

# VULCAN

## CATALOG OF REPLACEMENT PARTS

### VPX SERIES STEAMERS

#### MODELS

VPX3	ML-126586
VPX5	ML-126588



MODEL VPX3

For additional information on Vulcan-Hart Company or to locate an authorized parts and service provider in your area, visit our website at [www.vulcanhart.com](http://www.vulcanhart.com)

VULCAN-HART  
DIVISION OF ITW FOOD EQUIPMENT GROUP, LLC

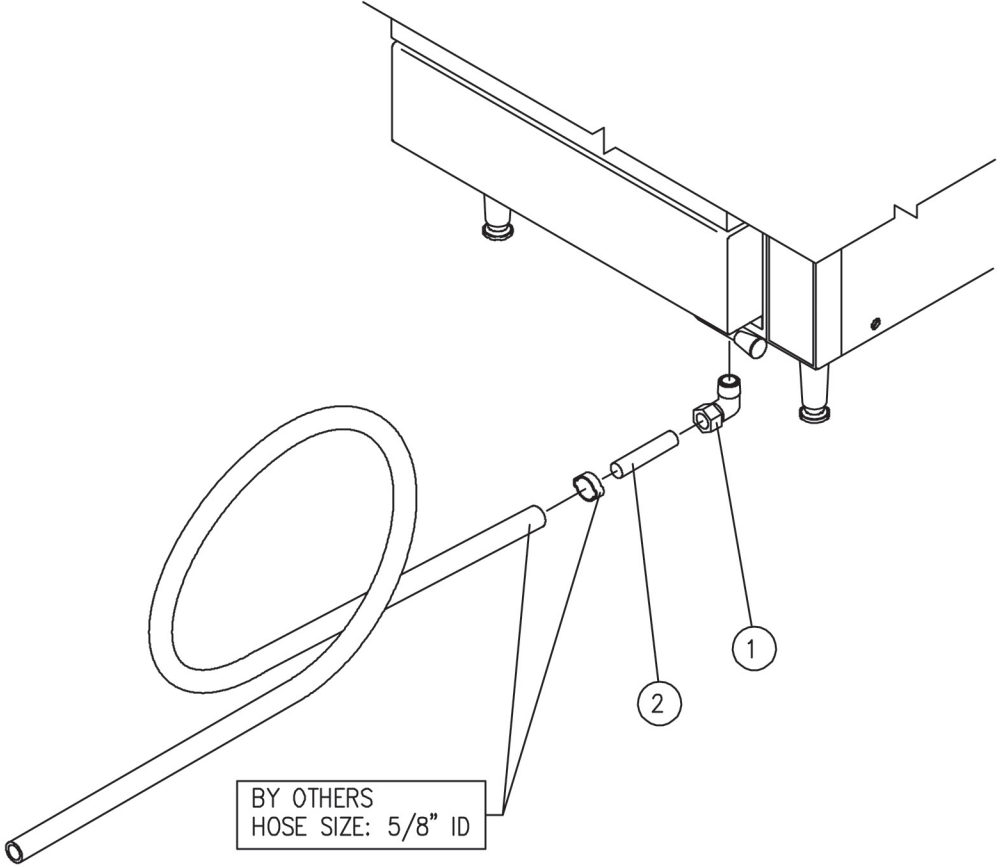
P.O. BOX 696, LOUISVILLE, KY 40201-0696  
TEL. (502) 778-2791

[WWW.VULCANHART.COM](http://WWW.VULCANHART.COM)

FORM 31219 Rev. A (10-04)

