



GLO-RAY[®]

Designer Heated Shelf

GR2S Series

GR2S-24

GR2S-54

GR2S-30

GR2S-60

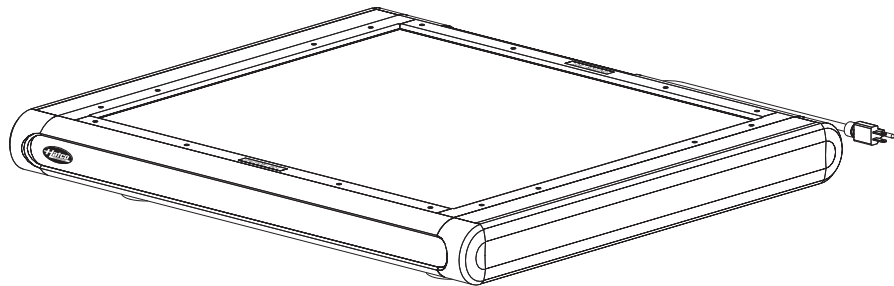
GR2S-36

GR2S-66

GR2S-42

GR2S-72

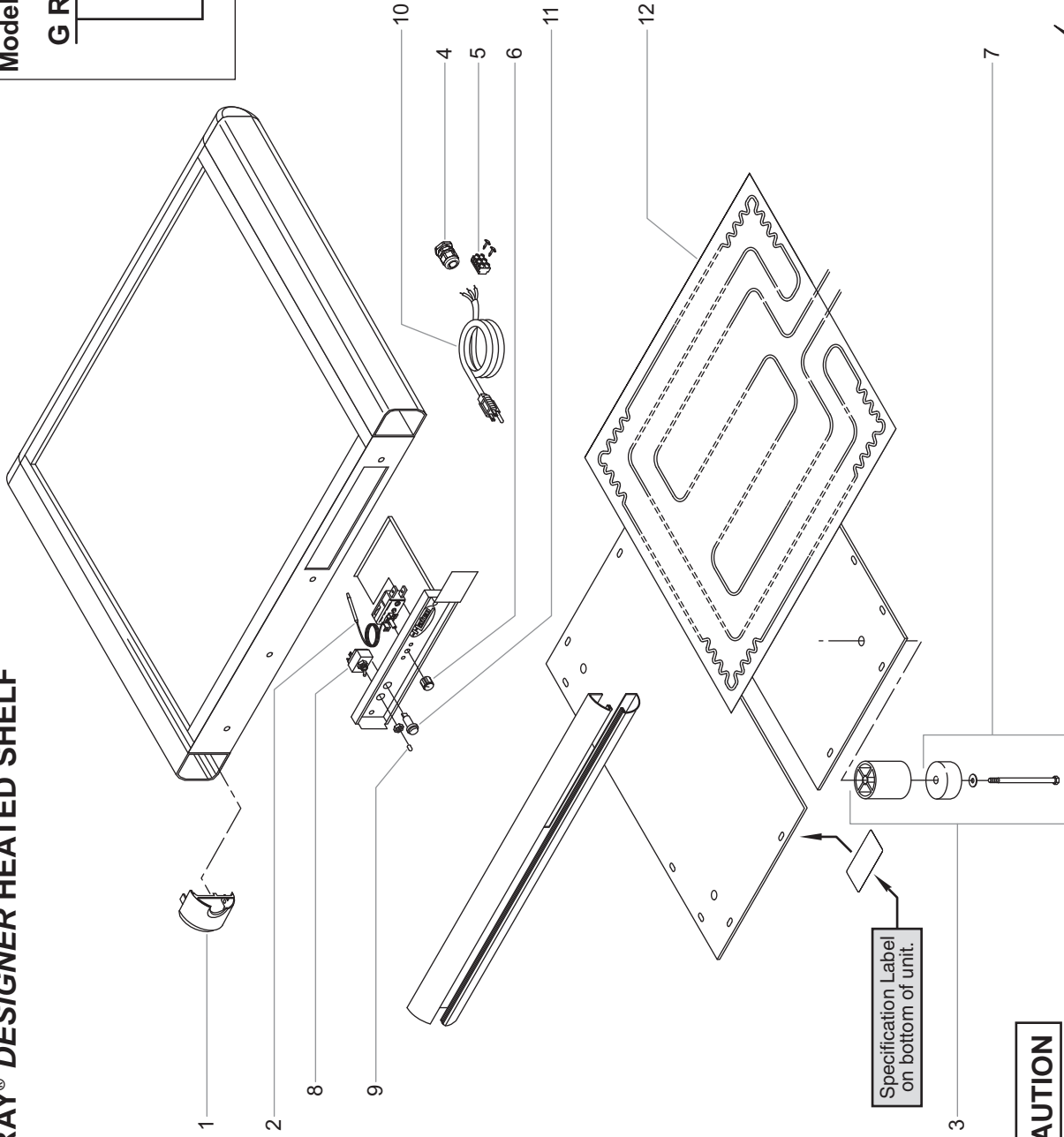
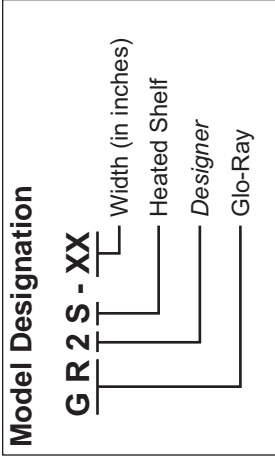
GR2S-48



