MITSUBISHI ELECTRIC

HFC utilized R410A

SPLIT-TYPE, HEAT PUMP AIR CONDITIONERS

September 2020

No. OCH730
REVISED EDITION-A

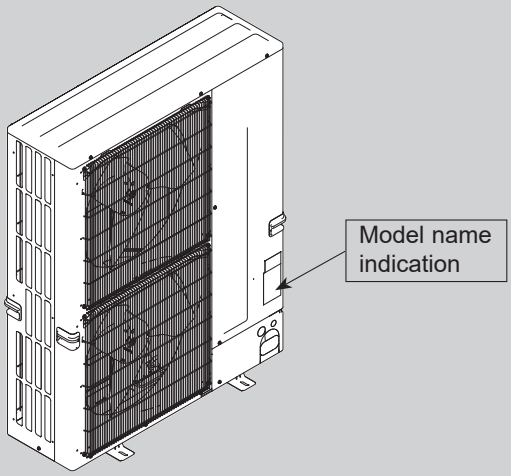
TECHNICAL & SERVICE MANUAL

[Model Name]	[Service Ref.]
<Outdoor unit>	
MXZ-8C48NA2	MXZ-8C48NA2-U1
MXZ-8C60NA2	MXZ-8C60NA2-U1
MXZ-4C36NAHZ2	MXZ-4C36NAHZ2-U1
MXZ-5C42NAHZ2	MXZ-5C42NAHZ2-U1
MXZ-8C48NAHZ2	MXZ-8C48NAHZ2-U1
<Branch box>	
PAC-MKA52BC	PAC-MKA52BC
PAC-MKA32BC	PAC-MKA32BC

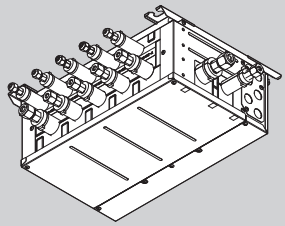
Revision:
- Connectable indoor units have been added.
- Some descriptions have been modified in REVISED EDITION-A.

OCH730 is void.

Notes:
- This service manual describes technical data of outdoor unit and branch box. As for indoor units, refer to its service manual.



OUTDOOR UNIT: MXZ-4C36NAHZ2-U1



BRANCH BOX: PAC-MKA52BC

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PARTS CATALOG (OCB730)

1 SAFETY PRECAUTION

1-1. ALWAYS OBSERVE FOR SAFETY

Before obtaining access to terminal, all supply circuit must be disconnected.

Preparation before the repair service

- Prepare the proper tools.
- Prepare the proper protectors.
- Provide adequate ventilation.
- After stopping the operation of the air conditioner, turn off the power-supply breaker.
- Discharge the condenser before the work involving the electric parts.

Precautions during the repair service

- Do not perform the work involving the electric parts with wet hands.
- Do not pour water into the electric parts.
- Do not touch the refrigerant.
- Do not touch the hot or cold areas in the refrigerating cycle.
- When the repair or the inspection of the circuit needs to be done without turning off the power, exercise great caution not to touch the live parts.
- When opening or closing the valve below freezing temperatures, refrigerant may spurt out from the gap between the valve stem and the valve body, resulting in injuries.

1-2. CAUTIONS RELATED TO NEW REFRIGERANT

Cautions for units utilizing refrigerant R410A

Use new refrigerant pipes.

**Make sure that the inside and outside of refrigerant piping is clean and it has no contaminants such as sulfur, oxides, dirt, shaving particles, etc.,
which are hazard to refrigerant cycle.
In addition, use pipes with specified thickness.**

Contamination inside refrigerant piping can cause deterioration of refrigerant oil, etc.

**Store the piping indoors, and keep both ends of the piping sealed until just before brazing.
(Leave elbow joints, etc. in their packaging.)**

If dirt, dust or moisture enters into refrigerant cycle, that can cause deterioration of refrigerant oil or malfunction of compressor.

The refrigerant oil applied to flare and flange connections must be ester oil, ether oil or alkylbenzene oil in a small amount.

If large amount of mineral oil enters, that can cause deterioration of refrigerant oil, etc.

Use a vacuum pump with a reverse flow check valve.

Vacuum pump oil may flow back into refrigerant cycle and that can cause deterioration of refrigerant oil, etc.

Use the following tools specifically designed for use with R410A refrigerant.

The following tools are necessary to use R410A refrigerant.

Tools for R410A	
Gauge manifold	Flare tool
Charge hose	Size adjustment gauge
Gas leak detector	Vacuum pump adaptor
Torque wrench	Electronic refrigerant charging scale

Handle tools with care.

If dirt, dust or moisture enters into refrigerant cycle, that can cause deterioration of refrigerant oil or malfunction of compressor.

Use the specified refrigerant only.

Never use any refrigerant other than that specified.
Doing so may cause a burst, an explosion, or fire when the unit is being used, serviced, or disposed of.
Correct refrigerant is specified in the manuals and on the spec labels provided with our products.
We will not be held responsible for mechanical failure, system malfunction, unit breakdown or accidents caused by failure to follow the instructions.

Charge refrigerant from liquid phase of gas cylinder.

If the refrigerant is charged from gas phase, composition change may occur in refrigerant and the efficiency will be lowered.

Do not use a charging cylinder.

If a charging cylinder is used, the composition of refrigerant will change and the efficiency will be lowered.

Do not use refrigerant other than R410A.

If other refrigerant (R22, etc.) is used, chlorine in refrigerant can cause deterioration of refrigerant oil, etc.

Ventilate the room if refrigerant leaks during operation. If refrigerant comes into contact with a flame, poisonous gases will be released.

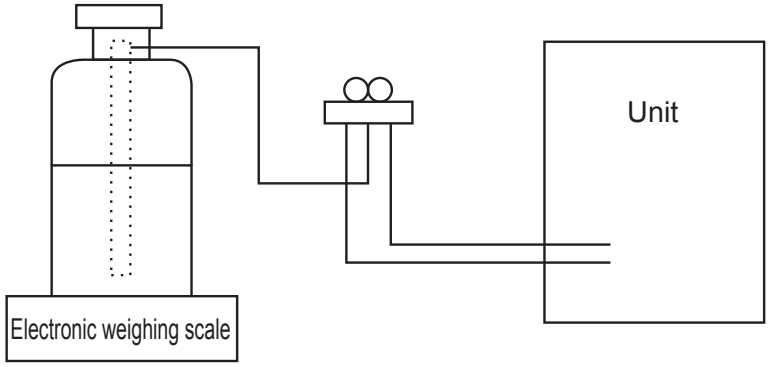
[1] Cautions for service

(1) Perform service after recovering the refrigerant left in unit completely.
(2) Do not release refrigerant in the air.
(3) After completing service, charge the cycle with specified amount of refrigerant.
(4) If moisture or foreign matter might have entered the refrigerant piping during service, ensure to remove them.

[2] Additional refrigerant charge

When charging directly from cylinder

(1) Check that cylinder for R410A on the market is a syphon type.
(2) Charging should be performed with the cylinder of syphon stood vertically. (Refrigerant is charged from liquid phase.)



[3] Service tools

(1) Use the below service tools as exclusive tools for R410A refrigerant.

No.	Tool name	Specifications
1	Gauge manifold	·Only for R410A ·Use the existing fitting specifications. (UNF1/2) ·Use high-tension side pressure of 768.7 PSIG [5.3 MPaG] or over.
2	Charge hose	·Only for R410A ·Use pressure performance of 738.2 PSIG [5.09 MPaG] or over.
3	Electronic weighing scale	—
4	Gas leak detector	·Use the detector for R134a, R407C or R410A.
5	Adaptor for reverse flow check	·Attach on vacuum pump.
6	Refrigerant charge base	—
7	Refrigerant cylinder	·Only for R410A ·Top of cylinder (Pink) ·Cylinder with syphon
8	Refrigerant recovery equipment	—

1-3. Cautions for refrigerant piping work

New refrigerant R410A is adopted for replacement inverter series. Although the refrigerant piping work for R410A is the same as for R22, exclusive tools are necessary so as not to mix with different kind of refrigerant. Furthermore as the working pressure of R410A is 1.6 times higher than that of R22, their sizes of flared sections and flare nuts are different.

① Thickness of pipes

Since the working pressure of R410A is higher compared to R22, be sure to use refrigerant piping with thickness shown below. (Never use pipes of 7/256 in [0.7 mm] or below.)

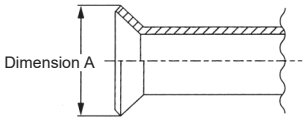
Diagram below: Piping diameter and thickness

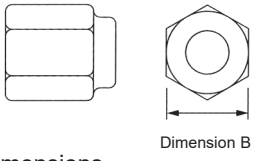
Nominal dimensions (inch)	Outside diameter (mm)	Thickness: in [mm]	
		R410A	R22
1/4	6.35	1/32 [0.8]	1/32 [0.8]
3/8	9.52	1/32 [0.8]	1/32 [0.8]
1/2	12.70	1/32 [0.8]	1/32 [0.8]
5/8	15.88	5/128 [1.0]	5/128 [1.0]
3/4	19.05	—	5/128 [1.0]

② Dimensions of flare cutting and flare nut

The component molecules in HFC refrigerant are smaller compared to conventional refrigerants. In addition to that, R410A is a refrigerant, which has higher risk of leakage because its working pressure is higher than that of other refrigerants. Therefore, to enhance airtightness and strength, flare cutting dimension of copper pipe for R410A has been specified separately from the dimensions for other refrigerants as shown below. The dimension B of flare nut for R410A also has partly been changed to increase strength as shown below. Set copper pipe correctly referring to copper pipe flaring dimensions for R410A below. For 1/2 and 5/8 inch pipes, the dimension B changes.

Use torque wrench corresponding to each dimension.





Flare cutting dimensions Unit: in [mm]

Nominal dimensions (in)	Outside diameter (mm)	Dimension A ($^{+0}_{-0.4}$)	
		R410A	R22
1/4	6.35	11/32-23/64 [9.1]	9.0
3/8	9.52	1/2-33/64 [13.2]	13.0
1/2	12.70	41/64-21/32 [16.6]	16.2
5/8	15.88	49/64-25/32 [19.7]	19.4
3/4	19.05	—	23.3

Flare nut dimensions Unit: in [mm]

Nominal dimensions (in)	Outside diameter (mm)	Dimension B	
		R410A	R22
1/4	6.35	43/64 [17.0]	17.0
3/8	9.52	7/8 [22.0]	22.0
1/2	12.70	1-3/64 [26.0]	24.0
5/8	15.88	1-9/64 [29.0]	27.0
3/4	19.05	—	36.0

③ Tools for R410A (The following table shows whether conventional tools can be used or not.)

Tools and materials	Use	R410A tools	Can R22 tools be used?	Can R407C tools be used?
Gauge manifold	Air purge, refrigerant charge and operation check	Tool exclusive for R410A	×	×
Charge hose		Tool exclusive for R410A	×	×
Gas leak detector	Gas leak check	Tool for HFC refrigerant	×	○
Refrigerant recovery equipment	Refrigerant recovery	Tool exclusive for R410A	×	×
Refrigerant cylinder	Refrigerant charge	Tool exclusive for R410A	×	×
Applied oil	Apply to flared section	Ester oil, ether oil and alkylbenzene oil (minimum amount)	×	Ester oil, ether oil: ○ Alkylbenzene oil: minimum amount
Safety charger	Prevent compressor malfunction when charging refrigerant by spraying liquid refrigerant	Tool exclusive for R410A	×	×
Charge valve	Prevent gas from blowing out when detaching charge hose	Tool exclusive for R410A	×	×
Vacuum pump	Vacuum drying and air purge	Tools for other refrigerants can be used if equipped with adopter for reverse flow check	△(Usable if equipped with adopter for reverse flow)	△(Usable if equipped with adopter for reverse flow)
Flare tool	Flaring work of piping	Tools for other refrigerants can be used by adjusting flaring dimension	△(Usable by adjusting flaring dimension)	△(Usable by adjusting flaring dimension)
Bender	Bend the pipes	Tools for other refrigerants can be used	○	○
Pipe cutter	Cut the pipes	Tools for other refrigerants can be used	○	○
Welder and nitrogen gas cylinder	Weld the pipes	Tools for other refrigerants can be used	○	○
Refrigerant charging scale	Refrigerant charge	Tools for other refrigerants can be used	○	○
Vacuum gauge or thermistor vacuum gauge and vacuum valve	Check the degree of vacuum. (Vacuum valve prevents back flow of oil and refrigerant to thermistor vacuum gauge)	Tools for other refrigerants can be used	○	○
Charging cylinder	Refrigerant charge	Tool exclusive for R410A	×	–

×: Prepare a new tool. (Use the new tool as the tool exclusive for R410A.)
△: Tools for other refrigerants can be used under certain conditions.
○: Tools for other refrigerants can be used.

2 OVERVIEW OF UNITS

2-1. SYSTEM CONSTRUCTION

Outdoor unit			MXZ-4C36NAHZ2-U1	MXZ-5C42NAHZ2-U1	MXZ-8C48NAHZ2-U1 MXZ-8C48NA2-U1	MXZ-8C60NA2-U1
			4HP	4.5HP	5HP	7HP
	Rated capacity (kBtu/h)	Cooling	36	42	48	60
		Heating	45	48	54	66
		Refrigerant	R410A			
Connectable indoor unit	Capacity class		Type 06 to Type 36 Caution: The indoor unit which rated capacity exceeds 36 kBtu/ h (Type 36) can NOT be connected.			
	Number of units		2(*1) to 4 units	2(*1) to 5 units	2(*1) to 8 units	2(*1) to 8 units
	Total system capacity range		33 to 130% of outdoor unit capacity (12 to 46.8 kBtu/h)	29 to 130% of outdoor unit capacity (12 to 54.6 kBtu/h)	25 to 130% of outdoor unit capacity (12 to 62.4 kBtu/h)	20 to 130% of outdoor unit capacity (12 to 78 kBtu/h)
Connectable branch box	Number of units		1 or 2 units			

Connectable indoor unit lineups (Heat pump inverter type)									
Model type	Model name	Capacity class [kBtu/h]							
		06	09	12	15	18	24	30	36
Deluxe Wall-mounted	MSZ-FH06/09/12/15NA, 18NA2 MSZ-FS06/09/12/15/18NA	●	●	●	●	●			
Designer	MSZ-EF09/12/15/18NA(W/B/S)		●	●	●	●			
Standard Wall-mounted	MSZ-GL06/09/12/15/18/24NA	●	●	●	●	●	●		
Low static ducted*3 *4	SEZ-KD09/12/15/18NA		●	●	●	●			
P-series mid static ducted*3 *4	PEAD-A09/12/15/18/24/30/36AA7		●	●	●	●	●	●	●
1-way cassette	MLZ-KP09/12/18NA		●	●		●			
P-series 22*22 4-way cassette	SLZ-KF09/12/15NA		●	●	●				
P-series 33*33 4-way cassette	PLA-A12/18/24/30/36EA7*5			●		●	●	●	●
Floor standing	MFZ-KJ09/12/15/18NA		●	●	●	●			
Standard Multi-position air handler*2	SVZ-KP12/18/24/30/36NA			●		●	●	●	●

Branch box	PAC-MKA52BC	PAC-MKA32BC
Number of branches (Indoor unit that can be connected)	5 branches (MAX. 5 units)	3 branches (MAX. 3 units)

Note: A maximum of 2 branch boxes can be connected to 1 outdoor unit.

2- branch pipe (joint): Optional parts	
In the case of using 1- branch box	No need
In the case of using 2- branch boxes	Model name: Connection method MSDD-50AR-E: flare MSDD-50BR-E: brazing Select a model according to the connection method.

Option	Optional accessories for indoor units and outdoor units are available.

*1 Only one unit connection is possible with ducted unit.

*2 When connecting a multi-position unit(s), set additional constraints as follows. For connections other than those specified below, consult your dealer.

● **Models other than MXZ-8C60NA2** (For each connected branch box)

Number of connecting multi-position unit	Constraints
2	Any indoor units other than ducted units are not connectable.
1	· The total system wide capacity should be 130% or below including the ducted unit. · Only 1 ducted unit can be included in the connection.

● **MXZ-8C60NA2** (For each connected branch box)

Number of connecting multi-position unit	Constraints
2	Any indoor units other than ducted unit are not connectable.
1	· The total system wide capacity should be 100% or below including the ducted unit. · Only 1 ducted unit can be included in the connection.

*3 For MXZ-8C60NA2; When connecting the SEZ and PEAD-series units, the total system wide capacity per 1 branch box should be 100% or below including the ducted units. (Only if connecting to branch box)

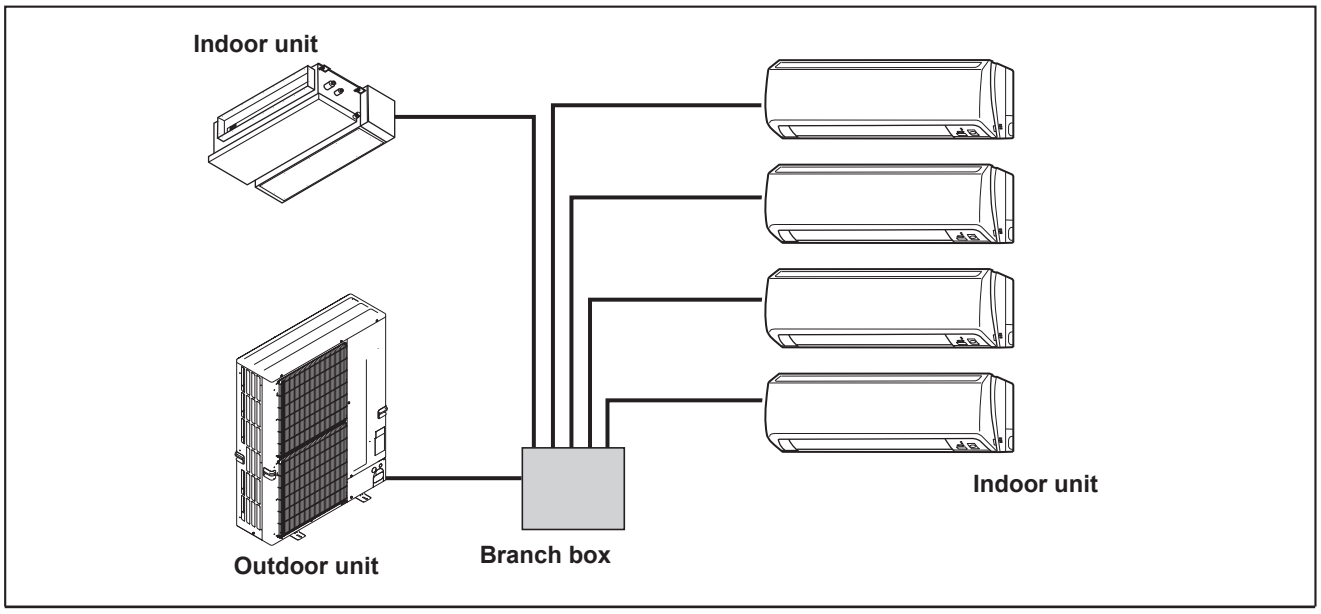
*4 When not outside units 60: A branch box can connect to maximum 3 of the ducted units. When connecting with 3 of the ducted units per 1 branch box, other indoor units cannot be connected.
When outside units 60: A branch box can connect to maximum 2 of the ducted units. When connecting with 1 and over 1 of the ducted units, the total ability including of the ducted units is 100% and below 100%.

*5 When the system includes 1 unit of ducted units, the number of the maximum connectable indoor units is decreased as follows:
3 for MXZ-4C36NAHZ2-U1, 4 for MXZ-5C42NAHZ2-U1, and 6 for MXZ-8C48NA(HZ)2-U1 and MXZ-8C60NA2-U1

2-2. SYSTEM OUTLINE

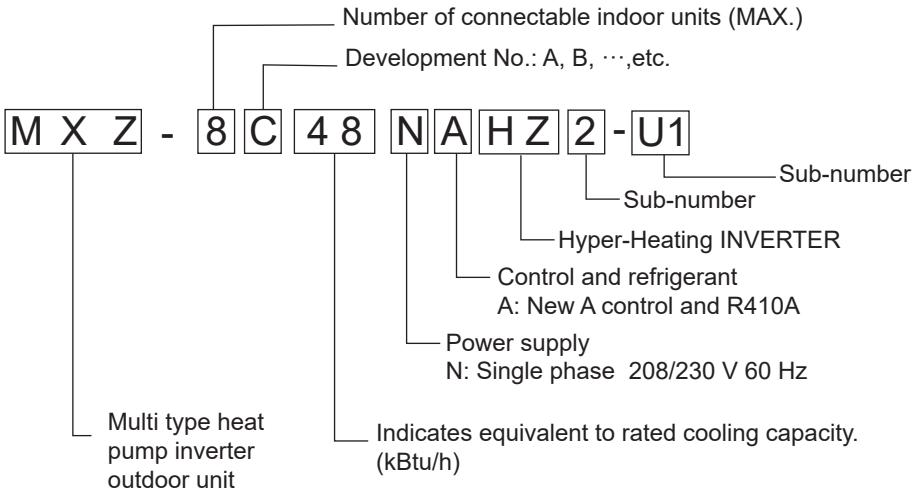
The additional connection of the branch box together with employment of the compact trunk-looking outdoor unit can successfully realize a long distance piping for large houses. Equipped with a microprocessor, the branch box can translate the transmission signal of indoor units to achieve the optimum control.

2-2-1. System example

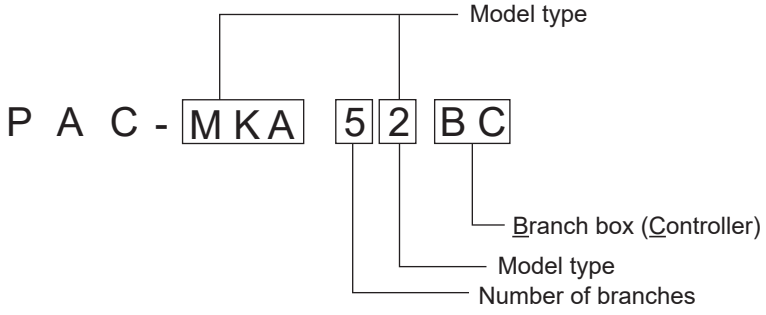


2-2-2. Method for identifying

■ **Outdoor unit**

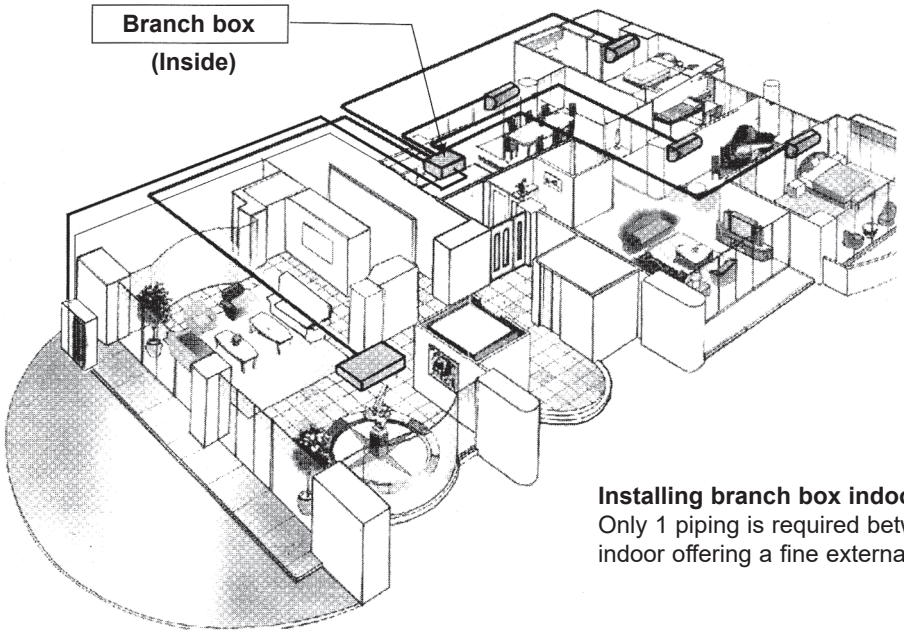


■ **Branch box**



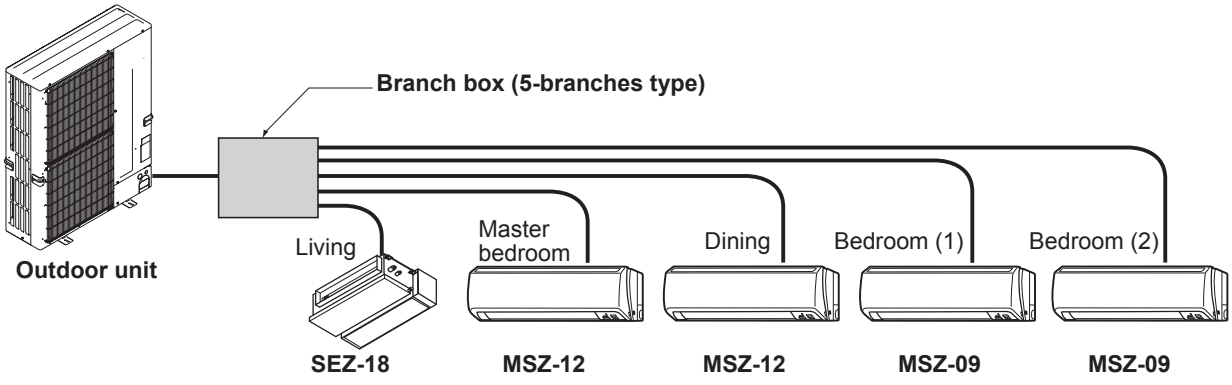
2-3. TYPICAL COMBINATION EXAMPLE

Branch box is located INSIDE of condominium



Installing branch box indoors
Only 1 piping is required between the outdoor and indoor offering a fine external view.

■ **System example of 5 indoor units**



■ **Verification**

The rated capacity should be determined by observing the table below. The unit's quantities are limited to 1(*) to 8 units. For the next step, make sure that the selected total rated capacity is 130% or less of outdoor unit capacity. The total indoor unit capacity should be within the outdoor units. (= 100% of outdoor unit capacity is preferred). Combination of excessive indoor units and an outdoor unit may reduce the capacity of each indoor unit.
*Single unit connection is possible only with multi-position unit. Connect 2 or more units for models other than multi-position unit.

Example:

SEZ-18 = 18
\+
MSZ-12 = 12
\+
MSZ-12 = 12
\+
MSZ-09 = 9
\+
MSZ-09 = 9

Total rated capacity
60 ≦ 62.4 kBtu/h

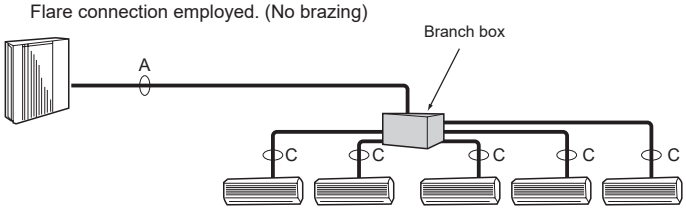
Indoor unit type (capacity class)	06	09	12	15	18	24	30	36
Rated capacity (cooling) (kBtu/h)	6	9	12	15	18	24	30	36

2-4. SIMPLIFIED PIPING SYSTEM

Piping connection size

■ **In the case of using 1-branch box**

Flare connection employed. (No brazing)



■ **In the case of using 2-branch boxes**

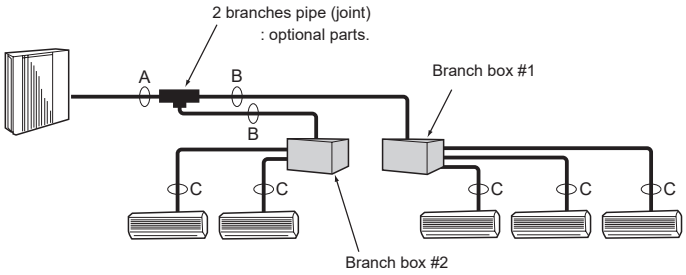


Fig. 2-1

Refrigerant pipe flared connection of branch box mm (inch)

	To indoor unit					To outdoor unit
	A	B	C	D	E	
Liquid pipe	ø6.35 (1/4)	ø6.35 (1/4)	ø6.35 (1/4)	ø6.35 (1/4)	ø6.35 (1/4)	ø9.52 (3/8)
Gas pipe	ø9.52 (3/8)	ø9.52 (3/8)	ø9.52 (3/8)	ø9.52 (3/8)	ø12.7 (1/2)	ø15.88 (5/8)

* 3-branch type : only A, B, C

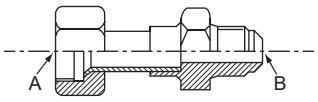


Fig. 2-2

Conversion formula

1/4 F	ø6.35 (1/4)
3/8 F	ø9.52 (3/8)
1/2 F	ø12.7 (1/2)
5/8 F	ø15.88 (5/8)
3/4 F	ø19.05 (3/4)

Pipe size (Fig. 2-1)

A

	Liquid pipe	Gas pipe
4C36	ø9.52 (3/8)	ø15.88 (5/8)
5C42		
8C48		
8C60		ø19.05 (3/4)

B

• 4C36/5C42/8C48

Liquid pipe	Gas pipe
ø9.52 (3/8)	ø15.88 (5/8)

• 8C60

Total capacity of indoor units	Liquid pipe	Gas pipe
– 54 kBtu/h	ø9.52 (3/8)	ø15.88 (5/8)
54 kBtu/h –	ø9.52 (3/8)	ø19.05 (3/4)

C

The piping connection size differs according to the type and capacity of indoor units. Match the piping connection size of branch box with indoor unit. If the piping connection size of branch box does not match the piping connection size of indoor unit, use optional different-diameter (deformed) joints to the branch box side. (Connect deformed joint directly to the branch box side.)

■ **Pipe size (Branch box-Indoor unit) *Case of M series or S series Indoor unit**

Indoor unit type	(Btu/h)	06	09	12	15	18	24	30	36
Pipe size (mm (inch))	Liquid	ø6.35 (1/4)	ø6.35 (1/4)	ø6.35 (1/4)	ø6.35 (1/4)	ø6.35 (1/4)	ø9.52 (3/8)	ø9.52 (3/8)	ø9.52 (3/8)
	Gas	ø9.52 (3/8)	ø9.52 (3/8)	ø9.52 (3/8)	ø12.7 (1/2)	ø12.7 (1/2)	ø15.88 (5/8)	ø15.88 (5/8)	ø15.88 (5/8)

■ **Pipe size (Branch box-Indoor unit) *Case of P series indoor unit**

Indoor unit type	(Btu/h)	09	12	15	18	24	30	36
Pipe size (mm (inch))	Liquid	ø6.35 (1/4)	ø6.35 (1/4)	ø6.35 (1/4)	ø6.35 (1/4)	ø9.52 (3/8)	ø9.52 (3/8)	ø9.52 (3/8)
	Gas	ø9.52 (3/8)	ø12.7 (1/2)	ø12.7 (1/2)	ø12.7 (1/2)	ø15.88 (5/8)	ø15.88 (5/8)	ø15.88 (5/8)

The lineup of a connectable indoor unit depends on a district/areas/country.

Different-diameter joint (optional parts) (Fig. 2-2)

Model name	Connected pipes diameter	Diameter A	Diameter B
	mm (inch)	mm (inch)	mm (inch)
MAC-A454JP-E	ø9.52 (3/8) → ø12.7 (1/2)	ø9.52 (3/8)	ø12.7 (1/2)
MAC-A455JP-E	ø12.7 (1/2) → ø9.52 (3/8)	ø12.7 (1/2)	ø9.52 (3/8)
MAC-A456JP-E	ø12.7 (1/2) → ø15.88 (5/8)	ø12.7 (1/2)	ø15.88 (5/8)
PAC-493PI	ø6.35 (1/4) → ø9.52 (3/8)	ø6.35 (1/4)	ø9.52 (3/8)
PAC-SG76RJ-E	ø9.52 (3/8) → ø15.88 (5/8)	ø9.52 (3/8)	ø15.88 (5/8)
PAC-SG75RJ-E	ø15.88 (5/8) → ø19.05 (3/4)	ø15.88 (5/8)	ø19.05 (3/4)

Piping preparation

① Table below shows the specifications of pipes commercially available.

Outside diameter	Insulation thickness	Insulation material
mm (inch)	mm (inch)	
6.35 (1/4)	8 (5/16)	Heat resisting foam plastic 0.045 specific gravity
9.52 (3/8)	8 (5/16)	
12.7 (1/2)	8 (5/16)	
15.88 (5/8)	8 (5/16)	
19.05 (3/4)	8 (5/16)	

② Ensure that the 2 refrigerant pipes are insulated to prevent condensation.

③ Refrigerant pipe bending radius must be 4" (100 mm) or more.

⚠ **Caution:**

Be sure to use the insulation of specified thickness. Excessive thickness may cause incorrect installation of the indoor unit and branch box, and lack of thickness may cause dew drippage.

2-branch pipe (Joint): Optional parts (According to the connection method, you can choose the favorite one.

Model name	Connection method
MSDD-50AR-E	flare
MSDD-50BR-E	brazing

■ **Installation procedure (2 branches pipe (Joint))**

Refer to the installation manuals of MSDD-50AR-E and MSDD-50BR-E.

3 SPECIFICATIONS

3-1. OUTDOOR UNIT

Service Ref.				MXZ-4C36NAHZ2-U1			MXZ-5C42NAHZ2-U1		
Standard performance	Indoor type			Non-Ducted	Mix	Ducted	Non-Ducted	Mix	Ducted
	Cooling	Capacity Rated[*1]	Btu/h	36,000	36,000	36,000	42,000	42,000	42,000
		Rated power consumption[*1]	W	2,570	2,730	2,880	3,130	3,470	3,890
		EER	Btu/h/W	14.00	13.20	12.50	13.40	12.10	10.80
		SEER	-	20.0	18.7	17.5	20.0	18.5	17.0
	Heating	Capacity Rated 47°F[*1]	Btu/h	45,000	45,000	45,000	48,000	48,000	48,000
		Capacity Max. 17°F[*2]	Btu/h	45,000	45,000	45,000	48,000	48,000	48,000
		Capacity Max. 5°F	Btu/h	45,000	45,000	45,000	48,000	48,000	48,000
		Rated power consumption 47°F[*1]	W	3,340	3,470	3,560	3,430	3,750	4,140
		COP 47°F[*1]	W/W	3.95	3.80	3.70	4.10	3.75	3.40
		HSPF Ⅳ/Ⅴ	-	11.3/9.2	11.1/9.0	11.0 / 8.9	11.0/9.1	10.8/9.1	10.6/9.1
OUTDOOR UNIT	Connectable indoor units (Max.)			4			5		
	Max. Connectable Capacity		Btu/h	46,000			54,000		
	Power supply			1 Phase 208/230 V, 60 Hz					
	Breaker Size/Max. fuse size			40 A/44 A (When power is supplied separately) 45 A/50 A (When power is supplied from the outdoor unit)					
	Min. circuit ampacity			36 A (When power is supplied separately) 42 A (When power is supplied from the outdoor unit)					
	Sound level (Cool/Heat)		dB	49/ 53			50/ 54		
	External finish			Munsell 3Y 7.8/ 1.1					
	Refrigerant control			Linear Expansion Valve					
	Compressor			Hermetic					
		Model		ANB33FJSMT					
		Motor output	kW	2.7			3.0		
		Starting method		Inverter					
	Heat exchanger			Cross fin and tube					
	Fan	Fan (drive) × No.		Propeller fan × 2					
		Fan motor output	kW	0.074 + 0.074					
		Airflow	m³/min (CFM)	110 (3885)					
	Dimensions	Width	in (mm)	41-11/32 (1050)					
		Depth	in (mm)	13+1 (330+25)					
		Height	in (mm)	52-11/16 (1338)					
	Weight		lb (kg)	278 (126)					
	Refrigerant			R410A					
		Charge	lb (kg)	10 lbs. 9 oz.(4.8)					
		Oil volume/Model	oz (L)	78 (2.3)/Ethereal oil (FV50S)					
	Protection devices	High pressure protection		HP switch					
		Compressor protection		Compressor thermo, Overcurrent detection					
		Fan motor protection		Overheating/Voltage protection					
	Guaranteed operation range		(cool)	D.B 23 to 115°F [D.B.−5 to 46°C] [*3] [*4]					
			(heat)	D.B. −13 to 70°F [D.B. −25 to 21°C]					
REFRIGERANT PIPING	Total Piping length (Max.)		ft (m)	492 (150)					
	Farthest		ft (m)	262 (80)					
	Max. Height difference		ft (m)	164 (50)[*5]					
	Chargeless length		ft (m)	0					
	Piping diameter	Liquid	inch (mm)	ø3/8 (9.52)					
		Gas	inch (mm)	ø5/8 (15.88)					
	Connection method	Indoor side		Flared					
		Outdoor side		Flared					

[*1] Rating conditions
Cooling Indoor : D.B. 80°F/W.B. 67 °F [D.B.26.7°C/W.B. 19.4°C]
Outdoor : D.B. 95°F [D.B. 35.0°C]
Heating Indoor : D.B. 70°F [D.B. 21.1°C]
Outdoor : D.B. 47°F/W.B. 43°F [D.B. 8.3°C/W.B. 6.1°C]

[*2] Conditions
Heating Indoor : D.B. 70°F [D.B. 21.1°C]
Outdoor : D.B. 17°F/W.B. 15°F [D.B. −8.3°C/W.B. −9.4°C]

[*3] D.B. 5 to 115°F [D.B. −15 to 46°C], when an optional Air Outlet Guide is installed.
[*4] When the temperature is below D.B. 50°F [D.B. 10°C], noise could potentially occur.
[*5] 131 ft [40 m], in the case of installing outdoor unit lower than indoor unit.
Note: Refer to the indoor unit's service manual for the indoor units specifications.

Conversion formula:	kcal/h = kW × 860
	Btu/h = kW × 3412
	CFM = m³/min × 35.31

Service Ref.				MXZ-8C48NAHZ2-U1			MXZ-8C48NA2-U1		
Standard performance	Indoor type			Non-Ducted	Mix	Ducted	Non-Ducted	Mix	Ducted
	Cooling	Capacity Rated*1	Btu/h	48,000	48,000	48,000	48,000	48,000	48,000
		Rated power consumption*1	W	3,930	4,320	4,800	3,930	4,320	4,800
		EER	Btu/h/W	12.20	11.10	10.00	12.20	11.10	10.00
		SEER	-	20.0	18.0	16.0	20.0	18.0	16.0
	Heating	Capacity Rated 47°F*1	Btu/h	54,000	54,000	54,000	54,000	54,000	54,000
		Capacity 17°F*2	Btu/h	54,000	54,000	54,000	36,600	36,600	36,600
		Capacity 5°F	Btu/h	54,000	54,000	54,000	32,400	32,400	32,400
		Rated power consumption 47°F*1	W	4,220	4,520	4,800	4,220	4,520	4,800
		COP 47°F*1	W/W	3.75	3.50	3.30	3.75	3.50	3.30
		HSPF Ⅳ/Ⅴ	-	11.5/9.8	10.8/9.5	10.1/9.2	11.5/8.8	10.8/8.6	10.1/8.4
OUTDOOR UNIT	Connectable indoor units (Max.)			8					
	Max. Connectable Capacity		Btu/h	62,000					
	Power supply			1 Phase 208/230 V, 60 Hz					
	Breaker Size / Max. fuse size			40 A/44 A (When power is supplied separately) 45 A/50 A (When power is supplied from the outdoor unit)			30 A/44 A (When power is supplied separately) 40 A/50 A (When power is supplied from the outdoor unit)		
	Min. circuit ampacity			36 A (When power is supplied separately) 42 A (When power is supplied from the outdoor unit)			29 A (When power is supplied separately) 35 A (When power is supplied from the outdoor unit)		
	Sound level (Cool/Heat)		dB	51/ 54					
	External finish			Munsell 3Y 7.8 / 1.1					
	Refrigerant control			Linear Expansion Valve					
	Compressor			Hermetic					
		Model		ANB33FJSMT			ANB33FNHMT		
		Motor output	kW	3.4					
		Starting method		Inverter					
	Heat exchanger			Cross fin and tube					
	Fan	Fan (drive) × No.		Propeller fan × 2					
		Fan motor output	kW	0.074 + 0.074					
		Airflow	m³/min (CFM)	110 (3885)					
	Dimensions	Width	inch (mm)	41-11/32 (1050)					
		Depth	inch (mm)	13+1 (330+25)					
		Height	inch (mm)	52-11/16 (1338)					
	Weight		lb (kg)	278 (126)			271 (123)		
	Refrigerant			R410A					
		Charge	lb (kg)	10 lbs. 9 oz. (4.8)					
		Oil volume/Model	oz (L)	78 (2.3) / Ethereal oil (FV50S)					
	Protection devices	High pressure protection		HP switch					
		Compressor protection		Compressor thermo, Over current detection					
		Fan motor protection		Overheating/Voltage protection					
	Guaranteed operation range		(cool)	D.B. 23 to 115°F [D.B. −5 to 46°C] *3 *4					
			(heat)	D.B. −13 to 70°F [D.B. −25 to 21°C]			D.B. −4 to 70°F [D.B. −20 to 21°C]		
REFRIGERANT PIPING	Total Piping length (Max.)		ft (m)	492 (150)					
	Farthest		ft (m)	262 (80)					
	Max. Height difference		ft (m)	164 (50)*5					
	Chargeless length		ft (m)	0					
	Piping diameter	Liquid	inch (mm)	ø3/8 (9.52)					
		Gas	inch (mm)	ø5/8 (15.88)					
	Connection method	Indoor side		Flared					
		Outdoor side		Flared					

*1 Rating conditions
Cooling Indoor : D.B. 80°F/W.B. 67°F [D.B. 26.7°C/W.B. 19.4°C]
Outdoor : D.B. 95°F [D.B. 35.0°C]
Heating Indoor : D.B. 70°F [D.B. 21.1°C]
Outdoor : D.B. 47°F/W.B. 43°F [D.B. 8.3°C/W.B. 6.1°C]

*2 Conditions
Heating Indoor : D.B. 70°F [D.B. 21.1°C]
Outdoor : D.B. 17°F/W.B. 15°F [D.B. −8.3°C/W.B. −9.4°C]

*3 D.B. 5 to 115°F [D.B. −15 to 46°C], when an optional Air Outlet Guide is installed.
*4 When the temperature is below D.B. 50°F [D.B. 10°C], noise could potentially occur.
*5 131 ft [40 m], in the case of installing outdoor unit lower than indoor unit.
Note: Refer to the indoor unit's service manual for the indoor units specifications.

Conversion formula:	kcal/h = kW × 860
	Btu/h = kW × 3412
	CFM = m³/min × 35.31

Service Ref.				MXZ-8C60NA2-U1		
Standard performance	Indoor type			Non-Ducted	Mix	Ducted
	Cooling	Capacity Rated*1	Btu/h	60,000	60,000	60,000
		Rated power consumption*1	W	4,800	5,360	6,000
		EER	Btu/h/W	12.50	11.20	10.00
		SEER	-	19.5	18.2	17.0
	Heating	Capacity Rated 47°F*1	Btu/h	66,000	66,000	66,000
		Capacity Max. 17°F*2	Btu/h	65,000	65,000	65,000
		Capacity Max. 5°F	Btu/h	57,000	57,000	57,000
		Rated power consumption 47°F*1	W	5,530	5,530	5,530
		COP 47°F*1	W/W	3.50	3.50	3.50
		HSPF Ⅳ/Ⅴ	-	10.7/9.0	10.7/9.0	10.7/9.0
OUTDOOR UNIT	Connectable indoor units (Max.)			8		
	Max. Connectable Capacity		Btu/h	78,000		
	Power supply			1 Phase 208/230 V, 60 Hz		
	Breaker Size/Max. fuse size			40 A/45 A (When power is supplied separately) 50 A/55 A (When power is supplied from the outdoor unit)		
	Min. circuit ampacity			36A (When power is supplied separately) 46A (When power is supplied from the outdoor unit)		
	Sound level (Cool/Heat)		dB	58/59		
	External finish			Munsell 3Y 7.8/ 1.1		
	Refrigerant control			Linear Expansion Valve		
	Compressor			Hermetic		
		Model		ANB52FYDMT		
		Motor output	kW	4.2		
		Starting method		Inverter		
	Heat exchanger			Cross fin and tube		
	Fan	Fan (drive) × No.		Propeller fan × 2		
		Fan motor output	kW	0.2 + 0.2		
		Airflow	m³/min (CFM)	138 (4879)		
	Dimensions	Width	in (mm)	41-11/32 (1050)		
		Depth	in (mm)	13+1 (330+25)		
		Height	in (mm)	52-11/16 (1338)		
	Weight		lb (kg)	302 (137)		
	Refrigerant			R410A		
		Charge	lb (kg)	11 lbs. 4 oz.(5.1)		
		Oil volume/Model	oz (L)	78 (2.3)/Ethereal oil (FVC68D)		
	Protection devices	High pressure protection		HP switch		
		Compressor protection		Compressor thermo, Overcurrent detection		
		Fan motor protection		Overheating/Voltage protection		
	Guaranteed operation range		(cool)	D.B 23 to 115°F [D.B.−5 to 46°C] *3 *4		
			(heat)	D.B. −4 to 70°F [D.B. −20 to 21°C]		
REFRIGERANT PIPING	Total Piping length (Max.)		ft (m)	492 (150)		
	Farthest		ft (m)	262 (80)		
	Max. Height difference		ft (m)	164 (50)*5		
	Chargeless length		ft (m)	0		
	Piping diameter	Liquid	inch (mm)	ø3/8 (9.52)		
		Gas	inch (mm)	ø3/4 (19.05)		
	Connection method	Indoor side		Flared		
		Outdoor side		Flared		

*1 Rating conditions
Cooling Indoor : D.B. 80°F/W.B. 67 °F [D.B.26.7°C/W.B. 19.4°C]
Outdoor : D.B. 95°F [D.B. 35.0°C]
Heating Indoor : D.B. 70°F [D.B. 21.1°C]
Outdoor : D.B. 47°F/W.B. 43°F [D.B. 8.3°C/W.B. 6.1°C]

*2 Conditions
Heating Indoor : D.B. 70°F [D.B. 21.1°C]
Outdoor : D.B. 17°F/W.B. 15°F [D.B. −8.3°C/W.B. −9.4°C]

*3 D.B. 5 to 115°F [D.B. −15 to 46°C], when an optional Air Outlet Guide is installed.

*4 When the temperature is below D.B. 50°F [D.B. 10°C], noise could potentially occur.

*5 131 ft [40 m], in the case of installing outdoor unit lower than indoor unit.

Note: Refer to the indoor unit's service manual for the indoor units specifications.

Conversion formula:	kcal/h = kW × 860
	Btu/h = kW × 3412
	CFM = m³/min × 35.31

3-2. BRANCH BOX

Model name				PAC-MKA52BC	PAC-MKA32BC
Connectable number of indoor units				Maximum 5	Maximum 3
Power supply				Single phase, 208/230 V, 60 Hz	
Input			kW	0.003	
Running current			A	0.05	
External finish				Galvanized sheets	
Dimensions	Width		inch (mm)	17-23/32 (450)	
	Depth		inch (mm)	11-1/32 (280)	
	Height		inch (mm)	6-11/16 (170)	
Weight			lb (kg)	16 (7.4)	15 (6.7)
Piping connection (Flare)	Branch (indoor side)*	Liquid	inch (mm)	ø1/4 (6.35) × 5 {A,B,C,D,E}	ø1/4 (6.35) × 3 {A,B,C}
		Gas	inch (mm)	ø3/8 (9.52) × 4 {A,B,C,D}, ø1/2 (12.7) × 1{E}	ø3/8 (9.52) × 3 {A,B,C}
	Main (outdoor side)	Liquid	inch (mm)	ø3/8 (9.52)	
		Gas	inch (mm)	ø5/8 (15.88)	

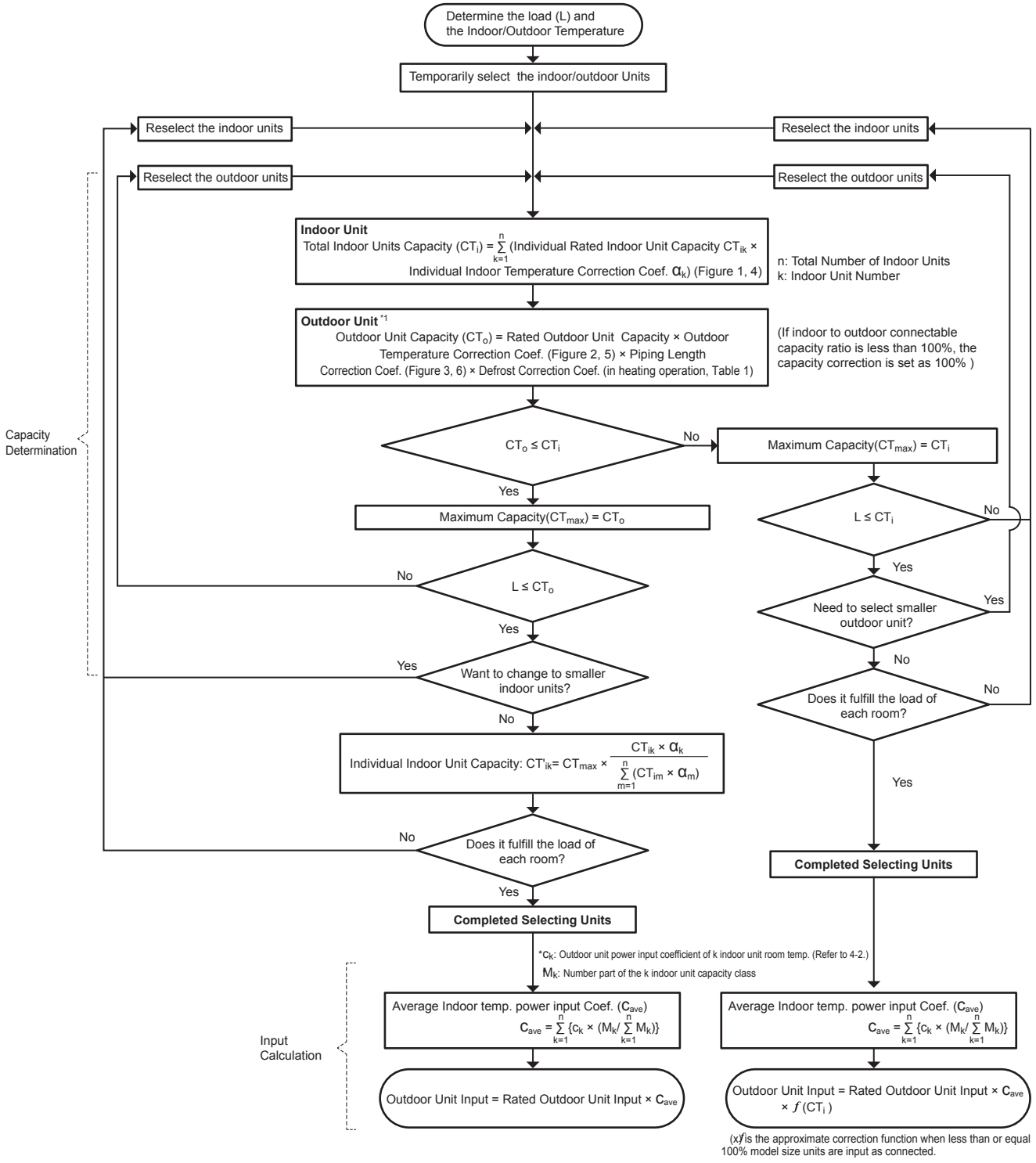
*The piping connection size differs according to the type and capacity of indoor units. Match the piping connection size for indoor and branch box. If the piping connection size of branch box does not match the piping connection size of indoor units, use optional different-diameter (deformed) joints to the branch box side. (Connect deformed joint directly to the branch box side.)

4 DATA

4-1. SELECTION OF COOLING/HEATING UNITS

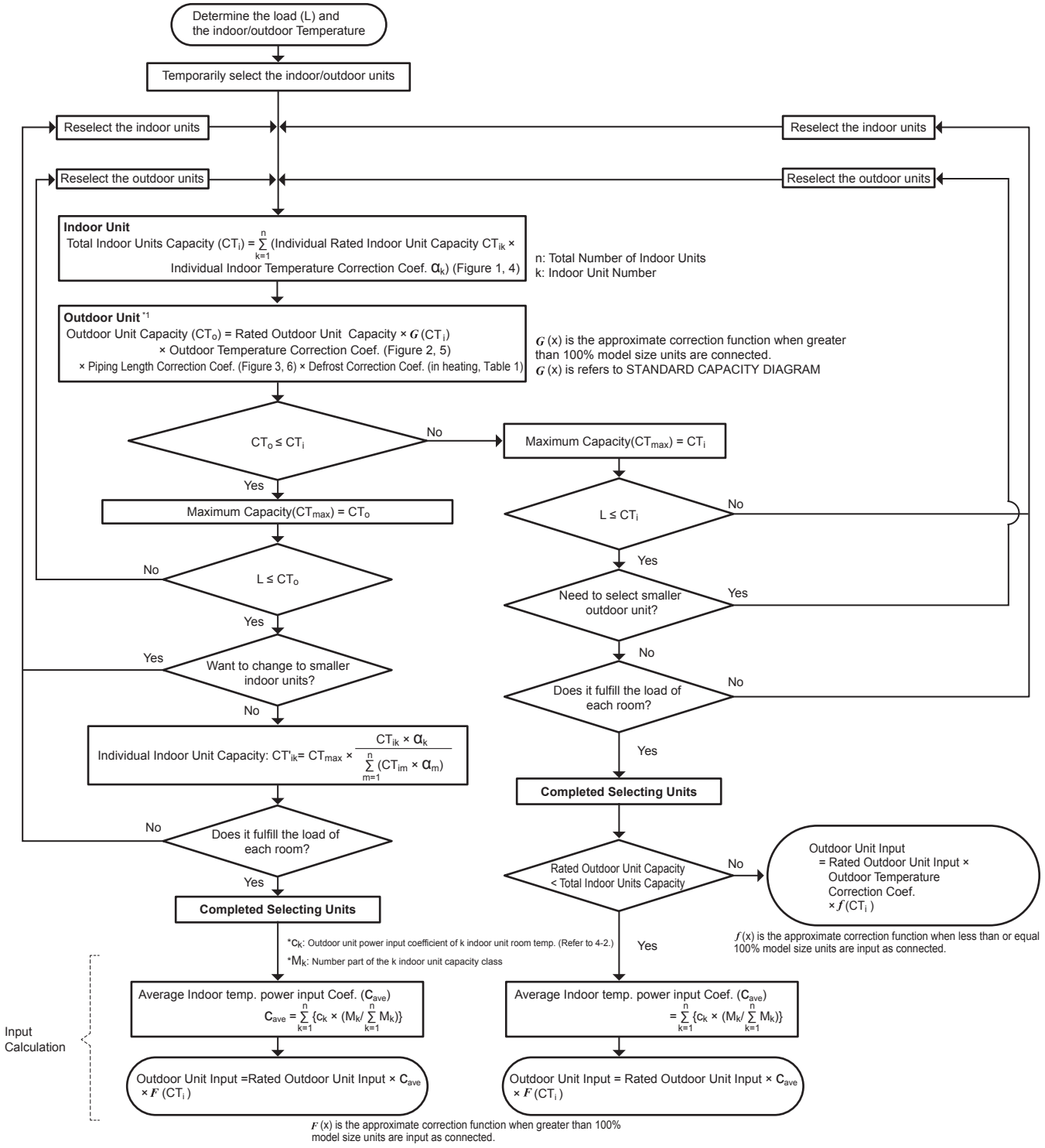
How to determine the capacity when less than or equal 100% indoor model size units are connected in total:

The purpose of this flow chart is to select the indoor and outdoor units. For other purposes, this flow chart is intended only for reference.



How to determine the capacity when greater than 100% indoor model size units are connected in total:

The purpose of this flow chart is to select the indoor and outdoor units. For other purposes, this flow chart is intended only for reference.



<Cooling>

Design Condition	
Outdoor Design Dry Bulb Temperature	**98.6ºF (37.0ºC)**
Total Cooling Load	**29.6 kBtu/h**
Room1	
Indoor Design Dry Bulb Temperature	**80.6ºF (27.0ºC)**
Indoor Design Wet Bulb Temperature	**68.0ºF (20.0ºC)**
Cooling Load	**13.6 kBtu/h**
Room2	
Indoor Design Dry Bulb Temperature	**75.2ºF (24.0ºC)**
Indoor Design Wet Bulb Temperature	**66.2ºF (19.0ºC)**
Cooling Load	**16.0 kBtu/h**
<Other>	
Indoor/Outdoor Equivalent Piping Length	**250 ft**

Rated capacity of indoor unit [kBtu/h]

Model name	Capacity class							
	06	09	12	15	18	24	30	36
SVZ	-	-	12.0	-	18.0	24.0	30.0	36.0
SLZ-KF	-	8.4	11.1	15.0	-	-	-	-
SEZ-KD	-	8.1	11.5	14.1	17.2	-	-	-
MFZ-KJ	-	9.0	12.0	15.0	17.0	-	-	-
MLZ-KP	-	9.0	12.0	-	17.2	-	-	-
MSZ-FH	6.0	9.0	12.0	15.0	17.2	-	-	-
MSZ-FS	6.0	9.0	12.0	15.0	17.2	-	-	-
MSZ-GL	6.0	9.0	12.0	14.0	17.2	22.5	-	-
MSZ-EF	-	9.0	12.0	15.0	18.0	-	-	-
PEAD	-	9.0	12.0	15.0	18.0	24.0	30.0	36.0
PLA	-	-	12.0	-	18.0	24.0	30.0	36.0

1. Cooling Calculation

(1) Temporary Selection of Indoor Units

Room1
MSZ-FH15 **15.0 kBtu/h (Rated)**

Room2
MSZ-FH18 **17.2 kBtu/h (Rated)**

(2) Total Indoor Units Capacity

15 + 18 = 33

(3) Selection of Outdoor Unit

The P36 outdoor unit is selected as total indoor units capacity is P33
MXZ-4C36 **36.0 kBtu/h**

(4) Total Indoor Units Capacity Correction Calculation

Room1
Indoor Design Wet Bulb Temperature Correction (68.0ºF) 1.02 (Refer to Figure 1)

Room2
Indoor Design Wet Bulb Temperature Correction (66.2ºF) 0.98 (Refer to Figure 1)

Total Indoor Units Capacity (CTi)

CTi = Σ (Indoor Unit Rating × Indoor Design Temperature Correction)
= 15.0 × 1.02 + 17.2 × 0.98
= 32.2 kBtu/h

(5) Outdoor Unit Correction Calculation

Outdoor Design Dry Bulb Temperature Correction (98.6ºF) 0.98 (Refer to Figure 2)
Piping Length Correction (250 ft) 0.93 (Refer to Figure 3)

Total Outdoor Unit Capacity (CTo)

CTo = Outdoor Rating × Outdoor Design Temperature Correction × Piping Length Correction
= 36.0 × 0.98 × 0.93
= 32.8 kBtu/h

(6) Determination of Maximum System Capacity

Comparison of Capacity between Total Indoor Units Capacity (CTi) and Total Outdoor Unit Capacity (CTo)

CTi = 32.2 < CTo = 32.8, thus, select CTi.

CTx = CTi = 32.2 kBtu/h

(7) Comparison with Essential Load

Against the essential load 29.6 kBtu/h, the maximum system capacity is 32.2 kBtu/h: Proper outdoor units have been selected.

(8) Calculation of Maximum Indoor Unit Capacity of Each Room

CTx = CTi, thus, calculate by the calculation below

Room1
Indoor Unit Rating × Indoor Design Temperature Correction
= 15.0 × 1.02
= 15.3 kBtu/h **OK: fulfills the load 13.6 kBtu/h**

Room2
Indoor Unit Rating × Indoor Design Temperature Correction
= 17.2 × 0.98
= 16.9 kBtu/h **OK: fulfills the load 16.0 kBtu/h**

Go on to the heating trial calculation since the selected units fulfill the cooling loads of Room 1, 2.

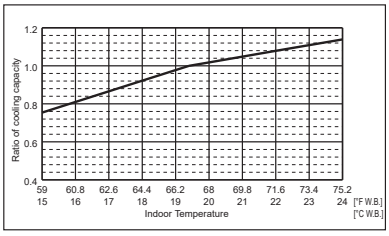


Figure 1 **Indoor unit temperature correction**
To be used to correct indoor unit only

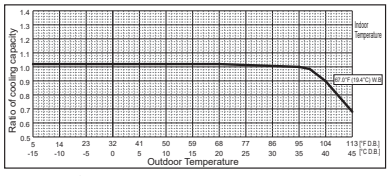


Figure 2 **Outdoor unit temperature correction**
To be used to correct outdoor unit only

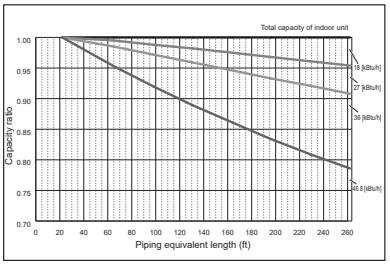


Figure 3 **Correction of refrigerant piping length**

<Heating>

Design Condition	
Outdoor Design Wet Bulb Temperature	**23.0ºF (-5.0ºC)**
Total Heating Load	**34.0 kBtu/h**
Room1	
Indoor Design Dry Bulb Temperature	**69.8ºF (21.0ºC)**
Heating Load	**16.3 kBtu/h**
Room2	
Indoor Design Dry Bulb Temperature	**73.4ºF (23.0ºC)**
Heating Load	**17.7 kBtu/h**
<Other> Indoor/Outdoor Equivalent Piping Length	**230 ft**

Rated capacity of indoor unit [kBtu/h]

Model name	Capacity class							
	06	09	12	15	18	24	30	36
SVZ	-	-	12.0	-	18.0	27.0	34.0	40.0
SLZ-KF	-	10.2	13.7	17.1	-	-	-	-
SEZ-KD	-	10.9	13.6	18.0	17.2	-	-	-
MFZ-KJ	-	10.9	13.0	18.0	21.0	-	-	-
MLZ-KP	-	10.9	13.0	-	21.0	-	-	-
MSZ-FH	6.0	10.9	13.6	18.0	20.3	-	-	-
MSZ-FS	6.0	10.9	13.6	18.0	20.3	-	-	-
MSZ-GL	6.0	10.9	14.4	18.0	21.6	27.6	-	-
MSZ-EF	-	10.9	13.0	18.0	21.0	-	-	-
PEAD	-	10.9	13.5	15.7	18.0	26.0	34.0	40.0
PLA	-	-	13.5	-	18.0	26.0	34.0	40.0

2. Heating Calculation

(1) Temporary Selection of Indoor Units

Room1

MSZ-FH15 **18.0 kBtu/h (Rated)**

Room2

MSZ-FH18 **20.3 kBtu/h (Rated)**

(2) Total Indoor Units Capacity

15 + 18 = 33

(3) Selection of Outdoor Unit

The P36 outdoor unit is selected as total indoor units capacity is P33

MXZ-4C36 **45.0 kBtu/h**

(4) Total Indoor Units Capacity Correction Calculation

Room1

Indoor Design Dry Bulb Temperature Correction (69.8ºF) 1.00 (Refer to Figure 4)

Room2

Indoor Design Dry Bulb Temperature Correction (73.4ºF) 0.92 (Refer to Figure 4)

Total Indoor Units Capacity (CTi)

CTi = Σ (Indoor Unit Rating × Indoor Design Temperature Correction)

= 18.0 × 1.00 + 20.3 × 0.92

= 36.7 kBtu/h

(5) Outdoor Unit Correction Calculation

Outdoor Design Wet Bulb Temperature Correction (23.0ºF) 0.85 (Refer to Figure 5)

Piping Length Correction (230 ft) 0.96 (Refer to Figure 6)

Defrost Correction 0.95 (Refer to Table 1)

Total Outdoor Unit Capacity (CTo)

CTo = Outdoor Unit Rating × Outdoor Design Temperature Correction × Piping Length Correction × Defrost Correction

= 45.0 × 0.85 × 0.96 × 0.95

= 34.9 kBtu/h

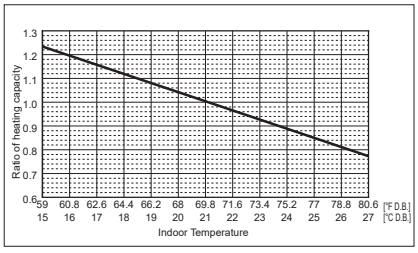


Figure 4 **Indoor unit temperature correction**
To be used to correct indoor unit only

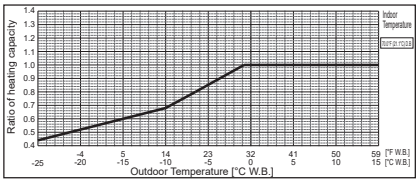


Figure 5 **Outdoor unit temperature correction**
To be used to correct outdoor unit only

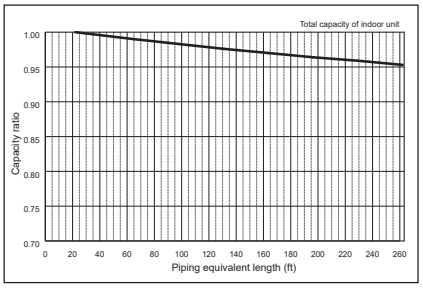


Figure 6 **Correction of refrigerant piping length**

Table 1 Table of correction factor at frost and defrost

Outdoor Intake temperature <W.B.°F (°C)>	43(6)	37(4)	36(2)	32(0)	28(−2)	25(−4)	21(−6)	18(−8)	14(−10)	5(−15)	−4(−20)	−13(−25)
Correction factor	1.00	0.98	0.89	0.88	0.89	0.90	0.95	0.95	0.95	0.95	0.95	0.95

(6) Determination of Maximum System Capacity

Comparison of Capacity between Total Indoor Units Capacity (CTi) and Total Outdoor Unit Capacity (CTo)

CTi = 36.7 > CTo = 34.9, thus, select CTo.

CTx = CTo = 34.9 kBtu/h

(7) Comparison with Essential Load

Against the essential load 34.0 kBtu/h, the maximum system capacity is 34.9 kBtu/h: Proper outdoor units have been selected.

(8) Calculation of Maximum Indoor Unit Capacity of Each Room

CTx = CTo, thus, calculate by the calculation below

Room1

Maximum Capacity × Room1 Capacity after the Temperature Correction/(Room1,2 Total Capacity after the Temperature Correction

= 34.9 × (18.0 × 1.00) / (18.0 × 1.00 + 20.3 × 0.92)

= 17.1 kBtu/h **OK: fulfills the load 16.3 kBtu/h**

Room2

Maximum Capacity × Room1 Capacity after the Temperature Correction/(Room1,2 Total Capacity after the Temperature Correction

= 34.9 × (20.3 × 0.92) / (18.0 × 1.00 + 20.3 × 0.92)

= 17.8 kBtu/h **OK: fulfills the load 17.7 kBtu/h**

Completed selecting units since the selected units fulfill the heating loads of Room 1, 2.

3. Power input of outdoor unit

Outdoor unit: MXZ-4C36
Indoor unit 1: MSZ-FH15
Indoor unit 2: MSZ-FH18

<Cooling>

(1) Rated power input of outdoor unit **2.57 kW**

(2) Calculation of the average indoor temperature power input coefficient (Cave)

Coefficient of the outdoor unit for indoor unit 1 (Outdoor temp. 98.6°F [37.0°C] D.B., Indoor temp. 68.0°F [20.0°C] W.B.)
1.04 (Refer to "4-2. CORRECTION BY TEMPERATURE".)

Coefficient of the outdoor unit for indoor unit 2 (Outdoor temp. 98.6°F [37.0°C] D.B., Indoor temp. 66.2°F [19.0°C] W.B.)
1.00 (Refer to "4-2. CORRECTION BY TEMPERATURE".)

Average indoor temp. power input coefficient (C_{ave}) = $\sum_{k=1}^{n} \{c_k \times (M_k / \sum_{k=1}^{n} M_k)\}$

n: Total number of the indoor units
k: Number of the indoor unit
c_k: Outdoor unit power input coefficient of k indoor unit room temp.
M_k: Number part of the k indoor unit capacity class

= 1.04 × 15/(15 + 18) + 1.00 × 18/(15 + 18)
= 1.02

(3) Coefficient of the partial load f(CTi)

Total Indoor units capacity
15 + 18 = 33, thus, f (CTi) = 0.96 (Refer to the tables in "4-4.STANDARD CAPACITY DIAGRAM".)

(4) Outdoor power input (PIo)

Maximum System Capacity (CTx) = Total Indoor unit Capacity (CTi), so use the following formula
PIo = Outdoor unit Cooling Rated Power Input × Correction Coefficient of Indoor temperature (Cave) × f (CTi)
= 2.57 × 1.02 × 0.96
= 2.52 kW

<Heating>

(1) Rated power input of outdoor unit **3.34 kW**

(2) Calculation of the average indoor temperature power input coefficient

Coefficient of the outdoor unit for indoor unit 1 (Outdoor temp. 23.0°F [−5.0°C] W.B., Indoor temp. 69.8°F [21.0°C] D.B.)
1.10 (Refer to "4-2. CORRECTION BY TEMPERATURE".)

Coefficient of the outdoor unit for indoor unit 2 (Outdoor temp. 23.0F [−5.0°C] W.B., Indoor temp. 73.4°F [23.0°C] D.B.)
1.12 (Refer to "4-2. CORRECTION BY TEMPERATURE".)

Average indoor temp. power input coefficient (C_{ave}) = $\sum_{k=1}^{n} \{c_k \times (M_k / \sum_{k=1}^{n} M_k)\}$

n: Total number of the indoor units
k: Number of the indoor unit
c_k : Outdoor unit power input coefficient of k indoor unit room temp.
M_k : Number part of the k indoor unit capacity class

= 1.10 × 15/(15 + 18) + 1.12 × 18/(15 + 18)
= 1.11

(3) No need to consider coefficient of partial load f (CTi)

(4) Outdoor power input (PIo)

Maximum System Capacity (CTx) = Total Outdoor unit Capacity (CTo), so use the following formula
PIo = Outdoor unit Heating Rated Power Input × Correction Coefficient of Indoor temperature × (Cave)
= 3.34 × 1.20 × 1.11
= 3.71 kW

4-2. CORRECTION BY TEMPERATURE

The outdoor units have varied capacity at different designing temperature. Using the nominal cooling/heating capacity value and the ratio below, the capacity can be observed at various temperature.

<Cooling>

Figure 7 Indoor unit temperature correction

To be used to correct indoor unit capacity only

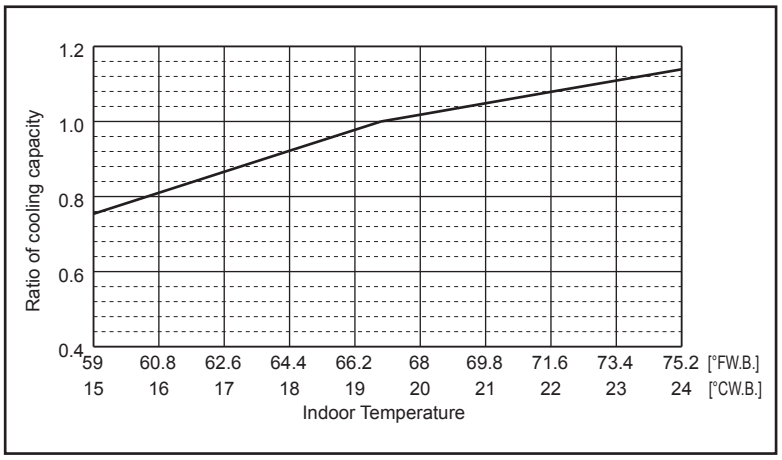
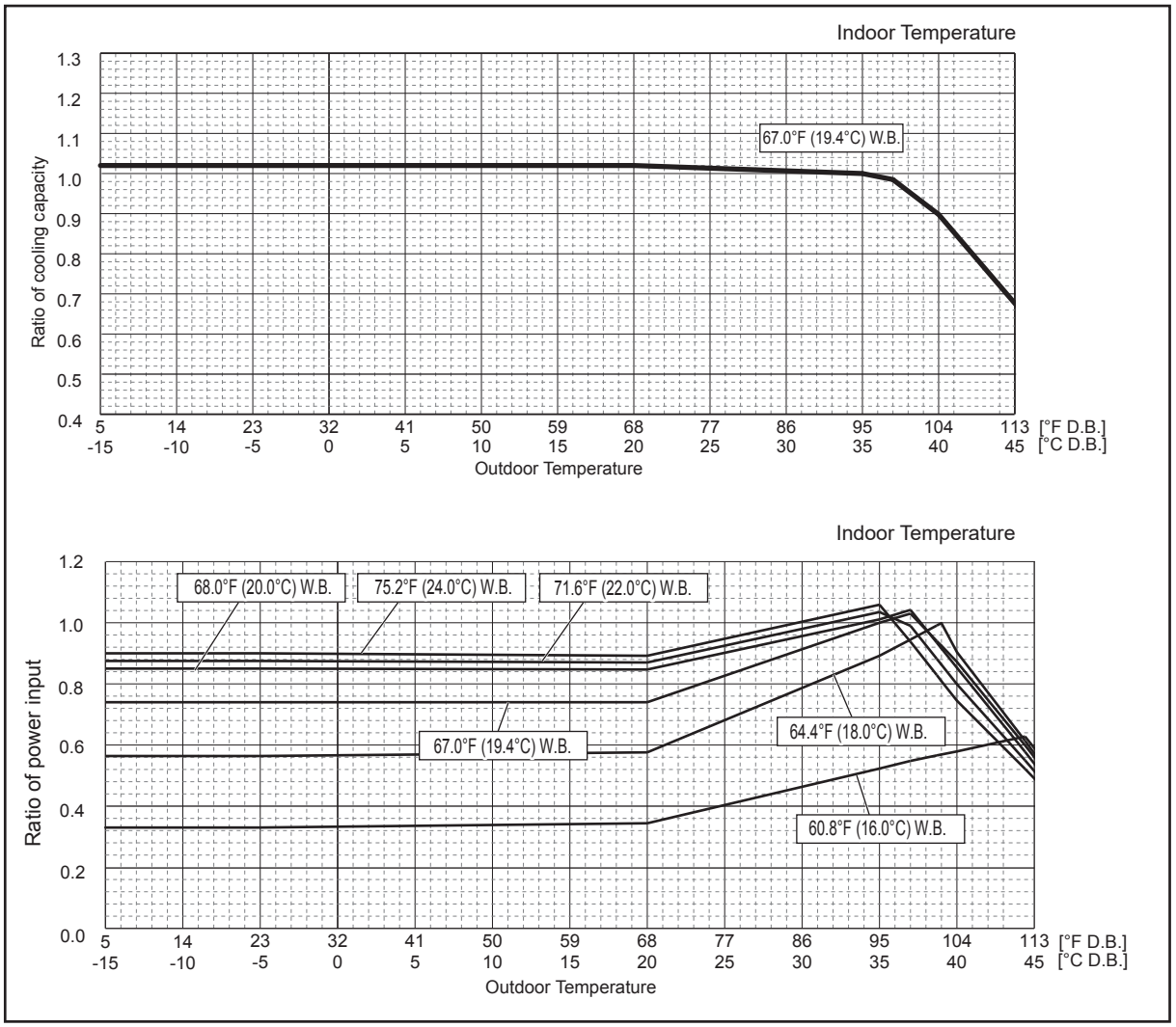


Figure 8 Outdoor unit temperature correction

To be used to correct outdoor unit capacity only



<Heating> **For MXZ-8C48NA2-U1, MXZ-8C60NA2-U1**

Figure 9 Indoor unit temperature correction
To be used to correct indoor unit capacity only

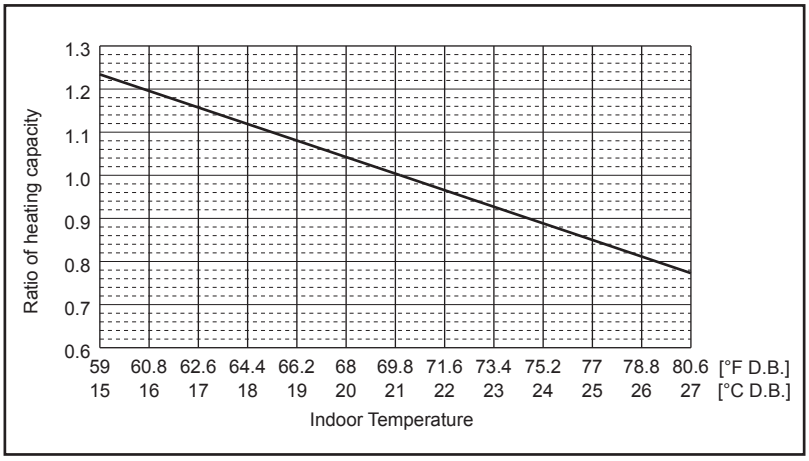
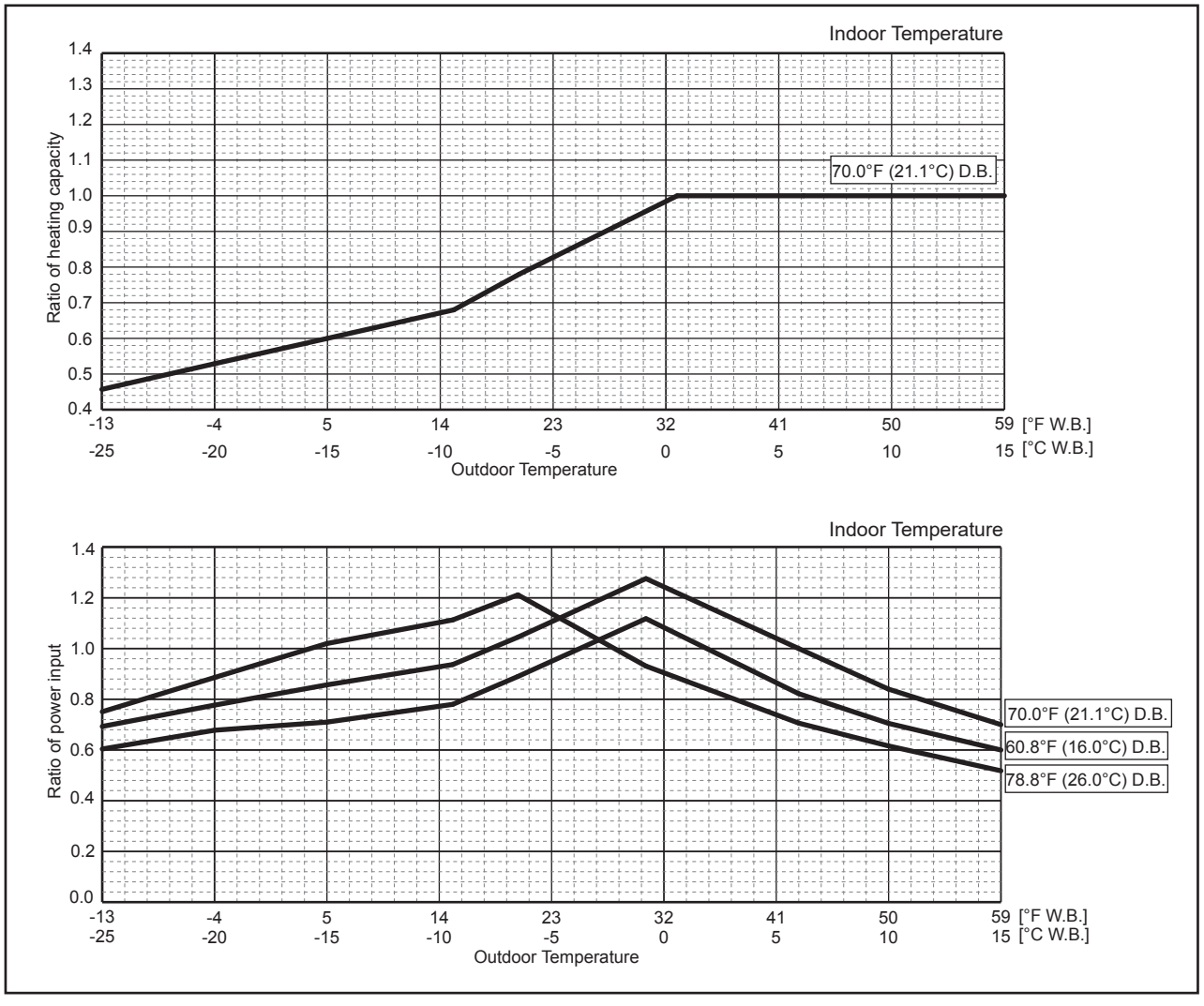


Figure 10 Outdoor unit temperature correction
To be used to correct outdoor unit capacity only



<Heating> **For MXZ-4C36NAHZ2-U1,MXZ-5C42NAHZ2-U1,MXZ-8C48NAHZ2-U1**

Figure 11 Indoor unit temperature correction
To be used to correct indoor unit capacity only

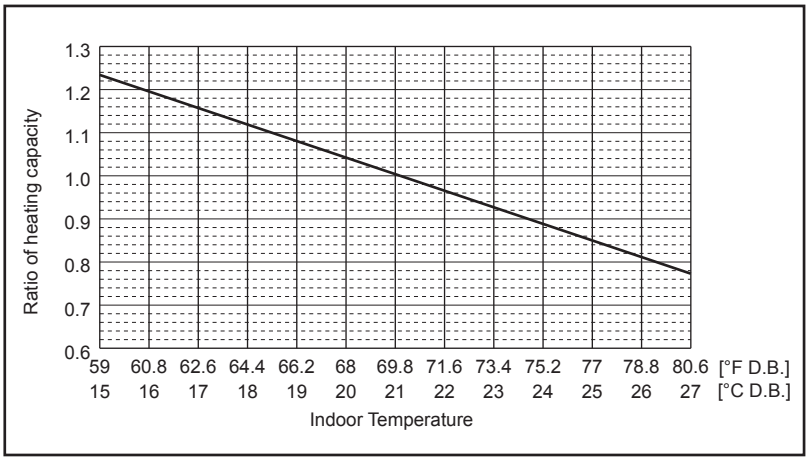
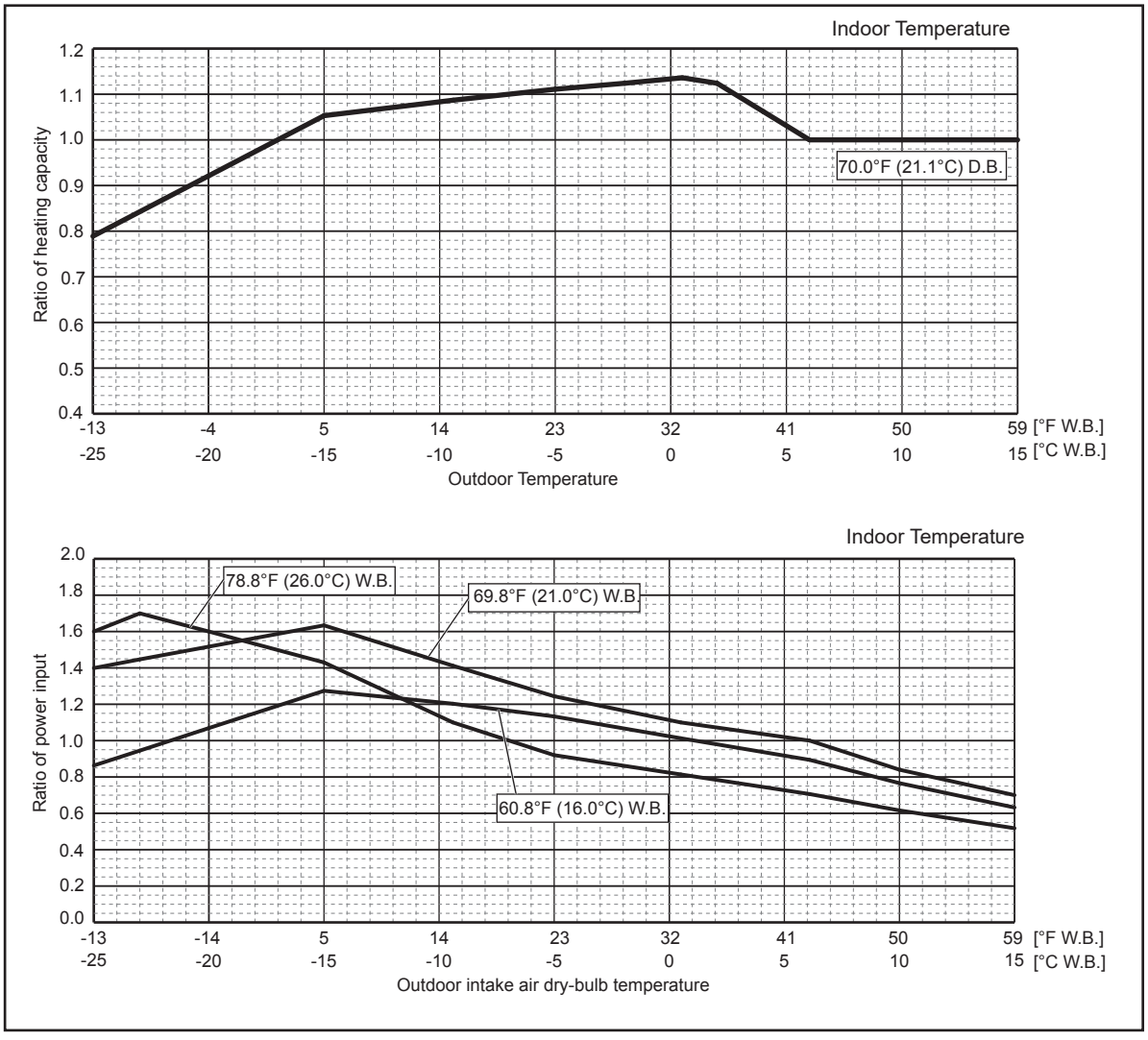


