



HOSHIZAKI

Parts List

SELF-CONTAINED CUBER

Model
IM-200BAA



hoshizakiamerica.com

Number: M063-4102
Issued: 3-20-2017

Auxiliary Codes

IM-200BAA	E-1	October 2015
IM-200BAA	F-1	April 2016
	G-1	April 2017

Auxiliary Code Breakdown

The auxiliary code is the first two characters in the serial number. The first character indicates the year. Years progress or regress in alphabetical order. The series runs from "A" through "V" and the letters "I" and "O" are skipped. The second character indicates significant part changes within a year. Base is "0" and this number advances for each change. In cases where there is a letter in parentheses, this designates the month. This is the last character in the serial number. The series runs from "(A)" through "(M)" and the letter "(I)" is skipped. This designation is only included when identifying a parts change within an auxiliary code.

Note About Ordering Parts

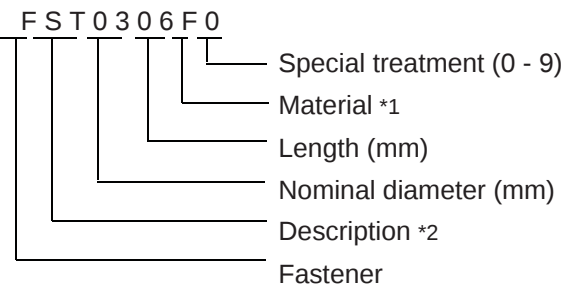
Most assemblies cannot be ordered as complete units; parts in the assemblies generally must be ordered separately.

MARKS LOCATED UNDER THE AUXILIARY CODE

- = Part deleted.
- x = Part deleted and replaced by "o" part.
- o = New part in place of "x" part.

FASTENER PART NUMBER

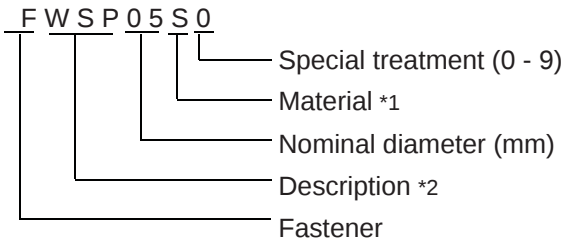
SCREWS



*1

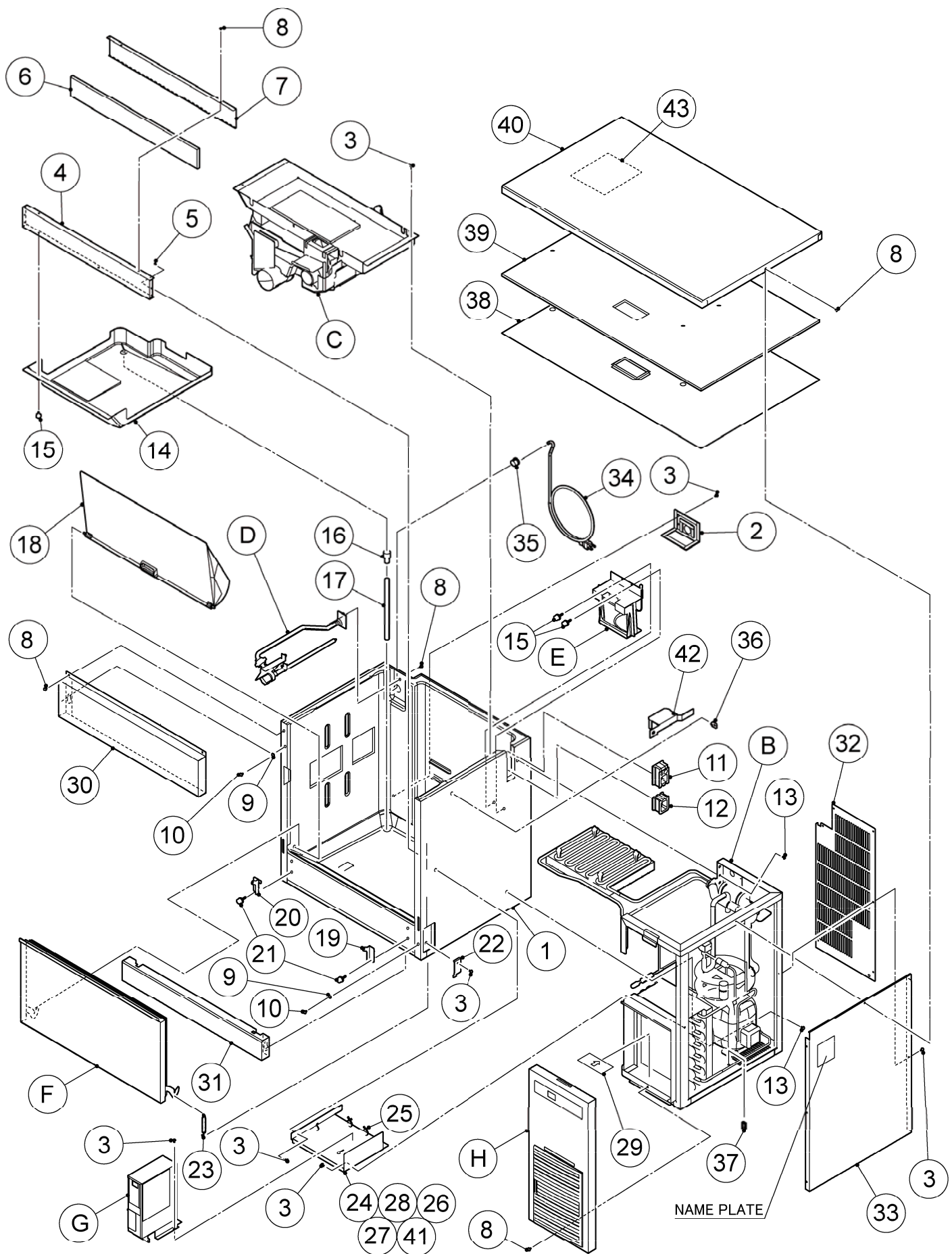
- F: Steel
- S: Austenitic stainless steel
- M: Martensitic stainless steel
- B: Copper alloy
- P: Polycarbonate
- N: Polyamide
- V: PVC
- A: ABS
- X: Polyacetal
- L: Aluminum

NUTS & WASHERS



*2

- First letter
- S: Machine screw
- T: Tapping screw
- M: Wood screw
- B: Bolt
- W: Washer
- N: Nut

