 Hz., 3 Ph.) (1-1/2 HP.) (Incls. items #1, 6, 7, 8, 14, 24, 25, 26 & 28)	1
	P-101419-7	Motor & Impeller Assy. (200-230 V., 60 Hz., 1 Ph.) (2 HP.) (Incls. items #1, 6, 7, 8, 14, 24, 25, 26 & 28)	1
	P-101419-8	Motor & Impeller Assy. (200-230 V., 60 Hz., 3 Ph.) (2 HP.) (Incls. items #1, 6, 7, 8, 14, 24, 25, 26 & 28)	1
	P-101419-9	Motor & Impeller Assy. (400-460 V., 60 Hz., 3 Ph.) (2 HP.) (Incls. items #1, 6, 7, 8, 14, 24, 25, 26 & 28)	1
	P-101419-10	Motor & Impeller Assy. (220 V., 50 Hz., 1 Ph.) (2 HP.) (Incls. items #1, 6, 7, 8, 14, 24, 25, 26 & 29)	1
	P-101419-11	Motor & Impeller Assy. (220 V., 50 Hz., 3 Ph.) (2 HP.) (Incls. items #1, 6, 7, 8, 14, 24, 25, 26 & 29)	1
	P-101419-12	Motor & Impeller Assy. (380 V., 50 Hz., 3 Ph.) (2 HP.) (Incls. items #1, 6, 7, 8, 14, 24, 25, 26 & 29)	1

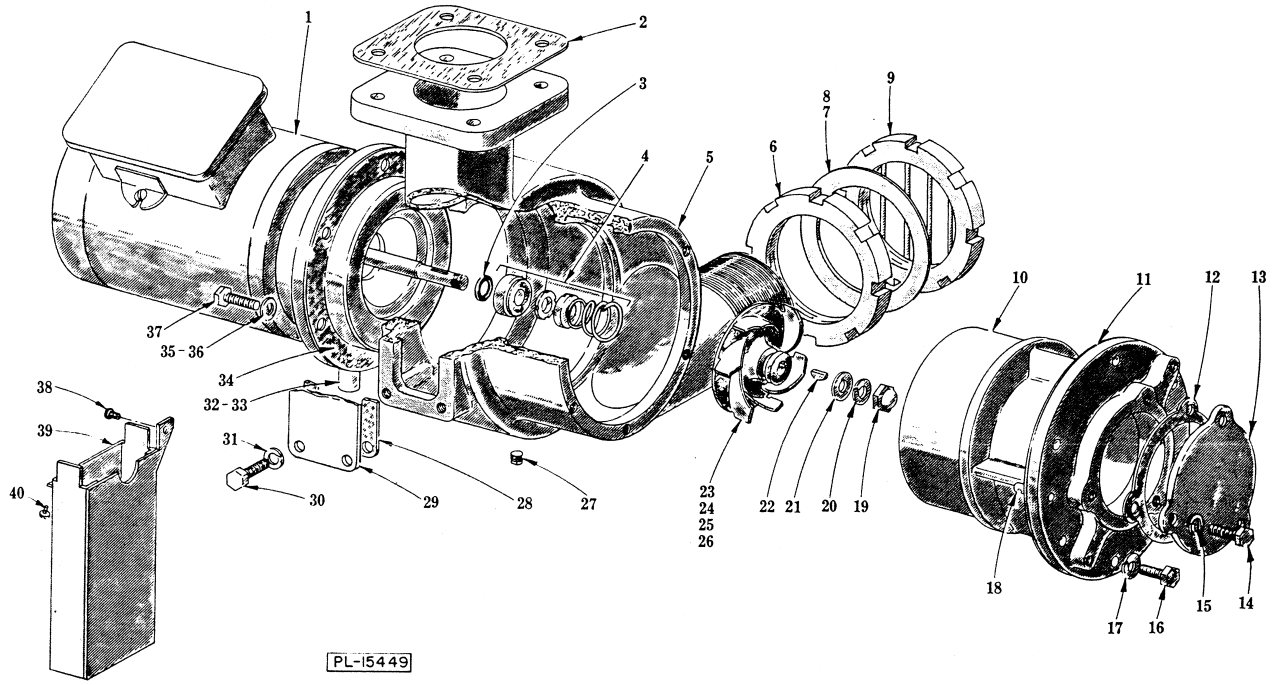


C-44 MOTOR UNIT

C-44 MOTOR UNIT

ILLUS. PL-16358	PART NO.	NAME OF PART	AMT.
1	RP-2-42	Rollpin - .094" Dia. x 3/8" Lg	1
2	P-79134-1	Screen - Air Outlet	1
3	SC-9-82	Mach. Screw - #8-32 x 5/16" Rd. Hd	2
4	WS-2-51	Washer	2
5	WL-3-38	Lock Washer - 1/4" Medium	4
6	M-80977-1	Cap Screw - 1/4"-28 x 10-1/8" Hex Hd	4
7	SL-2-5	Loading Spring - N.D. #S-20	1
8	B-114476	Seal - Grease	1
9	BB-20-6	Ball Bearing - N.D. #7504	1
*10	B-73154-2	Switch - Starting (Stationary Part)	1
*11	SC-9-70	Mach. Screw - #6-32 x 1/4" Rd. Hd	2
*12	T-79101-2	Bracket - Bearing (Switch End)	1
**13	T-79101-1	Bracket - Bearing (Switch End)	1
14	B-118070-1	Plug	1
*15	D-70487-6	Capacitor	2
*16	M-79113	Clip - Capacitor Retaining	2
*17	SC-9-70	Mach. Screw - #6-32 x 1/4" Rd. Hd	2
18	C-113405	Cover - Terminal Box	1
19	B-114811	Gasket - Terminal Box Cover	1
20	SD-12-45	Self-Tapping Screw - #8-32 x 5/16" Pan Hd., Type 23	2
21	C-120987	Box - Terminal	1
22	SD-29-2	Self-Tapping Screw - #10-24 x 1/2" Pan Hd., Type F	2
23	WL-7-12	Lock Washer - #10 Ext. Shakeproof	2
24	M-60395	Grommet	1
25	M-79118	Bushing - Snap	1
*26	P-65477-59-1	Stator Assy. (200-240 V., 60 Hz.)	1
*27	P-65477-59-2	Stator Assy. (220 V., 50 Hz.)	1
**28	P-65478-67-1	Stator Assy. (200-240 V., 60 Hz.)	1
**29	P-65478-67-2	Stator Assy. (400-480 V., 60 Hz.)	1
**30	P-65478-67-3	Stator Assy. (220 V., 50 Hz.)	1
**31	P-65478-67-4	Stator Assy. (380 V., 50 Hz.)	1
*32	P-22275-92	Rotor Assy. (60 Hz.)	1
*33	P-22275-93	Rotor Assy. (50 Hz.)	1
**34	P-15747-247	Rotor Assy. (50/60 Hz.)	1
35	P-79112	Baffle - Air	2
36	SC-18-13	Mach. Screw - #8-32 x 1/4" Pan Hd	4
37	T-79102-2	Bracket - Bearing (Pump End)	1
38	B-118070-1	Plug (Not Shown)	1
39	BB-20-6	Ball Bearing - N.D. #7504	1
40	P-79134-1	Screen - Air Outlet	1
41	SC-9-82	Mach. Screw - #8-32 x 5/16" Rd. Hd	2
42	WS-2-51	Washer	2
43	RP-2-42	Rollpin - .094" Dia. x 3/8" Lg	1

*1 Phase.
**3 Phase.

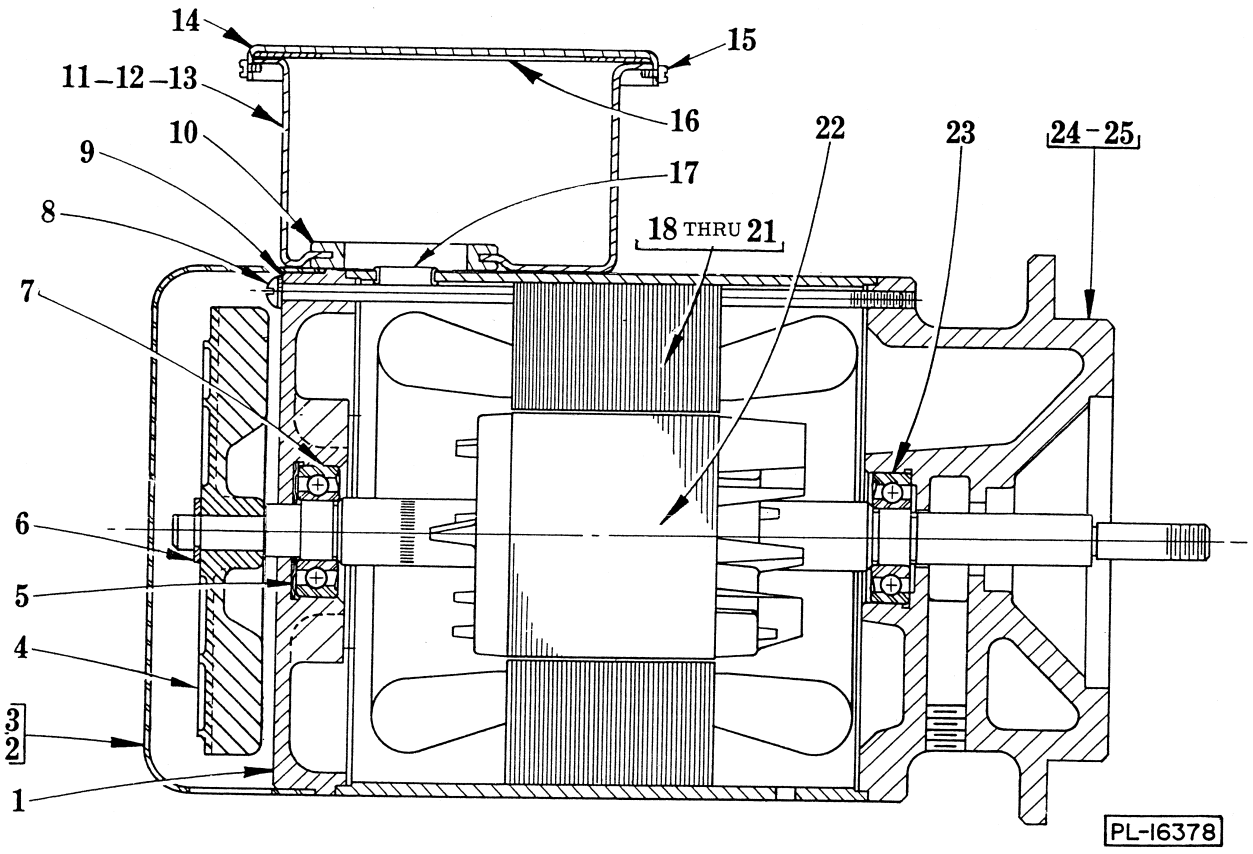


MOTOR AND PUMP UNIT (H-6-F)
(3 PHASE)

MOTOR AND PUMP UNIT (H-6-F)
(3 PHASE)

ILLUS. PL-15449	PART NO.	NAME OF PART	AMT.
1	ML-39695	Motor (Give Elec. Spec.)	1
2	P-9934-1	Gasket - Pump Outlet	1
3	D-67500-7	"O" Ring	1
4	A-104329	Shaft Seal Assy. - 5/8"	1
5	T-77726	Shell - Pump	1
6	M-9925	Lock Nut - Inlet	AR
7	WS-16-18	Washer	2
8	508458	Sealer (1/4" Rd.)	AR
9	P-87954	Pump Intake Screen Assy	AR
10	S-77727	Plate - Face	1
*11	M-80432	Face Plate Gasket Kit (1 Set consists of: 1 Blue (.005" Thk.); 1 Brown (.010" Thk.); and 1 Yellow (.020" Thk.))	1 Set
12	P-22465	Gasket - Face Plate Cover	1
13	B-112558	Cover - Face Plate	1
14	SC-41-10	Cap Screw - 5/16"-18 x 5/8" Hex Hd	3
15	WL-3-43	Lock Washer - 5/16" Light	3
16	SC-41-12	Cap Screw - 5/16"-18 x 7/8" Hex Hd	6
17	WL-3-43	Lock Washer - 5/16" Light	6
18	D-11800-37	Dowel	1
19	NS-24-6	Acorn Nut - 7/16"-20	1
20	WL-6-32	Lock Washer - 7/16" Light	1
21	WS-21-1	Washer	1
22	KW-3-3	Key - #404 Woodruff	1
23	P-80108	Impeller (1-1/2 HP, 60 Hz.)	1
24	P-80107	Impeller (1-1/2 HP, 50 Hz.)	1
25	P-74542	Impeller (2 HP, 60 Hz.)	1
26	R-80419	Impeller (2 HP, 50 Hz.)	1
27	FP-52-20	Plug - 1/8" Sq. Hd. Pipe	1
28	M-12137	Gasket	1
29	B-112478	Cover - Hand Hole	1
30	SC-41-10	Cap Screw - 5/16"-18 x 5/8" Hex Hd	4
31	WL-3-43	Lock Washer - 5/16" Light	4
32	FP-64-15	Nipple - 3/8" x 2-1/4" Lg. (S.T.O.E.)	1
33	FP-37-31	Nipple - 3/8" x 7-1/2" Lg. (S.T.O.E.) (2 HP, 60 Hz.)	1
34	P-104032	Gasket	1
35	WS-17-8	Washer	6
36	508454	Sealer (1/8" Rd.)	AR
37	SC-41-12	Cap Screw - 5/16"-18 x 7/8" Hex Hd	6
38	SC-60-21	Mach. Screw - #10-24 x 1/4" Rd. Hd	1
39	R-80818	Air Duct Assy	1
40	SC-9-65	Mach. Screw - #8-32 x 1/4" Rd. Hd	1
	M-80431-3	H-6-F Pump Assy. (1-1/2 HP, 60 Hz.) (Incls. items #2, 3 thru 7, 10 thru 23, 27 thru 31, 34, 35 & 37)	1
	M-80431-4	H-6-F Pump Assy. (1-1/2 HP, 50 Hz.) (Incls. items #2, 3 thru 7, 10, thru 22, 24, 27 thru 31, 34, 35 & 37)	1
	M-80431-5	H-6-F Pump Assy. (2 HP, 60 Hz.) (Incls. items #2, 3 thru 7, 10 thru 22, 25, 27 thru 31, 34, 35 & 37)	1
	M-80431-6	H-6-F Pump Assy. (2 HP, 50 Hz.) (Incls. items #2, 3 thru 7, 10 thru 22, 26 thru 31, 34 35 & 37)	1
	B-120241-1	Motor & Impeller Assy. (200-230 V., 60 Hz., 3 Ph.) (1-1/2 HP) (Incls. items #1, 3, 4 & 19 thru 23)	1
	B-120241-2	Motor & Impeller Assy. (400-480 V., 60 Hz., 3 Ph.) (1-1/2 HP) (Incls. items #1, 3, 4 & 19 thru 23)	1
	B-120241-3	Motor & Impeller Assy. (200-230 V., 50 Hz., 3 Ph.) (1-1/2 HP) (Incls. items #1, 3, 4, 19, 20, 21, 22 & 24)	1
	B-120241-4	Motor & Impeller Assy. (346-415 V., 50 Hz., 3 Ph.) (1-1/2 HP) (Incls. items #1, 3, 4, 19, 20, 21, 22 & 24)	1
	B-120241-5	Motor & Impeller Assy. (200-230 V., 60 Hz., 3 Ph.) (2 HP) (Incls. items #1, 3, 4, 19, 20, 21, 22 & 25)	1
	B-120241-6	Motor & Impeller Assy. (400-480 V., 60 Hz., 3 Ph.) (2 HP) (Incls. items #1, 3, 4, 19, 20, 21, 22 & 25)	1
	B-120241-7	Motor & Impeller Assy. (200-230 V., 50 Hz., 3 Ph.) (2 HP) (Incls. items #1, 3, 4, 19, 20, 21, 22 & 26)	1
	B-120241-8	Motor & Impeller Assy. (346-415 V., 50 Hz., 3 Ph.) (2 HP) (Incls. items #1, 3, 4, 19, 20, 21, 22 & 26)	1

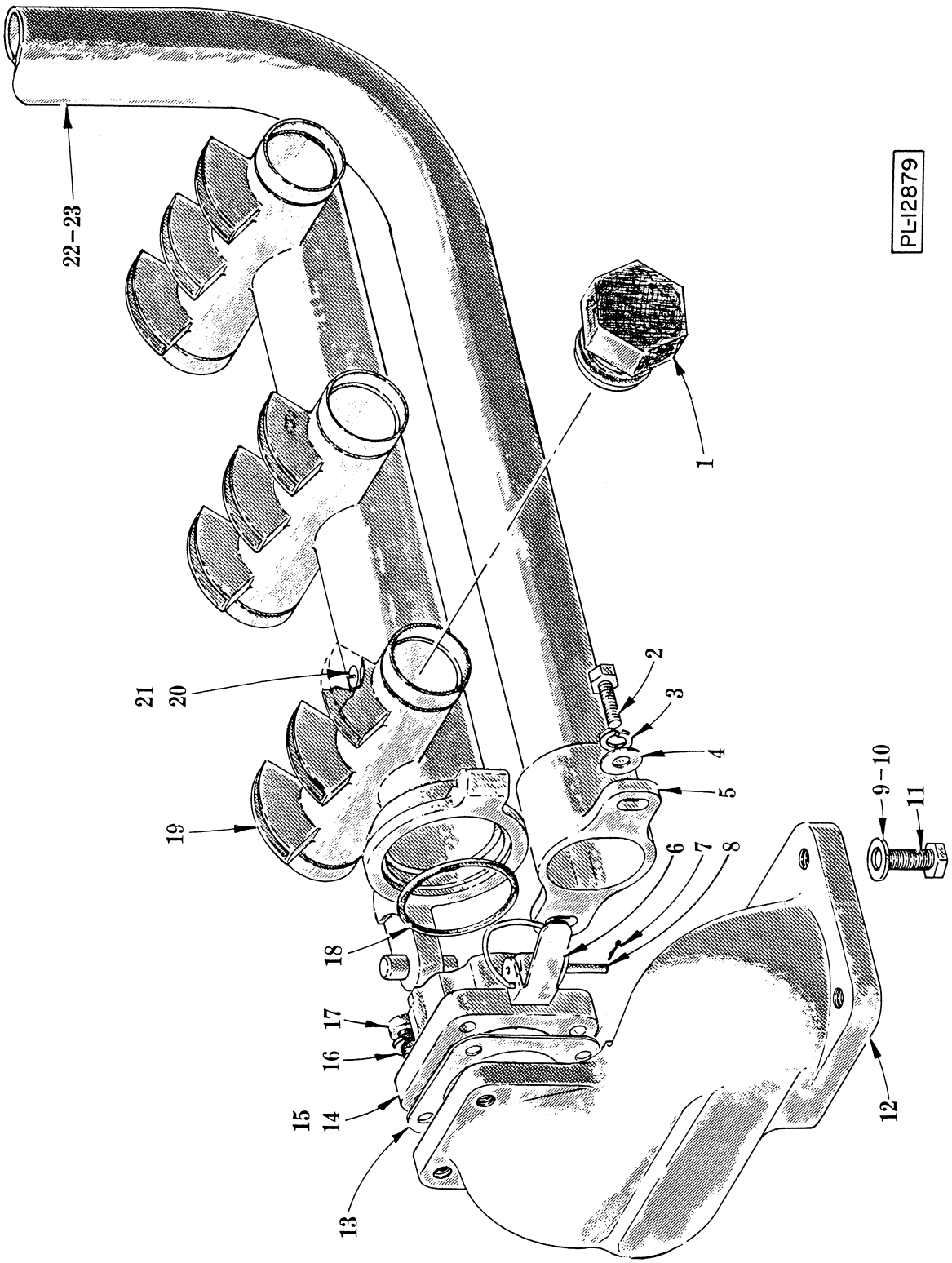
*Select gasket to obtain .008" to .010" clearance between face plate and impeller.



CS-120 MOTOR UNIT

CS-120 MOTOR UNIT

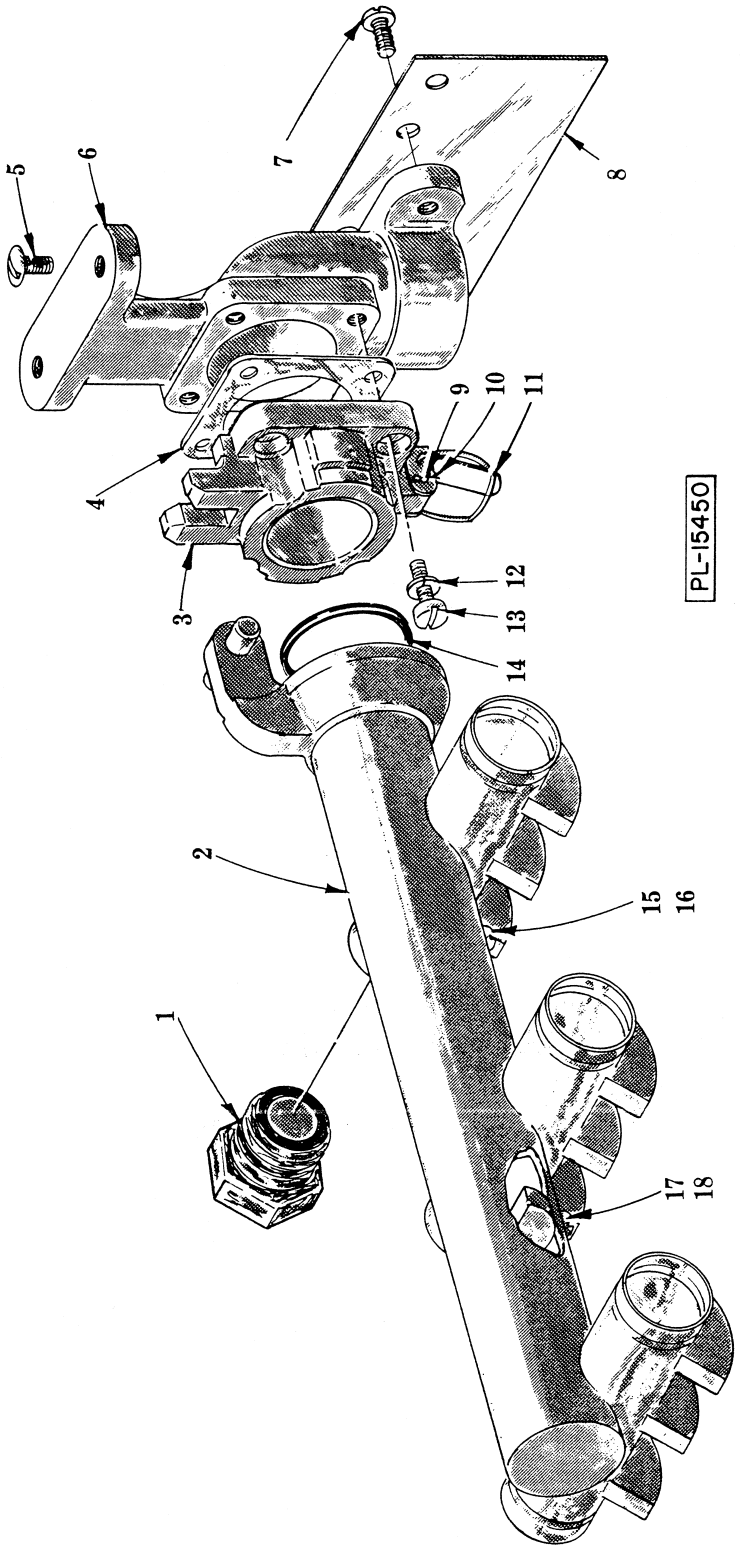
ILLUS. PL-16378	PART NO.	NAME OF PART	AMT.
1	D-114379-2	Bracket - Bearing (Fan End)	1
2	R-77067	Cover - Motor End	1
3	SC-9-65	Mach. Screw - #8-32 x 1/4" Rd. Hd	2
4	D-111493-1	Fan - Ventilating	1
5	SL-2-4	Loading Spring - N.D. #S-17	1
6	RR-4-17	Retaining Ring	1
7	BB-20-18	Ball Bearing - N.D. #77503	1
8	SC-60-68	Mach. Screw - #10-24 x 7-1/2" Rd. Hd	4
9	WL-8-13	Lock Washer - #10 Int. Shakeproof	4
10	M-60395	Grommet	1
11	D-120986	Box - Terminal	1
12	SD-15-27	Self-Tapping Screw - #10-24 x 5/16" Pan Hd. "Taptite"	2
13	WL-7-12	Lock Washer - #10 Ext. Shakeproof	2
14	C-113405	Cover - Terminal Box	1
15	SD-12-45	Self-Tapping Screw - #8-32 x 5/16" Pan Hd., Type 23	2
16	B-114811	Gasket - Terminal Box	1
17	M-79118	Bushing - Snap (Field Ring)	1
18	P-65478-49-1	Stator Assy. (200-230 V., 60 Hz.)	1
19	P-65478-49-2	Stator Assy. (400-460 V., 60 Hz.)	1
20	P-65478-49-3	Stator Assy. (380 V., 50 Hz.)	1
21	P-65478-49-4	Stator Assy. (220 V., 50 Hz.)	1
22	C-15747-280	Rotor Assy	1
23	BB-20-5	Ball Bearing - N.D. #7503	1
24	T-74257-2	Bracket - Bearing (Pump End)	1
25	B-118070-1	Plug	1



LOWER WASH AND POWER RINSE UNIT

LOWER WASH AND POWER RINSE UNIT
(2 UNITS REQUIRED)

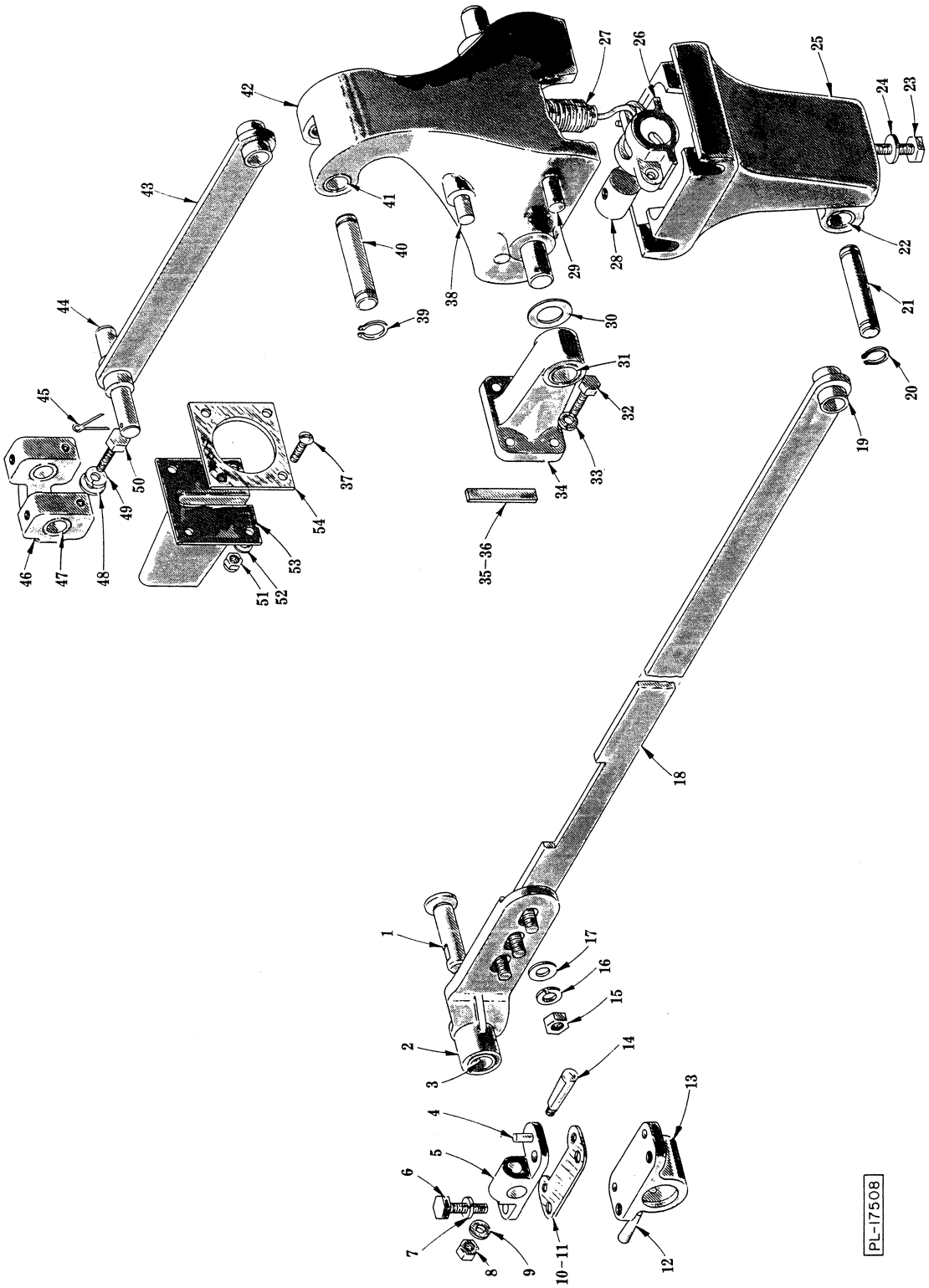
ILLUS. PL-12879	PART NO.	NAME OF PART	AMT. (Per Unit)
1	B-106769	End Cap - Hex	6
2	SC-41-30	Cap Screw - 3/8"-16 x 1" Hex Hd	2
3	WL-6-27	Lock Washer - 3/8" Light	2
4	WS-18-4	Washer	2
5	R-79142	Collar - Upper Wash Pipe Adj	1
6	B-276030	Lever Bracket & Clamp Assy	1
7	PC-5-25	Cotter Pin - 1/32" x 1/2"	2
8	M-83076	Pin - Bracket	1
9	508454	Sealer (1/8" Rd.)	AR
10	WS-6-44	Washer	4
11	SC-41-32	Cap Screw - 3/8"-16 x 1-1/2" Hex Hd	4
12	S-78839	Discharge Casting	1
13	B-107477	Gasket - Hinge Casting	1
14	R-83084-4	Hinge - Lower Discharge Connection (1-3/32" I.D.) (1725 or 3450 R.P.M. Motor) (Std. Pressure)	AR
15	R-83084-1	Hinge - Lower Discharge Connection (7/8" I.D.) (1725 or 3450 R.P.M. Motor) (Low Std. Pressure)	AR
16	WL-6-29	Lock Washer - 3/8" High Collar	4
17	SC-24-22	Mach. Screw - 3/8"-16 x 7/8" Fil Hd	4
18	D-67500-49	"O" Ring	1
19	D-106863	Lower Wash Arm Assy. (Incls. items #20 & 21)	1
20	P-61521	Baffle - Lower Wash Pipe	2
21	SC-69-6	Mach. Screw - 1/4"-20 x 3/8" Rd. Hd "Nylok"	2
22	S-79768	Pipe - Upper Wash	1
23	D-67500-19	"O" Ring	2
	D-106874	Lower Washer Arm & Cap Assy. (Incls. items #1, 18 & 19)	1



