



Exploded View Parts List

Valid Units

SCBF118-37 / VCBF118-37

SCBF128-37 / VCBF128-37

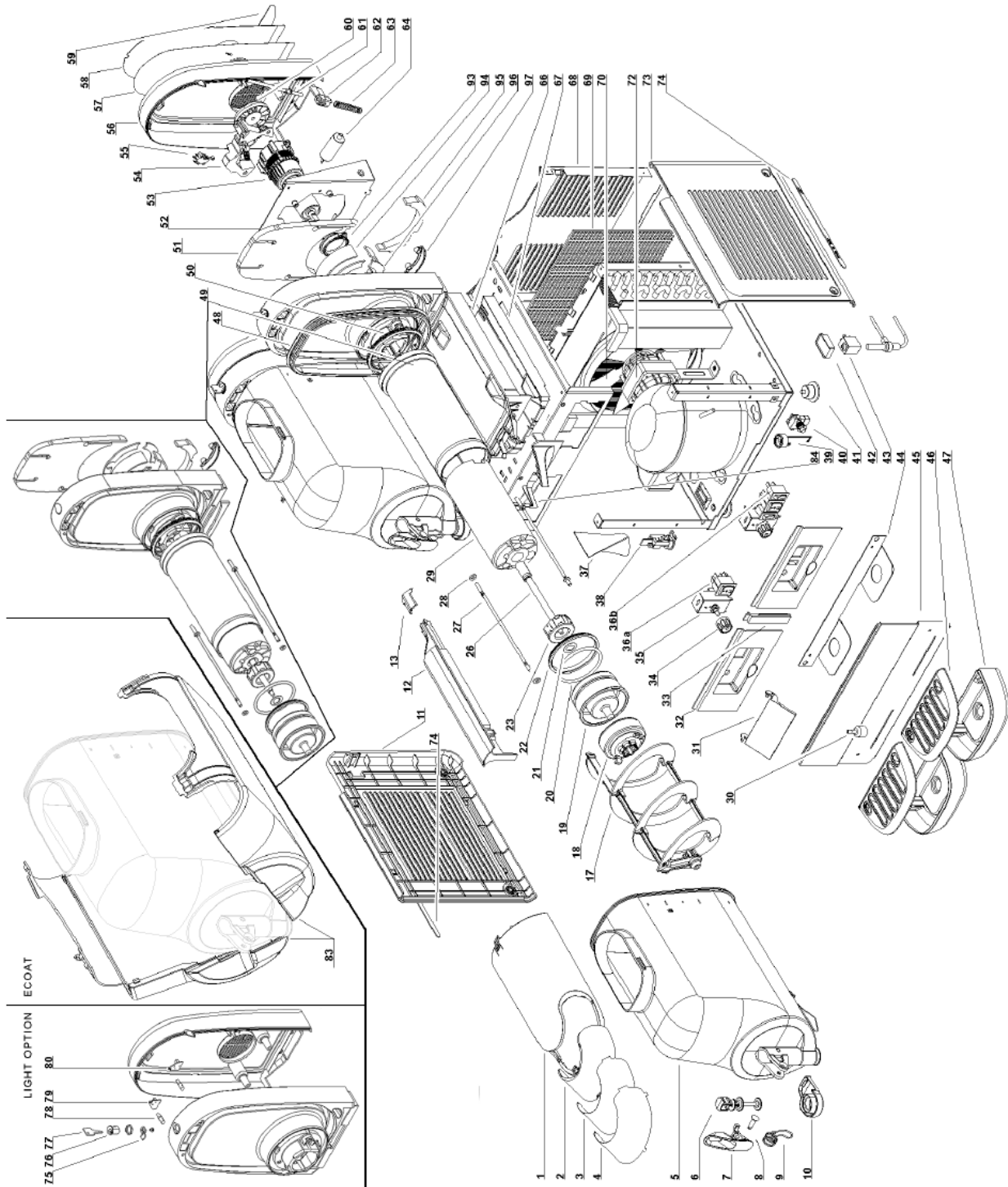
SCBF168-37 / VCBF168-37

Version 1: 7/12/2018

Version 2: 7/23/2018

Version 3: 4/1/2019

Version 4: 5/10/2023



Version 3: 4/1/2019
Version 4: 5/10/2023



ITEM	STOELTING PART NUMBER	STOELTING DESCRIPTION
1	BR0371	COVER - TOP
2	BR0150	SCREEN – TOP INNER
3		
4	BR0151	SCREEN – TOP OUTER
5	BR0205	BOWL
6	BR0152	SPIGOT PISTON
7	BR0153	SPIGOT HANDLE (BLACK)
8	BR0154	SPIGOT HANDLE PIN (BLACK)
9	BR0007	SPIGOT SPRING
10	BR0207	CONDENSATION RING
11	BR0311	PANEL-L.H. SIDE (BLACK)
12	BR0158	CROSS JUNCTION PLANS (BLACK)
13		
14		
15		
16		
17	BR0214	AUGER
18	BR0218	ROTOR ASSMBLY - OUTER
19	BR0138	ROTOR HOUSING - EVAPORATOR
20	BR0148	O-RING - ROTOR HOUSING
21	BR0129	ROTOR SHIM - INTERNAL
22	BR0139	GASKET - FRONT EVAPORATOR
23	BR0156	MAGNETIC DRIVE
26	BR0159	EVAPORATOR SHAFT
27	BR0160	SCREW - EVAPORATOR STAY
28		
29	BR0137	EVAPORATOR INSULATION
30	BR0023	DRIP TRAY FLOAT LEVEL
31	BR0273	SWITCH PANEL COVER
32	BR0260	SWITCH BOX – BLACK (1 SWITCH)
32	BR0261	SWITCH BOX - BLACK (2 SWITCH)
32	BR0259	SWITCH BOX – BLACK (3 SWITCH)