REPLACEMENT PARTS LIST

HATCO GLO-RAY® DESIGNER HEATED SHELF

GR2S Series



CAUTION

Use of replacement parts other than those supplied by Hatco Corporation may result in damage to the unit or injury to personnel.

24 Hour 7 Day Parts and Service Assistance available in the United States and Canada by calling (800) 558-0607.



PARTS COMMON TO ALL GR2S MODELS

Item	Description	Part No.	Qty.	Item	Description	Part No.	Qty.
1	Plastic Bullnose Corner Dark Gray (standard)	04.09.078.00	4	4	Cord Grip	02.20.259.00	1
	Black (optional)	04.09.078BK.00	4	5	Terminal Block Assembly	R02.15.030.00	1
2	Thermostat Control	R02.16.066.00	1	6	Knob, Thermostat	05.30.039.00	1
3	Designer Legs*	R04.32.173.00	4	7	Rubber Foot w/Hardware	R05.30.064.00	4

*Standard on units with widths of 42 and larger.

PARTS SPECIFIC TO MODEL GR2S-24

Item	Description	100V	120V	220V	240V	220-230V CE	230-240V CE
8	Toggle Switch	R02.19.016.00	R02.19.016.00	R02.19.008A.00	R02.19.008A.00	R02.19.008A.00	R02.19.008A.00
9	Rubber Boot, Toggle Switch	---	---	---	---	02.20.040.00	02.20.040.00
10	Power Cord w/Plug	R02.18.030.00	R02.18.030.00	02.18.077.00	02.18.066.00	02.18.077.00	02.18.066.00
11	Indicator Light	02.19.070R.00	02.19.070R.00	02.19.071G.00	02.19.071G.00	02.19.071G.00	02.19.071G.00
12	Blanket Heater, 350 Watt	02.05.513.00	02.05.326.00	02.05.369.00	02.05.378.00	02.05.369.00	02.05.378.00
	Electrical Drawing	10-01-663	10-01-660	10-01-661	10-01-662	10-01-661	10-01-662

The shaded areas contain information for **Export models only**.

PARTS SPECIFIC TO MODEL GR2S-30

Item	Description	100V	120V	220V	240V	220-230V CE	230-240V CE
8	Toggle Switch	R02.19.016.00	R02.19.016.00	R02.19.008A.00	R02.19.008A.00	R02.19.008A.00	R02.19.008A.00
9	Rubber Boot, Toggle Switch	---	---	---	---	02.20.040.00	02.20.040.00
10	Power Cord w/Plug	R02.18.030.00	R02.18.030.00	02.18.077.00	02.18.066.00	02.18.077.00	02.18.066.00
11	Indicator Light	02.19.070R.00	02.19.070R.00	02.19.071G.00	02.19.071G.00	02.19.071G.00	02.19.071G.00
12	Blanket Heater, 350 Watt	02.05.514.00	02.05.327.00	02.05.370.00	02.05.379.00	02.05.370.00	02.05.379.00
	Electrical Drawing	10-01-663	10-01-660	10-01-661	10-01-662	10-01-661	10-01-662

