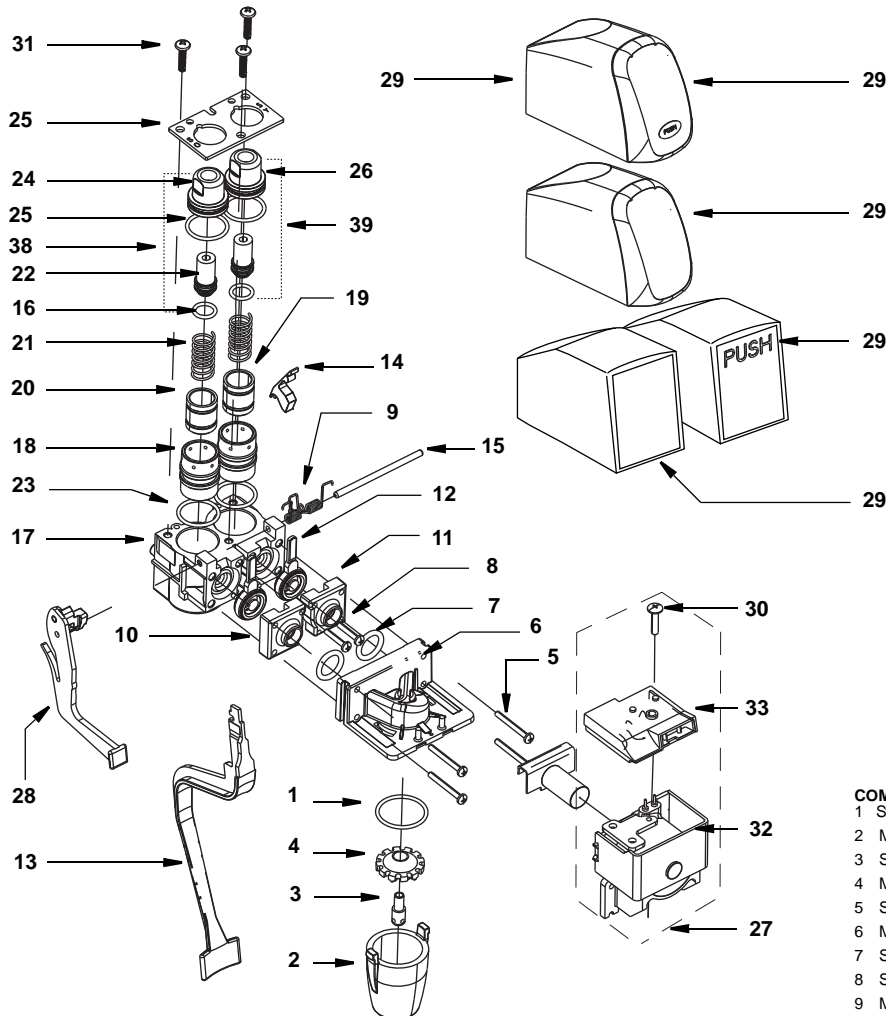


FLOMATIC®

Parts Manual

424 Post-Mix Juice Valve



COMPLETE VALVE ASSEMBLIES

1	Standard Sanitary Lever	424-CF-E36-1521-WJ
2	Modified Sanitary Lever	424-CF-E36-1521-WI
3	Standard Sanitary Lever w/GP Cover	424-CF-E36-121-WJ
4	Modified Sanitary Lever w/GP Cover	424-CF-E36-121-WI
5	Standard Push Button	424-CF-S36-1525-WJ
6	Modified Push Button	424-CF-S36-1525-WI
7	Standard Push Button w/GP Cover	424-CF-S36-1625-WJ
8	Standard Portion control	424-CF-P36-1500-WJ
9	Modified Portion control	424-CF-P36-1500-WI

DESCRIPTION	PART NO.	DESCRIPTION	PART NO.	DESCRIPTION	PART NO.
1 O-ring 0.112	500	14 Lever Retainer		31 Screw #8 x 5/8	020001284
2 Nozzle		a. Manual retainer	517-00	32 AC Solenoid	9774-1
a. Clear, twist-off	501-14	b. Electric retainer	517-05	33 MSL Switch	
b. Black, twist-off	501-15	15 Pivot pin	524-02	a. Manual	5030419
3 Diffuser - syrup	502-02	16 O-ring 0.012	551	b. Portion Control	5030418
4 Diffuser - soda	504-00	17 Flow control base 424 #8	600-07-B	34 Cover - PB living hinge	1525
5 Screw 4-40x1	505	18 Cylinder - ceramic	602-02	35 GP Push Lever Cover	1602
6 Diffuser Block 424 Insert	507-26-B	19 Piston - syrup	603-02	36 GP Cover Base	1601
7 O-ring 0.112	509	20 Piston - soda	604-02	37 GP Push Button Front Cover	1610
8 Screw - 4-40x5/8	510	21 Spring Flow Control 7 Coil	605-01	38 Brix adjustment assembly	
9 Coil Spring pallet retainer	511-04	22 Flow Rate Adjustment Screw	607	a. O-ring (0.012)	551
10 Orifice cap GP - left	512-02-G	23 O-ring (0.017)	608	b. Flow Rate Adjustment Screw	607
11 Orifice cap GP - right	513-02-G	24 Flow Rate Adjustment Nut	609	c. O-ring (0.017)	608
12 Pallet Bearing Pad		25 Retainer plate (14GA)	610-04	d. Flow Rate Adjustment Nut	609
a. Set	515-24	26 Flow Rate Adjustment Set	642-00	39 Metering assembly	
b. Pallet	515	27 AC Solenoid with Switch	774-E36	a. O-ring (0.012)	551
13 Lever molded sanitary	516-09	28 Add-a-Lever 464	1028	b. Flow Rate Adjustment Screw	607
		29 Cover - PL black	1521	c. O-ring (0.017)	608
		30 Screw 6-32 x 5/8	2611	d. Flow Rate Adjustment Set	642-00