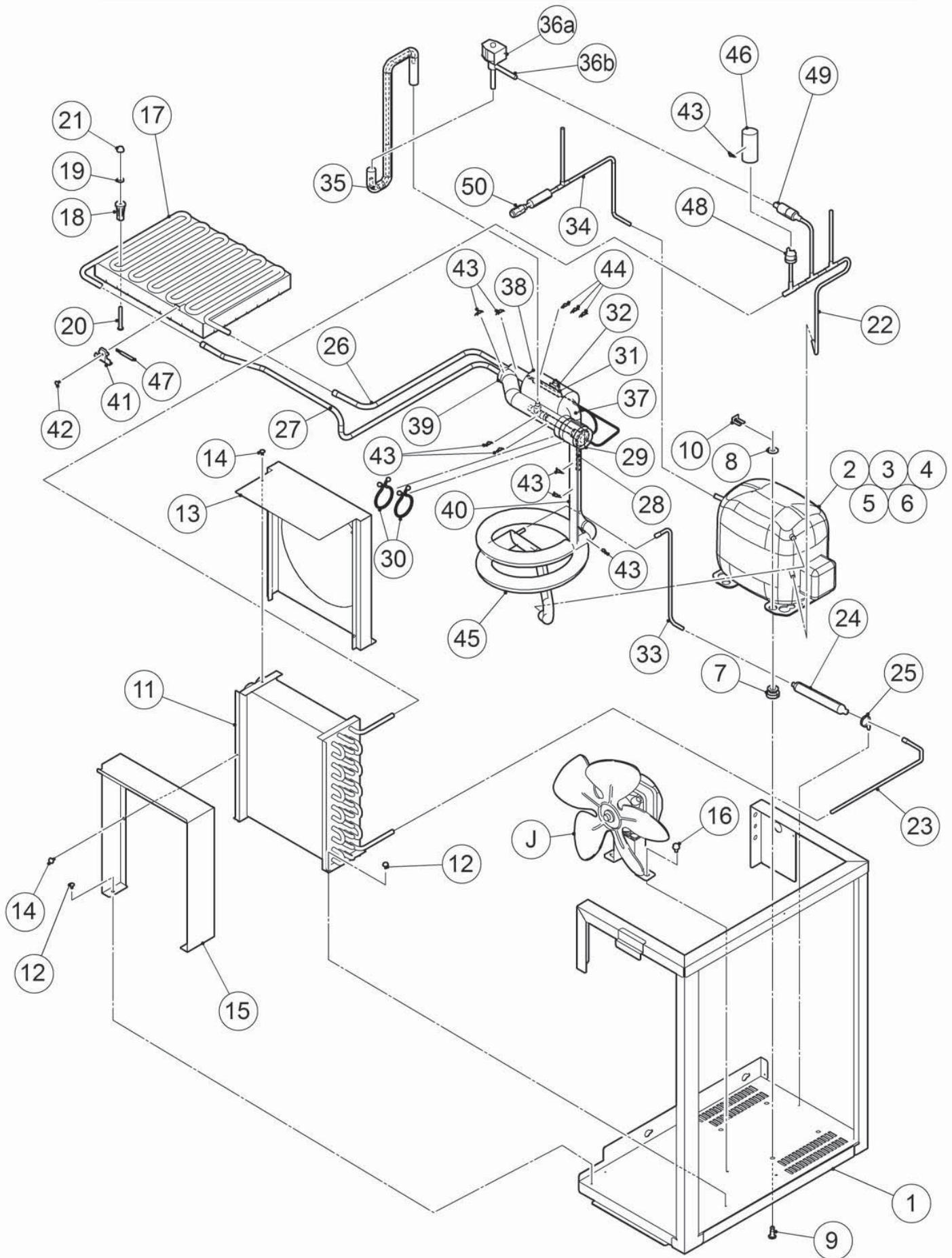


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MODEL: IM-200BAA TITLE: A. ICE CUBER ASSY							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				E-1 F-0	F-1 G-0	G-1	
B	REFRIGERATION CIRCUIT		123752A01	1	1	1	
C	MECHANISM ASSY		268084A01	1	1	1	
D	WATER CIRCUIT		268086A01	1	1	1	
E	BIN SW ASSY		381958A01	1	1	1	
F	DOOR ASSY		3Y5436A02	1	1	1	
G	CONTROL BOX ASSY		268088A01	1	1	1	
H	FRONT COVER(R) ASSY		381967A01	1	1	1	
Q	ACCESSORIES		A03107-01	1	1	1	
1	BODY		123760G01	1	1	1	
2	REAR GUIDE		481319G01	1	1	1	
3	Flange Bolt (C-TITE)		FTR0408M0	26	27	27	
4	FRONT FRAME		3Y6326M01	1	1	1	
5	RIVET	SSD42SSBS(t1.6~3.2)	7170-0002	4	4	4	
6	INSULATION-FRONT FRAME		4Y7624P01	1	1	1	
7	FRONT FRAME(B)		381950M01	1	1	1	
8	S-TITE TRUSS HEAD SCREW		FTS0408M0	7	7	7	
9	TAPER COLLAR		4H0171-01	4	4	4	
10	RIVET	SSD42BS	7170-0001	4	4	4	
11	GROMMET(A)		381951R01	1	1	1	
12	GROMMET(B)		381952R01	1	1	1	
13	TAPPING SCREW - HEX		442040-01	4	4	4	
14	DRAIN PAN		2H6143G01	1	1	1	
15	THUMBSCREW		415949G10	4	4	4	
16	DRAIN TUBE		4H2585-01	1	1	1	
17	DRAIN PIPE		4Y7493P03	1	1	1	
18	SLOPE		3H2978G01	1	1	1	
19	HINGE (RIGHT)		4H2583-01	1	1	1	
20	HINGE (LEFT)		4H2584-01	1	1	1	
21	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0616S0	4	4	4	
22	BRACKET-SPRING		4Y7620M01	1	1	1	
23	SPRING		4X5209-01	1	1	1	
24	PLATE-FRAME		268087M01	1	1	1	
25	WIRE RETAINER		427902-05	3	3	3	

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MODEL: IM-200BAA TITLE: A. ICE CUBER ASSY							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				E-1 F-0	F-1 G-0	G-1	
26	SPRING WASHER		FWSP04S0	2	2	2	
27	TRUSS HEAD SCREW		FST0408S0	1	1	1	
28	LABEL - R134A		444463-01	1	1	1	
29	CAUTION LABEL - SERVICE		370640L01	1	1	1	
30	FRONT COVER UPPER		381965G01	1	1	1	
31	FRONT COVER LOWER		3Y6322G02	1	1	1	
32	REAR PANEL-UNIT		268093M01	1	1	1	
33	SIDE PANEL(R)-UNIT		268094M01	1	1	1	
34	POWER SUPPLY CORD		P00004-01	1	1	1	
35	BUSHING		420472-02	1	1	1	
36	WIRE SADDLE		428060-02	2	2	2	
37	WIRE SADDLE		428060-03	1	1	1	
38	PLATE-TOP(G)		381968G01	1	1	1	
39	INSULATION-TOP		3Y6327P01	1	1	1	
40	TOP PANEL		1H5071M01	1	1	1	
41	HARNESS		268096A01	1	1	1	
42	BRACKET-GROMMET		482212M01	-	1	1	
43	MAINTENANCE LABEL		268230L01	-	1	1	

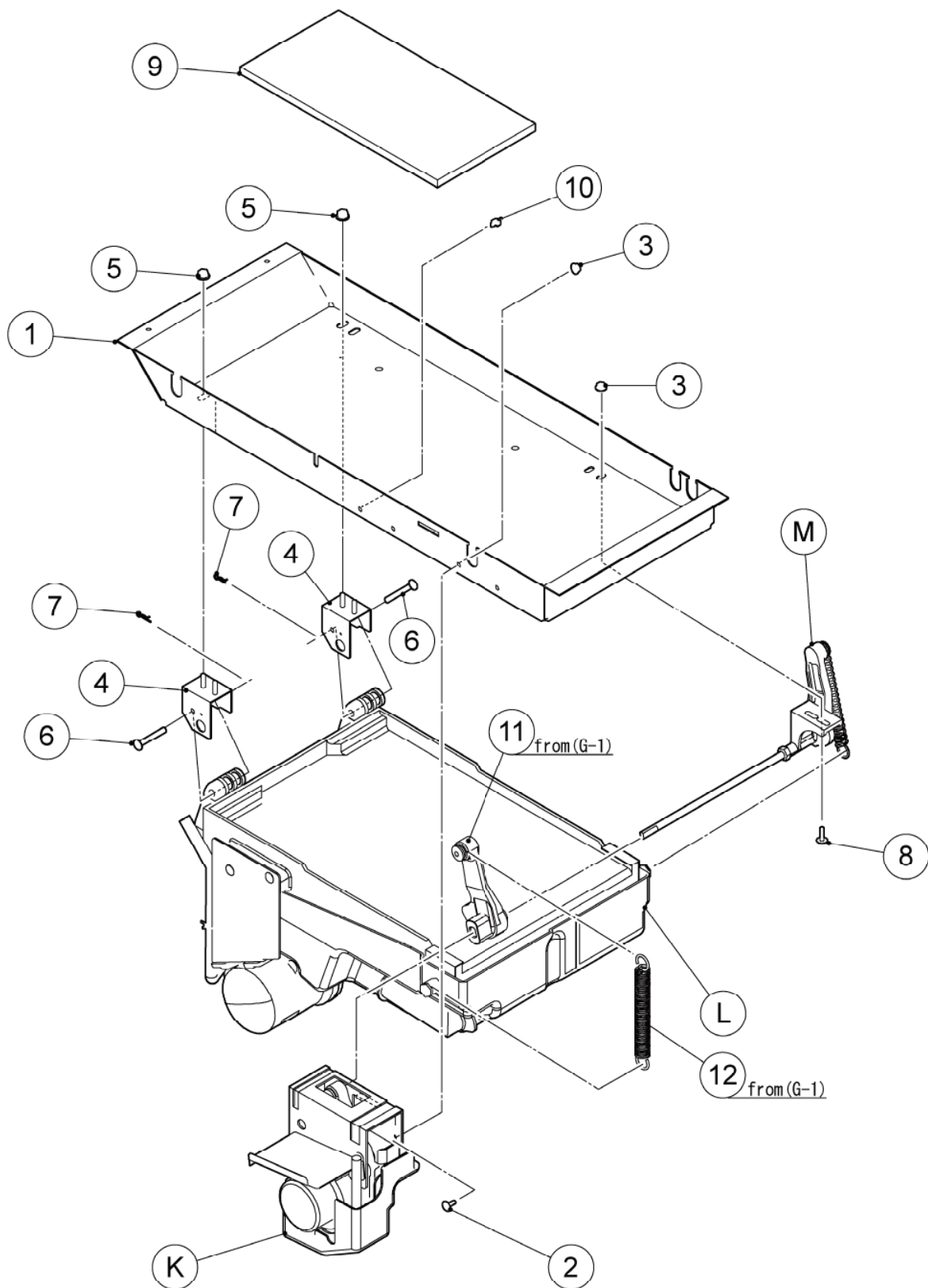


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MODEL: IM-200BAA TITLE: B. REFRIGERATION ASSY							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				E-1 F-0	F-1 G-0	G-1	
J	FAN MOTOR ASSY		3Y6055A02	1	1	1	
1	UNIT FRAME G		268038G01	1	1	1	
2	COMPRESSOR	SC15G-104G7550	P03708-01	1	1	1	
3	STARTING RELAY	SC15G ACCESSORIES	P01178-01	1	1	1	
4	COVER	SC15G ACCESSORIES	P01179-01	1	1	1	
5	STARTING CAPACITOR	SC15G ACCESSORIES	P01180-01	1	1	1	
6	CORD RELIEF	SC15G ACCESSORIES	452239-01	1	1	1	
7	GROMMET	SC15G ACCESSORIES	450897-01	4	4	4	
8	WASHER CUSHION	SC15G ACCESSORIES	P02793-01	4	4	4	
9	STEEL PIN	SC15G ACCESSORIES	452255-01	4	4	4	
10	CLIP	SC15G ACCESSORIES	452256-01	4	4	4	
11	CONDENSER	4x12,W230mm,FPI=10	P03374-01	1	1	1	
12	FLANGE BOLT(C-TITE)		FTR0408M0	8	8	8	
13	SHROUD(A)		2X0938M01	1	1	1	
14	T2 TRUSS HEAD SCREW		FT20408F0	6	6	6	
15	SHROUD(B)		3Y6296M01	1	1	1	
16	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0612S0	2	2	2	
17	EVAPORATOR		2H6438G03	1	1	1	
18	COLLAR		3H3879-01	4	4	4	
19	WASHER		4H0777-01	4	4	4	
20	SCREW-EVAPORATOR		4Y4922M02	4	4	4	
21	FLANGE NUT		FNHF06S0	4	4	4	
22	COPPER TUBE(A)-HIGH SIDE		268042G01	1	1	1	
23	COPPER TUBE(B)-HIGH SIDE		481290M01	1	1	1	
24	DRIER	DY-15QHD-13	458776-01	1	1	1	
25	PUSH MOUNT TIE		436156-01	1	1	1	
26	COPPER TUBE(C)-LOW SIDE		381918M01	1	1	1	
27	COPPER TUBE(D)-LOW SIDE		381919G01	1	1	1	