Figure 12 Outdoor unit temperature correction
To be used to correct outdoor unit capacity only



4-3. STANDARD OPERATION DATA (REFERENCE DATA)

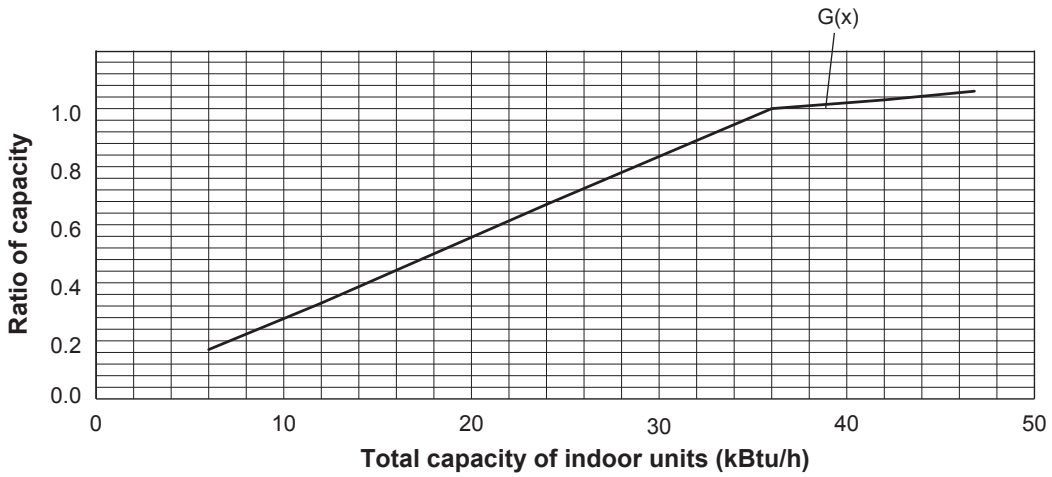
Operation				Outdoor unit model			
				MXZ-4C36NAHZ2-U1		MXZ-5C42NAHZ2-U1	
Operating conditions	Ambient temperature	Indoor	DB/WB	80°F/67°F	70°F/60°F	80°F/67°F	70°F/60°F
		Outdoor		95°F/75°F	47°F/43°F	95°F/75°F	47°F/43°F
	Indoor unit	No. of connected units	Unit	4		4	
		No. of units in operation		4		4	
		Model	—	09 × 4		09 × 2 + 12 ×2	
	Piping	Main pipe	ft (m)	9.84 (3)		9.84 (3)	
		Branch pipe		14.76 (4.5)		14.76 (4.5)	
		Total pipe length		68.90 (21)		68.90 (21)	
	Fan speed		—	Hi		Hi	
	Amount of refrigerant		lb oz (kg)	17 lb 7 oz (7.9)		17 lb 7 oz (7.9)	
Outdoor unit	Electric current		A	14.1	18.7	17.2	19.1
	Voltage		V	230		230	
	Compressor frequency		Hz	59	74	70	80
LEV opening	Indoor unit		Pulse	112	128	129	128
Pressure	High pressure/Low pressure		MPaG	2.57/0.98	2.78/0.64	2.72/0.80	2.80/0.56
			PSIG	373/142	403/93	395/116	406/81
Temp. of each section	Outdoor unit	Discharge	°F (°C)	143.8 (62.1)	151.5 (66.4)	148.6 (64.8)	145.8 (63.2)
		Heat exchanger outlet		100.8 (38.2)	36.7 (2.6)	101.8 (38.8)	35.6 (2.0)
		Accumulator inlet		50.5 (10.3)	36.1 (2.3)	49.5 (9.7)	34.9 (1.6)
		Compressor inlet		47.1 (8.4)	34.0 (1.1)	45.3 (7.4)	32.7 (0.4)
	Indoor unit	LEV inlet		70.0 (21.1)	103.5 (39.7)	83.7 (28.7)	100.2 (37.9)
		Heat exchanger inlet		54.1 (12.3)	138.9 (59.4)	49.6 (9.8)	132.3 (55.7)

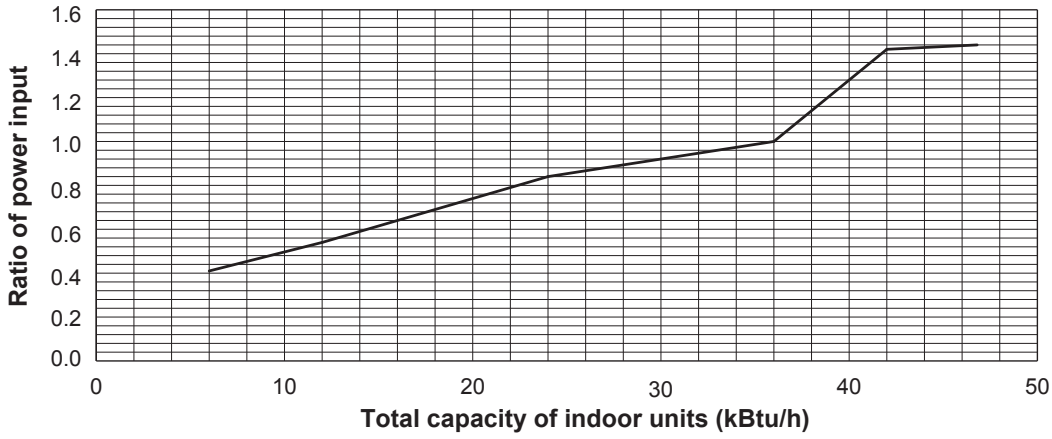
Operation				Outdoor unit model			
				MXZ-8C48NA/NAHZ2-U1		MXZ-8C60NA2-U1	
Operating conditions	Ambient temperature	Indoor	DB/WB	80°F/67°F	70°F/60°F	80°F/67°F	70°F/60°F
		Outdoor		95°F/75°F	47°F/43°F	95°F/75°F	47°F/43°F
	Indoor unit	No. of connected units	Unit	4		5	
		No. of units in operation		4		5	
		Model	—	12 × 4		09 × 3 + 15 + 18	
	Piping	Main pipe	ft (m)	9.84 (3)		9.84 (3)	
		Branch pipe		14.76 (4.5)		14.76 (4.5)	
		Total pipe length		68.90 (21)		83.79 (25.5)	
	Fan speed		—	Hi		Hi	
	Amount of refrigerant		lb oz (kg)	17 lb 7 oz (7.9)		20 lb (8.9)	
Outdoor unit	Electric current		A	22.1	21.9	20.4	24.4
	Voltage		V	230		230	
	Compressor frequency		Hz	86	91	57	65
LEV opening	Indoor unit		Pulse	112	132	187	229
Pressure	High pressure/Low pressure		MPaG	2.83/0.77	2.82/0.55	2.84/0.92	2.44/0.672
			PSIG	410/112	409/80	412/134	354/97.5
Temp. of each section	Outdoor unit	Discharge	°F (°C)	157.6 (69.8)	149.2 (65.1)	167 (75.0)	133.9 (56.6)
		Heat exchanger outlet		105.6 (40.9)	34.3 (1.3)	98.8 (37.1)	51.1 (10.2)
		Accumulator inlet		47.1 (8.4)	33.4 (0.8)	49.5 (9.7)	32.4 (0.2)
		Compressor inlet		42.4 (5.8)	30.6 (−0.8)	72.5 (22.5)	31.6 (−0.2)
	Indoor unit	LEV inlet		71.1 (21.7)	98.8 (37.1)	59.7 (15.4)	81.9 (27.7)
		Heat exchanger inlet		47.5 (8.6)	134.6 (57.0)	52.5 (11.4)	104.2 (40.1)

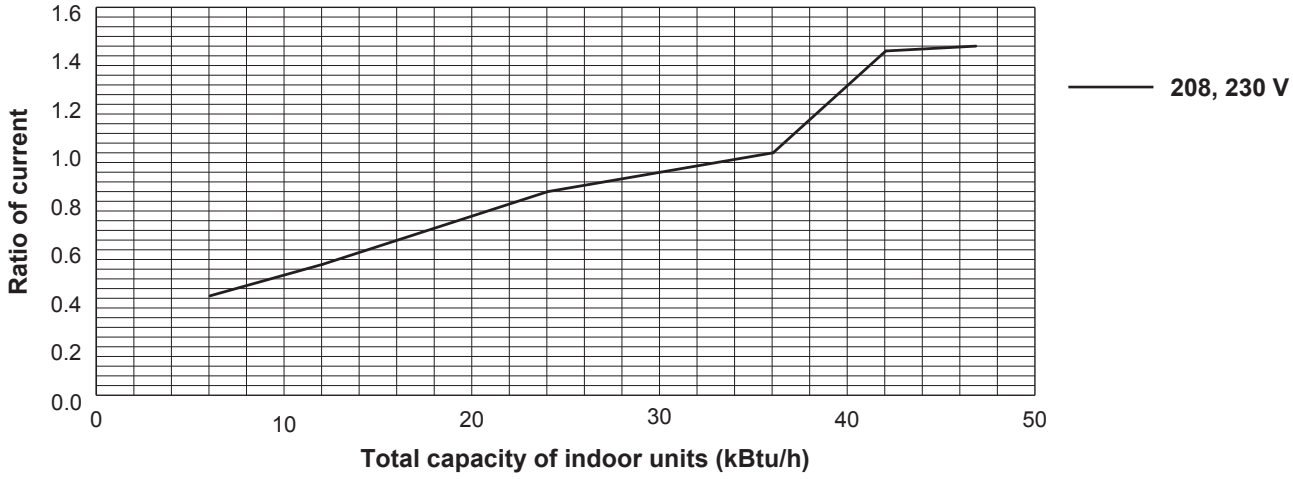
4-4. STANDARD CAPACITY DIAGRAM

4-4-1. MXZ-4C36NAHZ2-U1 <cooling>

		Non-Ducted	Mix	Ducted
Nominal cooling capacity	Btu/h	36,000	36,000	36,000
Input	W	2,570	2,720	2,880
Current (208V)	A	12.8	13.5	14.2
Current (230V)	A	11.6	12.2	12.9

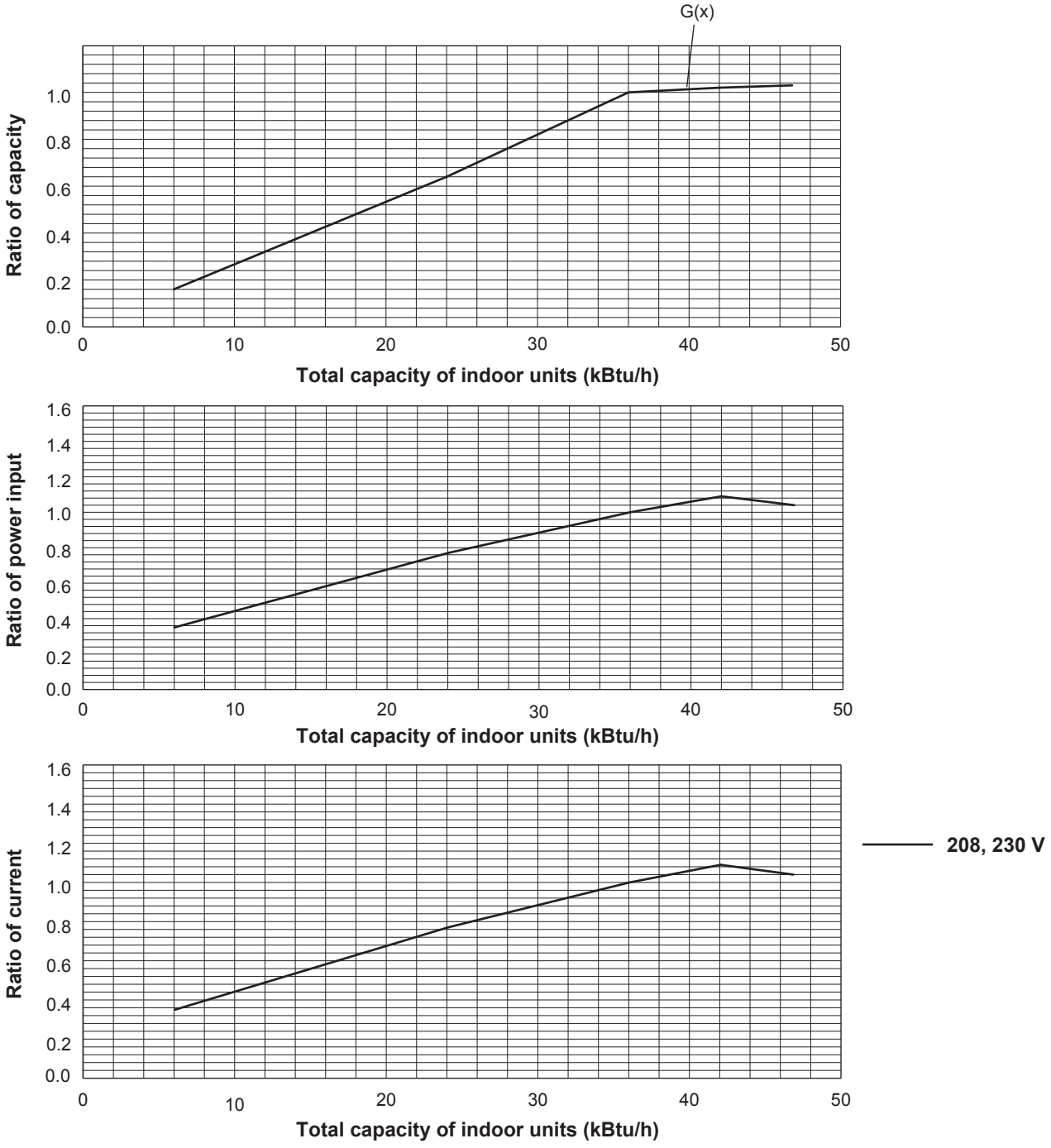






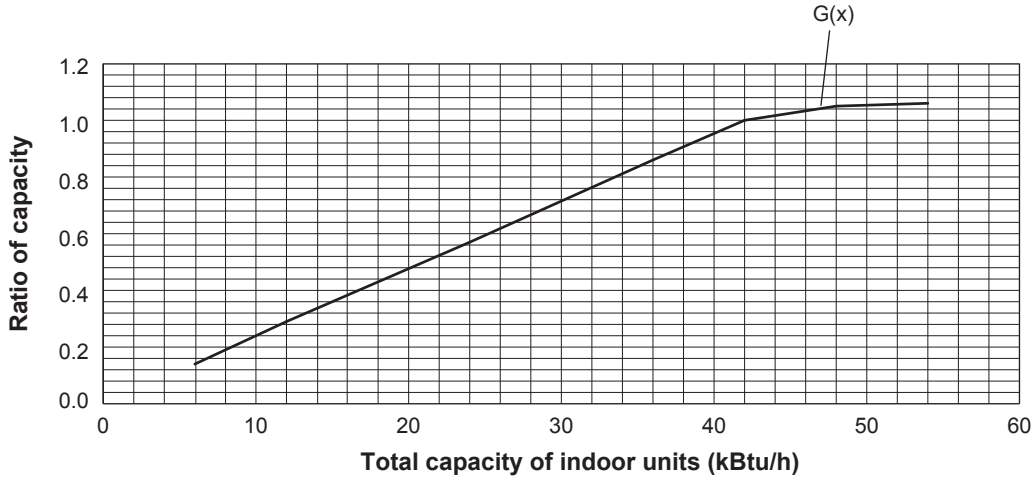
4-4-2. MXZ-4C36NAHZ2-U1 <heating>

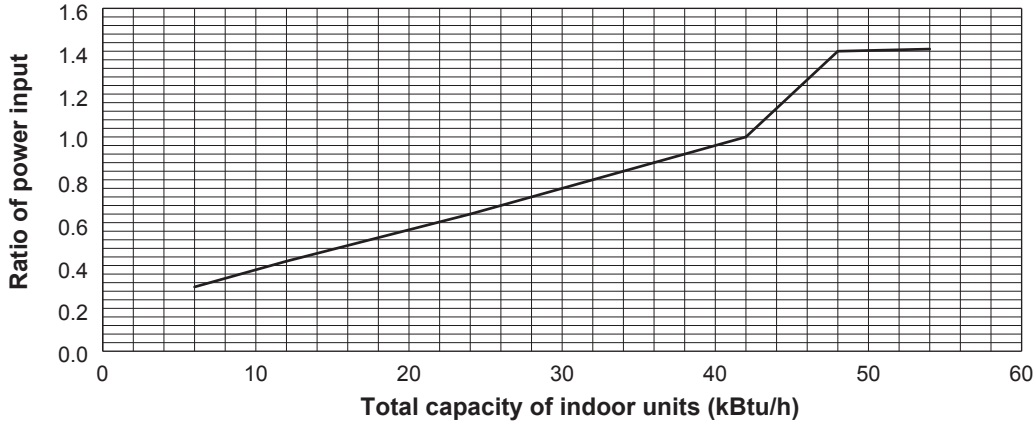
		Non-Ducted	Mix	Ducted
Nominal heating capacity	Btu/h	45,000	45,000	45,000
Input	W	3,340	3,470	3,560
Current (208V)	A	16.4	17.0	17.4
Current (230V)	A	14.8	15.4	15.7

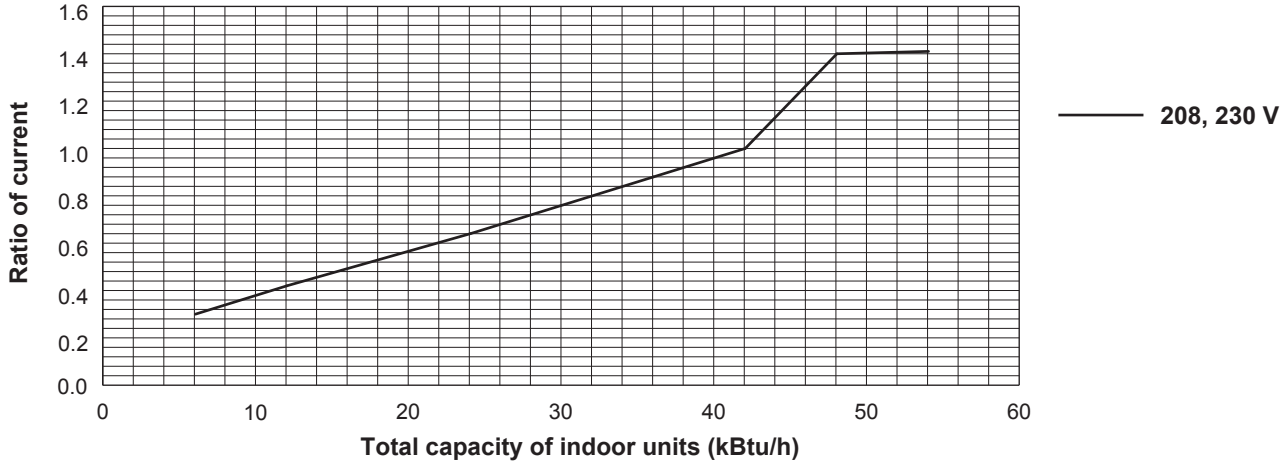


4-4-3. MXZ-5C42NAHZ2-U1 <cooling>

		Non-Ducted	Mix	Ducted
Nominal cooling capacity	Btu/h	42,000	42,000	42,000
Input	W	3,130	3,470	3,890
Current (208V)	A	15.5	17.1	19.0
Current (230V)	A	14.0	15.4	17.2



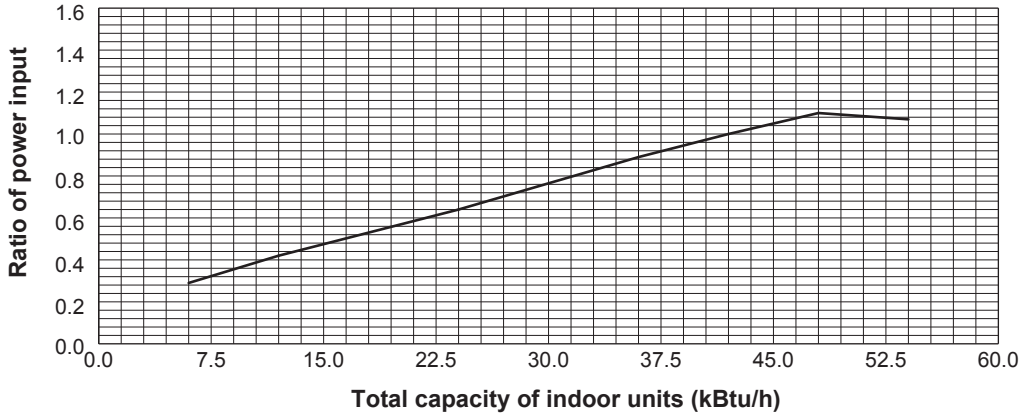


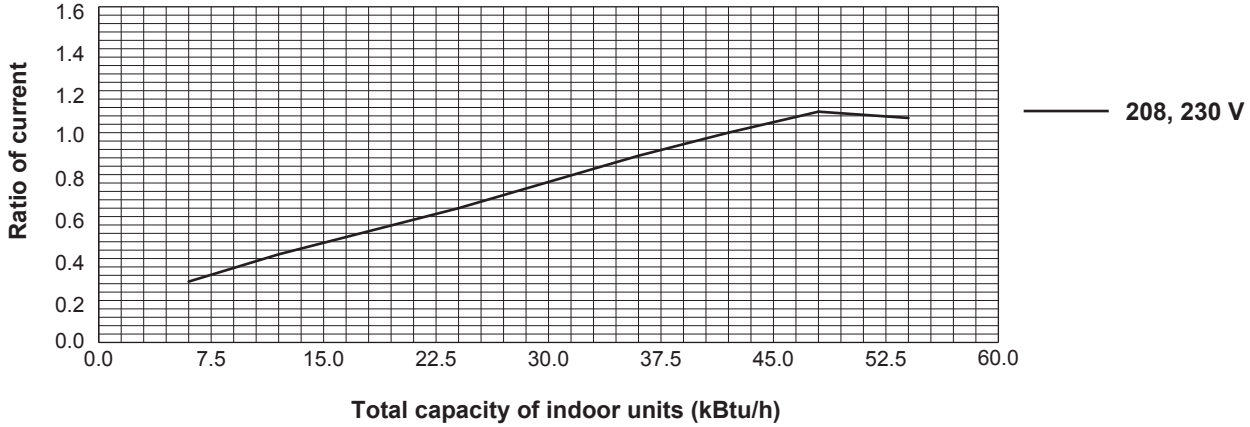


4-4-4. MXZ-5C42NAHZ2-U1 <heating>

		Non-Ducted	Mix	Ducted
Nominal heating capacity	Btu/h	48,000	48,000	48,000
Input	W	3,430	3,750	4,140
Current (208V)	A	16.8	18.3	20.2
Current (230V)	A	15.2	16.6	18.3

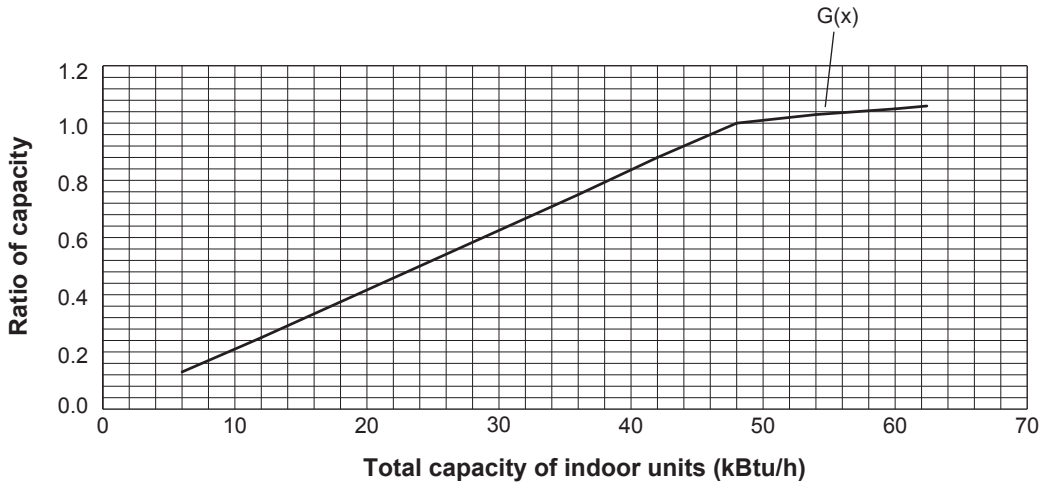


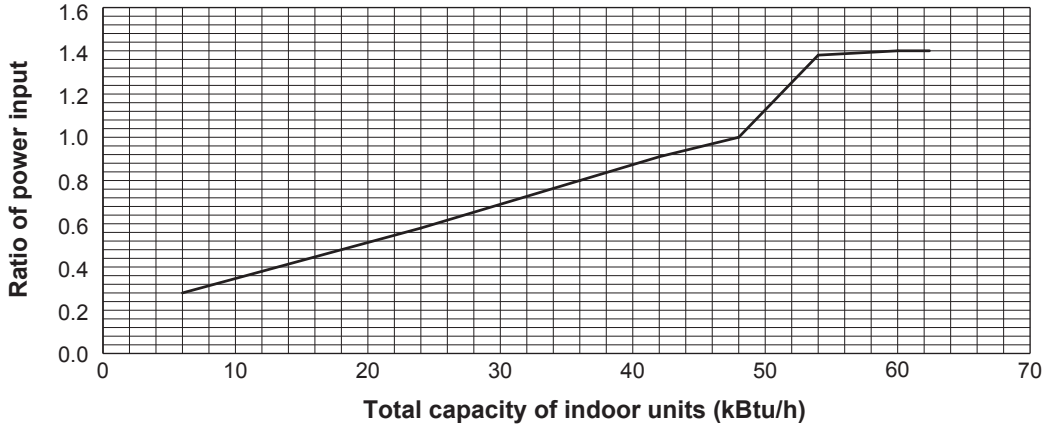


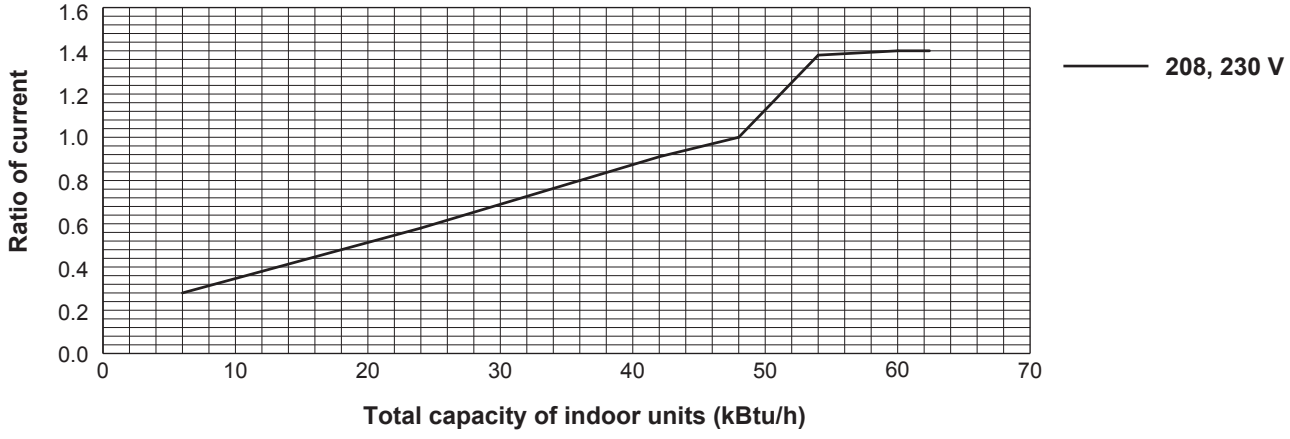


4-4-5. MXZ-8C48NA2-U1 MXZ-8C48NAHZ2-U1 <cooling>

		Non-Ducted	Mix	Ducted
Nominal cooling capacity	Btu/h	48,000	48,000	48,000
Input	W	3,930	4,320	4,800
Current (208V)	A	19.2	21.1	23.3
Current (230V)	A	17.4	19.0	21.1

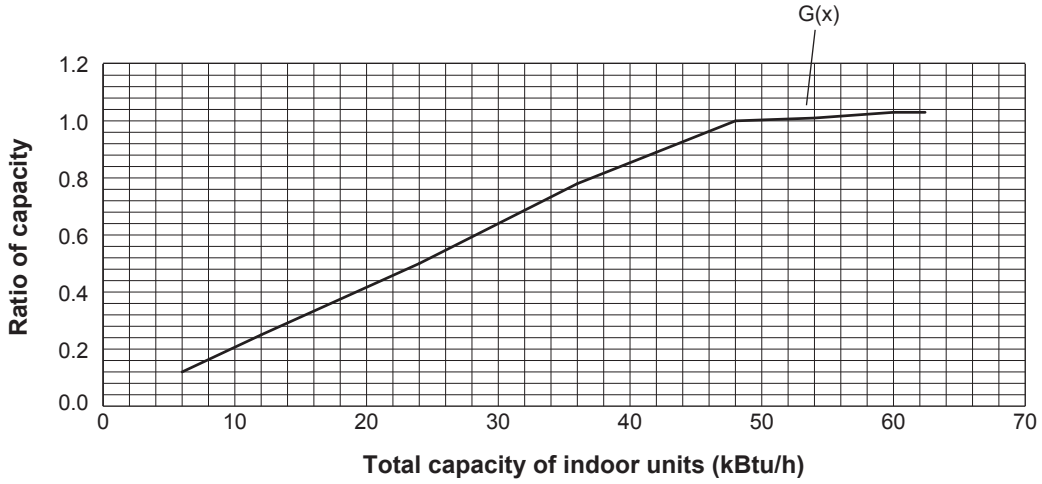


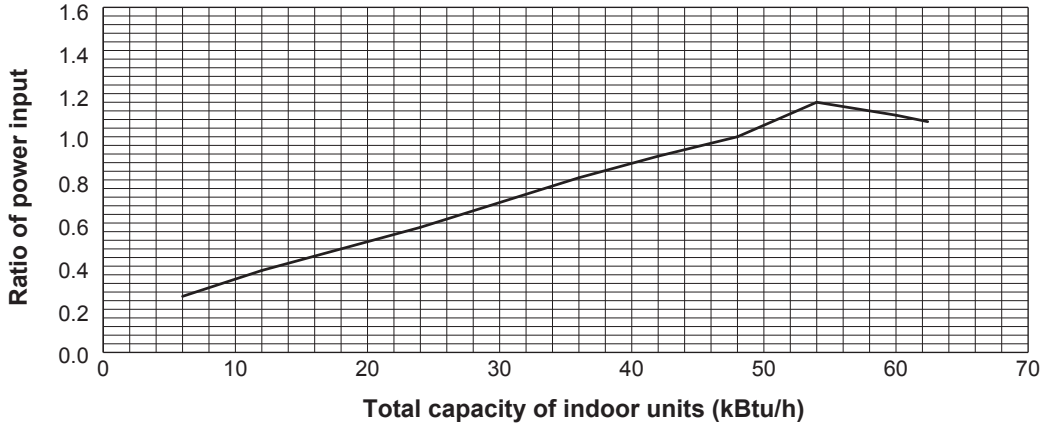


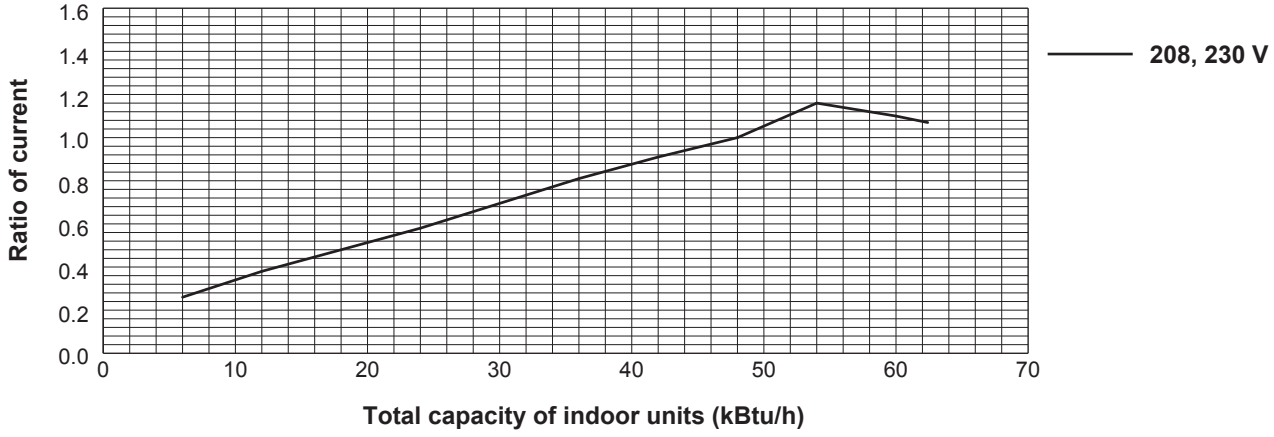


4-4-6. MXZ-8C48NA2-U1 MXZ-8C48NAHZ2-U1 <heating>

		Non-Ducted	Mix	Ducted
Nominal heating capacity	Btu/h	54,000	54,000	54,000
Input	W	4,220	4,520	4,800
Current (208V)	A	20.6	22.0	23.3
Current (230V)	A	18.7	19.9	21.1

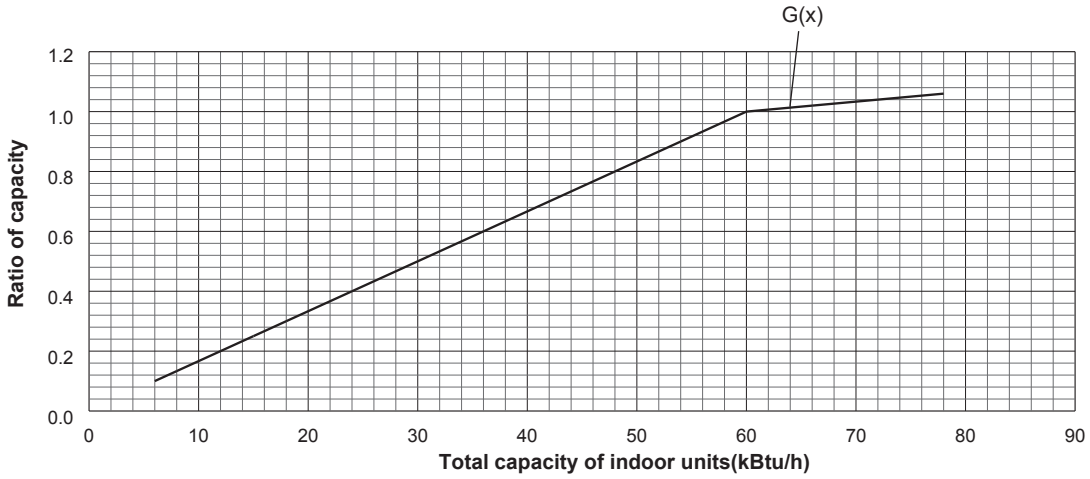


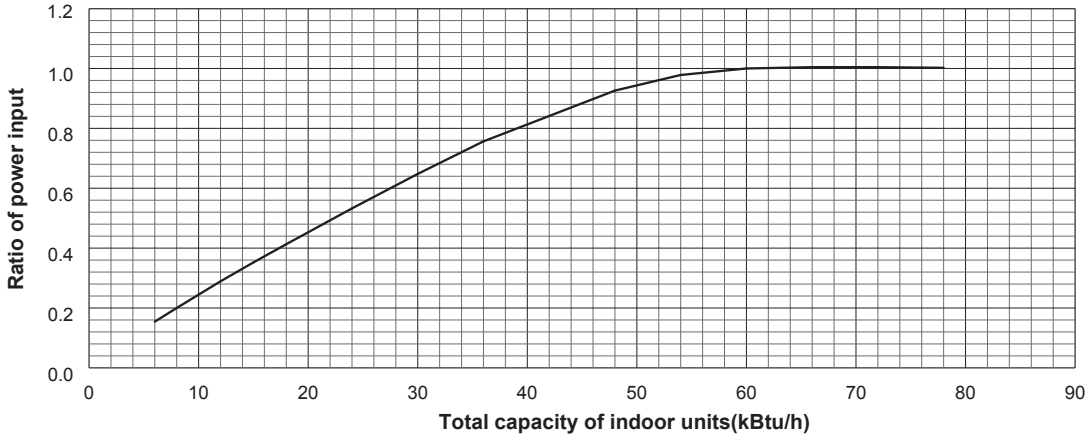


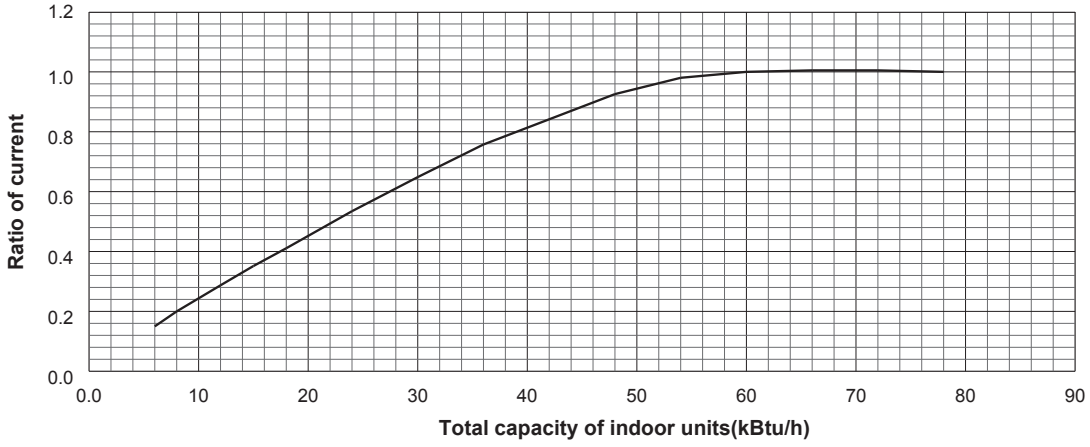


4-4-7. MXZ-8C60NA2-U1 <cooling>

		Non-Ducted	Mix	Ducted
Nominal cooling capacity	Btu/h	60,000	60,000	60,000
Input	W	4,800	5,360	6,000
Current (208V)	A	23.4	26.1	29.2
Current (230V)	A	21.2	23.6	26.5



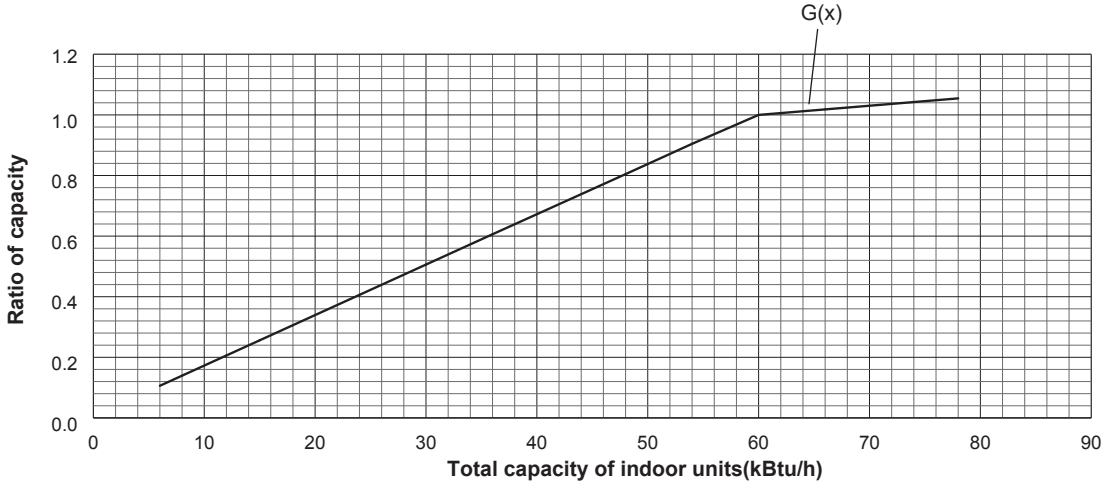


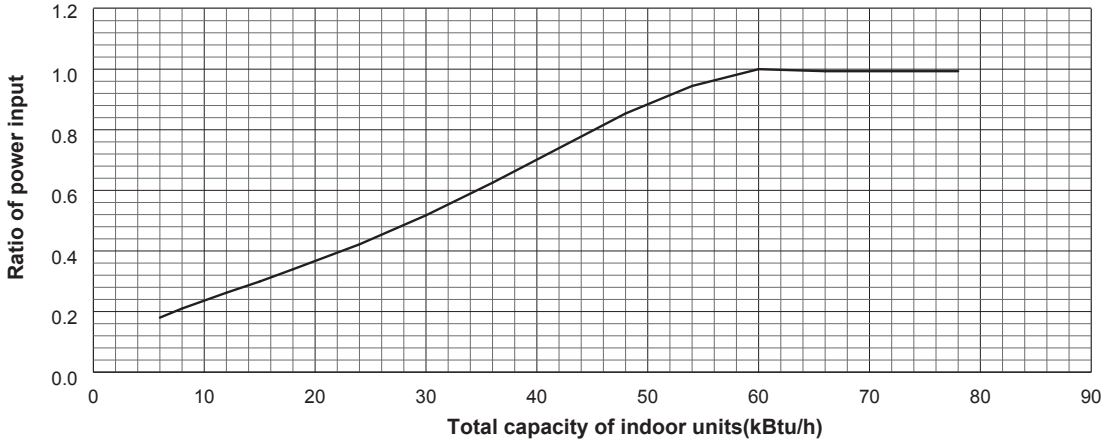


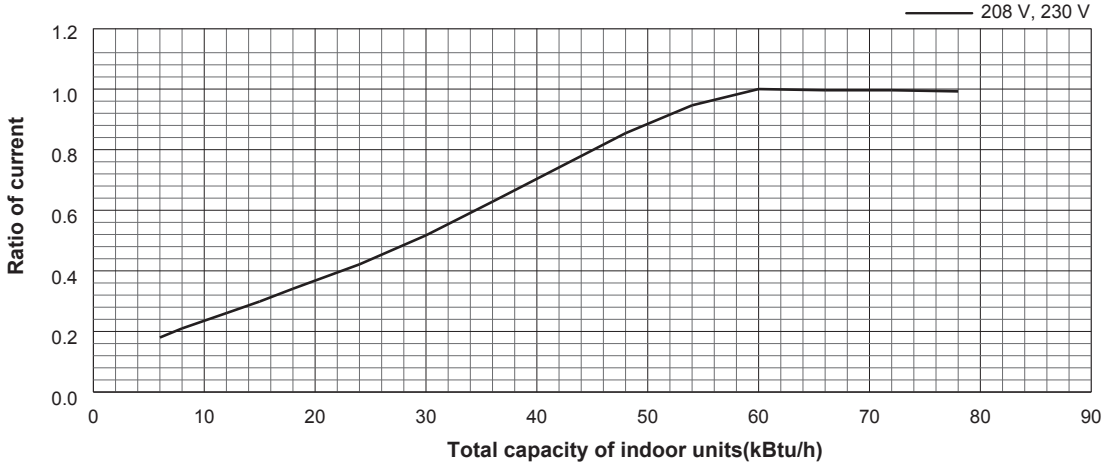
208, 230 V

4-4-8. MXZ-8C60NA2-U1 <heating>

		Non-Ducted	Mix	Ducted
Nominal heating capacity	Btu/h	66,000	66,000	66,000
Input	W	5,530	5,530	5,530
Current (208V)	A	27.0	27.0	27.0
Current (230V)	A	24.4	24.4	24.4







208, 230 V

4-5. CORRECTING CAPACITY FOR CHANGES IN THE LENGTH OF REFRIGERANT PIPING

During cooling, obtain the ratio (and the equivalent piping length) of the outdoor units rated capacity and the total in-use indoor capacity, and find the capacity ratio corresponding to the standard piping length from Figure 13 to 16. Then multiply by the cooling capacity from Figure 7 and 8 in "4-2. CORRECTION BY TEMPERATURE" to obtain the actual capacity. During heating, find the equivalent piping length, and find the capacity ratio corresponding to standard piping length from Figure 17 to 18. Then multiply by the heating capacity from Figure 9 to 12 in "4-2. CORRECTION BY TEMPERATURE" to obtain the actual capacity.

(1) Capacity Correction Curve

Figure 13 MXZ-4C36NAHZ2-U1 <Cooling>

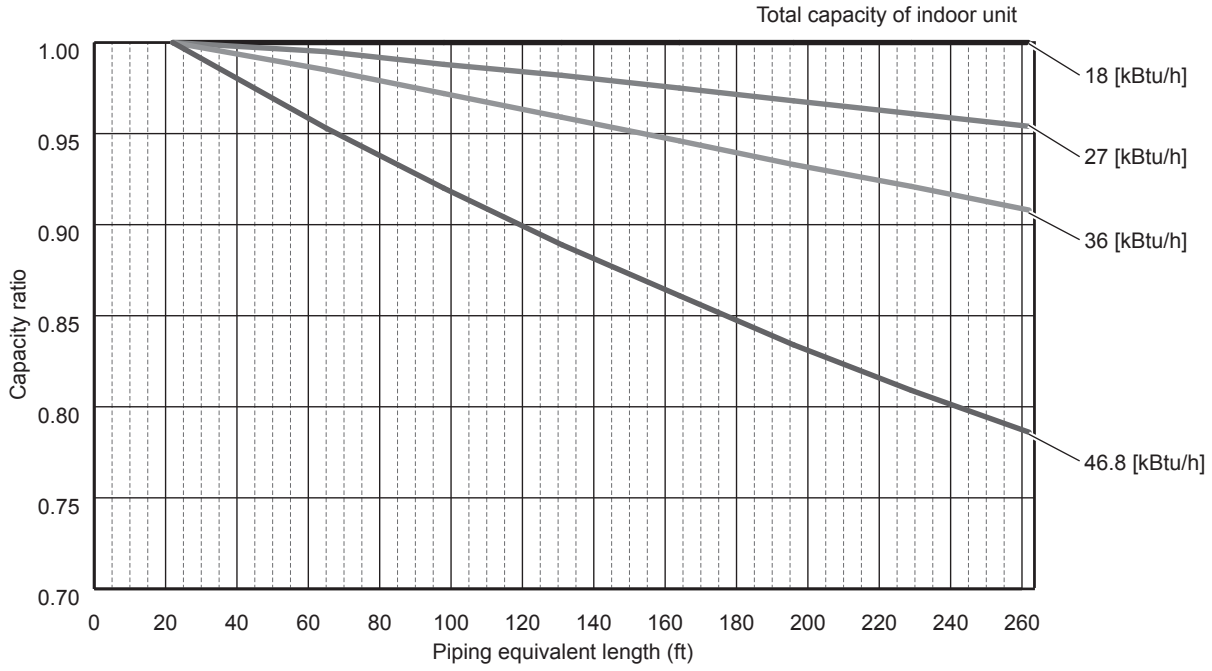


Figure 14 MXZ-5C42NAHZ2-U1 <Cooling>

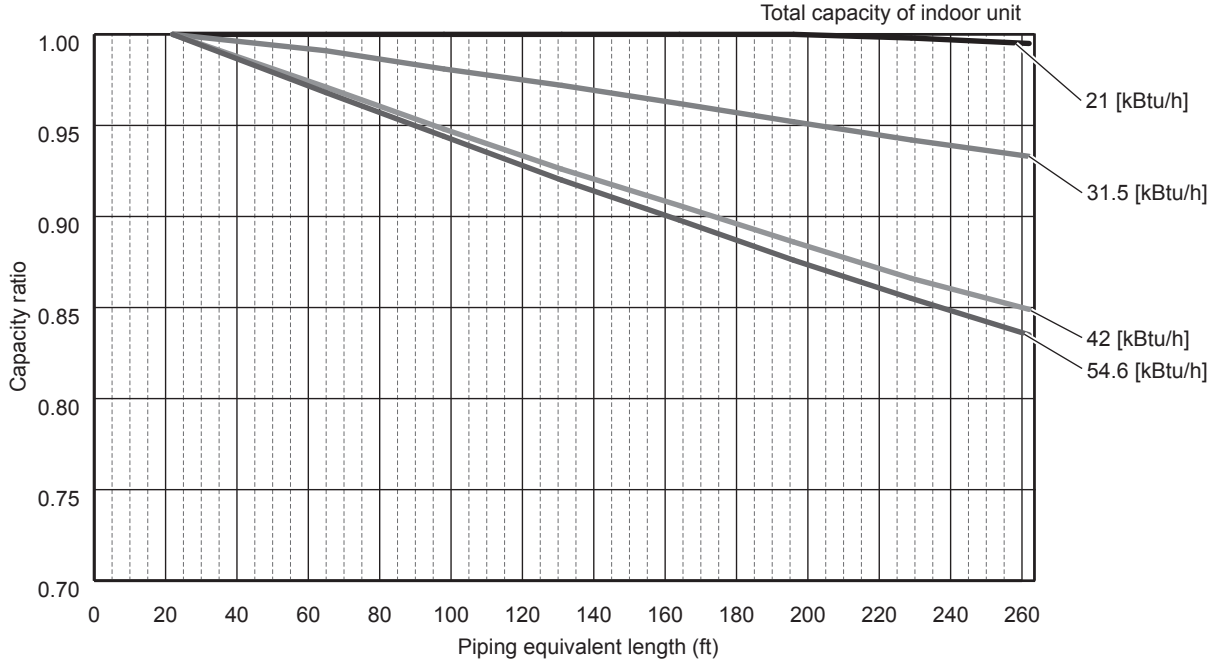


Figure 15 MXZ-8C48NA2-U1 MXZ-8C48NAHZ2-U1 <Cooling>

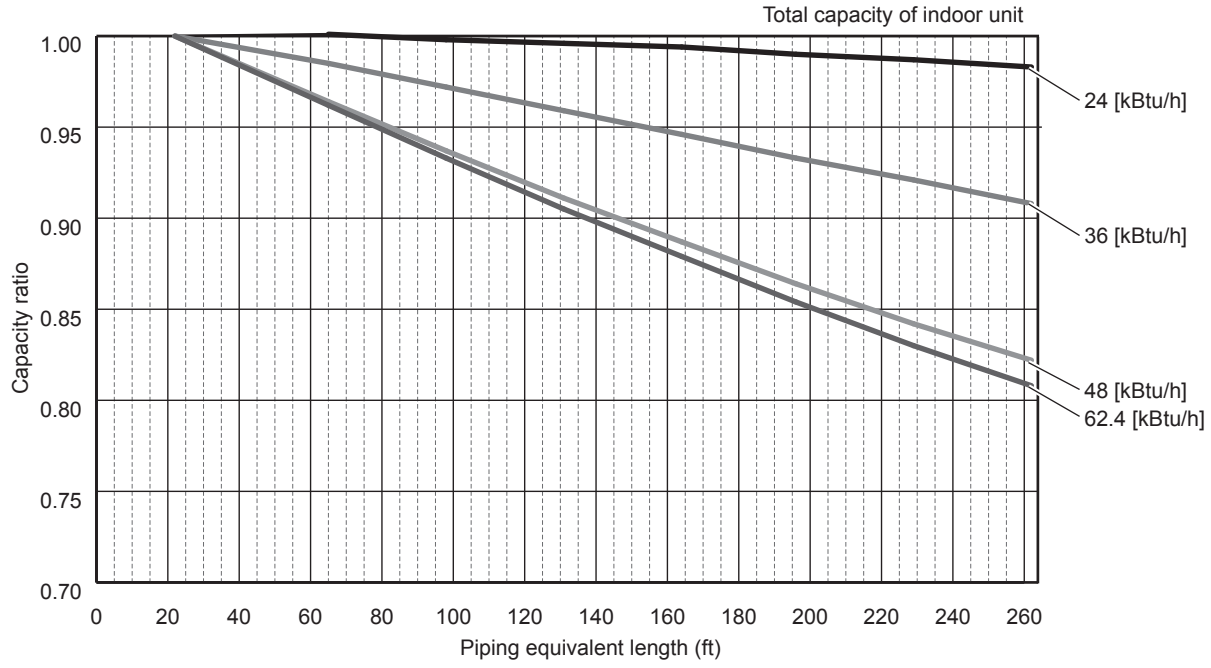


Figure 16 MXZ-8C60NA2-U1 <Cooling>

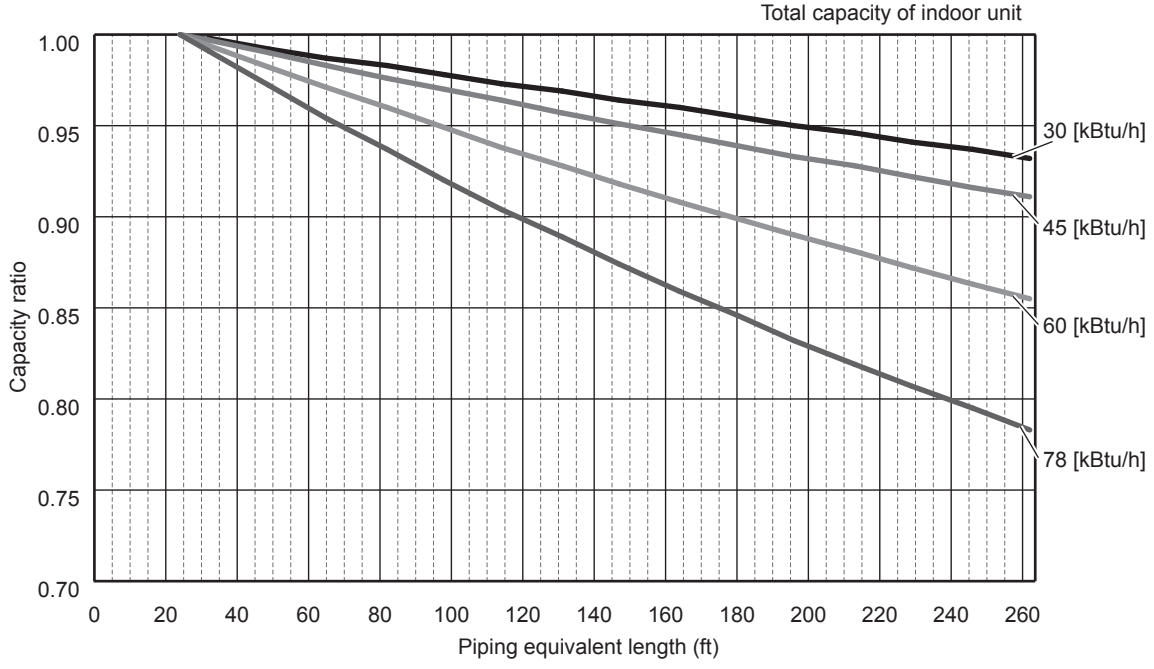


Figure 17 MXZ-4C36NAHZ2-U1 MXZ-5C42NAHZ2-U1 MXZ-8C48NA2-U1 MXZ-8C48NAHZ2-U1 <Heating>

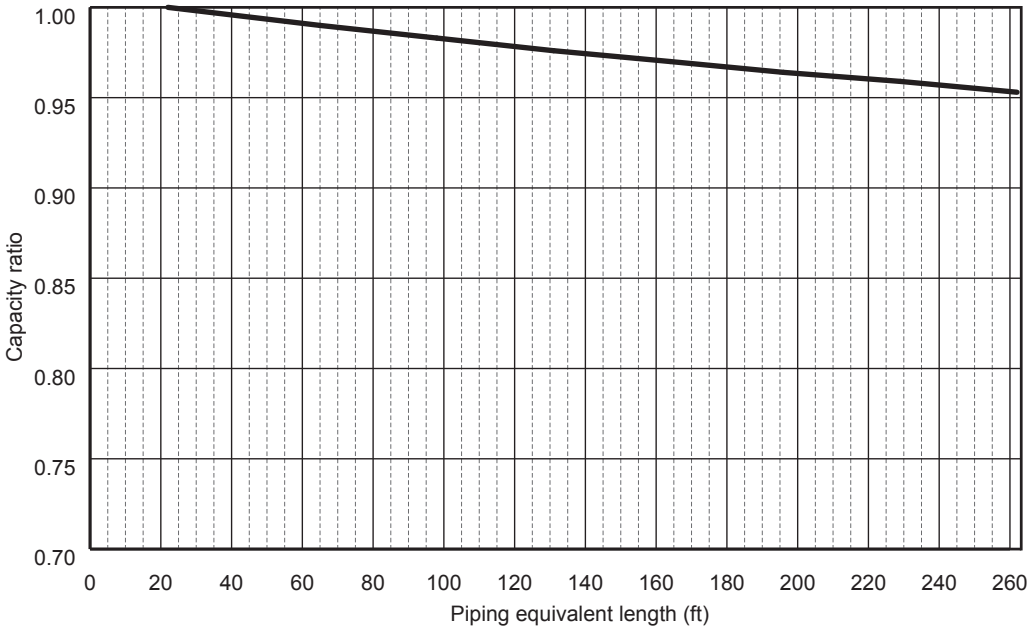
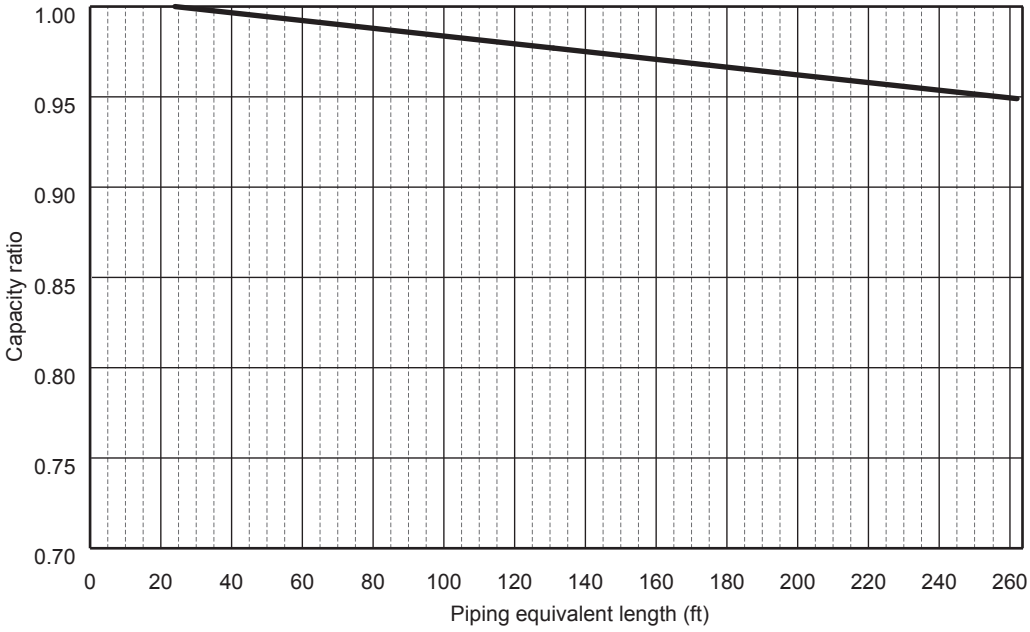


Figure 18 MXZ-8C60NA2-U1 <Heating>



(2) Method for Obtaining the Equivalent Piping Length

Equivalent length = (length of piping to farthest indoor unit) + (0.3 × number of bends in the piping) (m)

4-5-1. Correction of Heating Capacity for Frost and Defrosting

If heating capacity has been reduced due to frost formation or defrosting, multiply the capacity by the appropriate correction factor from the following table to obtain the actual heating capacity.

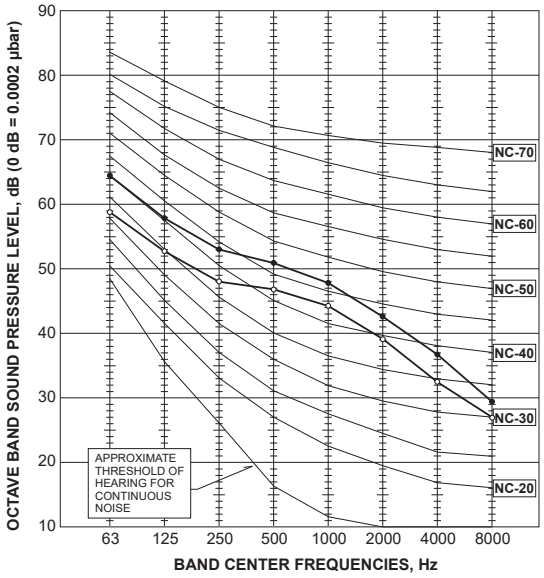
Correction factor diagram

Outdoor Intake temperature <W.B.°F (°C)>	43(6)	39(4)	36(2)	32(0)	28(−2)	25(−4)	21(−6)	18(−8)	14(−10)	5(−15)	−4(−20)	−13(−25)
Correction factor	1.00	0.98	0.89	0.88	0.89	0.90	0.95	0.95	0.95	0.95	0.95	0.95

4-6. NOISE CRITERION CURVES

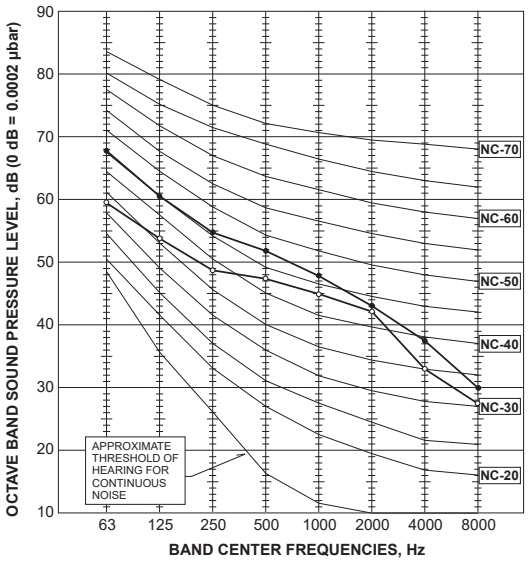
MXZ-4C36NAHZ2-U1

MODE	SPL(dB)	LINE
COOLING	49	○—○
HEATING	53	●—●



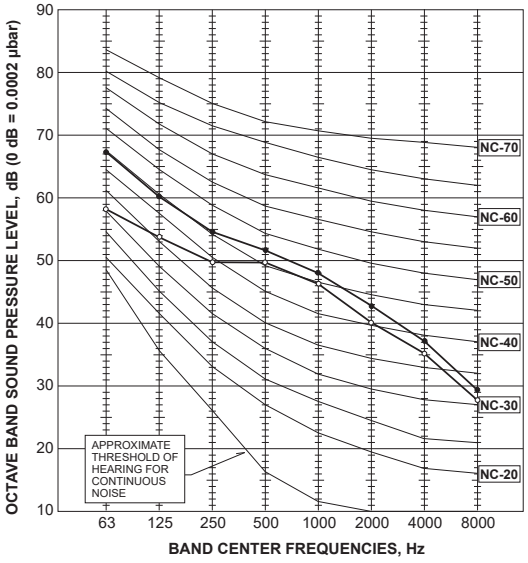
MXZ-5C42NAHZ2-U1

MODE	SPL(dB)	LINE
COOLING	50	○—○
HEATING	54	●—●



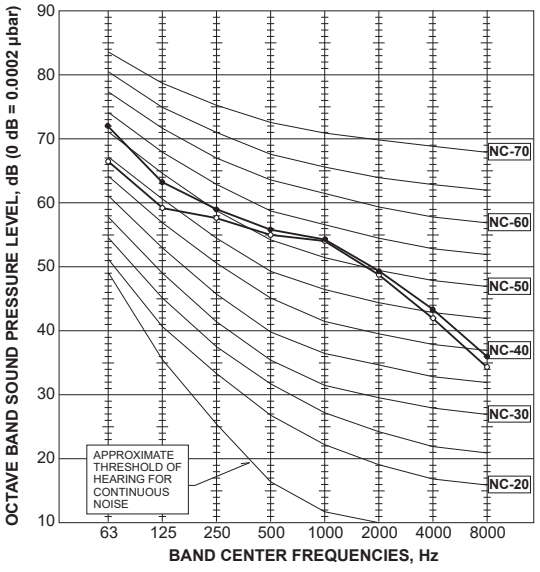
MXZ-8C48NA2-U1
MXZ-8C48NAHZ2-U1

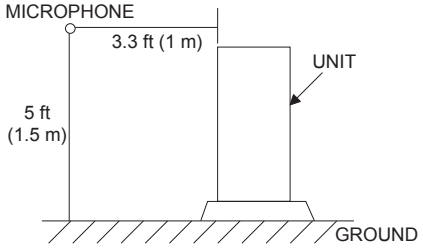
MODE	SPL(dB)	LINE
COOLING	51	○—○
HEATING	54	●—●



MXZ-8C60NA2-U1

MODE	SPL(dB)	LINE
COOLING	58	○—○
HEATING	59	●—●

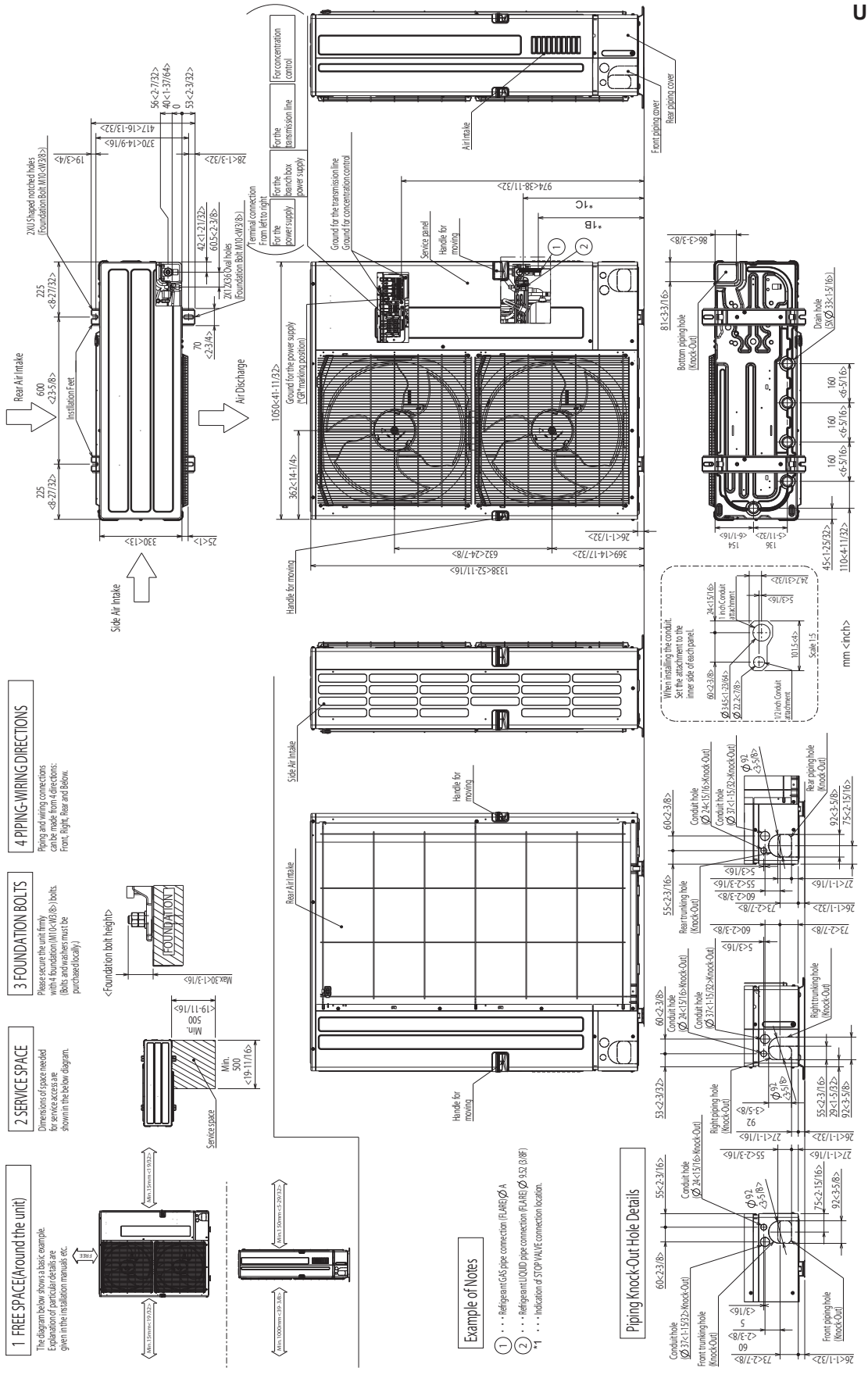




5 OUTLINES AND DIMENSIONS

5-1. OUTDOOR UNIT

Unit: mm <inch>



5-2. BRANCH BOX

Unit: mm <inch>

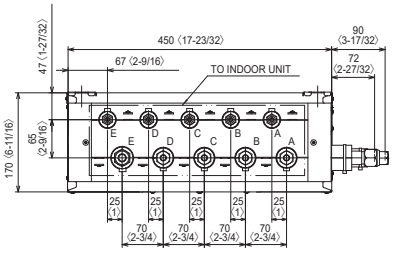
PAC-MKA52BC

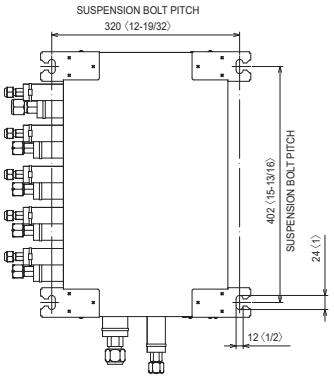
SUSPENSION BOLT: W3/8(M10)

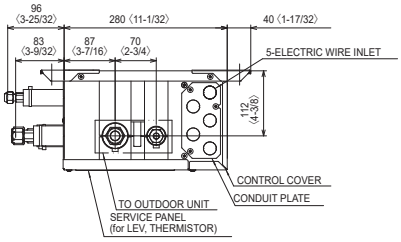
REFRIGERANT PIPE FLARED CONNECTION

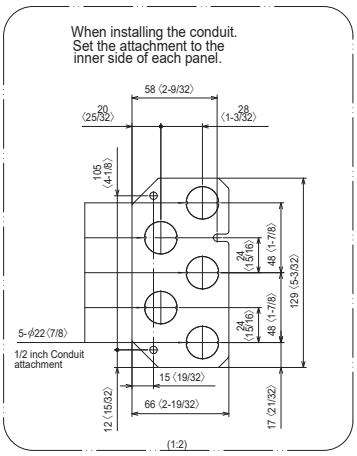
Unit: inch

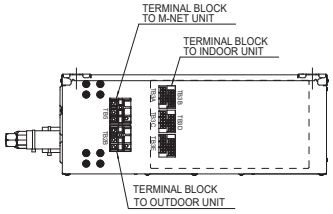
	A	B	C	D	E	TO OUTDOOR UNIT
LIQUID PIPE	1/4F	1/4F	1/4F	1/4F	1/4F	3/8F
GAS PIPE	3/8F	3/8F	3/8F	3/8F	1/2F	5/8F











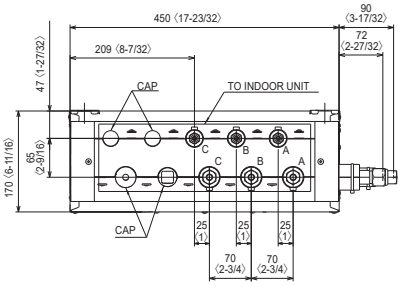
PAC-MKA32BC

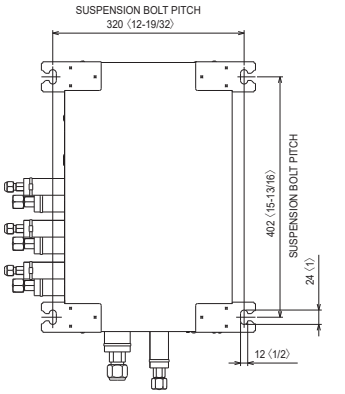
SUSPENSION BOLT: W3/8(M10)

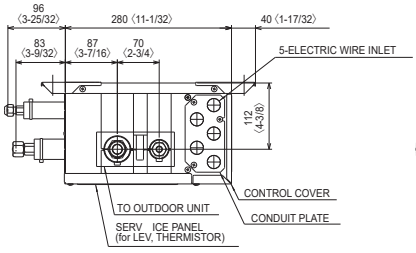
REFRIGERANT PIPE FLARED CONNECTION

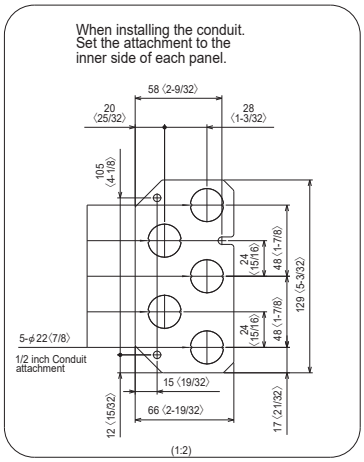
Unit: inch

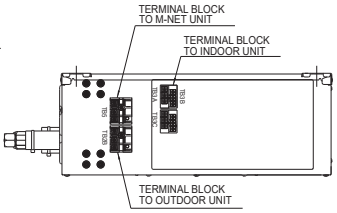
	A	B	C			TO OUTDOOR UNIT
LIQUID PIPE	1/4F	1/4F	1/4F			3/8F
GAS PIPE	3/8F	3/8F	3/8F			5/8F











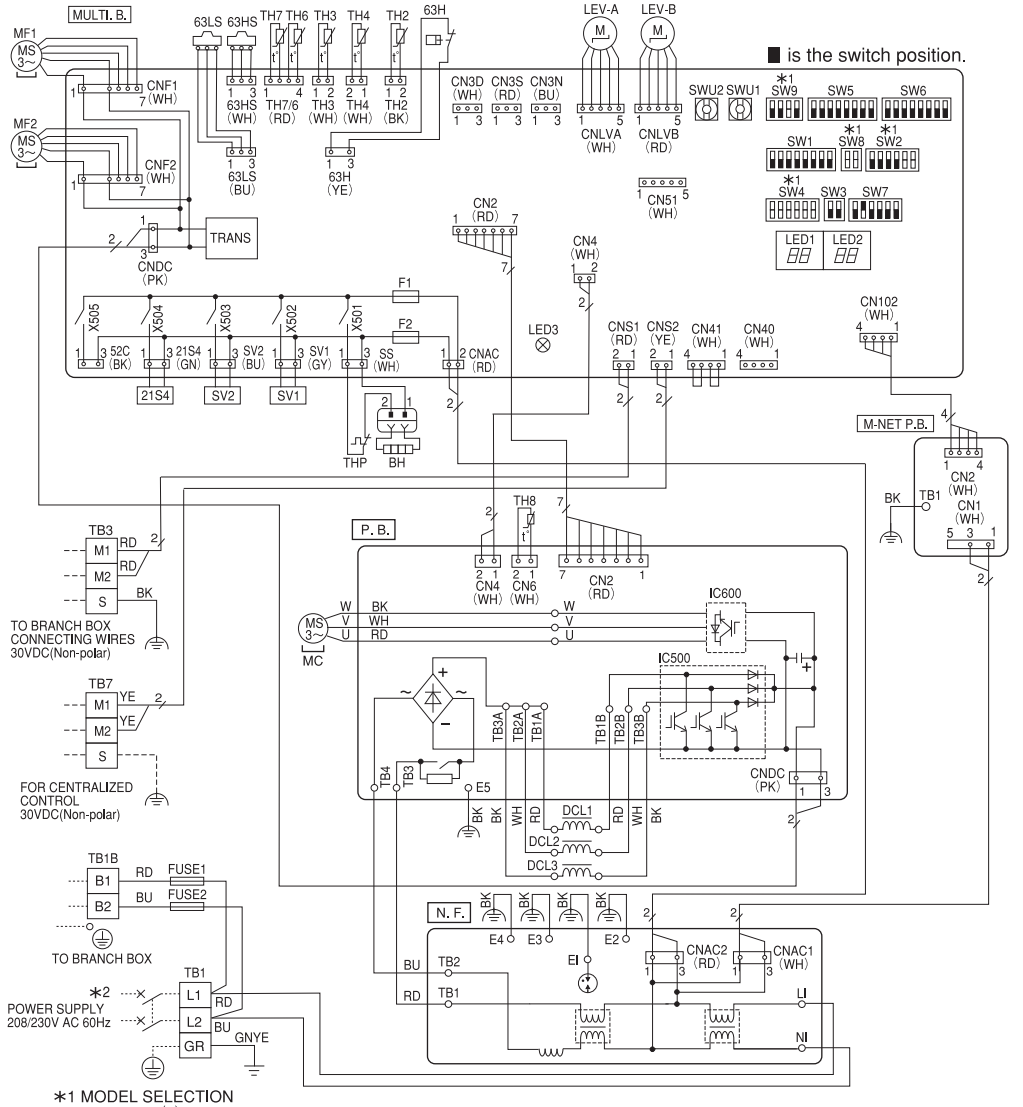
6 WIRING DIAGRAM

6-1. OUTDOOR UNIT
MXZ-4C36NAHZ2-U1 MXZ-5C42NAHZ2-U1 MXZ-8C48NAHZ2-U1

SYMBOL	NAME
TB1	Terminal Block 〈Power Supply〉
TB1B	Terminal Block 〈Branch Box〉
TB3	Terminal Block 〈Branch Box/Outdoor Transmission Line〉
TB7	Terminal Block 〈Centralized Control Transmission Line〉
FUSE1, FUSE2	Fuse 〈T20A L250V〉
MC	Motor for Compressor
MF1, MF2	Fan Motor
21S4	Solenoid Valve Coil 〈4-Way Valve〉
63H	High Pressure Switch
63HS	High Pressure Sensor
63LS	Low Pressure Sensor
SV1	Solenoid Valve Coil 〈Bypass Valve〉
SV2	Solenoid Valve Coil 〈Switching Valve〉
BH	Base Heater
THP	Thermal Protector
TH2	Thermistor 〈Hic Pipe〉
TH3	Thermistor 〈Outdoor Liquid Pipe〉
TH4	Thermistor 〈Compressor〉
TH6	Thermistor 〈Suction Pipe〉

SYMBOL	NAME
TH7	Thermistor 〈Ambient〉
TH8	Thermistor 〈Heat Sink〉
LEV-A, LEV-B	Linear Expansion Valve
DCL1, DCL2, DCL3	Reactor
N.F.	Noise Filter Board
LI	Connection Terminal 〈L1-Phase〉
NI	Connection Terminal 〈L2-Phase〉
TB1, TB2	ConnectionTerminal 〈Power Circuit Board〉
EI, E2, E3, E4	ConnectionTerminal 〈Electrical Parts Box〉
P.B.	Power Circuit Board
TB3, TB4	ConnectionTerminal 〈Noise Filter Board〉
U/V/W	Connection Terminal 〈U/V/W-Phase〉
TB1A, TB2A, TB3A TB1B, TB2B, TB3B	Connection Terminal 〈Reactor〉
E5	ConnectionTerminal 〈Electrical Parts Box〉
IC500	Converter
IC600	Inverter
MULTI.B.	Multi Controller Circuit Board
SW1	Switch 〈Display Selection〉
SW2	Switch 〈Function/Model Selection〉
SW3	Switch 〈Test Run〉

SYMBOL	NAME
SW4	Switch 〈Model Selection〉
SW5	Switch 〈Function Selection〉
SW6	Switch 〈Function Selection〉
SW7	Switch 〈Function Selection〉
SW8	Switch 〈Model Selection〉
SW9	Switch 〈Function/Model Selection〉
SWU1	Switch 〈Unit Address Selection, ones digit〉
SWU2	Switch 〈Unit Address Selection, tens digit〉
SS	Connector 〈Connection for Option〉
CN3D	Connector 〈Connection for Option〉
CN3S	Connector 〈Connection for Option〉
CN3N	Connector 〈Connection for Option〉
CN51	Connector 〈Connection for Option〉
LED1, LED2	LED 〈Operation Inspection Display〉
LED3	LED 〈Power Supply to Main Microcomputer〉
F1, F2	Fuse 〈T6.3A L250V〉
X501～X505	Relay
M-NET P.B.	M-NET Power Circuit Board
TB1	ConnectionTerminal 〈Electrical Parts Box〉



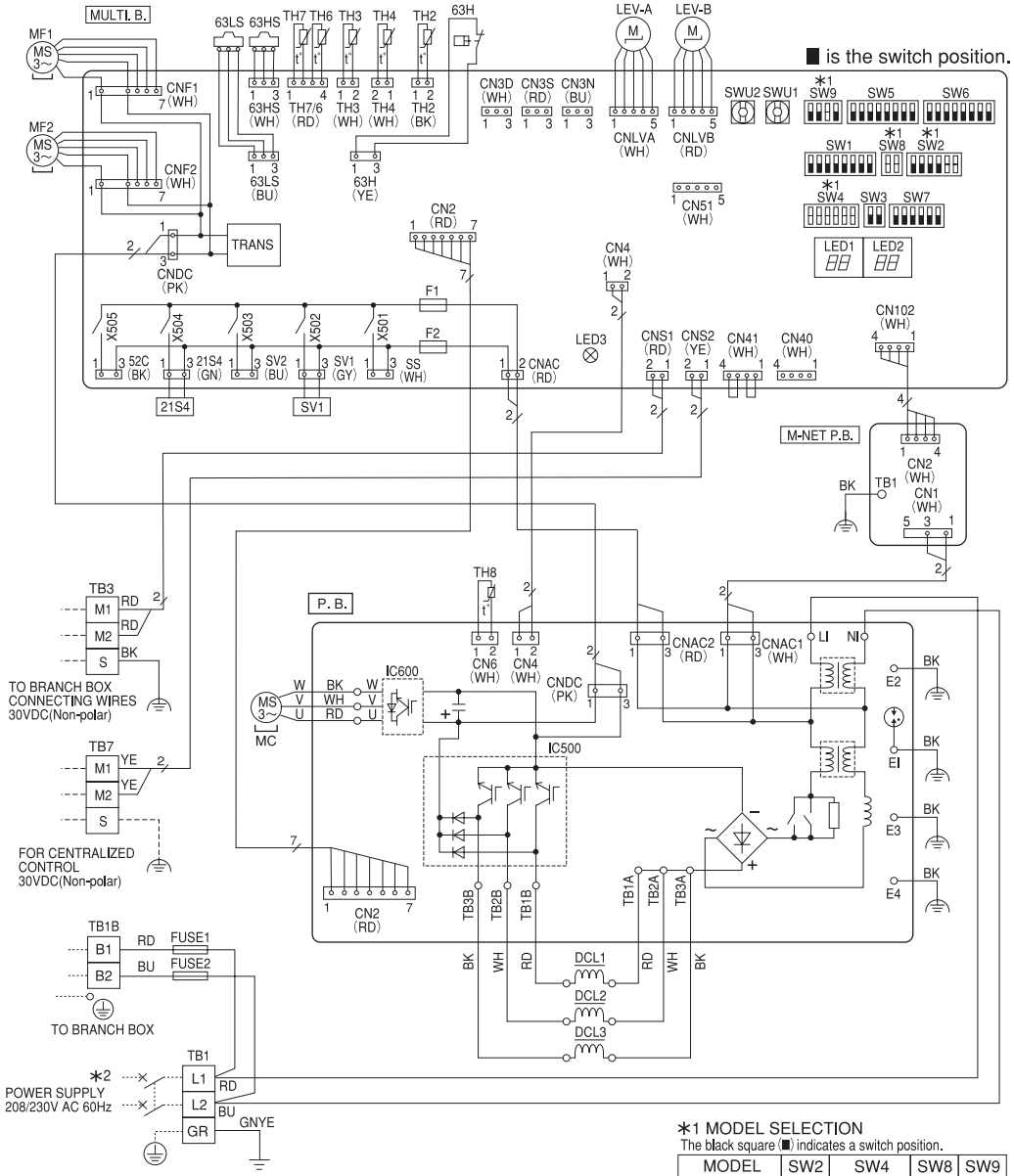
∗1 MODEL SELECTION
The black square (■) indicates a switch position.

MODEL	SW2	SW4	SW8	SW9
MXZ-4C36NAHZ2	5 6	1 2 3 4 5 6	1 2	3
MXZ-5C42NAHZ2	5 6	1 2 3 4 5 6	1 2	3
MXZ-8C48NAHZ2	5 6	1 2 3 4 5 6	1 2	3

∗2 Use copper supply wires.
Utiliser des fils d'alimentation en cuivre.

