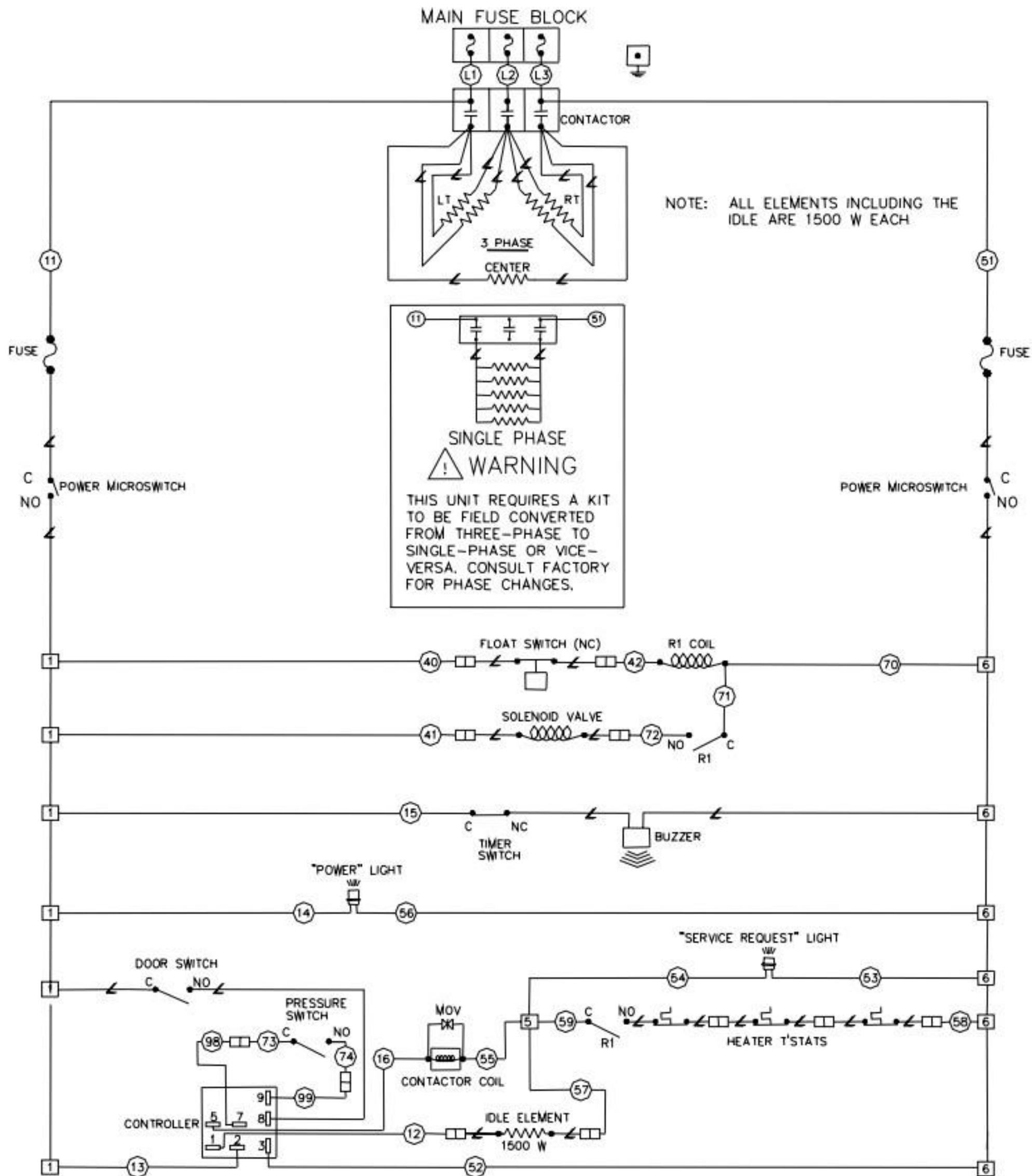




△ COMPONENT LEAD

□ TERMINAL BLOCK CONNECTIONS

○ WIRE NUMBERS

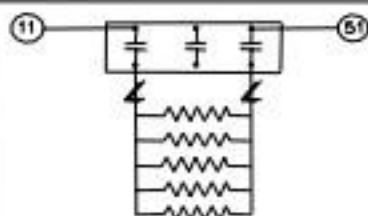