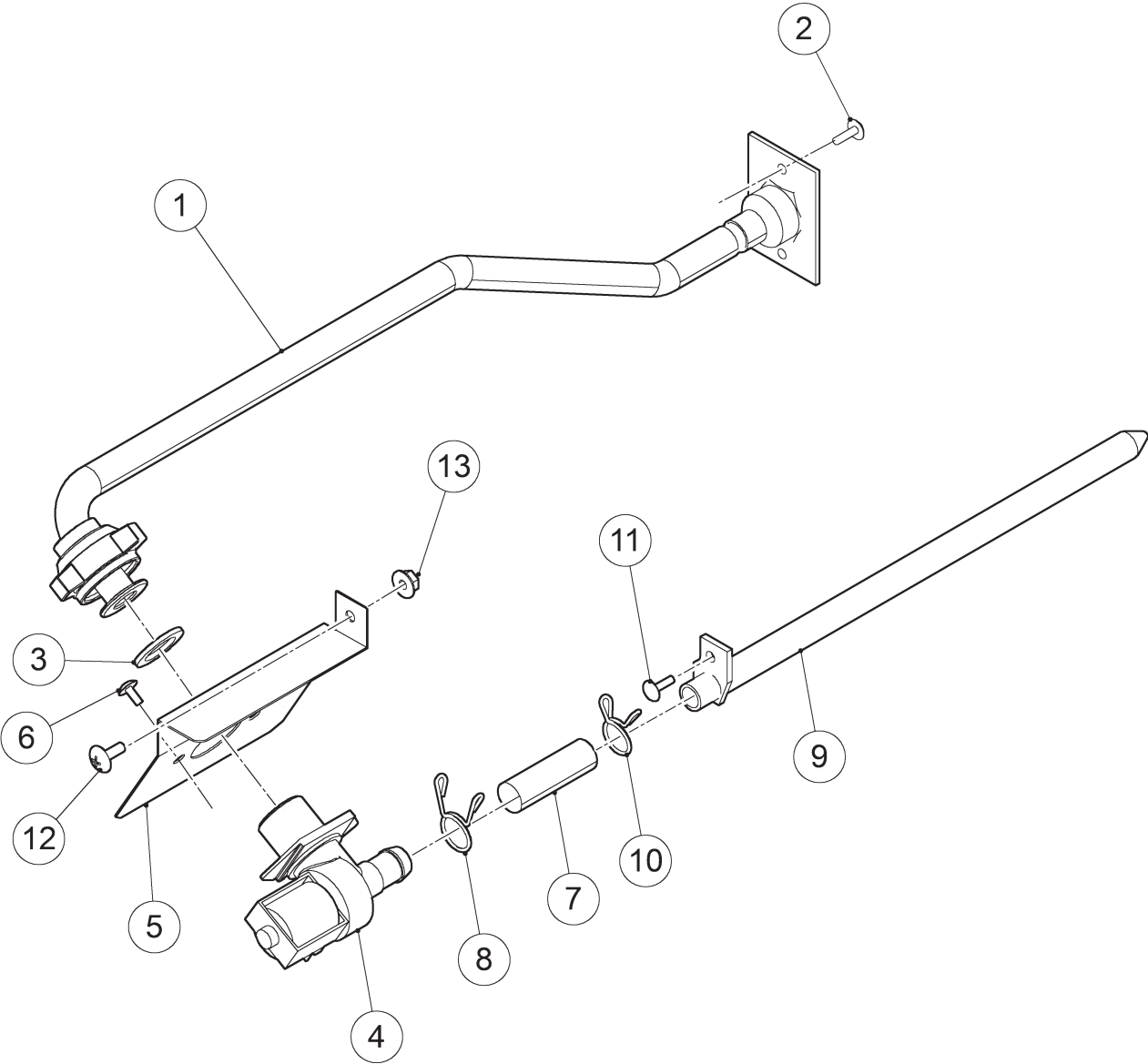
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MODEL: IM-200BAA TITLE: B. REFRIGERATION ASSY							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				E-1 F-0	F-1 G-0	G-1	
28	EXPANSION VALVE	HFE-5QHD-3	P00318-01	1	1	1	
29	VALVE COVER		3Y3196P01	1	1	1	
30	CLAMP		P00752-01	2	2	2	
31	HOLDER - EXPV		451267-01	1	1	1	
32	CLAMP		443461-01	1	1	1	
33	COPPER TUBE(C)-HIGH SIDE		481293M01	1	1	1	
34	COPPER TUBE(A)-PROCESS		381921G01	1	1	1	
35	COPPER TUBE-HOT GAS		481295G01	1	1	1	
36a	VALVE COIL	ATS-C12HDU-3	4A3277-01	1	1	1	
36b	VALVE BODY	ATS-B7SHDU-1	4A3276-01	1	1	1	
37	INSULATION TUBE		H71020B70	1	1	1	
38	INSULATION TUBE		H73858100	1	1	1	
39	INSULATION TUBE		H72030B40	1	1	1	
40	INSULATION TUBE		H70717B25	1	1	1	
41	HOLDER - THERMISTOR		3H9642-01	1	1	1	
42	S-TITE TRUSS HEAD SCREW		FTS0408M0	1	1	1	
43	TIE	CV-150N,T30R	7920-0003	9	9	9	
44	NYLON TIE	CV-200N,T50R	7920-0010	3	3	3	
45	HEAT EXCHANGER		269132G01	1	1	1	
46	INSULATION TUBE		H72030B10	1	1	1	
47	TERMISTOR-CUBE CONTROL		P00350-01	1	1	1	
48	PRESSURE SWITCH	(Included item 22:268042G01) ACB-1UB29	463180-02	1	1	1	
49	STRAINER	(Included item 22:268042G01)	P00812-01	1	1	1	
50	ACCESS VALVE	(Included item 36:381921G01) TCJ-2F20HHDU-1	457729-01	1	1	1	



