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NO. F015-774

ISSUED: MAR. 18, 2009

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REVISED: JUN. 17, 2011



**HOSHIZAKI  
SELF-CONTAINED  
CRESCENT CUBER**

**MODEL      KM-201BAH  
                 KM-260BAH  
                 KM-201BWH  
                 KM-260BWH**

**SERVICE MANUAL**

## IMPORTANT

Only qualified service technicians should install, service or maintain the product. No service or maintenance should be undertaken until the technician has thoroughly read this Service Manual. Failure to service and maintain the equipment in accordance with this manual may adversely affect safety, performance, and warranty coverage.

Hoshizaki provides this manual primarily to assist qualified service technicians in the maintenance and service of the product.

Should the reader have any questions or concerns which have not been satisfactorily addressed, please call, write, or send an e-mail message to the Hoshizaki Technical Support Department for assistance.

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NOTE: To expedite assistance, all correspondence/communication MUST include the following information:

\* Model Number \_\_\_\_\_

\* Serial Number \_\_\_\_\_

\* Complete and detailed explanation of the problem.

## IMPORTANT

This manual should be read carefully before the icemaker is serviced or maintenance operations are performed. Only qualified service technicians should install, service, and maintain the icemaker. Read the warnings contained in this booklet carefully as they give important information regarding safety. Please retain this booklet for any further reference that may be necessary.

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# I. SPECIFICATIONS

## 1. SPECIFICATIONS

### [a] KM-201BAH

AC SUPPLY VOLTAGE	115/60/1			
AMPERAGE	6.1 A ( 5 Min. Freeze AT 104°F / WT 80°F)			
MAXIMUM FUSE SIZE	N/A			
APPROXIMATE ICE PRODUCTION PER 24 HR. lbs./day ( kg/day ) Reference without *marks	Ambient Temp.(°F)	WATER TEMP. (°F)		
		50	70	90
	70	*201 (91)	190 (86)	176 (80)
	80	193 (88)	177 (80)	162 (73)
	90	190 (86)	*165 (75)	150 (68)
	100	187 (85)	161 (73)	*136 (62)
SHAPE OF ICE	Crescent Cube			
ICE PRODUCTION PER CYCLE	4.0lbs. (1.82 kg) 182pcs.			
ELECTRIC & WATER CONSUMPTION	90/70°F	70/50°F		
ELECTRIC W (kWH/100 lbs.)	510(7.5)	490(5.8)		
WATER gal./24HR (gal./100 lbs.)	36(22.0)	72(35.6)		
CEC/CEE TIER LEVEL	3			
ENERGY STAR	Yes			
EXTERIOR DIMENSIONS (WxDxH)	24" x 28" x 39" (612 x 712 x 990 mm) Including 6" legs			
EXTERIOR FINISH	Stainless Steel, Galvanized Steel (Rear)			
WEIGHT	Net 137 lbs. (62 kg), Shipping 165 lbs. (75 kg)			
CONNECTIONS - ELECTRIC	Cord Connection			
- WATER SUPPLY	Inlet	1/2" FPT		
- DRAIN	Outlet	3/4" FPT		
CUBE CONTROL SYSTEM	Float Switch			
HARVESTING CONTROL SYSTEM	Hot Gas and Water, Thermistor and Timer			
ICE MAKING WATER CONTROL	Timer Controlled. Overflow Pipe			
COOLING WATER CONTROL	N/A			
BIN CONTROL SYSTEM	Mechanical Level Switch with Delay			
COMPRESSOR	Hermetic, Model NF7CLX			
CONDENSER	Air-Cooled, Fin and tube type			
EVAPORATOR	Vertical type, Stainless Steel and Copper			
REFRIGERANT CONTROL	Thermostatic Expansion Valve			
REFRIGERANT CHARGE	R-404A, 12 oz. (340g)			
DESIGN PRESSURE	High 467PSIG, Low 230PSIG			
P.C. BOARD CIRCUIT PROTECTION	High Voltage Cut-out ( Internal )			
COMPRESSOR PROTECTION	Auto-reset Overload Protector ( Internal )			
REFRIGERANT CIRCUIT PROTECTION	Auto-reset High Pressure Control Switch			
LOW WATER PROTECTION	Float Switch			
ACCESSORIES -SUPPLIED	Ice Scoop, 6" leg 4 pcs			
OPERATING CONDITIONS	VOLTAGE RANGE	104 - 127 V		
	AMBIENT TEMP.	45 -100° F		
	WATER SUPPLY TEMP.	45 - 90° F		
	WATER SUPPLY PRESSURE	10 - 113 PSIG		
DRAWING NO. (DIMENSION)	372022			

We reserve the right to make changes in specifications and design without prior notice.

**[b] KM-260BAH**

AC SUPPLY VOLTAGE	115/60/1		
AMPERAGE	7.6 A ( 5 Min. Freeze AT 104°F / WT 80°F)		
MAXIMUM FUSE SIZE	N/A		
APPROXIMATE ICE PRODUCTION PER 24 HR.	Ambient Temp.(°F)	WATER TEMP. (°F)	
lbs./day ( kg/day )		50	70
Reference without *marks	70	*263 (119)	245 (111)
	80	249 (113)	220 (100)
	90	245 (111)	*200 (91)
	100	244 (111)	196 (89)
			*171 (78)
SHAPE OF ICE	Crescent Cube		
ICE PRODUCTION PER CYCLE	5.0.lbs. (2.26kg) 238 pcs.		
ELECTRIC & WATER CONSUMPTION	90/70°F	70/50°F	
ELECTRIC W (kWH/100 lbs.)	630(7.6)	590(5.4)	
WATER gal./24HR (gal./100 lbs.)	41(20.3)	78(29.7)	
CEC/CEE TIER LEVEL	3		
ENERGY STAR	Yes		
EXTERIOR DIMENSIONS (WxDxH)	30" x 28" x 39" (762 x 712 x 990 mm)		
	Including 6" legs		
EXTERIOR FINISH	Stainless Steel, Galvanized Steel (Rear)		
WEIGHT	Net 154 lbs. (70 kg), Shipping 187 lbs. (85 kg)		
CONNECTIONS - ELECTRIC	Cord Connection		
- WATER SUPPLY	Inlet	1/2" FPT	
- DRAIN	Outlet	3/4" FPT	
CUBE CONTROL SYSTEM	Float Switch		
HARVESTING CONTROL SYSTEM	Hot Gas and Water, Thermistor and Timer		
ICE MAKING WATER CONTROL	Timer Controlled. Overflow Pipe		
COOLING WATER CONTROL	N/A		
BIN CONTROL SYSTEM	Mechanical Level Switch with Delay		
COMPRESSOR	Hermetic, Model SC10CL		
CONDENSER	Air-Cooled, Fin and tube type		
EVAPORATOR	Vertical type, Stainless Steel and Copper		
REFRIGERANT CONTROL	Thermostatic Expansion Valve		
REFRIGERANT CHARGE	R-404A 12.7oz (360g)		
DESIGN PRESSURE	High 467PSIG, Low 230PSIG		
P.C. BOARD CIRCUIT PROTECTION	High Voltage Cut-out ( Internal )		
COMPRESSOR PROTECTION	Auto-reset Overload Protector ( Internal )		
REFRIGERANT CIRCUIT PROTECTION	Auto-reset High Pressure Control Switch		
LOW WATER PROTECTION	Float Switch		
ACCESSORIES -SUPPLIED	Ice Scoop, 6" leg 4 pcs		
OPERATING CONDITIONS	VOLTAGE RANGE	104 - 127 V	
	AMBIENT TEMP.	45 -100° F	
	WATER SUPPLY TEMP.	45 - 90° F	
	WATER SUPPLY PRESSURE	10 - 113 PSIG	
DRAWING NO. (DIMENSION)	372021		

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**[c] KM-201BWH**

AC SUPPLY VOLTAGE	115/60/1		
AMPERAGE	5.5 A ( 5 Min. Freeze AT 104°F / WT 80°F)		
MAXIMUM FUSE SIZE	N/A		
APPROXIMATE ICE PRODUCTION PER 24 HR.	Ambient Temp.(°F)	WATER TEMP. (°F)	
lbs./day ( kg/day )		50	70
Reference without *marks	70	*215 (98)	205 (93)
	80	207 (94)	192 (87)
	90	205 (93)	*181 (82)
	100	203 (92)	168 (76)
		178 (81)	*157 (71)
SHAPE OF ICE	Crescent Cube		
ICE PRODUCTION PER CYCLE	4.0lbs. (1.82 kg) 182pcs.		
ELECTRIC & WATER CONSUMPTION	90/70°F	70/50°F	
ELECTRIC W (kWH/100 lbs.)	470(6.17)	460(5.08)	
WATER gal./24HR (gal./100 lbs.)	43(24.0)	55(25.6)	
COND.WATER gal./24HR (gal./100 lbs)	226(141.3)	119(55.6)	
CEC/CEE TIER LEVEL	3		
EXTERIOR DIMENSIONS (WxDxH)	24" x 28" x 39" (612 x 712 x 990 mm)		
	Including 6" legs		
EXTERIOR FINISH	Stainless Steel, Galvanized Steel (Rear)		
WEIGHT	Net 137 lbs. (62 kg), Shipping 165 lbs. (75 kg)		
CONNECTIONS - ELECTRIC	Cord Connection		
- WATER SUPPLY	Inlet	1/2" FPT	
- DRAIN	Outlet	3/4" FPT	
CONDENSER WATER	Inlet	1/2" FPT	
	Outlet	1/2" FPT	
CUBE CONTROL SYSTEM	Float Switch		
HARVESTING CONTROL SYSTEM	Hot Gas and Water, Thermistor and Timer		
ICE MAKING WATER CONTROL	Timer Controlled. Overflow Pipe		
COOLING WATER CONTROL	N/A		
BIN CONTROL SYSTEM	Mechanical Level Switch with Delay		
COMPRESSOR	Hermetic, Model NF7CLX		
CONDENSER	Water-Cooled, Tube type		
EVAPORATOR	Vertical type, Stainless Steel and Copper		
REFRIGERANT CONTROL	Thermostatic Expansion Valve		
REFRIGERANT CHARGE	R-404A, 9.9 oz. (280g)		
DESIGN PRESSURE	High 467PSIG, Low 230PSIG		
P.C. BOARD CIRCUIT PROTECTION	High Voltage Cut-out ( Internal )		
COMPRESSOR PROTECTION	Auto-reset Overload Protector ( Internal )		
REFRIGERANT CIRCUIT PROTECTION	Auto-reset High Pressure Control Switch		
LOW WATER PROTECTION	Float Switch		
ACCESSORIES -SUPPLIED	Ice Scoop, 6" leg 4 pcs		
OPERATING CONDITIONS	VOLTAGE RANGE	104 - 127 V	
	AMBIENT TEMP.	45 -100° F	
	WATER SUPPLY TEMP.	45 - 90° F	
	WATER SUPPLY PRESSURE	10 - 113 PSIG	
DRAWING NO. (DIMENSION)	373568S01		

We reserve the right to make changes in specifications and design without prior notice.

**[d] KM-260BWH**

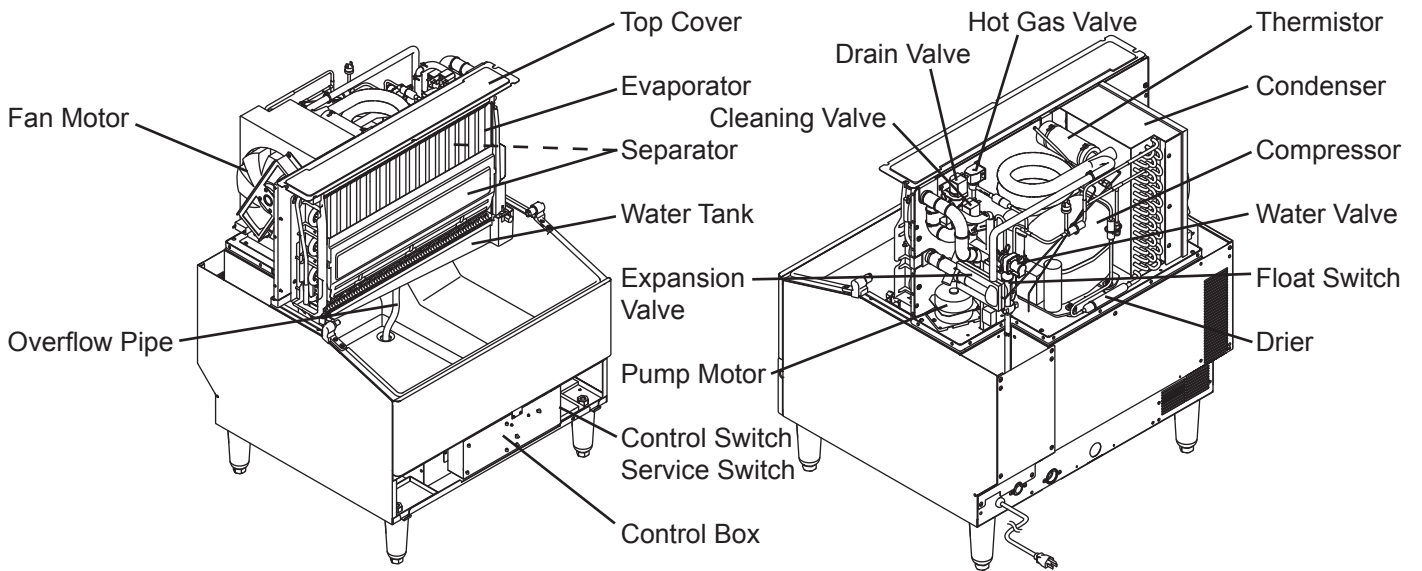
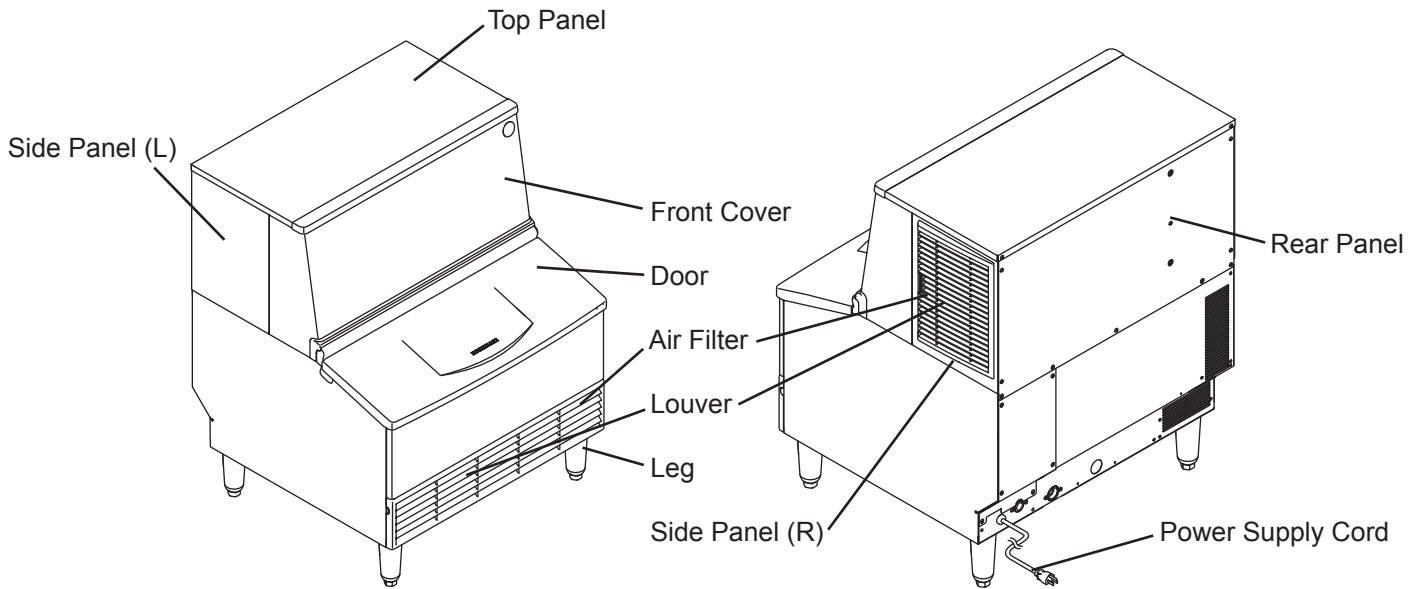
AC SUPPLY VOLTAGE	115/60/1		
AMPERAGE	7.5 A ( 5 Min. Freeze AT 104°F / WT 80°F)		
MAXIMUM FUSE SIZE	N/A		
APPROXIMATE ICE PRODUCTION PER 24 HR.	Ambient Temp.(°F)	WATER TEMP. (°F)	
lbs./day ( kg/day )		50	70
Reference without *marks	70	*268 (122)	259 (117)
	80	261 (118)	247 (112)
	90	259 (117)	*237 (108)
	100	254 (115)	233 (106)
			*201 (91)
SHAPE OF ICE	Crescent Cube		
ICE PRODUCTION PER CYCLE	5.0.lbs. (2.26kg) 238 pcs.		
ELECTRIC & WATER CONSUMPTION	90/70°F	70/50°F	
ELECTRIC W (kWH/100 lbs.)	630(6.37)	620(5.59)	
WATER gal./24HR (gal./100 lbs.)	62(26.3)	77(28.7)	
COND.WATER gal./24HR (gal./100 lbs)	285(120.6)	151(56.2)	
CEC/CEE TIER LEVEL	3		
EXTERIOR DIMENSIONS (WxDxH)	30" x 28" x 39" (762 x 712 x 990 mm)		
	Including 6" legs		
EXTERIOR FINISH	Stainless Steel, Galvanized Steel (Rear)		
WEIGHT	Net 154 lbs. (70 kg), Shipping 187 lbs. (85 kg)		
CONNECTIONS - ELECTRIC	Cord Connection		
- WATER SUPPLY	Inlet	1/2" FPT	
- DRAIN	Outlet	3/4" FPT	
CONDENSER WATER	Inlet	1/2" FPT	
	Outlet	1/2" FPT	
CUBE CONTROL SYSTEM	Float Switch		
HARVESTING CONTROL SYSTEM	Hot Gas and Water, Thermistor and Timer		
ICE MAKING WATER CONTROL	Timer Controlled. Overflow Pipe		
COOLING WATER CONTROL	N/A		
BIN CONTROL SYSTEM	Mechanical Level Switch with Delay		
COMPRESSOR	Hermetic, Model SC10CL		
CONDENSER	Water-Cooled, Tube type		
EVAPORATOR	Vertical type, Stainless Steel and Copper		
REFRIGERANT CONTROL	Thermostatic Expansion Valve		
REFRIGERANT CHARGE	R-404A 12.7oz (360g)		
DESIGN PRESSURE	High 467PSIG, Low 230PSIG		
P.C. BOARD CIRCUIT PROTECTION	High Voltage Cut-out ( Internal )		
COMPRESSOR PROTECTION	Auto-reset Overload Protector ( Internal )		
REFRIGERANT CIRCUIT PROTECTION	Auto-reset High Pressure Control Switch		
LOW WATER PROTECTION	Float Switch		
ACCESSORIES -SUPPLIED	Ice Scoop, 6" leg 4 pcs		
OPERATING CONDITIONS	VOLTAGE RANGE	104 - 127 V	
	AMBIENT TEMP.	45 -100° F	
	WATER SUPPLY TEMP.	45 - 90° F	
	WATER SUPPLY PRESSURE	10 - 113 PSIG	
DRAWING NO. (DIMENSION)	373569S01		

We reserve the right to make changes in specifications and design without prior notice.

## II. GENERAL INFORMATION

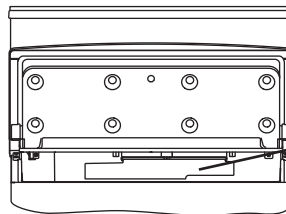
### 1. CONSTRUCTION

[a] KM-201BAH, KM-260BAH



**Front View**

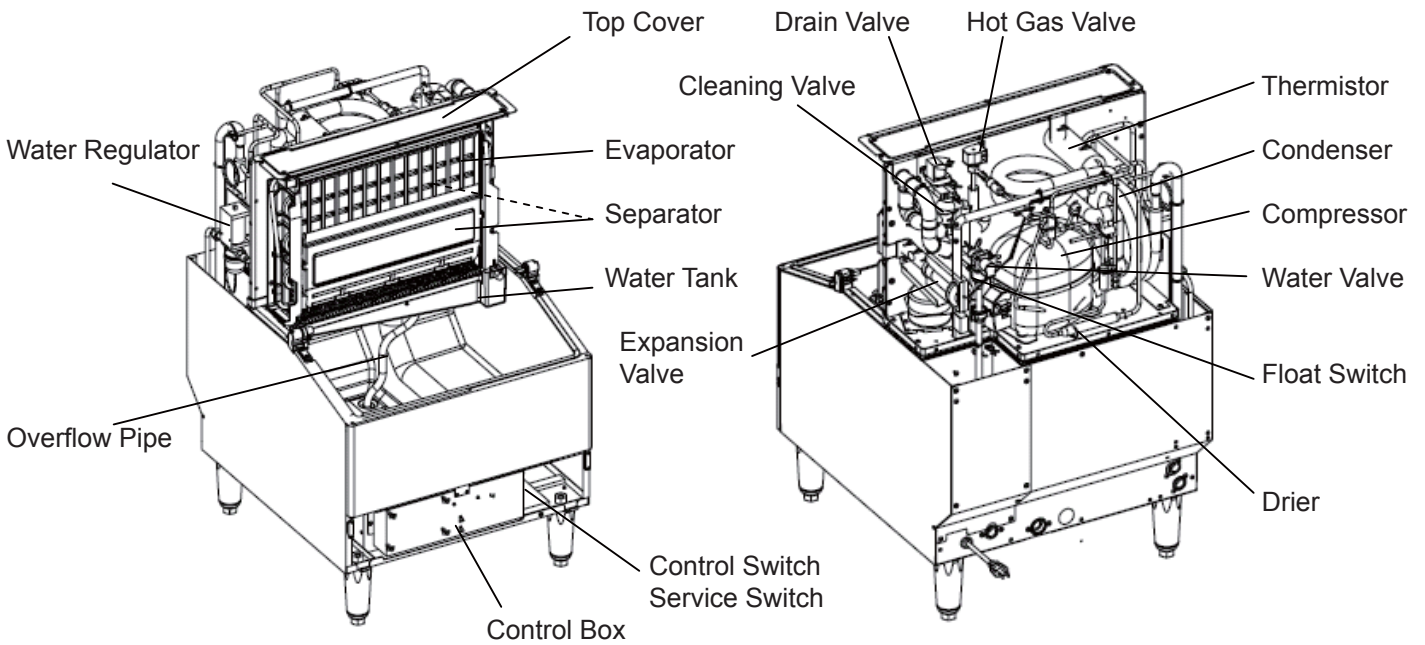
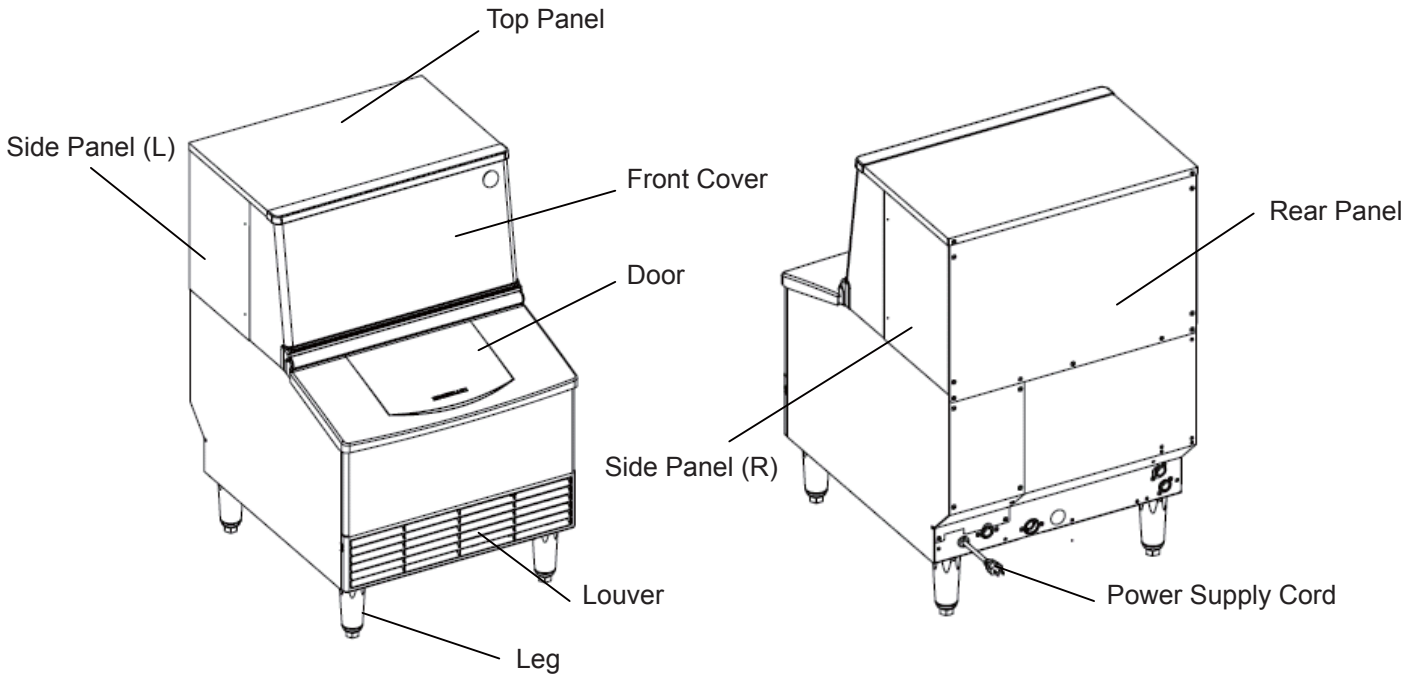
**Rear View**



