



IMPORTANT NOTE:

Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

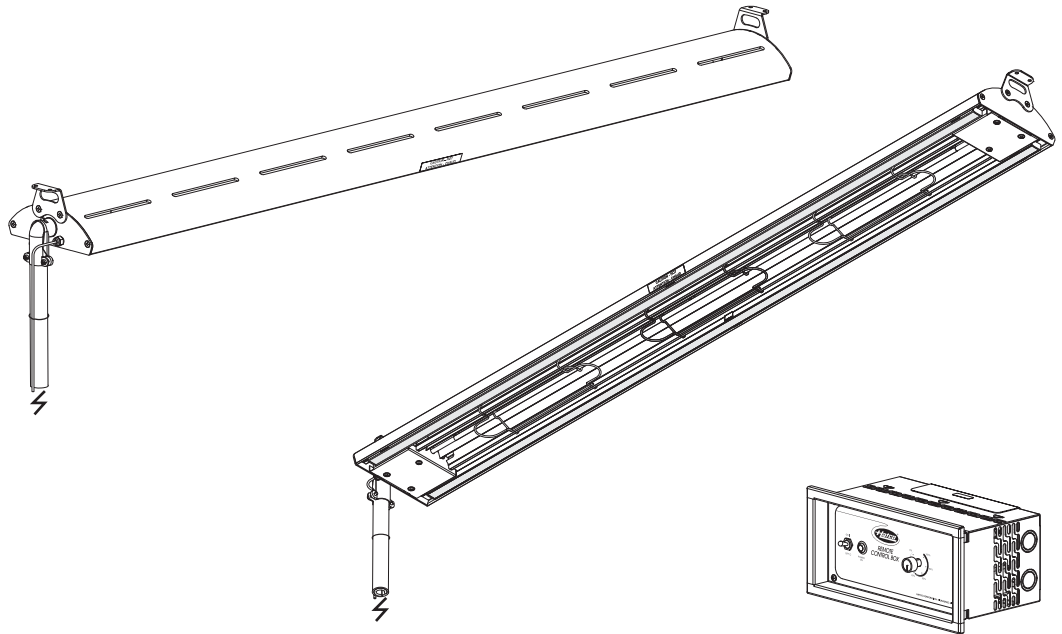


Use of replacement parts other than those supplied by Hatco Corporation may result in damage to unit or injury to personnel and will void all warranties.