PARTS SPECIFIC TO MODEL GR2S-36

Item	Description	100V	120V	220V	240V	220-230V CE	230-240V CE
8	Toggle Switch	R02.19.016.00	R02.19.016.00	R02.19.008A.00	R02.19.008A.00	R02.19.008A.00	R02.19.008A.00
9	Rubber Boot, Toggle Switch	---	---	---	---	02.20.040.00	02.20.040.00
10	Power Cord w/Plug	R02.18.030.00	R02.18.030.00	02.18.077.00	02.18.066.00	02.18.077.00	02.18.066.00
11	Indicator Light	02.19.070R.00	02.19.070R.00	02.19.071G.00	02.19.071G.00	02.19.071G.00	02.19.071G.00
12	Blanket Heater, 350 Watt	02.05.515.00	02.05.328.00	02.05.371.00	02.05.380.00	02.05.371.00	02.05.380.00
	Electrical Drawing	10-01-663	10-01-660	10-01-661	10-01-662	10-01-661	10-01-662

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PARTS SPECIFIC TO MODEL GR2S-42

Item	Description	100V	120V	220V	240V	220-230V CE	230-240V CE
8	Toggle Switch	R02.19.016.00	R02.19.016.00	R02.19.008A.00	R02.19.008A.00	R02.19.008A.00	R02.19.008A.00
9	Rubber Boot, Toggle Switch	---	---	---	---	02.20.040.00	02.20.040.00
10	Power Cord w/Plug	R02.18.030.00	R02.18.030.00	02.18.077.00	02.18.066.00	02.18.077.00	02.18.066.00
11	Indicator Light	02.19.070R.00	02.19.070R.00	02.19.071G.00	02.19.071G.00	02.19.071G.00	02.19.071G.00
12	Blanket Heater, 350 Watt	02.05.516.00	02.05.329.00	02.05.372.00	02.05.381.00	02.05.372.00	02.05.381.00
	Electrical Drawing	10-01-663	10-01-660	10-01-661	10-01-662	10-01-661	10-01-662

PARTS SPECIFIC TO MODEL GR2S-48

Item	Description	100V	120V	220V	240V	220-230V CE	230-240V CE
8	Toggle Switch	---	R02.19.016.00	R02.19.008A.00	R02.19.008A.00	R02.19.008A.00	R02.19.008A.00
9	Rubber Boot, Toggle Switch	---	---	---	---	02.20.040.00	02.20.040.00
10	Power Cord w/Plug	---	R02.18.030.00	02.18.077.00	02.18.066.00	02.18.077.00	02.18.066.00
11	Indicator Light	---	02.19.070R.00	02.19.071G.00	02.19.071G.00	02.19.071G.00	02.19.071G.00
12	Blanket Heater, 350 Watt	---	02.05.330.00	02.05.373.00	02.05.382.00	02.05.373.00	02.05.382.00
	Electrical Drawing	---	10-01-660	10-01-661	10-01-662	10-01-661	10-01-662

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PARTS SPECIFIC TO MODEL GR2S-54

Item	Description	100V	120V	220V	240V	220-230V CE	230-240V CE
8	Toggle Switch	---	R02.19.016.00	R02.19.008A.00	R02.19.008A.00	R02.19.008A.00	R02.19.008A.00
9	Rubber Boot, Toggle Switch	---	---	---	---	02.20.040.00	02.20.040.00
10	Power Cord w/Plug	---	R02.18.030.00	02.18.077.00	02.18.066.00	02.18.077.00	02.18.066.00
11	Indicator Light	---	02.19.070R.00	02.19.071G.00	02.19.071G.00	02.19.071G.00	02.19.071G.00
12	Blanket Heater, 350 Watt	---	02.05.331.00	02.05.374.00	02.05.383.00	02.05.374.00	02.05.383.00
	Electrical Drawing	---	10-01-660	10-01-661	10-01-662	10-01-661	10-01-662

