

JUMPER SETTINGS

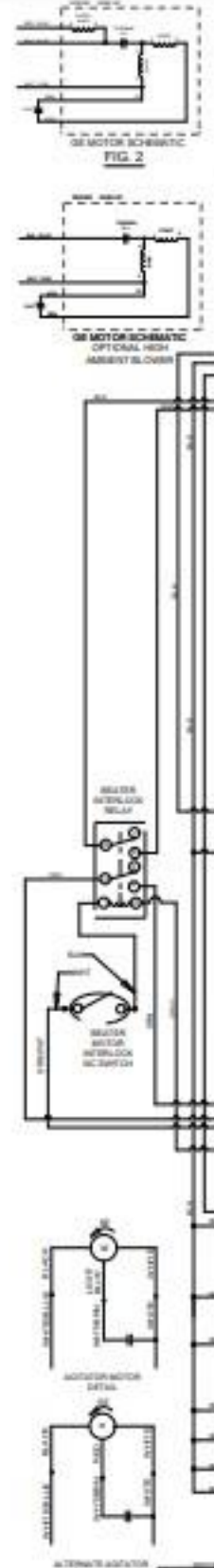
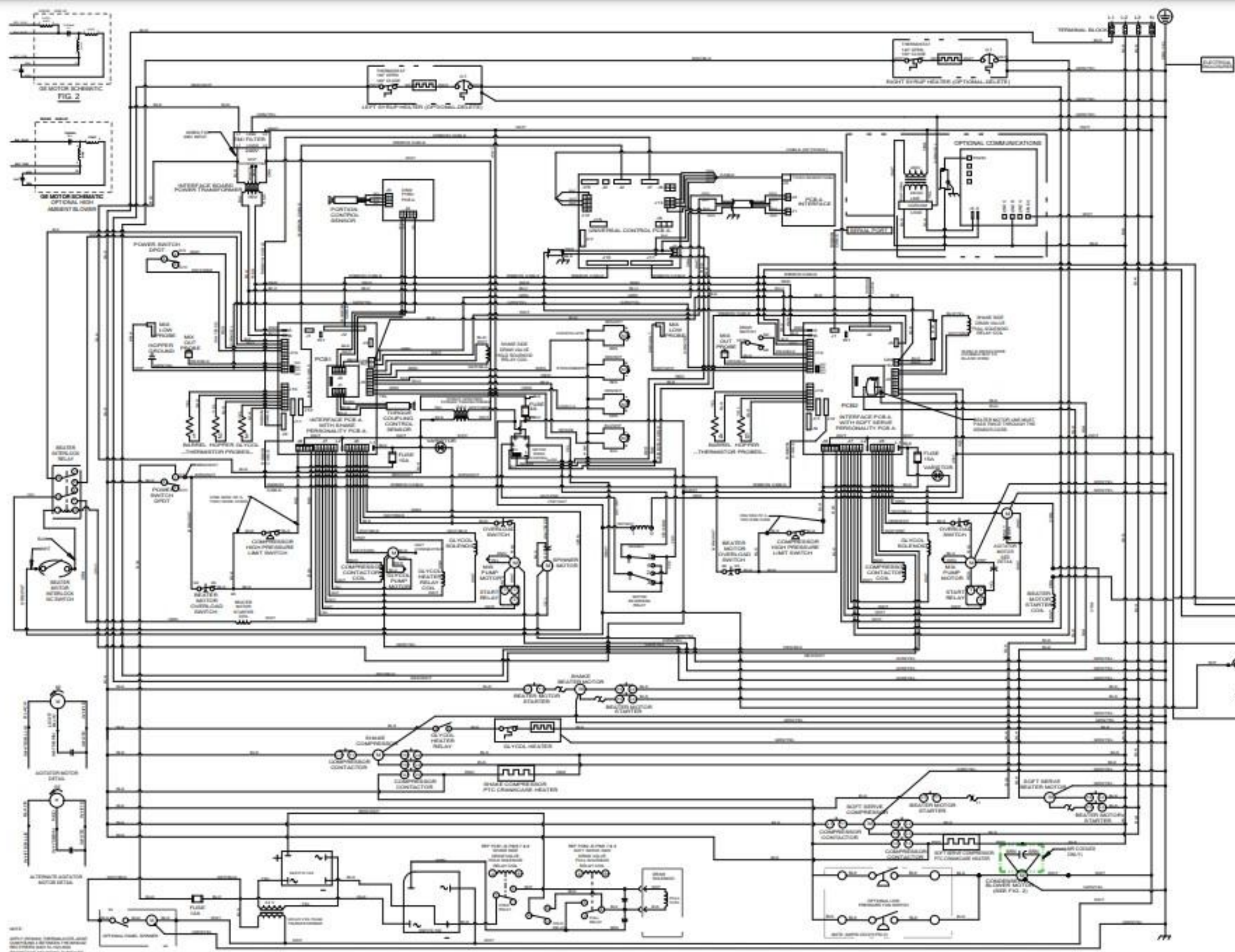
NO.	DESCRIPTION	SETTING	DEFAULT
1	HEATER MOTOR OVERLOAD SWITCH	ON	ON
2	HEATER MOTOR OVERLOAD SWITCH	ON	ON
3	HEATER MOTOR OVERLOAD SWITCH	ON	ON
4	HEATER MOTOR OVERLOAD SWITCH	ON	ON
5	HEATER MOTOR OVERLOAD SWITCH	ON	ON
6	HEATER MOTOR OVERLOAD SWITCH	ON	ON
7	HEATER MOTOR OVERLOAD SWITCH	ON	ON
8	HEATER MOTOR OVERLOAD SWITCH	ON	ON
9	HEATER MOTOR OVERLOAD SWITCH	ON	ON
10	HEATER MOTOR OVERLOAD SWITCH	ON	ON
11	HEATER MOTOR OVERLOAD SWITCH	ON	ON
12	HEATER MOTOR OVERLOAD SWITCH	ON	ON
13	HEATER MOTOR OVERLOAD SWITCH	ON	ON
14	HEATER MOTOR OVERLOAD SWITCH	ON	ON
15	HEATER MOTOR OVERLOAD SWITCH	ON	ON
16	HEATER MOTOR OVERLOAD SWITCH	ON	ON
17	HEATER MOTOR OVERLOAD SWITCH	ON	ON
18	HEATER MOTOR OVERLOAD SWITCH	ON	ON
19	HEATER MOTOR OVERLOAD SWITCH	ON	ON
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21	HEATER MOTOR OVERLOAD SWITCH	ON	ON
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23	HEATER MOTOR OVERLOAD SWITCH	ON	ON