**Bin Control Switch**

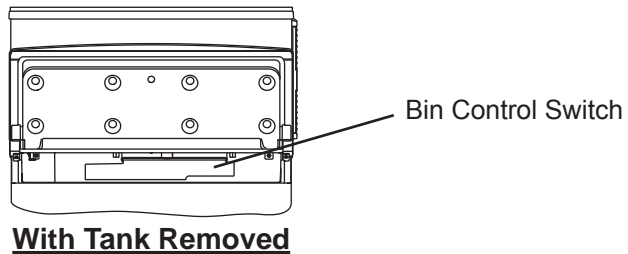
**With Tank Removed**

**[b] KM-201BWH**

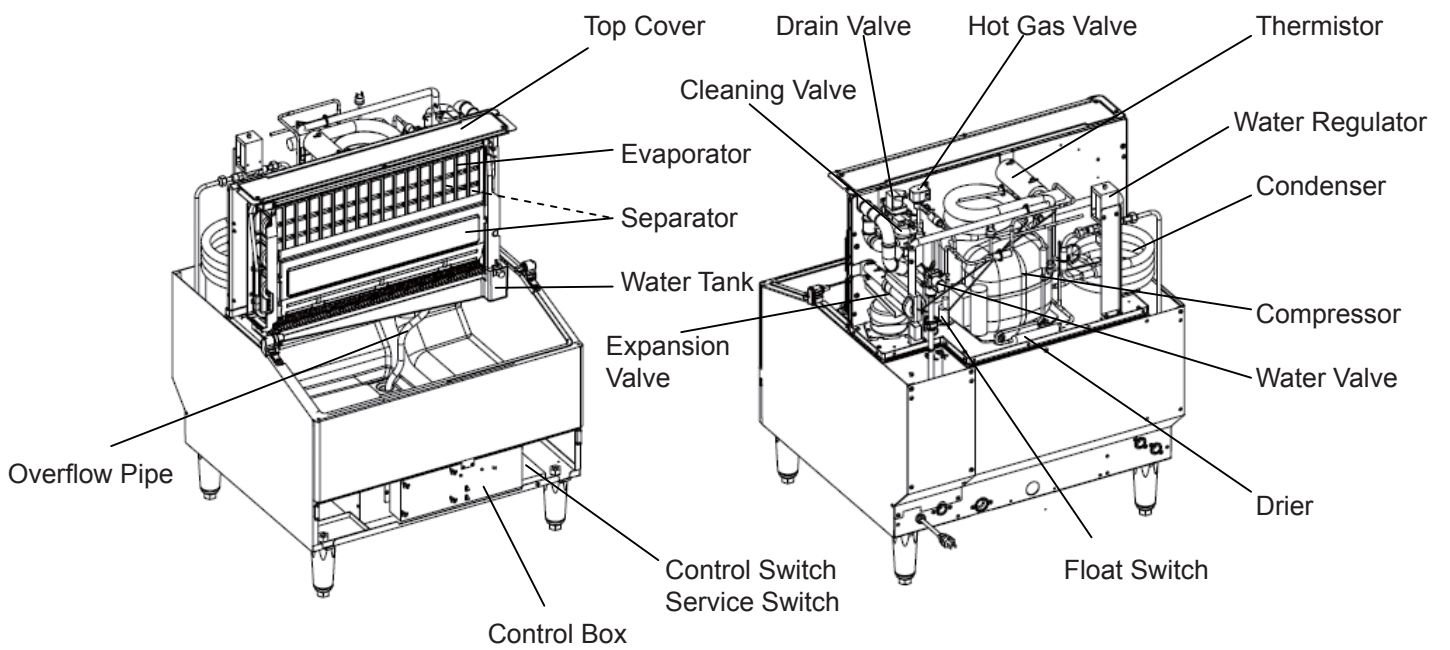
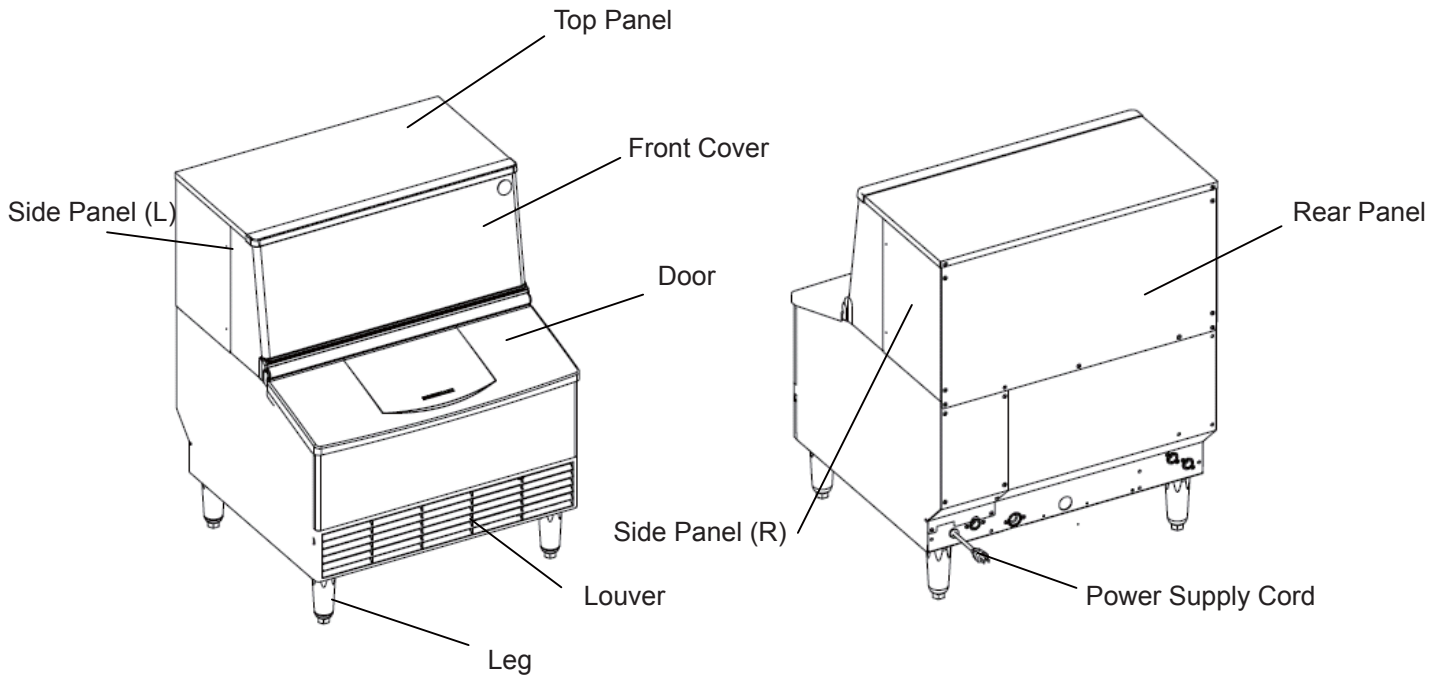


**Front View**

**Rear View**

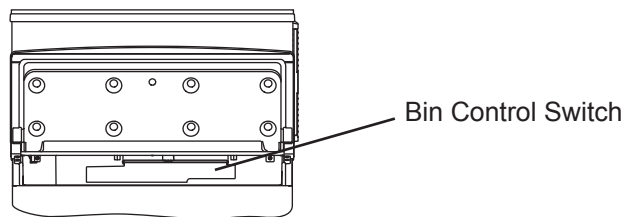


**[c] KM-260BWH**



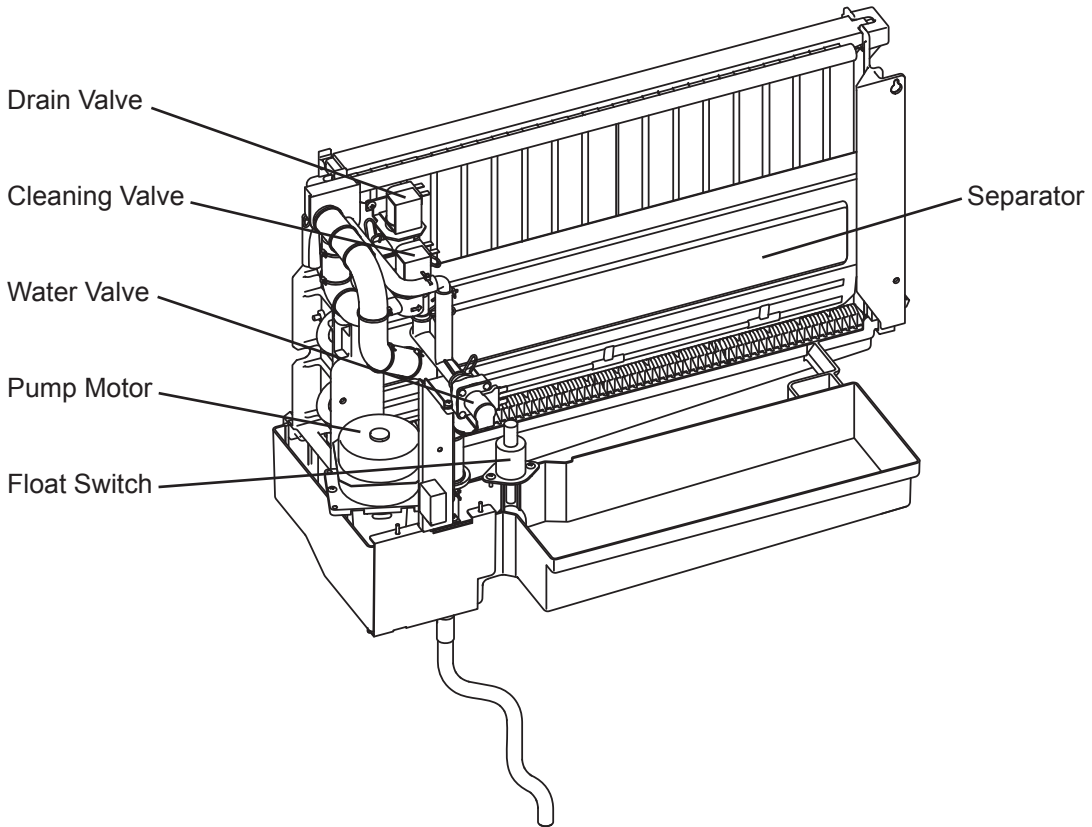
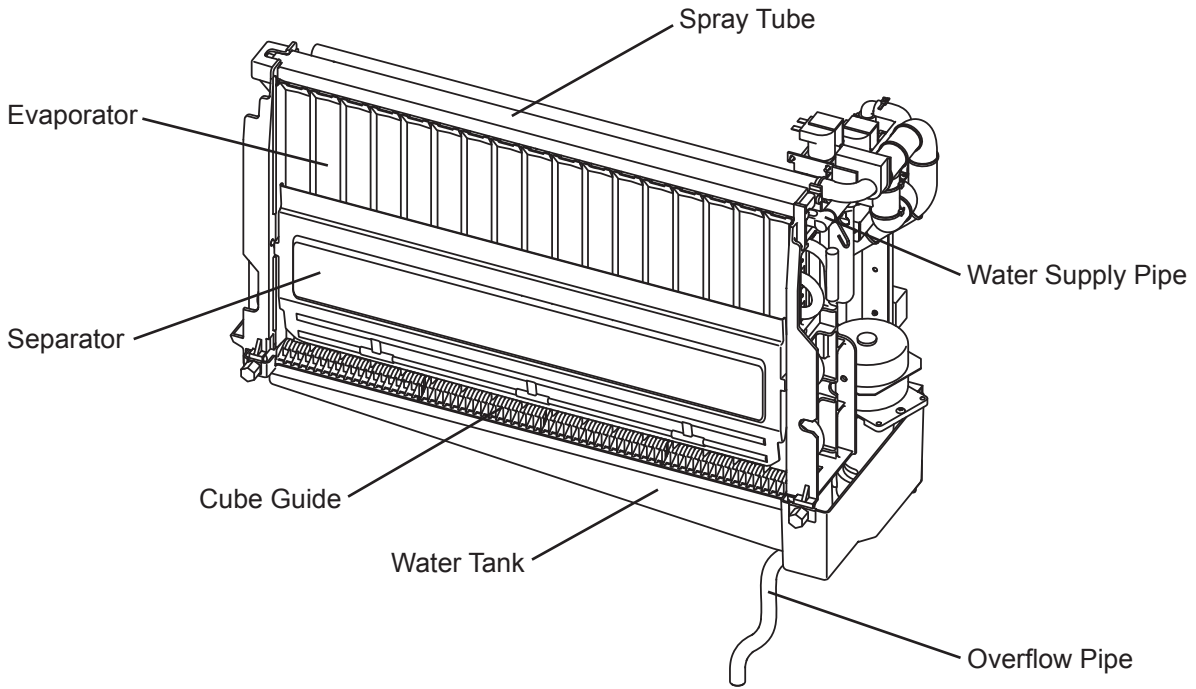
**Front View**

**Rear View**



**With Tank Removed**

# [d] ICEMAKING COMPARTMENT



## **2. SEQUENCE OF OPERATION**

The steps in the sequence are as outlined below. When power is supplied, a 5 second delay occurs at startup. Note that the order of the LEDs from the outer edge of the board is 5, 6, 8, 9, 4, 7.

### **[a] ONE MINUTE FILL CYCLE**

LED 8 is on. WV opens and the fill period begins. After 1 minute, the board checks for a closed F/S. If F/S is closed, the harvest cycle begins. If not, WV will remain energized through additional 1 minute cycles until water enters the sump and F/S closes. This serves as a low water safety to protect the pump motor.

### **[b] INITIAL HARVEST CYCLE**

LEDs 5, 6, and 8 are on. WV remains open, Comp energizes, HGV opens, and harvest begins. As the evaporator warms, the thermistor located on the suction line checks for a 48°F (9°C) temperature. When 48°F (9°C) is reached, a 3.9 kΩ signal turns the harvest over to the adjustable harvest timer which is factory set for normal conditions. The timer has settings of 60, 90, 120, and 180 seconds (S1 dip switch 1 & 2). When the harvest timer completes its count down, the harvest cycle is complete and the freeze cycle starts. The minimum total time allowed by the board for a complete harvest cycle is 2 minutes. WV is open during harvest for a maximum of 6 minutes or the length of harvest minus 0, 10, 30, or 50 seconds (adjustable by S1 dip switch 7 & 8), whichever is shorter. LED 8 goes off when WV closes. PM energizes and runs for the last 0, 10, 30, or 50 seconds of harvest depending on S1 dip switch 7 & 8 setting. LED 7 comes on when PM energizes. At the end of harvest, the control board checks the position of F/S and proceeds to the freeze cycle if it is closed or calls for a 1-minute fill if it is open.

### **[c] FREEZE CYCLE**

LEDs 5 & 7 are on. Comp continues to run, PM and FMS energize, HGV closes and the freeze cycle starts. For the first 5 minutes after the thermistor temperature reaches 36°F (2°C), the control board will not accept a signal from F/S. This minimum freeze period acts as a short cycle protection. At the end of this period, F/S assumes control. As the evaporator cools, the thermistor located on the suction line checks the temperature and PM stops (see “III. 3. TIMING CHART” for details). This is to prevent slushing. As ice builds on the evaporator the water level in the sump lowers. The freeze continues until F/S opens and terminates ice production.

### **[d] PUMP-OUT CYCLE**

LEDs 4, 5, 6, and 7 are on. Comp continues to run, HGV opens, FMS de-energizes. PM stops for 2 seconds, DV energizes, then restarts to take water from the sump and force it through DV and down the drain. When the drain timer stops counting, the drain is complete. The drain timer has settings of 10 and 20 seconds (S1 dip switch 3 & 4). Pump-out cycle always occurs on the 2nd harvest after startup. Then, depending on

the control board setting, pump-out cycle occurs every cycle, or every 2nd, 5th, or 10th cycle (S1 dip switch 5 & 6).

**[e] NORMAL HARVEST CYCLE**

LEDs 5, 6, and 8 are on. Comp continues to run, HGV remains open and WV opens. As the evaporator warms, the thermistor reaches 48°F (9°C). The control board then receives the thermistor's 3.9 kΩ signal and starts the harvest timer. WV is open during harvest for a maximum of 6 minutes or the length of harvest minus 0, 10, 30, or 50 seconds (adjustable by S1 dip switch 7 & 8), whichever is shorter. LED 8 goes off when WV closes. PM energizes and runs for the last 0, 10, 30, or 50 seconds of harvest depending on S1 dip switch 7 & 8 setting. LED 7 comes on when PM energizes. At the end of harvest, the control board checks the position of F/S and proceeds to the freeze cycle if it is closed or calls for a 1-minute fill if it is open.

The unit continues to cycle through [c], [d], and [e] sequence until the bin control is activated and shuts the unit down. When the bin control is activated, the “POWER OK” LED flashes.

**[f] SHUTDOWN**

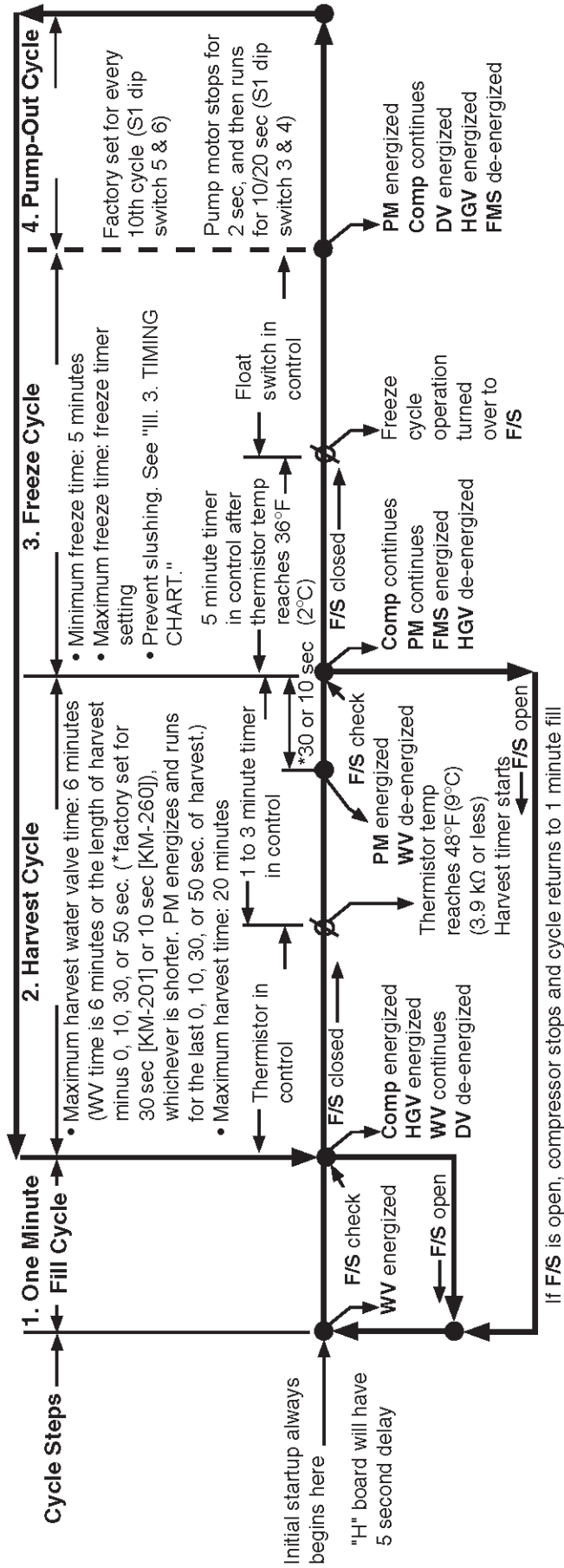
When BC is activated (BC open), the “POWER OK” LED flashes. There is a delay before the shutdown sequence begins. The delay varies depending on the cycle the icemaker is in at the time of activation. For details, see the table below.

Cycle at Bin Control Activation	Delay Before Shutdown Sequence Begins
Fill Cycle	15 seconds
Harvest Cycle	15 seconds after the next freeze cycle starts
Freeze Cycle	15 seconds if BC is activated between the beginning of freeze and termination of the 5-minute short cycle protection timer (timer starts when the thermistor temperature drops to 36°F (2°C) (5.5 kΩ or more)). After this time, the unit will not shut down until the next harvest cycle is complete.

After the delay, all components de-energize. DV energizes after 2 seconds. PM energizes after 2 seconds. PM takes water from the tank and forces it through DV and down the drain. The water tank drains for a maximum of 5 minutes or until F/S opens. DV and PM (if applicable) then de-energize. When BC closes again calling for ice, the unit starts at the 1-minute fill cycle. There is a 90-second minimum off time before the icemaker can restart.

Legend: **BC**–bin control; **Comp**–compressor; **DV**–drain valve; **FMS**–self-contained fan motor; **F/S**–float switch; **HGV**–hot gas valve; **PM**–pump motor; **WV**–inlet water valve

## Sequence Flow Chart and Component Operation



**Legend:**

Comp	—compressor
DV	—drain valve
FMS	—self-contained fan motor
F/S	—float switch
HGV	—hot gas valve
PM	—pump motor
WV	—inlet water valve

### Components Energized when the Control Switch is in the "SERVICE" Position

When in the "SERVICE" position, the control switch supplies power to the service switch and the machine is in service mode. The service switch has three positions: "DRAIN", "CIRCULATE", and "WASH". See the information below for details of each function.

