



# TOAST-QWIK<sup>®</sup>

## Electric Conveyor Toasters

### *TQ-300 Series*

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TQ-300

TQ-300ENG

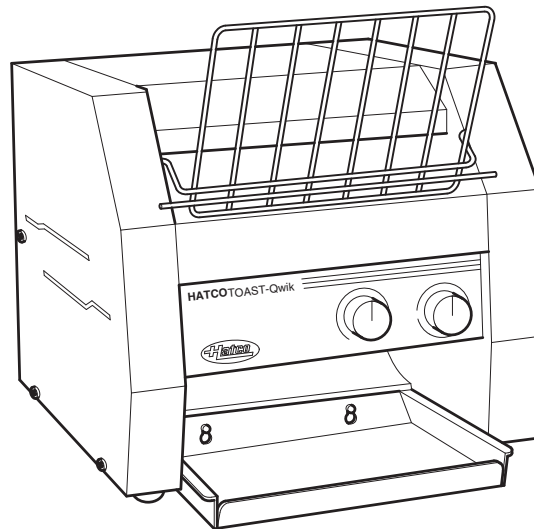
TQ-300AUS

TQ-300IRE

TQ-300BA

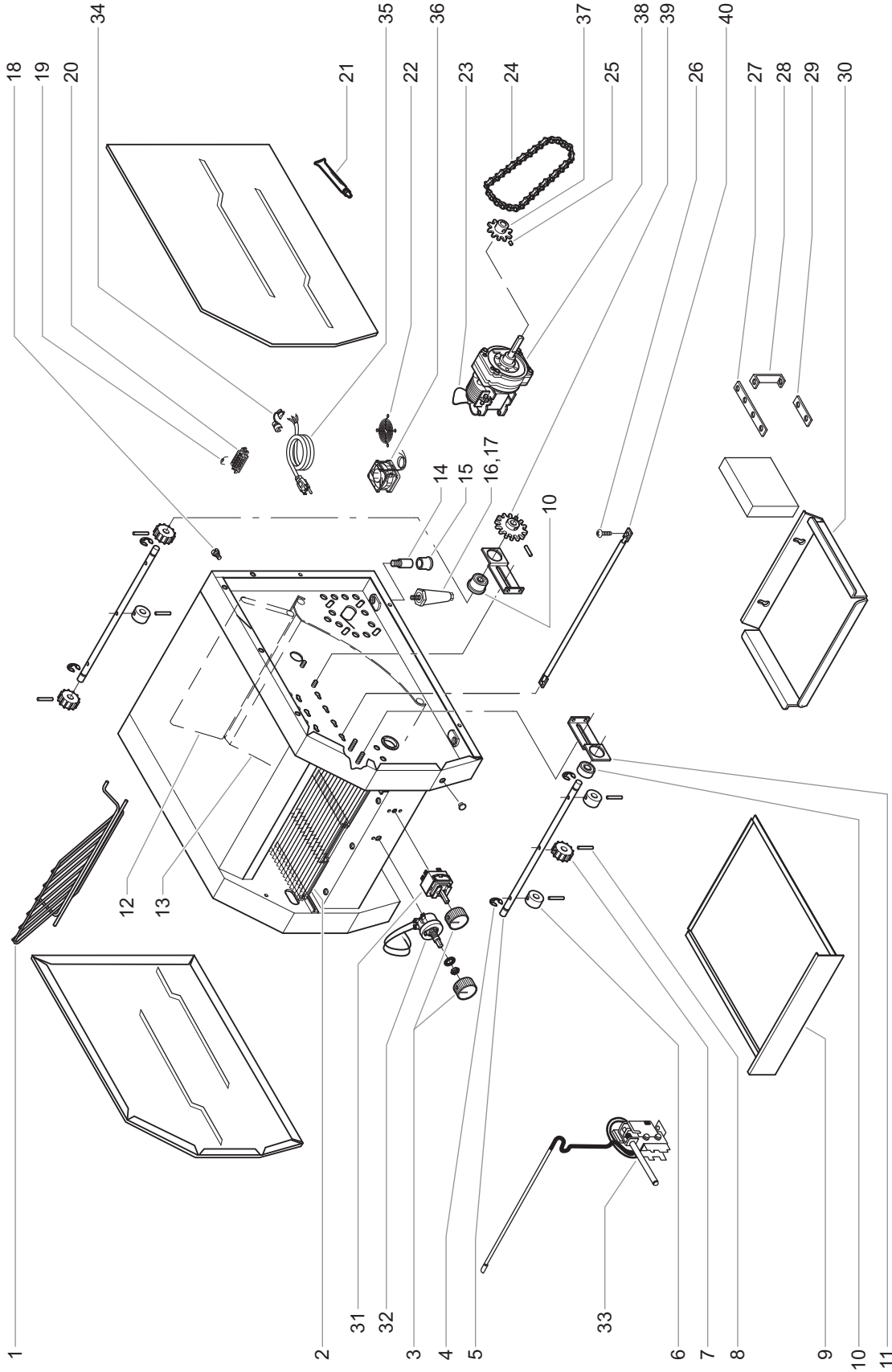
TQ-305

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## REPLACEMENT PARTS LIST

**HATCO TOAST-QWIK®**  
**TQ-300 Series**



**CAUTION**

Use of replacement parts other than those supplied by Hatco Corporation may result in damage to unit or injury to personnel and will void all warranties.

**24/7**  
 24 Hour 7 Day Parts and Service  
 Assistance available in the United States  
 and Canada by calling (800) 558-0607.

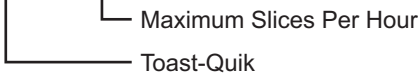


## PARTS COMMON TO ALL TQ-300 MODELS

Item	Description	Part No.	Qty.	Item	Description	Part No.	Qty
1	Conveyor Feeder Ramp	04.05.073.00	1	16	Plastic Leg, 4" (10 cm, optional)	05.30.007.00	4
2	Conveyor Belt	05.03.022.00	1	17	Plastic Leg, 2-1/2" (6 cm, optional)	05.30.040.00	4