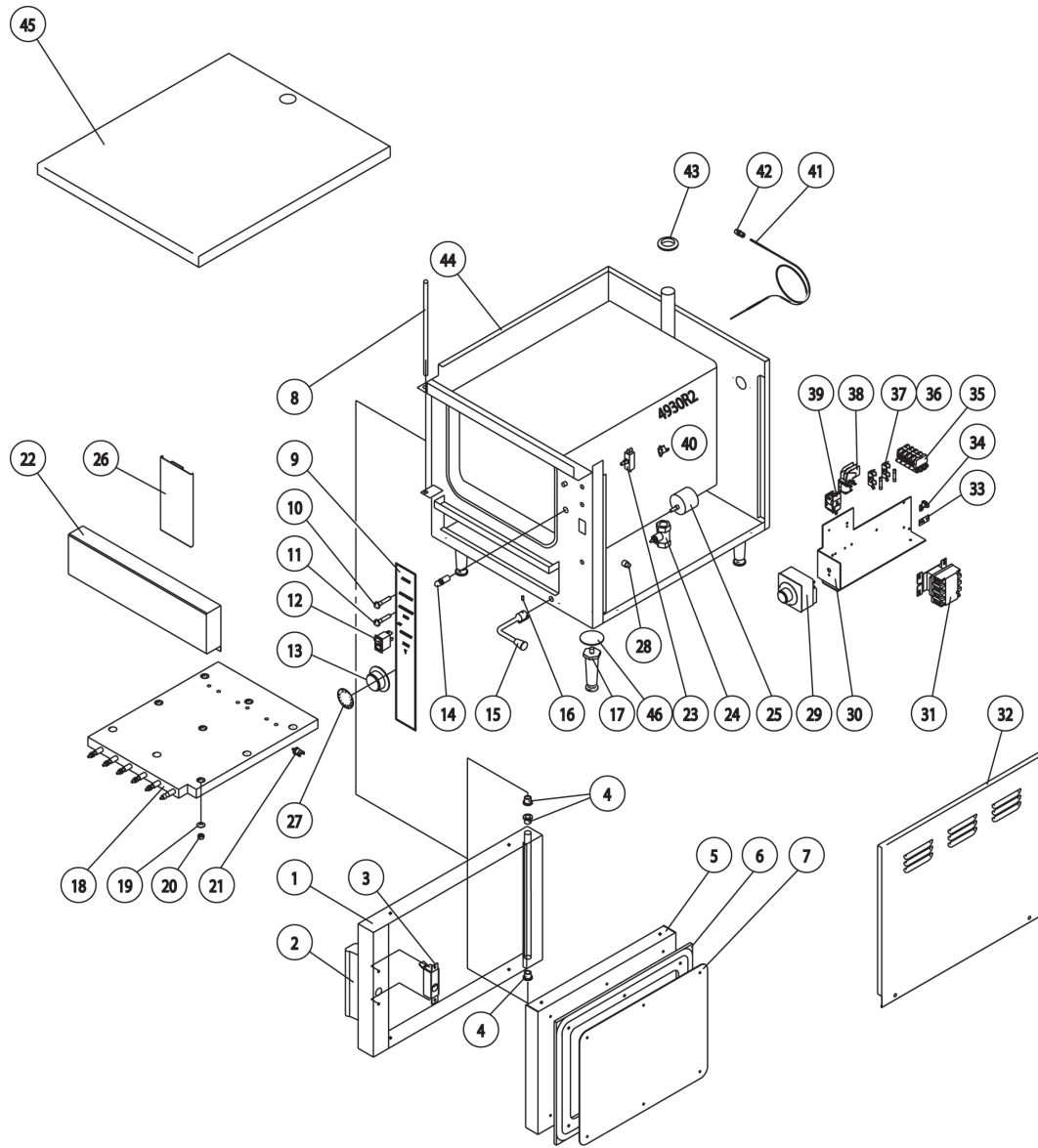
**VPX SERIES RECOMMENDED SPARE PARTS**

<b>ILLUS.</b>	<b>PART</b>	<b>DESCRIPTION</b>
<b>4930R2</b>		
12	<a href="#">855456</a>	Power Switch
21	<a href="#">853493</a>	High Limit
23	843811	Door Switch
25	<a href="#">411690-2</a>	Timer - 60 Minutes
29	<a href="#">855533-1</a>	Thermostat - (Wattlow P/N CVE1HH01900215A)
31	<a href="#">853270</a>	Contactora (208, 220, 240V)
38	<a href="#">843813</a>	Relay
39	<a href="#">851768</a>	Buzzer
40	<a href="#">853956</a>	Stand by Temperature Thermostat
41	<a href="#">853948</a>	Thermocouple



**DRAIN KIT**

ILLUS.	PART NO.	NAME OF PART	AMT.
1	FP-012-07	1/2" NPTM x 5/8" CC .....	1
2	854219	Tubing, 5/8" OD x 2" Lg. Soft Copper .....	1



