



**COMMERCIAL**

**Spare Parts List**

**Model:** KCHRI54R2DFE

**PNC:** 738245

**REV:** 2/18/2025

| NO  | DESCRIPTION                             | Serial #  | QTY   | COMPONENT PNC | Model Number | Model PNC |
|-----|---|-----------|-------|---------------|--------------|-----------|
| 1   | Door Hinge /Down Left                   | ALL       | 1PC   | 0USF76        | KCHRI54R2DFE | 738245    |
| 2   | BAFFLE PLATE                            | ALL       | 1PC   | 0USL49        | KCHRI54R2DFE | 738245    |
| 3   | Down Panel                              | <20220167 | 1PC   | 0USF99        | KCHRI54R2DFE | 738245    |
|     |   | ≥20220167 | 1PC   | 0USFAV        | KCHRI54R2DFE | 738245    |
| 4   | Wind Guide Foam                         | ALL       | 1PC   | 0USI41        | KCHRI54R2DFE | 738245    |
| 5   | Support Of Unit Board                   | ALL       | 2PCS  | 0USJ75        | KCHRI54R2DFE | 738245    |
| 6   | BRAKE WHEEL                             | ALL       | 2PCS  | 0USF04        | KCHRI54R2DFE | 738245    |
| 7   | Foundation Plate                        | ALL       | 2PCS  | 0USJ76        | KCHRI54R2DFE | 738245    |
| 8   | NORMAL WHEEL                            | ALL       | 2PCS  | 0USH64        | KCHRI54R2DFE | 738245    |
| 8a  | Castor Mounting Bolt (4-PACK)           | ALL       | 4PC   | 0USC2T        | KCHRI54R2DFE | 738245    |
| 8b  | Castor Mounting Locking Washer (4-PACK) | ALL       | 4PC   | 0USC2Z        | KCHRI54R2DFE | 738245    |
| 8c  | Castor Mounting Flat Washer (4-PACK)    | ALL       | 4PC   | 0USC2Y        | KCHRI54R2DFE | 738245    |
| 9   | Washer Of Down Hinge                    | ALL       | 2PCS  | 0USI27        | KCHRI54R2DFE | 738245    |
| 10  | Body                                    | ALL       | 1PC   | N/A           | KCHRI54R2DFE | 738245    |
| 11  | Unit Room Cover                         | <42020023 | 1PC   | 0USI08        | KCHRI54R2DFE | 738245    |
|     |   | ≥42020023 | 1PC   | 0USO54        | KCHRI54R2DFE | 738245    |
| 11a | LOCATION KNOB                           | ALL       | 2PCS  | 0USH46        | KCHRI54R2DFE | 738245    |
| 12  | Door Spring Hinge                       | <02620050 | 2PCS  | 0USF84        | KCHRI54R2DFE | 738245    |
|     |   | ≥02620050 | 2PCS  | 0USDIZ        | KCHRI54R2DFE | 738245    |
| 13  | DOWN HINGE AXIS JACKET                  | ALL       | 2PCS  | 0USDCZ        | KCHRI54R2DFE | 738245    |
| 14  | Door/Left/Right                         | ALL       | 2PCS  | 0USF64        | KCHRI54R2DFE | 738245    |
| 15  | Gasket                                  | ALL       | 2PCS  | 0USG97        | KCHRI54R2DFE | 738245    |
| 16  | K Shape Clip                            | ALL       | 24PCS | 0USH19        | KCHRI54R2DFE | 738245    |
| 17  | Shelf                                   | <43820001 | 6PCS  | 0USCOX        | KCHRI54R2DFE | 738245    |
|     |   | ≥43820001 | 6PCS  | 0USFAX        | KCHRI54R2DFE | 738245    |
| 18  | Shelf Support                           | ALL       | 8PCS  | 0USN77        | KCHRI54R2DFE | 738245    |
| 18a | Shelf Support Screw                     | ALL       | 64PCS | 0USM14        | KCHRI54R2DFE | 738245    |
| 19  | PLUG                                    | ALL       | 1PC   | 0USH67        | KCHRI54R2DFE | 738245    |
| 20  | Washer Of Up Hinge                      | ALL       | 2PCS  | 0USI28        | KCHRI54R2DFE | 738245    |
| 21  | Fixed Clip Of Front Panel               | ALL       | 2PCS  | 0USJ80        | KCHRI54R2DFE | 738245    |
| 22  | Lamp                                    | ALL       | 1PC   | 0USH23        | KCHRI54R2DFE | 738245    |
| 23  | Led Power Supply                        | ALL       | 1PC   | 0USH38        | KCHRI54R2DFE | 738245    |
| 25  | DEFROST HEATING ELEMENT                 | ALL       | 1PC   | 0USF54        | KCHRI54R2DFE | 738245    |
| 26  | Keep Warm Board                         | ALL       | 1PC   | 0USH20        | KCHRI54R2DFE | 738245    |
| 28  | Front Panel                             | ALL       | 1PC   | 0USG83        | KCHRI54R2DFE | 738245    |
| 29  | Thermostat - Full Set                   | <03620070 | 1PC   | 0USDAF        | KCHRI54R2DFE | 738245    |
| 29  | Thermostat Contactor                    | <03620070 | 1PC   | 0USH90        | KCHRI54R2DFE | 738245    |
| 29a | Thermostat Display                      | <03620070 | 1PC   | 0USN67        | KCHRI54R2DFE | 738245    |
| 29b | Thermostat Components                   | <03620070 | 1PC   | 0USDAA        | KCHRI54R2DFE | 738245    |
| 29  | THERMOSTAT CONTROLLER                   | ≥03620070 | 1PC   | 0USDES        | KCHRI54R2DFE | 738245    |
| 29c | Inner Chest Temperature Sensor Probe    | ALL       | 1PC   | 0USC4E        | KCHRI54R2DFE | 738245    |
| 30  | LOCK (with key)                         | ALL       | 2PCS  | 096258        | KCHRI54R2DFE | 738245    |
| 31  | Hinge                                   | ALL       | 2PCS  | 0USH18        | KCHRI54R2DFE | 738245    |
| 32  | Door Switch                             | ALL       | 2PCS  | 0USF86        | KCHRI54R2DFE | 738245    |
| 33  | Door Hinge / Up Right                   | ALL       | 1PC   | 0USF72        | KCHRI54R2DFE | 738245    |
| 33a | Door Hinge / Up Left                    | ALL       | 1PC   | 0USF71        | KCHRI54R2DFE | 738245    |