MXZ-8C48NA2-U1

SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME
TB1	Terminal Block 〈Power Supply〉	TH7	Thermistor 〈Ambient〉	SW5	Switch 〈Function Selection〉
TB1B	Terminal Block 〈Branch Box〉	TH8	Thermistor 〈Heat Sink〉	SW6	Switch 〈Function Selection〉
TB3	Terminal Block 〈Branch Box/Outdoor Transmission Line〉	LEV-A, LEV-B	Linear Expansion Valve	SW7	Switch 〈Function Selection〉
		DCL1, DCL2, DCL3	Reactor	SW8	Switch 〈Model Selection〉
TB7	Terminal Block 〈Centralized Control Transmission Line〉	P.B.	Power Circuit Board	SW9	Switch 〈Function/Model Selection〉
		U/V/W	Connection Terminal 〈U/V/W-Phase〉	SWU1	Switch 〈Unit Address Selection, ones digit〉
FUSE1, FUSE2	Fuse 〈T20A L250V〉	LI	Connection Terminal 〈L1-Phase〉	SWU2	Switch 〈Unit Address Selection, tens digit〉
MC	Motor for Compressor	NI	Connection Terminal 〈L2-Phase〉	SS	Connector 〈Connection for Option〉
MF1, MF2	Fan Motor	TB1A, TB2A, TB3A TB1B, TB2B, TB3B	Connection Terminal 〈Reactor〉	CN3D	Connector 〈Connection for Option〉
21S4	Solenoid Valve Coil 〈4-Way Valve〉			CN3S	Connector 〈Connection for Option〉
63H	High Pressure Switch	IC500	Converter	CN3N	Connector 〈Connection for Option〉
63HS	High Pressure Sensor	IC600	Inverter	CN51	Connector 〈Connection for Option〉
63LS	Low Pressure Sensor	EI, E2, E3, E4	ConnectionTerminal 〈Electrical Parts Box〉	LED1, LED2	LED 〈Operation Inspection Display〉
SV1	Solenoid Valve Coil 〈Bypass Valve〉	MULTI.B.	Multi Controller Circuit Board	LED3	LED 〈Power Supply to Main Microcomputer〉
TH2	Thermistor 〈Hic Pipe〉	SW1	Switch 〈Display Selection〉	F1, F2	Fuse 〈T6.3A L250V〉
TH3	Thermistor 〈Outdoor Liquid Pipe〉	SW2	Switch 〈Function/Model Selection〉	X501~X505	Relay
TH4	Thermistor 〈Compressor〉	SW3	Switch 〈Test Run〉	M-NET P.B.	M-NET Power Circuit Board
TH6	Thermistor 〈Suction Pipe〉	SW4	Switch 〈Model Selection〉	TB1	ConnectionTerminal 〈Electrical Parts Box〉



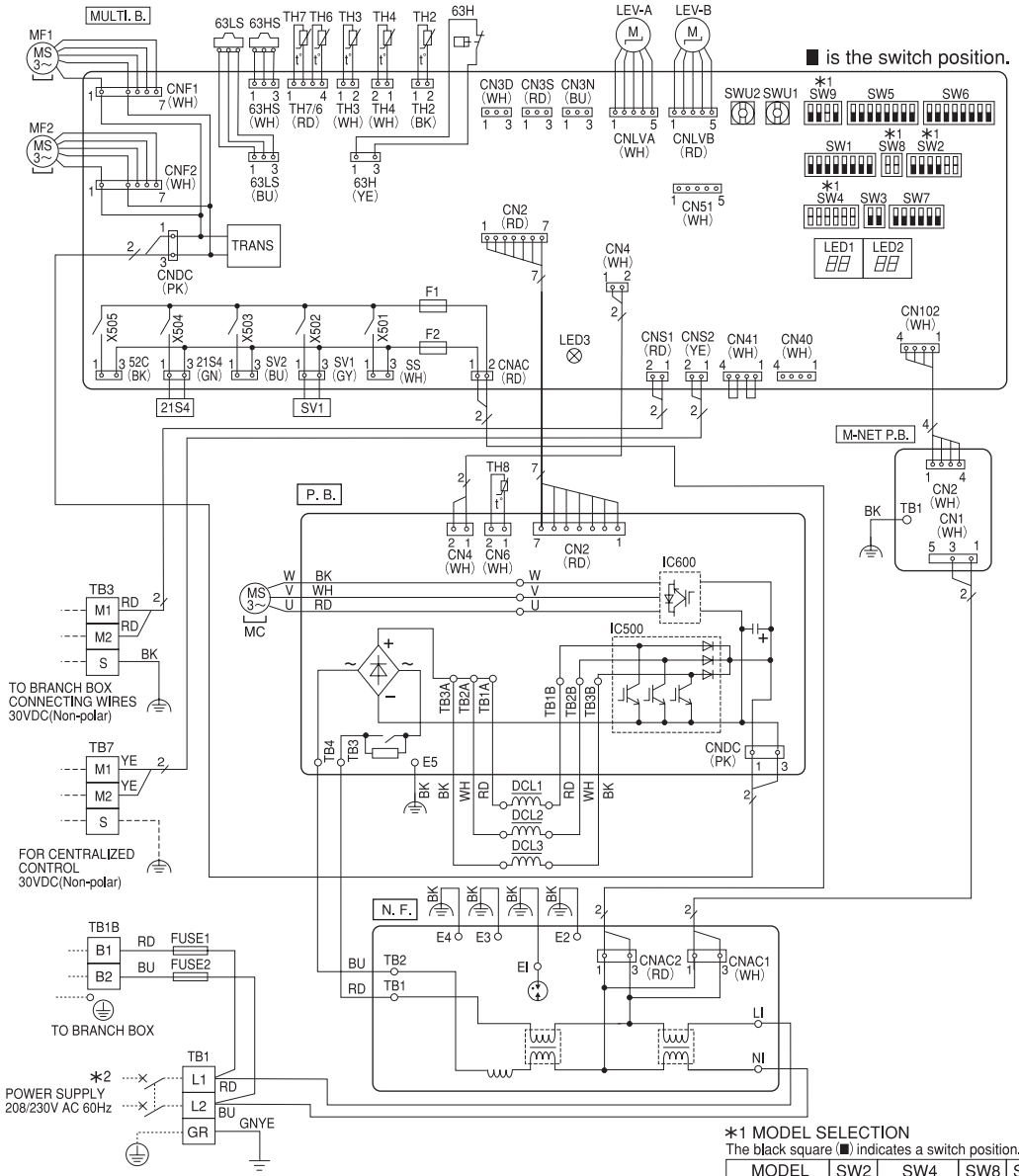
∗1 MODEL SELECTION
The black square (■) indicates a switch position.

MODEL	SW2	SW4	SW8	SW9
MXZ-8C48NA2	ON OFF 5 6	ON OFF 1 2 3 4 5 6	ON OFF 1 2	ON OFF 3

∗2 Use copper supply wires.
Utiliser des fils d'alimentation en cuivre.

MXZ-8C60NA2-U1

SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME
TB1	Terminal Block 〈Power Supply〉	LEV-A, LEV-B	Linear Expansion Valve	SW5	Switch 〈Function Selection〉
TB1B	Terminal Block 〈Branch Box〉	DCL1, DCL2, DCL3	Reactor	SW6	Switch 〈Function Selection〉
TB3	Terminal Block 〈Branch Box/Outdoor Transmission Line〉	N.F.	Noise Filter Board	SW7	Switch 〈Function Selection〉
		LI	Connection Terminal 〈L1-Phase〉	SW8	Switch 〈Model Selection〉
TB7	Terminal Block 〈Centralized Control Transmission Line〉	NI	Connection Terminal 〈L2-Phase〉	SW9	Switch 〈Function/Model Selection〉
		TB1, TB2	ConnectionTerminal 〈Power Circuit Board〉	SWU1	Switch 〈Unit Address Selection, ones digit〉
FUSE1, FUSE2	Fuse 〈T20A L250V〉	EI, E2, E3, E4	ConnectionTerminal 〈Electrical Parts Box〉	SWU2	Switch 〈Unit Address Selection, tens digit〉
MC	Motor for Compressor	P.B.	Power Circuit Board	SS	Connector 〈Connection for Option〉
MF1, MF2	Fan Motor	TB3, TB4	ConnectionTerminal 〈Noise Filter Board〉	CN3D	Connector 〈Connection for Option〉
21S4	Solenoid Valve Coil 〈4-Way Valve〉	U/V/W	Connection Terminal 〈U/V/W-Phase〉	CN3S	Connector 〈Connection for Option〉
63H	High Pressure Switch	TB1A, TB2A, TB3A TB1B, TB2B, TB3B	Connection Terminal 〈Reactor〉	CN3N	Connector 〈Connection for Option〉
63HS	High Pressure Sensor			CN51	Connector 〈Connection for Option〉
63LS	Low Pressure Sensor	E5	ConnectionTerminal 〈Electrical Parts Box〉	LED1, LED2	LED 〈Operation Inspection Display〉
SV1	Solenoid Valve Coil 〈Bypass Valve〉	IC500	Converter	LED3	LED 〈Power Supply to Main Microcomputer〉
TH2	Thermistor 〈Hic Pipe〉	IC600	Inverter	F1, F2	Fuse 〈T6.3A L250V〉
TH3	Thermistor 〈Outdoor Liquid Pipe〉	MULTI.B.	Multi Controller Circuit Board	X501～X505	Relay
TH4	Thermistor 〈Compressor〉	SW1	Switch 〈Display Selection〉	M-NET P.B.	M-NET Power Circuit Board
TH6	Thermistor 〈Suction Pipe〉	SW2	Switch 〈Function/Model Selection〉	TB1	ConnectionTerminal 〈Electrical Parts Box〉
TH7	Thermistor 〈Ambient〉	SW3	Switch 〈Test Run〉		
TH8	Thermistor 〈Heat Sink〉	SW4	Switch 〈Model Selection〉		



∗1 MODEL SELECTION
The black square (■) indicates a switch position.

MODEL	SW2	SW4	SW8	SW9
MXZ-8C60NA2	ON OFF 5 6	ON OFF 1 2 3 4 5 6	ON OFF 1 2	ON OFF 3

∗2 Use copper supply wires.
Utiliser des fils d'alimentation en cuivre.

PAC-MKA52BC PAC-MKA32BC

SYMBOL	NAME
B.C.	Branch box controller board
F1	Fuse <UL 6.3A 250V AC>
F2~F4	Fuse <UL 10A 250V AC> ∗1
SW1	Switch for indoor unit connection ∗2
SW4	Switch for function selection
SW5	Switch for function selection
CNM	Connector <Connection for service>
LED1,2	Light emitting diode ∗3
TB3A~E	Terminal block <To Indoor unit-A~E> ∗4
SW11	Address Setting ones digit
SW12	Address Setting tens digit
LEV-A~E	Linear expansion valve ∗4
TH-A~E	Thermistor <Gas pipe> ∗4
TB2B	Terminal block <To Power Supply>
TB5	Terminal block <To Transmission>

∗1 F4 for PAC-MKA52BC only
∗2 SW1 setting

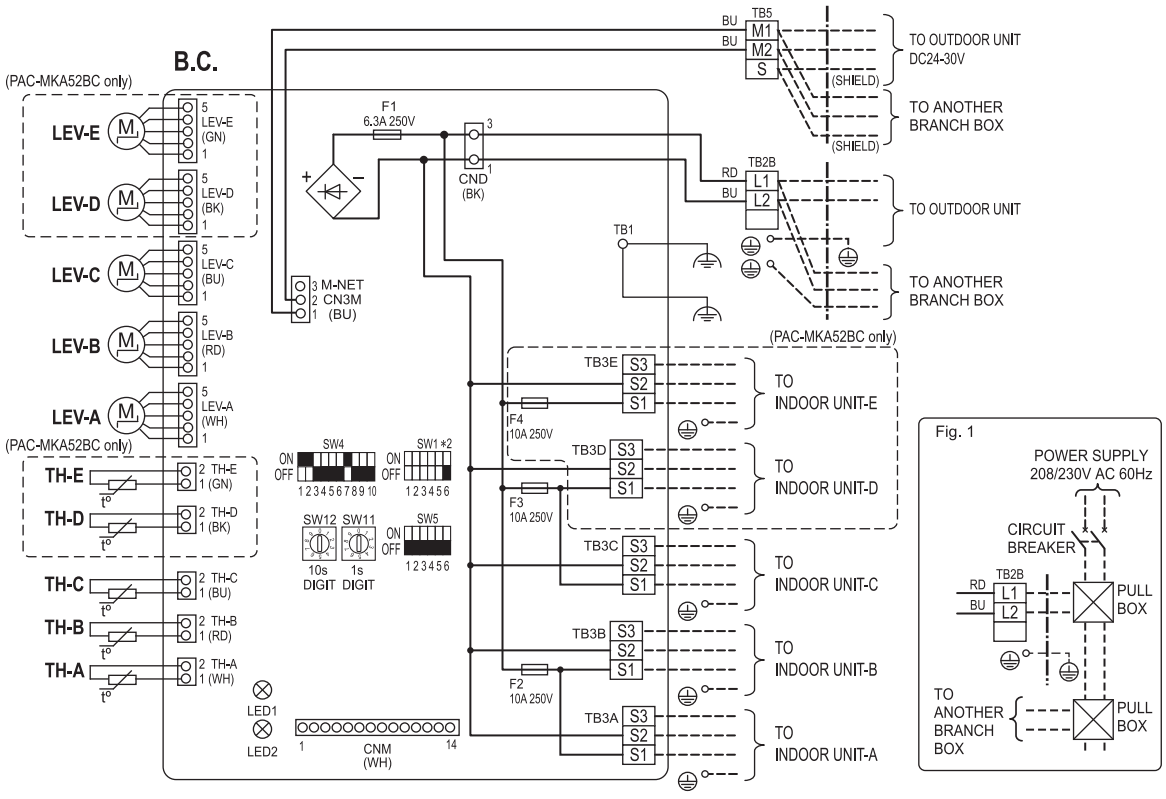


Fig. 1

		OFF	ON	
SW1-1	INDOOR UNIT-A	NOT CONNECT	CONNECT	PAC-MKA 52BC only
SW1-2	INDOOR UNIT-B	NOT CONNECT	CONNECT	
SW1-3	INDOOR UNIT-C	NOT CONNECT	CONNECT	
SW1-4	INDOOR UNIT-D	NOT CONNECT	CONNECT	
SW1-5	INDOOR UNIT-E	NOT CONNECT	CONNECT	
SW1-6	NO USE			

After each indoor unit is connected to the outdoor unit, turn on the switch corresponding to each indoor unit. For example, when the indoor units are connected to INDOOR UNIT-A and C, turn SW1-1 and SW1-3 to on.

∗3 LED on Branch box controller board for service

• start-up

Mark	Meaning	Function
LED 1 LED 2	Main power supply	Main power supply (208/230V) Power on → Lamps are lit

• normal operating

Mark	Meaning	Function
LED 1	Main power supply	Lamp is lit
LED 2	Total number of indoor units	Blink depend on the total number <example> The total number is 2 ① Blink 2 times. ② Turn off for 3 sec. ③ Repeat ① to ②.

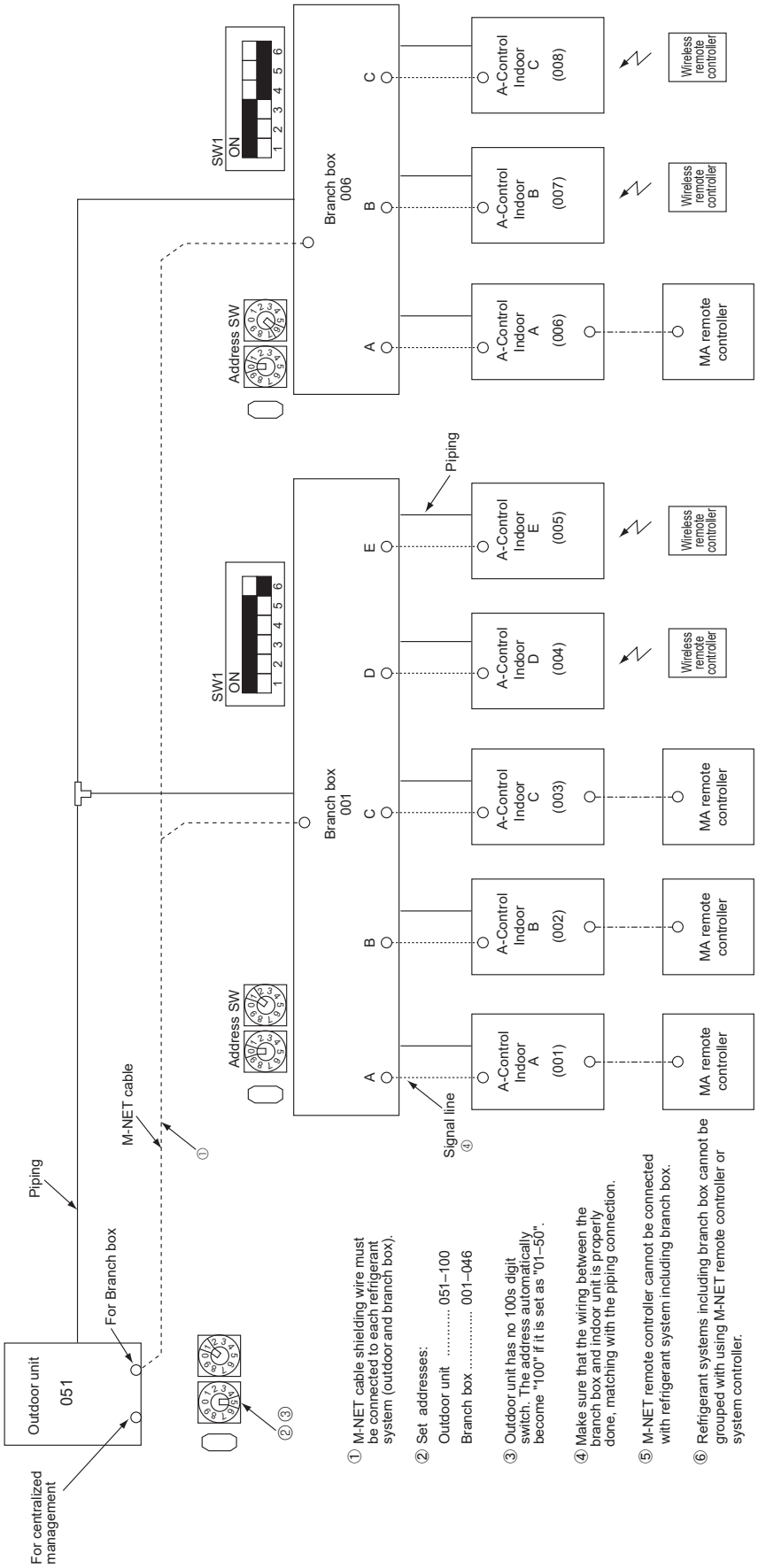
∗4 D and E for PAC-MKA52BC only.

<Note>
1. At servicing for outdoor unit, always follow the wiring diagram of outdoor unit.
2. Caution for electrical work.
   • Use copper supply wires.
   (Utiliser des fils d'alimentation en cuivre.)
3. When work to supply power separately to Branch box and outdoor units are applied, refer to Fig. 1.
4. For the connection method, please refer to the Branch box Installation Manual.

<Symbols used in wiring diagram>
: Terminal block, : Connector
: Dip switch (■(black square) indicates a switch position)

7 NECESSARY CONDITIONS FOR SYSTEM CONSTRUCTION

7-1. TRANSMISSION SYSTEM SETUP



① M-NET cable shielding wire must be connected to each refrigerant system (outdoor and branch box).

② Set addresses:
Outdoor unit 051–100
Branch box 001–046

③ Outdoor unit has no 100s digit switch. The address automatically become "100" if it is set as "01–50".

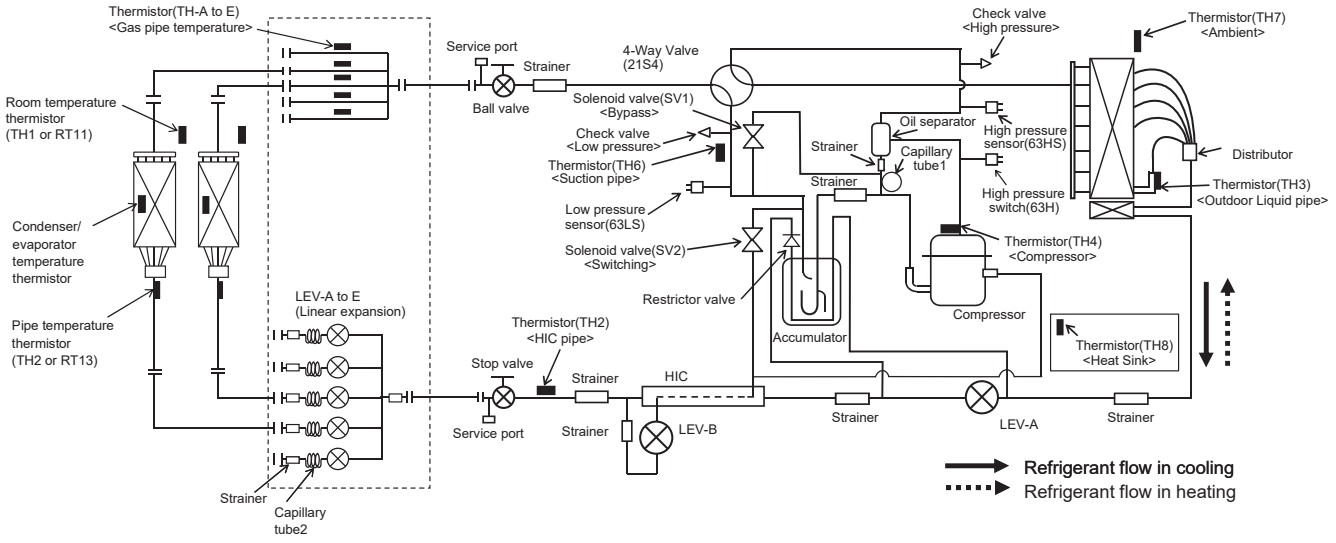
④ Make sure that the wiring between the branch box and indoor unit is properly done, matching with the piping connection.

⑤ M-NET remote controller cannot be connected with refrigerant system including branch box.

⑥ Refrigerant systems including branch box cannot be grouped with using M-NET remote controller or system controller.

7-2. REFRIGERANT SYSTEM DIAGRAM

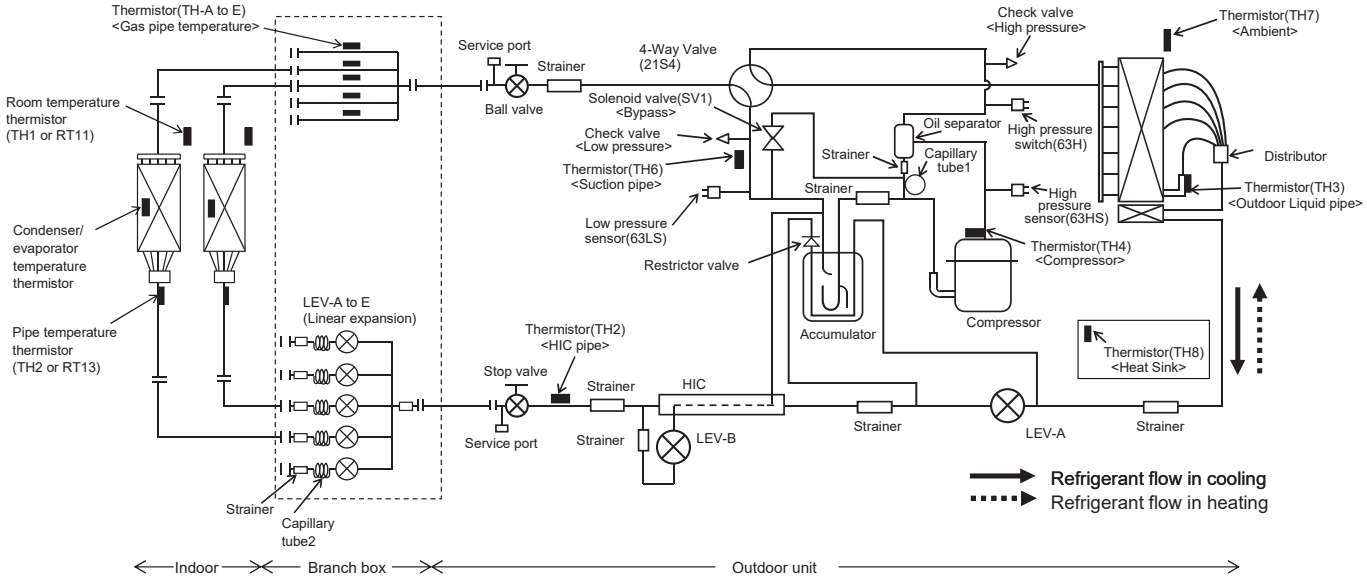
MXZ-4C36NAHZ2-U1 MXZ-5C42NAHZ2-U1 MXZ-8C48NAHZ2-U1



Unit: inch (mm)

	Capillary tube 1 (For return of oil from oil separator)	Capillary tube 2 behind LEV (in cooling mode)
Outdoor unit	ø0.098 × ø0.031 × L(39-1/2) (ø2.5 × ø0.8 × L1000)	———
Branch box	———	(ø0.157 × ø0.117 × L(5-1/8)) × 5 ((ø4.0 × ø3.0 × L130) × 5)
	———	(ø0.157 × ø0.117 × L(5-1/8)) × 3 ((ø4.0 × ø3.0 × L130) × 3)

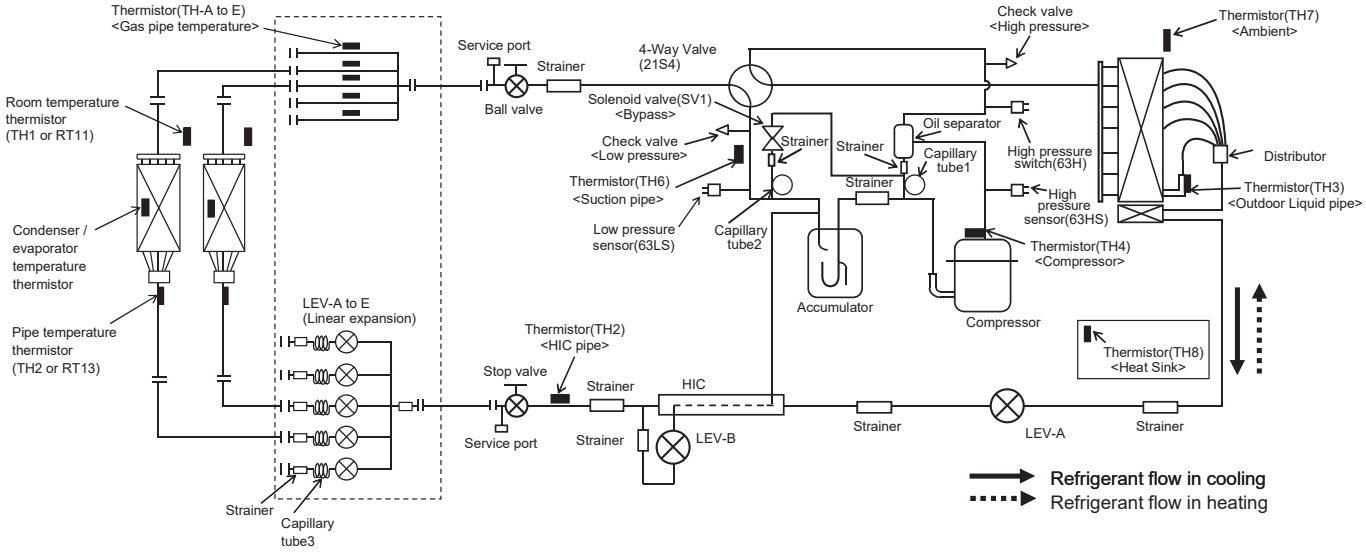
MXZ-8C48NA2-U1



Unit: inch (mm)

	Capillary tube 1 (For return of oil from oil separator)	Capillary tube 2 behind LEV (in cooling mode)
Outdoor unit	ø0.098 × ø0.031 × L(39-1/2) (ø2.5 × ø0.8 × L1000)	———
Branch box	———	(ø0.157 × ø0.117 × L(5-1/8)) × 5 ((ø4.0 × ø3.0 × L130) × 5)
	———	(ø0.157 × ø0.117 × L(5-1/8)) × 3 ((ø4.0 × ø3.0 × L130) × 3)

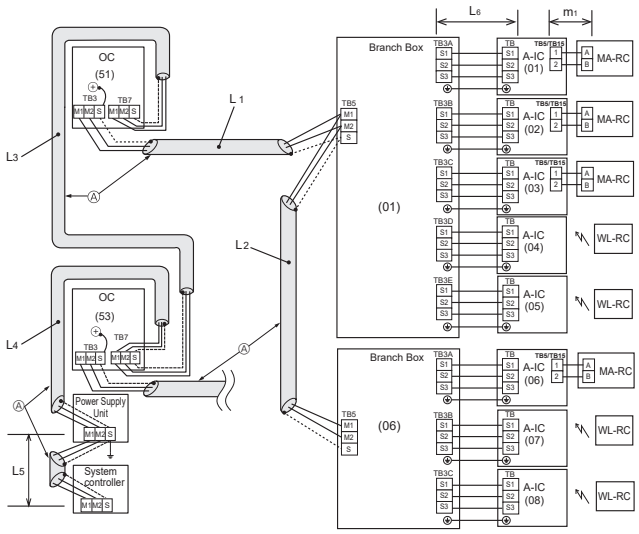
MXZ-8C60NA2-U1



Unit: inch (mm)

	Capillary tube 1 (For return of oil from oil separator)	Capillary tube 2 (For solenoid valve (SV1))	Capillary tube 3 behind LEV (in cooling mode)
Outdoor unit	ø0.098 × ø0.031 × L(39-1/2) (ø2.5 × ø0.8 × L800)	ø0.157 × ø0.117 × L(19-5/8) (ø4.0 × ø3.0 × L500)	———
Branch box	———	———	(ø0.157 × ø0.117 × L(5-1/8)) × 5 ((ø4.0 × ø3.0 × L130) × 5)
	———	———	(ø0.157 × ø0.117 × L(5-1/8)) × 3 ((ø4.0 × ø3.0 × L130) × 3)

7-3. TYPICAL CONTROL SYSTEM



MAX length via outdoor units:
$L_1 + L_2 + L_3 + L_4 + L_5 \leqq 500$ m (1640 ft.) (1.25 mm² [AWG 16] or more)
Longest transmission cable length
$L_1 + L_2, L_3 + L_4, L_5 \leqq 200$ m (656 ft.) (1.25 mm² [AWG 16] or more)

MAX transmission cable length (A-Control cable): $L_6 \leqq 25$ m (82 ft.) (2.1 mm² [AWG 14])
Remote controller cable lenght: $m_1 \leqq 200$ m (656 ft.) (0.3 to 1.25 mm² [AWG 22 to AWG 16] or more)

Note: M-NET remote controller cannot be connected with a refrigerant system which includes branch box.

(1) Difference between display and operation

① When operating the system using the system controller, details of those operations will not appear on the display of the wireless remote controller.

② The set temperature range is different in the wireless remote controller that comes with room air conditioner and the system controller. The room air conditioner has a wider range. If the target temperature is set to below 63°F [17°C] or less, or 86°F [30°C] or more by the wireless remote controller that comes with room air conditioner, the temperature displayed on the system controller may be converted to their maximum/minimum set temperature. For instance, when HEAT operation at 61°F[16°C] is set at the room air conditioner, the system controller may display 63°F [17°C].

③ When the DRY mode is set with the wireless remote controller, the room air conditioner automatically set the optimum target temperature. The system controller will display the target temperature as a set temperature.

④ When the DRY mode is set with the system controller, the room air conditioner performs the DRY mode control operation according to the temperature set with the system controller.

(2) Timer operation

① Timer operation should be set using only one controller from the remote controller that comes with the room air conditioner, the system controller or the MA remote controller. If more than one controller is used to set the timer at the same time, the timer will not function properly.

② When the timer is set with the wireless remote controller; the system controller will not show the timer display.

③ The timer set with the system controller will not be cancelled with the wireless remote controller.

(3) Manual operation prohibition

① When the manual operation (ON/OFF, set temperature, or operation mode) is prohibited with the system controller, the command to perform the prohibited operation will not be accepted from the wireless remote controller that comes with the room air conditioner. The operation partially enabled by the system controller can be operated with the wireless remote controller. Regardless of whether the operation is disabled or enabled, 3 short beeps will sound when the signal is sent from the wireless remote controller.

(4) Trouble

① If the MA remote controller or the system controller shows the abnormal indication, clear it by stopping the operation with one of the following: the MA remote controller, the system controller, or the wireless remote controller.
(Abnormal indication of the air conditioner could be recovered automatically, but that of the MA remote controller or the system controller cannot be recovered unless the operation is stopped.)

(5) Group setting

① MA group or M-NET group setting cannot be set.

(6) Restricted functions

The following functions of system controller cannot be used.

- DIDO controller (Interlock with the air conditioner)
- Fan control of energy saving control or peak cut control function
- Air conditioning charge [TG-2000A]
- Set temperature range limiting function
- Operation mode changeover limit (season changing) [PAC-SF44SRA]
- Dual set point function
- Setback mode
- Hold function
- MAC-333IF-E

8 TROUBLESHOOTING

8-1. TROUBLESHOOTING

<Check code displayed by self-diagnosis and actions to be taken for service (summary)>

Present and past check codes are logged, and they can be displayed on the wired remote controller and multi controller circuit board of outdoor unit. Actions to be taken for service, which depends on whether or not the trouble is reoccurring in the field, are summarized in the table below. Check the contents below before investigating details.

Unit conditions at service	Check code	Actions to be taken for service (summary)
The trouble is reoccurring.	Displayed	Judge the problem and take a corrective action according to “8-3. SELF-DIAGNOSIS ACTION BY FLOWCHART”.
	Not displayed	Conduct troubleshooting and ascertain the cause of the trouble according to “8-4. TROUBLESHOOTING BY INFERIOR PHENOMENA”.
The trouble is not reoccurring.	Logged	①Consider the temporary defects such as the work of protection devices in the refrigerant circuit including compressor, poor connection of wiring, noise, etc. Re-check the symptom, and check the installation environment, refrigerant amount, weather when the trouble occurred, matters related to wiring, etc. ②Reset check code logs and restart the unit after finishing service. ③There is no abnormality in electrical component, controller board, remote controller, etc.
	Not logged	①Re-check the abnormal symptom. ②Conduct troubleshooting and ascertain the cause of the trouble according to “8-4. TROUBLESHOOTING BY INFERIOR PHENOMENA”. ③Continue to operate unit for the time being if the cause is not ascertained. ④There is no abnormality concerning of parts such as electrical component, controller board, remote controller, etc.

8-2. CHECKPOINTS FOR TEST RUN

8-2-1. Procedures before test run

(1) Before a test run, make sure that the following work is completed.
- Installation related:
  Make sure that the panel of cassette type and electrical wiring are done.
  Otherwise electrical functions like auto vane will not operate normally.
- Piping related:
  Perform leakage test of refrigerant and drain piping.
  Make sure that all joints are perfectly insulated.
  Check stop valves on both liquid and gas side are fully open.
- Electrical wiring related:
  Check ground wire, transmission cable, remote controller cable, and power supply cable for secure connection.
  Make sure that all switch settings of address or adjustments for special specification systems are correctly settled.

(2) Safety check:
With the insulation tester of 500V, inspect the insulation resistance.
Do not touch the transmission cable and remote controller cable with the tester.
The resistance should be over 1.0 MΩ. Do not proceed inspection if the resistance is less than 1.0 MΩ.
Inspect between the outdoor unit power supply terminal block and ground first, metallic parts like refrigerant pipes or the electrical box next, then inspect all electrical wiring of outdoor unit, indoor unit, and all linked equipment .

(3) Before operation:
Turn the power supply switch of the outdoor unit to on for compressor protection. For a test run, wait at least 12 hours from this point.

(4) More than 12 hours later from power supply to the outdoor unit, turn all power switch to on for the test run.
Perform test run according to the “Operation procedure” table of the bottom of this page.
While test running, make test run reports .

8-2-2. Test run

(1) Using remote controller
Refer to the indoor unit installation manual.

- Be sure to perform the test run individually for each indoor unit. Make sure each indoor unit operates properly following the installation manual attached to the unit.
  If you perform the test run for indoor units connected all at once, faulty connections of the refrigerant pipes and cables cannot be detected.
- The compressor operation is not available for 3 minutes at least after the power is supplied.
- The compressor can emit noise just after turn on the power supply or in the case of low outside air temperature.

About the restart protective mechanism

Once the compressor stops, the restart preventive control works so the compressor will not operate for 3 minutes to protect the air conditioner.

(2) Using SW3 in outdoor unit

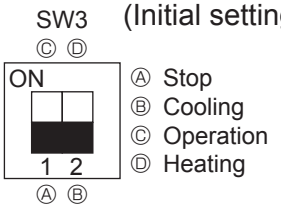
In the case of the test run from outdoor unit, all indoor units operate. Therefore, you cannot detect any erroneous connection of refrigerant pipes and the connecting wires. If it aims at detection of any erroneous connection, be sure to carry out the test run from remote controller with reference to "(1) Using remote controller."

● Setting procedure

The setting of test run (ON/OFF) and its operation mode (cooling/heating) can be set by SW3 on the multi controller circuit board of outdoor unit.

① Set operation mode (cooling or heating) by SW3-2.
② Start test run by setting SW3-1 to ON (↑) with the indicated operation mode of SW3-2.
③ Finish test run by setting SW3-1 to OFF (↓).

- Operation mode cannot be changed by SW3-2 during test run.
- To change the test run operation mode, stop the test run by 3-1, and restart test run by SW3-1 after the mode is changed by SW3-2.
- Test run automatically stops 2 hours later by 2-hour OFF timer function.
- Test run can be performed by the remote controller.
- The remote controller display of test run by outdoor unit is the same as that of test run by remote controller.
- If test run is set with the outdoor unit, the test run is performed for all indoor units.
- The remote controller operation becomes unavailable once the test run is set with the outdoor unit.



SW3-1	ON	Cooling operation
SW3-2	OFF	
SW3-1	ON	Heating operation
SW3-2	ON	

Note: After performing the test run, set SW3-1 to OFF.

- A few seconds after the compressor starts, a clanging noise may be heard from the inside of the outdoor unit. The noise is coming from the service port due to the small difference in pressure in the pipes. The unit is not faulty.

When test run is started by “Using SW3 in outdoor unit”, even if stop instructions are sent by remote controller, outdoor unit will not stop.
In this case, please set SW3 in outdoor unit to off to end test run.

- **After power is supplied or after an operation stops for a while, a small clicking noise may be heard from the inside of the branch box. This is the sound of linear expansion valve's opening and closing and this is not a fault.**

Note: Be sure to wait at least 3 minutes after turning on the power supply before setting SW3-1 and SW3-2.
If the DIP switches are set before 3 minutes has elapsed, the test run may not start.

8-2-3. Countermeasures for Error During Test Run

• If a problem occurs during test run, a code number will appear on the remote controller (or LED on the outdoor unit), and the air conditioning system will automatically cease operating.

Determine the nature of the abnormality and apply corrective measures.

Check code (2 digits)	Check code (4 digits)	Trouble	Detected Unit			Remarks
			Indoor	Outdoor	Remote Controller	
Ed	0403	Serial communication error		○		Outdoor unit multi controller board – Power board communication trouble Incorrect setting of model selection
U2	1102	Compressor temperature trouble		○		Check delay code 1202
UE	1302	High pressure trouble		○		Check delay code 1402
U7	1500	Superheat due to low discharge temperature trouble		○		Check delay code 1600
U2	1501	Refrigerant shortage trouble		○		Check delay code 1601
		Closed valve in cooling mode		○		Check delay code 1501
P6	1503	Freeze protection of Branch box or Indoor unit	○			
EF	1508	4-way valve trouble in heating mode		○		Check delay code 1608
-	3121	Out-of-range outside air temperature		○		
UF	4100	Compressor current interruption (locked compressor)		○		Check delay code 4350
UP	4210	Compressor overcurrent interruption		○		
U9	4220	Undervoltage/overvoltage/PAM error/L1 open phase/power synchronization signal error		○		Check delay code 4320
U5	4230	Heat sink temperature trouble		○		Check delay code 4330
U6	4250	Power module trouble		○		Check delay code 4350
U8	4400	Fan trouble (Outdoor)		○		Check delay code 4500
U3	5101	Compressor temperature thermistor (TH4) open / short		○		
U4	5102	Suction pipe temperature thermistor (TH6) open / short		○		
U4	5105	Outdoor liquid pipe temperature thermistor (TH3) open/short		○		Check delay code 1205
U4	5106	Ambient temperature thermistor (TH7) open/short		○		Check delay code 1221
U4	5109	HIC pipe temperature thermistor (TH2) open/short		○		Check delay code 1222
U4	5110	Heat sink temperature thermistor (TH8) open/short		○		Check delay code 1214
F5	5201	High pressure sensor (63HS) trouble		○		Check delay code 1402
F3	5202	Low pressure sensor (63LS) trouble		○		Check delay code 1400
UH	5300	Current sensor trouble/Primary current error		○		Check delay code 4310
A0	6600	Duplex address error	○	○	○	Only M-NET Remote controller is detected.
A2	6602	Transmission processor hardware error	○	○	○	Only M-NET Remote controller is detected.
A3	6603	Transmission bus BUSY error	○	○	○	Only M-NET Remote controller is detected.
A6	6606	Signal communication error with transmission processor	○	○	○	Only M-NET Remote controller is detected.
A7	6607	No ACK error	○		○	Only M-NET Remote controller is detected.
A8	6608	No response frame error	○		○	Only M-NET Remote controller is detected.
E0/E4	6831	MA communication receive error	○		○	Only MA Remote controller is detected.
E3/E5	6832	MA communication send error	○		○	Only MA Remote controller is detected.
E3/E5	6833	MA communication send error	○		○	Only MA Remote controller is detected.
E0/E4	6834	MA communication receive error	○		○	Only MA Remote controller is detected.
EF	7100	Total capacity error		○		
EF	7101	Capacity code error	○	○		
EF	7102	Connecting excessive number of units and branch boxes		○		
EF	7105	Address setting error		○		
EF	7130	Incompatible unit combination		○		

NOTES:

1. When the outdoor unit detects No ACK error/No response error, an object indoor unit is treated as a stop, and not assumed to be abnormal.

2. The check codes displayed on the units may be different between the error source and others. In that case, please refer to the check code of error source by displayed attribute and address.

3. Refer to the service manual of indoor unit or remote controller for the detail of error detected in indoor unit or remote controller.

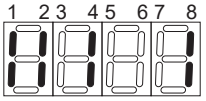
● Self-diagnosis function
The indoor and outdoor units can be diagnosed automatically using the self-diagnosis switch (SW1) and LED indication (LED1, LED2) found on the outdoor multi controller circuit board.
LED indication: Set all contacts of SW1 to OFF.

● During normal operation
The LED indicates the drive state of the controller in the outdoor unit.

Bit	1	2	3	4	5	6	7	8
Indication	Compressor operated	52C	21S4	SV1	SV2*	—	—	Always lit

*SV2 is not equipped to MXZ-8C48NA2-U1, MXZ-8C60NA2-U1.

[Example]
When the compressor and SV1 are on during cooling operation.



8-3. SELF-DIAGNOSIS ACTION BY FLOWCHART

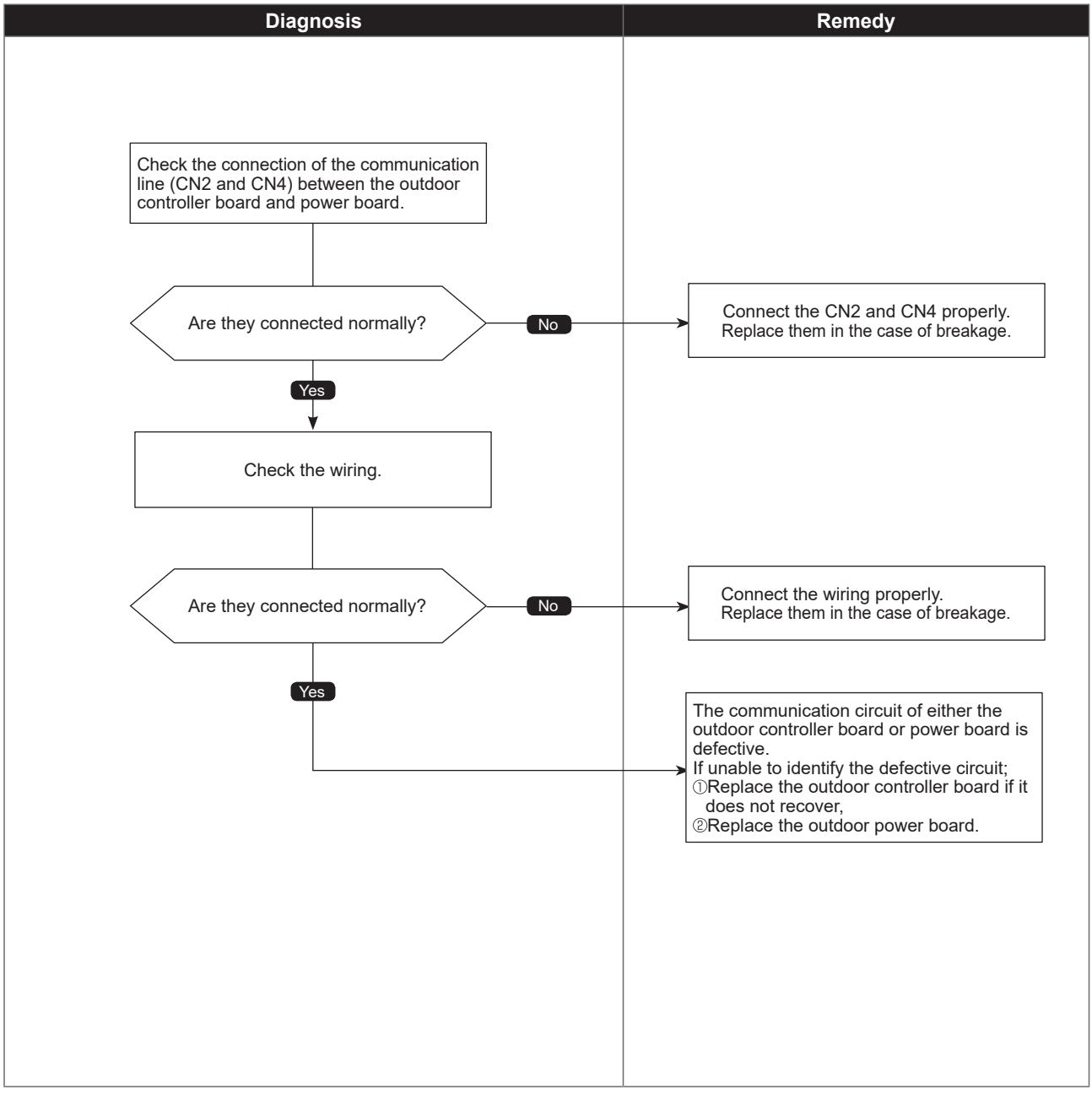
Check code

0403
(Ed)

Serial communication error

Abnormal points and detection methods	Causes and checkpoints
If serial communication between the outdoor multi controller circuit board and outdoor power circuit board is defective.	①Wire breakage or contact failure of connector CN2 or CN4 ②Malfunction of communication circuit to power circuit board on outdoor multi controller circuit board ③Malfunction of communication circuit on outdoor power circuit board

●Diagnosis of defects
Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.



Check code

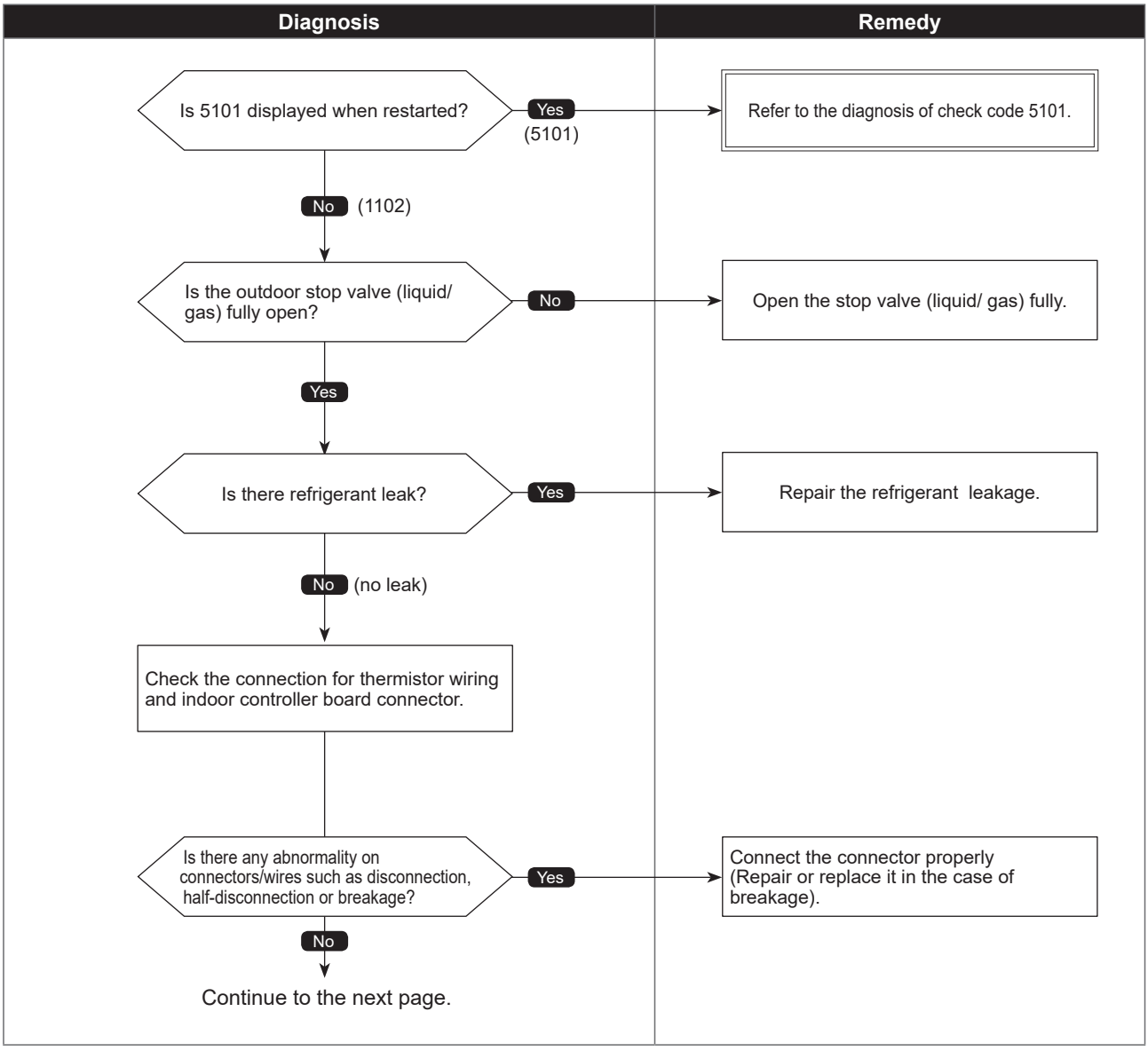
1102
(U2)

Compressor temperature trouble

Abnormal points and detection methods	Causes and checkpoints
(1) If TH4 falls into following temperature conditions; ●exceeds 230°F [110℃] continuously for 5 minutes ●exceeds 257°F [125℃] (2) If a pressure detected by the high pressure sensor and converted to saturation temperature exceeds 104°F [40℃] during defrosting, and TH4 exceeds 230°F [110℃]. TH4: Thermistor <Compressor> LEV: Linear expansion valve	①Malfunction of stop valve ②Over-heated compressor operation caused by shortage of refrigerant ③Defective thermistor ④Defective outdoor controller board ⑤LEV performance failure ⑥Defective indoor controller board ⑦Clogged refrigerant system caused by foreign object ⑧Refrigerant shortage while in heating operation (Refrigerant liquid accumulation in compressor while indoor unit is OFF/thermo-OFF.)

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.



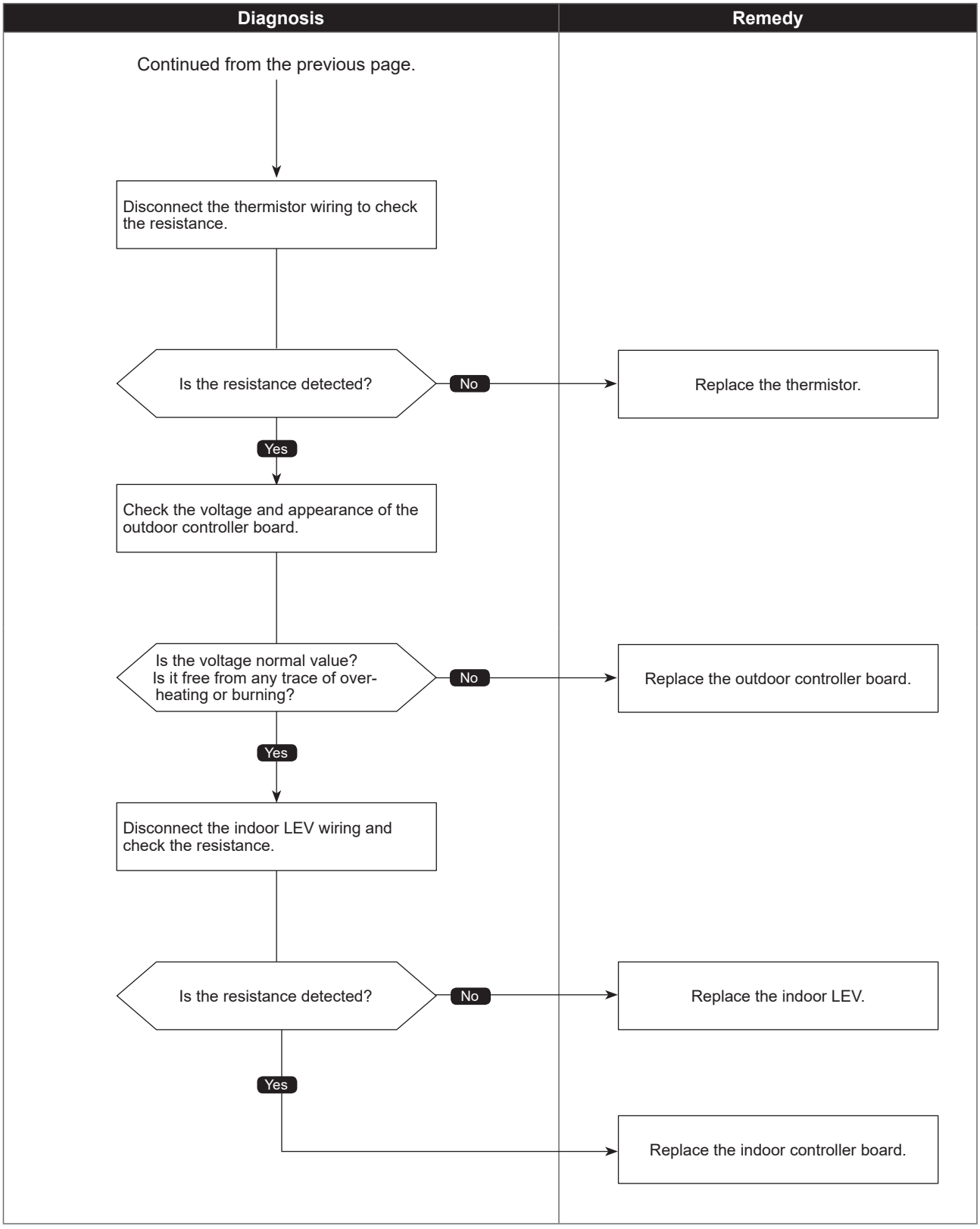
Check code

1102
(U2)

Compressor temperature trouble

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.



Check code

1302
(UE)

High pressure trouble

Abnormal points and detection methods	Causes and checkpoints
(1) High pressure abnormality (63H operation) Abnormal if 63H operates(*) during compressor operation. (*602 PSIG [4.15 MPaG]) (2) High pressure abnormality (63HS detected) 1. If a pressure detected by 63HS exceeds 625 PSIG [4.31 MPaG] or more during compressor operation. 2. If a pressure detected by 63HS exceeds 600 PSIG [4.14 MPaG] or more for 3 minutes during compressor operation. 63H: High pressure switch 63HS: High pressure sensor LEV: Linear expansion valve SV1: Solenoid valve TH7: Thermistor <Ambient>	① Defective operation of stop valve (not fully open) ② Clogged or broken pipe ③ Malfunction or locked outdoor fan motor ④ Short-cycle of outdoor unit ⑤ Dirt of outdoor heat exchanger ⑥ Remote controller transmitting error caused by noise interference ⑦ Contact failure of the outdoor controller board connector ⑧ Defective outdoor controller board ⑨ Short-cycle of indoor unit ⑩ Decreased airflow, clogged filter, or dirt on indoor unit. ⑪ Malfunction or locked indoor fan motor ⑫ Decreased airflow caused by defective inspection of outdoor temperature thermistor (It detects lower temperature than actual temperature.) ⑬ Indoor LEV performance failure ⑭ Malfunction of fan driving circuit ⑮ SV1 performance failure ⑯ Defective high pressure sensor ⑰ Defective high pressure sensor input circuit on outdoor controller board

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

Diagnosis	Remedy
Is 5201 displayed when restarted? — Yes (5201)	Refer to the diagnosis of check code 5201.
No (1302)	
Is the outdoor stop valve (liquid/ gas) fully open? — No	Open the stop valve (liquid/ gas) fully.
Yes	
Does the outdoor fan rotate while the operation? — No	Check the outdoor fan motor. Refer to "How to check the parts" on the outdoor unit service manual.
Yes	
Does the indoor fan rotate while the operation? — No	Check the indoor fan motor. Refer to "How to check the parts" on the indoor unit service manual.
Yes	
Is the indoor unit short-cycled? — Yes (short-cycled)	Resolve the short-cycle.
No (no short-cycle)	
Continue to the next page.	

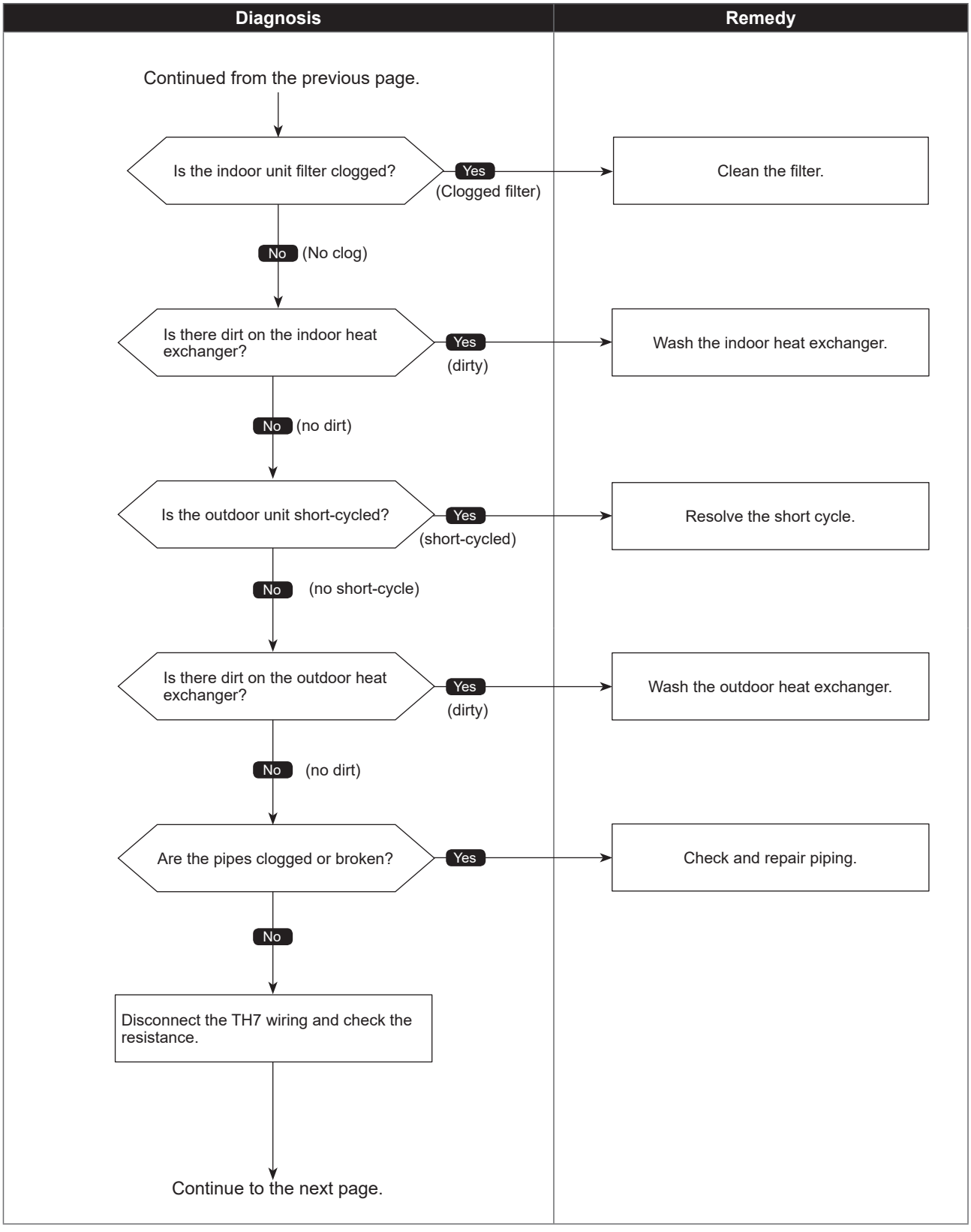
Check code

1302
(UE)

High pressure trouble

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.



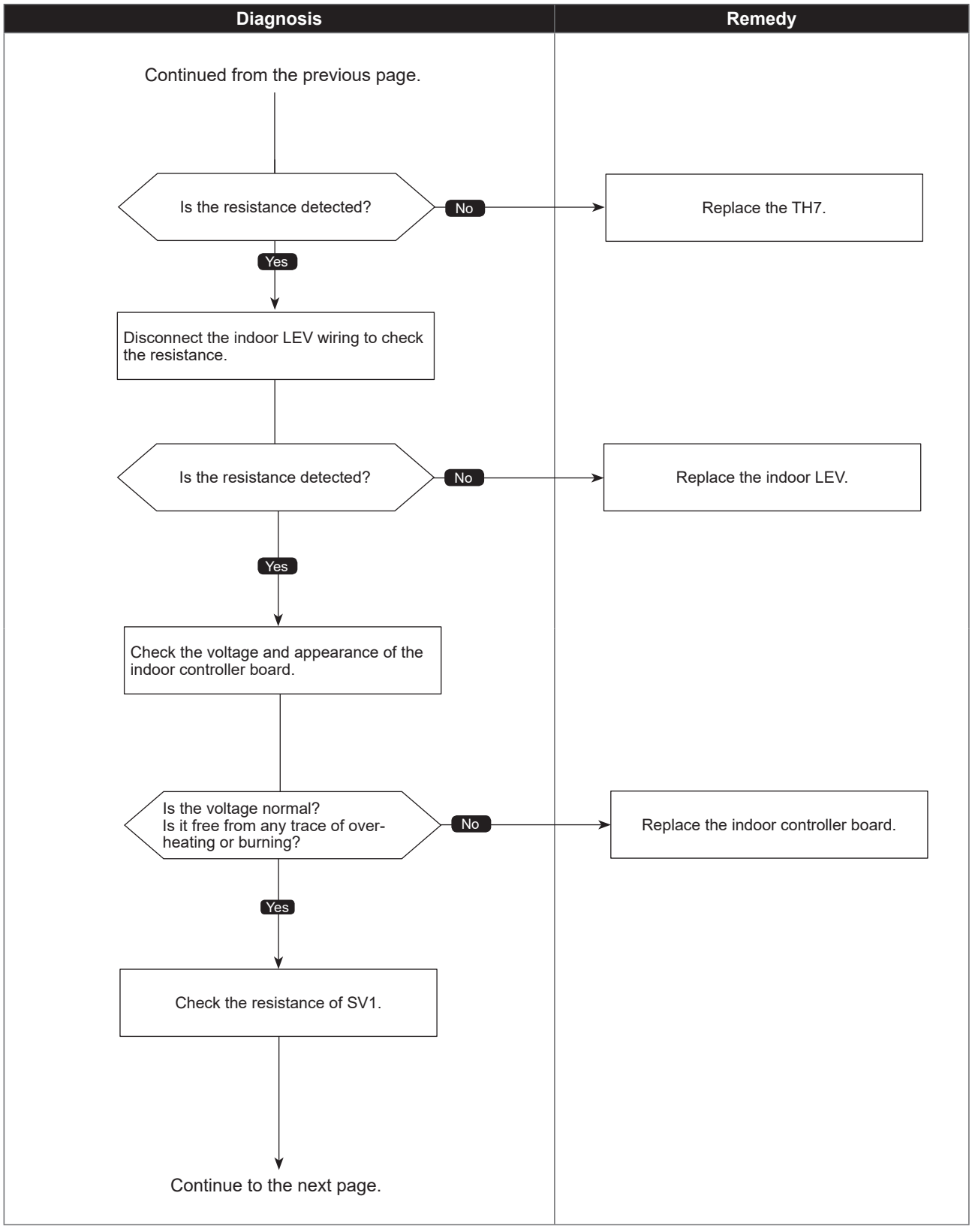
Check code

1302
(UE)

High pressure trouble

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.



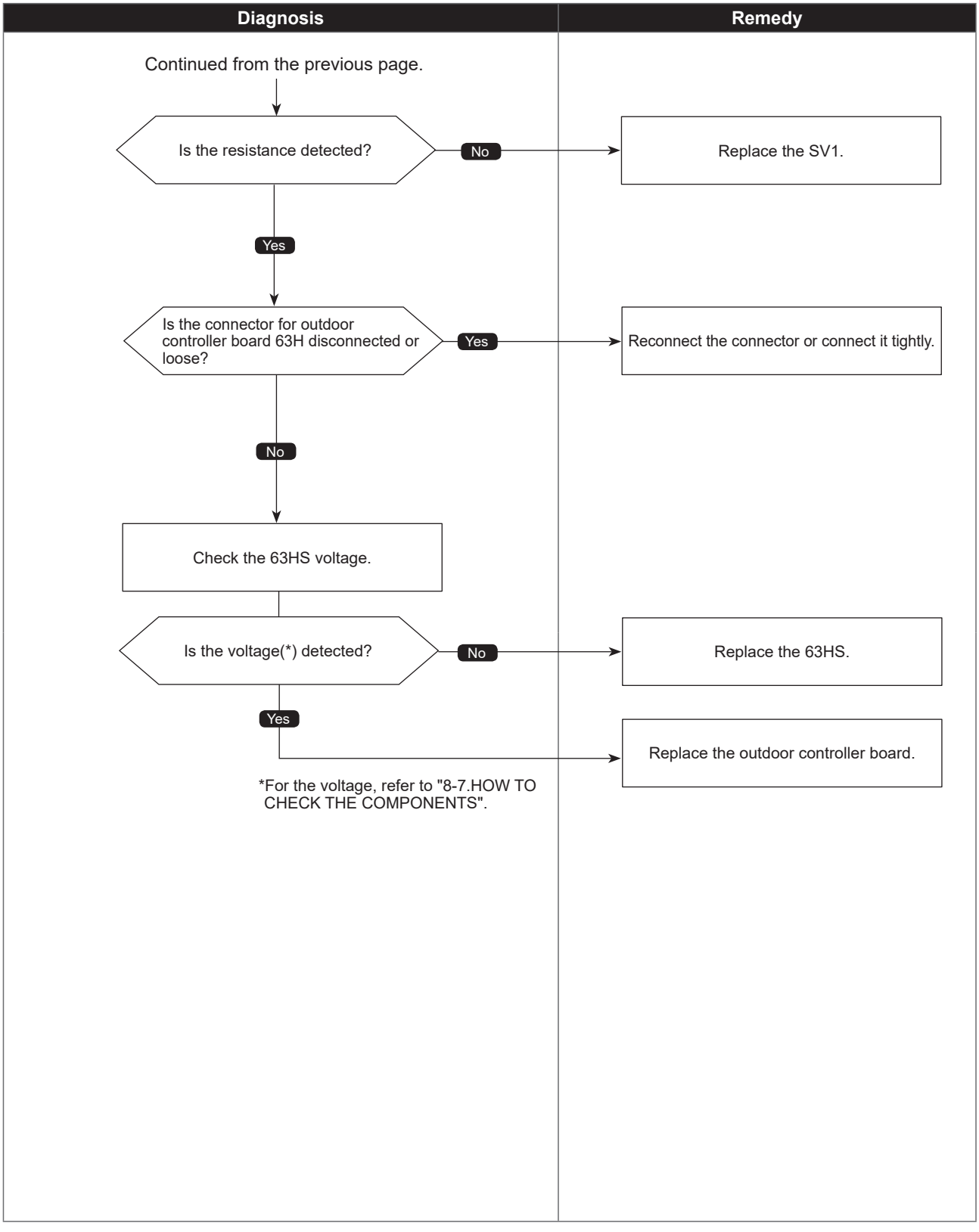
Check code

1302
(UE)

High pressure trouble

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.



Check code

1500
(U7)

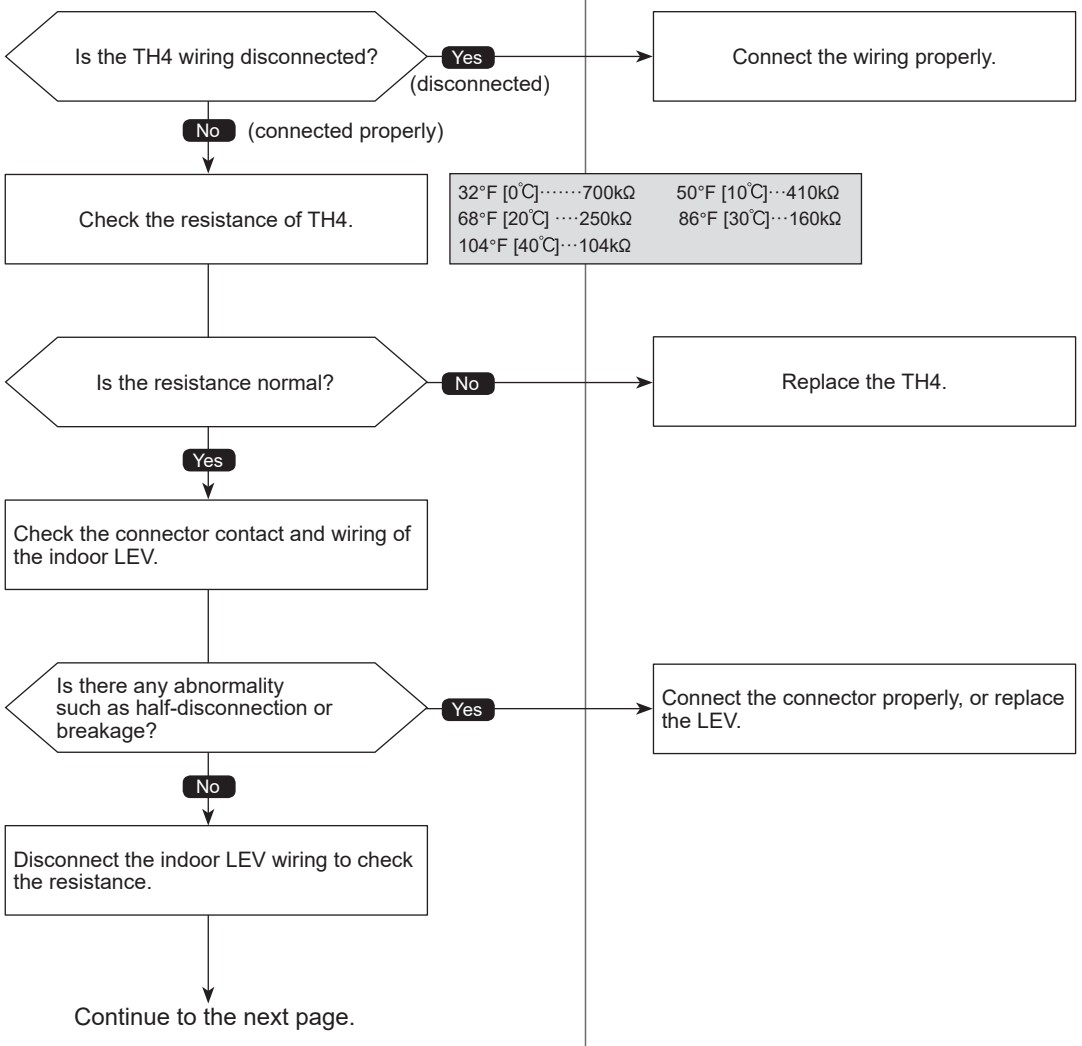
Superheat due to low discharge temperature trouble

Abnormal points and detection methods	Causes and checkpoints
If the discharge superheat is continuously detected −27°F [−15℃](*) or less for 5 minutes even though the indoor LEV has minimum open pulse after the compressor starts operating for 10 minutes. LEV : Linear expansion valve TH4 : Thermistor <Compressor> 63HS : High pressure sensor *At this temperature, conditions for the abnormality detection will not be satisfied if no abnormality is detected on either TH4 or 63HS.	① Disconnection or loose connection of TH4 ② Defective holder of TH4 ③ Disconnection of LEV coil ④ Disconnection of LEV connector ⑤ LEV performance failure

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

Diagnosis	Remedy



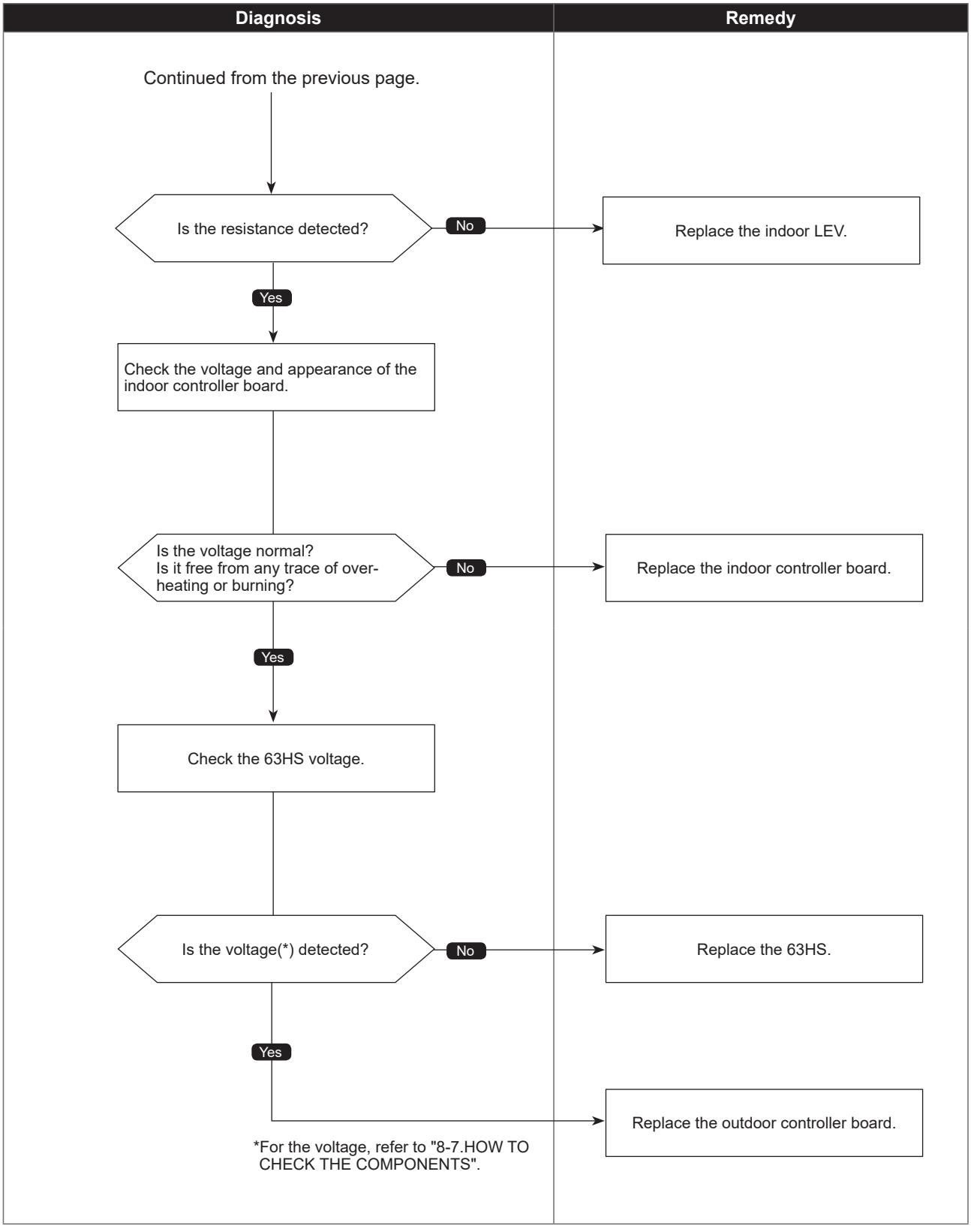
Check code

1500
(U7)

Superheat due to low discharge temperature trouble

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.



Check code

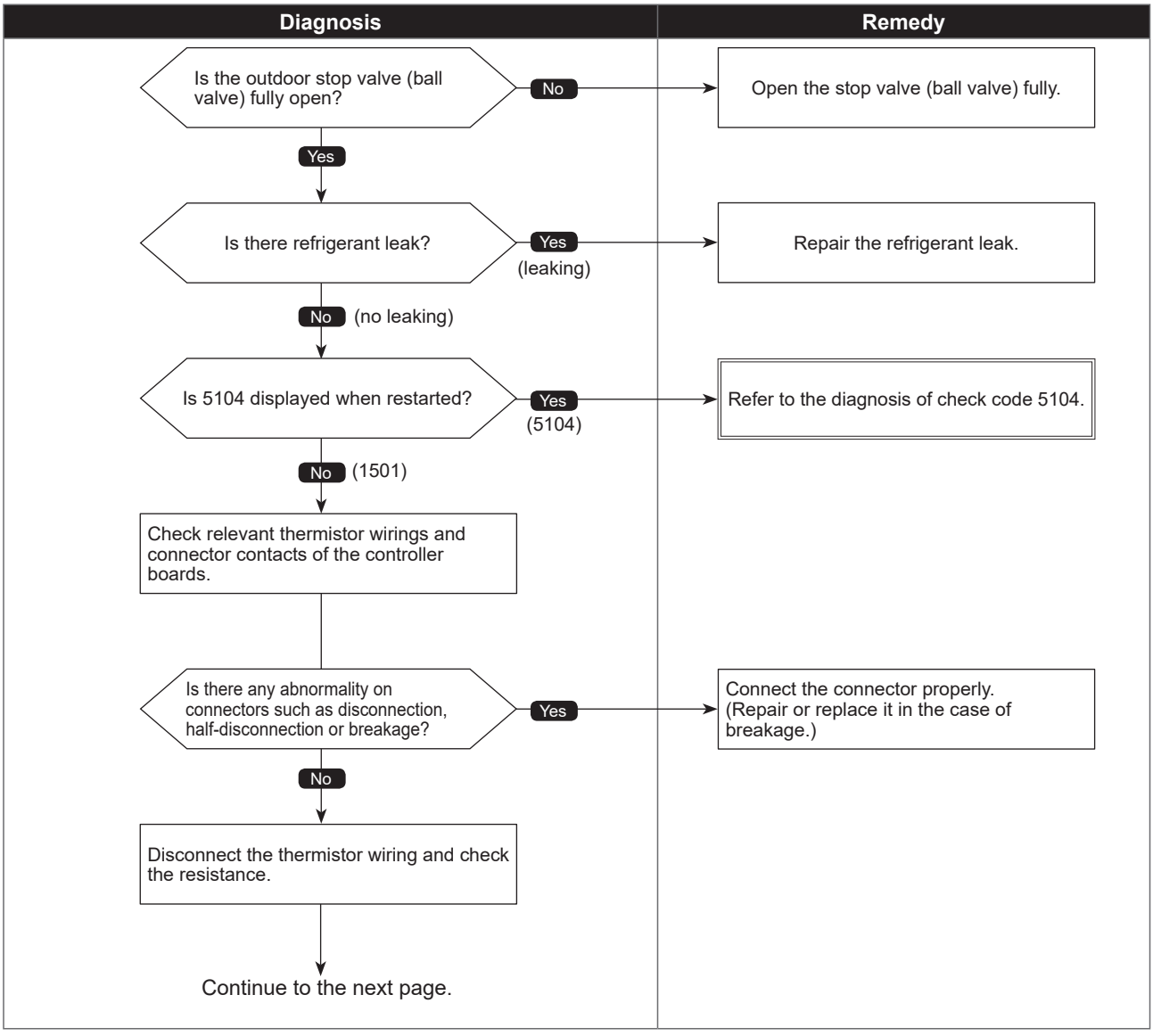
1501
(U2)

Refrigerant shortage trouble

Abnormal points and detection methods	Causes and checkpoints
(1) When all of the following conditions are satisfied for 15 consecutive minutes: 1. The compressor is operating in HEAT mode. 2. Discharge super heat is 144°F [80°C] or more. 3. Difference between TH7 and the TH3 applies to the formula of (TH7−TH3 < 9°F [5°C]). 4.The saturation temperature converted from a high pressure sensor detects below 95°F [35°C]. (2) When all of the following conditions are satisfied: 1.The compressor is in operation. 2.When cooling, discharge superheat is 144°F [80°C] or more, and the saturation temperature converted from a high pressure sensor is over −40°F [−40°C]. 3. When heating, discharge superheat is 162°F [90°C] or more.	①Defective operation of stop valve (not fully open) ②Defective thermistor ③Defective outdoor controller board ④Indoor LEV performance failure ⑤Gas leakage or shortage ⑥Defective 63HS TH3: Thermistor <Outdoor liquid pipe> TH7: Thermistor <Ambient> LEV: Linear expansion valve 63HS: High pressure sensor

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.



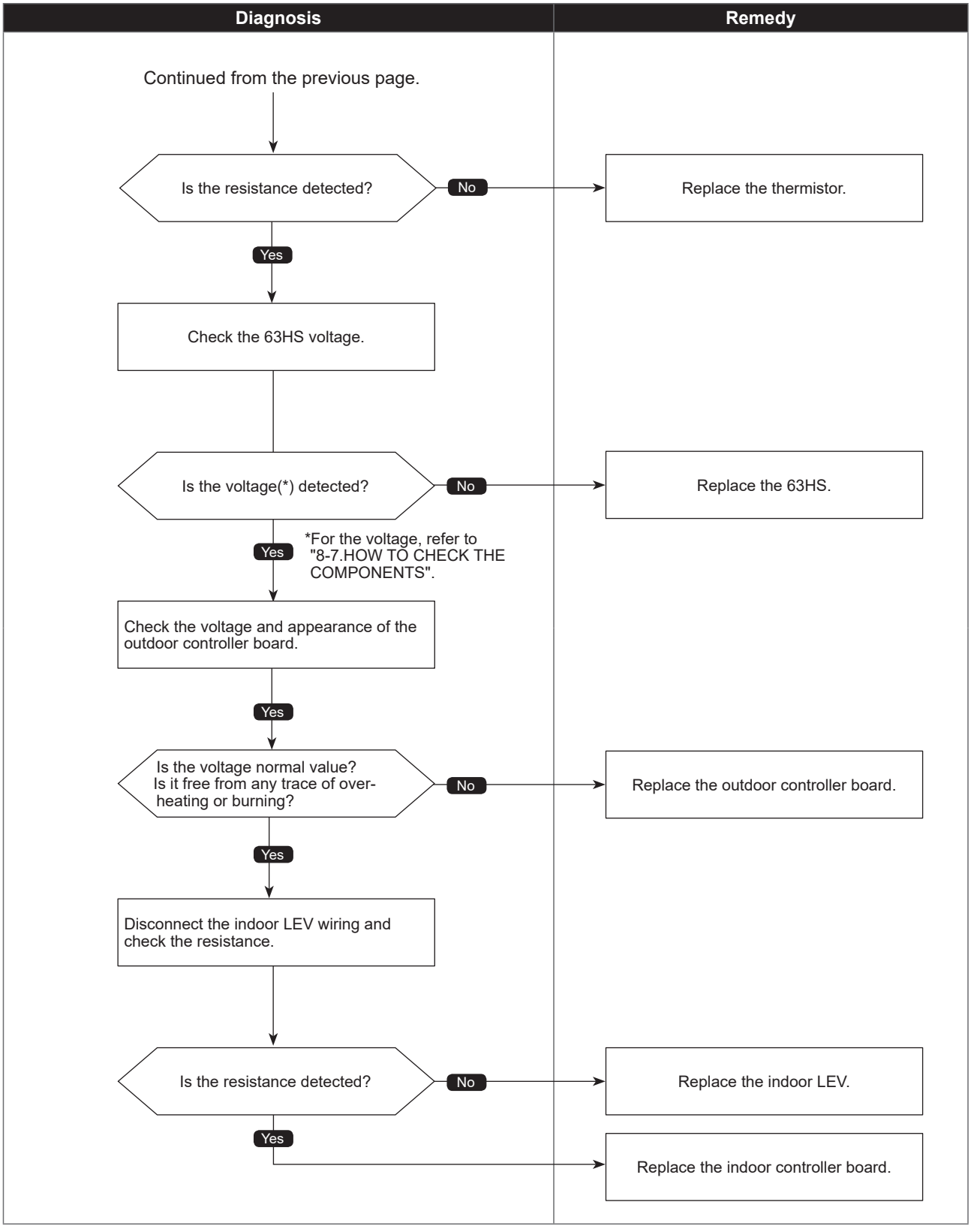
Check code

1501
(U2)

Refrigerant shortage trouble

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.