Glo-Ray® Curved Infrared Strip Heaters

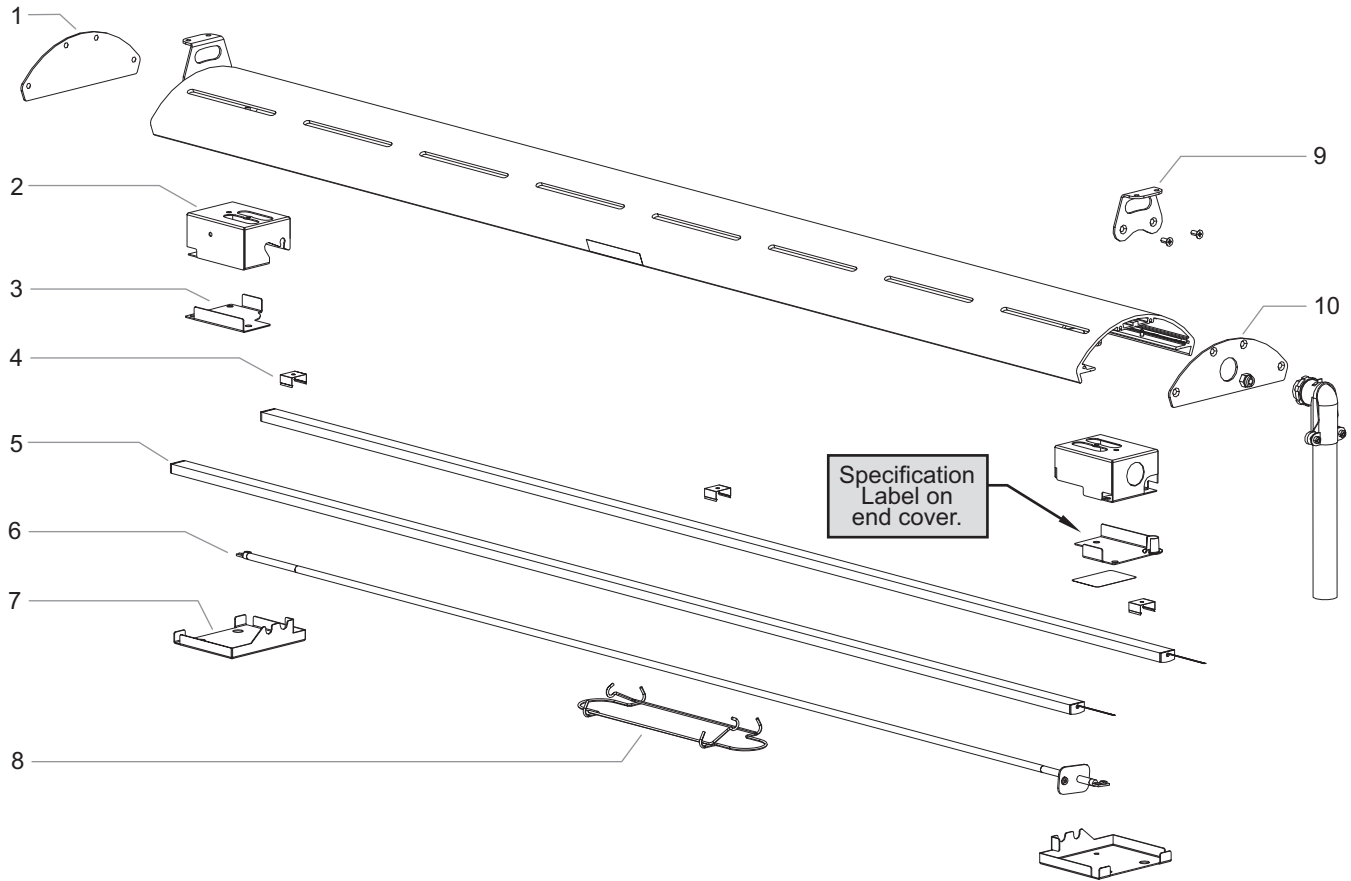
GR5AL Series

<u>Model Name</u>	<u>Page</u>	<u>Model Name</u>	<u>Page</u>
All Models	2	Control Box	5
Heating Elements	4		



Replacement Parts List

Glo-Ray® Curved Infrared Strip Heaters
GR5AL Series



NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 9625061531 has a date code of "1531" which indicates the following: 1531

— Week Thirty-One
 — Year 2015

Item	Description	Part No.	Qty.
1	End Cap	04.57.058.01	1
2	End Box	04.57.054.00	2
3	Cover, Bottom	04.57.056.00	2
4	Mounting Clip, LED	02.30.217.00	6
5	LED Light Channel		
	18" Models	02.30.205.00	2
	24" Models	02.30.206.00	2
	30" Models	02.30.207.00	2
	36" Models	02.30.208.00	2
	42" Models	02.30.209.00	2
	48" Models	02.30.210.00	2
	54" Models	02.30.211.00	2
	60" Models	02.30.212.00	2
	66" Models	02.30.213.00	2
	72" Models	02.30.214.00	2
6	Heating Element	See Page 4	
7	Top Cover	04.57.053.00	2
8	Wire Guard		
	18" Models	04.41.008.00	1
	24" Models	04.41.008.00	1
	30" Models	04.41.008.00	2
	36" Models	04.41.008.00	2
	42" Models	04.41.008.00	3
	48" Models	04.41.008.00	3
	54" Models	04.41.008.00	4
	60" Models	04.41.008.00	4
	66" Models	04.41.008.00	5
	72" Models	04.41.008.00	5