|     |                                     |          |      |        |              |        |
|-----|-------------------------------------|----------|------|--------|--------------|--------|
| 34  | SUCTION PIPE COVER                  | ALL      | 1PC  | 0USN83 | KCHRI54R2DFE | 738245 |
| 34a | WATER PIPE                          | ALL      | 1PC  | 0USI36 | KCHRI54R2DFE | 738245 |
| 34b | Drain Pipe (A Int)                  | ALL      | 1PC  | 096261 | KCHRI54R2DFE | 738245 |
| 34c | DRAIN PIPE(B EXT)                   | ALL      | 1PC  | 096263 | KCHRI54R2DFE | 738245 |
| 35  | Fixed Board Of Evaporator           | <3021306 | 1PC  | 0USJ78 | KCHRI54R2DFE | 738245 |
|     |                                     | ≥3021306 | 1PC  | 0USDH1 | KCHRI54R2DFE | 738245 |
| 37  | Sensor Fixed Clip                   | ALL      | 1PC  | 0USM10 | KCHRI54R2DFE | 738245 |
| 38  | Wall Ring                           | ALL      | 1PC  | 0USI24 | KCHRI54R2DFE | 738245 |
| 39  | Circle Fan                          | ALL      | 1PC  | 0USF13 | KCHRI54R2DFE | 738245 |
| 39a | EVAPORATOR FAN BLADE                | ALL      | 1PC  | 0USC4K | KCHRI54R2DFE | 738245 |
| 40  | Evaporator                          | <3021306 | 1PC  | 0USG33 | KCHRI54R2DFE | 738245 |
|     |                                     | ≥3021306 | 1PC  | 0USDJ6 | KCHRI54R2DFE | 738245 |
| 40a | Evaporator Temperature Sensor Probe | ALL      | 1PC  | 0USC6T | KCHRI54R2DFE | 738245 |
| 41  | Fan Grill                           | ALL      | 1PC  | 0USDD8 | KCHRI54R2DFE | 738245 |
| 42  | EVAPORATOR WATER PAN                | ALL      | 1PC  | 0USJ74 | KCHRI54R2DFE | 738245 |
| 43  | CIRCLE FAN SUPPORT                  | ALL      | 1PC  | 0USK21 | KCHRI54R2DFE | 738245 |
| 44  | Circle Fan Cover                    | <3021306 | 1PC  | 0USK20 | KCHRI54R2DFE | 738245 |
|     |                                     | ≥3021306 | 1PC  | 0USDIQ | KCHRI54R2DFE | 738245 |
| 45  | Helix Suction Pipe+Capillary B      | ALL      | 1PC  | 0USH16 | KCHRI54R2DFE | 738245 |
| 46  | Cable Connector                     | ALL      | 1PC  | 0USF09 | KCHRI54R2DFE | 738245 |
| 47  | Evaporate Pipe                      | ALL      | 1PC  | 0USG18 | KCHRI54R2DFE | 738245 |
| 48  | Water Box                           | ALL      | 1PC  | 0USI29 | KCHRI54R2DFE | 738245 |
| 49  | Compressor                          | ALL      | 1PC  | 0USF30 | KCHRI54R2DFE | 738245 |
| 49a | COMPRESSOR ELECTRICAL COMPONENT SET | ALL      | 1PC  | 0USDF6 | KCHRI54R2DFE | 738245 |