3	Control Knob	05.30.020.00	2	18	Shoulder Screw	05.04.371.00	2
4	Retaining Ring	05.11.035.00	4	19	Diode	02.40.002.00	1
5	Shaft (front and rear)	05.07.011.00	2	20	Terminal Block (4-Pole)	R02.15.047.00	1
6	Sprocket, Idler	05.09.042.00	3	21	Motor Bearing Lube	05.01.018.00	1
7	Sprocket, Conveyor	05.09.041.00	3	22	Guard, Cooling Fan	02.12.011.00	1
8	Groove Pin, 1/8 x 1"	05.03.023.00	6	23	Cooling Fan Blade, Gear Motor	02.12.088.02	1
9	Crumb Tray	04.05.218.00	1	24	Drive Chain	05.03.003.00	1
10	Bearing	05.02.011.00	4	25	Spring Pin, 1/8 x 3/4"	05.08.006.00	1
11	Bearing Support Bracket	04.05.207.00	4	26	Terminal Screw	05.04.074.00	14-16
12	Discharge Vane	04.05.215.00	1	27	Bus Bar, 4-1/8" (10.5 cm)	04.05.070.00	2-3
13	Toast Ramp	04.05.216.00	1	28	Bus Bar	04.05.069.00	1-2
14	Metal Foot (standard)	05.04.087.00	4	29	Bus Bar, 1-1/4" (3.2 cm)	04.05.062.00	2-4
15	Rubber Cover, Metal Foot (standard)	05.06.038.00	4	30	Toast Collector Pan	04.05.211.00	1

