

WOOD GRILLS FOR BBS & PTS SERIES BACK BARS



SINGLE CONTROL GRILL

SEE SHEETS 2 THRU 4 FOR
ASSEMBLY DETAILS

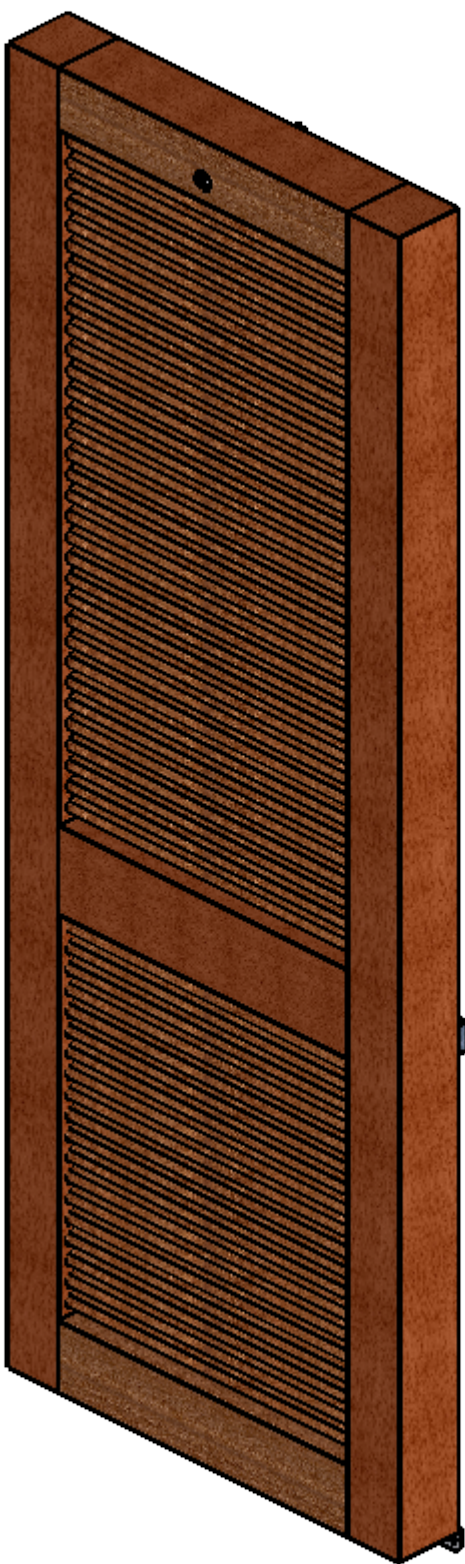
MODELS:
BBS
BBSN
DDC
DDS
SDBS SERIES



DUAL CONTROL GRILL

SEE SHEETS 5 THRU 7 FOR
ASSEMBLY DETAILS

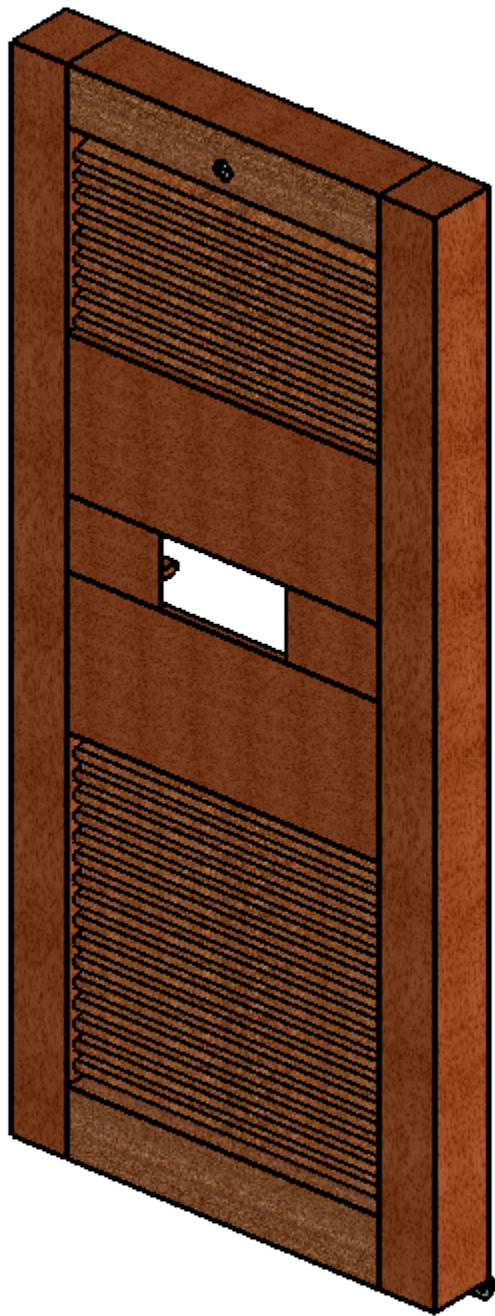
MODEL
DZS60



PASS THROUGH REAR GRILL

SEE SHEETS 8 THRU 10 FOR
ASSEMBLY DETAILS

MODELS:
PTS SERIES
SDPS60



SINGLE CONTROL LOW
HEIGHT GRILL

SEE SHEETS 11 THRU 13 FOR
ASSEMBLY DETAILS

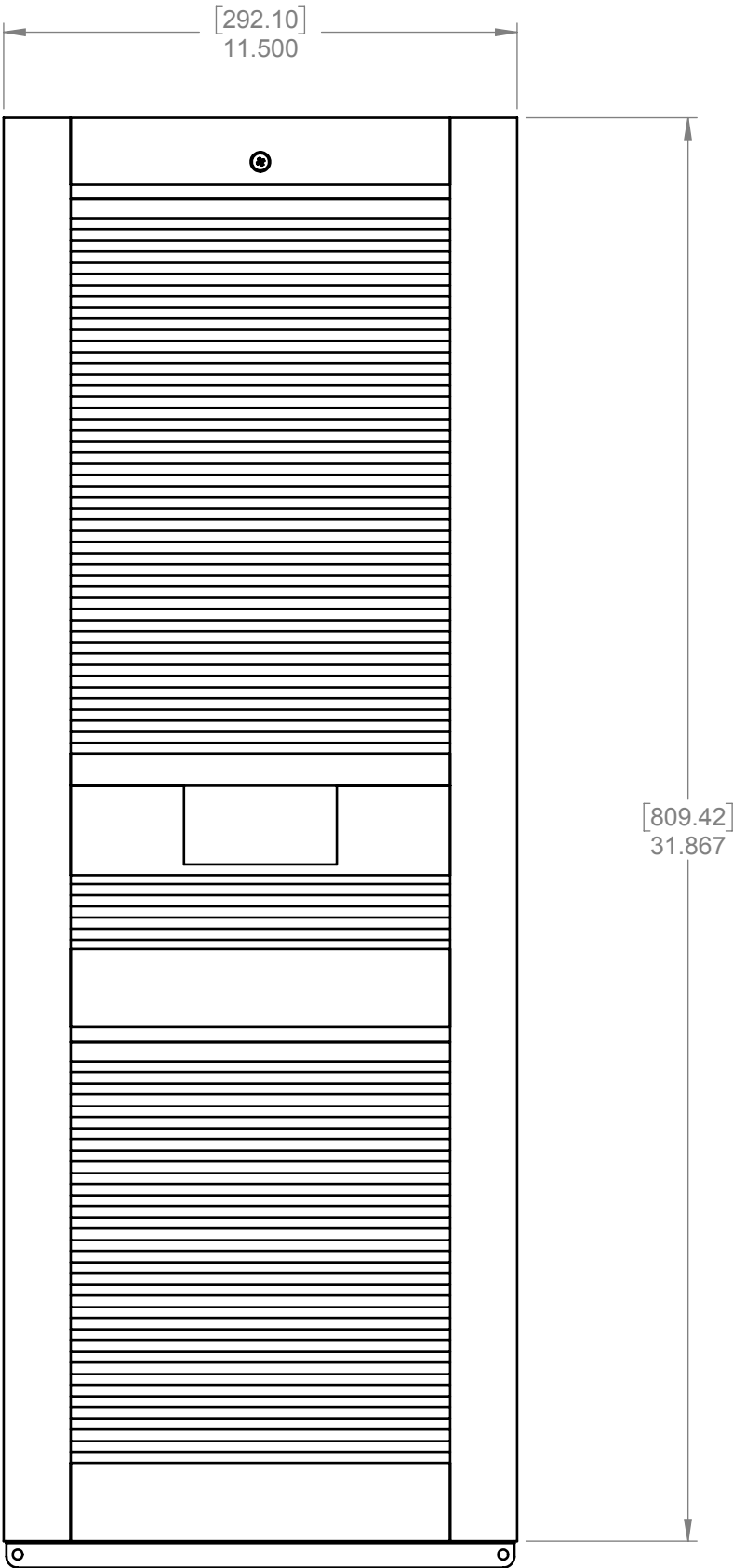
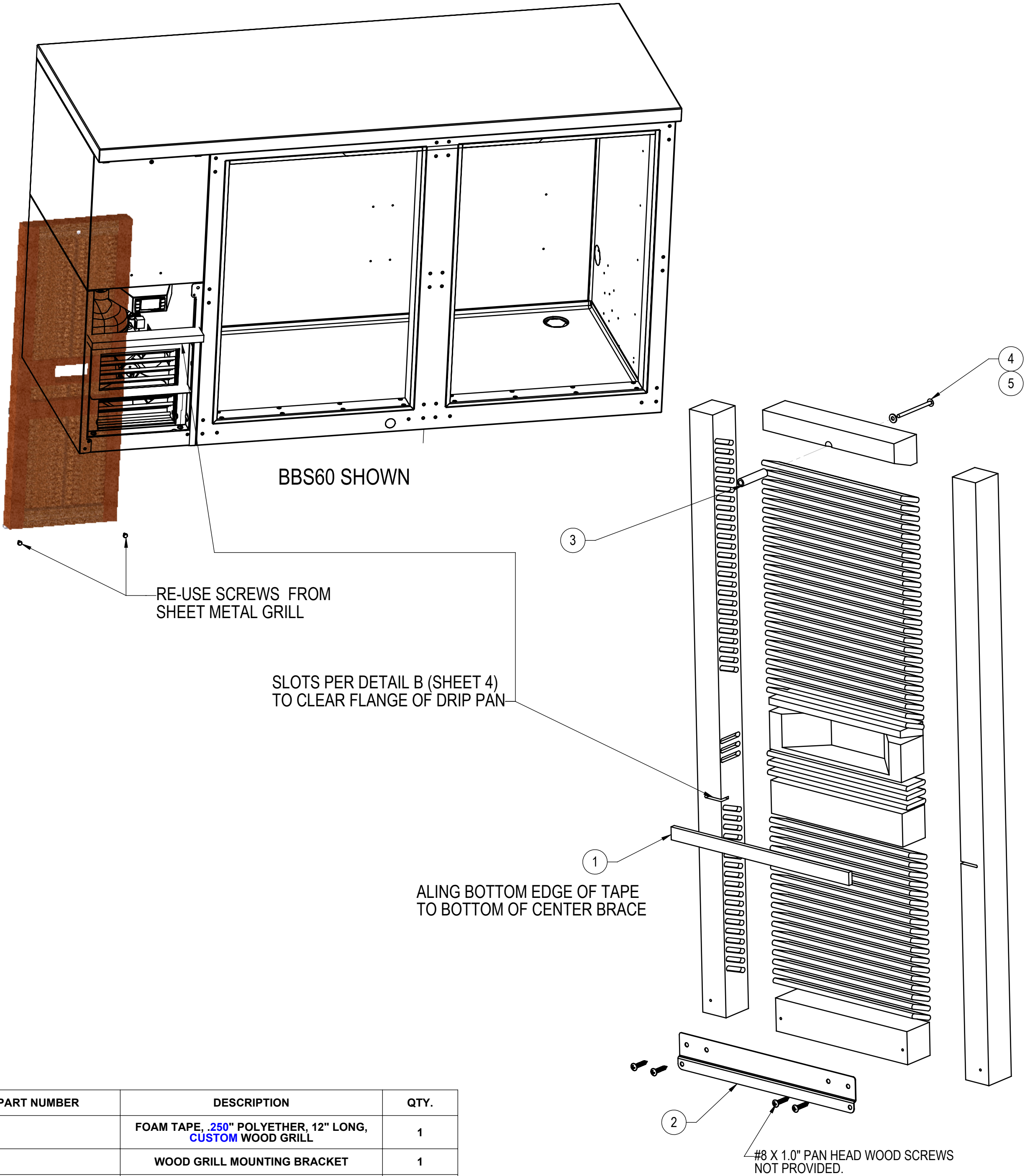
MODELS:
LOW HEIGHT

ADDED LOW HEIGHT GRILLE		
D	10/10/2018	KDS
67894-1 WAS 65861-1 67916-1 WAS 63825-12		
C	5/09/2018	KDS
REVISED SINGLE CONTROL GRILL FOR CLEARANCE AROUND CONTROL		
B	9/26/2017	JMP
RELEASE FOR PRODUCTION		
A	7/16/2013	CJT
REVISIONS		

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: X = ±.1 XX = ±.03 XXX = ±.015 ANGULAR: ±1.5°, FRACTIONS: ±1/64 BREAK SHARP EDGES: .015 X 45° RADIUS SHARP FILLETS: .015 TO .031			SIGNATURES		DATE	Perlick Corporation Milwaukee, Wisconsin TITLE: WOOD GRILL BACK BAR, COMPRESSOR UNIT	
MATERIAL:			DESIGNED	CJT	7/16/2013		
FINISH:			DRAWN	CJT	7/16/2013		
QTY.:			CHECKED			REFERENCE:	
						PART NO.	DWG NO.
						KIT 67893-1	67893
						PURCHASE REC.:	SCALE = 1:4
							SHEET 1 OF 13