Item	Description	Part No.	Qty.
9	End Hanging Bracket		
	Black	04.57.062.01	2
	Gray Granite	04.57.062.02	2
	Warm Red	04.57.062.03	2
	White Granite	04.57.062.04	2
	Navy Blue	04.57.062.05	2
	Hunter Green	04.57.062.07	2
	Bold Black	04.57.062.09	2
	Radiant Red	04.57.062.10	2
	Gleaming Gold	04.57.062.11	2
	Glossy Grey	04.57.062.12	2
	Brilliant Blue	04.57.062.13	2
	Antique Copper	04.57.062.21	2
10	End Cap w/Power Hole	04.57.059.01	1
	Wiring Diagrams		
	Strip Heater	10-01-1296	
	Control Box	10-01-1302	

Heating Elements—Standard Wattage

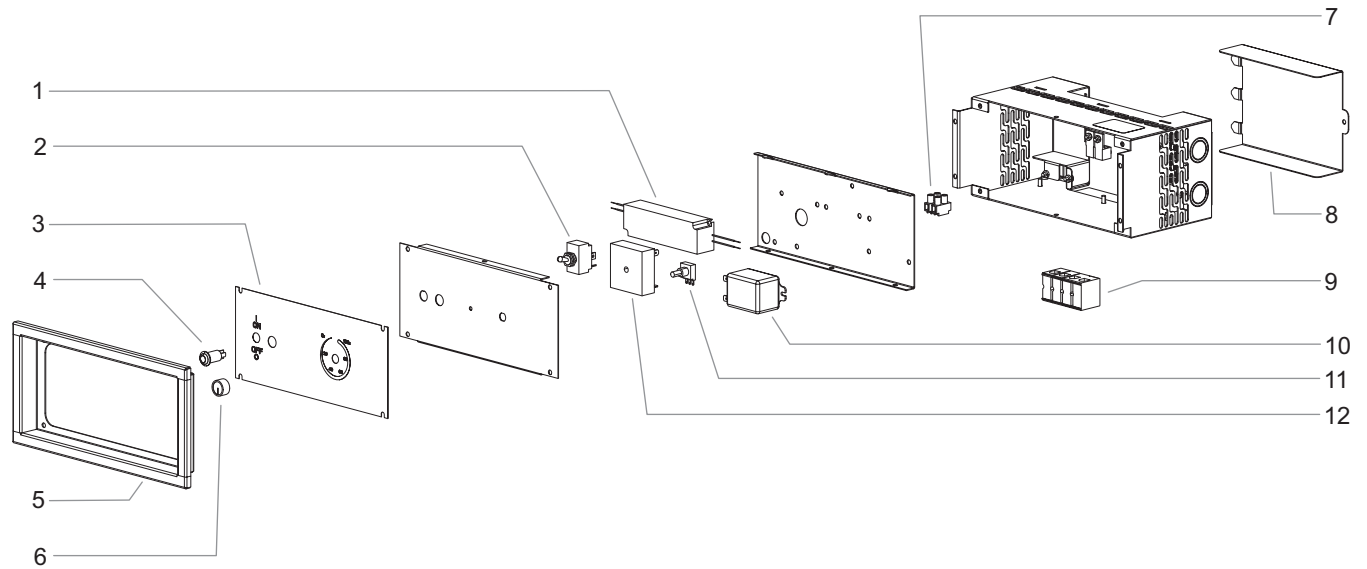
Item	Description	Part No.	Qty.
6	18" Length, 250 Watt		
	120 V	R02.08.031D.00	1
	208 V	R02.08.040D.00	1
	240 V	R02.08.035E.00	1
	24" Length, 350 Watt		
	120 V	R02.08.001D.00	1
	208 V	R02.08.002D.00	1
	240 V	R02.08.003E.00	1
	30" Length, 450 Watt		
	120 V	R02.08.026D.00	1
	208 V	R02.08.027D.00	1
	240 V	R02.08.028E.00	1
	36" Length, 575 Watt		
	120 V	R02.08.004D.00	1
	208 V	R02.08.005D.00	1
	240 V	R02.08.006E.00	1
	42" Length, 675 Watt		
	120 V	R02.08.007D.00	1
	208 V	R02.08.008D.00	1
	240 V	R02.08.009E.00	1
	48" Length, 800 Watt		
	120 V	R02.08.010D.00	1
	208 V	R02.08.011D.00	1
	240 V	R02.08.012E.00	1
	54" Length, 925 Watt		
	120 V	R02.08.025D.00	1
	208 V	R02.08.029D.00	1
	240 V	R02.08.030E.00	1
	60" Length, 1050 Watt		
	120 V	R02.08.013D.00	1
	208 V	R02.08.014D.00	1
	240 V	R02.08.015E.00	1
	66" Length, 1160 Watt		
	120 V	R02.08.032D.00	1
	208 V	R02.08.033D.00	1
	240 V	R02.08.034E.00	1
	72" Length, 1275 Watt		
	120 V	R02.08.016D.00	1
	208 V	R02.08.017D.00	1
	240 V	R02.08.018E.00	1

