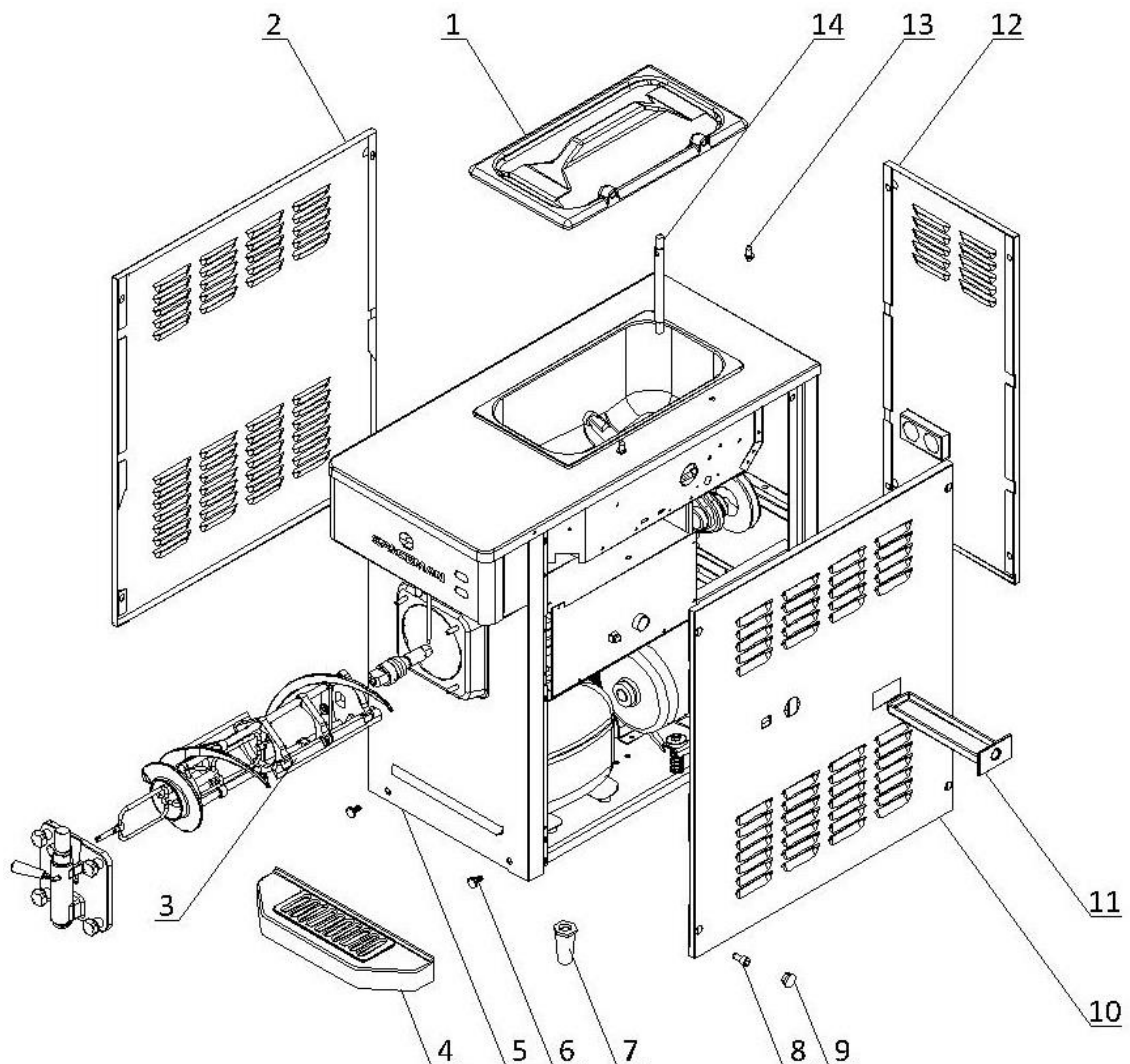


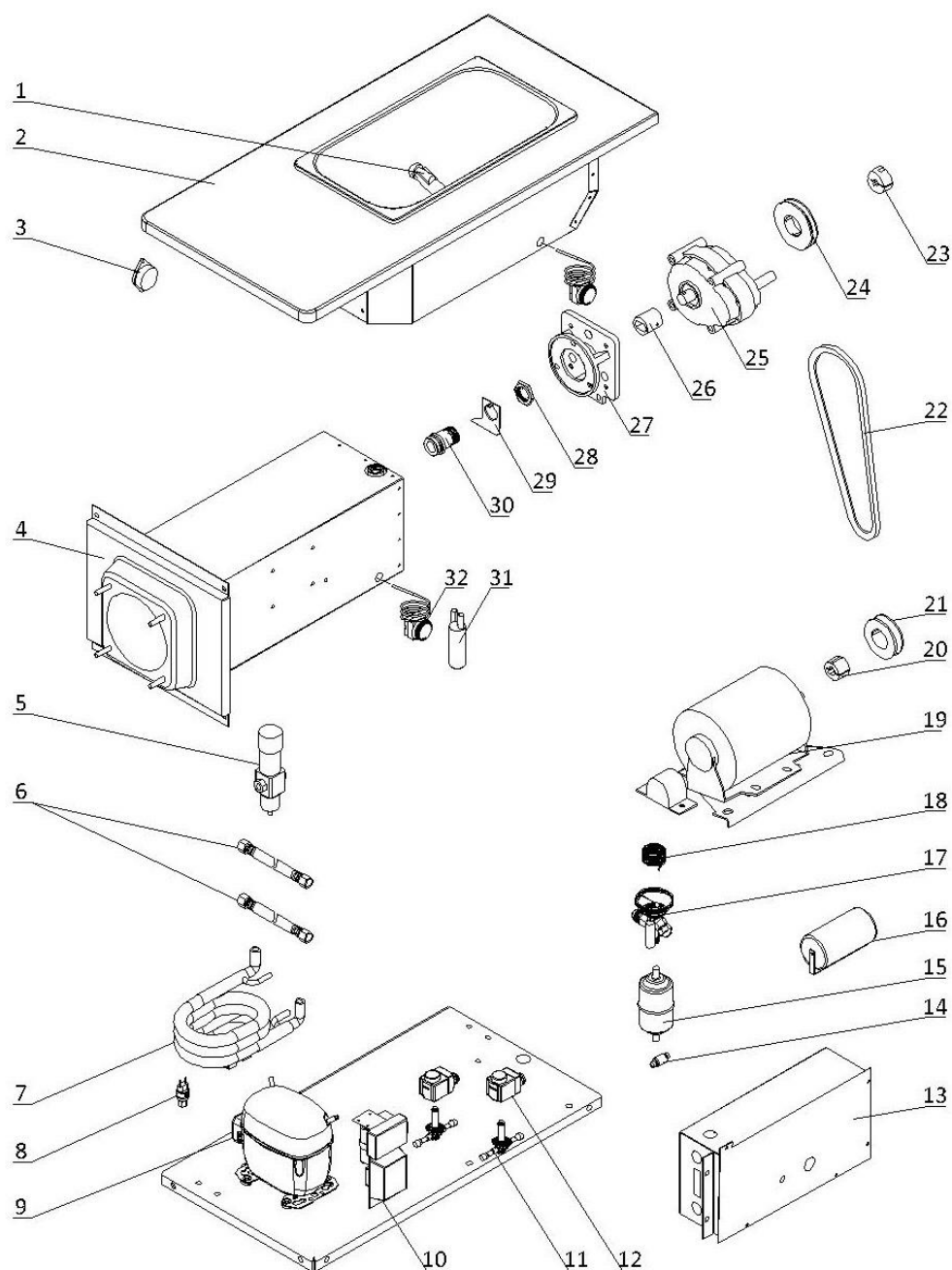
## 1. External Parts



## 1. External Parts

| Item | Part Number                   | Description                  | Qty. |
|------|-------------------------------|------------------------------|------|
| 1    | <a href="#">3.4.03.01.004</a> | Hopper Lid - 12-15L          | 1    |
| 2    | 2.3.4.28.049                  | Panel - Left - 6650-CW       | 1    |
| 3    | Page 5                        | Dispensing Door and Beater   | 1    |
| 4    | <a href="#">3.4.04.01.002</a> | Front Drip Tray - 37.2mm     | 1    |
| 5    | <a href="#">2.3.4.26.042</a>  | Panel - Lower Front - 6650-C | 1    |
| 6    | 3.6.39.004                    | Drip Tray Mounting Bolt      | 2    |
| 7    | 3.3.05.03.005                 | Leg - 68mm                   | 4    |
| 8    | 3.6.11.041                    | Screw - M8x16                | 12   |
| 9    | 3.4.07.01.001                 | Bolt Hole Cover              | 12   |
| 10   | <a href="#">2.3.4.30.029</a>  | Panel - Right - 6650-C       | 1    |
| 11   | <a href="#">3.4.04.02.004</a> | Internal Drip Tray - 24mm    | 1    |
| 12   | 2.3.4.23.068                  | Panel - Rear - 6650-CW       | 1    |
| 13   | <a href="#">3.6.39.011</a>    | Hopper Lid Holder            | 2    |
| 14   | <a href="#">2.1.3.39.0006</a> | Air Tube - FB                | 1    |