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FRONT GRILL, WITH SINGLE CONTROL FOR: BBS, BBSN, DDC, DDS, SDBS SERIES



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	67916-1	FOAM TAPE, .250" POLYETHER, 12" LONG, CUSTOM WOOD GRILL	1
2	67894-1	WOOD GRILL MOUNTING BRACKET	1
3	67688-1	Standoff, Grille, Back Bar	1
4	M00502-135	Screw, Machine, #8-32 x 2-1/2" Lg, Phillips Truss Head	1
5	M00600-080	WASHER, FLAT, #8 TYPE 302SS	1

REAR VIEW

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
X = ±.1
XX = ±.03
XXX = ±.015
ANGULAR: ±1.5°
FRACTIONS: ±1/64
BREAK SHARP EDGES: .015 X 45°
RADIUS SHARP FILLETS: .015 TO .031

MATERIAL:
SEE BILL OF MATERIALS

SIGNATURES	DATE
DESIGNED CJT	7/16/2013
DRAWN CJT	8/7/2013
CHECKED	8/7/2013

QTY.:
FINISH:

Perlick Corporation
Milwaukee, Wisconsin

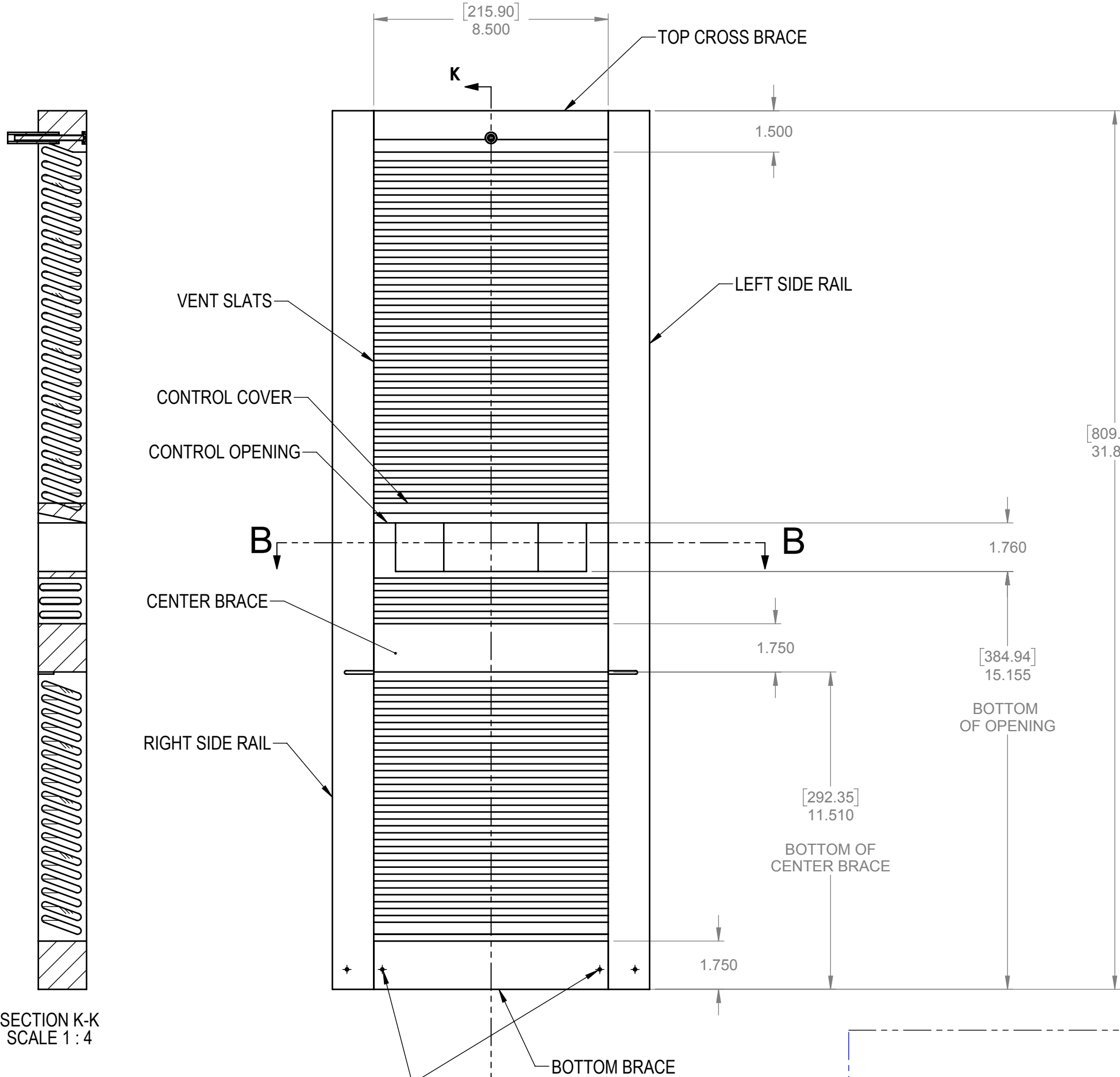
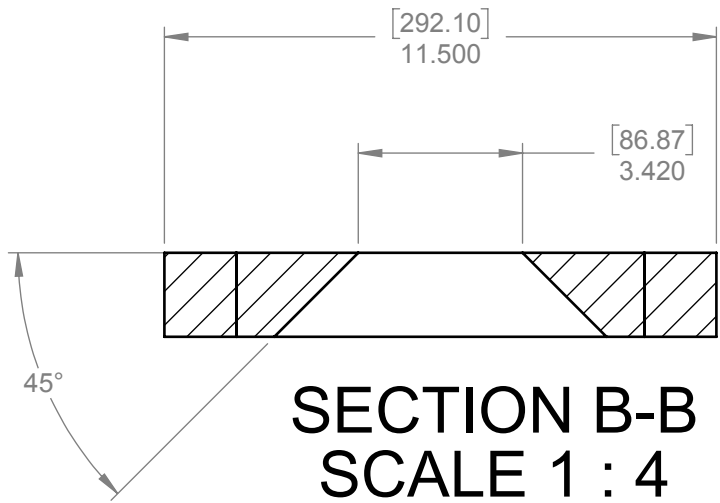
TITLE:
**WOOD GRILL,
SINGLE CONTROL ASSEMBLY**

REFERENCE:
PART NO. **KIT 67893-1**
PURCHASE REC.: NO
DWG NO. **67893**
SCALE = 1:4
SHEET 2 OF 13

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ADDED LOW HEIGHT GRILLE		
D	10/10/2018	KDS
67894-1 WAS 65861-1 67916-1 WAS 63825-12		
C	5/09/2018	KDS
REVISED SINGLE CONTROL GRILL FOR CLEARANCE AROUND CONTROL		
B	9/26/2017	JMP
RELEASED PIN		
A	7/30/2012	LBJ
REVISIONS		

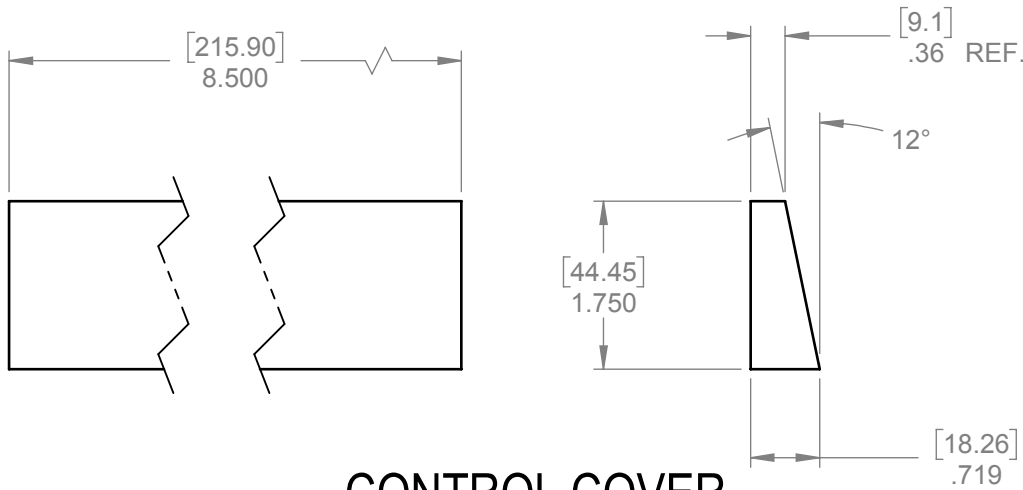
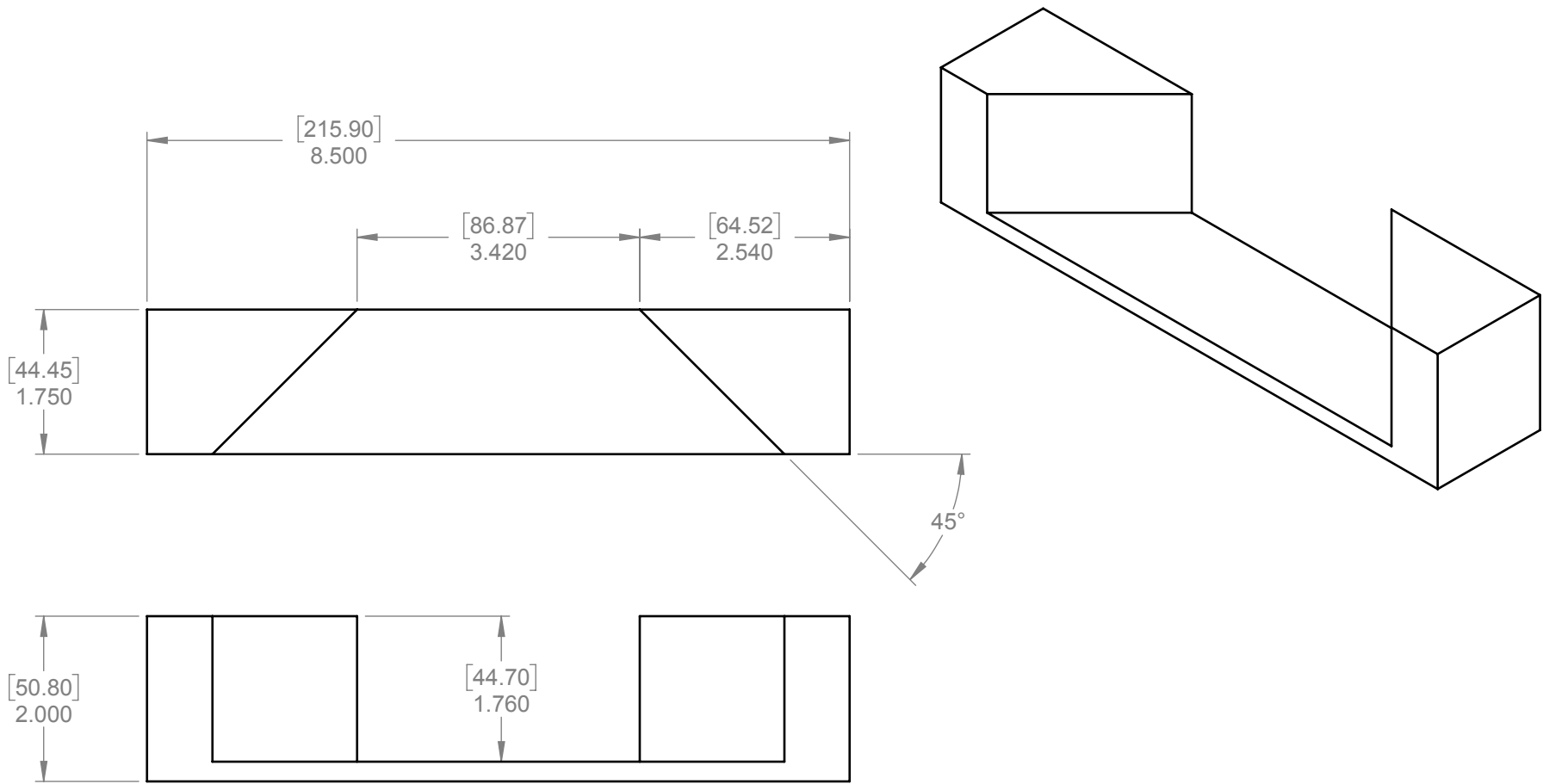
FRONT GRILL, WITH SINGLE CONTROL FOR: BBS, BBSN, DDC, DDS, SDBS SERIES



SECTION K-K
SCALE 1 : 4

USE SHEET METAL BRACKET AS TEMPLATE
TO DRILL 7/64" X 3/4" DEEP HOLES.

REAR VIEW



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
X = ±.1
XX = ±.03
XXX = ±.015
ANGULAR: ±1.5°, FRACTIONS: ±1/64
BREAK SHARP EDGES: .015 X 45°
RADIUS SHARP FILLETS: .015 TO .031

SIGNATURES	DATE
DESIGNED CJT	7/16/2013
DRAWN CJT	7/16/2013
CHECKED	

QTY.:
FINISH:

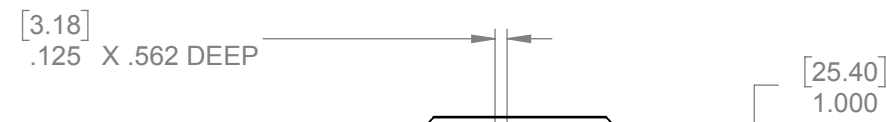
Perlick Corporation
Milwaukee, Wisconsin
TITLE: **WOOD GRILL,
SINGLE CONTROL DETAILS**

REFERENCE:
PART NO. **KIT 67893-1**
PURCHASE REC.:
DWG NO. **67893**
SCALE = NOTED
SHEET 3 OF 13

ADDED LOW HEIGHT GRILLE		
D	10/10/2018	KDS
67894-1 WAS 65861-1 67916-1 WAS 63825-12		
C	5/09/2018	KDS
REVISED SINGLE CONTROL GRILL FOR CLEARANCE AROUND CONTROL		
B	9/26/2017	JMP
RELEASE FOR PRODUCTION		
A	7/16/2013	CJT
REVISIONS		

Diagram of a vertical pipe with a horizontal section. The vertical section has a diameter of 250 mm and a wall thickness of 6.35 mm. The horizontal section has a diameter of 1500 mm and a wall thickness of 38.10 mm.

