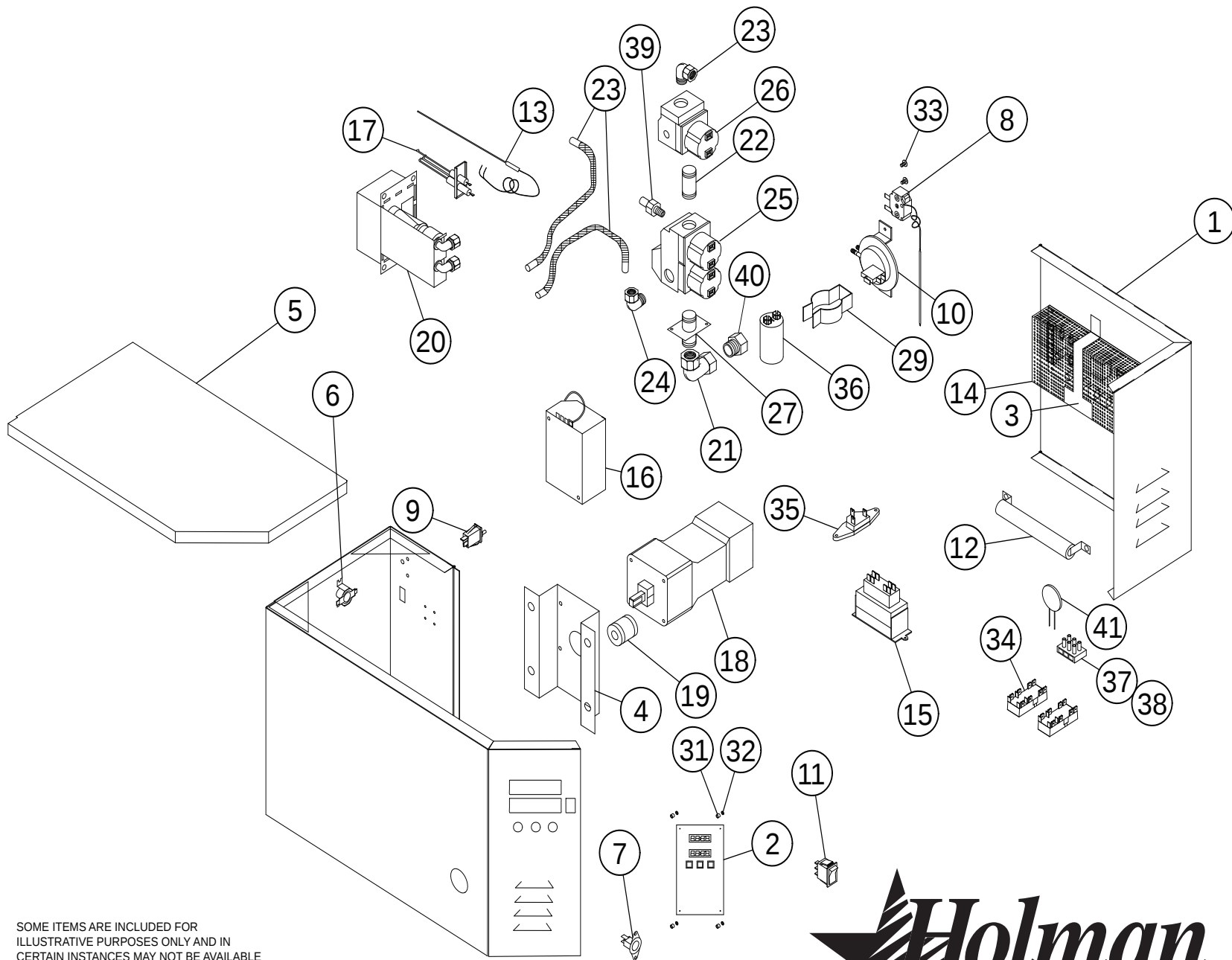




SOME ITEMS ARE INCLUDED FOR
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MODEL - UM1854-CE, CONTROL BOX ASSEMBLY

SK2004

REV. -

8/22/03

PARTS LIST

August 25, 2011, Rev I

Ultra-Max Gas Conveyor Oven
MODEL UM1854-NATCE - Control Box

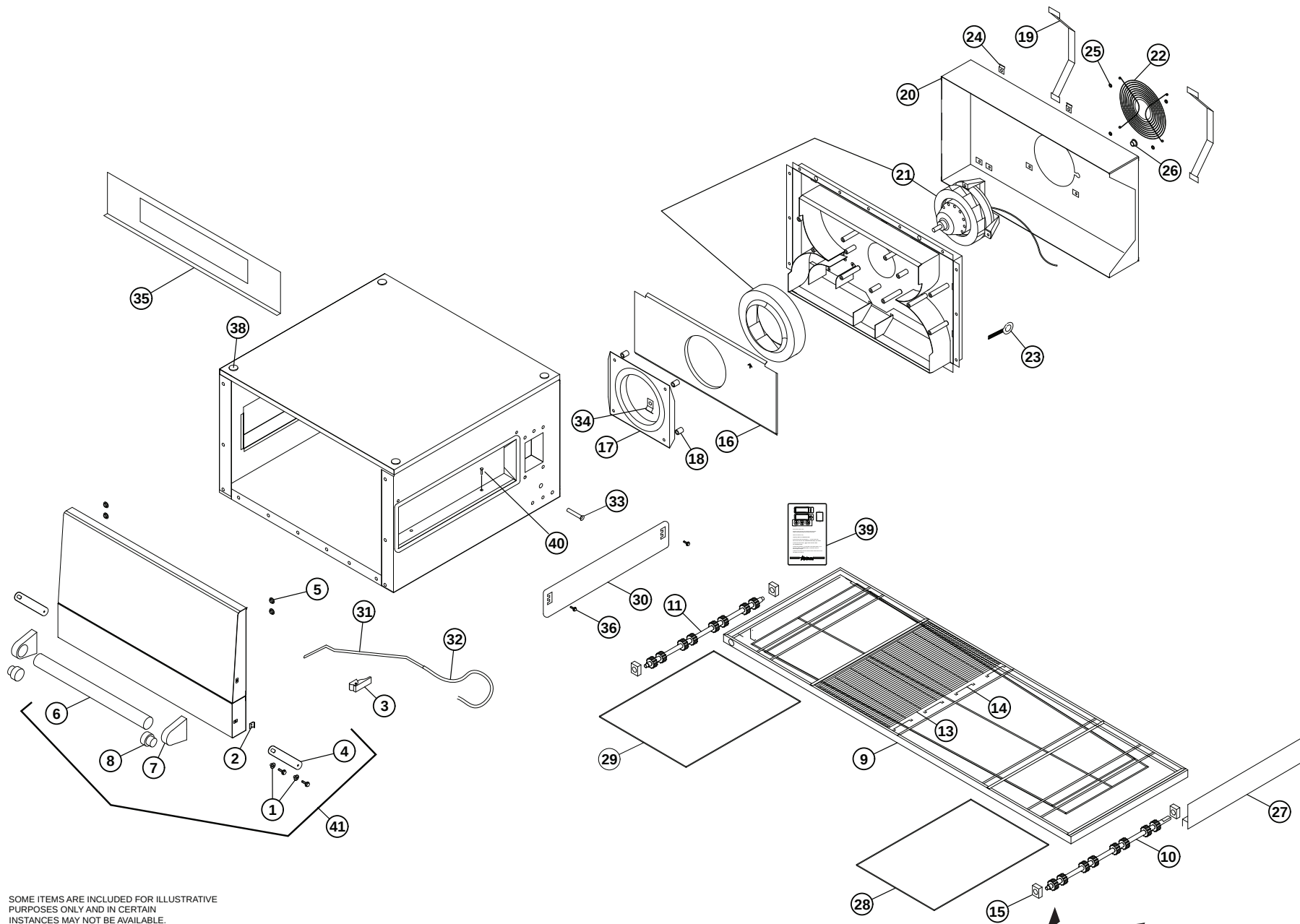
Key Number	Part Number	Number Per Unit	Description
1	G9-GC0013	1	CONTROL BOX DOOR
2	G9-Z6606	1	TIME & TEMP CONTROLLER (GAS OVEN, 230V)
3	G9-Z5250	1	POWER SUPPLY BRACKET
4	G9-Z5251	1	GEARMOTOR BRACKET
5	G9-Z5249	1	CONTROL BOX LID
6	2T-Z5175	1	THERMOSTAT, COOL DOWN, 120°F
7	2T-Z5176	1	THERMOSTAT, HI-LIMIT, 140°F
8	2T-Z5177	1	HIGH TEMPERATURE LIMIT
9	2E-Z5206	1	10AMP CIRCUIT BREAKER
10	2E-Z5683	1	VACUUM SWITCH
11	2E-Z1858	1	LIGHTED SWITCH
12	2E-Z5642	1	POWER RESISTOR
	2E-Z5663	2	POWER RESISTOR BRACKETS
13	2J-Z5189	1	THERMOCOUPLE
14	G9-Z6610	1	POWER SUPPLY - 24VDC (230V INPUT), MANUFACTURED BEFORE OCT. 2010
15	2E-Z6828	1	TRANSFORMER
16	2E-Z11786	1	IGNITION CONTROL, OVEN
17	G9-Z5661	1	ELECTRODE SET