UPPER WASH AND POWER RINSE UNIT

UPPER WASH AND POWER RINSE UNIT
(2 UNITS REQUIRED)

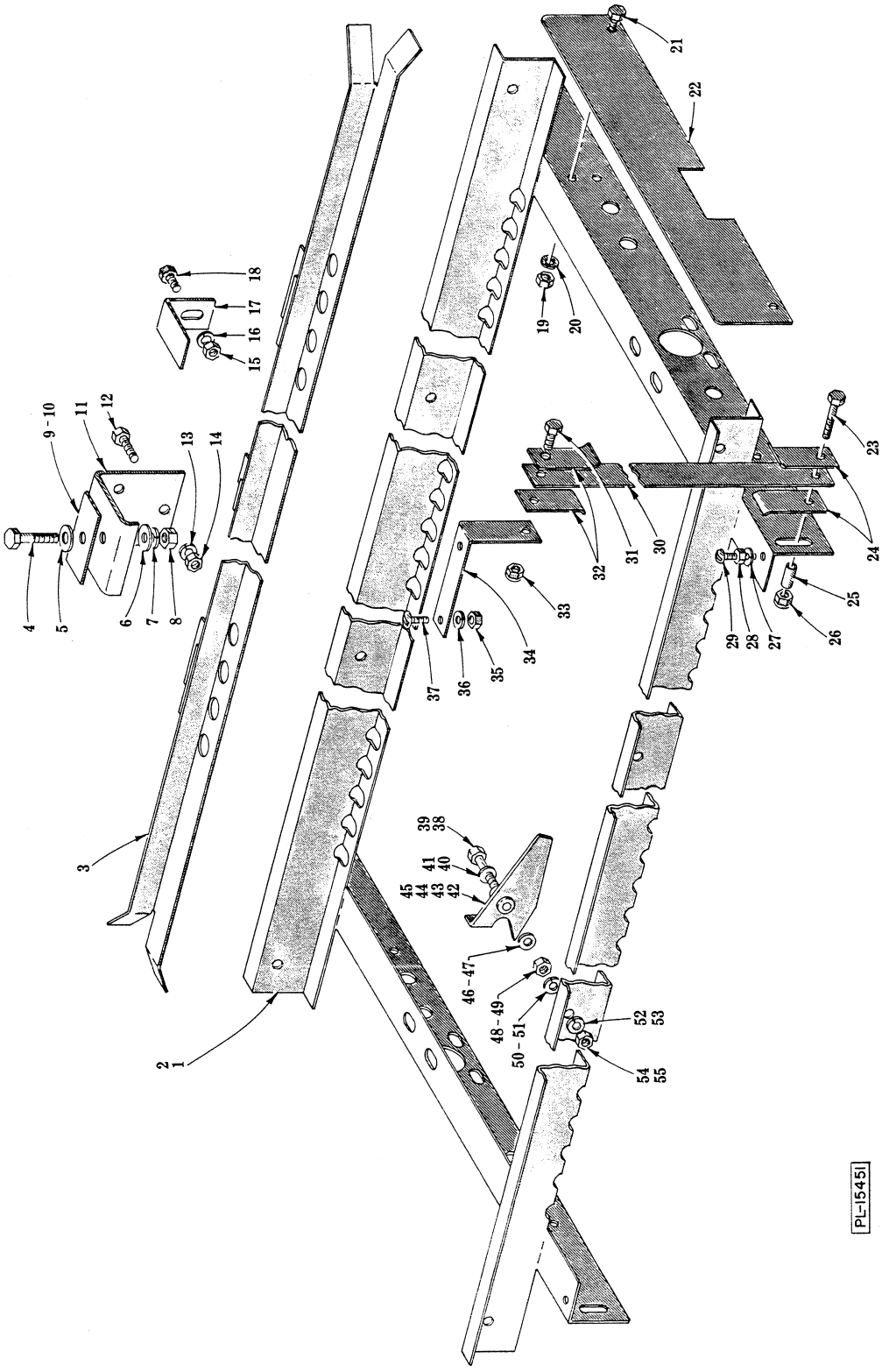
ILLUS. PL-15450	PART NO.	NAME OF PART	AMT. (Per Unit)
1	B-106769	End Cap - Hex	6
2	D-106872	Upper Wash Header Assy. (Incls. items #15 thru 18)	1
3	R-83073	Hinge - Upper Discharge Casting	1
4	B-107477	Gasket - Hinge Casting	1
5	SC-53-16	Mach. Screw - 5/16"-18 x 5/8" Truss Hd	2
6	R-79767	Ell - Upper Wash	1
7	SC-53-16	Mach. Screw - 5/16"-18 x 5/8" Truss Hd	2
8	C-114077	Plate - Reinforcement	1
9	M-83076	Pin - Bracket	1
10	PC-5-25	Cotter Pin - 1/32" x 1/2"	2
11	B-276030	Lever Bracket & Clamp Assy	1
12	WL-6-29	Lock Washer - 3/8" High Collar	4
13	SC-24-22	Mach. Screw - 3/8"-16 x 7/8" Fil. Hd	4
14	D-67500-49	"O" Ring	1
15	SC-69-6	Mach. Screw - 1/4"-20 x 3/8" Rd. Hd. "Nylok"	1
16	NS-15-1	Full Nut - 1/4"-20 Hex Fin	1
17	P-61521	Baffle - Wash Pipe	1
18	SC-69-6	Mach. Screw - 1/4"-20 x 3/8" Rd. Hd. "Nylok"	1
	D-106942	Upper Wash Header & Cap Assy. (Incls. items #1, 2 & 14)	1



RECIPROCATING MECHANISM

RECIPROCATING MECHANISM

ILLUS. PL-17508	PART NO.	NAME OF PART	AMT.
1	M-11559	Pin - Crank Arm	1
2	P-77288	Connecting Rod End & Bearing Assy. (Incls. item #3)	1
3	M-77282	Bearing - Sleeve	1
4	D-11800-63	Dowel	2
5	P-11605	Arm - Connecting Rod End Crank	1
6	SC-36-27	Cap Screw - 5/16"-18 x 1" Hex Hd	2
7	WL-3-43	Lock Washer - 5/16" Light	2
8	NS-15-6	Full Nut - 1/4"-28 Hex Fin	1
9	WS-3-25	Washer	1
10	M-16284-1	Shim - Crank Arm (.030" Thk.)	AR
11	M-16284-3	Shim - Crank Arm (.120" Thk.)	AR
12	PT-3-73	Taper Pin - #6 x 1-3/4" Lg	1
13	P-11571	Arm - Reducer End Crank	1
14	V-5233	Pin - Wedge	1
15	NS-13-22	Full Nut - 3/8"-16 Hex Fin	3
16	WL-4-2	Lock Washer - 3/8" Light	3
17	WS-6-20	Washer	3
18	R-79773	Lower Connecting Rod Assy. (Incls. item #19)	1
19	V-20457	Bearing - Sleeve (Long)	1
20	RR-4-18	Retaining Ring	2
21	M-75946	Pin - Bearing	1
22	V-20456	Bearing - Sleeve (Short)	2
23	V-11557	Screw - Spring Adjusting	1
24	WS-8-20	Washer	1
25	P-77287	Lower Oscillating Arm & Bearing Assy. (Incls. item #22)	1
26	P-11574	Equalizer - Spring	1
27	M-13709-1	Spring - Oscillating Arm	2
28	V-11556	Pin - Spring Equalizer Bearing	1
29	V-11554	Pin - Pivot	2
30	WS-11-46	Washer (Spacing)	AR
31	M-77281	Bearing - Sleeve	2
32	SC-41-13	Cap Screw - 5/16"-18 x 1" Hex Hd	8
33	WL-6-22	Lock Washer - 5/16" Light	8
34	P-77286	Pivot Shaft Support & Bearing Assy. (Incls. item #31)	2
35	P-82215-1	Shim - Plastic (.010")	AR
36	P-82215-2	Shim - Plastic (.015")	AR
37	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	4
38	V-11550	Shaft - Spring Retaining	1
39	RR-4-18	Retaining Ring	2
40	M-75946	Pin - Bearing	1
41	V-20456	Bearing - Sleeve (Short)	2
42	R-77263	Upper Oscillating Arm & Bearing Assy. (Incls. items #29, 38 & 41)	1
43	P-79073	Upper Connecting Bar & Bearing Assy	1
44	M-79082	Pin - Connecting Bar	1
45	PC-5-18	Cotter Pin - 1/8" x 1"	2
46	P-79310	Connecting Bar Retainer & Bushing Assy. (Incls. item #47)	1
47	V-20456	Bearing - Sleeve (Short)	2
48	WS-17-21	Washer	4
49	WL-6-22	Lock Washer - 5/16" Light	4
50	SC-41-10	Cap Screw - 5/16"-18 x 5/8" Hex Hd	4
51	NS-31-15	Stop Nut - #10-24 "Elastic"	4
52	WS-19-19	Washer	4
53	P-77586	Connecting Bar Splash Cover Assy	1
54	M-77592	Gasket - Connecting Bar Splash Cover	1

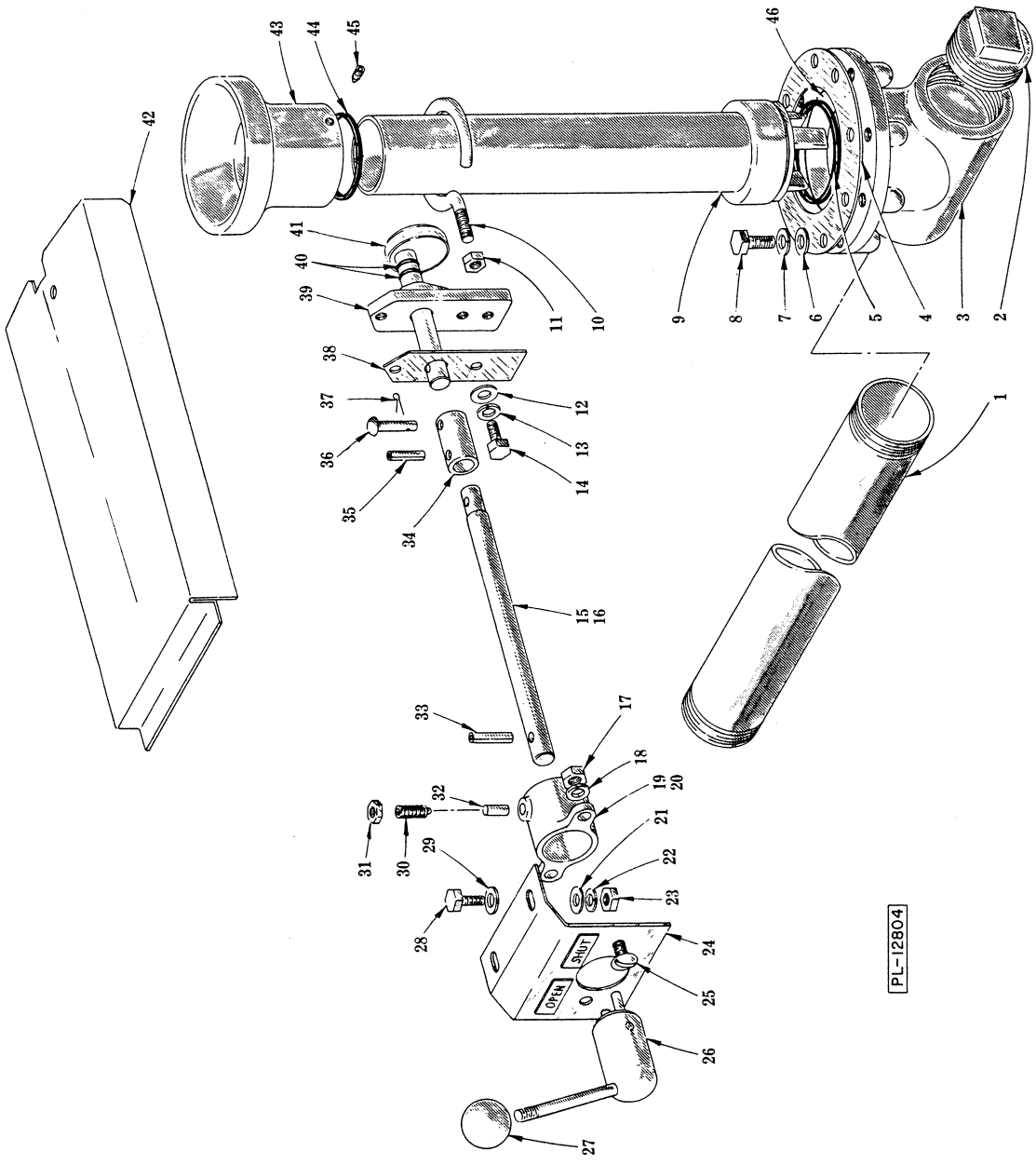


CRADLE AND TRACKS

CRADLE AND TRACKS

ILLUS. PL-15451	PART NO.	NAME OF PART	AMT.
**1	D-119526-5	Cradle Assy	1
*2	D-119526-6	Cradle Assy	1
3	S-79870	Track Assy	2
4	SC-41-31	Cap Screw - 3/8"-16 x 1-1/4" Hex Hd	4
5	WS-6-27	Washer	4
6	WS-6-27	Washer	4
7	WL-6-27	Lock Washer - 3/8" Light	4
8	NS-15-13	Full Nut - 3/8"-16 Hex Fin	4
9	A-103833-1	Shim - Rack Track (.1046" Thk.)	AR
10	A-103833-2	Shim - Rack Track (.0598" Thk.)	AR
11	P-79262	Bracket - Rack Track	4
12	SC-41-12	Cap Screw - 5/16"-18 x 7/8" Hex Hd	12
13	WL-6-22	Lock Washer - 5/16" Light	12
14	NS-15-11	Full Nut - 5/16"-18 Hex Fin	12
15	NS-15-11	Full Nut - 5/16"-18 Hex Fin	2
16	WL-6-22	Lock Washer - 5/16" Light	2
17	M-79867	Bracket - Track Support	2
18	SC-41-12	Cap Screw - 5/16"-18 x 7/8" Hex Hd	2
19	NS-15-11	Full Nut - 5/16"-18 Hex Fin	4
20	WL-6-22	Lock Washer - 5/16" Light	4
21	SC-41-10	Cap Screw - 5/16"-18 x 5/8" Hex Hd	4
22	R-79141	Deflector - Cradle End Water	2
23	SC-41-15	Cap Screw - 5/16"-18 x 1-1/4" Hex Hd	4
24	V-11545	Support - Suspenson Strip	8
25	M-65706	Spacer	4
26	NS-32-14	Stop Nut - 5/16"-18 "Flexloc"	4
27	WL-6-16	Lock Washer - 1/4" Light	4
28	NS-15-1	Full Nut - 1/4"-20 Hex Fin	4
29	SC-21-44	Mach. Screw - 1/4"-20 x 1-1/2" Rd. Hd	4
30	P-11564-10	Strip - Cradle Suspension	4
31	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	4
32	V-11545	Support - Suspension Strip	8
33	NS-32-14	Stop Nut - 5/16"-18 "Flexloc"	4
34	P-79162	Hanger - Cradle Suspension Strip	4
35	NS-15-11	Full Nut - 5/16"-18 Hex Fin	8
36	WL-6-22	Lock Washer - 5/16" Light	8
37	SC-53-16	Mach. Screw - 5/16"-18 x 5/8" Truss Hd	8
**38	SC-41-33	Cap Screw - 3/8"-16 x 1-3/4" Hex Hd	8
*39	SC-41-33	Cap Screw - 3/8"-16 x 1-3/4" Hex Hd	12
**40	WS-18-4	Washer	8
*41	WS-18-4	Washer	12
**42	B-286594	Dog Assy. (Front, R. to L.; Rear, L. to R.)	4
*43	B-286594	Dog Assy. (Front, R. to L.; Rear, L. to R.)	6
**44	B-286595	Dog Assy. (Front, L. to R.; Rear, R. to L.) (Not Shown)	4
*45	B-286595	Dog Assy. (Front, L. to R.; Rear, R. to L.) (Not Shown)	6
**46	WS-18-4	Washer	8
*47	WS-18-4	Washer	12
**48	NS-15-13	Full Nut - 3/8"-16 Hex Fin	8
*49	NS-15-13	Full Nut - 3/8"-16 Hex Fin	12
**50	WL-6-27	Lock Washer - 3/8" Light	8
*51	WL-6-27	Lock Washer - 3/8" Light	12
**52	WL-6-27	Lock Washer - 3/8" Light	8
*53	WL-6-27	Lock Washer - 3/8" Light	12
**54	NS-15-13	Full Nut - 3/8"-16 Hex Fin	8
*55	NS-15-13	Full Nut - 3/8"-16 Hex Fin	12

*Use with 10" x 20", 14" x 20", 16" x 20" & 20" x 20" Racks.
**Use with 20" x 20" Racks.

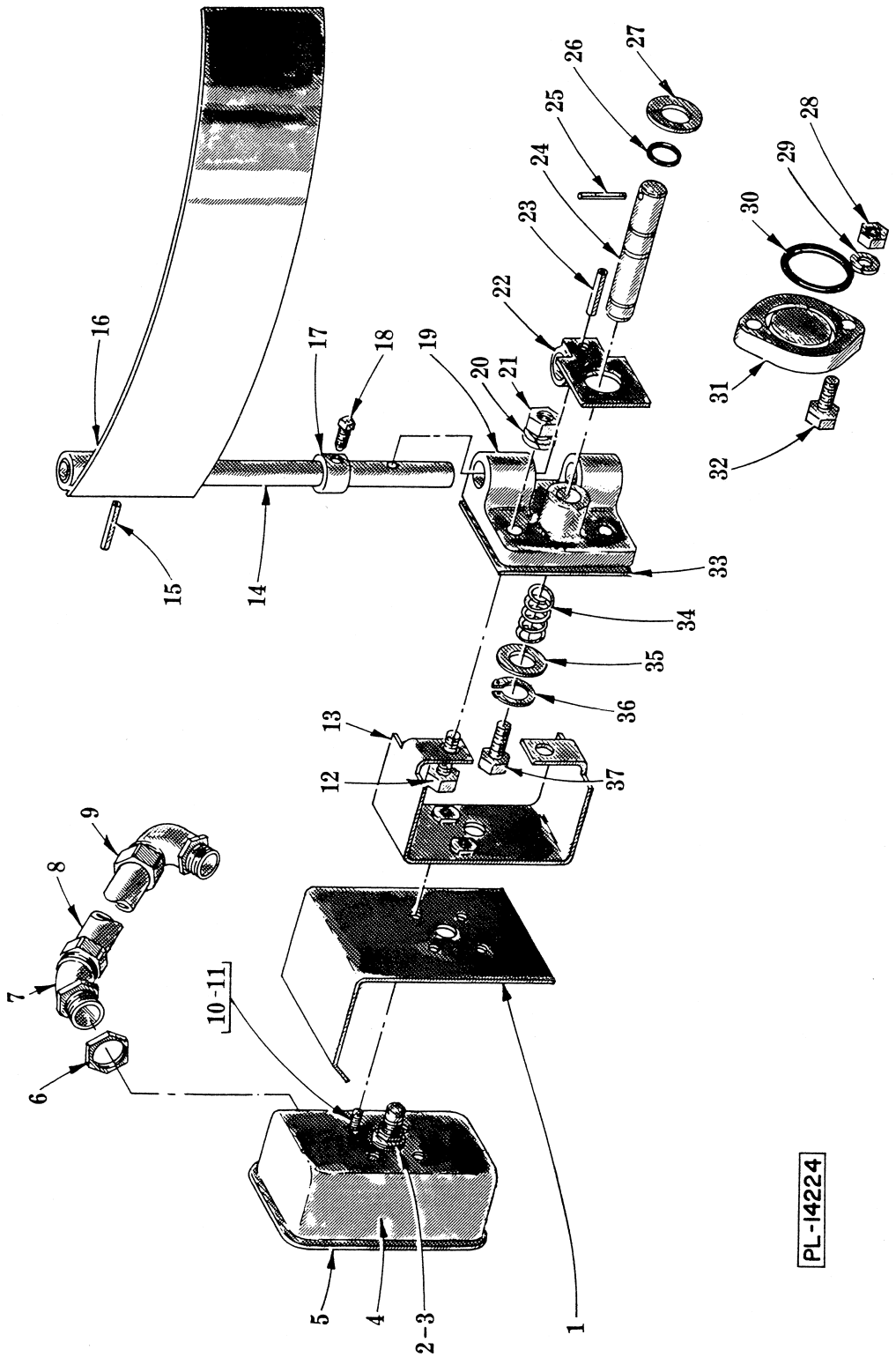

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SHUT
OPEN
PL-12804

DRAIN UNIT

DRAIN UNIT
(2 UNITS REQUIRED)

ILLUS. PL-12804	PART NO.	NAME OF PART	AMT. (Per Unit)
1	FP-45-51	Pipe - 2" x 28" Lg. (T.B.E.) (One per Mach.)	1
2	FP-28-32	Plug - 2" Sq. Hd. Pipe (One Per Mach.)	1
3	A-107164	Drain Valve Body & Sleeve Assy. (Incls. item #46)	1
4	M-12077	Gasket - Drain Valve	1
5	D-67500-16	"O" Ring	1
6	WS-6-44	Washer	8
7	WL-6-27	Lock Washer - 3/8" Light	8
8	SC-41-28	Cap Screw - 3/8"-16 x 3/4" Hex Hd	8
9	M-74951	Overflow Pipe, Drain Plug & "O" Ring Assy. (Incls. item #5)	1
10	M-74045	Support - Drain Pipe	1
11	NS-15-11	Full Nut - 5/16"-18 Hex Fin	1
12	WS-17-21	Washer	2
13	WL-6-22	Lock Washer - 5/16" Light	2
14	SC-41-10	Cap Screw - 5/16"-18 x 5/8" Hex Hd	2
15	P-74080	Shaft - Drain Lift Handle	1
*16	B-102049	Shaft - Drain Lift Handle	1
17	NS-15-11	Full Nut - 5/16"-18 Hex Fin	2
18	WL-6-22	Lock Washer - 5/16" Light	2
19	P-74082	Bearing - Drain Lift Hub	1
*20	P-83706	Bearing - Drain Lift Hub	1
21	WS-17-21	Washer	2
22	WL-6-22	Lock Washer - 5/16" Light	2
23	NS-15-11	Full Nut - 5/16"-18 Hex Fin	2
24	B-112523	Drain Lift Bracket & Identification Plate Assy	1
25	SC-53-17	Mach. Screw - 5/16"-18 x 3/4" Truss Hd	2
26	M-74054	Handle & Drain Lift Hub Assy	1
27	M-60468	Knob	1
28	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	2
29	WS-17-21	Washer	2
*30	M-87297	Drain Shaft Lock Assy. (3/8")	1
*31	NS-18-14	Jam Nut - 3/8"-16 Hex Fin	1
32	D-11800-249	Dowel	1
33	RP-2-3	Rollpin - 3/16" Dia. x 1-1/4" Lg	1
34	M-74052	Coupling - Drain Shaft	1
35	RP-2-10	Rollpin - 3/16" Dia. x 1" Lg	1
36	M-74053	Pin - Coupling	1
37	PC-4-7	Cotter Pin - 1/16" x 5/8"	1
38	M-74044	Gasket - Drain Support Bracket	1
39	P-74088	Bracket - Drain Support	1
40	D-67500-6	"O" Ring	2
41	P-74077	Drain Lift & Shaft Assy	1
42	S-79779	Cover - Overflow	1
43	M-88263	Drain Overflow & "O" Ring Assy. (Incls. items #44 & 45)	1
44	D-67500-22	"O" Ring	1
45	SC-50-27	Set Screw - #10-24 x 1/2" Sq. Hd., Cup Pt	3
46	C-106283	Sleeve - Drain Valve Body	1

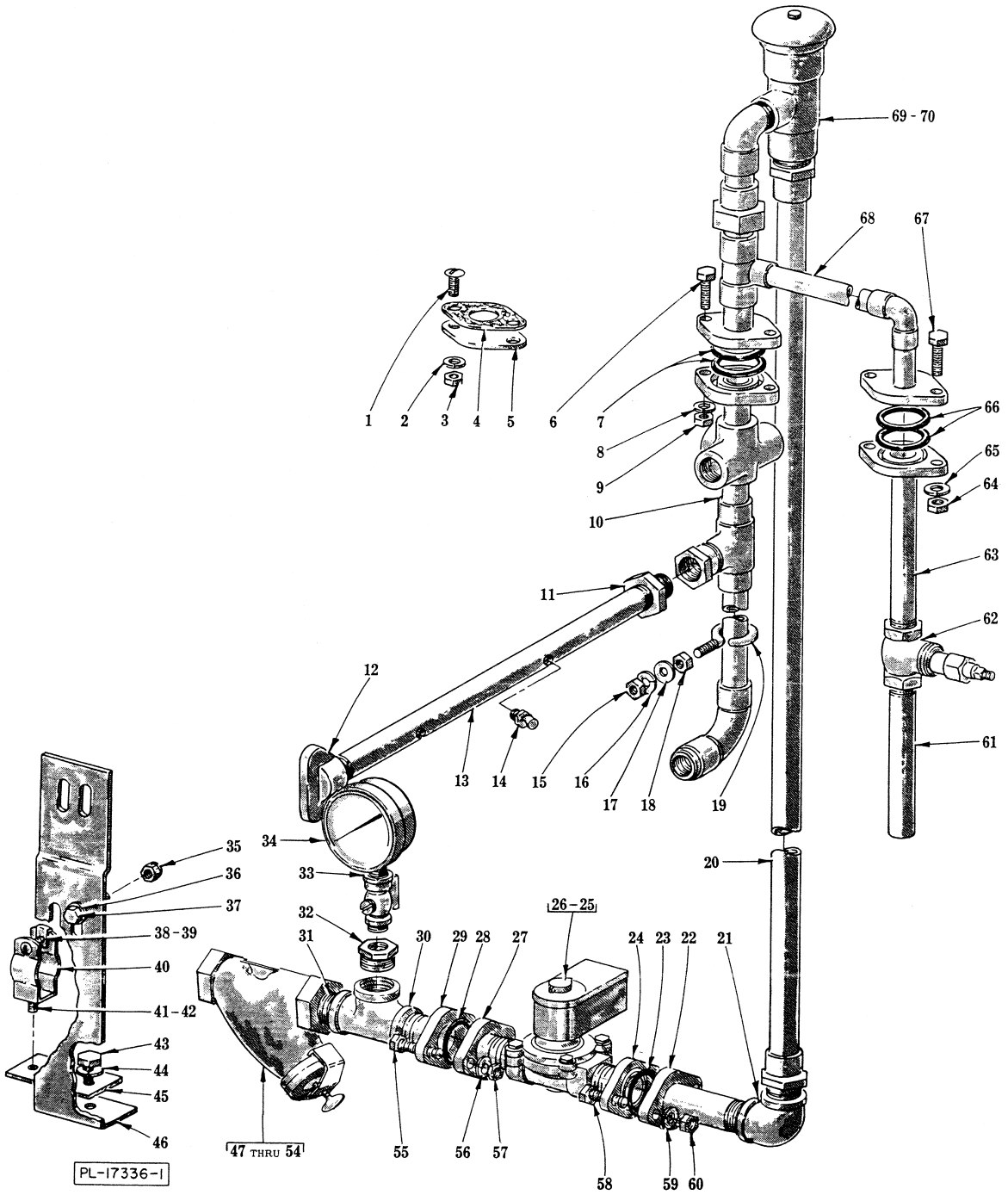
*Use with Automatic Fill Machine.