47 REQ'D.



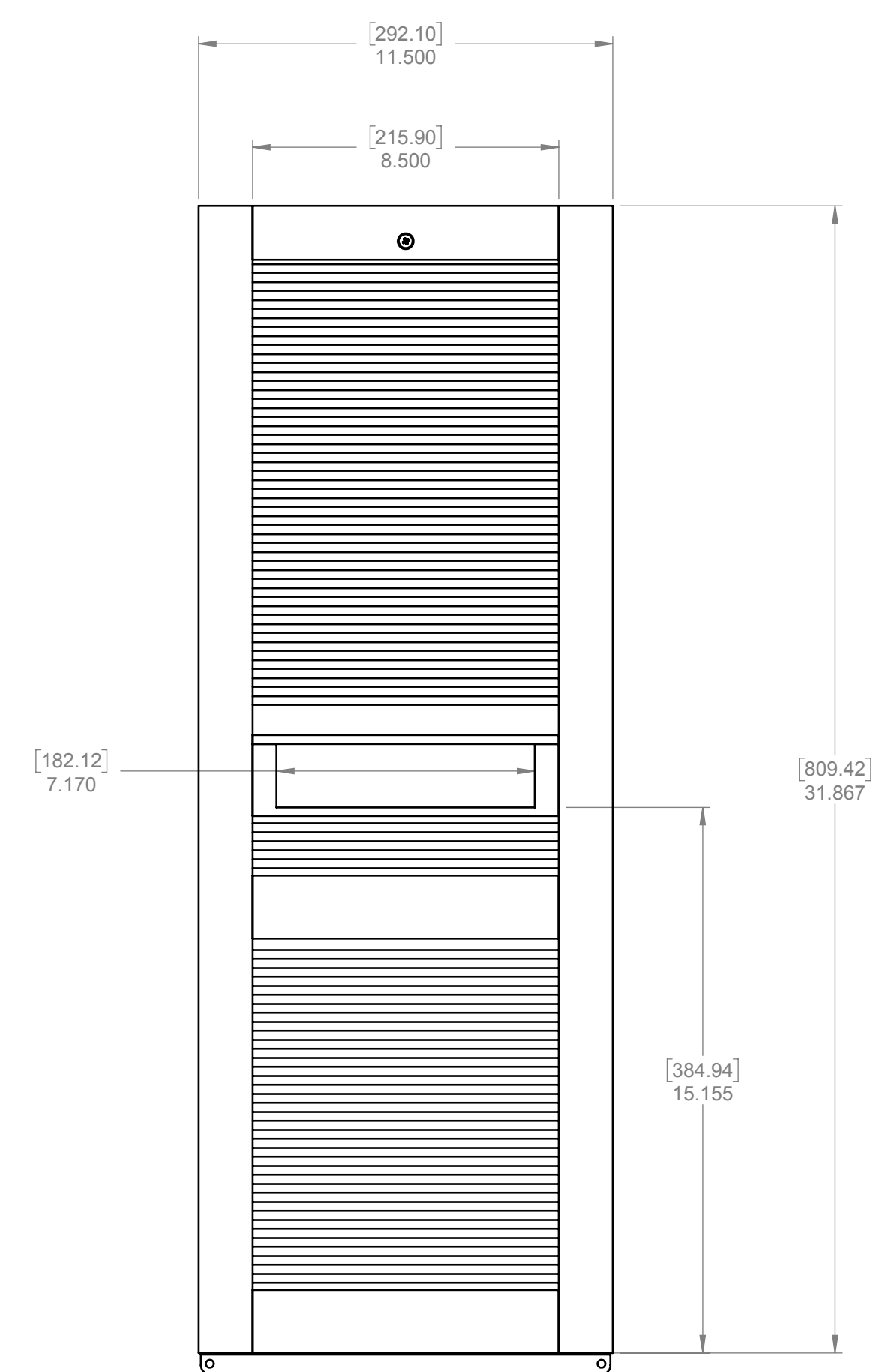
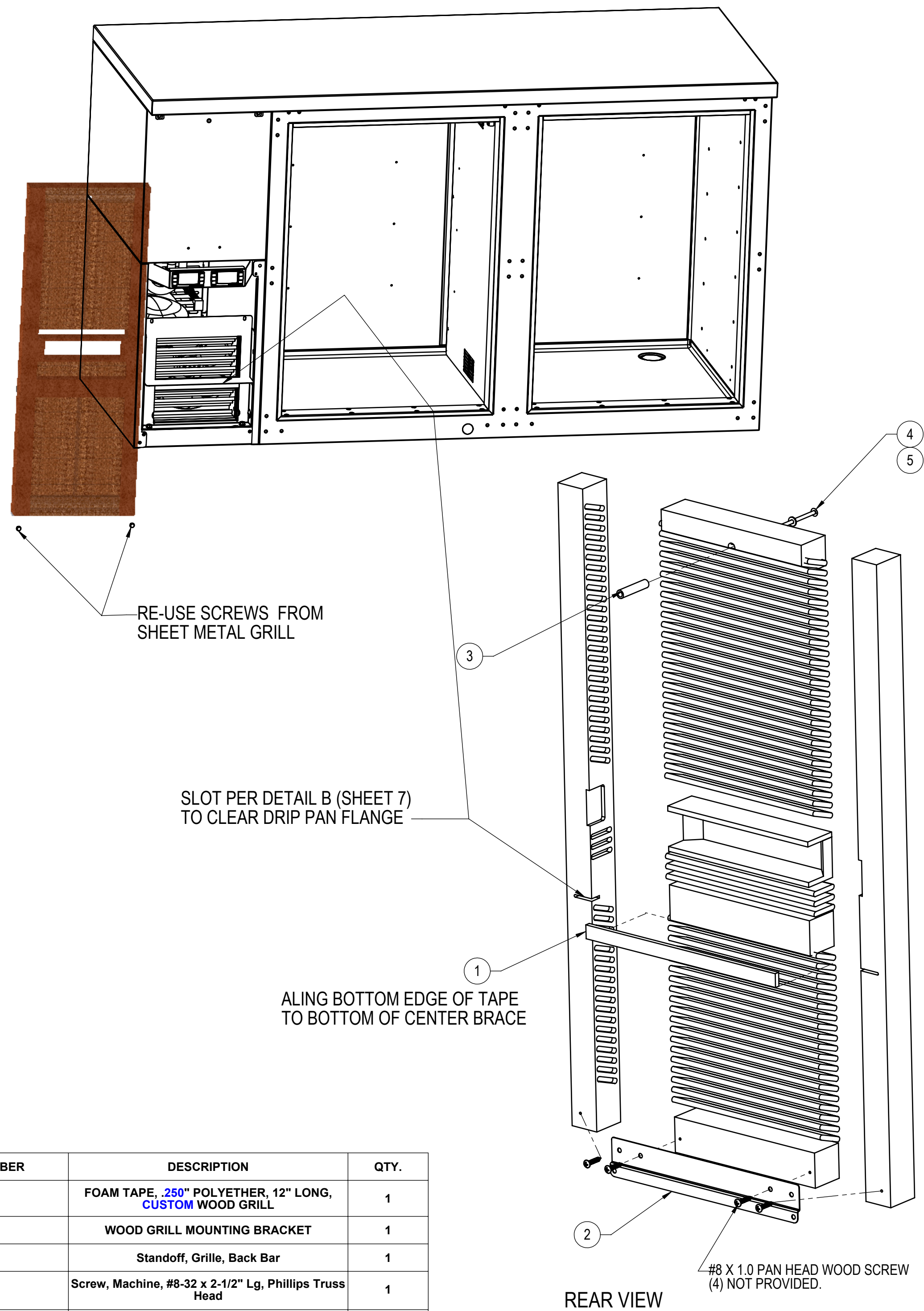
Technical drawing of a part with a 20° angle. Dimensions are given in brackets for nominal values and in plain text for tolerances.

- Top horizontal dimension: [8.3] .33 TYP.
- Right vertical dimension: [31.75] 1.250 TYP.
- Bottom left dimension: [6.35] .250 TYP.
- Angle: 20° TYP.

ADDED LOW HEIGHT GRILLE		
D	10/10/2018	KDS
7894-1 WAS 65861-1 7916-1 WAS 63825-12		
C	5/09/2018	KDS
REVISED SINGLE CONTROL GRILL FOR CLEARANCE AROUND CONTROL		
B	9/26/2017	JMP
RELEASED KIT		
A	8/7/2013	CJT
REVISIONS		

1

FRONT GRILL WITH DUAL CONTROLS FOR DZS60 BACK BAR



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	67916-1	FOAM TAPE, .250" POLYETHER, 12" LONG, CUSTOM WOOD GRILL	1
2	67894-1	WOOD GRILL MOUNTING BRACKET	1
3	67688-1	Standoff, Grille, Back Bar	1
4	M00502-135	Screw, Machine, #8-32 x 2-1/2" Lg, Phillips Truss Head	1
5	M00600-080	WASHER, FLAT, #8 TYPE 302SS	1

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES (MM)
TOLERANCES:
X = ±.1
XX = ±.03
XXX = ±.015
ANGULAR: ±1.5°
FRACTIONS: ±1/64
BREAK SHARP EDGES - .015 X 45°
RADIUS SHARP FILLETS - .015 TO .031

SIGNATURES
DESIGNED CJT
DRAWN CJT
CHECKED

DATE
7/16/2013
7/16/2013

MATERIAL:
SEE BILL OF MATERIAL

QTY.:
FINISH:

Perlick Corporation
Milwaukee, Wisconsin

TITLE:
WOOD GRILL,
DUAL ZONE ASSEMBLY

REFERENCE:
PART NO.
KIT 67893-1

PURCHASE REC.:

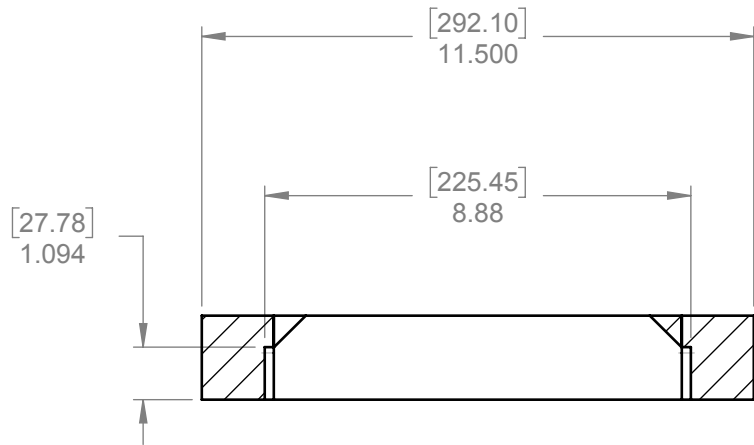
DWG NO.
67893

SCALE = 1:12

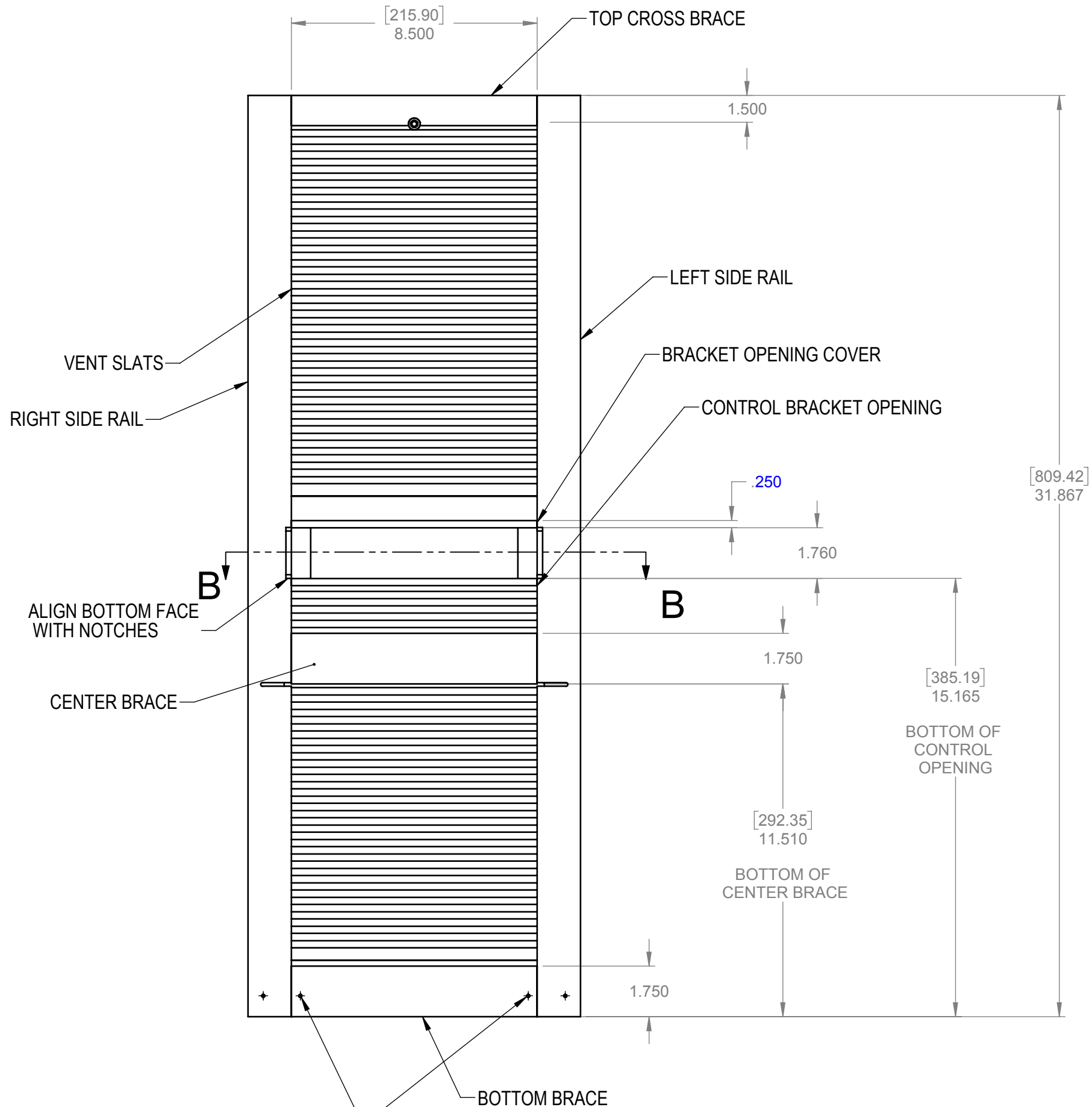
SHEET 5 OF 13

ADDED LOW HEIGHT GRILLE
D 10/10/2018 KDS
67894-1 WAS 65861-1
67916-1 WAS 63825-12
C 5/09/2018 KDS
REVISED SINGLE CONTROL GRILL
FOR CLEARANCE AROUND CONTROL
B 9/26/2017 JMP
RELEASE FOR PRODUCTION
A 8/7/2013 CJT
REVISIONS