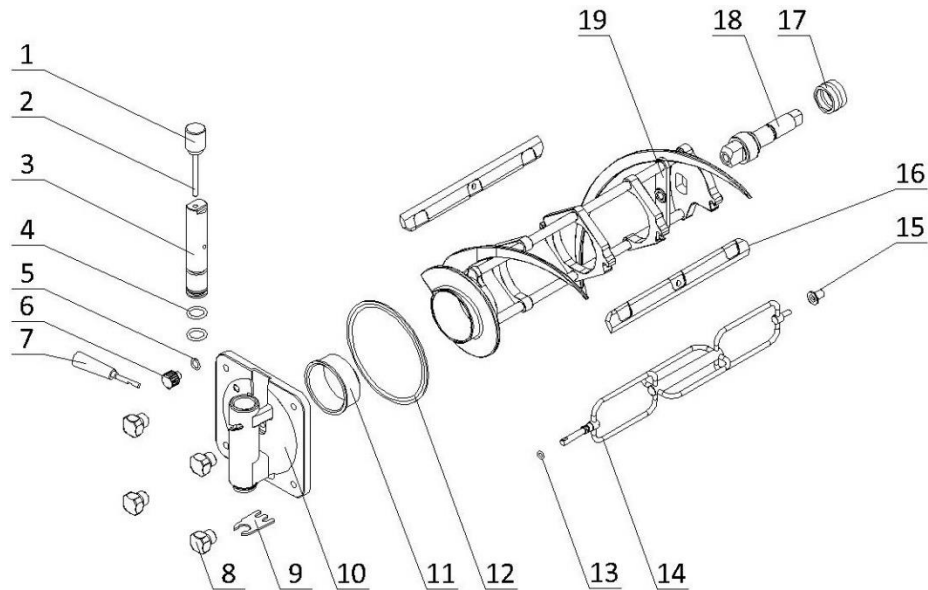
## 2. Internal Parts



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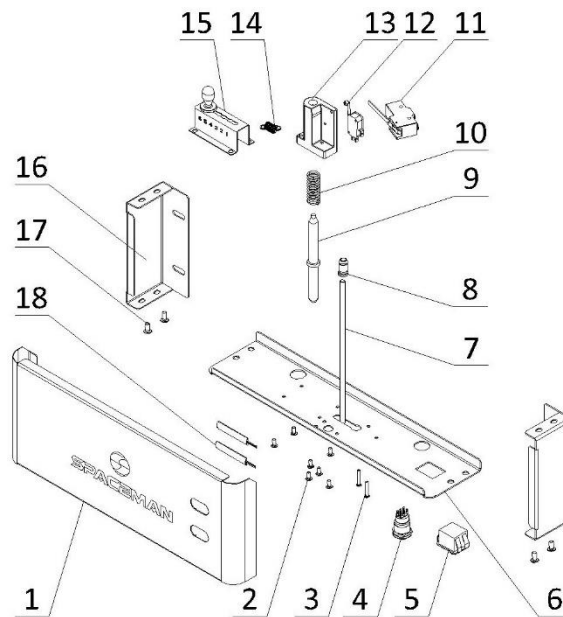
| Item | Part Number     | Description                                        | Qty. |
|------|-----------------|----------------------------------------------------|------|
| 1    | 920.1.04.0002   | Mix Low Sensor Assembly                            | 1    |
| 2    | 2.1.1.02.0023   | Hopper Assembly - 6650-C                           | 1    |
| 3    | 3.1.02.15.003   | Alarm - Low Mix - DC3-24V                          | 1    |
| 4    | 2.1.1.06.0039   | Cylinder Assembly - 6650                           | 1    |
| 5    | 3.2.04.04.031   | Water Valve - WVFX10                               | 1    |
| 6    | 3.7.06.010      | Water Line - 50CM                                  | 2    |
| 7    | 3.2.02.03.002   | Coaxial Heat Exchanger - SS0100GT-U                | 1    |
| 8    | 3.2.04.06.004   | High Pressure Switch - 350~500psi                  | 1    |
| 9    | 3.2.01.02.028.A | Primary Compressor - SC18CLX.2                     | 1    |
| 10   | 3.2.01.04.014   | Start Component - Compressor - SC18CLX.2           | 1    |
| 11   | 3.2.04.04.001   | Solenoid Valve Body - EVR6 - 10W                   | 2    |
| 12   | 3.2.04.04.016   | Solenoid Coil - AC110V                             | 2    |
| 13   | Page 7          | Electrical Box                                     | 1    |
| 14   | 3.2.04.05.009   | Copper Strainer Filter - $\phi$ 9.52               | 1    |