RINSE OPERATING MECHANISM

RINSE OPERATING MECHANISM

ILLUS. PL-14224	PART NO.	NAME OF PART	AMT.
1	R-79033	Cover - Splash	1
2	P-87711-68-1	Switch - Final Rinse (N.C.)	1
3	C-113919	Insulator (Interlock Switch)	1
4	FE-3-19	Box - Junction	1
5	FE-4-24	Cover - Junction Box	1
6	FE-6-7	Lock Nut - 1/2" Cnd	1
7	FE-7-2	Connector - 45° "Sealtite" (1/2" Male Thd. x 3/8" Flex Cnd.)	1
8	P-68190-65	Conduit - 3/8" x 4-3/4" (Waterproof) (Final Rinse to Switch)	1
9	FE-7-3	Connector - 90° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
10	SC-8-10	Mach. Screw - #10-24 x 1/2" Rd. Hd	2
11	WL-3-20	Lock Washer - #10 Light	2
12	SC-41-13	Cap Screw - 5/16"-18 x 1" Hex Hd	2
13	R-81990-1	Rinse Control Switch Bracket & Weld Nuts Assy	1
14	M-79013	Shaft - Rinse Lever	1
15	PG-5-14	Groov-Pin - Type #3, 1/8" x 7/8"	1
16	P-79022	Rinse Lever & Hub Assy	1
17	M-79017	Collar - Adjusting	1
18	SC-111-36	Set Screw - 1/4"-20 x 3/8" Sq. Hd., Cup Pt	1
19	P-79021	Support - Rinse Lever	1
20	WL-6-22	Lock Washer - 5/16" Light	2
21	NS-15-11	Full Nut - 5/16"-18 Hex Fin	2
22	M-79015	Hub & Switch Operating Lever Assy	1
23	PG-5-14	Groov-Pin - Type #3, 1/8" x 7/8"	1
24	M-79014	Shaft - Switch Operating	1
25	PG-5-14	Groov-Pin - Type #3, 1/8" x 7/8"	1
26	D-67500-44	"O" Ring	2
27	WS-8-43	Washer	1
28	NS-15-11	Full Nut - 5/16"-18 Hex Fin	2
29	WL-6-22	Lock Washer - 5/16" Light	2
30	B-276407	Gasket	1
31	B-122402-2	Flange	1
32	SC-41-10	Cap Screw - 5/16"-18 x 5/8" Hex Hd	2
33	M-79020	Gasket - Rinse Lever Support	1
34	M-79218	Spring - Rinse Control Mechanism	1
35	WS-21-7	Washer	1
36	RR-7-11	Retaining Ring	1
37	SC-69-5	Mach. Screw - 1/4"-20 x 3/4" Hex Hd. "Nylok"	1

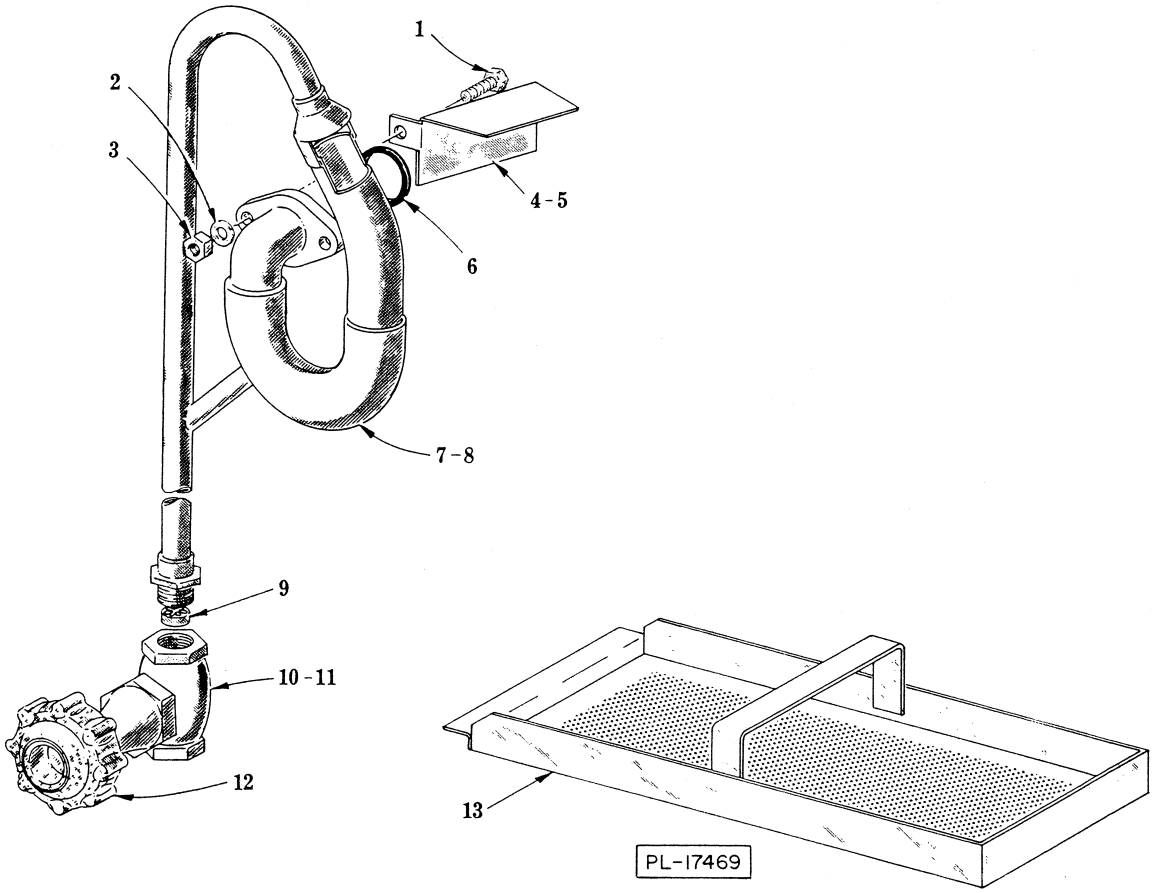


RINSE PIPING UNIT

ILLUS. PL-17336-1	PART NO.	NAME OF PART	AMT.
1	SC-53-16	Mach. Screw - 5/16"-18 x 5/8" Truss Hd	4
2	WL-6-22	Lock Washer - 5/16" Light	4
3	NS-15-11	Full Nut - 5/16"-18 Hex Fin	4
4	B-276407	Gasket	2

RINSE PIPING UNIT (Cont.)

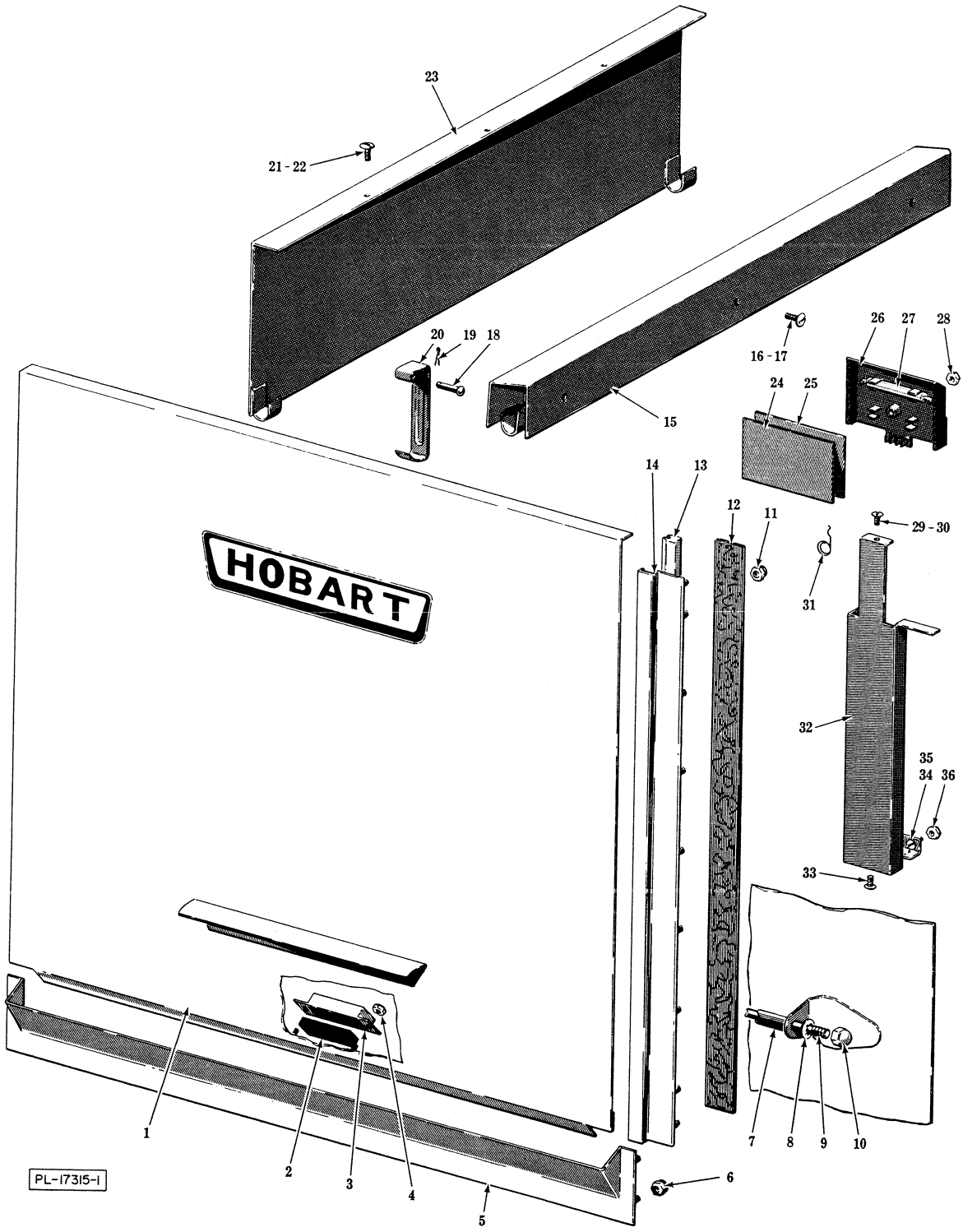
ILLUS. PL-17336-1	PART NO.	NAME OF PART	AMT.
5	B-122402-2	Flange	2
6	SC-41-15	Cap Screw - 5/16"-18 x 1-1/4" Hex Hd	2
7	D-67500-12	"O" Ring	2
8	WL-6-22	Lock Washer - 5/16" Light	2
9	NS-15-11	Full Nut - 5/16"-18 Hex Fin	2
10	R-79191	Inside Rinse Piping Assy. (Incls. item #19)	1
11	FP-30-27	Lock Nut - 1/2" Pipe	2
12	P-66246	Cap - Rinse Arm	2
13	R-79792	Arm - Rinse	2
14	M-22731-3	Nozzle - Rinse	10
15	NS-15-11	Full Nut - 5/16"-18 Hex Fin	1
16	WL-6-22	Lock Washer - 5/16" Light	1
17	WS-17-21	Washer	1
18	NS-15-11	Full Nut - 5/16"-18 Hex Fin	1
19	M-79181	Eyebolt	1
20	P-79188	Tube Assy. (Vacuum Breaker to Solenoid)	1
21	FP-15-23	Elbow - 3/4" x 90°	1
22	P-63262-25	Flange & Nipple Assy	1
23	D-67500-12	"O" Ring	1
24	P-63262-4	Flange & Nipple Assy	1
25	M-89445-1	Valve - 3/4" Solenoid (115 V., 50/60 Hz.) (Pilot Circuit)	1
26	M-89445-2	Valve - 3/4" Solenoid (200-230 V., 60 Hz.; 220 V., 50 Hz.)	1
27	P-63262-4	Flange & Nipple Assy	1
28	D-67500-12	"O" Ring	1
29	P-63262-6	Flange & Nipple Assy	1
30	FP-19-28	Tee - 3/4"	1
31	FP-41-51	Nipple - 3/4" x 1-1/2" Lg. (T.B.E.)	1
32	FP-27-15	Bushing - 3/4" to 1/4" Hex Reducing	1
33	P-86218	Pet Cock - 1/4"	1
34	C-277915	Gauge - Water Pressure	1
35	NS-32-35	Stop Nut - 5/16"-18 "Flexloc"	2
36	WS-17-21	Washer	1
37	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	1
38	M-74348	Speed Nut - #10-24	1
39	SC-60-85	Mach. Screw - #10-24 x 1" Rd. Hd	1
40	M-64901	Hanger - Cable (Size 1)	1
41	SC-8-68	Mach. Screw - 1/4"-20 x 1/2" Rd. Hd	1
42	WL-3-36	Lock Washer - 1/4" Light	1
43	SC-36-24	Cap Screw - 5/16"-18 x 5/8" Hex Hd	1
44	WL-3-43	Lock Washer - 5/16" Light	1
45	P-80760	Outside Rinse Piping Support Assy	1
46	P-80761	Outside Rinse Piping Bracket Assy	1
47	M-82228	Line Strainer (3/4") (Cast Iron) (Incls. items #49, 50, 52, 53 & 54)	1
48	A-102516	Line Strainer (3/4") (Brass) (Incls. items #49, 51 thru 54)	1
49	M-82231	Screen (3/4" Line Strainer)	1
50	M-82234	Plate - Seal (3/4" Line Strainer) (Use with item #47)	1
51	A-102517	Plate - Seal (3/4" Line Strainer) (Use with item #48)	1
52	M-82236	Clamp (3/4" Line Strainer)	1
53	M-82238	Thumb Screw	1
54	D-67500-59	"O" Ring (3/4" Line Strainer)	1
55	SC-41-14	Cap Screw - 5/16"-18 x 1-1/8" Hex Hd	2
56	WL-6-22	Lock Washer - 5/16" Light	2
57	NS-15-11	Full Nut - 5/16"-18 Hex Fin	2
58	SC-41-14	Cap Screw - 5/16"-18 x 1-1/8" Hex Hd	2
59	WL-6-22	Lock Washer - 5/16" Light	2
60	NS-15-11	Full Nut - 5/16"-18 Hex Fin	2
61	A-106266	Nipple - 3/8" x 6" Lg. (S.T.O.E.)	1
62	M-70955	Valve - 3/8" Globe	1
63	M-80253	Flange & Pipe Assy	1
64	NS-15-11	Full Nut - 5/16"-18 Hex Fin	2
65	WL-6-22	Lock Washer - 5/16" Light	2
66	D-67500-12	"O" Ring	2
67	SC-41-15	Cap Screw - 5/16"-18 x 1-1/4" Hex Hd	2
68	S-79880-1	Upper Outside Feed Back Piping Assy	1
69	M-74338	Vacuum Breaker - 3/4" (Incls. item #70)	1
70	A-104729	Cap - Vacuum Breaker	1
	M-74343	Vacuum Breaker Float & Seal Assy	1
	R-79837	Rinse Arm Assy. (Incls. items #11 thru 14)	1



FILL UNIT AND STRAINER PANS

FILL UNIT AND STRAINER PANS

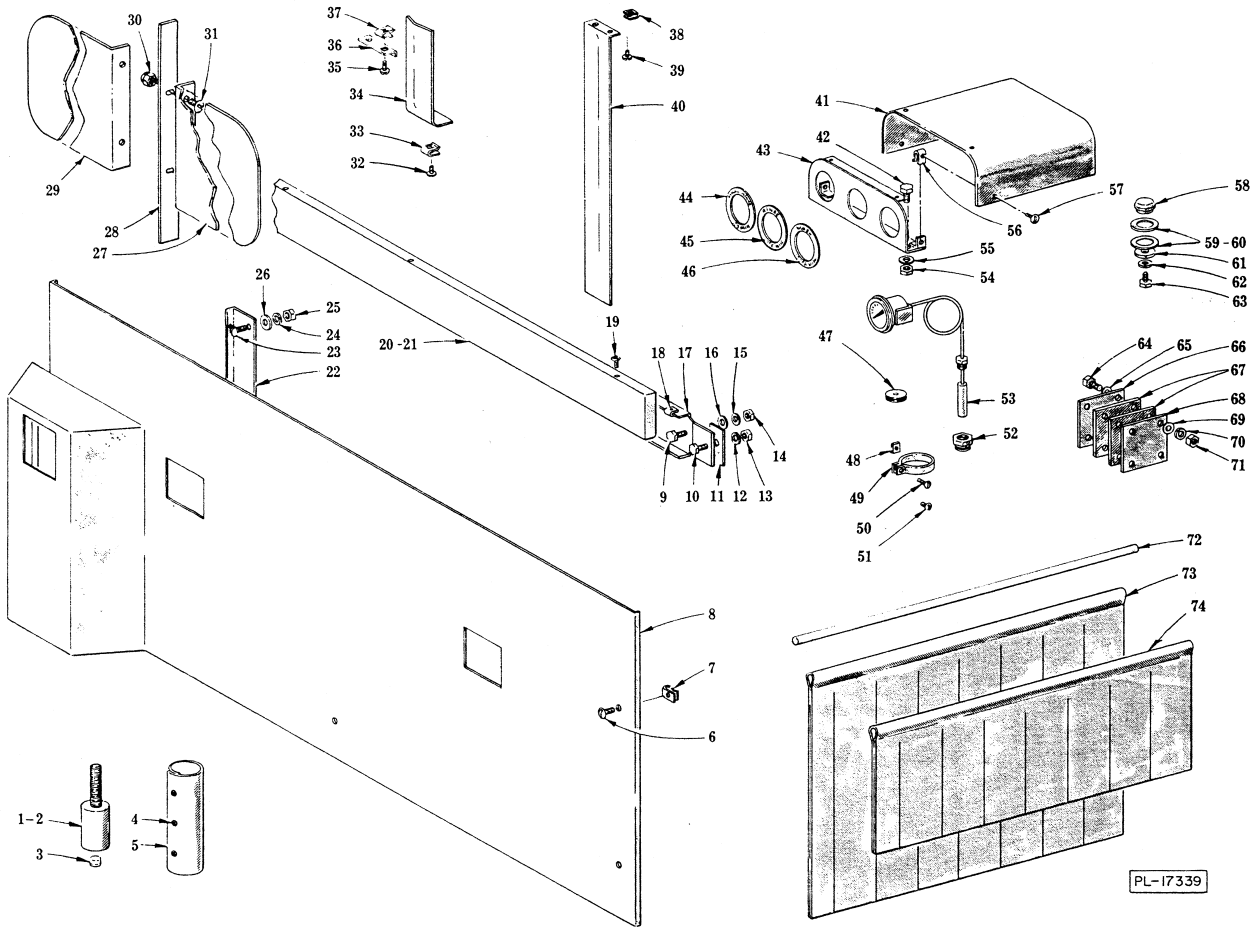
ILLUS. PL-17469	PART NO.	NAME OF PART	AMT.
1	SC-41-13	Cap Screw - 5/16"-18 x 1" Hex Hd	4
2	WL-6-22	Lock Washer - 5/16" Light	4
3	NS-15-11	Full Nut - 5/16"-18 Hex Fin	4
4	P-79006	Deflector - Inside (L.H.)	1
5	P-80772	Deflector - Inside (R.H.) (Not Shown)	1
6	D-67500-12	"O" Ring	2
7	R-89448	L.H. Fill Piping Assy	1
8	R-89446	R.H. Fill Piping Assy. (Not Shown)	1
9	M-60566	Spring - Anti-Splash	2
10	M-65545	Valve - 1/2" Globe (Incls. item #11)	2
11	FP-9-7	Disc - 1/2" Valve	2
12	P-70149-3	Handle - Fill Valve	2
13	R-79026	Strainer Pan & Handle Assy	8
	S-89449	L.H. Fill Piping Assy. (Incls. items #7, 9 & 10)	1
	S-89447	R.H. Fill Piping Assy. (No Shown) (Incls. items #8, 9 & 10)	1
	508454	Sealer (1/8" Rd.) (Use with item #1)	AR



CURTAIN BAFFLES AND DOOR

CURTAIN BAFFLES AND DOOR

ILLUS. PL-17315-1	PART NO.	NAME OF PART	AMT.
1	D-286951	Door & Lift Assy	2
2	B-290160	Magnet	2
3	C-290159	Retainer - Magnet	2
4	NS-31-50	Stop Nut - #6-32 "Elastic"	4
5	S-79061	Inspection Door Trough Assy	2
6	NS-31-16	Stop Nut - #10-24 "Elastic"	26
7	M-22413-2	Handle - Door	2
8	WL-8-17	Lock Washer - 1/4" Int. Shakeproof	4
9	M-63486	Stud - Door Handle	2
10	NS-25-4	Acorn Nut - 1/4"-20	4
11	NS-31-16	Stop Nut - #10-24 "Elastic"	36
12	526408	Tape - Foam	AR
13	D-112378-1	Slide - Door	4
14	D-112379-5	Door Guide Assy	4
15	R-79047	Curtain Hook & Drip Shield Assy	2
16	SC-53-5	Mach. Screw - #10-24 x 3/8" Truss Hd	6
17	NS-31-15	Stop Nut - #10-24 "Elastic"	6
18	C-290164	Latch - Door	2
19	PC-5-2	Cotter Pin - 1/16" x 1/2"	2
20	V-12114	Pin	2
21	SC-53-5	Mach. Screw - #10-24 x 3/8" Truss Hd	15
22	NS-31-15	Stop Nut - #10-24 "Elastic"	15
23	D-118659	Curtain Hook & Baffle Assy	5
24	B-290161-1	Door Interlock Cover Assy	2
25	B-290172	Insulator - Cover	2
26	D-286621	Bracket - Reed Switch	2
27	C-114941	Switch - Reed	2
28	NS-31-16	Stop Nut - #10-24 "Elastic"	2
29	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	1
30	M-74348	Speed Nut - #10-24	1
31	C-276451	Retainer - Wire	3
32	D-286731-1	Wire Way	1
33	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	1
34	B-276414-1	Wire Way Bracket Assy	1
35	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	2
36	NS-31-16	Stop Nut - #10-24 "Elastic"	2
	D-286952	Door & Magnet Assy. (Incls. items #1 thru 4 & 13)	1

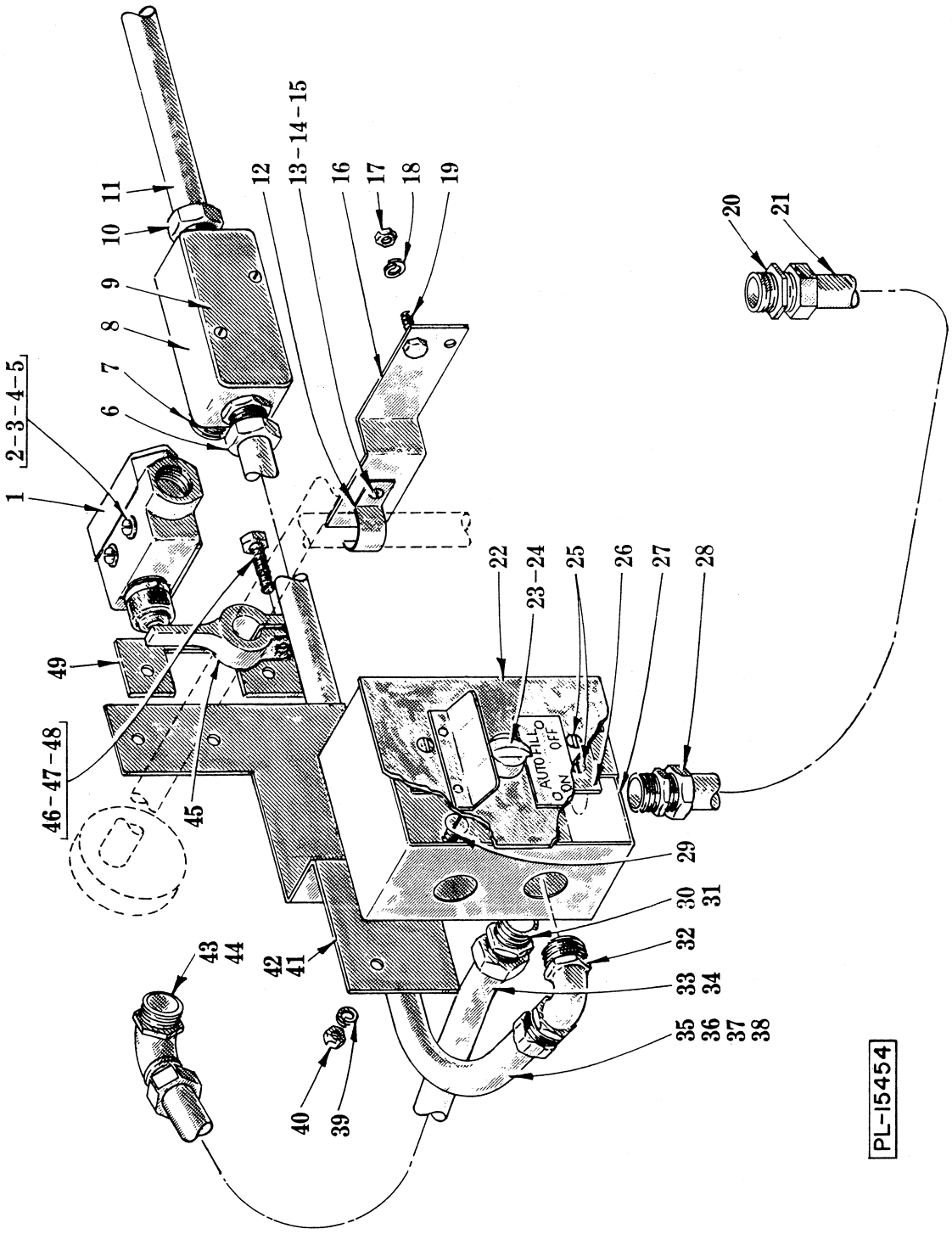


MISCELLANEOUS

ILLUS. PL-17339	PART NO.	NAME OF PART	AMT.
1	C-108821-1	Foot (STL)	4
2	C-108821-2	Foot (SST)	4
3	M-71710	Plug - Foot	4
4	SD-7-15	Self-Tapping Screw - #6 x 3/16" Phil. Bind. Hd., Type B	AR
5	R-74584	Trim - Leg	AR
6	SC-53-5	Mach. Screw - #10-24 x 3/8" Truss Hd	5
7	M-74398	Speed Nut - #10-24	5
8	E-286904	Front Panel & Switch Cover Assy	1
9	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	19
10	SC-41-13	Cap Screw - 5/16"-18 x 1" Hex Hd	4

MISCELLANEOUS (Cont.)