FRONT GRILL WITH DUAL CONTROLS FOR DZS60 BACK BAR

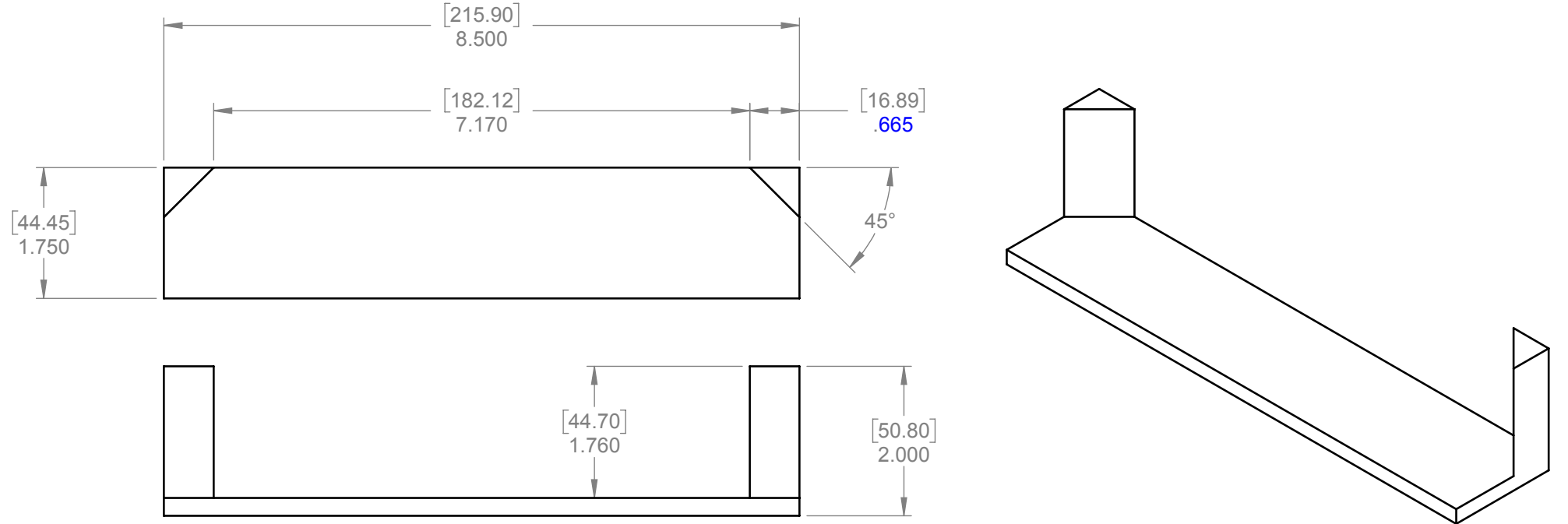


SECTION B-B

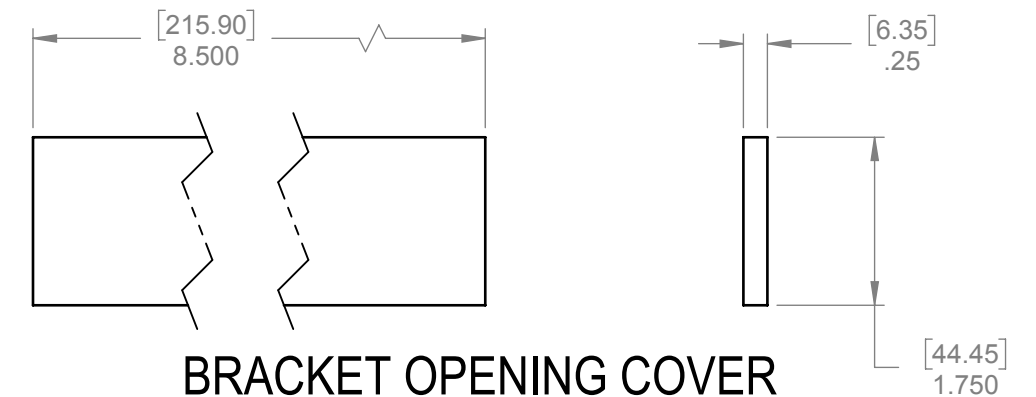


USE SHEET METAL BRACKET AS TEMPLATE
TO DRILL 7/64" X 3/4" DEEP HOLES.