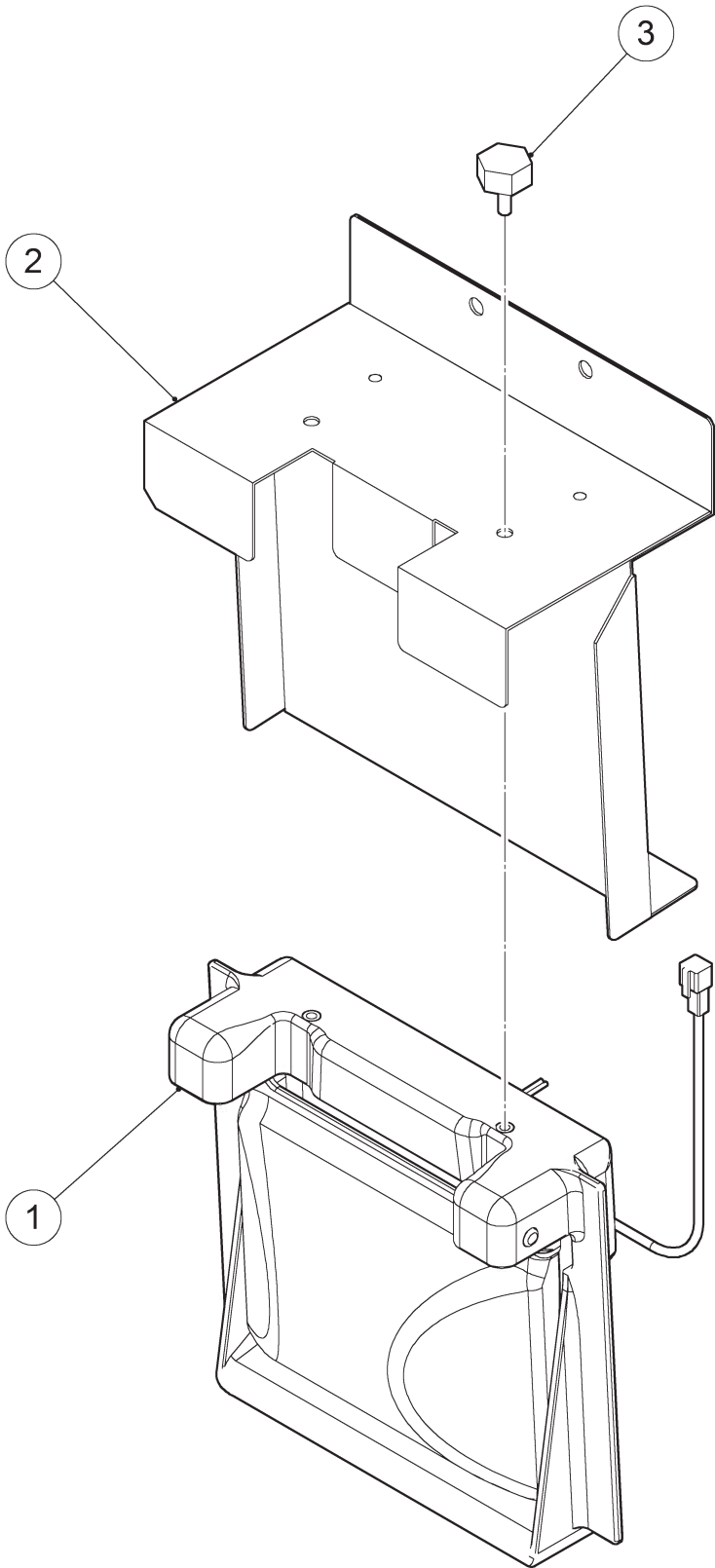
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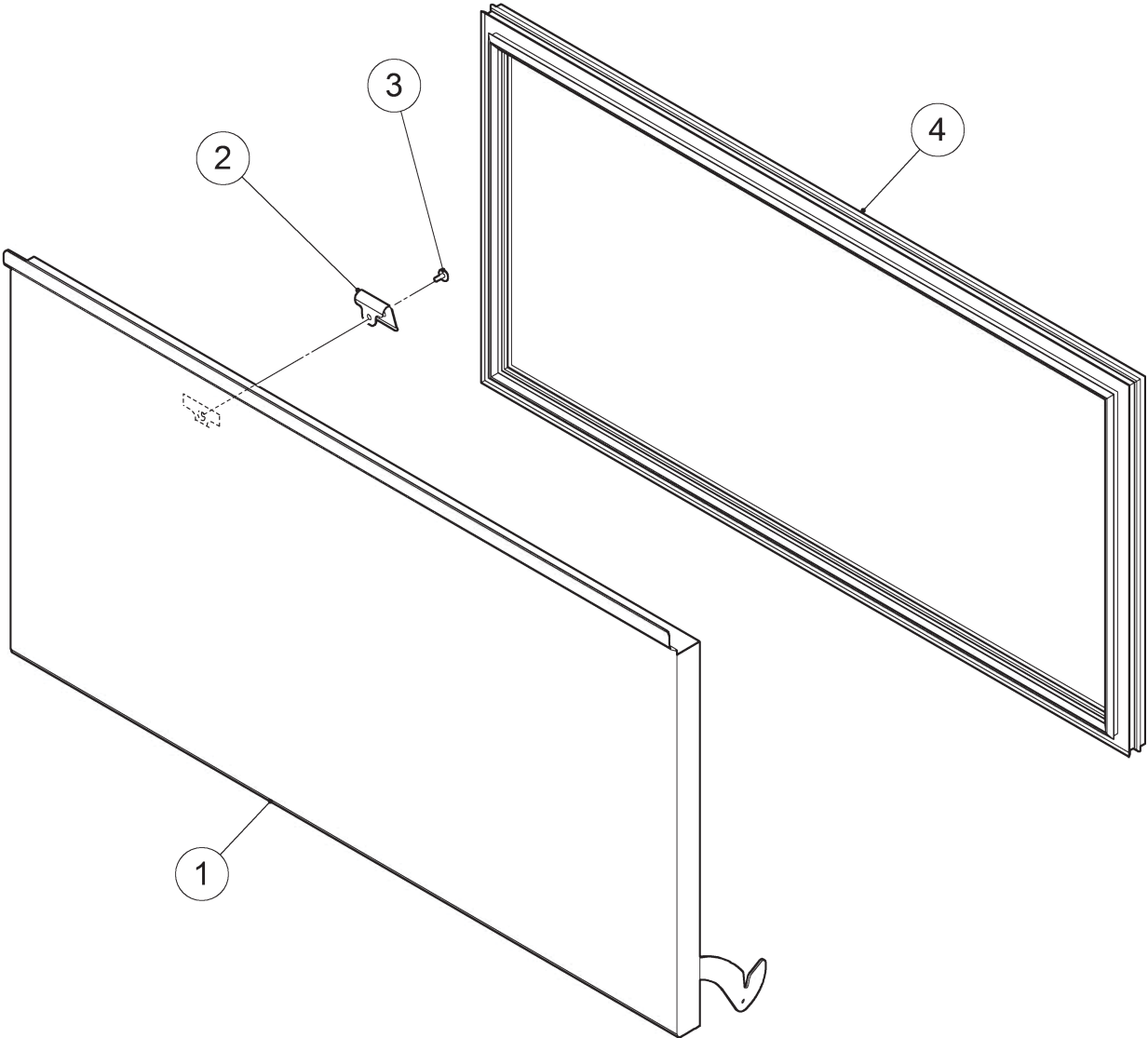
MODEL: IM-200BAA TITLE: C. MECHANISM ASSY							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				E-1 F-0	F-1 G-0	G-1	
K	ACTUATOR MOTOR ASSY		376007A02	1	1	-	
			3Y9968A02	-	-	1	
L	WATER PAN ASSY		268085A01	1	1	1	
M	CAM SHAFT ASSY		3Y6280A02	1	1	1	
1	MECHANISM BASE		268191M01	1	1	1	
2	TRUSS HEAD MACHINE SCREW		FST0512S0	2	2	2	
3	FLANGE NUT		FNHF05S0	4	4	4	
4	BEARING PLATE		3H1440G03	2	2	2	
5	FLANGE NUT		FNHF06S0	4	4	4	
6	SHAFT (B)		4H1184-02	2	2	2	
7	SNAP PIN		715S-0006	2	2	2	
8	TRUSS HEAD SCREW		FST0516S0	2	2	-	
	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0516S1	-	-	2	
9	INSULATION (D)		4Y7504P01	1	1	1	
10	CLAMP		426197-01	2	2	2	
11	CAM (A)		306543G04	-	-	1	
12	SPRING		481332M01	-	-	1	

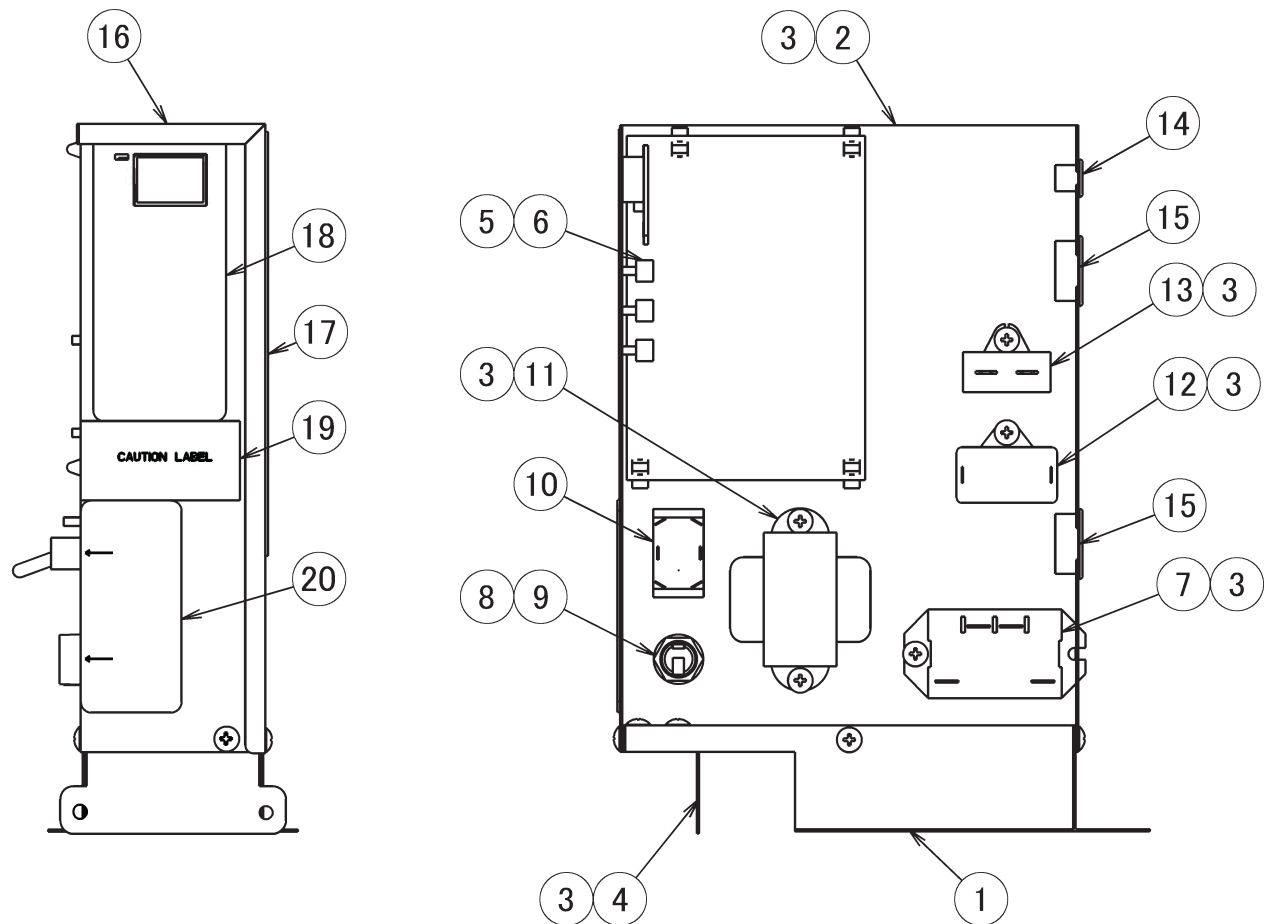


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MODEL: IM-200BAA TITLE: D. WATER CIRCUIT							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				E-1 F-0	F-1 G-0	G-1	
1	PIPE-WATER INLET		381571G01	1	1	1	
2	T2 TRUSS HEAD SCREW		FT20412S0	2	2	2	
3	RUBBER GASKET		413854-03	1	1	1	
4	WATER VALVE	V19	P01559-01	1	1	1	
5	BRACKET-WV		481334M01	1	1	1	
6	TRUSS HEAD SCREW		FST0408S0	2	2	2	
7	Si Hose (White)		H21215045	1	1	1	
8	HOSE CLAMP	SK-15	435934-03	1	1	1	
9	WATER SUPPLY PIPE		381316G01	1	1	1	
10	HOSE CLAMP	SK-14	435934-02	1	1	1	
11	TRUSS HEAD SCREW		FST0412S0	1	1	1	
12	TRUSS HEAD MACHINE SCREW		FST0512S0	1	1	1	
13	FLANGE NUT		FNHF05S0	1	1	1	