| 15   | 3.2.04.05.002   | Filter Drier - Cylinder - DML083S                  | 1    |
| 16   | 3.1.02.22.008   | Capacitor - Start/Running - 250V - 100-120 $\mu$ F | 1    |
| 17   | 3.2.04.01.011   | Thermal Expansion Valve - TUB2131                  | 1    |
| 18   | 3.2.05.01.008   | Capillary Tube - 2.07 $\times$ 1.07                | 1    |
| 19   | 3.3.01.07.008   | Motor - 110/60/1 - 1/4HP                           | 1    |
| 20   | 3.3.04.01.002   | Bushing - 1008-14                                  | 1    |
| 21   | 3.3.04.02.012   | Pulley - Beater Motor - SPA63-1-1008               | 1    |
| 22   | 3.3.03.03.001   | Belt - Motor - Beater - V-A787                     | 1    |
| 23   | 3.3.04.01.008   | Bushing - 1610-16                                  | 1    |
| 24   | 3.3.04.02.006   | Pulley - Gear Box - SPA112-1-1610                  | 1    |
| 25   | 3.3.02.01.024   | Gear Box - FB - 45*20 Shaft - 79mm                 | 1    |
| 26   | 3.3.02.04.009   | Coupling Drive - 3.4qt-4.0qt-7.3qt - 20mm - V2     | 1    |
| 27   | 2.1.3.15.0003   | Bracket - Gear Box - 3.4-7.3qt - 79mm              | 1    |
| 28   | 3.3.02.02.010   | Nut - Rear Shell Bearing                           | 1    |
| 29   | 2.3.6.04.004    | Lock Plate - Rear Shell Bearing - 42mm             | 1    |
| 30   | 3.3.02.02.002   | Rear Shell Bearing - SS (3.4qt) + FB               | 1    |
| 31   | 3.2.04.07.002   | Suction Accumulator - 30 $\times$ 155 $\times$ 10  | 1    |
| 32   | 3.1.01.07.003   | Thermostat - 0-40 $^{\circ}$ C                     | 2    |