33	BR0262	JUNCTION – BETWEEN SWITCH BOXES (BLACK)
34	BR0319	THERMOSTST KNOB

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35	BR0252	THERMOSTAT
36	BR0255	SWITCH - 3-POSITION
37	BR0060	TERMINAL BLOCK PROTECTION
38	BR0130	TERMINAL BLOCK-CABLE CLAMP
39		
40		
41	BR0057	FOOT - LEVELING
42	BR0058	SOLENOID COIL COVER
43	BR0323	SOLENOID VALVE COIL ONLY (CEME)
43	BR0327	SOLENOID VALVE COIL ONLY (OLAB)
44	BR0112	DRIP TRAY BRACKET (VCBF118)
44	BR0175	DRIP TRAY BRACKET (VCBF128)
44	BR0180	DRIP TRAY BRACKET (VCBF168)
45	BR0173	PANEL – FRONT (VCBF118)
45	BR0183	PANEL – FRONT (VCBF128)
45	BR0182	PANEL – FRONT (VCBF168)
46	BR0136	DRIP TRAY COVER
47	BR0135	DRIP TRAY
48	BR0206	GASKET - BOWL
49	BR0287	EVAPORATOR
49	BR0288	EVAPORATOR - LIGHTED
50	BR0146	GASKET - REAR
51	BR0197	INSULATION - REAR WALL
52	BR0290	EVAPORATOR SUPPORT BRACKET
53	BR0256	GEAR MOTOR ASSEMBLY
54	BR0265	MOTOR MOUNT
55	BR0257	SWITCH - MICRO
56	BR0302	PANEL – REAR (BLACK) (VCBF118)
56	BR0303	PANEL – REAR (BLACK) (VCBF128)
56	BR0304	PANEL – REAR (BLACK) (VCBF168)
57		
58		
59		
60	BR0258	BLADE - FAN MOTOR
61	BR0266	SCREW – DENSITY ADJUSTMENT
62		
63	BR0267	SPRING – DENSITY SCREW
64	BR0264	CAPACITOR - MOTOR
65		