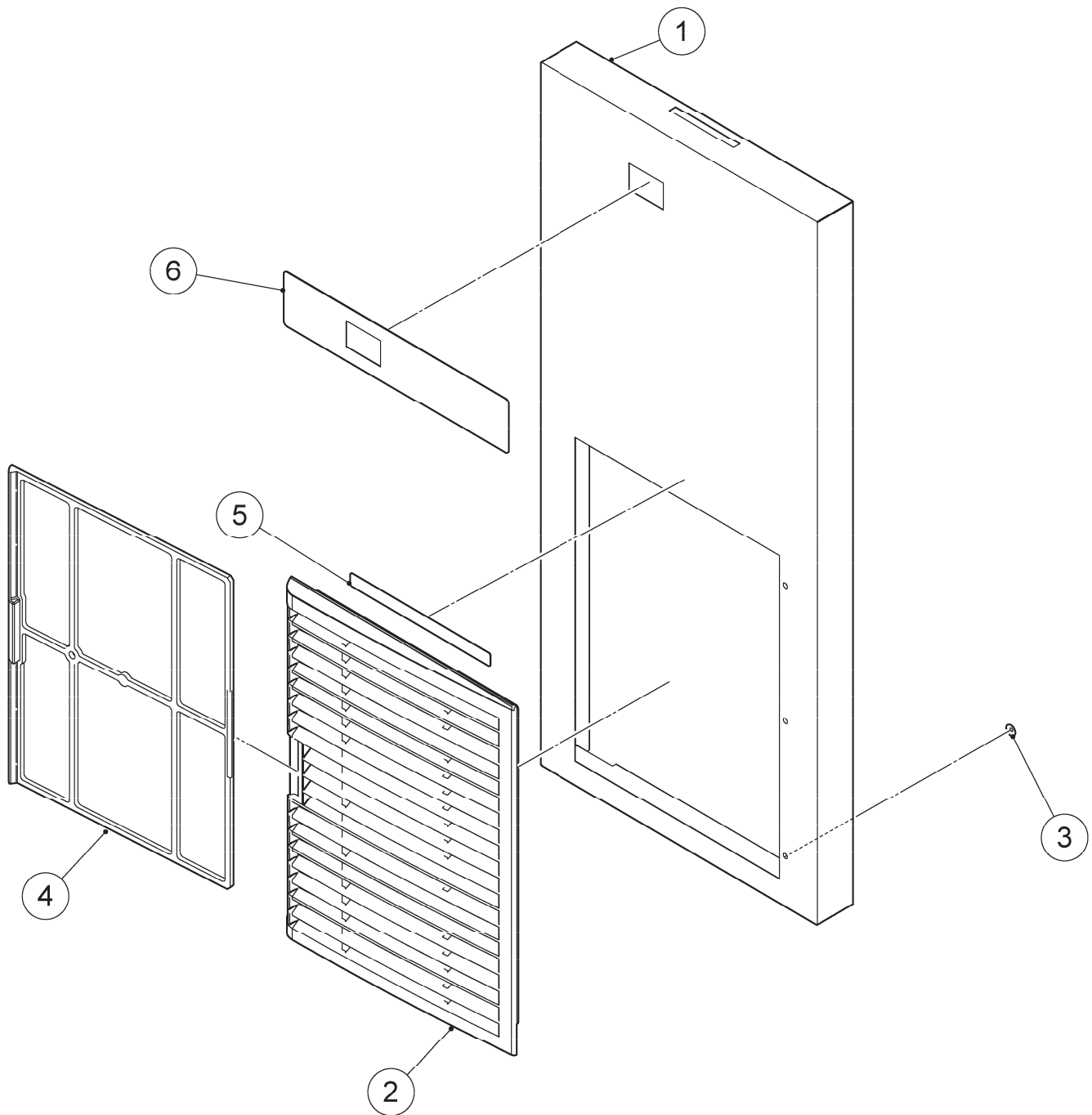






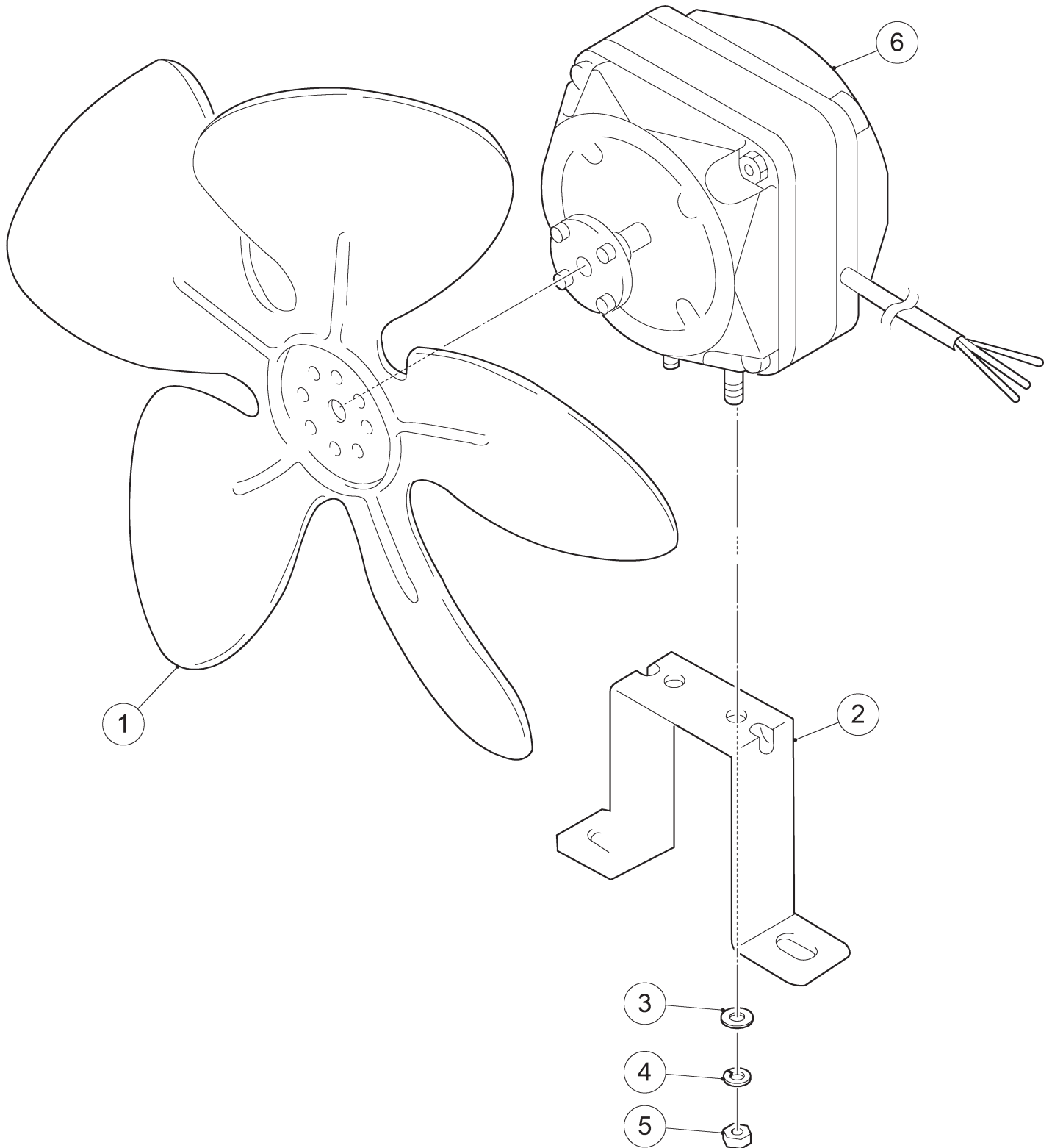
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MODEL: IM-200BAA TITLE: G. CONTROL BOX ASSY							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				E-1 F-0	F-1 G-0	G-1	
1	CONTROL BOX (A)		3Y9037M01	1	1	1	
2	CONTROL BOX(B)		268089M01	1	1	1	
3	T2 TRUSS HEAD SCREW		FT20408F0	11	11	11	
4	PLATE - BOX		4Y7215M01	1	1	1	
5	BOARD SUPPORT	VCBS-11	P04204-01	4	4	4	
6	CONTROLLER BOARD		P01873-01	1	1	1	
7	POWER RELAY	G7L-1A-TUB	449000-01	1	1	1	
8	FUSE HOLDER	BF115	P00014-01	1	1	1	
9	FUSE	FGAO-2	420468-02	1	1	1	
10	TOGGLE SWTICH	KND203	P00033-01	1	1	1	
11	TRANSFORMER		3A4395-01	1	1	1	
12	CAPACITOR (PUMP MOTOR)	VP25B555UEF 5.5MFD, 250VAC	443192-03	1	1	1	
13	CAPACITOR (ACTUATOR MOTOR)	SH-JPX 0.8MFD, 250VAC	416969-01	1	1	1	
14	BUSHING	OCB-500	428394-02	1	1	1	
15	BUSHING	OCB-1000	428394-05	2	2	2	
16	CONTROL BOX COVER		3Y6513M01	1	1	1	
17	WIRING LABEL		381961L01	1	1	1	
18	CONTROL LABEL(A)		481284L01	1	1	1	
19	CAUTION LABEL		464507-01	1	1	1	
20	CONTROL LABEL(B)		381914L01	1	1	1	



