

VULCAN

CATALOG OF REPLACEMENT PARTS

VK & TR SERIES FRYERS

*See Page 2 for Complete List
of ML's Covered in This Catalog*



For additional information on Vulcan-Hart Company or to locate an authorized parts and service provider in your area, visit our website at www.vulcanequipment.com

VK Series Without Filter

ML-136885	1VK45A
ML-136886	1VK45D
ML-136887	1VK45C
ML-136888	1VK65A
ML-136889	1VK65D
ML-136890	1VK65C
ML-136891	1VK85A
ML-136892	1VK85D
ML-136893	1VK85C

TR Series Without Filter

ML-136946	1TR45A
ML-136951	1TR45D
ML-136956	1TR45C
ML-136961	1TR65A
ML-136965	1TR65D
ML-136969	1TR65C
ML-136973	1TR85A
ML-136977	1TR85D
ML-136981	1TR85C

VK Series With Filter

ML-136894	1VK45AF
ML-136895	1VK45DF
ML-136896	1VK45CF
ML-136897	1VK65AF
ML-136898	1VK65DF
ML-136899	1VK65CF
ML-136900	1VK85AF
ML-136901	1VK85DF
ML-136902	1VK85CF
ML-136903	2VK45AF
ML-136904	2VK45DF
ML-136905	2VK45CF
ML-136906	2VK65AF
ML-136907	2VK65DF
ML-136908	2VK65CF
ML-136909	2VK85AF
ML-136910	2VK85DF
ML-136911	2VK85CF
ML-136912	3VK45AF
ML-136913	3VK45DF
ML-136914	3VK45CF
ML-136915	3VK65AF
ML-136916	3VK65DF
ML-136917	3VK65CF
ML-136918	3VK85AF
ML-136919	3VK85DF
ML-136920	3VK85CF
ML-136921	4VK45AF
ML-136922	4VK45DF
ML-136923	4VK45CF
ML-136935	4VK65AF
ML-136941	4VK65DF
ML-136937	4VK65CF
ML-136938	4VK85AF
ML-136939	4VK85DF
ML-136940	4VK85CF

TR Series With Filter

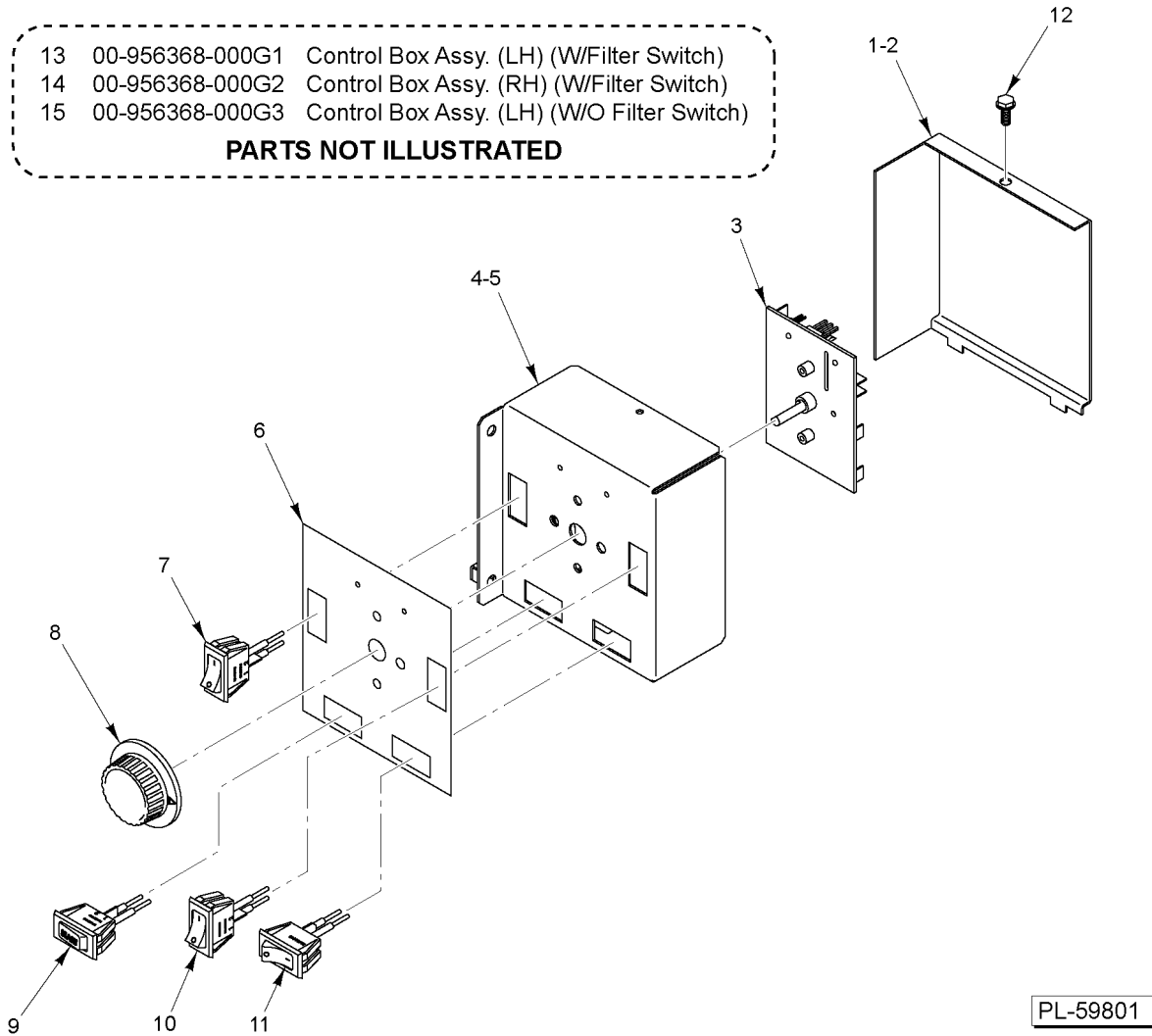
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ML-136970	1TR65CF
ML-136974	1TR85AF
ML-136978	1TR85DF
ML-136982	1TR85CF
ML-136948	2TR45AF
ML-136953	2TR45DF
ML-136958	2TR45CF
ML-136963	2TR65AF
ML-136967	2TR65DF
ML-136971	2TR65CF
ML-136975	2TR85AF
ML-136979	2TR85DF
ML-136983	2TR85CF
ML-136949	3TR45AF
ML-136954	3TR45DF
ML-136959	3TR45CF
ML-136964	3TR65AF
ML-136968	3TR65DF
ML-136972	3TR65CF
ML-136976	3TR85AF
ML-136980	3TR85DF
ML-136984	3TR85CF
ML-136950	4TR45AF
ML-136955	4TR45DF
ML-136960	4TR45CF
ML-136985	4TR65AF
ML-136986	4TR65DF
ML-136987	4TR65CF
ML-136988	4TR85AF
ML-136989	4TR85DF
ML-136990	4TR85CF

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- 13 00-956368-000G1 Control Box Assy. (LH) (W/Filter Switch)
- 14 00-956368-000G2 Control Box Assy. (RH) (W/Filter Switch)
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PARTS NOT ILLUSTRATED

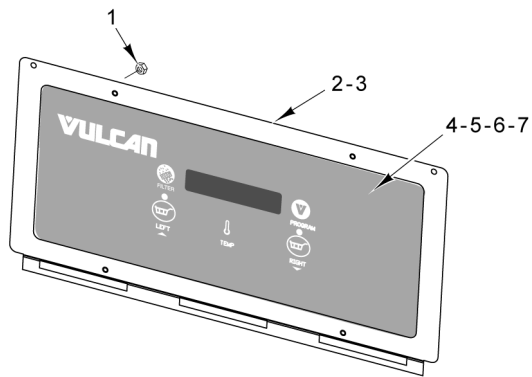


PL-59801

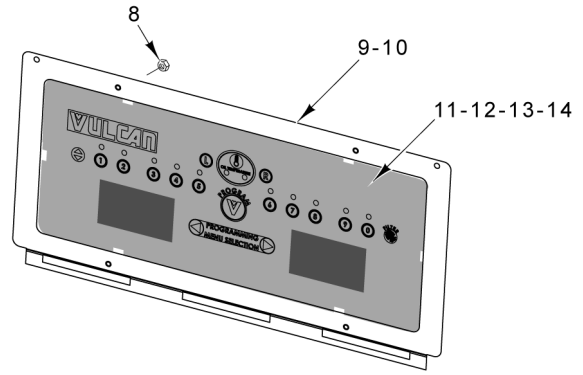
BEHIND DOOR CONTROL BOX ASSEMBLY

BEHIND DOOR CONTROL BOX ASSEMBLY

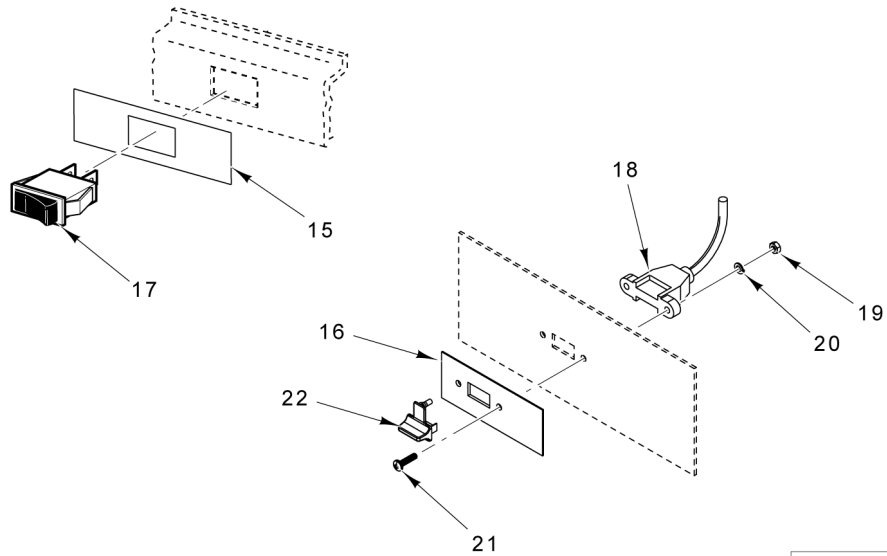
ILLUS.	PART NO.	NAME OF PART	AMT.
PL-59801			
1	00-957822-00004	Cover - Control Box (LH).....	1
2	00-957822-00005	Cover - Control Box (RH).....	1
3	00-956926-000G3	Control Assy. - Temperature (W/ LED's).....	1
4	00-499716-00001	Plate - Control Mounting (LH).....	1
5	00-499716-00002	Plate - Control Mounting (RH).....	1
6	00-956827-00002	Overlay.....	1
7	00-427755-000G1	Rocker Switch Assy. (Power).....	1
8	00-411242-00001	Knob.....	1
9	00-427755-000G2	Rocker Switch Assy. (Start).....	1
10	00-427755-000G1	Rocker Switch Assy. (Power).....	1
11	00-426251-00002	Plug (Non-Filter).....	1
12	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT.....	1
13	00-956368-000G1	Control Box Assy. (LH) (W/Filter Switch) (Incls. Items 1, 3, 4, 6 thru 10, & 12).....	1
14	00-956368-000G2	Control Box Assy. (RH) (W/Filter Switch) (Incls. Items 2, 3, 5 thru 10, & 12).....	1
15	00-956368-000G3	Control Box Assy. (LH) (W/O Filter Switch) (Incls. Items 1, 3, 4, & 6 thru 12).....	1