PARTS SPECIFIC TO MODEL GR2S-60

Item	Description	100V	120V	220V	240V	220-230V CE	230-240V CE
8	Toggle Switch	---	R02.19.016.00	R02.19.008A.00	R02.19.008A.00	R02.19.008A.00	R02.19.008A.00
9	Rubber Boot, Toggle Switch	---	---	---	---	02.20.040.00	02.20.040.00
10	Power Cord w/Plug	---	R02.18.030.00	02.18.077.00	02.18.066.00	02.18.077.00	02.18.066.00
11	Indicator Light	---	02.19.070R.00	02.19.071G.00	02.19.071G.00	02.19.071G.00	02.19.071G.00
12	Blanket Heater, 350 Watt	---	02.05.332.00	02.05.375.00	02.05.384.00	02.05.375.00	02.05.384.00
	Electrical Drawing	---	10-01-660	10-01-661	10-01-662	10-01-661	10-01-662

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PARTS SPECIFIC TO MODEL GR2S-66

Item	Description	100V	120V	220V	240V	220-230V CE	230-240V CE
8	Toggle Switch	---	R02.19.016.00	R02.19.008A.00	R02.19.008A.00	R02.19.008A.00	R02.19.008A.00
9	Rubber Boot, Toggle Switch	---	---	---	---	02.20.040.00	02.20.040.00
10	Power Cord w/Plug	---	R02.18.030.00	02.18.077.00	02.18.066.00	02.18.077.00	02.18.066.00
11	Indicator Light	---	R02.19.070R.00	02.19.071G.00	02.19.071G.00	02.19.071G.00	02.19.071G.00
12	Blanket Heater, 350 Watt	---	R02.05.333.00	02.05.376.00	02.05.385.00	02.05.376.00	02.05.385.00
	Electrical Drawing	---	10-01-660	10-01-661	10-01-662	10-01-661	10-01-662

PARTS SPECIFIC TO MODEL GR2S-72

Item	Description	100V	120V	220V	240V	220-230V CE	230-240V CE
8	Toggle Switch	---	R02.19.016.00	R02.19.008A.00	R02.19.008A.00	R02.19.008A.00	R02.19.008A.00
9	Rubber Boot, Toggle Switch	---	---	---	---	02.20.040.00	02.20.040.00
10	Power Cord w/Plug	---	R02.18.030.00	02.18.077.00	02.18.066.00	02.18.077.00	02.18.066.00
11	Indicator Light	---	R02.19.070R.00	02.19.071G.00	02.19.071G.00	02.19.071G.00	02.19.071G.00
12	Blanket Heater, 350 Watt	---	R02.05.334.00	02.05.377.00	02.05.386.00	02.05.377.00	02.05.386.00
	Electrical Drawing	---	10-01-660	10-01-661	10-01-662	10-01-661	10-01-662

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HATCO AUTHORIZED PARTS DISTRIBUTORS

ALABAMA

Jones McLeod Appl. Svc.
Birmingham 205-251-0159

ARIZONA

Auth. Comm. Food Equip.
Phoenix 602-234-2443

Byassee Equipment Co.
Phoenix 602-252-0402

CALIFORNIA

Industrial Electric
Commercial Parts & Service, Inc.
Huntington Beach 714-379-7100