Check code

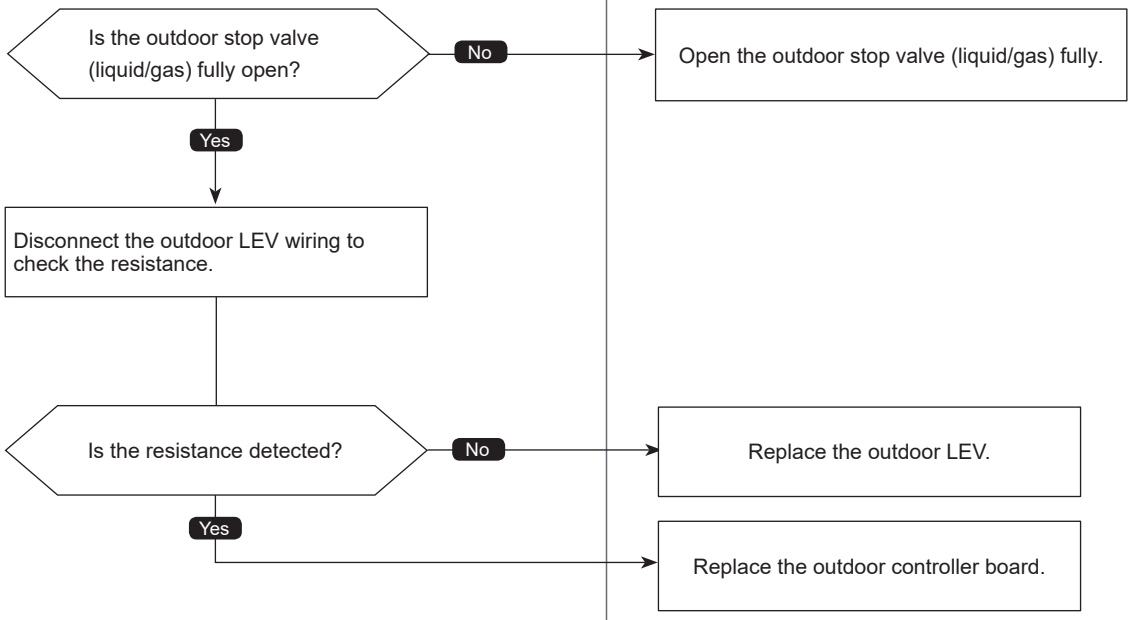
1501
(U2)

Closed valve in cooling mode

Abnormal points and detection methods	Causes and checkpoints
If stop valve is closed during cooling operation. When both of the following temperature conditions are satisfied for 20 minutes or more during cooling operation. 1. TH22j − TH21j ≧ −3.6°F [−2°C] 2. TH23j − TH21j ≧ −3.6°F [−2°C] Note: For indoor unit, the abnormality is detected if an operating unit satisfies the condition.	① Outdoor liquid/gas valve is closed. ② Malfunction of outdoor LEV (LEV-A) (blockage) TH21: Indoor intake temperature thermistor (RT11 or TH1) TH22: Indoor liquid pipe temperature thermistor (RT13 or TH2) TH23: Branch box gas pipe temperature thermistor (TH-A to E) LEV: Linear expansion valve

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

Diagnosis	Remedy
	

Check code

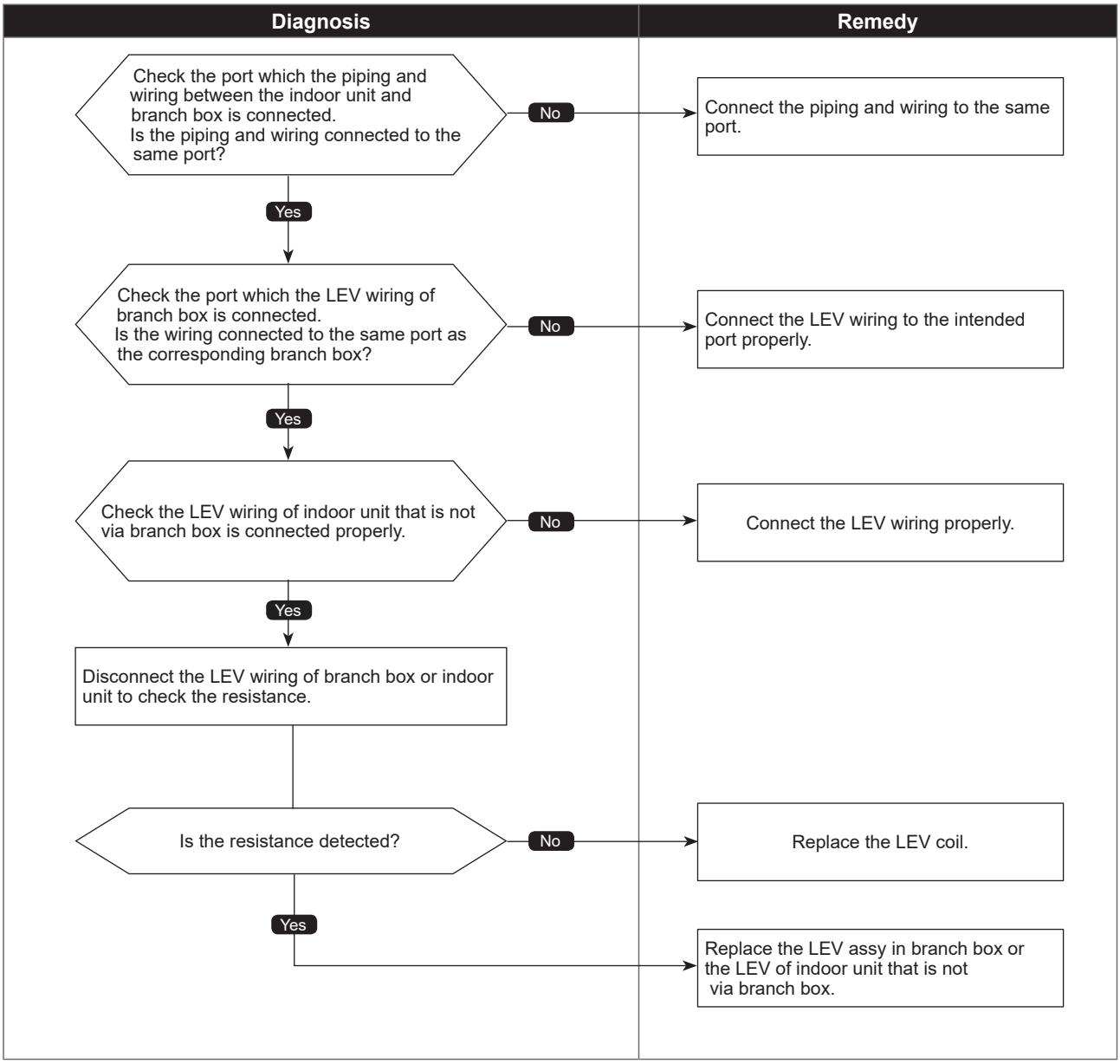
1503
(P6)

Freeze protection of Branch box or Indoor unit

Abnormal points and detection methods	Causes and checkpoints
The purpose of the check code is to prevent indoor unit from freezing or dew condensation which is caused when a refrigerant keeps flowing into the unit in STOP. When all of the following conditions are satisfied: 1. The compressor is operating in COOL mode. 2. 15 minutes have passed after the startup of the compressor, or the change in the number of operating indoor units is made (including a change by turning thermo-ON/OFF). 3. After the condition 2 above is satisfied, the thermistor of indoor unit in STOP detects TH22j ≦ 23°F [−5°C] for 5 consecutive minutes.	① Wrong piping connection between indoor unit and branch box ② Miswiring between indoor unit and branch box ③ Miswiring of LEV in branch box ④ Malfunction of LEV in branch box

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.



Check code

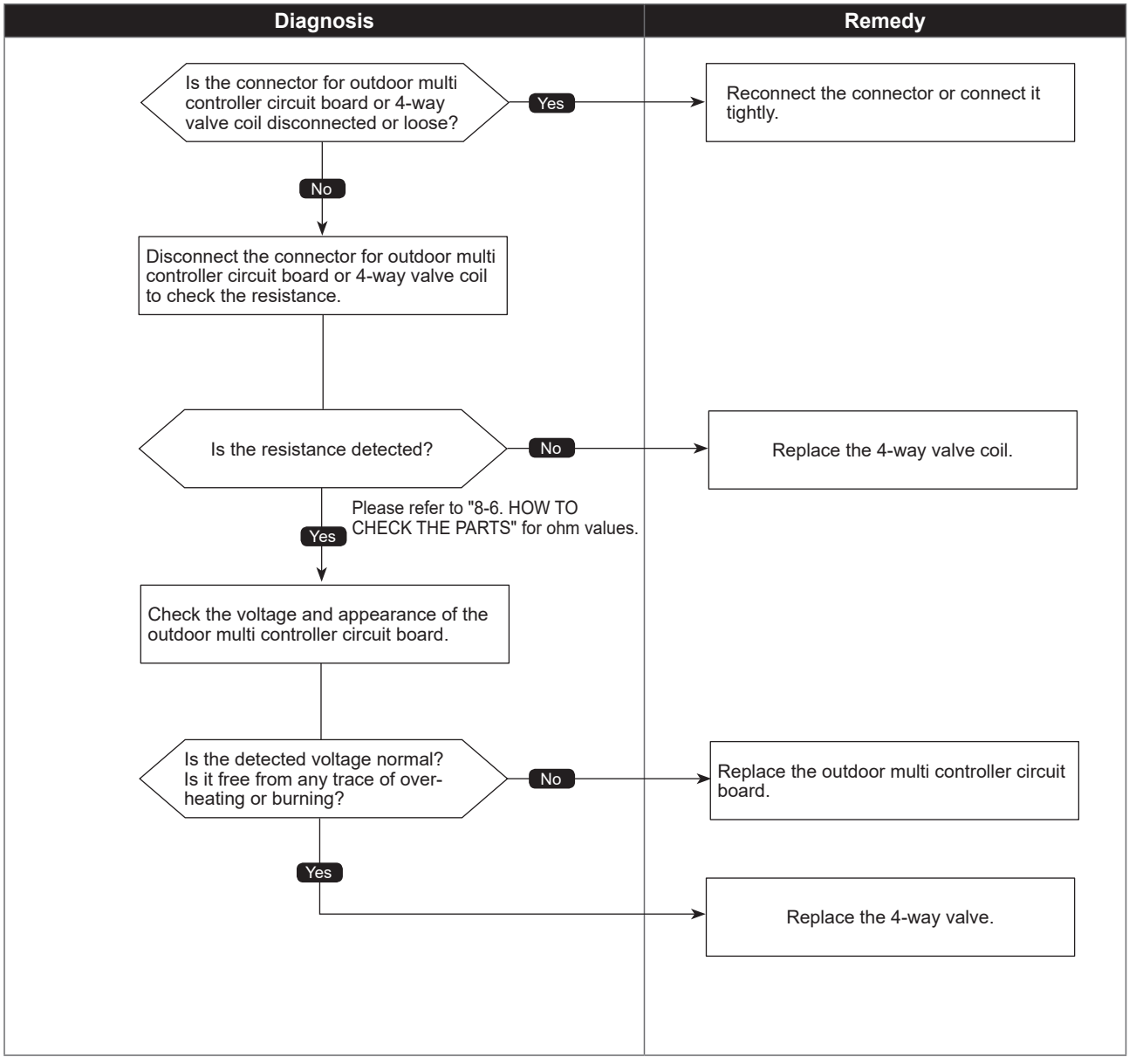
1508
(EF)

4-way valve trouble in heating mode

Abnormal points and detection methods	Causes and checkpoints
If 4-way valve does not operate during heating operation. When any of the following temperature conditions is satisfied for 3 minutes or more during heating operation 1. TH22j−TH21j ≦ −10°C [−18°F] 2. TH23j−TH21j ≦ −10°C [−18°F] 3. TH22j ≦ 3°C [37.4°F] 4. TH23j ≦ 3°C [37.4°F] Note: For indoor unit, the abnormality is detected if an operating unit satisfies the condition.	①4-way valve failure ②Disconnection or failure of 4-way valve coil ③Clogged drain pipe ④Disconnection or loose connection of connectors ⑤Malfunction of input circuit on outdoor multi controller circuit board ⑥Defective outdoor power circuit board TH21: Indoor intake temperature thermistor (RT11 or TH1) TH22: Indoor liquid pipe temperature thermistor (RT13 or TH2) TH23: Indoor gas pipe temperature thermistor (TH-A to E)

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.



Check code

3121

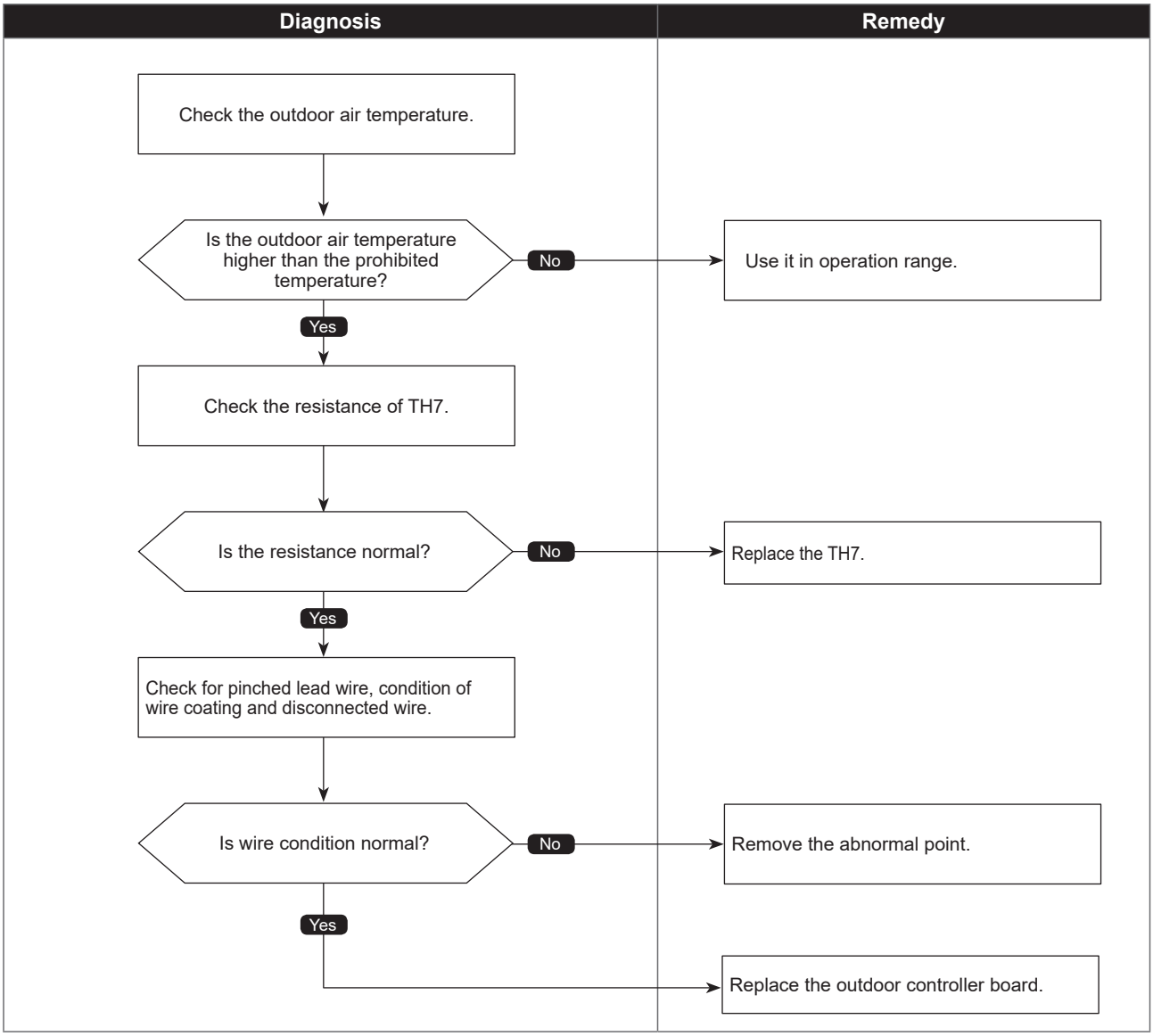
Out-of-range outside air temperature

Abnormal points and detection methods	Causes and checkpoints
① When the ambient temperature thermistor detects the prohibited temperature continuously for 3 minutes during operation (during compressor operation), the unit makes an error stop and "3121" appears on the LED1 and LED2. ② The compressor restarts when the ambient thermistor temperature reaches the recovery temperature or above. ③ If the unit is turned OFF, the outdoor temperature error will be canceled.	①Outdoor air temperature ②Thermistor failure ③Wire failure ④Defective outdoor controller board

	Cooling		Heating	
	Prohibited temperature	Recovery temperature	Prohibited temperature	Recovery temperature
NA2	−1°F[−18°C]	3°F[−16°C]	−8°F[−22°C]	−4°F[−20°C]
NAHZ2	−1°F[−18°C]	3°F[−16°C]	−17°F[−27°C]	−13°F[−25°C]

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.



Check code

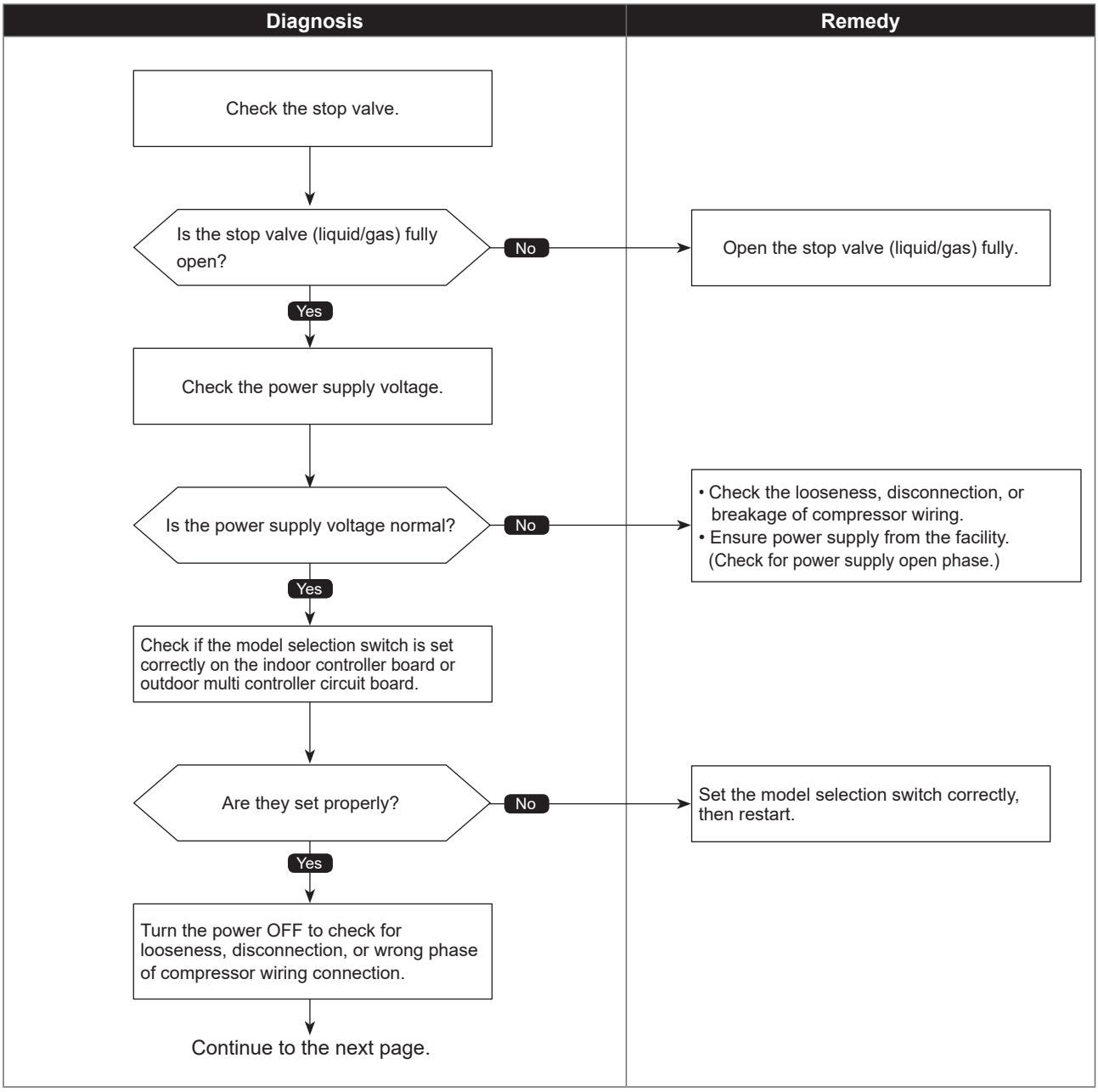
4100
(UF)

Compressor current interruption (Locked compressor)

Abnormal points and detection methods	Causes and checkpoints
If overcurrent of DC bus or compressor is detected within 30 seconds since the compressor starts operating.	①Closed stop valve ②Decrease of power supply voltage ③Looseness, disconnection, or wrong phase of compressor wiring connection ④Model selection error on indoor controller board or outdoor multi controller circuit board ⑤Defective compressor ⑥Defective outdoor power circuit board

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.



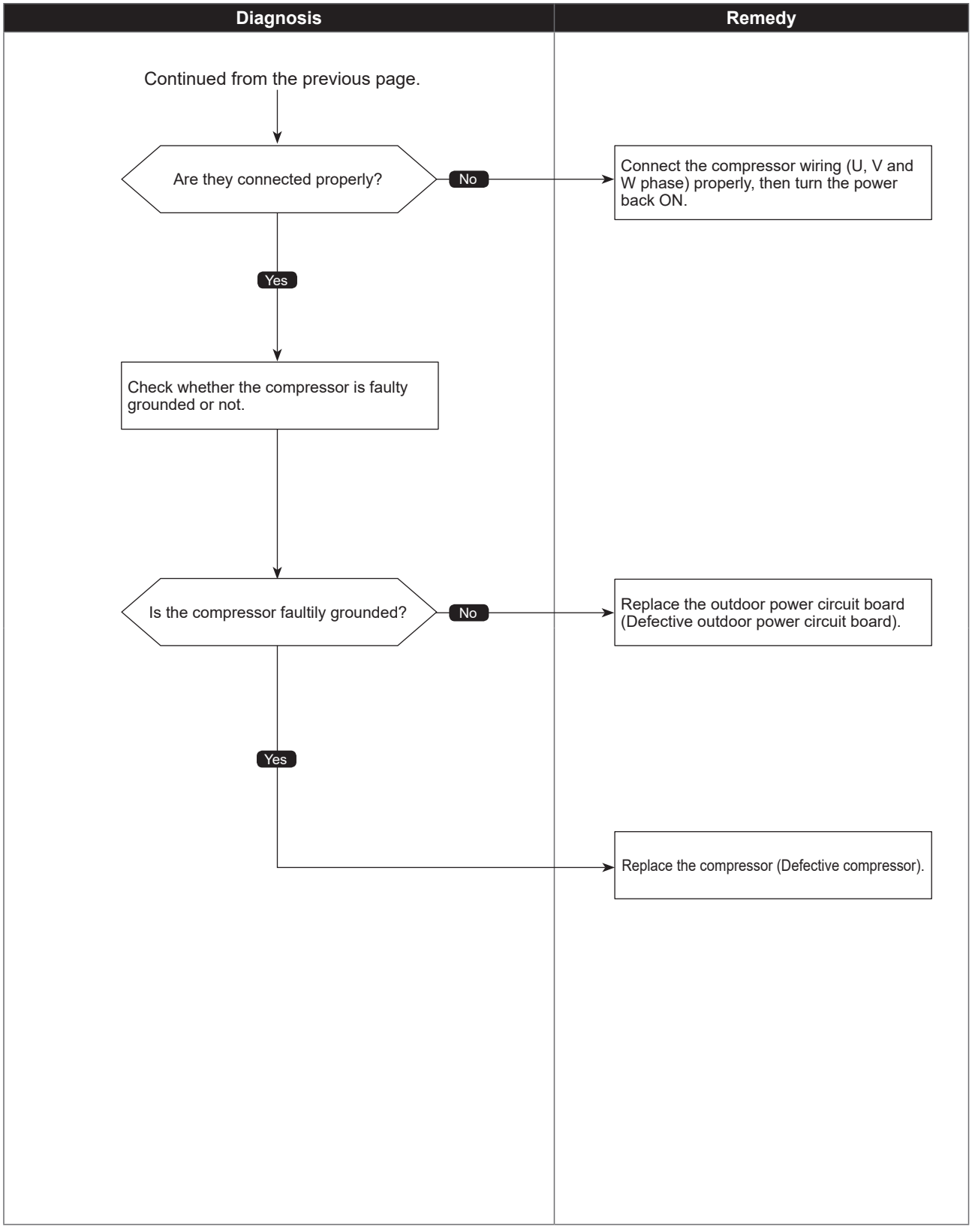
Check code

4100
(UF)

Compressor current interruption (Locked compressor)

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.



Check code

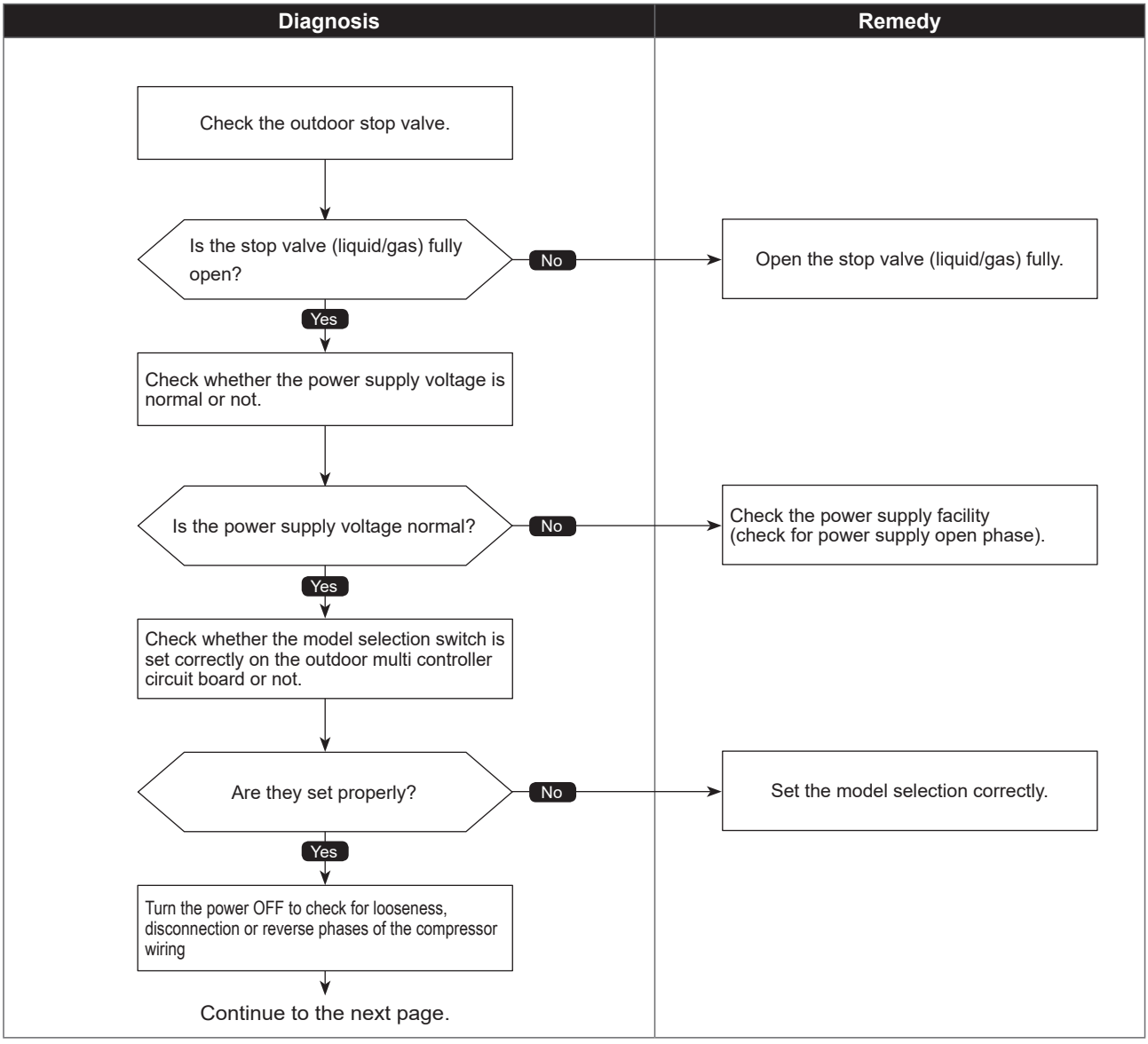
4210
(UP)

Compressor overcurrent interruption

Abnormal points and detection methods	Causes and checkpoints
If overcurrent of DC or the compressor is detected after 30 seconds since the compressor starts operating.	①Closed outdoor stop valve ②Decrease of power supply voltage ③Looseness, disconnection or reverse phase of compressor wiring connection ④Malfunction of indoor/outdoor fan ⑤Short-cycle of indoor/outdoor unit ⑥Model selection error upon replacement of outdoor multi controller circuit board ⑦Malfunction of input circuit on outdoor multi controller circuit board ⑧Defective compressor ⑨Defective outdoor power circuit board

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.



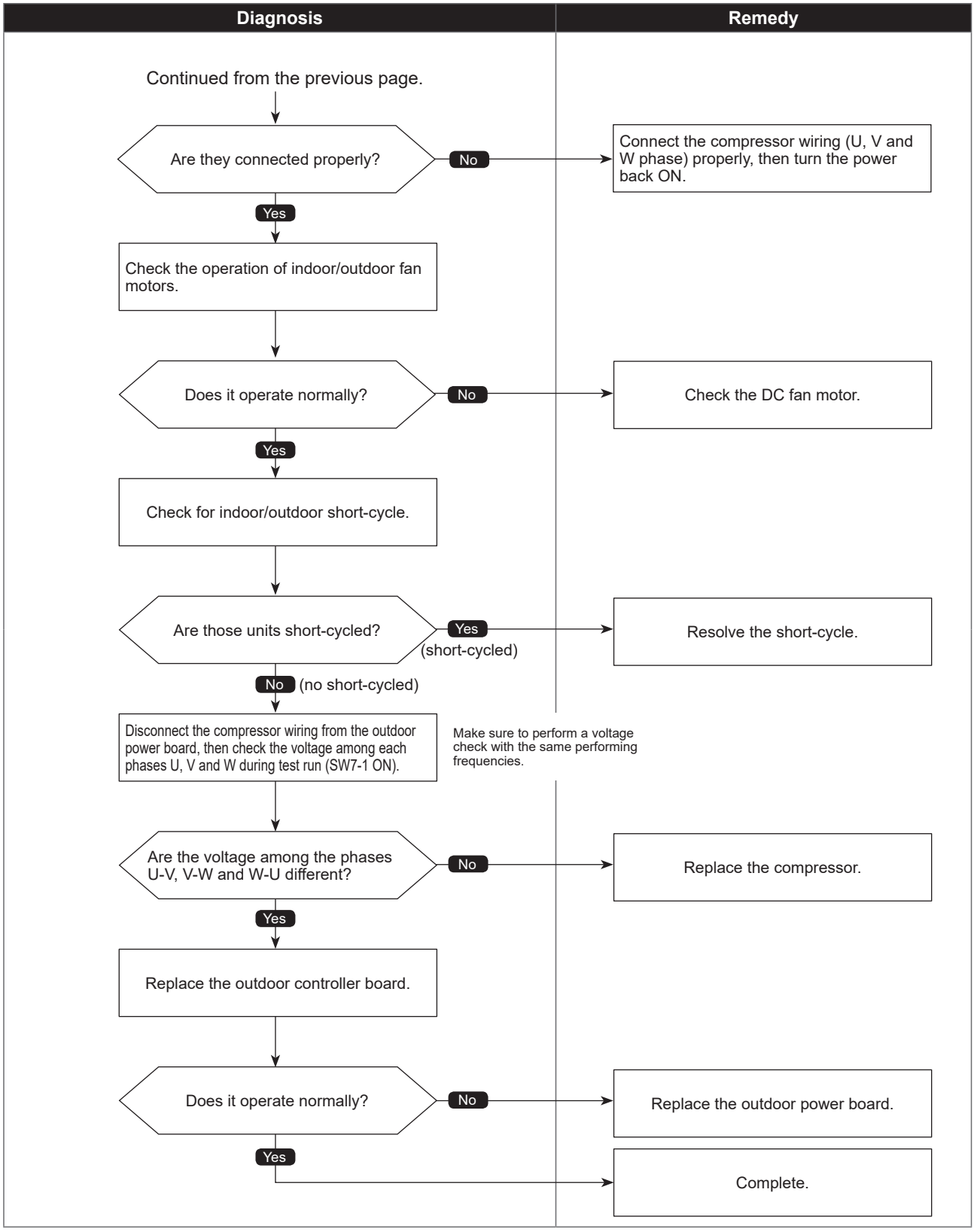
Check code

4210
(UP)

Compressor overcurrent interruption

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.



Check code

4220 (U9)

Voltage shortage /Overvoltage/PAM error/L1 open phase/ Primary current sensor error/Power synchronization signal error

Abnormal points and detection methods	Causes and checkpoints
If any of following symptoms are detected; ●Decrease of DC bus voltage to 200 V (V model), 350 V (Y model) ●Increase of DC bus voltage to 430 V (V model), 760 V (Y model) ●DC bus voltage stays at 310 V or less for consecutive 30 seconds when the operational frequency is over 20 Hz. ●When any of following conditions is satisfied while the detections value of primary current is 0.1 A or less. 1. The operational frequency is 40 Hz or more. 2. The compressor current is 6 A or more.	① Decrease/increase of power supply voltage ② L1 open-phase (Y model only) ③ Primary current sensor failure ④ Disconnection of compressor wiring ⑤ Malfunction of 52C relay ⑥ Defective outdoor power circuit board ⑦ Malfunction of 52C relay driving circuit on outdoor multi controller circuit board ⑧ Disconnection of CN5 (Y model only) ⑨ Disconnection of CN2 ⑩ Malfunction of primary current detecting circuit on outdoor power circuit board ⑪ Malfunction of resistor connected to 52C relay on outdoor power circuit board (Y model only)

●Diagnosis of defects
Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

V model : single phase model
Y model : three phase four wire model

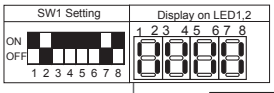
The black square (■) indicates a switch position.

Diagnosis

Is there any abnormality on wirings?
- Yes → a. L 1 open-phase (Y model only)
b. Disconnection of compressor wiring
c. Disconnection of terminal block for power supply
d. Disconnection of noise filter circuit board
e. Disconnection of power circuit board
f. Disconnection of CN52C (V model only)
g. Disconnection of CN5 (Y model only)
h. Disconnection of CN2
- No ↓

Which sub code is displayed?

The sub codes are displayed by an operation of SW1 on the outdoor controller board.



3: PAM error
6: Input sensor trouble
7: Shortage voltage trouble
8: Overvoltage trouble

- 7,8 → Continue to the next page.
- 6 → Replace the outdoor power circuit board (defective outdoor power circuit board).
- 3 ↓

Does the DC bus voltage rise to approx. 380 V at PAM driving?
- Yes → Check the power supply facility.
- No ↓

Is there any abnormality on PAM wirings or reactor?
- Yes → Correct the wiring.
Replace the reactor if it is broken.
- No ↓

Is there any abnormality at the PAM circuit on the outdoor power circuit board?*
- Yes → Replace the outdoor power circuit board (defective outdoor power board).
- No ↓

Is there any abnormality at the PAM power supply circuit or 52C relay drive signal circuit on the outdoor multi controller?*
- Yes → Replace the outdoor multi controller circuit board (breakage of wiring for PAM controlling power supply).
- No → Replace the outdoor power circuit board (defective outdoor power circuit board).

*Refer to "8-6. HOW TO CHECK THE PARTS".

Check code

4220 (U9)

Voltage shortage/overvoltage/PAM error/L1 open phase/primary current sensor error/power synchronization signal error

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

The black square (■) indicates a switch position.

Diagnosis	Remedy

Continued from the previous page.

7, 8

6

Is the outdoor unit V model or Y model?

V model → Replace the outdoor power circuit board (Defective outdoor power circuit board).

Y model

Is CN5 connected properly without any contact failure?

No → Correct the CN5 wiring.

Yes

Is there any breakage of ACCT on the noise filter circuit board?

Yes → Replace the noise filter circuit board.

No → Replace the outdoor power circuit board (Defective outdoor power circuit board).

Check the power supply voltage on the terminal block of the outdoor unit.

Is the power supply normal?

No → Check the power supply facility.

Yes

Check the bus voltage read by the microprocessor with an operation of SW1 on the outdoor multi controller circuit board.

The bus voltage can be displayed by an operation of SW1 on the outdoor multi controller circuit board.

SW1 Setting	Display on LED1,2	Unit
ON / OFF 1 2 3 4 5 6 7 8	0–9999	V

Check the bus voltage at the test points below on the outdoor power circuit board using a multimeter.
Test points: CNDC 1-3 pin

Is the bus voltage normal?

No → Check the resistor connected to 52C relay and reactor. Replace it if the resistor is broken. Replace the outdoor power circuit board if the resistor is not broken.

Yes

Operate the unit and check if the problem occurs again.

Check code

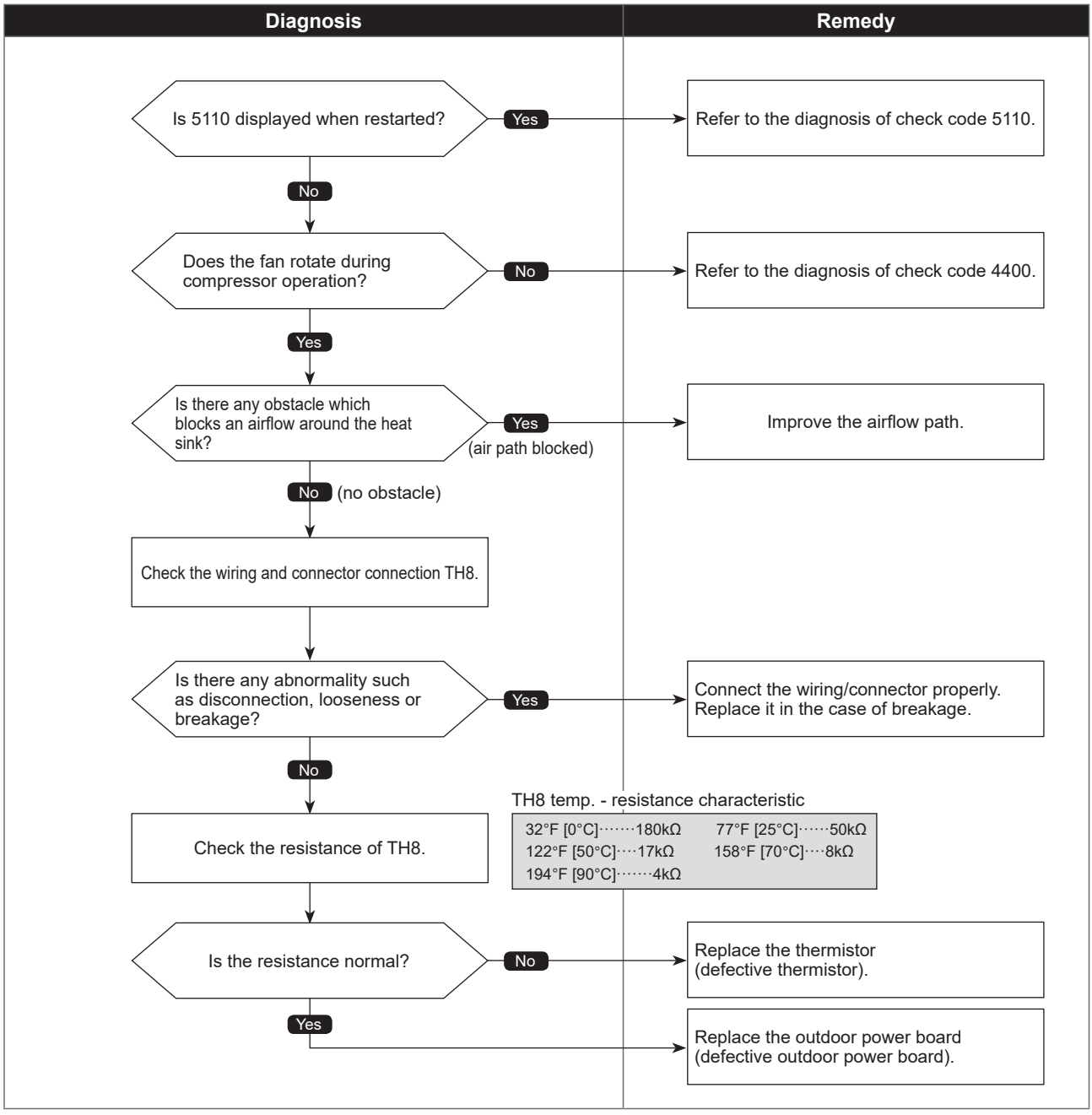
4230
(U5)

Heat sink temperature trouble

Abnormal points and detection methods	Causes and checkpoints
If TH8 detects a temperature outside the specified range during compressor operation. TH8: Thermistor <Heat sink>	①Blocked outdoor fan ②Malfunction of outdoor fan motor ③Blocked airflow path ④Rise of ambient temperature ⑤Characteristic defect of thermistor ⑥Malfunction of input circuit on outdoor power board ⑦Malfunction of outdoor fan driving circuit

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.



Check code

4250
(U6)

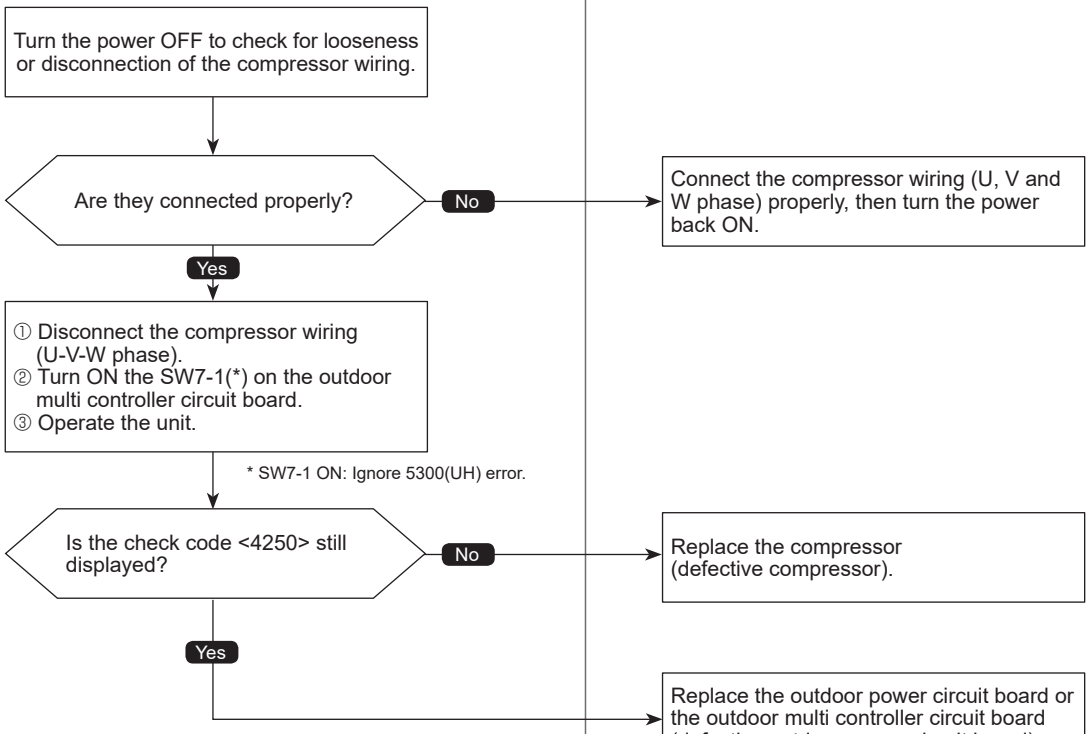
Power module trouble or overcurrent trouble

Abnormal points and detection methods	Causes and checkpoints
If both of the following conditions are satisfied: 1. Overcurrent of DC bus or compressor is detected during compressor operation. 2. Inverter power module is determined to be defected.	① Short-circuit caused by looseness or disconnection of compressor wiring ② Defective compressor ③ Defective outdoor power circuit board

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

Diagnosis	Remedy



Check code

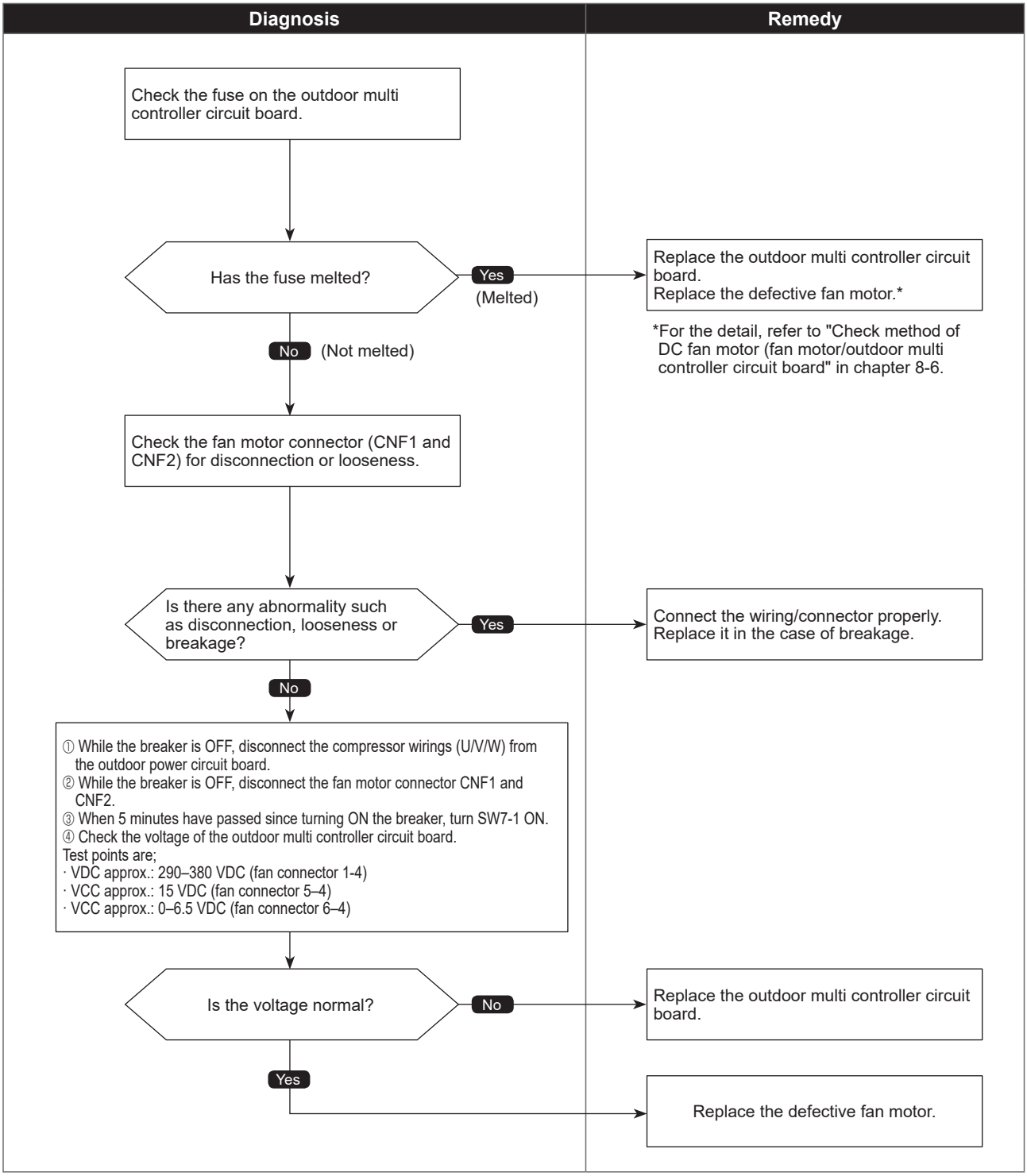
4400
(U8)

Fan trouble

Abnormal points and detection methods	Causes and checkpoints
If no rotational frequency is detected, or detected a value outside the specified range during fan motor operation.	① Malfunction of fan motor ② Disconnection of CNF connector ③ Defective outdoor multi controller circuit board

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.



Note: Set SW7-1 OFF after the troubleshooting completes.

Check code

5101
(U3)

Compressor temperature thermistor (TH4) open/short

<Detected in outdoor unit>

Abnormal points and detection methods	Causes and checkpoints
If TH4 is detected to be open/short. (The open/short detection is disabled for 10 minutes after compressor starts, during defrosting operation, or for 10 minutes after returning from the defrosting operation.) Open: 37.4°F [3°C] or less Short: 422.6°F [217°C] or more TH4: Thermistor <Compressor>	① Disconnection or contact failure of connectors ② Characteristic defect of thermistor ③ Defective outdoor multi controller circuit board

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

The black square (■) indicates a switch position.

Diagnosis

Check the wiring and connector connection of TH4.

Is there any abnormality such as disconnection, looseness or breakage?

Yes → Connect the wiring/connector properly. Replace the connector in the case of breakage.

No

Disconnect the connector to check the resistance of TH4 using a multimeter.

Is the detected resistance normal?

No → Replace the thermistor.

Yes

Check the temperature of TH4.

The detected temperature of TH4 can be displayed by an operation of SW1 on the outdoor controller board.

SW1 Setting	Display on LED1, 2	Unit
ON / OFF 1 2 3 4 5 6 7 8	−99.9–999.9	°F

Is the detected temperature normal?

No → Replace the outdoor multi controller circuit board (malfunction of thermistor circuit).

Yes → No abnormality
(A connector contact failure is suspected.)

Check code

5102
(U4)

Suction pipe temperature thermistor (TH6) open/short

<Detected in outdoor unit>

Abnormal points and detection methods	Causes and checkpoints
If TH6 is detected to be open/short. (The open/short detection is disabled during 10 seconds to 10 minutes. after compressor starts, during defrosting operation, or for 10 minutes after returning from the defrosting operation.) Open:−40°F [−40°C] or less Short: 194°F [90°C] or more TH6: Thermistor <Suction pipe>	① Disconnection or contact failure of connectors ② Characteristic defect of thermistor ③ Defective outdoor multi controller circuit board

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

The black square (■) indicates a switch position.

Diagnosis

Check the wiring and connector connection of TH6.

Is there any abnormality such as disconnection, looseness or breakage?

Yes → Connect the wiring/connector properly. Replace it in case of breakage.

No

Disconnect the connector to check the resistance of TH6 using a multimeter.

Is the detected resistance normal?

No → Replace the thermistor.

Yes

Check the temperature of TH6.

The detected temperature of TH6 can be displayed by an operation of SW1 on the outdoor controller board.

SW1 Setting	Display on LED1,2	Unit
ON / OFF 1 2 3 4 5 6 7 8	−99.9–999.9	°F

Is the detected temperature normal?

No → Replace the outdoor multi controller circuit board (malfunction of thermistor circuit).

Yes → No abnormality
(A connector contact failure is suspected.)

Check code

5105
(U4)

Outdoor liquid pipe temperature thermistor (TH3) open/short

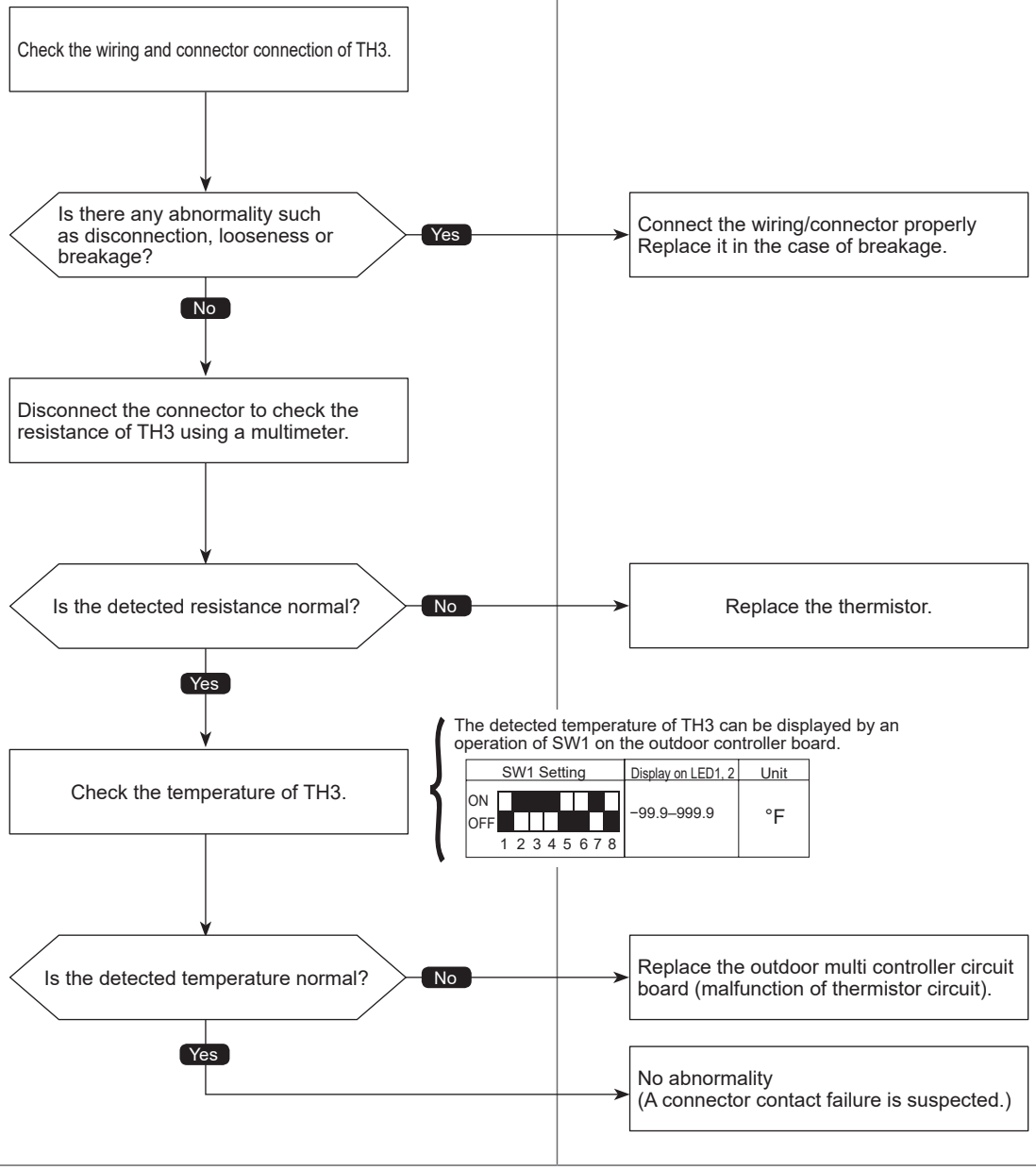
Abnormal points and detection methods	Causes and checkpoints
If TH3 is detected to be open/short. (The open/short detection is disabled during 10 seconds to 10 minutes. after compressor starts, during defrosting operation, or for 10 minutes after returning from the defrosting operation.) Open: −40°F [−40°C] or less Short: 194°F [90°C] or more TH3: Thermistor <Outdoor liquid pipe>	① Disconnection or contact failure of connectors ② Characteristic defect of thermistor ③ Defective outdoor multi controller circuit board

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

The black square (■) indicates a switch position.

Diagnosis	Remedy



Check code

5106
(U4)

Ambient temperature thermistor (TH7) open/short

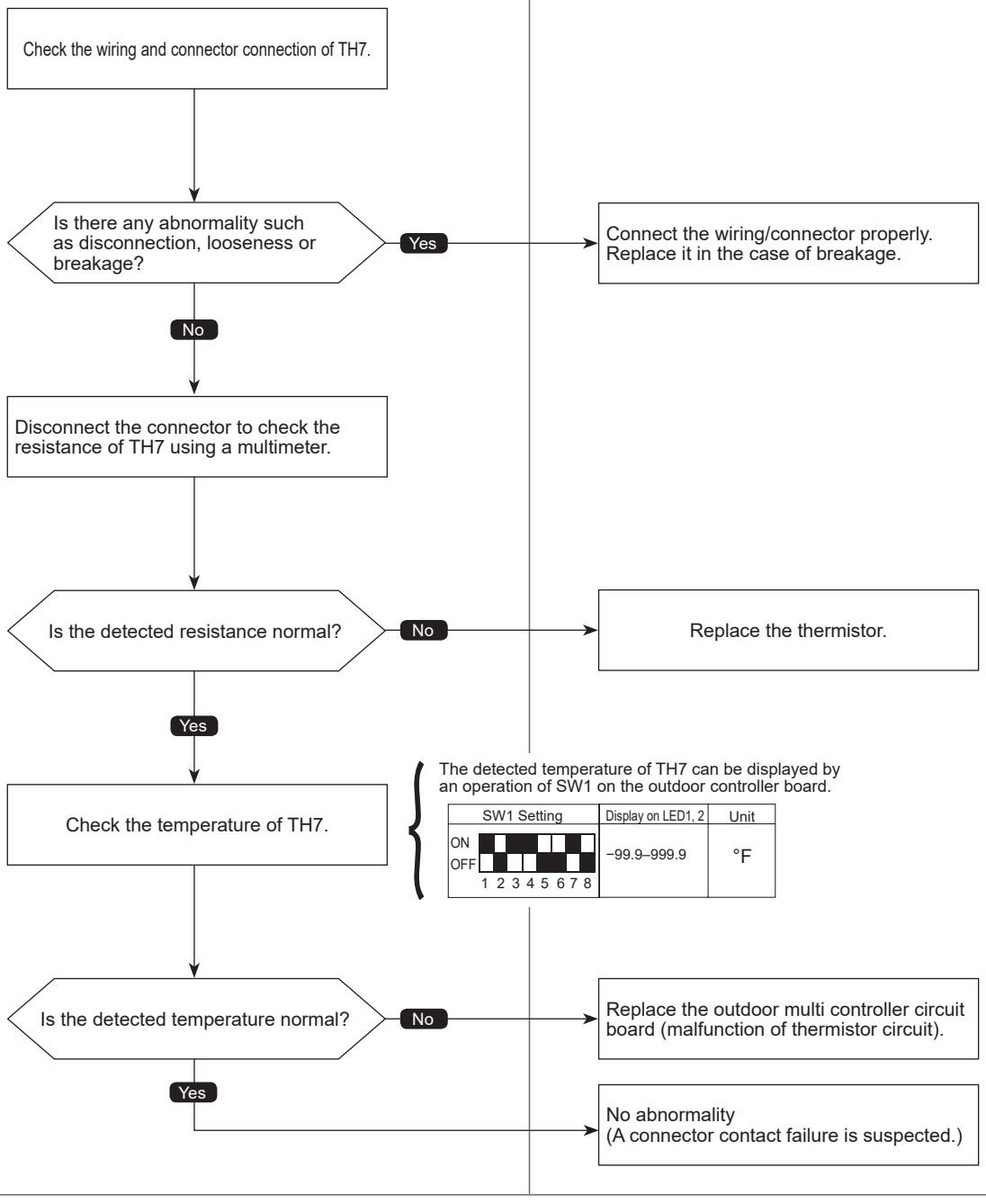
Abnormal points and detection methods	Causes and checkpoints
If TH7 is detected to be open/short Open: −40°F [−40°C] or less Short: 194°F [90°C] or more TH7: Thermistor <Ambient>	①Disconnection or contact failure of connectors ②Characteristic defect of thermistor ③Defective outdoor multi controller circuit board

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

The black square (■) indicates a switch position.

Diagnosis	Remedy



Check code

5109
(U4)

HIC pipe temperature thermistor (TH2) open/short

Abnormal points and detection methods	Causes and checkpoints
If TH2 is detected to be open/short. Open: −40°F [−40°C] or less Short: 194°F [90°C] or more TH2: Thermistor <HIC pipe>	① Disconnection or contact failure of connectors ② Characteristic defect of thermistor ③ Defective outdoor multi controller circuit board

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

The black square (■) indicates a switch position.

Diagnosis

Check the wiring and connector connection of TH2.

Is there any abnormality such as disconnection, looseness or breakage?

Yes → Connect the wiring/connector properly. Replace it in the case of breakage.

No

Disconnect the connector to check the resistance of TH2 using a multimeter.

Is the detected resistance normal?

No → Replace the thermistor.

Yes

Check the temperature of TH2.

The detected temperature of TH2 can be displayed by an operation of SW1 on the outdoor controller board.

SW1 Setting	Display on LED1,2	Unit
ON / OFF 1 2 3 4 5 6 7 8	−99.9–999.9	°F

Is the detected temperature normal?

No → Replace the outdoor multi controller circuit board (malfunction of thermistor circuit).

Yes → No abnormality
(A connector contact failure is suspected.)

Check code

5110
(U4)

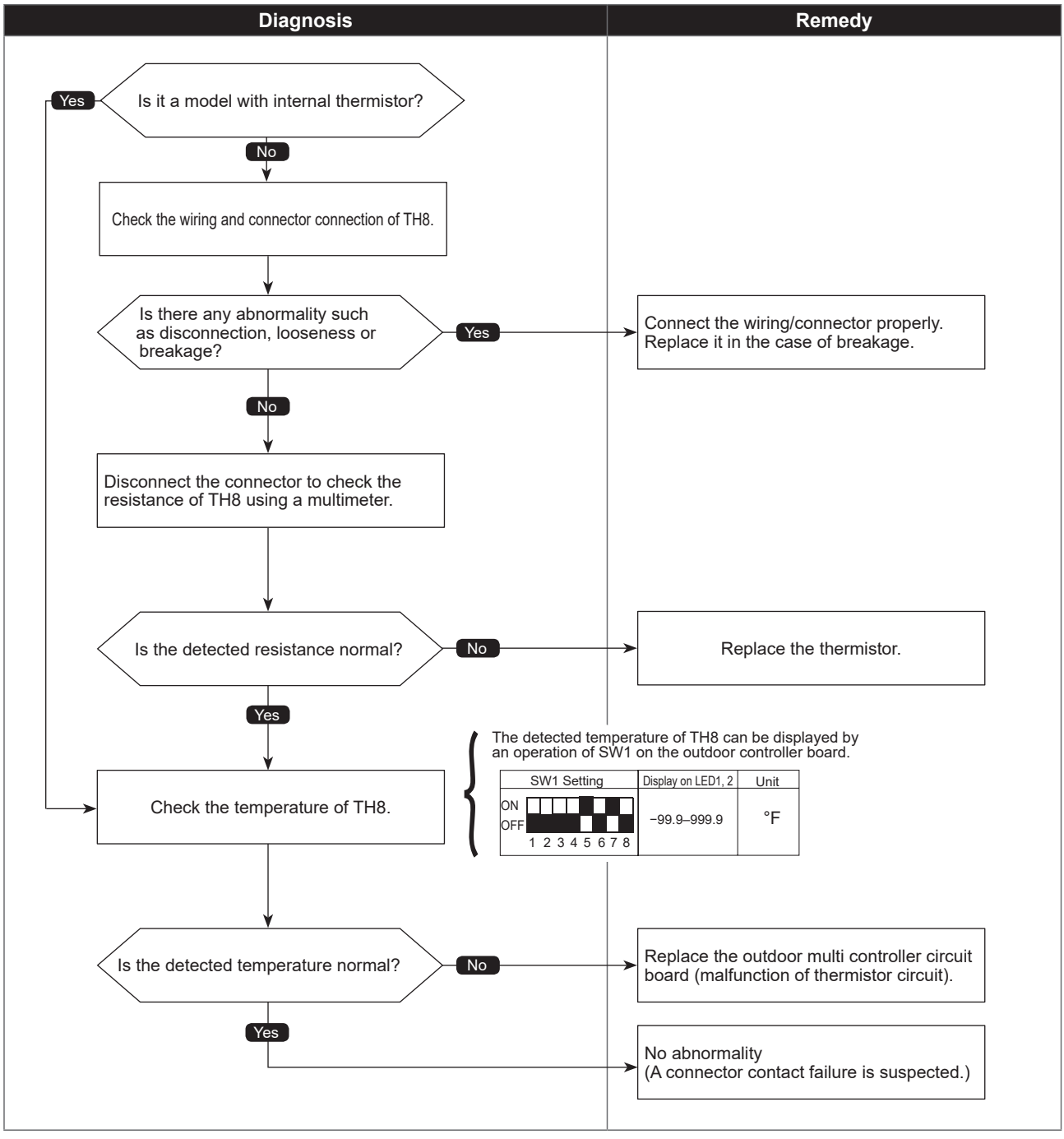
Heat sink temperature thermistor (TH8) open/short

Abnormal points and detection methods	Causes and checkpoints
If TH8 is detected to be open/short. Open: −31.2°F [−35.1°C] or less Short: 338.5°F [170.3°C] or more TH8: Thermistor <Heat sink>	① Disconnection or contact failure of connectors ② Characteristic defect of thermistor ③ Defective outdoor multi controller circuit board

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

The black square (■) indicates a switch position.



Check code

5201
(F5)

High pressure sensor (63HS) trouble

Abnormal points and detection methods	Causes and checkpoints
① When the detected pressure in the high pressure sensor is 14.2 PSIG [1 kgf/cm²] or less during operation, the compressor stops operation and enters into an anti-restart mode for 3 minutes. ② When the detected pressure is 14.2 PSIG [1 kgf/cm²] or less immediately before restarting, the compressor falls into an abnormal stop with a check code <5201>. ③ For 3 minutes after compressor restarting, during defrosting operation, and for 3 minutes after returning from defrosting operation, above mentioned symptoms are not determined as abnormal.	① Defective high pressure sensor ② Decrease of internal pressure caused by gas leakage ③ Disconnection or contact failure of connector ④ Malfunction of input circuit on outdoor multi controller circuit board

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

The black square (■) indicates a switch position.

Diagnosis

Remedy

63HS: High pressure sensor

Check the wiring and connector connection.

Is there any abnormality such as disconnection, looseness or breakage?

Yes → Connect the wiring/connector properly. Replace it in the case of breakage.

No

Check an internal pressure of the refrigerant circuit.

Is the detected internal pressure normal?

No → Check the refrigerant circuit, and refill refrigerant after repairing the leakage.

Yes

Check the detected pressure in 63HS, then compare it with the internal pressure.

The detected pressure in 63HS can be displayed by an operation of SW1 on the outdoor controller board.

SW1 Setting	Display on LED1, 2	Unit
ON / OFF 1 2 3 4 5 6 7 8	−99.9–999.9	PSIG [kgf/cm²]

Is the detected pressure normal?

No → Replace the 63HS.

Replace the outdoor multi controller circuit board.

Check code

5202
(F3)

Low pressure sensor (63LS) trouble

Abnormal points and detection methods	Causes and checkpoints
① When the detected pressure in the low pressure sensor is −32.7 PSIG [−2.3kgf/㎠] or less, or 328.6 PSIG [23.1kgf/㎠] or more during operation, the compressor stops operation with a check code <5202>. ② For 3 minutes after compressor restarting, during defrosting operation, and for 3 minutes after returning from defrosting operation, above mentioned symptoms are not determined as abnormal.	① Defective low pressure sensor ② Decrease of internal pressure caused by gas leakage ③ Disconnection or contact failure of connector ④ Malfunction of input circuit on outdoor multi controller circuit board

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

The black square (■) indicates a switch position.

Diagnosis	Remedy
Check the wiring and connector connection.	63LS: Low pressure sensor
Is there any abnormality such as disconnection, looseness or breakage? — Yes	Connect the wiring/connector properly. Replace it in the case of breakage.
No	
Check an internal pressure of the refrigerant circuit.	
Is the detected internal pressure normal? — No	Check the refrigerant circuit, and refill refrigerant after repairing the leakage.
Yes	
Check the detected pressure in 63LS, then compare it with the internal pressure.	The detected pressure in 63LS can be displayed by an operation of SW1 on the outdoor controller board.
Is the detected pressure normal? — No	Replace the 63LS.
	Replace the outdoor multi controller circuit board.

SW1 Setting	Display on LED1,2	Unit
ON / OFF 1 2 3 4 5 6 7 8	−99.9–999.9	PSIG [kgf/cm²]

Check code

5300
(UH)

Current sensor trouble/Primary current error

Abnormal points and detection methods	Causes and checkpoints
If any of the following conditions is detected: ① Primary current sensor detects any of the following conditions (single phase unit only): ② Secondary current sensor detects 25 A or more. ③ Secondary current sensor detects 1.0 A or less.	① Decrease/trouble of power supply voltage ② Disconnection of compressor wiring ③ Current sensor trouble on outdoor power circuit board ④ Wiring through current sensor (penetration type) is not done.

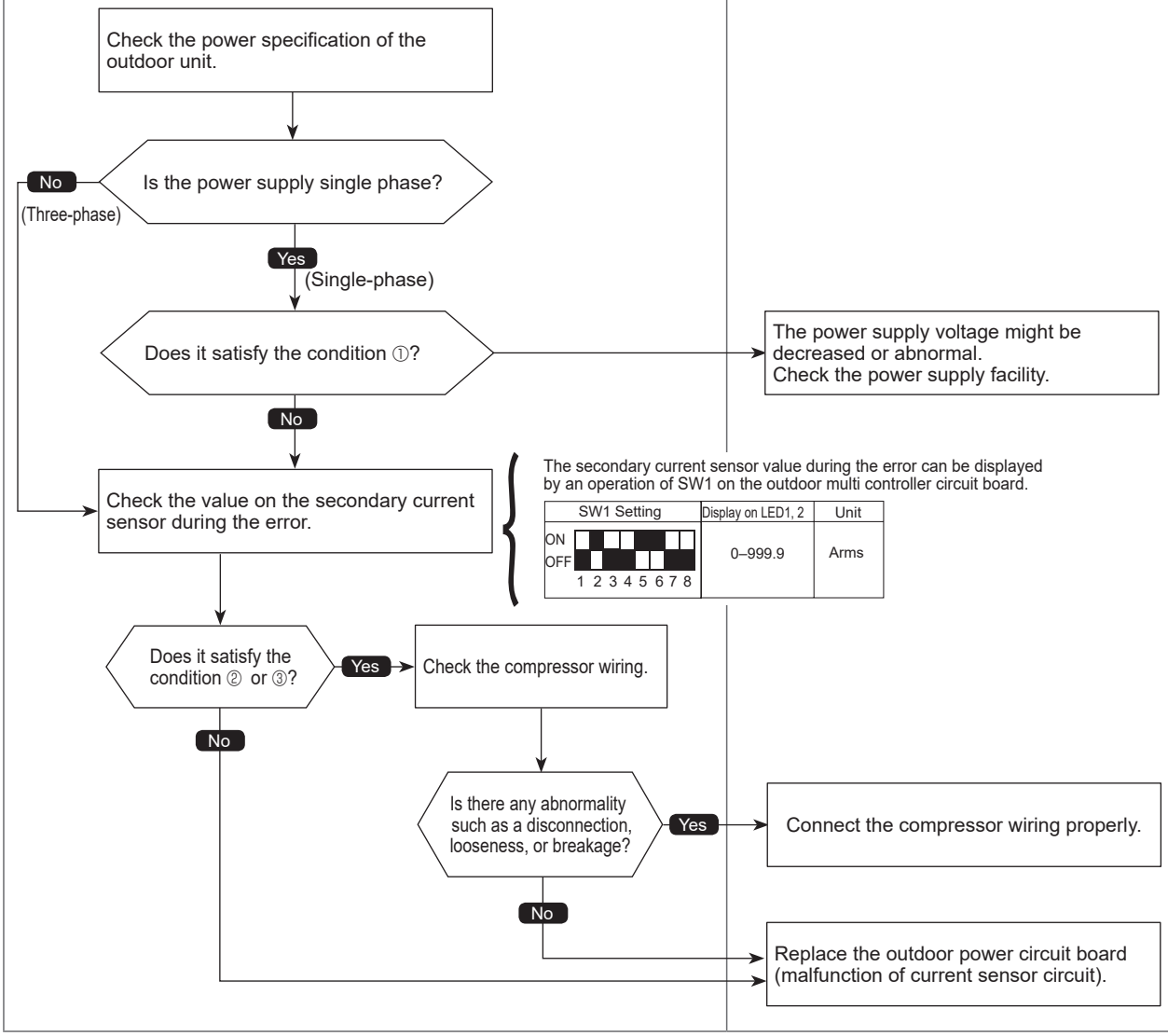
Model name	10 consecutive second detection	One-time detection
MXZ-8C48NA2-U1	34 A	38 A
MXZ-8C60NA2-U1 MXZ-4C36NAHZ2-U1 MXZ-5C42NAHZ2-U1 MXZ-8C48NAHZ2-U1	37 A	40 A

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

The black square (■) indicates a switch position.

Diagnosis



Remedy

Check code

6600
(A0)

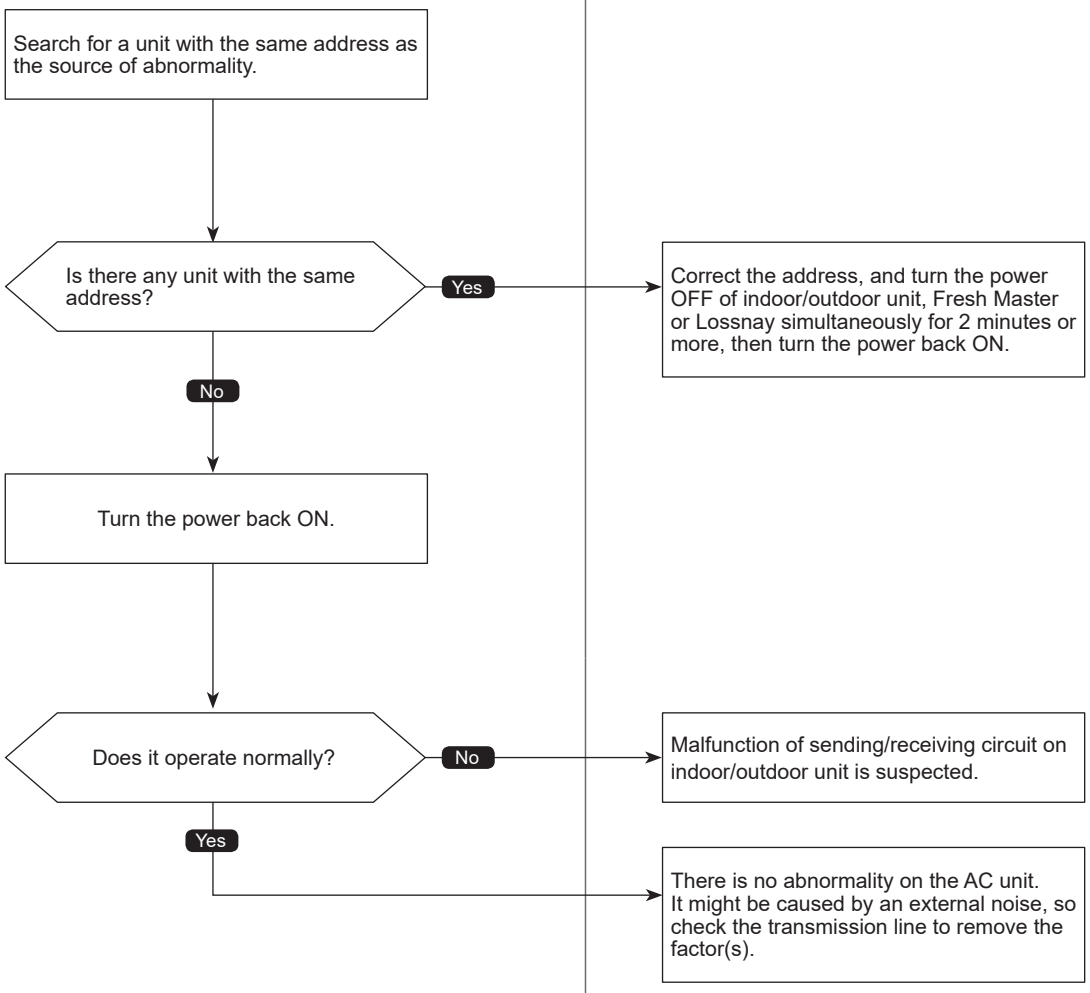
Duplex address error

Abnormal points and detection methods	Causes and checkpoints
If 2 or more units with the same address are existing.	① There are 2 units or more with the same address in their controller among outdoor unit, indoor unit, Fresh Master, Lossnay or remote controller ② Noise interference on indoor/outdoor connectors

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

Diagnosis	Remedy



Check code

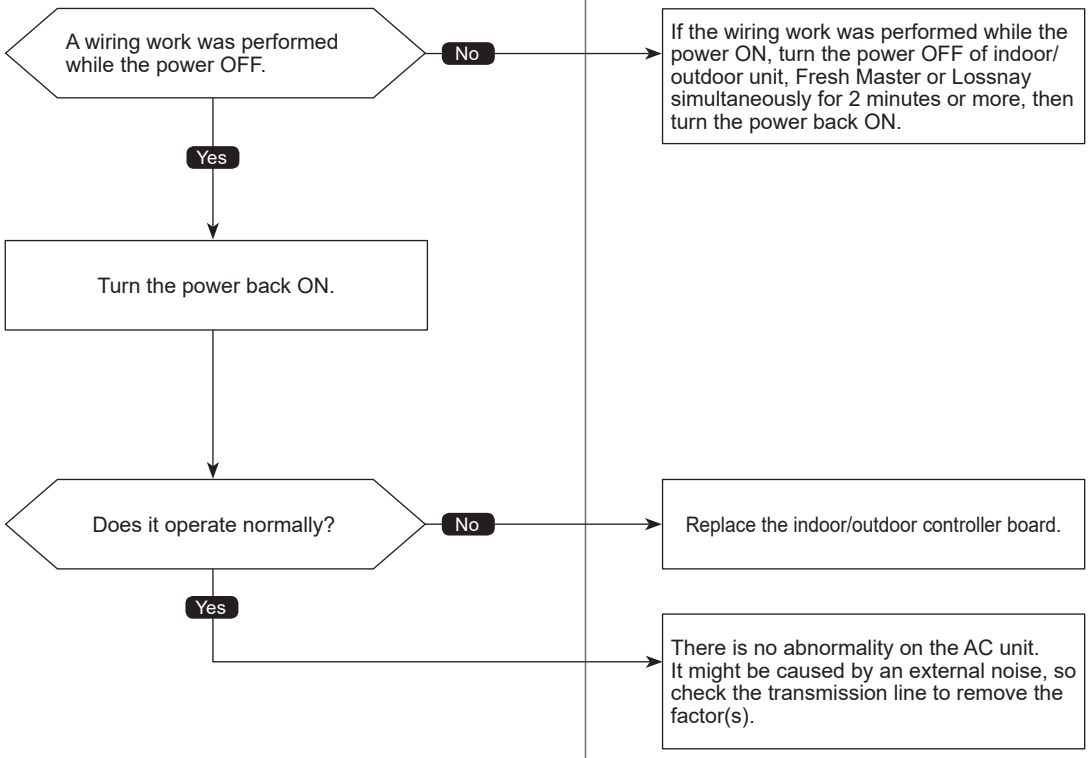
6602
(A2)

Transmission processor hardware error

Abnormal points and detection methods	Causes and checkpoints
If the transmission line shows "1" although the transmission processor transmitted "0".	①A transmitting data collision occurred because of a wiring work or polarity change has performed while the power is ON on either of the indoor/outdoor unit, Fresh Master or Lossnay ②Malfunction of transmitting circuit on transmission processor ③ Noise interference on indoor/outdoor connectors

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

Diagnosis	Remedy
	

Check code

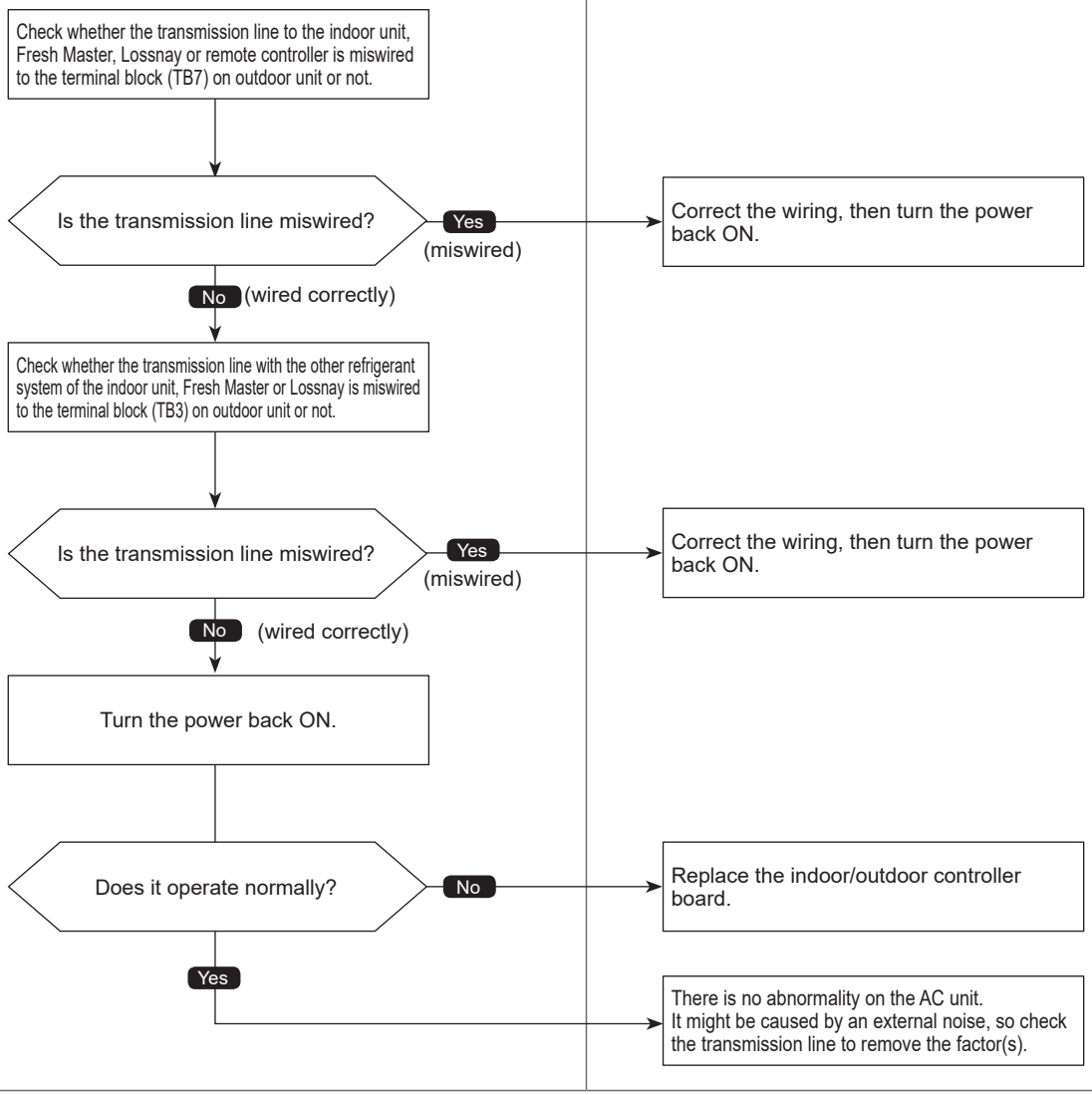
6603
(A3)

Transmission bus BUSY error

Abnormal points and detection methods	Causes and checkpoints
① An abnormality when no transmission status caused by transmitting data collision continues for 8 to 10 minutes. ② An abnormality when data cannot be output on the transmission line consecutively because of noise etc. for 8 to 10 minutes.	① The transmission processor is unable to transmit due to a short-cycle voltage such as noise is mixed on the transmission line. ② The transmission processor is unable to transmit due to an increase of transmission data amount caused by a miswiring of the terminal block (transmission line) (TB3) and the terminal block (centralized control line) (TB7) on the outdoor unit. ③ The share on transmission line becomes high due to a mixed transmission caused by a malfunction of repeater on the outdoor unit, which is a function to connect/disconnect transmission from/to control system and centralized control system.