D SERIES



C SERIES

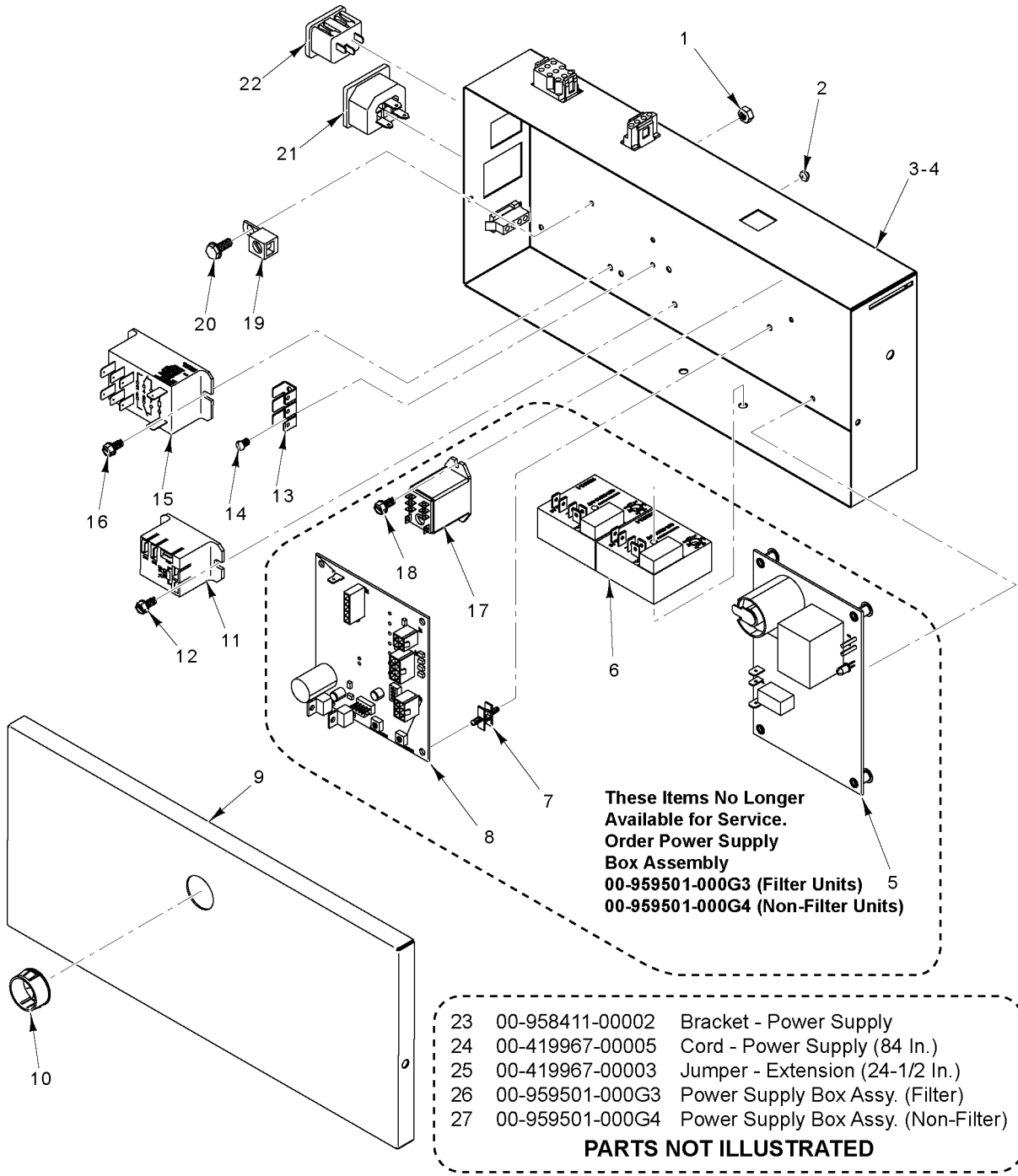


PL-59802

CONTROL PANELS

CONTROL PANELS

ILLUS.	PART NO.	NAME OF PART	AMT.
1	NS-046-89	Nut Assy. 6-32 Hex.....	4
2	00-426815-000G1	Plate Assy. - Mounting (45 Series).....	1
3	00-426815-000G2	Plate Assy. - Mounting (65/85 Series).....	1
4	00-497745-00001	Overlay - Vulcan (Filter).....	1
5	00-497745-00003	Overlay - Vulcan (Boil).....	1
6	00-913086-00004	Control Assy. - Solid State (Filter Button) (Incls. Item 4).....	1
7	00-913086-00003	Control Assy. - Solid State (Boil Button) (Incls. Item 5).....	1
8	NS-046-89	Nut Assy. 6-32 Hex.....	4
9	00-426815-000G1	Plate Assy. - Mounting (45 Series).....	1
10	00-426815-000G2	Plate Assy. - Mounting (65/85 Series).....	1
11	00-913086-00002	Computer Cooking Assy. (Filter Button) (Incls. Item 13).....	1
12	00-913086-00001	Computer Cooking Assy. (Boil Button) (Incls. Item 14).....	1
13	00-958620-00001	Overlay - Vulcan (Filter Button).....	1
14	00-958620-00002	Overlay - Vulcan (Boil Button).....	1
15	00-428906-00001	Overlay - Power.....	1
16	00-428906-00004	Overlay (USB Port).....	1
17	00-427755-000G1	Rocker Switch Assy.....	1
18	00-959000-000G1	Cable Assy. (USB) (1 Ft.) (Incls. Items 19 thru 22).....	1
19		Nut 4-40 Hex.....	2
20		Lockwasher #4.....	2
21		Screw 4-40 x 1/2.....	2
22	00-959000-00002	Cap (USB).....	1



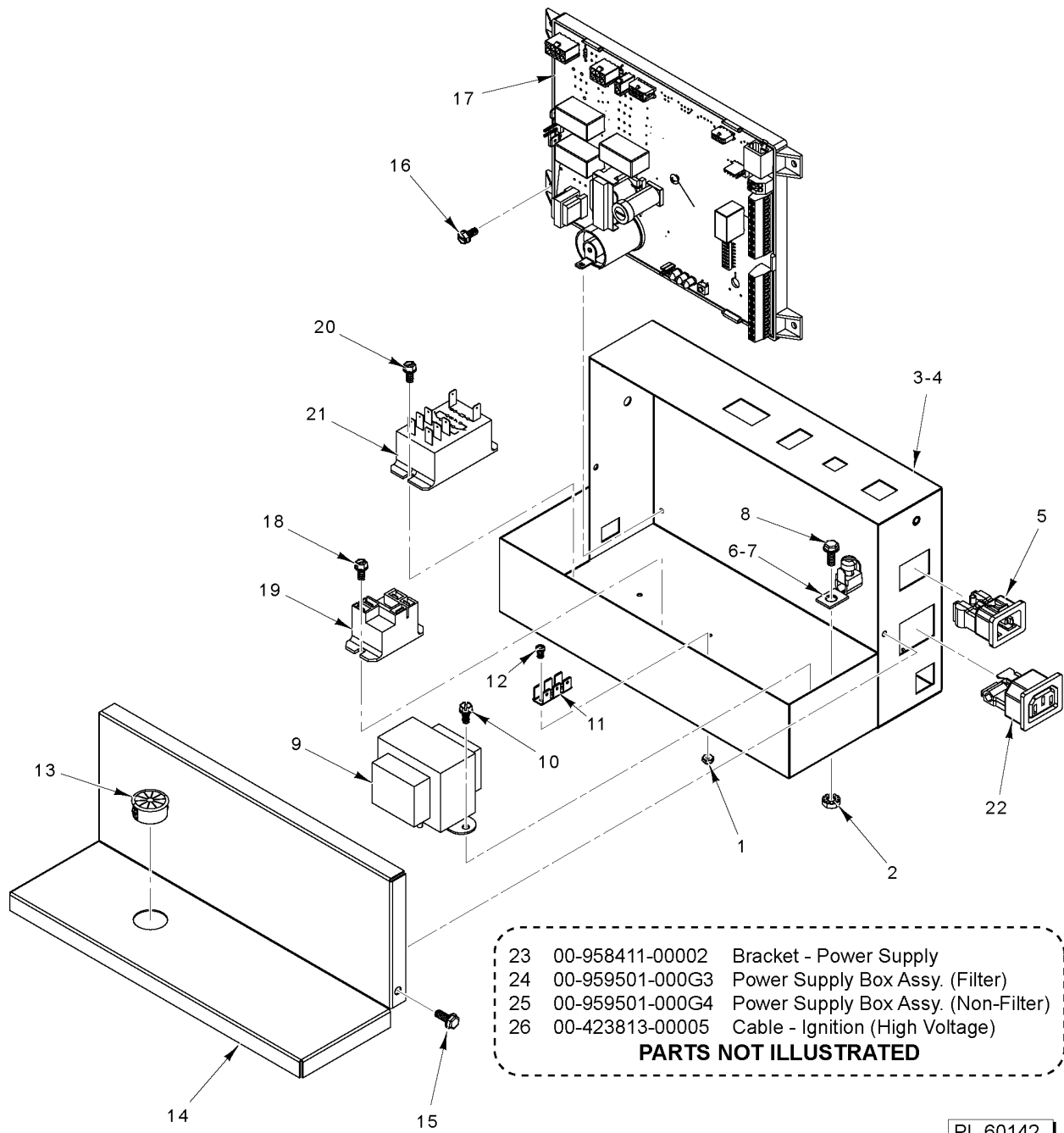
PL-59803

**POWER SUPPLY BOX
(BEFORE 12/1/12)**

**POWER SUPPLY BOX
(BEFORE 12/1/12)**

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-59803			
1	NS-044-09	Nut Assy. 10-24 Hex KEPS.....	1
2	NS-047-32	Lock Nut 4-40.....	2
3	00-958404-000G1	Box - Power Supply (Filter).....	1
4	00-958404-000G2	Box - Power Supply (Non-Filter).....	1
*5		Module - Ignition.....	1
*6		Timer - Delay.....	2
*7		Standoff.....	4
*8		Board - Blower Control.....	1
9	00-958405-00001	Lid - Power Supply.....	1
10	FE-024-24	Bushing - Electrical Snap.....	1
11	00-497125-00001	Relay (SPDT, 24 VAC) (Filter - Solenoid Valve).....	1
12	SD-036-03	Self-Tapping Screw 8-18 x 3/8 Hex Washer Hd., Type AB.....	2
13	00-419317	Terminal - Stationary.....	1
14	SC-060-23	Mach. Screw 4-40 x 1/4 Slotted Rd. Hd.....	2
15	00-428864-00001	Relay (Filter - Pump Motor).....	1
16	SD-036-03	Self-Tapping Screw 8-18 x 3/8 Hex Washer Hd., Type AB.....	2
*17		Switch - Relay.....	1
18	SD-036-03	Self-Tapping Screw 8-18 x 3/8 Hex Washer Hd., Type AB.....	2
19	00-417856-00001	Lug - Grounding (With Set Screw).....	1
20	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT.....	1
21	00-419973-000G2	Receptacle - Female Power (Filter).....	1
22	00-419973-000G1	Receptacle - Male Power.....	1
23	00-958411-00002	Bracket - Power Supply.....	1
24	00-419967-00005	Cord - Power Supply (84 In.).....	1
25	00-419967-00003	Jumper - Extension (24-1/2 In.).....	1
26	00-959501-000G3	Power Supply Box Assy. (Filter).....	1
27	00-959501-000G4	Power Supply Box Assy. (Non-Filter).....	1

* (Item No Longer Available for Service on these Models. Order Item 26 or 27.)



- | | | |
|----|-----------------|-------------------------------------|
| 23 | 00-958411-00002 | Bracket - Power Supply |
| 24 | 00-959501-000G3 | Power Supply Box Assy. (Filter) |
| 25 | 00-959501-000G4 | Power Supply Box Assy. (Non-Filter) |
| 26 | 00-423813-00005 | Cable - Ignition (High Voltage) |
- PARTS NOT ILLUSTRATED**