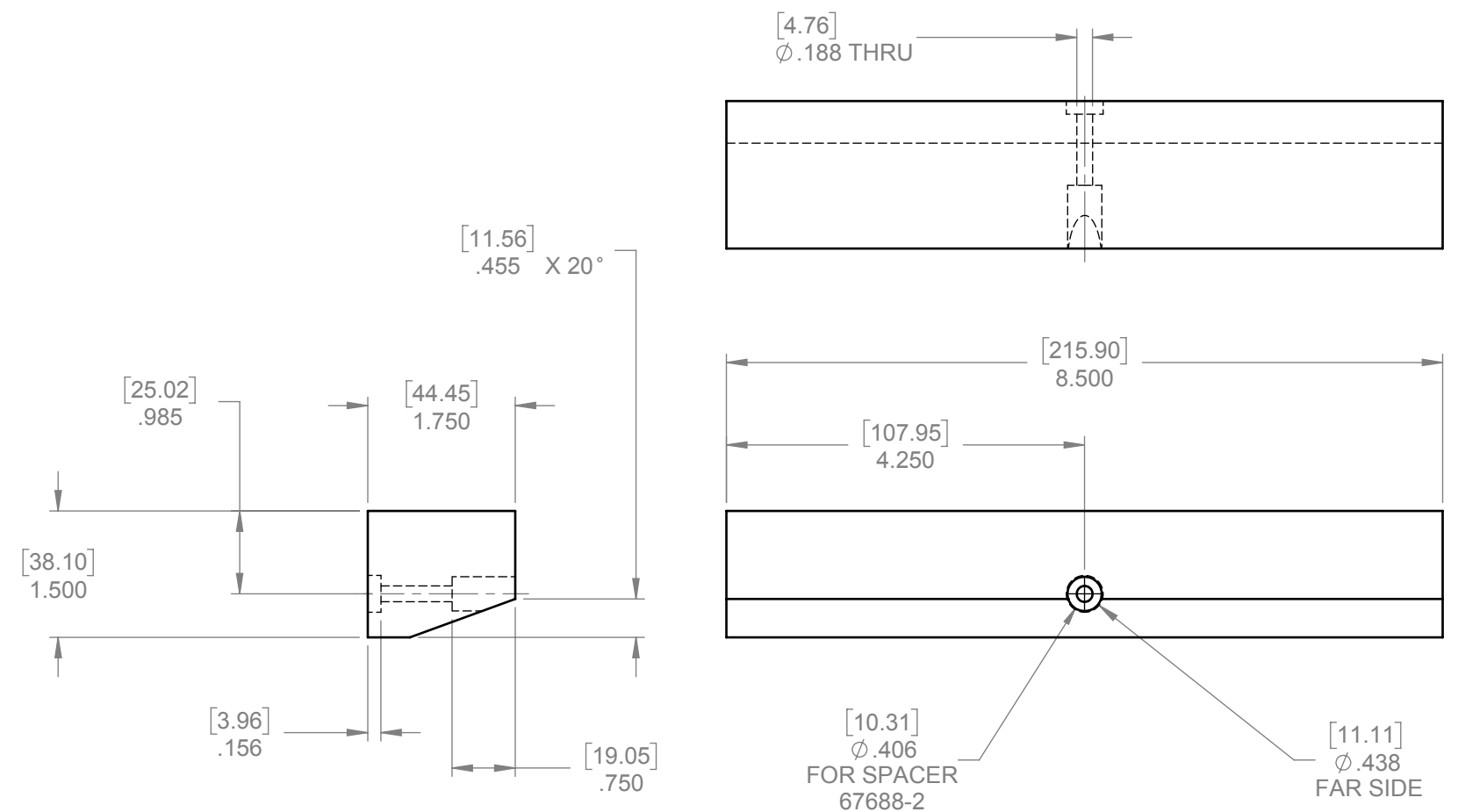
REAR VIEW



CONTROL BRACKET OPENING



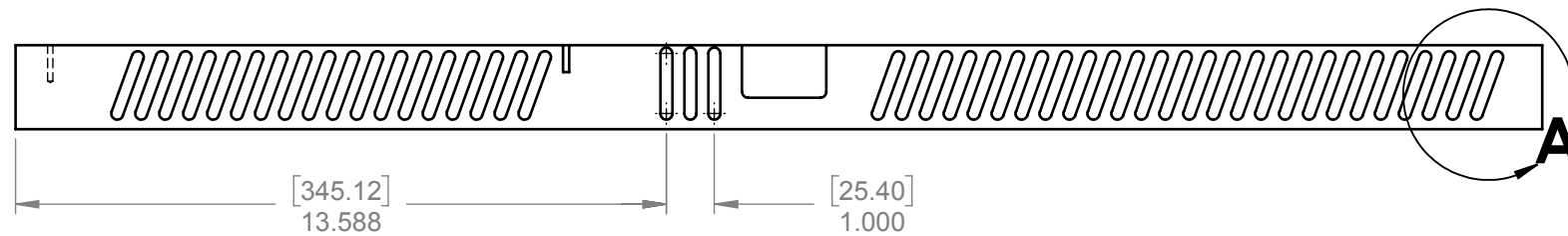
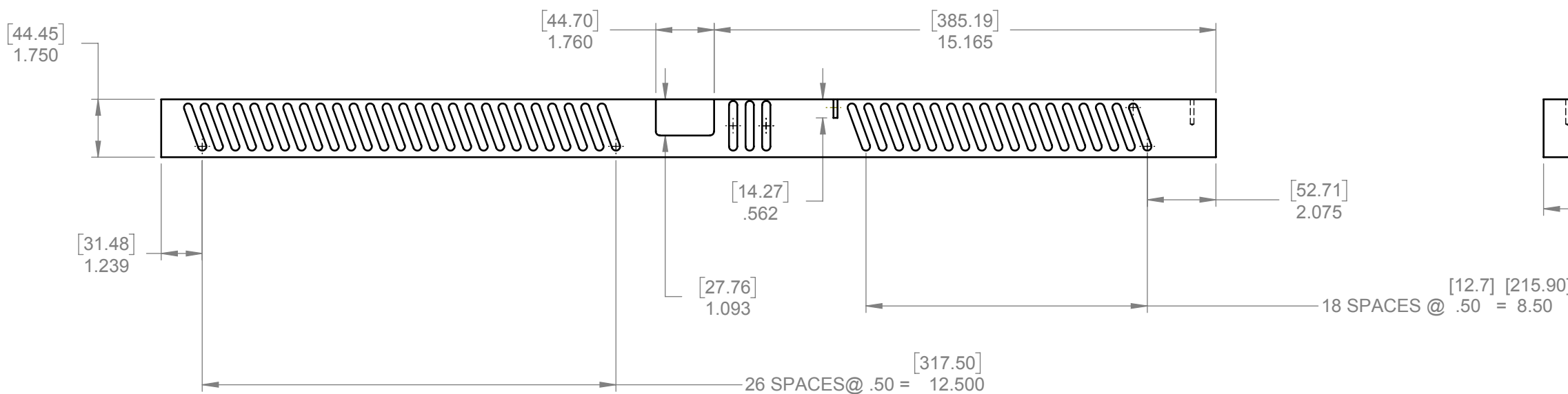
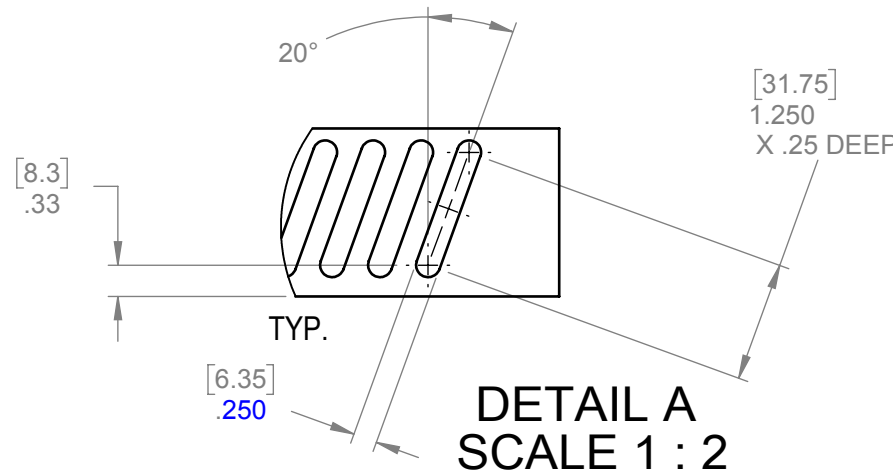
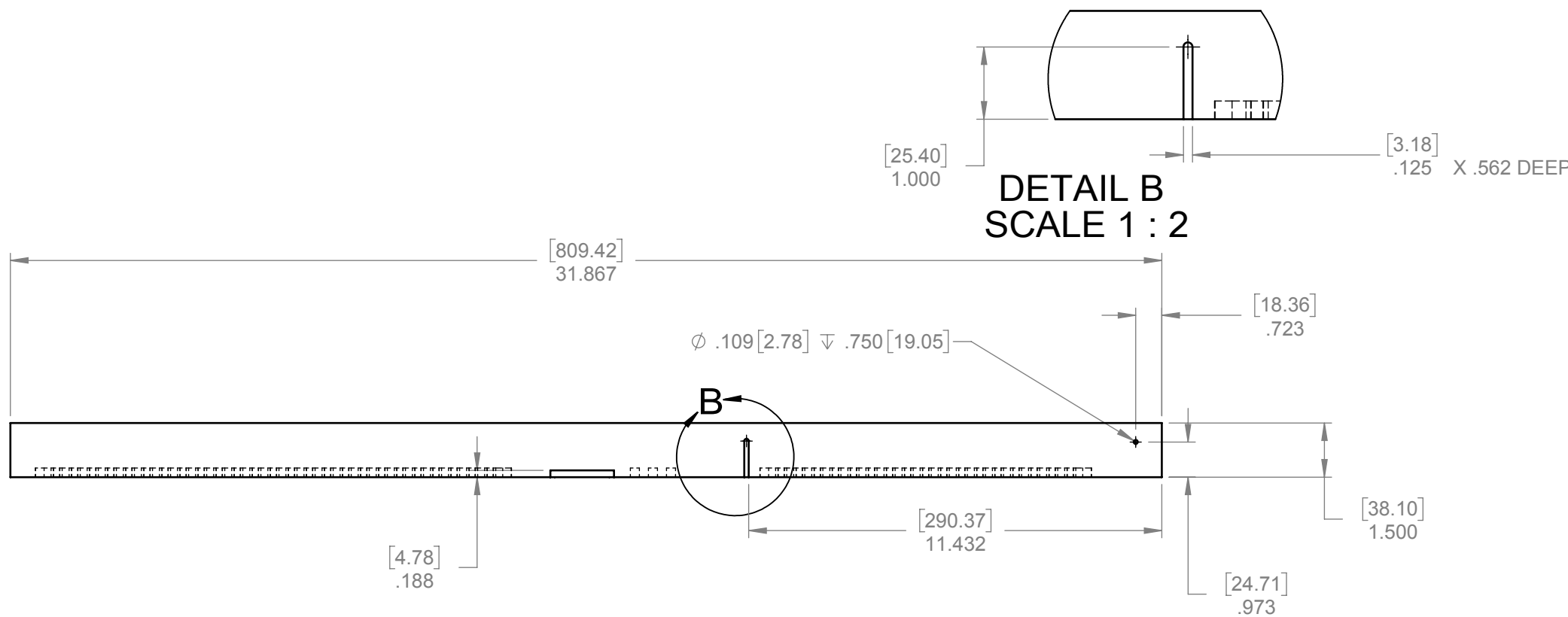
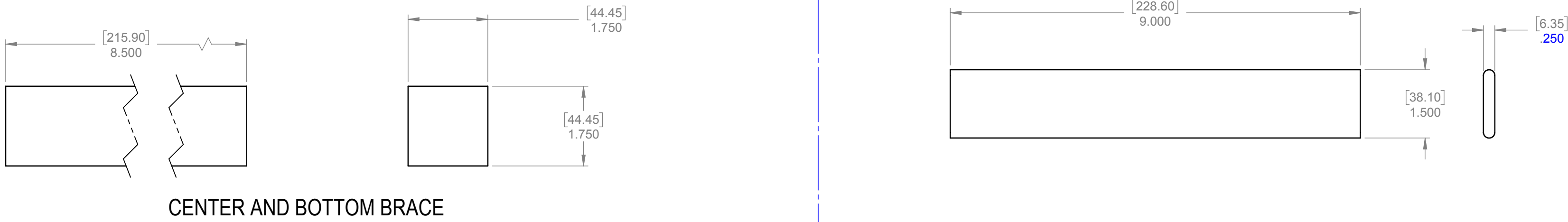
BRACKET OPENING COVER



TOP CROSS BRACE

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: .X = ±.1 .XX = ±.03 .XXX = ±.015 ANGULAR: ±15°, FRACTIONS: ±1/64 BREAK SHARP EDGES -.015 X 45° RADIUS SHARP FILLETS -.015 TO .031		SIGNATURES DESIGNED CJT 7/16/2013 DRAWN CJT 7/16/2013 CHECKED		Perlick Corporation Milwaukee, Wisconsin	
MATERIAL:		QTY.: FINISH:		TITLE: WOOD GRILL DETAILS DUAL ZONE	
				REFERENCE: PART NO. KIT 67893-1 DWG NO. 67893 PURCHASE REC.: SCALE = 1:4 SHEET 6 OF 13	
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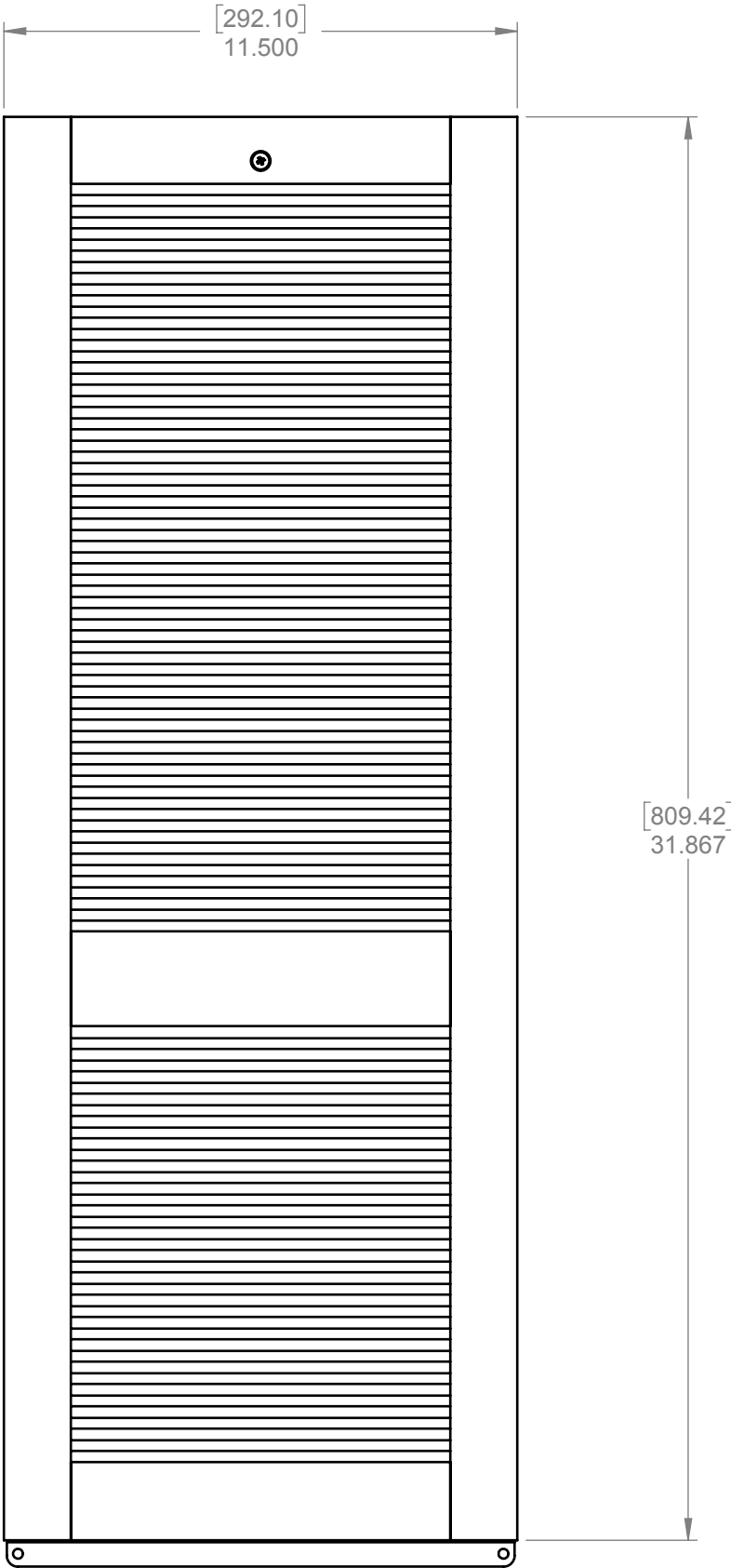
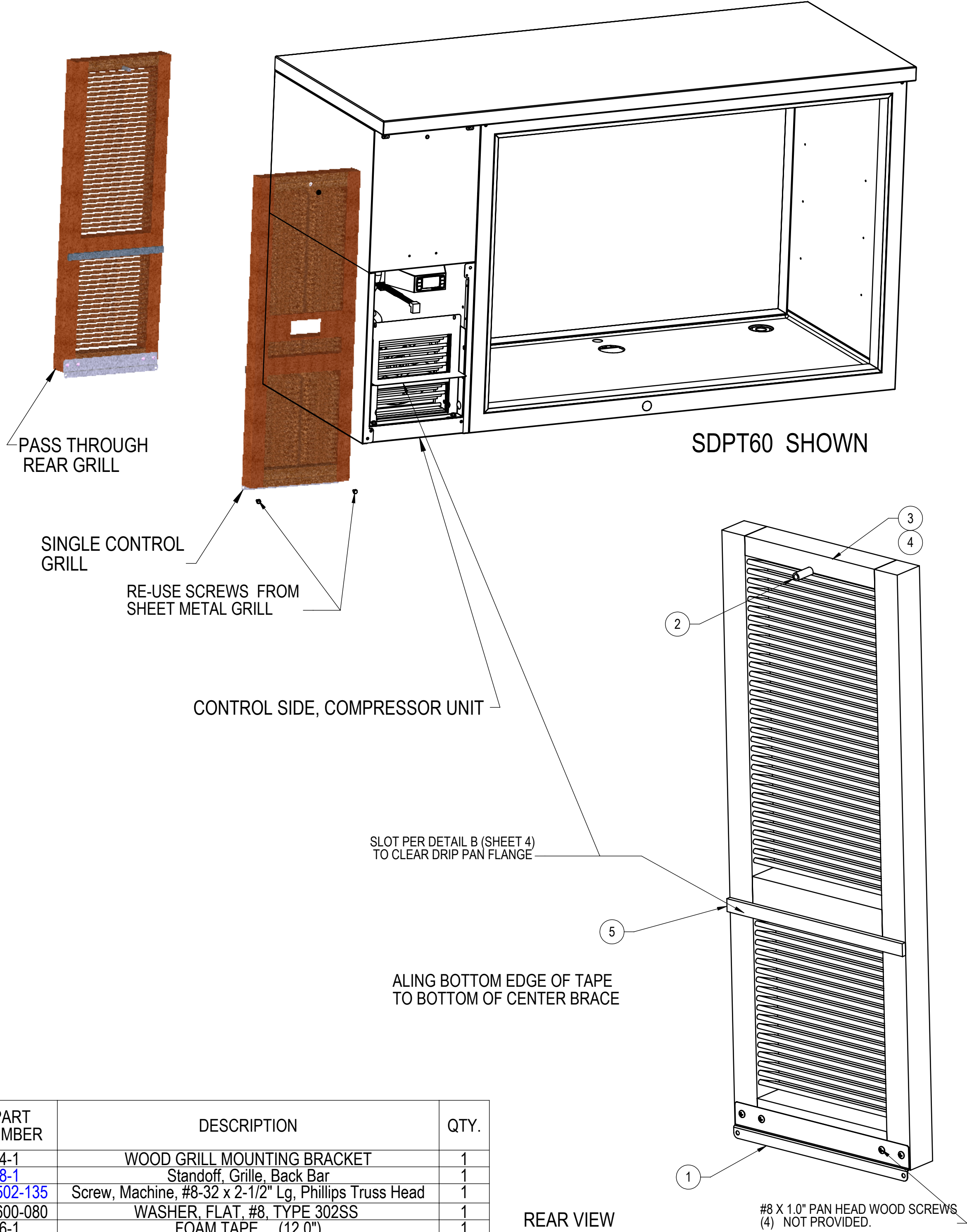
FRONT GRILL WITH DUAL CONTROLS FOR DZS60 BACK BAR