DRAIN	Power is supplied to the pump and drain valve. This drains the water tank.
CIRCULATE	Power is supplied to the pump only. This operation can be used to circulate cleaner for extended periods of time over the outside surface of the evaporator.
WASH	Power is supplied to the pump and cleaning valve. This operation is used to circulate cleaner and sanitizer over both the inside and outside surfaces of the evaporator.

### 3. CONTROL BOARD

- \* A HOSHIZAKI exclusive solid-state control is employed in crescent cubers.
- \* All models are pretested and factory-adjusted.

#### **CAUTION**

1. Fragile, handle very carefully.
2. A control board contains integrated circuits, which are susceptible to failure due to static discharge. It is especially important to touch the metal part of the unit before handling or replacing the board.
3. Do not touch the electronic devices on the board or the back of the board to prevent damage to the board.
4. Do not change wiring and connections.
5. Always replace the whole board assembly if it goes bad.
6. Do not short out the power supply to test for voltage.

# [a] CONTROL BOARD LAYOUT

## "H" Control Board

- **Relay LEDs (6)**  
(indicate which relays are energized as listed below)

- **LED 5 (X1 Relay)**  
Compressor (Comp)  
Fan Motor-Remote (FMR)
- **LED 6 (X2 Relay)**  
Hot Gas Valve (HGV)  
Fan Motor (FM)  
(FM off when LED on)

- **LED 8 (X4 Relay)**  
Inlet Water Valve (WV)  
(WV1) on units with  
2 inlet water valves

- **LED 9 (X5 Relay)**

- **LED 4 (X6 Relay)**  
Drain Valve (DV)

- **LED 7 (X3 Relay)**  
Pump Motor (PM)

- **K6 Connector**  
Open

- **K1 Connector**  
Pins  
#1, 3 Float Switch  
#2 Open  
#4, 5 Bin Control  
#6, 7 Thermistor  
#8, 9 Open

- **K7 Connector**  
Transformer

- **K3 Connector**  
Power Relay

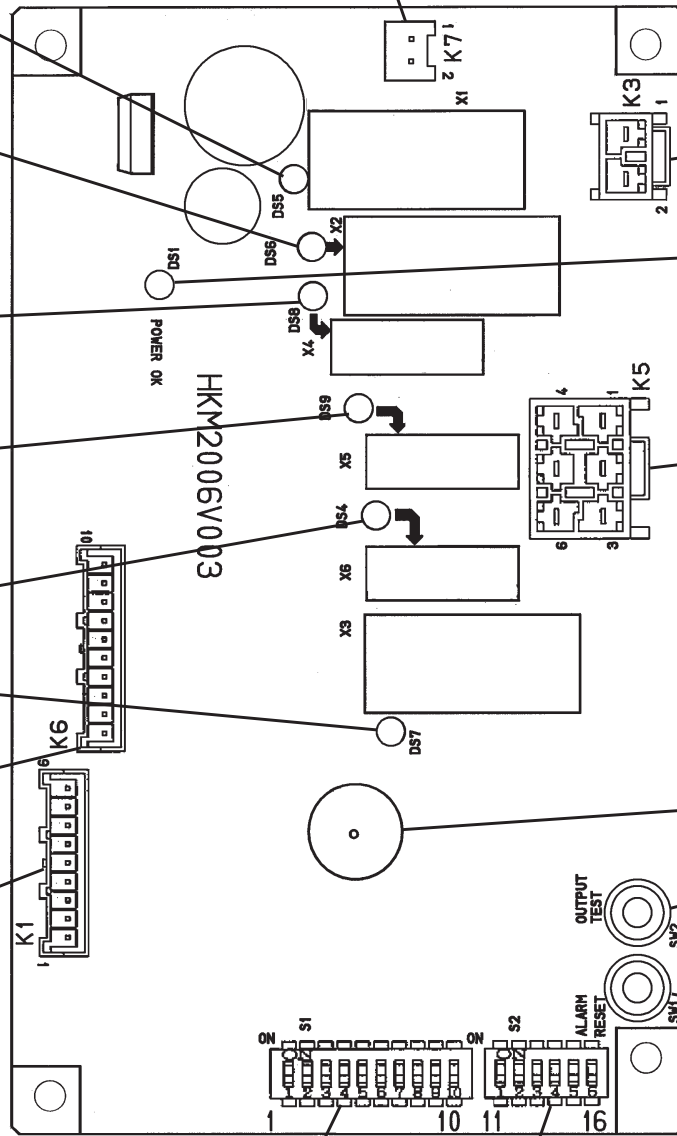
- **"POWER OK" LED**  
(Lights when power is supplied to the board. Flashes when bin control is activated.)

- **K5 Connector**  
Pins  
#1 Fan Motor (FM)  
#2 Hot Gas Valve  
#3 Pump Motor  
#4 Inlet Water Valve  
#5 Open  
#6 Drain Valve

- **Alarm Buzzer**

- **"OUTPUT TEST" Button**  
(used to test relays on control board)

- **"ALARM RESET" Button**



- S1 Dip Switch
- S2 Dip Switch

Control Board		
Auxiliary Code	V0 or Earlier	V1 or Later
Part Number	P00013-02	P01771-02
Type	HKM2006V003	

## **[b] FEATURES**

### **a) Maximum Water Supply Period - 6 minutes**

The inlet water valve will be open during harvest for 6 minutes or the length of harvest minus 0, 10, 30, or 50 seconds (adjustable by S1 dip switch 7 & 8), whichever is shorter.

### **b) Harvest Backup Timer and Freeze Timer**

The harvest backup timer shuts down the icemaker if, for two cycles in a row, the harvest cycle takes more than 20 minutes to complete. The control board will signal this problem using 2 beeps every 3 seconds.

The freeze timer shuts down the icemaker if, for two cycles in a row, the freeze cycle takes longer than the time specified to complete. The control board will signal this problem using 3 beeps every 3 seconds. The time is factory set using S1 dip switch 9 & 10.

The alarm reset button on the control board must be pressed with power on to reset either of these safeties.

### **c) High Temperature Safety**

The temperature of the suction line in the refrigeration circuit is limited by the high temperature safety. This protects the unit from excessively high temperatures. If the evaporator temperature rises above 127°F (53°C) ± 7°F (4°C), the thermistor operates the safety. This shuts down the circuit and the icemaker automatically stops.

The control board will signal this problem using 1 beep every 3 seconds. The alarm reset button on the control board must be pressed with power on to reset the safety.

### **d) Low Water Safety**

The control board checks the position of the float switch at the end of the initial one minute water fill cycle and at the end of each harvest cycle.

If the float switch is in the up position (electrical circuit closed), the control board changes to the next cycle. If the float switch is in the down position (electrical circuit open), the control board changes to additional one minute water fill cycles until water enters the sump and the float switch closes. When the float switch closes, the control board changes to the next cycle. The unit will not start without adequate water in the sump. This serves as a low water safety to protect the water pump.

For water-cooled model, if the condenser water supply is shut off, the unit is protected by the high-pressure switch.

### **e) High Voltage and Low Voltage Cut-outs**

The maximum and minimum allowable supply voltages of this icemaker are limited by the high voltage and low voltage cut-outs.

If miswiring (especially on single phase 3 wire models) causes excessive voltage (147Vac ± 5% or more) on the control board, the high voltage cut-out shuts down the circuit in 3

seconds and the icemaker automatically stops. The control board will signal this problem using 7 beeps every 3 seconds.

The icemaker also automatically stops in cases of insufficient voltage (92Vac ± 5% or less). The control board will signal this problem using 6 beeps every 3 seconds.

When the proper supply voltage is resumed, the icemaker automatically starts running again.

### f) LED Lights and Audible Alarm Safeties

The control board includes LED indicator lights, audible alarm safeties, and an output test feature. The “POWER OK” LED indicates control voltage and will remain on unless a control voltage problem occurs. The “POWER OK” LED flashes continuously when the bin is full and DV energizes for a maximum of 5 minutes to drain the water tank.

At startup, a 5 second delay occurs to stabilize the circuit. LEDs 4 through 8 energize and sequence from initial startup as listed in the table below. Note that the order of the LEDs from the outer edge of the board is 5, 6, 8, 9, 4, 7. For more information, see “2. SEQUENCE OF OPERATION”.

Sequence Step	LED	Energized Components	Time LEDs are On		
			Min.	Max.	Avg.
1 Minute Fill Cycle	8	WV			60 seconds
Harvest Cycle	5, 6, 8	WV, HGV, Comp	2 minutes	20 minutes	3 to 5 minutes
Last 0, 10, 30, or 50 seconds (adjustable by dip switch) of harvest, WV de-energizes and PM energizes (LEDs 5, 6, and 7 are on)					
Freeze Cycle	5, 7	Comp, PM, FMS	5 minutes	freeze timer setting	25 to 30 minutes
Pump-Out Cycle	5, 6, 4, 7	Comp, HGV, DV, PM	10 seconds	20 seconds	factory default setting

The built in safeties shut down the unit and have alarms as listed below.

No. of Beeps (every 3 sec.)	Type of Alarm	Notes
1	High Evaporator Temp. (temperature > 127°F (53°C))	Check for harvest problem (stuck HGV or relay), hot water entering unit, stuck HM, or shorted thermistor.
2	Harvest Backup Timer (harvest > 20 min. for two cycles in a row)	Check for open thermistor, HGV not opening, TXV leaking by, low charge, inefficient Comp, or WRV leaking by.
3	Freeze Timer (freeze > specified setting for two cycles in a row) Timer is factory set using S1 dip switch 9 & 10	Check for a float switch stuck closed (up), WV leaking by, HGV leaking by, PM not pumping, TXV not feeding properly, low charge, or inefficient Comp.
To reset the above safeties, press the “ALARM RESET” button with the power supply on.		

6	Low Voltage (92Vac ± 5% or less)	“POWER OK” LED will turn off if voltage protection operates.
7	High Voltage (147Vac ± 5% or more)	The control voltage safeties automatically reset when voltage is corrected.

Legend: **Comp**—compressor; **DV**—drain valve; **FMS**—self-contained fan motor; **HGV**—hot gas valve; **PM**—pump motor; **TXV**—thermostatic expansion valve; **WRV**—water regulating valve; **WV**—inlet water valve

## [c] CONTROLS AND ADJUSTMENTS

### CAUTION

Dip switches are factory set. Failure to maintain factory settings may adversely affect performance and warranty coverage.

#### a) Default Dip Switch Settings

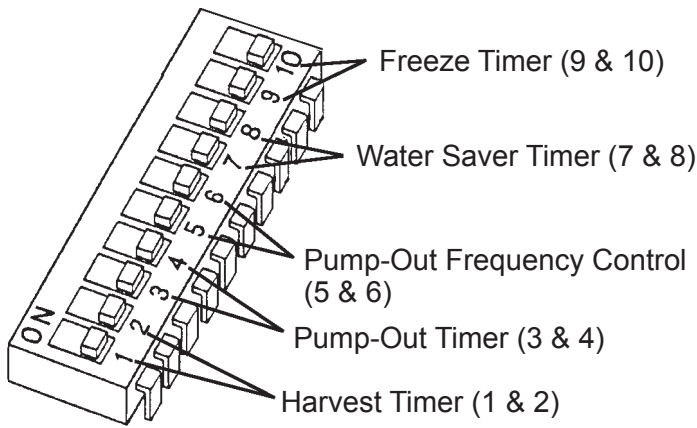
The dip switch is factory-adjusted to the following positions:

Control Board	Program Ver. (Auxiliary Code)	S1 Dip Switch No.	1	2	3	4	5	6	7	8	9	10
P00013-02	2.5 or earlier (V-0 or earlier)	KM-201BAH	OFF	OFF	OFF	OFF	ON	ON	OFF	ON	OFF	ON
		KM-260BAH	OFF	OFF	OFF	OFF	ON	ON	ON	OFF	OFF	ON
		KM-201BWH	OFF	OFF	OFF	OFF	ON	ON	OFF	ON	ON	OFF
		KM-260BWH	ON	OFF	OFF	OFF	ON	ON	ON	OFF	OFF	ON
P01771-02	3.2 (V-1 or later)	KM-201BAH	OFF	OFF	OFF	OFF	ON	ON	OFF	ON	OFF	ON
		KM-260BAH	OFF	OFF	OFF	OFF	ON	ON	ON	OFF	OFF	ON
		KM-201BWH	OFF	OFF	OFF	OFF	ON	ON	OFF	ON	ON	OFF
		KM-260BWH	OFF	OFF	OFF	OFF	ON	ON	ON	OFF	ON	OFF

Control Board	Program Ver. (Auxiliary Code)	S2 Dip Switch No.	1	2	3	4	5	6
P00013-02	2.5 or earlier (V-0 or earlier)	KM-201BAH	ON	OFF	OFF	OFF	OFF	ON
		KM-260BAH	ON	OFF	OFF	OFF	OFF	ON
		KM-201BWH	ON	OFF	OFF	OFF	ON	OFF
		KM-260BWH	ON	OFF	OFF	OFF	ON	OFF
P01771-02	3.2 (V-1 or later)	KM-201BAH	ON	OFF	OFF	OFF	OFF	OFF
		KM-260BAH	ON	OFF	OFF	OFF	OFF	OFF
		KM-201BWH	ON	OFF	OFF	OFF	OFF	OFF
		KM-260BWH	ON	OFF	OFF	OFF	OFF	OFF

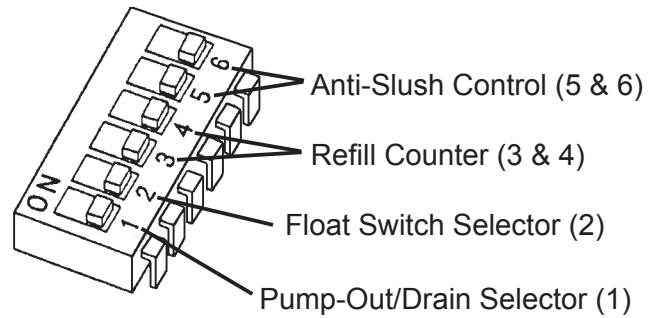
Do not adjust the S2 dip switch. These must be left in the factory default position, or the unit will not operate properly.

**S1 Dip Switch**



**Fig. 1**

**S2 Dip Switch**



\* Functions of S2 dip switch nos. 2 through 6 depend on program version.

**Fig. 2**

**b) Harvest Timer (S1 dip switch 1 & 2)**

Used for adjustment of the harvest timer. The harvest timer starts counting when the thermistor reads a certain temperature at the evaporator outlet.

Dip Switch Setting		Time (seconds)
No. 1	No. 2	
OFF	OFF	60
ON	OFF	90
OFF	ON	120
ON	ON	180

**c) Pump-Out Timer (S1 dip switch 3 & 4)**

Once every ten freeze cycles, the drain valve opens to drain the water tank for the time determined by the pump-out timer. These switches also determine the time to delay completion of a defrost cycle, i.e. the minimum defrost time.

Do not change this setting, or the unit will not operate properly or produce high quality ice.

Dip Switch Setting		Time (seconds)	
No. 3	No. 4	T1	T2
OFF	OFF	10	120
ON	OFF	10	180
OFF	ON	20	120
ON	ON	20	180

T1: Time to drain the water tank

T2: Harvest timer at pump-out

Pump-out cycle always occurs on the 2nd harvest after startup. Then, depending on the pump-out frequency control setting (S1 dip switch 5 & 6), pump-out cycle occurs every cycle, or every 2nd, 5th, or 10th cycle.

**d) Pump-Out Frequency Control (S1 dip switch 5 & 6)**

The water tank drains at the frequency set by the pump-out frequency control. The pump-out frequency control is factory-adjusted to drain the water tank every 10 cycles, and no adjustment is required. However, where water quality is bad and the icemaker needs a pump-out more often, the pump-out frequency can be adjusted as shown in the table below.

Dip Switch Setting		Frequency
No. 5	No. 6	
OFF	OFF	every cycle
ON	OFF	every 2 cycles
OFF	ON	every 5 cycles
ON	ON	every 10 cycles

**e) Harvest Pump Timer (S1 dip switch 7 & 8)**

The harvest pump timer allows the water valve to close and the pump motor to circulate water in the tank during the final part of harvest. The water valve is open during harvest for a maximum of 6 minutes or the length of harvest minus 0, 10, 30, or 50 seconds (determined by the harvest pump timer setting), whichever is shorter. When the water valve closes, the pump motor energizes and runs for the time determined by the harvest pump timer setting.

The harvest pump timer is factory-adjusted, and no adjustment is required.

Dip Switch Setting		Time (seconds)
No. 7	No. 8	
OFF	OFF	0
ON	OFF	10
OFF	ON	30
ON	ON	50

**f) Freeze Timer (S1 dip switch 9 & 10)**

**CAUTION**

Adjust to proper specification, or the unit may not operate correctly.

The freeze timer setting determines the maximum allowed freeze time to prevent possible freeze-up issues. Upon termination of freeze timer, machine initiates the harvest cycle. After 2 consecutive timer terminations, machine will shut down, possibly indicating a problem.

The freeze timer is factory adjusted, and no adjustment is required.

Dip Switch Setting		Time (minutes)
No. 9	No. 10	
ON	OFF	50
OFF	OFF	60
OFF	ON	70
ON	ON	100

#### **g) Pump-Out Pump Motor Delay (S2 dip switch 1)**

The pump-out pump motor delay determines whether or not the pump motor de-energizes for 2 seconds before restarting at the beginning of a drain cycle.

The pump-out pump motor delay is factory adjusted, and no adjustment is required.

S2 Dip Switch Setting	Delay (seconds)
No. 1	
OFF	0
ON	2

### **Control Board P00013-02**

#### **h) Refill Counter (S2 dip switch 2, 3, & 4) [Program Ver. 2.5 or earlier]**

Do not adjust. These must be left in the factory default position or the unit will not operate properly. The KM-201BAH/BWH and KM-260BAH/BWH do not refill.

#### **i) Anti-Slush Control (S2 dip switch 5 & 6) [Program Ver. 2.5 or earlier]**

Do not adjust. These must be left in the factory default position or the unit will not operate properly.

The anti-slush control (Ver. 1.0, Ver. 2.0) helps prevent slushing during the freeze cycle on small icemakers.

It is deactivated on the KM-201BAH and KM-260BAH.

When activated (Ver. 1.0), the thermistor located on the suction line checks for a 34°F (1°C) temperature as the evaporator cools. When 34°F (1°C) is reached, a 5.9 kΩ signal causes the control board to de-energize the pump motor for 10 seconds.

When activated (Ver. 2.0), the thermistor located on the suction line checks for a 50°F (10°C) temperature as the evaporator cools. When 50°F (10°C) is reached, a 3.9 kΩ signal causes the control board to de-energize the pump motor for 10 seconds and energize it for 50 seconds repeatedly. When 34°F (1°C) is reached, a 5.9 kΩ signal causes the control board to de-energize the pump motor for 10 seconds, energize it for 50 seconds, de-energize it again for 10 seconds, then energize it continuously.

S2 Dip Switch Setting		Anti-Slush Control
No. 5	No. 6	
OFF	OFF	Activated (Ver. 1.0)
ON	OFF	Activated (Ver. 2.0)
OFF	ON	Deactivated
ON	ON	Deactivated

## **Control Board P01771-02**

### **j) Harvest Promotion Control (S2 dip switch 2) [Program Ver. 3.2]**

Do not adjust. This must be left in the factory default position or the unit will not operate properly.

When activated, this control promotes harvest of ice on the evaporator that is hard to remove. If the harvest cycle exceeds 6 minutes, the pump motor starts to operate for a maximum of 3 minutes.

S2 Dip Switch Setting	Harvest Promotion Control
No. 2	
OFF	Activated
ON	Deactivated

### **k) Refill Counter (S2 dip switch 3) [Program Ver. 3.2]**

Do not adjust. This must be left in the factory default position or the unit will not operate properly. The KM-201BAH/BWH and KM-260BAH/BWH do not refill.

### **l) Harvest Completion Detection Control (S2 dip switch 4) [Program Ver. 3.2]**

Do not adjust. This must be left in the factory default position or the unit will not operate properly.

It is deactivated on the KM-201BAH/BWH and KM-260BAH/BWH.

When activated, this control determines whether ice remains on the evaporator at the end of a harvest cycle and at the beginning of a freeze cycle. If ice drops and activates the bin control switch in the last 10 seconds of a harvest cycle, the control determines that ice still remains on the evaporator and extends the harvest cycle for 30 seconds. If the bin control switch is activated at the beginning of a freeze cycle, the control determines that ice still remains on the evaporator and starts a harvest cycle after the minimum freeze cycle time has passed.

S2 Dip Switch Setting	Harvest Completion Detection Control
No. 4	
OFF	Deactivated
ON	Activated

### **m) Overfreeze Detection Control (S2 dip switch 5) [Program Ver. 3.2]**

Do not adjust. This must be left in the factory default position or the unit will not operate properly.

It is deactivated on the KM-201BAH/BWH and KM-260BAH/BWH.

When activated, the thermistor detects the temperature of the evaporator outlet to find overfreeze in a harvest cycle and at the beginning of a freeze cycle. If the difference between the maximum temperature after the water saver timer starts counting and the temperature at the end of a harvest cycle is 4K or more and if the temperature at the end of a harvest cycle is 48°F (9°C) or less, the harvest cycle is extended for 30 seconds. If the difference between the temperature at the beginning of a freeze cycle and the minimum temperature after 30 seconds in the freeze cycle is 2.5K or more and less than 3.5K, the next harvest cycle is extended for 30 seconds. If the above conditions occur in succession, the number of occurrence times 30 seconds will be added to the harvest cycle time. If the above temperature difference is 3.5K or more, the freeze cycle ends after the minimum freeze cycle time and a harvest cycle starts.

S2 Dip Switch Setting	Overfreeze Detection Control
No. 5	Control
OFF	Deactivated
ON	Activated

### **n) Anti-Slush Control (S2 dip switch 6) [Program Ver. 3.2]**

Do not adjust. This must be left in the factory default position or the unit will not operate properly.

When activated (Ver. 1.1), the thermistor located on the suction line checks for a 41°F (5°C) temperature as the evaporator cools. When 41°F (5°C) is reached, a 4.8 kΩ signal causes the control board to de-energize the pump motor for 10 seconds.

When activated (Ver. 2.0), the thermistor located on the suction line checks for a 50°F (10°C) temperature as the evaporator cools. When 50°F (10°C) is reached, a 3.9 kΩ signal causes the control board to de-energize the pump motor for 10 seconds and energize it for 50 seconds repeatedly. When 34°F (1°C) is reached, a 5.9 kΩ signal causes the control board to de-energize the pump motor for 10 seconds, energize it for 50 seconds, de-energize it again for 10 seconds, then energize it continuously.

S2 Dip Switch Setting	Anti-Slush Control
No. 6	Control
OFF	Activated (Ver. 1.1)
ON	Activated (Ver. 2.0)

### **[d] CONTROL BOARD CHECK PROCEDURE**

Before replacing a control board that does not show a visible defect and that you suspect is bad, always conduct the following check procedure. This procedure will help you verify your diagnosis.