18	2U-Z5171	1	GEARMOTOR, 500:1, 24V, DC
	2U-Z8629	1	GEARMOTOR, 240:1 230VAC
19	2A-Z5164	1	COUPLING
20	2F-Z5173	1	BURNER - NATURAL
	G9-Z5670	1	#33 ORIFICE (HI NATURAL) (INCLUDED IN BURNER)
	G9-Z5671	1	#56 ORIFICE (LO NATURAL) (INCLUDED IN BURNER)
21	2K-2667	1	PIPE ELBOW (NPT)
22	2K-Z3381	1	PIPE NIPPLE
23	2K-Z5105	1	COMPRESSION ELBOW
24	2K-Z5106	1	COMPRESSION ELBOW
25	2V-Z6825	1	GAS COMBINATION VALVE - NATURAL - 24VAC
26	2V-Z5104	1	GAS SOLENOID VALVE - 24VAC
27	G9-GC0001	1	BULKHEAD FITTING
28	2V-Z5194	2	STAINLESS FLEX TUBE
29	2C-Z5195	1	CONDUIT HANGER
30	2E-Z6826	1	WIRING KIT (COMPLETE)
31	2K-Z1971	4	SPACER (.188)
32	2K-Z5427	4	SPACER (.120)
33	2C-Z0216	2	SCREW M4 (METRIC)
34	2E-Z4597	2	TERMINAL BLOCK
35	2E-Z3034	1	POWER CORD INLET
36	2E-Z5711	1	CAPACITOR - FAN MOTOR (INCLUDED WITH FAN MOTOR)
37	2E-Z5375	1	TERMINAL BLOCK
38	2E-Z6827	2	TERMINAL BLOCK MOUNTING PIN
39	2K-Z7221	1	GAS PRESSURE TEST NIPPLE
40	2K-Z7220	1	ADAPTER 1/2 NPT TO 1/2 BSP (FEMALE)
41	2E-Z6875	3	METAL OXIDE VARISTOR
NI	2N-Z5668	1	CANDLE, WHITE SMOKE, CONVEYOR OVEN START UP