## 3. Dispensing Door and Beater



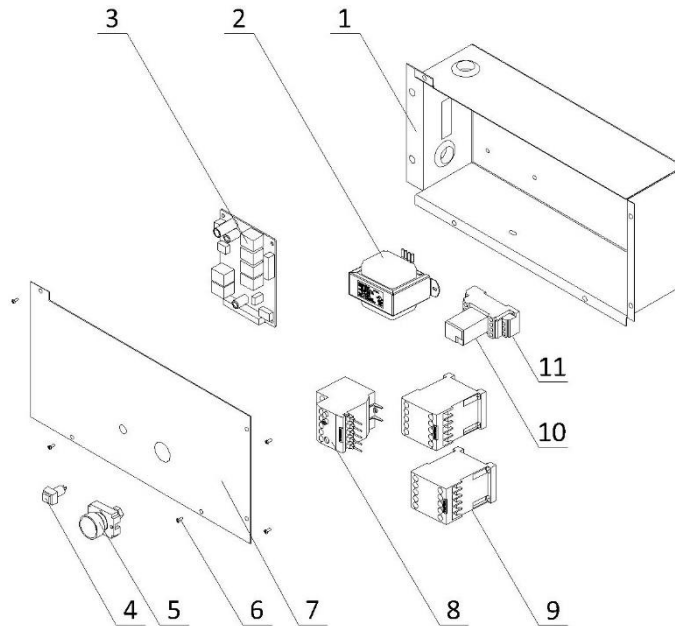
| Item | Part Number                   | Description                  | Qty. |
|------|-------------------------------|------------------------------|------|
| 1    | <a href="#">2.1.3.36.0004</a> | Weight - Draw Valve - FB     | 1    |
| 2    | <a href="#">2.1.3.36.0003</a> | Pin - Draw Valve - FB        | 1    |
| 3    | <a href="#">2.1.3.01.0006</a> | Draw Valve - FB              | 1    |
| 4    | <a href="#">3.4.08.01.036</a> | O-Ring - 19x3.55             | 2    |
| 5    | <a href="#">3.4.08.01.008</a> | O-Ring - 11.5x2.5            | 2    |
| 6    | <a href="#">3.4.07.08.001</a> | Prime Plug - FB              | 1    |
| 7    | <a href="#">3.4.05.01.002</a> | Handle - Dispensing - FB     | 1    |
| 8    | <a href="#">2.1.3.32.0004</a> | Hand Screw - Dispensing - FB | 4    |
| 9    | <a href="#">2.1.4.04.014</a>  | Ice Buster - Dispensing - FB | 1    |
| 10   | <a href="#">2.1.3.14.0006</a> | Dispensing Door - FB         | 1    |
| 11   | <a href="#">3.4.01.03.003</a> | Beater Guide - FB            | 1    |
| 12   | <a href="#">3.4.08.02.005</a> | Door Gasket - FB             | 1    |
| 13   | <a href="#">3.4.08.01.017</a> | O-Ring - 11x2.4              | 1    |
| 14   | <a href="#">2.1.1.31.0003</a> | Torque Rotor - 7.3qt - V2    | 1    |
| 15   | <a href="#">3.4.01.03.012</a> | Torque Guide - V2            | 1    |
| 16   | <a href="#">3.4.02.01.006</a> | Scraper Blade - FB - V2      | 2    |
| 17   | <a href="#">3.4.07.05.002</a> | Gasket - Drive Shaft         | 1    |
| 18   | <a href="#">2.1.3.25.0003</a> | Drive Shaft - FB             | 1    |
| 19   | <a href="#">2.1.1.10.0020</a> | Beater - FB - Standard - V2  | 1    |