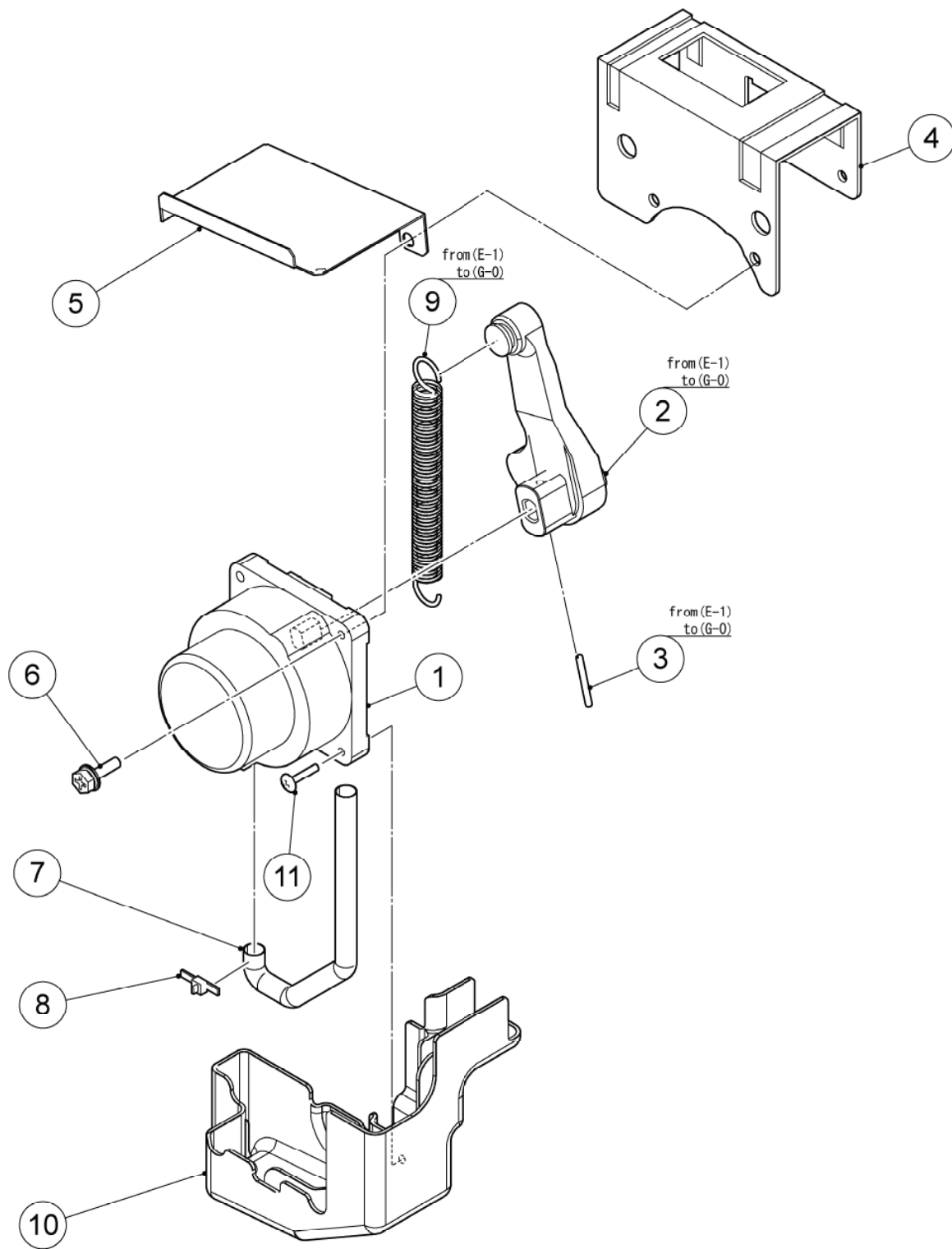
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MODEL: IM-200BAA TITLE: H. FRONT COVER(R) ASSY							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				E-1 F-0	F-1 G-0	G-1	
1	FRONT COVER(R)		381970G01	1	1	1	
2	LOUVER (B)		121370P01	1	1	1	
3	PUSH RETAINER		4A2414-01	3	3	3	
4	AIR FILTER (B)		121372G01	1	1	1	
5	LABEL - AIR FILTER		426177-01	1	1	1	
6	OPERATION LABEL		374135L03	1	1	1	



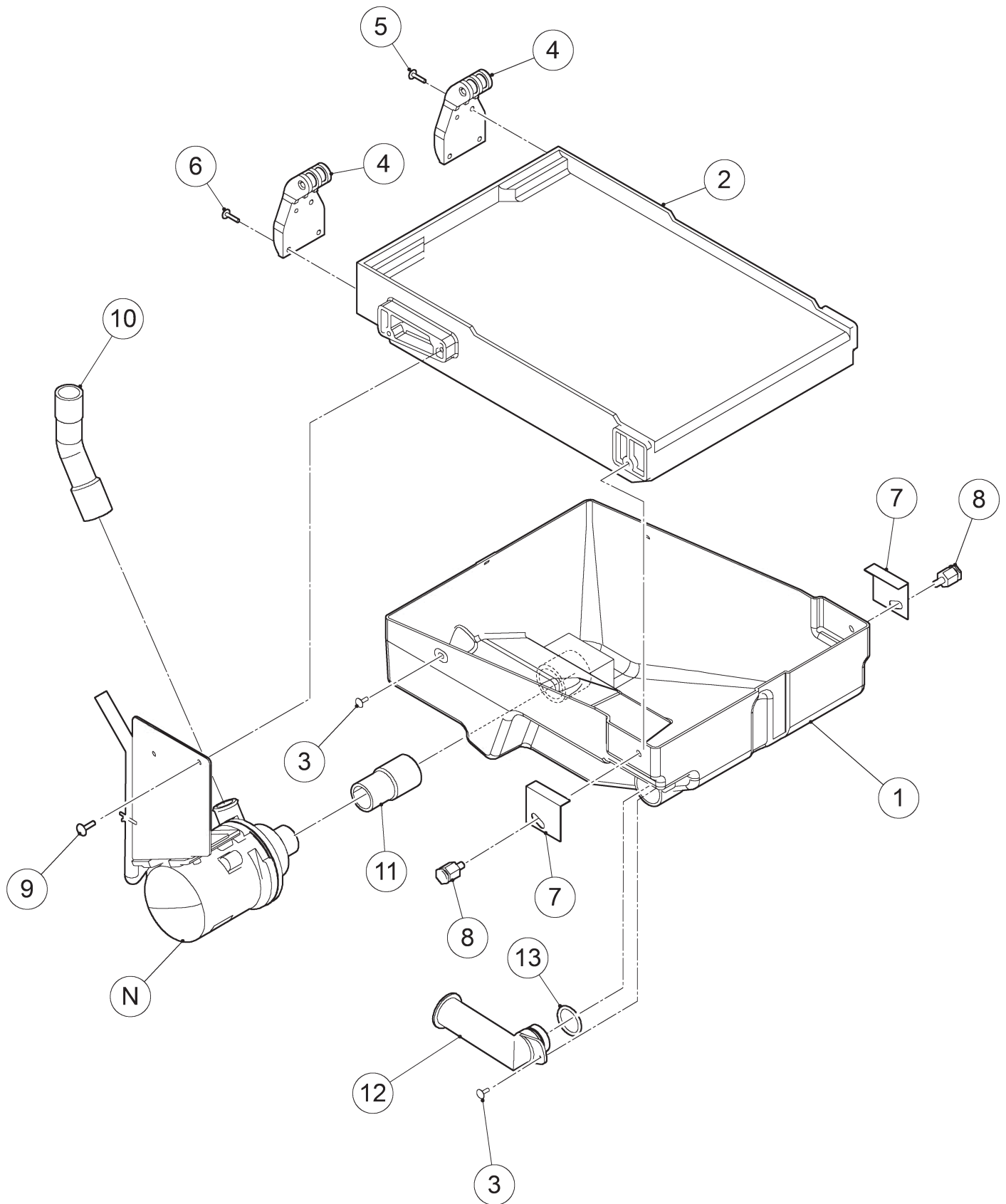
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MODEL: IM-200BAA							
TITLE: J. FAN MOTOR ASSY							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				E-1 F-0	F-1 G-0	G-1	
1	FAN		451771-01	1	1	1	
2	BRACKET - FM		3Y6143M01	1	1	1	
3	FLAT WASHER		FWPL04S0	2	2	2	
4	SPRING WASHER		FWSP04S0	2	2	2	
5	NUT		FNH104S0	2	2	2	
6	FAN MOTOR	M4Q045-CA27-04	P00466-01	1	1	1	