PL-60142

**POWER SUPPLY BOX
(STARTING 12/1/12)**

**POWER SUPPLY BOX
(STARTING 12/1/12)**

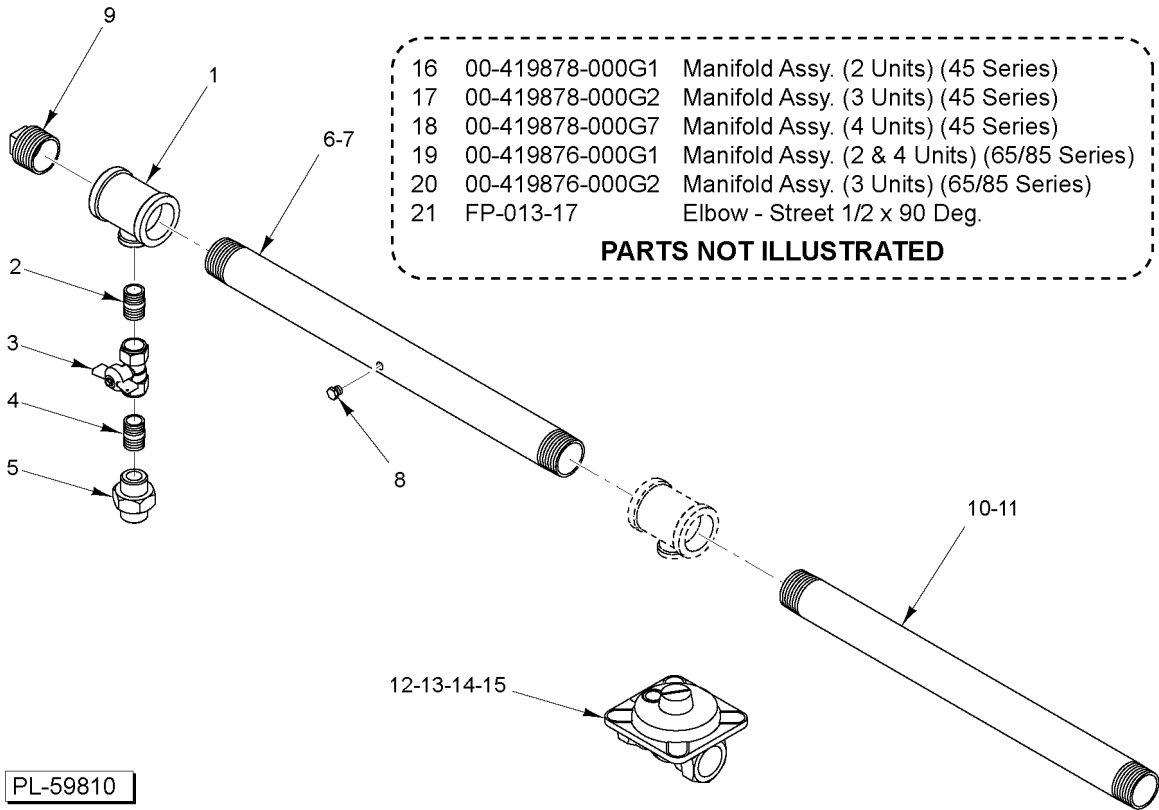
ILLUS. PL-60142	PART NO.	NAME OF PART	AMT.
1	NS-047-32	Lock Nut 4-40.....	2
2	NS-044-09	Nut Assy. 10-24 Hex KEPS.....	1
3	00-959498-000G3	Box - Power Supply (Filter).....	1
4	00-959498-000G4	Box - Power Supply (Non-Filter).....	1
5	00-419973-000G1	Receptacle - Male Power.....	1
6	00-417856-00001	Lug - Grounding (With Set Screw).....	1
7		Set Screw (Included With Item 6).....	1
8	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT.....	1
9	00-411500-00012	Transformer (120 VAC, 24 V., 40 VA).....	1
10	SD-036-03	Self-Tapping Screw 8-18 x 3/8 Hex Washer Hd., Type AB.....	2
11	00-419317	Terminal - Stationary.....	1
12	SC-060-23	Mach. Screw 4-40 x 1/4 Slotted Rd. Hd.....	2
13	FE-024-24	Bushing - Electrical Snap.....	1
14	00-959499-00002	Lid - Power Supply.....	1
15	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT.....	2
16	SD-036-03	Self-Tapping Screw 8-18 x 3/8 Hex Washer Hd., Type AB.....	4
17	00-959500-00001	Gas Ignitor - Board.....	1
18	SD-036-03	Self-Tapping Screw 8-18 x 3/8 Hex Washer Hd., Type AB.....	2
19	00-497125-00001	Relay (SPDT, 24 VAC) (Filter - Solenoid Valve).....	1
20	SD-036-03	Self-Tapping Screw 8-18 x 3/8 Hex Washer Hd., Type AB.....	2
21	00-428864-00001	Relay (Filter - Pump Motor).....	1
22	00-419973-000G2	Receptacle - Female Power (Filter).....	1
23	00-958411-00002	Bracket - Power Supply.....	1
24	00-959501-000G3	Power Supply Box Assy. (Filter) (Incls. Items 1, 2, 3, & 5 thru 22).....	1
25	00-959501-000G4	Power Supply Box Assy. (Non-Filter) (Incls. Items 1, 2, & 4 thru 17).....	1
26	00-423813-00005	Cable - Ignition (High Voltage).....	1

TANK AND GAS COMPONENTS

ILLUS.	PART NO.	NAME OF PART	AMT.
	PL-59804		
1	00-427882-000G3	Tube - Flex (Gas Inlet).....	1
2	00-958067-00001	Bracket - Heat Shield.....	1
3	NS-044-09	Nut Assy. 10-24 Hex KEPS.....	8
4	00-958691-00002	Burner - Ceramic.....	1
5	00-959046-00001	Filter - Blower (VK Series Only).....	1
6	00-976613-00002	Gasket - Transport Tube (Lower).....	1
7	00-958453-000G1	Harness - Gas Solenoid (Before 8/10/17, Used with Item 10).....	1
8	00-976589	Harness - Gas Solenoid (Starting 8/10/17, Used with Item 11).....	1
9	00-959080-00001	Bracket - High Limit.....	1
10	00-958475	Control - High Limit (Capillary Wire Type) (Before 8/10/17).....	1
11	00-976588	Control - High Limit (No Capillary Wire) (Starting 8/10/17).....	1
12	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT.....	6
13	SD-036-86	Self-Tapping Screw 10-24 x 3/4 Hex Hd. Type TT.....	4
14	00-959879-000G2	Tube - Transport.....	1
15	SC-127-31	Mach. Screw 1/4-20 x 3/4 Hex Hd. (SST).....	2
16	00-976641	Kit - Ignitor with Gaskets (Incls. Items 6, 14, 18, & 22) (Before 6/22/17).....	1
17	00-976568	Kit - Ignitor (Incls. Electrode & Gasket) (Starting 6/22/17).....	1
18	00-959100-00001	Gasket - Electrode.....	1
19	00-958505-00002	Plate - Orifice (45 Series).....	1
20	00-958505-00003	Plate - Orifice (65 Series).....	1
21	00-958505-00004	Plate - Orifice (85 Series).....	1
22	00-959100-00002	Gasket - Transport Tube (Upper).....	1
*23	00-958689-000G2	Tank Assy. (TR45 Series).....	1
**24	00-976558-000G2	Tank Assy. (TR45 Series).....	1
*25	00-958704-000G2	Tank Assy. (TR65 Series).....	1
**26	00-976562-000G2	Tank Assy. (TR65 Series).....	1
*27	00-958700-000G2	Tank Assy. (TR85 Series).....	1
**28	00-976564-000G2	Tank Assy. (TR85 Series).....	1
*29	00-958689-000G1	Tank Assy. (VK45 Series).....	1
**30	00-976558-000G1	Tank Assy. (VK45 Series).....	1
*31	00-958704-000G1	Tank Assy. (VK65 Series).....	1
**32	00-976562-000G1	Tank Assy. (VK65 Series).....	1
*33	00-958700-000G1	Tank Assy. (VK85 Series).....	1
**34	00-976564-000G1	Tank Assy. (VK85 Series).....	1
35	00-408279-00022	Regulator - Pressure (3/4 In.) (NAT) (On Units Before 4/17/16).....	1
36	00-408279-00021	Regulator - Pressure 3/4 In. (LP) (3/4 In.) (LP) (On Units Before 4/17/16).....	1
37	00-408279-00012	Regulator - Pressure (1-1/4 In.) (NAT) (On Units Before 4/17/16).....	1
38	00-408279-00013	Regulator - Pressure (1-1/4 In.) (LP) (On Units Before 4/17/16).....	1
39	00-944782-VK45N	Gas Valve & Blower Assy. (NAT) (VK45).....	1
40	00-944782-VK45P	Gas Valve & Blower Assy. (LP) (VK45).....	1
41	00-944782-VK65N	Gas Valve & Blower Assy. (NAT) (VK65).....	1
42	00-944782-VK65P	Gas Valve & Blower Assy. (LP) (VK65).....	1
43	00-944782-VK85N	Gas Valve & Blower Assy. (NAT) (VK85).....	1
44	00-944782-VK85P	Gas Valve & Blower Assy. (LP) (VK85).....	1
45	00-944782-TR45N	Gas Valve & Blower Assy. (NAT) (TR45).....	1
46	00-944782-TR45P	Gas Valve & Blower Assy. (LP) (TR45).....	1
47	00-944782-TR65N	Gas Valve & Blower Assy. (NAT) (TR65).....	1
48	00-944782-TR65P	Gas Valve & Blower Assy. (LP) (TR65).....	1
49	00-944782-TR85N	Gas Valve & Blower Assy. (NAT) (TR85).....	1
50	00-944782-TR85P	Gas Valve & Blower Assy. (LP) (TR85).....	1
51	00-958455-000G1	Harness - Main.....	1
52	00-427750-000G1	Harness (Interface to DVI).....	1
53	00-958452-000G1	Harness - Blower.....	1

* (Revision A - Manufactured before 8/1/17 with drain valve handle mounted at 12 o'clock position. The filter system drain manifolds are 2-1/4 In. diameter and painted black.)

** (Revision B - Manufactured after 8/1/17 with drain valve handle mounted at 10 o'clock position. The filter system drain manifolds are 3 In. diameter and painted red.)

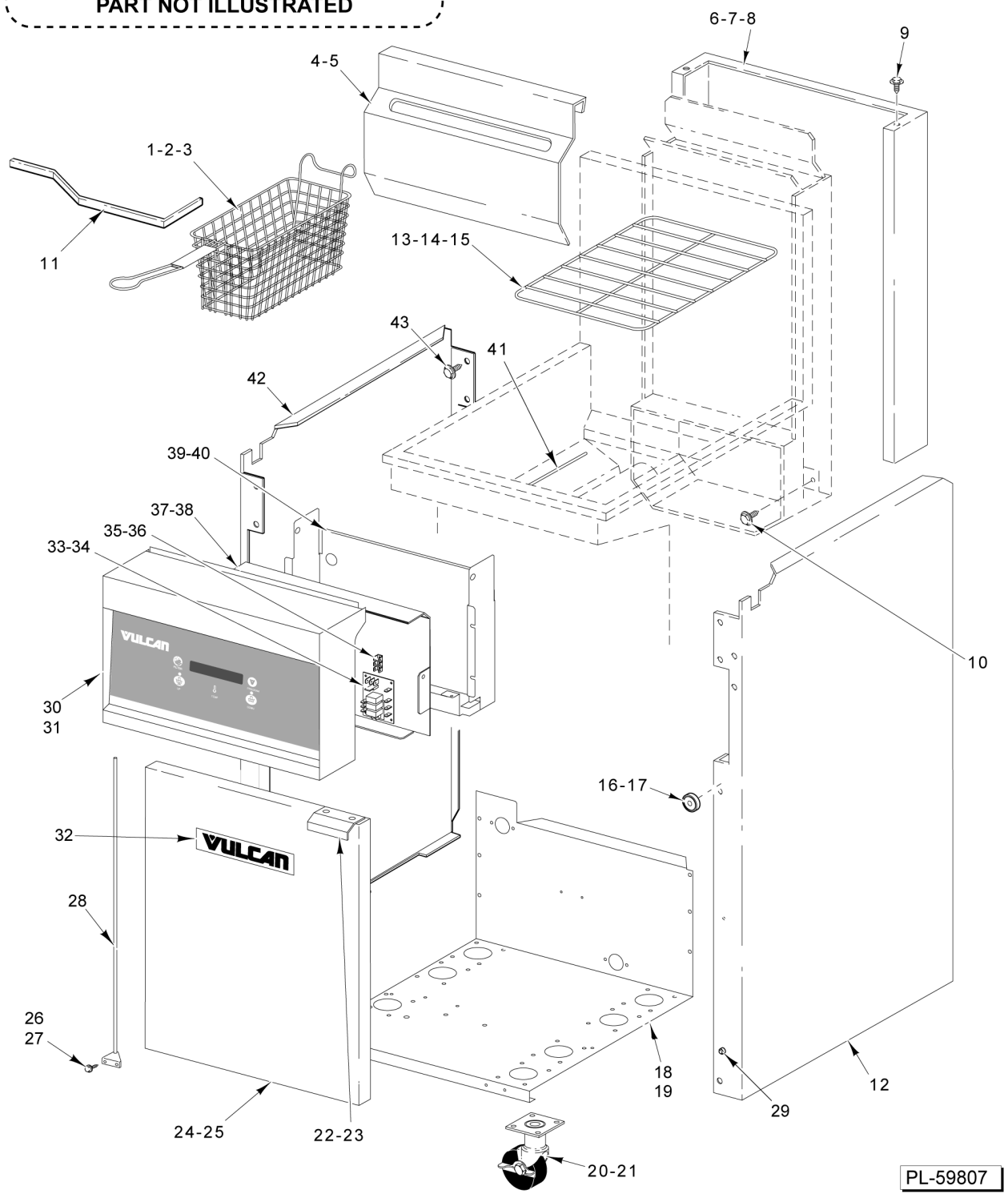


GAS INLET MANIFOLD

GAS INLET MANIFOLD

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-59810			
1	FP-090-80	Tee 1-1/4 x 1-1/4 x 1/2.....	AR
2	FP-035-91	Pipe 1/2 x 1-1/8 TBE.....	AR
3	00-428472-00001	Valve - Ball.....	AR
4	FP-035-91	Pipe 1/2 x 1-1/8 TBE.....	AR
5	FP-022-11	Union - Pipe.....	AR
6	00-957744-00001	Pipe - Rear Gas (With Tap) (45 Series).....	AR
7	00-957744-00002	Pipe - Rear Gas (With Tap) (65/85 Series).....	AR
8	FP-085-53	Pipe Plug 1/8.....	AR
9	FP-028-26	Pipe Plug 1-1/4 Sq. Hd.....	AR
10	00-957744-00004	Pipe - Rear Gas (Without Tap) (45 Series).....	AR
11	00-957744-00003	Pipe - Rear Gas (Without Tap) (65/85 Series).....	AR
12	00-408279-00022	Regulator - Pressure (3/4 In.) (NAT) (On Units Before 4/17/16).....	AR
13	00-408279-00021	Regulator - Pressure 3/4 In. (LP) (3/4 In.) (LP) (On Units Before 4/17/16).....	AR
14	00-408279-00012	Regulator - Pressure (1-1/4 In.) (NAT) (On Units Before 4/17/16).....	AR
15	00-408279-00013	Regulator - Pressure (1-1/4 In.) (LP) (On Units Before 4/17/16).....	AR
16	00-419878-000G1	Manifold Assy. - Gas Inlet (2 Units) (45 Series) (Incls. Items 1 thru 6, 8, & 9).....	AR
17	00-419878-000G2	Manifold Assy. - Gas Inlet (3 Units) (45 Series) (Incls. Items 1 thru 6, 8, 9, & 10).....	AR
18	00-419878-000G7	Manifold Assy. - Gas Inlet (4 Units) (45 Series) (Incls. Items 1 thru 6, 8, 9, & 10).....	AR
19	00-419876-000G1	Manifold Assy. - Gas Inlet (2 & 4 Units) (65/85 Series) (Incls. Items 1 thru 5, 7, 8, 9, & 11).....	AR
20	00-419876-000G2	Manifold Assy. - Gas Inlet (3 Units) (65/85 Series) (Incls. Items 1 thru 5, 7, 8, 9, & 11).....	AR
21	FP-013-17	Elbow - Street 1/2 x 90 Deg.....	AR