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

Diagnosis	Remedy
	

Check code

6606
(A6)

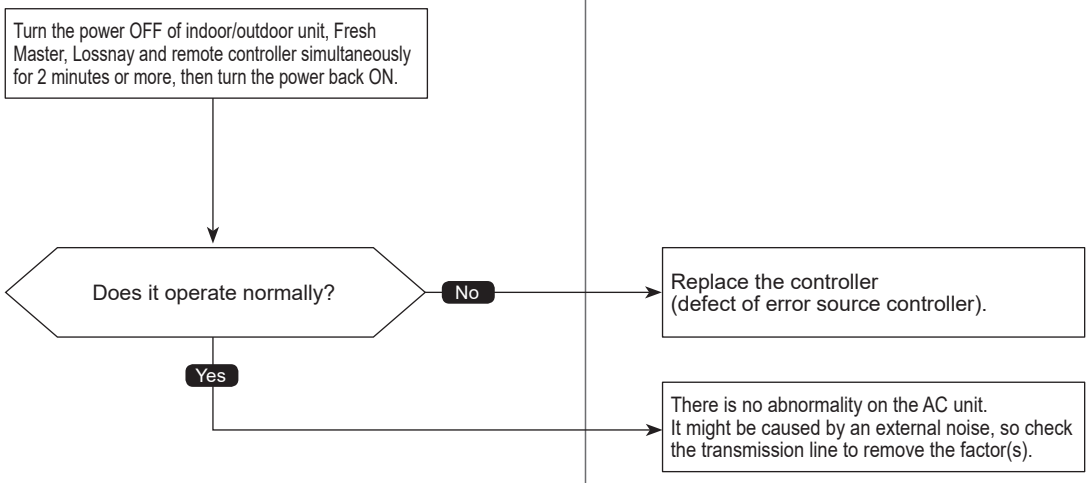
Signal communication error with transmission processor

Abnormal points and detection methods	Causes and checkpoints
① If the data of unit/transmission processor were not normally transmitted. ② If the address transmission from the unit processor was not normally transmitted.	① Accidental disturbance such as noise or lightning surge ② Hardware malfunction of transmission processor

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

Diagnosis	Remedy



Check code

6607
(A7)

No ACK error

Abnormal points and detection methods	Causes and checkpoints
① Represents a common error detection An abnormality detected by the sending side controller when receiving no ACK from the receiving side, though signal was once sent. The sending side searches the error in 30 seconds interval for 6 times continuously.	① The previous address unit does not exist since the address switch was changed while in electric continuity status. ② Decline of transmission voltage/signal caused by tolerance over on transmission line ·At the furthest end: 656 ft [200 m] ·On remote controller line: 39 ft [12 m] ③ Decline of transmission voltage/ signal due to unmatched transmission line types ·Types for shield line: CVVS, CPEVS ·Line diameter: AWG16 [1.25 ㎟] or more ④ Decline of transmission voltage/ signal due to excessive number of connected units ⑤ Malfunction due to accidental disturbance such as noise or lightning surge ⑥ Defect of error source controller
② The cause of displayed address and attribute is on the outdoor unit side An abnormality detected by the indoor unit if receiving no ACK when transmitting signal from the indoor unit to the outdoor unit.	① Contact failure of indoor/outdoor unit transmission line ② Disconnection of transmission connector (CN2M) on indoor unit ③ Malfunction of sending/receiving circuit on indoor/ outdoor unit ④ Disconnection of the connectors on the circuit board
③ The cause of displayed address and attribute is on the indoor unit side An abnormality detected by the remote controller if receiving no ACK when sending data from the remote controller to the indoor unit.	① While operating with multi refrigerant system indoor units, an abnormality is detected when the indoor unit transmit signal to the remote controller during the other refrigerant-system outdoor unit is turned OFF, or within 2 minutes after it turned back ON. ② Contact failure of indoor unit or remote controller transmission line ③ Disconnection of transmission connector (CN2M) on indoor unit ④ Malfunction of sending/receiving circuit on indoor unit or remote controller
④ The cause of the displayed address and attribute is on the remote controller side An abnormality detected by the indoor unit if receiving no ACK when transmitting signal from the indoor unit to the remote controller.	① While operating with multi refrigerant system indoor units, an abnormality is detected when the indoor unit transmit signal to the remote controller during the other refrigerant-system outdoor unit is turned OFF, or within 2 minutes after it turned back ON. ② Contact failure of indoor unit or remote controller transmission line ③ Disconnection of transmission connector (CN2M) on indoor unit ④ Malfunction of sending/receiving circuit on indoor unit or remote controller

Check code

6607
(A7)

No ACK error

Abnormal points and detection methods	Causes and checkpoints
⑤ The cause of displayed address and attribute is on the Fresh Master side An abnormality detected by the indoor unit if receiving no ACK when transmitting signal from the indoor unit to the Fresh Master.	① While the indoor unit is operating with multi refrigerant system Fresh Master, an abnormality is detected when the indoor unit transmits signal to the remote controller while the outdoor unit with the same refrigerant system as the Fresh Master is turned OFF, or within 2 minutes after it turned back ON. ② Contact failure of indoor unit or Fresh Master transmission line ③ Disconnection of transmission connector (CN2M) on indoor unit or Fresh Master ④ Malfunction of sending/receiving circuit on indoor unit or Fresh Master
⑥ The cause of displayed address and attribute is on Lossnay side An abnormality detected by the indoor unit if receiving no ACK when the indoor unit transmit signal to the Lossnay.	① An abnormality is detected when the indoor unit transmits signal to Lossnay while the Lossnay is turned OFF. ② While the indoor unit is operating with the other refrigerant Lossnay, an abnormality is detected when the indoor unit transmits signal to the Lossnay while the outdoor unit with the same refrigerant system as the Lossnay is turned OFF, or within 2 minutes after it turned back ON. ③ Contact failure of indoor unit or Lossnay transmission line ④ Disconnection of transmission connector (CN2M) on indoor unit ⑤ Malfunction of sending/receiving circuit on indoor unit or Lossnay
⑦ The controller of displayed address and attribute is not recognized.	① The previous address unit does not exist since the address switch was changed while in electric continuity status. ② An abnormality detected at transmitting from the indoor unit since the Fresh Master/Lossnay address are changed after synchronized setting of Fresh Master/Lossnay by the remote controller.

Check code

6607
(A7)

No ACK error

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

Note:

When the address of the outdoor unit is displayed as abnormal, the outdoor circuit board may be faulty. If the unit is not restored after conducting the following procedure, check the outdoor circuit board.

Diagnosis	Remedy
Procedure 1:	
Turn the power OFF of indoor/outdoor unit, Fresh Master, Lossnay and remote controller simultaneously for 2 minutes or more, then turn the power back ON.	
Is the abnormality reproduced?	No → There is no abnormality on the AC unit. It might be caused by an external noise, so check the transmission line to remove the factor(s).
Yes	
Check the address switch on the source of abnormality.	
Is it set properly?	No → Set the address properly, then perform the procedure 1.
Yes	
Check the transmission line for disconnection and looseness (on the terminal board and connector).	
The transmission line is connected properly.	No → Connect the transmission line properly, then perform the procedure 1.
Yes	
Check the transmission line whether it exceeds the tolerance or not.	
It is not exceeding the tolerance.	No → Correct it within the tolerance, then perform the procedure 1.
Yes	
Check whether the correct kind of transmission line is used or not.	

Continue to the next page.

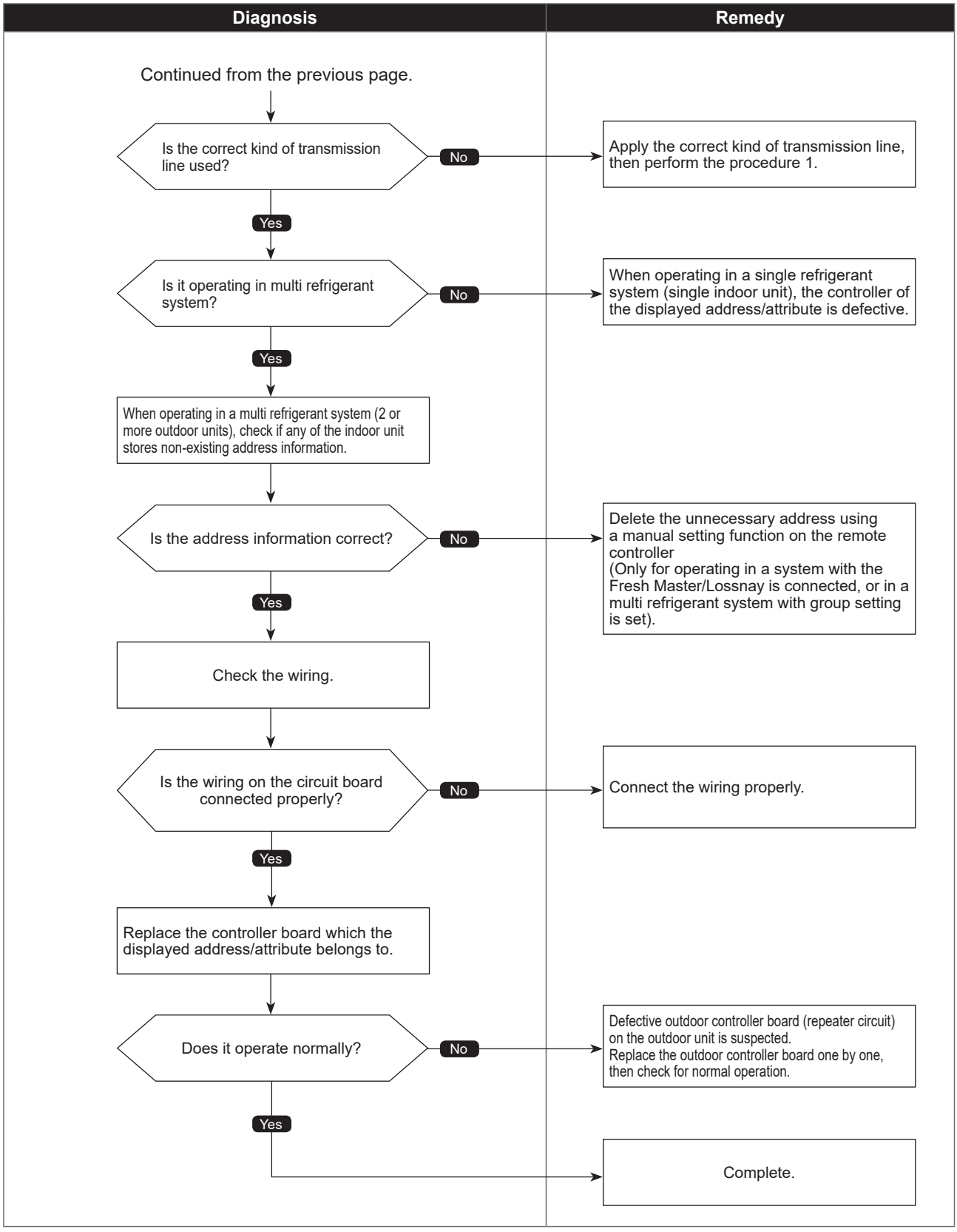
Check code

6607
(A7)

No ACK error

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.



Check code

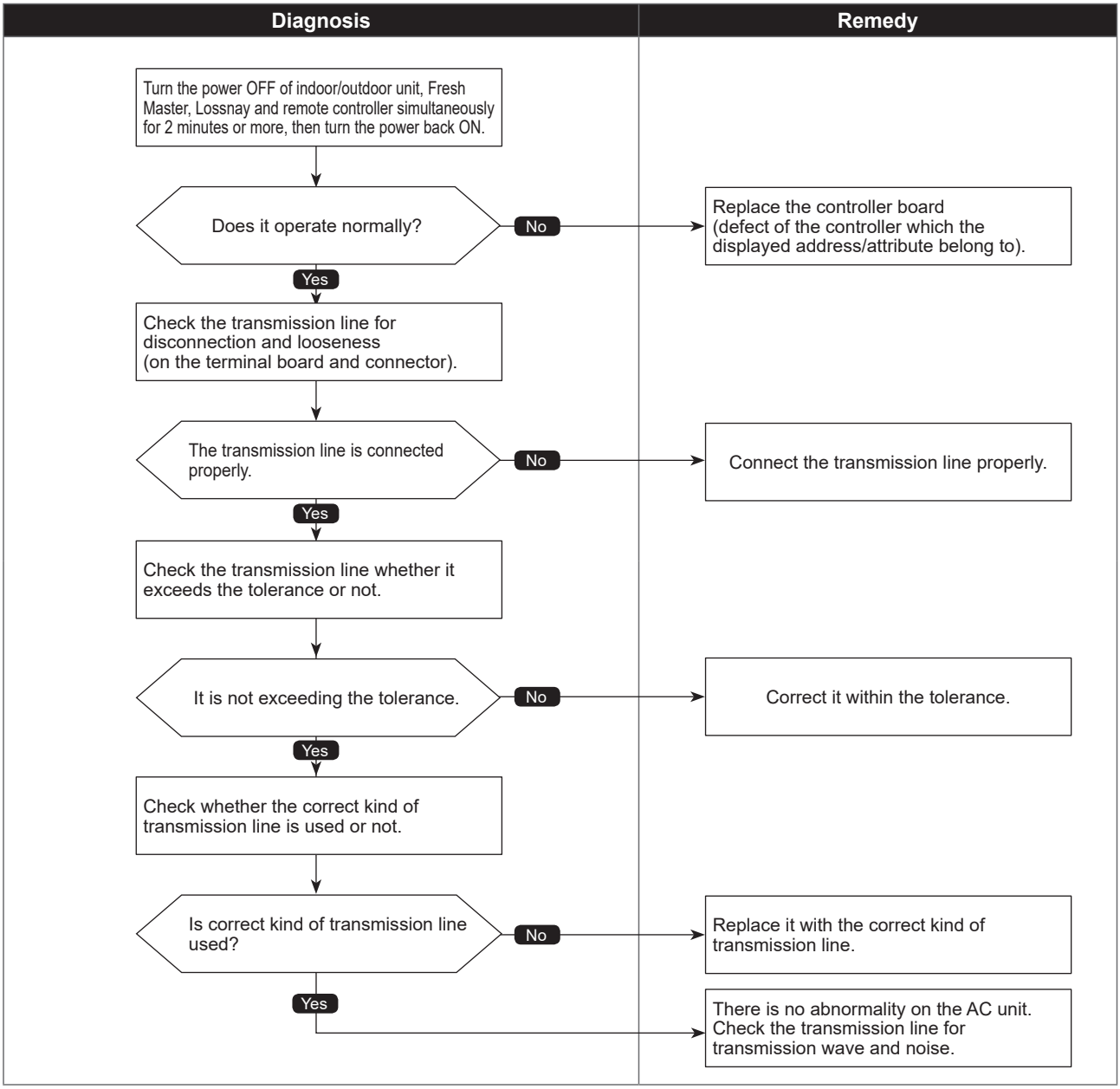
6608
(A8)

No response frame error

Abnormal points and detection methods	Causes and checkpoints
If receiving no response command while already received ACK. The sending side searches the error in 30 seconds interval for 6 times continuously.	①Continuous failure of transmission due to noise etc ②Decline of transmission voltage/signal caused by tolerance over on transmission line ·At the furthest end: 656 ft [200 m] ·On remote controller line: 39 ft [12 m] ③Decline of transmission voltage/ signal due to unmatched transmission line types ·Types for shield line: CVVS, CPEVS ·Line diameter: AWG16 [1.25 ㎟] or more ④Accidental malfunction of error source controller

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.



Check code

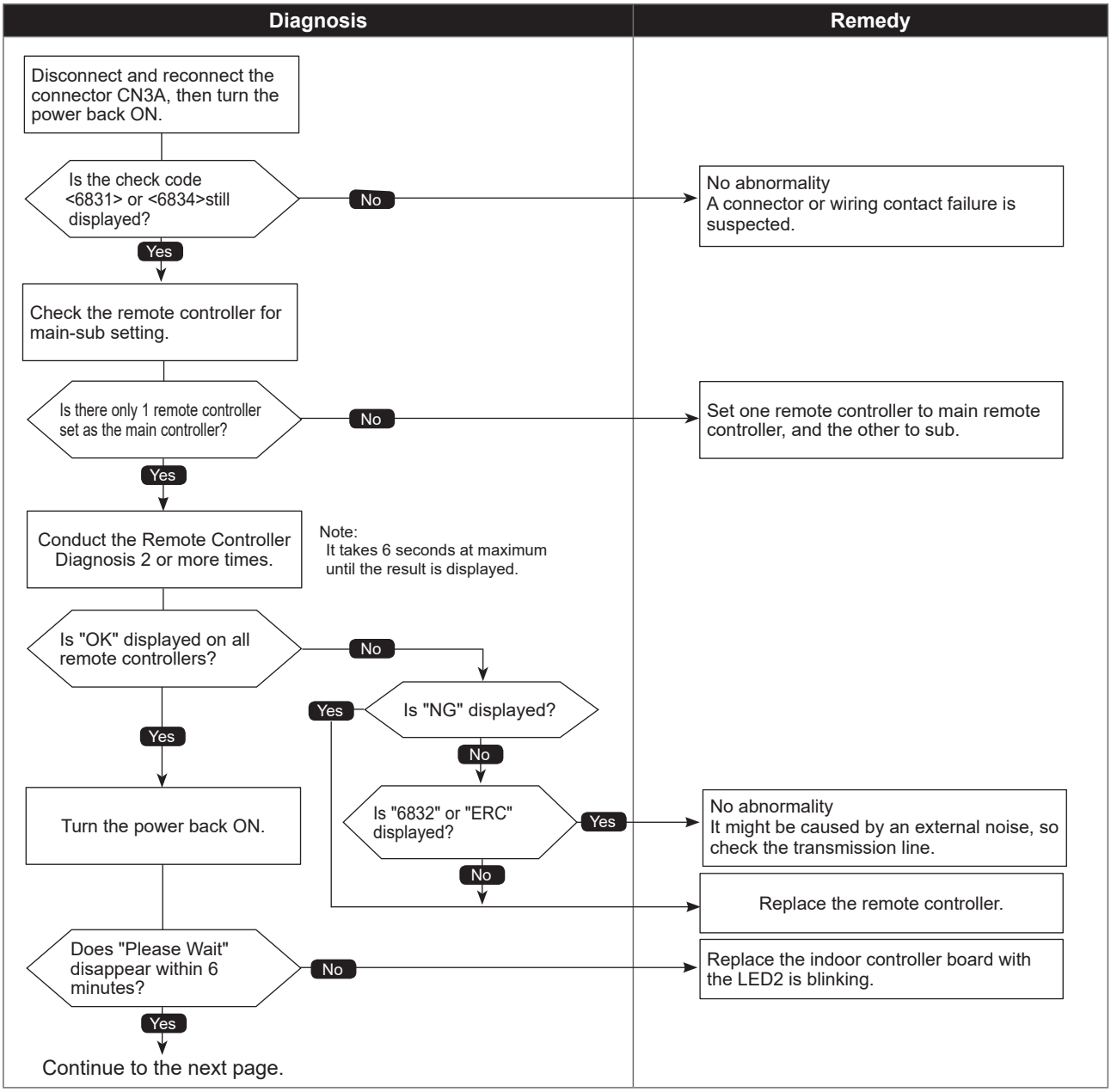
6831(E0/E4)
6834(E0/E4)

MA communication receive error

Abnormal points and detection methods	Causes and checkpoints
Detected in remote controller or indoor unit: ①When the main or sub remote controller cannot receive signal from indoor unit which has the "0" address. ②When the sub remote controller cannot receive signal. ③When the indoor controller board cannot receive signal from remote controller or another indoor unit. ④When the indoor controller board cannot receive signal.	①Contact failure of remote controller wirings ②Irregular Wiring (A wiring length, number of connecting remote controllers or indoor units, or a wiring thickness does not meet the conditions specified in the chapter "Electrical Work" in the indoor unit Installation Manual.) ③Malfunction of the remote controller sending/ receiving circuit on indoor unit with the LED2 is blinking. ④Malfunction of the remote controller sending/ receiving circuit ⑤ Remote controller transmitting error caused by noise interference

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.



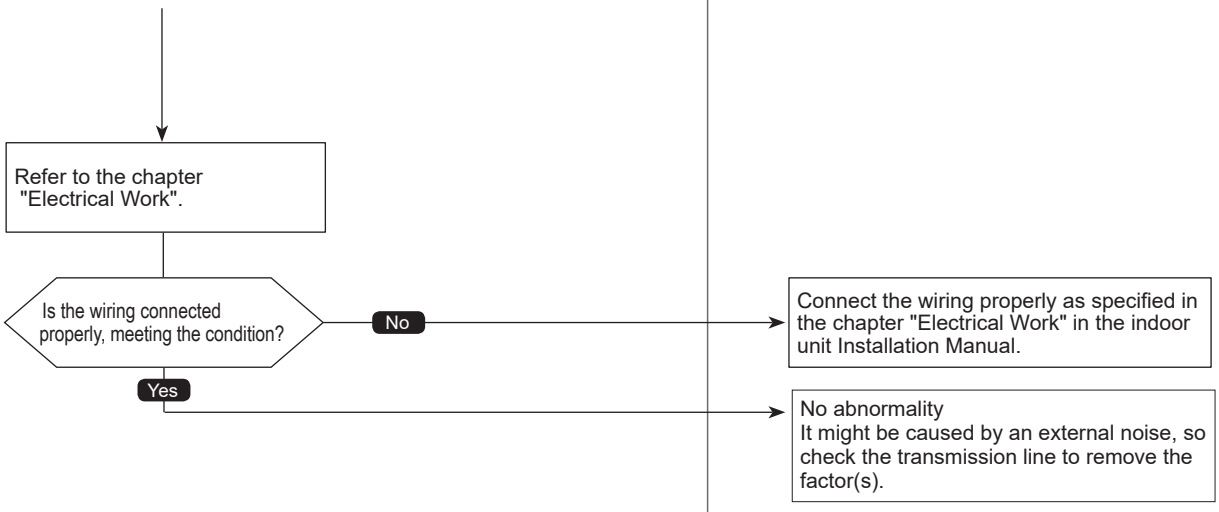
Check code

6831(E0/E4)
6834(E0/E4)

MA communication receive error

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

Diagnosis	Remedy
Continued from the previous page. 	

Check code

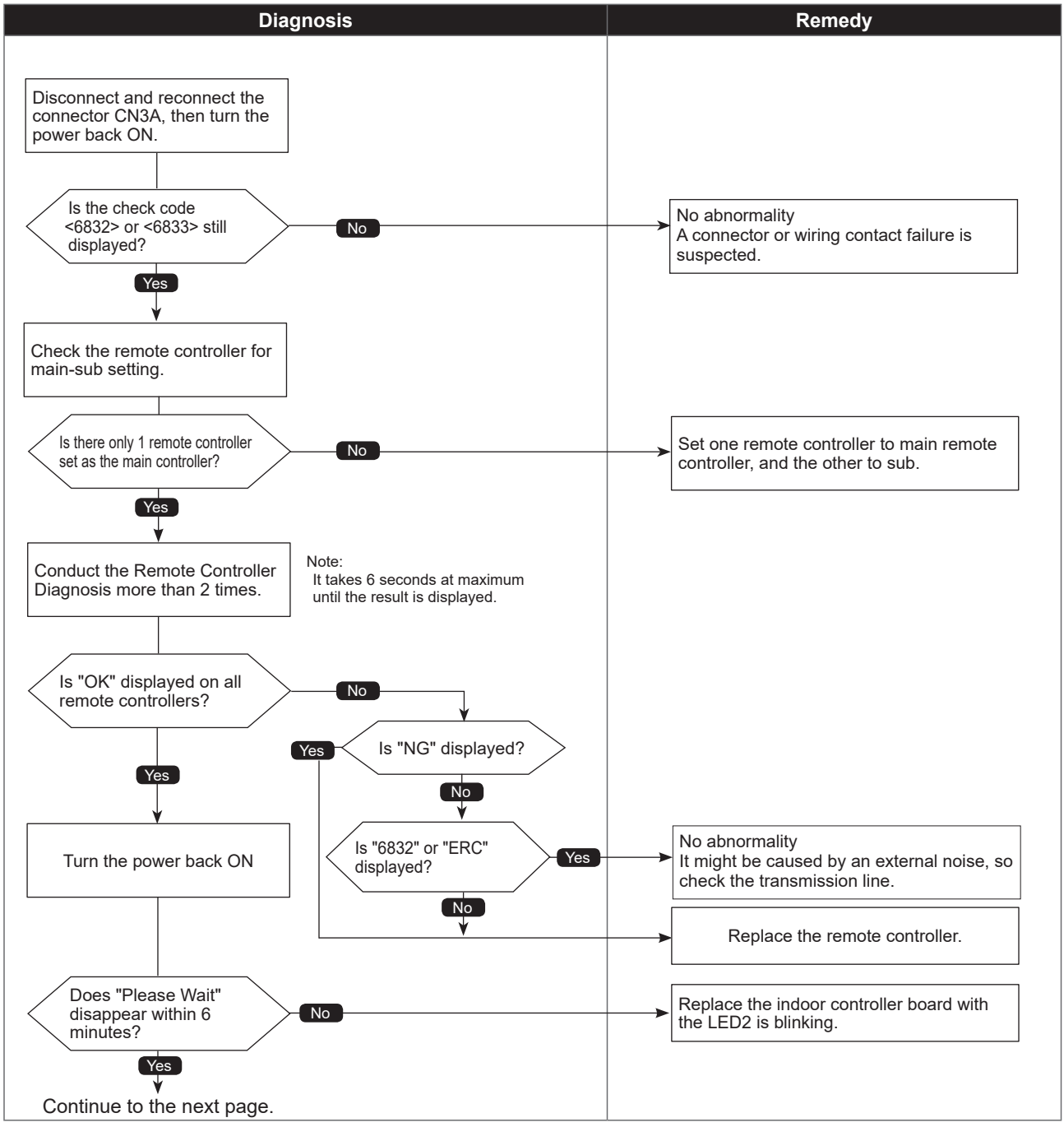
6832(E3/E5)
6833(E3/E5)

MA communication send error

Abnormal points and detection methods	Causes and checkpoints
Detected in remote controller or indoor unit.	① There are 2 remote controllers set as main. ② Malfunction of remote controller sending/receiving circuit ③ Malfunction of sending/receiving circuit on indoor controller board ④ Remote controller transmitting error caused by noise interference

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.



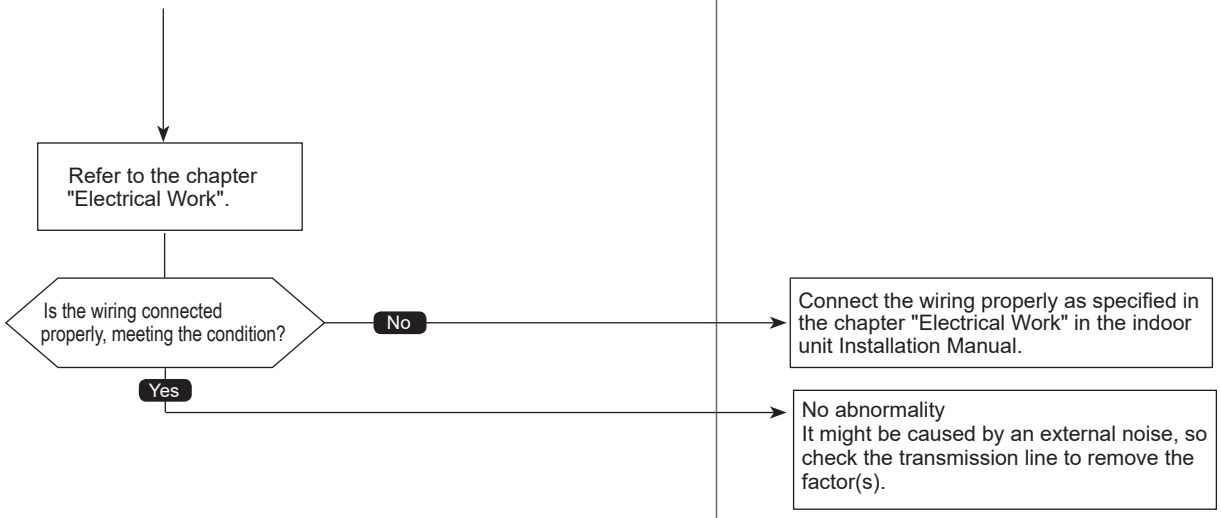
Check code

6832(E3/E5)
6833(E3/E5)

MA communication send error

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

Diagnosis	Remedy
Continued from the previous page. 	

Check code

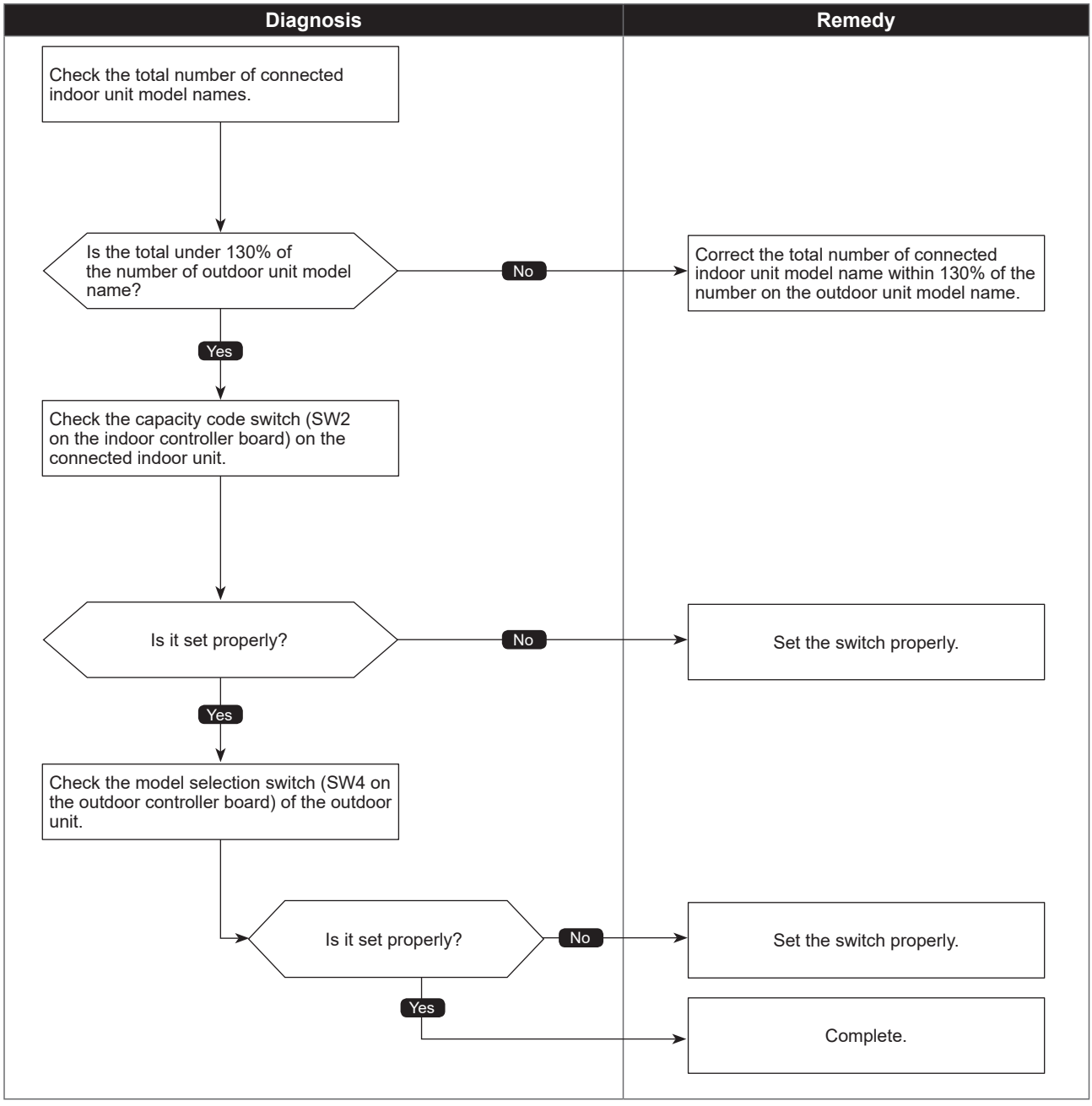
7100
(EF)

Total capacity error

Abnormal points and detection methods	Causes and checkpoints
When the total of the number on connected indoor unit model names exceeds the specified capacity level (130% of the number on the outdoor unit model name), a check code <7100> is displayed.	① The total of number on connected indoor unit model names exceeds the specified capacity level: · 36: up to code 29 · 42: up to code 35 · 48: up to code 40 · 60: up to code 53 ② The model name code of the outdoor unit is registered wrongly.

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.



Check code

7101
(EF)

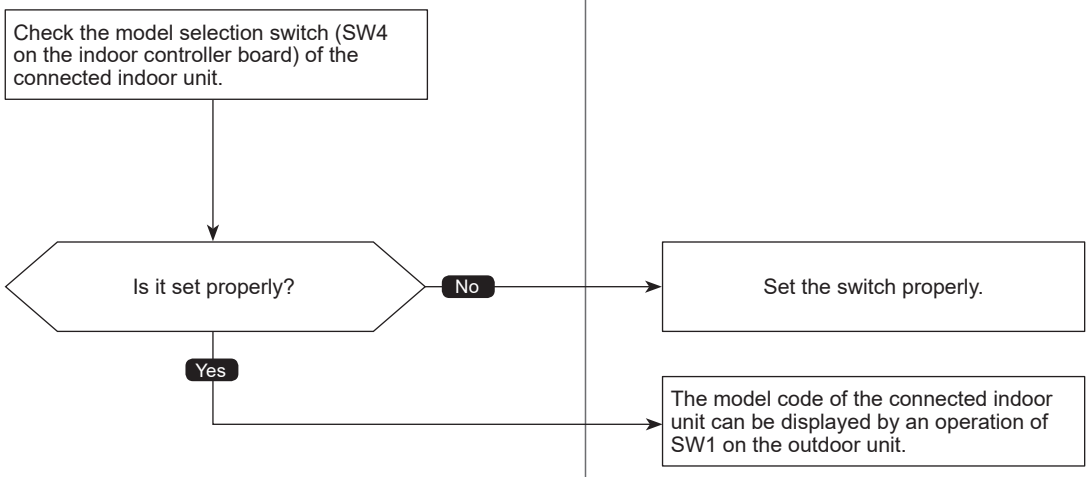
Capacity code error

Abnormal points and detection methods	Causes and checkpoints
When the capacity of connected indoor unit is over, a check code <7101> is displayed.	The model name of connected indoor unit (model code) is read as incompatible.

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

Diagnosis	Remedy



Check code

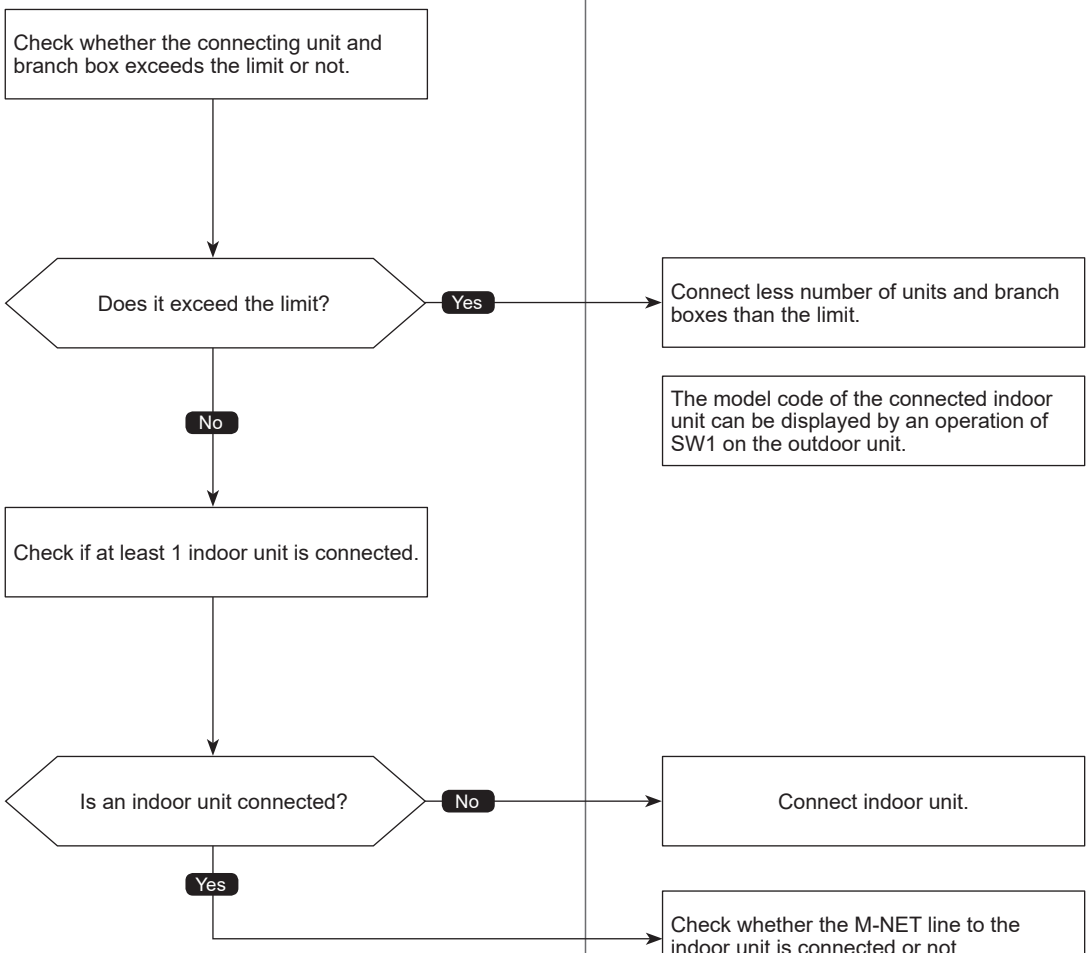
7102
(EF)

Connecting excessive number of units and branch boxes

Abnormal points and detection methods	Causes and checkpoints
When the connected indoor units or branch boxes exceed the limit, a check code <7102> is displayed.	Connecting more indoor units and branch boxes than the limit. Abnormal if connecting status does not comply with the following limit; ①Outdoor unit's capacity class is: ·36: up to 4 indoor units ·42: up to 5 indoor units ·48: up to 8 indoor units ·60: up to 8 indoor units ②Connect at least 1 indoor unit (Abnormal if connected none) ③Connectable up to 2 branch boxes

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

Diagnosis	Remedy
	

Check code

7105
(EF)

Address setting error

Abnormal points and detection methods	Causes and checkpoints
The address setting of outdoor unit or branch box is wrong.	Wrongly set address of branch box The outdoor unit is not set in 000, or in the range of 51 to 100.

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

Diagnosis	Remedy

<Outdoor unit>

Check whether the outdoor unit address is set in 000, or in the range of 51 to 100.

Is the address setting correct?

No → Set the address properly, then turn the power OFF of indoor/outdoor unit, Fresh Master, Lossnay and remote controller simultaneously for 2 minutes or more, and turn the power back ON.

Yes → Replace the outdoor controller board.

<Branch box>

Check whether the branch box address is set in 000, or in the range of 001 to 050.

Is the address setting correct?

No → Set the address properly, then turn the power OFF of indoor/outdoor unit, branch box, Fresh Master, Lossnay, and remote controller simultaneously for 2 minutes or more, and turn the power back ON.

Yes → Replace the branch box controller board.

Note: Branch box address
When setting the address, use a number within the range of 1–50.
Ex. The set address is (47) and there are 5 indoor units (A, B, C, D, and E).
If A: (47), B: (48), C: (49), D: (50), and E: (51), E is incorrect because it exceeds 50.

Check code

7130
(EF)

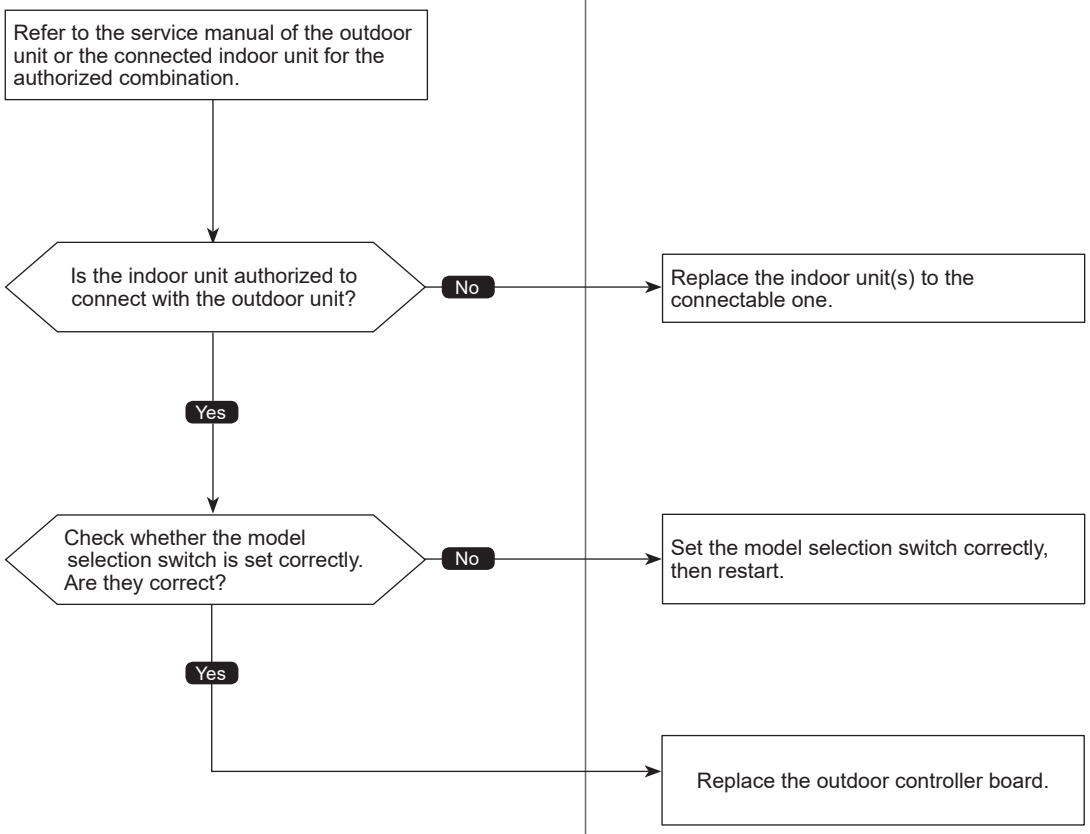
Incompatible unit combination

Abnormal points and detection methods	Causes and checkpoints
When the connected indoor unit is not compatible with the outdoor unit, the outdoor unit detects the error at startup.	Connecting indoor unit(s) which is not authorized to connect to the outdoor unit.

●Diagnosis of defects

Make sure to turn the power OFF before connecting/disconnecting any connectors, or replacing boards.

Diagnosis



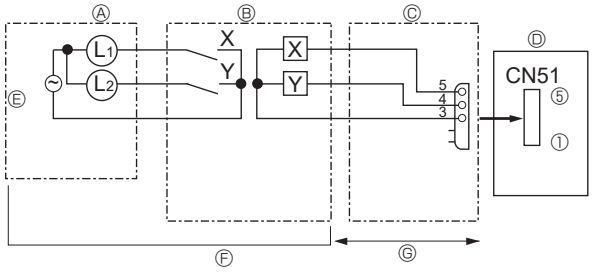
Remedy

8-4. TROUBLESHOOTING BY INFERIOR PHENOMENA

Phenomena	Factors	Countermeasures
1. Remote controller display works normally and the unit performs cooling operation, however, the capacity cannot be fully obtained. (The air does not cool well.)	① Refrigerant shortage	① If refrigerant leaks, discharging temperature rises and LEV opening increases. Inspect leakage by checking the temperature and opening. Check pipe connections for gas leakage.
	② Filter clogging	② Open intake grille and check the filter. Clean the filter by removing dirt or dust on it.
	③ Heat exchanger clogging	③ If the filter is clogged, indoor pipe temperature rises and discharging pressure increases. Check if heat exchanger is clogged by inspecting discharging pressure. Clean the heat exchanger.
	④ Air duct short cycle	④ Remove the blockage.
2. Remote controller display works normally and the unit performs heating operation, however, the capacity cannot be fully obtained.	① Linear expansion valve fault Opening aperture cannot be adjusted well due to linear expansion valve fault.	① Discharging temperature and indoor heat exchanger temperature does not rise. Inspect the failure by checking discharging pressure. Replace linear expansion valve.
	② Refrigerant shortage	② If refrigerant leaks, discharging temperature rises and LEV opening increases. Inspect leakage by checking the temperature and opening. Check pipe connections for gas leakage.
	③ Lack of insulation for refrigerant piping	③ Check the insulation.
	④ Filter clogging	④ Open intake grille and check the filter. Clean the filter by removing dirt or dust on it.
	⑤ Heat exchanger clogging	⑤ If the filter is clogged, indoor pipe temperature rises and discharging pressure increases. Check if heat exchanger is clogged by inspecting discharging pressure. Clean the heat exchanger.
	⑥ Air duct short cycle	⑥ Remove the blockage.
	⑦ Bypass circuit of outdoor unit fault	⑦ Check refrigerant system during operation.
3.① For 3 minutes after temperature adjuster turns off, the compressor will not start operating even if temperature adjuster is turned on. ② For 3 minutes after temperature adjuster turns on, the compressor will not stop operating even if temperature adjuster is turned off. (Compressor stops operating immediately when turning off by the remote controller.)	① ② Normal operation (For protection of compressor)	① ② Normal operation
4. The compressor that is running soon after powered on is slow to speed up.	The rate of speed-up is kept at 2 Hz/minute during 4 hours after powered on. This can prevent a compressor failure that occurs when a non-energized compressor speeds up rapidly with refrigerant collected in the compressor.	Normal operation

8-5. OUTDOOR UNIT INPUT/OUTPUT CONNECTOR

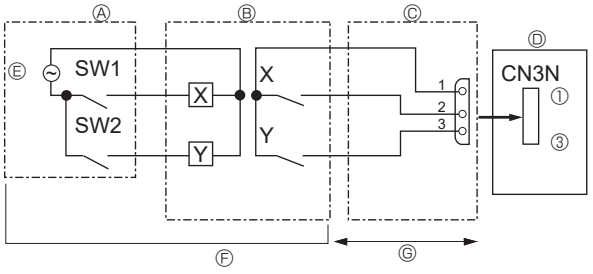
● State (CN51)



Ⓐ Distant control board
Ⓑ Relay circuit
Ⓒ External output adapter (PAC-SA88HA-E)
Ⓓ Outdoor unit control board
Ⓔ Lamp power supply
Ⓕ Procure locally
Ⓖ Max. 10 m

L1: Error display lamp
L2: Compressor operation lamp
X, Y: Relay (coil rating: ≤ 0.9W. DC 12 VDC)

● Auto change over (CN3N)

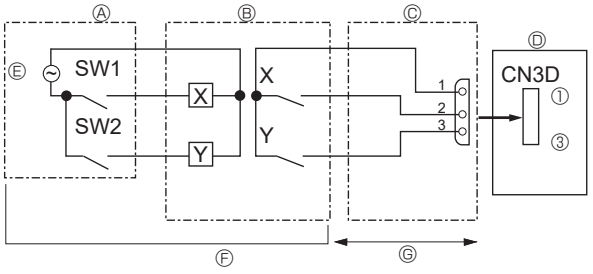


Ⓐ Remote control panel
Ⓑ Relay circuit
Ⓒ External input adapter (PAC-SC36NA-E)
Ⓓ Outdoor unit control board
Ⓔ Relay power supply
Ⓕ Procure locally
Ⓖ Max. 10 m

	ON	OFF
SW1	Heating	Cooling
SW2	Validity of SW1	Invalidity of SW1

SW1: Switch
SW2: Switch
X, Y: Relay (contact rating: ≥ 0.1 A. 15 VDC, min. applicable load: ≤ 1 mA)

● Silent Mode / Demand Control (CN3D)



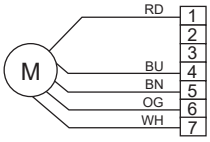
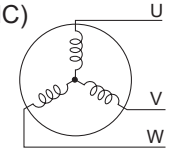
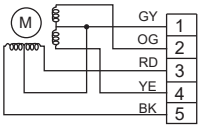
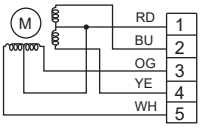
Ⓐ Remote control panel
Ⓑ Relay circuit
Ⓒ External input adapter (PAC-SC36NA-E)
Ⓓ Outdoor unit control board
Ⓔ Relay power supply
Ⓕ Procure locally
Ⓖ Max. 10 m

SW1: Switch
SW2: Switch
X, Y: Relay (contact rating: ≥ 0.1 A. 15 VDC, min. applicable load: ≤ 1 mA)

The silent mode and the demand control are selected by switching the DIP switch 9-2 on outdoor controller board.
It is possible to set it to the following power consumption (compared with ratings) by setting SW1, 2.

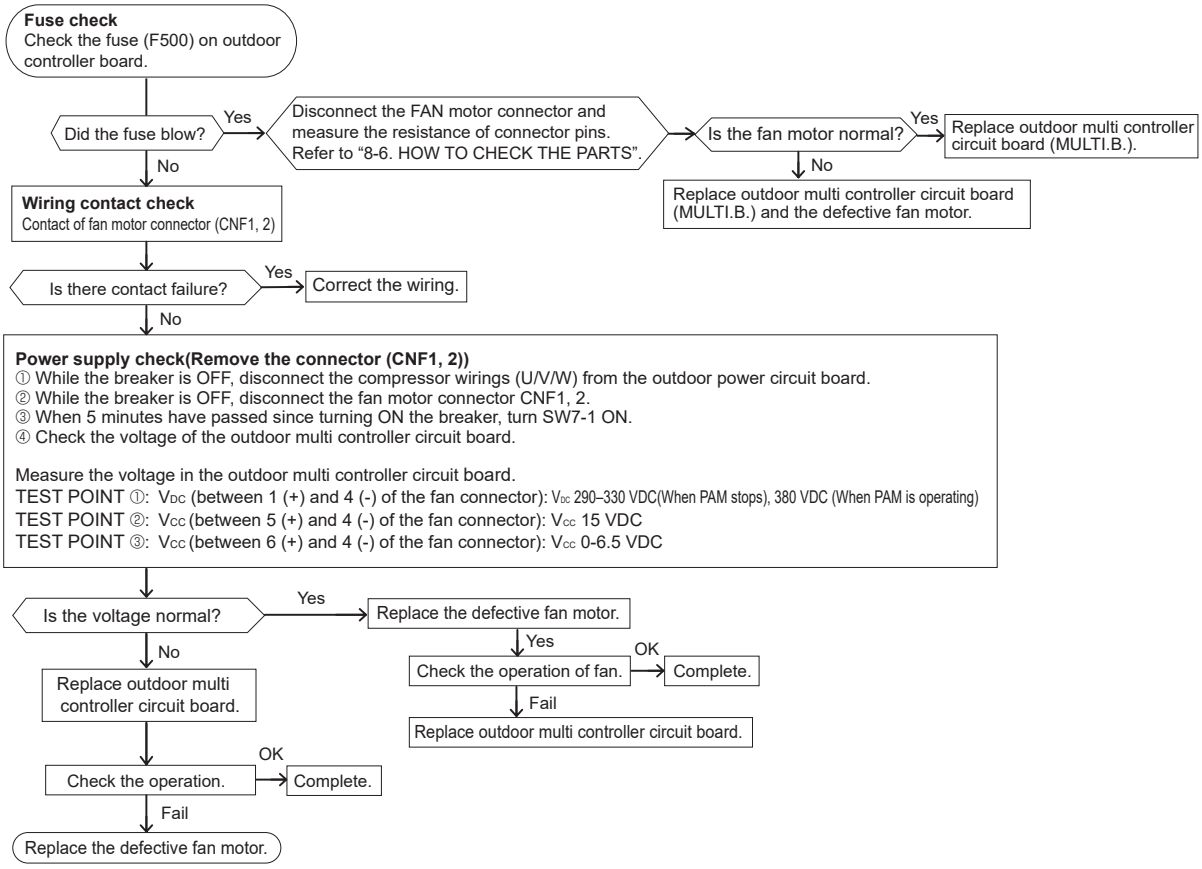
	Outdoor controller board DIP SW9-2	SW1	SW2	Function
Silent mode	OFF	ON	—	Silent mode operation
Demand control	ON	OFF	OFF	100% (Normal)
		ON	OFF	75%
		ON	ON	50%
		OFF	ON	0% (Stop)

8-6. HOW TO CHECK THE PARTS
OUTDOOR UNIT:
MXZ-4C36NAHZ2-U1 MXZ-5C42NAHZ2-U1 MXZ-8C48NAHZ2-U1
MXZ-8C48NA2-U1 MXZ-8C60NA2-U1

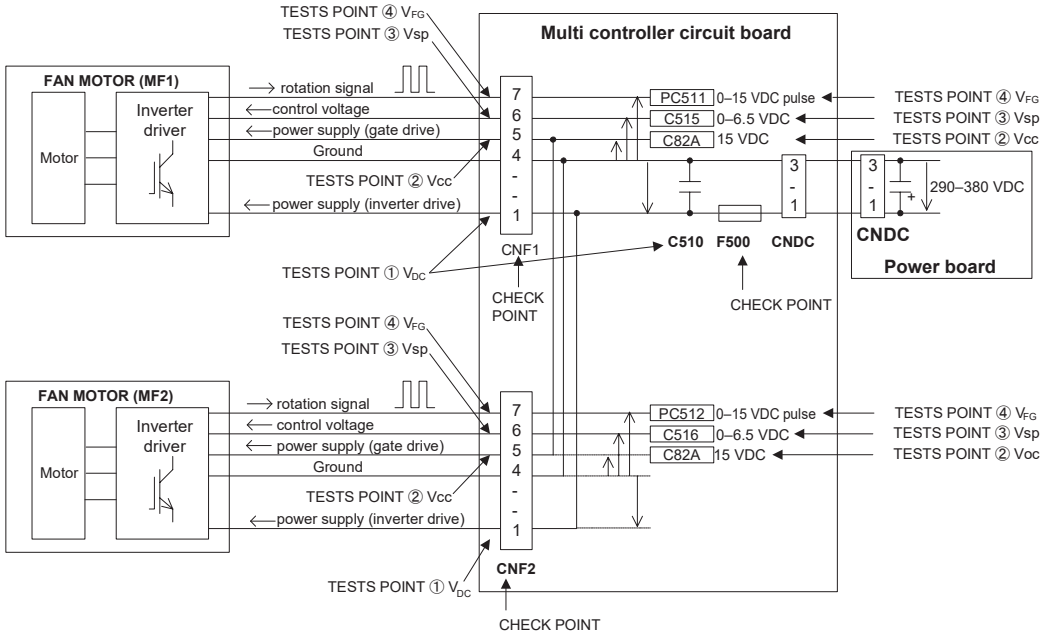
<table>
<tr><th>Parts name</th><th>Checkpoints</th></tr>
<tr><td>Thermistor (TH3)
<Outdoor liquid pipe>
Thermistor (TH4)
<Compressor>
Thermistor (TH6)
<Suction pipe>
Thermistor (TH7)
<Ambient>
Thermistor (TH8)
<Heat Sink></td><td>Disconnect the connector then measure the resistance with a multimeter.
(At the ambient temperature 50 to 80˚F [10 to 30°C])
<table><tr><th></th><th>Normal</th><th>Abnormal</th></tr><tr><td>TH4</td><td>160 to 410 kΩ</td><td rowspan="4">Open or short</td></tr><tr><td>TH3
TH6
TH7</td><td>4.3 to 9.6 kΩ</td></tr><tr><td>TH8</td><td>39 to 105 kΩ</td></tr></table></td></tr>
<tr><td>Fan motor (MF1, MF2)

</td><td>Measure the resistance between the connector pins with a multimeter.
(At the ambient temperature 20°C)
<table><tr><th colspan="4">Normal</th><th>Abnormal</th></tr><tr><td>Red - Blue</td><td>Brown - Blue</td><td>Orange - Blue</td><td>White - Blue</td><td rowspan="2">Open or short
(Short, for White - Blue)</td></tr><tr><td>1.1 ± 0.05 MΩ</td><td>40 ± 4 kΩ</td><td>220 ± 22 kΩ</td><td>Open</td></tr></table></td></tr>
<tr><td>Solenoid valve coil
<4-way valve>
(21S4)</td><td>Measure the resistance between the terminals with a multimeter.
(At the ambient temperature 68°F [20°C])
<table><tr><th>Normal</th><th>Abnormal</th></tr><tr><td>1567.5 ± 156.8 Ω</td><td>Open or short</td></tr></table></td></tr>
<tr><td>Motor for compressor
(MC)

</td><td>Measure the resistance between the terminals with a multimeter.
(Winding temperature 68°F [20°C])
<table><tr><th>Normal</th><th>Abnormal</th></tr><tr><td>0.305 Ω ± 0.015 Ω</td><td>Open or short</td></tr></table></td></tr>
<tr><td>Solenoid valve coil
<Bypass valve>
(SV1)
<Switching valve>
(SV2)</td><td>Measure the resistance between the terminals with a multimeter.
(At the ambient temperature 68°F [20°C])
<table><tr><th>Normal</th><th>Abnormal</th></tr><tr><td>1197 ± 10 Ω</td><td>Open or short</td></tr></table>
SV2 is equipped to MXZ-4C36NAHZ2-U1, MXZ-5C42NAHZ2-U1, MXZ-8C48NAHZ2-U1.</td></tr>
<tr><td>Linear expansion Valve
(LEV-A)

</td><td><table><tr><th colspan="4">Normal</th><th>Abnormal</th></tr><tr><td>Gray - Black</td><td>Gray - Red</td><td>Gray - Yellow</td><td>Gray - Orange</td><td rowspan="2">Open or short</td></tr><tr><td colspan="4">46 ± 3 Ω</td></tr></table></td></tr>
<tr><td>Linear expansion Valve
(LEV-B)

</td><td><table><tr><th colspan="4">Normal</th><th>Abnormal</th></tr><tr><td>Red - White</td><td>Red - Orange</td><td>Red - Yellow</td><td>Red - Blue</td><td rowspan="2">Open or short</td></tr><tr><td colspan="4">46 ± 4 Ω</td></tr></table></td></tr>
</table>

Check method of DC fan motor (fan motor/outdoor multi controller circuit board)

1. Notes
   - High voltage is applied to the connecter (CNF1, 2) for the fan motor. Pay attention to the service.
   - Do not pull out the connector (CNF1, 2) for the motor with the power supply on.
     (It causes trouble of the outdoor multi controller circuit board and fan motor.)
2. Self check
   Symptom: The outdoor fan cannot rotate.

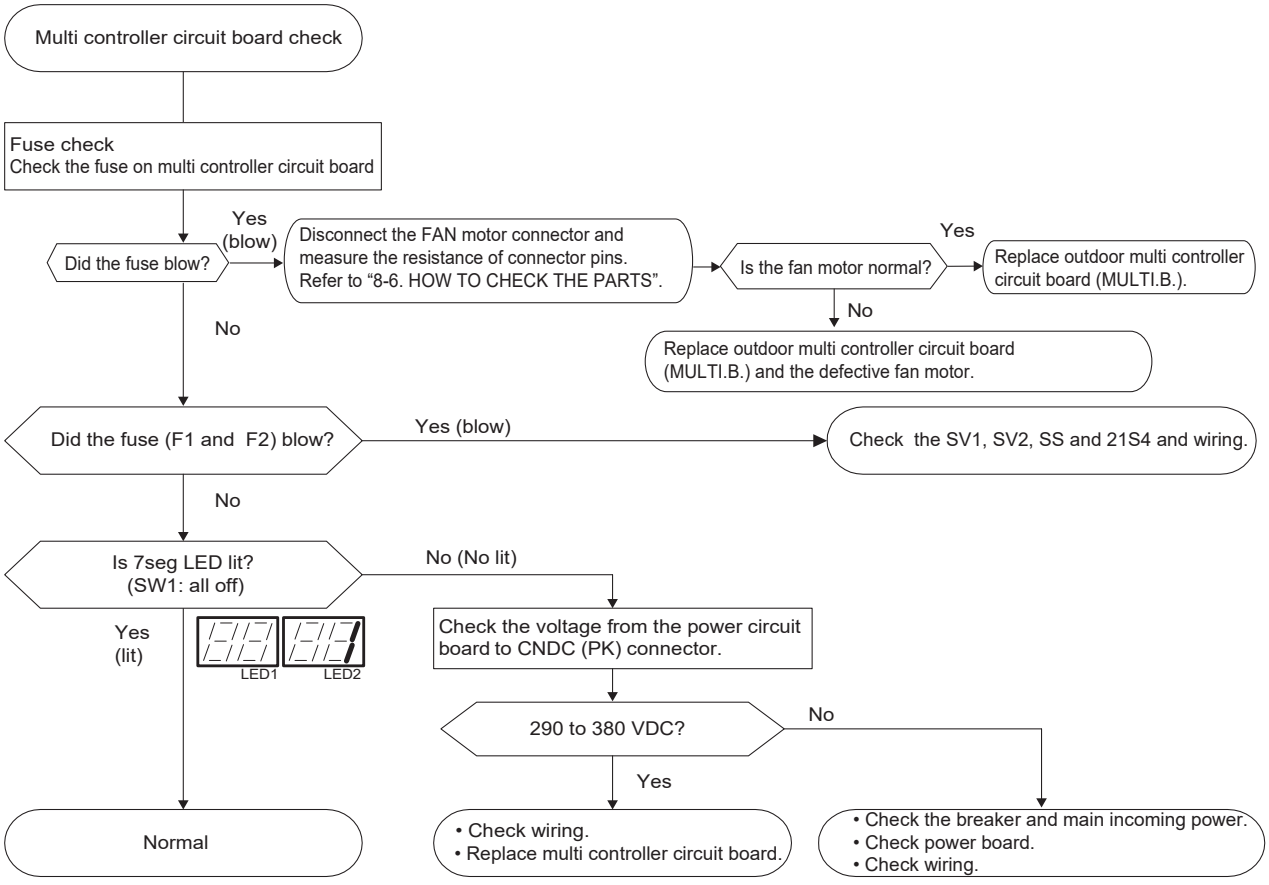


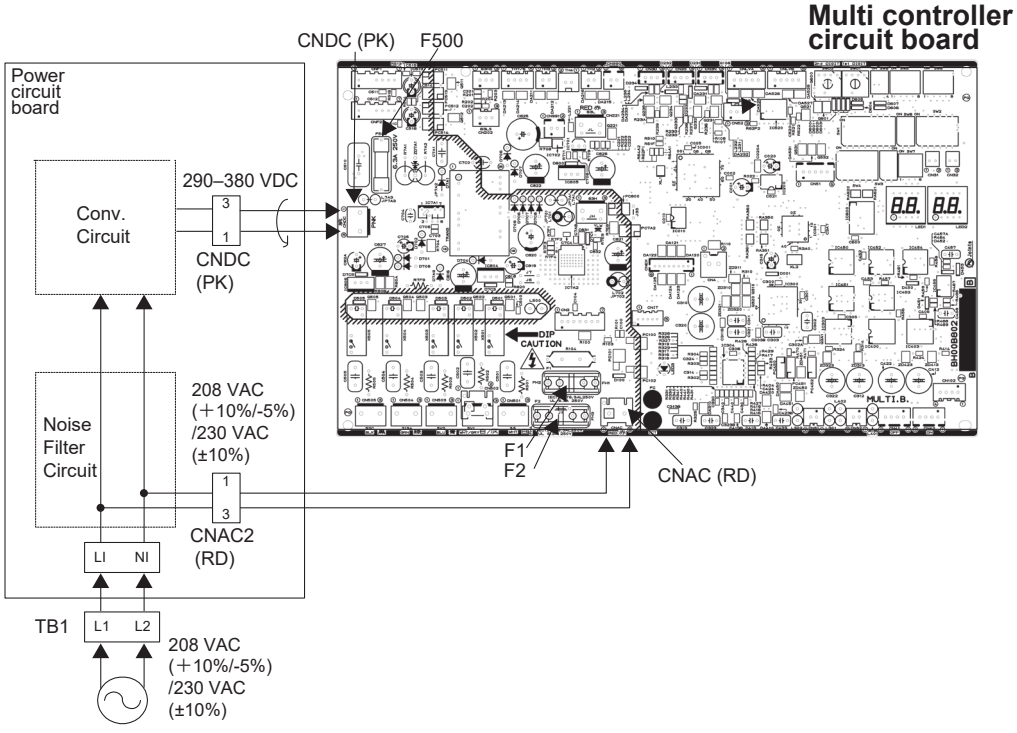
Note: Turn SW7-1 OFF after the troubleshooting completes.
The fan sometimes starts on-off cycle operation during low-load operation or cooling at low ambient temperature.
It is not abnormal; the operation ensures reliability of the product.



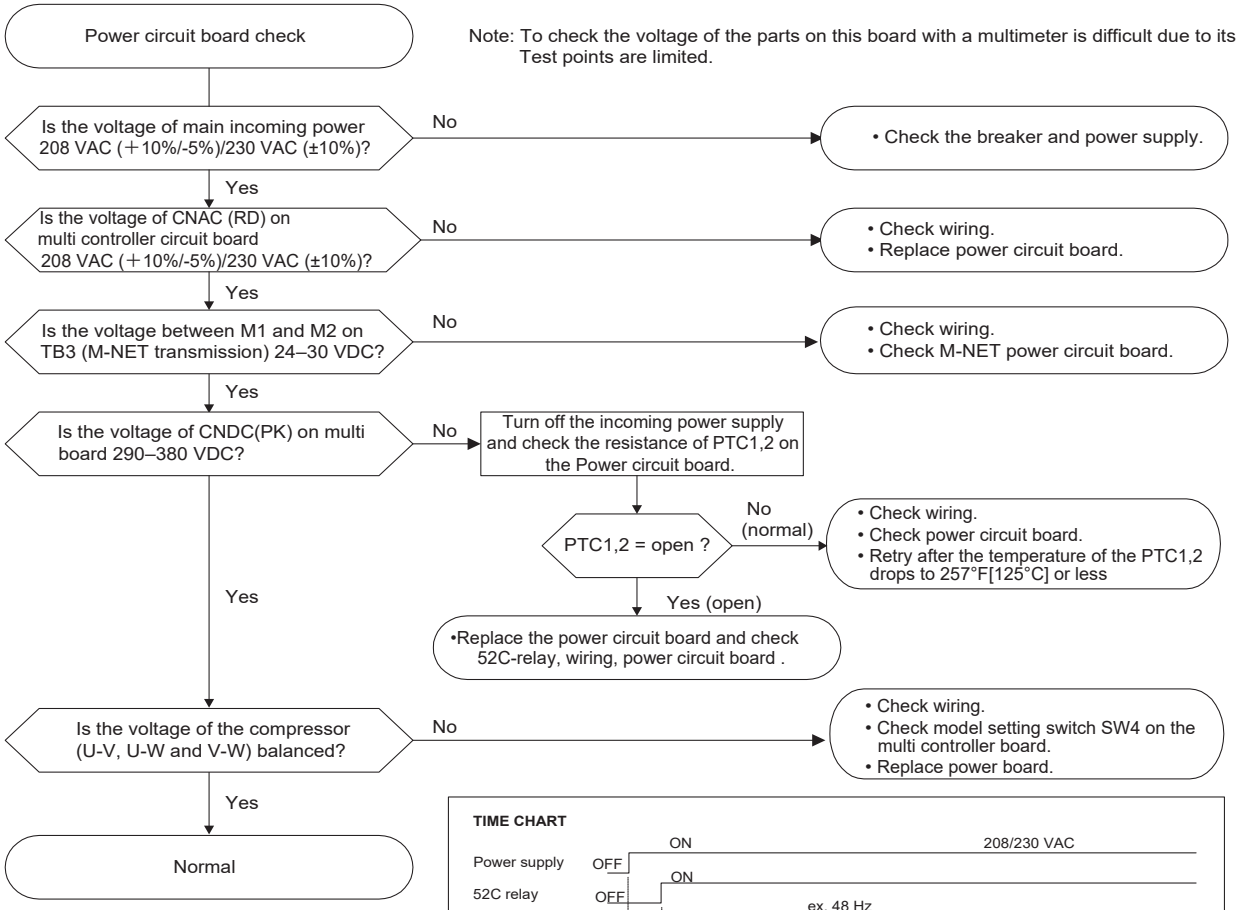
· The inverter control P.C. board is built in the fan motor of this outdoor unit.
· When F500 that is on multi controller board is blown, change the fan motor and multi controller board at the same time (F500 is impossible to change).
· For outdoor unit, there are 2 fan motors (up and down; MF1/MF2), it is possible to connect to either CNF1 or CNF2 on the board.
· It is abnormal when the abnormality is detected from either both or only one motor.

Check method of multi controller circuit board

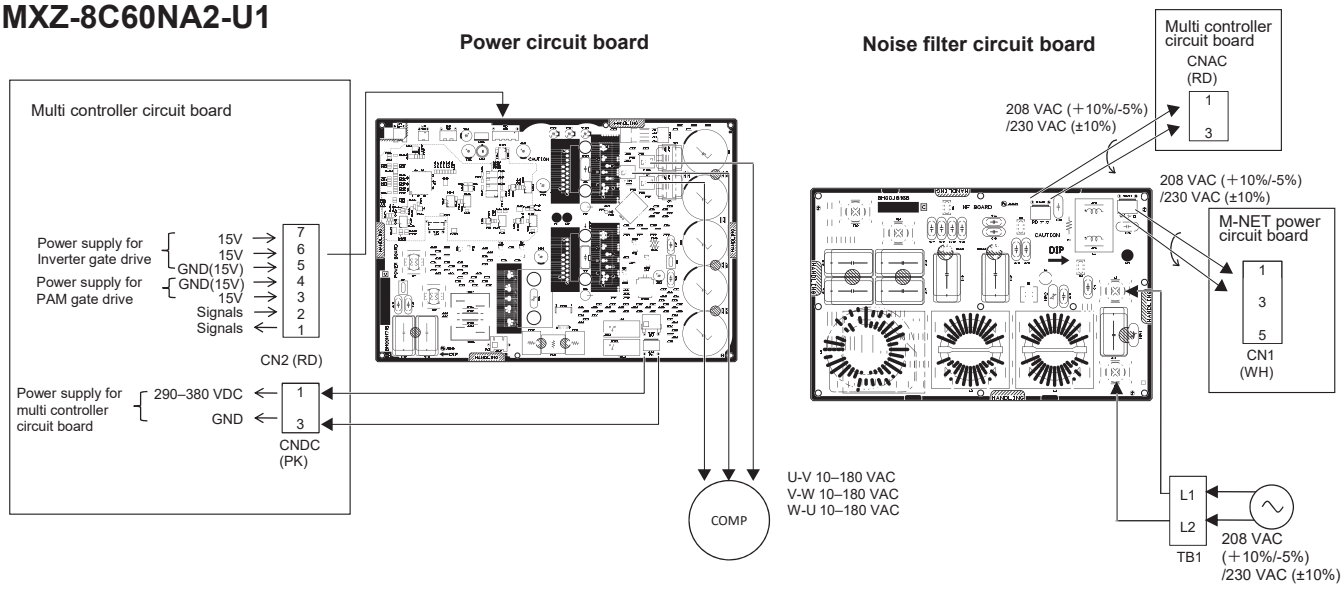




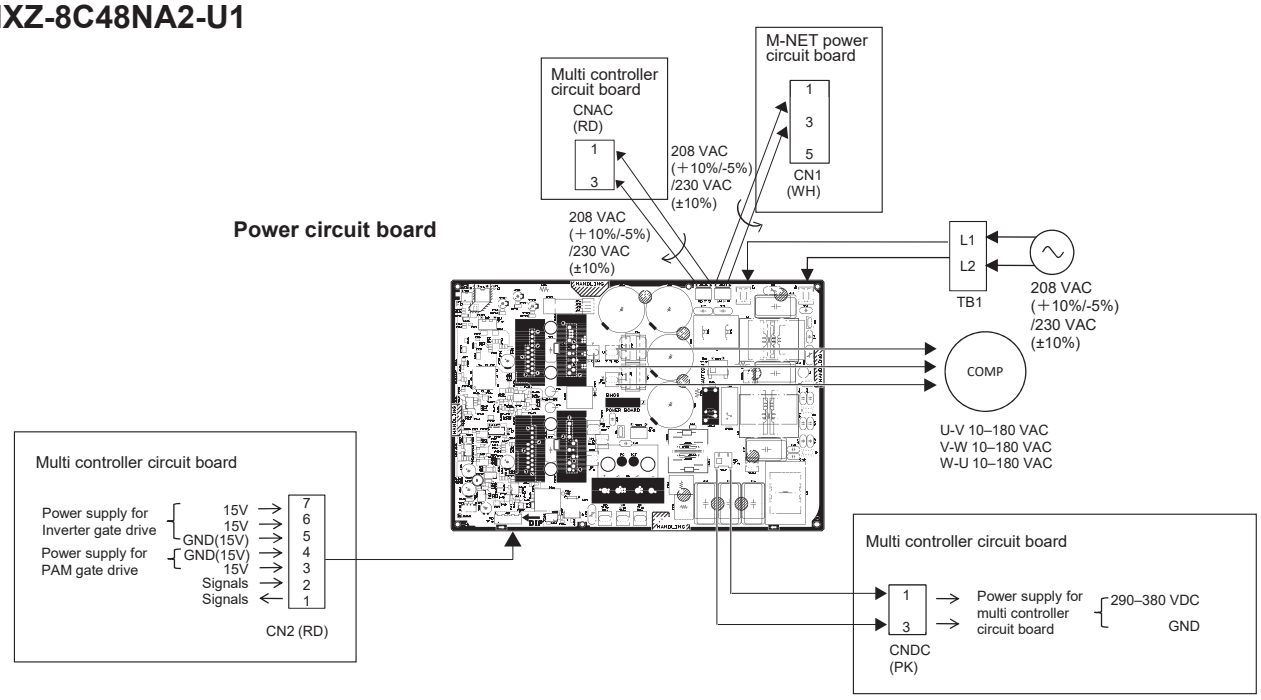
Check method of power circuit board



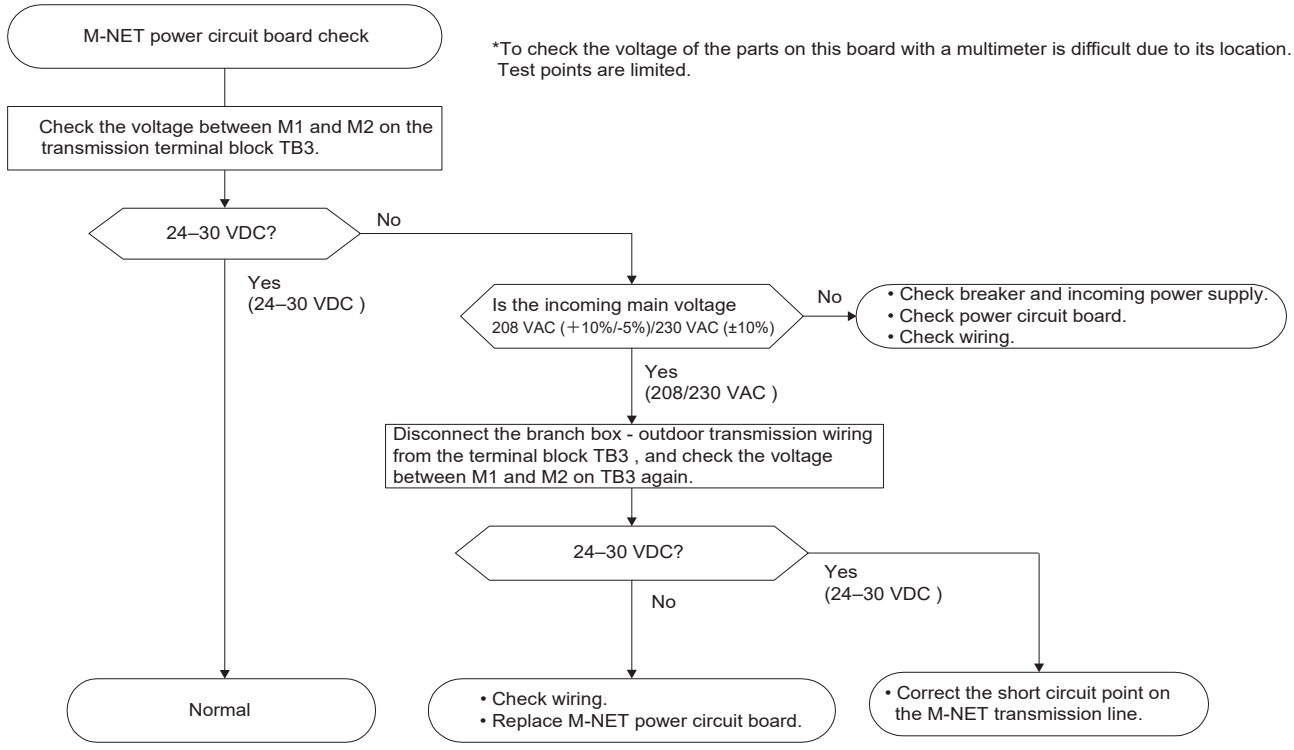
MXZ-4C36NAHZ2-U1
MXZ-5C42NAHZ2-U1
MXZ-8C48NAHZ2-U1
MXZ-8C60NA2-U1

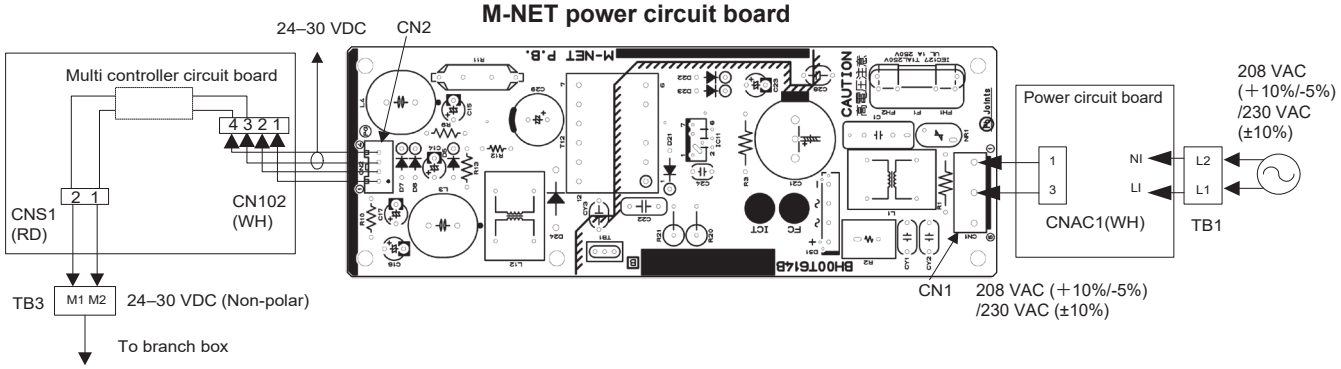


MXZ-8C48NA2-U1



Check method of M-NET power circuit board





8-7. HOW TO CHECK THE COMPONENTS

<Thermistor characteristic Graph>

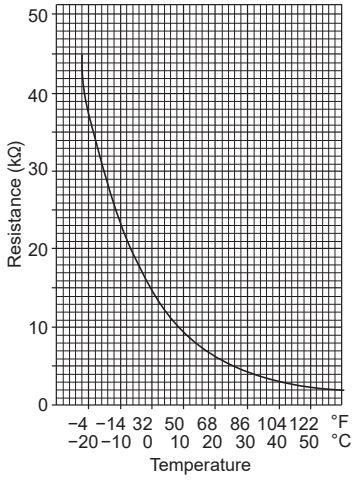
Low temperature thermistors

- Thermistor <HIC pipe> (TH2)
- Thermistor <Outdoor liquid pipe> (TH3)
- Thermistor <Suction pipe> (TH6)
- Thermistor <Ambient> (TH7)

Thermistor R0 = 15 kΩ ± 3%
B constant = 3480 ± 1%

$$R_t = 15\exp\{3480(\frac{1}{273+t} - \frac{1}{273})\}$$

32˚F [0˚C]	15 kΩ	86˚F [30˚C]	4.3 kΩ
50˚F [10˚C]	9.6 kΩ	104˚F [40˚C]	3.0 kΩ
68˚F [20˚C]	6.3 kΩ		
77˚F [25˚C]	5.2 kΩ		



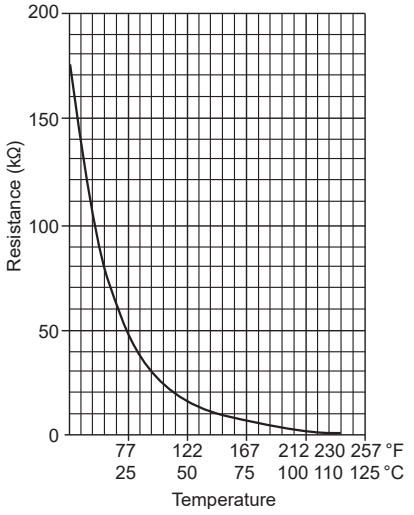
Medium temperature thermistor

- Thermistor <Heat sink> (TH8)

Thermistor R50 = 17 kΩ ± 2%
B constant = 4150 ± 3%

$$R_t = 17\exp\{4150(\frac{1}{273+t} - \frac{1}{323})\}$$

32˚F [0˚C]	180 kΩ
77˚F [25˚C]	50 kΩ
122˚F [50˚C]	17 kΩ
158˚F [70˚C]	8 kΩ
194˚F [90˚C]	4 kΩ



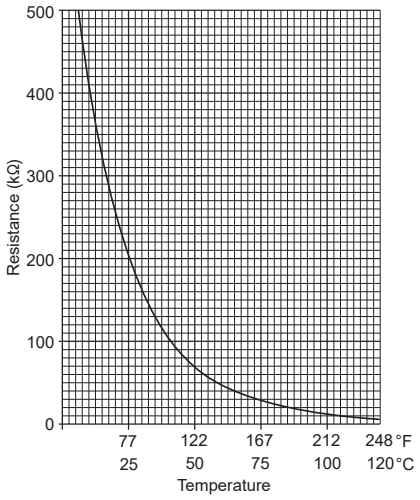
High temperature thermistor

- Thermistor <Compressor> (TH4)

Thermistor R120 = 7.465 kΩ ± 2%
B constant = 4057 ± 2%

$$R_t = 7.465\exp\{4057(\frac{1}{273+t} - \frac{1}{393})\}$$

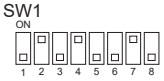
68˚F [20˚C]	250 kΩ	158˚F [70˚C]	34 kΩ
86˚F [30˚C]	160 kΩ	176˚F [80˚C]	24 kΩ
104˚F [40˚C]	104 kΩ	194˚F [90˚C]	17.5 kΩ
122˚F [50˚C]	70 kΩ	212˚F [100˚C]	13.0 kΩ
140˚F [60˚C]	48 kΩ	230˚F [110˚C]	9.8 kΩ

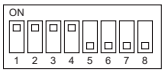


<HIGH PRESSURE SENSOR>

• Comparing the High Pressure Sensor Measurement and Gauge Pressure

By configuring the digital display setting switch (SW1) as shown in the figure below, the pressure as measured by the high pressure sensor appears on the LED1, 2 on the control board.





The figure at left shows that the switches 1 through 4 are set to ON and 5 through 8 are set to OFF.

(1) While the outdoor unit is stopped, compare the gauge pressure and the pressure displayed on self-diagnosis LED1, 2.

1) When the gauge pressure is between 0 and 14 PSIG [0.098 MPaG], internal pressure is caused due to gas leak.
2) When the pressure displayed on self-diagnosis LED1, 2 is between 14 PSIG [0.098 MPaG], the connector may be defective or be disconnected. Check the connector and go to (4).
3) When the pressure displayed on self-diagnosis LED1, 2 exceeds 725 PSIG [5.0 MPaG], go to (3).
4) If other than 1), 2) or 3), compare the pressures while the sensor is running. Go to (2).

(2) Compare the gauge pressure and the pressure displayed on self-diagnosis LED1,2 after 15 minutes have passed since the start of operation. (Compare them by PSIG [MPaG] unit.)