24	HEATER MOTOR OVERLOAD SWITCH	ON	ON
25	HEATER MOTOR OVERLOAD SWITCH	ON	ON
26	HEATER MOTOR OVERLOAD SWITCH	ON	ON
27	HEATER MOTOR OVERLOAD SWITCH	ON	ON
28	HEATER MOTOR OVERLOAD SWITCH	ON	ON
29	HEATER MOTOR OVERLOAD SWITCH	ON	ON
30	HEATER MOTOR OVERLOAD SWITCH	ON	ON
31	HEATER MOTOR OVERLOAD SWITCH	ON	ON
32	HEATER MOTOR OVERLOAD SWITCH	ON	ON
33	HEATER MOTOR OVERLOAD SWITCH	ON	ON
34	HEATER MOTOR OVERLOAD SWITCH	ON	ON
35	HEATER MOTOR OVERLOAD SWITCH	ON	ON
36	HEATER MOTOR OVERLOAD SWITCH	ON	ON
37	HEATER MOTOR OVERLOAD SWITCH	ON	ON
38	HEATER MOTOR OVERLOAD SWITCH	ON	ON
39	HEATER MOTOR OVERLOAD SWITCH	ON	ON
40	HEATER MOTOR OVERLOAD SWITCH	ON	ON
41	HEATER MOTOR OVERLOAD SWITCH	ON	ON
42	HEATER MOTOR OVERLOAD SWITCH	ON	ON
43	HEATER MOTOR OVERLOAD SWITCH	ON	ON
44	HEATER MOTOR OVERLOAD SWITCH	ON	ON
45	HEATER MOTOR OVERLOAD SWITCH	ON	ON
46	HEATER MOTOR OVERLOAD SWITCH	ON	ON
47	HEATER MOTOR OVERLOAD SWITCH	ON	ON
48	HEATER MOTOR OVERLOAD SWITCH	ON	ON
49	HEATER MOTOR OVERLOAD SWITCH	ON	ON
50	HEATER MOTOR OVERLOAD SWITCH	ON	ON