44 00-421756-00001 Brush - Fryer Cleaning
PART NOT ILLUSTRATED



PL-59807

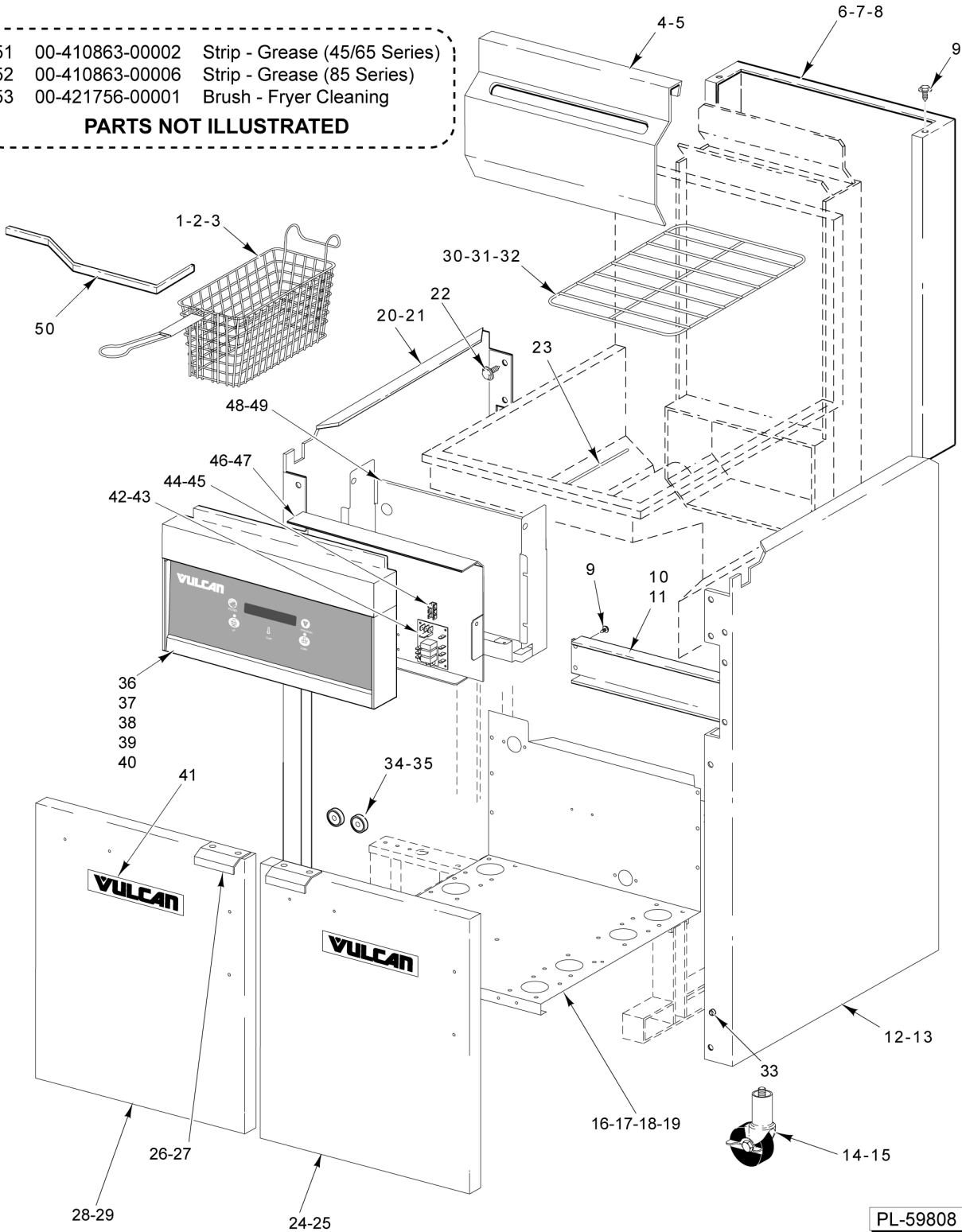
**BODY UNIT
(A/C/D SERIES)
(NON-FILTER)**

**BODY UNIT
(A/C/D SERIES)
(NON- FILTER)**

ILLUS. PL-59807	PART NO.	NAME OF PART	AMT.
1	00-499223-00001	Basket - Twin (45 Series).....	AR
2	00-499223-00002	Basket - Twin (65 Series).....	AR
3	00-499223-00004	Basket - Twin (85 Series).....	AR
4	00-417056-00002	Hanger - Basket (45 Series).....	1
5	00-418321-00002	Hanger - Basket (65/85 Series).....	1
6	00-958711-00001	Flue - Wrap (SST) (45 Series).....	1
7	00-958711-000G2	Flue - Wrap (SST) (65 Series).....	1
8	00-418336-00002	Flue - Wrap (SST) (85 Series).....	1
9	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT.....	2
10	SD-037-70	Self-Tapping Screw 1/4-20 x 1/2 Hex Washer Hd., Type TT.....	4
11	00-409300-00005	Rod - Clean-Out.....	1
12	00-420596-00004	Body - Side (SST) (RH).....	1
13	00-427883-00001	Screen - Basket Support (45 Series).....	1
14	00-427883-00003	Screen - Basket Support (65 Series).....	1
15	00-427883-00004	Screen - Basket Support (85 Series).....	1
16	RS-033-04	Rivet - Pop.....	1
17	00-497296-000G2	Magnet Assy.....	1
18	00-497428-00002	Body - Bottom (45 Series).....	1
19	00-497428-00004	Body - Bottom (65/85 Series).....	1
20	00-421893-00001	Caster - Plate Mount (W/ Brake).....	AR
21	00-421893-00002	Caster - Plate Mount (No Brake).....	AR
22	00-419653	Handle.....	1
23	RS-033-04	Rivet - Pop.....	2
24	00-499487-000G1	Door Assy. (LH) (45 Series).....	1
25	00-499487-000G5	Door Assy. (LH) (65/85 Series).....	1
26	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT.....	2
27	NS-044-09	Nut Assy. 10-24 Hex KEPS.....	2
28	00-428023-000G2	Hinge Assy.....	1
29	00-420769-00001	Bumper - Rubber.....	1
30	00-426806-000G1	Frame - Front Assy. (45 Series).....	1
31	00-426806-000G4	Frame - Front Assy. (65/85 Series).....	1
32	00-957916-00005	Nameplate - Vulcan.....	1
33	00-427759-00001	Control - Interface.....	1
34	SD-024-40	Self-Tapping Screw 6-32 x 5/8 Phil. Pan Hd., Type TT.....	4
35	00-419317	Terminal - Stationary.....	1
36	SC-060-23	Mach. Screw 4-40 x 1/4 Slotted Rd. Hd.....	2
37	00-428541-00001	Plate - Control Mounting.....	1
38	00-428541-00002	Extension - Control (65/85 Series).....	1
39	00-428542-00002	Deflector Assy. (45 Series).....	1
40	00-428689-00002	Deflector Assy. (65/85 Series).....	1
41	00-958474	Probe - Temperature.....	1
42	00-420596-00003	Body - Side (SST) (LH).....	1
43	SD-036-03	Self-Tapping Screw 8-18 x 3/8 Hex Washer Hd., Type AB.....	AR
44	00-421756-00001	Brush - Fryer Cleaning.....	1

- 51 00-410863-00002 Strip - Grease (45/65 Series)
- 52 00-410863-00006 Strip - Grease (85 Series)
- 53 00-421756-00001 Brush - Fryer Cleaning