1) When the difference between both pressures is within 36 PSIG [0.25 MPaG], both the high pressure sensor and the control board are normal.
2) When the difference between both pressures exceeds 36 PSIG [0.25 MPaG], the high pressure sensor has a problem. (performance deterioration)
3) When the pressure displayed on self-diagnosis LED1, 2 does not change, the high pressure sensor has a problem.

(3) Remove the high pressure sensor from the control board to check the pressure on the self-diagnosis LED1, 2.

1) When the pressure displayed on self-diagnosis LED1, 2 is between 0 and 14 PSIG [0.098 MPaG], the high pressure sensor has a problem.
2) When the pressure displayed on self-diagnosis LED1, 2 is approximately 725 PSIG [5.0 MPaG], the control board has a problem.

(4) Remove the high pressure sensor from the control board, and short-circuit between the pin 2 and pin 3 connectors (63HS) to check the pressure with self-diagnosis LED1, 2.

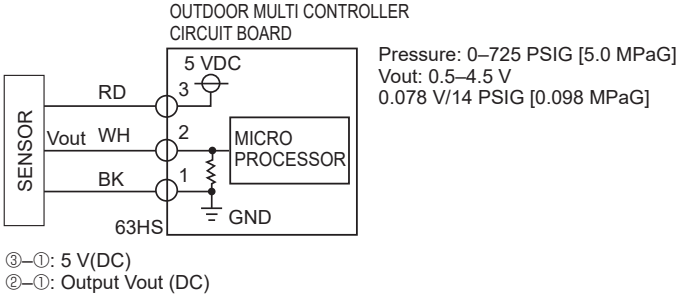
1) When the pressure displayed on the self-diagnosis LED1, 2 exceeds 725 PSIG [5.0 MPaG], the high pressure sensor has a problem.
2) If other than 1), the control board has a problem.

• High Pressure Sensor Configuration (63HS)

The high pressure sensor consists of the circuit shown in the figure below. If 5 VDC is applied between the red and the black wires, voltage corresponding to the pressure between the white and the black wires will be output, and the value of this voltage will be converted by the microcomputer. The output voltage is 0.078 V per 14 PSIG [0.098 MPaG].

Note:
The pressure sensor on the body side is designed to connect to the connector. The connector pin number on the body side is different from that on the control board side.

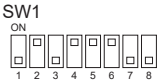
	Body side	Control board side
Vcc	Pin 1	Pin 3
Vout	Pin 2	Pin 2
GND	Pin 3	Pin 1

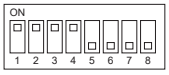


<LOW PRESSURE SENSOR>

• Comparing the Low Pressure Sensor Measurement and Gauge Pressure

By configuring the digital display setting switch (SW1) as shown in the figure below, the pressure as measured by the low pressure sensor appears on the LED1 on the control board.





The figure at left shows that the switches 1 through 4 are set to ON and 5 through 8 are set to OFF.

(1) While the outdoor unit is stopped, compare the gauge pressure and the pressure displayed on self-diagnosis LED1, 2.

1) When the gauge pressure is between 0 and 14 PSIG [0.098 MPaG], internal pressure is caused due to gas leak.
2) When the pressure displayed on self-diagnosis LED1, 2 is between 0 and 14 PSIG [0.098 MPaG], the connector may be defective or be disconnected. Check the connector and go to (4).
3) When the outdoor temperature is 86°F [30°C] or less, and the pressure displayed on self-diagnosis LED1, 2 exceeds 247 PSIG [1.7 MPaG], go to (3).
   When the outdoor temperature exceeds 86°F [30°C], and the pressure displayed on self-diagnosis LED1, 2 exceeds 247 PSIG [1.7 MPaG], go to (5).
4) If other than 1), 2) or 3), compare the pressures while the sensor is running. Go to (2).

(2) Compare the gauge pressure and the pressure displayed on self-diagnosis LED1, 2 after 15 minutes have passed since the start of operation. (Compare them by PSIG [MPaG] unit.)

1) When the difference between both pressures is within 29 PSIG [0.2MPaG], both the low pressure sensor and the control board are normal.
2) When the difference between both pressures exceeds 29 PSIG [0.2MPaG], the low pressure sensor has a problem. (performance deterioration)
3) When the pressure displayed on the self-diagnosis LED1, 2 does not change, the low pressure sensor has a problem.

(3) Remove the low pressure sensor from the control board to check the pressure with the self-diagnosis LED1, 2 display.

1) When the pressure displayed on the self-diagnosis LED1,2 is between 0 and 14 PSIG [0.098 MPaG], the low pressure sensor has a problem.
2) When the pressure displayed on self-diagnosis LED1, 2 is approximately 247 PSIG [1.7 MPaG], the control board has a problem.

(4) Remove the low pressure sensor from the control board, and short-circuit between the pin 2 and pin 3 connectors (63LS) to check the pressure with the self-diagnosis LED1, 2.

1) When the pressure displayed on the self-diagnosis LED1, 2 exceeds 247 PSIG [1.7 MPaG], the low pressure sensor has a problem.
2) If other than 1), the control board has a problem.

(5) Remove the high pressure sensor (63HS) from the control board, and insert it into the connector for the low pressure sensor (63LS) to check the pressure with the self-diagnosis LED1, 2.

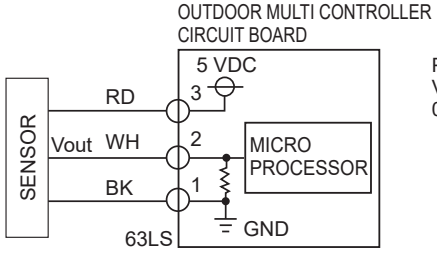
1) When the pressure displayed on the self-diagnosis LED1, 2 exceeds 247 PSIG [1.7 MPaG], the control board has a problem.
2) If other than 1), go to (2).

• Low Pressure Sensor Configuration (63LS)

The low pressure sensor consists of the circuit shown in the figure below. If 5 VDC is appli ed between the red and the black wires, voltage corresponding to the pressure between the white and the black wires will be output, and the value of this voltage will be converted by the microcomputer. The output voltage is 0.173 V per 14 PSIG [0.098 MPaG].

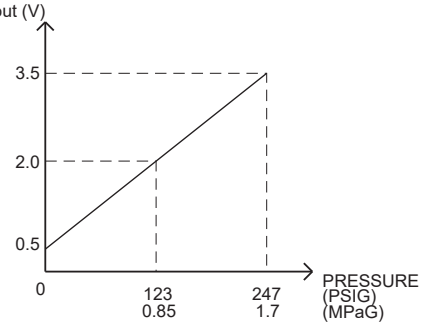
Note:
The pressure sensor on the body side is designed to connect to the connector. The connector pin number on the body side is different from that on the control board side.

	Body side	Control board side
Vcc	Pin 1	Pin 3
Vout	Pin 2	Pin 2
GND	Pin 3	Pin 1

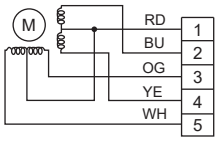


③–①: 5 V(DC)
②–①: Output Vout (DC)

Pressure: 0–247 PSIG [1.7 MPaG]
Vout: 0.5–3.5 V
0.173 V/14 PSIG [0.098 MPaG]



BRANCH BOX: PAC-MKA52BC PAC-MKA32BC

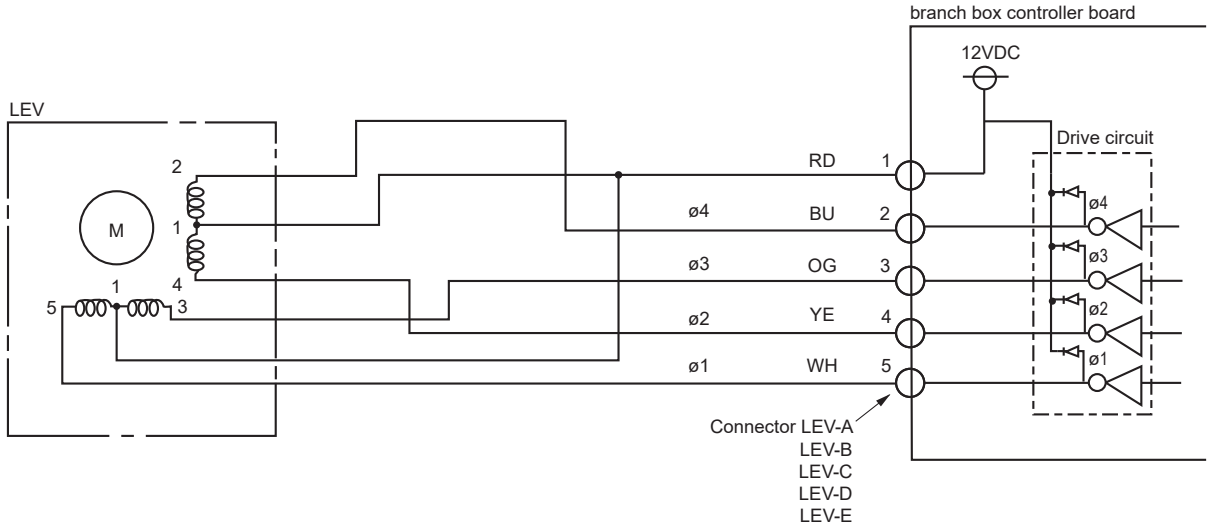
<table>
<tr><th>Parts name</th><th>Checkpoints</th></tr>
<tr><td>Thermistor
(TH-A to E)
<Gas pipe></td><td>Disconnect the connector then measure the resistance with a multimeter.
(At the ambient temperature 50 to 86°F [10 to 30°C])
<table>
<tr><th>Normal</th><th>Abnormal</th></tr>
<tr><td>4.3 to 9.6kΩ</td><td>Open or short</td></tr>
</table></td></tr>
<tr><td>Linear expansion valve
(LEV-A to E)

</td><td>Disconnect the connector then measure the resistance with a multimeter.
(Winding temperature 68°F [20°C])
<table>
<tr><th colspan="4">Normal</th><th>Abnormal</th></tr>
<tr><td>Red - White</td><td>Red - Orange</td><td>Red - Yellow</td><td>Red - Blue</td><td rowspan="2">Open or short</td></tr>
<tr><td colspan="4">46 ± 4Ω</td></tr>
</table></td></tr>
</table>

Linear expansion valve (LEV) in Branch box

(1) Operation summary of the linear expansion valve

- Linear expansion valve open/close through stepping motor after receiving the pulse signal from the branch box controller board.
- Valve position can be changed in proportion to the number of pulse signal.

<Connection between the branch box controller board and the linear expansion valve>



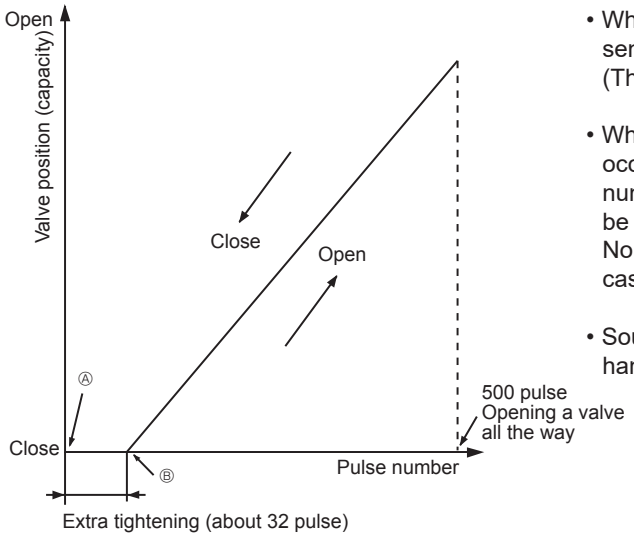
<Output pulse signal and the valve operation>

Output (Phase)	Output							
	1	2	3	4	5	6	7	8
ø1	ON	ON	OFF	OFF	OFF	OFF	OFF	ON
ø2	OFF	ON	ON	ON	OFF	OFF	OFF	OFF
ø3	OFF	OFF	OFF	ON	ON	ON	OFF	OFF
ø4	OFF	OFF	OFF	OFF	OFF	ON	ON	ON

The output pulse shifts in the following order.
Opening a valve: 8 → 7 → 6 → 5 → 4 → 3 → 2 → 1 → 8
Closing a valve: 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 1

- When linear expansion valve operation stops, all output phases become OFF.

(2) Linear expansion valve operation

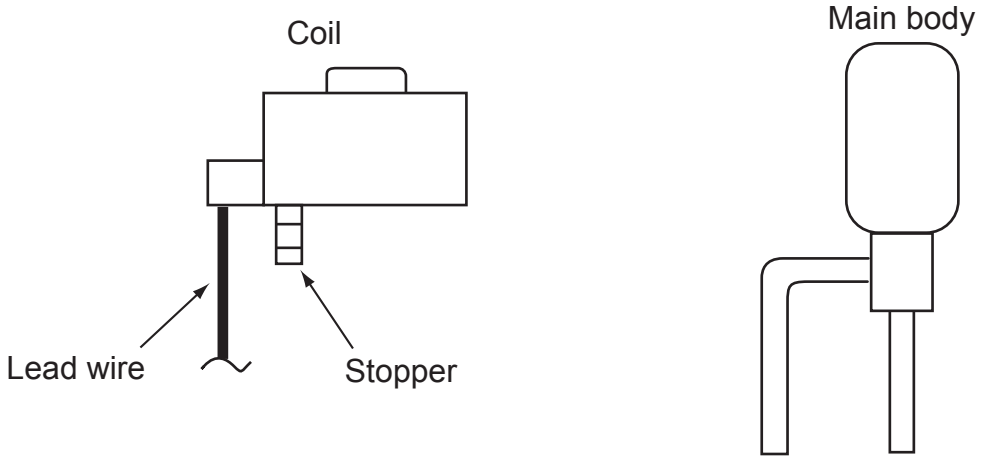


- When the power is turned on, 700 pulse closing valve signal will be sent till it goes to Ⓐ point in order to define the valve position. (The pulse signal is being sent for about 20 seconds.)
- When the valve moves smoothly, there is no sound or vibration occurring from the linear expansion valve: however, when the pulse number moves from Ⓑ to Ⓐ or when the valve is locked, sound can be heard.
  No sound is heard when the pulse number moves from Ⓑ to Ⓐ in case coil is burnt out or motor is locked by open-phase.
- Sound can be detected by placing the ear against the screw driver handle while putting the screw driver to the linear expansion valve.

(3) How to attach and detach the coil of linear expansion valve

<Composition>

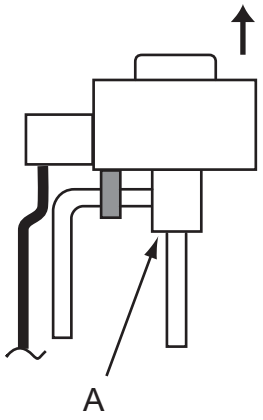
Linear expansion valve is separable into the main body and the coil as shown in the diagram below.



<How to detach the coil>

Hold the lower part of the main body (shown as A) firmly so that the main body does not move and detach the coil by pulling it upward.

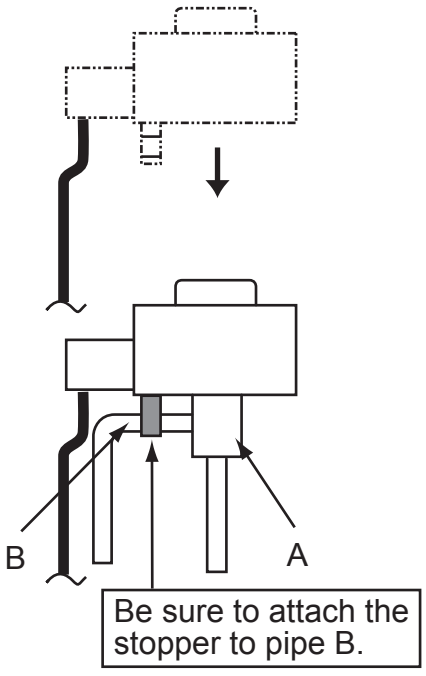
Be sure to detach the coil holding main body firmly. Otherwise pipes can bend due to stress.



<How to attach the coil>

Hold the lower part of the main body (shown as A) firmly so that the main body does not move and attach the coil by inserting it downward into the main body. Then securely attach the coil stopper to pipe B. (At this time, be careful that stress is not added to lead wire and main body is not wound by lead wire.) If the stopper is not firmly attached to pipe B, coil may be detached from the main body and that can cause defective operation of linear expansion valve.

To prevent piping stress, be sure to attach the coil holding the main body of linear expansion valve firmly. Otherwise pipe may break.



Troubleshooting

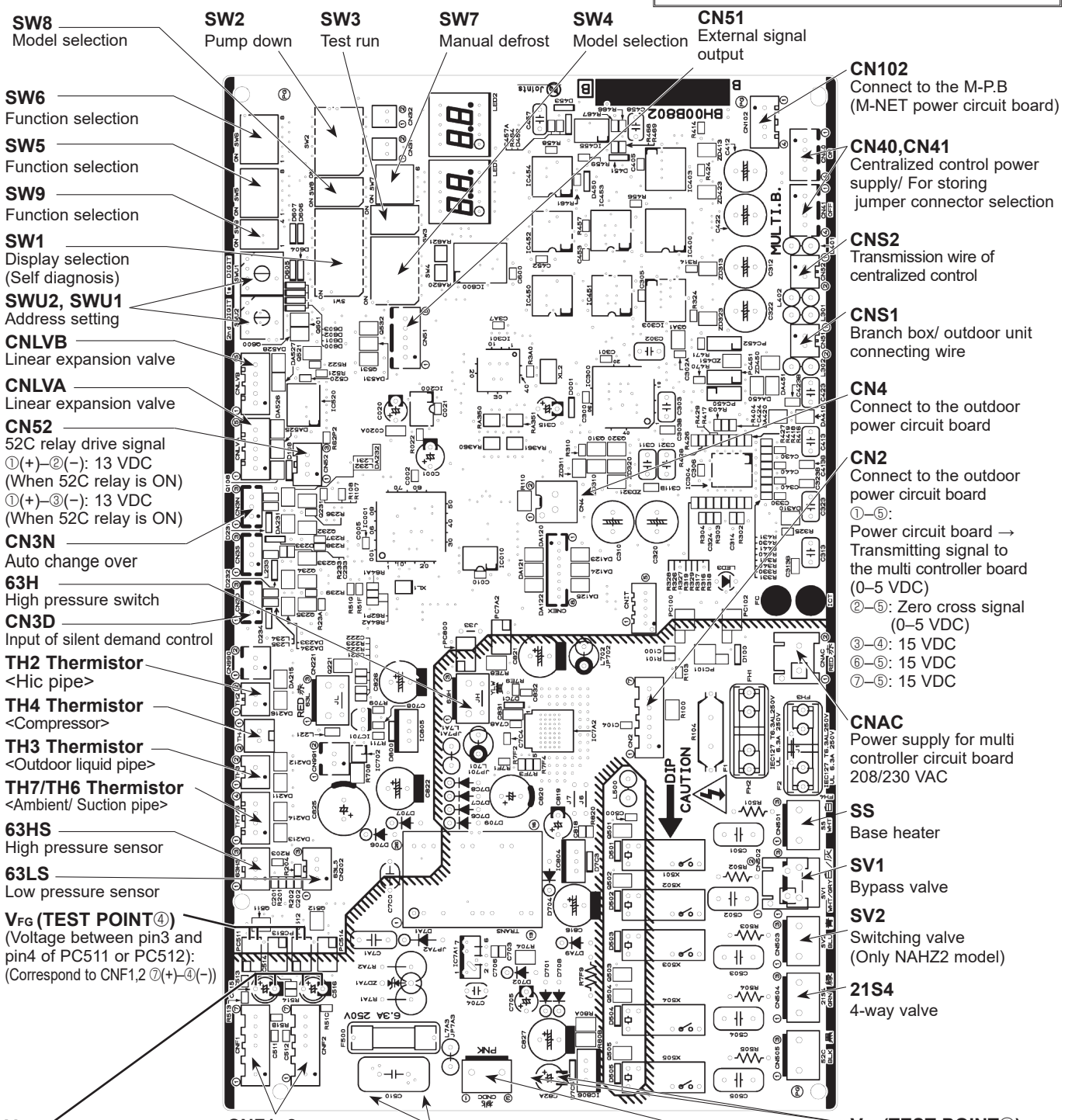
Problems	Checkpoint	Corrective measures
Locked expansion valve	If the linear expansion valve becomes locked and the motor is still operating, the motor will emit a clicking noise and will not function. This clicking noise indicates an abnormality.	Replace the linear expansion valve.
Short circuit or broken circuit in expansion valve motor coil	Use an all-purpose electrical meter to measure the resistance between the different coils (red-white, red-orange, brown-yellow, brown-blue). Normal resistance is within a range of 46Ω ± 4%.	Replace the linear expansion valve.
Valve does not close completely.	In order to check the linear expansion valve, operate 1 indoor unit in the fan mode and another in the cooling mode. Then, use the outdoor multi controller board to operate the monitor and check the pipe temperature of the indoor unit. The linear expansion valve should be fully closed when the fan is operating. The temperature measured by the temperature sensor will drop if there is any leakage. If the measured temperature is significantly lower than that on the remote controller, this indicates that the valve is not closed. It is not necessary to replace the linear expansion valve if the leak of refrigerant is small and does not cause a malfunction.	Replace the linear expansion valve if there is a major leak of refrigerant.
Incorrect connection or connection failure	① Check improperly connected connector terminals and the wire colors. ② Remove the connector on the controller board side and check electrical conductance.	Continuity check of wrong part

8-8. TEST POINT DIAGRAM

Outdoor multi controller circuit board

MXZ-4C36NAHZ2-U1 MXZ-5C42NAHZ2-U1 MXZ-8C48NAHZ2-U1 MXZ-8C48NA2-U1 MXZ-8C60NA2-U1

<CAUTION> TEST POINT ① is high voltage.



Outdoor power circuit board

MXZ-4C36NAHZ2-U1
MXZ-5C42NAHZ2-U1
MXZ-8C48NAHZ2-U1
MXZ-8C60NA2-U1

Brief Check of POWER MODULE
If they are short-circuited, it means that they are broken.
Measure the resistance in the following points (connectors, etc.).

1. Check of POWER MODULE
   ① Check of DIODE circuit
   R - L1 , S - L1 , R - N1 , S - N1
   ② Check of IGBT circuit
   L2 - N1
   ③ Check of INVERTER circuit
   P - U , P - V , P - W , N1 - U , N1 - V , N1 - W

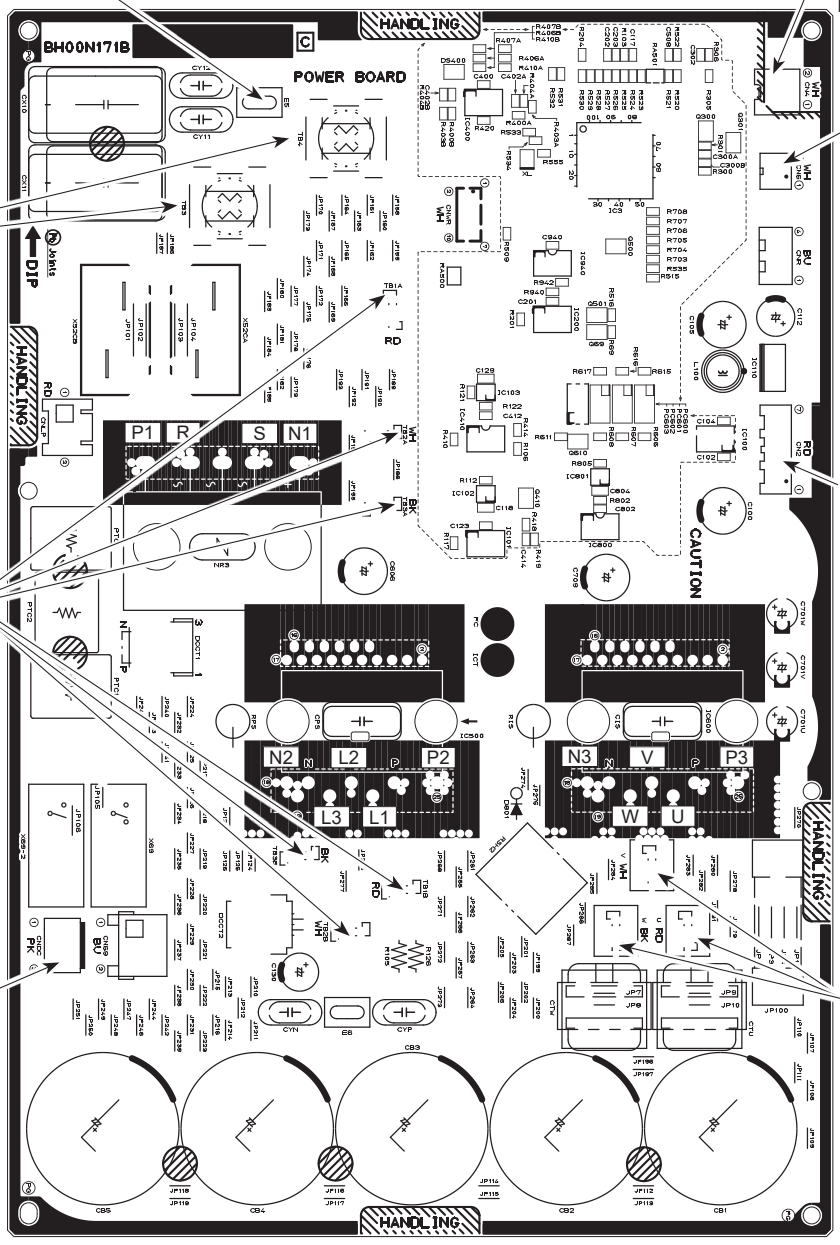
Note: The marks R , S , L1 , L2 , P , N1 , U , V and W shown in the diagram are not actually printed on the board.

E5
Connect to the electrical parts box

CN4
Connect to the outdoor multi controller circuit board (CN4)

CN6
Thermistor (TH8)

TB3, TB4
Voltage of 208/230 VAC is input
(Connect to the outdoor noise filter board (TB1, TB2))



TB1A, TB2A, TB3A, TB1B, TB2B, TB3B
Connect to DCL

CN2
Connect to the outdoor multi controller circuit board (CN2)
①–⑤: Transmitting signal to outdoor controller circuit board (0–5 VDC)
②–⑤: Zero cross signal (0–5 VDC)
③–④: 15 VDC
⑥–⑤: 15 VDC
⑦–⑤: 15 VDC

CNDC
290–380 VDC (①+, ②−)
Connect to the outdoor multi controller circuit board (CNDC)

TB-U, TB-V, TB-W
Connect to the compressor (MC)
Voltage among phases: 10-180 VAC

Outdoor power circuit board

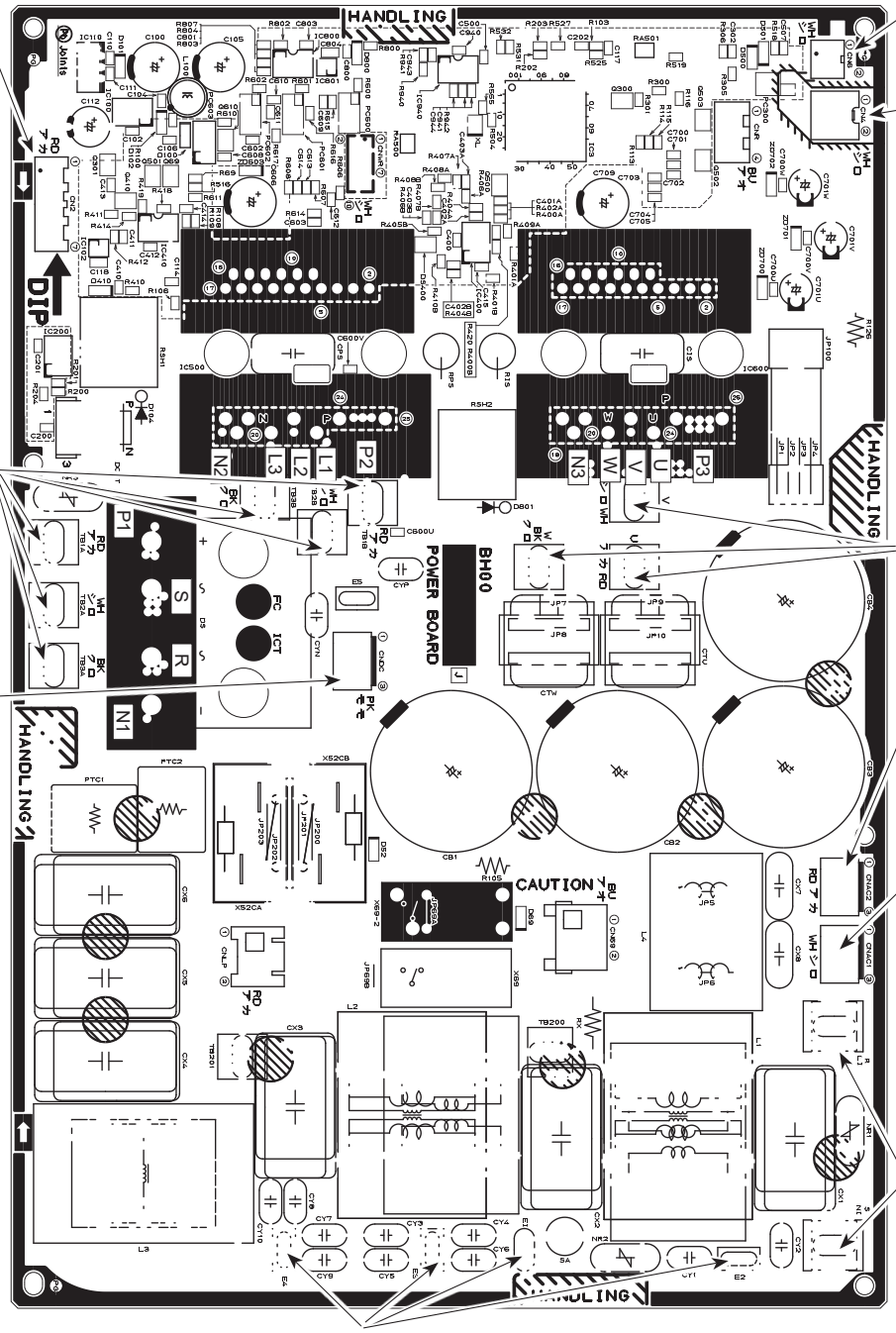
MXZ-8C48NA2-U1

Brief Check of POWER MODULE
If they are short-circuited, it means that they are broken.
Measure the resistance in the following points (connectors, etc.).

1. Check of POWER MODULE
   ① Check of DIODE circuit
   R - P1 S - P1 R - N1 S - N1
   ② Check of IGBT circuit
   P2 - L1 P2 - L2 N2 - L1 N2 - L2
   ③ Check of INVERTER circuit
   P3 - U , P3 - V , P3 - W , N3 - U , N3 - V , N3 - W

Note: The marks R , S , L1 , L2 , P1 , N1 , U , V and W shown in the diagram are not actually printed on the board.

CN2
Connect to the outdoor multi controller circuit board (CN2)
①–⑤: Transmitting signal to outdoor controller circuit board ((0–5 VDC)
②–⑤: Zero cross signal (0–5 VDC)
③–④: 15 VDC
⑥–⑤: 15 VDC
⑦–⑤: 15 VDC



CN6
Thermistor (TH8)

CN4
Connect to the outdoor multi controller circuit board (CN4)

TB1B, TB3B, TB2B, TB1A, TB2A, TB3A
Connect to DCL

U/V/W
Connect to the compressor (MC) Voltage among phases: 10–180 VAC

CNDC
290–380 VDC (①+, ③−)
Connect to the outdoor controller circuit board (CN52)

CNAC2
208/230 VAC
Connect to the outdoor multi controller circuit board (CNAC)

CNAC1
208/230 VAC
Connect to the M-NET power circuit board (CN1)

R/LI, S/NI
Voltage of 208/230 VAC is input (Connect to the terminal block (TB1))

EI, E2, E3, E4
Connect to the electrical parts box

Outdoor noise filter circuit board

MXZ-4C36NAHZ2-U1
MXZ-5C42NAHZ2-U1
MXZ-8C48NAHZ2-U1
MXZ-8C60NA2-U1

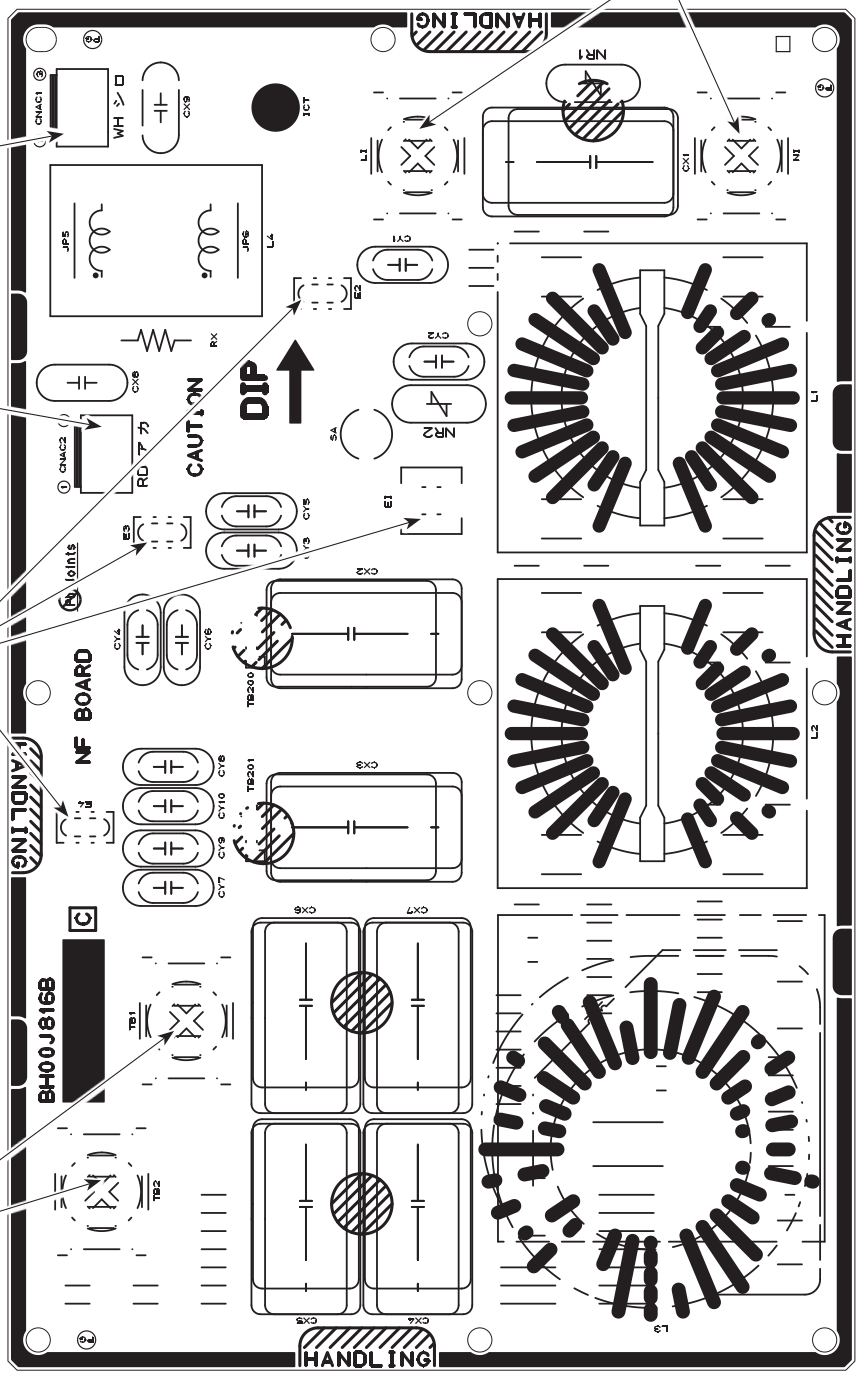
LI, NI
POWER SUPPLY
Voltage of 208/230 VAC is input
(Connect to the terminal block (TB1))

CNAC1
208/230 VAC
Connect to the M-NET power circuit board (CN1)

CNAC2
208/230 VAC
Connect to the outdoor multi controller circuit board (CNAC)

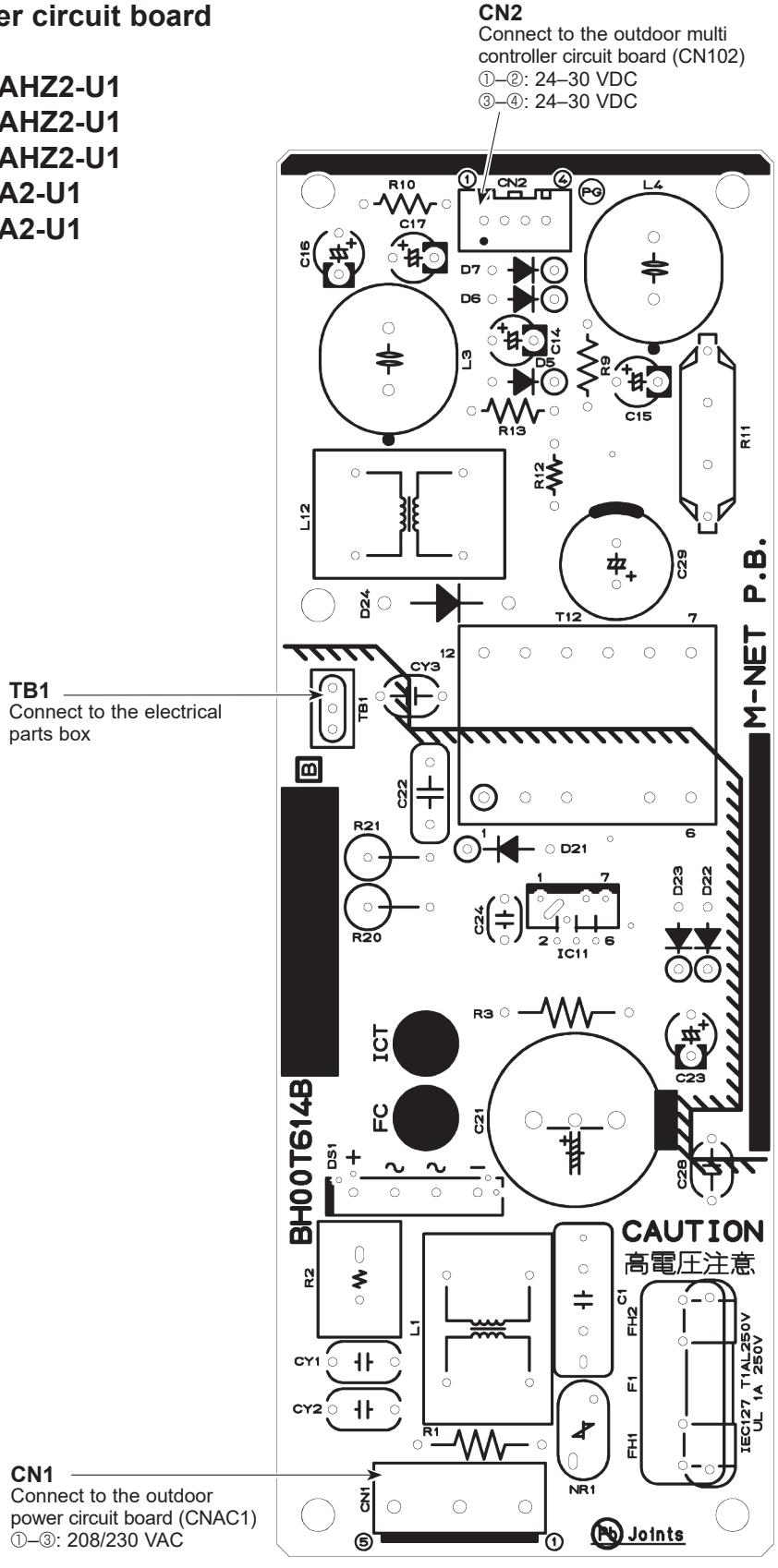
EI, E2, E3, E4
Connect to the electrical parts box

TB1, TB2
POWER SUPPLY
Voltage of 208/230 VAC
(Connect to the outdoor power circuit board (TB3, TB4)



M-NET power circuit board

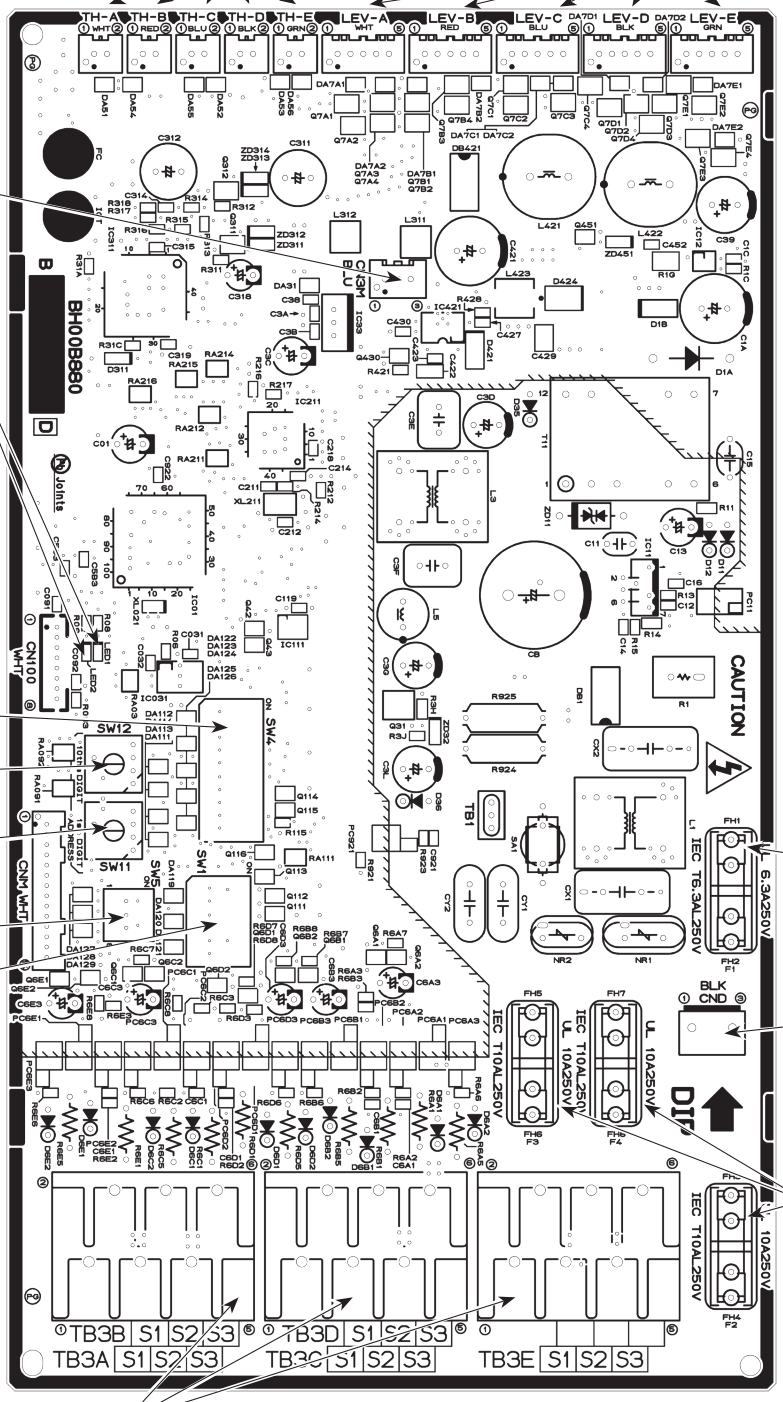
MXZ-4C36NAHZ2-U1
MXZ-5C42NAHZ2-U1
MXZ-8C48NAHZ2-U1
MXZ-8C48NA2-U1
MXZ-8C60NA2-U1



Branch box controller board
PAC-MKA52BC
PAC-MKA32BC

TH-A to E
Connect to thermistor-A to E
TH-D and E for PAC-MKA52BC only

LEV-A to E
Connect to LEV-A to E
LEV-D and E for PAC-MKA52BC only



CN3M
Connected to the terminal block (TB5)
(M-NET transmission connecting wire)
24–30 VDC (non polar)

LED1,LED2
·Startup
Main power supply (208/230 VAC)
·Normal operating
LED1:Main power supply
LED2:Blink depend on the total number of indoor units.
<Example>
The total number is 2,
①Blink 2 times
②Turn OFF for 3 seconds
③Repeat ①–②

SW4
Mode selection

SW12
Address setting tens DIGIT

SW11
Address setting ones DIGIT

SW5
Service setting

SW1
Indoor unit connection

F1
Fuse 6.3 A 250 V

CND
Power supply for Branch box Controller board
①–③208/230 VAC

F2,F3,F4
Fuse 10 A 250 V
F4 for PAC-MKA52BC only

TB3A to E
Connect to indoor unit
①–③. Power supply
②–④. 208/230 VAC

TB3D and TB3E for PAC-MKA52BC only
③–⑤. Transmission
④–⑥. 0–24 VDC

8-9. INTERNAL SWITCH FUNCTION TABLE

(1) Function of switches

MXZ-4C36NAHZ2-U1 MXZ-5C42NAHZ2-U1 MXZ-8C48NAHZ2-U1 MXZ-8C48NA2-U1
MXZ-8C60NA2-U1

The black square (■) indicates a switch position.

Switch	Step	Function	Operation in Each Switch Setting			When to Set	Remarks	Purpose	Additional Information
			ON	OFF					
SWU1 ones digit SWU2 tens digit	Rotary switch					Before turning the power ON	<Initial settings>	—	—
SW1 Digital Display Switch	1–8					Can be set either during operation or not.	<Initial settings>	—	—
SW2 Function Switch	1	Selects operating system startup	With centralized controller	Without centralized controller		Before turning the power ON	<Initial settings>	Turn ON when the centralized controller is connected to the outdoor unit.	•SW2-1 must be turned ON if a central controller is connected to the system. An example of this would be a TT-24, TW-50A, TE50 or TE200. If SW2-1 is not turned on, while using a central controller, in rare circumstances problems may be encountered such as indoor units not responding to group commands. Therefore, turning SW2-1 ON is recommended if a central controller is used. •Group setting of 2 or more A-IC units which is connected to branch box via centrilized controller is not allowed.
	2	Connection Information Clear Switch	Clear	Do not clear				When relocating units or connecting additional units.	—
	3	Abnormal data clear switch input	Clear abnormal data	Normal		OFF to ON any time after the power is turned on.		To delete an error history.	—
	4	Pump down	ON	OFF		During compressor running		To facilitate outdoor unit the pumping down operation. Frequency = Fixed to 65 Hz Indoor linear expansion valve = Fully open Outdoor fan step = Fixed to 10	Please refer to a section referring to the pumping down on outdoor units Installation Manuals. It might not be possible to collect all the refrigerant if the amount is excessive.
	5	—	—	—		—		—	—
	6	—	—	—		—		—	—
SW2-5, 6/ SW4/ SW8/ SW9-3 Model Switch	1–6	MODEL SELECTION 				Before the power is turned ON.	<Initial settings> Set for each capacity.	—	—
SW3 Trial operation	1	ON/OFF from outdoor unit	ON	OFF		Any time after the power is turned ON.	<Initial settings>	—	—
	2	Mode setting	Heating	Cooling				—	—

Continue to the next page.

Switch	Step	Function	Operation in Each Switch Setting			Remarks	Purpose	Additional Information
			ON	OFF	When to Set			
SW5 Function switch	1	—	—	—	Can be set when off or during operation	<Initial settings> ON OFF 1 2 3 4 5 6 7 8	—	—
	2	Change the indoor unit's LEV opening at startup	Enable	Normal			To set the LEV opening at startup higher than usual (+150 pulses). To improve the operation with the LEV almost clogged.	The refrigerant flow noise at startup become louder.
	3	—	—	—	—		—	—
	4	Auxiliary heater	Enable	Disable	Before turning the power ON		Turn ON when an auxiliary heater is connected. (It transmits a connection permission signal of the auxiliary heater to the connected CITY MULTI indoor unit.)	Turn ON only when the auxiliary heater is connected and operated.
	5	Change the indoor unit's LEV opening at defrost	Enable	Normal	Can be set when OFF or during operation		To set the LEV opening higher than usual during defrosting operation. (Only Qj ≦ 10 is valid, + 300 pulses) To avoid the discharge temperature increase and provide efficient defrosting operation.	The refrigerant flow noise during the defrosting operation becomes louder.
	6	Switching the target sub cool (Heating mode)	Enable	Normal			To decrease the target sub cool value. To reduce the discharge temperature decrease due to refrigerant liquid accumulation in the units.	A refrigerant flow noise might be generated if the sub cool value is too small.
	7	While the outdoor unit is in HEAT operation, additionally increase about 50 to 70 pulses of the LEV opening on the indoor unit which is in FAN, STOP, COOL, or thermo-OFF.*1	Active	Inactive	Can be set when OFF or during operation	<Initial settings> ON OFF 1 2 3 4 5 6 7 8	To additionally increase about 50 to 70 pulses of the LEV opening for units other than in HEAT operation. To avoid a refrigerant shortage (less capacity) due to refrigerant liquid accumulation in the units which is not in operation.	A refrigerant flow noise might be generated in units other than the one in operation.
	8	While the outdoor unit is in HEAT operation, fully close the linear expansion valve on the indoor unit which is in FAN or COOL.*2	Enable	Normal			To reduce the room temperature increase by setting the LEV opening lower for the indoor units in FAN or COOL.	The refrigerant is more likely to collect in the indoor units in FAN or COOL, which can cause refrigerant shortage of units. (Results in less capacity and increase of discharge temperature.)
SW6 Function switch	1	—	—	—	—	<Initial settings> ON OFF 1 2 3 4 5 6 7 8	—	—
	2	—	—	—	—		—	—
	3	—	—	—	—		—	—
	4	Change of defrosting control	Enable (For high humidity)	Normal	Can be set when OFF or during operation	SW6-6: OFF / ON Target Pdm (kg/cm²): 29.5 / 31.5	To shorten the defrosting prohibition time in high humidity (or heavy snow) region, in order to reduce malfunctions caused by frost .	The performance of the HEAT operation is somewhat reduced since the defrosting operation is frequently performed.
	5	—	—	—			—	—
	6	Switching the target discharge pressure (Pdm)	Enable	Normal			To raise the performance by setting the PDm higher during HEAT operation.	Power consumption is raised due to a higher frequency. (The performance would not be raise at the maximum operating frequency.)
	7	Switching (1) the target evaporation temperature (ETm)	Enable	Normal		SW6-7: OFF / ON / OFF / ON SW6-8: OFF / OFF / ON / ON Target ETm (°C): 9 / 11 / 6 / 14	To raise/reduce the performance by changing the target ETm during COOL operation. Switch to raise the performance: raises the performance Switch to reduce the performance: prevents dew condensation	Switching it to raise the performance, it raises the power consumption, and produces more dew condensation. Switching it to reduce the performance, it makes the performance insufficient.
	8	Switching (2) the target evaporation temperature (ETm)	Enable	Normal				

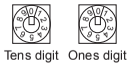
*1 SW5-7 Opens the indoor linear expansion valve as a countermeasure against the indoor unit in FAN, COOL, STOP, or thermo-OFF operation with refrigerant-shortage status due to an accumulation of liquid refrigerant in the indoor unit.

*2 SW5-8 Countermeasure against room temperature rise for indoor unit in FAN and COOL mode.

Switch	Step	Function	Operation in Each Switch Setting			Remarks	Purpose	Additional Information
			ON	OFF	When to Set			
SW7 Function switch	1	Ignore current sensor abnormality and rotational frequency abnormality of outdoor fan motor	Enable	Normal	After turning the power ON.	<Initial settings> MXZ-8C48/60NA ON OFF 1 2 3 4 5 6 MXZ-4C36/5C42/ 8C48NAHZ ON OFF 1 2 3 4 5 6	To perform a test run for electrical parts alone without running the compressor. Also, to perform the troubleshooting of electrical parts without operating the outdoor unit's fan.	Make sure to connect the connectors to the compressor after checking the electrical parts. Be careful not to get electrical shock while working on electrical parts.
	2	Setting to energize the freeze stat heater (optional part)	During heating operation only*3	Include when the heating operation is OFF.*4	Can be set when OFF or during operation		It reduces snow on the base, even it blows inside the unit, by setting the base heater ON while the HEAT operation is stopped.	Power consumption raises while the operation is stopped.
	3	—	—	—	—		—	—
	4	Maximum frequency down at 1 hour after COOL operation	Enable	Normal	Can be set when OFF or during operation		To reduce dew condensation on the indoor unit by lowering the frequency.	The performance might be insufficient.
	5	—	—	—	—		—	—
	6	Manual defrost	Manual defrost	Normal	During compressor running in HEAT mode.		Turn ON when it is necessary to perform the defrosting operation forcedly. (Effective only at startup, or 10 minutes after the last defrosting operation)	It performs the defrosting operation forcedly. (HEAT operation is stopped temporarily.)
SW9 Function Switch	1	Auto change over from remote controller (IC with the minimum address)	Enable	Disable	Before turning the power ON	<Initial settings> ON OFF 1 2 3 4	Enables the indoor unit with the minimum address to select AUTO mode, and switches the operation mode of the other indoor units to the same mode.	Cannot be set when the centralized control is ON.
	2	Switching the Silent/ Demand mode	Demand control	Silent mode	Can be set when OFF or during operation		—	About the Silent mode/Demand control setting, refer to "8-5. OUTDOOR UNIT INPUT/OUTPUT CONNECTOR".
	4	—	—	—	—		—	—

*3 During heating operation and the ambient temperature is 39°F [4°C] or below, the freeze prevention heater is energized.
*4 During heating mode is OFF (include thermo-OFF in cooling mode), and the ambient temperature is 39°F [4°C] or below, the freeze prevention heater is energized.

The black square (■) indicates a switch position.

<table>
<tr><th rowspan="2">Switch</th><th rowspan="2">Step</th><th rowspan="2">Function</th><th colspan="3">Operation in Each Switch Setting</th><th rowspan="2">Remarks</th><th rowspan="2">Additional Information</th></tr>
<tr><th>ON</th><th>OFF</th><th>When to Set</th></tr>
<tr><td>SWU11
Ones digit address setting
SW12
Tens digit address setting</td><td>Rotary switch</td><td colspan="3">How to set addresses
Example: if address is "3", remain SW12 (for over 10) at "0", and match SW11 (for 1 to 9) with "3".</td><td>Before turning the power ON</td><td><Initial settings>

</td><td>—</td></tr>
<tr><td>SW1
Indoor unit connection</td><td>1–5</td><td colspan="3"><table><tr><th></th><th></th><th></th><th>OFF</th><th>ON</th></tr><tr><td rowspan="6">SW1</td><td>1</td><td>Indoor unit A</td><td>Not connected</td><td>Connected</td></tr><tr><td>2</td><td>Indoor unit B</td><td>Not connected</td><td>Connected</td></tr><tr><td>3</td><td>Indoor unit C</td><td>Not connected</td><td>Connected</td></tr><tr><td>4*1</td><td>Indoor unit D</td><td>Not connected</td><td>Connected</td></tr><tr><td>5*1</td><td>Indoor unit E</td><td>Not connected</td><td>Connected</td></tr><tr><td>6</td><td>Not used</td><td></td><td></td></tr></table></td><td>Before turning the power ON</td><td><Initial settings>

</td><td>After each indoor unit is connected to the outdoor unit, turn ON the switch corresponding to each indoor unit. For example, when the indoor units are connected to INDOOR UNIT-A and C, turn SW1-1 and SW1-3 to ON.</td></tr>
<tr><td rowspan="5">SW4
Mode selection</td><td>1</td><td>—</td><td>—</td><td>—</td><td>—</td><td rowspan="4"><Initial settings>

</td><td rowspan="4">—</td></tr>
<tr><td>2</td><td>Power-supply voltage setting</td><td>230 V</td><td>208 V</td><td>Set at factory only</td></tr>
<tr><td>3</td><td>Change operation if M-NET communication error occurs.</td><td>Stop operation</td><td>Continued operation</td><td rowspan="2">Before turning the power ON</td></tr>
<tr><td>4</td><td>Automatic restoration when the power comes back ON.*2</td><td>Inactive</td><td>Active</td></tr>
<tr><td>5–10</td><td>—</td><td>—</td><td>—</td><td>—</td><td>—</td><td>—</td></tr>
<tr><td>SW5
Service setting</td><td>1–3</td><td>Change INDOOR UNIT No. for monitoring</td><td colspan="2">Refer to "8-11. BRANCH BOX UNIT OPERATION MONITOR FUNCTION".</td><td>Cen be activated at any time</td><td><Initial settings>

</td><td>—</td></tr>
</table>

*1 Only for 5-branches model; NOT USED for 3-branches model.
*2 Note that the automatic restoration starts after the unit has stopped once.

No.	SW1 setting	Display mode	Display on the LED1, 2 (display data)								Notes
	12345678		1	2	3	4	5	6	7	8	
0	00000000	Relay output display	Compressor operation	52C	21S4	SV1	(SV2)			Always lighting	ON: light on OFF: light off
		Check display	0000–9999 (Alternating display of addresses and check code)								•When abnormality occurs, check display.
1	10000000	Indoor unit check status	No.1 unit check	No.2 unit check	No.3 unit check	No.4 unit check	No.5 unit check	No.6 unit check	No.7 unit check	No.8 unit check	Light on at time of abnormality
2	01000000	Protection input	High pressure abnormality	Superheat due to low discharge temperature	Compressor shell temperature abnormality	TH4 abnormality	TH3 abnormality	Outdoor fan rotation frequency abnormality	TH7 abnormality	TH8 abnormality	Display detected microprocessor protection or abnormality
3	11000000	Protection input	Heat sink overheating	Compressor over current interception	Voltage abnormality	Insufficient refrigerant amount abnormality	Current sensor/ primary current abnormality	63LS abnormality	63HS abnormality	start over current interception abnormality delay	
4	00100000	Protection input	Abnormality in the number of indoor units	Address double setting abnormality	Indoor unit capacity error	Over capacity	Indoor unit address error	Outdoor unit address error	Current sensor open/short	serial communication abnormality (outdoor unit)	
5	10100000	Abnormality delay display 1	High pressure abnormality delay	Superheat due to low discharge temperature delay	Compressor shell temperature abnormality delay	TH4 abnormality delay	TH3 abnormality delay	Outdoor fan rotation frequency abnormality delay	TH7 abnormality delay	TH8 abnormality delay	Display all abnormalities remaining in abnormality delay
6	01100000	Abnormality delay display 2	Heat sink overheating delay	Compressor over current interception delay	Voltage abnormality delay	Insufficient refrigerant amount abnormality delay	Current sensor/ primary current abnormality delay	63LS abnormality delay	63HS abnormality delay	start over current interception abnormality delay	
7	11100000	Abnormality delay display 3	63LS abnormality delay	TH2 abnormality delay	4-way valve abnormality delay	Delay caused by blocked valve in cooling mode	Power module abnormality delay	TH6 abnormality delay	Current sensor open/short delay		
8	00010000	Abnormality delay history 1	High pressure abnormality delay	Superheat due to low discharge temperature delay	Compressor shell temperature abnormality delay	TH4 abnormality delay	TH3 abnormality delay	Outdoor fan rotation frequency abnormality delay	TH7 abnormality delay	TH8 abnormality delay	Display all abnormalities remaining in abnormality delay
9	10010000	Abnormality delay history 2	Heat sink overheating delay	Compressor over current interception delay	Voltage abnormality delay	Insufficient refrigerant amount abnormality delay	Current sensor/ primary current abnormality delay	63LS abnormality delay	63HS abnormality delay	start over current interception abnormality delay	
10	01010000	Abnormality delay history 3	63LS abnormality delay	TH2 abnormality delay	4-way valve abnormality delay	Delay caused by blocked valve in cooling mode	Power module abnormality delay	TH6 abnormality delay	Current sensor open/short delay		
11	11010000	Abnormality code history 1 (the latest)	Alternating display of addresses 0000–9999 and abnormality code (including abnormality delay code)								• Display abnormalities up to present (including abnormality terminals) • History record in 1 is the latest; records become older in sequence; history record in 10 is the oldest.
12	00110000	Abnormality code history 2									
13	10110000	Abnormality code history 3									
14	01110000	Abnormality code history 4									
15	11110000	Abnormality code history 5									
16	00001000	Abnormality code history 6									
17	10001000	Abnormality code history 7									
18	01001000	Abnormality code history 8									
19	11001000	Abnormality code history 9									
20	00101000	Abnormality code history 10 (the oldest)									
21	10101000	Cumulative time	0–9999 (unit: 1 hour)								Display of cumulative compressor operating time
22	01101000	Cumulative time	0–9999 (unit: 10 hour)								
23	11101000	Outdoor unit operation display	Compressor energizing	Compressor operating prohibition	Compressor in operation	Abnormality detection					Light ON/Light OFF
24	00011000	Indoor unit operation mode	No.1 unit mode	No.2 unit mode	No.3 unit mode	No.4 unit mode	No.5 unit mode	No.6 unit mode	No.7 unit mode	No.8 unit mode	Cooling: light on, Heating: light blinking Stop fan: light off
25	10011000	Indoor unit operation display	No.1 unit operation	No.2 unit operation	No.3 unit operation	No.4 unit operation	No.5 unit operation	No.6 unit operation	No.7 unit operation	No.8 unit operation	Thermo ON: light on Thermo OFF: light off

Delay code	Abnormality delay	Delay code	Abnormality delay
1202	Discharge/Comp. temperature	1600	Discharge superheat (SHd)
	Thermistor <Compressor>(TH4)		Over charge refrigerant
1205	Thermistor <Outdoor liquid pipe> (TH3)	1601	Insufficient refrigerant
1211	Thermistor <Suction pipe> (TH6)		Closed cooling valve
1214	Thermistor <Heat sink> (TH8)	1608	4-way valve disconnection
1221	Thermistor <Ambient> (TH7)	4310	Current sensor open/short
1222	Thermistor <HIC> (TH2)	4320	Undervoltage, overvoltage, or power module
1400	Low pressure sensor	4330	Heat sink temperature
1402	High pressure (63H)	4350	Power module
	High pressure sensor (63HS)	4500	Outdoor fan motor

SW: setting
0....OFF
1....ON

No.	SW1 setting	Display mode	Display on the LED1, 2 (display data)								Notes
	12345678		1	2	3	4	5	6	7	8	
26	01011000	Capacity code (No. 1 indoor unit)	0–255								•Display of indoor unit capacity code •The No. 1 unit will start from the M-NET address with the lowest number
27	11011000	Capacity code (No. 2 indoor unit)									
28	00111000	Capacity code (No. 3 indoor unit)									
29	10111000	Capacity code (No. 4 indoor unit)									
30	01111000	Capacity code (No. 5 indoor unit)									
31	11111000	IC1 operation mode	STOP	Fan	Cooling thermo-ON	Cooling thermo-OFF	Heating thermo-ON	Heating thermo-OFF			•Display of indoor unit operating mode
32	00000100	IC2 operation mode									
33	10000100	IC3 operation mode									
34	01000100	IC4 operation mode									
35	11000100	IC5 operation mode									
36	00100100	OC operation mode	Compressor ON/OFF	Heating/Cooling	Abnormal/normal	DEFROST/NO	Refrigerant pull back/no	Excitation current/no	3-minute delay/no		Light on/light off
37	10100100	External connection status	CN3N1–3 input	CN3N1–2 input	CN3S1–2 input	CN3D1-3 input	CN3D1-2 input				
38	01100100	Communication demand capacity	0–255 (%)								Display of communication demand capacity
39	11100100	Number of compressor ON/OFF	0000–9999 (unit: x10)								Display a count of compressor operation/stop
40	00010100	Compressor operating current	0–999.9 (Arms)								Display detected current
41	10010100	Input current of outdoor unit									
42	01010100	Thermo-ON operating time	0000–9999 (unit: x10)								Display cumulative time of thermo-ON operation
43	11010100	Total capacity of thermo-ON	0–255								Display total capacity code of indoor units inthermo-ON
44	00110100	Number of indoor units	0–255								Display number of connected indoor units
45	10110100	DC bus voltage	0–999.9 (V)								Display bus voltage
46	01110100	State of LEV control	Td over heat prevention	SHd decrease prevention	Min.Sj correction depends on Td	Min.Sj correction depends on Shd	LEV opening correction depends on Pd	LEV opening correction depends on Td	Correction of high compression ratio prevention		Display active LEV control
47	11110100	State of compressor frequency control 1	Condensing temperature limit control	Compressor temperature control		Discharge temp. (heating) backup control	Pd abnormality control (heating)	Pd Back up control(heating)		Freeze prevention control at the beginning of SHd	Display active compressor frequency control
48	00001100	State of compressor frequency control 2	Heat sink over heat prevention control	Secondary current control	Input current control		Frequency restrain of receipt voltage change	Low pressure decrease prevention	Hz-up inhibit control at the beginning of SHd		
49	10001100	Protection input	63LS abnormality	HIC abnormality		Frozen protection	4-way valve disconnection abnormality	Delay caused by blocked valve in cooling mode	TH6 abnormality	Power module abnormality	
50	01001100	The second current value when microprocessor of POWER BOARD abnormality is detected	0–999.9 [Arms]								Display data at time of abnormality
51	11001100	Heatsink temperature when microprocessor of POWER BOARD abnormality is detected	−99.9–999.9 (°F)								

State of compressor frequency(Hz) control	Content
Discharge pressure control	Hz control by pressure limitation
Compressor temperature control	Hz control by discharge temperature limitation
SV control	Hz control by bypass valve
Abnormal rise of Pd control	Control that restrains abnormal rise of discharge pressure
Heat sink over heat prevention control	Heat sink over heat prevention control
Secondary current control	Secondary current control
Input current contol	Input current contol
Hz correction of receipt voltage decrease prevention	Max.Hz correction control due to voltage decrease
Hz restrain of receipt voltage change	Max.Hz correction control due to receipt voltage change

No.	SW1 setting	Display mode	Display on the LED1, 2 (display data)								Notes
	12345678		1	2	3	4	5	6	7	8	
52	00101100	Outdoor LEV-A opening pulse	0–2000 (pulse)								Display of opening pulse of outdoor LEV
53	10101100	Outdoor LEV-A opening pulse abnormality delay									
54	01101100	Outdoor LEV-A opening pulse abnormality									
55	11101100	Outdoor LEV-B opening pulse									
56	00011100	Outdoor LEV-B opening pulse abnormality delay									
57	10011100	Outdoor LEV-B opening pulse abnormality									
58	01011100	63LS (Low pressure)	−99.9–999.9 (PSIG)								Display of data from sensor and thermistor
59	11011100	63LS abnormality delay									
60	00111100	63 LS abnormality									
61	10111100	TH2 (HIC pipe)	−99.9–999.9 (°F)								
62	01111100	TH2(HIC) abnormality delay	−99.9–999.9 (°F)								
63	11111100	TH2 (HIC) abnormality									
64	00000010	Operational frequency	0–255 (Hz)								Display of actual operating frequency
65	10000010	Target frequency	0–255 (Hz)								Display of target frequency
66	01000010	Outdoor fan control step number	0–15								Display of number of outdoor fan control steps (target)
69	10100010	IC1 LEV Opening pulse	0–2000 (pulse)								Display of opening pulse of indoor LEV
70	01100010	IC2 LEV Opening pulse									
71	11100010	IC3 LEV Opening pulse									
72	00010010	IC4 LEV Opening pulse									
73	10010010	IC5 LEV Opening pulse									
74	01010010	High pressure sensor (Pd)	−99.9–999.9 (PSIG)								Display detected data of outdoor unit sensors and thermistors
75	11010010	TH4(Compressor)(Td) data	−99.9–999.9 (°F)								
76	00110010	TH6(Suction pipe) (ET) data									
77	10110010	TH7(Ambient) data									
78	01110010	TH3(Outdoor liquid pipe) data									
80	00001010	TH8(Heat sink) data									
81	10001010	IC1 TH23 (Gas)	−99.9–999.9 (°F) (When indoor unit is not connected, it is displayed as 0.)								Display detected data of indoor unit thermistor
82	01001010	IC2 TH23 (Gas)									
83	11001010	IC3 TH23 (Gas)									
84	00101010	IC4 TH23 (Gas)									
85	10101010	IC5 TH23 (Gas)									

No.	SW1 setting	Display mode	Display on the LED1, 2 (display data)								Notes
	12345678		1	2	3	4	5	6	7	8	
86	01101010	IC1 TH22 (Liquid)	−99.9–999.9 (°F) (When the indoor unit is not connected, it is displayed as 0.)								Display detected data of indoor unit thermistors
87	11101010	IC2 TH22 (Liquid)									
88	00011010	IC3 TH22 (Liquid)									
89	10011010	IC4 TH22 (Liquid)									
90	01011010	IC5 TH22 (Liquid)									
91	11011010	IC1 TH21 (Intake)									
92	00111010	IC2 TH21 (Intake)									
93	10111010	IC3 TH21 (Intake)									
94	01111010	IC4 TH21 (Intake)									
95	11111010	IC5 TH21 (Intake)									
96	00000110	Outdoor SC (cooling)	−99.9–999.9 (degree)								Display of outdoor subcool (SC) data
97	10000110	Target subcool step	−2–4								Display of target subcool step data
98	01000110	IC1 SC/SH	−99.9–999.9 (degree) during heating: subcool (SC)/during cooling: superheat (SH) (Fixed to "0" during cooling operation)								Display of indoor SC/SH data
99	11000110	IC2 SC/SH									
100	00100110	IC3 SC/SH									
101	10100110	IC4 SC/SH									
102	01100110	IC5 SC/SH									
103	11100110	Discharge superheat (SHd)	−99.9–999.9 (degree)								Display of outdoor discharge superheat (SHd) data
105	10010110	Target Pd display (heating) kgf/F	Pdm (0.0–30.0) (kgf/cm²)								Display of all control target data
106	01010110	Target ET display (cooling)	ETm (−2.0–23.0) (°C)								
107	11010110	Target outdoor SC (cooling)	SCm (0.0–20.0) (degree)								
108	00110110	Target indoor SC/SH (IC1)	SCm/SHm (0.0–20.0) (degree)								
109	10110110	Target indoor SC/SH (IC2)									
110	01110110	Target indoor SC/SH (IC3)									
111	11110110	Target indoor SC/SH (IC4)									
112	00001110	Target indoor SC/SH (IC5)									
113	10001110	Indoor unitcheck status (IC9-12)	No.9 unit check	No.10 unit check	No.11 unit check	No.12 unit check					Light on at time of abnormality
114	01001110	Indoor unit operation mode (IC9-12)	No.9 unit mode	No.10 unit mode	No.11 unit mode	No.12 unit mode					COOL/DRY: light on HEAT: light blinking FAN/STOP: light off
115	11001110	Indoor unit operation display (IC9-12)	No.9 unit operation	No.10 unit operation	No.11 unit operation	No.12 unit operation					Thermo-ON: light on Thermo-OFF: light off
116	00101110	IC9 operation mode	STOP	Fan	Cooling Thermo-ON	Cooling thermo-OFF	Heating thermo-ON	Heating thermo-OFF			Display of indoor unit operation mode
117	10101110	IC10 operation mode									
118	01101110	IC11 operation mode									
119	11101110	IC12 operation mode									
120	00011110	Target indoor SC/SH (IC9)	SCm/SHm (0.0–20.0) (degree)								Display of all control target data
121	10011110	Target indoor SC/SH (IC10)									
122	01011110	Target indoor SC/SH (IC11)									
123	11011110	Target indoor SC/SH (IC12)									
124	00111110	IC9 LEV opening pulse abnormality delay	0–2000 (pulse)								Display of opening pulse of indoor LEV at time of abnormality delay
125	10111110	IC10 LEV opening pulse abnormality delay									
126	01111110	IC11 LEV opening pulse abnormality delay									
127	11111110	IC12 LEV opening pulse abnormality delay									

No.	SW1 setting	Display mode	Display on the LED1, 2 (display data)								Notes
	12345678		1	2	3	4	5	6	7	8	
128	00000001	Actual frequency of abnormality delay	0–255 (Hz)								Display of actual frequency at time of abnormality delay
129	10110001	Fan step number at time of abnormality delay	0–15								Display of fan step number at time of abnormality delay
131	11000001	IC1 LEV opening pulse abnormality delay	0–2000 (pulse)								Delay of opening pulse of indoor LEV at time of abnormality delay
132	00100001	IC2 LEV opening pulse abnormality delay									
133	10100001	IC3 LEV opening pulse abnormality delay									
134	01100001	IC4 LEV opening pulse abnormality delay									
135	11100001	IC5 LEV opening pulse abnormality delay									
136	00010001	High pressure sensor data at time of abnormality delay	−99.9–999.9 (PSIG)								Display of data from High pressure sensor, all thermistors, and SC/SH at time of abnormality delay
137	10010001	TH4 (Compressor) sensor data at time of abnormality delay	−99.9–999.9 (°F)								
138	01010001	TH6 (Suction pipe) sensor data at time of abnormality delay									
139	11010001	TH3 (Outdoor liquid pipe) sensor data at time of abnormality delay									
140	00110001	TH8 (Heat sink) sensor data at time of abnormality delay									
141	10110001	OC SC (cooling) at time of abnormality delay	−99.9–999.9 (degree) During heating: subcool (SC) During cooling: superheat (SH) (Fixed to "0" during cooling operation)								
142	01110001	IC1 SC/SH at time of abnormality delay									
143	11110001	IC2 SC/SH at time of abnormality delay									
144	00001001	IC3 SC/SH at time of abnormality delay									
145	10001001	IC4 SC/SH at time of abnormality delay									
146	01001001	IC5 SC/SH at time of abnormality delay									
147	11001001	IC9 SC/SH at time of abnormality delay									
148	00100001	IC10 SC/SH at time of abnormality delay									
149	10101001	IC11 SC/SH at time of abnormality delay									
150	01101001	IC12 SC/SH at time of abnormality delay									

No.	SW1 setting	Display mode	Display on the LED1, 2 (display data)								Notes
	12345678		1	2	3	4	5	6	7	8	
151	11101001	IC9 LEV opening pulse at time of abnormality	0–2000 (pulse)								Display of opening pulse of indoor LEV at time of abnormality
152	00011001	IC10 LEV opening pulse at time of abnormality									
153	10011001	IC11 LEV opening pulse at time of abnormality									
154	01011001	IC12 LEV opening pulse at time of abnormality									
155	11011001	IC9 SC/SH at time of abnormality	−99.9–999.9 (degree) During heating: subcool (SC) During cooling: superheat (SH) (Fixed to "0" during cooling operation)								Display of indoor SC/SH data at time of abnormality
156	00111001	IC10 SC/SH at time of abnormality									
157	10111001	IC11 SC/SH at time of abnormality									
158	01111001	IC12 SC/SH at time of abnormality									
159	11111001	IC9 Capacity code	0–255								Display of indoor unit capacity code The No.1 unit will start from the M-NET address with the lowest number
160	00000101	IC10 Capacity code									
161	10000101	IC11 Capacity code									
162	01000101	IC12 Capacity code									
163	11000101	IC9 SC/SH	−99.9–999.9 (degree) During heating: subcool (SC) During cooling: superheat (SH) (Fixed to "0" during cooling operation)								Display of indoor SC/SH data
164	00100101	IC10 SC/SH									
165	10100101	IC11 SC/SH									
166	01100101	IC12 SC/SH									
170	01010101	ROM version monitor	0.00–99.99 (ver)								Display of version data of ROM
171	11010101	ROM type									Display of ROM type
172	00110101	Check sum mode	0000–FFFF								Display of check sum code of ROM
173	10110101	IC9 TH23 (Gas)	−99.9–999.9 (°F)								Display detected data of indoor unit thermistors
174	01110101	IC10 TH23 (Gas)									
175	11110101	IC11 TH23 (Gas)									
176	00001101	IC12 TH23 (Gas)									
177	10001101	IC9 TH22 (Liquid)									
178	01001101	IC10 TH22 (Liquid)									
179	11001101	IC11 TH22 (Liquid)									
180	00101101	IC12 TH22 (Liquid)									
185	10011101	IC9 TH21 (Intake)									
186	01011101	IC10 TH21 (Intake)									
187	11011101	IC11 TH21 (Intake)									
188	00111101	IC12 TH21 (Intake)									
189	10111101	History of voltage error (U9/4220)	-	-	PAM error	Converter Fault	Power synchronization signal error	L1 open phase error	Under voltage error	Over voltage error	
190	01111101	External connection status at time of abnormality delay	CN3N 1-3 input	CN3N 1-2 input	CN3S 1-2 input	CN3D 1-3 input	CN3D 1-2 input				
191	11111101	External connection status at time of abnormality	CN3N 1-3 input	CN3N 1-2 input	CN3S 1-2 input	CN3D 1-3 input	CN3D 1-2 input				

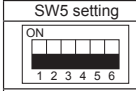
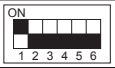
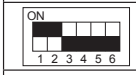
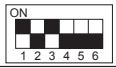
No.	SW1 setting	Display mode	Display on the LED1, 2 (display data)								Notes
	12345678		1	2	3	4	5	6	7	8	
192	00000011	Actual frequency of abnormality	0–255 (Hz)								Display of actual frequency at time of abnormality
193	10000011	Fan step number at time of abnormality	0–15								Display of fan step number at time of abnormality
195	11000011	IC1 LEV opening pulse at time of abnormality	0–2000 (pulse)								Display of opening pulse of indoor LEV at time of abnormality
196	00100011	IC2 LEV opening pulse at time of abnormality									
197	10100011	IC3 LEV opening pulse at time of abnormality									
198	01100011	IC4 LEV opening pulse at time of abnormality									
199	11100011	IC5 LEV opening pulse at time of abnormality									
200	00010011	High pressure sensor data at time of abnormality	−99.9–999.9 (PSIG)								Display of data from High pressure sensor, and all thermistors, at time of abnormality.
201	10010011	TH4 (Compressor) sensor data at time of abnormality	−99.9–999.9 (°F)								
202	01010011	TH6 (Suction pipe) sensor data at time of abnormality									
203	11010011	TH3 (Outdoor liquid pipe) sensor data at time of abnormality									
204	00110011	TH8 (Heat sink) sensor data at time of abnormality									
205	10110011	OC SC (cooling) at time of abnormality	−99.9–999.9 (degree)								Display of outdoor SC data at time of abnormality
206	01110011	IC1 SC/SH at time of abnormality	−99.9–999.9 (degree) During heating: subcool (SC) During cooling: superheat (SH) (Fixed to "0" during cooling operation)								Display of indoor SC/SH data at time of abnormality
207	11110011	IC2 SC/SH at time of abnormality									
208	00001011	IC3 SC/SH at time of abnormality									
209	10001011	IC4 SC/SH at time of abnormality									
210	01001011	IC5 SC/SH at time of abnormality									
211	11001011	IC6 Capacity code	0–255								Display of indoor unit capacity code The No.1 unit will start from the M-NET address with the lowest number
212	00101011	IC7 Capacity code									
213	10101011	IC8 Capacity code									
214	01101011	IC6 operation mode	STOP	Fan	Cooling thermo-ON	Cooling thermo-OFF	Heating thermo-ON	Heating thermo-OFF			Display of indoor unit operation mode
215	11101011	IC7 operation mode									
216	00011011	IC8 operation mode									

No.	SW1 setting	Display mode	Display on the LED1, 2 (display data)								Notes
	12345678		1	2	3	4	5	6	7	8	
217	10011011	IC6 LEV opening pulse	0–2000 (pulse)								Display of opening pulse of indoor LEV
218	01011001	IC7 LEV opening pulse									
219	11011001	IC8 LEV opening pulse									
220	00111011	IC6 TH23 (Gas)	−99.9–999.9 (°F)								Display detected data of indoor unit thermistor
221	10111011	IC7 TH23 (Gas)									
222	01111011	IC8 TH23 (Gas)									
223	11111011	IC6 TH22 (liquid)									
224	00000111	IC7 TH22 (liquid)									
225	10000111	IC8 TH22(liquid)									
226	01000111	IC6 TH21 (intake)									
227	11000111	IC7 TH21 (intake)									
228	00100111	IC8 TH21 (intake)									
229	10100111	IC6 SC/SH	−99.9–999.9 (degree) during heating: subcool (SC)/during cooling: superheat (SH) (Fixed to "0" during cooling operation)								Display of indoor SC/SH data
230	01100111	IC7 SC/SH									
231	11100111	IC8 SC/SH									
232	00010111	Target indoor SC/SH (IC6)	SCm/SHm (0.0–20.0) (degree)								Display of all control target data
233	10010111	Target indoor SC/SH (IC7)									
234	01010111	Target indoor SC/SH (IC8)									
235	11010111	IC6 LEV opening pulse abnormality delay	0–2000 (pulse)								Display of opening pulse of indoor LEV at time of abnormality delay
236	00110111	IC7 LEV opening pulse abnormality delay									
237	10110111	IC8 LEV opening pulse abnormality delay									
238	01110111	IC6 SC/SH at time of abnormality delay	−99.9–999.9 (degree) During heating: subcool (SC) During cooling: superheat (SH) (Fixed to "0" during cooling operation)								Display of indoor SC/SH data at time of abnormality delay
239	11110111	IC7 SC/SH at time of abnormality delay									
240	00001111	IC8 SC/SH at time of abnormality delay									
241	10001111	IC6 LEV opening pulse at time of abnormality	0–2000 (pulse)								Display of opening pulse of indoor LEV at time of abnormality
242	01001111	IC7EV opening pulse at time of abnormality									
243	11001111	IC8 LEV opening pulse at time of abnormality									
244	00101111	IC6 SC/SH at time of abnormality	−99.9–999.9 (degree) During heating: subcool (SC) During cooling: superheat (SH) (Fixed to "0" during cooling operation)								Display of indoor SC/SH data at time of abnormality delay
245	10101111	IC7 SC/SH at time of abnormality									
246	01101111	IC8 SC/SH at time of abnormality									
250	01011111	IC9 LEV opening pulse	0–2000 (pulse)								Display of opening pulse of indoor LEV
251	11011111	IC10 LEV opening pulse									
252	00111111	IC11 LEV opening pulse									
253	10111111	IC12 LEV opening pulse									

8-11. BRANCH BOX UNIT OPERATION MONITOR FUNCTION

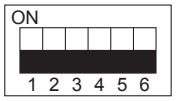
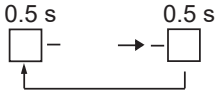
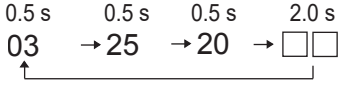
[When optional part 'A-Control Service Tool (PAC-SK52ST)' is connected to branch box controller board (CNM)]
Digital indicator LED1 displays 2 digit number or code to inform operation condition and the meaning of check code by controlling DIP SW2 on 'A-Control Service Tool'.

<Table1> SW5 setting The black square (■) indicates a switch position.

SW5 setting	Detail
	Common
	Indoor-A
	Indoor-B
	Indoor-C
	Indoor-D
	Indoor-E

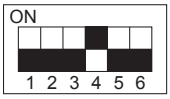
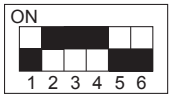
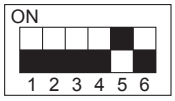
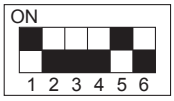
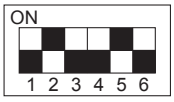
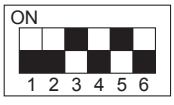
Operation indicator:
- SW2 - Use to set the displayed item
- SW5 - Use to set the displayed unit

<Table2> Functions The black square (■) indicates a switch position.

SW2 setting	SW5 setting*1	Display detail	Explanation for display	Unit
	Common	Status of branch box	**During startup**  **During error detection** Displays a check code, and M-NET address of the unit which the check code was detected. Example: If the check code 2520 is detected in the address3,  **During no power supply** F8 **Other** Displays the number of units in operation. 0 to 5	—
	Individual unit	Status of branch box	**During startup**  **During error detection** Displays a check code, and M-NET address of the selected unit. **During no power supply** F8 **Other** Displays an operation mode of the selected unit. 0: Stop C: Cool/Dry H: Heat d: Defrost	—

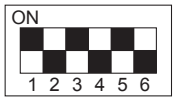
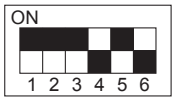
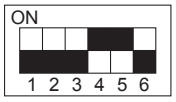
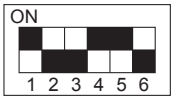
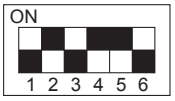
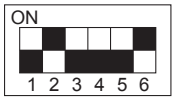
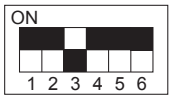
*1 Refer to the <Table 1> for the appropriate setting for the function.

The black square (■) indicates a switch position.