RVM 11-99

VOLTAGE	208		240		220	
PHASE	1	3	1	3	1	3
AMPERAGE	46	27	40	24	44	26

 southbend

WIRING DIAGRAM
208/220/240 V
SEZ-3

P/N
1181575



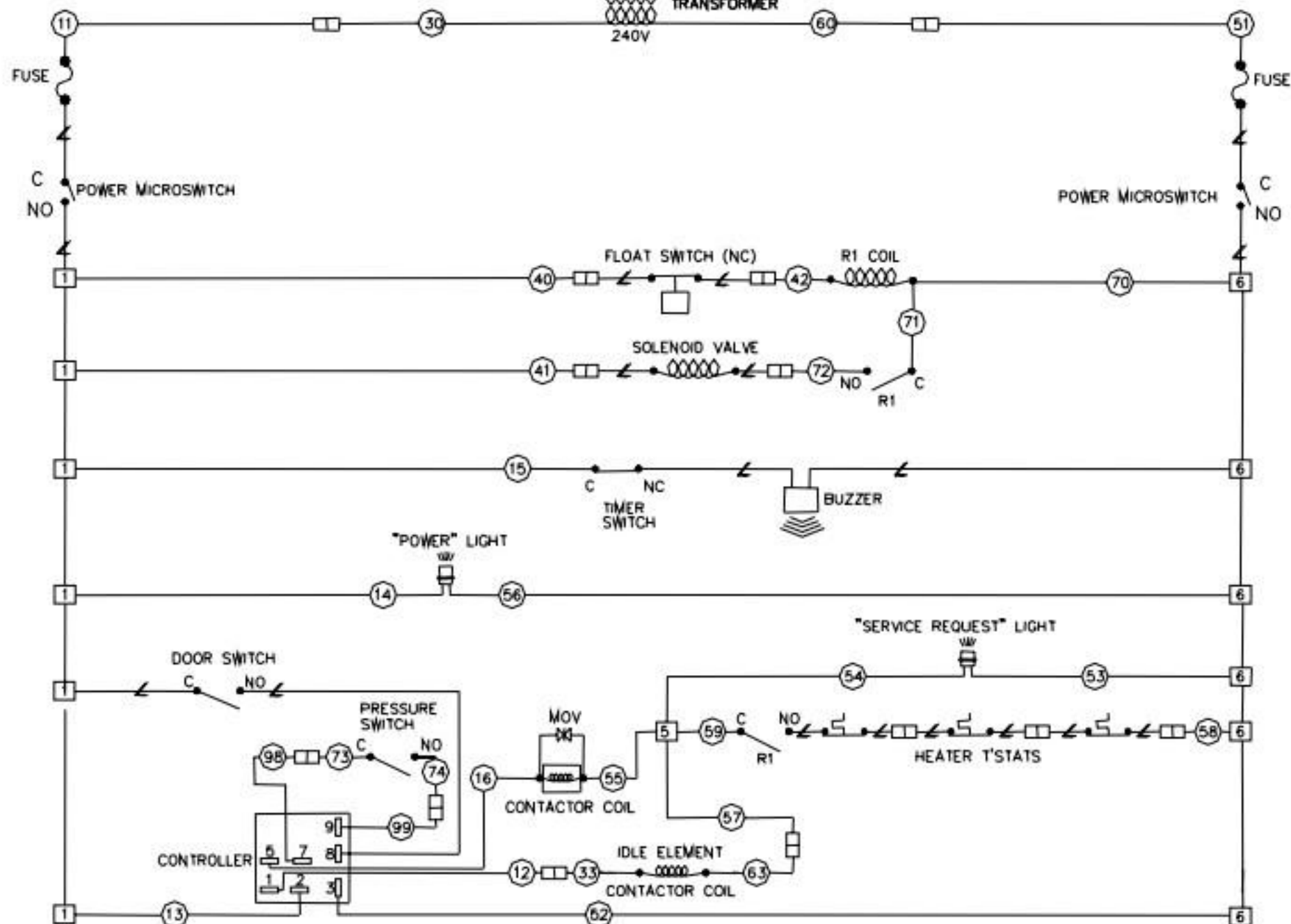
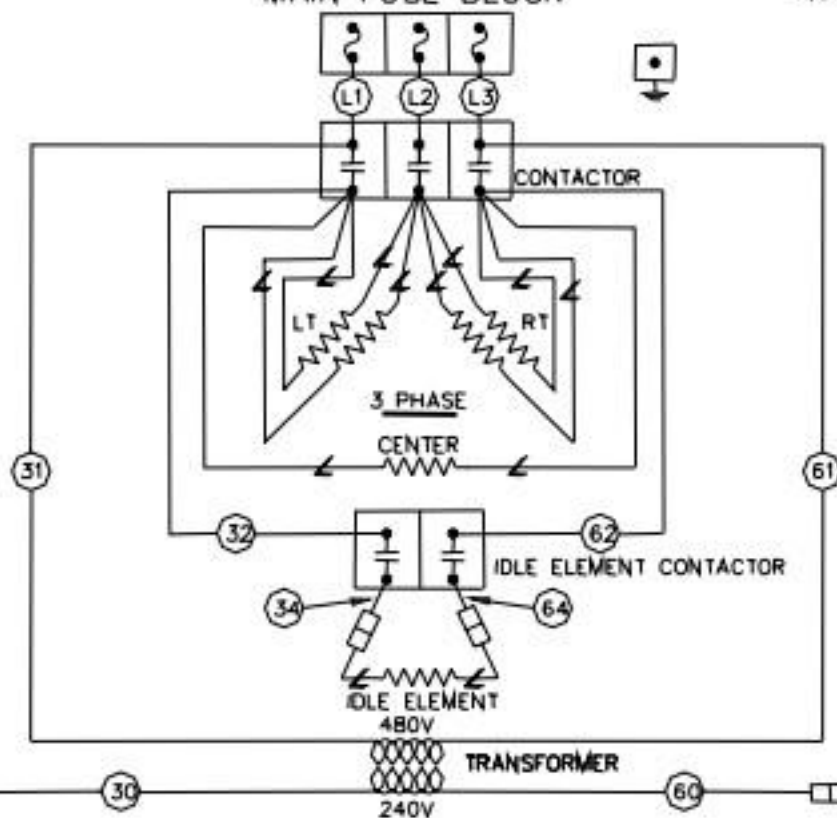
SINGLE PHASE ! WARNING