PARTS NOT ILLUSTRATED



PL-59808

**BODY UNIT
(A/C/D SERIES) (FILTER)**

**BODY UNIT
(A/C/D SERIES) (FILTER)**

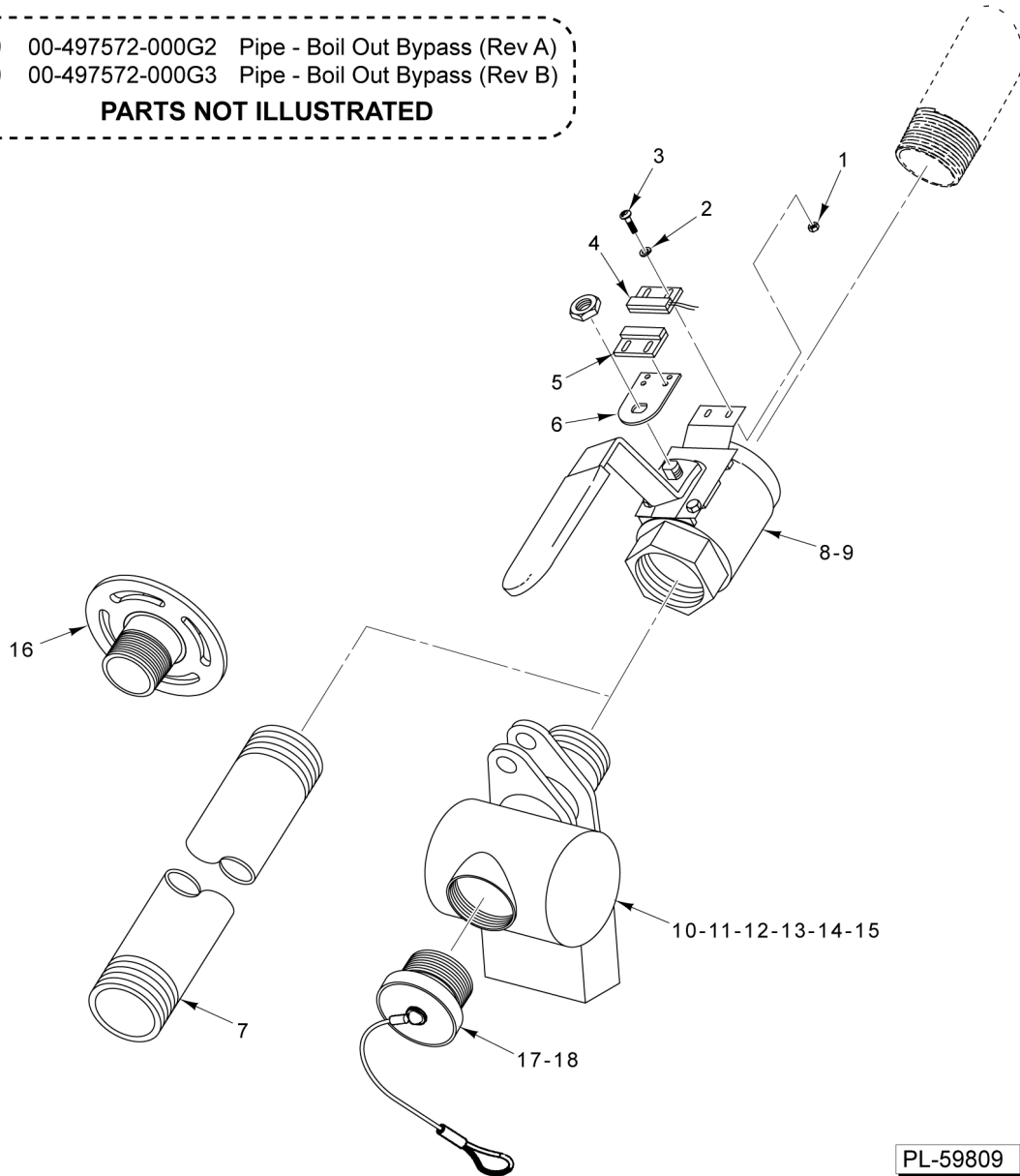
ILLUS.	PART NO.	NAME OF PART	AMT.
PL-59808			
1	00-499223-00001	Basket - Twin (45 Series).....	AR
2	00-499223-00002	Basket - Twin (65 Series).....	AR
3	00-499223-00004	Basket - Twin (85 Series).....	AR
4	00-417056-00002	Hanger - Basket (45 Series).....	2
5	00-418321-00002	Hanger - Basket (65/85 Series).....	2
6	00-958711-00001	Flue - Wrap (SST) (45 Series).....	1
7	00-958711-000G2	Flue - Wrap (SST) (65 Series).....	1
8	00-418336-00002	Flue - Wrap (SST) (85 Series).....	1
9	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT.....	AR
10	00-428699-00002	Brace - Rear (45 Series).....	1
11	00-428749-00002	NLA - Obsolete--Brace - Rear (65/85 Series).....	1
*12	00-419777-00004	Body - Side (SST) (RH).....	1
**13	00-420596-00004	Body - Side (SST) (RH).....	1
14	00-959832-00001	Caster - Screw-In Mount (W/ Brake).....	AR
15	00-959832-00003	Caster - Screw-In Mount (No Brake).....	AR
16	00-497428-00001	Body - Bottom (22-1/2 Deep) (45 Series) (Section W/O Filter).....	1
17	00-497428-00002	Body - Bottom (27-1/2 Deep) (45 Series) (Section W/O Filter).....	1
18	00-497428-00003	Body - Bottom (22-1/2 Deep) (65/85 Series) (Section W/O Filter).....	1
19	00-497428-00004	Body - Bottom (27-1/2 Deep) (65/85 Series) (Section W/O Filter).....	1
*20	00-419777-00003	Body - Side (SST) (LH).....	1
**21	00-420596-00003	Body - Side (SST) (LH).....	1
22	SD-036-03	Self-Tapping Screw 8-18 x 3/8 Hex Washer Hd., Type AB.....	AR
23	00-958474	Probe - Temperature.....	1
24	00-499487-000G4	Door Assy. (RH) (45 Series).....	1
25	00-499487-000G8	Door Assy. (RH) (65/85 Series).....	1
26	00-419653	Handle.....	2
27	RS-033-04	Rivet - Pop.....	4
28	00-499487-000G3	Door Assy. (LH) (45 Series).....	1
29	00-499487-000G7	Door Assy. (LH) (65/85 Series).....	1
30	00-427883-00001	Screen - Basket Support (45 Series).....	1
31	00-427883-00003	Screen - Basket Support (65 Series).....	1
32	00-427883-00004	Screen - Basket Support (85 Series).....	1
33	00-420769-00001	Bumper - Rubber.....	AR
34	00-497296-000G2	Magnet Assy.....	2
35	RS-033-04	Rivet - Pop.....	4
36	00-426806-000G2	Frame - Front Assy. (45 Series) (2 Units).....	1
37	00-426806-000G3	Frame - Front Assy. (45 Series) (3 Units).....	1
38	00-426806-000G5	Frame - Front Assy. (65/85 Series) (2 Units).....	1
39	00-426806-000G6	Frame - Front Assy. (65/85 Series) (3 Units).....	1
40	00-426806-000G7	Frame - Front Assy. (45 Series) (4 Units).....	1
41	00-957916-00005	Nameplate - Vulcan.....	2
42	00-427759-00001	Control - Interface.....	1
43	SD-024-40	Self-Tapping Screw 6-32 x 5/8 Phil. Pan Hd., Type TT.....	4
44	00-419317	Terminal - Stationary.....	1
45	SC-060-23	Mach. Screw 4-40 x 1/4 Slotted Rd. Hd.....	2
46	00-428541-00001	Plate - Control Mounting.....	1
47	00-428541-00002	Extension - Control (65/85 Series).....	1
48	00-428542-00002	Deflector Assy. (45 Series).....	1
49	00-428689-00002	Deflector Assy. (65/85 Series).....	1
50	00-409300-00005	Rod - Clean-Out.....	1
51	00-410863-00002	Strip - Grease (45/65 Series).....	1
52	00-410863-00006	Strip - Grease (85 Series).....	1
53	00-421756-00001	Brush - Fryer Cleaning.....	1

* Used if directly adjacent to the filter pan

** Used if not directly adjacent to the filter pan

- 19 00-497572-000G2 Pipe - Boil Out Bypass (Rev A)
- 20 00-497572-000G3 Pipe - Boil Out Bypass (Rev B)

PARTS NOT ILLUSTRATED



**DRAIN ASSEMBLY
(SINGLE UNIT)**

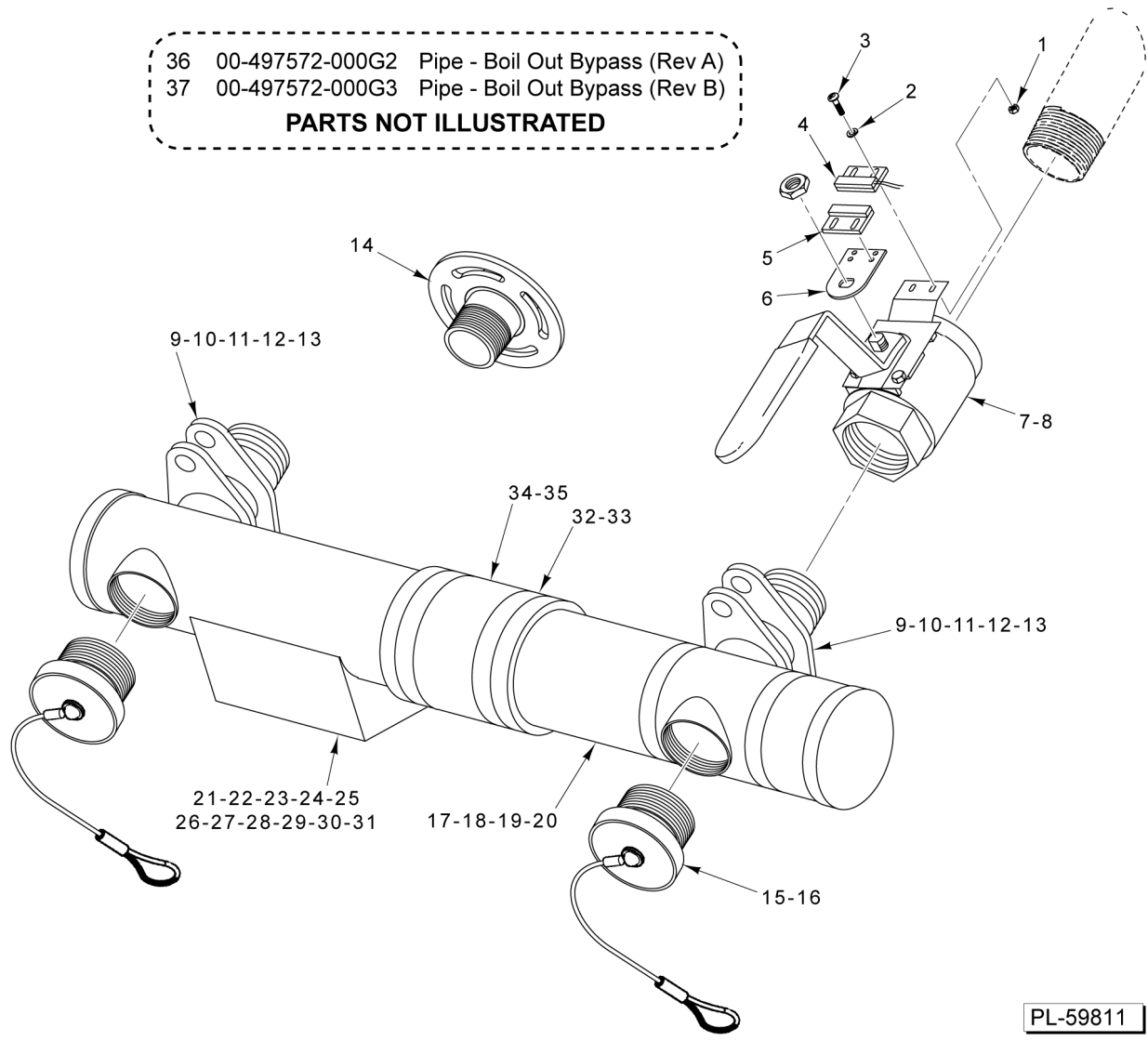
**DRAIN ASSEMBLY
(SINGLE UNIT)**

ILLUS. PL-59809	PART NO.	NAME OF PART	AMT.
1	NS-044-01	Nut Assy. 4-40 KEPS.....	4
2	WL-003-03	Lockwasher #4 Helical.....	4
3	SC-018-55	Mach. Screw 4-40 x 1/2 Phil. Pan Hd.....	4
4	00-426805-000G1	Switch Assy.....	1
5	00-426801-00002	Magnet - Switch Element Head.....	1
6	00-426798-00002	Plate - Switch.....	1
7	00-958713-00001	Pipe - Transition (No Filter).....	1
8	00-913111	Valve Assy. (1-1/4) (LH) (Incls. Items 1 thru 6) (Before 7/4/19).....	1
*9	00-976656-00002	Valve - Drain Assy. (1-1/4) (LH) (Incls. Items 1 thru 6) (Starting 7/4/19).....	1
**10	00-956829-000G2	Pipe - Drain (2-1/4 In.).....	1
*11	00-976518-00023	Pipe - Drain (3 In.).....	1
**12	00-420553-00002	Gasket - Silicone.....	1
*13	00-976617-00001	Gasket - Silicone.....	1
**14	00-420726-00003	Flange - Pipe (1-1/4) (Before 8/1/17).....	1
*15	00-976549	Flange - Pipe (Large) (8/1/17 thru 7/4/19).....	1
16	00-976693-00001	Drain Flange (Starting 7/4/19).....	1
**17	00-497571-000G1	Plug - Drain.....	1
*18	00-497571-000G2	Plug - Drain.....	1
**19	00-497572-000G2	Pipe - Boil Out Bypass.....	1
*20	00-497572-000G3	Pipe - Boil Out Bypass.....	1

* (Revision B - Manufactured after 8/1/17 with drain valve handle mounted at 10 o'clock position. The filter system drain manifolds are 3 In. diameter and painted red.)

** (Revision A - Manufactured before 8/1/17 with drain valve handle mounted at 12 o'clock position. The filter system drain manifolds are 2-1/4 In. diameter and painted black.)

36 00-497572-000G2 Pipe - Boil Out Bypass (Rev A)
 37 00-497572-000G3 Pipe - Boil Out Bypass (Rev B)
PARTS NOT ILLUSTRATED



PL-59811

**DRAIN ASSEMBLY
 (MULTIPLE UNITS)**

DRAIN ASSEMBLY (MULTIPLE UNITS)