### Model Designation

**T Q - X X X**



**PARTS SPECIFIC TO MODEL TQ-300**

Item	Description	120 V 60 Hz	208 V 60 Hz	240 V 60 Hz	200 V 50/60 Hz	220 V 50 Hz	220 V 60 Hz	240 V 50 Hz	220-230 V(CE) 50 Hz	230-240 V(CE) 50 Hz
31	Selector Switch	R02.19.083.00	R02.19.083.00	R02.19.083.00	R02.19.083.00	R02.19.083.00	R02.19.083.00	R02.19.083.00	R02.19.083.00	R02.19.083.00
32	Rheostat, Speed Control	R02.13.101.00	R02.13.111.00	R02.13.111.00	R02.13.111.00	R02.13.125.00	R02.13.111.00	R02.13.125.00	R02.13.125.00	R02.13.125.00
33	Thermostat Control	---	---	---	---	---	---	---	---	---
34	Strain Relief	02.20.259.00	02.20.259.00	02.20.259.00	02.20.259.00	02.20.259.00	02.20.259.00	02.20.259.00	02.20.259.00	02.20.259.00
35	Power Cord and Plug	02.18.112.00 †	02.18.036.00	02.18.036.00	02.18.036.00	02.18.038.00	02.18.038.00	02.18.068.00	02.18.038.00	02.18.068.00
36	Cooling Fan Motor	02.12.008A.00	02.12.010.00	02.12.010.00	02.12.010.00	02.12.010.00	02.12.010.00	02.12.010.00	02.12.010.00	02.12.010.00
37	Sprocket, Drive	05.09.028.00	05.09.028.00	05.09.028.00	05.09.028.00	05.09.028.00	05.09.028.00	05.09.028.00	05.09.028.00	05.09.028.00
38	Gear Motor	R02.12.024.00	R02.12.020.00	R02.12.021.00	R02.12.020.00	R02.12.025.00	R02.12.021.00	R02.12.025.00	R02.12.025.00	R02.12.025.00
39	Sprocket, Driven	05.09.030.00	05.09.029.00	05.09.030.00	05.09.030.00	05.09.030.00	05.09.030.00	05.09.030.00	05.09.029.00	05.09.029.00
40	Heating Element									
	- 200 Watt (Qty. 2)									
	- 325 Watt (Qty. 3)									
	- 250 Watt (Qty. 1)									
	- 275 Watt (Qty. 1)									
41	Terminal Block (3-Pole) (not shown)	---	---	---	---	---	---	---	---	---
	Electrical Drawing	HS1-2439	HS1-2696	HS1-2697	HS1-2752	HS1-2686	HS1-3237	HS1-2687	HS1-4072	HS1-4104

**PARTS SPECIFIC TO MODEL TQ-300AUS**

Item	Description	120 V 60 Hz	208 V 60 Hz	240 V 60 Hz	200 V 50/60 Hz	220 V 50 Hz	220 V 60 Hz	240 V 50 Hz	220-230 V(CE) 50 Hz	230-240 V(CE) 50 Hz
31	Selector Switch	---	---	---	---	---	---	R02.19.082.00	---	---
32	Rheostat, Speed Control	---	---	---	---	---	---	R02.13.125.00	---	---
33	Thermostat Control	---	---	---	---	---	---	---	---	---
34	Strain Relief	---	---	---	---	---	---	02.20.259.00	---	---
35	Power Cord and Plug	---	---	---	---	---	---	02.18.068.00	---	---
36	Cooling Fan Motor	---	---	---	---	---	---	02.12.010.00	---	---
37	Sprocket, Drive	---	---	---	---	---	---	05.09.028.00	---	---
38	Gear Motor	---	---	---	---	---	---	R02.12.025.00	---	---
39	Sprocket, Driven	---	---	---	---	---	---	05.09.030.00	---	---
40	Heating Element									
	- 250 Watt (Qty. 4)									
	- 325 Watt (Qty. 2)									
	- 350 Watt (Qty. 2)									
	- 275 Watt									
41	Terminal Block (3-Pole) (not shown)	---	---	---	---	---	---	---	---	---
	Electrical Drawing	---	---	---	---	---	---	HS1-3749	---	---

The shaded areas contain information for International models only.