- 1) Check the dip switch settings to assure that S1 dip switch 3, 4, 7, 8, 9 & 10 and S2 dip switch 1 through 6 are in the factory default position. S1 dip switch 1, 2, 5, & 6 are cleaning adjustments and the settings are flexible.
- 2) Move the control switch to the “ICE” position and check for proper control voltage. If the “POWER OK” LED is on, the control voltage is good. If the “POWER OK” LED is off, check the control transformer circuit. If no voltage is present, check the power supply circuit.
- 3) To perform a relay sequence test, turn on the power switch while pressing the “OUTPUT TEST” button. The correct lighting sequence should be 5, 6, 7, 8, 9, 4. Some components (e.g., the compressor) will cycle during test. Each LED comes on for 5 seconds. LED 5 is on while LED 6 is on. Following the output test sequence, the icemaker will resume normal operation beginning with the 1 minute fill cycle.

### **[e] CONTROL BOARD REPLACEMENT**

The dip switches should be adjusted to the factory default settings as outlined in this manual.

## **4. THERMISTOR**

A thermistor (semiconductor) is used as a harvest control sensor and anti-slush sensor. The resistance varies depending on the suction line temperatures. The thermistor detects the temperature of the evaporator outlet to start the harvest timer or momentarily stop the pump motor during the freeze cycle. No adjustment is required. If necessary, check for resistance between thermistor leads, and visually check the thermistor mounting, located on the suction line next to the evaporator outlet.

Temperature (°F)	Temperature (°C)	Resistance (kΩ)
0	-18	14.401
10	-12	10.613
32	0	6.000
50	10	3.871
70	21	2.474
90	32	1.633

Check a thermistor for resistance by using the following procedure:

- 1) Disconnect the connector K1 on the board.
- 2) Remove the thermistor. See “V. 17. THERMISTOR”.
- 3) Immerse the thermistor sensor portion in a glass containing ice and water for 2 or 3 minutes.

- 4) Check for resistance between the thermistor leads. Normal reading is within 4.7 to 6.2 kΩ. Replace the thermistor if it exceeds the normal reading.

## 5. BIN CONTROL

This machine uses a lever-actuated proximity switch (mechanical bin control) to control the ice level in the storage bin. No adjustment is required.

### [a] EXPLANATION OF OPERATION

The bin control is connected to the K1 connector (pins 4 & 5) on the control board. When the bin control is calling for ice (proximity switch closed; “POWER OK” LED on), the control board continues icemaking operations. When the bin control is activated in the bin full position (proximity switch open; “POWER OK” LED flashing), the control board drains and shuts down the unit. However, to prevent incomplete batches of ice from forming on the evaporator, the control board will only shut down the machine during the freeze cycle before the five minute timer expires. The five minute timer starts counting down when the thermistor temperature reaches 36°F (2°C). If, during the freeze cycle, ice pushes in the lever after the five minute timer expires, the control board will allow the machine to complete the freeze cycle and the following harvest cycle before shutting down the machine.

When the bin control is activated, the “POWER OK” LED flashes. There is a delay before the shutdown sequence begins. The delay varies depending on the cycle the icemaker is in at the time of activation. For details, see the table below.

Cycle at Bin Control Activation	Delay Before Shutdown Sequence Begins
Fill Cycle	15 seconds
Harvest Cycle	15 seconds after the next freeze cycle starts
Freeze Cycle	15 seconds if the bin control is activated between the beginning of freeze and termination of the 5-minute short cycle protection timer (timer starts when the thermistor temperature drops to 36°F (2°C) (5.5 kΩ or more)). After this time, the unit will not shut down until the next harvest cycle is complete.

### [b] BIN CONTROL CHECK PROCEDURE

- 1) Clear any ice away from the bin control.
- 2) Make sure the control switch is in the “ICE” position.
- 3) Check that the “POWER OK” LED on the control board is on.
- 4) Activate the bin control actuator (press the actuator in). Check that the “POWER OK” LED flashes.

- 5) Disconnect the bin control at the 2-pin connector attached to the black wires coming from the K1 connector (pins 4 & 5) on the control board.
- 6) Check for continuity across the bin control leads. When calling for ice, the bin control proximity switch should be closed. If open, replace the bin control. Activate the bin control actuator (press the actuator in), check for continuity across the bin control leads. The bin control proximity switch should be open. If closed, replace the bin control.
- 7) Reconnect the 2-pin connector. Allow the machine to cycle into the freeze cycle. In the first 5 minutes of the freeze cycle, activate the bin control actuator (press the actuator in). The "POWER OK" LED should flash and the machine should turn off. If not, replace the control board.

## **6. SWITCHES**

Two different control switches are used for operation. They are located on the right side of the control box which becomes accessible when the front louver is removed. The upper is the control switch, and the lower is the service switch.

### **[a] CONTROL SWITCH**

This switch is used to place the machine into one of three modes: "OFF" (center position), "ICE" (upper position), and "SERVICE" (lower position).

### **[b] SERVICE SWITCH**

When the control switch is in the "SERVICE" position, the control switch supplies power to the service switch and the machine is in service mode. The service switch has three positions: "DRAIN", "CIRCULATE", and "WASH". See the information below for details of each function.

- Note:
1. When the service switch is activated, power is supplied to the water pump in all three positions.
  2. When the control switch is in the "OFF" position or in the "ICE" position, the service switch has no power and can be left in any position.

#### **a) DRAIN**

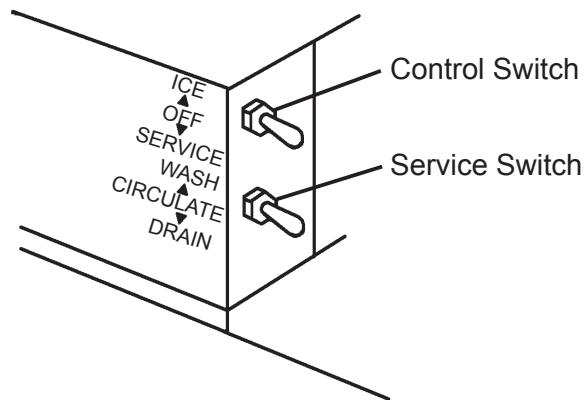
This machine utilizes a pump-out drain system. When the service switch is active and placed in the "DRAIN" position, power is supplied to the pump and drain valve.

## b) CIRCULATE

When the service switch is active and placed in the “CIRCULATE” position, power is supplied to the pump only. This operation can be used to circulate cleaner for extended periods of time over the outside surface of the evaporator.

## c) WASH

This machine utilizes a solenoid operated wash (bypass) valve. When the service switch is active and placed in the “WASH” position, power is supplied to the pump and cleaning valve. This operation is used to circulate cleaner and sanitizer over both the inside and outside of the evaporator.

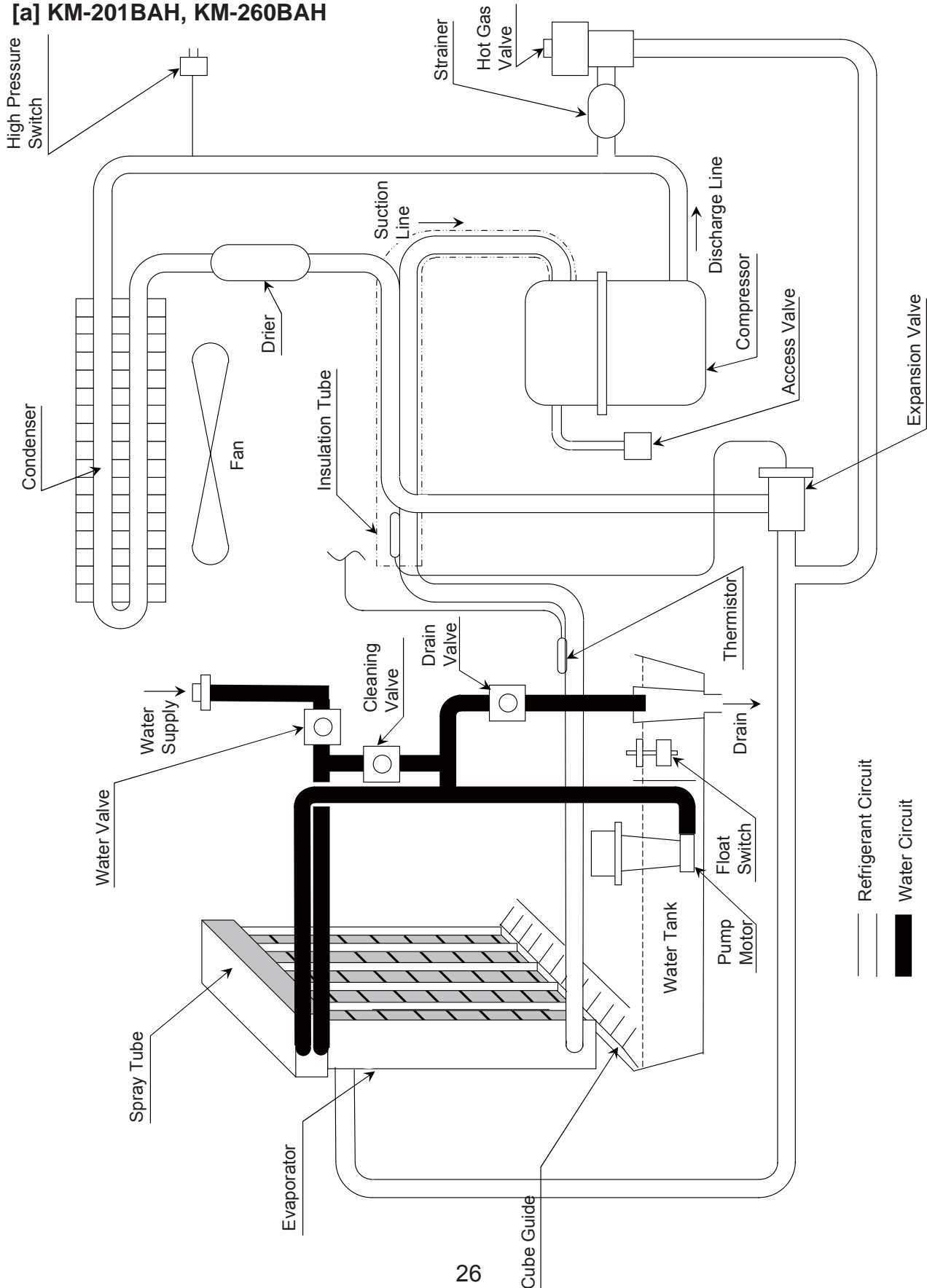


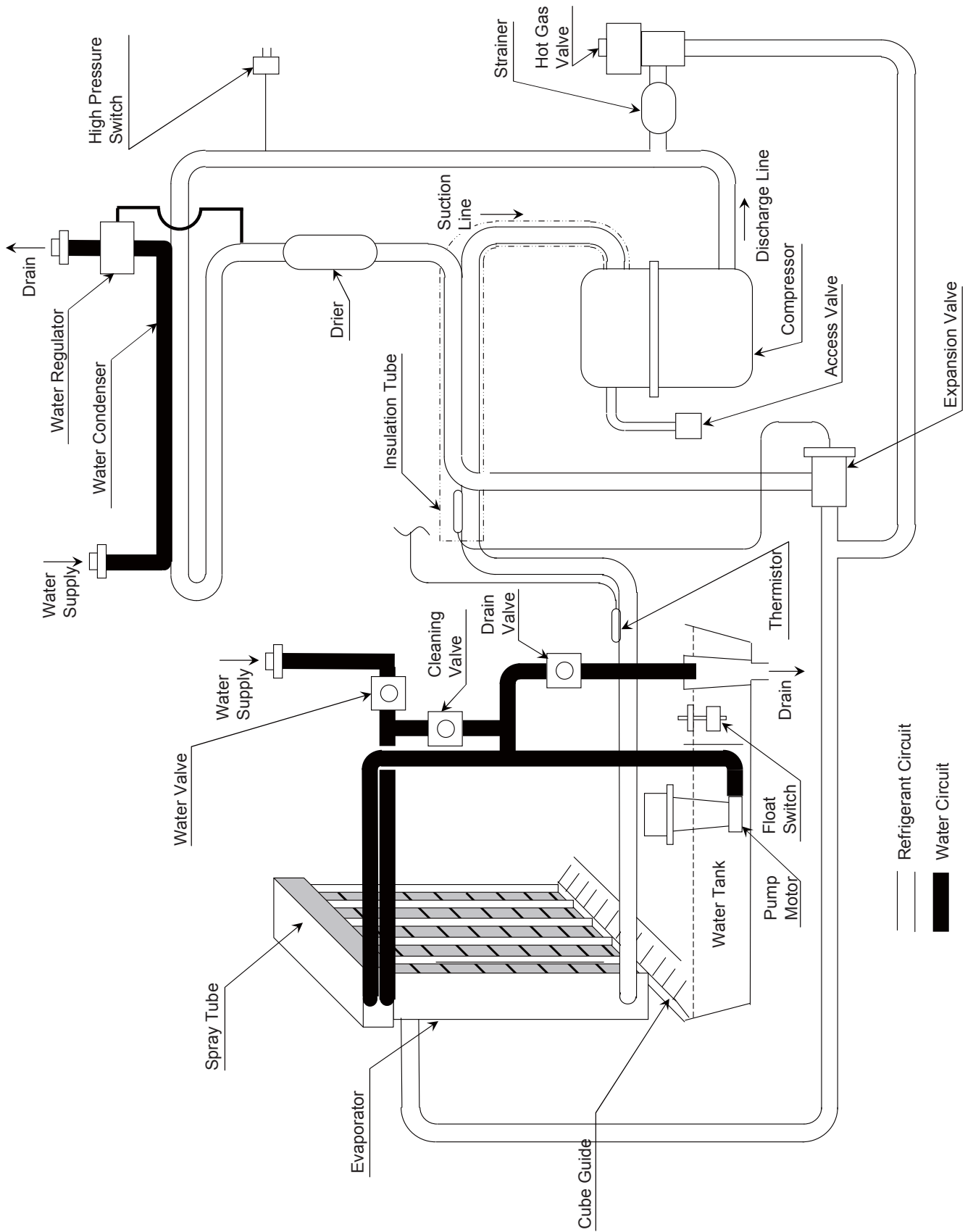
**Fig. 3**

### III. TECHNICAL INFORMATION

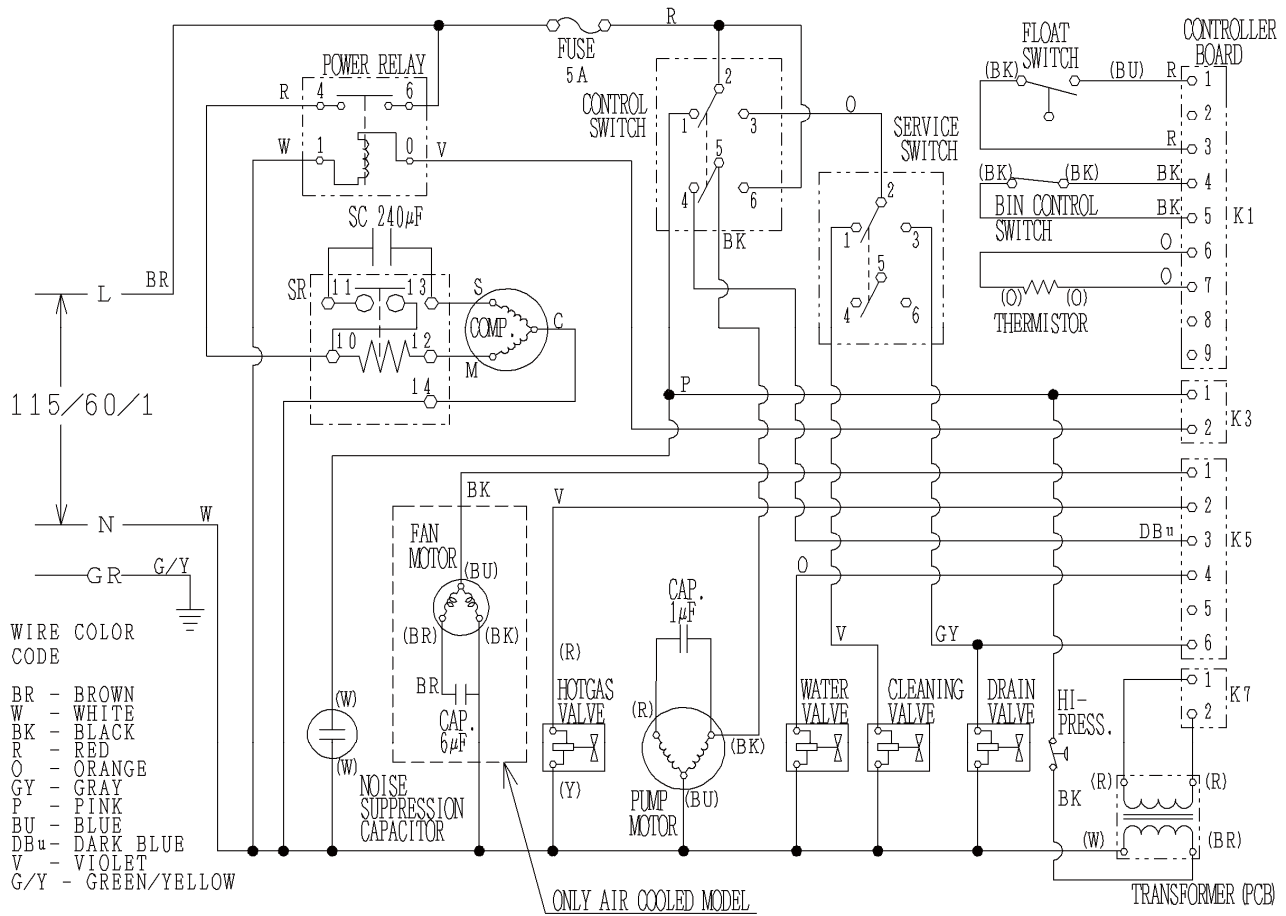
#### 1. WATER CIRCUIT AND REFRIGERANT CIRCUIT

[a] KM-201BAH, KM-260BAH



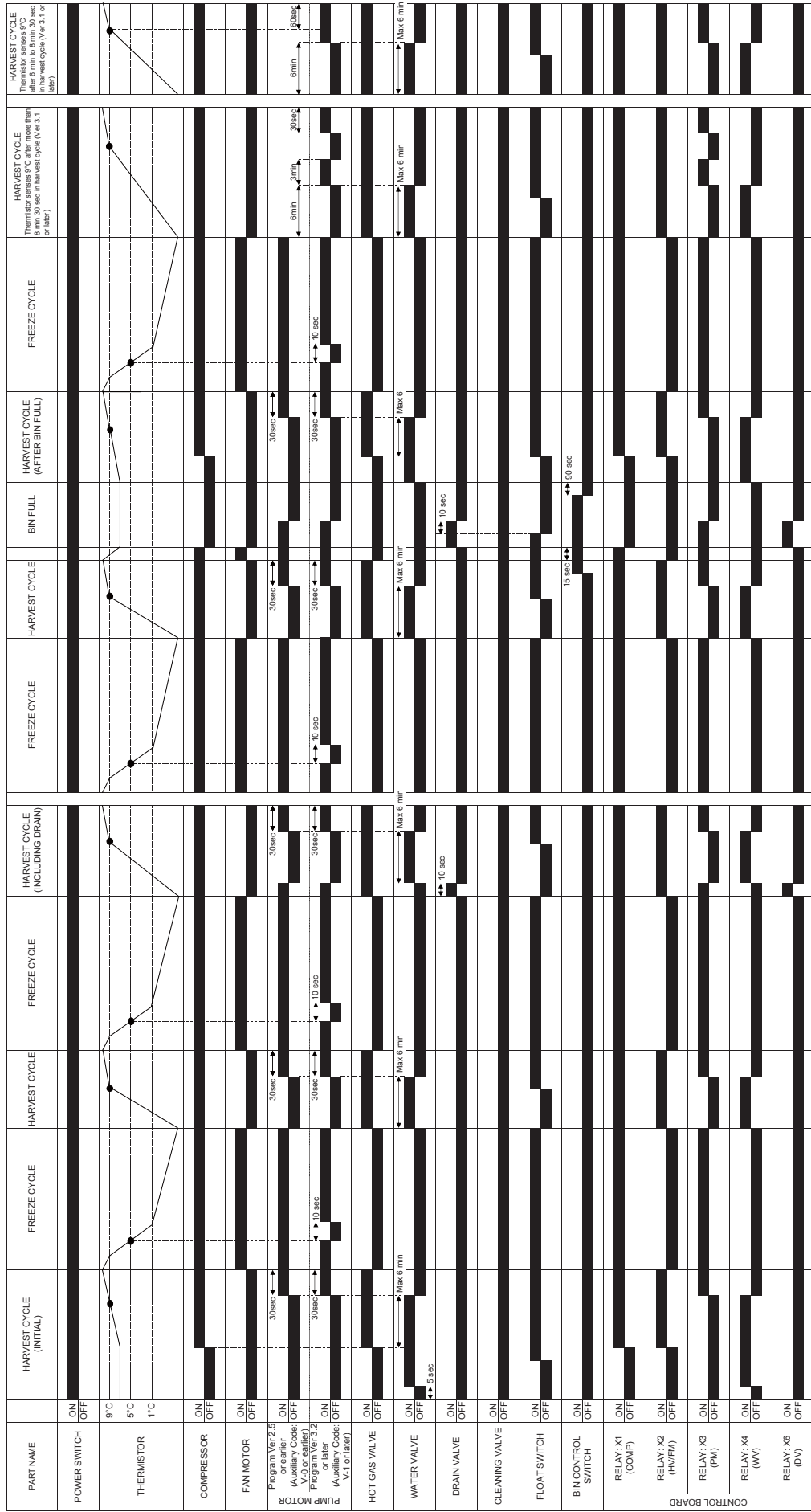


## 2. WIRING DIAGRAM



### 3. TIMING CHART

[a] KM-201BAH







[d] KM-260BWH

PART NAME	HARVEST CYCLE (INITIAL)	FREEZE CYCLE	HARVEST CYCLE	FREEZE CYCLE	HARVEST CYCLE (INCLUDING DRAIN)	FREEZE CYCLE	HARVEST CYCLE	FREEZE CYCLE	HARVEST CYCLE (AFTER BIN FULL)	BIN FULL	HARVEST CYCLE	FREEZE CYCLE	HARVEST CYCLE (Thermistor senses 9°C after more than 8 min 50 sec in harvest cycle (Ver 3.1 or later))	HARVEST CYCLE (Thermistor senses 9°C after more than 8 min 50 sec in harvest cycle (Ver 3.1 or later))
POWER SWITCH	ON OFF													
TEMPERATURE	9°C 5°C 1°C													
COMPRESSOR	ON OFF													
FAN MOTOR	ON OFF													
Program Ver 2.5 or earlier (Auxiliary Code: Program Ver 3.2 or later (Auxiliary Code: V-1 or later))	ON OFF	10sec 10sec OFF 50 sec ON	10sec 10sec OFF 50 sec ON	10sec 10sec OFF 50 sec ON	10sec 10sec OFF 50 sec ON	10sec 10sec OFF 50 sec ON	10sec 10sec OFF 50 sec ON	10sec 10sec OFF 50 sec ON	10sec 10sec OFF 50 sec ON	10sec 10sec OFF 50 sec ON	10sec 10sec OFF 50 sec ON	10sec 10sec OFF 50 sec ON	10sec 10sec OFF 50 sec ON	10sec 10sec OFF 50 sec ON
PUMP MOTOR	ON OFF	10sec 10sec OFF 50 sec ON	10sec 10sec OFF 50 sec ON	10sec 10sec OFF 50 sec ON	10sec 10sec OFF 50 sec ON	10sec 10sec OFF 50 sec ON	10sec 10sec OFF 50 sec ON	10sec 10sec OFF 50 sec ON	10sec 10sec OFF 50 sec ON	10sec 10sec OFF 50 sec ON	10sec 10sec OFF 50 sec ON	10sec 10sec OFF 50 sec ON	10sec 10sec OFF 50 sec ON	10sec 10sec OFF 50 sec ON
HOT GAS VALVE	ON OFF													
WATER VALVE	ON OFF	5 sec	5 sec	5 sec	5 sec	5 sec	5 sec	5 sec	5 sec	5 sec	5 sec	5 sec	5 sec	5 sec
DRAIN VALVE	ON OFF													
CLEANING VALVE	ON OFF													
FLOAT SWITCH	ON OFF													
BIN CONTROL SWITCH	ON OFF													
RELAY: X1 (COMP)	ON OFF													
RELAY: X2 (PV/FM)	ON OFF													
RELAY: X3 (PM)	ON OFF													
RELAY: X4 (W)	ON OFF													
RELAY: X6 (DV)	ON OFF													

