

ENERGY SMART—QUICK START GUIDE

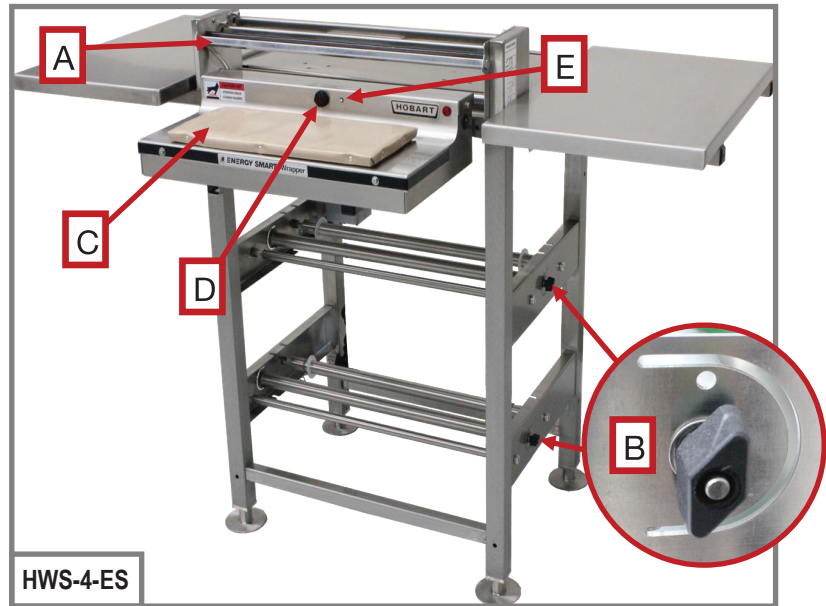


Machine Installation

Place the machine in its permanent location. If it is a floor model, the first step is to level the unit by either loosening the bolts by the feet, leveling the unit, and retightening the bolts, or turning the foot casters to level the unit.

The next step is to route the film. For all Energy Smart models the film roll sits in between the two thick rollers and the film comes off the top of the roll and down under the middle and front rollers. Reference the film routing guide on the right side of the machine or as indicated on the back of this guide.

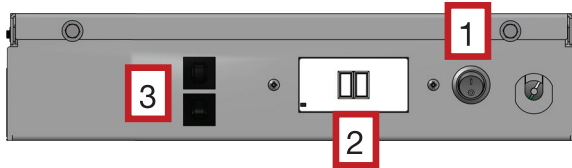
Next, plug it in and turn it on (1). The red light located to the right on the front of the unit will glow red. If the red light isn't on, press the test and reset button on the GFCI (2) and the two circuit breakers (3) located on the back of the electrical box.



The hot rod (A) requires 10 minutes to warm up in order to reach a cutting temperature of 275° F.

The small black knob on the right side of the cradle rollers is for film tension control (B). Turn the knob clockwise to tighten the tension and counterclockwise to loosen.

625ES-1 Electrical Box



W32ES-1 Electrical Box



*On floor models the on/off switch is located on the right side of the machine.



HWS-4-ES Electrical Box



*On HWS-4-ES, the GFCI is located in the outlet on the back left frame leg.

Wrapping Food Packages

The seal plate (C) is only active when a package is seen by the photo eye (D). The light next to the photo eye (E) will illuminate when you activate the heating cycle. This light will glow yellow as the seal plate is heating and then red when the plate reaches 350° F, sealing temperature. Make sure you leave the package on the seal plate until the light turns red. The hot plate will automatically turn off when the heat cycle is over.

In order to reactivate the heating cycle, the package must be removed from the photo eye field, and re-introduced.

Note: The light next to the photo eye glows every time you have activated a heating cycle.

Floor Models

W32ES & HWS-4-ES

Load the machine from the RIGHT SIDE

Film needs to come off the roll COUNTERCLOCKWISE

The film will pull itself down into the cradle

Film MUST feed **down** BETWEEN the **IDLE ROLLER ①** and **TENSION ROLLER ②** then **UNDER both the TENSION ROLLER ②** and the **CRADLE FILM GUIDE ROLLER ③**

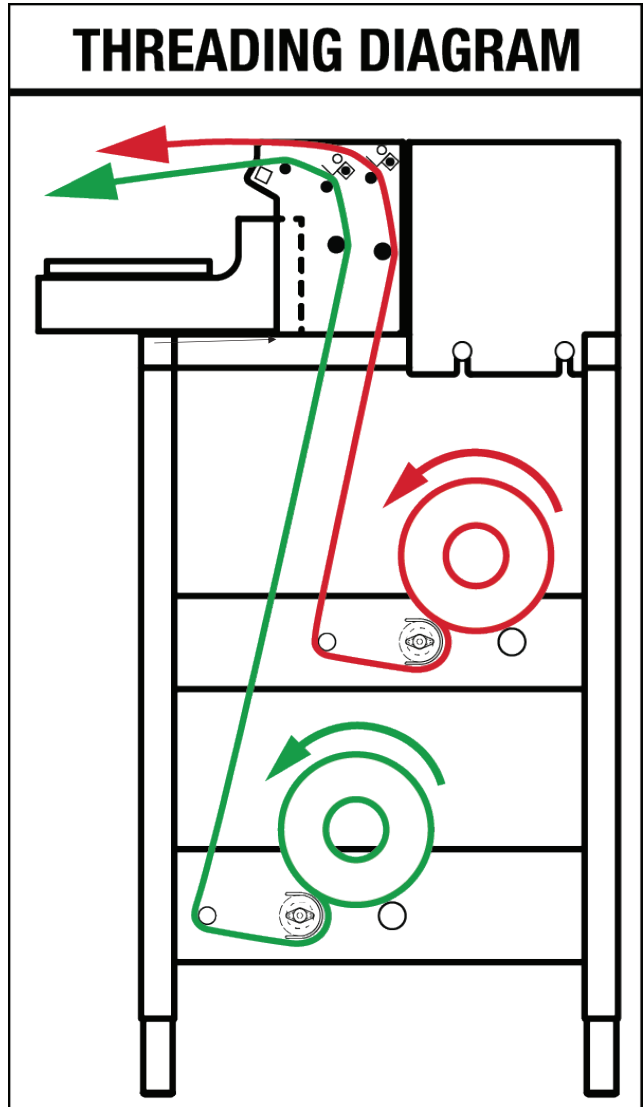


Table Top Models

625ES-1