\* 325 W, 240 V element used instead of 250 W element.

† P/N 02.18.037 for Canada



**PARTS SPECIFIC TO MODEL TQ-300BA**

Item	Description	120 V 60 Hz	208 V 60 Hz	240 V 60 Hz	200 V 50/60 Hz	220 V 50 Hz	220 V 60 Hz	240 V 50 Hz	220-230 V (CE) 50 Hz	230-240 V (CE) 50 Hz
31	Selector Switch	R02.19.083.00	R02.19.082.00	R02.19.082.00	---	---	---	---	---	---
32	Rheostat, Speed Control	R02.13.101.00	R02.13.111.00	R02.13.111.00	---	---	---	---	---	---
33	Thermostat Control	---	---	---	---	---	---	---	---	---
34	Strain Relief	02.20.259.00	02.20.259.00	02.20.259.00	---	---	---	---	---	---
35	Power Cord and Plug	02.18.112.00 †	02.18.036.00	02.18.036.00	---	---	---	---	---	---
36	Cooling Fan Motor	02.12.008A.00	02.12.010.00	02.12.010.00	---	---	---	---	---	---
37	Sprocket, Drive	05.09.028.00	05.09.028.00	05.09.028.00	---	---	---	---	---	---
38	Gear Motor	R02.12.024.00	R02.12.020.00	R02.12.021.00	---	---	---	---	---	---
39	Sprocket, Driven	05.09.030.00	05.09.030.00	05.09.030.00	---	---	---	---	---	---
40	Heating Element	---	---	---	---	---	---	---	---	---
	- 200 Watt (Qty. 2)	R02.09.030.00	R02.09.037.00	R02.09.039.00	---	---	---	---	---	---
	- 325 Watt (Qty. 3)	R02.09.031.00	R02.09.040.00	R02.09.042.00	---	---	---	---	---	---
	- 250 Watt (Qty. 1)	R02.09.047.00	R02.09.048.00	R02.09.050.00	---	---	---	---	---	---
	- 275 Watt (Qty. 1)	R02.09.051.00	R02.09.052.00	R02.09.054.00	---	---	---	---	---	---
41	Terminal Block (3-Pole) (not shown)	---	---	---	---	---	---	---	---	---
	Electrical Drawing	HS1-4900	HS1-4934	HS1-4935	---	---	---	---	---	---

**PARTS SPECIFIC TO MODEL TQ-300ENG**

Item	Description	120 V 60 Hz	208 V 60 Hz	240 V 60 Hz	200 V 50/60 Hz	220 V 50 Hz	220 V 60 Hz	240 V 50 Hz	220-230 V (CE) 50 Hz	230-240 V (CE) 50 Hz
31	Selector Switch	---	---	---	---	---	---	---	---	---
32	Rheostat, Speed Control	---	---	---	---	---	---	R02.19.082.00	---	---
33	Thermostat Control	---	---	---	---	---	---	R02.13.125.00	---	---
34	Strain Relief	---	---	---	---	---	---	02.16.011.00	---	---
35	Power Cord and Plug	---	---	---	---	---	---	02.20.259.00	---	---
36	Cooling Fan Motor	---	---	---	---	---	---	02.18.068.00	---	---
37	Sprocket, Drive	---	---	---	---	---	---	02.12.010.00	---	---
38	Gear Motor	---	---	---	---	---	---	05.09.0272.00	---	---
39	Sprocket, Driven	---	---	---	---	---	---	R02.12.025.00	---	---
40	Heating Element	---	---	---	---	---	---	05.09.030.00	---	---
	- 250 Watt	---	---	---	---	---	---	---	---	---
	- 325 Watt	---	---	---	---	---	---	---	---	---
	- 350 Watt (Qty. 7)	---	---	---	---	---	---	R02.09.218E.00	---	---
	- 275 Watt-	---	---	---	---	---	---	---	---	---
41	Terminal Block (3-Pole) (not shown)	---	---	---	---	---	---	---	---	---
	Electrical Drawing	---	---	---	---	---	---	HS1-2750	---	---