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OF 1

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**MODEL UM1854
MAIN ASSEMBLY**



SK1906

Rev. E

8-25-11

PARTS LIST

August 25, 2011, Rev I

Ultra-Max Gas Conveyor Oven
MODEL UM1854-NATCE - Main Assembly

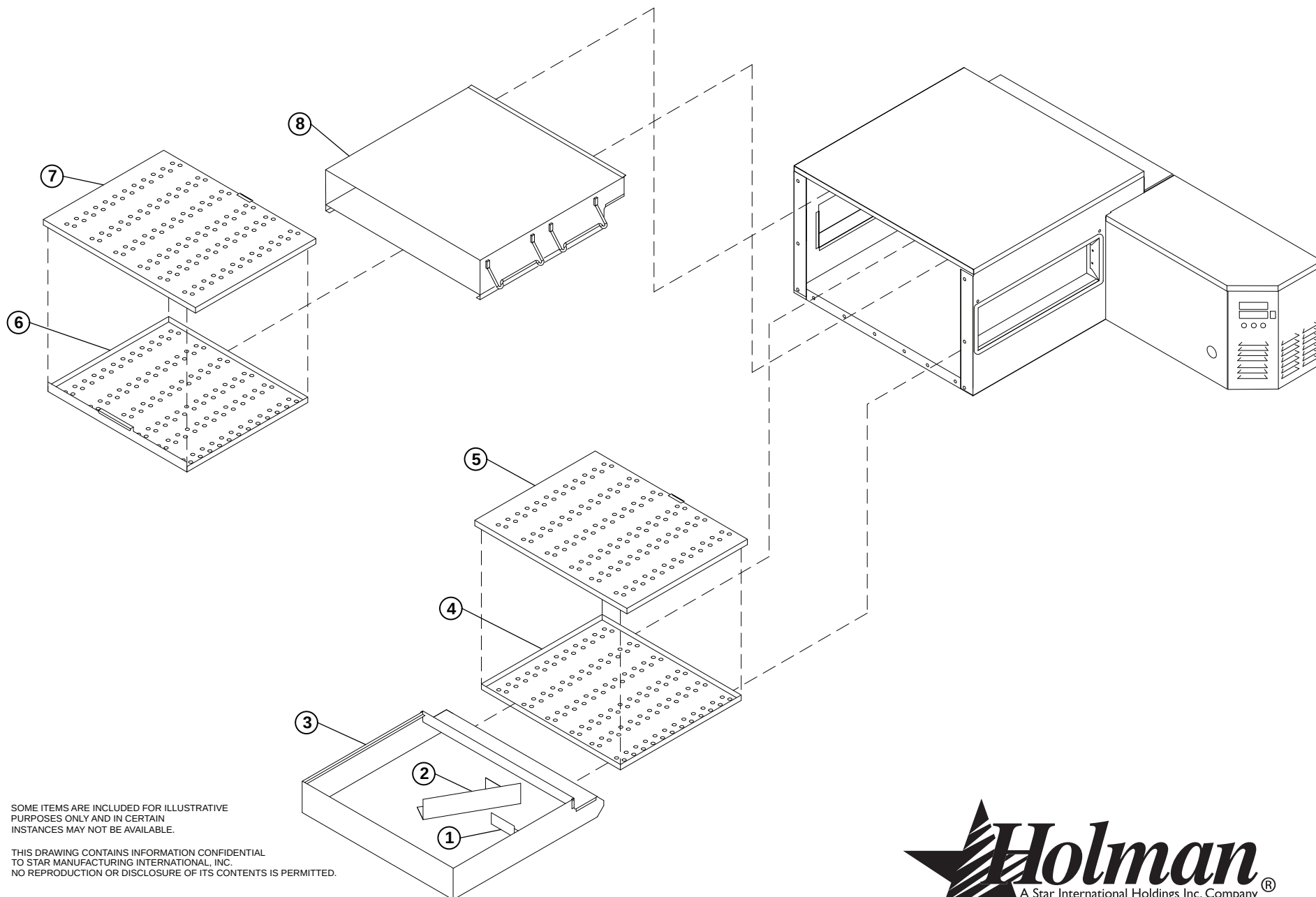
Key Number	Part Number	Number Per Unit	Description
1	2C-Z3780	4	CONDUIT RETAINER
2	2R-Z5188	2	LATCH KEEPER
3	2R-Z5174	2	LATCH
4	G9-Z5309	2	DOOR BRACE
5	2P-09-WB-0003	4	PLUG CAP
6	2V-Z5293	1	HANDLE TUBE
7	2R-Z5279	1	HANDLE SUPPORT (PAIR)
8	2P-Z5303	2	HANDLE INSERT PLUG
9	G9-GC0024	1	CONVEYOR WELDMENT
10	2A-Z6538	1	DRIVE SHAFT ASSY
	2A-Z6539	1	DRIVE SHAFT ASSY
11	2A-Z5586	1	IDLER SHAFT ASSY
13	2B-Z5169	1	BELT - 10' SECTION
14	2B-Z5170	4	BELT SPLICE CLIP
15	2P-Z5168	4	BEARING
16	G9-GC0040	1	FAN INLET PLATE
17	G9-Z5338	1	FAN INLET BELL
18	2A-Z5551	4	FAN INLET SPACER
19	G9-Z5549	2	REAR BUMPER
20	G9-GC0041	1	REAR COVER
21	PS-Z8750	1	BLOWER MOTOR HEAT SHIELD KIT 230V
22	2R-Z11567	1	REAR FAN GUARD
23	2C-Z5380	1	RESTRAINT EYEBOLT
24	2C-Z3350	2	HALF CLAMP
25	2C-Z5427	4	SPACER
26	2K-H5417	1	BUSHING
27	G9-Z5281	1	PAN STOP