THIS UNIT REQUIRES A KIT TO BE FIELD CONVERTED FROM THREE-PHASE TO SINGLE-PHASE OR VICE-VERSA. CONSULT FACTORY FOR PHASE CHANGES.

WHEN CHANGING FROM THREE TO SINGLE PHASE, WIRES 32 AND 62 STAY CONNECTED TO THE SAME POSITION.

MAIN FUSE BLOCK

NOTE: ALL ELEMENTS INCLUDING THE IDLE ARE 1500 W EACH



- PLUG CONNECTION
- COMPONENT LEAD
- TERMINAL BLOCK CONNECTIONS
- WIRE NUMBERS

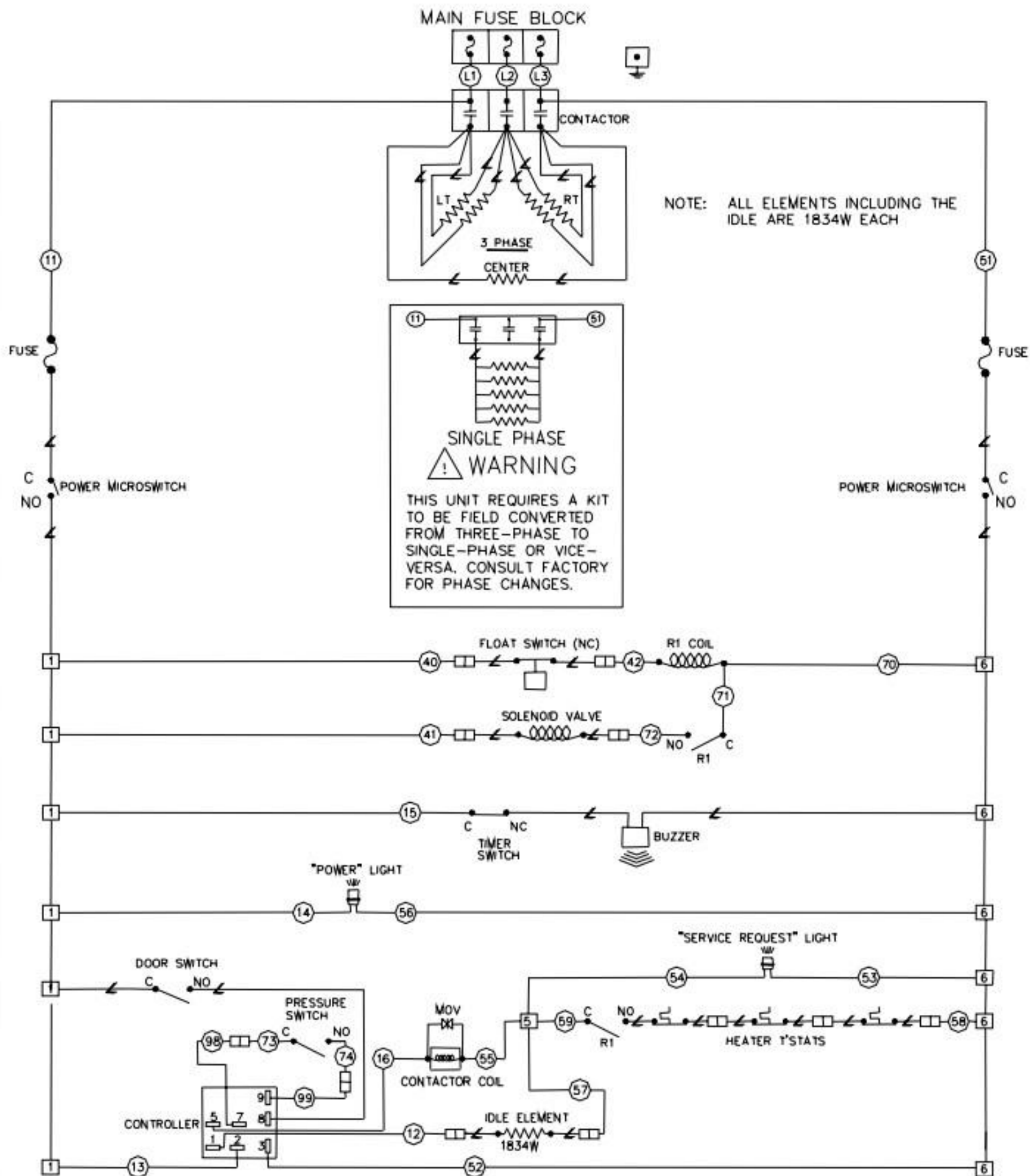
RVM 01-00

VOLTAGE	480	
PHASE	1	3
AMPERAGE	19	11

southbend

WIRING DIAGRAM
480V
SEZ-3

P/N
1181576



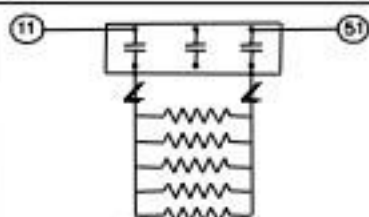
- < COMPONENT LEAD
 □ TERMINAL BLOCK CONNECTIONS
 ○ WIRE NUMBERS