| 50  | BASKET GUARD GRILLS                 | ALL      | 2PCS | 0USI81 | KCHRI54R2DFE | 738245 |
| 51  | CONDENSER FAN                       | ALL      | 2PCS | 0USF40 | KCHRI54R2DFE | 738245 |
| 51a | CONDENSER FAN BLADE                 | ALL      | 2PCS | 0USI52 | KCHRI54R2DFE | 738245 |
| 52  | Condenser                           | ALL      | 1PC  | 0USF33 | KCHRI54R2DFE | 738245 |
| 53  | Filter Drier                        | ALL      | 1PC  | 0USG66 | KCHRI54R2DFE | 738245 |
| 53a | CAPILLARY                           | ALL      | 1PC  | 0USL51 | KCHRI54R2DFE | 738245 |
| 54  | Vertical Suction Pipe+Capillary A   | ALL      | 1PC  | 0USI23 | KCHRI54R2DFE | 738245 |
| 55  | DRIER SUPPORT                       | ALL      | 1PC  | 0USI78 | KCHRI54R2DFE | 738245 |
| 56  | Unit Board                          | ALL      | 1PC  | 0USJ73 | KCHRI54R2DFE | 738245 |
| 57  | Guide Of Unit Board/Left            | ALL      | 1PC  | 0USJ69 | KCHRI54R2DFE | 738245 |
| 57a | Guide Of Unit Board/Right           | ALL      | 1PC  | 0USN84 | KCHRI54R2DFE | 738245 |
| 58  | Water Pipe Heater                   | ALL      | 1PC  | 0USI37 | KCHRI54R2DFE | 738245 |
| 59  | PROTECTOR FOR HEATING ELEMENT       | ALL      | 1PC  | 0USH71 | KCHRI54R2DFE | 738245 |
| 60  | Door Hinge /Down Right              | ALL      | 1PC  | 0USF78 | KCHRI54R2DFE | 738245 |
| 61  | Middle Girder                       | ALL      | 1PC  | 0USH57 | KCHRI54R2DFE | 738245 |
| 62  | Middle Girder Fixer                 | ALL      | 2PCS | 0USH58 | KCHRI54R2DFE | 738245 |
| 63  | Controller Protector box            | ALL      | 1PC  | 0USN72 | KCHRI54R2DFE | 738245 |
| 63a | Controller Protector cover          | ALL      | 1PC  | 0USN73 | KCHRI54R2DFE | 738245 |
| 64  | DRAIN FIXER                         | ALL      | 1PC  | 0USN75 | KCHRI54R2DFE | 738245 |
| 65  | DRAIN HOLDER                        | ALL      | 1PC  | 0USN86 | KCHRI54R2DFE | 738245 |
| 66  | DRAIN PIPE                          | ALL      | 1PC  | 0USN87 | KCHRI54R2DFE | 738245 |
| 67  | TOP COVER                           | ALL      | 1PC  | 0USN89 | KCHRI54R2DFE | 738245 |
| 68  | Bottom Seal Grill                   | <9052120 |      | N/A    | KCHRI54R2DFE | 738245 |
|     |                                     | ≥9052120 | 1PC  | 0USDIN | KCHRI54R2DFE | 738245 |
|     | Vacuum Valve                        | ALL      | 1PC  | 0USDR8 | KCHRI54R2DFE | 738245 |