ILLUS. PL-17339	PART NO.	NAME OF PART	AMT.
11	M-68911	Plate - Reinforcement	4
12	WL-6-22	Lock Washer - 5/16" Light	4
13	NS-15-11	Full Nut - 5/16"-18 Hex Fin	4
14	NS-15-11	Full Nut - 5/16"-18 Hex Fin	19
15	WL-6-22	Lock Washer - 5/16" Light	19
16	WS-17-21	Washer	19
17	S-79783	Support - Upper Tank	2
18	M-75895	Speed Nut - #10-24	8
19	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	8
20	R-79784	Panel - Rear Trim	1
21	E-286741	Panel - Front Trim	1
22	C-286905	Angle - Front Panel Mounting	1
23	SC-8-10	Mach. Screw - #10-24 x 1/2" Rd. Hd	2
24	WL-3-20	Lock Washer - #10 Light	2
25	NS-9-22	Mach. Nut - #10-24 Hex	2
26	WS-19-6	Washer	2
27	E-287625	Shield - Splash	1
28	P-86586	Support - Splash Shield	2
29	E-287625	Shield - Splash	1
30	NS-31-15	Stop Nut - #10-24 "Elastic"	4
31	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	4
32	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	1
33	M-74348	Speed Nut - #10-24	1
34	R-79821	Strip - Front Trim	1
35	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	2
36	P-82439	Retainer - Front Trim Strip	1
37	M-75895	Speed Nut - #10-24	2
38	M-75895	Speed Nut - #10-24	2
39	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	2
40	D-104931	Strip - Rear Trim	1
41	S-85684	Housing - Thermometer	1
42	SC-41-10	Cap Screw - 5/16"-18 x 5/8" Hex Hd	2
43	R-85683	Thermometer Panel Assy	1
44	C-286686	Ring - Final Rinse Identification	1
45	C-286687	Ring - Power Rinse Identification	1
46	C-286684	Ring - Wash Identification	1
47	M-65028	Grommet	3
48	M-74348	Speed Nut - #10-24	2
49	P-74098	Clamp - Thermometer	2
50	SC-53-3	Mach. Screw - #10-24 x 3/4" Truss Hd	2
51	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd. (Therm. Tube to Support)	2
52	A-107218	Coupling - Thermometer	1
53	D-276923-6	Thermometer (8 Ft.) (Wash & Power Rinse) (Less Nut)	3
54	NS-15-11	Full Nut - 5/16"-18 Hex Fin	2
55	WL-6-22	Lock Washer - 5/16" Light	2
56	M-74348	Speed Nut - #10-24	4
57	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	4
58	M-17452-3	Plug	1
59	WS-12-40	Washer	2
60	508454	Sealer (1/8" Rd.)	AR
61	WS-6-49	Washer	1
62	WL-6-27	Lock Washer - 3/8" Light	1
63	SC-41-27	Cap Screw - 3/8"-16 x 5/8" Hex Hd	1
64	SC-41-13	Cap Screw - 5/16"-18 x 1" Hex Hd	4
65	WS-17-8	Washer	4
66	M-79812	Plate - Cover	1
67	M-79813	Gasket	2
68	M-79812	Plate - Cover	1
69	WS-17-8	Washer	4
70	WL-6-22	Lock Washer - 5/16" Light	4
71	NS-15-11	Full Nut - 5/16"-18 Hex Fin	4
72	B-120266-1	Rod - Curtain	5
73	E-120151-8	Curtain - Splash (18-C-1)	4
74	E-120151-1	Curtain - Splash (10-C-1)	1
	P-17456-3	Plug Assy. (Incls. items #58, 59, 61, 62 & 63)	1
	D-120152-1	Splash Curtain Assy. (10-C-1) (Incls. items #72 & 74)	1
	D-120152-8	Splash Curtain Assy. (18-C-1) (Incls. items #72 & 73)	1

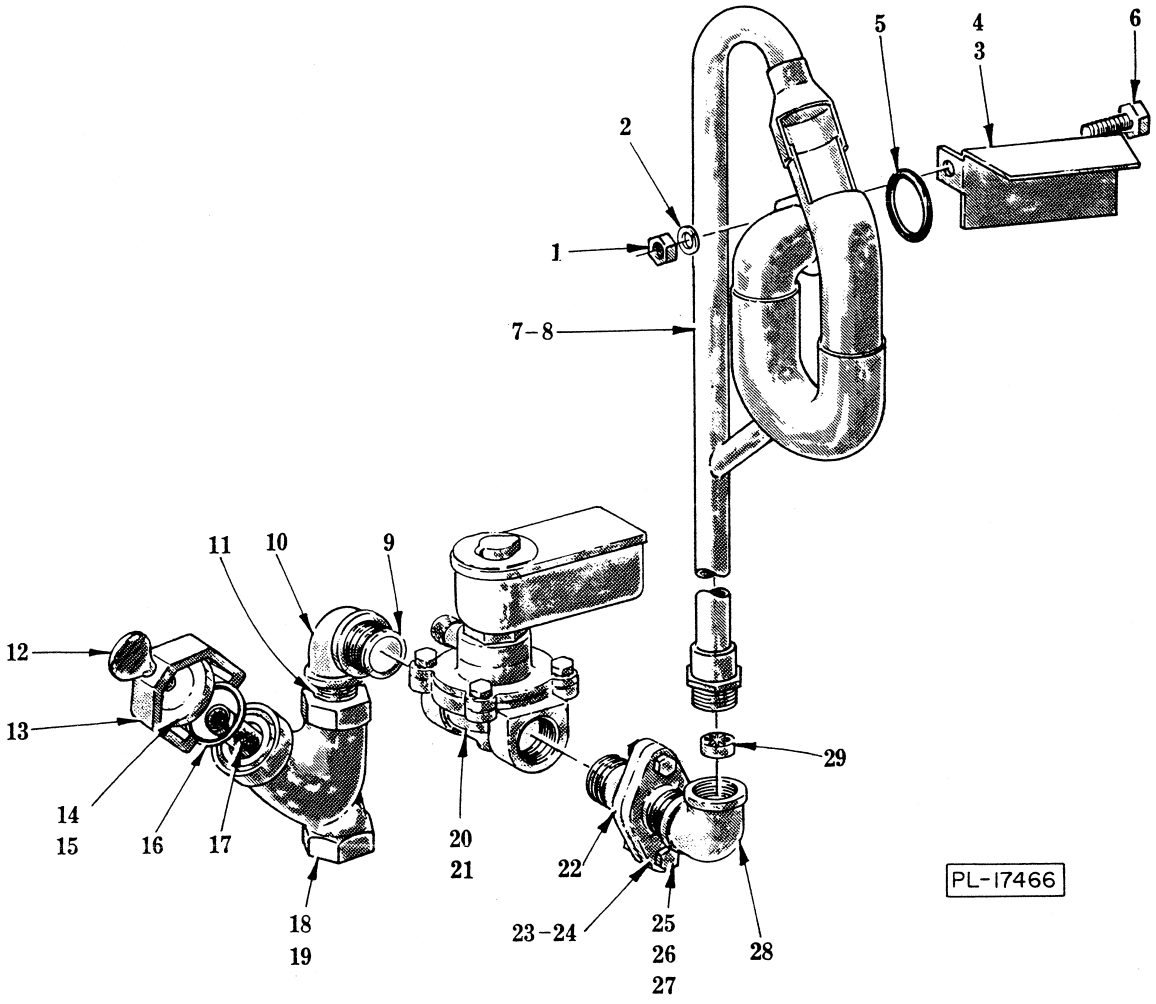


AUTOMATIC FILL

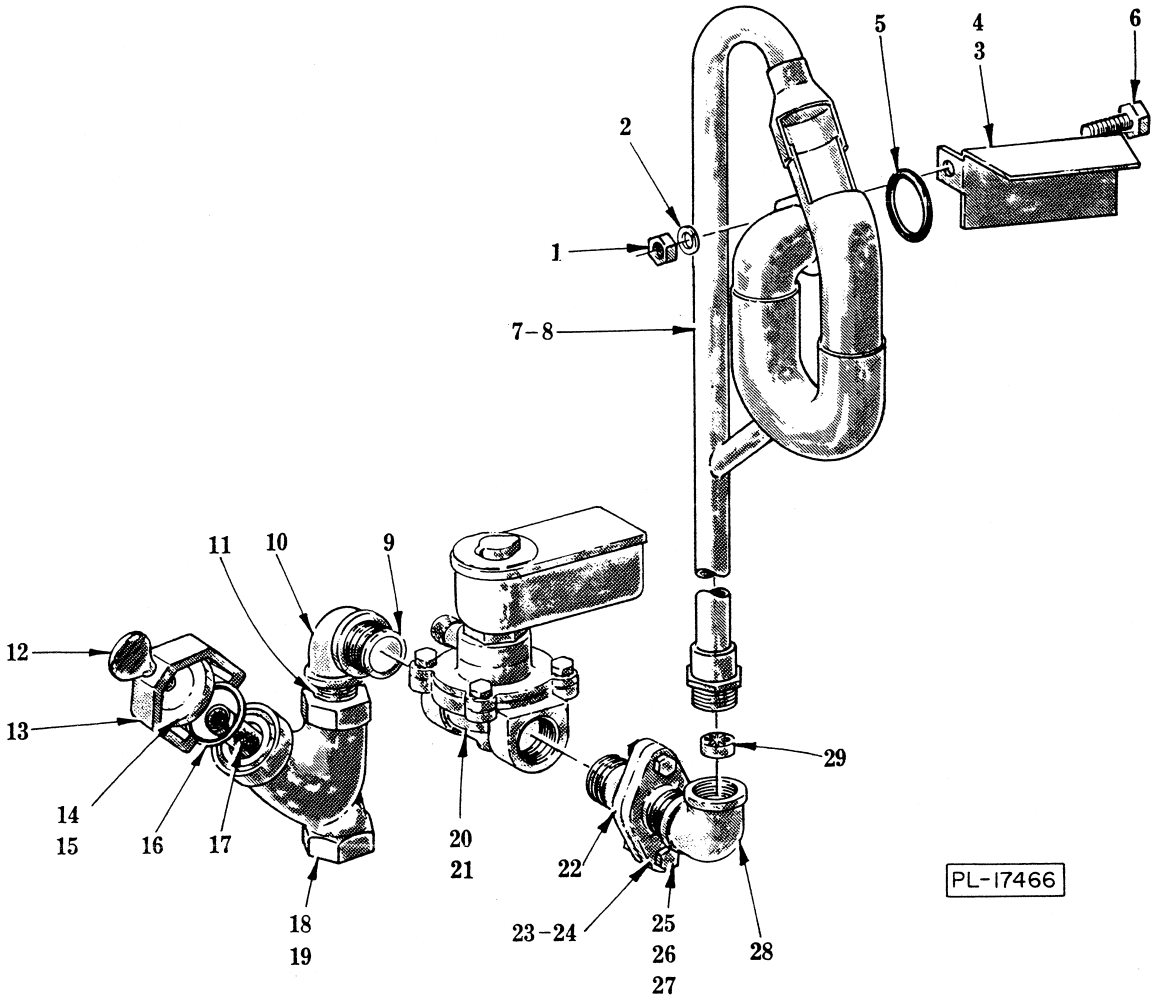
AUTOMATIC FILL (ELECTRICAL)

ILLUS. PL-15454	PART NO.	NAME OF PART	AMT.
1	M-85616	Switch - Interlock (Incls. items #2, 3 & 5)	2
2	SC-27-24	Mach. Screw - #6-32 x 1-1/2" Rd. Hd	4
3	WS-2-6	Washer	8
4	WL-6-40	Lock Washer - #6 Light	4
5	NS-10-6	Mach. Nut - #6-32 Hex	4
6	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall)	2
7	M-63849-1	Nipple - 1/2" Conduit	2
8	FE-3-9	Box - Junction	2
9	FE-4-11	Lid - Junction Box	2
10	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall)	2
11	P-67572-40	Conduit - 1/2" x 28-3/8" (Junction Box to Junction Box)	1
12	FE-6-47	Clamp - 1/2" Pipe	2
13	SC-21-22	Mach. Screw - #10-24 x 3/8" Rd. Hd	2
14	WL-6-6	Lock Washer - #10 Light	2
15	NS-11-18	Mach. Nut - #10-24 Hex	2
16	R-82421	Support - Automatic Fill Piping	2
17	NS-13-11	Full Nut - 5/16"-18 Hex Fin	4
18	WL-3-43	Lock Washer - 5/16" Light	4
19	SC-36-25	Cap Screw - 5/16"-18 x 3/4" Hex Hd	4
**20	FE-7-1	Connector - Straight "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
**21	P-68190-32	Conduit - 3/8" x 30-3/4" (Waterproof) (Control Box to Switch Box)	1
22	M-82943	Switch Box Cover & Auto. Fill Plate Assy	2
23	M-82359	Knob - Rotary Switch	2
24	M-82357	Rotary Switch & Knob Assy. (Incls. item #23)	2
25	SC-14-66	Mach. Screw - #6-32 x 5/16" Flat Hd	8
26	M-82002	Bracket - Switch	2
27	P-77092	Switch Box Assy	2
**28	FE-7-1	Connector - Straight "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
29	SC-9-25	Mach. Screw - #10-24 x 5/8" Rd. Hd	4
**30	FE-7-1	Connector - Straight "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	2
*31	FE-7-2	Connector - 45° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
32	FE-6-37	Ell - 90° Short (1/2" Male Thd. x 1/2" Thinwall)	2
**33	P-68190-1	Conduit - 3/8" x 10" (Waterproof) (Switch Box To Solenoid)	1
*34	P-68190-41	Conduit - 3/8" x 2-1/2" (Waterproof) (Switch Box to Solenoid)	1
**35	R-82422-1	Conduit (Switch Box to Junction Box) (Elec. Heat)	1
**36	R-82422-3	Conduit (Switch Box to Junction Box) (Gas or Steam)	1
*37	R-82414-1	Conduit (Switch Box to Junction Box) (Elec. Heat)	1
*38	R-82414-3	Conduit (Switch Box to Junction Box) (Gas or Steam)	1
39	WL-3-20	Lock Washer - #10 Light	4
40	NS-9-22	Mach. Nut - #10-24 Hex	4
41	P-82411	Support - Switch Box (Steam or Gas Heat)	2
42	R-84258	Support - Switch Box (Elec. Heat)	2
**43	FE-7-3	Connector - 90° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
*44	FE-7-2	Connector - 45° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
45	P-82007	Arm - Switch	2
46	SC-41-2	Cap Screw - 1/4"-20 x 1" Hex Hd	2
47	WL-6-16	Lock Washer - 1/4" Light	2
48	NS-15-1	Full Nut - 1/4"-20 Hex Fin	2
49	R-82005	Bracket - Interlock Switch	2

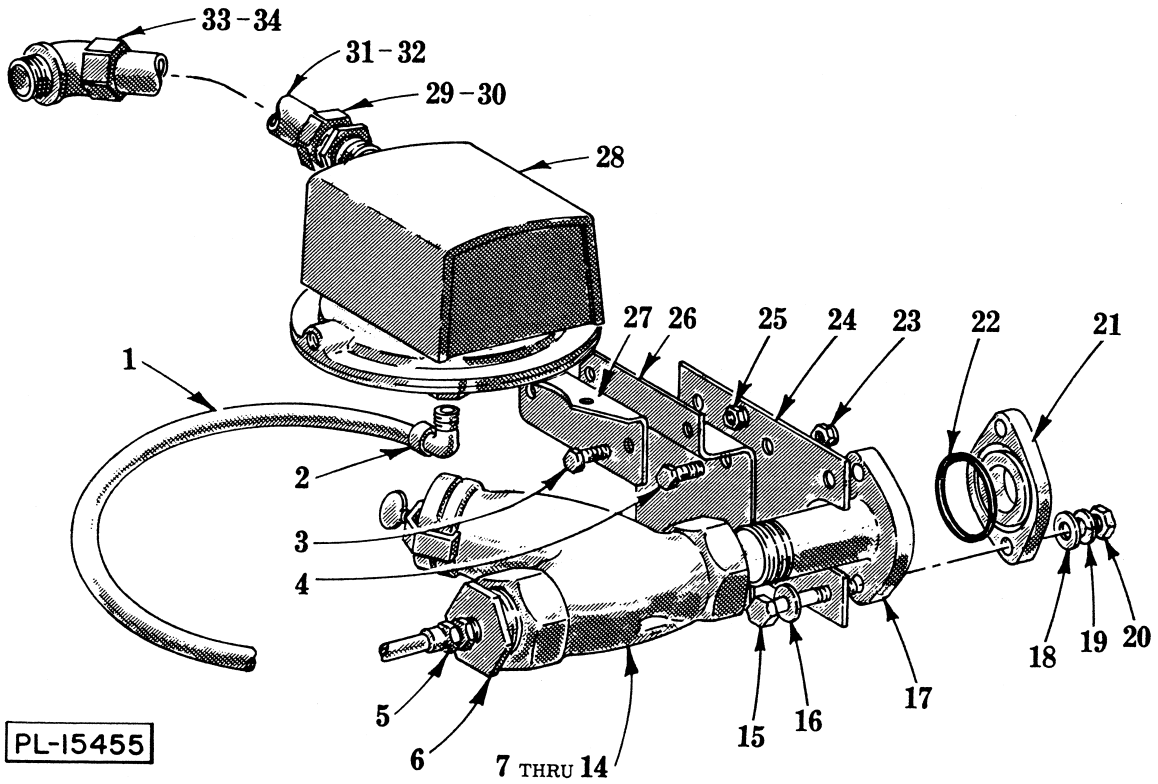
*Use on R.H. End of Mach.
**Use on L.H. End of Mach.



AUTOMATIC FILL



AUTOMATIC FILL

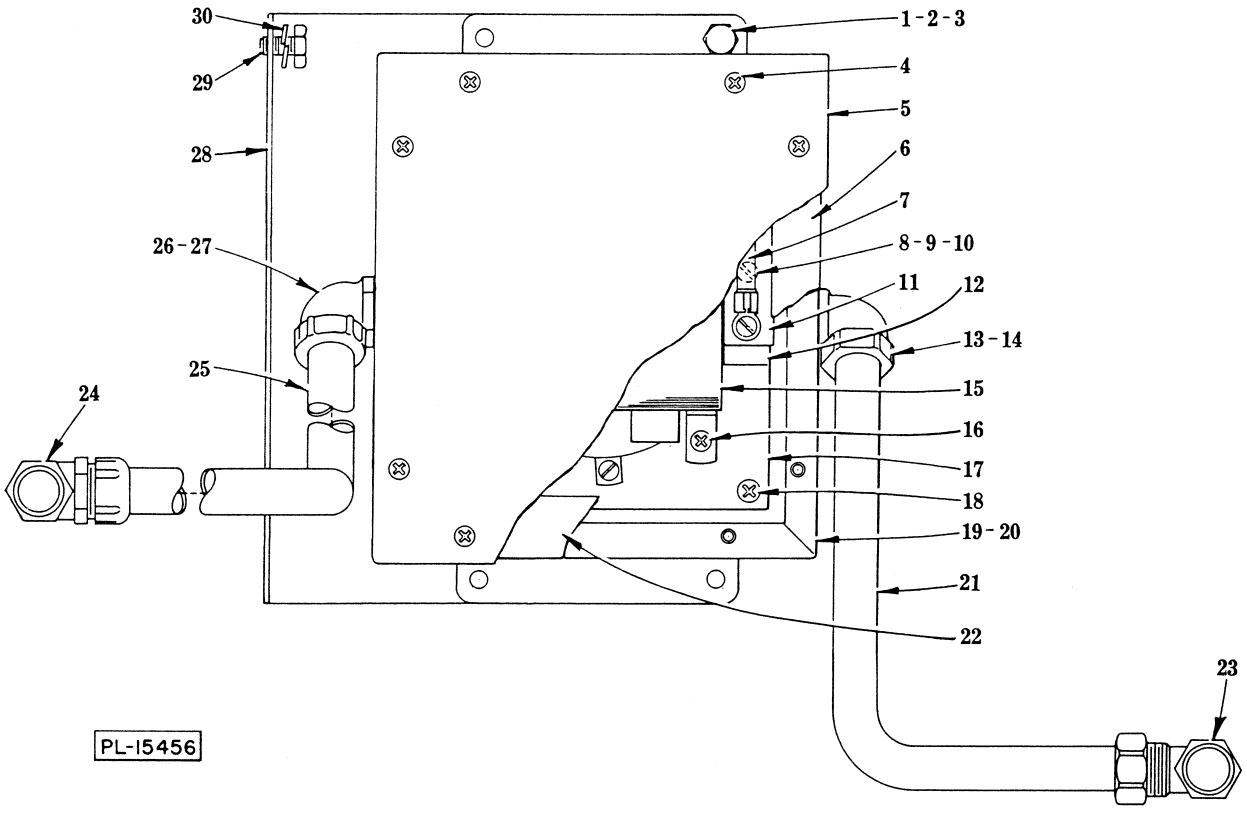


AUTOMATIC FILL

AUTOMATIC FILL (PRESSURE SWITCH)
(2 UNITS REQUIRED)

ILLUS. PL-15455	PART NO.	NAME OF PART	AMT. (Per Unit)
1	A-102640	Tube - 1/4" O.D. x 1/8" Lg	1
2	A-102639	Elbow - 90° Male (1/4" Pipe Thd x 1/4" Tube)	1
3	SC-67-6	Mach. Screw - #10-24 x 1/2" Hex Hd	2
4	SC-41-5	Cap Screw - 1/4"-20 x 5/8" Hex Hd	3
5	B-112389	Connector - Straight Male (1/4" Pipe Thd. x 1/4" Tube)	1
6	FP-27-15	Bushing - 3/4" to 1/4" Hex Reducing	1
7	M-82228	Line Strainer (3/4") (Cast Iron) (Incls. items #9, 10, 12, 13 & 14)	1
8	A-102516	Line Strainer (3/4") (Brass) (Incls. items #9, 11 thru 14)	1
9	M-82231	Screen (3/4" Line Strainer)	1
10	M-82234	Plate - Seal (3/4" Line Strainer) (Use with item #7)	1
11	A-102517	Plate - Seal (3/4" Line Strainer) (Use with item #8)	1
12	M-82236	Clamp (3/4" Line Strainer)	1
13	M-82238	Thumb Screw	1
14	D-67500-59	"O" Ring (3/4" Line Strainer)	1
15	SC-41-17	Cap Screw - 5/16"-18 x 1-1/2" Hex Hd	2
16	WS-5-32	Washer	2
17	P-63262-8	Flange & Nipple Assy	1
18	WS-5-32	Washer	2
19	WL-6-22	Lock Washer - 5/16" Light	2
20	NS-15-11	Full Nut - 5/16"-18 Hex Fin	2
21	M-21358-6	Flange	1
22	D-67500-12	"O" Ring	2
23	NS-31-19	Stop Nut - 1/4"-20 "Elastic"	3
24	B-102626	Bracket - Flange	1
25	NS-31-15	Stop Nut - #10-24 "Elastic"	2
26	D-117005	Support - Bracket	1
27	B-102638	Bracket - Pressure Switch	1
28	P-74627	Switch - Pressure	1
**29	FE-7-1	Connector - Straight "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
*30	FE-7-2	Connector - 45° "Sealtite" (1/2" Male Thd.x 3/8" Flex. Cnd.)	1
**31	P-68190-38	Conduit - 3/8" x 8-3/8" (Waterproof) (Switch Box to Pressure Switch)	1
*32	P-68190-22	Conduit - 3/8" x 12" (Waterproof) (Switch Box to Pressure Switch)	1
**33	FE-7-2	Connector - 45° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
*34	FE-7-3	Connector - 90° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1

*Use on R.H. End of Mach.
**Use on L.H. End of Mach.

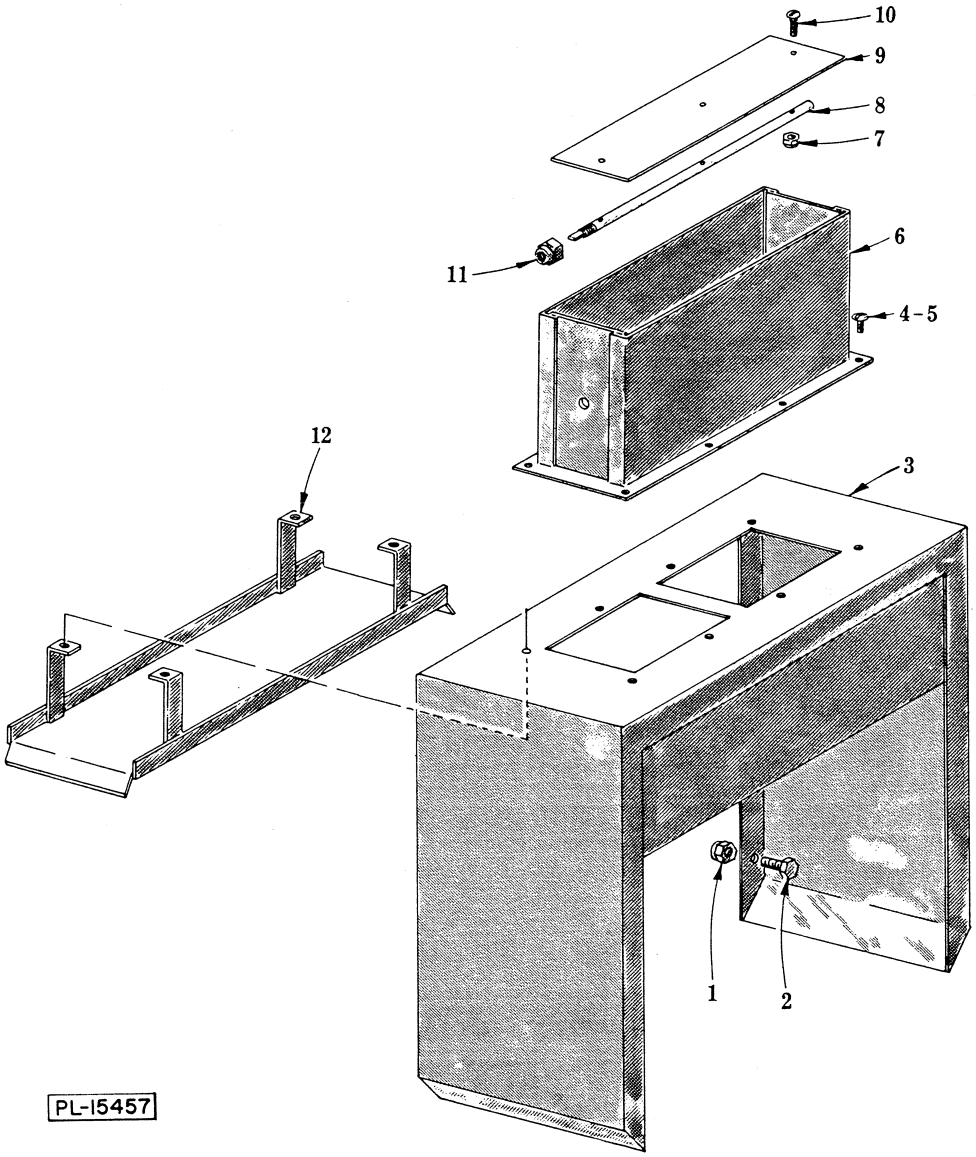


LOW VOLTAGE PILOT CONTROL

LOW VOLTAGE PILOT CONTROL

ILLUS. PL-15456	PART NO.	NAME OF PART	AMT.
1	SC-36-2	Cap Screw - 1/4"-20 x 1/2" Hex Hd	4
2	WS-17-25	Washer	4
3	WL-3-36	Lock Washer - 1/4" Light	4
4	SC-71-11	Mach. Screw - #10-24 x 3/8" Phil. Truss Hd	8
5	P-83287	Transformer Box Lid Assy. (Incls. items #6 & 22)	1
6	P-83285	Seal - Lid (Long)	2
7	FE-7-37	Fuse - Littelfuse, Type 3 AG (2-1/2" Amp.)	1
8	SC-22-2	Mach. Screw - #6-32 x 1/2" Flat Hd	1
9	WL-10-22	Lock Washer - #6 Ext. Shakeproof	1
10	NS-9-5	Mach. Nut - #6-32 Hex	1
11	M-83392	Block - Fuse	1
12	M-85432	Insulator - Fuse Block	1
**13	FE-7-7	Connector - 90° "Sealtite" (1/2" Male Thd. x 1/2" Flex. Cnd.)	1
**14	FE-8-10	1/2" Gasket Assy	1
15	A-102729	Transformer Assy	1
16	SC-71-11	Mach. Screw - #10-24 x 3/8" Phil. Truss Hd	4
17	P-83282	Plate - Base	1
18	SC-71-11	Mach. Screw - #10-24 x 3/8" Phil. Truss Hd	4
*19	R-85487-1	Box - Transformer	1
**20	R-85487-2	Box - Transformer	1
**21	P-77658-17	Conduit - 1/2" x 26" (Waterproof) (Transformer Box to Control Box)	1
22	P-83286	Seal - Lid (Short)	2
**23	FE-7-7	Connector - 90° "Sealtite" (1/2" Male Thd. x 1/2" Flex. Cnd.)	1
*24	FE-6-37	Ell - 90° Short (1/2" Male Thd. x 1/2" Thinwall)	1
*25	D-118311	Conduit (Transformer Box to Control Box)	1
*26	FE-6-37	Ell - 90° Short (1/2" Male Thd. x 1/2" Thinwall)	1
*27	FE-8-10	Gasket Assy	1
28	R-85485-2	Transformer Bracket Assy	1
29	SC-36-23	Cap Screw - 5/16"-18 x 1/2" Hex Hd	2
30	WL-3-43	Lock Washer - 5/16" Light	2
	C-118544-1	Lug - Solderless (Center Terminal, Motor Contactor)	1