Chapman Appl. Service
San Diego 619-298-7106

P & D Appliance
Commercial Parts & Service, Inc.
S. San Francisco 650-635-1900

COLORADO

Hawkins Commercial Appliance
Englewood 303-781-5548

FLORIDA

Whaley Foodservice Repair
Jacksonville 904-725-7800

Nass Service Co., Inc.
Orlando 407-425-2681

B.G.S.I.
Pompano Beach 954-971-0456

Comm. Appliance Service
Tampa 813-663-0313

GEORGIA

TWC Services
Smyrna 770-438-9797

Heritage Service Group
Norcross 866-388-9837

Southeastern Rest. Svc.
Norcross 770-446-6177

HAWAII

Burney's Comm. Service, Inc.
Honolulu 808-848-1466

Food Equip Parts & Service
Honolulu 808-847-4871

ILLINOIS

Parts Town
Lombard 708-865-7278

Eichenauer Elec. Service
Decatur 217-429-4229

Midwest Elec. Appl. Service
Elmhurst 630-279-8000

Cone's Repair Service
Moline 309-797-5323

INDIANA

GCS Service
Indianapolis 317-545-9655

IOWA

Electric Motor Service Co.
Davenport 319-323-1823

Goodwin Tucker Group
Des Moines 515-262-9308

KENTUCKY

Certified Service Center
Lexington 859-254-8854

Certified Service Center
Louisville 502-964-7007

LOUISIANA

Chandlers Parts & Service
Baton Rouge 225-272-6620

MARYLAND

Electric Motor Service
Baltimore 410-467-8080

GCS Service
Silver Spring 301-585-7550

MASSACHUSETTS

Ace Service Co., Inc.
Needham 781-449-4220

MICHIGAN

Commercial Kitchen Service
Bay City 517-893-4561

Bildons Appliance Service
Detroit 248-478-3320

Midwest Food Equip. Service
Grandville 616-261-2000

MINNESOTA

GCS Service
Minneapolis 800-822-2303

MISSOURI

General Parts
Kansas City 816-421-5400

Commercial Kitchen Services
St. Louis 314-890-0700

Kaemmerlen Parts & Service
St. Louis 314-535-2222

NEBRASKA

Anderson Electric
Omaha 402-341-1414

NEVADA

Burney's Commercial
Las Vegas 702-736-0006

Hi. Tech Commercial Service
N. Las Vegas 702-649-4616

NEW JERSEY

Jay Hill Repair
Fairfield 973-575-9145

Service Plus
Flanders 973-691-6300

NEW YORK

Acme American Repairs, Inc.
Brooklyn 718-456-6544

Alpro Service Co.
Brooklyn 718-386-2515

Appliance Installation
Buffalo 716-884-7425

3Wire Northern
Plattsburgh 800-634-5005

J.B. Brady, Inc.
Syracuse 315-422-9271

NORTH CAROLINA

Authorized Appliance
Charlotte 704-377-4501

OHIO

Akron/Canton Comm. Svc. Inc.
Akron 330-753-6635

Certified Service Center
Cincinnati 513-772-6600

Commercial Parts and Service
Columbus 614-221-0057

Electrical Appl. Repair Service
Independence 216-459-8700

E. A. Wichman Co.
Toledo 419-385-9121

OKLAHOMA

Hagar Rest. Service, Inc.
Oklahoma City 405-235-2184

Krueger, Inc.
Oklahoma City 405-528-8883

OREGON

Ron's Service, Inc.
Portland 503-624-0890

PENNSYLVANIA

Elmer Schultz Services
Philadelphia 215-627-5401

FAST Comm. Appl. Service
Philadelphia 215-288-4800

Appliance Installation & Service
Pittsburgh 412-809-0244

K & D Service Co.
Harrisburg 717-236-9039

Electric Repair Co.
Reading 610-376-5444

RHODE ISLAND

Marshall Electric Co.
Providence 401-331-1163

SOUTH CAROLINA

Whaley Foodservice Repair
W. Columbia 803-791-4420

TENNESSEE

Camp Electric
Memphis 901-527-7543

TEXAS

GCS Service
Fort Worth 800-433-1804

Armstrong Repair Service
Houston 713-666-7100

Cooking Equipment Specialist
Mesquite 972-686-6666

Commercial Kitchen Repair Co.
San Antonio 210-735-2811

UTAH

La Monica's Rest. Equip. Service
Murray 801-263-3221

VIRGINIA

Daubers
Norfolk 757-855-4097

Daubers
Springfield 703-866-3600

WASHINGTON

3Wire Restaurant Appliance
Seattle 866-770-2022

WISCONSIN

A.S.C., Inc.
Madison 608-246-3160

A.S.C., Inc.
Milwaukee 414-543-6460

CANADA

ALBERTA

Key Food Equipment Service
Edmonton 780-438-1690

BRITISH COLUMBIA

Key Food Equipment Service
Vancouver 604-433-4484

Key Food Equipment Service
Victoria 250-920-4888

MANITOBA

Air Rite, Inc.
Winnipeg 204-895-2300

NEW BRUNSWICK

EMR Services, Ltd.
Moncton 506-855-4228

ONTARIO

R.G. Henderson Ltd.
Toronto 416-422-5580

Choquette CKS
Ottawa 613-739-8458

QUÉBEC

Choquette CKS
Montreal 514-722-2000

Choquette CKS
Québec City 418-681-3944

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