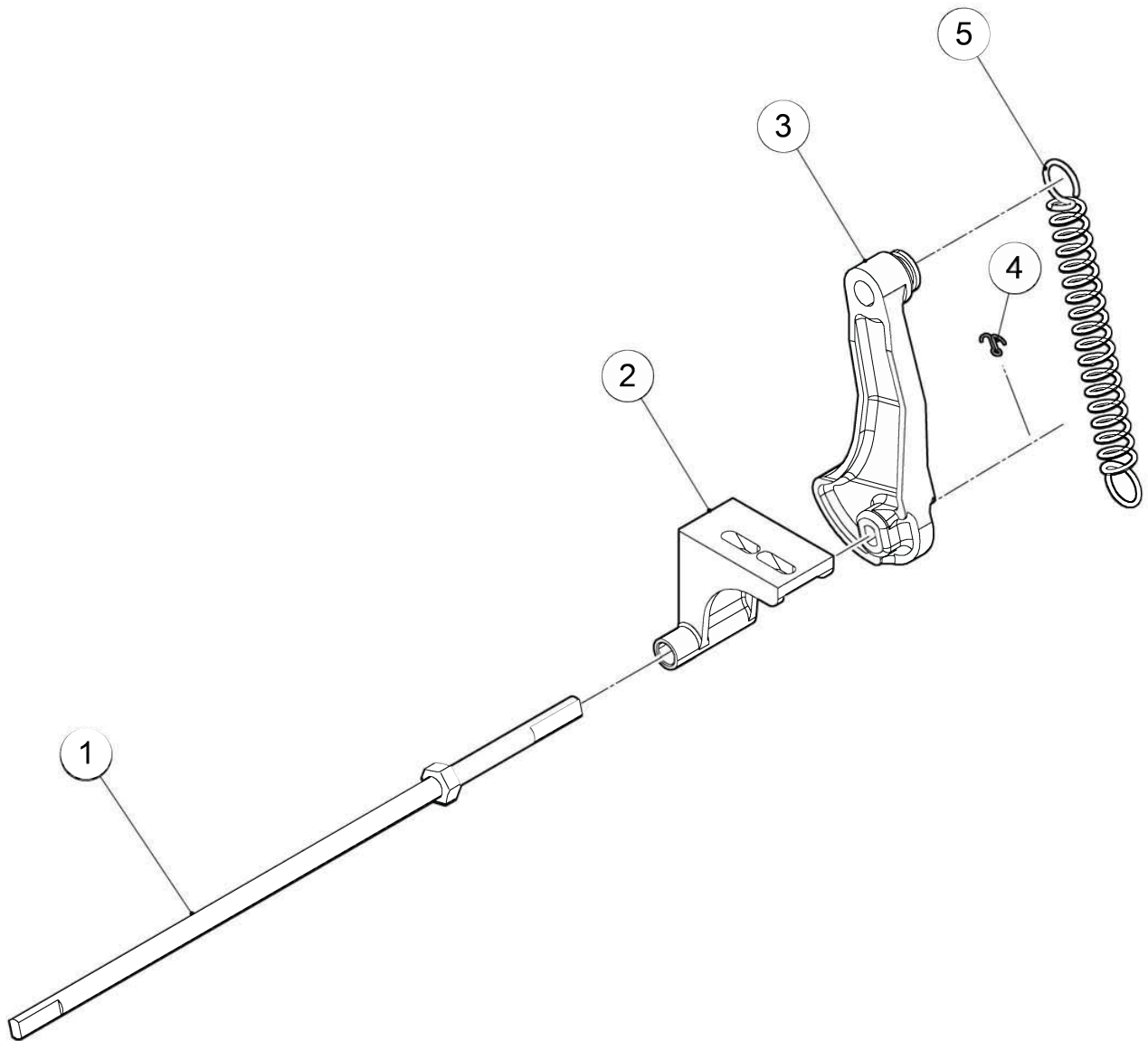
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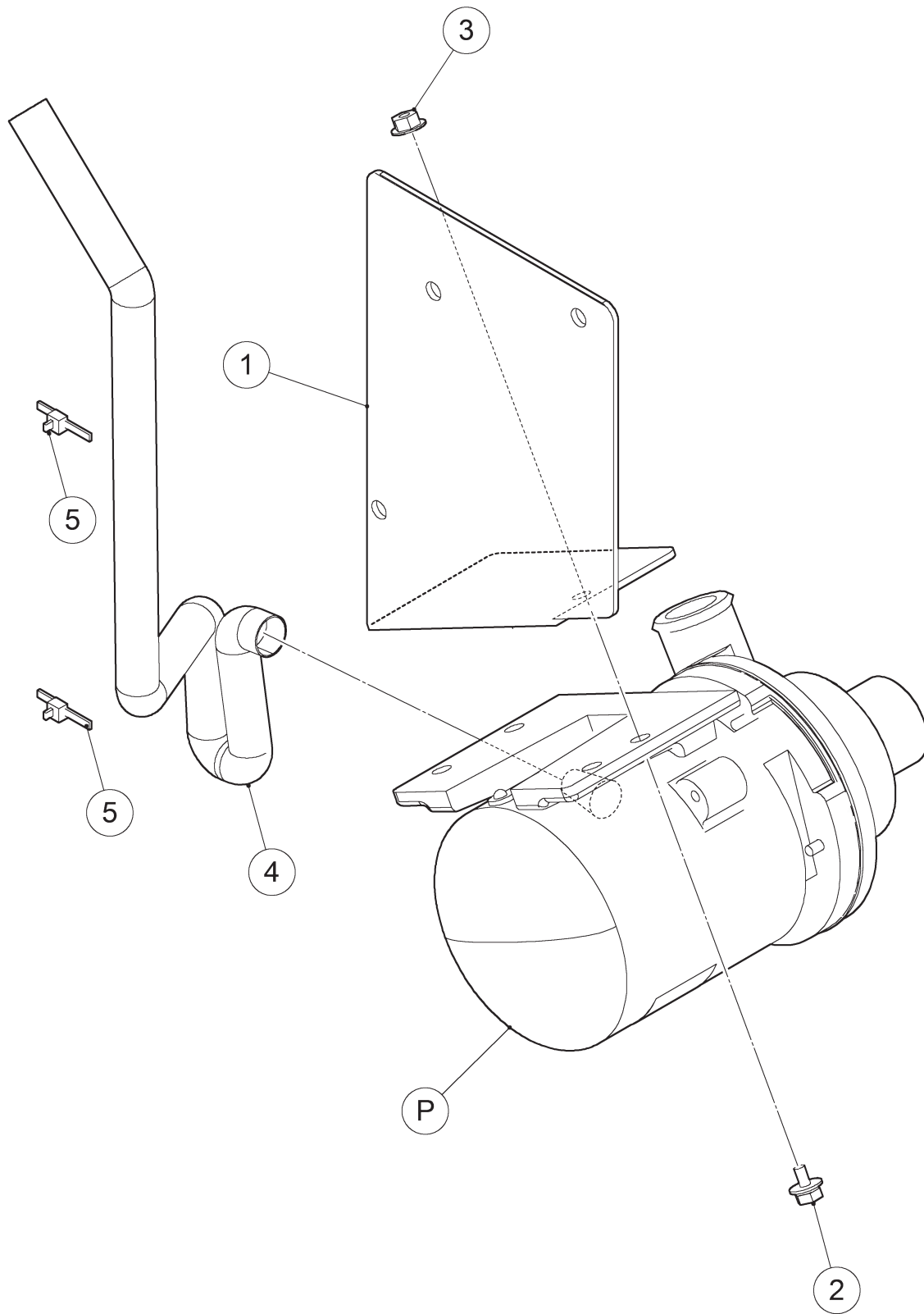
MODEL: IM-200BAA TITLE: K. ACTUATOR MOTOR ASSY							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				E-1 F-0	F-1 G-0	G-1	
1	ACTUATOR MOTOR	SR555A43-23	P02382-01	1	1	1	
2	CAM(A)		306543G03	1	1	-	
3	SPRING PIN 3*28		712S-0328	1	1	-	
4	BRACKET-AM		3Y2924M01	1	1	1	
5	BARIER-AM		476684M01	1	1	1	
6	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0620S0	2	2	2	
7	TUBE-UL		476686Z02	1	1	1	
8	TIE	CV-150N,T30R	7920-0003	1	1	1	
9	SPRING		481332M01	1	1	-	
10	COVER - ACTUATOR MOTOR		1H4881P01	1	1	1	
11	T2 TRUSS HEAD SCREW		FT20418M0	2	2	2	