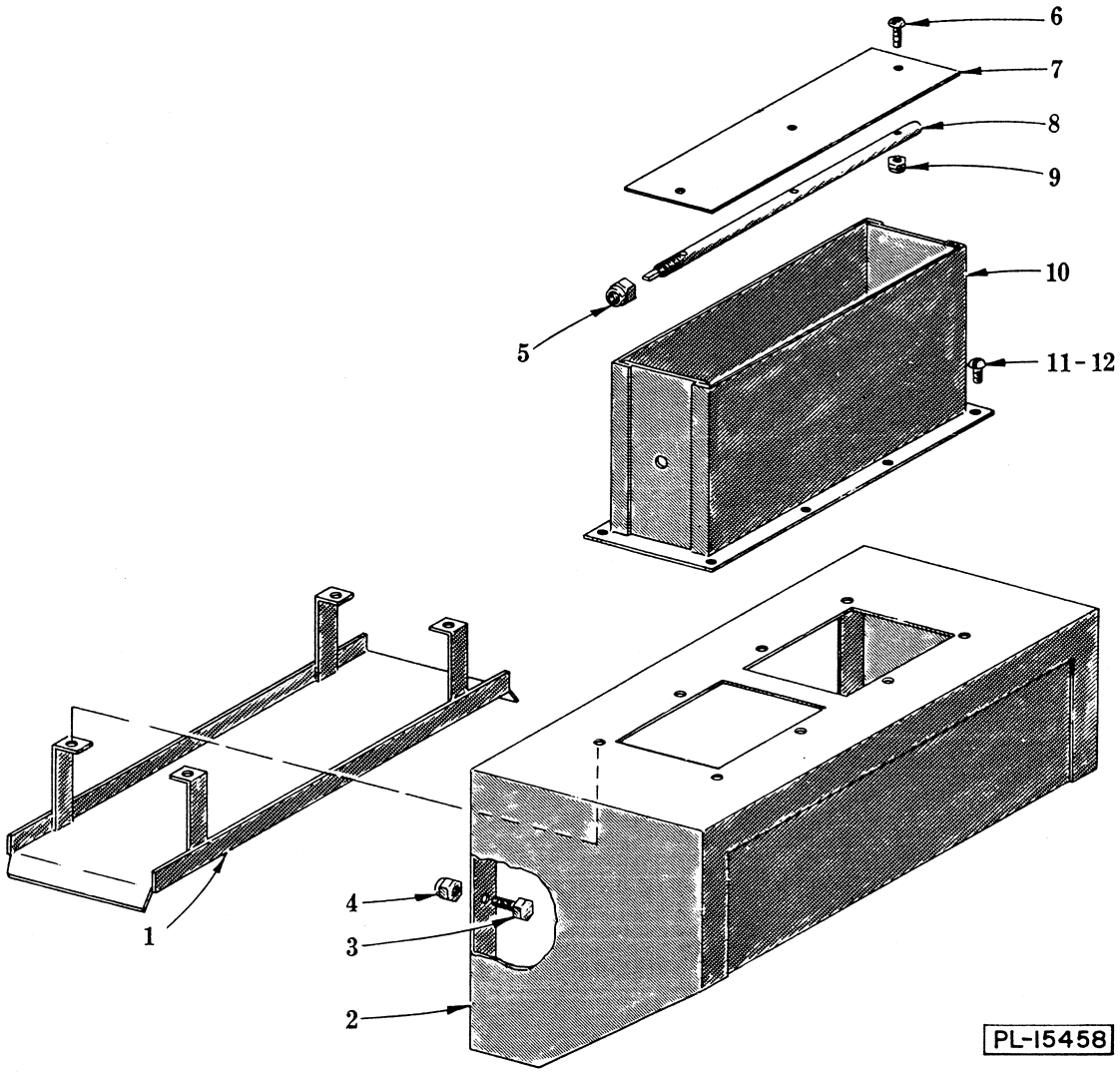
*L. to R. Operation.
**R. to L. Operation.



EXTENDED HOOD

ILLUS. PL-15457	PART NO.	NAME OF PART	AMT.
1	NS-31-19	Stop Nut - 1/4"-20 "Elastic"	13
2	SC-41-5	Cap Screw - 1/4"-20 x 5/8" Hex Hd	13
3	S-79463-2	Extended Hood Assy	1
4	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	8
5	NS-31-15	Stop Nut - #10-24 "Elastic"	8
6	R-75621	Vent Stack Assy	1
7	NS-31-50	Stop Nut - #6-32 "Elastic"	3
8	P-64919	Shaft - Damper	1
9	P-75623	Damper - Vent Stack	1
10	SC-21-11	Mach. Screw - #6-32 x 3/4" Rd. Hd	3
11	NS-36-12	Stop Nut - 3/8"-24 "Elastic"	1
*12	R-80553	Drip Shield Assy	1

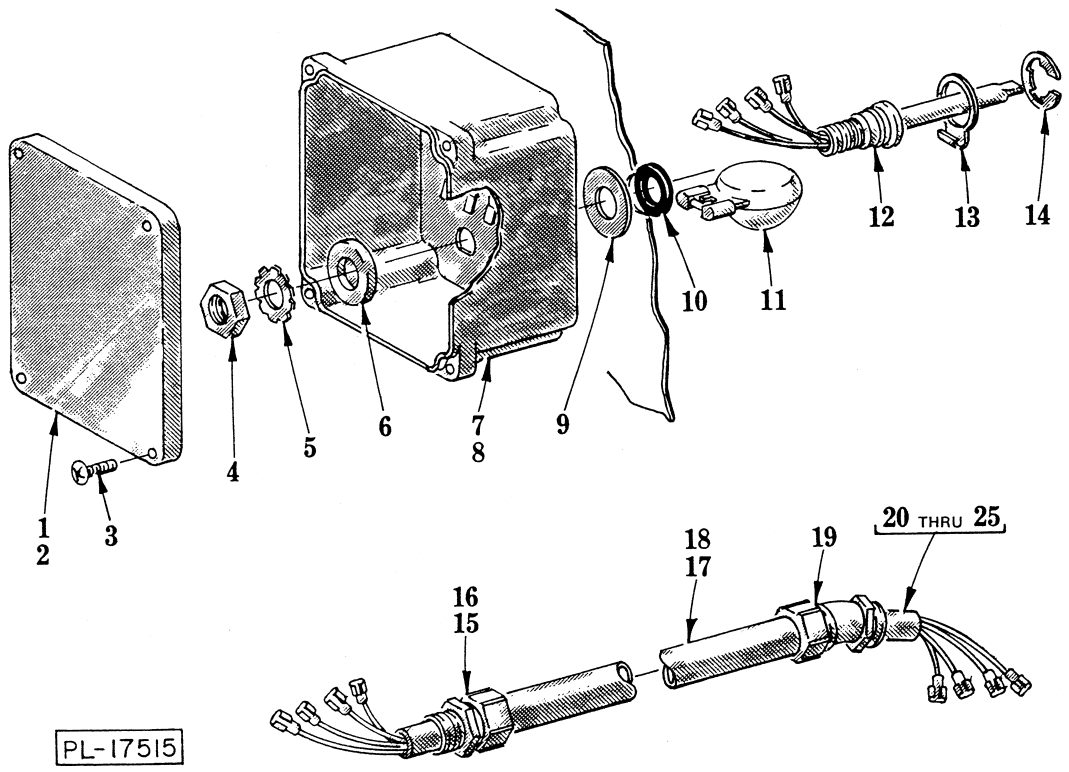
*Use on Discharge End.



VENT HOOD

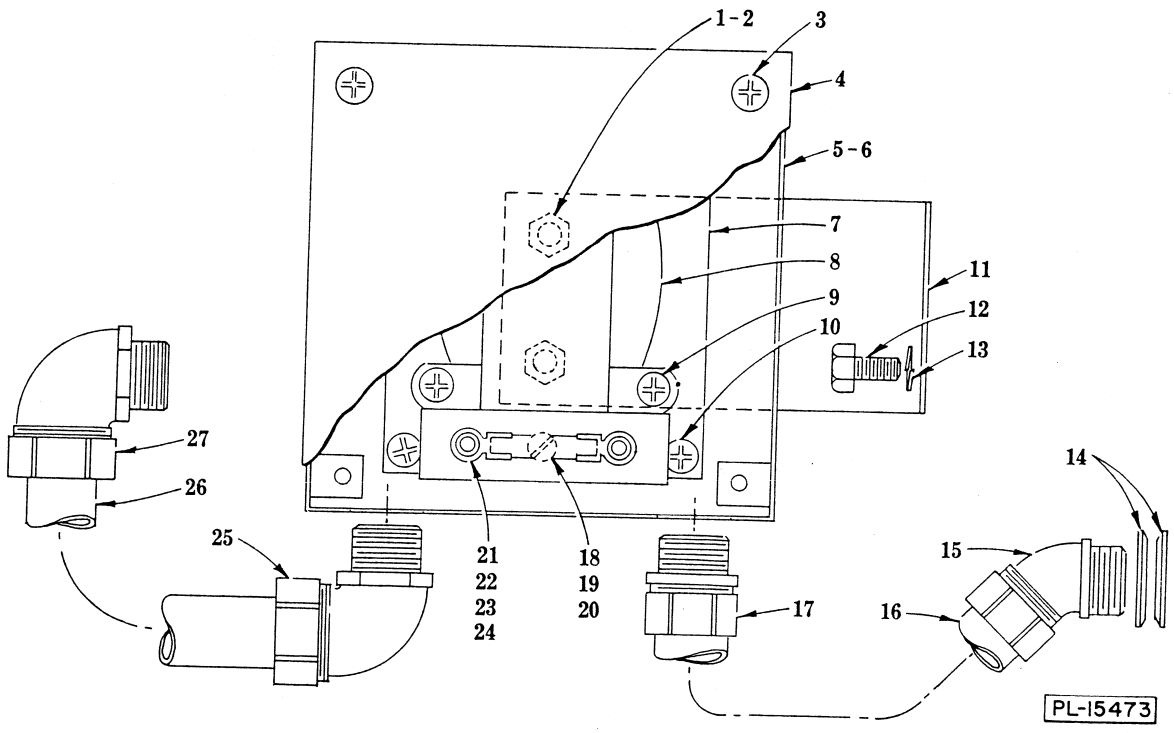
ILLUS. PL-15458	PART NO.	NAME OF PART	AMT.
*1	R-80553	Drip Shield Assy	1
2	S-79467-2	Vent Hood Assy	1
3	SC-41-5	Cap Screw - 1/4"-20 x 5/8" Hex Hd	11
4	NS-31-19	Stop Nut - 1/4"-20 "Elastic"	11
5	NS-36-12	Stop Nut - 3/8"-24 "Elastic"	1
6	SC-21-11	Mach. Screw - #6-32 x 3/4" Rd. Hd	3
7	P-75623	Damper - Vent Stack	1
8	P-64919	Shaft - Damper	1
9	NS-31-50	Stop Nut - #6-32 "Elastic"	3
10	R-75621	Vent Stack Assy	1
11	SC-53-2	Mach. Screw - #10-24 x 1/2" Truss Hd	8
12	NS-31-15	Stop Nut - #10-24 "Elastic"	8

*Use on Discharge End.



LOW WATER PROTECTOR (SOLID STATE THERMOSTAT)

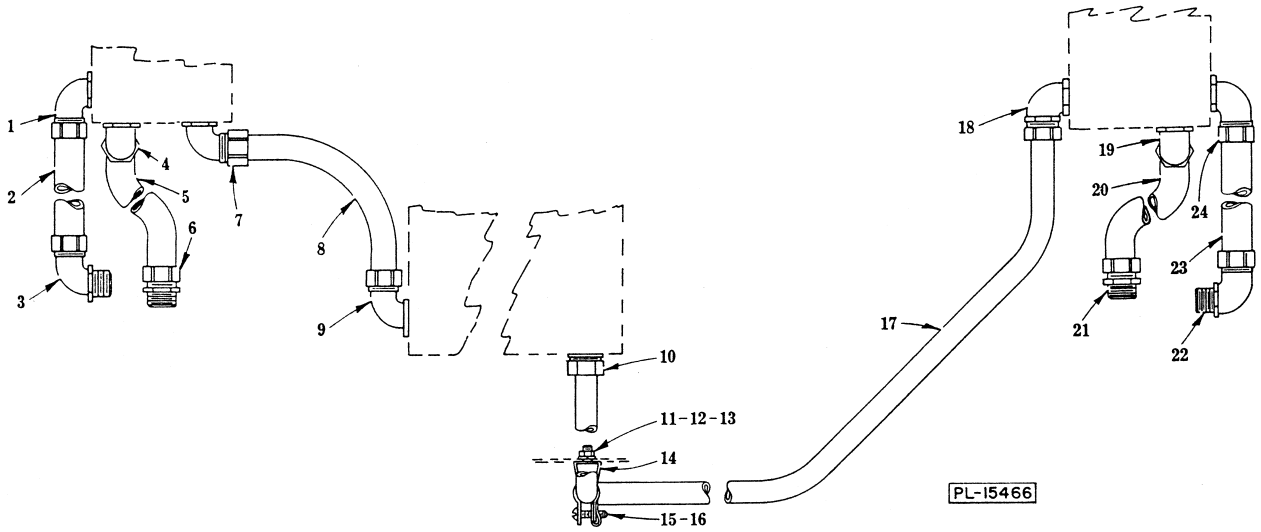
ILLUS. PL-17515	PART NO.	NAME OF PART	AMT.
1	C-112006	Lid & Gasket Assy. (Incls. item #2)	2
2	C-112007	Gasket (Lid)	2
3	SD-12-20	Self-Tapping Screw - #8-32 x 1/2" Phil. Truss Hd., Type 23	8
4	NS-18-28	Jam Nut - 1/2"-20 Hex Fin	2
5	WL-14-31	Lock Washer - 1/2" Ext. Shakeproof	2
6	B-111944	Washer - Thrust	2
*7	D-111998-2	Junction Box & Terminal Assy	1
**8	D-111998-3	Junction Box & Terminal Assy	1
9	B-111942	Gasket - Low Water Probe	2
10	D-67500-72	"O" Ring	2
11	C-122674	Float Assy	2
12	B-119270	Probe & Switch Assy	2
13	C-112467	Retainer - Float	2
14	RR-10-13	Retaining Ring	2
*15	FE-7-1	Connector - Straight "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
**16	FE-7-2	Connector - 45° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
*17	P-68190-18	Conduit - 3/8" x 15" (Waterproof)	1
**18	P-68190-22	Conduit - 3/8" x 12" Lg. (Waterproof)	1
19	FE-7-2	Connector - 45° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	2
20	C-117002-210	Lead Wire - 33" Lg. (TT/QTM)	2
21	C-117002-211	Lead Wire - 33" Lg. (S5/FS)	1
22	C-117002-212	Lead Wire - 33" Lg. (S6/FS)	1
23	C-117002-213	Lead Wire - 27" Lg. (TT/QTM)	2
24	C-117002-214	Lead Wire - 27" Lg. (S5/FS)	1
25	C-117002-215	Lead Wire - 27" Lg. (S6/FS)	1



ISOLATION TRANSFORMER (SOLID STATE THERMOSTAT)
(USE ON MACHINES WITHOUT PILOT CIRCUIT)

ILLUS. PL-15473	PART NO.	NAME OF PART	AMT.
1	SC-36-23	Cap Screw - 5/16"-18 x 1/2" Hex Hd	2
2	WL-3-43	Lock Washer - 5/16" Light	2
3	SC-71-11	Mach. Screw - #10-24 x 3/8" Phil. Truss Hd	4
4	D-113913	Cover	1
*5	D-113930-3	Transformer Box Assy	1
**6	D-113930-2	Transformer Box Assy	1
7	C-118294	Plate - Base	1
8	D-118249	Transformer (100 VA, 50/60 Hz.)	1
9	SC-71-11	Mach. Screw - #10-24 x 3/8" Phil. Truss Hd	4
10	SC-71-11	Mach. Screw - #10-24 x 3/8" Phil. Truss Hd	4
11	C-118299	Bracket - Isolation Transformer	1
12	SC-36-23	Cap Screw - 5/16"-18 x 1/2" Hex Hd	2
13	WL-3-43	Lock Washer - 5/16" Light	2
*14	FE-7-23	Washer - 3/4" to 1/2" Cupped Reducing	2
*15	FE-8-43	Connector - 45° (1/2" Male Thd. x 1/2" Thinwall)	1
*16	C-118305-1	Conduit - 1/2" Thinwall (Transformer Box to Heat Control Box)	1
*17	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall)	1
18	SC-22-2	Mach. Screw - #6-32 x 1/2" Flat Hd	1
19	WL-10-22	Lock Washer - #6 Ext. Shakeproof	1
20	NS-9-5	Mach. Nut - #6-32 Hex	1
21	C-118259	Bracket - Fuse Mounting	1
22	M-83392	Block - Fuse	1
23	B-118488	Insulator	1
24	FE-9-25	Fuse (1/2A)	1
**25	FE-7-7	Connector - 90° "Sealtite" (1/2" Male Thd. x 1/2" Flex. Cnd.)	1
**26	P-77658-11	Conduit - 1/2" x 22" Lg. (Waterproof)	1
**27	FE-7-7	Connector - 90° "Sealtite" (1/2" Male Thd. x 1/2" Flex. Cnd.)	1

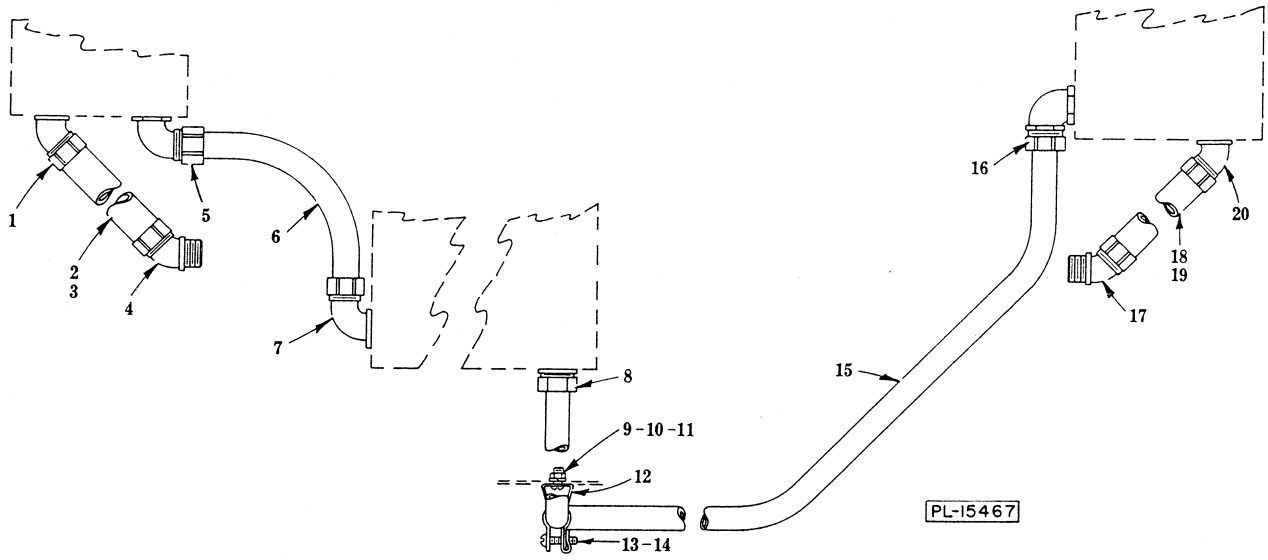
*R. to L. Operation.
**L. to R. Operation.



HEAT CONDUIT (GAS)

ILLUS. PL-15466	PART NO.	NAME OF PART	AMT.
**1	FE-7-3	Connector - 90° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
**2	P-68190-28	Conduit - 3/8" x 18" (Waterproof) (Heat Box to Control Valve)	1
**3	FE-7-3	Connector - 90° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
**4	FE-7-3	Connector - 90° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
**5	P-68190-30	Conduit - 3/8" x 13" (Waterproof) (Heat Box to Reduced Flow Gas Valve)	1
**6	FE-7-1	Connector - Straight "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
**7	FE-7-3	Connector - 90° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
**8	P-68190-5	Conduit - 3/8" x 11" (Waterproof) (Control Box to Heat Box)	1
**9	FE-7-3	Connector - 90° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
*10	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall)	1
*11	SC-8-68	Mach. Screw - 1/4"-20 x 1/2" Rd. Hd	1
*12	WL-3-36	Lock Washer - 1/4" Light	1
*13	NS-13-1	Full Nut - 1/4"-20 Hex Fin	1
*14	M-62271	Hanger - Cable (Size 0)	1
*15	SC-60-85	Mach. Screw - #10-24 x 1" Rd. Hd	1
*16	M-74348	Speed Nut - #10-24	1
*17	R-84260	Conduit - 1/2" Thinwall (Control Box to Heat Box)	1
*18	FE-6-37	Ell - 90° Short (1/2" Male Thd. x 1/2" Thinwall)	1
*19	FE-7-3	Connector - 90° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
*20	P-68190-30	Conduit - 3/8" x 13" (Waterproof) (Heat Box to Reduced Flow Gas Valve)	1
*21	FE-7-1	Connector - Straight "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
*22	FE-7-3	Connector - 90° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
*23	P-68190-28	Conduit - 3/8" x 18" (Waterproof) (Heat Box to Control Valve)	1
*24	FE-7-3	Connector - 90° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1

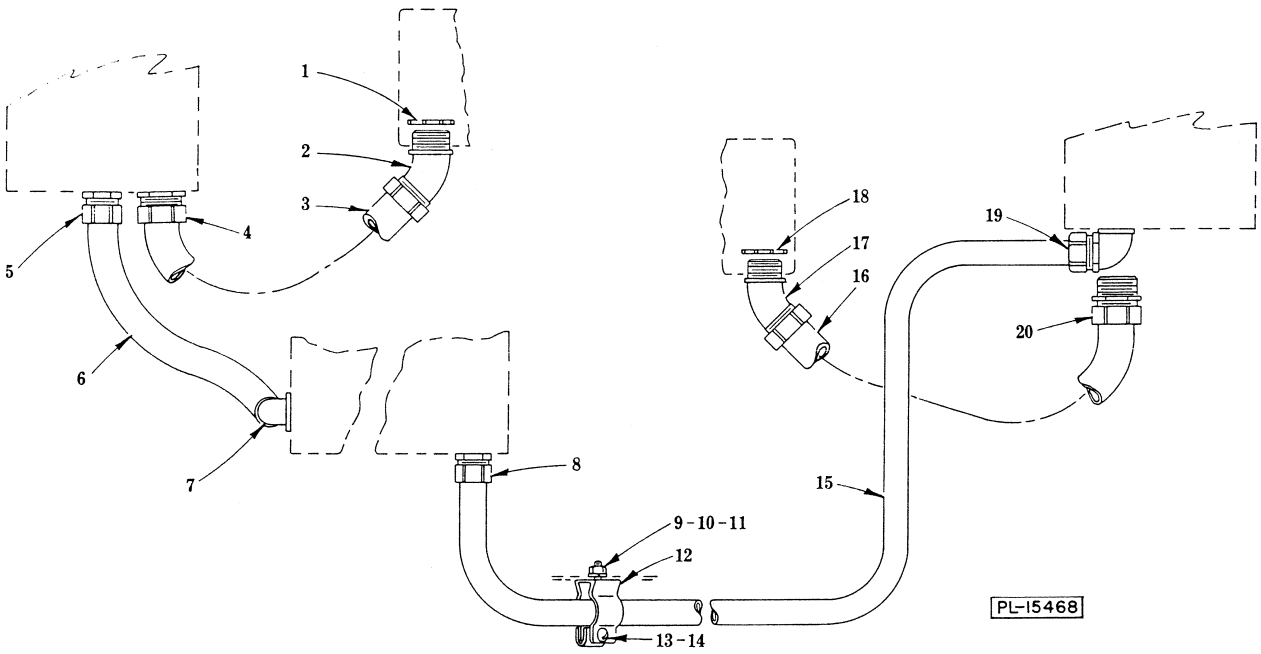
*R.H. Tank.
**L.H. Tank.



HEAT CONDUIT (STEAM)

ILLUS. PL-15467	PART NO.	NAME OF PART	AMT.
**1	FE-7-2	Connector - 45° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
**2	P-68190-61	Conduit - 3/8" x 10-1/2" (Waterproof) (1/2" Steam Injector) (Heat Box to Solenoid Valve)	1
**3	P-68190-6	Conduit - 3/8" x 14" (Waterproof) (3/4" Steam Injector) (Heat Box to Solenoid Valve)	1
**4	FE-7-2	Connector - 45° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
**5	FE-7-3	Connector - 90° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
**6	P-68190-5	Conduit - 3/8" x 11" (Waterproof) (Heat Box to Control Box)	1
**7	FE-7-3	Connector - 90° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
*8	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall)	1
*9	SC-8-68	Mach. Screw - 1/4"-20 x 1/2" Rd. Hd	1
*10	WL-3-36	Lock Washer - 1/4" Light	1
*11	NS-13-1	Full Nut - 1/4"-20 Hex Fin	1
*12	M-62271	Hanger - Cable (Size 0)	1
*13	SC-60-85	Mach. Screw - #10-24 x 1" Rd. Hd	1
*14	M-74348	Speed Nut - #10-24	1
*15	R-84260	Conduit - 1/2" (Control Box to Heat Box)	1
*16	FE-6-37	Ell - 90° Short (1/2" Male Thd. x 1/2" Thinwall)	1
*17	FE-7-2	Connector - 45° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
*18	P-68190-61	Conduit - 3/8" x 10-1/2" (Waterproof) (1/2" Steam Injector) (Heat Box to Solenoid Valve)	1
*19	P-68190-6	Conduit - 3/8" x 1/4" (Waterproof) (3/4" Steam Injector) (Heat Box to Solenoid Valve)	1
*20	FE-7-2	Connector - 45° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1

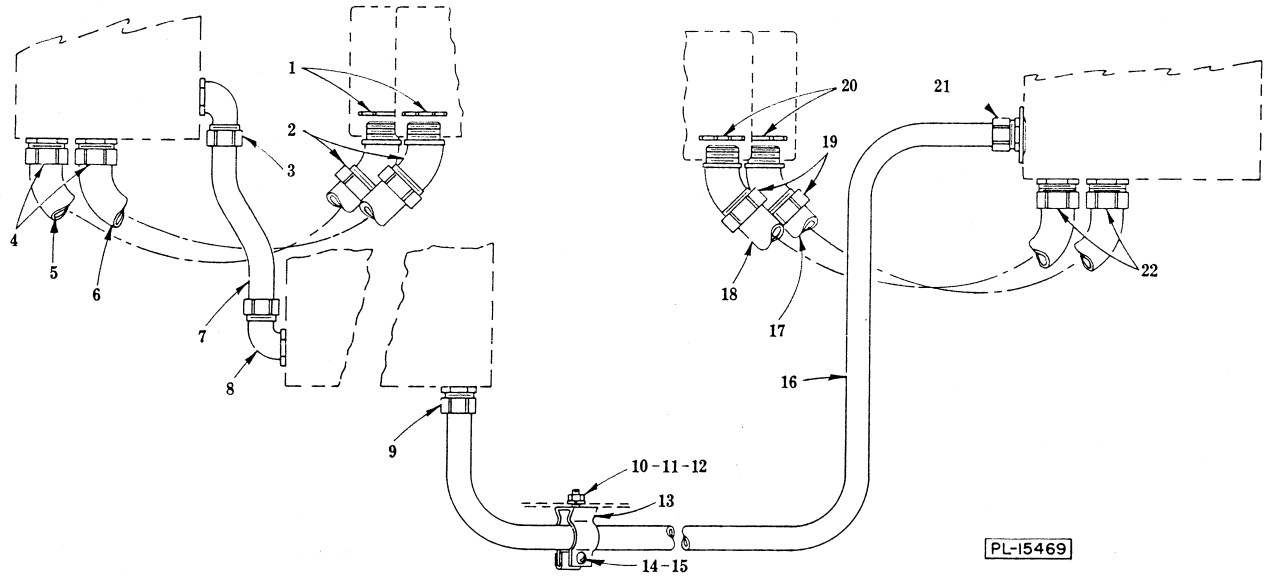
*R.H. Tank.
**L.H. Tank.