28	G9-Z11231	1	CRUMB TRAY, NARROW
	G9-Z5282	1	CRUMB TRAY, NARROW
29	G9-Z11232	1	CRUMB TRAY, WIDE
	G9-Z5283	1	CRUMB TRAY, WIDE
30	G9-Z5219	2	TUNNEL SHROUD
31	G9-Z5573	1	DRAFT TUBE
32	G9-Z5574	1	DRAFT TUBE HOSE
33	G9-Z5575	1	HIGH LIMIT TUBE
34	G9-Z5618	1	DRAFT TUBE CLAMP
35	G9-GC0045	1	FLAME BAFFLE
36	2C-Z5182	4	THUMB SCREW
37	2C-Z5179	1	PLUNGER SETSCREW
38	2P-Z1735	1	PLUG CAP
39	2M-Z5569	1	INSTRUCTION LABEL
40	2C-6349	4	SCREW #8X3/8 B THP STL NP
41	G9-GC0029	1	DOOR ASSEMBLY FRONT

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**MODEL UM1854
FINGER ASSEMBLY**



SK1908

Rev. A

3/5/07

PARTS LIST

August 25, 2011, Rev I

Ultra-Max Gas Conveyor Oven
MODEL UM1854-NATCE - Finger Assembly

Key Number	Part Number	Number Per Unit	Description
1	G9-Z5516	1	LOWER FINGER BAFFLE
2	G9-GC0037	1	LOWER FINGER DIVERTER ASSEMBLY
3	G9-GC0035	1	LOWER FINGER WELDMENT
4	G9-GC0043	1	LOWER COLUMNATING PLATE
5	G9-GC0042	1	LOWER NOZZLE
6	G9-Z5433	1	UPPER NOZZLE
7	G9-Z5431	1	UPPER COLUMNATING PLATE
8	G9-GC0036	1	UPPER FINGER WELDMENT
9	G9-Z5648	1	UPPER FINGER BAFFLE

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