

Callout	Part Number	Description
A	XMIX9402	Planetary Shaft Complete (Ref. No.15-33)
B	XMIX9403	Transmission Shaft Complete (Ref. No.34-42)
C	XMIX9405	Motor Complete, 220v (Ref. No.50,51,53,55,56)
D	XMIX4043	Shifter Fork Complete (Ref. No.73-76, 78,82)
E	XMIX8300	Hub Assembly Complete (Ref. No.57-67)
F	XMIX9439	Shifter Selector Complete (Ref. No.69-72, 77,79-81,84-86,158,170)
G	XMIX9421	Bowl Lift Assembly Complete (Ref. No.132-134,136-144,147)
H	XMIX9404	Pully and Shaft Complete (Ref. No.43-49)
J	NA	Planetary Hub Assembly Complete (Ref. No.87-96, 97,100,101)
K	XMIX8222	Arm / Knob Assembly, Bowl Lift (Ref. No.135,145)
L	XMIX8416	Safety Guard Complete, Stainless (Ref. No.152-157)
1	XMIX840340	Top Cover (Blue)
2	XMIX8406	Bearing Retainer, Planetary Shaft
3	XMIX8407	Bearing Retainer, Transmission Shaft
4	XMIX8408	Bearing Retainer, Pully Shaft
5	XMIX8409	Gear Housing Cover
6	NA	Transmission Case
7	XMIX8410	Screw
8	NA	Spring Pin
9	XMIX2290	Grease Cover
10	NA	Bolt
11	NA	Bolt
12	NA	Bolt
13	NA	Screw
14	XMIX8402	Control Panel
15	NA	Planetary Shaft
16	NA	Ball Bearing
17	NA	Ball Bearing
18	NA	Key
19	NA	Key
20	NA	Cover, Fixed
21	NA	Gear, 60T
22	NA	Key

Callout	Part Number	Description
23	NA	Gear, 33T
24	NA	Gear Sleeve
25	NA	Clutch
26	NA	Gear, 48T
27	NA	Washer, Copper
28	NA	Gear, 60T
29	NA	Oil Seal
30	NA	Spacer
31	NA	Pin
32	NA	Sleeve Drive
33	NA	Spring Sheet
34	NA	Gear Shaft, 20T
35	NA	Gear, 47T
36	NA	C-Snap Ring
37	NA	Gear, 32T
38	NA	Ball Bearing
39	NA	Ball Bearing
40	NA	C-Snap Ring
41	NA	Key
42	NA	Key
43	NA	Pully Shaft
44	NA	Transmission Pulley
45	NA	Key
46	NA	Ball Bearing
47	NA	C-Snap Ring
48	NA	Nut
49	NA	Spring Washer
50	NA	Motor, 220v
51	XMIX9327	Drive Pulley, Motor
52	XMIX9406	Drive Belt
53	NA	Key
54	NA	Screw
55	NA	Screw
56	NA	Spring Washer
57	NA	Gear, 30T
58	NA	Oil Seal
59	NA	Hub Attachment
60	NA	Hole Plug
61	NA	Thumb Screw
62	NA	Oil Baffle
63	NA	Screw

Callout	Part Number
64	NA
65	NA
66	NA
67	NA
68	XMIX8205
69	NA
70	NA
71	NA
72	NA
73	NA
74	NA
75	NA
76	NA
77	NA
78	NA
79	NA
80	NA
81	NA
82	NA
84	NA
85	NA
86	NA
87	XMIX8411
88	XMIX4048
89	NA
90	XMIX4050
91	XMIX9413
92	NA
93	NA
94	XMIX3086
95	XMIX4081
96	XMIX4087
97	XMIX4101
98	XMIX4034
99	NA
100	NA
101	NA
102	NA
103	NA
104	NA
105	NA