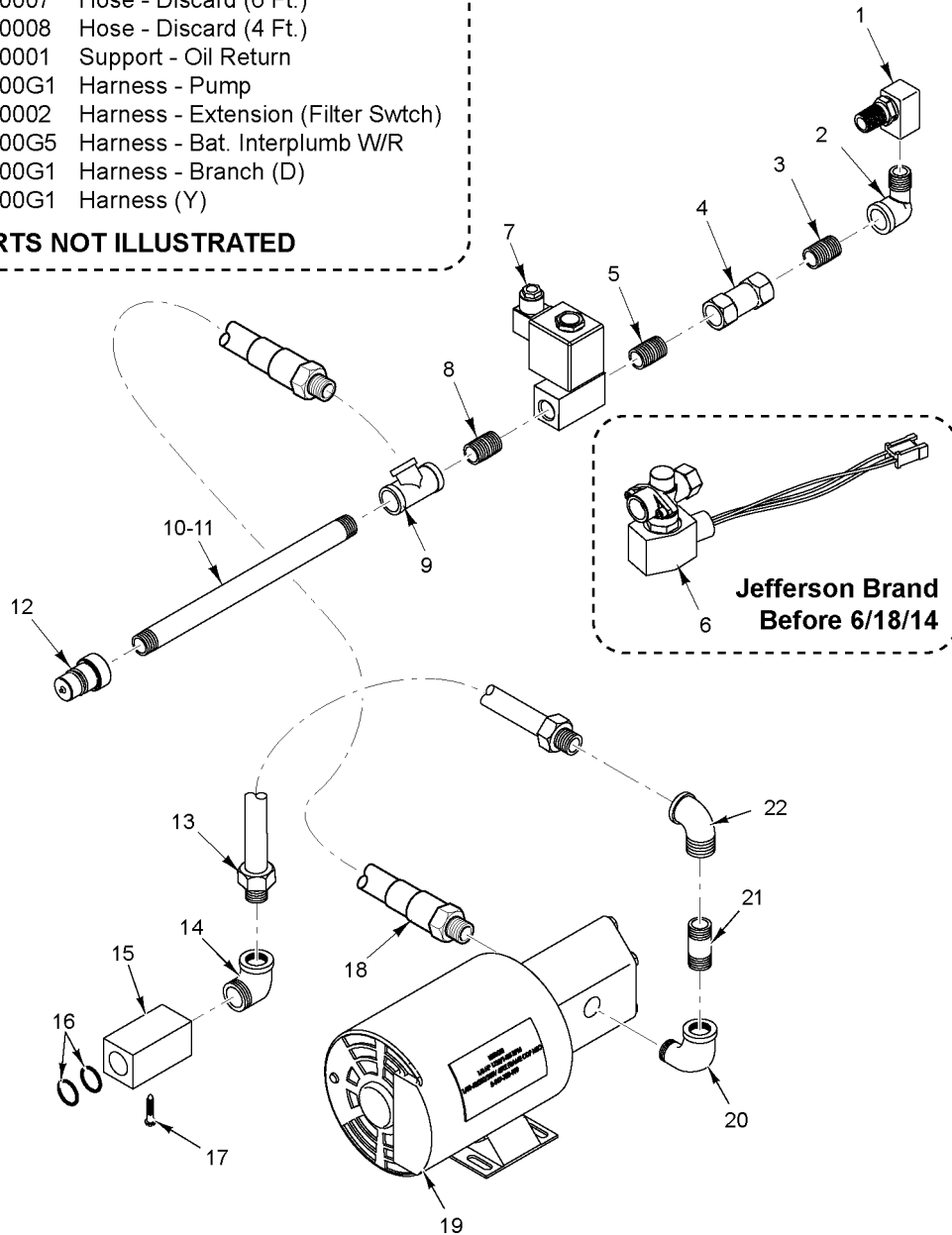
ILLUS. PL-59811	PART NO.	NAME OF PART	AMT.
1	NS-044-01	Nut Assy. 4-40 KEPS.....	4
2	WL-003-03	Lockwasher #4 Helical.....	4
3	SC-018-55	Mach. Screw 4-40 x 1/2 Phil. Pan Hd.....	4
4	00-426805-000G1	Switch Assy.....	1
5	00-426801-00002	Magnet - Switch Element Head.....	1
6	00-426798-00002	Plate - Switch.....	1
7	00-913111	Valve Assy. (1-1/4) (LH) (Incls. Items 1 thru 6) (Before 7/4/19).....	1
*8	00-976656-00002	Valve - Drain Assy. (1-1/4) (LH) (Incls. Items 1 thru 6) (Starting 7/4/19).....	1
*9	00-976617-00001	Gasket - Silicone.....	2
10	SC-036-13	Cap Screw 1/4-20 x 3/4 Hex Hd.....	4
**11	00-420553-00002	Gasket - Silicone.....	2
**12	00-420726-00003	Flange - Pipe (1-1/4) (Before 8/1/17).....	2
*13	00-976549	Flange - Pipe (Large) (8/1/17 thru 7/4/19).....	2
14	00-976693-00001	Drain Flange (Starting 7/4/19).....	1
**15	00-497571-000G1	Plug - Drain.....	2
*16	00-497571-000G2	Plug - Drain.....	2
**17	00-497566-000G1	Pipe - Drain (End) (45 Series).....	1
*18	00-976518-00013	Pipe - Drain (45 Series).....	1
**19	00-497566-000G4	Pipe - Drain (End) (65/85 Series).....	1
*20	00-976522-00013	Pipe - Drain (End) (65/85 Series).....	1
*21	00-976518-00A5V	Pipe - Drain (Entire Manifold) (45 Series) (2 Units).....	1
*22	00-976522-00A5V	Pipe - Drain With Spout (Entire Manifold) (65/85 Series) (2 Units).....	1
**23	00-497567-000G3	Pipe - Drain (End) With Spout (45 Series) (3 Units).....	1
*24	00-976518-00015	Pipe - Drain (45 Series) (3 Units).....	1
**25	00-497567-000G4	Pipe - LH Drain (End) With Spout (65/85 Series) (2 Units).....	1
*26	00-976518-00014	Pipe - Drain (Center) With Spout (45 Series) (4 Units).....	1
*27	00-976518-00015	Pipe - Drain (Center) With Spout (45 Series) (3 Units).....	1
**28	00-497569-000G4	Pipe - Drain (Center) With Spout (65/85 Series) (3 Units).....	1
*29	00-976522-00015	Pipe - Drain (Center) With Spout (65/85 Series) (3 Units).....	1
**30	00-497568-000G1	Pipe - Drain (Center) (45 Series) (4 Units).....	1
*31	00-976522-00014	Pipe - Drain (Center) With Spout (65/85 Series) (4 Units).....	1
**32	00-497409-00001	Clamp - Drain Tube (2-1/4 In.).....	AR
*33	00-497409-00002	Clamp - Drain Tube (3 In.).....	AR
**34	00-419351-00001	Hose - Connect.....	AR
*35	00-419351-00002	Hose - Connect.....	AR
**36	00-497572-000G2	Pipe - Boil Out Bypass.....	1
*37	00-497572-000G3	Pipe - Boil Out Bypass.....	1

* (Revision B - Manufactured after 8/1/17 with drain valve handle mounted at 10 o'clock position. The filter system drain manifolds are 3 In. diameter and painted red.)

** (Revision A - Manufactured before 8/1/17 with drain valve handle mounted at 12 o'clock position. The filter system drain manifolds are 2-1/4 In. diameter and painted black.)

23	00-521820	U-Bolt
24	NS-046-52	Nut Assy. 1/4-20 Hex
25	00-422281-00007	Hose - Discard (6 Ft.)
26	00-422281-00008	Hose - Discard (4 Ft.)
27	00-958681-00001	Support - Oil Return
28	00-428914-000G1	Harness - Pump
29	00-497320-00002	Harness - Extension (Filter Switch)
30	00-422304-000G5	Harness - Bat. Interplumb W/R
31	00-422297-000G1	Harness - Branch (D)
32	00-422299-000G1	Harness (Y)

PARTS NOT ILLUSTRATED



PL-59812

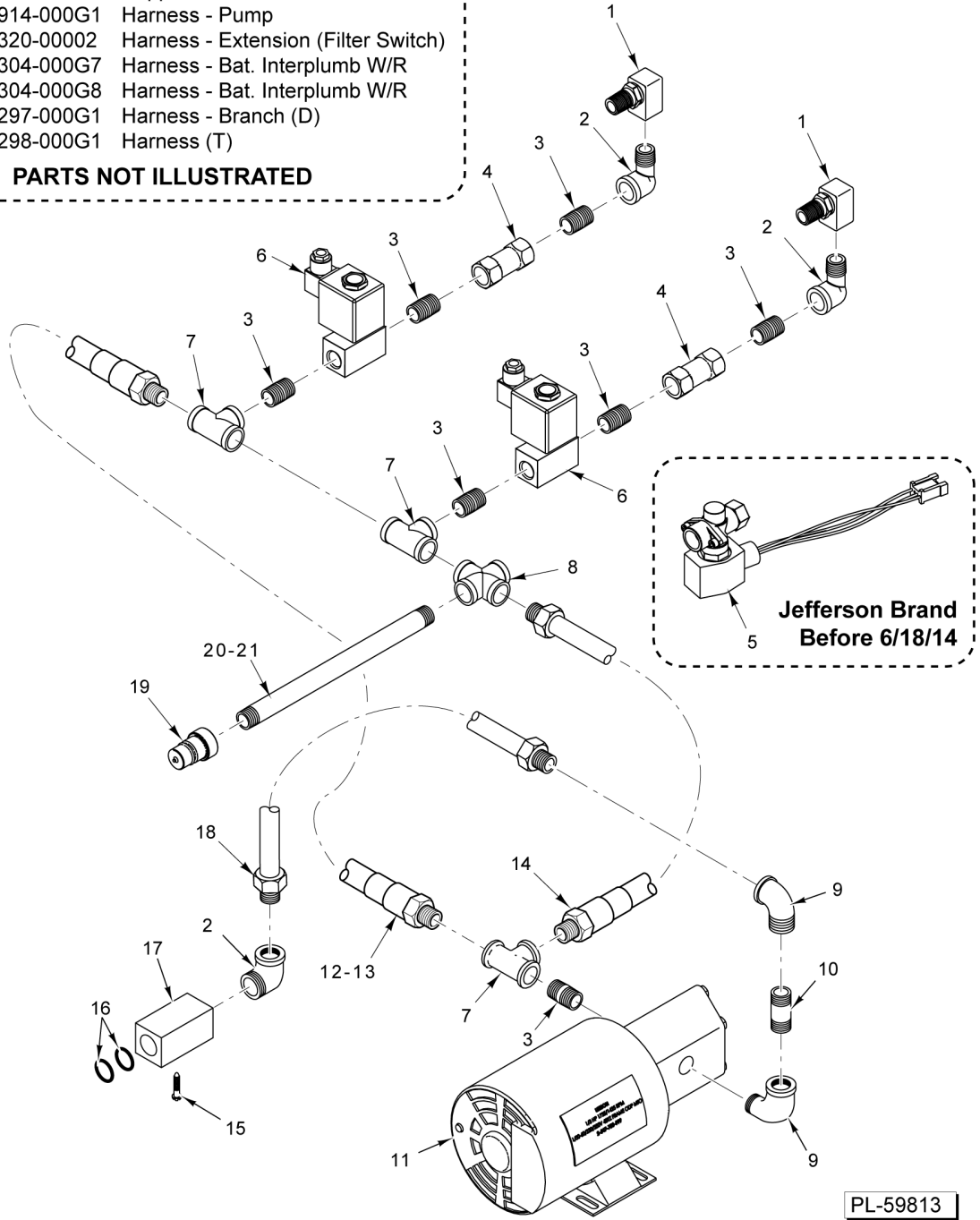
**OIL RETURN
(SINGLE UNIT)**

OIL RETURN (SINGLE UNIT)

ILLUS. PL-59812	PART NO.	NAME OF PART	AMT.
1	00-419251-00001	Fitting - 90 Deg. Swivel.....	1
2	FP-013-17	Elbow - Street 1/2 x 90 Deg.....	1
3	FP-035-91	Pipe 1/2 x 1-1/8 TBE.....	1
4	00-418786-00001	Valve - Check.....	1
5	FP-035-91	Pipe 1/2 x 1-1/8 TBE.....	1
6	00-428691-00002	Valve - Solenoid (120 V.) (Jefferson Brand) (Before 6/18/14).....	1
7	00-959909-00001	Valve - Solenoid (120 V.) (Bacarra Brand) (Starting 6/18/14).....	1
8	FP-035-91	Pipe 1/2 x 1-1/8 TBE.....	1
9	FP-019-25	Tee 1/2 x 1/2 x 1/2.....	1
10	FP-085-79	Pipe 1/2 x 14-1/4 TBE.....	1
11	FP-090-79	Pipe 1/2 x 19 TBE.....	1
12	00-418781-00001	Quick Disconnect.....	1
13	00-426602-00004	Tube - Flex (19 In.).....	1
14	FP-013-17	Elbow - Street 1/2 x 90 Deg.....	1
15	00-426567-00003	Receptacle - Oil Suction.....	1
16	00-426567-00002	O-Ring (Viton).....	2
17	SC-114-01	Mach. Screw 10-32 x 3/8 Hex Washer Hd.....	2
18	00-426602-00001	Tube - Flex (12 In.).....	1
19	00-417792-00008	Pump Motor Assy. (115/230 V., 60 Hz.) (8 G.P.M.).....	1
20	FP-077-68	Elbow 1/2 x 90 Deg.....	1
21	FP-035-95	Pipe 1/2 x 2 TBE.....	1
22	FP-077-68	Elbow 1/2 x 90 Deg.....	1
23	00-521820	U-Bolt.....	1
24	NS-046-52	Nut Assy. 1/4-20 Hex.....	2
25	00-422281-00007	Hose - Discard (6 Ft.).....	AR
26	00-422281-00008	Hose - Discard (4 Ft.).....	AR
27	00-958681-00001	Support - Oil Return.....	1
28	00-428914-000G1	Harness - Pump.....	1
29	00-497320-00001	Harness - Extension (Filter Switch).....	1
30	00-422304-000G5	Harness - Bat. Interplumb W/R.....	1
31	00-422297-000G1	Harness - Brand (D).....	1
32	00-422299-000G1	Harness (Y).....	1

