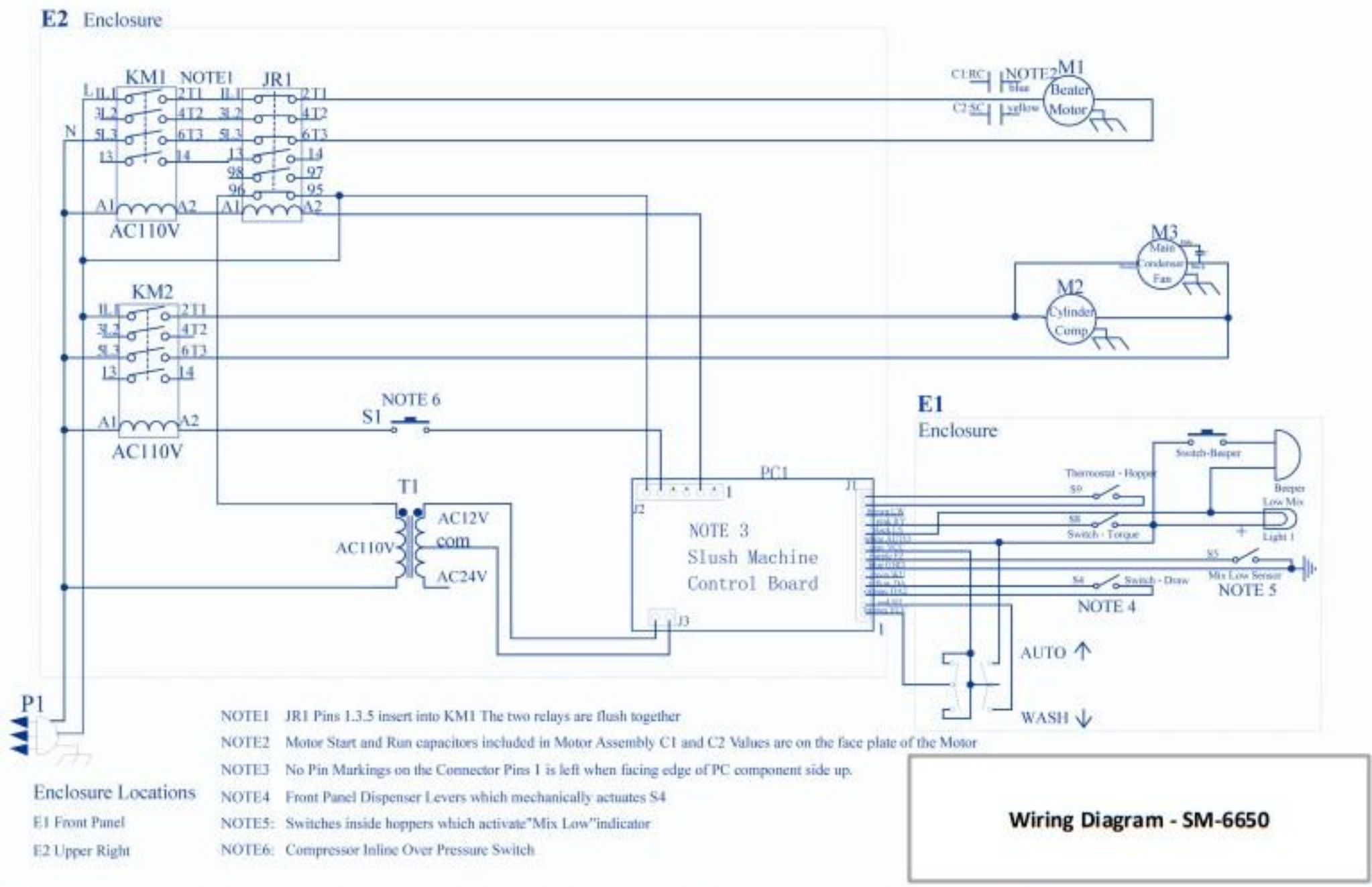

NOTE1 JR1 Pins 1.3.5 insert into KM1 The two relays are flush together

NOTE2 Motor Start and Run capacitors included in Motor Assembly C1 and C2 Values are on the face plate of the Motor

NOTE3 No Pin Markings on the Connector Pins 1 is left when facing edge of PC component side up.

NOTE4 Front Panel Dispenser Levers which mechanically actuates S4

NOTE5: Switches inside hoppers which activate"Mix Low"indicator

NOTE6: Compressor Inline Over Pressure Switch

Enclosure Locations

E1 Front Panel

E2 Upper Right

Wiring Diagram - SM-6650

Item	Part #	Description	Item	Part #	Description	Item	Part #	Description	Item	Part #	Description
M1	3.3.01.07.001	Motor - 250W	JR	3.1.01.02.012	Thermal Relay	S5	3.1.03.04.009	Low Mix Sensor	PCB	2.1.1.30.0012	Control Board
M2	3.2.01.02.038	Compressor - Main	T	3.1.01.04.006	Transformer	S8	3.1.03.02.002	Torque Switch			
M3	3.2.03.04.004	Fan Motor - Main	S1	3.2.04.06.004	Pressure Switch	S9/10	3.1.01.07.003	Thermostat			
D	3.2.04.04.016	Solenoid Coil	S3	3.1.03.03.002	Power Switch	LAMP	3.1.02.14.001	Low Mix Light			
KM	3.1.01.01.011	Contactor	S4	3.1.03.01.004	Draw Switch	BELL	3.1.02.15.003	Low Mix Alarm			