The shaded areas contain information for **International models only.**

† P/N 02.18.037 for Canada



**PARTS SPECIFIC TO MODEL TQ-300IRE**

Item	Description	120 V 60 Hz	208 V 60 Hz	240 V 60 Hz	200 V 50/60 Hz	220 V 50 Hz	220 V 60 Hz	240 V 50 Hz	220-230 V(CE) 50 Hz	230-240 V(CE) 50 Hz
31	Selector Switch	---	---	---	---	R02.19.083.00	---	---	---	---
32	Rheostat, Speed Control	---	---	---	---	R02.13.125.00	---	---	---	---
33	Thermostat Control	---	---	---	---	---	---	---	---	---
34	Strain Relief	---	---	---	---	02.20.259.00	---	---	---	---
35	Power Cord and Plug	---	---	---	---	02.18.068.00	---	---	---	---
36	Cooling Fan Motor	---	---	---	---	02.12.010.00	---	---	---	---
37	Sprocket, Drive	---	---	---	---	05.09.027.00	---	---	---	---
38	Gear Motor	---	---	---	---	R02.12.025.00	---	---	---	---
39	Sprocket, Driven	---	---	---	---	05.09.030.00	---	---	---	---
40	Heating Element	---	---	---	---	---	---	---	---	---
	- 250 Watt	---	---	---	---	R02.09.206E.00	---	---	---	---
	- 325 Watt (Qty. 7)	---	---	---	---	---	---	---	---	---
	- 350 Watt	---	---	---	---	---	---	---	---	---
	- 275 Watt	---	---	---	---	---	---	---	---	---
41	Terminal Block (3-Pole) (not shown)	---	---	---	---	---	---	---	---	---
	Electrical Drawing	---	---	---	---	HS1-3880	---	---	---	---





**PARTS SPECIFIC TO MODEL TQ-305**

Item	Description	120 V 60 Hz	208 V 60 Hz	240 V 60 Hz	200 V 50/60 Hz	220 V 50 Hz	220 V 60 Hz	240 V 50 Hz	220-230 V(CE) 50 Hz	230-240 V(CE) 50 Hz
31	Selector Switch	---	---	---	---	---	---	---	R02.19.082.00	R02.19.82.00
32	Rheostat, Speed Control	---	---	---	---	---	---	---	R02.13.125.00	R02.13.125.00
33	Thermostat Control	---	---	---	---	---	---	---	---	---
34	Strain Relief	---	---	---	---	---	---	---	02.20.259.00	02.20.259.00
35	Power Cord and Plug	---	---	---	---	---	---	---	02.18.038.00	02.18.068.00
36	Cooling Fan Motor	---	---	---	---	---	---	---	02.12.010.00	02.12.010.00
37	Sprocket, Drive	---	---	---	---	---	---	---	05.09.25.00	05.09.25.00
38	Gear Motor	---	---	---	---	---	---	---	R02.12.025.00	R02.12.025.00
39	Sprocket, Driven	---	---	---	---	---	---	---	05.09.029.00	05.09.029.00
40	Heating Element	---	---	---	---	---	---	---	---	---
	- 200 Watt (Qty. 1)	---	---	---	---	---	---	---	R02.09.226E.00	R02.09.226E.00
	- 200 Watt (Qty. 2)	---	---	---	---	---	---	---	R02.09.225E.00	R02.09.225E.00
	- 200 Watt (Qty. 4)	---	---	---	---	---	---	---	---	---
	- 325 Watt (Qty. 4)	---	---	---	---	---	---	---	---	---
	- 350 Watt (Qty. 4)	---	---	---	---	---	---	---	---	---
	- 275 Watt (Qty. 1)	---	---	---	---	---	---	---	02.15.028.00	02.15.028.00
41	Terminal Block (3-Pole) (not shown)	---	---	---	---	---	---	---	---	---
	Electrical Drawing	---	---	---	---	---	---	---	HS1-4254	HS1-4255