HEAT CONDUIT (10 KW WASH TANK)

ILLUS. PL-15468	PART NO.	NAME OF PART	AMT.
**1	FE-6-6	Lock Nut - 3/4" Cnd	1
**2	FE-8-24	Connector - 45° "Sealtite" (3/4" Male Thd. x 3/4" Flex. Cnd.)	1
**3	P-77657-29	Conduit - 3/4" x 16-5/8" (Waterproof)	1
**4	FE-8-23	Connector - Straight "Sealtite" (3/4" Male Thd. x 3/4" Flex. Cnd.)	1
**5	FE-7-1	Connector - Straght "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
**6	P-68190-6	Conduit - 3/8" x 14" (Waterproof) (Heat Box to Control Box)	1
**7	FE-7-3	Connector - 90° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
*8	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall)	1
*9	SC-8-68	Mach. Screw - 1/4"-20 x 1/2" Rd. Hd	1
*10	WL-3-36	Lock Washer - 1/4" Light	1
*11	NS-13-1	Full Nut - 1/4"-20 Hex Fin	1
*12	M-62271	Hanger - Cable (Size 0)	1
*13	SC-60-85	Mach. Screw - #10-24 x 1" Rd. Hd	1
*14	M-74348	Speed Nut - #10-24	1
*15	C-118527-1	Conduit (Control Box to Heat Box)	1
*16	P-77657-29	Conduit - 3/4" x 16-5/8" (Waterproof)	1
*17	FE-8-24	Connector - 45° "Sealtite" (3/4" Male Thd. x 3/4" Flex. Cnd.)	1
*18	FE-6-6	Lock Nut - 3/4" Cnd	1
*19	FE-6-37	Ell - 90° Short (1/2" Male Thd. x 1/2" Thinwall)	1
*20	FE-8-23	Connector - Straight "Sealtite" (3/4" Male Thd. x 3/4" Flex. Cnd.)	1

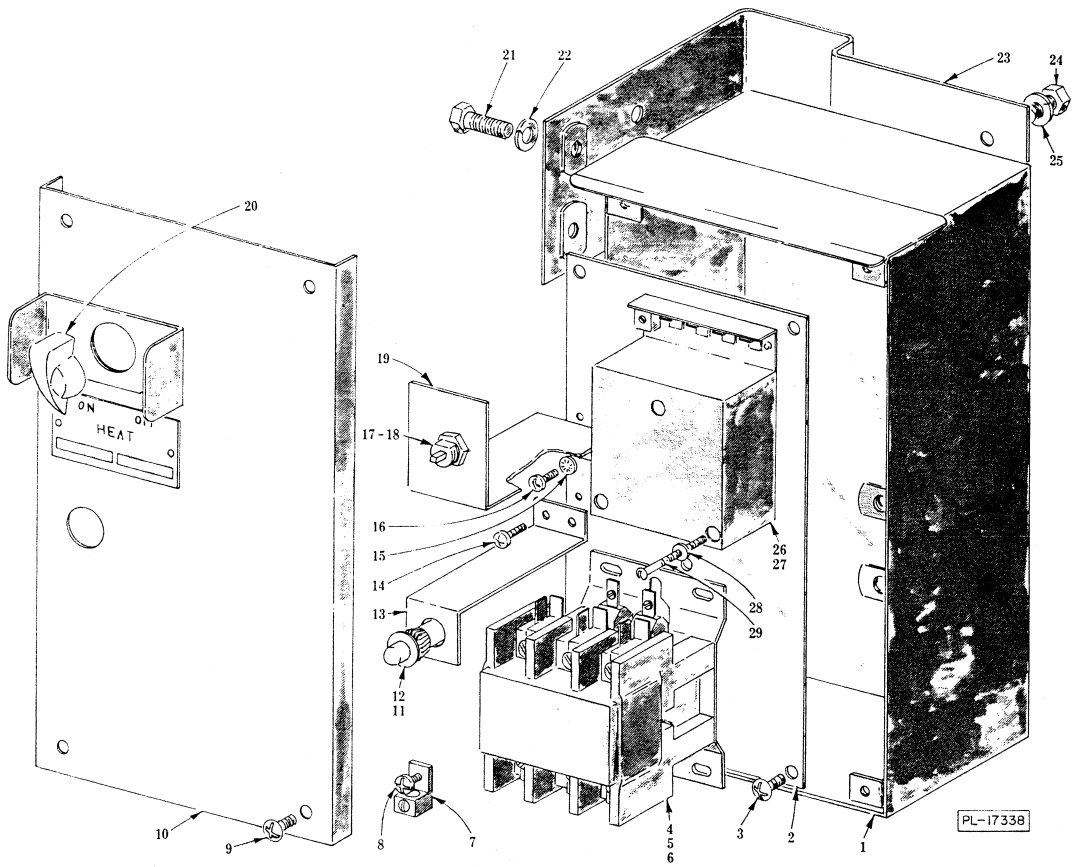
*R. to L. Operation.
**L. to R. Operation.



HEAT CONDUIT (20 KW RINSE)

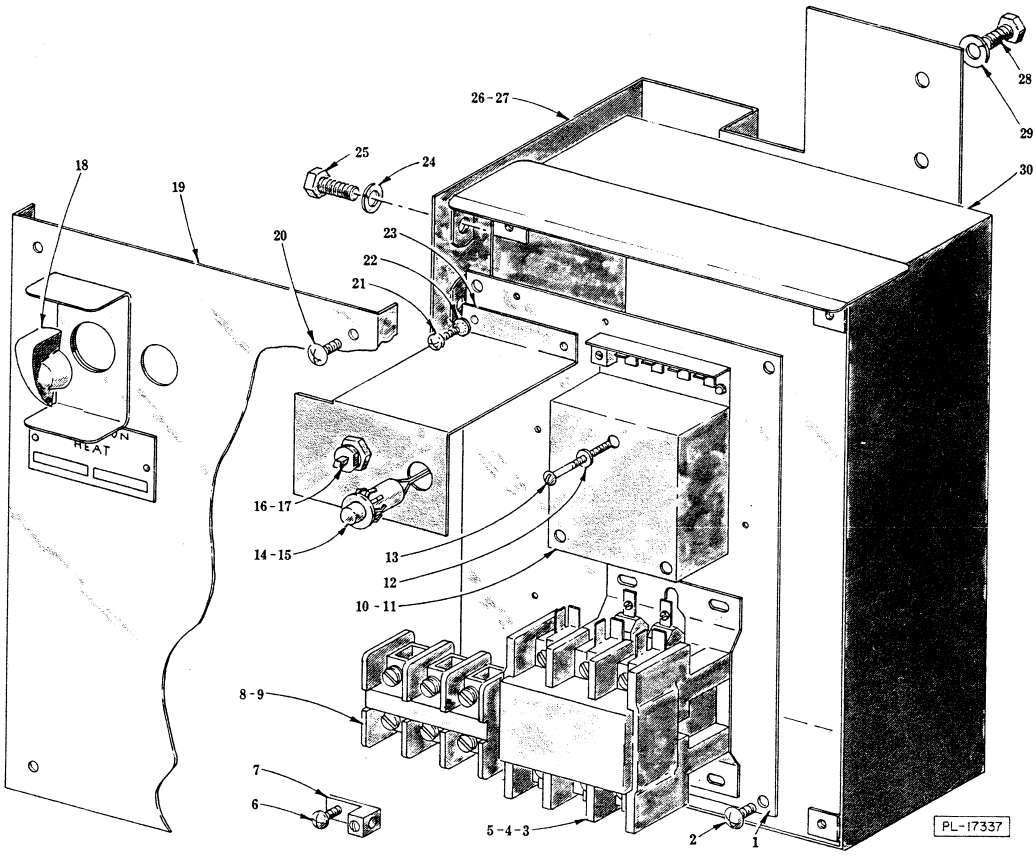
ILLUS. PL-15469	PART NO.	NAME OF PART	AMT.
**1	FE-6-6	Lock Nut - 3/4" Cnd	2
**2	FE-8-24	Connector - 45° "Sealtite" (3/4" Male Thd. x 3/4" Flex. Cnd.)	2
**3	FE-7-3	Connector - 90° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
**4	FE-8-23	Connector - Straight "Sealtite" (3/4" Male Thd. x 3/4" Flex. Cnd.)	2
**5	P-77657-5	Conduit - 3/4" x 22" (Waterproof) (Rear Heater)	1
**6	P-77657-29	Conduit - 3/4" x 16-5/8" (Waterproof) (Front Heater)	1
**7	P-68190-5	Conduit - 3/8" x 11" (Waterproof)	1
**8	FE-7-3	Connector - 90° "Sealtite" (1/2" Male Thd. x 3/8" Flex. Cnd.)	1
*9	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall)	1
*10	SC-8-68	Mach. Screw - 1/4"-20 x 1/2" Rd. Hd	1
*11	WL-3-36	Lock Washer - 1/4" Light	1
*12	NS-13-1	Full Nut - 1/4"-20 Hex Fin	1
*13	M-62271	Hanger - Cable (Size 0)	1
*14	SC-60-85	Mach. Screw - #10-24 x 1" Rd. Hd	1
*15	M-74348	Speed Nut - #10-24	1
*16	C-118527-2	Conduit - 1/2" (Control Box to Heat Box)	1
*17	P-77657-5	Conduit - 3/4" x 22" (Waterproof) (Rear Heater)	1
*18	P-77657-29	Conduit - 3/4" x 16-5/8" (Waterproof) (Front Heater)	1
*19	FE-8-24	Connector - 45° "Sealtite" (3/4" Male Thd. x 3/4" Flex. Cnd.)	2
*20	FE-6-6	Lock Nut - 3/4" Cnd	2
*21	FE-6-45	Connector - Straight (1/2" Male Thd. x 1/2" Thinwall)	1
*22	FE-8-23	Connector - Straight "Sealtite" (3/4" Male Thd. x 3/4" Flex. Cnd.)	2

*L. to R. Operation.
**R. to L. Operation.



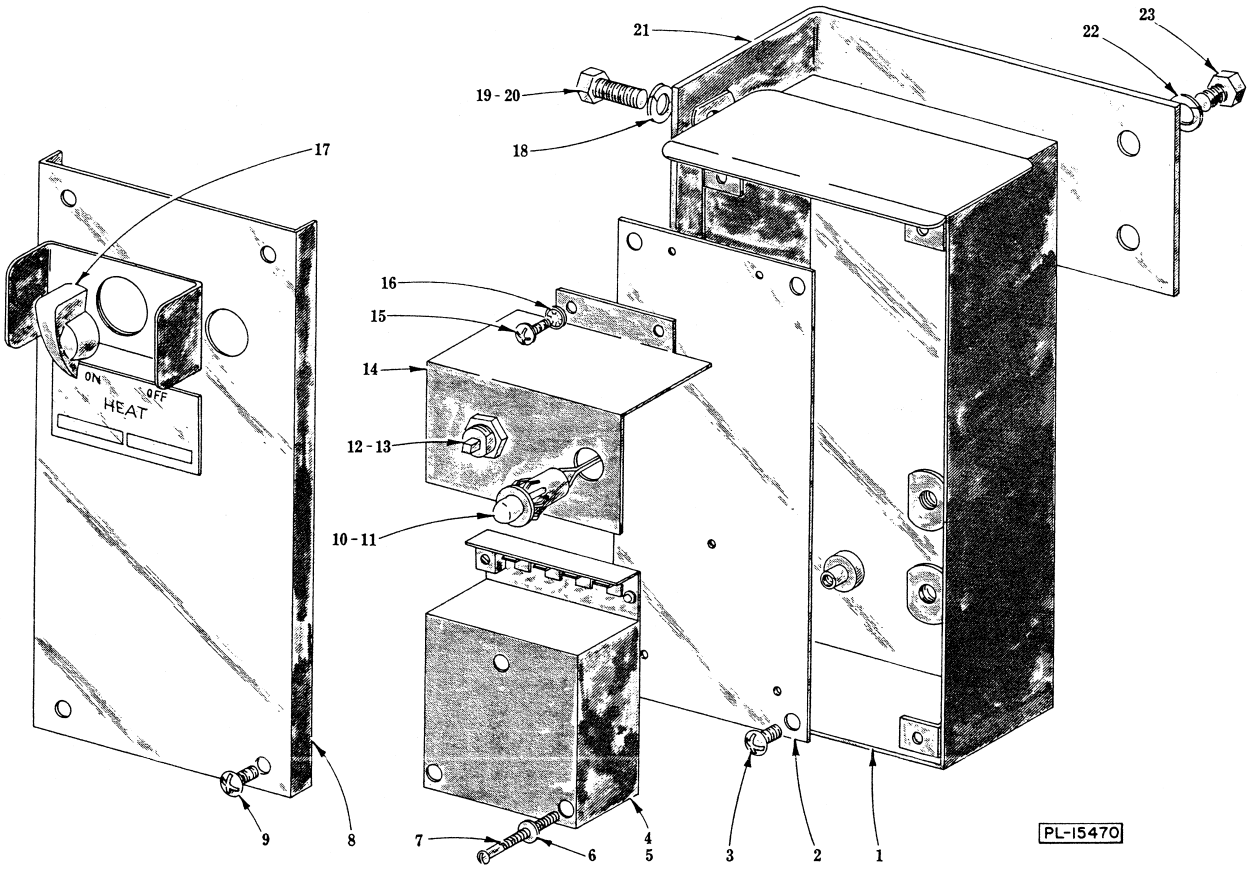
SOLID STATE THERMOSTAT AND CONTACTOR BOX
(10 KW ELECTRIC HEAT)

ILLUS. PL-17338	PART NO.	NAME OF PART	AMT.
1	D-118241	Thermostat & Contactor Box Assy	1
2	C-118228	Plate - Base	1
3	SC-71-11	Mach. Screw - #10-24 x 3/8" Phil. Truss Hd	4
4	D-87713-24-1	Contactor - Magnetic (115 V., 50/60 Hz.) (Pilot Circuit)	1
5	D-87713-24-2	Contactor - Magnetic (230 V., 60 Hz.; 220 V., 50 Hz.)	1
6	SD-8-18	Self-Tapping Screw - #8 x 3/8" Phil. Bind. Hd., Type B	2
7	C-118544-1	Lug - Solderless	1
8	SD-8-25	Self-Tapping Screw - #10 x 3/8" Phil. Bind. Hd., Type B	1
9	SC-71-11	Mach. Screw - #10-24 x 3/8" Phil. Truss Hd	4
10	B-118333-1	Thermostat & Switch Box Cover Assy	1
11	B-112353-1	Pilot Light Assy. (115 V.) (Pilot Circuit)	1
12	B-112353-2	Pilot Light Assy. (230 V.)	1
13	P-79239	Bracket - Pilot Light	1
14	SD-8-18	Self-Tapping Screw - #8 x 3/8" Phil. Bind. Hd., Type B	2
15	WL-8-7	Lock Washer - #8 Int. Shakeproof	2
16	SD-8-18	Self-Tapping Screw - #8 x 3/8" Phil. Bind. Hd., Type B	2
17	M-82357	Rotary Switch & Knob Assy. (Incls. items #18 & 20)	1
18	WL-8-29	Lock Washer - 7/16" Int. Shakeproof	1
19	P-79240	Bracket - Switch	1
20	M-82359	Knob - Rotary Switch	1
21	SC-36-24	Cap Screw - 5/16"-18 x 5/8" Hex Hd	2
22	WL-3-43	Lock Washer - 5/16" Light	2
23	P-80974	Thermostat Box Bracket Assy	1
24	SC-36-23	Cap Screw - 5/16"-18 x 1/2" Hex Hd	2
25	WL-3-43	Lock Washer - 5/16" Light	2
26	E-278154-1	Solid State Thermostat Assy. (115 V., 50/60 Hz.) (Pilot Circuit)	1
27	E-278154-2	Solid State Thermostat Assy. (230 V., 60 Hz.; 220 V., 50 Hz.)	1
28	WS-28-12	Washer	3
29	SC-98-7	Mach. Screw - #4-40 x 1-3/4" Rd. Hd	3



SOLID STATE THERMOSTAT AND CONTACTOR BOX
(20 KW ELECTRIC HEAT)

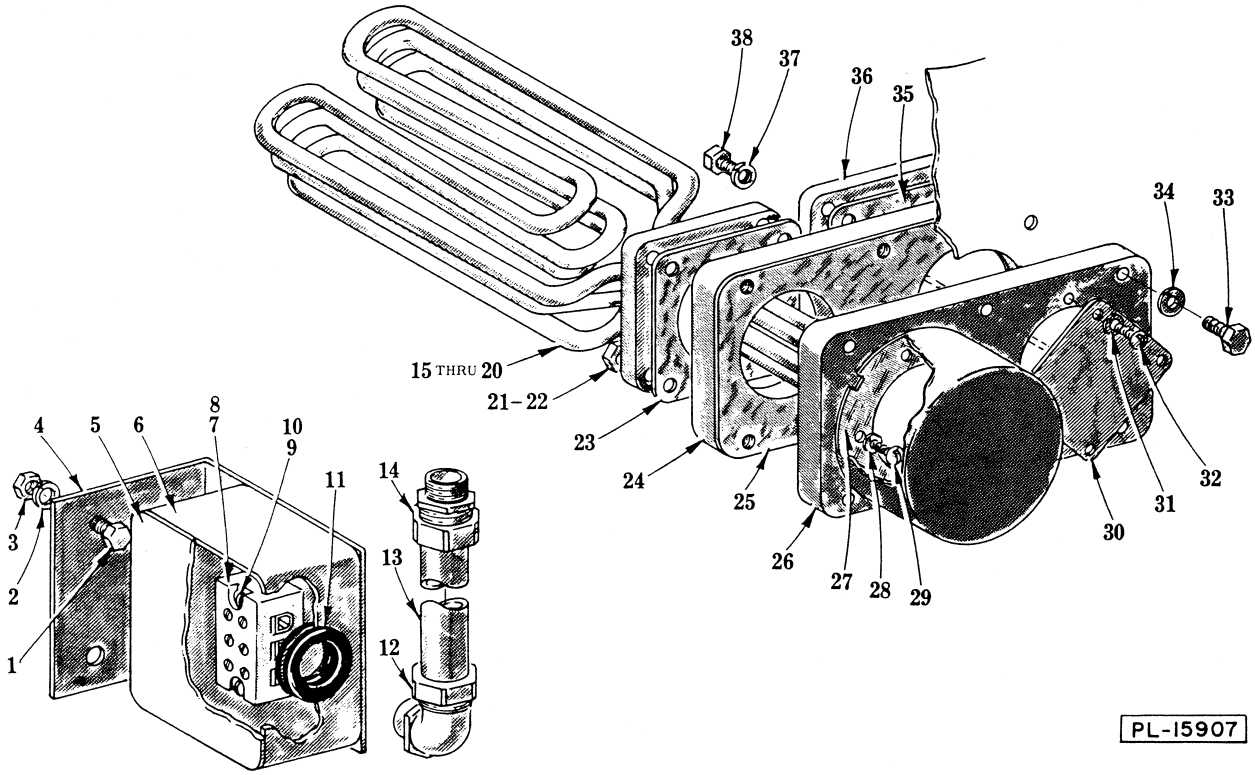
ILLUS. PL-17337	PART NO.	NAME OF PART	AMT.
1	C-118229	Plate - Base	1
2	SC-71-11	Mach. Screw - #10-24 x 3/8" Phil. Truss Hd	4
3	D-87713-24-1	Contactor - Magnetic (115 V., 50/60 Hz.) (Pilot Circuit)	2
4	D-87713-24-2	Contactor - Magnetic (230 V., 60 Hz.; 220 V., 50 Hz.)	2
5	SD-8-18	Self-Tapping Screw - #8 x 3/8" Phil. Bind. Hd., Type B	4
6	SD-8-25	Self-Tapping Screw - #10 x 3/8" Phil. Bind. Hd., Type B	1
7	C-118544-1	Lug - Solderless	1
8	C-104295-1	Terminal Block Assy	1
9	SD-8-18	Self-Tapping Screw - #8 x 3/8" Phil. Bind. Hd., Type B	2
10	E-278154-1	Solid State Thermostat Assy. (115 V., 50/60 Hz.) (Pilot Circuit)	1
11	E-278154-2	Solid State Thermostat Assy. (230 V., 60 Hz.; 220 V., 50 Hz.)	1
12	WS-28-12	Washer	3
13	SC-98-7	Mach. Screw - #4-40 x 1-3/4" Rd. Hd	3
14	B-112353-1	Pilot Light Assy. (115 V.) (Pilot Circuit)	1
15	B-112353-2	Pilot Light Assy. (230 V.)	1
16	M-82357	Rotary Switch & Knob Assy. (Incls. items #17 & 18)	1
17	WL-8-29	Lock Washer - 7/16" Int. Shakeproof	1
18	M-82359	Knob - Rotary Switch	1
19	B-118333-3	Thermostat & Switch Box Cover Assy	1
20	SC-71-11	Mach. Screw - #10-24 x 3/8" Phil. Truss Hd	4
21	SD-8-18	Self-Tapping Screw - #8 x 3/8" Phil. Bind. Hd., Type B	2
22	WL-8-7	Lock Washer - #8 Int. Shakeproof	2
23	P-79244	Bracket - Switch & Pilot Light	1
24	WL-3-43	Lock Washer - 5/16" Light	2
25	SC-36-24	Cap Screw - 5/16"-18 x 5/8" Hex Hd	2
26	R-80979	Thermostat Box Bracket Assy. (L.H. End) (Not Shown)	1
27	R-80972	Thermostat Box Bracket Assy. (R.H. End)	1
28	SC-36-23	Cap Screw - 5/16"-18 x 1/2" Hex Hd	2
29	WL-3-43	Lock Washer - 5/16" Light	2
30	D-112581	Thermostat & Contactor Box Assy	1



SOLID STATE THERMOSTAT AND SWITCH BOX (STEAM AND GAS)

SOLID STATE THERMOSTAT AND SWITCH BOX (STEAM AND GAS)
(2 UNITS REQUIRED)

ILLUS. PL-15470	PART NO.	NAME OF PART	AMT. (Per Unit)
1	D-112341	Thermostat & Switch Box Assy	1
2	C-112835	Plate - Base	1
3	SC-71-11	Mach. Screw - #10-24 x 3/8" Phil. Truss Hd	4
4	E-278154-1	Solid State Thermostat Assy. (115 V., 50/60 Hz.) (Pilot Circuit)	1
5	E-278154-2	Solid State Thermostat Assy. (230 V., 60 Hz.; 220 V., 50 Hz.)	1
6	WS-28-12	Washer	3
7	SC-98-7	Mach. Screw - #4-40 x 1-3/4" Rd. Hd	3
8	B-118333-2	Thermostat & Switch Box Cover Assy	1
9	SC-71-11	Mach. Screw - #10-24 x 3/8" Phil. Truss Hd	4
10	B-112353-1	Pilot Light Assy. (115 V.) (Pilot Circuit)	1
11	B-112353-2	Pilot Light Assy. (230 V.)	1
12	M-82357	Rotary Switch & Knob Assy. (Incls. items #13 & 17)	1
13	WL-8-29	Lock Washer - 7/16" Int. Shakeproof	1
14	P-79233	Bracket - Switch & Pilot Light	1
15	SD-8-18	Self-Tapping Screw - #8 x 3/8" Phil. Bind. Hd., Type B	2
16	WL-8-7	Lock Washer - #8 Int. Shakeproof	2
17	M-82359	Knob - Rotary Switch	1
18	WL-3-43	Lock Washer - 5/16" Light	2
19	SC-36-25	Cap Screw - 5/16"-18 x 3/4" Hex Hd. (Steam Heat)	2
20	SC-36-23	Cap Screw - 5/16"-18 x 1/2" Hex Hd. (Gas Heat)	2
21	P-79497	Thermostat & Switch Box Bracket Assy	1
22	WL-3-43	Lock Washer - 5/16" Light	2
23	SC-36-23	Cap Screw - 5/16"-18 x 1/2" Hex Hd	2

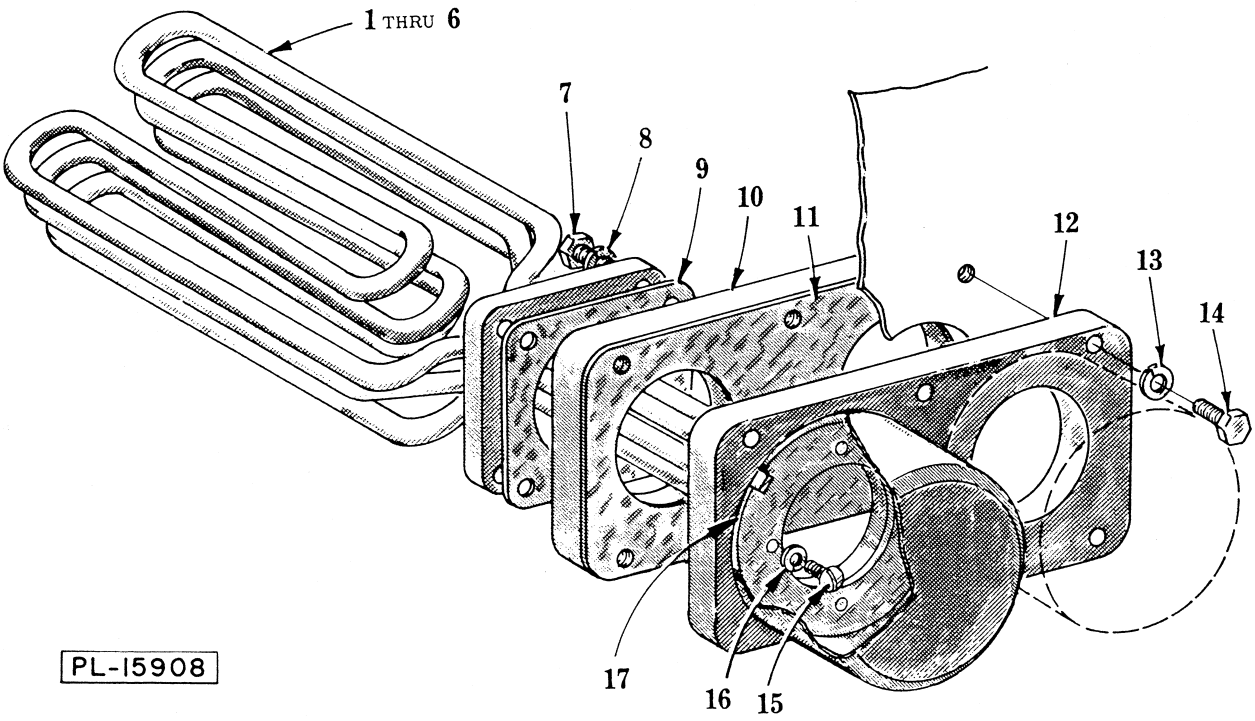


ELECTRIC HEAT

ELECTRIC HEAT – 10 KW (1 UNIT)