SW2 setting	SW5 setting*1	Display detail	Explanation for display	Unit
	Common	Not used	—	—
	Individual unit	Actual opening pulse of LEV (Direct-operated conversion value) 0 to 500	0 to 500 (When it is 100 pulse or more, it displays a hundredth, tens, and unit digit by turns.) Example: When 150 pulse, 0.5 s 0.5 s 2.0 s □1 → 50 → □□	Pulse
	Common	Not used	—	—
	Individual unit	Error history	Displays a check code, and M-NET address of the unit which the check code was detected. Example: If the check code 2520 is detected in the address3, 0.5 s 0.5 s 0.5 s 2.0 s 03 → 25 → 20 → □□	Code display
	Common	The number of unit(s) operating in Thermo-ON	0 to 5	Number
	Individual unit	Operating status of unit	83: Abnormal 00: Stop 06: Forced stop 0C: Defrost 29: Hot adjust mode 05: Standby mode 2A: Auxiliary heater is ON. 0A: Thermo-ON 01: In operation	Code display
	Common	The number of indoor unit(s) connected to this branch box.	0 to 5	Number
	Individual unit	M-NET address	00 to FF Displays an M-NET address of the selected unit.	Code display
	Common	Not used	—	—
	Individual unit	Capacity setting in Qj	03 to 50	Code display
	Common	Not used	—	—
	Individual unit	Indoor thermistor <pipe temperature/ liquid> (TH2)	−38 to 190 [−39 to 88] (When the temperature is 0°F or less, "−" and temperature are displayed by turns.) Example: When −5°F, 0.5 s 0.5 s 2.0 s − □ → □5 → □□	°F

*1 Refer to the <Table 1> for the appropriate setting for the function.

The black square (■) indicates a switch position.

SW2 setting	SW5 setting*1	Display detail	Explanation for display	Unit
	Common	Not used	—	—
	Individual unit	Indoor thermistor <pipe temperature/ 2-phase> (TH5)	−38 to 190 [−39 to 88] (When the temperature is 0°F or less, "−" and temperature are displayed by turns.) Example: When −5°F, 0.5 s 0.5 s 2.0 s −□ →□5 →□□	°F
	Common	Not used	—	—
	Individual unit	Branch box pipe thermistor (TH-A, B, C, D, E)	−43 to 196 [−42 to 91] (When the temperature is 0°F or less, "−" and temperature are displayed by turns.) Example: When −5°F, 0.5 s 0.5 s 2.0 s −□ →□5 →□□	°F
	Common	Not used	—	—
	Individual unit	Indoor thermistor <room temperature> (TH1)	43 to 102 [8 to 39]	°F
	Common	Not used	—	—
	Individual unit	Set temperature of indoor unit	61 to 88 [10 to 31]	°F
	Common	S/W version	Displays a S/W version number. Example: If it is a ver. 12.34, 0.5 s 0.5 s 2.0 s 12 →34 →□□	Code display
	Individual unit			
	Common	Not used	—	—
	Individual unit	LEV opening pulse (gear operated value)	0 to 2000	Pulse
	Common	S/W ROM check sum	0000 to FFFF Example: If it is 0BC9h, 0.5 s 0.5 s 2.0 s 0b →C9 →□□	Code display
	Individual unit			

*1 Refer to the <Table 1> for the appropriate setting for the function.

8-12. SELECTING FUNCTIONS USING THE REMOTE CONTROLLER

Each function can be set as necessary using the remote controller. The setting of function for each unit can only be done by the remote controller. Select function available from the <Table 1> .

(1) Functions available when setting the unit number to 00

Note that the functions in the table below are available only when P-series indoor unit and the wired remote controller is used.

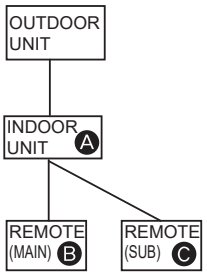
<Table 1> Function selections

Function	Settings	Mode No.	Setting No.	●: Initial setting (when sent from the factory)	Remarks
Power failure automatic recovery	OFF	01	1		The setting can be made to each indoor unit individually.
	ON*		2	●	
Indoor temperature detection	Average data from each indoor unit	02	1	●	
	Data from the indoor unit with remote controller		2		
	Data from main remote controller		3		
LOSSNAY connectivity	Not supported	03	1	●	
	Supported (Indoor unit does not intake outdoor air through LOSSNAY)		2		
	Supported (Indoor unit intakes outdoor air through LOSSNAY)		3		
Power supply voltage	230V	04	1	●	
	208V		2		
Frost prevention temperature	36°F [2°C]	15	1		
	37°F [3°C]		2	●	
Humidifier control	When the compressor operates, the humidifier also operates.	16	1	●	
	When the fan operates, the humidifier also operates.		2		

* After the power supply returns, the indoor unit will not operate for 3 minutes
(Some kind of indoor units operate for 30 seconds, after that, it stops for 3 minutes). This is normal operation.

Meaning of "Function setting"

Mode02: indoor temperature detecting

No.	Indoor temperature(ta)=			
No.1	Average data of the sensor on all the indoor units*	Initial setting	ta=A	ta=A
No.2	The data of the sensor on the indoor unit that is connected with remote controller	Initial setting	ta=A	ta=A
No.3	The data of the sensor on main remote controller	Initial setting	ta=B	ta=B

*Since the setting is applied to each indoor unit while branch box is connected, the indoor unit is controlled based on the sensor data of itself, not the average data.

9 PRECAUTIONS AGAINST REFRIGERANT LEAKAGE

9-1. PRECAUTIONS AGAINST REFRIGERANT LEAKAGE

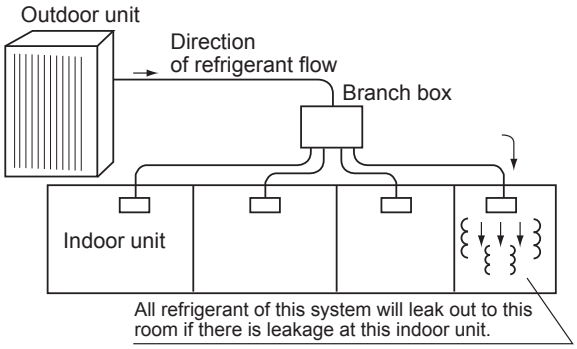
9-1-1. Introduction

R410A refrigerant of this air conditioner is non-toxic and non-flammable but leaking of large amount from an indoor unit into the room where the unit is installed may be deleterious. To prevent possible injury, the rooms should be large enough to keep the R410A concentration specified by ISO 5149-1 as follows.

Maximum concentration
Maximum refrigerant concentration of R410A of a room is 0.44kg/m³ accordance with ISO 5149-1.
To facilitate calculation, the maximum concentration is expressed in units of kg/m³ (kg of R410A per m³)

Maximum concentration of R410A: 0.44kg/m³

(ISO 5149-1)



9-1-2. Confirming procedure of R410A concentration

Follow (1) to (3) to confirm the R410A concentration and take appropriate treatment, if necessary.

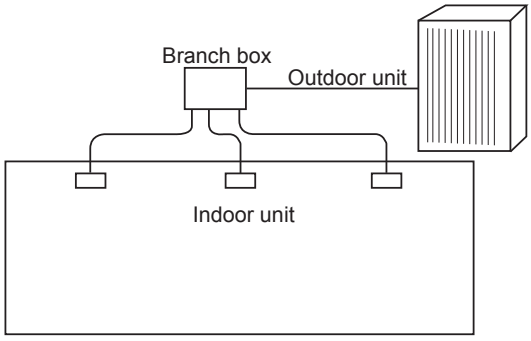
(1) Calculate total refrigerant amount by each refrigerant system. Total refrigerant amount is precharged refrigerant at ex-factory plus additional charged amount at field installation.

Note:
When the air conditioning system consists of several independent refrigerant system, figure out the total refrigerant amount by each independent refrigerant system.

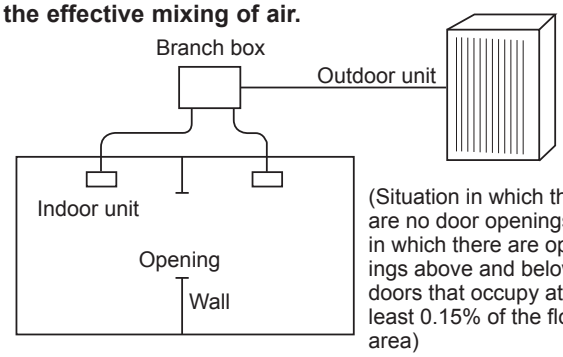
(2) Calculate room volumes (m³) and find the room with the smallest volume

The part with ▭ represents the room with the smallest volume.

(a) Situation in which there are no partitions

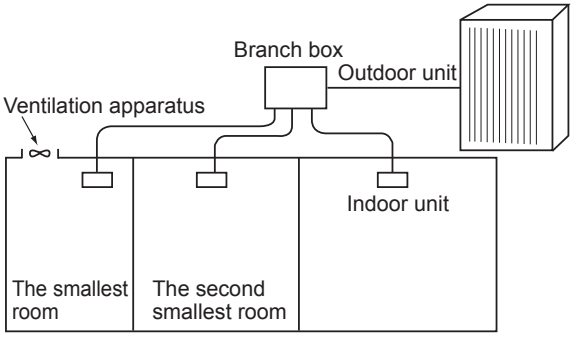


(b) There are partitions, but there are openings that allow the effective mixing of air.



(Situation in which there are no door openings or in which there are openings above and below doors that occupy at least 0.15% of the floor area)

(c) If the smallest room has mechanical ventilation apparatus that is linked to a household gas detection and alarm device, the calculations should be performed for the second smallest room.



(3) Use the results of calculations (1) and (2) to calculate the refrigerant concentration:

$$\frac{\text{Total refrigerant in the refrigerating unit (kg)}}{\text{The smallest room in which an indoor unit has been installed (m³)}} \leqq \text{Maximum concentration(kg/m³)*}$$

*Maximum concentration of R410A:0.44kg/m³

If the calculation results do not exceed the maximum concentration, perform the same calculations for larger rooms until it has been determined that nowhere exceeds the maximum concentration.

10 DISASSEMBLY PROCEDURE

10-1. OUTDOOR UNIT

Note: Turn OFF the power supply before disassembly.

MXZ-4C36NAHZ2-U1 MXZ-5C42NAHZ2-U1 MXZ-8C48NAHZ2-U1

→ : Indicates the visible parts in the photos/figures.

OPERATING PROCEDURE

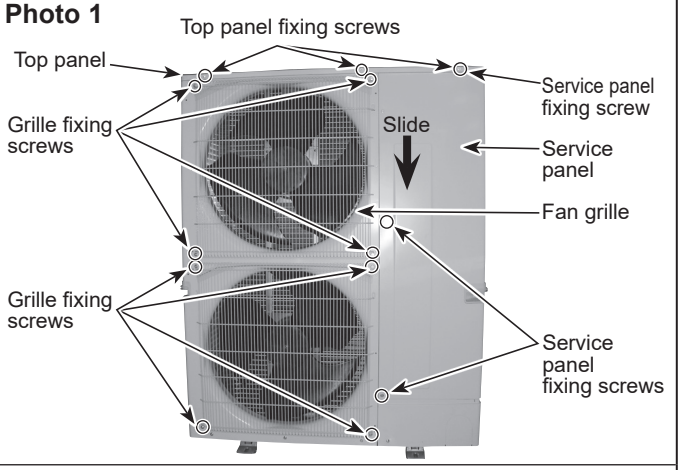
1. Removing the service panel and top panel

(1) Remove 3 service panel fixing screws (5 × 12), then slide the hook on the right downward to remove the service panel.

(2) Remove screws (2 for front, 3 for rear/5 × 12) of the top panel and remove it.

PHOTOS/FIGURES

Photo 1



2. Removing the fan motor (MF1, MF2)

(1) Remove the service panel. (See Photo 1)

(2) Remove the top panel. (See Photo 1)

(3) Remove 4 fan grille fixing screws (5 × 12) to detach the fan grille. (See Photo 1)

(4) Remove a nut (for right handed screw of M6) to detach the propeller. (See Photo 2)

(5) Disconnect the connectors, CNF1 and CNF2 on the multi controller circuit board in the electrical parts box.

(6) Remove 4 fan motor fixing screws (5 × 20) to detach the fan motor. (See Photo 3)

Note: Tighten the propeller fan with a torque of 5.7 ± 0.3 N·m. [4.2 ± 0.2 ft = lbs]

Photo 2

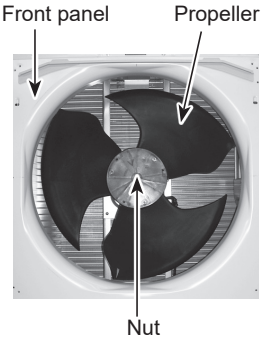
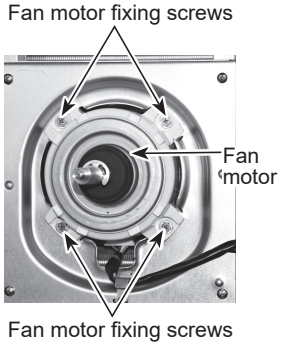


Photo 3



3. Removing the electrical parts box

(1) Remove the service panel. (See Photo 1)

(2) Remove the top panel. (See Photo 1)

(3) Disconnect the connecting wire from terminal block.

(4) Remove all of the following connectors from multi controller circuit board;

<Diagram symbol in the connector housing>

- Fan motor (CNF1, CNF2)
- Thermistor <HIC pipe> (TH2)
- Thermistor <Outdoor liquid pipe> (TH3)
- Thermistor <Compressor> (TH4)
- Thermistor <Suction pipe/Ambient, Outdoor> (TH7/6)
- High pressure switch (63H)
- High pressure sensor (63HS)
- Low pressure sensor (63LS)
- 4-way valve (21S4)
- Bypass valve (SV1, SV2)
- Linear expansion valve (LEV-A, LEV-B)
- Base heater (SS)

Pull out the disconnected wire from the electrical parts box.

(5) Remove the terminal cover and disconnect the compressor lead wire from the comp. terminal. (See Figure 1)

Note: The terminal cover can be easily removed by using a blade of flathead screwdriver.

Figure 1

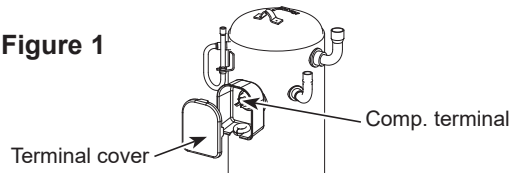
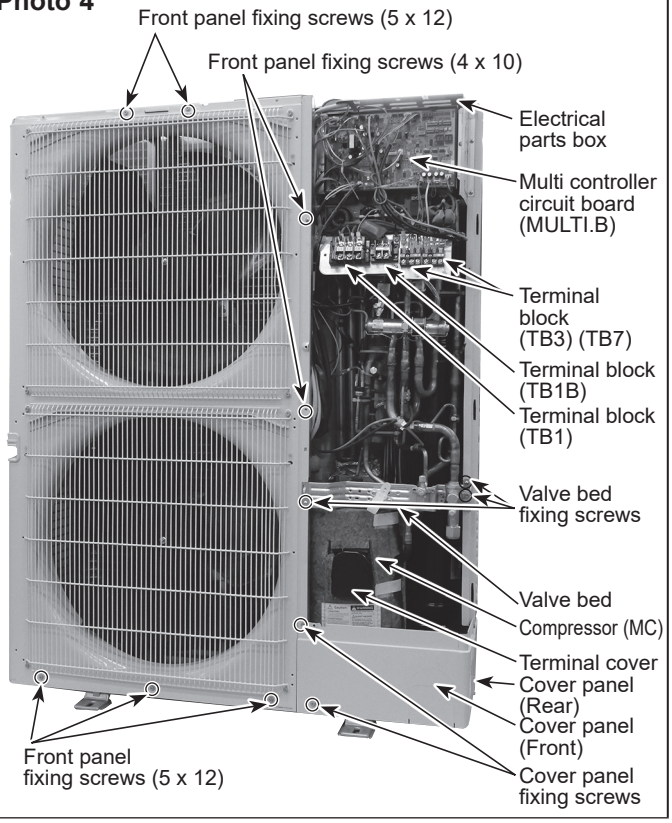
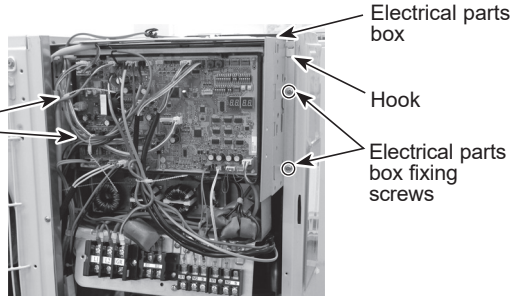
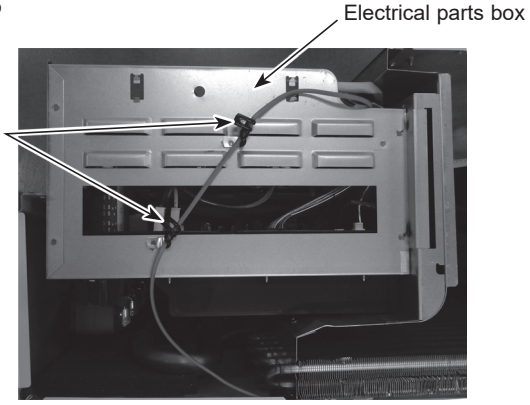
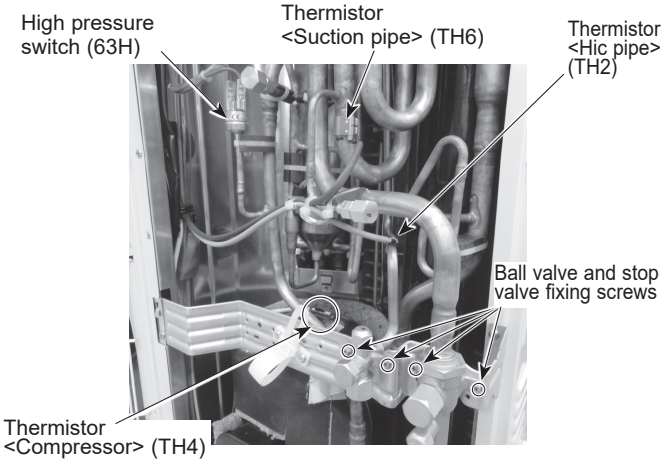
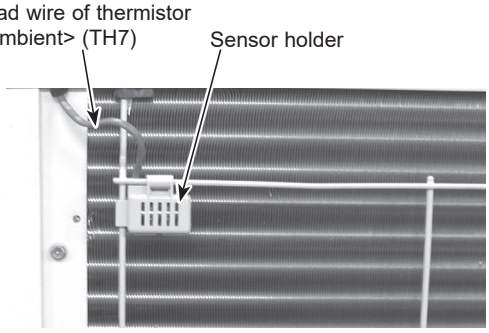


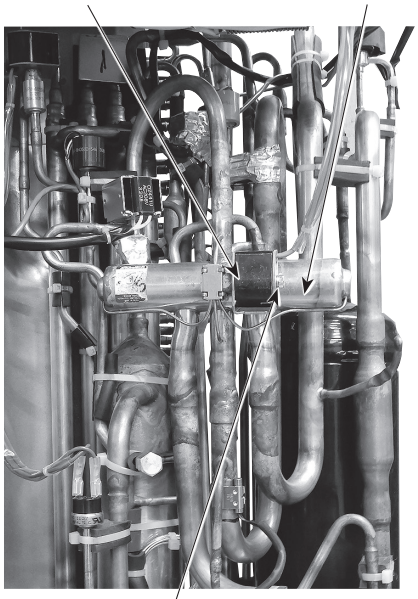
Photo 4



Continue to the next page.

From the previous page.

OPERATING PROCEDURE	PHOTOS/FIGURES
(6) Remove 2 electrical parts box fixing screws (4 × 10), then detach the electrical parts box by pulling it upward. The electrical parts box is fixed with 2 hooks on the left and 1 hook on the right.	**Photo 5** 
4. Removing the thermistor <Suction pipe> (TH6) (1) Remove the service panel. (See Photo 1) (2) Remove the top panel. (See Photo 1) (3) Disconnect the connector, TH7/6 (red), on the multi controller circuit board in the electrical parts box. (4) Loosen the wire clamps on the top of the electrical parts box. (See Photo 6) (5) Pull out the thermistor <Suction pipe> (TH6) from the sensor holder. (See Photo 7) **Note: When replacing thermistor <Suction pipe> (TH6), replace it together with thermistor <Ambient> (TH7) since they are combined together. Refer to procedure No.5 below to remove thermistor <Ambient> (TH7).**	**Photo 6**  **Photo 7** 
5. Removing the thermistor <Ambient> (TH7) (1) Remove the service panel. (See Photo 1) (2) Remove the top panel. (See Photo 1) (3) Disconnect the connector TH7/6 (red) on the multi controller circuit board in the electrical parts box. (4) Loosen the wire clamps on top of the electrical parts box. (See Photo 6) (5) Pull out the thermistor <Ambient> (TH7) from the sensor holder. **Note: When replacing thermistor <Ambient> (TH7), replace it together with thermistor <Suction pipe> (TH6), since they are combined together. Refer to procedure No.4 above to remove thermistor <Suction pipe> (TH6).**	**Photo 8** 

OPERATING PROCEDURE	PHOTOS/FIGURES
6. Removing the thermistor <Outdoor liquid pipe> (TH3) and thermistor <Compressor> (TH4), thermistor <HIC pipe> (TH2) (1) Remove the service panel. (See Photo 1) (2) Disconnect the connectors, TH3 (white) and TH4 (white), TH2 (black) on the multi controller circuit board in the electrical parts box. (3) Pull out the thermistor <Outdoor liquid pipe> (TH3) and thermistor <Compressor> (TH4) from the sensor holder. (See Photo 7 and 9)	**Photo 9**  Thermistor <Outdoor liquid pipe> (TH3)
7. Removing the 4-way valve coil (21S4) (1) Remove the service panel. (See Photo 1) (2) Remove 4-way valve coil fixing screw (M5 × 7). (3) Remove the 4-way valve coil by sliding the coil to the right. (4) Disconnect the connector 21S4 (green) on the multi controller circuit board in the electrical parts box.	**Photo 10** 4-way valve coil (21S4) 4-way valve  4-way valve coil fixing screw
8. Removing the 4-way valve (1) Remove the service panel. (See Photo 1) (2) Remove the top panel. (See Photo 1) (3) Remove the electrical parts box (See Photo 5) (4) Remove 3 valve bed fixing screws (4 × 10) and 4 ball valve and stop valve fixing screws (5 × 16), then remove the valve bed. (See Photo 4 and 7) (5) Remove 2 cover panel fixing screws (5 x 12), then slide the cover panel (front) upward to remove it. (The cover panel (front) is fixed to the cover panel (rear) with a hook on the rear side. (See Photo 4) (6) Remove the cover panel (rear) fixing screws (2 for right side and 2 for rear/ 5 x 12), then slide the cover panel (rear) upward to remove it. (The cover panel (rear) is fixed to the side panel (R) with 2 screws.) (7) Remove 3 side panel (R) fixing screws (5 × 12) in the rear of the unit, then slide the side panel (R) upward to remove it. (The side panel (R) is fixed to the side plate with hooks on the rear side.) (8) Remove the 4-way valve coil. (See Photo 10) (9) Recover refrigerant. (10) Remove the welded part of 4-way valve. **Notes:** **1. Recover refrigerant without spreading it in the air.** **2. The welded part can be removed easily by removing the side panel (R).** **3. When installing the 4-way valve, cover it with a wet cloth to prevent it from heating (248°F [120°C] or more), then braze the pipes so that the inside of pipes are not oxidized.**	

OPERATING PROCEDURE

9. Removing bypass valve coil (SV1, SV2) and bypass valve

(1) Remove the service panel. (See Photo 1)
(2) Remove the top panel. (See Photo 1)
(3) Remove the cover panel (front). (Refer to procedure 8(5))
(4) Remove the cover panel (rear) (Refer to procedure 8(6))
(5) Remove the side panel (R). (Refer to procedure 8 (7))
(6) Remove the bypass valve coil fixing screw (M4 × 6).
(7) Remove the bypass valve coil by sliding the coil upward.
(8) Disconnect the connector SV1 (gray) or SV2 (blue) on the multi controller circuit board in the electrical parts box.
(9) Remove the electrical parts box. (See Photo 5)
(10) Recover refrigerant.
(11) Remove the welded part of bypass valve.

Refer to the notes below.

10. Removing the high pressure switch (63H) and high pressure sensor (63HS)

(1) Remove the service panel. (See Photo 1)
(2) Remove the top panel. (See Photo 1)
(3) Remove the cover panel (front). (Refer to procedure 8(5))
(4) Remove the cover panel (rear) (Refer to procedure 8(6))
(5) Remove the side panel (R). (Refer to procedure 8 (7))
(6) Pull out the lead wire of high pressure switch and high pressure sensor.
(7) Remove the electrical parts box. (See Photo 5)
(8) Recover refrigerant.
(9) Remove the welded part of high pressure switch and high pressure sensor.

Refer to the notes below.

11. Removing the low pressure sensor (63LS)

(1) Remove the service panel. (See Photo 1)
(2) Remove the top panel. (See Photo 1)
(3) Remove the cover panel (front). (Refer to procedure 8(5))
(4) Remove the cover panel (rear) (Refer to procedure 8(6))
(5) Remove the side panel (R). (Refer to procedure 8 (7))
(6) Disconnect the connector 63LS (blue) on the multi controller circuit board in the electrical parts box.
(7) Remove the electrical parts box. (See Photo 5)
(8) Recover refrigerant.
(9) Remove the welded part of low pressure sensor.

Refer to the notes below.

12. Removing linear expansion valve (LEV-A, LEV-B)

(1) Remove the service panel. (See Photo 1)
(2) Remove the top panel. (See Photo 1)
(3) Remove the cover panel (front). (Refer to procedure 8(5))
(4) Remove the cover panel (rear) (Refer to procedure 8(6))
(5) Remove the side panel (R). (Refer to procedure 8 (7))
(6) Remove the linear expansion valve coil. (See Photo 11,12)
(7) Remove the electrical parts box. (See Photo 5)
(8) Recover refrigerant.
(9) Remove the welded part of linear expansion valve.

Refer to the notes on the right.

PHOTOS/FIGURES

Photo 11

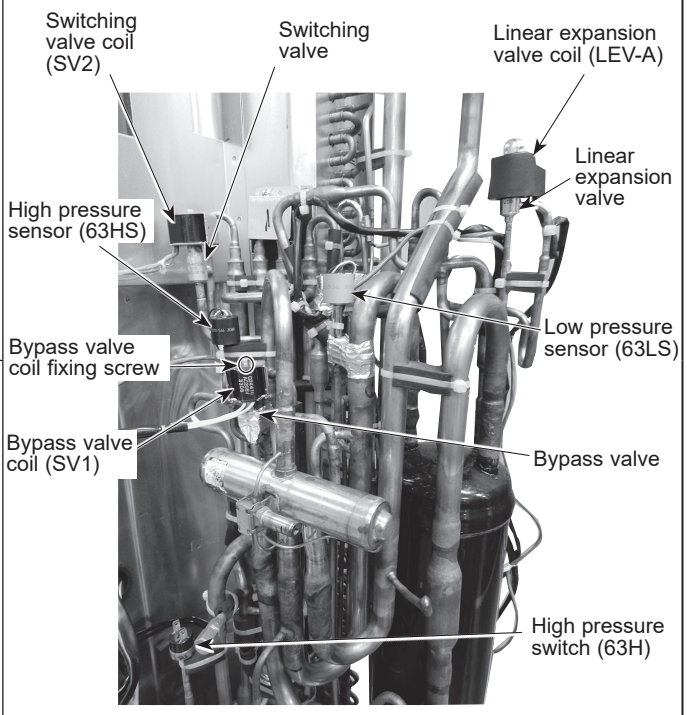


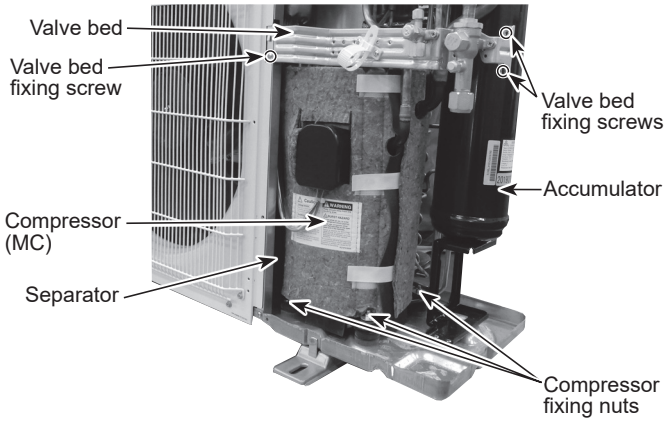
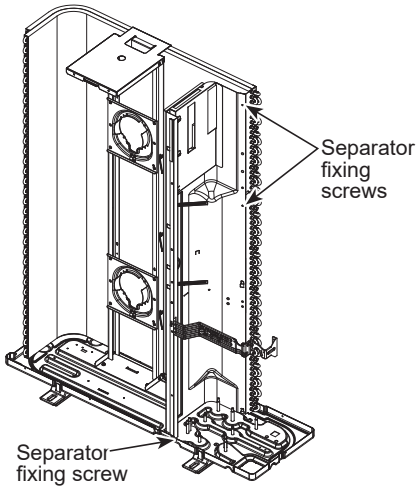
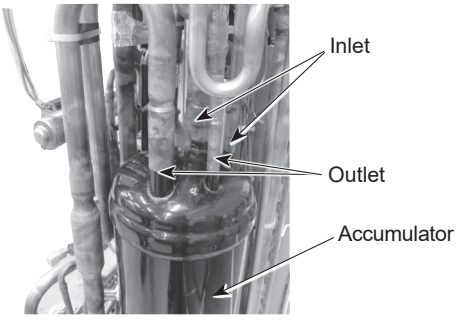
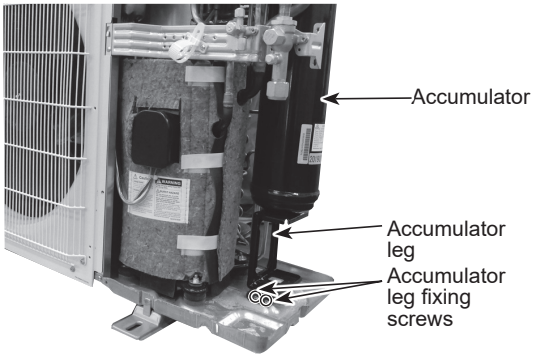
Photo 12

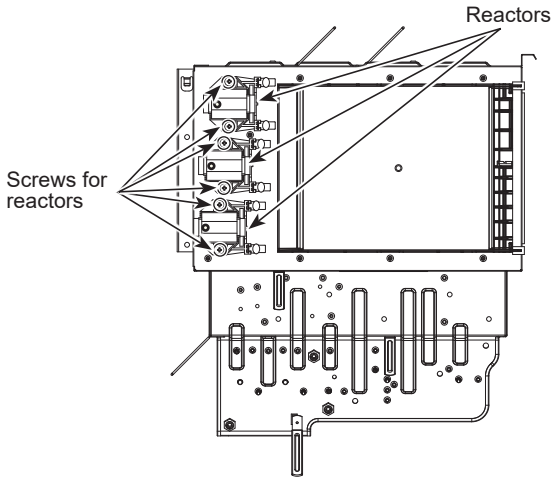
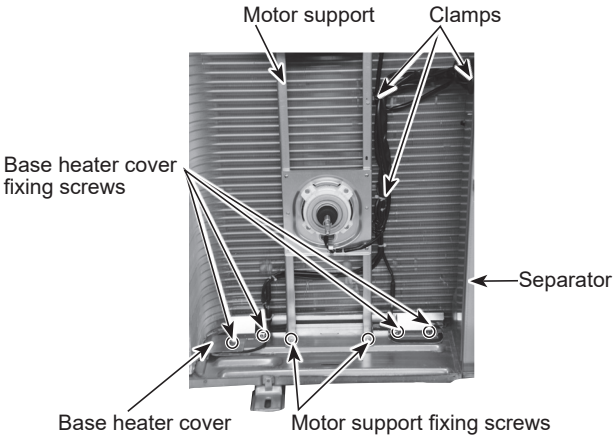
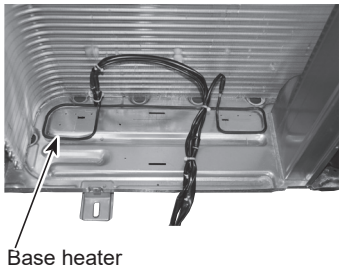


Notes:

1. Recover refrigerant without spreading it in the air.
2. The welded part can be removed easily by removing the side panel (R).
3. When installing the following parts, cover it with a wet cloth to prevent it from heating as the temperature below, then braze the pipes so that the inside of pipes are not oxidized;

- **Bypass valve (procedure 9), 248°F [120°C] or more**
- **High pressure switch and high pressure sensor (procedure 10), 212°F [100°C] or more**
- **Low pressure sensor (procedure 11), 212°F [100°C] or more**
- **LEV (procedure 12), 248°F [120°C] or more**

OPERATING PROCEDURE	PHOTOS/FIGURES
13. Removing the compressor (MC) (1) Remove the service panel. (See Photo 1) (2) Remove the top panel. (See Photo 1) (3) Remove the cover panel (front). (Refer to procedure 8(5)) (4) Remove the cover panel (rear) (Refer to procedure 8(6)) (5) Remove the side panel (R). (Refer to procedure 8 (7)) (6) Remove 2 front cover panel fixing screws (5 × 12) and remove the cover panel (front). (See Photo 4) (7) Remove the electrical parts box. (See Photo 5) (8) Remove the valve bed. (Refer to procedure 8 (4)) (9) Remove 3 separator fixing screws (4 × 10) and remove the separator. (See Figure 2) (10) Recover refrigerant. (11) Remove the 3 compressor fixing nuts for motor using spanner or adjustable wrench. (12) Remove the welded pipe of compressor inlet and outlet and then remove the compressor. **Note: Recover refrigerant without spreading it in the air.**	**Photo 13**  **Figure 2** 
14. Removing the accumulator (1) Remove the service panel. (See Photo 1) (2) Remove the top panel. (See Photo 1) (3) Remove the cover panel (front). (Refer to procedure 8 (5)) (4) Remove the cover panel (rear). (Refer to procedure 8 (6)) (5) Remove the side panel (R). (Refer to procedure 8 (7)) (6) Remove the electrical parts box. (See Photo 5) (7) Remove the valve bed. (See procedure 8 (4)) (8) Recover refrigerant. (9) Remove 4 welded pipes of accumulator inlet and outlet. (10) Remove 2 accumulator leg fixing screws (4 × 10). (See Photo 15) **Note: Recover refrigerant without spreading it in the air.**	**Photo 14**  **Photo 15** 

OPERATING PROCEDURE	PHOTOS/FIGURES
15. Removing the reactor (DCL) (1) Remove the service panel. (See Photo 1) (2) Remove the top panel. (See Photo 1) (3) Remove the electrical parts box (See Photo 5) (4) Remove 6 screws (4 x 10) for reactor to remove the reactors. (See Figure 3)	**Figure 3** 
16. Removing the base heater (1) Remove the service panel. (See Photo 1) (2) Remove the top panel. (See Photo 1) (3) Remove 4 fan grille fixing screws (5 × 12) to detach the fan grille. (See Photo 1) (4) Remove a nut (for right handed screw of M6) to detach the propeller. (See Photo 2) (5) Remove all of the following connectors from multi controller circuit board; <Diagram symbol in the connector housing> • Fan motor (CNF1, CNF2) • Base heater (SS) Pull out the disconnected wire from the electrical parts box. (See Photo 4) (6) Loosen the wire clamps on the side of the motor support and separator. (7) Remove 2 motor support fixing screws (5 x 12), then remove the motor support with fan motor still attached. (See Photo 16) (8) Remove 4 base heater cover fixing screws (4 x 10), then remove the base heater cover. (9) Remove the base heater. (See Photo 17) **Notes:** **1. Tighten the propeller fan with a torque of 5.7 ± 0.3 N·m [4.2 ± 0.2 ft = lbs]** **2. Rotate the propeller fan and make sure that the base heater and the lead wires do not interfere with the movement of the propeller fan.**	**Photo 16**  **Photo 17** 

MXZ-8C48NA2-U1

→ : Indicates the visible parts in the photos/figures.

Note: Turn OFF the power supply before disassembly.

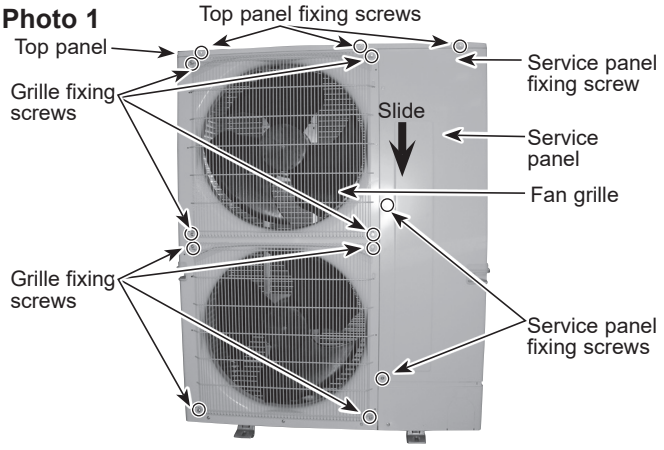
OPERATING PROCEDURE

1. Removing the service panel and top panel

(1) Remove 3 service panel fixing screws (5 × 12) and slide the hook on the right downward to remove the service panel.
(2) Remove screws (2 for front, 3 for rear/5 × 12) of the top panel and remove it.

PHOTOS/FIGURES

Photo 1



2. Removing the fan motor (MF1, MF2)

(1) Remove the service panel. (See Photo 1)
(2) Remove the top panel. (See Photo 1)
(3) Remove 4 fan grille fixing screws (5 × 12) to detach the fan grille. (See Photo 1)
(4) Remove a nut (for right handed screw of M6) to detach the propeller. (See Photo 2)
(5) Disconnect the connectors, CNF1 and CNF2 on multi controller circuit board in electrical parts box.
(6) Remove 4 fan motor fixing screws (5 × 20) to detach the fan motor. (See Photo 3)

Note: Tighten the propeller fan with a torque of 5.7 ± 0.3 N·m [4.2 ± 0.2 ft = lbs]

Photo 2

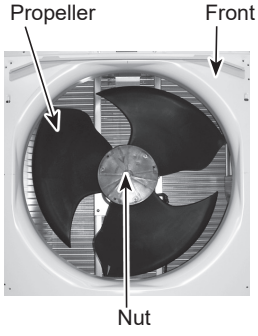
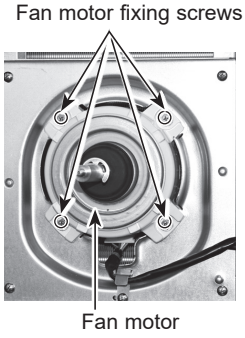


Photo 3



3. Removing the electrical parts box

(1) Remove the service panel. (See Photo 1)
(2) Remove the top panel. (See Photo 1)
(3) Disconnect the connecting wire from terminal block.
(4) Remove all the following connectors from multi controller circuit board;

<Diagram symbol in the connector housing>
• Fan motor (CNF1, CNF2)
• Thermistor <HIC pipe> (TH2)
• Thermistor <Outdoor liquid pipe> (TH3)
• Thermistor <Compressor> (TH4)
• Thermistor <Suction pipe/Ambient, Outdoor> (TH7/6)
• High pressure switch (63H)
• High pressure sensor (63HS)
• Low pressure sensor (63LS)
• 4-way valve (21S4)
• Bypass valve (SV1)
• Linear expansion valve (LEV-A, LEV-B)

Pull out the disconnected wire from the electrical parts box.

(5) Remove the terminal cover and disconnect the compressor lead wire from the comp. terminal. (See Figure 1)

Note: The terminal cover can be easily removed by using a blade of flathead screwdriver.

Figure 1

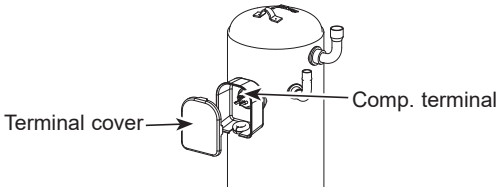
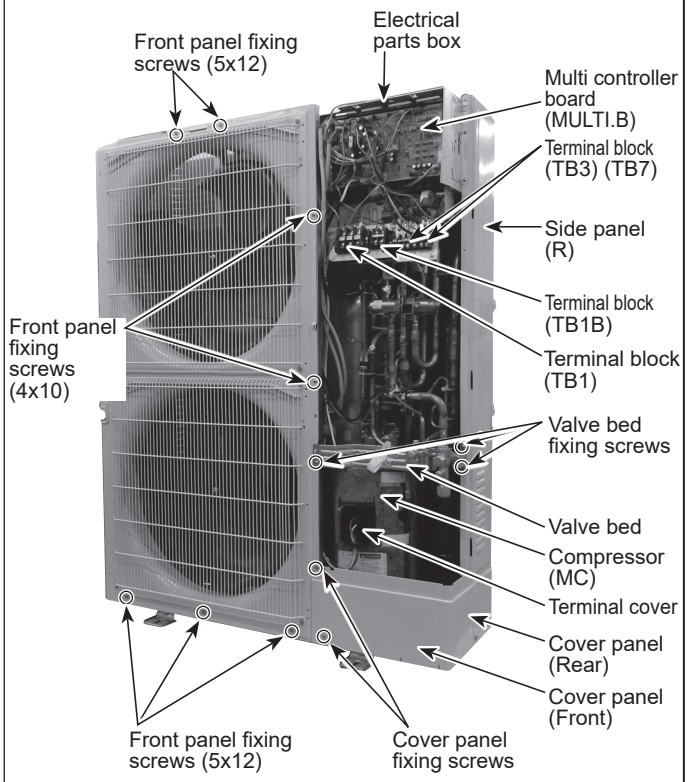
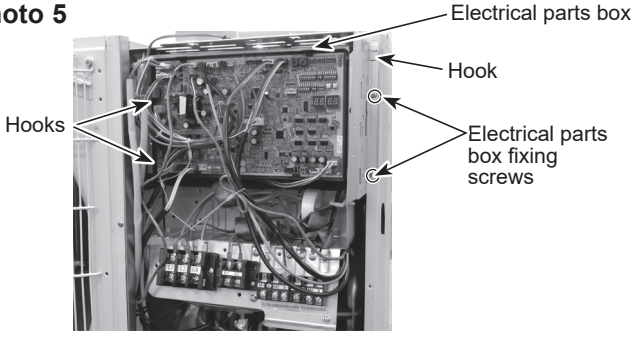
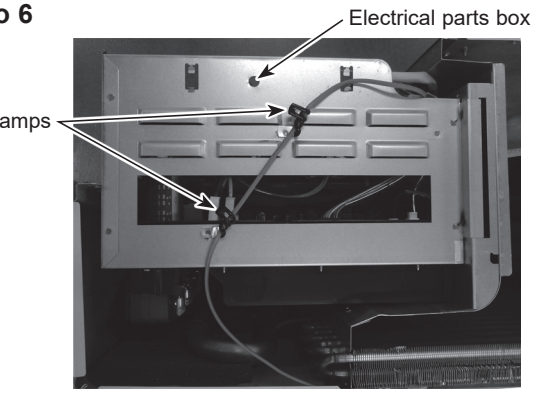
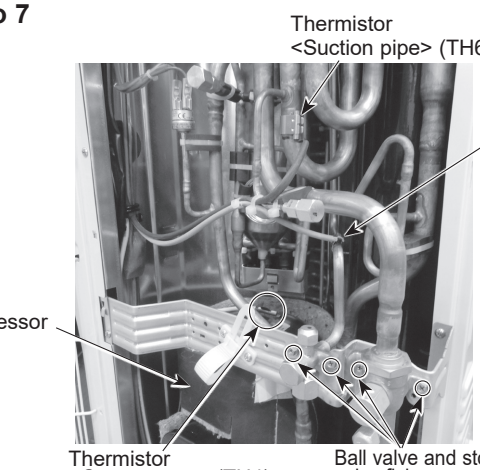
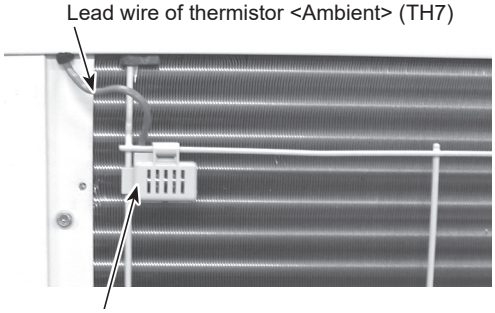


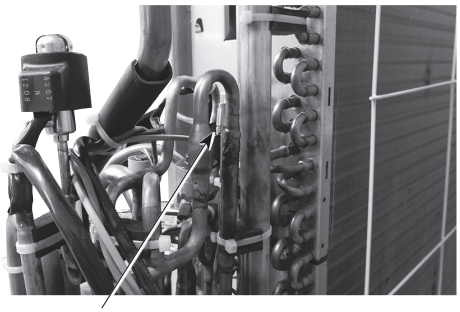
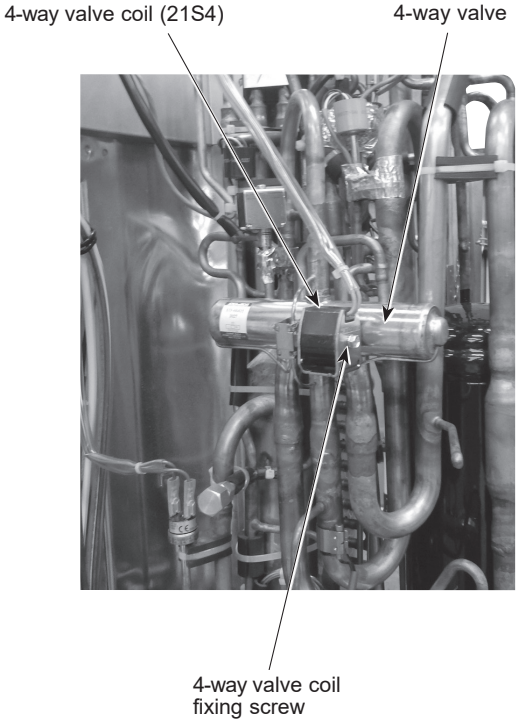
Photo 4



Continue to the next page.

From the previous page.

OPERATING PROCEDURE	PHOTOS/FIGURES
(6) Remove 2 electrical parts box fixing screws (4 × 10) and detach the electrical parts box by pulling it upward. The electrical parts box is fixed with 2 hooks on the left and 1 hook on the right.	**Photo 5** 
4. Removing the thermistor <Suction pipe> (TH6) (1) Remove the service panel. (See Photo 1) (2) Remove the top panel. (See Photo 1) (3) Disconnect the connector, TH7/6 (red), on the multi controller circuit board in the electrical parts box. (4) Loosen the wire clamps on top of the electrical parts box. (5) Pull out the thermistor <Suction pipe> (TH6) from the sensor holder. (See Photo 7) **Note: When replacing thermistor <Suction pipe> (TH6), replace it together with thermistor <Ambient> (TH7) since they are combined together. Refer to procedure No.5 below to remove thermistor <Ambient> (TH7).**	**Photo 6**  **Photo 7** 
5. Removing the thermistor <Ambient> (TH7) (1) Remove the service panel. (See Photo 1) (2) Remove the top panel. (See Photo 1) (3) Disconnect the connector TH7/6 (red) on the multi controller circuit board in the electrical parts box. (4) Loosen the wire clamps on top of the electrical parts box. (See Photo 6) (5) Pull out the thermistor <Ambient> (TH7) from the sensor holder. **Note: When replacing thermistor <Ambient> (TH7), replace it together with thermistor <Suction pipe> (TH6), since they are combined together. Refer to procedure No.4 above to remove thermistor <Suction pipe> (TH6).**	**Photo 8** 

OPERATING PROCEDURE	PHOTOS/FIGURES
6. Removing the thermistor <Outdoor liquid pipe> (TH3) and thermistor <Compressor> (TH4), thermistor <HIC pipe> (TH2) (1) Remove the service panel. (See Photo 1) (2) Disconnect the connectors, TH3 (white) and TH4 (white), TH2 (black) on the multi controller circuit board in the electrical parts box. (3) Pull out the thermistor <Outdoor liquid pipe> (TH3) and thermistor <Compressor> (TH4) from the sensor holder. (See Photo 7 and 9)	**Photo 9**  Thermistor <Outdoor liquid pipe> (TH3)
7. Removing the 4-way valve coil (21S4) (1) Remove the service panel. (See Photo 1) (2) Remove 4-way valve coil fixing screw (M5 × 7). (3) Remove the 4-way valve coil by sliding the coil to the right. (4) Disconnect the connector 21S4 (green) on the multi controller circuit board in the electrical parts box.	**Photo 10**  4-way valve coil (21S4) 4-way valve 4-way valve coil fixing screw
8. Removing the 4-way valve (1) Remove the service panel. (See Photo 1) (2) Remove the top panel. (See Photo 1) (3) Remove the electrical parts box (See Photo 5) (4) Remove 3 valve bed fixing screws (4 × 10) and 4 ball valve and stop valve fixing screws (5 × 16), then remove the valve bed. (See Photo 4 and 7) (5) Remove 2 cover panel fixing screws (5 x 12), then slide the cover panel (front) upward to remove it. (The cover panel (front) is fixed to the cover panel (rear) with a hook on the rear side. (See Photo 4) (6) Remove the cover panel (rear) fixing screws (2 for right side and 2 for rear/ 5 x 12), then slide the cover panel (rear) upward to remove it. (The cover panel (rear) is fixed to the side panel (R) with 2 screws.) (7) Remove 3 side panel (R) fixing screws (5 × 12) in the rear of the unit, then slide the side panel (R) upward to remove it. (The side panel (R) is fixed to the side plate with hooks on the rear side.) (8) Remove the 4-way valve coil. (See Photo 10) (9) Recover refrigerant. (10) Remove the welded part of 4-way valve. **Notes:** **1. Recover refrigerant without spreading it in the air.** **2. The welded part can be removed easily by removing the side panel (R).** **3. When installing the 4-way valve, cover it with a wet cloth to prevent it from heating (248°F [120°C] or more), then braze the pipes so that the inside of pipes are not oxidized.**	

OPERATING PROCEDURE

9. Removing bypass valve coil (SV1) and bypass valve

(1) Remove the service panel. (See Photo 1)
(2) Remove the top panel. (See Photo 1)
(3) Remove the cover panel (front). (Refer to procedure 8 (5))
(4) Remove the cover panel (rear). (Refer to procedure 8 (6))
(5) Remove the side panel (R). (Refer to procedure 8 (7))
(6) Remove the bypass valve coil fixing screw (M4 × 6).
(7) Remove the bypass valve coil by sliding the coil upward.
(8) Disconnect the connector SV1 (gray) on the multi controller circuit board in the electrical parts box.
(9) Remove the electrical parts box. (See Photo 5)
(10) Recover refrigerant.
(11) Remove the welded part of bypass valve.

Refer to the notes below.

10. Removing the high pressure switch (63H) and high pressure sensor (63HS)

(1) Remove the service panel. (See Photo 1)
(2) Remove the top panel. (See Photo 1)
(3) Remove the cover panel (front). (Refer to procedure 8 (5))
(4) Remove the cover panel (rear). (Refer to procedure 8 (6))
(5) Remove the side panel (R). (Refer to procedure 8 (7))
(6) Pull out the lead wire of high pressure switch and high pressure sensor.
(7) Remove the electrical parts box. (See Photo 5)
(8) Recover refrigerant.
(9) Remove the welded part of high pressure switch and high pressure sensor.

Refer to the notes below.

11. Removing the low pressure sensor (63LS)

(1) Remove the service panel. (See Photo 1)
(2) Remove the top panel. (See Photo 1)
(3) Remove the cover panel (front). (Refer to procedure 8 (5))
(4) Remove the cover panel (rear). (Refer to procedure 8 (6))
(5) Remove the side panel (R). (Refer to procedure 8 (7))
(6) Disconnect the connector 63LS (blue) on the multi controller circuit board in the electrical parts box.
(7) Remove the electrical parts box. (See Photo 5)
(8) Recover refrigerant.
(9) Remove the welded part of low pressure sensor.

Refer to the notes below.

12. Removing linear expansion valve (LEV-A, LEV-B)

(1) Remove the service panel. (See Photo 1)
(2) Remove the top panel. (See Photo 1)
(3) Remove the cover panel (front). (Refer to procedure 8 (5))
(4) Remove the cover panel (rear). (Refer to procedure 8 (6))
(5) Remove the side panel (R). (Refer to procedure 8 (7))
(6) Remove the linear expansion valve coil. (See Photo 11,12)
(7) Remove the electrical parts box. (See Photo 5)
(8) Recover refrigerant.
(9) Remove the welded part of linear expansion valve.

Refer to the notes on the right.

PHOTOS/FIGURES

Photo 11

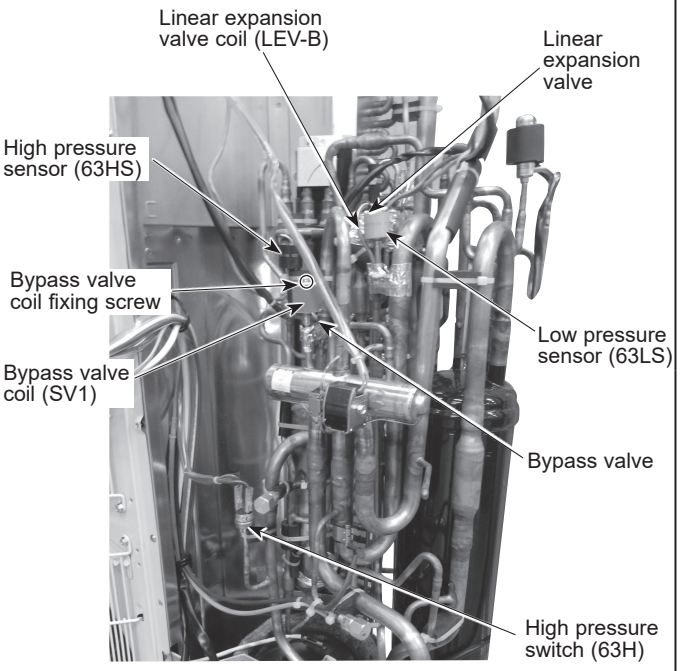
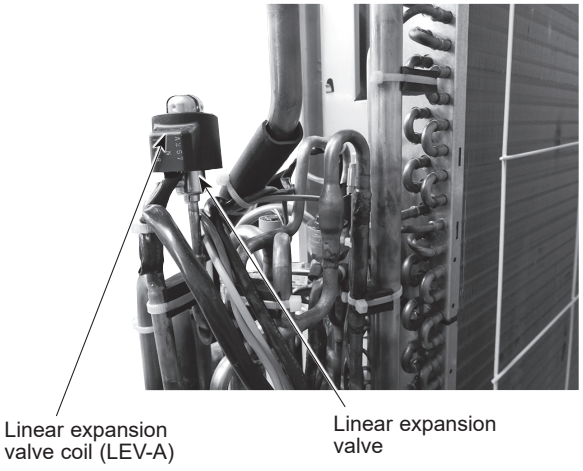


Photo 12



Notes:

1. **Recover refrigerant without spreading it in the air.**
2. **The welded part can be removed easily by removing the side panel (R).**
3. **When installing the following parts, cover it with a wet cloth to prevent it from heating as the temperature below, then braze the pipes so that the inside of pipes are not oxidized;**

- **Bypass valve (procedure 9), 248°F [120°C] or more**
- **High pressure switch and high pressure sensor (procedure 10), 212°F [100°C] or more**
- **Low pressure sensor (procedure 11), 212°F [100°C] or more**
- **LEV (procedure 12), 248°F [120°C] or more**

OPERATING PROCEDURE

13. Removing the compressor (MC)

(1) Remove the service panel. (See Photo 1)
(2) Remove the top panel. (See Photo 1)
(3) Remove the cover panel (front). (Refer to procedure 8(5))
(4) Remove the cover panel (rear) (Refer to procedure 8(6))
(5) Remove the side panel (R). (Refer to procedure 8 (7))
(6) Remove 2 front cover panel fixing screws (5 × 12) and remove the cover panel (front). (See Photo 4)
(7) Remove the electrical parts box. (See Photo 5)
(8) Remove the valve bed. (Refer to procedure 8 (4))
(9) Remove 3 separator fixing screws (4 × 10) and remove the separator. (See Figure 2)
(10) Recover refrigerant.
(11) Remove the 3 compressor fixing nuts for motor using spanner or adjustable wrench.
(12) Remove the welded pipe of compressor inlet and outlet and then remove the compressor.

Note: Recover refrigerant without spreading it in the air.

14. Removing the accumulator

(1) Remove the service panel. (See Photo 1)
(2) Remove the top panel. (See Photo 1)
(3) Remove the cover panel (front). (Refer to procedure 8 (5))
(4) Remove the cover panel (rear). (Refer to procedure 8 (6))
(5) Remove the side panel (R). (Refer to procedure 8 (7))
(6) Remove the electrical parts box. (See Photo 5)
(7) Remove the valve bed. (Refer to procedure 8 (4))
(8) Recover refrigerant.
(9) Remove 4 welded pipes of accumulator inlet and outlet.
(10) Remove 2 accumulator leg fixing screws (4 × 10). (See Photo 15)

Note: Recover refrigerant without spreading it in the air.

PHOTOS/FIGURES

Photo 13

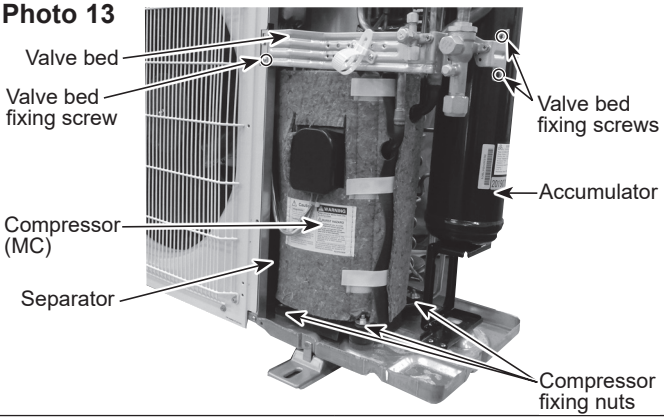


Figure 2

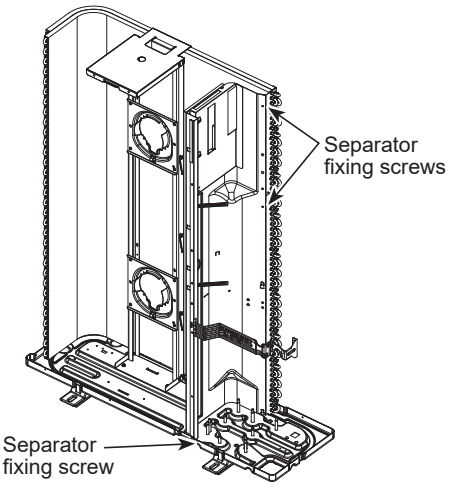


Photo 14

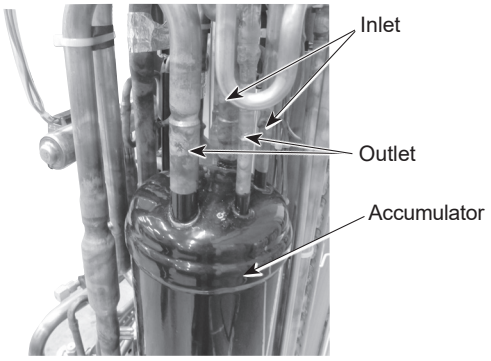
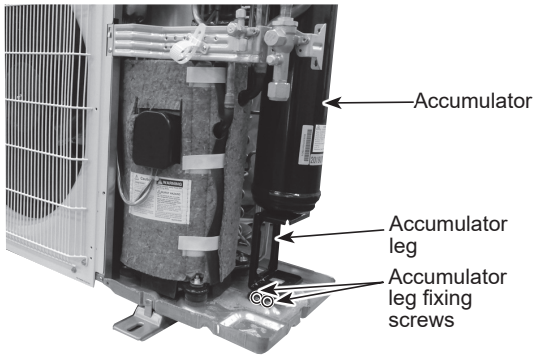
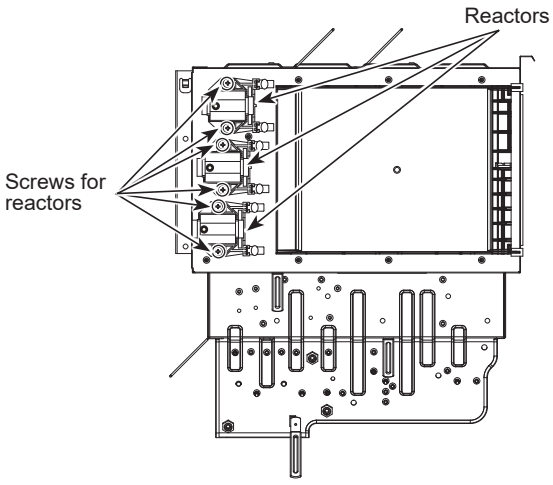


Photo 15



OPERATING PROCEDURE	PHOTOS/FIGURES
15. Removing the reactor (DCL) (1) Remove the service panel. (See Photo 1) (2) Remove the top panel. (See Photo 1) (3) Remove the electrical parts box (See photo 5) (4) Remove 6 screws (4 x 10) for reactors to remove the reactors. (See Figure 3)	**Figure 3** 

MXZ-8C60NA2-U1

Note: Turn OFF the power supply before disassembly.

→ : Indicates the visible parts in the photos/figures.

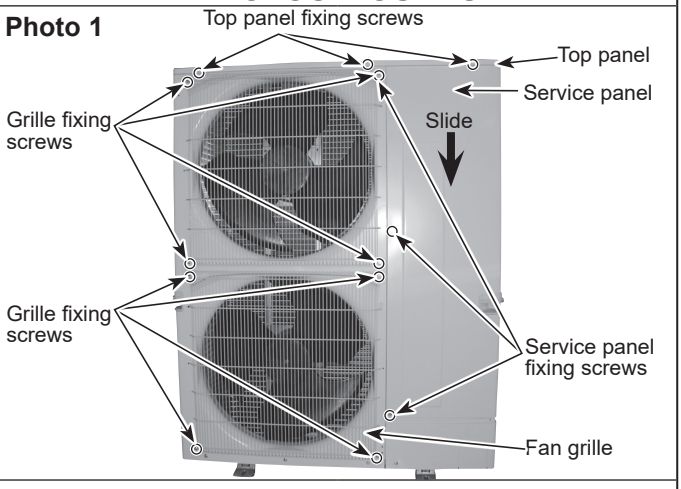
OPERATING PROCEDURE

1. Removing the service panel and top panel

(1) Remove 3 service panel fixing screws (5 × 12) and slide the hook on the right downward to remove the service panel.
(2) Remove screws (2 for front, 3 for rear/5 × 12) of the top panel and remove it.

PHOTOS/FIGURES

Photo 1



2. Removing the fan motor (MF1, MF2)

(1) Remove the service panel. (See Photo 1)
(2) Remove 4 fan grille fixing screws (5 × 12) to detach the fan grille. (See Photo 1)
(3) Remove a nut (for right handed screw of M6) to detach the propeller. (See Photo 2)
(4) Disconnect the connectors, CNF1 and CNF2 on multi controller board in electrical parts box.
(5) Remove 4 fan motor fixing screws (5 × 20) to detach the fan motor. (See Photo 3)

Note: Tighten the propeller fan with a torque of 5.7 ± 0.3 N·m [4.2 ± 0.2 ft = lbs]

Photo 2

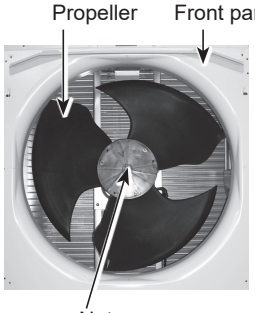
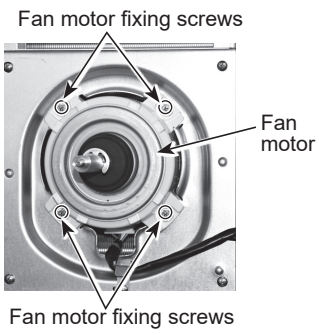


Photo 3



3. Removing the electrical parts box

(1) Remove the service panel. (See Photo 1)
(2) Remove the top panel. (See Photo 1)
(3) Disconnect the connecting wire from terminal block. (See Photo 4)
(4) Remove all the following connectors from outdoor multi controller circuit board;
<Diagram symbol in the connector housing>
• Fan motor (CNF1, CNF2)
• Thermistor <HIC pipe> (TH2)
• Thermistor <Outdoor liquid pipe> (TH3)
• Thermistor <Compressor> (TH4)
• Thermistor <Suction pipe/Ambient, Outdoor> (TH7/6)
• High pressure switch (63H)
• High pressure sensor (63HS)
• Low pressure sensor (63LS)
• 4-way valve (21S4)
• Bypass valve (SV1)
• Linear expansion valve (CNLVA/CNLVB)
Pull out the disconnected wire from the electrical parts box.
(5) Remove the terminal cover and disconnect the compressor lead wire.

Note: The terminal cover can be easily removed by using a blade of flathead screwdriver.

Figure 1

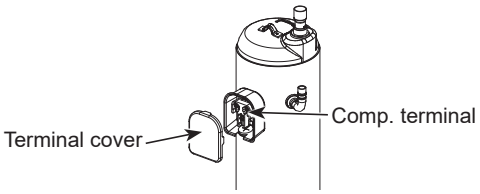
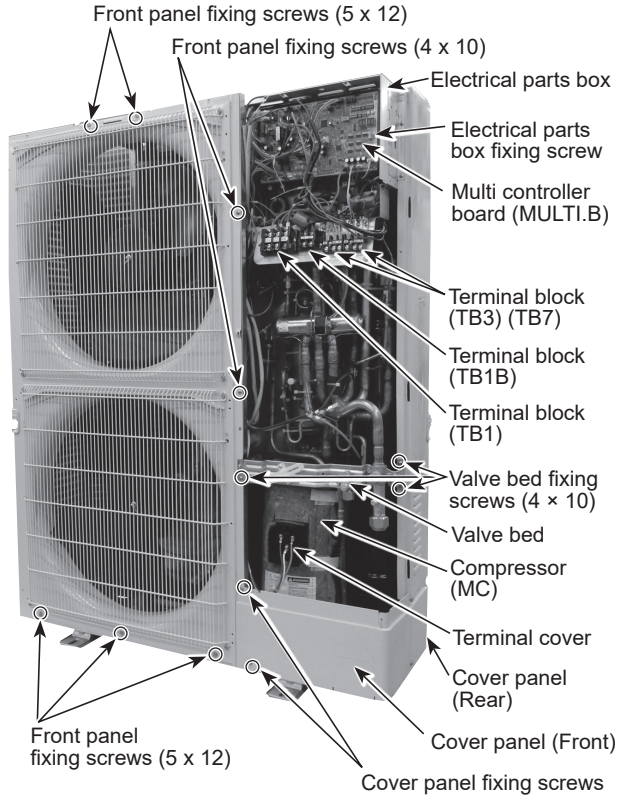
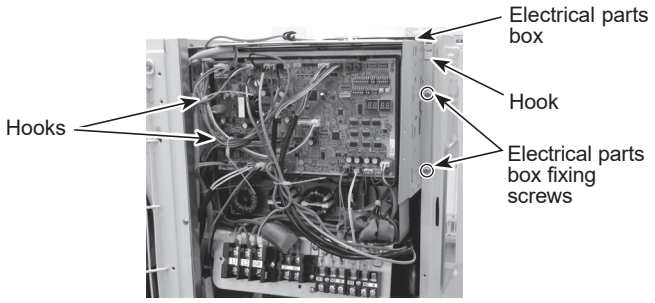
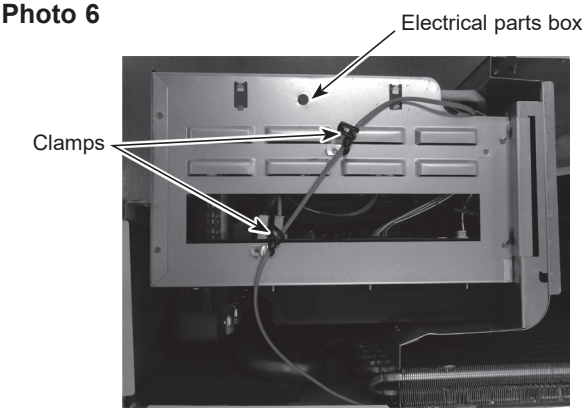
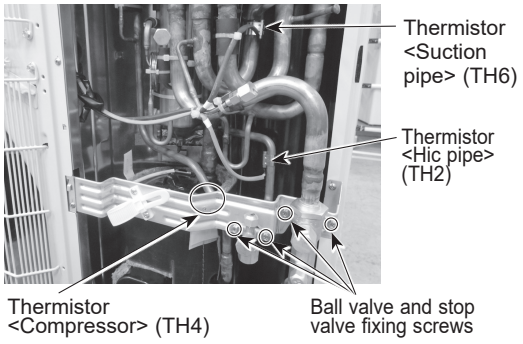
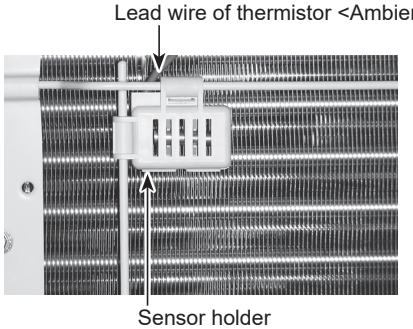


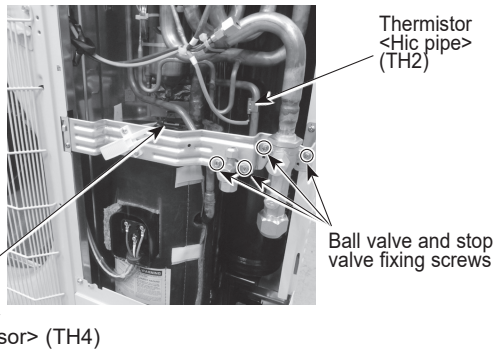
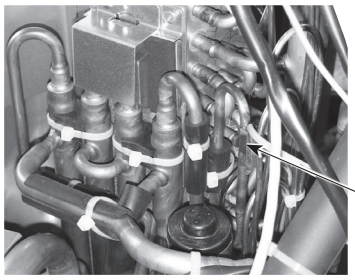
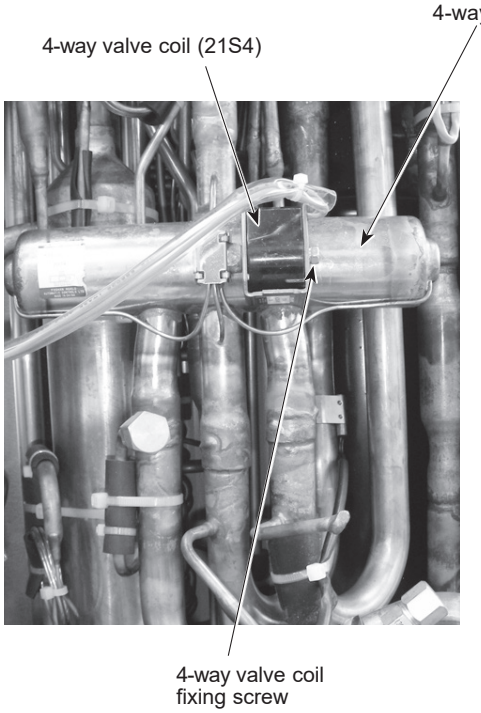
Photo 4



Continue to the next page.

From the previous page.

OPERATING PROCEDURE	PHOTOS/FIGURES
(6) Remove 2 electrical parts box fixing screws (4 × 10) then detach the electrical parts box by pulling it upward. The electrical parts box is fixed with 2 hooks on the left and 1 hook on the right.	**Photo 5** 
4. Removing the thermistor <Suction pipe> (TH6) (1) Remove the service panel. (See Photo 1) (2) Remove the top panel. (See Photo 1) (3) Disconnect the connectors, TH7/6 (red), on the multi controller circuit board in the electrical parts box. (4) Loosen the wire clamps on the back of electrical parts box. (5) Pull out the thermistor <Suction pipe> (TH6) from the sensor holder. (See Photo 7) **Note: When replacing thermistor <Suction pipe> (TH6), replace it together with thermistor <Ambient> (TH7) since they are combined together. Refer to procedure No.5 below to remove thermistor <Ambient> (TH7).**	**Photo 6** 
5. Removing the thermistor <Ambient> (TH7) (1) Remove the service panel. (See Photo 1) (2) Remove the top panel. (See Photo 1) (3) Disconnect the connector TH7/6 (red) on the multi controller circuit board in the electrical parts box. (4) Loosen the wire clamps on top of the electrical parts box. (See Photo 6.) (5) Pull out the thermistor <Ambient> (TH7) from the sensor holder. **Note: When replacing thermistor <Ambient> (TH7), replace it together with thermistor <Suction pipe> (TH6), since they are combined together. Refer to procedure No.4 above to remove thermistor <Suction pipe> (TH6).**	**Photo 7**  **Photo 8** 

OPERATING PROCEDURE	PHOTOS/FIGURES
6. Removing the thermistor <Outdoor liquid pipe> (TH3) and thermistor <Compressor> (TH4), thermistor <HIC pipe> (TH2) (1) Remove the service panel. (See Photo 1) (2) Disconnect the connectors, TH3 (white) and TH4 (white), TH2 (black) on the multi controller circuit board in the electrical parts box. (3) Pull out the thermistor <Outdoor liquid pipe> (TH3) and thermistor <Compressor> (TH4) from the sensor holder. (See Photo 9-1 and 9-2)	**Photo 9-1** 
	Photo 9-2 
7. Removing the 4-way valve coil (21S4) (1) Remove the service panel. (See Photo 1) (2) Remove 4-way valve coil fixing screw (M5 × 7). (3) Remove the 4-way valve coil by sliding the coil to the right. (4) Disconnect the connector 21S4 (green) on the multi controller circuit board in the electrical parts box.	**Photo 10** 
8. Removing the 4-way valve (1) Remove the service panel. (See Photo 1) (2) Remove the top panel. (See Photo 1) (3) Remove the electrical parts box (See Photo 5) (4) Remove 3 valve bed fixing screws (4 × 10) and 4 ball valve and stop valve fixing screws (5 × 16), then remove the valve bed. (See Photo 4 and 7) (5) Remove 2 cover panel fixing screws (5 x 12), then slide the cover panel (front) upward to remove it. (The cover panel (front) is fixed to the cover panel (rear) with a hook on the rear side. (See Photo 4) (6) Remove the cover panel (rear) fixing screws (2 for right side and 2 for rear/ 5 x 12), then slide the cover panel (rear) upward to remove it. (The cover panel (rear) is fixed to the side panel (R) with 2 screws.) (7) Remove 3 side panel (R) fixing screws (5 × 12) in the rear of the unit, then slide the side panel (R) upward to remove it. (The side panel (R) is fixed to the side plate with hooks on the rear side.) (8) Remove the 4-way valve coil. (See Photo 10) (9) Recover refrigerant. (10) Remove the welded part of 4-way valve. **Notes:** **1. Recover refrigerant without spreading it in the air.** **2. The welded part can be removed easily by removing the side panel (R).** **3. When installing the 4-way valve, cover it with a wet cloth to prevent it from heating (248°F [120°C] or more), then braze the pipes so that the inside of pipes are not oxidized.**	

OPERATING PROCEDURE

9. Removing bypass valve coil (SV1) and bypass valve

(1) Remove the service panel. (See Photo 1)
(2) Remove the top panel. (See Photo 1)
(3) Remove the cover panel (front). (Refer to procedure 8(5))
(4) Remove the cover panel (rear) (Refer to procedure 8(6))
(5) Remove the side panel (R). (Refer to procedure 8 (7))
(6) Remove the bypass valve coil fixing screw (M4 × 6).
(7) Remove the bypass valve coil by sliding the coil upward.
(8) Disconnect the connector SV1 (gray) on the multi controller circuit board in the electrical parts box.
(9) Remove the electrical parts box. (See Photo 5)
(10) Recover refrigerant.
(11) Remove the welded part of bypass valve.

Refer to the notes below.

10. Removing the high pressure switch (63H) and high pressure sensor (63HS)

(1) Remove the service panel. (See Photo 1)
(2) Remove the top panel. (See Photo 1)
(3) Remove the cover panel (front). (Refer to procedure 8(5))
(4) Remove the cover panel (rear) (Refer to procedure 8(6))
(5) Remove the side panel (R). (Refer to procedure 8 (7))
(6) Pull out the lead wire of high pressure switch and high pressure sensor.
(7) Remove the electrical parts box. (See Photo 5)
(8) Recover refrigerant.
(9) Remove the welded part of high pressure switch and high pressure sensor.

Refer to the notes below.

11. Removing the low pressure sensor (63LS)

(1) Remove the service panel. (See Photo 1)
(2) Remove the top panel. (See Photo 1)
(3) Remove the cover panel (front). (Refer to procedure 8(5))
(4) Remove the cover panel (rear) (Refer to procedure 8(6))
(5) Remove the side panel (R). (Refer to procedure 8 (7))
(6) Disconnect the connector 63LS (blue) on the multi controller circuit board in the electrical parts box.
(7) Remove the electrical parts box. (See Photo 5)
(8) Recover refrigerant.
(9) Remove the welded part of low pressure sensor.

Refer to the notes below.

12. Removing linear expansion valve (LEV-A, LEV-B)

(1) Remove the service panel. (See Photo 1)
(2) Remove the top panel. (See Photo 1)
(3) Remove the cover panel (front). (Refer to procedure 8(5))
(4) Remove the cover panel (rear) (Refer to procedure 8(6))
(5) Remove the side panel (R). (Refer to procedure 8 (7))
(6) Remove the linear expansion valve coil. (See Photo 12)
(7) Remove the electrical parts box. (See Photo 5)
(8) Recover refrigerant.
(9) Remove the welded part of linear expansion valve.

PHOTOS/FIGURES

Photo 11

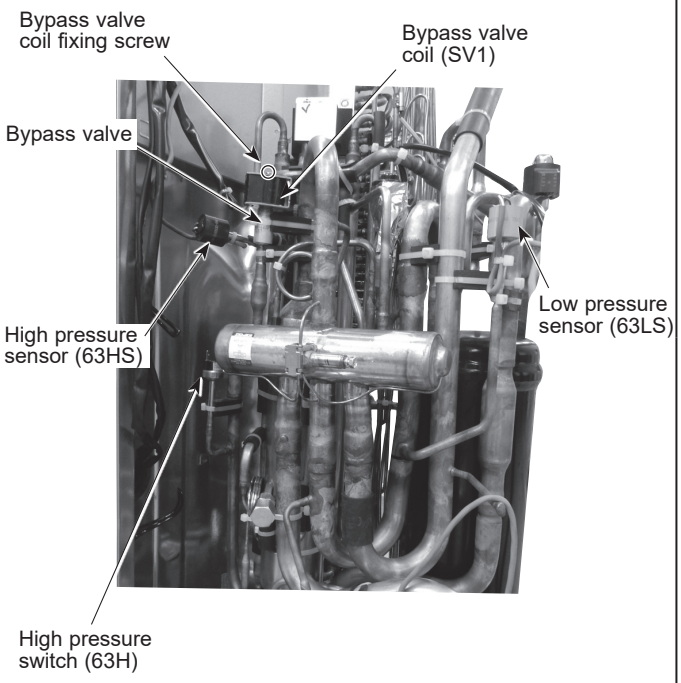
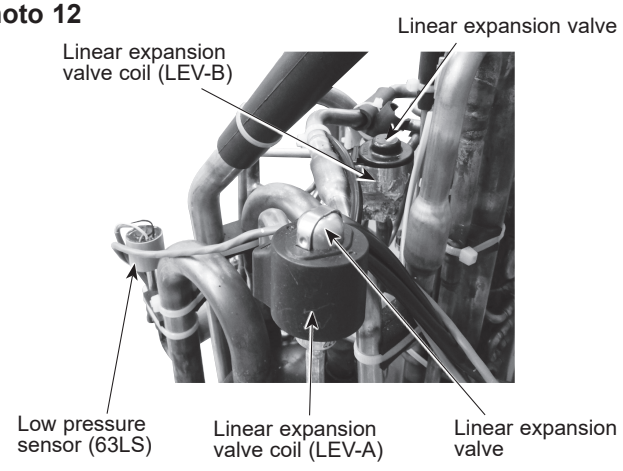


Photo 12



Notes:

1. **Recover refrigerant without spreading it in the air.**
2. **The welded part can be removed easily by removing the right side panel.**
3. **When installing the following parts, cover it with a wet cloth to prevent it from heating as the temperature below, then braze the pipes so that the inside of pipes are not oxidized;**
   - **Bypass valve (procedure 9), 248°F [120°C] or more**
   - **High pressure switch and high pressure sensor (procedure 10), 212°F [100°C] or more**
   - **Low pressure sensor (procedure 11), 100°C or more**
   - **LEV (procedure 12), 248°F [120°C] or more**

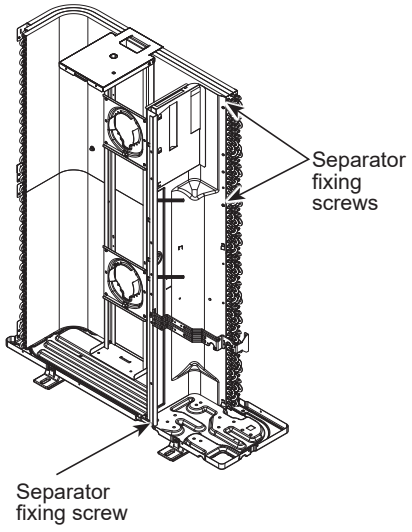
OPERATING PROCEDURE

13. Removing the compressor (MC)

(1) Remove the service panel. (See Photo 1)
(2) Remove the top panel. (See Photo 1)
(3) Remove the cover panel (front). (Refer to procedure 8(5))
(4) Remove the cover panel (rear) (Refer to procedure 8(6))
(5) Remove the side panel (R). (Refer to procedure 8 (7))
(6) Remove 2 front cover panel fixing screws (5 × 12) and remove the front cover panel. (See Photo 4)
(7) Remove the electrical parts box. (See Photo 5)
(8) Remove the valve bed. (Refer to procedure 8 (4))
(9) Remove 3 separator fixing screws (4 × 10) and remove the separator. (See Figure 2)
(10) Recover refrigerant.
(11) Remove the 3 compressor fixing nuts for motor using spanner or adjustable wrench.
(12) Remove the welded pipe of compressor inlet and outlet and then remove the compressor.

Note: Recover refrigerant without spreading it in the air.