## 4. PERFORMANCE DATA

### [a] KM-201BAH

APPROXIMATE ICE PRODUCTION PER 24 HR.	AMBIENT TEMP. (°F/°C)	WATER TEMP. (°F/°C)					
		50/10		70/21		90/32	
	70/21	<b>201</b>	<u>91</u>	190	<u>86</u>	176	<u>80</u>
	80/27	193	<u>88</u>	177	<u>80</u>	162	<u>73</u>
	90/32	190	<u>86</u>	<b>165</b>	<u>75</u>	150	<u>68</u>
lbs./day <u>kg./day</u>	100/38	187	<u>85</u>	161	<u>73</u>	<b>136</b>	<u>62</u>
APPROXIMATE ELECTRIC CONSUMPTION	70/21	<b>490</b>		496		509	
	80/27	494		504		520	
	90/32	496		<b>510</b>		526	
watts	100/38	500		514		<b>540</b>	
APPROXIMATE WATER CONSUMPTION PER 24 HR.	70/21	<b>72</b>	<u>0.27</u>	61	<u>0.23</u>	54	<u>0.20</u>
	80/27	64	<u>0.24</u>	48	<u>0.18</u>	44	<u>0.17</u>
	90/32	61	<u>0.23</u>	<b>36</b>	<u>0.14</u>	31	<u>0.12</u>
gal./day <u>m<sup>3</sup>/day</u>	100/38	49	<u>0.18</u>	35	<u>0.13</u>	<b>26</b>	<u>0.10</u>
FREEZING CYCLE TIME	70/21	<b>25</b>		27		30	
	80/27	26		30		33	
	90/32	27		<b>32</b>		35	
min.	100/38	28		33		<b>39</b>	
HARVEST CYCLE TIME	70/21	<b>3.2</b>		2.8		2.0	
	80/27	2.9		2.4		2.0	
	90/32	2.8		<b>2.0</b>		2.0	
min.	100/38	2.5		2.0		<b>2.0</b>	
HEAD PRESSURE	70/21	<b>235</b>	<u>16.5</u>	255	<u>17.9</u>	277	<u>19.4</u>
	80/27	250	<u>17.6</u>	281	<u>19.8</u>	300	<u>21.1</u>
	90/32	255	<u>17.9</u>	<b>303</b>	<u>21.3</u>	323	<u>22.7</u>
PSIG <u>kg/cm<sup>2</sup>G</u>	100/38	257	<u>18.1</u>	308	<u>21.6</u>	<b>342</b>	<u>24.0</u>
SUCTION PRESSURE	70/21	<b>51</b>	<u>3.6</u>	52	<u>3.7</u>	54	<u>3.8</u>
	80/27	52	<u>3.7</u>	54	<u>3.8</u>	56	<u>3.9</u>
	90/32	52	<u>3.7</u>	<b>56</b>	<u>3.9</u>	58	<u>4.0</u>
PSIG <u>kg/cm<sup>2</sup>G</u>	100/38	53	<u>3.7</u>	56	<u>4.0</u>	<b>59</b>	<u>4.1</u>

TOTAL HEAT OF REJECTION FROM CONDENSER 4,120 BTU/h [AT 90°F (32°C) / WT 70°F (21°C)]

Note: Pressure data is recorded at 5 minutes into freezing cycle.

The data not in **bold** should be used for reference only.

We reserve the right to make changes in specifications and design without prior notice.

**[b] KM-260BAH**

APPROXIMATE ICE PRODUCTION PER 24 HR.	AMBIENT TEMP. (°F/°C)	WATER TEMP. (°F/°C)					
		50/10		70/21		90/32	
	70/21	<b>263</b>	<u>119</u>	245	<u>111</u>	227	<u>103</u>
	80/27	249	<u>113</u>	220	<u>100</u>	207	<u>94</u>
	90/32	245	<u>111</u>	<b>200</b>	<u>91</u>	185	<u>84</u>
lbs./day <u>kg./day</u>	100/38	244	<u>111</u>	196	<u>89</u>	<b>171</b>	<u>78</u>
APPROXIMATE ELECTRIC CONSUMPTION	70/21	<b>590</b>		602		606	
	80/27	599		617		614	
	90/32	602		<b>630</b>		630	
watts	100/38	598		630		<b>630</b>	
APPROXIMATE WATER CONSUMPTION PER 24 HR.	70/21	<b>78</b>	<u>0.30</u>	67	<u>0.25</u>	60	<u>0.23</u>
	80/27	70	<u>0.26</u>	53	<u>0.20</u>	50	<u>0.19</u>
	90/32	67	<u>0.25</u>	<b>41</b>	<u>0.15</u>	36	<u>0.14</u>
gal./day <u>m<sup>3</sup>/day</u>	100/38	54	<u>0.20</u>	40	<u>0.15</u>	<b>32</b>	<u>0.12</u>
FREEZING CYCLE TIME	70/21	<b>25</b>		27		31	
	80/27	27		30		34	
	90/32	27		<b>33</b>		36	
min.	100/38	28		33		<b>40</b>	
HARVEST CYCLE TIME	70/21	<b>3.2</b>		2.8		2.0	
	80/27	2.9		2.4		2.0	
	90/32	2.8		<b>2.0</b>		2.0	
min.	100/38	2.5		2.0		<b>2.0</b>	
HEAD PRESSURE	70/21	<b>217</b>	<u>15.3</u>	234	<u>16.5</u>	257	<u>18.1</u>
	80/27	230	<u>16.2</u>	257	<u>18.1</u>	279	<u>19.6</u>
	90/32	234	<u>16.5</u>	<b>276</b>	<u>19.4</u>	299	<u>21.0</u>
PSIG <u>kg/cm<sup>2</sup>G</u>	100/38	238	<u>16.8</u>	281	<u>19.8</u>	<b>320</b>	<u>22.5</u>
SUCTION PRESSURE	70/21	<b>51</b>	<u>3.6</u>	52	<u>3.7</u>	54	<u>3.8</u>
	80/27	52	<u>3.7</u>	54	<u>3.8</u>	56	<u>3.9</u>
	90/32	52	<u>3.7</u>	<b>56</b>	<u>3.9</u>	58	<u>4.0</u>
PSIG <u>kg/cm<sup>2</sup>G</u>	100/38	53	<u>3.7</u>	56	<u>4.0</u>	<b>59</b>	<u>4.1</u>

TOTAL HEAT OF REJECTION FROM CONDENSER 4,313 BTU/h [AT 90°F (32°C) / WT 70°F (21°C)]

Note: Pressure data is recorded at 5 minutes into freezing cycle.

We reserve the right to make changes in specifications and design without prior notice.



**[d] KM-260BWH**

APPROXIMATE ICE PRODUCTION PER 24 HR.	AMBIENT TEMP. (°F/°C)	WATER TEMP. (°F/°C)					
		50/10		70/21		90/32	
lbs./day <u>kg./day</u>	70/21	<b>268</b>	<u>122</u>	259	<u>117</u>	242	<u>110</u>
	80/27	261	<u>118</u>	247	<u>112</u>	228	<u>103</u>
	90/32	259	<u>117</u>	<b>237</b>	<u>108</u>	218	<u>99</u>
	100/38	254	<u>115</u>	233	<u>106</u>	<b>201</b>	<u>91</u>
APPROXIMATE ELECTRIC CONSUMPTION	70/21	<b>620</b>		623		624	
	80/27	622		627		626	
	90/32	623		<b>630</b>		630	
	100/38	622		630		<b>630</b>	
APPROXIMATE WATER CONSUMPTION PER 24 HR.	70/21	<b>77</b>	<u>0.29</u>	73	<u>0.27</u>	65	<u>0.25</u>
	80/27	74	<u>0.28</u>	67	<u>0.25</u>	58	<u>0.22</u>
	90/32	73	<u>0.27</u>	<b>62</b>	<u>0.24</u>	54	<u>0.20</u>
	100/38	65	<u>0.25</u>	60	<u>0.23</u>	<b>46</b>	<u>0.17</u>
FREEZING CYCLE TIME	70/21	<b>21</b>		22		24	
	80/27	22		23		25	
	90/32	22		<b>24</b>		26	
	100/38	22		24		<b>28</b>	
HARVEST CYCLE TIME	70/21	<b>2.6</b>		2.5		2.0	
	80/27	2.5		2.3		2.0	
	90/32	2.5		<b>2.1</b>		2.0	
	100/38	2.3		2.1		<b>2.0</b>	
HEAD PRESSURE	70/21	<b>285</b>	<u>20.0</u>	285	<u>20.0</u>	285	<u>20.0</u>
	80/27	285	<u>20.0</u>	285	<u>20.0</u>	285	<u>20.0</u>
	90/32	285	<u>20.0</u>	<b>285</b>	<u>20.0</u>	285	<u>20.0</u>
	100/38	285	<u>20.0</u>	285	<u>20.0</u>	<b>285</b>	<u>20.0</u>
SUCTION PRESSURE	70/21	<b>46</b>	<u>3.2</u>	47	<u>3.3</u>	51	<u>3.6</u>
	80/27	46	<u>3.3</u>	47	<u>3.3</u>	53	<u>3.7</u>
	90/32	47	<u>3.3</u>	<b>48</b>	<u>3.4</u>	53	<u>3.7</u>
	100/38	49	<u>3.4</u>	49	<u>3.5</u>	<b>58</b>	<u>4.1</u>

TOTAL HEAT OF REJECTION FROM CONDENSER	3,600 BTU/h [AT 90°F (32°C) / WT 70°F (21°C)]
TOTAL HEAT OF REJECTION FROM COMPRESSOR	800 BTU/h [AT 90°F (32°C) / WT 70°F (21°C)]
WATER FLOW FOR CONDENSOR	30 gal./h [AT 100°F(38°C) / WT 90°F(32°C)]
PRESSURE DROP OF COOLING WATER LINE	less than 10 PSIG

Note: Pressure data is recorded at 5 minutes into freezing cycle.

We reserve the right to make changes in specifications and design without prior notice.

## IV. SERVICE DIAGNOSIS

### 1. DIAGNOSTIC PROCEDURE

The diagnostic procedure is basically a sequence check which can be used at unit start-up or for system diagnosis. Using this check out procedure will allow you to diagnose electrical system and component failures in approximately 10 minutes under normal operating conditions of 70°F (21°C) or warmer air and 50°F (10°C) or warmer water temperatures. Before conducting a 10 minute checkout, check for correct installation, proper voltage per unit nameplate and adequate water supply. As you go through the procedure, check to assure the components energize and de-energize correctly. If not, those components and controls are suspect.

- 1) Turn power off and access the control box. Clear any ice from the bin control actuator located in the bin.
- 2) Turn power on and place the control switch in the "ICE" position. A 5 second delay occurs. The "POWER OK" LED on the control board comes on. If the "POWER OK" LED is flashing (indicating a full bin), check the bin control. See "II. 5. [b] BIN CONTROL CHECK PROCEDURE".
- 3) One Minute Fill Cycle – The inlet water valve is energized. After 1 minute, the control board checks the float switch. If the float switch is closed, the unit cycles to harvest. If closed, continue to step 4. If the float switch is open, the unit repeats the 1 minute fill cycle until water enters and the float switch closes (low water safety protection during initial start up and at the end of each harvest). **Diagnosis:** If the water valve does not open, check for no supply voltage at water valve terminals, bad coil, or plugged screen or external filter (no water flow). If unit fails to start harvest, check for open float switch or bad 1 minute timer in board.
- 4) Initial Harvest Cycle – The inlet water valve remains energized, contactor coil energizes to start the compressor (and fan motor on a remote condenser unit), and the hot gas valve energizes. The evaporator warms and the thermistor senses 48 °F (9°C). The control board then receives the thermistor's 3.9 kΩ signal and turns operation of harvest over to the harvest timer. The timer completes counting (1 to 3 minutes). The unit then cycles to freeze. **Diagnosis:** Check if compressor is running, hot gas valve is open, water valve still open. Average harvest cycle at factory setting is 2 to 3 minutes. How long does initial harvest last? 1.5 minutes after initial harvest begins, touch the compressor discharge line. Is it hot? If not check refrigerant pressures and compressor operation. If it is hot, touch the inlet line to the evaporator. Is it hot? If it is hot and the freeze cycle is not starting, check the harvest timer adjustment, the thermistor for open circuit, the discharge line temperature, compressor efficiency, and if the hot gas valve is fully open.
- 5) Freeze Cycle – The compressor remains energized, pump motor, (line valve if applicable), and fan motor energize. The inlet water valve and hot gas valve de-energize. The unit is held in freeze by a 5 minute short cycle protection timer which

starts after the thermistor temperature reaches 36°F (2°C). After this period, the freeze cycle operation is transferred to the float switch for freeze termination. During the first 5 minutes of freeze, confirm that the evaporator temperature drops. After the minimum freeze period, disconnect the float switch at the 2-pin connector attached to the red wires. The unit should immediately switch to the pump-out cycle. **Diagnosis:** If the evaporator is not cold, check to see if the hot gas valve is still open or if the expansion valve is not opening properly, if the water valve is continuing to fill the reservoir, if there are improper unit pressures or an inoperative compressor. If the unit remains in freeze with the float switch removed, replace the board.

Note: Normal freeze cycle will last 20 to 40 minutes depending on model and conditions. Cycle times and pressures should follow performance data provided in this manual.

- 6) Pump-Out Cycle – The compressor remains energized, the hot gas valve energizes, the fan motor de-energizes. The drain valve and pump motor energize, allowing water to drain from the tank for 10 seconds. This removes contaminants from the water tank. **Diagnosis:** If the drain valve does not open, check the circuit. Check for proper voltage. If water does not drain out, check and clean the tubing at the drain valve and then check and clean the valve assembly.
- 7) Normal Harvest Cycle – same as the initial harvest cycle – Return to step 4.
- 8) Shutdown – See “II. 5. [b] BIN CONTROL CHECK PROCEDURE”. Note that after a bin-control initiated shutdown, there is a 90 second minimum off time.

Note: Unit continues to cycle until bin control is satisfied or power is turned off. (The pump-out cycle can be adjusted to occur every cycle, or every 2, 5, or 10 cycles. The factory default is every 10 cycles.) The unit always restarts at the 1 minute fill cycle.

## 2. NO ICE PRODUCTION

PROBLEM	POSSIBLE CAUSE		REMEDY
[1] The icemaker will not start.	a) Power Supply	1. OFF position.	1. Move to ON position.
		2. Loose connections.	2. Tighten.
		3. Bad contacts.	3. Check for continuity and replace.
		4. Voltage too high.	4. Check and get recommended voltage.
		5. Unplugged.	5. Plug in.
	b) Fuse (inside fused disconnect, if any)	1. Blown out.	1. Check for short circuit and replace.
	c) Control Switch	1. OFF or SERVICE position.	1. Move to ICE position.
		2. Bad contacts.	2. Check for continuity and replace.
	d) Bin Control Switch	1. Tripped with bin filled with ice.	1. Remove ice.
		2. Defective reed switch.	2. Check for continuity and replace.
	e) High Pressure Control	1. Bad contacts.	1. Check for continuity and replace.
	f) Transformer	1. Thermal fuse blown out or coil winding opened.	1. Replace.
	g) Wiring to Control Board	1. Loose connections or open.	1. Check for continuity and replace.
	h) Thermistor	1. Leads shorted or open and high temperature safety operates. If open, unit will start but have long harvest cycle.	1. See "II. 4. THERMISTOR".
	i) Hot Gas Solenoid Valve	1. Continues to open in freeze cycle and high temperature safety operates.	1. Check for power off in freeze cycle and replace.
	j) Water Supply Line	1. Water supply off and water supply cycle does not finish.	1. Check and get recommended pressure. Check for water supply.
		2. Condenser water pressure too low or off and high pressure control opens and closes frequently (water-cooled model).	2. Check and get recommended pressure.
k) Inlet Water Valve	1. Mesh filter or orifice gets clogged and water supply cycle does not finish.	1. Clean. Replace if necessary.	
	2. Coil winding opened.	2. Replace.	
	3. Wiring to water valve.	3. Check for loose connection or open, and replace.	

PROBLEM	POSSIBLE CAUSE		REMEDY
[1] (Continued)	l) Control Board	1. Defective.	1. See "II. 3. [d] CONTROL BOARD CHECK PROCEDURE".
[2] Water continues to be supplied, and the icemaker will not start.	a) Float Switch	1. Connector disconnected.	1. Reconnect.
		2. Leads opened or defective switch.	2. Check and replace.
		3. Float does not move freely.	3. Clean or replace.
	b) Control Board	1. Defective.	1. Replace.
[3] Compressor will not start or operates intermittently.	a) Control Switch	1. WASH position.	1. Move to ICE position.
		2. Bad contacts.	2. Check and replace.
	b) High Pressure Control	1. Dirty air filter or condenser.	1. Clean.
		2. Ambient temperature too warm.	2. Reduce ambient temperature.
		3. Refrigerant overcharged.	3. Recharge.
		4. Fan not operating.	4. See chart 2 - [6].
		5. Condenser water temperature too warm (water-cooled model).	5. Check and get recommended temperature.
		6. Refrigerant line or components plugged.	6. Clean and replace drier.
	c) Overload Protector	1. Bad contacts.	1. Check for continuity and replace.
		2. Voltage too low.	2. Increase voltage.
		3. Refrigerant overcharged or undercharged.	3. Recharge.
	d) Starter	1. Bad contacts.	1. Check and replace.
		2. Coil winding opened.	2. Replace.
	e) Start Capacitor	1. Defective.	1. Replace.
	f) Power Relay	1. Bad contacts.	1. Check for continuity and replace.
		2. Coil winding opened.	2. Replace.
	g) Compressor	1. Wiring to compressor.	1. Check for loose connection or open, and replace.
		2. Defective.	2. Replace.
		3. Protector tripped.	3. Reduce temperature and verify cause.
h) Control Board	1. Defective.	1. See "II. 3. [d] CONTROL BOARD CHECK PROCEDURE".	
i) Condenser, Air Filter	1. Clogged with dirt and dust.	1. Clean and unclog.	
j) Water regulator (water-cooled model)	1. Set too high.	1. Adjust lower.	
	2. Clogged or defective.	2. Clean or replace.	

PROBLEM	POSSIBLE CAUSE		REMEDY	
[4] Water continues to be supplied in freeze cycle.	a) Inlet Water Valve	1. Diaphragm does not close.	1. Check for water leaks with icemaker off. Replace if necessary.	
	b) Control Board	1. Defective.	1. See "II. 3. [d] CONTROL BOARD CHECK PROCEDURE".	
[5] No water comes from Spray Tubes. Water Pump will not start, or freeze cycle time is too short.	a) Water Supply Line	1. Water pressure too low and water level in water tank too low.	1. Check and get recommended pressure.	
	b) Inlet Water Valve	1. Dirty mesh filter or orifice and water level in water tank too low.	1. Clean.	
		1. Water leaks.	1. Check connections for water leaks, and replace.	
	c) Water System	2. Clogged.	2. Clean.	
		d) Pump Motor	1. Motor winding opened.	1. Replace.
			2. Bearing worn out.	2. Replace.
			3. Wiring to pump motor.	3. Check for loose connection or open, and replace.
		4. Defective capacitor.	4. Replace.	
5. Defective or bound impeller.	5. Replace and clean.			
e) Control Board	1. Defective.	1. See "II. 3. [d] CONTROL BOARD CHECK PROCEDURE".		
[6] Fan Motor will not start, or is not operating.	a) Fan Motor	1. Motor winding opened.	1. Replace.	
		2. Bearing worn out.	2. Replace.	
		3. Wiring to fan motor.	3. Check for loose connection or open, and replace.	
		4. Fan blade bound (locked fan motor).	4. Check and replace.	
	b) Control Board	1. Defective.	1. See "II. 3. [d] CONTROL BOARD CHECK PROCEDURE".	
[7] All components run but no ice is produced.	a) Refrigerant	1. Undercharged.	1. Check for leaks and recharge.	
		2. Air or moisture trapped.	2. Replace drier, and recharge.	
	b) Compressor	1. Defective.	1. Replace.	
c) Hot Gas Solenoid Valve	1. Continues to open in freeze cycle.	1. Check and replace.		

### 3. EVAPORATOR IS FROZEN UP

PROBLEM	POSSIBLE CAUSE		REMEDY
[1] Freeze cycle time is too long.	a) Float Switch	1. Leads shorted or defective switch.	1. Check and replace.
		2. Float does not move freely.	2. Clean or replace.
	b) Inlet Water Valve	1. Diaphragm does not close.	1. Check for water leaks with icemaker off. Replace if necessary.
	c) Control Board	1. Defective.	1. See "II. 3. [d] CONTROL BOARD CHECK PROCEDURE".
[2] All ice formed on Evaporator does not fall into bin in harvest cycle.	a) Evaporator	1. Scaled up.	1. Clean.
	b) Water Supply Line	1. Water pressure too low.	1. Check and get recommended pressure.
	c) Inlet Water Valve	1. Dirty mesh filter or orifice.	1. Clean.
		2. Diaphragm does not close.	2. Check for water leaks with icemaker off. Replace if necessary.
	d) Ambient and/or water temperature	1. Too cool.	1. Increase temperature.
	e) Thermistor	1. Out of position or loose attachment.	1. See "V. 17. THERMISTOR".
	f) Control Board	1. Harvest timer is set too short.	1. Adjust longer, referring to "II. 4. THERMISTOR".
2. Defective.		2. See "II. 3. [d] CONTROL BOARD CHECK PROCEDURE".	
[3] Others	a) Spray Tubes	1. Clogged.	1. Clean.
		2. Out of position.	2. Place in position.
	b) Water System	1. Dirty.	1. Clean.
	c) Refrigerant	1. Undercharged.	1. Check for leaks and recharge.
	d) Expansion Valve	1. Bulb out of position or loose attachment.	1. Place in position.
		2. Defective.	2. Replace.
	e) Hot Gas Solenoid Valve	1. Coil winding opened.	1. Replace.
		2. Plunger does not move.	2. Replace.
		3. Wiring to hot gas valve.	3. Check for loose connection or open, and replace.
f) Water Supply Line	1. Too small; requires 9.5 mm OD line dedicated per machine.	1. Increase water supply line size.	
g) Water Filter	1. Flow rate too small.	1. Replace with filter that has larger flow rate.	

#### 4. LOW ICE PRODUCTION

PROBLEM	POSSIBLE CAUSE	REMEDY
[1] Freeze cycle time is long.	a) See chart 2 - [3] and check dirty air filter or condenser, ambient or water temperature, water pressure, and refrigerant charge.	
	b) See chart 3 - [1] and check float switch, inlet water valve, and control board.	
[2] Harvest cycle time is long.	a) See chart 3 - [2] and check control board, thermistor, evaporator, ambient and/or water temperature, water supply line, and inlet water valve.	