Parts List

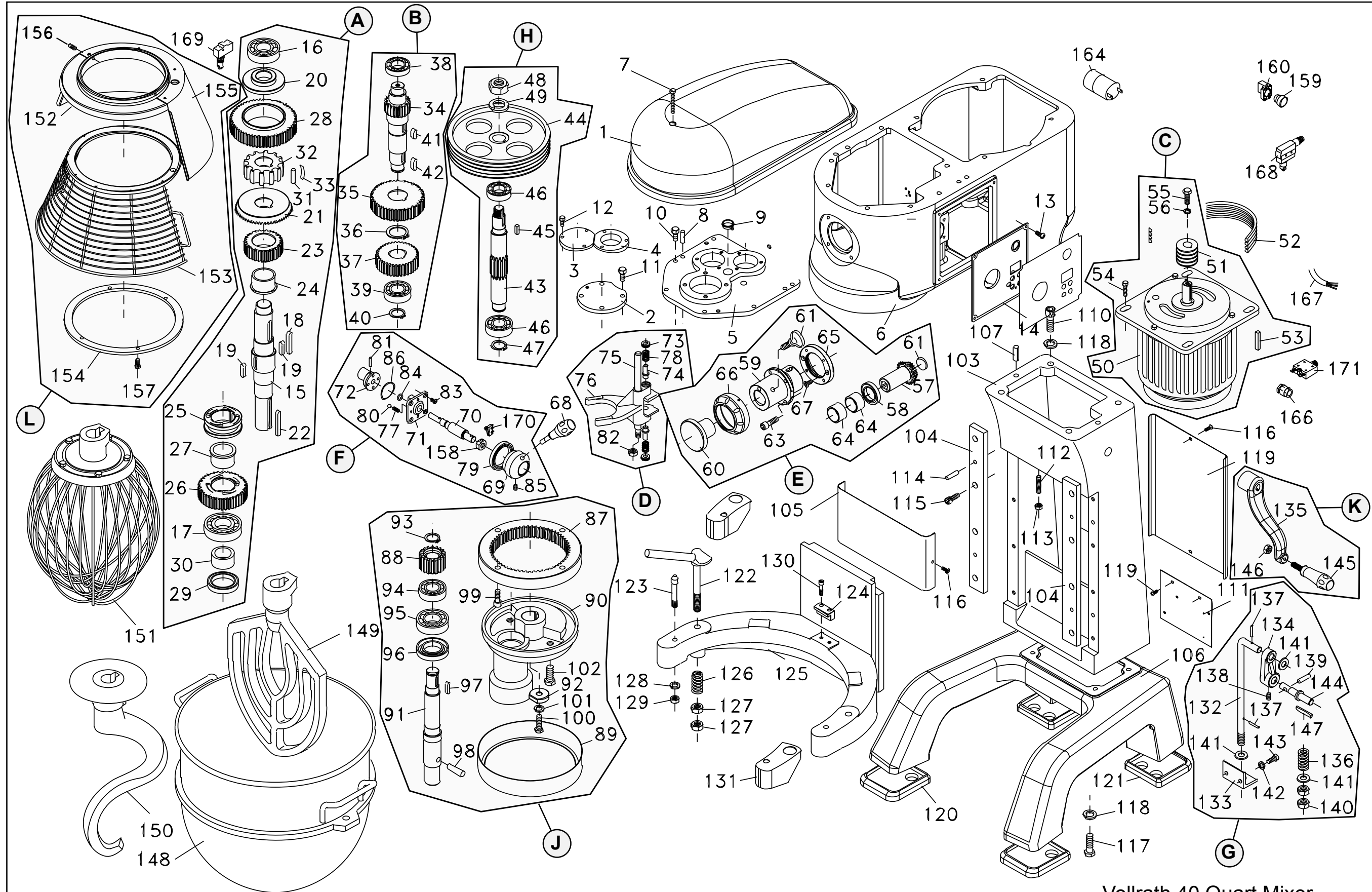
4075903, 4075905 ~ 40qt. Mixer

Description	Callout	Part Number	Description
Bearing	106	NA	Base
Spacer	107	NA	Spring Pin
Cover, Fixed	108	NA	Spring Washer
Screw	110	NA	Bolt
Knob and Shaft for Gearshift	111	XMIX8413	Mounting Plate, Controls
Handle Base	112	NA	Screw
Eccentric Shift Shaft	113	NA	Nut
Shift Selector	114	NA	Spring Pin
Eccentric Shaft	115	NA	Screw
Thumb Screw	116	NA	Screw
Shift Fork Plunger	117	NA	Bolt
Shifter Fixed Shaft	118	NA	Spring Washer
Shift Fork	119	XMIX8412	Column Cover
Compression Spring	120	XMIX8303	Rubber Cover, Front Legs
Compression Spring	121	XMIX8304	Rubber Cover, Rear Left Leg
Oil Seal	121	XMIX8305	Rubber Cover, Rear Right Leg
Steel Ball	122	XMIX8414	Bowl Clamp, Left
Spring Pin		XMIX8415	Bowl Clamp, Right
Nut	123	NA	Bowl Locating Pin
O-ring	124	NA	Bowl Retainer
Screw	125	NA	Bowl Support
O-ring	126	NA	Spring Washer
Ring Gear, 59T	127	NA	Nut
Gear, 18T	128	NA	Spring Washer
Head Ring	129	NA	Nut
Planetary Head	130	NA	Screw
Agitator Shaft	131	XMIX8404	Rubber Cover, Left, Bowl Support
Spacer	131	XMIX8405	Rubber Cover, Right, Bowl Support
Snap Ring, C-style	135	XMIX8207	Bowl Lift Arm
Ball Bearing	145	XMIX8223	Bowl Lift Handle Knob, Blue
Ball Bearing	148	40773	Bowl, 40qt.
Oil Seal	149	40776	Flat Beater/Spatula
Key	150	40775	Dough Hook, Spiral Type
Tapered Pin	151	40774	Wire Whisk
Screw	158	XMIX9439	Seat of Limit Switch of Shifting
Screw	159	XMIX8202	Emergency Stop Head, Stop Ring, Terminal
Spring Washer	160	NA	Wiring, Emergency Stop
Bolt	161	NA	Wiring, Control Panel to Power Control Box
Column			
Slideway			
Apron			

Callout	Part Number	Description
162	NA	Wiring, Limit Switch for Shifting
163	NA	Wiring, Safety Guard Switch
164	NA	Capacitor, 220V-1PH
166	NA	Cable Connector
167	XAA0006	Power Cord, 220VAC US, 40759
167	250435-1	Power Cord, 230vac, UK 2-15P, 4075903
167	250433-1	Power Cord, 230vac, SCHUKO EU1-16P, 4075902
167	250966-1	Power Cord, 230vac, AU/NZ AU2-15P, 4075905
169	XMIX4052	Micro Switch, Safety Bowl Guard
170	XMIX1013	Micro Switch On Gearshift
171	NA	Overload Reset Switch, 220v
172	XMIX8417	Power Control Box, 220v
173	XMIX8402	Control Fascia Panel

Not Shown XMIX0001 Grease (17.6 oz)
Not Shown XMIX6260 Oil (32 oz bottle)

Exploded View



Vollrath 40 Quart Mixer
Item nos. 40759