**GENERAL ASSEMBLY**

ILLUS. 4930R2	PART NO.	NAME OF PART	AMT.
1	844192	Door Frame (VPX3) .....	1
	845586	Door Frame (VPX5) .....	1
2	844193	Door Handle Assembly .....	1
	850193	Door Handle Decal .....	1
3	844194	Latch Assembly .....	1
4	840493	Door Bushing .....	3
5	844195	Door Panel (VPX3) .....	1
	845588	Door Panel (VPX5) .....	1
6	844196	Door Gasket (VPX3) .....	1
	844385	Door Gasket (VPX5) .....	1
7	851224	Gasket Plate (VPX3) .....	1
	851418	Gasket Plate (VPX5) .....	1
	844453	Gasket Panel Screws (VPX3) .....	6
	844453	Gasket Panel Screws (VPX5) .....	8
8	850448	Hinge Rod (VPX3) .....	1
	851004	Hinge Rod (VPX5) .....	1

ILLUS. 4930R2	PART NO.	NAME OF PART	AMT.
9	853954	Control Decal (VPX3) .....	1
	853953	Control Decal (VPX5) .....	1
10	853151	Pilot Light - Green .....	1
11	853152	Pilot Light - Red .....	1
12	855456	Power Switch .....	1
13	881995	Timer Dial .....	1
14	840496	Striker .....	1
	850075	Lock Washer .....	1
	850076	Hex Nut .....	1
	844533	SS Washer .....	1
15	853938	Drain Handle Assembly .....	1
	853939	Knob .....	1
16	853985	Set Screw 10-32 x 3/8 .....	1
17	851944	Leg Assembly .....	4
*18	853946	Element Assembly (208V - 9KW) .....	1
	853945	Element Assembly (208V - 15KW) .....	1
	854295	Element Assembly (220V - 9KW) .....	1
	854296	Element Assembly (220V - 15KW) .....	1
	853212	Element Assembly (240V - 9KW) .....	1
	853213	Element Assembly (240V - 15KW) .....	1
	853944	Element Assembly (480V - 9KW) .....	1
	853943	Element Assembly (480V - 15KW) .....	1
19	853935	Spring Disc 3/4 OD .....	18
20	853986	Hex Nut 5/16 - 18 .....	9
21	853493	High Limit .....	1
22	853942	Element Front Cover .....	1
23	843811	Door Switch .....	1
	850077	Switch Actuator Rod with Clip .....	1
24	FP-012-07	Compression Fitting .....	1
	854219	Tubing, 5/8 OD x 2 lg Soft COP .....	1
25	411690-2	Timer - 60 Minutes .....	1
26	853952	Vent Baffle Assembly .....	1
27	853940	Decal - 60 Minutes .....	1
28	853987	Plug .....	1
29	855533-1	Thermostat - (Wattlow P/N CVE1HH01900215A) .....	1
30	855532-1	Componet Mounting Board .....	1
31	853270	Contacto (208, 220, 240V) .....	1
	881975	Contacto (480, 380/220, 415/240V) .....	1
32	853950	Side Panel (VPX3) .....	1
	853949	Side Panel (VPX5) .....	1
33	852016	Earth ID Tag .....	1
34	844367-8	Ground Lug .....	1
35	840511	Terminal Block .....	4
	840511	Terminal Block (380, 415, 480V only) .....	3
	843969	End Section .....	1
36	851929	Fuse .....	2
37	853957	Fuse Block .....	2
38	843813	Relay .....	1
39	851768	Buzzer .....	1
40	853956	Stand by Temperature Thermostat .....	1
41	853948	Thermocouple .....	1
42	853988	Thermocouple Fitting .....	1
43	853959	Grommet .....	1
44	853941	Left Hand Side and Back Panel (VPX3) .....	1
	853955	Left Hand Side and Back Panel (VPX5) .....	1
45	853947	Top Cover .....	1
46	853989	Washer .....	4
**47	840499	Pan Rack (VPX3) .....	2
	843860	Pan Rack (VPX5) .....	2
**48	851759	Pan Rack Hanger Assembly .....	4
**49	853990	Wire Harness Assembly .....	1
**50	844191	Door Assembly (VPX3) (Includes items 1-7) .....	1
	845584	Door Assembly (VPX5) (Includes items 1-7) .....	1
	881978	Step-Down Transformer (480V) .....	1

\* SELECT AS REQUIRED

\*\* NOT SHOWN