Figure 2



PHOTOS/FIGURES

Photo 13

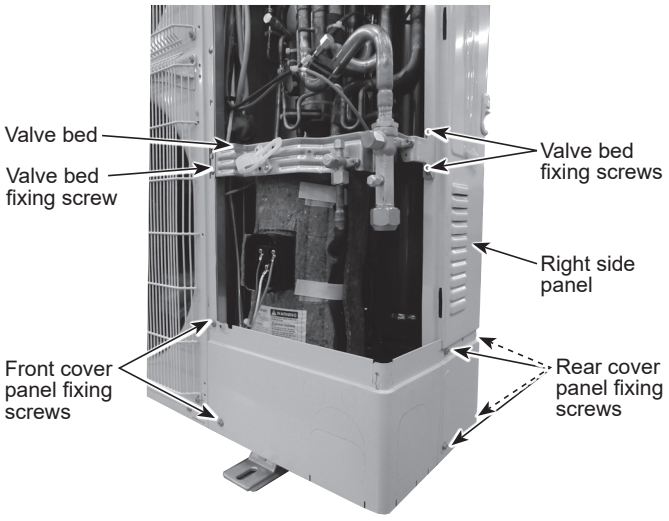
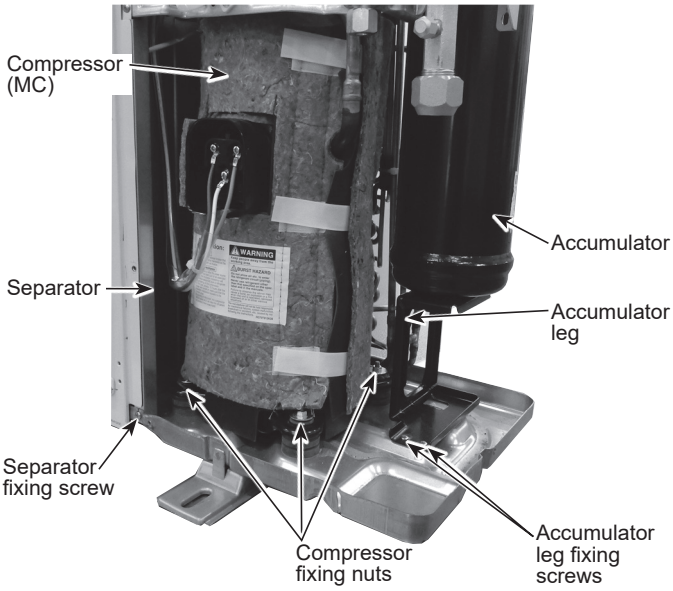
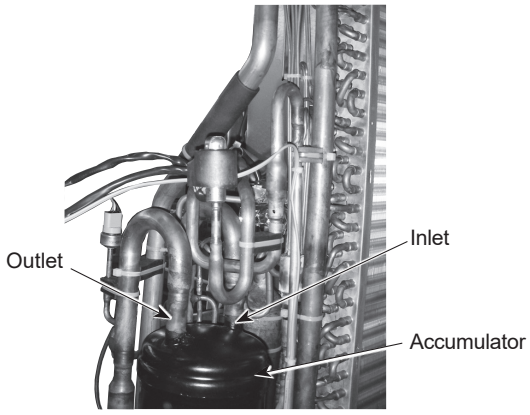
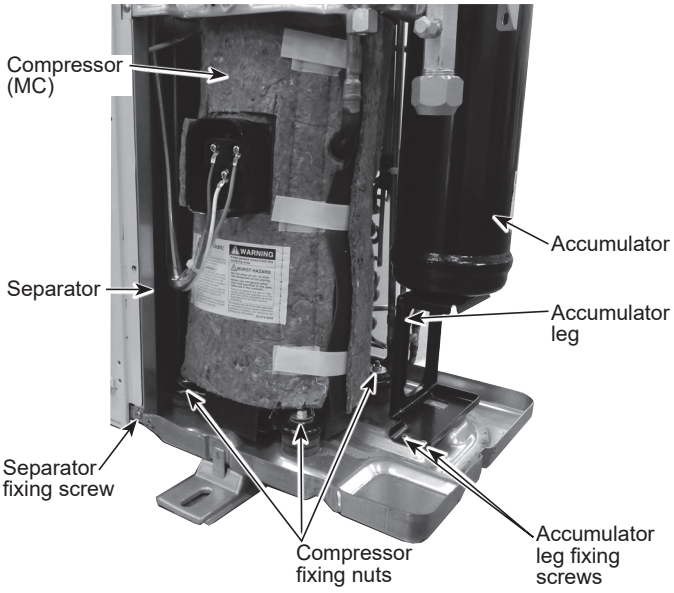
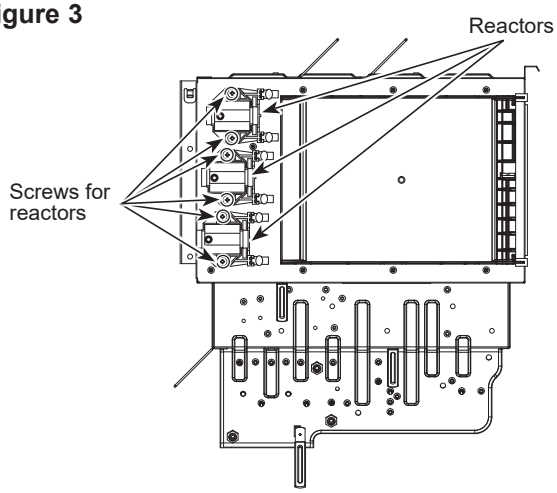


Photo 14

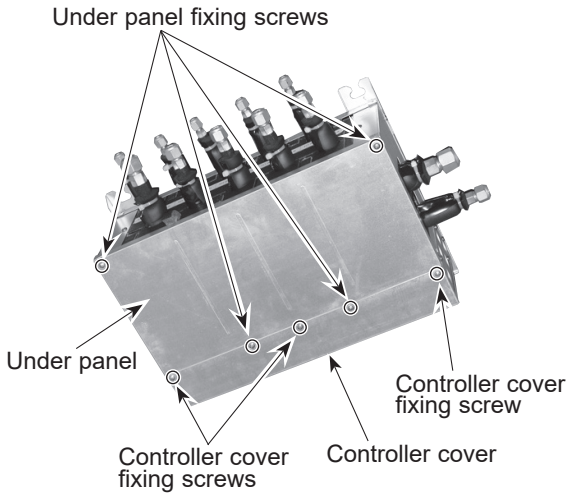
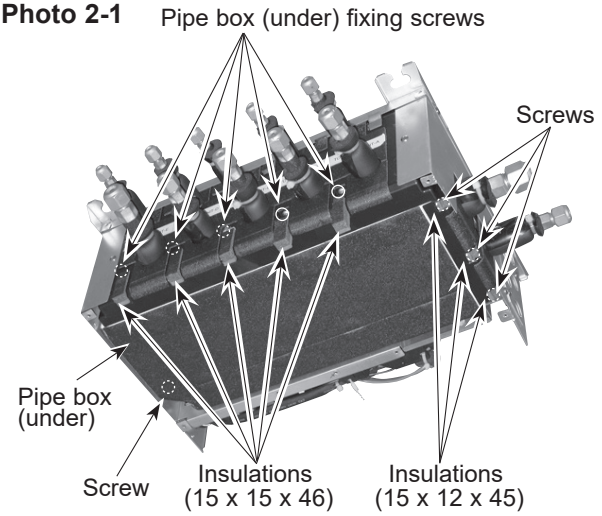
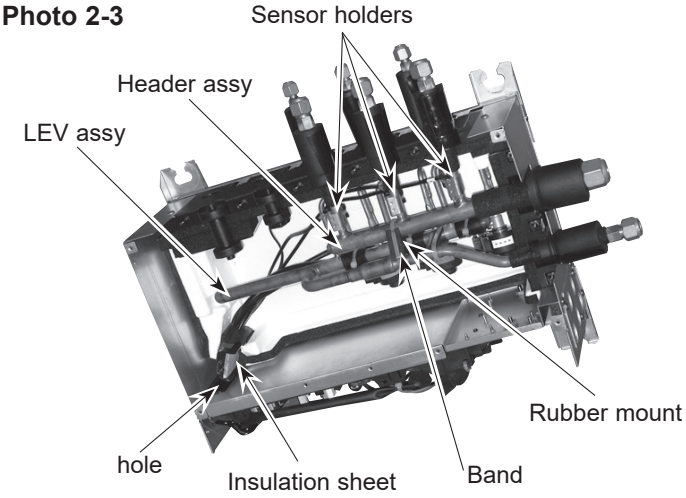
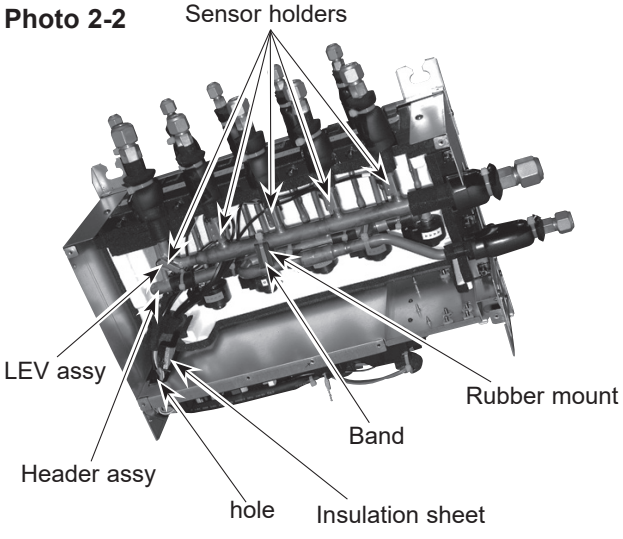


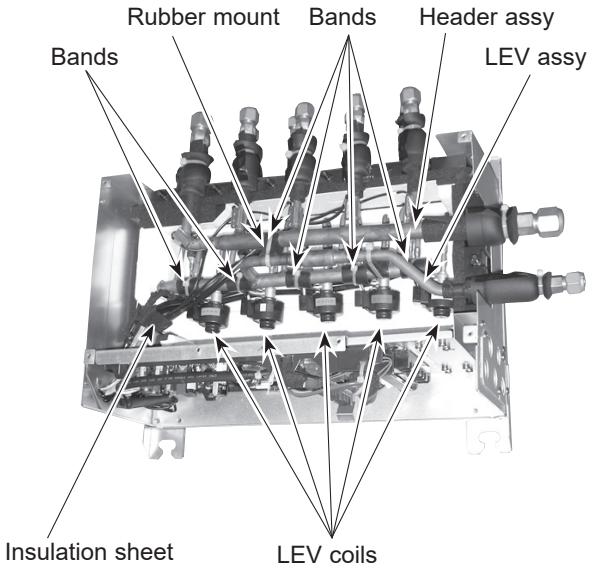
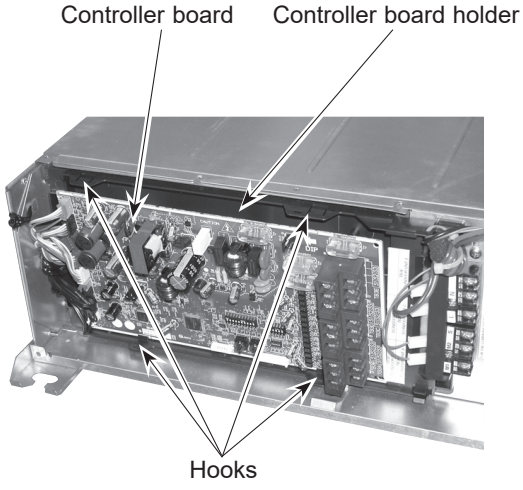
OPERATING PROCEDURE	PHOTOS/FIGURES
14. Removing the accumulator (1) Remove the service panel. (See Photo 1) (2) Remove the top panel. (See Photo 1) (3) Remove the electrical parts box. (See Photo 5) (4) Remove the valve bed. (See procedure 8 (4)) (5) Remove the cover panel (front). (Refer to procedure 8(5)) (6) Remove the cover panel (rear) (Refer to procedure 8(6)) (7) Remove the side panel (R). (Refer to procedure 8 (7)) (8) Recover refrigerant. (9) Remove 2 welded pipes of accumulator inlet and outlet. (10) Remove 2 accumulator leg fixing screws (4 × 10). (See Photo 16) **Note: Recover refrigerant without spreading it in the air.**	**Photo 15** 
	Photo 16 
15. Removing the reactor (DCL) (1) Remove the service panel. (See Photo 1) (2) Remove the top panel. (See Photo 1) (3) Remove the electrical parts box (See photo 5) (4) Remove 6 screws (4 x 10) for reactors to remove the reactors. (See Figure 3)	**Figure 3** 

10-2. BRANCH BOX: PAC-MKA52BC PAC-MKA32BC

→ : Indicates the visible parts in the photos/figures.

PHOTO: PAC-MKA52BC

OPERATING PROCEDURE	PHOTOS/FIGURES
1. Removing the controller cover and under panel (1) Remove 3 controller cover fixing screws (4 × 10) to detach the controller cover. (See Photo 1) (2) Remove 4 under panel fixing screws (4 × 10) to remove the under panel. (See Photo 1)	**Photo 1** 
2. Removing the thermistor (TH-A to E*) (1) Remove the controller cover. (See Photo 1) (2) Remove the under panel. (See Photo 1) (3) Remove 8 insulations, then remove 9 pipe box (under) fixing screws (4 x 10). (See Photo 2-1) (4) Pull out the thermistor(s), TH-A to E, from the sensor holders mounted on the gas pipe. (See Photo 2-2) (5) Loosen the insulation sheet which bundles the thermistor connectors. (6) Loosen the side clamps, then disconnect the connector(s) on the controller board. (7) Pull out the lead wire(s) through the hole to the controller board side. *TH-A to C for PAC-MKA30/31BC. (See Photo 2-3) **Notes:** **1. Attach the insulation sheet to the thermistor(s) and the lead wire(s) of LEV coil after replacing thermistor(s).** **2. Install the pipe box not to twine the lead wire(s) and the pipe cover around the pipe box.**	**Photo 2-1** 
Photo 2-3  	**Photo 2-2** 

OPERATING PROCEDURE	PHOTOS/FIGURES
3. Removing the LEV coil (LEV-A to E*) (1) Remove the controller cover. (See Photo 1) (2) Remove the under cover. (See Photo 1) (3) Remove 8 insulations, then remove 9 pipe cover fixing screws (4 x 10). (See Photo 2-1) (4) Cut the bands that fixes the lead wire, then pull out the LEV coil(s) (LEV-A to E*). (See Photo 3) (5) Loosen the insulation sheet which bundles the LEV lead wires. (6) Loosen the side clamps, then disconnect the connector(s) on the controller board. (7) Pull out the lead wire(s) through the hole to the pipe box side. (See Photo 2-2 or 2-3) *LEV-A to C for PAC-MKA30/31BC. (See Photo 2-3) **Notes:** **1. Attach the insulation sheet to the thermistor(s) and the lead wire(s) of LEV coil after replacing thermistor(s).** **2. Install the pipe box not to twine the lead wire(s) and the pipe cover around the pipe box.**	**Photo 3** 
4. Removing the controller board (1) Remove the controller cover. (See Photo 1) (2) Loosen the side clamps, then disconnect the connectors on the controller board. (3) Pick an upper edge of the controller board, then pull forward. The controller board is fixed to the controller board holder with 4 hooks. (See Photo 4) (4) Remove the controller board from the controller board holder.	**Photo 4** 

OPERATING PROCEDURE

5. Removing the LEV assy

(1) Remove the controller cover. (See Photo 1)
(2) Remove the under panel. (See Photo 1)
(3) Remove 8 the insulations, then remove 9 pipe box (under) fixing screws (4 x 10). (See Photo 2-1)
(4) Loosen the side clamps, then disconnect the LEV and thermistor connectors on the controller board.
(5) Remove the earth lead wires from the LEV assy.
(6) Pull out the lead wires through the hole to the pipe box side.

<Removing the header assy>

(7) Cut the band which fixes the header assy and LEV assy together, then remove the rubber mount. (See Photo 3)
(8) Remove the header assy. (See Photo 3)

<Disassembling the pipe box>

(9) Remove 2 side panel fixing screws (4 x 10). (See Photo 5-1)
(10) Pull out the pipe box (top) and separate it from the side panel. (See Photo 5-2)
(11) Turn the pipe box (top) upside down. (See Photo 5-3).
(12) Remove 5 insulations, then remove 5 pipe box (top) fixing screws (4 x 10).
(13) Turn the pipe box (top) upside down again, facing the pipe side up.
(14) Separate the pipe box (center) from the pipe box (top). (See Photo 5-4.)
(15) Remove the LEV assy.

<Pipe box cap only for PAC-MKA30/31BC>

The pipe box caps are placed in 2 unused pipe holes between the pipe box top, center and under. (See Photo 5-5)

Notes:

1. **Attach the insulation sheet to the thermistor(s) and the lead wire(s) of LEV coil after replacing thermistor(s).**
2. **Install the pipe box not to twine the lead wire(s) and the pipe cover around the pipe box.**

PHOTOS/FIGURES

Photo 5-1

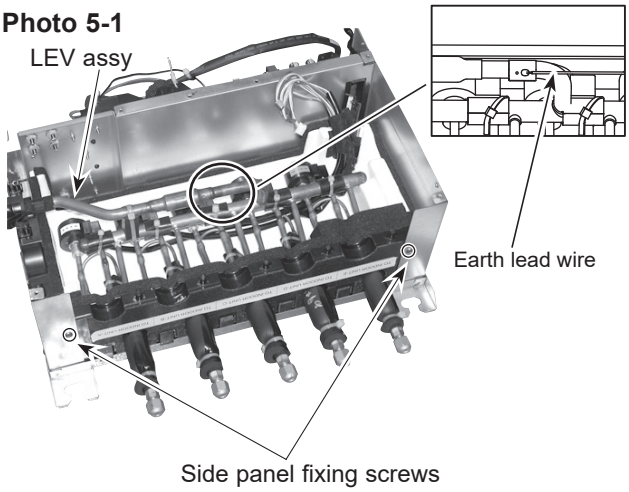


Photo 5-2

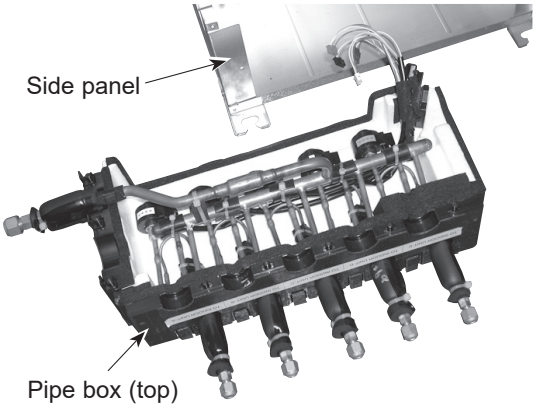


Photo 5-3

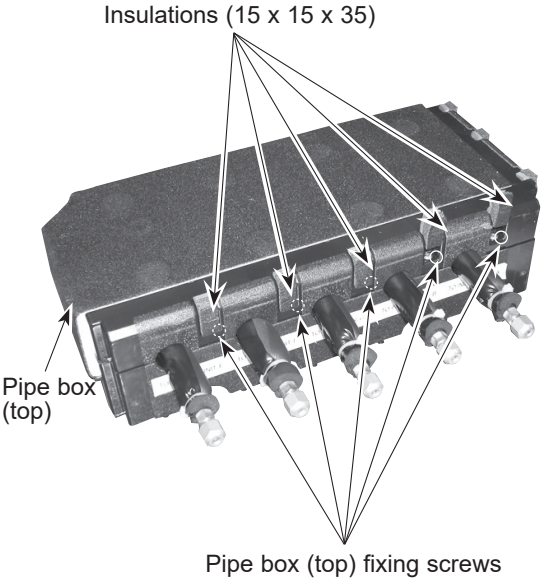


Photo 5-4

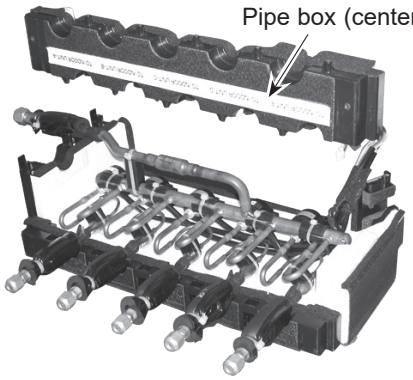
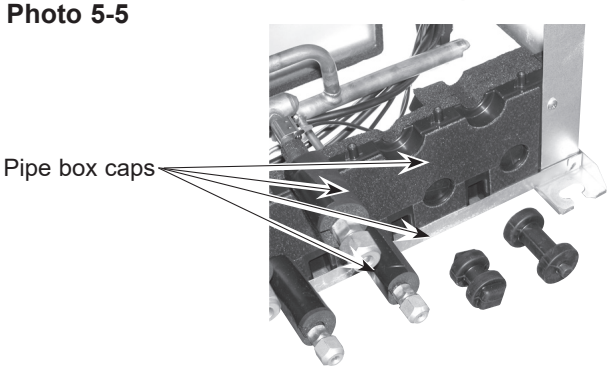


Photo 5-5

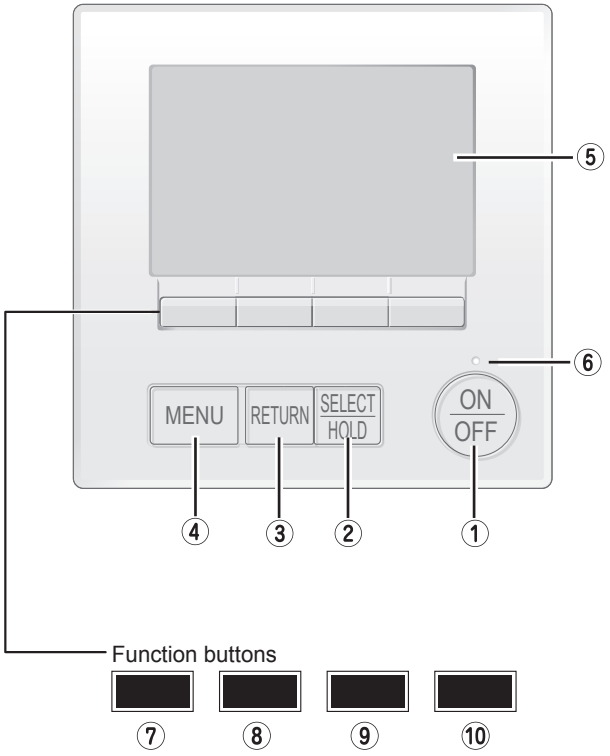


11 REMOTE CONTROLLER

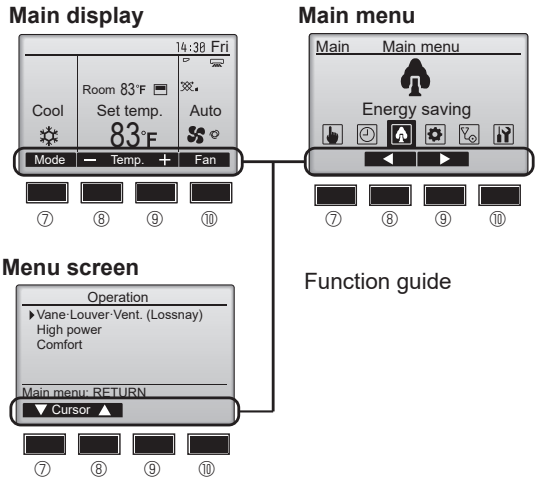
11-1. REMOTE CONTROLLER FUNCTIONS

<PAR-40MAA>

Controller interface



The functions of the function buttons change depending on the screen.
Refer to the button function guide that appears at the bottom of the LCD for the functions they serve on a given screen.
When the system is centrally controlled, the button function guide that corresponds to the locked button will not appear.



① [ON/OFF] button

Press to turn ON/OFF the indoor unit.

② [SELECT/HOLD] button

Press to save the setting.
When the Main menu is displayed, pressing this button will enable/disable the HOLD function.

③ [RETURN] button

Press to return to the previous screen.

④ [MENU] button

Press to bring up the Main menu.

⑤ Backlit LCD

Operation settings will appear.
When the backlight is off, pressing any button turns the backlight on and it will stay lit for a certain period of time depending on the screen.

When the backlight is off, pressing any button turns the backlight on and does not perform its function. (except for the [ON/OFF] button)

⑥ ON/OFF lamp

This lamp lights up in green while the unit is in operation. It blinks while the remote controller is starting up or when there is an error.

⑦ Function button [F1]

Main display: Press to change the operation mode.
Menu screen: The button function varies with the screen.

⑧ Function button [F2]

Main display: Press to decrease temperature.
Main menu: Press to move the cursor left.
Menu screen: The button function varies with the screen.

⑨ Function button [F3]

Main display: Press to increase temperature.
Main menu: Press to move the cursor right.
Menu screen: The button function varies with the screen.

⑩ Function button [F4]

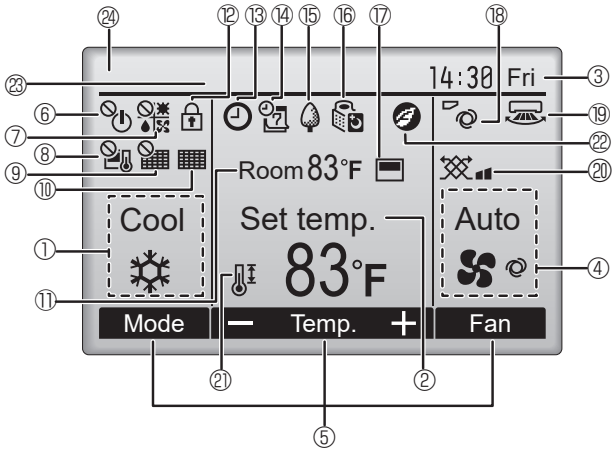
Main display: Press to change the fan speed.
Menu screen: The button function varies with the screen.

Display

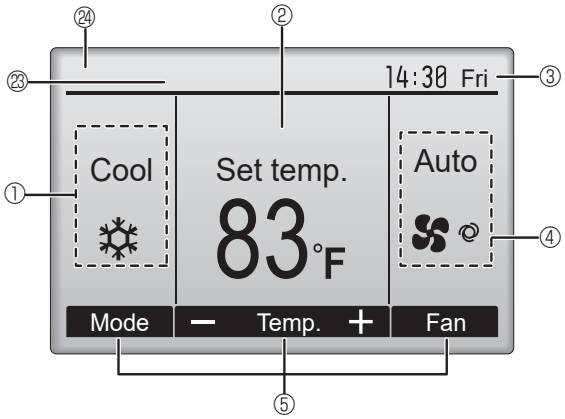
The main display can be displayed in two different modes: “Full” and “Basic”. The initial setting is “Full”. To switch to the “Basic” mode, change the setting on the Main display setting. (Refer to operation manual included with remote controller.)

<Full mode>

All icons are displayed for explanation.



<Basic mode>



① Operation mode

② Preset temperature

③ Clock

④ Fan speed

⑤ Button function guide

Functions of the corresponding buttons appear here.

⑥

Appears when the ON/OFF operation is centrally controlled.

⑦

Appears when the operation mode is centrally controlled.

⑧

Appears when the preset temperature is centrally controlled.

⑨

Appears when the filter reset function is centrally controlled.

⑩

Indicates when filter needs maintenance.

⑪ Room temperature

⑫

Appears when the buttons are locked.

⑬

Appears when the On/Off timer or Auto-off timer function is enabled.

appears when the timer is disabled by the centralized control system.

appears when the HOLD function is enable.

⑭

Appears when the Weekly timer is enabled.

⑮

Appears while the units are operated in the energy saving mode. (Will not appear on some models of indoor units)

⑯

Appears while the outdoor units are operated in the silent mode.

⑰

Appears when the built-in thermistor on the remote controller is activated to monitor the room temperature (⑪).

appears when the thermistor on the indoor unit is activated to monitor the room temperature.

⑱

Indicates the vane setting.

⑲

Indicates the louver setting.

⑳

Indicates the ventilation setting.

㉑

Appears when the preset temperature range is restricted.

㉒

Appears when an energy saving operation is performed using a “3D i-See sensor” function.

㉓ Centrally controlled

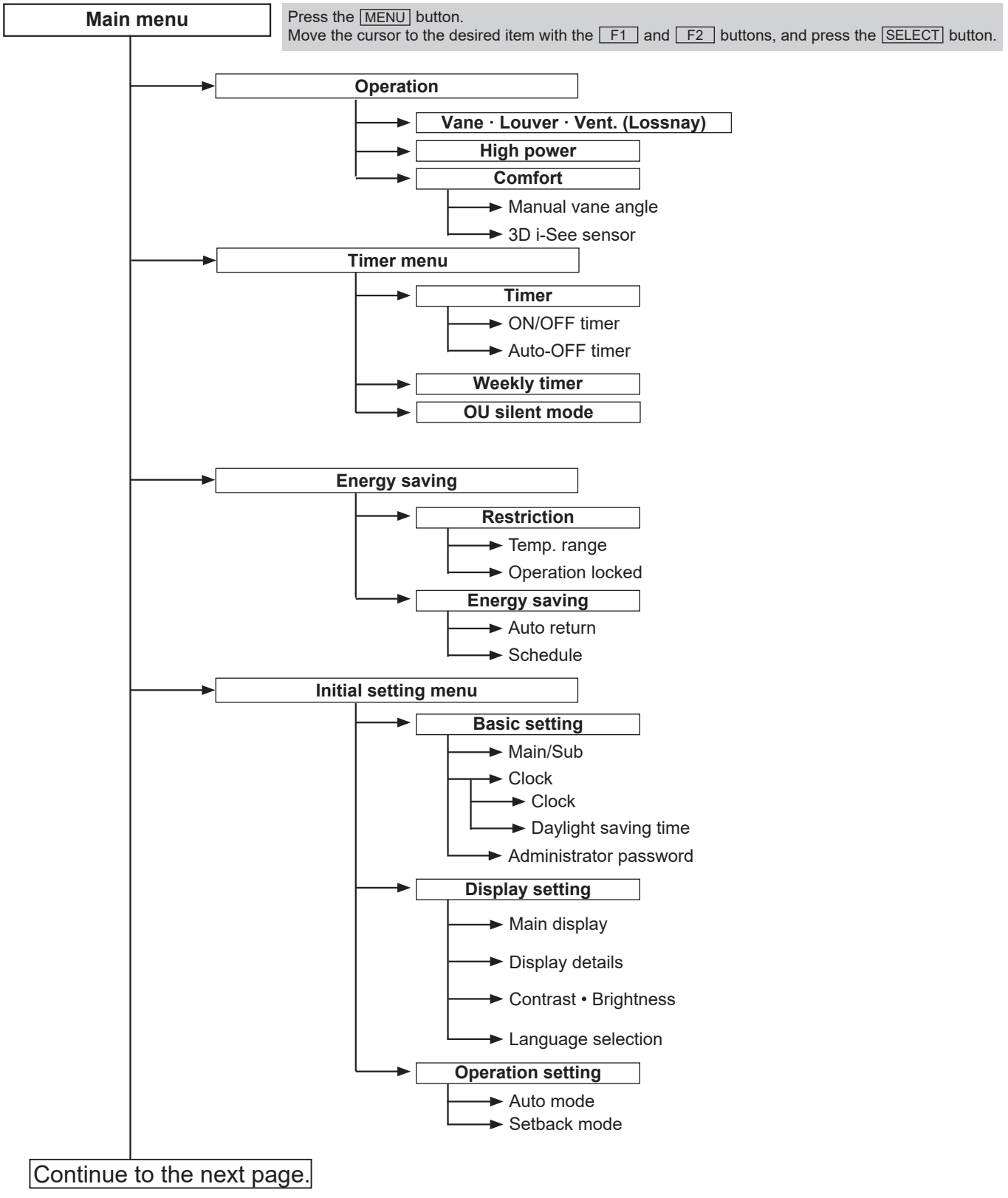
Appears for a certain period of time when a centrally-controlled item is operated.

㉔ Preliminary error display

A check code appears during the preliminary error.

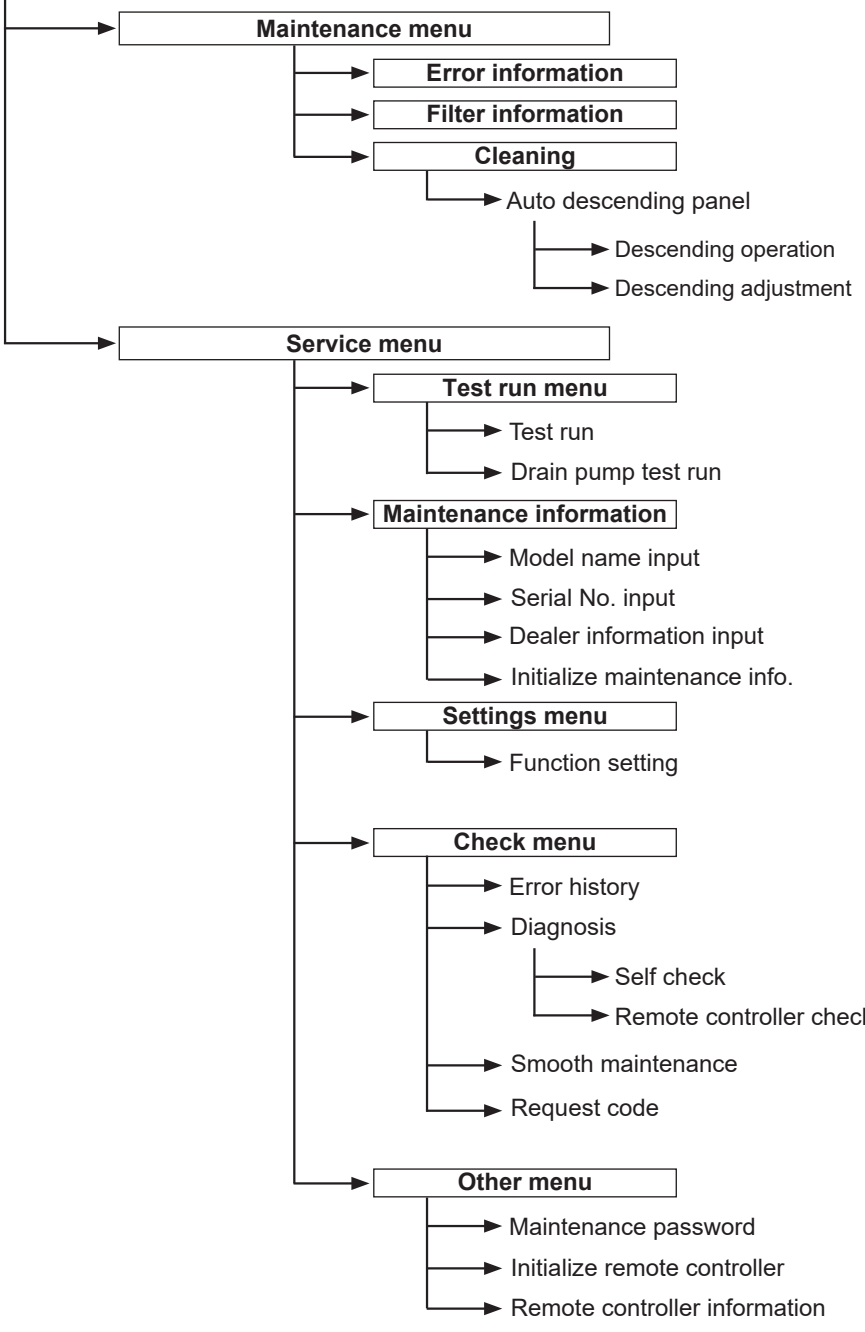
Most settings (except ON/OFF, mode, fan speed, temperature) can be made from the Main menu.

Menu structure



Not all functions are available on all models of indoor units.

Continue from the previous page.



Not all functions are available on all models of indoor units.

Main menu list

Main menu	Setting and display items		Setting details
Operation	Vane · Louver · Vent. (Lossnay)		**Use to set the vane angle.** • Select a desired vane setting. **Use to turn ON/OFF the louver.** • Select a desired setting from "ON" and "OFF." **Use to set the amount of ventilation.** • Select a desired setting from "Off," "Low," and "High."
	High power *3		**Use to reach the comfortable room temperature quickly.** • Units can be operated in the High-power mode for up to 30 minutes.
	Comfort	Manual vane angle	**Use to fix each vane angle.**
		3D i-See sensor	**Use to set the following functions for 3D i-See sensor.** • Air distribution • Energy saving option • Seasonal airflow
Timer	Timer	ON/OFF timer *1	**Use to set the operation ON/OFF times.** • Time can be set in 5-minute increments.
		Auto-Off timer	**Use to set the Auto-Off time.** • Time can be set to a value from 30 to 240 in 10-minute increments.
	Weekly timer *1, *2		**Use to set the weekly operation ON/OFF times.** • Up to 8 operation patterns can be set for each day. (Not valid when the ON/OFF timer is enabled.)
	OU silent mode *1, *3		**Use to set the time periods in which priority is given to quiet operation of outdoor units over temperature control. Set the Start/Stop times for each day of the week.** •Select the desired silent level from "Normal," "Middle," and "Quiet."
Energy saving	Restriction	Temp. range *2	**Use to restrict the preset temperature range.** • Different temperature ranges can be set for different operation modes.
		Operation locked	**Use to lock selected functions.** • The locked functions cannot be operated.
	Energy saving	Auto return *2	**Use to get the units to operate at the preset temperature after performing energy saving operation for a specified time period.** • Time can be set to a value from 30 and 120 in 10-minute increments. (This function will not be valid when the preset temperature ranges are restricted.)
		Schedule *1, *3	**Set the start/stop times to operate the units in the energy saving mode for each day of the week, and set the energy saving rate.** • Up to 4 energy saving operation patterns can be set for each day. • Time can be set in 5-minute increments. • Energy saving rate can be set to a value from 0% or 50 to 90% in 10% increments.
Initial setting	Basic setting	Main/Sub	**When connecting 2 remote controllers, one of them needs to be designated as a sub controller.**
		Clock	**Use to set the current time.**
		Daylight saving time	**Set the daylight saving time.**
		Administrator password	**The administrator password is required to make the settings for the following items.** • Timer setting • Energy saving setting • Weekly timer setting • Restriction setting • Outdoor unit silent mode setting

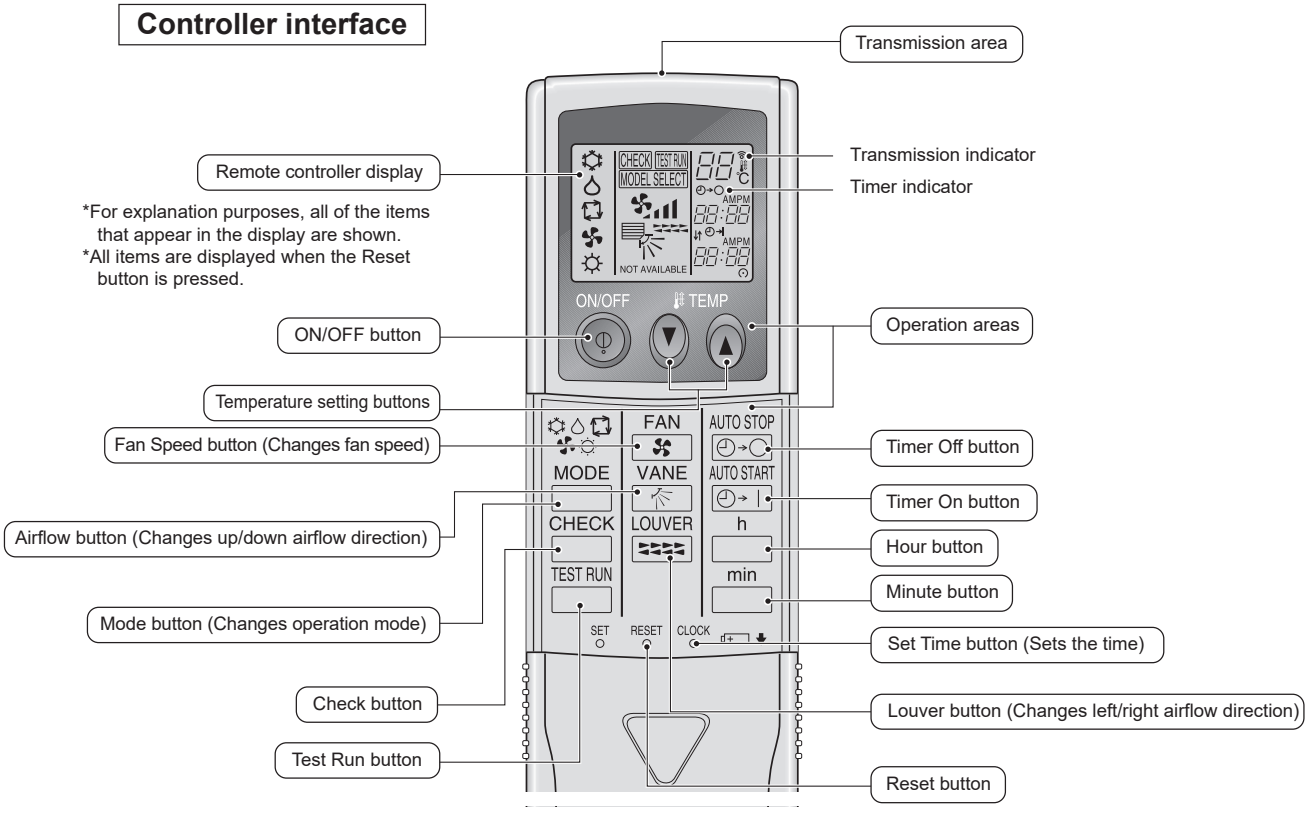
*1 Clock setting is required.
*2 2°F (1°C) increments.
*3 This function is available only when certain outdoor units are connected.

Main menu	Setting and display items		Setting details
Initial setting	**Display setting**	**Main display**	**Use to switch between "Full" and "Basic" modes for the Main display, and use to change the background colors of the display to black.**
		Display details	**Make the settings for the remote controller related items as necessary.** **Clock:** The initial settings are "Yes" and "24h" format. **Temperature:** Set either Celsius (°C) or Fahrenheit (°F). **Room temp.:** Set Show or Hide. **Auto mode:** Set Auto mode display or Only Auto display.
		Contrast • Brightness	**Use to adjust screen contrast and brightness.**
		Language selection	**Use to select the desired language.**
	Operation setting	**Auto mode**	**Whether or not to use Auto mode can be selected by using the button. This setting is valid only when indoor units with Auto mode function are connected.**
		Setback mode	**Whether or not to use the Setback mode can be selected by using the button. This setting is valid only when indoor units with the Setback mode function are connected.**
Maintenance	**Error information**		**Use to check error information when an error occurs.** • Check code, error source, refrigerant address, model name, manufacturing number, contact information (dealer's phone number) can be displayed. (The model name, manufacturing number, and contact information need to be registered in advance to be displayed.)
	Filter information		**Use to check the filter status.** • The filter sign can be reset.
	Cleaning	**Auto descending panel**	**Use to lift and lower the auto descending panel (Optional parts).**
Service	**Test run**		**Select "Test run" from the Service menu to bring up the Test run menu.** • Test run • Drain pump test run
	Input maintenance		**Select "Input maintenance Info." from the Service menu to bring up the Maintenance information screen.** **The following settings can be made from the Maintenance Information screen.** • Model name input • Serial No. input • Dealer information input • Initialize maintenance info.
	Settings	**Function setting**	**Make the settings for the indoor unit functions via the remote controller as necessary.**
	Check	**Error history**	Display the error history and execute "delete error history".
		Diagnosis	**Self check:** Error history of each unit can be checked via the remote controller. **Remote controller check:** When the remote controller does not work properly, use the remote controller checking function to troubleshoot the problem.
		Smooth maintenance *1	**Use to display the maintenance data of indoor/outdoor units.**
		Request code *1	**Use to check operation data such as thermistor temperature and error information.**
	Others	**Maintenance password**	**Use to change the maintenance password.**
		Initialize remote controller	**Use to initialize the remote controller to the factory shipment status.**
		Remote controller information	**Use to display the remote controller model name, software version, and serial number.**

*1 This function is available only when certain outdoor units are connected.

<PAR-FL32MA>

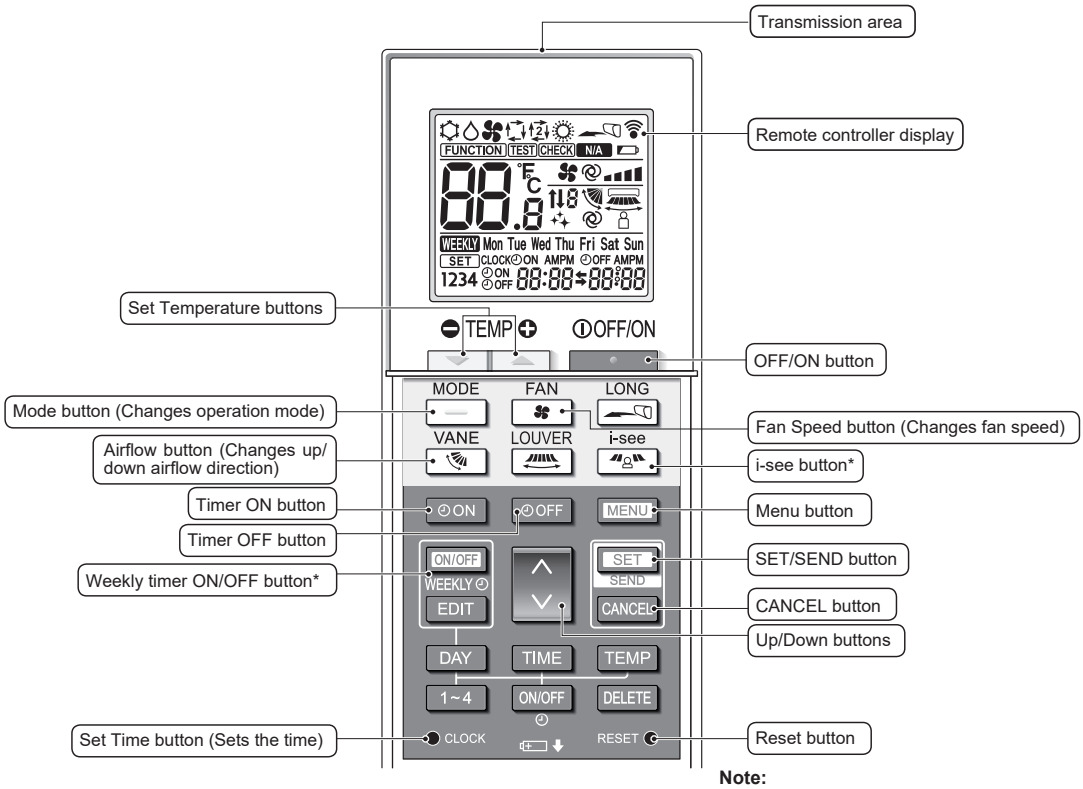
Controller interface



- When using the wireless remote controller, point it towards the receiver on the indoor unit.
- If the remote controller is operated within approximately two minutes after power is supplied to the indoor unit, the indoor unit may beep twice as the unit is performing the initial automatic check.
- The indoor unit beeps to confirm that the signal transmitted from the remote controller has been received. Signals can be received up to approximately 7 meters in a direct line from the indoor unit in an area 45 to the left and right of the unit. However, illumination such as fluorescent lights and strong light can affect the ability of the indoor unit to receive signals.
- If the operation lamp near the receiver on the indoor unit is blinking, the unit needs to be inspected. Consult your dealer for service.
- Handle the remote controller carefully! Do not drop the remote controller or subject it to strong shocks. In addition, do not get the remote controller wet or leave it in a location with high humidity.
- To avoid misplacing the remote controller, install the holder included with the remote controller on a wall and be sure to always place the remote controller in the holder after use.

<PAR-SL100A-E>

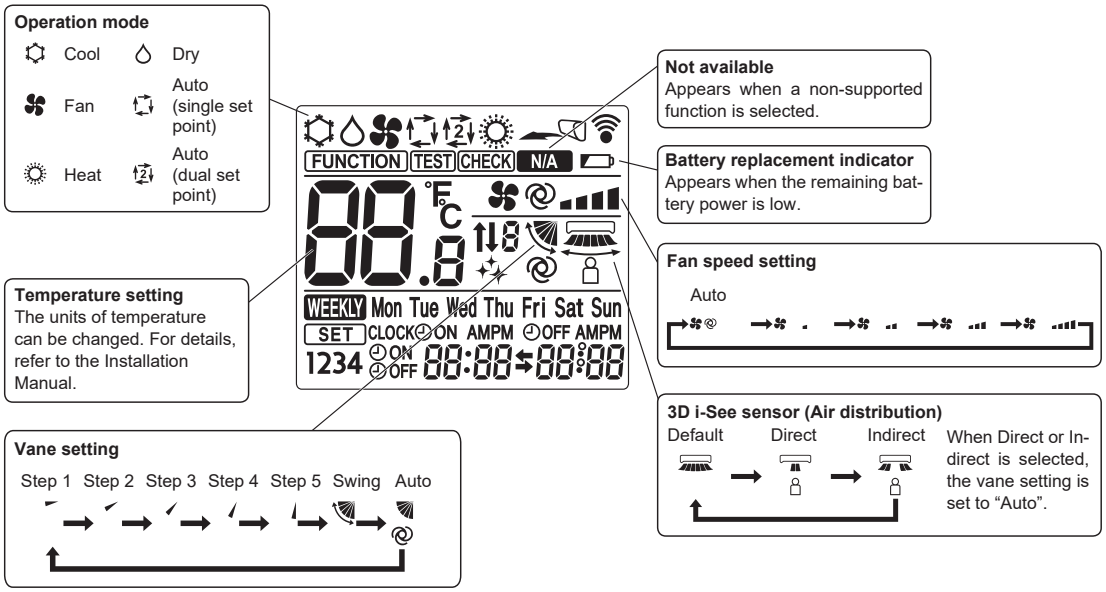
Controller interface



Note:

*** This button is enabled or disabled depending on the model of the indoor unit.**

Display

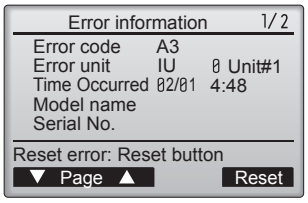


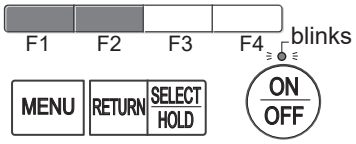
11-2. ERROR INFORMATION

When an error occurs, the following screen will appear.
Check the error status, stop the operation, and consult your dealer.

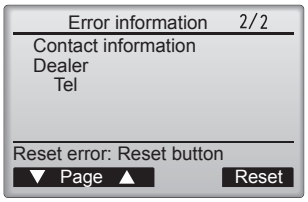
1. Check code, error unit, refrigerant address, model name, and serial number will appear.
   The model name and serial number will appear only if the information has been registered.

   Press the F1 or F2 button to go to the next page.





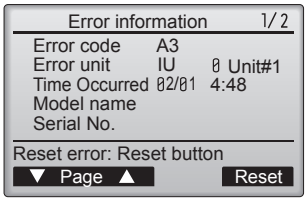
Contact information (dealer's phone number) will appear if the information has been registered.

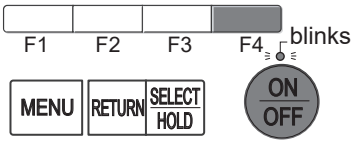


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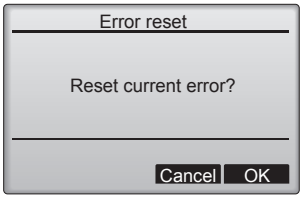
2. Press the F4 button or the [ON/OFF] button to reset the error that is occurring.

Errors cannot be reset while the ON/OFF operation is prohibited.

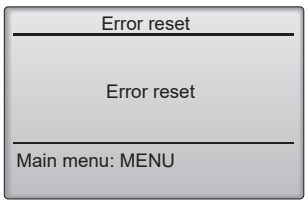




Select "OK" with the F4 button.



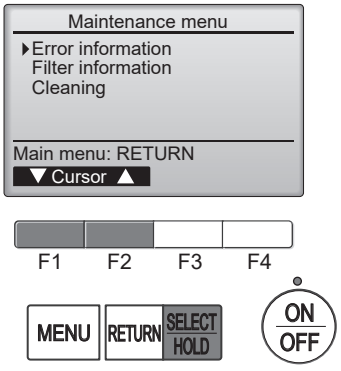




Navigating through the screens
• To go back to the Service menu ..... [MENU] button

• Checking the error information

While no errors are occurring, page 2/2 of the error information can be viewed by selecting "Error information" from the Maintenance menu.
Errors cannot be reset from this screen.

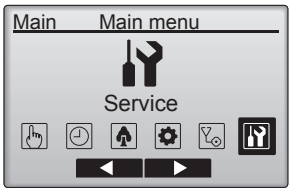


11-3. SERVICE MENU

Maintenance password is required

1. Select "Service" from the Main menu, and press the [SELECT] button.

   *At the main display, the menu button and select "Service" to make the maintenance setting.



2. When the Service menu is selected, a window will appear asking for the password.

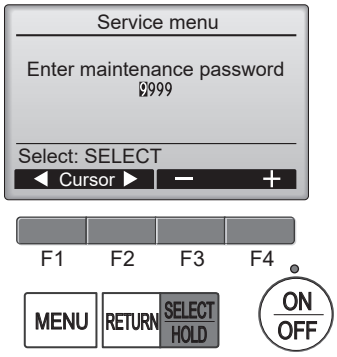
   To enter the current maintenance password (4 numerical digits), move the cursor to the digit you want to change with the F1 or F2 button.

   ▼

   Set each number (0 through 9) with the F3 or F4 button.

   ▼

   Then, press the [SELECT] button.



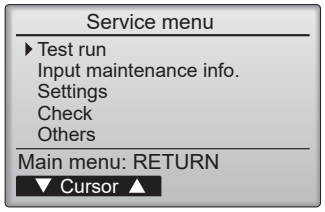
Note: The initial maintenance password is "9999". Change the default password as necessary to prevent unauthorized access. Have the password available for those who need it.

: If you forget your maintenance password, you can initialize the password to the default password "9999" by pressing and holding the F1 button for 10 seconds on the maintenance password setting screen.

3. If the password matches, the Service menu will appear.

   The type of menu that appears depends on the connected indoor units' type.

Note: Air conditioning units may need to be stopped to make only at "Settings". There may be some settings that cannot be made when the system is centrally controlled.



▼

A screen will appear that indicates the setting has been saved.

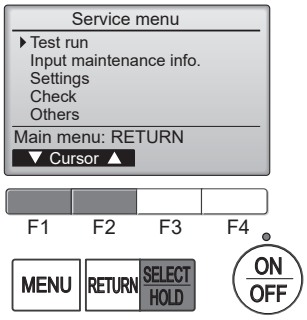


Navigating through the screens
- To go back to the Service menu ..... [MENU] button
- To return to the previous screen..... [RETURN] button

11-4. TEST RUN

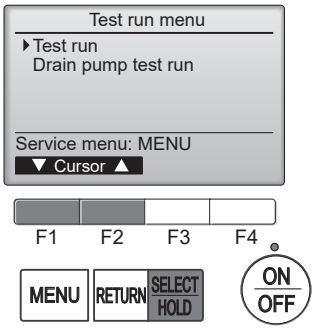
11-4-1. PAR-40MAA

1. Select "Service" from the Main menu, and press the [SELECT] button.



Select "Test run" with the F1 or F2 button, and press the [SELECT] button.

2. Select "Test run" with the F1 or F2 button, and press the [SELECT] button.



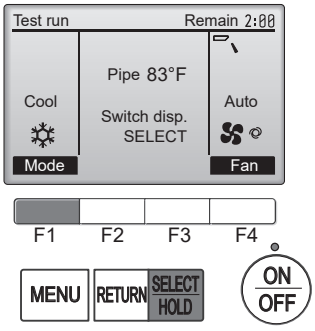
Test run operation

Press the F1 button to go through the operation modes in the order of "Cool and Heat".

Cool mode: Check the cold air blows out.
Heat mode: Check the heat blows out.

Check the operation of the outdoor unit's fan.

Press the [SELECT] button and open the Vane setting screen.



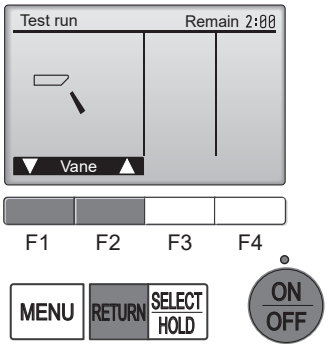
Auto vane check

Check the auto vane with the F1 F2 buttons.

Press the [RETURN] button to return to "Test run operation".

Press the [ON/OFF] button.

When the test run is completed, the "Test run menu" screen will appear.
The test run will automatically stop after 2 hours.
*The function is available only for the model with vanes.



11-4-2. PAR-FL32MA

Measure an impedance between the power supply terminal block on the outdoor unit and ground with a 500 V Megger and check that it is equal to or greater than 1.0 MΩ.

① Turn on the main power to the unit.

② Press the TEST RUN button twice continuously.
(Start this operation from the status of remote controller display turned off.)
A TEST RUN and current operation mode are displayed.

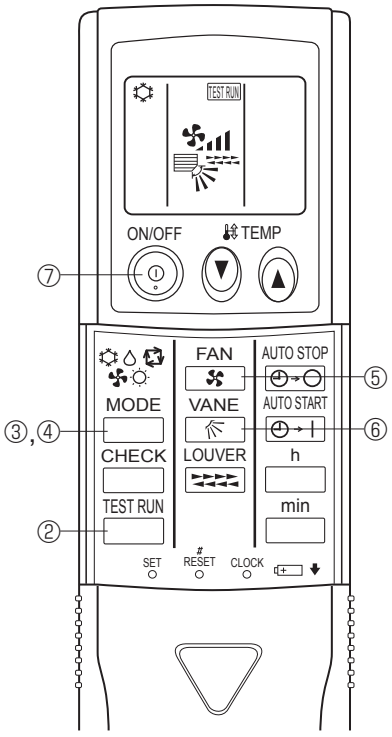
③ Press the MODE ( ) button to activate COOL mode, then check whether cool air blows out from the unit.

④ Press the MODE ( ) button to activate HEAT mode, then check whether warm air blows out from the unit.

⑤ Press the FAN button and check whether strong air blows out from the unit.

⑥ Press the VANE button and check whether the auto vane operates properly.

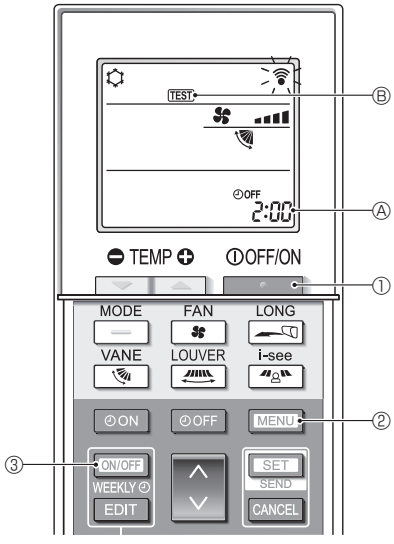
⑦ Press the ON/OFF button to stop the test run.



Note:
- **Point the remote controller towards the indoor unit receiver while following steps ② to ⑦.**
- **It is not possible to run in FAN, DRY or AUTO mode.**

11-4-3. PAR-SL100A-E

1. Press the button ① to stop the air conditioner.
   - If the weekly timer is enabled (WEEKLY is on), press the ON/OFF WEEKLY button ③ to disable it (WEEKLY is off).
2. Press the MENU button ② for 5 seconds.
   - CHECK comes on and the unit enters the service mode.
3. Press the MENU button ②.
   - TEST Ⓑ comes on and the unit enters the test run mode.
4. Press the following buttons to start the test run.
   : Switch the operation mode between cooling and heating and start the test run.
   : Switch the fan speed and start the test run.
   : Switch the airflow direction and start the test run.
   : Switch the louver and start the test run.
   SET: Start the test run.
5. Stop the test run.
   - Press the button ① to stop the test run.
   - After 2 hours, the stop signal is transmitted.



11-5. FUNCTION SETTING

11-5-1. PAR-40MAA

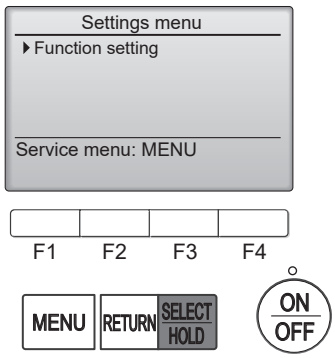
1. Select "Service" from the Main menu, and press the [SELECT] button.

   ▼

   Select "Setting" from the Service menu, and press the [SELECT] button.

   ▼

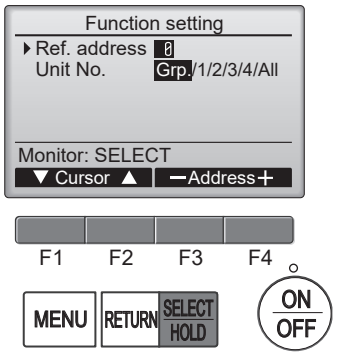
   Select "Function setting", and press the [SELECT] button.



---

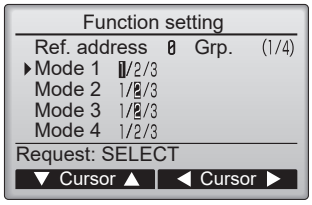
2. Set the indoor unit refrigerant addresses and unit numbers with the F1 through F4 buttons, and then press the [SELECT] button to confirm the current setting.

Note: Checking the indoor unit No.
When the [SELECT] button is pressed, the target indoor unit will start fan operation. If the unit is common or when running all units, all indoor units for the selected refrigerant address will start fan operation.



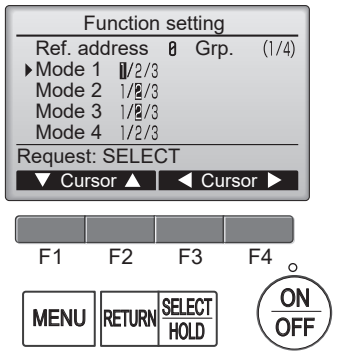
---

3. When data collection from the indoor units is completed, the current settings appears highlighted.
   Non-highlighted items indicate that no function settings are made.
   Screen appearance varies depending on the "Unit No." setting.



---

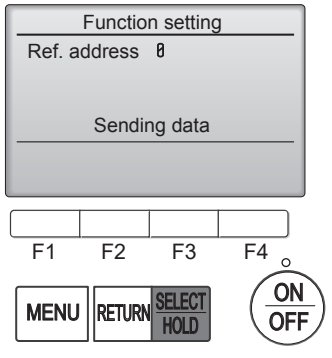
4. Use the F1 or F2 button to move the cursor to select the mode number, and change the setting number with the F3 or F4 button.



---

5. When the settings are completed, press the [SELECT] button to send the setting data from the remote controller to the indoor units.
   When the transmission is successfully completed, the screen will return to the Function setting screen.

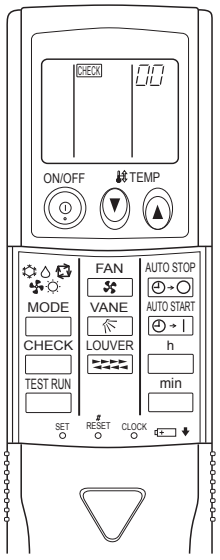
Note: • Make the above settings only on Mr. Slim units as necessary.
• The above function settings are not available for the CITY MULTI units.
• Table 1 summarizes the setting options for each mode number. Refer to the indoor unit Installation Manual for the detailed information about initial settings, mode numbers, and setting numbers for the indoor units.
• Be sure to write down the settings for all functions if any of the initial settings has been changed after the completion of installation work.



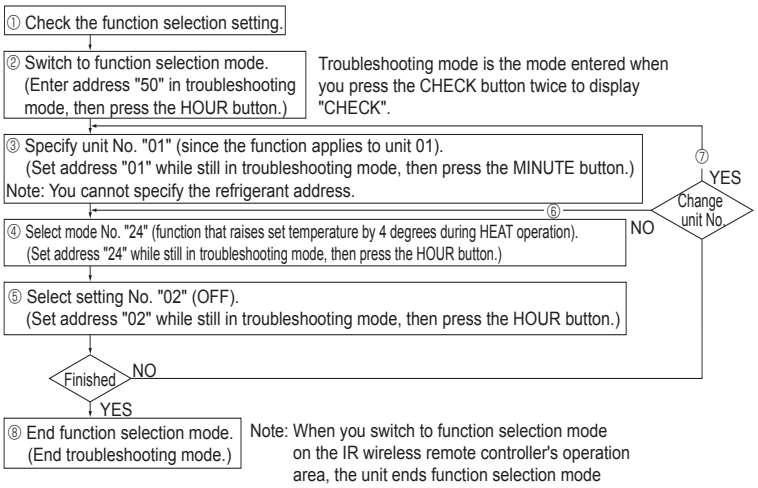
11-5-2. PAR-FL32MA

Functions can be selected with the wireless remote controller. Function selection using wireless remote controller is available only for refrigerant system with wireless function. Refrigerant address cannot be specified by the wireless remote controller.

[Flow of function selection procedure]



The flow of the function selection procedure is shown below. This example shows how to turn off the function that raises the set temperature by 4 degrees during HEAT operation.
The procedure is given after the flow chart.



[Operating instructions]

① Check the function settings.

② Press the CHECK button twice continuously. → CHECK is lit and “00” blinks.
Press the TEMP ▲ button once to set “50”. Direct the IR wireless remote controller toward the receiver of the indoor unit and press the h button.

③ Set the unit number.
Press the TEMP ▲▼ button to set the unit number. (Press “01” to specify the indoor unit whose unit number is 01.)
Direct the IR wireless remote controller toward the receiver of the indoor unit and press the min button.

(By setting unit number with the min button, specified indoor unit starts performing fan operation.
Detect which unit is assigned to which number using this function. If unit number is set to AL, all the indoor units in same refrigerant system start performing fan operation simultaneously.)

Notes:
1. If a unit number that cannot be recognized by the unit is entered, 3 beeps of 0.4 seconds will be heard. Reenter the unit number setting.
2. If the signal was not received by the sensor, you will not hear a beep or a “double ping sound” may be heard. Reenter the unit number setting.

④ Select a mode.
Press the TEMP ▲▼ button to set a mode. Press “24” to turn on the function that raises the set temperature by 4 degrees during heat operation. Direct the IR wireless remote controller toward the sensor of the indoor unit and press the h button.
→ The sensor-operation indicator will blink and beeps will be heard to indicate the current setting number.
Current setting number: 1 = 1 beep (one second)
2 = 2 beeps (one second each)
3 = 3 beeps (one second each)

Notes:
1. If a mode number that cannot be recognized by the unit is entered, 3 beeps of 0.4 seconds will be heard. Reenter the mode number.
2. If the signal was not received by the sensor, you will not hear a beep or a “double ping sound” may be heard. Reenter the mode number.

⑤ Select the setting number.
Press the TEMP ▲▼ button to select the setting number. (02: Not available)
Direct the IR wireless remote controller toward the receiver of the indoor unit and press the h button.
→ The sensor-operation indicator will blink and beeps will be heard to indicate the setting number.
Setting number: 1 = 2 beeps (0.4 seconds each)
2 = 2 beeps (0.4 seconds each, repeated twice)
3 = 2 beeps (0.4 seconds each, repeated 3 times)

Notes:
1. If a setting number that cannot be recognized by the unit is entered, the setting will turn back to the original setting.
2. If the signal was not received by the sensor, you will not hear a beep or a “double ping sound” may be heard. Reenter the setting number.

⑥ Repeat steps ④ and ⑤ to make an additional setting without changing unit number.

⑦ Repeat steps ③ to ⑤ to change unit number and make function settings on it.

⑧ Complete the function settings
Press ◎ button.

Do not use the wireless remote controller for 30 seconds after completing the function setting.

11-5-3. PAR-SL100A-E

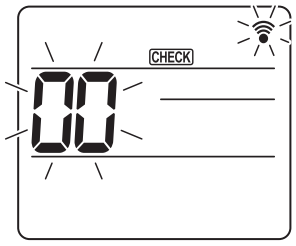


Fig. 1

1. Going to the function select mode
   Press the [MENU] button between of 5 seconds.
   (Start this operation from the status of remote controller display turned off.)
   [CHECK] is lit and "00" blinks. (Fig. 1)
   Press the ▲▼ button to set the "50".
   Direct the wireless remote controller toward the receiver of the indoor unit and press the [SET] button.

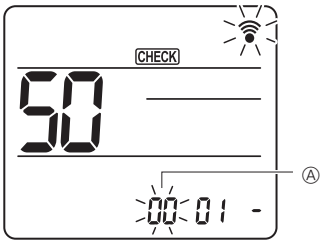


Fig. 2

2. Setting the unit number
   Press the ▲▼ button to set unit number Ⓐ. (Fig. 2)
   Direct the wireless remote controller toward the receiver of the indoor unit and press the [SET] button.

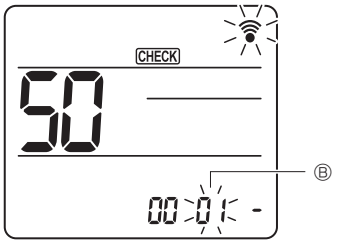


Fig. 3

3. Select a mode
   Press the ▲▼ button to set Mode number Ⓑ. (Fig. 3)
   Direct the wireless remote controller toward the receiver of the indoor unit and press the [SET] button.
   Current setting number: 1=1 beep (1 second)
   2=2 beep (1 second each)
   3=3 beep (1 second each)

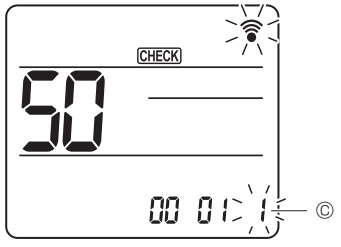


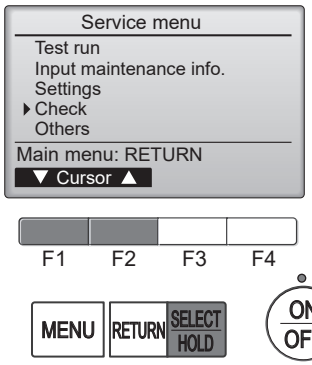
Fig. 4

4. Selecting the setting number
   Use the ▲▼ button to change the Setting number Ⓒ. (Fig. 4)
   Direct the wireless remote controller toward the receiver of the indoor unit and press the [SET] button.
5. To select multiple functions continuously
   Repeat select ③ and ④ to change multiple function settings continuously.
6. Complete function selection
   Direct the wireless remote controller toward the sensor of the indoor unit and press the ①OFF/ON button.

Note:
Make the above settings on Mr. Slim units as necessary.
- **Be sure to write down the settings for all functions if any of the initial settings has been changed after the completion of installation work.**

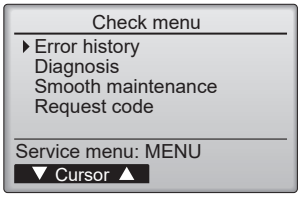
11-6. ERROR HISTORY

1. Select "Service" from the Main menu, and press the [SELECT] button.



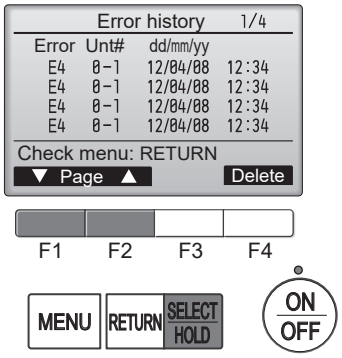
Select "Check" with the F1 or F2 button, and press the [SELECT] button.

2. Select "Error history" with the F1 or F2 button, and press the [SELECT] button.



3. 16 error history records will appear.

4 records are shown per page, and the top record on the first page indicates the latest error record.



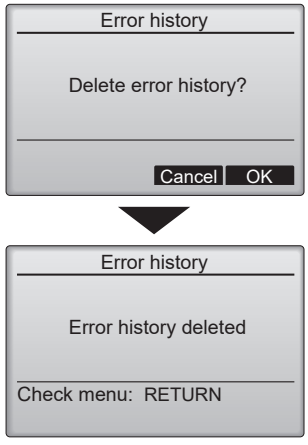
4. Deleting the error history

To delete the error history, press the F4 button (Delete) on the screen that shows error history.
A confirmation screen will appear asking if you want to delete the error history.

Press the F4 button (OK) to delete the history.

"Error history deleted" will appear on the screen.

Press the [RETURN] button to go back to the Check menu screen.



11-7. SELF-DIAGNOSIS

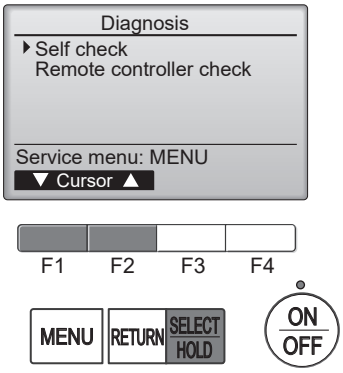
11-7-1. PAR-40MAA

1. Select "Service" from the Main menu,
   and press the [SELECT] button.

   Select "Check" from the Service menu,
   and press the [SELECT] button.

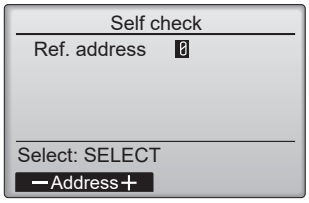
   Select "Diagnosis" from the Check menu,
   and press the [SELECT] button.

   Select "Self check" with the F1 or F2 button,
   and press the [SELECT] button.



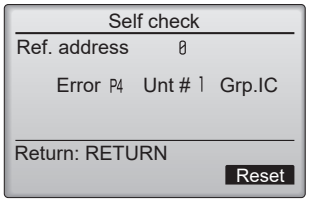
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2. With the F1 or F2 button, enter the refrigerant address, and press the [SELECT] button.

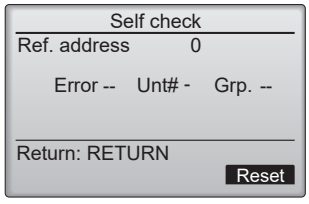


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3. Check code, unit number, attribute will appear.
   "-" will appear if no error history is available.



When there is no error history



---

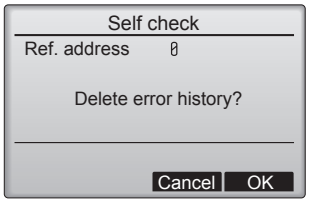
4. Resetting the error history

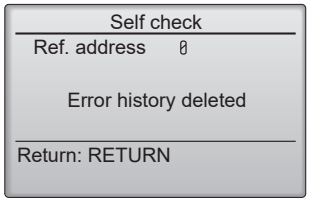
   Press the F4 button (Reset) on the screen that shows the error history.

   A confirmation screen will appear asking if you want to delete the error history.

   Press the F4 button (OK) to delete the error history.

   If deletion fails, "Request rejected" will appear.
   "Unit not exist" will appear if no indoor units that are correspond to the entered address are found.



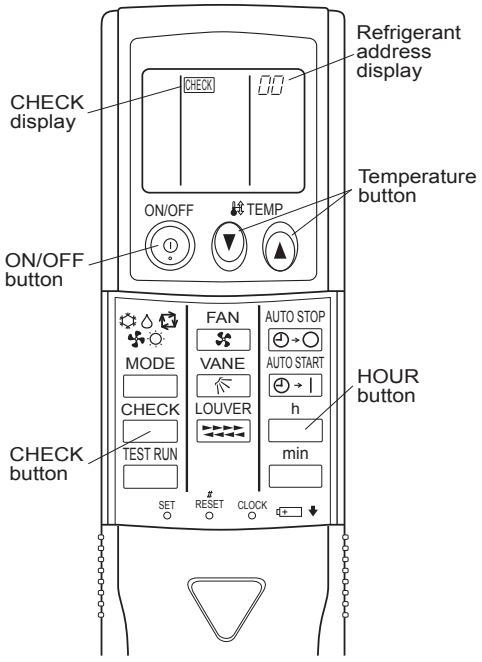


Navigating through the screens
- To go back to the Service menu ..... [MENU] button
- To return to the previous screen..... [RETURN] button

11-7-2. PAR-FL32MA

When a malfunction occurs to air conditioner, both indoor unit and outdoor unit will stop and operation lamp blinks to inform unusual stop.

<Malfunction-diagnosis method at maintenance service>



[Procedure]

1. Press the CHECK button twice.
   - "CHECK" lights, and refrigerant address "00" blinks.
   - Check that the remote controller's display has stopped before continuing.

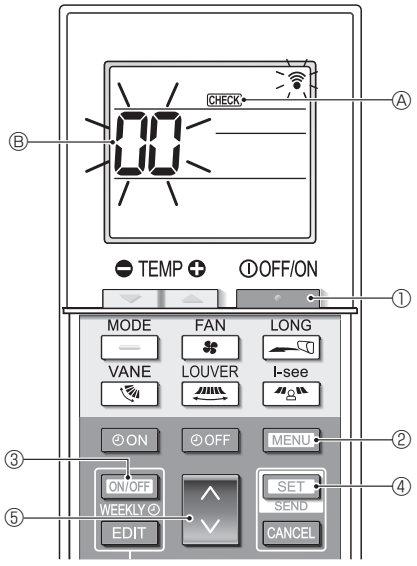
2. Press the TEMP ▽ △ buttons.
   - Select the refrigerant address of the indoor unit for the self-diagnosis.

   Note: Set refrigerant address using the outdoor unit's DIP switch (SW1). (For more information, see the outdoor unit installation manual.)

3. Point the remote controller at the sensor on the indoor unit and press the HOUR button.
   - If an air conditioner error occurs, the indoor unit's sensor emits an intermittent buzzer sound, the operation light blinks, and the check code is output. (It takes 3 seconds at most for check code to appear.)

4. Point the remote controller at the sensor on the indoor unit and press the ON/OFF button.
   - The check mode is cancelled.

11-7-3. PAR-SL100A-E



1. Press the [ ] button ① to stop the air conditioner.
   - If the weekly timer is enabled (WEEKLY is on), press the [ON/OFF WEEKLY] button ③ to disable it (WEEKLY is off).
2. Press the [MENU] button ② for 5 seconds.
   - [CHECK] Ⓐ comes on and the unit enters the self-check mode.
3. Press the [◇] button ⑤ to select the refrigerant address (M-NET address) Ⓑ of the indoor unit for which you want to perform the self-check.
4. Press the [SET] button ④.
   - If an error is detected, the check code is indicated by the number of beeps from the indoor unit and the number of blinks of the OPERATION INDICATOR lamp.
5. Press the [ ] button ①.
   - [CHECK] Ⓐ and the refrigerant address (M-NET address) Ⓑ go off and the self-check is completed.

11-8. REMOTE CONTROLLER CHECK

If operations cannot be completed with the remote controller, diagnose the remote controller with this function.

1. Select "Service" from the Main menu, and press the [SELECT] button.

   ▼

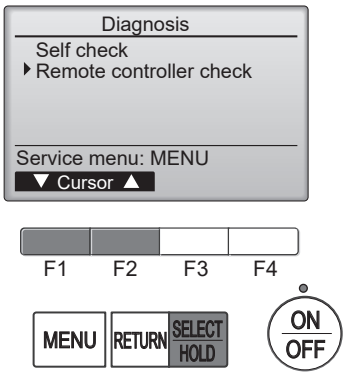
   Select "Check" from the Service menu, and press the [SELECT] button.

   ▼

   Select "Diagnosis" from the Check menu, and press the [SELECT] button.

   ▼

   Select "Remote controller check" with the F1 or F2 button, and press the [SELECT] button.



---

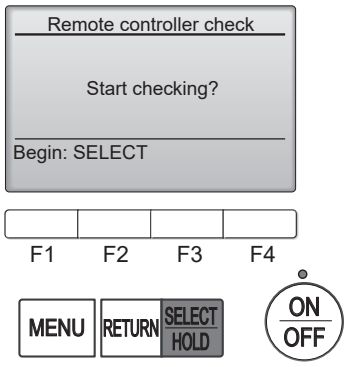
2. Select "Remote controller check" from the Diagnosis menu, and press the [SELECT] button to start the remote controller check and see the check results.

   ▼

   To cancel the remote controller check and exit the "Remote controller check" menu screen, press the [MENU] or the [RETURN] button.

   ▼

   The remote controller will not reboot itself.



3.

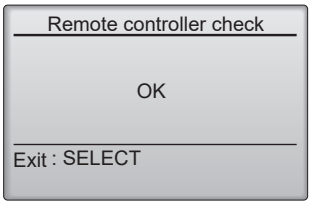
OK: No problems are found with the remote controller. Check other parts for problems.

E3, 6832: There is noise on the transmission line, or the indoor unit or another remote controller is faulty. Check the transmission line and the other remote controllers.

NG (ALL0, ALL1): Send-receive circuit fault. The remote controller needs replacing.

ERC: The number of data errors is the discrepancy between the number of bits in the data transmitted from the remote controller and that of the data that was actually transmitted over the transmission line. If data errors are found, check the transmission line for external noise interference.

Remote controller check results screen



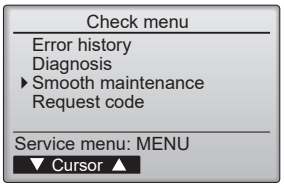
▼

If the [SELECT] button is pressed after the remote controller check results are displayed, remote controller check will end, and the remote controller will automatically reboot itself.

Check the remote controller display and see if anything is displayed (including lines). Nothing will appear on the remote controller display if the correct voltage (8.5–12 VDC) is not supplied to the remote controller. If this is the case, check the remote controller wiring and indoor units.

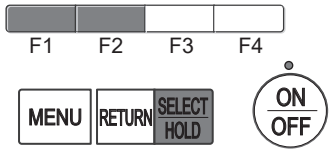
11-9. SMOOTH MAINTENANCE

1. Select "Service" from the Main menu, and press the [SELECT] button.

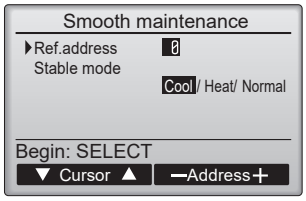


Select "Check" with the F1 or F2 button, and press the [SELECT] button.

Select "Smooth maintenance" with the F1 or F2 button, and press the [SELECT] button.



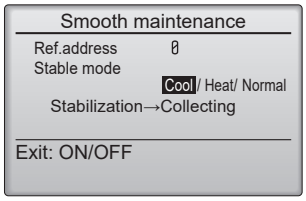
2. Set each item.



Select the item to be changed with the F1 or F2 button.

Select the required setting with the F3 or F4 button.

■<Ref.address>setting [0] – [15]
■<Stable mode>setting [Cool] / [Heat] / [Normal]

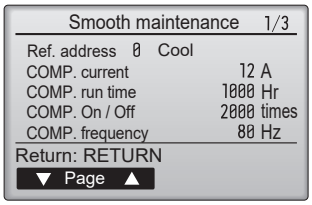


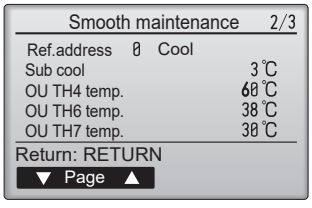
Press the [SELECT] button, Fixed operation will start.

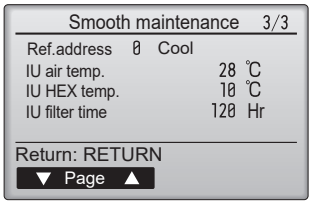
Note: Stable mode will take approx. 20 minutes.

3. The operation data will appear.

The Compressor-Accumulated operating (COMP. run) time is 10-hour unit, and the Compressor-Number of operation times (COMP. ON/OFF) is a 100-time unit (fractions discarded).





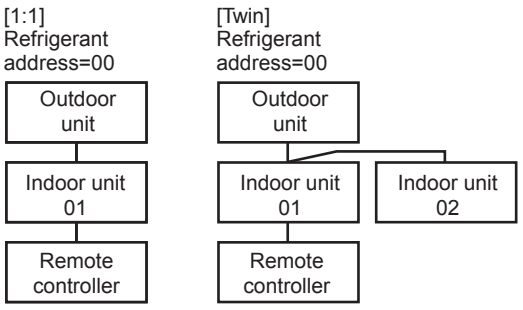


Navigating through the screens
- To go back to the Service menu ..... [MENU] button
- To return to the previous screen ..... [RETURN] button

■ Refrigerant address

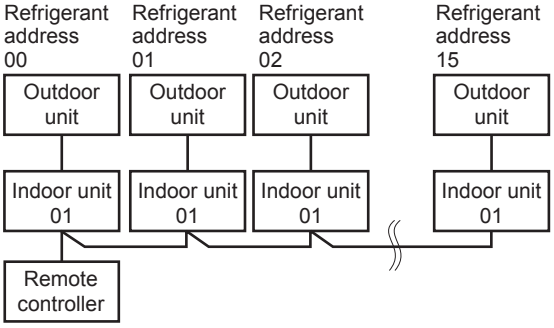
Single refrigerant system

In the case of single refrigerant system, the refrigerant address is "00" and no operation is required.
Simultaneous twin, triple units belong to this category (single refrigerant system).



Multi refrigerant system (group control)

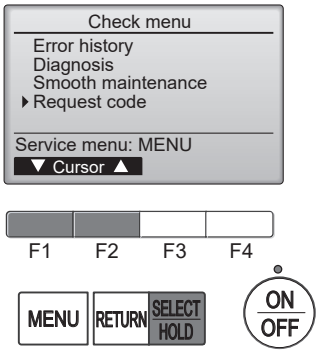
Up to 16 refrigerant systems (16 outdoor units) can be connected as a group by 1 remote controller. To check or set the refrigerant addresses.



11-10. REQUEST CODE

Details on the operation data including each thermistor temperature and error history can be confirmed with the remote controller.

1. Select "Service" from the Main menu, and press the [SELECT] button.



Select "Check" with the F1 or F2 button, and press the [SELECT] button.

Select "Request code" with the F1 or F2 button, and press the [SELECT] button.

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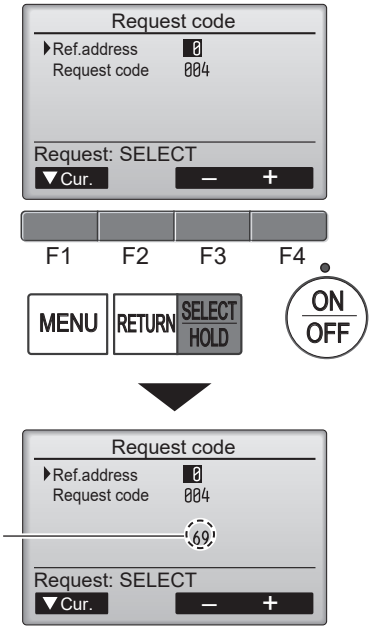
2. Set the Refrigerant address and Request code.

Select the item to be changed with the F1 or F2 button.

Select the required setting with the F3 or F4 button.

■<Ref.address>setting [0] – [15]
■<Request code>setting

Press the [SELECT] button, Data will be collected and displayed.



Request code: 004
Discharge temperature: 69˚C

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