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66	BR0164	TRAY – CONDENSATION (BLACK)
67	BR0165	INSULATION – BELOW CONDENSATE TRAY
68		
69	BR0171	FILTER – CONDENSER (VCBF118)
69	BR0176	FILTER – CONDENSER (VCBF128)
69	BR0181	FILTER – CONDENSER (VCBF168)
70	BR0212	BLADE – CONDENSER FAN MOTOR
72	BR0177	MOTOR - FAN
73	BR0308	PANEL – R.H. SIDE (BLACK) (VCBF118)
73	BR0309	PANEL – R.H. SIDE (BLACK) (VCBF128)
73	BR0310	PANEL – R.H. SIDE (BLACK) (VCBF168)
74	BR0157	DECAL KIT
75		
76		
77		
78	BR0169	LED LENS
79	BR0141	BOARD – L.H. LED
80	BR0147	BOARD – R.H. LED
83	BR0208	BOWL KIT – DOUBLE WALL
84		
84	BR0170	COVER – DRAIN (BLACK)
93	BR0269	BUSHING – MOTOR MOUNTING
94		
95	BR0127	INSULATION – REAR EVAPORATOR
97	BR0271	THERMOSTAT DOOR
	BR0313	FLOW RESTRICTOR
	BR0314	POWER BOARD SUPPORT – R.H.
	BR0315	POWER BOARD SUPPORT – L..H.
	BR0316	POWER BOARD (VCBF118)
	BR0317	POWER BOARD (VCBF128 / VCBF168)
	BR0318	POWER SUPPLY (VCBF128 / VCBF168)
	BR0320	SOLENOID VALVE COMPLETE (VCBF118)
	BR0321	SOLENOID VALVE COMPLETE (VCBF128)
	BR0322	SOLENOID VALVE COMPLETE (VCBF168)
	BR0324	SOLENOID VALVE BODY ONLY (CEME) (VCBF118)
	BR0325	SOLENOID VALVE BODY ONLY (CEME) (VCBF128)
	BR0326	SOLENOID VALVE BODY ONLY (CEME) (VCBF168)

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BR0328	SOLENOID VALVE BODY ONLY (OLAB) (VCBF118)
BR0329	SOLENOID VALVE BODY ONLY (OLAB) (VCBF128)
BR0330	SOLENOID VALVE BODY ONLY (OLAB) (VCBF168)
BR0352	COMPRESSOR (TECUMSEH THB 4419 YXA) (VCBF118)
BR0353	CAPACITOR – START (#BR0352 TECUMSEH COMPRESSOR)
BR0354	RELAY (#BR0352 TECUMSEH COMPRESSOR)
BR0355	MOTOR PROTETOR (#BR0352 TECUMSEH COMPRESSOR)
BR0356	COMPRESSOR (EMBRACO NEK 6160 Z) (VCBF118)
BR0357	CAPACITOR – START (#BR0356 EMBRACO COMPRESSOR)
BR0358	RELAY (#BR0356 EMBRACO COMPRESSOR)
BR0359	MOTOR PROTETOR (#BR0356 EMBRACO COMPRESSOR)
BR0347	COMPRESSOR (EMBRACO NEU 6212 GK) (VCBF128)
BR0348	CAPACITOR – START (#BR0347 EMBRACO COMPRESSOR)
BR0350	RELAY (#BR0347 EMBRACO COMPRESSOR)
BR0351	MOTOR PROTETOR (#BR0347 EMBRACO COMPRESSOR)
BR0335	COMPRESSOR (EMBRACO NEU 6215 GK) (VCBF168)
BR0336	CAPACITOR – START (#BR0335 EMBRACO COMPRESSOR)
BR0337	RELAY (#BR0335 EMBRACO COMPRESSOR)
BR0338	MOTOR PROTETOR (#BR0335 EMBRACO COMPRESSOR)