## 4. Draw Switch and Front Control Panel



| Item | Part Number                   | Description                                | Qty. |
|------|-------------------------------|--------------------------------------------|------|
| 1    | <a href="#">2.3.4.36.031</a>  | Panel - Overhead Front - 6650-C            | 1    |
| 2    | 3.6.22.028                    | Screw - M4x12                              | 7    |
| 3    | 3.6.22.027                    | Screw - M4x30                              | 2    |
| 4    | <a href="#">3.1.03.04.035</a> | Switch - FT19QB-H22Z/S-K13P0               | 1    |
| 5    | <a href="#">3.1.03.03.009</a> | Power Switch - RK1-01 2X3                  | 1    |
| 6    | 2.3.4.39.063                  | Panel - Overhead Bottom - 6650-C           | 1    |
| 7    | 2.1.4.04.025                  | Torque Arm - 185mm                         | 1    |
| 8    | <a href="#">2.1.4.04.024</a>  | Bracket - Spring - 6690-C                  | 1    |
| 9    | <a href="#">2.1.3.50.0088</a> | Shaft - Draw Switch - FB - 120.3mm         | 1    |
| 10   | <a href="#">3.6.03.012</a>    | Spring - Shaft - Draw Switch               | 1    |
| 11   | <a href="#">3.1.03.02.002</a> | Micro Switch - Torque Lever                | 1    |
| 12   | <a href="#">3.1.03.01.002</a> | Micro Switch - KW-7-2                      | 1    |
| 13   | <a href="#">3.4.07.06.008</a> | Bracket - Micro Switch & Shaft & Spring    | 1    |
| 14   | 3.6.02.005                    | Spring - Viscosity 0.7mm                   | 1    |
| 15   | <a href="#">920.1.03.0004</a> | Control Levers - Viscosity Adjustment - V2 | 1    |
| 16   | <a href="#">2.3.4.37.045</a>  | Panel - Overhead Side - FB                 | 1    |
| 17   | 3.6.22.010                    | Screw - M5x10                              | 4    |
| 18   | <a href="#">3.1.02.14.005</a> | LED Light - XGJ                            | 2    |

## 5. Electrical Box



| Item | Part Number                   | Description                                | Qty. |
|------|-------------------------------|--------------------------------------------|------|
| 1    | <a href="#">2.2.4.17.0037</a> | Electrical Box - 6650                      | 1    |
| 2    | <a href="#">3.1.01.04.007</a> | Transformer - 50W - 50313MW-32             | 1    |
| 3    | <a href="#">2.1.1.30.0012</a> | Control Board - FB                         | 1    |
| 4    | <a href="#">3.1.03.04.003</a> | Switch - FB - Low Mix Alarm - Green Square | 1    |
| 5    | <a href="#">3.1.03.04.032</a> | Reset Button - Thermal Overload-6650       | 1    |
| 6    | <a href="#">3.6.19.001</a>    | Screw - M4×8                               | 4    |
| 7    | <a href="#">2.2.4.20.0037</a> | Cover - Electrical Box - 6650              | 1    |
| 8    | <a href="#">3.1.01.02.012</a> | Thermal Overload Relay - 3RU6116-1HB0      | 1    |
| 9    | <a href="#">3.1.01.01.011</a> | Contactor - 3RT6017-1AF01                  | 2    |
| 10   | <a href="#">3.1.01.03.032</a> | Intermediate Relay - AC110V - HH54P-L      | 1    |
| 11   | <a href="#">3.1.01.03.031</a> | Base - Relay - TP514X1-E                   | 1    |