#### 5. ABNORMAL ICE

PROBLEM	POSSIBLE CAUSE	REMEDY
[1] Small cubes	a) Cube Guide, Water Tank	1. Out of position. Circulated water falls into bin.
		1. Check that cube guide is properly installed on water tank and tank is fixed securely with snaps.
	b) See chart 2 - [5] and check water supply line, inlet water valve, water system, pump motor, and control board.	
[2] Cloudy or irregular cubes	a) See chart 3 - [1] and - [3] and check float switch, inlet water valve, control board, spray tubes, water system, refrigerant charge and expansion valve.	
	b) Spray Guide	1. Dirty.
		1. Clean.
	c) Water Quality	1. High hardness or contains impurities.
		1. Install a water filter or softener.

## 6. OTHER

PROBLEM	POSSIBLE CAUSE		REMEDY
[1] Icemaker will not stop when bin is filled with ice.	a) Bin Control Switch	1. Completely disconnected and dropped inside bin.	1. Place in position.
		2. Detector broken.	2. Replace.
		3. Detector out of position.	3. Place in position.
		4. Defective reed switch.	4. Check for continuity and replace.
		5. Reed switch out of position.	5. Place in position.
		6. Magnet disconnected from detector.	6. Place in position.
	b) Control Board	1. Defective.	1. See "II. 3. [d] CONTROL BOARD CHECK PROCEDURE".
[2] Abnormal noise	a) Pump Motor	1. Bearings worn out.	1. Replace.
	b) Fan Motor	1. Bearings worn out.	1. Replace.
		2. Fan blade deformed.	2. Replace fan blade.
		3. Fan blade does not move freely.	3. Replace.
	c) Compressor	1. Bearings worn out, or cylinder valve broken.	1. Replace.
		2. Mounting pad out of position or loose hold-down bolt.	2. Reinstall.
	d) Refrigerant Lines	1. Rub or touch lines or other surfaces.	1. Reposition.
[3] Ice in Storage Bin often melts.	a) Bin Drain	1. Plugged.	1. Clean.

## V. REMOVAL AND REPLACEMENT

### WARNING

1. This unit should be diagnosed and repaired only by qualified service personnel to reduce the risk of death, electric shock, serious injury, or fire.
2. Move the control switch to the “OFF” position and turn off the power supply before servicing.
3. **CHOKING HAZARD:** Ensure all components, fasteners, and thumbscrews are securely in place after the unit is serviced. Make sure that none have fallen into the storage bin.
4. Make sure all food zones in the icemaker and storage bin are clean after the unit is serviced. For cleaning procedures, see “VI. CLEANING AND MAINTENANCE INSTRUCTIONS”.

## 1. SERVICE FOR REFRIGERANT LINES

### [a] SERVICE INFORMATION

### WARNING

1. Repairs requiring the refrigeration circuit to be opened must be performed by properly trained and EPA-certified service personnel.
2. Always recover the refrigerant and store it in an approved container. Do not discharge the refrigerant into the atmosphere.
3. Use an electronic leak detector or soap bubbles to check for leaks. Add a trace of refrigerant to the system (if using an electronic leak detector), and then raise the pressure using nitrogen gas (140 PSIG). DO NOT use R-404A as a mixture with pressurized air for leak testing.

### CAUTION

1. Do not leave the system open for longer than 15 minutes when replacing or servicing parts. The Polyol Ester (POE) oils used in R-404A units can absorb moisture quickly. Therefore it is important to prevent moisture from entering the system when replacing or servicing parts.
2. Always install a new drier every time the sealed refrigeration system is opened.

3. Do not replace the drier until after all other repair or replacement has been made. Install the new drier with the arrow on the drier in the direction of the refrigerant flow.
4. When brazing, protect the drier by using a wet cloth to prevent the drier from overheating. Do not allow the drier to exceed 250°F (121°C).

## **[b] REFRIGERANT RECOVERY**

The icemaker unit is provided with refrigerant access valves. Using proper refrigerant practices, recover the refrigerant from the access valves and store it in an approved container. Do not discharge the refrigerant into the atmosphere.

## **[c] EVACUATION AND RECHARGE (R-404A)**

- 1) Attach a vacuum pump to the system. Be sure to connect the charging hoses to both high and low-side access valves.

### **IMPORTANT**

The vacuum level and vacuum pump may be the same as those for current refrigerants. However, the rubber hose and gauge manifold to be used for evacuation and refrigerant charge should be exclusively for POE oils.

- 2) Turn on the vacuum pump. Open the gauge manifold valves. Never allow the oil in the vacuum pump to flow backwards.
- 3) Allow the vacuum pump to pull down to a 29.9" Hg vacuum. Evacuating period depends on pump capacity.
- 4) Close the low-side valve and high-side valve on the gauge manifold.
- 5) Disconnect the gauge manifold hose from the vacuum pump and attach it to a refrigerant service cylinder. Remember to loosen the connection and purge the air from the hose. For air-cooled and water-cooled models, see the nameplate for the required refrigerant charge. For remote air-cooled model, see the rating label inside the icemaker. Hoshizaki recommends only virgin refrigerant or reclaimed refrigerant which meets ARI Standard 700 (latest edition) be used.
- 6) A liquid charge is recommended for charging an R-404A system. Invert the service cylinder and place it on scales. Open the high-side valve on the gauge manifold.
- 7) Allow the system to charge with liquid until the proper charge weight is met.

- 8) If necessary, add any remaining charge to the system through the low-side. Use a throttling valve or liquid dispensing device to add the remaining liquid charge through the low-side access valve with the unit running.
- 9) Close the gauge manifold valves and disconnect the gauge manifold hoses.
- 10) Cap the access valves to prevent a possible leak.

## 2. BRAZING

### WARNING

1. R-404A itself is not flammable at atmospheric pressure and temperatures up to 176°F (80°C).
2. R-404A itself is not explosive or poisonous. However, when exposed to high temperatures (open flames), R-404A can be decomposed to form hydrofluoric acid and carbonyl fluoride both of which are hazardous.
3. Do not use silver alloy or copper alloy containing arsenic.
4. Use an electronic leak detector or soap bubbles to check for leaks. Add a trace of refrigerant to the system (if using an electronic leak detector), and then raise the pressure using nitrogen gas (140 PSIG). DO NOT use R-404A as a mixture with pressurized air for leak testing.

- 1) Braze all fittings while purging with nitrogen gas flowing at a pressure of 3 to 4 PSIG.

### CAUTION

1. Always install a new drier every time the sealed refrigeration system is opened.
2. Do not replace the drier until after all other repair or replacement has been made. Install the new drier with the arrow on the drier in the direction of the refrigerant flow.
3. When brazing, protect the drier by using a wet cloth to prevent the drier from overheating. Do not allow the drier to exceed 250°F (121°C).

- 2) Use an electronic leak detector or soap bubbles to check for leaks. Add a trace of refrigerant to the system (if using an electronic leak detector), and then raise the pressure using nitrogen gas (140 PSIG). DO NOT use R-404A as a mixture with pressurized air for leak testing.

### 3. COMPRESSOR

#### WARNING

The compressor terminal cover must be refitted in its correct position. Otherwise, operation under high temperature and high humidity conditions may cause electric shock, fire, or corrosion to shorten the service life.

#### CAUTION

1. Always install a new drier every time the sealed refrigeration system is opened.
2. Do not replace the drier until after all other repair or replacement has been made. Install the new drier with the arrow on the drier in the direction of the refrigerant flow.
3. When brazing, protect the drier by using a wet cloth to prevent the drier from overheating. Do not allow the drier to exceed 250°F (121°C).

- 1) Unplug the icemaker or disconnect the power source.
- 2) Remove the top panel and rear panel.
- 3) Recover the refrigerant and store it in a proper container, if required by an applicable law (see "1. [b] REFRIGERANT RECOVERY").
- 4) Remove the terminal cover on the compressor, and disconnect solderless terminals.
- 5) Disconnect the discharge and suction pipes using brazing equipment.
- 6) Remove the hold-down bolts, washers and rubber grommets.
- 7) Slide and remove the compressor. Unpack the new compressor package.
- 8) Attach the rubber grommets of the previous compressor.
- 9) Clean the suction and discharge pipes with an abrasive cloth/paper.
- 10) Place the compressor in position, and secure it using the bolts and washers.
- 11) Remove plugs from the compressor suction and discharge pipes.
- 12) Braze the access, suction and discharge lines (Do not change this order), with nitrogen gas flowing at a pressure of 0.2 - 0.3 bar.

- 13) Install the new drier (see “4. DRIER”).
- 14) Check for leaks using nitrogen gas (10 bar) and soap bubbles.
- 15) Evacuate the system and charge it with refrigerant (see “1. [c] EVACUATION AND RECHARGE”).
- 16) Connect the solderless terminals and replace the terminal cover in its correct position.
- 17) Refit the panels in their correct positions.
- 18) Plug in the icemaker or connect the power source.

Note: Hoshizaki recommends that compressor starting electrics are always replaced at the same time as the compressor.

#### **4. DRIER**

##### **CAUTION**

1. Always install a new drier every time the sealed refrigeration system is opened.
2. Do not replace the drier until after all other repair or replacement has been made. Install the new drier with the arrow on the drier in the direction of the refrigerant flow.
3. When brazing, protect the drier by using a wet cloth to prevent the drier from overheating. Do not allow the drier to exceed 250°F (121°C).

- 1) Unplug the icemaker or disconnect the power source.
- 2) Remove the top panel and rear panel.
- 3) Recover the refrigerant and store it in a proper container, if required by an applicable law (see “1. [b] REFRIGERANT RECOVERY”).
- 4) Remove the drier holder, if any, and pull the drier toward you for easy service.
- 5) Remove the drier using brazing equipment.
- 6) Braze the new drier, with the arrow on the drier in the direction of the refrigerant flow. Use nitrogen gas at a pressure of 0.2 - 0.3 bar when brazing tubings. Braze in an access valve using a tee if necessary.

- 7) Check for leaks using nitrogen gas (10 bar) and soap bubbles.
- 8) Evacuate the system and charge it with refrigerant (see “1. [c] EVACUATION AND RECHARGE”).
- 9) Refit the panels in their correct positions.
- 10) Plug in the icemaker or connect the power source.

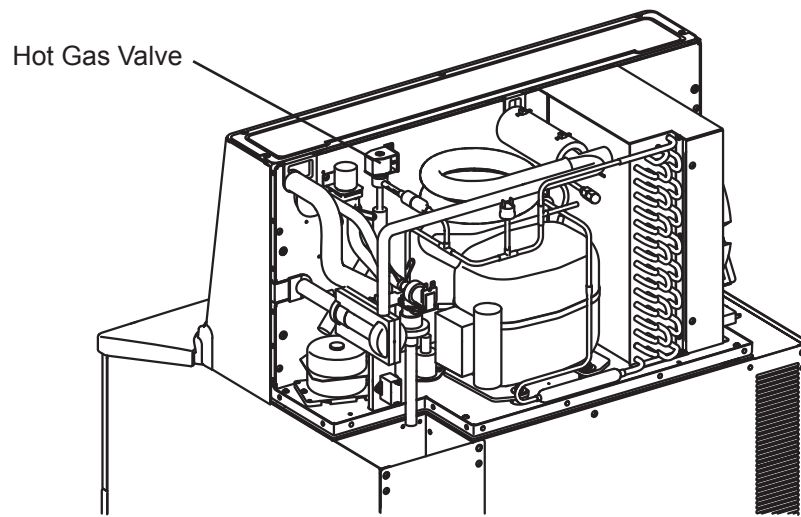
Note: Always use a drier of the correct capacity and refrigerant type.

## 5. HOT GAS VALVE

### CAUTION

1. To ensure optimum performance, use a copper tube of the same diameter and length for replacement of the hot gas circuit.
2. Always install a new drier every time the sealed refrigeration system is opened.
3. Do not replace the drier until after all other repair or replacement has been made. Install the new drier with the arrow on the drier in the direction of the refrigerant flow.
4. When brazing, protect the drier by using a wet cloth to prevent the drier from overheating. Do not allow the drier to exceed 250°F (121°C).

- 1) Unplug the icemaker or disconnect the power source.
- 2) Remove the top panel, rear panel and side panel (R).
- 3) Recover the refrigerant and store it in a proper container, if required by an applicable law (see “1. [b] REFRIGERANT RECOVERY”).
- 4) Disconnect the hot gas valve leads.
- 5) Remove the screw and the solenoid coil.
- 6) Remove the valve and drier using brazing equipment.
- 7) Braze the new hot gas valve with nitrogen gas flowing at a pressure of 0.2 - 0.3 bar.



**Fig. 4**

**WARNING**

Always protect the valve body by using a damp cloth to prevent the valve from overheating. Do not braze with the valve body exceeding 275°F (135° C).

- 8) Install the new drier (see “4. DRIER”).
- 9) Check for leaks using nitrogen gas (10 bar) and soap bubbles.
- 10) Evacuate the system and charge it with refrigerant (see “1. [c] EVACUATION AND RECHARGE”).
- 11) Attach the solenoid coil to the valve body, and secure it with the screw.
- 12) Connect the lead wires.
- 13) Refit the panels in their correct positions.
- 14) Plug in the icemaker or connect the power source.

## 6. EXPANSION VALVE

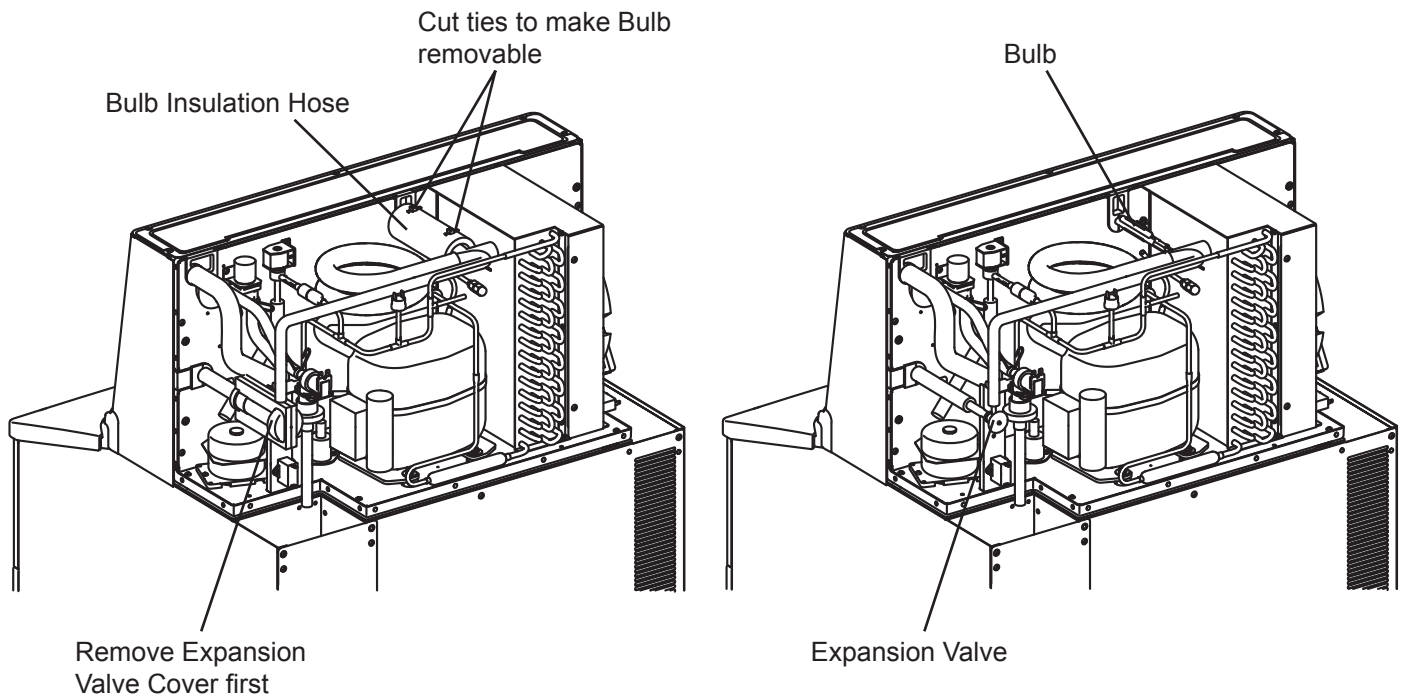
### IMPORTANT

The water in the refrigeration circuit may exceed the capacity of the drier and freeze in the expansion valve. Always install a new drier every time the sealed refrigeration system is opened. Do not replace the drier until after all other repair or replacement has been made.

- 1) Unplug the icemaker or disconnect the power source.
- 2) Remove the top panel, rear panel and side panel (R).
- 3) Recover the refrigerant and store it in a proper container, if required by an applicable law (see "1. [b] REFRIGERANT RECOVERY").
- 4) Remove the expansion valve using brazing equipment. Protect the evaporator and pipes from excessive heat with damp cloths or similar.
- 5) Remove the insulation hose from the expansion valve sensor (bulb) and remove the bulb.
- 6) Remove the drier using brazing equipment.
- 7) Braze in the new expansion valve. Protect the body of the valve from excessive heat, and use nitrogen at a pressure of 0.2 - 0.3 bar when brazing.
- 8) Install the new drier (see "4. DRIER").
- 9) Check for leaks using nitrogen gas (10 bar) and soap bubbles.
- 10) Evacuate the system and charge it with refrigerant (see "1. [c] EVACUATION AND RECHARGE").
- 11) Attach the bulb to the suction line in position. Be sure to secure it using a wire or clamp and replace the insulation.
- 12) Refit the panels in their correct positions.
- 13) Plug in the icemaker or connect the power source.

### WARNING

Always protect the valve body by using a damp cloth to prevent the valve from overheating. Do not braze with the valve body exceeding 239°F (115° C).



**Fig. 5**

## 7. AIR-COOLED CONDENSER

### CAUTION

1. Always install a new drier every time the sealed refrigeration system is opened.
2. Do not replace the drier until after all other repair or replacement has been made. Install the new drier with the arrow on the drier in the direction of the refrigerant flow.
3. When brazing, protect the drier by using a wet cloth to prevent the drier from overheating. Do not allow the drier to exceed 250°F (121°C).

- 1) Unplug the icemaker or disconnect the power source.
- 2) Remove the panels.
- 3) Recover the refrigerant and store it in an approved container.
- 4) Disconnect the condenser inlet and outlet piping.
- 5) Remove the fan motor bracket from the condenser.
- 6) Remove the screws securing the condenser assembly, then remove the assembly.

- 7) Install the new condenser, then attach the fan motor bracket.
- 8) Remove the drier, then place the new drier in position.
- 9) Braze all fittings while purging with nitrogen gas flowing at a pressure of 3 to 4 PSIG.
- 10) Use an electronic leak detector or soap bubbles to check for leaks. Add a trace of refrigerant to the system (if using an electronic leak detector), and then raise the pressure using nitrogen gas (140 PSIG). DO NOT use R-404A as a mixture with pressurized air for leak testing.
- 11) Evacuate the system, and charge it with refrigerant. See the nameplate for the required refrigerant charge.
- 12) Replace the panels in their correct positions.
- 13) Plug in the icemaker or connect the power source.

## 8. WATER-COOLED CONDENSER

### CAUTION

1. Always install a new drier every time the sealed refrigeration system is opened.
2. Do not replace the drier until after all other repair or replacement has been made. Install the new drier with the arrow on the drier in the direction of the refrigerant flow.
3. When brazing, protect the drier by using a wet cloth to prevent the drier from overheating. Do not allow the drier to exceed 250°F (121°C).

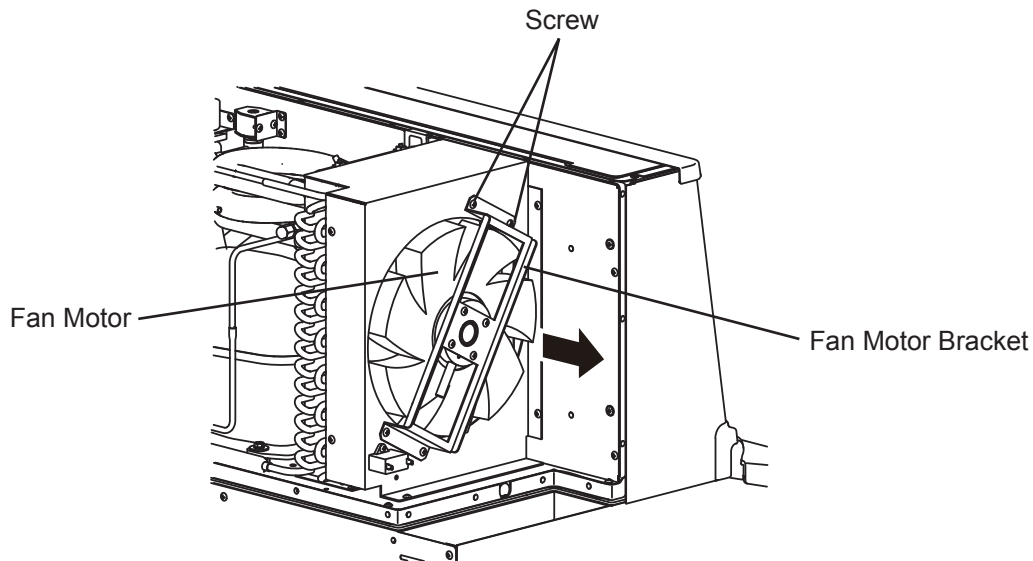
- 1) Unplug the icemaker or disconnect the power source.
- 2) Remove the panels.
- 3) Close the condenser water supply line shut-off valve. If connected to a closed loop water supply, also close the condenser return outlet shut-off valve.
- 4) Open the condenser water supply line drain valve. If connected to a closed loop water supply, also open the condenser return outlet drain valve.
- 5) Attach a compressed air or carbon dioxide supply to the condenser water supply line drain valve.

- 6) Open the water regulating valve by using a screwdriver to pry up on the spring retainer underneath the spring. While holding the valve open, blow out the condenser using the compressed air or carbon dioxide supply until water stops coming out.
- 7) Recover the refrigerant and store it in an approved container.
- 8) Disconnect the condenser water inlet and outlet piping and the refrigeration inlet and outlet piping at the condenser.
- 9) Remove the old condenser and install the new condenser.
- 10) Remove the drier, then place the new drier in position.
- 11) Braze all fittings while purging with nitrogen gas flowing at a pressure of 3 to 4 PSIG.
- 12) Use an electronic leak detector or soap bubbles to check for leaks. Add a trace of refrigerant to the system (if using an electronic leak detector), and then raise the pressure using nitrogen gas (140 PSIG). DO NOT use R-404A as a mixture with pressurized air for leak testing.
- 13) Evacuate the system, and charge it with refrigerant. See the nameplate for the required refrigerant charge.
- 14) Close the drain valve(s). Open the condenser water supply line shut-off valve. If connected to a closed loop water supply, also open the condenser return outlet shut-off valve.
- 15) Check for water leaks.
- 16) Replace the panels in their correct positions.
- 17) Plug in the icemaker or connect the power source.

## **9. FAN MOTOR (AIR-COOLED MODEL)**

- 1) Unplug the icemaker or disconnect the power source.
- 2) Remove the top panel, rear panel and side panel (L).
- 3) Disconnect the connector of the fan motor lead.
- 4) Remove the four screws securing the fan motor bracket and pull out the fan motor in the arrow direction. To prevent deformation, do not hit the fan on the condenser or other parts.

- 5) Install the new fan motor in the reverse order of the removal procedure.
- 6) Refit the panels in their correct positions.
- 7) Plug in the icemaker or connect the power source.



