SEMI-AUTOMATIC BI-FOLD
TROUBLE SHOOTING PROCEDURES

Trouble	Probable Cause	Probable Solution
Only the Right or Left Door Opens	1. Loose roller strap (Top or Bottom Strap)	Adjust and tighten
	2. Broken roller strap assembly	Replace and adjust
	3. Loose roller set screws(s)	Adjust and tighten
Door does not Open	1. The pull-strap assembly is loose or broken	Replace . Or, adjust and tighten
Door are Misaligned	1. The roller strap is loose or stretched	Adjust and tighten
	2. Loose Roller set screws(s)	Adjust and tighten
	3. Bent Hinge	Replace hinge assembly
Doors are not Closing	1. Return spring out of adjustment	Adjust and tighten
	2. Return spring or strap is broken	Replace and adjust
	3. Push bar is dragging on bottom plate	Check for proper installation
	4. Doors are dragging	Loosen hinge screws and realign door
Push Bar Remains Under Base	1. Travel adjuster is loose or broken	Replace or adjust and tighten
	2. Pull strap broken	Replace and adjust