ILLUS. PL-15907	PART NO.	NAME OF PART	AMT.
*1	SC-36-25	Cap Screw - 5/16"-18 x 3/4" Hex Hd	2
*2	WL-3-43	Lock Washer - 5/16" Light	2
*3	NS-13-11	Full Nut - 5/16"-18 Hex Fin	2
*4	P-79706	Support - Junction Box	1
*5	FE-4-20	Cover - Junction Box	1
*6	R-78643	Box - Junction	1
*7	P-77656	Block - Terminal	1
*8	M-78192	Insulator - Terminal Block	1
*9	SC-60-76	Mach. Screw - #10-24 x 1-1/2" Rd. Hd	2
*10	WL-3-20	Lock Washer - #10 Light	2
*11	FE-7-25	Washer - 1" to 3/4" Cupped Reducing	2
*12	FE-8-25	Connector - 90° "Sealtite" (3/4" Male Thd. x 3/4" Flex. Cnd.)	1
*13	P-77657-8	Conduit - 3/4" x 6-3/4" (Waterproof)	1
*14	FE-8-23	Connector - Straight "Sealtite" (3/4" Male Thd. x 3/4" Flex. Cnd.)	1
15	B-277255-1	Heater - 10 KW Electric (200 V., 60 Hz., 3 Ph.)	1
16	B-277255-2	Heater - 10 KW Electric (230 V., 60 Hz.; 220 V., 50 Hz.; 3 Ph.)	1
17	B-277255-3	Heater - 10 KW Electric (460 V., 60 Hz., 3 Ph.)	1
18	B-277255-4	Heater - 10 KW Electric (380 V., 50 Hz., 3 Ph.)	1
19	B-277255-5	Heater - 10 KW Electric (200 V., 60 Hz., 1 Ph.)	1
20	B-277255-6	Heater - 10 KW Electric (230 V., 60 Hz.; 220 V., 50 Hz.; 1 Ph.)	1
21	SC-41-14	Cap Screw - 5/16"-18 x 1-1/8" Hex Hd	4
22	WL-6-22	Lock Washer - 5/16" Light	4
23	P-67036	Gasket	1
24	R-67044	Plate - Mounting	1
25	P-67035	Gasket - Mounting Plate	1
26	R-77233	Plate - Clamping	1
27	C-113864	Gasket	1
28	WL-3-20	Lock Washer - #10 Light	4
29	SC-60-3	Mach. Screw - #10-24 x 3/4" Rd. Hd	4
30	P-80189	Cover - Plate Opening	1
31	WL-3-20	Lock Washer - #10 Light	4
32	SC-8-9	Mach. Screw - #10-24 x 3/8" Rd. Hd	4
33	SC-41-16	Cap Screw - 5/16"-18 x 1-3/8" Hex Hd	6
34	WL-6-22	Lock Washer - 5/16" Light	6
35	P-67036	Gasket	1
36	B-109635	Cover - Mounting Plate	1
37	WL-6-22	Lock Washer - 5/16" Light	4
38	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	4
	P-86444	Insulator - Terminal (Above 250 V.)	1
	WL-7-12	Lock Washer - #10 Ext. Shakeproof (Use at Heater Terminals) (Not Shown)	3

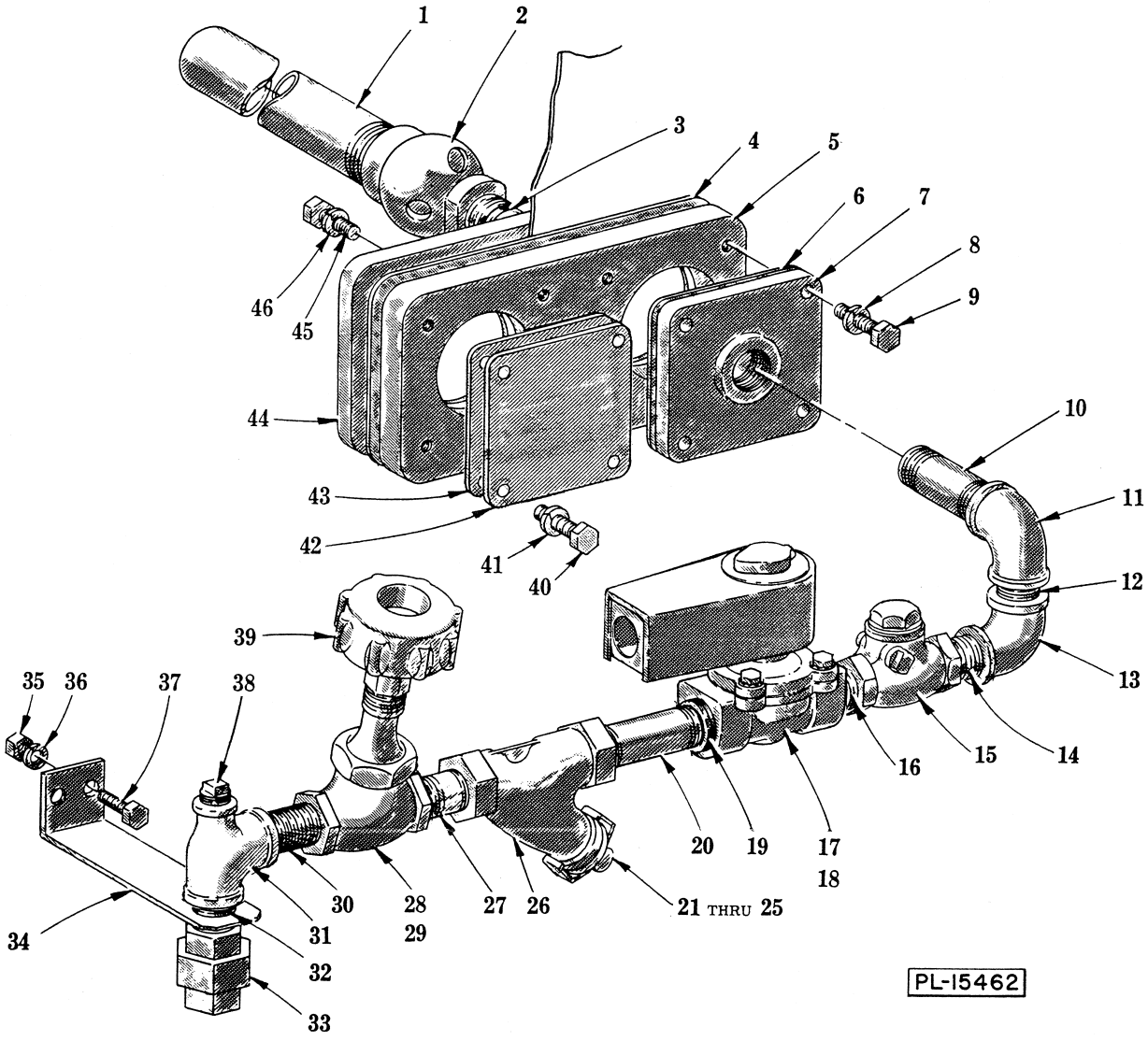
*1 Ph. Heaters.



ELECTRIC HEAT

ELECTRIC HEAT – 20 KW (USES TWO 10 KW UNITS)

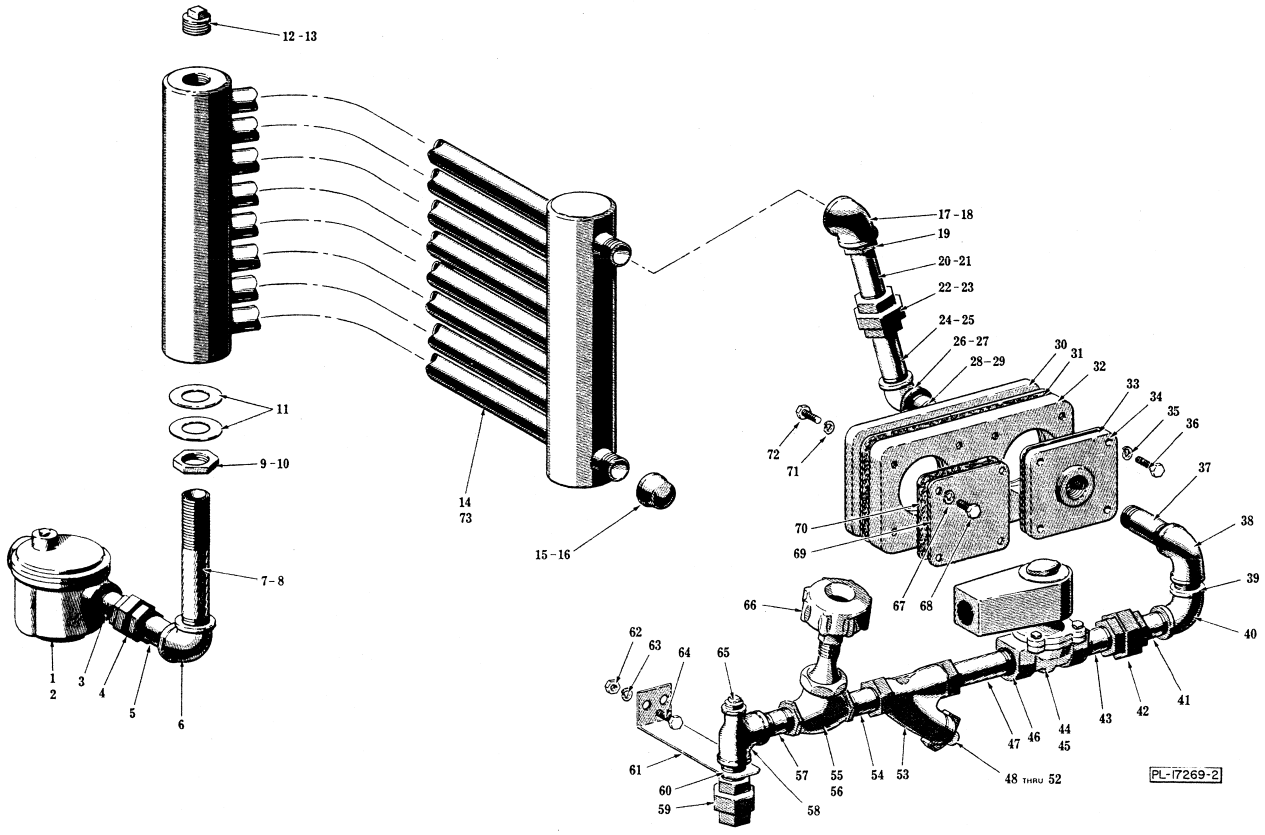
ILLUS. PL-15908	PART NO.	NAME OF PART	AMT.
1	B-277255-1	Heater - 10 KW Electric (200 V., 60 Hz., 3 Ph.)	2
2	B-277255-2	Heater - 10 KW Electric (230 V., 60 Hz.; 220 V., 50 Hz.; 3 Ph.)	2
3	B-277255-3	Heater - 10 KW Electricl (460 V., 60 Hz., 3 Ph.)	2
4	B-277255-4	Heater - 10 KW Electric (380 V., 50 Hz., 3 Ph.)	2
5	B-277255-5	Heater - 10 KW Electric (200 V., 60 Hz., 1 Ph.)	2
6	B-277255-6	Heater - 10 KW Electric (230 V., 60 Hz.; 220 V., 50 Hz.; 1 Ph.)	2
7	SC-41-14	Cap Screw - 5/16"-18 x 1-1/8" Hex Hd	8
8	WL-6-22	Lock Washer - 5/16" Light	8
9	P-67036	Gasket - Adapter Plate	2
10	R-67044	Plate - Mounting	1
11	P-67035	Gasket - Mounting Plate	1
12	R-77233	Plate - Clamping	1
13	WL-6-22	Lock Washer - 5/16" Light	6
14	SC-41-16	Cap Screw - 5/16"-18 x 1-3/8" Hex Hd	6
15	SC-60-3	Mach. Screw - #10-24 x 3/4" Rd. Hd	8
16	WL-3-20	Lock Washer - #10 Light	8
17	C-113864	Gasket	2
	P-86444	Insulator - Terminal (Above 250 V.)	2
	WL-7-12	Lock Washer - #10 Ext. Shakeproof (Use at Heater Terminals) (Not Shown)	6



1/2" STEAM INJECTOR

1/2" STEAM INJECTOR
(2 UNITS REQUIRED)

ILLUS. PL-15462	PART NO.	NAME OF PART	AMT. (Per Unit)
1	FP-54-34	Pipe - 1" x 14" Lg. (S.T.O.E.)	1
2	R-83063	Heater - Water	1
3	FP-54-44	Nipple - 3/4" x 2-1/2" Lg. (T.B.E.)	1
4	P-67035	Gasket - Mounting Plate	1
5	R-67044	Plate - Mounting	1
6	P-67036	Gasket	1
7	P-67037-3	Plate - Adapter	1
8	WL-6-22	Lock Washer - 5/16" Light	4
9	SC-41-14	Cap Screw - 5/16"-18 x 1-1/8" Hex Hd	4
10	FP-59-10	Nipple - 1/2" x 3" Lg. (T.B.E.)	1
11	FP-13-15	Elbow - 1/2" x 90°	1
12	FP-35-91	Nipple - 1/2" x 1-1/8" Lg. (T.B.E.)	1
13	FP-13-15	Elbow - 1/2" x 90°	1
14	FP-59-30	Nipple - 1/2" x 1-3/8" Lg. (T.B.E.)	1
15	P-84071	Valve - 1/2" Check	1
16	FP-35-91	Nipple - 1/2" x 1-1/8" Lg. (T.B.E.)	1
17	A-108156-1	Valve - 3/4" Solenoid (115 V., 50/60 Hz.) (Pilot Circuit)	1
18	A-108156-2	Valve - 3/4" Solenoid (200-230 V., 60 Hz.; 220 V., 50 Hz.)	1
19	FP-26-22	Bushing - 3/4" to 1/2" Face Reducing	2
20	FP-36-97	Nipple - 1/2" x 2-3/4" Lg. (T.B.E.)	1
21	M-82230	Screen (1/2" Line Strainer)	1
22	M-82233	Plate - Seal (1/2" Line Strainer)	1
23	M-82236	Clamp (1/2" Line Strainer)	1
24	M-82238	Thumb Screw	1
25	D-67500-59	"O" Ring (1/2" Line Strainer)	1
26	M-82227	Line Strainer (1/2") (Incls. items #21 thru 25)	1
27	FP-36-93	Nipple - 1/2" x 1-5/8" Lg. (T.B.E.)	1
28	M-65545	Valve - 1/2" Globe (Incls. item #29)	1
29	FP-9-7	Disc - 1/2" Valve	1
30	FP-35-91	Nipple - 1/2" x 1-1/8" Lg. (T.B.E.)	1
31	FP-19-16	Tee - 1/2" x 1/4" x 1/2" Reducing	1
32	FP-35-91	Nipple - 1/2" x 1-1/8" Lg. (T.B.E.)	1
33	FP-22-11	Union - 1/2" (Grd. Seat)	1
34	P-79498	Bracket - Pipe Support	1
35	NS-13-11	Full Nut - 5/16"-18 Hex Fin	1
36	WL-3-43	Lock Washer - 5/16" Light	1
37	SC-36-25	Cap Screw - 5/16"-18 x 3/4" Hex Hd	1
38	FP-28-6	Plug - 1/4" Sq. Hd. Pipe	1
39	P-70149-1	Handle - Steam Valve	1
40	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	4
41	WL-6-22	Lock Washer - 5/16" Light	4
42	B-109635	Cover - Mounting Plate	1
43	P-67036	Gasket	1
44	R-77233	Plate - Clamping	1
45	SC-41-16	Cap Screw - 5/16"-18 x 1-3/8" Hex Hd	6
46	WL-6-22	Lock Washer - 5/16" Light	6
	B-104250	Water Heater & Piping Assy. (Incls. items #1, 2 & 3)	1



1/2" STEAM COILS
(2 UNITS REQUIRED)

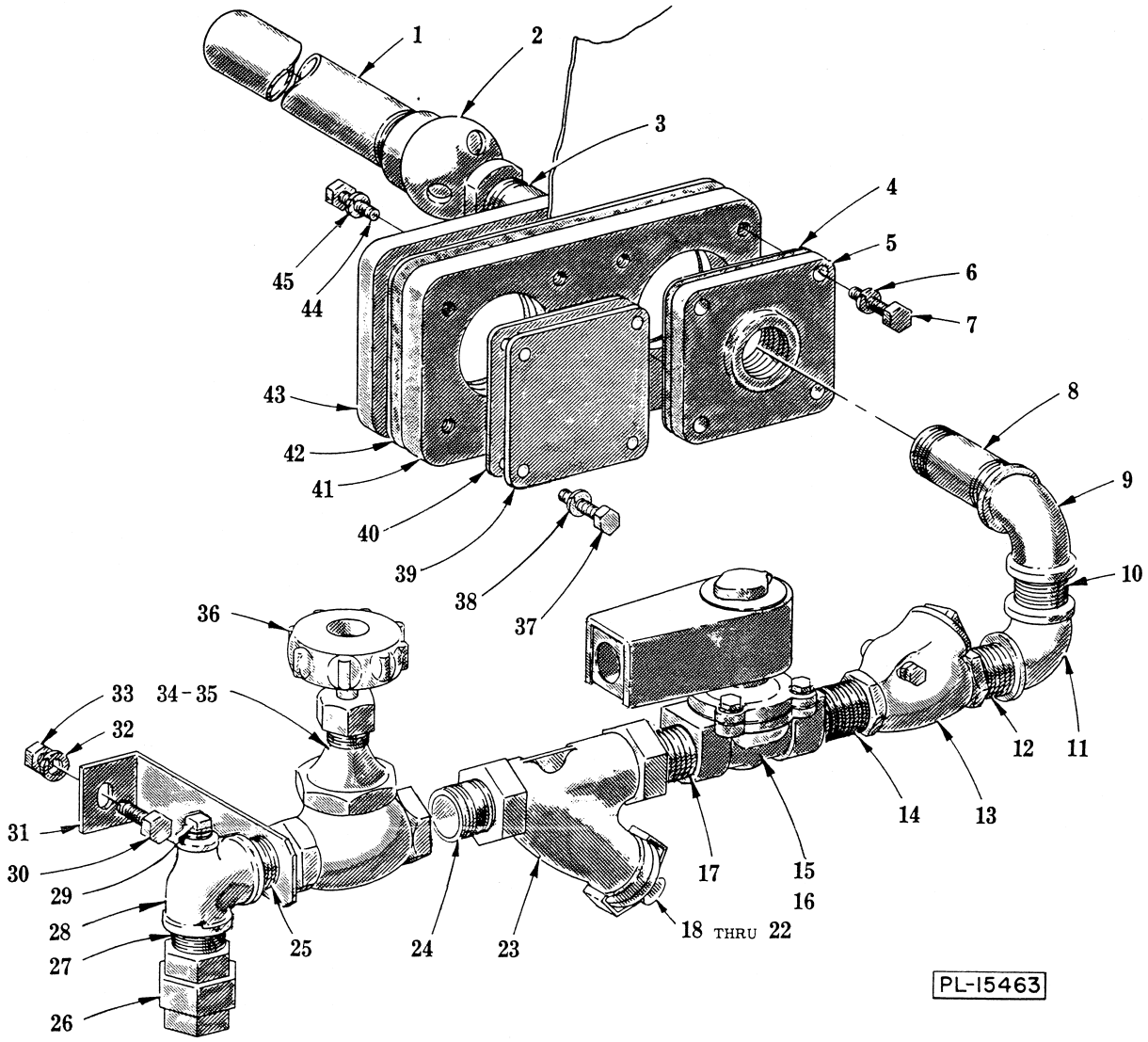
ILLUS. PL-17269-2	PART NO.	NAME OF PART	AMT. (Per Unit)
1	C-118316	Trap - 3/4" Steam (0 to 20 P.S.I.)	1
2	C-118317	Trap - 3/4" Steam (21 to 50 P.S.I.)	1
3	FP-36-92	Nipple - 3/4" x 1-3/8" Lg. (T.B.E.)	1
4	FP-22-17	Union - 3/4" (Grd. Seat)	1
5	FP-36-92	Nipple - 3/4" x 1-3/8" Lg. (T.B.E.)	1
6	FP-13-22	Elbow - 3/4" x 90°	1

1/2" STEAM COILS (Cont.)

(2 UNITS REQUIRED)

ILLUS. PL-17269-2	PART NO.	NAME OF PART	AMT. (Per Unit)
*7	FP-54-46	Nipple - 3/4" x 5-1/2" Lg. (T.B.E., 2" R.T.O.E.) (SST)	1
**8	FP-46-60	Nipple - 3/4" x 5-1/2" Lg. (T.B.E., 2" R.T.O.E.) (Brass)	1
*9	FP-53-9	Lock Nut - 3/4" Pipe (SST)	1
**10	FP-30-17	Lock Nut - 3/4" Pipe (Brass)	1
11	WS-13-45	Washer	2
*12	FP-52-9	Plug - 3/4" Sq. Hd. Pipe (SST)	1
**13	FP-28-39	Plug - 3/4" Csk. Pipe (Brass)	1
14	R-79853-2	Steam Coil Assy. (SST)	1
*15	FP-56-9	Cap - 3/4" Pipe (SST)	1
**16	FP-29-13	Cap - 3/4" Pipe (Brass)	1
*17	FP-49-15	Elbow - 3/4" x 90° (SST)	1
**18	FP-16-12	Elbow - 3/4" to 1/2" Reducing (Brass)	1
19	FP-51-15	Bushing - 3/4" to 1/2" Hex Reducing	1
*20	FP-54-36	Nipple - 1/2" x 2" Lg. (T.B.E.) (SST)	1
**21	FP-40-59	Nipple - 1/2" x 2-3/4" Lg. (T.B.E.) (Brass)	1
*22	FP-50-8	Union - 1/2" (Grd. Seat) (SST)	1
**23	FP-22-12	Union - 1/2" (Grd. Seat) (Brass)	1
*24	FP-54-40	Nipple - 1/2" x 2-1/2" Lg. (T.B.E.) (SST)	1
**25	FP-40-59	Nipple - 1/2" x 2-3/4" Lg. (T.B.E.) (Brass)	1
*26	FP-49-8	Elbow - 1/2" x 90° (SST)	1
**27	FP-15-16	Elbow - 1/2" x 90° (Brass)	1
*28	FP-54-36	Nipple - 1/2" x 2" Lg. (T.B.E.) (SST)	1
**29	FP-40-50	Nipple - 1/2" x 2" Lg. (T.B.E.) (Brass)	1
30	R-77233	Plate - Clamping	1
31	P-67035	Gasket - Mounting Plate	1
32	R-67044	Plate - Mounting	1
33	P-67036	Gasket	1
34	P-67037-2	Plate - Adapter	1
35	WL-6-22	Lock Washer - 5/16" Light	4
36	SC-41-14	Cap Screw - 5/16"-18 x 1-1/8" Hex Hd	4
37	FP-59-10	Nipple - 1/2" x 3" Lg. (T.B.E.)	1
38	FP-13-15	Elbow - 1/2" x 90°	1
39	FP-35-91	Nipple - 1/2" x 1-1/8" Lg. (T.B.E.)	1
40	FP-13-15	Elbow - 1/2" x 90°	1
41	FP-59-61	Nipple - 1/2" x 1-1/4" Lg. (T.B.E.)	1
42	FP-22-11	Union - 1/2" (Grd. Seat)	1
43	FP-59-61	Nipple - 1/2" x 1-1/4" Lg. (T.B.E.)	1
44	A-108156-1	Valve - 3/4" Solenoid (115 V.)	1
45	A-108156-2	Valve - 3/4" Solenoid (230 V.)	1
46	FP-26-22	Bushing - 3/4" to 1/2" Flush Reducing	2
47	FP-59-10	Nipple - 1/2" x 3" Lg. (T.B.E.)	1
48	M-82230	Screen (1/2" Line Strainer)	1
49	M-82233	Plate - Seal (1/2" Line Strainer)	1
50	M-82236	Clamp (1/2" Line Strainer)	1
51	M-82238	Thumb Screw	1
52	D-67500-59	"O" Ring (1/2" Line Strainer)	1
53	M-82227	Line Strainer (1/2") (Incls. items #48 thru 52)	1
54	FP-35-91	Nipple - 1/2" x 1-1/8" Lg. (T.B.E.)	1
55	M-65545	Valve - 1/2" Globe (Incls. item #56)	1
56	FP-9-7	Disc - 1/2" Valve	1
57	FP-35-91	Nipple - 1/2" x 1-1/8" Lg. (T.B.E.)	1
58	FP-19-16	Tee - 1/2" x 1/4" x 1/2" Reducing	1
59	FP-22-11	Union - 1/2" (Grd. Seat)	1
60	FP-35-91	Nipple - 1/2" x 1-1/8" Lg. (T.B.E.)	1
61	R-79498	Bracket - Pipe Support	1
62	NS-13-11	Full Nut - 5/16"-18 Hex Fin	1
63	WL-3-43	Lock Washer - 5/16" Light	1
64	SC-36-25	Cap Screw - 5/16"-18 x 3/4" Hex Hd	1
65	FP-28-6	Plug - 1/4" Sq. Hd. Pipe	1
66	P-70149-1	Handle - Steam Valve	1
67	WL-6-22	Lock Washer - 5/16" Light	4
68	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	4
69	B-109635	Cover - Mounting Plate	1
70	P-67036	Gasket	1
71	WL-6-22	Lock Washer - 5/16" Light	6
72	SC-41-16	Cap Screw - 5/16"-18 x 1-3/8" Hex Hd	6
**73	R-79854-2	Steam Coil Assy. (Brass)	1
	B-109154-1	Coil - Solenoid Valve (115 V.)	1
	B-109154-2	Coil - Solenoid Valve (230 V.)	1

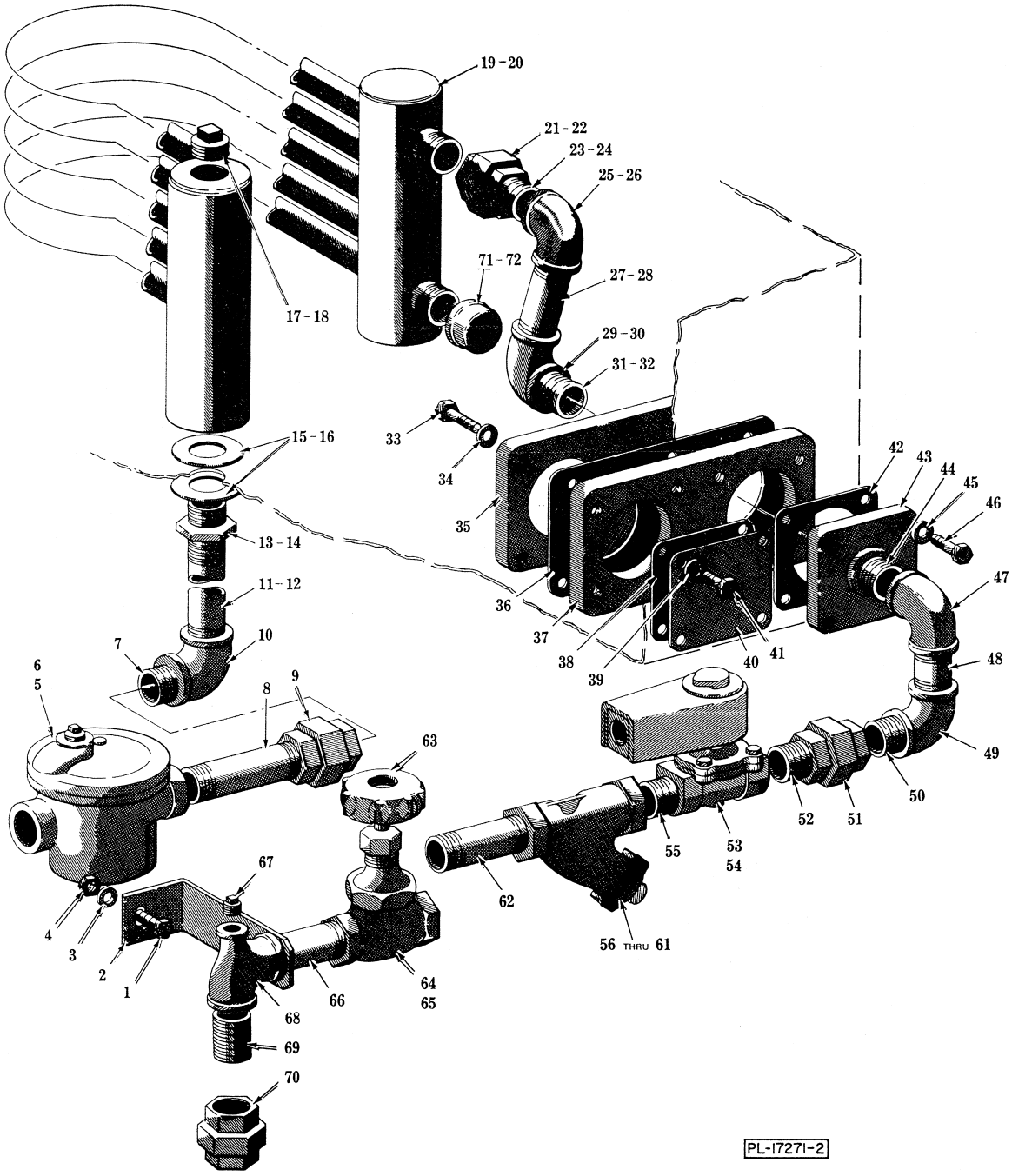
*Use in Wash Tank.
**Use in Rinse Tank.



3/4" STEAM INJECTOR (PRESSURE UNDER 10 LBS.)