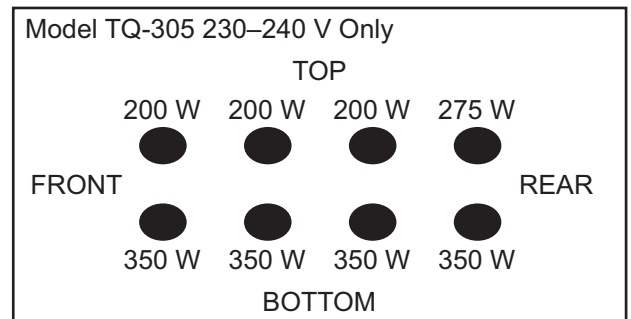
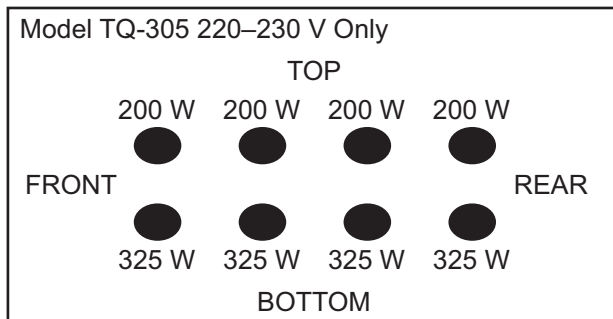
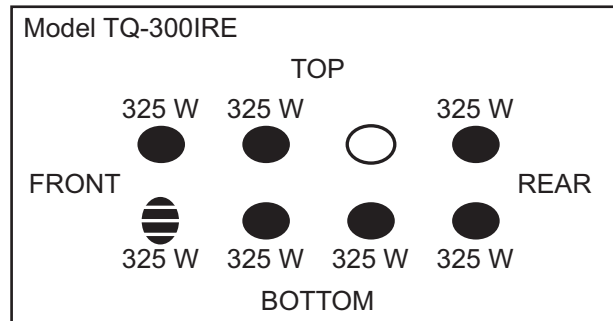
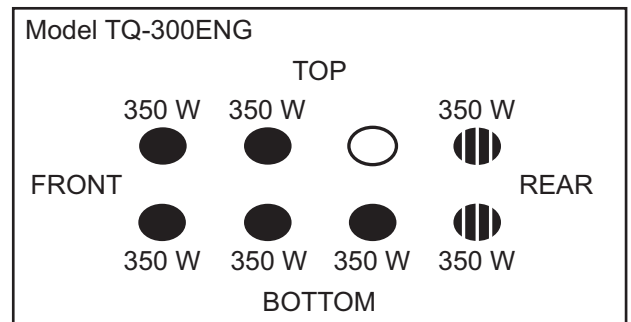
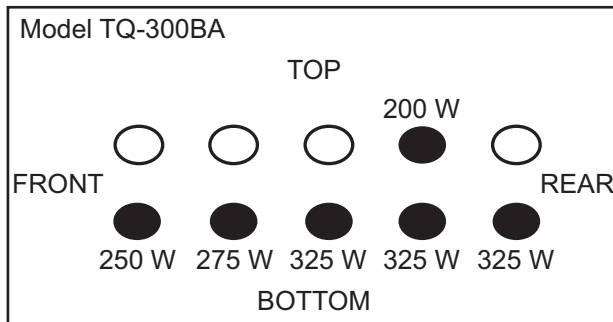
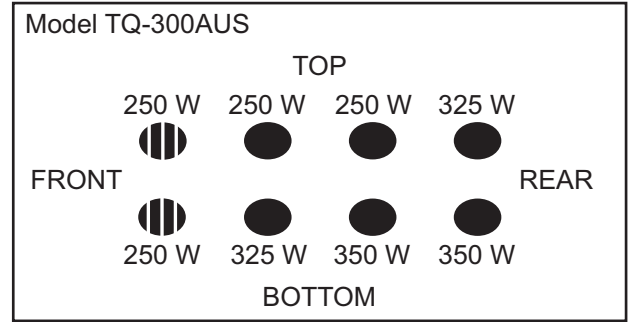
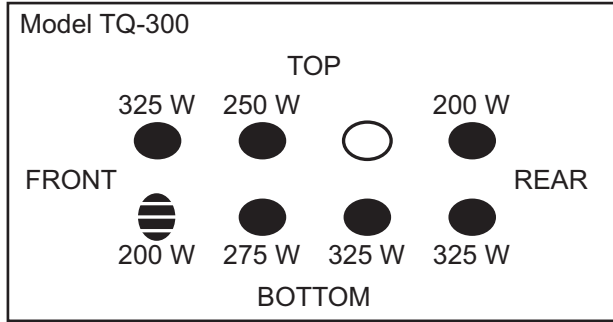
The shaded areas contain information for International models only.