22	00-521820	U-Bolt
23	NS-046-52	Nut Assy. 1/4-20 Hex
24	00-422281-00007	Hose - Discard (6 Ft.)
25	00-422281-00008	Hose - Discard (4 Ft.)
26	00-958681-00001	Support - Oil Return
27	00-428914-000G1	Harness - Pump
28	00-497320-00002	Harness - Extension (Filter Switch)
29	00-422304-000G7	Harness - Bat. Interplumb W/R
30	00-422304-000G8	Harness - Bat. Interplumb W/R
31	00-422297-000G1	Harness - Branch (D)
32	00-422298-000G1	Harness (T)

PARTS NOT ILLUSTRATED

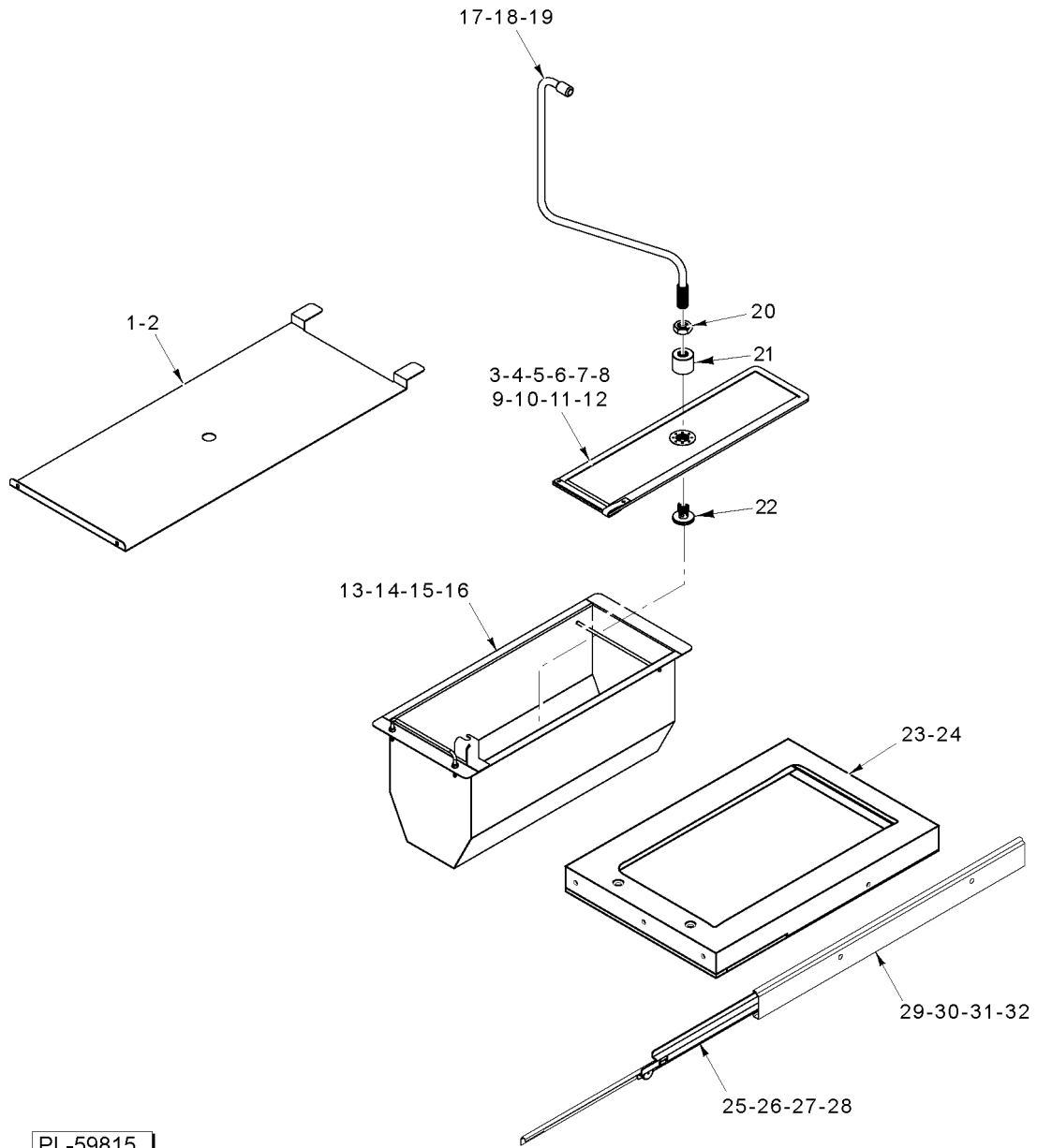


PL-59813

**OIL RETURN
(MULTIPLE UNITS)**

OIL RETURN (MULTIPLE UNITS)

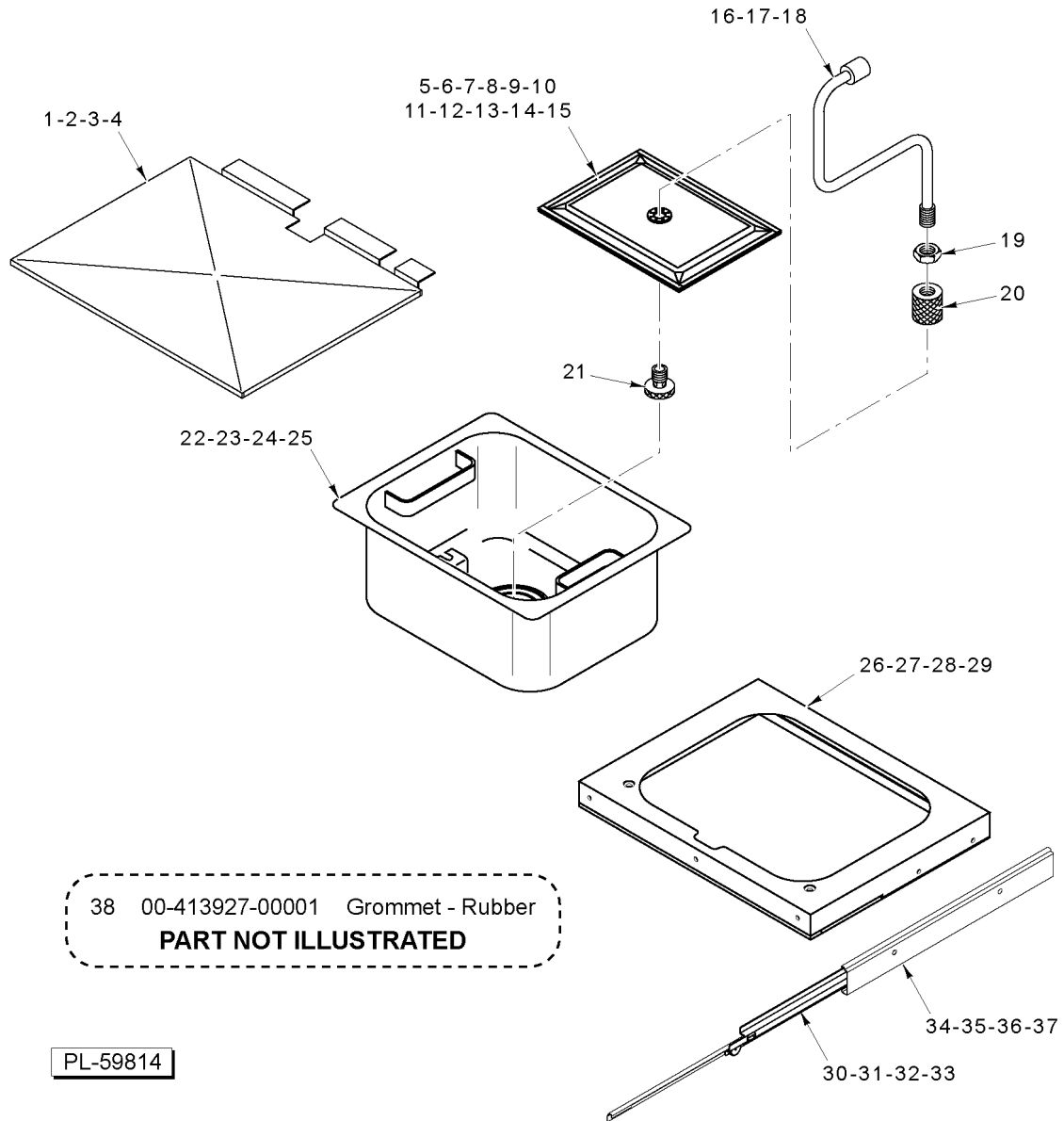
ILLUS. PL-59813	PART NO.	NAME OF PART	AMT.
1	00-419251-00001	Fitting - 90 Deg. Swivel.....	2
2	FP-013-17	Elbow - Street 1/2 x 90 Deg.....	3
3	FP-035-91	Pipe 1/2 x 1-1/8 TBE.....	7
4	00-418786-00001	Valve - Check.....	2
5	00-428691-00002	Valve - Solenoid (120 V.) (Jefferson Brand) (Before 6/18/14).....	2
6	00-959909-00001	Valve - Solenoid (120 V.) (Bacarra Brand) (Starting 6/18/14).....	2
7	FP-019-25	Tee 1/2 x 1/2 x 1/2.....	3
8	FP-034-01	Pipe - Cross 1/2 NPT.....	1
9	FP-077-68	Elbow 1/2 x 90 Deg.....	2
10	FP-035-95	Pipe 1/2 x 2 TBE.....	1
11	00-417792-00008	Pump Motor Assy. (115/230 V., 60 Hz.) (8 G.P.M.).....	1
12	00-426602-00001	Tube - Flex (12 In.).....	1
13	00-426602-00004	Tube - Flex (19 In.).....	1
14	00-426602-00001	Tube - Flex (12 In.).....	1
15	SC-114-01	Mach. Screw 10-32 x 3/8 Hex Washer Hd.....	2
16	00-426567-00002	O-Ring (Viton).....	2
17	00-426567-00003	Receptacle - Oil Suction.....	1
18	00-426602-00002	Tube - Flex (29 In.).....	1
19	00-418781-00001	Quick Disconnect.....	1
20	FP-085-79	Pipe 1/2 x 14-1/4 TBE.....	1
21	FP-090-79	Pipe 1/2 x 19 TBE.....	1
22	00-521820	U-Bolt.....	1
23	NS-046-52	Nut Assy. 1/4-20 Hex.....	2
24	00-422281-00007	Hose - Discard (6 Ft.).....	AR
25	00-422281-00008	Hose - Discard (4 Ft.).....	AR
26	00-958681-00001	Support - Oil Return.....	1
27	00-428914-000G1	Harness - Pump.....	1
28	00-497320-00002	Harness - Extension (Filter Switch).....	1
29	00-422304-000G7	Harness - Bat. Interplumb W/R.....	1
30	00-422304-000G8	Harness - Bat. Interplumb W/R.....	1
31	00-422297-000G1	Harness - Brand (D).....	1
32	00-422298-000G1	Harness (T).....	1



**FILTER ASSEMBLY
(SINGLE UNIT)**

FILTER ASSEMBLY (SINGLE UNIT)