3/4" STEAM INJECTOR (PRESSURE UNDER 10 LBS.)
(2 UNITS REQUIRED)

ILLUS. PL-15463	PART NO.	NAME OF PART	AMT. (Per Unit)
1	FP-54-34	Pipe - 1" x 14" Lg. (S.T.O.E.)	1
2	R-83063	Heater - Water	1
3	FP-54-44	Nipple - 3/4" x 2-1/2" Lg. (T.B.E.)	1
4	P-67036	Gasket - Adapter Plate	1
5	P-67037-1	Plate - Adapter	1
6	WL-6-22	Lock Washer - 5/16" Light	4
7	SC-41-14	Cap Screw - 5/16"-18 x 1-1/8" Hex Hd	4
8	FP-36-3	Nipple - 3/4" x 2-3/4" Lg. (T.B.E.)	1
9	FP-13-22	Elbow - 3/4" x 90°	1
10	FP-36-92	Nipple - 3/4" x 1-3/8" (T.B.E.)	1
11	FP-13-22	Elbow - 3/4" x 90°	1
12	FP-36-92	Nipple - 3/4" x 1-3/8" Lg. (T.B.E.)	1
13	P-74696	Valve - 3/4" Check	1
14	FP-36-92	Nipple - 3/4" x 1-3/8" Lg. (T.B.E.)	1
15	A-108156-1	Valve - 3/4" Solenoid (115 V., 50/60 Hz.) (Pilot Circuit)	1
16	A-108156-2	Valve - 3/4" Solenoid (200-230 V., 60 Hz.; 220 V., 50 Hz.)	1
17	FP-36-92	Nipple - 3/4" x 1-3/8" Lg. (T.B.E.)	1
18	M-82231	Screen (3/4" Line Strainer)	1
19	M-82234	Plate - Seal (3/4" Line Strainer)	1
20	M-82236	Clamp (3/4" Line Strainer)	1
21	M-82238	Thumb Screw	1
22	D-67500-59	"O" Ring (3/4" Line Strainer)	1
23	M-82228	Line Strainer (3/4") (Incls. items #18 thru 22)	1
24	FP-36-92	Nipple - 3/4" x 1-3/8" Lg. (T.B.E.)	1
25	FP-36-92	Nipple - 3/4" x 1-3/8" Lg. (T.B.E.)	1
26	FP-22-17	Union - 3/4" (Grd. Seat)	1
27	FP-36-92	Nipple - 3/4" x 1-3/8" Lg. (T.B.E.)	1
28	FP-19-79	Tee - 3/4" x 1/4" x 3/4" Reducing	1
29	FP-28-6	Plug - 1/4" Sq. Hd. Pipe	1
30	SC-36-25	Cap Screw - 5/16"-18 x 3/4" Hex Hd	1
31	B-102599	Bracket - Pipe Support	1
32	WL-3-43	Lock Washer - 5/16" Light	1
33	NS-13-11	Full Nut - 5/16"-18 Hex Fin	1
34	A-114683	Valve - 3/4" Globe (Incls. item #35)	1
35	FP-9-8	Disc - 3/4" Valve	1
36	P-70149-2	Handle - Steam Valve	1
37	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	4
38	WL-6-22	Lock Washer - 5/16" Light	4
39	B-109635	Cover - Mounting Plate	1
40	P-67036	Gasket - Adapter Plate	1
41	R-67044	Plate - Mounting	1
42	P-67035	Gasket - Mounting Plate	1
43	R-77233	Plate - Clamping	1
44	SC-41-16	Cap Screw - 5/16"-18 x 1-3/8" Hex Hd	6
45	WL-6-22	Lock Washer - 5/16" Light	6
	B-104250	Water Heater & Piping Assy. (Incls. items #1, 2 & 3)	1



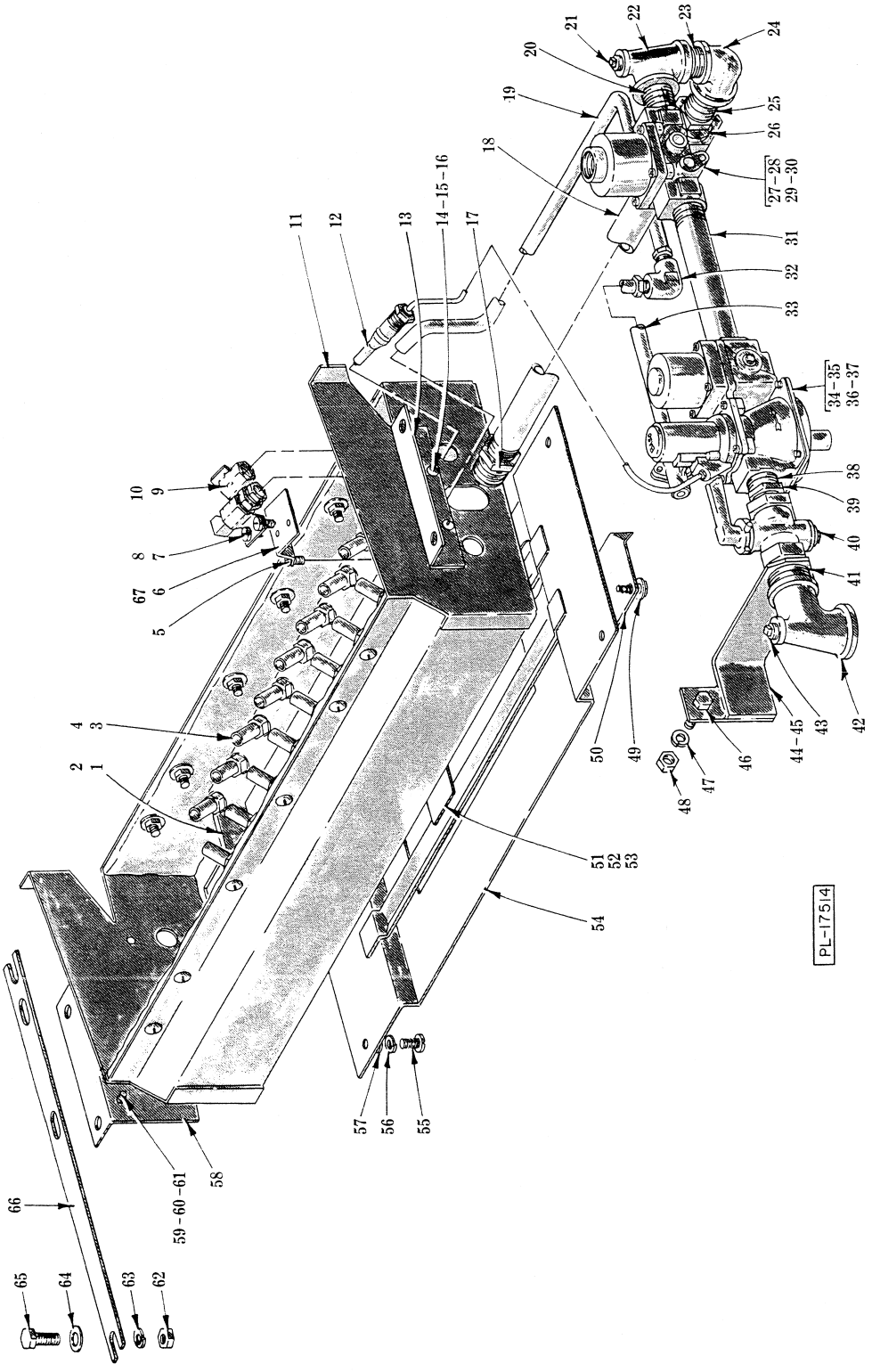
3/4" STEAM COILS
(2 UNITS REQUIRED)

ILLUS. PL-17271-2	PART NO.	NAME OF PART	AMT. (Per Unit)
1	SC-36-25	Cap Screw - 5/16"-18 x 3/4" Hex Hd	1
2	B-102599	Bracket - Pipe Support	1
3	WL-3-43	Lock Washer - 5/16" Light	1
4	NS-13-11	Full Nut - 5/16"-18 Hex Fin	1
5	C-118316	Trap - 3/4" Steam (0 to 20 P.S.I.)	1
6	C-118317	Trap - 3/4" Steam (21 to 50 P.S.I.)	1

3/4" STEAM COILS (Cont.)
(2 UNITS REQUIRED)

ILLUS. PL-17271-2	PART NO.	NAME OF PART	AMT. (Per Unit)
7	FP-36-92	Nipple - 3/4" x 1-3/8" Lg. (T.B.E.)	1
8	FP-36-7	Nipple - 3/4" x 4-1/8" Lg. (T.B.E.)	1
9	FP-22-17	Union - 3/4" (Grd. Seat)	1
10	FP-13-22	Elbow - 3/4" x 90°	1
*11	FP-54-46	Nipple - 3/4" x 5-1/2" Lg. (T.B.E., 2" R.T.O.E.) (SST)	1
**12	FP-46-60	Nipple - 3/4" x 5-1/2" Lg. (T.B.E., 2" R.T.O.E.) (Brass)	1
*13	FP-53-9	Lock Nut - 3/4" Pipe (SST)	1
**14	FP-30-17	Lock Nut - 3/4" Pipe (Brass)	1
*15	WS-13-45	Washer (SST)	2
**16	WS-13-28	Washer (Brass)	2
*17	FP-52-9	Plug - 3/4" Sq. Hd. Pipe (SST)	1
**18	FP-28-19	Plug - 3/4" Sq. Hd. Pipe (Brass)	1
*19	S-79847-2	Steam Coil Assy. (SST)	1
**20	S-79846-2	Steam Coil Assy. (Brass)	1
*21	FP-50-14	Union - 3/4" (Grd. Seat) (SST)	1
**22	FP-22-18	Union - 3/4" (Grd. Seat) (Brass)	1
*23	FP-54-27	Nipple - 3/4" x 1-3/8" Lg. (T.B.E.) (SST)	1
**24	FP-41-50	Nipple - 3/4" x 1-3/8" Lg. (T.B.E.) (Brass)	1
*25	FP-49-15	Elbow - 3/4" x 90° (SST)	1
**26	FP-15-23	Elbow - 3/4" x 90° (Brass)	1
*27	FP-54-21	Nipple - 3/4" x 2-3/4" Lg. (T.B.E.) (SST)	1
**28	FP-41-62	Nipple - 3/4" x 2-3/4" Lg. (T.B.E.) (Brass)	1
*29	FP-49-15	Elbow - 3/4" x 90° (SST)	1
**30	FP-15-23	Elbow - 3/4" x 90° (Brass)	1
*31	FP-54-42	Nipple - 3/4" x 1-5/8" Lg. (T.B.E.) (SST)	1
**32	FP-41-52	Nipple - 3/4" x 1-5/8" Lg. (T.B.E.) (Brass)	1
33	SC-41-16	Cap Screw - 5/16"-18 x 1-3/8" Hex Hd	6
34	WL-6-22	Lock Washer - 5/16" Light	6
35	R-77233	Plate - Clamping	1
36	P-67035	Gasket - Mounting	1
37	R-67044	Plate - Mounting	1
38	P-67036	Gasket - Mounting	1
39	WL-6-22	Lock Washer - 5/16" Light	4
40	B-109635	Retainer - Mounting Plate	1
41	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	4
42	P-67036	Gasket - Mounting	1
43	P-67037-1	Plate - Adapter	1
44	FP-36-3	Nipple - 3/4" x 2-3/4" Lg. (T.B.E.)	1
45	WL-6-22	Lock Washer - 5/16" Light	4
46	SC-41-14	Cap Screw - 5/16"-18 x 1-1/8" Hex Hd	4
47	FP-13-22	Elbow - 3/4" x 90°	1
48	FP-36-92	Nipple - 3/4" x 1-3/8" Lg. (T.B.E.)	1
49	FP-13-22	Elbow - 3/4" x 90°	1
50	FP-59-19	Nipple - 3/4" x 1-1/2" Lg. (T.B.E.)	1
51	FP-22-17	Union - 3/4" (Grd. Seat)	1
52	FP-59-19	Nipple - 3/4" x 1-1/2" Lg. (T.B.E.)	1
53	A-108156-1	Valve - 3/4" Soleniod (115 V.)	1
54	A-108156-2	Valve - 3/4" Solenoid (230 V.)	1
55	FP-36-92	Nipple - 3/4" x 1-3/8" Lg. (T.B.E.)	1
56	M-82228	Line Strainer (3/4") (Incls. items #57 thru 61)	1
57	M-82231	Screen (3/4" Line Strainer)	1
58	M-82234	Plate - Seal (3/4" Line Strainer)	1
59	M-82236	Clamp (3/4" Line Strainer)	1
60	M-82238	Thumb Screw	1
61	D-67500-59	"O" Ring (3/4" Line Strainer)	1
62	FP-36-92	Nipple - 3/4" x 1-3/8" Lg. (T.B.E.)	1
63	P-70149-2	Handle - Steam Valve	1
64	A-114683	Valve - 3/4" Globe (Incls. item #65)	1
65	FP-9-8	Disc - 3/4" Valve	1
66	FP-36-95	Nipple - 3/4" x 2" Lg. (T.B.E.)	1
67	FP-28-6	Plug - 1/4" Sq. Hd. Pipe	1
68	FP-19-79	Tee - 3/4" x 1/4" x 3/4" Reducing	1
69	FP-36-92	Nipple - 3/4" x 1-3/8" Lg. (T.B.E.)	1
70	FP-22-17	Union - 3/4" (Grd. Seat)	1
*71	FP-56-9	Cap - 3/4" Pipe (SST)	1
**72	FP-29-13	Cap - 3/4" Pipe (Brass)	1
	B-109154-1	Coil - Solenoid (115 V.)	1
	B-109154-2	Coil - Solenoid (230 V.)	1

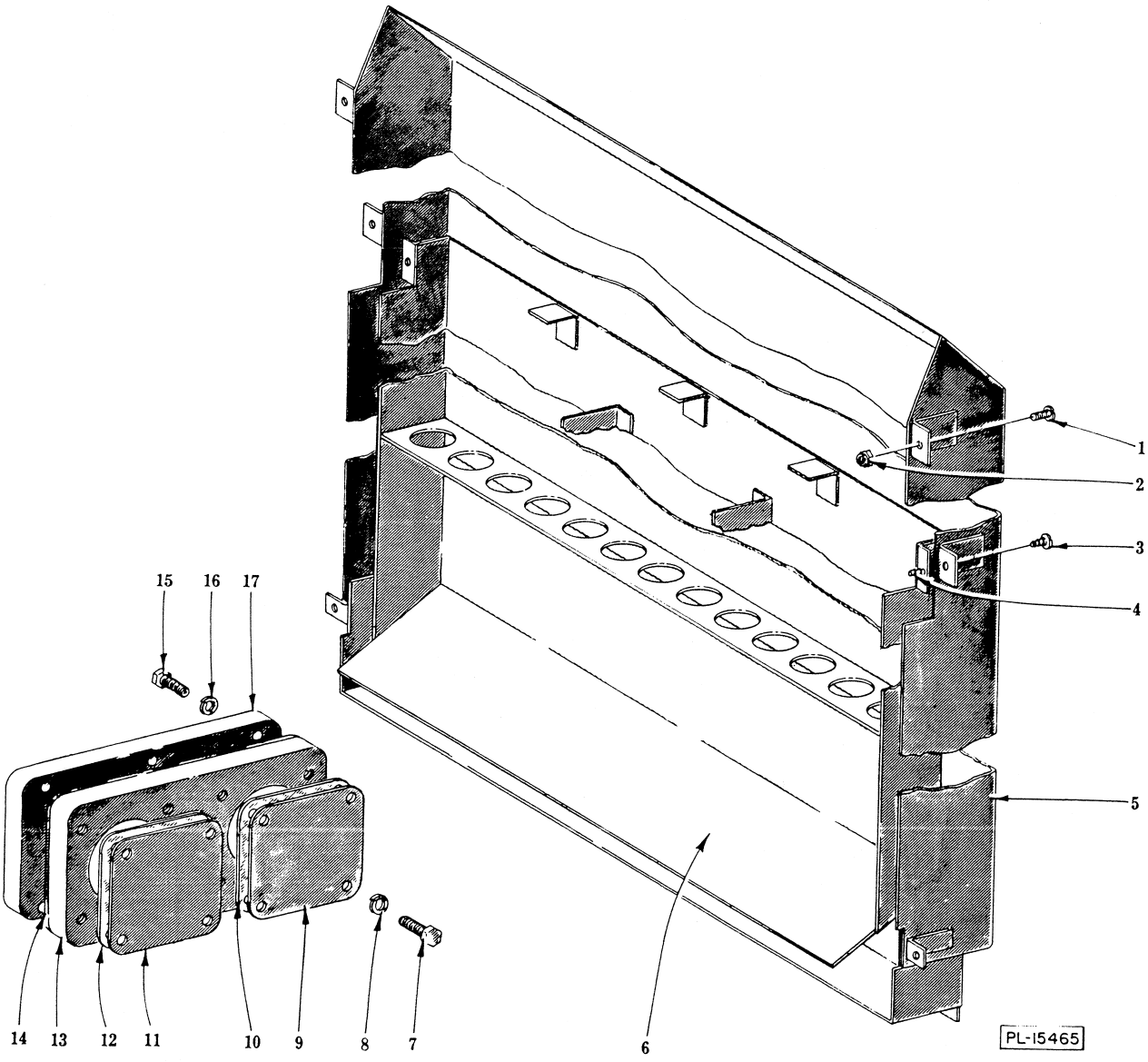
*Use in Wash Tank.
**Use in Rinse Tank.



GAS BURNER UNIT

GAS BURNER UNIT
(2 UNITS REQUIRED)

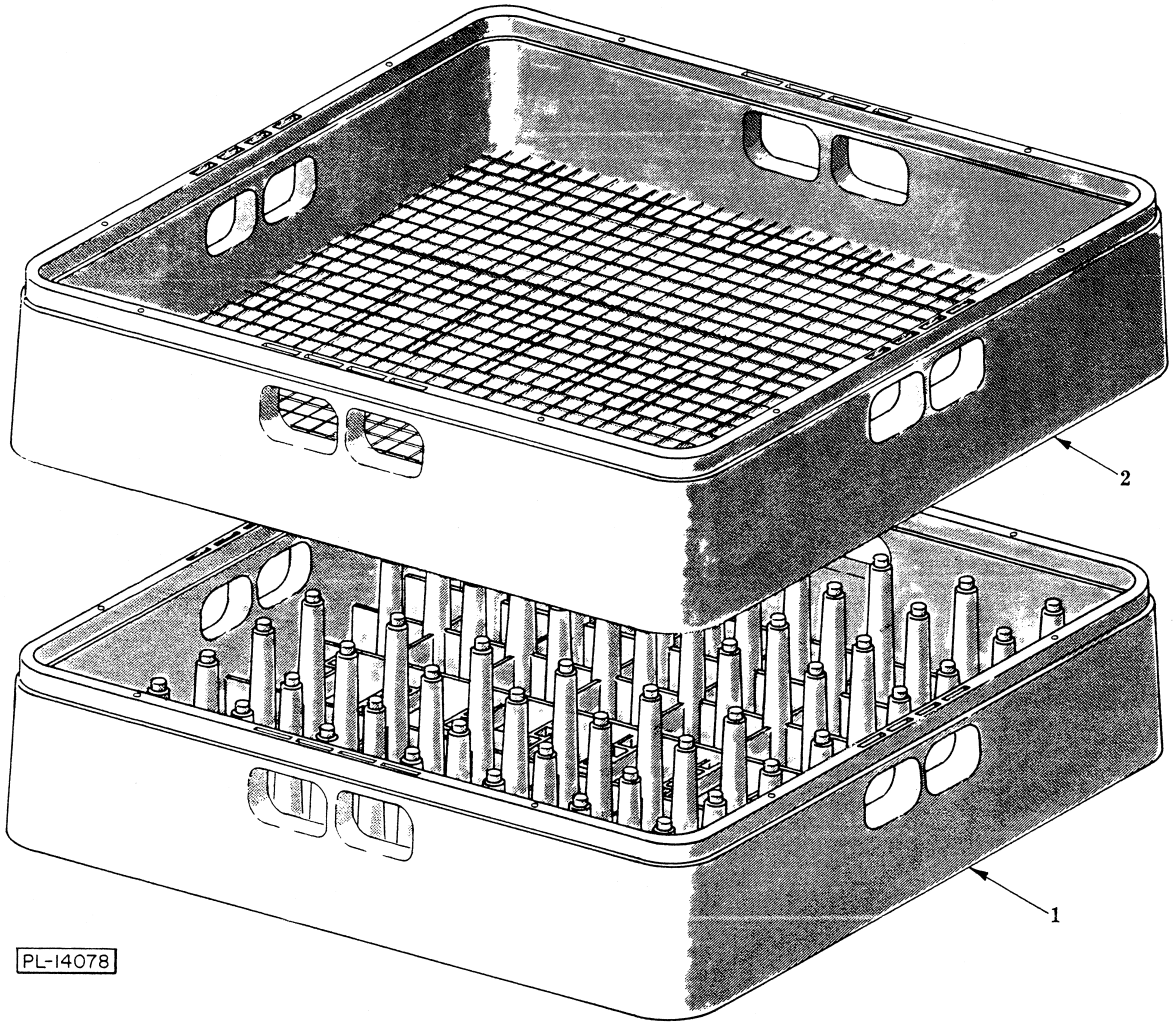
ILLUS. PL-17514	PART NO.	NAME OF PART	AMT. (Per Unit)
1	D-105198-1	Gas Burner Assy. (Nat. or Mixed Gas) (Incls. item #3)	1
2	D-105198-4	Gas Burner Assy. (L.P. Gas) (Incls. item #4)	1
3	A-105763-1	Jet - Gas Burner (Nat. or Mixed Gas)	AR
4	A-105763-2	Jet - Gas Burner (L.P. Gas)	AR
5	SC-7-77	Mach. Screw - #10-24 x 1/2" Rd. Hd	2
6	B-104905	Support - Pilot Light (Nat. or Mixed Gas)	1
7	SC-7-71	Mach. Screw - #10-24 x 1/4" Rd. Hd	2
8	WL-3-22	Lock Washer - #10 Light	2
9	B-105045-1	Pilot Assy. (Nat. or Mixed Gas)	1
10	B-105045-2	Pilot Assy. (L.P. Gas)	1
11	E-104908	Burner Housing & Insulation Assy	1
12	P-69696-1	Lead - Thermocouple	1
13	B-104878	Support - Burner Housing (Outside)	1
14	SC-7-74	Mach. Screw - #10-24 x 3/8" Rd. Hd	4
15	WL-3-22	Lock Washer - #10 Light	4
16	NS-9-21	Mach. Nut - #10-24 Hex	4
17	FP-26-20	Bushing - 3/4" to 1/2" Hex Reducing	1
18	FP-59-87	Nipple - 1/2" x 8-1/2" Lg. (T.B.E.)	1
19	P-23963-9	Tube - 1/4" O.D. Gas (13-3/8" Lg.)	1
20	FP-59-61	Nipple - 1/2" x 1-1/4" Lg. (T.B.E.)	1
21	FP-28-6	Plug - 1/4" Sq. Hd. Pipe	1
22	FP-19-16	Tee - 1/2" x 1/4" x 1/2" Reducing	1
23	FP-35-91	Nipple - 1/2" x 1-1/8" Lg. (T.B.E.)	1
24	FP-13-15	Elbow - 1/2" x 90°	1
25	FE-59-1	Nipple - 1/2" x 1-3/4" Lg. (T.B.E.)	1
26	FP-22-11	Union - 1/2" (Grd. Seat)	1
27	C-112473-1	Valve - Reduced Flow (Nat. or Mixed Gas) (115 V., 50/60 Hz.) (Pilot Circuit)	1
28	C-112473-2	Valve - Reduced Flow (Nat. or Mixed Gas) (200-230 V., 60 Hz.; 220 V., 50 Hz.)	1
29	C-112473-3	Valve - Reduced Flow (L.P. Gas) (115 V., 50 /60 Hz.) (Pilot Circuit)	1
30	C-112473-4	Valve - Reduced Flow (L.P. Gas) (200-230 V., 60 Hz.; 220 V., 50 Hz.)	1
31	FP-59-3	Nipple - 1/2" x 5" Lg. (T.B.E.)	1
32	FP-47-22	Elbow - 90° Union (1/4" Tube x 1/4" Tube)	1
33	P-23963-10	Tube - 1/4" O.D. Gas (10-5/8" Lg.)	1
34	C-120412-1	Valve - Control (Nat. or Mixed Gas) (115 V., 50/60 Hz.) (Pilot Circuit)	1
35	C-120412-2	Valve - Control (Nat. or Mixed Gas) (200-230 V., 60 Hz.; 220 V., 50 Hz.)	1
36	C-120413-1	Valve - Control (L.P. Gas) (115 V., 50/60 Hz.) (Pilot Circuit)	1
37	C-120413-2	Valve - Control (L.P. Gas) (200-230 V., 60 Hz.; 220 V., 50 Hz.)	1
38	FP-36-93	Nipple - 1/2" x 1-5/8" Lg. (T.B.E.)	1
39	FP-26-20	Bushing - 3/4" to 1/2" Hex Reducing	1
40	FP-11-26	Gas Cock - 3/4" (Lever Handle)	1
41	FP-59-19	Nipple - 3/4" x 1-1/2" Lg. (T.B.E.)	1
42	FP-19-79	Tee - 3/4" x 1/4" x 3/4" Reducing	1
43	FP-28-6	Plug - 1/4" Sq. Hd. Pipe	1
44	B-104958	Pipe Support & Bracket Assy. (R.H.) (One per Mach.)	1
45	B-104959	Pipe Support & Bracket Assy. (L.H.) (One per Mach.)	1
46	SC-36-25	Cap Screw - 5/16"-18 x 3/4" Hex Hd	1
47	WL-3-43	Lock Washer - 5/16" Light	1
48	NS-13-11	Full Nut - 5/16"-18 Hex Fin	1
49	SA-16-6	Screw & Washer Assy. - #10 x 3/8" Slot Hex Hd., Type AB	2
50	B-104783	Cover - Lighter Hole	1
51	A-104906	Support - Burner	1
52	SC-8-72	Mach. Screw - 1/4"-20 x 1" Rd. Hd	1
53	WL-3-36	Lock Washer - 1/4" Light	1
54	D-104935	Heat Shield & Baffle Assy	1
55	SC-7-74	Mach. Screw - #10-24 x 3/8" Rd. Hd	4
56	WL-3-22	Lock Washer - #10 Light	4
57	WS-2-19	Washer	4
58	B-105845	Support - Burner Housing (Inside)	1
59	SC-7-74	Mach. Screw - #10-24 x 3/8" Rd. Hd	4
60	WL-3-22	Lock Washer - #10 Light	4
61	NS-9-21	Mach. Nut - #10-24 Hex	4
62	NS-13-11	Full Nut - 5/16"-18 Hex Fin	8
63	WL-3-43	Lock Washer - 5/16" Light	8
64	WS-5-5	Washer	8
65	SC-36-25	Cap Screw - 5/16"-18 x 3/4" Hex Hd	8
66	B-104784	Support - Burner Housing	2
67	B-277874	Support - Pilot Light (L.P. Gas)	1



FLUE AND MOUNTING PLATES

FLUE AND MOUNTING PLATES
(2 UNITS REQUIRED)

ILLUS. PL-15465	PART NO.	NAME OF PART	AMT. (Per Unit)
1	SC-21-23	Mach. Screw - #10-24 x 1/2" Rd. Hd	2
2	NS-31-15	Stop Nut - #10-24 "Elastic"	2
3	SD-7-43	Self-Tapping Screw - #10 x 3/8" Rd. Hd., Type B	3
4	SD-7-43	Self-Tapping Screw - #10 x 3/8" Rd. Hd., Type B	3
5	E-106799	Outer Flue Shell Assy	1
6	D-112488	Flue Assy	1
7	SC-41-11	Cap Screw - 5/16"-18 x 3/4" Hex Hd	8
8	WL-6-22	Lock Washer - 5/16" Light	8
9	B-109635	Cover - Mounting Plate	1
10	P-67036	Gasket	1
11	B-109635	Cover - Mounting Plate	1
12	P-67036	Gasket	1
13	R-67044	Plate - Mounting	1
14	P-67035	Gasket - Mounting Plate	1
15	SC-41-16	Cap Screw - 5/16"-18 x 1-3/8" Hex Hd	6
16	WL-6-22	Lock Washer - 5/16" Light	6
17	R-77233	Plate - Clamping	1



DISH RACKS

ILLUS. PL-14078	PART NO.	NAME OF PART	AMT.
1	A-105113	Rack - Peg	1
2	A-105114	Rack - Combination	1