Heating Elements—High Wattage

Item	Description	Part No.	Qty.
6	18" Length, 350 Watt		
	120 V	R02.08.126D.00	1
	208 V	R02.08.137D.00	1
	240 V	R02.08.135E.00	1
	24" Length, 500 Watt		
	120 V	R02.08.101D.00	1
	208 V	R02.08.102D.00	1
	240 V	R02.08.103E.00	1
	30" Length, 660 Watt		
	120 V	R02.08.127D.00	1
	208 V	R02.08.128D.00	1
	240 V	R02.08.129E.00	1
	36" Length, 800 Watt		
	120 V	R02.08.104D.00	1
	208 V	R02.08.105D.00	1
	240 V	R02.08.106E.00	1
	42" Length, 950 Watt		
	120 V	R02.08.107D.00	1
	208 V	R02.08.108D.00	1
	240 V	R02.08.109E.00	1
	48" Length, 1100 Watt		
	120 V	R02.08.110D.00	1
	208 V	R02.08.111D.00	1
	240 V	R02.08.112E.00	1
	54" Length, 1250 Watt		
	120 V	R02.08.125D.00	1
	208 V	R02.08.130D.00	1
	240 V	R02.08.131E.00	1
	60" Length, 1400 Watt		
	120 V	R02.08.113D.00	1
	208 V	R02.08.114D.00	1
	240 V	R02.08.115E.00	1
	66" Length, 1560 Watt		
	120 V	R02.08.132D.00	1
	208 V	R02.08.133D.00	1
	240 V	R02.08.134E.00	1
	72" Length, 1725 Watt		
	120 V	R02.08.116D.00	1
	208 V	R02.08.117D.00	1
	240 V	R02.08.118E.00	1

Glo-Ray® Curved Infrared Strip Heaters

Control Box



Item	Description	Part No.	Qty.
1	LED Driver	02.01.345.00	1
2	Switch, Toggle On/Off	R02.19.008A.00	1
3	Label, Control Panel	07.03.655.00	1
4	Pilot Light		
	120 V	02.19.154.00	1
	208 and 240 V	02.19.151.00	1
5	Front Cover, Control Panel	04.42.369.00	1
6	Knob, Infinite	05.30.042.00	1

Item	Description	Part No.	Qty.
7	Terminal Block, 2-Pole	02.15.050.00	1
8	Wiring Access Cover	04.42.370.00	1
9	Terminal Block, 4-Pole	R02.15.047.00	1
10	Relay		
	120 V	02.01.097.00	1
	208 and 240 V	02.01.098.00	1
11	Potentiometer	02.01.326.00	1
12	Electronic Infinite Switch		
	(includes item 11)		
	120 V	R02.01.297.00	1
	208 and 240 V	R02.01.294.00	1

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