# TQ-300 SERIES HEATING ELEMENT CONFIGURATION

-  Heating Element Always On\*
-  Heating Element Controlled By Thermostat
-  Heating Element Off (only on in bun mode)
-  No Heating Element

\* Selector Switch set in toast position.



# HATCO AUTHORIZED PARTS DISTRIBUTORS

## ALABAMA

Jones McLeod Appl. Svc.  
Birmingham 205-251-0159

## ARIZONA

Service Solutions Group  
Phoenix 602-234-2443

Byassee Equipment Co.  
Phoenix 602-252-0402

## CALIFORNIA

Industrial Electric  
Commercial Parts & Service, Inc.  
Huntington Beach 714-379-7100

Chapman Appl. Service  
San Diego 619-298-7106

P & D Appliance  
Commercial Parts & Service, Inc.  
S. San Francisco 650-635-1900

## COLORADO

Hawkins Commercial Appliance  
Englewood 303-781-5548

## FLORIDA

Whaley Foodservice Repair  
Jacksonville 904-725-7800

Nass Service Co., Inc.  
Orlando 407-425-2681

B.G.S.I.  
Pompano Beach 954-971-0456

Comm. Appliance Service  
Tampa 813-663-0313

## GEORGIA

TWC Services  
Mableton 770-438-9797

Heritage Service Group  
Norcross 866-388-9837

Southeastern Rest. Svc.  
Norcross 770-446-6177

## HAWAII

Burney's Comm. Service, Inc.  
Honolulu 808-848-1466

Food Equip Parts & Service  
Honolulu 808-847-4871

## ILLINOIS

Parts Town  
Lombard 708-865-7278

Eichenauer Elec. Service  
Decatur 217-429-4229

Midwest Elec. Appl. Service  
Elmhurst 630-279-8000

Cone's Repair Service  
Moline 309-797-5323

## INDIANA

GCS Service  
Indianapolis 317-545-9655

## IOWA

Electric Motor Service Co.  
Davenport 319-323-1823

Goodwin Tucker Group  
Des Moines 515-262-9308

## KENTUCKY

Service Solutions Group  
Lexington 859-254-8854

Service Solutions Group  
Louisville 502-451-5411

## LOUISIANA

Chandlers Parts & Service  
Baton Rouge 225-272-6620

## MARYLAND

Electric Motor Service  
Baltimore 410-467-8080

GCS Service  
Silver Spring 301-585-7550

## MASSACHUSETTS

Ace Service Co., Inc.  
Needham 781-449-4220

## MICHIGAN

Bildons Appliance Service  
Detroit 248-478-3320

Commercial Kitchen Service  
Bay City 517-893-4561

Midwest Food Equip. Service  
Grandville 616-261-2000

## MINNESOTA

GCS Service  
Plymouth 800-345-4221

## MISSOURI

General Parts  
Kansas City 816-421-5400

Commercial Kitchen Services  
St. Louis 314-890-0700

Kaemmerlen Parts & Service  
St. Louis 314-535-2222

## NEBRASKA

Anderson Electric  
Omaha 402-341-1414

## NEVADA

Burney's Commercial  
Las Vegas 702-736-0006

Hi. Tech Commercial Service  
N. Las Vegas 702-649-4616

## NEW JERSEY

Jay Hill Repair  
Fairfield 973-575-9145