**GROUND FRAME SECURELY**

- NOTES:
1. STATIC ELECTRICITY MAY CAUSE DAMAGE TO SOLID STATE COMPONENTS. ELIMINATE STATIC ELECTRICITY BY TOUCHING GROUNDED LIMIT BEFORE HANDLING SOLID STATE COMPONENTS.
  2. RED WIRE ON FIBER CABLES MUST BE CONNECTED TO PIN 1 AT EACH END.

FIG 2

FIG 3



**JUMPER SETTINGS**

NO.	DESCRIPTION	SETTING
1	OPTIONAL COMMUNICATIONS	NO
2	OPTIONAL COMMUNICATIONS	NO
3	OPTIONAL COMMUNICATIONS	NO
4	OPTIONAL COMMUNICATIONS	NO
5	OPTIONAL COMMUNICATIONS	NO
6	OPTIONAL COMMUNICATIONS	NO
7	OPTIONAL COMMUNICATIONS	NO
8	OPTIONAL COMMUNICATIONS	NO
9	OPTIONAL COMMUNICATIONS	NO
10	OPTIONAL COMMUNICATIONS	NO
11	OPTIONAL COMMUNICATIONS	NO
12	OPTIONAL COMMUNICATIONS	NO
13	OPTIONAL COMMUNICATIONS	NO
14	OPTIONAL COMMUNICATIONS	NO
15	OPTIONAL COMMUNICATIONS	NO
16	OPTIONAL COMMUNICATIONS	NO
17	OPTIONAL COMMUNICATIONS	NO
18	OPTIONAL COMMUNICATIONS	NO
19	OPTIONAL COMMUNICATIONS	NO
20	OPTIONAL COMMUNICATIONS	NO
21	OPTIONAL COMMUNICATIONS	NO
22	OPTIONAL COMMUNICATIONS	NO
23	OPTIONAL COMMUNICATIONS	NO
24	OPTIONAL COMMUNICATIONS	NO
25	OPTIONAL COMMUNICATIONS	NO
26	OPTIONAL COMMUNICATIONS	NO
27	OPTIONAL COMMUNICATIONS	NO
28	OPTIONAL COMMUNICATIONS	NO
29	OPTIONAL COMMUNICATIONS	NO
30	OPTIONAL COMMUNICATIONS	NO
31	OPTIONAL COMMUNICATIONS	NO
32	OPTIONAL COMMUNICATIONS	NO
33	OPTIONAL COMMUNICATIONS	NO
34	OPTIONAL COMMUNICATIONS	NO
35	OPTIONAL COMMUNICATIONS	NO
36	OPTIONAL COMMUNICATIONS	NO
37	OPTIONAL COMMUNICATIONS	NO
38	OPTIONAL COMMUNICATIONS	NO
39	OPTIONAL COMMUNICATIONS	NO
40	OPTIONAL COMMUNICATIONS	NO
41	OPTIONAL COMMUNICATIONS	NO
42	OPTIONAL COMMUNICATIONS	NO
43	OPTIONAL COMMUNICATIONS	NO
44	OPTIONAL COMMUNICATIONS	NO
45	OPTIONAL COMMUNICATIONS	NO
46	OPTIONAL COMMUNICATIONS	NO
47	OPTIONAL COMMUNICATIONS	NO
48	OPTIONAL COMMUNICATIONS	NO
49	OPTIONAL COMMUNICATIONS	NO
50	OPTIONAL COMMUNICATIONS	NO

**GROUND FRAME SECURELY**

- NOTES:
1. STATIC ELECTRICITY MAY CAUSE DAMAGE TO SOLID STATE COMPONENTS. ELIMINATE STATIC ELECTRICITY BY TOUCHING GROUNDED UNIT BEFORE HANDLING SOLID STATE COMPONENTS.
  2. RED WIRE ON RIBBON CABLES MUST BE CONNECTED TO PIN 1 AT EACH END.