



MODEL 19PCMC & 19PCMCB
POPCORN CART
ASSEMBLY PROCEDURE
REFERENCE DRAWING Y4938

8C

MODEL **19PCMC & 19PCMCB Popcorn Cart**

Key Number	Part Number	Number Per Unit	Description
For Model 49, 59, & 89 Machines Only			
2	C3-Y4730	2	Axle Support - Yellow
	C3-Y4925	2	Axle Support - Black
			19PCMC
			19PCMCB
3	2C-1523	16	Screw-Machine, RH (1/4-20 x 3/4)
4	2C-1823	26	Lockwasher-Split (1/4)
5	2C-2582	26	Nut-Hex Head (1/4-20)
6	C3-Y4734	1	Wheel Axle - Yellow
	C3-Y4926	1	Wheel Axle - Black
			19PCMC
			19PCMCB
7	2A-5401	2	Cotter Pin - Axle
8	2C-H2019	2	Washer - Axle
9	2B-Y4752	2	Wheel - Red
	2B-Y4929	2	Wheel - Tan
			19PCMC
			19PCMCB
10	2C-Y4755	2	Locknut - Nylon Insert
11	C3-Y4731	2	Front Leg - Red
	C3-Y4930	2	Front Leg - Tan
			19PCMC
			19PCMCB
12	C3-Y4733	1	Front Leg Brace - Red
	C3-Y4932	1	Front Leg Brace - Tan
			19PCMC
			19PCMCB
13	C3-Y4732	2	Side Leg Brace - Red
	C3-Y4931	2	Side Leg Brace - Tan
			19PCMC
			19PCMCB
14	2V-Y4753	1	Rod - Handle
15	2C-Y4756	2	T-Nut
16	C3-Y4736	1	Handle Bracket - Right
17	C3-Y4737	1	Handle Bracket - Left
18	C3-Y4735	1	Shelf Divider - Yellow
	C3-Y4927	1	Shelf Divider - Black
			19PCMC
			19PCMCB

IMPORTANT: WHEN ORDERING, SPECIFY VOLTAGE OR TYPE GAS DESIRED
INCLUDE MODEL AND SERIAL NUMBER

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Some items are included for illustrative purposes only and in certain instances may not be available.



Star Manufacturing International, Inc.

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MODEL **19PCMC & 19PCMCB Popcorn Cart**

Key Number	Part Number	Number Per Unit	Description	
For Model 49, 59, & 89 Machines Only				
19	2C-1512	11	Screw - Machine, RH (10-24 x 3/8)	
20	2C-1827	11	Lockwasher - External Tooth (#10)	
21	2C-2560	8	Nut - Hex Head (10-24)	
22	C3-19102	1	Top Assembly - Yellow	19PCMC
	C3-19107	1	Top Assembly - Black	19PCMCB
23	C3-19104	1	Cash Drawer - Yellow	19PCMC
	C3-19109	1	Cash Drawer - Black	19PCMCB
24	2R-Z0872	1	Knob - Cash Drawer	
25	C3-19103	1	Corn Bin Assembly - Yellow	19PCMC
	C3-19108	1	Corn Bin Assembly - Black	19PCMCB
26	2R-Y2829	1	Handle - Corn Bin	
27	C3-19110	1	Popcorn Storage Rack	59 & 89 Series
28	C3-19111	1	Wire Rack Divider	
29	2C-1525	4	Screw - Machine, RH (1/4-20 x 1-1/4)	
30	C3-Y4729	1	Cart Filler	49 Only
	C3-Y4924	1	Cart Filler	49D Only
31	C3-19114	1	Popcorn Storage Rack	49 Only
	C3-Y4923	1	Popcorn Storage Rack	49D Only
33	2M-Y6554	2	Sign - "Popcorn"	19PCMC
	2M-Y6555	2	Sign - "Popcorn"	19PCMCB

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