**Fig. 6**

## 10. WATER REGULATING VALVE (WATER-COOLED MODEL)

### CAUTION

1. Always install a new drier every time the sealed refrigeration system is opened.
2. Do not replace the drier until after all other repair or replacement has been made. Install the new drier with the arrow on the drier in the direction of the refrigerant flow.
3. When brazing, protect the drier by using a wet cloth to prevent the drier from overheating. Do not allow the drier to exceed 250°F (121°C).

- 1) Unplug the icemaker or disconnect the power source.
- 2) Remove the panels.
- 3) Close the condenser water supply line shut-off valve. If connected to a closed loop water supply, also close the condenser return outlet shut-off valve.

- 4) Open the condenser water supply line drain valve. If connected to a closed loop water supply, also open the condenser return outlet drain valve.
- 5) Attach a compressed air or carbon dioxide supply to the condenser water supply line drain valve.
- 6) Open the water regulating valve by using a screwdriver to pry up on the spring retainer underneath the spring. While holding the valve open, blow out the condenser using the compressed air or carbon dioxide supply until water stops coming out.
- 7) Recover the refrigerant and store it in an approved container.
- 8) Disconnect the capillary tube at the condenser outlet.
- 9) Disconnect the flare-connections of the valve.
- 10) Remove the screws and the valve from the bracket.
- 11) Install the new valve.
- 12) Remove the drier, then place the new drier in position.
- 13) Braze all fittings while purging with nitrogen gas flowing at a pressure of 3 to 4 PSIG.
- 14) Use an electronic leak detector or soap bubbles to check for leaks. Add a trace of refrigerant to the system (if using an electronic leak detector), and then raise the pressure using nitrogen gas (140 PSIG). DO NOT use R-404A as a mixture with pressurized air for leak testing.
- 15) Evacuate the system, and charge it with refrigerant. See the nameplate for the required refrigerant charge.
- 16) Connect the flare-connections.
- 17) Close the drain valve(s). Open the condenser water supply line shut-off valve. If connected to a closed loop water supply, also open the condenser return outlet shut-off valve.
- 18) Check for water leaks.
- 19) Replace the panels in their correct positions.
- 20) Plug in the icemaker or connect the power source.

## 11. ADJUSTMENT OF WATER REGULATING VALVE (WATER-COOLED MODEL)

The water regulating valve (also called "water regulator") is factory-adjusted. No adjustment is required under normal use. Adjust the water regulator, if necessary, using the following procedures.

- 1) Prepare a thermometer to check the condenser drain temperature. Attach a pressure gauge to the high-side line of the system.
- 2) Five minutes after a freeze cycle starts, confirm that the thermometer reads 104°F to 115°F (40°C to 46°C). If it does not, rotate the adjustment screw by using a flat blade screwdriver until the temperature is in the proper range. See Fig. 7. Next, check that the reference pressure is in the range indicated in the Head Pressure table. See "III. 4. PERFORMANCE DATA". If it is not in the proper range, verify the refrigerant charge.
- 3) Check that the condenser drain temperature is stable.

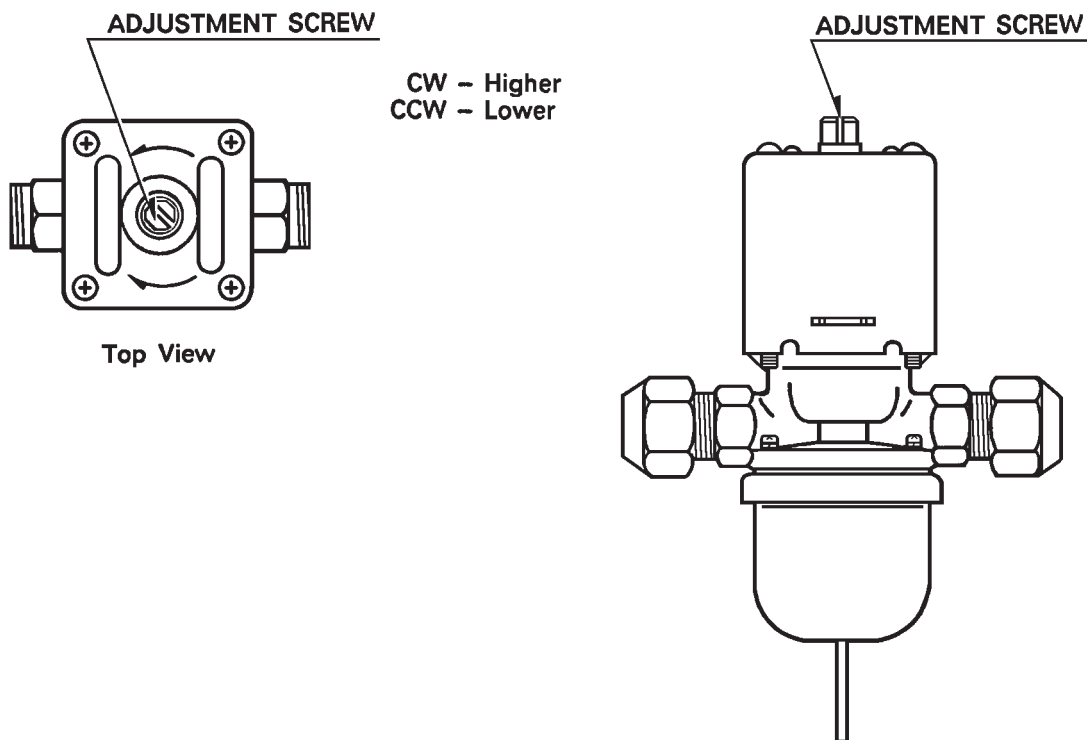
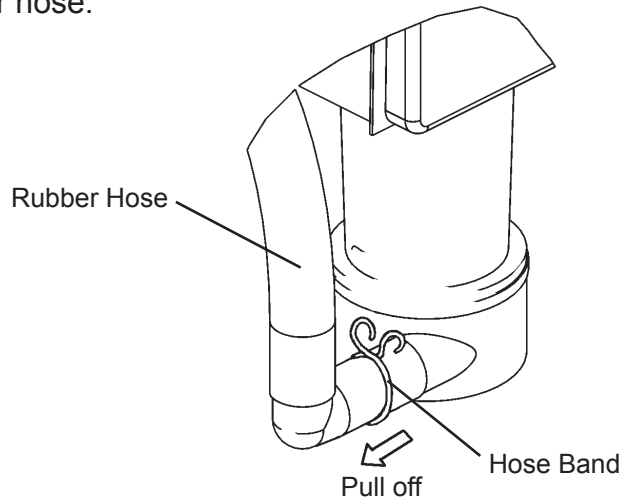


Fig. 7

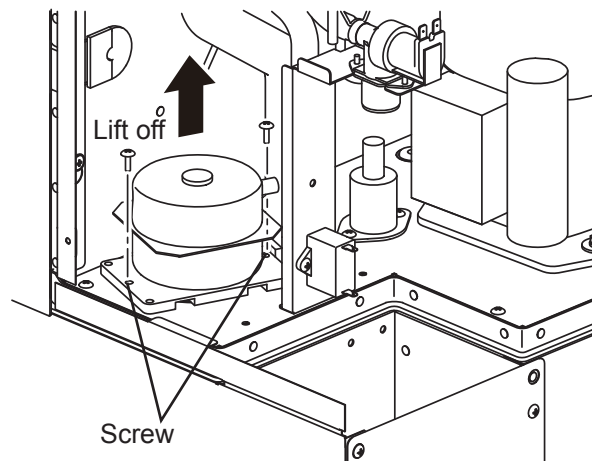
## 12. PUMP MOTOR

- 1) Unplug the icemaker or disconnect the power source.
- 2) Remove the top panel, rear panel and side panel (R).
- 3) Disconnect the connector of the pump motor lead.
- 4) Remove the water tank (see “19. WATER TANK”).
- 5) Remove the hose band connecting the pump motor discharge outlet and pull off the rubber hose.



**Fig. 8**

- 6) Remove the screws securing the pump motor, and lift it off.

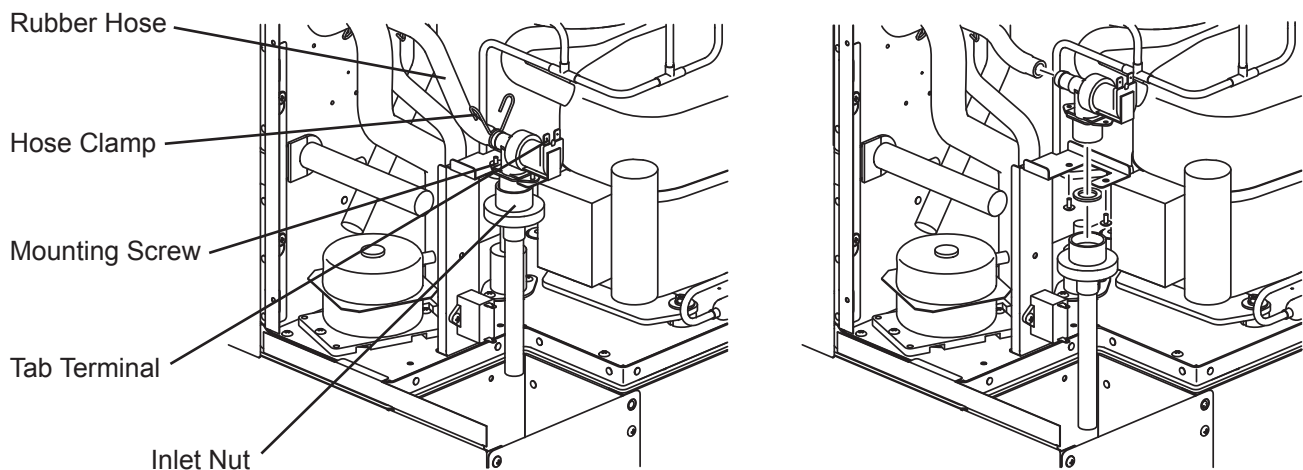


**Fig. 9**

- 7) Install the new motor in the reverse order of the removal procedure.
- 8) Refit the water tank in its correct position.
- 9) Plug in the icemaker or connect the power source, and check for leaks.
- 10) Refit the panels in their correct positions.

### 13. WATER VALVE

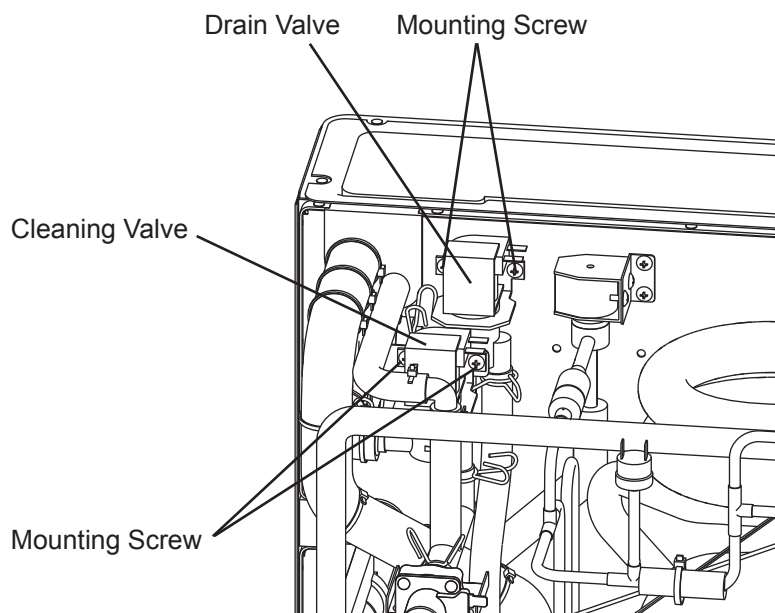
- 1) Unplug the icemaker or disconnect the power source.
- 2) Close the water supply tap.
- 3) Remove the top panel, rear panel and side panel (R).
- 4) Disconnect the tab terminals.
- 5) Pinch and lower the hose clamp.
- 6) Disconnect the rubber hose from the water valve. Put a towel under the water valve to receive water coming out.
- 7) Turn the inlet nut in the arrow direction to remove it from the water valve. Do not lose the gasket inside.
- 8) Remove the two mounting screws.
- 9) Install the new valve in the reverse order of the removal procedure.
- 10) Tighten the inlet nut to a torque of 7.85 N•m ( $\pm 5\%$ ) to prevent water leaks.
- 11) Open the water supply tap.
- 12) Plug in the icemaker or connect the power source.
- 13) Check for leaks.
- 14) Refit the panels in their correct positions.



**Fig. 10**

## 14. DRAIN VALVE, CLEANING VALVE

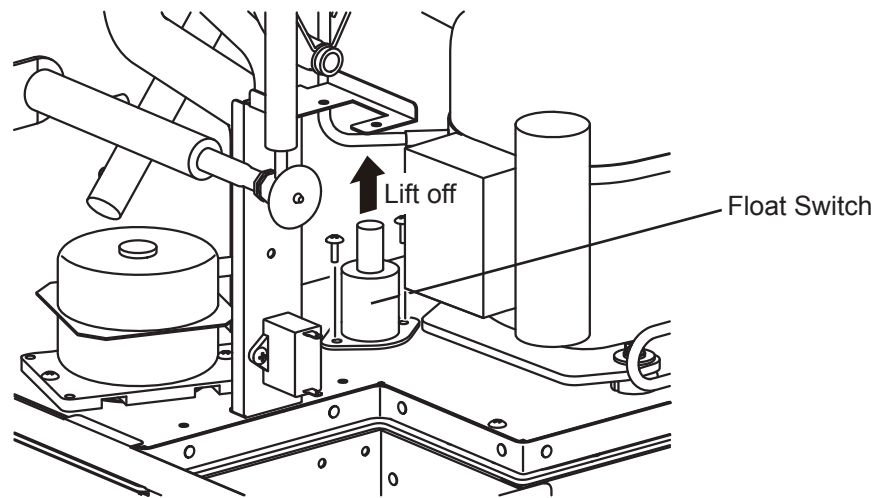
- 1) Unplug the icemaker or disconnect the power source.
- 2) Close the water supply tap.
- 3) Remove the top panel, rear panel and side panel (R).
- 4) Disconnect the tab terminals.
- 5) Remove the hose clamps at the inlet and outlet sides.
- 6) Remove the rubber hoses at the inlet and outlet sides.
- 7) Remove the two mounting screws.
- 8) Install the new valve in the reverse order of the removal procedure.
- 9) Open the water supply tap.
- 10) Plug in the icemaker or connect the power source.
- 11) Check for leaks.
- 12) Refit the panels in their correct positions.



**Fig. 11**

## 15. FLOAT SWITCH

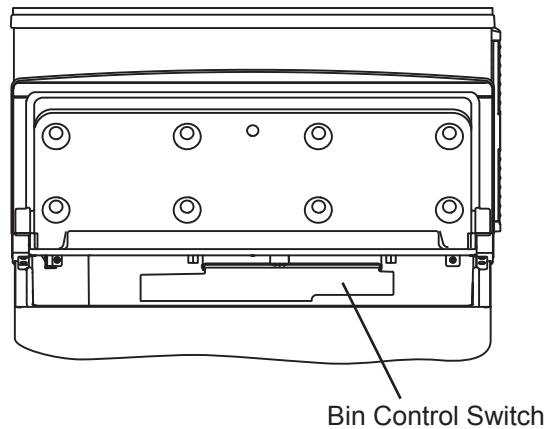
- 1) Unplug the icemaker or disconnect the power source.
- 2) Remove the top panel, rear panel and side panel (R).
- 3) Disconnect the connector of the float switch lead.
- 4) Remove the two mounting screws.
- 5) Install the new float switch in the reverse order of the removal procedure.
- 6) Refit the panels in their correct positions.
- 7) Plug in the icemaker or connect the power source.



**Fig. 12**

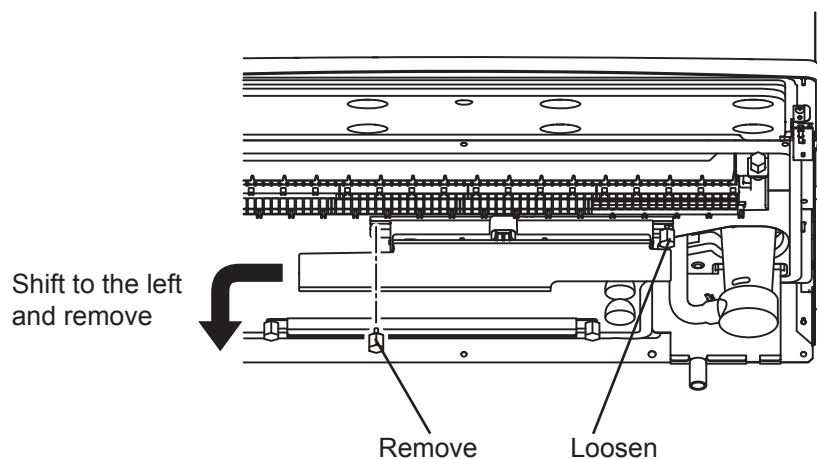
## 16. BIN CONTROL SWITCH

- 1) Remove the water tank (see "19. WATER TANK"). The bin control switch is located as shown below when viewed from the front.



**Fig. 13**

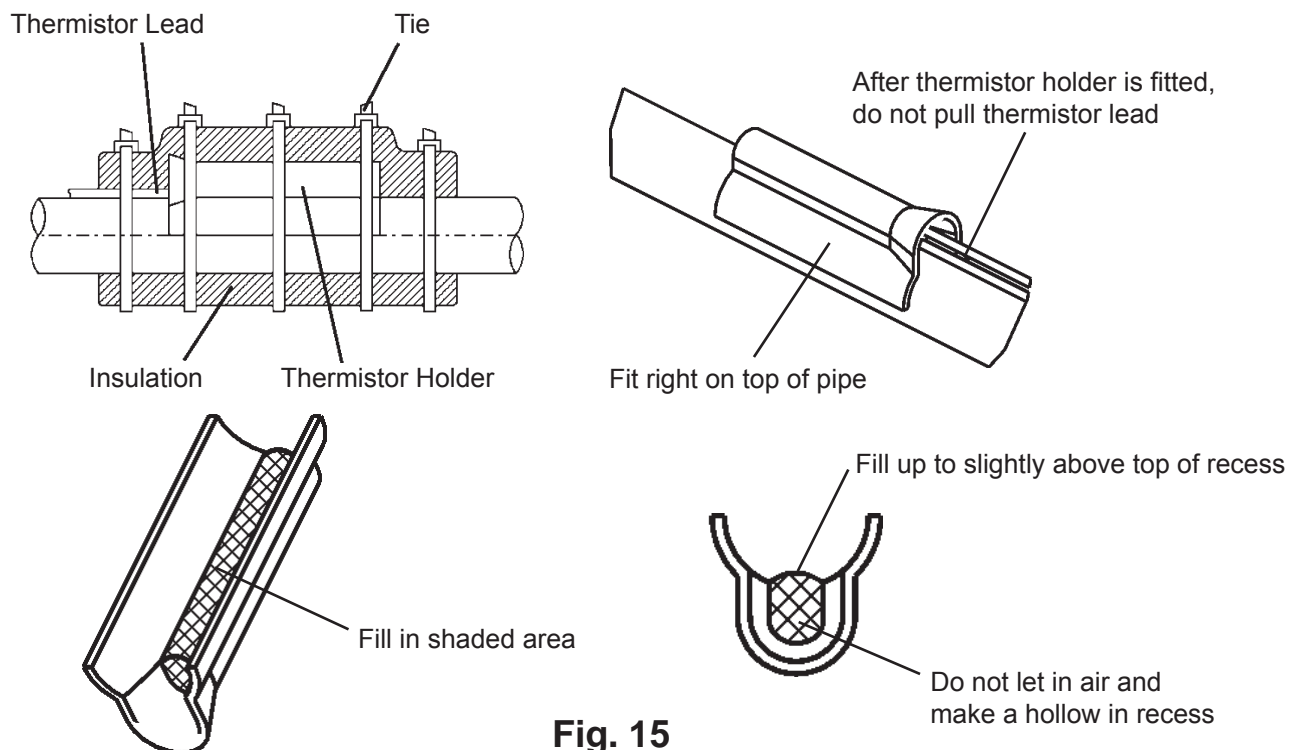
- 2) Remove the top panel and the rear panel.
- 3) Disconnect the connector of the bin control switch lead (black) covered with a silicone hose and remove the lead wire from the grommet.
- 4) Loosen the thumbscrew on the right side.
- 5) Remove the thumbscrew on the left side. Shift the bin control switch to the left to remove.
- 6) Refit the removed parts in the reverse order of the removal procedure.
- 7) Plug in the icemaker or connect the power source.



**Fig. 14**

## 17. THERMISTOR

- 1) Unplug the icemaker or disconnect the power source.
- 2) Remove the top panel and unscrew the rear panel.
- 3) Disconnect the connector of the thermistor lead (orange).
- 4) Remove the ties, insulation, thermistor holder, and thermistor in this order.
- 5) Remove the old sealant from the thermistor holder and suction pipe.
- 6) Wipe off any moisture or condensation from the suction pipe surfaces.
- 7) Press a tube of the sealant KE4560RTV, manufactured by Shin-Etsu Silicones, to the recess of the thermistor holder. Slowly squeeze the sealant out of the tube and spread it smoothly in the recess. Do not use any sealant other than the above.
- 8) Attach the new thermistor in position on the suction pipe and press down the thermistor holder over the thermistor. Be careful not to damage the thermistor lead. Cover the parts with the insulation and secure them with the ties. Keep the thermistor inside the thermistor holder. After the thermistor holder is fitted, do not pull the thermistor lead to move the thermistor.
- 9) Refit the removed parts in the reverse order of the removal procedure.
- 10) Plug in the icemaker or connect the power source.

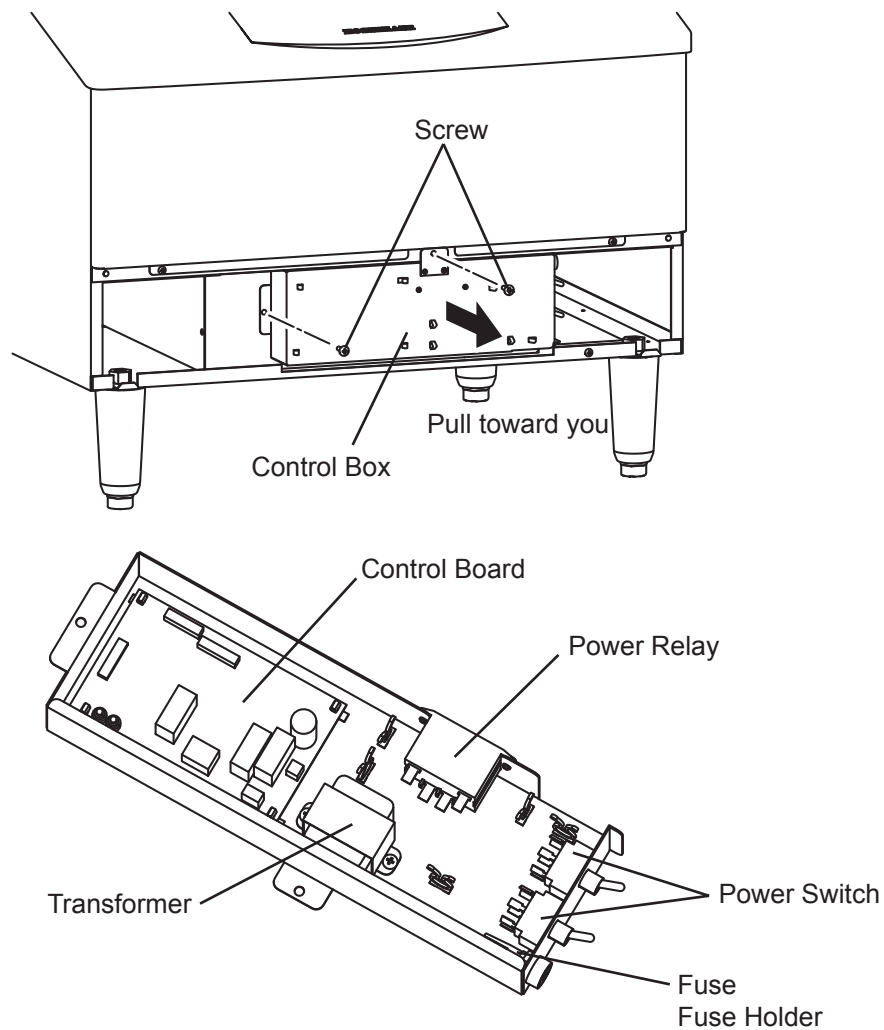


**Fig. 15**

## 18. CONTROL BOX

- 1) Unplug the icemaker or disconnect the power source.
- 2) Remove the louver.
- 3) Remove the two mounting screws, and pull the control box toward you.
- 4) Refit the removed parts in the reverse order of the removal procedure.