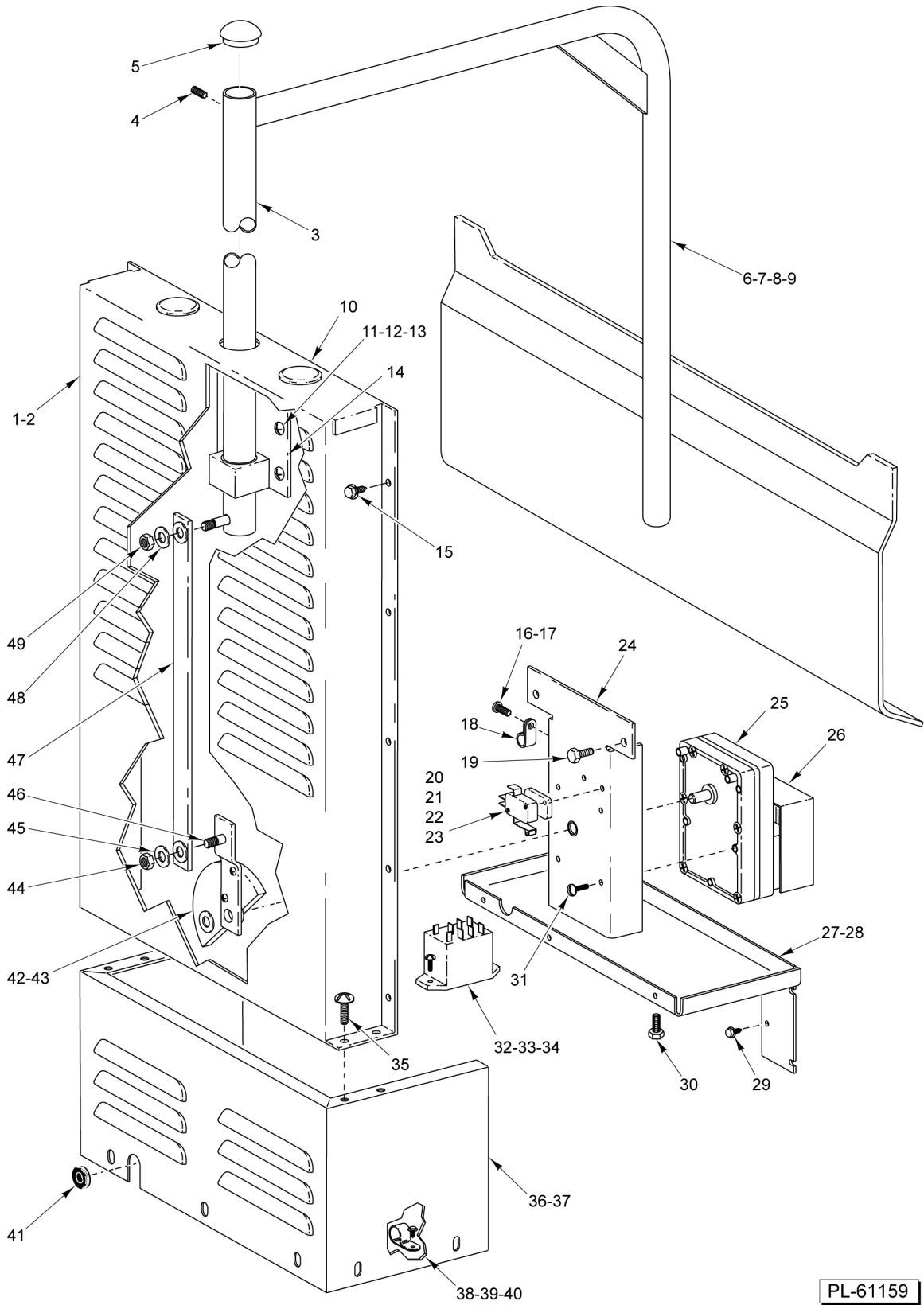
ILLUS. PL-59815	PART NO.	NAME OF PART	AMT.
1	00-956904-00001	Splash Guard (11 x 22 In.) (45 Series).....	1
2	00-956904-00002	Splash Guard (16-1/2 x 22 In.) (65/85 Series).....	1
3	00-499087-00002	Screen - Fine Mesh Filter (Metal) (22 x 5 In.) (45 Series)	1
4	00-499087-00004	Screen - Fine Mesh Filter (Metal) (22 x 10-1/2 In.) (65/85 Series)	1
5	00-499085-00003	Insert - Filter Screen (2-1/4 x 19 In.) (45 Series).....	1
6	00-499085-00005	Insert - Fabric Envelope (3-3/4 x 22 In.) (45 Series).....	1
7	00-499085-00006	Insert - Fabric Envelope (9-1/4 x 22 In.) (65/85 Series).....	1
8	00-499085-00007	Insert - Filter Screen (7-3/4 x 19 In.) (65/85 Series).....	1
9	00-499086-00002	Filter - Envelope (23.5 x 5) (45 Series).....	1
10	00-499086-00003	Filter - Envelope (23.5 x 10.5) (65/85 Series).....	1
11	00-499089-00002	Clip - Filter, Envelope (5 In. Lg.) (45 Series).....	1
12	00-499089-00003	Clip - Filter, Envelope (10-1/2 In. Lg.) (65/85 Series).....	1
13	00-958000-000G5	Pan Assy. - Filter (11-1/8 Tall) (45 Series).....	1
14	00-958000-000G11	Pan Assy. - Filter (10-1/4 Tall) (45 Series).....	1
15	00-958000-000G6	Pan Assy. - Filter (11-1/8 Tall) (65/85 Series).....	1
16	00-958000-000G12	Pan Assy. - Filter (10-1/4 Tall) (65/85 Series).....	1
17	00-499081-00G10	Tube - Suction (Used With Item 13 & 15).....	1
18	00-956901-00G11	Suction Tube Assy. (Incls. Items 21 & 22) (Used With Item 13 & 15).....	1
19	00-956901-00G23	Suction Tube Assy. (Incls. Items 21 & 22) (Used With Item 14 & 16).....	1
20	NS-017-49	Jam Nut 3/4-16 Hex.....	1
21	00-499083-00002	Coupling - Suction.....	1
22	00-499084-00002	Knob - Port Suction.....	1
23	00-956907-000G3	Top - Counter Assy. (9.875 x 24 Cutout) (45 Series).....	1
24	00-956907-000G4	Top - Counter Assy. (15.375 x 24 Cutout) (65/85 Series).....	1
25	00-958026-00008	Roller (RH) (27-1/2 In.).....	1
26	00-958026-00002	Roller (RH) (21-1/2 In.).....	1
27	00-958026-00011	Roller (LH) (27-1/2 In.).....	1
28	00-958026-00005	Roller (LH) (21-1/2 In.).....	1
29	00-958026-000G3	Guide - Cabinet (RH) (21-1/2 In.).....	1
30	00-958026-000G5	Guide - Cabinet (RH) (27-1/2 In.).....	1
31	00-958026-000G4	Guide - Cabinet (LH) (21-1/2 In.).....	1
32	00-958026-000G6	Guide - Cabinet (LH) (27-1/2 In.).....	1



**FILTER ASSEMBLY
(MULTIPLE UNITS)**

**FILTER ASSEMBLY
(MULTIPLE UNITS)**

ILLUS. PL-59814	PART NO.	NAME OF PART	AMT.
1	00-428518-00001	Splash Guard (25.25 x 22.125) (45 Series).....	1
2	00-956904-00001	Splash Guard (11 x 22 In.) (45 Series).....	1
3	00-428519-00001	Splash Guard (36.25 x 22.125) (65/85 Series).....	1
4	00-956904-00002	Splash Guard (16-1/2 x 22 In.) (45/65/85 Series).....	1
5	00-499087-00002	Screen - Fine Mesh Filter (Metal) (22 x 5 In.).....	1
6	00-499087-00003	Screen - Fine Mesh Filter (Metal) (16 x 12-1/2 In.).....	1
7	00-499087-00004	Screen - Fine Mesh Filter (Metal) (22 x 10-1/2 In.).....	1
8	00-499085-00002	Insert - Fabric Envelope (11 x 15 In.).....	1
9	00-499085-00003	Insert - Filter Screen (2-1/4 x 19 In.).....	1
10	00-499085-00004	Insert - Filter Screen (10-1/2 x 13-1/2 In.).....	1
11	00-499085-00005	Insert - Fabric Envelope (3-3/4 x 22 In.).....	1
12	00-499085-00006	Insert - Fabric Envelope (9-1/4 x 22 In.).....	1
13	00-499085-00007	Insert - Filter Screen (7-3/4 x 19 In.).....	1
14	00-499089-00002	Clip - Filter, Envelope (5 In. Lg.).....	1
15	00-499089-00003	Clip - Filter, Envelope (10-1/2 In. Lg.).....	1
16	00-499081-000G3	Tube - Suction (Used With Item 22 & 24).....	1
17	00-499092-000G1	Suction Tube Assy. (Incls. Items 19 & 20) (Used With Items 22 & 24).....	1
18	00-956901-00G23	Suction Tube Assy. (Incls. Items 19 & 20) (Used With Items 23 & 25).....	1
19	NS-017-49	Jam Nut 3/4-16 Hex.....	1
20	00-499083-00002	Coupling - Suction.....	1
21	00-499084-00002	Knob - Port Suction.....	1
22	00-497374-000G1	Vessel Assy. (23 x 16 Bottom) (45 Series).....	1
23	00-958000-00G11	Pan Assy. - Filter (10-1/4 Tall) (23.5 x 5.25 Bottom) (45 Series).....	1
24	00-497374-000G2	Vessel Assy. (28 x 16 Bottom) (65/85 Series).....	1
25	00-958000-00G12	Pan Assy. Filter (23.5 x 10.75 Bottom) (45/65/85 Series).....	1
26	00-956907-000G1	Top - Counter (21 x 17 Cutout) (45 Series).....	1
27	00-956907-000G3	Top - Counter Assy. (24 x 9.875 Cutout) (45 Series).....	1
28	00-956907-000G2	Top - Counter (29-1/4 x 17 Cutout) (65/85 Series).....	1
29	00-956907-000G4	Top - Counter Assy. (24 x 15.375 Cutout) (45/65/85 Series).....	1
30	00-958026-00002	Roller (RH) (21-1/2 In.).....	1
31	00-958026-00008	Roller (RH) (27-1/2 In.).....	1
32	00-958026-00005	Roller (LH) (21-1/2 In.).....	1
33	00-958026-00011	Roller (LH) (27-1/2 In.).....	1
34	00-958026-000G3	Guide - Cabinet (RH) (21-1/2 In.).....	1
35	00-958026-000G5	Guide - Cabinet (RH) (27-1/2 In.).....	1
36	00-958026-000G4	Guide - Cabinet (LH) (21-1/2 In.).....	1
37	00-958026-000G6	Guide - Cabinet (LH) (27-1/2 In.).....	1
38	00-413927-00001	Grommet - Rubber.....	1



PL-61159

BASKETLIFT COMPONENTS

BASKETLIFT COMPONENTS

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-61159			
1	00-418481-00001	Wrap - Top (45 Series).....	1
2	00-418511-00001	Wrap - Top (65/85 Series).....	1
3	00-418503-00001	Tube - Basketlift.....	1
4	SC-088-40	Set Screw 5/16-24 x 1/4 Hex Hdls., Cup Pt.....	1
5	PB-004-04	Plug Button (1-1/4).....	1
6	00-956914-00G10	Arm - Basket Assy. (Single) (45/65 Series).....	1
7	00-956914-00G2	Arm - Basket Assy. (Single) (85 Series).....	1
8	00-956914-00G11	Arm - Basket Assy. (Double) (45/65 Series).....	1
9	00-956914-00G3	Arm - Basket Assy. (Double) (85 Series).....	1
10	PB-004-04	Plug Button (1-1/4).....	2
11	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT.....	2
12	WS-004-33	Washer.....	6
13	NS-047-73	Lock Nut 5/16-18 Hex.....	6
14	00-418478-000G1	Bearing Support Assy.....	1
15	SD-036-03	Self-Tapping Screw 8-18 x 3/8 Hex Washer Hd., Type AB.....	10
16	SC-109-10	Mach. Screw 6-32 x 3/8 Slotted Pan Hd. (SST).....	1
17	NS-009-07	Nut 6-32 Hex.....	1
18	00-078752-00012	Clamp - Cable.....	1
19	SC-037-80	Cap Screw 10-24 x 1/2 Hex Hd.....	8
20	NS-009-02	Nut 4-40 Hex.....	2
21	SC-112-90	Mach. Screw 4-40 x 1 Slotted Pan Hd.....	2
22	00-411496-000F3	Microswitch.....	1
23	00-418159-00001	Block - Cam Switch.....	1
24	00-418123-000G1	Plate - Motor.....	1
25	00-418156-00001	Gear - Motor (115 V., 60 Hz.).....	1
26	00-418517-00001	Shroud - Motor.....	1
27	00-418484-00001	Base - Motor Mounting (45 Series).....	1
28	00-418513-00001	Base - Motor Mounting (65/85 Series).....	1
29	SD-032-07	Self-Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type TT.....	2
30	SC-037-80	Cap Screw 10-24 x 1/2 Hex Hd.....	2
31	SC-018-47	Mach. Screw 10-32 x 3/4 Slotted Pan Hd.....	4
32	00-416535-00004	Switch - Relay S.P.D.T. 24 V.....	1
33	SC-109-10	Mach. Screw 6-32 x 3/8 Slotted Pan Hd. (SST).....	3
34	NS-009-07	Nut 6-32 Hex.....	3
35	SD-036-03	Self-Tapping Screw 8-18 x 3/8 Hex Washer Hd., Type AB.....	4
36	00-418480-00001	Wrap - Bottom (45 Series).....	1
37	00-418510-00001	Wrap - Bottom (65/85 Series).....	1
38	00-078752-00012	Clamp - Cable.....	1
39	SC-109-10	Mach. Screw 6-32 x 3/8 Slotted Pan Hd. (SST).....	1
40	NS-009-07	Nut 6-32 Hex.....	1
41	00-418482-00001	Grommet.....	1
42	00-418475-000G1	Crank - Arm Assy.....	1
43	SC-055-02	Set Screw 1/4-20 x 1/4 Hdls., Cup Pt. (SST).....	2
44	NS-047-73	Lock Nut 5/16-18 Hex.....	1
45	WS-004-33	Washer.....	1
46	SD-015-41	Self-Tapping Screw 8-32 x 1/2 Phil. Pan Hd., Type TT.....	2
47	00-418477-000G1	Coupler Assy.....	1
48	WS-004-33	Washer.....	1
49	NS-047-73	Lock Nut 5/16-18 Hex.....	1