Service Plus  
Flanders 973-691-6300

## NEW YORK

Acme American Repairs, Inc.  
Brooklyn 718-456-6544

Alpro Service Co.  
Brooklyn 718-386-2515

Appliance Installation  
Buffalo 716-884-7425

Duffy's Equipment Services, Inc.  
Buffalo 800-836-1014

3Wire Northern  
Plattsburgh 800-634-5005

Duffy's Equipment Services, Inc.  
Sauquoit 800-836-1014

J.B. Brady, Inc.  
Syracuse 315-422-9271

## NORTH CAROLINA

Authorized Appliance  
Charlotte 704-377-4501

## OHIO

Akron/Canton Comm. Svc. Inc.  
Akron 330-753-6635

Service Solutions Group  
Cincinnati 513-772-6600

Commercial Parts and Service  
Columbus 614-221-0057

Electrical Appl. Repair Service  
Brooklyn Heights 216-459-8700

E. A. Wichman Co.  
Toledo 419-385-9121

## OKLAHOMA

Hagar Rest. Service, Inc.  
Oklahoma City 405-235-2184

Krueger, Inc.  
Oklahoma City 405-528-8883

## OREGON

Ron's Service, Inc.  
Portland 503-624-0890

## PENNSYLVANIA

Elmer Schultz Services  
Philadelphia 215-627-5401

FAST Comm. Appl. Service  
Philadelphia 215-288-4800

Appliance Installation & Service  
Pittsburgh 412-809-0244

K & D Service Co.  
Harrisburg 717-236-9039

Electric Repair Co.  
Reading 610-376-5444

## RHODE ISLAND

Marshall Electric Co.  
Providence 401-331-1163

## SOUTH CAROLINA

Whaley Foodservice Repair  
W. Columbia 803-791-4420

## TENNESSEE

Camp Electric  
Memphis 901-527-7543

## TEXAS

GCS Service  
Fort Worth 800-433-1804

Armstrong Repair Service  
Houston 713-666-7100

Cooking Equipment Specialist  
Mesquite 888-866-9276

Refrigerated Specialist, Inc.  
Mesquite 888-866-9276

Commercial Kitchen Repair Co.  
San Antonio 210-735-2811

## UTAH

La Monica's Rest. Equip. Service  
Murray 801-263-3221

## VIRGINIA

Daubers  
Norfolk 757-855-4097

Daubers  
Springfield 703-866-3600

## WASHINGTON

3Wire Restaurant Appliance  
Seattle 800-207-3146

## WISCONSIN

A.S.C., Inc.  
Madison 608-246-3160

A.S.C., Inc.  
Milwaukee 414-543-6460

## CANADA

### ALBERTA

Key Food Equipment Service  
Edmonton 780-438-1690

### BRITISH COLUMBIA

Key Food Equipment Service  
Vancouver 604-433-4484

Key Food Equipment Service  
Victoria 250-920-4888

### MANITOBA

Air Rite, Inc.  
Winnipeg 204-895-2300

### NEW BRUNSWICK

EMR Services, Ltd.  
Moncton 506-855-4228

### ONTARIO

R.G. Henderson Ltd.  
Toronto 416-422-5580

Choquette - CKS, Inc.  
Ottawa 613-739-8458

### QUÉBEC

Choquette - CKS, Inc.  
Montreal 514-722-2000

Choquette - CKS, Inc.  
Québec City 418-681-3944

## UNITED KINGDOM

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