ADDED LOW HEIGHT GRILLE		
D	10/10/2018	KDS
67894-1 WAS 65861-1 67916-1 WAS 63825-12		
C	5/09/2018	KDS
REVISED SINGLE CONTROL GRILL FOR CLEARANCE AROUND CONTROL		
B	9/26/2017	JMP
RELEASED KIT		
A	8/7/2013	CJT
REVISIONS		

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES (MM) TOLERANCES: X = ±.1 XX = ±.03 XXX = ±.015 ANGULAR: ±1.5°, FRACTIONS: ±1/64 BREAK SHARP EDGES: .015 X 45° RADIUS SHARP FILLETS: .015 TO .031		SIGNATURES		DATE		Perlick Corporation Milwaukee, Wisconsin WOOD GRILL, DUAL ZONE GRILL DETAILS					
MATERIAL:		DESIGNED		CJT						7/15/2013	
		DRAWN		CJT						7/16/2013	
		CHECKED									
		QTY.:				REFERENCE:					
		FINISH:				PART NO.		DWG NO.			
						KIT 67893-1		67893			
						PURCHASE REC.:		SCALE = 1:4			
								SHEET 7 OF 13			
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MODEL NUMBERS: PTS SERIES
SDPT SERIES



PASS THROUGH
REAR GRILL
FOR GRILL DETAILS SEE SHEETS 3 & 4

FOR SINGLE CONTROL GRILL DETAILS SEE SHEETS 5 THRU 7

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	67894-1	WOOD GRILL MOUNTING BRACKET	1
2	67688-1	Standoff, Grille, Back Bar	1
3	M00502-135	Screw, Machine, #8-32 x 2-1/2" Lg, Phillips Truss Head	1
4	M00600-080	WASHER, FLAT, #8, TYPE 302SS	1
5	67916-1	FOAM TAPE (12.0")	1

REAR VIEW

ADDED LOW HEIGHT GRILLE		
D	10/10/2018	KDS
67894-1 WAS 65861-1 67916-1 WAS 63825-12		
C	5/09/2018	KDS
REVISED SINGLE CONTROL GRILL FOR CLEARANCE AROUND CONTROL		
B	9/26/2017	JMP
RELEASED PIN		
A	8/7/2013	CJT
REVISIONS		

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: X = ±.1 XX = ±.03 XXX = ±.015 ANGULAR: ±1.5° FRACTIONS: ±1/64 BREAK SHARP EDGES: .015 X 45° RADIUS SHARP FILLETS: .015 TO .031			SIGNATURES DESIGNED CJT 7/16/2013 DRAWN CJT 7/16/2013 CHECKED 8/6/2103		DATE	
MATERIAL:			QTY.:		FINISH:	
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REFERENCE: PART NO. KIT 67893-1 PURCHASE REC.:			DWG NO. 67893		SCALE = 1:8 SHEET 8 OF 13	

4

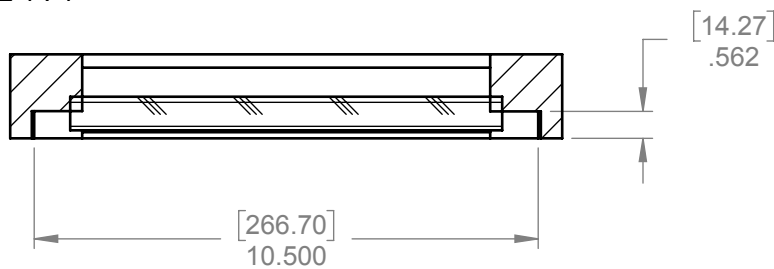
3

2

1

TOP CROSS BRACE

SECTION B-B
SCALE 1 : 4



TOP CROSS BRACE

LEFT SIDE RAIL

VENT SLATS

CENTER BRACE

B

RIGHT SIDE RAIL

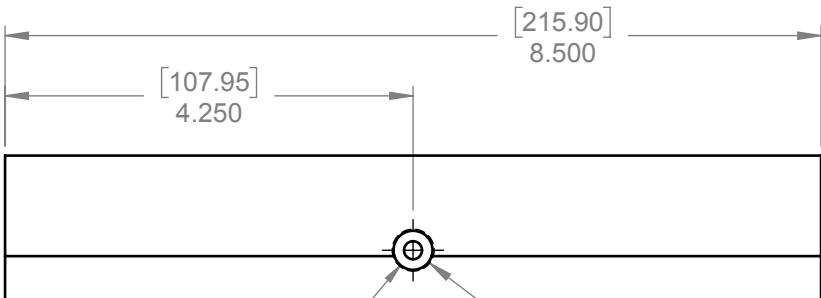
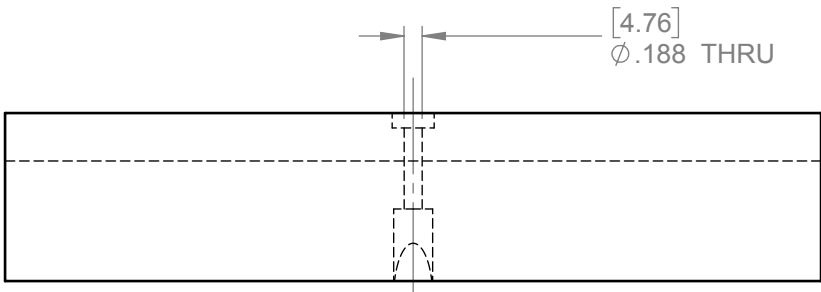
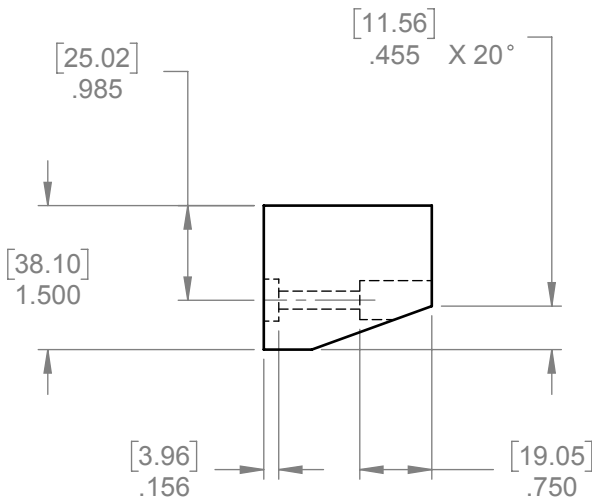
B

BOTTOM OF
CENTER BRACE

REAR VIEW

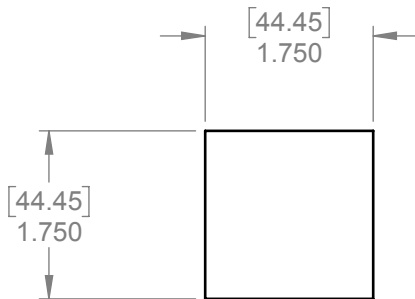
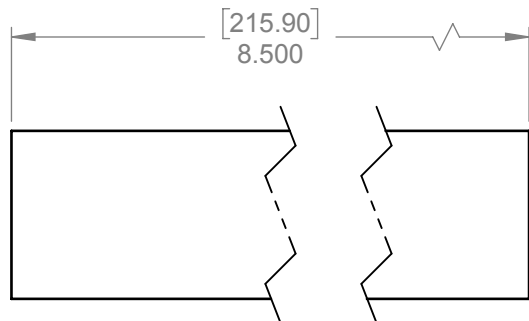
BOTTOM BRACE

USE SHEET METAL BRACKET AS TEMPLATE
TO DRILL 7/64" X 3/4" DEEP HOLES.

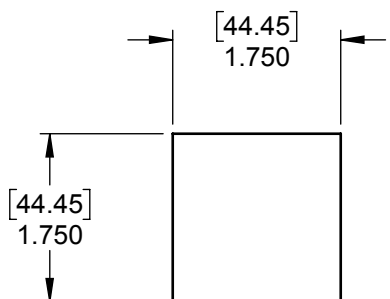
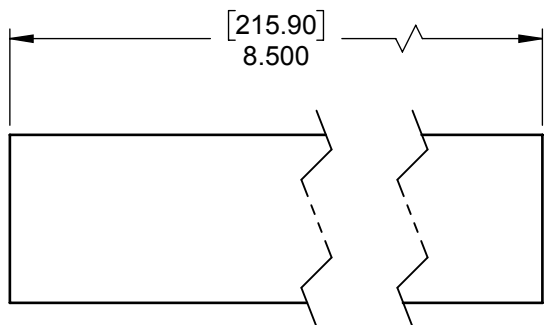


[10.31]
Ø .406
FOR SPACER
67688-2

[11.11]
Ø .438
FAR SIDE



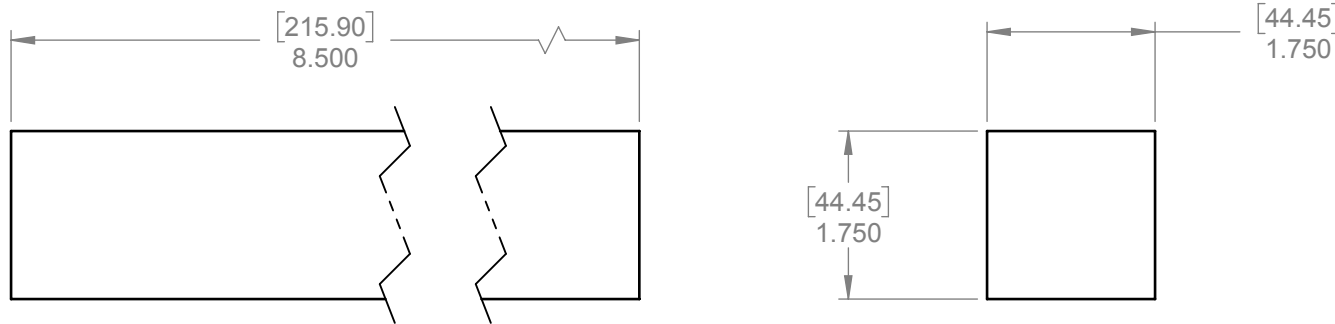
BOTTOM BRACE



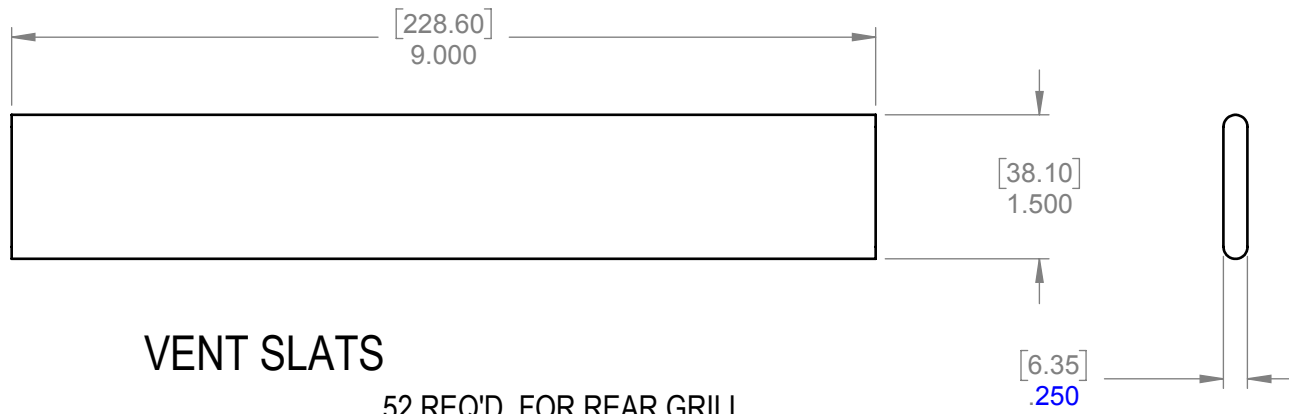
CENTER BRACE

ADDED LOW HEIGHT GRILLE		
D	10/10/2018	KDS
67894-1 WAS 65861-1 67916-1 WAS 63825-12		
C	5/09/2018	KDS
REVISED SINGLE CONTROL GRILL FOR CLEARANCE AROUND CONTROL		
B	9/26/2017	JMP
RELEASED KIT		
A	8/7/2013	CJT
REVISIONS		