VOLTAGE	208		240		220	
PHASE	1	3	1	3	1	3
AMPERAGE	57	33	49	29	54	31

 southbend

WIRING DIAGRAM
208/220/240 V
SEZ-5

P/N
1181754

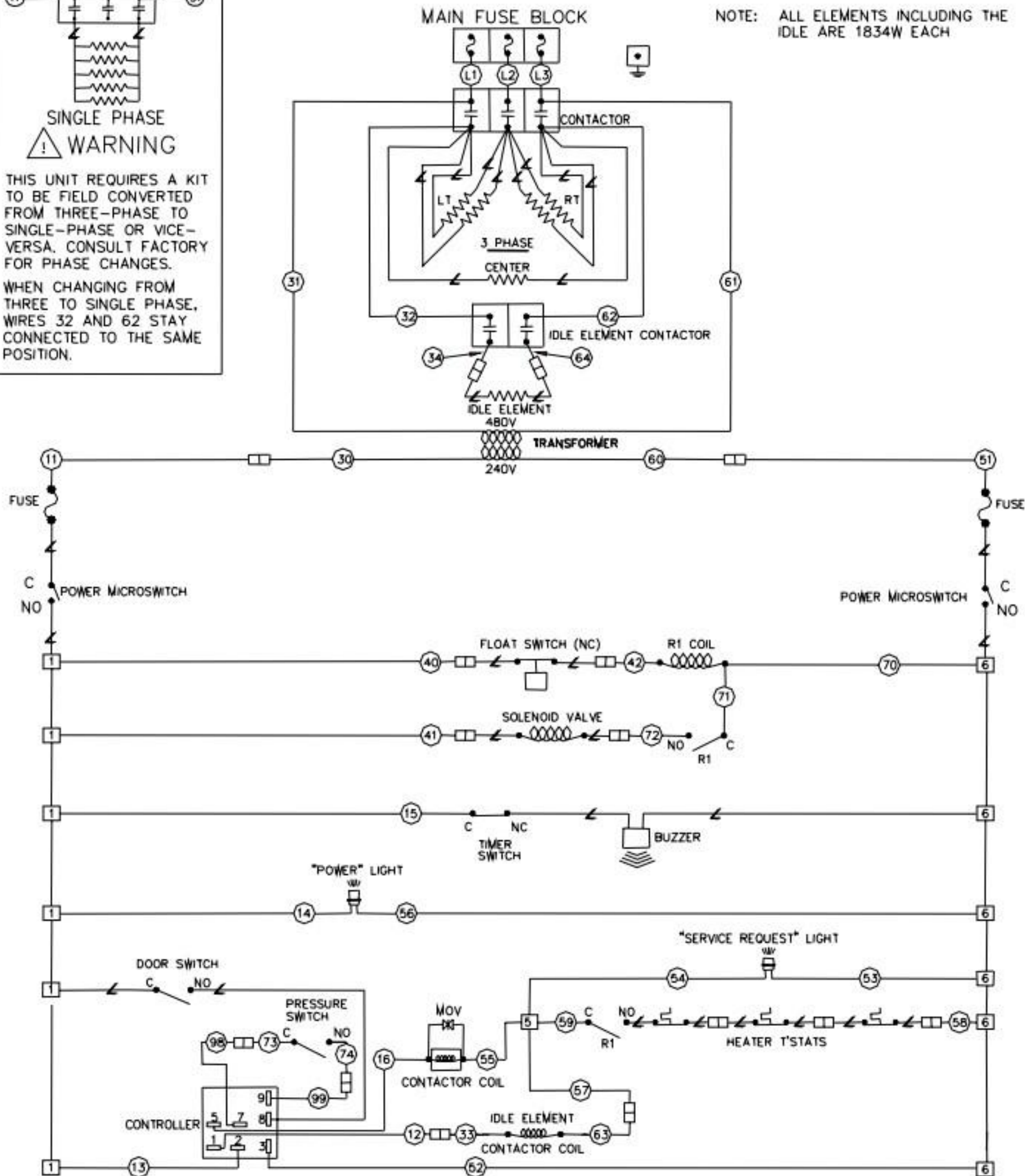


SINGLE PHASE WARNING

THIS UNIT REQUIRES A KIT TO BE FIELD CONVERTED FROM THREE-PHASE TO SINGLE-PHASE OR VICE-VERSA. CONSULT FACTORY FOR PHASE CHANGES.

WHEN CHANGING FROM THREE TO SINGLE PHASE, WIRES 32 AND 62 STAY CONNECTED TO THE SAME POSITION.

NOTE: ALL ELEMENTS INCLUDING THE IDLE ARE 1834W EACH



- PLUG CONNECTION
- COMPONENT LEAD
- TERMINAL BLOCK CONNECTIONS
- WIRE NUMBERS

VOLTAGE	480	
PHASE	1	3
AMPERAGE	25	15

 southbend

WIRING DIAGRAM
480V
SEZ-5

P/N
1181755