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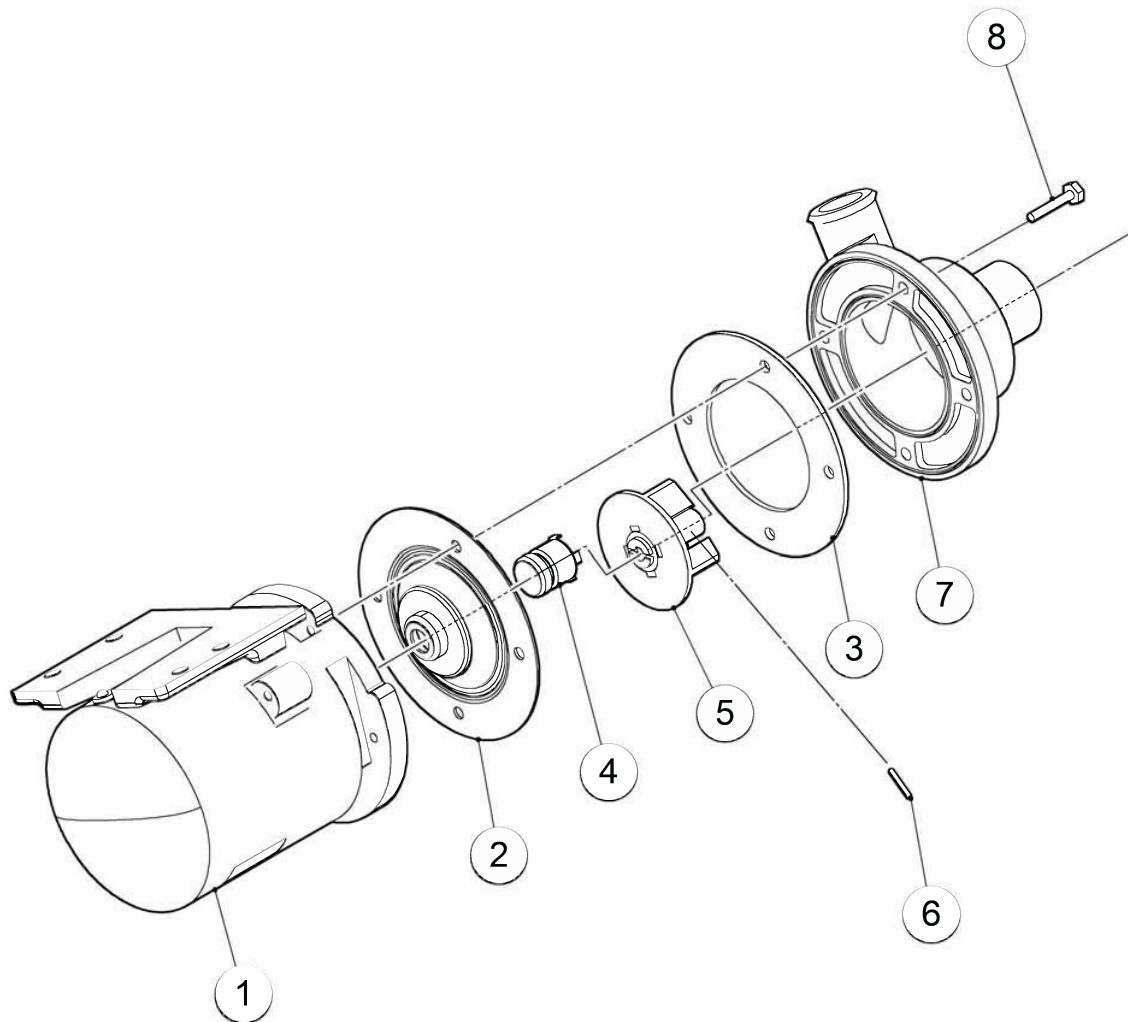
MODEL: IM-200BAA TITLE: L. WATER PAN ASSY							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				E-1 F-0	F-1 G-0	G-1	
N	PUMP MOTOR ASSY		381956A01	1	1	1	
1	WATER TANK		2H2286G01	1	1	1	
2	WATER PAN ASSY		2H0833G02	1	1	1	
3	T2 TRUSS HEAD SCREW		FT20410M0	4	4	4	
4	WATER PAN HANGER		3H2059-01	2	2	2	
5	TRUSS HEAD TAPPING SCREW T2		FT20420M0	4	4	4	
6	T2 TRUSS HEAD SCREW		FT20416M0	4	4	4	
7	BRACKET		402957-01	2	2	2	
8	SCREW SPRING HOOK		4H2582G01	2	2	2	
9	TRUSS HEAD TAPPING SCREW T2		FT20516M0	2	2	2	
10	DISCHARGE TUBE		4Y6642R01	1	1	1	
11	SUCTION TUBE		4Y7518G01	1	1	1	
12	PIPE-DRAIN		315530-01	1	1	1	
13	O-RING		7611-G025	1	1	1	





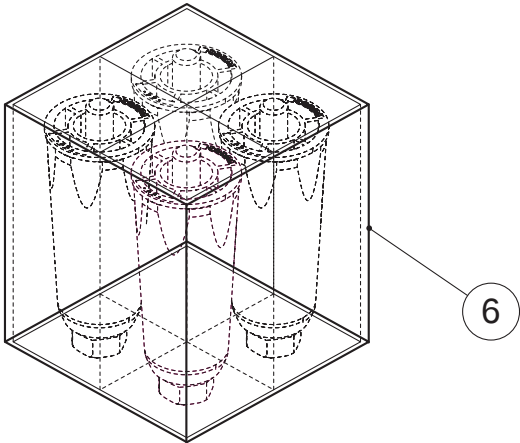
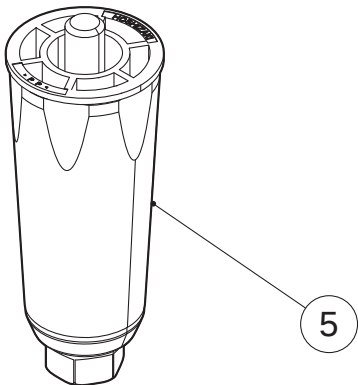
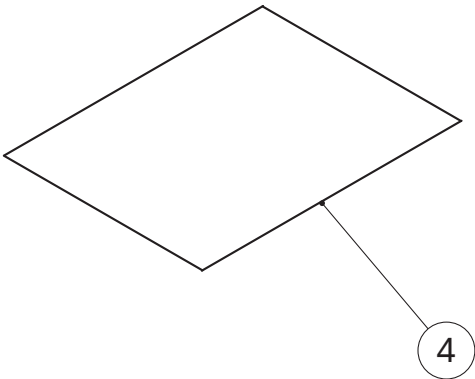
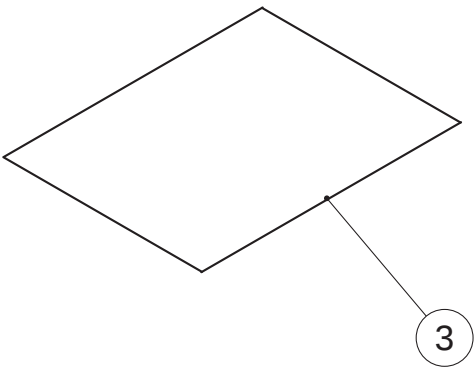
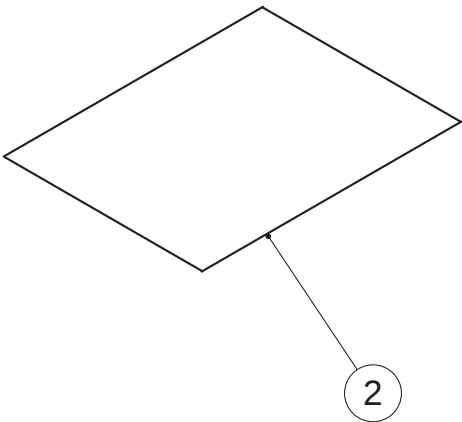
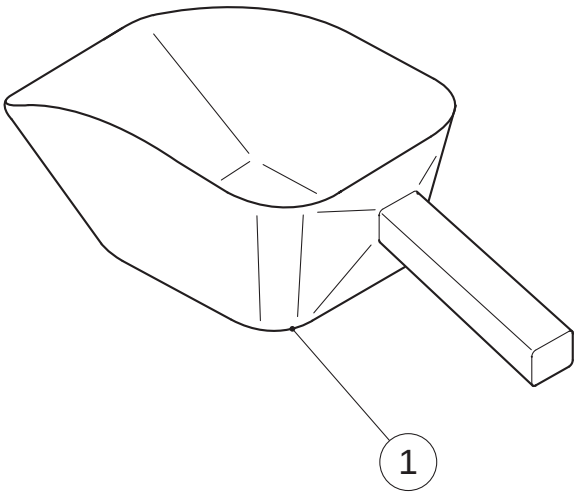
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MODEL: IM-200BAA							
TITLE: N. PUMP MOTOR ASSY							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				E-1 F-0	F-1 G-0	G-1	
P	PUMP MOTOR		261541A01	1	1	1	
1	BRACKET-PUMP		381996M01	1	1	1	
2	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0412S0	4	4	4	
3	FLANGE NUT		FNHF04S0	4	4	4	
4	TUBE-UL		476686Z01	1	1	1	
5	TIE	CV-100N,T18R	7920-0002	2	2	2	



HA

MODEL: IM-200BAA TITLE: P. PUMP MOTOR							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				E-1 F-0	F-1 G-0	G-1	
1	PUMP MOTOR		2A2758-01	1	1	1	
2	PUMP FLANGE		3A2988-01	1	1	1	
3	PUMP GASKET		4A2974-01	1	1	1	
4	MECHANICAL SEAL		465627-01	1	1	1	
5	IMPELLER		433522-01	1	1	1	
6	PIN		4A0648-01	1	1	1	
7	PUMP HOUSING		261284P01	1	1	1	
8	SCREW		4A3871-01	4	4	4	



HA

MODEL: IM-200BAA TITLE: Q. ACCESSORIES							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				E-1 F-0	F-1 G-0	G-1	
1	SCOOP		1H4123P02	1	1	1	
2	CERTIFICATE-WARRANTY		263553L01	1	1	1	
3	REGISTRATION CARD		2A2894-01	1	1	1	
4	INSTRUCTION MANUAL		L1M063101	1	1	1	
5	LEG-UNC		371053G01	1	1	1	
6	LEG SET-UNC		472736A01	1	1	1	