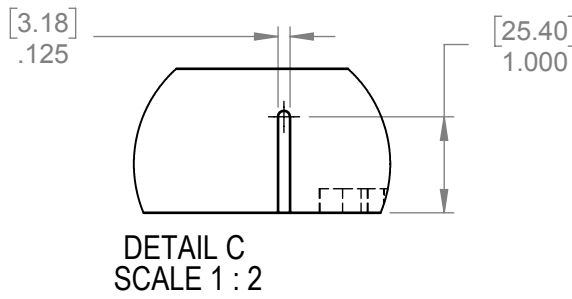
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: X= ±.1 XX= ±.03 XXX= ±.015 ANGULAR: ±1.5° BREAK SHARP EDGES: .015 X 45° RADIUS SHARP FILLETS: .015 TO .031			SIGNATURES		DATE	Perlick Corporation Milwaukee, Wisconsin	
MATERIAL:			DESIGNED	CJT	7/16/2013		
			DRAWN	CJT	7/16/2013	TITLE:	
			CHECKED			WOOD GRILL, REAR PASS THROUGH DETAILS	
			QTY.:			REFERENCE:	
			FINISH:			PART NO.	DWG NO.
						SEE SHEET 1	67893
						PURCHASE REC.:	SCALE = 1:16 SHEET 9 OF 13
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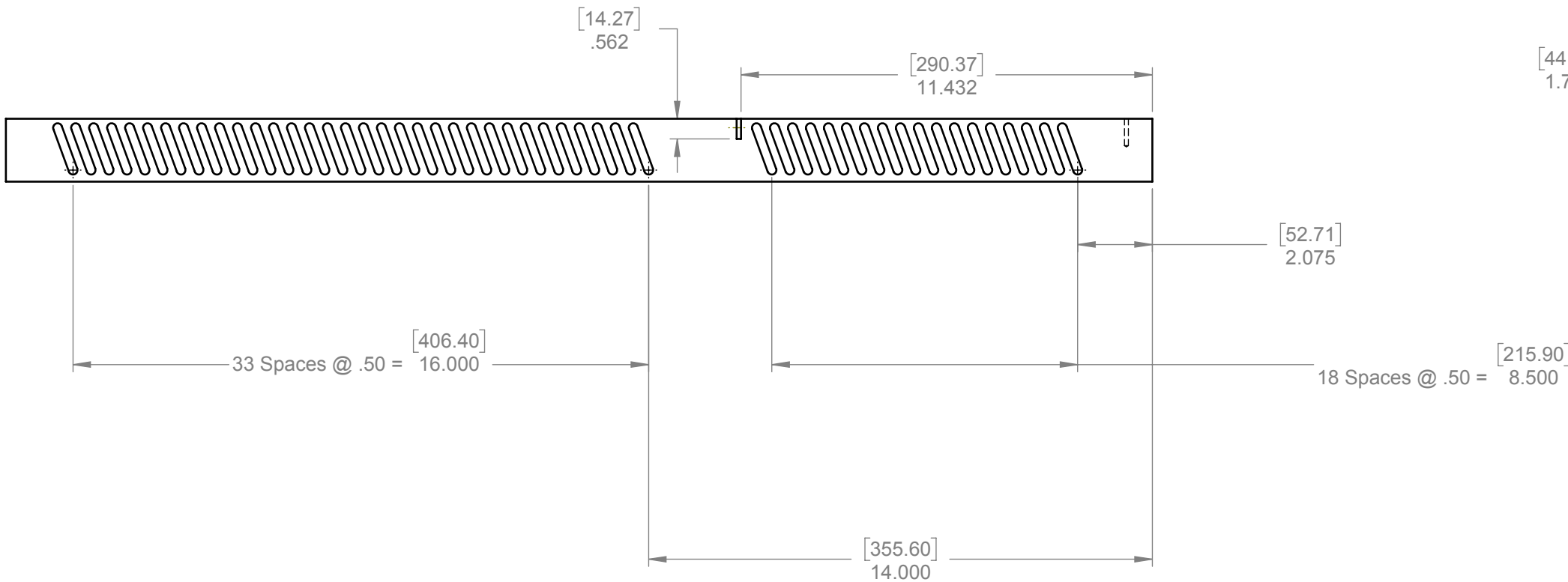
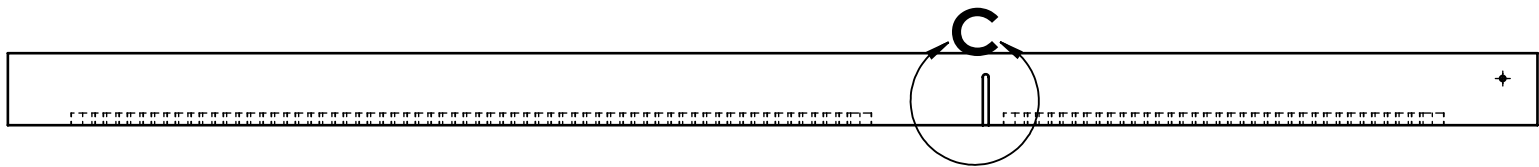
CENTER AND BOTTOM BRACE



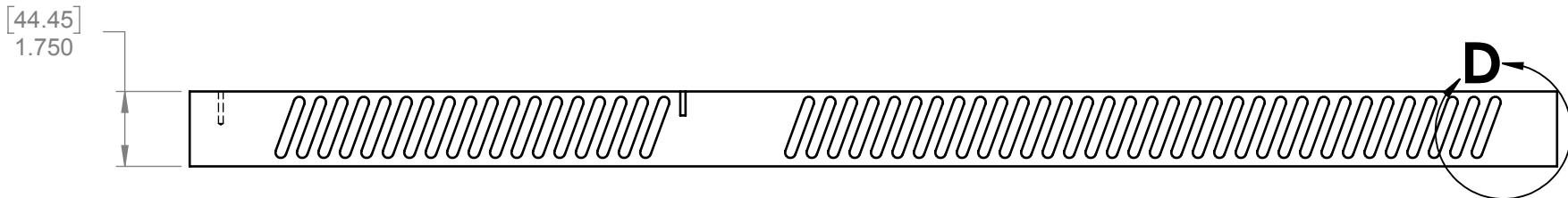
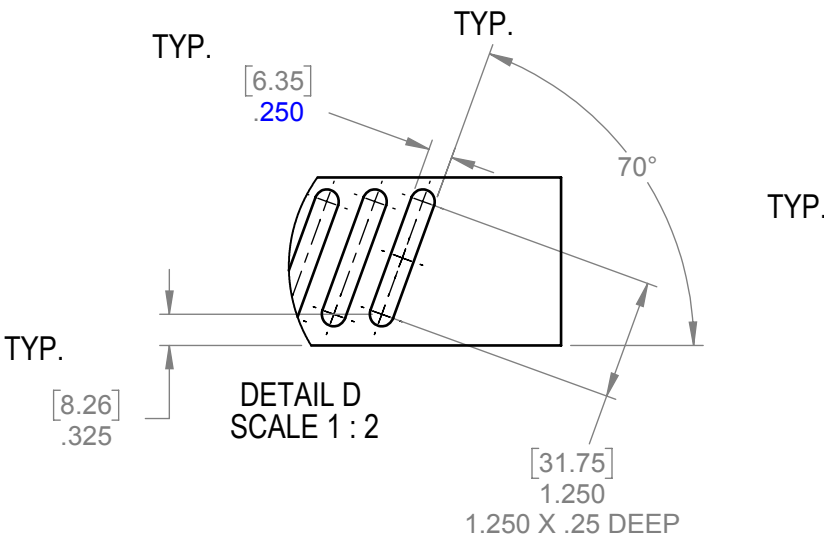
VENT SLATS
52 REQ'D. FOR REAR GRILL



REAR VIEW, SIDE RAIL



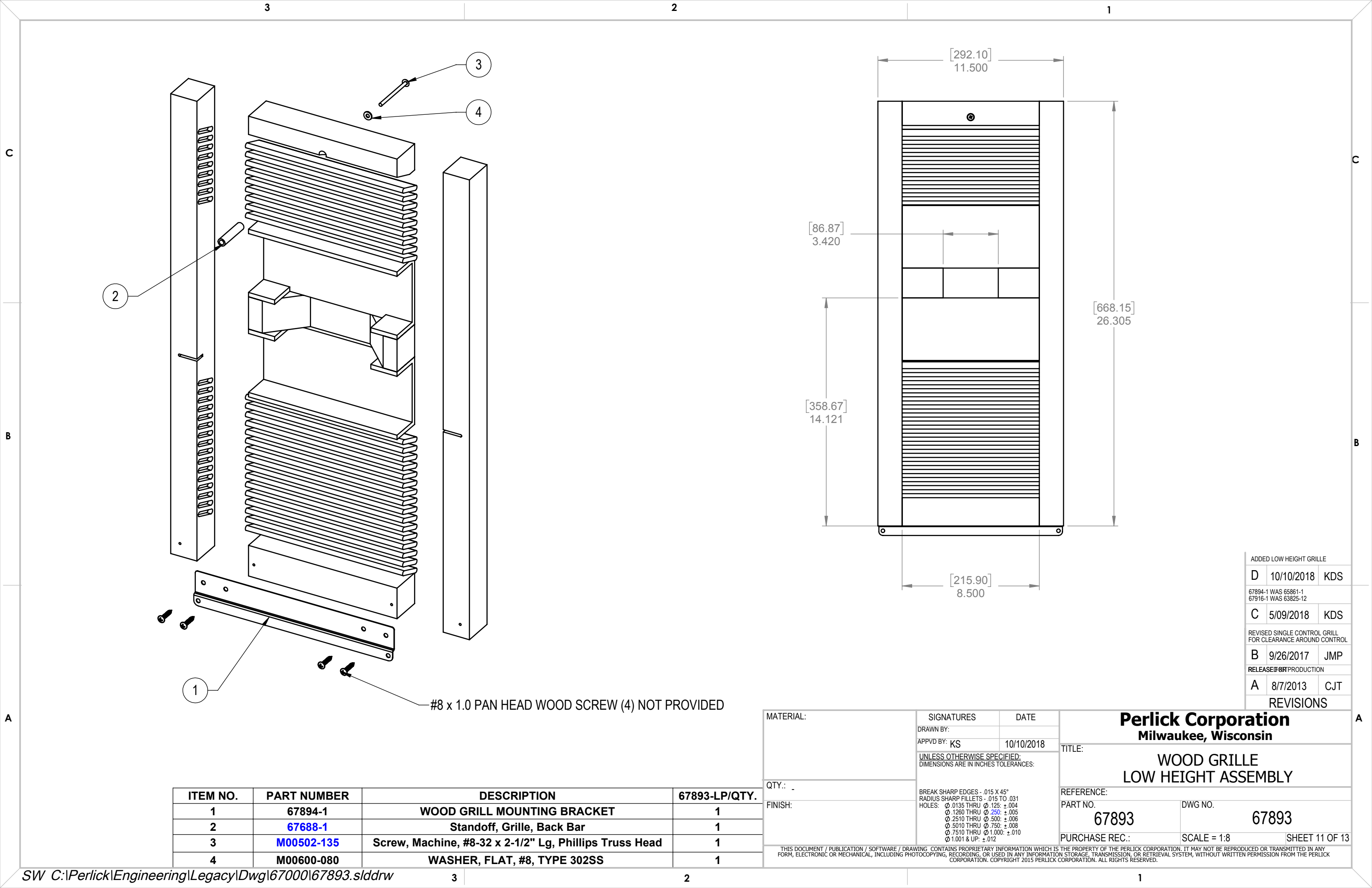
LEFT HAND SIDE RAIL, FOR REAR PASS THROUGH GRILL



RIGHT HAND SIDE RAIL, FOR REAR PASS THROUGH GRILL

ADDED LOW HEIGHT GRILLE		
D	10/10/2018	KDS
67894-1 WAS 65861-1 67916-1 WAS 63825-12		
C	5/09/2018	KDS
REVISED SINGLE CONTROL GRILL FOR CLEARANCE AROUND CONTROL		
B	9/26/2017	JMP
RELEASED KIT		
A	8/7/2013	CJT
REVISIONS		

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: X= ±.1 XX= ±.03 XXX= ±.015 ANGULAR: ±1.5°, FRACTIONS: ±1/64 BREAK SHARP EDGES - .015 X 45° RADIUS SHARP FILLETS - .015 TO .031			SIGNATURES DESIGNED CJT DRAWN CJT CHECKED	DATE 7/15/2013 7/16/2013	Perlick Corporation Milwaukee, Wisconsin TITLE: WOOD GRILL, SIDE RAIL DETAILS
MATERIAL:			QTY.: FINISH:		
			REFERENCE: PART NO. KIT 67893-1 PURCHASE REC.:	DWG NO. 67893 SCALE = 1:16	SHEET 10 OF 13
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ITEM NO.	PART NUMBER	DESCRIPTION	67893-LP/QTY.
1	67894-1	WOOD GRILL MOUNTING BRACKET	1
2	67688-1	Standoff, Grille, Back Bar	1
3	M00502-135	Screw, Machine, #8-32 x 2-1/2" Lg, Phillips Truss Head	1
4	M00600-080	WASHER, FLAT, #8, TYPE 302SS	1

MATERIAL:

QTY.: 1

FINISH:

SIGNATURES

DRAWN BY:

APPVD BY: KS

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES TOLERANCES:

BREAK SHARP EDGES - .015 X 45°
RADIUS SHARP FILLETS - .015 TO .031
HOLES: Ø .1260 THRU Ø .250: ±.004
Ø .1260 THRU Ø .250: ±.005
Ø .2510 THRU Ø .500: ±.006
Ø .5010 THRU Ø .750: ±.008
Ø .7510 THRU Ø 1.000: ±.010
Ø 1.001 & UP: ±.012

DATE

10/10/2018

Perlick Corporation
Milwaukee, Wisconsin

TITLE:
WOOD GRILLE
LOW HEIGHT ASSEMBLY

REFERENCE:

PART NO.
67893

DWG NO.
67893

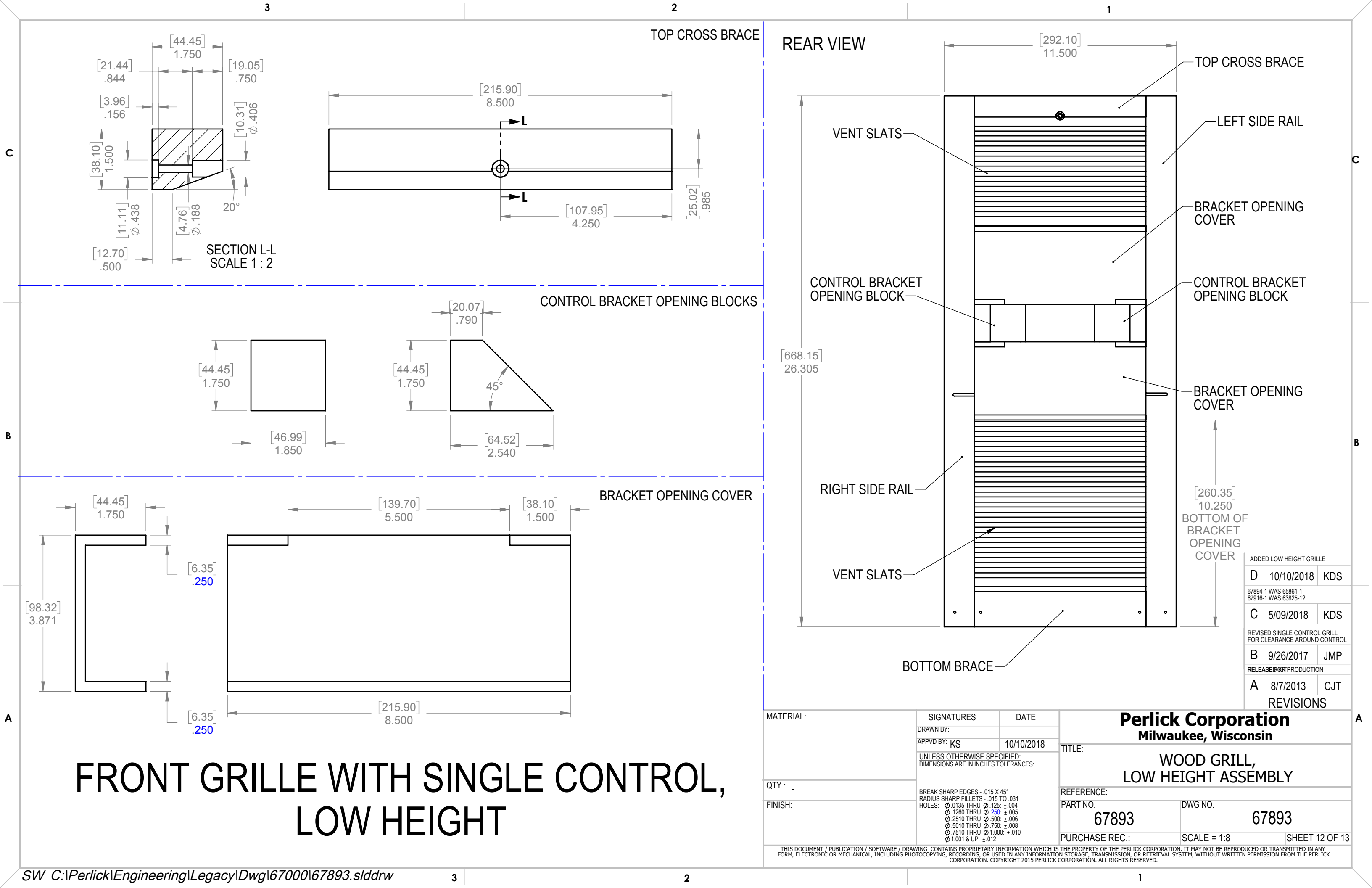
PURCHASE REC.:

SCALE = 1:8

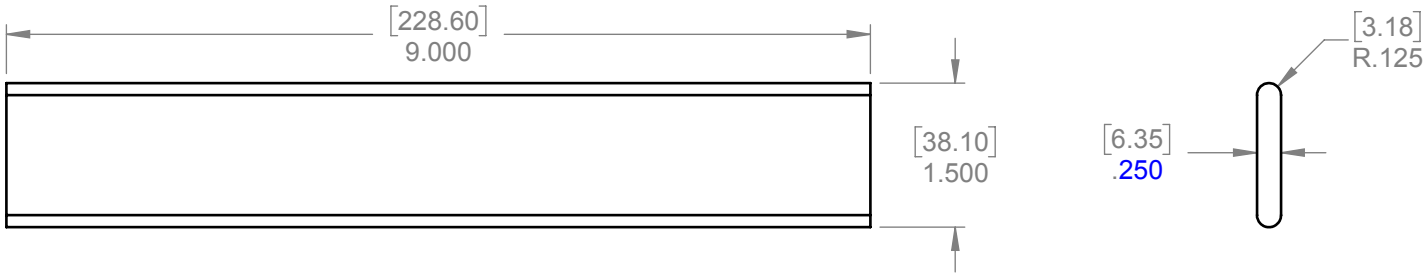
SHEET 11 OF 13

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ADDED LOW HEIGHT GRILLE		
D	10/10/2018	KDS
67894-1 WAS 65861-1 67916-1 WAS 63825-12		
C	5/09/2018	KDS
REVISED SINGLE CONTROL GRILL FOR CLEARANCE AROUND CONTROL		
B	9/26/2017	JMP
RELEASED FOR PRODUCTION		
A	8/7/2013	CJT
REVISIONS		

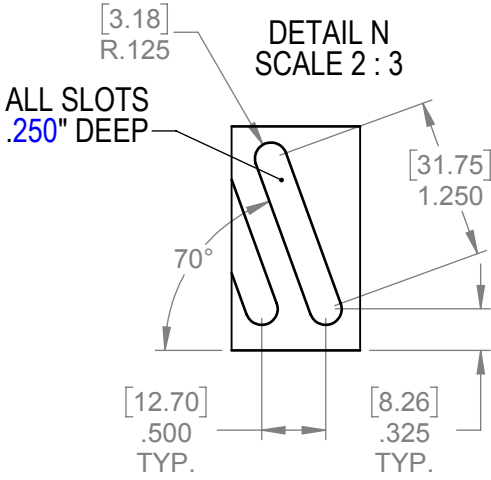
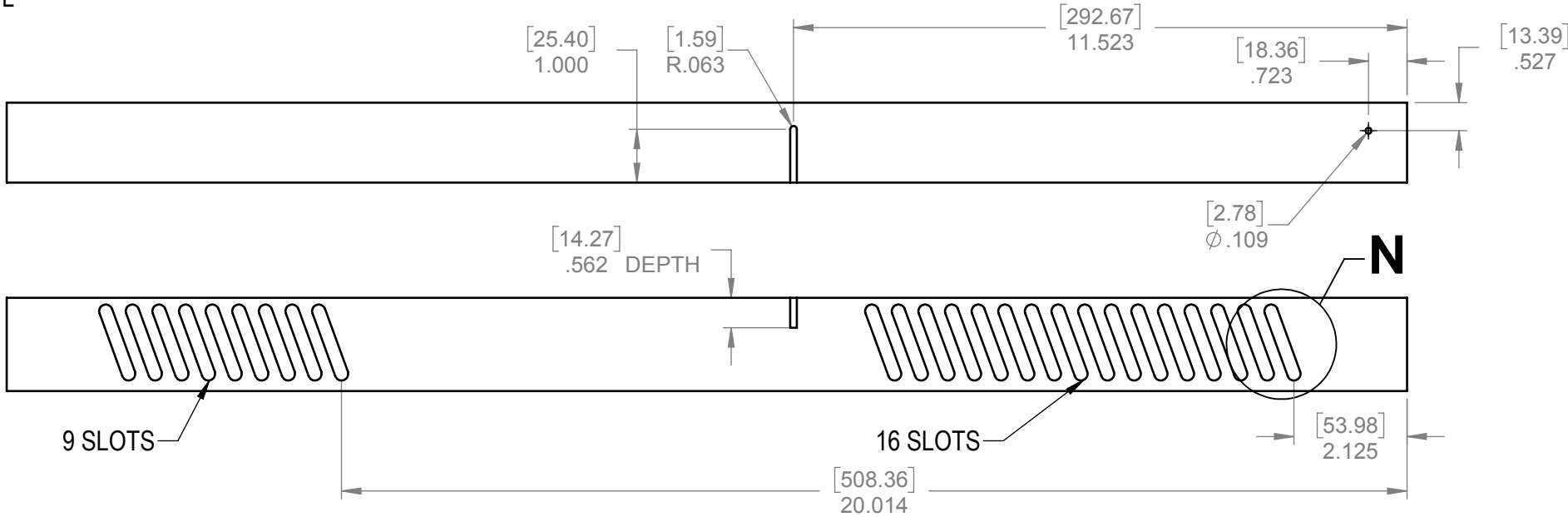


VENT SLATS

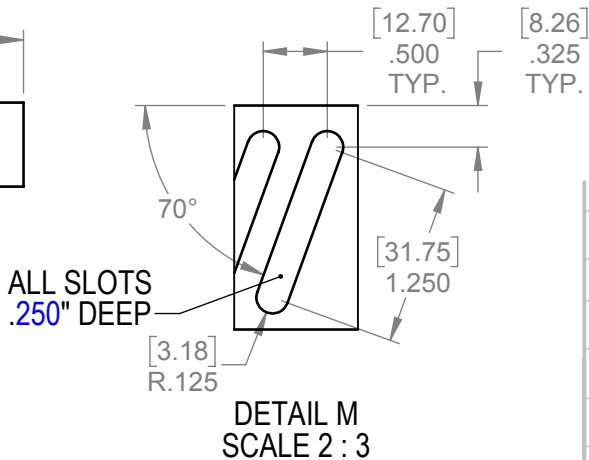
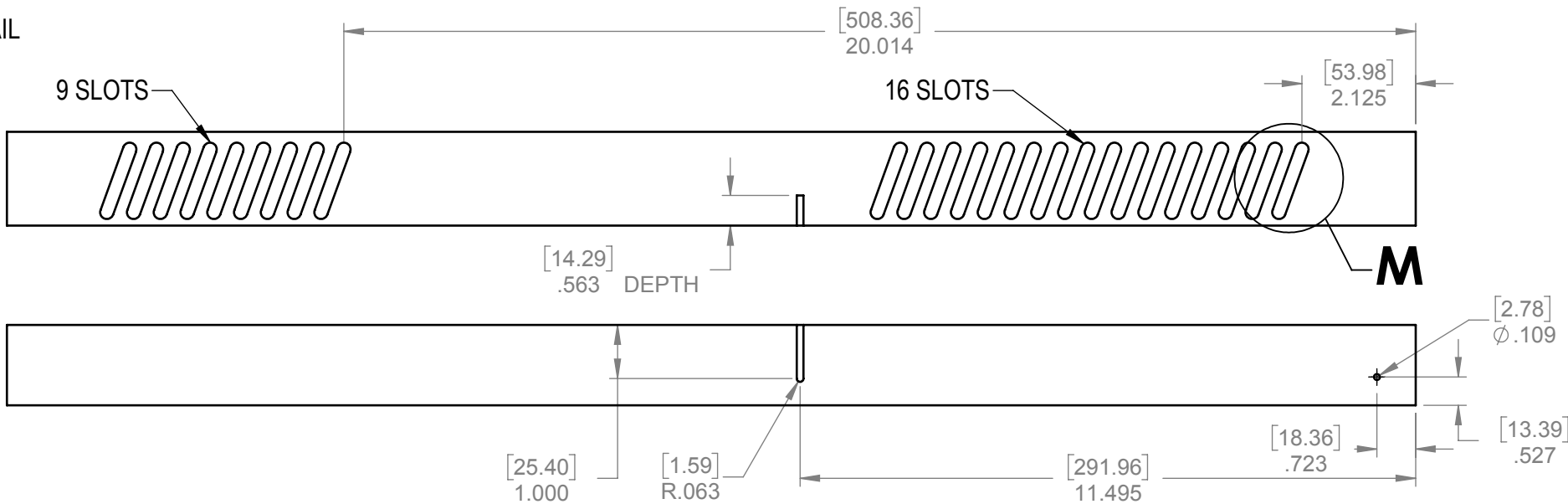


FRONT GRILLE WITH SINGLE CONTROL, LOW HEIGHT

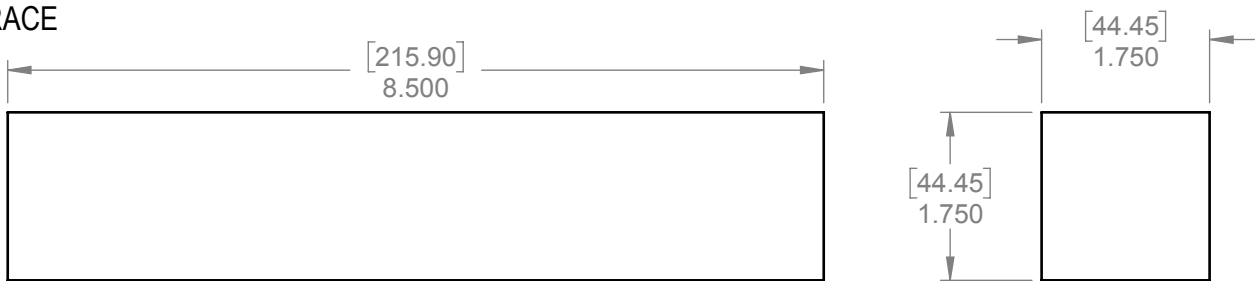
LEFT SIDE RAIL



RIGHT SIDE RAIL



BOTTOM BRACE



MATERIAL:

QTY.: 1

FINISH:

SIGNATURES

DATE

10/10/2018

BREAK SHARP EDGES - .015 X 45°

RADIUS SHARP FILLETS - .015 TO .031

HOLES: Ø .0135 THRU Ø .125: ±.004

Ø .1260 THRU Ø .250: ±.005

Ø .2510 THRU Ø .500: ±.006

Ø .5010 THRU Ø .750: ±.008

Ø .7510 THRU Ø 1.000: ±.010

Ø 1.001 & UP: ±.012

Perlick Corporation

Milwaukee, Wisconsin

TITLE: WOOD GRILL, LOW HEIGHT GRILLE DETAILS

REFERENCE:

PART NO. 67893

DWG NO. 67893

PURCHASE REC.:

SCALE = 1:4

SHEET 13 OF 13

ADDED LOW HEIGHT GRILLE

D 10/10/2018 KDS

67894-1 WAS 65861-1

67916-1 WAS 63825-12

C 5/09/2018 KDS

REVISED SINGLE CONTROL GRILL FOR CLEARANCE AROUND CONTROL

B 9/26/2017 JMP

RELEASED FOR PRODUCTION

A 8/7/2013 CJT

REVISIONS

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