Note: After replacing the components inside the control box, connect and tie the wires properly in their correct position. Especially make sure that the harness does not press the push buttons on the control board.



**Fig. 16**

### **[a] POWER SWITCH**

- 1) Disconnect the tab terminals and remove the nut securing the power switch.
- 2) Install the new switch in the reverse order of the removal procedure.
- 3) To prevent miswiring, check the terminal numbers and lead wire colors with the wiring label.

### **[b] FUSE**

- 1) Use a phillips head screwdriver to remove the fuse holder cap and take out the fuse.
- 2) Install the new fuse in the reverse order of the removal procedure.

### **[c] FUSE HOLDER**

- 1) Disconnect the tab terminal and remove the nut securing the fuse holder.
- 2) Install the new fuse holder in the reverse order of the removal procedure.

### **[d] CONTROL BOARD**

- 1) Disconnect all the connectors.
- 2) Pull the tab to release the control board.
- 3) Lift off the control board.
- 4) To refit the control board, fit its four corner holes on the positioning lugs inside the control box and secure the control board with the tab.
- 5) Check the dip switch for proper setting.
- 6) When reconnecting the connectors, do not push them too hard. The control board may be damaged.

### **[e] POWER RELAY**

- 1) Disconnect the tab terminals, remove the mounting screw, and lift off the power relay from the fit at the bottom.
- 2) Install the new relay in the reverse order of the removal procedure.

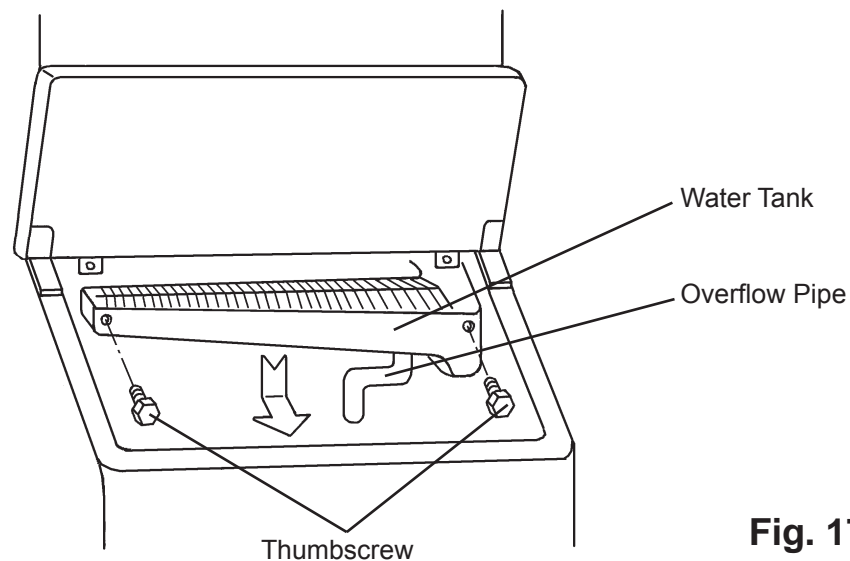
- 3) To prevent miswiring, check the terminal numbers and lead wire colors with the wiring label.

#### [f] CONTROL BOARD TRANSFORMER

- 1) Disconnect the connectors and closed end connectors connecting the control board. (The tie securing the harness may be removed. But be careful not to break the lead wires.)
- 2) Remove the mounting screw and lift off the transformer from the fit at the bottom.
- 3) Install the new transformer in the reverse order of the removal procedure.

### 19. WATER TANK

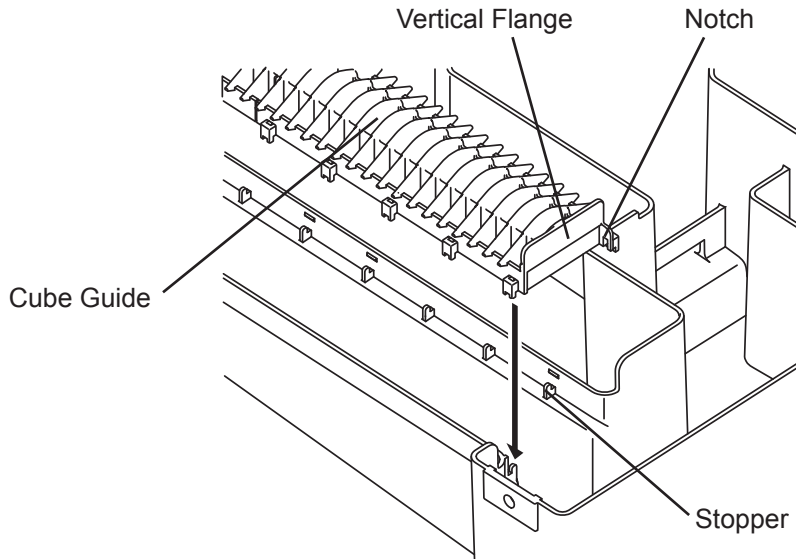
- 1) Drain out the water tank by leaving the control switch in the “SERVICE” position and the service switch in the “DRAIN” position for several tens of seconds.
- 2) Unplug the icemaker or disconnect the power source. Remove all ice from the storage bin.
- 3) Disconnect the overflow pipe.
- 4) Remove the two thumbscrews. Pull the water tank slightly toward you and push it down. Be careful to avoid breakage when handling the parts. See Fig. 17.
- 5) Refit the water tank in the reverse order of the removal procedure.
- 6) Plug in the icemaker or connect the power source.



**Fig. 17**

## 20. CUBE GUIDE

- 1) Remove the water tank (see “19. WATER TANK”).
- 2) Lift off the cube guide out of the water tank.
- 3) To refit the cube guide, fit the notches on both sides to the stoppers in the water tank.
- 4) The unit is provided with three or four cube guides (quantity varies depending on model). Be sure to locate the vertical flanges on the outside edges.



**Fig. 18**

## 21. SEPARATOR

### IMPORTANT

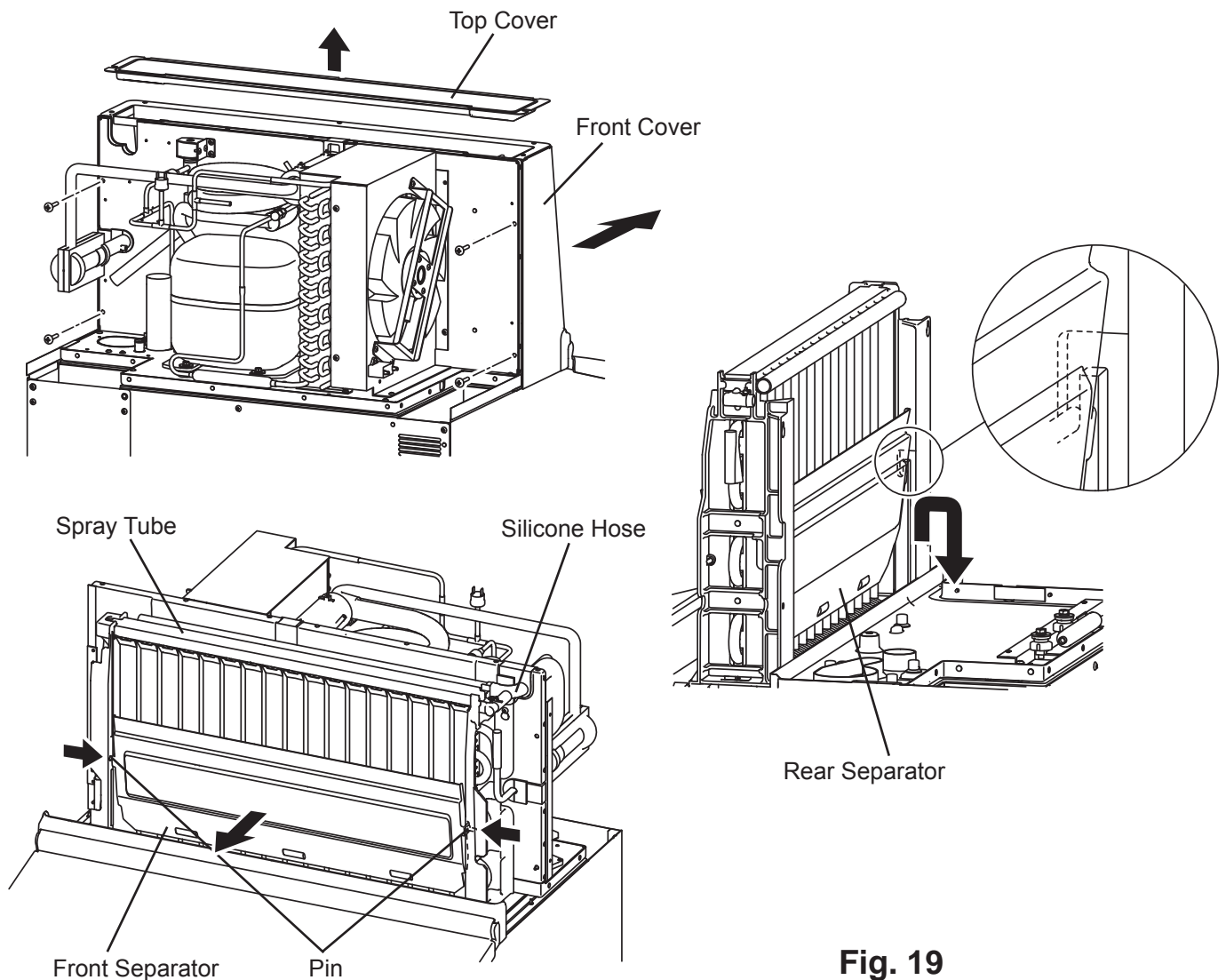
1. The front separator and rear separator are attached to the evaporator bracket with different lengths of pins. The front separator pins (12.7 mm) are longer than the rear separator pins (9.8 mm). Do not misplace the front and rear separators.
2. Do not attach the separators upside down or inside out. Make sure that the side printed with “THIS SIDE UP” faces up, and the side printed with “EVAPORATOR SIDE” faces the evaporator.

- 1) Unplug the icemaker or disconnect the power source.
- 2) Remove the top panel, rear panel and side panels (L) (R).

- 3) Remove the top cover and front cover. See Fig. 19.
- 4) Disconnect the silicone hose from the spray tube, and remove the spray tube from the evaporator bracket.
- 5) Remove the front separator by pushing the pins inserted into both sides of the evaporator bracket toward the center. See Fig. 19.

Note: Be careful not to break the pins.

- 6) The rear separator is hooked on the groove in the evaporator bracket. Remove the rear separator by lifting it up and down. See Fig. 19.
- 7) Refit the separators in the reverse order of the removal procedure. Check that the separators are fit correctly and can swing like a pendulum.
- 8) Plug in the icemaker or connect the power source.



**Fig. 19**

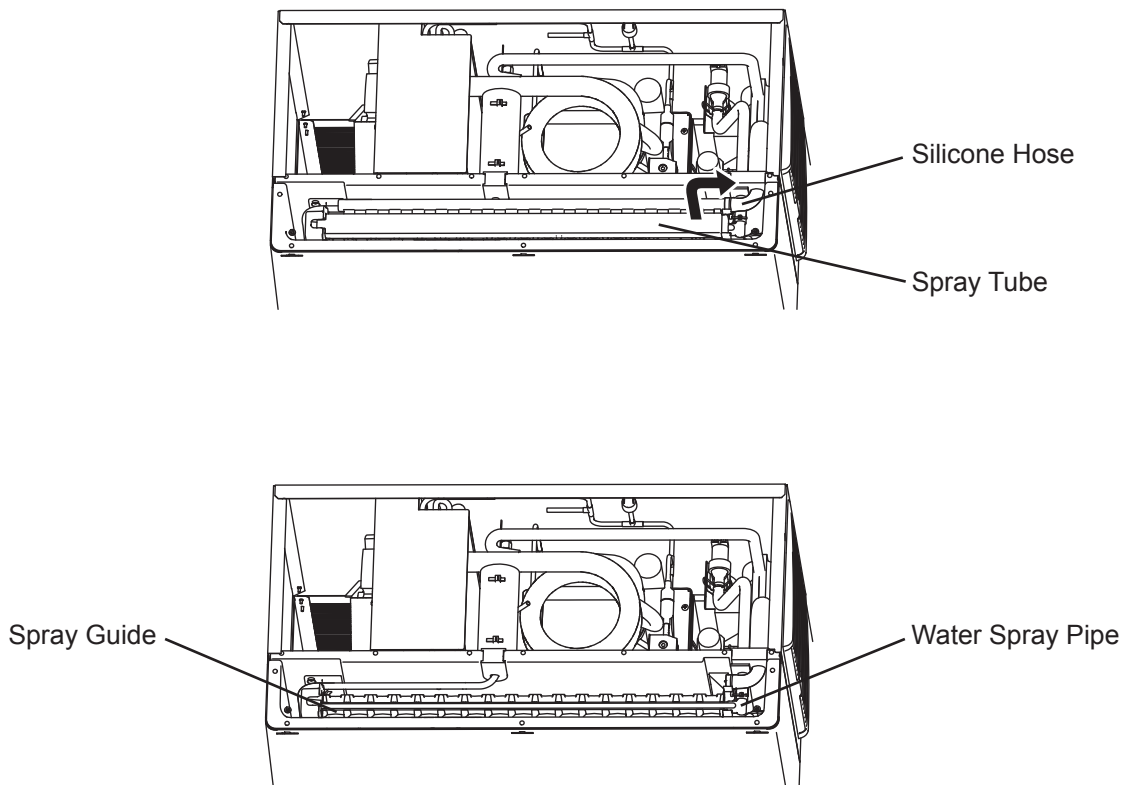
## 22. SPRAY TUBE, WATER SUPPLY PIPE, SPRAY GUIDE

- 1) Unplug the icemaker or disconnect the power source.
- 2) Remove the top panel.
- 3) Remove the top cover.
- 4) Remove the silicone hose and spray tube. See Fig. 20.
- 5) Remove the water spray pipe and spray guide from the evaporator plate. See Fig. 20.
- 6) Refit the removed parts in the reverse order of the removal procedure. Check for water leaks.

### IMPORTANT

Fit the spray guide securely and tightly on the evaporator fin. Otherwise, cloudy or irregular ice cubes or performance reduction may be caused.

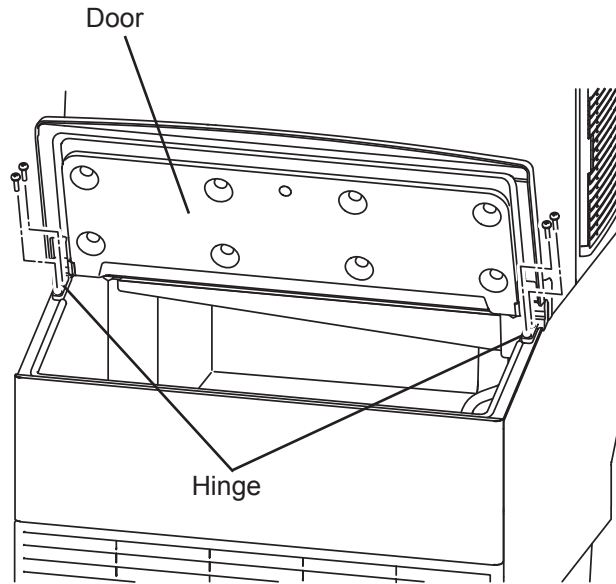
- 7) Plug in the icemaker or connect the power source.



**Fig. 20**

## 23. DOOR

- 1) Open the door.
- 2) Unscrew and remove the hinges on both sides, and remove the door.
- 3) Refit the removed parts in the reverse order of the removal procedure. Check that the door opens and closes smoothly.



**Fig. 21**

## VI. CLEANING AND MAINTENANCE INSTRUCTIONS

### IMPORTANT

Ensure all components, fasteners and screws are securely in place after any maintenance or cleaning is done to the equipment.

### 1. CLEANING

#### WARNING

1. Hoshizaki recommends cleaning this unit at least once a year. More frequent cleaning, however, may be required in some existing water conditions.
2. To prevent injury to individuals and damage to the icemaker, do not use ammonia type cleaners.
3. Always wear liquid-proof gloves to prevent the cleaning and sanitizing solutions from coming into contact with skin.
4. For safety and maximum effectiveness, use cleaning and sanitizing solutions immediately after dilution.

#### [a] CLEANING PROCEDURE

- 1) Dilute 5 fl. oz. (148 ml) of recommended cleaner Hoshizaki "Scale Away" or "LIME-A-WAY" (Economics Laboratory, Inc.) with 1 gal. (3.8 lit.) of water.
- 2) Remove the louver. Open the door and remove all ice from the evaporator and the storage bin.

Note: To remove cubes on the evaporator, move the control switch on the control box to the "OFF" position and move it back to the "ICE" position after 3 minutes. The defrost cycle starts and the cubes will be removed from the evaporator.

- 3) Move the control switch to the "OFF" position.
- 4) Move the control switch to the "SERVICE" position and the service switch to the "DRAIN" position.
- 5) After 2 minutes, move the control switch to the "OFF" position.

- 6) Pour the cleaning solution into the water tank. Move the control switch to the "SERVICE" position and the service switch to the "WASH" position. Close the door.
- 7) After 30 minutes, move the control switch to the "OFF" position.
- 8) Same as step 4.
- 9) Move the control switch to the "ICE" position to fill the water tank with water.
- 10) After 3 minutes, move the control switch to the "SERVICE" position and the service switch to the "WASH" position.
- 11) After 5 minutes, move the control switch to the "OFF" position.
- 12) Same as step 4.
- 13) Repeat steps 9 through 12 three more times to rinse thoroughly.
- 14) Disconnect the overflow pipe. Next, remove the water tank by removing the two thumbscrews and pulling the tank towards you slightly and pushing it down. Be careful to avoid breakage when handling the parts. See Fig. 17.
- 15) Pull the cube guides (quantity varies depending on model) upward to remove them from the water tank. They are snapped in place. See Fig. 18.
- 16) Same as step 1.
- 17) Wash the bin control switch, water tank, float switch, cube guide and overflow pipe by using a nylon scouring pad, brushes and the cleaning solution. In addition to the removed parts, also wash the bin liner and bracket (L) (R) with the solution.
- 18) Discard the cleaning solution and rinse the parts thoroughly with water.

**[b] SANITIZING PROCEDURE - Following Cleaning Procedure**

- 1) Dilute approximately 0.5 fl. oz. (15 ml) of a 5.25% sodium hypochlorite solution (chlorine bleach) with 1 gal. (3.8 lit.) of warm water. Using a chlorine test strip or other method, confirm that you have a concentration of about 200 ppm.
- 2) Soak the removed parts from step 17 above in a clean container containing the sanitizing solution. After allowing the parts to soak for 10 minutes, wash them with the solution. Also wash the bin liner, bracket (L) (R) with the solution.
- 3) Discard the sanitizing solution and rinse the parts thoroughly with water.
- 4) Replace the removed parts in their correct positions in the reverse order of which

they were removed.

- 5) Same as step 1.
- 6) Pour the sanitizing solution into the water tank, and allow the sanitizer to sit for 10 minutes.
- 7) Move the control switch to the "SERVICE" position and the service switch to the "WASH" position.
- 8) After 15 minutes, move the control switch to the "OFF" position.
- 9) Move the control switch to the "SERVICE" position and the service switch to the "DRAIN" position.
- 10) After 2 minutes, move the control switch to the "OFF" position.
- 11) Repeat steps 5 through 10 one time. Repeat steps 9 through 12 in the Cleaning Procedure three times to rinse thoroughly.
- 12) Flush the storage bin with water.
- 13) Move the control switch to the "ICE" position, and start the automatic icemaking process.
- 14) Close the door. Replace the louver in its correct position.

## **2. MAINTENANCE**

### **[a] EXTERIOR PANELS**

To prevent corrosion, wipe the exterior occasionally with a clean and soft cloth. Use a damp cloth containing a neutral cleaner to wipe off all oil or dirt build up.

### **[b] STORAGE BIN AND SCOOP**

- \* Wash your hands before removing ice. Use the plastic scoop provided (Accessory).
- \* The storage bin is for ice use only. Do not store anything else in the bin.
- \* Keep the scoop clean. Clean it by using a neutral cleaner and rinse thoroughly.
- \* Clean the bin liner by using a neutral cleaner. Rinse thoroughly after cleaning.

### **[c] AIR FILTER (AIR-COOLED MODEL)**

The plastic mesh air filter removes dirt or dust from the air, and keeps the condenser from getting clogged. As the filter gets clogged, the icemaker's performance will be reduced. Check the filter at least twice a month. When it is clogged, use warm water and a neutral cleaner to wash the filter.

### **[d] CONDENSER (AIR-COOLED MODEL)**

Check the condenser once a year, and clean if required by using a brush or vacuum cleaner. More frequent cleaning may be required depending on the location of the icemaker.

## **3. PREPARING THE ICEMAKER FOR LONG STORAGE**

### **IMPORTANT**

When shutting off the icemaker for an extended time, drain out all water from the water lines and remove the ice from the storage bin. The storage bin should be cleaned and dried. Drain the icemaker using air or carbon dioxide to prevent damage to the water supply lines at sub-freezing temperatures. Shut off the icemaker until the proper ambient temperature is resumed.

When the icemaker is not used for two or three days, it is sufficient to only move the control switch to the "OFF" position, unless the icemaker will be at sub-freezing temperatures.

#### **[a] Remove the water from the potable water supply line:**

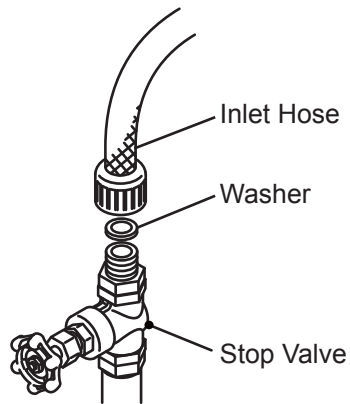
- 1) Remove the louver if it has not already been removed.
- 2) Move the control switch on the control box to the "OFF" position. See Fig. 3.
- 3) Wait 3 minutes.
- 4) Close the potable water supply line stop valve. See Fig. 22.
- 5) Remove the inlet hose.

#### **[b] Drain the potable Water Tank:**

- 1) Move the control switch to the "SERVICE" position and the service switch to the

“DRAIN” position.

- 2) After 2 minutes, move the control switch to the “OFF” position.
- 3) Open the door. Remove all ice from the storage bin and clean the storage bin.
- 4) Close the door.
- 5) Replace the louver in its correct position.
- 6) Turn off the power supply at the breaker box.



**Fig. 22**